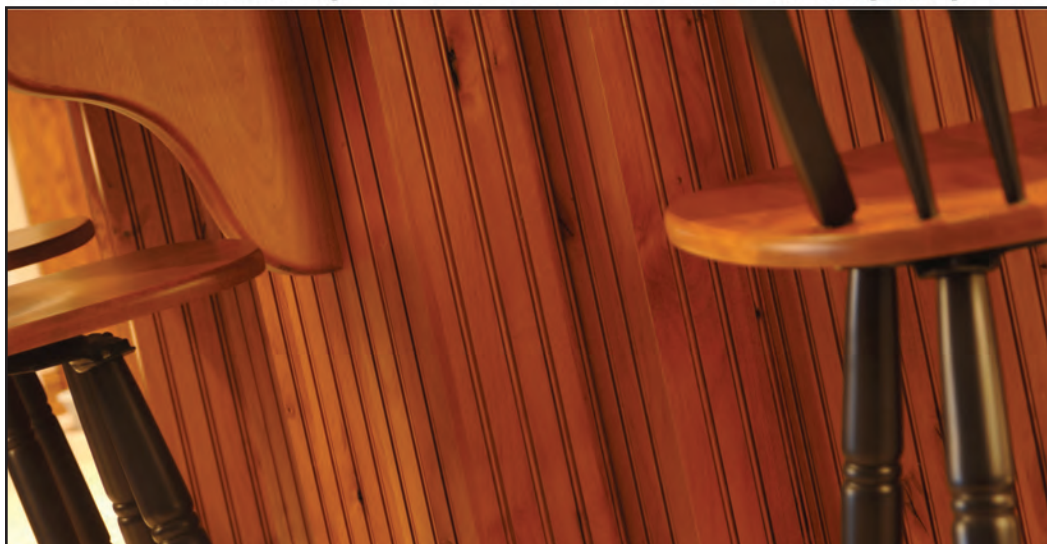




Custom Solid Wood  
Raised Panel Wainscoting

Tongue & Groove  
Wainscoting Paneling



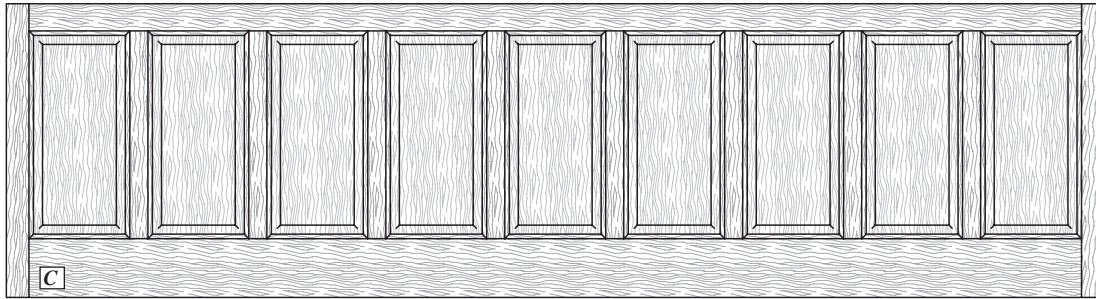
### Chapter Q Table of Contents

Section #	Section Name /Contents	Page #
Q.1	Raised Panel	<a href="#">Q.1.2</a>
Q.2	¼" Flat Panel	<a href="#">Q.2.1</a>
Q.3	Wall Wainscot Kit Components (Molding)	<a href="#">Q.3.1</a>
Q.4	Tongue & Groove	<a href="#">Q.4.1</a>

## Wainscot Options

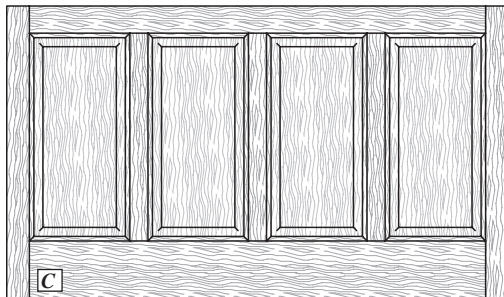
## Raised Panel

### Wainscot - Raised Panel



(Drawn at 121½"W x 32½"H, 9 Equal Panels Wide)

**Style: 10W - 9 Panels Wide**



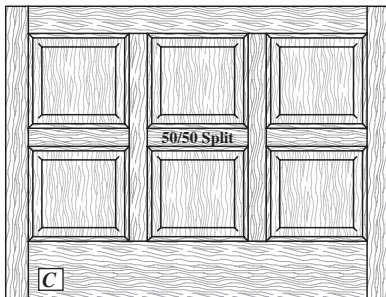
(Drawn at 55½"W x 32½"H, 4 Equal Panels Wide)

**Style: 10W - 4 Panels Wide**



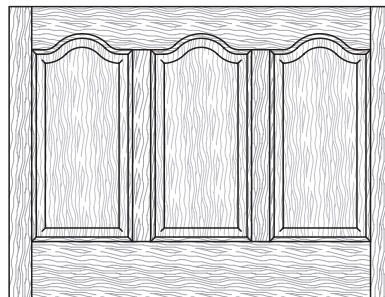
(Drawn at 42½"W x 32½"H, 3 Equal Panels Wide)

**Style: 1000W - 3 Panels Wide**



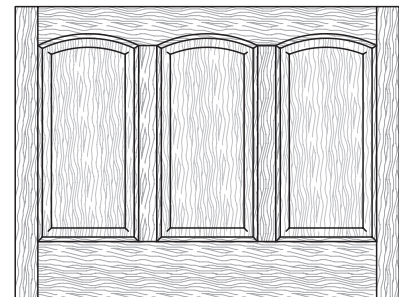
(Drawn at 42½"W x 32½"H, 3 Equal Panels Wide)

**Style: 8000W - 3 Panels Wide**



(Drawn at 42½"W x 32½"H, 3 Equal Panels Wide)

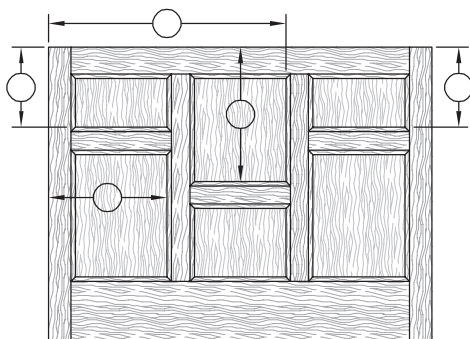
**Style: 20W - 3 Panels Wide**



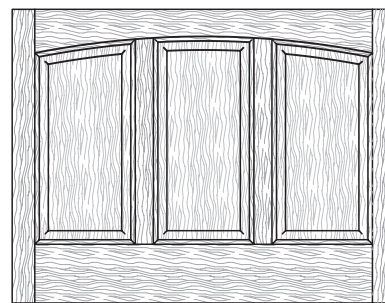
(Drawn at 42½"W x 32½"H, 3 Equal Panels Wide)

**Style: 2000W - 3 Panels Wide**

### Wainscot Panels - Custom Placement for Center Stiles/Rails



### Large Arch Custom Wainscot Panel



(Drawn at 42½"W x 32½"H, 3 Equal Panels Wide)

**Style: 2001W - 3 Panels Wide**

► **For PRICING** ► See Section **Q.1** in our current Wholesale Pricing Catalog.

**Q.1.2**

V18.2



**WalzCraft**.com



(Phone) 1-800-237-1326

6:00AM - 5:30PM CST

(24 Hour Fax) 1-608-781-3667

## Raised Panel

## Wainscot Options

### Ordering & Pricing Notes: Wainscot - Raised Panel

#### Ordering Guidelines

1	Order Forms	Please use <i>Door Order Form (E•Z Form #2)</i> .
<b>Pricing</b>		
1	Pricing	Please see <i>Section Q.1</i> of our current <i>Wholesale Pricing Catalog</i> .

### Technical Notes: Wainscot - Raised Panel

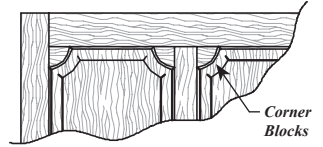
#### Cabinet Door & Drawer Front Options (Chapter B)

1	Door Styles	Most door styles can be used to create a custom wainscot panel. Mitered and French Mitered styles may require special configuration.
2	Shaped Top and/or Bottom Rails	All wainscot panels with a shaped top and/or bottom rail will be constructed with the rail(s) being continuous (see Style <b>20W</b> and <b>2000W</b> for an example).

#### Functional Options (Chapter F)

1	Hinge Boring	Wainscot panels are not available with hinge boring.
---	--------------	--

#### General Information (Chapter A)

1	Grain Direction	<p><i>Corner blocks</i> on all applicable wainscot styles (ex: Style <b>1080W</b>) will have a standard <i>horizontal</i> grain direction.</p> 
---	-----------------	--

#### Material Options

1	Materials Available	Raised Wainscot panels are available in all of the species /grades noted in <i>Section B.1</i> of our current <i>Wholesale Pricing Catalog</i> .
---	---------------------	--

#### Profile Options (Chapter E)

1	Outside Edge Options	<p>Outside edge profiles may be specified when wainscot panels are <b>less than 60" x 120" [1524.0mm x 3048.0mm]</b>.</p> <ul style="list-style-type: none"> <li>When one dimension is under 60" [1524.0mm], the other dimension may be ordered up to 119<sup>31</sup>/<sub>32</sub>" [3047.2mm].</li> <li>When one dimension is 60" [1524.0mm] or greater, the other dimension may not exceed 59<sup>31</sup>/<sub>32</sub>" [1523.2mm].</li> </ul> <p>A <b>D7</b> outside edge profile is the only option available for wainscot panels that are <b>60" x 120" [1524.0mm x 3048.0mm]</b> or greater in size.</p>
---	----------------------	--

#### Sizes/Dimensions

1	Stiles & Rails Widths	<p>Stile and rail widths for a wainscot panel must be specified. Please include the width of your stile &amp; rail profile and outside edge profile in this calculation. Profile drawings are shown at full scale in our catalog. Profile widths can also be found on our website under: <b>Resources/Technical Information</b>.</p> <p>The wainscot examples shown reflect 3" [76.2mm] stiles with 6" [152.4mm] bottom rails. The top rails are all 3" [76.2mm] except Styles <b>20W</b> and <b>2000W</b>, which are 3" [76.2mm] at the <i>narrowest</i> point.</p> <p>Wainscot parts greater than 6" [152.4mm] wide may be edge glued.</p>
2	Center Stile Placement	<p>When special placement of the center stiles is necessary for a custom wainscot configuration where all center panels are not equal in size, all dimensions for special center stile placement must originate from the outside edge of the left stile.</p> <ul style="list-style-type: none"> <li>Please provide a drawing with dimensions from the left of the outside edge on the left stile to the left of the 1st center stile, and from the left of the outside edge on the left stile to the left of the 2nd center stile, etc. (see diagram on previous page).</li> </ul>
3	Center Rail Placement	<p>When special placement of the center rails is necessary for a custom wainscot configuration where all center panels are not equal in size all dimensions for special center rail placement must originate from the outside edge of the top rail.</p> <ul style="list-style-type: none"> <li>Please provide a drawing with dimensions from the top of the top rail to the top of the 1st center rail, and from the top of the top rail to the top of the 2nd center rail, etc. (see diagram on previous page).</li> </ul>

Continued on next page...

► For PRICING ► See Section [Q.1](#) in our current Wholesale Pricing Catalog.

## Wainscot Options

## Raised Panel

### Technical Notes: Wainscot - Raised Panel...continued

#### Wainscot Options (Chapter Q)

1	Custom Wainscot Panels	Wait-Times will vary based on the complexity of the project.
		Custom wainscots are assembled by hand with great attention to detail.
		We can fabricate odd shaped wainscots for stairways or other applications.
		<b>We reserve the right to decline requests for quotations or orders, based on our capabilities and/or current capacities.</b>
2	Exposed Backs	WalzCraft does not expect the backs of wainscots to be exposed. For that reason, any defects like knots, mineral stains or cross grain sanding marks are considered acceptable on the back of a wainscot. • <b>Please let us know if your wainscot will have an exposed back.</b>
3	Wainscot Construction	Wainscot panels up to 144" [3657.6mm] wide will be constructed in one-piece unless a split is specified. Due to material availability, the rails of certain wood species may have to be finger-jointed to achieve the desired length. Please advise our Customer Support Team if finger-jointing will be an issue and we'll research other options to accommodate your needs.
		Wainscot panels with center stiles splitting the rails will be constructed with removable splints to help protect joints during shipping and handling.
4	Style 2001W - Large Arch Custom Wainscot Panel	Please fax or email your rough draft or CAD drawings to our Customer Support Team for your manufacturing and quote needs.

#### Wainscot - Raised Panel - END

Q

► For PRICING ► See Section **Q.1** in our current Wholesale Pricing Catalog.

Q.1.4

V18.2



WalzCraft.com



(Phone) 1-800-237-1326

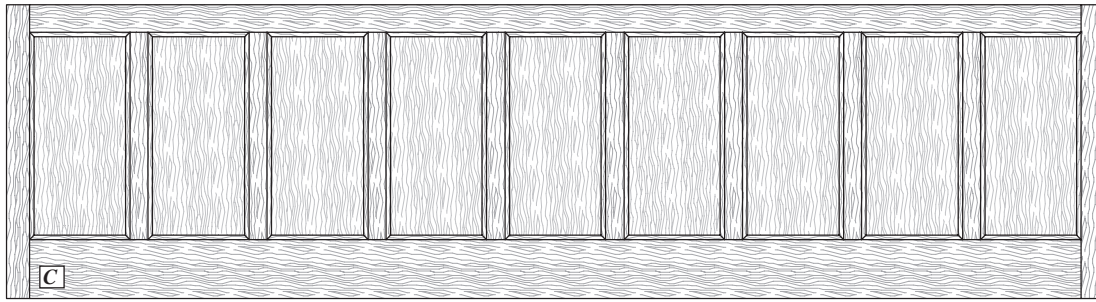
6:00AM - 5:30PM CST

(24 Hour Fax) 1-608-781-3667

[illegible]

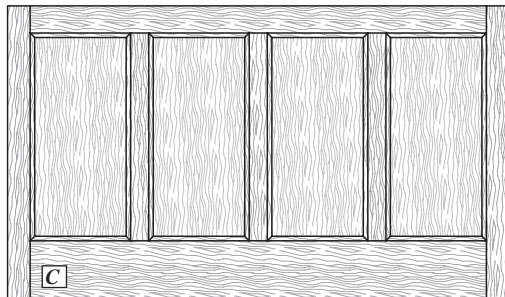


### Wainscot - 1/4" Flat Panel



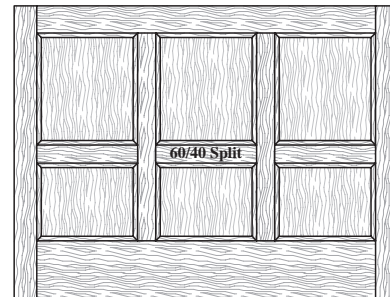
(Drawn at 121 1/2"W x 32 1/2"H, 9 Equal Panels Wide)

**Style: 40W - 9 Panels Wide**



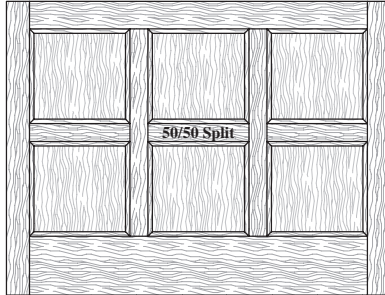
(Drawn at 55 1/2"W x 32 1/2"H, 4 Equal Panels Wide)

**Style: 40W - 4 Panels Wide**



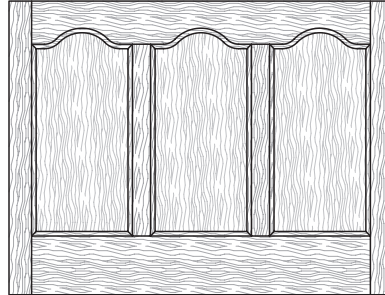
(Drawn at 42 1/2"W x 32 1/2"H, 3 Equal Panels Wide)

**Style: 4043W - 3 Panels Wide**



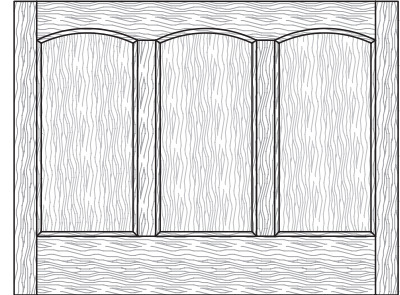
(Drawn at 42 1/2"W x 32 1/2"H, 3 Equal Panels Wide)

**Style: 4044W - 3 Panels Wide**



(Drawn at 42 1/2"W x 32 1/2"H, 3 Equal Panels Wide)

**Style: 30W - 3 Panels Wide**

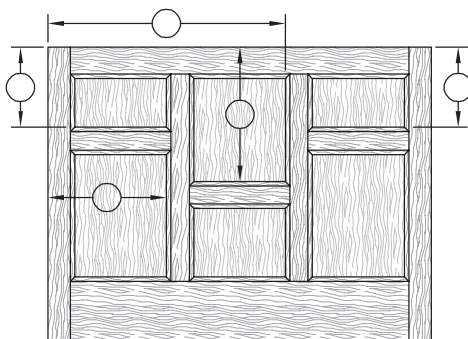


(Drawn at 42 1/2"W x 32 1/2"H, 3 Equal Panels Wide)

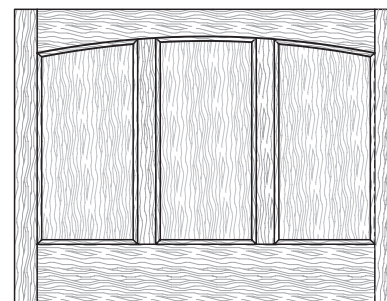
**Style: 3000W - 3 Panels Wide**

Q

### Wainscot Panels - Custom Placement for Center Stiles/Rails



### Large Arch Custom Wainscot Panel



(Drawn at 42 1/2"W x 32 1/2"H, 3 Equal Panels Wide)

**Style: 3001W - 3 Panels Wide**

► **For PRICING** ► See Section **Q.2** in our current Wholesale Pricing Catalog.

Ordering & Pricing Notes: Wainscot - 1/4" Flat Panel

Ordering Guidelines

1	Order Forms	Please use <i>Door Order Form (E•Z Form #2)</i> .
<b>Pricing</b>		
1	Pricing	Please see <i>Section Q.2</i> of our current <b>Wholesale Pricing Catalog</b> .

Technical Notes: Wainscot - 1/4" Flat Panel

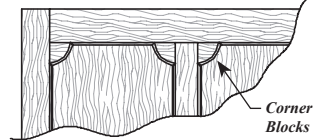
Cabinet Door & Drawer Front Options (Chapter B)

1	Door Styles	Most door styles can be used to create a custom wainscot panel. Mitered and French Mitered Styles may require special configuration.
2	Shaped Top and/or Bottom Rails	All wainscot panels with a shaped top and/or bottom rail will be constructed with the rail(s) being continuous (see Style <b>30W</b> and <b>3000W</b> for examples).
3	Veneered Flat Panel Doors	Constructed using a 1/4" [6.4mm] "A" face grade veneer with an MDF Core. When veneered flat panel materials are not available, you may consider using a solid wood door style and the <b>RVSCP-PR324 (Reversed Solid Center Panel)</b> option to create the appearance of a flat panel door. In this case the wainscot panel would be ordered as a <b>Style 10W</b> or similar.

Functional Options (Chapter F)

1	Hinge Boring	Wainscot panels are not available with hinge boring.
---	--------------	--

General Information (Chapter A)

1	Grain Direction	<p><i>Corner blocks</i> on all applicable wainscot styles (ex: <b>Style 4080W</b>) will have a standard <i>horizontal</i> grain direction.</p> 
---	-----------------	--

Material Options

1	Materials Available	1/4" Flat Wainscot panels are available in all of the species /grades noted in <i>Section B.3</i> of our current <b>Wholesale Pricing Catalog</b> .
---	---------------------	---

Profile Options (Chapter E)

1	Outside Edge Options	<p>Outside edge profiles may be specified when wainscot panels are <b>less than 60" x 120" [1524.0mm x 3048.0mm]</b>.</p> <ul style="list-style-type: none"> <li>When one dimension is under 60" [1524.0mm], the other dimension may be ordered up to 119<sup>31</sup>/<sub>32</sub>" [3047.2mm].</li> <li>When one dimension is 60" [1524.0mm] or greater, the other dimension may not exceed 59<sup>31</sup>/<sub>32</sub>" [1523.2mm].</li> </ul> <p>A <b>D7</b> outside edge profile is the only option available for wainscot panels that are <b>60" x 120" [1524.0mm x 3048.0mm]</b> or greater in size.</p>
---	----------------------	--

Sizes /Dimensions

1	Stiles & Rails Widths	<p>Stile and rail widths for a wainscot panel must be specified. Please include the width of your stile &amp; rail profile and outside edge profile in this calculation. Profile drawings are shown at full scale in our catalog. Profile widths can also be found on our website under: <b>Resources/Technical Information</b>.</p> <p>The wainscot examples shown reflect 3" [76.2mm] stiles with 6" [152.4mm] bottom rails. The top rails are all 3" [76.2mm] except Styles <b>30W</b> and <b>3000W</b> which are 3" [76.2mm] at the <i>narrowest</i> point.</p> <p>Wainscot parts greater than 6" [152.4mm] wide may be edge glued.</p>
2	Center Stile Placement	<p>When special placement of the center stiles is necessary for a custom wainscot configuration where all center panels are not equal in size, all dimensions for special center stile placement must originate from the outside edge of the left stile.</p> <ul style="list-style-type: none"> <li>Please provide a drawing with dimensions from the left of the outside edge on the left stile to the left of the 1st center stile and from the left of the outside edge on the left stile, to the left of the 2nd center stile, etc. (see diagram on previous page).</li> </ul>
3	Center Rail Placement	<p>When special placement of the center rails is necessary for a custom wainscot configuration where all center panels are not equal in size all dimensions for special center rail placement must originate from the outside edge of the top rail.</p> <ul style="list-style-type: none"> <li>Please provide a drawing with dimensions from the top of the top rail to the top of the 1st center rail, and from the top of the top rail to the top of the 2nd center rail, etc. (see diagram on previous page).</li> </ul>

Continued on next page...

► For PRICING ► See Section **Q.2** in our current Wholesale Pricing Catalog.

## Wainscot Options

## 1/4" Flat Panel

### Technical Notes: Wainscot - 1/4" Flat Panel...continued

#### Wainscot Options (Chapter Q)

1	Custom Wainscot Panels	Wait-Times will vary, based on the complexity of the project.
		Custom wainscots are assembled by hand with great attention to detail.
		We can fabricate odd shaped wainscots for stairways or other applications.
		<b>We reserve the right to decline requests for quotations or orders, based on our capabilities and/or current capacities.</b>
2	Exposed Backs	WalzCraft does not expect the backs of wainscots to be exposed. For that reason, any defects like knots, mineral stains or cross grain sanding marks are considered acceptable on the back of a wainscot. • <b>Please let us know if your wainscot will have an exposed back.</b>
3	Wainscot Construction	Wainscot panels up to 144" [3657.6mm] wide will be constructed in one-piece unless a split is specified. Due to material availability, the rails of certain wood species may have to be finger-jointed to achieve the desired length. Please advise our Customer Support Team if finger-jointing will be an issue and we'll research other options to accommodate your needs.
		Wainscot panels with center stiles splitting the rails will be constructed with removable splints to help protect joints during shipping and handling.
4	Style 3001W - Large Arch Custom Wainscot Panel	Please fax or email your rough draft or CAD drawings to our Customer Support Team for your manufacturing and quote needs.

#### Wainscot - 1/4" Flat Panel - END

Q

► For PRICING ► See Section Q.2 in our current Wholesale Pricing Catalog.

Q.2.3

V18.2



WalzCraft.com



(Phone) 1-800-237-1326

6:00AM - 5:30PM CST

(24 Hour Fax) 1-608-781-3667

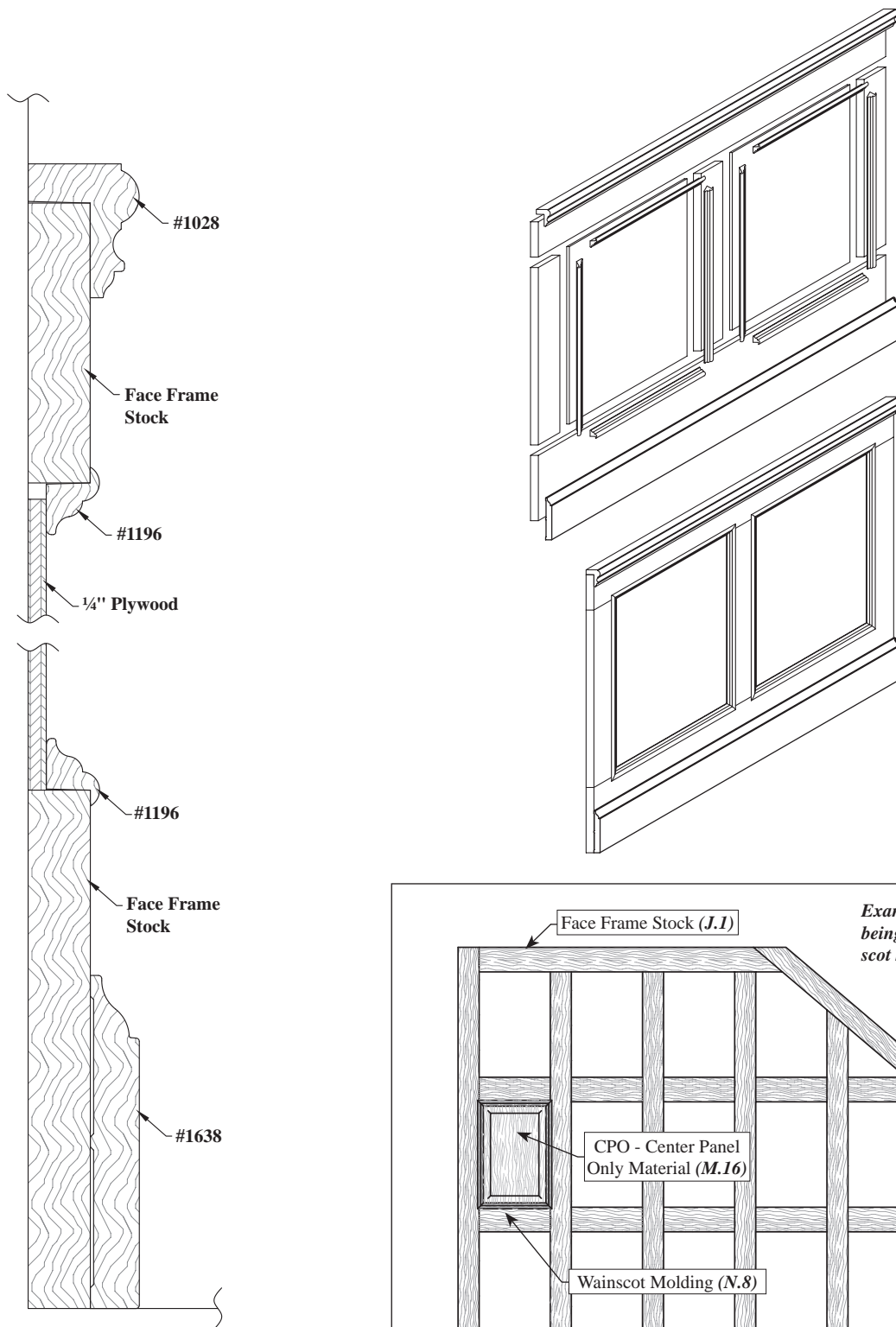


[illegible]

## Wainscot Options

## Wall Wainscot Kit Components

**\*\* Create your own custom Wainscot configuration with individual WalzCraft moldings, panels and face frame stock. \*\***  
**\*\* See Moldings (Chapter N) for additional molding options. \*\***



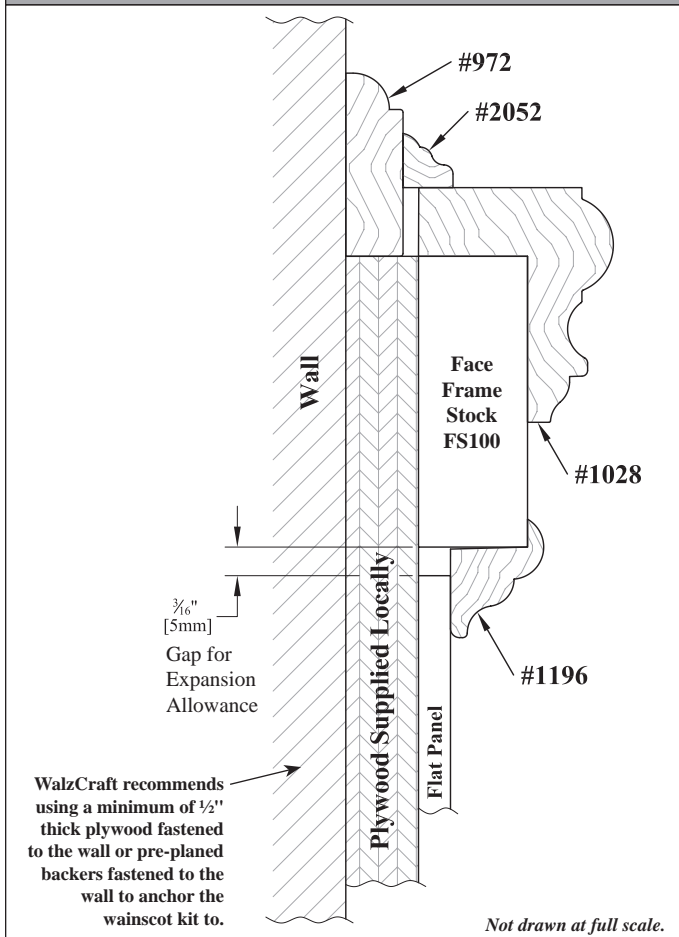
*Example of custom wainscot being built on site with wainscot kit components.*

► **For PRICING** ► See Section **Q.3** in our current Wholesale Pricing Catalog.

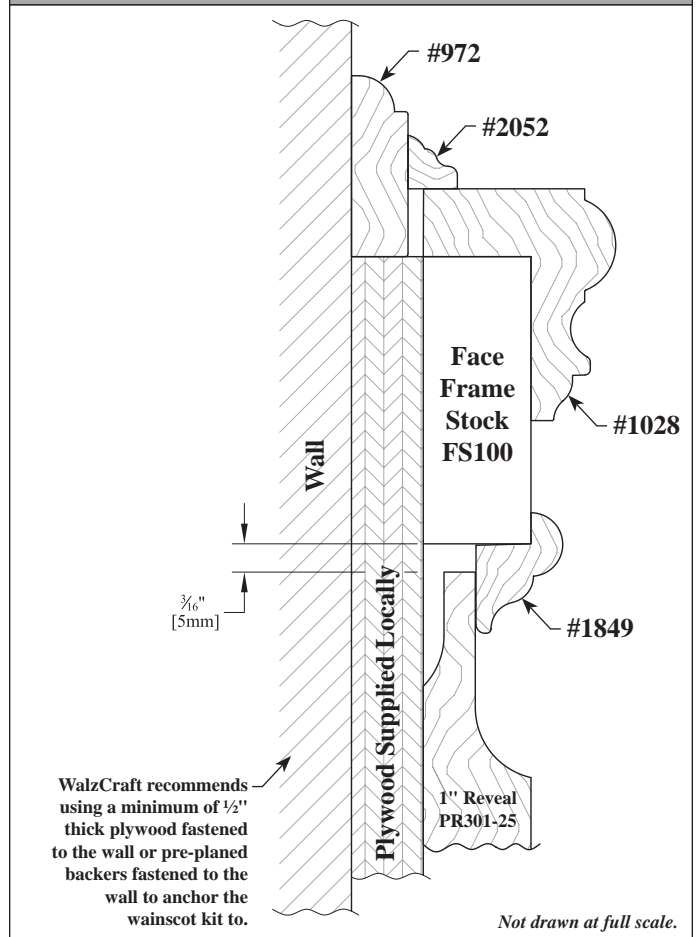
## Wall Wainscot Kit Components

## Wainscot Options

### Flat Panel Wainscot Wall Configuration



### Raised Panel Wainscot Wall Configuration



### Ordering & Pricing Notes: Wall Wainscot Kit Components

#### Ordering Guidelines

1	Order Forms	See order forms for individual products as noted in the <i>Wainscot Options</i> notes below.
<b>Pricing</b>		
1	Pricing	Please see <i>Section Q.3</i> of our current <b>Wholesale Pricing Catalog</b> .

### Technical Notes: Wall Wainscot Kit Components

#### Cabinet Accessory Options (Chapter M)

1	Center Panel Only	Can be ordered in custom sizes to complete your design layout. We suggest that you allow a 3/16" [4.8mm] gap between your center panel and face frame to allow for proper expansion as climatic conditions change throughout the year. The various center panel profile inclines and radii have been considered, so in using this suggested gap for the center panel you will also be able to use all 3/4" [19.1mm] center panel profile options.
---	-------------------	--

#### Wainscot Options (Chapter Q)

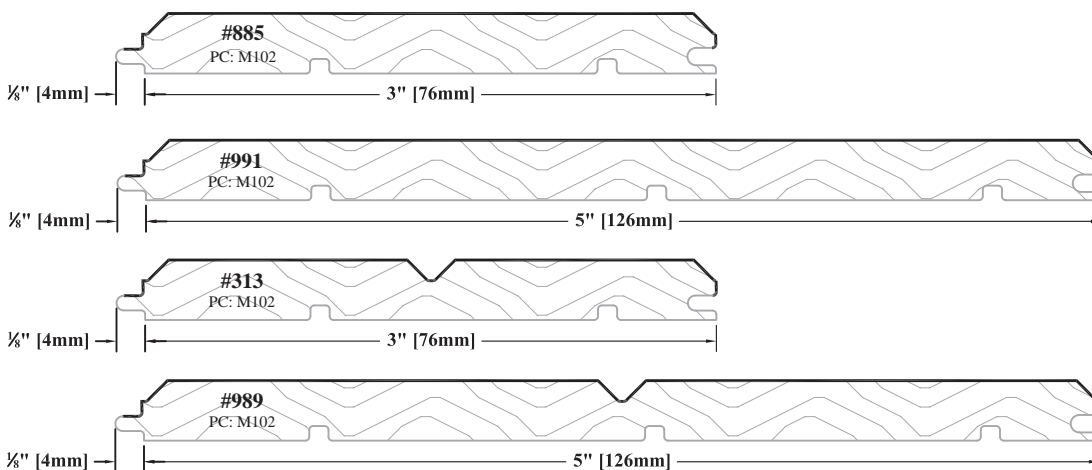
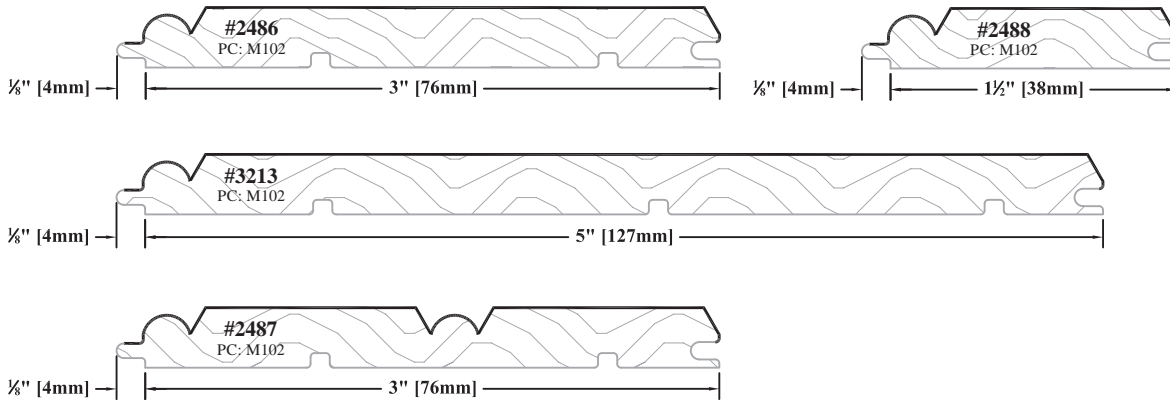
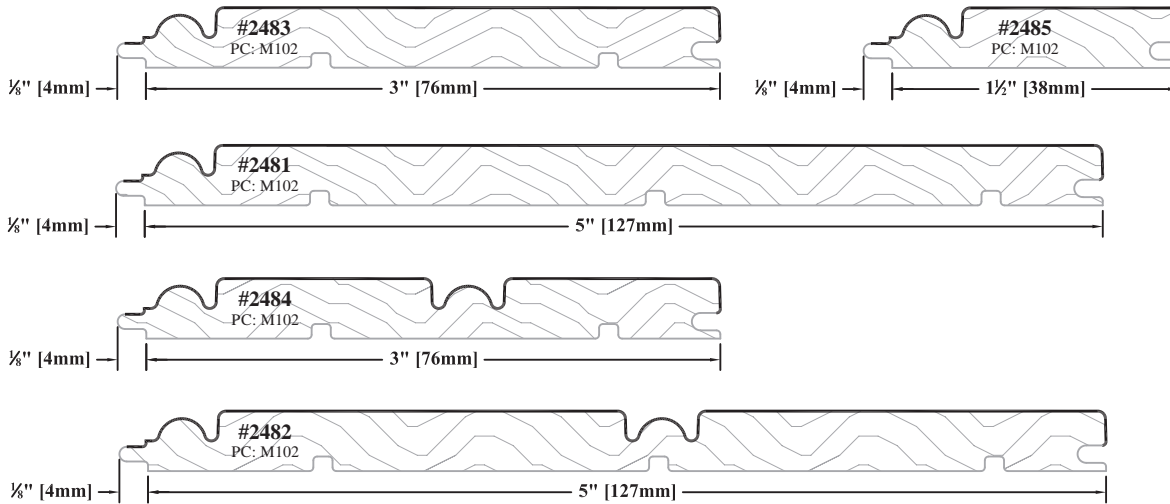
1	Wainscot Kit Components	Created as a means to assemble custom wainscot configurations on site by attaching component parts to the face and over the edge of 3/4" [19.1mm] solid wood face frame stock. <b>Center Panels (E•Z Order Form # 5), Face Frames (E•Z Order Form # 15 &amp; 15.1) and Moldings (E•Z Order Form # 5)</b> used for Wainscot Kit components are ordered individually, using the order forms noted here for those specific products. Please also see <i>Moldings (Chapter N)</i> for additional molding options you may find suitable for your Wainscot Kit application.
---	-------------------------	--

### Wall Wainscot Kit Components - END

► For PRICING ► See *Section Q.3* in our current Wholesale Pricing Catalog.

## Wainscot Options

## Tongue & Groove

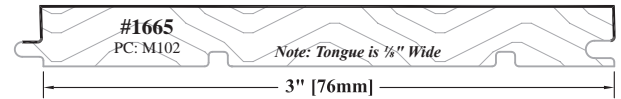
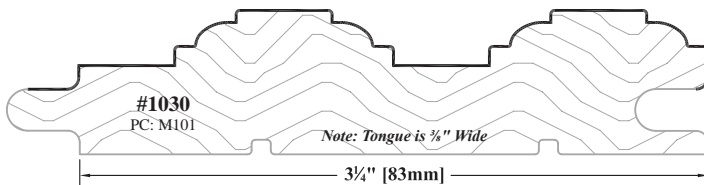
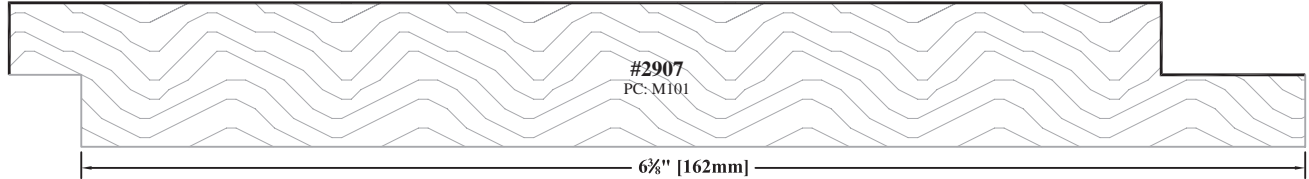
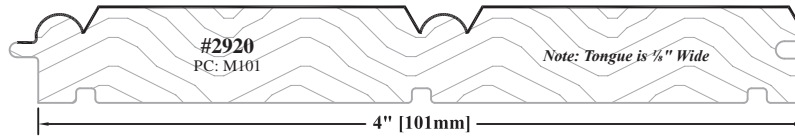


Continued on next page...

► For PRICING ► See Section Q.4 in our current Wholesale Pricing Catalog.

## Tongue & Groove

## Wainscot Options



### Ordering & Pricing Notes: Tongue & Groove Wainscot Molding

#### Ordering Guidelines

1	Order Forms	Please use <i>Molding &amp; Miscellaneous Order Form (E•Z Form #5)</i> .
---	-------------	--

#### Pricing

1	Pricing	Please see <i>Section Q.4</i> of our current <b>Wholesale Pricing Catalog</b> .
---	---------	---

### Technical Notes: Tongue & Groove Wainscot Molding

#### Sizes/Dimensions

1	Length	Available in 8' Lengths, Cut-to-Length and in Random Lengths.
		The minimum length for Cut-to-Length pieces is 3" [76.2mm].
		Random Length sizes vary between 36" - 144" [914.4mm - 3657.6mm]. When measured, we round down to the next nearest 1/2 foot.
		<ul style="list-style-type: none"> <li>• Minimum quantity of 200 lineal feet in the same molding and wood species/grade.</li> <li>• Random lengths that range from 36" to 96" [914.4mm to 2438.4mm] can ship via small package carrier.</li> <li>• Random lengths that range from 36" to 144" [914.4mm to 3657.6mm] must be either picked up or shipped via common carrier.</li> </ul>
		Tongue & Groove Wainscot molding has a standard length of up to 96" [2438.4mm]. Lengths greater than 8' [2438.4mm] are subject to availability. <i>Please note that the choice of wood species and grade can impact the availability of lengths greater than 8' [2438.4mm].</i>

### Tongue & Groove Wainscot Molding - END

► For PRICING ► See Section Q.4 in our current Wholesale Pricing Catalog.



1-800-237-1326

*WalzCraft*®

www.WalzCraft.com

Q

