

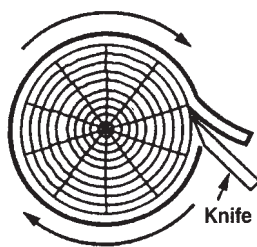
# Veneer Descriptions

*"Let WalzCraft be your Single Source Provider!"*

## Veneer Sheet Stock and Panel Descriptions

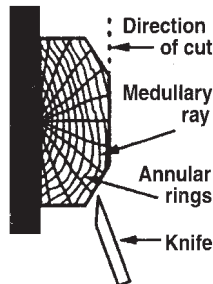
- All 1/8" and 1/4" panels have an "A" grade veneer on the face.
- All veneers are book matched on the face side, with the exception of Hickory, all Rustic and Knotty Grades.

<b>Phenolic Back</b> .....	Wood Veneer with a backing material similar to plastic laminate.
<b>Wood Veneer With Wood Back</b> .....	2 Ply Veneer sheet stock provide the look of solid wood.
<b>Non Adhesive</b> .....	Wood Veneer with a paper backing suitable for use with contact adhesive.
<b>Pressure Sensitive (Paper Back)</b> .....	Wood Veneer with a paper back plus 3M "Peel and Stick" adhesive.
<b>Pressure Sensitive (Wood Back)</b> .....	Wood Veneer with a wood back plus 3M "Peel and Stick" adhesive.
<b>1/8" Thick Sheet Veneer Core</b> .....	"A" Face grade wood veneer, 3 ply veneer core with a luan or #3 back.
<b>1/8" Thick Sheet MDF Core</b> .....	"A" Face grade wood veneer, MDF core with a #4 back.
<b>1/4" Thick Sheet MDF Core</b> .....	"A" Face grade wood veneer, MDF core with a #1 back.
<b>1/4" Thick Sheet MDF Core</b> .....	"A" Face grade wood veneer, MDF core with a #4 back.
<b>1/4" Thick Sheet Veneer Core</b> .....	"A" Face grade wood veneer, veneer core with a luan or #3 back.
<b>1/2" MDF Core</b> .....	"A" Face grade wood veneer, MDF core with a #1 back.
<b>1/2" Veneer Core</b> .....	"A" Face grade wood veneer, veneer core with a #1 back.
<b>5/8" MDF Core</b> .....	"A" Face grade wood veneer, MDF core with a #1 back.
<b>5/8" Veneer Core</b> .....	"A" Face grade wood veneer, veneer core with a #1 back.
<b>3/4" MDF Core</b> .....	"A" Face grade wood veneer, MDF core with a #1 back.
<b>3/4" Veneer Core</b> .....	"A" Face grade wood veneer, veneer core with a #1 back.



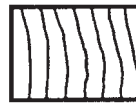
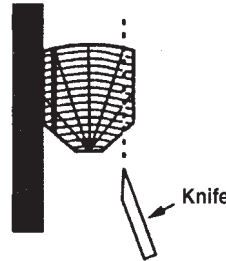
**Rotary Cut**

The log is turned against a razor sharp blade, like unwinding a roll of paper. Produces a wide veneer with a bold variegated pattern.



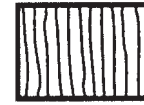
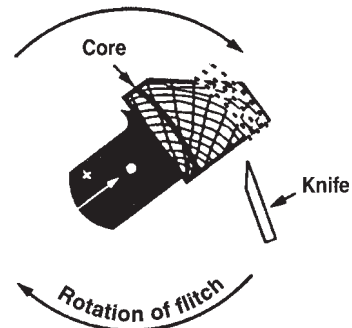
**Plain Sliced**

1/2 of a log is held heart side against the table. Slicing is done parallel to the centerline of the log. Produces "cathedral" grain.



**Quarter Sawn**

Slicing is done across the growth rings to produce a straight grain look. Sometimes "flake" is present in oak due to the Medullary ray cells.



**Rift Cut**

Slicing is done at a 15 degree angle across the growth rings to produce a straight grain look without "flake".



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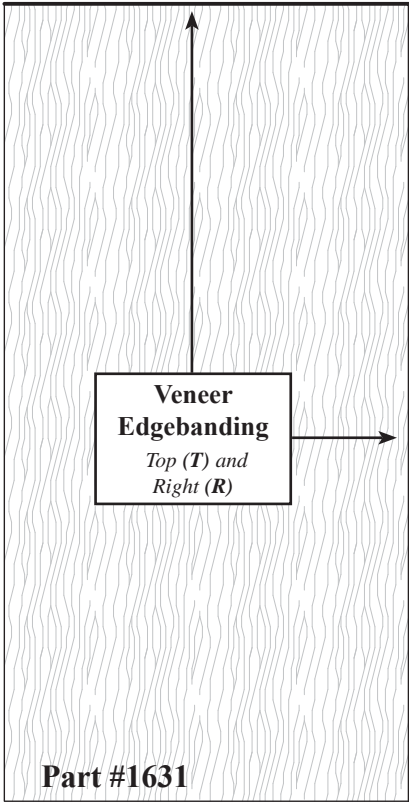


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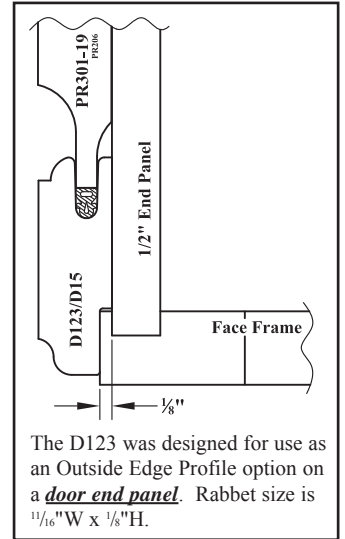
# Plywood End Panels

*"Veneer edgework is available on your plywood end panels."*

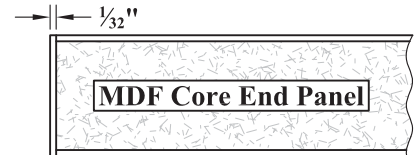
## End Panel (Basic)



- End Panels are available in MDF or Veneer Core materials.
- Pricing for a **Basic End Panel** can be found in our Specification Catalog.
- End Panels with edgework can be noted as Top (T), Bottom (B), Left (L) or Right (R), viewing the panel from the face.
- Veneer Edgework is available on 1/2", 5/8" and 3/4" thick Panels.
- Panels with Veneer Edgework carry a **1 square foot minimum** per item for pricing.
- Detailed drawings must be provided for **Custom End Panel** with Dados, Shelf Bore Holes and Toe Kicks.
- Dados, Shelf Bore Holes and Toe Kicks are available on 1/2", 5/8" and 3/4" thick Panels only.
- Shelf bore holes are available in 5mm and 1/4" diameters.
- **Based on project complexity, design charges may be applicable.**



The D123 was designed for use as an Outside Edge Profile option on a **door end panel**. Rabbet size is 1/16" W x 1/8" H.



★ ADD: Charge per Lineal Foot for Edgework End Panels. ★

## End Panel (Custom)

Back Dado Groove  
Placement Required

Distance from Center of Shelf Hole to Edge of Panel

Distance Between Centers of Shelf Bore Holes

Part #1631

Toe Kick Notch  
Width and Height Required

Bottom Dado Groove  
Placement Required

Toe Kick Rabbet  
Depth and Height Required

Top Dado Groove  
Placement Required

Distance from Center of Shelf Hole to Edge of Panel

Distance from Center of Shelf Hole to Center of Shelf Hole

Distance Between Centers of Shelf Bore Holes

Start

Stop

Back Dado Groove  
Placement Required

Bottom Dado Groove  
Placement Required

**When ordering Custom End Panels please specify:**

- Overall size of end panel.
- Dado groove width and depth.
- Placement for **each** dado groove from edge of panel.
- Positioning of shelf bore holes.
- Depth and diameter of shelf holes.
- Start and stop points for shelf holes from top of panel to center of hole.
- Depth and height for toe kick rabbet.
- Width and height for toe kick notch.



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# Sheet Stock

“Outstanding Quality at Competitive Prices!”

Part #185 Square Foot Prices: RCTS=Rough Cut to Size RTRW=Rip to Rough Width PCTS=Precision Cut to Size CPCTS=Custom-Precision Cut to Size  PS=Plain Sliced RC=Rotary Cut	¼" Plywood MDF Core, A1 .225" Thick +/- .005"			¼" Plywood MDF Core, A1 .225" Thick +/- .005"			¼" Plywood MDF Core, A4 Drawer Box Bottom Material .225" Thick +/- .005"			¼" Plywood Veneer Core .250" Thick +0"/-.03125"			¼" MDF Material .250" Thick +/- .015"			⅜" MDF Material .375" Thick +/- .015"			½" Plywood MDF Core, A1 .500" Thick +0"/-.046875"			½" Plywood Veneer Core .500" Thick +0"/-.046875"			½" MDF Material .500" Thick +/- .015"			11.7mm Plywood (Plywood Core) .460" Thick +0"/-.046875"		
	Sheet Stock Size			4x8 RCTS	2x8 RCTS	CPCTS	8x4 RCTS	CPCTS	4x8 RCTS	2x8 RCTS	CPCTS	4x8 RCTS	2x8 RCTS	CPCTS	4x8 RCTS	CPCTS	4x8 RCTS	CPCTS	4x8 RCTS	CPCTS	4x8 RCTS	CPCTS	4x8 RCTS	CPCTS	4x8 RCTS	CPCTS	60"x60" PCTS	CPCTS		
	Please call for current pricing.																													
Afrormosia-Natural-PS	Please call for current pricing.																													
Afrormosia-Select-PS	Please call for current pricing.																													
Alder-Natural-PS	X	X	X					X	X	X																				
Alder-Rustic-PS																														
Alder-Select-PS																														
Anigre-Medium Figure-Quarter Sawn																														
Ash-Brown-Select-PS									X	X	X																			
Ash-Budget-PS									X	X	X																			
Ash-Natural-PS									X	X	X																			
Ash-White-Select-PS																														
Bamboo-Blond-Flat Grain									X	X	X																			
Bamboo-Caramelized-Flat Grain									X	X	X																			
Beech-European Steamed-Natural-PS																														
Beech-European Steamed-Select-PS																														
Birch-Baltic-Plywood																											X	X		
Birch-Mixed-RC																														
Birch-Natural-RC	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X					X	X	X	X							
Birch-Red-Natural-PS	X	X	X																											
Birch-Red-Natural-RC																														
Birch-Red-Select-PS	X	X	X																											
Birch-Red-Select-RC																														
Birch-White-Select-RC	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X				X	X	X	X								
Butternut-Natural-PS																														
Butternut-Select-PS																														
Cherry-Gummy-PS																														
Cherry-Natural-PS	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X			X	X	X	X									
Cherry-Natural-RC	X	X	X																											
Cherry-No Sap-Natural-PS																														
Cherry-Rustic-PS																														
Cherry-Select-PS	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X			X	X	X	X									
Cherry-Select-RC	X	X	X																											
Chestnut-Australian Wormy																														
Cypress-Natural-PS																														
Ebony-Straight Grain-Reconstituted Veneer																														
Elm-Red-PS																														
Fir-Douglas-Straight Grain																														
Hickory-Mixed-PS	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X															
Hickory-Natural-PS	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X															
Hickory-Rustic-PS																														
Hickory-White-Select-PS																														
Lyptus-Natural-PS	X	X	X																											
Mahogany (Khaya)-Natural-PS	Please call for current pricing.																													
Mahogany (Khaya)-Select-PS	Please call for current pricing.																													
Maple-Hard-Birds Eye-Select-PS	Please call for current pricing.																													
Maple-Hard-Curly-Natural-PS																														
Maple-Hard-Curly-Select-PS																														
Maple-Hard-Mixed-PS																														
Maple-Hard-Natural-PS	X	X	X																											
Maple-Hard-Natural-RC	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X			X	X	X	X									
Maple-Hard-Natural-Straight Grain																														
Maple-Hard-Rustic-PS																														
Maple-Hard-Select-PS	X	X	X																											
Maple-Hard-Select-RC	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X															
Maple-Hard-Select-Straight Grain																														
MDF-Raw														X	X	X	X							X	X					
Oak-Red-Natural-PS	X	X	X								X	X	X																	
Oak-Red-Natural-Quarter Sawn	X	X	X																											
Oak-Red-Natural-RC	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X			X	X	X	X									
Oak-Red-Natural-Rift Sawn	X	X	X																											
Oak-Red-Rustic-PS																														
Oak-Red-Select-PS	X	X	X								X	X	X						X	X	X	X								
Oak-Red-Select-Quarter Sawn	X	X	X																											
Oak-Red-Select-RC	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X															
Oak-Red-Select-Rift Sawn	X	X	X																											
Oak-White-Natural-PS	X	X	X																											
Oak-White-Natural-Quarter Sawn																														
Oak-White-Natural-Rift Sawn																														
Oak-White-Select-PS	X	X	X					X	X	X																				
Oak-White-Select-Quarter Sawn																														
Oak-White-Select-Rift Sawn																														
Pine-White Northern-Knotty-PS	X	X	X																											
Pine-White Northern-Natural-PS	X	X	X																											
Pine-White Northern-Select-PS	X	X	X																											
Poplar-Green-Select-PS																														
Poplar-Mixed-PS	X	X	X																											
Poplar-Natural-PS	X	X	X																											
Sapele-Natural-Quarter Sawn																														
Walnut-Natural-PS	X	X	X																											
Walnut-Select-PS	X	X	X																											
Wenge-Straight Grain-Reconstituted Veneer																														
ZebraWood-Str Grain-Reconstituted Veneer																														
All Other Wood Species	Please call for quote and availability.																													

# Sheet Stock

*"Ordering from WalzCraft is easy!"*

Part #185 Square Foot Prices: RCTS=Rough Cut to Size RTRW=Rip to Rough Width PCTS=Precision Cut to Size CPCTS=Custom-Precision Cut to Size  PS=Plain Sliced RC=Rotary Cut	5/8" Plywood MDF Core, A1 .625" Thick +0"/-.046875"		5/8" Plywood Veneer Core .625" Thick +0"/-.046875"		5/8" MDF Material .625" Thick +/- .015"		15.2mm Plywood (Plywood Core) .598" Thick +0"/-.046875"		1/2" MDF Material .687" Thick +/- .015"		3/4" Plywood MDF Core, A1 .750" Thick +0"/-.046875"		3/4" Plywood Veneer Core .750" Thick +0"/-.046875"		3/4" Solid 4-Ply Core A Face/Back .865" Thick		3/4" MDF Material .750" Thick +/- .015"		1" MDF Material 1.00" Thick +/- .015"		
	4x8 RCTS		CPCTS	4x8 RCTS		CPCTS	4x8 RCTS		CPCTS	60"x60" PCTS		CPCTS	4x8 RCTS		CPCTS	4x8 RCTS		CPCTS	4x8 RCTS		CPCTS
Afrormosia-Natural-PS	Please call for current pricing.																				
Afrormosia-Select-PS	Please call for current pricing.																				
Alder-Natural-PS																					
Alder-Rustic-PS																					
Alder-Select-PS																					
Anigre-Medium Figure-Quarter Sawn																					
Ash-Brown-Select-PS																					
Ash-Budget-PS																					
Ash-Natural-PS																					
Ash-White-Select-PS																					
Bamboo-Blond-Flat Grain																X	X				
Bamboo-Caramelized-Flat Grain																X	X				
Beech-European Steamed-Natural-PS																					
Beech-European Steamed-Select-PS																					
Birch-Baltic-Plywood							X	X													
Birch-Mixed-RC																					
Birch-Natural-RC	X	X	X	X								X	X	X	X						
Birch-Red-Natural-PS																					
Birch-Red-Natural-RC																					
Birch-Red-Select-PS																					
Birch-Red-Select-RC																					
Birch-White-Select-RC	X	X	X	X										X	X						
Butternut-Natural-PS																					
Butternut-Select-PS																					
Cherry-Gummy-PS																					
Cherry-Natural-PS	X	X	X	X								X	X	X	X						
Cherry-Natural-RC																					
Cherry-No Sap-Natural-PS																					
Cherry-Rustic-PS																					
Cherry-Select-PS	X	X	X	X										X	X						
Cherry-Select-RC																					
Chestnut-Australian Wormy																					
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Ebony-Straight Grain-Reconstituted Veneer																					
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Maple-Hard-Curly-Natural-PS																					
Maple-Hard-Curly-Select-PS																					
Maple-Hard-Mixed-PS																					
Maple-Hard-Natural-PS																					
Maple-Hard-Natural-RC	X	X	X	X								X	X	X	X						
Maple-Hard-Natural-Straight Grain																					
Maple-Hard-Rustic-PS																					
Maple-Hard-Select-PS																					
Maple-Hard-Select-RC	X	X	X	X										X	X						
Maple-Hard-Select-Straight Grain																					
MDF-Raw						X	X				X	X						X	X	X	X
Oak-Red-Natural-PS														X	X	X	X				
Oak-Red-Natural-Quarter Sawn																					
Oak-Red-Natural-RC	X	X	X	X										X	X	X	X				
Oak-Red-Natural-Rift Sawn																					
Oak-Red-Rustic-PS																					
Oak-Red-Select-PS	X	X	X	X										X	X						
Oak-Red-Select-Quarter Sawn																					
Oak-Red-Select-RC														X	X						
Oak-Red-Select-Rift Sawn																					
Oak-White-Natural-PS																					
Oak-White-Natural-Quarter Sawn																					
Oak-White-Natural-Rift Sawn																					
Oak-White-Select-PS																					
Oak-White-Select-Quarter Sawn																					
Oak-White-Select-Rift Sawn																					
Pine-White Northern-Knotty-PS																					
Pine-White Northern-Natural-PS																					
Pine-White Northern-Select-PS																					
Poplar-Green-Select-PS																					
Poplar-Mixed-PS																					
Poplar-Natural-PS																					
Sapele-Natural-Quarter Sawn	Please call for current pricing.																				
Walnut-Natural-PS																					
Walnut-Select-PS																					
Wenge-Straight Grain-Reconstituted Veneer																					
Zebrawood-Str Grain-Reconstituted Veneer																					
All Other Wood Species	Please call for quote and availability.																				



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# Sheet Stock

*"More design options from WalzCraft!"*

## Custom Pressed/MDF Core Sheet Stock

- Pressed "In-House".
- **Core Thickness Options:** 1/4", 3/8", 1/2", 5/8", 11/16", 3/4" and 1".
- Only available in **4' x 8' sheets**, shipped 1" oversize to allow for misalignment during lamination and to minimize loss if edges are damaged in transit.
- Select any one or different Non-Adhesive Woodback Veneers for the face and back, see our Specification Catalog for options.
- Finish Options are available, see our Specification Catalog for pricing.

### Pricing Per Square Foot

1/4" MDF Core Material		3/8" MDF Core Material		1/2" MDF Core Material		5/8" MDF Core Material		11/16" MDF Core Material		3/4" MDF Core Material		1" MDF Core Material		Pressing Charge (Includes both sides)
4x8	Please Call.	4x8	Please Call.	4x8	Please Call.	4x8	Please Call.	4x8	Please Call.	4x8	Please Call.	4x8	Please Call.	
.3350" Thick		.4600" Thick		.5850" Thick		.7100" Thick		.7725" Thick		.8500" Thick		1.100" Thick		Please Call.
Thickness of Finished Panels includes Face Veneer, Core Material and Back Veneer. Tolerance is +/- .015".														

## Veneer Smoothing Blade

★ See our "Master" Specification Catalog for Pricing. ★

- For flawless results, we recommend that you use a **Veneer Smoothing Blade** versus a J-roller when applying pressure sensitive veneer. A J-roller will not apply enough pressure to achieve an intimate bond.
- Economical alternative to a veneer hammer.
- Beveled plexiglas blade never scratches.
- Handle is constructed of northern unfinished hard maple.
- When ordering, use **Part #156872**.
- This product is listed in the Application Instructions sent by WalzCraft. You can also access this information on our Website under Industry Tools.



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# Sheet Stock

*"Call for a plant tour, it is worth the trip!"*

## Cut and Ripped Sheet Stock Descriptions

**\* Check Availability for Cut and Ripped Sheet Stock.**

<b>RCTS</b> = <i>Rough Cut to Size</i>	A sheet that at a minimum will measure at least the listed size. Edges may need to be trimmed. Allow $\frac{1}{8}$ " per saw kerf. As an example, a true 48" wide piece does not yield two 24" wide pieces, but rather, two pieces $23\frac{15}{16}$ " wide. ( <i>See the chart below for the actual size of our Sheet Stock materials.</i> ) There is a $\frac{1}{2}$ square foot minimum per item, for pricing.
<b>RTRW</b> = <i>Rip to Rough Width</i>	The sheet size indicated, ripped to the rough widths you specify. Edges may need to be trimmed. Only available in 96" lengths. Allow $\frac{1}{8}$ " per saw kerf. As an example, a true 48" wide piece does not yield two 24" wide pieces, but rather, two pieces $23\frac{15}{16}$ " wide. ( <i>See the chart below for the actual size of our Sheet Stock materials.</i> ) There is a $\frac{1}{2}$ square foot minimum per item, for pricing.
<b>PCTS</b> = <i>Precision Cut to Size</i>	A piece, precisely cut to the exact sizes listed, in inches.
<b>CPCTS</b> = <i>Custom-Precision Cut to Size</i>	Any size piece that the sheet will yield, precisely cut to size.

Class	Description	Actual Size of Sheet Stock Material	
Non Adhesive	Phenolic Back	48 $\frac{1}{2}$ " x 96 $\frac{1}{2}$ "	<ul style="list-style-type: none"> <li>• 2'x8' sheets are cut from 4'x8' sheets. We split the sheet equally in two halves to produce two slightly oversize 2'x8's.</li> <li>• 4'x4' sheets are cut from 4'x8' sheets. We split the sheet equally in two halves to produce two slightly oversize 4'x4's. (This is only available with Plywood material.)</li> <li>• 2'x4' sheets are cut from 4'x8' sheets. We split the sheet equally in two halves in both width and height to produce four slightly oversize 2'x4's. (This is only available with Plywood material.)</li> <li>• If you are ordering 2'x4', 4'x4', 2'x8' or 4'x8' sheets, you will be charged for that square footage but will receive slightly oversized panels.</li> </ul>
Non Adhesive	Wood Back	48 $\frac{1}{2}$ " x 96 $\frac{3}{8}$ "	
Non Adhesive	Paper Back	49" x 97"	
Pressure Sensitive Adhesive (PSA)	Paper Back	49" x 97"	
Pressure Sensitive Adhesive (PSA)	Wood Back	48 $\frac{1}{2}$ " x 96 $\frac{3}{8}$ "	
Plywood	$\frac{1}{8}$ " Veneer Core	48 $\frac{1}{2}$ " x 96 $\frac{1}{2}$ "	
Plywood	$\frac{1}{8}$ " MDF Core	96 $\frac{1}{2}$ " x 48 $\frac{1}{2}$ " (Not used to produce oversized 2'x8', 4'x4' and 2'x4' panels.)	
Plywood	$\frac{1}{4}$ " MDF Core A1	48 $\frac{1}{2}$ " x 96 $\frac{1}{2}$ "	
Plywood	$\frac{1}{4}$ " MDF Core A4	48 $\frac{1}{2}$ " x 96 $\frac{1}{2}$ "	
Plywood	$\frac{1}{4}$ " Veneer Core	48 $\frac{1}{2}$ " x 96 $\frac{1}{2}$ "	
Plywood	$\frac{1}{2}$ " MDF Core A1	48 $\frac{1}{2}$ " x 96 $\frac{1}{2}$ "	
Plywood	$\frac{1}{2}$ " Veneer Core	48 $\frac{1}{2}$ " x 96 $\frac{1}{2}$ "	
Plywood	$\frac{3}{8}$ " MDF Core A1	48 $\frac{1}{2}$ " x 96 $\frac{1}{2}$ "	
Plywood	$\frac{3}{8}$ " Veneer Core	48 $\frac{1}{2}$ " x 96 $\frac{1}{2}$ "	
Plywood	$\frac{3}{4}$ " MDF Core A1	48 $\frac{1}{2}$ " x 96 $\frac{1}{2}$ "	
Plywood	$\frac{3}{4}$ " Veneer Core	48 $\frac{1}{2}$ " x 96 $\frac{1}{2}$ "	

## Veneer Sheet Stock & Panel Notes

1)	<b>Finishing</b>	Use the square foot prices for product finished on one side only. These prices are for finishing the face of the panel only (1S pricing), <i>except</i> $\frac{1}{2}$ ", $\frac{5}{8}$ " and $\frac{3}{4}$ " material which are finished on 2 sides (2S pricing).
2)	<b>Application Instructions</b>	Manufacturer's guidelines for suggested application will be provided with each order. WalzCraft and its suppliers will warranty product, provided the material was properly installed.
3)	<b>4' x 8' Panels</b>	4'x8' panels are considered 95% " <i>free from defect</i> ". If you require panels to be 100% free, please order <b>Precision Cut to Size (PCTS)</b> , or <b>Custom Precision Cut to Size (CPCTS)</b> . All materials originate from a 4'x8' sheet. Cut to size includes cuts to both the width and height. 2'x8' and <b>Rip to Rough Width (RTRW)</b> would be 95% " <i>free from defect</i> ", not 100% free, as both dimensions are not being cut to size.
4)	<b>Birch, Hard Maple Soft Maple and Pine Veneer Materials</b>	To minimize any color mismatch between veneer refacing materials and solid wood products for these wood species, WalzCraft recommends using a "Spray No Wipe" stain process on the entire job, for a " <i>blotch free</i> " finish.
5)	<b>Veneer Options for Refacing with SolidTone® Colors</b>	<b>The only veneer options available for refacing with SolidTone® colors are:</b> Phenolic Back, $\frac{1}{8}$ " ply and $\frac{1}{4}$ " ply.



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