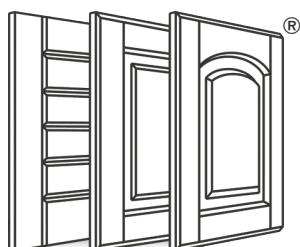




Lite Product Catalog

V1.0



***“Your Single Source
Provider of Custom
Doors, Drawer Boxes, &
Cabinet Components”***





P.O. Box 1748, La Crosse, WI 54602-1748
2600 Hemstock St, La Crosse, WI 54603-2349
1-800-237-1326 (Fax) 1-608-781-3667
WalzCraft.com



Dear Valued Customer:

Thank you for taking the time to review our **Lite Product Catalog**. For a convenient and more efficient experience, here you will find only our most popular products, profiles, and options in a condensed and easy-to-navigate format. For our complete product offerings please refer to our extensive **Master Product Specifications Catalog** or our website at **WalzCraft.com**.

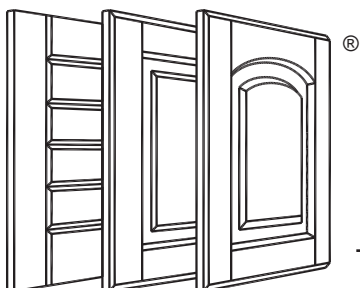
WalzCraft continues to build upon its industry-leading reputation by aspiring to be one of our nation's leading custom cabinet door and cabinet component manufacturers. While we are a product manufacturer, we also think of ourselves as a service provider. To earn your business, we must provide you the highest level of quality and service on a daily basis and deliver your product as promptly as possible at a fair price. This lite catalog is an additional tool to provide a more efficient experience when looking for our most popular styles, profiles, and product options. As a reliable **"Single Source Cabinet Door & Component Supplier"** we believe that you now have the key to a solid partnership right in front of you.

Our phones are answered by real live people who genuinely care about their customers. Please feel free to call us at 1-800-237-1326, Monday through Friday between 6:00 AM & 5:30 PM (CST). You can also learn more about WalzCraft by visiting our website at **WalzCraft.com**.

Thank You for your Loyalty towards WalzCraft. We consider it a privilege to be of service to you!

Sincerely,

Bradley J. Walz
President



— **"Where Custom Made Quality Begins"** —[®]

WalzCraft®

Lite Product Catalog

Contact Information & Catalog Introduction

Customer Number

Your WalzCraft Customer Number is: # _____
(Please write your Customer # here)

- You will be assigned a **WalzCraft Customer Number** after your first contact with us.
- Use your **Customer Number** when placing an order, calling WalzCraft to inquire about the status of an existing order, or making a payment on an invoice.
- A Customer Number does not imply that credit terms have been approved.

Phone Numbers

Customer Support Telephone Number (M-F, 6:00am - 5:30pm, CST)..... 1-800-237-1326
 Customer Support Fax (24 Hour)..... 1-608-781-3667
 Accounting Fax / "CHAX" Check Fax (24 Hour) 1-608-783-0926

Email Addresses

To Place Orders and for Questions.....customersupport@WalzCraft.com
 For Product and Catalog Questions.....customersupport@WalzCraft.com
 For Accounting Questions.....accountingdept@WalzCraft.com

Websites

Website (Main).....http://www.WalzCraft.com
 Website (Cabinet Refacing Training).....http://www.RefacingTraining.com

Mailing and Shipping Information

Mail to: WalzCraft
 P.O. Box 1748
 La Crosse, WI 54602-1748

Ship to: WalzCraft
 2600 Hemstock Street
 La Crosse, WI 54603-2349

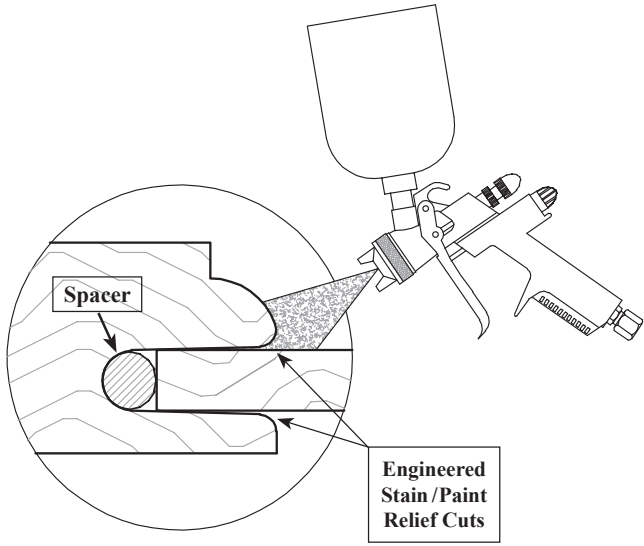
Master Product Specifications Catalog

WalzCraft has a long-standing reputation for offering the most extensive selection of profiles, styles, and options within the cabinet component industry. This WalzCraft Lite Catalog was developed to save you time and effort, making it easier to view our most popular products, profiles, and options. For our complete product offering, please reference the **Master Product Specifications Catalog** or our website at **WalzCraft.com**. Pricing information can be found in our **Wholesale Pricing Catalog**.

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General Information	Orders, Quotes, & Remakes
<p align="center">One Piece Orders Welcome</p> <p>WalzCraft is oriented toward serving small to medium-sized companies and accepts orders of any quantity.</p>	<p align="center">Customer Generated Reference Number</p> <p>The Customer Generated Reference Number (CGR#) allows you to designate your own alpha-numeric description to identify the items being ordered. CGR#'s will appear on your paperwork as well as labels attached to your products. See <i>Section A.1</i> of our Wholesale Pricing Catalog.</p>
<p align="center">Ordering</p> <ul style="list-style-type: none"> • Verbal phone orders are welcome. <ul style="list-style-type: none"> ◦ By telephone during normal business hours at 1-800-237-1326 <ul style="list-style-type: none"> • Monday through Friday, 6:00AM - 5:30PM (CST) • Email: customersupport@WalzCraft.com • Fax: 24 hours a day, seven days a week at 1-608-781-3667. • U.S. Mail: "Mail to" address listed under Contact Information in the introduction of this catalog. <p>Notes:</p> <ul style="list-style-type: none"> ◦ Millimeter dimensions can be ordered out to one decimal point. ◦ Inch dimensions can be ordered in fractions to the nearest 1/32" or the five decimal point equivalent of 1/32". <p align="center"><i>Whenever possible, please submit your order on our WalzCraft E•Z Order Forms found at www.WalzCraft.com.</i></p>	<p align="center">Payment Policy & Payment Methods</p> <ul style="list-style-type: none"> • Prepayment may be required prior to scheduling an order. • Payment options available when prepayment is required: <ul style="list-style-type: none"> ◦ Credit Card <ul style="list-style-type: none"> ▪ Visa, MasterCard, Discover, or American Express ◦ Debit Card <ul style="list-style-type: none"> ▪ Visa, MasterCard ◦ Certified Check or Money Order only • Payment options available when prepayment is not required: <ul style="list-style-type: none"> ◦ Company Check ◦ Credit Card <ul style="list-style-type: none"> ▪ Visa, MasterCard, Discover, or American Express ◦ Debit Card <ul style="list-style-type: none"> ▪ Visa, MasterCard ◦ CHAX (Check Fax) <p>Funds will be authorized, prior to charging to a credit card You may also request an application for Net 30 Day terms by contacting our Accounting Support Team at 1-800-237-1326.</p> <ul style="list-style-type: none"> ◦ A good business relationship is determined by your purchases and payment history. Based on this, open account references and credit worthiness, Net 30 Day terms may be granted.
<p align="center">Measurements</p> <p>When communicating dimensions, <u>no</u> adjustment is made to the size you provide. To ensure consistency order exact sizes, using this format, on the order form.</p> <ul style="list-style-type: none"> • Doors.....Width then Height • Drawer Fronts.....Width then Height • Drawer Boxes.....Width then Depth followed by Height 	<p align="center">Wholesale Pricing Catalog</p> <p>Please reference WalzCraft's Wholesale Pricing Catalog for all pricing notes, examples, and price grids.</p>
<p align="center">Quotes</p> <p>To request a quote prior to placing an order:</p> <ul style="list-style-type: none"> • Mark the Quote Only box on the WalzCraft E•Z Order Form Cover Sheet. • Freight Charges and the Taxes applied to those charges are not included. • Quotes will be honored up to 30 calendar days from the date the quote was forwarded to you. 	
<p align="center">Order Changes & Change Charges</p> <p>The ability to make changes to an order depends on the production status of the order. When changes can be made, charges will apply and estimated completion dates may need to be extended.</p>	
<p align="center">Remakes</p> <p>If WalzCraft makes a mistake on your order:</p> <ul style="list-style-type: none"> • We will replace the items immediately by producing them on an expedited production schedule, at no additional charge. 	
<p align="center">Production Scheduling</p> <p>Orders will default to our Standard Wait Time (SL) production schedule. If needed, our Expedited (EX) production schedule may be an option, depending on order size, product type, and current workload. This applies only to manufacturing time and does not expedite the shipping method. EX orders are subject to a 30%-50% upcharge. All wait times are estimates and are not guaranteed.</p> <p align="center"><i>Orders lacking information required for processing will not be scheduled until specifications are clarified.</i></p>	
<p align="center">Order Acknowledgments</p> <p>You can typically expect to receive your order acknowledgment within 24 hours of WalzCraft receiving your order. Please review your acknowledgment carefully and notify our staff immediately of any discrepancies. WalzCraft is not liable for unreported errors or discrepancies.</p>	

** Please see Chapter A of our current Master Product Specifications Catalog for complete General Information and Warranty Information. **

Product Specifications & Shipping/Handling	General Information
<p>Pinless Door Construction</p> <ul style="list-style-type: none"> The majority of our doors are assembled using the WalzCraft quality standard of pinless door construction. <ul style="list-style-type: none"> This construction method provides a stronger, high-quality product. Some applied moldings may be attached with small headless pins. 	<p>Final Finish Sanding (Prior to Finishing)</p> <ul style="list-style-type: none"> All finish sanding is included in our pricing structure. <ul style="list-style-type: none"> Products are finish/fladder sanded to at least 180 grit. We highly recommend that you block sand or sponge sand all product to the same grit that you have sanded your face frames & cabinet boxes.
<p>Standard & Non-Standard Stile & Rail Widths</p> <ul style="list-style-type: none"> Stile and rail widths are determined by measuring across the back of the stiles and rails only. <ul style="list-style-type: none"> See Section A.5 of our Master Product Specifications Catalog for minimum and maximum part size information. The standard width for traditional stiles & rails is 2¼" unless otherwise stated. <ul style="list-style-type: none"> Traditional stile & rail profile widths can be modified from 1½" [38.1mm] to 10" [254.0mm], in ¼" [6.4mm] increments, for no additional charge. The standard widths for mitered stiles & rails are 1½", 2¼" and 3" unless otherwise stated. <ul style="list-style-type: none"> MP600/MP6000 Series profile widths can be modified from 1½" [38.1mm] to 3" [76.0mm] in ¼" [6.4mm] increments, for no additional charge. Additional part widths are available for an additional charge. 	<p>Packaging Methods</p> <p>WalzCraft offers a variety of packaging methods. When packaging orders, our main objective is to ensure that products shipped from WalzCraft reach you intact. We prefer to determine the best way to package your orders using our preferred carriers. When placing an order, simply mark "Best Way" on the order form and WalzCraft will use our suggested method for your product. See Section A.3 of our Master Product Specifications Catalog for all of our packaging methods.</p>
<p>Assembled Products Over 50" W x 50" H</p> <ul style="list-style-type: none"> Assembled products over 50" [1270.0mm] in width and height will not fit through our wide belt sanders, resulting in an altered assembly method. <ul style="list-style-type: none"> Additional charges will apply. See Section A.1 of our Wholesale Pricing Catalog for details. 	<p>Shipping/Handling</p> <p>WalzCraft's shipping options:</p> <ul style="list-style-type: none"> FedEx Ground UPS Spee•Dee (<i>some Midwestern states only</i>) Common Carrier/LTL (Less than Truckload) Pick Up/Will Call
<p>Engineered Stain/Paint Relief Cut</p>  <p>This engineered relief cut allows the finish to flow underneath the stile & rail profile, helping to prevent raw material from becoming exposed during the natural process of expansion and contraction in the center panel.</p>	<p>Packaging 96" or Longer</p> <p>Packages that are 96" [2438.4mm] or longer may incur substantial surcharges from some carriers. As a result, WalzCraft offers the option, at no additional charge, to cut moldings to 93" [2362.2mm]. This keeps packages just under the accepted carrier limit.</p>
	<p>Shipping Damage/Damage Claims</p> <ul style="list-style-type: none"> Always inspect packages for damage upon receipt. If a package arrives damaged, we recommend accepting it and indicating damages on the delivery receipt. Notify our Customer Support Team of damaged product. Claims must be filed within 5 business days of delivery and include the following information: <ul style="list-style-type: none"> Tracking or delivery receipt numbers Date product was received Original packaging material must be kept for inspection.
	<p>Hazardous Material Packaging & Shipping/Handling</p> <ul style="list-style-type: none"> The finishing materials sold by WalzCraft are considered hazardous materials and have very specific shipping methods based on the container size being shipped. The finishing materials are as follows: <ul style="list-style-type: none"> Stain Glaze SolidTone® Clear Sealer Tinted Natural Sealer Clear Topcoat Catalyst WalzCraft will ship finishing materials as Limited Quantity only to the contiguous United States via ground carriers. <ul style="list-style-type: none"> Due to California state law, WalzCraft cannot ship finishing material to California.

**** Please see Chapter A of our current Master Product Specifications Catalog for complete General Information and Warranty Information. ****

General Information

Warranties

General Warranty

WalzCraft warrants that its products are manufactured and sold free from defect for up to one year from the date of shipment. WalzCraft does not consider natural characteristics in wood to be defects (burls, grain patterns, pin knots, mineral, sap, etc.).

- This warranty covers only the replacement of product produced by WalzCraft and shipping charges to and from our facility.
- This warranty does not cover any installation, removal, labor or travel time of any kind, nor any related products used with our products.
 - When product is finished by someone other than WalzCraft, we will not be liable for any costs related to finishing should the product need to be remade.
- WalzCraft's one year warranty does not cover normal wear and tear of product.

Wood products expand and contract; thus tolerances have been engineered into all of our wood products which provide an allowance for normal movement in a controlled indoor environment. WalzCraft considers a controlled indoor environment to be one that maintains a relative humidity between 30% to 40% at all times. Storing products around, or in direct contact with moisture, can cause expansion of component parts that is greater than engineered ranges would normally allow. This expansion can force joints to open and/or cause permanent joint failure in all wood products. See **Section A.4** of our **Master Product Specifications Catalog** for more information on the effects of moisture changes in wood.

- There will be no warranty when any WalzCraft product is installed outdoors.
 - All WalzCraft products are intended for a controlled indoor environment.
- WalzCraft will not warrant product that has been stored in an environment with high humidity or subjected to moisture in any way.
 - All wood products purchased from WalzCraft must be kept in a controlled indoor environment throughout the year, where the relative humidity level is maintained between 30% to 40% at all times.
 - Please note that stile and rail joints may open slightly during the yearly heating and cooling cycle making them susceptible to visible hairline cracks.
 - These hairline cracks may be more or less visible depending on finish type applied.
 - This movement is normal and will not be considered for warranty replacement.
- There will be no warranty if unfinished product is not properly sealed or top coated within two weeks from receipt of product.
 - Unfinished products that are not properly sealed and top coated are more susceptible to the natural expansion and contraction processes that can be expected in wood products.
 - In addition, natural characteristics of wood make it impossible to warrant product to be free of cracks, splits, warps or discoloring if stored two weeks beyond the date received without properly sealing or top coating.
- There will be no warranty for any change in appearance, finished or unfinished, due to the aging process or the natural photosensitive darkening processes of wood.
 - Some species, particularly Cherry, Eucalyptus and Mahogany, will darken naturally with age.
 - Exposure to direct sunlight will accelerate this process.
 - WalzCraft advises that you finish these products immediately upon receiving.
- WalzCraft will not warrant any defects due to modification, alteration or service performed by anyone other than WalzCraft's production team.
 - This can include, but is not limited to:
 - Application of finishing material that does not adequately allow for proper expansion and contraction.
 - Product that has had a molding glued or pinned to the center panel.

Coordinating Wood or Veneer Color

- WalzCraft will not warrant matching wood grain color, wood grain patterns, and/or finished colors from one order to the next.
 - The beauty of natural wood products does allow for natural characteristics of the species to show through. Some wood species naturally have a range of color. Walnut, Cherry and Mahogany are a few examples where the difference is most notable, but to some degree this is present in all wood species.
 - The best way to maintain wood color and finish consistency within a project is to order everything needed for that project at the same time, on one order.
- WalzCraft will not warrant matching color between veneer and solid wood within a product or within an order in either an unfinished or finished state.
 - Slight color variations in the veneer may appear after finishing when compared to solid wood products, as veneers absorb stain differently than solid wood.
 - WalzCraft makes every attempt to stain match between veneered and solid wood products on your project within an acceptable color range.
 - The mismatch of solid woods and veneers is not considered to be a defect.

Size/Warpage Tolerances

- WalzCraft warrants the outside dimensions of all products to be within a size tolerance of +/- 1mm.
- All component parts of an assembled product will have a size tolerance of +/-1mm.
- While WalzCraft still maintains a size tolerance of +/- 1mm, it is normal to observe greater variations in size for products with applied molding outside edges (AMOSE).
 - The finished size of AMOSE doors are the sum of what the door core, two moldings, and two glue lines add up to, and will inherently have more variations in size than products that are CNC routed to their finished size.
 - This additional variation can potentially affect project constraints such as the gap for inset face frame applications.
- Warping can occur on most products regardless of the type of product or product component, as well as material, and size.
 - Depending on size, an 1/8" to 1/4" warp tolerance is considered to be acceptable.
 - Please see **Section A.8** of our **Master Product Specifications Catalog** for more information.

Continued on next page...

**** Please see Chapter A of our current Master Product Specifications Catalog for complete General Information and Warranty Information. ****

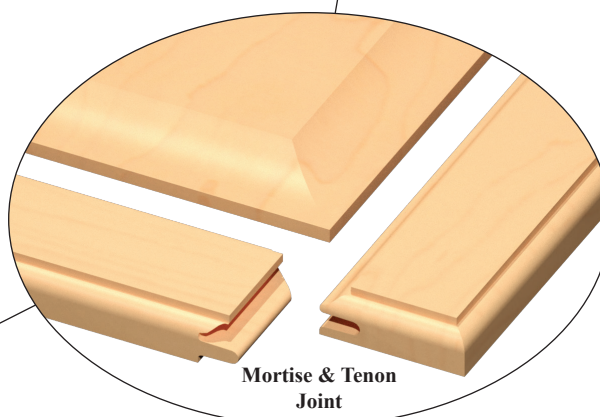
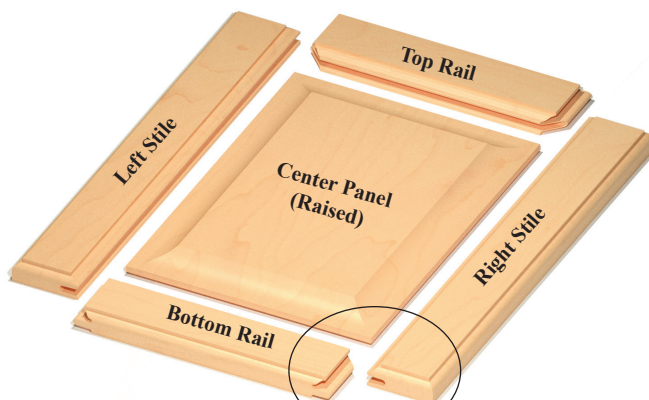
Warranties	General Information
<p align="center">3D Laminate Products (RTF)</p> <ul style="list-style-type: none"> • WalzCraft will not warrant any product that has delaminated from exposure to high temperatures. • High heat may cause the foil material to delaminate from the MDF core. <ul style="list-style-type: none"> ◦ We recommend that you inform your customer of this so efforts can be made to protect product from high temperatures. • 3D Laminate (RTF) foil colorfastness is warranted for 1 year. <ul style="list-style-type: none"> ◦ Prolonged exposure to steam may cause the foil to discolor and will not be covered by the warranty. 	
<p align="center">Care & Cleaning</p> <ul style="list-style-type: none"> • WalzCraft will not warrant products that have been damaged due to improper handling and cleaning. <ul style="list-style-type: none"> ◦ Do not use harsh, chemical based products such as ammonia, bleach based cleaners or solvents. ◦ Do not use cleaners which contain abrasives (ex: Magic Sponge Erasers, Comet Cleanser). ◦ Do not expose product to extreme ultraviolet light or moisture. ◦ Do not apply too much pressure while cleaning. Excessive pressure can cause burnishing. • When cleaning products that are prefinished by WalzCraft, we recommend using a cloth dampened with a mix of warm water and a mild dish detergent (ex: Dawn Original Dish Soap). <ul style="list-style-type: none"> ◦ Apply the mixture sparingly and be certain to immediately wipe off any excess cleaner/liquid with a dry cloth. • With products finished by WalzCraft you can expect a minimal amount of wear and aging to occur over time. This can be accelerated depending on the maintenance of the product. 	
<p align="center">General Warranty - END</p>	

**** Please see Chapter A of our current Master Product Specifications Catalog for complete General Information and Warranty Information. ****

 ©	Customer Support Team Contact:	
	Phone: 1-800-237-1326 (6:00AM - 5:30PM CST) Email: customersupport@WalzCraft.com.	1.4

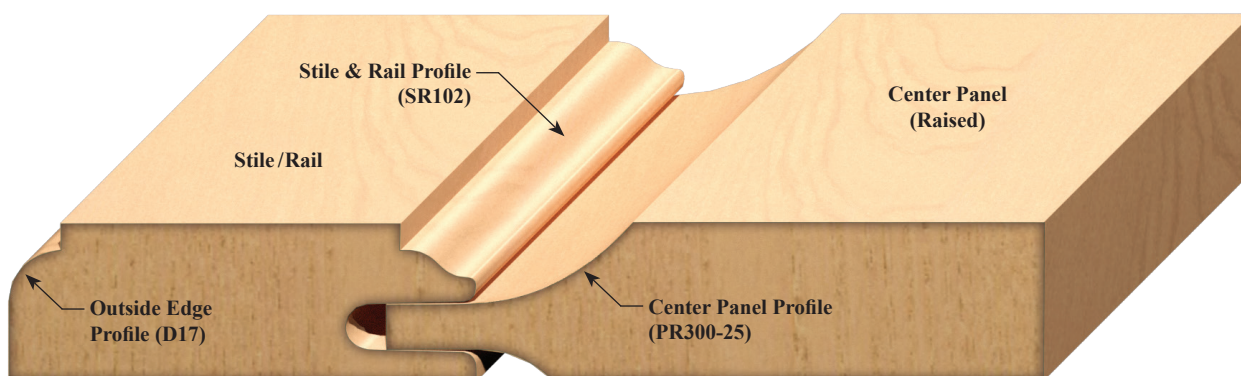
Construction / Joinery

Style 10* Drawer Front



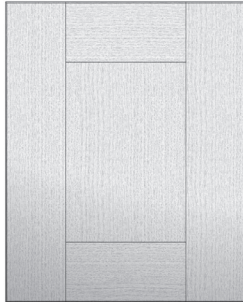
Style 10 Door
Pictured: S189 Richfield

Profile Locations (Outside Edge, Stile & Rail, Center Panel)



Profile Combination Examples (Outside Edge, Stile & Rail, Center Panel)

Door: 3" Wide Stiles & Rails



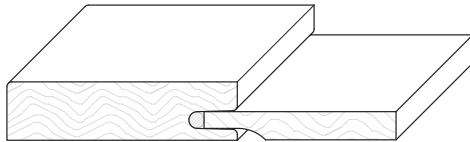
Style 10 Door



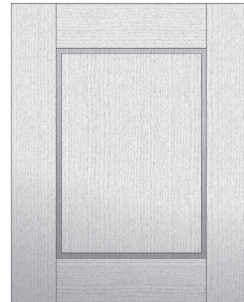
Style 10* Drawer Front with
3" Wide Stiles & 1½" Wide Rails



Style 34SQA* Drawer Front



D33, SR100, RVSCP-PR324



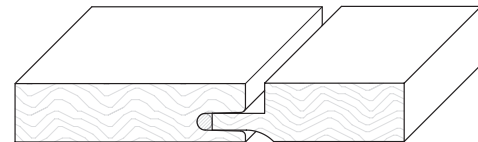
Style 10 Door



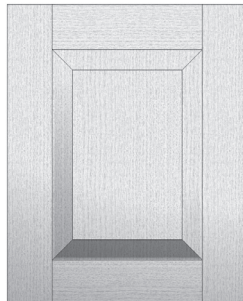
Style 10* Drawer Front with
1½" Wide Top & Bottom Rails



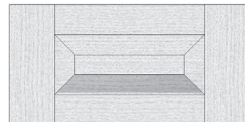
Style 34SQA* Drawer Front



D7, SR100, PR308-06



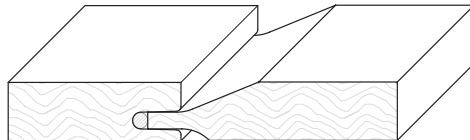
Style 10 Door



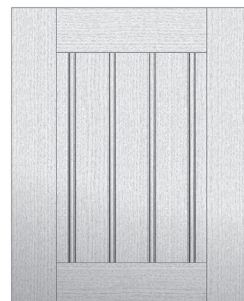
Style 10* Drawer Front with
1½" Wide Top & Bottom Rails



Style 34SQA* Drawer Front



D7, SR100, PR317-25



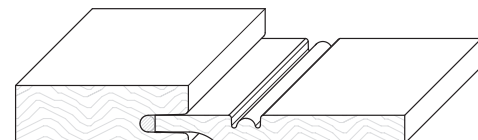
Style 10 Door



Style 10* Drawer Front with
1½" Wide Top & Bottom Rails



Style 34SQA* Drawer Front



D7, SR100, RVSCP-PR324, CPFR200 @ 2"



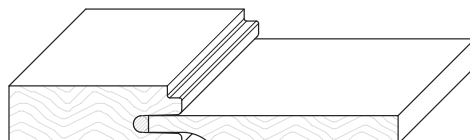
Style 10 Door



Style 10* Drawer Front with
1½" Wide Top & Bottom Rails



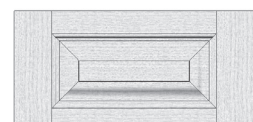
Style 34SQA* Drawer Front



D7, SR101, RVSCP-PR324



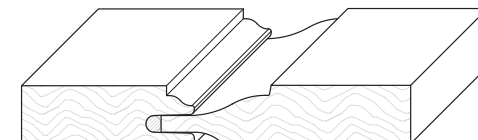
Style 10 Door



Style 10* Drawer Front with
1½" Wide Top & Bottom Rails

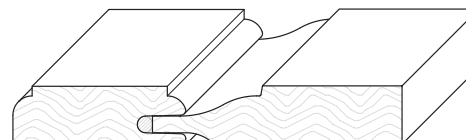
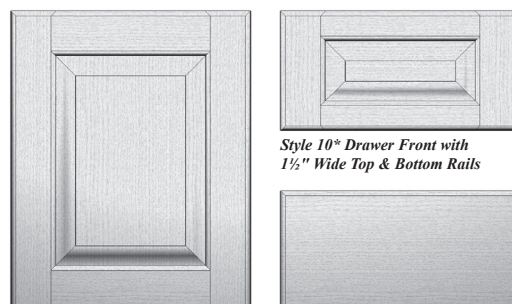
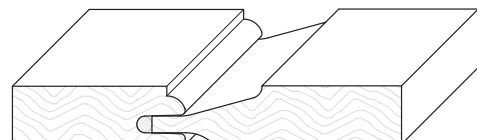
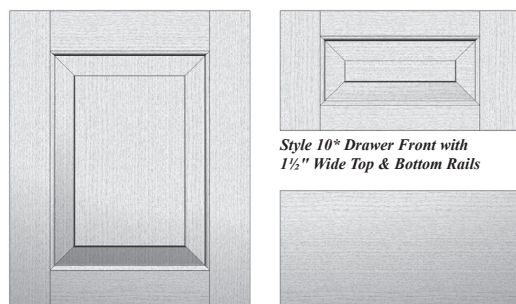
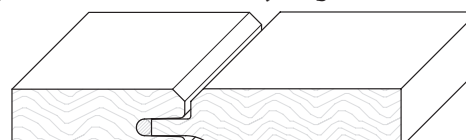
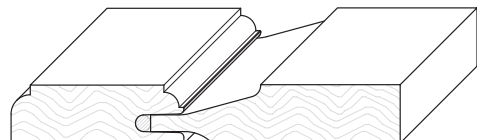
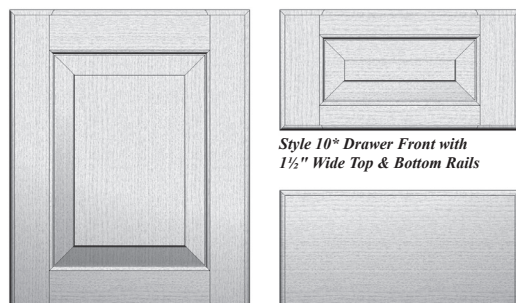
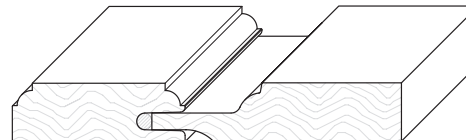
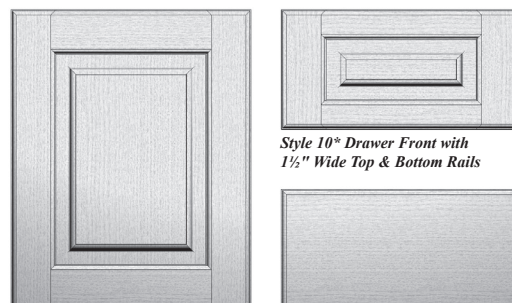
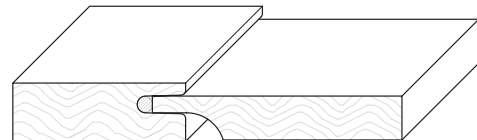
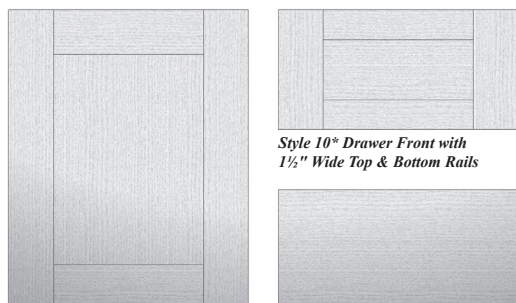


Style 34SQA* Drawer Front

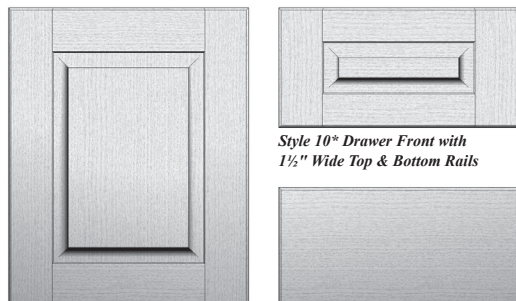


D7, SR102, PR303-25

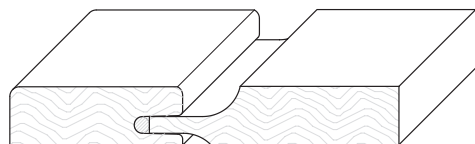
Profile Combination Examples (Outside Edge, Stile & Rail, Center Panel)...continued



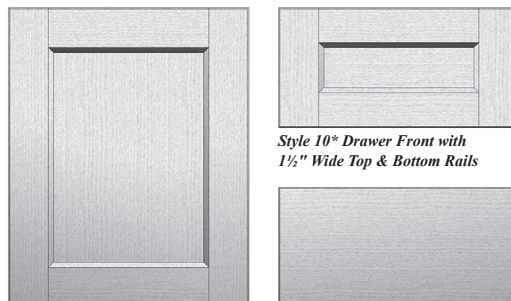
Profile Combination Examples (Outside Edge, Stile & Rail, Center Panel)...continued



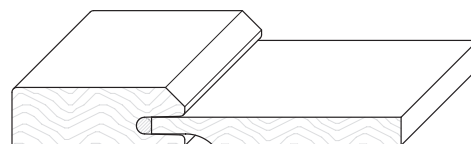
Style 34SQA* Drawer Front



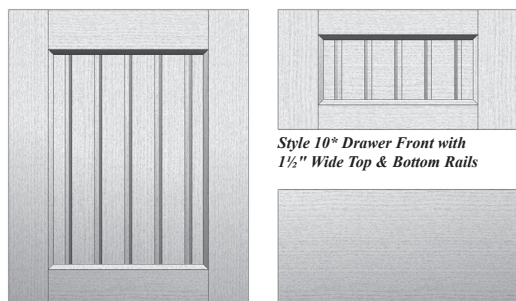
D32, SR108, PR301-19



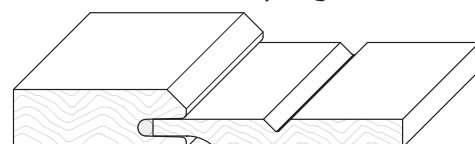
Style 34SQA* Drawer Front



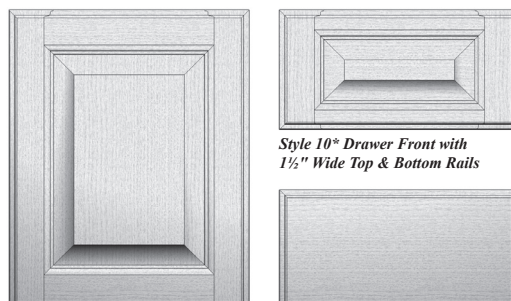
D33, SR109, RVSCP-PR324



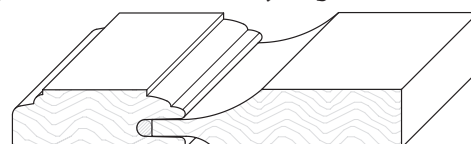
Style 34SQA* Drawer Front



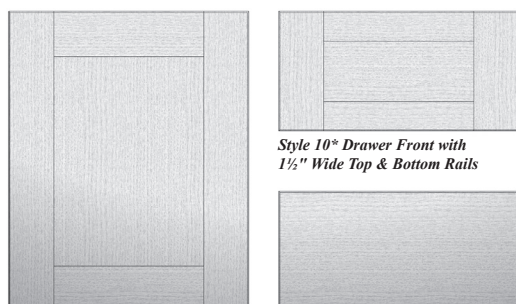
D7, SR109, RVSCP-PR324, CPFR100 @ 1 1/2"



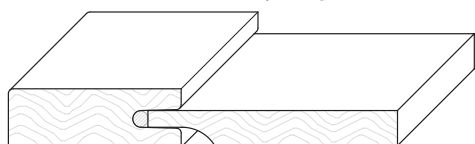
Style 34SQA* Drawer Front



D30, SR119, PR300-25



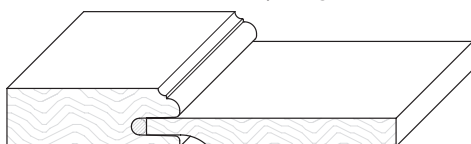
Style 34SQA* Drawer Front



D33, SR123, RVSCP-PR324

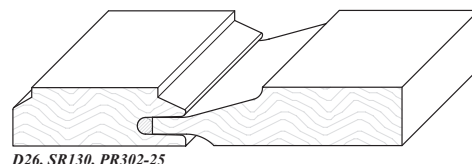
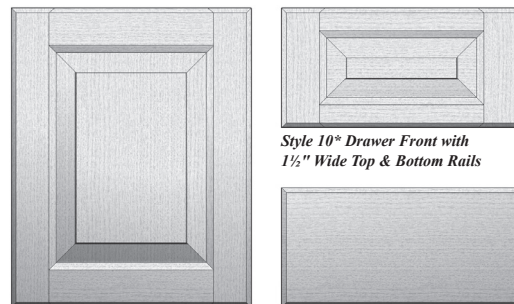
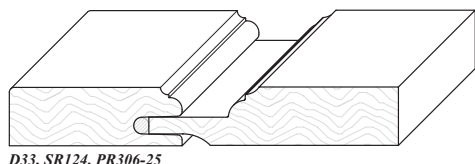
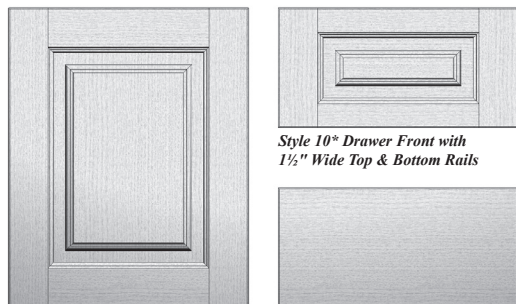


Style 34SQA* Drawer Front

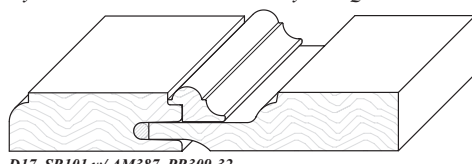
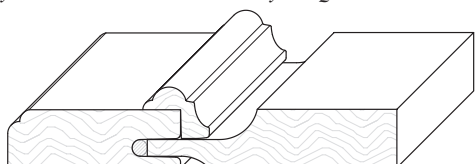
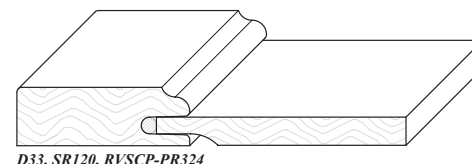
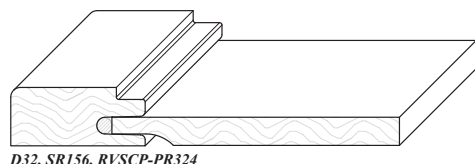
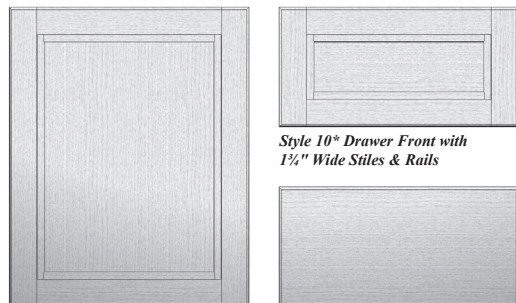


D7, SR124, RVSCP-PR324

Profile Combination Examples (Outside Edge, Stile & Rail, Center Panel)...continued



Door: 1 1/4 inch Wide Stiles & Rails



For additional applied molding options, please see our website and/or *Sections E.4-E.8* of our **Master Product Specifications Catalog**.

Additional Traditional Mortise & Tenon Raised Panel Door Styles

**Style: 10**

PC: 101
Frame: PC101 x 0.6
Min. Size: 8x8
[203.2mm x 203.2mm]

**Style: 1010**

PC: 103
Frame: PC103 x 0.6
Min. Size: 13 $\frac{3}{4}$ x8
[349.3mm x 203.2mm]

**Style: 8160**

PC: 115
Frame: PC115 x 0.6
Min. Size: 13 $\frac{3}{4}$ x13 $\frac{3}{4}$
[349.3mm x 349.3mm]

**Style: 2000**

PC: 102
Frame: PC102 x 0.6
Min. Size: 8x9 $\frac{1}{4}$
[203.2mm x 247.7mm]

**Style: 4000**

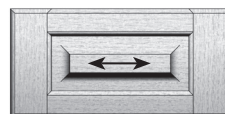
PC: 106
Frame: PC106 x 0.6
Min. Size: 8x11 $\frac{1}{2}$
[203.2mm x 292.1mm]

**Style: 20**

PC: 102
Frame: PC102 x 0.6
Min. Size: 8x9 $\frac{1}{4}$
[203.2mm x 247.7mm]

**Style: 8020**

PC: 108
Frame: PC108 x 0.6
Min. Size: 19 $\frac{1}{2}$ x8
[495.3mm x 203.2mm]

**Style: 10***
Drawer Front

PC: 101
Frame: PC101 x 0.6
Min. Size: 8x8
[203.2mm x 203.2mm]
*Shown with 1 $\frac{1}{2}$ " [38.1mm]
wide top & bottom rails*

**Style: 34SQA***
Drawer Front

PC: 1001
Frame: NA
Min. Size: 3x3
[76.2mm x 76.2mm]

**Style: 8000**

PC: 103
Frame: PC103 x 0.6
Min. Size: 8x13 $\frac{3}{4}$
[203.2mm x 349.3mm]

**Style: 1000**

PC: 103
Frame: PC103 x 0.6
Min. Size: 8x15 $\frac{1}{2}$
[203.2mm x 393.7mm]

**Style: 8030**

PC: 108
Frame: PC108 x 0.6
Min. Size: 8x19 $\frac{1}{2}$
[203.2mm x 495.3mm]

**Style: 2271**

PC: 115
Frame: PC115 x 0.6
Min. Size: 8x25 $\frac{1}{4}$
[203.2mm x 641.4mm]

**Style: 2524**

PC: 105
Frame: PC105 x 0.6
Min. Size: 8x15 $\frac{1}{2}$
[203.2mm x 393.7mm]

Cabinet Door & Drawer Front Options

Traditional Mortise & Tenon Joinery - Raised Panel

Important Information: Traditional Mortise & Tenon Joinery - Raised Panel

For additional door styles, profiles, and detailed technical information, please reference the Master Product Specifications Catalog.

1	Order Forms	Please use <i>Door and/or Drawer Front Order Forms (E•Z Forms #2, #2.5 and/or #3)</i> .
2	Pricing	Please see <i>Section B.1</i> and <i>B.16</i> of our current Wholesale Pricing Catalog .
3	Hinge Boring	Popular hinge boring options can be found on <i>Page 4.1</i> . Additional hinge boring options can be found in <i>Section F.1</i> of our Master Product Specifications Catalog .
4	Materials	Popular wood species/grades can be found starting on <i>Page 14.1</i> . Additional wood species options can be found in our Master Product Specifications Catalog or viewed on our website at WalzCraft.com.
5	Finishing	Popular finishing options can be found starting on <i>Page 13.1</i> . Additional finishing options can be found in our Master Product Specifications Catalog or viewed on our website at WalzCraft.com.
6	Minimum & Maximum Sizes	<ul style="list-style-type: none"> • Minimum width x height will be noted below the image of your chosen door style as shown on the preceding page. • Minimum sizes are based on 2¼" [57.2mm] wide stiles and rails with a 1¼" [31.8mm] panel reveal. • Maximum width for a standard door with a shaped rail(s) is 30" [762.0mm].
7	Frame & Mullion	Doors may be ordered as a frame only (routed for glass) or as a frame with mullions. Popular mullion lite pattern options can be found starting on <i>Page 2.37</i> . Additional mullion lite pattern options can be found in <i>Section B.12</i> of our Master Product Specifications Catalog .
8	Finger Pulls	Popular finger pull options can be found on <i>Page 4.2</i> . Additional finger pull options can be found in <i>Section F.7</i> of our Master Product Specifications Catalog .
9	Grain Direction	Standard grain direction for the center panel is vertical on doors and horizontal on drawer fronts, unless otherwise noted. Grain direction may be specified at no additional charge.
10	Center Rail	Any door over 48" [1219.2mm] high ordered without a center rail will carry no warranty. <ul style="list-style-type: none"> • Custom center rail placement may be specified and refers to the distance from the top of the door to the top of the center rail for most door styles.
11	Stile & Rail Dimensions	Standard stile and rail dimensions are 2¼" [57.2mm] wide. Additional part size options can be found on <i>Page 1.2</i> .
12	Thickness	Traditional Mortise & Tenon raised panel doors and drawer fronts are available ¾" [19.3mm] and 1" [25.4mm] thick.

Traditional Mortise & Tenon Joinery - Raised Panel - END

Finishing Program

- In addition to a vast selection of product options, WalzCraft also offers an extensive finishing program.
- Consider ordering your products prefinished in a Natural (clear), Stain, SolidTone® (paint), or Primed Only finish.
- For more information on finish options, see ***Pages 13.1 - 13.3*** or visit www.WalzCraft.com.



1-800-237-1326

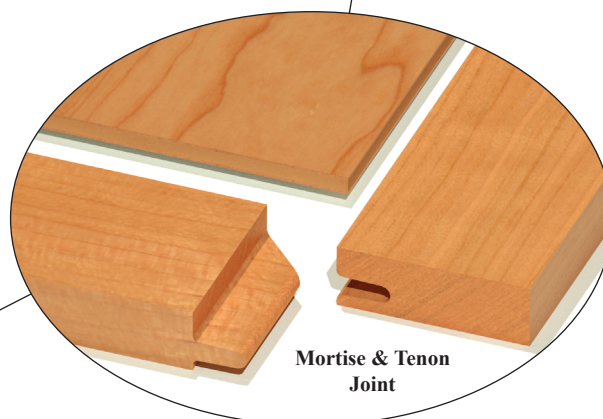
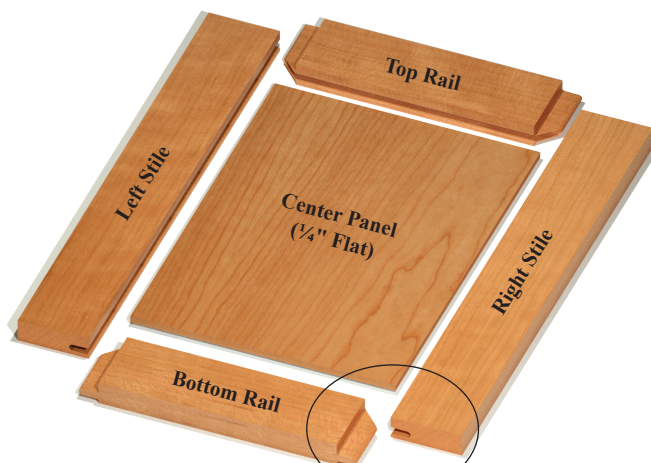
WalzCraft®

WalzCraft.com

[illegible]

Construction / Joinery

Style 34SQA* Drawer Front

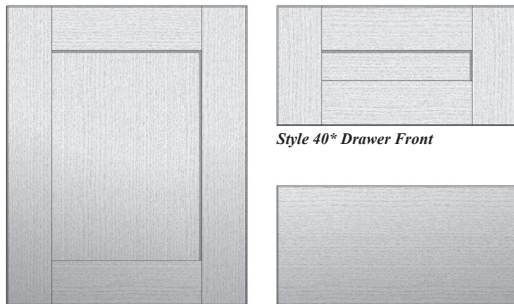


Style 40 Door
Pictured: S100 Unity

Profile Locations (Outside Edge, Stile & Rail, Center Panel)

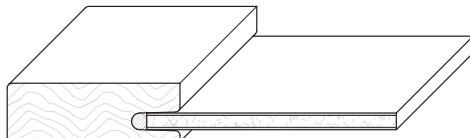


Profile Combination Examples (Outside Edge, Stile & Rail, Center Panel)

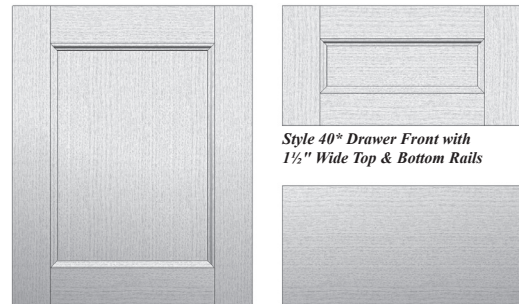


Style 40* Drawer Front

Style 34SQA* Drawer Front

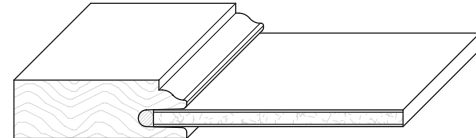


D33, SR100, 1/4" Flat Panel

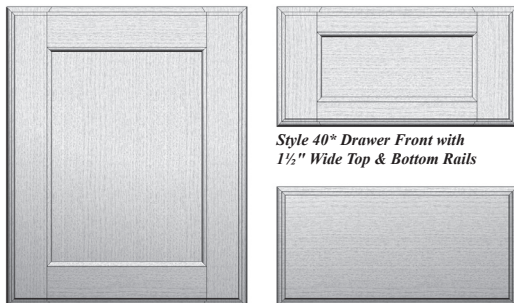


Style 40* Drawer Front with 1 1/2" Wide Top & Bottom Rails

Style 34SQA* Drawer Front

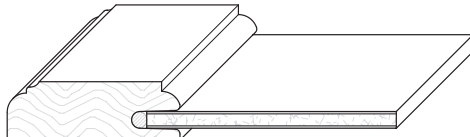


D7, SR102, 1/4" Flat Panel



Style 40* Drawer Front with 1 1/2" Wide Top & Bottom Rails

Style 34SQA* Drawer Front

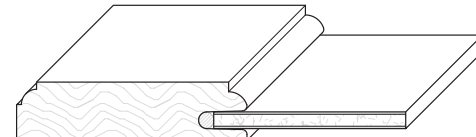


D50, SR107, 1/4" Flat Panel

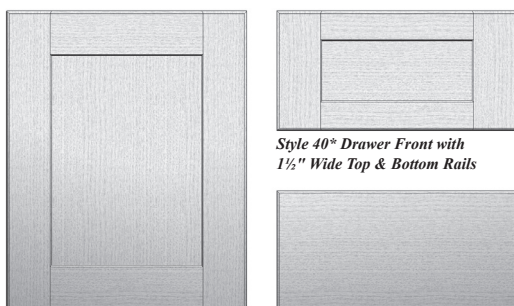


Style 40* Drawer Front with 3" Wide Stiles, 1 1/2" Wide Rails

Style 34SQA* Drawer Front

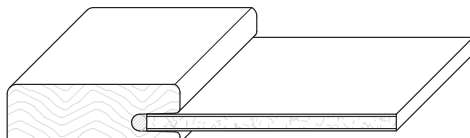


D41, SR107, 1/4" Flat Panel

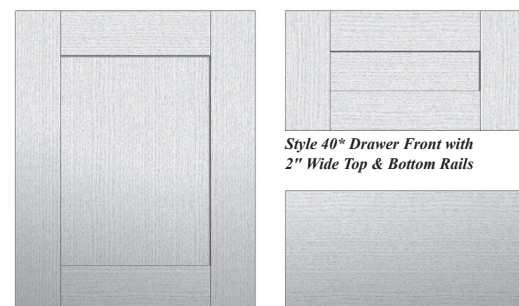


Style 40* Drawer Front with 1 1/2" Wide Top & Bottom Rails

Style 34SQA* Drawer Front

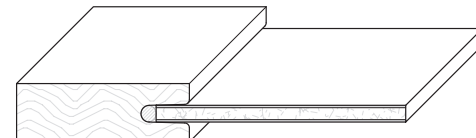


D32, SR108, 1/4" Flat Panel



Style 40* Drawer Front with 2" Wide Top & Bottom Rails

Style 34SQA* Drawer Front



D7, SR123, 1/4" Flat Panel

Profile Combination Examples (Outside Edge, Stile & Rail, Center Panel)...continued



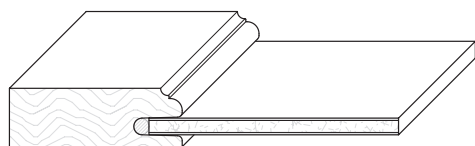
Style 40 Door



Style 40* Drawer Front with
1 1/2" Wide Top & Bottom Rails



Style 34SQA* Drawer Front



D7, SR124, 1/4" Flat Panel



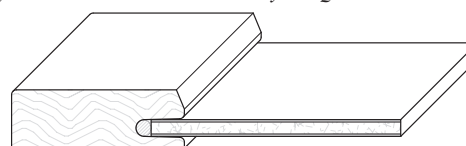
Style 40 Door



Style 40* Drawer Front with
2" Wide Top & Bottom Rails



Style 34SQA* Drawer Front



D33, SR128, 1/4" Flat Panel



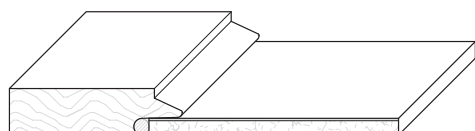
Style 40 Door



Style 40* Drawer Front with
1 1/2" Wide Top & Bottom Rails



Style 34SQA* Drawer Front



D7, SR130, 1/4" Flat Panel



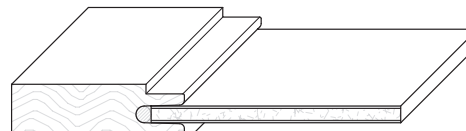
Style 40 Door



Style 40* Drawer Front with
1 1/2" Wide Top & Bottom Rails



Style 34SQA* Drawer Front



D7, SR146, 1/4" Flat Panel

Door: 3" Wide Stiles & Rails



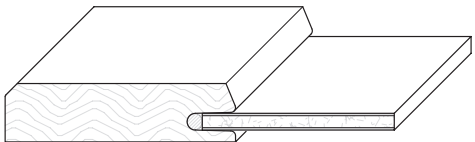
Style 40 Door



Style 40* Drawer Front with
3" Wide Stiles & 1 1/2" Wide Rails



Style 34SQA* Drawer Front



D21, SR164, 1/4" Flat Panel



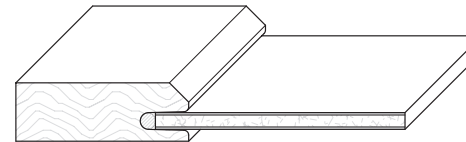
Style 40 Door



Style 40* Drawer Front with
1 1/2" Wide Top & Bottom Rails



Style 34SQA* Drawer Front



D7, SR109, 1/4" Flat Panel

Additional Traditional Mortise & Tenon 1/4" Flat Panel Door Styles

**Style: 40**

PC: 201
 Frame: PC101 x 0.6
 Min. Size: 6 $\frac{5}{8}$ x6
 [168.3mm x 152.4mm]

**Style: 4040**

PC: 203
 Frame: PC103 x 0.6
 Min. Size: 9 $\frac{3}{4}$ x6 $\frac{5}{8}$
 [247.7mm x 168.3mm]

**Style: 3160**

PC: 215
 Frame: PC115 x 0.6
 Min. Size: 11x9 $\frac{3}{4}$
 [279.4mm x 247.7mm]

**Style: 3000**

PC: 202
 Frame: PC102 x 0.6
 Min. Size: 6 $\frac{5}{8}$ x7 $\frac{3}{4}$
 [168.3mm x 196.9mm]

**Style: 5000**

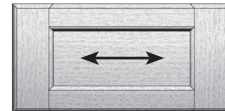
PC: 206
 Frame: PC106 x 0.6
 Min. Size: 6 $\frac{5}{8}$ x9 $\frac{1}{2}$
 [168.3mm x 241.3mm]

**Style: 30**

PC: 202
 Frame: PC102 x 0.6
 Min. Size: 6 $\frac{5}{8}$ x7 $\frac{3}{4}$
 [168.3mm x 196.9mm]

**Style: 4020**

PC: 208
 Frame: PC108 x 0.6
 Min. Size: 15 $\frac{3}{8}$ x6 $\frac{5}{8}$
 [390.5mm x 168.3mm]

**Style: 40***
Drawer Front

PC: 201
 Frame: PC101 x 0.6
 Min. Size: 6 $\frac{5}{8}$ x6
 [168.3mm x 152.4mm]
 Shown with 1 $\frac{1}{2}$ " [38.1mm]
 wide top & bottom rails

**Style: 34SQA***
Drawer Front

PC: 1001
 Frame: NA
 Min. Size: 3x3
 [76.2mm x 76.2mm]

**Style: 4044**

PC: 203
 Frame: PC103 x 0.6
 Min. Size: 6 $\frac{5}{8}$ x9 $\frac{3}{4}$
 [168.3mm x 247.7mm]

**Style: 4043**

PC: 203
 Frame: PC103 x 0.6
 Min. Size: 6 $\frac{5}{8}$ x11 $\frac{1}{4}$
 [168.3mm x 285.8mm]

**Style: 4030**

PC: 208
 Frame: PC108 x 0.6
 Min. Size: 6 $\frac{5}{8}$ x15 $\frac{3}{8}$
 [168.3mm x 390.5mm]

**Style: 3271**

PC: 215
 Frame: PC115 x 0.6
 Min. Size: 6 $\frac{5}{8}$ x19 $\frac{3}{4}$
 [168.3mm x 501.7mm]

**Style: 2526**

PC: 205
 Frame: PC105 x 0.6
 Min. Size: 6 $\frac{5}{8}$ x13
 [168.3mm x 330.2mm]

Cabinet Door & Drawer Front Options

Traditional Mortise & Tenon Joinery - 1/4" Flat Panel

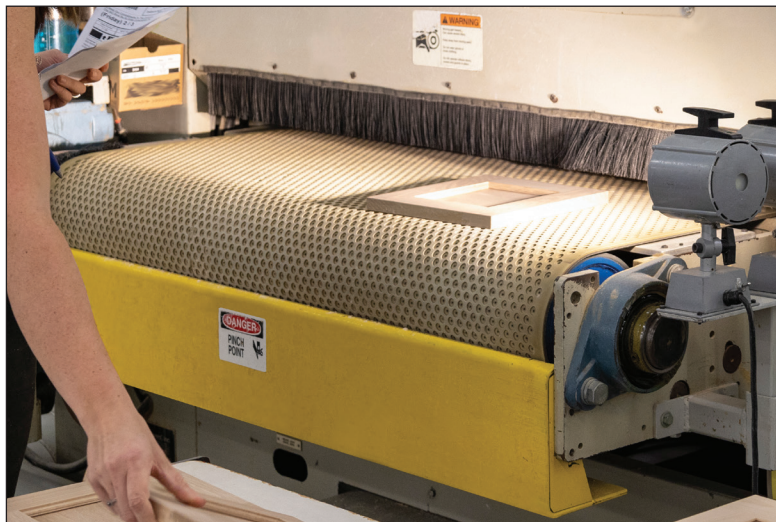
Important Information: Traditional Mortise & Tenon Joinery - 1/4" Flat Panel

For additional door styles, profiles, and detailed technical information, please reference the Master Product Specifications Catalog.

1	Order Forms	Please use <i>Door and/or Drawer Front Order Forms (E•Z Forms #2, #2.5 and/or #3)</i> . • Please indicate the word "Flat" in the space provided for the panel profile on the order form.
2	Pricing	Please see <i>Section B.3</i> and <i>B.16</i> of our current Wholesale Pricing Catalog .
3	Hinge Boring	Popular hinge boring options can be found on <i>Page 4.1</i> . Additional hinge boring options can be found in <i>Section F.1</i> of our Master Product Specifications Catalog .
4	Materials	Popular wood species /grades can be found starting on <i>Page 14.1</i> . Additional wood species options can be found in our Master Product Specifications Catalog or viewed on our website at WalzCraft.com.
5	Finishing	Popular finishing options can be found starting on <i>Page 13.1</i> . Additional finishing options can be found in our Master Product Specifications Catalog or viewed on our website at WalzCraft.com.
6	Minimum & Maximum Sizes	• Minimum width x height will be noted below the image of your chosen door style as shown on the preceding page. • Minimum sizes are based on 2 1/4" [57.2mm] wide stiles and rails with a 1 1/2" [38.1mm] visual panel area. • Maximum width for a standard door with a shaped rail(s) is 30" [762.0mm].
7	Frame & Mullion	Doors may be ordered as a frame only (routed for glass) or as a frame with mullions. Popular mullion lite pattern options can be found starting on <i>Page 2.37</i> . Additional mullion lite pattern options can be found in <i>Section B.12</i> of our Master Product Specifications Catalog .
8	Finger Pulls	Popular finger pull options can be found on <i>Page 4.2</i> . Additional finger pull options can be found in <i>Section F.7</i> of our Master Product Specifications Catalog .
9	Grain Direction	Standard grain direction for the center panel is vertical on doors and horizontal on drawer fronts, unless otherwise noted. Grain direction may be specified at no additional charge.
10	Center Rail	Any door over 48" [1219.2mm] high ordered without a center rail will carry no warranty. • Custom center rail placement may be specified and refers to the distance from the top of the door to the top of the center rail for most door styles.
11	Stile & Rail Dimensions	Standard stile and rail dimensions are 2 1/4" [57.2mm] wide. Additional part size options can be found on <i>Page 1.2</i> .
12	Thickness	Traditional Mortise & Tenon flat panel doors and drawer fronts are available 3/4" [19.3mm] and 1" [25.4mm] thick.

Traditional Mortise & Tenon Joinery - 1/4" Flat Panel - END

WalzCraft Insights



Finishing Sanding

- Our standard is to finish/fladder sand all products to at least 180 grit.
- Most doors are orbital sanded on both the face and back to remove any cross grain scratches.
- Unfinished orders should be scuff sanded no more than 8 hours prior to applying your finish.



1-800-237-1326

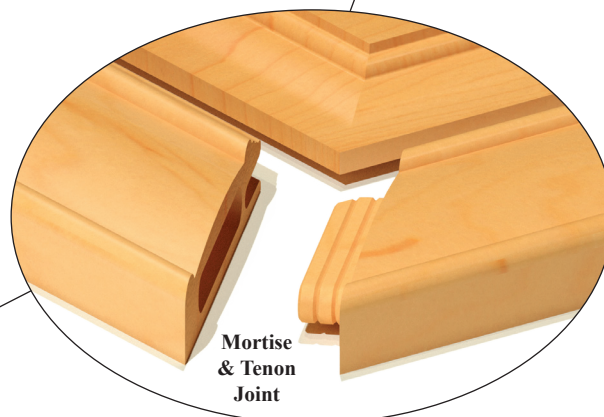
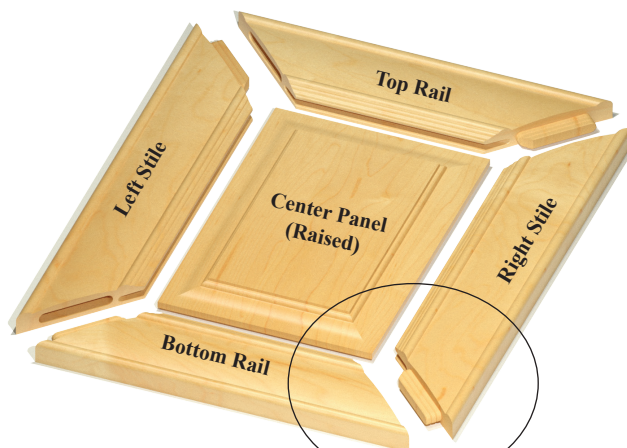
WalzCraft®

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[illegible]

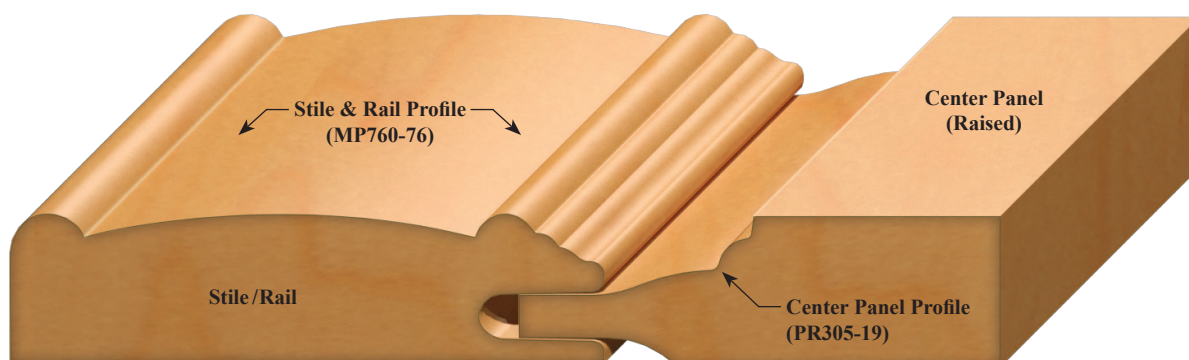
Construction/Joinery

Style 10M* Drawer Front



Style 10M Door
Pictured: S133 Marquee

Profile Locations (Outside Edge, Stile & Rail, Center Panel)



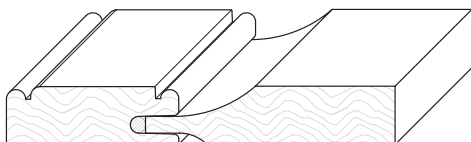
Profile Combination Examples (Outside Edge, Stile & Rail, Center Panel)



Style 10M Door



Style 10M* Drawer Front
with MP600-38



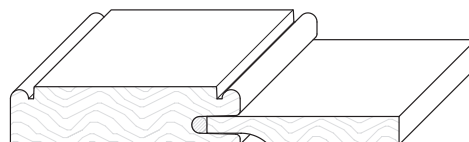
ME521, MP600-57, PR300-25



Style 10M Door



Style 10M* Drawer Front
with MP600-38



ME500, MP600-76, RVSCP-PR324



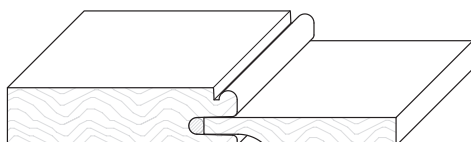
Style 10M Door



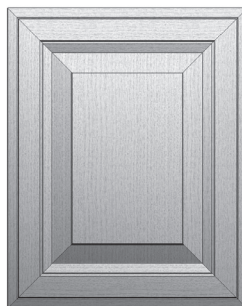
Style 10M* Drawer Front
with MP600-38



Style 34SQA* Drawer Front



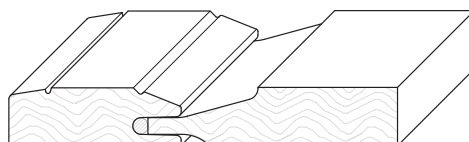
D7, MP600-76, RVSCP-PR324



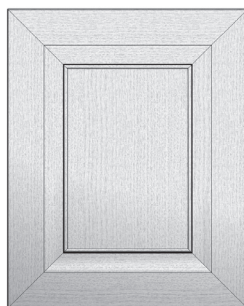
Style 10M Door



Style 10M* Drawer Front
with MP608-38



ME508, MP608-57, PR302-25



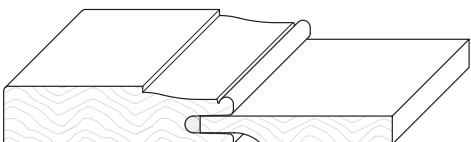
Style 10M Door



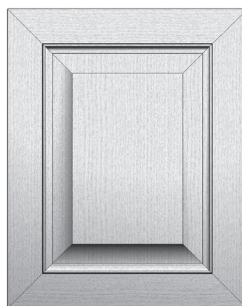
Style 10M* Drawer Front
with MP6117-38



Style 34SQA* Drawer Front



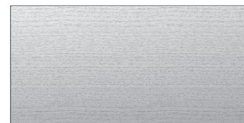
D33, MP6117-76, RVSCP-PR324



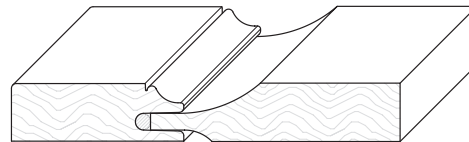
Style 10M Door



Style 10M* Drawer Front
with MP627-38

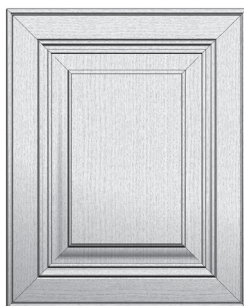


Style 34SQA* Drawer Front



D33, MP627-57, PR300-25

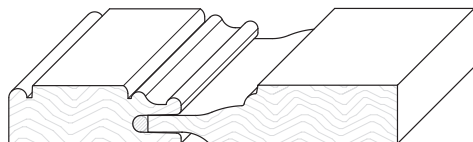
Profile Combination Examples (Outside Edge, Stile & Rail, Center Panel)...continued



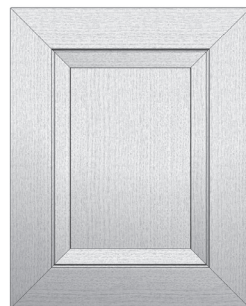
Style 10M Door



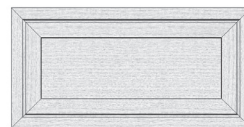
Style 10M* Drawer Front
with MP632-38



ME500, MP632-57, PR305-25



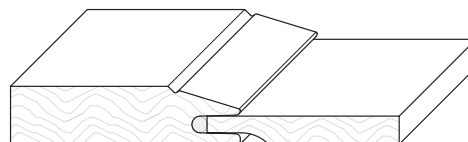
Style 10M Door



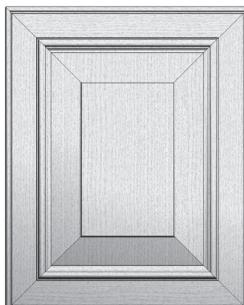
Style 10M* Drawer Front
with MP643-38



Style 34SQA* Drawer Front



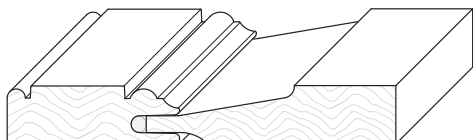
D7, MP643-76, RVSCP-PR324



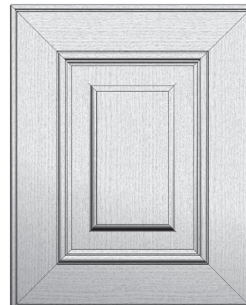
Style 10M Door



Style 10M* Drawer Front
with MP659-38 and RVSCP-PR324



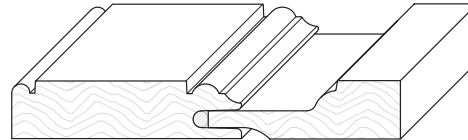
ME500, MP659-57, PR302-28



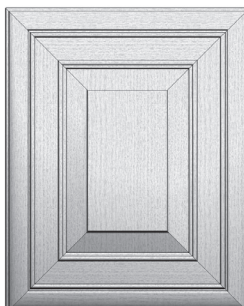
Style 10M Door



Style 10M* Drawer Front
with MP659-38 and RVSCP-PR324



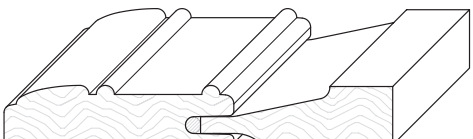
ME500, MP659-76, PR309-32



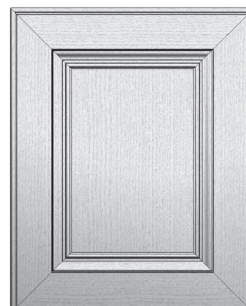
Style 10M Door



Style 10M* Drawer Front
with MP703-38



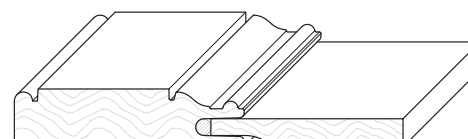
MP703-76, PR302-32



Style 10M Door

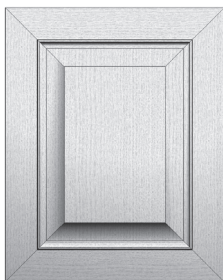


Style 10M* Drawer Front
with MP704-38



MP704-76, RVSCP-PR324

Additional Mitered Mortise & Tenon Raised Panel Door Styles

**Style: 10M**

PC: 301
Frame: PC301 x 0.6
Min. Size: 8x8
[203.2mm x 203.2mm]

**Style: 1010M**

PC: 303
Frame: PC303 x 0.6
Min. Size: 13 $\frac{3}{4}$ x8
[349.3mm x 203.2mm]

**Style: 8160M**

PC: 315
Frame: PC315 x 0.6
Min. Size: 13 $\frac{3}{4}$ x13 $\frac{3}{4}$
[349.3mm x 349.3mm]

**Style: 2291LM**

PC: 331
Frame: PC331 x 0.6
Min. Size: 13 $\frac{3}{4}$ x13 $\frac{3}{4}$
[349.3mm x 349.3mm]

**Style: 2291RM**

PC: 331
Frame: PC331 x 0.6
Min. Size: 13 $\frac{3}{4}$ x13 $\frac{3}{4}$
[349.3mm x 349.3mm]

**Style: 8170M**

PC: 315
Frame: PC315 x 0.6
Min. Size: 13 $\frac{3}{4}$ x15 $\frac{1}{2}$
[349.3mm x 393.7mm]

**Style: 8020M**

PC: 308
Frame: PC308 x 0.6
Min. Size: 19 $\frac{1}{2}$ x8
[495.3mm x 203.2mm]

**Style: 10M*
Drawer Front**

PC: 301
Frame: PC301 x 0.6
Min. Size: 8x8
[203.2mm x 203.2mm]
*Shown with 1 $\frac{1}{2}$ " [38.0mm]
stiles & rails*

**Style: 34SQA*
Drawer Front**

PC: 1001
Frame: NA
Min. Size: 3x3
[76.2mm x 76.2mm]

**Style: 8000M**

PC: 303
Frame: PC303 x 0.6
Min. Size: 8x13 $\frac{3}{4}$
[203.2mm x 349.3mm]

**Style: 1000M**

PC: 303
Frame: PC303 x 0.6
Min. Size: 8x15 $\frac{1}{2}$
[203.2mm x 393.7mm]

**Style: 8030M**

PC: 308
Frame: PC308 x 0.6
Min. Size: 8x19 $\frac{1}{2}$
[203.2mm x 495.3mm]

**Style: 2271M**

PC: 315
Frame: PC315 x 0.6
Min. Size: 8x25 $\frac{1}{4}$
[203.2mm x 641.4mm]

**Style: 2465M**

PC: 336
Frame: PC136 x 0.6
Min. Size: 13 $\frac{3}{4}$ x25
[349.3mm x 635mm]

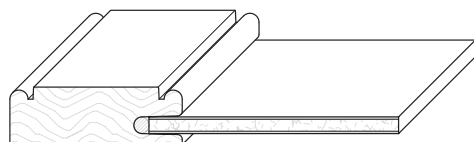
Profile Combination Examples (Outside Edge, Stile & Rail, Center Panel)



Style 40M Door



Style 40M* Drawer Front
with MP600-38



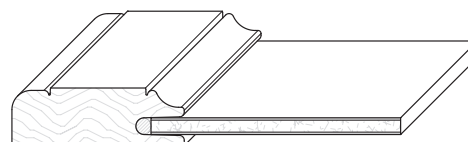
ME500, MP600-57, 1/4" Flat Panel



Style 40M Door



Style 40M* Drawer Front
with MP627-57



ME512, MP627-57, 1/4" Flat Panel



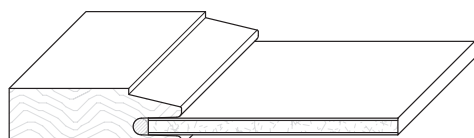
Style 40M Door



Style 40M* Drawer Front
with MP675-57



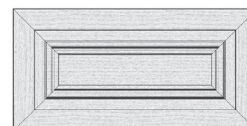
Style 34SQA* Drawer Front



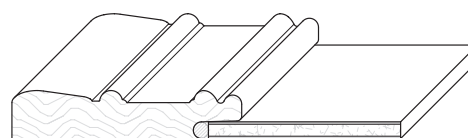
D7, MP675-57, 1/4" Flat Panel



Style 40M Door



Style 40M* Drawer Front
with MP701-57



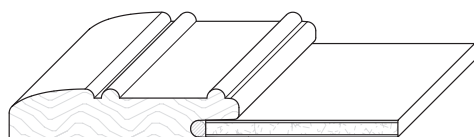
MP701-76, 1/4" Flat Panel



Style 40M Door



Style 40M* Drawer Front
with MP738-38



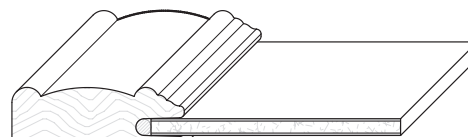
MP738-76, 1/4" Flat Panel



Style 40M Door



Style 40M* Drawer Front
with MP760-57



MP760-57, 1/4" Flat Panel

Additional Mitered Mortise & Tenon 1/4" Flat Panel Door Styles



Style: 40M
PC: 401
Frame: PC301 x 0.6
Min. Size: 6x6
[152.4mm x 152.4mm]



Style: 4040M
PC: 403
Frame: PC303 x 0.6
Min. Size: 9 3/4 x 6 3/4
[247.7mm x 168.3mm]



Style: 3160M
PC: 415
Frame: PC315 x 0.6
Min. Size: 9 3/4 x 11
[247.7mm x 279.4mm]



Style: 3291LM
PC: 431
Frame: PC331 x 0.6
Min. Size: 11 x 9 3/4
[279.4mm x 247.7mm]



Style: 3291RM
PC: 431
Frame: PC331 x 0.6
Min. Size: 11 x 9 3/4
[279.4mm x 247.7mm]



Style: 3170M
PC: 415
Frame: PC315 x 0.6
Min. Size: 11 x 11 1/2
[279.4mm x 292.1mm]



Style: 4020M
PC: 408
Frame: PC308 x 0.6
Min. Size: 15 3/4 x 6 3/4
[390.5mm x 168.3mm]



Style: 40M*
Drawer Front
PC: 401
Frame: PC301 x 0.6
Min. Size: 6x6
[152.4mm x 152.4mm]
Shown with 1 1/2" [38.0mm]
stiles & rails



Style: 34SQA*
Drawer Front
PC: 1001
Frame: NA
Min. Size: 3x3



Style: 4044M
PC: 403
Frame: PC303 x 0.6
Min. Size: 6x11
[152.4mm x 279.4mm]



Style: 4043M
PC: 403
Frame: PC303 x 0.6
Min. Size: 6x12
[152.4mm x 304.8mm]



Style: 4030M
PC: 408
Frame: PC308 x 0.6
Min. Size: 6 3/8 x 15 3/8
[168.3mm x 390.5mm]



Style: 3271M
PC: 415
Frame: PC315 x 0.6
Min. Size: 6 3/8 x 19 3/4
[168.3mm x 501.7mm]



Style: 3465M
PC: 436
Frame: PC336 x 0.6
Min. Size: 9 3/4 x 16 1/2
[247.7mm x 419.1mm]

Cabinet Doors & Drawer Front Options

Mitered Mortise & Tenon Joinery - Raised & ¼" Flat Panel

Important Information: Mitered Mortise & Tenon Joinery - Raised & ¼" Flat Panel

For additional door styles, profiles, and detailed technical information, please reference the Master Product Specifications Catalog.

1	Order Forms	Please use <i>Door and/or Drawer Front Order Forms (E•Z Forms #2, #2.5 and/or #3)</i> . • When ordering a ¼" flat panel mitered door, please indicate the word "Flat" in the space provided for the panel profile on the order form.
2	Pricing	Please see <i>Sections B.5, B.6 and B.16</i> of our current Wholesale Pricing Catalog .
3	Hinge Boring	Popular hinge boring options can be found on <i>Page 4.1</i> . Additional hinge boring options can be found in <i>Section F.1</i> of our Master Product Specifications Catalog .
4	Materials	Popular wood species /grades can be found starting on <i>Page 14.1</i> . Additional wood species options can be found in our Master Product Specifications Catalog or viewed on our website at WalzCraft.com.
5	Finishing	Popular finishing options can be found starting on <i>Page 13.1</i> . Additional finishing options can be found in our Master Product Specifications Catalog or viewed on our website at WalzCraft.com.
6	Minimum Sizes	Minimum width x height will be noted below the image of your chosen door style as shown on the preceding page. • Raised Panel Minimum sizes are based on 2¼" [57.2mm] wide stiles and rails with a 1¼" [31.8mm] panel reveal. • Flat Panel Minimum sizes are based on 2¼" [57.2mm] wide stiles and rails with a 1½" [38.1mm] visual panel area.
7	Frame & Mullion	Doors may be ordered as a frame only (routed for glass) or as a frame with mullions. Popular mullion lite pattern options can be found starting on <i>Page 2.37</i> . Additional mullion lite pattern options can be found in <i>Section B.12</i> of our Master Product Specifications Catalog .
8	Finger Pulls	Popular finger pull options can be found on <i>Page 4.2</i> . Additional finger pull options can be found in <i>Section F.7</i> of our Master Product Specifications Catalog .
9	Grain Direction	Standard grain direction for the center panel is vertical on doors and horizontal on drawer fronts, unless otherwise noted. Grain direction may be specified at no additional charge.
10	Center Rail	Any door over 48" [1219.2mm] high ordered without a center rail will carry no warranty. • Custom center rail placement may be specified and refers to the distance from the top of the door to the top of the center rail for most door styles.
11	Stile & Rail Dimensions	Standard stile and rail dimensions are determined by the miter profile chosen. Options can be found starting on <i>Page 3.3</i> . MP600/MP6000 series of miter profiles accommodate width flexibility. See <i>Page 3.3</i> for more information.
12	Thickness	Mitered doors and drawer fronts are available ¾" [19.1mm] and 1" [25.4mm] thick.

Mitered Mortise & Tenon Joinery - Raised & ¼" Flat Panel - END

WalzCraft Insights



Pinless Door Construction

- To ensure the highest level of quality, our Traditional, Mitered, and French Mitered door joints use a pinless construction method.
- The result is a professionally crafted door with a high-end, organic appearance.
- As an added benefit, there is no need to fill pinholes.

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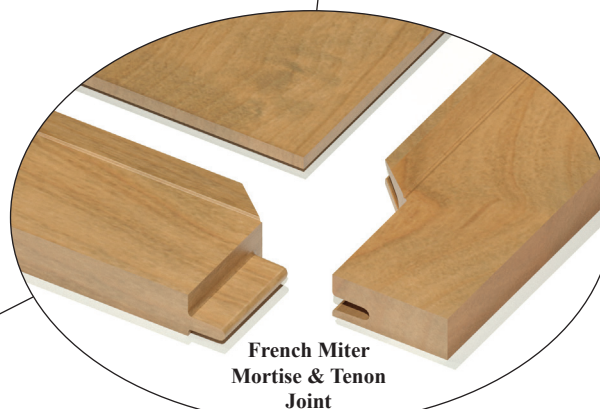
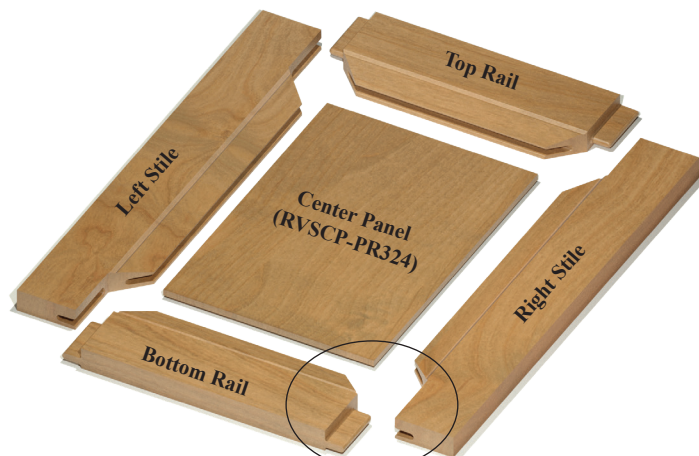
WalzCraft.com

Construction/Joinery

Style 10FM* Drawer Front



Style 10FM Door
Pictured: S842 Burbank



French Miter
Mortise & Tenon
Joint

Profile Locations (Outside Edge, Stile & Rail, Center Panel)



Profile Combination Examples (Outside Edge, Stile & Rail, Center Panel)



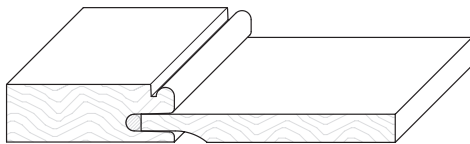
Style 10FM Door



Style 10FM* Drawer Front with
MP600-38 Top & Bottom Rails



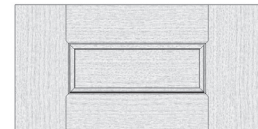
Style 34SQA* Drawer Front



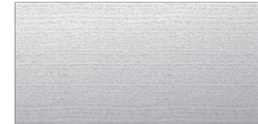
D7, MP600-57, RVSCP-PR324



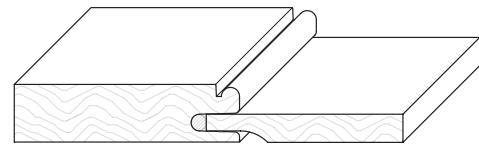
Style 10FM Door



Style 10FM* Drawer Front with
MP600-57 Top & Bottom Rails



Style 34SQA* Drawer Front



D7, MP600-76, RVSCP-PR324



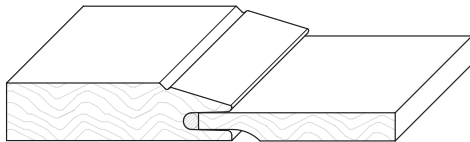
Style 10FM Door



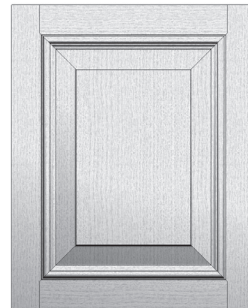
Style 10FM* Drawer Front with
MP643-44 Top & Bottom Rails



Style 34SQA* Drawer Front



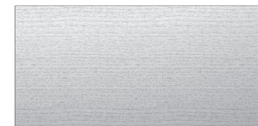
D7, MP643-76, RVSCP-PR324



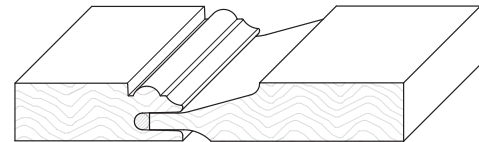
Style 10FM Door



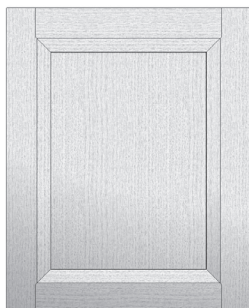
Style 10FM* Drawer Front with
MP659-51 Top & Bottom Rails &
RVSCP-PR324 Center Panel



Style 34SQA* Drawer Front



D7, MP659-57, PR302-25



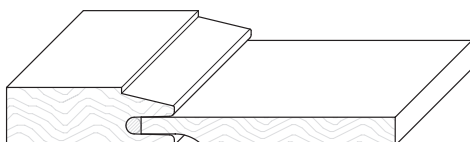
Style 10FM Door



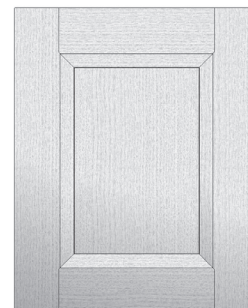
Style 10FM* Drawer Front with
MP675-44 Top & Bottom Rails



Style 34SQA* Drawer Front



D7, MP675-57, RVSCP-PR324



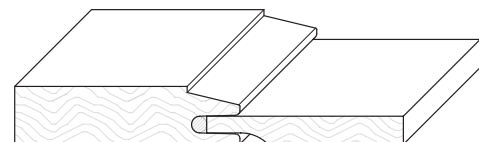
Style 10FM Door



Style 10FM* Drawer Front with
MP675-44 Top & Bottom Rails



Style 34SQA* Drawer Front



D7, MP675-76, RVSCP-PR324

Profile Combination Examples (Outside Edge, Stile & Rail, Center Panel)...continued



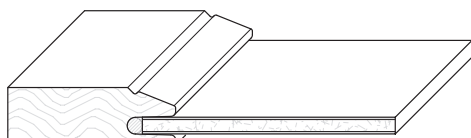
Style 40FM Door



Style 40FM* Drawer Front



Style 34SQA* Drawer Front



D7, MP608-57, 1/4" Flat Panel



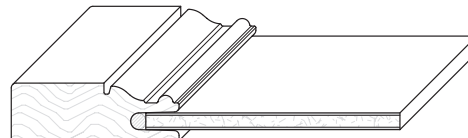
Style 40FM Door



Style 40FM* Drawer Front with
MP604-44 Top & Bottom Rails



Style 34SQA* Drawer Front



D33, MP604-57, 1/4" Flat Panel

Additional French Mitered Door Styles

French Miter - Raised Panel



Style: 10FM

PC: 301
Frame: PC301 x 0.6
Min. Size: 8x8
[203.2mm x 203.2mm]



Style: 1010FM

PC: 303
Frame: PC303 x 0.6
Min. Size: 13 3/4 x 8
[349.3mm x 203.2mm]



Style: 8020FM

PC: 308
Frame: PC308 x 0.6
Min. Size: 19 1/2 x 8
[495.3mm x 203.2mm]



Style: 10FM*
Drawer Front

PC: 301
Frame: PC301 x 0.6
Min. Size: 8x8
[203.2mm x 203.2mm]
Shown with 1 1/2" [38.0mm]
top & bottom rails

French Miter - 1/4" Flat Panel



Style: 40FM

PC: 401
Frame: PC301 x 0.6
Min. Size: 6 5/8 x 6
[168.3mm x 152.4mm]



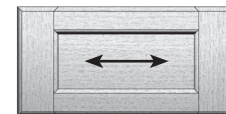
Style: 4040FM

PC: 403
Frame: PC303 x 0.6
Min. Size: 9 3/4 x 6 3/4
[247.7mm x 168.3mm]



Style: 4020FM

PC: 408
Frame: PC308 x 0.6
Min. Size: 15 3/8 x 6 3/4
[390.5mm x 168.3mm]



Style: 40FM*
Drawer Front

PC: 401
Frame: PC301 x 0.6
Min. Size: 6 5/8 x 6
[168.3mm x 152.4mm]
Shown with 1 1/2" [38.0mm]
top & bottom rails

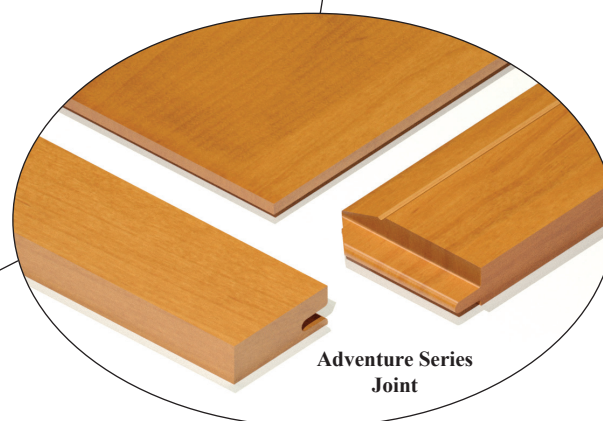
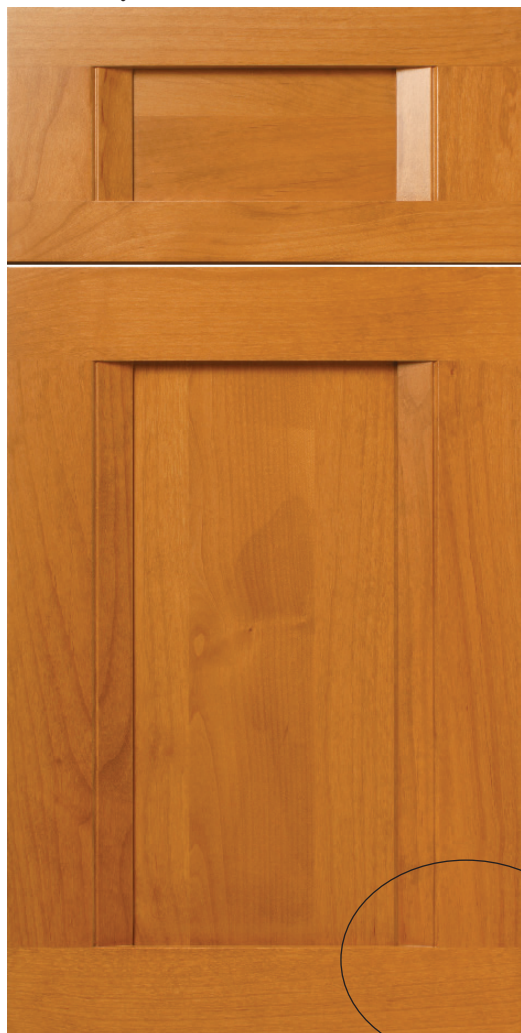
Important Information: French Mitered Mortise & Tenon Joinery - Raised & ¼" Flat Panel**For additional door styles, profiles, and detailed technical information, please reference the Master Product Specifications Catalog.**

1	Order Forms	Please use Door and/or Drawer Front Order Forms (E•Z Forms #2, #2.5 and/or #3) . • When ordering a flat panel french miter door, please indicate the word "Flat" in the space provided for the panel profile on the order form.
2	Pricing	Please see Section B.7 of our current Wholesale Pricing Catalog .
3	Hinge Boring	Popular hinge boring options can be found on Page 4.1 . Additional hinge boring options can be found in Section F.1 of our Master Product Specifications Catalog .
4	Materials	Popular wood species /grades can be found starting on Page 14.1 . Additional wood species options can be found in our Master Product Specifications Catalog or viewed on our website at WalzCraft.com.
5	Finishing	Popular finishing options can be found starting on Page 13.1 . Additional finishing options can be found in our Master Product Specifications Catalog or viewed on our website at WalzCraft.com.
6	Minimum & Maximum Sizes	Minimum width x height will be noted below the image of your chosen door style as shown on the preceding page. • Raised Panel Minimum sizes are based on 2¼" [57.2mm] wide stiles and rails with a 1¼" [31.8mm] panel reveal. • Flat Panel Minimum sizes are based on 2¼" [57.2mm] wide stiles and rails with a 1½" [38.1mm] visual panel area. • Maximum height for french mitered doors is 96" [2438.4mm]. • See Section B.7 of our Master Product Specification Catalog for more information on minimum and maximum sizes.
7	Frame & Mullion	Doors may be ordered as a frame only (routed for glass) or as a frame with mullions. Popular mullion lite pattern options can be found starting on Page 2.37 . Additional mullion lite pattern options can be found in Section B.12 of our Master Product Specifications Catalog .
8	Finger Pulls	Popular finger pull options can be found on Page 4.2 . Additional finger pull options can be found in Section F.7 of our Master Product Specifications Catalog .
9	Grain Direction	Standard grain direction is vertical on doors, and horizontal on drawer fronts. Grain direction may be specified at no additional charge.
10	Center Rail	Any door over 48" [1219.2mm] high ordered without a center rail will carry no warranty. • Custom center rail placement may be specified and refers to the distance from the top of the door to the top of the center rail for most door styles.
11	Stile & Rail Dimensions	Standard stile and rail dimensions are determined by the miter profile chosen. Options can be found starting on Page 3.3 . Some MP600/MP6000 series of miter profiles accommodate width flexibility. See Page 3.3 for more information.
12	Thickness	French mitered doors and drawer fronts are available ¾" [19.1mm] and 1" [25.4mm] thick.
13	Stile & Rail Profiles	Available with MP600/MP6000 series mitered profiles with the "FM" symbol. Options can be found starting on Page 3.3 .
14	Door Styles	Available in all of the same door styles as the raised and flat panel mitered doors. Simply add an "FM" to the style number (ie: Style 10FM). Options can be found on Page 2.18 and 2.20 .
15	Miter Profile Sizing	Due to the manufacturing process, outside stiles & rails will finish at ⅛" [1.5mm] narrower than what is denoted by the profile part number. For example, MP604-76 will finish at 2⅝" [74.5mm] wide, not 3" [76.0mm]. Add ⅛" [1.5mm] to outside stiles & rails widths if you wish to have them finish at 3" [76.0mm]. This also applies to non-standard widths: • Order MP604 - 71.5mm to finish at 70mm wide. • Order MP604 - 2⅜" to finish at 2¾" wide.

French Miter M/T Joinery - Raised & ¼" Flat Panel - END

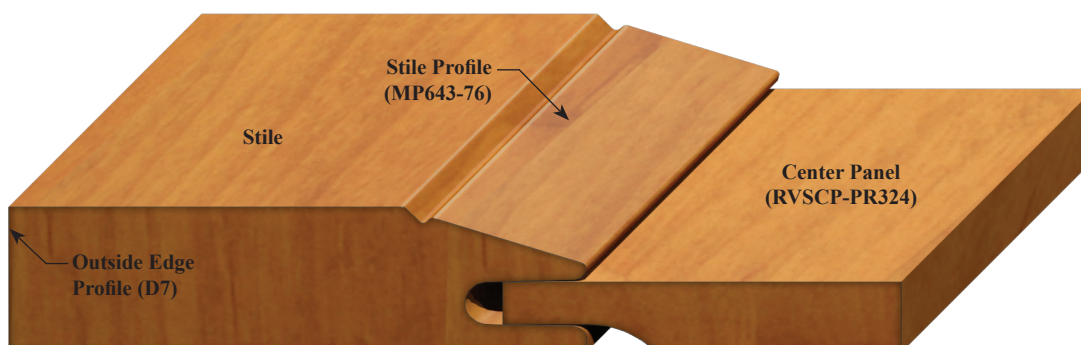
Construction / Joinery

Style 1801ASMP* Drawer Front

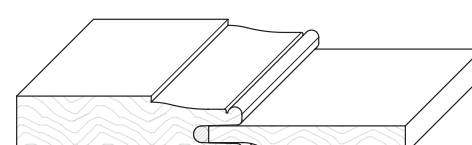
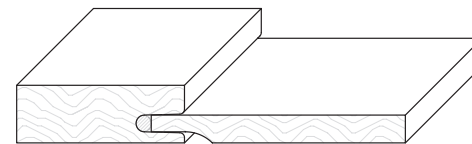
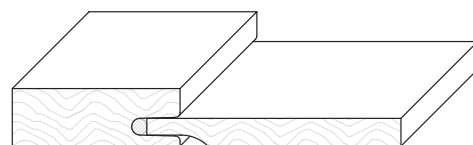
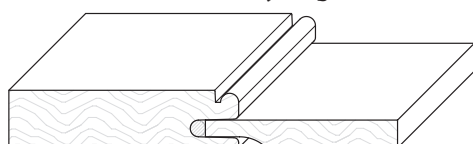
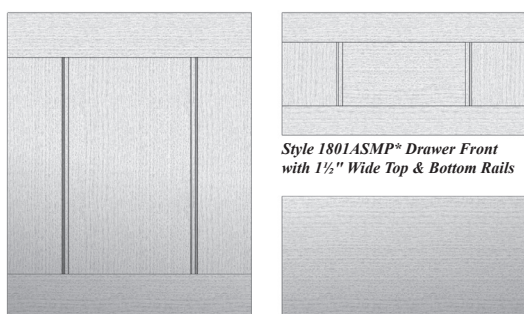
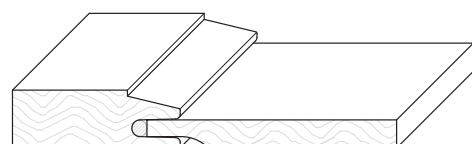
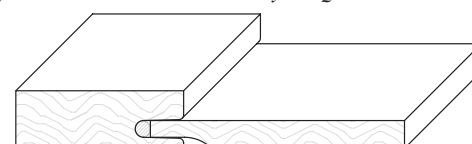
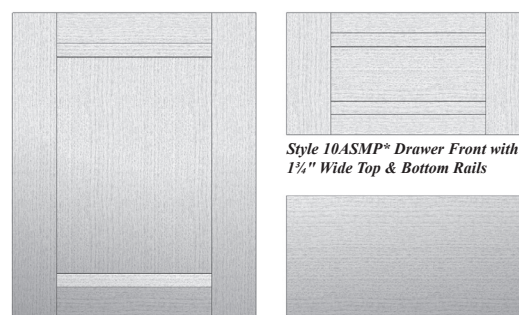
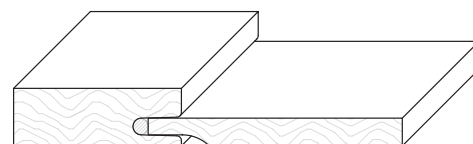
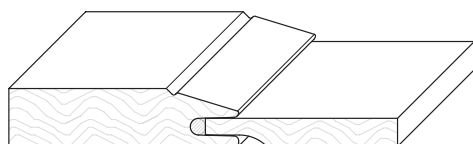


Style 1801ASMP Door
Pictured: S896 Cadence

Profile Locations (Outside Edge, Stile & Rail, Center Panel)



Profile Combination Examples (Outside Edge, Stile & Rail, Center Panel)



Additional Adventure Series Mortise & Tenon Door Styles

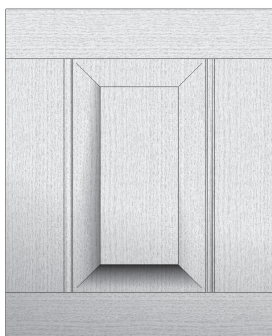
Adventure Series - Raised Panel



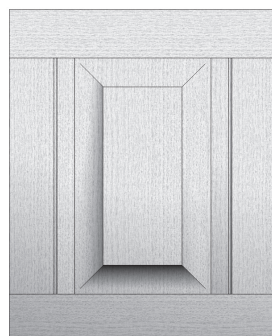
Style: 10ASTP
PC: 101
Frame: PC101 x 0.6
Min. Size: 8x8
 [203.2mm x 203.2mm]



Style: 1801ASTP
PC: 101
Frame: PC101 x 0.6
Min. Size: 8x8
 [203.2mm x 203.2mm]



Style: 10ASMP
PC: 301
Frame: PC301 x 0.6
Min. Size: 8x8
 [203.2mm x 203.2mm]

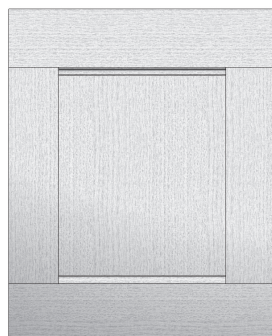


Style: 1801ASMP
PC: 301
Frame: PC301 x 0.6
Min. Size: 8x8
 [203.2mm x 203.2mm]

Adventure Series - ¼" Flat Panel



Style: 40ASTP
PC: 201
Frame: PC101 x 0.6
Min. Size: 6½x6
 [168.3mm x 152.4mm]



Style: 1401ASTP
PC: 201
Frame: PC101 x 0.6
Min. Size: 6½x6
 [168.3mm x 152.4mm]



Style: 40ASMP
PC: 401
Frame: PC301 x 0.6
Min. Size: 6½x6
 [168.3mm x 152.4mm]



Style: 1401ASMP
PC: 401
Frame: PC301 x 0.6
Min. Size: 6½x6
 [168.3mm x 152.4mm]

Important Information: Adventure Series - Raised & ¼" Flat Panel**For additional door styles, profiles, and detailed technical information, please reference the Master Product Specifications Catalog.**

1	Order Forms	Please use <i>Adventure Series Order Form (E.Z Form #2.7)</i> . • When ordering a ¼" flat panel Adventure Series door, please indicate the word "Flat" in the space provided for the panel profile on the order form.
2	Pricing	Please see <i>Section B.7</i> of our current Wholesale Pricing Catalog .
3	Hinge Boring	Popular hinge boring options can be found on <i>Page 4.1</i> . Additional hinge boring options can be found in <i>Section F.1</i> of our Master Product Specifications Catalog .
4	Materials	Popular wood species /grades can be found starting on <i>Page 14.1</i> . Additional wood species options can be found in our Master Product Specifications Catalog or viewed on our website at WalzCraft.com.
5	Finishing	Popular finishing options can be found starting on <i>Page 13.1</i> . Additional finishing options can be found in our Master Product Specifications Catalog or viewed on our website at WalzCraft.com.
6	Minimum Sizes	Minimum width x height will be noted below the image of your chosen door style as shown on the preceding page. • Raised Panel Minimum sizes are based on 2¼" [57.2mm] wide stiles and rails with a 1¼" [31.8mm] panel reveal. • Flat Panel Minimum sizes are based on 2¼" [57.2mm] wide stiles and rails with a 1½" [38.1mm] visual panel area.
7	Frame Only	Doors may be ordered as a frame only (routed for glass).
8	Finger Pulls	Popular finger pull options can be found on <i>Page 4.2</i> . Additional finger pull options can be found in <i>Section F.7</i> of our Master Product Specifications Catalog .
9	Grain Direction	Standard grain direction is vertical on doors, and horizontal on drawer fronts, unless otherwise noted. Grain direction may be specified at no additional charge.
10	Center Rail	Any door over 48" [1219.2mm] high ordered without a center rail will carry no warranty. • Custom center rail placement may be specified and refers to the distance from the top of the door to the top of the center rail for most door styles.
11	Stile & Rail Dimensions	Traditional Profiles: Standard stile and rail dimensions are 2¼" [57.2mm] wide. Miter Profiles: Standard stile and rail dimensions are determined by the miter profile chosen. Options can be found starting on <i>Page 3.3</i> . MP600/MP6000 series of miter profiles accommodate width flexibility. See <i>Page 3.3</i> for more information.
12	Thickness	Adventure Series doors and drawer fronts are available ¾" [19.1mm] and 1" [25.4mm] thick.
13	Stile & Rail Profiles	Available with traditional profiles with the [4S] symbol. Options can be found starting on <i>Page 3.1</i> . • SR100 or SR123 are the square profiles used for traditional mortise and tenon profiles. Available with MP600/MP6000 series mitered profiles with the [4S] symbol. Options can be found starting on <i>Page 3.3</i> . • MP612 is the square profile used for mitered profiles.
14	Door Styles	Available with traditional profiles and raised panel door Styles 10, 1000, 1010, 1801, 8000. Simply add an ASTP to the style number (ex: Style 10ASTP). Available with miter profiles and raised panel door Styles 10, 1000, 1801, 8000. Simply add an ASMP to the style number (ex: Style 10ASMP). Available with traditional profiles and flat panel door Styles 40, 1401, 4040, 4043, 4044. Simply add an ASTP to the style number (ex: Style 40ASTP). Available with miter profiles and flat panel door Styles 40, 1401, 4043, 4044. Simply add an ASMP to the style number (ex: Style 40ASMP).
15	Miter Profile Sizing	Due to the manufacturing process for Adventure Series products using mitered profiles, the outside stiles and rails will finish at ⅞" [1.5mm] narrower than what is denoted by the profile part number. For example, MP604-76 will finish at 2⅞" [74.5mm] wide, not 3" [76.0mm]. • Add ⅞" [1.5mm] to outside stiles & rails widths if you wish to have them finish at 3" [76.0mm]. • This also applies to non-standard widths: ◦ Order MP604 - 71.5mm to finish at 70mm wide. ◦ Order MP604 - 2⅞" to finish at 2¾" wide. • This does not apply to traditional profiles.

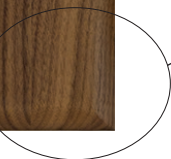
Adventure Series - Raised & ¼" Flat Panel - END

Construction / Joinery

Style 1270* Drawer Front



Style 1270 Door
Pictured: S1029 Ledbetter



Profile Locations (Outside Edge & Batten)

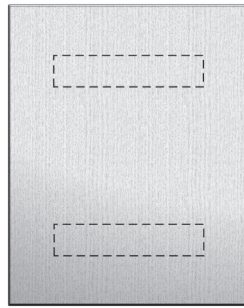
Outside Edge
Profile (D40)



Batten

Cutaway View of Door

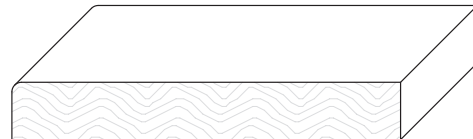
Profile Combination Examples (Outside Edge)



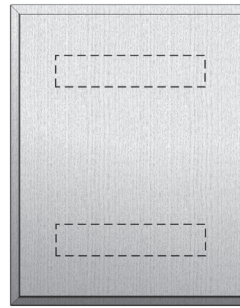
Style 1270 Door



Style 1270* Drawer Front



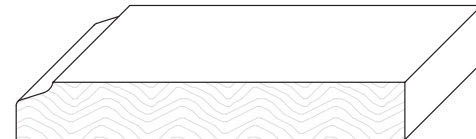
D32, Batten not pictured



Style 1270 Door



Style 1270* Drawer Front



D31, Batten not pictured

Important Information: Solid Wood Slab & Batten

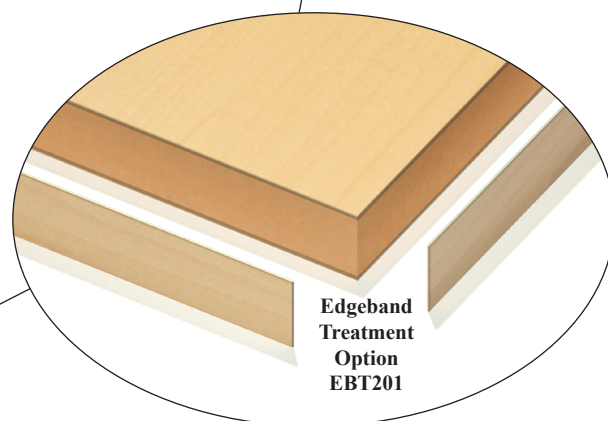
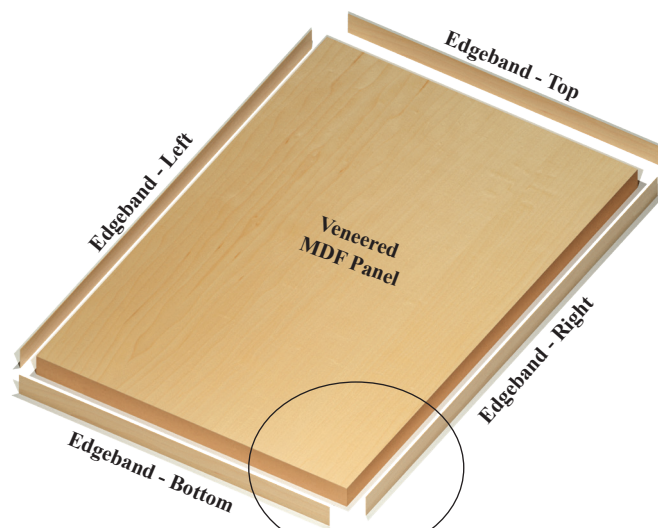
For additional door styles, profiles, and detailed technical information, please reference the Master Product Specifications Catalog.

1	Order Forms	Please use Door and/or Drawer Front Order Forms (E•Z Forms #2, #2.5 and/or #3) .
2	Pricing	Please see Section B.9 of our current Wholesale Pricing Catalog . Price Classes: Door Style 1270 = PC501, Drawer Front Style 1270* = PC500
3	Hinge Boring	Popular hinge boring options can be found on Page 4.1 . Additional hinge boring options can be found in Section F.1 of our Master Product Specifications Catalog . If using 165° or 170° long arm hinges our standard hinge bore placement is not compatible . • Custom batten placement or custom hinge bore location may be an option.
4	Materials	Popular wood species /grades can be found on Page 14.1 . Additional wood species options can be found in our Master Product Specifications Catalog or viewed on our website at WalzCraft.com.
5	Finishing	Popular finishing options can be found starting on Page 13.1 . Additional finishing options can be found in our Master Product Specifications Catalog or viewed on our website at WalzCraft.com.
6	Minimum Sizes	1270* Drawer Front minimum sizes: 3" wide x 3" high [76.2mm x 76.2mm] 1270 Door minimum sizes: 6" wide x 4 3/8" high [152.4mm x 111.1mm]
7	Finger Pulls	Popular finger pull options can be found on Page 4.2 . Additional finger pull options can be found in Section F.7 of our Master Product Specifications Catalog .
8	Grain Direction	Standard grain direction is vertical on doors, and horizontal on drawer fronts. Grain direction may be specified at no additional charge.
9	Thickness	Solid wood slab & batten doors and drawer fronts are available 3/4" [19.3mm] and 1" [25.4mm] thick.
10	Solid Wood	Sunken glue joints or variances in thickness on the face of the staves is possible when using solid wood. If this is a concern, we suggest using Style 60 doors/drawer fronts. Options can be found starting on Page 2.33 .
11	Full Overlay or Inset Usage	Not recommended for applications with tight tolerances due to expansion and contraction concerns.
12	Grain & Color Coordination	Grain and color coordination is an option for certain styles of slab doors. Please see Sections B.9 and G.17 of our Master Product Specifications Catalog for more information.
13	Battens	<ul style="list-style-type: none"> Dashed lines on drawings indicate the battens that are attached to the back side of the door. Battens are not glued to the door. They are attached with screws through oversized holes to allow wood movement. Battens are 5/8" thick x 1 1/4" wide [15.9mm x 39.7mm] and run across the grain. Battens are positioned 2 1/4" [57.2mm] from the left/right edges and 2 1/2" [63.5mm] from the top/bottom of doors. Additional battens are evenly spaced between the top and bottom batten. <ul style="list-style-type: none"> Doors up to 9 1/4" [235.0mm] high use 1 batten (centered) Doors 9 1/2" [235.7mm] to 48" [1219.2mm] high use 2 battens. Doors 48 1/2" [1220.0mm] to 66" [1676.4mm] high use 3 battens. Doors 66 1/2" [1677.2mm] to 96" [2438.4mm] high use 4 battens.
14	Outside Edge Profile	Available with your choice of outside edge profile. Options can be found starting on Page 3.17 .

Solid Wood Slab & Batten - END

Construction / Joinery

Style 60* Drawer Front



Style 60 Door
Pictured: S920 Venture

Profile Locations (Outside Edge)

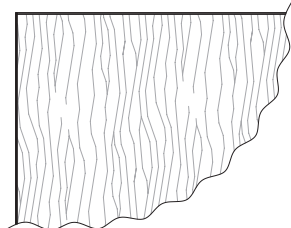
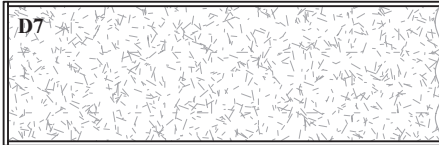


Veneered & Edgebanded

Cabinet Door & Drawer Front Options

EBT201 (Wood Veneer Edge - Machine Applied)

→ ← 1/32" [0.8mm]

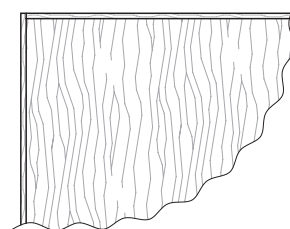


- Only available with D7 Outside Edge Profile.

Minimum Size: 3" x 3" [76.2mm x 76.2mm] after edgebanding.

EBT202 (1/8" [3.2mm] Solid Wood Edge - Machine Applied)

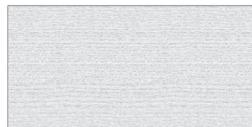
→ ← 1/8" [3.2mm]



- Only available with D7, D33, D66, or D147 outside edge profile.

Minimum Size: 3 1/4" x 3 1/4" [82.6mm x 82.6mm] after edgebanding.

Veneered & Edgebanded Door Styles



Style: 60* Drawer Front
PC: Variable



Style: 60
PC: Variable

Popular Wood Species / Grades for Veneered & Edgebanded Doors

Wood Species	Color/Grain	Grade
ALDER	PS	Natural / Standard Grade
		Select / Premium Grade
ASH	PS	Natural / Standard Grade
BIRCH	RC - WPF	Natural / Standard Grade
CHERRY	PS	Natural / Standard Grade
	No Sap (Straight Grain)	Select / Premium Grade
MAPLE - HARD	PS	Natural / Standard Grade
	RC	Select / Premium Grade
	(Straight Grain)	Natural / Standard Grade
OAK - RED	RC	Natural / Standard Grade
	Rift Sawn (Straight Grain)	Select / Premium Grade
		Natural / Standard Grade
OAK - WHITE	PS	Natural / Standard Grade
		Natural Plus Grade
		Select / Premium Grade
	Quarter Sawn	Natural / Standard Grade
		Natural Plus Grade
		Select / Premium Grade
WALNUT	PS	Natural / Standard Grade
		Natural Plus Grade
		Select / Premium Grade

RC = Rotary Cut Veneer w/ MDF Core PS = Plain Sliced Veneer w/ MDF Core
WPF = Whole Piece Face

Continued on next page...

Cabinet Door & Drawer Front Options

Veneered & Edgebanded

Important Information: Veneered & Edgebanded

For additional door styles, profiles, and detailed technical information, please reference the Master Product Specifications Catalog.

1	Order Forms	Please use <i>Veneered and Edgebanded Door and Drawer Front Order Form (E•Z Form #7)</i> .
2	Pricing	Please see <i>Section B.10</i> of our current Wholesale Pricing Catalog .
3	Hinge Boring	Popular hinge boring options can be found on <i>Page 4.1</i> . Additional hinge boring options can be found in <i>Section F.1</i> of our Master Product Specifications Catalog .
4	Materials	Popular wood species and grade combinations are shown on previous page. • Additional options can be found in <i>Section B.10</i> of our current Wholesale Pricing Catalog . Constructed with an MDF core, "A" grade face, and #1 grade back. Raw MDF style options can be found on <i>Page 17.3</i> and <i>Section B.10</i> of our Master Product Specifications Catalog .
5	Finishing	Popular finishing options can be found starting on <i>Page 13.1</i> . Additional finishing options can be found in our Master Product Specifications Catalog or viewed on our website at WalzCraft.com.
6	Minimum & Maximum Sizes	Minimum width x height will be noted below the image of your chosen EBT option on the preceding page. • Maximum with Vertical Grain: 48" wide x 96" high [1219.2mm x 2438.4mm]. • Maximum with Horizontal Grain: 96" wide x 48" high [2438.4mm x 1219.2mm]. • See <i>Section B.10</i> of our Master Product Specification Catalog for more information on minimum and maximum sizes.
7	Frame & Mullion	Certain EBT options may be ordered as a frame only (routed for glass) but are not available with mullions.
8	Finger Pulls	Finger pull routes are not available with EBT options shown here. For more edgeband treatments and compatible finger pull options please see <i>Section B.10</i> of our Master Product Specifications Catalog .
9	Grain Direction	Standard grain direction is vertical on doors, and horizontal on drawer fronts. Grain direction may be specified at no additional charge.
10	Thickness	Both EBT options shown are available ¾" [19.1mm] thick. EBT202 is also available 1" [25.4mm] thick for an upcharge.
11	Grain & Color Coordination	Grain and color coordination is an option for certain style 60 doors. Please see <i>Section G.17</i> of our Master Product Specifications Catalog for more information.
12	Oak - White, Select/Premium Grade	Oak - White, Select/Premium Grade is not an available grade in solid wood products, including the edgeband on the EBT202 . • As an alternative, we offer Oak - White, Natural Plus Grade for EBT202 . • See <i>Page 14.2</i> for wood grade descriptions.

Veneered & Edgebanded - END

WalzCraft Insights

About WalzCraft

- Founded in 1982, WalzCraft is a family-owned business with over 250 dedicated employees.
- We focus on providing custom cabinet components to small and medium sized cabinet, closet, refacing, and woodworking companies.
- Products are custom-made-to-order in La Crosse, WI, and are available unfinished or prefinished (see *Pages 13.1 - 13.3* for finishing options).



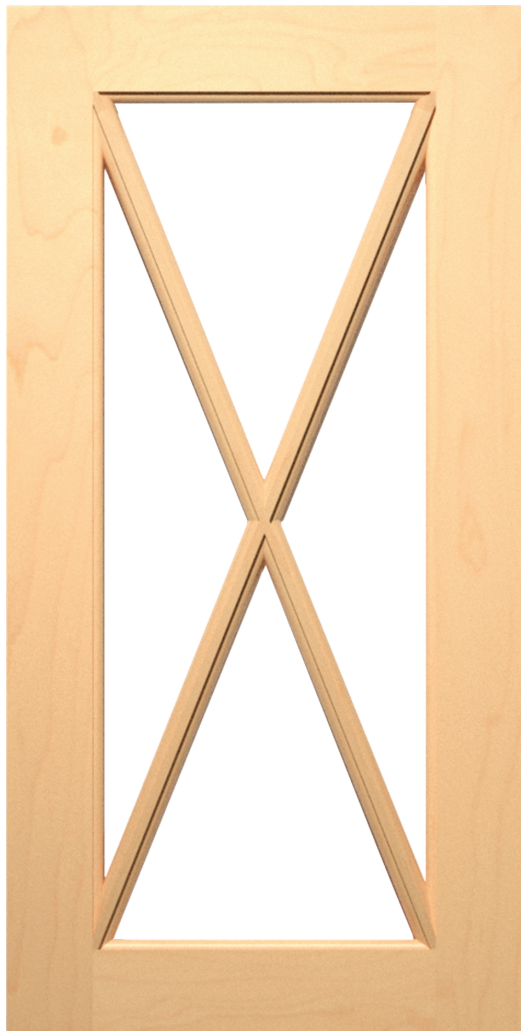
1-800-237-1326

WalzCraft®

WalzCraft.com

Mullion Lite Patterns

LP107 - 4 Lites



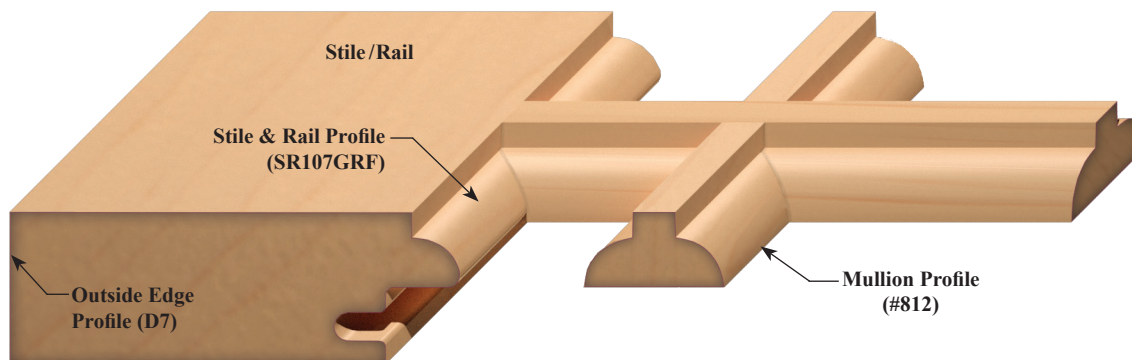
Style 10 Door

LP107 - (2) Patterns, 7 Lites

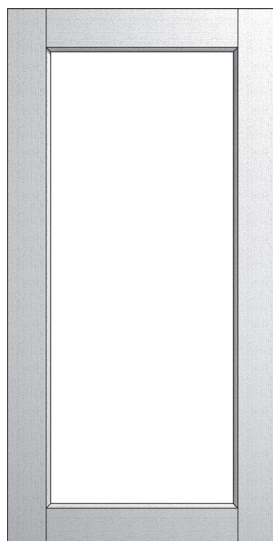


Style 10 Door

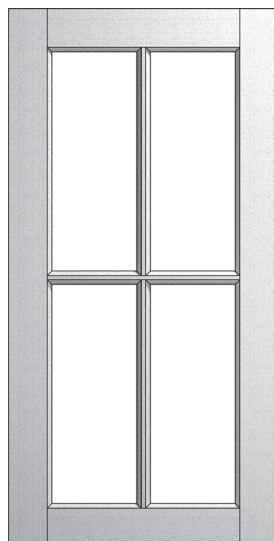
Profile Locations (Outside Edge, Stile & Rail, Mullion)



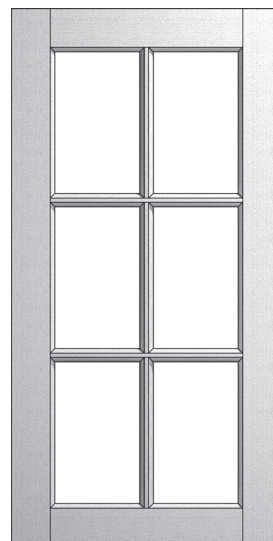
Mullion Lite Pattern Options



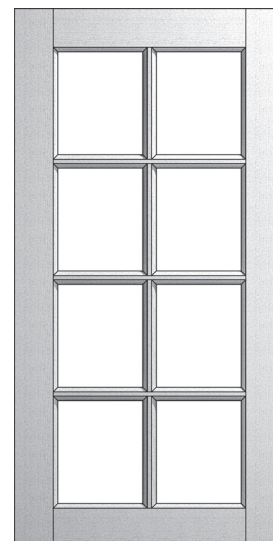
Style 10
Frame Door



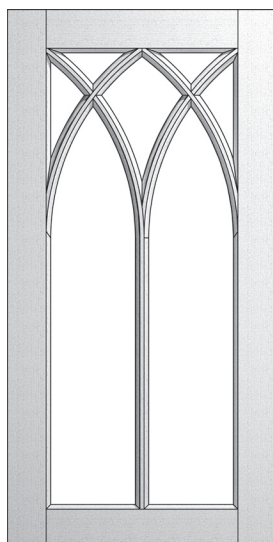
Style 10
LP001 - 4 Lites
2 Wide x 2 High



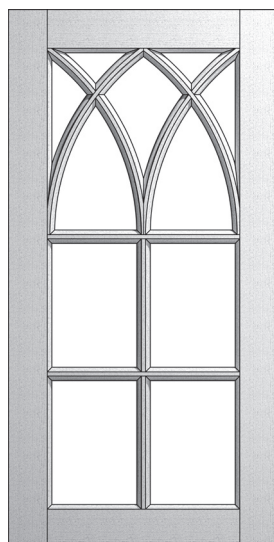
Style 10
LP001 - 6 Lites
2 Wide x 3 High



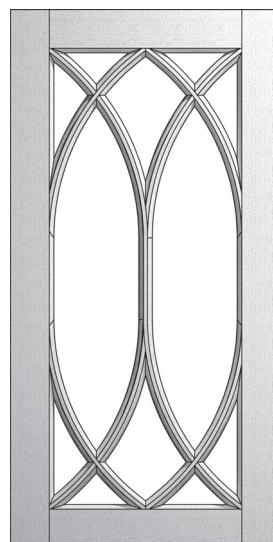
Style 10
LP001 - 8 Lites
2 Wide x 4 High



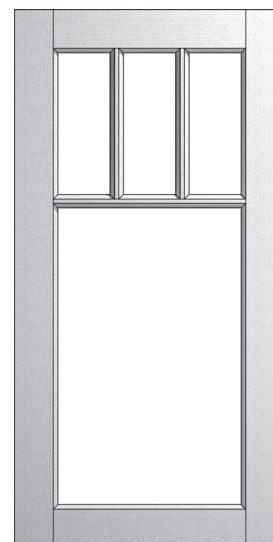
Style 10
LP105 - 7 Lites



Style 10
LP105 over 2wx2h Lites
11 Lites

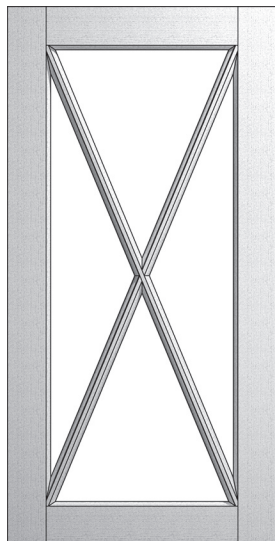


Style 10
LP105 - 2 Patterns
12 Lites

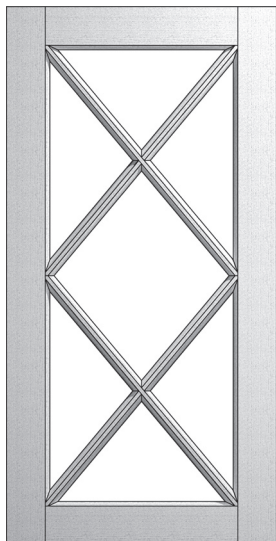


Style 10
LP109 - 4 Lites

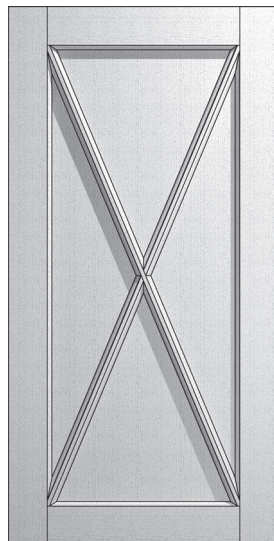
Mullion Lite Pattern Options



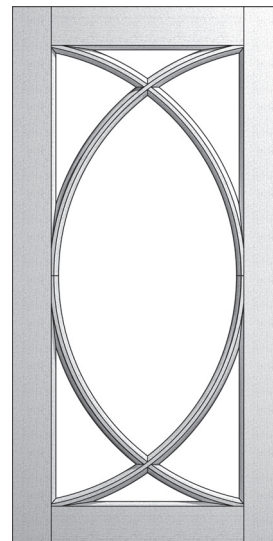
Style 10
LP107 - 4 Lites



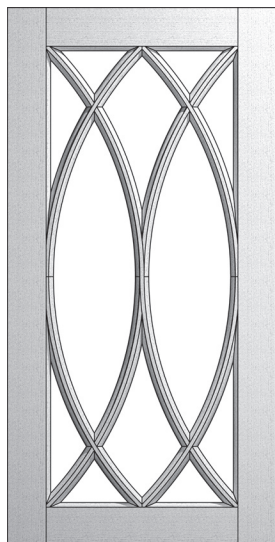
Style 10
LP107 - 2 Patterns
7 Lites



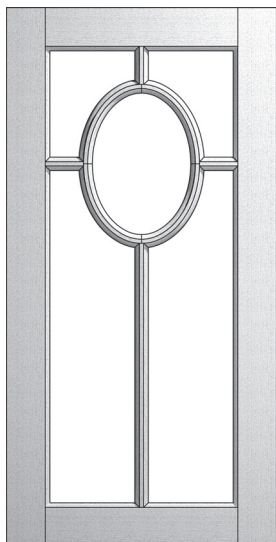
Style 40MUL
LP107 - 4 Lites



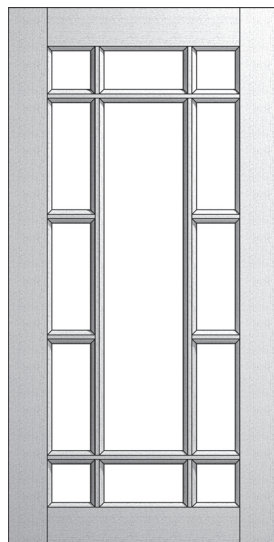
Style 10
LP112 - 7 Lites



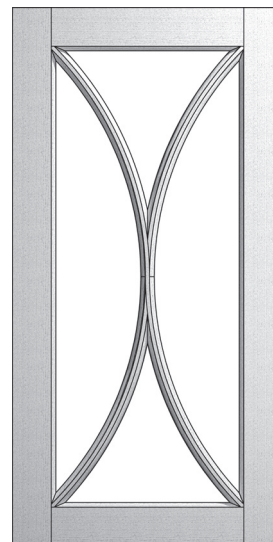
Style 10
LP114 - 12 Lites



Style 10
LP116 - 5 Lites



Style 10
LP118 - 13 Lites



Style 10
LP127 - 4 Lites

Important Information: Frame & Mullion

For additional door styles, profiles, and detailed technical information, please reference the Master Product Specifications Catalog.

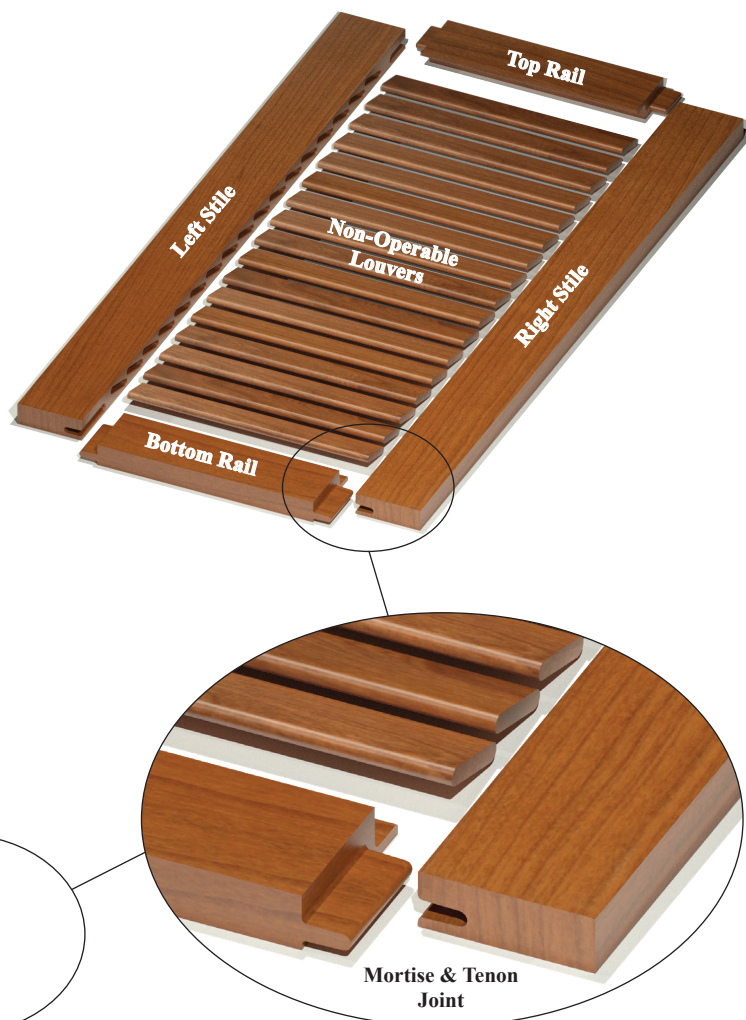
1	Order Forms	Please use Door Order Forms (E•Z Forms #2 or #2.5) .
2	Pricing	Please see Section B.12 of our current Wholesale Pricing Catalog .
3	Hinge Boring	Popular hinge boring options can be found on Page 4.1 .
		Additional hinge boring options can be found in Section F.1 of our Master Product Specifications Catalog .
		Frame and mullion doors require the stile or rail to be at least 2" [50.8mm] wide to accept hinge boring, or 2¼" [57.2mm] wide when using 6mm to 8mm cup boring distances.
4	Materials	Popular wood species /grades can be found starting on Page 14.1 .
		Additional wood species options can be found in our Master Product Specifications Catalog or viewed on our website at WalzCraft.com.
5	Finishing	Popular finishing options can be found starting on Page 13.1 .
		Additional finishing options can be found in our Master Product Specifications Catalog or viewed on our website at WalzCraft.com.
6	Minimum Sizes	Minimum Frame Opening Size: Minimum frame opening width for mullion lite patterns is 7½" [190.5mm].
7	MDF Mullions	For primed and painted applications, WalzCraft strongly recommends using MDF mullions for: LP112, LP114, LP116, and LP127 .
		MDF lite patterns have tight radius corners using ⅛" radius [1.6mm] whenever possible.
		Lite patterns not listed above are made from wood mullion stock only.
8	Standard vs True Divided Lites	Mullions are built as standard lites (for a single piece of glass) unless otherwise noted. True divided lites (for multiple pieces of glass) are available on most lite patterns for an upcharge.
9	Rubber Glass Retainer	Available for frame only and standard lite mullion doors in black, brown, clear, and white by checking the appropriate box on Door Order Form #2 .
		See Section B.12 of our current Wholesale Pricing Catalog for lineal foot pricing.
10	Mullion Strip Stability	For mullion strips over 28" [711.2mm] wide or high, WalzCraft recommends applying a small bead of silicone between the back of the mullion and the glass to help ensure stability and prevent possible warpage.
11	Flat Panel Door with Mullions	10MUL: Lite pattern is applied to the front face of an MDF RVSCP-PR324 reversed solid center panel.
		40MUL: Lite pattern is applied to the front face of a ¼" [6.4mm] veneered or MDF flat panel.
12	CAD Drawing Approval	A CAD drawing must be approved, prior to manufacturing, for LP105, LP107, LP112, LP114, LP116, and LP127 .
13	Door Styles	<i>Most</i> door styles are available as a frame or mullion door.
14	LP001	Specify the number of lites and configuration (i.e.: 6 lites with a 2 x 3 pattern). Lites will be evenly spaced.
15	LP105, LP127	Single Pattern: Height must be equal to or greater than the width of the door.
		2 Patterns: Height must be at least 2 times the width of the door.
16	LP107	2 Patterns: Height must be at least 2 times the width of the door.
17	LP109	Opening height of the lite pattern must be specified. Minimum height is 1" [25.4mm].
18	LP112	Height must be at least 2 times the width of the door.
19	LP114	Height must be at least 1½ times the width of the door.
20	LP118	Specify the width and height of the corner lites. Minimum size for corner lites is 1" wide x 1" high [25.4mm x 25.4mm].
21	Stile & Rail Profiles	Lite pattern and stile/rail compatibility options are shown on our website under: Resources/Technical Information .
22	Center Rails	• Any frame and/or mullion door over 48" [1219.2mm] high ordered without a center rail will carry no warranty.
		• Any mullion door over 60" [1524.0mm] high ordered without a center rail must be built with true divided lites to help maintain structural integrity.
23	Glass	Designer glass and leaded glass options are available. Patterns and options can be found in Sections G.1 & G.2 of our Master Product Specifications Catalog or viewed on our website at WalzCraft.com.

Frame & Mullion - END

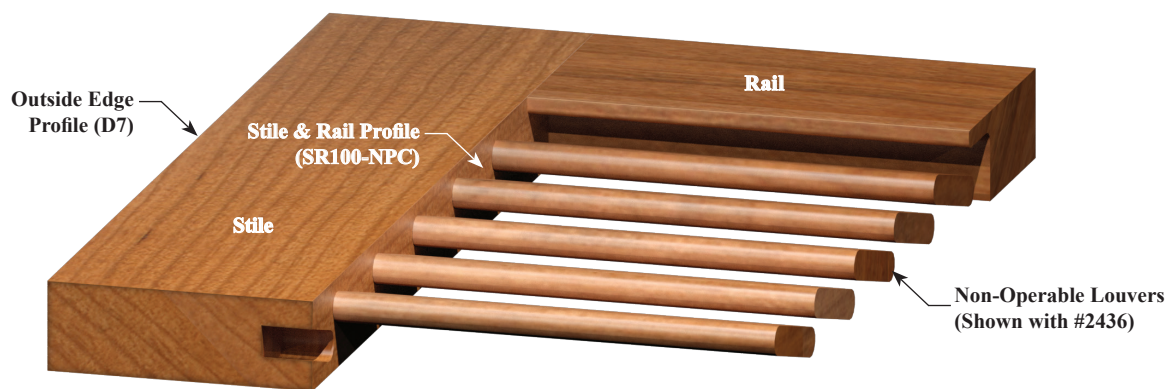
Construction / Joinery



Style 10 Full Louver Door
Pictured: S776 Palms



Profile Locations (Outside Edge, Stile & Rail, Louvers)



Open/Operable Louvers

1" [25.4mm] Molding



#2188

PC: M101
Sq Ft: .72

1½" [38.1mm] Molding



#2189

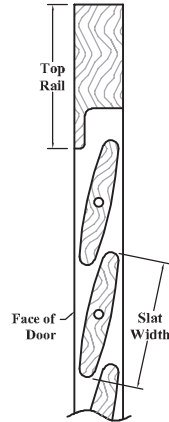
PC: M101
Sq Ft: 1.00

2" [50.8mm] Molding



#2190

PC: M101
Sq Ft: 1.33



Open/Non-Operable Louvers

1" [25.4mm] Molding



#1051

PC: M102
Sq Ft: .72

1¼" [31.8mm] Molding



#2436

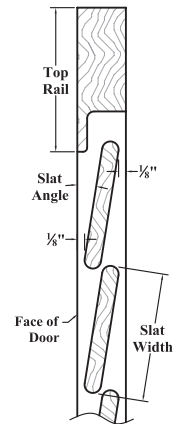
PC: M102
Sq Ft: .83

1½" [38.1mm] Molding

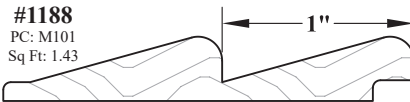


#1245

PC: M102
Sq Ft: 1.00

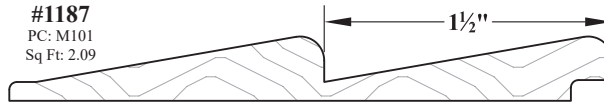


Closed Louvers (No Air Flow)



#1188

PC: M101
Sq Ft: 1.43



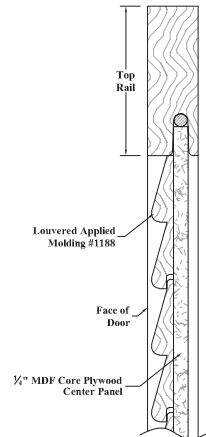
#1187

PC: M101
Sq Ft: 2.09

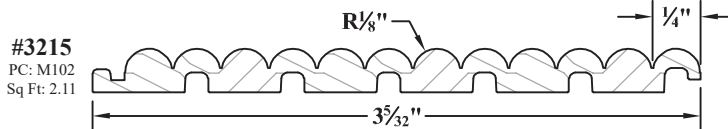


#1641

PC: M101
Sq Ft: 2.76

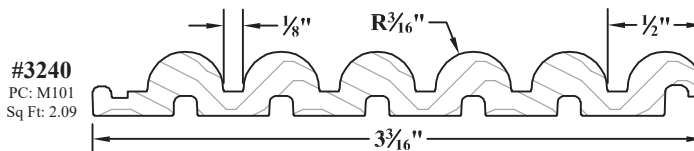


Beaded/Reeded Applied Molding (No Air Flow)



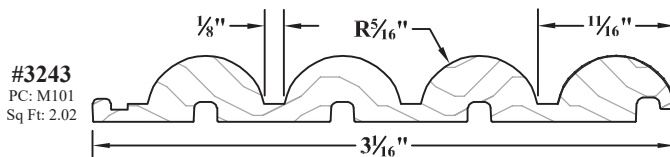
#3215

PC: M102
Sq Ft: 2.11



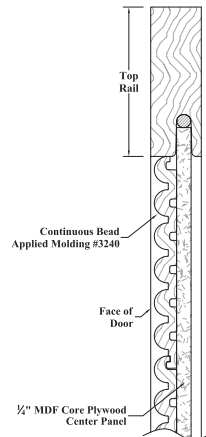
#3240

PC: M101
Sq Ft: 2.09



#3243

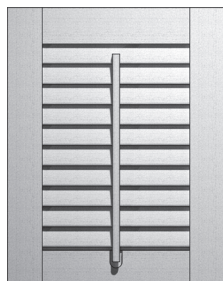
PC: M101
Sq Ft: 2.02



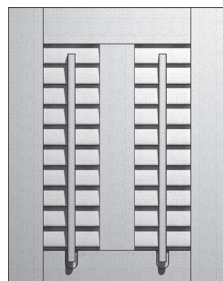
Cabinet Door & Drawer Front Options

Louvered Doors

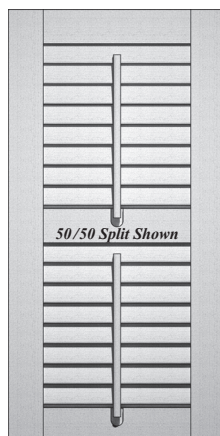
Operable Louver Door Styles



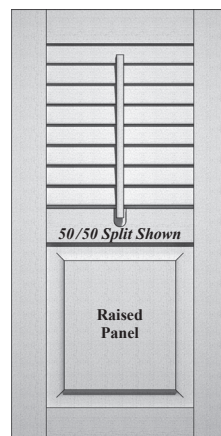
Style: 10
Full Louver
Frame: PC101 x 0.6



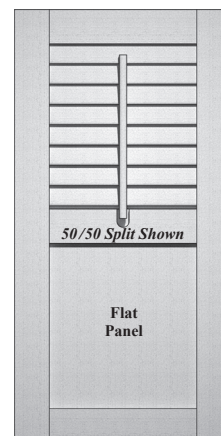
Style: 1010
Full Louver
Frame: PC103 x 0.6



Style: 8000
Full Louver
Frame: PC103 x 0.6



Style: 8000
Louver Top - RP Bottom
PC: 103

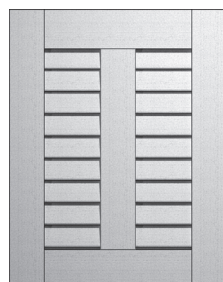


Style: 4044
Louver Top - FP Bottom
PC: 203

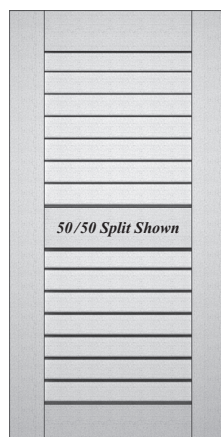
Non-Operable Louver Door Styles



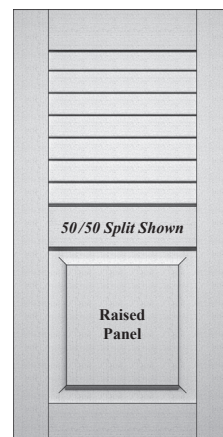
Style: 10
Full Louver
Frame: PC101 x 0.6



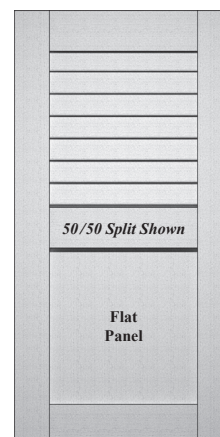
Style: 1010
Full Louver
Frame: PC103 x 0.6



Style: 8000
Full Louver
Frame: PC103 x 0.6

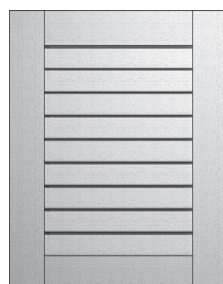


Style: 8000
Louver Top - RP Bottom
PC: 103

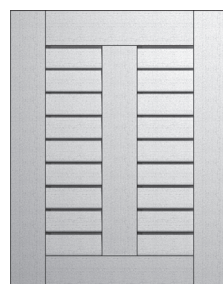


Style: 4044
Louver Top - FP Bottom
PC: 203

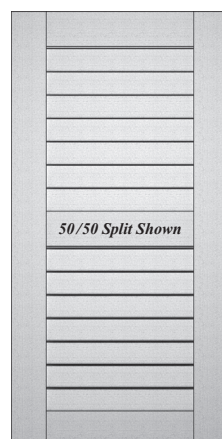
Closed Louver Door Styles



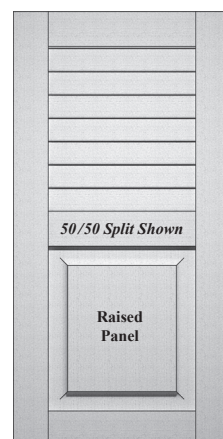
Style: 40
Full Louver
PC: 201



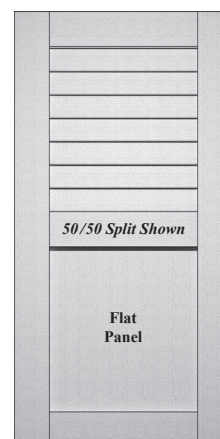
Style: 4040
Full Louver
PC: 203



Style: 4044
Full Louver
PC: 203



Style: 8000
Louver Top - RP Bottom
PC: 103



Style: 4044
Louver Top - FP Bottom
PC: 203

Important Information: Louvered Doors

For additional door styles, profiles, and detailed technical information, please reference the Master Product Specifications Catalog.

1	Order Forms	Please use Door Order Form (E•Z Form #2) .
2	Pricing	Please see Sections B.14 and B.15 of our current Wholesale Pricing Catalog .
3	Hinge Boring	Popular hinge boring options can be found on Page 4.1 . Operable/non-operable louver doors require a minimum stile/rail width of 2" [50.8mm] to accommodate hinge boring. Additional hinge boring options can be found in Section F.1 of our Master Product Specifications Catalog .
4	Materials	Popular wood species/grades can be found starting on Page 14.1 . Additional wood species options can be found in our Master Product Specifications Catalog or viewed on our website at WalzCraft.com.
5	Finishing	Popular finishing options can be found starting on Page 13.1 . Additional finishing options can be found in our Master Product Specifications Catalog or viewed on our website at WalzCraft.com.
6	Minimum & Maximum Sizes	Minimum size varies by door style and louver size. Please reference the <i>Louver Door Minimum Sizes</i> chart on our website under: Resources/Technical Information . Maximum height for open louvered doors (operable and non-operable) is 96" [2438.4mm]. Operable Louvered Doors: Maximum overall width will be 30" [762.0mm]. Non-Operable Louvered Doors: Maximum overall width will be 36" [914.4mm]. • Widths greater than these will require the addition of a center stile (ex: Door Style 1010). The maximum size for openings on closed louver doors that WalzCraft will warrant is 36"W and/or 36"H. • Closed louver doors with openings greater than this will carry no warranty against bowing. • If ordering closed louver doors with openings greater than 36"W and/or 36"H, we recommend 3" wide (or greater) stiles/rails. • This will provide more structural stability and help to prevent bowing which can open up gaps between the stiles/rails and the louver molding.
7	Finger Pulls	Popular finger pull options can be found on Page 4.2 . Additional finger pull options can be found in Section F.7 of our Master Product Specifications Catalog .
8	Center Rail Placement	Any door over 48" [1219.2mm] high ordered without a center rail will carry no warranty. • Custom center rail placement may be specified and refers to the distance from the top of the door to the top of the center rail for most door styles. If you plan to align operable or non-operable louvered 60/40 split doors with non-louvered 60/40 split doors, center rail placements could vary due to louver size and placement. Please specify a custom center rail placement.
9	Stile & Rail Dimensions	Standard stile and rail dimensions are based on 2¼" [57.2mm] widths. • Operable and non-operable louver doors may have rail widths adjusted to accommodate full louver placements. • Closed louver doors will not have rail widths adjusted, which may result in a partial louver slat on the center panel. Additional part size options can be found on Page 1.2 .
10	Thicknesses	Louvered doors and drawer fronts are available ¾" [19.3mm] and 1" [25.4mm] thick.
11	Double Opening Doors	Louvers can be installed in the top section, bottom section, or both. Please specify your preference when ordering.
12	Interior Use Only	All WalzCraft doors are intended for interior use only .
13	Air Flow/Light	Operable/adjustable louver doors accommodate air flow and/or light penetration flexibility. Non-operable louver doors accommodate air flow and light penetration (no adjustability). Closed louver doors do not accommodate air flow or light penetration.
14	Stile & Rail Profile	Operable and non-operable louver doors are only available with SR100-NPC . Closed louver doors are only available with SR100 .

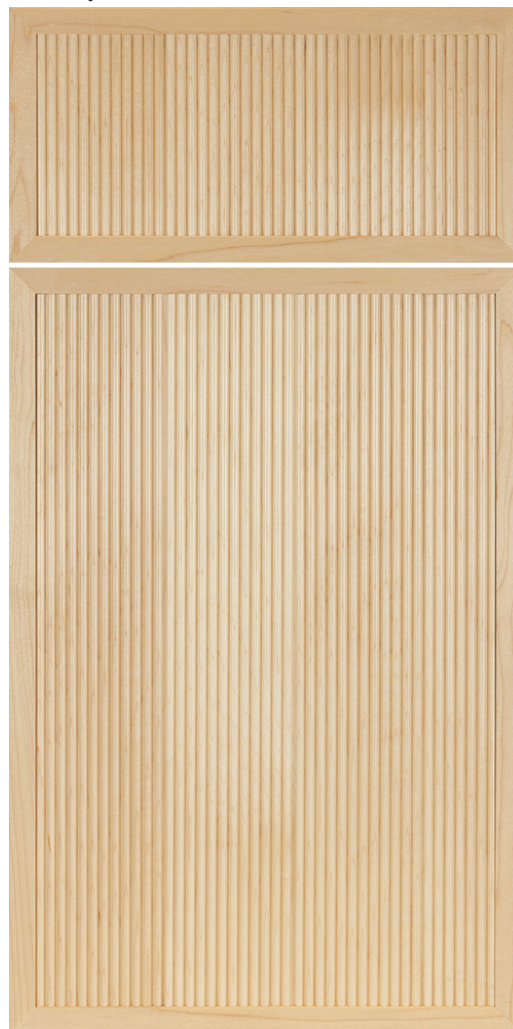
Louvered Doors - END

Construction/Joinery

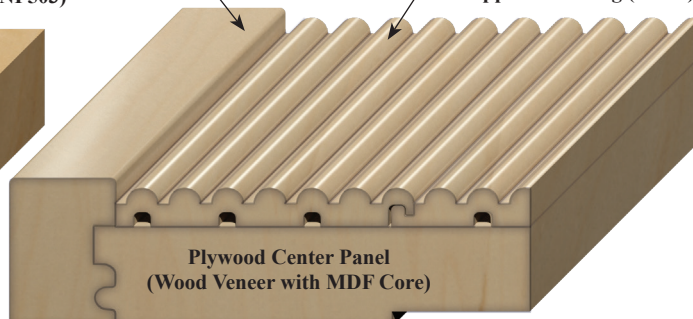
Style NX62* Drawer Front with NP403

Style NX62 Door with NP403
Pictured: S928 Trenton

Style NX62* Drawer Front with NP503

Style NX62 Door with NP503 & #3241 Molding
Pictured: S1010 Caldwell

Profile Locations (Outside Edge & Center Panel)

Stile & Rail Profile
(NP403)Stile & Rail Profile
(NP503)Reeded
Applied Molding (#3241)

Profile Combination Examples (Outside Edge, Center Panel)

Profile = NP409



Style NX62 Door



Style NX62* Drawer Front



Stile & Rail Dimensions: $\frac{1}{8}$ " [22.1mm] thick x $\frac{3}{8}$ " [6.4mm] wide
Minimum Size: 5" x 5" [127.0mm x 127.0mm]

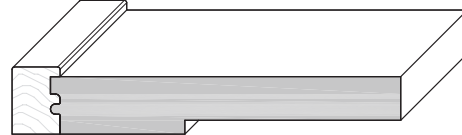
Profile = NP403



Style NX62 Door



Style NX62* Drawer Front



Stile & Rail Dimensions: $\frac{7}{8}$ " [22.1mm] thick x $\frac{3}{8}$ " [15.9mm] wide
Minimum Size: 5½" x 5½" [139.7mm x 139.7mm]

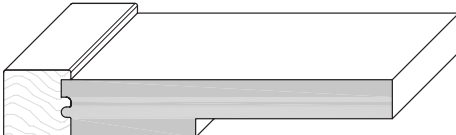
Profile = NP404



Style NX62 Door

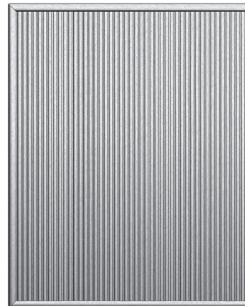


Style NX62* Drawer Front

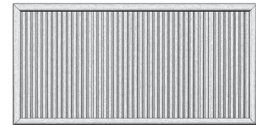


Stile & Rail Dimensions: $\frac{7}{8}$ " [22.1mm] thick x $\frac{7}{8}$ " [22.1mm] wide
Minimum Size: 6" x 6" [152.4mm x 152.4mm]

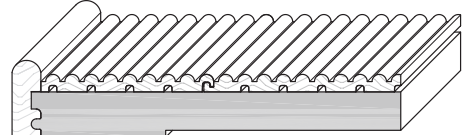
Profile = NP501 with 3241



Style NX62 Door

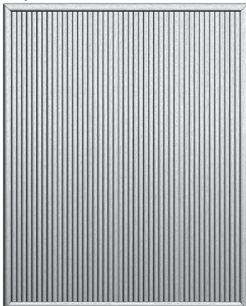


Style NX62* Drawer Front

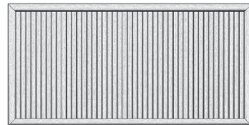


Stile & Rail Dimensions: 1" [25.4mm] thick x $\frac{3}{8}$ " [9.5mm] wide
Minimum Size: 5" x 5" [127.0mm x 127.0mm]

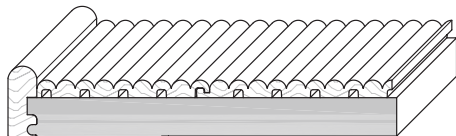
Profile = NP501 with 3215



Style NX62 Door



Style NX62* Drawer Front

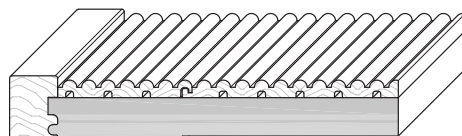
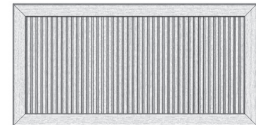


Stile & Rail Dimensions: 1" [25.4mm] thick x $\frac{3}{8}$ " [9.5mm] wide
Minimum Size: 5" x 5" [127.0mm x 127.0mm]

Profile = NP503 with 3241



Style NX62 Door



Stile & Rail Dimensions: $\frac{7}{8}$ " [22.1mm] thick x $\frac{3}{8}$ " [15.9mm] wide
Minimum Size: 5½" x 5½" [139.7mm x 139.7mm]

Important Information: Nexus Doors

For additional door styles, profiles, and detailed technical information, please reference the Master Product Specifications Catalog.

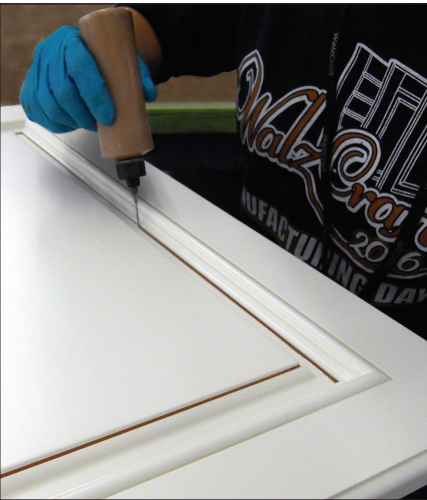
1	Order Forms	Please use <i>Nexus Door and Drawer Front Order Form (E•Z Form #7.1)</i> .
2	Pricing	Please see <i>Section B.20</i> of our current Wholesale Pricing Catalog .
3	Hinge Boring	Popular hinge boring options can be found on <i>Page 4.1</i> . Additional hinge boring options can be found in <i>Section F.1</i> of our Master Product Specifications Catalog .
4	Materials	Popular wood species/grades can be found starting on <i>Page 14.1</i> . <ul style="list-style-type: none"> • Nexus profile molding will be made from solid wood and mitered at the corners. • Center panels are ½" [12.7mm] thick raw MDF or an MDF core with veneer applied to face & back. Additional wood species options can be found in our Master Product Specifications Catalog or viewed on our website at WalzCraft.com.
5	Finishing	Popular finishing options can be found starting on <i>Page 13.1</i> . Additional finishing options can be found in our Master Product Specifications Catalog or viewed on our website at WalzCraft.com.
6	Minimum & Maximum Sizes	<ul style="list-style-type: none"> • Minimum sizes are listed with the image of the profile. • Requests for sizes below the stated minimums should be submitted to our Customer Support Team. • Maximum using NP400 Series: 36" [914.4mm] across the grain, 80" [2032.0mm] with the grain. • Maximum using NP500 Series: 28" [711.2mm] across the grain, 48" [1219.2mm] with the grain.
7	Finger Pulls	Popular finger pull options can be found on <i>Page 4.2</i> . Additional finger pull options can be found in <i>Section F.7</i> of our Master Product Specifications Catalog .
8	Grain Direction	Center panel grain direction must be specified (vertical or horizontal).
9	Thickness	Nexus doors are only available in the thickness indicated in the individual profile drawings.
10	Reeded Molding	Reeded applied molding #3241 and #3215 are only available with Nexus profiles NP501 and NP503. When running the reeded applied molding vertically, the width of the door or drawer front is only available in ¼" [6.4mm] increments. When running the reeded applied molding horizontally, the height of the door or drawer front is only available in ¼" [6.4mm] increments.

Nexus Doors - END

WalzCraft Insights



Signature Series Ke
S461, S160, S361



Additional Options

- WalzCraft provides you with thousands of customization options allowing for the creation of millions of designs.
- Remember to view our **Master Product Specifications Catalog** or our website, **WalzCraft.com**, if you are looking for additional options not shown in this Lite Catalog.
- WalzCraft can also custom engineer profiles, door styles, and additional product options to meet your needs.

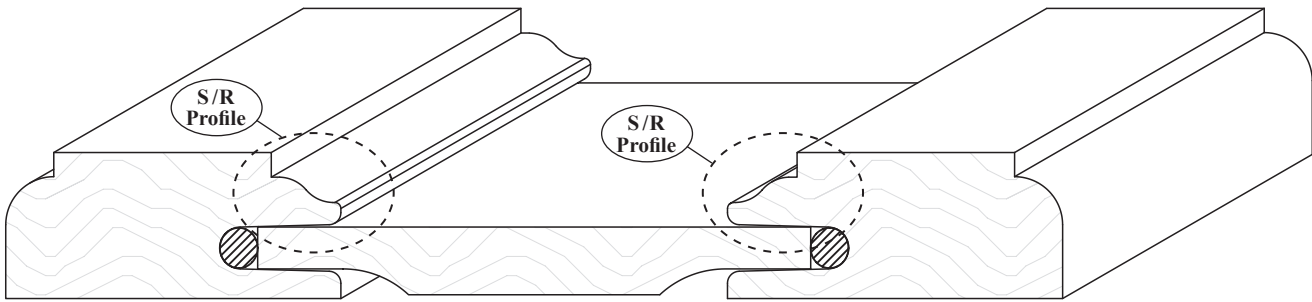
1-800-237-1326 *WalzCraft*[®] WalzCraft.com

WalzCraft®

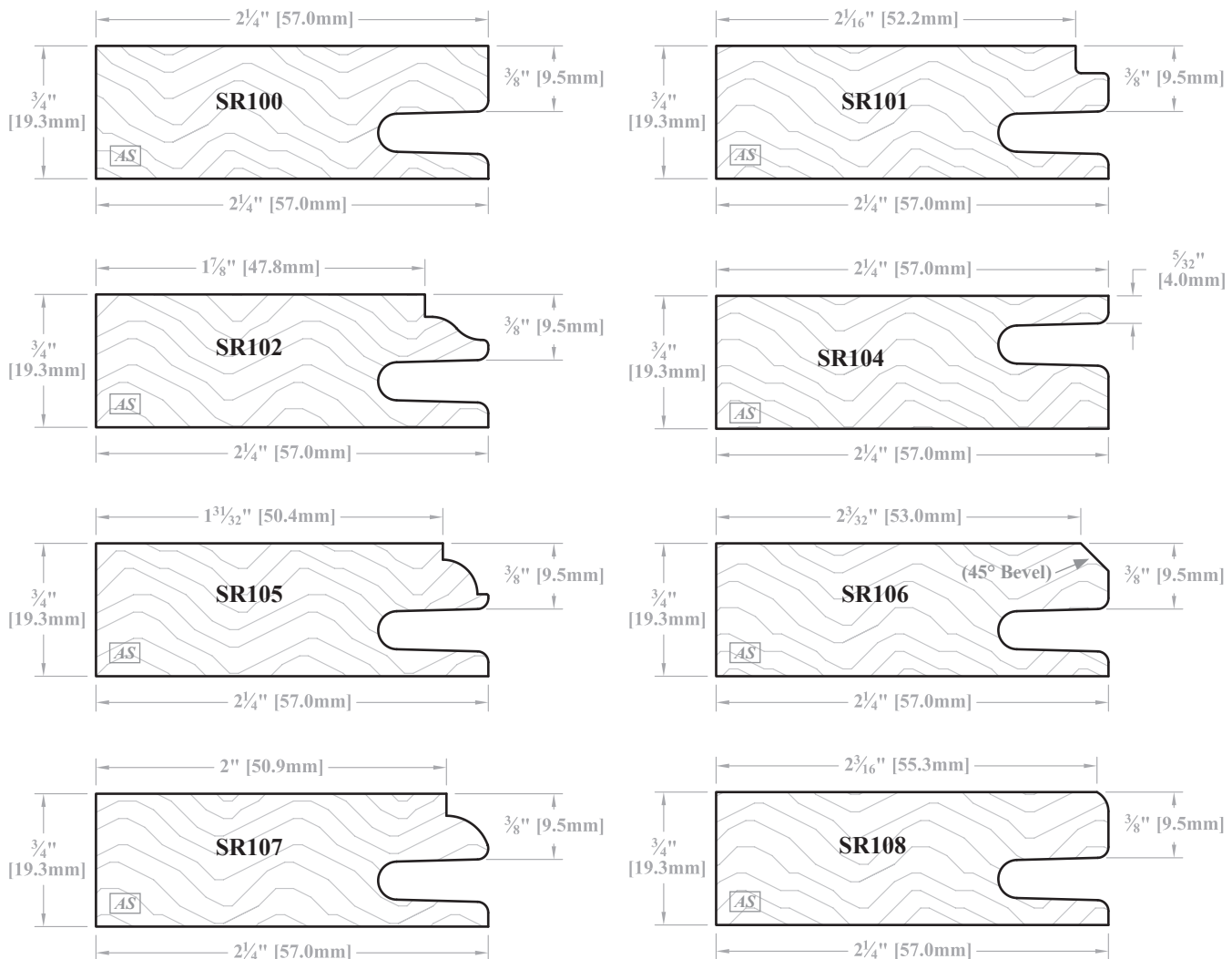
WalzCraft.com

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Traditional Stile & Rail Profiles

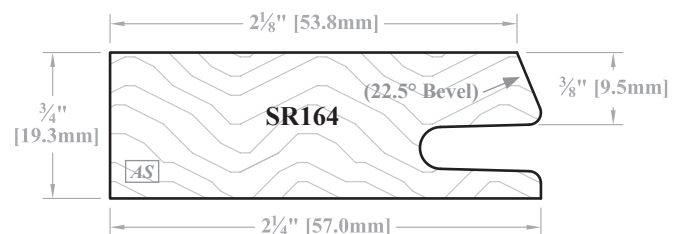
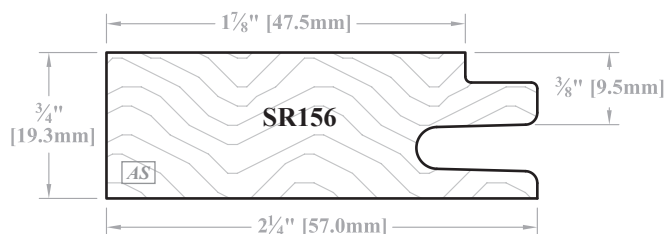
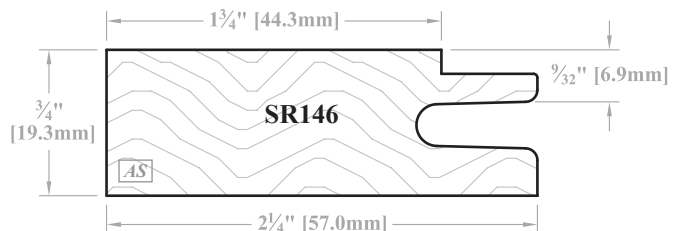
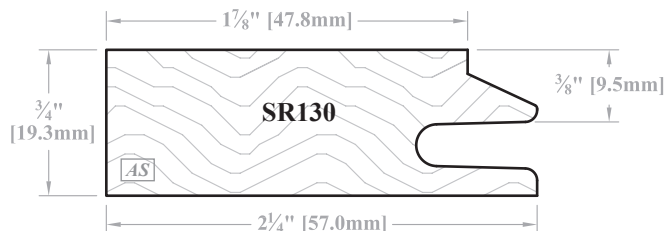
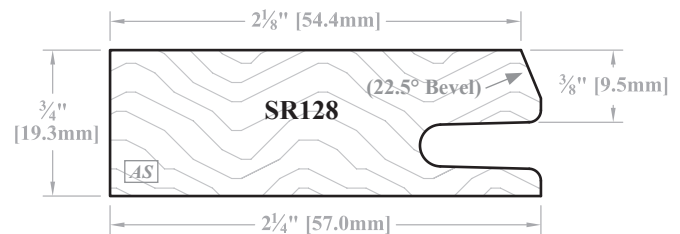
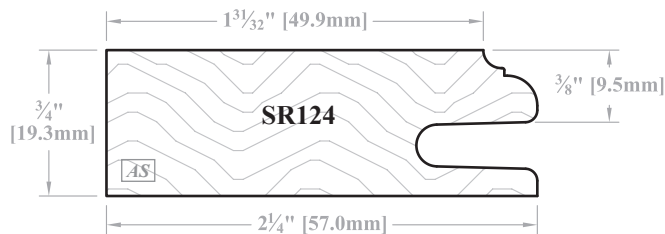
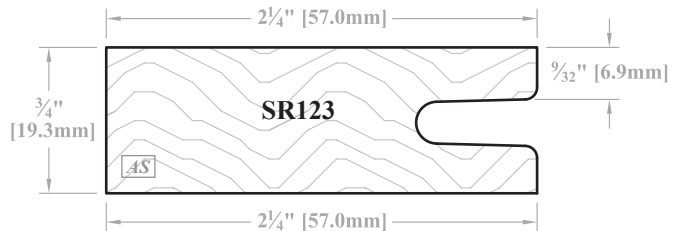
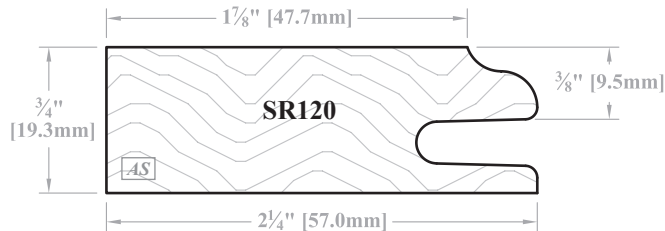
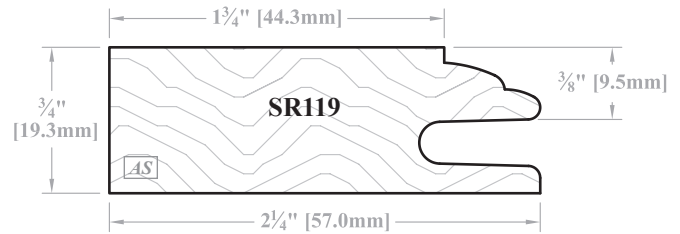
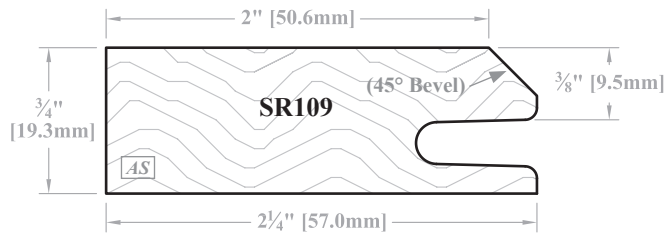


- Traditional stile and rail profiles are designed to accommodate width flexibility.
- Available on Traditional Mortise & Tenon door styles from **Page 2.1** to **Page 2.13**.
- Available on Adventure Series door styles from **Page 2.27** to **Page 2.30**.
- Requires the choice of an outside edge profile which can be found starting on **Page 3.17**.
- The following symbol appears on profile drawings in this section and indicates the following:
 - **AS** Profile available with Adventure Series construction.



AS = Available on Adventure Series Doors.

Traditional Stile & Rail Profiles...continued

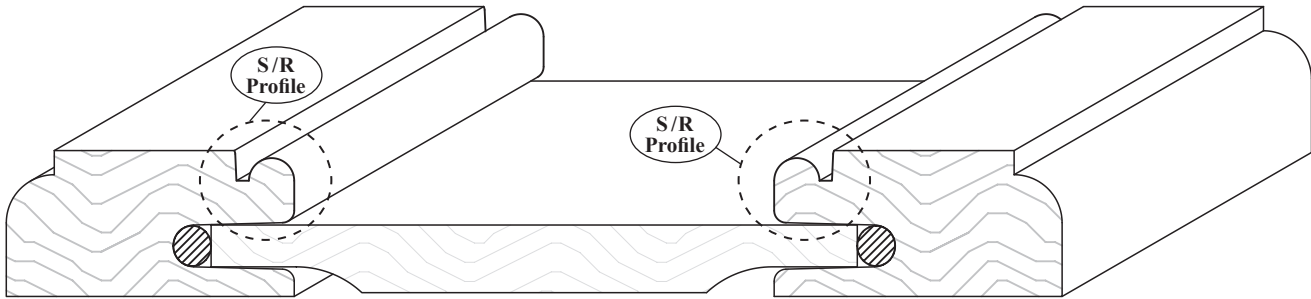


 = Available on Adventure Series Doors.

Profile Options

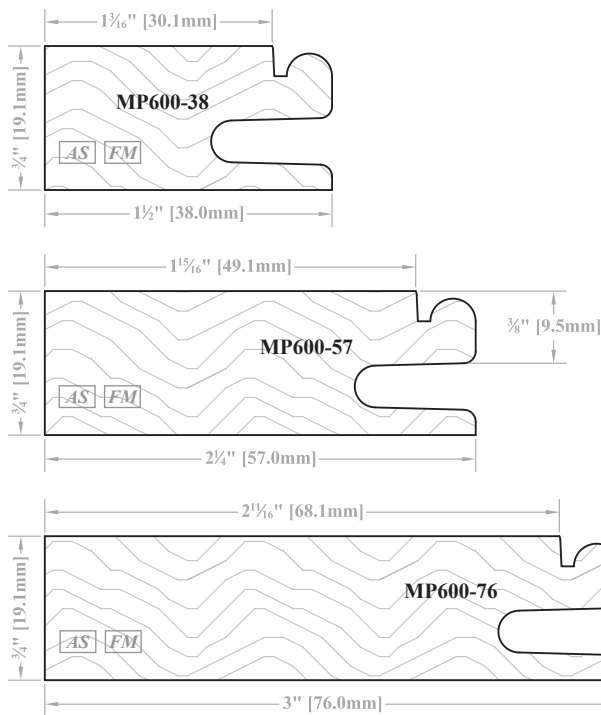
Mitered Stile & Rail Profiles (MP600/MP6000 Series)

Mitered Stile & Rail Profiles (MP600/MP6000 Series)

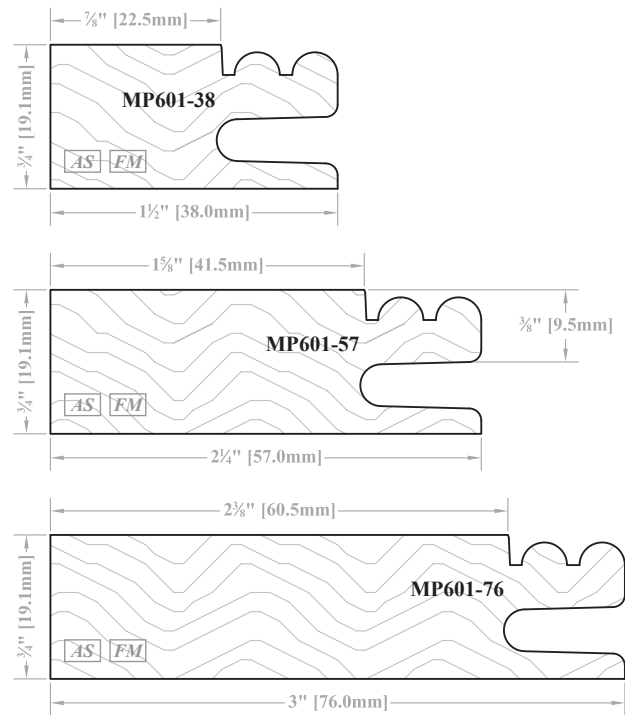


- The **MP600/MP6000** series of profiles are designed to accommodate stile and rail width flexibility.
- Available on Mitered door styles from **Page 2.15** to **Page 2.21**.
- Available on French Mitered door styles from **Page 2.23** to **Page 2.26**.
- Available on Adventure Series door styles from **Page 2.27** to **Page 2.30**.
- Requires the choice of an outside edge profile which can be found starting on **Page 3.17** or a Molder Edge (**ME**) profile from the end of this section.
- The following symbols and abbreviations may appear on profile drawings in this section and indicate the following:
 - **AS** Profile available with Adventure Series construction.
 - **FM** Profile available with French Miter construction.

MP600 Family



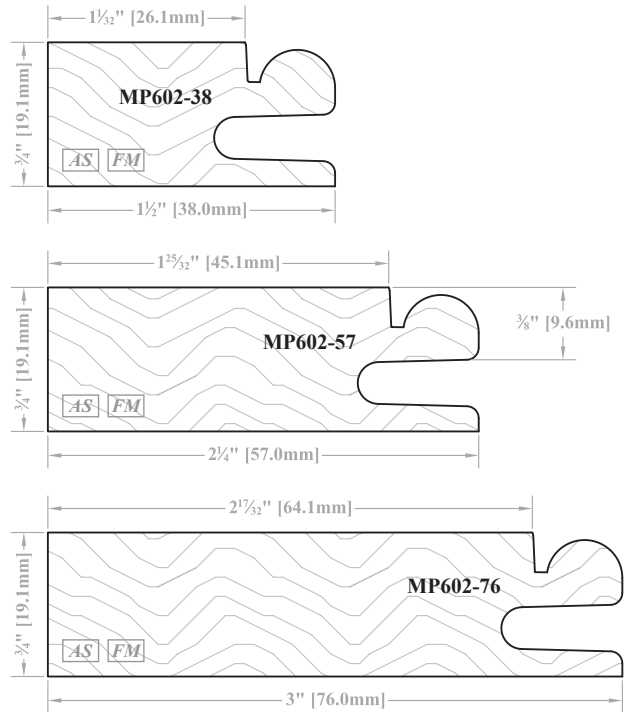
MP601 Family



AS = Available on Adventure Series Doors.

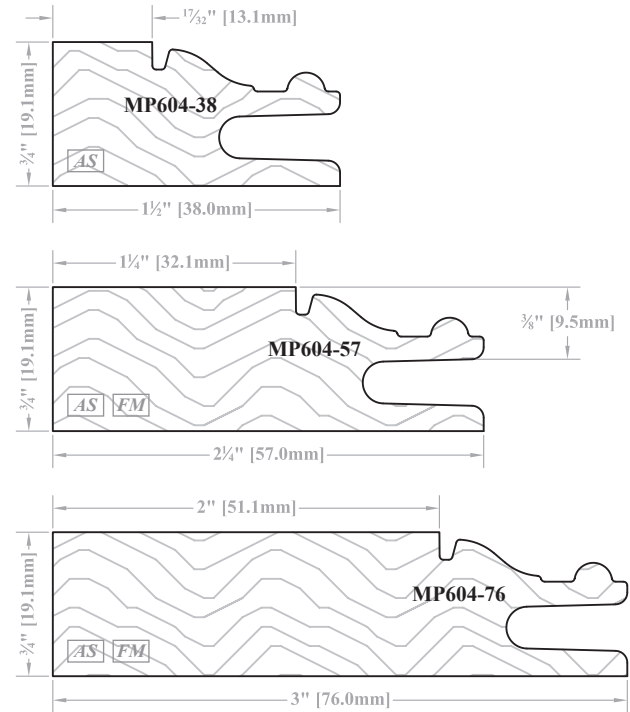
FM = Available for French Miter Doors.

MP602 Family

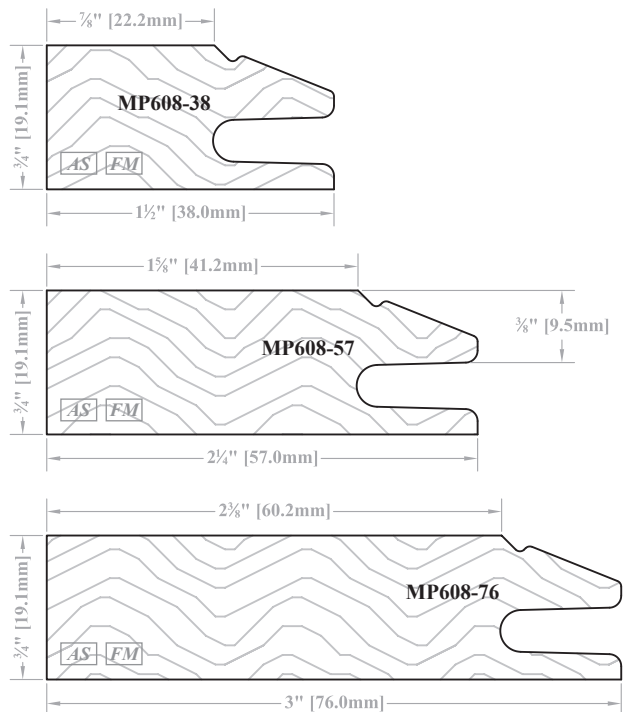


MP604 Family

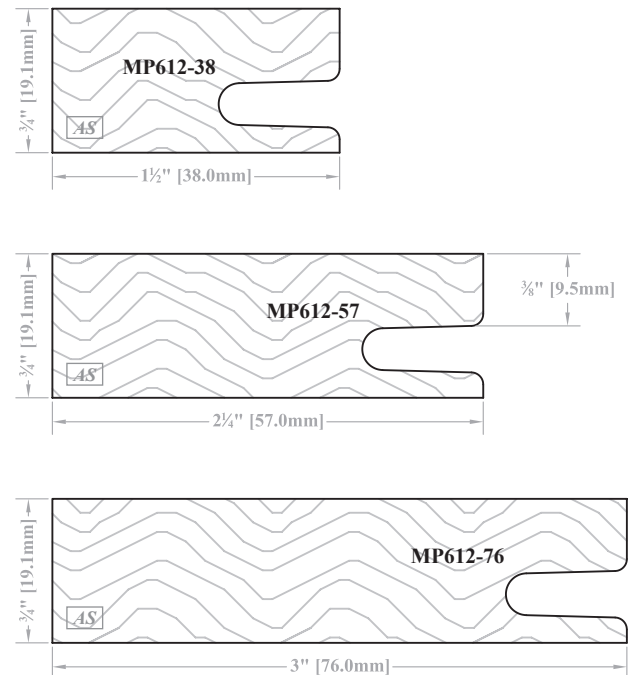
FM is available when S/R widths are 2" or greater.



MP608 Family



MP612 Family



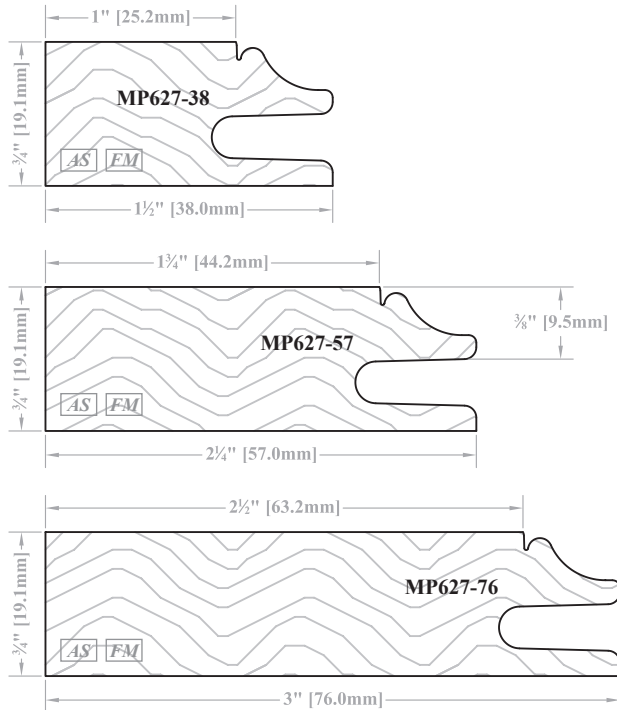
AS = Available on Adventure Series Doors.

FM = Available for French Miter Doors.

Profile Options

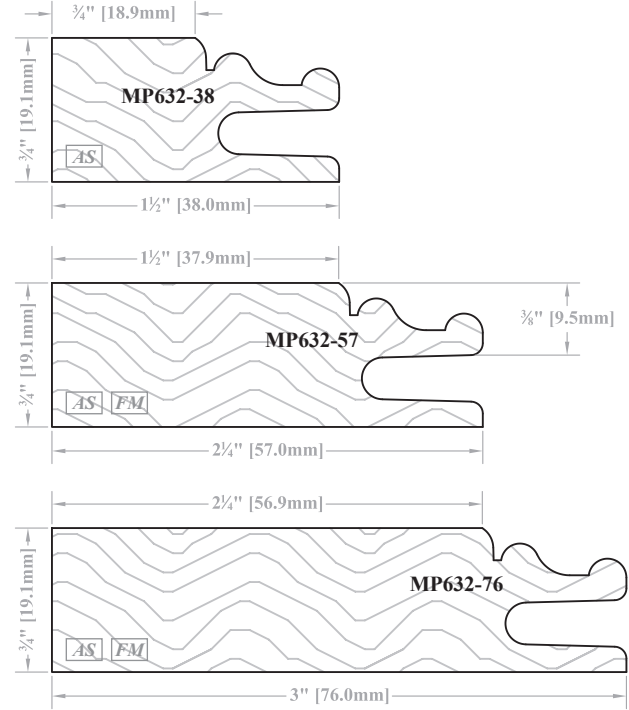
Mitered Stile & Rail Profiles (MP600/MP6000 Series)

MP627 Family



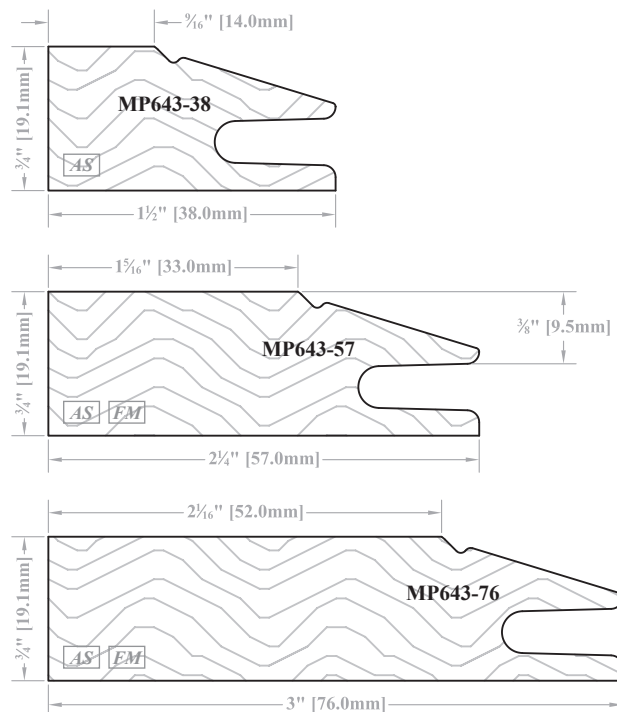
MP632 Family

FM is available when S/R widths are 1¼" or greater.



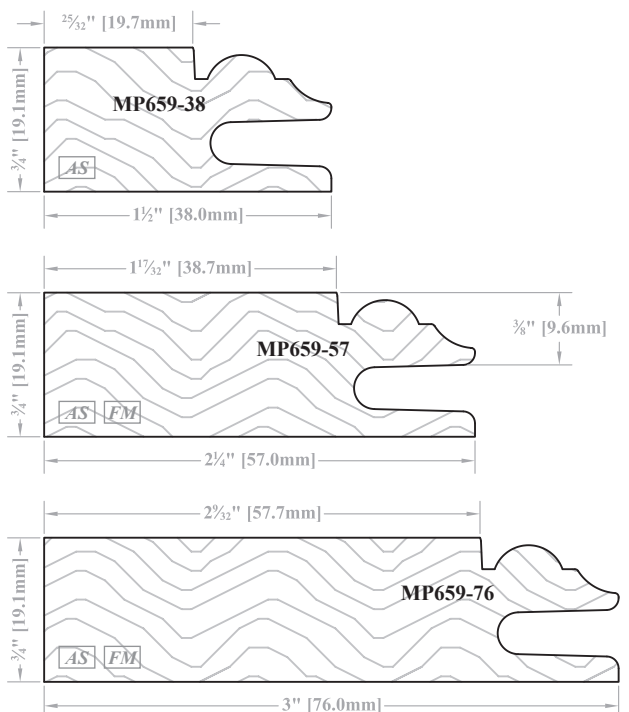
MP643 Family

FM is available when S/R widths are 1¼" or greater.



MP659 Family

FM is available when S/R widths are 1¼" or greater.

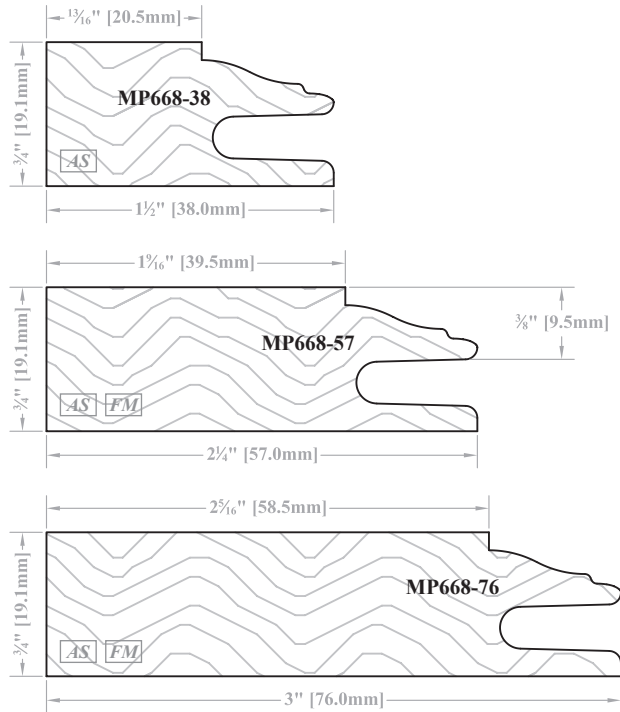


AS = Available on Adventure Series Doors.

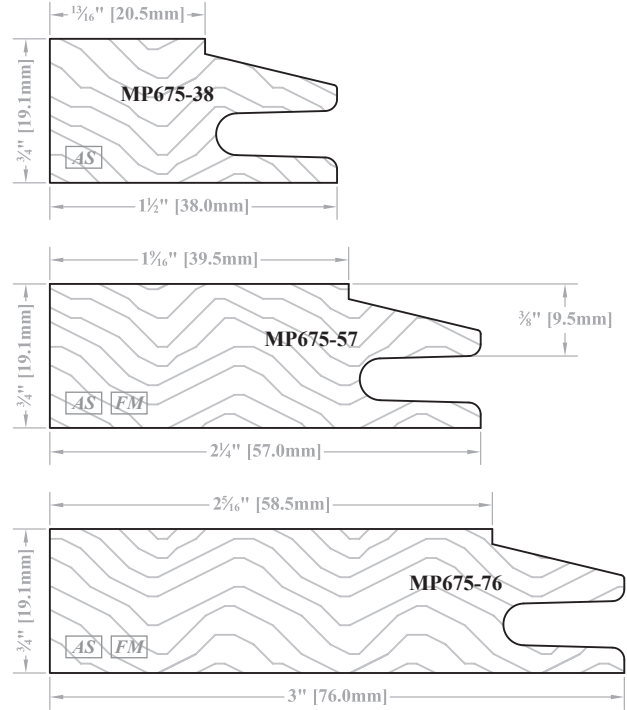
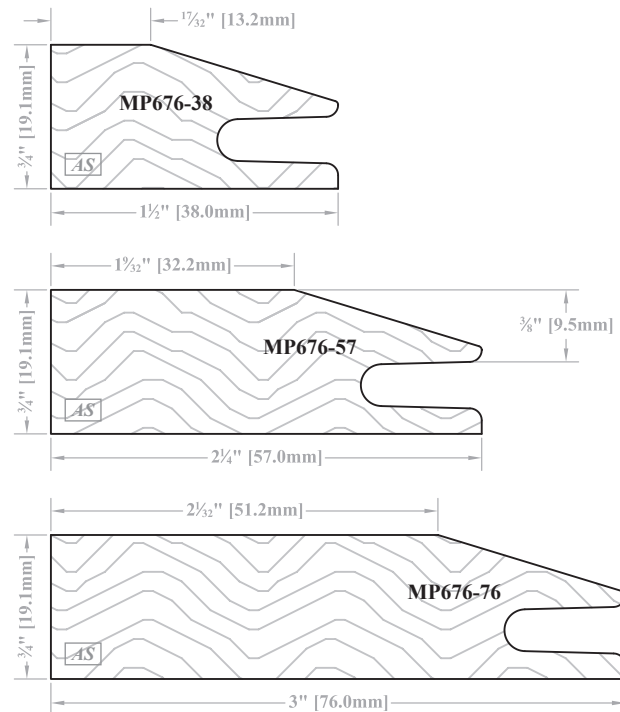
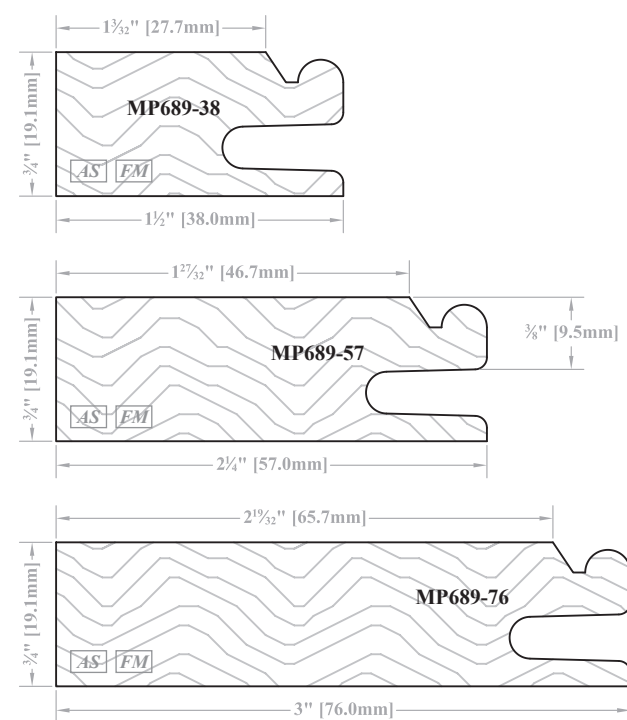
FM = Available for French Miter Doors.

MP668 Family

FM is available when S/R widths are 1¾" or greater.


MP675 Family

FM is available when S/R widths are 1¾" or greater.


MP676 Family

MP689 Family


AS = Available on Adventure Series Doors.

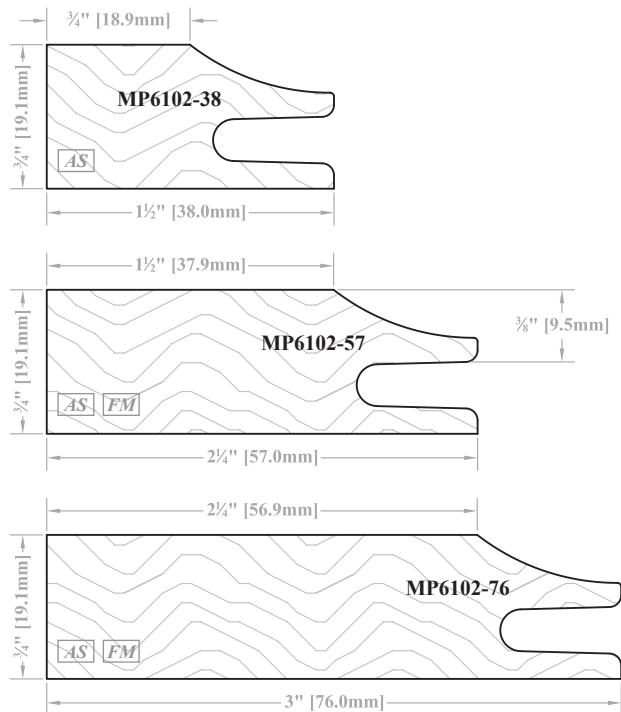
FM = Available for French Miter Doors.

Profile Options

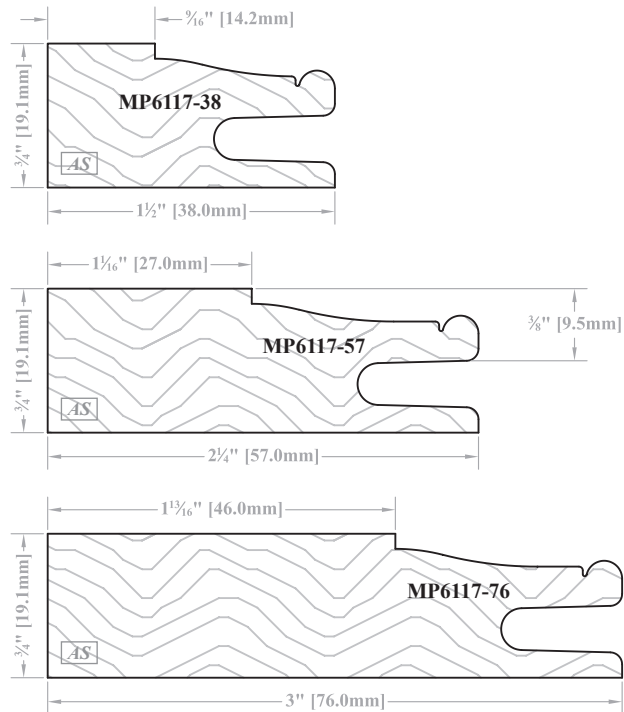
Mitered Stile & Rail Profiles (MP600/MP6000 Series)

MP6102 Family

FM is available when S/R widths are 1¼" or greater.



MP6117 Family

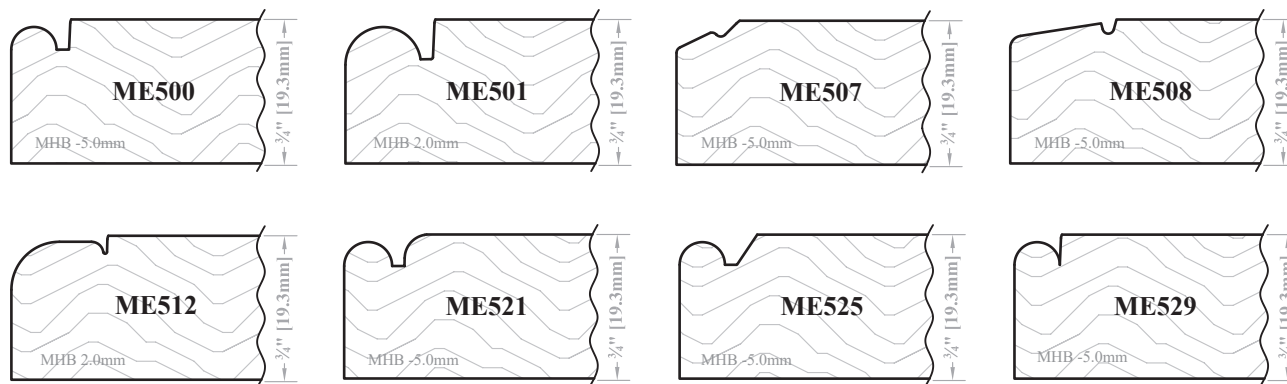


Mitered Stile & Rail Profiles (MP600/MP6000 Series) - END

Molder Edge (ME) Profiles

The **MP600/MP6000** series of mitered profiles shown from **Page 3.3** to **Page 3.7** of the catalog require the selection of an outside edge profile.

- You may choose from the **Molder Edge (ME)** profile options shown below.
 - Molder Edges are only available with the **MP600/MP6000** series of mitered stile and rail profiles (*not available with Traditional construction options*).
- When not choosing one of these Molder Edge options, **MP600/MP6000s** are available with Outside Edge profiles starting on **Page 3.17**.



Molder Edge (ME) Profiles - END

AS = Available on Adventure Series Doors.

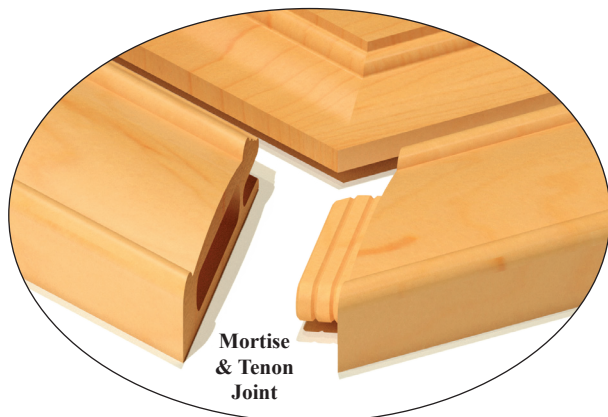
FM = Available for French Miter Doors.

MHB = Minimum Hinge Bore setback calculated at 12.7mm deep.

WalzCraft Insights

Mitered Doors

- Constructed using a True Blind Mortise & Tenon joint for superior strength and high-end appearance.
- **MP600/MP6000** series profiles allow for stile and rail width flexibility, while **MP700** series profiles are fixed widths.
- Due to the nature of their construction, mitered doors and drawer fronts are especially susceptible to bowing (barrel effect), and therefore have no warranty against bowing.



Signature Series Key:
S128, R5009

1-800-237-1326

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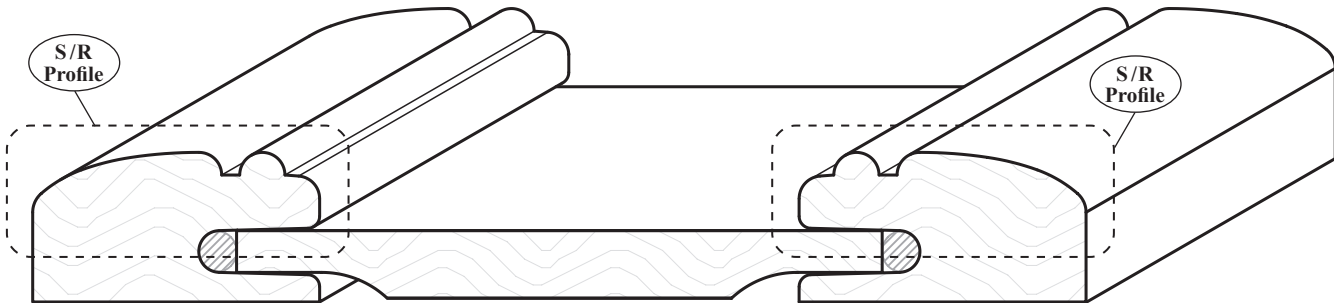
WalzCraft.com

[illegible]

Profile Options

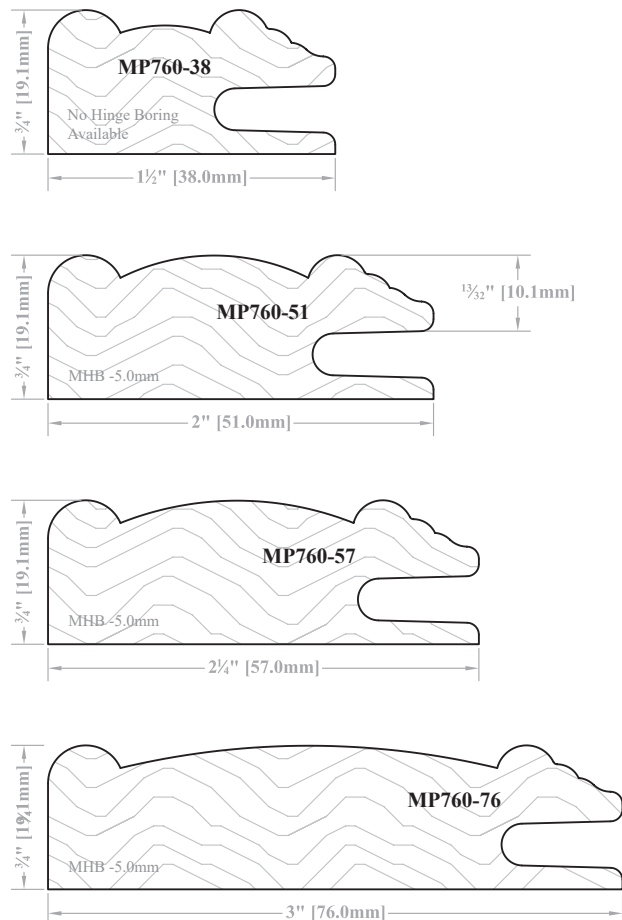
Mitered Stile & Rail Profiles (MP700 Series)

Mitered Stile & Rail Profiles (MP700 Series)

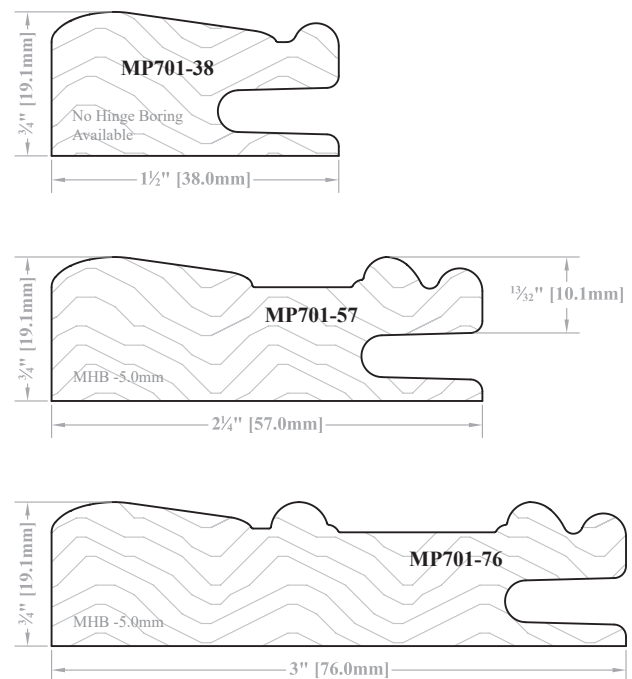


- The **MP700** series of profiles are fully molded and do not accommodate stile and rail width flexibility.
- Available on Mitered door styles from **Page 2.15** to **Page 2.21**.
- As a fully molded profile, there is no need to choose an outside edge profile.
- The following abbreviation will appear on profile drawings in this section and indicate the following:
 - **MHB** Minimum Hinge Bore setback calculated at 12.7mm deep.

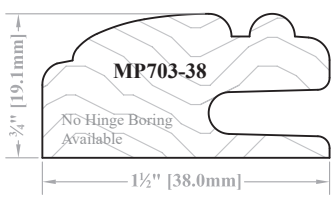
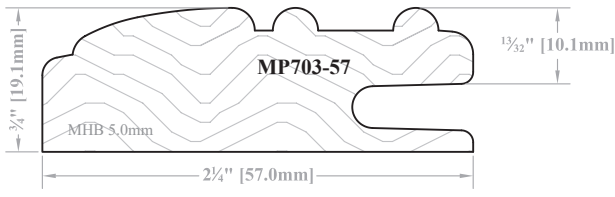
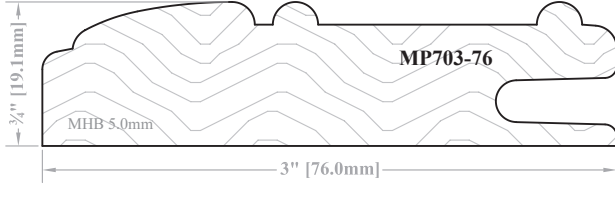
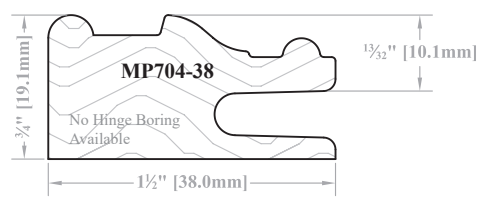
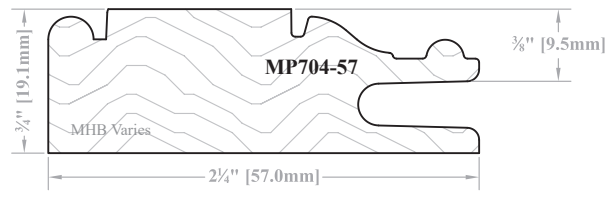
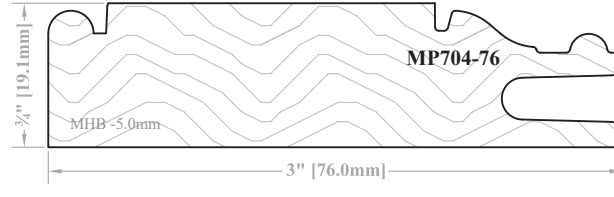
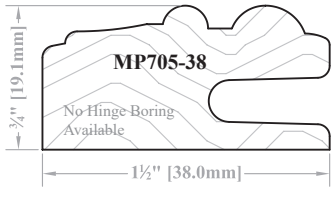
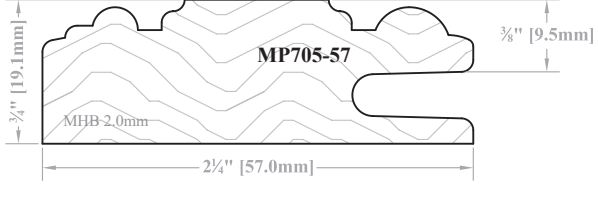
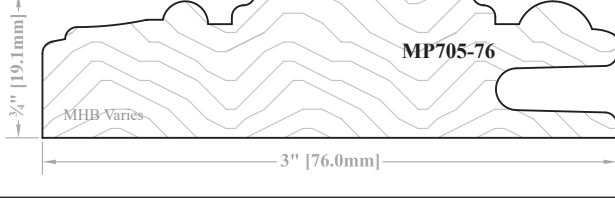
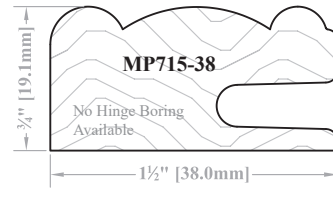
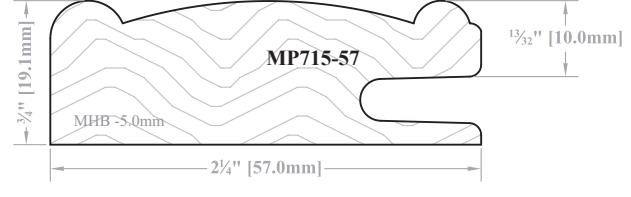
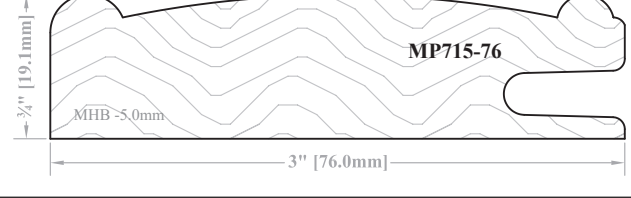

MP760 Family



MP701 Family



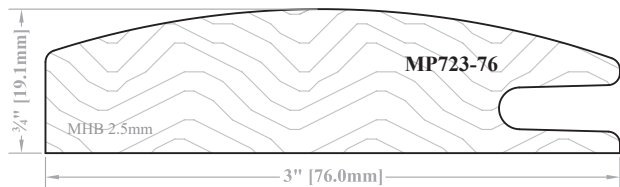
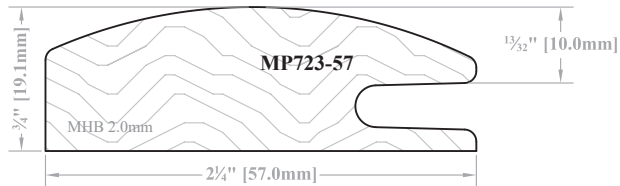
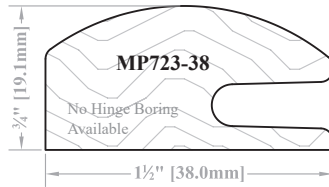
MHB = Minimum Hinge Bore setback calculated at 12.7mm deep.

Mitered Stile & Rail Profiles (MP700 Series)	Profile Options
<p>MP703 Family</p>  <p>MP703-38 No Hinge Boring Available 1 1/2" [38.0mm] 3/4" [19.1mm]</p>  <p>MP703-57 MHB 5.0mm 2 1/4" [57.0mm] 3/4" [19.1mm] 13/32" [10.1mm]</p>  <p>MP703-76 MHB 5.0mm 3" [76.0mm] 3/4" [19.1mm]</p>	<p>MP704 Family</p>  <p>MP704-38 No Hinge Boring Available 1 1/2" [38.0mm] 3/4" [19.1mm] 13/32" [10.1mm]</p>  <p>MP704-57 MHB Varies 2 1/4" [57.0mm] 3/4" [19.1mm] 3/8" [9.5mm]</p>  <p>MP704-76 MHB -5.0mm 3" [76.0mm] 3/4" [19.1mm]</p>
<p>MP705 Family</p>  <p>MP705-38 No Hinge Boring Available 1 1/2" [38.0mm] 3/4" [19.1mm]</p>  <p>MP705-57 MHB 2.0mm 2 1/4" [57.0mm] 3/4" [19.1mm] 3/8" [9.5mm]</p>  <p>MP705-76 MHB Varies 3" [76.0mm] 3/4" [19.1mm]</p>	<p>MP715 Family</p>  <p>MP715-38 No Hinge Boring Available 1 1/2" [38.0mm] 3/4" [19.1mm]</p>  <p>MP715-57 MHB -5.0mm 2 1/4" [57.0mm] 3/4" [19.1mm] 13/32" [10.0mm]</p>  <p>MP715-76 MHB -5.0mm 3" [76.0mm] 3/4" [19.1mm]</p>
MHB = Minimum Hinge Bore setback calculated at 12.7mm deep.	
<div>  <div> <div>©</div> <div>Customer Support Team Contact:</div> </div> <div> <div>Phone: 1-800-237-1326 (6:00AM - 5:30PM CST)</div> <div>Email: customersupport@WalzCraft.com</div> </div> </div>	
3.10	

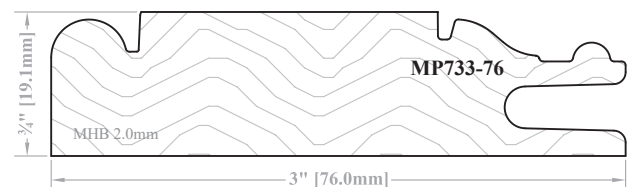
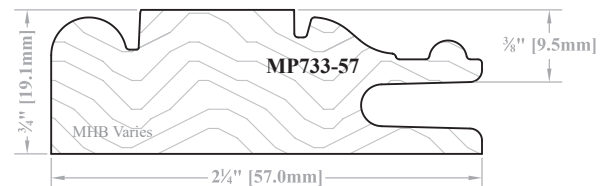
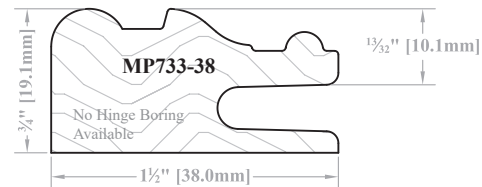
Profile Options

Mitered Stile & Rail Profiles (MP700 Series)

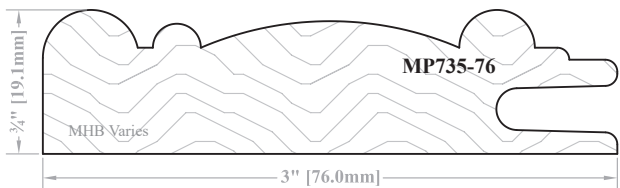
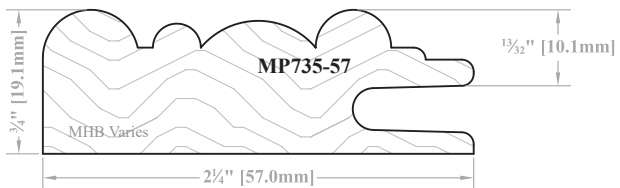
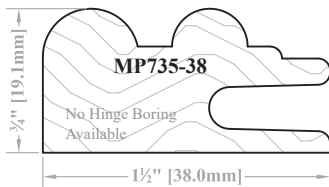
MP723 Family



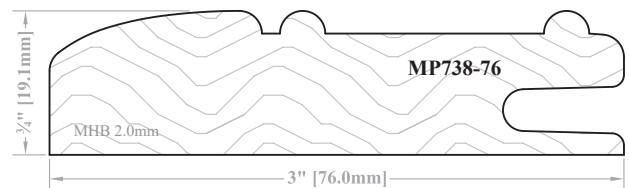
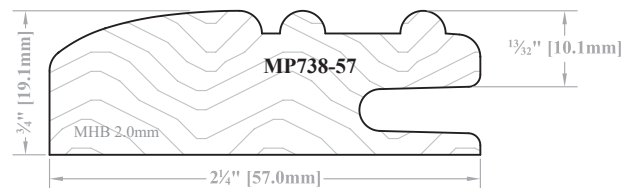
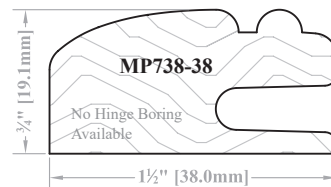
MP733 Family



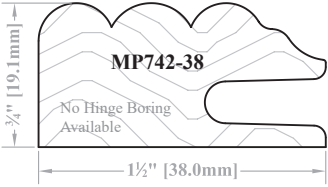
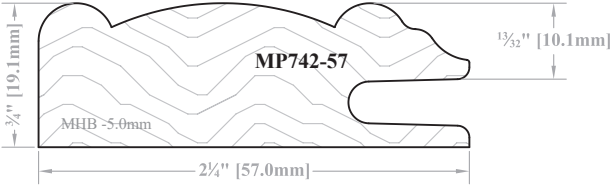
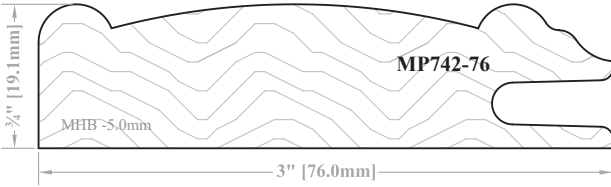
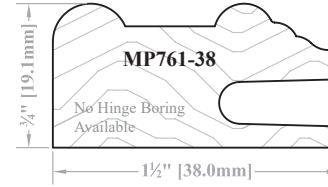
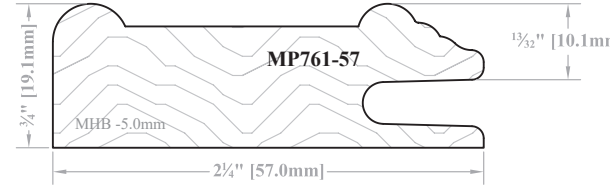
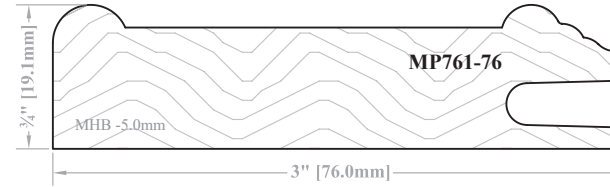
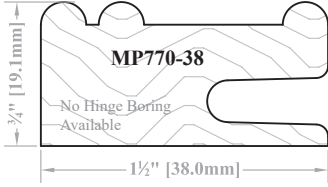
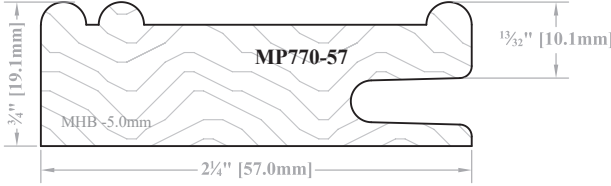
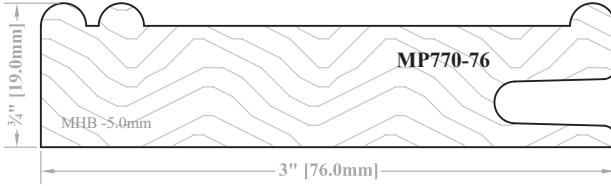
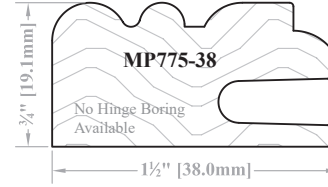
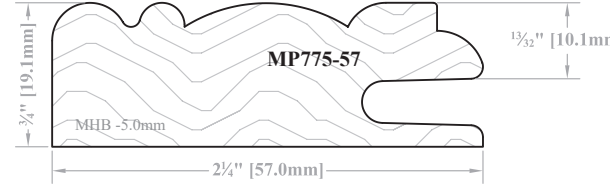
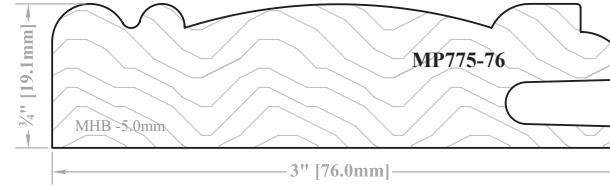
MP735 Family



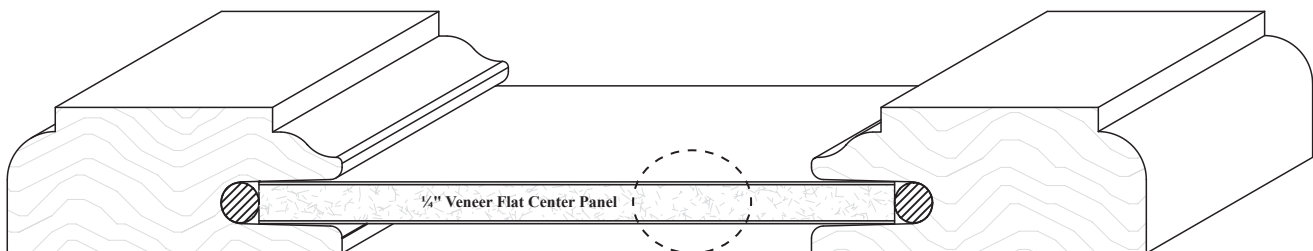
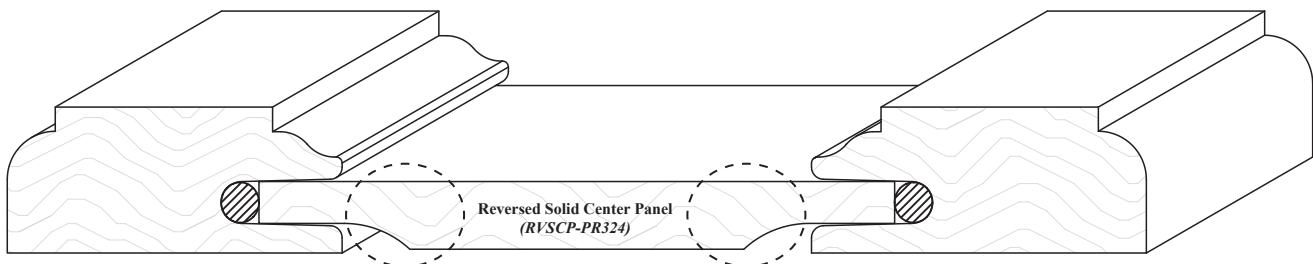
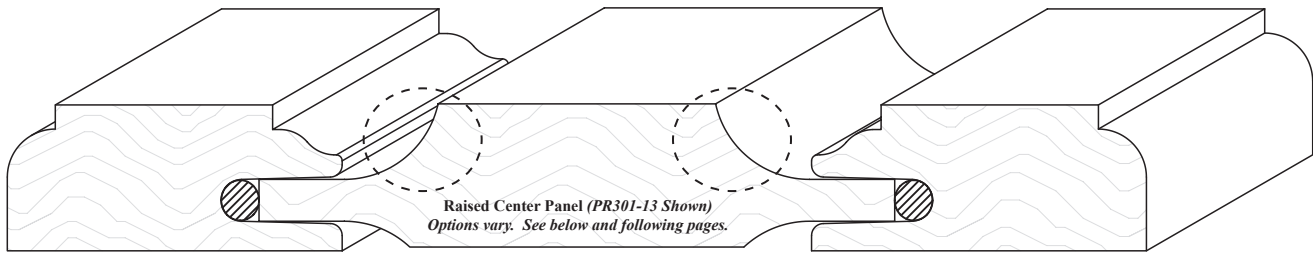
MP738 Family



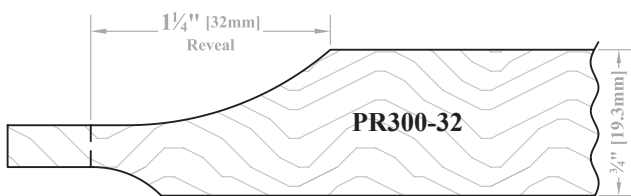
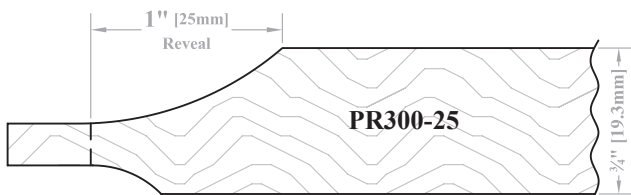
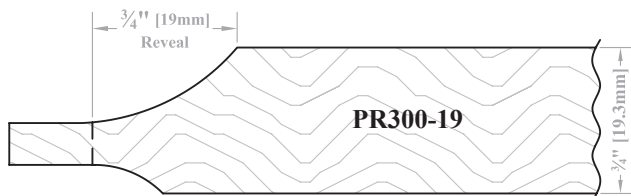
MHB = Minimum Hinge Bore setback calculated at 12.7mm deep.

Mitered Stile & Rail Profiles (MP700 Series)	Profile Options
<p>MP742 Family</p>  <p>MP742-38 No Hinge Boring Available 1 1/2" [38.0mm]</p>  <p>MP742-57 MHB -5.0mm 2 1/4" [57.0mm] 13/32" [10.1mm]</p>  <p>MP742-76 MHB -5.0mm 3" [76.0mm]</p>	<p>MP761 Family</p>  <p>MP761-38 No Hinge Boring Available 1 1/2" [38.0mm]</p>  <p>MP761-57 MHB -5.0mm 2 1/4" [57.0mm] 13/32" [10.1mm]</p>  <p>MP761-76 MHB -5.0mm 3" [76.0mm]</p>
<p>MP770 Family</p>  <p>MP770-38 No Hinge Boring Available 1 1/2" [38.0mm]</p>  <p>MP770-57 MHB -5.0mm 2 1/4" [57.0mm] 13/32" [10.1mm]</p>  <p>MP770-76 MHB -5.0mm 3" [76.0mm]</p>	<p>MP775 Family</p>  <p>MP775-38 No Hinge Boring Available 1 1/2" [38.0mm]</p>  <p>MP775-57 MHB -5.0mm 2 1/4" [57.0mm] 13/32" [10.1mm]</p>  <p>MP775-76 MHB -5.0mm 3" [76.0mm]</p>
Mitered Stile & Rail Profiles (MP700 Series) - END	

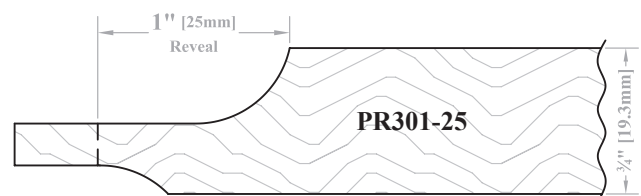
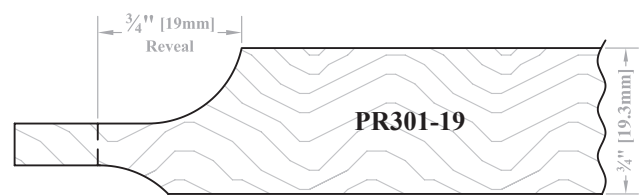
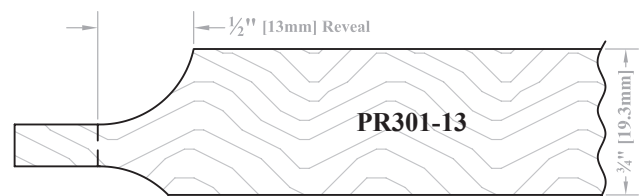
Center Panel Options



PR300 Family



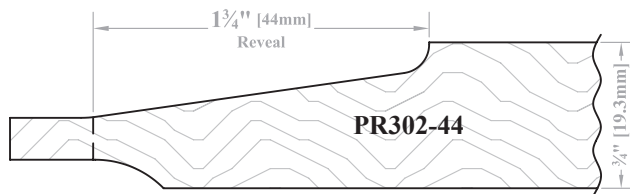
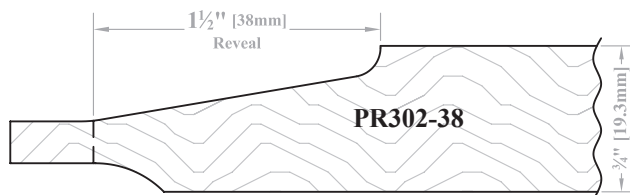
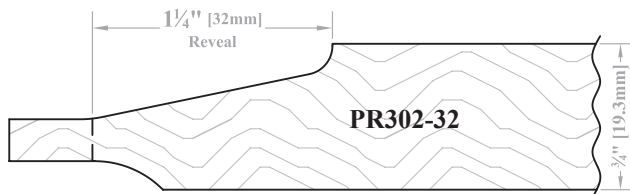
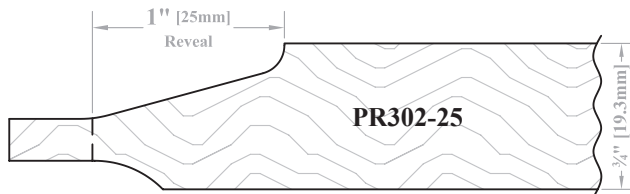
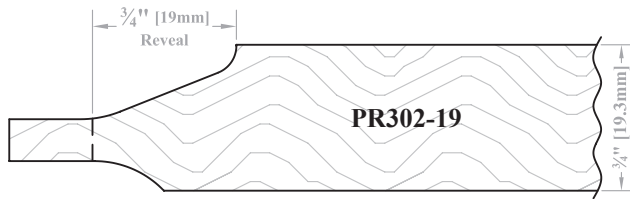
PR301 Family



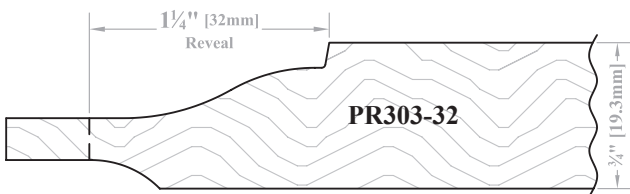
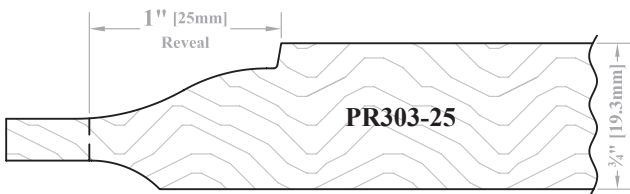
Center Panel Profiles

Profile Options

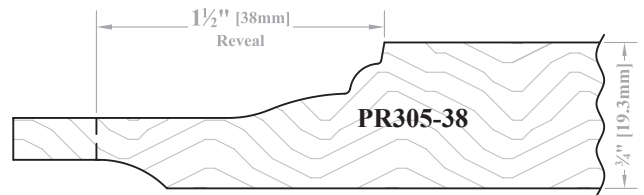
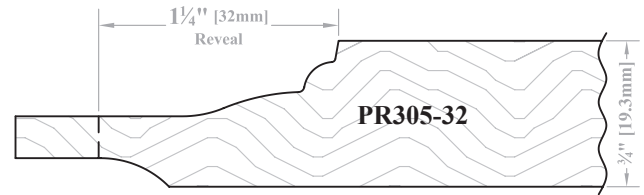
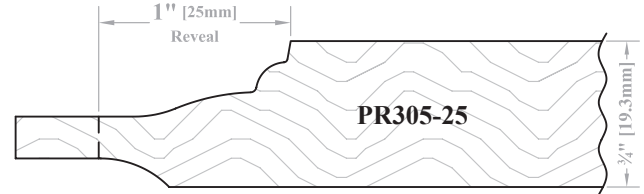
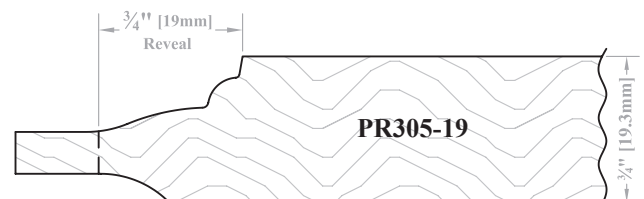
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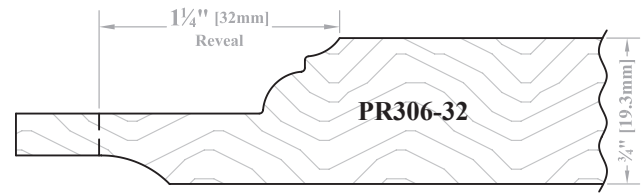
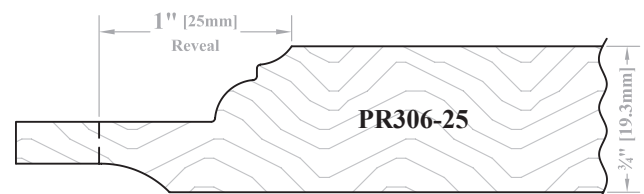
PR303 Family



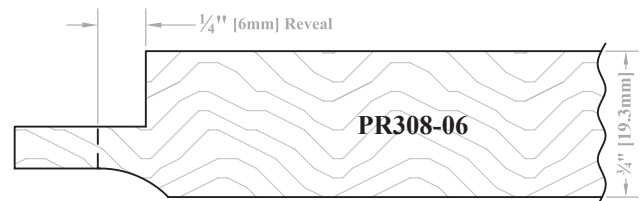
PR305 Family



PR306 Family



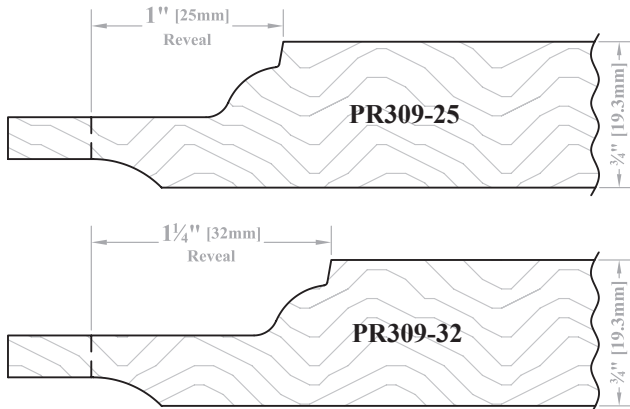
PR308 Family



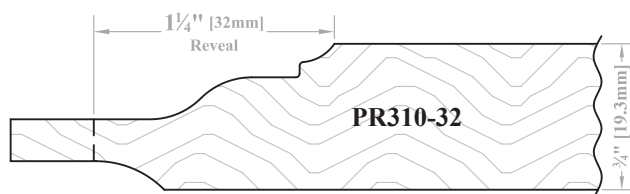
Profile Options

Center Panel Profiles

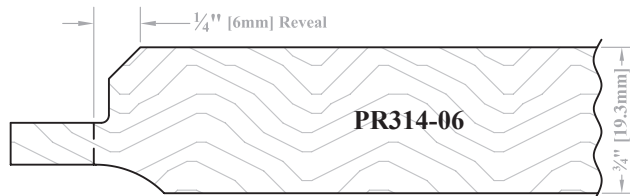
PR309 Family



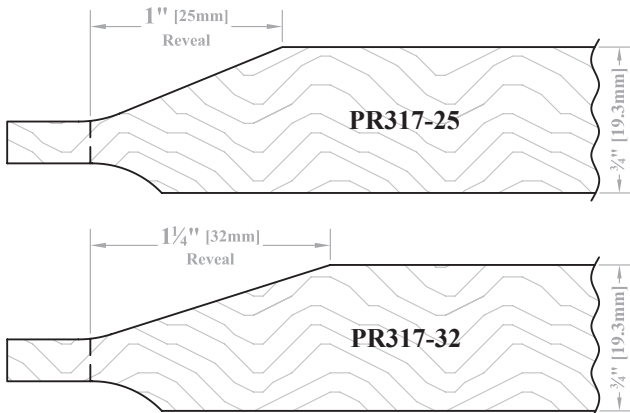
PR310 Family



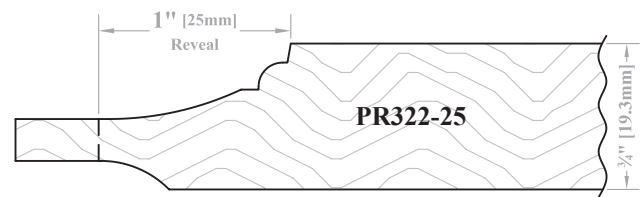
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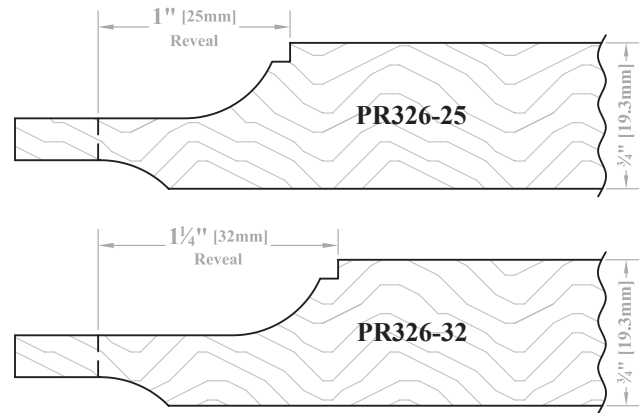
PR317 Family



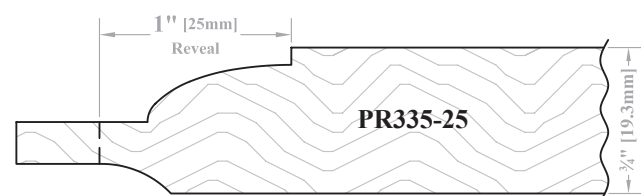
PR322 Family



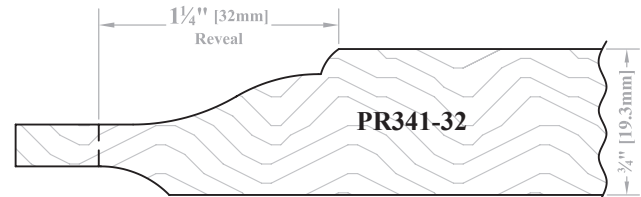
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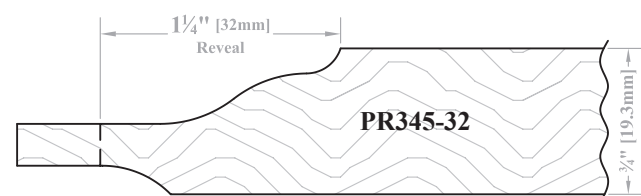
PR335 Family



PR341 Family

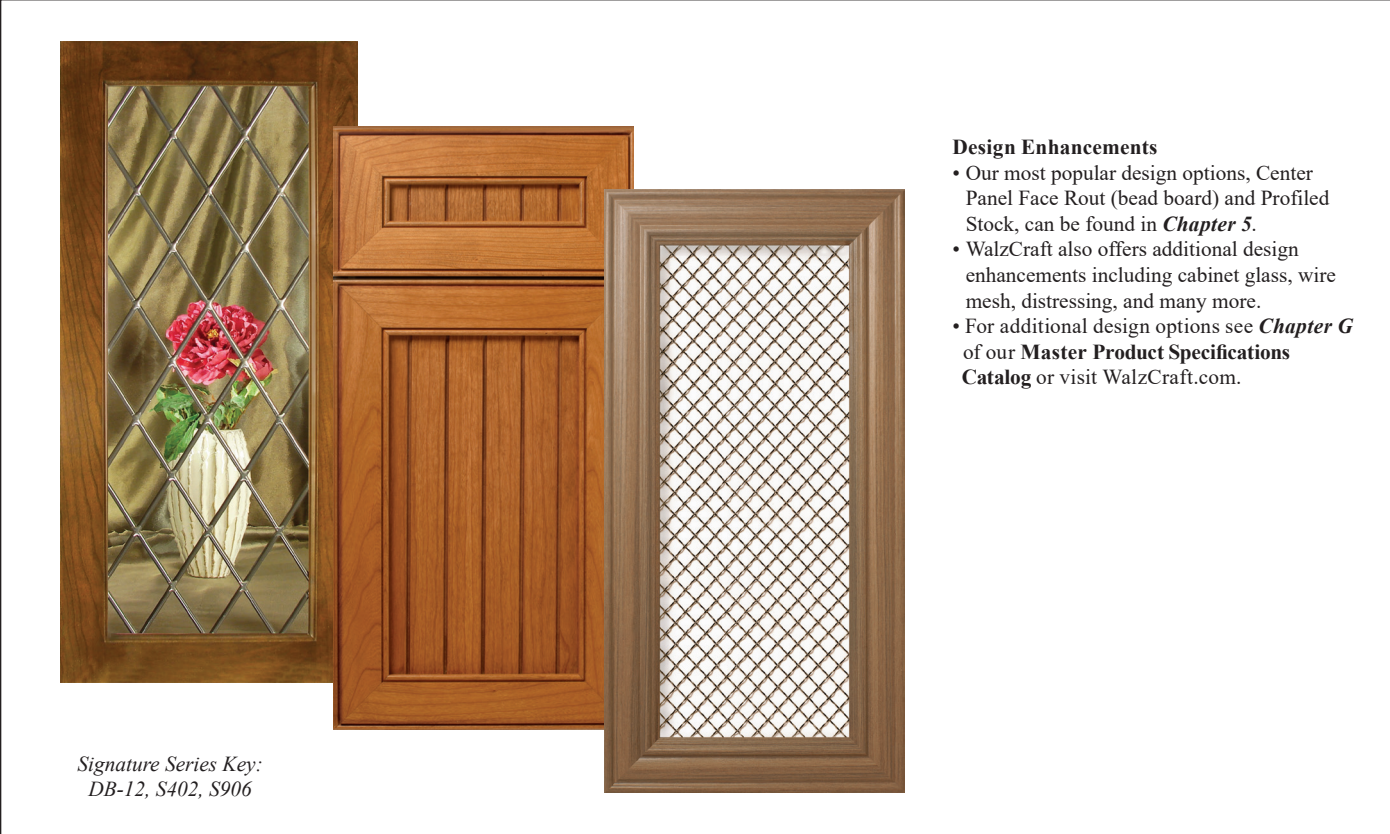


PR345 Family



Standard Raised Center Panel Profiles - END

WalzCraft Insights



Signature Series Key
DB-12, S402, S906

Design Enhancements

- Our most popular design options, Center Panel Face Rout (bead board) and Profiled Stock, can be found in *Chapter 5*.
- WalzCraft also offers additional design enhancements including cabinet glass, wire mesh, distressing, and many more.
- For additional design options see *Chapter G* of our **Master Product Specifications Catalog** or visit WalzCraft.com.

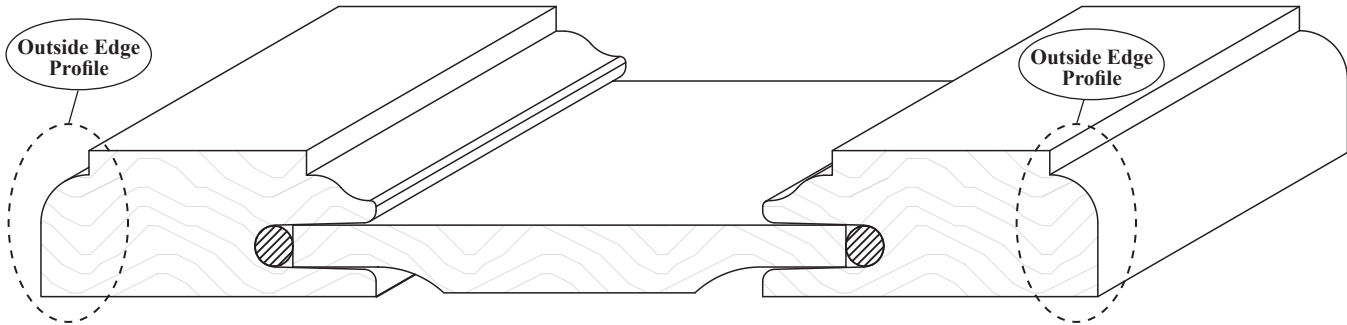
1-800-237-1326  WalzCraft.com

WalzCraft®

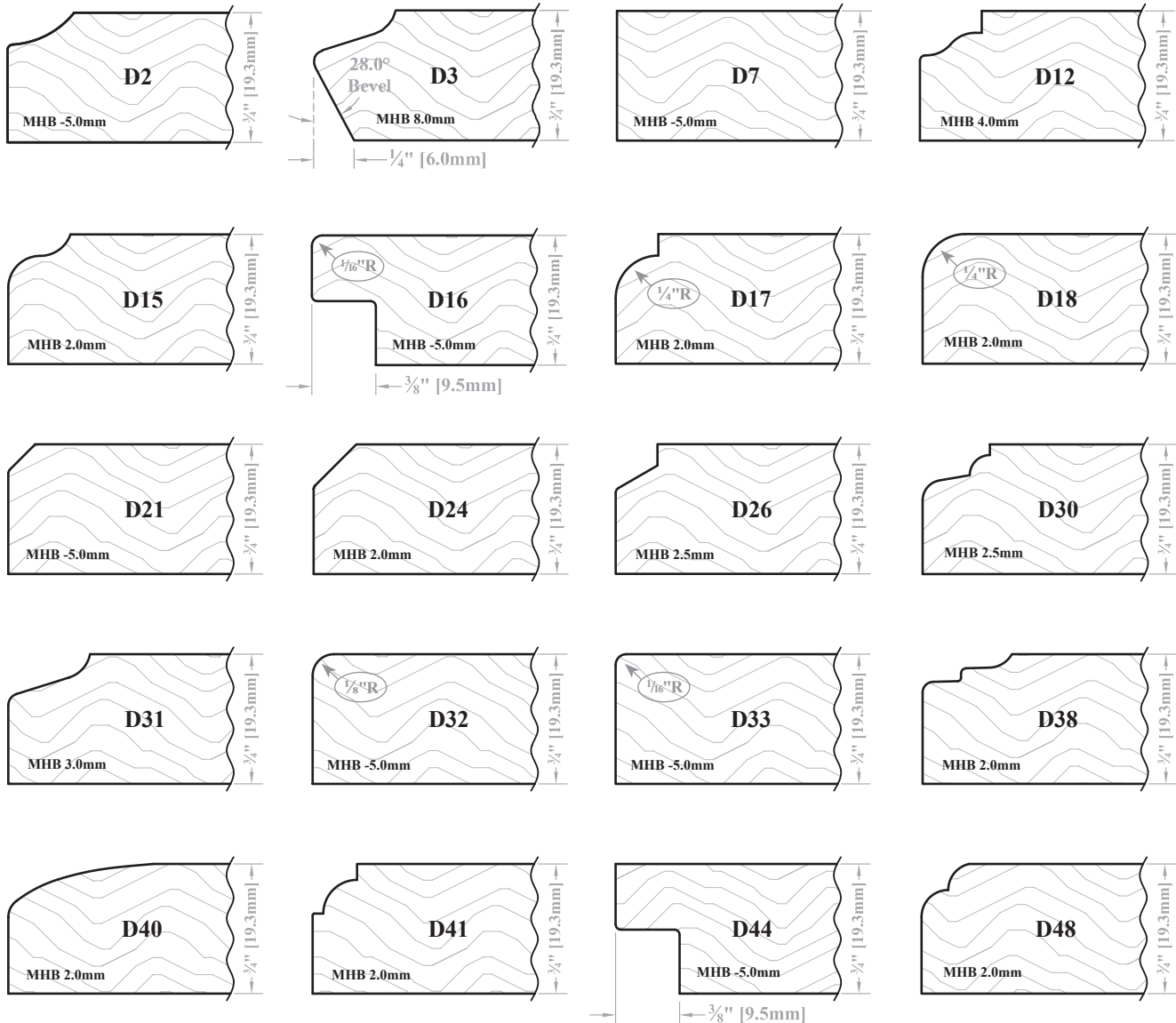
WalzCraft.com

[illegible]

Standard Outside Edge Profiles



- The following abbreviation will appear on profile drawings in this section and indicate the following:
 - MHB Minimum Hinge Bore setback calculated at 12.7mm deep.

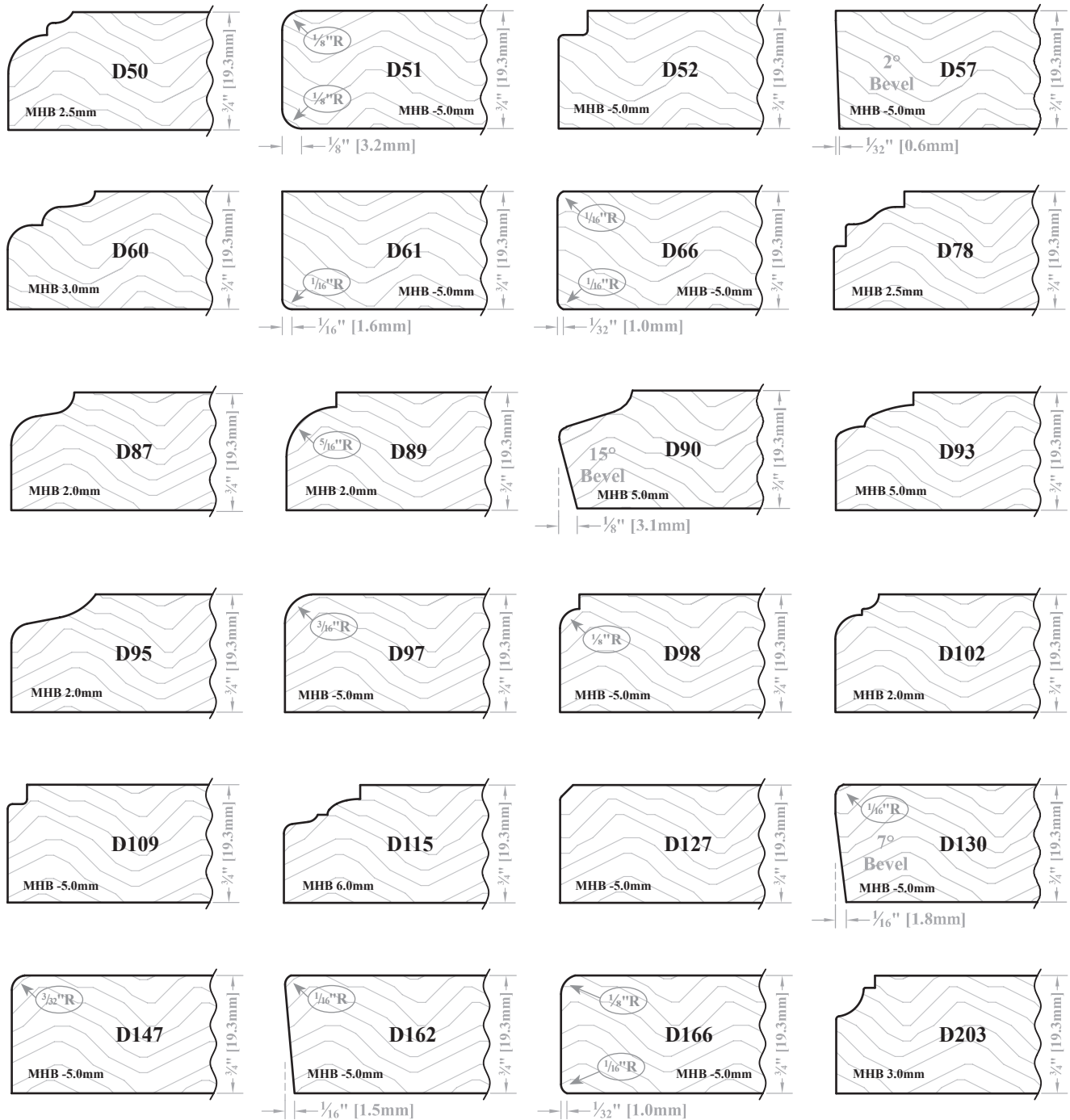


MHB = Minimum Hinge Bore setback calculated at 12.7mm deep.

Standard Outside Edge Profiles

Profile Options

Standard Outside Edge Profiles...continued



Standard Outside Edge Profiles - END

MHB = Minimum Hinge Bore setback calculated at 12.7mm deep.

WalzCraft®



Customer Support Team Contact:

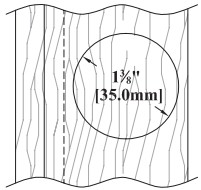
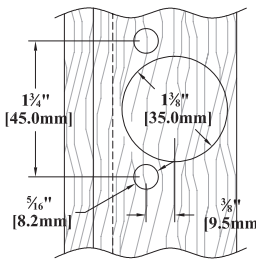
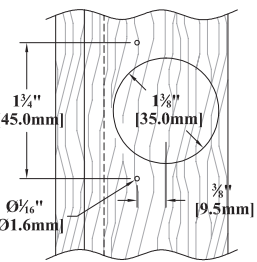
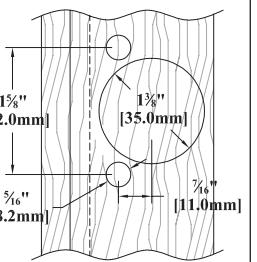
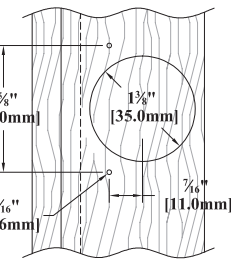
Phone: 1-800-237-1326 (6:00AM - 5:30PM CST)
Email: customersupport@WalzCraft.com

3.18

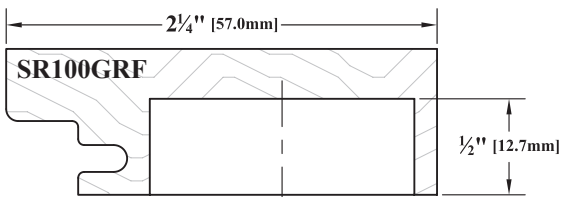
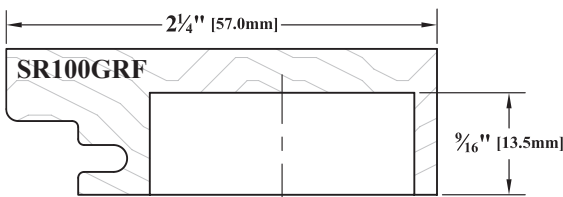
Functional Options

Hinge Boring

35mm Hinge Bore

HBP100	HBP200	HBP400	HBP300	HBP500
				
* Back View of Frame Only Door ** Not Drawn at Full Scale	* Back View of Frame Door ** Not Drawn at Full Scale	* Back View of Frame Only Door ** Not Drawn at Full Scale	* Back View of Frame Only Door ** Not Drawn at Full Scale	* Back View of Frame Only Door ** Not Drawn at Full Scale
35mm Bore Only	For Press-In Dowel Hinge Fits most Blum & Salice hinges, and some Grass hinges.	For Screw-In Hinge	For Press-In Dowel Hinge Fits some Grass hinges.	For Screw-In Hinge

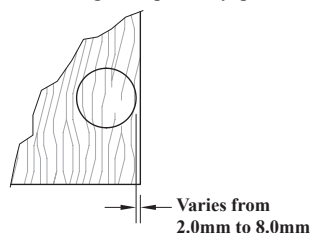
35mm Hinge Bore - Cup Depth Options

	
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35mm Hinge Bore - Hinge Cup Drilling Distance Options

The **Cup Drilling Distance** is the distance from the edge of the door to the edge of the hinge bore.

- Distances are measured on the back side of the door, from the outside edge to the edge of the hinge hole.
- Minimum width for a GRF profile with hinge boring is 2" [50.8mm].
- For outside edge compatibility, please refer to the charts on our website: Resources /Technical Information.



The -5.0mm cup drilling distance extends off the edge of the door and is typically used for a Lazy Susan application.

Available Distances

-5.0mm (-.0197")	2.0mm (.079")	2.5mm (.098")
3.0mm (.118")	4.0mm (.158")	5.0mm (.197")
6.0mm (.236")	7.0mm (.276")	8.0mm (.315")

Important Information: Hinge Boring

For additional options and detailed technical information, please reference the Master Product Specifications Catalog.

1	Order Forms	Applicable order forms will include spaces to indicate your chosen options.
2	Pricing	Please see <i>Section F.1</i> of our current Wholesale Pricing Catalog.
3	Hinge Bore Location	On the order form, indicate L (left), R (right), T (top), B (bottom), Dual (for some Lazy Susan hardware), or NO (if select lines do not get bored). Bore location is when viewing the door from the face. For dual hinge bore, use the <i>Special Instructions</i> column on the order form to indicate the boring distance and location for all hinge bores.
4	Standard Vertical Placement	Doors 12" [304.8mm] or taller will have hinges placed 3 1/2" [88.9mm] on center from bottom and top of door. Doors less than 12" [304.8mm] tall will have hinges placed 2 1/4" [57.2mm] on center from bottom and top of door. If additional hinges are required, they will be evenly spaced between the top and bottom hinge bores. Doors 6 15/16" [176.2mm] to 47 31/32" [1218.4mm] will receive 2 bores. Doors 48" [1219.2mm] to 65 31/32" [1675.6mm] will receive 3 bores. Doors 66" [1676.4mm] to 96" [2438.4mm] will receive 4 bores.

35mm Hinge Bore - END

Finger Pull Routs

Functional Options

Finger Pull Rout Options - FP100, FP200, FP500

FP100

1/4" [6mm]

5/16" [9mm]

FP200

3/8" [10mm]

3/8" [10mm]

FP500

3/8" [10mm]

1/4" [6mm]

** Please refer to the compatibility chart on our website to determine if your choice of outside edge profile accepts a finger pull. **

Full Width Finger Pull and Placement - FP100, FP200, FP500

Please use these abbreviations to specify the placement of the full width finger pull.

All finger pulls are viewed from the face of the door or drawer front.

Top	T
Bottom	B
Left	L
Right	R

1/4" [32mm]

1/4" [32mm]

Varies with choice of FP100, FP200 or FP500.

"T" Placement

Back View Of Door

5" Wide Finger Pull and Placement - FP100, FP200, FP500

Please use these abbreviations to specify the placement of the 5" wide finger pull.

All finger pulls are viewed from the face of the door or drawer front.

	Left	Center	Right
Top Rail	TRL	TRC	TRR
Bottom Rail	BRL	BRC	BRR
	Top	Center	Bottom
Left Stile	LST	LSC	LSB
Right Stile	RST	RSC	RSB

1/4" [32mm]

5" [127mm]

Varies with choice of FP100, FP200 or FP500.

"TRR" Placement

Back View Of Door

Important Information: Finger Pull Routs

For additional profiles and detailed technical information, please reference the Master Product Specifications Catalog.

1	Order Forms	Applicable order forms will include spaces to indicate your chosen options.
2	Pricing	Please see <i>Section E.7</i> of our current <i>Wholesale Pricing Catalog</i> .
3	Minimum Sizes	<ul style="list-style-type: none">• Minimum width: The minimum width of a door or drawer front with a finger pull on top or bottom is 6" [152.4mm].• Minimum height: The minimum height of a door or drawer front with a finger pull on a side is 6" [152.4mm].

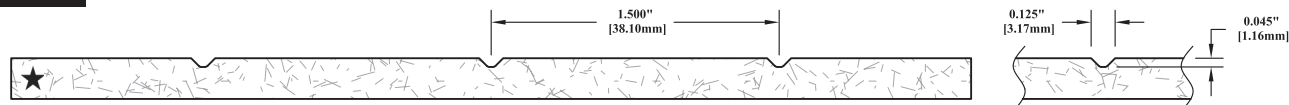
Finger Pull Routs - END

Design Options

Center Panel Face Rout (CPFR)

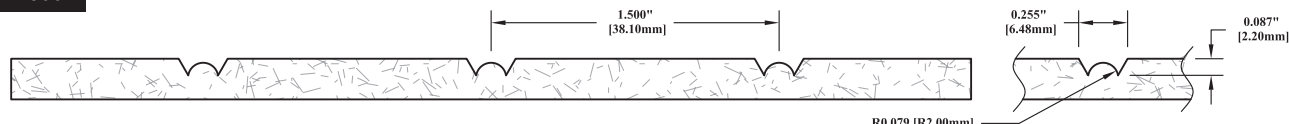
Options for Material $\frac{1}{32}$ " [5.6mm] Thick or Greater (Shown on $\frac{1}{4}$ " Thick Raw MDF)

CPFR 500



*Minimum pattern spacing from center to center is $\frac{1}{2}$ " [12.7mm].

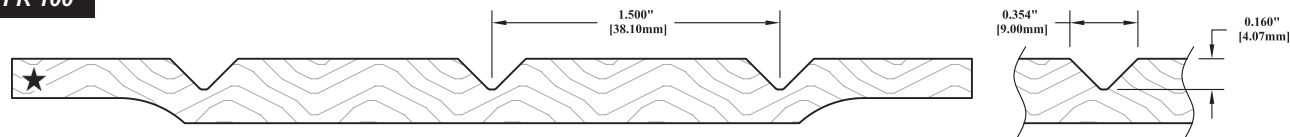
CPFR 800



*Minimum pattern spacing from center to center is $\frac{1}{2}$ " [12.7mm].

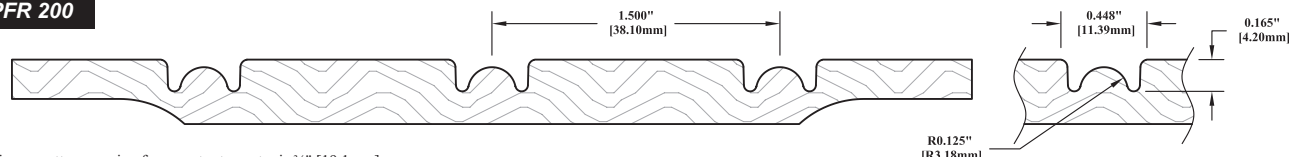
Options for Material $\frac{1}{32}$ " [8.7mm] Thick or Greater (Shown on Solid Wood RVSCP-PR324)

CPFR 100



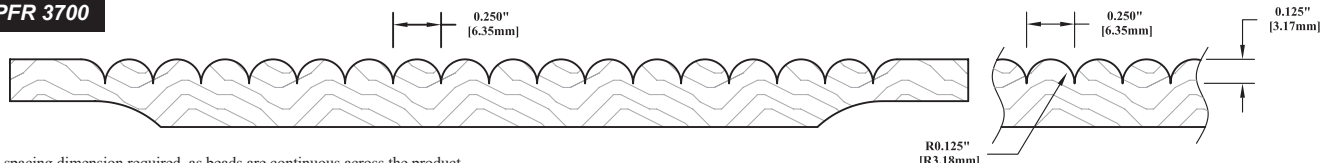
*Minimum pattern spacing from center to center is $\frac{3}{4}$ " [19.1mm].

CPFR 200



*Minimum pattern spacing from center to center is $\frac{3}{4}$ " [19.1mm].

CPFR 3700



*No spacing dimension required, as beads are continuous across the product.

Important Information: Center Panel Face Routs




For additional profile styles and detailed technical information, please reference the Master Product Specifications Catalog.

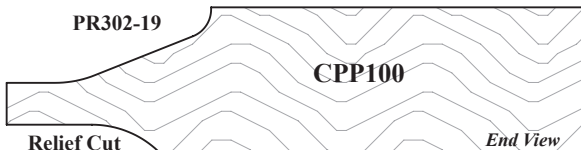
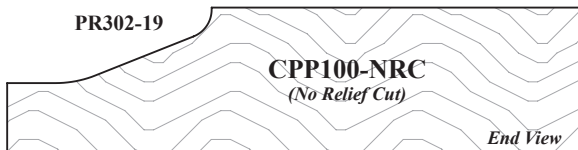
1	Order Forms	Applicable order forms will include space to indicate your chosen CPFR pattern and spacing.
2	Pricing	Please see Section G.7 of our current Wholesale Pricing Catalog .
3	Material	Center Panel Face Routs are available on solid wood, raw MDF and veneered MDF Core plywood.
4	Face Rout Patterns	<p>The face rout patterns must run the same direction as the grain in the center panel or on the sheet stock.</p> <ul style="list-style-type: none"> • Spacing is measured from center to center of the rout. • Based on the visible panel and the pattern/spacing chosen, there will not necessarily be a rout in the center of the panel.
5	CPFR Spacing	Available in $\frac{1}{4}$ " [6.4mm] increments from $\frac{1}{2}$ " [12.7mm] to $4\frac{1}{2}$ " [114.3mm] on center or with custom spacing.
6	CPFR #'s: 500, 800	Applying a CPFR on veneered MDF core panels will expose the darker colored MDF core material.
7	CPFR 3700	<ul style="list-style-type: none"> • Frame & panel doors with RVSCP-PR324 are available in $\frac{1}{32}$" [0.8mm] width increments. • Solid wood and raw MDF slab products are available in $\frac{1}{4}$" [6.4mm] width increments. ◦ Only available with D7 outside edge profile.
8	3D Laminate (RTF)	The ★ indicates CPFR patterns that are available with Style 500 doors and 500* drawer fronts using 3D Laminate (RTF).

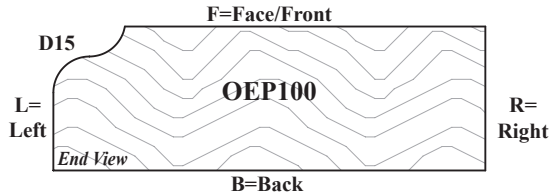
Center Panel Face Rout (CPFR) - END

Profiled Stock	Design Options
----------------	----------------

****Add a profile to customize stock for use as Fillers, Countertop Edging and Casing or Base Moldings.****

SRP100	Stile & Rail Profiled Stock (SRP)		
 <p>SRP100</p> <p>SR107</p> <p>PPGC</p> <p>End View</p> <p>Traditional Stile & Rail Profiled Stock shown with a Panel Plow Groove Cut (PPGC).</p>	 <p>SRP100-NPC</p> <p>SR107</p> <p>(No Panel Plow Groove Cut)</p> <p>End View</p> <p>Traditional Stile & Rail Profiled Stock shown without a Panel Plow Groove Cut (PPGC).</p>	 <p>SRP100-GRF</p> <p>SR107</p> <p>(Cut for Glass)</p> <p>GRF Cut</p> <p>End View</p> <p>Traditional Stile & Rail Profiled Stock shown with a GRF Cut (Cut for Glass).</p>	

CPP100	Center Panel Profiled Stock (CPP)	
<div><div><div><div>PR302-19</div><div></div><div>CPP100</div><div>Relief Cut</div><div>End View</div></div><div><p>Traditional Center Panel Profiled Stock shown with a Relief Cut.</p></div></div><div><div><div>PR302-19</div><div></div><div>CPP100-NRC (No Relief Cut)</div><div>End View</div></div><div><p>Traditional Center Panel Profiled Stock shown without a Relief Cut.</p></div></div></div>		

OEP100	Outside Edge Profiled Stock (OEP)	
<div><p>D15</p><p>F=Face/Front</p><p>L=Left</p><p>R=Right</p><p>B=Back</p><p>End View</p><p>OEP100</p></div>		

PS100	Profiled Stock (PS)
<div><div><div>D97</div><div>SR107</div><div>PS100</div><div>End View</div></div><div><p>Use PS100 when combining more than one profile on the same piece.</p><ul style="list-style-type: none">• Applied to long edges only.</div></div>	

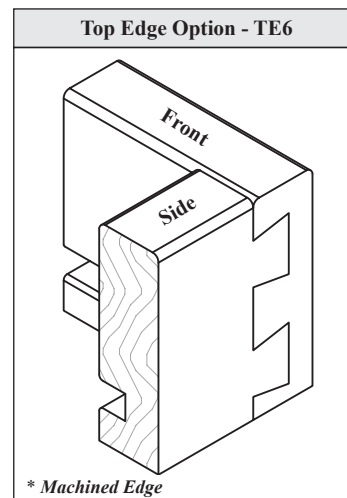
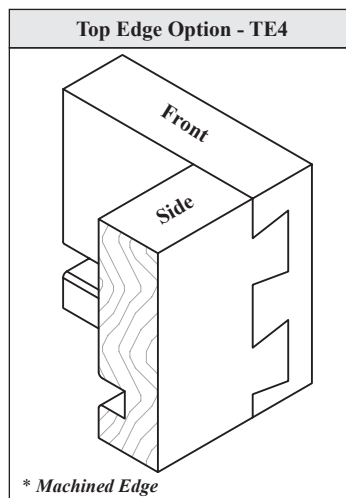
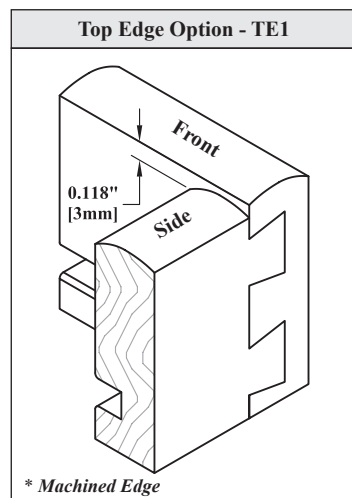
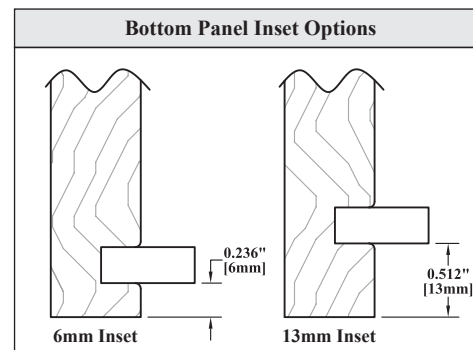
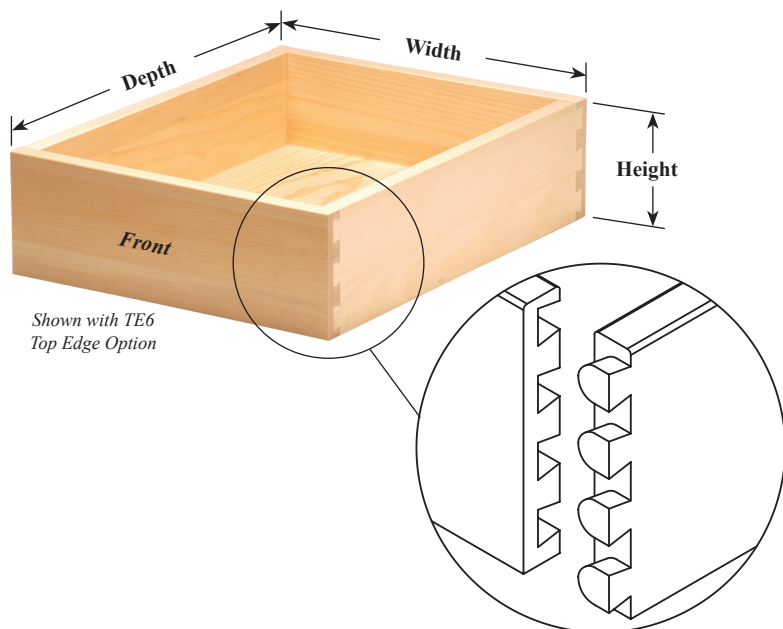
Important Information: Profiled Stock		
For additional styles, profiles, and detailed technical information, please reference the Master Product Specifications Catalog.		
1	Order Forms	Please use Face Frame Stock Order Form (E•Z Form #9) .
2	Pricing	Please see Section G.16 of our current Wholesale Pricing Catalog .
3	Thickness	OEP100: Available in ½" [12.7mm], ¾" [19.1mm] and 1" [25.4mm] thicknesses. • ½" [12.7mm] thickness only available with D7, D32, D33 . CPP100, SRP100, PS100: Available in ¾" [19.1mm] and 1" [25.4mm] thicknesses.
4	Width	Profiled Stock is available in a minimum width of a ½" [12.7mm] and a maximum width of 9" [228.6mm]. 9" [228.6mm] Maximum Width: WalzCraft makes every attempt to produce these parts from one solid piece of wood. Due to lumber availability and/or wood species, widths under 9" [228.6mm] may need to be made from two or more edge glued pieces. For widths over 9" [228.6mm], please refer to our GUPFS product found on Page 10.4 .
5	Length	Available in 8' [2438.4mm] Lengths, Cut-to-Length, and Random Lengths.
6	SRP100	Available with Traditional and Mitered profiles from Page 3.1 to Page 3.12 .
7	CCP100	Available with Center Panel profiles starting on Page 3.13 .
8	OEP100	Available with Outside Edge profiles starting on Page 3.17 . For D7 (square) edge, please order FS100 on Page 8.3 .
9	PS100	Available with a profile applied to 2 long edges. Choose from outside edge, center panel, and stile & rail profiles.

Profiled Stock - END

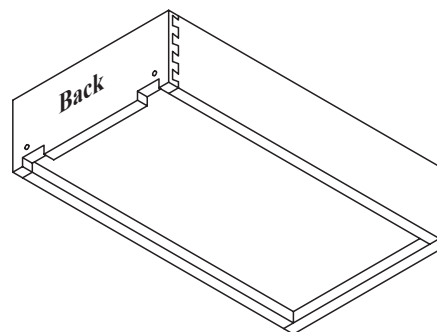
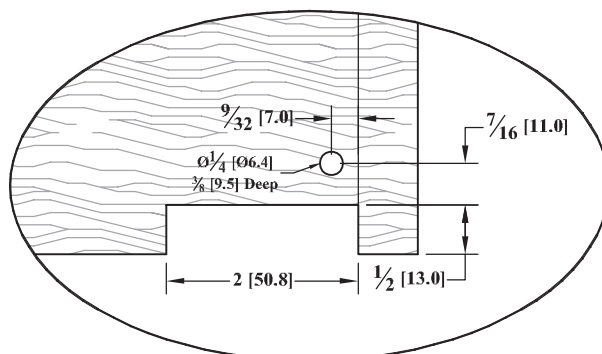
Drawer Box Options

Drawer Box Style 100HB - Half Blind Dovetail

Style 100HB - Half Blind Dovetail Drawer Boxes (Solid Wood & Baltic Birch)

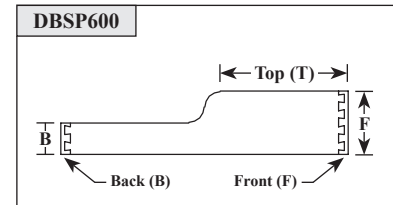
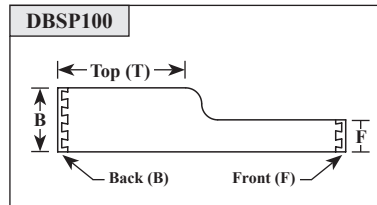
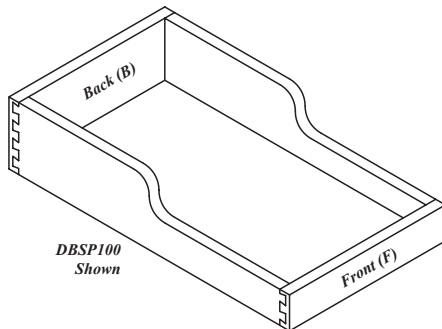


Style 100HB Option: Notch & Hook Hole (NHH1)* for Undermount Drawer Slides

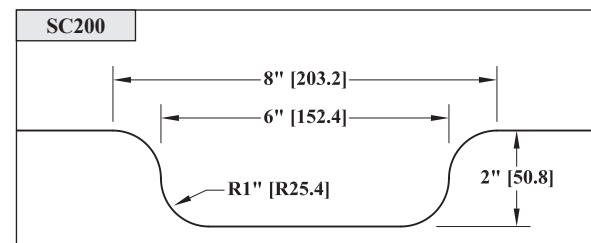
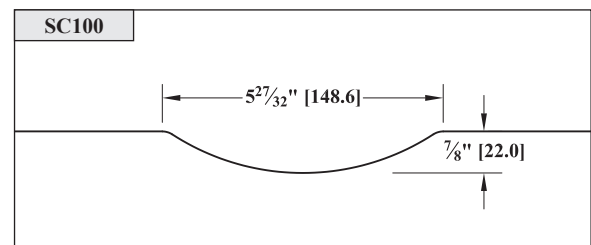
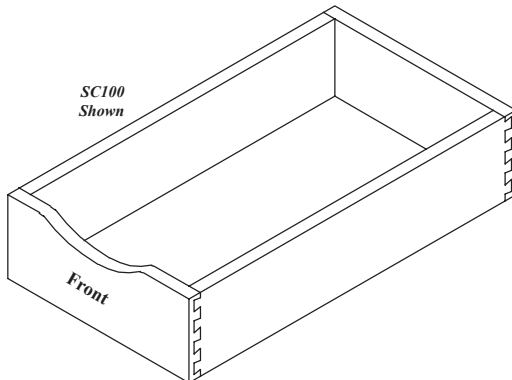


* Available on assembled drawer boxes only.

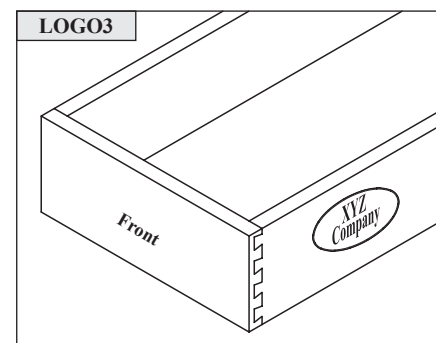
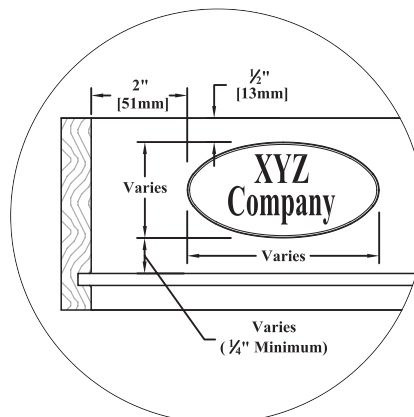
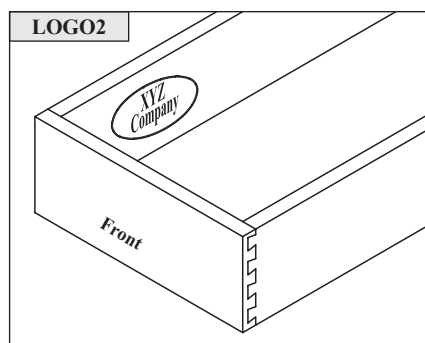
Style 100HB Option: Drawer Box Side Patterns (DBSP100, DBSP600)



Style 100HB Option: Scoop Front (SC100, SC200)



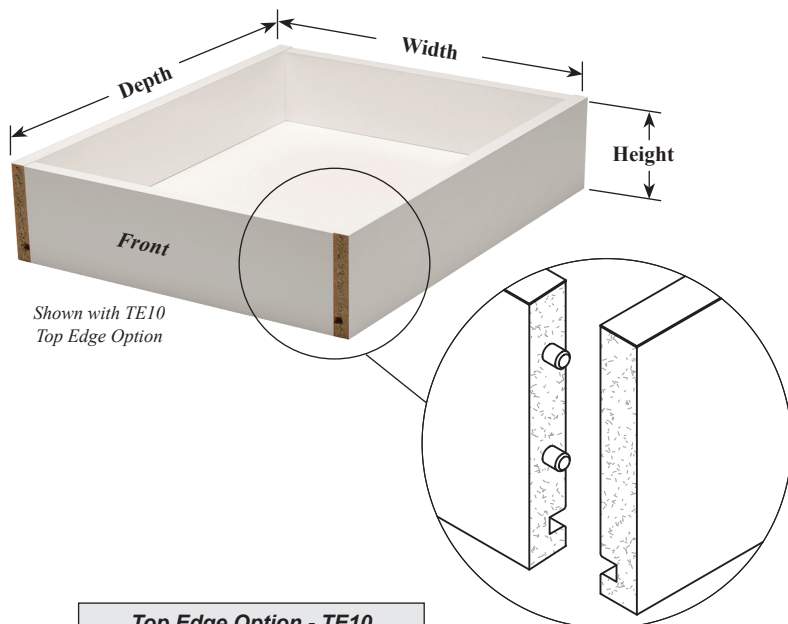
Style 100HB Option: Laser Logo Engraving (LOGO2, LOGO3)



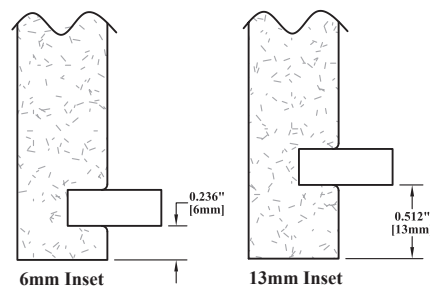
Drawer Box Options

Drawer Box Style 100DW - Doweled (Melamine)

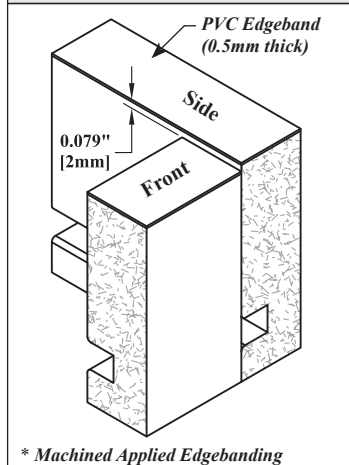
Style 100DW - Doweled Drawer Boxes (Melamine)



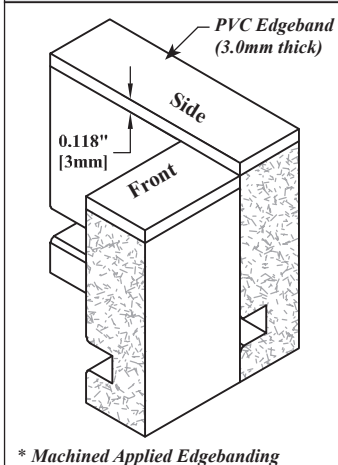
Bottom Panel Inset Options



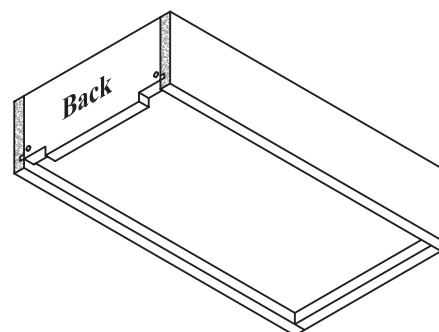
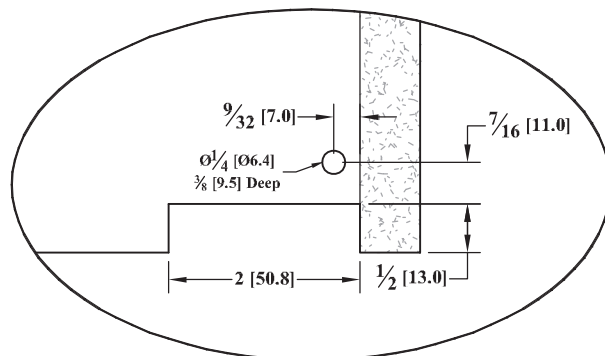
Top Edge Option - TE10



Top Edge Option - TE19



Style 100DW Option: Notch & Hook Hole (NHH1)* for Undermount Drawer Slides



* Available on assembled drawer boxes only.

Drawer Box Style 100DW - Doweled (Melamine)		Drawer Box Options
Important Information: Drawer Boxes		
<i>For additional drawer box styles, options and detailed technical information, please reference the Master Product Specifications Catalog.</i>		
1	Order Forms	Please use Drawer Box Order Form (E-Z Form #4) .
2	Pricing	<ul style="list-style-type: none"> • Style 100HB Sidewall Material: Please see Section H.1 of our current Wholesale Pricing Catalog. • Style 100DW Sidewall Material: Please see Section H.5 of our current Wholesale Pricing Catalog.
		Bottom Panels: Please see Section H.7 of our current Wholesale Pricing Catalog .
		Additional Options: Pricing can be found throughout Chapter H of our current Wholesale Pricing Catalog .
3	Materials	<ul style="list-style-type: none"> • 100HB drawer boxes are available in solid wood (popular species/grades can be found starting on Page 14.I). ◦ Also available in Baltic Birch plywood. • 100DW melamine drawer boxes are available in white, almond, or maple wood grain.
4	Finishing (100HB Only)	Assembled solid wood drawer boxes are available unfinished or finished with WalzCraft's water based Natural/Clear Coat (<i>no stain</i>) finish.
		Ready to Assemble (RTA) solid wood drawer boxes are available unfinished or finished with Walzcraft's solvent based Natural/Clear Coat (<i>no stain</i>) finish.
		Additional finishing options can be found in Section H.1 of our Master Product Specifications Catalog or viewed on our website at WalzCraft.com.
5	Minimum & Maximum Sizes	<ul style="list-style-type: none"> • Width: Minimum = 4¾" [120.7mm] Maximum = 43" [1092.2mm] <u>Absolute</u> Maximum = 60" [1524.0mm] • Depth: Minimum = 4¾" [120.7mm] Maximum = 36" [914.4mm] <u>Absolute</u> Maximum = 60" [1524.0mm] • Height: Minimum = 1¾" [44.5mm] Maximum = 14½" [368.3mm] <u>Absolute</u> Maximum = 30" [762.0mm]
6	Ready to Assemble	Drawer boxes are available Ready to Assemble (RTA).
7	Thickness	<ul style="list-style-type: none"> • Sidewalls are available in ½" [12.7mm], ⅝" [15.9mm], or ¾" [19.1mm] thickness. • Bottom panels are available in ¼" [6.4mm] or ½" [12.7mm] thickness.
8	Hot Melt Glue	Hot melt glue is applied to the bottom of all assembled drawer boxes for added strength.
Drawer Boxes - END		

Hardware Options

blum BLUMOTION Face Frame Hinges

Blum Technical Support: 1-800-438-6788

www.blum.com

'Advice on Choosing The Correct Hardware for your Project'

- Hardware is most easily and confidently chosen when you have used a specific piece of hardware before, and are familiar with how it functions, as well as how to properly install and adjust it. If you believe that a particular piece of hardware is what you need, but you have no experience with it, you should do a 'trial mount' using the hardware in the exact way you intend for your project.
 - Since WalzCraft is not on site with you building your project, it is impossible for us to make the final call as to whether a piece of hardware is the right choice for your project. This important decision is your sole responsibility.
- For technical support, please contact **Blum** at **800-438-6788** or at www.blum.com.
- WalzCraft will not be liable for replacement of manufactured product or hardware if found that it is not compatible.**

Screws Sold Separately: Hinges with a Wood Screw Fixing Option do not include screws. Mounting Plates do not include screws. Please see **Page 7.6** for screws in boxes of 100 or 1000.

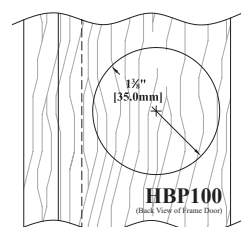
105° COMPACT BLUMOTION Hinges - Overlay Face Frame Application (One Piece Assembly)

COMPACT BLUMOTION Hinge

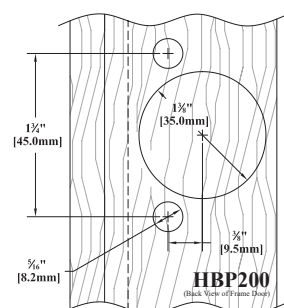
*Shown w/ optional Cover Cap. Sold separately.



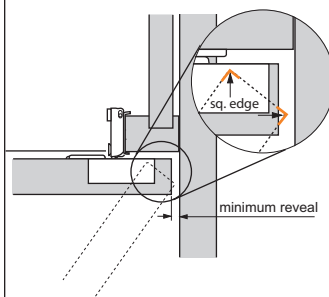
HBP100 for Screw-on Hinge



HBP200 for Press-In Hinge



BLUMOTION Minimum Reveal



Overlay	Fixing Option	Hinge Bore Pattern	Cup Drilling (Boring) Distance	Cup Drilling Depth	Minimum Reveal	WCI Item #	Blum Hinge #
1/2" [12.7mm]	Screw-on	HBP100 or HBP400	3mm	12.7mm	3/32" [7.1mm]	173931	38N355B.08
	Press-in	HBP200				173932	38N358B.08
1/2" [12.7mm]**	Screw-on	HBP100 or HBP400	3mm	12.7mm	3/32" [7.1mm]	173933	38N355BE08
	Press-in	HBP200				173853	38N358BE08
3/4" [19.1mm]	Screw-on	HBP100 or HBP400	3mm	12.7mm	3/32" [7.1mm]	173934	38N355B.12
	Press-in	HBP200				173935	38N358B.12
1" [25.4mm]	Screw-on	HBP100 or HBP400	3mm	13.5mm	7/32" [5.6mm]	173940	39C355B.16
	Press-in	HBP200				173941	39C358B.16
1 1/4" [31.8mm]	Screw-on	HBP100 or HBP400	3mm	13.5mm	7/32" [5.6mm]	173942	39C355B.20
	Press-in	HBP200				173943	39C358B.20
1 1/2" [38.1mm]	Screw-on	HBP100 or HBP400	3mm	13.5mm	7/32" [5.6mm]	173948	39C355B.24
	Press-in	HBP200				173949	39C358B.24

** Edge mount hinge. Does not wrap around back side of face frame. Ideal for refacing projects that add thickness to the face frame.

Important Information: Face Frame Hinges

For detailed technical information, please reference the Master Product Specifications Catalog.

1	Order Forms	Please use Hardware Order Form (E•Z Form #13) .
2	Pricing	Please see Section I.1 of our current Wholesale Pricing Catalog .
3	Screws Sold Separately	2 screws needed to attach Screw-On hinge to door are sold separately. • (2) #6 x 3/8" FHP wood screws required per hinge.
		Screw needed to attach Compact hinge to cabinet is sold separately. • (1) #8 x 3/4" type 17 truss head screw required per hinge.
		See Page 7.6 for screw part numbers and available quantities.
4	Door Thickness	Used with doors up to 3/4" [19.1mm] thick.

[OS] = Product outsourced from other vendor.

7.1

WalzCraft® .com ©

For more information:

Please see our website and/or **Sections I.6 & I.8** of our **Master Product Specifications Catalog**.



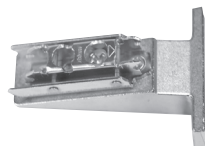
Screws Sold Separately: Hinges with a Wood Screw Fixing Option do not include screws. Mounting Plates do not include screws.
Please see **Page 7.6** for screws in boxes of 100 or 1000.


110° CLIP top BLUMOTION Long Arm Hinge & Mounting Plate - Inset Face Frame Application (Two Piece Assembly)

110° Half Cranked
Hinge Shown



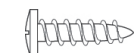
OS

Inset Face Frame Adapter (Mounting Plate)


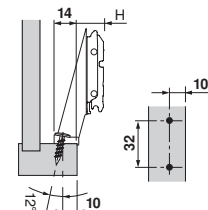
OS

#8 x 3/4" Truss
Head Screw

• 175H5030.21



Sold Separately



Reveal (Gap)	Fixing Option	Hinge Bore Pattern	Cup Drilling (Boring) Distance	Cup Drilling Depth	Hinge		Mounting Plate Height / #	
					WCI Item #	Blum Hinge #	WCI Item #	Blum Item #
1.5mm (.0591")	Screw-on	HBP100 or HBP400	6mm	13.5mm	173975	71B3650	173997	Inset Face Frame Adapter 175H5030.21
2mm (.0787")	Screw-on	HBP100 or HBP400	5mm	13.5mm	173975	71B3650	173997	Inset Face Frame Adapter 175H5030.21
2.5mm (.0984")	Screw-on	HBP100 or HBP400	5mm	13.5mm	173975	71B3650	173997	Inset Face Frame Adapter 175H5030.21
3mm (.1181")	Screw-on	HBP100 or HBP400	4mm	13.5mm	173975	71B3650	173997	Inset Face Frame Adapter 175H5030.21

Important Information: Face Frame Hinges

For detailed technical information, please reference the Master Product Specifications Catalog.

1	Order Forms	Please use Hardware Order Form (E•Z Form #13) .
2	Pricing	Please see Section I.1 of our current Wholesale Pricing Catalog .
3	Screws Sold Separately	2 screws needed to attach Screw-On hinge to door are sold separately. • (2) #6 x 3/8" FHP wood screws required per hinge.
		2 screws needed to attach Mounting Plate to cabinet are sold separately. • Item # 173997 requires (2) #8 x 3/4" truss head screws per mounting plate.
		See Page 7.6 for screw part numbers and available quantities.
4	Door Thickness	Used with doors up to 1" [25.4mm] thick.
5	Hinge & Mounting Plate	Two piece assembly. Hinge and mounting plate required to attach door to cabinet.

BLUMOTION Face Frame Hinges - END

OS = Product outsourced from other vendor.

Hardware Options

blum BLUMOTION Frameless Hinges

Blum Technical Support: 1-800-438-6788

www.blum.com

Screws Sold Separately: Hinges with a Wood Screw Fixing Option do not include screws. Mounting Plates do not include screws.
Please see **Page 7.6** for screws in boxes of 100 or 1000.

Examples of hinges & mounting plates (exact design varies by part number. Visit blum.com for specific images.)

Long Arm Hinge - Overlay	Long Arm Hinge - Inset	Mounting Plate
 <p>OS 110° Straight Arm Hinge Shown</p>	 <p>OS 110° Full Cranked Hinge Shown</p>	 <p>OS</p>

CLIP top BLUMOTION 110° Long Arm Hinges- Frameless Overlay Application (Two Piece Assembly)

Overlay	Fixing Option	Hinge Bore Pattern	Cup Drilling (Boring) Distance	Cup Drilling Depth	Hinge		Mounting Plate Height / #	
					WCI Item #	Blum Hinge #	WCI Item #	Blum Item #
6.0mm (.2362")	Screw-on	HBP100 or HBP400	4mm	13.5mm	173971	71B3550	9mm	9mm
	Press-in	HBP200			173972	71B3580	173990	175H9190
9.0mm (.3543")	Screw-on	HBP100 or HBP400	7mm	13.5mm	173971	71B3550	9mm	9mm
	Press-in	HBP200			173972	71B3580	173990	175H9190
13.0mm (.5118")	Screw-on	HBP100 or HBP400	5mm	13.5mm	173971	71B3550	3mm	3mm
	Press-in	HBP200			173972	71B3580	173988	175H9130
16.0mm (.6299")	Screw-on	HBP100 or HBP400	5mm	13.5mm	173971	71B3550	0mm	0mm
	Press-in	HBP200			173972	71B3580	173987	175H9100
18.0mm (.7087")	Screw-on	HBP100 or HBP400	7mm	13.5mm	173971	71B3550	0mm	0mm
	Press-in	HBP200			173972	71B3580	173987	175H9100

CLIP top BLUMOTION 110° Long Arm Hinges - Frameless Inset Application (Two Piece Assembly)

Reveal (Gap)	Fixing Option	Hinge Bore Pattern	Cup Drilling (Boring) Distance	Cup Drilling Depth	Hinge		Mounting Plate Height / #	
					WCI Item #	Blum Hinge #	WCI Item #	Blum Item #
1.5mm (.0591")	Screw-on	HBP100 or HBP400	6mm	13.5mm	174003	71B3750	0mm 173987	0mm 175H9100
	Press-in	HBP200			174004	71B3780		
2.0mm (.0787")	Screw-on	HBP100 or HBP400	5mm	13.5mm	174003	71T3750	0mm 173987	0mm 175H9100
	Press-in	HBP200			174004	71T3780		
2.5mm (.0984")	Screw-on	HBP100 or HBP400	5mm	13.5mm	174003	71B3750	0mm 173987	0mm 175H9100
	Press-in	HBP200			174004	71B3780		
3.0mm (.1181")	Screw-on	HBP100 or HBP400	4mm	13.5mm	174003	71T3750	0mm 173987	0mm 175H9100
	Press-in	HBP200			174004	71T3780		

Important Information: Frameless Hinges

For detailed technical information, please reference the Master Product Specifications Catalog.

1	Order Forms	Please use Hardware Order Form (E•Z Form #13) .
2	Pricing	Please see Section I.1 of our current Wholesale Pricing Catalog .
3	Screws Sold Separately	<p>2 screws needed to attach Screw-On hinge to door are sold separately.</p> <ul style="list-style-type: none"> • (2) #6 x 5/8" FHP wood screws required per hinge. <p>2 screws needed to attach Mounting Plate to cabinet are sold separately.</p> <ul style="list-style-type: none"> • Items #173990, 173988, and 173987 each require (2) #7 x 5/8" wood screws per mounting plate. <p>See Page 7.6 for screw part numbers and available quantities.</p>
4	Door Thickness	Used with doors up to 1" [25.4mm] thick.
5	Hinge & Mounting Plate	Two piece assembly. Hinge and mounting plate required to attach door to cabinet.

OS = Product outsourced from other vendor.



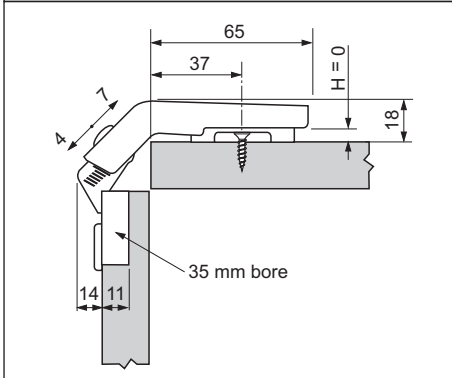
Screws Sold Separately: Hinges with a Wood Screw Fixing Option do not include screws. Mounting Plates do not include screws.
Please see **Page 7.6** for screws in boxes of 100 or 1000.


CLIP top 60° Bi-Fold Hinges & Mounting Plates - Inside Corner Application (Two Piece Assembly)
Bifold Hinge/Mounting Plate - Slab Door

* Shown w/ optional Cover Cap. Sold separately.



OS

General Specifications

Bifold Hinge/Mounting Plate - Frame & Panel Door

* Shown w/ optional Cover Cap. Sold separately.



OS

CLIP top 60° - Bi-Fold Hinge for Inside Corner - Slab Door

Overlay	Fixing Option	Hinge Bore Pattern	Cup Drilling (Boring) Distance	Cup Drilling Depth	Hinge		Mounting Plate Height / #	
					WCI Item #	Blum Hinge #	WCI Item #	Blum Item #
Bi-Fold Hinge	Screw-on	HBP100 or HBP400	-5.0mm	12.7mm	173981	79T8500.10	0mm 173987	0mm 175H9100
	Press-in	HBP200			173982	79T8530.10		

CLIP top 60° - Bi-Fold Hinge for Inside Corner - Frame & Panel Door

Overlay	Fixing Option	Hinge Bore Pattern	Cup Drilling (Boring) Distance	Cup Drilling Depth	Hinge		Mounting Plate Height / #	
					WCI Item #	Blum Hinge #	WCI Item #	Blum Item #
Bi-Fold Hinge	Screw-on	HBP100 or HBP400	-5.0mm	12.7mm	173981	79T8500.10	0mm 173992	0mm 175H6000
	Press-in	HBP200			173982	79T8530.10		

Important Information: Bi-fold Hinges

For detailed technical information, please reference the Master Product Specifications Catalog.

1	Order Forms	Please use Hardware Order Form (E•Z Forms #13) .
2	Pricing	Please see Section I.1 of our current Wholesale Pricing Catalog .
3	Compatibility	Dual Hinge bore required for the door that attaches to cabinet. • The opposing door may or may not be bored, depending on the type of hardware being used. • For additional information please see Section F.1 of our Master Product Specifications Catalog .
4	Screws Sold Separately	2 Screws needed to attach Screw-On hinge to adjacent door are sold separately. • (2) #6 x 5/8" FHP wood screws required per hinge. 2 screws needed to attach Mounting Plate to cabinet are sold separately. • Item # 173987 requires (2) #7 x 5/8" wood screws per mounting plate. • Item # 173992 requires (2) #7 x 3/4" wood screws per mounting plate. See Page 7.6 for screw part numbers and available quantities.
5	Door Thickness	Used with doors up to 3/4" [19.1mm] thick.
6	Hinge and Mounting Plate	Two piece assembly. Hinge and mounting plate required to attach one door to another.

BLUMOTION Bi-Fold Hinges - END

OS = Product outsourced from other vendor.

Hardware Options

blum TANDEM plus BLUMOTION Drawer Slides

Blum Technical Support: 1-800-438-6788

www.blum.com

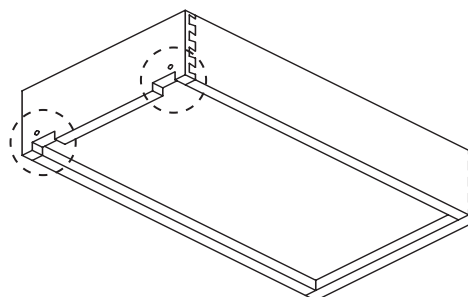
Screws Sold Separately: Hinges with a Wood Screw Fixing Option do not include screws. Mounting Plates do not include screws.
Please see **Page 7.6** for screws in boxes of 100 or 1000.

Undermount Drawer Slide Components



OS

NHH1 - Drawer Box Notching



TANDEM plus BLUMOTION Undermount Drawer Slides - 563H (Soft Close)

Drawer Length	Extension	Closing Type	Inside Cabinet Depth with Rear Bracket		Runner Length	WCI Item #	Blum Item #
			Maximum	Minimum			
9" [229.0mm]	Full	BLUMOTION Soft Close	11 ²⁵ / ₃₂ " [299.0mm]	10 ¹⁵ / ₃₂ " [266.0mm]	10 ³ / ₁₆ " [259.0mm]	174009	563H2290B10
12" [305.0mm]	Full	BLUMOTION Soft Close	14 ¹ / ₁₆ " [370.0mm]	12 ²⁹ / ₃₂ " [328.0mm]	12 ⁹ / ₁₆ " [319.0mm]	174010	563H3050B
15" [381.0mm]	Full	BLUMOTION Soft Close	17 ⁷ / ₁₆ " [446.0mm]	15 ²⁹ / ₃₂ " [404.0mm]	15 ⁹ / ₁₆ " [395.0mm]	174011	563H3810B
18" [457.0mm]	Full	BLUMOTION Soft Close	20 ⁹ / ₁₆ " [522.0mm]	18 ²⁹ / ₃₂ " [480.0mm]	18 ⁷ / ₃₂ " [471.0mm]	174012	563H4570B
21" [533.0mm]	Full	BLUMOTION Soft Close	23 ¹⁹ / ₃₂ " [599.0mm]	21 ¹⁵ / ₁₆ " [557.0mm]	21 ⁹ / ₁₆ " [548.0mm]	174013	563H5330B

- Locking devices are required for drawer slides to function (sold separately).
- Rear mounting brackets are optional depending on chosen installation method (sold separately).

Important Information: TANDEM plus BLUMOTION Undermount Drawer Slides

For detailed technical information, please reference the Master Product Specifications Catalog.

1	Order Forms	Please use Hardware Order Form (E•Z Form #13) .
2	Pricing	Please see Section I.1 of our current Wholesale Pricing Catalog .
3	Load Capacity	100 lbs. static load capacity.
4	Screws Sold Separately	<p>Screws needed to attach drawer slides to cabinet are sold separately.</p> <ul style="list-style-type: none"> • (8) #6 x 5/8" FHP wood screws required per pair. <p>Screws needed to attach front locking clips to drawer box are sold separately.</p> <ul style="list-style-type: none"> • (4) #6 x 5/8" FHP wood screws required per pair. <p>Screws needed to attach rear mounting brackets to cabinet are sold separately.</p> <ul style="list-style-type: none"> • (3) #6 x 5/8" FHP wood screws required per bracket. <p>See Page 7.6 for screw part numbers and available quantities.</p>
5	Bottom Panel Inset	A 13.0mm bottom panel inset is required (see Page 6.1).
6	Drawer Box Notching	Requires drawer box notching option NHH1 (see Page 6.1).
7	Side Thickness	13mm (1/2") to 16mm (5/8") drawer box material thickness.
8	Drawer Box Depth	Drawer box depth must match the slide length, i.e., 9" [229.0mm], 12" [305.0mm], 15" [381.0mm], 18" [457.0mm], 21" [533.0mm]).

OS = Product outsourced from other vendor.

7.5

WalzCraft® .com ©

For more information:

Please see our website and/or **Sections I.9** of our **Master Product Specifications Catalog**.

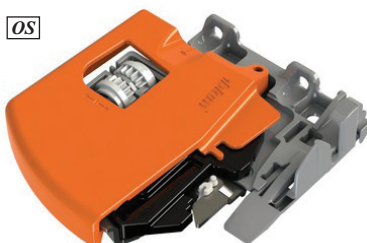


Screws Sold Separately: Hinges with a Wood Screw Fixing Option do not include screws. Mounting Plates do not include screws. Please see **Page 7.6** for screws in boxes of 100 or 1000.


Blum Locking Device for Undermount Drawer Slides

WCI Item #172566

OS



- **Front Locking Device:** Left & Right (pair)
 - **WCI Item #:** 172566
 - **Blum Item #:** T51.1901 L/R
- **Ordering:** Sold in pairs.
- **Installation:** Available installed on assembled melamine & pre-finished wood drawer boxes with **NHH1** only.
- **Screws Sold Separately:** Requires four #6 x 5/8" wood screws per pair (see **Page 7.6**).
- **Minimum Size:** Minimum inside drawer width of 6 11/16" [170.0mm].

Rear Mounting Bracket for Undermount Drawer Slides (Face Frame Cabinet Only)

WCI Item #181008

OS



- **Rear Mounting Bracket:** For Face Frame Cabinet (pair)
 - **WCI Item #:** 181008
 - **Blum Item #:** 295.3750.02
- **Ordering:** Sold in pairs.
- **Compatibility:**
 - Not for use with 9" [229.0mm] runners.
 - Not necessary for frameless (panel) cabinet installation.
- **Screws Sold Separately:** Use at least three #6 wood screws per bracket (see **Page 7.6**).

TANDEM plus BLUMOTION Drawer Slides - END
Hinge & Hardware Screws

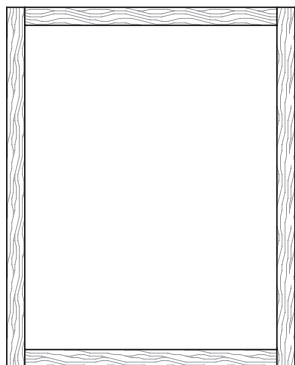
Size	Qty	Description	WCI Item #	MFG #
#6 x 5/8"	1 Box	#6 x 5/8" Phillips Flat Head Wood Screw-Nickel (100 per box)	162229	QUI10743
#6 x 5/8"	1 Box	#6 x 5/8" Phillips Flat Head Wood Screw-Nickel (1,000 per box)	162230	QUI10740
#7 x 5/8"	1 Box	#7 x 5/8" Phillips Flat Head Wood Screw-Nickel (100 per box)	173906	707N-100
#7 x 3/4"	1 Box	#7 x 3/4" Phillips Flat Head Wood Screw-Nickel (100 per box)	173907	7074N-100
#8 x 3/4"	1 Box	#8 x 3/4" Truss Head Screw-Nickel (100 per box)	173908	834TH-100

'Advice on Choosing The Correct Hardware for your Project'

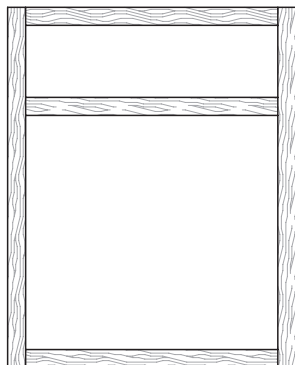
- Hardware is most easily and confidently chosen when you have used a specific piece of hardware before, and are totally familiar with how it functions, as well as how to properly install and adjust it. If you believe that a particular piece of hardware is what you need, but you have no experience with it, you should do a 'trial mount' using the hardware in the exact way you intend for your project.
 - Since WalzCraft is not on site with you building your project, it is impossible for us to make the final call as to whether a piece of hardware is the right choice for your project. This important decision is your sole responsibility.
- For technical support, please contact **Blum** at **800-438-6788** or at **www.blum.com**.
- **WalzCraft will not be liable for replacement of manufactured product or hardware if found that it is not compatible.**

OS = Product outsourced from other vendor.

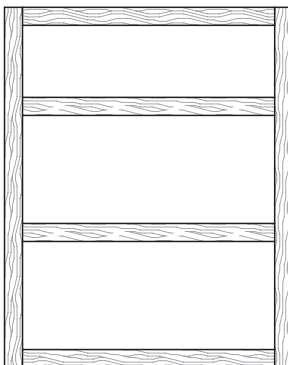
Common Cabinet Face Frame Configurations



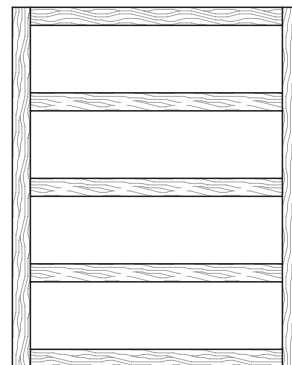
FF100



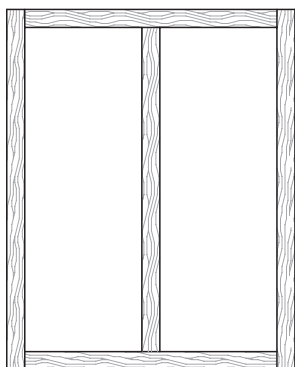
FF101



FF103



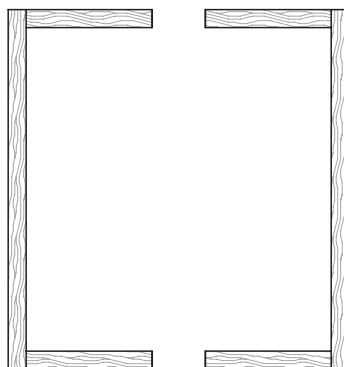
FF104



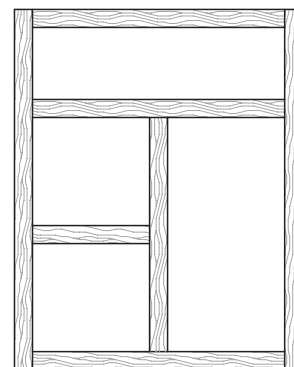
FF106



FF108

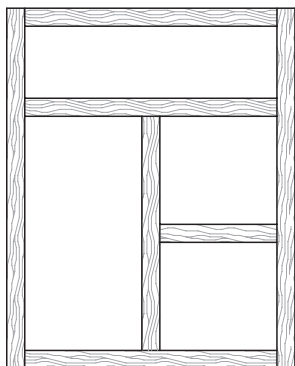


FF111

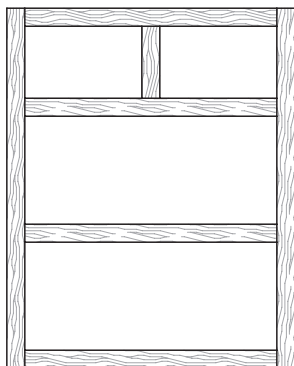


FF112

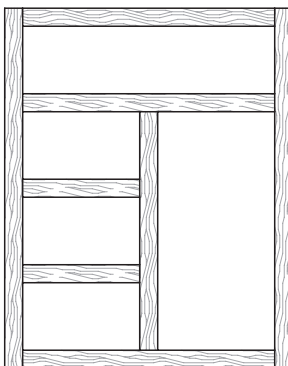
FF147



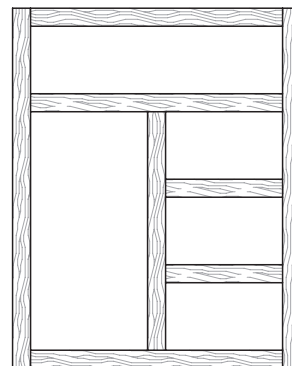
FF148



FF158



FF168



FF169

Face frames are drawn with 1½" [38.1mm] wide part sizes.

Additional face frame configurations are available in **Section J.2** of our **Master Product Specifications Catalog**.

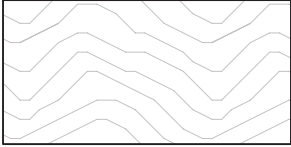
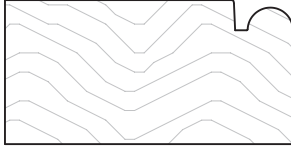
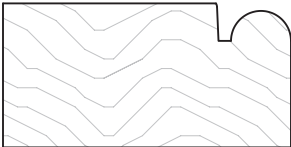
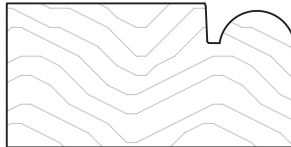
Alternatively, you may submit your own configuration drawings to our Customer Support Team.

- When supplying your own drawings, please provide the view as seen from the face.

Assembled & Ready to Assemble (RTA)		Face Frame Options
Important Information: Assembled & Ready to Assemble (RTA) Face Frames		
<i>For additional styles, profiles, and detailed technical information, please reference the Master Product Specifications Catalog.</i>		
1	Order Forms	<p>Please use <i>Assembled & Ready to Assemble (RTA) Face Frame Order Forms (E•Z Forms #15 & #15.1)</i>.</p> <p>You may choose to submit your own configuration drawings in place of <i>E•Z Form #15.1</i>.</p> <ul style="list-style-type: none"> • Please include <i>E•Z Form #15</i> with your configuration drawings. • When supplying your own configuration drawings, please provide view as seen from the face.
2	Ordering Information	<p>When ordering, please specify:</p> <ul style="list-style-type: none"> • Face frame stock number (ex: FS100, FS101, FS103, or FS105). • Face frame configuration number (ex: FF101). • Face frame thickness. • Overall width of parts. • Opening dimensions between each part. • Overall width and height dimensions. • Assembled or Ready to Assemble (RTA) construction. • Joinery Method: Pocket Screw or Domino Tenon.
3	Pricing	Please see Section J.2 of our current Wholesale Pricing Catalog .
4	Materials	<p>Popular wood species/grades can be found starting on Page 14.1.</p> <p>Additional wood species/grades can be found in our Master Product Specifications Catalog or viewed on our website at WalzCraft.com.</p>
5	Finishing	<p>Popular finishing options can be found starting on Page 13.1.</p> <p>Additional finishing options can be found in our Master Product Specifications Catalog or viewed on our website at WalzCraft.com.</p>
6	3D Laminate (RTF)	Please submit requests for 3D Laminate (RTF) face frames to our Customer Support Team.
7	Ready to Assemble	<p>Face frames are available Ready to Assemble (RTA) with screws included.</p> <p>RTA face frames are not available with a SolidTone® finish.</p>
8	Thickness	Face frames are available ¾" [19.1mm], 7⁄8" [22.2mm], 1" [25.4mm], 1½" [28.6mm], and 1¼" [31.8mm] thick.
9	Construction	<p>Pocket screw joinery is WalzCraft's preferred method for assembly.</p> <ul style="list-style-type: none"> • When using pocket screw joinery, assembled face frames are precision bored and joints are glued and screwed together. • Under certain conditions, WalzCraft may choose to use a domino tenon to assemble a particular joint instead of the standard pocket screw. <p>As an option, you may choose to have all of your face frames assembled with only domino tenon joinery.</p> <ul style="list-style-type: none"> • In this case, upcharges will apply. • Please choose the Domino Tenon option on your order form (<i>E•Z Form #15</i>).
Assembled & Ready to Assemble (RTA) Face Frames - END		

Face Frame Options	Face Frame Stock
--------------------	------------------

Face Frame Stock

FS100	Face Frame Stock - Square	FS101	Face Frame Stock - Beaded
			
FS105	Face Frame Stock - Beaded	FS103	Face Frame Stock - Beaded
			

Important Information: Face Frame Stock

For additional profiles and detailed technical information, please reference the Master Product Specifications Catalog.		
1	Order Forms	Please use Face Frame Stock Order Form (E•Z Form #9) .
2	Pricing	Please see Section J.1 of our current Wholesale Pricing Catalog .
3	Materials	Popular wood species /grades can be found starting on Page 14.1 . Additional wood species options can be found in our Master Product Specifications Catalog or viewed on our website at WalzCraft.com.
4	Finishing	Popular finishing options can be found starting on Page 13.1 . Additional finishing options can be found in our Master Product Specifications Catalog or viewed on our website at WalzCraft.com.
5	Minimum & Maximum Sizes	Minimum Width - Dimension for FS100 face frame stock when used in Assembled and Ready to Assemble (RTA) face frames with pocket screw joinery is $\frac{3}{8}$ " [15.9mm]. Minimum Width - Dimensions for beaded face frame stock when used in Assembled and Ready to Assemble (RTA) face frames with pocket screw joinery: • FS101 = 1" [25.4mm] • FS103 = $1\frac{1}{2}$ " [27.8mm] • FS105 = $1\frac{1}{2}$ " [25.8mm] Maximum Width: 9" [228.6mm]. • Some pieces may be made of two or more edge glued pieces.
6	Thickness	Face frame stock is available in $\frac{3}{4}$ " [19.1mm], $\frac{7}{8}$ " [22.2mm], 1" [25.4mm], $1\frac{1}{8}$ " [28.6mm], or $1\frac{1}{4}$ " [31.8mm] thickness.
7	3D Laminate (RTF)	FS100 is the only face frame stock option available with 3D Laminate (RTF). • 3D Laminate (RTF) is applied to the face and two long edges only. • 3D Laminate (RTF) face frame stock is only available with a D33 outside edge profile on the two long edges.
8	Beaded Face Frame Stock	Bead is only applied to the long edge(s). The bead is not available on the ends.
9	Lengths	Available in 8' [2438.4mm] lengths and cut to length.
10	Bead Widths	FS101 = $\frac{1}{4}$ " [6.4mm], FS105 = $\frac{5}{16}$ " [7.9mm], FS103 = $\frac{3}{8}$ " [9.5mm]

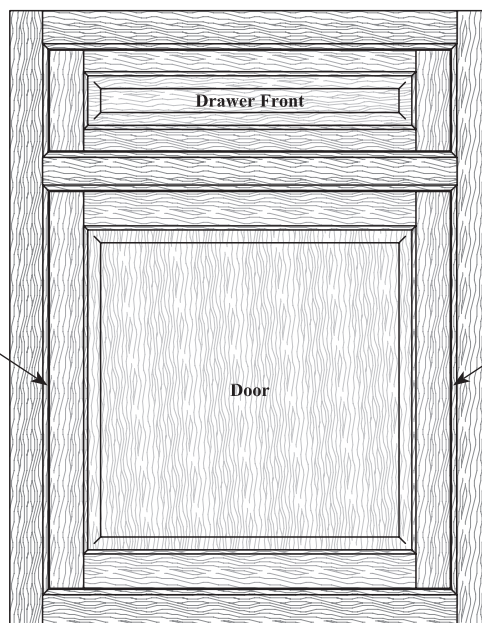
Face Frame Stock - END

Assembled or Ready to Assemble (RTA) Face Frames with Inset Doors/Drawer Fronts

- When using inset doors and drawer fronts, it is wise to maintain a controlled environment throughout the year with a consistent humidity level between 30% to 40% at all times. When these doors expand due to an increase in humidity, they may begin to rub and bind against the cabinet frame. The smaller the gap, the greater the risk of this occurring.
- When producing your requested gap, WalzCraft always measures the product while in its unfinished stage. Please take into account that the thickness of the finish will reduce the gap ever so slightly.
- When WalzCraft pre-finishes your Inset/Pre-fit doors with a SolidTone®, the minimum allowable gap will be **2.0mm** or $\frac{3}{32}$ " (.09375").

Gap Options available in Inches

- $\frac{1}{16}$ " • $\frac{3}{32}$ "
- $\frac{1}{8}$ " • $\frac{5}{32}$ "

**Gap Options available in MM**

- 1.5mm • 2.0mm
- 2.5mm • 3.0mm

Shown with Style: 10* Drawer Front and Style: 10 Door

Important Information: Face Frame Options - Inset/Pre-fit Doors

For detailed technical information, please reference the Master Product Specifications Catalog.

1	Order Forms	Please use Door and/or Drawer Front Order Forms (E•Z Forms #2, #2.5 and/or #3) for your chosen doors/drawer fronts.
		Please use Assembled & Ready to Assemble (RTA) Face Frame Order Forms (E•Z Forms #15 and #15.1) for your chosen face frames.
2	Pricing	Please see Section J.6 of our current Wholesale Pricing Catalog .
3	Ordering Information	Indicate on your drawings which openings are to receive a pre-fit door or drawer front, and the number of doors and drawer fronts per opening. There is no need to provide door and/or drawer front sizes, as these will be determined from the finished opening sizes.
4	Outside Edge Profiles	In a pre-fit situation, WalzCraft recommends that you use the D57, D130, or D162 Outside Edge Profiles, to allow the doors to swing open without hitting the face frame. See Page 3.18 .

Face Frame Options - Inset/Pre-fit Doors - END

Sheet Stock Options & Descriptions



Veneer Sheet Stock - Non-Adhesive

Wood Veneer - Resin Back	Wood veneer with a resin soaked backer sheet for use with contact adhesive. • Provides sheet with dimensional stability, strength and flexibility.
Wood Veneer - Wood Back	Wood veneer with a wood back suitable for use with contact adhesive.
Wood Veneer - Paper Back	Wood veneer with a paper back suitable for use with contact adhesive.
Paintable Laminate	Paintable laminate suitable for use with contact adhesive.

Veneer Sheet Stock - Pressure Sensitive Adhesive (PSA*)

Wood Veneer - Wood Back	Wood veneer with a wood back plus 3M pressure sensitive adhesive ("Peel and Stick").
Wood Veneer - Paper Back	Wood veneer with a paper back plus 3M pressure sensitive adhesive ("Peel and Stick").
Paintable Laminate	Paintable laminate with 3M pressure sensitive adhesive ("Peel and Stick").

* PSA (Peel and Stick) will cover the entire length of the sheet, but will not extend to the edges in width, as the usable surface of the PSA is only 48" wide.

Plywood, MDF, & HDF - Material & Thickness

Plywood Core	Available with MDF core or veneer core.
MDF & HDF Sheet Stock	Medium density fiberboard and high density fiberboard options are available.
Thickness	Available thicknesses range from 1/8" [3.2mm] to 1 1/8" [28.6mm].

Sheet Stock - Size Options

RCSS = Rough Cut to Stock Sizes (only)	<ul style="list-style-type: none"> • Sheets may be slightly oversized and edges may need to be trimmed. • 4' x 8' Panels: 4' x 8', 2' x 8', 4' x 4', 2' x 4', 24" x 32" • 60" x 96" Panels: 60" x 96", 30" x 96", 60" x 48", 30" x 48" • 60" x 60" Panels: 60" x 60" only
RTRW = Rip to Rough Width	<ul style="list-style-type: none"> • Available in customer specified widths x full sheet length. • Widths will be exact dimension specified, lengths may be slightly oversized. • Edges may need to be trimmed. • Minimum width is 3/4" [19.1mm].
PCTS = Precision Cut to Size	<ul style="list-style-type: none"> • Available in customer specified widths and lengths. • Pieces will not be oversized. • Edges will be a sawn edge and could have visible saw kerfs. • Minimum width is 3/4" [19.1mm].


Continued on next page...

Veneers, Plywood, MDF, & Edgebanding	Sheet Stock Options
--------------------------------------	---------------------

Important Information: Veneer, Plywood, & MDF		
For detailed technical information, please reference the Master Product Specifications Catalog.		
1	Order Forms	Please use <i>Sheet Goods Order Forms (E•Z Forms #8 or #8.2)</i> and part #185.
2	Pricing	Please see <i>Section K.1</i> of our current Wholesale Pricing Catalog .
3	Materials	Please see <i>Section K.1</i> of our Master Product Specifications Catalog for options and availability.
4	Finish Options	Popular finishing options can be found starting on <i>Page 13.1</i> . Additional finishing options can be found in our Master Product Specifications Catalog or viewed on our website at WalzCraft.com.
5	One Sided (1S) Finishing	Sheet stock up to and including 3/8" [9.5mm] thick will be considered one sided (1S) product. <ul style="list-style-type: none"> Finished on the face only. Minimal over spray onto the edges and back of product will be considered acceptable.
6	Two Sided (2S) Finishing	Sheet stock that is 1/2" thick or greater will be considered two sided (2S) product. <ul style="list-style-type: none"> Finished on the face and back only. No edges will be finished. Minimal over spray onto the edges of product will be considered acceptable.
7	SolidTone® on Wood Veneer Not Recommended	WalzCraft highly recommends using raw HDF, raw MDF, or Paintable Laminate when using a SolidTone® finish. <ul style="list-style-type: none"> If you choose a wood veneer product with a SolidTone® finish, upcharges will apply. 4' x 8' sheets will not be available.
8	Usable Material	If you require panels to be 100% free from defect on the face, please order Precision Cut to Size (PCTS) . <ul style="list-style-type: none"> Rip to Rough Width (RTRW) and Rough Cut to Stock Sizes (RCSS) would be 95% free from defect.

Veneers, Plywood, & MDF - END

Wood Veneer Edgebanding

Unfinished Wood Veneer Edgebanding						
	EB Part #	Edgeband Type	Thickness	Width	Roll Lin. Ft.	Backing
	VEBU1	Unglued	.5mm	7/8"	500' +/- 5%	Kraft
	VEBU5	Unglued	.5mm	7/8"	250' +/- 5%	Kraft
	VEBU2	PSA	.5mm	7/8"	250' +/- 5%	Fleece
	VEBU3	PSA	.5mm	13/16"	250' +/- 5%	Fleece
	VEBU4	PSA	.5mm	3/4"	250' +/- 5%	Fleece
See notes below for more information on available wood species.						

Important Information: Wood Veneer Edgebanding		
For detailed technical information, please reference the Master Product Specifications Catalog.		
1	Order Forms	Please use <i>Molding & Miscellaneous Order Form (E•Z Form #5)</i> and the edge band part number from the grid above.
2	Pricing	Please see <i>Section K.4</i> of our current Wholesale Pricing Catalog .
3	Available Species	Alder, Birch, Cherry, Hickory-Calico/Mixed, Maple and Oak-Red <ul style="list-style-type: none"> VEBU1, VEBU2, VEBU3, VEBU4, VEBU5 Oak-White, Walnut <ul style="list-style-type: none"> VEBU1, VEBU5 only Edgebanding is not available in specific grades (<i>i.e. Select/Premium, Natural/Standard, etc.</i>)
4	Finish Options	Popular finishing options can be found starting on <i>Page 13.1</i> . Additional finishing options can be found in our Master Product Specifications Catalog or viewed on our website at WalzCraft.com. 250' rolls of edgebanding are available pre-finished in all standard WalzCraft finish methods and colors.

Wood Veneer Edgebanding - END

Cabinet Accessory Options

Upper Cabinet & Toe Kick Valances

Upper Cabinet Valances

Style 157

PC: V200



Shown with D15

Drawn at 45°W x 6°H [1143.0mm x 152.4mm]

Style 169

PC: V200



Shown with D15

Drawn at 45°W x 6°H [1143.0mm x 152.4mm]

Style 1724

PC: V200



Shown with D15

Drawn at 45°W x 6°H [1143.0mm x 152.4mm]

Style 1726

PC: V200



Shown with D15

Drawn at 45°W x 6°H [1143.0mm x 152.4mm]

Toe Kick Valances

Style 157TK

PC: V200



Shown with D15

Drawn at 45°W x 6°H [1143.0mm x 152.4mm]

Style 169TK

PC: V200



Shown with D15

Drawn at 45°W x 6°H [1143.0mm x 152.4mm]

Style 1724TK

PC: V200



Shown with D15

Drawn at 45°W x 6°H [1143.0mm x 152.4mm]

Style 1726TK

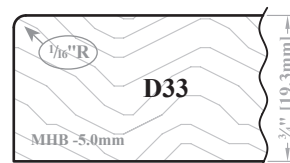
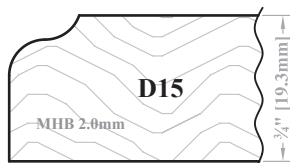
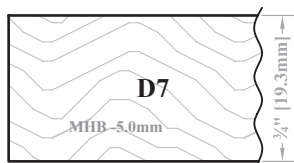
PC: V200



Shown with D15

Drawn at 45°W x 6°H [1143.0mm x 152.4mm]

Outside Edge Profiles



Continued on next page...

Upper Cabinet & Toe Kick Valances	Cabinet Accessory Options
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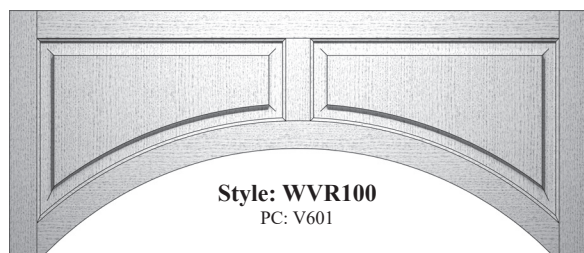
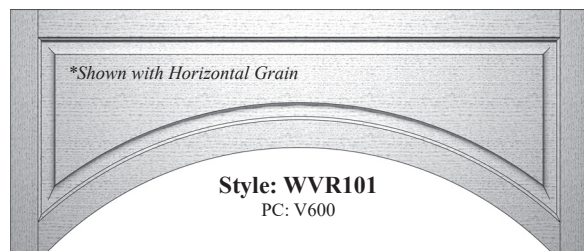
Important Information: Upper Cabinet & Toe Kick Valances		
<i>For additional styles and detailed technical information, please reference the Master Product Specifications Catalog.</i>		
1	Order Forms	Please use Valance and Knick Knack Order Form (E-Z Form #6) .
2	Pricing	Please see Section M.1 of our current Wholesale Pricing Catalog .
3	Materials	Popular wood species /grades can be found starting on Page 14.1 . Additional wood species options can be found in our Master Product Specifications Catalog or viewed on our website at WalzCraft.com.
4	Finishing	Popular finishing options can be found starting on Page 13.1 . Additional finishing options can be found in our Master Product Specifications Catalog or viewed on our website at WalzCraft.com.
5	3D Laminate (RTF)	The ★ indicates valances that are available with 3D Laminate (RTF). Back of valance must be specified as White-W300 or Almond Melamine, or matching 3D Laminate (RTF). D7 is not available on products using 3D Laminate (RTF). D33 will be used instead.
6	Minimum Sizes	See individual valance notes below for minimum sizes.
7	Grain Direction	Standard grain direction is horizontal.
8	Thickness	Valances made from solid wood or raw MDF are available in ¾" [19.1mm] and 1" [25.4mm] thicknesses. Valances with 3D Laminate (RTF) are available in ¾" [19.1mm] thickness only.
9	157, 157TK	Customer specifies the overall width and height, the flat portion at left and right sides, and the height at narrowest point. • Minimum Width: 13" [330.2mm] • Minimum Flat at Left & Right: ½" [12.7mm] • Minimum Height: 2¼" [57.2mm] • Minimum Height at Narrowest: 1½" [38.1mm]
10	169, 169TK	Customer specifies the overall width and height. • Minimum Width: 12½" [310.2mm] • Minimum Height: 3⅝" [79.4mm]
11	1724, 1724TK	Customer specifies the overall width and height, and the flat portion at left and right sides. • Minimum Width: 12" [304.8mm] • Minimum Flat at Left & Right: ½" [12.7mm] • Minimum Height: 4¾" [120.7mm]
12	1726, 1726TK	Customer specifies the overall width and height, and the flat portion at left and right sides. • Minimum Width: 12" [304.8mm] • Minimum Flat at Left & Right: ½" [12.7mm] • Minimum Height: 4¾" [120.7mm]
13	Outside Edge Profiles	Upper Cabiner Valances: Outside edge profiles will be applied to the shaped edge and straight bottom edges only and will not be applied to sides or top edge. • D15 is WalzCraft's standard outside edge profile for upper cabinet valances unless noted otherwise. • D7 and D33 are also available on most valances without incurring additional charges. • Please submit requests for all other outside edge profiles to our Customer Support Team. ◦ Additional charges may apply. Toe Kick Valances: Outside edge profiles will be applied to the shaped edge only and will not be applied to the straight bottom edges, sides or top edge. • D7 is WalzCraft's standard outside edge profile for toe kick valances unless otherwise specified. • Please submit requests for all other outside edge profiles to our Customer Support Team. ◦ Additional charges may apply.

Upper Cabinet & Toe Kick Valances - END
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Cabinet Accessory Options

Arched Valances - Traditional Mortise & Tenon

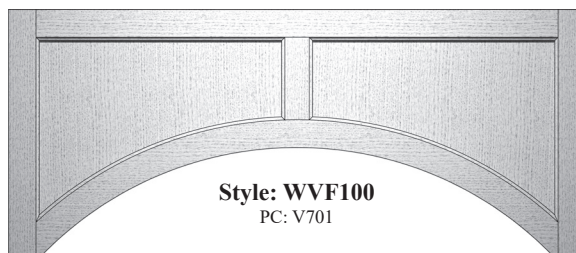
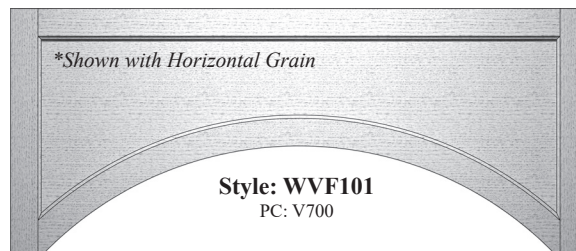
Arched Valances - Raised Panel



Valance Minimum Widths (Based on 2 1/4" Wide Stiles & Rails)

WVR100	13 3/4" [349.3mm]
WVR101	8" [203.2mm]

Arched Valances - 1/4" Flat Panel



Valance Minimum Widths (Based on 2 1/4" Wide Stiles & Rails)

WVF100	9 1/4" [235.0mm]
WVF101	6 5/8" [168.3mm]

****Valances shown above are drawn at 42" [1066.8mm] wide x 18" [457.2mm] high. ****

****Dimension at the narrowest shown 10" [254.0mm] high. ****

Important Information: Arched Valances - Raised Panel & 1/4" Flat Panel

For additional styles and detailed technical information, please reference the Master Product Specifications Catalog.

1	Order Forms	Please use Door Order Form (E•Z Form #2) . • Specify your chosen stile & rail profile as well as the center panel profile. ◦ When ordering a flat panel arched valance, please indicate the word "Flat" in the space provided for the panel profile on the order form. • Specify the overall width, overall height, and height at narrowest point (minimum of 8" [230.8mm]).
2	Pricing	Please see Section M.2 and M.3 of our current Wholesale Pricing Catalog . A price quote and CAD drawing must be approved before scheduling for production.
3	Materials	Popular wood species /grades can be found starting on Page 14.1 . Additional wood species options can be found in our Master Product Specifications Catalog or viewed on our website at WalzCraft.com.
4	Finishing	Popular finishing options can be found starting on Page 13.1 . Additional finishing options can be found in our Master Product Specifications Catalog or viewed on our website at WalzCraft.com.
5	Minimum & Maximum Sizes	See charts above for minimum sizes. Maximum height for arched valances is 40" [1016.0mm].
6	Grain Direction	Arched valances have a standard vertical grain direction on the center panels. When the visible width of the center panel is 32" [812.8mm] or greater, horizontal grain is recommended.
7	Thickness	Arched Valances are available 3/4" [19.3mm] and 1" [25.4mm] thick.
8	Stile & Rail Profile	Available with traditional stile and rail profiles only. Popular options can be found starting on Page 3.1 .
9	Outside Edge Profile	Standard outside edge profile is D7 .
10	Center Panel Thickness	3/4" [19.3mm] thick raised panel arched valances use a 5/8" [15.9mm] thick center panel which will be flush with the stiles and rails on the face only . Popular options can be found starting on Page 3.13 .

Arched Valances - END

WalzCraft Insights



Signature Series Key
S764, S119, S498

Functional Enhancements

- Our most popular functional options, Hinge Boring and Finger Pull Routs, can be found on ***Pages 4.1 and 4.2.***
- WalzCraft offers additional functional enhancements including half laps, hand pull routs, drawer front scoops, and many more.
- To see all options see ***Chapter F*** of our ***Master Product Specifications Catalog*** or visit WalzCraft.com.

1-800-237-1326  WalzCraft.com

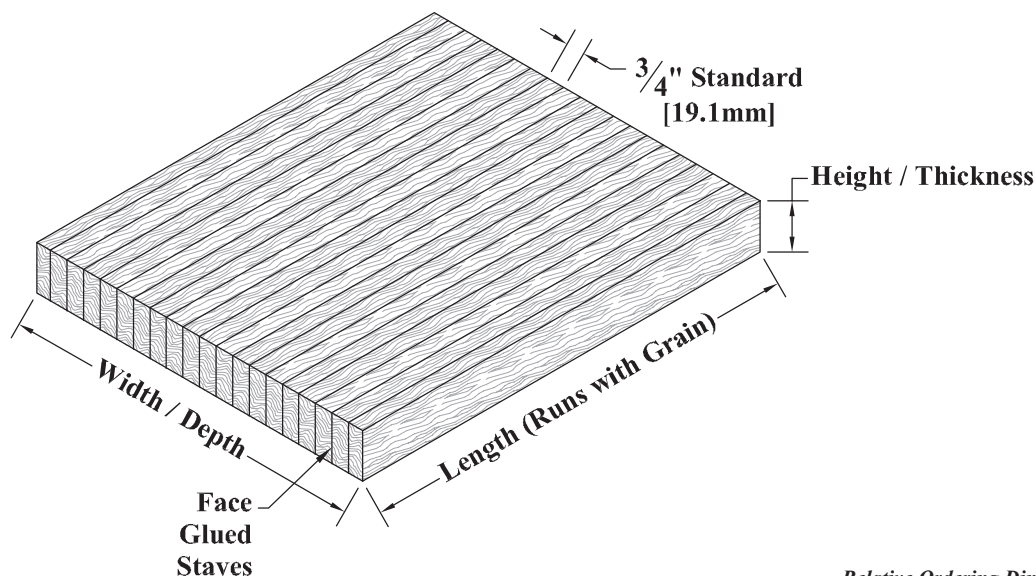
WalzCraft®

WalzCraft.com

[illegible]

Butcher Block Construction

Style 2227



Relative Ordering Dimensions

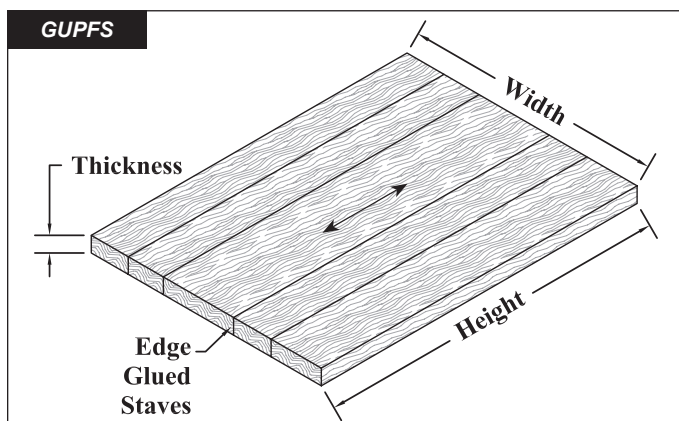
Important Information: Butcher Block

For detailed technical information, please reference the Master Product Specifications Catalog.

1	Order Forms	Please use <i>Molding & Miscellaneous Order Form (E•Z Form #5)</i> .
2	Pricing	Please see <i>Section M.12</i> of our current <i>Wholesale Pricing Catalog</i> .
3	Materials	Popular wood species/grades can be found starting on <i>Page 14.1</i> . Additional wood species options can be found in our <i>Master Product Specifications Catalog</i> or viewed on our website at WalzCraft.com.
4	Finishing	Available unfinished only.
5	Minimum & Maximum Sizes	Minimum size of 6" [152.4mm] wide x 12" [304.8mm] long.
6	Thickness	Available in heights/thicknesses of ¾" [19.1mm], 1" [25.4mm], 1¼" [31.8mm], 1½" [38.1mm], 2" [50.8mm], 2½" [63.5mm] & 3" [76.2mm].
7	Construction	Butcher Blocks are constructed using ¾" wide [19.1mm] (standard) solid wood staves that are face glued using glue that is FDA approved for indirect food contact. • The two outer most staves may vary from ½" [12.7mm] wide to 1" [25.4mm] wide.
8	Warranty	Butcher Blocks are not warranted against water damage. Butcher Blocks are not warranted against cracking and splitting. WalzCraft will not warrant Butcher Blocks that have been glued down with caulk or adhesive, as they do not allow for the proper expansion and contraction of the wood.
9	Outside Edge Profile	Butcher Blocks come standard with a D7 outside edge profile. • Additional outside edge profiles are available. • See our website under: Resources > Technical Information for compatibility chart of available profiles. • Additional charges will apply.

Butcher Block - END

Glued-Up Panels (GUPFS) - Edge Glued Staves



Product	Price Class	Thickness in Inches	Thickness in Millimeters
316GUPFS	GUPFS100	.187"	4.76
38GUPFS	GUPFS200	.374"	9.50
12GUPFS	GUPFS300	.500"	12.70
58GUPFS	GUPFS400	.630"	16.00
34GUPFS	GUPFS400	.750"	19.05
78GUPFS	GUPFS500	.875"	22.23
1GUPFS	GUPFS500	1.000"	25.40
118GUPFS	GUPFS600	1.125"	28.58
114GUPFS	GUPFS700	1.250"	31.75

Important Information: Glued-Up Panels (GUPFS)

For detailed technical information, please reference the **Master Product Specifications Catalog**.

1	Order Forms	Please use Door Order Forms (E•Z Forms #2 or #2.5) .
2	Pricing	Please see Section M.16 of our current Wholesale Pricing Catalog .
3	Hinge Boring	Glued-Up Panels (GUPFS) are not available with hinge boring. If looking for a solid wood slab to use as a door, please see Slab & Batten Doors starting on Page 2.31 .
4	Materials	Popular wood species/grades can be found starting on Page 14.1 . Additional wood species options can be found in our Master Product Specifications Catalog or viewed on our website at WalzCraft.com.
5	Finishing	Popular finishing options can be found starting on Page 13.1 . Additional finishing options can be found in our Master Product Specifications Catalog or viewed on our website at WalzCraft.com.
6	Minimum Size	Minimum size is 6 ¹ / ₃₂ " [153.2mm] wide x 3" [76.2mm] high.
7	Grain Direction	Grain direction is only available vertical, running with the height.
8	Outside Edge Profiles	12GUPFS, 58GUPFS, 34GUPFS, 78GUPFS and 1GUPFS are available with your choice of outside edge profiles. Popular options can be found starting on Page 3.17 . 316GUPFS, 38GUPFS, 118GUPFS and 114GUPFS are only available with a D7 .


Glued-Up Panels - END

Molding Options

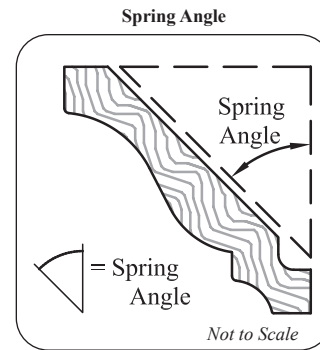
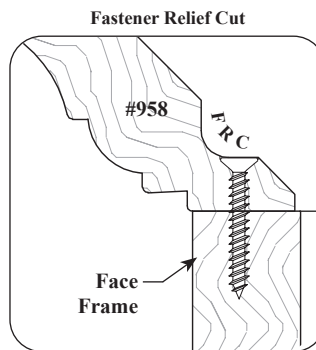
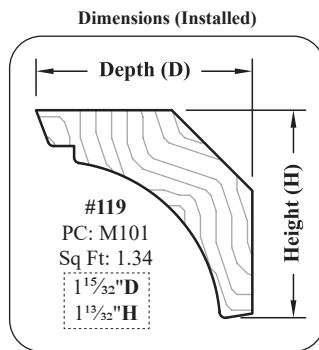
Crown Molding

Crown Molding - Abbreviations and Symbols

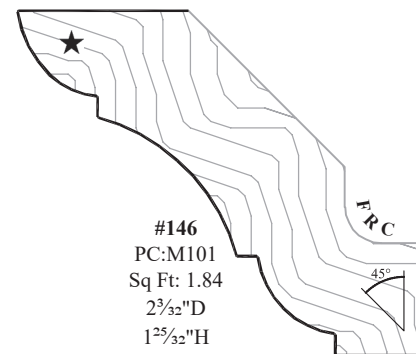
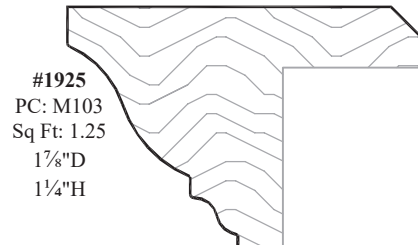
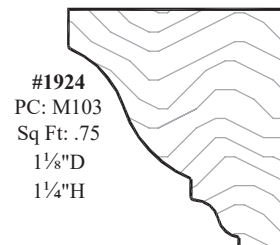
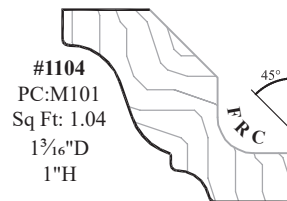
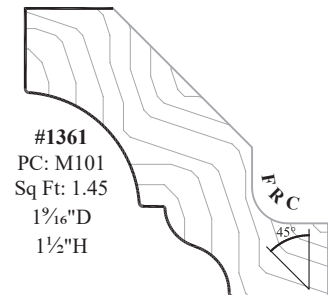
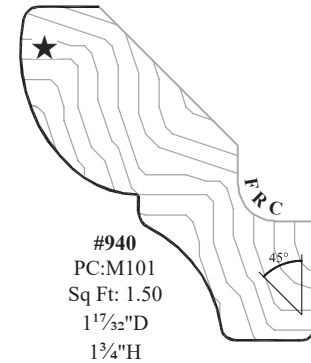
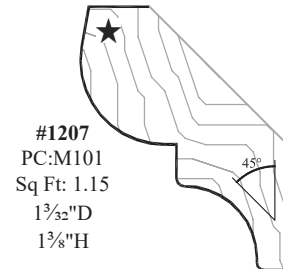
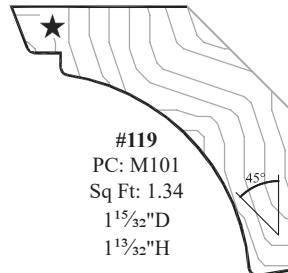
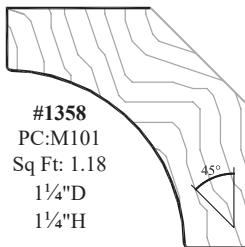
The following symbols and abbreviations may appear on profile drawings in this section and indicate the following:

- (D) Depth of molding when installed
- (H) Height of molding when installed
- FRC Fastener Relief Cut
-  Spring Angle
- ★ Molding is available with 3D laminate (RTF)

Note: All moldings are drawn at full scale unless noted otherwise.



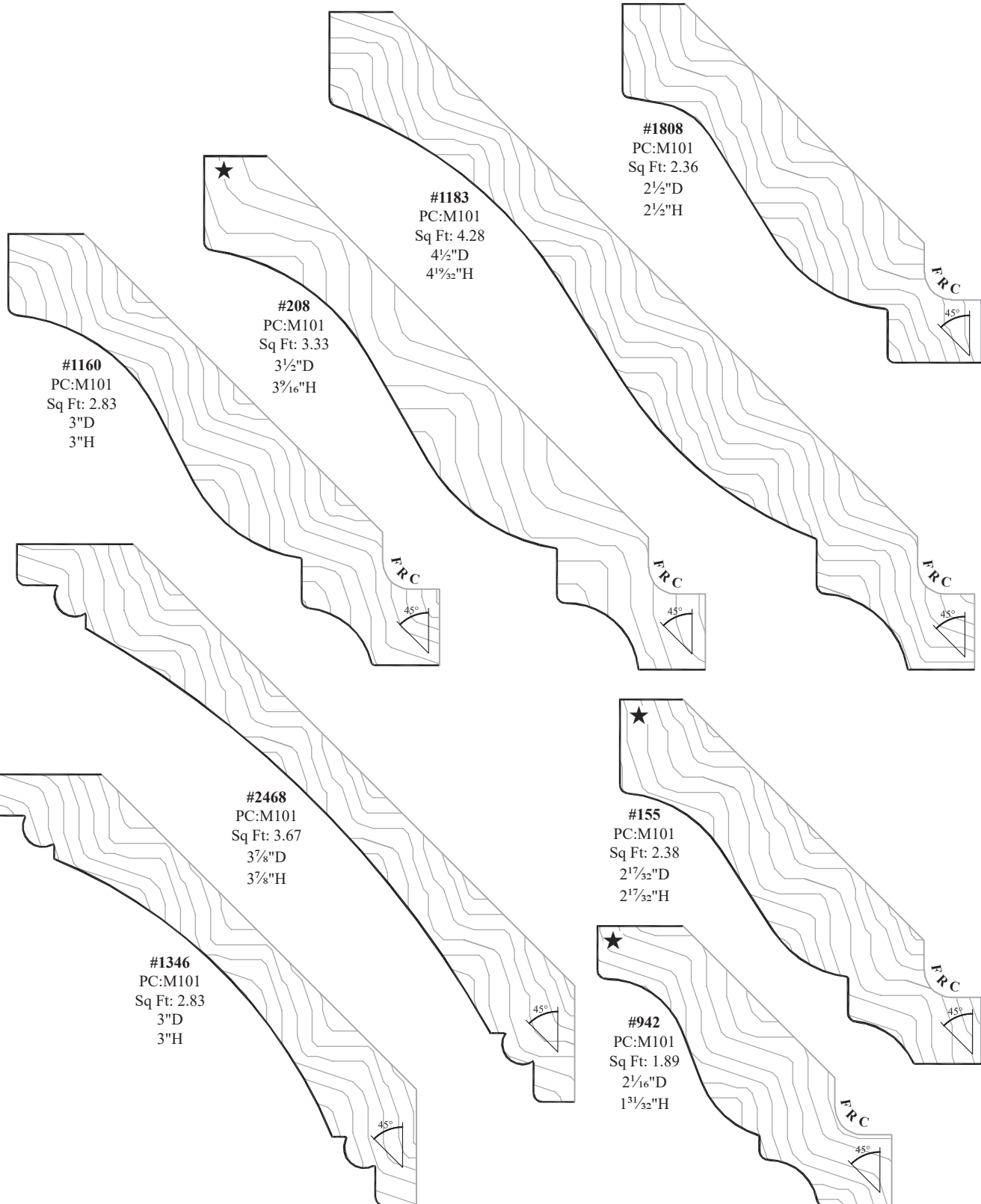
Crown Molding



FRC = Fastener Relief Cut.

★ = Available with 3D Laminate/RTF.

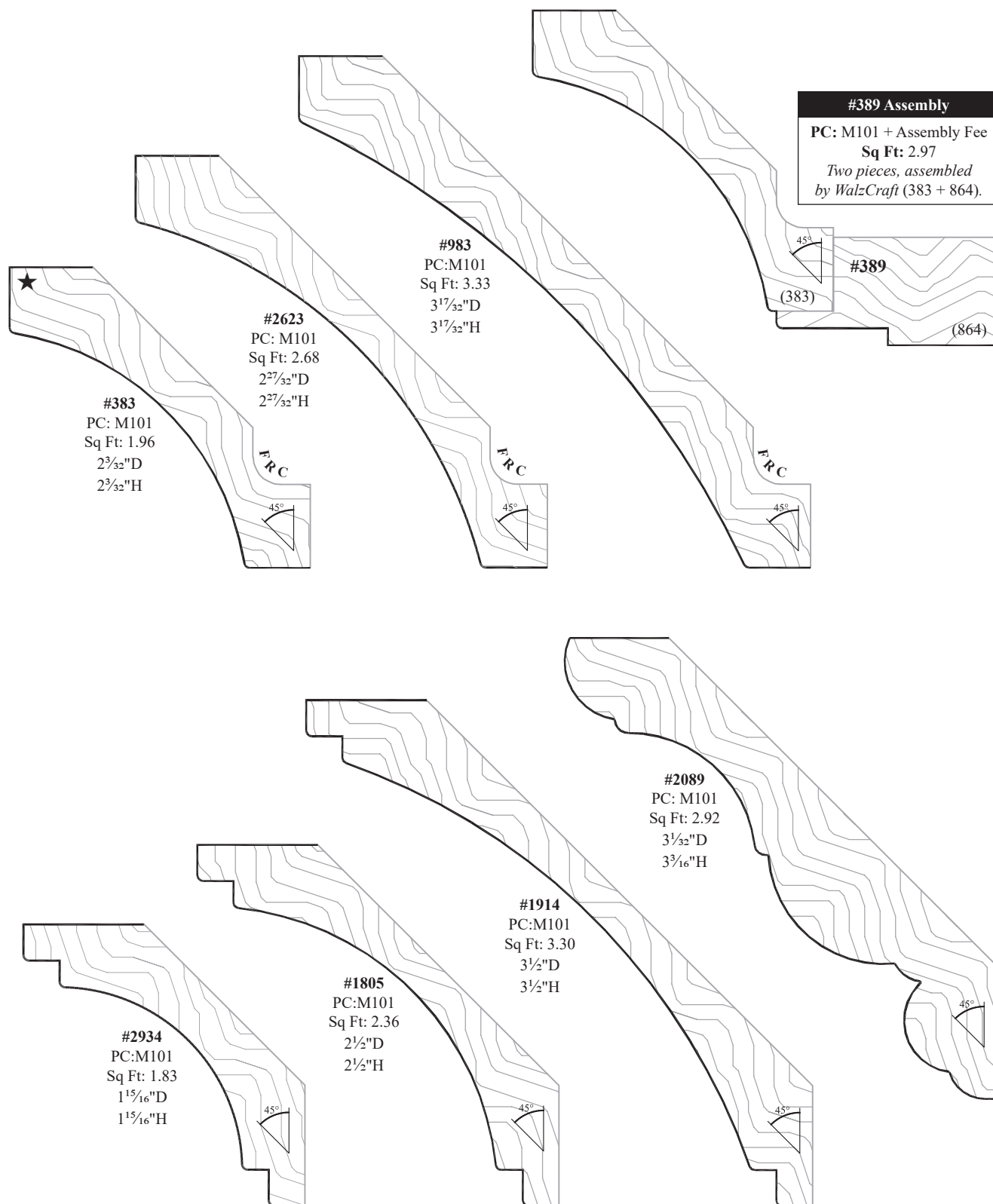
Crown Molding...continued



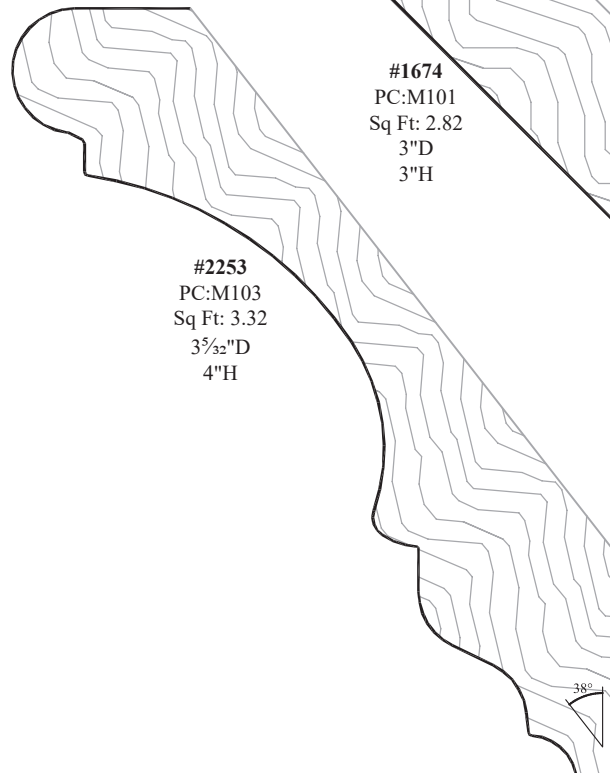
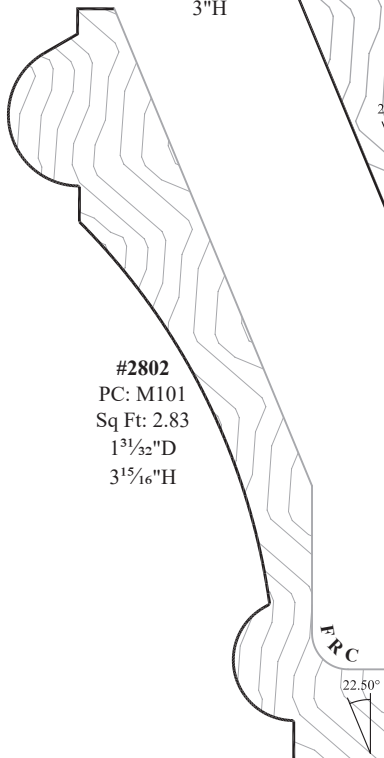
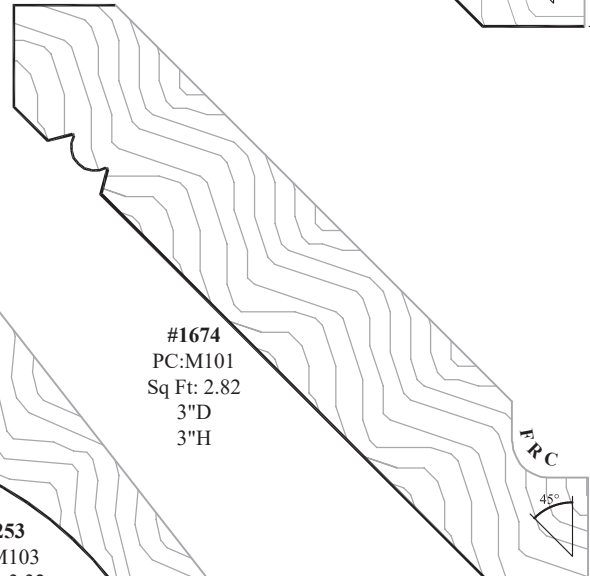
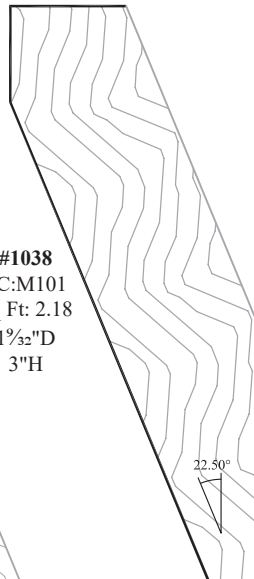
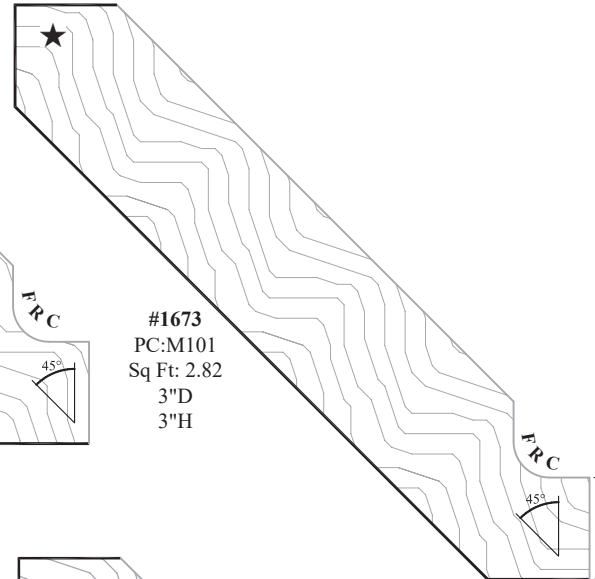
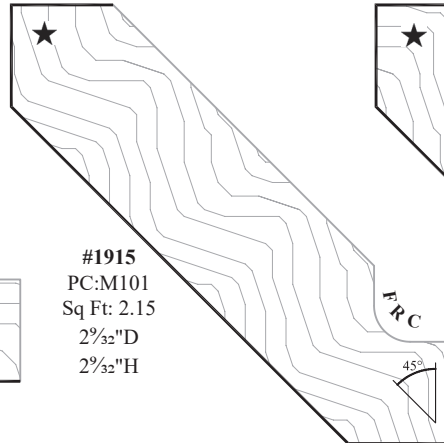
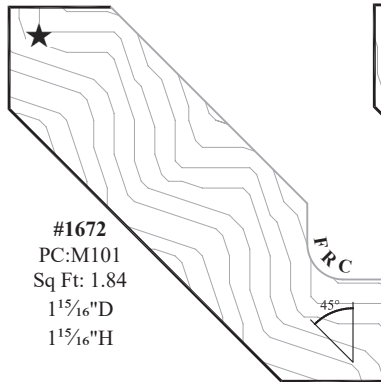
FRC = Fastener Relief Cut.

★ = Available with 3D Laminate/RTF.

Crown Molding...continued



Crown Molding...continued



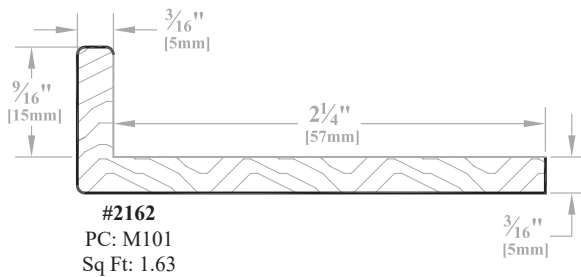
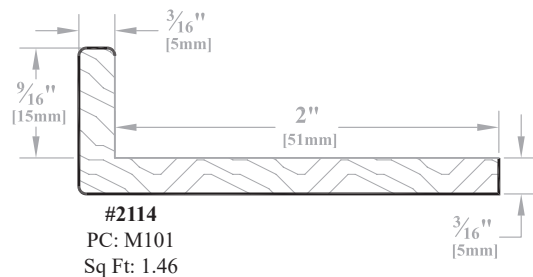
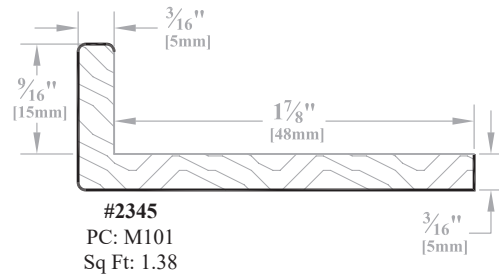
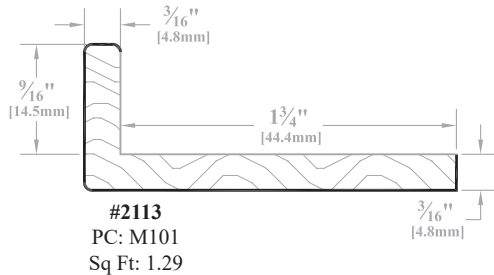
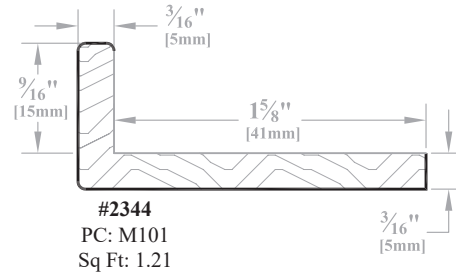
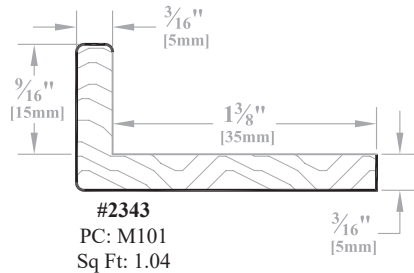
FRC = Fastener Relief Cut.

★ = Available with 3D Laminate/RTF.

Molding Options

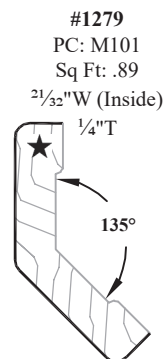
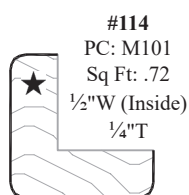
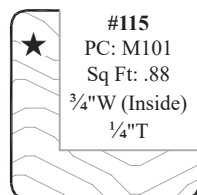
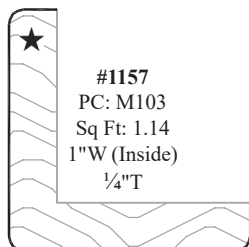
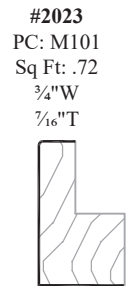
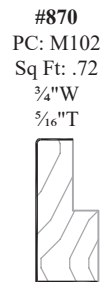
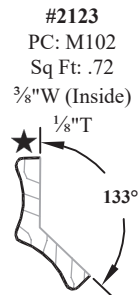
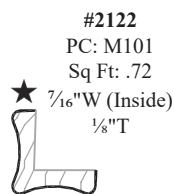
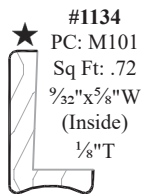
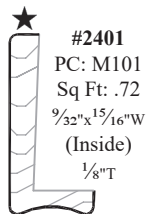
Miscellaneous Molding

Refacing Molding

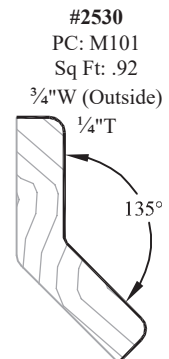


Outside/Inside Corner Molding

Outside Corner



Inside Corner

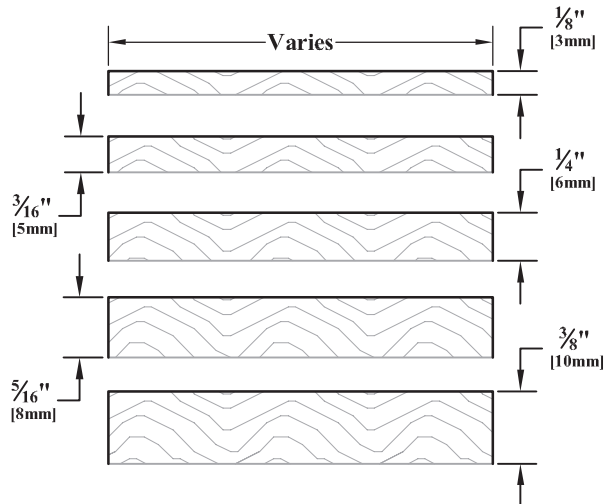


★ = Available with 3D Laminate/RTF.

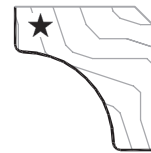
Miscellaneous Molding

Molding Options

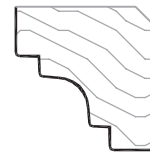
Solid Wood Refacing Stock (RFS100)



Cove & Base Shoe Molding



#398
PC: M101
Sq Ft: .72
3/4"D
3/4"H



#108
PC: M101
Sq Ft: .72
3/4"D
3/4"H



#112
PC: M101
Sq Ft: .72
1/2"D
3/4"H

Scribe Molding



#147
PC: M102
Sq Ft: .72
3/4"W
1/4"T



#310
PC: M102
Sq Ft: .72
3/4"W
3/16"T



#1844
PC: M102
Sq Ft: .72
1"W
3/16"T

Bead Molding

Designed to be pin-nailed to the inside edge of a face frame opening when using inset doors. (For 3/4" Doors)

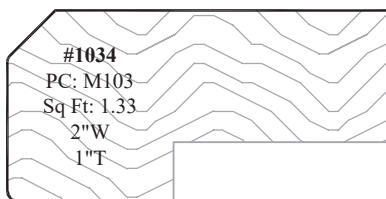


#825
PC: M101
Sq Ft: .72
23/32"W
9/32"T

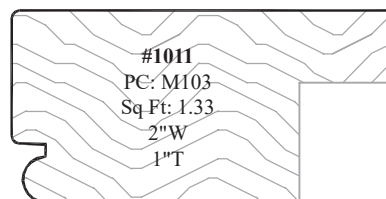


#1334
PC: M101
Sq Ft: .72
23/32"W
7/16"T

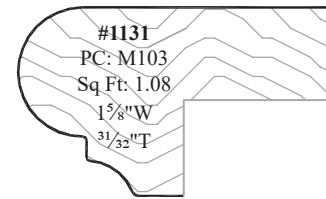
Upper Cabinet Molding



#1034
PC: M103
Sq Ft: 1.33
2"W
1"T



#1011
PC: M103
Sq Ft: 1.33
2"W
1"T



#1131
PC: M103
Sq Ft: 1.08
1 5/8"W
31/32"T

Miscellaneous Molding



#238
PC: M102
Sq Ft: .72
1/2"W
1/4"T



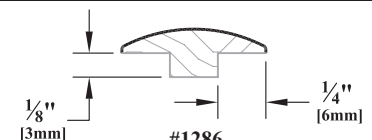
#239
PC: M101
Sq Ft: .72
3/4"W
3/8"T



#818
PC: M101
Sq Ft: .72
3/4"W
3/8"T



#808
PC: M102
Sq Ft: .72
1/2"W
1/4"T



#1286
PC: M102
Sq Ft: .72
3/4"W
1/4"T

★ = Available with 3D Laminate/RTF.

WalzCraft®

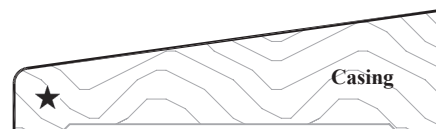


Customer Support Team Contact:

Phone: 1-800-237-1326 (6:00AM - 5:30PM CST)
Email: customersupport@WalzCraft.com

11.6

Base & Casing Molding



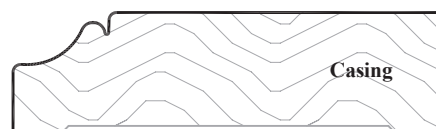
#706
PC: M101
Sq Ft: 1.50
2 1/4"W
5/8"T



#708
PC: M101
Sq Ft: 2.18
3 3/32"W
19/32"T



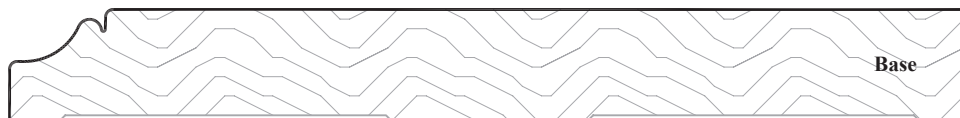
#1635
PC: M101
Sq Ft: 3.33
5"W
19/32"T



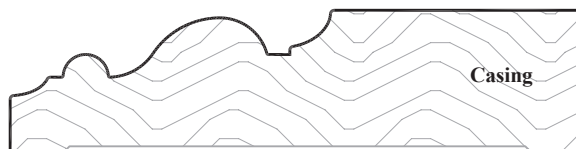
#1102
PC: M101
Sq Ft: 1.50
2 1/4"W
5/8"T



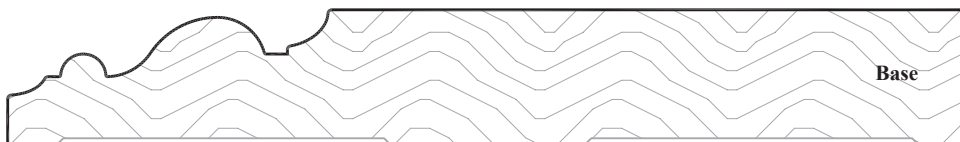
#1232
PC: M101
Sq Ft: 2.68
4 1/32"W
19/32"T



#1632
PC: M101
Sq Ft: 3.33
5"W
19/32"T



#2548
PC: M101
Sq Ft: 1.99
3"W
3/4"T



#2547
PC: M101
Sq Ft: 3.33
5"W
23/32"T



#2546
PC: M101
Sq Ft: 3.99
5 3/32"W
23/32"T

★ = Available with 3D Laminate/RTF.

Important Information: Crown & Miscellaneous Molding*For additional profiles, and detailed technical information, please reference the Master Product Specifications Catalog.*

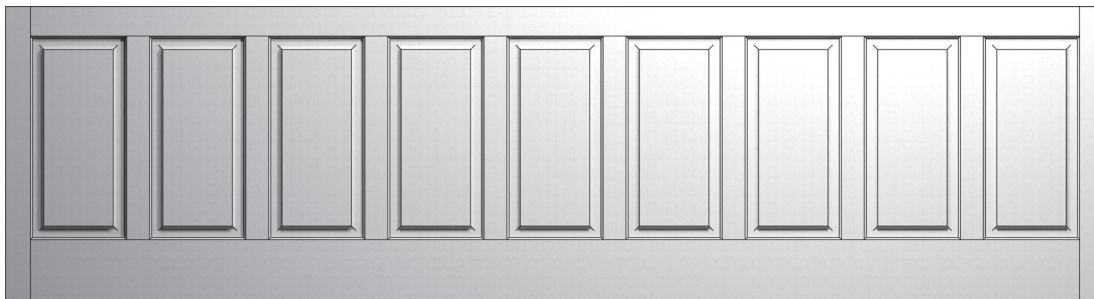
1	Order Forms	Please use Molding & Miscellaneous Order Form (E•Z Form #5) . • For RFS100, please use Face Frame Stock Order Form (E•Z Form #9) .
2	Pricing	Please see Section N.12 of our current Wholesale Pricing Catalog .
3	Materials	Popular wood species /grades can be found starting on Page 14.1 . Additional wood species options can be found in our Master Product Specifications Catalog or viewed on our website at WalzCraft.com.
4	Finishing	Popular finishing options can be found starting on Page 13.1 . Additional finishing options can be found in our Master Product Specifications Catalog or viewed on our website at WalzCraft.com.
5	3D Laminate (RTF)	The ★ indicates profiles that are available with 3D Laminate (RTF). For quality reasons, 3D Laminate (RTF) moldings have a solid wood core (Paint Grade Maple).
6	Lengths	• Molding is sold in 8' [2438.4mm] lengths (93" guaranteed usable). • Solid wood refacing stock is sold in 8' [2438.4mm] lengths (93" guaranteed usable), and Cut-to-Length. For no additional charge, WalzCraft offers the option to have pieces cut to 93" [2362.2mm] to avoid oversized package charges that are assessed by some carriers. When shorter length moldings (3'-7') are acceptable to you, select the "SMA" (Short Moldings Acceptable) box on the order form. If we have short moldings available they are offered at a discount. Lengths over 8' [2438.4mm], up to 12' [3657.6mm] are an option for an upcharge, subject to material availability.
7	Refacing Stock Widths	Solid wood refacing stock (RFS100) is available in a minimum width of 5/8" [15.9mm] and maximum width of 6" [152.4mm].
8	Rustic & Knotty Grades	Smaller moldings ordered in Rustic or Knotty grades might not have knots.

Molding Options - END

Wainscot Options

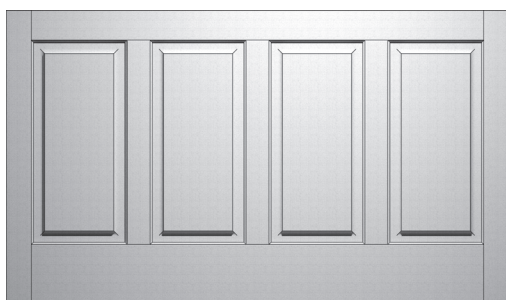
Wainscot - Raised & ¼" Flat Panel

Wainscot - Raised Panel



(Drawn at 121½"W x 32½"H, 9 Equal Panels Wide)

Style: 10W - 9 Panels Wide



(Drawn at 55½"W x 32½"H, 4 Equal Panels Wide)

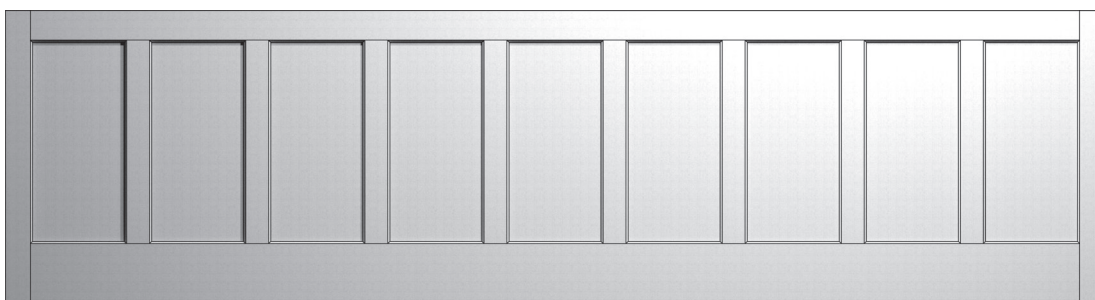
Style: 10W - 4 Panels Wide



(Drawn at 42½"W x 32½"H, 3 Equal Panels Wide)

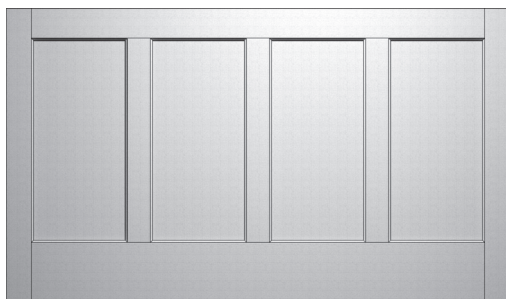
Style: 1000W - 3 Panels Wide

Wainscot - ¼" Flat Panel



(Drawn at 121½"W x 32½"H, 9 Equal Panels Wide)

Style: 40W - 9 Panels Wide



(Drawn at 55½"W x 32½"H, 4 Equal Panels Wide)

Style: 40W - 4 Panels Wide



(Drawn at 42½"W x 32½"H, 3 Equal Panels Wide)

Style: 4043W - 3 Panels Wide

Wainscot - Raised & ¼" Flat Panel	Wainscot Options
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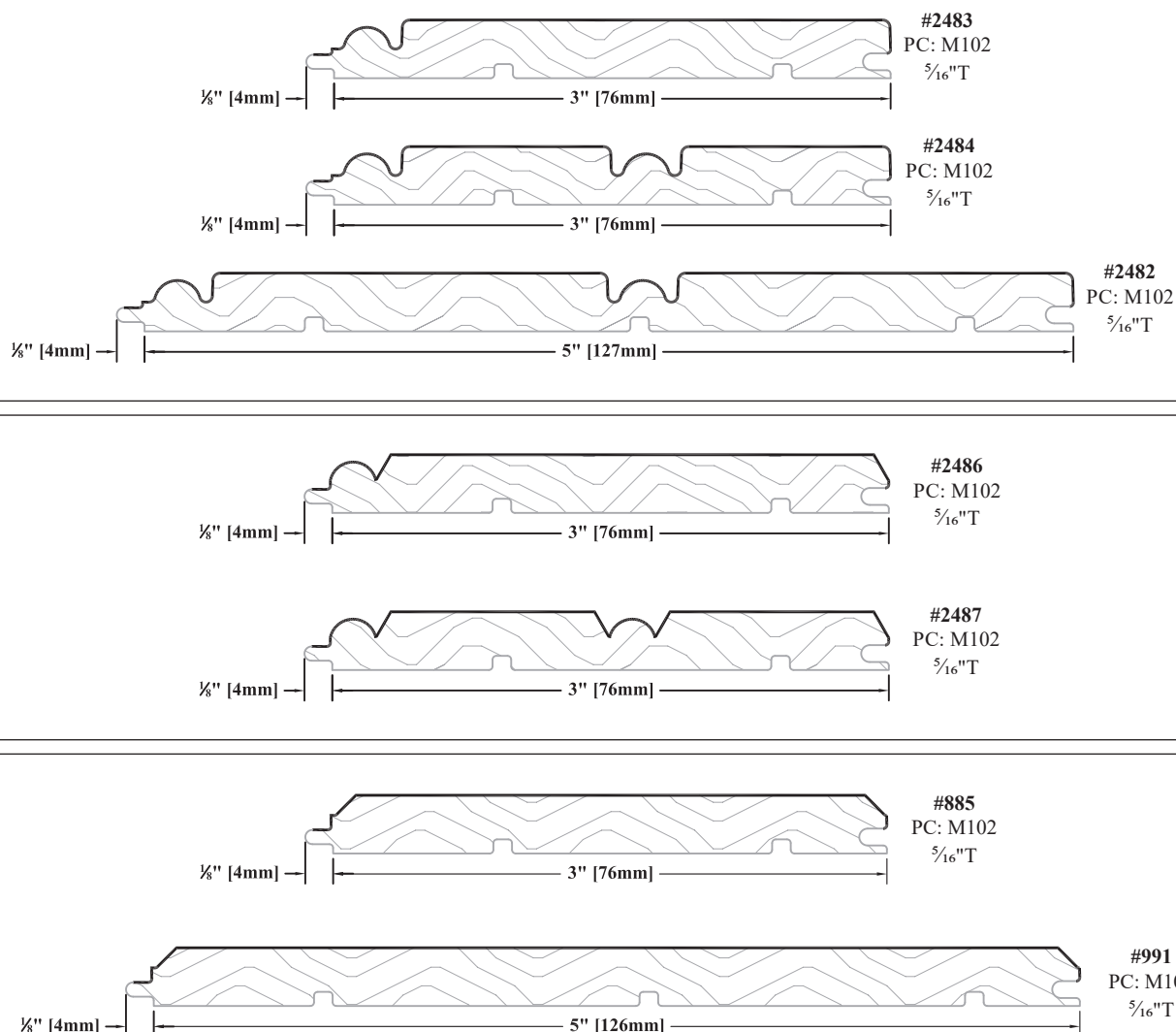
Important Information: Wainscot - Raised & ¼" Flat Panel		
<i>For additional styles and detailed technical information, please reference the Master Product Specifications Catalog.</i>		
1	Order Forms	Please use Door Order Form (E•Z Form #2) . • When ordering a ¼" flat panel wainscot, please indicate the word "Flat" in the space provided for the panel profile on the order form.
2	Pricing	Please see Section Q.1 & Q.2 of our current Wholesale Pricing Catalog .
3	Hinge Boring	Wainscot panels are not available with hinge boring.
4	Materials	Popular wood species/grades can be found starting on Page 14.1 . Additional wood species options can be found in our Master Product Specifications Catalog or viewed on our website at WalzCraft.com.
5	Finishing	Popular finishing options can be found starting on Page 13.1 . Additional finishing options can be found in our Master Product Specifications Catalog or viewed on our website at WalzCraft.com.
6	Grain Direction	Standard grain direction for center panels is vertical.
7	Door Styles	Most door styles can be used to create a custom wainscot panel. • Mitered and french mitered styles may require special configuration. Please note the number of panels wide and/or high in the Special Instructions column on the order form.
8	Outside Edge Options	A D7 outside edge profile is the only option available for wainscot panels that are 60" [1524.0mm] x 120" [3048.0mm] or greater in size.
9	Exposed Backs	WalzCraft does not expect the backs of wainscots to be exposed. For that reason, any defects like knots, mineral stains or cross grain sanding marks are considered acceptable on the back of a wainscot. • Please let us know if your wainscot will have an exposed back.
10	Wainscot Construction	Wainscot panels up to 144" [3657.6mm] will be constructed in one-piece unless a split is specified. Due to material availability, the rails of certain wood species may have to be finger-jointed to achieve the desired length. Please advise our Customer Support Team if finger-jointing will be an issue and we will research other options to accommodate your needs.
11	Stiles & Rails Widths	Stile and rail widths for a wainscot panel must be specified.
12	Center Stile Placement	When special placement of the center stiles is necessary for a custom wainscot configuration where all center panels are not equal in size, all dimensions for special center stile placement must originate from the outside edge of the left stile. • Please provide a drawing with dimensions from the left of the outside edge on the left stile to the left of the 1st center stile, and from the left of the outside edge on the left stile to the left of the 2nd center stile, etc.
13	Center Rail Placement	When special placement of the center rails is necessary for a custom wainscot configuration where all center panels are not equal in size all dimensions for special center rail placement must originate from the outside edge of the top rail. • Please provide a drawing with dimensions from the top of the top rail to the top of the 1st center rail, and from the top of the top rail to the top of the 2nd center rail, etc.

Wainscot - Raised & ¼" Flat Panel - END
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Wainscot Options

Tongue & Groove Molding

Tongue & Groove Wainscot Molding



Important Information: Tongue & Groove Wainscot Molding

For additional styles, profiles, and detailed technical information, please reference the Master Product Specifications Catalog.

1	Order Forms	Please use <i>Molding & Miscellaneous Order Form (E-Z Form #5)</i> .
2	Pricing	Please see <i>Section Q.4</i> of our current <i>Wholesale Pricing Catalog</i> .
3	Materials	Popular wood species/grades can be found starting on <i>Page 14.1</i> . Additional wood species options can be found in our <i>Master Product Specifications Catalog</i> or viewed on our website at WalzCraft.com.
4	Finishing	Popular finishing options can be found starting on <i>Page 13.1</i> . Additional finishing options can be found in our <i>Master Product Specifications Catalog</i> or viewed on our website at WalzCraft.com.
5	Length	Available in 8' Lengths, and Cut-to-Length. For no additional charge, WalzCraft offers the option to have pieces cut to 93" [2362.2mm] to avoid oversized package charges that are assessed by some carriers. Tongue & Groove Wainscot molding has a standard length of up to 96" [2438.4mm]. • Lengths greater than 8' [2438.4mm] are subject to availability.

Tongue & Groove Wainscot Molding - END

WalzCraft Insights

Stile & Rail Width Flexibility

- Flexible stile and rail width part sizes are an invaluable benefit of WalzCraft's 5-piece Traditional, Mitered, French Mitered, and MDF /3D Laminate (RTF) cabinet doors and drawer fronts.
- In addition to design flexibility, this also provides functional flexibility for end panels, Lazy Susans, undersized drawer fronts, and more.
- See **Page 1-2** for standard and non-standard stile and rail widths.



Signature Series Key:
S768, S857, S509



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[illegible]

Finish Options	Finishing Methods - Stain
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Finishing Methods - Stain	
Natural/Clear Coat (No Stain)	Although a Natural /Clear Coat (<i>no stain</i>) is technically not a stain color, the application of just this clear finish will change the color and appearance of most solid wood and veneer.
Tinted Natural (TN)	The Tinted Natural finish utilizes a custom-tinted sealer and a clear top coat. This finish was specifically formulated for use on Oak - Red to minimize the red and pink undertones in an effort to mimic the color of Oak - White.
Wiping Stain (W)	Wiping stains are applied by spraying the stain onto the product and immediately wiping off the excess material with a rag. This process is the easiest and by far the most common finishing method in the woodworking industry. Minimal finishing experience is needed to do this process. However, this method can, at times, produce a blotchy look depending on the wood grade and species. For Birch, Maple-Hard, Maple-Soft and Pine, if your chosen stain color is available as a Spray No Wipe, WalzCraft recommends this process, instead of a Wiping stain, for a more consistent blotch free look.
Spray No Wipe (SNW)	Spray No Wipe stains are sprayed onto the product and allowed to dry, without wiping off any material. This provides a more consistent, uniform look and should only be done by an experienced finisher.
Spray No Wipe 2-Step (SNW)	Spray No Wipe 2-Step stains are applied similar to Spray No Wipe stains, except the color is applied in 2 steps with dry time between coats. This should be done by an experienced finisher.
Water Based Wiping Stain (WBW)	Wiping stains are sprayed onto the product and excess material is immediately wiped off with a rag. This method may produce a blotchy look on certain wood species. For Birch, Maple-Hard, Maple-Soft and Pine, if your chosen stain color is available as a Spray No Wipe, WalzCraft recommends this process, instead of a Wiping stain, for a more consistent blotch free look.

Stain Colors			
Natural/Clear Coat (<i>no stain</i>) *	Champagne *	Heritage	Nutmeg
Tinted Natural	Cinnamon	Honey *	Saddle Brown
American Walnut	Cordovan	Java V4	Scarlet V4
Ash White *	Dark Honey	Light American Walnut	Sienna
Auburn V4	English Oak V4	Mediterranean	Stonehenge V4
Brown Oak	Field Cherry V4	Medium Brown Walnut	Topaz
Brownstone V4	Fruitwood *	Morel	Wild Cherry V4
Captiva Maple *	Golden Oak	Nightfall V4	Windsor
* We highly recommend that you order a Select Grade of material when using these light finishes.			

Finishing Methods - SolidTone®	Finish Options
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Finishing Methods - SolidTone® (Paint)	
Primed Only for Paint	Catalyzed Primer is available in any of our SolidTone® colors and is intended for use with customer applied Post-Catalyzed Paint .
	Non-Catalyzed Primer is available in White, Medium Gray or Dark Gray to be used with a top coat that is pre-catalyzed or does not require a catalyst.
	A Primed Only for Paint finish includes two coats of primer and any required filling and sanding between coats.
SolidTone® (Paint) Finish (ST)	Our SolidTone® finish is composed of solid color pigments mixed with clear topcoat. An initial coat of primer is applied and allowed adequate time to dry. Product is then lightly scuff sanded and inspected for defects. If found, defects are filled with an interior /exterior paintable wood filler and the product is lightly scuff sanded again. A second coat of primer is then applied. After drying, the product is scuff sanded and then receives a coat of solid color /topcoat.
SolidTone® WoodGrain Finish (STWG)	Our SolidTone® WoodGrain finish is available in all SolidTone® colors on Ash, Hickory and Red & White Oak (excluding Quarter Sawn). The finish process is the same as that above for SolidTone® colors, minus the primer. This finish allows the grain of the wood to show through and be visible. This process should only be attempted by an experienced finisher.


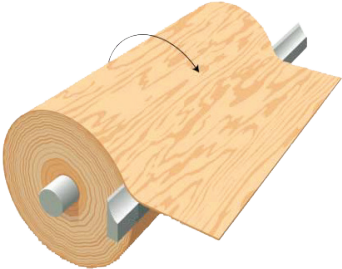
SolidTone® and SolidTone® WoodGrain Colors				
Agave	Dove White	Linen	Olive	Soft Yellow
Black	Ebony	Medium Gray	Pearl	Spruce
Butter	Eggshell	Midnight Blue	Rain Cloud	Stone Gray
Castle Gray	Espresso	Milky Way	Saffron	Sundown
City Gray	Flagstone	Moonlight	Sage	Tan
Classic White	Hunter Green	Morning Dew	Sand Dollar	Taupe
Cranberry	Lakeview	Oasis	Sandstone	Vanilla
Dark Gray	Lighthouse	Oatmeal	Slate	

Finish Options		Finishing Methods
Important Information: Finish Options		
<i>For additional methods and detailed technical information, please reference the Master Product Specifications Catalog.</i>		
1	Order Forms	Applicable order forms will include spaces to indicate your chosen finish options. For ordering finish material only, please use <i>Molding & Miscellaneous Order Form (E•Z Form #5)</i> .
2	Pricing	Please see <i>Section R.1</i> and <i>R.2</i> of our current Wholesale Pricing Catalog .
3	Color Options	Finish color options can be viewed on our website at WalzCraft.com. See our website or <i>Sections R.1</i> and <i>R.2</i> of our Master Product Specifications Catalog for wood species/grade and finish compatibility.
4	One-Sided (1S) Finishing	Sheet stock up to and including 3/8" [9.5mm] thick will be considered one sided (1S) product. <ul style="list-style-type: none"> Finished on the face only. Minimal over spray onto the edges and back of product will be considered acceptable.
5	Two-Sided (2S) Finishing	Sheet stock that is 1/2" thick or greater will be considered two sided (2S) product. <ul style="list-style-type: none"> Finished on the face and back only. No edges will be finished. Minimal over spray onto the edges of product will be considered acceptable. Items like doors and drawer fronts will be considered two sided (2S) product. <ul style="list-style-type: none"> Finished on the face, back, and all four edges.
6	Sheen	15 degree (+/- 3 degrees) is the standard sheen for all WalzCraft finishes. By special request we will consider other sheens between 15 and 50 degrees.
7	Sanding Over a "Primed Only for Paint" Finish	When applying any finish over a surface that WalzCraft has applied primer to, use 320 grit sandpaper to thoroughly scuff sand all surfaces to be coated. Painting must be done the same day (within 8 hours) of the sanding process (or be re-seal sanded), which allows for a mechanical bond and reduces the chances of inter-coat adhesion failures.
8	Primed Only and SolidTone® Finishes	Primed Only and SolidTone® Finishes are only offered on Solid MDF, MDF-MR (Moisture Resistant), HDF, Paintable Laminate, or Hybrid materials. <ul style="list-style-type: none"> This applies to all products that would potentially have a component like a center panel that would have a glue-up if it were made from solid wood. Solid wood slab drawer fronts along with narrow stock, such as face frame components, molding, etc. can still be made from solid wood.
9	Water Based Wiping Stain	Please note that only the stain portion of this finish process is water based. The other components to the process, sealer and top coat, are solvent based.
10	Custom Colors	Custom colors are stain or SolidTone® colors other than those listed in this catalog and require a sample to be sent to WalzCraft for review. Alternatively, WalzCraft offers custom SolidTone® color matching to most Sherwin Williams and Benjamin Moore paint colors. Custom color orders require that a color match sample and a job quote be approved prior to production. See <i>Section R.1</i> and <i>R.2</i> in our Master Product Specifications Catalog for details concerning the color developing procedure.
11	Purchasing Finish Material	WalzCraft sells our finish materials by the 1/2 pint, pint, quart, and gallon. All finish materials are only intended to be sprayed. Application instructions will be provided with the finish materials. <ul style="list-style-type: none"> Due to California state law, WalzCraft can not ship finish material to California-CA. Walzcraft does not ship finish material to Alaska-AK or Hawaii-HI, as they are not part of the contiguous United States and would need to be shipped via air (airplane). Water based stains can only be shipped from May 1st through October 1st to avoid the possibility of freezing, but are available for pick-up year round. WalzCraft will be not liable for color match on products finished by others. When using WalzCraft's clear topcoat, we recommend the use of our clear sealer prior to the topcoat application. When ordering Primed Only for Paint finish, the user assumes all risks for the compatibility of the topcoat material. If in doubt, verify compatibility with the manufacturer of your topcoat. When ordering SolidTone® material for a SolidTone® finish, you must purchase primer material and catalyst. <ul style="list-style-type: none"> WalzCraft's catalyst has been carefully formulated to work with our finishes, and is the only catalyst we recommend. When ordering custom SolidTone® material, the minimum quantity is 1 gallon to ensure the accuracy of the color match.
12	Add-On Orders	WalzCraft shall not be held liable for variations in color or appearance on products ordered at a later date, if a sample has not been provided.
13	Variations in Appearance	A slight variation in appearance from door to door is expected and considered acceptable by WalzCraft standards.
14	SolidTone® Touch-Up Markers	Touch-Up markers are available for 20 of our most popular SolidTone® colors. <ul style="list-style-type: none"> Markers have a one year shelf life and should be stored between 50° and 100° F. See our website or <i>Section R.2</i> of our current Wholesale Pricing Catalog for available colors.
Finishing Methods - END		



WalzCraft Insights

- Our veneer center panels and sheet stock are available in two primary cuts.
 - **Rotary Cut** produces a wide veneer with a bold variegated pattern.
 - **Plain Sliced** (also known as Flat Cut) is cut parallel to the center of the log producing "cathedral" grain.

Rotary Cut

Plain Sliced

1-800-237-1326		WalzCraft®	WalzCraft.com

Wood Species Options

Wood Species/Grades & Descriptions

WalzCraft utilizes the finest Northern Grown Hardwoods and many other quality wood species, offering over 110 Wood Species/Grade combinations. Available grades of wood range from Select/Premium to Value/Budget/Paint, and everything in between. Paired with WalzCraft's daily efforts to maximize quality and minimize waste, this vast material selection allows our company the flexibility to best utilize all of the raw material entering our plant. We can balance the demand for each wood species and pass along the cost savings to our customers.

Popular Solid Wood Species & Grades

Wood Species	Color/Grain	Grade	Wood Species	Color/Grain	Grade
ALDER		Natural / Standard Grade	MAPLE - HARD /SOFT MIXED	Hybrid / MDF	Value/Budget/Paint Grade
		Rustic Grade			Paint Grade
		Select / Premium Grade	MDF	Raw	Paint Grade
ASH		MR, Raw		Paint Grade	
		Natural / Standard Grade	OAK - RED		Natural / Standard Grade
BEECH - EUROPEAN	Steamed	Rustic Grade			
		Select / Premium Grade			Select / Premium Grade
BIRCH		Natural / Standard Grade		Quarter Sawn	Natural / Standard Grade
		Value/Budget/Paint Grade			Select / Premium Grade
	Hybrid / MDF	Paint Grade		Rift Sawn (Straight Grain)	Natural / Standard Grade
White	Select / Premium Grade	Select / Premium Grade			
CHERRY		Natural / Standard Grade	OAK - RED/WHITE MIXED		Value/Budget/Paint Grade
		Rustic Grade	OAK - WHITE		Natural / Standard Grade
		Select / Premium Grade			Rustic Grade
		Value / Budget Grade			Natural Plus Grade
No Sap	Natural / Standard Grade				
HICKORY		Natural / Standard Grade		Quarter Sawn	Natural / Standard Grade
		Rustic Grade			Natural Plus Grade
		Value / Budget Grade		Rift Sawn (Straight Grain)	Natural / Standard Grade
	Brown	Natural Plus Grade			
		Rustic Grade	PINE - NORTHERN WHITE		Knotty Grade
		Select / Premium Grade		Natural / Standard Grade	
MAHOGANY - MXD SPECIES	Value / Budget Grade	Natural / Standard Grade			
MAHOGANY - SAPELE		Natural / Standard Grade		Value/Budget/Paint Grade	
		Select / Premium Grade		Paint Grade	
	Quarter Sawn	Select / Premium Grade	WALNUT		Natural / Standard Grade
MAPLE - HARD		Natural / Standard Grade			Rustic Grade
		Rustic Grade			Select / Premium Grade
	White	Select / Premium Grade			No Sap

Popular Veneer Panel Wood Species & Grades

Wood Species	Color/Grain	Grade	Wood Species	Color/Grain	Grade
ALDER	PS	Natural/Standard Grade	MDF	Raw	Paint Grade
BEECH - EUROPEAN	Steamed - PS	Natural/Standard Grade	MDF - MR	Raw	Paint Grade
		Select/Premium Grade			Natural/Standard Grade
BIRCH	Hybrid/MDF	Paint Grade	OAK - RED	PS	Natural/Standard Grade
	RC	Natural/Standard Grade		Select/Premium Grade	
		Value/Budget/Paint Grade		Natural/Standard Grade	
		Select/Premium Grade		Select/Premium Grade	
CHERRY	White - RC	Select/Premium Grade		RC	Natural/Standard Grade
	No Sap - PS	Natural/Standard Grade		Rift Sawn (Straight Grain)	Select/Premium Grade
		Select/Premium Grade	Natural/Standard Grade		
HICKORY	Calico/Mixed - PS	Natural/Standard Grade	OAK - WHITE	PS	Natural/Standard Grade
		Select/Premium Grade		Natural Plus Grade	
MAHOGANY - SAPELE	PS	Natural/Standard Grade		Quarter Sawn	Natural/Standard Grade
		Select/Premium Grade			Natural Plus Grade
MAPLE - HARD	PS	Natural/Standard Grade	PINE - NORTHERN WHITE	PS	Natural/Standard Grade
		Select/Premium Grade	Hybrid/MDF	Paint Grade	
	RC	Natural/Standard Grade	POPLAR	PS	Natural/Standard Grade
		Select/Premium Grade		Value/Budget/Paint Grade	
MAPLE - HARD/SOFT MIXED	Hybrid/MDF	Paint Grade	WALNUT	No Sap - PS	Natural/Standard Grade
	RC	Value/Budget/Paint Grade		PS	Natural/Standard Grade
RC = Rotary Cut Veneer with MDF Core PS = Plain Sliced Veneer with MDF Core			RC = Rotary Cut Veneer with MDF Core PS = Plain Sliced Veneer with MDF Core		

Additional Wood Species & Grades can be found in our Master Product Specifications Catalog.

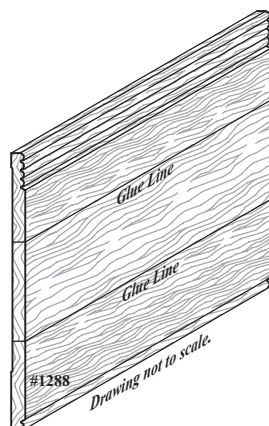
Wood Species/Grades & Descriptions	Wood Species Options
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Wood Grades and Their Common Characteristics

Grade	Characteristics
1 Select/Premium	<ul style="list-style-type: none"> Natural characteristics common within this species will be monitored under closer quality guidelines than with our Natural/Standard grade. This grade will be uniform in color throughout and will be grain matched, resulting in a more consistent grain and color pattern. This grade is highly recommended when using a Natural/Clear Coat (<i>no stain</i>) or light stain color. We recommend that you view a sample on our website at WalzCraft.com (click on Resources tab), or order a sample for your own use.
2 Natural Plus	<ul style="list-style-type: none"> Natural Plus is a grade unique to White Oak that exists between Natural/Standard and Select/Premium. Characteristics typically found in our Natural/Standard Grade, like pin knots and mineral streaks, will be both fewer and smaller in size with Natural Plus. We will attempt to keep the grain characteristics as similar as possible throughout the job. Expect a range of color variation with grays, browns, and greenish tones. This grade is most desirable for a medium stain color. Natural Plus Grade orders carry no warranty regarding color consistency. We recommend that you view a sample on our website at WalzCraft.com (click on Resources tab), or order a sample for your own use.
3 Natural/Standard	<ul style="list-style-type: none"> Allows for a greater percentage of natural characteristics such as heartwood and sap to be used in the product. Less focus on grain matching, allowing more variation between pieces and throughout the product. Offered at a discount to Select/Premium grades due to increased production & yield efficiencies. This grade is most desirable for a medium to dark stain. Natural/Standard grade orders with Natural/Clear Coat (<i>no stain</i>) finishes carry no warranty regarding color consistency. We recommend that you view a sample on our website at WalzCraft.com (click on Resources tab), or order a sample for your own use.
4 Budget/Value	<ul style="list-style-type: none"> Creates a structurally sound product from wood falling outside of WalzCraft's Select or Natural grade standards. Offered at a discount to Select or Natural grades due to increased production & yield efficiencies. This grade may contain: large quantities of narrow staves, sapwood, heartwood, pin knots, small knots that can be filled, grey stain, and all other natural characteristics commonly found within the species. This grade will not be color and grain matched, so expect a large range of colors throughout the entire order. Due to the nature of the narrow stave width common within this grade, stile and rail components of the door are allowed to be edge glued. This grade is most desirable for a medium to dark stain. We recommend that you view a sample on our website at WalzCraft.com (click on Resources tab), or order a sample for your own use.
5 Paint Grade Hybrid/MDF	<ul style="list-style-type: none"> WalzCraft offers this hybrid species as solid wood paint grade stiles & rails with an MDF center panel. This hybrid combination is recommended with the specific intent that it be painted. Because there is minimal expansion or contraction in the MDF center panel, the likelihood of hairline cracks, variances in stave thickness or sunken glue joints is minimized.
6 Rustic	<ul style="list-style-type: none"> This unique grade will have many variations allowed with the focus being on the use of knots, burls, & other natural characteristics found in all hardwoods. These natural characteristics that are otherwise considered defects are used to create a structurally sound material. Color may vary from a light sapwood to dark heartwood blended throughout. Knot size and the percentage of mineral, sapwood and heartwood are not allowed to be specified by the customer. In an effort to utilize as many natural characteristics as possible and to improve yield, some knots may have voids and some "Canyon Knots" may be partially filled, but no visible light will show through. Knots are characteristic of Rustic grade, however, they are difficult to include on moldings less than 1½" wide because they substantially weaken the molding. When a molding is less than 1½" [38.1mm] wide, WalzCraft will try to maintain a Rustic grade look without the use of knots. Occasional worm holes are allowed. We recommend that you view a sample on our website at WalzCraft.com (click on Resources tab), or order a sample for your own use.
7 Additional	<ul style="list-style-type: none"> Certain species are available in unique grades, such as No Sap, Gummy, Wormy, Curly, or Birdseye. Certain species are available in special cuts, such as Rift, Quarter, or Straight Grain. <p>Please see Chapter S of our Master Product Specifications Catalog for a complete list of available wood species /grades.</p>

Wood Species/Grades & Descriptions - END

Color Blocks



Note: The lines on the above drawing indicate the glue lines where three staves have been glued together. WalzCraft does this so that the color block shows some of the natural color and grain variation present in that particular wood species.

In-Stock Solid Wood Color Blocks			Stains	SolidTone®	STWG
Wood Species	Color/Grain	Grade	Qty/Set	Qty/Set	Qty/Set
ALDER		Natural/Standard Grade	13		
CHERRY		Natural/Standard Grade	16		
HICKORY		Natural/Standard Grade	6		
MAPLE - HARD		Natural/Standard Grade	17		
MAPLE - HARD / SOFT MIXED		Value/Budget/Paint Grade		20	
OAK - RED / WHITE MIXED		Value/Budget Grade			20
OAK - RED		Natural/Standard Grade	18		
OAK-WHITE		Natural/Standard Grade	10		
WALNUT		Natural/Standard Grade	5		

Important Information: Color Blocks

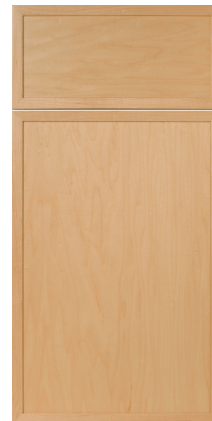
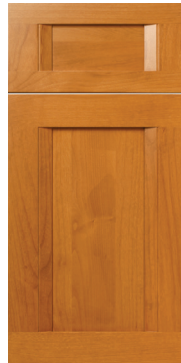
For additional door styles, profiles, and detailed technical information, please reference the Master Product Specifications Catalog.

1	Order Forms	For in-stock color block sets please use <i>Sample Color Block Order Form (E•Z Form #5.5)</i> For individual color blocks (solid wood or veneer), please use <i>Sample Color Block Order Form (E•Z Form #5.6)</i> .
2	Pricing	Please see <i>Section T.1</i> of our current Wholesale Pricing Catalog .
3	In-Stock Solid Wood Color Blocks	In-Stock Solid Wood Color Blocks are available as individual blocks (#1288) or in sets (#195989) in the wood species, grades & finish types noted in the chart above. • For a list of the wood species and color combinations that are available per set, please refer to our website. • In-Stock Solid Wood Color Blocks are approximately 5" [127.0mm] wide x 5½" [142.9mm] long.
4	Life Expectancy	36 month life expectancy for Alder, Hickory, Maple, Oak - Red, Oak - White, Walnut. 24 month life expectancy for Cherry.
5	Solid Wood Species Sample Non-Inventory Color Block	For a specific solid wood species/grade that is not listed in the color block chart, a Solid Wood Species sample/non-inventory color block can be ordered. • Constructed from 2 or more edge glued staves to provide a more realistic color comparison. • Unfinished Wood Species Blocks and Non-Inventory Color Blocks with stain will be ¾" thick x 12" wide x 7" high. • Non-Inventory Color Blocks with a SolidTone® or SolidTone® WoodGrain finish will be ¼" thick x 5" wide x 5½" long. ◦ Use part #183099 when ordering unfinished. ◦ Use part #183100 when ordering prefinished with a stain. ◦ Use part #198667 when ordering prefinished with a SolidTone®. ◦ Use part #198668 when ordering prefinished with a SolidTone® WoodGrain.
6	Stained Veneered Color Block Style 60*	Individual stained veneer color blocks can also be ordered. • Constructed as an MDF core veneered slab drawer front with horizontal grain and EBT201. • ¾" [19.1mm] thick x 12" [304.8mm] wide x 7" [177.8mm] high with D7 outside edge. • Available prefinished in any standard stain color. • Use part #189347.

Sample Doors & Drawer Fronts

Sample doors and drawer fronts are made to order and will receive a 30% discount.

- A label will be included which provides you with pertinent information required to place an order with the exact options and features on your sample.
 - It is our policy to affix this label to the backside of each sample to identify the style, wood species/grade and other manufacturing specifications.
- For prefinished product, the label will always be applied to the backside of the product unless requested otherwise.
 - Labels may be shipped loose upon request.
- When ordering unfinished samples, WalzCraft assumes that you intend to apply a finish to the product yourself.
 - Given this, a peel & stick sample label will be temporarily affixed to the backside of your sample.
 - Once you've applied the finish to your sample, simply remove the peel & stick backer from the label and permanently adhere it to the backside of your sample for future reference.



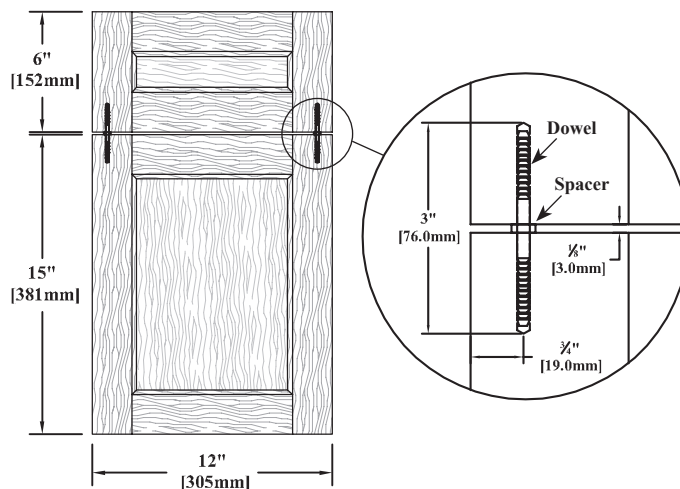
Signature Series Shown:
S192, S402, S896, S928, S690

Door / Drawer Front Connection (Steel Dowels, Plastic Spacers)

Door/Drawer Front samples can be attached to each other with **steel dowels**, which include an $\frac{1}{8}$ " [3.2mm] thick spacer in between the door and drawer front.

- Please use the **Special Instructions** column on your order form to indicate which door and drawer front should be connected.
- See WalzCraft.com or **Section T.2** of our **Master Product Specification Catalog** for more information.

**Sample Door/Drawer Front Combination,
Connected Together with 2 Steel Dowels and 2 Plastic Spacers.**



Refacing Material Sample Set

- 4" x 4" [101.6mm x 101.6mm] refacing material samples.
- Each sample is labeled to identify the material.
- See WalzCraft.com or **Section T.2** of our **Master Product Specifications Catalog** for included sample material.
- **Part #171674**



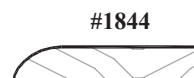
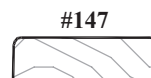
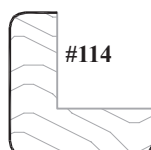
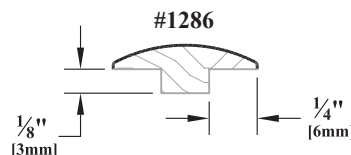
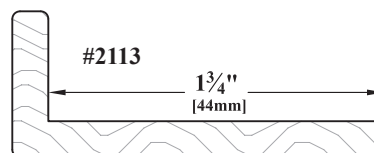
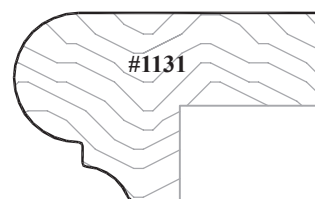
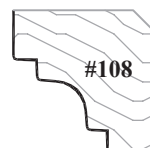
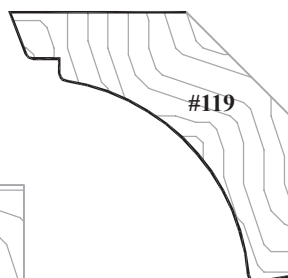
Refacing Molding Sample Set



- **Part #170934**
- 16 - 6" [152.4mm] cabinet refacing moldings.
- Solid Maple, Natural/Clear Coat (*no stain*)
- Each sample is labeled to identify the molding profile.
- All samples within the set will be chained together.
- Use *Molding & Miscellaneous Order Form (E•Z Form #5)*.

• Each Refacing Molding Sample Set includes the following moldings:

1. #119 - Crown Molding
2. #942 - Crown Molding
3. #1131 - Wainscot Cap Molding
4. #2123 - Outside Corner Molding
5. #112 - Base Shoe Molding
6. #108 - Cove Molding
7. #2113 - $\frac{3}{4}$ " Refacing Molding
8. #1301 - Outside Edge Molding
9. #114 - Outside Corner Molding
10. #1134 - Outside Corner Molding
11. #2122 - Outside Corner Molding
12. #147 - Scribe Molding
13. #1844 - Scribe Molding
14. #1286 - Panel Splice Molding
15. #870 - $\frac{1}{8}$ " Plywood Molding
16. #2023 - $\frac{1}{4}$ " Plywood Molding



Wall Mounted Sample Door Display Kit (Holds up to 30 Doors)Shown with **“Right Swing”** clips

Wall Mounted Sample Door Display Kits are available for displaying your sample doors and drawer fronts.

- Easy to flip through your samples and remove them if needed for an up-close look.
- Effortless to assemble, and has a flexible design that displays your product beautifully.
- Can be mounted on a wall, or anywhere you can imagine.
- Each kit includes an upper aluminum rail, a lower aluminum rail and one pack of 15 pair of mounting clips (for mounting 15 doors).
 - The mounting clips are available in either all **“Left Swing”** or all **“Right Swing”**. For example, right swing clips mount on the right side of the door when facing it, and left swing clips mount on the left side of the door when facing it.
- Each set of rails will hold a maximum 30 doors.
 - To fill all 30 spots, an additional pack of 15 pair of mounting clips will need to be ordered.
- Aluminum rails measure 45" [1143.0mm] long with hole spacing 1½" [38.1mm] on center.
- Additional mounting clips are offered in packs of 15 pair (for mounting 15 doors).
 - Specify **“Left Swing”** or **“Right Swing”** when ordering.
- Please use **Molding & Miscellaneous Order Form (E•Z Form #5)**, and the following part numbers:
 - **Part #160428** - Sample Display Kit with **“Left Swing”** Clips
 - **Part #160430** - **“Left Swing”** Mounting Clip Add-On Pack (15 pair of clips for mounting 15 doors)
 - **Part #160429** - Sample Display Kit with **“Right Swing”** Clips
 - **Part #160431** - **“Right Swing”** Mounting Clip Add-On Pack (15 pair of clips for mounting 15 doors)
- See our website or **Section T.3** of our **Master Product Specifications Catalog** for information regarding installation.

OS

OS = Product outsourced from other vendor.

Dealer Aid Options

Door/Drawer Front Carrying Cases

Soft Sided Sample Door Case (Doors/Drawer Fronts Not Included)

- Sample cases protect your investments in dealer aids and are a great tool for in-house sales calls or presentations.
- This 13"W x 23"H x 5½"D soft sided case is designed to hold up to five door samples at ¾" thick each.
 - Accommodates individual doors or door/drawer front combinations (see *Page 15.2*) with an overall size of 12"W x 21"H [304.8mm x 533.4mm].
 - Available with or without embroidered WalzCraft logo.
 - Includes the following:
 - Heavy duty flap with zipper closure.
 - Adjustable & removable shoulder strap with separate handles for two carrying options.
 - Four removable padded dividers that maintain separation and help protect samples.
 - Exterior/Interior Material: Made from a heavy duty water repellent fabric.
 - Sample doors/drawer fronts are *not included* with the case.
 - Please use *Molding & Miscellaneous Order Form (E•Z Form #5)*.

#197574

Soft Sided Sample Door Case (with Logo)



#197569

Soft Sided Sample Door Case (without Logo)



WalzCraft® Promotional Items

- For a complete list of promotional items and dealer aids, please reference our website at WalzCraft.com or *Chapter T* of our **Master Product Specifications Catalog**.
- WalzCraft reserves the right to limit and/or waive the 30% discount on samples and dealer aids based on your sales history.

Dealer Aid Options - End

OS = Product outsourced from other vendor.

WalzCraft Insights

Customer Generated Reference Number (CGR#)

- For a minimal fee, you can designate your own reference number for items on your order.
- Your CGR# will appear on acknowledgments, quotes, packing lists, invoices, and product labels.
- CGR# columns are available on most advanced WalzCraft *E-Z Order Forms*.

Reference Number Example

ions	Customer Generated Ref # (CGR#)						
	3	1	L				
	5	1	0	R			

Room #3
Cabinet #1
Left Door

Room #5
Cabinet #10
Right Door

[illegible]

1-800-237-1326



WalzCraft.com

[illegible]

WalzCraft's Cabinet Refacing Training Program

Comprehensive Training = Quality Installation

- We have drawn on our 40+ years of refacing industry experience to create the most comprehensive cabinet refacing installation training program.
- The WalzCraft Cabinet Refacing Training Program is a 3 day intensive workshop focusing on the quality installation of cabinet refacing materials.



"Curriculums adapted to practical experience leave you destined for success!"

- Discover how your material selection affects the **Refacing Method** used, your measurements, cabinet preparation, and installation.
- Learn through a combination of short classroom sessions and in-depth, hands-on workshops.
- Upon completion of this workshop, you'll have the know-how and skill-sets to provide your customers with a beautiful, long lasting, high quality cabinet refacing project.
- Please visit our refacing website to submit an inquiry today and begin your quest to become a member of WalzCraft's elite **Cabinet Refacing Training Program Alumni**.

RefacingTraining.com



Refacing Hand Tools

#187272

Door Installation Tool



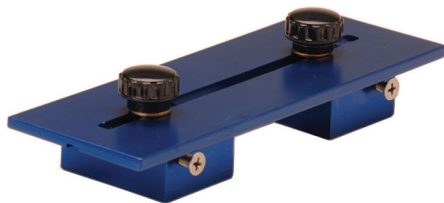
#171374

Drawer Front Installation Tool



#187273

Seam Cutting Guide



#187079

Tri Trimmer



#171376

Veneer Smoothing Tool



#171377

Drawer Box Installation Supports



#160287

Miter Trimmer

**** Special Order item. Requires longer Wait-Time. ****



#160866

Ceramic Edge Trimmer



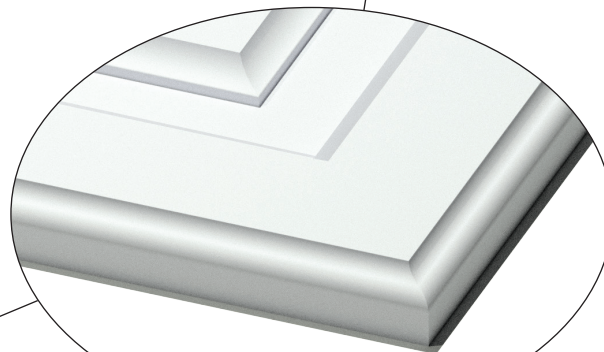
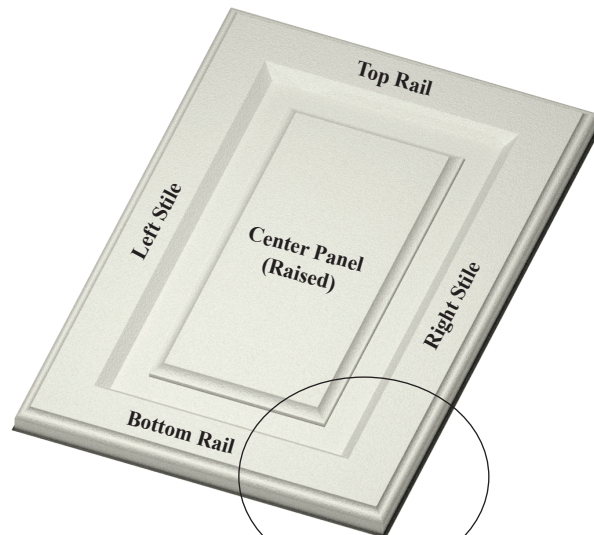
Important Information: WalzCraft Custom Refacing Hand Tools

For additional tools and detailed technical information, please reference the Master Product Specifications Catalog.

1	Order Forms	Please use <i>Molding & Miscellaneous Order Form (E-Z Form #5)</i> .
2	Pricing	Please see <i>Section U.2</i> of our current Wholesale Pricing Catalog.

Construction / Joinery

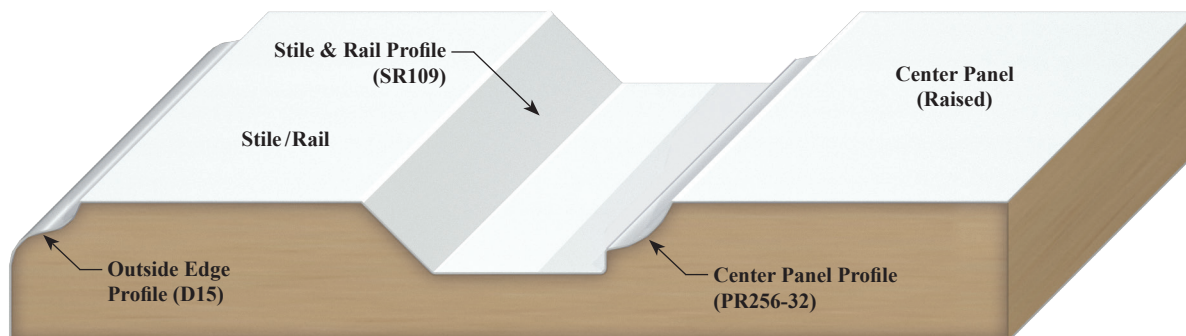
Style 500* Drawer Front



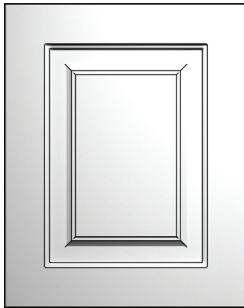
3D Laminate (RTF)

Style 518 Door
Pictured: S412 Overland

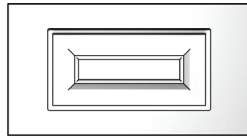
Profile Locations (Outside Edge, Stile & Rail, Center Panel)



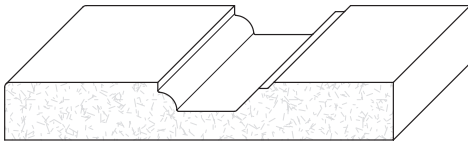
Profile Combination Examples (Outside Edge, Stile & Rail, Center Panel)



Style 518 Door

Style 518* Drawer Front with
1 1/2" Wide Top & Bottom Rails

Style 500* Drawer Front



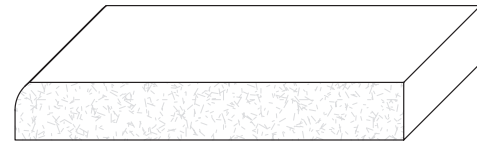
D33, SR107TC, PR110-32



Style 500 Door



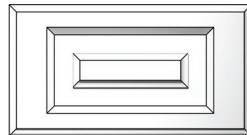
Style 500* Drawer Front



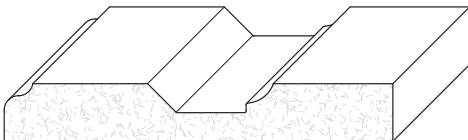
D23



Style 518 Door

Style 518* Drawer Front with
1 1/2" Wide Top & Bottom Rails

Style 500* Drawer Front



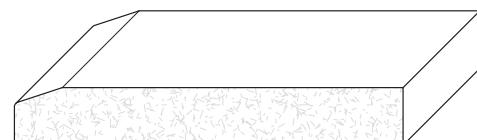
D15, SR109, PR256-32



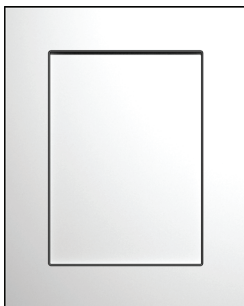
Style 500 Door



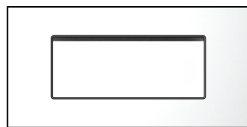
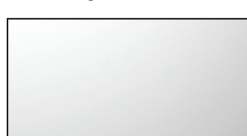
Style 500* Drawer Front



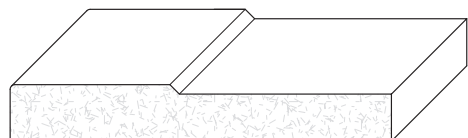
D28



Style 518 Door

Style 518* Drawer Front with
1 1/2" Wide Top & Bottom Rails

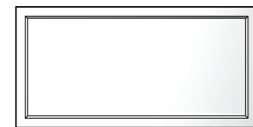
Style 500* Drawer Front



D33, SR218SC, PR44



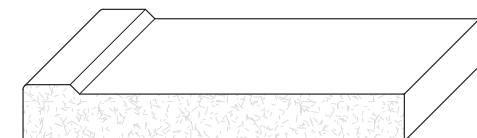
Style 518 Door



Style 518* Drawer Front



Style 500* Drawer Front

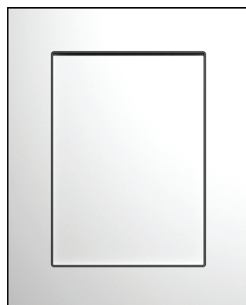


D33, SR213SC-16, PR44

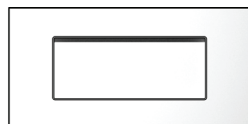
Composite Material Options

MDF 1-Piece Doors & DF's /3D Laminate (RTF)

Profile Combination Examples (Outside Edge, Stile & Rail, Center Panel)...continued



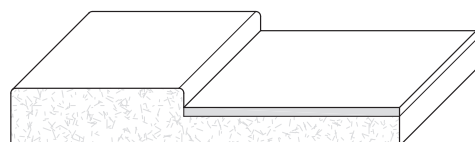
Style 518 Door



Style 518* Drawer Front with
1 1/2" Wide Top & Bottom Rails



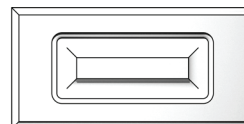
Style 500* Drawer Front



D33, SR92TC, PR41



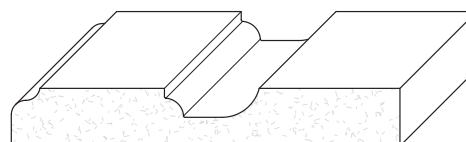
Style 518 Door



Style 518* Drawer Front with
1 1/2" Wide Top & Bottom Rails

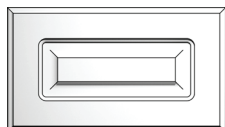


Style 500* Drawer Front



D15, SR107, PR204-25

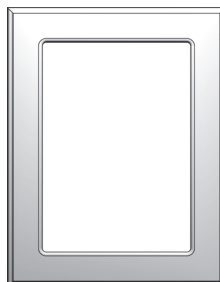
Additional MDF 1-Piece Door & Drawer Front Styles



Style: 518*
Drawer Front
Min. Size: 8x8
[203.2mm x 203.2mm]
Shown w/ 2 1/4" wide T/B rails.



Style: 518
Min. Size: 8x8
[203.2mm x 203.2mm]



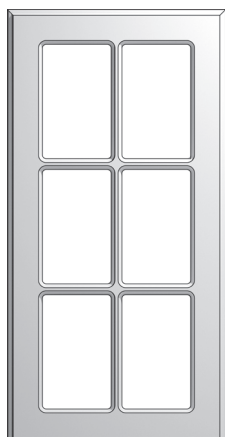
Style: 518-Frame
Min. Size: 8x8
[203.2mm x 203.2mm]



Style: 500*
Drawer Front
Min. Size: 3x3
[76.2mm x 76.2mm]



Style: 500
Min. Size: 3x3
[76.2mm x 76.2mm]



Style: 518-Frame
6 Lite Mullion
Min. Size: 8x13 1/4
[203.2mm x 336.6mm]



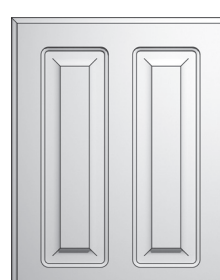
Style: 517
Min. Size: 8x9 1/4
[203.2mm x 235mm]



Style: 519
Min. Size: 8x9 1/4
[203.2mm x 235mm]

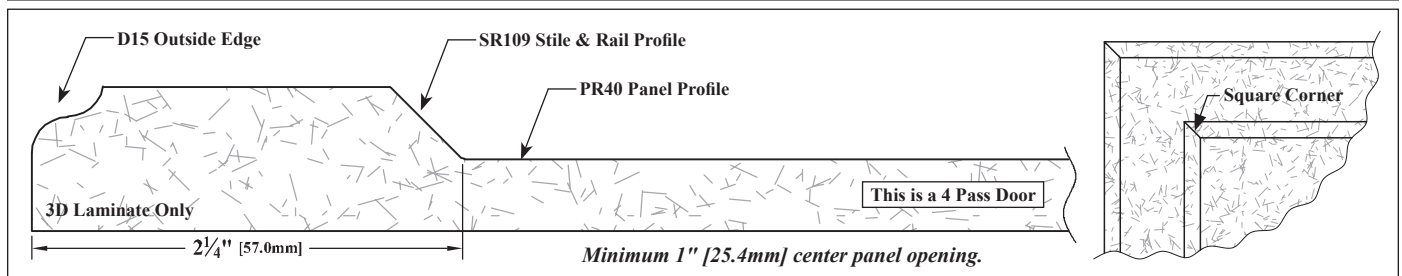
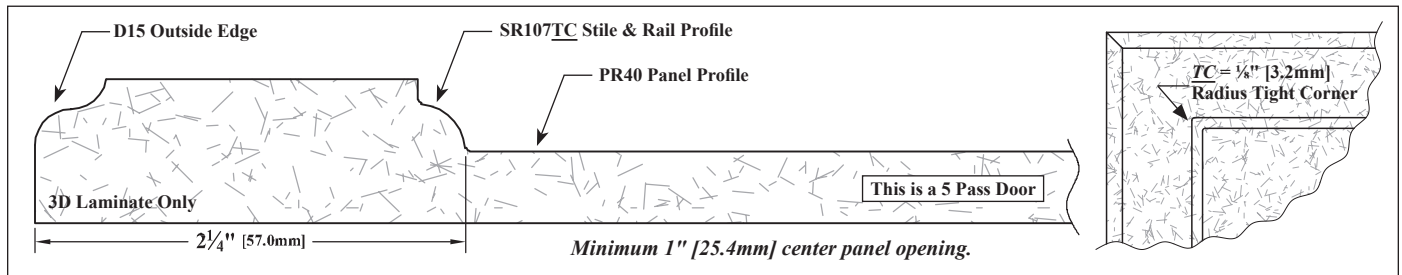
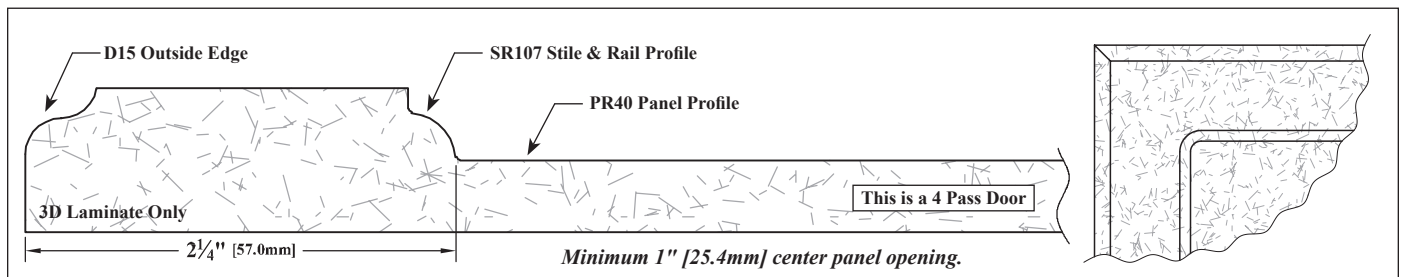
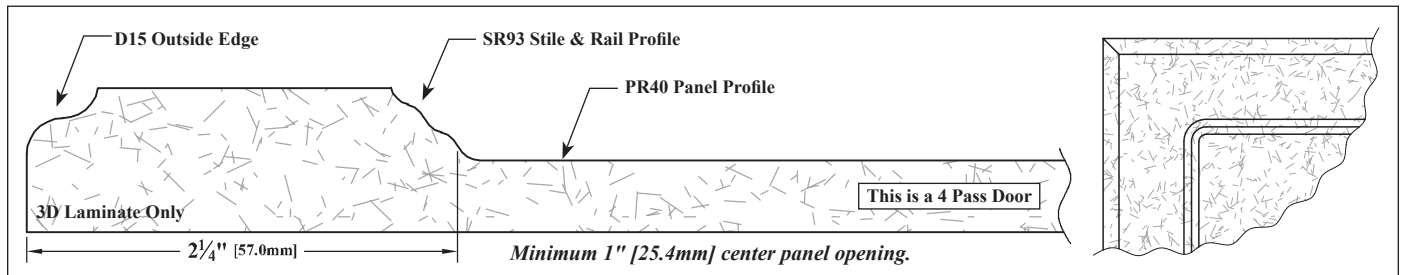
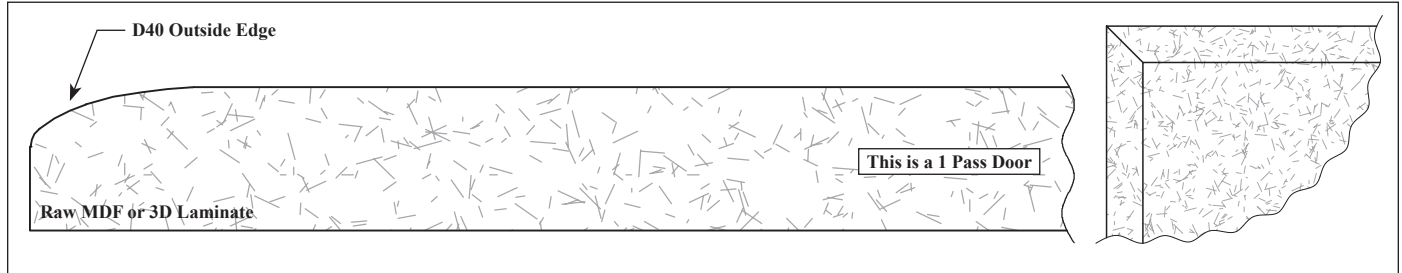
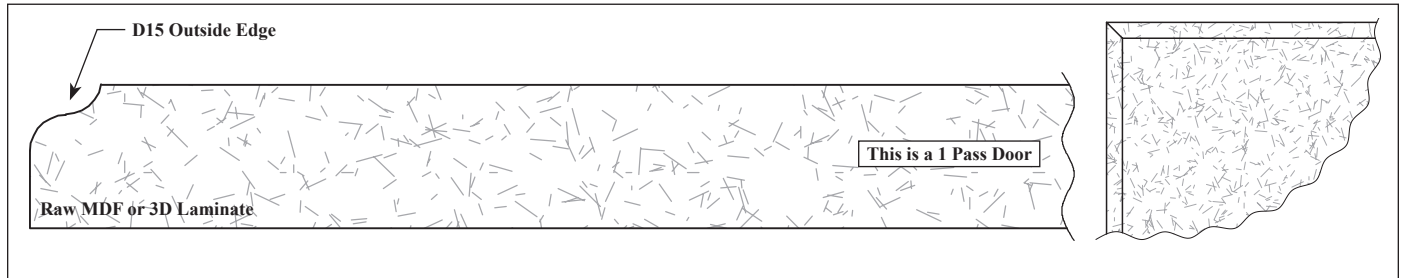


Style: 520
Min. Size: 8x13 1/4
[203.2mm x 336.6mm]

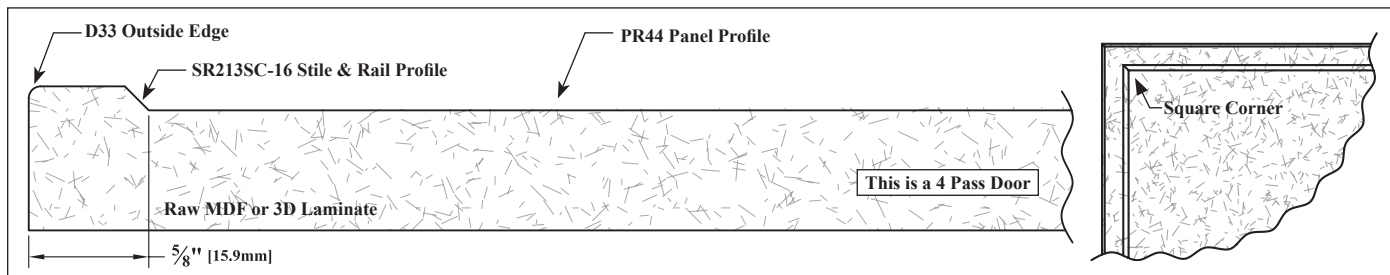
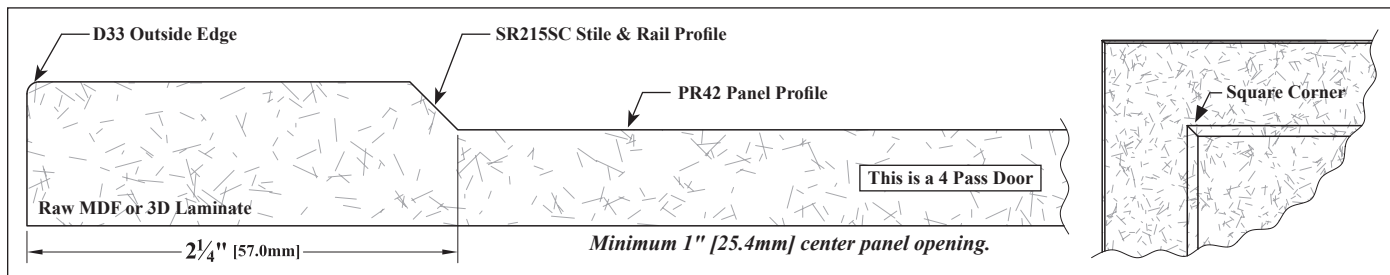
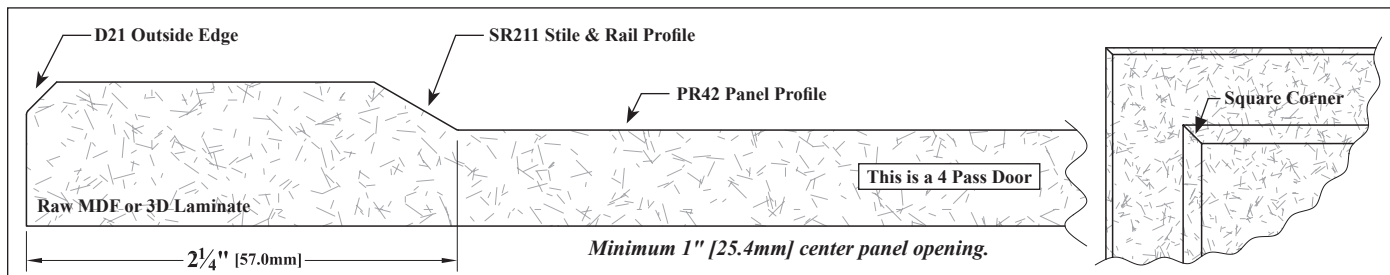
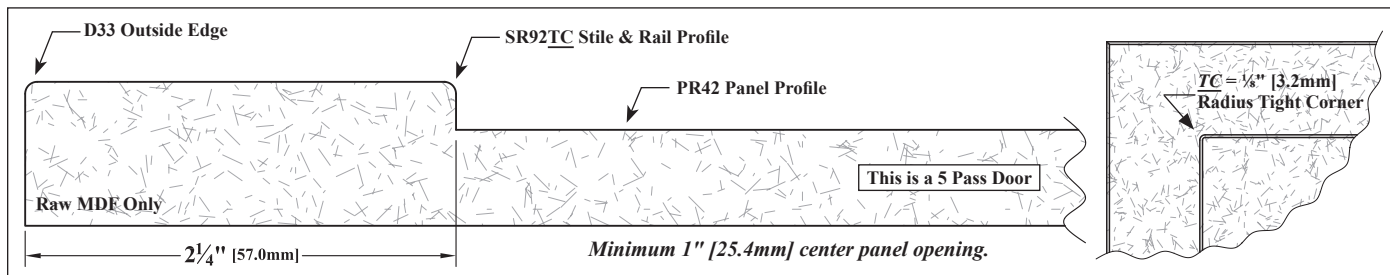
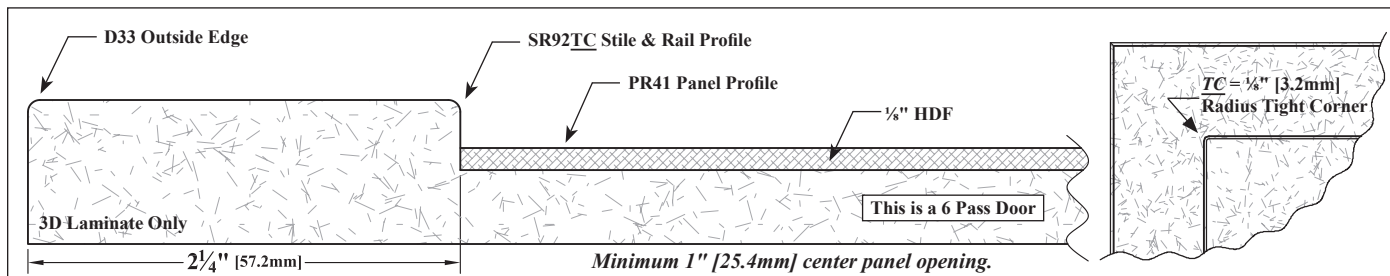
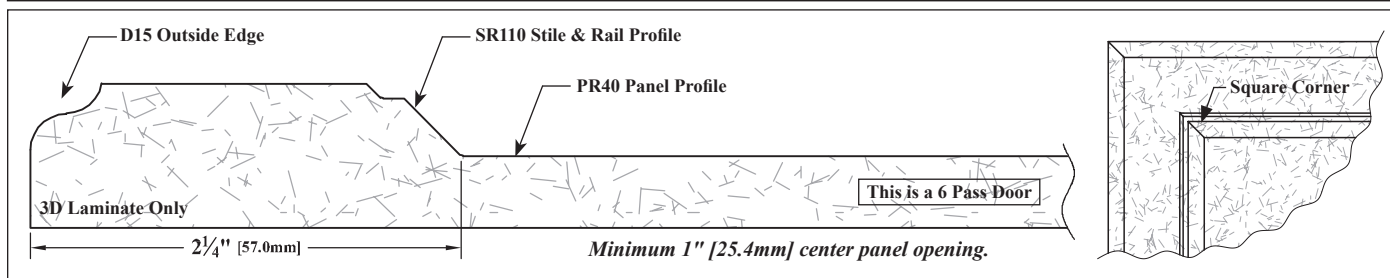


Style: 521
Min. Size: 13 3/4 x 7 1/2
[349.3mm x 190.5mm]

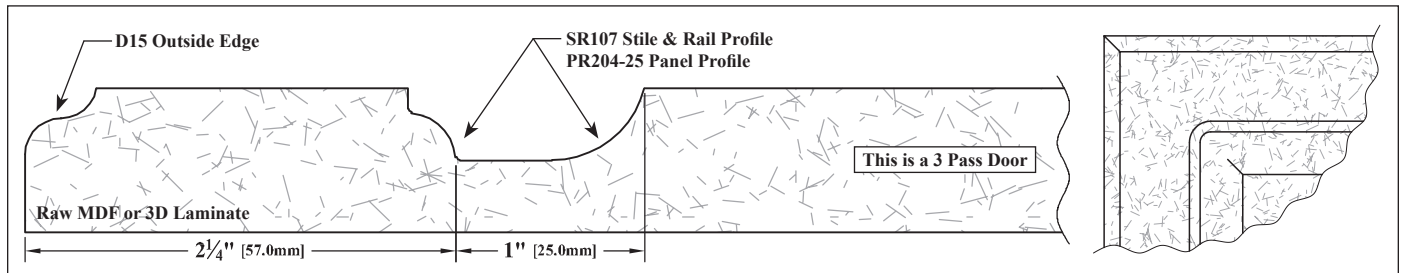
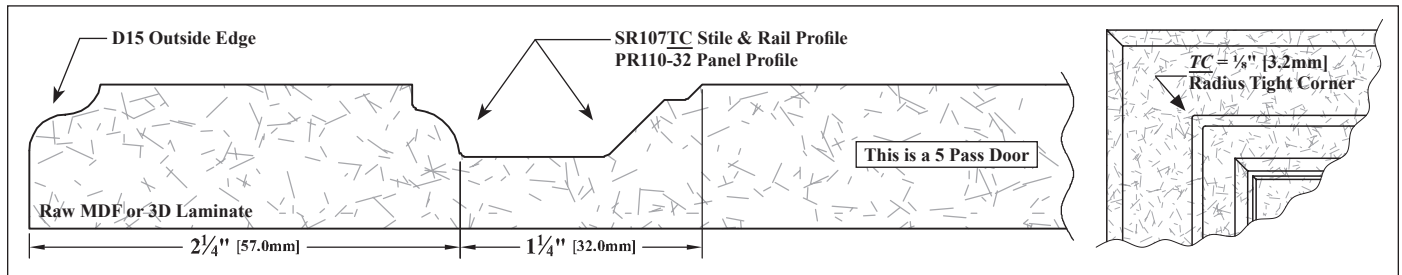
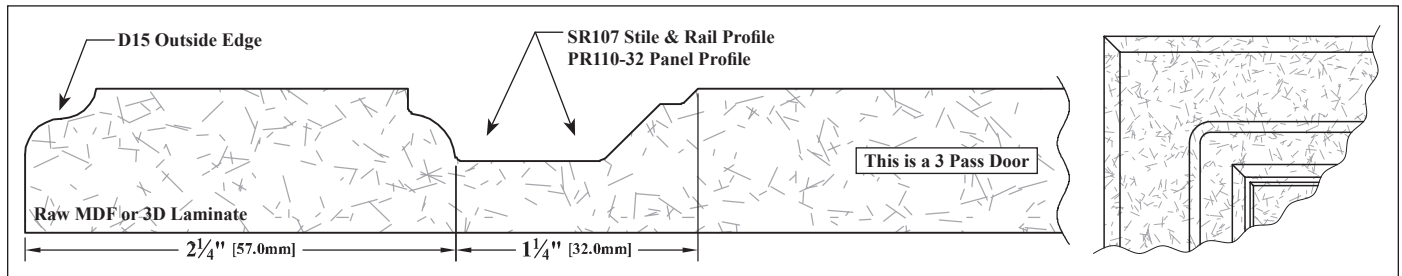
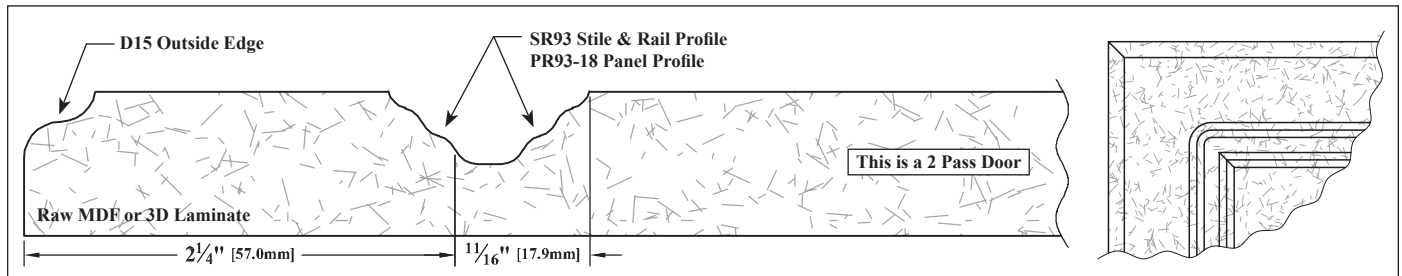
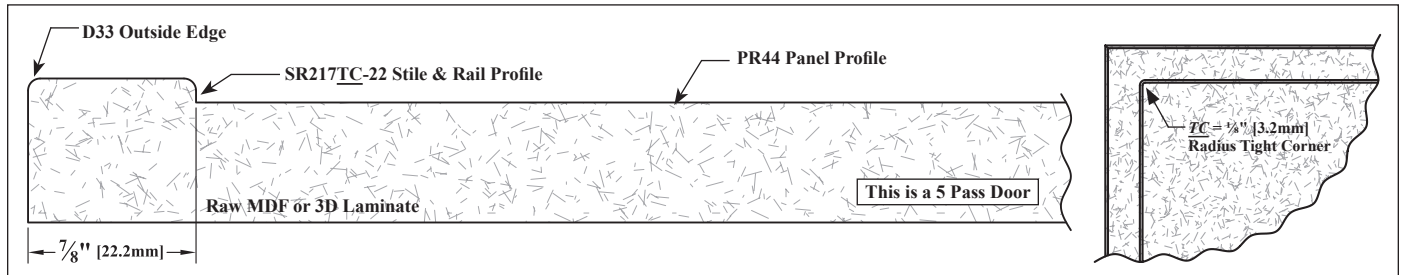
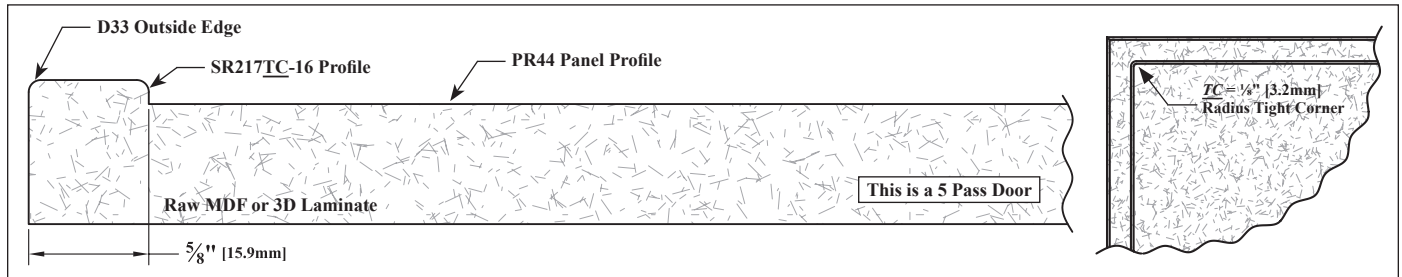
Stile & Rail Profile Combinations



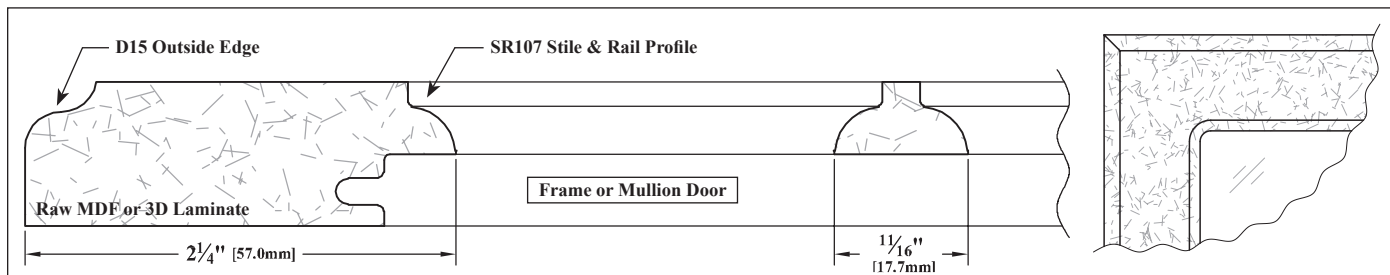
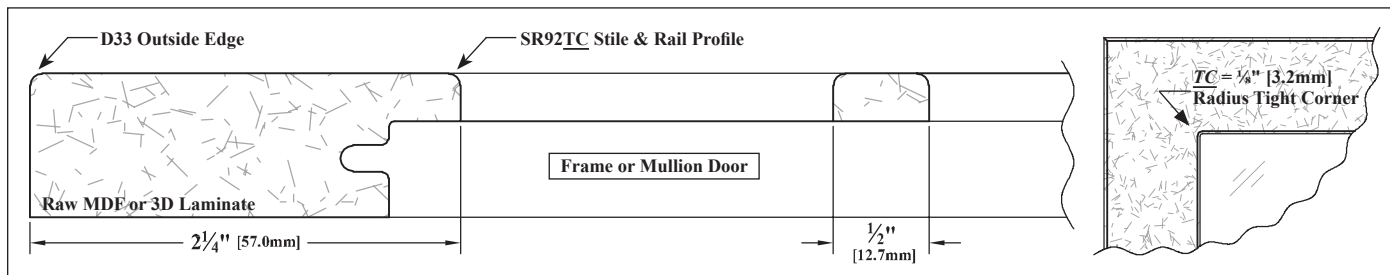
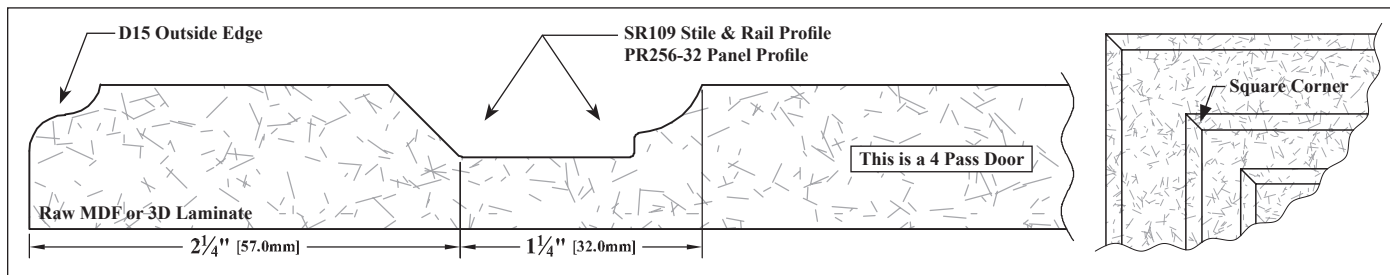
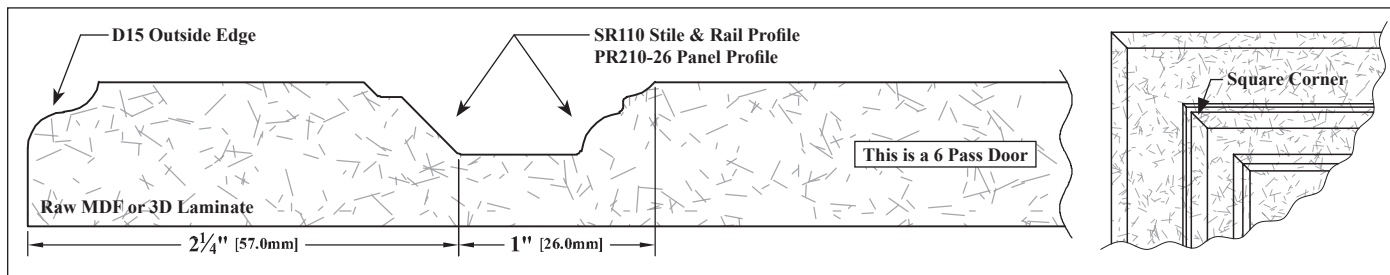
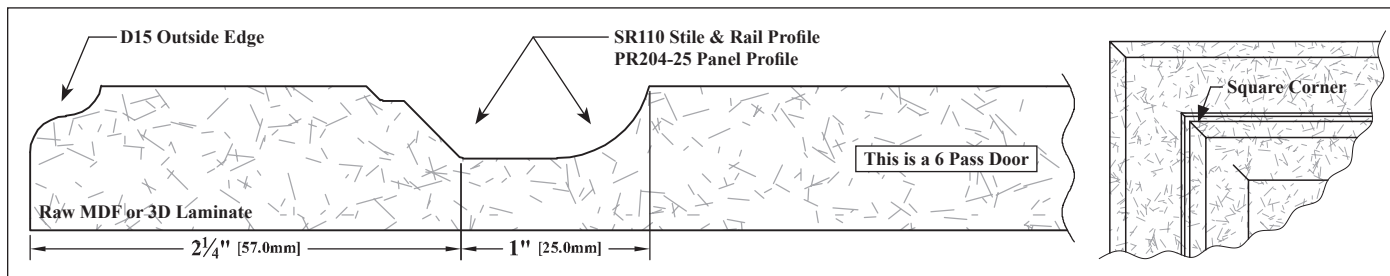
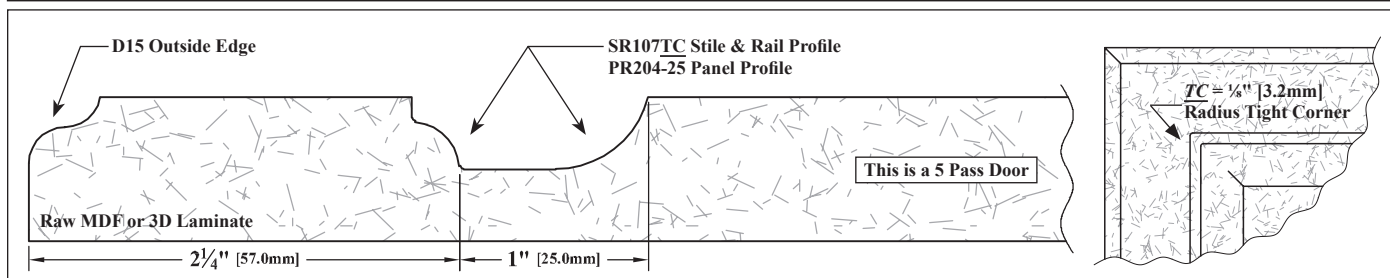
Stile & Rail Profile Combinations... continued



Stile & Rail Profile Combinations... continued



Stile & Rail Profile Combinations... continued



3D Laminate (RTF) Compatible Outside Edge Profiles



3D Laminate (RTF) Foil Color Options

3D Laminate (RTF) Foil Color Options	Foil Thickness	3D Laminate (RTF) Foil Color Options	Foil Thickness	3D Laminate (RTF) Foil Color Options	Foil Thickness
Abiqua Pine* (+)	.014" [0.4mm]	Free Spirit* (+)	.014" [0.4mm]	White Crystal	.012" [0.3mm]
Almond Crystal	.012" [0.3mm]	Frosty White	.012" [0.3mm]	White High Gloss	.022" [0.6mm]
Antique White	.012" [0.3mm]	Gauntlet Grey Super Matte	.012" [0.3mm]	White Matte	.012" [0.3mm]
Arctic Ribbon*	.014" [0.4mm]	Italian Macassar*	.012" [0.3mm]	White Super Matte	.012" [0.3mm]
Beach Glass Super Matte (+)	.012" [0.3mm]	Italian Wenge*	.016" [0.4mm]	White Woodgrain*	.012" [0.3mm]
Black Crystal	.012" [0.3mm]	Light Grey Super Matte (+)	.012" [0.3mm]	Willow Grey Super Matte (+)	.012" [0.3mm]
Black Super Matte	.012" [0.3mm]	Linear Ash* (+)	.012" [0.3mm]	Wilson Cherry*	.012" [0.3mm]
Canadian Grey Super Matte	.012" [0.3mm]	Mysterious Super Matte	.012" [0.3mm]	* = These materials have a grain/pattern direction. Please specify horizontal or vertical grain when ordering.	
Celadon Green Super Matte (+)	.012" [0.3mm]	Natural Maple*	.014" [0.4mm]		
Chocolate Pear* (+)	.012" [0.3mm]	Siena Super Matte	.012" [0.3mm]	(+) = Extended Wait Time when ordered with matching back.	
Fashionista* (+)	.014" [0.4mm]	Summer Flame*	.012" [0.3mm]		
First Class* (+)	.014" [0.4mm]	Verde Super Matte (+)	.012" [0.3mm]		
Fjord Green Super Matte (+)	.012" [0.3mm]	Walnut*	.012" [0.3mm]		

★ = Available on products using 3D Laminate (RTF).

Composite Material Options

MDF 1-Piece Doors & DF's /3D Laminate (RTF)

Important Information: MDF 1-Piece Doors & Drawer Fronts /3D Laminate (RTF)

For additional door styles, profiles, and detailed technical information, please reference the Master Product Specifications Catalog.

1	Order Forms	Please use <i>Door and/or Drawer Front Order Forms (E•Z Forms #2, #2.5 and/or #3)</i> .
2	Pricing	Please see <i>Section V.1</i> of our current Wholesale Pricing Catalog .
3	Hinge Boring	Popular hinge boring options can be found on <i>Page 4.1</i> . Additional hinge boring options can be found in <i>Section F.1</i> of our Master Product Specifications Catalog .
4	MDF - MR, Raw	1-Piece raw MDF doors & drawer fronts also available in MDF - MR (Moisture Resistant), Raw. Upcharges will apply. Not available with 3D Laminate.
5	3D Laminate (RTF)	The ★ indicates profiles that are available on products using 3D Laminate (RTF).
6	Primed Only for Paint & SolidTone®	Available with Primed Only for Paint or SolidTone® Colors.
7	White High Gloss 3DL (RTF)	Not available with center panel profiles PR40, PR41, PR42, PR44 .
8	Minimum & Maximum Sizes	<p>Minimum width x height will be noted below the image of your chosen door style as shown on <i>Page 17.3</i>. • Minimum sizes are based on 2¼" [57.2mm] wide stiles and rails with a 1¼" [31.8mm] panel reveal.</p> <p>Maximum size of a 3D Laminate (RTF) product is 40" wide x 90" high [1016.0mm x 2286.0mm] due to machining limitations.</p> <p>3D Laminate (RTF) products with a grain/pattern direction that exceed 40" [1016.0mm] in width, will be manufactured with a horizontal pattern due to maximum size limitations.</p> <p>Maximum size for products using a PR40 center panel profile is 18" x 36" [457.2mmx914mm] or 36" x 18" [914.4mm x 457.2mm]</p> <p>Maximum size for products using a PR41 center panel profile is 24" x 60" [609.6mm x 1524mm] or 60" x 24" [1524mm x 609.6mm]. • Available in the following door styles: 518, 520, 521.</p> <p>Maximum size for raw MDF products using PR42 and PR44 center panel profiles is 24" wide x 70" high [609.6mm x 1778mm] or 70" wide x 24" high [1778mm x 609.6mm].</p> <p>Maximum size for 3D Laminate (RTF) products with a PR42 or PR44 center panel profile is 24" wide x 42" high [609.6mm x 1066.8mm].</p> <p>Please see <i>Section V.1</i> of our Master Product Specifications Catalog for more information regarding product size and warranty.</p>
9	Frame & Mullion Doors	<p>The routed recessed areas on the back of 3D Laminate (RTF) frame and mullion doors are painted to blend with the color/pattern on the back side of the frame or mullion door.</p> <p>Rubber Glass Retainer is available with MDF /3D Laminate (RTF) frame and mullion doors.</p>
10	Finger Pulls	<p>FP100, FP200, and FP500 are available on all ¾" [19.1mm] or 1" [25.4mm] raw MDF doors and drawer fronts.</p> <p>FP500 is the only finger pull rout available with 3D Laminate (RTF) doors & drawer fronts.</p>
11	Center Rail	<p>Any door over 48" [1219.2mm] high ordered without a center rail will carry no warranty.</p> <p>• Custom center rail placement may be specified and refers to the distance from the top of the door to the top of the center rail for most door styles.</p>
12	Thickness	<p>Doors and drawer fronts in raw MDF are available ¾" [19.1mm] and 1" [25.4mm] thick.</p> <p>Doors and drawer fronts with 3D Laminate (RTF) are available ¾" [19.1mm] thick only.</p>
13	Center Panel Face Routing - CPFR	<p>Raw MDF Style 500/500* are the only 1-piece MDF door styles that can accept all CPFR.</p> <p>3D Laminate (RTF) Style 500/500* can accept CPFR100 and CPFR500.</p>
14	"Passes"	"Passes" refer to the number of CNC Router cycles required to complete a door. Complex doors require more "Passes".
15	MDF Outside Edge Profiles	<p>• Most outside edge profiles shown on <i>Pages 3.17</i> through <i>3.18</i> are available on MDF products.</p> <p>• 3D Laminate (RTF) doors and drawer fronts are available with outside edge options shown on <i>Page 17.8</i>.</p>
16	PR40 & PR41 Center Panel Profiles	<p>Only available with 3D Laminate (RTF) material.</p> <p>• If looking for a raw MDF door with a flat panel, please see the PR42 center panel profile within this section or refer to <i>Pages 2.9</i> through <i>2.13</i> for 5-Piece raw MDF flat panel doors.</p>
17	PR42 Center Panel Profile	<p>When combining the PR42 center panel profile with the SR92TC stile & rail profile, 1-Piece MDF doors and drawer fronts are only available in raw MDF (for SolidTone® application).</p> <p>• When combining the PR42 center panel profile with the SR211 or SR215SC stile & rail profile, 1-Piece MDF doors and drawer fronts are available in raw MDF (for SolidTone® application) or with 3D Laminate (RTF).</p>
18	PR44 Center Panel Profile	Available in raw MDF or with 3D Laminate (RTF) material.

MDF 1-Piece Doors & Drawer Fronts - END

3D Laminate (RTF) Sheet Stock



Important Information: 3D Laminate (RTF) Sheet Stock

For additional technical information, please reference the Master Product Specifications Catalog.

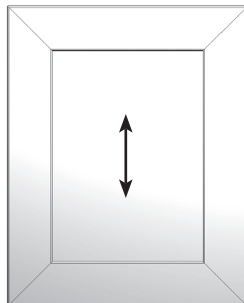
1	Order Forms	Please use <i>Sheet Goods Order Form (E•Z Form #8.2)</i> and use part #89.
2	Pricing	Please see <i>Section V.1</i> of our current Wholesale Pricing Catalog .
3	Materials	<p>3D Laminate (RTF) sheet stock is available as a non-adhesive loose foil (no backer material), loose foil with a 3M PSA back, loose foil with a non-adhesive phenolic back or as loose foil with a 3M PSA phenolic back.</p> <ul style="list-style-type: none"> Please note that for the loose foil with a 3M PSA phenolic back, the PSA material on the back of the sheet may have some wrinkling, but this should not telegraph through to the face when applied. <p>Phenolic back material adds approximately 0.02" [0.5mm] to the listed thickness on the chart from <i>Page 17.8</i>.</p>
4	Colors/Patterns	See chart on <i>Page 17.8</i> for available 3D Laminate (RTF) colors/patterns.
5	4' x 8' Sheet Sizes	<p>4' x 8' sheets of 3D Laminate (RTF) Loose Foil will measure 51" to 57" wide x 97" long, depending on the pattern.</p> <p>4' x 8' panels are considered 95% free from defect.</p> <p>All other 3D Laminate (RTF) sheet stock products will start out as, or will be taken from, a 49" x 97" sheet.</p> <p>Some edges may need to be trimmed.</p>
6	RCSS - Rough Cut Stock Size	<p>A sheet that is only available in the following sizes: 4' x 8', 2' x 8', 4' x 4', 2' x 4'</p> <p>Edges may need to be trimmed. Some sheets may be slightly oversized.</p>
7	RTRW - Ripped to Rough Width	<p>Available in customer specified widths x 8' long only.</p> <p>Edges may need to be trimmed. Specified widths will not be oversized. Some lengths may be slightly oversized.</p> <p>Minimum width for 3D Laminate (RTF) is ¾" [19.1mm].</p>
8	PCTS - Precision Cut to Size	<p>Available in customer specified widths and lengths (any size piece that the sheet will yield).</p> <p>No trimming of edges is needed. Pieces will not be oversized.</p> <p>Minimum width for 3D Laminate (RTF) is ¾" [19.1mm].</p> <p>Precision Cut to Size (PCTS) 3D Laminate (RTF) is only available in the "3D Laminate (RTF) Loose Foil with Phenolic Back" option.</p>

MDF 1-Piece Doors & Drawer Fronts/3D Laminate (RTF) - END

Composite Material Options

Decorative Laminate Veneer (DLV) Doors & DF's

Decorative Laminate Veneer (DLV) Doors & Drawer Fronts



Style: 41M



Style: 41M*
Drawer Front

Decorative Laminate Veneer (DLV) Flat Panel Mitered Doors

- 5-Piece mitered door construction
- Premium grade of MDF
- Profiles are wrapped with Decorative Laminate Veneer (DLV)
- Available with a 1/4" [6.0mm] flat panel or as frame only
 - Panels are 1/4" [6.0mm] Thermally Fused Melamine (TFM)
- No additional finishing is required

Decorative Laminate Veneer (DLV) Colors/Textures

Coffee Groovz
(AuthenTICK Texture)

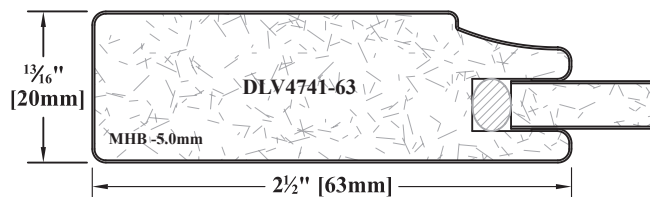
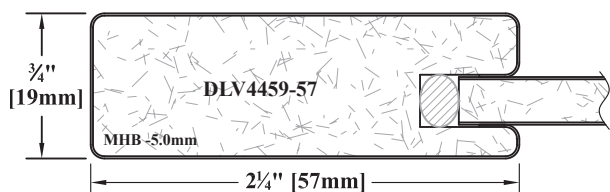
White
(Suede Texture)

Aria
(Medina Texture)

Licorice Groovz
(AuthenTICK Texture)

Arctic Groovz
(AuthenTICK Texture)

Decorative Laminate Veneer (DLV) Stile & Rail Profiles



Important Information: Decorative Laminate Veneer (DLV) Doors & Drawer Fronts

For additional profiles and detailed technical information, please reference the Master Product Specifications Catalog.

1	Order Forms	Please use Door and/or Drawer Front Order Forms (E•Z Forms #2, #2.5 and/or #3) .
2	Pricing	Please see Section V.2 of our current Wholesale Pricing Catalog .
3	Hinge Boring	Popular hinge boring options can be found on Page 4.1 . Additional hinge boring options can be found in Section F.1 of our Master Product Specifications Catalog .
4	Minimum Sizes	DLV4459-57 : 6" [152.4mm] wide x 6" [152.4mm] high. DLV4741-63 : 6 1/2" [165.1mm] wide x 6 1/2" [165.1mm] high.
5	Frame & Mullion	Doors may be ordered as a frame only. • Not available with mullions.
6	Stile & Rail Widths	Stile & rail widths are fixed at the sizes indicated on the profile drawings.
7	Thickness	Only available in the thicknesses indicated on the profile drawings.
8	Maximum Size	The maximum size for Style 41M doors/drawer fronts with vertical grain is 48" [1219.2mm] wide x 80" [2032.0mm] high. The maximum size for Style 41M doors/drawer fronts with horizontal grain is 80" [2032.0mm] wide x 48" [1219.2mm] high. Doors and drawer fronts ordered over 48" [1219.2mm] in either width or height will carry no warranty and will have the stiles or rails secured to the panel, on the backside, with headless pins.

Decorative Laminate Veneer (DLV) Doors & Drawer Fronts - END

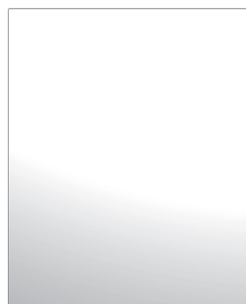
MHB = Minimum hinge bore setback at 12.7mm deep.

Decorative Laminate Veneer (DLV) Moldings & Sheet Stock		Composite Material Options	
Decorative Laminate Veneer (DLV) Sheet Stock & Edgebanding			
Laminate Sheets with Paper Back	Available with non-adhesive back or 3M Pressure Sensitive Adhesive (PSA) back. See <i>Section V.2</i> of our current Wholesale Pricing Catalog for available sizes and pricing.		
Melamine Sheets	Available thicknesses range from ¼" [6.0mm] to ¾" [19.6mm]. See <i>Section V.2</i> of our current Wholesale Pricing Catalog for available sizes and pricing.		
Edgebanding	600' rolls of unglued PVC backed edgebanding are available. See <i>Section V.2</i> of our current Wholesale Pricing Catalog for available sizes and pricing.		
Molding	When molding profiles are needed, consider using an approximate color match in our 3D Laminate (RTF) moldings. <ul style="list-style-type: none">• We recommend viewing a sample of each color/pattern before placing an entire order.• Popular molding options can be found starting on <i>Page 11.1</i>.• Moldings with a ★ on those pages are available with 3D Laminate (RTF).		
	DLV Color		Approximate 3D Laminate (RTF) Match
	Coffee Groovz		Chocolate Pear
	White		Frosty White
	Licorice Groovz		Linear Ash
	Arctic Groovz		Free Spirit
Important Information: Decorative Laminate Veneer (DLV) Moldings, Sheet Stock, & Edgebanding			
For additional profiles and detailed technical information, please reference the Master Product Specifications Catalog.			
1	Order Forms	Edgebanding: Please use <i>Molding & Miscellaneous Order Form (E•Z Form #5)</i> .	
		Sheet Stock: Please use <i>Sheet Goods Order Form (E•Z Form #8.2)</i> and part #185.	
2	Pricing	Please see <i>Section V.2</i> of our current Wholesale Pricing Catalog.	
Decorative Laminate Veneer (DLV) Accessory Moldings & Sheet Stock - END			

Composite Material Options

Melamine

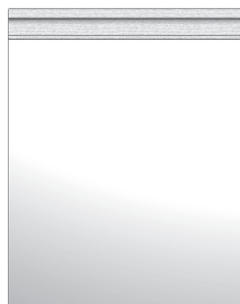
Melamine Doors & Drawer Fronts



Style 2223 Door



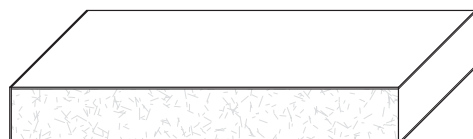
Style 2223* Drawer Front



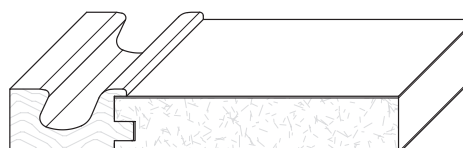
Style 2223 Door with #1803



Style 2223* Drawer Front
with #1803



MEL-1, PVC Edgebanding



MEL-1, #1803 Finger Pull

Important Information: Melamine Doors & Drawer Fronts

For additional styles, profiles, and detailed technical information, please reference the Master Product Specifications Catalog.

1	Order Forms	Please use Door and/or Drawer Front Order Forms (E•Z Forms #2, #2.5 and/or #3) .
2	Pricing	Please see Section V.4 of our current Wholesale Pricing Catalog .
3	Hinge Boring	Popular hinge boring options can be found on Page 4.1 . Additional hinge boring options can be found in Section F.1 of our Master Product Specifications Catalog .
4	Core	Melamine doors have a particle board core.
5	Minimum Size	Minimum part size is 3" x 3" [76.2mm x 76.2mm].
6	Optional Finger Pull Moldings	#2242 molding is compatible with 5/8" [15.9mm] thick Melamine doors (not shown, see Section F.8 of our Master Product Specifications Catalog for more information). #1803 molding is compatible with 3/4" [19.1mm] thick Melamine doors.
7	Outside Edge	Only available with a square outside edge with PVC edgebanding.
8	Thickness	Available in 5/8" [15.9mm] or 3/4" [19.1mm] nominal thicknesses.

Melamine Sheet Stock & PVC Edgebanding

Melamine Sheet Stock	PVC Edgebanding
Available from 1/4" [6.0mm] to 3/4" [19.6mm] nominal thickness. See Section V.4 of our current Wholesale Pricing Catalog for available sizes and pricing.	Rolls of unglued PVC edgebanding are available. See Section V.4 of our current Wholesale Pricing Catalog for available sizes and pricing.

Important Information: Melamine Sheet Stock & Edgebanding

For detailed technical information, please reference the Master Product Specifications Catalog.

1	Order Forms	Melamine Sheet Stock: Please use Sheet Goods Order Form (E•Z Form #8.2) , and use part #185. PVC Edgebanding: Please use Molding & Miscellaneous Order Form (E•Z Form #5) .
2	Pricing	Please see Section V.4 of our current Wholesale Pricing Catalog .

Melamine - END

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WalzCraft Abbreviations		Abbreviation Descriptions	
Abbreviation	Description	Abbreviation	Description
1S	1 (One) Sided Finishing	LS	Left Stile
2S	2 (Two) Sided Finishing	LSB	Left Stile Bottom
AM	Applied Molding	LSC	Left Stile Center
AS	Adventure Series	LST	Left Stile Top
ASMP	Adventure Series Mitered Profiles	LTL	Less than Truckload
ASTP	Adventure Series Traditional Profiles	M	Miter
B (1)	Back	MDF	Medium Density Fiberboard
B (2)	Bottom	ME	Molder Edge
BG	Budget Grade	MEL	Melamine
BR	Bottom Rail	MHB	Minimum Hinge Bore
BRC	Bottom Rail Center	MM	Millimeter
BRL	Bottom Rail Left	MP	Miter Profile
BRR	Bottom Rail Right	MR	Moisture Resistant
CAD	Computer Aided Design / Drafting / Drawing	MUL	Mullion
CGR#	Customer Generated Reference Number	NA	Not Applicable
CHAX	Check Fax Payment Method	NCR	No Center Rail
CNC	Computer Numerical Control	NCS	No Center Stile
CO	Customer Order	NHH1	Notch and Hook Hole
CP	Center Panel	NP	Nexus Profile
CPFR	Center Panel Face Rout	NPC	No Panel Cut
CPP	Center Panel Profiled Stock	NRC	No Relief Cut
CR	Center Rail	NX	Nexus Door/Drawer Front Style
CS	Center Stile	OEP	Outside Edge Profile
CTS	Cut to Size	OPA	Order Price Acknowledgment
D (1)	Depth	OS	Outsourced Products
D (2)	Outside Edge Detail	OSE	Outside Edge Profile
DB	Drawer Box	PC	Price Class
DBSP	Drawer Box Side Pattern	PCTS	Precision Cut to Size
DF	Drawer Front	PM	Packaging Method
DLV	Decorative Laminate Veneer	PR	Panel Raise
DW	Doweled Drawer Box Construction	PS (1)	Plain Sliced
EBT	Edgeband Treatment Options	PS (2)	Profiled Stock
EX	Expedited Wait-Time	PSA	Pressure Sensitive Adhesive
F	Face/Front (CPP100, 100HB)	PVC	Poly Vinyl Chloride (Edgebanding)
FF	Face Frame	QS	Quarter Sawn
FM	French Miter	QT	Quote
FP (1)	Flat Panel	QTE	Quote
FP (2)	Finger Pull	QTY	Quantity
FRC	Fastener Relief Cut	R (1)	Radius
FS	Face Frame Stock - Square, Beveled or Beaded	R (2)	Right
GRF	Glass Retainer Frame - Prep for Glass	RC	Rotary Cut
GUPFS	Glued Up Panel Finish Sanded	RCSS	Rough Cut Stock Size
H	Height	RFS	Refacing Stock
HB	Half Blind Dovetail Joint - Drawer Boxes	RP	Raised Panel
HBP	Hinge Bore Pattern (For 35mm Cup)	RS (1)	Rift Sawn (Straight Grain)
HDF	High Density Fiberboard	RS (2)	Right Stile
L (1)	Left	RSB	Right Stile Bottom
L (2)	Length	RSC	Right Stile Center
LP	Lite Pattern	RST	Right Stile Top

Abbreviation Descriptions

WalzCraft Abbreviations

Abbreviation	Description
RTA	Ready to Assemble
RTF	Rigid Thermofoil (3D Laminate)
RTRW	Rip to Rough Width
RVSCP	Reversed Solid Center Panel
S	Signature Series
S/R	Stiles and Rails
SC (1)	Scoop Option - Drawer Boxes
SC (2)	Square Corner (MDF)
SL	Standard Wait-Time
SMA	Short Moldings Acceptable
SNW	Spray No Wipe (Stain)
SQA	Slab Drawer Front - 5/8" or 3/4" Thick
SQ FT	Square Foot
SR	Stile & Rail Profile
SRP	Stile and Rail Profiled Stock
ST	SolidTone®
STWG	SolidTone® WoodGrain
T	Top
TC	Tight Corner
TFM	Thermally Fused Melamine (DLV)
TK	Toe Kick
TO CR	Top of Door to Top of Center Rail
T/BR	Top and Bottom Rail
TE	Top Edge - Drawer Boxes
TOP TO TOP	Top of Door to Top of Center Rail
TR	Top Rail
TRC	Top Rail Center
TRL	Top Rail Left
TRR	Top Rail Right
UF	Unfinished
VEBU	Veneer Edgebanding Unfinished
W (1)	Wainscot
W (2)	Width
W (3)	Wiping (Stain)
WBW	Water Based Wiping (Stain)
WCI	WalzCraft Industries
WPF	Whole Piece Face
WVF	Wainscot Valance Flat
WVR	Wainscot Valance Raised

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Door & Drawer Front Styles (Chapter 2 & 17)

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10FM	2.25	518*	17.3	2526	2.12	8000M	2.18
10FM*	2.25	519	17.3	3000	2.12	8020	2.6
10M	2.18	520	17.3	3160	2.12	8020FM	2.25
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20	2.6	1000M	2.18	3271	2.12	8030M	2.18
30	2.12	1000W	12.1	3271M	2.20	8160	2.6
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