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Options for Center Panels or Sheet Stock 1/4" Thick or Greater in Solid Wood, Raw MDF or Veneered MDF Core Material.

* These Center Panel Face Routs are Shown on 1/4" Thick Veneered MDF Core Panels.*

CPFR 300

Minimum width for spacing is 1/2" [12.7mm] center to center.

1.500"
[38.10mm]

0.145"
[3.68mm]

0.063"
[1.59mm]

CPFR 400

Minimum width for spacing is 1/2" [12.7mm] center to center.

0.500"
[12.70mm]

0.063"
[1.59mm]

0.063"
[1.59mm]

CPFR 500

★ Minimum width for spacing is 1/2" [12.7mm] center to center.

1.500"
[38.10mm]

0.125"
[3.17mm]

0.045"
[1.16mm]

CPFR 800

Minimum width for spacing is 1/2" [12.7mm] center to center.

1.500"
[38.10mm]

0.255"
[6.48mm]

0.087"
[2.20mm]

R0.079 [R2.00mm]

CPFR 1000

Minimum width for spacing is 1" [25.4mm] center to center.

1.500"
[38.10mm]

0.721"
[18.31mm]

0.087"
[2.20mm]

R0.079 [R2.00mm]

CPFR 1100

Minimum width for spacing is 1/2" [12.7mm] center to center.

1.500"
[38.10mm]

0.239"
[6.07mm]

0.125"
[3.18mm]

R0.125 [R3.18mm]

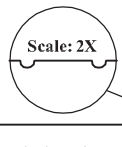
CPFR 1200

Minimum width for spacing is 1/2" [12.7mm] center to center.

1.500"
[38.10mm]

0.281"
[7.14mm]

0.063"
[1.59mm]



CPFR 1600

Minimum width for spacing is 1/2" [12.7mm] center to center.

1.500"
[38.10mm]

0.227"
[5.76mm]

0.020"
[0.50mm]

R0.020 [R0.50mm]

CPFR 2000

Minimum width for spacing is 1/2" [12.7mm] center to center.

1.500"
[38.10mm]

0.157"
[4.00mm]

0.062"
[1.57mm]

CPFR 2100

★ Minimum width for spacing is 1/2" [12.7mm] center to center.

1.500"
[38.10mm]

0.155"
[3.93mm]

0.063"
[1.59mm]

R0.063 [R1.59mm]

CPFR 3200

Minimum width for spacing is 1/2" [12.7mm] center to center.

1.500"
[38.10mm]

0.063"
[1.59mm]

0.063"
[1.59mm]

CPFR 3300

Minimum width for spacing is 1/2" [12.7mm] center to center.

1.500"
[38.10mm]

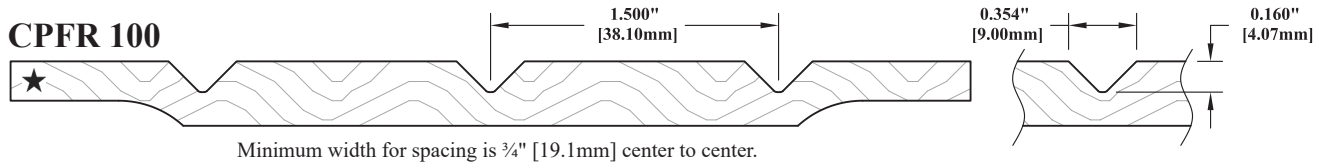
0.326"
[8.28mm]

0.063"
[1.60mm]

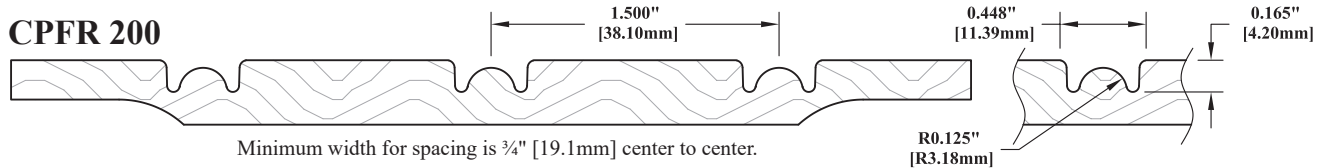
Options for Center Panels or Sheet Stock $1\frac{1}{32}$ " Thick or Greater in Solid Wood, Raw MDF or Veneered MDF Core

* These Center Panel Face Routs are Shown on $1\frac{1}{32}$ " Thick RVSCP-PR324 Reversed Solid Center Panels. *

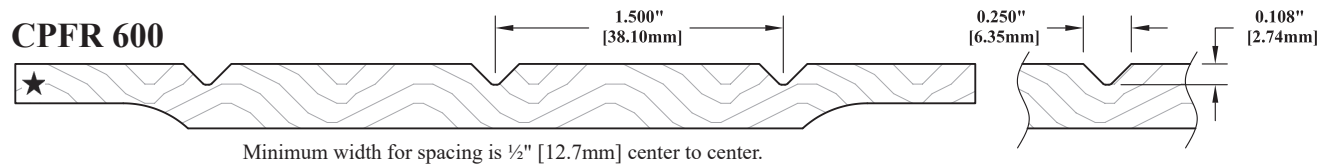
CPFR 100



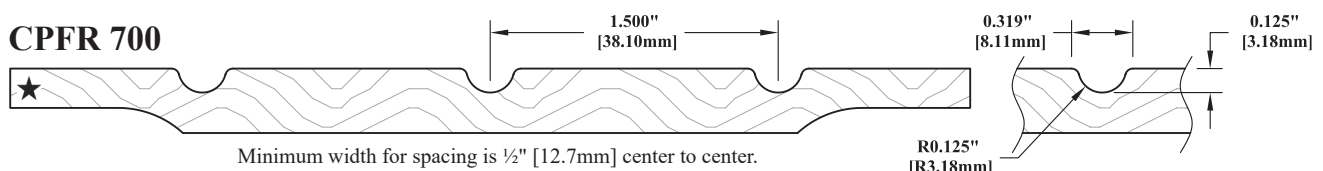
CPFR 200



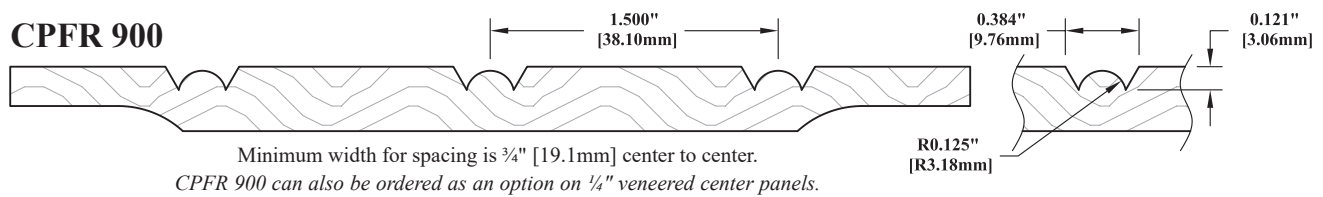
CPFR 600



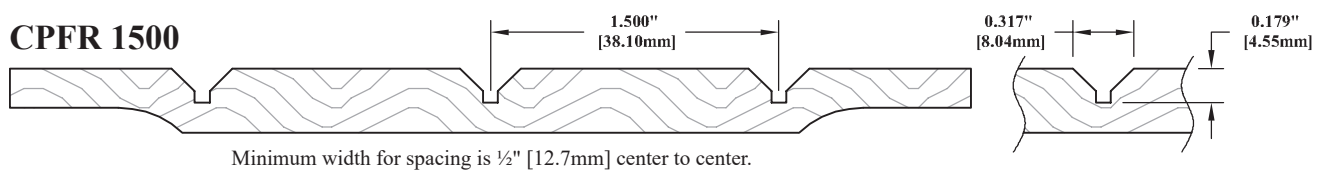
CPFR 700



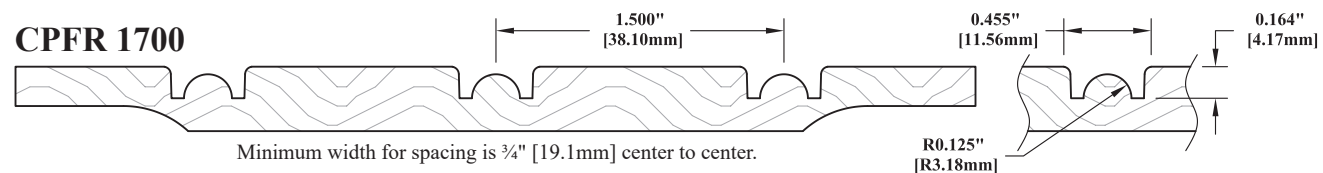
CPFR 900



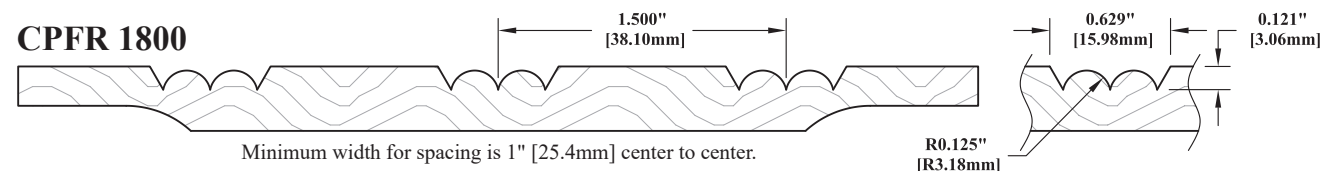
CPFR 1500



CPFR 1700



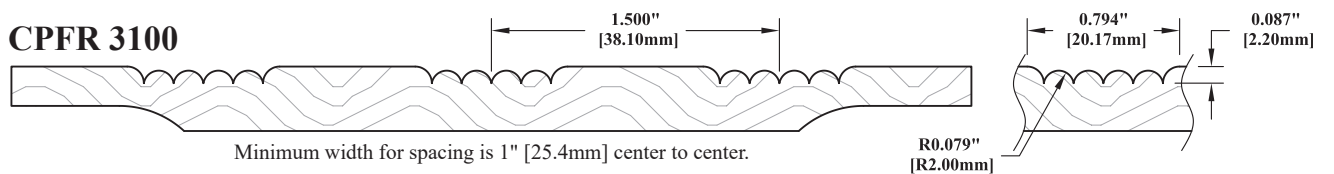
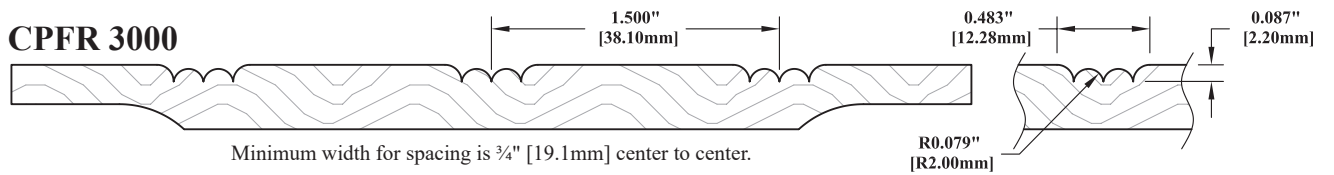
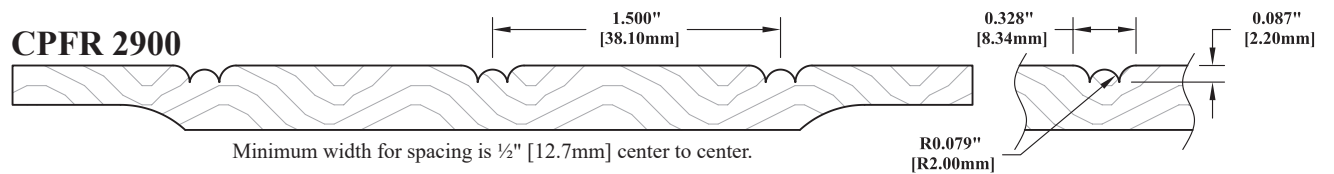
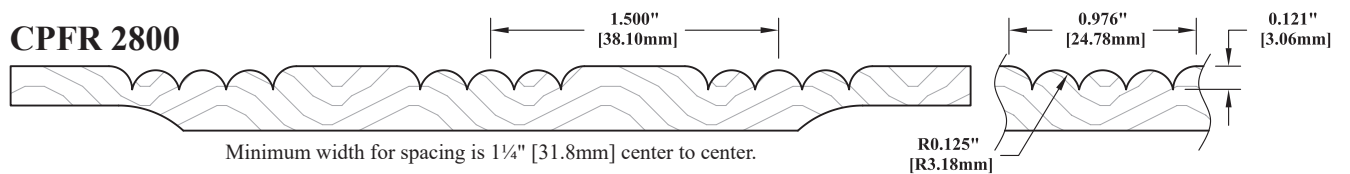
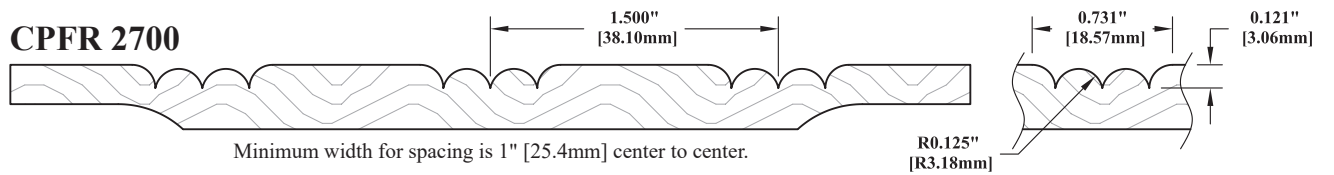
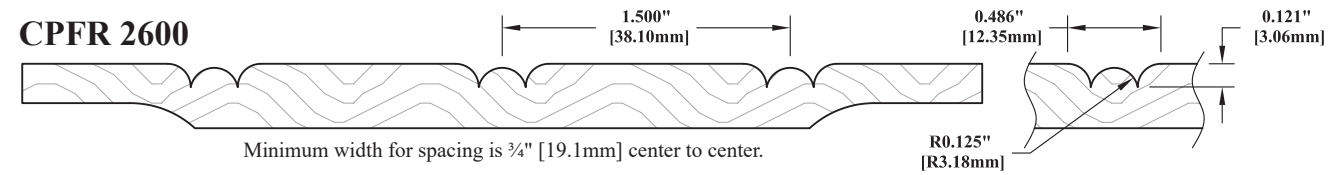
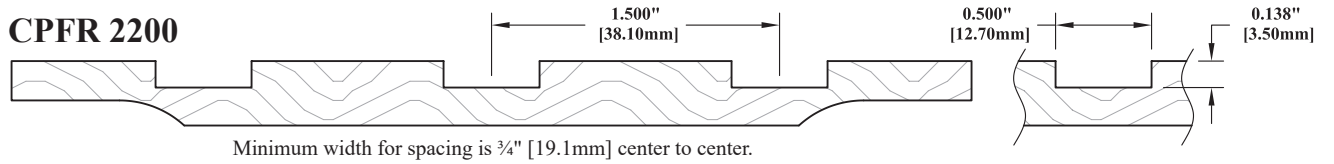
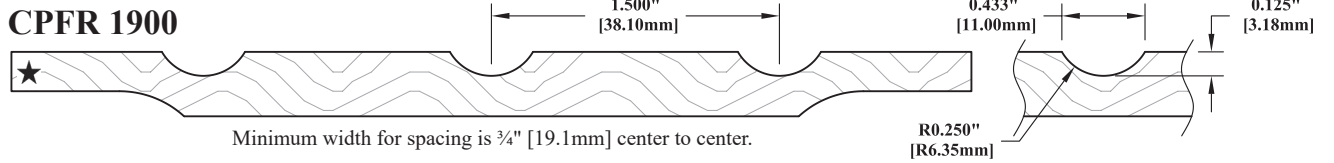
CPFR 1800



► For PRICING ► See Section G.6 in our Wholesale Pricing Catalog.

Options for Center Panels or Sheet Stock ¹/₃₂" Thick or Greater in Solid Wood, Raw MDF or Veneered MDF Core

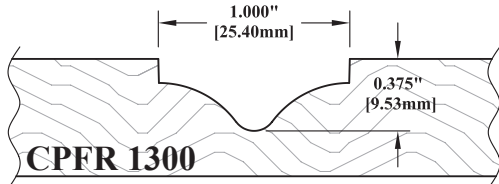
* These Center Panel Face Routs are Shown on ¹/₃₂" Thick RVSCP-PR324 Reversed Center Panels. *



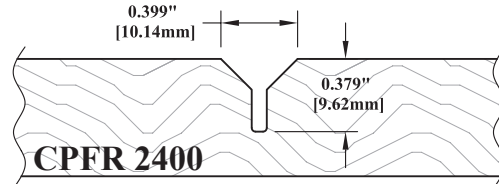
► For PRICING ► See Section G.6 in our Wholesale Pricing Catalog.

Options For Center Panels or Sheet Stock 5/8" Thick or Greater in Solid Wood, Raw MDF or Veneered MDF Core Material.

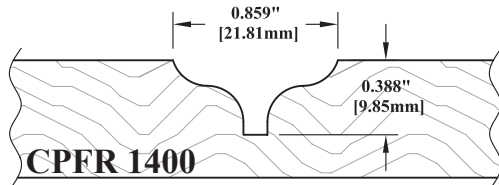
** These Center Panel Face Routs are Shown on 5/8" Thick Center Panels. **



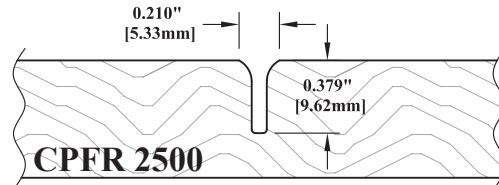
Minimum width for spacing is 1 1/4" [31.8mm] center to center.



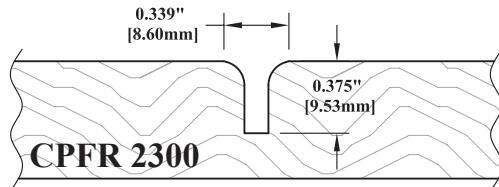
Minimum width for spacing is 3/4" [19.1mm] center to center.



Minimum width for spacing is 1 1/4" [31.8mm] center to center.



Minimum width for spacing is 1/2" [12.7mm] center to center.



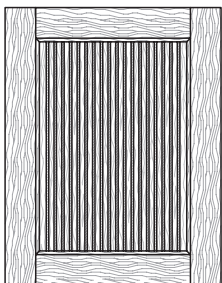
Minimum width for spacing is 3/4" [19.1mm] center to center.

Example of CPFR 200 on a 3/4" Thick Raised Center Panel

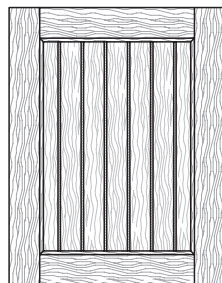


Center Panel Face Rout (CPFR) Spacing

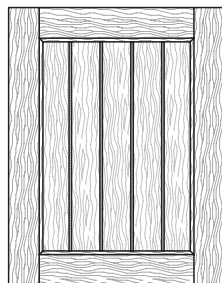
12.7mm	19.1mm	25.4mm	31.8mm	38.1mm	44.5mm	50.8mm	57.2mm	63.5mm	69.9mm	76.2mm	82.6mm	88.9mm	95.3mm	101.6mm	Custom Spacing Please Call
1/2"	3/4"	1"	1 1/4"	1 1/2"	1 3/4"	2"	2 1/4"	2 1/2"	2 3/4"	3"	3 1/4"	3 1/2"	3 3/4"	4"	



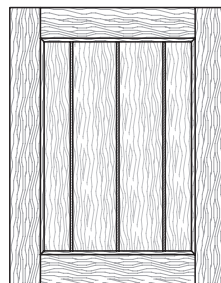
1/2" Spacing



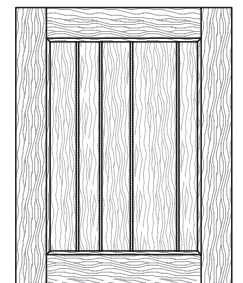
1 1/2" Spacing



2" Spacing



3" Spacing



Custom Spacing
(Customer Specified Pattern)
Please Contact our
Customer Support Team

► **For PRICING** ► See Section **G.6** in our Wholesale Pricing Catalog.

Ordering & Pricing Notes: Center Panel Face Routs

Ordering Guidelines

1	Order Forms	"Advanced" E•Z Order Forms will include space to indicate your CPFR pattern.
2	Ordering Guidelines	Specify Wood Species / Grade.
		When ordering Doors / Drawer Fronts specify the Center Panel Profile along with your Door Style, Stile & Rail and Outside Edge Profiles.
		Specify the Center Panel Face Rout (CPFR) option and desired spacing.
Pricing		
1	Pricing	Please see <i>Section G.6</i> of the Wholesale Pricing Catalog.

Technical Notes: Center Panel Face Routs

Cabinet Door & Drawer Front Options (Chapter B)

1	MDF/3D Laminate - RTF (Rigid Thermal Foil)	Style 500/500* are the only One-Piece MDF door styles available with CPFR.
		All CPFR patterns are available on Raw MDF Style 500/500*.
		3D Laminate/RTF Style 500/500* are available with: CPFR100, CPFR500, CPFR600, CPFR700, CPFR1900 and CPFR2100.

Design Options (Chapter G)

1	Face Rout Patterns	The face rout patterns must run the same direction as the grain in the center panel. <ul style="list-style-type: none"> Spacing is measured from center to center of the groove. Minimum widths for spacing are noted on each option.
2	CPFR #'s: 100, 200, 600, 700, 900, 1500, 1700, 1800, 1900, 2200, 2600, 2700, 2800, 2900, 3000, 3100	Available on Center Panels or Sheet Stock 3/8" [9.5mm] Thick or Greater in Solid Wood, Raw MDF or Veneered MDF Core.
3	CPFR #'s: 300, 400, 500, 800, 1000, 1100, 1200, 1600, 2000, 2100, 3200, 3300	Available on center panels or sheet stock 1/4" [6.4mm] thick or greater in solid wood, raw MDF or veneered MDF core. <ul style="list-style-type: none"> Applying a CPFR on veneered MDF core panels will expose the darker colored MDF core material.
4	CPFR 1300	Close match to the PR303-25 Panel Profile and the D129 and D135 Outside Edge Profiles. <ul style="list-style-type: none"> Available on 3/8" [15.9mm] thick or greater solid wood raised panels, on the RVSCP-PR324 (Reversed Solid Center Panel), solid wood GUPFS, veneered MDF core materials or sheet stock.
5	CPFR 1400	Exact match to the D15 Outside Edge Profile. <ul style="list-style-type: none"> Available on solid wood raised panels, on the RVSCP-PR324 (Reversed Solid Center Panel), solid wood GUPFS, veneered MDF core materials or sheet stock 3/8" [15.9mm] thick or greater.
6	CPFR 2300	Exact match to the D32 Outside Edge Profile. <ul style="list-style-type: none"> Available on solid wood raised panels, on the RVSCP-PR324 (Reversed Solid Center Panel), solid wood GUPFS, veneered MDF core materials or sheet stock 3/8" [15.9mm] thick or greater.
7	CPFR 2400	Exact match to the D21 Outside Edge Profile. <ul style="list-style-type: none"> Available on solid wood raised panels, on the RVSCP-PR324 (Reversed Solid Center Panel), solid wood GUPFS, veneered MDF core materials or sheet stock 3/8" [15.9mm] thick or greater.
8	CPFR 2500	Close match to the D32 and D51 Outside Edge Profiles. <ul style="list-style-type: none"> Available on solid wood raised panels, on the RVSCP-PR324 (Reversed Solid Center Panel), solid wood GUPFS, veneered MDF core materials or sheet stock 3/8" [15.9mm] thick or greater.

Finish Options (Chapter R)

1	3D Laminate (RTF) Availability	The ★ indicates CPFR patterns that are available on 1-piece MDF Style 500 doors and 500* drawer fronts using 3D Laminate (RTF).
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Sheet Stock Options (Chapter K)

1	Veneer Core	Due to inconsistencies of the inner plys, CPFR is <i>not an option</i> on products made of Veneer Core materials.
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Sizes / Dimensions

1	Maximum Size	48"W x 96"H [1219.2mm x 2438.2mm] for vertical grain/CPFR pattern or 96"W x 48"H [2438.4mm x 1219.2mm] for horizontal grain/CPFR pattern.
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