

Wood Species

“Best warranty in the industry!”

WalzCraft uses only the finest Northern Grown Hardwoods. All grades carry the same level of machining, profiling and sanding standards. All select grade doors will have random width panel staves with color and grain matching being the main difference between the natural and select grades. Machined areas may have minimal amounts of natural characteristics of wood showing through. **If you would like a closer look at a specific grade, we recommend that you view a sample on our *Web Site* at WalzCraft.com, click on the Resources tab, or order a sample to have for your own use.**

Wood Species Descriptions

Afrormosia-Natural	Natural characteristics common within this species are allowed which will result in a golden brown blend of sapwood and heartwood throughout. This grade is only available with a Natural (<i>no stain</i>) finish. We recommend that you view a sample on our <i>Web Site</i> at WalzCraft.com, click on the Resources tab, or order a sample for your own use.
Afrormosia-Select	Natural characteristics common within this species will be monitored under closer quality guidelines than with the natural grades. This grade is only available with a Natural (<i>no stain</i>) finish. We recommend that you view a sample on our <i>Web Site</i> at WalzCraft.com, click on the Resources tab, or order a sample for your own use.
Alder-Natural	Natural characteristics common within this species are allowed which will result in a blend of reddish brown sapwood and heartwood throughout the product. This product is most desirable for a medium to dark stain color. We recommend that you view a sample on our <i>Web Site</i> at WalzCraft.com, click on the Resources tab, or order a sample for your own use.
Alder-Rustic	This unique species will have many variations allowed. Mineral, sap and knots are common. Color may vary from a light tan sapwood to a reddish brown heartwood blended throughout. Knot size and the percentage of mineral, sapwood and heartwood are <u>not allowed to be specified by the customer</u> . All materials will be structurally sound, knots may have voids but no visible light will show through. We recommend that you view a sample on our <i>Web Site</i> at WalzCraft.com, click on the Resources tab, or order a sample for your own use.
Alder-Select	Natural characteristics common within this species will be monitored under closer quality guidelines than with our natural grade. This grade will be uniform in color and grain matched. This grade is highly recommended when using a natural or light stain color. We recommend that you view a sample on our <i>Web Site</i> at WalzCraft.com, click on the Resources tab, or order a sample for your own use.
Ash-Brown-Select	Natural characteristics common within this species will be monitored under closer quality guidelines than with the natural grade. This grade will have a uniform brown color and will be grain matched. This grade is recommended when using a natural to medium stain color. We recommend that you view a sample on our <i>Web Site</i> at WalzCraft.com, click on the Resources tab, or order a sample for your own use.
Ash-Budget	This “Price Point Product” may contain some narrow staves, sapwood, heartwood, pin knots and all other natural characteristics commonly found within this species. This grade will not be color and grain matched, but will be structurally sound and should prove to be a good value for your dollar. Expect a large range of color throughout the entire order. This grade is most desirable for medium to dark stain colors, but do expect some color variations from stave to stave due to the makeup of the raw material. We recommend that you view a sample on our <i>Web Site</i> at WalzCraft.com, click on the Resources tab, or order a sample for your own use.
Ash-Natural	Natural characteristics common within this species are allowed which result in a blend of light colored sapwood and heartwood throughout the product. This grade is most desirable for a medium to dark stain color. We recommend that you view a sample on our <i>Web Site</i> at WalzCraft.com, click on the Resources tab, or order a sample for your own use.
Ash-White-Select	Natural characteristics common within this species will be monitored under closer quality guidelines than with the natural grade. This grade will have a uniform white color and will be grain matched. This grade is highly recommended when using a natural to light stain color. We recommend that you view a sample on our <i>Web Site</i> at WalzCraft.com, click on the Resources tab, or order a sample for your own use.
Bamboo-Blond-Flat Grain - 3/4" only	Natural characteristics common within this specie will result in a light blond color. Flat grain represents a type of construction in which bamboo slats are laminated face up to form a multi-layered solid plank with no internal voids. The resulting look will have no cross grain plies and the grain will run in the same direction. This product is most desirable when using a natural finish. We recommend that you view a sample on our <i>Web Site</i> at WalzCraft.com, click on the Resources tab, or order a sample for your own use.
Bamboo-Caramelized-Flat Grain - 3/4" only	Characteristics common within this specie will result in an amber color achieved by a process of pressure-heating the bamboo slats to “brown” the sugar compounds naturally present in the plant. Flat grain represents a type of construction in which bamboo slats are laminated face up to form a multi-layered solid plank with no internal voids. The resulting look will have no cross grain plies and the grain will run in the same direction. This product is most desirable when using a natural finish. We recommend that you view a sample on our <i>Web Site</i> at: www.walzcraft.com/resources.asp, or order a sample for your own use.



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Wood Species

“Outstanding quality at competitive prices!”

Wood Species Descriptions - continued...

Beech-European Steamed-Natural	Natural characteristics common within this species are allowed which will result in a blend of brown to reddish brown heartwood and a light brown sapwood throughout the product. This product is most desirable for a medium to dark stain color. We recommend that you view a sample on our <i>Web Site</i> at WalzCraft.com, click on the Resources tab, or order a sample for your own use.
Beech-European Steamed-Select	Natural characteristics common within this species will be monitored under closer guidelines than with the natural grade. This grade will be uniform in color and grain matched. This grade is highly recommended when using a natural or light stain color. We recommend that you view a sample on our <i>Web Site</i> at WalzCraft.com, click on the Resources tab, or order a sample for your own use.
Birch-Mixed	Natural colors common in this species are allowed, which results in a mixture of sap and light heartwood blended throughout the product. We recommend a “Spray No Wipe” stain process when using this specie. This grade is most desirable for a natural or light stain color. We recommend that you view a sample on our <i>Web Site</i> at WalzCraft.com, click on the Resources tab, or order a sample for your own use.
Birch-Natural	Natural characteristics common in this species are allowed, which results in a mixture of sap and light heartwood blended throughout the product. A small percentage of mineral and flecks will be allowed on the face and in profiled areas. We recommend a “Spray No Wipe” stain process when using this specie. This grade is most desirable for a medium to dark stain. We recommend that you view a sample on our <i>Web Site</i> at WalzCraft.com, click on the Resources tab, or order a sample for your own use.
Birch-Paint / Budget	This “Price Point Product” may contain some narrow staves, sapwood, heartwood, pin knots and all other natural characteristics commonly found within this species. This grade will not be color and grain matched, but will be structurally sound and should prove to be a good value for your dollar. Expect a large range of color throughout the entire order. This grade is most desirable for medium to dark stain colors, but do expect some color variations from stave to stave due to the makeup of the raw material. We recommend that you view a sample on our <i>Web Site</i> at WalzCraft.com, click on the Resources tab, or order a sample for your own use.
Birch-Red-Natural	Natural characteristics common in this species are allowed which will result in a mixture of light and dark heartwood and sapwood blended throughout. A small percentage of mineral will be allowed on the face and in profiled areas. We recommend a “Spray No Wipe” stain process when using this specie. This grade is most desirable for a medium to dark stain color. We recommend that you view a sample on our <i>Web Site</i> at WalzCraft.com, click on the Resources tab, or order a sample for your own use.
Birch-Red-Select	This grade is selected from the heartwood of the Birch species. Natural characteristics common within this species will be monitored under closer quality guidelines than with our natural grade. This grade will be uniform in color and grain match and it will have a reddish tan color. We recommend a “Spray No Wipe” stain process when using this specie. This grade is highly recommended when using a natural to light stain color. We recommend that you view a sample on our <i>Web Site</i> at WalzCraft.com, click on the Resources tab, or order a sample for your own use.
Birch-White-Select	Natural characteristics common within this species will be monitored under closer quality guidelines than with our natural grade. This grade will be uniform in color and grain match and it will be a lighter color than a natural grade. We recommend a “Spray No Wipe” stain process when using this specie. This grade is highly recommended when using a natural to light stain color. We recommend that you view a sample on our <i>Web Site</i> at WalzCraft.com, click on the Resources tab, or order a sample for your own use.
Butternut-Natural	Natural characteristics common within this species are allowed which will result in a blend of light brown heartwood and light colored sapwood throughout. This product is most desirable for a medium to dark stain color. We recommend that you view a sample on our <i>Web Site</i> at WalzCraft.com, click on the Resources tab, or order a sample for your own use.
Butternut-Select	Natural characteristics within this species will be monitored under closer quality guidelines than with the natural grade. This grade will be uniform in color and grain matched. This grade is highly recommended when using a natural or light stain color. We recommend that you view a sample on our <i>Web Site</i> at WalzCraft.com, click on the Resources tab, or order a sample for your own use.
Cherry-Budget	This “Price Point Product” may contain some narrow staves, sapwood, heartwood, pin knots and all other natural characteristics commonly found within this species. This grade will not be color and grain matched, but will be structurally sound and should prove to be a good value for your dollar. Expect a large range of color throughout the entire order. This grade is most desirable for medium to dark stain colors, but do expect some color variations from stave to stave due to the makeup of the raw material. We recommend that you view a sample on our <i>Web Site</i> at WalzCraft.com, click on the Resources tab, or order a sample for your own use.



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Wood Species

“Use our profiles to create unique looks!”

Wood Species Descriptions - continued...

Cherry-Gummy	Natural characteristics such as pin knots and sap will be monitored under closer quality guidelines than our natural grade. This grade purposely includes pitch pockets distributed throughout the product. A small percentage of mineral will be allowed. Pin knots are allowed on the face and in profiled areas of the product. We recommend that you view a sample on our <i>Web Site</i> at WalzCraft.com, click on the Resources tab, or order a sample for your own use.
Cherry-Natural	Natural characteristics common within this species are allowed. This results in a mixture of sap, light heartwood and pitch pockets blended throughout. A small percentage of mineral will be allowed on the face and in profiled areas. Pin knots are allowed on the face and in profiled areas of the product. This grade is most desirable for medium to dark stain colors. We recommend that you view a sample on our <i>Web Site</i> at WalzCraft.com, click on the Resources tab, or order a sample for your own use.
Cherry-No Sap (NS)-Natural	Natural characteristics common within this species are allowed, but no sap is allowed on the face of the product. Sap which might appear in profiled areas is allowed in small amounts. Natural characteristics like pin knots, pitch pockets and a small percentage of mineral will be allowed on the face and in profiled areas. We feel this grade is acceptable for use with a “clear” natural finish, but may be enhanced with a light cherry colored stain. We recommend that you view a sample on our <i>Web Site</i> at WalzCraft.com, click on the Resources tab, or order a sample for your own use.
Cherry-Rustic	This unique species will have many variations allowed. Pitch, mineral, sapwood, heartwood and knots are common. Color variations may range from white in the sapwood area to a deep red in the heartwood area. Pin knots are allowed on the face and in profiled areas of the product. Knot size and the percentage of pitch, sapwood, heartwood and number of knots are <u>not allowed to be specified by the customer</u> . All material will be structurally sound, knots may have voids but no visible light will show through. We recommend that you view a sample on our <i>Web Site</i> at WalzCraft.com, click on the Resources tab, or order a sample for your own use.
Cherry-Select	Natural characteristics common within this species will be monitored under closer quality guidelines than with our natural grade. This grade will be uniform in color and grain match. A smaller percentage of mineral and pitch pockets will be allowed. Occasional pin knots are allowed on the face and in profiled areas of the product. This grade is highly recommended when using a natural or light stain color. We recommend that you view a sample on our <i>Web Site</i> at WalzCraft.com, click on the Resources tab, or order a sample for your own use.
Cherry-Ultra-Rustic	This grade is everything that our rustic grade is and more. Please note that when using the RVSCP panel option, you may encounter knots that allow light to show through the center panel. If this is objectionable, we will expect that customers fill them with putty at their discretion. We recommend that you view a sample on our <i>Web Site</i> at WalzCraft.com, click on the Resources tab, or order a sample for your own use.
Chestnut-Australian Wormy	Australian Wormy Chestnut is a sub-species of the Eucalyptus family. Common characteristics are mineral, pitch, pin-knots and occasional insect holes. Another feature, unique to this species, is a pronounced fire stripe in the growth ring, created when seasonal fires heat resin in the tree. Products made with Australian Wormy Chestnut are matched to display a full range of color and characteristics common to the specie. We recommend that you view a sample on our <i>Web Site</i> at WalzCraft.com, click on the Resources tab, or order a sample for your own use.
Cypress-Natural	Natural characteristics common within this specie are allowed, resulting in a blend of light and dark heartwood throughout the product. A small percentage of mineral and pitch pockets will be allowed. This product is most desirable for a dark stain color. We recommend that you view a sample on our <i>Web Site</i> at WalzCraft.com, click on the Resources tab, or order a sample for your own use.
Elm-Red	Natural characteristics common within this species are allowed which will result in a blend of pale to reddish brown heartwood and a light brown sapwood throughout the product. This specie is most desirable for a medium to dark stain color. Due to the low volume of orders for this specie, it is not available in various grades like most other WalzCraft products. We recommend that you view a sample on our <i>Web Site</i> at WalzCraft.com, click on the Resources tab, or order a sample for your own use.

* *Special Note About All Cherry & Lyptus Products*

Due to the natural photosensitive darkening process, we advise that you finish Cherry & Lyptus products immediately upon receipt. Should you find this to happen, simply exposing the doors to natural direct sunlight will help to result in more even shading. *Traces of shadowing (darkening) may be visible, and considered acceptable, on the back sides of product.* This natural darkening process does occur on Sample Color Blocks also, and we urge you to order a new sample so your customer is aware of the differences that can be expected in a newly manufactured product and that of product that has begun to naturally age.



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Wood Species

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for Manufacturing Custom Products!”*

Wood Species Descriptions - continued...

Fir-Douglas-Straight Grain	Natural characteristics common within this species are allowed which results in a mixture of heartwood and sapwood ranging in color from light yellow to reddish brown. Within the woodworking industry, you might refer to this species as Douglas Fir VG (Vertical Grain). In matching this specie we are primarily focused on maintaining the vertical grain look. We strive to keep the number of growth rings per inch at 7 or greater. We recommend that you view a sample on our Web Site at WalzCraft.com, click on the Resources tab, or order a sample for your own use.
Hickory-Brown-Rustic	This unique species is matched entirely of heartwood. Mineral and knots are common. Knot size and the percentage of mineral and knots are <u>not allowed to be specified by the customer</u> . All materials will be structurally sound, knots may have voids but no visible light will show through. Hickory and Pecan are members of the Walnut family and are so closely related that individual specimens cannot be identified with any certainty. We recommend that you view a sample on our Web Site at WalzCraft.com, click on the Resources tab, or order a sample for your own use.
Hickory-Brown-Select	This grade is selected from the heartwood of the hickory species. It will be a uniform mixture of brown to dark brown blended throughout. Hickory and Pecan are members of the Walnut family and are so closely related that individual specimens cannot be identified with any certainty. We recommend that you view a sample on our Web Site at WalzCraft.com, click on the Resources tab, or order a sample for your own use.
Hickory-Budget	This “Price Point Product” may contain some narrow staves, sapwood, heartwood, pin knots and all other natural characteristics commonly found within this species. This grade will not be color and grain matched, but will be structurally sound and should prove to be a good value for your dollar. Expect a large range of color throughout the entire order. This grade is most desirable for medium to dark stain colors, but do expect some color variations from stave to stave due to the makeup of the raw material. We recommend that you view a sample on our Web Site at WalzCraft.com, click on the Resources tab, or order a sample for your own use.
Hickory-Mixed	Natural characteristics common within this species will be monitored under closer quality guidelines than our natural grade. This grade will allow a mixture of sap and heartwood blended throughout. Hickory and Pecan are members of the Walnut family and are so closely related that individual specimens cannot be identified with any certainty. This grade is most desirable for natural or light stain color. We recommend that you view a sample on our Web Site at WalzCraft.com, click on the Resources tab, or order a sample for your own use.
Hickory-Natural	Natural characteristics common within this species are allowed which result in a mixture of sap and light heartwood blended throughout. A small percentage of mineral will be allowed on the face and profiled areas. This is our most popular grade in the Hickory family. Hickory and Pecan are members of the Walnut family and are so closely related that individual specimens cannot be identified with any certainty. We recommend that you view a sample on our Web Site at WalzCraft.com, click on the Resources tab, or order a sample for your own use.
Hickory-Rustic	This unique species will have many variations allowed. Mineral, sap, heartwood and knots are common. Color may vary from a dark brown to white. Knot size and the percentage of mineral, sap, heartwood and knots are <u>not allowed to be specified by the customer</u> . All materials will be structurally sound, knots may have voids but no visible light will show through. Hickory and Pecan are members of the Walnut family and are so closely related that individual specimens cannot be identified with any certainty. We recommend that you view a sample on our Web Site at WalzCraft.com, click on the Resources tab, or order a sample for your own use.
Hickory-Ultra-Rustic	This grade is everything that our rustic grade is and more. Please note that when using the RVSCP panel option, you may encounter knots that allow light to show through the center panel. If this is objectionable, we will expect that customers fill them with putty at their discretion. Hickory and Pecan are members of the Walnut family and are so closely related that individual specimens cannot be identified with any certainty. We recommend that you view a sample on our Web Site at WalzCraft.com, click on the Resources tab, or order a sample for your own use.
Hickory-White-Rustic	This unique species is matched entirely of sapwood. Mineral and knots are common. Knot size and the percentage of mineral and knots are <u>not allowed to be specified by the customer</u> . All materials will be structurally sound, knots may have voids but no visible light will show through. Hickory and Pecan are members of the Walnut family and are so closely related that individual specimens cannot be identified with any certainty. We recommend that you view a sample on our Web Site at WalzCraft.com, click on the Resources tab, or order a sample for your own use.
Hickory-White-Select	This grade is selected from the sapwood of the hickory species. It will be a uniform mixture of light tan to white blended throughout. Hickory and Pecan are members of the Walnut family and are so closely related that individual specimens cannot be identified with any certainty. We recommend that you view a sample on our Web Site at WalzCraft.com, click on the Resources tab, or order a sample for your own use.



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Wood Species

*“WalzCraft can glaze and finish
Accent Components!”*

Wood Species Descriptions - continued...

Jatoba-(Brazilian Cherry)	Natural characteristics common within this species are allowed which will result in a blend of pale to reddish brown heartwood and light brown heartwood throughout the product. Sapwood is not allowed in this specie. This specie is most desirable for a medium to dark stain color. Due to the low volume of orders for this specie, it is not available in various grades like most other WalzCraft products. We recommend that you view a sample on our Web Site at WalzCraft.com, click on the Resources tab, or order a sample for your own use.
Lyptus-Budget	This “Price Point Product” may contain some narrow staves, sapwood, heartwood, pin knots and all other natural characteristics commonly found within this species. This grade will not be color and grain matched, but will be structurally sound and should prove to be a good value for your dollar. Expect a large range of color throughout the entire order. This grade is most desirable for medium to dark stain colors, but do expect some color variations from stave to stave due to the makeup of the raw material. We recommend that you view a sample on our Web Site at WalzCraft.com, click on the Resources tab, or order a sample for your own use.*(See Special Notes about Cherry and Lyptus Products.)
Lyptus-Natural	Natural characteristics common within the species are allowed which will result in a mixture of light sap to dark heartwood blended throughout. We recommend that you view a sample on our Web Site at WalzCraft.com, click on the Resources tab, or order a sample for your own use. *(See Special Notes about Cherry and Lyptus Products.)
Mahogany (Sipo)-Budget <i>Entandrophragma Utile</i>	This “Price Point Product” may contain some narrow staves, sapwood, heartwood, pin knots and all other natural characteristics commonly found within this species. This grade will not be color and grain matched, but will be structurally sound and should prove to be a good value for your dollar. Expect a large range of color throughout the entire order. This grade is most desirable for medium to dark stain colors, but do expect some color variations from stave to stave due to the makeup of the raw material. We recommend that you view a sample on our Web Site at WalzCraft.com, click on the Resources tab, or order a sample for your own use.
Mahogany (Sipo)-Natural <i>Entandrophragma Utile</i>	Natural characteristics common within this species are allowed which will result in a reddish brown blend of sapwood and heartwood throughout. This grade is most desirable for a medium to dark stain color. We recommend that you view a sample on our Web Site at WalzCraft.com, click on the Resources tab, or order a sample for your own use.
Mahogany (Sipo)-Select <i>Entandrophragma Utile</i>	Natural characteristics common within this species will be monitored under closer quality guidelines than with the natural grade. This grade will have a uniform color and grain match. This grade is highly recommended when using a natural to light stain color. We recommend that you view a sample on our Web Site at WalzCraft.com, click on the Resources tab, or order a sample for your own use.
Maple-Hard-Birds Eye-Natural	This is the recommended grade to select if you want product with the most abundant Bird's Eye in it, and if willing to accept some color variation. Our primary focus when matching this grade is to make sure that plenty of Bird's Eye are visible in the final product. This species can be somewhat compared to Maple- Hard-Natural, but with a somewhat greater color variation; including all colors of sapwood and possibly some heartwood, to achieve the Birdseye look. We do recommend a “Clear Natural Finish” when using this specie so that the Bird's Eyes don't get masked over by the stain color. If a stain color is required, a light colored “Spray No Wipe” finish would be recommended. We recommend that you view a sample on our Web Site at WalzCraft.com, click on the Resources tab, or order a sample for your own use.
Maple-Hard-Birds Eye-Select	We have two main focuses when matching this grade. First we focus on delivering as many Bird's Eyes in the final product as humanly possible, and secondly we focus on keeping color variation to a minimum. This grade will have “noticeably fewer” Bird's Eyes than our Maple-Hard-Birdseye-Natural grade. Due to the lack of heartwood in this product, fewer Bird's Eyes are produced. This species can be compared to Maple-Hard-Select, but with a greater color variation due to carefully selecting sapwood with a variety of colors to achieve the Birdseye look. We recommend a “Clear Natural Finish” whenever using this species so that the Bird's Eyes don't get masked over by the stain color. If a stain color is required, a light colored “Spray No Wipe” finish would be recommended. We recommend that you view a sample on our Web Site at WalzCraft.com, click on the Resources tab, or order a sample for your own use.
Maple-Hard-Curly-Natural	Natural characteristics common within this species are allowed, which results in a mixture of mostly sapwood and small amounts of heartwood. The “curly” grain of this species will be blended throughout the product. A small percentage of mineral will be allowed on the face and in profiled areas. We recommend a “Spray No Wipe” stain process when using this specie. This grade is most desirable for medium to dark stain colors. We recommend that you view a sample on our Web Site at WalzCraft.com, click on the Resources tab, or order a sample for your own use.



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Wood Species

*“Finish sanding is in our price...
not tacked on later!”*

Wood Species Descriptions - continued...

Maple-Hard-Curly-Select	Natural characteristics common within this species are more closely monitored using only sapwood. The “curly” grain of this species will be blended throughout the product. A small percentage of mineral will be allowed in profiled areas. We recommend a “Spray No Wipe” stain process when using this specie. This grade is most desirable for natural to light stain colors. We recommend that you view a sample on our Web Site at WalzCraft.com, click on the Resources tab, or order a sample for your own use.
Maple-Hard-Mixed	Natural colors common within this species are allowed, which results in a mixture of sap and heartwood blended throughout the product. We recommend a “Spray No Wipe” stain process when using this specie. This grade is most desirable for natural to light stain colors. We recommend that you view a sample on our Web Site at WalzCraft.com, click on the Resources tab, or order a sample for your own use.
Maple-Hard-Natural	Natural characteristics common within this species are allowed, which results in a mixture of sap and heartwood blended throughout the product. A small percentage of mineral will be allowed on the face and in profiled areas. We recommend a “Spray No Wipe” stain process when using this specie. This grade is most desirable for medium to dark stain colors. We recommend that you view a sample on our Web Site at WalzCraft.com, click on the Resources tab, or order a sample for your own use.
Maple-Hard-Natural-Straight Grain	Natural characteristics common within this specie are allowed, which results in a mixture of mostly sapwood and small amounts of heartwood. The straight grain in this species will be a blend of rift and quarter sawn throughout the product. A small percentage of mineral will be allowed on the face and in profiled areas. We recommend a “Spray No Wipe” stain process when using this specie. This grade is most desirable for medium to dark stain colors. We recommend that you view a sample on our Web Site at WalzCraft.com, click on the Resources tab, or order a sample for your own use.
Maple-Hard-Rustic	This unique species will have many variations allowed. Mineral and knots are common. Color variations may range in the sapwood areas from white to grayish brown. Some heartwood may also be included. Knot size and the percentage of mineral and knots are <u>not allowed to be specified by the customer</u> . All materials will be structurally sound, knots may have voids but no visible light will show through. We recommend that you view a sample on our Web Site at WalzCraft.com, click on the Resources tab, or order a sample for your own use.
Maple-Hard-Select	Natural characteristics common within this species will be monitored under closer quality guidelines than with our natural grade. This grade will be uniform in color and grain match and it will be lighter in color. We recommend a “Spray No Wipe” stain process when using a natural to light stain color. We recommend that you view a sample on our Web Site at WalzCraft.com, click on the Resources tab, or order a sample for your own use.
Maple-Hard-Select-Straight Grain	Natural characteristics common within this species are more closely monitored using only sapwood. The straight grain in this specie will be a blend of rift and quarter sawn throughout the product. A small percentage of mineral will be allowed in the profiled areas. We recommend a “Spray No Wipe” stain process when using this specie. This grade is most desirable for natural to light stain colors. We recommend that you view a sample on our Web Site at WalzCraft.com, click on the Resources tab, or order a sample for your own use.
Maple-Hard / Soft-Paint Grade Mixed / Budget	Constructed primarily of Hard Maple with a minimal amount of Soft Maple mixed in, this “Price Point Product” may contain some narrow staves, sapwood, heartwood, pin knots and all other natural characteristics commonly found in both species. This grade will not be color and grain matched, but will be structurally sound and should prove to be a good value for your dollar. Expect a large range of color throughout the entire order. This grade is most desirable for medium to dark stain colors, but do expect some color variations from stave to stave due to the makeup of the raw material. We recommend that you view a sample on our Web Site at WalzCraft.com, click on the Resources tab, or order a sample for your own use.
Maple-Soft-Natural	Natural characteristics common within this species are allowed, which results in a mixture of sap and heartwood blended throughout the product. We recommend a “Spray No Wipe” stain process when using a natural to light stain color. We recommend that you view a sample on our Web Site at WalzCraft.com, click on the Resources tab, or order a sample for your own use.
Maple-Soft-Select	Natural characteristics common within this species will be monitored under closer quality guidelines than with our natural grade. This grade will be uniform in color and grain match and it will be lighter in color. We recommend a “Spray No Wipe” stain process when using a natural to light stain color. We recommend that you view a sample on our Web Site at WalzCraft.com, click on the Resources tab, or order a sample for your own use.
Maple-Wormy	This unique grade will have many variations allowed. Color may range from sapwood to heartwood and may include mineral streaks, discolorations and worm holes throughout the product. All materials will be structurally sound. We recommend a “Spray No Wipe” stain process when using this specie. We recommend that you view a sample on our Web Site at WalzCraft.com, click on the Resources tab, or order a sample for your own use.



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Wood Species

“WalzCraft offers Curved Products!”

Wood Species Descriptions - continued...

Oak-Budget	This “Price Point Product” may contain some narrow staves, sapwood, heartwood, pin knots and all other natural characteristics commonly found within this species. This grade will not be color and grain matched, but will be structurally sound and should prove to be a good value for your dollar. Expect a large range of color throughout the entire order. This grade is most desirable for medium to dark stain colors, but do expect some color variations from stave to stave due to the makeup of the raw material. We recommend that you view a sample on our Web Site at WalzCraft.com, click on the Resources tab, or order a sample for your own use.
Oak-Red-Natural	Natural characteristics common within this species are allowed, which results in a mixture of sapwood and heartwood throughout the product. A small percentage of mineral and some pin knots will be allowed on the face in profiled areas. This grade is most desirable for medium to dark stain colors. This is our most popular grade and specie. We recommend that you view a sample on our Web Site at WalzCraft.com, click on the Resources tab, or order a sample for your own use.
Oak-Red-Natural-Quarter Sawn	This species can be compared to the natural grade red oak with the only difference being the way it is cut at the sawmill. Quarter Sawn is achieved by cutting at a right angle to the circumference of the tree producing a ray like look on the face of the lumber. This grade is most desirable for medium to dark stain colors. We recommend that you view a sample on our Web Site at WalzCraft.com, click on the Resources tab, or order a sample for your own use.
Oak-Red-Natural-Rift Sawn	This species can be compared to the natural grade red oak with the only difference being the way it is cut at the sawmill. Rift Sawn is achieved by a cut that is midway between the plain and quarter sawn method. This cut gives each piece a thin pencil-line look, otherwise known as a straight grain look. This grade is most desirable for medium to dark stain colors. We recommend that you view a sample on our Web Site at WalzCraft.com, click on the Resources tab, or order a sample for your own use.
Oak-Red-Rustic	This unique species will have many variations allowed. Mineral, sap and knots are common. Color variations may range in the sapwood areas from whitish or grayish brown to a pale reddish brown. Knot size, and the percentage of mineral, sap and knots are not allowed to be specified by the customer. Pin knots are allowed on the face and in profiled areas of the product. All materials will be structurally sound, knots may have voids but no visible light will show through. We recommend that you view a sample on our Web Site at WalzCraft.com, click on the Resources tab, or order a sample for your own use.
Oak-Red-Select	Natural characteristics common within this species will be monitored under closer quality guidelines than with our natural grade. Occasional pin knots are allowed on the face and in profiled areas of the product. This grade will be uniform in color and grain match and it will be lighter in color than a natural grade. Highly recommended when using natural to light stain colors. We recommend that you view a sample on our Web Site at WalzCraft.com, click on the Resources tab, or order a sample for your own use.
Oak-Red-Select-Quarter Sawn	This species can be compared to the select grade red oak with the only difference being the way it is cut at the sawmill. Quarter Sawn is achieved by cutting at right angles to the circumference of the tree producing a ray-like look on the face of the lumber. Highly recommended when using a natural to light stain color. We recommend that you view a sample on our Web Site at WalzCraft.com, click on the Resources tab, or order a sample for your own use.
Oak-Red-Select-Rift Sawn	This species can be compared to the select grade red oak with the only difference being the way it is cut at the sawmill. Rift Sawn is achieved by a cut that is midway between the plain and quarter sawn method. This cut gives each piece a thin pencil-line look, otherwise known as a straight grain look. Highly recommended when using a natural to light stain color. We recommend that you view a sample on our Web Site at WalzCraft.com, click on the Resources tab, or order a sample for your own use.
Oak-Red-Ultra Rustic	This grade is everything that our rustic grade is and more. Please note that when using the RVSCP panel option, you may encounter knots that allow light to show through the center panel. If this is objectionable, we will expect that customers fill them with putty at their discretion. We recommend that you view a sample on our Web Site at WalzCraft.com, click on the Resources tab, or order a sample for your own use.
Oak-White-Natural	Natural characteristics common within this species are allowed which result in a grayish-brown blend of sapwood and heartwood throughout. This grade is most desirable for a medium to dark stain. We recommend that you view a sample on our Web Site at WalzCraft.com, click on the Resources tab, or order a sample for your own use.



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Wood Species

“WalzCraft has added new stain color options!”

Wood Species Descriptions-continued...

Oak-White-Natural-Quarter Sawn	This species can be compared to the natural grade white oak with the only difference being the way it is cut at the sawmill. Quarter Sawn is achieved by cutting at a right angle to the circumference of the tree producing a ray like look on the face of the lumber. This grade is most desirable for medium to dark stain colors. We recommend that you view a sample on our <i>Web Site</i> at WalzCraft.com, click on the Resources tab, or order a sample for your own use.
Oak-White-Natural-Rift Sawn	This species can be compared to the natural grade white oak with the only difference being the way it is cut at the sawmill. Rift Sawn is achieved by a cut that is midway between the plain and quarter sawn method. This cut gives each piece a thin pencil-line look, otherwise known as a straight grain look. This grade is most desirable for medium to dark stain colors. We recommend that you view a sample on our <i>Web Site</i> at WalzCraft.com, click on the Resources tab, or order a sample for your own use.
Oak-White-Select	Natural characteristics common within this species will be monitored under closer quality guidelines than with our natural grade. This grade is highly recommended when using a natural to light stain color. We recommend that you view a sample on our <i>Web Site</i> at WalzCraft.com, click on the Resources tab, or order a sample for your own use.
Oak-White-Select-Quarter Sawn	This species can be compared to select grade white oak with the only difference being the way it is cut at the sawmill. Quarter Sawn is achieved by cutting at right angles to the circumference of the tree producing a ray-like look on the face of the lumber. This grade is highly recommended when using a natural to light stain color. We recommend that you view a sample on our <i>Web Site</i> at WalzCraft.com, click on the Resources tab, or order a sample for your own use.
Oak-White-Select-Rift Sawn	This species can be compared to select grade white oak with the only difference being the way it is cut at the sawmill. Rift Sawn is achieved by a cut that is midway between plain and quarter sawn. This cut gives each piece a thin pencil-line look, otherwise known as a straight grain look. This grade is highly recommended when using a natural to light stain color. We recommend that you view a sample on our <i>Web Site</i> at WalzCraft.com, click on the Resources tab, or order a sample for your own use.
Pecan	<i>See Hickory.</i>
Pine-White-Northern-Knotty	Natural characteristics common within this species will be allowed which result in a blend of sapwood and reddish heartwood. Knots may vary in color throughout and will be structurally sound. We recommend a “Spray No Wipe” stain process when using this specie. We recommend that you view a sample on our <i>Web Site</i> at WalzCraft.com, click on the Resources tab, or order a sample for your own use.
Pine-White-Northern-Natural	Natural characteristics common within this species are allowed which result in a blend of yellow sapwood and reddish heartwood. No knots are allowed in this grade. We recommend a “Spray No Wipe” stain process when using this specie. We recommend that you view a sample on our <i>Web Site</i> at WalzCraft.com, click on the Resources tab, or order a sample for your own use.
Pine-White-Northern-Select	Natural characteristics common within this species are monitored under closer quality guidelines than with our natural grade. This grade will be uniform in color and grain match. We recommend a “Spray No Wipe” stain process when using this specie. We recommend that you view a sample on our <i>Web Site</i> at WalzCraft.com, click on the Resources tab, or order a sample for your own use.
Poplar-Green-Select	This grade is selected from the heartwood of the poplar species. It will be a uniform mixture of green to dark green blended throughout. We recommend that you view a sample on our <i>Web Site</i> at WalzCraft.com, click on the Resources tab, or order a sample for your own use.
Poplar-Mixed	Natural characteristics common within this species will be monitored under closer quality guidelines than our natural grade. This grade will allow a mixture of sap and heartwood blended throughout. We recommend that you view a sample on our <i>Web Site</i> at WalzCraft.com, click on the Resources tab, or order a sample for your own use.
Poplar-Natural	Natural characteristics common within this species are allowed, which result in a mixture of sapwood and heartwood throughout. This grade is most desirable for a medium to dark stain color and is also suitable for painting. We recommend that you view a sample on our <i>Web Site</i> at WalzCraft.com, click on the Resources tab, or order a sample for your own use.
Poplar-Paint / Budget	This “Price Point Product” may contain some narrow staves, sapwood, heartwood, pin knots and all other natural characteristics commonly found within this species. This grade will not be color and grain matched, but will be structurally sound and should prove to be a good value for your dollar. Expect a large range of color throughout the entire order. This grade is most desirable for medium to dark stain colors, but do expect some color variations from stave to stave due to the makeup of the raw material. We recommend that you view a sample on our <i>Web Site</i> at WalzCraft.com, click on the Resources tab, or order a sample for your own use.



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Wood Species

“Outstanding quality at competitive prices!”

Wood Species Descriptions-continued...

Poplar-White-Select	This grade is selected from the sapwood of the poplar species. Natural characteristics common within this specie will result in a white to a light tan color blended throughout. We recommend that you view a sample on our Web Site at WalzCraft.com, click on the Resources tab, or order a sample for your own use.
Sapele-Natural-Quarter Sawn	Natural characteristics common within this species are allowed which will result in a reddish brown blend of sapwood and heartwood. This grade is most desirable for a medium to dark stain color. We recommend that you view a sample on our Web Site at WalzCraft.com, click on the Resources tab, or order a sample for your own use.
Sapele-Select-Quarter Sawn	Natural characteristics common within this species will be monitored under closer quality guidelines than with natural grades. This grade will be uniform in color and grain matched. This grade is recommended when using a natural to light stain color. We recommend that you view a sample on our Web Site at WalzCraft.com, click on the Resources tab, or order a sample for your own use.
Walnut-Budget	This “Price Point Product” may contain some narrow staves, sapwood, heartwood, pin knots and all other natural characteristics commonly found within this species. This grade will not be color and grain matched, but will be structurally sound and should prove to be a good value for your dollar. Expect a large range of color throughout the entire order. This grade is most desirable for medium to dark stain colors, but do expect some color variations from stave to stave due to the makeup of the raw material. We recommend that you view a sample on our Web Site at WalzCraft.com, click on the Resources tab, or order a sample for your own use.
Walnut-Natural	Natural characteristics common within this species are allowed which result in a blend of light sapwood to dark heartwood throughout. Pin knots are allowed on the face and in profiled areas of the product. This grade is most desirable for a medium to dark stain color. We recommend that you view a sample on our Web Site at WalzCraft.com, click on the Resources tab, or order a sample for your own use.
Walnut-No Sap (NS)-Natural	Natural characteristics common within this species are allowed, but no sap is allowed on the face of the product. Sap which might appear in profiled areas is allowed in small amounts. Natural characteristics like pin knots will be allowed on the face and in profiled areas. We feel this grade is acceptable for use with a “clear” natural finish, but may be enhanced with a light walnut colored stain. We recommend that you view a sample on our Web Site at WalzCraft.com, click on the Resources tab, or order a sample for your own use.
Walnut-Rustic	This unique species will have many variations allowed. Mineral, sap and knots are common. Color variations may range from creamy white sapwood to brown heartwood. Knot size, and the percentage of mineral, sap and knots are <u>not allowed to be specified by the customer</u> . All materials will be structurally sound, knots may have voids by no visible light will show through. We recommend that you view a sample on our Web Site at WalzCraft.com, click on the Resources tab, or order a sample for your own use.
Walnut-Select	Natural characteristics common within this species will be monitored under closer quality guidelines than with the natural grade. Occasional pin knots are allowed on the face and in profiled areas of the product. This grade will be uniform in color and grain match. This grade is highly recommended when using a natural or light stain color. We recommend that you view a sample on our Web Site at WalzCraft.com, click on the Resources tab, or order a sample for your own use.

Wood Species Descriptions for Painted Products

MDF (5-Piece)	This grade utilizes all MDF material. WalzCraft recommends MDF for painted doors and drawer fronts because this material does not have expansion and contraction concerns like solid wood.
Paint Grade S&R-MDF Center Panel	This grade utilizes paint grade wood stiles and rails with an MDF center panel. WalzCraft recommends this combination for painted doors because the MDF center panel expands and contracts less than solid wood.

Wood Species Descriptions for Dovetail Drawer Boxes

BG Material	WalzCraft has established the grade “BG” to indicate a “budget grade” of material. This “Price Point Product” may contain some narrow staves, sapwood, heartwood, pin knots and all other natural characteristics commonly found within the species. This grade will not be color and grain matched, but will be structurally sound and should prove to be a good value for your dollar. Expect a large range of color throughout the entire order. This grade is most desirable for medium to dark stain colors, but do expect some color variations from stave to stave due to the makeup of the raw material.
All Natural and Select Grades	The wood specie descriptions for natural and select grade doors also apply to dovetail drawer boxes. Please note that the outside of the drawer box is matched the same as the face of a door and the inside of a drawer box is matched the same as the back of a door.
Baltic Birch Plywood	½" thick, 9 ply Baltic Birch Plywood is available for drawer box sides. For bottom panel material we suggest using a domestic birch that is a close match in color. Baltic Birch plywood is generally a uniform light color, but occasionally small knots, heartwood and plugs can be expected.



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