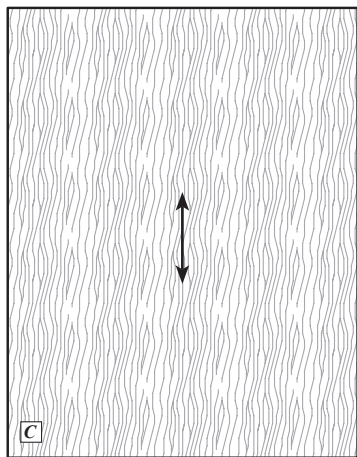
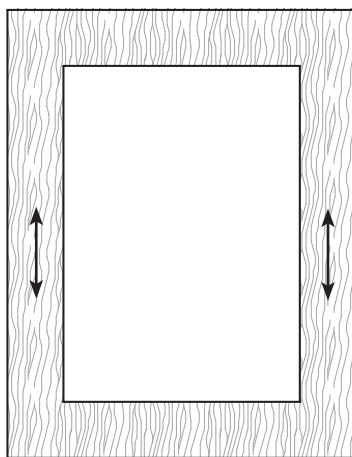


Style 60 - Architectural Grade / Reconstituted / Composite Veneer

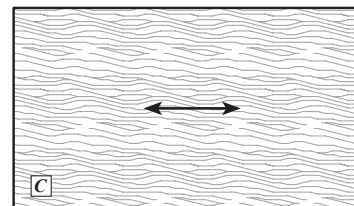
Architectural Grade / Reconstituted / Composite Veneer is a wood veneer produced using a fast growing tropical wood species, often times *Obeche*, along with Poplar, as well. The veneers are dyed and laid up to “mimic” the look of a particular specie. The veneer sheets are made by laminating a block of veneer leaves together. The block is then sliced so that the edges of the laminated leaves become the “grain” of the composite veneer. This veneer is relatively defect free and has outstanding color and grain consistency from sheet to sheet. This product is intended for a more contemporary look. If consistency in grain or color is important for individual doors and/or drawer fronts that will be installed directly above or below one another, we highly recommend utilizing WalzCraft’s *Continuous Grain Option* (see *Section G.16* for more information on *Continuous Grain*). Suitable for Natural/Clear Coat (*no stain*) and light stain colors. **We recommend that you view a sample on our website at WalzCraft.com, click on the Resources tab, or order a sample for your own use.**



Style: 60
PC: Variable
Frame: See 60 Frame Only



Style: 60F Frame Only
PC: EBT201-R - Frame Only
Min. Size: 8x8
[203.2mm x 203.2mm]



Style: 60 Drawer Front
PC: Variable
Frame: See 60 Frame Only

Step 1) Choose your Reconstituted Edgeband Treatment Option.

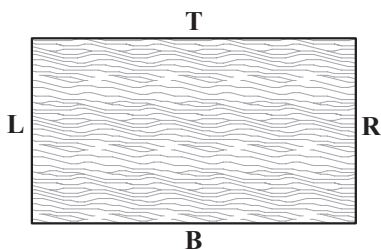
- a. The Edgeband Treatment option defines the sequence and application for face veneer, back veneer and edgebanding material.
- b. An “R” is used at the end of the Edgeband Treatment Option # to differentiate between the use of a Standard Veneer Edgeband and a Reconstituted Veneer Edgeband. Reconstituted Veneer Edgeband Treatment options are denoted as: **EBT101-R, EBT201-R, EBT401-R or EBT801-R.**

Step 2) Choose your **Edgeband Application Sequence** (ex: Top, Bottom, Left, Right).

Step 3) Choose the Edgeband grain direction (**EBT401-R** only).

Step 4) Choose your wood species and finish option.

Edgeband Application Sequence (*Top, Bottom, Left, Right*)

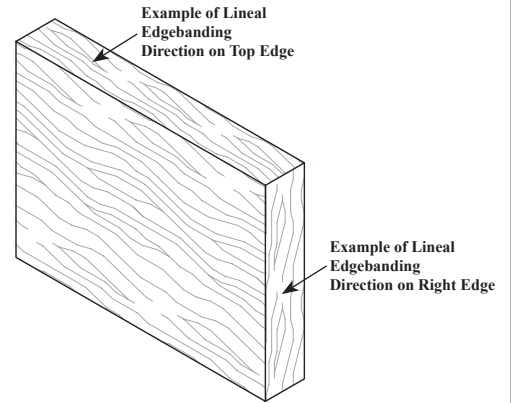
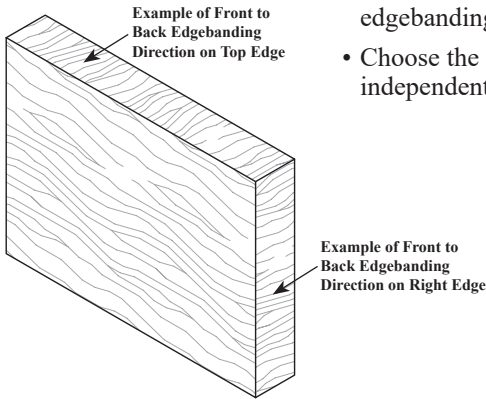


- Choose the order in which the edgeband material is applied to the edges.
- WalzCraft’s standard will be to apply the top edge first, bottom edge second, left edge third and right edge last.

► **For PRICING** ► See *Section B.11* in our Wholesale Pricing Catalog.

Edgeband Grain Direction (*Lineal or Front to Back*)

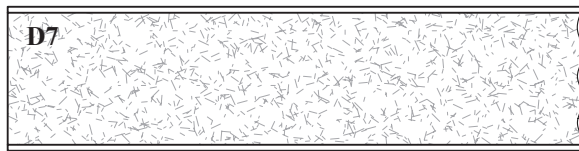
- Applies to Reconstituted Wood Veneer edgebanding only (Limited to **EBT401-R**).
- **WalzCraft's standard** will be to apply the edgebanding in a lineal direction.
- Choose the grain direction of each edge independently of one another.



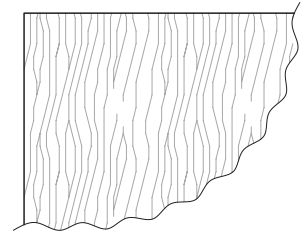
Continuous Grain (End Matched Pattern) - Reconstituted Wood Veneer

- Upon request, WalzCraft **will** manufacture Reconstituted wood veneer components using a Continuous Grain - End Matched Pattern. Additional custom engineering charges will be applied. To inquire, please contact our Customer Support Team.
- Drawings and order details may be e-mailed to: customersupport@WalzCraft.com
- Please see *Section G.16* for more information.

EBT101-R (*Raw Edge*)



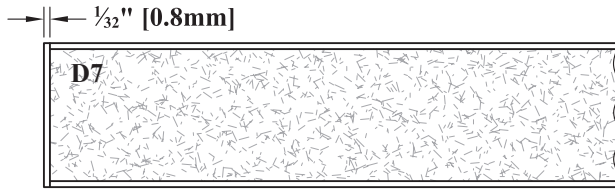
- Only available with **D7** Outside Edge Profile.



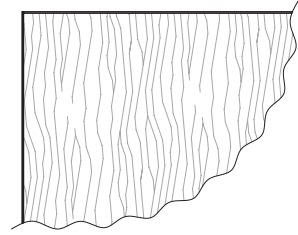
Minimum Size: 3" x 3" [76.2mm x 76.2mm]

► For PRICING ► See Section *B.11* in our Wholesale Pricing Catalog.

EBT201-R (Wood Veneer Edge - Machine Applied)

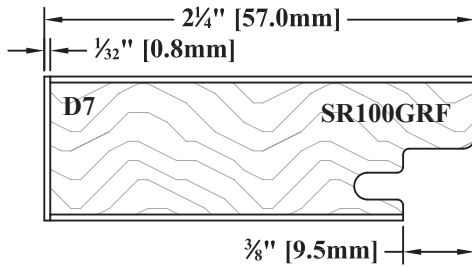


- Choose the Edgeland Application Sequence.
- Only available with **D7** Outside Edge Profile.

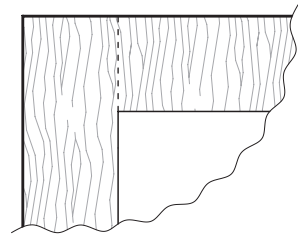


Minimum Size: 3" x 3" [76.2mm x 76.2mm] after edgelanding.

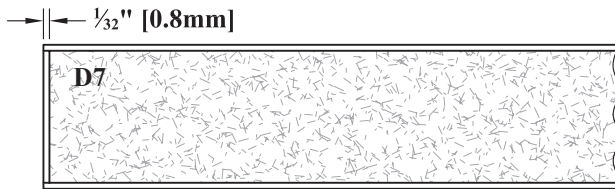
EBT201-R - Frame Only (Wood Veneer Edge - Machine Applied)



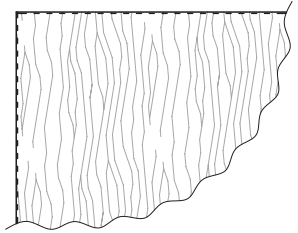
- Choose the Edgeland Application Sequence.
- Only available with **D7** Outside Edge Profile.
- Only available with **SR100GRF** S/R Profile.



EBT401-R (Wood Veneer Edge - Machine Applied)

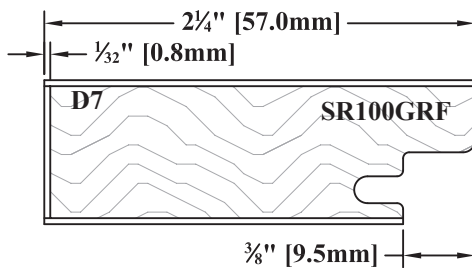


- Choose the Edgeland Application Sequence.
- Choose the Edgeland Grain Direction.
- Only available with **D7** Outside Edge Profile.

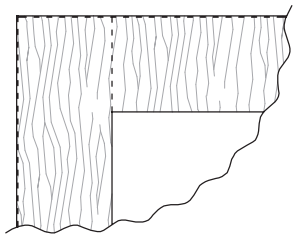


Minimum Size: 3" x 3" [76.2mm x 76.2mm] after edgelanding.

EBT401-R Frame Only (Wood Veneer Edge - Machine Applied)

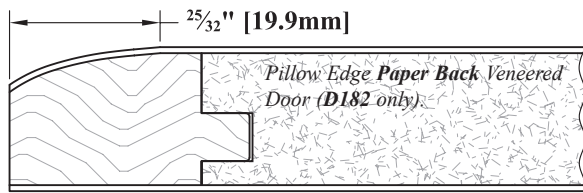


- Choose the Edgeland Application Sequence and/or Grain Direction.
- Only available with **D7** Outside Edge Profile.
- Only available with **SR100GRF** S/R Profile.

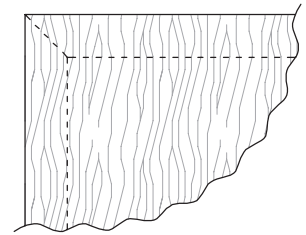


► For PRICING ► See Section **B.11** in our Wholesale Pricing Catalog.

EBT801-R (Solid Wood Edge - Hand Applied)

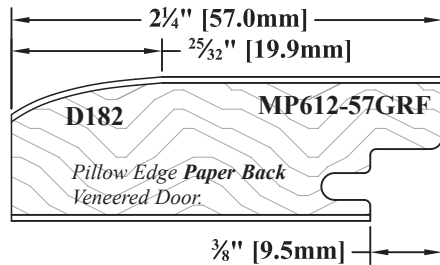


- Only available with **D182** Outside Edge Profile.

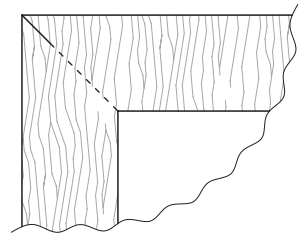


Minimum Size: 4¾" x 4¾" [120.7mm x 120.7mm] after edgebanding.

EBT801-R Frame Only (Solid Wood Edge - Hand Applied)



- Only available with **D182** Outside Edge Profile.
- Only available with **MP612-57GRF** or **MP612-76GRF** Stile/Rail Profile.



Ordering & Pricing Notes: Veneered & Edgebanded - Reconstituted Veneer

Ordering Guidelines

1	Order Forms	Please use <i>Veneered & Edgebanded Door and Drawer Front Order Form (E•Z Forms #7)</i> .
Pricing		
1	Pricing	Please see <i>Section B.II</i> of the Wholesale Pricing Catalog.

Technical Notes: Veneered & Edgebanded - Reconstituted Veneer

Cabinet Door & Drawer Front Options (Chapter B)

1	Frame Only Doors	Not available with mullion lite patterns. Not available with center stiles or rails. GRF cut is designed to accept our rubber glass retainer. See <i>Section B.12</i> for more information.
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Convex / Concave Options (Chapter D)

1	Available Products	The ☐ indicates that this product is available Convex/Concave. EBT201-R and EBT401-R are the only Edgeband Treatment options available when using Reconstituted wood veneers. Frame only doors are not available in Convex/Concave construction.
2	Edgebanding	In the case of Convex/Concave doors and drawer fronts, the edgebanding will be hand applied. Lineal grain direction on the top and bottom edge of a Convex/Concave door will run in a straight line. The grain will not follow the radius.

Dealer Aid Options (Chapter T)

1	Sample Set	Set includes one unfinished 3⅝" x 5¼" [92.1mm x 133.4mm] paper back Reconstituted veneer sample in each of our available wood species. See <i>Dealer Aids Section T.1</i> .
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Design Options (Chapter G)

1	Continuous Grain	Continuous Grain-End Match Pattern is an option for Reconstituted veneer doors (includes frame only doors with EBT201-R). See <i>Section G.16</i> .
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Notes Continued on Next Page...

► For **PRICING** ► See *Section B.II* in our Wholesale Pricing Catalog.

Technical Notes: Veneered & Edgebanded - Reconstituted Veneer...continued**General Information (Chapter A)**

1	Grain Direction	Arrows (←→) throughout the catalog indicate standard grain direction. Grain direction may be specified at NO additional cost (includes frame only doors).
2	Ready to Assemble	Ready to Assemble (RTA) is not available as an option.

Material Options

1	Reconstituted Veneer	Reconstituted Veneer (paper back) on face, back and edges.
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Miscellaneous

1	Edgeband Application Sequence	WalzCraft's standard will be to apply the edgebanding to the four edges in the following order: Top, Bottom, Left, Right . You can however deviate from this application and specify the order in which the edgebanding material is to be applied. Additional charges may apply when deviating from WalzCraft's standard. See Section B.11 of the Wholesale Pricing Catalog .
2	Edgeband Grain Direction	WalzCraft's standard will be to apply the wood veneer edgebanding in a Lineal direction. Front to Back grain direction for each edge is also an option and is limited to EBT401 only . Front to Back grain direction is also limited to a maximum length of 48" [1219.2mm]. Additional charges may apply if deviating from WalzCraft's standard. See Section B.11 of the Wholesale Pricing Catalog .

Profile Options (Chapter E)

1	EBT101-R	Raw Edge, Reconstituted wood veneer on face and back. Only available with a D7 Outside Edge.
2	EBT201-R	Slab: Reconstituted wood veneer edgebanding, machine applied to a panel with veneer on the face and back. Frame Only: Reconstituted wood veneer edgebanding, machine applied to a solid wood frame with veneer on the face and back.
3	EBT401-R	Slab: Reconstituted wood veneer edgebanding, machine applied to a raw MDF panel. Face and back veneer is applied after edgebanding. Frame Only: Reconstituted wood veneer edgebanding, machine applied to a solid wood frame. Face and back veneer is applied after edgebanding.
4	EBT801-R	Pillow Edge Paper Back Veneered Door - Slab: 1" [25.4mm] solid wood edge with mitered corners, is hand applied (tongue & groove joint) to a raw MDF panel. D182 outside edge profile is applied, then face and back Reconstituted veneer is applied, running veneer to the edge of door and following the contour of the D182 . Pillow Edge Paper Back Veneered Door - Frame Only: Solid wood frame with mitered corners. D40 outside edge profile is applied, then face and back Reconstituted veneer is applied, running veneer to the edge of door and following the contour of the D182 .

Sizes / Dimensions

1	Thickness	Only available in ¾" thickness (includes frame only doors).
2	Maximum Size	• Vertical Grain = 48"W x 96"H [1219.2mm x 2438.4mm]. • Horizontal Grain = 96"W x 48"H [2438.4mm x 1219.2mm].

► For PRICING ► See Section **B.11** in our Wholesale Pricing Catalog.