



Stile & Rail Face Rout



Decorative Inserts



Center Panel Face Routing



Light "Rub Through"



Simulated Distressing "Look"

Signature Series Key:
S281, S320, S402, S370, S495

Chapter G Table of Contents

Section #	Section Name/Contents	Page #
G.1	Designer Glass	G.1.2
G.2	Leaded Glass	G.2.1
G.3	Glass Shelves	G.3.1
G.4	Wire Mesh	G.4.1
G.5	Cane Center Panels	G.5.1
G.6	Slats & Dowels	G.6.1
G.7	Center Panel Face Rout (CPFR)	G.7.1
G.8	Center Panel Face Rout Patterns	G.8.1
G.9	Panel Design Patterns	G.9.1
G.10	Drawer Front Face Rout (DFFR)	G.10.1
G.11	Stile & Rail Face Rout (SRFR)	G.11.1
G.12	Decorative Inserts	G.12.1
	◦ Peg Insert Options	G.12.1
	◦ Routed Face Options	G.12.1
	◦ Insert Patterns	G.12.2
	◦ Butterfly Insert Option	G.12.3
G.13	Outside Radius Corners	G.13.1
G.14	Distressing	G.14.1
	◦ Simulated Distressing	G.14.1
	◦ TexGrain Distressing - Wire Brush "Look"	G.14.3
G.15	Laser Engraving	G.15.1
G.16	Profiled Stock	G.16.1
	◦ Stile & Rail Profiled Stock (SRP100)	G.16.1
	◦ Center Panel Profiled Stock (CPP100)	G.16.1
	◦ Profiled Stock (PS100)	G.16.1
	◦ Accent Profiled Stock (AP100)	G.16.1
	◦ Outside Edge Profiled Stock (OEP100)	G.16.1
G.17	Grain and Color Coordination - Veneer	G.17.1
G.18	Square/Tapered Foot Options	G.18.1
G.19	Faux Cut	G.19.1
G.20	Accent Recessed Applied Moldings	G.20.1

Design Options

Designer Glass

Single Pane Designer Glass Patterns OS



Clear Hammered Shown

Glass #	Pattern Name	Glass Pattern Description
DG-05	D. S. Ground	Frosted Opaque Designer Glass (<i>Obscure</i>)
DG-10	Curaco	Corded Clear Designer Glass (<i>Obscure</i>)
DG-11	Crystal Seedy	Seeded Clear Designer Glass (<i>Obscure</i>)
DG-13	Clear GNA	Antique Clear Designer Glass
DG-14	Clear Hammered	Clear Textured Designer Glass with Hammered Pattern (<i>Obscure</i>)
DG-15	Clear Gluechip	Clear Frosted Leaf Patterned Designer Glass (<i>Obscure</i>)
DG-26	Grey D. S.	Light Grey Tinted Glass
DG-43	Clear Wave	Clear Wave Patterned Glass (<i>Obscure</i>)
DG-58	Clear Baroque	Clear Textured Swirl Patterned Glass (<i>Slightly Obscure</i>)
DG-60	Clear English Reeded	½" Reeded Patterned Designer Glass (<i>Obscure</i>)
DG-BEV	Clear Bevel	Single Pane Bevel Glass
DG-MIR	Mirror	Clear Mirror
DG-CLDS	Clear D. S.	Clear Double Strength Glass



Clear Wave Shown

WalzCraft's glass is not considered safety glass (i.e. tempered, laminated, etc.) and should not be used where safety glass is required.

**** Please see our Website at www.WalzCraft.com for color photos of all Designer Glass Patterns installed in frame only doors. ****

Ordering & Pricing Notes: Designer Glass

Ordering Guidelines

1	Ordering (With a Door)	Please use Door Order Form - “Advanced Version” (E•Z Form #2) . • Check box to include Glass Retainer/Color or choose “None” in the designated space provided. • Indicate your chosen designer glass pattern (ex: DG-05) in the designated space provided. • Denote door quantity, style, width & height. • Check the “Frame Only” box or indicate the Mullion Lite Pattern and number of lites. • Denote “Designer Glass” in the “<i>Special Instructions</i>” column and row corresponding to the door requiring glass.
		For single or multiple opening frame only doors and single or multiple opening mullion doors with standard lites, if wanting to order designer glass from WalzCraft with your door, WalzCraft will calculate glass size based on your door specifications. This applies to doors with straight stiles & rails resulting in square or rectangular shaped glass only.
		WalzCraft does not calculate glass size for frame & mullion doors with true divided lites or frame only doors with shaped stiles or rails. For these styles we recommend waiting until you receive your door, then take it to your local glass supplier to have your glass cut to fit each opening.
2	Ordering (Without a Door)	Please use Molding & Miscellaneous Order Form (E•Z Form #5) . • Indicate your quantity and your chosen designer glass pattern (ex: DG-05). • Denote width x height (ex: 18"W x 26"H or 457.2mm x 660.4mm) in the “<i>Description</i>” column.
		When communicating dimensions, no adjustment is made to the size you provide. To ensure consistency, order exact size needed.
Pricing		
1	Pricing	Please see Section G.1 of our current Wholesale Pricing Catalog .

Technical Notes: Designer Glass

Cabinet Door & Drawer Front Options (Chapter B)

1	Rubber Glass Retainer	Rubber retainer is not automatically included with your frame and/or glass order. The retainer must be ordered separately, simply check the box on the order form to indicate your color preference.
---	------------------------------	--

Dealer Aid Options (Chapter T)

1	Samples	Please see Product Samples (Section T.2) for glass sample sets.
---	----------------	--

Continued on next page...

OS = Product outsourced from other vendor.

► For **PRICING** ► See **Section G.1** in our current Wholesale Pricing Catalog.

G.1.2

V18.2



WalzCraft.com



(Phone) 1-800-237-1326

6:00AM - 5:30PM CST

(24 Hour Fax) 1-608-781-3667

Technical Notes: Designer Glass...continued

General Information (Chapter A)

1	Shipping	Glass ships to you directly from manufacturer.
		Please contact WalzCraft's Customer Support Team at 1-800-237-1326 to report any damage.
		• Inspect package content immediately. • If product is damaged, all packing material must be saved for UPS inspection. • Damage claims must be submitted to WalzCraft promptly.
		Shipping to Canada not available.

Miscellaneous

1	Color Photos	Please refer to our website at www.WalzCraft.com for color photos of all our Designer Glass Patterns, Leaded Glass configurations and Glass Shelving options.
2	Glass Inspection	All glass is thoroughly inspected for scratches and imperfections.
3	Availability	Available independently, with Frame Only Doors or with Mullion Doors with standard lites. Available in 13 different patterns including mirror and beveled.
4	Sandblasting	All patterns are available sandblasted. When ordering, include "-SB" after the glass pattern number, (ex: DG-60-SB, included in sample box). Sandblasting will be applied to one face only, making the glass more obscure.
5	Irregular Shapes	Glass for doors with shaped rails that require the frame to be routed to the contour for glass is available upon special request (ex: Door Style #'s 1060, 1080, 996L/996R).
6	Beveled Glass (Clear Only)	Single pane bevel glass has an overall thickness of 1/4" with a 1/4" [31.8mm] wide beveled edge that tapers down to 1/8" thick, and is compatible with our glass GRF frame rout and rubber retainer. Single Pane Beveled Glass is only available in square or rectangular shapes.
7	Edges	All sharp edges are sanded smooth for easy handling and installation.
8	Installation	It will be the customer's responsibility to install the glass into the door frame. Glass ships directly to you from the glass distributor in packaging separate from the doors. Detailed installation instructions are included in the package.
9	Building Code Standards	The installation of glass is subject to building code construction guidelines. • WalzCraft's glass is not considered safety glass (i.e. tempered, laminated, etc.) and should not be used where safety glass is required. • It is your responsibility to ensure that the installation of WalzCraft's Designer Glass, Leaded Glass and Glass Shelves meets your building code standards.

Passageway Door Options (Chapter C)

1	Passageway Doors	Designer Glass is not available for Passageway Doors.
---	------------------	---

Sizes/Dimensions

1	Thickness	Glass is 1/8" [3.2mm] thick and compatible with our glass frame rout (GRF) and rubber retainer.
2	Maximum Size and Pattern Direction	Designer Glass maximum width is 20" [508.0mm], maximum height is 55" [1397.0mm]. Pattern #'s: DG-05, DG-13, DG-14, DG-15, DG-26, DG-58, DG-MIR and DG-CLDS do not have a "pattern" direction and can be turned 90° for a maximum width of 55" [1397.0mm] and maximum height of 20" [508.0mm]. For glass with dimensions exceeding these maximums, please submit inquiries to our Customer Support Team and request a quote, as additional design charges may apply.

Formulas for Designer Glass Size Calculation

- Formula used to calculate the width/height of square or rectangular shaped glass to fit a single opening WalzCraft frame with straight stile & rail parts (does not include French Miter doors):
 - **Glass Width** = (Door Width - (stile width x 2)) + (GRF width of 3/8" x 2) - (Frame/Glass Gap Width of 1/16" x 2)
 - **Glass Height** = (Door Height - (rail width x 2)) + (GRF width of 3/8" x 2) - (Frame/Glass Gap Width of 1/16" x 2)
 - **Note:** WalzCraft does not calculate glass size for frame & mullion doors with true divided lites or frame only doors with shaped stiles or rails. For these styles we recommend waiting until you receive your door, then take it to your local glass supplier to have your glass cut to fit each opening.
- To calculate the width/height of square or rectangular shaped glass to fit a frame provided by another source, or a WalzCraft frame with multiple openings, with straight stile & rail parts:
 - From the back side of your frame, measure the frame cavity opening (width & height) where the glass will set into the frame and deduct 1/8" (Frame/Glass Gap Width of 1/16" x 2) from your width and height dimension.

** Please see **Section B.7** for calculating opening sizes for French Miter Doors. **

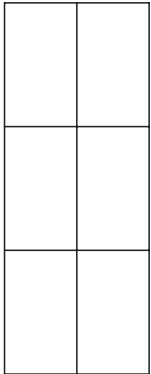
Designer Glass - END

► For PRICING ► See Section G.1 in our current Wholesale Pricing Catalog.

Leaded Glass Configuration

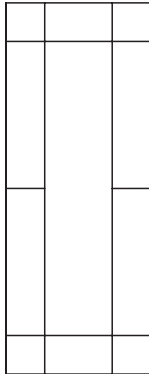
**** Leaded Glass patterns shown below are drawn at 9 7/8" Wide x 24 1/16" High. ****

OS



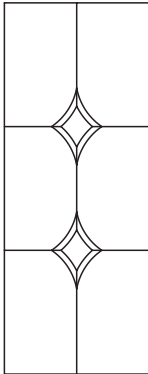
Pattern #DB-1
Price Group A
Min. Size: 7"x7"
[177.8mm x 177.8mm]

OS



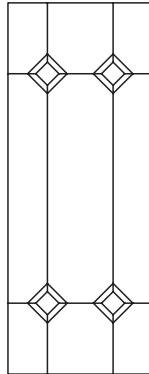
Pattern #DB-2
Price Group A
Min. Size: 7"x7"
[177.8mm x 177.8mm]

OS



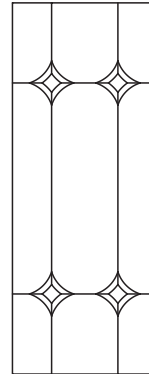
Pattern #DB-3
Price Group B
Min. Size: 7"W
7"H - One Star
18"H - Two Stars
[177.8mm x 457.2mm]

OS



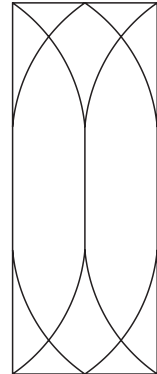
Pattern #DB-4
Price Group B
Min. Size: 7"W
7"H - One Set
13"H - Two Sets
[177.8mm x 330.2mm]

OS



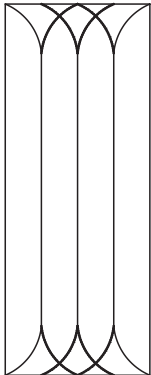
Pattern #DB-5
Price Group B
Min. Size: 7"W
7"H - One Set
13"H - Two Sets
[177.8mm x 330.2mm]

OS



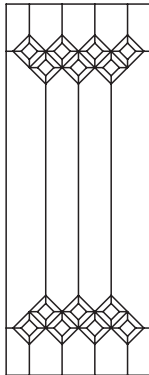
Pattern #DB-6
Price Group C
Min. Size: 7"x12"
[177.8mm x 304.8mm]

OS



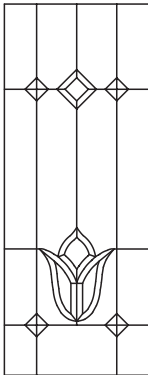
Pattern #DB-7
Price Group C
Min. Size: 7"x12"
[177.8mm x 304.8mm]

OS



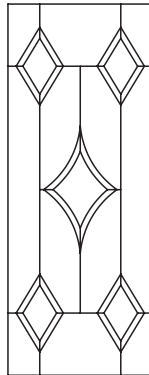
Pattern #DB-8
Price Group D
Min. Size: 7"x14"
[177.8mm x 355.6mm]

OS



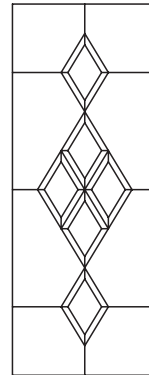
Pattern #DB-9
Price Group D
Min. Size: 7"x14"
[177.8mm x 355.6mm]

OS



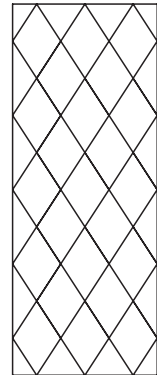
Pattern #DB-10
Price Group D
Min. Size: 7"x20"
[177.8mm x 508.0mm]

OS



Pattern #DB-11
Price Group D
Min. Size: 7"x22"
[177.8mm x 558.8mm]

OS



Pattern #DB-12
Price Group D
Min. Size: 7"x7"
[177.8mm x 177.8mm]

* WalzCraft's glass is not considered safety glass (i.e. tempered, laminated, etc.) and should not be used where safety glass is required. *

** Please see our Website at www.WalzCraft.com for color photos of all Leaded Glass Patterns installed in frame only doors. **

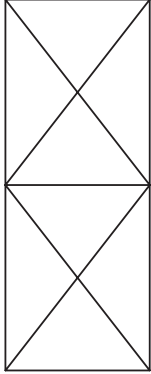
OS = Product outsourced from other vendor.

► For PRICING ► See Section G.2 in our current Wholesale Pricing Catalog.

Leaded Glass Configuration

**** Leaded Glass patterns shown below are drawn at 9 3/4" Wide x 24 1/16" High. ****

OS



Pattern #DB-13

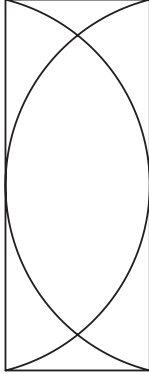
Price Group C

Min. Size: 7"x15"

[177.8mm x 381.0mm]

See Notes for more information.

OS



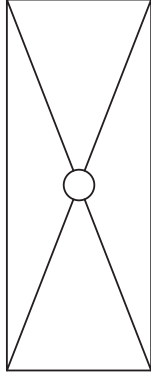
Pattern #DB-14

Price Group C

Min. Size: 7"x22"

[177.8mm x 558.8mm]

OS



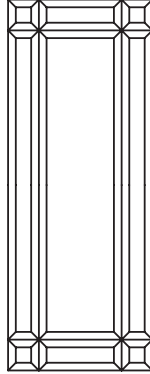
Pattern #DB-15

Price Group C

Min. Size: 7"x15"

[177.8mm x 381.0mm]

OS



Pattern #DB-16

Price Group D

Min. Size: 9"x15"

[228.6mm x 381.0mm]

* WalzCraft's glass is not considered safety glass (i.e. tempered, laminated, etc.) and should not be used where safety glass is required. *

** Please see our Website at www.WalzCraft.com for color photos of all Leaded Glass Patterns installed in frame only doors. **

OS = Product outsourced from other vendor.

► For PRICING ► See Section G.2 in our current Wholesale Pricing Catalog.

Design Options

Leaded Glass

Ordering & Pricing Notes: Leaded Glass

Ordering Guidelines

G	1	Ordering - With a Door	Please use Door Order Form - "Advanced Version" (E•Z Form #2). - Indicate your chosen leaded glass configuration (ex: DB-1) in the designated space provided. - Specify designer glass pattern (ex: DG-58) for main "fields" of leaded glass configuration in the designated space provided. - Denote door quantity, style, width & height. - Check the "Frame Only" box. - Denote "Leaded Glass" in the "Special Instructions" column.
			For single or multiple opening frame only doors, if wanting to order leaded glass from WalzCraft with your door, WalzCraft will calculate glass size based on your door specifications. This applies to doors with straight stiles & rails resulting in square or rectangular shaped glass only.
			WalzCraft does not calculate glass size for frame & mullion doors with true divided lites or frame only doors with shaped stiles or rails. For these styles we recommend waiting until you receive your door, then take it to your local glass supplier to have your glass cut to fit each opening.
	2	Ordering - Without a Door	Please use Molding & Miscellaneous Order Form (E•Z Form #5). - Indicate your quantity and your chosen leaded glass configuration (ex: DB-1). - Specify designer glass pattern (ex: DG-58) for main "fields" of leaded glass configuration in the "Description" column. - Denote width x height (ex: 18"W x 26"H or 457.2mm x 660.4mm) in the "Description" column.
			When communicating dimensions, no adjustment is made to the size you provide. To ensure consistency, order exact size needed. When using a WalzCraft frame, please reference the formula on the following page.
	3	Designer Glass	Designer Glass pattern (ex: DG-58) must be specified for main "fields" within the leaded glass configuration. Note: DG-BEV (Clear Bevel) not available for main "fields".
			DG-BEV (Clear Bevel) is the only option for the interior diamonds/flower in the following configurations: DB-3, DB-4, DB-5, DB-8, DB-9, DB-10, DB-11.
			DG-BEV (Clear Bevel) is the only option for pattern DB-16.
			DG-05 is not available for leaded glass windows.
			DG-MIR may be available in some leaded glass patterns. Please submit your request to our Customer Support Team. A quote will be provided, as additional charges may apply.
			Pricing
1	Pricing	Please see Section G.2 of our current Wholesale Pricing Catalog .	

Technical Notes: Leaded Glass

Cabinet Door & Drawer Front Options (Chapter B)

1	Rubber Retainer	Rubber retainer is not compatible with ¼" [6.4mm] thick Leaded Glass.
---	-----------------	---

General Information (Chapter A)

1	Shipping	Glass ships to you directly from manufacturer.
		Please contact WalzCraft's Customer Support Team at 1-800-237-1326 to report any damage. - Inspect package content immediately. - If product is damaged, all packing material must be saved for UPS inspection. - Damage claims must be submitted to WalzCraft promptly.
		Shipping to Canada not available.

Miscellaneous

1	Color Photos	Please refer to our website at www.WalzCraft.com for color photos of all our Designer Glass Patterns, Leaded Glass configurations and Glass Shelving options.
2	Glass Inspection	All glass is thoroughly inspected for scratches and imperfections.
3	Availability	Available independently or with Frame Only Doors. Available in 16 different configurations.
4	Construction	Leaded glass windows are "Cemented" with glazing putty so there is no rattling glass.
5	Caming	Caming (lead mullions separating individual pieces of glass within configuration) comes standard in a pewter color. Please see our website for an example.

Continued on next page...

► For PRICING ► See Section G.2 in our current Wholesale Pricing Catalog.

Technical Notes: Leaded Glass...continued

Miscellaneous...continued

6	Installation	It will be the customer's responsibility to install the glass into the door frame. Glass ships directly to you from the glass distributor in packaging separate from doors.
		Leaded glass windows come with an installation kit including instructions, plastic clips and a tube of silicone. WalzCraft also offers wood retainer moldings. See molding #'s: 889, 1036, 1120 or 3094 .
7	Building Code Standards	The installation of glass is subject to building code construction guidelines. - WalzCraft's glass is not considered safety glass (i.e. tempered, laminated, etc.) and should not be used where safety glass is required. - It is your responsibility to ensure that the installation of WalzCraft's Designer Glass, Leaded Glass and Glass Shelves meets your building code standards.

Passageway Door Options (Chapter C)

1	Passageway Doors	Leaded Glass is not available for Passageway Doors.
---	------------------	---

Sizes/Dimensions

1	Thickness	Leaded Glass panels are 1/4" [6.4mm] thick.
2	Minimum and Maximum Sizes	Maximum width is 18" [457.2mm]. Maximum height is 48" [1219.2mm].
		Minimum sizes are noted below the image of your chosen pattern.
		DB-13: - There will be a single "X" for heights 15"H and under, with a minimum of 7"H. - There will be a double "X" (<i>as shown</i>) for heights from 15 1/16"H up to 32"H. - There will be a triple "X" for heights from 32 1/16"H up to 48"H.
		- Special sizes outside of our minimums and maximums may be available upon request. - Some patterns, when approaching minimum widths between 9 3/8" (shown) and 7", or minimum heights, may need to be altered slightly to remain proportionate. - In either case, the approval of a CAD drawing may be required prior to placing an order. - Please submit inquiries to our Customer Support Team, as additional design charges may apply. - A quote will be provided.

Formulas for Designer Glass Size Calculation

- Formula used to calculate the width/height of square or rectangular shaped glass to fit a single opening WalzCraft frame with straight stile & rail parts (does not include French Miter doors):
 - Glass Width** = (Door Width - (stile width x 2)) + (GRF width of 3/8" x 2) - (Frame/Glass Gap Width of 1/16" x 2)
 - Glass Height** = (Door Height - (rail width x 2)) + (GRF width of 3/8" x 2) - (Frame/Glass Gap Width of 1/16" x 2)
 - Note: WalzCraft does not calculate glass size for frame & mullion doors with true divided lites or frame only doors with shaped stiles or rails. For these styles we recommend waiting until you receive your door, then take it to your local glass supplier to have your glass cut to fit each opening.
- To calculate the width/height of square or rectangular shaped glass to fit a frame provided by another source, or a WalzCraft frame with multiple openings, with straight stile & rail parts:
 - From the back side of your frame, measure the frame cavity opening (width & height) where the glass will set into the frame and deduct 1/8" (Frame/Glass Gap Width of 1/16" x 2) from your width and height dimension.

** Please see **Section B.7** for calculating opening sizes for French Miter Doors. **

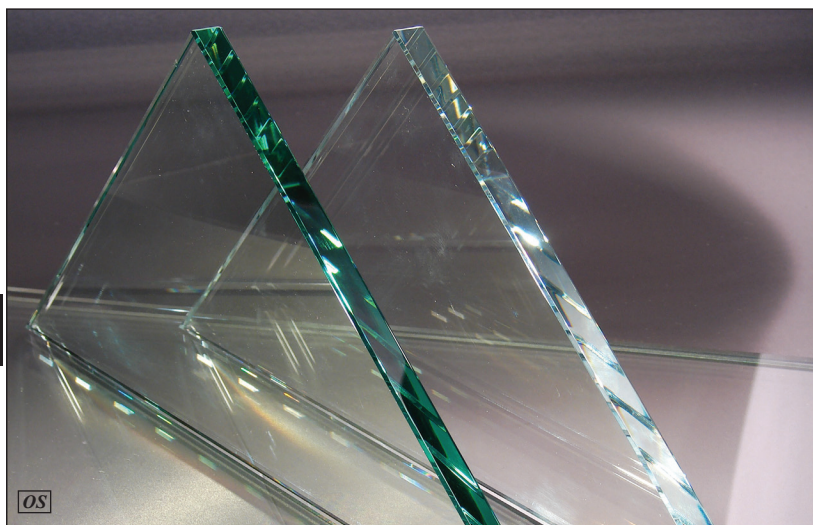
Leaded Glass - END

► For PRICING ► See Section **G.2** in our current Wholesale Pricing Catalog.

Design Options

Glass Shelves

1/4" [6.4mm] and 3/8" [9.5mm] Glass Shelves



Ordering & Pricing Notes: Glass Shelves

Ordering Guidelines

1	Ordering	Please use Molding & Miscellaneous Order Form (E•Z Form #5) .
		Denote the Glass Shelf part number (ex: JA14, JA38, SF14, SF38) as well as quantity, width and height.
		When communicating dimensions, no adjustment is made to the size you provide. To ensure consistency, order exact size needed.

Pricing

1	Pricing	Please see Section G.3 of our current Wholesale Pricing Catalog .
---	---------	---

Technical Notes: Glass Shelves

General Information (Chapter A)

1	Shipping	Glass ships to you directly from manufacturer.
		Please contact WalzCraft's Customer Support Team at 1-800-237-1326 to report any damage.
		• Inspect package content immediately. • If product is damaged, all packing material must be saved for UPS inspection. • Damage claims must be submitted to WalzCraft promptly.
		Shipping to Canada not available.

Miscellaneous

1	Color Photos	Please refer to our website at www.WalzCraft.com for color photos of all our Designer Glass Patterns, Leaded Glass configurations and Glass Shelving options.
2	Jade vs Starfire	• When looking at the edge of a Jade shelf, it has a distinct green color. • The Starfire shelf has a 60% clearer edge than the Jade shelf. Please see our website for an example.
3	Glass Inspection	All glass is thoroughly inspected for scratches and imperfections.
4	Irregular Shapes	Please contact our Customer Support Team for corner shelf applications and other irregular shapes.
5	Polished Edges	Premium high gloss polished edges are a standard on all four sides.
6	Building Code Standards	The installation of glass is subject to building code construction guidelines. • WalzCraft's glass is not considered safety glass (i.e. tempered, laminated, etc.) and should not be used where safety glass is required. • It is your responsibility to ensure that the installation of WalzCraft's Designer Glass, Leaded Glass and Glass Shelves meets your building code standards.

Sizes / Dimensions

1	Thickness	Available in 1/4" [6.4mm] and 3/8" [9.5mm] thicknesses in both Jade and Starfire.
2	Maximum Size	Maximum size is 15" x 40" [381.0mm x 1016.0mm]. For glass with dimensions exceeding these maximums, please submit inquiries to our Customer Support Team and request a quote, as additional design charges may apply.

OS = Product outsourced from other vendor.

► For PRICING ► See Section G.3 in our current Wholesale Pricing Catalog.

G.3.1

V18.2



WalzCraft.com



(Phone) 1-800-237-1326

6:00AM - 5:30PM CST

(24 Hour Fax) 1-608-781-3667

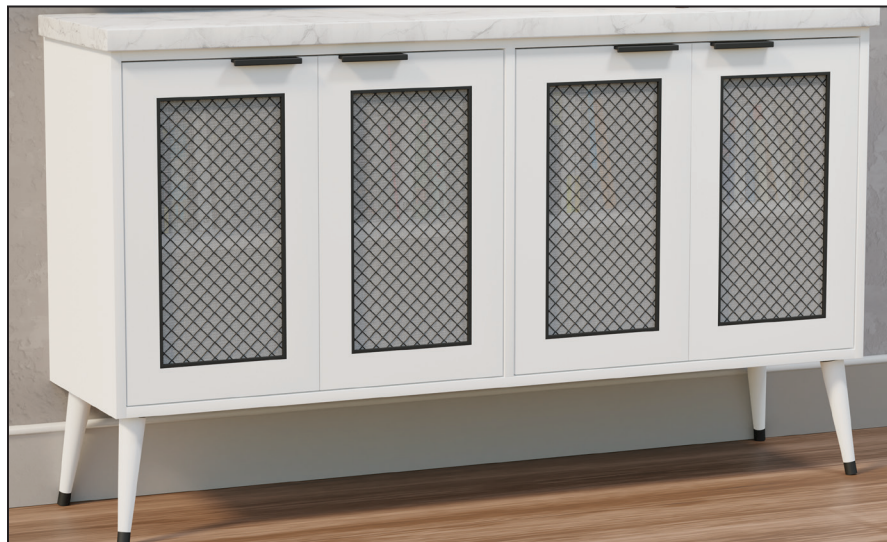
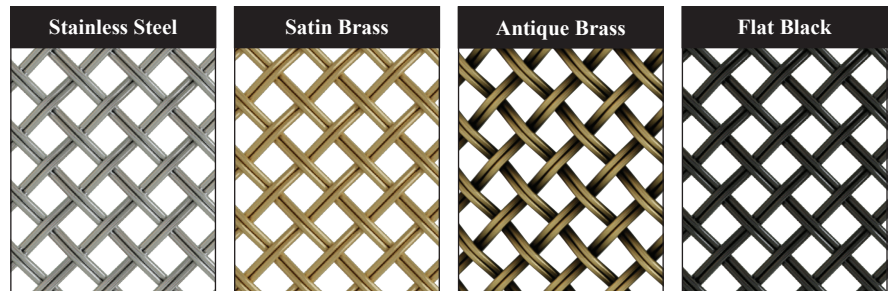
Wire Mesh /Decorative Grilles - Website Only



Wire Mesh Grille Inserts have become a popular choice of accent door styles in both the residential & commercial cabinets & furniture fields because of their distinguishing look and variety of customizable features.

Wire Mesh Grille Inserts offer not only a visually pleasing accent to many furniture & cabinets designs, but they also offer an additional functional purpose by allowing air flow to and from the mesh area where there may be a need for breathability.

Please see our website at WalzCraft.com for all of our Wire Mesh Grill Insert options.



OS

Ordering & Pricing Notes: Wire Mesh /Decorative Grilles - Website Only

Ordering Guidelines

1	Order Forms	Please use <i>Outsourced Accent Components Order Form (E•Z Form #5.1)</i> .
Pricing		
1	Pricing	Please contact our Customer Support Team to request a quote.

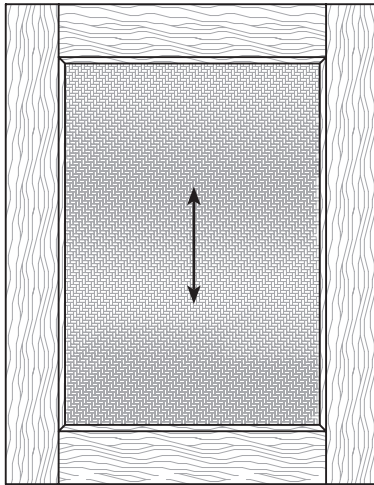
OS = Product outsourced from other vendor.

► For PRICING ► See Section G.4 in our current Wholesale Pricing Catalog.

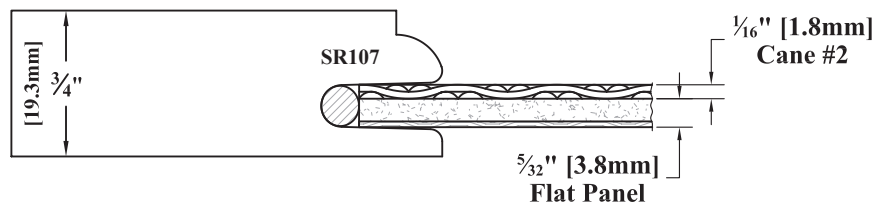
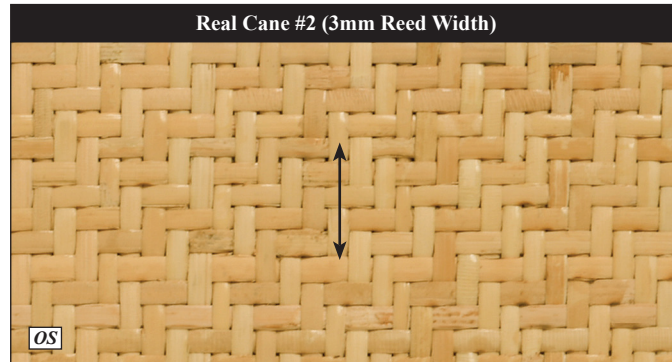
Design Options

Cane/Wicker Center Panels

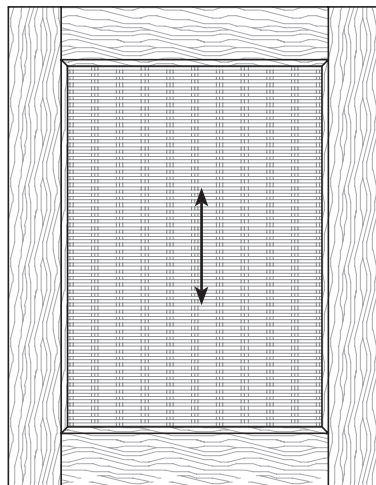
Real Cane #2



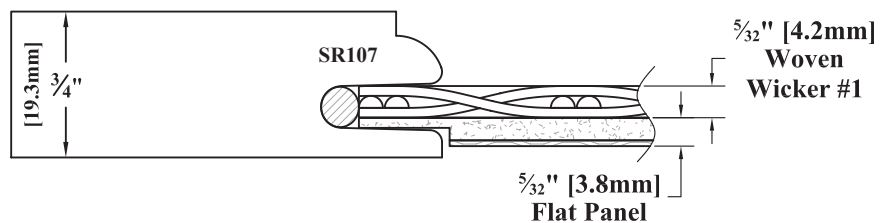
Door Style 40 shown
with SR107 and D7



Real Woven Wicker #1



Door Style 40 shown
with SR107 and D7



Continued on next page...

OS = Product outsourced from other vendor.

► For PRICING ► See Section G.5 in our current Wholesale Pricing Catalog.

G.5.1

V18.2



WalzCraft.com



(Phone) 1-800-237-1326

6:00AM - 5:30PM CST

(24 Hour Fax) 1-608-781-3667

Ordering & Pricing Notes: Cane Center Panel Doors

Ordering Guidelines

1	Order Forms	Please use Door and/or Drawer Front Order Forms (E•Z Forms #2 and #3) .
2	Ordering Information	Please provide your Wood Species/Grade for the stiles and rails and back side of the center panel, as well as the stile & rail profile and the outside edge profile. Indicate Real Cane #2 or Real Woven Wicker #1 within center panel profile space.
Pricing		
1	Pricing	Please see Section G.5 of our current Wholesale Pricing Catalog .

Technical Notes: Cane Center Panel Doors

Cabinet Door & Drawer Front Options (Chapter B)

1	Flat Panel Door Styles	Available with all Traditional, Old World, Mitered and French Mitered flat panel door and drawer front styles with straight stiles and rails (not available with door styles utilizing shaped rails, ex: Style 30).
---	------------------------	---

Convex/Concave Options (Chapter D)

1	Convex/Concave	Not available convex/concave.
---	----------------	-------------------------------

Design Options (Chapter G)

1	Design Enhancements	Available with the following: • Stile & Rail Face Routs - Section G.10 • Decorative Inserts - Section G.12 • Outside Radius Corners - Section G.12 • Distressing - Section G.13
---	---------------------	---

Finish Options (Chapter R)

1	Finishing	Available with a Natural/Clear Coat (<i>no stain</i>), Spray No Wipe (SNW) stains, Water Based Wiping (WBW) stains and SolidTone® (ST) colors. See Chapter R for more information.
2	3D Laminate	Not available with 3D Laminate (RTF).

Functional Options (Chapter F)

1	Functional Enhancements	Available with all Functional Enhancements noted in Chapter F .
---	-------------------------	--

General Information (Chapter A)

1	Grain Direction	Arrows (←→) throughout the catalog indicate standard grain direction. Refer to previous page for standard direction. Grain direction for Cane and Wicker center panels may not be specified.
2	Ready to Assemble	Not available Ready to Assemble (RTA).

Material Options

1	Cane Material	Only available in the Real Cane #2 and Real Woven Wicker #1 patterns as pictured.
2	Stiles & Rails	Stiles and rails are available in all of the standard wood species noted in flat panel door Sections B.3 and B.6 of our current Wholesale Pricing Catalog . • Please note that Cane and Wicker material will not match stile & rail wood species.
3	Center Panels	Center panels will have a cane or wicker face with a wood veneer back. The wood veneer back will be of the grade and color/grain chosen for the stile and rail material noted. • Please note that Cane and Wicker material will not match wood species on back side of center panel.

Miscellaneous

1	Real Woven Wicker #1	Due to the nature of this wicker cane pattern, if doors and /or drawer fronts are installed above one another, to maintain the look of a “Continuous Woven Wicker Pattern”, the door & drawer front frame opening widths should be the same size. Please take this into consideration when laying out your cabinet configuration.
---	----------------------	---

Continued on next page...

OS = Product outsourced from other vendor.

► For PRICING ► See Section G.5 in our current Wholesale Pricing Catalog.

Design Options

Cane/Wicker Center Panels

Technical Notes: Cane Center Panel Doors...Continued

Profile Options (Chapter E)

1	Stile & Rail Profiles	Available with all Traditional, Old World, Mitered, French Mitered and Applied Molding stile & rail profiles.
2	Outside Edge Profiles	Available with all Standard, Applied Molding and Molder Edge (ME) outside edge profiles.

Sizes/Dimensions

1	Minimum W x H	Please use the minimum sizes noted below the image of your chosen flat panel door style in Section B.3 or B.6 .
2	Maximum W x H	Real Cane #2: Maximum Frame Opening = 45 $\frac{1}{8}$ "W x 69 $\frac{1}{8}$ "H [1146.2mm x 1755.8mm]. Real Woven Wicker #1: Maximum Frame Opening = 21 $\frac{1}{8}$ "W [536.6mm].
3	Thickness	Available in $\frac{3}{4}$ " [19.1mm] and 1" [25.4mm] thicknesses.

Cane/Wicker Center Panels - END

G

► For PRICING ► See Section **G.5** in our current Wholesale Pricing Catalog.

G.5.3

V18.2



WalzCraft.com



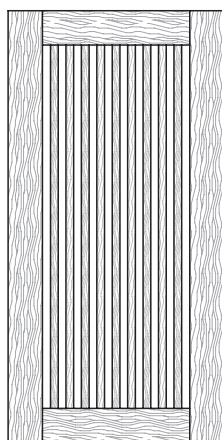
(Phone) 1-800-237-1326

6:00AM - 5:30PM CST

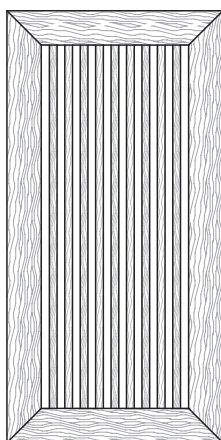
(24 Hour Fax) 1-608-781-3667

[illegible]

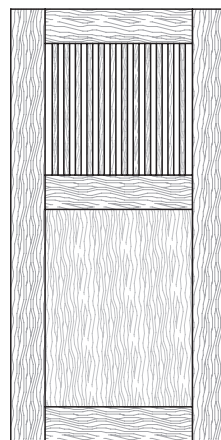
Slats or Dowels for Frame-Only Opening



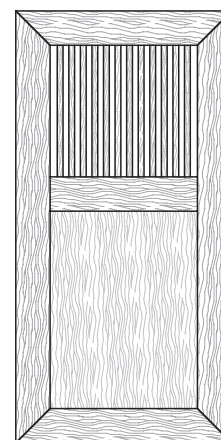
Style 10 Frame-Only
Shown w/ SLT1
(See Section B.1)



Style 10M Frame-Only
Shown w/ SLT1
(See Section B.5)

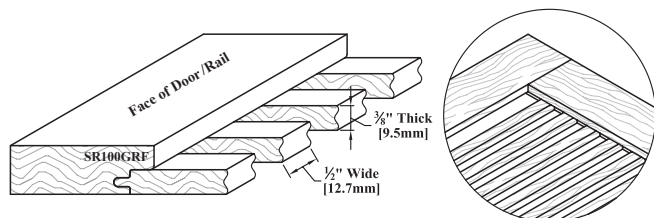


Combination Frame & Panel
Style 4016 Shown w/ DWL1
(See Section B.13)

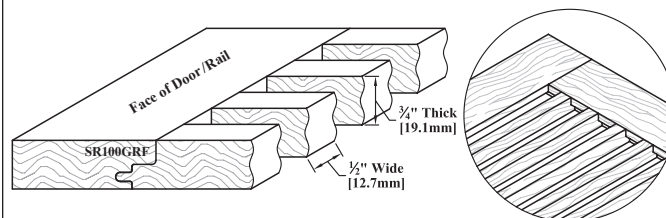


Combination Frame & Panel
Style 4016M Shown w/ DWL1
(See Section B.13)

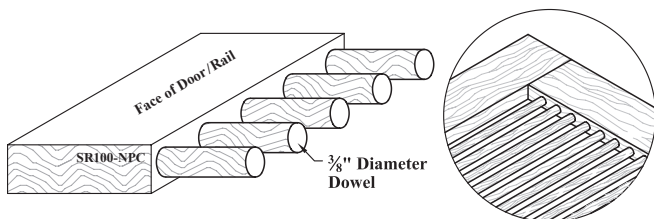
SLT1: Slat Pattern - 3/4" Thick Slats



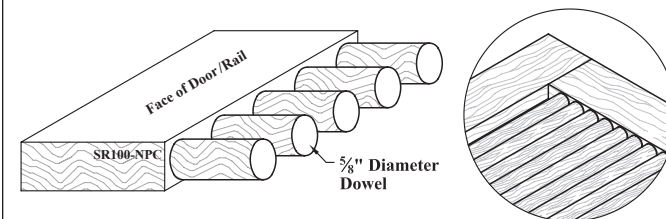
SLT2: Slat Pattern - 3/4" Thick Slats



DWL1: Dowel Pattern - 3/8" Diameter



DWL2: Dowel Pattern - 5/8" Diameter



Ordering & Pricing Notes: Combination Frame & Panel Doors

Ordering Guidelines

1	Order Forms	Please use Door Order Form (E-Z Form #2) .
2	Ordering Information	Specify the: - Indicate chosen door style number. - Indicate your chosen slat or dowel pattern (ie: SLT1, SLT2, DWL1, DWL2). - When applicable, indicate location of frame-only section (top or bottom, ie: Style 4016). - Remaining section will be either a raised panel or a flat panel depending on style chosen. - When applicable, indicate center rail placement (distance from top of door to top of center rail, ie: Style 4016).
Pricing		
1	Pricing	Please see Section G.6 of our current Wholesale Pricing Catalog .

Technical Notes: Combination Frame & Panel Doors

Cabinet Door & Drawer Front Options (Chapter B)

1	Available Door Styles	Slats and dowels are available with door styles 10, 10M, 40, 40M, 1616, 1616M, 4016, 4016M .
---	-----------------------	---

Continued on next page...

► For PRICING ► See Section G.6 in our current Wholesale Pricing Catalog.

Slats & Dowels

Design Options

Technical Notes: Combination Frame & Panel Doors...continued

Profile Options (Chapter E)

1	Stile & Rail Profiles	Doors with slats (SLT1, SLT2) are only available with stile & rail profile SR100 or MP612 .
		Doors with dowels (DWL1, DWL2) are only available with SR100-NPC or MP612-NPC .

Sizes/Dimensions

1	Slats	Slat width ½" [12.7mm].
		SLT1: Slats are ⅜" [9.5mm] thick will be recessed from the face of stiles and rails.
		SLT2: Slats are ¾" thick [19.1mm] and will be flush with the face of stiles and rails.
		The number of slats and spacing will be determined by the door width and the space available. WalzCraft will try to maintain as close to ½" spacing between the slats as possible.
3	Dowels	DWL1: Dowel has a ⅜" [9.5mm] diameter.
		DWL2: Dowel has a ⅝" [15.9mm] diameter.
		The number of dowels and spacing will be determined by the door width and the space available. WalzCraft will try to maintain as close to ¾" on center dowel spacing as possible.

Slats or Dowels for Frame-Only Opening - END

G

► For PRICING ► See Section **G.5** in our current Wholesale Pricing Catalog.



WalzCraft®



99.7% American Made

G.6.2
V18.2

1-800-237-1326



www.WalzCraft.com

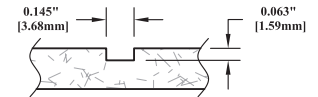
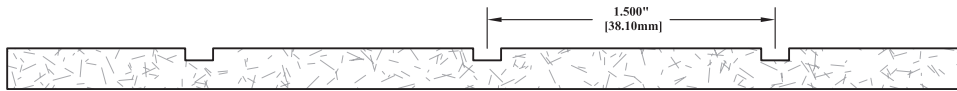
G

Center Panel Face Rout (CPFR)

Design Options

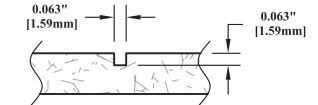
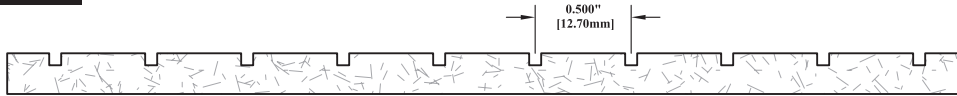
Options for Material $\frac{7}{32}$ " [5.6mm] Thick or Greater (Shown on $\frac{1}{4}$ " Thick Raw MDF)

CPFR 300



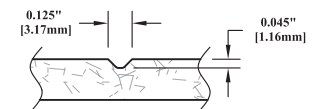
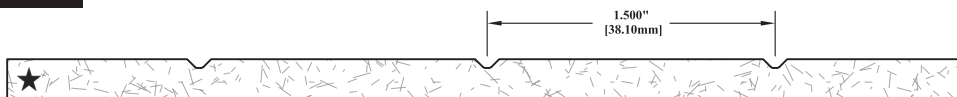
*Minimum pattern spacing from center to center is $\frac{1}{2}$ " [12.7mm].

CPFR 400



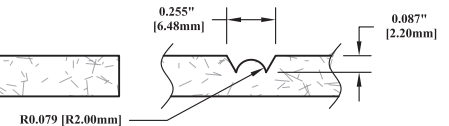
*Minimum pattern spacing from center to center is $\frac{1}{2}$ " [12.7mm].

CPFR 500



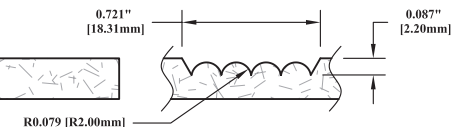
*Minimum pattern spacing from center to center is $\frac{1}{2}$ " [12.7mm].

CPFR 800



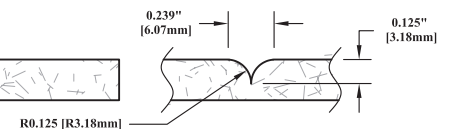
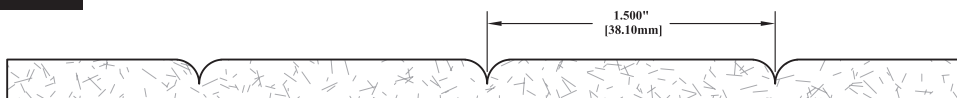
*Minimum pattern spacing from center to center is $\frac{1}{2}$ " [12.7mm].

CPFR 1000



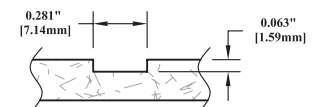
*Minimum pattern spacing from center to center is 1" [25.4mm].

CPFR 1100



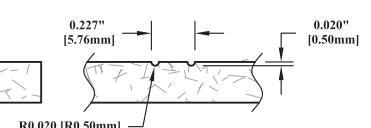
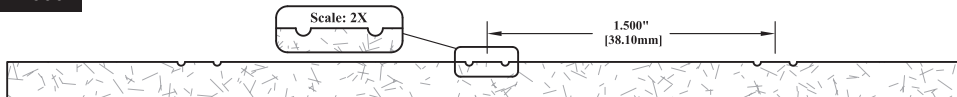
*Minimum pattern spacing from center to center is $\frac{1}{2}$ " [12.7mm].

CPFR 1200



*Minimum pattern spacing from center to center is $\frac{1}{2}$ " [12.7mm].

CPFR 1600



*Minimum pattern spacing from center to center is $\frac{1}{2}$ " [12.7mm].

Continued on next page...

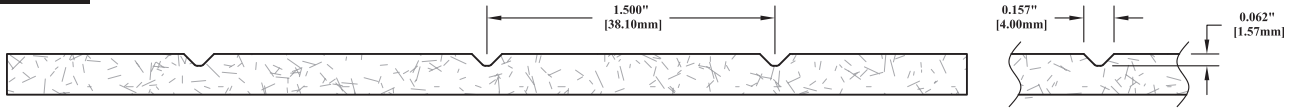
► For PRICING ► See Section G.7 in our current Wholesale Pricing Catalog.

Design Options

Center Panel Face Rout (CPFR)

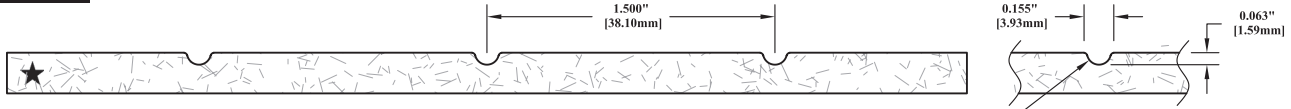
Options for Material $\frac{7}{32}$ " [5.6mm] Thick or Greater (Shown on $\frac{1}{4}$ " Thick Raw MDF)...continued

CPFR 2000



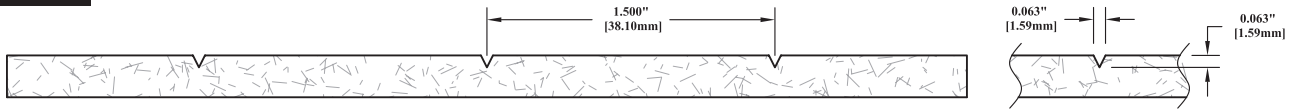
*Minimum pattern spacing from center to center is $\frac{1}{2}$ " [12.7mm].

CPFR 2100



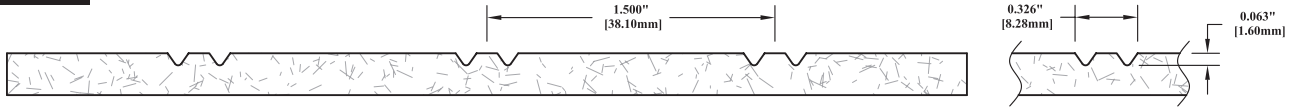
*Minimum pattern spacing from center to center is $\frac{1}{2}$ " [12.7mm].

CPFR 3200



*Minimum pattern spacing from center to center is $\frac{1}{2}$ " [12.7mm].

CPFR 3300

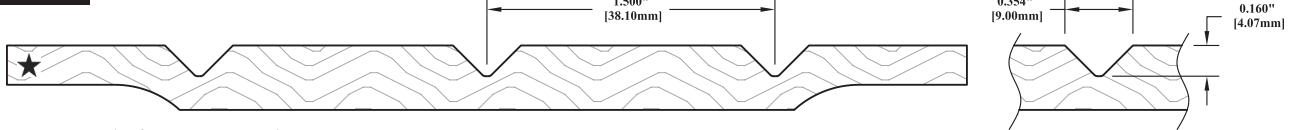


*Minimum pattern spacing from center to center is $\frac{1}{2}$ " [12.7mm].

Material $\frac{7}{32}$ " [5.6mm] Thick or Greater - END

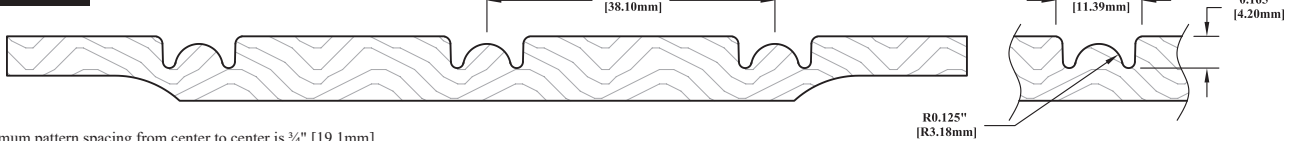
Options for Material $\frac{1}{32}$ " [8.7mm] Thick or Greater (Shown on Solid Wood RVSCP-PR324)

CPFR 100



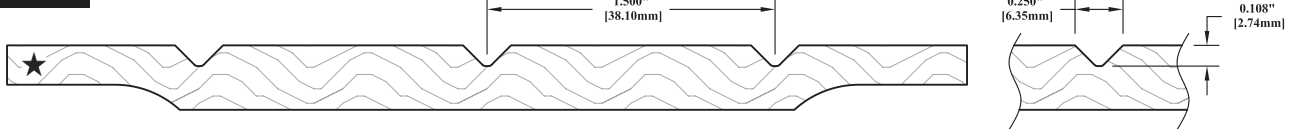
*Minimum pattern spacing from center to center is $\frac{3}{4}$ " [19.1mm].

CPFR 200



*Minimum pattern spacing from center to center is $\frac{3}{4}$ " [19.1mm].

CPFR 600



*Minimum pattern spacing from center to center is $\frac{1}{2}$ " [12.7mm].

Continued on next page...

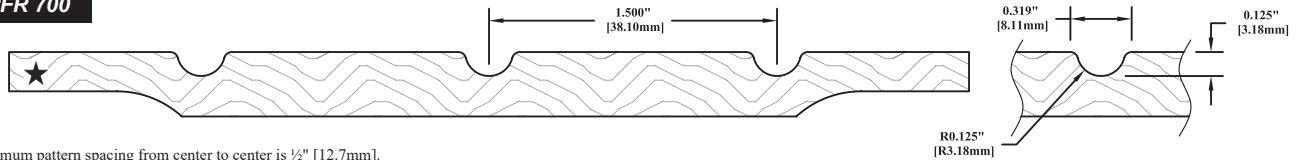
► For PRICING ► See Section G.7 in our current Wholesale Pricing Catalog.

Center Panel Face Rout (CPFR)

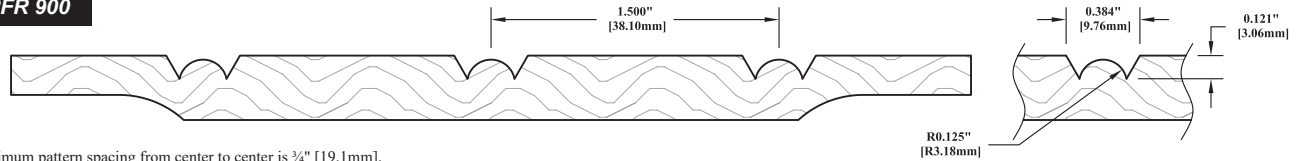
Design Options

Options for Material $\frac{1}{32}$ " [8.7mm] Thick or Greater (Shown on Solid Wood RVSCP-PR324)...continued

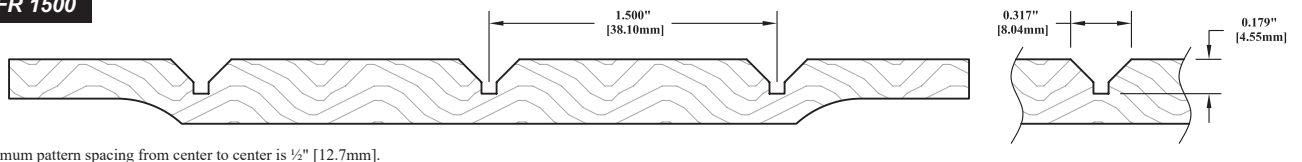
CPFR 700



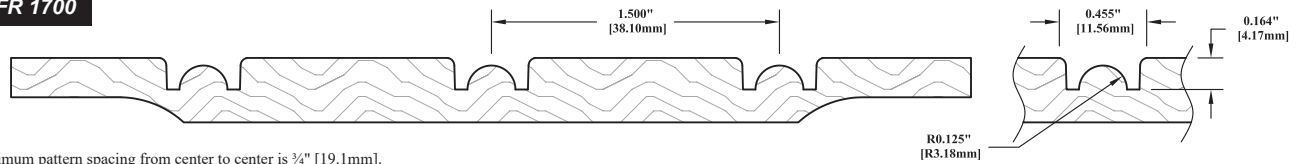
CPFR 900



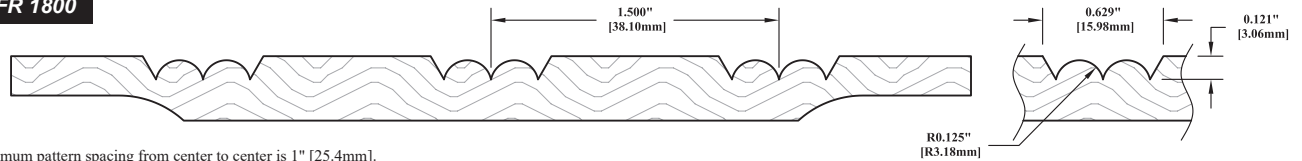
CPFR 1500



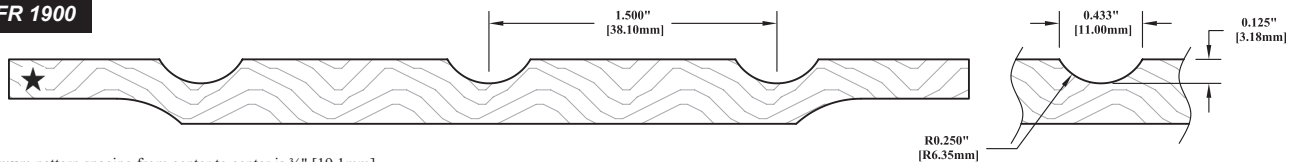
CPFR 1700



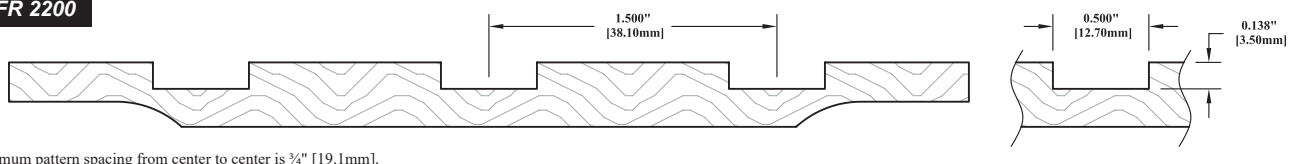
CPFR 1800



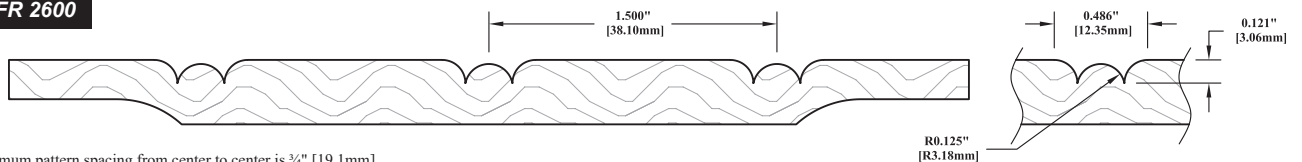
CPFR 1900



CPFR 2200



CPFR 2600



Continued on next page...

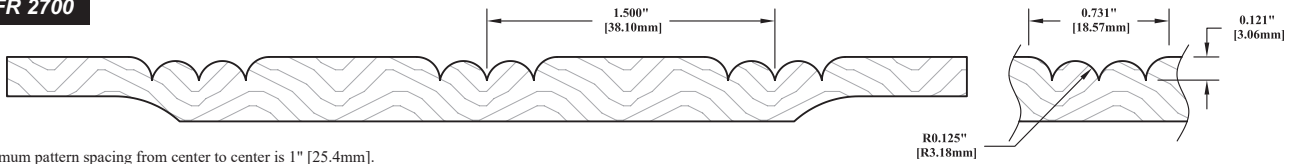
► For PRICING ► See Section G.7 in our current Wholesale Pricing Catalog.

Design Options

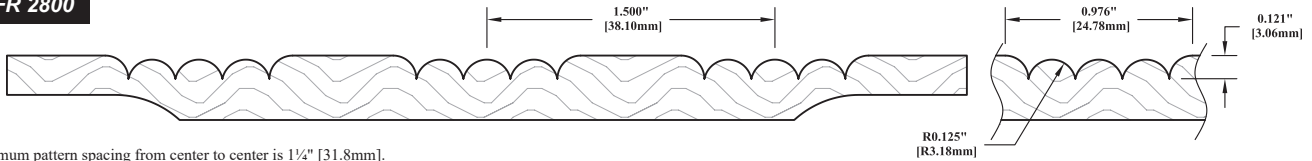
Center Panel Face Rout (CPFR)

Options for Material $1\frac{1}{32}$ " [8.7mm] Thick or Greater (Shown on Solid Wood RVSCP-PR324)...continued

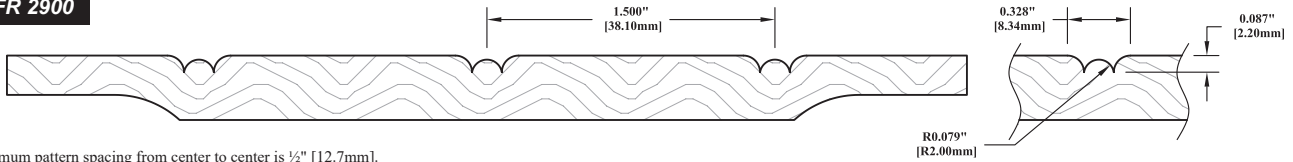
CPFR 2700



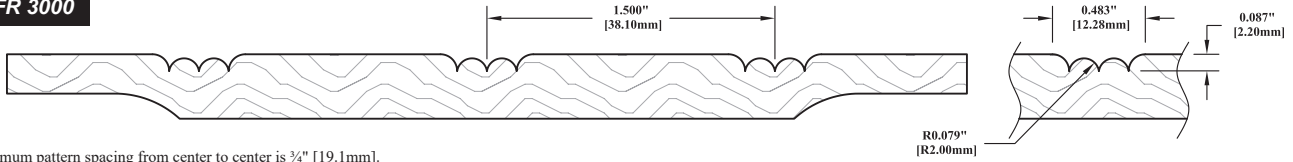
CPFR 2800



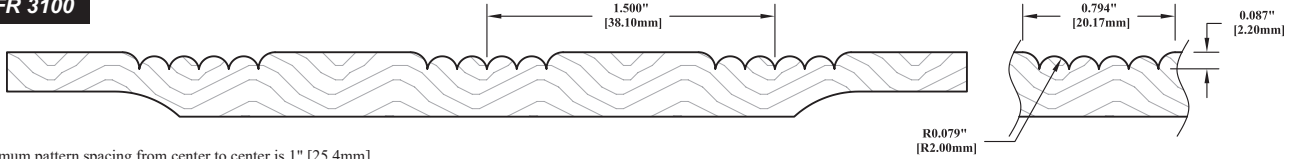
CPFR 2900



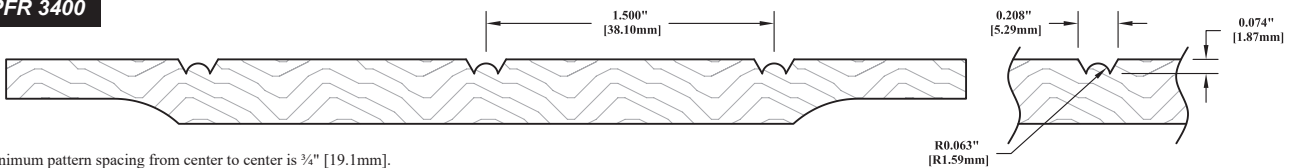
CPFR 3000



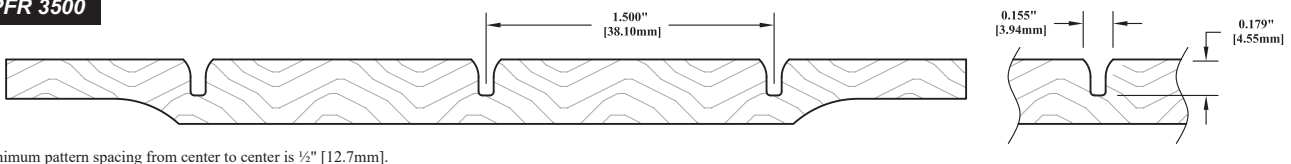
CPFR 3100



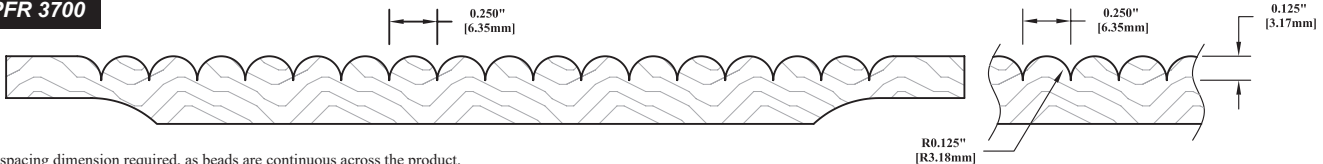
CPFR 3400



CPFR 3500



CPFR 3700



Material $1\frac{1}{32}$ " [8.7mm] Thick or Greater - END

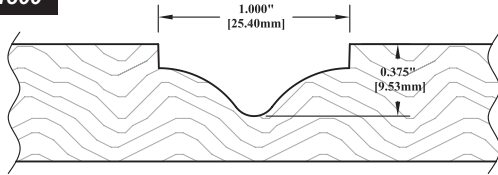
► For PRICING ► See Section G.7 in our current Wholesale Pricing Catalog.

Center Panel Face Rout (CPFR)

Design Options

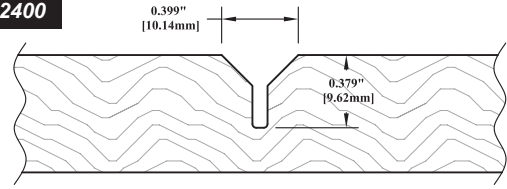
Options for Material $\frac{5}{8}$ " [15.9mm] Thick or Greater (Shown on $\frac{5}{8}$ " Thick Solid Wood)

CPFR 1300



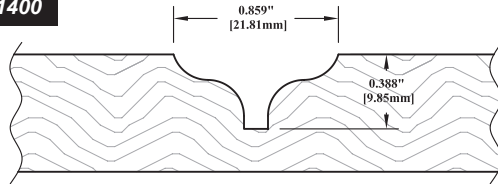
*Minimum pattern spacing from center to center is $\frac{1}{4}$ " [31.8mm].

CPFR 2400



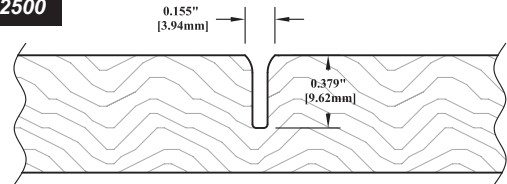
*Minimum pattern spacing from center to center is $\frac{3}{4}$ " [19.1mm].

CPFR 1400



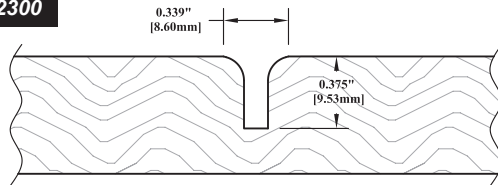
*Minimum pattern spacing from center to center is $\frac{1}{4}$ " [31.8mm].

CPFR 2500



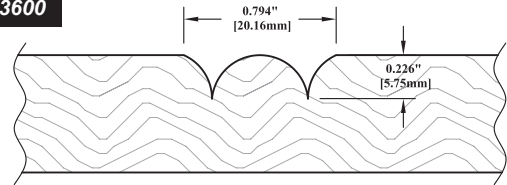
*Minimum pattern spacing from center to center is $\frac{1}{2}$ " [12.7mm].

CPFR 2300



*Minimum pattern spacing from center to center is $\frac{3}{4}$ " [19.1mm].

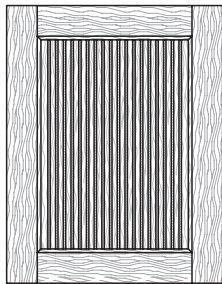
CPFR 3600



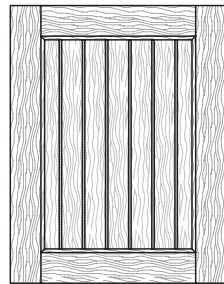
*Minimum pattern spacing from center to center is 1" [25.4mm].

Material $\frac{5}{8}$ " [15.9mm] Thick or Greater - END

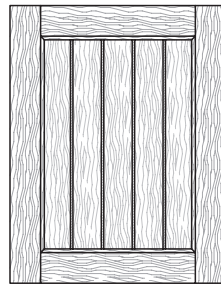
Center Panel Face Rout (CPFR) Spacing Options



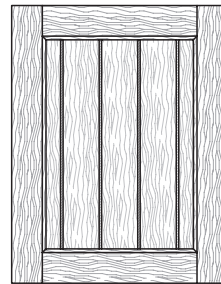
$\frac{1}{2}$ " Spacing



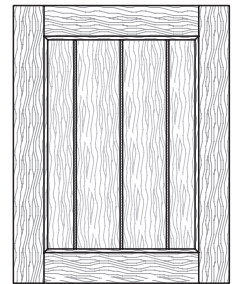
$1\frac{1}{2}$ " Spacing



2" Spacing

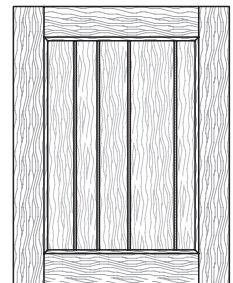


$2\frac{1}{2}$ " Spacing



3" Spacing

Spacing Options								
12.7mm $\frac{1}{2}$ "	19.1mm $\frac{3}{4}$ "	25.4mm 1"	31.8mm $1\frac{1}{4}$ "	38.1mm $1\frac{1}{2}$ "	44.5mm $1\frac{3}{4}$ "	50.8mm 2"	57.2mm $2\frac{1}{4}$ "	63.5mm $2\frac{1}{2}$ "
69.9mm $2\frac{3}{4}$ "	76.2mm 3"	82.6mm $3\frac{1}{4}$ "	88.9mm $3\frac{1}{2}$ "	95.3mm $3\frac{3}{4}$ "	101.6mm 4"	108.0mm $4\frac{1}{4}$ "	114.3mm $4\frac{1}{2}$ "	Custom Spacing Please Call



Custom Spacing
(Customer Specified Pattern)
Please Contact our
Customer Support Team

Continued on next page...

► For PRICING ► See Section G.7 in our current Wholesale Pricing Catalog.

Design Options

Center Panel Face Rout (CPFR)

Ordering & Pricing Notes: Center Panel Face Rout

Ordering Guidelines

1	Order Forms	Applicable order forms will include space to indicate your chosen CPFR pattern and spacing.
2	Ordering Guidelines	Specify Wood Species/Grade. When ordering doors/drawer fronts, specify the center panel profile (ie: 1/4" Flat Panel, RVSCP-PR324) along with your door style, stile & rail profile and outside edge profile. Specify the Center Panel Face Rout (CPFR) option and spacing.
Pricing		
1	Pricing	Please see <i>Section G.7</i> of our current Wholesale Pricing Catalog.

Technical Notes: Center Panel Face Rout

Cabinet Door & Drawer Front Options (Chapter B, V)

1	1-Piece MDF Doors & DFs	Style 500/500* are the only 1-Piece MDF door styles available with CPFR. All CPFR patterns are available on Raw MDF Style 500/500*.
2	CPFR 3700	CPFR 3700 is available on the following: • Frame and panel doors using RVSCP-PR324 (CPFR applied to center panel only). • Solid wood slabs (eg: Style 1270, 1270*, 34QSA*, GUPFS, etc.). • Raw MDF slabs (eg: Style 500, 500*, sheet stock, etc.).

Design Options (Chapter G)

1	Face Rout Spacing	Spacing is measured from center to center of the rout. Based on the visible panel and the pattern/spacing chosen, there will not necessarily be a rout in the center of the panel. Requests for custom face rout spacing should be indicated when placing an order or quote. <i>Additional charges may apply.</i>
2	Grain Direction	The face routs must run the same direction as the grain of your chosen product.

Finish Options (Chapter R)

1	3D Laminate (RTF) Availability	The ★ indicates CPFR patterns that are available on 1-piece MDF Style 500 doors and 500* drawer fronts using 3D Laminate (RTF).
2	CPFR 3700	Available with a Natural/Clear Coat (<i>no stain</i>), Wiping, and Water Based Wiping stain options. • Not available with Spray No Wipe stains. Available with all SolidTone®, SolidTone® WoodGrain and Primed Only for Paint options. Please submit your requests for glazing and/or Rub Through options to our Customer Support Team.

Material Options

1	Available Materials	Center Panel Face Rout patterns are available on solid wood, raw MDF and veneered MDF Core plywood.
2	MDF Core	Applying a CPFR on veneered MDF core panels will expose the darker colored MDF Core material.
3	Veneer Core	Due to inconsistencies of the inner plys, CPFR is <i>not an option</i> on products made of Veneer Core materials.
4	Material Thickness	The following CPFRs can be applied to material 7/32" [5.6mm] thick or greater: 300, 400, 500, 800, 1000, 1100, 1200, 1600, 2000, 2100, 3200, 3300. The following CPFRs can be applied to material 11/32" [9.0mm] thick or greater: 100, 200, 600, 700, 900, 1500, 1700, 1800, 1900, 2200, 2600, 2700, 2800, 2900, 3000, 3100, 3400, 3500, 3700. The following CPFRs can be applied to material 5/8" [15.9mm] thick or greater: 1300, 1400, 2300, 2400, 2500, 3600.

Profile Options (Chapter E)

1	CPFR 1300	Close match to the PR303-25 panel profile and the D129 and D135 outside edge profiles.
2	CPFR 1400	Exact match to the D15 outside edge profile.
3	CPFR 2300	Exact match to the D32 outside edge profile.
4	CPFR 2400	Exact match to the D21 outside edge profile.
5	CPFR 2500, 3500	Close match to the D32 and D51 outside edge profiles.
6	CPFR 3700	Solid wood and raw MDF slabs using CPFR3700 are only available with a D7 outside edge profile.
7	RVSCP-PR324	CPFRs are available on the RVSCP-PR324 center panel profile (<i>Section E.13</i>).
8	Raised Center Panel Profiles	CPFRs are not available on product with raised center panel profiles.

Continued on next page...

► For PRICING ► See Section [G.7](#)

G.7.6



WalzCraft.com



(Phone) 1-800-237-1326

6:00AM - 5:30PM CST

(24 Hour Fax) 1-608-781-3667

Center Panel Face Rout (CPFR)

Design Options

Technical Notes: Center Panel Face Routs...continued

Sizes/Dimensions

1	Maximum Size	48"W x 96"H [1219.2mm x 2438.2mm] for vertical grain/CPFR pattern or 96"W x 48"H [2438.4mm x 1219.2mm] for horizontal grain/CPFR pattern.
2	Minimum Size	Use individual door style minimums for slab doors and drawer fronts with center panel face routing, as well as for doors and drawer fronts with 1/4" flat center panels or the RVSCP-PR324 reversed center panel profile and center panel face routing.
3	CPFR 3700	Whether running the CPFR3700 vertically or horizontally, frame and panel doors with RVSCP-PR324 are available in 1/32" increments (width and height). When applying CPFR3700 to solid wood or raw MDF slabs in a vertical direction, the product's width is only available in 1/4" increments. When applying CPFR3700 to solid wood or raw MDF slabs in a horizontal direction, the product's height is only available in 1/4" increments.
4	Minimum Spacing	Minimum widths for spacing are noted on each option.

Center Panel Face Rout (CPFR) - END

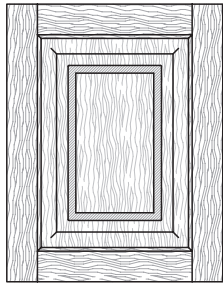
G

► For PRICING ► See Section **G.7** in our current Wholesale Pricing Catalog.

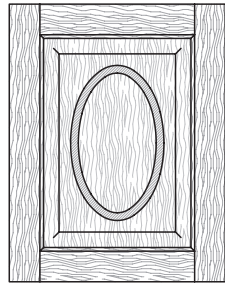
Design Options

Center Panel Face Rout Patterns

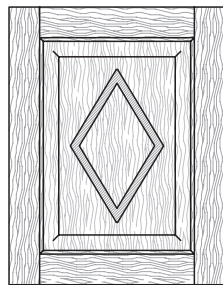
Center Panel Face Rout Patterns (Shown on Raised Panel)



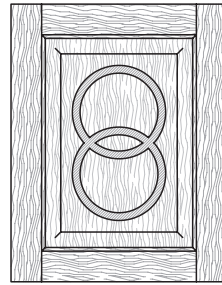
CPFRP100



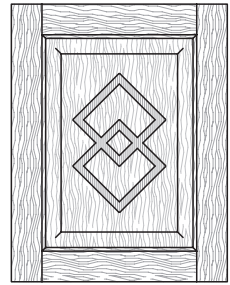
CPFRP101



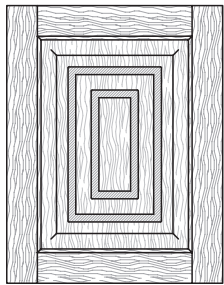
CPFRP102



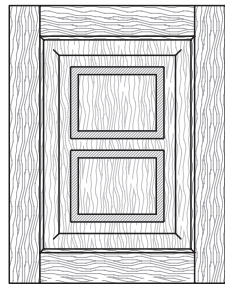
CPFRP103



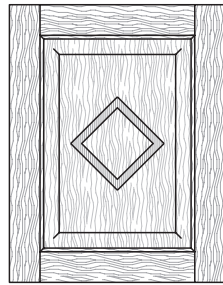
CPFRP104



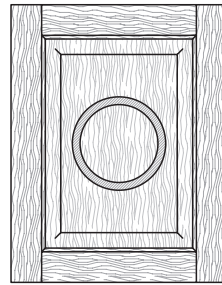
CPFRP105



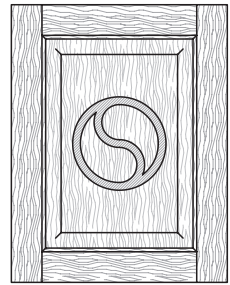
CPFRP106



CPFRP107

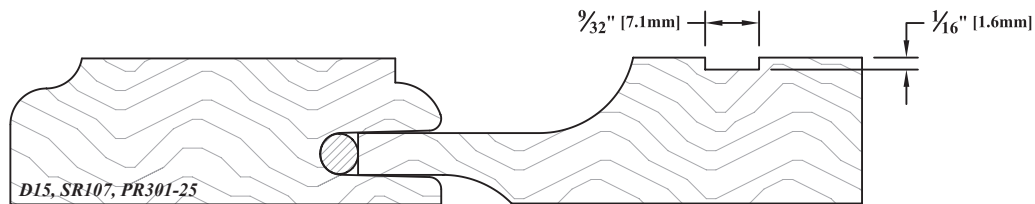


CPFRP108



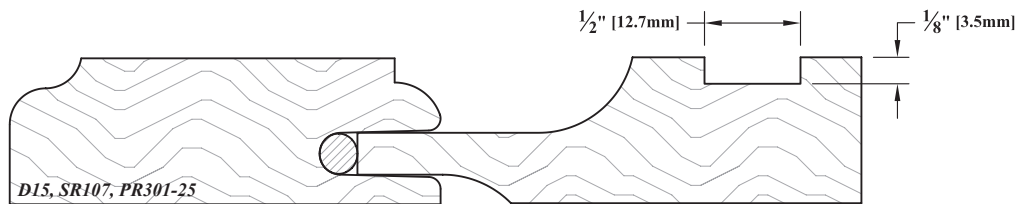
CPFRP109

CPFR 1200



D15, SR107, PR301-25

CPFR 2200



D15, SR107, PR301-25

Minimum Flat Space Required for Pattern (CPFR 1200 & 2200)

CPFRP 100	CPFRP 101	CPFRP 102	CPFRP 103	CPFRP 104
7½" x 7½"	7½" x 10½"	12" x 15"	12" x 15"	12" x 15"
[190.5mm x 190.5mm]	[190.5mm x 266.7mm]	[190.5mm x 266.7mm]	[190.5mm x 266.7mm]	[190.5mm x 266.7mm]
CPFRP 105	CPFRP 106	CPFRP 107	CPFRP 108	CPFRP 109
7½" x 7½"	12" x 15"	7½" x 7½"	7½" x 7½"	7½" x 7½"
[190.5mm x 190.5mm]	[190.5mm x 266.7mm]	[190.5mm x 190.5mm]	[190.5mm x 190.5mm]	[190.5mm x 190.5mm]

Continued on next page...

► For PRICING ► See Section G.8 in our current Wholesale Pricing Catalog.

G.8.1

V18.2



WalzCraft.com



(Phone) 1-800-237-1326

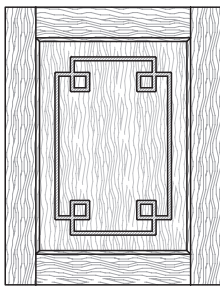
6:00AM - 5:30PM CST

(24 Hour Fax) 1-608-781-3667

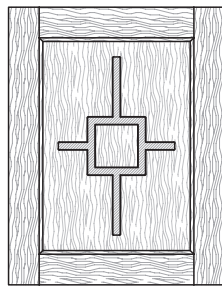
Center Panel Face Rout Patterns

Design Options

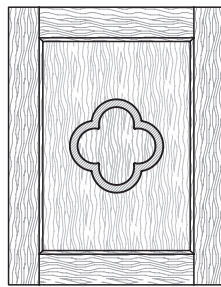
Center Panel Face Rout Patterns (Shown on RVSCP-PR324 Reversed Solid Center Panel)



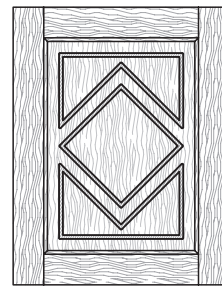
CPFRP110



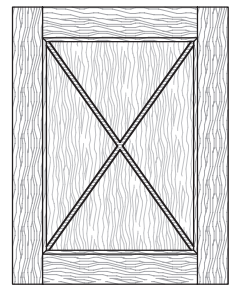
CPFRP111



CPFRP112



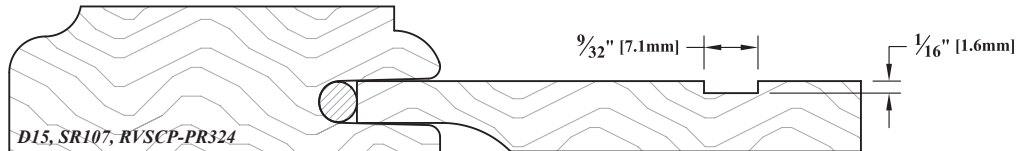
CPFRP113



CPFRP114

** These patterns are also available on raised and flat center panels (See notes for CPFRP114 exception).

CPFR 1200



CPFR 2200



Center Panel Face Rout Patterns - Minimum Door Sizes

Pattern / Rout Width	CPFRP 110	CPFRP 111	CPFRP 112	CPFRP 113	CPFRP 114
CPFR1200 (.281")	11 ²¹ / ₃₂ " x 11 ²¹ / ₃₂ " [296.1mm x 296.1mm]	11 ⁵ / ₈ " x 11 ⁵ / ₈ " [295.3mm x 295.3mm]	12" x 12" [304.8mm x 304.8mm]	14" x 19" [355.6mm x 482.6mm]	12" x 12" [304.8mm x 304.8mm]
CPFR2200 (.500")	14 ¹ / ₂ " x 14 ¹ / ₂ " [368.3mm x 368.3mm]	12 ¹ / ₂ " x 12 ¹ / ₂ " [317.5mm x 317.5mm]	14" x 14" [355.6mm x 355.6mm]	18" x 24" [457.2mm x 609.6mm]	12" x 12" [304.8mm x 304.8mm]

Note: Minimum sizes are based on 2 1/4" wide stiles and rails and a 1/4" flat center panel or the RVSCP-PR324 center panel profile. If placing a pattern on a raised panel, minimum door size must be increased by the center panel profile reveal width x 2.

Continued on next page...

► For PRICING ► See Section G.8 in our current Wholesale Pricing Catalog.

Design Options

Center Panel Face Rout Patterns

Ordering & Pricing Notes: Center Panel Face Rout Patterns

Ordering Guidelines

1	Order Forms	Please use "Advanced Version" of the <i>Door and/or Drawer Front Order Forms (E•Z Forms #2 and #3)</i> .
2	Ordering Guidelines	Specify Wood Species / Grade. When ordering doors / drawer fronts, specify the door style along with the center panel profile, stile & rail profile and outside edge profile. Specify the Center Panel Face Rout Pattern (CPFRP) option and groove type (CPFR1200 or CPFR2200).
Pricing		
1	Pricing	Please see <i>Section G.8</i> of our current Wholesale Pricing Catalog .

Technical Notes: Center Panel Face Rout Patterns

Design Options (Chapter G)

1	Design Placement	All patterns are centered on the flat of the center panel. When placed on a raised panel, none of the patterns will interfere with the panel reveal. • CPFRP114 not available with any center panel profiles from <i>Sections E.12</i> or <i>E.14</i> .
2	CPFR Options	Available with CPFR 1200 on material that is ¼" [6.4mm] thick or greater (see <i>Section G.7</i> for more information). Available with CPFR 2200 on material that is ⅜" [9.0mm] thick or greater (see <i>Section G.7</i> for more information).

Material Options

1	Material Availability	Available on solid wood or raw MDF raised center panels and the RVSCP-PR324 (<i>Reversed Solid Center Panel</i>). • CPFRP114 not available with any center panel profiles from <i>Sections E.12</i> or <i>E.14</i> . Available on solid wood slab style doors & drawer fronts. Available on ¼" [6.4mm] raw MDF or flat panel veneered MDF core doors & drawer fronts. Available on Raw MDF & veneered MDF core sheet stock ¼" [6.4mm] thick or greater. When using a veneered MDF core material the CPFR will expose the MDF core which is a darker color, resulting in the CPFR grooves being darker.
---	-----------------------	--

Sizes/Dimensions

1	CPFR 1200	CPFR1200 is .281" Wide and .063" Deep [7.1mm x 1.6mm].
2	CPFR 2200	CPFR2200 is .500" Wide and .138" Deep [12.7mm x 3.5mm].
3	Minimum Door Sizes	Minimum sizes are based on 2¼" wide stiles and rails and a ¼" flat center panel or the RVSCP-PR324 center panel profile. If placing a pattern on a raised panel, minimum door size must be increased by the center panel profile reveal width x 2.

Center Panel Face Rout Patterns - END

► For PRICING ► See *Section G.8* in our current Wholesale Pricing Catalog.

G.8.3

V18.2



WalzCraft.com



(Phone) 1-800-237-1326

6:00AM - 5:30PM CST

(24 Hour Fax) 1-608-781-3667

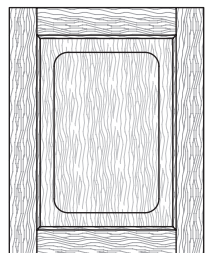
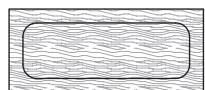
[illegible]

Design Options

Panel Design Patterns

RCCP100

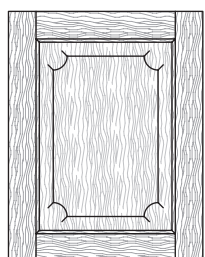
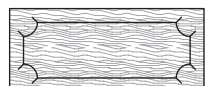
Radius Corner Center Panel (RCCP) - Outside Corners



- The drawing to the left is an example of 1" [25.4mm] outside radius corners on a Raised Panel (RP) drawer front and the raised center panel of a **Style 10** door.
- When ordering small doors or drawer fronts, the minimum size of the center panel increases if the radius you are using is greater than ½" [12.7mm].
- Use this formula to determine the amount to add to the minimum width or height of the center panel:
 - $(\text{Radius} \times 2) - 1" = \text{Amount to add to minimum size.}$
- Example: ¾" Radius Corners on the center panel of a **Style 10** door: $(\frac{3}{4}" \times 2) - 1" = \frac{1}{2}"$
 - If the door has more than 1 panel, multiply the result of the formula by the number of panels in width and/or height.
 - If the door has panels with shapes, please contact our Customer Support Team.

RCCP200

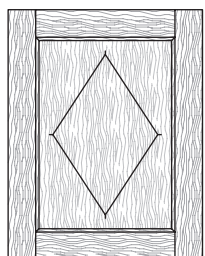
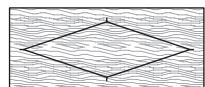
Radius Corner Center Panel (RCCP) - Inside Corners



- The drawing to the left is an example of inside radius corners on a Raised Panel (RP) drawer front and the raised center panel of a **Style 10** door.
- The **RCCP200** option looks best as a complement to doors in the following frame price classes: **101, 103, 301, 303.**
- Approximate minimum size calculation: 2" + Center Panel Minimum Size + Stile/Rail dimensions.
- On our website see **Resources > Technical Information > Compatibility Charts > Center Panel Drawer Front Compatibility.**
 - These minimum size dimensions factor in 1" [25.4mm] of flat on the face of the center panel.
 - If the door has more than one panel, multiply the result of the formula by the number of panels wide and/or high.
 - If the door has panels with shapes, please contact our Customer Support Team.

DSCP100

Diamond Shape Center Panel (DSCP)



- The diamond shape is another option available on an Raised Panel (RP) drawer front and raised center panel.
- The **DSCP100** option looks best as a complement to doors in the following frame price classes: **101, 103, 301, 303.**
- Minimum sizes will vary depending on the raised panel drawer front profile or center panel profile being used.
- These minimums will be affected if your door style has more than one center rail and/or center stile.
- Approval drawings will be required prior to manufacturing.

Continued on next page...

► For PRICING ► See Section **G.9** in our current Wholesale Pricing Catalog.

G.9.1

V18.2



WalzCraft.com



(Phone) 1-800-237-1326

6:00AM - 5:30PM CST

(24 Hour Fax) 1-608-781-3667

Panel Design Patterns

Design Options

Ordering & Pricing Notes: Panel Design Patterns

Ordering Guidelines

1	Order Forms	Please use "Advanced Version" of the <i>Door and/or Drawer Front Order Forms (E•Z Forms #2 and #3)</i> .
2	Ordering Information	When ordering RCCP100 , please indicate your chosen radius in the space provided.

Pricing

1	Pricing	Please see Section G.9 of our current Wholesale Pricing Catalog .
---	---------	---

Technical Notes: Panel Design Patterns

Convex/Concave Options (Chapter D)

1	Convex/Concave	Panel Design Patterns are not available on curved convex / concave products.
---	----------------	--

Design Options (Chapter G)

1	RCCP100	Available on all products with solid wood or raw MDF raised center panels and square/straight stiles & rails. This includes Traditional, Old World and Mitered doors, French Miter doors, Passageway doors, Wainscot panels, Center Panel Only (CPO) material and Raised Panel (RP) drawer fronts. Available Radii: 1/16", 1/8", 1/4", 3/8", 1/2", 5/8", 3/4", 7/8", 1", 1 1/4", 1 1/2".
2	RCCP200	Available on all products with solid wood or raw MDF raised center panels and square/straight stiles & rails. This includes Traditional, Old World and Mitered doors, French Miter doors, passageway doors, wainscot panels, Center Panel Only material and raised panel drawer fronts.
3	DSCP100	Limited to solid wood or raw MDF raised center panels for Traditional, Old World, Mitered or French Miter doors with square/straight stiles & rails and raised panel drawer fronts.

Profile Options (Chapter E)

1	Center Panel Profiles	Available Center Panel Profiles are limited to those with 1 1/4" reveals or less.
---	-----------------------	---

Sizes/Dimensions

1	Minimum Center Panel Sizes	All minimum center panel size rules noted to the right of your chosen panel design drawings shown on previous page will apply.
---	----------------------------	--

Panel Design Patterns - END

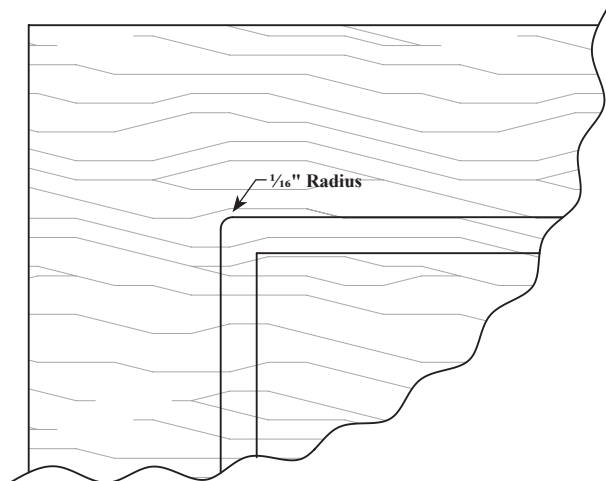
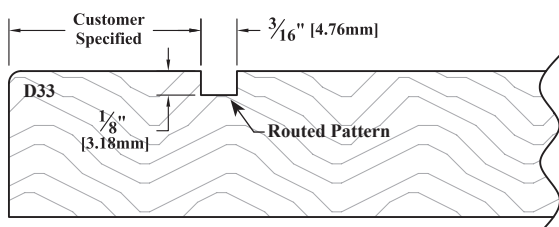
G

► For PRICING ► See Section **G.9** in our current Wholesale Pricing Catalog.

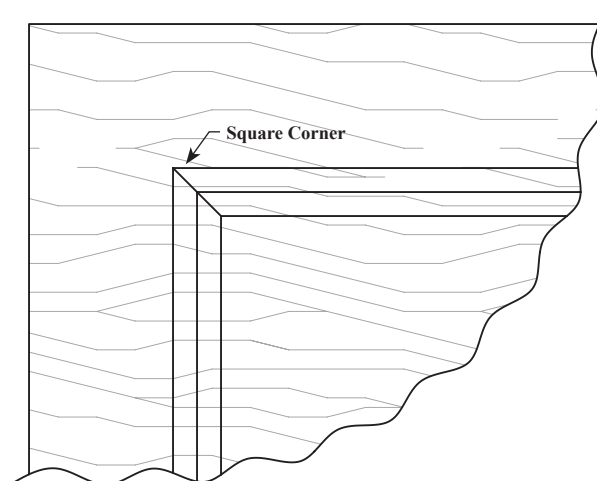
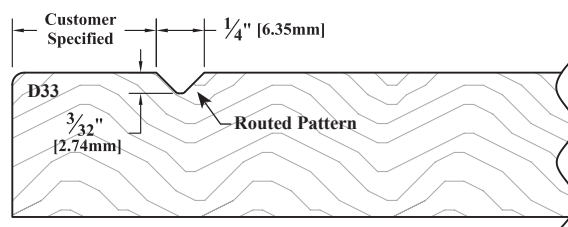
Design Options

Drawer Front Face Rout (DFFR)

Drawer Front Face Rout - DFFR200



Drawer Front Face Rout - DFFR300



Ordering & Pricing Notes: Drawer Front face Rout

Ordering Guidelines

1	Order Forms	Please use Drawer Front Order Form (E•Z Form #3) .
2	Ordering Guidelines	When ordering, please indicate distance from outside edge of drawer front. If using an outside edge profile other than D7, widths can be found in the Outside Edge Profile Compatibility chart on our website under: Resources > Technical Information .
Pricing		
1	Pricing	Please see Section G.10 of our current Wholesale Pricing Catalog .

Technical Notes: Drawer Front Face Rout

Cabinet Door & Drawer Front Options (Chapter B)

1	Drawer Fronts Styles	Available as an option for 34SQA* and 100SQE* drawer fronts (Section B.16). • DFFR300 also available on Raw MDF and 3D Laminate Style 500* drawer fronts (Section V.I).
---	----------------------	--

Profile Options (Chapter E)

2	Outside Edge Profiles	Shown with the D33 outside edge profile. Other profiles are available upon request.
---	-----------------------	--

Sizes/Dimensions

1	Maximum Size	Solid wood will have a maximum size of 8" across the grain when applying a drawer front face rout. Raw MDF/3D Laminate will have a maximum size of 24"W x 42"H [609.6mm x 1066.8mm] or 42"W x 24"H [1066.8mm x 609.6mm] when applying a drawer front face rout.
2	Lineal Inches	Lineal inches are measured using the outside dimensions.
3	Rout Size	DFFR200: The square rout is 3/16" wide x 1/8" deep [4.8mm x 3.2mm]. DFFR300: The v-groove rout is 1/4" wide x 3/32" deep [6.4mm x 2.7mm]. See drawer front minimum size guidelines noted in Section B.16 .
4	Rout Location	Placement is customer specified from outside edge of drawer front. • Minimum distance for placement is 1/4" [6.4mm].

Drawer Front Face Rout - END

► For PRICING ► See **Section G.10** in our current Wholesale Pricing Catalog.

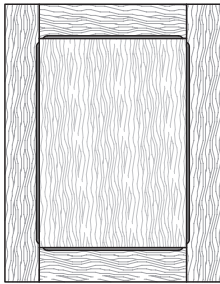
[illegible]

Design Options

Stile & Rail Face Rout (SRFR)

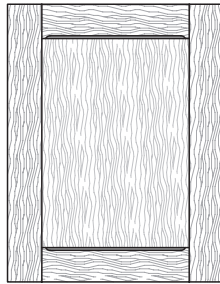
Stile & Rail Face Routing Options - Start/Stop Patterns

Stile & Rail Face Rout
(SRFR)



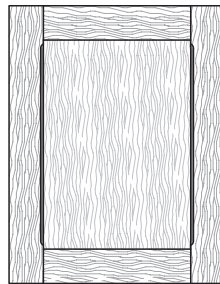
SRFR 100, SRFR 600
SRFR 800, SRFR 900
OWSRFR 2100

Rail Face Rout
(RFR)



RFR 100, RFR 600
RFR 800, RFR 900
OWRFR 2100

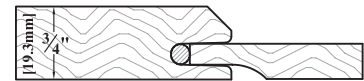
Stile Face Rout
(SFR)



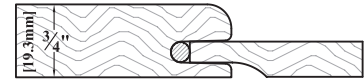
SFR 100, SFR 600
SFR 800, SFR 900
OWSFR 2100

SRFR Profile Options

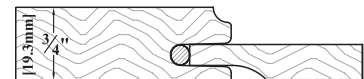
3/4" Thick Traditional Doors



SRFR 100

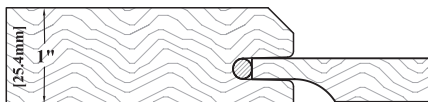


SRFR 600

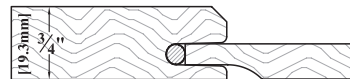


SRFR 800

1" Thick Old World Doors



OWSRFR 2100



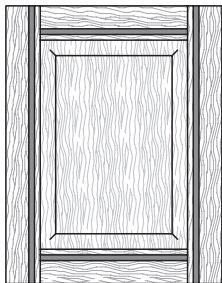
SRFR 900

* The doors above show a start/stop distance of 1/2" [12.7mm] from stile & rail joints for the SRFR patterns.

* Section drawings are shown at 1/2 scale.

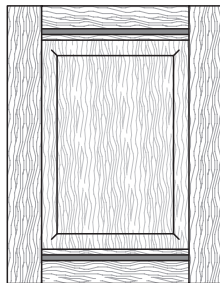
Stile & Rail Face Routing Option 200

Stile & Rail Face Rout
(SRFR)



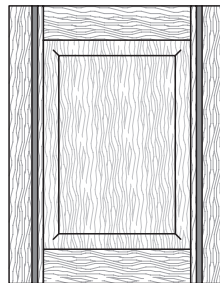
SRFR 200

Rail Face Rout
(RFR)



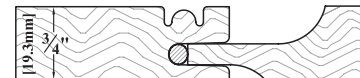
RFR 200

Stile Face Rout
(SFR)



SFR 200

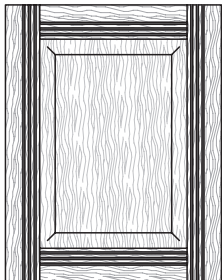
SRFR Profile Option



SRFR 200

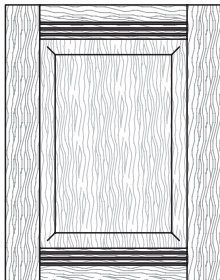
Stile & Rail Face Routing Option 700

Stile & Rail Face Rout
(SRFR)



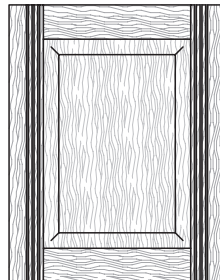
SRFR 700

Rail Face Rout
(RFR)



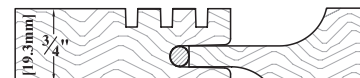
RFR 700

Stile Face Rout
(SFR)



SFR 700

SRFR Profile Option



SRFR 700

Continued on next page...

► For PRICING ► See Section [G.11](#) in our current Wholesale Pricing Catalog.

Stile & Rail Face Rout (SRFR)

Design Options

Ordering & Pricing Notes: Stile & Rail Face Rout (SRFR)

Ordering Guidelines

1	Order Forms	Please use "Advanced Version" of the <i>Door and/or Drawer Front Order Forms (E•Z Forms #2 and #3)</i> .
Pricing		
1	Pricing	Please see <i>Section G.11</i> of our current Wholesale Pricing Catalog .

Technical Notes: Stile & Rail Face Rout (SRFR)

Cabinet Door & Drawer Front Options (Chapter B)

1	Available Door Styles	Stile and Rail Face Routing is available on the following door styles: • 10, 1000, 1010, 1800, 1801, 8000, 8010, 8050, 8060L, 8060R • 40, 1400, 1401, 4040, 4043, 4044, 4150, 3010, 3060L, 3060R
---	-----------------------	--

Design Options (Chapter G)

1	SRFR Options	SRFR options can only be used in conjunction with the SR100 , with the <u>exception</u> of SRFR 500 . • Please see the following page for more information on SRFR500.
2	OWSRFR Options	OWSRFR (Old World Stile & Rail Face Rout) options can only be used in conjunction with the SR195 Old World stile & rail profile.
3	SRFR 100, 600, 800, 900 OWSRFR 2100	The panel opening size (W x H) must be large enough to accommodate the start & stop positions plus the minimum length of routed SRFR profile. • Start/Stop Position: Minimum of ½" to a maximum of 2½" in ⅛" increments. • Length of routed SRFR profile: Minimum of 1". Please indicate your start/stop position from the stile & rail joints.
4	SRFR 100	The #816 mullion stock molding would be standard when ordering mullion doors.
5	SRFR 600	The #956 mullion stock molding would be standard when ordering mullion doors.
6	SRFR 700	Minimum width for any center rail with SRFR 700 is 2½" [63.5mm].
7	SRFR 800	The #1398 mullion stock molding would be standard when ordering mullion doors.
8	SRFR 900	The #1269 mullion stock molding would be standard when ordering mullion doors.

Sizes/Dimensions

1	Maximum Length	Maximum length for a SRFR Options is 96" [2438.4mm].
---	----------------	---

Continued on next page...

G

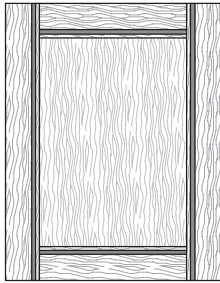
► For PRICING ► See Section [G.11](#) in our current Wholesale Pricing Catalog.

Design Options

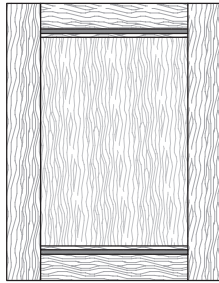
Stile & Rail Face Rout (SRFR)

Stile & Rail Face Routing Option 500 - Traditional Construction

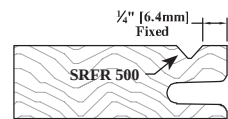
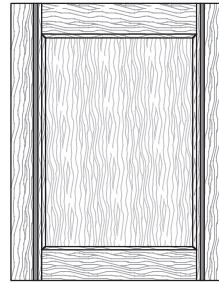
SRFR 500
(Stile & Rail Face Rout)



RFR 500
(Rail Face Rout)



SFR 500
(Stile Face Rout)



G

Ordering & Pricing Notes: Stile & Rail Face Rout (SRFR)

Ordering Guidelines

- | | | |
|---|--------------------|--|
| 1 | Order Forms | Please use "Advanced Version" of the <i>Door and/or Drawer Front Order Forms (E•Z Forms #2 and #3)</i> . |
|---|--------------------|--|

Pricing

- | | | |
|---|----------------|--|
| 1 | Pricing | Please see Section G.11 of our current Wholesale Pricing Catalog . |
|---|----------------|--|

Technical Notes: Stile & Rail Face Rout (SRFR 500)

Cabinet Door & Drawer Front Options (Chapter B)

- | | | |
|---|------------------------------|---|
| 1 | Available Door Styles | Traditional Raised Panel Doors: 10, 1000, 1010, 1801, 8000 (<i>Section B.1</i>).
Traditional 1/4" Flat Panel Doors: 40, 1401, 4040, 4043, 4044 (<i>Section B.3</i>). |
|---|------------------------------|---|

Design Options (Chapter G)

- | | | |
|---|--|--|
| 1 | Style 10, 1000, 8000, 1010 & Style 40, 4043, 4044, 4040 | SRFR500: Stile & Rail profile must all be SR100 .
RFR500: Stile & Rail profile must all be SR100 .
SFR500: Stile & Rail profile can be any from <i>Section E.1</i> with a 9.5mm PPGC placement.
• All stiles & rails must be the same profile. |
| 2 | Style 1801 & Style 1401 | SRFR500: Stile & Rail profile must all be SR100 .
RFR500: Stile & Rail profile can be any from <i>Section E.1</i> with a 9.5mm PPGC placement.
• All stiles & rails must be the same profile.
SFR500: Stile & Rail profile must all be SR100 . |

Continued on next page...

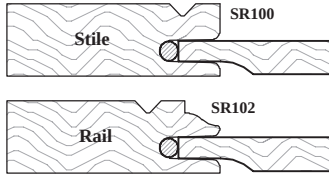
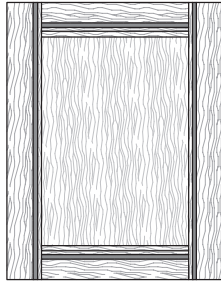
► For **PRICING** ► See **Section G.11** in our current Wholesale Pricing Catalog.

Stile & Rail Face Rout (SRFR)

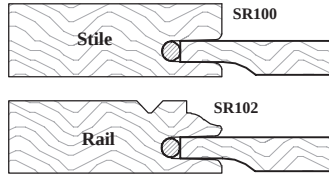
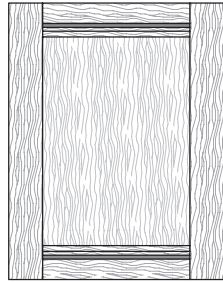
Design Options

Stile & Rail Face Routing Option 500 - Adventure Series Construction

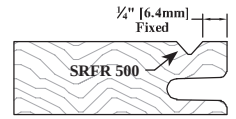
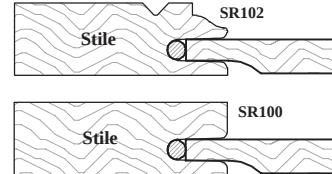
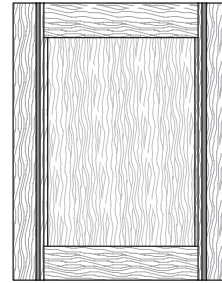
SRFR 500
(Stile & Rail Face Rout)



RFR 500
(Rail Face Rout)



SFR 500
(Stile Face Rout)



Ordering & Pricing Notes: Stile & Rail Face Rout (SRFR)

Ordering Guidelines

1 Order Forms Please use "Advanced Version" of the Adventure Series Order Form (E•Z Form #2.7).

Pricing

1 Pricing Please see Section G.11 of our current Wholesale Pricing Catalog.

Technical Notes: Stile & Rail Face Rout (SRFR 500)

Cabinet Door & Drawer Front Options (Chapter B)

1 Available Door Styles Adventure Series Raised Panel Doors: **10ASTP, 1000ASTP, 1010ASTP, 1801ASTP, 8000ASTP** (Section B.7).
Adventure Series 1/4" Flat Panel Doors: **40ASTP, 1401ASTP, 4040ASTP, 4043ASTP, 4044ASTP** (Section B.7).

Design Options (Chapter G)

1	Style 10ASTP & Style 40ASTP	SRFR500: Stile profile must be SR100. Rail profile can be any from Section E.1 with a 9.5mm PPGC placement.
		RFR500: Stile profile must be SR100. Rail profile can be any from Section E.1 with a 9.5mm PPGC placement.
		SFR500: Option 1 - Stile profile is SR100. Rail profile can be any from Section E.1 with a 9.5mm PPGC placement. Option 2 - Rail profile is SR100. Stile profile can be any from Section E.1 with a 9.5mm PPGC placement.
2	Style 1000ASTP, 8000ASTP & Style 4043ASTP, 4044ASTP	SRFR500: Stile profile must be SR100. Rail profile can be any from Section E.1 with a 9.5mm PPGC placement.
		RFR500: Stile profile must be SR100. Rail profile can be any from Section E.1 with a 9.5mm PPGC placement.
		SFR500: Stile profile must be SR100. Rail profile can be any from Section E.1 with a 9.5mm PPGC placement.
3	Style 1010ASTP & 4040ASTP	SFR500: Rail profile is SR100. Stile profile can be any from Section E.1 with a 9.5mm PPGC placement.
4	Style 1801ASTP & Style 1401ASTP	SFR500: Rail profile is SR100. Stile profile can be any from Section E.1 with a 9.5mm PPGC placement.
		RFR500: Option 1 - Rail profile is SR100. Stile profile can be any from Section E.1 with a 9.5mm PPGC placement. Option 2 - Stile profile is SR100. Rail profile can be any from Section E.1 with a 9.5mm PPGC placement.
		SFR500: Rail profile is SR100. Stile profile can be any from Section E.1 with a 9.5mm PPGC placement.

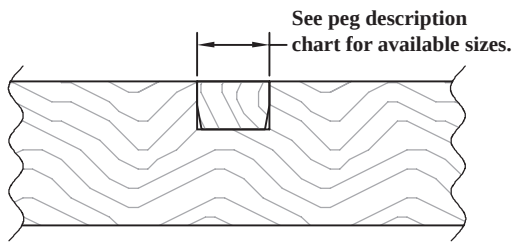
Stile & Rail Face Rout - END

► For PRICING ► See Section G.11 in our current Wholesale Pricing Catalog.

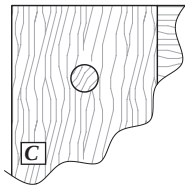
Design Options

Decorative Inserts

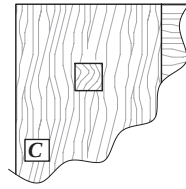
Round, Square or Diamond Peg - Flush w/ Face



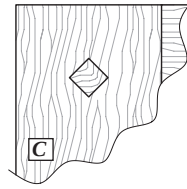
DP200, DP500,
DP2000, DP2100



DP100, DP400, DP700,
DP800, DP1300, DP1400

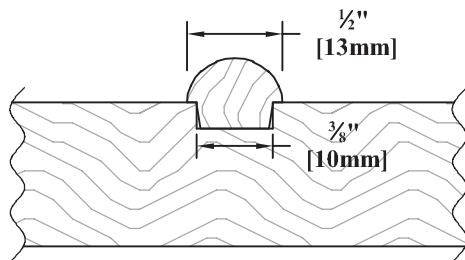


DP900, DP1000, DP1100,
DP1200, DP1500, DP1600

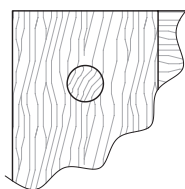


Face views are not drawn at full scale.

Round Button Peg



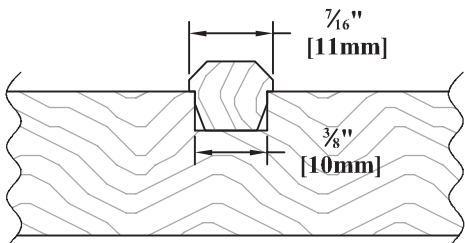
DP300



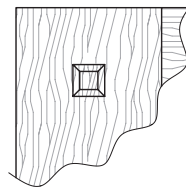
Button pegs protrude from the face of the door as shown.

Face views are not drawn at full scale.

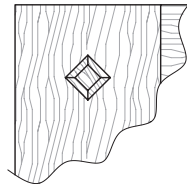
Square or Diamond Peg - Flat Top Pyramid



DP600



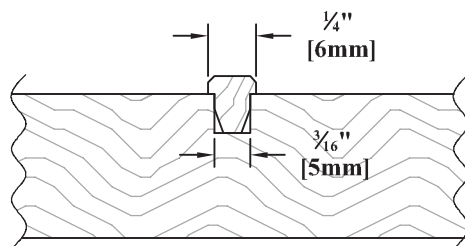
DP1700



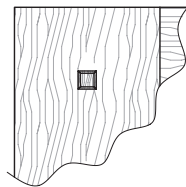
Pyramid pegs protrude from the face of the door as shown.

Face views are not drawn at full scale.

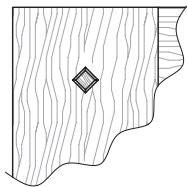
Square or Diamond Peg - Flat Top Pyramid (Small)



DP1800



DP1900



Small Pyramid Pegs protrude from the face of the door as shown.

Face views are not drawn at full scale.

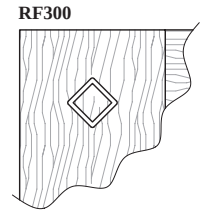
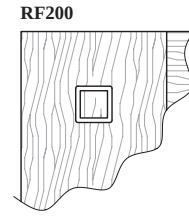
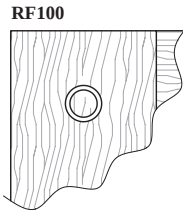
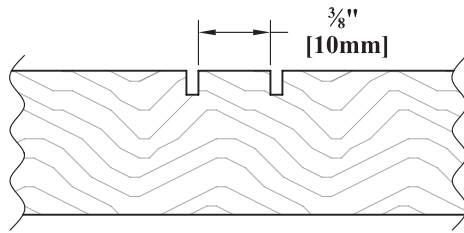
Continued on next page...

► For PRICING ► See Section [G.12](#) in our current Wholesale Pricing Catalog.

Decorative Inserts

Design Options

Round, Square or Diamond - Routed Face



Face views are not drawn at full scale.

G

Decorative Peg Option #	Description
DP100	3/8" Square Face Grain Pegs
DP200	3/8" Round Face Grain Pegs
DP300	1/2" Button Pegs
DP400	3/8" Square End Grain Pegs
DP500	3/8" Round End Grain Pegs
DP600	7/16" Square Flat Top Pyramid Pegs
DP700	1/4" Square Face Grain Pegs
DP800	1/4" Square End Grain Pegs
DP900	3/8" Diamond Face Grain Pegs
DP1000	3/8" Diamond End Grain Pegs
DP1100	1/4" Diamond Face Grain Pegs
DP1200	1/4" Diamond End Grain Pegs
DP1300	1/2" Square Face Grain Pegs
DP1400	1/2" Square End Grain Pegs
DP1500	1/2" Diamond Face Grain Pegs
DP1600	1/2" Diamond End Grain Pegs
DP1700	7/16" Diamond Flat Top Pyramid Pegs
DP1800	1/4" Square Flat Top Sm. Pyramid Pegs
DP1900	1/4" Diamond Flat Top Sm. Pyramid
DP2000	1/2" Round Face Grain Pegs
DP2100	1/2" Round End Grain Pegs

Routed Face Option #	Description
RF100	Round Rout
RF200	Square Rout
RF300	Diamond Rout

Continued on next page...

► For PRICING ► See Section [G.12](#) in our current Wholesale Pricing Catalog.

Design Options

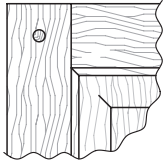
Decorative Inserts

Insert Patterns

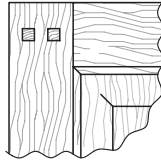
Insert Patterns are used to identify the placement of Decorative Pegs and Routed Face options.
See notes on the following pages for more information

Insert Patterns for Corners

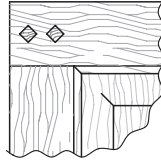
PP100



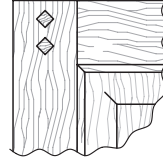
PP101



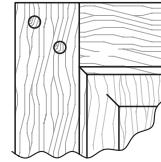
PP107



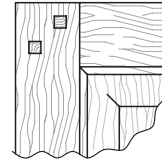
PP102



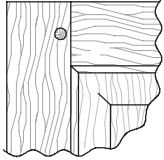
PP103



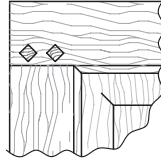
PP104



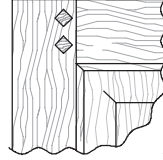
PPT105



PPT108



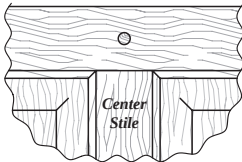
PPT106



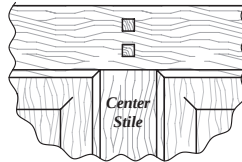
**Choose Round, Square or Diamond Pegs or Routed Face.*

Insert Patterns on Rail at Center Stile

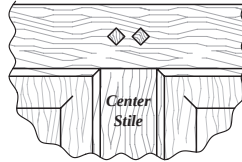
PPC100



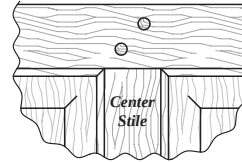
PPC101



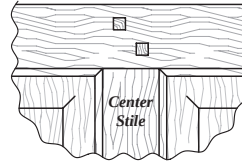
PPC102



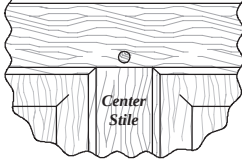
PPC103



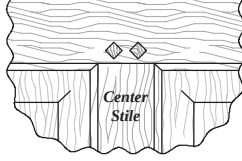
PPC104



PPTC105



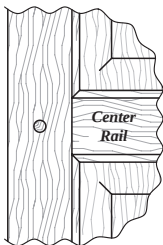
PPTC106



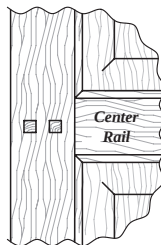
**Choose Round, Square or Diamond Pegs or Routed Face.*

Insert Patterns on Stile at Center Rails

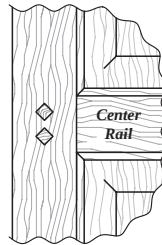
PPC100



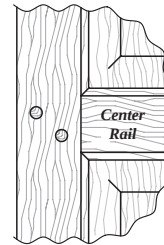
PPC101



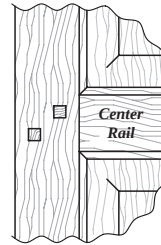
PPC102



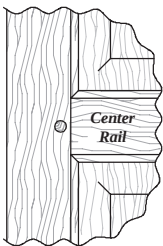
PPC103



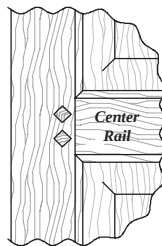
PPC104



PPTC105



PPTC106

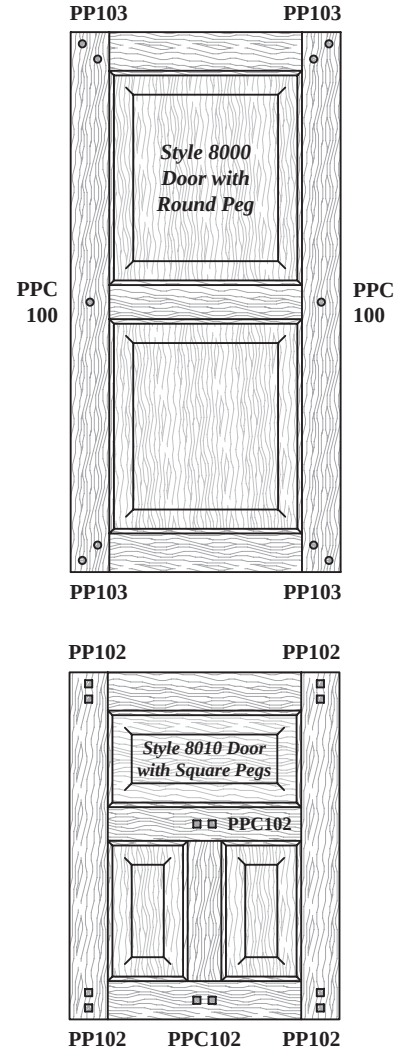
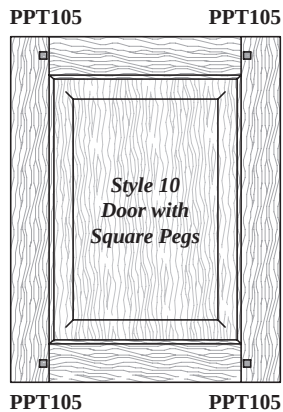
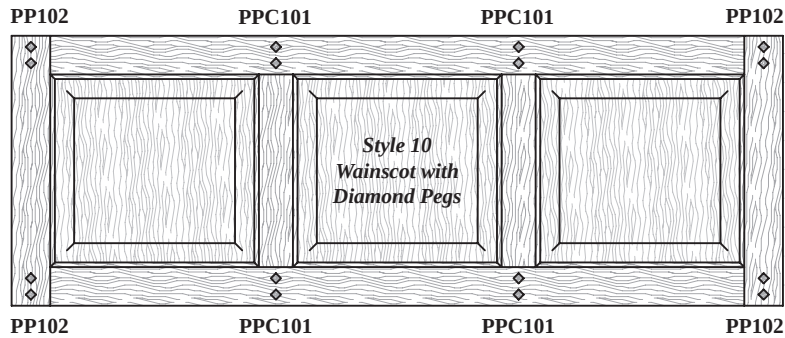


**Choose Round, Square or Diamond Pegs or Routed Face.*

► For PRICING ► See Section [G.12](#) in our current Wholesale Pricing Catalog.

Insert Pattern Examples

These are examples of Insert Patterns with Peg Options used in varying door/wainscot designs. If you are ordering doors with multiple panels or wainscot you **must** specify whether you want Decorative Pegs or Routed Face options at each stile/rail joint; **if yes**, you must also specify the Insert Pattern for each joint.



Continued on next page...

► For PRICING ► See Section [G.12](#) in our current Wholesale Pricing Catalog.

Design Options

Decorative Inserts

Ordering & Pricing Notes: Decorative Pegs and Routed Face Options

Ordering Guidelines

1	Order Forms	Please use "Advanced Version" of the <i>Door and/or Drawer Front Order Forms (E•Z Forms #2 and #3)</i> .
---	-------------	--

Pricing

1	Pricing	Please see Section G.12 of current Wholesale Pricing Catalog .
---	---------	--

Technical Notes: Decorative Pegs and Routed Face Options

Cabinet Door & Drawer Front Options (Chapter B)

1	Available Door Styles	Decorative Pegs and Routed Face options are available with doors, drawer fronts and wainscot panels with traditional mortise & tenon construction. • This includes ASTP and ASMP Adventure Series doors (Section B.7).
		Decorative Pegs and Routed Face options can also be placed on our Slab & Batten doors and drawer fronts (Section B.9). • Please submit these requests to our Customer Support team so placement options can be discussed.
		Requests for Decorative Pegs or Routed Face options on any other door style should be submitted to our Customer Support team for consideration.

Convex/Concave Options (Chapter D)

1	Curved Products	The  indicates options that are available for convex/concave products. • See Chapter D for more information on convex/concave products.
---	-----------------	--

Design Options (Chapter G)

1	Insert Patterns	Insert Patterns are used to identify the placement of Decorative Pegs and Routed Face options.
		PP & PPC are centered or equally spaced on the flat surface remaining between the stile & rail profile and the outside edge treatment. • You may want to consider custom placement of pegs when applying to lazy susan (inside corner) doors that utilize a butt joint or 45° miter cuts to form the L-Shape (see Section F.6). These methods alter the width of one or both stiles where the two doors meet.
		PPT & PPTC are placed 1/8" [3.2mm] from the joint between the stile and the rail.

General Information (Chapter A)

1	Grain Direction	The grain on Decorative Pegs will run in the same direction as the grain of the part into which it is inserted. • Pegs will not be visible from the back of the product.
---	-----------------	---

Miscellaneous

1	Installation	Decorative Pegs are only available installed in a product. • When ordering face frames with Decorative Pegs, the placement of the pegs may vary due to PPGC - Panel Plow Groove Cuts, if applicable, and pocket screw locations. • Approval drawings may be required prior to manufacturing your order.
2	Back to Back Doors	When ordering a decorative peg that protrudes from the face of the door and you have two doors that open back to back, you may want to consider the gap between those doors to allow for clearance when opening.

Profile Options (Chapter E)

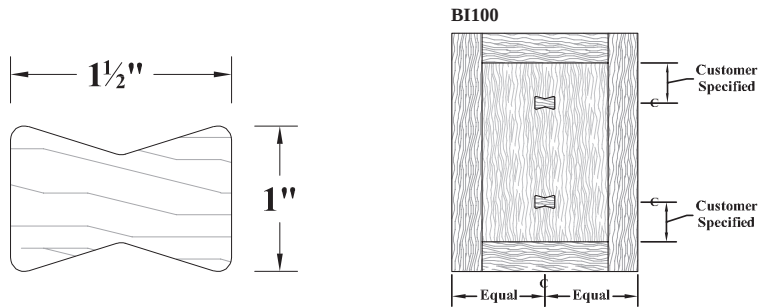
1	Profile Reveal Widths	For profiles reveal widths, please see the Profile Reveal Widths chart on our website under: Resources > Technical Information > Technical Information .
---	-----------------------	--

Wood Specie Options (Chapter S)

1	Wood Species	Due to their size, pegs are only available by wood species (ie: Alder, Birch, Cherry, etc.) and are not available in specific grades (ie: Natural/Standard, Select/Premium, etc.), or cuts (ie: Quarter Sawn, Rift Cut, etc.). Decorative Pegs are available in all wood species except DP300 .
2	DP300	DP300 is only available in Cherry, Maple, Red Oak and Walnut.

Continued on next page...

► For **PRICING** ► See **Section G.12** in our current Wholesale Pricing Catalog.

Butterfly Insert**Ordering & Pricing Notes: Butterfly Insert****Ordering Guidelines**

1	Order Forms	Please use “ <i>Advanced Version</i> ” of the <i>Door and/or Drawer Front Order Forms (E•Z Forms #2 and #3)</i> .
2	Ordering Information	When ordering, specify height placement from the top and/or bottom of the visible center panel to the center of the insert. • Insert will be centered on the width of the visible center panel. • Please submit placement drawings to our Customer Support Team.

Pricing

1	Pricing	Please see Section G.12 of current Wholesale Pricing Catalog .
---	----------------	--

Technical Notes: Butterfly Insert**Cabinet Door & Drawer Front Options (Chapter B)**

1	Available Door Styles	Butterfly Inserts can be placed on any door style with a solid wood reversed center panel (RVSCP-PR324).
---	------------------------------	--

Design Options (Chapter G)

1	Center Panel Face Rout	A Center Panel Face Rout (Section G.7) can run through or behind the BI100 Butterfly Insert for additional detailing. • Please contact our Customer Support Team for more information.
---	-------------------------------	---

General Information (Chapter A)

1	Grain Direction	Standard grain direction on a Butterfly Insert is horizontal, with face grain material.
---	------------------------	---

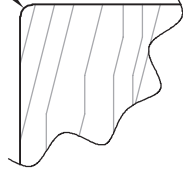
Sizes /Dimensions

1	Size	Our Butterfly Insert is 1½" [38.1mm] wide x 1" [25.4mm] high.
2	Placement	A minimum of 1" [25.4mm] of flat space must be maintained on all sides of insert.

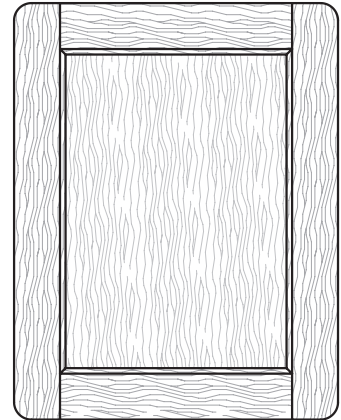
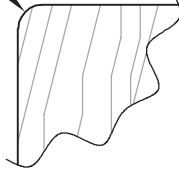
Decorative Inserts - END

Outside Radius Corners

$R\frac{1}{16}"$
[R2mm]

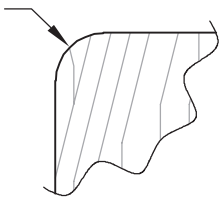


$R\frac{1}{8}"$
[R3mm]

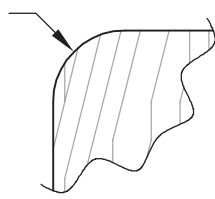


Example of a **Style 40** door with a $\frac{3}{4}"$ radius on the outside corners.

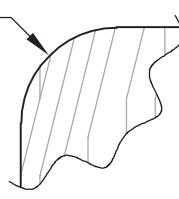
$R\frac{1}{4}"$
[R6mm]



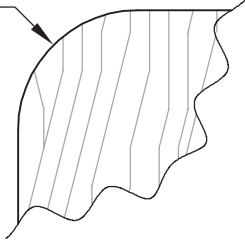
$R\frac{3}{8}"$
[R10mm]



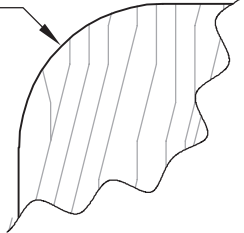
$R\frac{1}{2}"$
[R13mm]



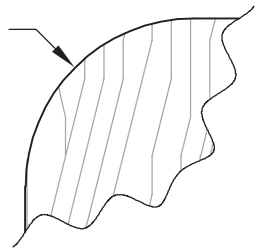
$R\frac{5}{8}"$
[R16mm]



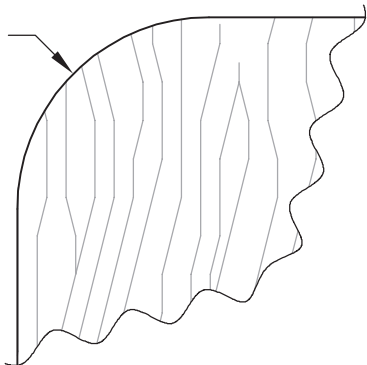
$R\frac{3}{4}"$
[R19mm]



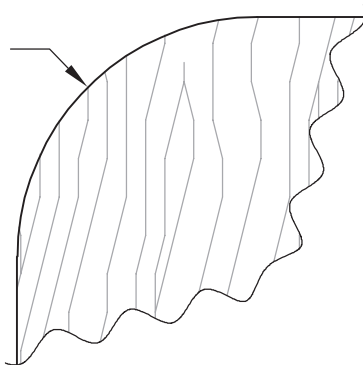
$R\frac{7}{8}"$
[R22mm]



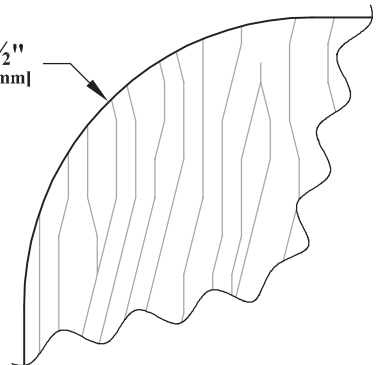
$R1"$
[R25mm]



$R1\frac{1}{4}"$
[R32mm]



$R1\frac{1}{2}"$
[R38mm]



**Outside Radius Corner drawings are shown at full scale.

► For PRICING ► See Section **G.13** in our current Wholesale Pricing Catalog.

Outside Radius Corners

Design Options

Ordering & Pricing Notes: Outside Radius Corners

Ordering Guidelines

1	Order Forms	Please use "Advanced Version" of the <i>Door and/or Drawer Front Order Forms (E•Z Forms #2 and #3)</i> .
Pricing		
1	Pricing	Please see <i>Section G.13</i> of our current Wholesale Pricing Catalog .

Technical Notes: Outside Radius Corners

Cabinet Door & Drawer Front Options (Chapter B)

1	Door Style Availability	Outside radius corners are available on most Traditional, Contemporary, Old World and MDF/RTF doors & drawer fronts. Outside radius corners are available on Mitered door & drawer fronts utilizing the MP600/MP6000 Series of miter profiles. • 1½" [38.1mm] wide mitered profiles can accept up to a ¾" [19.1mm] radius. • Mitered profiles 2¼" [57.2mm] to 4½" [114.3mm] wide can accept up to a 1" [25.4mm] radius.
---	-------------------------	---

G

Convex/Concave Options (Chapter D)

1	Convex/Concave	Outside Radius Corners are not available on curved convex/concave products.
---	----------------	---

Profile Options (Chapter E)

1	AMOSE	Applied molding outside edge profiles are not available with outside radius corners.
2	MP700 and MP900 Series	Outside radius corners are not an option.

Sizes/Dimensions

1	Drawings Scale	Outside Radius Corner drawings are shown at full scale.
---	----------------	---

Outside Radius Corners - END

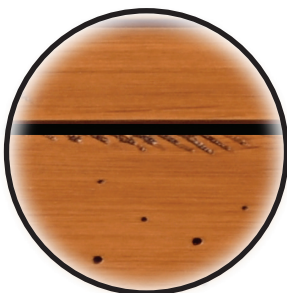
► For PRICING ► See Section **G.13** in our current Wholesale Pricing Catalog.

Simulated Distressing

Wear Marks



Rasp Marks



Simulated Distressing Options

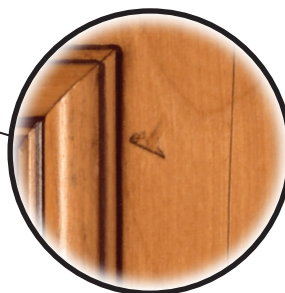
Simulated Distressing options are individually chosen in a **Light** or **Heavy** pattern and are placed randomly on the face of the product to give an aged appearance.

Options:

- Screw Impressions
- Nail Impressions
- Wear Marks
- Nicks
- Wormholes
- Cracks
- Rasp Marks
- Dents



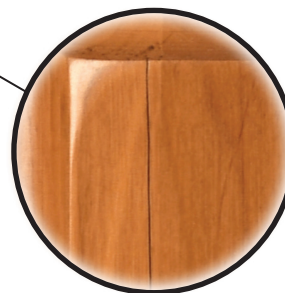
Nail Impressions



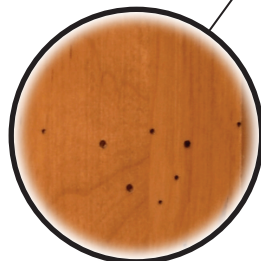
Nicks



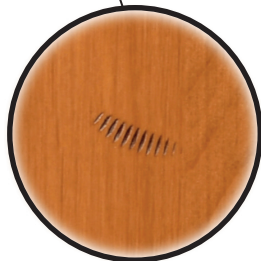
Cracks



Wormholes



Screw Impressions



► For PRICING ► See Section **G.14** in our current Wholesale Pricing Catalog.

Distressing (Simulated)

Design Options

Simulated Distressing Options

	Light	Heavy		Light	Heavy
Screw Impressions	SD10	SD11	Worm Holes	SD50	SD51
Nail Impressions	SD20	SD21	Cracks	SD60	SD61
Wear Marks	SD30	SD31	Rasp Marks	SD70	SD71
Nicks	SD40	SD41	Dents	SD90	SD91

Material Compatibility

	Solid Wood	Veneer (MDF Core Plywood)	Veneer (Veneer Core Plywood)	Raw MDF
Screw Impressions	X	X	X	
Nail Impressions	X	X	X	
Wear Marks	X			X
Nicks	X	X	X	
Worm Holes	X	X	X	
Cracks	X	X	X	
Rasp Marks	X			
Dents	X	X	X	

Ordering & Pricing Notes: "Simulated" Distressing

Ordering Guidelines

1	Order Forms	Applicable order forms will include space to indicate your chosen option(s).
Pricing		
1	Pricing	Please see <i>Section G.14</i> of our current Wholesale Pricing Catalog.

Technical Notes: "Simulated" Distressing

Finish Options (Chapter R)

1	Glazing	Selecting a glaze to compliment your finish will enhance the distressed detail. Please see <i>Section R.3</i> for more information.
---	---------	---

Material Options

1	Material Availability	Simulated Distressing is not available on any product less than 1/8" thick.
		All Simulated Distressing options are available on all solid wood components.
		Simulated Distressing is available on veneer components. • Products that are entirely or partially composed of thin veneers are available with all distressing options on their veneer portions only, except Wear Marks, and Rasp Marks.
		Raw MDF & Raw MDF-MR products are only available with Wear Marks, as the other options have a tendency to fracture the MDF material.

Miscellaneous

1	Placement	Simulated Distressing options are randomly placed on the <i>face of the product only</i> .
2	Intensity Options	Light or Heavy intensity is available and <u>refers to the quantity of marks</u> applied to the product. • Intensity can be varied between options.
3	Depth of Marks	When applying distressing marks to different wood species, softer woods like Alder or Pine tend to be easier to distress more deeply than Maple or Hickory. WalzCraft is aware of this and tries to adjust the distressing technique to achieve the same look and depth of distressing regardless of species.

Simulated Distressing - END

► For PRICING ► See *Section G.14* in our current Wholesale Pricing Catalog.

Design Options

Distressing (TexGrain)

TexGrain Distressing - Wire Brush "Look"



Signature Series S879 Highland shown.

Ordering & Pricing Notes: TexGrain Distressing

Ordering Guidelines

1	Order Forms	Applicable order forms will include space to indicate your chosen option(s).
---	-------------	--

Pricing

1	Pricing	Please see <i>Section G.14</i> of our current Wholesale Pricing Catalog .
---	---------	--

Technical Notes: TexGrain Distressing

Cabinet Door & Drawer Front Options (Chapter B)

1	Door and Drawer Front Style Availability	Available with square door and drawer front styles that have straight stiles and rails and door styles consisting of solid slabs. Example: Style 10, 10M, 10FM, 1270, 500, 34SQA , etc. Doors styles can include straight center stiles and/or rails. Example: Style 1010, 1010M, 8000, 8000M . Not available with door styles containing any veneer components, shaped rails, mullions or louvers.
2	Application Location	See <i>Miscellaneous</i> notes for distressing locations.

Continued on next page...

► For PRICING ► See *Section G.14* in our current Wholesale Pricing Catalog.

Technical Notes: TexGrain Distressing...continued

Accent Component Options (Chapter O)

1	Product Compatibility	Available with stock size square legs/posts (<i>website</i>), custom size square legs/posts (O.3) and column wraps - square (O.5). • TexGrain will be applied to all four sides. It will not be applied to the ends.
---	-----------------------	---

Cabinet Accessory Options (Chapter M)

1	TexGrain Distressing and Cabinet Accessory Option Availability	Only available on Style 170 Upper Cabinet valance with a D66 outside edge profile.
		Only available on Style WVR210 Mortise & Tenon Valance. See <i>Profile</i> notes for profile availability.
		Only available on Style A Knick Knack Shelves with a D66 outside edge profile.
		Only available with Model C and Model F Appliance Panels. See <i>Profile</i> notes for profile availability.
		Available on Glued-Up Panels (GUP) & Center Panels Only (CPO). See <i>Profile</i> notes for profile availability.

Convex/Concave Options (Chapter D)

1	Curved Products	TexGrain Distressing is not compatible with convex/concave products.
---	-----------------	--

Design Options (Chapter G)

1	Glass & Wire Mesh	Designer Glass (G.1), Leaded Glass (G.2), and Wire Mesh (G.4) can be used in conjunction with TexGrain Distressing.
2	Center Panel Face Rout	CPFR 400, 500, 1100, 1600, 3200 and 3300 are compatible with TexGrain Distressing. No distressing will be applied inside the rout/groove. See <i>Section G.7</i> .
3	Simulated Distressing	Not compatible with Simulated Distressing.
4	Profiled Stock	Available with Profiled Stock (G.16). See <i>Profile</i> notes for profile availability.
5	Continuous Grain - End Matched Pattern	TexGrain Distressing is compatible with our Continuous Grain option. Continuous Grain - End Matched Pattern refers exclusively to the matching of grain in the direction of the grain.

Drawer Box Options (Chapter H)

1	Drawer Boxes	Drawer boxes are not available with TexGrain Distressing.
---	--------------	---

Face Frame Options (Chapter J)

1	Face Frame Stock	Only available with the straight/square FS100 face frame stock (J.1).
		Beveled and beaded face frame stock FS101, FS102, FS103, FS104, FS105, FS106, FS107 and FS108 from <i>Section J.1</i> and Beaded Applied Molding from <i>Section J.5</i> are not compatible with TexGrain Distressing.
2	Assembled & RTA Face Frames	Assembled and RTA face frames (J.2) are available with TexGrain Distressing only when using square face frame stock FS100 (J.1) . All face frame configurations are available (J.3).
3	Square/Tapered Feet	Only available with square foot option SFO100 (J.3) .
4	Miscellaneous Joinery	Available with all Miscellaneous Joinery options shown in <i>Section J.4</i> .
5	Inset/Pre-Fit Doors	Inset/Pre-Fit doors and drawer fronts (J.6) are available with TexGrain Distressing.
6	Cabinet Fillers	Only available with cabinet filler FLR100 (J.8) .
7	Application Location	Face frame stock and assembled & ready to assemble face frames will have TexGrain distressing applied to the face only. No edges or backs will be distressed.

Finish Options (Chapter R)

1	Finish Types	Available with a Natural/Clear Coat (<i>no stain</i>), Spray No Wipe Stains and SolidTone WoodGrain finishes. • Applying a finish to TexGrain Distressing will alter the finish color slightly. • We recommend ordering a sample prior to placing your final order. • See <i>Chapter R</i> for more information on finish types.
2	Seal Sanding	The seal sanding process could potentially expose raw wood at random places across the wood's surface due to the TexGrain Distressing process raising the grain fibers.

Functional Options (Chapter F)

1	Functional Options	TexGrain Distressing is available when using these Functional Options: • Hinge Boring (F.1) • Miscellaneous Joinery (F.2) • Joint Assembly Methods (F.3) • Half Lap Edges (F.4) • Lazy Susan Door Joints (F.6)
2	Hand & Finger Pull Routs	TexGrain Distressing is only available with Finger Pull Routs FP100 and FP200 (F.7) .

Continued on next page...

► For PRICING ► See *Section G.14* in our current Wholesale Pricing Catalog.

Design Options

Distressing (TexGrain)

Technical Notes: TexGrain Distressing...continued

Material Options

1	Solid Wood	TexGrain Distressing is only available on solid wood.
		Not available with veneer or raw MDF products.

Miscellaneous

1	Application Location	Traditional mortise & tenon doors and drawer fronts will have distressing applied to the face of the panel, the face of the stiles and rails and the outside edge. The inside edge of the stiles and rails and the backs will have no distressing applied.
		Mitered and French Mitered doors and drawer fronts will have distressing applied to the face of the panel, the face and inside edge of the stiles and rails and the outside edge. The backs will have no distressing applied.
		Slab doors and drawer fronts will have distressing applied to the face and outside edge. The backs will have no distressing applied.

Molding Options (Chapter N)

1	Moldings	Available with Crown moldings #1672, #1673 and #1915.
---	----------	---

Passageway Door Options (Chapter C)

1	Passageway Door Style Availability	Available with square door styles that have straight stiles and rails only. Example: Style 8505 .
		Door styles can include straight center stiles and/or rails. Example: Style 8500 .
		Not available with door styles containing any veneer components or shaped rails.

Profile Options (Chapter E)

1	Stile & Rail Profiles	Only available with the following Traditional stile & rail profiles: SR100, SR104, and SR123 (E.1) .
		Only available with the following Old World stile & rail profiles: SR195 (E.3) .
		Only available with the following Miter stile & rail profiles: MP600, MP602, MP608, MP612, MP616, MP617, MP624, MP628, MP638, MP640, MP646, MP675, MP676 (E.9) .
2	Center Panel Profiles	Standard Center Panel profiles PR308-03 and PR308-05 can be used (E.12) .
		Available with the RVSCP-PR324 (Reversed Solid Center Panel) profile (E.13) .
		Old World Center Panel profiles OWPR508-03 and OWPR508-05 can be used (E.14) .
3	Outside Edge Profiles	Available with the D66 outside edge profile only (E.15) .
4	Additional Profiles	Please contact our Customer Support Team to inquire about all other profiles not listed above.

Sizes/Dimensions

1	Minimum Sizes	The same minimum sizes noted for the individual compatible products can be used.
2	Maximum Size	The maximum width for any individual part with vertical grain is 35" [889.0mm]. The maximum height for any individual part with horizontal grain is 35" [889.0mm]. This includes center panels, slab doors and drawer fronts, Glued-Up Panels, etc.

Wainscot Options (Chapter Q)

1	Wainscot Panel Style Availability	Available with wainscot panel styles that have straight stiles and rails only. Example: Style 10W .
		Styles can include straight center stiles and/or rails. Example: Style 8000W .
		Not available with styles containing any veneer components or shaped rails.
2	Tongue & Groove Wainscot	Available with Tongue & Groove wainscot molding #1665 only (Q.4) .

Wood Species Options (Chapter S)

1	Wood Species	Available in all grades and cuts of the following species: Alder, Cherry, Hickory, Mahogany, Pine, Poplar, Oak-Red, Oak-White and Walnut. Please submit all other requests to our Customer Support Team.
---	--------------	--

TexGrain Distressing - END

► For PRICING ► See Section **G.14** in our current Wholesale Pricing Catalog.

Laser Engraving



Ordering & Pricing Notes: Laser Engraving

Ordering Guidelines

1	Order Forms	Please contact our Customer Support Team with your laser engraving requests.
2	Ordering Information	Images need to be submitted in one of the following formats: EPS (vector art preferred), high resolution JPEG or TIF files. (JPEG and TIF files must be at least 600 DPI.)
		Due to variations in image designs, we will provide you with a CAD drawing and a price quote.
		An approval signature to proceed will be required before an order can be placed.

Pricing

1	Pricing	Please see <i>Section G.15</i> of our current Wholesale Pricing Catalog .
---	---------	--

Technical Notes: Laser Engraving

General Information (Chapter A)

1	Sanding	The face of the product will be sanded to 220 grit prior to engraving. <i>Additional sanding after engraving is not recommended.</i>
---	---------	--

Sizes/Dimensions

1	Maximum Size	Maximum part size for any image is 24" wide x 36" high.
---	--------------	---

Wood Specie Options (Chapter S)

1	Recommended Species	All solid wood species are available with laser engraving, but the following are most suitable: • Alder, Cherry, Maple, Red Birch and Walnut. • Baltic Birch plywood is also an available option.
---	---------------------	---

Laser Engraving - END

► For PRICING ► See *Section G.15* in our current Wholesale Pricing Catalog.

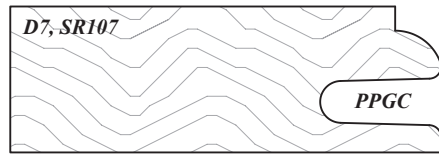
Design Options

Profiled Stock

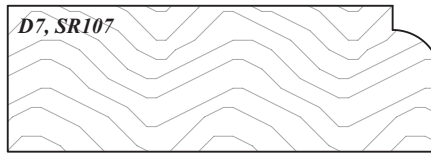
****Add a profile to customize stock for use as Fillers, Countertop Edging and Casing or Base Moldings.****

SRP100

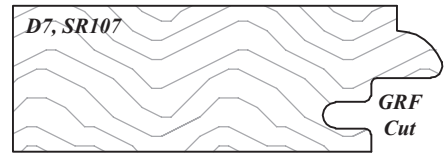
Stile & Rail Profiled Stock (SRP)



SRP100
Includes Panel Plow Groove Cut (PPGC)



SRP100-NPC
No Panel Plow Groove Cut (PPGC)



SRP100-GRF
Includes GRF Cut (Cut for Glass).

CPP100

Center Panel Profiled Stock (CPP)



CPP100
Includes Relief Cut



CPP100-NRC
No Relief Cut

PS100

Profiled Stock (PS)



PS100
Shown with Misc. Joinery Option MJ3

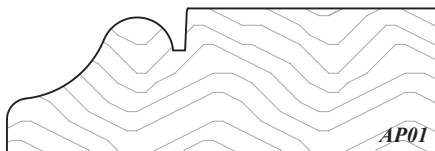
Use **PS100** when applying a Miscellaneous Joinery option to one straight line long edge, or when combining one or more Joinery Options and/or Profiles on the same piece.



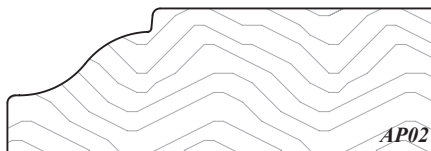
PS100
Shown with D97 and SR107

AP100

Accent Profiled Stock (AP)



AP100
Shown with Accent Profile AP01



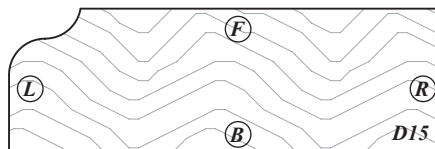
AP100
Shown with Accent Profile AP02



AP100
Shown with Accent Profile AP03

OEP100

Outside Edge Profiled Stock (OEP)



OEP100
Shown with Outside Edge Profile D15

F = Face/Front
B = Back
L = Left
R = Right

► For PRICING ► See Section **G.16** in our current Wholesale Pricing Catalog.

Profiled Stock

Design Options

Ordering & Pricing Notes: Profiled Stock

Ordering Guidelines

1	Order Forms	Please use <i>Face Frame Stock Order Form (E•Z Form #9)</i> .
Pricing		
1	Pricing	Please see <i>Section G.16</i> of our current Wholesale Pricing Catalog .

Technical Notes: Profiled Stock

Finish Options (Chapter R)

1	Finishing	Profiled stock will be stained and sealed on two sides and all edges, and top coated on the face and all edges.
---	-----------	---

Design Options (Chapter G)

1	Part # SRP100 • Stile & Rail Profiles	Available with Traditional, Old World-Traditional, Mitered and Old World-Mitered stile & rail profiles shown in <i>Sections E.1, E.3, E.9, E.10, E.11</i>. Profiles are available as follows: • <i>With</i> a center panel plow groove cut (PPGC). Order using part #SRP100. • <i>Without</i> a center panel plow groove cut (PPGC). Order using part #SRP100-NPC. • <i>With</i> a GRF cut (cut for glass). Order using part #SRP100-GRF. ◦ Designed for use with 1/8" glass and rubber retainer. See <i>Section B.12</i> for more information. Series MP600/MP6000 mitered stile & rail stock is available in widths up to 6" [152.4mm]. Series MP700 & MP900 mitered stile & rail stock is only available in the widths shown in <i>Sections E.10 & E.11</i>. Applied to one straight line edge only.
2	Part # CPP100 • Center Panel Profiles	Available with center panel profiles shown in <i>Section E.12</i>. Profiles are available as follows: • <i>With</i> the relief cut. Order using part #CPP100. • <i>Without</i> the relief cut. Order using part #CPP100-NRC (no relief cut). Applied to one straight line edge only.
3	Part # OEP100 • Outside Edge Profiles • Molder Edges (ME)	Available with outside edge profiles shown in <i>Section E.15</i> (not available with applied molding edges.). Applied to one straight line edge only. For solid wood stock with square edges, please order FS100 found in <i>Section J.1</i>.
4	Part # AP100	Available with accent profiles AP01, AP02 or AP03 as shown on the preceding page. Applied to one straight line edge only. Available on solid wood and MDF only.
5	Part # PS100	Use PS100 when applying a miscellaneous joinery option from <i>Section F.2</i> or when needing more than one profile on the same piece. Available with the following: • Stile & rail profiles as defined above (<i>Sections E.1, E.3, E.9, E.10, E.11</i>). ◦ MP642, MP644 and MP645 can only be applied to one long edge. • Center panel profiles (<i>Section E.12</i>). • Outside edge profiles (<i>Section E.15</i>). • Accent profiles (<i>Section G.16</i>) • Miscellaneous joinery options (<i>Section F.2</i>) Profiles can only be applied to the two long edges. See our website: Resources/Technical Information for compatibility charts defining profile widths and compatibility between outside edge profiles (including MEs) and stile & rail profiles (traditional and mitered).

Profile Options (Chapter E)

1	Profile Placement	Please see OEP100 for placement of profiles and/or joinery options for profiled stock, and reference F=Face/Front, B=Back, L=Left or R=Right when ordering. <i>The "Ends" cannot be profiled.</i>
---	-------------------	--

Continued on next page...

G

Design Options

Profiled Stock

Technical Notes: Profiled Stock...continued

Sizes/Dimensions

1	Thickness	OEP100: Available in ½" [12.7mm], ¾" [19.1mm] and 1" [25.4mm] thicknesses. • ½" [12.7mm] thickness only available with D7, D32, D33 .
		CPP100, SRP100, PS100: Available in ¾" [19.1mm] and 1" [25.4mm] thicknesses.
		AP100: Available in ⅝" [15.9mm], ¾" [19.1mm] and 1" [25.4mm] thicknesses.
		For thicknesses other than those listed, please contact our Customer Support Team.
2	Width	Profiled stock is available in a minimum width of a 1½" [38.1mm] and a maximum width of 9" [228.6mm].
		The minimum distance for the flat surface in addition to profile width for any profiled stock is ⅜" [9.5mm]. For your reference, you can access the Profile-Reveal Widths chart on our website: Resources/Technical Information .
3	Length	9" [228.6mm] Maximum Width: WalzCraft makes every attempt to produce these parts from one solid piece of wood. Due to lumber availability and/or wood species, widths under 9" [228.6mm] may need to be made from two or more edge glued pieces. For widths over 9" [228.6mm], please refer to our GUPFS product found in Section M.16 .
		Available in 8' [2438.4mm] Lengths, Cut-to-Length and Random Lengths.
		The minimum length for Cut-to-Length pieces is 3" [76.2mm].
		Random Length sizes vary between 36" - 96" [914.4mm - 2438.4mm]. When measured, we round down to the next nearest ½ foot. Minimum quantity of 200 lineal feet.
		Solid wood profiled stock has a standard length of up to 96" [2438.4mm]. Lengths greater than 8' [2438.4mm] are subject to availability. <i>Please note that the choice of wood species and grade can impact the availability of lengths greater than 8' [2438.4mm].</i>

Profiled Stock - END

[illegible]

What is Grain and Color Coordination?

“Grain and Color Coordination” allows you to choose the level of matching done between wood veneer components adjacent to one another.

The options for Grain and Color Coordination are as follows:

1. None
2. Continuous Grain Match

Note: The default option for grain and color coordination will be **Option #1: None**, but upon request, WalzCraft will manufacture wood veneer components where special attention is paid to the grain and color of adjacent products.

Grain and Color Coordination Terminology

Sheet: Refers to a piece of veneer, or to a piece of veneer that has been pressed onto a core material. Products such as doors, drawer fronts, fillers, and end panels are cut from sheets. WalzCraft stocks 4'x8' sheets for basic veneer products, but also works with vendors to obtain sheets of various sizes when projects require them.

Adjacent: A veneer product is adjacent to another veneer product when the installed position in a completed project places one edge of a product within a short distance, usually a few millimeters, from one edge of another product. Adjacent products can be above, below, left or right relative to another product.

Continuous Grain Match (CGM): Refers exclusively to the matching of grain in the direction of the grain. The most common application for **CGM** is a door with a drawer front above it, with the grain direction being vertical on both products. **CGM** is also very commonly used for banks of drawer fronts when the grain is vertical.

Standard or Reconstituted Veneer Products

WalzCraft's Grain and Color Coordination options are most effective on veneer products that are Rift Sliced (Oaks), Straight Grain and Quarter Sliced. The relative straight grained appearance of all these cuts make Grain and Color Coordination options very desirable. Even Plain Sliced veneer can benefit greatly from using Grain and Color Coordination options, especially when the specie exhibits a strong grain pattern with definite cathedrals. Rotary Cut veneers benefit the least because the Rotary grain pattern sometimes lacks definition.

- **EBT201 is the only Edgeband Treatment Option** available for Grain and Color Coordination when using standard wood veneer. See **Section B.10**.
- **EBT201-R is the only Edgeband Treatment Option** available for Grain and Color Coordination when using Reconstituted wood veneer. See **Section B.11**.
- Additional custom engineering charges will be applied. To inquire, please contact our Customer Support Team.
- Drawings and order details may be emailed to: **customersupport@WalzCraft.com**
- Grain and Color Coordination products can only be shipped with the following packaging methods: **PM6, PM7, PM8, PM9, PM11, PM12**. Please see **Section A.3** for more information on packaging methods.

Continued on next page...

► For PRICING ► See Section **G.17** in our current Wholesale Pricing Catalog.

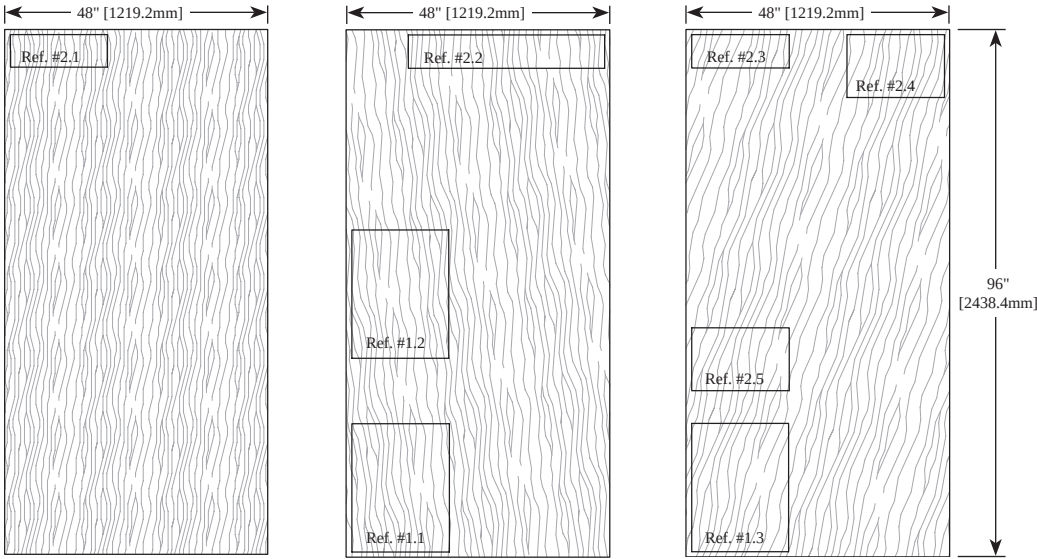
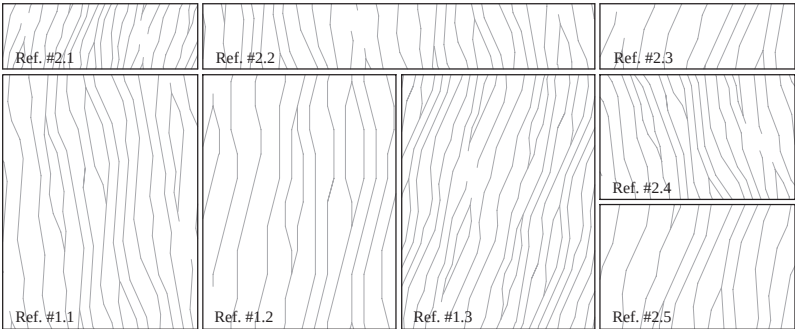
Option #1: None

- Wood veneer products will be produced with no attention paid to grain and color coordination.
- This is the most basic and therefore the least expensive grain and color coordination option.
 - Grain direction can be standard (see **Section A.4**), all vertical or all horizontal.
 - Products from the same order may be cut from multiple sheets of material. Without an effort to coordinate the color and grain, adjacent products will not have a consistent appearance.
 - Grain does not flow smoothly between adjacent products and color differences can be very noticeable.

Example of Option #1: None

In this example, the grain and color coordination option that was chosen is **#1 - None**. The grain direction for the project is vertical. Since there is no attention paid to grain and color coordination, the eight Style 60 doors and drawer fronts ended up being cut from three different sheets of material, and this will often result in apparent grain and color differences. This becomes very apparent when the choice is vertical grain.

Style 60 Doors and Drawer Fronts Configuration



Continued on next page...

► For PRICING ► See Section **G.17** in our current Wholesale Pricing Catalog.

Option #2: Continuous Grain Match (Vertical Grain)

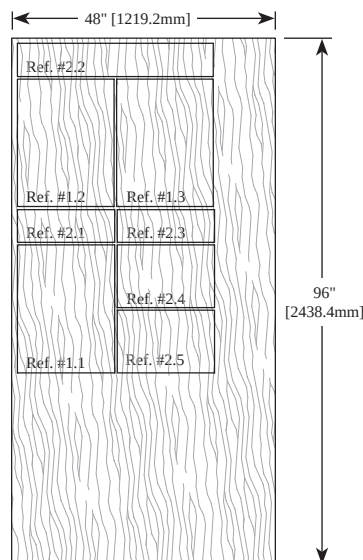
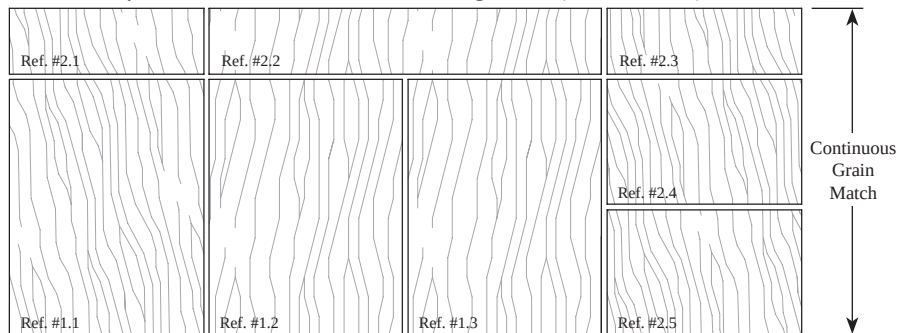
A defined group of wood veneer products will be cut from the same sheet of material, and the WalzCraft CAD and Production teams will work together to ensure that there is a Continuous Grain Match (CGM) between adjacent panels in the length of the grain.

- **Option #2 requires that WalzCraft must view a sketch or drawing of the project layout to accurately determine material requirements, so we can maintain grain match between adjacent products.**

- When submitting sketches or drawings to WalzCraft, please submit a plan view, elevation view of each wall, and elevation view of islands and/or peninsulas.
- This option ensures that adjacent products in the length of the grain will have a Continuous Grain Match (CGM).
- Grain direction must be all vertical.
- Materials are not restricted to 4'x8' sheet sizes.
- Procurement of special materials may add extra "Wait Time" days.
- Sheet sizes are dependent upon material availability which varies by species and grade.
- More costly than Option #1.

Example of Option #2: Continuous Grain Match (Vertical Grain)

In this example, the grain and color coordination option that was chosen is **#2 - Continuous Grain Match (Vertical Grain)**. The grain direction for the project is vertical. Since all eight Style 60 doors and drawer fronts ended up being cut from the same sheet of material, most grain color issues are minor. Also, since CGM has been carefully watched, the correct vertical grain match has been attained.

Style 60 Doors and Drawer Fronts Configuration (Vertical Grain)

Continued on next page...

► For PRICING ► See Section **G.17** in our current Wholesale Pricing Catalog.

Option #2: Continuous Grain Match (Horizontal Grain)

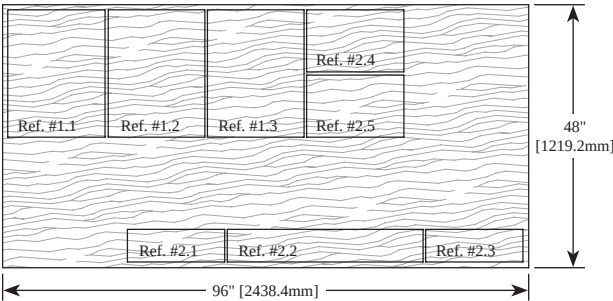
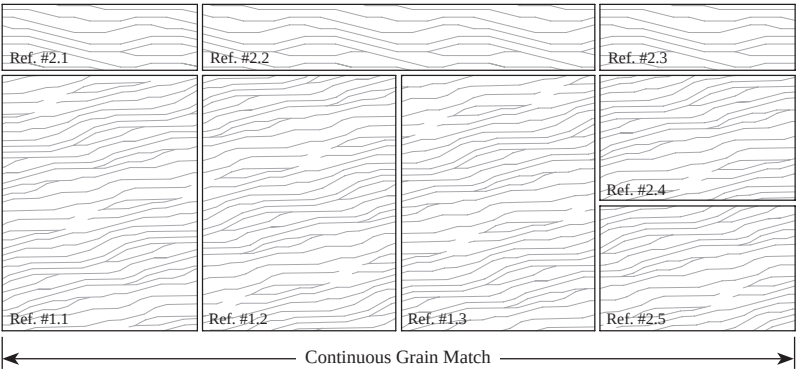
A defined group of wood veneer products will be cut from the same sheet of material, and the WalzCraft CAD and Production teams will work together to ensure that there is a Continuous Grain Match (CGM) between adjacent panels in the length of the grain.

- **Option #2 requires that WalzCraft must view a sketch or drawing of the project layout to accurately determine material requirements, so we can maintain grain match between adjacent products.**
 - When submitting sketches or drawings to WalzCraft, please submit a plan view, elevation view of each wall, and elevation view of islands and/or peninsulas.
- This option ensures that adjacent products in the length of the grain will have a Continuous Grain Match (CGM).
- Grain direction must be all horizontal.
- Materials are not restricted to 4'x8' sheet sizes.
- Procurement of special materials may add extra "Wait Time" days.
- Sheet sizes are dependent upon material availability which varies by species and grade.
- More costly than Option #1.

Example of Option #2: Continuous Grain Match (Horizontal Grain)

In this example, the grain and color coordination option that was chosen is **#2 - Continuous Grain Match (Horizontal Grain)**. The grain direction for the project is horizontal. Since all eight Style 60 doors and drawer fronts ended up being cut from the same sheet of material, most grain color issues are minor. Also, since CGM has been carefully watched, the correct horizontal grain match has been attained.

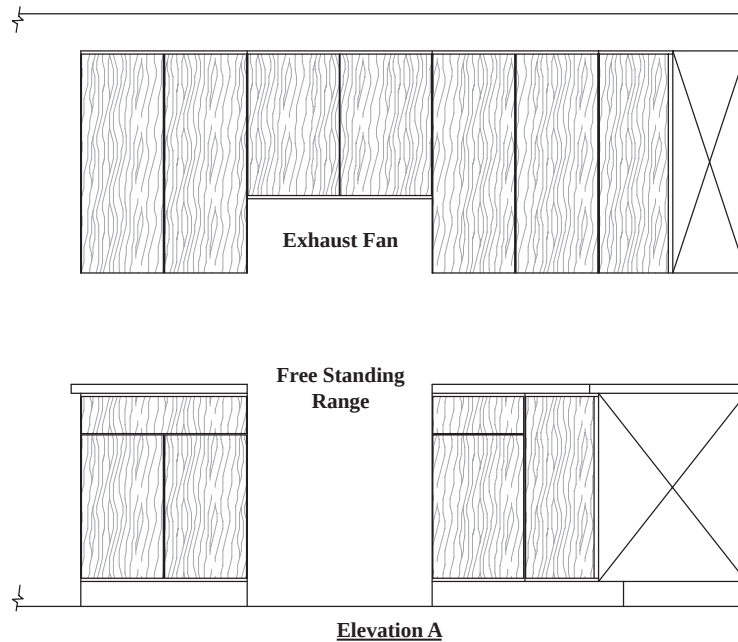
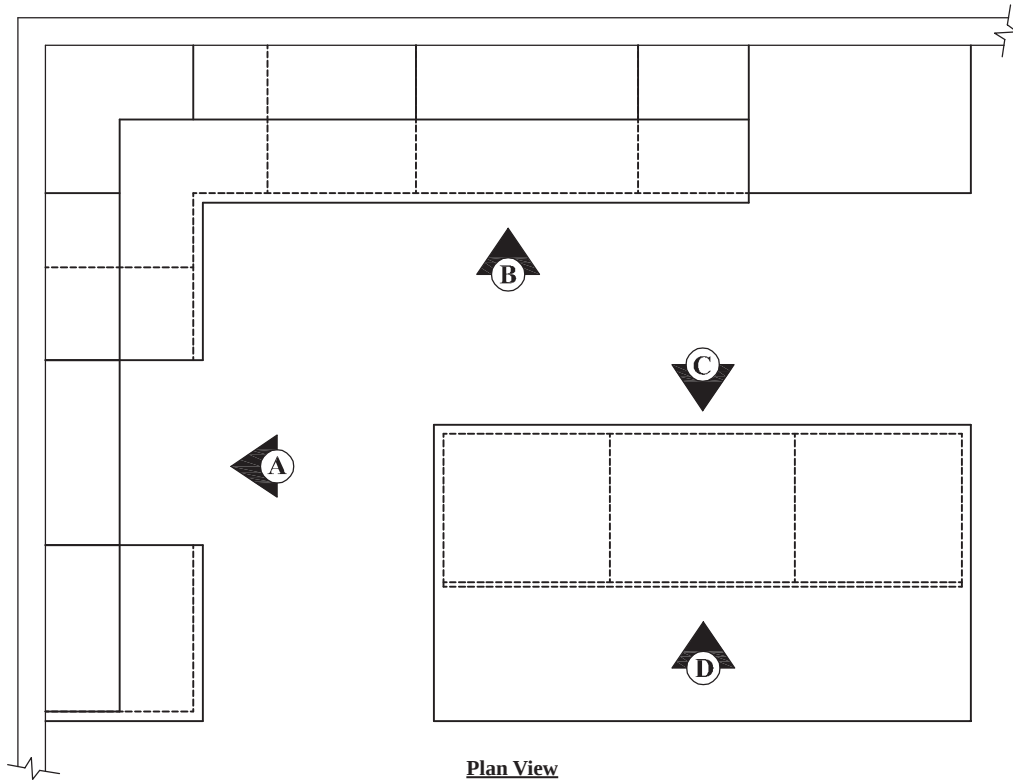
Style 60 Doors and Drawer Fronts Configuration (Horizontal Grain)



Continued on next page...

► For PRICING ► See Section [G.17](#) in our current Wholesale Pricing Catalog.

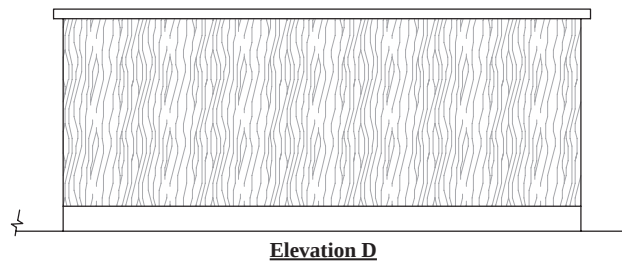
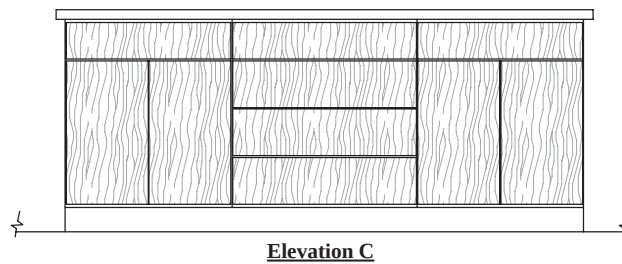
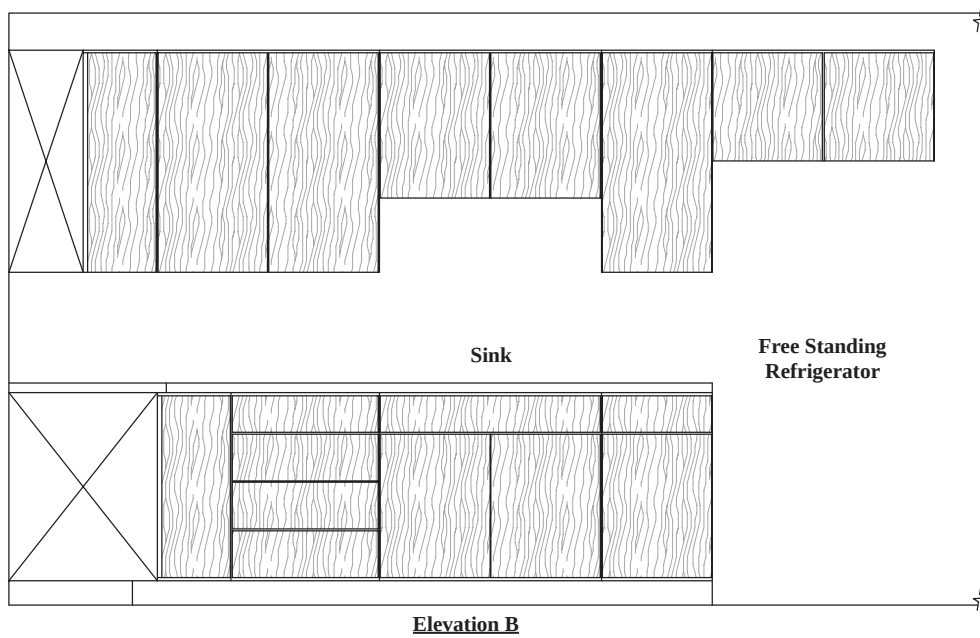
Example of Plan View and Elevations Required for Option #2 (Vertical Grain)



Continued on next page...

► For PRICING ► See Section [G.17](#) in our current Wholesale Pricing Catalog.

Example of Plan View and Elevations Required for Option #2 (Vertical Grain)...continued



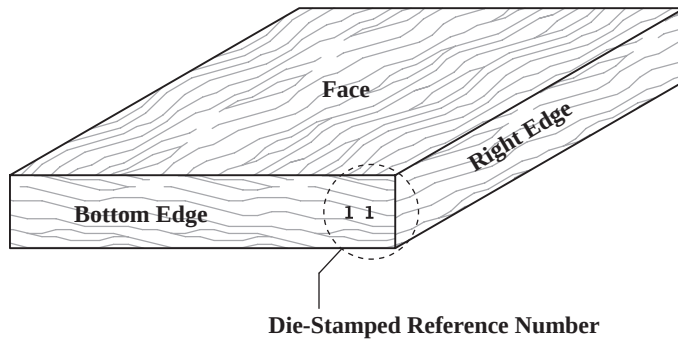
Continued on next page...

► For PRICING ► See Section [G.17](#) in our current Wholesale Pricing Catalog.

Die-Stamped for Proper Orientation

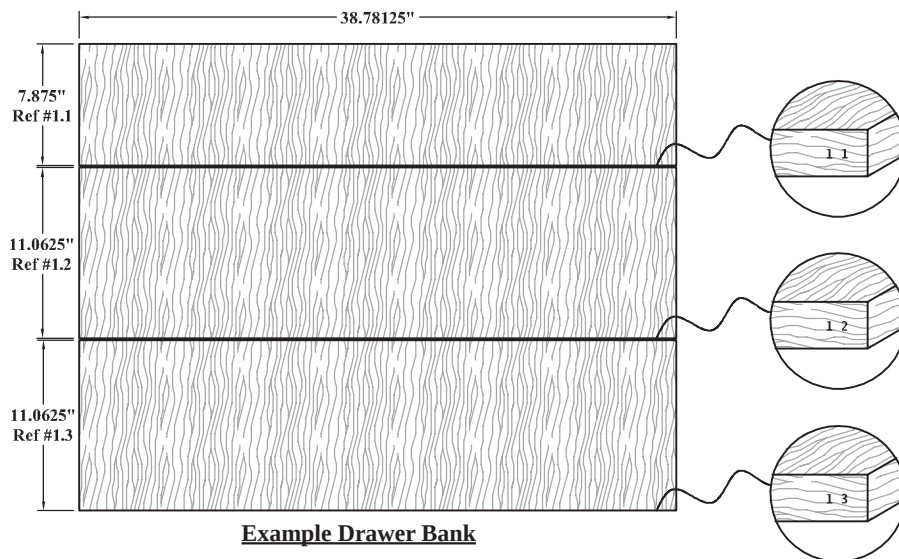
Once the Grain and Color Coordination layout has been established for the doors and drawer fronts, it becomes very important to keep track of which surface is the face and which surface is the back. Proper orientation is required as the product moves through the plant and also when the customer receives the items for installation.

- In an effort to help clarify face and grain orientation, WalzCraft has added a die-stamped reference number to these products which will match the reference number from the quote/order acknowledgements and CAD drawings that WalzCraft provides.
- WalzCraft stamps this reference number into the bottom of these products to help eliminate guesswork during production and installation.
- When oriented properly, this 1/8" high reference number will be on the bottom edge of the product (towards the right end) and when read correctly the product will be face up.
- Die-Stamped reference numbers will only be used with Grain and Color Coordination Option #2.
- *If you have any questions or concerns with Grain and Color Coordination products, please contact our Customer Support Team.*

**Example of Reference Numbers from WalzCraft Paperwork**

Continuous grain
* See CAD drawing *

Ref#	Qty	Style	Width	Height
1.1	1	60 *	38.78125	7.875
1.2	1	60 *	38.78125	11.0625
1.3	1	60 *	38.78125	11.0625



Grain and Color Coordination - Veneer - END

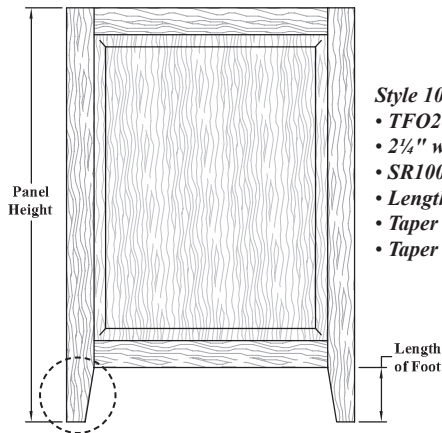
► For PRICING ► See Section [G.17](#) in our current Wholesale Pricing Catalog.

[illegible]

Design Options

Square/Tapered Foot Options

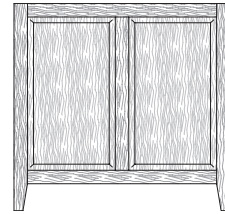
Examples: Raised Panel Doors with Tapered Foot Option (TFO200)



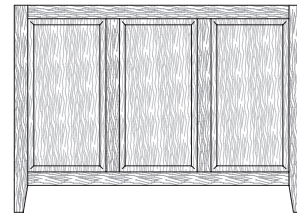
Style 10 Door Shown with:

- TFO200
- 2¼" wide stiles
- SR100
- Length of Foot = 3½"
- Taper Start Point = 0"
- Taper width = ¾"

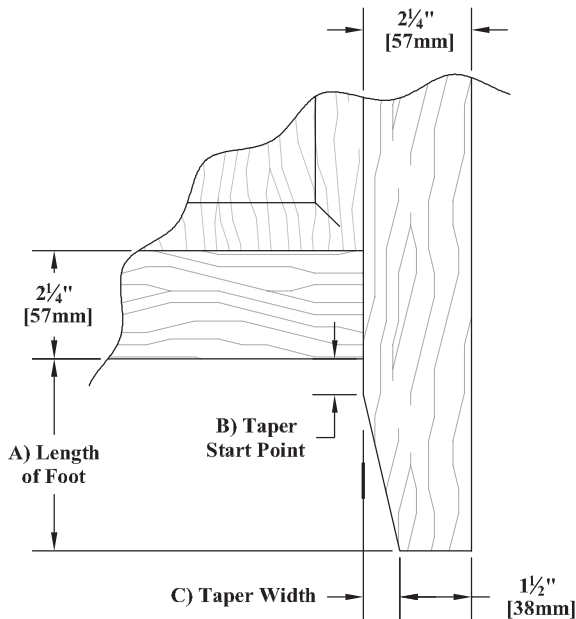
Style 1010 Door Shown



Style 8020 Door Shown

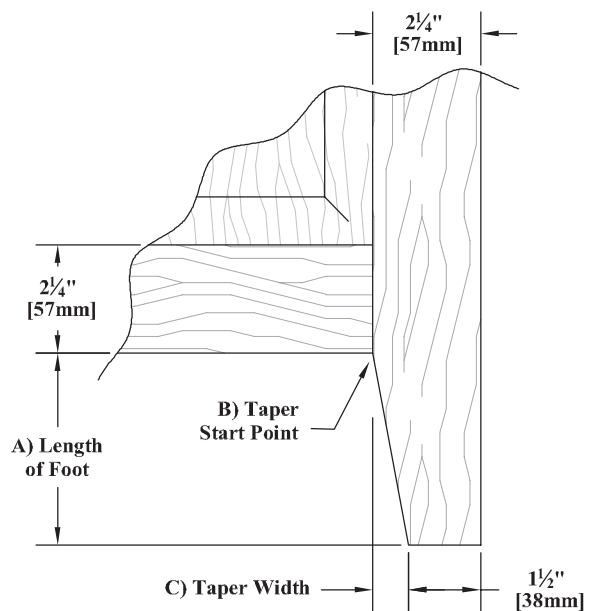


Tapered Foot Options - TFO100



Shown with foot length of 3½" [88.9mm], taper start point of ¾" [19.1mm], and taper width of ¾" [19.1mm].

Tapered Foot Options - TFO200

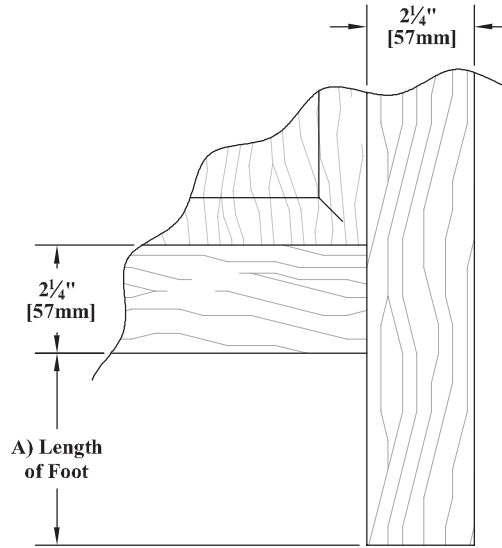


Shown with foot length of 3½" [88.9mm], taper start point of 0", and taper width of ¾" [19.1mm].

Continued on next page...

► For PRICING ► See Section **G.18** in our current Wholesale Pricing Catalog.

Square Foot Option - SFO100



Shown with foot length of 3 1/2" [88.9mm].

Ordering & Pricing Notes: Square / Tapered Foot Options

Ordering Guidelines

1	Order Forms	Please use Door Order Form (E•Z Form #2) .
		Denote SFO or TFO option in Special Instructions column on order form.
		Fax your drawings along with your order forms to our Customer Support Team or email drawings to: customersupport@WalzCraft.com .
2	Ordering Information	Specify Length of Foot: Typical lengths for this application are 3½" [88.9mm] or 4" [101.6mm].
		Taper Start Point (TFO100): Please denote dimension from bottom of door panel, as shown in the illustration on previous page. • <i>Note:</i> Taper start point for TFO200 is fixed at 0".
		Taper Width (TFO100, TFO200): Remaining flat dimension will vary with stile width.
Pricing		
1	Pricing	Please see Section G.18 of our current Wholesale Pricing Catalog .

Technical Notes: Square / Tapered Foot Options

Cabinet Door & Drawer Front Options (Chapter B)

1	Available Door Styles	The Square and Tapered Foot options are available with all traditional mortise & tenon constructed raised and flat panel doors from Sections B.1 and B.3 .
2	Location	These options are available on the left and right stiles only.

Profile Options (Chapter E)

1	Stile & Rail Profiles	Only available with the SR100 stile & rail profile.
2	Outside Edge Profiles	Only available with the D7 outside edge profile.

Sizes/Dimensions

1	Door Panel Height	When applying the Square or Tapered Foot options to a door panel, the door height must include the length of the foot, as shown in the Style 10 illustrated on previous page.
2	Maximum Foot Length	The maximum foot length is 10" [254.0mm].
3	Width of Foot	The width of the foot at the Taper Start Point will be equal to the overall stile width.
4	Standard S/R Width	Standard S/R width for traditional mortise & tenon constructed doors is 2 1/4" [57.2mm].

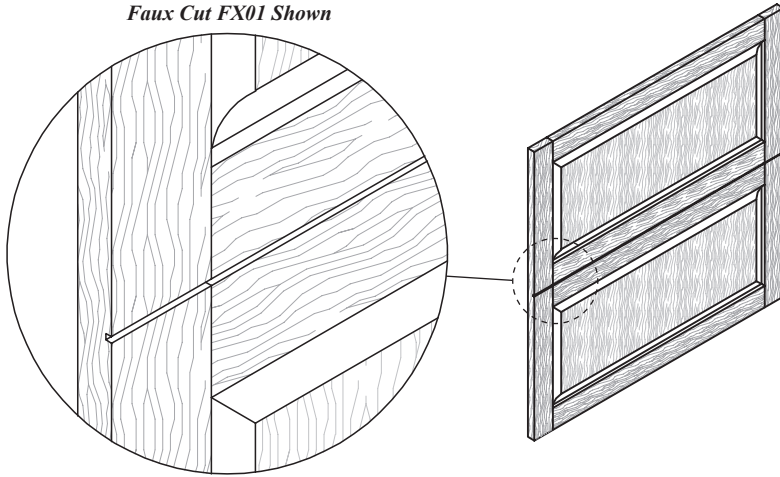
Square/Tapered Foot - END

► For PRICING ► See **Section G.18** in our current Wholesale Pricing Catalog.

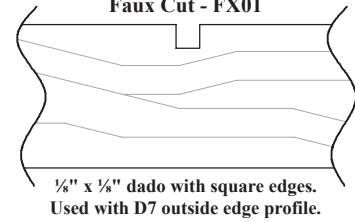
Faux Cut (Saw Kerf)

A **Faux Cut** is a dado groove that simulates a gap between two doors or drawer fronts. Applied horizontally or vertically, this groove allows you to install one large door or drawer front while giving the appearance of two smaller doors or drawer fronts.

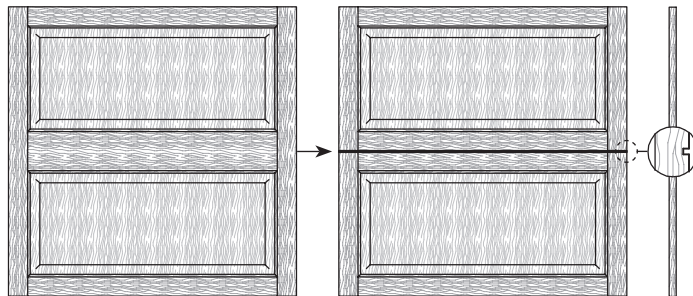
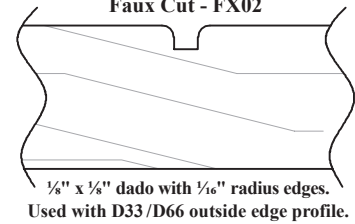
Faux Cut FX01 Shown



Faux Cut - FX01



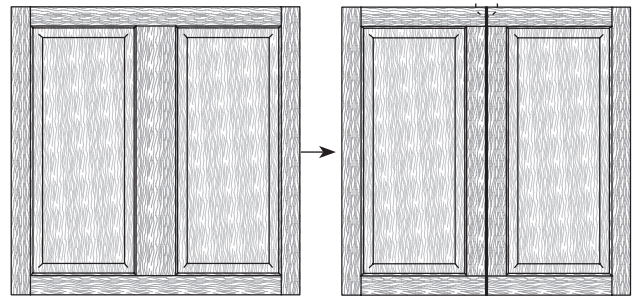
Faux Cut - FX02



Without Faux Cut

With Faux Cut

Example: Style 8000 door shown without and with Faux Cut.
Horizontal dado simulates the look of two Style 10* drawer fronts.

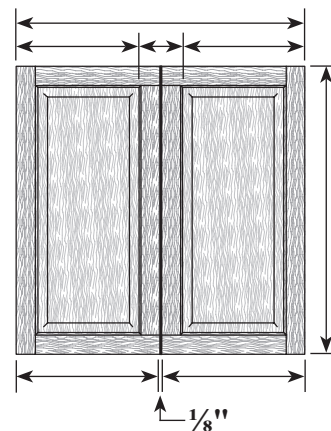
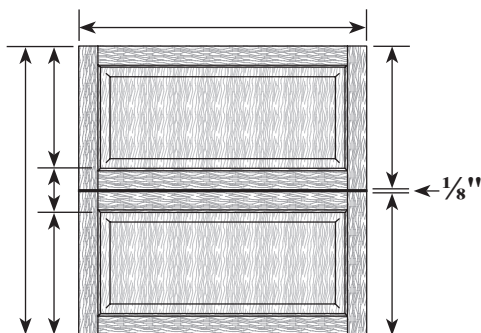


Without Faux Cut

With Faux Cut

Example: Style 1010 door shown without and with Faux Cut.
Vertical dado simulates the look of two Style 10 doors.

Important Dimensions



Continued on next page...

► For PRICING ► See Section **G.19** in our current Wholesale Pricing Catalog.

Faux Cut

Design Options

Ordering & Pricing Notes: Faux Cut (Saw Kerf)

Ordering Guidelines

1	Order Forms	Please use Door and/or Drawer Front Order Forms (E•Z Forms #2 and #3) .
2	Required Information	Fax your drawing with all relative dimensions, along with your order forms, to our Customer Support Team or email drawings to: customersupport@WalzCraft.com .
3	Faux Cut Placement	WalzCraft has six ways to specify the placement of a Faux Cut: • Centered on center rail. • Centered on center stile. • Distance from left edge of product to left edge of Faux Cut. • Distance from top edge of product to top edge of Faux Cut. • Centered horizontally on product. • Centered vertically on product.
Pricing		
1	Pricing	Please see Section G.19 of our current Wholesale Pricing Catalog .

G

Technical Notes: Faux Cut (Saw Kerf)

Cabinet Door & Drawer Front Options (Chapter B)

1	Door & Drawer Front Styles	Faux Cut FX01 - Available with all: • Traditional and French Mitered raised and flat panel door and drawer front styles. • Veneered Style 60 doors and drawer fronts. • High pressure laminate Style 2224 doors and drawer fronts. • 34SQA* and 100SQE* slab drawer fronts. Faux Cut FX02 - Available with all: • Traditional and French Mitered raised and flat panel door and drawer front styles. • 34SQA* and 100SQE* slab drawer fronts.
---	----------------------------	---

Finish Options (Chapter R)

1	Finishing	Available with all WalzCraft standard finish options.
2	3D Laminate	Not available with 3D Laminate (RTF).

General Information (Chapter A)

1	Non-Standard Part Sizes	All standard and non-standard part size rules apply. See Section A.5 for more information.
2	Ready to Assemble	Not available Ready to Assemble (RTA).

Material Options

1	Material	Faux Cut FX01 can be applied to solid wood and raw MDF as well as veneer and high pressure laminate slabs with an MDF core. Faux Cut FX02 can be applied to solid wood and raw MDF only.
---	----------	---

Profile Options (Chapter E)

1	Outside Edge Profiles	Faux Cut FX01: Only available with a D7 outside edge profile applied to perimeter of door and/or drawer front. • This Faux Cut will produce a dado with square edges that simulates the D7 edge. Faux Cut FX02: Only available with a D33 or D66 outside edge profile applied to perimeter of door and/or drawer front. • This Faux Cut will produce a dado with radius edges that simulates the D33 edge.
---	-----------------------	---

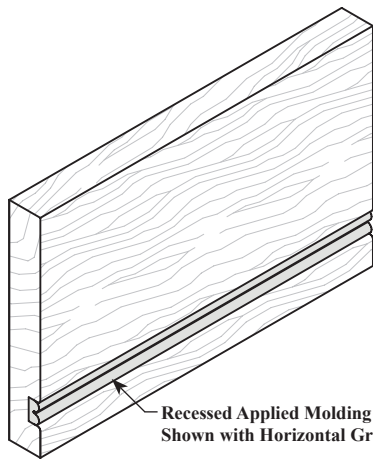
Sizes/Dimensions

1	Faux Cut Size	The Faux Cut produces a dado groove that is 1/8" wide x 1/8" deep [3.2mm x 3.2mm].
2	Thickness	Faux Cut is available on doors and drawer fronts that are 3/4" [19.1mm] and 1" [25.4mm] thick.

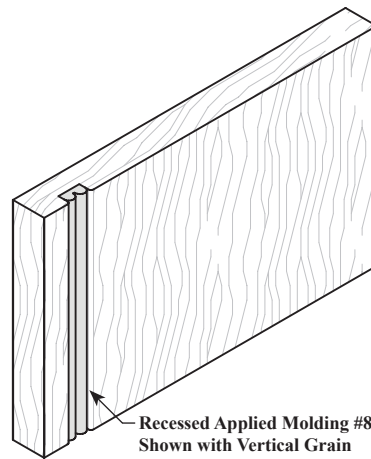
Faux Cut - END

► For PRICING ► See Section **G.19** in our current Wholesale Pricing Catalog.

Accent Recessed Applied Moldings

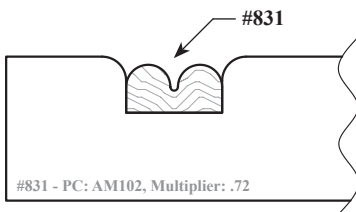


Recessed Applied Molding #831
Shown with Horizontal Grain

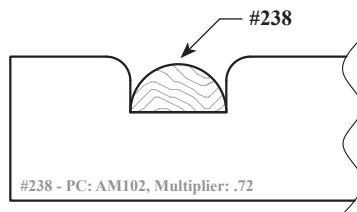


Recessed Applied Molding #831
Shown with Vertical Grain

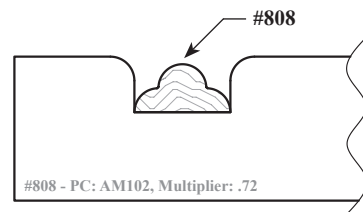
Accent Recessed Applied Moldings - Molding Insert Options



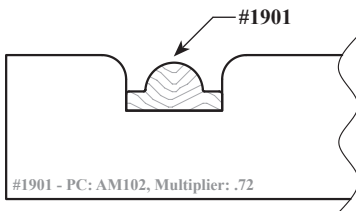
#831 - PC: AM102, Multiplier: .72



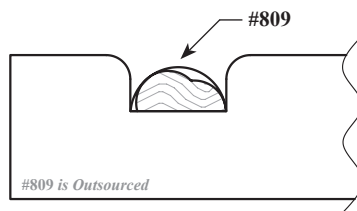
#238 - PC: AM102, Multiplier: .72



#808 - PC: AM102, Multiplier: .72



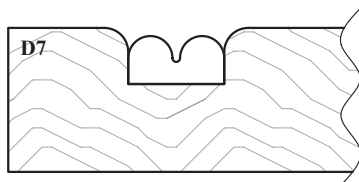
#1901 - PC: AM102, Multiplier: .72



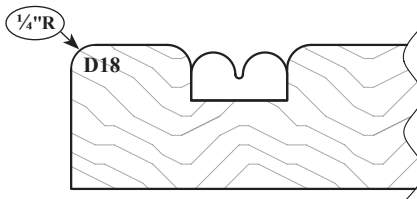
#809 is Outsourced

Shown with Outside Edge Profile D7

Accent Recessed Applied Moldings - Outside Edge Options

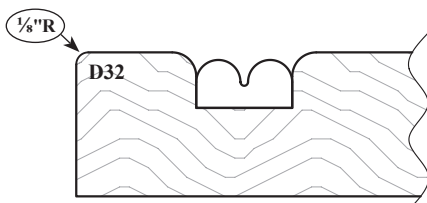


D7



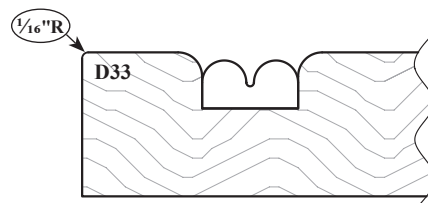
D18

1/4"R



D32

1/8"R



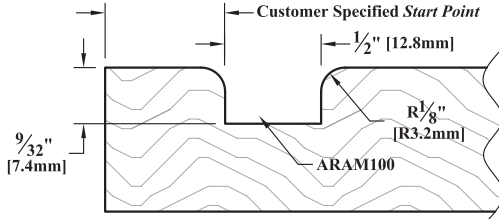
D33

1/16"R

Shown with Applied Molding #831

► For PRICING ► See Section **G.20** in our current Wholesale Pricing Catalog.

Ordering & Pricing Notes: Accent Recessed Applied Moldings**Ordering Guidelines**

1	Order Forms	Please use the <i>Door and/or Drawer Front Order Forms (E•Z Forms #2 and #3)</i> .
2	Ordering Information	To order, simply follow the step by step instructions listed below: 1) Choose the applied molding you would like recessed into your slab door or drawer front. 2) Select the wood type for your molding. 3) Specify which edge will receive the Accent Recessed Applied Molding, as viewed from the face. • Top (T), Bottom (B), Left (L) or Right (R) 4) Determine the Start Point for the Accent Recessed Applied Molding groove from the outside edge. Note: All other dimensions are fixed as shown below. 
Pricing		
1	Pricing	Please see <i>Section G.20</i> of current Wholesale Pricing Catalog .

Technical Notes: Accent Recessed Applied Moldings**Cabinet Door & Drawer Front Options (Chapter B)**

1	Door Styles	Available with: • Style 1270/1270* doors & drawer fronts • Style 34SQA* and 100SQE* drawer fronts
---	-------------	---

Design Options (Chapter G)

1	Placement	The Accent Recessed Applied Molding rout must follow the grain direction of door or drawer front. The edge receiving the Accent Recessed Applied Molding must be specified as either Top (T), Bottom (B), Left (L) or Right (R), as viewed from the face. Determine the Start Point for the Accent Recessed Applied Molding groove from the outside edge.
2	Approval Drawings	Approval drawings may be required prior to manufacturing your order.

Molding Options (Chapter N)

1	Applied Moldings	Available with applied moldings #238, #808, #809, #831, #1901.
---	------------------	--

Profile Options (Chapter E)

1	Outside Edge Profile	Available with outside edge profiles D7, D18, D32 and D33.
---	----------------------	--

Sizes/Dimensions

1	Groove Dimensions	The groove width, depth and shape are fixed. The groove width is 1/2" [12.8mm] and the groove depth is 9/32" [7.4mm].
2	Minimum Dimension	The Start Point dimension must be a minimum of 3/8" [15.9mm].
3	Thickness	Only available with 3/4" [19.3mm] and 1" [25.4mm] thick products.

Accent Recessed Applied Molding - END

► For PRICING ► See Section G.20 in our current Wholesale Pricing Catalog.

1-800-237-1326



www.WalzCraft.com

G

