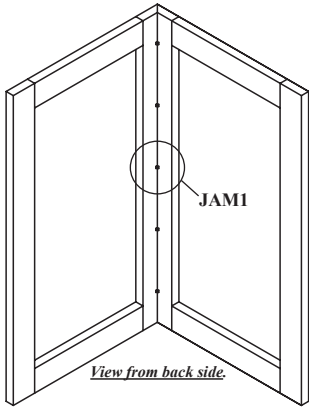


**Hoffmann Dovetail Assembly Method**



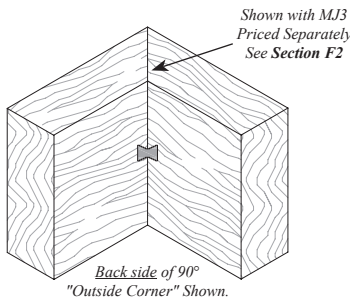
Example of joining two face frames together for an "Outside Corner" application utilizing MJ3 and the Hoffmann Dovetail Assembly Method (JAM1).

- WalzCraft prefers to use the Hoffmann Dovetail Assembly Method whenever possible.
- This Hoffmann Dovetail Assembly Method eliminates the clamping process, as Hoffmann Dovetail Keys are designed to provide the correct clamping pressure for proper glue joint.
- Hoffmann Dovetail notches are routed into the parts using a Hoffmann Dovetail routing machine.
- Glue is then applied to the mating surfaces and conjoined.
- Hoffmann Dovetail Keys are inserted and driven into the material with a hammer, resulting in a perfectly aligned joint.
- No additional fasteners are needed, which reduces potential damage from improper placement of screws or nails.
- Can be used for joints from 0° to 180°.

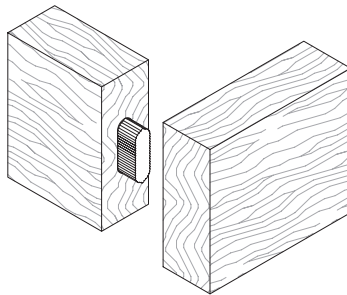
F

**Joint Assembly Methods**

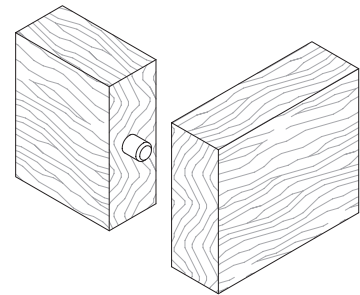
**JAM1 Hoffmann Dovetail Assembly Method**



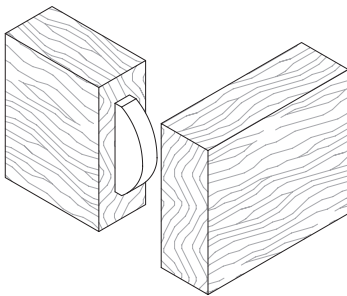
**JAM2 Domino Tenon Assembly Method**



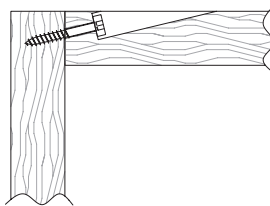
**JAM3 Dowel Assembly Method**



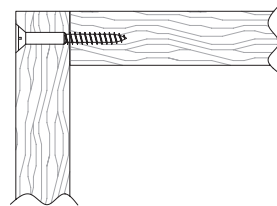
**JAM4 Biscuit Assembly Method**



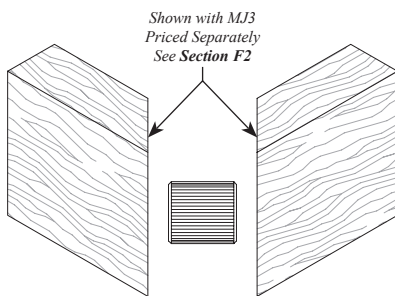
**JAM5 Pocket Screw Assembly Method**



**JAM6 Countersunk Screw Assembly Method**



**JAM7 Domino Tenon Assembly Method - Miter**



► For PRICING ► See Section F3 in our Wholesale Pricing Catalog.



***Joint Assembly Method Notes***

1)	<b>Pricing</b>	Please see <i>Section F3</i> of the <b>Wholesale Pricing Catalog</b> .
2)	<b>Assembly Methods</b>	Mating parts can be ordered for assembly by customer (RTA) or parts can be assembled by WalzCraft.
3)	<b>Fasteners</b>	Fasteners (Dovetail Key, Dowel, Screw, etc.) will be shipped loose unless parts are assembled by WalzCraft.

***\*\*Please contact Customer Support for more information\*\****

▶ **For PRICING** ▶ See *Section F3* in our Wholesale Pricing Catalog.