

Design Tip:

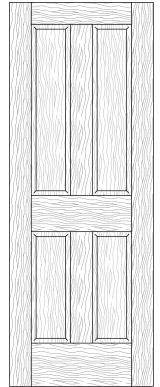
Choose different profiles, wood species & wood finishes for each side of your passageway door to create a truly unique look.



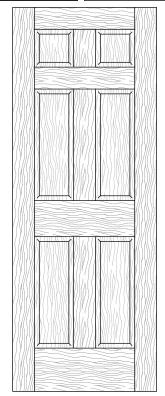
Passageway Doors - Table of Contents	
Section Name	Page #
C1 • Passageway Doors - Raised Panel	C1-2
C2 • Passageway Doors - Flat Panel	C2-1

Passageway Doors

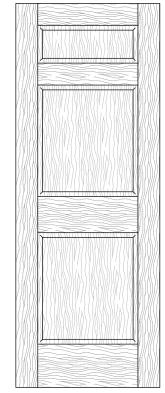
Raised Panel



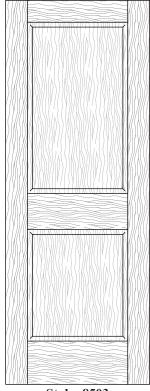
Style: 8500 PC: PW103 Min. Size: 21x72



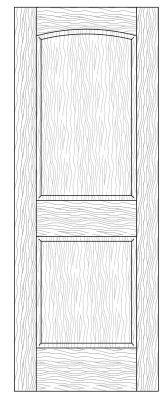
Style: 8501 PC: PW105 Min. Size: 21x72



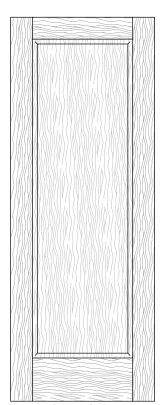
Style: 8502 PC: PW102 Min. Size: 18x72



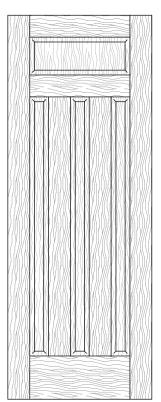
Style: 8503 PC: PW101 Min. Size: 18x72



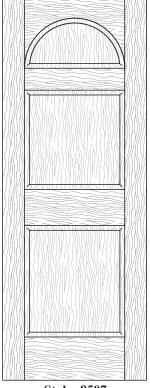
Style: 8504 PC: PW111 Min. Size: 18x72



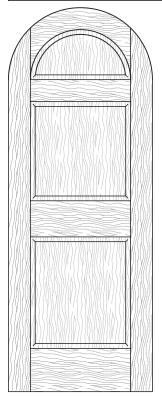
Style: 8505 PC: PW101 Min. Size: 18x72



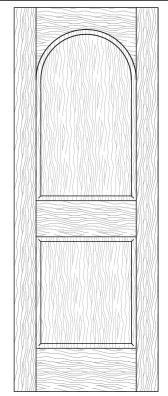
Style: 8515 PC: PW105 Min. Size: 29x72



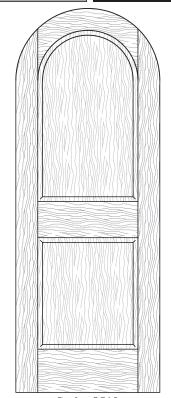
Style: 8507 PC: PW112 Min. Size: 18x72



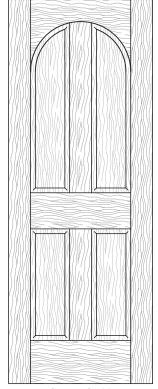
Style: 8508 PC: PW113 Min. Size: 18x72



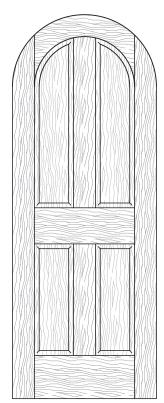
Style: 8509 PC: PW114 Min. Size: 18x72



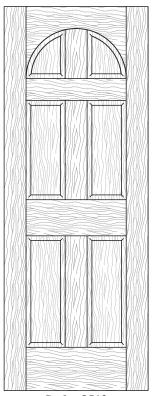
Style: 8510 PC: PW115 Min. Size: 18x72



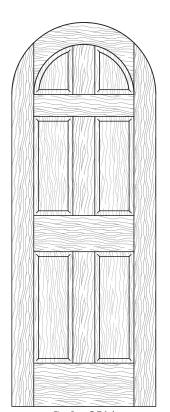
Style: 8511 PC: PW116 Min. Size: 21x72



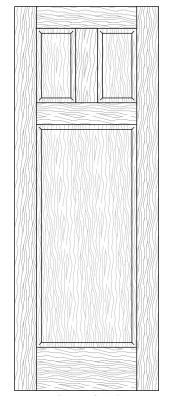
Style: 8512 PC: PW117 Min. Size: 21x72



Style: 8513 PC: PW118 Min. Size: 21x72

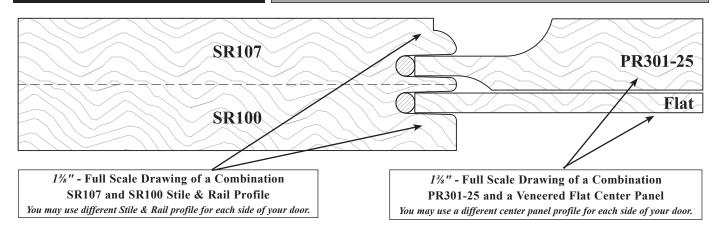


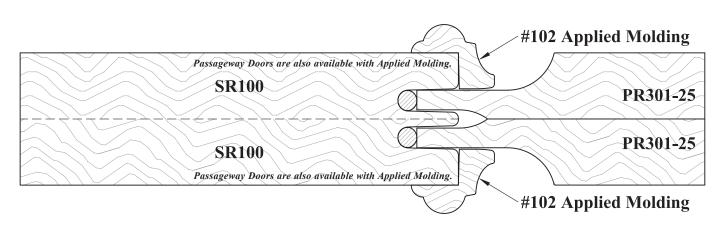
Style: 8514 PC: PW119 Min. Size: 21x72



Style: 8516 PC: PW102 Min. Size: 21x72

Raised Panel





Standard Passageway Door Part Sizes											
Left or Right Stile	4½" [114.3mm]										
Top Rail	4½" [114.3mm]										
Shaped Top Rail (Dimension at the narrowest point)	4½" [114.3mm]										
Bottom Rail	9" [228.6mm]										
Lockset Rail	8" [203.2mm]										
Other Center Rails	4½" [114.3mm]										
Center Stiles	4½" [114.3mm]										

	Passageway Door - Raised Panel Notes										
1)	Thickness	Available in $1\frac{1}{4}$ ", $1\frac{3}{8}$ ", $1\frac{1}{2}$ ", $1\frac{5}{8}$ ", $1\frac{3}{4}$ ", $1\frac{7}{8}$ ", $2\frac{1}{8}$ ", $2\frac{1}{4}$ ", $2\frac{3}{8}$ " & $2\frac{1}{2}$ " thicknesses. Add 30% to the square foot pricing for $1\frac{5}{8}$ " thickness and greater.									
		1½", 1¾", 1½": Choose any of the ¾" thick "Traditional" Stile & Rail profiles, with the exception of GRF profiles for frames and mullions.									
2)	Stile & Rail Profiles	15/8", 13/4", 17/8", 2": Choose any 3/4" thick "Traditional" or 1" Thick "Old World" Stile & Rail profile, with the exception of GRF profiles for frames and mullions.									
		2½", 2½", 2½": Choose any 1" Thick "Old World" Stile & Rail profile, with the exception of GRF profiles.									
3)	Panel Profiles	Available with any center panel profile offered for cabinet doors.									
4)	Outside Edge	Only available with the D7 outside edge profile.									
		Available in widths up to 48" in 1/4" increments only.									
5)	Half Circle Door Styles	Placement for the 1st Center Rail on style #'s 8507 , 8508 , 8513 and 8514 will need to be greater than or equal to half the width of the door.									
6)	Hardware	Passageway Doors are not machined for any hardware.									
7)	Finishing Precautions	If you are ordering Passageway Doors unfinished, remember that it is important to seal and topcoat all four outside edges.									
8)	Finishing	Finishing is available. To calculate the cost for a Passageway Door, please add charge to the 2S charges noted in our <i>Finish</i> section. WalzCraft finishes all 4 edges on doors that are ordered prefinished. If desired, Glaze can be applied to both sides of a Passageway Door, please request this when ordering. To determine cost of Glaze applied to both sides, see <i>Finish</i> section and multiply the Glaze Method price by 2. It is important that you refinish any edges that are cut off, sanded or planed.									
9)	Passageway Door Warranty	WalzCraft offers the same warranty as offered for other products noted in the <i>General Information</i> section. However, we will extend this warranty to all Passageway Doors up to and including 80" in height, rather than the 72"H limitation noted for warpage tolerances.									
10)	Tolerances	The width & height are +/- 1mm. All components parts of an assembled product are +/- 2mm. Passageway Doors have an allowable warpage tolerance of ½".									
11)	Applied Moldings	All applied molding options shown in the <i>Profiles</i> section are available, with the exception of recessed applied moldings (RAM). Please note that bi-fold and by-pass doors may have special clearance considerations that vary with the application of hardware being used.									
12)	Exterior Use	Passageway Doors are not intended for exterior use.									
13)	Non-Standard Parts	There will be an up-charge for each non-standard part.									
14)	Center Rail Placement	Center Rail placements must be specified. Please provide distance from top of door to top of center rail.									
15)	Fire Rating	WalzCraft raised and flat panel Passageway Doors are <u>not</u> fire rated.									
16)	Oversized Doors	Passageway doors are not subject to Oversize Door charges.									

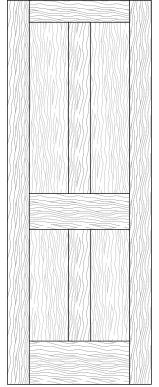


	Foot Price by Price Class		PW101	PW102	PW103	PW105	PW111	PW112 P	W113	PW114	PW115	PW116	PW117	PW118	PW119	
Wood Species	Color/Grain	Grade	1 11101	1	1 ,,100	1 11100	- ,,	1 ,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	*** 110	1 ,,111	1 ,, 110		1 ,,111,	1 1110	- ''	_
AFRORMOSIA		Natural / Standard Grade														
		Select / Premium Grade														
		Value / Budget Grade														
ALDER		Natural / Standard Grade	-													(
		Rustic Grade														
		Select / Premium Grade														
		Value / Budget Grade														(
		Natural / Standard Grade														
ASH	Brown	Select / Premium Grade														
	Calico / Mixed	Select / Premium Grade														
	White	Select / Premium Grade														· '
BAMBOO	Blond - Vertical	Mill Grade														
BAMBOO	Caramelized - Vertical	Mill Grade														
BEECH - EUROPEAN	Steamed	Natural / Standard Grade]													
BEECH - ECKOT EAN	Steamed	Select / Premium Grade														
		Value/Budget/Paint Grade]													
		Natural / Standard Grade]													
		Rustic Grade														
DIDCH	Calico / Mixed	Select / Premium Grade														
BIRCH	Hybrid / MDF	Paint Grade	1													
	*	Natural / Standard Grade	1													
	Red	Select / Premium Grade														
	White	Select / Premium Grade	1													
		Natural / Standard Grade	1													
		Rustic Grade	1													
BUTTERNUT		Select / Premium Grade	1													
	No Sap	Rustic Grade	1													
	ivo Sap	Value / Budget Grade	-													
			1				Conto	ot WolgCroff	"Cuata	man Cumma	ut!! for					
		Gummy Grade Natural / Standard Grade	-					et WalzCraft								
			-					or complete								
		Rustic Grade	-					receive our la								
		Select / Premium Grade					Specifi	ications & W	holesale	Pricing C	atalog.					
CHERRY		Ultra Rustic Grade	-													
	Hybrid / MDF	Paint Grade	-													
		Natural / Standard Grade														
	No Sap	Rustic Grade														
		Ultra Rustic Grade														
	Rift Sawn (Straight Grain)	Natural / Standard Grade														
	Titte Summ (Strunght Sturn)	Select / Premium Grade														
CHESTNUT - AUSTRALIAN		Wormy Grade														
CYPRESS		Natural / Standard Grade														
ELM - RED		Mill Grade														
EUCALYPTUS - LYPTUS		Value / Budget Grade	1													
		Natural / Standard Grade														
EUCALYPTUS -		Value / Budget Grade														
RED GRANDIS		Natural / Standard Grade]													
FIR - DOUGLAS	Rift Sawn (Straight Grain)	Mill Grade]													
HEMLOCK - WESTERN		Rustic Grade														
		Value / Budget Grade														
		Natural / Standard Grade	1													
		Rustic Grade	1													
		Ultra Rustic Grade	1													
HICKORY		Rustic Grade	1													
	Brown	Select / Premium Grade	1													
ŀ	Calico / Mixed	Select / Premium Grade	1													
		Rustic Grade	1													
	White		1													
	WHILE	Select / Premium Grada														
HVRDIN		Select / Premium Grade	-													
HYBRID	Solid Wood SR / MDF CP	Paint Grade Value / Budget Grade														

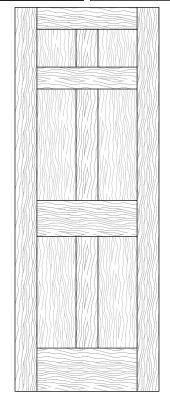
	Foot Price by Price Class	(PC)		PW101	PW102	PW103	PW105	PW111	PW112	PW113	PW114	PW115	PW116	PW117	PW118	PW119	
Wood Species LYPTUS	Color/Grain		Grade	1 // 101	1 11102	1 11100	1 11100	1 11111	1 11112	1 11110	1 ,,,111	1 11110	1 11110	1 ((11)	. ,,110	1 ((11)	
MAHOGANY -			/ Standard Grad														
GENUINE PLANTATION			Premium Grade														
MAHOGANY-MIXED SPECIES			Budget Grade														
			/ Standard Grad														
MAHOGANY - SIPO			Premium Grade / Standard Grad														
	Quarter Sawn		Premium Grade														
			/ Standard Grad														
MAHOGANY - SAPELE	Quarter Sawn		Premium Grade														
			/ Standard Grad														
		Rustic (Grade														
	Birds Eye	Natural	/ Standard Grad	.e													
	-		Premium Grade														
MAPLE - HARD	Calico / Mixed		Premium Grade														
	Rift Sawn (Straight Grain)		/ Standard Grad														
	<u> </u>		Premium Grade														
	Quarter Sawn White		/ Standard Grad Premium Grade														
	Willte		udget/Paint Grade														
MAPLE - HARD/SOFT MIX	Hybrid / MDF	Paint Gi		de													
	Tryona, mbi		/ Standard Grad	e													
		Wormy															
MAPLE - SOFT	Curly		/ Standard Grad														
			Premium Grade														
	White		Premium Grade														
OAK - RED/WHITE MIX			Budget Grade														
		Rustic C	/ Standard Grad	.e													
			Premium Grade	_				Conta	ct WalzCr	aft "Custor	ner Suppoi	t" for					
			istic Grade								log Reque						
OAK DED	N. C	Rustic C									ster" Prod						
OAK - RED	No Sap	Ultra Rı	ıstic Grade								Pricing Ca						
	Quarter Sawn		/ Standard Grad														
	Quarter Sawn		Premium Grade														
	Rift Sawn (Straight Grain)		/ Standard Grad														
	· ·		Premium Grade / Standard Grad														
		Rustic C															
			Premium Grade														
			istic Grade														
OAK - WHITE	0		/ Standard Grad	e													
	Quarter Sawn	Select /	Premium Grade														
	Rift Sawn (Straight Grain)		/ Standard Grad														
	Terr Sawii (Saaigii Grain)		Premium Grade														
		Knotty		_													
DINE NORTHEDN WHITE		I Naturat	/ Standard Grad														
PINE - NORTHERN WHITE			Premium Grade														
PINE - NORTHERN WHITE		Select /	Premium Grade														
PINE - NORTHERN WHITE		Select / Value/B	udget/Paint Gra	de													
	Calico / Mixed	Select / Value/B Natural		de e													
PINE - NORTHERN WHITE	Green	Select / Value/B Natural Select / Select /	udget/Paint Grad / Standard Grad Premium Grade Premium Grade	de e													
	Green Hybrid / MDF	Select / Value/B Natural Select / Select / Paint Gr	udget/Paint Grad / Standard Grad Premium Grade Premium Grade rade	de e													
POPLAR	Green	Select / Value/B Natural Select / Select / Paint Gr	udget/Paint Grad / Standard Grad Premium Grade Premium Grade	de e													
	Green Hybrid / MDF	Select / Value/B Natural Select / Select / Paint Gr Select /	udget/Paint Gra / Standard Grade Premium Grade Premium Grade rade Premium Grade	de e													
POPLAR	Green Hybrid / MDF	Select / Value/B Natural Select / Select / Paint Gr Select / Value /	udget/Paint Grace / Standard Grace Premium Grade Premium Grade rade Premium Grade Premium Grade	de e													
POPLAR	Green Hybrid / MDF	Select / Value/B Natural Select / Select / Paint Gr Select / Value / Natural	udget/Paint Gra / Standard Grace Premium Grade Premium Grade rade Premium Grade Premium Grade Budget Grade / Standard Grace	de e													
POPLAR	Green Hybrid / MDF	Select / Value/B Natural Select / Select / Paint Gr Select / Value / Natural Rustic C	udget/Paint Grac / Standard Grac Premium Grade Premium Grade rade Premium Grade Ade Premium Grade Premium Grade Budget Grade / Standard Grad Grade	de e													,
POPLAR	Green Hybrid / MDF	Select / Value/B Natural Select / Select / Paint Gr Select / Value / Natural Rustic G Select / Select	udget/Paint Gra / Standard Grace Premium Grade Premium Grade rade Premium Grade Premium Grade Budget Grade / Standard Grace	de e													
POPLAR	Green Hybrid / MDF	Select / Value/B Natural Select / Select / Paint Gr Select / Value / Natural Rustic G Select / Select	udget/Paint Gra / Standard Grac / Standard Grac Premium Grade rade Premium Grade Premium Grade / Standard Grac Grade / Premium Grade	de e													

Passageway Doors

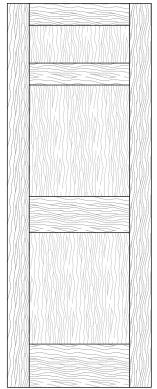
Flat Panel



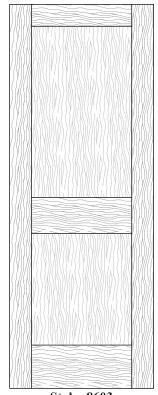
Style: 8600 PC: PW203 Min. Size: 21x72



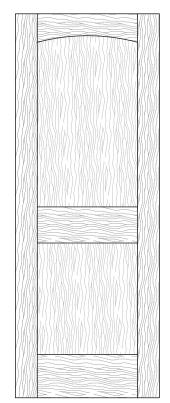
Style: 8601 PC: PW205 Min. Size: 21x72



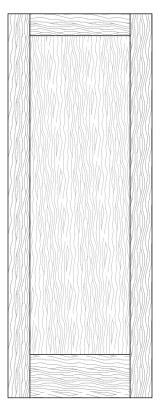
Style: 8602 PC: PW202 Min. Size: 18x72



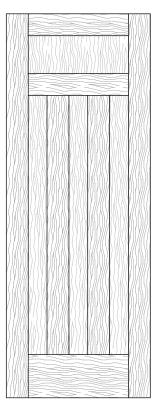
Style: 8603 PC: PW201 Min. Size: 18x72



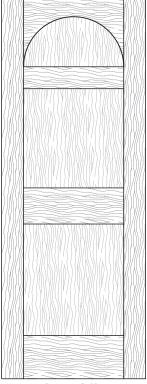
Style: 8604 PC: PW211 Min. Size: 18x72



Style: 8605 PC: PW201 Min. Size: 18x72

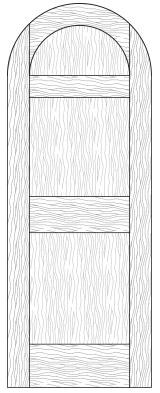


Style: 8615 PC: PW205 Min. Size: 29x72

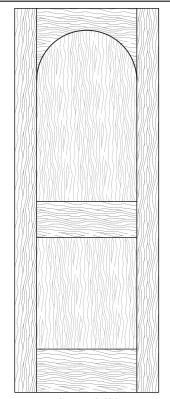


Style: 8607 PC: PW212 Min. Size: 18x72

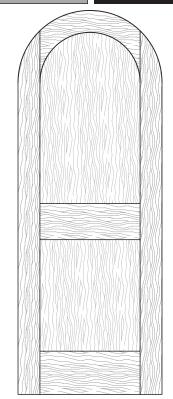
C2-1



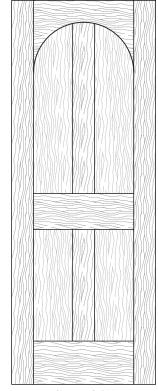
Style: 8608 PC: PW213 Min. Size: 18x72



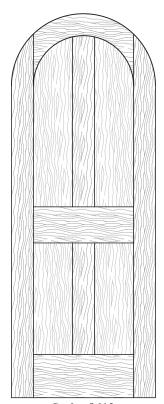
Style: 8609 PC: PW214 Min. Size: 18x72



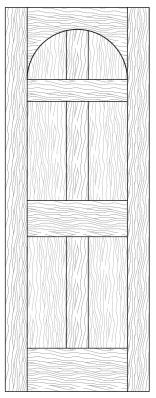
Style: 8610 PC: PW215 Min. Size: 18x72



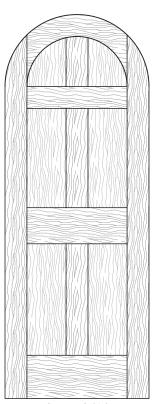
Style: 8611 PC: PW216 Min. Size: 21x72



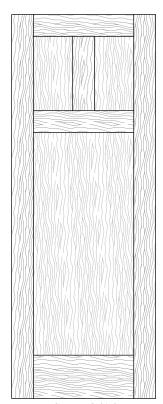
Style: 8612 PC: PW217 Min. Size: 21x72



Style: 8613 PC: PW218 Min. Size: 21x72



Style: 8614 PC: PW219 Min. Size: 21x72

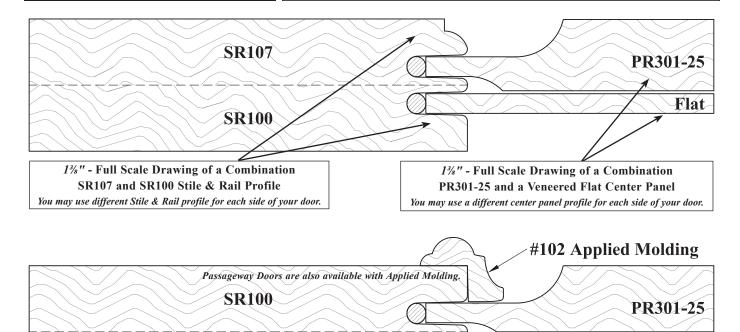


Style: 8616 PC: PW202 Min. Size: 21x72

Flat Panel

PR301-25

#102 Applied Molding



Standard Passag	geway Door Part Sizes
Left or Right Stile	4½" [114.3mm]
Top Rail	4½" [114.3mm]
Shaped Top Rail (Dimension at the narrowest point)	4½" [114.3mm]
Bottom Rail	9" [228.6mm]
Lockset Rail	8" [203.2mm]
Other Center Rails	4½" [114.3mm]
Center Stiles	4½" [114.3mm]

Passageway Doors are also available with Applied Molding.

SR100

		Passageway Doors - Flat Panel Notes
1)	Thickness	Available in $1\frac{1}{4}$ ", $1\frac{3}{8}$ ", $1\frac{1}{2}$ ", $1\frac{5}{8}$ ", $1\frac{3}{4}$ ", $1\frac{7}{8}$ ", 2^{1} , 2^{1} , 2^{1} , 2^{1} , 2^{1} , 2^{1} , 2^{1} , 2^{1} , thicknesses. Add 30% to the square foot pricing for $1\frac{5}{8}$ " thickness and greater.
		1½", 1¾", 1½": Choose any of the ¾" thick "Traditional" Stile & Rail profiles, with the exception of GRF profiles for frames and mullions.
2)	Stile & Rail Profiles	15/8", 13/4", 17/8", 2": Choose any 3/4" thick "Traditional" or 1" Thick "Old World" Stile & Rail profile, with the exception of GRF profiles for frames and mullions.
		21/8", 21/4", 23/8", 21/2": Choose any 1" Thick "Old World" Stile & Rail profile, with the exception of GRF profiles.
3)	Panel Profiles	Available with any center panel profile offered for cabinet doors.
4)	Outside Edge	Only available with the D7 outside edge profile.
		Available in widths up to 48" in ½" increments only.
5)	Half Circle Door Styles	Placement for the 1st Center Rail on style #'s 8607 , 8608 , 8613 and 8614 will need to be greater than or equal to half the width of the door.
6)	Hardware	Passageway Doors are not machined for any hardware.
7)	Finishing Precautions	If you are ordering Passageway Doors unfinished, remember that it is important to seal and topcoat all four outside edges.
8)	Finishing	Finishing is available. To calculate the cost for a Passageway Door, please add charge to the 2S charges noted in our <i>Finish</i> section. WalzCraft finishes all 4 edges on doors that are ordered prefinished. If desired, Glaze can be applied to both sides of a Passageway Door, please request this when ordering. To determine cost of Glaze applied to both sides, see <i>Finish</i> section and multiply the Glaze Method price by 2. It is important that you refinish any edges that are cut off, sanded or planed.
9)	Passageway Door Warranty	WalzCraft offers the same warranty as offered for other products noted in the <i>General Information</i> section. However, we will extend this warranty to all Passageway Doors up to and including 80" in height, rather than the 72"H limitation noted for warpage tolerances.
10)	Tolerances	The width and height are +/- 1mm. All components parts of an assembled product are +/- 2mm. Passageway Doors have an allowable warpage tolerance of ½".
11)	Applied Moldings	All applied molding options shown in the <i>Profiles</i> section are available, with the exception of recessed applied moldings (RAM). Please note that bi-fold and by-pass doors may have special clearance considerations that vary with the application of hardware being used.
12)	Exterior Use	Passageway Doors are not intended for exterior use.
13)	Non-Standard Parts	There will be an up-charge for each non-standard part.
14)	Center Rail Placement	Center Rail placements must be specified. Please provide distance from top of door to top of center rail.
15)	Fire Rating	WalzCraft raised and flat panel Passageway Doors are <u>not</u> fire rated.
16)	Oversized Doors	Passageway doors are not subject to Oversize Door charges.



Passageway Doors

Flat Panel

Sauare	Foot Price by Price Class	(PC)										$\overline{}$			_		
Wood Species	Color/Grain	Grade	PW201	PW202	PW203	PW205	PW211	PW212	PW213	PW214	PW215	PW216	PW217 P	W218	PW219		
ALDER	PS	Natural / Standard Grade															
BEECH - EUROPEAN	Steamed - PS	Natural / Standard Grade															
BEECH - EUROPEAN	Steamed - PS	Select / Premium Grade															
	Hybrid / MDF	Paint Grade															
	RC	Value/Budget/Paint Grade															
BIRCH	RC	Natural / Standard Grade															
ыксп	n i nc	Natural / Standard Grade															
	Red - PS	Select / Premium Grade															
	White - RC	Select / Premium Grade															
	Hybrid / MDF	Paint Grade															
	No Sap - PS	Natural / Standard Grade															
	PS	Natural / Standard Grade															
CHERRY	1.3	Select/Premium Grade															
	RC	Natural / Standard Grade															
	Dift Comm (Stariable Caria)	Natural / Standard Grade															
	Rift Sawn (Straight Grain)	Select / Premium Grade															
HICKORY	Calico / Mixed - PS	Select / Premium Grade															
HYBRID	Solid Wood SR / MDF CP	Paint Grade															
MAHOGANN SIDO	G. GD /WI GD DG	Natural / Standard Grade															
MAHOGANY - SIPO	Sipo SR / Khaya CP - PS	Select / Premium Grade															
	D.C.	Natural / Standard Grade															
MADLE HADD	PS	Select / Premium Grade															
MAPLE - HARD	D.C.	Natural / Standard Grade															
	RC	Select / Premium Grade															
MARKE HARRICOFT MIN	Hybrid / MDF	Paint Grade					4 337 1		"C '			C					
MAPLE - HARD/SOFT MIX	RC								Craft "Customer Support" for plete our Catalog Request Form								
MADE COET	W I W I CD DC	Natural / Standard Grade				to	receive	our la	test "N	∕aster'	' Produ	ıct					
MAPLE - SOFT	Maple-Hard CP - RC	Select / Premium Grade				Speci	fication	s & Wl	nolesa	le Pric	ıng Ca	talog.					
	D.C.	Natural / Standard Grade															
	PS	Select / Premium Grade															
	0 4 6	Natural /Standard Grade															
O A W. DED	Quarter Sawn	Select / Premium Grade															
OAK - RED	n.c.	Natural / Standard Grade															
	RC	Select / Premium Grade															
	District (Grant Land Control	Natural / Standard Grade															
	Rift Sawn (Straight Grain)	Select / Premium Grade															
	n.c.	Natural / Standard Grade															
	PS	Select / Premium Grade															
O A W. WHITE	0	Natural / Standard Grade															
OAK - WHITE	Quarter Sawn	Select / Premium Grade															
	District (Great Leading)	Natural / Standard Grade															
	Rift Sawn (Straight Grain)	Select / Premium Grade															
		Knotty Grade															
PINE - NORTHERN WHITE	PS	Natural / Standard Grade															
		Select / Premium Grade															
	Hybrid / MDF	Paint Grade															
POPLAR	nc	Value/Budget/Paint Grade															
	PS	Natural / Standard Grade															
	No Sap - PS	Natural / Standard Grade															
WALNUT	D.C.	Natural / Standard Grade															
	PS	Select / Premium Grade															
All Other Wood Species																	
				(RC)	= Rota	ry Cu	t MDF	Core		(PS) =	Plain	Sliced	MDF (Core			