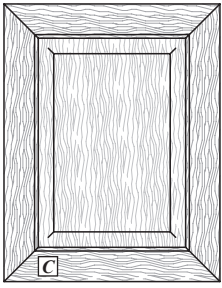
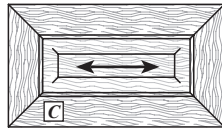


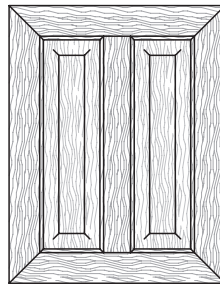
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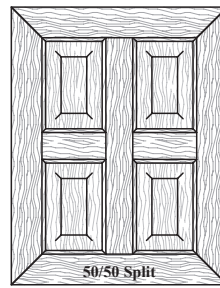
Style: 10M
 PC: 301
 Frame: PC301 x 0.6
 Min. Size: 8x8



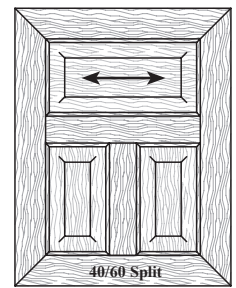
Style: 10M*
 Drawer Front
 PC: 301
 Frame: PC301 x 0.6
 Min. Size: 8x8
Shown with 2 1/4" stiles & rails



Style: 1010M
 PC: 303
 Frame: PC303 x 0.6
 Min. Size: 13 3/4 x 8



Style: 8160M
 PC: 315
 Frame: PC315 x 0.6
 Min. Size: 13 3/4 x 13 3/4



Style: 8010M
 PC: 331
 Frame: PC331 x 0.6
 Min. Size: 13 3/4 x 15



Style: 8000M
 PC: 303
 Frame: PC303 x 0.6
 Min. Size: 8x13 3/4



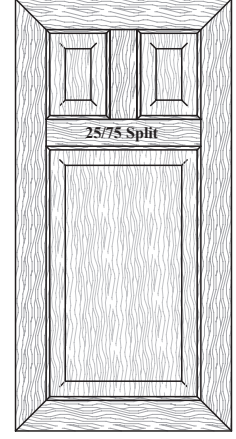
Style: 1000M
 PC: 303
 Frame: PC303 x 0.6
 Min. Size: 8x15 1/2



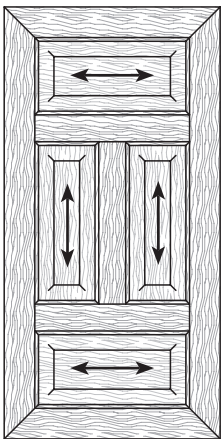
Style: 1941M
 PC: 303
 Frame: PC303 x 0.6
 Min. Size: 8x16 3/4



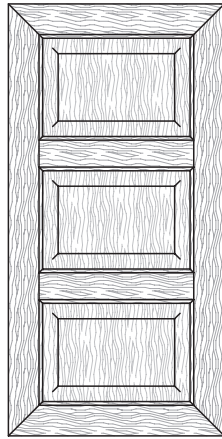
Style: 8045M
 PC: 303
 Frame: PC303 x 0.6
 Min. Size: 8x16 3/4



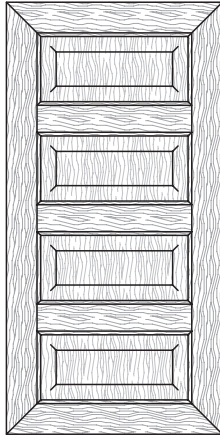
Style: 2427M
 PC: 331
 Frame: PC331 x 0.6
 Min. Size: 13 3/4 x 16 3/4



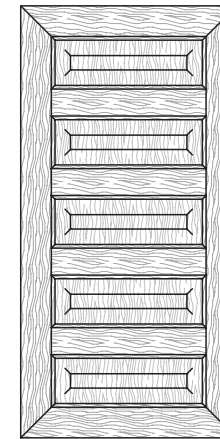
Style: 8050M
 PC: 332
 Frame: PC332 x 0.6
 Min. Size: 13 3/4 x 23



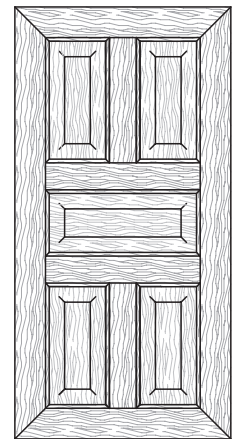
Style: 8030M
 PC: 308
 Frame: PC308 x 0.6
 Min. Size: 8x19 1/2



Style: 2271M
 PC: 315
 Frame: PC315 x 0.6
 Min. Size: 8x25 1/4



Style: 2272M
 PC: 317
 Frame: PC317 x 0.6
 Min. Size: 8x31



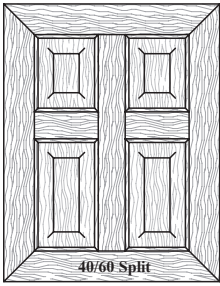
Style: 2465M
 PC: 336
 Frame: PC136 x 0.6
 Min. Size: 13 3/4 x 25



"Mitered" Mortise & Tenon - Raised Panel

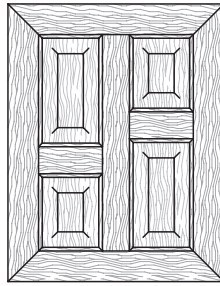
Cabinet Doors & Drawer Fronts

B



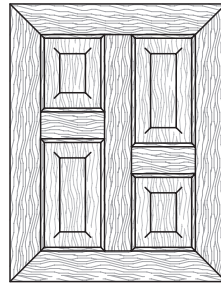
40/60 Split

Style: 8170M
PC: 315
Frame: PC315 x 0.6
Min. Size: 13³/₄x15¹/₂



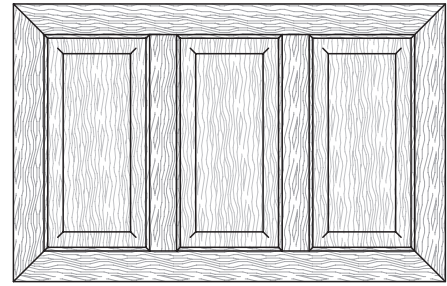
Style: 8060LM

PC: 332
Frame: PC332 x 0.6
Min. Size: 13³/₄x15¹/₂



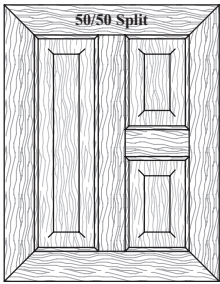
Style: 8060RM

PC: 332
Frame: PC332 x 0.6
Min. Size: 13³/₄x15¹/₂



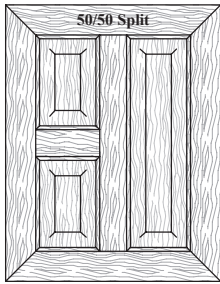
Style: 8020M

PC: 308
Frame: PC308 x 0.6
Min. Size: 19¹/₂x8



50/50 Split

Style: 2291LM
PC: 331
Frame: PC331 x 0.6
Min. Size: 13³/₄x13³/₄



50/50 Split

Style: 2291RM
PC: 331
Frame: PC331 x 0.6
Min. Size: 13³/₄x13³/₄

Mitered Raised Panel Door Notes

1)	Grain Direction	Arrows (←→) indicate standard grain direction. Grain direction may be specified at NO extra cost.
2)	Curved Products	The ☐ indicates door styles are available for Curved Products. For ordering guidelines, see <i>Section D</i> .
3)	Pricing	To find the square foot price for a door style, determine the Price Class from the information below the picture of the door style. Find the column that contains your price class and use the square foot price for the wood species and grade of your choice. Add 30% for 1" thickness. There is a 1 square foot minimum per item for pricing
4)	Ready to Assemble	RTA (Ready to Assemble) is available as an option for Mitered Doors. There is a per joint up-charge for RTA construction.
5)	1½" Wide Miter Profiles	Hinge boring is not available for any of the 1½" wide miter profiles.
6)	Mitered Frame or Mullion Doors	All of the mitered profiles shown in this catalog are also available with the GRF profile. When ordering, please indicate whether the door is a frame or mullion. If a mullion, please indicate the number of lites. Not all mitered profiles are available with mullions.
7)	Thickness	Mitered doors and drawer fronts are available in ¾" and 1" thicknesses, unless otherwise noted. Add 30% for 1" thickness.
8)	Non-Standard Parts	Some Mitered Profiles accommodate width flexibility, see <i>Sections E4 & E15</i> . The top rail, bottom rail, left stile and right stile must all be the same profile and the same width. Stiles/Rails can be ordered in widths from 1½" to 3" in ¼" increments without incurring a non-standard part size charge. Please submit requests for widths over 3", (with a maximum 4½" allowable width) to Customer Support; these may be subject to upcharges.
9)	Minimum Sizes	All mitered door and drawer front minimum sizes are calculated based on 2¼" wide profiles. If using a 3" wide profile, please add 1½" to the published minimum door size. If using a 1½" wide profile, deduct 1½" from the published minimum size.
10)	D7 Edges	A D7 Edge can be used along with any 600 Series Mitered Profile that accepts additional outside edges.
11)	Radius Corners	The 600 Series of Mitered profiles, which accept additional outside edges, may also have radiused outside corners. 1½" wide Mitered Profiles can accept up to a ¾" radius and Mitered Profiles 2¼" to 4½" can accept up to a 1" radius. For more information, please refer to <i>Section G11</i> .
12)	Lipped Outside Edge Profiles	D5, D16, D20, D22, D36, D44, D58 and D123 Outside Edges are not available with any mitered profile. These edge treatments will leave a void in the tenon joint on profiles.
13)	Center Stile and Rail Construction	All center stiles & rails will be haunched into the outside Stiles & Rails creating a mitered joint where they are conjoined; <i>except MP1460 & MP1461</i> , a butt joint is used to install these center Stiles & Rails.
14)	"Mitered" Stile/Rail Stock (Part #SRP100)	"Mitered" Stile & Rail stock is produced and priced the same as "Traditional" Stile & Rail stock with an outside edge. Available in 8', Random Length and Cut to Length sizes. See <i>Section G14</i> for additional information and pricing guidelines. To order use Part #SRP100.
15)	MP623-76, MP623-57, MP623-38, MP724-76, MP724-57 and MP724-38	Only available in ¾" thickness. To obtain a center panel that is flush with the face of the stiles and rails, use one of these Solid Wood Center Panel Profiles: PR318-25, PR319-10, PR320-25, PR320-32, PR320-44, PR321-32, PR328-32 or PR329-19.
16)	MP624-76, MP624-57 and MP624-38	Available in ¾" or 1" thicknesses with a ¼" Veneered Flat Panel or these Solid Wood Profiles: PR318-25, PR320-25, PR320-32, PR320-44, PR321-32, PR324-RVSCP, PR328-32 or PR329-19.
17)	MP660 Family	Designed to accept Applied Molding #1168, #1169 and #1714. Molding must be ordered separately.
18)	MP744, MP751 & MP763 Families	Designed to accept Applied Molding #1008, #1107, #1168 and #1168. Molding must be ordered separately.
19)	Compatibility Charts	Please reference Website Resources / Forms-Information / Technical Information.

1-800-237-1326

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B

Wood Species	Unfinished Square Foot Price by Price Class (PC)		Color/Grain	Grade	301	303	308	315	317	331	332	336
	Color/Grain	Grade										
AFRORMOSIA				Natural / Standard Grade Select / Premium Grade Value / Budget Grade								
ALDER				Natural / Standard Grade Rustic Grade Select / Premium Grade Value / Budget Grade								
ASH			Brown Calico / Mixed White	Natural / Standard Grade Select / Premium Grade Select / Premium Grade Mill Grade								
BAMBOO			Blond - Vertical Caramelized - Vertical	Mill Grade								
BEECH - EUROPEAN			Steamed	Natural / Standard Grade Select / Premium Grade Value/Budget/Paint Grade								
BIRCH			Calico / Mixed Hybrid / MDF Red White	Natural / Standard Grade Paint Grade Select / Premium Grade Natural / Standard Grade Rustic Grade Select / Premium Grade								
BUTTERNUT			No Sap	Rustic Grade Select / Premium Grade								
CHERRY			Hybrid / MDF No Sap	Value / Budget Grade Gummy Grade Natural / Standard Grade Rustic Grade Select / Premium Grade Ultra Rustic Grade Paint Grade Natural / Standard Grade Rustic Grade Ultra Rustic Grade								
CHESTNUT - AUSTRALIAN			Rift Sawn (Straight Grain)	Natural / Standard Grade Select / Premium Grade Wormy Grade								
CYPRESS				Natural / Standard Grade Mill Grade								
ELM - RED				Value / Budget Grade								
EUCALYPTUS - LYPTUS				Natural / Standard Grade Value / Budget Grade								
EUCALYPTUS - RED GRANDIS				Value / Budget Grade								
FIR - DOUGLAS			Rift Sawn (Straight Grain)	Natural / Standard Grade Mill Grade								
HEMLOCK - WESTERN				Rustic Grade Value / Budget Grade Natural / Standard Grade Rustic Grade Ultra Rustic Grade								
HICKORY			Brown Calico / Mixed White	Rustic Grade Select / Premium Grade Select / Premium Grade Rustic Grade Select / Premium Grade Paint Grade								
HYBRID			Solid Wood SR / MDF CP	Value / Budget Grade								
JATOBA				Mill Grade								

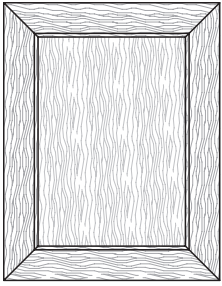
Contact WalzCraft "Customer Support" for pricing or complete our [Catalog Request Form](#) to receive our latest "Master" Product Specifications & Wholesale Pricing Catalog.



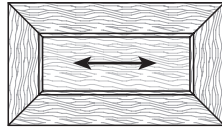
301	303	308	315	317	331	332	336
Contact WalzCraft “Customer Support” for pricing or complete our Catalog Request Form to receive our latest “Master” Product Specifications & Wholesale Pricing Catalog.							

Unfinished Square Foot Price by Price Class (PC)	Color/Grain	Grade
LYPTUS		
MAHOGANY - GENUINE PLANTATION		Natural / Standard Grade
MAHOGANY-MIXED SPECIES		Select / Premium Grade
		Value / Budget Grade
		Natural / Standard Grade
MAHOGANY - SIPO	Quarter Sawn	Select / Premium Grade
		Natural / Standard Grade
MAHOGANY - SAPELE	Quarter Sawn	Select / Premium Grade
		Natural / Standard Grade
		Select / Premium Grade
		Natural / Standard Grade
		Rustic Grade
	Birds Eye	Natural / Standard Grade
		Select / Premium Grade
MAPLE - HARD	Calico / Mixed	Select / Premium Grade
	Hybrid / MDF	Natural / Standard Grade
	Rift Sawn (Straight Grain)	Natural / Standard Grade
		Select / Premium Grade
	Quarter Sawn	Natural / Standard Grade
	White	Select / Premium Grade
MAPLE - HARD/SOFT MIX	Hybrid / MDF	Value/Budget/Paint Grade
		Natural / Standard Grade
		Paint Grade
MAPLE - SOFT	Curly	Natural / Standard Grade
	Hybrid / MDF	Natural / Standard Grade
OAK - RED/WHITE MIX		Value / Budget Grade
		Natural / Standard Grade
		Rustic Grade
		Select / Premium Grade
		Ultra Rustic Grade
OAK - RED	No Sap	Rustic Grade
	Quarter Sawn	Ultra Rustic Grade
		Natural / Standard Grade
		Select / Premium Grade
	Rift Sawn (Straight Grain)	Natural / Standard Grade
		Select / Premium Grade
		Natural / Standard Grade
		Rustic Grade
		Select / Premium Grade
		Ultra Rustic Grade
OAK - WHITE	Quarter Sawn	Natural / Standard Grade
		Select / Premium Grade
	Rift Sawn (Straight Grain)	Natural / Standard Grade
		Select / Premium Grade
		Natural / Standard Grade
		Rustic Grade
		Select / Premium Grade
PINE - NORTHERN WHITE		Knotty Grade
		Natural / Standard Grade
		Select / Premium Grade
		Value/Budget/Paint Grade
		Natural / Standard Grade
		Select / Premium Grade
	Calico / Mixed	Select / Premium Grade
POPULAR	Green	Natural / Standard Grade
	Hybrid / MDF	Natural / Standard Grade
	White	Paint Grade
SAPELE		Select / Premium Grade
		Value / Budget Grade
		Natural / Standard Grade
		Rustic Grade
WALNUT		Select / Premium Grade
	No Sap	Natural / Standard Grade
		Rustic Grade

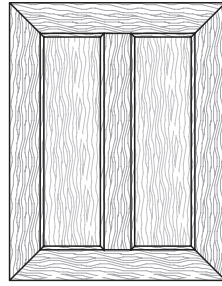
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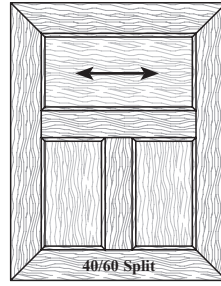
Style: 40M
 PC: 401
 Frame: PC301 x 0.6
 Min. Size: 6x6



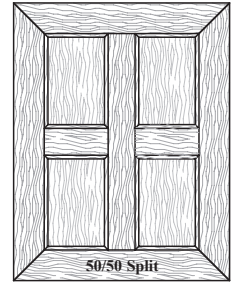
Style: 40M*
Drawer Front
 PC: 401
 Frame: PC301 x 0.6
 Min. Size: 6x6
Shown with 2 1/4" stiles & rails



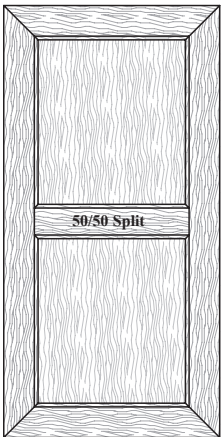
Style: 4040M
 PC: 403
 Frame: PC303 x 0.6
 Min. Size: 9 3/4 x 6 3/8



Style: 3010M
 PC: 431
 Frame: PC331 x 0.6
 Min. Size: 9 3/4 x 12



Style: 3160M
 PC: 415
 Frame: PC315 x 0.6
 Min. Size: 9 3/4 x 11



Style: 4044M
 PC: 403
 Frame: PC303 x 0.6
 Min. Size: 6x11



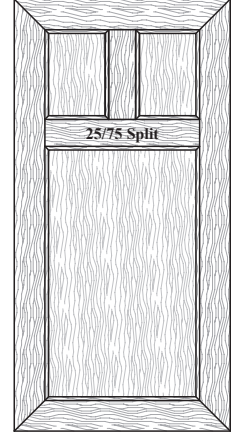
Style: 4043M
 PC: 403
 Frame: PC303 x 0.6
 Min. Size: 6x12



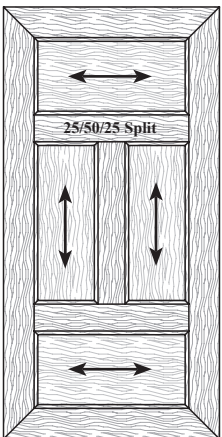
Style: 4041M
 PC: 403
 Frame: PC303 x 0.6
 Min. Size: 6 5/8 x 12 1/4



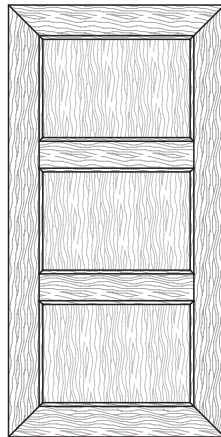
Style: 4045M
 PC: 403
 Frame: PC303 x 0.6
 Min. Size: 6 5/8 x 12 1/4



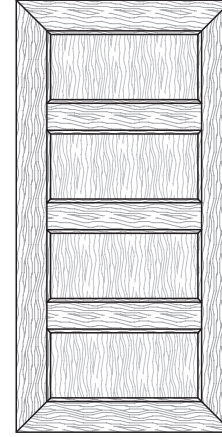
Style: 2428M
 PC: 431
 Frame: PC331 x 0.6
 Min. Size: 9 3/4 x 12 3/4



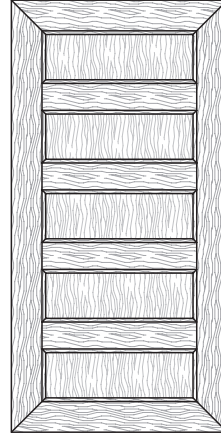
Style: 4150M
 PC: 432
 Frame: PC332 x 0.6
 Min. Size: 9 3/4 x 15



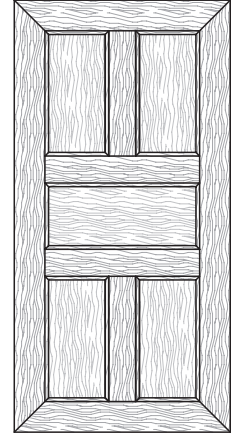
Style: 4030M
 PC: 408
 Frame: PC308 x 0.6
 Min. Size: 6 5/8 x 15 3/8



Style: 3271M
 PC: 415
 Frame: PC315 x 0.6
 Min. Size: 6 5/8 x 19 3/4



Style: 3272M
 PC: 417
 Frame: PC317 x 0.6
 Min. Size: 6 5/8 x 24 3/8

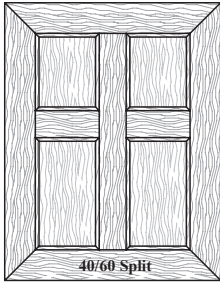


Style: 3465M
 PC: 436
 Frame: PC336 x 0.6
 Min. Size: 9 3/4 x 16 1/2

“Mitered” Mortise & Tenon - Flat Panel

Cabinet Doors & Drawer Fronts

B



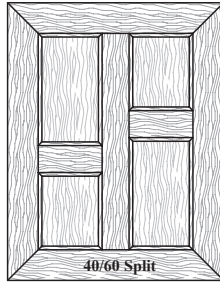
40/60 Split

Style: 3170M

PC: 415

Frame: PC315 x 0.6

Min. Size: 11x11½



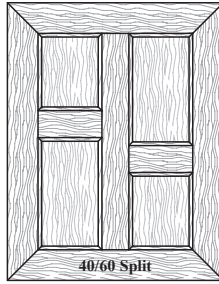
40/60 Split

Style: 3060LM

PC: 432

Frame: PC332 x 0.6

Min. Size: 11x11¼



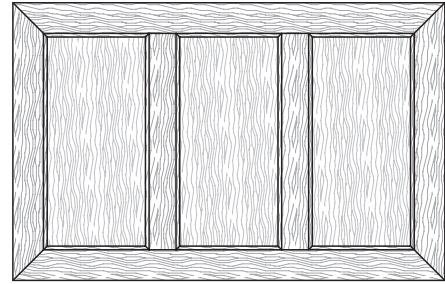
40/60 Split

Style: 3060RM

PC: 432

Frame: PC332 x 0.6

Min. Size: 11x11¼

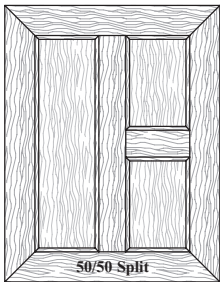


Style: 4020M

PC: 408

Frame: PC308 x 0.6

Min. Size: 15½x6¾



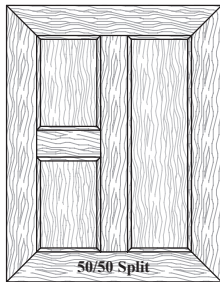
50/50 Split

Style: 3291LM

PC: 431

Frame: PC331 x 0.6

Min. Size: 11x9¾



50/50 Split

Style: 3291RM

PC: 431

Frame: PC331 x 0.6

Min. Size: 11x9¾

Mitered Flat Panel Door Notes

1)	Core Material	Veneered flat panel doors are constructed using a 1/4" "A" face grade veneer with an MDF Core.
2)	PR324-RVSCP	When veneered flat panel materials are not available, you may use a solid wood door style and the PR324-RVSCP center panel option to create the appearance of a flat panel door.
3)	Curved Products	The ☐ indicates door styles that are available for Curved Products.
4)	Pricing	To find the square foot price for a door style, determine the <i>Price Class</i> from the information below the picture of the door style. Find the column that contains your price class and use the square foot price for the wood species and grade of your choice. Add 30% for 1" thickness. There is a 1 square foot minimum per item for pricing.
5)	Maximum Center Panel Size Limitation	Given the 1/4" veneered flat panel material used for center panels is 48"W x 96"H, the maximum visible center panel width in a door with vertical grain and no center stile is 47 1/8"; the maximum visible center panel height with no center rail is 95 1/8"
6)	Ready to Assemble	RTA (Ready to Assemble) is available as an option for Mitered Doors. There is a per joint upcharge for RTA construction.
7)	1 1/2" Wide Miter Profiles	Hinge boring is not available for any of the 1 1/2" wide miter profiles.
8)	Mitered Frame or Mullion Doors	All of the mitered profiles shown in this catalog are also available with the GRF profile. When ordering, please indicate whether the door is a frame or mullion. If a mullion, please indicate the number of lites. Not all mitered profiles are available with mullions.
9)	Thickness	Mitered doors and drawer fronts are available in 3/4" and 1" thicknesses, unless otherwise noted. Add 30% for 1" thickness.
10)	Non-Standard Parts	Some Mitered Profiles accommodate width flexibility, see <i>Section E4 & E15</i> . The top rail, bottom rail, left stile and right stile must all be the same profile and the same width. Stiles/Rails can be ordered in widths from 1 1/2" to 3" in 1/4" increments without incurring a non-standard part size charge. Please submit requests for widths over 3", (with a maximum 4 1/2" allowable width) to Customer Support; these may be subject to upcharges.
11)	Minimum Sizes	All mitered door and drawer front minimum sizes are calculated based on 2 1/4" wide profiles. If using a 3" wide profile, please add 1 1/2" to the published minimum door size. If using a 1 1/2" wide profile, deduct 1 1/2" from the published minimum size.
12)	D7 Edges	A D7 Edge can be used along with any 600 Series Mitered Profile that accepts additional outside edges.
13)	Radius Corners	The 600 Series of Mitered profiles, which accept additional outside edges, may also have radiused outside corners. 1 1/2" wide Mitered Profiles can accept up to a 3/4" radius and Mitered Profiles 2 1/4" to 4 1/2" can accept up to a 1" radius. For more information, please refer to <i>Section G11</i> .
14)	Lipped Outside Edge Profiles	D5, D16, D20, D22, D36, D44, D58 and D123 Outside Edges are not available with any mitered profile. These edge treatments will leave a void in the tenon joint on profiles.
15)	Center Stile and Rail Construction	All center stiles & rails will be haunched into the outside Stiles & Rails creating a mitered joint where they are conjoined; except MP1460 & MP1461 , a butt joint is used to install these center Stiles & Rails.
16)	"Mitered" Stile/Rail Stock (Part #SRP100)	"Mitered" Stile & Rail stock is produced and priced the same as "Traditional" Stile & Rail stock with an outside edge. Available in 8', Random Length and Cut to Length sizes. See <i>Section G14</i> for additional information and pricing guidelines. To order use Part #SRP100.
17)	MP623-76, MP623-57, MP623-38, MP724-76, MP724-57 and MP724-38	Only available in 3/4" thickness. To obtain a center panel that is flush with the face of the stiles and rails, use one of these Solid Wood Center Panel Profiles: PR318-25, PR319-10, PR320-25, PR320-32, PR320-44, PR321-32, PR328-32 or PR329-19.
18)	MP624-76, MP624-57 and MP624-38	Available in 3/4" or 1" thicknesses with a 1/4" Veneered Flat Panel or these Solid Wood Profiles: PR318-25, PR320-25, PR320-32, PR320-44, PR321-32, PR324-RVSCP, PR328-32 or PR329-19.
19)	MP660 Family	Designed to accept Applied Molding #1168, #1168 and #1714. Molding must be ordered separately.
20)	MP744, MP751 & MP763 Families	Designed to accept Applied Molding #1008, #1107, #1168 & #1168. Molding must be ordered separately.
21)	Compatibility Charts	Please reference Website Resources / Forms-Information / Technical Information.

Note Page

Cabinet Doors & Drawer Fronts

Unfinished Square Foot Price by Price Class (PC)			401	403	408	415	417	431	432	436
Wood Species	Color/Grain	Grade								
ALDER	PS	Natural / Standard Grade								
BEECH - EUROPEAN	Steamed - PS	Natural / Standard Grade								
		Select / Premium Grade								
BIRCH	Hybrid / MDF	Natural / Standard Grade								
		Paint Grade								
	RC	Value/Budget/Paint Grade								
		Natural / Standard Grade								
	Red - PS	Natural / Standard Grade								
Select / Premium Grade										
White - RC	RC	Select / Premium Grade								
CHERRY	Hybrid / MDF	Paint Grade								
	No Sap - PS	Natural / Standard Grade								
		Select/Premium Grade								
	RC	Natural / Standard Grade								
Select / Premium Grade										
Rift Sawn (Straight Grain)	RC	Natural / Standard Grade								
		Select / Premium Grade								
HICKORY	Calico / Mixed - PS	Select / Premium Grade								
HYBRID	Solid Wood SR / MDF CP	Paint Grade								
MAHOGANY - SIPO	Sipo SR / Khaya CP - PS	Natural / Standard Grade								
		Select / Premium Grade								
MAPLE - HARD	Hybrid / MDF	Natural / Standard Grade								
	PS	Natural / Standard Grade								
		Select / Premium Grade								
RC	Natural / Standard Grade									
	Select / Premium Grade									
MAPLE - HARD/SOFT MIX	Hybrid / MDF	Natural / Standard Grade								
		Paint Grade								
RC	RC	Value/Budget/Paint Grade								
MAPLE - SOFT	Hybrid / MDF	Natural / Standard Grade								
		Maple-Hard CP - RC	Natural / Standard Grade							
OAK - RED	PS	Natural / Standard Grade								
		Select / Premium Grade								
	Quarter Sawn	Natural /Standard Grade								
		Select / Premium Grade								
	RC	Natural / Standard Grade								
		Select / Premium Grade								
Rift Sawn (Straight Grain)	RC	Natural / Standard Grade								
		Select / Premium Grade								
OAK - WHITE	PS	Natural / Standard Grade								
		Select / Premium Grade								
	Quarter Sawn	Natural / Standard Grade								
		Select / Premium Grade								
	Rift Sawn (Straight Grain)	RC	Natural / Standard Grade							
Select / Premium Grade										
PINE - NORTHERN WHITE	PS	Knotty Grade								
		Natural / Standard Grade								
		Select / Premium Grade								
POPLAR	Hybrid / MDF	Natural / Standard Grade								
		Paint Grade								
	PS	Value/Budget/Paint Grade								
WALNUT	No Sap - PS	Natural / Standard Grade								
		Select / Premium Grade								
All Other Wood Species		Natural / Standard Grade								
		Select / Premium Grade								

Contact WalzCraft "Customer Support" for pricing or complete our [Catalog Request Form](#) to receive our latest "Master" Product Specifications & Wholesale Pricing Catalog.

