





Wire Mesh Grille Design Patterns



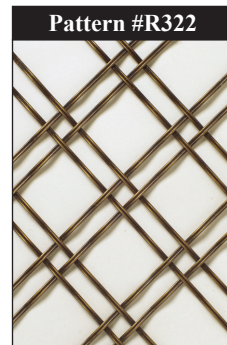
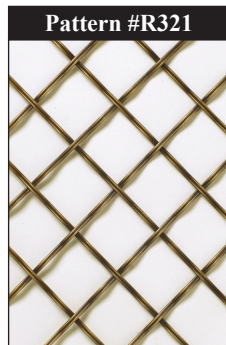
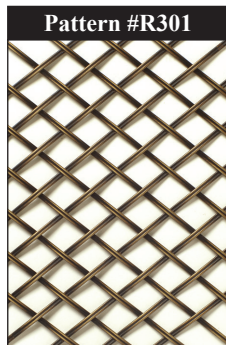
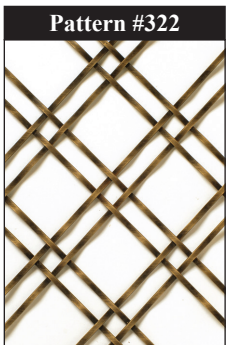
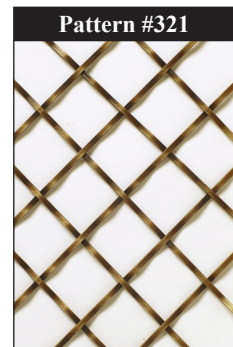
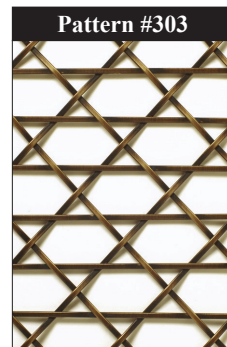
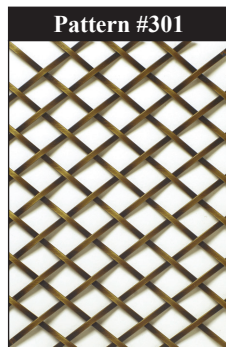
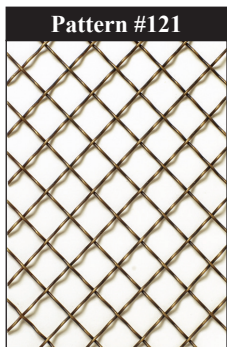
Wire Mesh Grille Inserts have become a popular choice of accent door styles in both the residential & commercial cabinets & furniture fields because of their distinguishing look and variety of customizable features.

Wire Mesh Grill Inserts offer not only a visually pleasing accent to many furniture & cabinets designs, but they also offer an additional functional purpose by allowing air flow to and from the mesh area where there may be a need for breathability.

Available in 4 Finishes

	Satin Steel V2
	Oil Rubbed Bronze
	Antique Brass
	Stainless Steel

*Door Shown at 12"W x 24"H [304.8mm x 609.6mm]
with 3"W [76.2mm] Stiles & Rails
#212 Wire Mesh Pattern in Oil Rubbed Bronze*



** Please see our website at www.WalzCraft.com for color photos of all our Wire Mesh patterns and finishes. **

► For PRICING ► See Section G.4 in our Wholesale Pricing Catalog.



Wire Mesh

Design Options

Wire Mesh Grille Specifications

Pattern #	Wire Type	Wire Size (Thickness x Width)	Wire to Wire Spacing	Crimp	Sheet Size	Finish	WCI Part#
121	Round	1/16" [1.6mm]	3/4" [19.1mm]	Double	20" x 48" [508mm x 1219.2mm]	Satin Steel V2	165335
						Oil Rubbed Bronze	165334
						Antique Brass	165333
						Stainless Steel	181401
212	Square	1/16" x 1/16" [1.6mm x 1.6mm]	5/16" & 1 1/8" [7.9mm & 28.6mm]	Press	20" x 48" [508mm x 1219.2mm]	Satin Steel V2	165338
						Oil Rubbed Bronze	165337
						Antique Brass	165336
301	Flat Wire Face (Reeded Wire Back)	1/16" x 1/8" [1.6mm x 3.2mm]	3/4" [19.1mm]	Single	20" x 48" [508mm x 1219.2mm]	Satin Steel V2	165434
						Oil Rubbed Bronze	165433
						Antique Brass	165432
						Stainless Steel	181396
303	Caned	1/16" x 1/8" [1.6mm x 3.2mm]	1 1/2" Diag. & 1" Horiz. [38.1mm x 25.4mm]	Single	20" x 48" [508mm x 1219.2mm]	Satin Steel V2	165344
						Oil Rubbed Bronze	165343
						Antique Brass	165342
321	Flat Wire Face (Reeded Wire Back)	1/16" x 1/8" [1.6mm x 3.2mm]	1 1/4" [31.8mm]	Double	20" x 48" [508mm x 1219.2mm]	Satin Steel V2	165440
						Oil Rubbed Bronze	165439
						Antique Brass	165438
						Stainless Steel	181400
322	Flat Wire Face (Reeded Wire Back)	1/16" x 1/8" [1.6mm x 3.2mm]	1/2" & 1 1/2" [12.7mm x 38.1mm]	Double	20" x 48" [508mm x 1219.2mm]	Satin Steel V2	165437
						Oil Rubbed Bronze	165436
						Antique Brass	165435
						Stainless Steel	181398
R301	Reeded Wire Face (Flat Wire Back)	1/16" x 1/8" [1.6mm x 3.2mm]	3/4" [19.1mm]	Single	20" x 48" [508mm x 1219.2mm]	Satin Steel V2	165341
						Oil Rubbed Bronze	165340
						Antique Brass	165339
						Stainless Steel	181395
R321	Reeded Wire Face (Flat Wire Back)	1/16" x 1/8" [1.6mm x 3.2mm]	1 1/4" [31.8mm]	Double	20" x 48" [508mm x 1219.2mm]	Satin Steel V2	165347
						Oil Rubbed Bronze	165346
						Antique Brass	165345
						Stainless Steel	181399
R322	Reeded Wire Face (Flat Wire Back)	1/16" x 1/8" [1.6mm x 3.2mm]	1/2" & 1 1/2" [12.7mm x 38.1mm]	Double	20" x 48" [508mm x 1219.2mm]	Satin Steel V2	165350
						Oil Rubbed Bronze	165349
						Antique Brass	165348
						Stainless Steel	181397

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Ordering & Pricing Notes: Wire Mesh

Ordering Guidelines

1	Ordering (With a Door)	For single opening frame only doors and single opening frame & mullion doors with standard lites, if wanting to order wire mesh from WalzCraft with your door, our configurator will calculate wire mesh size based on your door specifications. This applies to doors with straight stiles & rails resulting in square or rectangular shaped wire mesh only.
		Please use Door Order Form - "Advanced Version" (E•Z Form #2) . <ul style="list-style-type: none"> • Check box to include Glass Retainer/Color or choose "None" in the designated space provided. • Indicate your chosen wire mesh specifications in the designated space provided. • Denote door quantity, style, width & height. • Check the "Frame Only" box or indicate the Mullion Lite Pattern desired. • Denote "Wire Mesh" in the "Special Instructions" column.
		WalzCraft's configurator will calculate the wire mesh size based on your door specifications.
		WalzCraft does not calculate wire mesh size for frame only doors with multiple openings, frame & mullion doors with true divided lites or frame only doors with shaped stiles or rails. For these styles we recommend waiting until you receive your door, then take it to your local wire mesh supplier to have your wire mesh cut to fit each opening.
2	Ordering (Without a Door)	Please use Moldings & Miscellaneous Order Form (E•Z Form #5) .
		Denote the wire mesh part number, as well as quantity, width and height.
		When communicating dimensions, no adjustment is made to the size you provide. To ensure consistency, order exact size needed.
Pricing		
1	Pricing	Please see Section G.4 of the Wholesale Pricing Catalog .

Technical Notes: Wire Mesh

Cabinet Door & Drawer Front Options (Chapter B)

1	Rubber Glass Retainer	WalzCraft recommends the use of our Rubber Glass Retainer to hold the Wire Mesh in place. Please see Section B12 for ordering guidelines on Rubber Glass Retainer.
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Dealer Aid Options (Chapter T)

1	Samples	Individual 4½" [114.3mm] x 8" [203.2mm] samples available upon request. Please see Section T.2 .
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Material Options

1	Availability	Available in 9 woven diamond patterns and 4 finishes.
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Sizes / Dimensions

1	Maximum Size	Due to the maximum size of the wire mesh grilles, some door sizes may need to be split with a center rail or center stile, or be constructed as two doors.
2	Finished Size	Wire mesh grille patterns are formed by passing one wire over another and crimping the wires where they intersect. They are not permanently welded together. As such, when handled, the wire mesh has a tendency to "accordion" (expand and contract in width and height). If this happens and the overall size of your wire mesh doesn't match what you ordered, simply pull the wire mesh back out to its finished size.

► **For PRICING** ► See **Section G.4** in our Wholesale Pricing Catalog.