



FF101 Face Frame Configuration
Constructed With FS100 Straight Stock



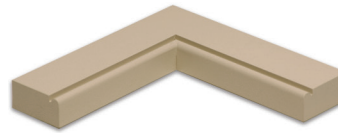
FF101 Face Frame Configuration
Constructed With FS101 & FS102 Beaded Stock

Face Frames With Inset Doors & Drawer Fronts
Precision Sized To Fit Openings

Signature Series Key:
S543 Integrity - Inset With FF101 (FS100)
S541 Carter - Inset With FF101 (FS101 & FS102)



FS100 Straight Stock



FS101 Beaded Stock

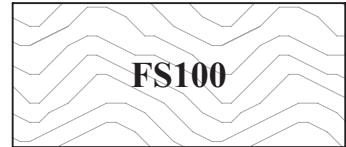
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Straight Lineal Face Frame Stock

(Part #FS100)

- Straight lineal stock run through a molder; square edges.
- Available in 1/2", 5/8", 3/4", 7/8", 1", 1 1/8" or 1 1/4" thicknesses.
- Priced by the square foot.
- Available in 8' Lengths, Cut to Length and Random Lengths which vary between 36" and 96" long.
- Face Frame Stock is available in a minimum width of a 1/2" and a maximum width of 6".
- Finishing is available and calculated using a **2S** (two-sided) price from the finishing charts found on *page R1-4*.
 - Face Frame Stock will be stained and sealed on two sides and all edges, and top coated on the face and all edges.



Beaded Face Frame Stock

Beaded Face Frame Stock is used most often for assembled or ready to assemble (RTA) haunched face frames, with inset doors and drawer fronts. Beaded Face Frame Stock can also be used for fillers or base molding.

- The beaded edge is incorporated on one or two sides and is included in the square foot price.
- Available in 3/4", 7/8", 1", 1 1/8" or 1 1/4" thicknesses.
- Priced by the square foot.
- Available in 8' Lengths, Cut to Length and Random Lengths which vary between 36" and 96" long.
- Beaded Stock is available in a minimum width of a 1/2" and a maximum width of 6".
- Finishing is available and calculated using a **2S** (two-sided) price from the finishing charts found on *page R1-4*.
-Beaded Face Frame Stock will be stained and sealed on two sides and all edges, and top coated on the face and all edges.
- An additional outside edge ***cannot be used*** on the beaded side, nor is the bead available on the ends.
- Miscellaneous Joinery options (*see illustrations on pages F2-1 - F2-3*) are only available on **FS101** and **FS103** profiles.
- Joinery options will be added to the side of the stock ***without*** a bead.
- ***When ordering, please factor the size of the bead into your overall face frame dimension (end view drawings are to scale).***



Face Frame Stock - Pricing Guidelines

(Please reference Price Grids found on pages N10-3 & N10-4.)

To price unfinished 1/2", 5/8" and 3/4" thick Face Frame Stock in 8' lengths, please use Price Class M101.

To price unfinished 7/8", 1", 1 1/8" and 1 1/4" thick Face Frame Stock in 8' lengths, please use Price Class M103.

- **Add:** Charge per Lineal Inch for each Profile and / or Miscellaneous Joinery (MJ) Option applied to a long edge.
 - Available on FS100, FS101 and FS103 only.
- **MJ Option Set-up Fees:** Apply one Set-Up Fee for each unique MJ option within the order and / or when the width of an MJ Dado or Rabbet groove changes within the order. See *page F2-5*.
- **Cut to Length:** Use the square foot price from the appropriate price class, plus 10%.
- **Random Length:** Use the square foot price from the appropriate price class, less 10%.
- **Minimum for Pricing:** Please see note 2) below.

Face Frame Stock Notes

1)	Maximum Size	Maximum width is 6". WalzCraft makes every attempt to produce these parts, from one solid piece of wood. A GUPFS may be required for sizes <u>wider</u> than 6", see <i>page M13-1</i> , and at times, due to lumber availability, a GUPFS may also be required for widths <u>under</u> 6". The maximum length for face frame stock is 96". For the availability of longer lengths, please contact our Customer Support Team.
2)	Minimum For Pricing	There is a 1/4 Square Foot minimum per piece for pricing.
3)	How Random Length is Measured	When filling an order for material in Random Lengths, WalzCraft will always round down to the next nearest 1/2 foot.
4)	Minimum Width of Parts	Minimum width dimensions for Assembled and Ready to Assemble (RTA) Face Frames: FS100 = 5/8" , FS101 = 15/16" , FS102 = 1 1/4" , FS103 = 1 1/8" and FS104 = 1 9/16"
5)	3D Laminate	3D Laminate (RTF) Face Frame Stock is made of a solid wood core (Maple - Paint Grade) and is not subject to the same thickness limitations as MDF. Maximum length of 96". To price, refer to the Maple - Paint Grade square foot pricing and add the 3D Laminate (RTF) Foil square foot charge on <i>page B4-6</i> .