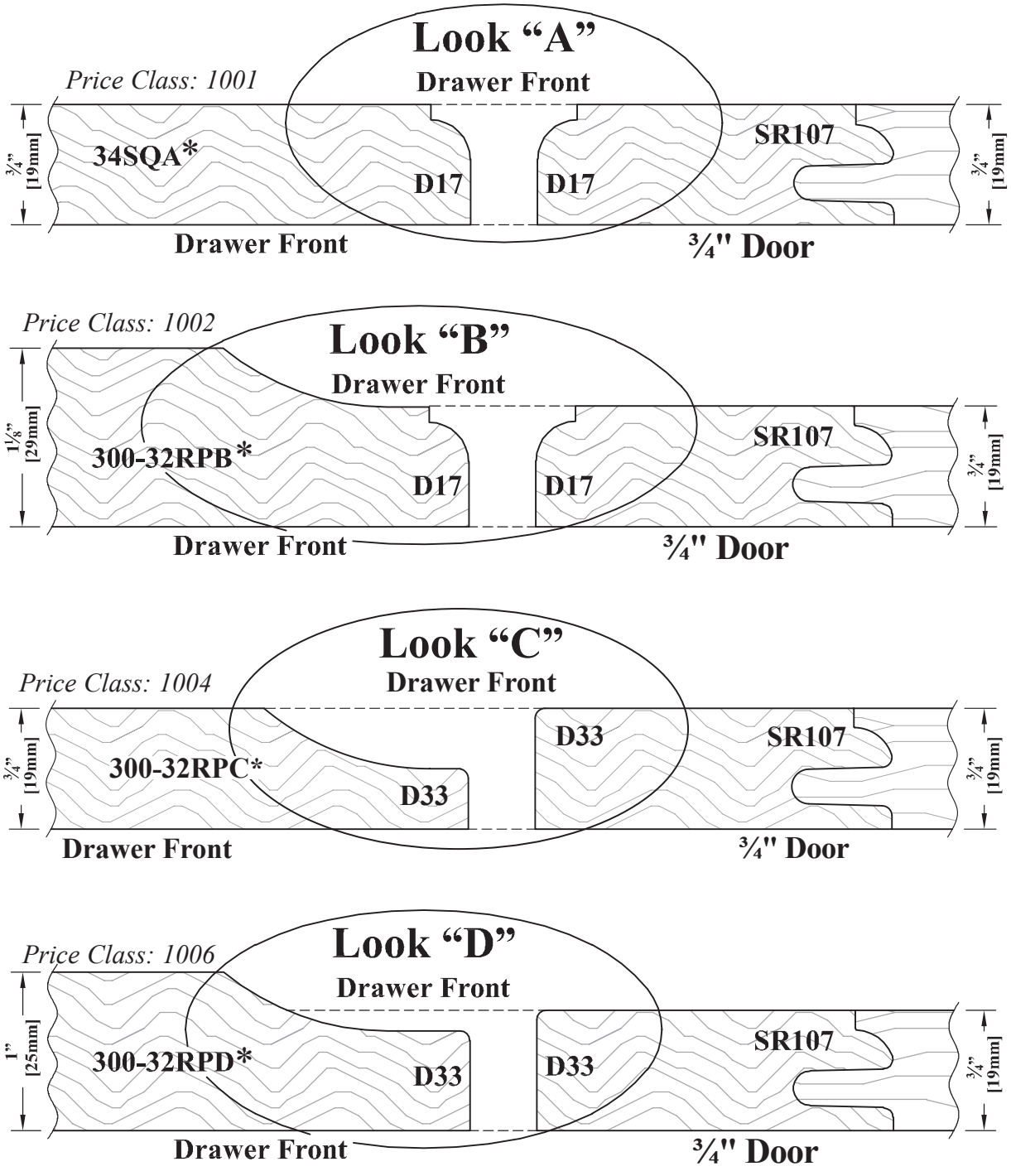
Drawer Front "Looks" - Compatible with ¾" [19.1mm] Thick Doors

- These Drawer Front **"Looks"** are compatible with doors that are ¾" [19.1mm] thick.
- When ordering you will need to determine which **"Look"** best suits your needs.
- Each **"Look"** has a code (ie: A - D) that is part of the drawer front Style Number (ie: **34SQ<u>A</u>*** or **300-32RP<u>B</u>*** or **300-32RP<u>C</u>***).
- When placing your order, please indicate the code for the **"Look"**, along with the **RP** Profile (***Section B.19***) and /or Outside Edge (***Section E.15***) when appropriate.



► **For PRICING** ► *See Section **B.19*** in our current Wholesale Pricing Catalog.

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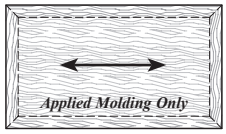
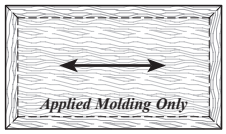
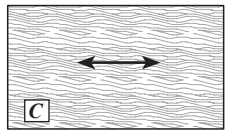
Slab & RP (Raised Panel) Drawer Front Styles



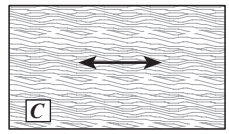
Style: 916SQA*
Drawer Front
PC: 1001
Frame: NA
Min. Size: 3x3



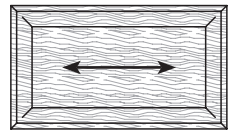
Style: 58SQA*
Drawer Front
PC: 1001
Frame: NA
Min. Size: 3x3



Style: 34SQA*
Drawer Front
PC: 1001
Frame: NA
Min. Size: 3x3
See Look "A"



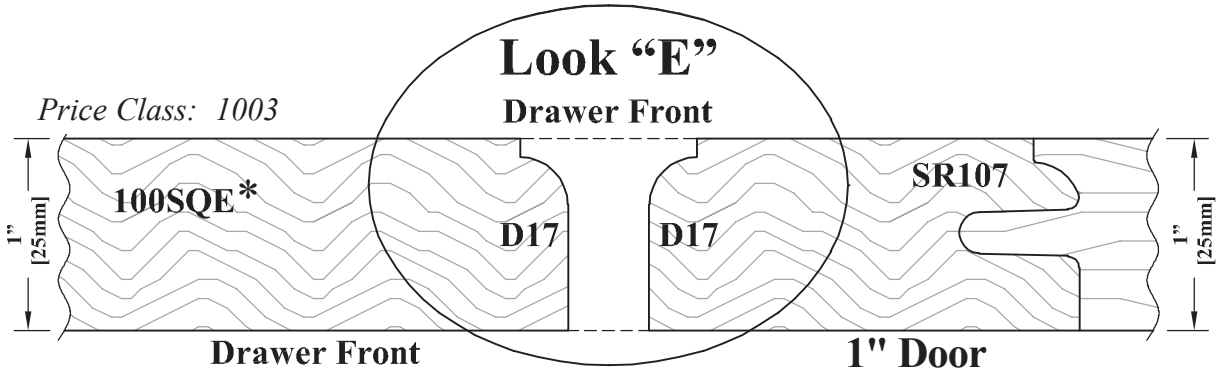
Style: 100SQE*
Drawer Front
PC: 1003
Frame: NA
Min. Size: 3x3
See Look "E"

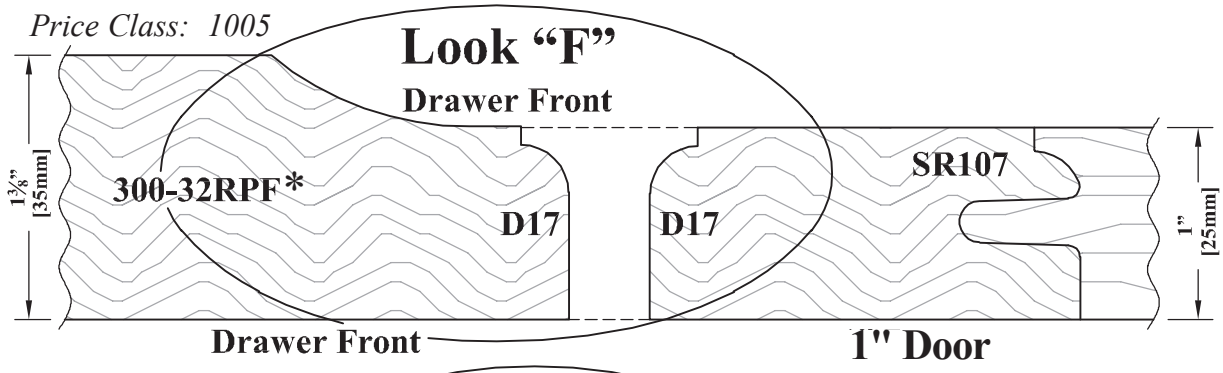


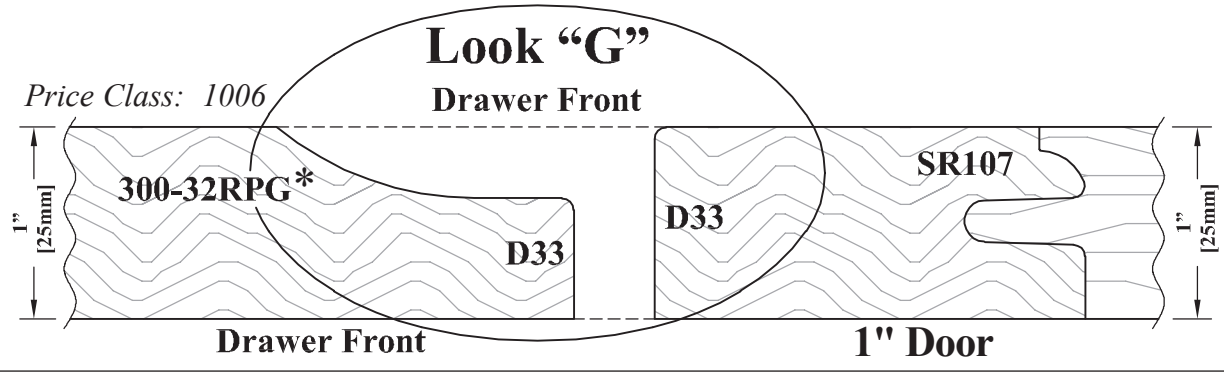
Style: RP*
Drawer Front
PC: Varies
Frame: NA
Min. Size: Varies
See Look "B, C, D, F & G"

Drawer Front "Looks" - Compatible with 1" [25.4mm] Thick Doors

- These Drawer Front **"Looks"** are compatible with doors that are 1" [25.4mm] thick.
- When ordering you will need to determine which **"Look"** best suits your needs.
- Each **"Look"** has a code (ie: E-G) that is part of the drawer front Style Number (ie: **100SQE*** or **300-32RPF*** or **300-32RPG*)**.
- When placing your order, please indicate the code for the **"Look"**, along with the **RP** Profile (***Section B.19***) and/or Outside Edge (***Section E.15***) when appropriate.



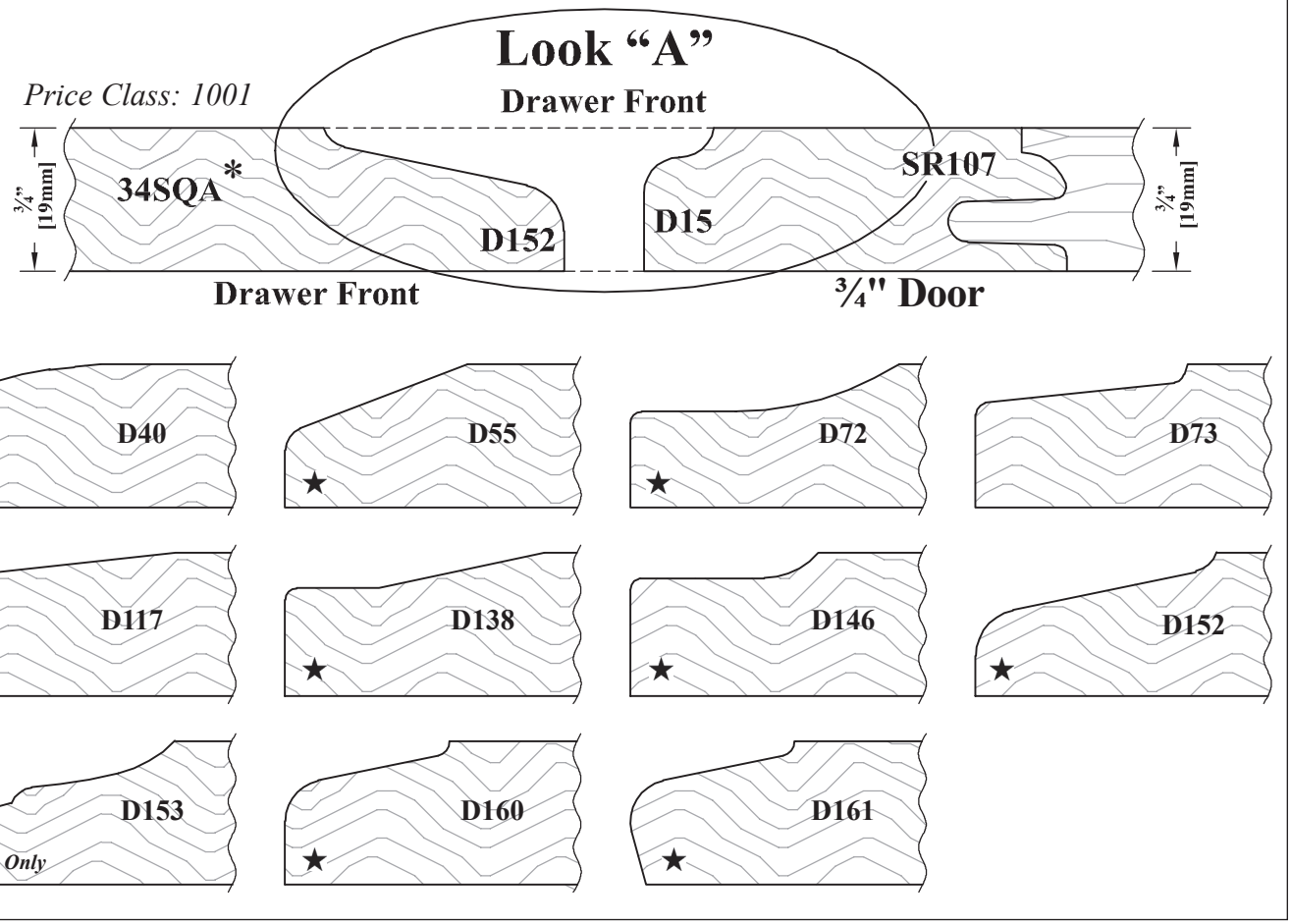




► **For PRICING** ► *See Section **B.19*** in our current Wholesale Pricing Catalog.

Outside Edge Profiles for Raised Panel Drawer Fronts

Using Outside Edge Profiles that simulate a Raised Panel **"Look"**, with a Slab Drawer Front like Style **34SQA*** or **100SQE***, is a more economical alternative than other Raised Panel Drawer Front **"Looks"** (*ie: Look "B" or "C"*) that require multiple router passes for manufacturing.



★ = Available on products using 3D Laminate (RTF).

► For PRICING ► *See Section **B.19*** in our current Wholesale Pricing Catalog.

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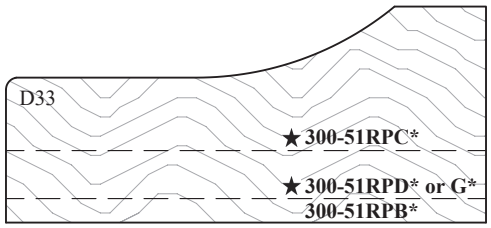
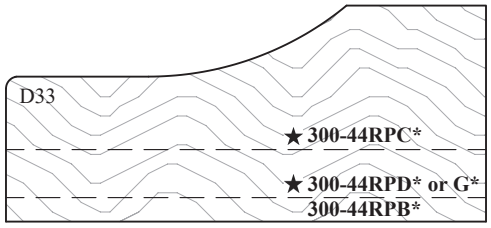
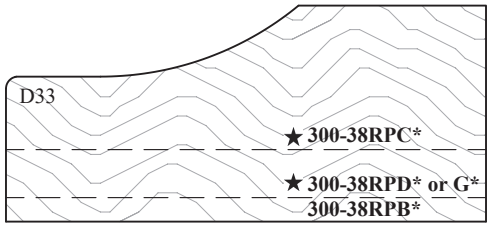
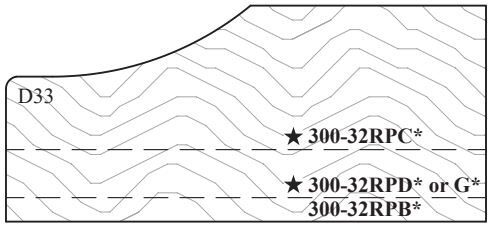
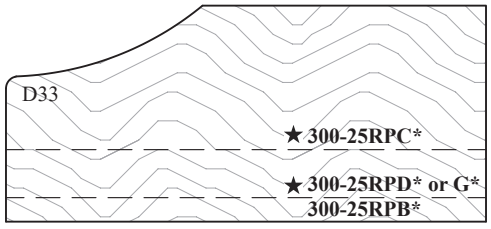
Raised Panel Profiles for RP (Raised Panel) Drawer Fronts

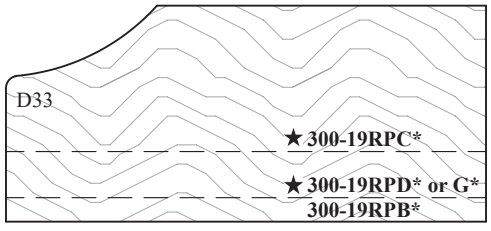


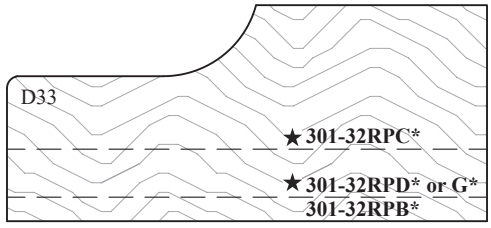


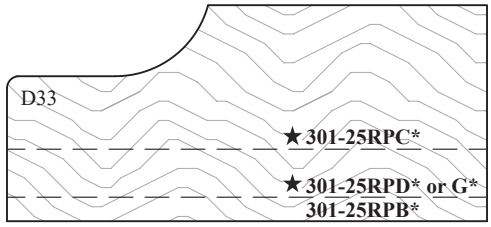


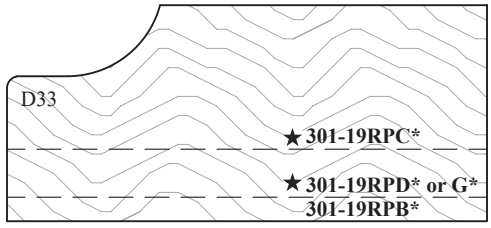


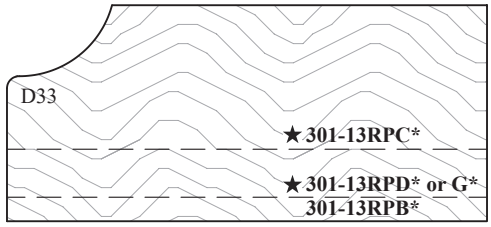


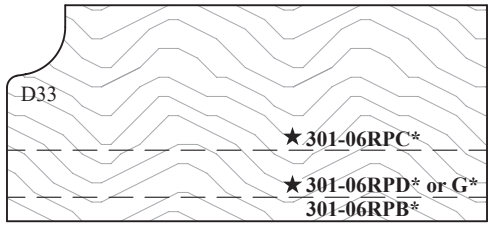










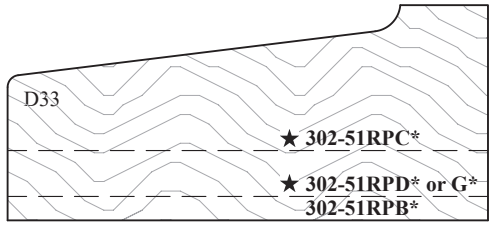


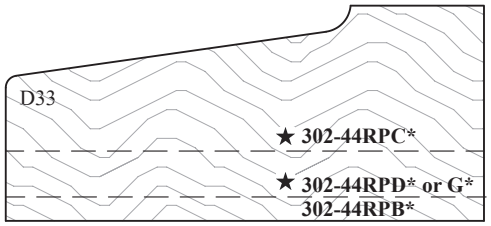
★ = Available on products using 3D Laminate (RTF).

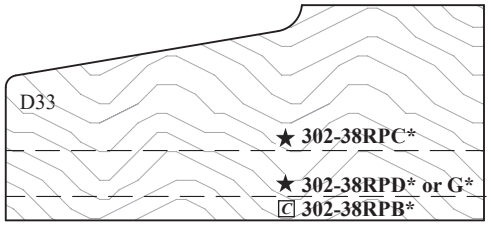
Note: Dashed lines indicate difference in thickness from one look to another. **Look "B" = 1⅛" [28.6mm], Look "D" or "G" = 1" [25.4mm], Look "C" = ¾" [19.1mm].**

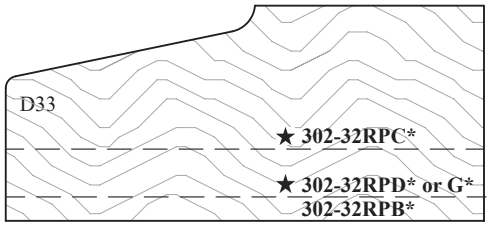
Drawer Fronts - Slab and RP (Raised Panel)

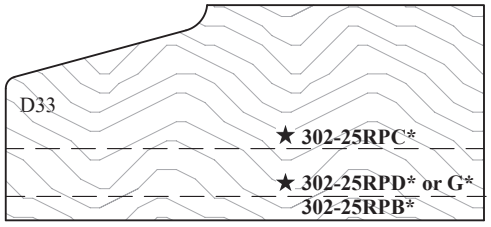
Raised Panel Profiles for RP (Raised Panel) Drawer Fronts

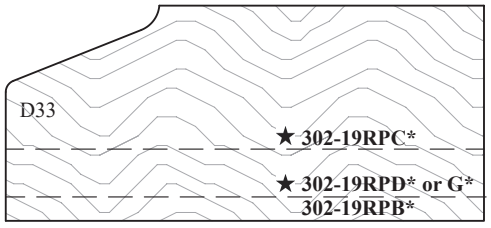


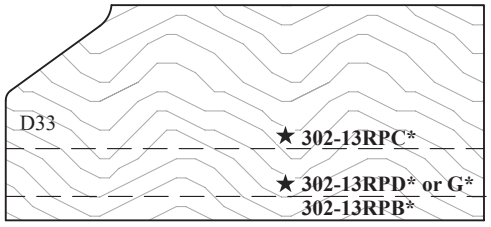


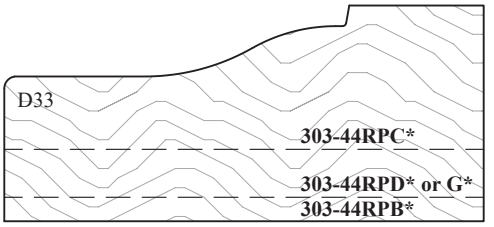


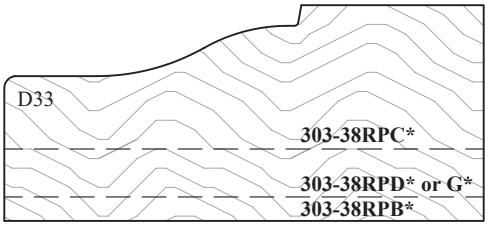


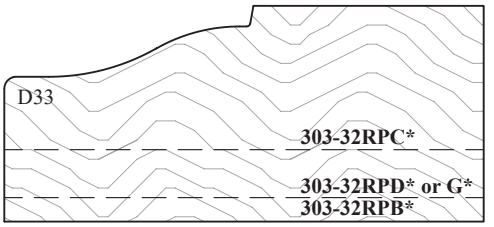


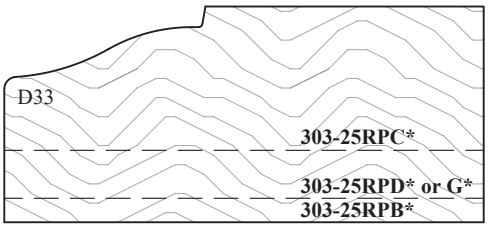












★ = Available on products using 3D Laminate (RTF).

C = Available for Convex/Concave Products.

Note: Dashed lines indicate difference in thickness from one look to another. **Look "B" = 1⅛" [28.6mm], Look "D" or "G" = 1" [25.4mm], Look "C" = ¾" [19.1mm].**

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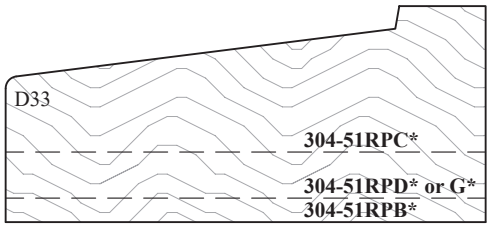
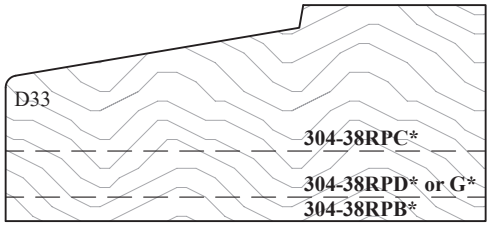
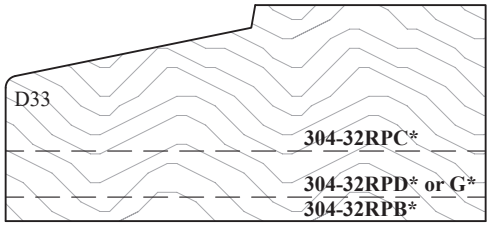
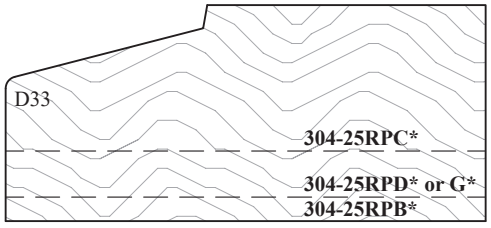
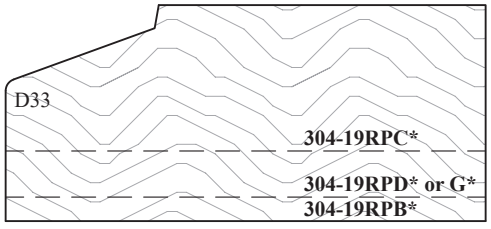
Raised Panel Profiles for RP (Raised Panel) Drawer Fronts

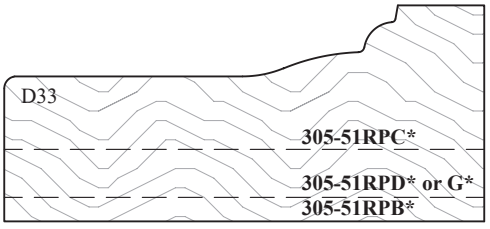


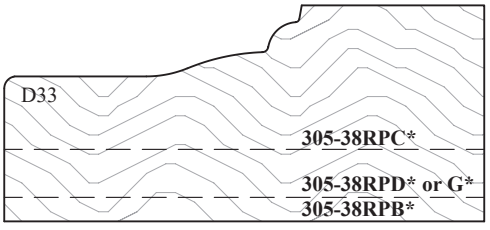


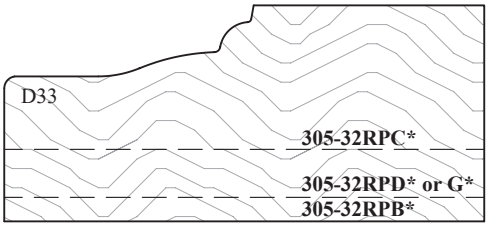


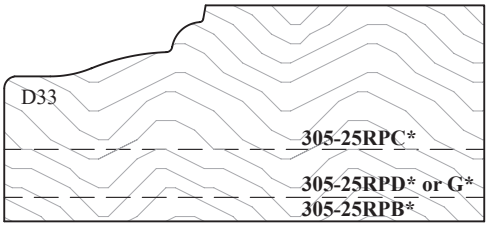


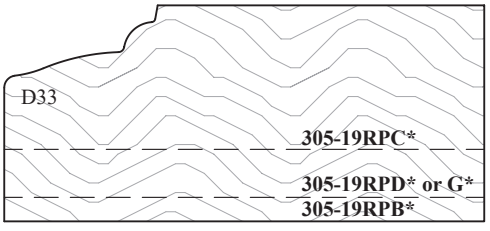












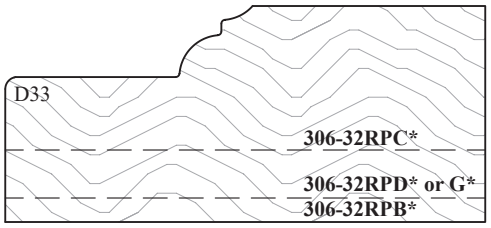
★ = Available on products using 3D Laminate (RTF).

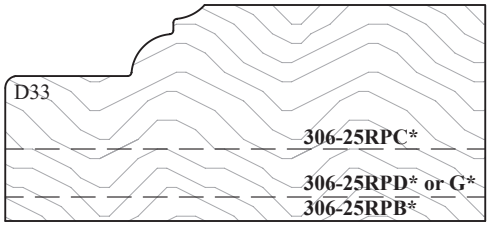
Note: Dashed lines indicate difference in thickness from one look to another. **Look "B" = 1⅛" [28.6mm], Look "D" or "G" = 1" [25.4mm], Look "C" = ¾" [19.1mm].**

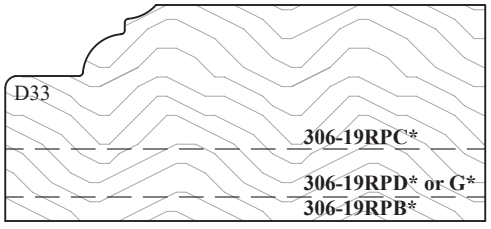
▶ **For PRICING** ▶ *See Section **B.19*** in our current Wholesale Pricing Catalog.

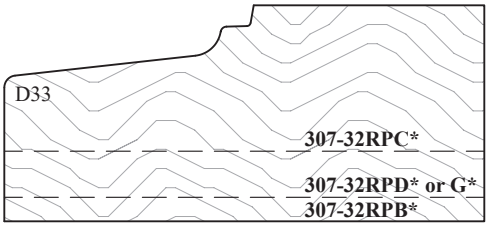
Drawer Fronts - Slab and RP (Raised Panel)

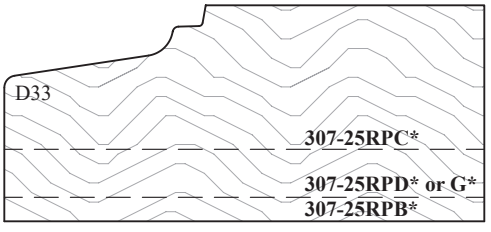
Raised Panel Profiles for RP (Raised Panel) Drawer Fronts

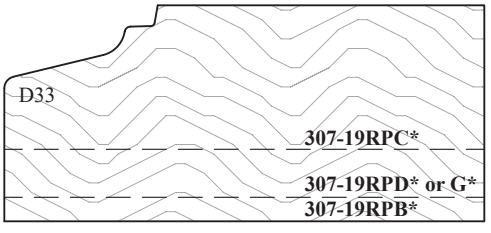




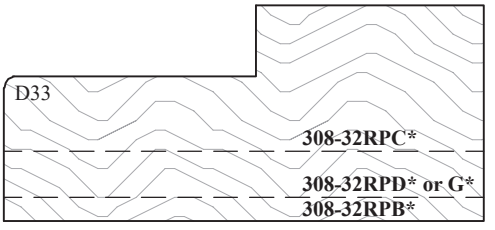


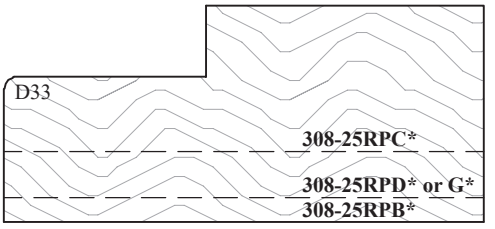


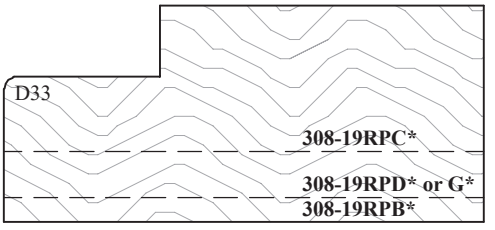


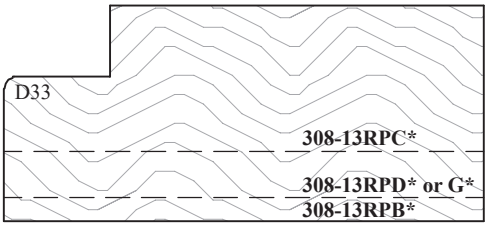


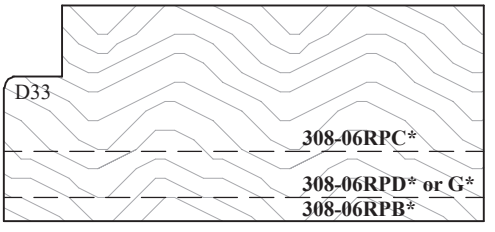
★ = Available on products using 3D Laminate (RTF).

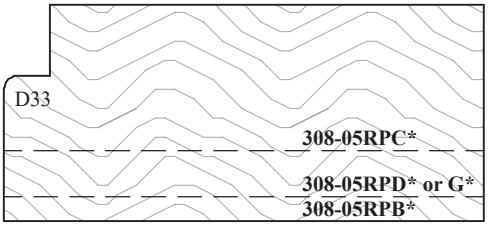


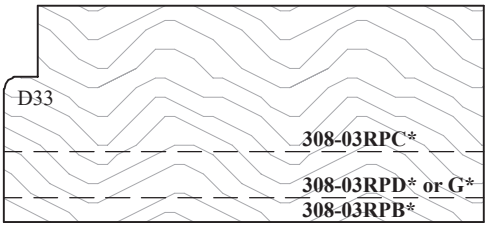












► **For PRICING** ► *See Section **B.19*** in our current Wholesale Pricing Catalog.

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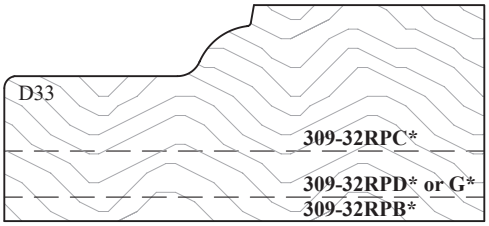
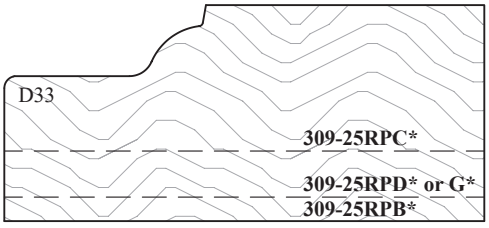
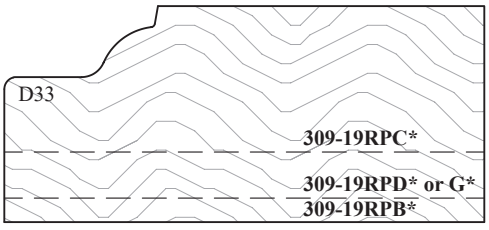
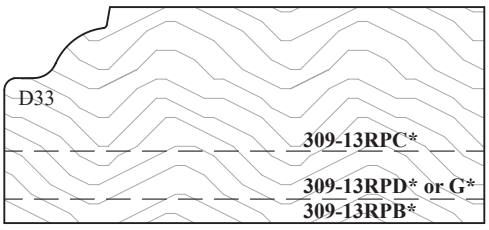
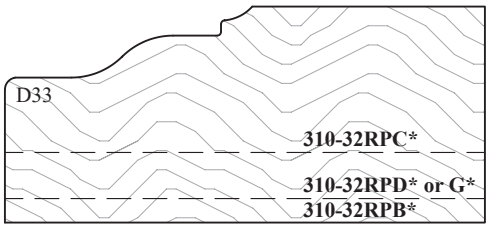
Raised Panel Profiles for RP (Raised Panel) Drawer Fronts

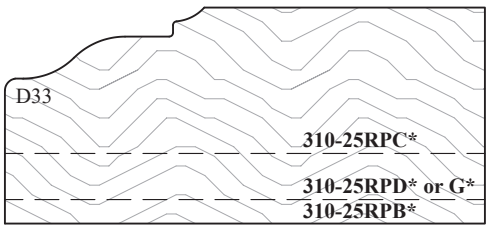


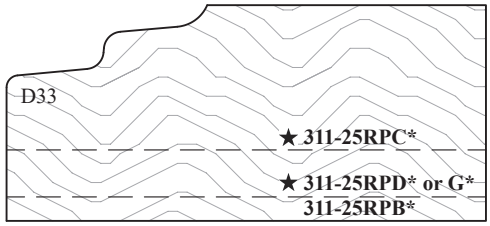


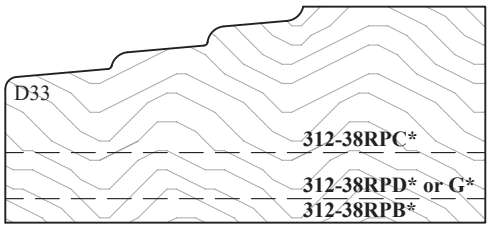


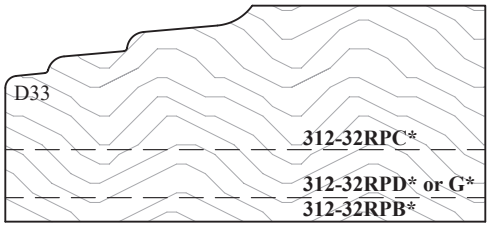


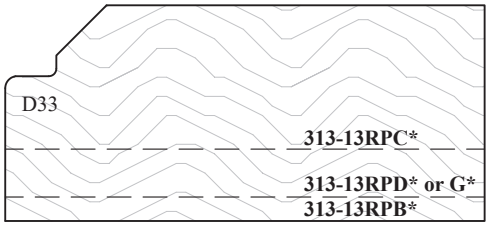


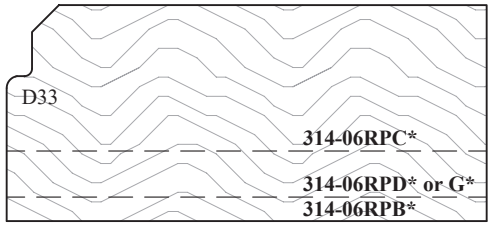


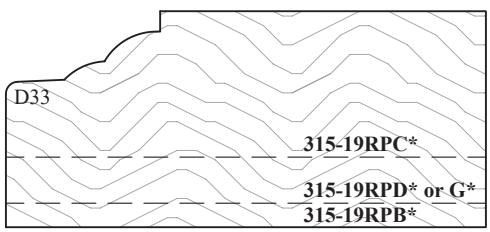












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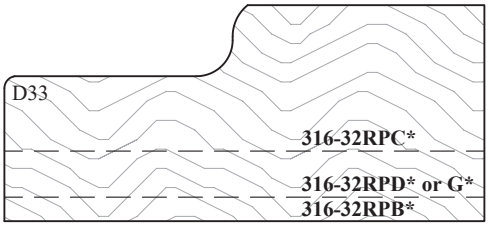
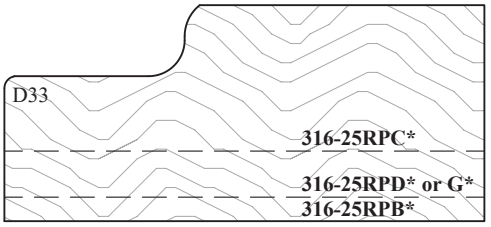
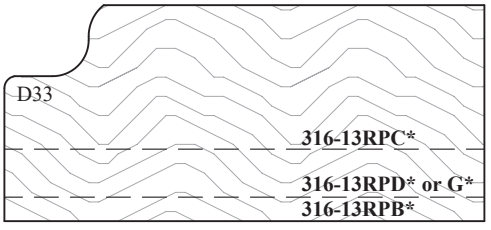
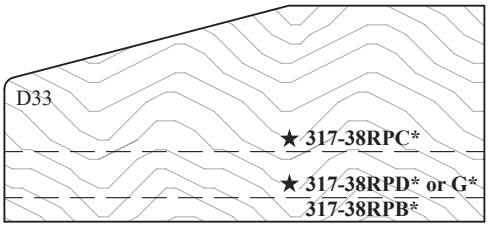
Drawer Fronts - Slab and RP (Raised Panel)

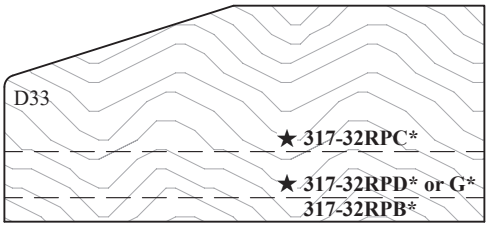
Raised Panel Profiles for RP (Raised Panel) Drawer Fronts

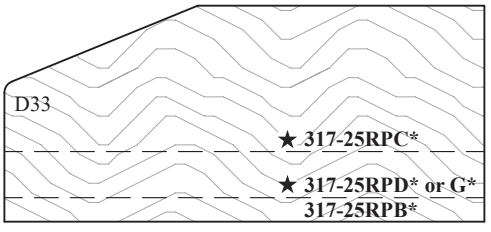


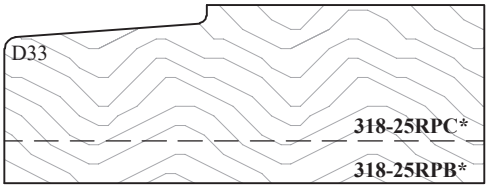


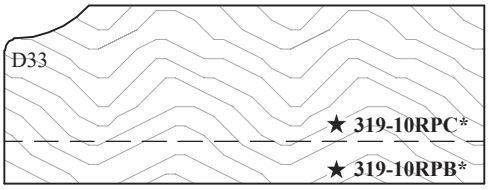


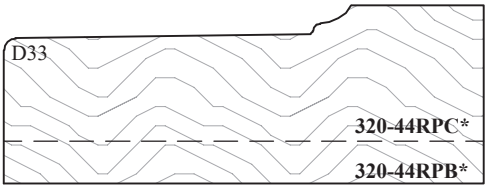


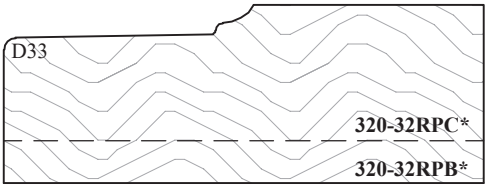


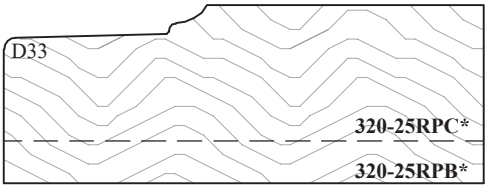


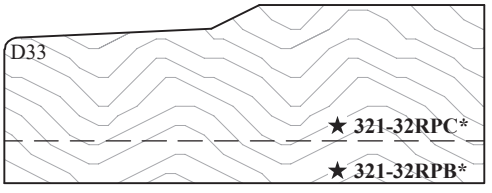












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► **For PRICING** ► *See Section **B.19*** in our current Wholesale Pricing Catalog.

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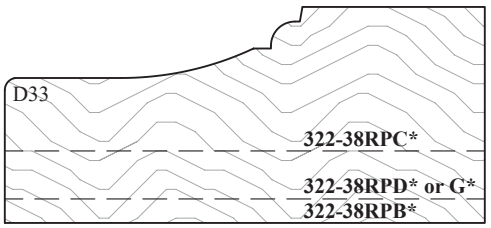
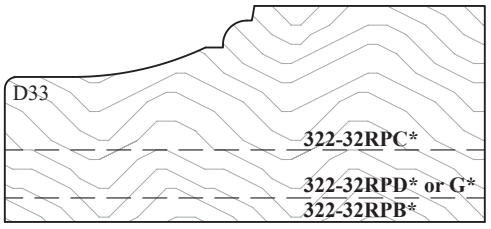
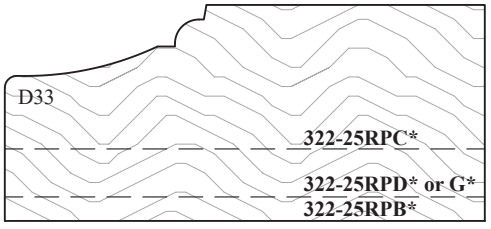
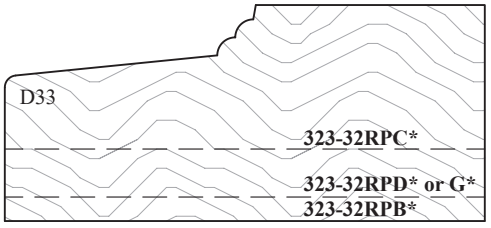
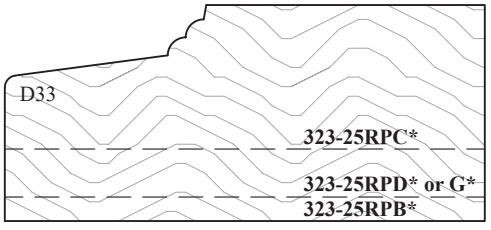
Raised Panel Profiles for RP (Raised Panel) Drawer Fronts

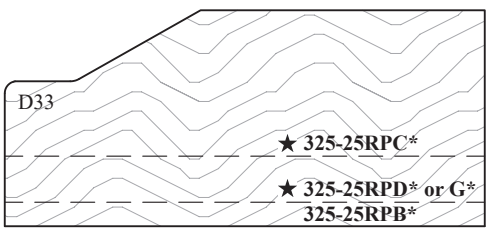


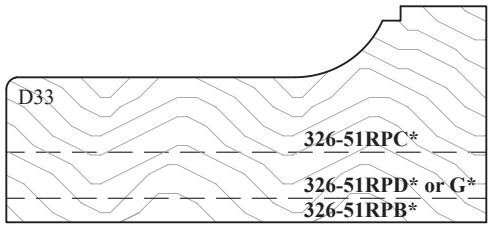


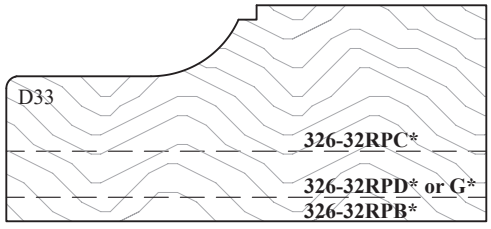


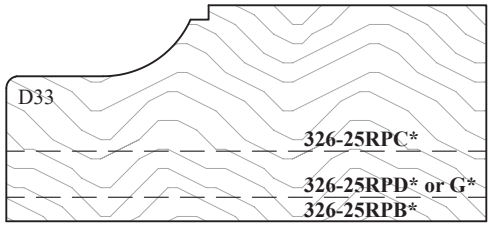


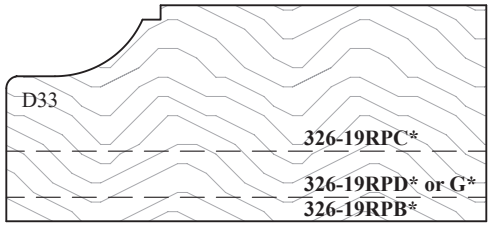












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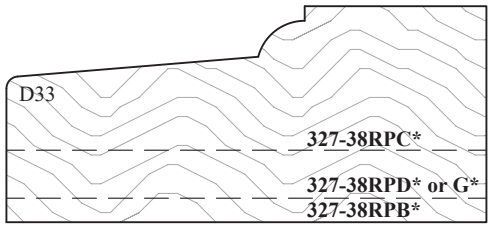
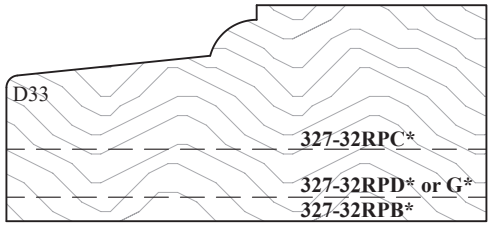
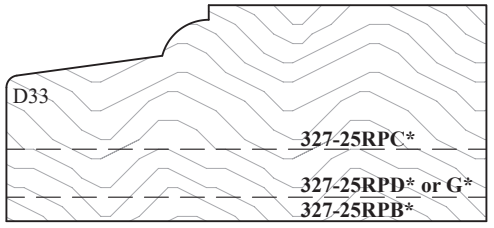
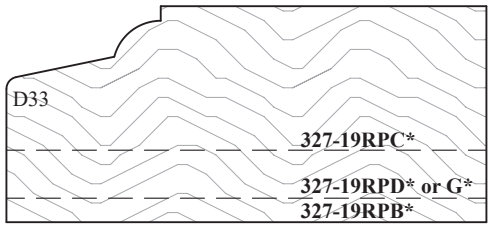
Drawer Fronts - Slab and RP (Raised Panel)

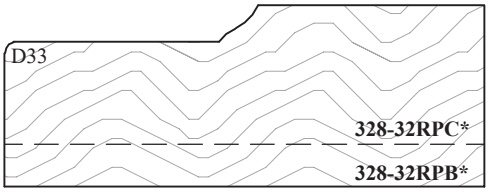
Raised Panel Profiles for RP (Raised Panel) Drawer Fronts

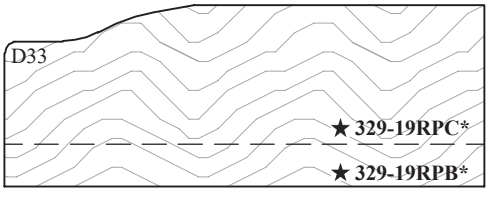


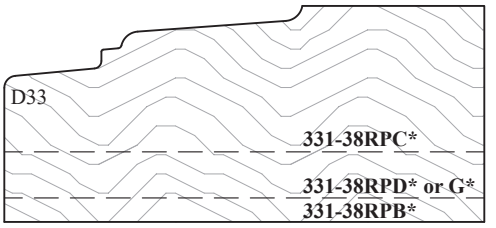


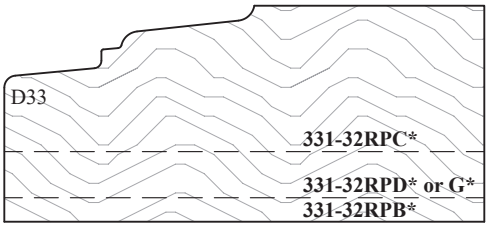


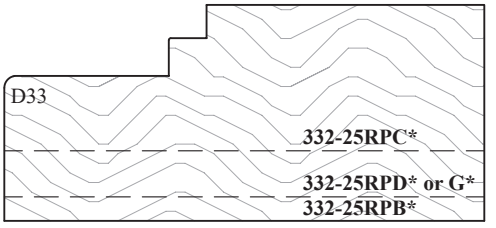


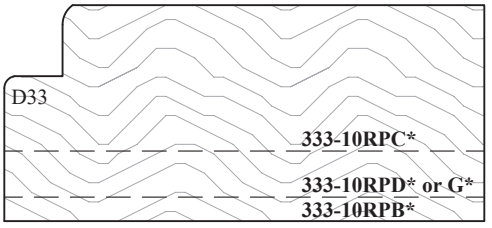


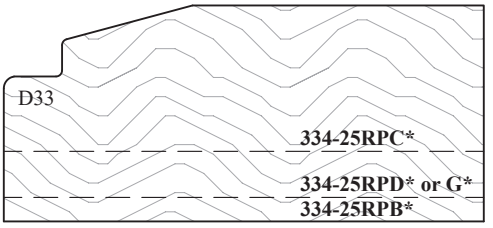












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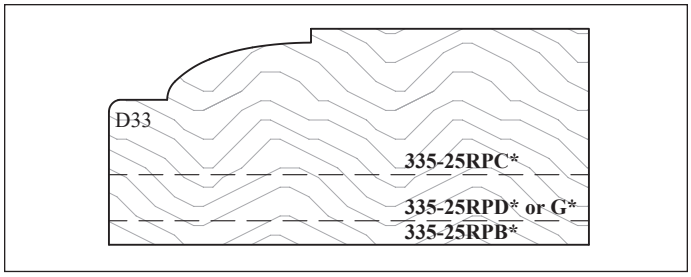
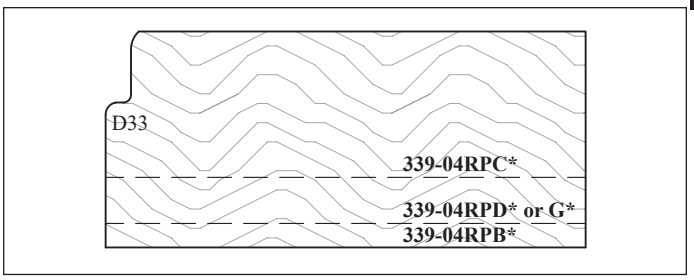
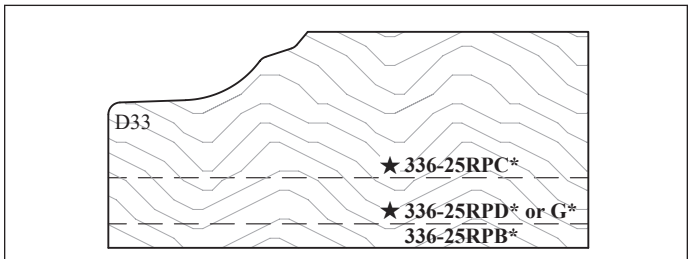
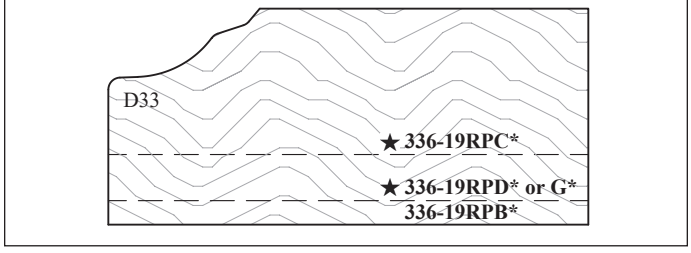
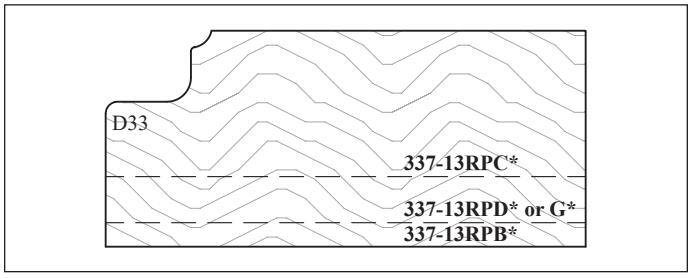
Raised Panel Profiles for RP (Raised Panel) Drawer Fronts

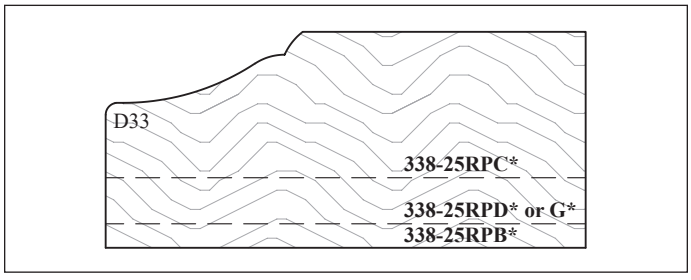


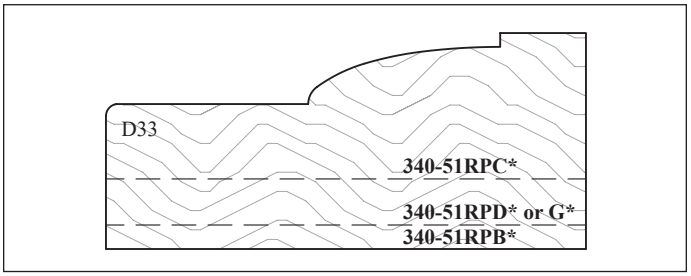


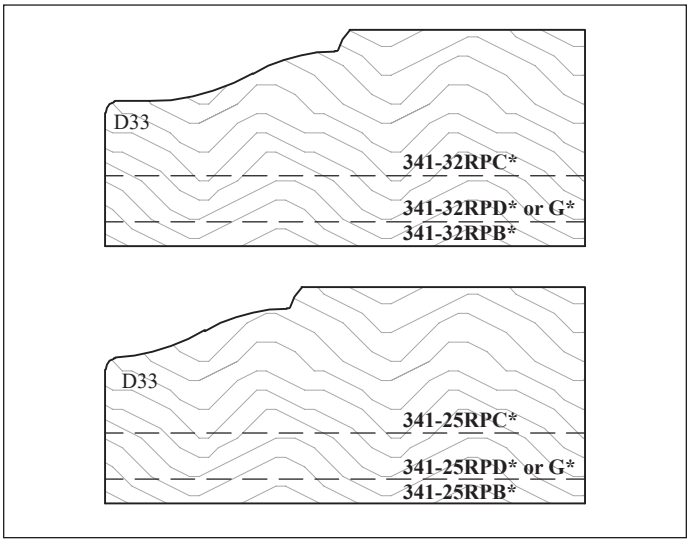










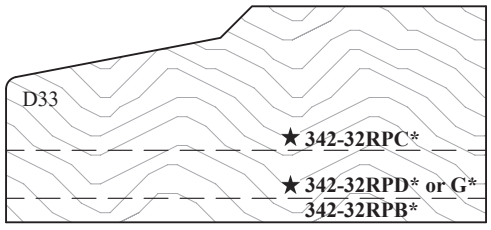


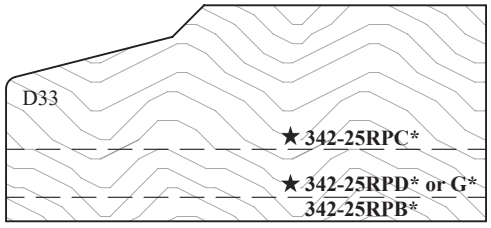
★ = Available on products using 3D Laminate (RTF).

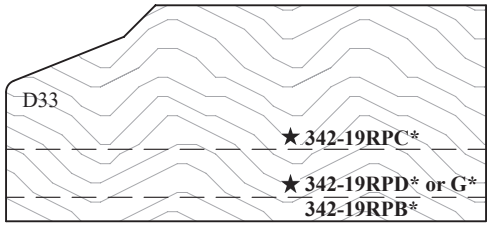
▶ For PRICING ▶ *See Section **B.19*** in our current Wholesale Pricing Catalog.

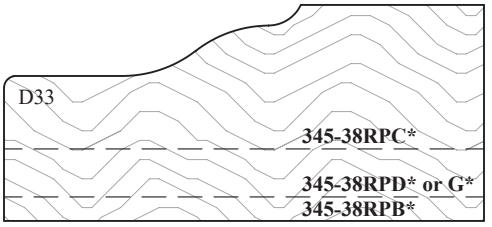
Drawer Fronts - Slab and RP (Raised Panel)

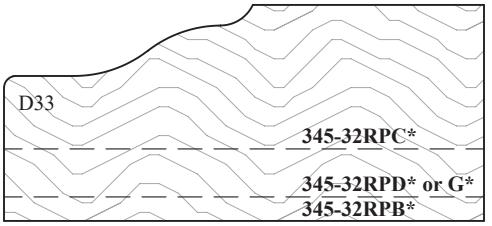
Raised Panel Profiles for RP (Raised Panel) Drawer Fronts

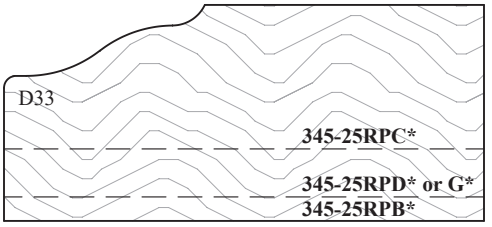


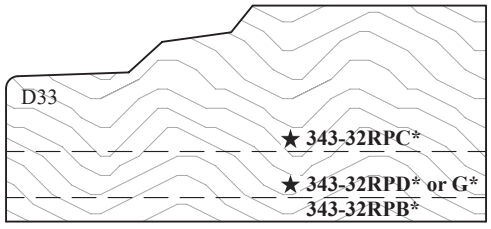


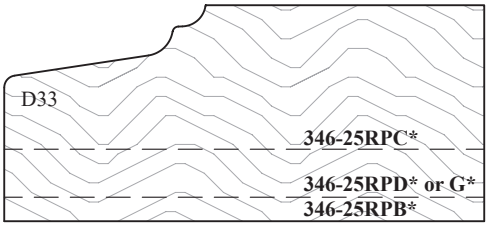


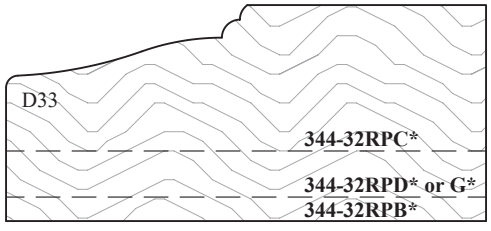












★ = Available on products using 3D Laminate (RTF).

Note: Dashed lines indicate difference in thickness from one look to another. **Look "B" = 1⅛" [28.6mm], Look "D" or "G" = 1" [25.4mm], Look "C" = ¾" [19.1mm].**

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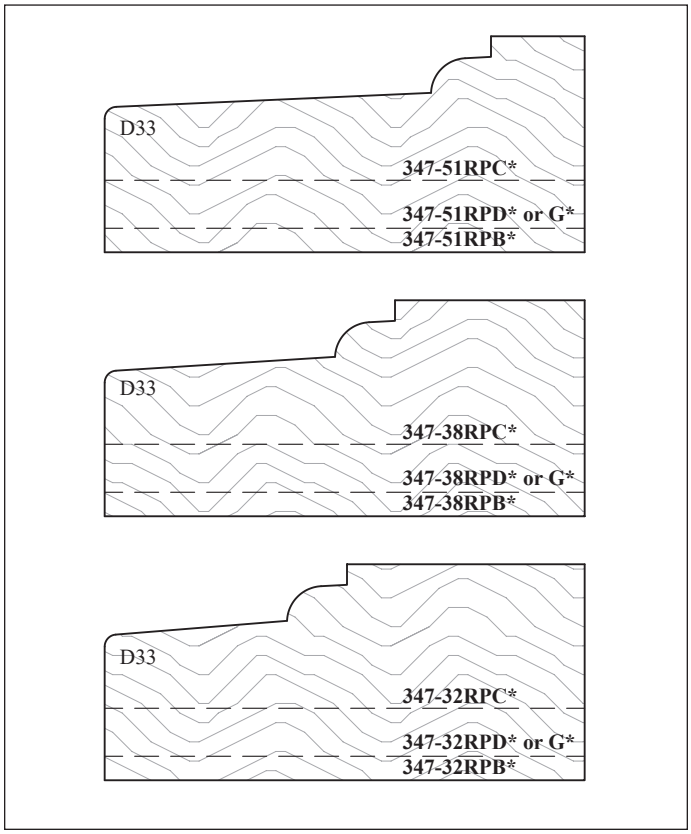
Raised Panel Profiles for RP (Raised Panel) Drawer Fronts

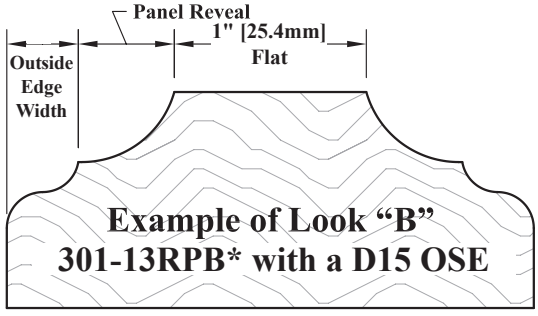


Minimum Size Drawer Front Calculation

The minimum size for drawer fronts are calculated using the ***Raised Panel Profile reveal*** and the ***Outside Edge Profile dimension***, while maintaining a 1" [25.4mm] minimum of flat to the face.

Dimensions for raised panel profile reveals and outside edge profiles can be found on the compatibility chart on our website under Technical Information.

Example per drawing: D15 @ ⅜" x 2 = ¾" + PR301-13 @ ½" x 2 = 1" + 1" Flat = 2¾"



★ = Available on products using 3D Laminate (RTF).

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Drawer Fronts - Slab and RP (Raised Panel)

Ordering & Pricing Notes: Drawer Fronts (Slab & RP)		
Ordering Guidelines		
1	**Order Forms**	Please use ***Drawer Front Order Form (E•Z Form #3)***.
Pricing		
1	**Pricing**	Please see ***Section B.19*** of our current **Wholesale Pricing Catalog**.

Technical Notes: Drawer Fronts (Slab & RP)		
Cabinet Door & Drawer Front Options (Chapter B)		
1	**Style 916SQA*, 58SQA***	**Style 916SQA*** is only available when using one of the ***7/16" Only [14mm]*** Outside Edge Applied Molding profiles from ***Section E.16***.
		Style 58SQA* is only available when using one of the ***5/8" Only [15.9mm]*** Outside Edge Applied Molding profiles from ***Section E.16***.
		MDF core is recommended when using these drawer front styles with applied molding due to expansion and contraction issues that may occur.
2	**Style 34SQA***	See **Look "A"** on ***page B.19.1***.
3	**RP Drawer Fronts**	See the Drawer Front **"Look"** options that are available on ***pages B.19.1 & B.19.2***.
		Raw MDF Raised Panel (**RP**) Drawer Fronts are available in all Drawer Front **"LOOKS".**
Convex / Concave Options (Chapter D)		
1	**Curved Products**	The C indicates door styles that are available for Curved Products. For additional ordering guidelines, see ***Chapter D***.
Finish Options (Chapter R)		
1	**3D Laminate (RTF)**	When ordering MDF Drawer Fronts with 3D Laminate (RTF), the backs are available in White-W300 or Almond Melamine or matching 3D Laminate/RTF.
		The ★ indicates profiles that are available on products using 3D Laminate (RTF).
Functional Options (Chapter F)		
1	**35mm Hinge Boring**	35mm hinge boring is available with Drawer Front **Looks "A", "B", "E"** and **"F"**. Please consult the **Outside Edge Profile Compatibility** chart on our website: **Resources/Technical Information** for compatible outside edge profiles. See ***Section F.1*** for more information on 35mm hinge boring.
		For Drawer Front **Looks "C", "D"** and **"G"** please submit your request to our Customer Support Team.
Material Options		
1	**Raw MEDEX MDF (NAUF)**	MDF Slab and RP drawer fronts are also available with MEDEX moisture resistant MDF (NAUF).
		MEDEX MDF (NAUF) is only available with Drawer Front **Look "A" and Look "C".**
General Information (Chapter A)		
1	**Grain Direction**	Arrows (←→) shown throughout the catalog indicate standard grain direction. Grain direction may be specified at **NO** additional cost.
Profile Options (Chapter E)		
1	**Look "C"**	Outside edge thickness may vary by 5mm depending on the drawer front profile selected. Please refer to our website for more information.
2	**Outside Edge Profiles**	Most drawer front profiles are shown with a **D33** Outside Edge.
		Outside edge profiles can simulate a raised panel **"Look"** on a style **34SQA***. • Economical alternative - 1 router pass versus multiple passes. • Design flexibility is ***not*** an option.
		Additional information for Outside Edge Profiles can be found on our website under Technical Information.
3	**Raised Panel (RP) Style Drawer Front Profiles**	You must choose an RP **"Look"**, a Raised Panel Profile, and an Outside Edge Profile when ordering **RP** (Raised Panel) Drawer Fronts. The Raised Panel Profile # and the **"Look"** option define the **Style #** for your **RP** Drawer Front.

Notes Continued on Next Page...

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Technical Notes: Drawer Fronts (Slab & RP)		
Sizes / Dimensions		
1	**Minimum Size**	See previous page for minimum size calculations for RP drawer fronts.
		34SQA*, **100SQE*** & **500*** = 3" x 3" [76.2mm x 76.2mm].
2	**Maximum Height**	Maximum height for a glued up, solid wood drawer front with horizontal grain is 48" [1219.2mm].
3	**Drawer Front Construction**	Drawer fronts up to 6" [152.4mm] high will be constructed with no glue ups whenever possible. This does ***not*** apply to Paint/Budget/Value, Rustic and Knotty Grades of material.
4	**Thicknesses**	1⅜" thickness for MDF drawer fronts is achieved by laminating two layers together.