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Raised Panel - Quarter \& Half Circle and Gothic


Style: 995L

## PC: 906

Frame: PC906 x 0.6
Min. Size: 8x11½
[203.2mm x 292.1 mm ]
Outside Radius


Style: 995R
PC: 906
Frame: PC906 x 0.6 Min. Size: 8x11½ [203.2mm x 292.1 mm ] Outside Radius


Style: 996L
PC: 905
Frame: PC905 x 0.6 Min. Size: 8x111⁄2 [203.2mm x 292.1 mm ] Outside Radius


Style: 996R
PC: 905
Frame: PC905 x 0.6 Min. Size: 8x111⁄2 [203.2mm x 292.1 mm ] Outside Radius


Style: 2431L
PC: 907
Frame: PC907 x 0.6
Min. Size: 8x161/4
[203.2mm x 412.8 mm ] Outside Radius


Style: 2431R PC: 907
Frame: PC907 x 0.6 Min. Size: 8x16¹/4 [203.2mm x 412.8 mm ] Outside Radius


Style: 997L

## PC: 905

Frame: PC905 x 0.6
Min. Size: 8x91/4
[203.2mm x 235 mm ] Inside Radius


Style: 997R

## PC: 905

Frame: PC905 x 0.6 Min. Size: 8x9 ${ }^{1 / 4}$ [203.2mm x 235 mm ] Inside Radius

To Calculate Radius Center Point:

## From door width

Measure down from the top of the door and mark the radius center point on the outside edge of the stile.

All Inside Radius doors feature a radius that is measured from the inside edge of the door stile.


To Calculate Radius Center Point:

## Door width minus the

 Stile Width: $\mathbf{2}^{1 / 4 "}$ [ 57.2 mm ].Measure down from the top of the door and mark the radius center point on the inside edge of the stile.

For PRICING See Section B. 2 in our Wholesale Pricing Catalog.


Style: 1990
PC: 906
Frame: PC906 x 0.6
Min. Size: 9x8
[228.6mm x 203.2 mm ]


Style: 1996
PC: 905
Frame: PC905 x 0.6
Min. Size: 9x8
[228.6mm x 203.2 mm ]

| Ordering \& Pricing Notes: Raised Panel - Quarter Circle \& Half Circle Doors |  |  |
| :--- | :--- | :--- |
| Ordering Guidelines |  |  |
| $\mathbf{1}$ | Order Forms | Please use Door Order Form $\left(E_{\bullet}\right.$ Z Form \#2). |
|  |  |  |
| $\mathbf{1}$ | Pricing | Pricing |


| Technical Notes: Raised Panel - Quarter Circle \& Half Circle Doors |  |  |
| :---: | :---: | :---: |
| Cabinet Door \& Drawer Front Options (Chapter B) |  |  |
| 1 | Frame \& Mullion Doors | Glass openings are routed to follow the contour of the shape for Styles 995L, 995R, 996L, 996R, 997L, 997R, 2431L, 2431R, 1990 and 1996. For pricing, please see Section B. 12 of the Wholesale Pricing Catalog. |
| 2 | Radius Explanation | See previous page for an explanation of Inside and Outside radius door measurements. |
| Profile Options (Chapter E) |  |  |
| 1 | Mirror Joints | Not available with any stile and rail mirror joint profiles. |


| Sizes / Dimensions |  |  |
| :--- | :--- | :--- |
| $\mathbf{1}$ | Door Widths | Door widths can only be ordered in $1 / 4 "[6.4 \mathrm{~mm}]$ increments. |
| $\mathbf{2}$ | Outside Radius | Height must be at least $2^{1 / 4 "}[57.2 \mathrm{~mm}]$ greater than the width. |
| $\mathbf{3}$ | Inside Radius | Height must be equal to or greater than the width. |
| $\mathbf{4}$ | Half Circle Doors | Width must be less than or equal to the door height, less the width of the (bottom rail x 2). |
|  | Height must be greater than or equal to $1 / 2$ of the door width, plus the width of the bottom rail. |  |
| $\mathbf{5}$ | Stile \& Rail Sizes | $2^{1} 1 / 4 "[57.2 \mathrm{~mm}]$ or $3^{\prime \prime}[76.2 \mathrm{~mm}]$ stiles and rails are considered standard part sizes; other part sizes may <br> require a custom tooling setup. In this case, additional "custom engineering" charges may apply. |
| $\mathbf{6}$ | Styles 2431L, 2431R | Height must be two times the width of the door $+1 / 4 "[6.4 \mathrm{~mm}]$. |

For PRICING See Section B. 2 in our Wholesale Pricing Catalog.

## B. 2.2

## Raised Panel - Gothic Doors



Style: 9100
PC: 905
Frame: PC905 x 0.6
Min. Size: 10x11
[254mm x 279.4 mm ]


Style: 9200
PC: 906
Frame: PC906 x 0.6
Min. Size: 10x11
[254mm x 279.4 mm ]

|  |  | Ordering \& Pricing Notes: Raised Panel - Gothic Doors |
| :--- | :--- | :--- |
|  |  | Ordering Guidelines |
| $\mathbf{1}$ | Order Forms | Please use Door Order Form (E•Z Form \#2). |
|  | Pricing |  |
| $\mathbf{1}$ | Pricing | Please see Section B.2 of the Wholesale Pricing Catalog. |

## Technical Notes: Raised Panel - Gothic Doors

## Cabinet Door \& Drawer Front Options (Chapter B)

Frame \& Mullion Doors
Glass openings will be routed to follow the contour of the shape for Styles $\mathbf{9 1 0 0}$ and $\mathbf{9 2 0 0}$. For pricing, please see Section B. 12 of the Wholesale Pricing Catalog.

## Profile Options (Chapter E)

| Profile Options (Chapter E) |  |  |
| :--- | :--- | :--- |
| 1 | Stile \& Rail Profile <br> Options | Compatible with all "Traditional" and "Old World" Stile and Rail profiles (excluding Mirror Joints). |
|  | Mitered Stile and Rail profiles are not an option for Gothic doors. |  |

## Sizes / Dimensions

$\mathbf{1}$ Minimum Height $\quad$ Minimum height equals door width plus 1" [25.4mm].
2 Absolute Minimum Width The absolute minimum width for a raised panel Gothic door is 10 " [254.0mm].

For PRICING $>$ See Section B. 2 in our Wholesale Pricing Catalog.



Style: 895L

## PC: 952

Frame: PC906 x 0.6
Min. Size: 8x101/4
[203.2mm x 260.4 mm ]
Outside Radius


Style: 895R
PC: 952
Frame: PC906 x 0.6 Min. Size: 8x101/4 [203.2mm x 260.4 mm ] Outside Radius


Style: 896L
PC: 951
Frame: PC905 x 0.6 Min. Size: 8x101/4 [203.2mm x 260.4 mm ] Outside Radius


Style: 896R
PC: 951
Frame: PC905 x 0.6
Min. Size: 8x101/4
[203.2mm x 260.4 mm ] Outside Radius


Style: 2432L
PC: 953
Frame: PC907 x 0.6 Min. Size: 8x161/4 [203.2mm x 412.8 mm ] Outside Radius


Style: 897L

## PC: 951

Frame: PC905 x 0.6
Min. Size: 8x8
[203.2mm x 203.2 mm ] Inside Radius


Style: 2432R PC: 953
Frame: PC907 x 0.6 Min. Size: 8x16¹/4 [230.2mm x 412.8 mm ] Outside Radius

To Calculate Radius Center Point:

## From door width

Measure down from the top of the door and mark the radius center point on the outside edge of the stile.

All Inside Radius doors feature a radius that is measured from the inside edge of the door stile.


To Calculate Radius Center Point:

## Door width minus the

 Stile Width: $\mathbf{2 1}^{1 / 4^{\prime \prime}}$ [ 57.2 mm ].Measure down from the top of the door and mark the radius center point on the inside edge of the stile.

Style: 897R
PC: 951
Frame: PC905 x 0.6
Min. Size: 8x8
[203.2mm x 203.2 mm ]
Inside Radius


For PRICING
See Section B. 4 in our Wholesale Pricing Catalog.


Style: 1890
PC: 952
Frame: PC906 x 0.6 Min. Size: 9x6 ${ }^{3 / 4}$ [228.6mm x 171.5 mm ]


Style: 1896
PC: 951
Frame: PC905 x 0.6
Min. Size: 9x63/4
[228.6mm x 171.5 mm ]


| Technical Notes: Flat Panel - Quarter Circle \& Half Circle Doors |  |  |
| :---: | :---: | :---: |
| Cabinet Door \& Drawer Front Options (Chapter B) |  |  |
| 1 | Frame \& Mullion Doors | Glass openings are routed to follow the contour of the shape for Styles $\mathbf{8 9 5 L}, \mathbf{8 9 5 R}, \mathbf{8 9 6 L}, 896 \mathrm{R}, \mathbf{8 9 7 L}$, 897R, 2432L, 2432R, 1890 and 1896. For pricing, please see Section B. 12 of the Wholesale Pricing Catalog. |
| 2 | Radius Explanation | See previous page for an explanation of Inside and Outside radius door measurements. |
|  |  |  |
| Material Options |  |  |
| 1 | Core Material | Veneered flat panel doors are constructed using a 1/4"  "A" face grade veneer with an MDF Core. |
|  |  |  |
| Profile Options (Chapter E) |  |  |
| 1 | Mirror Joints | Not available with any stile and rail mirror joint profiles. |
| 2 | RVSCP-PR324 | When veneered flat panel materials are not available, you may use a solid wood door style with RVSCP-PR324 center panel option to create the appearance of a flat panel door. |


| Sizes / Dimensions |  |  |
| :--- | :--- | :--- |
| $\mathbf{1}$ | Door Widths | Door widths can only be ordered in $1 / 4 "[6.4 \mathrm{~mm}]$ increments. |
| $\mathbf{2}$ | Outside Radius | Height must be at least $2^{1 / 4 "}[57.2 \mathrm{~mm}]$ greater than the width. |
| $\mathbf{3}$ | Inside Radius | Height must be equal to or greater than the width. |
| $\mathbf{4}$ | Half Circle Doors | Width must be less than or equal to the door height, less the width of the (bottom rail x 2). |
|  | Height must be greater than or equal to $1 / 2$ of the door width plus the width of the bottom rail. |  |
| $\mathbf{5}$ | Stile \& Rail Sizes | $2^{1 / 4 " ~}[57.2 \mathrm{~mm}]$ or $3^{\prime \prime}[76.2 \mathrm{~mm}]$ stiles and rails are considered standard part sizes; other part sizes may <br> require a custom tooling setup. In this case, additional "custom engineering" charges may apply. |
| $\mathbf{6}$ | Styles 2432L, 2432R | Height must be two times the width $+1 / 4 "[6.4 \mathrm{~mm}]$. |

For PRICING
See Section B. 4 in our Wholesale Pricing Catalog.

## B.4. 2

 $\rightarrow$ ONalzCraft .com
Flat Panel - Gothic Doors

|  |  | Ordering \& Pricing Notes: Flat Panel - Gothic Doors |  |  |
| :--- | :--- | :--- | :---: | :---: |
| Ordering Guidelines |  |  |  |  |
| $\mathbf{1}$ | Order Forms | Please use Door Order Form (E•Z Form \#2). |  |  |
|  |  |  |  | Pricing |
| $\mathbf{1}$ | Pricing | Please see Section B.4 of the Wholesale Pricing Catalog. |  |  |

## Technical Notes: Flat Panel - Gothic Doors

## Cabinet Door \& Drawer Front Options (Chapter B)

| 1 | Frame \& Mullion Doors |
| :--- | :--- |

Glass openings will be routed to follow the contour of the shape for Styles $\mathbf{4 1 0 0}$ and $\mathbf{4 2 0 0}$. For pricing, please see Section B. 12 of the Wholesale Pricing Catalog.

## Profile Options (Chapter E)

Stile \& Rail Profile Options

Limited "Traditional" and "Old World" Stile and Rail profile options. See our Website under Technical Information.
Mitered Stile and Rail profiles are not an option for Gothic doors.

## Sizes / Dimensions

|  |  |  |  | Minimum Height | M |
| :--- | :--- | :--- | :---: | :---: | :---: |
| 2 | Absolute Minimum Width |  |  |  |  |

Minimum height equals door width plus 1" [25.4mm].
The absolute minimum width for a flat panel Gothic door is 10 " [254mm].


