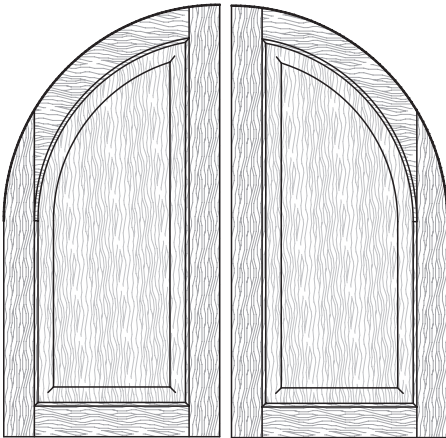


Raised Panel - Quarter Circle Doors

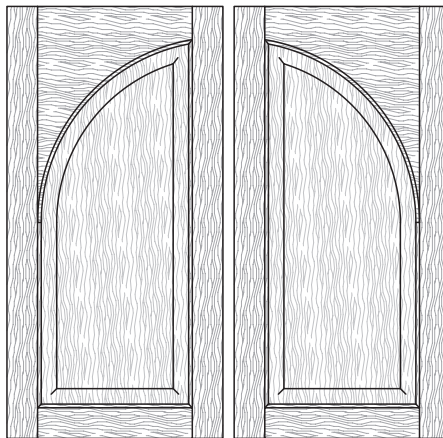


Style: 995L

PC: 906
 Frame: PC906 x 0.6
 Min. Size: 8x11½
 Outside Radius

Style: 995R

PC: 906
 Frame: PC906 x 0.6
 Min. Size: 8x11½
 Outside Radius

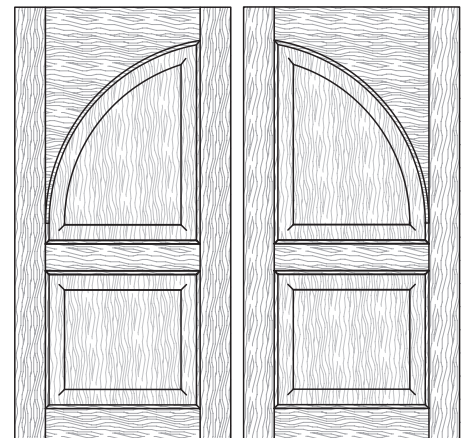


Style: 996L

PC: 905
 Frame: PC905 x 0.6
 Min. Size: 8x11½
 Outside Radius

Style: 996R

PC: 905
 Frame: PC905 x 0.6
 Min. Size: 8x11½
 Outside Radius



Style: 2431L

PC: 907
 Frame: PC907 x 0.6
 Min. Size: 8x16¼
 Outside Radius

Style: 2431R

PC: 907
 Frame: PC907 x 0.6
 Min. Size: 8x16¼
 Outside Radius



Style: 997L

PC: 905
 Frame: PC905 x 0.6
 Min. Size: 8x9¼
 Inside Radius

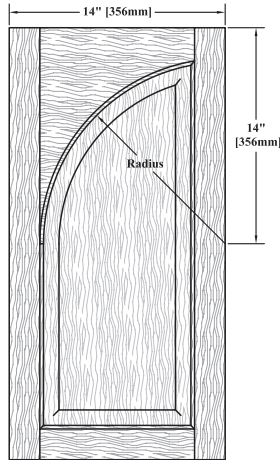
Style: 997R

PC: 905
 Frame: PC905 x 0.6
 Min. Size: 8x9¼
 Inside Radius

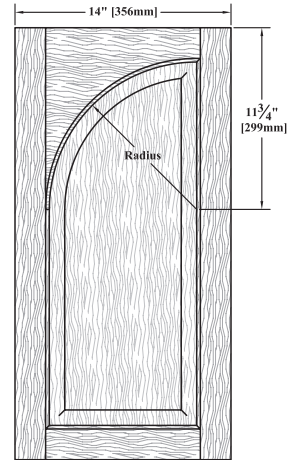
Quarter Circle Radius Explanation

What is the difference between Outside & Inside radius?

All **Outside Radius doors** feature a radius that is measured from the **outside edge of the door stile**.



All **Inside Radius doors** feature a radius that is measured from the **inside edge of the door stile**.



To Calculate Radius Center Point:

Door width.

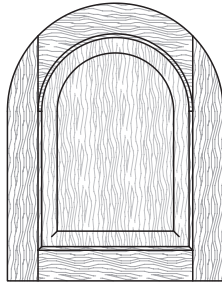
Measure down from the top of the door and mark the radius center point on the outside edge of the stile.

To Calculate Radius Center Point:

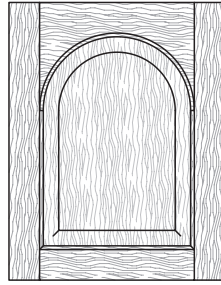
Door width minus 2 1/4".

Measure down from the top of the door and mark the radius center point on the inside edge of the stile.

Raised Panel - Half Circle Doors



Style: 1990
 PC: 906
 Frame: PC906 x 0.6
 Min. Size: 9x8

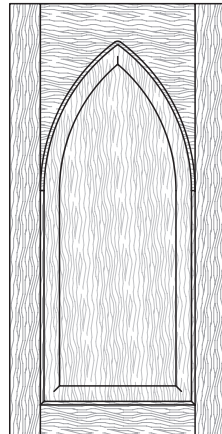


Style: 1996
 PC: 905
 Frame: PC905 x 0.6
 Min. Size: 9x8

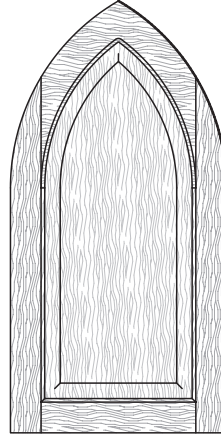
Raised Panel - Quarter Circle & Half Circle Door Notes

1) Radius Explanation	See previous page for an explanation of Inside and Outside radius door measurements.
2) Door Widths	Door widths can only be ordered in 1/4" increments.
3) Outside Radius	Height must be at least 2 1/4" greater than the width.
4) Inside Radius	Height must be equal to or greater than the width.
5) Half Circle Doors	Maximum width must be less than or equal to the door height, less the width of the bottom rail, times 2. Maximum height must be greater than or equal to 1/2 of the door width, plus the width of the bottom rail.
6) Stile & Rail Sizes	2 1/4" or 3" stiles and rails are considered standard part sizes; other part sizes may require a custom tooling setup. In this case, additional "custom engineering" charges may apply.
7) Frame & Mullion Doors	Glass openings are routed to follow the contour of the shape for Styles 995L, 995R, 996L, 996R, 997L, 997R, 2431L, 2341R, 1990 and 1996. See Frame & Mullion section for frame pricing information.
8) Mirror Joints	Not available with any stile and rail mirror joint profiles.
9) Pricing	There is a 1 square foot minimum per item for pricing.
10) 2431L, 2431R	Height must be two times the width of the door + 1/4".

Raised Panel - Gothic Doors



Style: 9100
 PC: 905
 Frame: PC905 x 0.6
 Min. Size: 10x11



Style: 9200
 PC: 906
 Frame: PC906 x 0.6
 Min. Size: 10x11

Raised Panel - Gothic Door Notes

1) Frame & Mullion Doors	Glass openings will be routed to follow the contour of the shape for Styles 9100 and 9200.
2) Minimum Height	Minimum height equals door width plus 1".
3) Absolute Minimum Width	10"
4) Stile & Rail Profile Options	Compatible with all "Traditional" and "Old World" Stile and Rail profiles (excluding Mirror Joints). Mitered Stile and Rail profiles are not an option for Gothic doors.
5) Pricing	There is a 1 square foot minimum per item for pricing.

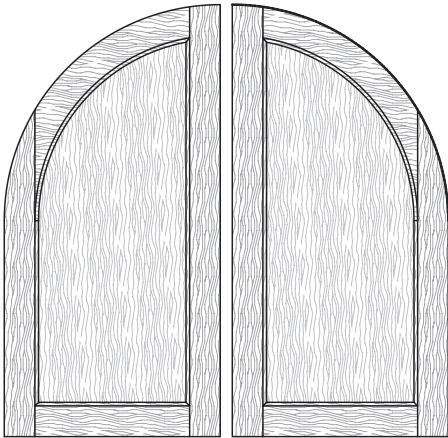
Square Foot Price by Price Class (PC)			905	906	907
Wood Species	Color/Grain	Grade			
AFRORMOSIA		Natural / Standard Grade			
		Select / Premium Grade			
		Value / Budget Grade			
ALDER		Natural / Standard Grade			
		Rustic Grade			
		Select / Premium Grade			
		Value / Budget Grade			
ASH		Natural / Standard Grade			
	Brown	Select / Premium Grade			
	Calico / Mixed	Select / Premium Grade			
	White	Select / Premium Grade			
BAMBOO	Blond - Vertical	Mill Grade			
	Caramelized - Vertical	Mill Grade			
BEECH - EUROPEAN	Steamed	Natural / Standard Grade			
		Select / Premium Grade			
BIRCH		Value/Budget/Paint Grade			
		Natural / Standard Grade			
		Rustic Grade			
	Calico / Mixed	Select / Premium Grade			
	Hybrid / MDF	Paint Grade			
BUTTERNUT		Natural / Standard Grade			
		Rustic Grade			
		Select / Premium Grade			
	No Sap	Rustic Grade			
		Value / Budget Grade			
CHERRY		Gummy Grade			
		Natural / Standard Grade			
		Rustic Grade			
		Select / Premium Grade			
		Ultra Rustic Grade			
	Hybrid / MDF	Paint Grade			
		Natural / Standard Grade			
	No Sap	Rustic Grade			
		Ultra Rustic Grade			
	Rift Sawn (Straight Grain)	Natural / Standard Grade			
	Select / Premium Grade				
CHESTNUT - AUSTRALIAN		Wormy Grade			
CYPRESS		Natural / Standard Grade			
ELM - RED		Mill Grade			
EUCALYPTUS - LYPTUS		Value / Budget Grade			
		Natural / Standard Grade			
EUCALYPTUS - RED GRANDIS		Value / Budget Grade			
		Natural / Standard Grade			
FIR - DOUGLAS	Rift Sawn (Straight Grain)	Mill Grade			
HEMLOCK - WESTERN		Rustic Grade			
		Value / Budget Grade			
		Natural / Standard Grade			
		Rustic Grade			
		Ultra Rustic Grade			
HICKORY		Rustic Grade			
	Brown	Select / Premium Grade			
	Calico / Mixed	Select / Premium Grade			
		Rustic Grade			
	White	Select / Premium Grade			
HYBRID	Solid Wood SR / MDF CP	Paint Grade			
JATOBA		Value / Budget Grade			
		Mill Grade			

Contact WalzCraft "Customer Support" for pricing or complete our [Catalog Request Form](#) to receive our latest "Master" Product Specifications & Wholesale Pricing Catalog.

Square Foot Price by Price Class (PC)			905	906	907	
Wood Species	Color/Grain	Grade				
LYPTUS		Natural / Standard Grade				
MAHOGANY - GENUINE PLANTATION		Select / Premium Grade				
MAHOGANY-MIXED SPECIES		Value / Budget Grade				
MAHOGANY - SIPO	Quarter Sawn	Natural / Standard Grade				
		Select / Premium Grade				
MAHOGANY - SAPELE	Quarter Sawn	Natural / Standard Grade				
		Select / Premium Grade				
MAPLE - HARD	Birds Eye	Natural / Standard Grade				
		Rustic Grade				
		Natural / Standard Grade				
		Select / Premium Grade				
		Calico / Mixed	Select / Premium Grade			
		Rift Sawn (Straight Grain)	Natural / Standard Grade			
MAPLE - HARD/SOFT MIX	Hybrid / MDF	Select / Premium Grade				
		Value/Budget/Paint Grade				
MAPLE - SOFT	Curly	Paint Grade				
		Natural / Standard Grade				
		Wormy Grade				
MDF	Raw	Natural / Standard Grade				
		Select / Premium Grade				
OAK - RED/WHITE MIX		Value / Budget Grade				
OAK - RED	No Sap	Natural / Standard Grade				
		Rustic Grade				
		Select / Premium Grade				
		Ultra Rustic Grade				
		Rustic Grade				
		Ultra Rustic Grade				
OAK - WHITE	Quarter Sawn	Natural / Standard Grade				
		Select / Premium Grade				
		Rustic Grade				
		Ultra Rustic Grade				
		Natural / Standard Grade				
		Select / Premium Grade				
PINE - NORTHERN WHITE	Rift Sawn (Straight Grain)	Natural / Standard Grade				
		Select / Premium Grade				
		Knotty Grade				
POPLAR	White	Natural / Standard Grade				
		Select / Premium Grade				
		Value/Budget/Paint Grade				
		Natural / Standard Grade				
		Select / Premium Grade				
SAPELE	White	Calico / Mixed				
		Green	Select / Premium Grade			
WALNUT	No Sap	Hybrid / MDF				
		Paint Grade				
		Select / Premium Grade				
		Natural / Standard Grade				
All Other Wood Species		Rustic Grade				

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Flat Panel - Quarter Circle Doors

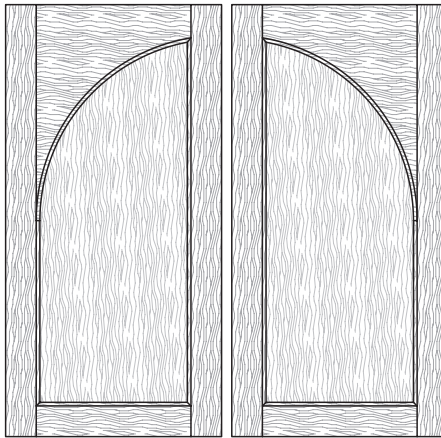


Style: 895L

PC: 952
 Frame: PC906 x 0.6
 Min. Size: 8x10¼
 Outside Radius

Style: 895R

PC: 952
 Frame: PC906 x 0.6
 Min. Size: 8x10¼
 Outside Radius

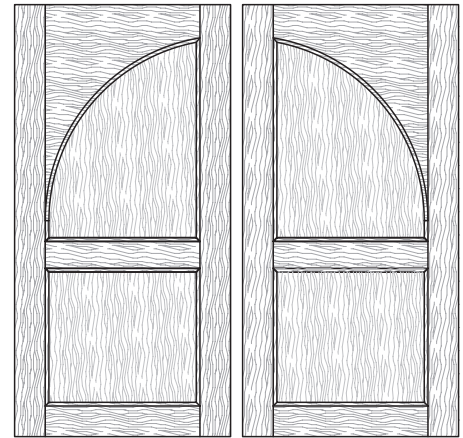


Style: 896L

PC: 951
 Frame: PC905 x 0.61
 Min. Size: 8x10¼
 Outside Radius

Style: 896R

PC: 951
 Frame: PC905 x 0.6
 Min. Size: 8x10¼
 Outside Radius

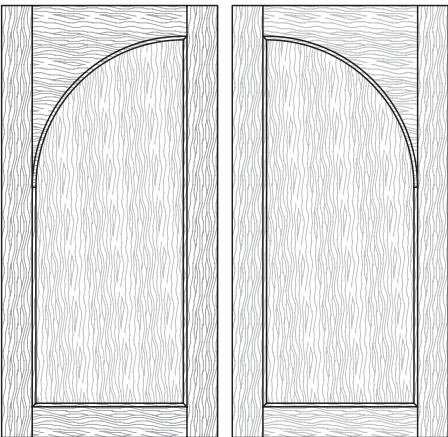


Style: 2432L

PC: 953
 Frame: PC907 x 0.6
 Min. Size: 8x16¼
 Outside Radius

Style: 2432R

PC: 953
 Frame: PC907 x 0.6
 Min. Size: 8x16¼
 Outside Radius



Style: 897L

PC: 951
 Frame: PC905 x 0.6
 Min. Size: 8x8
 Inside Radius

Style: 897R

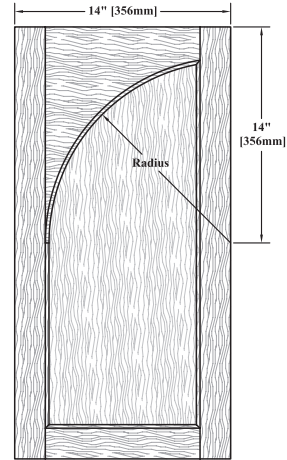
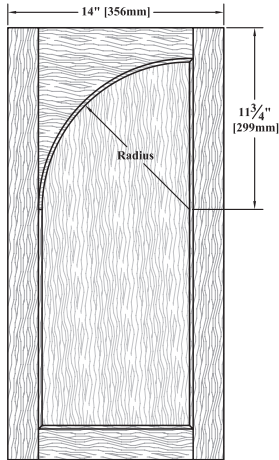
PC: 951
 Frame: PC905 x 0.6
 Min. Size: 8x8
 Inside Radius

Quarter Circle Radius Explanation

What is the difference between Inside and Outside radius?

All *Inside Radius doors* feature a radius that is measured from the inside edge of the door stile.

All *Outside Radius doors* feature a radius that is measured from the outside edge of the door stile.



To Calculate Radius Center Point:

Door width minus 2 1/4".

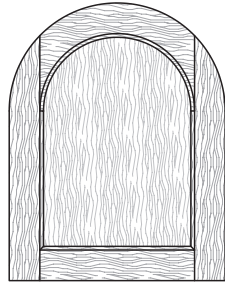
Measure down from the top of the door and mark the radius center point on the inside edge of the stile.

To Calculate Radius Center Point:

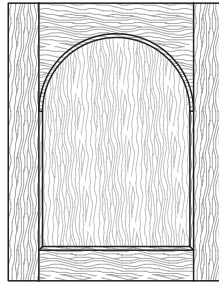
Door width.

Measure down from the top of the door and mark the radius center point on the outside edge of the stile.

Flat Panel - Half Circle Doors



Style: 1890
 PC: 952
 Frame: PC906 x 0.6
 Min. Size: 9x6¼

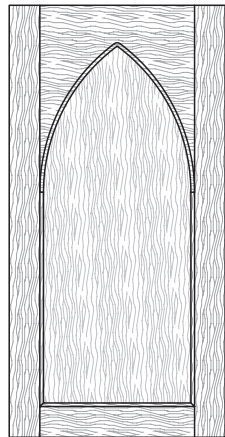


Style: 1896
 PC: 951
 Frame: PC905 x 0.6
 Min. Size: 9x6¼

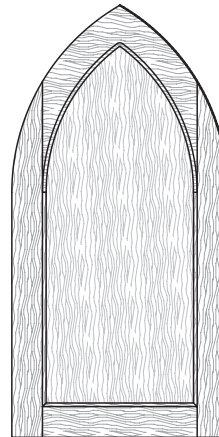
Flat Panel - Quarter Circle & Half Circle Door Notes

1)	Radius Explanation	See previous page for an explanation of Inside and Outside radius door measurements.
2)	Door Widths	Door widths can only be ordered in ¼" increments.
3)	Outside Radius	Height must be at least 2¼" greater than the width.
4)	Inside Radius	Height must be equal to or greater than the width.
5)	2432L, 2432R	Height must be tow times the width + ¼"
6)	Half Circle Doors	Maximum width must be less than or equal to the door height, less the width of the bottom rail, times 2. Maximum height must be greater than or equal to ½ of the door width plus the width of the bottom rail.
7)	Stile & Rail Sizes	2¼" or 3" stiles and rails are considered standard part sizes; other part sizes may require a custom tooling setup. In this case, additional "custom engineering" charges may apply.
8)	Frame & Mullion Doors	Glass openings are routed to follow the contour of the shape for Styles 895L, 895R, 896L, 896R, 897L, 897R, 2432L, 2432R, 1890 and 1896 . See Frame & Mullion section for frame pricing information.
9)	Core Material	Veneered flat panel doors are constructed using a ¼" "A" face grade veneer with an MDF Core.
10)	PR324-RVSCP	When veneered flat panel materials are not available, you may use a solid wood door style with PR324-RVSCP center panel option to create the appearance of a flat panel door.
11)	Mirror Joints	Not available with any stile and rail mirror joint profiles.
12)	Pricing	There is a 1 square foot minimum per item for pricing.

Flat Panel - Gothic Doors



Style: 4100
 PC: 951
 Frame: PC905 x 0.6
 Min. Size: 10x11



Style: 4200
 PC: 952
 Frame: PC906 x 0.6
 Min. Size: 10x11

¼" Veneered Flat Panel - Gothic Door Notes

1)	Frame & Mullion Doors	Glass openings will be routed to follow the contour of the shape for Styles 4100 and 4200.
2)	Minimum Height	Minimum height equals door width plus 1".
3)	Absolute Minimum Width	10"
4)	Stile & Rail Profile Options	Limited "Traditional" and "Old World" Stile and Rail profile options. See our Website under Technical Information. Mitered Stile and Rail profiles are not an option for Gothic doors.
5)	Pricing	There is a 1 square foot minimum per item for pricing.

Flat Panel - Quarter & Half Circle and Gothic

Cabinet Doors & Drawer Fronts

Square Foot Price by Price Class (PC)			951	952	953
Wood Species	Color/Grain	Grade			
ALDER	PS	Natural / Standard Grade			
BEECH - EUROPEAN	Steamed - PS	Natural / Standard Grade			
		Select / Premium Grade			
BIRCH	Hybrid / MDF	Paint Grade			
	RC	Value/Budget/Paint Grade			
		Natural / Standard Grade			
	Red - PS	Natural / Standard Grade			
Select / Premium Grade					
White - RC	Select / Premium Grade				
CHERRY	Hybrid / MDF	Paint Grade			
	No Sap - PS	Natural / Standard Grade			
	PS	Natural / Standard Grade			
		Select/Premium Grade			
	RC	Natural / Standard Grade			
Rift Sawn (Straight Grain)	Natural / Standard Grade				
	Select / Premium Grade				
HICKORY	Calico / Mixed - PS	Select / Premium Grade			
HYBRID	Solid Wood SR / MDF CP	Paint Grade			
MAHOGANY - SIPO	Sipo SR / Khaya CP - PS	Natural / Standard Grade			
		Select / Premium Grade			
MAPLE - HARD	PS	Natural / Standard Grade			
		Select / Premium Grade			
RC	Natural / Standard Grade				
	Select / Premium Grade				
MAPLE - HARD/SOFT MIX	Hybrid /MDF	Paint Grade			
	RC	Value/Budget/Paint Grade			
MAPLE - SOFT	Maple-Hard CP - RC	Natural / Standard Grade			
		Select / Premium Grade			
MDF	Raw	Paint Grade			
OAK - RED	PS	Natural / Standard Grade			
		Select / Premium Grade			
	Quarter Sawn	Natural /Standard Grade			
		Select / Premium Grade			
RC	Natural / Standard Grade				
	Select / Premium Grade				
Rift Sawn (Straight Grain)	Natural / Standard Grade				
	Select / Premium Grade				
OAK - WHITE	PS	Natural / Standard Grade			
		Select / Premium Grade			
	Quarter Sawn	Natural / Standard Grade			
Rift Sawn (Straight Grain)	Select / Premium Grade				
	Natural / Standard Grade				
	Select / Premium Grade				
PINE - NORTHERN WHITE	PS	Knotty Grade			
		Natural / Standard Grade			
		Select / Premium Grade			
POPLAR	Hybrid / MDF	Paint Grade			
	PS	Value/Budget/Paint Grade			
RC	Natural / Standard Grade				
WALNUT	No Sap - PS	Natural / Standard Grade			
	PS	Natural / Standard Grade			
Select / Premium Grade					
All Other Wood Species					

Contact WalzCraft "Customer Support" for pricing or complete our [Catalog Request Form](#) to receive our latest "Master" Product Specifications & Wholesale Pricing Catalog.

(RC) = Rotary Cut MDF Core (PS) = Plain Sliced MDF Core

