

Assembled
Wine →
Rack

Order Part # 1736



Assembled
← Plate
Display

Order Part # 1111

Chapter M Table of Contents

Section #	Section Name/Contents	Page #
M.1	Upper Cabinet Valances & Toe Kick Valances	M.1.2
	◦ Upper Cabinet Valances	M.1.2
	◦ Toe Kick Valances	M.1.10
	◦ Miscellaneous Joinery Options for Upper Cabinet and Toe Kick Valances	M.1.16
	◦ Custom Valance Routing Options	M.1.17
	◦ Accent Profile Options	M.1.17
M.2	Raised Panel Arched Valances - "Traditional" Mortise & Tenon	M.2.1
M.3	¼" Flat Panel Arched Valances - "Traditional" Mortise & Tenon	M.3.1
M.4	Keystones	M.4.1
M.5	Knick Knack Shelves	M.5.1
M.6	Shelf Support Assemblies	M.6.1
M.7	Cabinet Hutch End Panels	M.7.1
M.8	Wine Racks	M.8.1
	◦ Wine Rack Lattice Components	M.8.1
	◦ Wine Rack Shelf	M.8.2
M.9	Plate Display	M.9.1
M.10	Appliance Garages Kits	M.10.1
M.11	Tambour Door & Track System	M.11.1
M.12	Butcher Block	M.12.1
M.13	Cutting Boards	M.13.1
	◦ Cutting Boards with Handles	M.13.1
	◦ Cutting Boards - Laser Engraving Option	M.13.1
M.14	Bread Boards	M.14.1
	◦ Solid Maple Bread Boards	M.14.1
M.15	Appliance Panels	M.15.1
M.16	Glued-Up Panels & Center Panel Only	M.16.1
	◦ Glued-Up Panels (GUPFS)	M.16.1
	◦ Center Panel Only (CPO)	M.16.2
M.17	Floating Shelves	M.17.1

Upper Cabinet Valances

Style 157

PC: V200

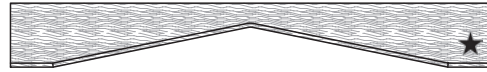


Shown with D15

Drawn at 45"W x 6"H [1143.0mm x 152.4mm]

Style 199

PC: V200

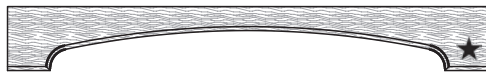


Shown with D15

Drawn at 45"W x 6"H [1143.0mm x 152.4mm]

Style 1712

PC: V200

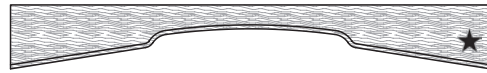


Shown with D15

Drawn at 45"W x 6"H [1143.0mm x 152.4mm]

Style 1713

PC: V200



Shown with D15

Drawn at 45"W x 6"H [1143.0mm x 152.4mm]

Style 2816

PC: V200



Shown with D15

Drawn at 45"W x 6"H [1143.0mm x 152.4mm]

Style 2874

PC: V200

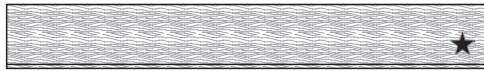


Shown with D15

Drawn at 45"W x 7 1/4"H [1143.0mm x 184.2mm]

Style 170

PC: V100

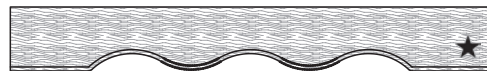


Shown with D15

Drawn at 45"W x 6"H [1143.0mm x 152.4mm]

Style 169

PC: V200

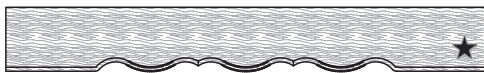


Shown with D15

Drawn at 45"W x 6"H [1143.0mm x 152.4mm]

Style 197

PC: V200

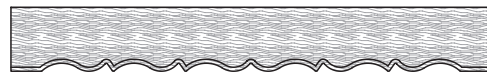


Shown with D15

Drawn at 45"W x 6"H [1143.0mm x 152.4mm]

Style 2228

PC: V200



Shown with D15

Drawn at 45"W x 6"H [1143.0mm x 152.4mm]

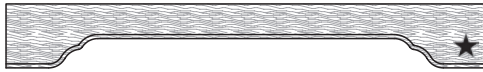
Continued on next page...

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Upper Cabinet Valances...continued

Style 175

PC: V200

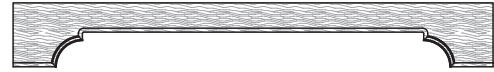


Shown with D15

Drawn at 45"W x 6"H [1143.0mm x 152.4mm]

Style 1724

PC: V200

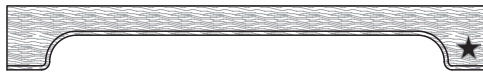


Shown with D15

Drawn at 45"W x 6"H [1143.0mm x 152.4mm]

Style 1726

PC: V200



Shown with D15

Drawn at 45"W x 6"H [1143.0mm x 152.4mm]

Style 1789

PC: V200

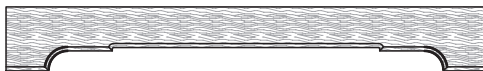


Shown with D15

Drawn at 45"W x 6"H [1143.0mm x 152.4mm]

Style 1790

PC: V200

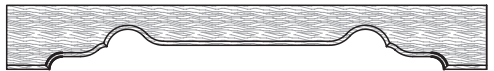


Shown with D15

Drawn at 45"W x 6"H [1143.0mm x 152.4mm]

Style 2059

PC: V200

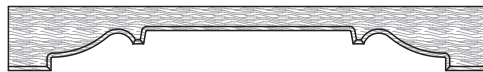


Shown with D15

Drawn at 45"W x 6"H [1143.0mm x 152.4mm]

Style 2064

PC: V200

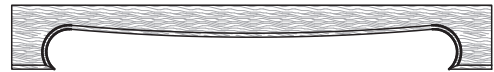


Shown with D15

Drawn at 45"W x 6"H [1143.0mm x 152.4mm]

Style 2065

PC: V200

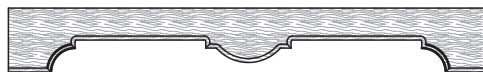


Shown with D15

Drawn at 45"W x 6"H [1143.0mm x 152.4mm]

Style 2319

PC: V200

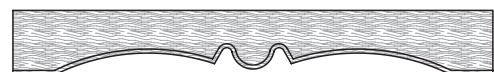


Shown with D15

Drawn at 45"W x 6"H [1143.0mm x 152.4mm]

Style 2875

PC: V200

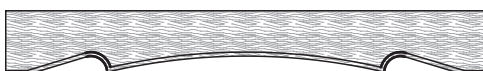


Shown with D15

Drawn at 45"W x 6"H [1143.0mm x 152.4mm]

Style 2885

PC: V200

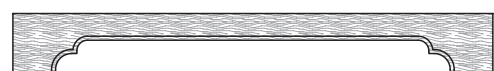


Shown with D15

Drawn at 45"W x 6"H [1143.0mm x 152.4mm]

Style 2910

PC: V200



Shown with D15

Drawn at 45"W x 6"H [1143.0mm x 152.4mm]

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Upper Cabinet Valances...continued

Style 158

PC: V300

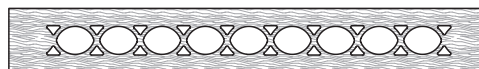


Shown with D7

Drawn at 45"W x 6"H [1143.0mm x 152.4mm]

Style 211

PC: V300



Shown with D7

Drawn at 45"W x 6"H [1143.0mm x 152.4mm]

Style 212

PC: V300

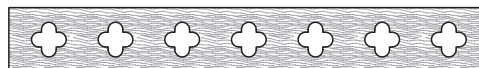


Shown with D7

Drawn at 45"W x 6"H [1143.0mm x 152.4mm]

Style 213

PC: V300



Shown with D7

Drawn at 45"W x 6"H [1143.0mm x 152.4mm]

Style 917

PC: V300

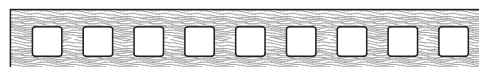


Shown with D7

Drawn at 45"W x 6"H [1143.0mm x 152.4mm]

Style 1387

PC: V300



Shown with D7

Drawn at 45"W x 6"H [1143.0mm x 152.4mm]

Style 883

PC: V400

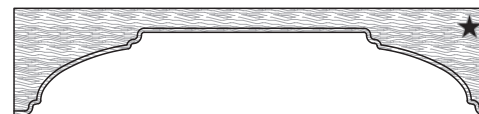


Shown with D7

Drawn at 45"W x 10"H [1143.0mm x 254.0mm]

Style 984

PC: V200

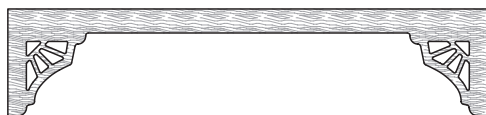


Shown with D15

Drawn at 45"W x 10"H [1143.0mm x 254.0mm]

Style 1769

PC: V400

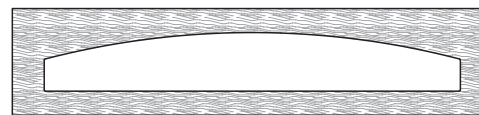


Shown with D7

Drawn at 45"W x 10"H [1143.0mm x 254.0mm]

Style 1226

PC: V500

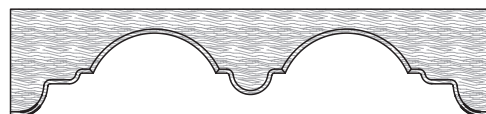


Shown with D7

Drawn at 45"W x 10"H [1143.0mm x 254.0mm]

Style 2058

PC: V200



Shown with D15

Drawn at 45"W x 10"H [1143.0mm x 254.0mm]

Continued on next page...

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Ordering & Pricing Notes: Upper Cabinet Valances

Ordering Guidelines

1	Order Forms	Please use Valance and Knick Knack Order Form (E•Z Form #6) .
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Pricing

1	Pricing	Please see Section M.1 of our current Wholesale Pricing Catalog .
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Technical Notes: Upper Cabinet Valances

Cabinet Accessory Options (Chapter M)

Style 157	Customer specifies the overall width and height, the flat portion at left and right sides, and the height at narrowest point. • Minimum Width: 13" [330.2mm] • Minimum Flat at Left & Right: ½" [12.7mm] • Minimum Height: 2¼" [57.2mm] • Minimum Height at Narrowest: 1½" [38.1mm]
Style 158	Customer specifies the overall width and height. • Minimum Width: 13" [330.2mm] • Minimum Height: 2¼" [57.2mm] This valance has a set pattern that repeats as the width of the valance increases. • Height of interior routed pattern is fixed as shown and will remain centered on the valance height. Standard outside edge profile for this valance is D7 (see Profile Options note for more information). • Adding an outside edge profile other than D7 to this design may require a change in the pattern placement.
Style 169	Customer specifies the overall width and height. • Minimum Width: 12½" [310.2mm] • Minimum Height: 3⅞" [79.4mm] The height of routed pattern is fixed as shown. When overall valance height is at its minimum, the height at narrowest will be 1½" [38.1mm]. • The height at narrowest will increase as valance height is increased. This valance has a set pattern that repeats as the width of the valance increases. • The width of the flat surface on either end, minimum 2" [50.8mm], will vary given valance width and requiring the use of full pattern sets to achieve that size.
Style 170	Customer specifies the overall width and height. • Minimum Width: 12" [304.8mm] • Minimum Height: 1½" [38.1mm]
Style 175	Customer specifies the overall width and height, and the flat portion at left and right sides. • Minimum Width: 13¼" [336.6mm] • Minimum Flat at Left & Right: 2" [50.8mm] • Minimum Height: 4¼" [108.0mm] Routed shape at ends is fixed as shown. When overall valance height is at its minimum, the height at narrowest will be 1½" [38.1mm]. • The height at narrowest will increase as valance height is increased.
Style 197	Customer specifies the overall width and height. • Minimum Width: 14⅜" [365.9mm] • Minimum Height: 2¾" [60.3mm] The height of routed pattern is fixed as shown. When overall valance height is at its minimum, the height at narrowest will be 1½" [38.1mm]. • The height at narrowest will increase as valance height is increased. This valance has a set pattern that repeats as the width of the valance increases. • The width of the flat surface on either end, minimum 2" [50.8mm], will vary given valance width and requiring the use of full pattern sets to achieve that size.
Style 199	Customer specifies the overall width and height, the flat portion at left and right sides, and the height at narrowest point. • Minimum Width: 13" [330.2mm] • Minimum Flat at Left & Right: ½" [12.7mm] • Minimum Height: 2½" [63.5mm] • Minimum Height at Narrowest: 1½" [38.1mm]
Style 211	Customer specifies the overall width and height. • Minimum Width: 9⅞" [237.0mm] • Minimum Height: 5" [127.0mm] This valance has a set pattern that repeats as the width of the valance increases. • Height of interior routed pattern is fixed as shown and will remain centered on the valance height. Standard outside edge profile for this valance is D7 (see Profile Options note for more information). • Adding an outside edge profile other than D7 to this design may require a change in the pattern placement.

M

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► For PRICING ► See Section M.1 in our current Wholesale Pricing Catalog.

Technical Notes: Upper Cabinet Valances...continued

Cabinet Accessory Options (Chapter M)...continued

M	Style 212	Customer specifies the overall width and height. • Minimum Width: 8 $\frac{3}{8}$ " [212.5.0mm] • Minimum Height: 5" [127.0mm]
		This valance has a set pattern that repeats as the width of the valance increases. • Height of interior routed pattern is fixed as shown and will remain centered on the valance height.
		Standard outside edge profile for this valance is D7 (see Profile Options note for more information). • Adding an outside edge profile other than D7 to this design may require a change in the pattern placement.
	Style 213	Customer specifies the overall width and height. • Minimum Width: 7 $\frac{1}{4}$ " [184.2mm] • Minimum Height: 5" [127.0mm]
		This valance has a set pattern that repeats as the width of the valance increases. • Height of interior routed pattern is fixed as shown and will remain centered on the valance height.
		Standard outside edge profile for this valance is D7 (see Profile Options note for more information). • Adding an outside edge profile other than D7 to this design may require a change in the pattern placement.
	Style 883	Customer specifies the overall width and height, and the flat portion at left and right sides. • Minimum Width: 26 $\frac{1}{2}$ " [673.1mm] • Minimum Flat at Left & Right: 1" [25.4mm] • Minimum Height: 9 $\frac{1}{4}$ " [235.0mm]
		Routed shape at ends is fixed as shown.
		When overall valance height is at its minimum, the height at narrowest will be 1 $\frac{1}{2}$ " [38.1mm]. • The height at narrowest will increase as valance height is increased.
		Standard outside edge profile for this valance is D7 (see Profile Options note for more information). • Adding an outside edge profile other than D7 to this design may require a change in the pattern placement.
	Style 917	Customer specifies the overall width and height. • Minimum Width: 12 $\frac{7}{8}$ " [327.0mm] • Minimum Height: 5" [127.0mm]
		This valance has a set pattern that repeats as the width of the valance increases. • Height of interior routed pattern is fixed as shown and will remain centered on the valance height.
	Style 984	Standard outside edge profile for this valance is D7 (see Profile Options note for more information). • Adding an outside edge profile other than D7 to this design may require a change in the pattern placement.
		Customer specifies the overall width and height, and the flat portion at left and right sides. • Minimum Width: 26 $\frac{1}{2}$ " [673.1mm] • Minimum Flat at Left & Right: 1" [25.4mm] • Minimum Height: 9 $\frac{1}{4}$ " [235.0mm]
		Routed shape at ends is fixed as shown.
		When overall valance height is at its minimum, the height at narrowest will be 1 $\frac{1}{2}$ " [38.1mm]. • The height at narrowest will increase as valance height is increased.
	Style 1226	Only available with the following outside edge profiles: D7, D12, D15, D17, D18, D21, D24, D32, D33, D41, D52, D67, D93, D101, D102, D115, D118, D120.
		Customer specifies the overall width and height, and the height at narrowest point. • Minimum Width: 12" [304.8mm] • Minimum Height at Narrowest: 2 $\frac{1}{4}$ " [57.2mm] • Minimum Height: 7" [177.8mm]
	Style 1226	Width at left, right and bottom will match the specified height at narrowest.
		Vertical lines of inside shape are fixed at 3".
		Standard outside edge profile for this valance is D7 (see Profile Options note for more information). • Adding an outside edge profile other than D7 to this design may require a change in the pattern placement.
	Style 1387	Customer specifies the overall width and height. • Minimum Width: 63 $\frac{1}{4}$ " [171.6mm] • Minimum Height: 5" [127.0mm]
		This valance has a set pattern that repeats as the width of the valance increases. • A 1 $\frac{1}{2}$ " [38.1mm] space will be maintained around all interior shapes; pattern will stay centered.
		Standard outside edge profile for this valance is D7 (see Profile Options note for more information). • Adding an outside edge profile other than D7 to this design may require a change in the pattern placement.
	Style 1712	Customer specifies the overall width and height, the flat portion at left and right sides, and the height at narrowest point. • Minimum Width: 13" [330.2mm] • Minimum Flat at Left & Right: $\frac{1}{2}$ " [12.7mm] • Minimum Height: 3 $\frac{3}{8}$ " [92.1mm] • Minimum Height at Narrowest: 1 $\frac{1}{2}$ " [38.1mm]
		Overall height must be greater than or equal to the narrowest point + 2 $\frac{1}{8}$ " [54.0mm] to maintain the look.
		Routed shape at ends is fixed as shown.

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► For PRICING ► See Section M.1 in our current Wholesale Pricing Catalog.

Technical Notes: Upper Cabinet Valances...continued

Cabinet Accessory Options (Chapter M)...continued

Style 1713	Customer specifies the overall width and height, and the height at narrowest point. • Minimum Width: 18" [457.2mm] • Minimum Height at Narrowest: 1½" [38.1mm] • Minimum Height: 3½" [88.1mm]
	Height must be greater than or equal to the narrowest point + 1½" [50.0mm] to maintain the look.
	Routed shape at ends is fixed as shown.
Style 1724	Customer specifies the overall width and height, and the flat portion at left and right sides. • Minimum Width: 12" [304.8mm] • Minimum Flat at Left & Right: ½" [12.7mm] • Minimum Height: 4¾" [120.7mm]
	Routed shape at ends is fixed as shown.
	When overall valance height is at its minimum, the height at narrowest will be 1½" [38.1mm]. • The height at narrowest will increase as valance height is increased.
	Only available with the following outside edge profiles: D7, D12, D15, D17, D18, D21, D24, D32, D33, D41, D52, D67, D93, D101, D102, D115, D118, D120.
Style 1726	Customer specifies the overall width and height, and the flat portion at left and right sides. • Minimum Width: 12" [304.8mm] • Minimum Flat at Left & Right: ½" [12.7mm] • Minimum Height: 4¾" [120.7mm]
	Routed shape at ends is fixed as shown.
	When overall valance height is at its minimum, the height at narrowest will be 1½" [38.1mm]. • The height at narrowest will increase as valance height is increased.
	Only available with the following outside edge profiles: D7, D12, D15, D17, D18, D21, D24, D32, D33, D41, D52, D67, D93, D101, D102, D115, D118, D120.
Style 1769	Customer specifies the overall width and height, and the flat portion at left and right sides. • Minimum Width: 17½" [673.1mm] • Minimum Flat at Left & Right: 1" [25.4mm] • Minimum Height: 9¼" [235.0mm]
	Routed shape at ends is fixed as shown.
	When overall height is at its minimum, the height at narrowest will be 1½" [38.1mm]. • The height at narrowest will increase as valance height is increased.
	Standard outside edge profile for this valance is D7 (see Profile Options note for more information). • Adding an outside edge profile other than D7 to this design may require a change in the pattern placement.
Style 1789	Customer specifies the overall width and height, and the flat portion at left and right sides. • Minimum Width: 15" [381.0mm] • Minimum Flat at Left & Right: ½" [12.7mm] • Minimum Height: 5¼" [133.4mm]
	Routed shape at ends is fixed as shown.
	When overall valance height is at its minimum, the height at narrowest will be 1½" [38.1mm]. • The height at narrowest will increase as valance height is increased.
Style 1790	Customer specifies the overall width and height, and the flat portion at left and right sides. • Minimum Width: 12" [304.8mm] • Minimum Flat at Left & Right: ½" [12.7mm] • Minimum Height: 3¼" [93.7mm]
	Routed shape at ends is fixed as shown.
	When overall valance height is at its minimum, the height at narrowest will be 1½" [38.1mm]. • The height at narrowest will increase as valance height is increased.
	Only available with the following outside edge profiles: D7, D12, D15, D17, D18, D21, D24, D32, D33, D41, D52, D67, D93, D101, D102, D115, D118, D120.
Style 2058	Customer specifies the overall width and height. • Minimum Width: 27" [685.8mm] • Minimum Height: 9¼" [233mm]
	Routed shapes are fixed as shown.
	When overall valance height is at its minimum, the height at narrowest will be 1½" [38.1mm]. • The height at narrowest will increase as valance height is increased.
	This valance has a set pattern that repeats as the width of the valance increases. • The width of the flat surface on either end, minimum 1" [25.4mm], will vary given valance width and requiring the use of full pattern sets to achieve that size.
	Only available with the following outside edge profiles: D7, D12, D15, D17, D18, D21, D24, D32, D33, D41, D52, D67, D93, D101, D102, D115, D118, D120.

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*Technical Notes: Upper Cabinet Valances...continued**Cabinet Accessory Options (Chapter M)...continued*

M	Style 2059	Customer specifies the overall width and height, and the flat portion at left and right sides. • Minimum Width: 21 $\frac{1}{16}$ " [544.2mm] • Minimum Flat at Left & Right: $\frac{1}{2}$ " [12.7mm] • Minimum Height: 5 $\frac{1}{4}$ " [133.4mm]
		Routed shape at ends is fixed as shown.
		When overall valance height is at its minimum, the height at narrowest will be 1 $\frac{1}{2}$ " [38.1mm]. • The height at narrowest will increase as valance height is increased.
	Style 2064	Customer specifies the overall width and height, and the flat portion at left and right sides. • Minimum Width: 21" [533.4mm] • Minimum Flat at Left & Right: $\frac{1}{2}$ " [12.7mm] • Minimum Height: 5 $\frac{1}{4}$ " [133.4mm]
		Routed shape at ends is fixed as shown.
		When overall valance height is at its minimum, the height at narrowest will be 1 $\frac{1}{2}$ " [38.1mm]. • The height at narrowest will increase as valance height is increased.
		Only available with the following outside edge profiles: D7, D12, D15, D17, D18, D21, D24, D32, D33, D41, D52, D67, D93, D101, D102, D115, D118, D120.
	Style 2065	Customer specifies the overall width and height, and the flat portion at left and right sides. • Minimum Width: 12" [304.8mm] • Minimum Flat at Left & Right: 2" [50.8mm] • Minimum Height: 5 $\frac{1}{4}$ " [133.4mm]
		Routed shape at ends is fixed as shown.
		When overall height is at its minimum, the height at narrowest will be 1 $\frac{1}{2}$ " [38.1mm]. • The height at narrowest will increase as valance height is increased.
		The wider part in the middle will be $\frac{3}{4}$ " [19.1mm] lower than the narrowest points at each end.
	Style 2228	Customer specifies the overall width and height. • Minimum Width: 16 $\frac{1}{4}$ " [412.4mm] • Minimum Height: 2 $\frac{1}{4}$ " [57.2mm]
		The height of routed pattern is fixed as shown.
		When overall valance height is at its minimum, the height at narrowest will be 1 $\frac{1}{2}$ " [38.1mm]. • The height at narrowest will increase as valance height is increased.
		This valance has a set pattern that repeats as the width of the valance increases. • The width of the flat surface on either end, minimum 2" [50.8mm], will vary given valance width and requiring the use of full pattern sets to achieve that size.
		Only available with the following outside edge profiles: D7, D12, D15, D17, D18, D21, D24, D32, D33, D41, D52, D67, D93, D101, D102, D115, D118, D120.
	Style 2319	Customer specifies the overall width and height, and the flat portion at left and right sides. • Minimum Width: 17 $\frac{1}{2}$ " [444.5mm] • Minimum Flat at Left & Right: $\frac{1}{2}$ " [12.7mm] • Minimum Height: 4 $\frac{1}{2}$ " [114.3mm]
		Routed shapes at ends and in the center are fixed as shown.
		When overall height is at its minimum, the height at narrowest will be 1 $\frac{1}{2}$ " [38.1mm]. • The height at narrowest will increase as valance height is increased.
		Only available with the following outside edge profiles: D7, D12, D15, D17, D18, D21, D24, D32, D33, D41, D52, D67, D93, D101, D102, D115, D118, D120.
	Style 2816	Customer specifies the overall width and height, the flat portion at left and right sides, and the height at narrowest point. • Minimum Width: 8" [203.2mm] • Minimum Flat at Left & Right: 1 $\frac{1}{2}$ " [38.1mm] • Minimum Height: 4 $\frac{1}{4}$ " [108.0mm] • Minimum Height at Narrowest: 1 $\frac{1}{2}$ " [38.1mm]
		Routed shape at ends is fixed as shown.
	Style 2874	Customer specifies the overall width and height, the flat portion at left and right sides, and the height at narrowest point. • Minimum Width: 13" [330.2mm] • Minimum Flat at Left & Right: $\frac{3}{4}$ " [19.1mm] • Minimum Height: 6 $\frac{1}{2}$ " [165.1mm] • Minimum Height at Narrowest: 1 $\frac{1}{2}$ " [38.1mm]
		Routed shape at ends is fixed as shown.
		Only available with the following outside edge profiles: D7, D12, D15, D17, D18, D21, D24, D32, D33, D41, D52, D67, D93, D101, D102, D115, D118, D120.

Continued on next page...

► For PRICING ► See Section M.1 in our current Wholesale Pricing Catalog.

Technical Notes: Upper Cabinet Valances...continued**Cabinet Accessory Options (Chapter M)...continued**

Style 2875	Customer specifies the overall width and height, the flat portion at left and right sides, and the height at narrowest point. • Minimum Width: 17½" [444.5mm] • Minimum Flat at Left & Right: ½" [12.7mm] • Minimum Height: 4" [101.6mm] • Minimum Height at Narrowest: 1½" [38.1mm]
	Shape at center is fixed as shown.
	Only available with the following outside edge profiles: D7, D12, D15, D17, D18, D21, D24, D32, D33, D41, D52, D67, D93, D101, D102, D115, D118, D120.
Style 2885	Customer specifies the overall width and height, and the flat portion at left and right sides. • Minimum Width: 24½" [622.3mm] • Minimum Flat at Left & Right: 2" [50.8mm] • Minimum Height: 3¼" [82.6mm]
	Routed shape at ends is fixed as shown.
	When overall height is at its minimum, the height at narrowest will be 1½" [38.1mm]. • The height at narrowest will increase as valance height is increased.
Style 2910	Customer specifies the overall width and height, and the flat portion at left and right sides. • Minimum Width: 16" [406.4mm] • Minimum Flat at Left & Right: ½" [12.7mm] • Minimum Height: 5" [127.0mm]
	Routed shape at ends is fixed as shown.
	When overall height is at its minimum, the height at narrowest will be 1½" [38.1mm]. • The height at narrowest will increase as valance height is increased.

Finish Options (Chapter R)

1	3D Laminate/RTF	The ★ indicates valance options that are available with 3D Laminate (RTF).
		When ordering valances with a wood grain 3D Laminate pattern, please specify grain direction.
		Back of valance must be specified as either White-W300 or Almond Melamine or matching 3D Laminate (RTF).
		D7 is not available on products using 3D Laminate (RTF). D33 will be used instead.

Material Options

1	Materials Available	Available in all of the species /grades noted in Section M.1 of our current Wholesale Pricing Catalog .
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Profile Options (Chapter E)

1	Outside Edge Profiles	Outside Edge Profiles will be applied to shaped edge and straight bottom edge only and will not be applied to sides or top edge. • D15 is WalzCraft's standard outside edge profile for upper cabinet valances unless noted otherwise. • D7 and D33 are also available on most valances without incurring additional charges. • Please submit requests for all other outside edge profiles to our Customer Support Team. ◦ Additional charges may apply. • See Section E.15 for additional outside edge profile options.
		Applied molding outside edges are only available on the Style #170 valance.
2	Applied Molding Outside Edge Profiles	A ⅝" [15.9mm] thickness may be required for some of the applied edge options.
		For Applied Molding Outside Edge options, please refer to Section E.16.

Sizes / Dimensions

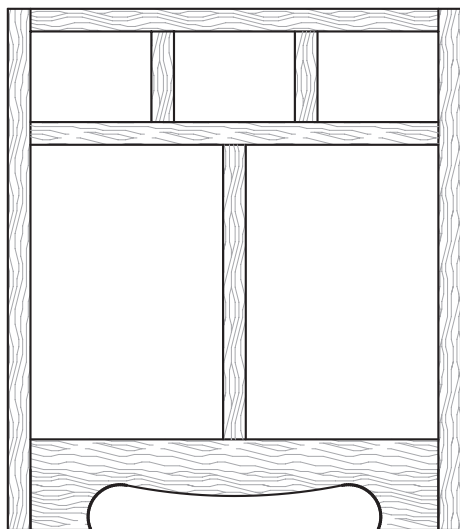
1	Thickness	Upper cabinet valances made from solid wood or raw MDF are available in ¾" [19.1mm] and 1" [25.4mm] thicknesses, with some exceptions. • MDF-MR only available ¾" [19.1mm] thick. • See Section S.3 for possible thickness restrictions based on wood species.
		Upper cabinet valances with 3D laminate (RTF) are available in ¾" [19.1mm] thickness only.
2	Width	Maximum width is 96" [2438.4mm].

Upper Cabinet Valances - END

M

Toe Kick Valances

Example Toe Kick Valance



Face Frame Style **FF184** with
Toe Kick Valance **#2065TK**.

Style 157TK

PC: V200

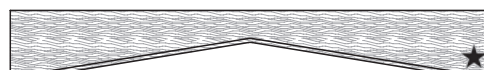


Shown with D15

Drawn at 45"W x 6"H [1143.0mm x 152.4mm]

Style 199TK

PC: V200

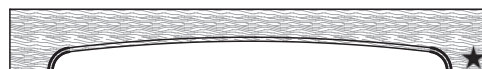


Shown with D15

Drawn at 45"W x 6"H [1143.0mm x 152.4mm]

Style 1712TK

PC: V200

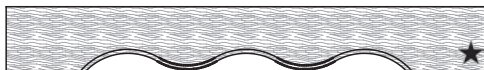


Shown with D15

Drawn at 45"W x 6"H [1143.0mm x 152.4mm]

Style 169TK

PC: V200

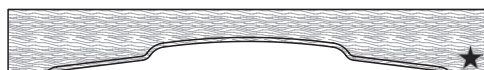


Shown with D15

Drawn at 45"W x 6"H [1143.0mm x 152.4mm]

Style 1713TK

PC: V200

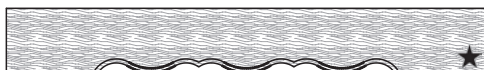


Shown with D15

Drawn at 45"W x 6"H [1143.0mm x 152.4mm]

Style 197TK

PC: V200



Shown with D15

Drawn at 45"W x 6"H [1143.0mm x 152.4mm]

Style 2816TK

PC: V200

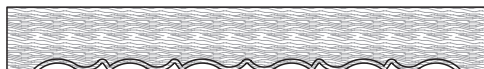


Shown with D15

Drawn at 45"W x 6"H [1143.0mm x 152.4mm]

Style 2228TK

PC: V200



Shown with D15

Drawn at 45"W x 6"H [1143.0mm x 152.4mm]

Style 2874TK

PC: V200



Shown with D15

Drawn at 45"W x 7 1/4"H [1143.0mm x 184.2mm]

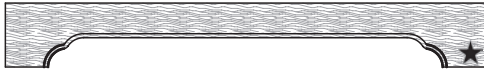
Continued on next page...

► For **PRICING** ► See Section **M.1** in our current Wholesale Pricing Catalog.

Toe Kick Valances...continued

Style 175TK

PC: V200

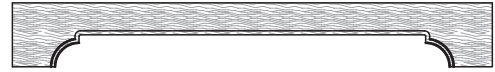


Shown with D15

Drawn at 45"W x 6"H [1143.0mm x 152.4mm]

Style 1724TK

PC: V200

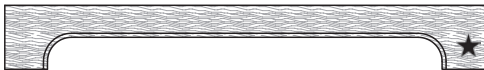


Shown with D15

Drawn at 45"W x 6"H [1143.0mm x 152.4mm]

Style 1726TK

PC: V200



Shown with D15

Drawn at 45"W x 6"H [1143.0mm x 152.4mm]

Style 1789TK

PC: V200

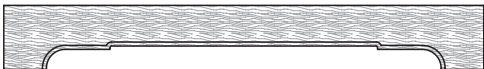


Shown with D15

Drawn at 45"W x 6"H [1143.0mm x 152.4mm]

Style 1790TK

PC: V200

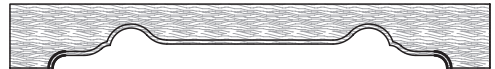


Shown with D15

Drawn at 45"W x 6"H [1143.0mm x 152.4mm]

Style 2059TK

PC: V200

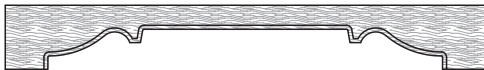


Shown with D15

Drawn at 45"W x 6"H [1143.0mm x 152.4mm]

Style 2064TK

PC: V200

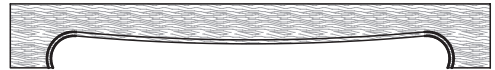


Shown with D15

Drawn at 45"W x 6"H [1143.0mm x 152.4mm]

Style 2065TK

PC: V200

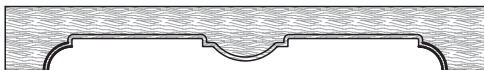


Shown with D15

Drawn at 45"W x 6"H [1143.0mm x 152.4mm]

Style 2319TK

PC: V200

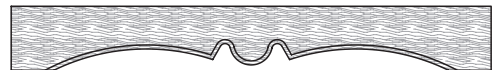


Shown with D15

Drawn at 45"W x 6"H [1143.0mm x 152.4mm]

Style 2875TK

PC: V200

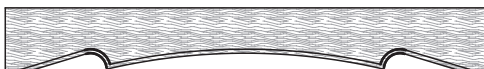


Shown with D15

Drawn at 45"W x 6"H [1143.0mm x 152.4mm]

Style 2885TK

PC: V200

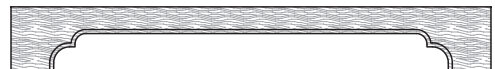


Shown with D15

Drawn at 45"W x 6"H [1143.0mm x 152.4mm]

Style 2910TK

PC: V200



Shown with D15

Drawn at 45"W x 6"H [1143.0mm x 152.4mm]

Continued on next page...

► For PRICING ► See Section M.1 in our current Wholesale Pricing Catalog.

Ordering & Pricing Notes: Toe Kick Valances

Ordering Guidelines

1	Order Forms	Please use Valance and Knick Knack Order Form (E•Z Form #6) .
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Pricing

1	Pricing	Please see Section M.1 of our current Wholesale Pricing Catalog .
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Technical Notes: Toe Kick Valances

Cabinet Accessory Options (Chapter M)

Style 157TK

Customer specifies the overall width and height, the flat portion at left and right sides, and the height at narrowest point.

- Minimum Width: 13" [330.2mm]
- Minimum Flat at Left & Right: ½" [12.7mm]
- Minimum Height: 2¼" [57.2mm]
- Minimum Height at Narrowest: 1½" [38.1mm]

Style 169TK

Customer specifies the overall width and height.

- Minimum Width: 12½" [310.2mm]
- Minimum Height: 3⅞" [79.4mm]

The height of routed pattern is fixed as shown.

When overall valance height is at its minimum, the height at narrowest will be 1½" [38.1mm].

- The height at narrowest will increase as valance height is increased.

This valance has a set pattern that repeats as the width of the valance increases.

- The width of the flat surface on either end, minimum 2" [50.8mm], will vary given valance width and requiring the use of full pattern sets to achieve that size.

Style 175TK

Customer specifies the overall width and height, and the flat portion at left and right sides.

- Minimum Width: 13¼" [336.6mm]
- Minimum Flat at Left & Right: 2" [50.8mm]
- Minimum Height: 4¼" [108.0mm]

Routed shape at ends is fixed as shown.

When overall valance height is at its minimum, the height at narrowest will be 1½" [38.1mm].

- The height at narrowest will increase as valance height is increased.

Style 197TK

Customer specifies the overall width and height.

- Minimum Width: 14½" [365.9mm]
- Minimum Height: 2⅝" [60.3mm]

The height of routed pattern is fixed as shown.

When overall valance height is at its minimum, the height at narrowest will be 1½" [38.1mm].

- The height at narrowest will increase as valance height is increased.

This valance has a set pattern that repeats as the width of the valance increases.

- The width of the flat surface on either end, minimum 2" [50.8mm], will vary given valance width and requiring the use of full pattern sets to achieve that size.

Style 199TK

Customer specifies the overall width and height, the flat portion at left and right sides, and the height at narrowest point.

- Minimum Width: 13" [330.2mm]
- Minimum Flat at Left & Right: ½" [12.7mm]
- Minimum Height: 2½" [63.5mm]
- Minimum Height at Narrowest: 1½" [38.1mm]

Style 1712TK

Customer specifies the overall width and height, the flat portion at left and right sides, and the height at narrowest point.

- Minimum Width: 13" [330.2mm]
- Minimum Flat at Left & Right: ½" [12.7mm]
- Minimum Height: 3⅝" [92.1mm]
- Minimum Height at Narrowest: 1½" [38.1mm]

Overall height must be greater than or equal to the narrowest point + 2⅝" [54.0mm] to maintain the look.

Routed shape at ends is fixed as shown.

Style 1713TK

Customer specifies the overall width and height, and the height at narrowest point.

- Minimum Width: 18" [457.2mm]
- Minimum Height at Narrowest: 1½" [38.1mm]
- Minimum Height: 3⅝" [88.1mm]

Height must be greater than or equal to the narrowest point + 1⅝" [50.0mm] to maintain the look.

Routed shape at ends is fixed as shown.

Style 1724TK

Customer specifies the overall width and height, and the flat portion at left and right sides.

- Minimum Width: 12" [304.8mm]
- Minimum Flat at Left & Right: ½" [12.7mm]
- Minimum Height: 4¾" [120.7mm]

Routed shape at ends is fixed as shown.

When overall valance height is at its minimum, the height at narrowest will be 1½" [38.1mm].

- The height at narrowest will increase as valance height is increased.

Only available with the following outside edge profiles:

D7, D12, D15, D17, D18, D21, D24, D32, D33, D41, D52, D67, D93, D101, D102, D115, D118, D120.

Continued on next page...

► For PRICING ► See Section M.1 in our current Wholesale Pricing Catalog.

Technical Notes: Toe Kick Valances...continued

Cabinet Accessory Options (Chapter M)...continued

Style 1726TK	Customer specifies the overall width and height, and the flat portion at left and right sides. • Minimum Width: 12" [304.8mm] • Minimum Flat at Left & Right: ½" [12.7mm] • Minimum Height: 4¾" [120.7mm]
	Routed shape at ends is fixed as shown.
	When overall valance height is at its minimum, the height at narrowest will be 1½" [38.1mm]. • The height at narrowest will increase as valance height is increased.
	Only available with the following outside edge profiles: D7, D12, D15, D17, D18, D21, D24, D32, D33, D41, D52, D67, D93, D101, D102, D115, D118, D120.
Style 1789TK	Customer specifies the overall width and height, and the flat portion at left and right sides. • Minimum Width: 15" [381.0mm] • Minimum Flat at Left & Right: ½" [12.7mm] • Minimum Height: 5¼" [133.4mm]
	Routed shape at ends is fixed as shown.
	When overall valance height is at its minimum, the height at narrowest will be 1½" [38.1mm]. • The height at narrowest will increase as valance height is increased.
	Only available with the following outside edge profiles: D7, D12, D15, D17, D18, D21, D24, D32, D33, D41, D52, D67, D93, D101, D102, D115, D118, D120.
Style 1790TK	Customer specifies the overall width and height, and the flat portion at left and right sides. • Minimum Width: 12" [304.8mm] • Minimum Flat at Left & Right: ½" [12.7mm] • Minimum Height: 3⅞" [93.7mm]
	Routed shape at ends is fixed as shown.
	When overall valance height is at its minimum, the height at narrowest will be 1½" [38.1mm]. • The height at narrowest will increase as valance height is increased.
	Only available with the following outside edge profiles: D7, D12, D15, D17, D18, D21, D24, D32, D33, D41, D52, D67, D93, D101, D102, D115, D118, D120.
Style 2059TK	Customer specifies the overall width and height, and the flat portion at left and right sides. • Minimum Width: 21⅞" [544.2mm] • Minimum Flat at Left & Right: ½" [12.7mm] • Minimum Height: 5¼" [133.4mm]
	Routed shape at ends is fixed as shown.
	When overall valance height is at its minimum, the height at narrowest will be 1½" [38.1mm]. • The height at narrowest will increase as valance height is increased.
	Only available with the following outside edge profiles: D7, D12, D15, D17, D18, D21, D24, D32, D33, D41, D52, D67, D93, D101, D102, D115, D118, D120.
Style 2064TK	Customer specifies the overall width and height, and the flat portion at left and right sides. • Minimum Width: 21" [533.4mm] • Minimum Flat at Left & Right: ½" [12.7mm] • Minimum Height: 5¼" [133.4mm]
	Routed shape at ends is fixed as shown.
	When overall valance height is at its minimum, the height at narrowest will be 1½" [38.1mm]. • The height at narrowest will increase as valance height is increased.
	Only available with the following outside edge profiles: D7, D12, D15, D17, D18, D21, D24, D32, D33, D41, D52, D67, D93, D101, D102, D115, D118, D120.
Style 2065TK	Customer specifies the overall width and height, and the flat portion at left and right sides. • Minimum Width: 12" [304.8mm] • Minimum Flat at Left & Right: 2" [50.8mm] • Minimum Height: 5¼" [133.4mm]
	Routed shape at ends is fixed as shown.
	When overall height is at its minimum, the height at narrowest will be 1½" [38.1mm]. • The height at narrowest will increase as valance height is increased.
	The wider part in the middle will be ¾" [19.1mm] lower than the narrowest points at each end.

Continued on next page...

► For PRICING ► See Section M.1 in our current Wholesale Pricing Catalog.

Technical Notes: Toe Kick Valances...continued**Cabinet Accessory Options (Chapter M)...continued**

Style 2228TK	Customer specifies the overall width and height. • Minimum Width: 16¼" [412.4mm] • Minimum Height: 2¼" [57.2mm]
	The height of routed pattern is fixed as shown.
	When overall valance height is at its minimum, the height at narrowest will be 1½" [38.1mm]. • The height at narrowest will increase as valance height is increased.
	This valance has a set pattern that repeats as the width of the valance increases. • The width of the flat surface on either end, minimum 2" [50.8mm], will vary given valance width and requiring the use of full pattern sets to achieve that size.
	Only available with the following outside edge profiles: D7, D12, D15, D17, D18, D21, D24, D32, D33, D41, D52, D67, D93, D101, D102, D115, D118, D120.
Style 2319TK	Customer specifies the overall width and height, and the flat portion at left and right sides. • Minimum Width: 17½" [444.5mm] • Minimum Flat at Left & Right: ½" [12.7mm] • Minimum Height: 4½" [114.3mm]
	Routed shapes at ends and in the center are fixed as shown.
	When overall height is at its minimum, the height at narrowest will be 1½" [38.1mm]. • The height at narrowest will increase as valance height is increased.
	Only available with the following outside edge profiles: D7, D12, D15, D17, D18, D21, D24, D32, D33, D41, D52, D67, D93, D101, D102, D115, D118, D120.
Style 2816TK	Customer specifies the overall width and height, the flat portion at left and right sides, and the height at narrowest point. • Minimum Width: 8" [203.2mm] • Minimum Flat at Left & Right: 1½" [38.1mm] • Minimum Height: 4¼" [108.0mm] • Minimum Height at Narrowest: 1½" [38.1mm]
	Routed shape at ends is fixed as shown.
Style 2874TK	Customer specifies the overall width and height, the flat portion at left and right sides, and the height at narrowest point. • Minimum Width: 13" [330.2mm] • Minimum Flat at Left & Right: ¾" [19.1mm] • Minimum Height: 6½" [165.1mm] • Minimum Height at Narrowest: 1½" [38.1mm]
	Routed shape at ends is fixed as shown.
	Only available with the following outside edge profiles: D7, D12, D15, D17, D18, D21, D24, D32, D33, D41, D52, D67, D93, D101, D102, D115, D118, D120.
Style 2875TK	Customer specifies the overall width and height, the flat portion at left and right sides, and the height at narrowest point. • Minimum Width: 17½" [444.5mm] • Minimum Flat at Left & Right: ½" [12.7mm] • Minimum Height: 4" [101.6mm] • Minimum Height at Narrowest: 1½" [38.1mm]
	Routed shape at center is fixed as shown.
	Only available with the following outside edge profiles: D7, D12, D15, D17, D18, D21, D24, D32, D33, D41, D52, D67, D93, D101, D102, D115, D118, D120.
Style 2885TK	Customer specifies the overall width and height, and the flat portion at left and right sides. • Minimum Width: 24½" [622.3mm] • Minimum Flat at Left & Right: 2" [50.8mm] • Minimum Height: 3¼" [82.6mm]
	Routed shape at ends is fixed as shown.
	When overall height is at its minimum, the height at narrowest will be 1½" [38.1mm]. • The height at narrowest will increase as valance height is increased.
Style 2910TK	Customer specifies the overall width and height, and the flat portion at left and right sides. • Minimum Width: 16" [406.4mm] • Minimum Flat at Left & Right: ½" [12.7mm] • Minimum Height: 5" [127.0mm]
	Routed shape at ends is fixed as shown.
	When overall height is at its minimum, the height at narrowest will be 1½" [38.1mm]. • The height at narrowest will increase as valance height is increased.

Continued on next page...

► For PRICING ► See Section M.1 in our current Wholesale Pricing Catalog.

Technical Notes: Toe Kick Valances...continued**Finish Options (Chapter R)**

1	3D Laminate (RTF)	The ★ indicates valance options that are available with 3D Laminate (RTF).
		When ordering valances with a wood grain 3D Laminate pattern, please specify grain direction.
		Back of valance must be specified as either White-W300 or Almond Melamine or matching 3D Laminate (RTF).
		D7 is not available on products using 3D Laminate (RTF). D33 will be used instead.

Material Options

1	Materials Available	Available in all of the species/grades noted in Section M.1 of our current Wholesale Pricing Catalog .
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Profile Options (Chapter E)

1	Outside Edge Profiles	Outside edge profiles will be applied to the shaped edge only.
		• They will not be applied to the straight bottom edge, sides or top edge.
		• D7 is WalzCraft's standard outside edge profile for toe kick valances unless otherwise specified.
		• Please submit requests for all other outside edge profiles to our Customer Support Team.
		◦ Additional charges may apply.
		• See Section E.15 for additional outside edge profile options.

Sizes/Dimensions

1	Thickness	Toe kick valances made from solid wood or raw MDF are available in ¾" [19.1mm] and 1" [25.4mm] thicknesses, with some exceptions.
		• MDF-MR only available ¾" [19.1mm] thick.
		• See Section S.3 for possible thickness restrictions based on wood species.
		Toe kick valances with 3D laminate (RTF) are available in ¾" [19.1mm] thickness only.
2	Width	Maximum width is 96" [2438.4mm].

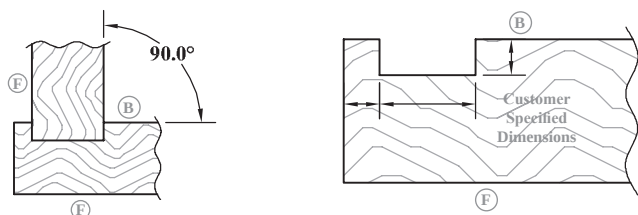
Toe Kick Valances - END

M

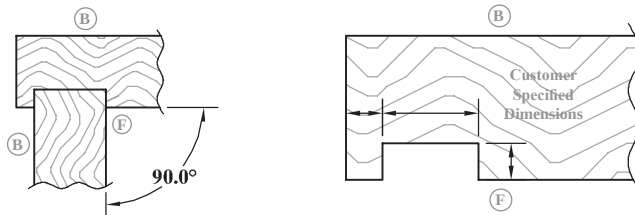
► For PRICING ► See **Section M.1** in our current Wholesale Pricing Catalog.

Miscellaneous Joinery Options for Upper Cabinet and Toe Kick Valances

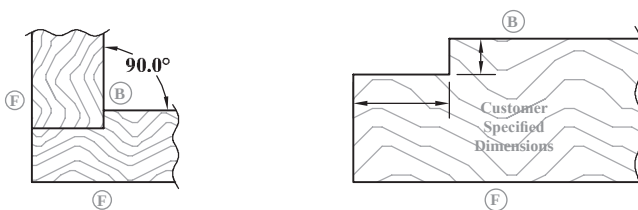
MJ10 90° Outside Corner (Dado Option)



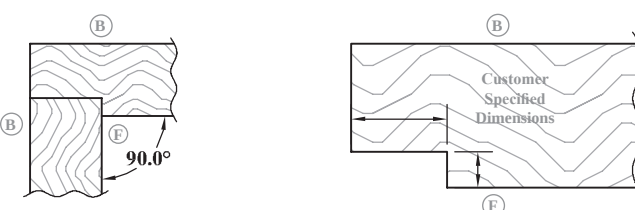
MJ18 90° Inside Corner (Dado Option)



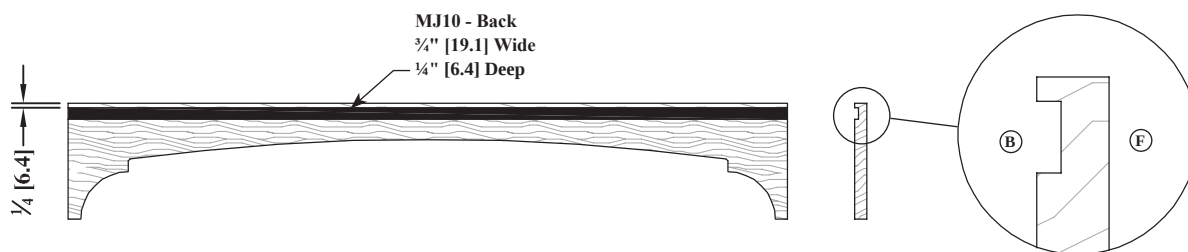
MJ13 90° Outside Corner (Rabbet Option)



MJ21 90° Inside Corner (Rabbet Option)



Dado Groove Example



Ordering & Pricing Notes: Valance Options - Miscellaneous Joinery

Ordering Guidelines

1	Order Forms	Please use Valance and Knick Knack Order Form (E•Z Form #6) .
		Fax your valance drawings along with your order forms to our Customer Support Team at 1-608-781-3667 or email drawings to: customersupport@WalzCraft.com .
2	Ordering Information	Specify the MJ option, along with the width, depth and placement from each outside edge of the valance. • See Miscellaneous Joinery Section F.2 for all joinery options.

Pricing

1	Pricing	Please see Section M.1 of our current Wholesale Pricing Catalog .
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Miscellaneous Joinery (MJ) Options - END

(F) = Face/Front (B) = Back

► For PRICING ► See Section M.1 in our current Wholesale Pricing Catalog.

Custom Valance Routing Options

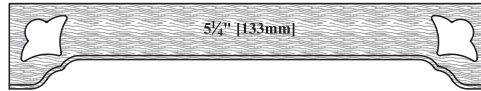
You may customize a standard valance with any of these Routing Options.



Left pattern shown, right pattern also available.

VR100L

Approx. 4½"W x 4½"H
[114.3mm x 114.3mm]
Min. Valance Ht.: 8" [203.2mm]

**Style 175 with VR100 on each end.**

(Drawing represents a 45"W [1143mm] x 8"H [203.2mm] valance.)

**VR600**

Approx. 3½"W x 3¼"H
[82.6mm x 82.6mm]
Min. Valance Ht.: 5½" [139.7mm]

**VR200**

Approx. 6"W x 2¾"H
[152.4mm x 69.9mm]
Min. Valance Ht.: 5" [127.0mm]

**VR300**

Approx. 10¼"W x 2¾"H
[260.4mm x 69.9mm]
Min. Valance Ht.: 5" [127.0mm]

**VR400**

Approx. 5⅞"W x 2¾"H
[134.9mm x 69.9mm]
Min. Valance Ht.: 5" [127.0mm]

**VR500**

Approx. 4½"W x 2¾"H
[114.3mm x 69.9mm]
Min. Valance Ht.: 5" [127.0mm]



Left pattern shown, right pattern also available.

VR700L

Approx. 7¾"W x 4½"H
[196.9mm x 114.3mm]
Min. Valance Ht.: 10¼" [260.4mm]

**VR800**

Approx. 8¾"W x 2¾"H
[225.4mm x 69.9mm]
Min. Valance Ht.: 5" [127.0mm]



Left pattern shown, right pattern also available.

VR900L

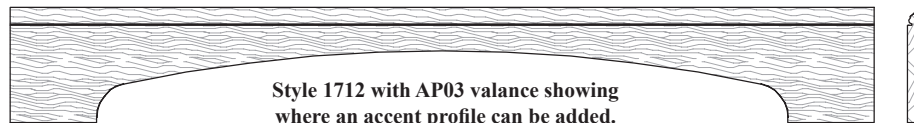
Approx. 3¾"W x 4½"H
[98.4mm x 114.3mm]
Min. Valance Ht.: 10¼" [260.4mm]

**VR1000**

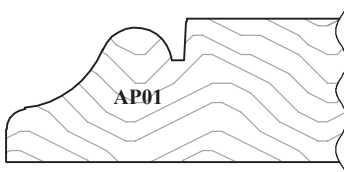
Approx. 2¾"W x 2¾"H
[69.9mm x 69.9mm]
Min. Valance Ht.: 5" [127.0mm]

Accent Profile Options

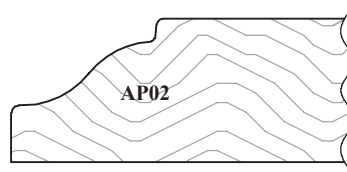
You may customize a standard valance with any of these Accent Profiles.

**Style 1712 with AP03 valance showing where an accent profile can be added.**

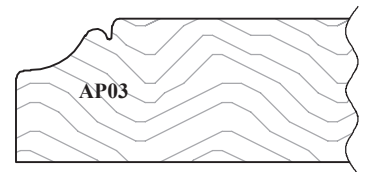
(Drawing Represents a 45" [1143.0mm] W x 6" [152.4mm] H valance.)



AP01



AP02



AP03

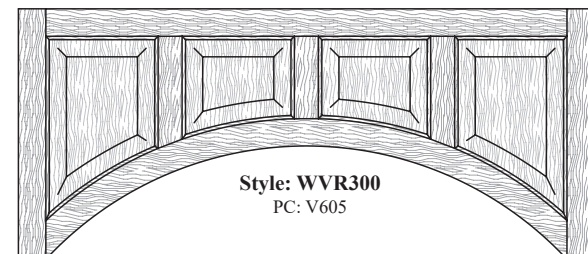
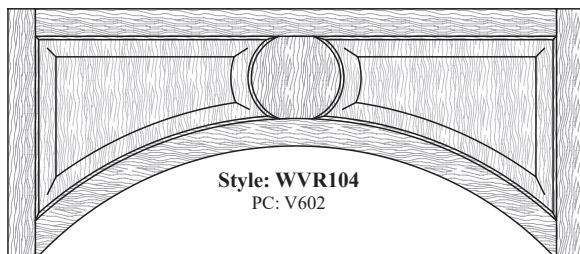
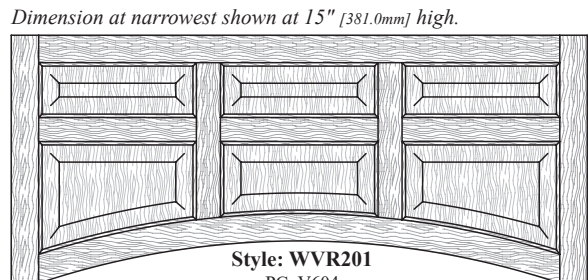
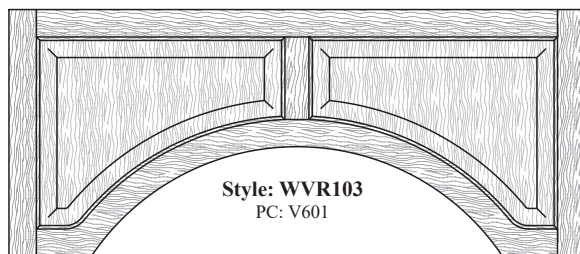
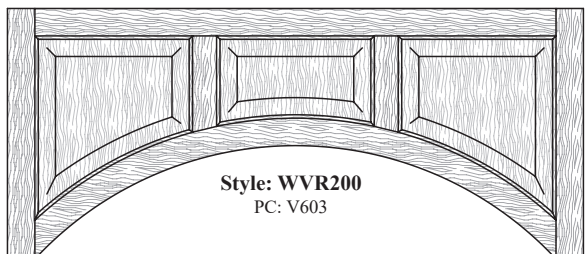
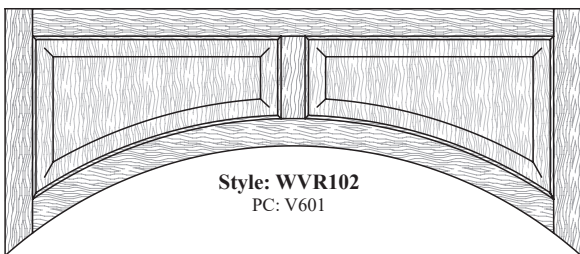
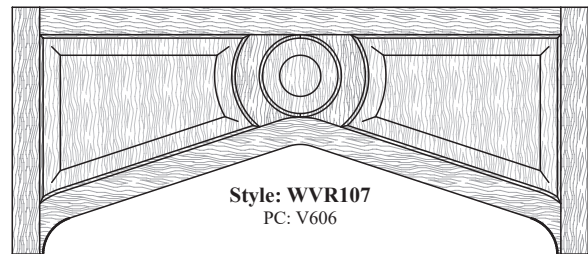
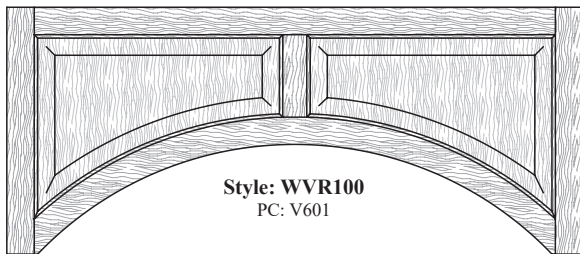
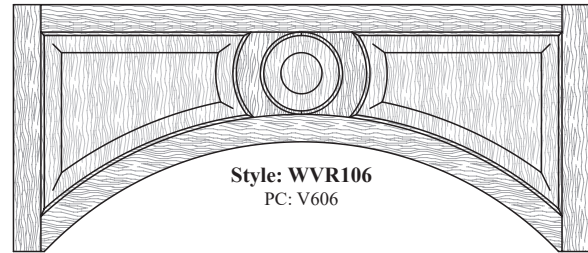
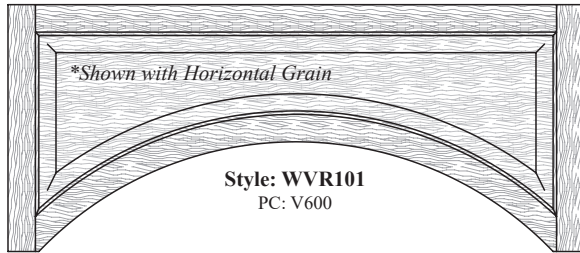
Upper Cabinet & Toe Kick Valances - END

► For PRICING ► See Section M.1 in our current Wholesale Pricing Catalog.

Raised Panel Arched Valances

****Valances shown below are drawn at 42" [1066.8mm] wide x 18" [457.2mm] high. ****

****Dimension at the narrowest shown at 10" [254.0mm] high unless noted otherwise. ****

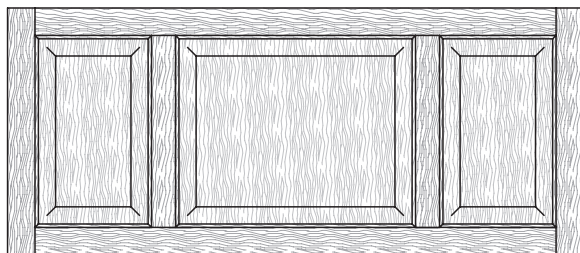


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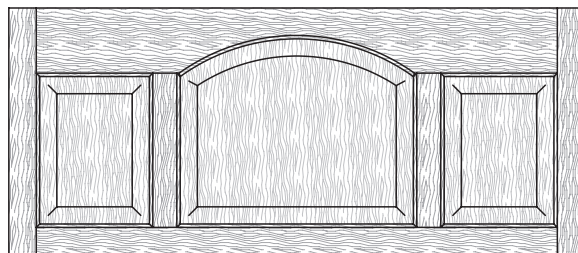
► For PRICING ► See Section M.2 in our current Wholesale Pricing Catalog.

Raised Panel Arched Valances...continued

****Valances shown below are drawn at 42" [1066.8mm] wide x 18" [457.2mm] high.****

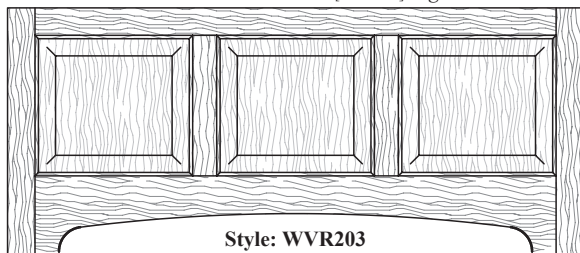


Style: WVR210
Use PC: 108 from Section B.1



Style: WVR211
PC: V608

Dimension at narrowest shown at 15" [381.0mm] high.



Style: WVR203
PC: V603

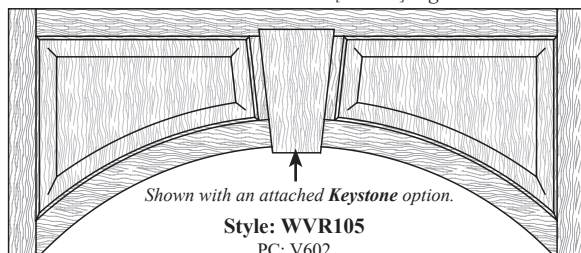
Raised Panel Arched Valances with Optional Keystone

Dimension at narrowest shown at 25" [635.0mm] high.

****WVR105 drawn at 42" [1066.8mm] wide x 18" [457.2mm] high.****

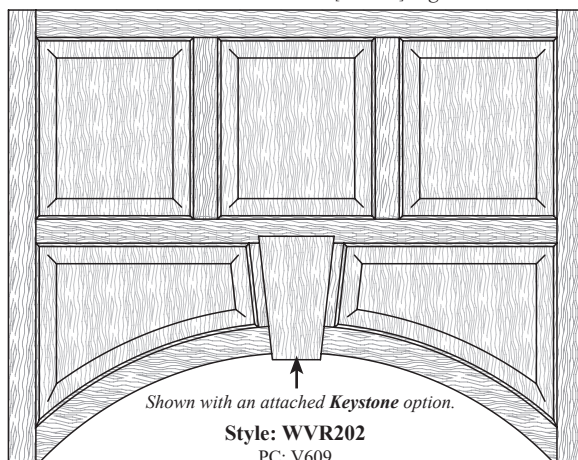
****WVR202 drawn at 42" [1066.8mm] wide x 33" [838.2mm] high.****

Dimension at narrowest shown at 10" [254.0mm] high.



Shown with an attached Keystone option.

Style: WVR105
PC: V602



Shown with an attached Keystone option.

Style: WVR202
PC: V609

Valance Minimum Widths (Based on 2 1/4" Wide Stiles & Rails)

WVR100	WVR101	WVR102	WVR103	WVR104	WVR105	WVR106	WVR107
13 3/4" [349.3mm]	8" [203.2mm]	13 3/4" [349.3mm]	13 3/4" [349.3mm]	Varies based on center stile size. Must specify size.	Varies based on center stile size.	Varies based on center stile size. Must specify size.	Varies based on center stile size. Must specify size.

Valance Minimum Widths (Based on 2 1/4" Wide Stiles & Rails)

WVR200	WVR201	WVR202	WVR203	WVR210	WVR211	WVR300
19 1/2" [495.3mm]	19 1/2" [495.3mm]	Varies based on center stile size.	19 1/2" [495.3mm]	Varies based on placement of center stile.	Varies based on placement of center stile.	25 1/4" [641.4mm]

Continued on next page...

► For PRICING ► See Section M.2 in our current Wholesale Pricing Catalog.

Ordering & Pricing Notes: Raised Panel Arched Valances

Ordering Guidelines

1	Order Forms	Please use Door Order Form (E•Z Form #2) .
2	Ordering Information	Please specify the following: - Center Panel Profile & Stile & Rail Profile (see Profile Option notes below). - Overall Width & Height. - Height at the narrowest point (8" [203.2mm] minimum). - Please see Section A.5 for additional information. - Standard Outside Edge Profile is D7.
3	WVR101	Please specify the center panel grain direction.
4	WVR103, WVR203	Customer specifies the width, height, narrowest point of the valance and flat portion at the left and right sides.
5	WVR105, WVR202	WVR105/WVR202 valance styles are designed to accept a decorative Keystone. When ordering, please provide WalzCraft with a drawing and include the following information: - Width of center stile at the widest and at the narrowest. - Width of Keystone at the widest and at the narrowest. - Height of Keystone. - Location of the Keystone on the valance. D7 outside edge profile is standard on a Keystone, unless otherwise specified. Keystone must be ordered separately using Valance and Knick Knack Order Form (E•Z Form #6). See Section M.4 for Keystone ordering guidelines.
6	WVR210, WVR211	Center stile placement must be specified.
7	WVR211	Top rail dimension must be specified at the widest and the narrowest.
Pricing		
1	Pricing	Please see Section M.2 of our current Wholesale Pricing Catalog .
		A price quote and CAD drawing will be provided for your approval before scheduling your product for production.
2	WVR210	Please use Price Class PC: 108 from Section B.1 .

Technical Notes: Raised Panel Arched Valances

General Information (Chapter A)

1	Center Panel Grain Direction	Raised panel arched valances have a standard vertical grain direction on the center panels. Grain direction may be specified at no additional cost. When the visible width of the center panel is 32" [812.8mm] or greater, horizontal grain is recommended. See Section A.5 for more information.
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Profile Options (Chapter E)

1	Stile & Rail Profile	Available with Traditional stile and rail profiles (Section E.1). - Stile and rail dimensions are standard at 2¼" [57.2mm]. Available with Old World stile and rail profiles (Section E.3). - Stile and rail dimensions are standard at 3" [76.2mm].
2	Outside Edge Profile	Standard outside edge profile is D7. For other outside edge profile options please refer to Section E.15. - When using any profile other than D7, additional charges will apply. WVR210 can use any outside edge from Section E.15 without incurring additional charges. If choosing to combine two or more different outside edge profiles on the same valance, additional outside edge profile charges will apply. Please see Section E.5 for more information. - Please identify location of outside edge profiles (left, right, top, bottom).

Continued on Next Page...

► For PRICING ► See Section M.2 in our current Wholesale Pricing Catalog.

Technical Notes: Raised Panel Arched Valances...continued

Profile Options (Chapter E)...continued

3	Center Panel Profiles	Available with Traditional raised center panel profiles that finish at 3/8" thick (<i>Section E.12</i>).
		Available with Recessed Raised center panel profiles that finish at 3/8" thick (<i>Section E.12</i>).
		Available with the RVSCP-PR324 reverse solid center panel profile (<i>Section E.13</i>). • Thickness will vary based on stile & rail profile and PPGC placement.
		Available with Old World raised center panel profiles that finish at 3/4" thick (<i>Section E.14</i>).
		All center panels will be recessed on the back side.
4	Applied Molding	Applied molding options for shaped rails are limited, please refer to <i>Section E.4, E.5, E.6</i> for additional information.

Sizes /Dimensions

1	Radii	Radii are based on the specifications for the overall height and the height at the narrowest point.
		Minimum height at the narrowest point is 8" [203.2mm]. Please see <i>Section A.5</i> for additional information.
2	Thickness	Traditional Construction & Profiles: Traditional mortise & tenon raised panel arched valances made from solid wood are available in 3/4" [19.3mm] and 1" [25.4mm] thicknesses, with some exceptions. See <i>Section S.3</i> for possible thickness restrictions based on wood species.
		Old World Construction & Profiles: Old World mortise & tenon raised panel arched valances made from solid wood are available in 1" [25.4mm], 1 1/8" [28.6mm] and 1 1/4" [31.8mm] thicknesses, with some exceptions. See <i>Section S.3</i> for possible thickness restrictions based on wood species.
		Please see <i>Section A.4</i> for additional information regarding Traditional vs. Old World construction.
3	Width	The maximum width for any raised panel arched valance is 96" [2438.4mm].
4	Height	The overall maximum height for any raised panel arched valance is 40" [1016.0mm].

Raised Panel Arched Valances - Traditional Mortise & Tenon - END

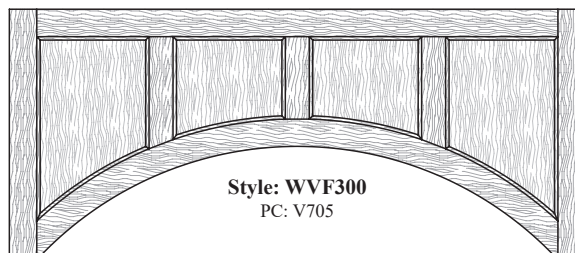
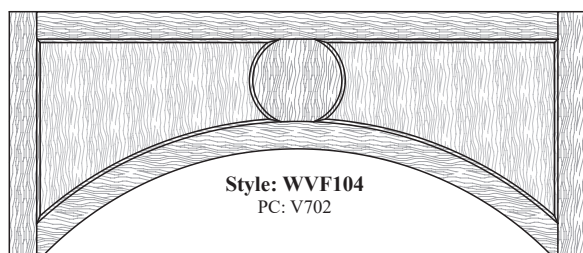
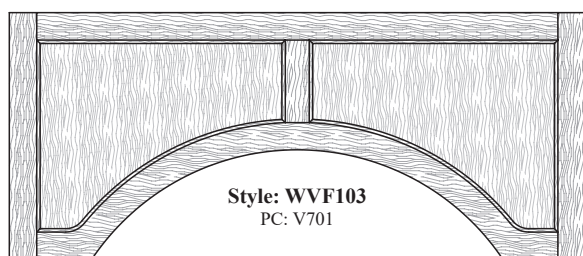
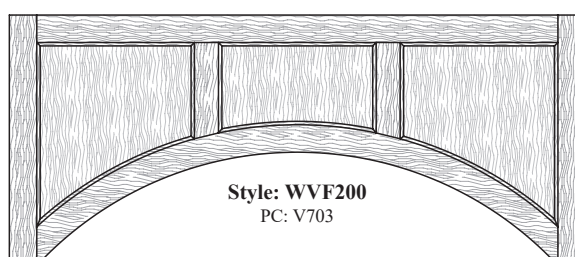
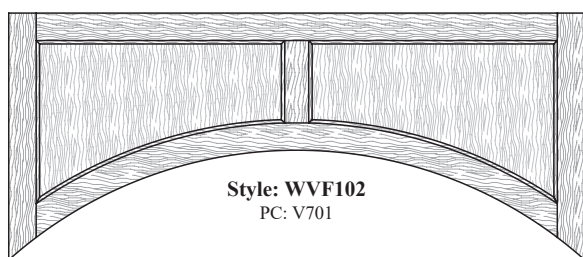
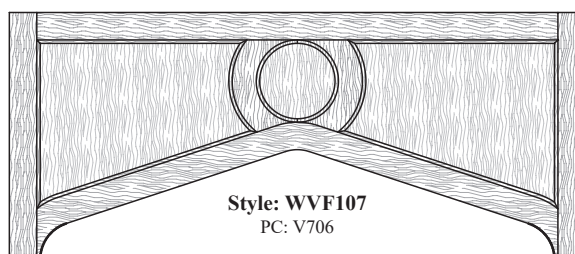
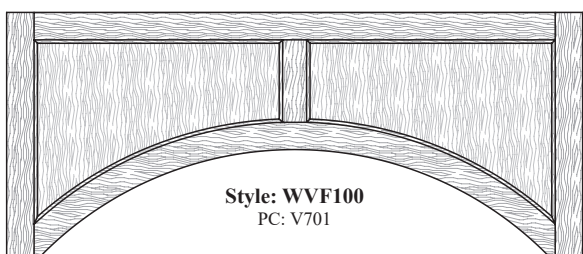
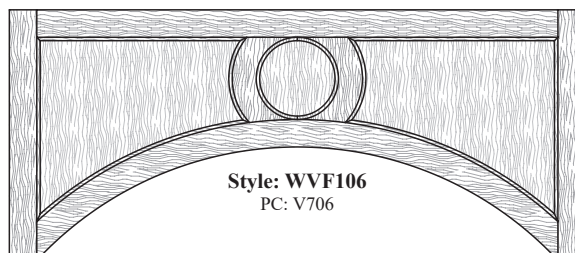
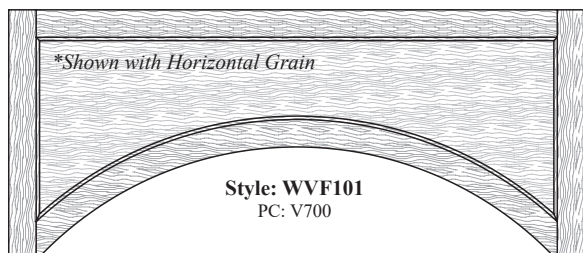
M

► For PRICING ► See Section M.2 in our current Wholesale Pricing Catalog.

1/4" Flat Panel Arched Valances

****Valances shown below are drawn at 42" [1066.8mm] wide x 18" [457.2mm] high. ****

****Dimension at the narrowest shown at 10" [254.0mm] high unless noted otherwise. ****



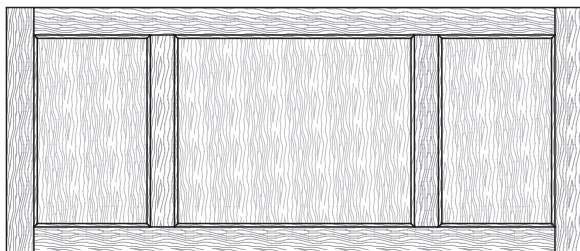
Dimension at narrowest shown at 15" [381.0mm] high.

Continued on next page...

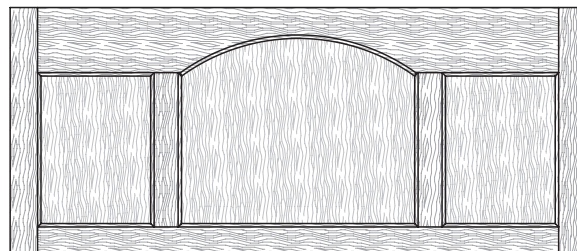
► For PRICING ► See Section M.3 in our current Wholesale Pricing Catalog.

1/4" Flat Panel Arched Valances...continued

****Valances shown below are drawn at 42" [1066.8mm] wide x 18" [457.2mm] high.****

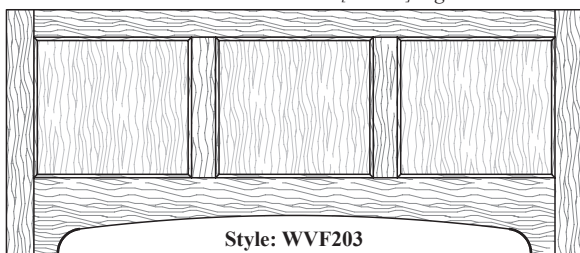


Style: WVF210
Use PC: 208 from *Section B.3*



Style: WVF211
PC: V708

Dimension at narrowest shown at 15" [381.0mm] high.



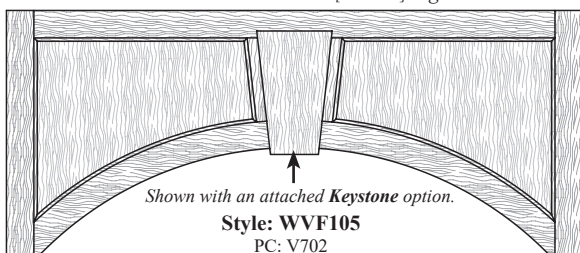
Style: WVF203
PC: V703

1/4" Flat Panel Arched Valances with Optional Keystone

****WVF105 drawn at 42" [1066.8mm] wide x 18" [457.2mm] high.****

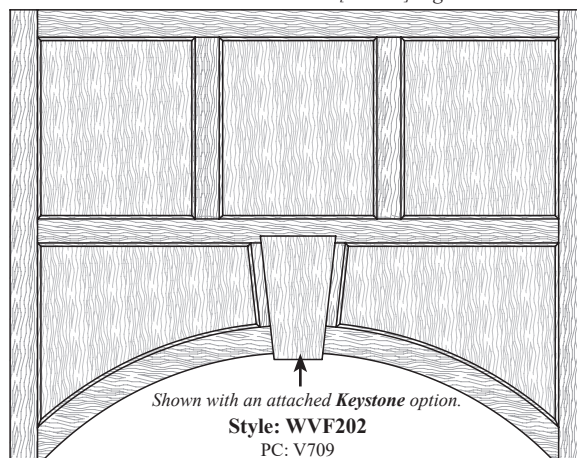
****WVF202 drawn at 42" [1066.8mm] wide x 33" [838.2mm] high.****

Dimension at narrowest shown at 10" [254.0mm] high.



Shown with an attached Keystone option.
Style: WVF105
PC: V702

Dimension at narrowest shown at 25" [635.0mm] high.



Shown with an attached Keystone option.
Style: WVF202
PC: V709

Valance Minimum Widths (Based on 2 1/4" Wide Stiles & Rails)

WVF100	WVF101	WVF102	WVF103	WVF104	WVF105	WVF106	WVF107
9 1/4" [235.0mm]	6 5/8" [168.3mm]	9 1/4" [235.0mm]	9 1/4" [235.0mm]	Varies based on center stile size. Must specify size.	Varies based on center stile size.	Varies based on center stile size. Must specify size.	Varies based on center stile size. Must specify size.

Valance Minimum Widths (Based on 2 1/4" Wide Stiles & Rails)

WVF200	WVF201	WVF202	WVF203	WVF210	WVF211	WVF300
13 1/2" [342.9mm]	13 1/2" [342.9mm]	Varies based on center stile size.	19 1/2" [495.3mm]	Varies based on placement of center stile.	Varies based on placement of center stile.	16 3/4" [425.5mm]

Continued on next page...

► For PRICING ► See Section M.3 in our current Wholesale Pricing Catalog.

Ordering & Pricing Notes: ¼" Flat Panel Arched Valances

Ordering Guidelines

1	Order Forms	Please use Door Order Form (E•Z Form #2) .
2	Ordering Information	Please specify the following; • Stile & Rail Profile (see Profile Option notes below). • Overall Width & Height • Height at the narrowest point (6" [152.4mm] minimum). ◦ Please see Section A.5 for additional information. • Standard Outside Edge Profile is D7.
3	WVF101	Please specify the center panel grain direction.
4	WVF103, WVF203	Customer specifies the width, height, narrowest point of the valance and flat portion at the left and right sides.
5	WVF105, WVF202	WVF105/WVF202 valance styles are designed to accept a decorative Keystone. When ordering, please provide WalzCraft with a drawing and include the following information: • Width of center stile at the widest and at the narrowest. • Width of Keystone at the widest and at the narrowest. • Height of Keystone. • Location of the Keystone on the valance. • D7 outside edge profile is standard on a Keystone, unless otherwise specified. Keystone must be ordered separately using Valance and Knick Knack Order Form (E•Z Form #6). See Section M.4 for Keystone ordering guidelines.
6	WVF210, WVF211	Center stile placement must be specified.
7	WVF211	Top rail dimension must be specified at the widest and the narrowest.
Pricing		
1	Pricing	Please see Section M.3 of our current Wholesale Pricing Catalog. A price quote and CAD drawing will be provided for your approval before scheduling your product for production.
2	WVF210	Please use Price Class PC: 208 from Section B.3 .

Technical Notes: Flat Panel Arched Valances

General Information (Chapter A)

1	Center Panel Grain Direction	Flat panel arched valances have a standard vertical grain direction on the center panels.
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Profile Options (Chapter E)

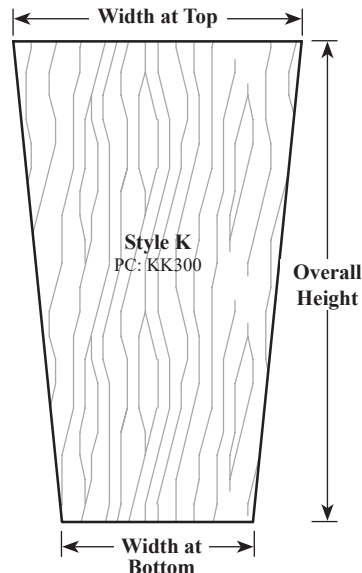
1	Stile & Rail Profile	Available with "Traditional" stile and rail profiles only. Stile and rail dimensions are standard at 2¼" [57.2mm].
2	Outside Edge Profile	Standard outside edge profile is D7. For other outside edge profile options please refer to Section E.15. • When using any profile other than D7, additional charges will apply. WVF210 can use any outside edge from Section E.15 without incurring additional charges. If choosing to combine two or more different outside edge profiles on the same valance, additional outside edge profile charges will apply. Please see Section E.5 for more information. • Please identify location of outside edge profiles (left, right, top, bottom).
3	Applied Molding	Applied molding options for shaped rails are limited, please refer to Section E.4, E.5, E.6 for additional information.

Sizes/Dimensions

1	Radii	Radii are based on the specifications for the overall height and the height at the narrowest point. Minimum height at the narrowest point is 6" [152.4mm]. Please see Section A.5 for additional information.
2	Thickness	Available in ¾" [19.3mm] and 1" [25.4mm] thicknesses when using Traditional construction and profiles. Available in 1" [25.4mm], 1⅝" [28.6mm] and 1¾" [31.8mm] thicknesses when using Old World construction and profiles. Please see Section A.4 for additional information.
3	Width	The maximum width for any flat panel arched valance is 96" [2438.4mm].
4	Height	The overall maximum height for any flat panel arched valance is 40" [1016.0mm].

¼" Flat Panel Arched Valances - Traditional Mortise & Tenon - END

Keystone



Ordering & Pricing Notes: Keystone

Ordering Guidelines

1	Order Forms	Please use <i>Valance and Knick Knack Order Form (E-Z Form #6)</i> .
2	Ordering Information	Please provide the width at top, width at bottom and overall height, as well as thickness, when placing an order.
Pricing		
1	Pricing	Please see <i>Section M.4</i> of our current Wholesale Pricing Catalog .

Technical Notes: Keystone

Cabinet Accessory Options (Chapter M)

1	Style K	Used as <i>Keystone</i> . See <i>pages M.2.2 & M.3.2</i> for custom application options. Grain will run with the height dimension.
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Profile Options (Chapter E)

1	Outside Edge Profiles	D7 is the standard outside edge profile, unless otherwise specified. If your project requires an outside edge option other than D7 , please specify where each outside edge profile should be applied by referencing location as follows: Top (T), Bottom (B), Left (L) or Right (R), viewing the Keystone from the face.
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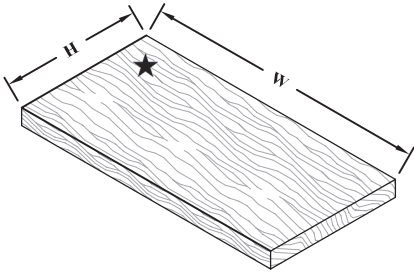
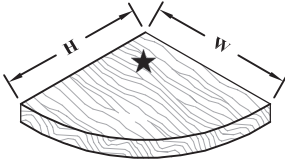
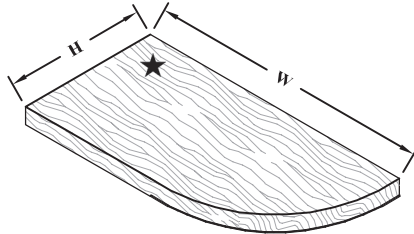
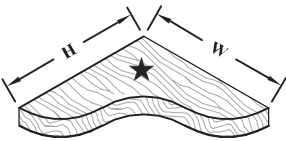
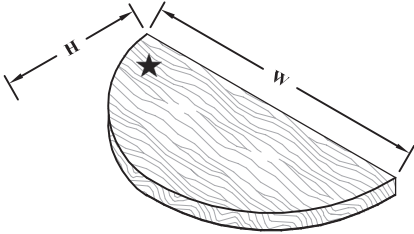
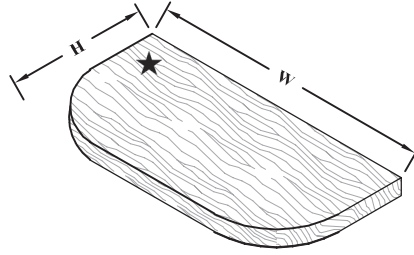
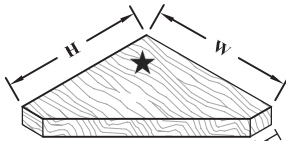
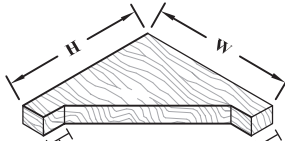
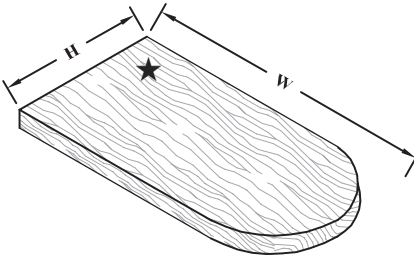
Sizes / Dimensions

1	Thickness	Solid Wood: Keystones made from solid wood are available in ¾" [19.1mm], 1" [25.4mm], 1¼" [31.8mm] and 1½" [38.1mm] thicknesses, with some exceptions. See <i>Section S.3</i> for possible thickness restrictions based on wood species. • 1½" thickness is achieved by laminating two layers together. MDF, Raw: Keystones made from raw MDF are available in ¾" [19.1mm] and 1" [25.4mm] thicknesses. Keystones with 3D Laminate (RTF) are available in ¾" [19.1mm] thickness only.
2	Minimum Size	3" x 3" [76.2mm x 76.2mm].

Keystones - END

► For PRICING ► See *Section M.4* in our current Wholesale Pricing Catalog.

Knick Knack Shelves

PC: KK100 Style A 	PC: KK300 Style B 	PC: KK200 Style C  <i>Radius "right" shown.</i>
PC: KK300 Style D 	PC: KK200 Style E 	PC: KK300 Style F 
PC: KK200 Style G  Customer Specified "A" (Typical)	PC: KK300 Style H  Customer Specified "B" (Typical) Customer Specified "A" (Typical)	PC: KK200 Style J 

Ordering & Pricing Notes: Knick Knack Shelves

Ordering Guidelines

1	Order Forms	Please use <i>Valance and Knick Knack Order Form (E-Z Form #6)</i> .
2	Ordering Information	When ordering, please specify the width (W) x height (H) as indicated on the above drawings. • Grain will run with the width dimension. See individual style notes below for other important ordering information.

Pricing

1	Pricing	Please see <i>Section M.5</i> of our current Wholesale Pricing Catalog.
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Continued on next page...

► For PRICING ► See Section M.5 in our current Wholesale Pricing Catalog.

Technical Notes: Knick Knack Shelves

Cabinet Accessory Options (Chapter M)

1	Style B	The width must equal the height. If this is not the case, please order as a Style C .
2	Style C	The width must be greater than the height. Specify radius left or right and the size of the radius. If not specified, the radius will equal the height.
3	Style E	The height will equal ½ the width. If this is not the case, please order as a Style F .
4	Style F	Specify the size of the left radius and the size of the right radius. If not specified, the radius will be ½ the height.
5	Style G	Specify dimension “A” (⅛" minimum) in Special Instructions section of order form.
6	Style H	Specify dimensions “A” (⅛" minimum) and “B” (⅛" minimum) in Special Instructions section of order form.
7	Style J	The radius is equal to ½ of the height.

Finish Options (Chapter R)

1	Finishing	When choosing to have a glaze applied, Knick Knack shelves will be glazed on both sides of the product to accommodate installation. Please see Chapter R of our current Wholesale Pricing Catalog for information on finish pricing for Knick Knack shelves.
2	3D Laminate/RTF	The ★ indicates Knick Knack options that are available with 3D Laminate/RTF. When ordering Knick Knack shelves with a wood grain 3D Laminate pattern, the grain will run with the width dimension. Back of Knick Knack shelf must be specified as either White-W300 or Almond melamine or matching 3D Laminate/RTF. D7 is not available on products using 3D Laminate (RTF). D33 will be used instead.

General Information (Chapter A)

1	Grain Direction	Grain will run with the width dimension (except Style K , see Section M.4).
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Material Options

1	Materials Available	Available in all of the species/grades noted in Section M.7 of our current Wholesale Pricing Catalog .
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Profile Options (Chapter E)

1	Outside Edge Profiles	All styles of knick knack shelves come standard with a D7 outside edge profile (Section E.15). Style A knick knack shelf is available with all profiles from Section E.15 at no additional charge. D21 , D32 and D33 are also available on all other styles for an additional charge. Requests for all other shelf/profile combinations should be submitted to our Customer Support Team. When specifying an outside edge other than or in addition to D7 on Style A , please indicate where each outside edge profile should be applied by referencing location as follows: Top (T), Bottom (B), Left (L) or Right (R). For all other styles of knick knacks, additional outside edge profiles will be applied to the shaped edges only. Please submit requests for additional locations to our Customer Support Team. Applied molding outside edge profiles are only available on Style A knick knack shelves and only at ¾" [19.1mm] and 1" [25.4mm] thicknesses. See Section E.16 .
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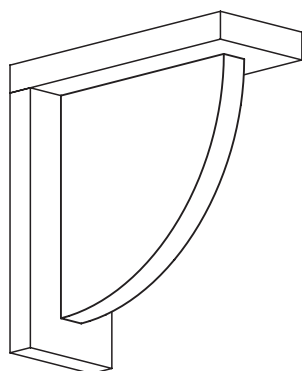
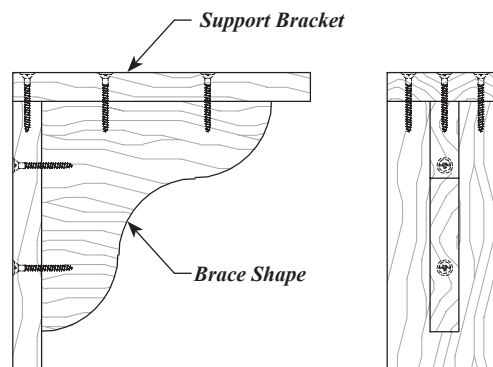
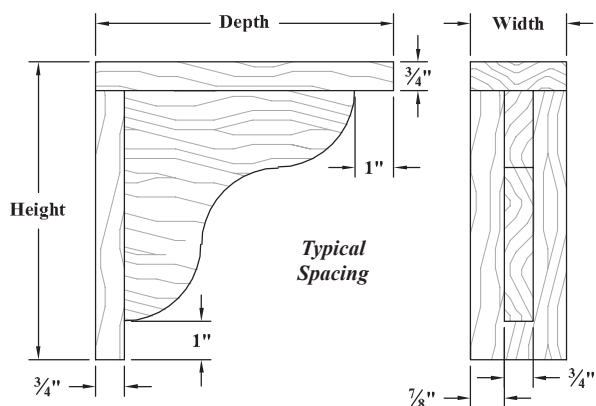
Sizes / Dimensions

1	Thickness	Knick knack shelves made from solid wood are available in ¾" [19.1mm], 1" [25.4mm], 1¼" [31.8mm] and 1½" [38.1mm] thicknesses, with some exceptions. • 1½" thickness is achieved by laminating two layers together. • See Section S.3 for possible thickness restrictions based on wood species. Knick Knack shelves made from raw MDF are available in ¾" [19.1mm] and 1" [25.4mm] thicknesses. • MDF-MR only available ¾" [19.1mm] thick. Knick Knack shelves with 3D Laminate available in ¾" [19.1mm] thickness only.
2	Minimum Size	3" x 3" [76.2mm x 76.2mm].

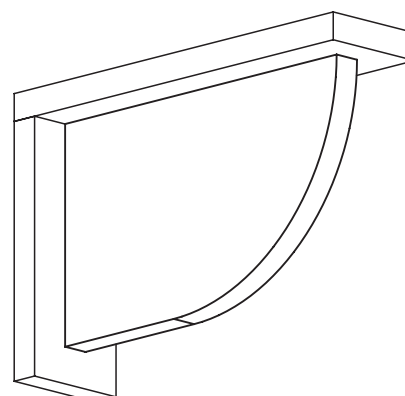
Knick Knack Shelves - END

► For PRICING ► See **Section M.5** in our current Wholesale Pricing Catalog.

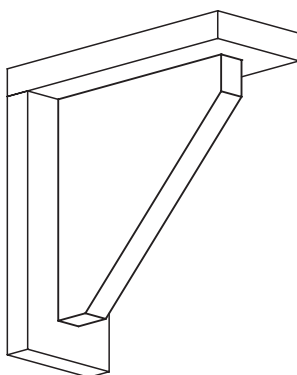
Shelf Support Assemblies



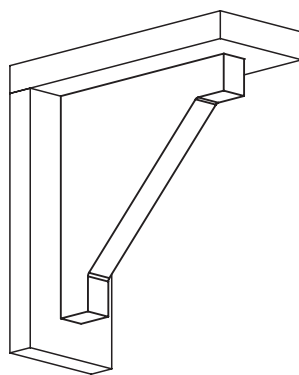
Style #1812
PC: KK300 +
Assembly Fee



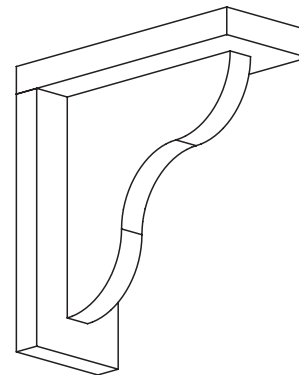
Style #1813
PC: KK300 +
Assembly Fee



Style #1814
PC: KK300 +
Assembly Fee



Style #1818
PC: KK300 +
Assembly Fee



Style #1819
PC: KK300 +
Assembly Fee

Continued on next page...

► For PRICING ► See Section M.6 in our current Wholesale Pricing Catalog.

Shelf Support Assemblies

Cabinet Accessory Options

Ordering & Pricing Notes: Shelf Support Assemblies

Ordering Guidelines

1	Order Forms	Please use <i>Valance and Knick Knack Order Form (E•Z Form #6)</i> .
2	Ordering Information	Specify the part number listed under the Shelf Support for the design required. The width, depth and height of the complete Shelf Support must be provided, as shown in the example on the previous page.
Pricing		
1	Pricing	Please see <i>Section M.6</i> of our current Wholesale Pricing Catalog .

Technical Notes: Shelf Support Assemblies

Cabinet Accessory Options (Chapter M)

1	Style #1812	The depth must equal the height. If this is not the case, please order as a Style #1813 . • Uses Style B Knick Knack shelf from <i>Section M.5</i> for brace shape.
2	Style #1813	The depth must be greater than the height. • Uses Style C Knick Knack shelf from <i>Section M.5</i> for brace shape. • Specify the size of the radius. If not specified, the radius will equal the height of brace shape.
3	Style #1814	Uses Style G Knick Knack shelf from <i>Section M.5</i> for brace shape. • Specify dimension "A" in Special Instructions section of order form.
4	Style #1818	Uses Style H Knick Knack shelf from <i>Section M.5</i> for brace shape. • Specify dimensions "A" and "B" in Special Instructions section of order form.
5	Style #1819	Uses Style D Knick Knack shelf from <i>Section M.5</i> for brace shape.

Finish Options (Chapter R)

1	3D Laminate/RTF	Shelf support assemblies are not available with 3D Laminate/RTF.
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Miscellaneous

1	Braces	Centered on the support brackets. Attached with precision bored screws.
---	--------	--

Sizes/Dimensions

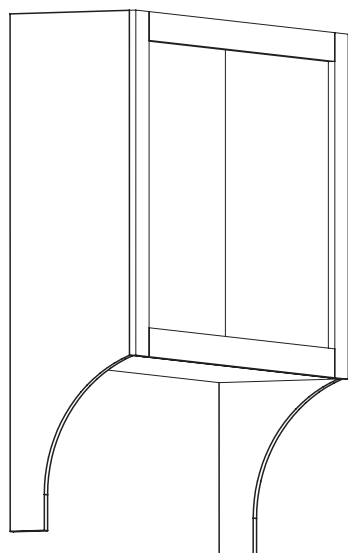
1	Thickness	All components will be standard at ¾" [19.1mm] thick.
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Shelf Support Assemblies - END

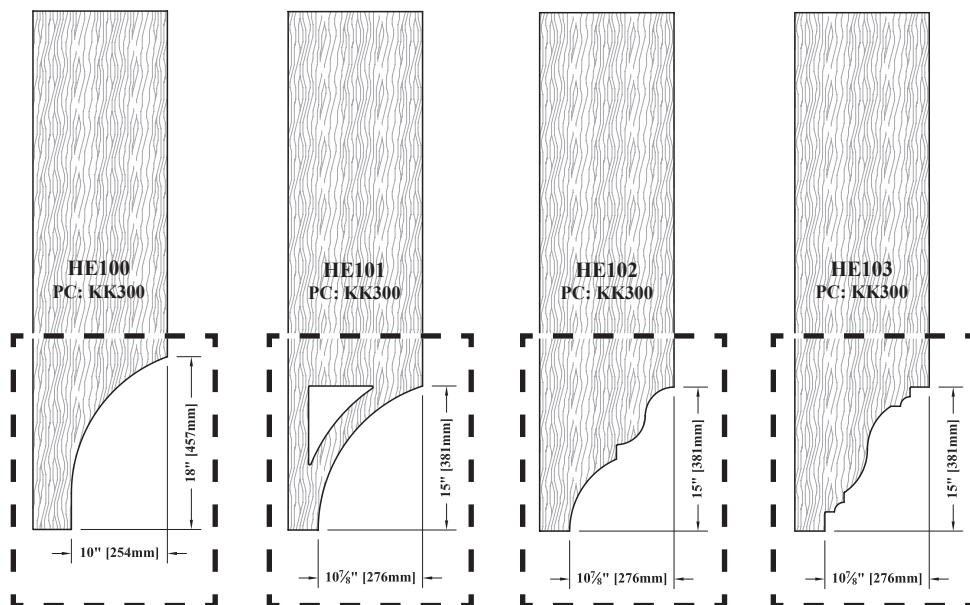
M

► For PRICING ► See *Section M.6* in our current Wholesale Pricing Catalog.

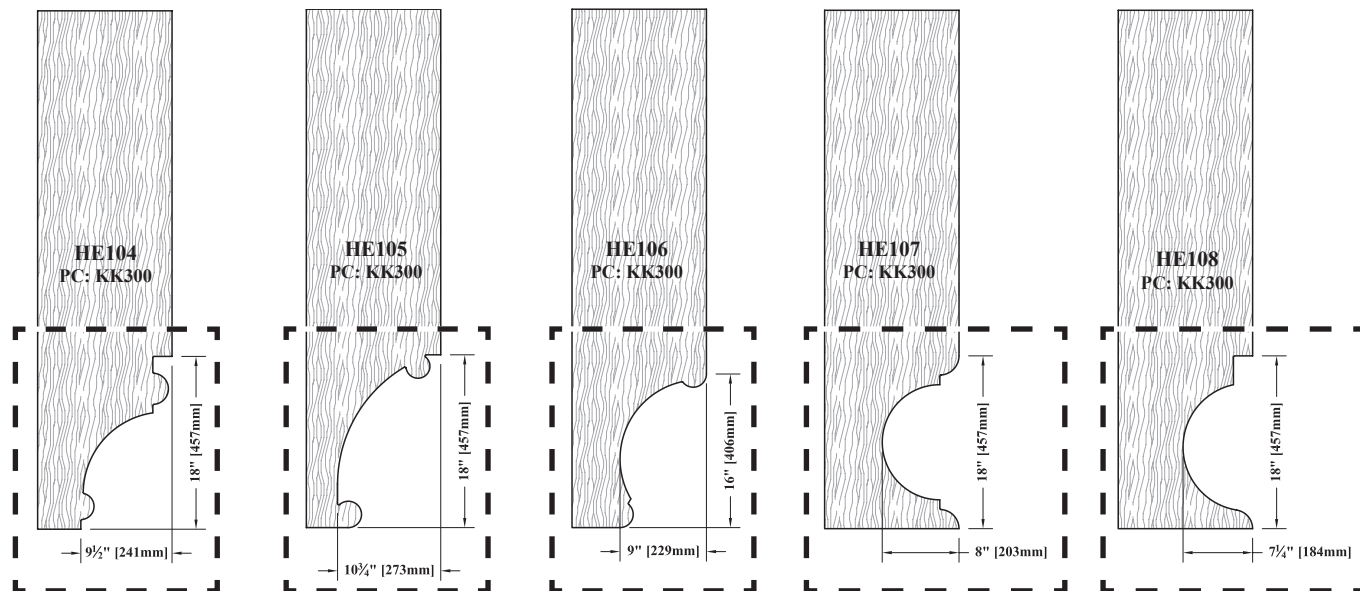
Cabinet Hutch End Panel Patterns



3-Dimensional view of a
Cabinet Hutch End Panel
(HE100) Application



M



Continued on next page...

► For PRICING ► See Section M.7 in our current Wholesale Pricing Catalog.

Ordering & Pricing Notes: Cabinet Hutch End Panels**Ordering Guidelines**

1	Order Forms	Please use <i>Molding & Miscellaneous Order Form (E•Z Form #5)</i> .
Pricing		
1	Pricing	Please see <i>Section M.7</i> of our current Wholesale Pricing Catalog .

Technical Notes: Cabinet Hutch End Panels**Material Options**

1	Materials Available	Available in all of the species/grades noted in <i>Section M.7</i> of our current Wholesale Pricing Catalog .
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Profile Options (Chapter E)

1	Outside Edge Profile	Only available with a D7 outside edge profile.
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Sizes/Dimensions

1	Thickness	Cabinet Hutch End Panels made from solid wood are available in ¾" [19.1mm] and 1" [25.4mm] thicknesses, with some exceptions. See <i>Section S.3</i> for possible thickness restrictions based on wood species. Cabinet Hutch End Panels made from raw MDF or MDF-MR are available in ¾" [19.1] thickness only.
2	Minimum Sizes	Minimum Size = Pattern Size + 1½" [38.1mm].
3	Pattern Sizes	The patterns are set dimensions, as noted in the drawings on the previous page.

Cabinet Hutch End Panels - END

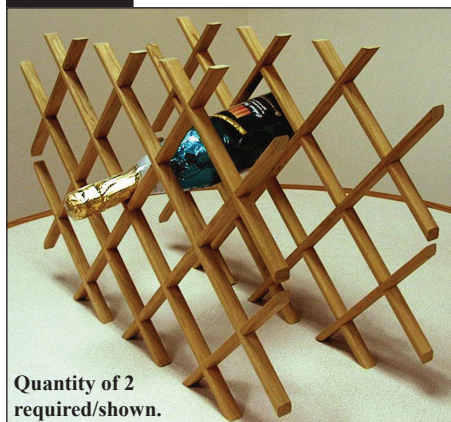
► For PRICING ► See *Section M.7* in our current Wholesale Pricing Catalog.

Cabinet Accessory Options

Wine Racks

Wine Rack Lattice Components (Quantity of Two Required)

#1087 Wine Rack Lattice Components



Quantity of 2
required/shown.

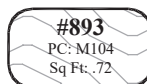
**** Part #1087 is for one component. ****
**** Two components required to store bottles. ****

Component #1087

Price Class: A101

Min. Size: 9" x 9" [228.6mm x 228.6mm]

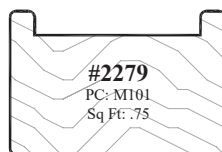
Wine Rack Lattice Moldings



#893

PC: M104

Sq Ft: .72

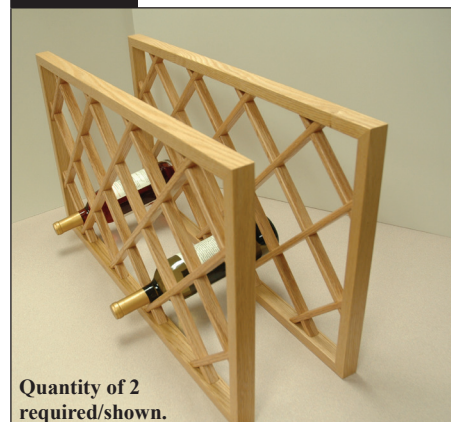


#2279

PC: M101

Sq Ft: .75

#1736 Framed W. R. Lattice Components



Quantity of 2
required/shown.

**** Part #1736 is for one component. ****
**** Two components required to store bottles. ****

Component #1736

Price Class: A102

Min. Size: 10⁷/₁₆" x 10⁷/₁₆" [265.1mm x 265.1mm]

Ordering & Pricing Notes: Wine Rack Lattice

Ordering Guidelines

1	Order Forms	Please use <i>Moldings & Miscellaneous Order Form (E-Z Form #5)</i> .
2	Quantity of 2 Required	Two Wine Rack Lattice Components (one front and one back) are required to store bottles as shown in the photos above. <i>Please order a quantity of two (2) for this application.</i>

Pricing

1	Pricing	Please see <i>Section M.8</i> of our current Wholesale Pricing Catalog .
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Technical Notes: Wine Rack Lattice

Cabinet Accessory Options (Chapter M)

1	Lattice Frame	Wine Rack Lattice Components are available with a frame (#1736) or without a frame (#1087).
---	---------------	---

Miscellaneous

1	Installation	Attachment to your cabinets can be accomplished by pin-nailing into place, or by using wood blocks.
---	--------------	---

Molding Options (Chapter N)

1	#1087 Assembly	Wine Rack Lattice Component #1087 is cut and assembled from individual molding #893. Molding #893 is available in 8' [2438.4mm] lengths for you to customize your own pattern. See <i>Section N.9</i> .
2	#1736 Assembly	Wine Rack Lattice Component #1736 is cut and assembled from individual moldings #893 and #2279. Both individual moldings are available in 8' [2438.4mm] lengths for you to customize your own pattern. See <i>Section N.9</i> .

Sizes/Dimensions

1	Sizing	Custom made to the exact size that your project requires.
2	Maximum Size	96" x 96" [2438.4mm x 2438.4mm] - <i>Note, the maximum size may vary depending on the wood species chosen.</i>
3	Minimum Size	Part #1087: Minimum size is 9" x 9" [228.6mm x 228.6mm]. Part #1736: Minimum size is 10 ⁷ / ₁₆ " x 10 ⁷ / ₁₆ " [265.1mm x 265.1mm].
4	Opening Sizes	Openings in the wine rack measure 4" x 4" [101.6mm x 101.6mm]. To maintain the integrity of the assembled wine lattice, WalzCraft reserves the right to modify the 4" x 4" [101.6mm x 101.6mm] opening size by +/- 1/4" [6.4mm].

Wine Rack Lattice - END

► For PRICING ► See *Section M.8* in our current Wholesale Pricing Catalog.

M.8.1

V18.2



WalzCraft.com

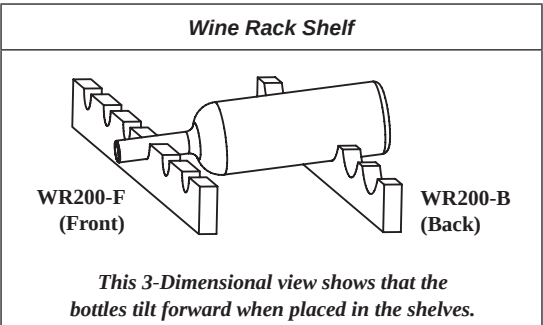
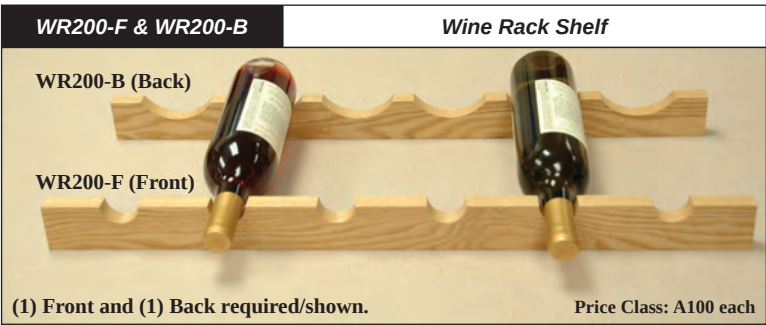


(Phone) 1-800-237-1326

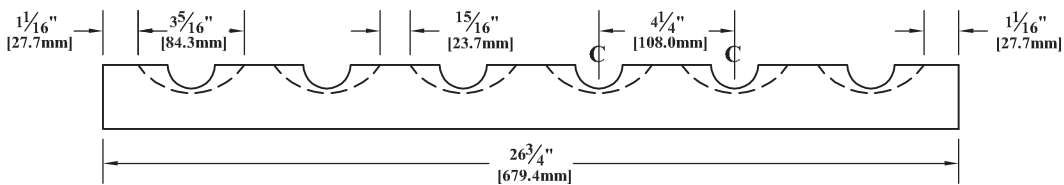
6:00AM - 5:30PM CST

(24 Hour Fax) 1-608-781-3667

Wine Rack Shelf (Front & Back Required)



Example of 6 Bottle Storage



Ordering & Pricing Notes: Wine Rack Shelf

Ordering Guidelines		
1	Order Forms	Please use <i>Moldings & Miscellaneous Order Form (E•Z Form #5)</i> .
2	Front & Back Required	There is a front component and a back component that must be manufactured as a pair.
		When ordering use the following part numbers: WR200-F (<i>front</i>) and WR200-B (<i>back</i>).
		Wine rack shelves must be ordered in sets only.
Pricing		
1	Pricing	Please see <i>Section M.8</i> of our current Wholesale Pricing Catalog .

M

Technical Notes: Wine Rack Shelf

Finish Options (Chapter R)		
1	3D Laminate (RTF)	Wine rack shelf components are not available with 3D Laminate/RTF.
Profile Options (Chapter E)		
1	Outside Edge Profile	D7 is the standard outside edge.
Sizes /Dimensions		
1	Size Availability	Available in widths from 5½" [139.7mm] to 96" [2438.4mm].
		Available in heights from 2" [50.8mm] to 6" [152.4mm].
2	Bottle Cutouts	Bottle cutouts are spaced 4¼" [108.0mm] on center.
		Cut-out dimensions: Back = 84.3mm (W) x 22.4mm (D), Front = 38.1mm (W) x 19.1mm (D)
		Minimum flat at left and right is 1⅛" [27.7mm].
3	Thickness	Available ¾" [19.1mm] and 1" [25.4] thick only.

Wine Rack Shelf - END

► For PRICING ► See Section [M.8](#) in our current Wholesale Pricing Catalog.

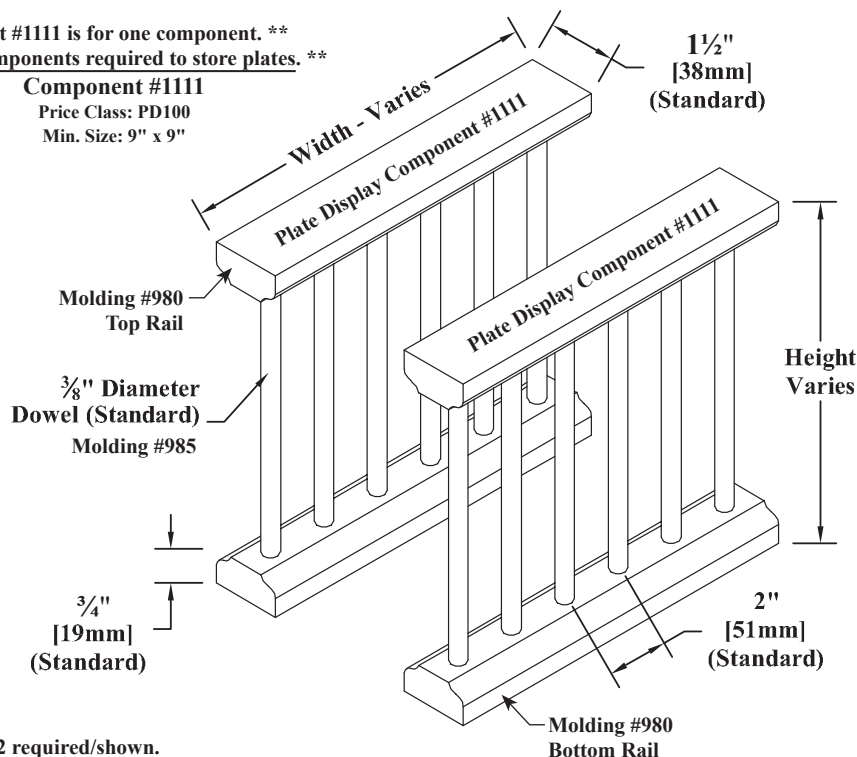
#1111

Plate Display Components (Quantity of Two Required)

** Part #1111 is for one component. **
 ** Two components required to store plates. **

Component #1111

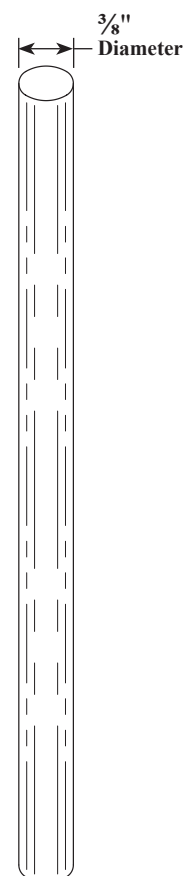
Price Class: PD100
 Min. Size: 9" x 9"



Quantity of 2 required/shown.

#985

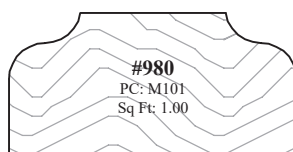
Dowel Molding



#985
 PC: M104
 Sq Ft: .70

#980

Plate Display Molding



Ordering & Pricing Notes: Plate Display

Ordering Guidelines

1	Order Forms	Please use <i>Moldings & Miscellaneous Order Form (E•Z Form #5)</i> .
2	Quantity of 2 Required	Two plate display components (<i>one front and one back</i>) are required to store plates. Please order a quantity of two (2) for this application. When ordering, use part #1111

Pricing

1	Pricing	Please see <i>Section M.9</i> of our current Wholesale Pricing Catalog.
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Technical Notes: Plate Display

Molding Options (Chapter N)

1	#1111 Assembly	Plate Display Component #1111 is cut and assembled from individual moldings #985 and #980. Both individual moldings are available in 8' lengths for you to customize your own display. See <i>Section N.9</i> .
---	----------------	---

Sizes / Dimensions

1	Sizing	Custom made to the exact size that your project requires.
2	Spindles	The spindles are 3/8" [9.5mm] diameter, spaced at 2" [50.8mm] on center.
3	Minimum Size	Plate Display Component #1111 minimum size is 9" x 9" [228.6mm x 228.6mm].

Plate Display - END

► For PRICING ► See *Section M.9* in our current Wholesale Pricing Catalog.

M.9.1

V18.2



WalzCraft.com



(Phone) 1-800-237-1326

6:00AM - 5:30PM CST

(24 Hour Fax) 1-608-781-3667

Appliance Garage Kits

Cabinet Accessory Options

Straight Unit: Model #AGS (24"W x 11¼"D x 18½"H)



OS

Wood Species and Grade			WCI Item #
ALDER		Natural /Standard Grade	133326
CHERRY		Natural /Standard Grade	133324
HICKORY		Natural /Standard Grade	133325
MAPLE	Hard	Natural /Standard Grade	133323
OAK	Red	Natural /Standard Grade	133322
Sq.Ft. for Finishing			10

Corner Unit: Model #AGC (17"W x 11½"D x 18½"H) For Standard 24" Corner Unit



OS

Wood Species and Grade			WCI Item #
ALDER		Natural /Standard Grade	133321
CHERRY		Natural /Standard Grade	133319
HICKORY		Natural /Standard Grade	133320
MAPLE	Hard	Natural /Standard Grade	133318
OAK	Red	Natural /Standard Grade	133317
Sq.Ft. for Finishing			9

Ordering & Pricing Notes: Appliance Garage Kits

Ordering Guidelines

1	Order Forms	Please use <i>Appliance Garage/Tambour Door Order Form (E•Z Form #5.2)</i> .
Pricing		
1	Pricing	Please see <i>Section M.10</i> of our current Wholesale Pricing Catalog.

Technical Notes: Appliance Garage Kits

Cabinet Accessory Options (Chapter M)

1	Garage Kits	Kit includes face frame, end panels (2), tambour door and adjustable spring tension track system. Track system and door are pre-mounted to face frame. Individual component parts for appliance garage kits are <i>not</i> available. Sold as complete kits only.
2	Installation Instructions	Installation instructions are included with the kits and can also be found on WalzCraft's website: Resources /Technical Information.

Design Options (Chapter G)

1	Simulated Distressing	All simulated distressing options are available.
---	-----------------------	--

Finish Options (Chapter R)

1	Finishing	Available unfinished or pre-finished.
2	Glazing	Available with solvent wiped and dry wiped glaze only.

Material Options

1	Material	The end panel/side panel material is made up of ¾" [9.5mm] ply with an MDF core and a plain sliced veneer face.
---	----------	---

Wood Specie Options (Chapter S)

1	Available Species	Available in Alder, Cherry, Hickory, Maple-Hard, Oak-Red.
---	-------------------	---

Appliance Garage Kits - END

OS = Product outsourced from other vendor.

► For PRICING ► See Section M.10 in our current Wholesale Pricing Catalog.

Cabinet Accessory Options

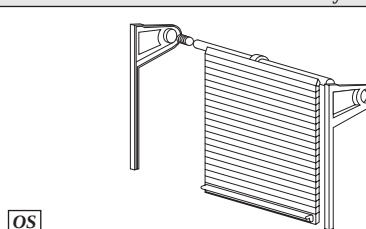
Tambour Door & Track System



Installation Instructions Included

WalzCraft highly recommends that you wait until you have the Tambour Door & Track System on hand before building the cabinet that will house the unit, as this will ease the installation process.

Face Frame Track System



Door Styles

SW-30 (Solid Wood)



3/4" Wide Slats x 7/16" Thick

V-3 (Wood Veneer)



1/2" Wide Slats x 7/32" Thick

Ordering & Pricing Notes: Tambour Door & Track System

Ordering Guidelines

1	Order Forms	Please use Appliance Garage/Tambour Door Order Form (E•Z Form #5.2) .
---	-------------	--

Pricing

1	Pricing	Please see Section M.11 of our current Wholesale Pricing Catalog .
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Technical Notes: Tambour Door & Track System

Cabinet Accessory Options (Chapter M)

1	Tambour Door & Track System	Includes quality tambour door with hand pull and spring tension tambour track system, packaged together in a carton. Track system consists of two PVC guide rails, wood dowel, donut(s), and spring tension.
		Easily mounts to the back of face frame.
2	Face Frame Track System	Door Widths/Slat Lengths (SL): 15" [381.0mm], 24" [609.6mm] and 30" [762.0mm]. Door Height: 18" [457.2mm]. Track Height: 18" [457.2mm]. Can be trimmed.
3	Installation Instructions	Installation instructions are included with the systems and can also be found on WalzCraft's website: Resources/Technical Information.

Design Options (Chapter G)

1	Simulated Distressing	All simulated distressing options are available on solid wood tambour doors (Tambour Door Style SW-30 only).
---	-----------------------	---

Finish Options (Chapter R)

1	Finishing	Available unfinished or pre-finished.
2	Glazing	Available with solvent wiped and dry wiped glaze only.

Wood Specie Options (Chapter S)

1	Available Species	Available in Cherry, Hickory, Maple-Hard, Oak-Red.
---	-------------------	--

Continued on next page...

OS = Product outsourced from other vendor.

► For PRICING ► See Section [M.11](#) in our current Wholesale Pricing Catalog.

M.11.1
V19.1



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Tambour Door & Track System

Cabinet Accessory Options

Tambour Door & Track - Face Frame Style

Wood Species & Grade			Door Style	WCI Item #
15"SL x 18" [381.0mm SL x 457.2mm] - Face Frame Style (Sq.Ft. for Finishing = 2.25)				
CHERRY		Natural/Standard Grade	SW-30	165859
			V-3	165858
HICKORY		Natural/Standard Grade	SW-30	165857
			V-3	165856
MAPLE	Hard	Natural/Standard Grade	SW-30	165855
			V-3	165854
OAK	Red	Natural/Standard Grade	SW-30	165853
			V-3	165852
24"SL x 18" [609.6mm SL x 457.2mm] - Face Frame Style (Sq.Ft. for Finishing = 3.0)				
CHERRY		Natural/Standard Grade	SW-30	165867
			V-3	165866
HICKORY		Natural/Standard Grade	SW-30	165865
			V-3	165864
MAPLE	Hard	Natural/Standard Grade	SW-30	165863
			V-3	165862
OAK	Red	Natural/Standard Grade	SW-30	165861
			V-3	165860
30"SL x 18" [762.0mm SL x 457.2mm] - Face Frame Style (Sq.Ft. for Finishing = 3.75)				
CHERRY		Natural/Standard Grade	SW-30	165875
			V-3	165874
HICKORY		Natural/Standard Grade	SW-30	165873
			V-3	165872
MAPLE	Hard	Natural/Standard Grade	SW-30	165871
			V-3	165870
OAK	Red	Natural/Standard Grade	SW-30	165869
			V-3	165868

Tambour Door & Track System - END

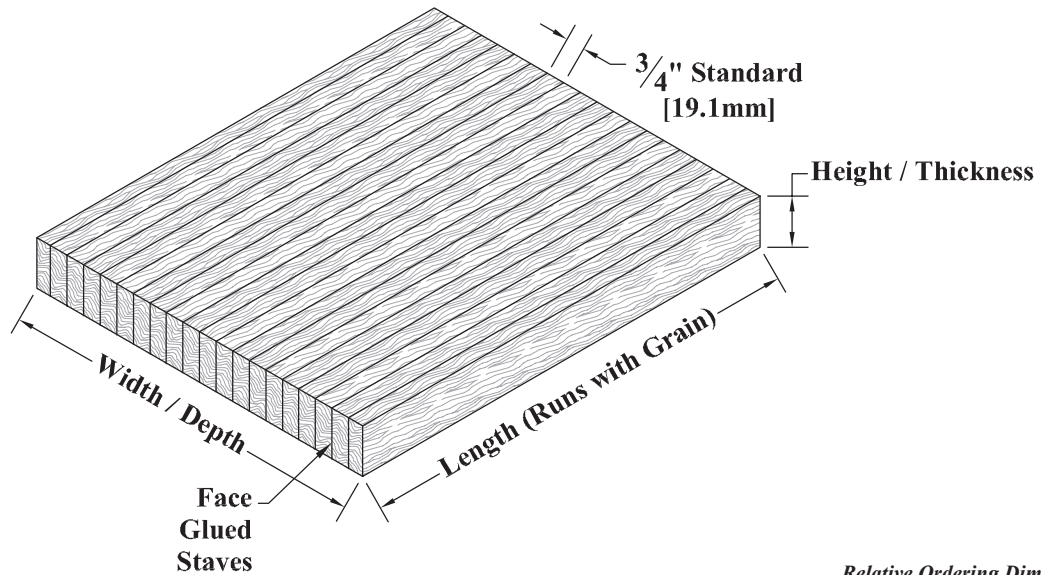
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► For PRICING ► See Section [M.11](#) in our current Wholesale Pricing Catalog.



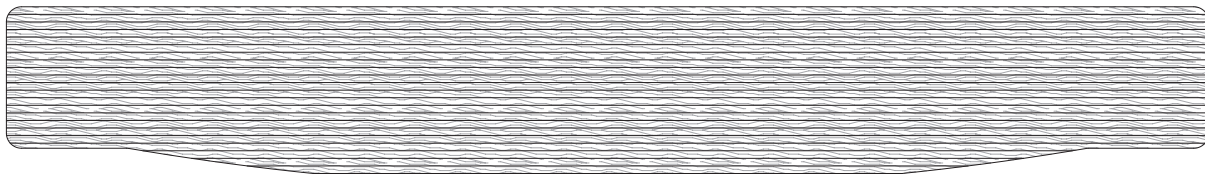
Butcher Block Construction

Style 2227



Relative Ordering Dimensions

Butcher Block Countertop Design Patterns

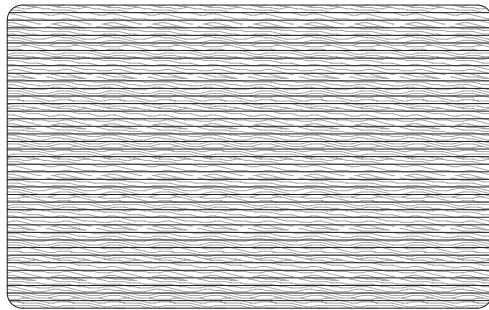


"Bumpout" (Shown with 1½" Radius Corners)

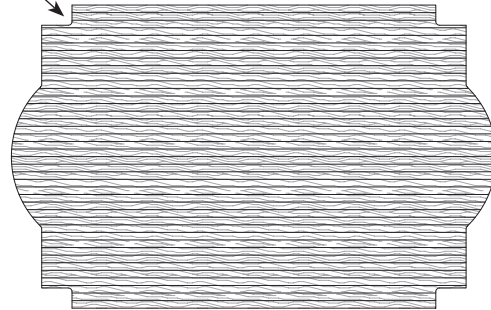
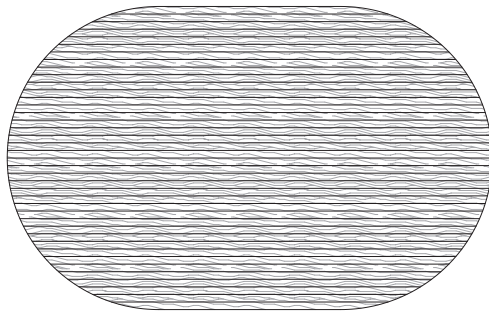
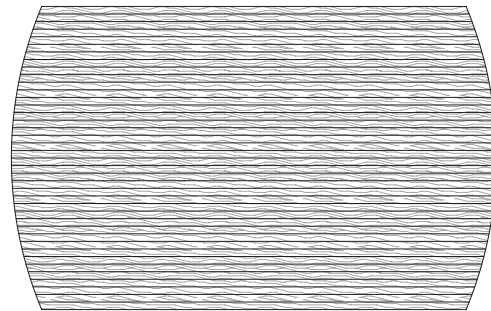
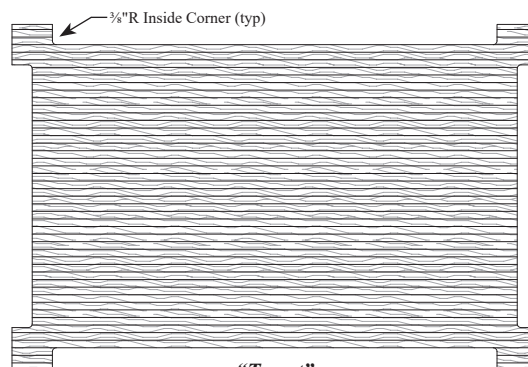
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► For PRICING ► See Section M.12 in our current Wholesale Pricing Catalog.

Butcher Block Countertop Design Patterns...continued

*"Classic" (Shown with 1½" Radius Corners)*

¾"R Inside Corner (typ)

*"Crown"**"Race Track"**"Radius"**"Turret"*

Ordering & Pricing Notes: Butcher Block

Ordering Guidelines

1	Order Forms	Please use <i>Molding & Miscellaneous Order Form (E•Z Form #5)</i> .
2	Ordering Guidelines	When choosing one of the countertop design patterns from the previous page, please include a drawing with the specific dimensions, along with your order forms. - The "Classic" and the "Bumpout" butcher block designs require you to specify the size of the radius corners. - Radius corner are available from ⅛" [3.2mm] up to 3" [76.2mm] in ⅛" [3.2mm] increments.
Pricing		
1	Pricing	Please see <i>Section M.12</i> of our current Wholesale Pricing Catalog .

Notes Continued on next page...

► For PRICING ► See Section M.12 in our current Wholesale Pricing Catalog.

Cabinet Accessory Options

Butcher Block (Face Glued Staves)

Technical Notes: Butcher Block...continued

Cabinet Accessory Options (Chapter M)

1	Construction	Butcher Blocks are constructed using ¾" wide [19.1mm] (standard) solid wood staves that are face glued using glue that is FDA approved for indirect food contact. • The two outer most staves may vary from ½" [12.7mm] wide to 1" [25.4mm] wide to achieve desired finished width.
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Finish Options (Chapter R)

1	Finishing	Available unfinished only. WalzCraft recommends sealing your Butcher Block with mineral oil or some other food safe finish promptly upon receipt of product, and regularly throughout its lifetime.
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General Information (Chapter A)

1	Warranty	Butcher Block is not warranted against water damage. Butcher Block is not warranted against cracking and splitting. WalzCraft will not warrant Butcher Block that has been glued down with caulk or adhesive, as they do not allow for the proper expansion and contraction of the wood. To allow the free-floating motion caused by the natural expansion and contraction of the wood, WalzCraft recommends using as few fasteners as possible. In conjunction, pilot holes must be drilled into the butcher block for the appropriate screw size to prevent the wood from splitting.
2	Exposure to Liquids	WalzCraft recommends that you sanitize your Butcher Block by wiping all surfaces down with mild dish soap and water. Dry all surfaces thoroughly and promptly with a dry towel. • <u>Do not</u> put Butcher Block into dishwasher. • <u>Do not</u> allow Butcher Block to be submerged or to soak in water. • <u>Do not</u> allow liquids of any type to stand on the Butcher Block for long periods of time. • <u>Do not</u> use harsh detergents of any kind to wash your Butcher Block.

Profile Options (Chapter E)

1	Outside Edge Profile	Butcher Block comes standard with a D7 outside edge profile. Additional outside edge profiles are available for all Design Patterns <i>except</i> "Crown" and "Turret". See our website for compatibility chart of available profiles. The "Crown" and "Turret" Design Patterns are only available with a D7 outside edge profile.
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Sizes/Dimensions

1	Thickness	Available in heights/thicknesses of ¾" [19.1mm], 1" [25.4mm], 1¼" [31.8mm], 1½" [38.1mm], 2" [50.8mm], 2½" [63.5mm] & 3" [76.2mm]. For other heights/thicknesses, please contact our Customer Support Team.
2	Minimum/Maximum	Minimum size of 6" [152.4mm] Wide x 12" [304.8mm] Long. Maximum size of 50" [1270.0mm] Wide x 120" [3048.0mm] Long. Lengths greater than 8' [2438.4mm] are subject to availability. <i>Please note that the choice of wood species and grade can impact the availability of lengths greater than 8' [2438.4mm].</i>
3	Sizes Over 21 Sq. Ft.	Due to size and weight concerns, Butcher Blocks over 21 square feet will be reviewed by our Custom Engineered Team prior to placing your order into production.

Wood Specie Options (Chapter S)

1	Available Wood Species	Available in the solid wood species shown in the price grids in Section M.12 of our current Wholesale Pricing Catalog . Not available with Rustic Grade wood species.
2	Grain Pattern - Face Glued Staves	Staves for butcher block tops are face glued (see drawing at beginning of section). As such, your wood species selection will represent the edge of the assembled butcher block top. The top surface may appear to have a different cut/pattern, such as quarter sawn or straight grain.

Butcher Block - END

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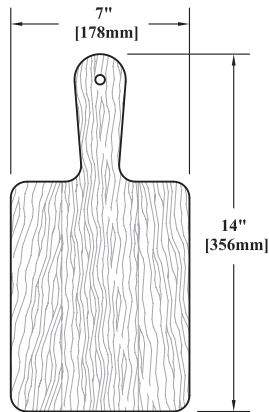
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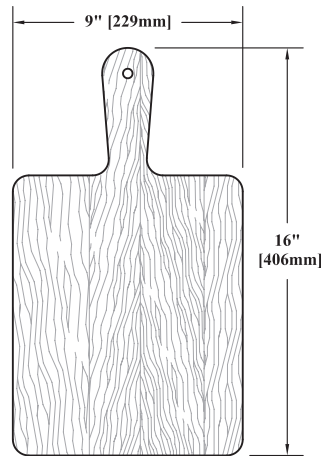
Cabinet Accessory Options

Cutting Boards

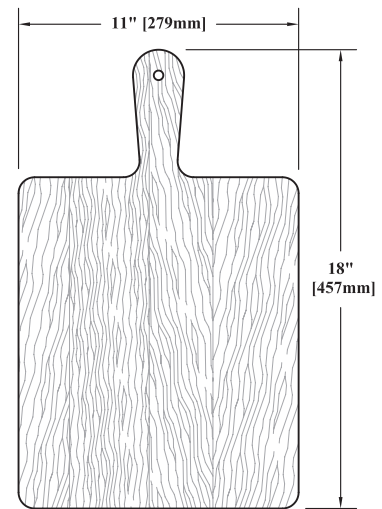
Cutting Boards with Handles



Style 1115
PC: CB100

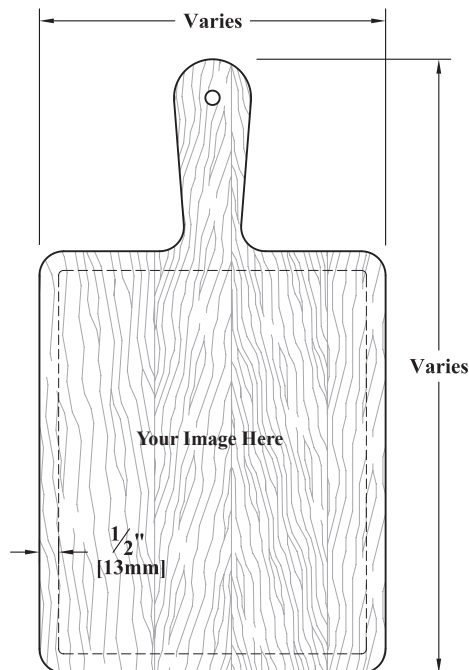


Style 1118
PC: CB200

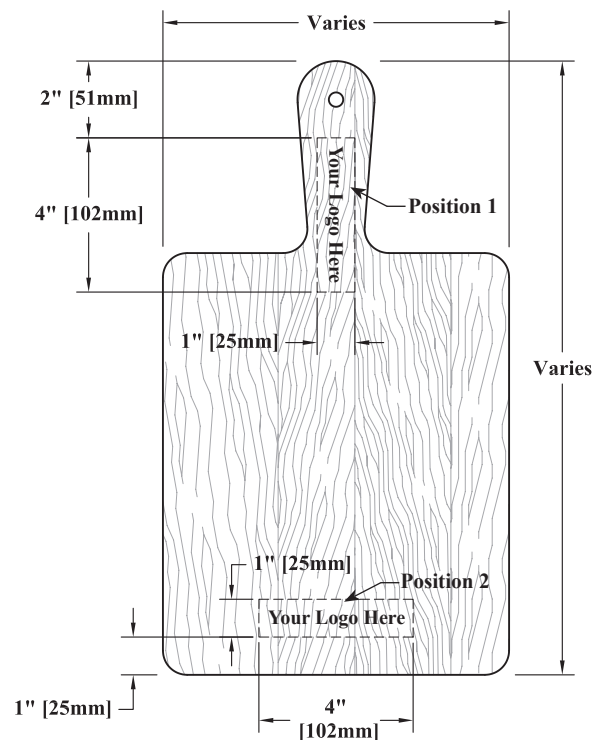


Style 1119
PC: CB300

Laser Engraving Option - Personalized/Keepsake



Laser Engraving Option - Business Logo (BL)



► **For PRICING** ► See Section M.13 in our current Wholesale Pricing Catalog.

Ordering & Pricing Notes: Cutting Boards

Ordering Guidelines

1	Order Forms	Please use <i>Molding & Miscellaneous Order Form (E•Z Form #5)</i> .
2	Ordering Guidelines	<u>Cutting Board (No Laser Engraving)</u> When ordering, please specify the following: • Wood species and grade. • Cutting board quantity, style number (#1115, #1118, or #1119) and description. <u>Cutting Board with Personalized/Keepsake Laser Engraving</u> When ordering, please specify the following: • Wood species and grade. • Cutting board quantity, style number (#1115, #1118, or #1119) and description. • Drawing with location of personalized/keepsake image. • If not already on file with WalzCraft, please submit your personalized/keepsake image file (EPS, JPEG, TIF). • See <i>Design Options > Laser Engraving</i> notes below for more information. <u>Cutting Board with Business Logo Laser Engraving</u> When ordering, please specify the following: • Wood species and grade. • Cutting board quantity, style number (#1115BL, #1118BL, or #1119BL) and description. • Location of business logo (Position 1 or Position 2) ◦ If deviating from these positions, please supply a drawing of your required location. • If not already on file with WalzCraft, please submit your business logo image file (EPS, JPEG, TIF). • See <i>Design Options > Laser Engraving</i> notes below for more information.
Pricing		
1	Pricing	Please see <i>Section M.13</i> of our current Wholesale Pricing Catalog .

Technical Notes: Cutting Boards

Cabinet Accessory Options (Chapter M)

1	Construction	Cutting boards are constructed using solid wood staves that are edge glued using glue that is FDA approved for indirect food contact.
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Design Options (Chapter G)

1	Laser Engraving	Cutting boards can be ordered plain or can be personalized by adding a laser engraved image of your own (something other than your company's business logo). • When choosing either of these options, please use Style #1115, #1118, or #1119. Cutting boards can also be engraved with your company's business logo. • WalzCraft views the engraving of your company's logo on cutting boards as a promotional item for your business. • As such, you will receive a 30% discount when having your company's logo engraved on the cutting board. • When choosing this option, please use Style #1115BL, #1118BL or #1119BL. Please contact our Customer Support Team with your laser engraving requests. Images need to be submitted in one of the following formats: EPS (vector art preferred), high resolution JPEG or TIF files. (JPEG and TIF files must be at least 600 DPI.) Due to variations in image designs, we will provide you with a CAD approval drawing and price quote before an order can be placed.
---	-----------------	--

Finish Options (Chapter R)

1	Finishing	Available unfinished only. WalzCraft recommends sealing your cutting board with mineral oil or some other food safe finish promptly upon receipt of product, and regularly throughout its lifetime.
---	-----------	---

General Information (Chapter A)

1	Warranty	Cutting boards are not warranted against water damage. Cutting boards are not warranted against cracking and splitting.
2	Exposure to Liquids	WalzCraft recommends that you sanitize your cutting board by wiping all surfaces down with mild dish soap and water. Dry all surfaces thoroughly and promptly with a dry towel. • <u>Do not</u> put cutting board into dishwasher. • <u>Do not</u> allow cutting board to be submerged or to soak in water. • <u>Do not</u> allow liquids of any type to stand on the cutting board for long periods of time. • <u>Do not</u> use harsh detergents of any kind to wash your cutting board.

Continued on next page...

► For PRICING ► See Section M.13 in our current Wholesale Pricing Catalog.

Technical Notes: Cutting Boards...continued**Profile Options (Chapter E)**

1	Outside Edge Profile	Cutting boards come standard with a D29 outside edge profile.
----------	-----------------------------	--

Sizes/Dimensions

1	Thickness	Cutting Boards are only available $\frac{5}{8}$ " [15.9mm] thick.
2	Sizes	Available in the three sizes noted in drawings.

Wood Specie Options (Chapter S)

1	Available Wood Species	Available in the solid wood species shown in the price grids in Section M.13 of our current Wholesale Pricing Catalog .
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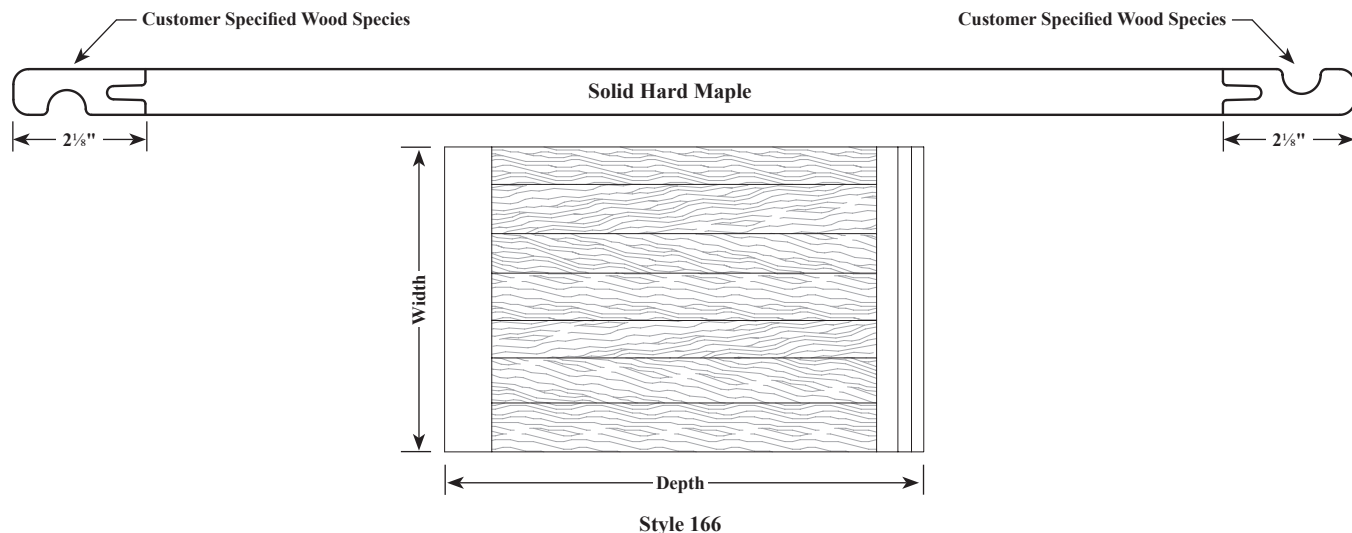
Cutting Boards - END

► For PRICING ► See **Section M.13** in our current Wholesale Pricing Catalog.



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Solid Maple Bread Boards (Custom Sizes)



Ordering & Pricing Notes: Bread Boards

Ordering Guidelines

- | | | |
|---|-------------|--|
| 1 | Order Forms | Please use <i>Molding & Miscellaneous Order Form (E•Z Form #5)</i> . |
|---|-------------|--|

Pricing

- | | | |
|---|---------|--|
| 1 | Pricing | Please see <i>Section M.14</i> of our current Wholesale Pricing Catalog . |
|---|---------|--|

Technical Notes: Bread Boards

Cabinet Accessory Options (Chapter M)

- | | | |
|---|--------------|--|
| 1 | Construction | Bread boards are constructed using solid wood staves that are edge glued using glue that is FDA approved for indirect food contact. |
|---|--------------|--|

Finish Options (Chapter R)

- | | | |
|---|------------------------------------|--|
| 1 | Finishing - Center Cutting Surface | Available unfinished only. WalzCraft recommends sealing your bread board's center cutting surface with mineral oil or some other food safe finish promptly upon receipt of product, and regularly throughout its lifetime. |
| 2 | Finishing - Ends/Handles | Stain, SolidTone® and Glaze are available, but both ends are finished the same. |

General Information (Chapter A)

- | | | |
|---|---------------------|--|
| 1 | Warranty | Bread boards are not warranted against water damage.
Bread boards are not warranted against cracking and splitting. |
| 2 | Exposure to Liquids | WalzCraft recommends that you sanitize your bread board by wiping all surfaces down with mild dish soap and water. Dry all surfaces thoroughly and promptly with a dry towel.
<ul style="list-style-type: none"> Do not put bread board into dishwasher. Do not allow bread board to be submerged or to soak in water. Do not allow liquids of any type to stand on the bread board for long periods of time. Do not use harsh detergents of any kind to wash your bread board. |

Continued on next page...

► For PRICING ► See Section M.14 in our current Wholesale Pricing Catalog.

Technical Notes: Bread Boards...continued**Sizes/Dimensions**

1	Thickness	Bread Boards made from solid wood are available in thicknesses of $\frac{5}{8}$ " [15.9mm], $\frac{3}{4}$ " [19.1mm], $\frac{7}{8}$ " [22.2mm] and 1" [25.4mm], with some exceptions. See Section S.3 for possible thickness restrictions based on wood species.
2	Overall Width x Depth	Available in customer specified widths and depths.
3	Stave Widths	Individual solid wood staves are 60mm ($2\frac{3}{8}$ ") or less in width.
4	Ends/Handle Width	Each end is $2\frac{1}{8}$ " [54.0mm] wide and features an integral finger grip.

Wood Specie Options (Chapter S)

1	Available Wood Species	Center Cutting Surface: • Maple-Hard, Natural/Standard grade. • Maple-Hard, Select/Premium grade. • Maple-Hard/Soft Mix, Value/Budget grade. Ends/Handles: • Available in any of WalzCraft's standard wood species & grade from Chapter S.
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Bread Boards - END

► For PRICING ► See Section **M.14** in our current Wholesale Pricing Catalog.

Cabinet Accessory Options

Appliance Panels

Enhance any kitchen by allowing your appliance to blend seamlessly with the surrounding cabinetry with the use of Custom Appliance Panels. Many types of appliances, from refrigerators to dishwashers, are available with appliance panels. WalzCraft has created various Outside Edge Profiles to suit the specific needs of many Appliance Panel installation requirements.

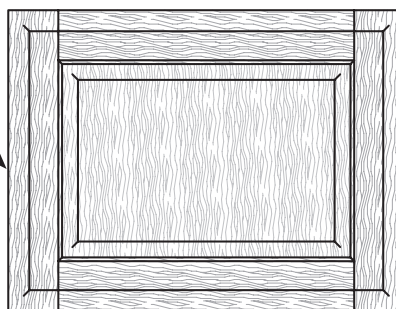
Nearly any door style can be constructed as an Appliance Panel in any of WalzCraft's standard wood species. Please refer to the owner's manual of your appliance to obtain exact size and profile requirements for your order.



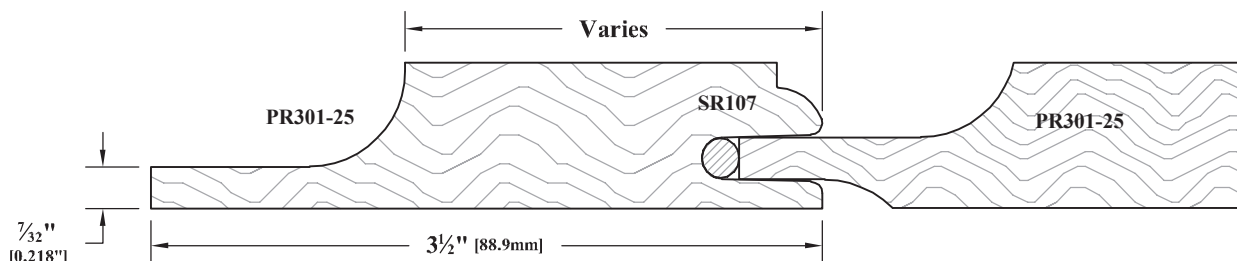
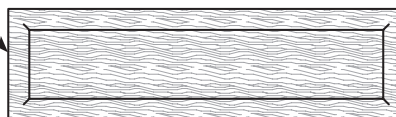
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Model "A"

Standard door, 3½" stiles & rails and a raised panel outside edge.



Order as a Look "E"
Center Panel Only.



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► For PRICING ► See Section M.15 in our current Wholesale Pricing Catalog.

M.15.1
V18.2



WalzCraft.com

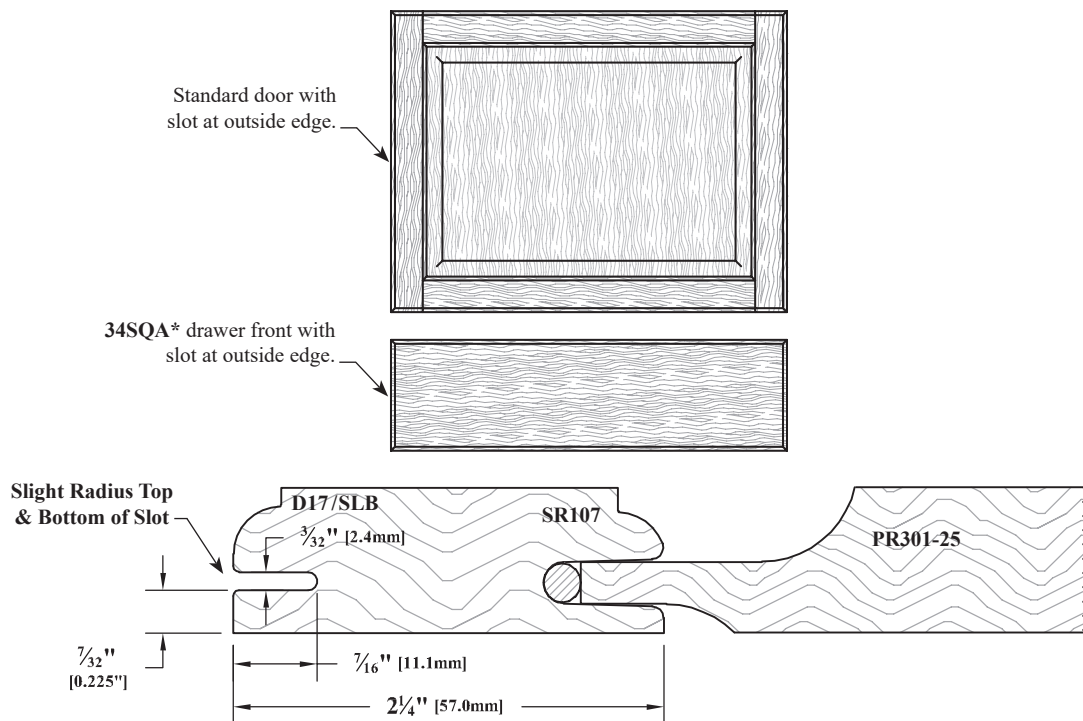


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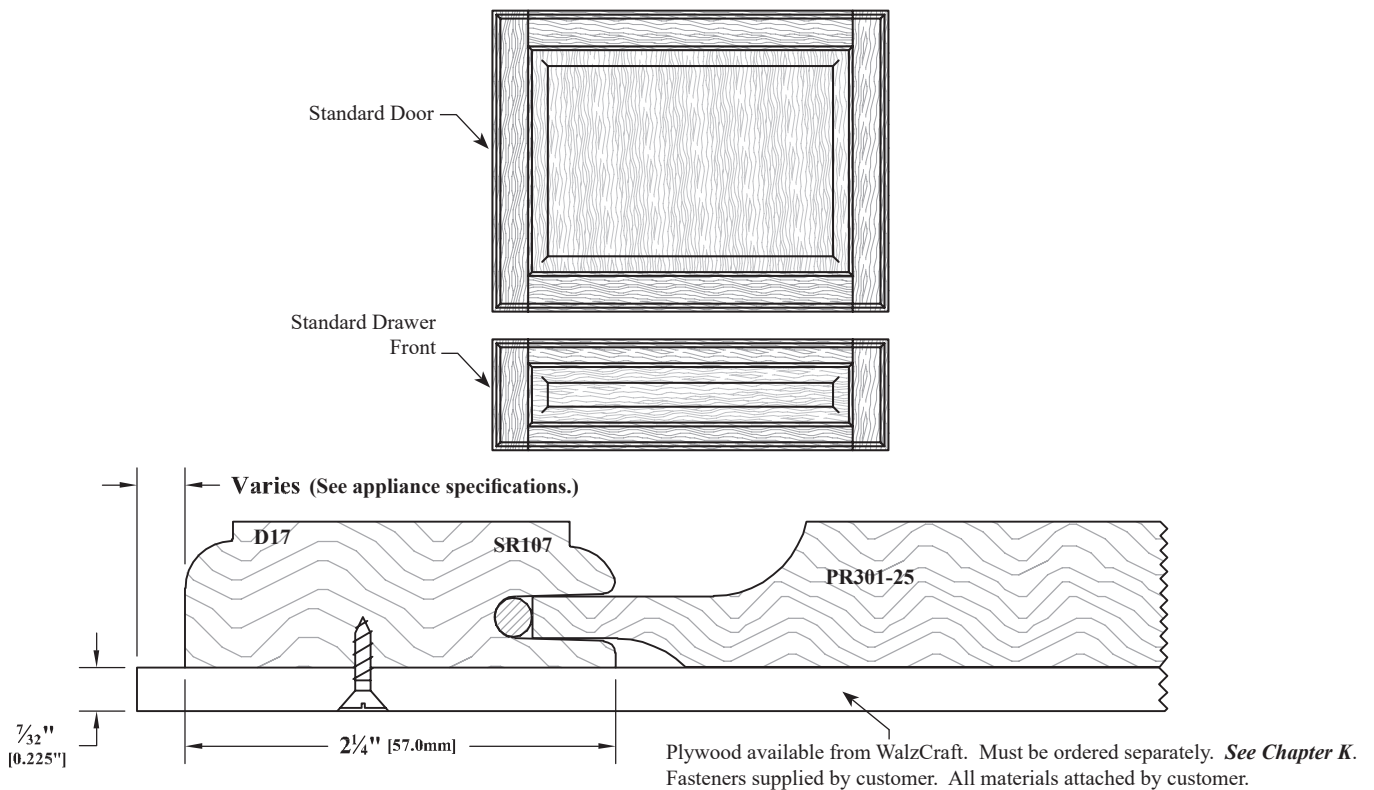
6:00AM - 5:30PM CST

(24 Hour Fax) 1-608-781-3667

Model "B"



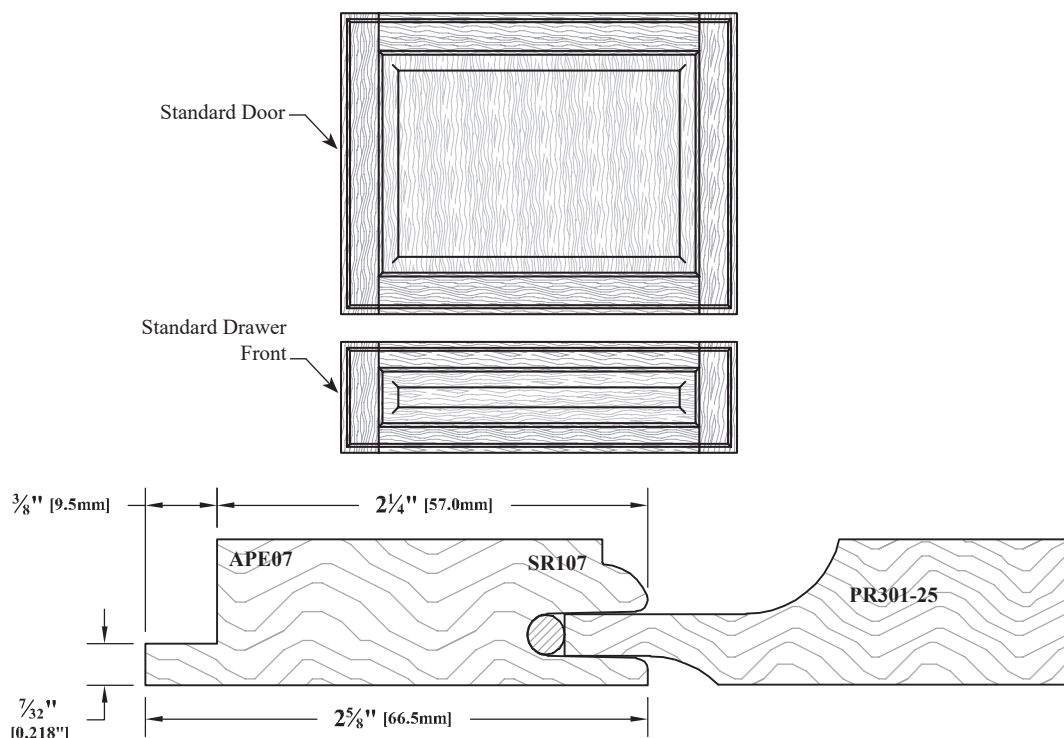
Model "C"



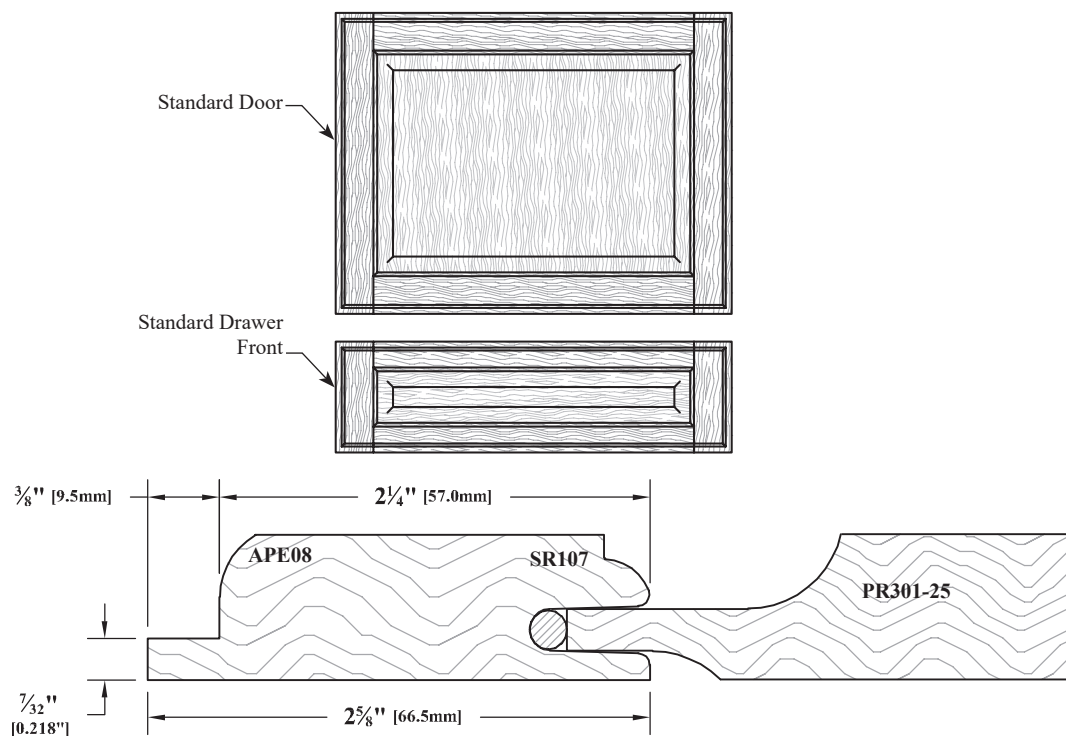
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► For PRICING ► See Section M.15 in our current Wholesale Pricing Catalog.

Model "D"



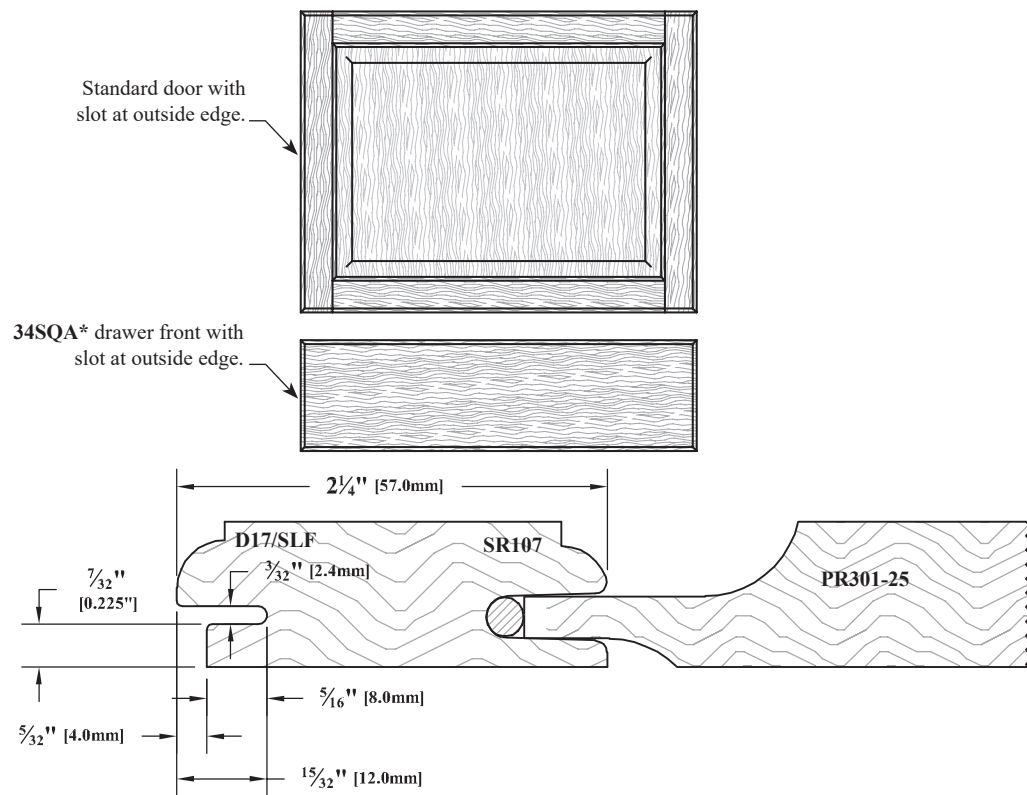
Model "E"



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► For PRICING ► See Section M.15 in our current Wholesale Pricing Catalog.

Model "F"



Continued on next page...

M

► For PRICING ► See Section **M.15** in our current Wholesale Pricing Catalog.

Ordering & Pricing Notes: Appliance Panels

Ordering Guidelines

1	Order Forms	Please use <i>Door and/or Drawer Front Order Forms (E•Z Forms #2 and #3)</i> .
---	-------------	--

Pricing

1	Pricing	Please see <i>Section M.15</i> of our current Wholesale Pricing Catalog .
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Technical Notes: Appliance Panels

Cabinet Door & Drawer Front Options (Chapter B)

1	Door Styles	Nearly any door style can be constructed as an appliance panel.
---	-------------	---

Cabinet Accessory Options (Chapter M)

1	Model "A"	Standard stile & rail width will be 3½" [88.9mm] unless noted otherwise.
		The outside edge profile on a Model A appliance panel will match the center panel profile you select, unless specified otherwise, but will be ⅛" [8.0mm] wider than the specified reveal and ½" [4.0mm] higher.
		Only available with products that are ¾" [19.3mm] thick.
		Not available RTA (Ready to Assemble).
		Available on MP600/MP6000 series Mitered Profiles with 3" [76.2mm] stiles & rails. • Not available on MP700 series profiles.
		See Look "E" - CPO (Section M.16) for center panel only options.
2	Model "B"	For available outside edge profile options, see our website under Technical Information.
		Not available with 3D Laminate (RTF).
		Available with an optional Hand Pull Rout, see <i>Section F.7</i> .
3	Model "C"	¼" [6.4mm] panels are available. See <i>Chapter K</i> for options and pricing.
		Fasteners are supplied by the customer and all materials are attached by the customer.
4	Model "D"	When ordering, please specify the APE07 for the Outside Edge Profile.
		Available on MP600/MP6000 series Mitered Profiles with 3" [76.2mm] stiles & rails. • Not available on MP700 series profiles.
		Not available with 3D Laminate (RTF).
		Available with an optional Hand Pull Rout, see <i>Section F.7</i> .
5	Model "E"	When ordering, please specify the APE08 for the Outside Edge Profile.
		Available on MP600/MP6000 series Mitered Profiles with 3" [76.2mm] stiles & rails. • Not available on MP700 series profiles.
		Not available with 3D Laminate (RTF).
		Available with an optional Hand Pull Rout, see <i>Section F.7</i> .
6	Model "F"	The Model "F" appliance panel was designed to create the look of an overlay application.
		For available Outside Edge Profile options, see our Website under Technical Information.
		Not available with 3D Laminate (RTF).
		Available with an optional Hand Pull Rout, see <i>Section F.7</i> .

Miscellaneous

1	Installation	Upon installation, if the appliance panel rattles due to groove placement, we recommend you install a cardboard spacer between the panel and the door frame.
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Sizes/Dimensions

1	Sizing	Please refer to the owners manual for your appliance to determine exact sizes.
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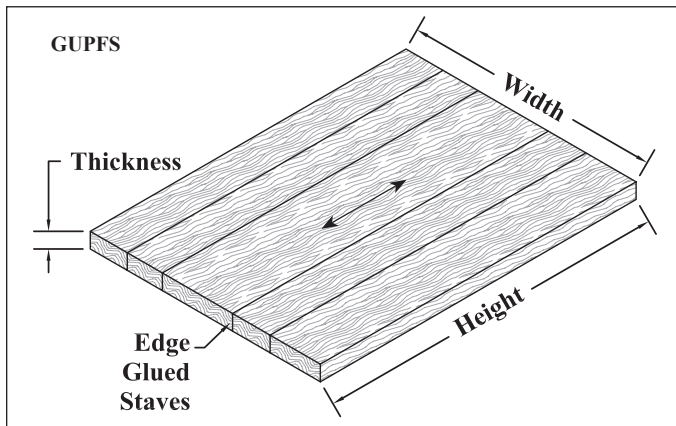
Appliance Panels - END

► For **PRICING** ► See *Section M.15* in our current Wholesale Pricing Catalog.

Glued-Up Panels & Center Panels Only

Cabinet Accessory Options

Glued-Up Panels (GUPFS) [Edge Glued Staves]



Product	Price Class	Thickness In Inches	Thickness In Millimeters
316GUPFS	GUPFS100	.187"	4.76
38GUPFS	GUPFS200	.374"	9.50
12GUPFS	GUPFS300	.500"	12.70
58GUPFS	GUPFS400	.630"	16.00
34GUPFS	GUPFS400	.750"	19.05
78GUPFS	GUPFS500	.875"	22.23
1GUPFS	GUPFS500	1.000"	25.40
118GUPFS	GUPFS600	1.125"	28.58
114GUPFS	GUPFS700	1.250"	31.75

Ordering & Pricing Notes: Glued-Up Panels (GUPFS)

Ordering Guidelines

1	Order Forms	Please use Door Order Form (E•Z Form #2) .
Pricing		
1	Pricing	Please see Section M.16 of our current Wholesale Pricing Catalog .

Technical Notes: Glued-Up Panels (GUPFS)

Design Options (Chapter G)

1	CPFR	Center panel face routing will follow the grain direction.
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Functional Options (Chapter F)

1	Hinge Boring	Glued-Up Panels (GUPFS) are not available with hinge boring. If looking for a solid wood slab to use as a door, please see Slab & Batten Doors in Section B.9 .
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General Information (Chapter A)

1	Grain Direction	Arrows (↔) shown throughout indicate standard grain direction.
2	Sanding	Glued-Up Panels are finish sanded in the same manner as our doors, and trimmed to the size you order. See Section A.6 for more information on finish sanding.
3	Warranty	Please see Section A.8 - Warranties for more information on Glued-Up Panel expansion/contraction, warping, bowing and twisting.

Material Options

1	Availability	Available in solid wood only. • For an MDF or MDF-MR panel with no profiles, please see Sheet Stock (Section K.1). • For an MDF or MDF-MR panel with a profile, please see Door Style 500 (Section V.1).
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Miscellaneous

1	Construction	Staves are edge glued.
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Profile Options (Chapter E)

1	Outside Edge Profiles	34GUPFS, 78GUPFS and 1GUPFS are available with your choice of outside edge profiles in Section E.15 .
		12GUPFS, 58GUPFS, 118GUPFS and 114GUPFS are available with outside edge profiles D7 , D32 and D33 .
		316GUPFS and 38GUPFS are only available with D7 .

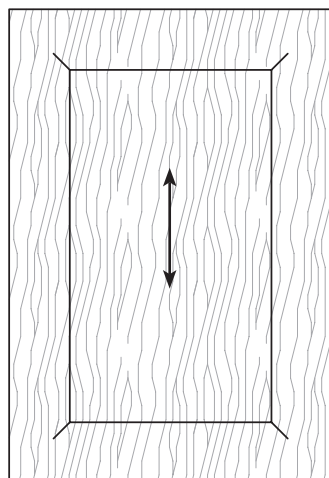
Sizes/Dimensions

1	Minimum and Maximum Sizes	The minimum size for construction is 6½"W x 3"H [153.2mm x 76.2mm]. The maximum size is 48"W x 96"H [1219.2mm x 2438.4mm].
2	Thickness	See Section S.3 for possible thickness restrictions based on wood species.

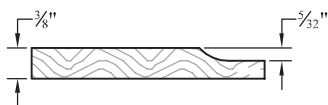
Glued-Up Panels (GUPFS) - END

► For PRICING ► See **Section M.16** in our current Wholesale Pricing Catalog.

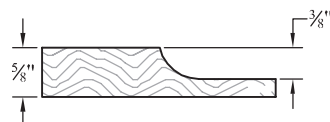
Center Panels Only (CPO)



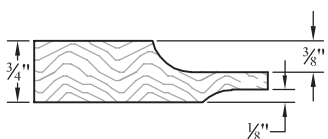
Center Panels Only (CPO) - Look "A"



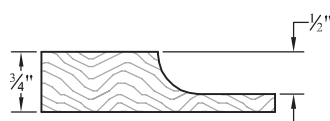
Center Panels Only (CPO) - Look "C"



Center Panels Only (CPO) - Look "D"



Center Panels Only (CPO) - Look "E"



****When ordering, please specify the Center Panel Only (CPO) "Look" you prefer from the illustrations above.****

Thickness in Inches	Thickness in Millimeters	CPO "Look"	CPO Price Class	Profiles Available
3/8" Thick Center Panel	9.53mm	Look "A"	GUPFS200	PR318-25, PR319-10, PR320-25, PR320-32, PR320-44, PR321-32, PR328-32, PR329-19
5/8" Thick Center Panel	15.39mm	Look "C"	GUPFS400	All profiles in Section E.12 Except: PR318-25, PR319-10, PR320-25, PR320-32, PR320-44, PR321-32, PR328-32, PR329-19
3/4" Thick Center Panel	19.30mm	Look "D"	GUPFS400	
3/4" Thick Center Panel	18.91mm	Look "E"	GUPFS400	All profiles in Section E.14
23/64" Thick Center Panel	9.00mm	N/A	GUPFS200	RVSCP-PR324, (Reversed Solid Center Panel)
29/64" Thick Center Panel	11.60mm	N/A	GUPFS300	RVSCP-PR324 (Reversed Solid Center Panel)
37/64" Thick Center Panel	14.50mm	N/A	GUPFS400	RVSCP-PR324, (Reversed Solid Center Panel)
19/32" Thick Center Panel	15.00mm	N/A	GUPFS400	RVSCP-PR324, (Reversed Solid Center Panel)
45/64" Thick Center Panel	17.70mm	N/A	GUPFS400	RVSCP-PR324 (Reversed Solid Center Panel)
13/16" Thick Center Panel	20.64mm	N/A	GUPFS500	RVSCP-PR324 (Reversed Solid Center Panel)

Continued on next page...

► For PRICING ► See Section M.16 in our current Wholesale Pricing Catalog.

Ordering & Pricing Notes: Center Panels Only

Ordering Guidelines

1	Order Forms	Please use <i>Door Order Form (E•Z Form #2)</i> .
2	Ordering Information	When ordering, please specify the following: - Center Panel Profile (ex: PR302-25) - Center Panel Only "Look" (ex: Look "D") - Wood Species (ex: Cherry) - Wood Grade (ex: Select/Premium) Please indicate "CPO" in the <i>Door Style</i> column of the order form.
Pricing		
1	Pricing	Please see <i>Section M.16</i> of our current Wholesale Pricing Catalog .

Technical Notes: Center Panels Only

Design Options (Chapter G)

1	Model "A" Appliance Panel	Look "E" - CPO may be used as the access panel for a Model "A" Appliance Panel. Generally the grain will run horizontally when used in <i>this</i> application. Please specify grain direction when placing your order.
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General Information (Chapter A)

1	Grain Direction	Arrows (↔) shown throughout indicate standard grain direction. Grain direction may be specified at NO additional cost.
2	Sanding	Center panels are wide belt sanded on the back and orbital sanded on the face.
3	Warranty	Please see <i>Section A.8 - Warranties</i> for more information on Glued Up Panel expansion/contraction, warping, bowing and twisting.

Material Options

1	Material Availability	Center Panels Only are available in solid wood raw MDF and raw MDF-MR. • See <i>Section E.12, E.14</i> for center panel profile options.
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Profile Options (Chapter E)

1	Center Panel Profile Options	For center panel profile options, please see <i>Section E.12</i> and <i>E.14</i> .
2	RVSCP-PR324 Profile	When ordering the RVSCP-PR324 (Reversed Solid Center Panel) profile, you must specify the thickness of the center panel, see <i>Section E.13</i> for options, rather than specifying one of the "looks" shown on the previous page. The RVSCP-PR324 (Reversed Solid Center Panel) profile is <u>not</u> an option for a Model "A" Appliance Panel.

Sizes/Dimensions

1	Minimum Size	Due to machining limitations, the absolute minimum for a CPO will be 6" x 10" [152.4mm x 254.0mm] or 10" x 6" [254.0mm x 152.4mm].
2	Thickness	See <i>Section S.3</i> for possible thickness restrictions based on wood species.

Center Panel Only (CPO) - END

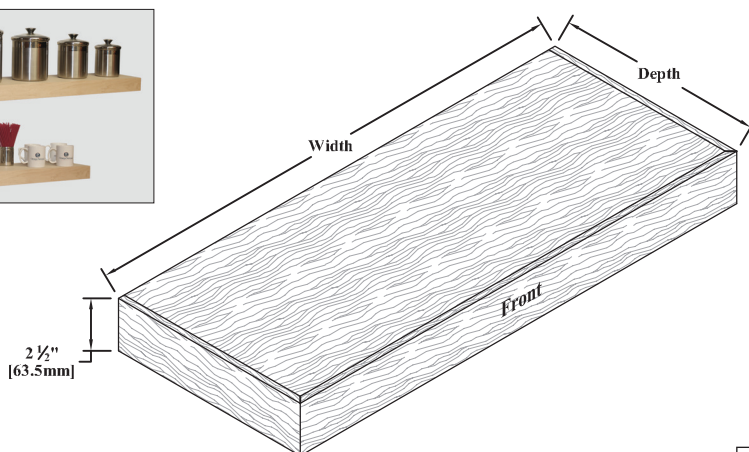
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► For PRICING ► See *Section M.16* in our current Wholesale Pricing Catalog.

Cabinet Accessory Options

Floating Shelves

Floating Shelves



OS

Floating Shelves

Wood Species	Color/Grain	Grade	Shelf Width	10" [254.0mm] Deep	12" [304.8mm] Deep
				WCI Item #	WCI Item #
ALDER		Natural / Standard Grade	24" [609.6mm]	183848	183884
			30" [762.0mm]	183849	183885
			36" [914.4mm]	183850	183886
			42" [1066.8mm]	183851	183887
			48" [1219.2mm]	183852	183888
			54" [1371.6mm]	183853	183889
CHERRY		Natural / Standard Grade	24" [609.6mm]	183854	183890
			30" [762.0mm]	183855	183891
			36" [914.4mm]	183856	183892
			42" [1066.8mm]	183857	183893
			48" [1219.2mm]	183858	183894
			54" [1371.6mm]	183859	183895
HICKORY		Natural / Standard Grade	24" [609.6mm]	183860	183896
			30" [762.0mm]	183861	183897
			36" [914.4mm]	183862	183898
			42" [1066.8mm]	183863	183899
			48" [1219.2mm]	183864	183900
			54" [1371.6mm]	183865	183901
HYBRID	Poplar Sides /MDF Top & Bottom	Paint Grade	24" [609.6mm]	183872	183908
			30" [762.0mm]	183873	183909
			36" [914.4mm]	183874	183910
			42" [1066.8mm]	183875	183911
			48" [1219.2mm]	183876	183912
			54" [1371.6mm]	183877	183913
MAPLE - HARD		Natural / Standard Grade	24" [609.6mm]	183866	183902
			30" [762.0mm]	183867	183903
			36" [914.4mm]	183868	183904
			42" [1066.8mm]	183869	183905
			48" [1219.2mm]	183870	183906
			54" [1371.6mm]	183871	183907
OAK - RED		Natural / Standard Grade	24" [609.6mm]	183878	183914
			30" [762.0mm]	183879	183915
			36" [914.4mm]	183880	183916
			42" [1066.8mm]	183881	183917
			48" [1219.2mm]	183882	183918
			54" [1371.6mm]	183883	183919

Continued on next page...

OS = Product outsourced from other vendor.

► For PRICING ► See Section M.17 in our current Wholesale Pricing Catalog.

M.17.1
V18.2



WalzCraft.com



(Phone) 1-800-237-1326

6:00AM - 5:30PM CST

(24 Hour Fax) 1-608-781-3667

Floating Shelves

Cabinet Accessory Options

Ordering & Pricing Notes: Floating Shelves

Ordering Guidelines

1	Order Forms	Please use <i>Molding & Miscellaneous Order Form (E•Z Form #5)</i> .
Pricing		
1	Pricing	Please see <i>Section M.17</i> of the current Wholesale Pricing Catalog .

Technical Notes: Floating Shelves

Cabinet Accessory Options (Chapter M)

1	Shelf System	System includes floating shelf, hanging brackets, hardware for mounting and installation instructions.
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Finish Options (Chapter R)

1	Finishing	Available in all of WalzCraft's standard Stain, SolidTone® and Glaze (<i>except</i> Flow Pen) options noted in <i>Chapter R</i> .
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General Information (Chapter A)

1	Mounting Information / Weight Capacity	This unique hanging system safely supports up to 15 pounds per running foot of shelf length which exceeds KCMA standards. - In order to reach any stated maximum load capacity, the metal brackets supplied with this shelf must be anchored directly into multiple wall studs. - In the event that the metal brackets can not be located on a stud, bracing between two studs should be added to provide support for the shelf installation. - See installation instructions for more information.
2	Shipping	Unfinished floating shelves ship to you directly from the manufacturer. Please contact WalzCraft's Customer Support Team at 1-800-237-1326 to report any damage. - Inspect package content immediately. - If product is damaged, all packing material must be saved for UPS inspection. - Damage claims must be submitted to WalzCraft promptly. Shipping charges for unfinished shelves are assessed per shelf. - A shipping estimate will be provided for all quotes and orders being processed prior to placing the shelf into production. Floating shelves pre-finished by WalzCraft will follow standard WalzCraft shipping policies. - See <i>Section A.3</i> for additional information. - Please note that these floating shelves are outsourced and as such, there will be added freight charges when pre-finished by WalzCraft.

Material Options

1	Material	Floating Shelves are constructed using solid wood and wood veneer.
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Profile Options (Chapter E)

1	Outside Edge Profile	Only available with the D7 outside edge profile.
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Sizes/Dimensions

1	Thickness	Only available at 2½" [63.5mm] thick.
2	Depth	Available 10" [254.0mm] or 12" [304.8mm] deep. Can be trimmed to a minimum of 2" [50.8mm] deep.
3	Width	Available in 6 widths: 24" [609.6mm], 30" [762.0mm], 36" [914.4mm], 42" [1066.8mm], 48" [1219.2mm], 54" [1371.6mm].

Wood Specie Options (Chapter S)

1	Available Wood Species	Available in the following wood species: Alder, Cherry, Hickory, Hybrid (Poplar & MDF), Maple-Hard, Oak-Red.
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Floating Shelves - END

► For PRICING ► See Section M.17 in our current Wholesale Pricing Catalog.