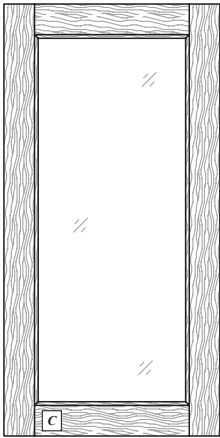
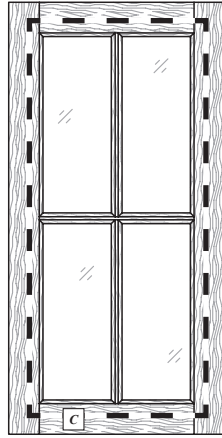


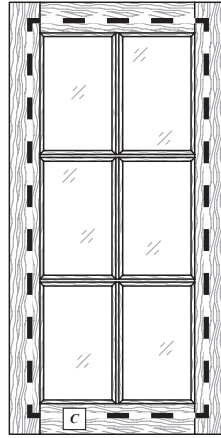
Frame and Mullion Lite Pattern Options



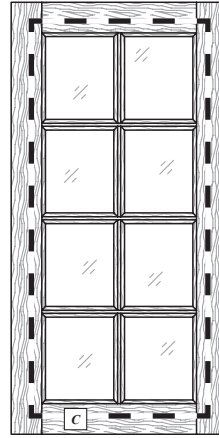
Style 10
Frame Door



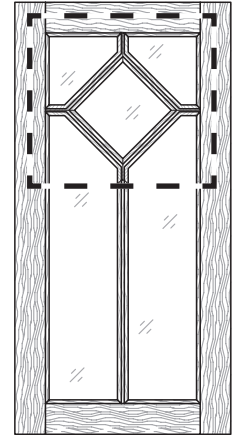
Style 10
LP001 - 4 Lites
2 wide x 2 high



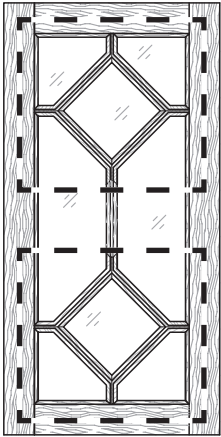
Style 10
LP001 - 6 Lites
2 wide x 3 high



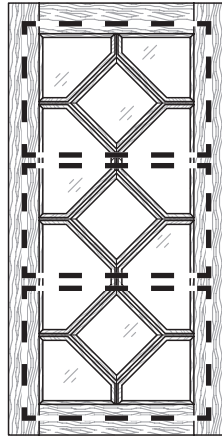
Style 10
LP001 - 8 Lites
2 wide x 4 high



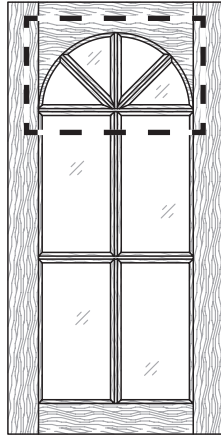
Style 10
LP100 - 5 Lites



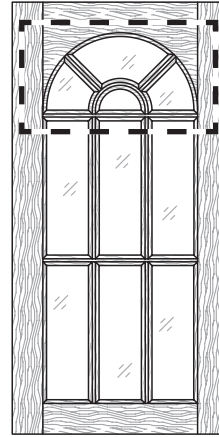
Style 10
LP100 - (2) Patterns
8 Lites



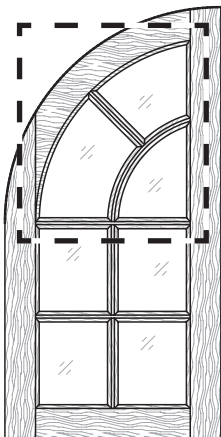
Style 10
LP100 - (3) Patterns
11 Lites



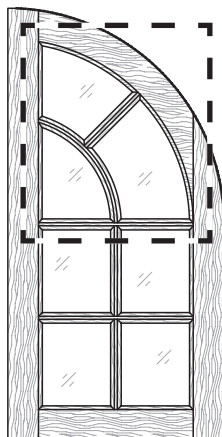
Style 1996
LP101 over 2wx2h Lites
8 Lites



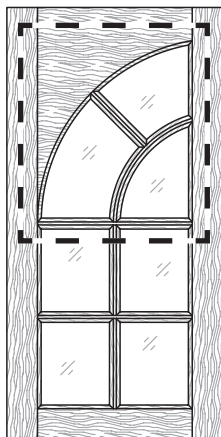
Style 1996
LP102 over 3wx2h Lites
10 Lites



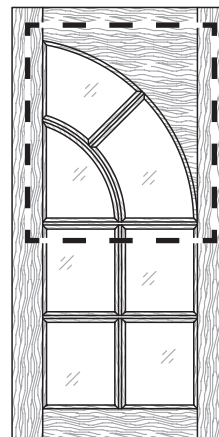
Style 995L
LP103 over 2wx2h Lites
7 Lites



Style 995R
LP103 over 2wx2h Lites
7 Lites



Style 996L
LP103 over 2wx2h Lites
7 Lites

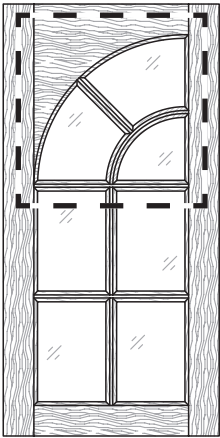


Style 996R
LP103 over 2wx2h Lites
7 Lites

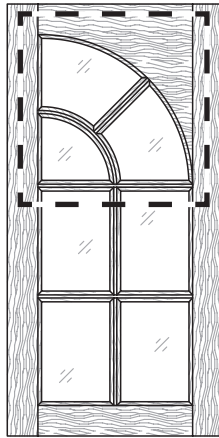
► For PRICING ► See Section B.12 in our Wholesale Pricing Catalog.

Mullion Lite Pattern Options

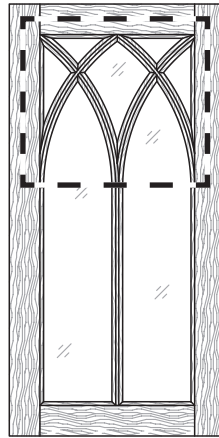
B



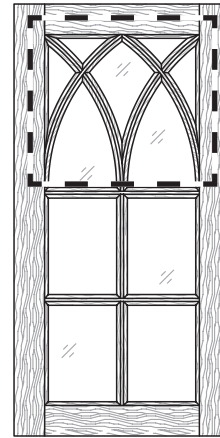
Style 997L
LP104 over 2wx2h Lites
7 Lites



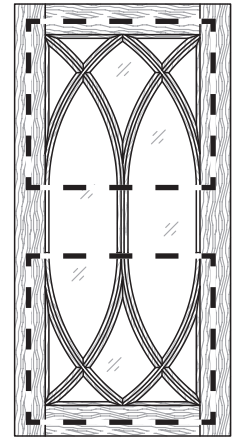
Style 997R
LP104 over 2wx2h Lites
7 Lites



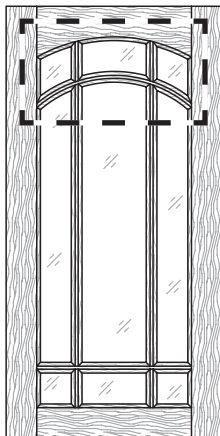
Style 10
LP105 - 7 Lites



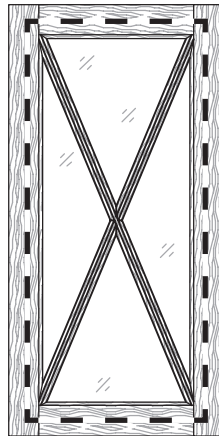
Style 10
LP105 over 2wx2h Lites
11 Lites



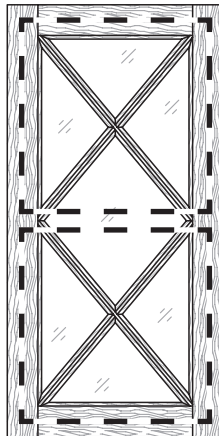
Style 10
LP105 - (2) Patterns
12 Lites



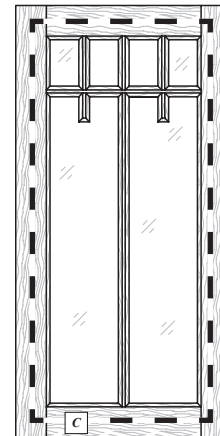
Style 2000
LP106 - 9 Lites



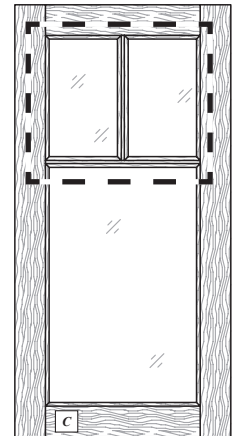
Style 10
LP107 - 4 Lites



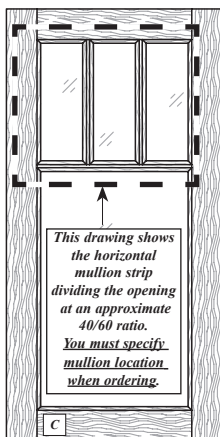
Style 10
LP107 - (2) Patterns
7 Lites



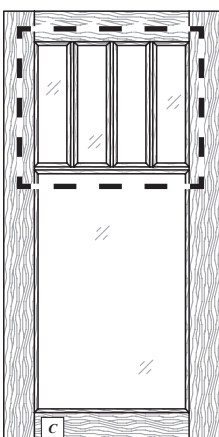
Style 10
LP108 - 6 Lites



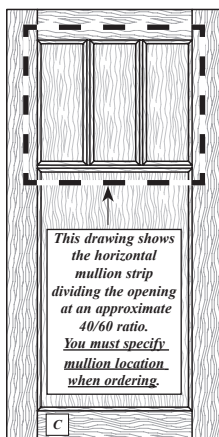
Style 10
LP109 - 3 Lites



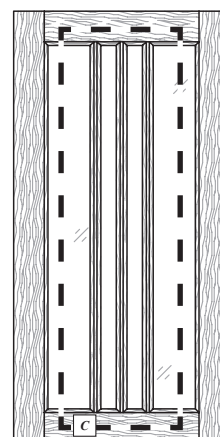
Style 10
LP109 - 4 Lites



Style 10
LP109 - 5 Lites



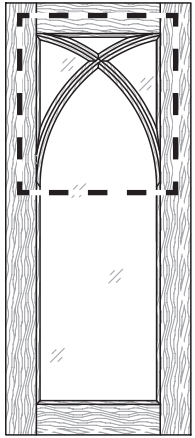
Style 40MUL
w/LP109 - 4 Lites



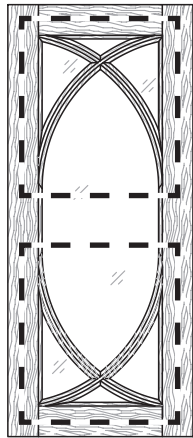
Style 10
LP110 - 4 Lites

► For PRICING ► See Section B.12 in our Wholesale Pricing Catalog.

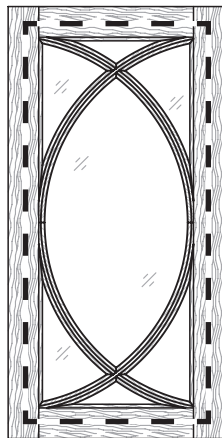
Mullion Lite Pattern Options



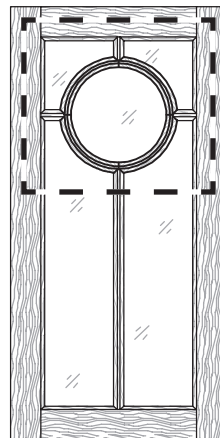
Style 10
LP111 - 4 Lites
(Drawn at: 12"W x 28"H)
[304.8mm x 711.2mm]



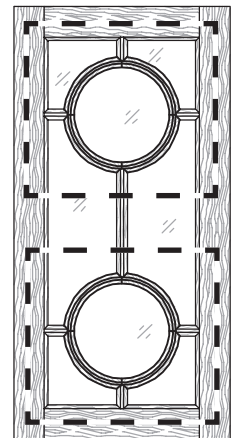
Style 10
LP111 - (2) Patterns
7 Lites
(Drawn at: 12"W x 28"H)
[304.8mm x 711.2mm]



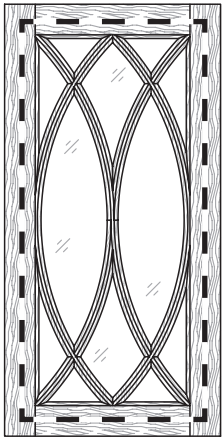
Style 10
LP112 - 7 Lites



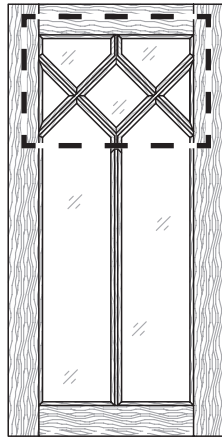
Style 10
LP113 - 5 Lites



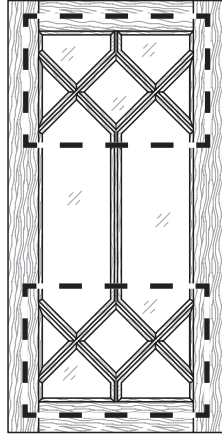
Style 10
LP113 - (2) Patterns
8 Lites



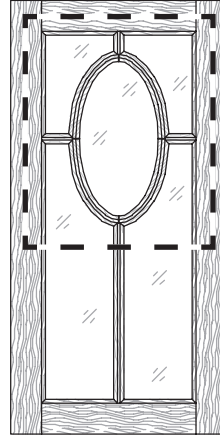
Style 10
LP114 - 12 Lites



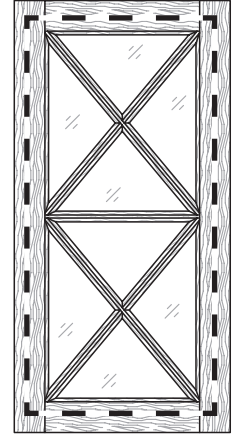
Style 10
LP115 - 7 Lites



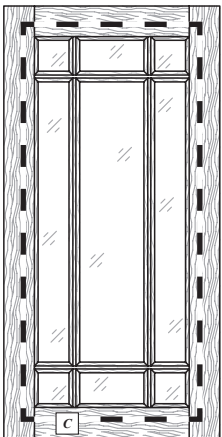
Style 10
LP115 - (2) Patterns
12 Lites



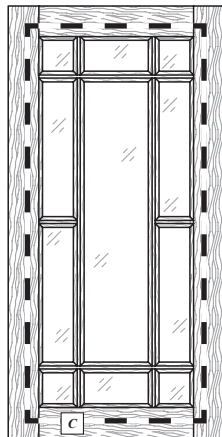
Style 10
LP116 - 5 Lites



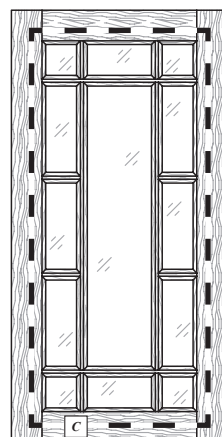
Style 10
LP117 - 8 Lites



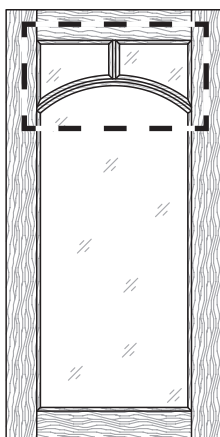
Style 10
LP118 - 9 Lites



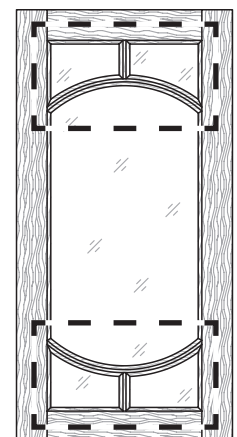
Style 10
LP118 - 11 Lites



Style 10
LP118 - 13 Lites



Style 10
LP119 - 3 Lites

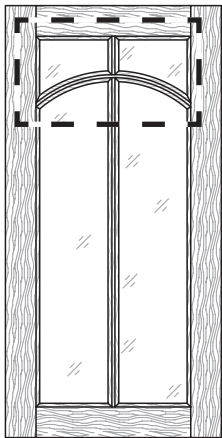


Style 10
LP119 - (2) Patterns
5 Lites

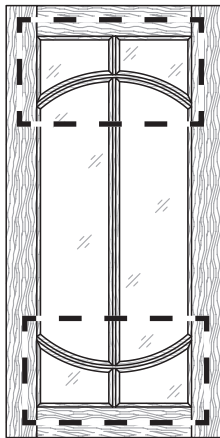
► For PRICING ► See Section B.12 in our Wholesale Pricing Catalog.

Mullion Lite Pattern Options

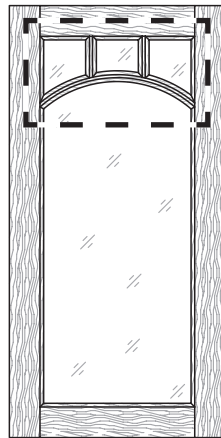
B



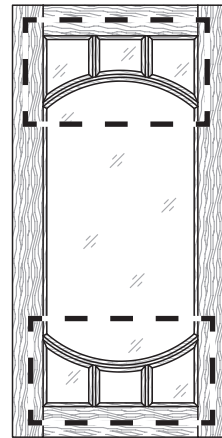
Style 10
LP120 - 4 Lites



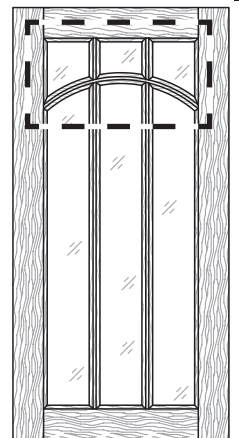
Style 10
LP120 - (2) Patterns
6 Lites



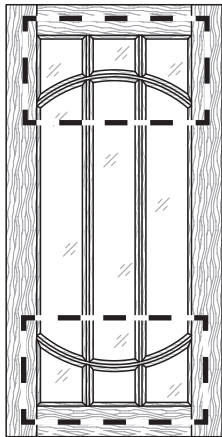
Style 10
LP121 - 4 Lites



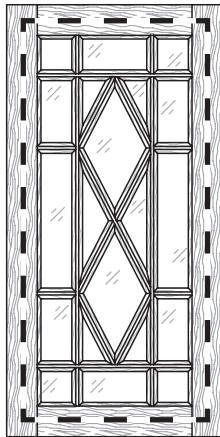
Style 10
LP121 - (2) Patterns
7 Lites



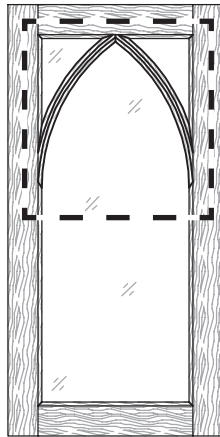
Style 10
LP122 - 6 Lites



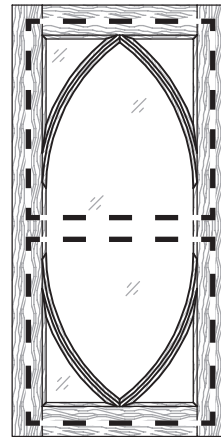
Style 10
LP122 - (2) Patterns
9 Lites



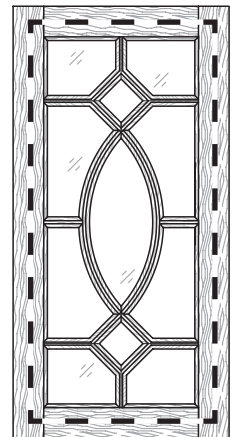
Style 10
LP124 - 20 Lites



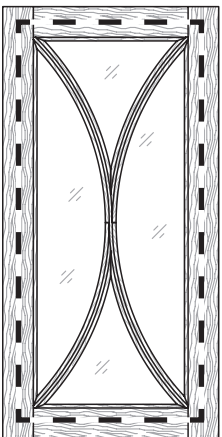
Style 10
LP125 - 3 Lites



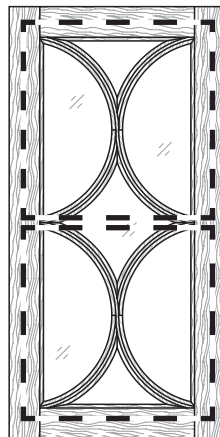
Style 10 - LP125
(2) Patterns
5 Lites



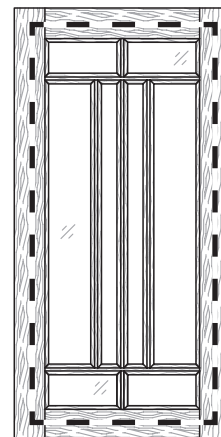
Style 10 - LP126
11 Lites



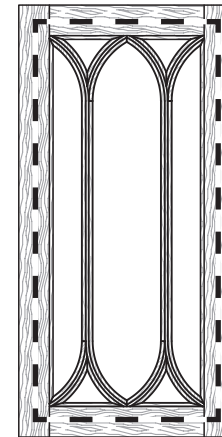
Style 10 - LP127
4 Lites



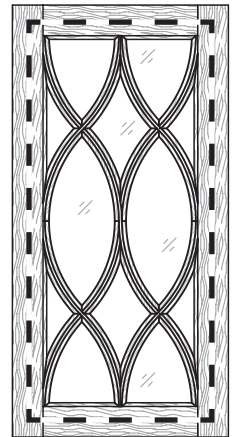
Style 10 - LP127
(2) Patterns
7 Lites



Style 10 - LP128
8 Lites



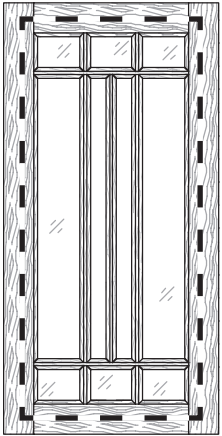
Style 10 - LP129
7 Lites



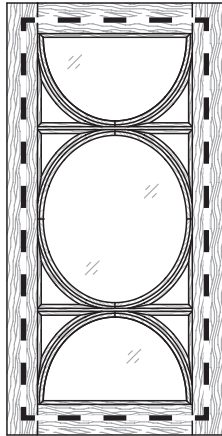
Style 10 - LP130
12 Lites

► For PRICING ► See Section B.12 in our Wholesale Pricing Catalog.

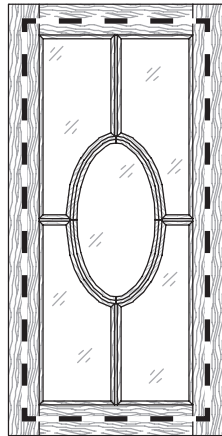
Mullion Lite Pattern Options



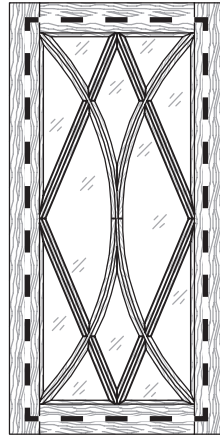
Style 10
LP131 - 10 Lites



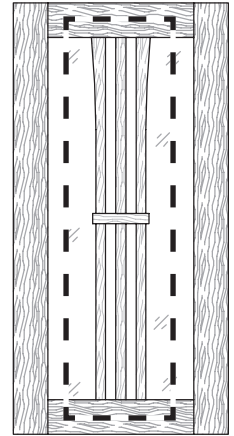
Style 10
LP132 - 11 Lites



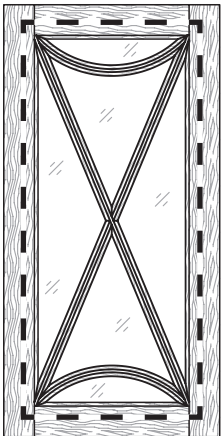
Style 10
LP133 - 5 Lites



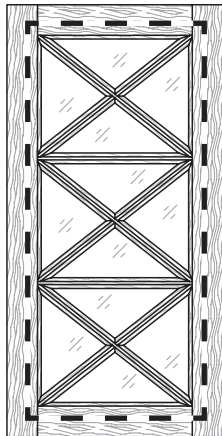
Style 10
LP134 - 12 Lites



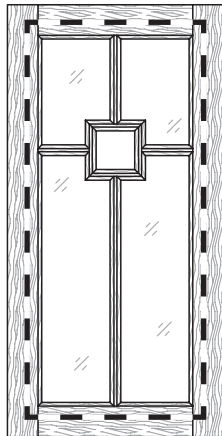
Style 10
LP136 - 6 Lites



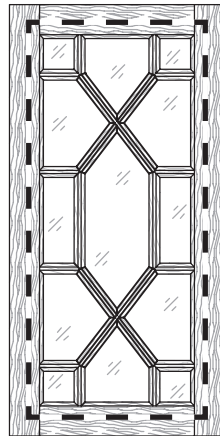
Style 10
LP137 - 6 Lites



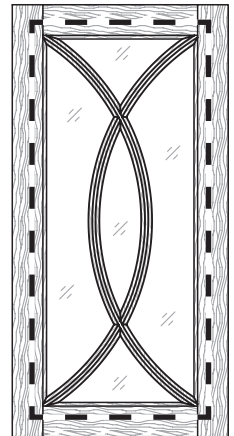
Style 10
LP138 - 12 Lites



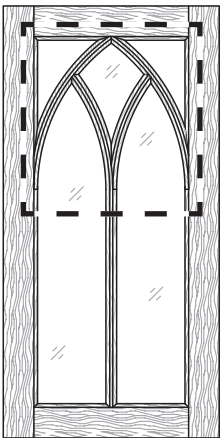
Style 10
LP139 - 5 Lites



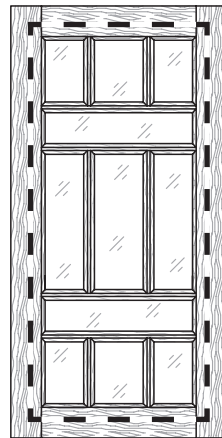
Style 10
LP140 - 13 Lites



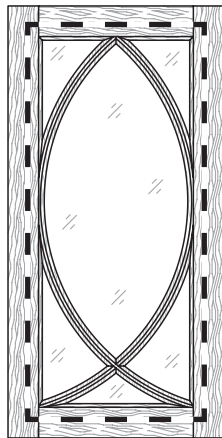
Style 10
LP141 - 5 Lites



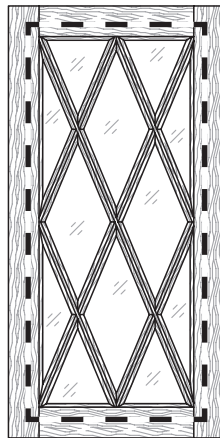
Style 10
LP142 - 5 Lites



Style 10
LP143 - 11 Lites

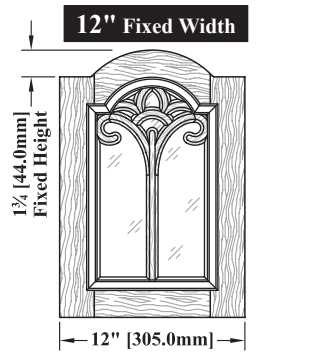


Style 10
LP144 - 6 Lites

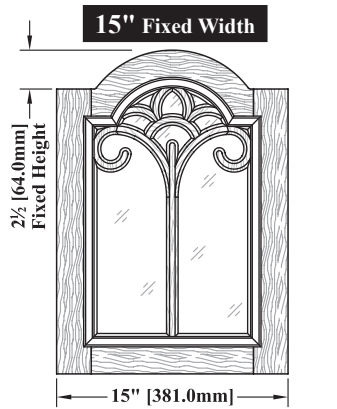


Style 10
LP145 - 12 Lites

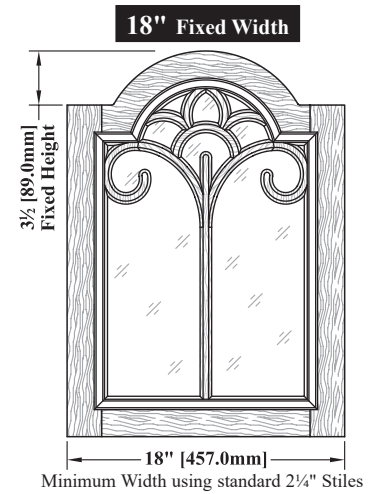
► For PRICING ► See Section B.12 in our Wholesale Pricing Catalog.



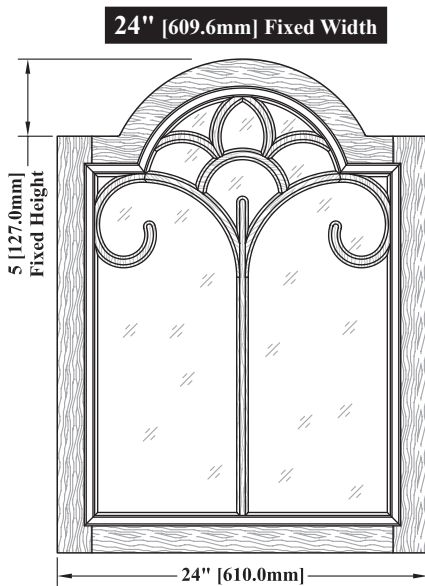
Minimum Width using standard 2 1/4" Stiles
Style 3020
Frame: PC134 x 0.6
LP123 - 8 Lites



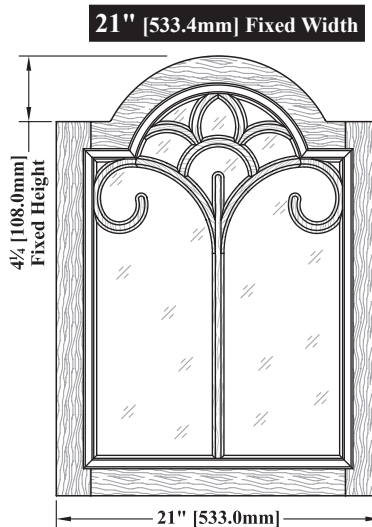
Minimum Width using standard 2 1/4" Stiles
Style 3020
Frame: PC134 x 0.6
LP123 - 10 Lites



Minimum Width using standard 2 1/4" Stiles
Style 3020
Frame: PC134 x 0.6
LP123 - 10 Lites



Minimum width using standard 2 1/4" [57.2mm] stiles
Style 3020
Frame: PC134 x 0.6
LP123 - 10 Lites



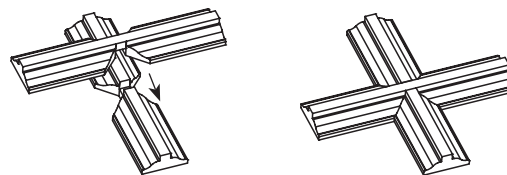
Minimum width using standard 2 1/4" [57.2mm] stiles
Style 3020
Frame: PC134 x 0.6
LP123 - 10 Lites

► For PRICING ► See Section B.12 in our Wholesale Pricing Catalog.

Half Lap Mullion Construction

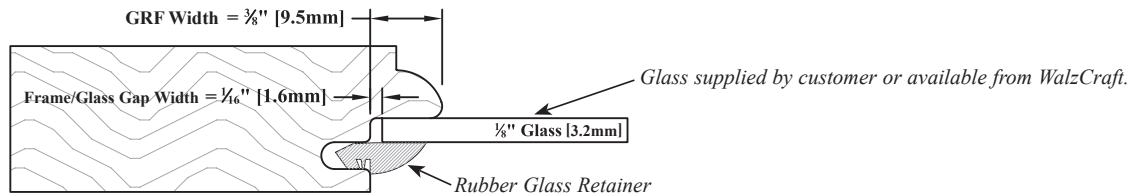
The examples to the right show our Half Lap Mullion joinery detail.

Half Lap Mullion construction provides a stronger joint and is standard for **most** Stile and Rail profiles that have matching mullion stock options.



Glass Retainer Notes and Formula for Glass Size Calculation

- Please see **Section B.12** of the **Wholesale Pricing Catalog** for Glass Retainer lineal foot pricing.
- Glass retainer fits into a slot, as shown in the drawing below, and can only be used with $\frac{1}{8}$ " [3.2mm] glass.
- True Lite mullions **are not constructed with a slot to accept glass retainer**.
- Glass Retainer is available in Black, Brown, Clear & White. All are priced the same and can also be ordered by the roll.
- To order Retainer with a Frame Only Door, simply check the box on Door Order Form #2 indicating which color you would like and our Configurator will calculate the amount needed.
- To order Retainer by itself, please use Miscellaneous Order Form #5 and Part #155067. For the Description, simply enter the desired color and amount of lineal feet needed.
 - White is available by the lineal foot with a maximum length of 500 feet.
 - Black, Brown and Clear are available by the lineal foot with a maximum length of 1,000 feet.
- Occasionally, due to the rubber retainer manufacturing process / tolerances, you may find that your retainer is slightly loose in an area. Should this occur, WalzCraft recommends adding a small bead of glue or caulk in this spot to help secure the retainer.
- **Formula used to calculate the width / height of "square or rectangular" shaped glass to fit frames with a single opening and "straight" stile & rail parts:**
 - **Glass Width** = [Door Width - (stile width x 2)] + [$\frac{3}{8}$ " (GRF width) x 2] - [$\frac{1}{16}$ " (Frame / Glass Gap Width) x 2]
 - **Glass Height** = [Door Height - (rail width x 2)] + [$\frac{3}{8}$ " (GRF width) x 2] - [$\frac{1}{16}$ " (Frame / Glass Gap Width) x 2]
- **Note: WalzCraft does not calculate glass size for frame only doors with multiple openings, frame & mullion doors with true divided lites or frame only doors with shaped stiles or rails. For these styles we recommend waiting until you receive your door, then take it to your local glass supplier to have your glass cut to fit each opening.**



**** Please see notes in Section B.7 for the formula to calculate glass sizes for French Mitered Door Frames ****

***** Please see "Frame and Mullion Door Notes" later in this section for more information on calculating Glass Sizes. *****

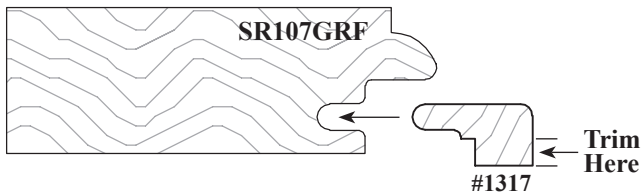
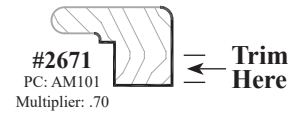
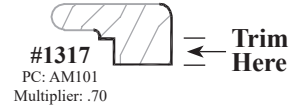
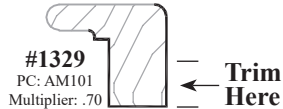
► For PRICING ► See Section **B.12** in our Wholesale Pricing Catalog.

B

Wood Retainer Molding (Cut to Size)

For 3/4" [19.1mm] Doors

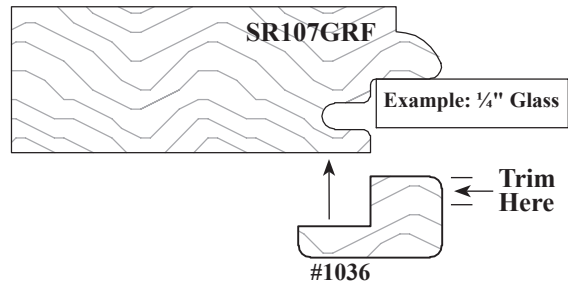
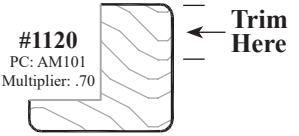
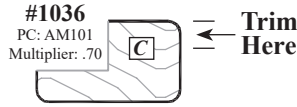
For 1" [25.4mm] Doors



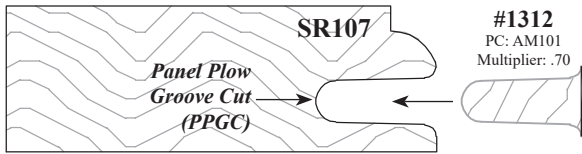
Wood Retainer Molding (Cut to Size)

For 3/4" [19.1mm] Doors

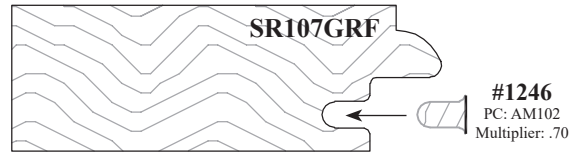
For 1" [25.4mm] Doors



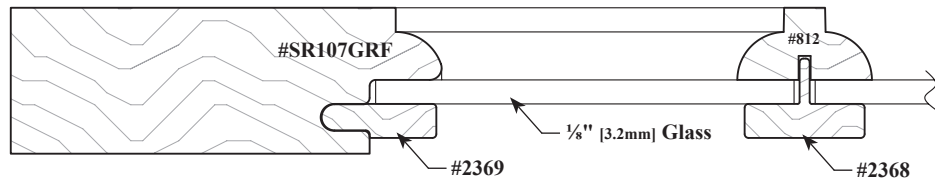
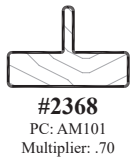
Wood Tenon Filler Molding (Cut to Size)



"GRF" Wood Filler Molding (Cut to Size)



"Optional" True Divided Mullion Lite / Retainer Molding #2368 (Cut to Size)



► For PRICING ► See Section B.12 in our Wholesale Pricing Catalog.



Ordering & Pricing Notes: Wood Retainer Molding

Ordering Guidelines

1	Order Forms	Please use <i>Door Order Form (E•Z Form #2)</i> .
Pricing		
1	Pricing	Please see <i>Section B.12</i> of the Wholesale Pricing Catalog .

Technical Notes: Wood Retainer Molding

Molding Options (Chapter N)

1	Cut to Size Wood Retainer Moldings	All GRF “Traditional” and “Mitered” Stile and Rail Profiles will accept wood retainer moldings in Frame Price Classes 101, 103, 108, 132, 301, 303, 115 and 117 . Wood Retainer can be used in place of Rubber Retainer in straight Stile and Rail parts. You may pin precision cut wood retainer moldings in place, to create a stationary panel for combination frame and panel doors. (<i>Rubber retainer can be used to install glass in the frame portion.</i>)
2	#1036, #1120 Moldings	Designed for use as a wood retainer molding that is fastened to the rear of the ¾" [19.1mm] frame and can be trimmed to size, to accommodate materials thicker than ⅛" [3.2mm]. The #1120 molding would be used for 1" [25.4mm] thick frames.
3	#1246 Molding	The illustration above shows an example of how this molding fits into the GRF groove of the Stile and Rail profile. Designed to fill the void for the GRF groove in the Stiles and Rails of frame and mullion doors. For use with ¾" [19.1mm] or 1" [25.4mm] thick doors.
4	#1312 Molding	The illustration above shows an example of how this molding fits into the tenon of the Stile and Rail profile. Designed to fill the tenon PPGC (Panel Plow Groove Cut) of any stile and rail profile, for your custom frame requirements. For use with ¾" [19.1mm] or 1" [25.4mm] thick doors.
5	#1317, #1329, #2369 #2671 Moldings	Fit into the GRF cut of the Stile and Rail profile and are designed to be used with ⅛" [3.2mm] materials. #2671 designed for use with the SR123GRF, SR145GRF, SR146GRF, SR157GRF, SR160GRF .
6	#2368 Molding	Designed to be used as a wood retainer molding for true divided mullion lites. Only available with the following mullion lite patterns: LP001, LP108, LP109, LP110, LP118, LP128, LP131 . Please submit requests for this application to our Customer Support Team.

Ordering & Pricing Notes: Fame & Mullion Doors

Ordering Guidelines

1	Order Forms	Please use <i>Door Order Form (E-Z Form #2)</i> .
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Pricing

1	Pricing	Please see <i>Section B.12</i> of the Wholesale Pricing Catalog.
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Technical Notes: Fame & Mullion Doors

Cabinet Door & Drawer Front Options (Chapter B)

1	Door Styles	Most Door Styles are available as a Frame or Mullion Door.
		Frame or Mullion Door Styles that use Corner Blocks, require glass to be cut to their contour.
		Glass openings are routed to follow the contour of the shape for Door Styles 1060, 1070, 2011L/R, 2077L/R, 1055, 1065, 1075, 2100L/R, 2121L/R, 2021L/R, 2187, 1020, 2156, 995L/R, 996L/R, 997L/R, 1990, 1996, 4060, 4070, 2012L/R, 2072L/R, 3100L/R, 3131L/R, 3021L/R, 3020, 3187, 4010, 3156, 895L/R, 896L/R, 897L/R, 1860, 1896.
		When ordering door Styles 2500, 2505, 2525, 3500, 3535, 7000, 7010, 7020, 7030, 7040 & 7070 as mullions; we suggest that your lite pattern be no greater than 2 wide, due to the shape of the rails; 3 or more lites in the width may require custom construction.

Convex / Concave Options (Chapter D)

1	Available Lite Patterns	The <input type="checkbox"/> indicates lite patterns that are available convex/concave (curved). See <i>Chapter D</i> for more information.
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Functional Options (Chapter F)

1	Hinge Boring	Minimum width for a GRF profile with hinge boring is 2" [50.8mm], see <i>Hinge Bore Notes</i> for additional information.
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Material Options

1	Value/Budget/Paint Grade Frame & Mullion Doors	When ordering any of the following mullion lite patterns in a Value/Budget/Paint Grade or with a Solid-Tone® or Primed Only for Paint, the mullion pattern(s) will be routed from MDF material: LP100, LP112, LP113, LP114, LP115, LP116, LP126, LP127, LP129, LP130, LP132, LP133, LP134, LP139, LP140. If needing a wood mullion for finishing purposes, please order a Natural/Standard grade.
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Miscellaneous

1	Standard vs. True Divided Lites	Mullion lite patterns are available with either standard or true divided lites, unless otherwise noted.
2	Custom Mullion Placement	Custom mullion placement is also available. Please submit drawings to our Customer Support Team to request a quote.
3	Rubber Glass Retainer	See previous page for our rubber glass retainer options and application.
4	Compatibility Charts	Please reference our website under: Resources/Technical Information.

Sizes / Dimensions

1	Center Rails	Frame and mullion doors over 48"H [1219.2mm] will not have a center rail unless specified by the customer.
		Any mullion door over 60" [1524.0mm] high ordered without a center rail must be built with true divided lites to help maintain structural integrity.
2	Mullion Strips	For mullion strips over 28" [711.2mm] wide or high, WalzCraft recommends applying a small bead of silicone between the back of the mullion and the glass to help assure stability and prevent possible warpage.

Notes continued on next page...

► For PRICING ► See Section B.12 in our Wholesale Pricing Catalog.

Technical Notes: Fame & Mullion Doors...continued

Sizes / Dimensions...continued

3	Glass Size Calculations	For single opening frame only doors and single opening frame & mullion doors with standard lites, if wanting to order designer glass from WalzCraft with your door, our configurator will calculate glass size based on your door specifications. This applies to doors with straight stiles & rails resulting in square or rectangular shaped glass only. See Section G.1 .
		For single opening frame only doors and single opening frame & mullion doors with standard lites, if wanting to order glass from a vendor other than WalzCraft before receiving the door, please refer to our glass size calculation formula on page B.12.7 . This applies to doors with straight stiles & rails resulting in square or rectangular shaped glass only.
		WalzCraft does not calculate glass size for frame only doors with multiple openings, frame & mullion doors with true divided lites or frame only doors with shaped stiles or rails. For these styles we recommend waiting until you receive your door, then take it to your local glass supplier to have your glass cut to fit each opening.

Technical & Ordering Notes: Mullion Lite Patterns

Mullion Lite Pattern Guidelines

1	LP001	All lites will be evenly spaced, unless otherwise noted.
		When ordering, please specify the number of lites and the lite pattern configuration. (ie: 6 lites with a 2 x 3 pattern)
		Additional design charges may apply for customer specified lite pattern configurations or placement.
2	LP100, LP105, LP107, LP113, LP115, LP116, LP117, LP125, LP133, LP137, LP142, LP145	Minimum width for a frame with a Mullion Lite Pattern is 12" [304.8mm]. <i>Minimum is based on 2 1/4" [57.2mm] Stiles & Rails.</i> Minimum height for LP116 and LP133 is 12" [304.8mm].
		Available with most Traditional GRF profiles with matching mullion stock options. Limitations apply to Mitered GRF profiles.
		Limitations apply to these mullion patterns and Applied Molding.
		A CAD drawing must be approved, prior to manufacturing the products.
3	LP101, LP102, LP103 and LP 104	Minimum Frame width for these Lite Patterns is 12" [304.8mm]. <i>Minimum is based on 2 1/4" [57.2mm] stiles, bottom rail, and top rail at the narrowest.</i>
		Available with most Traditional GRF profiles with matching mullion stock options. Not available with Mitered GRF Profiles.
		Limitations apply to these mullion patterns and Applied Molding.
4	LP105	Height must be equal to or greater than the width to allow one pattern or twice the width for a pattern on top & bottom.
5	LP106	Minimum Frame width for this Lite Pattern is 12" [304.8mm]. <i>Minimum is based on 2 1/4" [57.2mm] stiles, bottom rail & top rail at the narrowest.</i>
		Specify the Width and Height of the corner lites. <i>Minimum size for corner lites is 2" x 2" [50.8mm x 50.8mm].</i>
		Available with most Traditional GRF profiles with matching mullion stock options. Not available with Mitered GRF Profiles.
6	LP108	Limitations apply to this mullion pattern and Applied Molding.
		Minimum width for a frame with a Mullion Lite Pattern is 12" [304.8mm]. <i>Minimum is based on 2 1/4" [57.2mm] Stiles and Rails.</i>
		Opening height of the lite pattern must be specified, <i>minimum height is 1" [25.4mm]</i> . Width of the lite pattern will be equal.
		Short pieces will be half of the height of the vertical pieces above it and have a "female" cut on the ends.
7	LP109	Available with all 3/4" [19.1mm] Traditional and 1" [25.4mm] Old World Stile and Rail Profile/Mullion Combinations; <i>see Profile Information.</i>
		Available with the MP609, MP611 and MP612 Mitered GRF profile families.
		Opening height of the lite pattern must be specified, <i>minimum height is 1" [25.4mm]</i> . Width of the lite pattern will be equal.
		Additional design charges may apply for customer specified lite pattern configurations or placements that vary from designs shown.

Notes continued on next page..

► For PRICING ► See Section **B.12** in our Wholesale Pricing Catalog.

Technical & Ordering Notes: Mullion Lite Patterns...continued

Mullion Lite Pattern Guidelines...continued

8	LP110	Minimum width for a frame with a Mullion Lite Pattern is 12" [304.8mm]. <i>Minimum is based on 2¼" [57.2mm] Stiles and Rails.</i>
		Available with most Traditional GRF profiles with matching mullion stock options.
		Pattern consists of two center lites with 1" [25.4mm] spacing; the remaining space is equally divided to the outside.
9	LP111	Minimum width for a frame with a Mullion Lite Pattern is 12" [304.8mm]. <i>Minimum is based on 2¼" [57.2mm] Stiles and Rails.</i>
		One Pattern (4 Lites): Minimum door height must be 1.5 times the door width, plus the total width of the top / bottom rail.
		Two Patterns (7 Lites): Minimum door height must be 2 times the door width, plus the total width of the top / bottom rail.
		Available with most Traditional GRF profiles with matching mullion stock options. Limitations apply to Mitered GRF profiles.
		Limitations apply to these mullion patterns and Applied Molding.
		A CAD drawing must be approved, prior to manufacturing the product.
10	LP112, LP130, LP132, LP138	Minimum width for a frame with a Mullion Lite Pattern is 12" [304.8mm]. <i>Minimum is based on 2¼" [57.2mm] Stiles and Rails.</i>
		Minimum height of door must be at least two times the width of door.
		Available with most Traditional GRF profiles with matching mullion stock options. Limitations apply to Mitered GRF profiles.
		Limitations apply to this mullion pattern and Applied Molding.
		A CAD drawing must be approved, prior to manufacturing the product.
11	LP114, LP134	Minimum width for a frame with a Mullion Lite Pattern is 12" [304.8mm]. <i>Minimum is based on 2¼" [57.2mm] Stiles and Rails.</i>
		Minimum height needs to be at least 1½ times the width of the door.
		Available with most Traditional GRF profiles with matching mullion stock options. Limitations apply to Mitered GRF profiles.
		Limitations apply to this mullion pattern and Applied Molding.
		A CAD drawing must be approved, prior to manufacturing the product.
12	LP118	Specify the Width and Height of the corner lites. <i>Minimum size for corner lites is 1" x 1" [25.4mm x 25.4mm].</i>
		Additional design charges may apply for customer specified lite pattern configurations or placements.
13	LP119, LP120, LP121 LP122	Minimum width for a frame with a Mullion Lite Pattern is 12" [304.8mm]. <i>Minimum is based on 2¼" [57.2mm] Stiles and Rails.</i>
		Corner lites must be specified at the widest & narrowest: this determines the radius of the curved piece. <i>Minimum at narrowest is 2" [50.8mm].</i>
		Available with most Traditional GRF profiles with matching mullion stock options. Limitations apply to Mitered GRF profiles.
		Limitations apply to these mullion patterns and Applied Molding.
14	LP123	Due to complexity, width dimensions for this Lite Pattern are limited to fixed sizes . Heights may vary.
		Minimum width dimensions are based on 2¼" [57.2mm] stiles and vary given the number of lites per opening.
		The minimum width, standard stile size and the number of lites that will accommodate that frame size is depicted below each drawing.
		Constructed with SR100 Stile & Rail Profile, Applied Molding #101 or #102 , and #1895 Mullion Stock on pages N.5.2 and N.6.1 .
		Limited to Outside Edge Profiles D7, D12, D15, D17, D18, D21, D24, D32, D41, D52, D67, D93, D101, D102, D115, D118 and D120 only .
		When ordering sizes that range between one or two templates, the frame must be constructed with non-standard part sizes to maintain the mullion pattern template size. You may increase the size of the stiles on the frame with fewer lites, or decrease the size of the stiles on the frame with the greater number of lites. <i>If ordering a mullion door 12½" [317.5mm] wide, you will need 2½" [63.5mm] stiles.</i> The top and bottom rails may also be increased by the same value to maintain aesthetics and balance proportions.
		A CAD drawing must be approved, prior to manufacturing the product.

Notes continued on next page...

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Technical & Ordering Notes: Mullion Lite Patterns...continued
Mullion Lite Pattern Guidelines...continued

15	LP124	Minimum width for a frame with a Mullion Lite Pattern is 12" [304.8mm]. <i>Minimum is based on 2 1/4" [57.2mm] Stiles and Rails.</i>
		Specify the Width and Height of the corner lites. <i>Minimum size for corner lites is 1" x 1" [25.4mm x 25.4mm].</i>
		Limitations apply to Mitered GRF profiles.
		Limitations apply to these mullion patterns and Applied Molding.
		A CAD drawing must be approved, prior to manufacturing the product.
16	LP126	Minimum width for a frame with a Mullion Lite Pattern is 12" [304.8mm]. <i>Minimum is based on 2 1/4" [57.2mm] Stiles and Rails.</i>
		Diamond portion is a fixed size at 2" x 2" [50.8mm x 50.8mm].
		Height must be at least two times the width of the door.
		Available with most Traditional GRF profiles with matching mullion stock options.
		Limitations apply to Mitered GRF profiles.
		Limitations apply to these mullion patterns and Applied Molding.
17	LP127	Minimum width for a frame with a Mullion Lite Pattern is 12" [304.8mm]. <i>Minimum is based on 2 1/4" [57.2mm] Stiles and Rails.</i>
		For LP127 - 4 Lites, minimum height of the door must be greater than the width.
		For LP127 - (2) Patterns - 7 Lites, minimum height must be at least 2 times the width of the door.
		Available with most Traditional GRF profiles with matching mullion stock options.
		Limitations apply to Mitered GRF profiles.
		Limitations apply to this mullion pattern & Applied Molding.
18	LP128	Minimum width for a frame with a Mullion Lite Pattern is 12" [304.8mm]. <i>Minimum is based on 2 1/4" [57.2mm] Stiles & Rails.</i>
		Opening height of top & bottom lites must be specified, minimum of 1". Width of top & bottom lites will be equal.
		Width of center lite pattern will consist of two center lites with 1" [25.4mm] spacing. The remaining space on either side will be equally divided.
		Available with most Traditional GRF profiles with matching mullion stock options. Limitations apply to Mitered GRF profiles.
		Limitations apply to this mullion pattern and Applied Molding.
19	LP129	Minimum width for a frame with a Mullion Lite Pattern is 12" [304.8mm]. <i>Minimum is based on 2 1/4" [57.2mm] Stiles and Rails.</i>
		Minimum height of door must be equal to or greater than the width.
		Available with most Traditional GRF profiles with matching mullion stock options. Limitations apply to Mitered GRF profiles.
		Limitations apply to this mullion pattern and Applied Molding.
		A CAD drawing must be approved, prior to manufacturing the product.
20	LP131	Minimum width for a frame with a Mullion Lite Pattern is 12" [304.8mm]. <i>Minimum is based on 2 1/4" [57.2mm] Stiles and Rails.</i>
		Opening height of top & bottom lites must be specified, minimum of 1" [25.4mm]. Width of top & bottom lites will be equal.
		Width of center lite pattern will consist of two center lites with 1" [25.4mm] spacing. The remaining space on either side will be equally divided.
		Available with most Traditional GRF profiles with matching mullion stock options. Limitations apply to Mitered GRF profiles.
		Limitations apply to this mullion pattern and Applied Molding.

Notes continued on next page...

► For PRICING ► See Section B.12 in our Wholesale Pricing Catalog.

Technical & Ordering Notes: Mullion Lite Patterns...continued

Mullion Lite Pattern Guidelines...continued

21	LP136	Minimum size for a frame with this mullion lite pattern is 12"W x 19"H [304.8mm x 482.6mm]. <i>Minimum is based on 2¼" [57.2mm] Stiles and Rails.</i>
		Horizontal mullion will be centered on opening height. Width of center consists of two ⅝" [15.9mm] wide lites with the remaining space on either side being equally divided.
		Mullions are ⅝" [15.9mm] wide with the top left/right vertical mullions widening to 1⅝" [23.8mm].
		Only available with the SR100GRF Stile & Rail Profile.
		A CAD drawing must be approved, prior to manufacturing the product.
22	LP139	Minimum width for a frame with a Mullion Lite Pattern is 12" [304.8mm]. <i>Minimum is based on 2¼" [57.2mm] Stiles and Rails.</i>
		Minimum door height needs to be at least the width of the door plus the width of the bottom rail.
		Square portion is a fixed size with a 2½" x 2½" [63.5mm x 63.5mm] opening.
		Drawing shows the horizontal mullion strip dividing the opening at an approximate 30/70 ratio.
23	LP140	Minimum width for a frame with a Mullion Lite Pattern is 12" [304.8mm]. <i>Minimum is based on 2¼" [57.2mm] Stiles and Rails.</i>
		Minimum height of door must be at least two times the width of door.
		Available with most Traditional GRF profiles with matching mullion stock options. Limitations apply to Mitered GRF profiles.
		Limitations apply to this mullion pattern and Applied Molding.
		A CAD drawing must be approved, prior to manufacturing the product.
24	LP141	Corner lites are a fixed size with 2" x 2" [50.8mm x 50.8mm] openings.
		Minimum width for a frame with a Mullion Lite Pattern is 12" [304.8mm]. <i>Minimum is based on 2¼" [57.2mm] Stiles and Rails.</i>
		Minimum height of the door must be at least 1½ times the width.
		Available with most Traditional GRF profiles with matching mullion stock options.
		Limitations apply to Mitered GRF profiles.
		Limitations apply to this mullion pattern & Applied Molding.
25	LP143	A CAD drawing must be approved, prior to manufacturing the product.
		Minimum width for a frame with a Mullion Lite Pattern is 12" [304.8mm]. <i>Minimum is based on 2¼" [57.2mm] Stiles and Rails.</i>
		Specify the width and height of the corner lites. <i>Minimum size for corner lites is 1" x 1" [25.4mm x 25.4mm].</i>
		Specify height of full width horizontal lites.
		Width of center lites will match width of lites at top and bottom.
26	LP144	Additional design charges may apply for customer specified lite pattern configurations or placements.
		Minimum width for a frame with a Mullion Lite Pattern is 12" [304.8mm]. <i>Minimum is based on 2¼" [57.2mm] Stiles and Rails.</i>
		Minimum height needs to be at least 1¾ times the width of the door.
		Available with most Traditional GRF profiles with matching mullion stock options. Limitations apply to Mitered GRF profiles.
		Limitations apply to this mullion pattern and Applied Molding.
27	40MUL Flat Panel Door w/ Mullions	A CAD drawing must be approved, prior to manufacturing the product.
		Lite pattern is applied to the front face of a ¼" [6.4mm] Veneered Flat Panel.
		A lite pattern must be specified for this style.
		Available with most Traditional GRF profiles with matching mullion stock options.

► For PRICING ► See Section B.12 in our Wholesale Pricing Catalog.

