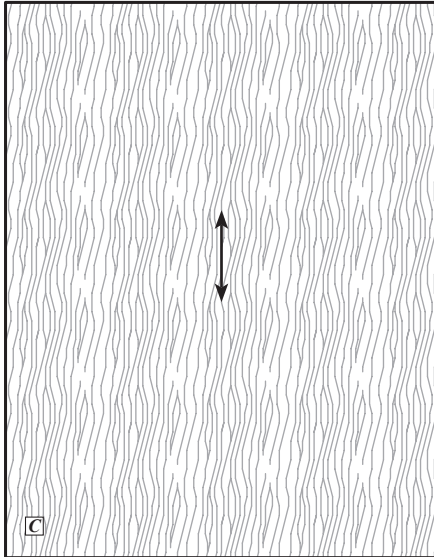


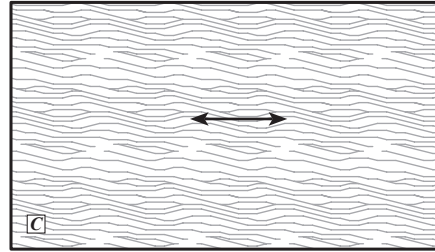
Style 60 - Veneered 3/4" MDF Core Doors & Drawer Fronts

WalzCraft has created the **Style 60** Veneered Door and Drawer Front with a wide range of design flexibility. It has an MDF core with wood veneer on the face and back. Edge options include raw/exposed MDF, wood veneer edgebanding or solid wood edgebanding. With the **Style 60** door you can control:

- Edgebanding material and sequence in which the face veneer, back veneer and edgbanding is applied to the MDF core (**Edgeband Treatment Options - EBT**).
- Sequence in which the edgebanding is applied to the top, bottom, left and right edges (**Edgeband Application Sequence**). This only applies to edges with butted corners.
- Grain direction of edgebanding material, **Lineal** or **Front to Back** (**EBT301** and **EBT401** only).



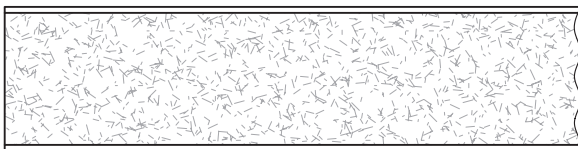
Style: 60
Frame: NA



Style: 60*
Drawer Front
Frame: NA

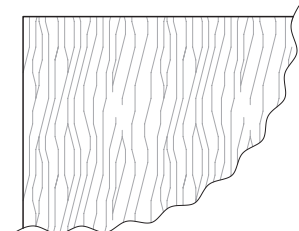
- Step 1)** Choose your Edgeband Treatment (**EBT101 - EBT701**). This will determine the following:
- Edgeband material and thickness (Wood Veneer or Solid wood).
 - Sequence of application for face veneer, back veneer and edgebanding material.
- Step 2)** Choose your **Edgeband Application Sequence** (ex: Top, Bottom, Left, Right).
- Step 3)** Choose the edgeband grain direction (**EBT301** and **EBT401** only).
- Step 4)** Choose your wood species and finish option.

EBT101 (Raw Edge)

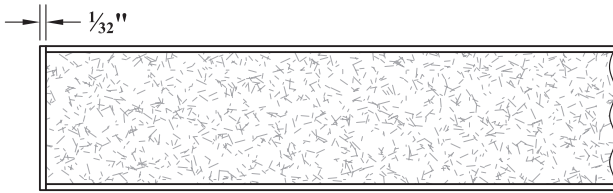


Minimum Size: 3" x 3"

- Only available with **D7** Outside Edge Profile.

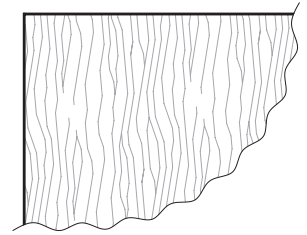


EBT201 (Wood Veneer Edge - Machine Applied)

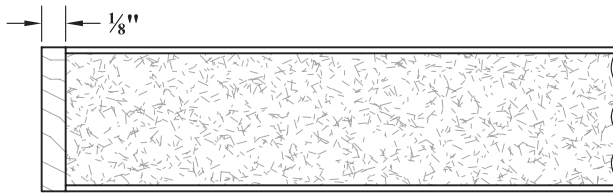


Minimum Size: 3" x 3" after edgebanding.

- Choose the Edgeband Application Sequence.
- Only available with **D7** Outside Edge Profile.

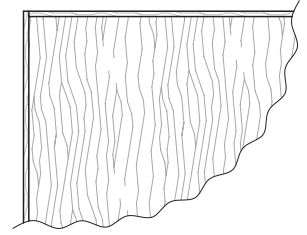


EBT202 (1/8" Solid Wood Edge - Machine Applied)

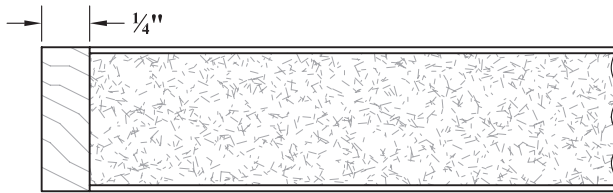


Minimum Size: 3 1/2" x 3 1/2" after edgebanding.

- Choose the Edgeband Application Sequence.
- Only available with **D7, D33, D66, D147** OSE.

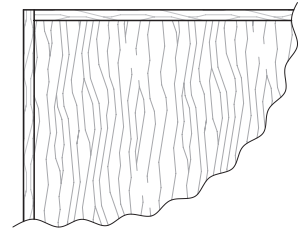


EBT203 (1/4" Solid Wood Edge - Machine Applied)

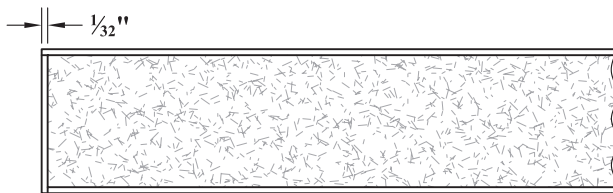


Minimum Size: 3 3/4" x 3 3/4" after edgebanding.

- Choose the Edgeband Application Sequence.
- Only available with **D7, D32, D33, D51, D66, D147** OSE.

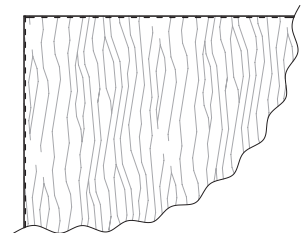


EBT301 (Wood Veneer Edge - Machine Applied)

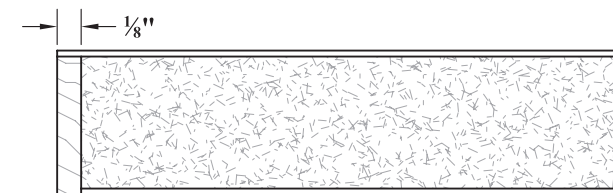


Minimum Size: 3" x 3" after edgebanding.

- Choose the Edgeband Application Sequence.
- Choose the Edgeband Grain Direction.
- Only available with **D7** Outside Edge Profile.

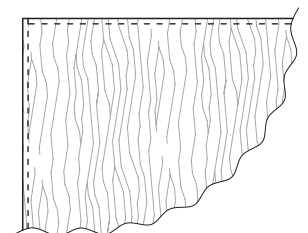


EBT302 (1/8" Solid Wood Edge - Machine Applied)

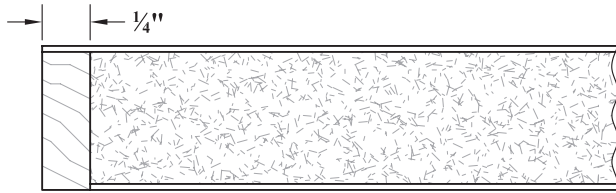


Minimum Size: 3 1/2" x 3 1/2" after edgebanding.

- Choose the Edgeband Application Sequence.
- Only available with **D7**, Outside Edge Profile.

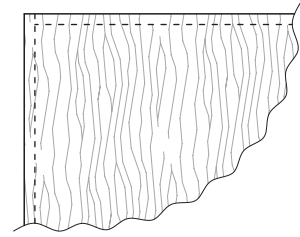


EBT303 (1/4" Solid Wood Edge - Machine Applied)



Minimum Size: 3 3/4" x 3 3/4" after edgebanding.

- Choose the Edgeband Application Sequence.
- Only available with **D7**, Outside Edge Profile.

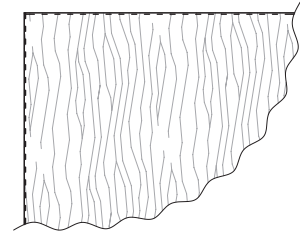


EBT401 (Wood Veneer Edge - Machine Applied)

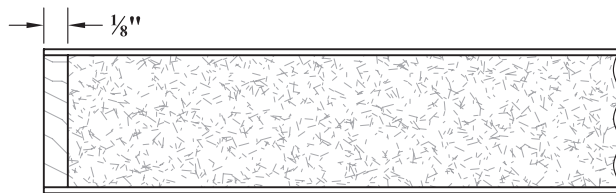


Minimum Size: 3" x 3" after edgebanding.

- Choose the Edgeband Application Sequence.
- Choose the Edgeband Grain Direction.
- Only available with **D7** Outside Edge Profile.

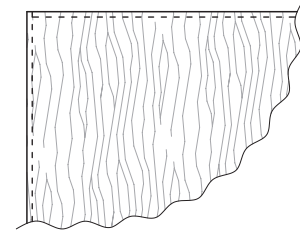


EBT402 (1/8" Solid Wood Edge - Machine Applied)



Minimum Size: 3 1/2" x 3 1/2" after edgebanding.

- Choose the Edgeband Application Sequence.
- Only available with **D7**, Outside Edge Profile.

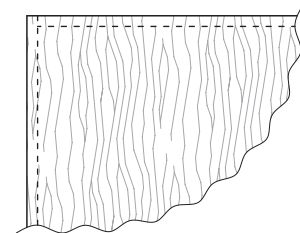


EBT403 (1/4" Solid Wood Edge - Machine Applied)

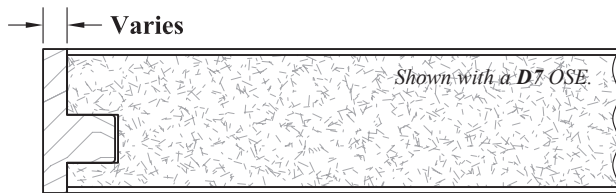


Minimum Size: 3 3/4" x 3 3/4" after edgebanding.

- Choose the Edgeband Application Sequence.
- Only available with **D7**, Outside Edge Profile.

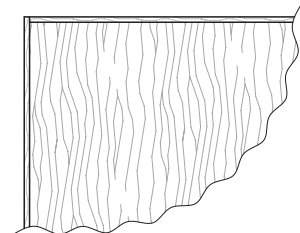


EBT501 (Solid Wood Edge - Hand Applied)

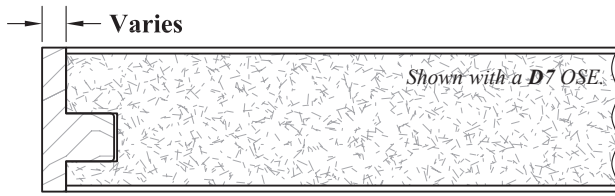


Minimum Size: Varies based on chosen Outside Edge Profile.

- Available with all Outside Edge Profiles.
- Width of solid wood edge will vary based on chosen Outside Edge Profile.

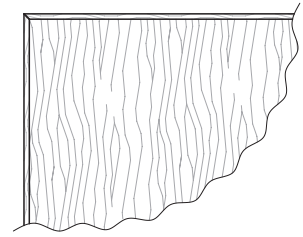


EBT601 (Solid Wood Edge - Hand Applied)

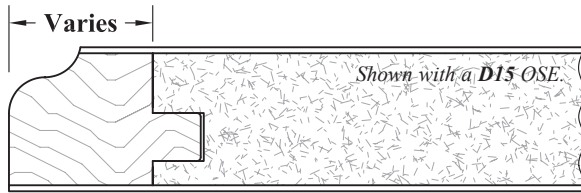


Minimum Size: Varies based on chosen Outside Edge Profile.

- Available with all Outside Edge Profiles.
- Width of solid wood edge will vary based on chosen Outside Edge Profile.

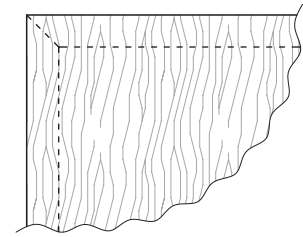


EBT701 (Solid Wood Edge - Hand Applied)

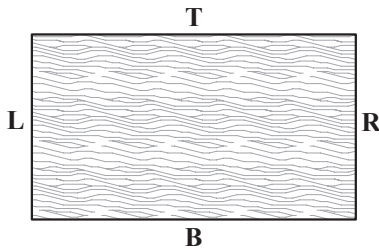


Minimum Size: Varies based on chosen Outside Edge Profile.

- Available with all Outside Edge Profiles.
- Width of solid wood edge will vary based on chosen Outside Edge Profile.



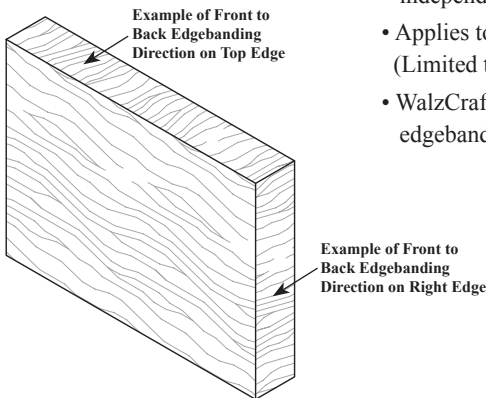
Edgeband Application Sequence (Top, Bottom, Left, Right)



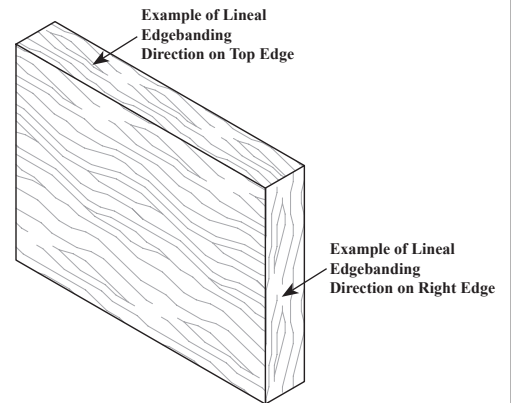
- Choose the order in which the edgeband material is applied to the edges.
- WalzCraft's standard will be to apply the top edge first, bottom edge second, left edge third and right edge last.

★ Add charge per Square Foot to specify Edgeband Application Sequence. ★

Edgeband Grain Direction (Lineal or Front to Back)



- Choose the grain direction of each edge independently of one another.
- Applies to wood veneer edgebanding only (Limited to EBT301 and EBT401).
- WalzCraft's standard will be to apply the edgebanding in a Lineal direction.



★ Add charge per Square Foot to specify Grain Direction. ★

Style 60 Veneered Door Notes

1)	Thickness	Only available in ¾" thickness.
2)	Hardwood Veneer	"A" grade hardwood veneer on the face with a #1 grade veneer on the back.
3)	Grain Direction	Arrows (←→) throughout the catalog indicate standard grain direction. Grain direction may be specified at NO additional cost.
4)	MDF Core	MDF material is visible on the outside edge profile, if left raw (EBT101). This will generally appear darker than the face or back of the door when pre-finished.
5)	Maximum Size	• Vertical Grain = 48"W x 96"H. • Horizontal Grain = 96"W x 48"H.
6)	Pricing	Minimum size for pricing door styles is 1 Sq Ft and a ½ Sq Ft for drawer front styles, per item.
7)	EBT101	Raw Edge, wood veneer on face and back. Only available with a D7 Outside Edge.
8)	EBT201	Wood veneer edgebanding, machine applied to a panel with veneer on the face and back.
9)	EBT202	⅛" solid wood, machine applied to a panel with veneer on the face and back. Butted corners.
10)	EBT203	¼" solid wood, machine applied to a panel with veneer on the face and back. Butted corners.
11)	EBT301	Wood veneer edgebanding, machine applied to a panel that has veneer on the back. Face veneer is applied after edgebanding.
12)	EBT302	⅛" solid wood, machine applied to a panel that has veneer on the back. Face veneer is applied after edgebanding. Butted corners.
13)	EBT303	¼" solid wood, machine applied to a panel that has veneer on the back. Face veneer is applied after edgebanding. Butted corners.
14)	EBT401	Wood veneer edgebanding, machine applied to a raw MDF panel. Face and back veneer is applied after edgebanding.
15)	EBT403	⅛" solid wood, machine applied to a raw MDF panel. Face and back veneer is applied after edgebanding. Butted corners.
16)	EBT403	¼" solid wood, machine applied to a raw MDF panel. Face and back veneer is applied after edgebanding. Butted corners.
17)	EBT501	Solid wood edge of variable width, hand applied (tongue & groove joint) to a panel with veneer on the face and back. Butted corners. All outside edge profiles are available. Width of solid wood edge varies from ⅛" to 2¼", in ⅛" increments and is determined by the chosen outside edge profile. Standard width is ⅛".
18)	EBT601	Solid wood edge of variable width, hand applied (tongue & groove joint) to a panel with veneer on the face and back. Mitered corners. All outside edge profiles are available. Width of solid wood edge varies from ⅛" to 2¼", in ⅛" increments and is determined by the chosen outside edge profile. Standard width is ⅛".
19)	EBT701	Solid wood edge of variable width, hand applied (tongue & groove joint) to a raw MDF panel. Face and back veneer is applied after edgebanding. Mitered corners. All outside edge profiles are available. Width of solid wood edge varies from ⅛" to 2¼", in ⅛" increments and is determined by the chosen outside edge profile. Standard width is ¾".
20)	Edgeband Application Sequence	You determine the order in which the edgebanding material is applied to the four edges. Unless otherwise specified, WalzCraft's standard will be to apply the edges in the following order: Top, Bottom, Left, Right . Please add charge per square foot if deviating from WalzCraft's standard.
21)	Edgeband Grain Direction	Choose from either Lineal grain direction or Front to Back grain direction for each edge. Limited to EBT301 and EBT401 only. Unless otherwise specified, WalzCraft's standard will be to apply the wood veneer edgebanding in a Lineal direction. Please add charge per square foot if deviating from WalzCraft's standard. Front to Back grain direction is limited to a maximum length of 48".
22)	Edgeband Grain	The wood species, cut type and grade of the Edgeband material will match that of the face veneer.
23)	Convex/Concave	The ☐ indicates that this product is available convex/concave in a 12", 18" or 24" radius only. EBT201, EBT301 and EBT401 are the only Edgeband Treatment options available. In the case of Convex/Concave doors and drawer fronts, the edgework will be hand applied. Lineal grain direction on the top and bottom edge of a Convex/Concave door will run in a straight line. The grain will not follow the radius.
24)	Finger Pull Routs FP100 & FP200	Only available with the EBT101, EBT501, EBT601 and EBT701 . For the EBT501, EBT601 and EBT701 , the edgeband width must be at least ½".
25)	Finger Pull Moldings	Finger Pull Moldings can be used with all EBT options that utilize a D7 outside edge profile only.
26)	Reconstituted Veneer	See page B12-10 for Style 60 Reconstituted Veneer - Architectural Grade doors.

Contact WalzCraft "Customer Support" for pricing or complete our [Catalog Request Form](#) to receive our latest "Master" Product Specifications & Wholesale Pricing Catalog.

Wood Species	Square Foot Price by Price Class (PC)		Grade	EBT 500	EBT 101	EBT 201	EBT 202	EBT 203	EBT 301	EBT 302	EBT 303	EBT 401	EBT 402	EBT 403	EBT 501	EBT 601	EBT 701
	Color/Grain	Grade															
AFRORMOSIA	PS		Natural / Standard Grade														
			Select / Premium Grade														
ALDER	PS		Natural / Standard Grade														
			Rustic Grade														
ANIGRE	Medium Figure - QS		Select / Premium Grade														
	Brown - PS		Select / Premium Grade														
ASH	PS		Natural / Standard Grade														
	White - PS		Select / Premium Grade														
BAMBOO	Blond		Flat Grain														
			Vertical Grain														
	Caramelized		Flat Grain														
			Vertical Grain														
BEECH - EUROPEAN	Steamed - PS		Natural / Standard Grade														
			Select / Premium Grade														
BIRCH	Calico / Mixed - RC		Select / Premium Grade														
	RC - Veneer Pre-Applied		Natural / Standard Grade														
	RC		Natural / Standard Grade														
	Red - PS		Natural / Standard Grade														
			Select / Premium Grade														
BUTTERNUT	Red - RC		Natural / Standard Grade														
			Select / Premium Grade														
	White - RC		Select / Premium Grade														
CHERRY	PS		Natural / Standard Grade														
			Select / Premium Grade														
	PS		Gummy Grade														
	PS - Veneer Pre-Applied		Natural / Standard Grade														
CYPRESS	PS		Select / Premium Grade														
			Natural / Standard Grade														
	Rift Sawn (Straight Grain)		Select / Premium Grade														
EUCALYPTUS - LYPTUS	PS		Natural / Standard Grade														
			Natural / Standard Grade														
EUCALYPTUS - RED GRANDIS	PS		Natural / Standard Grade														
			Select / Premium Grade														
HICKORY	Calico / Mixed PS		Select / Premium Grade														
	PS		Natural / Standard Grade														
	White - PS		Select / Premium Grade														

(RC) = Rotary Cut (PS) = Plain Sliced (QS) = Quarter Sawn + Indicates "Extended Lead Time Item - Non Stock"

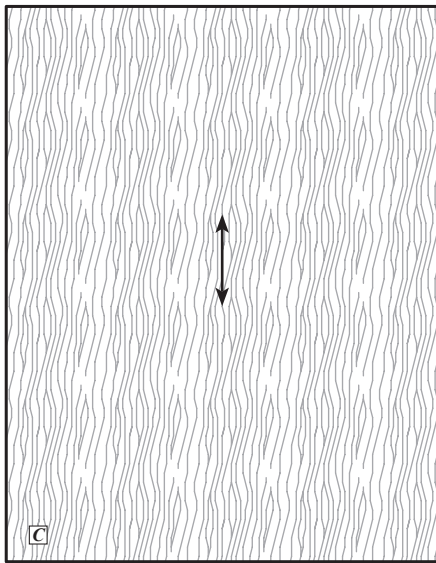
Wood Species	Square Foot Price by Price Class (PC)		Grade	500	EBT 101	EBT 201	EBT 202	EBT 203	EBT 301	EBT 302	EBT 303	EBT 401	EBT 402	EBT 403	EBT 501	EBT 601	EBT 701
	Color/Grain	PC															
LYPTUS MAHOGANY - GENUINE PLANTATION MAHOGANY - SIPO MAHOGANY - SAPELE	PS		Natural / Standard Grade Select / Premium Grade														
	PS		Natural / Standard Grade Select / Premium Grade														
	Quarter Sawn Birds Eye - PS		Natural / Standard Grade Select / Premium Grade														
	Curly - PS		Natural / Standard Grade Select / Premium Grade														
	Calico / Mixed - PS		Natural / Standard Grade Select / Premium Grade														
	PS - Veneer Pre-Applied		Natural / Standard Grade Select / Premium Grade														
	PS		Natural / Standard Grade Select / Premium Grade														
	RC - Veneer Pre-Applied		Natural / Standard Grade Select / Premium Grade														
	RC		Natural / Standard Grade Select / Premium Grade														
	Rift Sawn (Straight Grain)		Natural / Standard Grade Select / Premium Grade														
MDF	Raw		Paint Grade														
	PS - Veneer Pre-Applied		Natural / Standard Grade Select / Premium Grade														
	PS		Natural / Standard Grade Select / Premium Grade														
	Quarter Sawn		Natural / Standard Grade Select / Premium Grade														
	RC - Veneer Pre-Applied		Natural / Standard Grade Select / Premium Grade														
	RC		Natural / Standard Grade Select / Premium Grade														
	Rift Sawn (Straight Grain)		Natural / Standard Grade Select / Premium Grade														
	PS		Natural / Standard Grade Select / Premium Grade														
	Quarter Sawn		Natural / Standard Grade Select / Premium Grade														
	Rift Sawn (Straight Grain)		Natural / Standard Grade Select / Premium Grade														
OAK - RED	PS		Natural / Standard Grade Select / Premium Grade														
	Quarter Sawn		Natural / Standard Grade Select / Premium Grade														
	RC - Veneer Pre-Applied		Natural / Standard Grade Select / Premium Grade														
OAK - WHITE	PS		Natural / Standard Grade Select / Premium Grade														
	Quarter Sawn		Natural / Standard Grade Select / Premium Grade														
	Rift Sawn (Straight Grain)		Natural / Standard Grade Select / Premium Grade														
PINE - NORTHERN WHITE	PS		Knotty Grade Natural / Standard Grade														
	Calico / Mixed - PS		Natural / Standard Grade Select / Premium Grade														
	PS		Natural / Standard Grade Select / Premium Grade														
POPLAR	PS		Natural / Standard Grade Select / Premium Grade														
	SAPELE		Natural / Standard Grade Select / Premium Grade														
WALNUT	PS		Natural / Standard Grade Select / Premium Grade														
	SAPELE		Natural / Standard Grade Select / Premium Grade														
All Other Wood Species	PS		Natural / Standard Grade Select / Premium Grade														
	SAPELE		Natural / Standard Grade Select / Premium Grade														

Contact WalzCraft "Customer Support" for pricing or complete our [Catalog Request Form](#) to receive our latest "Master" Product Specifications & Wholesale Pricing Catalog.

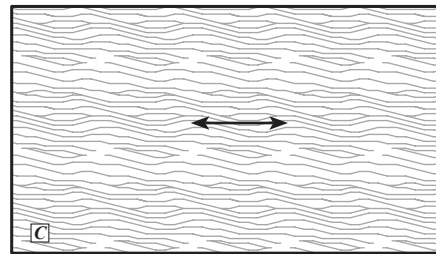
(RC) = Rotary Cut (PS) = Plain Sliced (QS) = Quarter Sawn + Indicates "Extended Lead Time Item - Non Stock"

Style 60 - Reconstituted Veneer / Architectural Grades

Architectural Grade / Reconstituted Veneer is a man-made product using a fast growing tropical wood species, often times *Obeche*. The veneers are dyed to mimic the look of that particular specie. The veneer sheets are made by laminating a block of veneers together. The block is then sliced so that the edges of the laminated veneer become the “grain” of the Reconstituted Veneer. The grain is very straight. This veneer has outstanding color and grain consistency from sheet to sheet. Sheets are largely defect-free, making them a great option for projects where consistency is critical! These veneers are intended for a more contemporary look and are an excellent product when wanting a continuous grain match. Suitable for Natural/Clear Coat (*no stain*) and light stain colors. **We recommend that you view a sample on our website at WalzCraft.com, click on the Resources tab, or order a sample for your own use.**



Style: 60
Frame: NA



Style: 60*
Drawer Front
Frame: NA

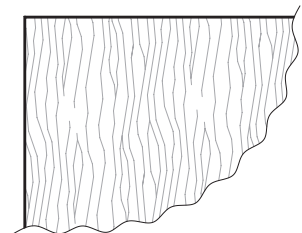
- Step 1)** Choose your Edgeband Treatment (**EBT201-R, EBT301-R, EBT401-R**). This will determine the sequence of application for face veneer, back veneer and edgebanding material.
- Step 2)** Choose your **Edgeband Application Sequence** (ex: Top, Bottom, Left, Right).
- Step 3)** Choose your wood species and finish option.

EBT201-R (Wood Veneer Edge - Machine Applied)

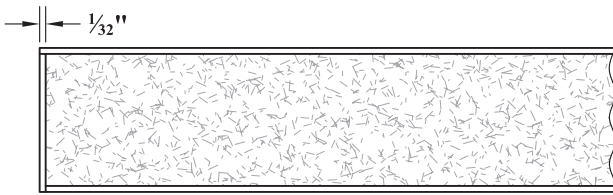


Minimum Size: 3" x 3" after edgebanding.

- Choose the Edgeband Application Sequence.
- Only available with **D7** Outside Edge Profile.

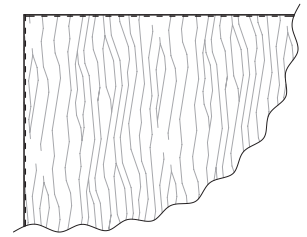


EBT301-R (Wood Veneer Edge - Machine Applied)

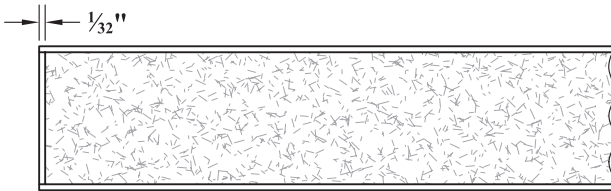


Minimum Size: 3" x 3" after edgebanding.

- Choose the Edgeband Application Sequence.
- Choose the Edgeband Grain Direction.
- Only available with **D7** Outside Edge Profile.

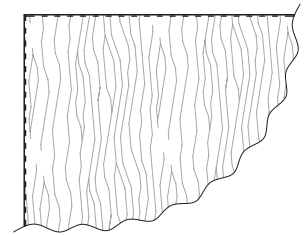


EBT401-R (Wood Veneer Edge - Machine Applied)

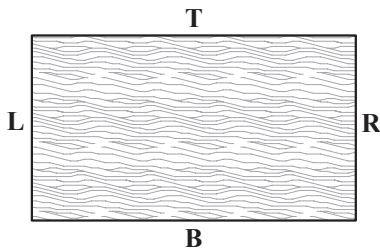


Minimum Size: 3" x 3" after edgebanding.

- Choose the Edgeband Application Sequence.
- Choose the Edgeband Grain Direction.
- Only available with **D7** Outside Edge Profile.



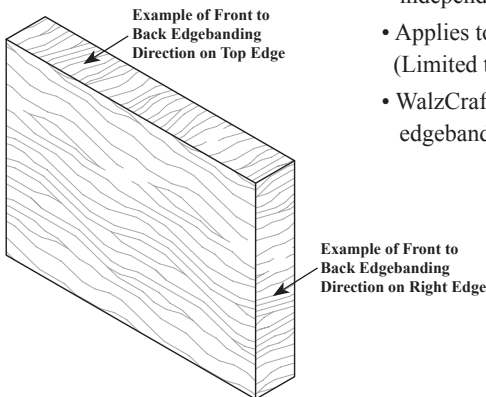
Edgeband Application Sequence (Top, Bottom, Left, Right)



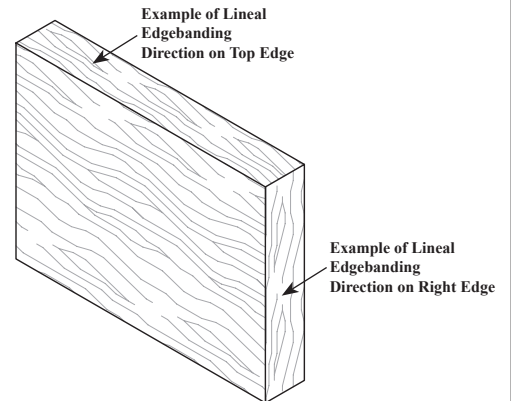
- Choose the order in which the edgeband material is applied to the edges.
- WalzCraft's standard will be to apply the top edge first, bottom edge second, left edge third and right edge last.



Edgeband Grain Direction (Lineal or Front to Back)



- Choose the grain direction of each edge independently of one another.
- Applies to wood veneer edgebanding only (Limited to **EBT301-R** and **EBT401-R**).
- WalzCraft's standard will be to apply the edgebanding in a Lineal direction.



Reconstituted Veneer Notes

1)	Thickness	Only available in 3/4" thickness.
2)	Reconstituted Veneer	Reconstituted Veneer on face, back and edges.
3)	Maximum Size	• Vertical Grain = 48"W x 96"H. • Horizontal Grain = 96"W x 48"H.
4)	Pricing	Minimum size for pricing door styles is 1 square foot and a 1/2 square foot for drawer front styles, per item.
5)	Grain Direction	Arrows (←→) throughout the catalog indicate standard grain direction. Grain direction may be specified at NO additional cost. Continuous grain up to 120" also available (see <i>page B8-2</i>).
6)	EBT201-R	Reconstituted wood veneer edgebanding, machine applied to a panel with veneer on the face and back.
7)	EBT301-R	Reconstituted wood veneer edgebanding, machine applied to a panel that has veneer on the back. Face veneer is applied after edgebanding.
8)	EBT401-R	Reconstituted wood veneer edgebanding, machine applied to a raw MDF panel. Face and back veneer is applied after edgebanding.
9)	Edgeband Application Sequence	You determine the order in which the edgebanding material is applied to the four edges. Unless otherwise specified, WalzCraft's standard will be to apply the edges in the following order: Top, Bottom, Left, Right . Please add charge per square foot if deviating from WalzCraft's standard.
10)	Edgeband Grain Direction	Choose from either Lineal grain direction or Front to Back grain direction for each edge. Limited to EBT301-R and EBT401-R only. Unless otherwise specified, WalzCraft's standard will be to apply the wood veneer edgebanding in a Lineal direction. Please add charge per square foot if deviating from WalzCraft's standard. Front to Back grain direction is limited to a maximum length of 48".
11)	Convex/Concave	The ☐ indicates that this product is available Convex/Concave in a 12", 18" or 24" radius only. EBT201-R, EBT301-R and EBT401-R are the only Edgeband Treatment options available.
		In the case of Convex/Concave doors and drawer fronts, the edgbanding will be hand applied.
		Lineal grain direction on the top and bottom edge of a Convex/Concave door will run in a straight line. The grain will not follow the radius.
12)	Sample Set	Set includes one 3 5/8" x 5 1/4" paper back veneer sample in each of our available wood species. See <i>Dealer Aids Section T1</i> .

Square Foot Price by Price Class

Reconstituted Veneer Door Style 60

EBT201-R EBT301-R EBT401-R

Square Foot Price by Price Class		Reconstituted Veneer Door Style 60		
		EBT201-R	EBT301-R	EBT401-R
ASH (Reconstituted)	Straight Grain	Architectural Grade		
BIRCH/MAPLE (Reconstituted)	Straight Grain*	Architectural Grade*		
CHERRY (Reconstituted)	Plain Sliced	Architectural Grade		
	Straight Grain	Architectural Grade		
EBONY (Reconstituted)	Macassar - Straight Grain	Architectural Grade		
	Straight Grain	Architectural Grade		
FIR (Reconstituted)	Straight Grain	Architectural Grade		
MAHOGANY (Reconstituted)	Straight Grain	Architectural Grade		
MAPLE (Reconstituted)	Prima Birds Eye	Architectural Grade		
MAPLE/BIRCH (Reconstituted)	Straight Grain*	Architectural Grade*		
OAK (Reconstituted)	Gray - Straight Grain	Architectural Grade		
	White - Straight Grain	Architectural Grade		
	Whitewashed - Straight Grain	Architectural Grade		
ROSEWOOD (Reconstituted)	Ceylon - Straight Grain	Architectural Grade		
TEAK (Reconstituted)	Straight Grain	Architectural Grade		
WALNUT (Reconstituted)	European - Straight Grain	Architectural Grade		
	Straight Grain	Architectural Grade		
WENGE (Reconstituted)	Pangar - Straight Grain	Architectural Grade		
	Straight Grain	Architectural Grade		
ZEBRAWOOD (Reconstituted)	Straight Grain	Architectural Grade		

Contact WalzCraft "Customer Support" for pricing or complete our [Catalog Request Form](#) to receive our latest "Master" Product Specifications & Wholesale Pricing Catalog.

All Other Wood Species / Reconstituted Veneers Please call for quote and availability.

*Since Reconstituted Veneers are a "representation of a wood species", and are not actually a veneer comprised of the wood species indicated, the same reconstituted veneer material is used for both Maple (Reconstituted) - Straight Grain and Birch (Reconstituted) - Straight Grain.

