

WalzCraft®

P.O. Box 1748 2600 Hemstock Street
La Crosse, WI 54602-1748

"Where Custom Made Quality Begins"

1-800-237-1326 24 Hour Fax 1-608-781-3667 www.walzcraft.com

Form # 1

Page 1 of 10

Order Cover Sheet - Must accompany all orders.

(Please provide complete information. If you don't know the answer to a particular option please place a "?" in the field and we will follow up with a call to you.)

WCI # 7965960

Bill To Info

Customer # My Customer #

Attention My Name

Company Name FURNITURE MEDIC/TRAINING

Billing Address

City / State / Zip

County

Phone # Fax#

Order Info

Date Order Placed 4/30/09

Contact Person My Name

Job Name / PO # TRAINING QUOTE

Proceed As Indicated

Proceed with Order

Quote Only

Please Call with COD Amount

Proceed with Order/Send Order Price Acknowledgment

Ship To Info

Ship To Address for This Order Only

Same as "Bill To"

Permanent Change

Attention

Company Name

Shipping Address

City / State / Zip

County

Phone # Fax#

Debit or Credit Card Payment

Charge This Order To Debit Card

Charge This Order To Credit Card

* VISA * MasterCard * Discover * Am Express

Production Schedule

SL QS

WalzCraft Use Only

LT

Order Taken By

Date Order Received

Invoice Comments

* CC Ref # V M D

These Products Will Be Used For

Residential

110 New 130 Refacing

120 Remodel 140 Furniture

Commercial

210 New 230 Refacing

220 Remodel 240 Furniture

Rec Vehicle

310 New

320 Remodel

Other

Please Describe Below

Shipping Preference

A Best Way / Method

B Small Package Carrier

UPS

C Common Carrier

D Pick Up / Will Call

E Other Please List Below

Order Forms Used

Form #	Description	# of Pages	Form #	Description	# of Pages
1	Order Cover Sheet	1	7, 7.1	Edge Banded Doors	0
2, 2.1	Doors	1	8	Sheet Goods	1
3	Drawer Fronts	1	9	Face Frame Stock	1
4	Drawer Boxes	1	10	Fluted Moldings	0
5	Molding, Accent Component, MISC	1	11, 11.1, 11.2	Curved Products	0
6	Valances & Knick Knacks	1	12	Range Hoods	0

of Pages Including Cover Sheet 10

Shortcuts

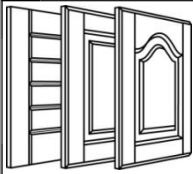
Check this box, if all the products on all the order forms are the same wood Specie, Grade and Thickness.

Wood Specie ALDER Wood Grade NATURAL Wood Thickness 3/4

Check this box, if all products on all of the order forms are to be prefinished in the same Color & FinishType.

Stain or RTF Color CORDOVAN Finish Type Wiping

Glaze Color Glaze Method Glaze Intensity Level



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Form # 2

Page 2 of 10

Door Order Form

WCI # **7965900**

Essential Info
Customer # **My Customer #**
Company Name **FURNITURE MEDIC/TRAINING**
Job Name / PO # **TRAINING QUOTE**

Packaging Method
 Best Way I prefer Packaging Method # **7**
WalzCraft will choose a Method

See Form #1-Cover Sheet for Wood Specie & Grade
Wood Specie **ALDER**
Wood Grade **NATURAL**

Thickness **3/4**

Signature Series Name or Number
Name/S# _____
 Standard Profiles & Options Modified Profiles & Options

Profile Info
Stile & Rail or Miter Profile **SR124**
Panel Profile **FLAT**
Outside Edge Profile **D7**

Grain Direction Standard (as indicated in 11.2 Specifications Catalog)
 Vertical Horizontal

Glass Retainer None Clear Brown White Black

Stile / Rail Face Rout SRFR# _____

Lattice Center Panel
Lattice Wood Specie _____

Center Panel Face Rout
CPFR # _____ Spacing = _____

Shaped Panels DSCP100 - Diamond Shape

35mm Hinge Bore
 HP 100 HP 200 HP 300
Hinge Bore Cup Drilling Distance from Outside Edge of Door None .5mm 2.0mm 2.5mm 3.0mm 4.0mm 5.0mm 6.0mm

Demountable Hinge Slot
 SP 100

Dado Blade Slot
 DBS 101 DBS 102 DBS 103

Finishing Info Unfinished **Prefinished**
 See Form #1-Cover Sheet for Stain Color (or provide below info)
Stain or RTF Color **CORDOVAN**
Finish Type Wiping Spray No Wipe Combination
 SolidTone SolidTone WoodGrain

Glaze Method FP DW SW FM
 DMSW DMDW FSM
Glaze Color _____ Glaze Intensity Lt Hvy
Rub Through # _____
 Raw Stain/Color _____

Simulated Distressing
Screw Impressions Light - SD10 Heavy - SD11
Nail Impressions Light - SD20 Heavy - SD21
Wear Marks Light - SD30 Heavy - SD31
Nicks Light - SD40 Heavy - SD41
Worm Holes Light - SD50 Heavy - SD51
Cracks Light - SD60 Heavy - SD61
Rasp Marks Light - SD70 Heavy - SD71

Renaissance Distressing **Laser Engraving LE** _____

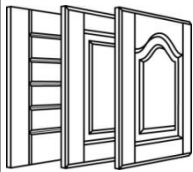
Decorative Inserts BI100 Routed Face RF # _____
Decorative Peg DP # _____ Insert Pattern PP # _____
Non-Matching Wood Species _____

Applied Molding # _____ Ram Rout /Start @ _____
Non-Matching Wood Specie/Grade _____
Apply to Face of S/R Inside Edge Shelf

Fingerpulls None
 FP100 FP200 **Width** 5" Full Width
 FP300 FP400 **(available in 5" widths only)**

Radius Corners
 Radius Outside Corners **Radius =** _____
Radius Corners - Center Panel RCCP100 **Radius =** _____
 RCCP200 (Radius is not required to be specified)

WCI only	QTY	Door Style	Order Exact Door WIDTH	Order Exact Door HEIGHT	Butt	Hinge Bore	Finger Pull	Half Lap 01 or 02	Frame Only	Mullion Lite Pattern or LP Option	Number of lites	Standard or True Lite	Special Instructions
	4	40	11 1/2	17		P							
	2		12	17		P							
	4		12	27		P							
	2		13	12		P							
	2		13	21 1/2		P							



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Form # 3

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Drawer Front Order Form

WCI # 7965900

Essential Info

Customer # **My Customer #**

Company Name **FURNITURE MEDIC/TRAINING**

Job Name / PO # **TRAINING QUOTE**

Packaging Method

Best Way

I prefer Packaging Method # **7**

WalzCraft will choose a Method

See Cover Sheet for Wood Specie & Grade

Wood Specie **ALDER**

Wood Grade **NATURAL**

Thickness **3/4**

Signature Series Name or Number

Name/S# **LOWLAND S507**

Standard Profiles & Options Modified Profiles & Options

Profile Info

Stile & Rail or Miter Profile _____

Panel Profile _____

Outside Edge Profile **D7**

Grain Direction Standard (as indicated in 11.2 Specifications Catalog)
 Vertical Horizontal

Glass Retainer None Clear Brown White Black

Stile / Rail Face Rout SRFR# _____

Lattice Center Panel

Lattice Wood Specie _____

Center Panel Face Rout

CPFR # _____ Spacing = _____

Shaped Panels DSCP100 - Diamond Shape

Routed Drawer Front Option DFFR100

Finishing Info

Unfinished **Prefinished**

See Form #1-Cover Sheet for Stain Color (or provide below info)

Stain or RTF Color **CORDOVAN**

Finish Type Wiping Spray No Wipe Combination

SolidTone SolidTone WoodGrain

Glaze Method FP DW SW FM

DMSW DMDW FSM

Glaze Color _____ Glaze Intensity Lt Hvy

Rub Through # _____

Raw Stained/Color _____

Simulated Distressing

Screw Impressions Light - SD10 Heavy - SD11

Nail Impressions Light - SD20 Heavy - SD21

Wear Marks Light - SD30 Heavy - SD31

Nicks Light - SD40 Heavy - SD41

Worm Holes Light - SD50 Heavy - SD51

Cracks Light - SD60 Heavy - SD61

Rasp Marks Light - SD70 Heavy - SD71

Renaissance Distressing

Laser Engraving LE _____

Decorative Inserts

BI100

Routed Face RF # _____

Decorative Peg DP # _____

Insert Pattern PP # _____

Non-Matching Wood Species _____

Applied Molding # _____

Ram Rout /Start @ _____

Non-Matching Wood Specie/Grade _____

Apply to Face of S/R Inside Edge Shelf

Fingerpulls None

FP100 FP200

Width 5" Full Width

FP300 FP400

(available in 5" widths only)

Hand Pull Rout none

HR400

HR500

Radius Corners

Radius Outside Corners

Radius = _____

Radius Corners - Center Panel

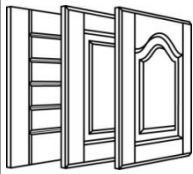
RCCP100

Radius = _____

RCCP200

(Radius is not required to be specified)

WCI only	QTY	Drawer Front Style and / or Look	Order Exact Drawer Box WIDTH	Order Exact Drawer Box HEIGHT	Butt	Finger Pull	Special Instructions	WCI only	QTY	Drawer Front Style and / or Look	Order Exact Drawer Box WIDTH	Order Exact Drawer Box HEIGHT	Butt	Finger Pull	Special Instructions
	2	34SQA	3	5 1/2											
	2		5	5 1/2											
	1		19	5 1/2											
	2		19	8											
	2		21	5 1/2											
	2		24	5 1/2											
	1		25	5 1/2											



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Form # 5

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Molding & Miscellaneous Order Form

WCI # 7965900

Essential Info

Customer # My Customer #
Company Name FURNITURE MEDIC/TRAINING
Job Name/PO # TRAINING QUOTE

Packaging Method

Best Way I prefer Packaging Method # 7
WalzCraft will choose a Method

See Cover Sheet for Wood Grade & Species

Wood Specie ALDER
Wood Grade NATURAL

**** Molding "Shorts Program":** Moldings may be available in lengths between 36" and 93" in limited stock and species. Please check the **SMA (Short Moldings Acceptable)** box to the right of the Molding # to indicate "Short Moldings" are acceptable for that particular molding. "Short Moldings" will qualify for an additional 15% discount.

Finishing Info Unfinished **Prefinished**

See Form #1-Cover Sheet for Stain Color (or provide below info)

Stain or RTF Color CORDOVAN

Finish Type Wiping Spray No Wipe Combination

SolidTone SolidTone WoodGrain

Glaze Method FP DW SW FM

DMSW DMDW FSM

Glaze Color _____ Glaze Intensity Lt Hvy

Rub Through # _____ Raw Stained/Color _____

Simulated Distressing

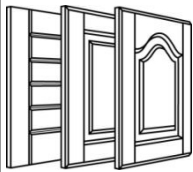
- | | | |
|-------------------|---------------------------------------|---------------------------------------|
| Screw Impressions | <input type="checkbox"/> Light - SD10 | <input type="checkbox"/> Heavy - SD11 |
| Nail Impressions | <input type="checkbox"/> Light - SD20 | <input type="checkbox"/> Heavy - SD21 |
| Wear Marks | <input type="checkbox"/> Light - SD30 | <input type="checkbox"/> Heavy - SD31 |
| Nicks | <input type="checkbox"/> Light - SD40 | <input type="checkbox"/> Heavy - SD41 |
| Worm Holes | <input type="checkbox"/> Light - SD50 | <input type="checkbox"/> Heavy - SD51 |
| Cracks | <input type="checkbox"/> Light - SD60 | <input type="checkbox"/> Heavy - SD61 |
| Rasp Marks | <input type="checkbox"/> Light - SD70 | <input type="checkbox"/> Heavy - SD71 |

Renaissance Distressing

Laser Engraving LE _____

WCI only	QTY	Molding #	** SMA	Description
	3	1361	<input type="checkbox"/>	CROWN MOLDING
	4	310	<input type="checkbox"/>	SCRIBE MOLDING
	5	112	<input type="checkbox"/>	BASE SHOE MOLDING
	2	1279	<input type="checkbox"/>	OUTSIDE CORNER MOLDING
			<input type="checkbox"/>	
			<input type="checkbox"/>	
			<input type="checkbox"/>	
			<input type="checkbox"/>	
			<input type="checkbox"/>	
			<input type="checkbox"/>	
			<input type="checkbox"/>	

WCI only	QTY	Miscellaneous Part #	Description



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Form # 6

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Valance and Knick Knack Order Form

WCI # 7965900

Essential Info
 Customer # **My Customer #**
 Company Name **FURNITURE MEDIC/TRAINING**
 Job Name/PO # **TRAINING QUOTE**

Packaging Method
 Best Way I prefer Packaging Method # **7**
WalzCraft will choose a Method

See Cover Sheet for Wood Specie & Grade
 Wood Specie **ALDER**
 Wood Grade **NATURAL**

Thickness 3/4

Outside Edge Profile Valance **D7** Knick Knack _____

Valance Rout Option - VR _____

Accent Profiles (Valances Only) none AP01 AP02 AP03

Finishing Info Unfinished Prefinished
 See Form #1-Cover Sheet for Stain Color (or provide below info)
 Stain Color **CORDOVAN**
 Finish Wiping Spray No Wipe Combination
 SolidTone SolidTone WoodGrain
 Glaze Method FP DW SW FM
 DMSW DMDW FSM
 Glaze Color _____ Glaze Intensity Lt Hvy
 Rub Through # _____ Raw Stained/Color _____

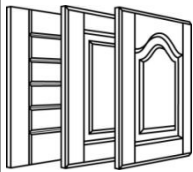
Simulated Distressing

Screw Impressions	<input type="checkbox"/> Light - SD10	<input type="checkbox"/> Heavy - SD11
Nail Impressions	<input type="checkbox"/> Light - SD20	<input type="checkbox"/> Heavy - SD21
Wear Marks	<input type="checkbox"/> Light - SD30	<input type="checkbox"/> Heavy - SD31
Nicks	<input type="checkbox"/> Light - SD40	<input type="checkbox"/> Heavy - SD41
Worm Holes	<input type="checkbox"/> Light - SD50	<input type="checkbox"/> Heavy - SD51
Cracks	<input type="checkbox"/> Light - SD60	<input type="checkbox"/> Heavy - SD61
Rasp Marks	<input type="checkbox"/> Light - SD70	<input type="checkbox"/> Heavy - SD71

Renaissance Distressing **Laser Engraving LE** _____

WCI only	QTY	Valance Style #	Upper Cabinet	Toe Kick	Order Exact WIDTH	Order Exact HEIGHT	If Required, Distance at Narrowest Point	If Required, Length of Flat Surface	Special Instructions
	1	157	<input checked="" type="checkbox"/>	<input type="checkbox"/>	42	5	2 1/4	5	
			<input type="checkbox"/>	<input type="checkbox"/>					
			<input type="checkbox"/>	<input type="checkbox"/>					
			<input type="checkbox"/>	<input type="checkbox"/>					
			<input type="checkbox"/>	<input type="checkbox"/>					
			<input type="checkbox"/>	<input type="checkbox"/>					
			<input type="checkbox"/>	<input type="checkbox"/>					
			<input type="checkbox"/>	<input type="checkbox"/>					
			<input type="checkbox"/>	<input type="checkbox"/>					
			<input type="checkbox"/>	<input type="checkbox"/>					
			<input type="checkbox"/>	<input type="checkbox"/>					
			<input type="checkbox"/>	<input type="checkbox"/>					

WCI only	QTY	KK Style #	Order Exact WIDTH	Order Exact HEIGHT	Shelf Support #1819	If Required, Left/Right Radius	"Non-Standard" Radius	Special Instructions
					<input type="checkbox"/>			
					<input type="checkbox"/>			
					<input type="checkbox"/>			
					<input type="checkbox"/>			
					<input type="checkbox"/>			
					<input type="checkbox"/>			
					<input type="checkbox"/>			



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Form # 8

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Sheet Goods Order Form

WCI # 7965900

Essential Info

Customer # **My Customer #**
Company Name **FURNITURE MEDIC/TRAINING**
Job Name/PO # **TRAINING QUOTE**

Packaging Method

Best Way I prefer Packaging Method # **7**
WalzCraft will choose a Method

Finishing Info

Unfinished **Prefinished**

See Form #1-Cover Sheet for Stain Color (or provide below info)

Stain or RTF Color **CORDOVAN**

Finish Type Wiping Spray No Wipe Combination
 SolidTone SolidTone WoodGrain

Glaze Method FP DW SW FM
 DMSW DMDW FSM

Glaze Color _____ Glaze Intensity Lt Hvy

See Cover Sheet for Wood Specie & Grade

Wood Specie **ALDER**
Wood Grade **NATURAL**

Simulated Distressing for Materials 1/8" or Thicker

- Screw Impressions Light - SD10 Heavy - SD11
- Nail Impressions Light - SD20 Heavy - SD21
- Wear Marks Light - SD30 Heavy - SD31
- Nicks Light - SD40 Heavy - SD41
- Worm Holes Light - SD50 Heavy - SD51
- Cracks Light - SD60 Heavy - SD61
- Rasp Marks Light - SD70 Heavy - SD71

Center Panel Face Rout

CFPR # _____ Spacing = _____

Sizes

# 185	Check The Appropriate Size					Rip To Width RTW x 96" High For 1/8" Only	Cut To Size (CTS) Must be 1/8" or Thicker		Plywood										Veneer Cut (RC - PS - QS - RS - Str Grn)	Wood Specie and Grade <small>(Use "only" if Wood Specie & Grade varies within this order.)</small>	Special Instructions								
	WCI Only	QTY	4x8	2x8	4x4		8x4	2x4	24" x 32"	Order Exact RTW Width WIDTH	Order Exact CTS Width WIDTH	Order Exact CTS Height HEIGHT	038" Thick Phenolic Back	036" Thick Wood Back	023" Thick Paper Back	036" Thick Wood Back	023" Thick Paper Back	1/8" Ply Veneer Core				1/4" MDF Core - A1	1/4" MDF Core - A4	1/4" Veneer Core	1/2" MDF Core	1/2" Veneer Core	3/8" MDF Core	3/8" Veneer Core	3/4" MDF Core
	5		<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>		12	16	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	PS	
	1		<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>		12	19	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	PS	
	2		<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>		12	25	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	PS	
	2		<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>		12	30	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	PS	
	2		<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>		21	30	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	PS	
	2		<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>		12	35	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	PS	
	2		<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>		24	35	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	PS	
	1		<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>		12	37	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	PS	
	1		<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>		13	84	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	PS	

