

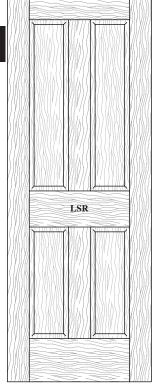
Design Tip:

Choose different profiles, wood species & wood finishes for each side of your passageway door to create a truly unique look.

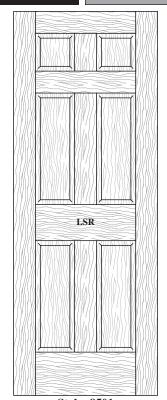


Table of Contents

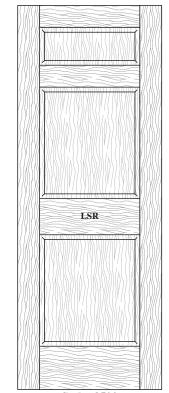
Section #	Section Name/Contents	
C.1	Raised Panel Doors (Interior Use Only)	C.1.2
C.2	1/4" Flat Panel Doors (Interior Use Only)	C.2.1



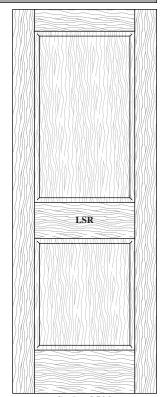
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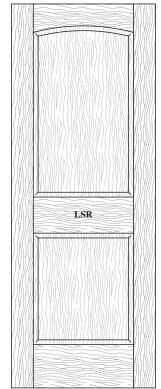
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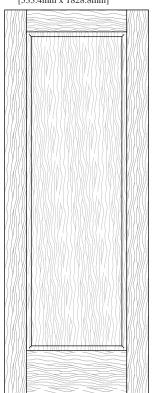
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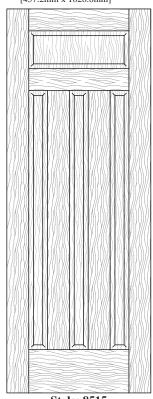
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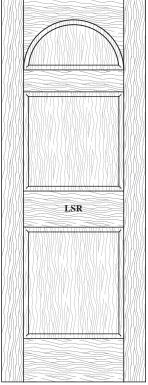
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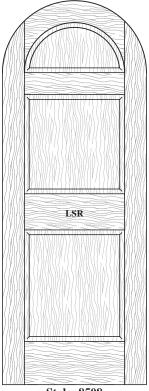


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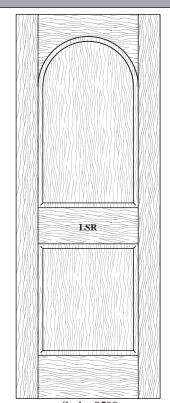


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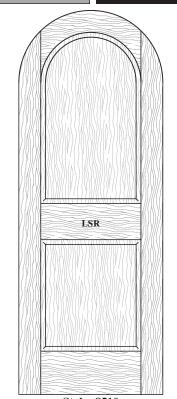
Raised Panel Doors (Interior Use Only)



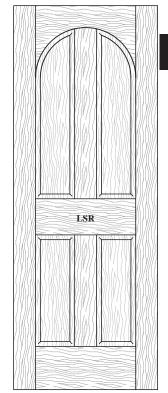
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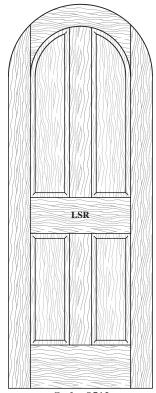
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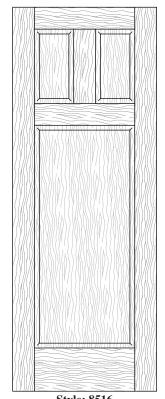
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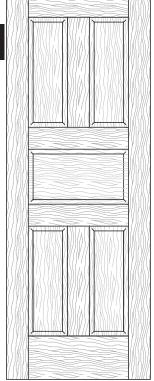
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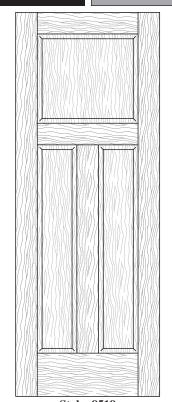
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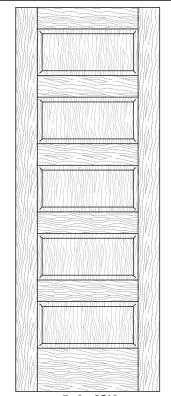




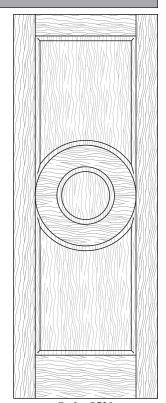
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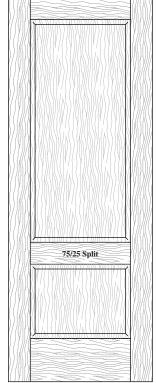
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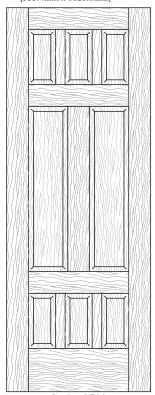
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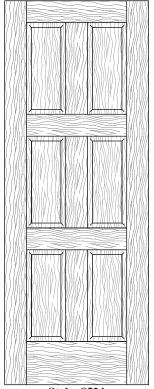
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Style: 8523 PC: PW136 Min. Size: 21x72 [533.4mm x 1828.8mm]

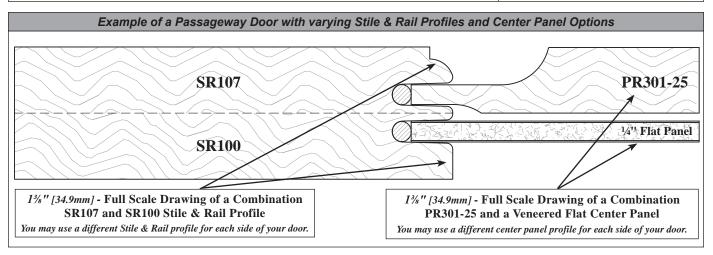


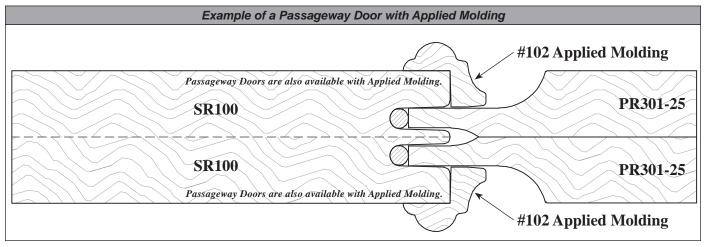
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Raised Panel Doors (Interior Use Only)

Passageway Door Options

Standard Passageway Door Part Sizes		
Left or Right Stile	4½" [114.3mm]	
Top Rail	4½" [114.3mm]	
Shaped Top Rail (Dimension at the narrowest point)	4½" [114.3mm]	
Bottom Rail	9" [228.6mm]	
Lockset Rail (Noted as "LSR" on drawings)	8" [203.2mm]	
Other Center Rails	4½" [114.3mm]	
Center Stiles	4½" [114.3mm]	





Passageway doors are not intended for exterior use. Interior use only. No warranty when installed outdoors.

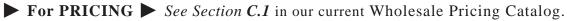




	Ordering & Pricing Notes: Raised Panel Passageway Doors		
	Ordering Guidelines		
1	Order Forms	Please use <i>Door Order Form (E•Z Form #2)</i> .	
	Pricing		
1	Pricing	Please see Section C.1 of our current Wholesale Pricing Catalog.	
2	Passageway Doors with Varying Sides	Special note for Passageway doors that vary from one side to another: Quotes, Order Price Acknowledgments and Invoices are designed to print an "Order Line" with a unique reference number for Side "A" of the door, and print an additional "Order Line" with a different unique reference number for Side "B" of the door. These two "Order Lines" will reference each other to indicate that they are laminated together as one finished product when they ship from WalzCraft. To price the entire Passageway door, both line item prices must be added together to get the total Passageway door price.	

2	Varying Sides	additional "Order Line" with a different unique reference number for Side "B" of the door. These two "Order Lines" will reference each other to indicate that they are laminated together as one finished product when they ship from WalzCraft. To price the entire Passageway door, both line item prices must be added together to get the total Passageway door price.
		Technical Notes: Raised Panel Passageway Doors
		Cabinet Door & Drawer Front Options (Chapter B)
1	Door Construction	As shown in the drawings on the previous page, two doors are laminated back to back to create the passageway door thickness. This allows you to choose different stile/rail profiles and center panel options from one side of the door to the other. Due to the natural expansion and contraction of wood, the two halves of the door must be the same thickness and must have the same construction method. For example, two Traditional Mortise & Tenon doors can be used back to back, but combining a Traditional Mortise & Tenon construction with another type of construction will not be allowed. The only exception would be combining a Traditional Mortise & Tenon construction with a French Miter construction.
		Available in widths up to 48" [1219.2mm] in 1/4" [6.4mm] increments only.
2	Half Circle Door Styles	Placement for the 1st Center Rail on style #'s 8507, 8508, 8513 and 8514 will need to be greater than or equal to half the width of the door.
		Finish Options (Chapter R)
1	Finishing	Finishing is available. Please see <i>Section C.1</i> of our current Wholesale Pricing Catalog for pricing information. WalzCraft finishes all 4 edges on doors that are ordered pre-finished. If desired, Glaze can be applied to both sides of a Passageway Door; please request this when ordering. It is important that you refinish any edges that are cut off, sanded or planed.
2	Finishing Precautions	If you are ordering Passageway Doors unfinished, remember that it is important to seal and topcoat all four outside edges.
		General Information (Chapter A)
1	Center Rail Placement	Center Rail placements must be specified. Please provide distance from top of door to top of center rail.
2	Not for Exterior Use	Passageway Doors are not intended for exterior use. Interior use only. No warranty when installed outdoors. This includes entryway doors even when there is a storm door planned/scheduled to be installed. A consistent interior climate must be maintained on both sides of the door.
3	Ready to Assemble (RTA)	RTA is <i>not</i> available as an option.
4	Fire Rating	WalzCraft raised and flat panel Passageway Doors are <i>not</i> fire rated.
5	Non-Standard Parts	There will be an up-charge for each non-standard part. See Section A.5 for more information.
6	Warranty	Please see <i>Section A.8 - Warranties</i> for more information on Glued Up Panel expansion/contraction, warping, bowing and twisting.
		Hardware Options (Chapter I)
1	Hardware	Passageway Doors are not machined for any hardware.
		Material Options
1	MDF - MR, NAF, Raw	Hybrid/MDF species of raised panel passageway doors are also available with MDF - MR (Moisture Resistant), NAF, Raw.
1	MDF - MIN, MAF, RAW	Available with raised and recessed raised panel profiles that finish at 3/8" and 3/4" thick (<i>Section E.12, E.14</i>). Available with the RVSCP-PR324 reverse solid center panel profile (<i>Section E.13</i>).
		Molding Options (Chapter N)
1	Applied Moldings	All applied molding options shown in the <i>Profiles</i> section are available, with the exception of recessed applied moldings (RAM). Please note that bi-fold and by-pass doors may have special clearance considerations that vary with the application of bandward himself and the constant of the clear that the clear t

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C.1.6

tion of hardware being used.

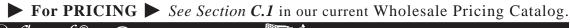
Raised Panel Doors (Interior Use Only)

Passageway Door Options

	Technical Notes: Raised Panel Passageway Doorscontinued			
Profile Options (Chapter E)				
1	Stile & Rail Profiles	Passageway Door Thicknesses of 11/4" [31.8mm], 13/8" [34.9mm], 11/2" [38.1mm]: Choose any of the 3/4" [19.1mm] thick "Traditional" Stile & Rail profiles, with the exception of GRF profiles for frames and mullions.		
		Passageway Door Thicknesses of 15/8" [41.3mm], 13/4" [44.5mm], 17/8" [47.6mm], 2" [50.8mm]: Choose any 3/4" [19.1mm] thick "Traditional" or 1" [25.4mm] Thick "Old World" Stile & Rail profile, with the exception of GRF profiles for frames and mullions.		
		Passageway Door Thicknesses of 21/8" [54mm], 21/4" [57.2mm], 21/8" [60.3mm], 21/2" [63.5mm]: Choose any 1" [25.4mm] Thick "Old World" Stile & Rail profile, with the exception of GRF profiles.		
		Center panel profile options will vary given the passageway door thickness and stile & rail profile compatibility.		
2	Panel Profiles	You may also use a different center panel profile for each side of your passageway door (ie: 2 different raised panel profiles or a raised panel on one side and 1/4" [6.4mm] flat panel on the other).		
		Please refer to stile & rail profile options in Note # 1) above and the center panel profile notes throughout <i>Sections E.12</i> and <i>E.14</i> for compatibility.		
3	Outside Edge	Only available with the D7 outside edge profile.		
		Sizes/Dimensions		
1	Thicknesses	Raised panel passageway doors made from solid wood are available in 1¼" [31.8mm], 1¾" [34.9mm], 1½" [38.1mm], 1½" [41.3mm], 1¾" [44.5mm], 1½" [47.6mm], 2" [50.8mm], 2½" [54mm], 2½" [57.2mm], 2¾" [60.3mm] & 2½" [63.5mm] thickness, with some exceptions. See <i>Section S.3</i> for possible thickness restrictions based on wood species.		
2	Tolerances	The width & height are +/- 1mm. All components parts of an assembled product are +/- 2mm.		
		Wood Species Options (Chapter S)		
	Maple - Hard / Soft Mix	Passageway doors are <u>not</u> available in the following species: • Maple - Hard / Soft Mixed - Value / Budget / Paint Grade • Maple - Hard / Soft Mixed - Hybrid / MDF - Paint Grade		
1		For quality reasons, WalzCraft will not mix heartwood and sapwood together in the same door. • The reason WalzCraft avoids mixing heartwood and sapwood on passageway doors is due to moisture content, as the reaction to changes in moisture content may be different between heartwood and sapwood. On larger products like passageway doors this can cause warping, twisting and/or bowing.		
		As an alternative for the above species, please use one of the following: • Maple - Hard - Hybrid / MDF - Natural / Standard Grade • Maple - Hard - Natural / Standard Grade • Maple - Soft - Hybrid / MDF - Natural / Standard Grade • Maple - Soft - Natural / Standard Grade		

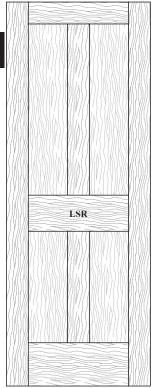
Raised Panel Passageway Doors - END

 ${\it Passage way \ doors \ are \ not \ intended \ for \ exterior \ use. \ Interior \ use \ only. \ No \ warranty \ when \ installed \ outdoors.}$

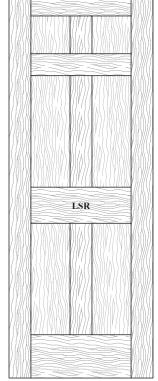




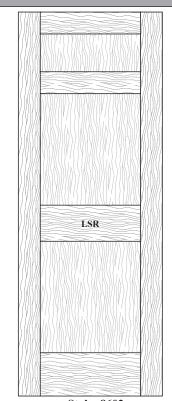




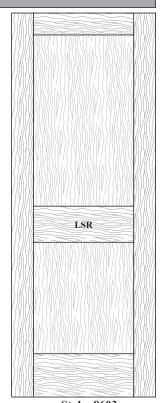
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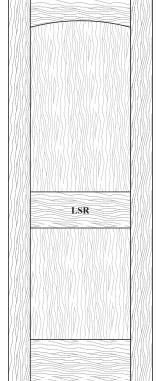
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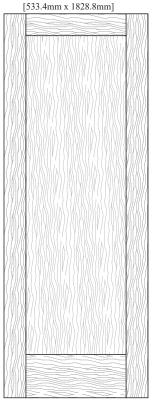
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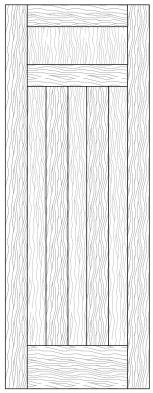
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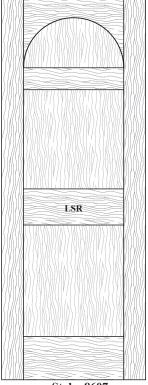
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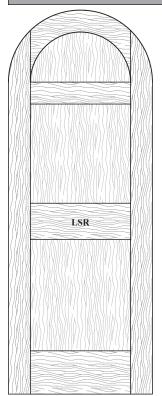
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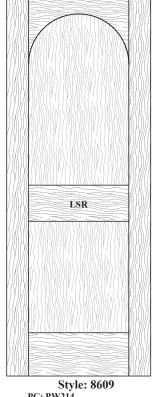
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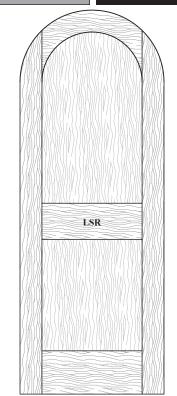


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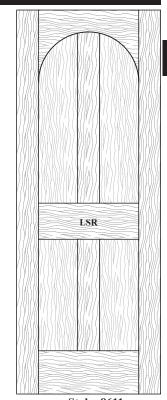


1/4" Flat Panel Doors (Interior Use Only)

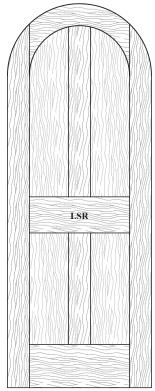
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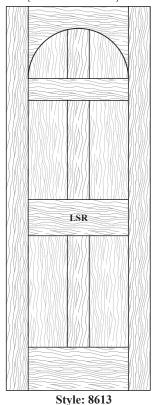
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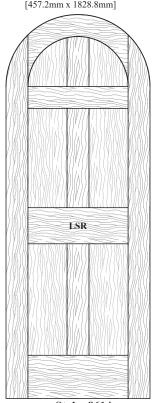
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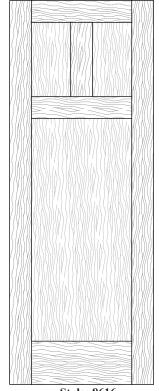
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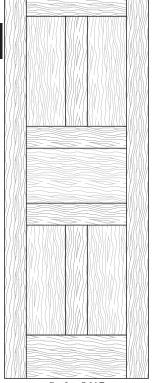
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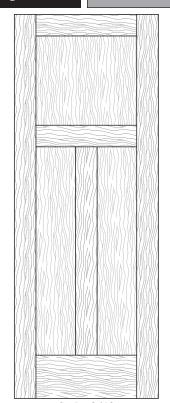
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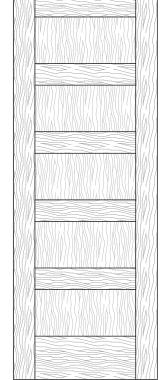




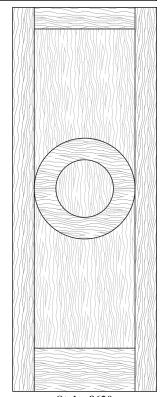
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Style: 8618 PC: PW202 Min. Size: 21x72 [533.4mm x 1828.8mm]



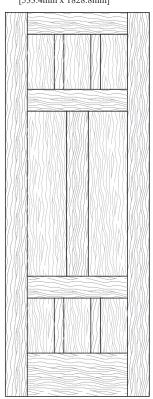
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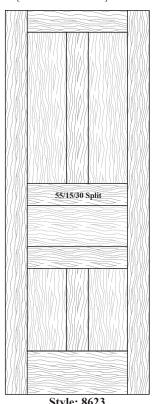
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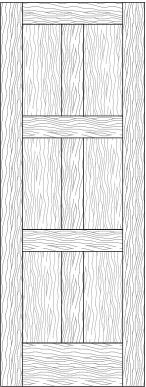
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Style: 8622 PC: PW237 Min. Size: 21x72 [533.4mm x 1828.8mm]



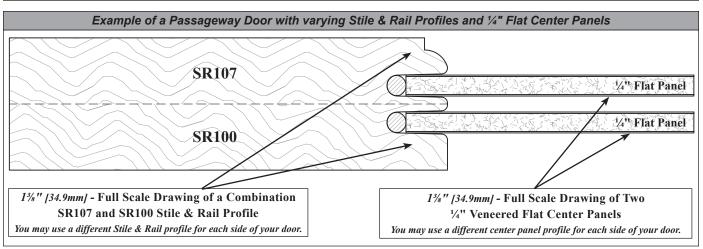
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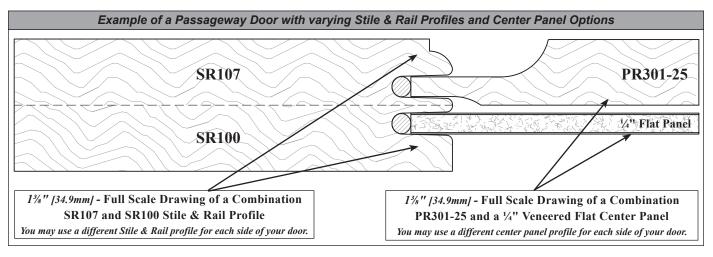


Style: 8624 PC: PW205 Min. Size: 21x72 [533.4mm x 1828.8mm]

1/4" Flat Panel Doors (Interior Use Only)

Standard Passageway Door Part Sizes		
Left or Right Stile	4½" [114.3mm]	
Top Rail	4½" [114.3mm]	
Shaped Top Rail (Dimension at the narrowest point)	4½" [114.3mm]	
Bottom Rail	9" [228.6mm]	
Lockset Rail (Noted as "LSR" on drawings)	8" [203.2mm]	
Other Center Rails	4½" [114.3mm]	
Center Stiles	4½" [114.3mm]	





Passageway doors are not intended for exterior use. Interior use only. No warranty when installed outdoors.





	Ordering & Pricing Notes: Flat Panel Passageway Doors		
	Ordering Guidelines		
1	Order Forms	Please use <i>Door Order Form (E•Z Form #2)</i> .	
	Pricing		
1	Pricing	Please see Section C.2 of our current Wholesale Pricing Catalog.	
2	Passageway Doors with Varying Sides	Special note for Passageway doors that vary from one side to another: Quotes, Order Price Acknowledgments and Invoices are designed to print an "Order Line" with a unique reference number for Side "A" of the door, and print an additional "Order Line" with a different unique reference number for Side "B" of the door. These two "Order Lines" will reference each other to indicate that they are laminated together as one finished product when they ship from WalzCraft. To price the entire Passageway door, both line item prices must be added together to get the total Passageway door price.	

	Technical Notes: Flat Panel Passageway Doors		
	Cabinet Door & Drawer Front Options (Chapter B)		
1	Door Construction	As shown in the drawings on the previous page, two doors are laminated back to back to create the passageway door thickness. This allows you to choose different stile/rail profiles and center panel options from one side of the door to the other. Due to the natural expansion and contraction of wood, the two halves of the door must be the same thickness and must have the same construction method. For example, two Traditional Mortise & Tenon doors can be used back to back, but combining a Traditional Mortise & Tenon construction with another type of construction will not be allowed. The only exception would be combining a Traditional Mortise & Tenon construction with a French Miter construction.	
2		Available in widths up to 48" [1219.2mm] in 1/4" [6.4mm] increments only.	
	Half Circle Door Styles	Placement for the 1st Center Rail on style #'s 8607, 8608, 8613 and 8614 will need to be greater than or equal to half the width of the door.	

Fire		Finish Options (Chapter R)
1	Finishing	Finishing is available. Please see <i>Section C.1</i> of our current Wholesale Pricing Catalog for pricing information. WalzCraft finishes all 4 edges on doors that are ordered pre-finished. If desired, Glaze can be applied to both sides of a Passageway Door, please request this when ordering. It is important that you refinish any edges that are cut off, sanded or planed.
2	Finishing Precautions	If you are ordering Passageway Doors unfinished, remember that it is important to seal and topcoat all four outside edges.

	General Information (Chapter A)		
1	Center Rail Placement	Center Rail placements must be specified. Please provide distance from top of door to top of center rail.	
2	Not for Exterior Use	Passageway Doors are not intended for exterior use. Interior use only. No warranty when installed outdoors. This includes entryway doors even when there is a storm door planned/scheduled to be installed. A consistent interior climate must be maintained on both sides of the door.	
3	Ready to Assemble (RTA)	RTA is <i>not</i> available as an option.	
4	Fire Rating	WalzCraft raised and flat panel Passageway Doors are <i>not</i> fire rated.	
5	Non-Standard Parts	There will be an up-charge for each non-standard part. See Section A.5 for more information.	
6	Warranty	Please see Section A.8 - Warranties for more information on Glued Up Panel expansion/contraction, warping, bowing and twisting.	

Hardware Options (Chapter I)		Hardware Options (Chapter I)
1	Hardware	Passageway Doors are not machined for any hardware.

	Material Options		
1	MDF - MR, NAF, Raw	Hybrid/MDF species of flat panel passageway doors are also available with MDF - MR (Moisture Resistant), NAF, Raw.	
	Notes Continued on Next Page		

1/4" Flat Panel Doors (Interior Use Only)

	Technical Notes: Flat Panel Passageway Doorscontinued					
Molding Options (Chapter N)						
	1 Applied Moldings	All applied molding options shown in the <i>Profiles</i> section are available, with the exception of recessed applied moldings (RAM). Please note that bi-fold and by-pass doors may have special clearance considerations that vary with the application of hardware being used.				

Profile Options (Chapter E)						
	Stile & Rail Profiles	Passageway Door Thicknesses of 1¼" [31.8mm], 1¾" [34.9mm], 1½" [38.1mm]: Choose any of the ¾" [19.1mm] thick "Traditional" Stile & Rail profiles, with the exception of GRF profiles for frames and mullions.				
1		Passageway Door Thicknesses of 15/8" [41.3mm], 13/4" [44.5mm], 17/8" [47.6mm], 2" [50.8mm]: Choose any 3/4" [19.1mm] thick "Traditional" or 1" [25.4mm] Thick "Old World" Stile & Rail profile, with the exception of GRF profiles for frames and mullions.				
		Passageway Door Thicknesses of 21/8" [54mm], 21/4" [57.2mm], 23/8" [60.3mm], 21/2" [63.5mm]: Choose any 1" [25.4mm] Thick "Old World" Stile & Rail profile, with the exception of GRF profiles.				
,	Panel Profiles	You may also use a different center panel profile for each side of your passageway door (ie: 2 different raised panel profiles or a raised panel on one side and 1/4" [6.4mm] flat panel on the other).				
2		Please refer to stile & rail profile options in Note # 1) above and the center panel profile notes throughout <i>Sections E.12 and E.14</i> for compatibility.				
3	Outside Edge	Only available with the D7 outside edge profile.				

		Sizes / Dimensions	
1	I hicknossos	Available in 1¼" [31.8mm], 1¾" [34.9mm], 1½" [38.1mm], 1¾" [41.3mm], 1¾" [44.5mm], 17%" [47.6mm], 2" [50.8mm], 2½" [54mm], 2¼" [57.2mm], 2¾" [60.3mm] & 2½" [63.5mm] thicknesses.	
2 Tolerances The width & height are +/- 1mm. All components parts of an a		The width & height are +/- 1mm. All components parts of an assembled product are +/- 2mm.	

Wood Species Options (Chapter S)				
	1 Maple - Hard / Soft Mix	Passageway doors are <u>not</u> available in the following species: • Maple - Hard / Soft Mixed - Hybrid / MDF - Paint Grade • Maple - Hard / Soft Mixed - RC - Value / Budget / Paint Grade		
1		For quality reasons, WalzCraft will not mix heartwood and sapwood together in the same door. • The reason WalzCraft avoids mixing heartwood and sapwood on passageway doors is due to moisture content, as the reaction to changes in moisture content may be different between heartwood and sapwood. On larger products like passageway doors this can cause warping, twisting and/or bowing.		
1		As an alternative for the above species, please use one of the following: • Maple - Hard - Hybrid / MDF - Natural / Standard Grade • Maple - Hard - PS - Natural / Standard Grade • Maple - Hard - RC - Natural / Standard Grade • Maple - Soft - Hybrid / MDF - Natural / Standard Grade • Maple - Soft - Maple-Hard CP - PS - Natural / Standard Grade • Maple - Soft - Maple-Hard CP - RC - Natural / Standard Grade		

Passageway doors are not intended for exterior use. Interior use only. No warranty when installed outdoors.





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