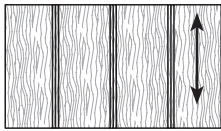
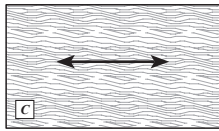


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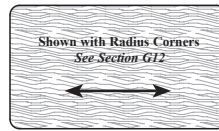
Contemporary - Slab & Batten Doors



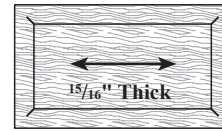
Style: 1050*
Drawer Front
PC: 509
Frame: NA
Min. Size: 5x4 $\frac{3}{8}$ "



Style: 1270*
Drawer Front
PC: 500
Frame: NA
Min. Size: 3x3"



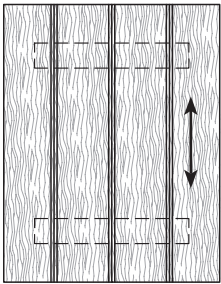
Style: 1270*
Drawer Front
PC: 500
Frame: NA
Min. Size: 3x3"



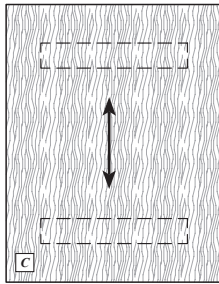
Style: 1271*
Drawer Front
PC: 502
Frame: NA
Min. Size: Sect. B15



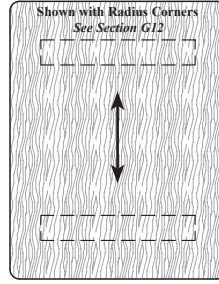
Style: 1272*
Drawer Front
PC: 502
Frame: NA
Min. Size: Sect. B15



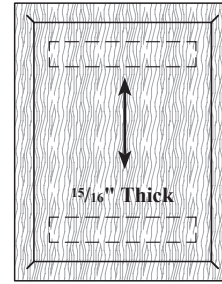
Style: 1050
PC: 510
Frame: NA
Min. Size: 6x4 $\frac{3}{8}$ "
Use PC509 if ordering without battens.



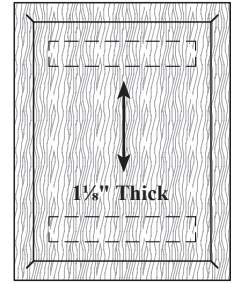
Style: 1270
PC: 501
Frame: NA
Min. Size: 6x4 $\frac{3}{8}$ "
Use PC500 if ordering without battens.



Style: 1270
PC: 501
Frame: NA
Min. Size: 6x4 $\frac{3}{8}$ "
Use PC500 if ordering without battens.

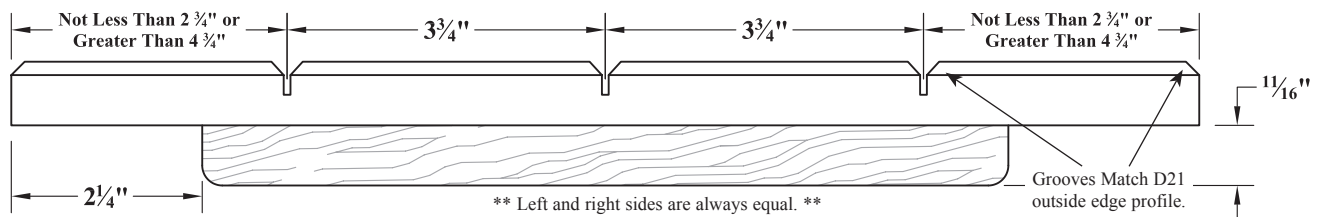


Style: 1271
PC: 503
Frame: NA
Min. Size: Sect. B15
Use PC502 if ordering without battens.



Style: 1272
PC: 503
Frame: NA
Min. Size: Sect. B15
Use PC502 if ordering without battens.

Style 1050 Cross Section



► For PRICING ► See Section B9 in our Wholesale Pricing Catalog.

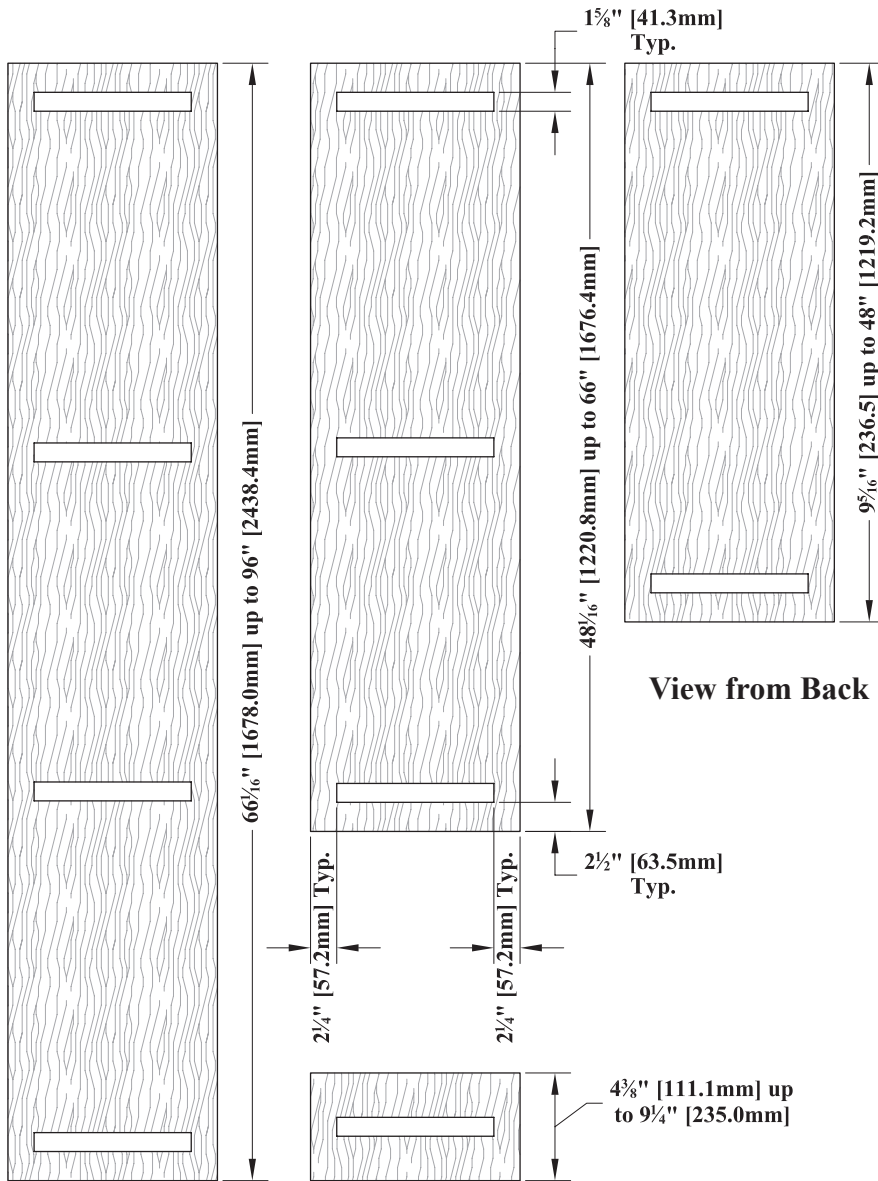
Slab & Batten Door Notes

1)	Pricing	Please see <i>Section B9</i> of the Wholesale Pricing Catalog .
2)	Raw MDF	The following “Contemporary” Slab & Batten door styles are available in Raw MDF: 1270, 1270*. See MDF-Raw in <i>Section B9</i> of the Wholesale Pricing Catalog for square foot pricing.
3)	Full Overlay or Inset Door Applications	Styles 1050, 1270, 1271 and 1272 <i>are not</i> recommended for applications with tight tolerances due to construction.
4)	Style 1271	Doors and drawer fronts finish at 1 ⁵ / ₁₆ " thick.
		Only available with these RP Drawer Front Profiles: 318-25RP, 319-10RP, 320-32RP, 321-32RP, 328-32RP & 329-19RP . Please also specify the desired outside edge profile (ie: D7, D33 , etc.). There is no additional charge to add an outside edge.
5)	Style 1272	Doors and drawer fronts finish at 1 ¹ / ₈ " thick.
		Can be ordered with any RP drawer front profile, with the <i>exception</i> of those listed in 3) above. Please also specify the desired outside edge profile (ie: D7, D33 , etc.). There is no additional charge to add an outside edge.
6)	Battens	Dashed lines on drawings indicate the battens that are <i>attached to the back side</i> of the door.
		Styles 1050, 1270, 1271 & 1272 can be ordered without battens attached. Indicate “ <i>No Battens</i> ” in the <i>Special Instructions</i> on your order form. Ordering doors without battens voids the warranty against warpage.
		Battens are <i>not</i> glued to the doors, they are attached with screws. Holes in the battens are drilled oversized to allow for expansion and contraction. Battens that are requested to be shipped loose, will have the holes drilled (in the battens only) and screws will be included. Ordering doors with battens shipped loose voids the warranty against warpage.
7)	Warranty	Doors ordered without battens or with battens shipped loose will carry no warranty against warpage.
8)	Curved Products	The ☐ indicates door styles available as Curved Products; these are constructed with NO Battens . See <i>Chapter D</i> for ordering guidelines.
9)	Grain Direction	Arrows (←→) indicate standard grain direction; grain direction may be specified at NO additional cost.
		Maximum height for glued up solid wood Slab & Batten Doors or Drawer Fronts with horizontal grain is 32". Anything ordered over 32" will carry no warranty against warpage.
		If wanting a slab door or drawer front with horizontal grain over 32" high, we recommend using our Style 60 wood veneer doors with an MDF core (see <i>Section B10 & B11</i>).
10)	165° & 170° Hinges and Hinge Boring	Please note that our 165° long arm hinges, Series 200 shown in <i>Section II</i> and the 170° long arm hinges shown in <i>Section I7</i> are <i>not compatible</i> with our standard batten placement shown on <i>page B9-3</i> (<i>custom batten placement may be an option</i>). Nor are they compatible with the standard hinge bore placement shown in <i>Section F1</i> .

► For PRICING ► See Section B9 in our Wholesale Pricing Catalog.



Contemporary - Slab & Batten Doors - Batten Placement



- Door Styles 1050, 1270, 1271 and 1272 are shipped with matching wood battens attached by screws, to the back of the door.
- Battens measure 1¹/₁₆" thick x 1⁵/₈" wide.
- Positioned 2¹/₄" from the left and right edges of the door and 2¹/₂" down from the top and up from the bottom of the door.
- Special batten placement or size is available if our standard guidelines conflict with hardware. Please refer these requests to our Customer Support Team. Additional design charges may apply.
- Drawings depict batten placement on back side of door.

View from Back

Continuous Grain (End Matched Pattern) - Solid Wood Doors & Drawer Fronts

- Upon request, WalzCraft **will** manufacture hardwood components using a Continuous Grain - End Matched Pattern. Additional custom engineering charges will be applied. To inquire, please contact Customer Support.
- Drawings and order details may be e-mailed to: customersupport@WalzCraft.com
- Please see *Section G16* for more information.

► For PRICING ► See Section B9 in our Wholesale Pricing Catalog.