

Assembled  
Wine →  
Rack

Order Part # 1736



Assembled  
← Plate  
Display

Order Part # 1111

## Cabinet Accessory Options - Table of Contents

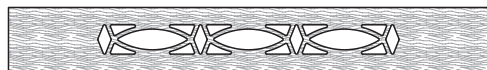
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## Upper Cabinet Valances

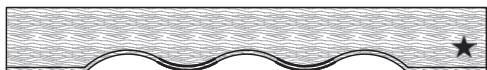
*\*Upper Cabinet Valances are drawn at 45" [1143.0mm] wide x 6" [152.4mm] high.\**



**Style 157** Price Class: V200



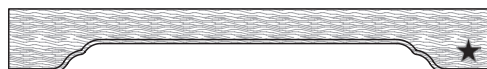
**Style 158** Price Class: V300 (Shown with a D7 Outside Edge)



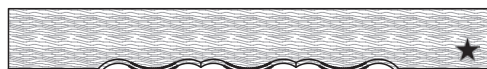
**Style 169** Price Class: V200



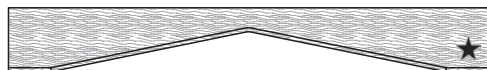
**Style 170** Price Class: V100



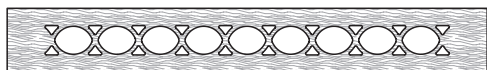
**Style 175** Price Class: V200



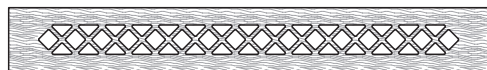
**Style 197** Price Class: V200



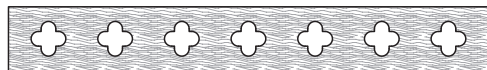
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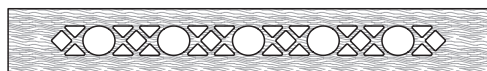
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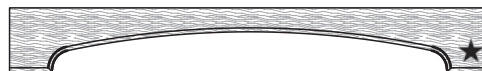
**Style 212** Price Class: V300 (Shown with a D7 Outside Edge)



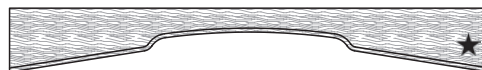
**Style 213** Price Class: V300 (Shown with a D7 Outside Edge)



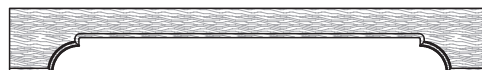
**Style 917** Price Class: V300 (Shown with a D7 Outside Edge)



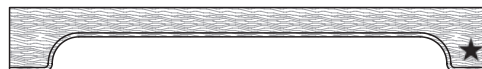
**Style 1712** Price Class: V200



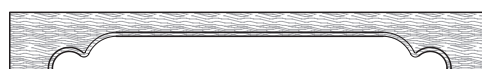
**Style 1713** Price Class: V200



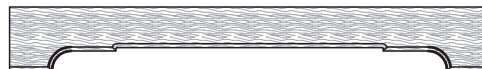
**Style 1724** Price Class: V200



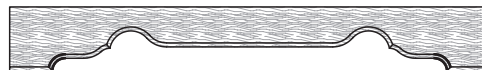
**Style 1726** Price Class: V200



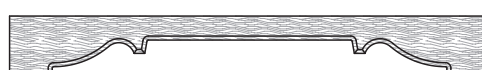
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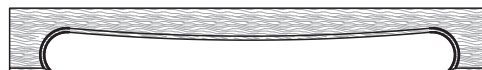
**Style 1790** Price Class: V200



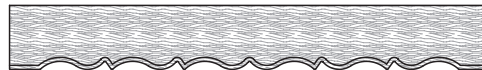
**Style 2059** Price Class: V200



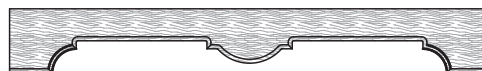
**Style 2064** Price Class: V200



**Style 2065** Price Class: V200



**Style 2228** Price Class: V200



**Style 2319** Price Class: V200

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## Upper Cabinet Valances...continued

*\*Upper Cabinet Valances are drawn at 45" [1143.0mm] wide x 6" [152.4mm] high, unless noted otherwise.\**



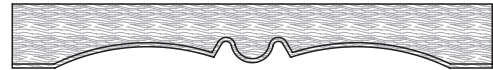
**Style 1387** Price Class: V300 (Shown with a D7 Outside Edge)



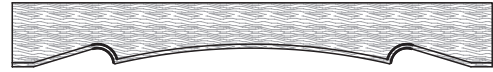
**Style 2816** Price Class: V200



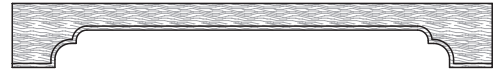
**Style 2874** Price Class: V200 (Drawn at 7 1/4" High)



**Style 2875** Price Class: V200



**Style 2885** Price Class: V200

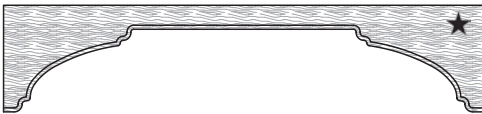


**Style 2910** Price Class: V200

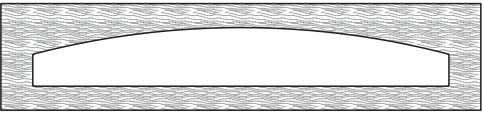
*\*Upper Cabinet Valances are drawn at 45" [1143.0mm] wide x 10" [254.0mm] high.\**



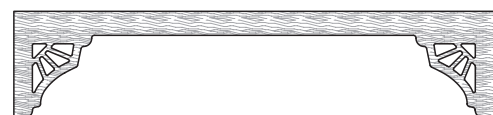
**Style 883** Price Class: V400



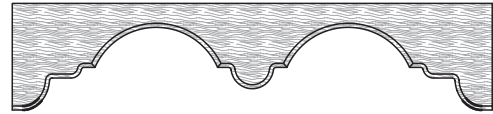
**Style 984** Price Class: V200



**Style 1226** Price Class: V500



**Style 1769** Price Class: V400



**Style 2058** Price Class: V200

## Upper Cabinet Valance Minimum Sizes

| Style | Width               | Height           | Height at Narrowest | Flat at Left/Right | Style | Width             | Height           | Height at Narrowest | Flat at Left/Right | Style | Width              | Height           | Height at Narrowest | Flat at Left/Right |
|-------|---------------------|------------------|---------------------|--------------------|-------|-------------------|------------------|---------------------|--------------------|-------|--------------------|------------------|---------------------|--------------------|
| 157   | 13" [330.2mm]       | 2 1/4" [57.2mm]  | 1 1/2" [38.1mm]     | 1/2" [12.7mm]      | 917   | 12 7/8" [327.0mm] | 5" [127.0mm]     | NA                  | NA                 | 2058  | 27" [685.8mm]      | 9 1/4" [235.0mm] | 1 1/2" [38.1mm]     | 1" [25.4mm]        |
| 158   | 12 1/4" [311.2mm]   | 5" [127.0mm]     | NA                  | NA                 | 984   | 26 1/2" [673.1mm] | 9 1/4" [235.0mm] | 1 1/2" [38.1mm]     | 1" [25.4mm]        | 2059  | 21 7/16" [544.2mm] | 5 1/4" [133.4mm] | 1 1/2" [38.1mm]     | 1/2" [12.7mm]      |
| 169   | 12 7/32" [310.2mm]  | 3 1/8" [79.4mm]  | 1 1/2" [38.1mm]     | 2" [50.8mm]        | 1226  | 12" [304.8mm]     | 7" [177.8mm]     | 2 1/4" [57.2mm]     | NA                 | 2064  | 21" [533.4mm]      | 5 1/4" [133.4mm] | 1 1/2" [38.1mm]     | 1/2" [12.7mm]      |
| 170   | 12" [304.8mm]       | 1 1/2" [38.1mm]  | NA                  | NA                 | 1387  | 6 3/4" [171.6mm]  | 5" [127.0mm]     | NA                  | NA                 | 2065  | 12" [304.8mm]      | 5 1/4" [133.4mm] | 1 1/2" [38.1mm]     | 2" [50.8mm]        |
| 175   | 13 3/4" [336.6mm]   | 4 1/4" [108.0mm] | 1 1/2" [38.1mm]     | 2" [50.8mm]        | 1712  | 13" [330.2mm]     | 3 5/8" [92.1mm]  | 1 1/2" [38.1mm]     | 1/2" [12.7mm]      | 2228  | 16 1/4" [412.4mm]  | 2 1/4" [57.2mm]  | 1 1/2" [38.1mm]     | 2" [50.8mm]        |
| 197   | 14 13/32" [365.9mm] | 2 3/8" [60.3mm]  | 1 1/2" [38.1mm]     | 2" [50.8mm]        | 1713  | 18" [457.2mm]     | 3 1/2" [88.1mm]  | 1 1/2" [38.1mm]     | NA                 | 2319  | 17 1/2" [444.5mm]  | 4 1/2" [114.3mm] | 1 1/2" [38.1mm]     | 1/2" [12.7mm]      |
| 199   | 13" [330.2mm]       | 6 3/5" [63.5mm]  | 1 1/2" [38.1mm]     | 1 1/2" [12.7mm]    | 1724  | 12" [304.8mm]     | 4 3/4" [120.7mm] | 1 1/2" [38.1mm]     | 1/2" [12.7mm]      | 2816  | 8" [203.2mm]       | 4 1/4" [108.0mm] | 1 1/2" [38.1mm]     | 1 1/2" [38.1mm]    |
| 211   | 9 11/32" [237.0mm]  | 5" [127.0mm]     | NA                  | NA                 | 1726  | 12" [304.8mm]     | 4 3/4" [120.7mm] | 1 1/2" [38.1mm]     | 1/2" [12.7mm]      | 2874  | 13" [330.2mm]      | 6 1/2" [165.1mm] | 1 1/2" [38.1mm]     | 3/4" [19.1mm]      |
| 212   | 8 3/4" [212.5mm]    | 5" [127.0mm]     | NA                  | NA                 | 1769  | 17 1/2" [444.5mm] | 9 1/4" [235.0mm] | 1 1/2" [38.1mm]     | 1" [25.4mm]        | 2875  | 17 1/2" [444.5mm]  | 4" [101.6mm]     | 1 1/2" [38.1mm]     | 1/2" [12.7mm]      |
| 213   | 7 1/4" [184.2mm]    | 5" [127.0mm]     | NA                  | NA                 | 1789  | 15" [381.0mm]     | 5 1/4" [133.4mm] | 1 1/2" [38.1mm]     | 1/2" [12.7mm]      | 2885  | 24 1/2" [622.3mm]  | 3 1/4" [82.6mm]  | 1 1/2" [38.1mm]     | 2" [50.8mm]        |
| 883   | 26 1/2" [673.1mm]   | 9 1/4" [235.0mm] | 1 1/2" [38.1mm]     | 1" [25.4mm]        | 1790  | 12" [304.8mm]     | 3 1/16" [93.7mm] | 1 1/2" [38.1mm]     | 1/2" [12.7mm]      | 2910  | 16" [406.4mm]      | 5" [127.0mm]     | 1 1/2" [38.1mm]     | 1/2" [12.7mm]      |

► For PRICING ► See Section M.1 in our current Wholesale Pricing Catalog.

## Cabinet Accessory Options

## Upper Cabinet Valances & Toe Kick Valances

### Ordering & Pricing Notes: Upper Cabinet Valances

#### Ordering Guidelines

**1** Order Forms Please use *Valance and Knick Knack Order Form (E•Z Form #6)*.

#### Pricing

**1** Pricing Please see *Section M.1* of our current **Wholesale Pricing Catalog**.

### Technical Notes: Upper Cabinet Valances

#### Cabinet Accessory Options (Chapter M)

|   |           |  |   |
|---|-----------|--|---|
| M | <b>1</b>  | <b>Style 157, 199 and 1712</b>                             | Customer specifies the width, height, narrowest point of the valance ( <b>1½" [38.1mm] minimum</b> ) and flat portion at the left and right sides.<br>#1712 height must be greater than or equal to the narrowest point plus 2⅝" [54.0mm] to maintain the "Look" of the valance design.   |
|   | <b>2</b>  | <b>Style 158, 211, 212, 213, 917, 883, 1226, 1387</b>      | <b>D7</b> is WalzCraft's standard outside edge profile for these upper cabinet valances unless otherwise specified. Adding an outside edge profile other than <b>D7</b> to these valance designs may require a change in the pattern placement. The same procedure applies to the <b>Style #170</b> valance with a VR rout pattern. |
|   | <b>3</b>  | <b>Style 169, 197, 2228</b>                                | To order specify the overall width and height of the valance.   |
|   |           |  | These valances have set patterns that repeat as the width of the valance increases.   |
|   |           |  | <b>Minimum Valance Width</b> = One (1) set pattern width + (2" [50.8mm] minimum flat surface on end x 2).<br>The width of the flat surface on either end will vary, given valance width and requiring the use of full pattern sets to achieve that size.  |
|   | <b>4</b>  | <b>Style 1226</b>  | The minimum width at the "narrowest" point and for the bottom is 2¼" [57.2mm]. Please specify the dimension needed if you desire another size. A 3" [76.2mm] flat dimension must be maintained for the routed opening on each side.   |
|   | <b>5</b>  | <b>Style 175, 1724, 1726, 1789, 1790, 2059, 2064, 2319</b> | Customer specifies the width, height and flat portion at the left and right sides.  |
|   | <b>6</b>  | <b>Style 1713</b>  | Customer specifies the width, height and narrowest point of the valance.  |
|   |           |  | Height must be greater than or equal to the narrowest point plus 1¾" [50.0mm] to maintain the "Look" of the valance design.   |
|   | <b>7</b>  | <b>Style 2065</b>  | Customer specifies the width, height and flat portion at the left and right sides.  |
|   |           |  | Radii at ends will not change in size.  |
|   |           |  | The narrowest point at the top will get wider as the overall height is increased.   |
|   | <b>8</b>  | <b>Style 984, 1724, 1790, 2058, 2064, 2228, 2319</b>       | <b>Only</b> available with the following outside edge profiles: <b>D7, D12, D15, D17, D18, D21, D24, D32, D41, D52, D67, D93, D101, D102, D115, D118 and D120.</b>  |
|   | <b>9</b>  | <b>Style 2816</b>  | Customer specifies the overall width, overall height, flat portion at the left and right sides and the height at the narrowest point.   |
|   |           |  | Radii at ends will not change in size.  |
|   | <b>10</b> | <b>Style 2874</b>  | Customer specifies the overall width, overall height, flat portion at the left and right sides and the height at the narrowest point.   |
|   |           |  | Radii at ends will not change in size.  |
|   |           |  | The narrowest point at the top will get wider as the overall height is increased.   |
|   | <b>11</b> | <b>Style 2875</b>  | Customer specifies the overall width, overall height, flat portion at the left and right sides and the height at the narrowest point.   |
|   |           |  | Radii at ends will change in size.  |
|   | <b>12</b> | <b>Style 2885</b>  | Customer specifies the overall width, overall height and flat portion at the left and right sides.  |
|   |           |  | Radii at ends will not change in size, while the center arch will vary depending on length.   |
|   | <b>13</b> | <b>Style 2910</b>  | Customer specifies the overall width, overall height, flat portion at the left and right sides and the height at the narrowest point.   |
|   |           |  | Radii at ends will not change in size, while the center flat will vary depending on length.   |

**Notes Continued on Next Page...**

► For **PRICING** ► See *Section M.1* in our current Wholesale Pricing Catalog.





**Technical Notes: Upper Cabinet Valances...continued****Cabinet Accessory Options (Chapter M)...continued**

|           |                        |   |
|-----------|------------------------|---|
| <b>14</b> | <b>Accent Profiles</b> | Applied to one straight line edge only.                           |
|           |                        | Available on materials of ¾" [19.1mm] or 1" [25.4mm] thicknesses. |

**Finish Options (Chapter R)**

|          |                        |  |
|----------|------------------------|--|
| <b>1</b> | <b>3D Laminate/RTF</b> | The ★ indicates valance options that are available with 3D Laminate/RTF.                               |
|          |                        | When ordering valances with a wood grain 3D Laminate pattern, please specify grain direction.          |
|          |                        | Back of valance must be specified as either White-W300 or Almond Melamine or matching 3D Laminate/RTF. |
|          |                        | <b>D7</b> is not available on products using 3D Laminate (RTF). <b>D33</b> will be used instead.       |

**Material Options**

|          |                            |  |
|----------|----------------------------|--|
| <b>1</b> | <b>Materials Available</b> | Available in all of the species/grades noted in <b>Section M.1</b> of our current <b>Wholesale Pricing Catalog</b> .         |
| <b>2</b> | <b>MDF - MR, NAF, Raw</b>  | Raw MDF valances are also available with MDF - MR (Moisture Resistant), NAF, Raw. Only available with ¾" [19.1mm] thickness. |

**Profile Options (Chapter E)**

|          |  |  |
|----------|--|--|
| <b>1</b> | <b>Outside Edge Profiles</b>                 | Outside Edge Profiles will be applied to shaped edge and straight bottom edge only and <b>will not</b> be applied to sides or top edge.<br><ul style="list-style-type: none"> <li>• <b>D15</b> is WalzCraft's standard outside edge profile for upper cabinet valances unless otherwise specified.</li> <li>• <b>D7</b> and <b>D33</b> are also available on <b>most</b> valances without incurring additional charges.</li> <li>• Please submit requests for all other outside edge profiles to our Customer Support Team. Additional charges may apply.</li> <li>• See <b>Section E.15</b> for additional outside edge profile options.</li> </ul> |
|          |  | Applied molding outside edges are <b>only available</b> on the Style #170 valance.   |
| <b>2</b> | <b>Applied Molding Outside Edge Profiles</b> | A ⅝" [15.9mm] thickness may be required for some of the applied edge options.  |
|          |  | <b>For Applied Molding Outside Edge options, please refer to Section E.16.</b>   |

M

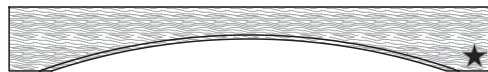
**Sizes / Dimensions**

|          |                  |  |
|----------|------------------|--|
| <b>1</b> | <b>Thickness</b> | Upper cabinet valances made from solid wood or raw MDF are available in ¾" [19.1mm] and 1" [25.4mm] thicknesses, with some exceptions. See <b>Section S.3</b> for possible thickness restrictions based on wood species. |
|          |                  | Upper cabinet valances with 3D laminate (RTF) are available in ¾" [19.1mm] thickness only.   |
| <b>2</b> | <b>Width</b>     | Maximum width is 96" [2438.4mm].   |

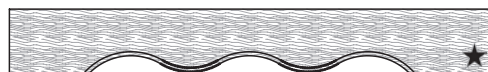
► For PRICING ► See Section M.1 in our current Wholesale Pricing Catalog.

## Toe Kick Valances

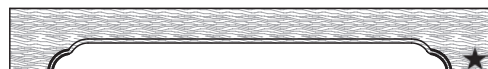
*\*Toe Kick Valances are drawn at 45" [1143.0mm] wide x 6" [152.4mm] high, unless noted otherwise.\**



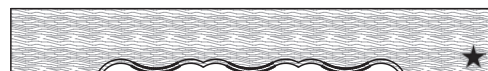
**Style 157TK** Price Class:V200



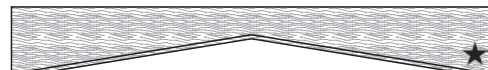
**Style 169TK** Price Class:V200



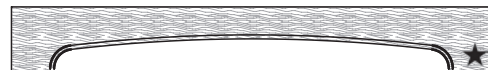
**Style 175TK** Price Class:V200



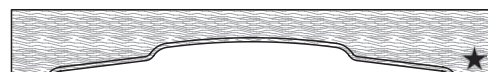
**Style 197TK** Price Class:V200



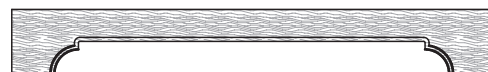
**Style 199TK** Price Class:V200



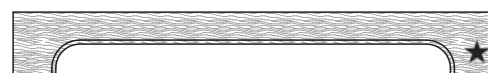
**Style 1712TK** Price Class:V200



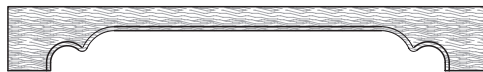
**Style 1713TK** Price Class:V200



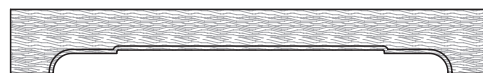
**Style 1724TK** Price Class:V200



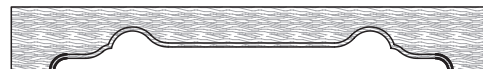
**Style 1726TK** Price Class:V200



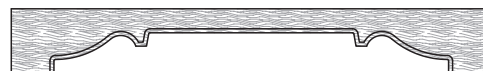
**Style 1789TK** Price Class:V200



**Style 1790TK** Price Class:V200



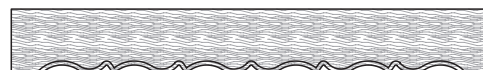
**Style 2059TK** Price Class:V200



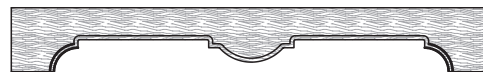
**Style 2064TK** Price Class:V200



**Style 2065TK** Price Class:V200



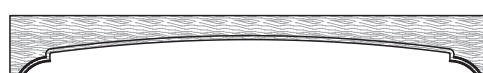
**Style 2228TK** Price Class:V200



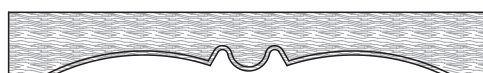
**Style 2319TK** Price Class: V200



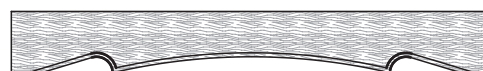
**Style 2816TK** Price Class: V200



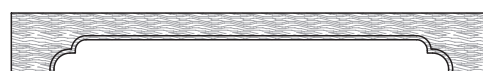
**Style 2874TK** Price Class:V200 (Drawn at 7 1/4" High)



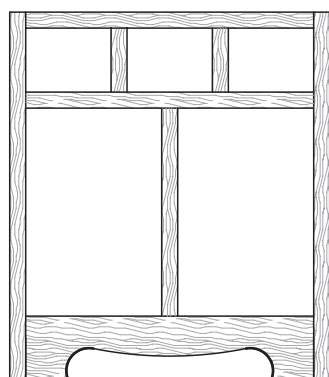
**Style 2875TK** Price Class: V200



**Style 2885TK** Price Class: V200



**Style 2910TK** Price Class: V200



Drawing represents a  
**Style FF184** Face Frame with  
Toe Kick Valance #**2065TK**.

► For PRICING ► See Section **M.1** in our current Wholesale Pricing Catalog.

## Valances - Upper Cabinet & Toe Kick

## Cabinet Accessory Options

### Toe Kick Valance Minimum Sizes

| Style  | Width   | Height           | Height at Narrowest | Flat at Left/Right | Style  | Width             | Height           | Height at Narrowest | Flat at Left/Right |
|--------|---|------------------|---------------------|--------------------|--------|-------------------|------------------|---------------------|--------------------|
| 157TK  | 13"<br>[330.2mm]                                | 2¼"<br>[57.2mm]  | 1½"<br>[38.1mm]     | ½"<br>[12.7mm]     | 2065TK | 12"<br>[304.8mm]  | 5¼"<br>[133.4mm] | 1½"<br>[38.1mm]     | 2"<br>[50.8mm]     |
| 169TK  | 12 <sup>7</sup> / <sub>32</sub> "<br>[310.2mm]  | 3½"<br>[79.4mm]  | 1½"<br>[38.1mm]     | 2"<br>[50.8mm]     | 2228TK | 16¼"<br>[412.4mm] | 2¼"<br>[57.2mm]  | 1½"<br>[38.1mm]     | 2"<br>[50.8mm]     |
| 175TK  | 13¼"<br>[336.6mm]                               | 4¼"<br>[108.0mm] | 1½"<br>[38.1mm]     | 2"<br>[50.8mm]     | 2319TK | 17½"<br>[444.5mm] | 4½"<br>[114.3mm] | 1½"<br>[38.1mm]     | ½"<br>[12.7mm]     |
| 197TK  | 14 <sup>13</sup> / <sub>32</sub> "<br>[365.9mm] | 2¾"<br>[60.3mm]  | 1½"<br>[38.1mm]     | 2"<br>[50.8mm]     | 2816TK | 8"<br>[203.2mm]   | 4¼"<br>[108.0mm] | 1½"<br>[38.1mm]     | 1½"<br>[38.1mm]    |
| 199TK  | 13"<br>[330.2mm]                                | 2½"<br>[63.5mm]  | 1½"<br>[38.1mm]     | ½"<br>[12.7mm]     | 2874TK | 13"<br>[330.2mm]  | 6½"<br>[165.1mm] | 1½"<br>[38.1mm]     | ¾"<br>[19.1mm]     |
| 1712TK | 13"<br>[330.2mm]                                | 3¾"<br>[92.1mm]  | 1½"<br>[38.1mm]     | ½"<br>[12.7mm]     | 2875TK | 17½"<br>[444.5mm] | 4"<br>[101.6mm]  | 1½"<br>[38.1mm]     | ½"<br>[12.7mm]     |
| 1713TK | 18"<br>[457.2mm]                                | 3½½"<br>[88.1mm] | 1½"<br>[38.1mm]     | N/A                | 2885TK | 24½"<br>[622.3mm] | 3¼"<br>[82.6mm]  | 1½"<br>[38.1mm]     | 2"<br>[50.8mm]     |
| 1724TK | 12"<br>[304.8mm]                                | 4¾"<br>[120.7mm] | 1½"<br>[38.1mm]     | ½"<br>[12.7mm]     | 2910TK | 16"<br>[406.4mm]  | 5"<br>[127.0mm]  | 1½"<br>[38.1mm]     | ½"<br>[12.7mm]     |
| 1726TK | 12"<br>[304.8mm]                                | 4¾"<br>[120.7mm] | 1½"<br>[38.1mm]     | ½"<br>[12.7mm]     |        |                   |                  |                     |                    |
| 1789TK | 15"<br>[381.0mm]                                | 5¼"<br>[133.4mm] | 1½"<br>[38.1mm]     | ½"<br>[12.7mm]     |        |                   |                  |                     |                    |
| 1790TK | 12"<br>[304.8mm]                                | 3½½"<br>[93.7mm] | 1½"<br>[38.1mm]     | ½"<br>[12.7mm]     |        |                   |                  |                     |                    |
| 2059TK | 21 <sup>7</sup> / <sub>16</sub> "<br>[544.2mm]  | 5¼"<br>[133.4mm] | 1½"<br>[38.1mm]     | ½"<br>[12.7mm]     |        |                   |                  |                     |                    |
| 2064TK | 21"<br>[533.4mm]                                | 5¼"<br>[133.4mm] | 1½"<br>[38.1mm]     | ½"<br>[12.7mm]     |        |                   |                  |                     |                    |

### Ordering & Pricing Notes: Toe Kick Valances

#### Ordering Guidelines

- 1 Order Forms** Please use **Valance and Knick Knack Order Form (E•Z Form #6)**.

#### Pricing

- 1 Pricing** Please see **Section M.1** of our current **Wholesale Pricing Catalog**.

### Technical Notes: Toe Kick Valances

#### Cabinet Accessory Options (Chapter M)

|   |   |   |
|---|---|---|
| 1 | Style 157TK, 199TK and 1712TK                                       | Customer specifies the width, height, narrowest point of the valance (1½" [38.1mm] minimum) and flat portion at the left and right sides.   |
|   |   | #1712 height must be greater than or equal to the narrowest point plus 2½" [54.0mm] to maintain the "Look" of the valance design.   |
| 2 | Style 169TK, 197TK, 2228TK  | To order specify the overall width and height of the valance.   |
|   |   | These valances have set patterns that repeat as the width of the valance increases.   |
|   |   | <b>Minimum Valance Width</b> = One (1) set pattern width + (2" [50.8mm] minimum flat surface on end x 2).   |
|   |   | The width of the flat surface on either end will vary, given valance width and requiring the use of full pattern sets to achieve that size.   |
| 3 | Style 175TK, 1724TK, 1726TK, 1789TK, 1790TK, 2059TK, 2064TK, 2319TK | Customer specifies the width, height and flat portion at the left and right sides.  |
| 4 | Style 1713TK  | Customer specifies the width, height and narrowest point of the valance.<br>Height must be greater than or equal to the narrowest point plus 1¾" [50.0mm] to maintain the "Look" of the valance design. |
| 5 | Style 2065TK  | Customer specifies the width, height and flat portion at the left and right sides.  |
|   |   | Radii at ends will not change in size.  |
|   |   | The narrowest point at the top will get wider as the overall height is increased.   |
|   |   | The wider part in the middle will be ¾" [19.1mm] lower than the narrowest points at each end.   |

**Notes Continued on Next Page...**

► For **PRICING** ► See **Section M.1** in our current **Wholesale Pricing Catalog**.

**Technical Notes: Toe Kick Valances...continued****Cabinet Accessory Options (Chapter M)...continued**

|    |                                    |  |
|----|------------------------------------|--|
| 6  | Style 1724, 1790, 2064, 2228, 2319 | Only available with the following outside edge profiles: <b>D7, D12, D15, D17, D18, D21, D24, D32, D41, D52, D67, D93, D101, D102, D115, D118 and D120.</b>  |
| 7  | Style 2816TK                       | Customer specifies the overall width, overall height, flat portion at the left and right sides and the height at the narrowest point.<br>Radii at ends will not change in size.  |
| 8  | Style 2874TK                       | Customer specifies the overall width, overall height, flat portion at the left and right sides and the height at the narrowest point.<br>Radii at ends will not change in size.<br>The narrowest point at the top will get wider as the overall height is increased. |
| 9  | Style 2875TK                       | Customer specifies the overall width, overall height, flat portion at the left and right sides and the height at the narrowest point.<br>Radii at ends will change in size.  |
| 10 | Style 2885TK                       | Customer specifies the overall width, overall height and flat portion at the left and right sides.<br>Radii at ends will not change in size, while the center arch will vary depending on length.  |
| 11 | Style 2910TK                       | Customer specifies the overall width, overall height, flat portion at the left and right sides and the height at the narrowest point.<br>Radii at ends will not change in size, while the center flat will vary depending on length.                                 |

**Finish Options (Chapter R)**

|   |                 |   |
|---|-----------------|---|
| 1 | 3D Laminate/RTF | The ★ indicates valance options that are available with 3D Laminate/RTF.<br>When ordering valances with a wood grain 3D Laminate pattern, please specify grain direction.<br>Back of valance must be specified as either White-W300 or Almond Melamine or matching 3D Laminate/RTF.<br><b>D7</b> is not available on products using 3D Laminate (RTF). <b>D33</b> will be used instead. |
|---|-----------------|---|

**Material Options**

|   |                     |  |
|---|---------------------|--|
| 1 | Materials Available | Available in all of the species/grades noted in <b>Section M.1</b> of our current <b>Wholesale Pricing Catalog</b> .         |
| 2 | MDF - MR, NAF, Raw  | Raw MDF valances are also available with MDF - MR (Moisture Resistant), NAF, Raw. Only available with ¾" [19.1mm] thickness. |

**Profile Options (Chapter E)**

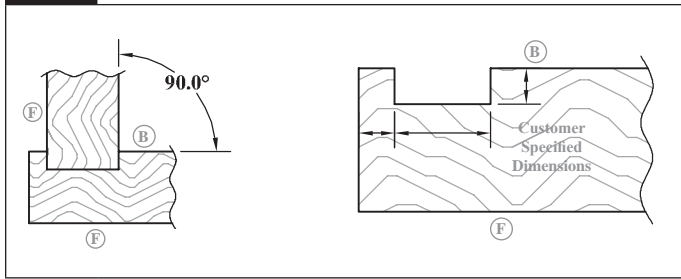
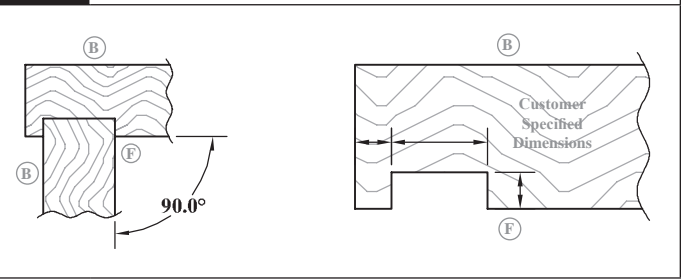
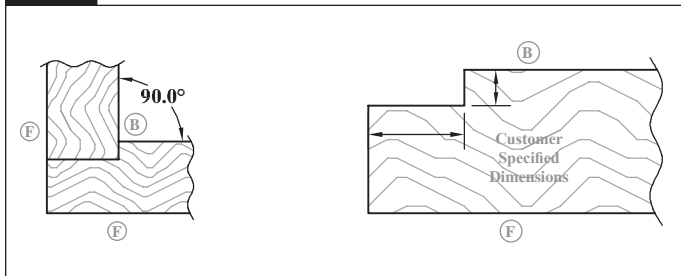
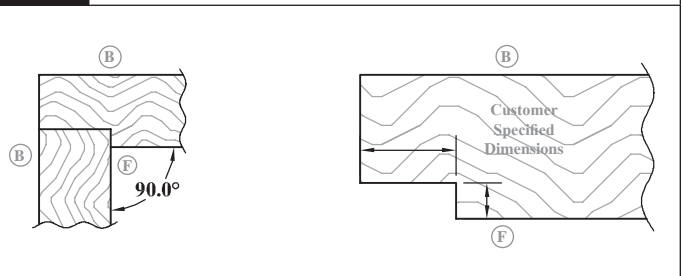
|   |                       |   |
|---|-----------------------|---|
| 1 | Outside Edge Profiles | Outside Edge Profiles will be applied to the shaped edge only. They will not be applied to the straight bottom edge, sides or top edge.<br><ul style="list-style-type: none"> <li>• <b>D7</b> is WalzCraft's standard outside edge profile for toe kick valances unless otherwise specified.</li> <li>• Please submit requests for all other outside edge profiles to our Customer Support Team. Additional charges may apply.</li> <li>• See <b>Section E.15</b> for additional outside edge profile options.</li> </ul> |
|---|-----------------------|---|

**Sizes / Dimensions**

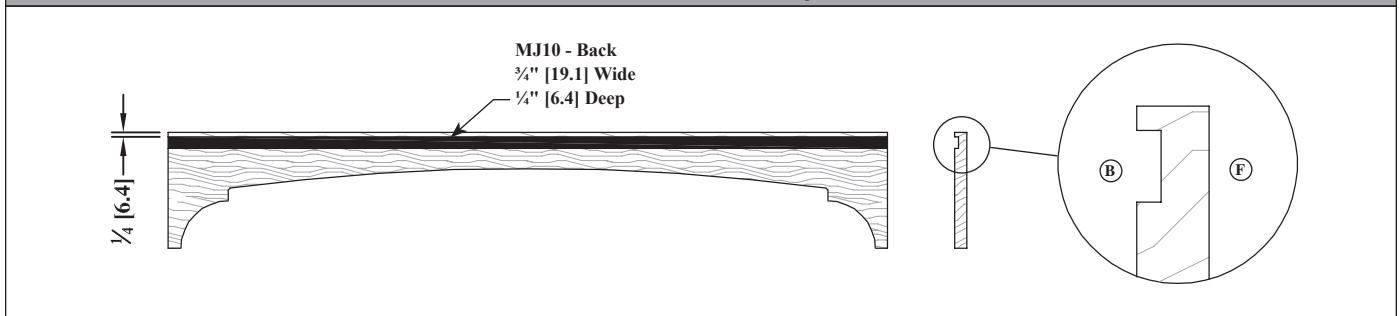
|   |           |  |
|---|-----------|--|
| 1 | Thickness | Toe kick valances made from solid wood or raw MDF are available in ¾" [19.1mm] and 1" [25.4mm] thicknesses, with some exceptions. See <b>Section S.3</b> for possible thickness restrictions based on wood species.<br>Toe kick valances with 3D laminate (RTF) are available in ¾" [19.1mm] thickness only. |
| 2 | Width     | Maximum width is 96" [2438.4mm].   |

► For PRICING ► See **Section M.1** in our current Wholesale Pricing Catalog.

## Miscellaneous Joinery Options for Upper Cabinet and Toe Kick Valances

**MJ10** 90° "Outside Corner" (Dado Option)**MJ18** 90° "Inside Corner" (Dado Option)**MJ13** 90° "Outside Corner" (Rabbet Option)**MJ21** 90° "Inside Corner" (Rabbet Option)

## Dado Groove Example



M

## Ordering &amp; Pricing Notes: Valance Options - Miscellaneous Joinery

## Ordering Guidelines

|   |                      |   |
|---|----------------------|---|
| 1 | Order Forms          | Please use <b>Valance and Knick Knack Order Form (E•Z Form #6)</b> .<br>Fax your valance drawings along with your order forms to our Customer Support Team at 1-608-781-3667 or email drawings to: <a href="mailto:customersupport@WalzCraft.com">customersupport@WalzCraft.com</a> . |
| 2 | Ordering Information | Specify the MJ option, along with the width, depth and placement from each outside edge of the valance. See <b>Miscellaneous Joinery Section F.2</b> for all joinery options.   |

## Pricing

|   |         |   |
|---|---------|---|
| 1 | Pricing | Please see <b>Section M.1</b> of our current <b>Wholesale Pricing Catalog</b> . |
|---|---------|---|

(F) = Face/Front (B) = Back

► For PRICING ► See Section M.1 in our current Wholesale Pricing Catalog.



## Custom Valance Routing Options

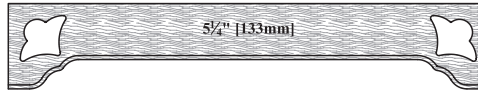
You may customize a standard valance with any of these Routing Options.



Left pattern shown, right pattern also available.

### VR100L

Approx. 4½"W x 4½"H  
[114.3mm x 114.3mm]  
Min. Valance Ht.:  
8" [203.2mm]



### Style 175 with VR100 on each end.

(Drawing Represents a 45" [1143mm] W x 8" [203.2mm] H valance.)



### VR500

Approx. 4½"W x 2¼"H  
[114.3mm x 69.9mm]  
Min. Valance Ht.:  
5" [127.0mm]



### VR200

Approx. 6"W x 2¼"H  
[152.4mm x 69.9mm]  
Min. Valance Ht.:  
5" [127.0mm]



### VR300

Approx. 10¼"W x 2¼"H  
[260.4mm x 69.9mm]  
Min. Valance Ht.:  
5" [127.0mm]



### VR400

Approx. 5½"W x 2¼"H  
[134.9mm x 69.9mm]  
Min. Valance Ht.:  
5" [127.0mm]



### VR600

Approx. 3¼"W x 3¼"H  
[82.6mm x 82.6mm]  
Min. Valance Ht.:  
5½" [139.7mm]



Left pattern shown, right pattern also available.

### VR700L

Approx. 7¼"W x 4½"H  
[196.9mm x 114.3mm]  
Min. Valance Ht.:  
10¼" [260.4mm]



### VR800

Approx. 8¾"W x 2¼"H  
[225.4mm x 69.9mm]  
Min. Valance Ht.:  
5" [127.0mm]



Left pattern shown, right pattern also available.

### VR900L

Approx. 3¾"W x 4½"H  
[98.4mm x 114.3mm]  
Min. Valance Ht.:  
10¼" [260.4mm]

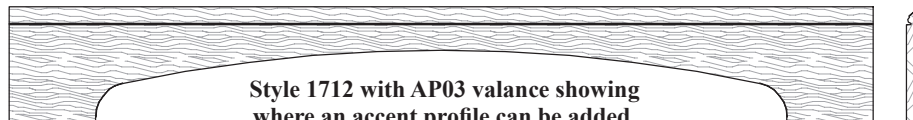


### VR1000

Approx. 2¾"W x 2¾"H  
[69.9mm x 69.9mm]  
Min. Valance Ht.:  
5" [127.0mm]

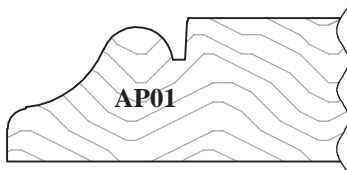
## Accent Profile Options

You may customize a standard valance with any of these Accent Profiles.

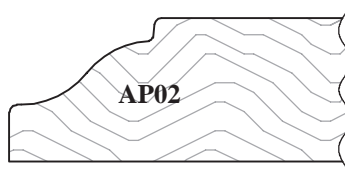


### Style 1712 with AP03 valance showing where an accent profile can be added.

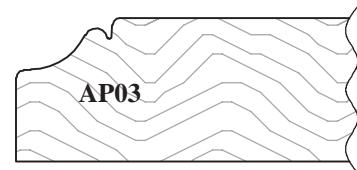
(Drawing Represents a 45" [1143.0mm] W x 6" [152.4mm] H valance.)



AP01



AP02



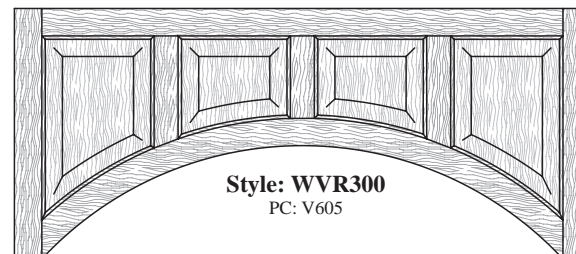
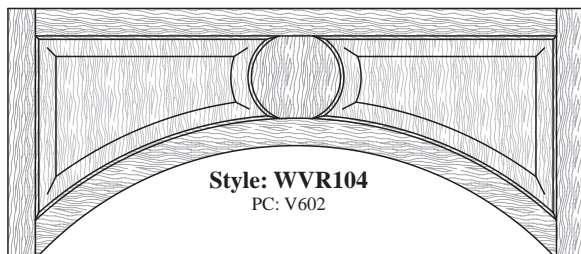
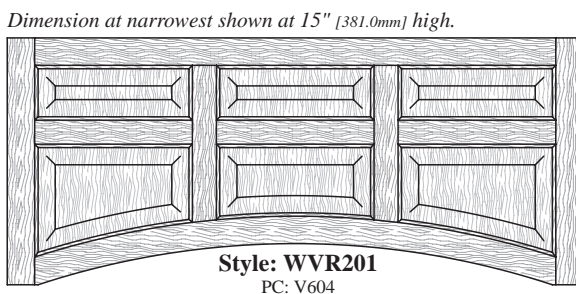
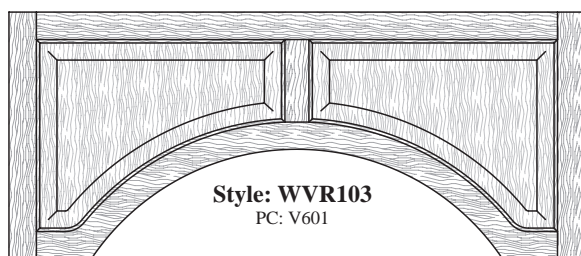
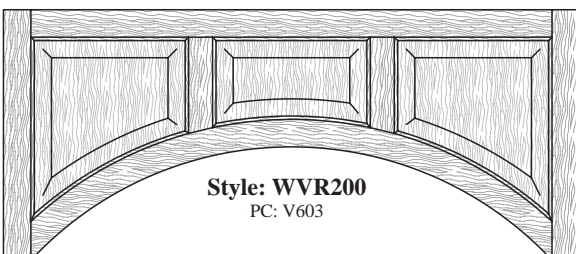
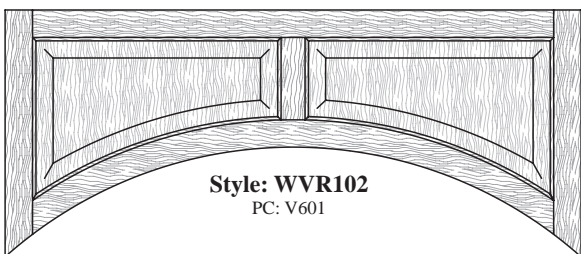
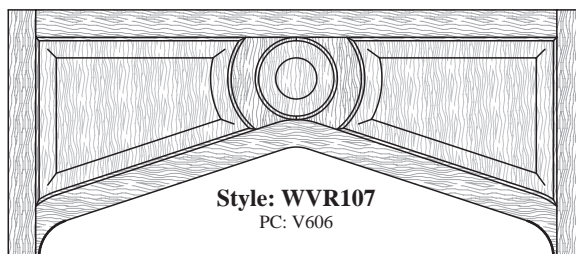
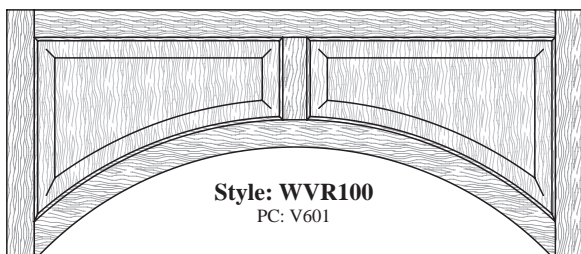
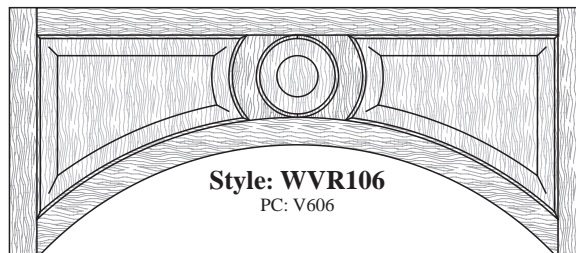
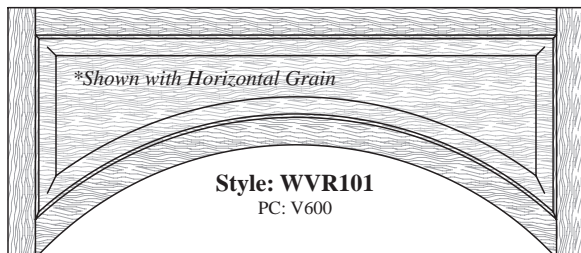
AP03

► For PRICING ► See Section **M.1** in our current Wholesale Pricing Catalog.



## Raised Panel Arched Valances

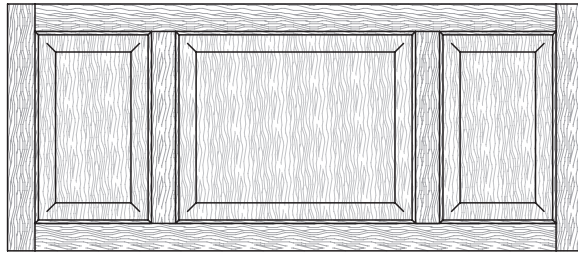
**\*\*Valances shown below are drawn at 42" [1066.8mm] wide x 18" [457.2mm] high. \*\***  
**\*\*Dimension at the narrowest shown at 10" [254.0mm] high unless noted otherwise. \*\***



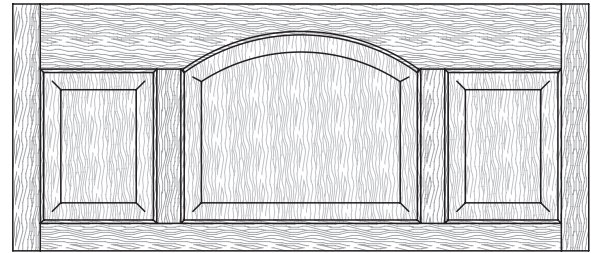
► For PRICING ► See Section M.2 in our current Wholesale Pricing Catalog.

## Raised Panel Arched Valances...continued

**\*\*Valances shown below are drawn at 42" [1066.8mm] wide x 18" [457.2mm] high.\*\***

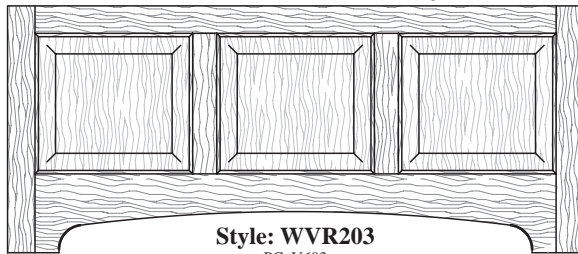


**Style: WVR210**  
Use PC: 108 from Section B.1



**Style: WVR211**  
PC: V608

*Dimension at narrowest shown at 15" [381.0mm] high.*



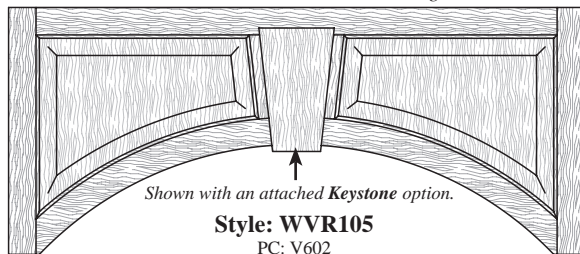
**Style: WVR203**  
PC: V603

## Raised Panel Arched Valances with Optional Keystone

**\*\*WVR105 drawn at 42" [1066.8mm] wide x 18" [457.2mm] high.\*\***

**\*\*WVR202 drawn at 42" [1066.8mm] wide x 33" [838.2mm] high.\*\***

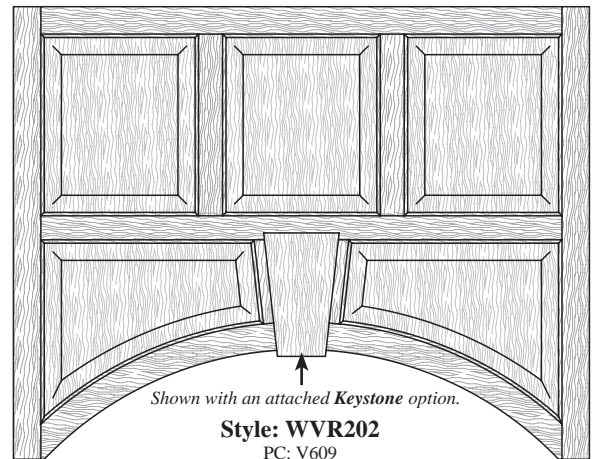
*Dimension at narrowest shown at 10" [254.0mm] high.*



*Shown with an attached Keystone option.*

**Style: WVR105**  
PC: V602

*Dimension at narrowest shown at 25" [635.0mm] high.*



*Shown with an attached Keystone option.*

**Style: WVR202**  
PC: V609

### Valance Minimum Widths (Based on 2 1/4" Wide Stiles & Rails)

| WVR100               | WVR101          | WVR102               | WVR103               | WVR104  | WVR105  | WVR106  | WVR107  |
|----------------------|-----------------|----------------------|----------------------|---|---|---|---|
| 13 3/4"<br>[349.3mm] | 8"<br>[203.2mm] | 13 3/4"<br>[349.3mm] | 13 3/4"<br>[349.3mm] | Varies based on<br>center stile size.<br>Must specify size. | Varies based on<br>center stile size.<br>Must specify size. | Varies based on<br>center stile size.<br>Must specify size. | Varies based on<br>center stile size.<br>Must specify size. |

### Valance Minimum Widths (Based on 2 1/4" Wide Stiles & Rails)

| WVR200               | WVR201               | WVR202                                | WVR203               | WVR210   | WVR211   | WVR300               |
|----------------------|----------------------|---------------------------------------|----------------------|--|--|----------------------|
| 19 1/2"<br>[495.3mm] | 19 1/2"<br>[495.3mm] | Varies based on<br>center stile size. | 19 1/2"<br>[495.3mm] | Varies based on<br>placement of<br>center stile. | Varies based on<br>placement of<br>center stile. | 25 1/4"<br>[641.4mm] |

► For PRICING ► See Section M.2 in our current Wholesale Pricing Catalog.



## Ordering &amp; Pricing Notes: Raised Panel Arched Valances

## Ordering Guidelines

|                |                      |  |
|----------------|----------------------|--|
| 1              | Order Forms          | Please use <b>Door Order Form (E•Z Form #2)</b> .  |
| 2              | Ordering Information | Please specify the following: <ul style="list-style-type: none"> <li>Center Panel Profile &amp; Stile &amp; Rail Profile (see <b>Profile Option notes below</b>).</li> <li>Overall Width &amp; Height.</li> <li>Height at the narrowest point (8" [203.2mm] minimum). <ul style="list-style-type: none"> <li>Please see <b>Section A.5</b> for additional information.</li> </ul> </li> <li>Standard Outside Edge Profile is <b>D7</b>.</li> </ul>   |
| 3              | WVR101               | Please specify the center panel grain direction.   |
| 4              | WVR103, WVR203       | Customer specifies the width, height, narrowest point of the valance and flat portion at the left and right sides.   |
| 5              | WVR105, WVR202       | <p><b>WVR105/WVR202</b> valance styles are designed to accept a decorative Keystone.</p> <p><b>When ordering, please provide WalzCraft with a drawing and include the following information:</b></p> <ul style="list-style-type: none"> <li>Width of center stile at the widest and at the narrowest.</li> <li>Width of Keystone at the widest and at the narrowest.</li> <li>Height of Keystone.</li> <li>Location of the Keystone on the valance.</li> <li><b>D7</b> outside edge profile is standard on a Keystone, unless otherwise specified.</li> </ul> <p>Keystone must be ordered separately using <b>Valance and Knick Knack Order Form (E•Z Form #6)</b>. See <b>Section M.4</b> for Keystone ordering guidelines.</p> |
| 6              | WVR210, WVR211       | Center stile placement must be specified.  |
| 7              | WVR211               | Top rail dimension must be specified at the widest and the narrowest.  |
| <b>Pricing</b> |                      |  |
| 1              | Pricing              | Please see <b>Section M.2</b> of our current <b>Wholesale Pricing Catalog</b> .  |
|                |                      | A price quote and CAD drawing will be provided for your approval before scheduling your product for production.  |
| 2              | WVR210               | Please use Price Class <b>PC: 108</b> from <b>Section B.1</b> .  |

## Technical Notes: Raised Panel Arched Valances

## General Information (Chapter A)

|   |                              |  |
|---|------------------------------|--|
| 1 | Center Panel Grain Direction | Raised panel arched valances have a standard vertical grain direction on the center panels. Grain direction may be specified at <b>no</b> additional cost. When the visible width of the center panel is 32" [812.8mm] or greater, horizontal grain is recommended. See <b>Section A.5</b> for more information. |
|---|------------------------------|--|

## Material Options

|   |                    |   |
|---|--------------------|---|
| 1 | MDF - MR, NAF, Raw | Hybrid /MDF species of raised panel valances are also available with MDF - MR (Moisture Resistant), NAF, Raw. |
|---|--------------------|---|

## Profile Options (Chapter E)

|   |                      |   |
|---|----------------------|---|
| 1 | Stile & Rail Profile | <p>Available with Traditional stile and rail profiles (<b>Section E.1</b>).</p> <ul style="list-style-type: none"> <li>Stile and rail dimensions are standard at 2¼" [57.2mm].</li> </ul> <p>Available with Old World stile and rail profiles (<b>Section E.3</b>).</p> <ul style="list-style-type: none"> <li>Stile and rail dimensions are standard at 3" [76.2mm].</li> </ul>  |
| 2 | Outside Edge Profile | <p>Standard outside edge profile is <b>D7</b>.</p> <p>For other outside edge profile options please refer to <b>Section E.15</b>.</p> <ul style="list-style-type: none"> <li>When using any profile other than <b>D7</b>, additional charges will apply.</li> </ul> <p><b>WVR210</b> can use any outside edge from <b>Section E.15</b> without incurring additional charges.</p> <p>If choosing to combine two or more different outside edge profiles on the same valance, additional outside edge profile charges will apply. Please see <b>Section F.5</b> for more information.</p> <ul style="list-style-type: none"> <li>Please identify location of outside edge profiles (left, right, top, bottom).</li> </ul> |

Continued on Next Page...

► For PRICING ► See Section M.2 in our current Wholesale Pricing Catalog.



**Technical Notes: Raised Panel Arched Valances...continued**

**Profile Options (Chapter E)...continued**

|   |                       |   |
|---|-----------------------|---|
| 3 | Center Panel Profiles | Available with Traditional raised center panel profiles that finish at 3/8" thick ( <i>Section E.12</i> ).  |
|   |                       | Available with Recessed Raised center panel profiles that finish at 3/8" thick ( <i>Section E.12</i> ).   |
|   |                       | Available with the <b>RVSCP-PR324</b> reverse solid center panel profile ( <i>Section E.13</i> ).<br>• Thickness will vary based on stile & rail profile and <b>PPGC</b> placement. |
|   |                       | Available with Old World raised center panel profiles that finish at 3/4" thick ( <i>Section E.14</i> ).  |
|   |                       | All center panels will be recessed on the back side.  |
| 4 | Applied Molding       | Applied molding options for shaped rails are limited, please refer to <i>Section E.4, E.5, E.6</i> for additional information.  |

**Sizes/Dimensions**

|   |           |  |
|---|-----------|--|
| 1 | Radii     | Radii are based on the specifications for the overall height and the height at the narrowest point.  |
|   |           | Minimum height at the narrowest point is 8" [203.2mm]. Please see <i>Section A.5</i> for additional information.   |
| 2 | Thickness | <b>Traditional Construction &amp; Profiles:</b> Traditional mortise & tenon raised panel arched valances made from solid wood are available in 3/4" [19.3mm] and 1" [25.4mm] thicknesses, with some exceptions. See <i>Section S.3</i> for possible thickness restrictions based on wood species.                |
|   |           | <b>Old World Construction &amp; Profiles:</b> Old World mortise & tenon raised panel arched valances made from solid wood are available in 1" [25.4mm], 1 1/8" [28.6mm] and 1 1/4" [31.8mm] thicknesses, with some exceptions. See <i>Section S.3</i> for possible thickness restrictions based on wood species. |
|   |           | Please see <i>Section A.4</i> for additional information regarding Traditional vs. Old World construction.   |
| 3 | Width     | The maximum width for any raised panel arched valance is 96" [2438.4mm].   |
| 4 | Height    | The overall maximum height for any raised panel arched valance is 40" [1016.0mm].  |

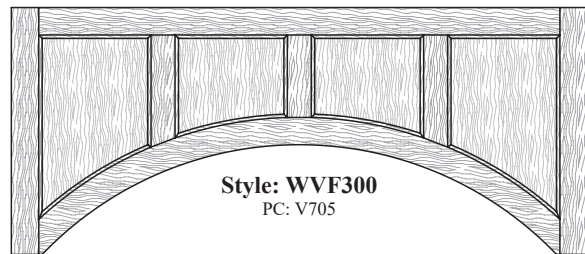
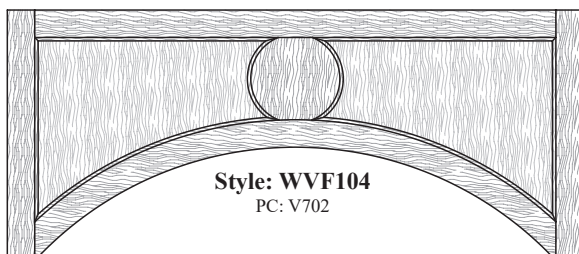
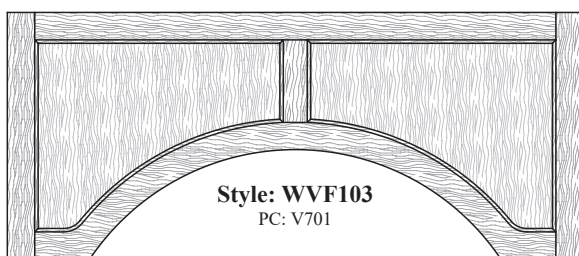
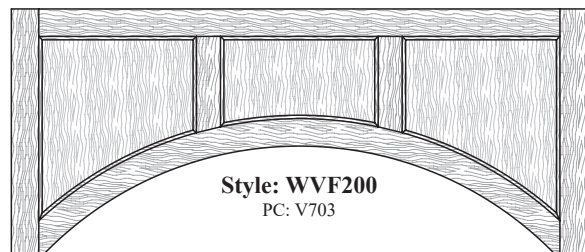
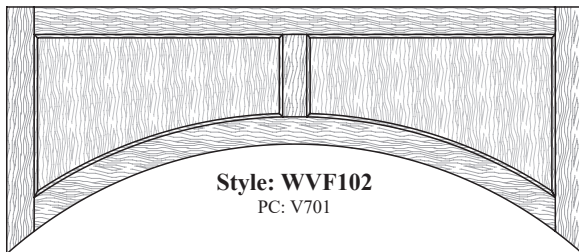
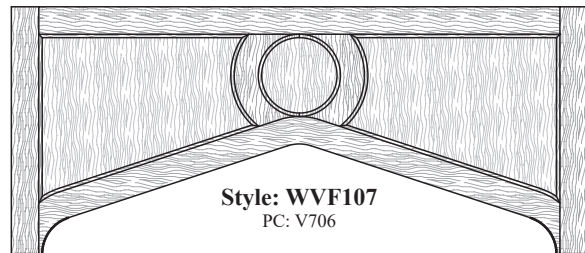
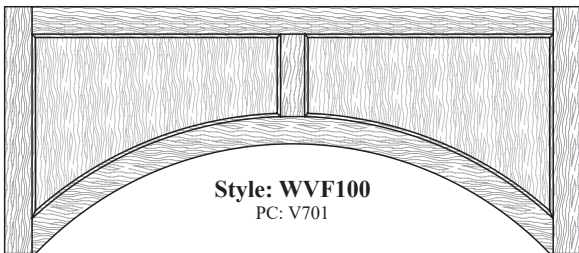
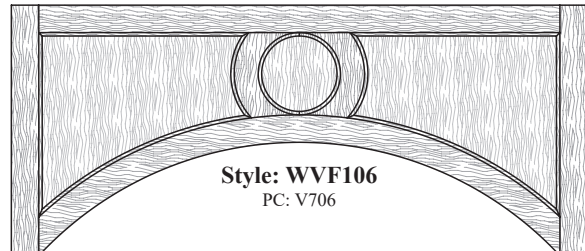
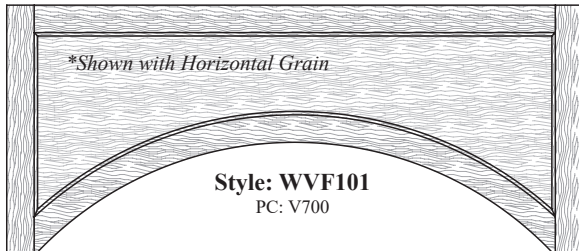
**Raised Panel Arched Valances - "Traditional" M/T - END**

M

► For PRICING ► See Section M.2 in our current Wholesale Pricing Catalog.

### 1/4" Flat Panel Arched Valances

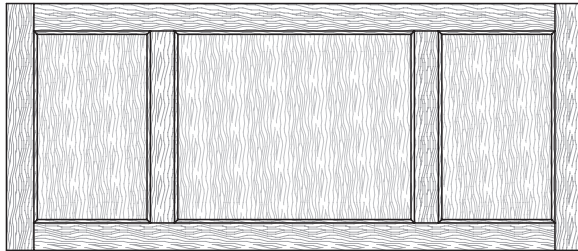
**\*\*Valances shown below are drawn at 42" [1066.8mm] wide x 18" [457.2mm] high. \*\***  
**\*\*Dimension at the narrowest shown at 10" [254.0mm] high unless noted otherwise. \*\***



► For PRICING ► See Section M.3 in our current Wholesale Pricing Catalog.

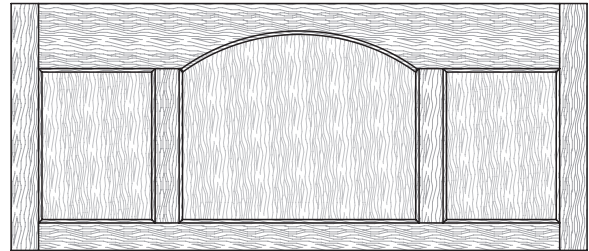
## 1/4" Flat Panel Arched Valances...continued

**\*\*Valances shown below are drawn at 42" [1066.8mm] wide x 18" [457.2mm] high.\*\***



**Style: WVF210**

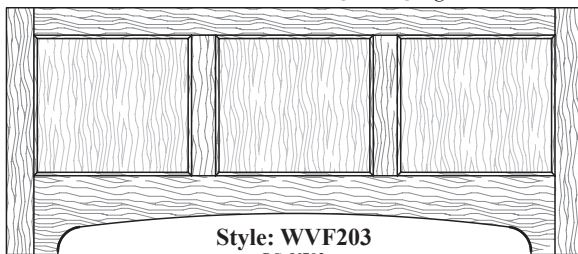
Use PC: 208 from *Section B.3*



**Style: WVF211**

PC: V708

*Dimension at narrowest shown at 15" [381.0mm] high.*



**Style: WVF203**

PC: V703

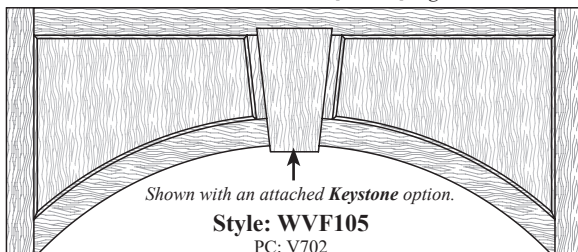
## 1/4" Flat Panel Arched Valances with Optional Keystone

**\*\*WVF105 drawn at 42" [1066.8mm] wide x 18" [457.2mm] high.\*\***

**\*\*WVF202 drawn at 42" [1066.8mm] wide x 33" [838.2mm] high.\*\***

*Dimension at narrowest shown at 25" [635.0mm] high.*

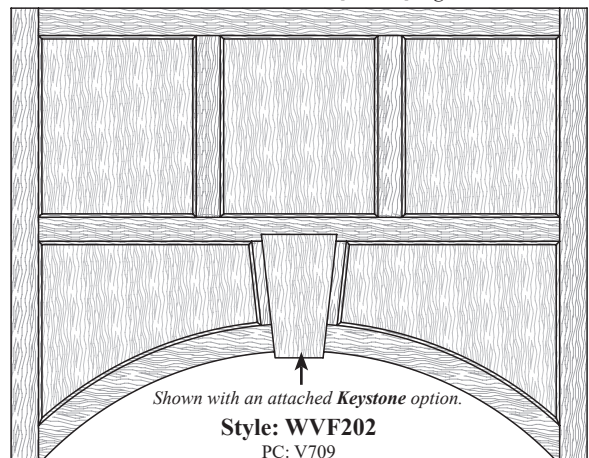
*Dimension at narrowest shown at 10" [254.0mm] high.*



*Shown with an attached Keystone option.*

**Style: WVF105**

PC: V702



*Shown with an attached Keystone option.*

**Style: WVF202**

PC: V709

### Valance Minimum Widths (Based on 2 1/4" Wide Stiles & Rails)

| WVF100              | WVF101              | WVF102              | WVF103              | WVF104  | WVF105  | WVF106  | WVF107  |
|---------------------|---------------------|---------------------|---------------------|---|---|---|---|
| 9 1/4"<br>[235.0mm] | 6 3/4"<br>[168.3mm] | 9 1/4"<br>[235.0mm] | 9 1/4"<br>[235.0mm] | Varies based on<br>center stile size.<br>Must specify size. | Varies based on<br>center stile size.<br>Must specify size. | Varies based on<br>center stile size.<br>Must specify size. | Varies based on<br>center stile size.<br>Must specify size. |

### Valance Minimum Widths (Based on 2 1/4" Wide Stiles & Rails)

| WVF200               | WVF201               | WVF202                                | WVF203               | WVF210   | WVF211   | WVF300               |
|----------------------|----------------------|---------------------------------------|----------------------|--|--|----------------------|
| 13 1/2"<br>[342.9mm] | 13 1/2"<br>[342.9mm] | Varies based on<br>center stile size. | 19 1/2"<br>[495.3mm] | Varies based on<br>placement of<br>center stile. | Varies based on<br>placement of<br>center stile. | 16 3/4"<br>[425.5mm] |

► For PRICING ► See Section M.3 in our current Wholesale Pricing Catalog.

## Ordering &amp; Pricing Notes: 1/4" Flat Panel Arched Valances

## Ordering Guidelines

|                |                      |  |
|----------------|----------------------|--|
| 1              | Order Forms          | Please use <b>Door Order Form (E•Z Form #2)</b> .  |
| 2              | Ordering Information | Please specify the following: <ul style="list-style-type: none"> <li>• Stile &amp; Rail Profile (see <b>Profile Option notes below</b>).</li> <li>• Overall Width &amp; Height</li> <li>• Height at the narrowest point (6" [152.4mm] minimum). <ul style="list-style-type: none"> <li>◦ Please see <b>Section A.5</b> for additional information.</li> </ul> </li> <li>• Standard Outside Edge Profile is <b>D7</b>.</li> </ul>   |
| 3              | WVF101               | Please specify the center panel grain direction.   |
| 4              | WVF103, WVF203       | Customer specifies the width, height, narrowest point of the valance and flat portion at the left and right sides.   |
| 5              | WVF105, WVF202       | <p><b>WVF105 / WVF202</b> valance styles are designed to accept a decorative Keystone.</p> <p><b>When ordering, please provide WalzCraft with a drawing and include the following information:</b></p> <ul style="list-style-type: none"> <li>• Width of center stile at the widest and at the narrowest.</li> <li>• Width of Keystone at the widest and at the narrowest.</li> <li>• Height of Keystone.</li> <li>• Location of the Keystone on the valance.</li> <li>• <b>D7</b> outside edge profile is standard on a Keystone, unless otherwise specified.</li> </ul> <p>Keystone must be ordered separately using <b>Valance and Knick Knack Order Form (E•Z Form #6)</b>. See <b>Section M.4</b> for Keystone ordering guidelines.</p> |
| 6              | WVF210, WVF211       | Center stile placement must be specified.  |
| 7              | WVF211               | Top rail dimension must be specified at the widest and the narrowest.  |
| <b>Pricing</b> |                      |  |
| 1              | Pricing              | Please see <b>Section M.3</b> of our current <b>Wholesale Pricing Catalog</b> .<br>A price quote and CAD drawing will be provided for your approval before scheduling your product for production.   |
| 2              | WVF210               | Please use Price Class <b>PC: 208</b> from <b>Section B.3</b> .  |

## Technical Notes: Flat Panel Arched Valances

## General Information (Chapter A)

|   |                              |   |
|---|------------------------------|---|
| 1 | Center Panel Grain Direction | Flat panel arched valances have a standard vertical grain direction on the center panels. |
|---|------------------------------|---|

## Material Options

|   |                    |   |
|---|--------------------|---|
| 1 | MDF - MR, NAF, Raw | Hybrid/MDF species of flat panel valances are also available with MDF - MR (Moisture Resistant), NAF, Raw |
|---|--------------------|---|

## Profile Options (Chapter E)

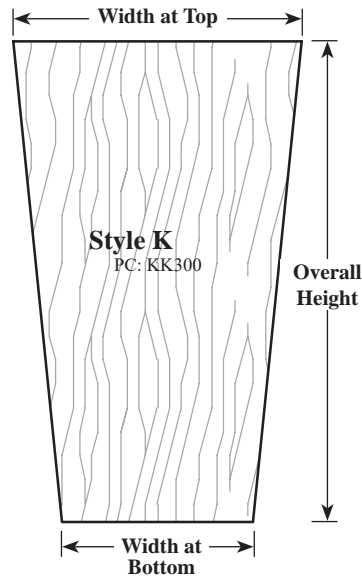
|   |                      |   |
|---|----------------------|---|
| 1 | Stile & Rail Profile | Available with "Traditional" stile and rail profiles only.<br>Stile and rail dimensions are standard at 2 1/4" [57.2mm].  |
| 2 | Outside Edge Profile | <p>Standard outside edge profile is <b>D7</b>.</p> <p>For other outside edge profile options please refer to <b>Section E.15</b>.</p> <ul style="list-style-type: none"> <li>• When using any profile other than <b>D7</b>, additional charges will apply.</li> </ul> <p><b>WVF210</b> can use any outside edge from <b>Section E.15</b> without incurring additional charges.</p> <p>If choosing to combine two or more different outside edge profiles on the same valance, additional outside edge profile charges will apply. Please see <b>Section F.5</b> for more information.</p> <ul style="list-style-type: none"> <li>• Please identify location of outside edge profiles (left, right, top, bottom).</li> </ul> |
| 3 | Applied Molding      | Applied molding options for shaped rails are limited, please refer to <b>Section E.4, E.5, E.6</b> for additional information.  |

## Sizes / Dimensions

|   |           |   |
|---|-----------|---|
| 1 | Radii     | Radii are based on the specifications for the overall height and the height at the narrowest point.<br>Minimum height at the narrowest point is 6" [152.4mm]. Please see <b>Section A.5</b> for additional information.   |
| 2 | Thickness | <p>Available in 3/4" [19.1mm] and 1" [25.4mm] thicknesses when using Traditional construction and profiles.</p> <p>Available in 1" [25.4mm], 1 1/8" [28.6mm] and 1 1/4" [31.8mm] thicknesses when using Old World construction and profiles.</p> <p>Please see <b>Section A.4</b> for additional information.</p> |
| 3 | Width     | The maximum width for any flat panel arched valance is 96" [2438.4mm].  |
| 4 | Height    | The overall maximum height for any flat panel arched valance is 40" [1016.0mm].   |



## Keystone



## Ordering &amp; Pricing Notes: Keystone

## Ordering Guidelines

|                |                      |   |
|----------------|----------------------|---|
| 1              | Order Forms          | Please use <i>Valance and Knick Knack Order Form (E•Z Form #6)</i> .  |
| 2              | Ordering Information | Please provide the Width at Top, Width at Bottom and Overall Height, as well as thickness, when placing an order. |
| <b>Pricing</b> |                      |   |
| 1              | Pricing              | Please see <i>Section M.4</i> of our current <b>Wholesale Pricing Catalog</b> .                                   |

## Technical Notes: Keystone

## Cabinet Accessory Options (Chapter M)

|   |         |   |
|---|---------|---|
| 1 | Style K | Used as <b>Keystone</b> . See <i>pages M.2.2 &amp; M.3.2</i> for custom application options.<br>Grain will run with the height dimension. |
|---|---------|---|

## Profile Options (Chapter E)

|   |                       |  |
|---|-----------------------|--|
| 1 | Outside Edge Profiles | <b>D7</b> is the standard outside edge profile, unless otherwise specified.<br>If your project requires an outside edge option other than <b>D7</b> , please specify where each outside edge profile should be applied by referencing location as follows: Top ( <b>T</b> ), Bottom ( <b>B</b> ), Left ( <b>L</b> ) or Right ( <b>R</b> ), viewing the Keystone from the face. |
|---|-----------------------|--|

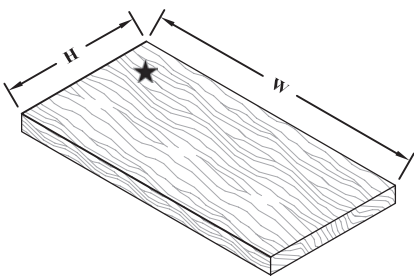
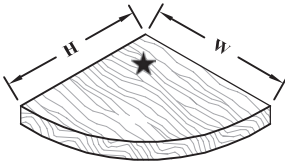
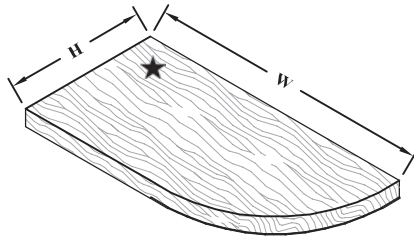
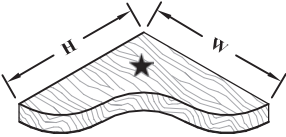
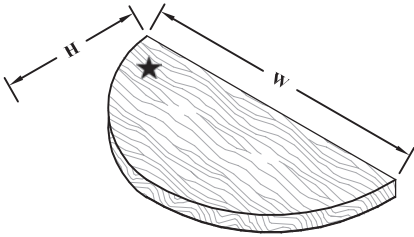
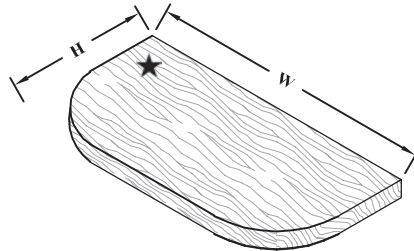
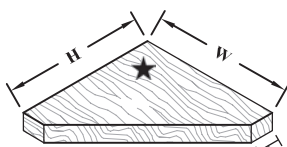
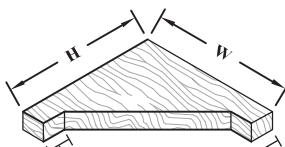
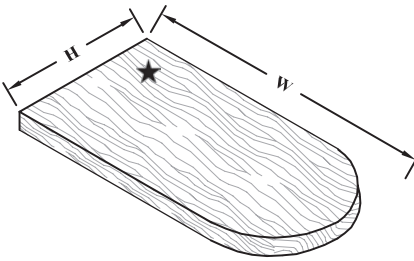
## Sizes / Dimensions

|   |              |  |
|---|--------------|--|
| 1 | Thickness    | <b>Solid Wood:</b> Keystones made from solid wood are available in ¾" [19.1mm], 1" [25.4mm], 1¼" [31.8mm] and 1½" [38.1mm] thicknesses, with some exceptions. See <i>Section S.3</i> for possible thickness restrictions based on wood species.<br>• 1½" thickness is achieved by laminating two layers together.<br><b>MDF, Raw:</b> Keystones made from raw MDF are available in ¾" [19.1mm] and 1" [25.4mm] thicknesses.<br>Keystones with 3D Laminate (RTF) are available in ¾" [19.1mm] thickness only. |
| 2 | Minimum Size | 3" x 3" [76.2mm x 76.2mm].   |

► For **PRICING** ► See *Section M.4* in our current Wholesale Pricing Catalog.



## Knick Knack Shelves

|  |  |  |
|--|--|--|
| <b>PC: KK100</b> <b>Style A</b><br>                                       | <b>PC: KK300</b> <b>Style B</b><br>   | <b>PC: KK200</b> <b>Style C</b><br><br><i>Radius "right" shown.</i> |
| <b>PC: KK300</b> <b>Style D</b><br>                                       | <b>PC: KK200</b> <b>Style E</b><br>   | <b>PC: KK300</b> <b>Style F</b><br>                                 |
| <b>PC: KK200</b> <b>Style G</b><br><br>Customer Specified "A" (Typical) | <b>PC: KK300</b> <b>Style H</b><br><br>Customer Specified "B" (Typical)      Customer Specified "A" (Typical) | <b>PC: KK200</b> <b>Style J</b><br>                               |

### Ordering & Pricing Notes: Knick Knack Shelves

#### Ordering Guidelines

|   |                             |  |
|---|-----------------------------|--|
| 1 | <b>Order Forms</b>          | Please use <b>Valance and Knick Knack Order Form (E•Z Form #6)</b> .   |
| 2 | <b>Ordering Information</b> | When ordering, please specify the width (W) x height (H) as indicated on the above drawings.<br>• Grain will run with the width dimension. |
|   |                             | See individual style notes below for other important ordering information.   |

#### Pricing

|   |                |   |
|---|----------------|---|
| 1 | <b>Pricing</b> | Please see <b>Section M.5</b> of our current <b>Wholesale Pricing Catalog</b> . |
|---|----------------|---|

**Notes Continued on Next Page...**

► **For PRICING** ► See **Section M.5** in our current Wholesale Pricing Catalog.

## Technical Notes: Knick Knack Shelves

### Cabinet Accessory Options (Chapter M)

|   |         |  |
|---|---------|--|
| 1 | Style B | The width must equal the height. If this is not the case, please order as a <b>Style C</b> .   |
| 2 | Style C | The width must be greater than the height.<br>Specify radius left or right and the size of the radius. If not specified, the radius will equal the height. |
| 3 | Style E | The height will equal ½ the width. If this is not the case, please order as a <b>Style F</b> .   |
| 4 | Style F | Specify the size of the left radius and the size of the right radius. If not specified, the radius will be ½ the height.                                   |
| 5 | Style G | Specify dimension “A” (⅛”) minimum) in <b>Special Instructions</b> section of order form.  |
| 6 | Style H | Specify dimensions “A” (⅛”) minimum) and “B” (⅛”) minimum) in <b>Special Instructions</b> section of order form.   |
| 7 | Style J | The radius is equal to ½ of the height.  |

### Finish Options (Chapter R)

|   |                 |   |
|---|-----------------|---|
| 1 | Finishing       | When choosing to have a glaze applied, Knick Knack shelves will be glazed on both sides of the product to accommodate installation. Please see <b>Chapter R</b> of our current <b>Wholesale Pricing Catalog</b> for information on finish pricing for Knick Knack shelves.  |
| 2 | 3D Laminate/RTF | The indicates Knick Knack options that are available with 3D Laminate/RTF.<br>When ordering Knick Knack shelves with a wood grain 3D Laminate pattern, the grain will run with the width dimension.<br>Back of Knick Knack shelf must be specified as either White-W300 or Almond melamine or matching 3D Laminate/RTF.<br><b>D7</b> is not available on products using 3D Laminate (RTF). <b>D33</b> will be used instead. |

### General Information (Chapter A)

|   |                 |  |
|---|-----------------|--|
| 1 | Grain Direction | Grain will run with the width dimension (except <b>Style K</b> , see <b>Section M.4</b> ). |
|---|-----------------|--|

### Material Options

|   |                     |   |
|---|---------------------|---|
| 1 | Materials Available | Available in all of the species/grades noted in <b>Section M.7</b> of our current <b>Wholesale Pricing Catalog</b> .                    |
| 2 | MDF - MR, NAF, Raw  | Raw MDF knick knack shelves are also available with MDF - MR (Moisture Resistant), NAF, Raw. Only available with ¾" [19.1mm] thickness. |

### Profile Options (Chapter E)

|   |                                       |   |
|---|---------------------------------------|---|
| 1 | Standard Outside Edge Profiles        | All styles of knick knack shelves come standard with a <b>D7</b> outside edge profile ( <b>Section E.15</b> ).<br><b>Style A</b> knick knack shelf is available with all profiles from <b>Section E.15</b> at no additional charge.<br><b>D21, D32</b> and <b>D33</b> are also available on all other styles for an additional charge.<br>Requests for all other shelf/profile combinations should be submitted to our Customer Support Team.<br>When specifying an outside edge other than or in addition to <b>D7</b> on <b>Style A</b> , please indicate where each outside edge profile should be applied by referencing location as follows: Top ( <b>T</b> ), Bottom ( <b>B</b> ), Left ( <b>L</b> ) or Right ( <b>R</b> ).<br>For all other styles of knick knacks, additional outside edge profiles will be applied to the shaped edges only. Please submit requests for additional locations to our Customer Support Team. |
| 2 | Applied Molding Outside Edge Profiles | Applied molding outside edge profiles are only available on <b>Style A</b> knick knack shelves and only at ¾" [19.1mm] and 1" [25.4mm] thicknesses. See <b>Section E.16</b> .   |

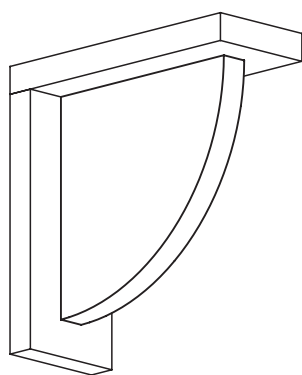
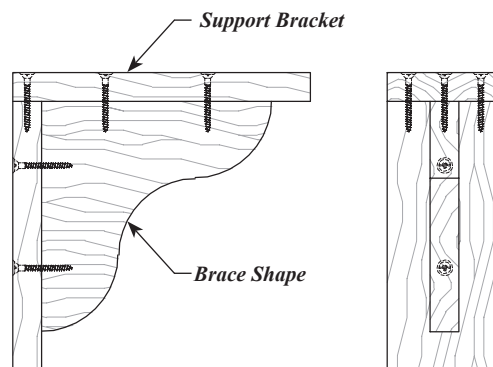
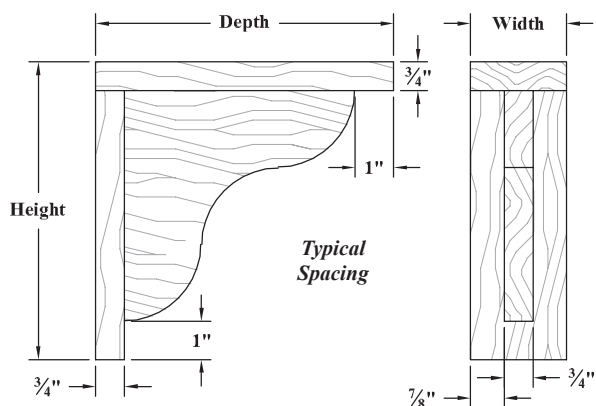
### Sizes / Dimensions

|   |              |   |
|---|--------------|---|
| 1 | Thickness    | Solid Wood: Knick knack shelves made from solid wood are available in ¾" [19.1mm], 1" [25.4mm], 1¼" [31.8mm] and 1½" [38.1mm] thicknesses, with some exceptions. See <b>Section S.3</b> for possible thickness restrictions based on wood species.<br>• 1½" thickness is achieved by laminating two layers together.<br><b>MDF, Raw:</b> Knick Knack shelves made from raw MDF are available in ¾" [19.1mm] and 1" [25.4mm] thicknesses.<br>Knick Knack shelves with 3D Laminate available in ¾" [19.1mm] thickness only. |
| 2 | Minimum Size | 3" x 3" [76.2mm x 76.2mm].  |

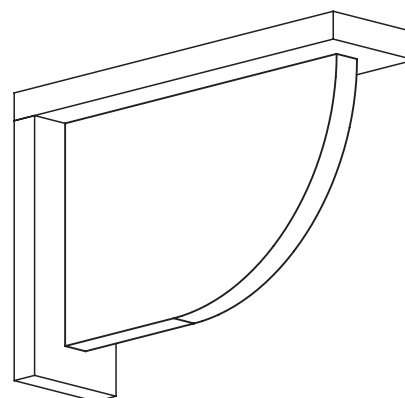
### Knick Knack Shelves - END

► For PRICING ► See **Section M.5** in our current Wholesale Pricing Catalog.

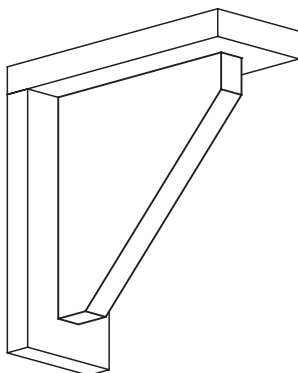
## Shelf Support Assemblies



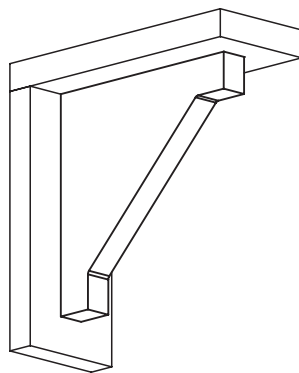
**Style #1812**  
PC: KK300 +  
Assembly Fee



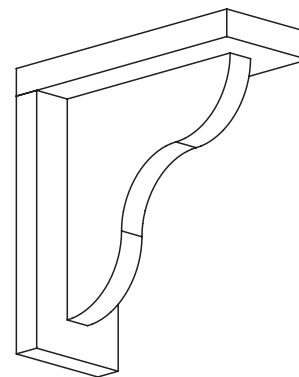
**Style #1813**  
PC: KK300 +  
Assembly Fee



**Style #1814**  
PC: KK300 +  
Assembly Fee



**Style #1818**  
PC: KK300 +  
Assembly Fee



**Style #1819**  
PC: KK300 +  
Assembly Fee

► For PRICING ► See Section M.6 in our current Wholesale Pricing Catalog.

## Shelf Support Assemblies

## Cabinet Accessory Options

### Ordering & Pricing Notes: Shelf Support Assemblies

#### Ordering Guidelines

|                |                      |  |
|----------------|----------------------|--|
| 1              | Order Forms          | Please use <i>Valance and Knick Knack Order Form (E•Z Form #6)</i> .   |
| 2              | Ordering Information | Specify the part number listed under the Shelf Support for the design required.<br>The width, depth and height of the complete Shelf Support must be provided, as shown in the example on the previous page. |
| <b>Pricing</b> |                      |  |
| 1              | Pricing              | Please see <i>Section M.6</i> of our current <b>Wholesale Pricing Catalog</b> .  |

### Technical Notes: Shelf Support Assemblies

#### Cabinet Accessory Options (Chapter M)

|   |             |   |
|---|-------------|---|
| 1 | Style #1812 | The depth must equal the height. If this is not the case, please order as a <b>Style #1813</b> .<br>• Uses Style B Knick Knack shelf from <i>Section M.5</i> for brace shape.   |
| 2 | Style #1813 | The depth must be greater than the height.<br>• Uses Style C Knick Knack shelf from <i>Section M.5</i> for brace shape.<br>• Specify the size of the radius. If not specified, the radius will equal the height of brace shape. |
| 3 | Style #1814 | Uses Style G Knick Knack shelf from <i>Section M.5</i> for brace shape.<br>• Specify dimension "A" in <b>Special Instructions</b> section of order form.  |
| 4 | Style #1818 | Uses Style H Knick Knack shelf from <i>Section M.5</i> for brace shape.<br>• Specify dimensions "A" and "B" in <b>Special Instructions</b> section of order form.   |
| 5 | Style #1819 | Uses Style D Knick Knack shelf from <i>Section M.5</i> for brace shape.   |

#### Finish Options (Chapter R)

|   |                 |  |
|---|-----------------|--|
| 1 | 3D Laminate/RTF | Shelf support assemblies are not available with 3D Laminate/RTF. |
|---|-----------------|--|

#### Miscellaneous

|   |        |  |
|---|--------|--|
| 1 | Braces | Centered on the support brackets.<br>Attached with precision bored screws. |
|---|--------|--|

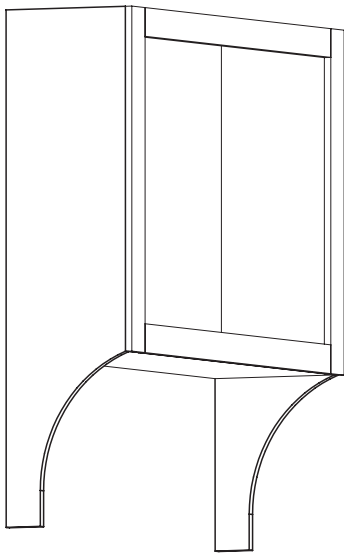
#### Sizes / Dimensions

|   |           |   |
|---|-----------|---|
| 1 | Thickness | All components will be standard at ¾" [19.1mm] thick. |
|---|-----------|---|

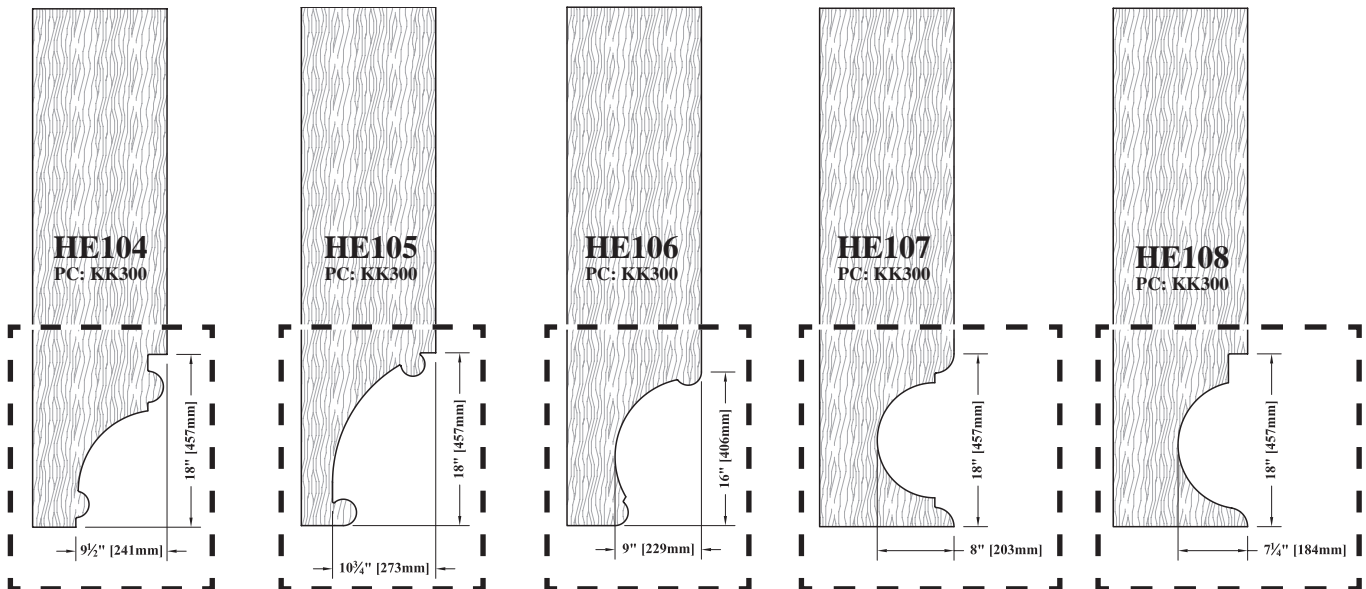
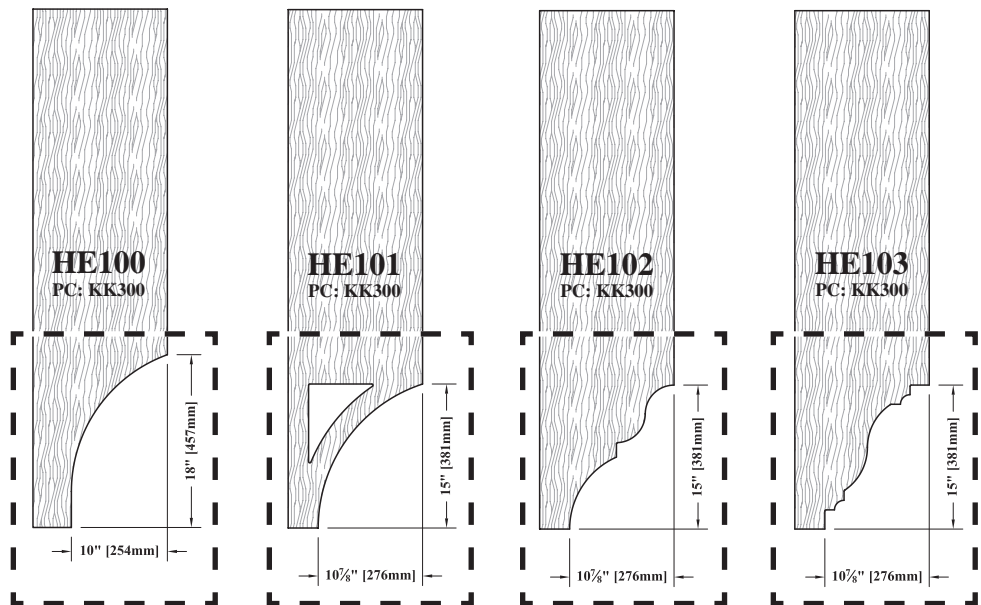
M

► For PRICING ► See *Section M.6* in our current Wholesale Pricing Catalog.

Cabinet Hutch End Panel Patterns



3-Dimensional view of a  
Cabinet Hutch End Panel  
(HE100) Application



► For PRICING ► See Section M.7 in our current Wholesale Pricing Catalog.



**Ordering & Pricing Notes: Cabinet Hutch End Panels****Ordering Guidelines**

|          |                    |  |
|----------|--------------------|--|
| <b>1</b> | <b>Order Forms</b> | Please use <i>Molding &amp; Miscellaneous Order Form (E•Z Form #5)</i> . |
|----------|--------------------|--|

**Pricing**

|          |                |   |
|----------|----------------|---|
| <b>1</b> | <b>Pricing</b> | Please see <i>Section M.7</i> of our current <b>Wholesale Pricing Catalog</b> . |
|----------|----------------|---|

**Technical Notes: Cabinet Hutch End Panels****Material Options**

|          |                            |  |
|----------|----------------------------|--|
| <b>1</b> | <b>Materials Available</b> | Available in all of the species/grades noted in <i>Section M.7</i> of our current <b>Wholesale Pricing Catalog</b> . |
| <b>2</b> | <b>MDF - MR, NAF, Raw</b>  | Raw MDF cabinet hutch end panels are also available with MDF - MR (Moisture Resistant), NAF, Raw.                    |

**Profile Options (Chapter E)**

|          |                             |   |
|----------|-----------------------------|---|
| <b>1</b> | <b>Outside Edge Profile</b> | Only available with a <b>D7</b> outside edge profile. |
|----------|-----------------------------|---|

**Sizes / Dimensions**

|          |                      |  |
|----------|----------------------|--|
| <b>1</b> | <b>Thickness</b>     | <b>Solid Wood:</b> Cabinet Hutch End Panels made from solid wood are available in ¾" [19.1mm] and 1" [25.4mm] thicknesses, with some exceptions. See <i>Section S.3</i> for possible thickness restrictions based on wood species.<br><b>MDF, Raw:</b> Cabinet Hutch End Panels made from raw MDF are available in ¾" [19.1] thickness only. |
| <b>2</b> | <b>Minimum Sizes</b> | Minimum Size = Pattern Size + 1½" [38.1mm].  |
| <b>3</b> | <b>Pattern Sizes</b> | The patterns are set dimensions, as noted in the drawings on the previous page.  |

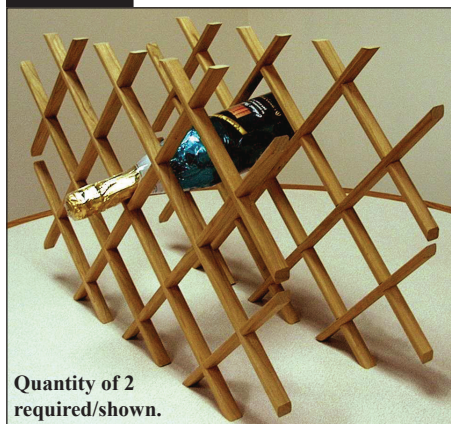
► For PRICING ► See *Section M.7* in our current Wholesale Pricing Catalog.

## Cabinet Accessory Options

## Wine Racks

### Wine Rack Lattice Components (Quantity of Two Required)

#### #1087 Wine Rack Lattice Components



Quantity of 2  
required/shown.

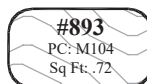
**\*\* Part #1087 is for one component. \*\***  
**\*\* Two components required to store bottles. \*\***

#### Component #1087

Price Class: A101

Min. Size: 9" x 9" [228.6mm x 228.6mm]

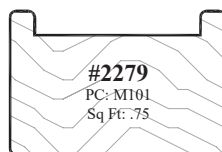
#### Wine Rack Lattice Moldings



#893

PC: M104

Sq Ft: .72

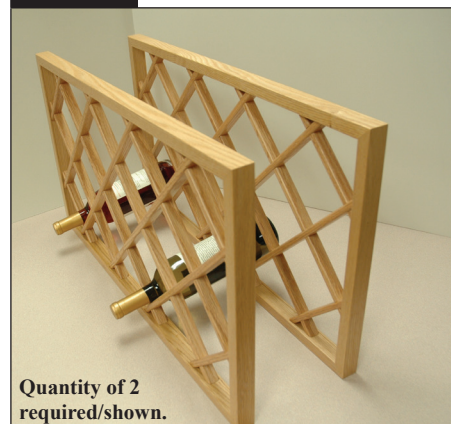


#2279

PC: M101

Sq Ft: .75

#### #1736 Framed W. R. Lattice Components



Quantity of 2  
required/shown.

**\*\* Part #1736 is for one component. \*\***  
**\*\* Two components required to store bottles. \*\***

#### Component #1736

Price Class: A102

Min. Size: 10<sup>7</sup>/<sub>16</sub>" x 10<sup>7</sup>/<sub>16</sub>" [265.1mm x 265.1mm]

### Ordering & Pricing Notes: Wine Rack Lattice

#### Ordering Guidelines

|   |                        |  |
|---|------------------------|--|
| 1 | Order Forms            | Please use <i>Moldings &amp; Miscellaneous Order Form (E-Z Form #5)</i> .  |
| 2 | Quantity of 2 Required | <b>Two Wine Rack Lattice Components (one front and one back)</b> are required to store bottles as shown in the photos above. <i>Please order a quantity of two (2) for this application.</i> |

#### Pricing

|   |         |   |
|---|---------|---|
| 1 | Pricing | Please see <i>Section M.8</i> of our current <b>Wholesale Pricing Catalog</b> . |
|---|---------|---|

### Technical Notes: Wine Rack Lattice

#### Cabinet Accessory Options (Chapter M)

|   |               |   |
|---|---------------|---|
| 1 | Lattice Frame | Wine Rack Lattice Components are available with a frame (#1736) or without a frame (#1087). |
|---|---------------|---|

#### Miscellaneous

|   |              |   |
|---|--------------|---|
| 1 | Installation | Attachment to your cabinets can be accomplished by pin-nailing into place, or by using wood blocks. |
|---|--------------|---|

#### Molding Options (Chapter N)

|   |                |   |
|---|----------------|---|
| 1 | #1087 Assembly | Wine Rack Lattice Component #1087 is cut and assembled from individual molding #893. Molding #893 is available in 8' [2438.4mm] lengths for you to customize your own pattern. See <i>Section N.9</i> .                         |
| 2 | #1736 Assembly | Wine Rack Lattice Component #1736 is cut and assembled from individual moldings #893 and #2279. Both individual moldings are available in 8' [2438.4mm] lengths for you to customize your own pattern. See <i>Section N.9</i> . |

#### Sizes/Dimensions

|   |               |  |
|---|---------------|--|
| 1 | Sizing        | Custom made to the exact size that your project requires.  |
| 2 | Maximum Size  | 96" x 96" [2438.4mm x 2438.4mm] - <i>Note, the maximum size may vary depending on the wood species chosen.</i>   |
| 3 | Minimum Size  | Part #1087: Minimum size is 9" x 9" [228.6mm x 228.6mm].<br>Part #1736: Minimum size is 10 <sup>7</sup> / <sub>16</sub> " x 10 <sup>7</sup> / <sub>16</sub> " [265.1mm x 265.1mm].   |
| 4 | Opening Sizes | Openings in the wine rack measure 4" x 4" [101.6mm x 101.6mm]. To maintain the integrity of the assembled wine lattice, WalzCraft reserves the right to modify the 4" x 4" [101.6mm x 101.6mm] opening size by +/- 1/4" [6.4mm]. |

### Wine Rack Lattice - END

► For PRICING ► See *Section M.8* in our current Wholesale Pricing Catalog.

M.8.1

V18.2



WalzCraft.com



(Phone) 1-800-237-1326

6:00AM - 5:30PM CST

(24 Hour Fax) 1-608-781-3667

## Wine Rack Shelf (Front & Back Required)

### WR200-F & WR200-B

### Wine Rack Shelf

WR200-B (Back)

WR200-F (Front)

(1) Front and (1) Back required/shown.

\*\* Part #WR200-F is for the front component. \*\*

\*\* Part #WR200-B is for the back component. \*\*

\*\* One of each component is required to store bottles. \*\*

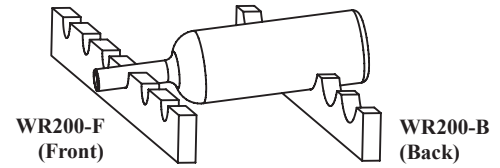
Front #WR200-F

Back #WR200-B

Price Class: A100 each

Min. Size: 5½" x 2" [139.7mm x 50.8mm] each

### Wine Rack Shelf



*This 3-Dimensional view shows that the bottles tilt forward when placed in the shelves.*

## Ordering & Pricing Notes: Wine Rack Shelf

### Ordering Guidelines

|                |                       |  |
|----------------|-----------------------|--|
| 1              | Order Forms           | Please use <i>Moldings &amp; Miscellaneous Order Form (E•Z Form #5)</i> .  |
| 2              | Front & Back Required | There is a <i>front</i> component and a <i>back</i> component that must be manufactured as a pair.<br>When ordering use the following part numbers: <b>WR200-F</b> ( <i>front</i> ) and <b>WR200-B</b> ( <i>back</i> ).<br>Wine rack shelves must be ordered in sets only. |
| <b>Pricing</b> |                       |  |
| 1              | Pricing               | Please see <i>Section M.8</i> of our current <b>Wholesale Pricing Catalog</b> .  |

## Technical Notes: Wine Rack Shelf

### Finish Options (Chapter R)

|   |                   |  |
|---|-------------------|--|
| 1 | 3D Laminate (RTF) | Wine rack shelf components are not available with 3D Laminate/RTF. |
|---|-------------------|--|

### Profile Options (Chapter E)

|   |                      |                                  |
|---|----------------------|----------------------------------|
| 1 | Outside Edge Profile | D7 is the standard outside edge. |
|---|----------------------|----------------------------------|

### Sizes/Dimensions

|   |              |   |
|---|--------------|---|
| 1 | Availability | Available in widths from 5½" [139.7mm] to 96" [2438.4mm] and heights from 2" [50.8mm] to 6" [152.4mm].  |
| 2 | Thickness    | Available ¾" [19.1mm] and 1" [25.4] thick only.   |
| 3 | Openings     | Bottle openings are spaced 4¼" [108.0mm], center to center.<br>The number of openings per shelf will be determined by your specified width.<br><b>Cut-out dimensions:</b> Back = 84.3mm (W) x 22.4mm (D)<br>Front = 38.1mm (W) x 19.1mm (D) |

## Wine Rack Shelf - END

► For PRICING ► See Section M.8 in our current Wholesale Pricing Catalog.

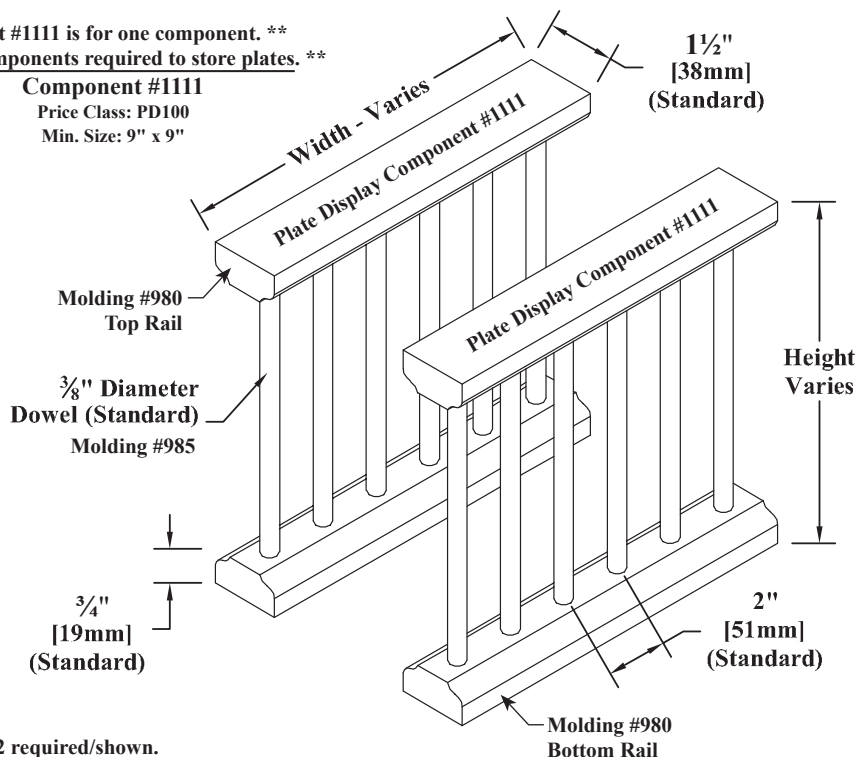
## #1111

## Plate Display Components (Quantity of Two Required)

\*\* Part #1111 is for one component. \*\*  
 \*\* Two components required to store plates. \*\*

## Component #1111

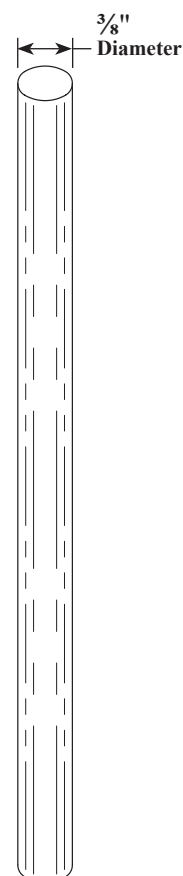
Price Class: PD100  
 Min. Size: 9" x 9"



Quantity of 2 required/shown.

## #985

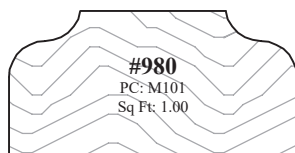
## Dowel Molding



#985  
 PC: M104  
 Sq Ft: .70

## #980

## Plate Display Molding



## Ordering &amp; Pricing Notes: Plate Display

## Ordering Guidelines

|   |                        |  |
|---|------------------------|--|
| 1 | Order Forms            | Please use <i>Moldings &amp; Miscellaneous Order Form (E-Z Form #5)</i> .  |
| 2 | Quantity of 2 Required | Two plate display components ( <i>one front and one back</i> ) are required to store plates. <i>Please order a quantity of two (2) for this application.</i> |
|   |                        | When ordering, use part #1111  |

## Pricing

|   |         |   |
|---|---------|---|
| 1 | Pricing | Please see <i>Section M.9</i> of our current <b>Wholesale Pricing Catalog</b> . |
|---|---------|---|

## Technical Notes: Plate Display

## Molding Options (Chapter N)

|   |                |   |
|---|----------------|---|
| 1 | #1111 Assembly | Plate Display Component #1111 is cut and assembled from individual moldings #985 and #980. Both individual moldings are available in 8' lengths for you to customize your own display. See <i>Section N.9</i> . |
|---|----------------|---|

## Sizes / Dimensions

|   |              |  |
|---|--------------|--|
| 1 | Sizing       | Custom made to the exact size that your project requires.                  |
| 2 | Spindles     | The spindles are 3/8" [9.5mm] diameter, spaced at 2" [50.8mm] on center.   |
| 3 | Minimum Size | Plate Display Component #1111 minimum size is 9" x 9" [228.6mm x 228.6mm]. |

► For PRICING ► See *Section M.9* in our current Wholesale Pricing Catalog.

## Appliance Garage Kits

## Cabinet Accessory Options

### Straight Unit: Model #AGS (24"W x 11¼"D x 18½"H)



OS

| Wood Species and Grade |      |                          | WCI Item # |
|------------------------|------|--------------------------|------------|
| ALDER                  |      | Natural / Standard Grade | 133326     |
| CHERRY                 |      | Natural / Standard Grade | 133324     |
| HICKORY                |      | Natural / Standard Grade | 133325     |
| MAPLE                  | Hard | Natural / Standard Grade | 133323     |
| OAK                    | Red  | Natural / Standard Grade | 133322     |
| Sq.Ft. for Finishing   |      |                          | 10         |

### Corner Unit: Model #AGC (17"W x 11½"D x 18½"H) For Standard 24" Corner Unit



OS

| Wood Species and Grade |      |                          | WCI Item # |
|------------------------|------|--------------------------|------------|
| ALDER                  |      | Natural / Standard Grade | 133321     |
| CHERRY                 |      | Natural / Standard Grade | 133319     |
| HICKORY                |      | Natural / Standard Grade | 133320     |
| MAPLE                  | Hard | Natural / Standard Grade | 133318     |
| OAK                    | Red  | Natural / Standard Grade | 133317     |
| Sq.Ft. for Finishing   |      |                          | 9          |

### Ordering & Pricing Notes: Appliance Garage Kits

#### Ordering Guidelines

|                |             |  |
|----------------|-------------|--|
| 1              | Order Forms | Please use <i>Appliance Garage / Tambour Door Order Form (E•Z Form #5.2)</i> .   |
| <b>Pricing</b> |             |  |
| 1              | Pricing     | Please see <i>Section M.10</i> of our current <b>Wholesale Pricing Catalog</b> . |

### Technical Notes: Appliance Garage Kits

#### Cabinet Accessory Options (Chapter M)

|   |                           |   |
|---|---------------------------|---|
| 1 | Garage Kits               | Kit includes face frame, end panels (2), tambour door and adjustable spring tension track system.                                     |
|   |                           | Track system and door are pre-mounted to face frame.  |
|   |                           | Individual component parts for appliance garage kits are <b>not</b> available. Sold as complete kits only.                            |
| 2 | Installation Instructions | Installation instructions are included with the kits and can also be found on WalzCraft's website: Resources / Technical Information. |

#### Design Options (Chapter G)

|   |                       |  |
|---|-----------------------|--|
| 1 | Simulated Distressing | All simulated distressing options are available. |
|---|-----------------------|--|

#### Finish Options (Chapter R)

|   |           |  |
|---|-----------|--|
| 1 | Finishing | Available unfinished or pre-finished.                  |
| 2 | Glazing   | Available with solvent wiped and dry wiped glaze only. |

#### Material Options

|   |          |   |
|---|----------|---|
| 1 | Material | The end panel / side panel material is made up of ⅜" [9.5mm] ply with an MDF core and a plain sliced veneer face. |
|---|----------|---|

#### Wood Specie Options (Chapter S)

|   |                   |   |
|---|-------------------|---|
| 1 | Available Species | Available in Alder, Cherry, Hickory, Maple ( <i>Hard</i> ) and Red Oak. |
|---|-------------------|---|

OS = Product outsourced from other vendor.

► For PRICING ► See Section M.10 in our current Wholesale Pricing Catalog.



## Cabinet Accessory Options

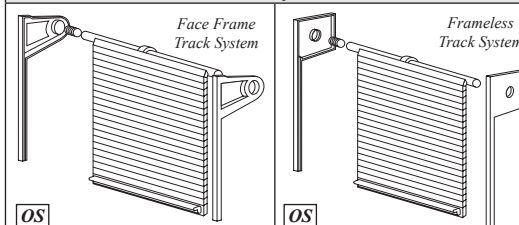
## Tambour Door & Track System



### \*Installation Instructions Included\*

WalzCraft highly recommends that you wait until you have the Tambour Door & Track System on hand before building the cabinet that will house the unit, as this will ease the installation process.

### Track Systems



### Door Styles

#### SW-30 (Solid Wood)



3/4" Wide Slats x 3/16" Thick

#### V-3 (Wood Veneer)



1/2" Wide Slats x 7/32" Thick

### Ordering & Pricing Notes: Tambour Door & Track System

#### Ordering Guidelines

|                |             |  |
|----------------|-------------|--|
| 1              | Order Forms | Please use <i>Appliance Garage / Tambour Door Order Form (E•Z Form #5.2)</i> .   |
| <b>Pricing</b> |             |  |
| 1              | Pricing     | Please see <i>Section M.11</i> of our current <b>Wholesale Pricing Catalog</b> . |

### Technical Notes: Tambour Door & Track System

#### Cabinet Accessory Options (Chapter M)

M

|   |                             |   |
|---|-----------------------------|---|
| 1 | Tambour Door & Track System | Includes quality tambour door with hand pull and spring tension tambour track system, packaged together in a carton.<br>Track system consists of two PVC guide rails, wood dowel, donut(s), and spring tension.                       |
| 2 | Face Frame Track System     | Easily mounts to the back of face frame.<br><b>Door Widths / Slat Lengths (SL):</b> 15" [381.0mm], 24" [609.6mm] and 30" [762.0mm].<br><b>Door Height:</b> 18" [457.2mm].<br><b>Track Height:</b> 18" [457.2mm].<br>Can be trimmed.   |
| 3 | Frameless Track System      | Designed to recess mount in end panel.<br><b>Door Widths / Slat Lengths (SL):</b> 15" [381.0mm], 24" [609.6mm] and 30" [762.0mm].<br><b>Door Height:</b> 18" [457.2mm].<br><b>Track Height:</b> 17 1/2" [444.5mm].<br>Can be trimmed. |
| 4 | Installation Instructions   | Installation instructions are included with the systems and can also be found on WalzCraft's website: Resources / Technical Information.  |

#### Design Options (Chapter G)

|   |                       |  |
|---|-----------------------|--|
| 1 | Simulated Distressing | All simulated distressing options are available on solid wood tambour doors (Tambour Door Style SW-30 only). |
|---|-----------------------|--|

#### Finish Options (Chapter R)

|   |           |  |
|---|-----------|--|
| 1 | Finishing | Available unfinished or pre-finished.                  |
| 2 | Glazing   | Available with solvent wiped and dry wiped glaze only. |

#### Wood Specie Options (Chapter S)

|   |                   |  |
|---|-------------------|--|
| 1 | Available Species | Available in Cherry, Hickory, Maple ( <i>Hard</i> ) and Red Oak. |
|---|-------------------|--|

OS = Product outsourced from other vendor.

► For PRICING ► See Section M.11 in our current Wholesale Pricing Catalog.

M.11.1  
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## Tambour Door & Track System

## Cabinet Accessory Options

### Tambour Door & Track - Face Frame Style

| Wood Species & Grade  |      |                        | Door Style | WCI Item # |
|---|------|------------------------|------------|------------|
| 15"SL x 18" [381.0mm SL x 457.2mm] - Face Frame Style (Sq.Ft. for Finishing = 2.25) |      |                        |            |            |
| CHERRY  |      | Natural/Standard Grade | SW-30      | 165859     |
|   |      |                        | V-3        | 165858     |
| HICKORY   |      | Natural/Standard Grade | SW-30      | 165857     |
|   |      |                        | V-3        | 165856     |
| MAPLE   | Hard | Natural/Standard Grade | SW-30      | 165855     |
|   |      |                        | V-3        | 165854     |
| OAK   | Red  | Natural/Standard Grade | SW-30      | 165853     |
|   |      |                        | V-3        | 165852     |
| 24"SL x 18" [609.6mm SL x 457.2mm] - Face Frame Style (Sq.Ft. for Finishing = 3.0)  |      |                        |            |            |
| CHERRY  |      | Natural/Standard Grade | SW-30      | 165867     |
|   |      |                        | V-3        | 165866     |
| HICKORY   |      | Natural/Standard Grade | SW-30      | 165865     |
|   |      |                        | V-3        | 165864     |
| MAPLE   | Hard | Natural/Standard Grade | SW-30      | 165863     |
|   |      |                        | V-3        | 165862     |
| OAK   | Red  | Natural/Standard Grade | SW-30      | 165861     |
|   |      |                        | V-3        | 165860     |
| 30"SL x 18" [762.0mm SL x 457.2mm] - Face Frame Style (Sq.Ft. for Finishing = 3.75) |      |                        |            |            |
| CHERRY  |      | Natural/Standard Grade | SW-30      | 165875     |
|   |      |                        | V-3        | 165874     |
| HICKORY   |      | Natural/Standard Grade | SW-30      | 165873     |
|   |      |                        | V-3        | 165872     |
| MAPLE   | Hard | Natural/Standard Grade | SW-30      | 165871     |
|   |      |                        | V-3        | 165870     |
| OAK   | Red  | Natural/Standard Grade | SW-30      | 165869     |
|   |      |                        | V-3        | 165868     |

### Tambour Door & Track - Frameless Style

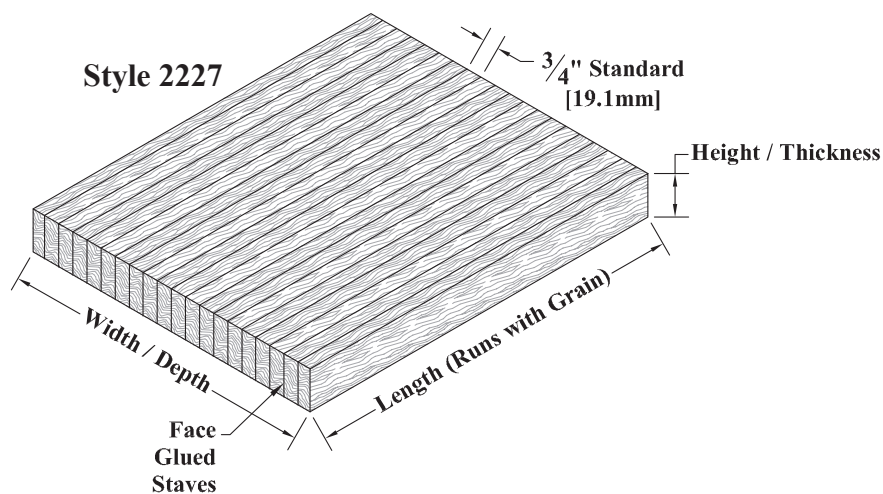
| Wood Species & Grade   |      |                        | Door Style | WCI Item # |
|--|------|------------------------|------------|------------|
| 15"SL x 18" [381.0mm SL x 457.2mm] - Frameless Style (Sq.Ft. for Finishing = 2.25) |      |                        |            |            |
| CHERRY   |      | Natural/Standard Grade | SW-30      | 165883     |
|  |      |                        | V-3        | 165882     |
| HICKORY  |      | Natural/Standard Grade | SW-30      | 165881     |
|  |      |                        | V-3        | 165880     |
| MAPLE  | Hard | Natural/Standard Grade | SW-30      | 165879     |
|  |      |                        | V-3        | 165878     |
| OAK  | Red  | Natural/Standard Grade | SW-30      | 165877     |
|  |      |                        | V-3        | 165876     |
| 24"SL x 18" [609.6mm SL x 457.2mm] - Frameless Style (Sq.Ft. for Finishing = 3.0)  |      |                        |            |            |
| CHERRY   |      | Natural/Standard Grade | SW-30      | 165891     |
|  |      |                        | V-3        | 165890     |
| HICKORY  |      | Natural/Standard Grade | SW-30      | 165889     |
|  |      |                        | V-3        | 165888     |
| MAPLE  | Hard | Natural/Standard Grade | SW-30      | 165887     |
|  |      |                        | V-3        | 165886     |
| OAK  | Red  | Natural/Standard Grade | SW-30      | 165885     |
|  |      |                        | V-3        | 165884     |
| 30"SL x 18" [762.0mm SL x 457.2mm] - Frameless Style (Sq.Ft. for Finishing = 3.75) |      |                        |            |            |
| CHERRY   |      | Natural/Standard Grade | SW-30      | 165899     |
|  |      |                        | V-3        | 165898     |
| HICKORY  |      | Natural/Standard Grade | SW-30      | 165897     |
|  |      |                        | V-3        | 165896     |
| MAPLE  | Hard | Natural/Standard Grade | SW-30      | 165895     |
|  |      |                        | V-3        | 165894     |
| OAK  | Red  | Natural/Standard Grade | SW-30      | 165893     |
|  |      |                        | V-3        | 165892     |

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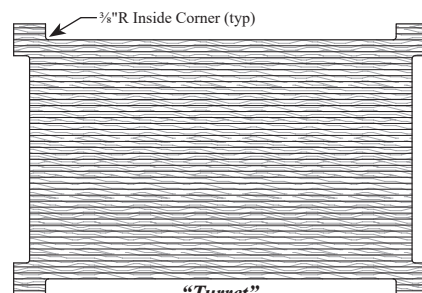


Butcher Block Countertop Design Patterns

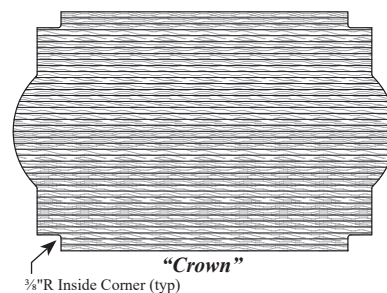
Style 2227



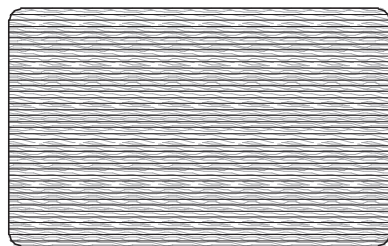
Relative Ordering Dimensions



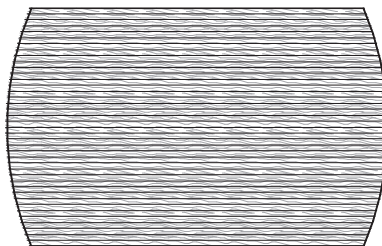
"Turret"



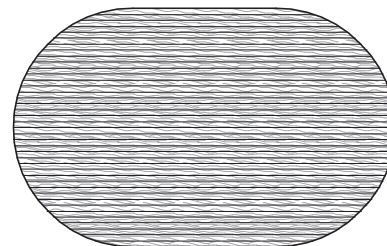
"Crown"



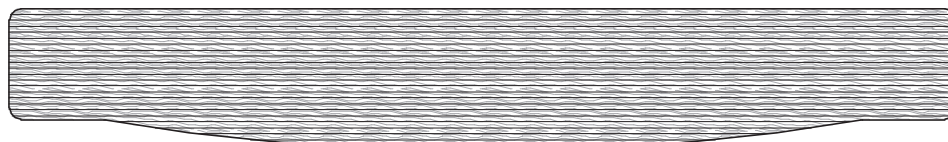
"Classic" (Shown with 1½" Radius Corners)



"Radius"



"Race Track"



"Bumpout" (Shown with 1½" Radius Corners)

Countertop Designs not drawn to scale.

► For PRICING ► See Section M.12 in our current Wholesale Pricing Catalog.

## Butcher Block (Face Glued Staves)

## Cabinet Accessory Options

### Ordering & Pricing : Butcher Block

#### Ordering Guidelines

|                |                     |   |
|----------------|---------------------|---|
| 1              | Order Forms         | Please use <b>Molding &amp; Miscellaneous Order Form (E•Z Form #5)</b> .  |
| 2              | Ordering Guidelines | When choosing one of the countertop design patterns from the previous page, please include a drawing with the specific dimensions, along with your order forms. <ul style="list-style-type: none"> <li>The "Classic" and the "Bumpout" butcher block designs require you to specify the size of the radius corners. <ul style="list-style-type: none"> <li>Radius corner are available from 1/8" [3.2mm] up to 3" [76.2mm] in 1/8" [3.2mm] increments.</li> </ul> </li> </ul> |
| <b>Pricing</b> |                     |   |
| 1              | Pricing             | Please see <b>Section M.12</b> of our current <b>Wholesale Pricing Catalog</b> .  |

### Technical Notes: Butcher Block

#### Cabinet Accessory Options (Chapter M)

|   |              |  |
|---|--------------|--|
| 1 | Construction | Butcher Blocks are constructed using 3/4" wide [19.1mm] (standard) solid wood staves that are face glued using glue that is <b>FDA</b> approved for indirect food contact. <ul style="list-style-type: none"> <li>The two outer most staves may vary from 1/2" [12.7mm] wide to 1" [25.4mm] wide to achieve desired finished width.</li> </ul> |
|---|--------------|--|

#### Finish Options (Chapter R)

|   |           |   |
|---|-----------|---|
| 1 | Finishing | Available unfinished only. WalzCraft recommends sealing your Butcher Block with mineral oil or some other food safe finish promptly upon receipt of product, and regularly throughout its lifetime. |
|---|-----------|---|

#### General Information (Chapter A)

|   |                     |   |
|---|---------------------|---|
| 1 | Warranty            | Butcher Block is not warranted against water damage.  |
|   |                     | Butcher Block is not warranted against cracking and splitting.  |
| 2 | Exposure to Liquids | <b>WalzCraft will not warrant Butcher Block that has been glued down with caulk or adhesive, as they do not allow for the proper expansion and contraction of the wood.</b> To allow the free-floating motion caused by the natural expansion and contraction of the wood, WalzCraft recommends using as few fasteners as possible. In conjunction, pilot holes must be drilled into the butcher block for the appropriate screw size to prevent the wood from splitting.   |
|   |                     | WalzCraft recommends that you sanitize your Butcher Block by wiping all surfaces down with mild dish soap and water. Dry all surfaces thoroughly and promptly with a dry towel. <ul style="list-style-type: none"> <li><u>Do not</u> put Butcher Block into dishwasher.</li> <li><u>Do not</u> allow Butcher Block to be submerged or to soak in water.</li> <li><u>Do not</u> allow liquids of any type to stand on the Butcher Block for long periods of time.</li> <li><u>Do not</u> use harsh detergents of any kind to wash your Butcher Block.</li> </ul> |

#### Profile Options (Chapter E)

|   |                      |   |
|---|----------------------|---|
| 1 | Outside Edge Profile | Butcher Block comes standard with a <b>D7</b> outside edge profile. Additional outside edge profiles are available for all Design Patterns <b>except</b> "Crown" and "Turret". See our website for compatibility chart of available profiles. |
|   |                      | The "Crown" and "Turret" Design Patterns are only available with a <b>D7</b> outside edge profile.  |

#### Sizes / Dimensions

|   |                   |  |
|---|-------------------|--|
| 1 | Thickness         | Available in heights/thicknesses of 3/4" [19.1mm], 1" [25.4mm], 1 1/4" [31.8mm], 1 1/2" [38.1mm], 2" [50.8mm], 2 1/2" [63.5mm] & 3" [76.2mm].<br>For other heights/thicknesses, please contact our Customer Support Team.  |
| 2 | Minimum / Maximum | <b>Minimum</b> size of 6" [152.4mm] Wide x 12" [304.8mm] Long. <b>Maximum</b> size of 50" [1270.0mm] Wide x 120" [3048.0mm] Long.<br>Lengths greater than 8' [2438.4mm] are subject to availability. <i>Please note that the choice of wood species and grade can impact the availability of lengths greater than 8' [2438.4mm].</i> |

**Notes Continued on Next Page...**

► For **PRICING** ► See **Section M.12** in our current Wholesale Pricing Catalog.

## Cabinet Accessory Options

## Butcher Block (Face Glued Staves)

### Technical Notes: Butcher Block...continued

#### Wood Specie Options (Chapter S)

|   |                        |   |
|---|------------------------|---|
| 1 | Available Wood Species | Available in the solid wood species shown in the price grids in <i>Section M.12</i> of our current <b>Wholesale Pricing Catalog</b> . |
|   |                        | Not available with Rustic Grade wood species.   |

M

► For PRICING ► See *Section M.12* in our current Wholesale Pricing Catalog.

**M.12.3**  
V18.1



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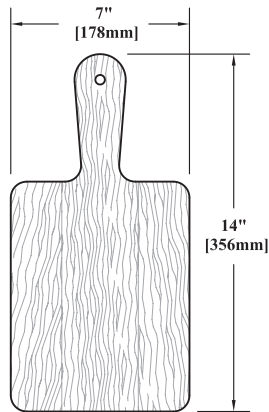
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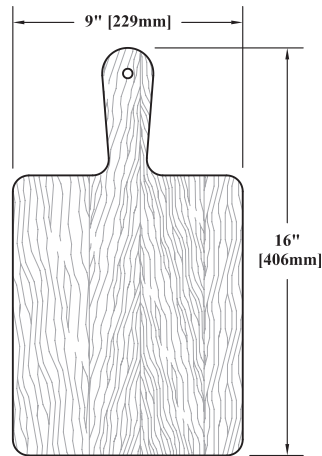


[illegible]

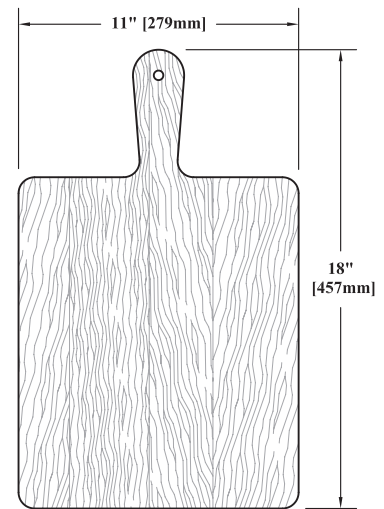
## Cutting Boards with Handles



**Style 1115**  
PC: CB100

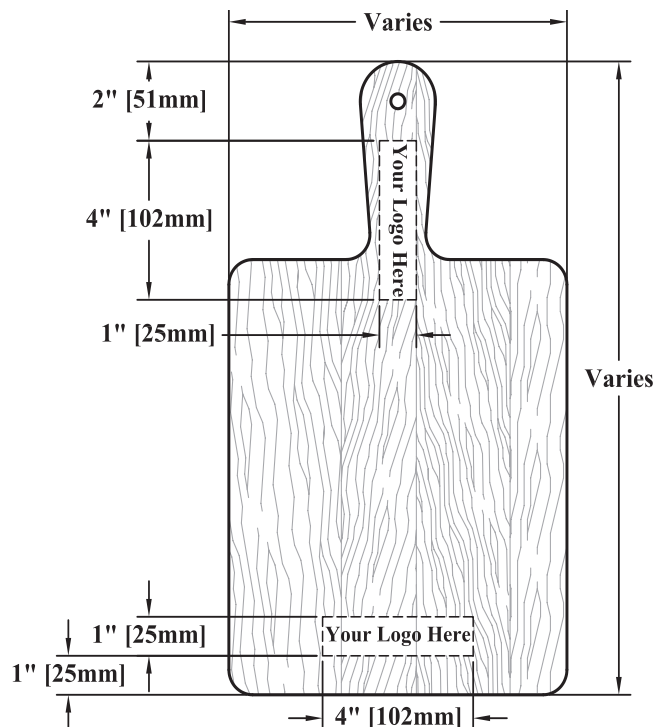


**Style 1118**  
PC: CB200



**Style 1119**  
PC: CB300

### Cutting Boards - Laser Engraving Option



► **For PRICING** ► See Section *M.13* in our current Wholesale Pricing Catalog.

## Cutting Boards

## Cabinet Accessory Options

### Ordering & Pricing Notes: Cutting Boards

#### Ordering Guidelines

|                |             |  |
|----------------|-------------|--|
| 1              | Order Forms | Please use <b>Molding &amp; Miscellaneous Order Form (E•Z Form #5)</b> .         |
| <b>Pricing</b> |             |  |
| 1              | Pricing     | Please see <b>Section M.13</b> of our current <b>Wholesale Pricing Catalog</b> . |

### Technical Notes: Cutting Boards

#### Cabinet Accessory Options (Chapter M)

|   |              |  |
|---|--------------|--|
| 1 | Construction | Cutting boards are constructed using solid wood staves that are edge glued using glue that is <b>FDA</b> approved for indirect food contact. |
|---|--------------|--|

#### Design Options (Chapter G)

|   |                 |  |
|---|-----------------|--|
| 1 | Laser Engraving | <p>Cutting Boards can be ordered plain or can be personalized with Laser Engraving for a keepsake (something other than your company's logo).</p> <ul style="list-style-type: none"> <li>When choosing either of these options, please use <b>Style #1115, #1118, or #1119</b>.</li> </ul> <p>WalzCraft views the engraving of your company's logo on cutting boards as a "promotional item" for your business. As such, you will receive a 30% discount when having your company's logo engraved on the cutting board.</p> <ul style="list-style-type: none"> <li>The drawing on the previous page shows the two most popular locations for your business logo.</li> <li>When choosing this option, please use <b>Style #1115BL, #1118BL or #1119BL</b>.</li> </ul> <p>Please contact our Customer Support Team with your "Laser Engraving" requests.</p> <p>See <b>Section G.15</b> for more information on Laser Engraving.</p> |
|---|-----------------|--|

#### Finish Options (Chapter R)

|   |           |   |
|---|-----------|---|
| 1 | Finishing | Available unfinished only. WalzCraft recommends sealing your cutting board with mineral oil or some other food safe finish promptly upon receipt of product, and regularly throughout its lifetime. |
|---|-----------|---|

#### General Information (Chapter A)

|   |                     |  |
|---|---------------------|--|
| 1 | Warranty            | <p>Cutting boards are not warranted against water damage.</p> <p>Cutting boards are not warranted against cracking and splitting.</p>  |
| 2 | Exposure to Liquids | <p>WalzCraft recommends that you sanitize your cutting board by wiping all surfaces down with mild dish soap and water. Dry all surfaces thoroughly and promptly with a dry towel.</p> <ul style="list-style-type: none"> <li><u>Do not</u> put cutting board into dishwasher.</li> <li><u>Do not</u> allow cutting board to be submerged or to soak in water.</li> <li><u>Do not</u> allow liquids of any type to stand on the cutting board for long periods of time.</li> <li><u>Do not</u> use harsh detergents of any kind to wash your cutting board.</li> </ul> |

#### Profile Options (Chapter E)

|   |                      |  |
|---|----------------------|--|
| 1 | Outside Edge Profile | Cutting Boards come standard with a <b>D29</b> outside edge profile. |
|---|----------------------|--|

#### Sizes / Dimensions

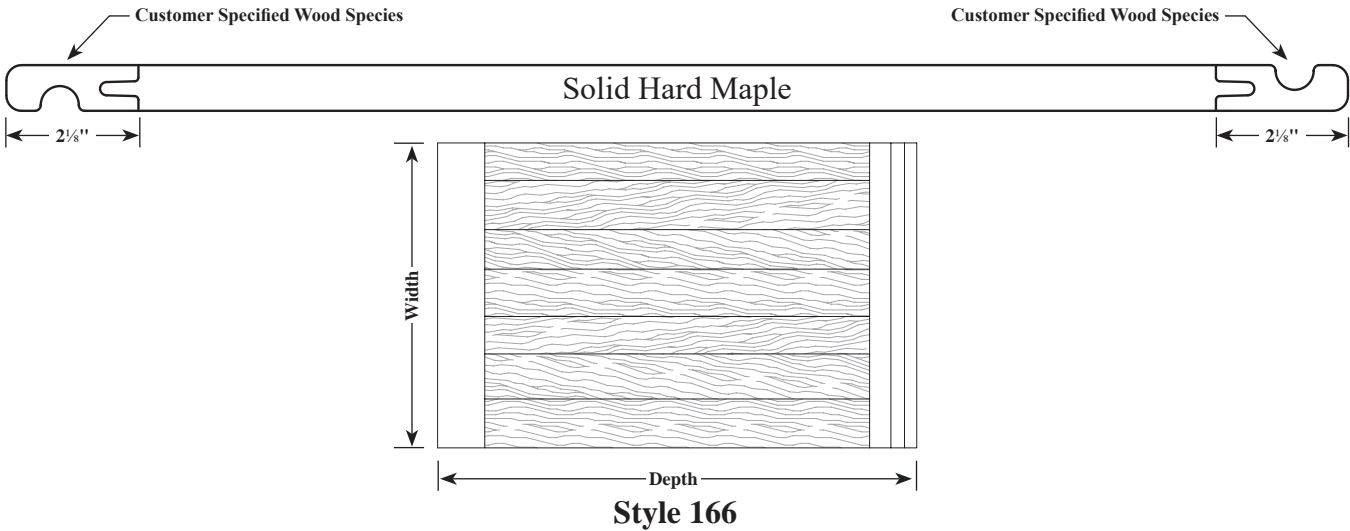
|   |           |   |
|---|-----------|---|
| 1 | Thickness | Cutting Boards are only available $\frac{3}{8}$ " [15.9mm] thick. |
| 2 | Sizes     | Available in the three sizes noted in drawings.                   |

#### Wood Specie Options (Chapter S)

|   |                        |   |
|---|------------------------|---|
| 1 | Available Wood Species | Available in the solid wood species shown in the price grids in <b>Section M.13</b> of our current <b>Wholesale Pricing Catalog</b> . |
|---|------------------------|---|

► For PRICING ► See **Section M.13** in our current Wholesale Pricing Catalog.

Solid Maple Bread Boards (Custom Sizes)



Ordering & Pricing Notes: Bread Boards

Ordering Guidelines

- |   |             |  |
|---|-------------|--|
| 1 | Order Forms | Please use <i>Molding &amp; Miscellaneous Order Form (E•Z Form #5)</i> . |
|---|-------------|--|

Pricing

- |   |         |  |
|---|---------|--|
| 1 | Pricing | Please see <i>Section M.14</i> of our current <b>Wholesale Pricing Catalog</b> . |
|---|---------|--|

Technical Notes: Bread Boards

Cabinet Accessory Options (Chapter M)

- |   |              |  |
|---|--------------|--|
| 1 | Construction | Bread boards are constructed using solid wood staves that are edge glued using glue that is <b>FDA</b> approved for indirect food contact. |
|---|--------------|--|

Finish Options (Chapter R)

- |   |                                    |  |
|---|------------------------------------|--|
| 1 | Finishing - Center Cutting Surface | Available unfinished only. WalzCraft recommends sealing your bread board's center cutting surface with mineral oil or some other food safe finish promptly upon receipt of product, and regularly throughout its lifetime. |
| 2 | Finishing - Ends / Handles         | Stain, SolidTone® and Glaze are available, but both ends are finished the same.  |

General Information (Chapter A)

- |   |                     |  |
|---|---------------------|--|
| 1 | Warranty            | Bread boards are not warranted against water damage.<br>Bread boards are not warranted against cracking and splitting.   |
| 2 | Exposure to Liquids | WalzCraft recommends that you sanitize your bread board by wiping all surfaces down with mild dish soap and water. Dry all surfaces thoroughly and promptly with a dry towel. <ul style="list-style-type: none"><li>• Do not put bread board into dishwasher.</li><li>• Do not allow bread board to be submerged or to soak in water.</li><li>• Do not allow liquids of any type to stand on the bread board for long periods of time.</li><li>• Do not use harsh detergents of any kind to wash your bread board.</li></ul> |

Notes Continued on Next Page...

► For PRICING ► See Section *M.14* in our current Wholesale Pricing Catalog.

**Technical Notes: Bread Boards...continued****Sizes / Dimensions**

|          |                              |  |
|----------|------------------------------|--|
| <b>1</b> | <b>Thickness</b>             | Bread Boards made from solid wood are available in thicknesses of $\frac{5}{8}$ " [15.9mm], $\frac{3}{4}$ " [19.1mm], $\frac{7}{8}$ " [22.2mm] and <b>1"</b> [25.4mm], with some exceptions. See <b>Section S.3</b> for possible thickness restrictions based on wood species. |
| <b>2</b> | <b>Overall Width x Depth</b> | Available in customer specified widths and depths.   |
| <b>3</b> | <b>Stave Widths</b>          | Individual solid wood staves are 60mm ( $2\frac{3}{8}$ ") or less in width.  |
| <b>4</b> | <b>Ends / Handle Width</b>   | Each end is $2\frac{1}{8}$ " [54.0mm] wide and features an integral finger grip.   |

**Wood Specie Options (Chapter S)**

|          |                               |   |
|----------|-------------------------------|---|
| <b>1</b> | <b>Available Wood Species</b> | <p>Center Cutting Surface:</p> <ul style="list-style-type: none"> <li>• Maple - Hard - Natural / Standard grade.</li> <li>• Maple - Hard - Select / Premium grade.</li> <li>• Maple - Hard / Soft Mix - Value / Budget grade.</li> </ul> <p>Ends / Handles:</p> <ul style="list-style-type: none"> <li>• Available in any of WalzCraft's standard wood species &amp; grade from Chapter S.</li> </ul> |
|----------|-------------------------------|---|

► For PRICING ► See Section **M.14** in our current Wholesale Pricing Catalog.



## Cabinet Accessory Options

## Appliance Panels

Enhance any kitchen by allowing your appliance to blend seamlessly with the surrounding cabinetry with the use of Custom Appliance Panels. Many types of appliances, from refrigerators to dishwashers, are available with appliance panels. WalzCraft has created various Outside Edge Profiles to suit the specific needs of many Appliance Panel installation requirements.

Nearly any door style can be constructed as an Appliance Panel in any of WalzCraft's standard wood species. Please refer to the owner's manual of your appliance to obtain exact size and profile requirements for your order.

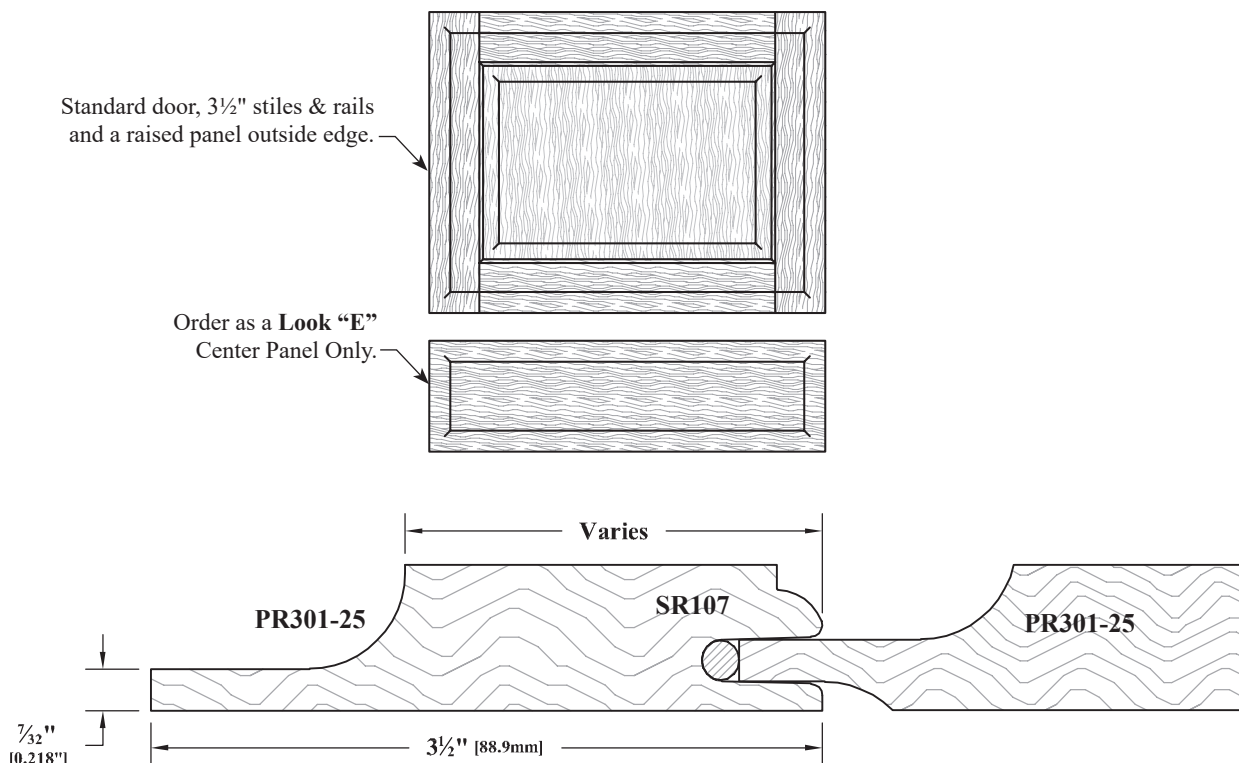


M

### Model "A"

Standard door, 3½" stiles & rails and a raised panel outside edge.

Order as a Look "E"  
Center Panel Only.



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**M.15.1**  
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## Model "B"

Standard door with  
slot at outside edge.

34SQA\* drawer front  
with slot at outside edge.

Slight Radius Top  
& Bottom of Slot

$\frac{7}{32}$ "  
[0.225"]

D17/SLB

$\frac{3}{32}$ " [2.4mm]

SR107

PR301-25

$\frac{7}{16}$ " [11.1mm]

$2\frac{1}{4}$ " [57.0mm]

M

## Model "C"

Standard Door

Standard Drawer  
Front

Varies (See appliance specifications.)

D17

SR107

PR301-25

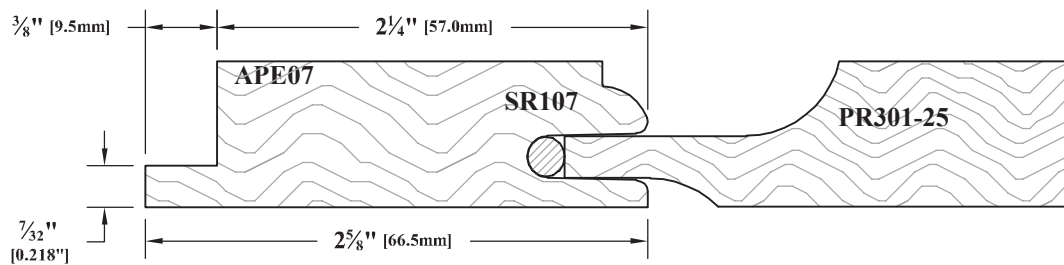
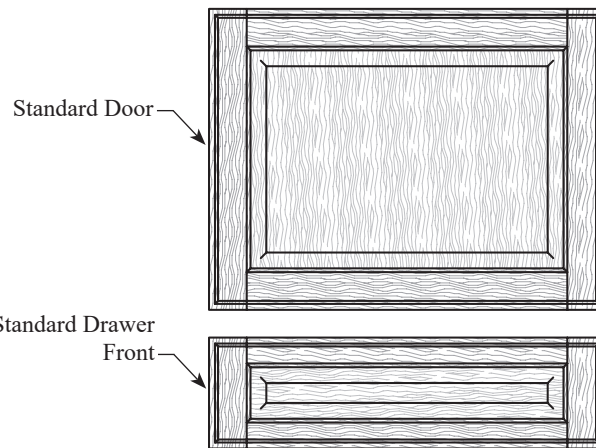
$\frac{7}{32}$ "  
[0.225"]

$2\frac{1}{4}$ " [57.0mm]

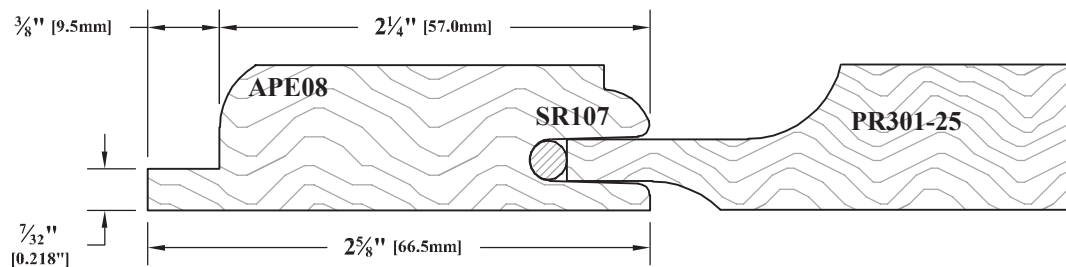
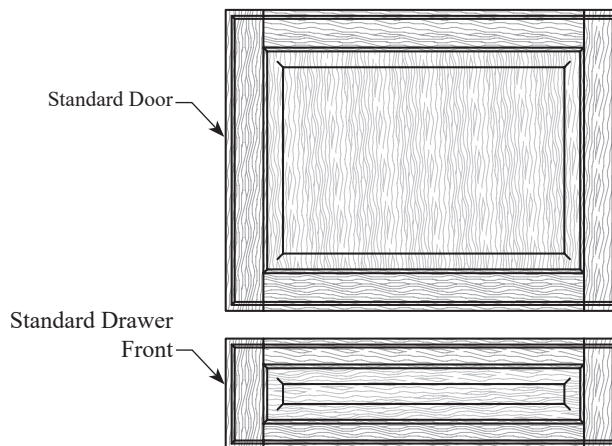
Plywood available from WalzCraft. Must be ordered separately. See Chapter K.  
Fasteners supplied by customer. All materials attached by customer.

► For PRICING ► See Section M.15 in our current Wholesale Pricing Catalog.

## Model "D"



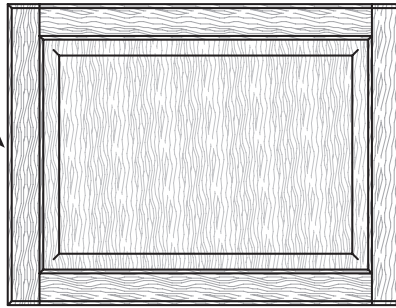
## Model "E"



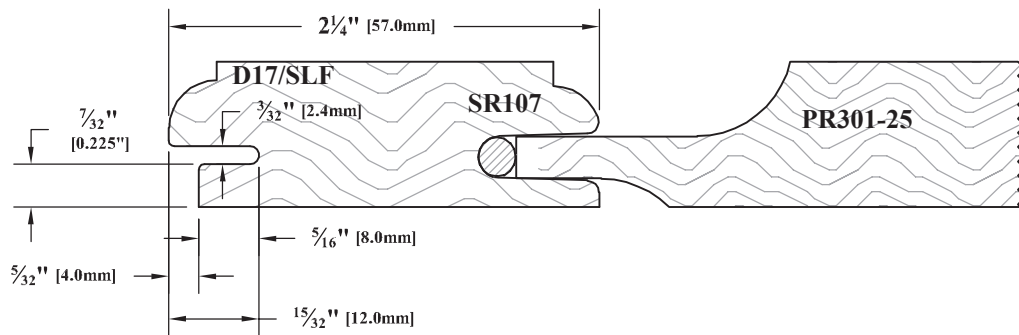
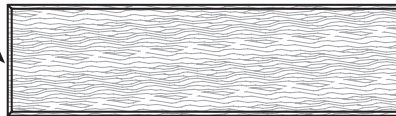
► For PRICING ► See Section M.15 in our current Wholesale Pricing Catalog.

## Model "F"

Standard door with  
slot at outside edge.



34SQA\* drawer front with  
slot at outside edge.



M

► For PRICING ► See Section **M.15** in our current Wholesale Pricing Catalog.

## Cabinet Accessory Options

## Appliance Panels

### Ordering & Pricing Notes: Appliance Panels

#### Ordering Guidelines

|                |             |  |
|----------------|-------------|--|
| 1              | Order Forms | Please use <b>Door and/or Drawer Front Order Forms (E•Z Forms #2 and #3)</b> .   |
| <b>Pricing</b> |             |  |
| 1              | Pricing     | Please see <b>Section M.15</b> of our current <b>Wholesale Pricing Catalog</b> . |

### Technical Notes: Appliance Panels

#### Cabinet Door & Drawer Front Options (Chapter B)

|   |             |   |
|---|-------------|---|
| 1 | Door Styles | Nearly any door style can be constructed as an Appliance Panel. |
|---|-------------|---|

#### Cabinet Accessory Options (Chapter M)

|   |   |           |  |
|---|---|-----------|--|
| M | 1 | Model "A" | Standard stile & rail width will be 3½" [88.9mm] unless noted otherwise.   |
|   |   |           | The outside edge profile on a <b>Model A</b> appliance panel will match the center panel profile you select, unless specified otherwise, but will be ⅝" [8.0mm] wider than the specified reveal and ⅝" [4.0mm] higher. |
|   |   |           | Only available with products that are ¾" [19.1mm] thick.   |
|   |   |           | Not available <b>RTA</b> (Ready to Assemble).  |
|   |   |           | Available on <b>MP600 / MP6000 series</b> Mitered Profiles with 3" [76.2mm] stiles & rails. <b>Not available</b> on <b>MP700 series</b> profiles.  |
|   |   |           | See <b>Look "E" - CPO (Section M.16)</b> for center panel only options.  |
|   | 2 | Model "B" | For available Outside Edge Profile options, see our Website under Technical Information.   |
|   |   |           | Not available with 3D Laminate (RTF).  |
|   | 3 | Model "C" | Available with an optional Hand Pull Rout, see <b>Section F.7</b> .  |
|   |   |           | ¼" [6.4mm] panels are available. See <b>Chapter K</b> for options and pricing.   |
|   | 4 | Model "D" | Fasteners are supplied by the customer and all materials are attached by the customer.   |
|   |   |           | When ordering, please specify the <b>APE07</b> for the Outside Edge Profile.   |
|   |   |           | Available on <b>MP600 / MP6000 series</b> Mitered Profiles with 3" [76.2mm] stiles & rails. <b>Not available</b> on <b>MP700 series</b> profiles.  |
|   |   |           | Not available with 3D Laminate (RTF).  |
|   | 5 | Model "E" | Available with an optional Hand Pull Rout, see <b>Section F.7</b> .  |
|   |   |           | When ordering, please specify the <b>APE08</b> for the Outside Edge Profile.   |
|   |   |           | Available on <b>MP600 / MP6000 series</b> Mitered Profiles with 3" [76.2mm] stiles & rails. <b>Not available</b> on <b>MP700 series</b> profiles.  |
|   |   |           | Not available with 3D Laminate (RTF).  |
|   | 6 | Model "F" | Available with an optional Hand Pull Rout, see <b>Section F.7</b> .  |
|   |   |           | The <b>Model "F"</b> appliance panel was designed to create the look of an overlay application.  |
|   |   |           | For available Outside Edge Profile options, see our Website under Technical Information.   |
|   |   |           | Not available with 3D Laminate (RTF).  |

#### Miscellaneous

|   |              |  |
|---|--------------|--|
| 1 | Installation | Upon installation, if the appliance panel rattles due to groove placement, we recommend you install a cardboard spacer between the panel and the door frame. |
|---|--------------|--|

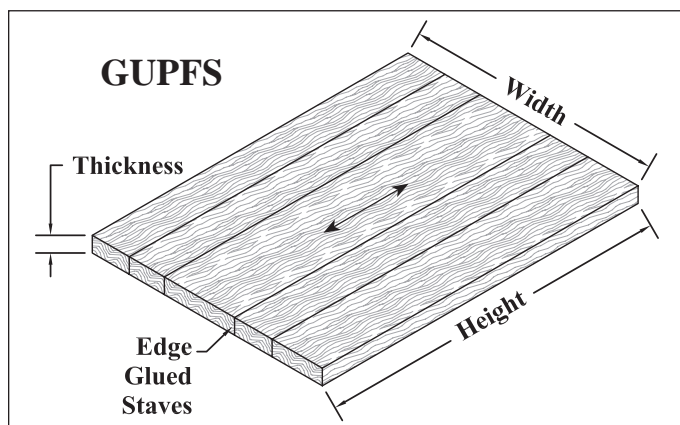
#### Sizes / Dimensions

|   |        |  |
|---|--------|--|
| 1 | Sizing | Please refer to the owners manual for your appliance to determine exact sizes. |
|---|--------|--|

► For **PRICING** ► See **Section M.15** in our current Wholesale Pricing Catalog.



Glued-Up Panels (GUPFS) [Edge Glued Staves]



| Product  | Price Class | Thickness In Inches | Thickness In Millimeters |
|----------|-------------|---------------------|--------------------------|
| 316GUPFS | GUPFS100    | .187"               | 4.76                     |
| 38GUPFS  | GUPFS200    | .374"               | 9.50                     |
| 12GUPFS  | GUPFS300    | .500"               | 12.70                    |
| 58GUPFS  | GUPFS400    | .630"               | 16.00                    |
| 34GUPFS  | GUPFS400    | .750"               | 19.05                    |
| 78GUPFS  | GUPFS500    | .875"               | 22.23                    |
| 1GUPFS   | GUPFS500    | 1.000"              | 25.40                    |
| 118GUPFS | GUPFS600    | 1.125"              | 28.58                    |
| 114GUPFS | GUPFS700    | 1.250"              | 31.75                    |

Ordering & Pricing Notes: Glued-Up Panels (GUPFS)

| Ordering Guidelines |             |  |
|---------------------|-------------|--|
| 1                   | Order Forms | Please use <i>Door Order Form (E•Z Form #2)</i> .                                |
| Pricing             |             |  |
| 1                   | Pricing     | Please see <i>Section M.16</i> of our current <b>Wholesale Pricing Catalog</b> . |

Technical Notes: Glued-Up Panels (GUPFS)

| Design Options (Chapter G) |      |  |
|----------------------------|------|--|
| 1                          | CPFR | Center panel face routing will follow the grain direction. |

| Functional Options (Chapter F) |              |   |
|--------------------------------|--------------|---|
| 1                              | Hinge Boring | Glued-Up Panels (GUPFS) are not available with hinge boring. If looking for a solid wood slab to use as a door, please see <i>Slab &amp; Batten Doors</i> in <i>Section B.9</i> . |

| General Information (Chapter A) |                 |  |
|---------------------------------|-----------------|--|
| 1                               | Grain Direction | Arrows (↔) shown throughout indicate standard grain direction.   |
| 2                               | Sanding         | Glued-Up Panels are surface sanded on two sides and trimmed to the size you order.   |
| 3                               | Warranty        | Please see <i>Section A.8 - Warranties</i> for more information on Glued-Up Panel expansion/contraction, warping, bowing and twisting. |

| Material Options |              |   |
|------------------|--------------|---|
| 1                | Availability | Available in solid wood only. <ul style="list-style-type: none"> <li>For an MDF panel with no profiles, please see Sheet Stock - Section K.1.</li> <li>For an MDF panel with a profile, please see Door Style 500 - Section V.1.</li> </ul> |

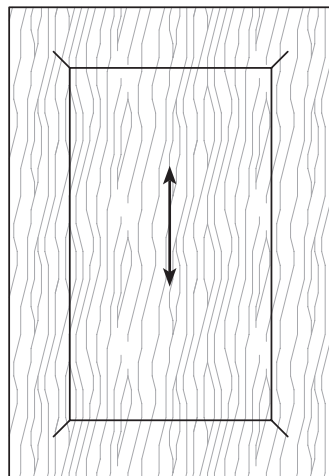
| Miscellaneous |              |                        |
|---------------|--------------|------------------------|
| 1             | Construction | Staves are edge glued. |

| Profile Options (Chapter E) |                       |  |
|-----------------------------|-----------------------|--|
| 1                           | Outside Edge Profiles | <p>12GUPFS, 58GUPFS, 34GUPFS, 78GUPFS and 1GUPFS are available with your choice of outside edge profiles in <i>Section E.15</i>.</p> <p>316GUPFS, 38GUPFS, 118GUPFS and 114GUPFS are only available with a D7.</p> <p>A Solid Wood GUPFS larger than 24"W x 10"H [609.6mm x 254.0mm] with an applied molding edge will carry <b>NO warranty</b>; MDF would be a viable option.</p> |

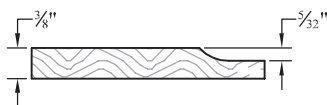
| Sizes/Dimensions |                           |  |
|------------------|---------------------------|--|
| 1                | Minimum and Maximum Sizes | The minimum size for construction is 6½"W x 3"H [153.2mm x 76.2mm]. The maximum size is 48"W x 96"H [1219.2mm x 2438.4mm]. |
| 2                | Thickness                 | See <i>Section S.3</i> for possible thickness restrictions based on wood species.  |

► For PRICING ► See *Section M.16* in our current Wholesale Pricing Catalog.

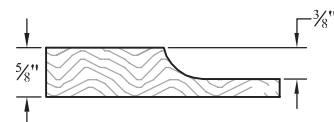
## Center Panels Only (CPO)



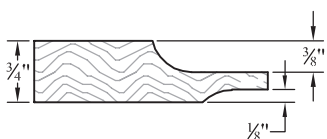
Center Panels Only (CPO) - Look "A"



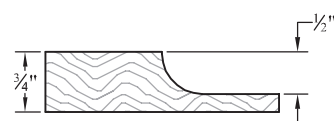
Center Panels Only (CPO) - Look "C"



Center Panels Only (CPO) - Look "D"



Center Panels Only (CPO) - Look "E"



**\*\*When ordering, please specify the Center Panel Only (CPO) "Look" you prefer from the illustrations above.\*\***

| Thickness in Inches       | Thickness in Millimeters | CPO "Look" | CPO Price Class | Profiles Available   |
|---------------------------|--------------------------|------------|-----------------|--|
| 3/8" Thick Center Panel   | 9.53mm                   | Look "A"   | GUPFS200        | PR318-25, PR319-10, PR320-25, PR320-32, PR320-44, PR321-32, PR328-32, PR329-19   |
| 5/8" Thick Center Panel   | 15.39mm                  | Look "C"   | GUPFS400        | All profiles in <b>Section E.12</b><br><b>Except:</b> PR318-25, PR319-10, PR320-25, PR320-32, PR320-44, PR321-32, PR328-32, PR329-19 |
| 3/4" Thick Center Panel   | 19.30mm                  | Look "D"   | GUPFS400        |  |
| 3/4" Thick Center Panel   | 18.91mm                  | Look "E"   | GUPFS400        | All profiles in <b>Section E.14</b>  |
| 23/64" Thick Center Panel | 9.00mm                   | N/A        | GUPFS200        | RVSCP-PR324, (Reversed Solid Center Panel)   |
| 29/64" Thick Center Panel | 11.60mm                  | N/A        | GUPFS300        | RVSCP-PR324 (Reversed Solid Center Panel)  |
| 37/64" Thick Center Panel | 14.50mm                  | N/A        | GUPFS400        | RVSCP-PR324, (Reversed Solid Center Panel)   |
| 19/32" Thick Center Panel | 15.00mm                  | N/A        | GUPFS400        | RVSCP-PR324, (Reversed Solid Center Panel)   |
| 45/64" Thick Center Panel | 17.70mm                  | N/A        | GUPFS400        | RVSCP-PR324 (Reversed Solid Center Panel)  |
| 13/16" Thick Center Panel | 20.64mm                  | N/A        | GUPFS500        | RVSCP-PR324 (Reversed Solid Center Panel)  |

► For PRICING ► See Section **M.16** in our current Wholesale Pricing Catalog.

## Ordering & Pricing Notes: Center Panels Only

### Ordering Guidelines

|                |                      |  |
|----------------|----------------------|--|
| 1              | Order Forms          | Please use <b>Door Order Form (E•Z Form #2)</b> .  |
| 2              | Ordering Information | <p>When ordering, please specify the following:</p> <ul style="list-style-type: none"> <li>Center Panel Profile (ex: <b>PR302-25</b>)</li> <li>Center Panel Only "Look" (ex: <b>Look "D"</b>)</li> <li>Wood Species (ex: <b>Cherry</b>)</li> <li>Wood Grade (ex: <b>Select / Premium</b>)</li> </ul> <p>Please indicate "CPO" in the <b>Door Style</b> column of the order form.</p> |
| <b>Pricing</b> |                      |  |
| 1              | Pricing              | Please see <b>Section M.16</b> of our current <b>Wholesale Pricing Catalog</b> .   |

## Technical Notes: Center Panels Only

### Design Options (Chapter G)

|   |                           |   |
|---|---------------------------|---|
| 1 | Model "A" Appliance Panel | <b>Look "E"</b> - CPO may be used as the access panel for a <b>Model "A"</b> Appliance Panel. Generally the grain will run horizontally when used in <i>this</i> application. Please specify grain direction when placing your order. |
|---|---------------------------|---|

### General Information (Chapter A)

|   |                 |  |
|---|-----------------|--|
| 1 | Grain Direction | Arrows (↔) shown throughout indicate standard grain direction. Grain direction may be specified at <b>NO</b> additional cost.          |
| 2 | Sanding         | Center panels are wide belt sanded on the back and orbital sanded on the face.   |
| 3 | Warranty        | Please see <b>Section A.8 - Warranties</b> for more information on Glued Up Panel expansion/contraction, warping, bowing and twisting. |

### Material Options

|   |                       |  |
|---|-----------------------|--|
| 1 | Material Availability | Center Panels Only are available in solid wood and MDF, see <b>Section E.12, E.14</b> for Center Panel Profile options.  |
| 2 | MDF - MR, NAF, Raw    | <p>Raw MDF Center Panels Only are also available with MDF - MR (Moisture Resistant), NAF, Raw.</p> <ul style="list-style-type: none"> <li>Available with raised and recessed raised panel profiles that finish at <math>\frac{3}{8}</math>" and <math>\frac{3}{4}</math>" thick (<b>Section E.12, E.14</b>).</li> <li>Available with the <b>RVSCP-PR324</b> reverse solid center panel profile (<b>Section E.13</b>).</li> </ul> |

### Profile Options (Chapter E)

|   |                              |   |
|---|------------------------------|---|
| 1 | Center Panel Profile Options | For center panel profile options, please see <b>Section E.12</b> and <b>E.14</b> .  |
| 2 | RVSCP-PR324 Profile          | <p>When ordering the <b>RVSCP-PR324 (Reversed Solid Center Panel)</b> profile, you must specify the thickness of the center panel, see <b>Section E.13</b> for options, rather than specifying one of the "looks" shown on the previous page.</p> <p>The <b>RVSCP-PR324 (Reversed Solid Center Panel)</b> profile is <u>not</u> an option for a <b>Model "A"</b> Appliance Panel.</p> |

### Sizes / Dimensions

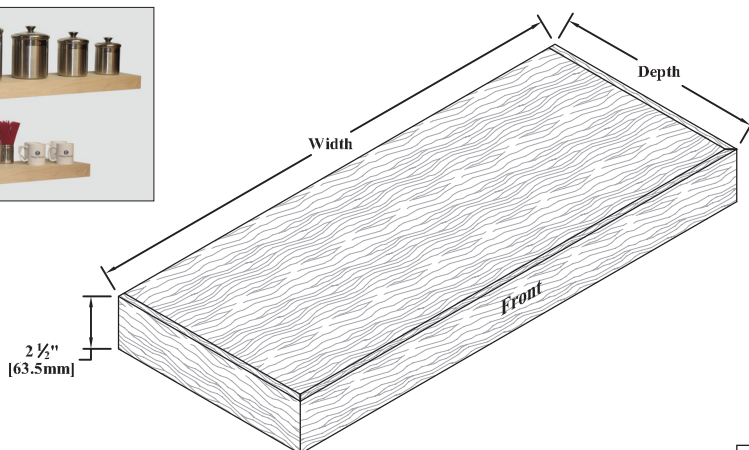
|   |                               |   |
|---|-------------------------------|---|
| 1 | CPO Minimum Size Calculations | <p>"Insertion Distance" is always <math>\frac{1}{16}</math>" [11.1mm] to each side. "Flat" is always 1" [25.4mm].</p> <p>Panel reveal varies, see chart on our website under: Resources / Technical Information.</p> <ul style="list-style-type: none"> <li>Example: <b>PR300-32</b> = <math>1\frac{1}{4}</math>" [32.0mm]</li> </ul> <p>Use the following formula to calculate minimum sizes using <b>PR300-32</b> as an example:</p> <ul style="list-style-type: none"> <li>(Insertion Distance x 2) + (Panel Reveal x 2) + "Flat" = Minimum Size</li> <li>(<math>\frac{1}{16}</math>" x 2) + (<math>1\frac{1}{4}</math>" x 2) + 1" = Minimum Size. <math>\frac{1}{8}</math>" + <math>2\frac{1}{2}</math>" + 1" = <math>4\frac{3}{8}</math>"</li> <li>The minimum size in width and / or height for any Center Panel Only using a <b>PR300-32</b> profile is <math>4\frac{3}{8}</math>" [111.1mm].</li> </ul> |
| 2 | Thickness                     | See <b>Section S.3</b> for possible thickness restrictions based on wood species.   |

► For PRICING ► See **Section M.16** in our current Wholesale Pricing Catalog.

## Cabinet Accessory Options

## Floating Shelves

### Floating Shelves



OS

### Floating Shelves

| Wood Species | Color / Grain                      | Grade                  | Shelf Width    | 10" [254.0mm] Deep | 12" [304.8mm] Deep |
|--------------|------------------------------------|------------------------|----------------|--------------------|--------------------|
|              |                                    |                        |                | WCI Item #         | WCI Item #         |
| ALDER        |                                    | Natural/Standard Grade | 24" [609.6mm]  | 183848             | 183884             |
|              |                                    |                        | 30" [762.0mm]  | 183849             | 183885             |
|              |                                    |                        | 36" [914.4mm]  | 183850             | 183886             |
|              |                                    |                        | 42" [1066.8mm] | 183851             | 183887             |
|              |                                    |                        | 48" [1219.2mm] | 183852             | 183888             |
|              |                                    |                        | 54" [1371.6mm] | 183853             | 183889             |
| CHERRY       |                                    | Natural/Standard Grade | 24" [609.6mm]  | 183854             | 183890             |
|              |                                    |                        | 30" [762.0mm]  | 183855             | 183891             |
|              |                                    |                        | 36" [914.4mm]  | 183856             | 183892             |
|              |                                    |                        | 42" [1066.8mm] | 183857             | 183893             |
|              |                                    |                        | 48" [1219.2mm] | 183858             | 183894             |
|              |                                    |                        | 54" [1371.6mm] | 183859             | 183895             |
| HICKORY      |                                    | Natural/Standard Grade | 24" [609.6mm]  | 183860             | 183896             |
|              |                                    |                        | 30" [762.0mm]  | 183861             | 183897             |
|              |                                    |                        | 36" [914.4mm]  | 183862             | 183898             |
|              |                                    |                        | 42" [1066.8mm] | 183863             | 183899             |
|              |                                    |                        | 48" [1219.2mm] | 183864             | 183900             |
|              |                                    |                        | 54" [1371.6mm] | 183865             | 183901             |
| HYBRID       | Poplar Sides /<br>MDF Top & Bottom | Paint Grade            | 24" [609.6mm]  | 183872             | 183908             |
|              |                                    |                        | 30" [762.0mm]  | 183873             | 183909             |
|              |                                    |                        | 36" [914.4mm]  | 183874             | 183910             |
|              |                                    |                        | 42" [1066.8mm] | 183875             | 183911             |
|              |                                    |                        | 48" [1219.2mm] | 183876             | 183912             |
|              |                                    |                        | 54" [1371.6mm] | 183877             | 183913             |
| MAPLE - HARD |                                    | Natural/Standard Grade | 24" [609.6mm]  | 183866             | 183902             |
|              |                                    |                        | 30" [762.0mm]  | 183867             | 183903             |
|              |                                    |                        | 36" [914.4mm]  | 183868             | 183904             |
|              |                                    |                        | 42" [1066.8mm] | 183869             | 183905             |
|              |                                    |                        | 48" [1219.2mm] | 183870             | 183906             |
|              |                                    |                        | 54" [1371.6mm] | 183871             | 183907             |
| OAK - RED    |                                    | Natural/Standard Grade | 24" [609.6mm]  | 183878             | 183914             |
|              |                                    |                        | 30" [762.0mm]  | 183879             | 183915             |
|              |                                    |                        | 36" [914.4mm]  | 183880             | 183916             |
|              |                                    |                        | 42" [1066.8mm] | 183881             | 183917             |
|              |                                    |                        | 48" [1219.2mm] | 183882             | 183918             |
|              |                                    |                        | 54" [1371.6mm] | 183883             | 183919             |

OS = Product outsourced from other vendor.

► For PRICING ► See Section M.17 in our current Wholesale Pricing Catalog.

M.17.1  
V18.1



WalzCraft.com



(Phone) 1-800-237-1326

6:00AM - 5:30PM CST

(24 Hour Fax) 1-608-781-3667

## Floating Shelves

## Cabinet Accessory Options

### Ordering & Pricing Notes: Floating Shelves

#### Ordering Guidelines

|                |             |  |
|----------------|-------------|--|
| 1              | Order Forms | Please use <b>Molding &amp; Miscellaneous Order Form (E•Z Form #5)</b> .         |
| <b>Pricing</b> |             |  |
| 1              | Pricing     | Please see <b>Section M.17</b> of the current <b>Wholesale Pricing Catalog</b> . |

### Technical Notes: Floating Shelves

#### Cabinet Accessory Options (Chapter M)

|   |              |  |
|---|--------------|--|
| 1 | Shelf System | System includes floating shelf, hanging brackets, hardware for mounting and installation instructions. |
|---|--------------|--|

#### Finish Options (Chapter R)

|   |           |  |
|---|-----------|--|
| 1 | Finishing | Available in all of WalzCraft's standard Stain, SolidTone® and Glaze ( <i>except</i> Flow Pen) options noted in <b>Chapter R</b> . |
|---|-----------|--|

#### General Information (Chapter A)

|   |  |  |
|---|--|--|
| 1 | Mounting Information / Weight Capacity | This unique hanging system safely supports up to 15 pounds per running foot of shelf length which exceeds KCMA standards. In order to reach any stated maximum load capacity, the <b>metal brackets supplied with this shelf must be anchored directly into multiple wall studs</b> . In the event that the metal brackets can not be located on a stud, bracing between two studs should be added to provide support for the shelf installation. See installation instructions for more information.  |
| 2 | Shipping                               | <p>Unfinished floating shelves ship to you directly from the manufacturer.</p> <p>Please contact WalzCraft's Customer Support Team at 1-800-237-1326 to report any damage.</p> <ul style="list-style-type: none"> <li>Inspect package content immediately.</li> <li>If product is damaged, all packing material must be saved for UPS inspection.</li> <li>Damage claims must be submitted to WalzCraft promptly.</li> </ul> <p>Shipping charges for unfinished shelves are assessed per shelf. A shipping estimate will be provided for all quotes and orders being processed prior to placing the shelf into production.</p> <p>Floating shelves pre-finished by WalzCraft will follow standard WalzCraft shipping policies.</p> <ul style="list-style-type: none"> <li>See <b>Section A.3</b> for additional information.</li> <li>Please note that these floating shelves are outsourced and as such, there will be added freight charges when pre-finished by WalzCraft.</li> </ul> |

#### Material Options

|   |          |  |
|---|----------|--|
| 1 | Material | Floating Shelves are constructed using solid wood and wood veneer. |
|---|----------|--|

#### Profile Options (Chapter E)

|   |                      |   |
|---|----------------------|---|
| 1 | Outside Edge Profile | Only available with the <b>D7</b> outside edge profile. |
|---|----------------------|---|

#### Sizes / Dimensions

|   |           |   |
|---|-----------|---|
| 1 | Thickness | Only available at 2½" [63.5mm] thick.   |
| 2 | Depth     | Available 10" [254.0mm] or 12" [304.8mm] deep.<br>Can be trimmed to a minimum of 2" [50.8mm] deep.                  |
| 3 | Width     | Available in 6 widths: 24" [609.6mm], 30" [762.0mm], 36" [914.4mm], 42" [1066.8mm], 48" [1219.2mm], 54" [1371.6mm]. |

#### Wood Specie Options (Chapter S)

|   |                        |  |
|---|------------------------|--|
| 1 | Available Wood Species | Available in the following wood species: Alder, Cherry, Hickory, Hybrid (Poplar & MDF), Maple - Hard, Oak - Red. |
|---|------------------------|--|

► For PRICING ► See Section M.17 in our current Wholesale Pricing Catalog.