



Wood Lattice Inserts



Decorative Inserts



Center Panel Face Routing



Light "Rub Through"



Simulated Distressing "Look"

Signature Series Key:
S418, S320, S402, S370, S495

Design Options - Table of Contents

Section #	Section Name/Contents	Page #
G.1	Designer Glass	G.1.2
G.2	Leaded Glass	G.2.1
G.3	Glass Shelves	G.3.1
G.4	Wire Mesh	G.4.1
G.5	Cane Center Panels	G.5.1
G.6	Lattice Center Panels & Lattice Sheet Stock	G.6.1
G.7	Center Panel Face Rout (CPFR)	G.7.1
G.8	Center Panel Face Rout Patterns	G.8.1
G.9	Panel Design Patterns	G.9.1
G.10	Drawer Front Face Rout (DFFR)	G.10.1
G.11	Stile & Rail Face Rout (SRFR)	G.11.1
G.12	Decorative Inserts	G.12.1
	◦ Peg Insert Options	G.12.1
	◦ Routed Face Options	G.12.1
	◦ Insert Patterns	G.12.2
	◦ Butterfly Insert Option	G.12.3
G.13	Outside Radius Corners	G.13.1
G.14	Distressing	G.14.1
	◦ Simulated Distressing	G.14.1
	◦ Renaissance Distressing	G.14.2
	◦ TexGrain Distressing - Wire Brush "Look"	G.14.5
	◦ Rotary Mill Mark Distressing - Barn Wood "Look"	G.14.8
G.15	Laser Engraving	G.15.1
G.16	Profiled Stock	G.16.1
	◦ Stile & Rail Profiled Stock (SRP100)	G.16.1
	◦ Center Panel Profiled Stock (CPP100)	G.16.1
	◦ Profiled Stock (PS100)	G.16.1
	◦ Accent Profiled Stock (AP100)	G.16.1
	◦ Outside Edge Profiled Stock (OEP100)	G.16.1
G.17	Grain and Color Coordination - Veneer	G.17.1
G.18	Square/Tapered Foot Options	G.18.1
G.19	Faux Cut	G.19.1
G.20	Accent Recessed Applied Moldings	G.20.1

Design Options

Designer Glass

Single Pane Designer Glass Patterns OS



Clear Hammered Shown

Glass #	Pattern Name	Glass Pattern Description
DG-05	D. S. Ground	Frosted Opaque Designer Glass (<i>Obscure</i>)
DG-10	Curaco	Corded Clear Designer Glass (<i>Obscure</i>)
DG-11	Crystal Seedy	Seeded Clear Designer Glass (<i>Obscure</i>)
DG-13	Clear GNA	Antique Clear Designer Glass
DG-14	Clear Hammered	Clear Textured Designer Glass with Hammered Pattern (<i>Obscure</i>)
DG-15	Clear Gluechip	Clear Frosted Leaf Patterned Designer Glass (<i>Obscure</i>)
DG-26	Grey D. S.	Light Grey Tinted Glass
DG-43	Clear Wave	Clear Wave Patterned Glass (<i>Obscure</i>)
DG-58	Clear Baroque	Clear Textured Swirl Patterned Glass (<i>Slightly Obscure</i>)
DG-60	Clear English Reeded	1/2" Reeded Patterned Designer Glass (<i>Obscure</i>)
DG-BEV	Clear Bevel	Single Pane Bevel Glass
DG-MIR	Mirror	Clear Mirror
DG-CLDS	Clear D. S.	Clear Double Strength Glass



Clear Wave Shown

WalzCraft's glass is not considered safety glass (i.e. tempered, laminated, etc.) and should not be used where safety glass is required.

**** Please see our Website at www.WalzCraft.com for color photos of all Designer Glass Patterns installed in frame only doors. ****

Ordering & Pricing Notes: Designer Glass

Ordering Guidelines

1	Ordering (With a Door)	Please use Door Order Form - “Advanced Version” (E•Z Form #2) . <ul style="list-style-type: none">• Check box to include Glass Retainer/Color or choose “None” in the designated space provided.• Indicate your chosen designer glass pattern (ex: DG-05) in the designated space provided.• Denote door quantity, style, width & height.• Check the “Frame Only” box or indicate the Mullion Lite Pattern and number of lites.• Denote “Designer Glass” in the “<i>Special Instructions</i>” column and row corresponding to the door requiring glass.
		For single or multiple opening frame only doors and single or multiple opening mullion doors with standard lites, if wanting to order designer glass from WalzCraft with your door, WalzCraft will calculate glass size based on your door specifications. This applies to doors with straight stiles & rails resulting in square or rectangular shaped glass only.
		WalzCraft does not calculate glass size for frame & mullion doors with true divided lites or frame only doors with shaped stiles or rails. For these styles we recommend waiting until you receive your door, then take it to your local glass supplier to have your glass cut to fit each opening.
2	Ordering (Without a Door)	Please use Molding & Miscellaneous Order Form (E•Z Form #5) . <ul style="list-style-type: none">• Indicate your quantity and your chosen designer glass pattern (ex: DG-05).• Denote width x height (ex: 18"W x 26"H or 457.2mm x 660.4mm) in the “<i>Description</i>” column.
		When communicating dimensions, no adjustment is made to the size you provide. To ensure consistency, order exact size needed.
Pricing		
1	Pricing	Please see Section G.1 of our current Wholesale Pricing Catalog .

Technical Notes: Designer Glass

Cabinet Door & Drawer Front Options (Chapter B)

1	Rubber Glass Retainer	Rubber retainer is not automatically included with your frame and / or glass order. The retainer must be ordered separately, simply check the box on the order form to indicate your color preference.
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Dealer Aid Options (Chapter T)

1	Samples	Please see Product Samples (Section T.2) for glass sample sets.
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Continued on next page...

OS = Product outsourced from other vendor.

► For **PRICING** ► See **Section G.1** in our current Wholesale Pricing Catalog.

Technical Notes: Designer Glass...continued

General Information (Chapter A)

1	Shipping	Glass ships to you directly from manufacturer.
		<p>Please contact WalzCraft's Customer Support Team at 1-800-237-1326 to report any damage.</p> <ul style="list-style-type: none"> • Inspect package content immediately. • If product is damaged, all packing material must be saved for UPS inspection. • Damage claims must be submitted to WalzCraft promptly.

Miscellaneous

1	Color Photos	Please refer to our website at www.WalzCraft.com for color photos of all our Designer Glass Patterns, Leaded Glass configurations and Glass Shelving options.
2	Glass Inspection	All glass is thoroughly inspected for scratches and imperfections.
3	Availability	Available independently, with Frame Only Doors or with Mullion Doors with standard lites.
		Available in 13 different patterns including mirror and beveled.
4	Sandblasting	All patterns are available sandblasted. When ordering, include "-SB" after the glass pattern number, (ex: DG-60-SB, included in sample box). Sandblasting will be applied to one face only, making the glass more obscure.
5	Irregular Shapes	Glass for doors with shaped rails that require the frame to be routed to the contour for glass is available upon special request (ex: Door Style #'s 1060, 1080, 996L/996R).
6	Beveled Glass (Clear Only)	Single pane bevel glass has an overall thickness of 1/4" with a 1/4" [31.8mm] wide beveled edge that tapers down to 1/8" thick, and is compatible with our glass GRF frame rout and rubber retainer.
		Single Pane Beveled Glass is only available in square or rectangular shapes.
7	Edges	All sharp edges are sanded smooth for easy handling and installation.
8	Installation	It will be the customer's responsibility to install the glass into the door frame. Glass ships directly to you from the glass distributor in packaging separate from the doors.
		Detailed installation instructions are included in the package.
9	Building Code Standards	<p>The installation of glass is subject to building code construction guidelines.</p> <ul style="list-style-type: none"> • WalzCraft's glass is not considered safety glass (i.e. tempered, laminated, etc.) and should not be used where safety glass is required. • It is your responsibility to ensure that the installation of WalzCraft's Designer Glass, Leaded Glass and Glass Shelves meets your building code standards.

Passageway Door Options (Chapter C)

1	Passageway Doors	Designer Glass is not available for Passageway Doors.
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Sizes/Dimensions

1	Thickness	Glass is 1/8" [3.2mm] thick and compatible with our glass frame rout (GRF) and rubber retainer.
2	Maximum Size and Pattern Direction	Designer Glass maximum width is 20" [508.0mm], maximum height is 55" [1397.0mm].
		Pattern #'s: DG-05, DG-13, DG-14, DG-15, DG-26, DG-58, DG-MIR and DG-CLDS do not have a "pattern" direction and can be turned 90° for a maximum width of 55" [1397.0mm] and maximum height of 20" [508.0mm]. For glass with dimensions exceeding these maximums, please submit inquiries to our Customer Support Team and request a quote, as additional design charges may apply.

Formulas for Designer Glass Size Calculation

- Formula used to calculate the width/height of square or rectangular shaped glass to fit a single opening WalzCraft frame with straight stile & rail parts (does not include French Miter doors):
 - **Glass Width** = (Door Width - (stile width x 2)) + (GRF width of 3/8" x 2) - (Frame/Glass Gap Width of 1/16" x 2)
 - **Glass Height** = (Door Height - (rail width x 2)) + (GRF width of 3/8" x 2) - (Frame/Glass Gap Width of 1/16" x 2)
 - **Note:** WalzCraft does not calculate glass size for frame & mullion doors with true divided lites or frame only doors with shaped stiles or rails. For these styles we recommend waiting until you receive your door, then take it to your local glass supplier to have your glass cut to fit each opening.
- To calculate the width/height of square or rectangular shaped glass to fit a frame provided by another source, or a WalzCraft frame with multiple openings, with straight stile & rail parts:
 - From the back side of your frame, measure the frame cavity opening (width & height) where the glass will set into the frame and deduct 1/8" (Frame/Glass Gap Width of 1/16" x 2) from your width and height dimension.

** Please see **Section B.7** for calculating opening sizes for French Miter Doors. **

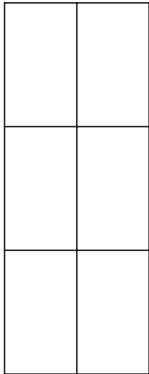
Designer Glass - END

► For PRICING ► See Section G.1 in our current Wholesale Pricing Catalog.

Leaded Glass Configuration

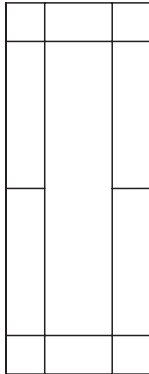
**** Leaded Glass patterns shown below are drawn at 9 3/8" Wide x 24 1/16" High. ****

OS



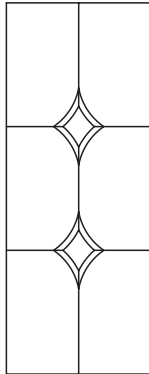
Pattern #DB-1
Price Group A
Min. Size: 7"x7"
[177.8mm x 177.8mm]

OS



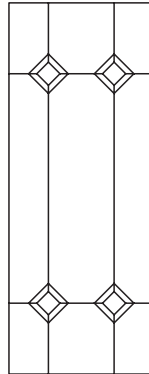
Pattern #DB-2
Price Group A
Min. Size: 7"x7"
[177.8mm x 177.8mm]

OS



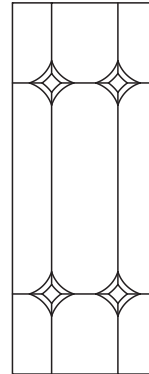
Pattern #DB-3
Price Group B
Min. Size: 7"W
7"H - One Star
18"H - Two Stars
[177.8mm x 457.2mm]

OS



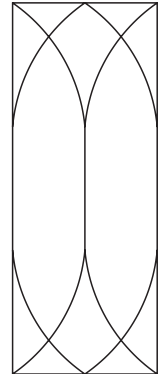
Pattern #DB-4
Price Group B
Min. Size: 7"W
7"H - One Set
13"H - Two Sets
[177.8mm x 330.2mm]

OS



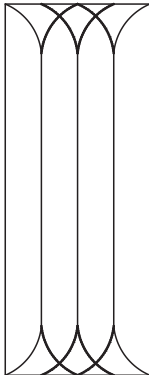
Pattern #DB-5
Price Group B
Min. Size: 7"W
7"H - One Set
13"H - Two Sets
[177.8mm x 330.2mm]

OS



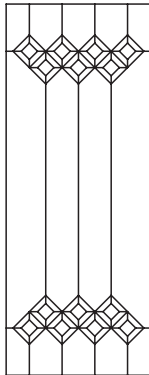
Pattern #DB-6
Price Group C
Min. Size: 7"x12"
[177.8mm x 304.8mm]

OS



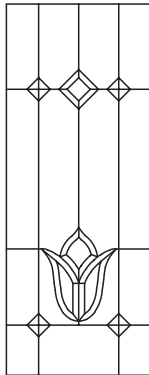
Pattern #DB-7
Price Group C
Min. Size: 7"x12"
[177.8mm x 304.8mm]

OS



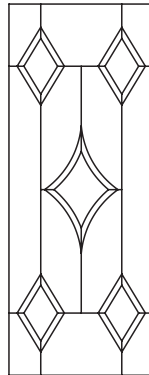
Pattern #DB-8
Price Group D
Min. Size: 7"x14"
[177.8mm x 355.6mm]

OS



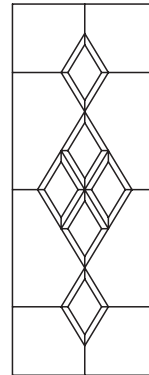
Pattern #DB-9
Price Group D
Min. Size: 7"x14"
[177.8mm x 355.6mm]

OS



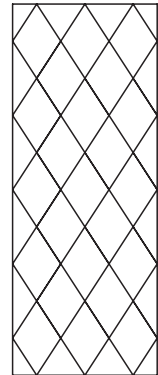
Pattern #DB-10
Price Group D
Min. Size: 7"x20"
[177.8mm x 508.0mm]

OS



Pattern #DB-11
Price Group D
Min. Size: 7"x22"
[177.8mm x 558.8mm]

OS



Pattern #DB-12
Price Group D
Min. Size: 7"x7"
[177.8mm x 177.8mm]

* WalzCraft's glass is not considered safety glass (i.e. tempered, laminated, etc.) and should not be used where safety glass is required. *

** Please see our Website at www.WalzCraft.com for color photos of all Leaded Glass Patterns installed in frame only doors. **

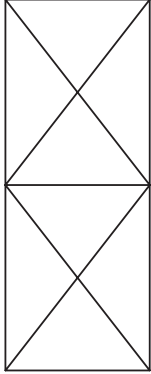
OS = Product outsourced from other vendor.

► For PRICING ► See Section G.2 in our current Wholesale Pricing Catalog.

Leaded Glass Configuration

**** Leaded Glass patterns shown below are drawn at 9 3/4" Wide x 24 1/16" High. ****

OS



Pattern #DB-13

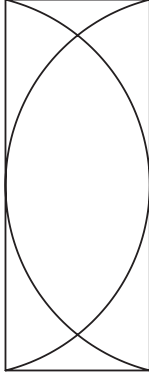
Price Group C

Min. Size: 7"x15"

[177.8mm x 381.0mm]

See Notes for more information.

OS



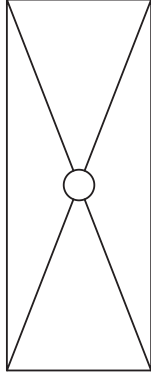
Pattern #DB-14

Price Group C

Min. Size: 7"x22"

[177.8mm x 558.8mm]

OS



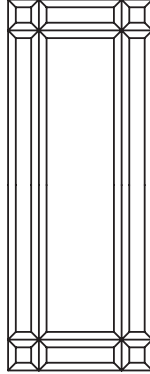
Pattern #DB-15

Price Group C

Min. Size: 7"x15"

[177.8mm x 381.0mm]

OS



Pattern #DB-16

Price Group D

Min. Size: 9"x15"

[228.6mm x 381.0mm]

* WalzCraft's glass is not considered safety glass (i.e. tempered, laminated, etc.) and should not be used where safety glass is required. *

** Please see our Website at www.WalzCraft.com for color photos of all Leaded Glass Patterns installed in frame only doors. **

OS = Product outsourced from other vendor.

► **For PRICING** ► See Section **G.2** in our current Wholesale Pricing Catalog.

Design Options

Leaded Glass

Ordering & Pricing Notes: Leaded Glass

Ordering Guidelines

G	1	Ordering - With a Door	<p>Please use Door Order Form - "Advanced Version" (E•Z Form #2).</p> <ul style="list-style-type: none"> Indicate your chosen leaded glass configuration (ex: DB-1) in the designated space provided. Specify designer glass pattern (ex: DG-58) for main "fields" of leaded glass configuration in the designated space provided. Denote door quantity, style, width & height. Check the "Frame Only" box. Denote "Leaded Glass" in the "Special Instructions" column.
			<p>For single or multiple opening frame only doors, if wanting to order leaded glass from WalzCraft with your door, WalzCraft will calculate glass size based on your door specifications. This applies to doors with straight stiles & rails resulting in square or rectangular shaped glass only.</p>
			<p>WalzCraft does not calculate glass size for frame & mullion doors with true divided lites or frame only doors with shaped stiles or rails. For these styles we recommend waiting until you receive your door, then take it to your local glass supplier to have your glass cut to fit each opening.</p>
	2	Ordering - Without a Door	<p>Please use Molding & Miscellaneous Order Form (E•Z Form #5).</p> <ul style="list-style-type: none"> Indicate your quantity and your chosen leaded glass configuration (ex: DB-1). Specify designer glass pattern (ex: DG-58) for main "fields" of leaded glass configuration in the "Description" column. Denote width x height (ex: 18"W x 26"H or 457.2mm x 660.4mm) in the "Description" column.
			<p>When communicating dimensions, no adjustment is made to the size you provide. To ensure consistency, order exact size needed. When using a WalzCraft frame, please reference the formula on the following page.</p>
	3	Designer Glass	<p>Designer Glass pattern (ex: DG-58) must be specified for main "fields" within the leaded glass configuration. Note: DG-BEV (Clear Bevel) not available for main "fields".</p>
			<p>DG-BEV (Clear Bevel) is the only option for the interior diamonds/flower in the following configurations: DB-3, DB-4, DB-5, DB-8, DB-9, DB-10, DB-11.</p>
			<p>DG-BEV (Clear Bevel) is the only option for pattern DB-16.</p>
			<p>DG-05 is not available for leaded glass windows.</p>
			<p>DG-MIR may be available in some leaded glass patterns. Please submit your request to our Customer Support Team. A quote will be provided, as additional charges may apply.</p>
			Pricing
1	Pricing	Please see Section G.2 of our current Wholesale Pricing Catalog .	

Technical Notes: Leaded Glass

Cabinet Door & Drawer Front Options (Chapter B)

1	Rubber Retainer	Rubber retainer is not compatible with ¼" [6.4mm] thick Leaded Glass.
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General Information (Chapter A)

1	Shipping	Glass ships to you directly from manufacturer.
		<p>Please contact WalzCraft's Customer Support Team at 1-800-237-1326 to report any damage.</p> <ul style="list-style-type: none"> Inspect package content immediately. If product is damaged, all packing material must be saved for UPS inspection. Damage claims must be submitted to WalzCraft promptly.

Miscellaneous

1	Color Photos	Please refer to our website at www.WalzCraft.com for color photos of all our Designer Glass Patterns, Leaded Glass configurations and Glass Shelving options.
2	Glass Inspection	All glass is thoroughly inspected for scratches and imperfections.
3	Availability	Available independently or with Frame Only Doors.
		Available in 16 different configurations.
4	Construction	Leaded glass windows are "Cemented" with glazing putty so there is no rattling glass.
5	Caming	Caming (lead mullions separating individual pieces of glass within configuration) comes standard in a pewter color. Please see our website for an example.

Continued on next page...

► For PRICING ► See Section G.2 in our current Wholesale Pricing Catalog.

Technical Notes: Leaded Glass...continued

Miscellaneous...continued

6	Installation	It will be the customer's responsibility to install the glass into the door frame. Glass ships directly to you from the glass distributor in packaging separate from doors.
		Leaded glass windows come with an installation kit including instructions, plastic clips and a tube of silicone. WalzCraft also offers wood retainer moldings. See molding #'s: 889, 1036, 1120 or 3094 .
7	Building Code Standards	<p>The installation of glass is subject to building code construction guidelines.</p> <ul style="list-style-type: none"> WalzCraft's glass is not considered safety glass (i.e. tempered, laminated, etc.) and should not be used where safety glass is required. It is your responsibility to ensure that the installation of WalzCraft's Designer Glass, Leaded Glass and Glass Shelves meets your building code standards.

Passageway Door Options (Chapter C)

1	Passageway Doors	Leaded Glass is not available for Passageway Doors.
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G

Sizes / Dimensions

1	Thickness	Leaded Glass panels are 1/4" [6.4mm] thick.
2	Minimum and Maximum Sizes	Maximum width is 18" [457.2mm]. Maximum height is 48" [1219.2mm].
		Minimum sizes are noted below the image of your chosen pattern.
		<p>DB-13:</p> <ul style="list-style-type: none"> There will be a single "X" for heights 15"H and under, with a minimum of 7"H. There will be a double "X" (<i>as shown</i>) for heights from 15 1/16"H up to 32"H. There will be a triple "X" for heights from 32 1/16"H up to 48"H.
		<ul style="list-style-type: none"> Special sizes outside of our minimums and maximums may be available upon request. Some patterns, when approaching minimum widths between 9 3/8" (shown) and 7", or minimum heights, may need to be altered slightly to remain proportionate. <ul style="list-style-type: none"> In either case, the approval of a CAD drawing may be required prior to placing an order. Please submit inquiries to our Customer Support Team, as additional design charges may apply. A quote will be provided.

Formulas for Designer Glass Size Calculation

- Formula used to calculate the width/height of square or rectangular shaped glass to fit a single opening WalzCraft frame with straight stile & rail parts (does not include French Miter doors):
 - Glass Width** = (Door Width - (stile width x 2)) + (GRF width of 3/8" x 2) - (Frame/Glass Gap Width of 1/16" x 2)
 - Glass Height** = (Door Height - (rail width x 2)) + (GRF width of 3/8" x 2) - (Frame/Glass Gap Width of 1/16" x 2)
 - Note: WalzCraft does not calculate glass size for frame & mullion doors with true divided lites or frame only doors with shaped stiles or rails. For these styles we recommend waiting until you receive your door, then take it to your local glass supplier to have your glass cut to fit each opening.
- To calculate the width/height of square or rectangular shaped glass to fit a frame provided by another source, or a WalzCraft frame with multiple openings, with straight stile & rail parts:
 - From the back side of your frame, measure the frame cavity opening (width & height) where the glass will set into the frame and deduct 1/8" (Frame/Glass Gap Width of 1/16" x 2) from your width and height dimension.

** Please see **Section B.7** for calculating opening sizes for French Miter Doors. **

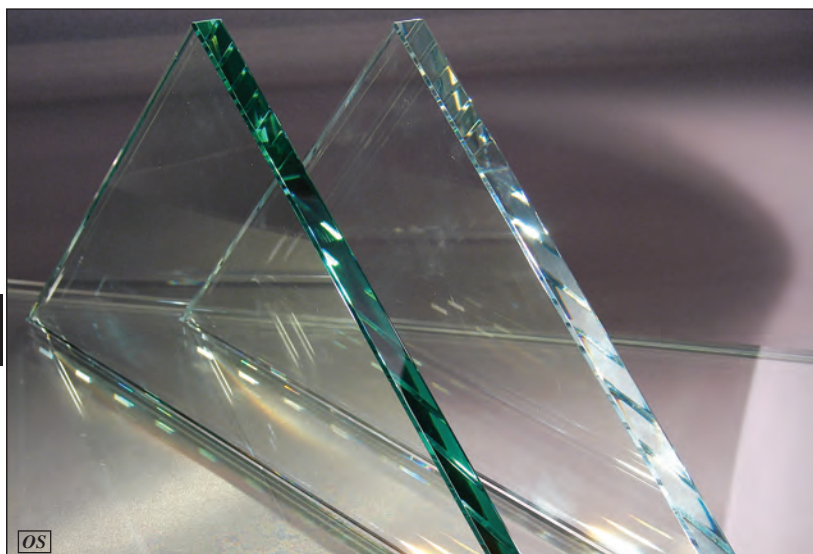
Leaded Glass - END

► For PRICING ► See Section **G.2** in our current Wholesale Pricing Catalog.

Design Options

Glass Shelves

¼" [6.4mm] and ⅜" [9.5mm] Glass Shelves



Ordering & Pricing Notes: Glass Shelves

Ordering Guidelines

1	Ordering	Please use Molding & Miscellaneous Order Form (E-Z Form #5) .
		Denote the Glass Shelf part number (ex: JA14, JA38, SF14, SF38)) as well as quantity, width and height.
		When communicating dimensions, no adjustment is made to the size you provide. To ensure consistency, order exact size needed.

Pricing

1	Pricing	Please see Section G.3 of our current Wholesale Pricing Catalog .
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Technical Notes: Glass Shelves

General Information (Chapter A)

1	Shipping	Glass ships to you directly from manufacturer.
		Please contact WalzCraft's Customer Support Team at 1-800-237-1326 to report any damage.
		<ul style="list-style-type: none"> • Inspect package content immediately. • If product is damaged, all packing material must be saved for UPS inspection. • Damage claims must be submitted to WalzCraft promptly.

Miscellaneous

1	Color Photos	Please refer to our website at www.WalzCraft.com for color photos of all our Designer Glass Patterns, Leaded Glass configurations and Glass Shelving options.
2	Jade vs Starfire	<ul style="list-style-type: none"> • When looking at the edge of a Jade shelf, it has a distinct green color. • The Starfire shelf has a 60% clearer edge than the Jade shelf. Please see our website for an example.
3	Glass Inspection	All glass is thoroughly inspected for scratches and imperfections.
4	Irregular Shapes	Please contact our Customer Support Team for corner shelf applications and other irregular shapes.
5	Polished Edges	Premium high gloss polished edges are a standard on all four sides.
6	Building Code Standards	<p>The installation of glass is subject to building code construction guidelines.</p> <ul style="list-style-type: none"> • WalzCraft's glass is not considered safety glass (i.e. tempered, laminated, etc.) and should not be used where safety glass is required. • It is your responsibility to ensure that the installation of WalzCraft's Designer Glass, Leaded Glass and Glass Shelves meets your building code standards.

Sizes /Dimensions

1	Thickness	Available in ¼" [6.4mm] and ⅜" [9.5mm] thicknesses in both Jade and Starfire.
2	Maximum Size	Maximum size is 15" x 40" [381.0mm x 1016.0mm]. For glass with dimensions exceeding these maximums, please submit inquiries to our Customer Support Team and request a quote, as additional design charges may apply.

OS = Product outsourced from other vendor.

► **For PRICING** ► See **Section G.3** in our current Wholesale Pricing Catalog.

G.3.1

V18.2



WalzCraft.com



(Phone) 1-800-237-1326

6:00AM - 5:30PM CST

(24 Hour Fax) 1-608-781-3667

[illegible]

Wire Mesh Grille Design Patterns



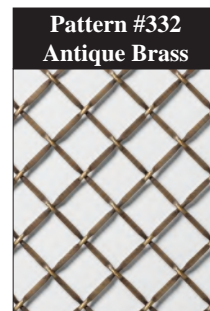
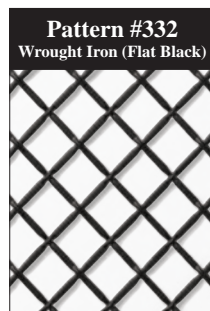
Wire Mesh Grille Inserts have become a popular choice of accent door styles in both the residential & commercial cabinets & furniture fields because of their distinguishing look and variety of customizable features.

Wire Mesh Grille Inserts offer not only a visually pleasing accent to many furniture & cabinets designs, but they also offer an additional functional purpose by allowing air flow to and from the mesh area where there may be a need for breathability.

Available Finishes

	Antique Brass
	Wrought Iron (Flat Black)

*Door Shown at 11 1/4"W x 22 1/2"H [285.8mm x 571.5mm]
with 2 1/4"W [57.2mm] Stiles & Rails
#315 Wire Mesh Pattern with Antique Brass finish*



OS

**** Please see our website at www.WalzCraft.com for color photos of our Wire Mesh Grille patterns and finishes. ****

OS = Product outsourced from other vendor.

► For PRICING ► See Section G.4 in our current Wholesale Pricing Catalog.

Ordering & Pricing Notes: Wire Mesh

Ordering Guidelines

G	1	Ordering (With a Door)	<p>Please use Door Order Form - "Advanced Version" (E•Z Form #2).</p> <ul style="list-style-type: none"> • Check box to include Glass Retainer/Color or choose "None" in the designated space provided. • Indicate your chosen wire mesh specifications in the designated space provided. • Denote door quantity, style, width & height. • Check the "Frame Only" box or indicate the Mullion Lite Pattern. • Denote "Wire Mesh" in the "Special Instructions" column. <p>For single or multiple opening frame only doors and single or multiple opening frame & mullion doors with standard lites, if wanting to order wire mesh from WalzCraft with your door, WalzCraft will calculate wire mesh size based on your door specifications. This applies to doors with straight stiles & rails resulting in square or rectangular shaped wire mesh only.</p> <p>WalzCraft does not calculate wire mesh size for frame & mullion doors with true divided lites or frame only doors with shaped stiles or rails. For these styles we recommend waiting until you receive your door, then take it to your local wire mesh supplier to have your wire mesh cut to fit each opening.</p>
	2	Ordering (Without a Door)	<p>Please use Moldings & Miscellaneous Order Form (E•Z Form #5).</p> <ul style="list-style-type: none"> • Indicate your quantity and associated WCI Product number. • Denote width x height (ex: 18"W x 26"H or 457.2mm x 660.4mm) in the "Description" column (for full sheets, please indicate "Full Sheet" in the "Description" column). <p>When communicating dimensions, no adjustment is made to the size you provide. To ensure consistency, order exact size needed.</p>
	3	Cut to Size Panels	<p>Wire Mesh is available to be ordered in full sheets or Cut to Size panels.</p> <p>Cut to Size panels are center balance cut so the fall-off sizes will never be what is expected. Therefore, the fall-off pieces are <u>not</u> available when ordering Cut to Size panels. You will need to order a full sheet and cut it yourself to receive the <u>fall-off pieces</u>.</p> <p>For all Cut to Size Wire Mesh orders, a quote will be provided and your signature for approval to proceed will be required for all "orders" being processed.</p>

Pricing

1	Pricing	Please see Section G.4 of our current Wholesale Pricing Catalog .
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Technical Notes: Wire Mesh

Cabinet Door & Drawer Front Options (Chapter B)

1	Rubber Glass Retainer	WalzCraft recommends the use of our Rubber Glass Retainer to hold the Wire Mesh in place. Please see Section B.12 for ordering guidelines on Rubber Glass Retainer.
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Dealer Aid Options (Chapter T)

1	Samples	Individual 4" x 4" [101.6mm x 101.6mm] samples available upon request. Please see Section T.2 .
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Finish Options

1	Color Variation	Wire mesh grills are electroplated in one of three finishes. The samples that WalzCraft offers provide a reasonable example of the color that can be expected on a wire mesh product. However, due to the nature of the plating process, and aging, colors may vary over time somewhat when compared to sample pieces.
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Material Options

1	Availability	<p>Available in 2 woven diamond patterns and 3 finishes.</p> <p>Wire mesh grilles are made of cold rolled steel, and as with all products made from this material, they will be subject to eventual oxidation/rust if exposed to the elements, despite being electroplated.</p>
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Notes Continued on Next Page...

► For PRICING ► See Section G.4 in our current Wholesale Pricing Catalog.

Wire Mesh

Design Options

Technical Notes: Wire Mesh...continued

Miscellaneous

1	Installation	It will be the customer's responsibility to install the wire mesh into the door frame. Wire mesh ships directly to you from the wire mesh distributor in packaging separate from the doors.
2	Indoor Use Only	Wire mesh grilles are recommended for indoor use/applications only.
3	Not for Use with Animals	Wire mesh is not meant to be used as a barrier for pets or animals of any kind. Wire mesh grilles are not welded but held together by the interlocking effect of weaving. As a result, the nature of the grille is to be somewhat flexible, and smaller pieces near the corners could come loose if handled improperly.

Sizes / Dimensions

1	Maximum Size	See <i>Wire Mesh Grille Specifications</i> table for Wire Mesh Grille Sheet Sizes. Due to the maximum size of the wire mesh grilles, some door sizes may need to be split with a center rail or center stile, or be constructed as two doors.
2	Finished Size	Wire mesh grille patterns are formed by passing one wire over another and crimping the wires where they intersect. They are not permanently welded together. As such, when handled, the wire mesh has a tendency to "accordion" (expand and contract in width and height). If this happens and the overall size of your wire mesh doesn't match what you ordered, simply pull the wire mesh back out to its finished size.

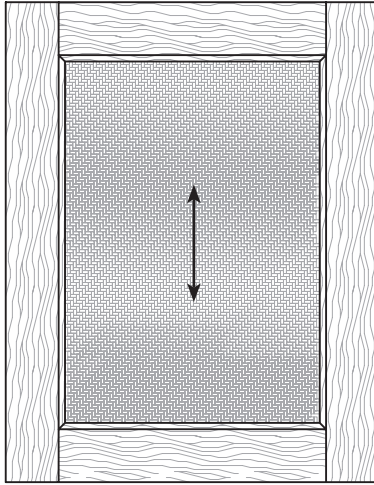
G

► For PRICING ► See Section **G.4** in our current Wholesale Pricing Catalog.

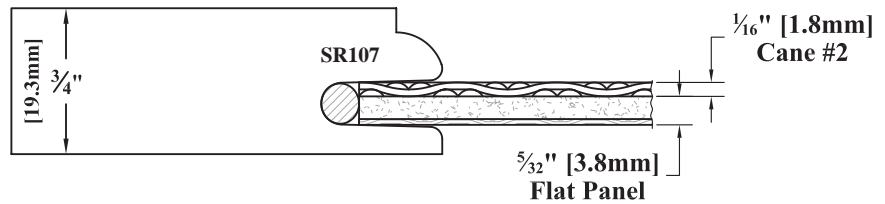
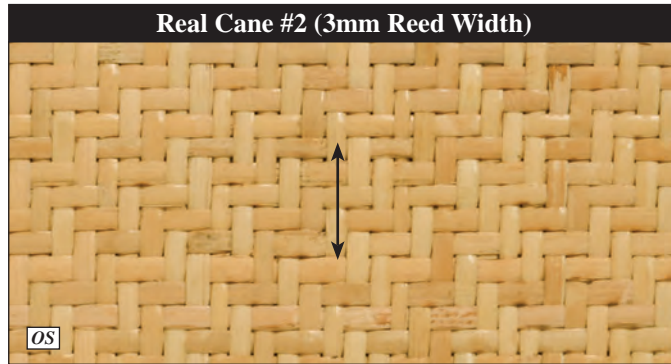
Design Options

Cane/Wicker Center Panels

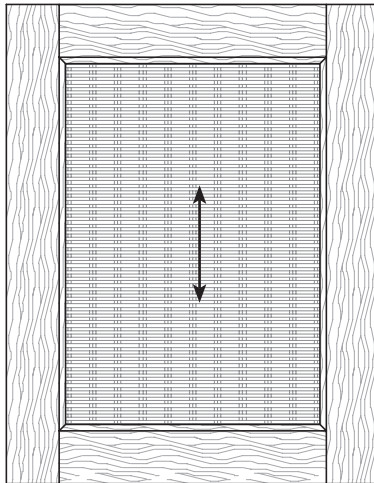
Real Cane #2



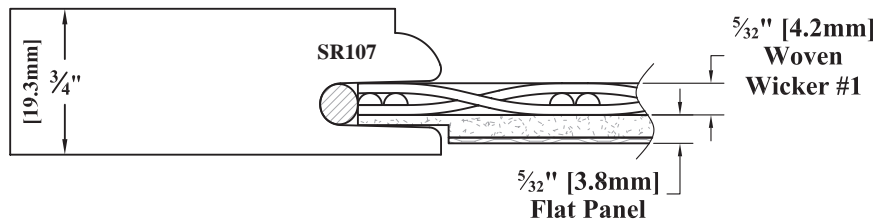
*Door Style 40 shown
with SR107 and D7*



Real Woven Wicker #1



*Door Style 40 shown
with SR107 and D7*



OS = Product outsourced from other vendor.

► For PRICING ► See Section G.5 in our current Wholesale Pricing Catalog.

G.5.1

V18.1



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6:00AM - 5:30PM CST

(24 Hour Fax) 1-608-781-3667

Ordering & Pricing Notes: Cane Center Panel Doors**Ordering Guidelines**

1	Order Forms	Please use Door and/or Drawer Front Order Forms (E•Z Forms #2 and #3) .
2	Ordering Information	Please provide your Wood Species/Grade for the stiles and rails and back side of the center panel, as well as the stile & rail profile and the outside edge profile. Indicate Real Cane #2 or Real Woven Wicker #1 within Center Panel Profile space.
Pricing		
1	Pricing	Please see Section G.5 of our current Wholesale Pricing Catalog .

Technical Notes: Cane Center Panel Doors**Cabinet Door & Drawer Front Options (Chapter B)**

1	Flat Panel Door Styles	Available with all Traditional, Old World, Mitered and French Mitered flat panel door and drawer front styles with straight stiles and rails (not available with door styles utilizing shaped rails, ex: Style 30).
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Convex / Concave Options (Chapter D)

1	Convex/Concave	Not available convex/concave.
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Design Options (Chapter G)

1	Design Enhancements	Available with the following: <ul style="list-style-type: none"> • Stile & Rail Face Routs - Section G.10 • Decorative Inserts - Section G.12 • Outside Radius Corners - Section G.12 • Distressing - Section G.13
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Finish Options (Chapter R)

1	Finishing	Available with a Natural / Clear Coat (<i>no stain</i>), Spray No Wipe (SNW) stains, Combination (C) stains and SolidTone® (ST) colors. See Chapter R for more information.
2	3D Laminate	Not available with 3D Laminate (RTF).

Functional Options (Chapter F)

1	Functional Enhancements	Available with all Functional Enhancements noted in Chapter F .
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General Information (Chapter A)

1	Grain Direction	Arrows (↔) throughout the catalog indicate standard grain direction. Refer to previous page for standard direction. Grain direction for Cane and Wicker center panels may not be specified.
2	Ready to Assemble	Not available Ready to Assemble (RTA).

Material Options

1	Cane Material	Only available in the Real Cane #2 and Real Woven Wicker #1 patterns as pictured.
2	Stiles & Rails	Stiles and rails are available in all of the standard wood species noted in flat panel door Sections B.3 and B.6 of our current Wholesale Pricing Catalog . <ul style="list-style-type: none"> • Please note that Cane and Wicker material will not match stile & rail wood species.
3	Center Panels	Center panels will have a cane or wicker face with a wood veneer back. The wood veneer back will be of the grade and color/grain chosen for the stile and rail material noted. <ul style="list-style-type: none"> • Please note that Cane and Wicker material will not match wood species on back side of center panel.

Miscellaneous

1	Real Woven Wicker #1	Due to the nature of this wicker cane pattern, if doors and/or drawer fronts are installed above one another, to maintain the look of a “Continuous Woven Wicker Pattern”, the door & drawer front frame opening widths should be the same size. Please take this into consideration when laying out your cabinet configuration.
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Notes Continued on Next Page...

OS = Product outsourced from other vendor.

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99.7% American Made

G.5.2

V18.1

Design Options

Cane/Wicker Center Panels

Technical Notes: Cane Center Panel Doors...Continued

Profile Options (Chapter E)

1	Stile & Rail Profiles	Available with all Traditional, Old World, Mitered, French Mitered and Applied Molding stile & rail profiles.
2	Outside Edge Profiles	Available with all Standard, Applied Molding and Molder Edge (ME) outside edge profiles.

Sizes / Dimensions

1	Minimum W x H	Please use the minimum sizes noted below the image of your chosen flat panel door style in Section B.3 or B.6 .
2	Maximum W x H	Real Cane #2: Maximum Frame Opening = 45 $\frac{1}{8}$ "W x 69 $\frac{1}{8}$ "H [1146.2mm x 1755.8mm].
		Real Woven Wicker #1: Maximum Frame Opening = 21 $\frac{1}{8}$ "W [536.6mm].
3	Thickness	Available in $\frac{3}{4}$ " [19.1mm] and 1" [25.4mm] thicknesses.

G

► For PRICING ► See Section G.5 in our current Wholesale Pricing Catalog.

G.5.3

V18.1



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Your Notes Page

Design Options

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G

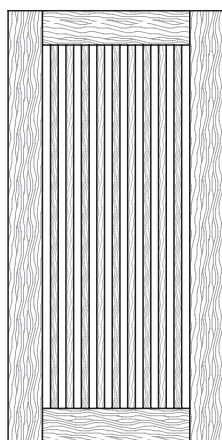


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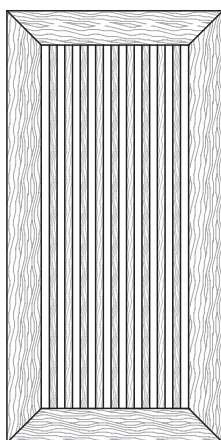
 99.7% American Made

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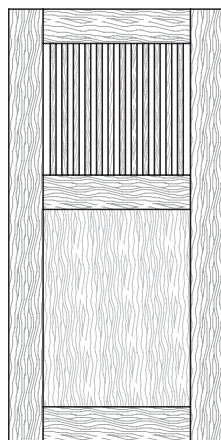
Slats or Dowels for Frame-Only Opening



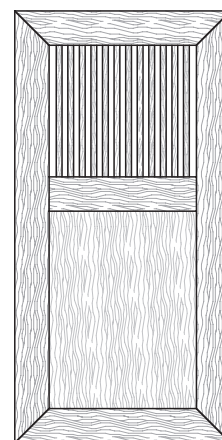
Style 10 Frame-Only
Shown w/ **SLT1**
(See Section B.1)



Style 10M Frame-Only
Shown w/ **SLT1**
(See Section B.5)

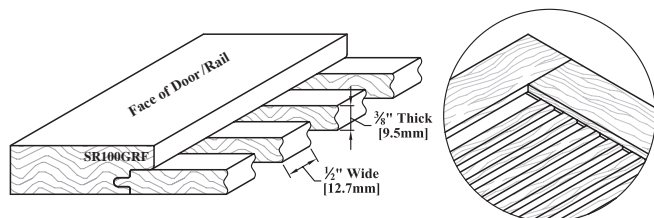


Combination Frame & Panel
Style 4016 Shown w/ **DWL1**
(See Section B.13)

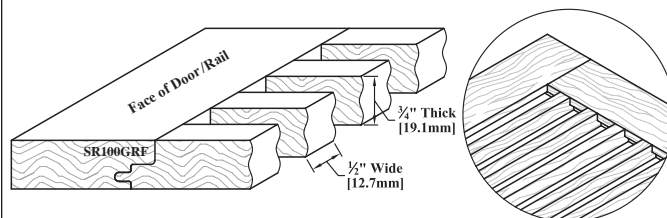


Combination Frame & Panel
Style 4016M Shown w/ **DWL1**
(See Section B.13)

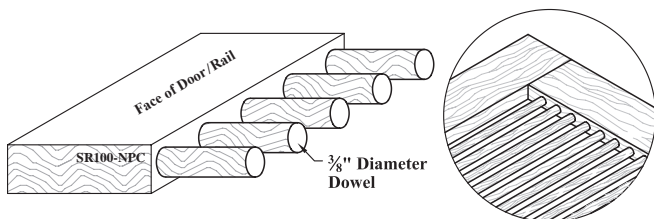
SLT1: Slat Pattern - 3/8" Thick Slats



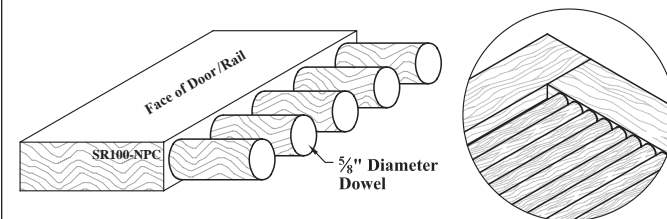
SLT2: Slat Pattern - 3/4" Thick Slats



DWL1: Dowel Pattern - 3/8" Diameter



DWL2: Dowel Pattern - 5/8" Diameter



Ordering & Pricing Notes: Combination Frame & Panel Doors

Ordering Guidelines

1	Order Forms	Please use Door Order Form (E-Z Form #2) .
2	Ordering Information	<p>Specify the:</p> <ul style="list-style-type: none"> • Indicate chosen door style number. • Indicate your chosen slat or dowel pattern (ie: SLT1, SLT2, DWL1, DWL2). • When applicable, indicate location of frame-only section (top or bottom, ie: Style 4016). <ul style="list-style-type: none"> ◦ Remaining section will be either a raised panel or a flat panel depending on style chosen. • When applicable, indicate center rail placement (distance from top of door to top of center rail, ie: Style 4016).
Pricing		
1	Pricing	Please see Section G.6 of our current Wholesale Pricing Catalog .

Technical Notes: Combination Frame & Panel Doors

Cabinet Door & Drawer Front Options (Chapter B)

1	Available Door Styles	Slats and dowels are available with door styles 10 , 10M , 40 , 40M , 1616 , 1616M , 4016 , 4016M .
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Continued on next page...

► For **PRICING** ► See **Section G.6** in our current Wholesale Pricing Catalog.

Slats & Dowels

Design Options

Technical Notes: Combination Frame & Panel Doors...continued

Profile Options (Chapter E)

1	Stile & Rail Profiles	Doors with slats (SLT1 , SLT2) are only available with stile & rail profile SR100 or MP612 .
		Doors with dowels (DWL1 , DWL2) are only available with SR100-NPC or MP612-NPC .

Sizes/Dimensions

1	Slats	Slat width ½" [12.7mm].
		SLT1: Slats are ⅜" [9.5mm] thick will be recessed from the face of stiles and rails.
		SLT2: Slats are ¾" thick [19.1mm] and will be flush with the face of stiles and rails.
		The number of slats and spacing will be determined by the door width and the space available. WalzCraft will try to maintain as close to ½" spacing between the slats as possible.
3	Dowels	DWL1: Dowel has a ⅜" [9.5mm] diameter.
		DWL2: Dowel has a ⅝" [15.9mm] diameter.
		The number of dowels and spacing will be determined by the door width and the space available. WalzCraft will try to maintain as close to ¾" on center dowel spacing as possible.

Slats or Dowels for Frame-Only Opening - END

G

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G

Center Panel Face Rout (CPFR)

Design Options

Options for Center Panels or Sheet Stock $\frac{1}{32}$ " Thick or Greater in Solid Wood, Raw MDF or Veneered MDF Core Material.

* These Center Panel Face Rout Designs are Shown on $\frac{1}{4}$ " Thick Veneered MDF Core Panels.*

CPFR 300

Minimum width for spacing is $\frac{1}{2}$ " [12.7mm] center to center.

1.500"
[38.10mm]

0.145"
[3.68mm]

0.063"
[1.59mm]

CPFR 400

Minimum width for spacing is $\frac{1}{2}$ " [12.7mm] center to center.

0.500"
[12.70mm]

0.063"
[1.59mm]

0.063"
[1.59mm]

CPFR 500

★ Minimum width for spacing is $\frac{1}{2}$ " [12.7mm] center to center.

1.500"
[38.10mm]

0.125"
[3.17mm]

0.045"
[1.16mm]

CPFR 800

Minimum width for spacing is $\frac{1}{2}$ " [12.7mm] center to center.

1.500"
[38.10mm]

0.255"
[6.48mm]

0.087"
[2.20mm]

R0.079 [R2.00mm]

CPFR 1000

Minimum width for spacing is 1" [25.4mm] center to center.

1.500"
[38.10mm]

0.721"
[18.31mm]

0.087"
[2.20mm]

R0.079 [R2.00mm]

CPFR 1100

Minimum width for spacing is $\frac{1}{2}$ " [12.7mm] center to center.

1.500"
[38.10mm]

0.239"
[6.07mm]

0.125"
[3.18mm]

R0.125 [R3.18mm]

CPFR 1200

Minimum width for spacing is $\frac{1}{2}$ " [12.7mm] center to center.

1.500"
[38.10mm]

0.281"
[7.14mm]

0.063"
[1.59mm]

Scale: 2X

CPFR 1600

Minimum width for spacing is $\frac{1}{2}$ " [12.7mm] center to center.

1.500"
[38.10mm]

0.227"
[5.76mm]

0.020"
[0.50mm]

R0.020 [R0.50mm]

CPFR 2000

Minimum width for spacing is $\frac{1}{2}$ " [12.7mm] center to center.

1.500"
[38.10mm]

0.157"
[4.00mm]

0.062"
[1.57mm]

CPFR 2100

★ Minimum width for spacing is $\frac{1}{2}$ " [12.7mm] center to center.

1.500"
[38.10mm]

0.155"
[3.93mm]

0.063"
[1.59mm]

R0.063 [R1.59mm]

CPFR 3200

Minimum width for spacing is $\frac{1}{2}$ " [12.7mm] center to center.

1.500"
[38.10mm]

0.063"
[1.59mm]

0.063"
[1.59mm]

CPFR 3300

Minimum width for spacing is $\frac{1}{2}$ " [12.7mm] center to center.

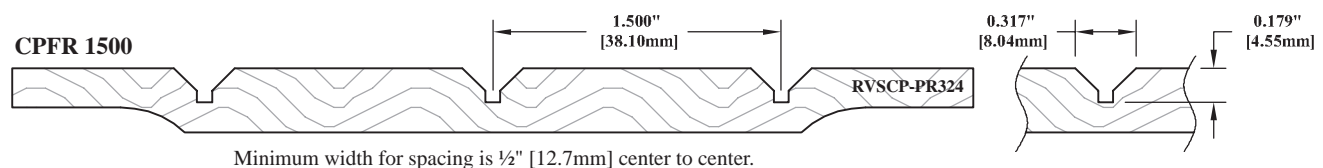
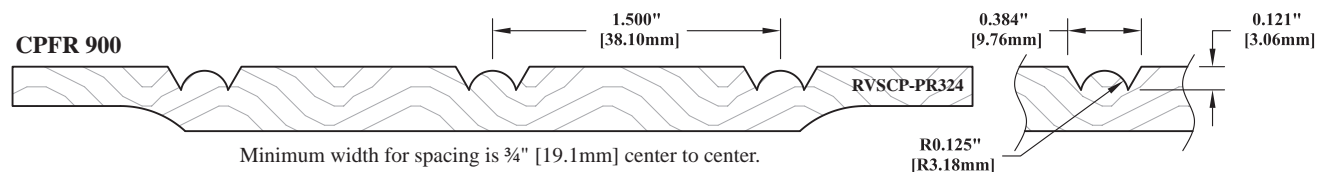
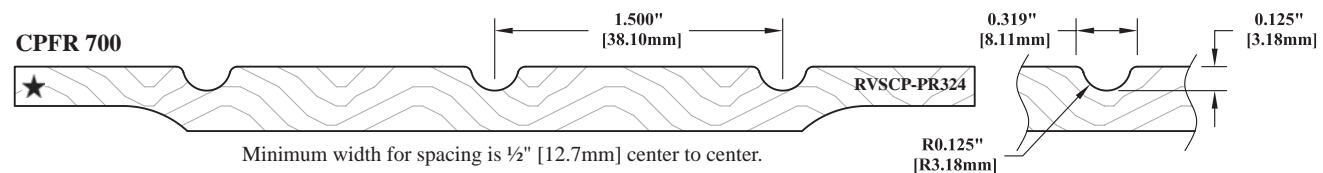
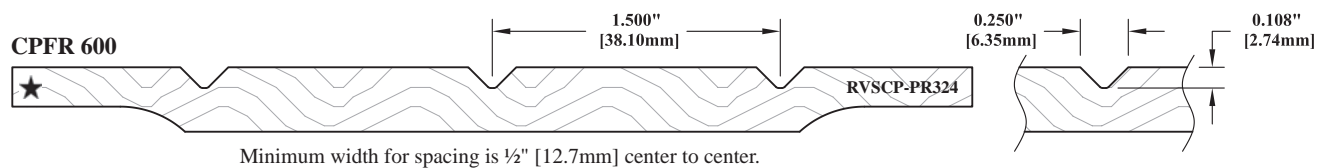
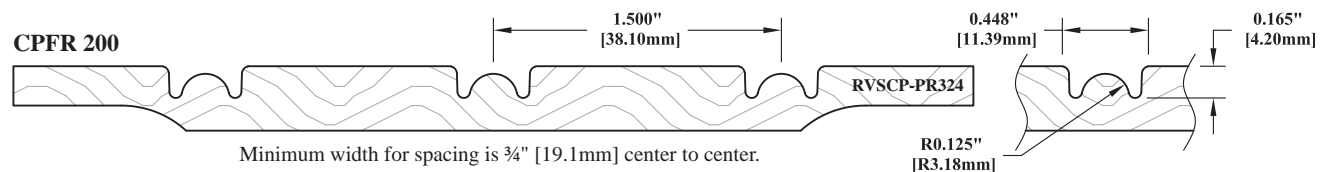
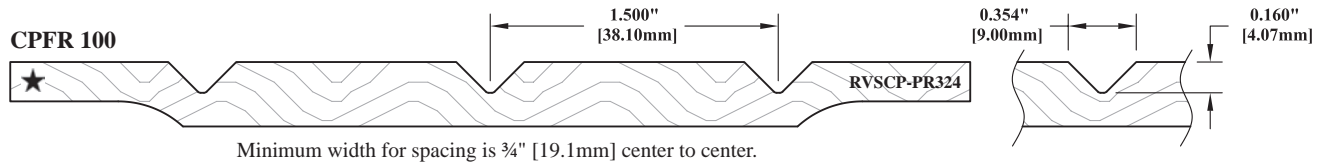
1.500"
[38.10mm]

0.326"
[8.28mm]

0.063"
[1.60mm]

Options for Center Panels or Sheet Stock $1\frac{1}{32}$ " Thick or Greater in Solid Wood, Raw MDF or Veneered MDF Core

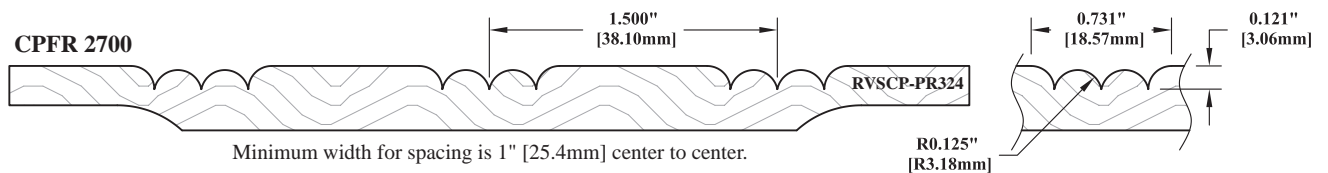
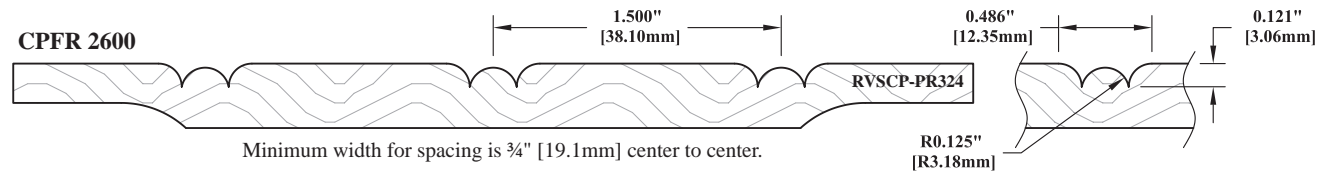
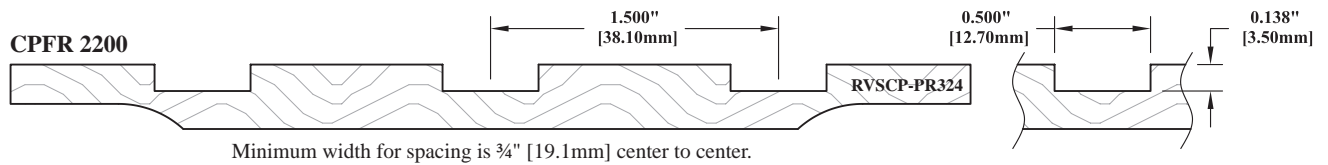
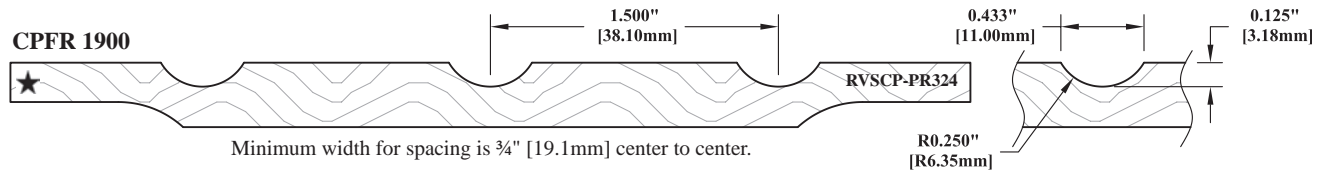
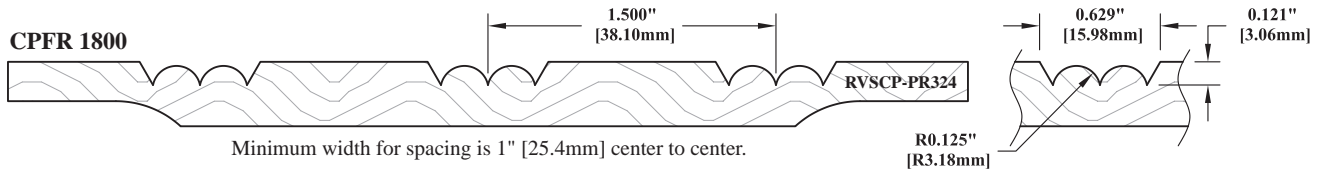
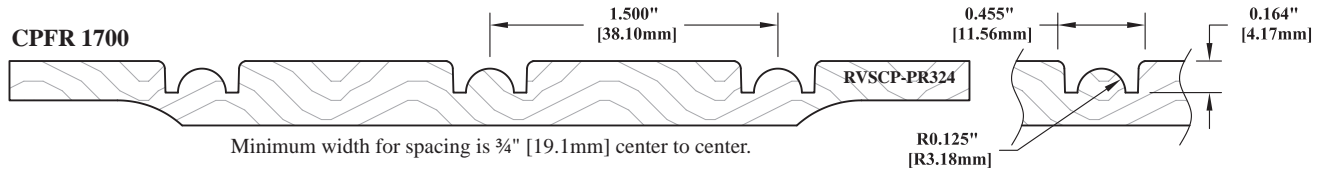
* These Center Panel Face Routs are Shown on an $1\frac{1}{32}$ " Thick **RVSCP-PR324** (Reversed Solid Center Panel). *



► For PRICING ► See Section G.7 in our current Wholesale Pricing Catalog.

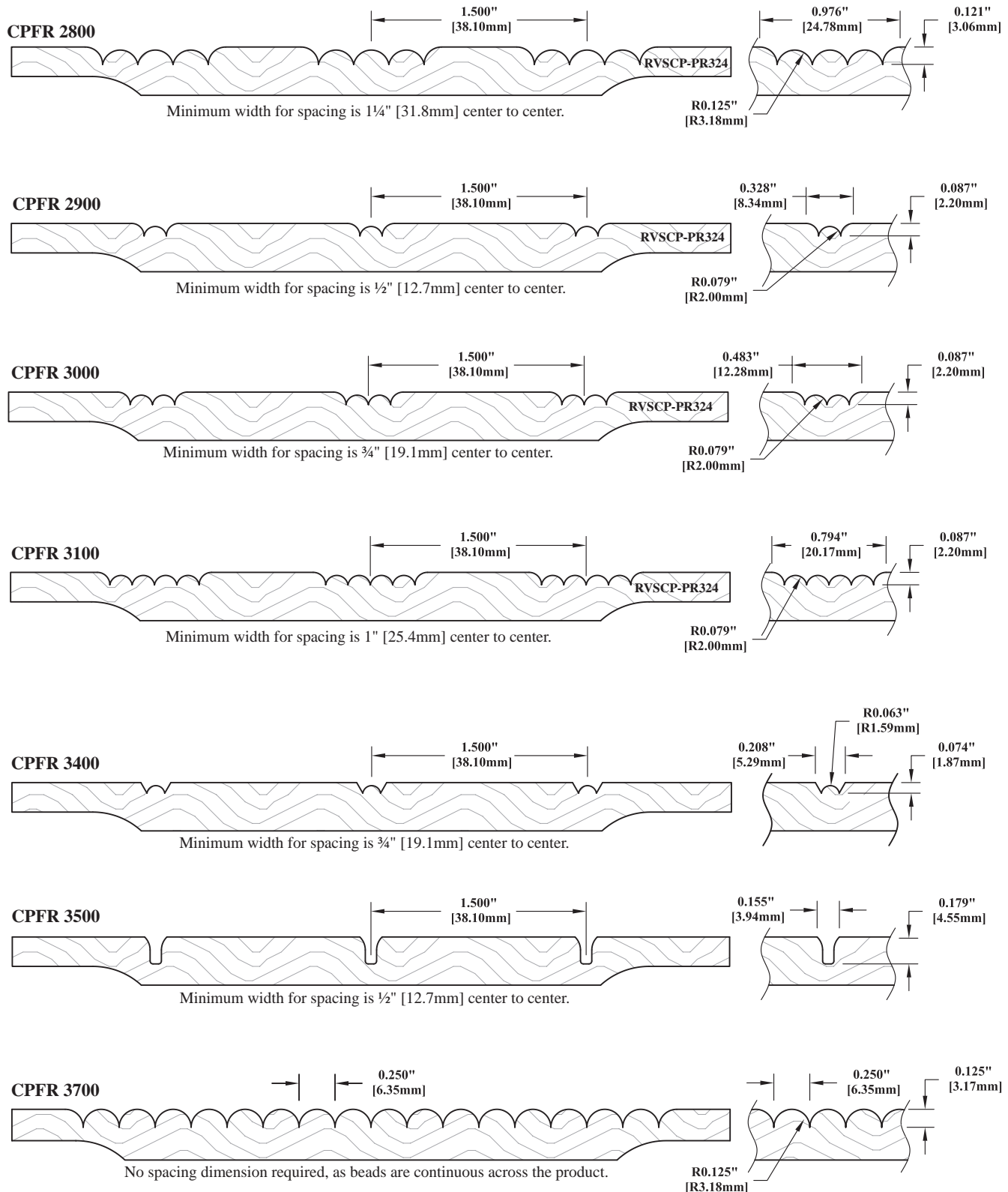
Options for Center Panels or Sheet Stock $\frac{1}{32}$ " Thick or Greater in Solid Wood, Raw MDF or Veneered MDF Core

* These Center Panel Face Routs are Shown on an $\frac{1}{32}$ " Thick RVSCP-PR324 (Reversed Solid Center Panel). *



► For PRICING ► See Section G.7 in our current Wholesale Pricing Catalog.

Options for Center Panels or Sheet Stock $\frac{1}{32}$ " Thick or Greater in Solid Wood, Raw MDF or Veneered MDF Core



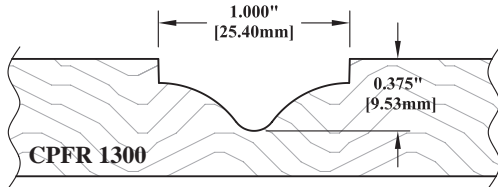
► **For PRICING** ► See Section G.7 in our current Wholesale Pricing Catalog.

Center Panel Face Rout (CPFR)

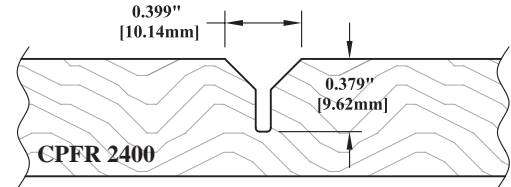
Design Options

Options For Center Panels or Sheet Stock $\frac{5}{8}$ " Thick or Greater in Solid Wood, Raw MDF or Veneered MDF Core Material.

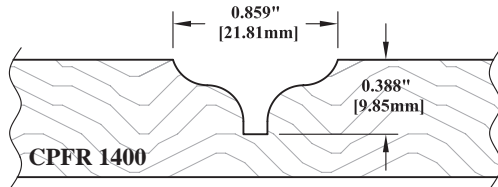
** These Center Panel Face Rout are Shown on $\frac{5}{8}$ " Thick Center Panels. **



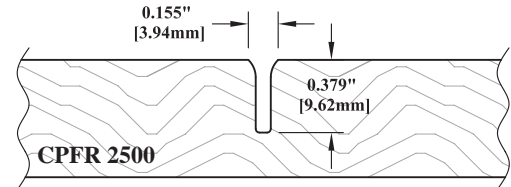
Minimum width for spacing is $\frac{1}{4}$ " [31.8mm] center to center.



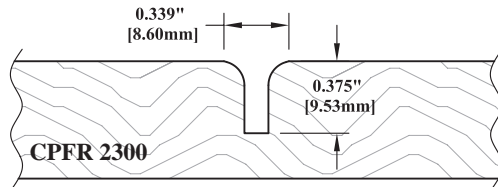
Minimum width for spacing is $\frac{3}{4}$ " [19.1mm] center to center.



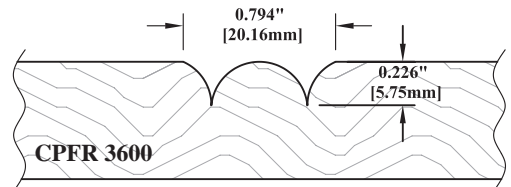
Minimum width for spacing is $\frac{1}{4}$ " [31.8mm] center to center.



Minimum width for spacing is $\frac{1}{2}$ " [12.7mm] center to center.

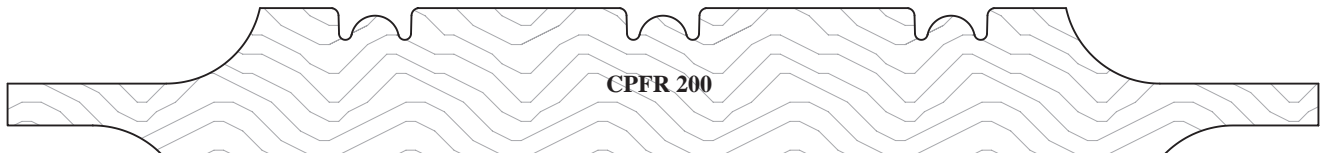


Minimum width for spacing is $\frac{3}{4}$ " [19.1mm] center to center.



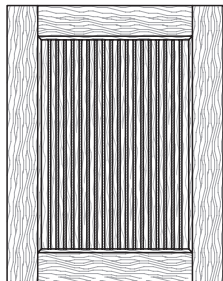
Minimum width for spacing is 1" [25.4mm] center to center.

Example of CPFR 200 on a $\frac{3}{4}$ " Thick Raised Center Panel

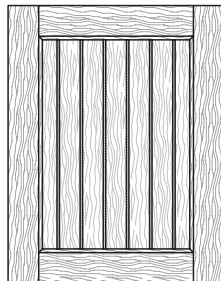


Center Panel Face Rout (CPFR) Spacing

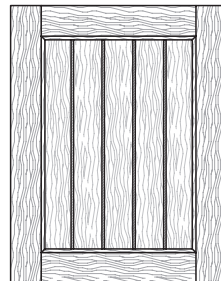
12.7mm	19.1mm	25.4mm	31.8mm	38.1mm	44.5mm	50.8mm	57.2mm	63.5mm	69.9mm	76.2mm	82.6mm	88.9mm	95.3mm	101.6mm	108.0mm	114.3mm	Custom Spacing Please Call
$\frac{1}{2}$ "	$\frac{3}{4}$ "	1"	$1\frac{1}{4}$ "	$1\frac{1}{2}$ "	$1\frac{3}{4}$ "	2"	$2\frac{1}{4}$ "	$2\frac{1}{2}$ "	$2\frac{3}{4}$ "	3"	$3\frac{1}{4}$ "	$3\frac{1}{2}$ "	$3\frac{3}{4}$ "	4"	$4\frac{1}{4}$ "	$4\frac{1}{2}$ "	



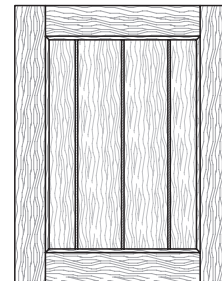
$\frac{1}{2}$ " Spacing



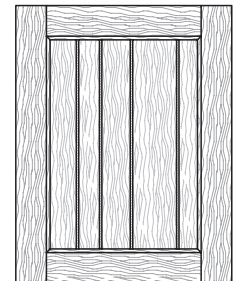
$1\frac{1}{2}$ " Spacing



2" Spacing



3" Spacing



Custom Spacing
(Customer Specified Pattern)
Please Contact our
Customer Support Team

► For PRICING ► See Section G.7 in our current Wholesale Pricing Catalog.

Design Options

Center Panel Face Rout (CPFR)

Ordering & Pricing Notes: Center Panel Face Rout

Ordering Guidelines

1	Order Forms	Applicable order forms will include space to indicate your chosen CPFR pattern and spacing.
2	Ordering Guidelines	Specify Wood Species/Grade. When ordering Doors/Drawer Fronts specify the Center Panel Profile along with your Door Style, Stile & Rail and Outside Edge Profiles. Specify the Center Panel Face Rout (CPFR) option and spacing.

Pricing

1	Pricing	Please see <i>Section G.7</i> of our current Wholesale Pricing Catalog .
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Technical Notes: Center Panel Face Rout

Cabinet Door & Drawer Front Options (Chapter B, V)

1	MDF/3D Laminate - RTF (Rigid Thermofoil)	Style 500/500* are the only One-Piece MDF door styles available with CPFR. All CPFR patterns are available on Raw MDF Style 500/500*. 3D Laminate/RTF Style 500/500* are available with: CPFR100, CPFR500, CPFR600, CPFR700, CPFR1900 and CPFR2100 .
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Design Options (Chapter G)

1	Face Rout Patterns	The face rout patterns must run the same direction as the grain in the center panel or on the sheet stock. • Spacing is measured from center to center of the rout. • Based on the visible panel and the pattern/spacing chosen, there will not necessarily be a rout in the center of the panel. • Requests for custom pattern placement should be indicated when placing an order or quote. <i>Additional charges may apply.</i> • Minimum widths for spacing are noted on each option.
2	CPFR #'s: 100, 200, 600, 700, 900, 1500, 1700, 1800, 1900, 2200, 2600, 2700, 2800, 2900, 3000, 3100, 3400	Available on center panels or sheet stock 1/32" [9.0mm] thick or greater in solid wood, raw MDF or veneered MDF core.
3	CPFR #'s: 300, 400, 500, 800, 1000, 1100, 1200, 1600, 2000, 2100, 3200, 3300	Available on center panels or sheet stock 7/32" [5.6mm] thick or greater in solid wood, raw MDF or veneered MDF core. • Applying a CPFR on veneered MDF core panels will expose the darker colored MDF core material.
4	CPFR 1300	Close match to the PR303-25 Panel Profile and the D129 and D135 Outside Edge Profiles. • Available on 7/8" [15.9mm] thick or greater solid wood raised panels, solid wood GUPFS, veneered MDF core materials or sheet stock.
5	CPFR 1400	Exact match to the D15 Outside Edge Profile. • Available on solid wood raised panels, solid wood GUPFS, veneered MDF core materials or sheet stock 7/8" [15.9mm] thick or greater.
6	CPFR 2300	Exact match to the D32 Outside Edge Profile. • Available on solid wood raised panels, solid wood GUPFS, veneered MDF core materials or sheet stock 7/8" [15.9mm] thick or greater.
7	CPFR 2400	Exact match to the D21 Outside Edge Profile. • Available on solid wood raised panels, solid wood GUPFS, veneered MDF core materials or sheet stock 7/8" [15.9mm] thick or greater.
8	CPFR 2500	Close match to the D32 and D51 Outside Edge Profiles. • Available on solid wood raised panels, solid wood GUPFS, veneered MDF core materials or sheet stock 7/8" [15.9mm] thick or greater.
9	CPFR 3500	Close match to the D32 and D51 Outside Edge Profiles. • Available on center panels or sheet stock 1/32" [9.0mm] thick or greater in solid wood, raw MDF or veneered MDF core.
10	CPFR 3600	• Available on 7/8" [15.9mm] thick or greater solid wood raised panels, solid wood GUPFS, veneered MDF core materials or sheet stock.
11	CPFR 3700	Available on material 1/32" [9.0mm] thick or greater. This includes: • Frame and panel doors using RVSCP-PR324 (CPFR applied to center panel only). • Solid wood slabs (ie: Style 1270 doors and drawer fronts, GUPFS). • Raw MDF slabs (ie: Style 500 doors and drawer fronts, sheet stock). See individual products for minimum sizes. Product Widths: • Frame and panel doors with RVSCP-PR324 are available in 1/32" width increments. • Solid wood and raw MDF slab products are available in 1/4" width increments.

Continued on next page...

► For **PRICING** ► See *Section G.7* in our current Wholesale Pricing Catalog.

G.7.6

V18.2



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Center Panel Face Rout (CPFR)

Design Options

Technical Notes: Center Panel Face Rout...continued

Finish Options (Chapter R)

1	3D Laminate (RTF) Availability	The ★ indicates CPFR patterns that are available on 1-piece MDF Style 500 doors and 500* drawer fronts using 3D Laminate (RTF).
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Sheet Stock Options (Chapter K)

1	Veneer Core	Due to inconsistencies of the inner plys, CPFR is <i>not an option</i> on products made of Veneer Core materials.
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Sizes/Dimensions

1	Maximum Size	48"W x 96"H [1219.2mm x 2438.2mm] for vertical grain/CPFR pattern or 96"W x 48"H [2438.4mm x 1219.2mm] for horizontal grain/CPFR pattern.
2	Minimum Size	12" [304.8mm] minimum width for doors and drawer fronts with raised panel profiles and center panel face routing. Use individual door style minimums for slab doors and drawer fronts with center panel face routing, as well as for doors and drawer fronts with ¼" flat center panels or the RVSCP-PR324 reversed center panel profile and center panel face routing.

Center Panel Face Rout (CPFR) - END

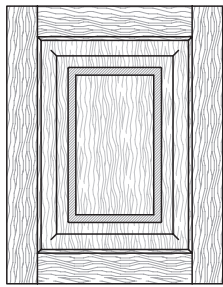
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► For PRICING ► See Section G.7 in our current Wholesale Pricing Catalog.

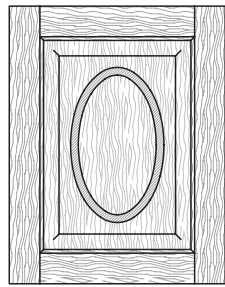
Design Options

Center Panel Face Rout Patterns

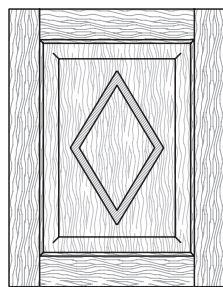
**** These patterns shown on raised center panels. Also available on RVSCP-PR324 (Reverse Solid Center Panels) and flat center panels. ****



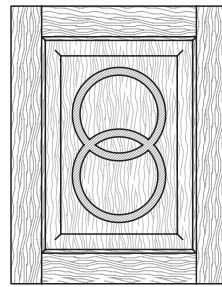
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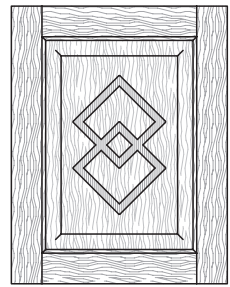
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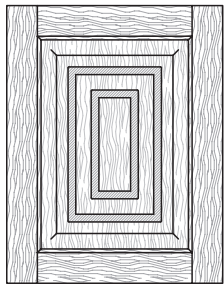
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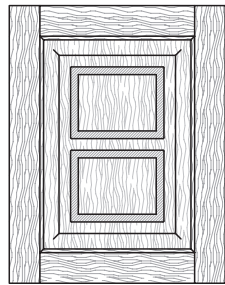
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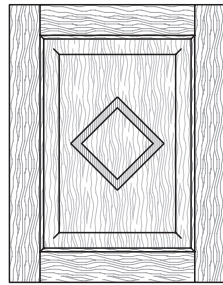
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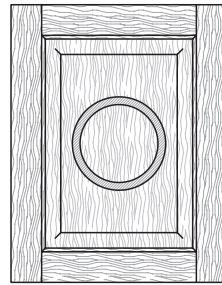
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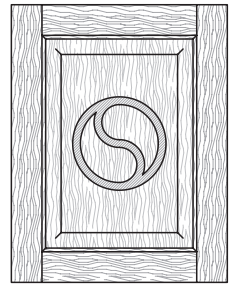
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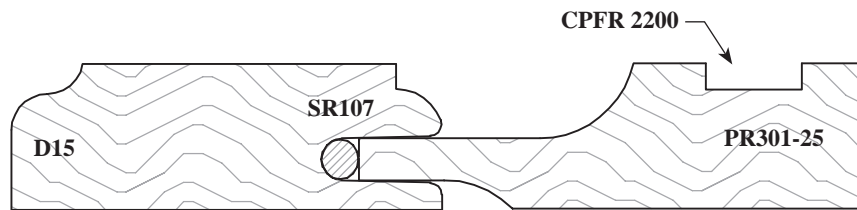
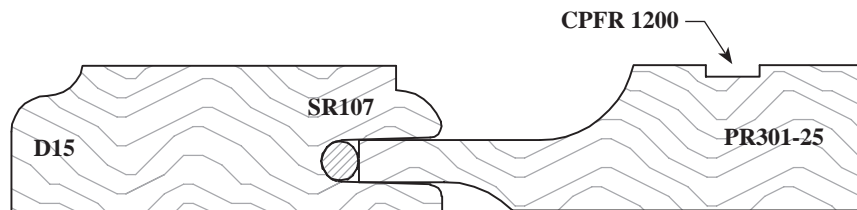
CPFRP107



CPFRP108



CPFRP109



Center Panel Face Rout Patterns - Minimum Door Sizes

Pattern/Rout Width	CPFRP 100	CPFRP 101	CPFRP 102	CPFRP 103	CPFRP 104	CPFRP 105	CPFRP 106	CPFRP 107	CPFRP 108	CPFRP 109
CPFR1200 (.281")	12" x 12" [304.8mm x 304.8mm]	12" x 15" [304.8mm x 381.0mm]	12" x 15" [304.8mm x 381.0mm]	12" x 15" [304.8mm x 381.0mm]	12" x 15" [304.8mm x 381.0mm]	12" x 12" [304.8mm x 304.8mm]	12" x 15" [304.8mm x 381.0mm]	12" x 12" [304.8mm x 304.8mm]	12" x 12" [304.8mm x 304.8mm]	12" x 12" [304.8mm x 304.8mm]
CPFR2200 (.500")	12" x 12" [304.8mm x 304.8mm]	12" x 15" [304.8mm x 381.0mm]	12" x 15" [304.8mm x 381.0mm]	12" x 15" [304.8mm x 381.0mm]	12" x 15" [304.8mm x 381.0mm]	12" x 12" [304.8mm x 304.8mm]	12" x 15" [304.8mm x 381.0mm]	12" x 12" [304.8mm x 304.8mm]	12" x 12" [304.8mm x 304.8mm]	12" x 12" [304.8mm x 304.8mm]

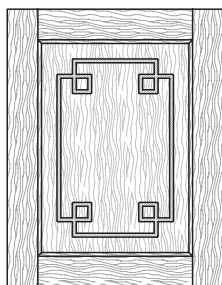
Note: Minimum sizes are based on 2 1/4" wide stiles and rails and a 1/4" flat center panel or the RVSCP-PR324 center panel profile. If placing a pattern on a raised panel, minimum door size must be increased by the center panel profile reveal width x 2.

► For PRICING ► See Section G.8 in our current Wholesale Pricing Catalog.

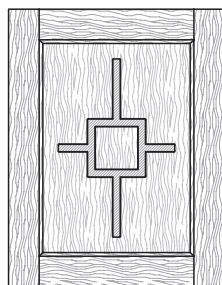
Center Panel Face Rout Patterns

Design Options

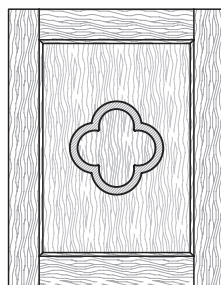
**** These patterns shown on RVSCP-PR324 (Reverse Solid Center Panels). Also available on raised and flat center panels. ****
(See notes for CPFRP114 exception.)



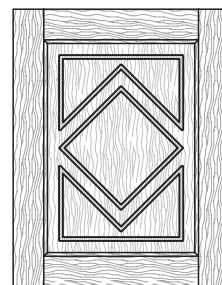
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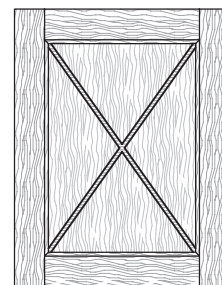
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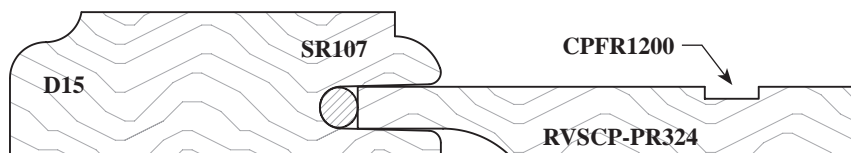
CPFRP112



CPFRP113



CPFRP114



Center Panel Face Rout Patterns - Minimum Door Sizes

Pattern/Rout Width	CPFRP 110	CPFRP 111	CPFRP 112	CPFRP 113	CPFRP 114
CPFR1200 (.281")	11 ³ / ₃₂ " x 11 ³ / ₃₂ " [296.1mm x 296.1mm]	11 ¹ / ₈ " x 11 ¹ / ₈ " [295.3mm x 295.3mm]	12" x 12" [304.8mm x 304.8mm]	14" x 19" [355.6mm x 482.6mm]	12" x 12" [304.8mm x 304.8mm]
CPFR2200 (.500")	14 ¹ / ₂ " x 14 ¹ / ₂ " [368.3mm x 368.3mm]	12 ¹ / ₂ " x 12 ¹ / ₂ " [317.5mm x 317.5mm]	14" x 14" [355.6mm x 355.6mm]	18" x 24" [457.2mm x 609.6mm]	12" x 12" [304.8mm x 304.8mm]

Note: Minimum sizes are based on 2¹/₄" wide stiles and rails and a 1/4" flat center panel or the RVSCP-PR324 center panel profile. If placing a pattern on a raised panel, minimum door size must be increased by the center panel profile reveal width x 2.

► For PRICING ► See Section G.8 in our current Wholesale Pricing Catalog.

Design Options

Center Panel Face Rout Patterns

Ordering & Pricing Notes: Center Panel Face Rout Patterns

Ordering Guidelines

1	Order Forms	Please use “ <i>Advanced Version</i> ” of the <i>Door and/or Drawer Front Order Forms (E•Z Forms #2 and #3)</i> .
2	Ordering Guidelines	Specify Wood Species/Grade. When ordering doors/drawer fronts, specify the door style along with the center panel profile, stile & rail profile and outside edge profile. Specify the Center Panel Face Rout Pattern (CPFRP) option and groove type (CPFR1200 or CPFR2200).
Pricing		
1	Pricing	Please see <i>Section G.8</i> of our current Wholesale Pricing Catalog .

G

Technical Notes: Center Panel Face Rout Patterns

Design Options (Chapter G)

1	Design Placement	All patterns are centered on the flat of the center panel. When placed on a raised panel, none of the patterns will interfere with the panel reveal. • CPFRP114 not available with any center panel profiles from <i>Sections E.12</i> or <i>E.14</i> .
2	CPFR Options	Available with CPFR 1200 on material that is ¼" [6.4mm] thick or greater (see <i>Section G.7</i> for more information). Available with CPFR 2200 on material that is ⅜" [9.0mm] thick or greater (see <i>Section G.7</i> for more information).

Material Options

1	Material Availability	Available on solid wood or raw MDF raised center panels and the RVSCP-PR324 (<i>Reversed Solid Center Panel</i>). • CPFRP114 not available with any center panel profiles from <i>Sections E.12</i> or <i>E.14</i> . Available on solid wood slab style doors & drawer fronts. Available on ¼" [6.4mm] raw MDF or flat panel veneered MDF core doors & drawer fronts. Available on Raw MDF & veneered MDF core sheet stock ¼" [6.4mm] thick or greater. When using a veneered MDF core material the CPFR will expose the MDF core which is a darker color, resulting in the CPFR grooves being darker.
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Sizes / Dimensions

1	CPFR 1200	CPFR1200 is .281" Wide and .063" Deep [7.1mm x 1.6mm].
2	CPFR 2200	CPFR2200 is .500" Wide and .138" Deep [12.7mm x 3.5mm].
3	Minimum Door Sizes	Minimum sizes are based on 2¼" wide stiles and rails and a ¼" flat center panel or the RVSCP-PR324 center panel profile. If placing a pattern on a raised panel, minimum door size must be increased by the center panel profile reveal width x 2.

► For PRICING ► See *Section G.8* in our current Wholesale Pricing Catalog.

G.8.3

V18.1



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Design Options

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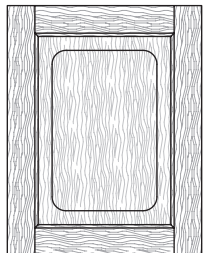
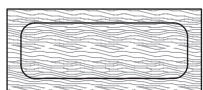
G.8.4
V18.1

Design Options

Panel Design Patterns

RCCP100

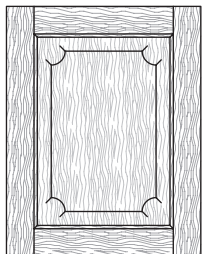
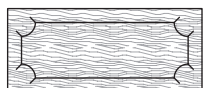
Radius Corner Center Panel (RCCP) - Outside Corners



- The drawing to the left is an example of 1" [25.4mm] outside radius corners on a Raised Panel (RP) drawer front and the raised center panel of a **Style 10** door.
- When ordering small doors or drawer fronts, the minimum size of the center panel increases if the radius you are using is greater than ½" [12.7mm].
- Use this formula to determine the amount to add to the minimum width or height of the center panel:
 - $(\text{Radius} \times 2) - 1" = \text{Amount to add to minimum size.}$
- Example: ¾" Radius Corners on the center panel of a **Style 10** door: $(\frac{3}{4}" \times 2) - 1" = \frac{1}{2}"$
 - If the door has more than 1 panel, multiply the result of the formula by the number of panels in width and/or height.
 - If the door has panels with shapes, please contact our Customer Support Team.

RCCP200

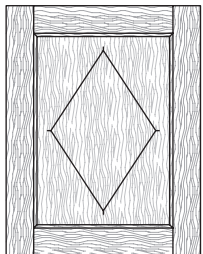
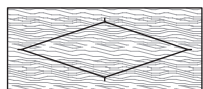
Radius Corner Center Panel (RCCP) - Inside Corners



- The drawing to the left is an example of inside radius corners on a Raised Panel (RP) drawer front and the raised center panel of a **Style 10** door.
- The **RCCP200** option looks best as a complement to doors in the following frame price classes: **101, 103, 301, 303.**
- Approximate minimum size calculation: 2" + Center Panel Minimum Size + Stile/Rail dimensions.
- On our website see **Resources > Technical Information > Compatibility Charts > Center Panel Drawer Front Compatibility.**
 - These minimum size dimensions factor in 1" [25.4mm] of flat on the face of the center panel.
 - If the door has more than one panel, multiply the result of the formula by the number of panels wide and/or high.
 - If the door has panels with shapes, please contact our Customer Support Team.

DSCP100

Diamond Shape Center Panel (DSCP)



- The diamond shape is another option available on an Raised Panel (RP) drawer front and raised center panel.
- The **DSCP100** option looks best as a complement to doors in the following frame price classes: **101, 103, 301, 303.**
- Minimum sizes will vary depending on the raised panel drawer front profile or center panel profile being used.
- These minimums will be affected if your door style has more than one center rail and/or center stile.
- Approval drawings will be required prior to manufacturing.

► For PRICING ► See Section **G.9** in our current Wholesale Pricing Catalog.

Panel Design Patterns

Design Options

Ordering & Pricing Notes: Panel Design Patterns

Ordering Guidelines

1	Order Forms	Please use "Advanced Version" of the <i>Door and/or Drawer Front Order Forms (E•Z Forms #2 and #3)</i> .
2	Ordering Information	When ordering RCCP100 , please indicate your chosen radius in the space provided.

Pricing

1	Pricing	Please see <i>Section G.9</i> of our current Wholesale Pricing Catalog .
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Technical Notes: Panel Design Patterns

Convex/Concave Options (Chapter D)

1	Convex/Concave	Panel Design Patterns are not available on curved convex / concave products.
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Design Options (Chapter G)

1	RCCP100	Available on all products with solid wood or raw MDF raised center panels and square/straight stiles & rails. This includes Traditional, Old World and Mitered doors, French Miter doors, Passageway doors, Wainscot panels, Center Panel Only (CPO) material and Raised Panel (RP) drawer fronts. Available Radii: 1/16", 1/8", 1/4", 3/8", 1/2", 5/8", 3/4", 7/8", 1", 1 1/4", 1 1/2".
2	RCCP200	Available on all products with solid wood or raw MDF raised center panels and square/straight stiles & rails. This includes Traditional, Old World and Mitered doors, French Miter doors, passageway doors, wainscot panels, Center Panel Only material and raised panel drawer fronts.
3	DSCP100	Limited to solid wood or raw MDF raised center panels for Traditional, Old World, Mitered or French Miter doors with square/straight stiles & rails and raised panel drawer fronts.

Profile Options (Chapter E)

1	Center Panel Profiles	Available Center Panel Profiles are limited to those with 1 1/4" reveals or less.
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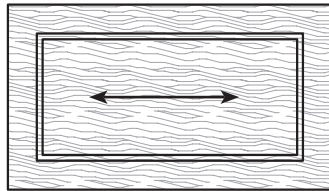
Sizes/Dimensions

1	Minimum Center Panel Sizes	All minimum center panel size rules noted to the right of your chosen panel design drawings shown on previous page will apply.
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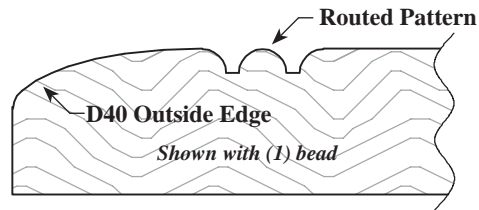
G

► For PRICING ► See Section G.9 in our current Wholesale Pricing Catalog.

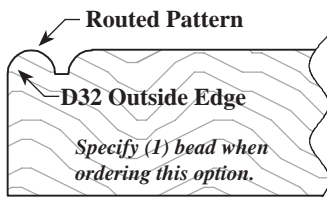
Drawer Front Face Rout - DFFR100



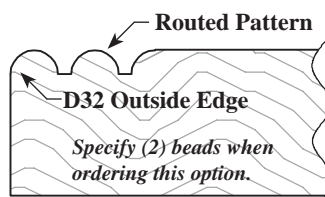
Style 34SQA*
Shown with DFFR100



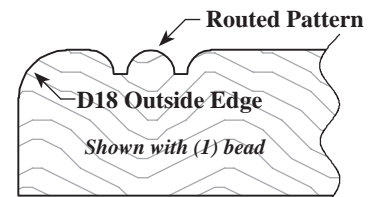
Exact match to the following Mitered Profile Families: **MP738 (76mm and 57mm only)**.
Close match to the following Mitered Profile Families: **MP738 (38mm only) and MP740**.



Close match to the following Mitered Profile Families: **MP600 Series with ME500**

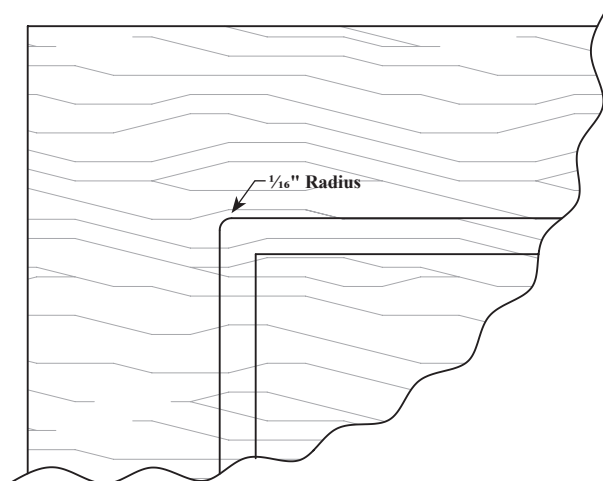
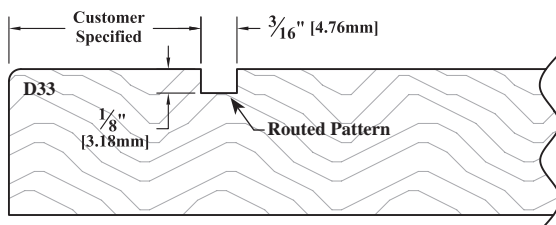


Close match to the following Mitered Profile Families: **MP601 and MP634**.

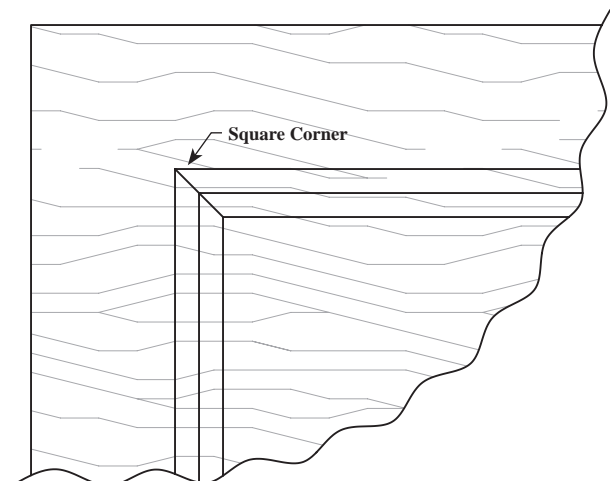
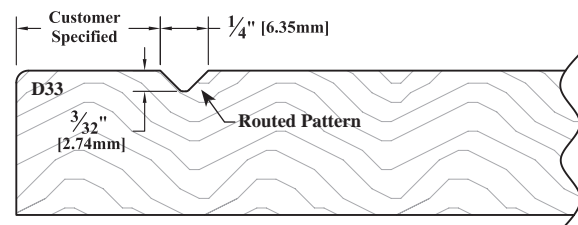


Close match to the following Mitered Profile Families: **MP710 and MP734**.

Drawer Front Face Rout - DFFR200



Drawer Front Face Rout - DFFR300



► For PRICING ► See Section **G.10** in our current Wholesale Pricing Catalog.

Drawer Front Face Rout (DFFR)

Design Options

Ordering & Pricing Notes: Drawer Front face Rout

Ordering Guidelines

1	Order Forms	Please use <i>Drawer Front Order Form (E•Z Form #3)</i> .
2	Ordering Guidelines	<p>DFFR100: When ordering, specify one bead or two as shown in the D32 drawing examples on previous page.</p> <p>DFFR200, DFFR300: When ordering, please indicate distance from outside edge of drawer front. If using an outside edge profile other than D7, widths can be found in the <i>Outside Edge Profile Compatibility</i> chart on our website under: <i>Resources > Technical Information</i></p>

Pricing

1	Pricing	Please see <i>Section G.10</i> of our current Wholesale Pricing Catalog .
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Technical Notes: Drawer Front Face Rout

Cabinet Door & Drawer Front Options (Chapter B)

1	Drawer Fronts Styles	<p>Available as an option for 34SQA* and 100SQE* drawer fronts (<i>Section B.16</i>).</p> <p>• DFFR300 also available on Raw MDF and 3D Laminate Style 500* drawer fronts (<i>Section V.1</i>).</p>
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Profile Options (Chapter E)

1	DFFR100	Designed to be used with the D18 , D32 and D40 outside edge profiles. Other profiles are available upon request.
2	DFFR200, DFFR300	Shown with the D33 outside edge profile. Other profiles are available upon request.

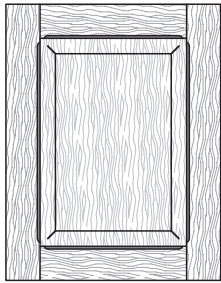
Sizes / Dimensions

1	Maximum Height	Maximum height is 8" [203.2mm].
2	Lineal Inches	Lineal inches are measured using the outside dimensions.
3	Rout Size	<p>DFFR100: The bead rout is $\frac{3}{8}$" [9.5mm] wide.</p> <p>DFFR200: The square rout is $\frac{3}{16}$" wide x $\frac{1}{8}$" deep [4.8mm x 3.2mm].</p> <p>DFFR300: The v-groove rout is $\frac{1}{4}$" wide x $\frac{3}{32}$" deep [6.4mm x 2.7mm].</p> <p>See drawer front minimum size guidelines noted in <i>Section B.16</i>.</p>
4	Rout Location	<p>DFFR100: Location of bead is fixed as shown. Bead will begin as outside edge profile ends.</p> <p>DFFR200, DFFR300: Placement is customer specified from outside edge of drawer front.</p> <p>• Minimum distance for placement is $\frac{1}{4}$" [6.4mm].</p>

► For PRICING ► See *Section G.10* in our current Wholesale Pricing Catalog.

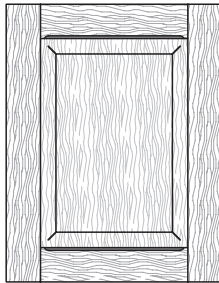
Stile & Rail Face Routing Options - Start/Stop Patterns

**Stile & Rail Face Rout
(SRFR)**



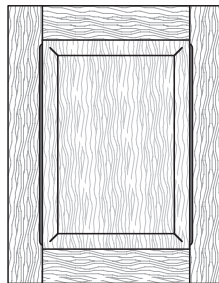
SRFR 100, SRFR 600
SRFR 800, SRFR 900
OWSRFR 2100

**Rail Face Rout
(RFR)**



RFR 100, RFR 600
RFR 800, RFR 900
OWRFR 2100

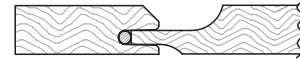
**Stile Face Rout
(SFR)**



SFR 100, SFR 600
SFR 800, SFR 900
OWSFR 2100

SRFR Cross Sectional Drawings

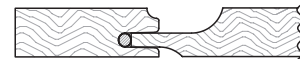
1/2" Thick Traditional Doors



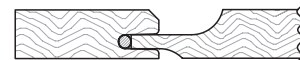
SRFR 100



SRFR 600



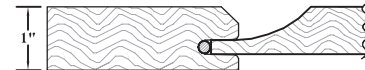
SRFR 800



SRFR 900

OWSRFR Cross Sectional Drawings

1" Thick "Old World" Doors

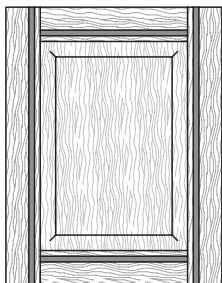


OWSRFR 2100

* The doors above show a start/stop distance of 1/2" [12.7mm] from Stile & Rail joints for the SRFR patterns.

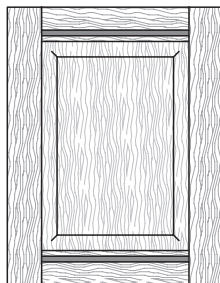
Stile & Rail Face Routing Option 200

**Stile & Rail Face Rout
(SRFR)**



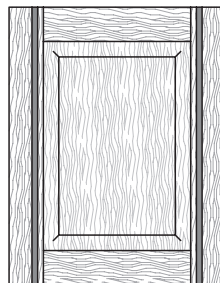
SRFR 200

**Rail Face Rout
(RFR)**



RFR 200

**Stile Face Rout
(SFR)**



SFR 200

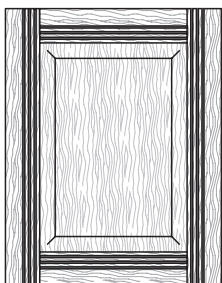
SRFR Cross Section Drawing



SRFR 200

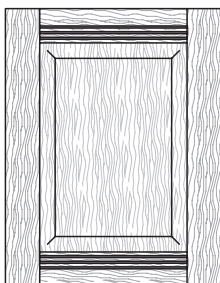
Stile & Rail Face Routing Option 700

**Stile & Rail Face Rout
(SRFR)**



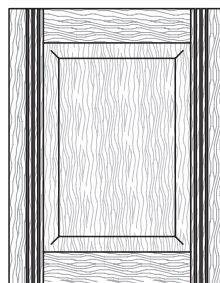
SRFR 700

**Rail Face Rout
(RFR)**



RFR 700

**Stile Face Rout
(SFR)**



SFR 700

SRFR Cross Section Drawing



SRFR 700

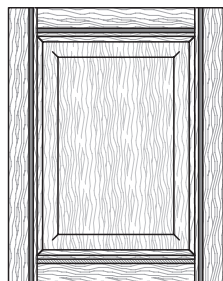
► For PRICING ► See Section G.11 in our current Wholesale Pricing Catalog.

Stile & Rail Face Rout (SRFR)

Design Options

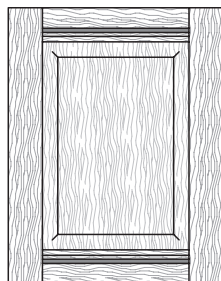
Stile & Rail Face Routing Option 500

Stile & Rail Face Rout
(SRFR)



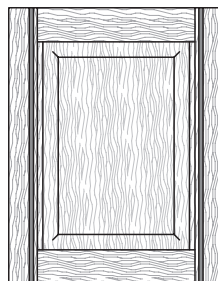
SRFR 500

Rail Face Rout
(RFR)



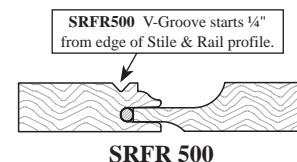
RFR 500

Stile Face Rout
(SFR)



SFR 500

SRFR Cross Section Drawing



Ordering & Pricing Notes: Stile & Rail Face Rout (SRFR)

Ordering Guidelines

1	Order Forms	Please use "Advanced Version" of the <i>Door and/or Drawer Front Order Forms (E•Z Forms #2 and #3)</i> .
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Pricing

1	Pricing	Please see <i>Section G.II</i> of our current Wholesale Pricing Catalog .
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Technical Notes: Stile & Rail Face Rout (SRFR)

Cabinet Door & Drawer Front Options (Chapter B)

1	Door Styles	Stile and Rail Face Routing is only available on Door and Drawer Front Styles: 10, 1000, 1010, 1400, 1401, 1800, 1801, 3010, 3060L, 3060R, 40, 4040, 4043, 4044, 4150, 8000, 8010, 8050, 8060L and 8060R.
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Design Options (Chapter G)

1	SRFR Options	SRFR options <i>can only be used</i> in conjunction with the SR100 , with the <u>exception</u> of SRFR 500 . • Please see <i>Note 5</i> below.
2	OWSRFR Options	OWSRFR ("Old World" Stile & Rail Face Rout) options <i>can only be used</i> in conjunction with the SR195 "Old World" stile & rail profile.
3	SRFR 100, SRFR 600, SRFR 800 & SRFR 900	Standard Start/Stop positions for these SRFR options are either 1/2" [12.7mm], 1" [25.4mm], 1 1/2" [38.1mm], 2" [50.8mm] or 2 1/2" [63.5mm] from the Stile & Rail joints, <i>the diagram at the top of the previous page depicts a 1/2" [12.7mm] start/stop position.</i>
4	SRFR 100	The #816 mullion stock molding would be standard when ordering mullion doors.
5	SRFR 500	When ordering, the SR100 Stile & Rail profile is used on the stiles or rails that do not have the SRFR . You may choose from most any of the "Traditional" profiles shown in <i>Section E.1</i> for the stiles and/or rails that have the SRFR . Standard placement of the V-groove is 1/4" [6.4mm] from where the Stile & Rail profile ends.
6	SRFR 600	The #956 mullion stock molding would be standard when ordering mullion doors.
7	SRFR 700	Minimum width for any center rail with SRFR 700 is 2 1/2" [63.5mm].
8	SRFR 800	The #1398 mullion stock molding would be standard when ordering mullion doors.
9	SRFR 900	The #1269 mullion stock molding would be standard when ordering mullion doors.

Sizes / Dimensions

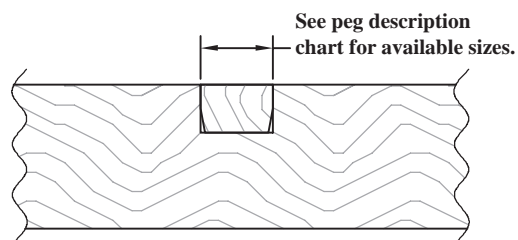
1	Maximum Length	Maximum length for a SRFR Options is 96" [2438.4mm].
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► For PRICING ► See *Section G.II* in our current Wholesale Pricing Catalog.

Design Options

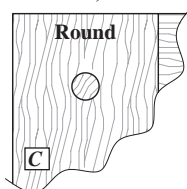
Decorative Inserts

Peg Insert Options

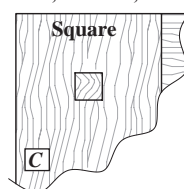


Available Round, Square or Diamond shaped with Face Grain or End Grain.

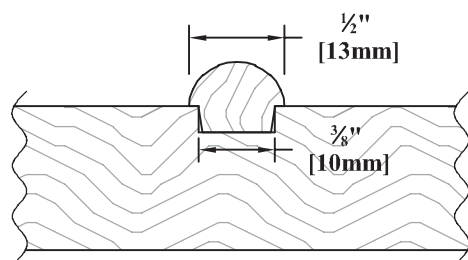
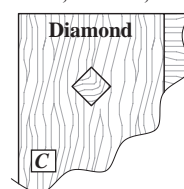
DP200, DP500
DP2000, DP2100



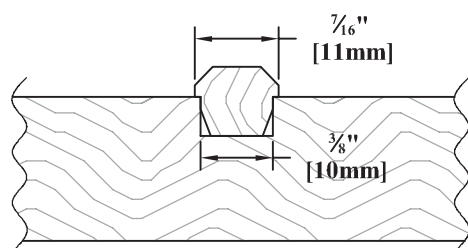
DP100, DP400, DP700
DP800, DP1300, DP1400



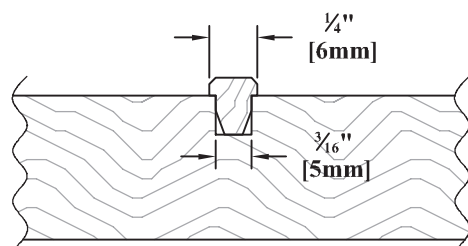
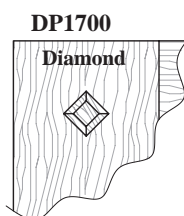
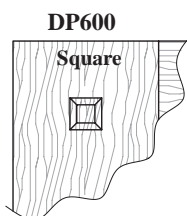
DP900, DP1000, DP1100
DP1200, DP1500, DP1600



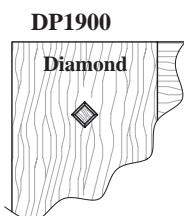
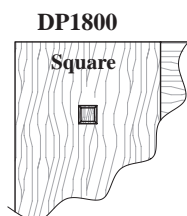
Button Pegs protrude from the face of the door as shown.



Pyramid Pegs protrude from the face of the door as shown.

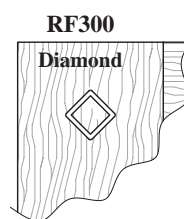
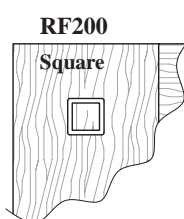
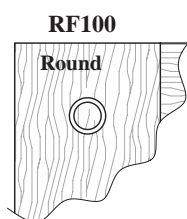
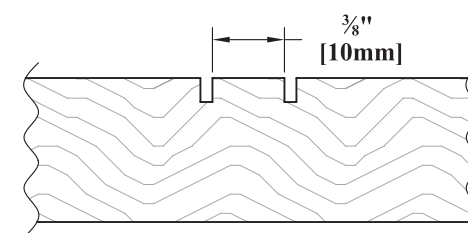


Small Pyramid Pegs protrude from the face of the door as shown.



Face views are not to scale.

Routed Face Options



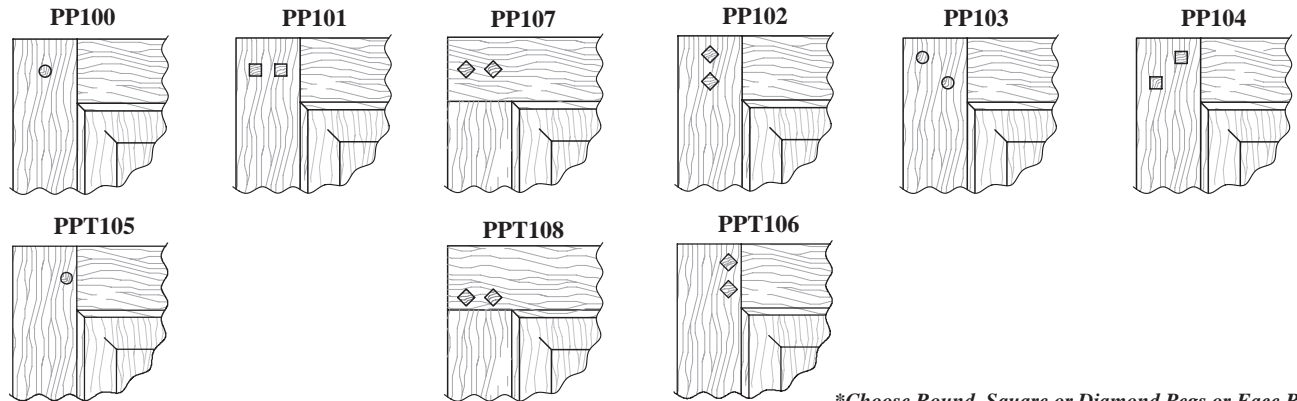
Face views are not to scale.

► For PRICING ► See Section G.12 in our current Wholesale Pricing Catalog.

Insert Patterns

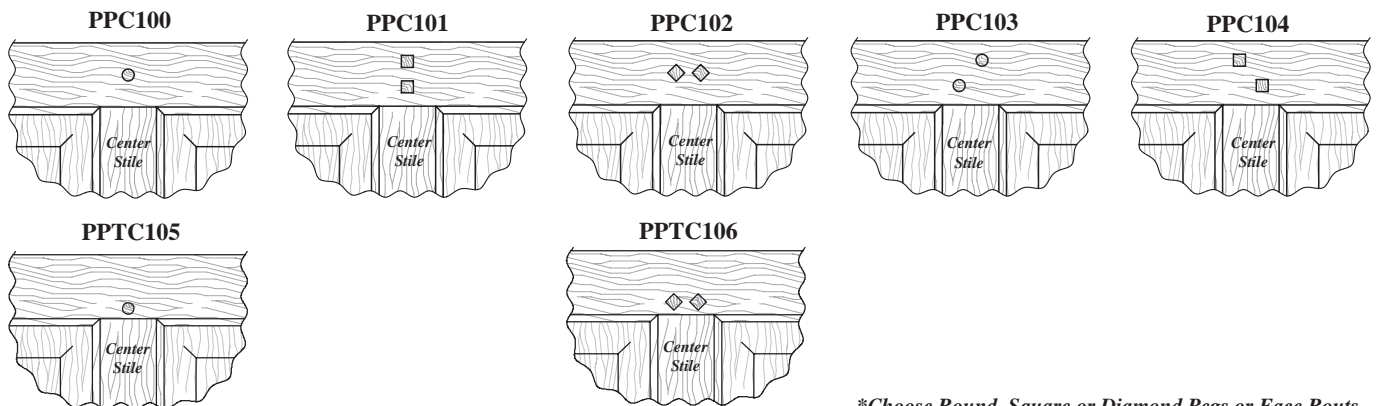
Insert Patterns are used to identify the placement of Decorative Peg Inserts and Routed Face Option patterns. See notes on the following page for more information

Peg Patterns for Corners



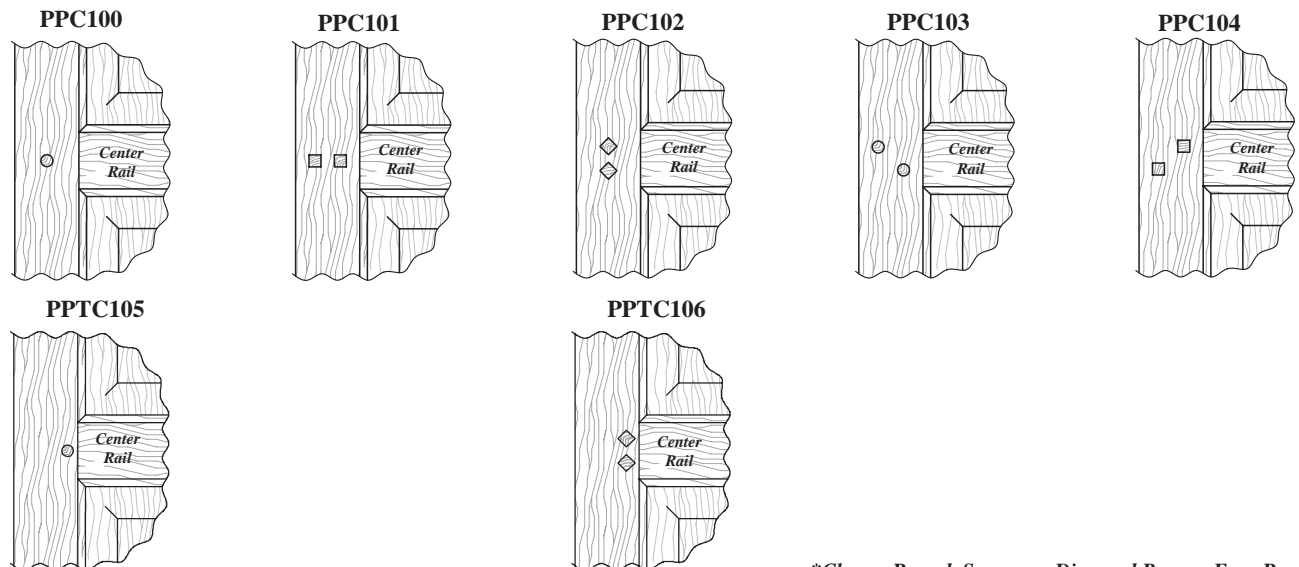
**Choose Round, Square or Diamond Pegs or Face Routs.*

Peg Patterns on Rail at Center Stile



**Choose Round, Square or Diamond Pegs or Face Routs.*

Peg Patterns on Stile at Center Rails



**Choose Round, Square or Diamond Pegs or Face Routs.*

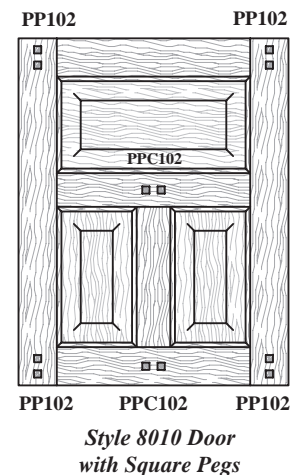
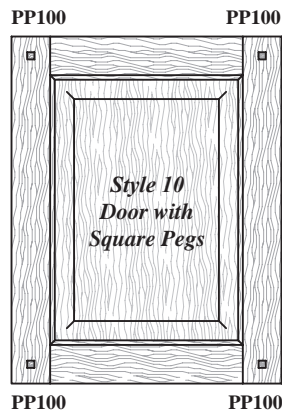
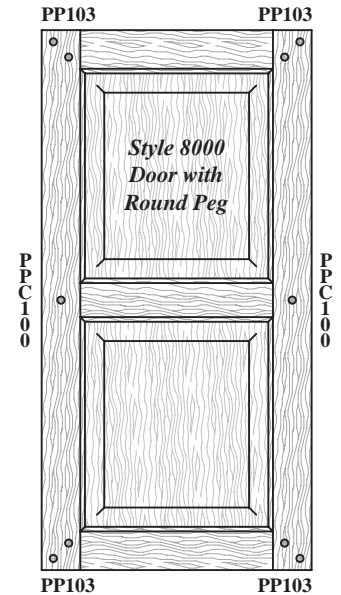
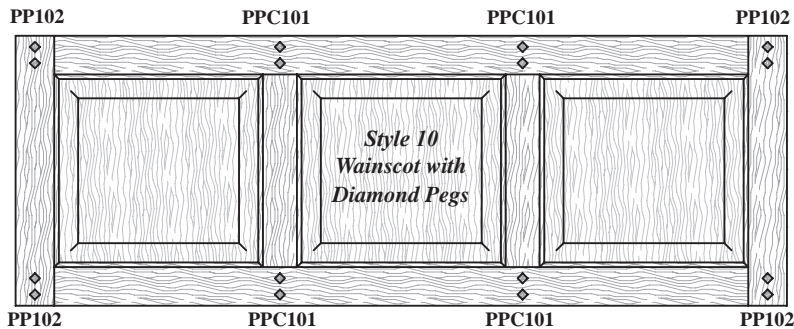
► **For PRICING** ► See Section **G.12** in our current Wholesale Pricing Catalog.

Design Options

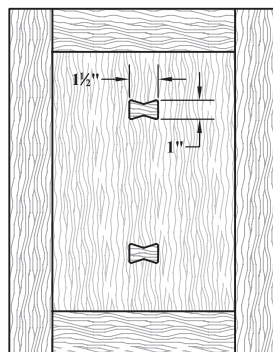
Decorative Inserts

Insert Pattern Examples

These are examples of Insert Patterns with Peg Options used in varying door/wainscot designs. If you are ordering doors with multiple panels or wainscot you **must** specify whether you want Decorative Inserts at each stile/rail joint; ***if yes***, you must also specify the Insert Pattern for each joint.



Butterfly Insert Option



BI100
Butterfly Insert
(Face Grain)

► For PRICING ► See Section **G.12** in our current Wholesale Pricing Catalog.

Decorative Inserts

Design Options

Decorative Peg Insert Option #	Description
DP100	3/8" Square Face Grain Pegs
DP200	3/8" Round Face Grain Pegs
DP300	1/2" Button Pegs
DP400	3/8" Square End Grain Pegs
DP500	3/8" Round End Grain Pegs
DP600	7/16" Square Flat Top Pyramid Pegs
DP700	1/4" Square Face Grain Pegs
DP800	1/4" Square End Grain Pegs
DP900	3/8" Diamond Face Grain Pegs
DP1000	3/8" Diamond End Grain Pegs
DP1100	1/4" Diamond Face Grain Pegs
DP1200	1/4" Diamond End Grain Pegs
DP1300	1/2" Square Face Grain Pegs
DP1400	1/2" Square End Grain Pegs

Decorative Peg Insert Option #	Description
DP1500	1/2" Diamond Face Grain Pegs
DP1600	1/2" Diamond End Grain Pegs
DP1700	7/16" Diamond Flat Top Pyramid Pegs
DP1800	1/4" Square Flat Top Sm. Pyramid Pegs
DP1900	1/4" Diamond Flat Top Sm. Pyramid
DP2000	1/2" Round Face Grain Pegs
DP2100	1/2" Round End Grain Pegs
Face Routed Option #	Description
RF100	Round Rout
RF200	Square Rout
RF300	Diamond Rout
Butterfly Insert Option #	Description
BI100	Butterfly Insert

Ordering & Pricing Notes: Decorative Inserts

Ordering Guidelines

1	Order Forms	Please use "Advanced Version" of the <i>Door and/or Drawer Front Order Forms (E•Z Forms #2 and #3)</i> .
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Pricing

1	Pricing	Please see <i>Section G.12</i> of current Wholesale Pricing Catalog .
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Technical Notes: Decorative Inserts

Cabinet Door & Drawer Front Options (Chapter B)

1	Door Styles	Decorative pegs are intended to be used with traditional mortise & tenon doors and drawer fronts, but can also be placed on slab doors and drawer fronts. Please submit requests for decorative pegs on slab doors or drawer fronts to our Customer Support team so placement options can be discussed.
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Convex / Concave Options (Chapter D)

1	Curved Products	The  indicates options that are available for Curved Products. For ordering guidelines, see <i>Chapter D</i> .
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Design Options (Chapter G)

1	Insert Patterns	<p>Insert patterns are used to identify the placement of Decorative Peg Inserts and Routed Face Option patterns.</p> <p>PP & PPC are centered or equally spaced on the flat surface remaining between the stile & rail profile and the outside edge treatment.</p> <ul style="list-style-type: none"> You may want to consider custom placement of pegs when applying to lazy susan (inside corner) doors that utilize a butt joint or 45° miter cuts to form the L-Shape (<i>see Section F.6</i>). These methods alter the width of one or both stiles where the two doors meet. <p>PPT & PPTC are placed 1/8" [3.2mm] from the joint between the stile and the rail.</p>
2	Butterfly Insert BI100	<p>Standard grain direction on a Butterfly Insert is horizontal, with <i>Face Grain</i> material.</p> <p>When ordering, specify height placement from the top and/or bottom of the visible center panel to the center of the insert.</p> <ul style="list-style-type: none"> Insert will be centered on the width of the visible center panel. Please submit placement drawings to our Customer Support Team. <p>A Center Panel Face Rout can run through or behind the BI100 Butterfly Insert for additional detailing. Please contact our Customer Support Team for more information.</p> <p>Butterfly Insert is 1 1/2" [38.1mm] wide x 1" [25.4mm] high.</p> <p>A minimum of 1" [25.4mm] of flat space must be maintained on all sides of insert.</p>

Notes Continued on Next Page...

► For PRICING ► See *Section G.12* in our current Wholesale Pricing Catalog.

Design Options

Decorative Inserts

Technical Notes: Decorative Inserts...continued

General Information (Chapter A)

1	Grain Direction	The grain on the Decorative Peg Insert will run in the same direction as the grain of the part into which it is inserted. Inserts will not be visible from the back of the product.
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Miscellaneous

1	Installation	Decorative Inserts are only available installed in a product. <ul style="list-style-type: none"> • When ordering Face Frames with inserts, the placement of the inserts may vary due to PPGC - Panel Plow Groove Cuts, if applicable, and pocket screw locations. • Approval drawings may be required prior to manufacturing your order.
2	Compatibility	Please refer to our website under: Resources / Technical Information for Stile & Rail and Outside Edge Profile Options.
3	Back to Back Doors	When ordering a decorative insert that protrudes from the face of the door and you have two doors that open back to back, you may want to consider the gap between those doors to allow for clearance when opening.

Wood Specie Options (Chapter S)

1	Wood Species	Due to their size, pegs are only available by wood species (ie: Alder, Birch, Cherry, etc.) and are not available in specific grades (ie: Natural/Standard, Select/Premium, etc.), or cuts (ie: Quarter Sawn, Rift Cut, etc.). Decorative Inserts are available in all wood species except DP300 .
2	DP300	Only available in Cherry, Maple, Red Oak and Walnut wood species.

► For PRICING ► See Section **G.12** in our current Wholesale Pricing Catalog.

G.12.5

V18.1



WalzCraft.com



(Phone) 1-800-237-1326

6:00AM - 5:30PM CST

(24 Hour Fax) 1-608-781-3667

Your Notes Page

Design Options

1-800-237-1326 *WalzCraft*® www.WalzCraft.com

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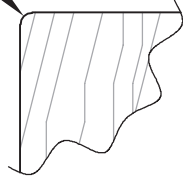
1-800-237-1326 *WalzCraft*® www.WalzCraft.com

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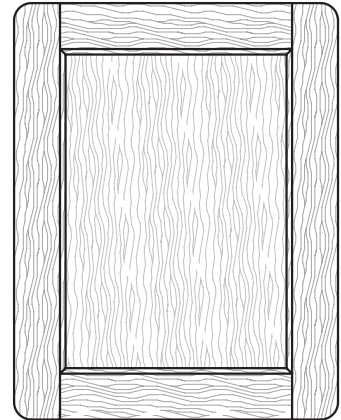
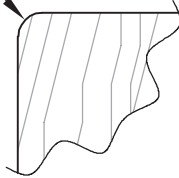
Outside Radius Corners

Outside Radius Corner drawings are drawn at full scale.

$R\frac{1}{16}"$
[R2mm]

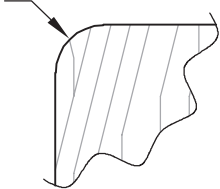


$R\frac{1}{8}"$
[R3mm]

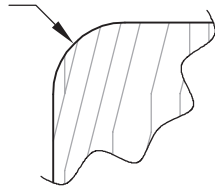


Example of a **Style 40** door with a $\frac{3}{4}"$ radius on the outside corners.

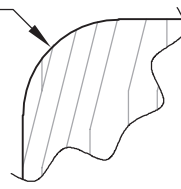
$R\frac{1}{4}"$
[R6mm]



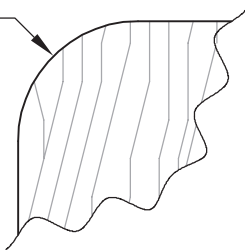
$R\frac{3}{8}"$
[R10mm]



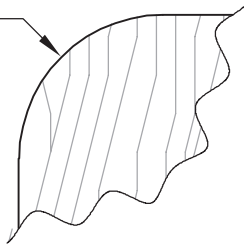
$R\frac{1}{2}"$
[R13mm]



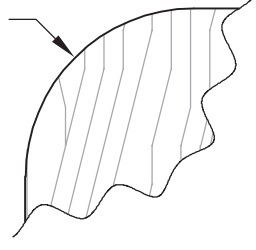
$R\frac{5}{8}"$
[R16mm]



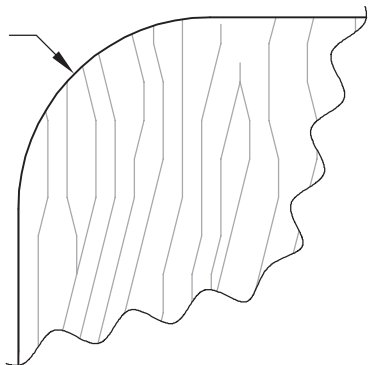
$R\frac{3}{4}"$
[R19mm]



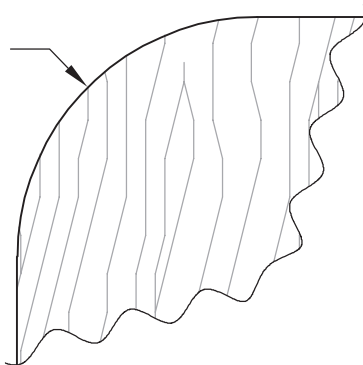
$R\frac{7}{8}"$
[R22mm]



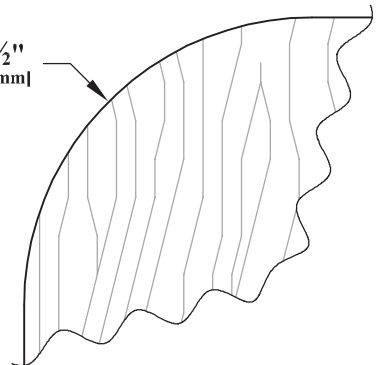
$R1"$
[R25mm]



$R1\frac{1}{4}"$
[R32mm]



$R1\frac{1}{2}"$
[R38mm]



***Outside Radius Corner drawings are drawn at full scale.*

► **For PRICING** ► See Section **G.13** in our current Wholesale Pricing Catalog.

Outside Radius Corners

Design Options

Ordering & Pricing Notes: Outside Radius Corners

Ordering Guidelines

1	Order Forms	Please use “ <i>Advanced Version</i> ” of the <i>Door and/or Drawer Front Order Forms (E•Z Forms #2 and #3)</i> .
---	-------------	---

Pricing

1	Pricing	Please see <i>Section G.13</i> of our current Wholesale Pricing Catalog .
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Technical Notes: Outside Radius Corners

Cabinet Door & Drawer Front Options (Chapter B)

1	Door Style Availability	<p>Outside radius corners are available on most Traditional, Contemporary, Old World and MDF/RTF doors & drawer fronts.</p> <p>Outside radius corners are available on Mitered door & drawer fronts utilizing the MP600 / MP6000 Series of miter profiles.</p> <ul style="list-style-type: none"> • 1½" [38.1mm] wide mitered profiles can accept up to a ¾" [19.1mm] radius. • Mitered profiles 2¼" [57.2mm] to 4½" [114.3mm] wide can accept up to a 1" [25.4mm] radius.
---	-------------------------	---

Convex / Concave Options (Chapter D)

1	Convex / Concave	Outside Radius Corners are not available on curved convex/concave products.
---	------------------	---

Profile Options (Chapter E)

1	Applied Molding Outside Edge Profiles	Not available with outside radius corners.
2	MP700 and MP900 Series	Outside radius corners are not an option.

Sizes / Dimensions

1	Drawings Scale	Outside Radius Corner drawings are drawn at full scale.
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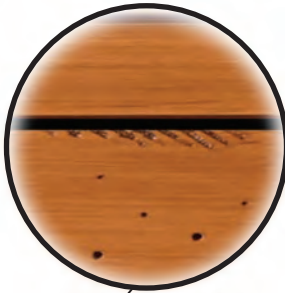
► For PRICING ► See Section **G.13** in our current Wholesale Pricing Catalog.

Simulated Distressing

Wear Marks



Rasp Marks



Simulated Distressing Options

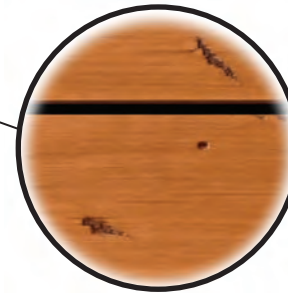
Simulated Distressing options are individually chosen in a **Light** or **Heavy** pattern and are placed randomly on the face of the product to give an aged appearance.

Options:

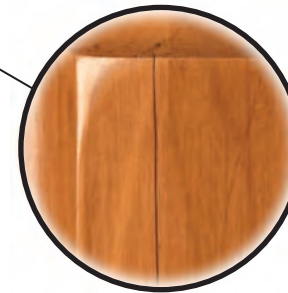
- Screw Impressions
- Nail Impressions
- Wear Marks
- Nicks
- Wormholes
- Cracks
- Rasp Marks
- Dents



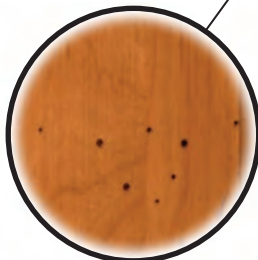
Nail Impressions



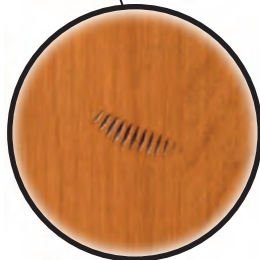
Nicks



Cracks



Wormholes



Screw Impressions

► For PRICING ► See Section **G.14** in our current Wholesale Pricing Catalog.

Distressing (Simulated)

Design Options

Simulated Distressing Options

	Light	Heavy		Light	Heavy
Screw Impressions	SD10	SD11	Worm Holes	SD50	SD51
Nail Impressions	SD20	SD21	Cracks	SD60	SD61
Wear Marks	SD30	SD31	Rasp Marks	SD70	SD71
Nicks	SD40	SD41	Dents	SD90	SD91

Ordering & Pricing Notes: "Simulated" Distressing

Ordering Guidelines

1	Order Forms	Applicable order forms will include space to indicate your chosen option(s).
Pricing		
1	Pricing	Please see <i>Section G.14</i> of our current Wholesale Pricing Catalog.

Technical Notes: "Simulated" Distressing

Finish Options (Chapter R)

1	Glazing	Selecting a glaze to compliment your finish will enhance the distressed detail. Please see <i>Section R.3</i> for more information.
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Material Options

1	Product Availability	<p>All Simulated Distressing options are available on all WalzCraft products constructed from solid wood.</p> <p>Simulated Distressing is not available on any product less than 1/8" thick.</p> <ul style="list-style-type: none"> Products that are entirely or partially composed of thin veneers are not available with the following options on their veneer portions only: Wear Marks, Rasp Marks. <p>MDF & HDF products are only available with Wear Marks, as the other options have a tendency to fracture the MDF & HDF material.</p>
---	----------------------	---

Miscellaneous

1	Placement	Simulated Distressing options are randomly placed on the <i>face of the product only</i> .
2	Intensity Options	<p>Light or Heavy intensity is available and refers to the <u>quantity of marks</u> applied to the product.</p> <ul style="list-style-type: none"> Intensity can be varied between options.
3	Depth of Marks	When applying distressing marks to different wood species, softer woods like Alder or Pine tend to be easier to distress more deeply than Maple or Hickory. WalzCraft is aware of this and tries to adjust the distressing technique to achieve the same look and depth of distressing regardless of species.

Simulated Distressing - END

► For PRICING ► See *Section G.14* in our current Wholesale Pricing Catalog.

Design Options

Distressing (TexGrain)

TexGrain Distressing - Wire Brush "Look"



Signature Series S879 Highland shown.

Ordering & Pricing Notes: TexGrain Distressing

Ordering Guidelines

1	Order Forms	Applicable order forms will include space to indicate your chosen option(s).
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Pricing

1	Pricing	Please see <i>Section G.14</i> of our current Wholesale Pricing Catalog .
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Technical Notes: TexGrain Distressing

Cabinet Door & Drawer Front Options (Chapter B)

1	Door and Drawer Front Style Availability	Available with square door and drawer front styles that have straight stiles and rails and door styles consisting of solid slabs. Example: Style 10, 10M, 10FM, 1270, 500, 34SQA , etc. Doors styles can include straight center stiles and/or rails. Example: Style 1010, 1010M, 8000, 8000M . Not available with door styles containing any veneer components, shaped rails, mullions or louvers.
2	Application Location	See <i>Miscellaneous</i> notes for distressing locations.

Continued on next page...

► **For PRICING** ► See *Section G.14* in our current Wholesale Pricing Catalog.

Distressing (TexGrain)

Design Options

Technical Notes: TexGrain Distressing...continued

Accent Component Options (Chapter O)

1	Product Compatibility	Available with stock size square legs/posts (<i>O.3</i>), custom size square legs/posts (<i>O.4</i>) and column wraps - square (<i>O.9</i>). • TexGrain will be applied to all four sides. It will not be applied to the ends.
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Cabinet Accessory Options (Chapter M)

1	TexGrain Distressing and Cabinet Accessory Option Availability	Only available on Style 170 Upper Cabinet valance with a D66 outside edge profile.
		Only available on Style WVR210 Mortise & Tenon Valance. See Profile notes for profile availability.
		Only available on Style A Knick Knack Shelves with a D66 outside edge profile.
		Only available with Model C and Model F Appliance Panels. See Profile notes for profile availability.
		Available on Glued-Up Panels (GUP) & Center Panels Only (CPO). See Profile notes for profile availability.

Convex/Concave Options (Chapter D)

1	Curved Products	TexGrain Distressing is not compatible with convex/concave products.
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Design Options (Chapter G)

1	Glass & Wire Mesh	Designer Glass (<i>G.1</i>), Leaded Glass (<i>G.2</i>), and Wire Mesh (<i>G.4</i>) can be used in conjunction with TexGrain Distressing.
2	Center Panel Face Rout	CPFR 400, 500, 1100, 1600, 3200 and 3300 are compatible with TexGrain Distressing. No distressing will be applied inside the rout/groove. See Section G.7 .
3	Simulated Distressing	Not compatible with Simulated Distressing.
4	Profiled Stock	Available with Profiled Stock (<i>G.16</i>). See Profile notes for profile availability.
5	Continuous Grain - End Matched Pattern	TexGrain Distressing is compatible with our Continuous Grain option. Continuous Grain - End Matched Pattern refers exclusively to the matching of grain in the direction of the grain.

Drawer Box Options (Chapter H)

1	Drawer Boxes	Drawer boxes are not available with TexGrain Distressing.
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Face Frame Options (Chapter J)

1	Face Frame Stock	Only available with the straight/square FS100 face frame stock (<i>J.1</i>).
		Beveled and beaded face frame stock FS101, FS102, FS103, FS104, FS105, FS106, FS107 and FS108 from Section J.1 and Beaded Applied Molding from Section J.5 are not compatible with TexGrain Distressing.
2	Assembled & RTA Face Frames	Assembled and RTA face frames (<i>J.2</i>) are available with TexGrain Distressing only when using square face frame stock FS100 (<i>J.1</i>). All face frame configurations are available (<i>J.3</i>).
3	Square/Tapered Feet	Only available with square foot option SFO100 (<i>J.3</i>).
4	Miscellaneous Joinery	Available with all Miscellaneous Joinery options shown in Section J.4 .
5	Inset/Pre-Fit Doors	Inset/Pre-Fit doors and drawer fronts (<i>J.6</i>) are available with TexGrain Distressing.
6	Cabinet Fillers	Only available with cabinet filler FLR100 (<i>J.8</i>).
7	Application Location	Face frame stock and assembled & ready to assemble face frames will have TexGrain distressing applied to the face only. No edges or backs will be distressed.

Finish Options (Chapter R)

1	Finish Types	Available with a Natural/Clear Coat (<i>no stain</i>), Spray No Wipe Stains and SolidTone WoodGrain finishes. • Applying a finish to TexGrain Distressing will alter the finish color slightly. • We recommend ordering a sample prior to placing your final order. • See Chapter R for more information on finish types.
2	Seal Sanding	The seal sanding process could potentially expose raw wood at random places across the wood's surface due to the TexGrain Distressing process raising the grain fibers.

Functional Options (Chapter F)

1	Functional Options	TexGrain Distressing is available when using these Functional Options: • Hinge Boring (<i>F.1</i>) • Miscellaneous Joinery (<i>F.2</i>) • Joint Assembly Methods (<i>F.3</i>) • Half Lap Edges (<i>F.4</i>) • Lazy Susan Door Joints (<i>F.6</i>)
2	Hand & Finger Pull Routs	TexGrain Distressing is only available with Finger Pull Routs FP100 and FP200 (<i>F.7</i>).

Continued on next page...

► For PRICING ► See **Section G.14** in our current Wholesale Pricing Catalog.

Design Options

Distressing (TexGrain)

Technical Notes: TexGrain Distressing...continued

Material Options

1	Solid Wood	TexGrain Distressing is only available on solid wood.
		Not available with veneer or raw MDF products.

Miscellaneous

1	Application Location	Traditional mortise & tenon doors and drawer fronts will have distressing applied to the face of the panel, the face of the stiles and rails and the outside edge. The inside edge of the stiles and rails and the backs will have no distressing applied.
		Mitered and French Mitered doors and drawer fronts will have distressing applied to the face of the panel, the face and inside edge of the stiles and rails and the outside edge. The backs will have no distressing applied.
		Slab doors and drawer fronts will have distressing applied to the face and outside edge. The backs will have no distressing applied.

Molding Options (Chapter N)

1	Moldings	Available with Crown moldings #1672, #1673 and #1915.
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Passageway Door Options (Chapter C)

1	Passageway Door Style Availability	Available with square door styles that have straight stiles and rails only. Example: Style 8505 .
		Door styles can include straight center stiles and/or rails. Example: Style 8500 .
		Not available with door styles containing any veneer components or shaped rails.

Profile Options (Chapter E)

1	Stile & Rail Profiles	Only available with the following Traditional stile & rail profiles: SR100, SR104, and SR123 (E.1) .
		Only available with the following Old World stile & rail profiles: SR195 (E.3) .
		Only available with the following Miter stile & rail profiles: MP600, MP602, MP608, MP612, MP616, MP617, MP624, MP628, MP638, MP640, MP646, MP675, MP676 (E.9) .
2	Center Panel Profiles	Standard Center Panel profiles PR308-03 and PR308-05 can be used (E.12).
		Available with the RVSCP-PR324 (Reversed Solid Center Panel) profile (E.13).
		Old World Center Panel profiles OWPR508-03 and OWPR508-05 can be used (E.14).
3	Outside Edge Profiles	Available with the D66 outside edge profile only (E.15).
4	Additional Profiles	Please contact our Customer Support Team to inquire about all other profiles not listed above.

Sizes/Dimensions

1	Minimum Sizes	The same minimum sizes noted for the individual compatible products can be used.
2	Maximum Size	The maximum width for any individual part with vertical grain is 35" [889.0mm]. The maximum height for any individual part with horizontal grain is 35" [889.0mm]. This includes center panels, slab doors and drawer fronts, Glued-Up Panels, etc.

Wainscot Options (Chapter Q)

1	Wainscot Panel Style Availability	Available with wainscot panel styles that have straight stiles and rails only. Example: Style 10W .
		Styles can include straight center stiles and/or rails. Example: Style 8000W .
		Not available with styles containing any veneer components or shaped rails.
2	Tongue & Groove Wainscot	Available with Tongue & Groove wainscot molding #1665 only (Q.4).

Wood Species Options (Chapter S)

1	Wood Species	Available in all grades and cuts of the following species: Alder, Cherry, Hickory, Mahogany, Pine, Poplar, Oak-Red, Oak-White and Walnut. Please submit all other requests to our Customer Support Team.
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TexGrain Distressing - END

► For PRICING ► See Section G.14 in our current Wholesale Pricing Catalog.

Your Notes Page

Design Options

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  99.7% American Made

  99.7% American Made

G.14.6

Rotary Mill Mark Distressing - Barn Wood "Look"



Signature Series S921 Outland shown.

Ordering & Pricing Notes: Rotary Mill Mark Distressing

Ordering Guidelines

1	Order Forms	Applicable order forms will include space to indicate your chosen option(s).
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Pricing

1	Pricing	Please see <i>Section G.14</i> of our current Wholesale Pricing Catalog .
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Technical Notes: Rotary Mill Mark Distressing

Cabinet Door & Drawer Front Options (Chapter B)

1	Door and Drawer Front Style Availability	Available with square door and drawer front styles with traditional mortise & tenon construction that have straight stiles and rails, and door styles consisting of solid slabs. Example: Style 10, 1270, 34SQA , etc.
		Doors styles can include straight center stiles and/or rails. Example: Style 1010, 8000 .
		Not available with door styles containing any veneer components, shaped rails, mullions or louvers.
2	Application Location	See <i>Miscellaneous</i> notes for distressing locations.

Continued on next page...

► For PRICING ► See *Section G.14* in our current Wholesale Pricing Catalog.

Technical Notes: Rotary Mill Mark Distressing...continued

Accent Component Options (Chapter O)

1	Accent Component Options Availability	Not available with Accent Components.
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Cabinet Accessory Options (Chapter M)

1	Cabinet Accessory Options Availability	Available on Glued-Up Panels (GUP). See <i>Profile</i> notes for profile availability.
---	--	--

Convex/Concave Options (Chapter D)

1	Curved Products	Rotary Mill Mark Distressing is not compatible with convex/concave products.
---	-----------------	--

Design Options (Chapter G)

1	Glass & Wire Mesh	Designer Glass (G.1), Leaded Glass (G.2) and Wire Mesh (G.4) can be used in conjunction with Rotary Mill Mark Distressing.
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Drawer Box Options (Chapter H)

1	Drawer Boxes	Drawer boxes are not available with Rotary Mill Mark Distressing.
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Face Frame Options (Chapter J)

1	Face Frame Stock	Only available with the straight/square FS100 face frame stock (J.1). Beveled and beaded face frame stock FS101, FS102, FS103, FS104, FS105, FS106, FS107 and FS108 from <i>Section J.1</i> and Beaded Applied Molding from <i>Section J.5</i> are not compatible with Rotary Mill Mark Distressing.
2	Assembled & RTA Face Frames	Assembled and RTA face frames (J.2) are available with Rotary Mill Mark Distressing only when using square face frame stock FS100 (J.1). All face frame configurations are available (J.2).
3	Square/Tapered Feet	Only available with square foot option SFO100 (J.3).
4	Miscellaneous Joinery	Available with all Miscellaneous Joinery options shown in <i>Section J.4</i> .
5	Inset/Pre-Fit Doors	Inset/Pre-Fit doors and drawer fronts (J.6) are available with Rotary Mill Mark Distressing.
6	Cabinet Fillers	Only available with cabinet filler FLR100 (J.8).

Finish Options (Chapter R)

1	Finish Types	Available with a Natural/Clear Coat (<i>no stain</i>), Spray No Wipe stains and SolidTone® WoodGrain finishes. <ul style="list-style-type: none"> Applying a finish to Rotary Mill Mark Distressing will alter the finish color slightly. We recommend ordering a sample prior to placing your final order. See <i>Chapter R</i> for more information on finish types.
2	Seal Sanding	The seal sanding process could potentially expose raw wood at random places across the wood's surface due to the Rotary Mill Mark Distressing process raising the grain fibers.

Functional Options (Chapter F)

1	Functional Options	Rotary Mill Mark Distressing is available when using these Functional Options: <ul style="list-style-type: none"> Hinge Boring (F.1) Miscellaneous Joinery (F.2) Joint Assembly Methods (F.3) Half Lap Edges (F.4) Lazy Susan Door Joints (F.6)
2	Hand & Finger Pull Routs	Rotary Mill Mark Distressing is only available with Finger Pull Routs FP100 and FP200 (F.7).

Material Options

1	Solid Wood	Rotary Mill Mark Distressing is only available on solid wood. Not available with veneer products.
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Miscellaneous

1	Application Location	Traditional mortise & tenon doors and drawer fronts will have Rotary Mill Mark Distressing applied to the face of the center panel and the face of the stiles and rails only. The outside edges, inside edge of the stiles and rails and the backs will have no Rotary Mill Mark Distressing applied. Slab doors and drawer fronts will have Rotary Mill Mark Distressing applied to the face only. Outside edges and backs will have no Rotary Mill Mark Distressing applied.
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Molding Options (Chapter N)

1	Moldings	Available with crown moldings #1672, #1673 and #1915 (N.1).
2	Solid Wood Refacing Stock	Available with Solid Wood Refacing Stock (RFS100) at 1/4" [6.4mm] thick or greater (N.2).

Continued on next page...

► For PRICING ► See Section G.14 in our current Wholesale Pricing Catalog.

Design Options

Distressing (Rotary Mill Marks)

Technical Notes: Rotary Mill Mark Distressing...continued

Passageway Door Options (Chapter C)

1	Passageway Door Style Availability	Available with square door styles that have straight stiles and rails only. Example: Style 8505 .
		Door styles can include straight center stiles and/or rails. Example: Style 8500 .
		Not available with door styles containing any veneer components or shaped rails.

Profile Options (Chapter E)

1	Stile & Rail Profiles	Only available with the following Traditional stile & rail profiles: SR100 , SR104 , and SR123 (E.1).
		Only available with the following Old World stile & rail profiles: SR195 (E.3).
2	Center Panel Profiles	Standard center panel profiles PR308-03 , PR308-05 and PR308-06 can be used (E.12).
		Available with the RVSCP-PR324 (Reversed Solid Center Panel) profile (E.13).
		Old World center panel profiles OWPR508-03 , OWPR508-05 and OWPR508-06 can be used (E.14).
3	Outside Edge Profiles	Available with the D33 outside edge profile only (E.15).

Sizes/Dimensions

1	Thickness	Traditional mortise & tenon constructed cabinet doors, drawer fronts and wainscot panels will finish 1.3mm thicker than normal.
		Face Frame Stock (FS100), as well as assembled and RTA face frames will finish 0.5mm thicker than normal.
2	Minimum Sizes	The same minimum sizes noted for the individual compatible products can be used.
3	Maximum Size	Maximum width for any individual part is 48" [1176.0mm]. This includes center panels, slab doors and drawer fronts, Glued-Up Panels, etc.

Wainscot Options (Chapter Q)

1	Wainscot Panel Style Availability	Available with wainscot panel styles that have straight stiles and rails only. Example: Style 10W .
		Styles can include straight center stiles and/or rails. Example: Style 8000W .
		Not available with styles containing any veneer components or shaped rails.
2	Tongue & Groove Wainscot	Available with Tongue & Groove wainscot molding #1665 only (Q.4).

Wood Species Options (Chapter S)

1	Wood Species	Available in all grades and cuts of the following species: Alder, Birch, Cherry, Hickory, Oak-Red, Oak-White, Pine, Poplar and Walnut. Please submit requests for all other wood species to our Customer Support Team.
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Rotary Mill Mark Distressing - END

► For PRICING ► See Section **G.14** in our current Wholesale Pricing Catalog.



Laser Engraving



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Ordering & Pricing Notes: Laser Engraving

Ordering Guidelines

1	Order Forms	Please contact our Customer Support Team with your "Laser Engraving" requests.
2	Ordering Information	Images need to be submitted in one of the following formats: EPS (vector art preferred), high resolution JPEG or TIF files. (JPEG and TIF files must be at least 600 DPI.)
		Due to variations in image designs, we will provide you with a CAD drawing and a price quote.
		An approval signature to proceed will be required before an order can be placed.

Pricing

1	Pricing	Please see <i>Section G.15</i> of our current Wholesale Pricing Catalog .
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Technical Notes: Laser Engraving

General Information (Chapter A)

1	Sanding	The face of the product will be sanded to 220 grit prior to engraving. <i>Additional sanding after engraving is not recommended.</i>
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Sizes / Dimensions

1	Maximum Size	Maximum part size for any image is 24" wide x 36" high.
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Wood Specie Options (Chapter S)

1	Recommended Species	All solid wood species are available with laser engraving, but the following are most suitable: <ul style="list-style-type: none"> • Alder, Cherry, Maple, Red Birch and Walnut. • Baltic Birch plywood is also an available option.
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► For PRICING ► See *Section G.15* in our current Wholesale Pricing Catalog.

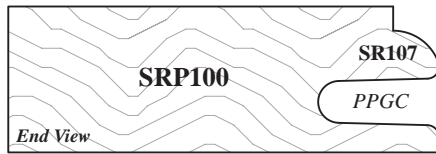
Design Options

Profiled Stock

****Add a profile to customize stock for use as Fillers, Countertop Edging and Casing or Base Moldings.****

SRP100

Stile & Rail Profiled Stock (SRP)



Traditional Stile & Rail Profiled Stock shown "with" a Panel Plow Groove Cut (PPGC).



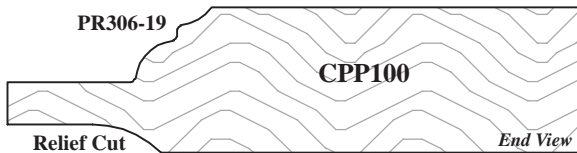
Traditional Stile & Rail Profiled Stock shown "without" a Panel Plow Groove Cut (PPGC).



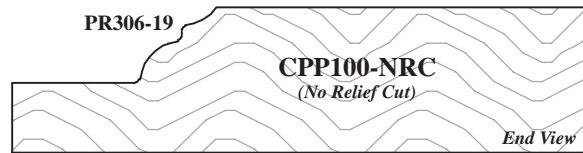
Traditional Stile & Rail Profiled Stock shown "with" a GRF Cut (Cut for Glass).

CPP100

Center Panel Profiled Stock (CPP)



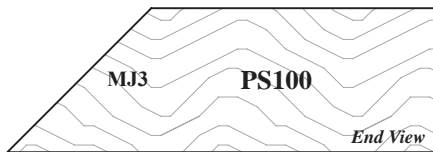
Traditional Center Panel Profiled Stock shown "with" a Relief Cut.



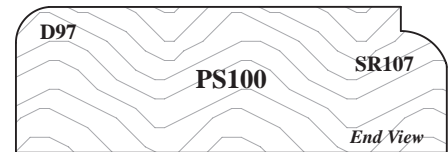
Traditional Center Panel Profiled Stock shown "without" a Relief Cut.

PS100

Profiled Stock (PS)

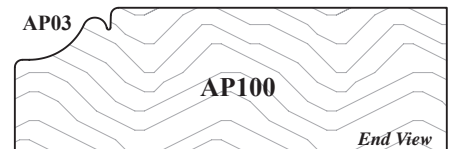
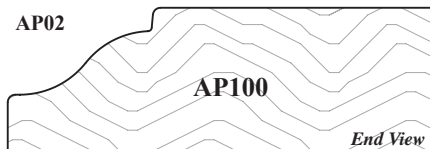
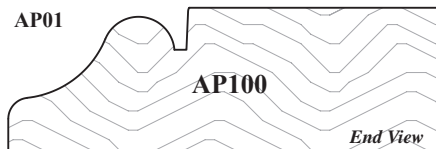


Use PS100 when applying a Miscellaneous Joinery option to one straight line long edge, or when combining one or more Joinery Options and/or Profiles on the same piece.



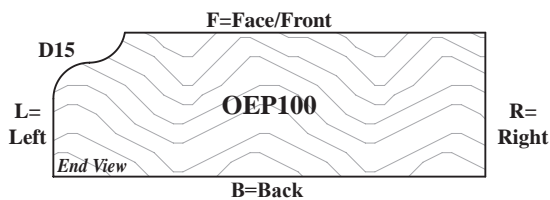
AP100

Accent Profiled Stock (AP)



OEP100

Outside Edge Profiled Stock (OEP)



► For PRICING ► See Section G.16 in our current Wholesale Pricing Catalog.

Profiled Stock

Design Options

Ordering & Pricing Notes: Profiled Stock

Ordering Guidelines

1	Order Forms	Please use Face Frame Stock Order Form (E•Z Form #9) .
Pricing		
1	Pricing	Please see Section G.16 of our current Wholesale Pricing Catalog .

Technical Notes: Profiled Stock

Finish Options (Chapter R)

1	Finishing	Profiled Stock will be stained and sealed on two sides and all edges, and top coated on the face and all edges.
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Design Options (Chapter G)

1	Part # SRP100	<p>Traditional, Old World-Traditional, Mitered and Old World-Mitered profiles are available as follows:</p> <ul style="list-style-type: none"> • With a center Panel Plow Groove Cut (PPGC). Order using part #SRP100. • Without a center Panel Plow Groove Cut (PPGC). Order using part #SRP100-NPC. • With a GRF Cut (cut for glass). Order using part #SRP100-GRF. <ul style="list-style-type: none"> ◦ Designed for use with 1/8" glass and rubber retainer. See Section B.12 for more information. <p>Series MP600 / MP6000 Mitered Stile & Rail Stock is available in width dimensions up to 6" [152.4mm].</p> <p>Series MP700 & MP900 Mitered Stile & Rail Stock is only available in the widths shown in Sections E.10 & E.11.</p> <p>Applied to one straight line edge only.</p>
2	Part # CPP100	<p>Available with Center Panel Profiles shown in Section E.12. Can be ordered "with" or "without" the relief cut on back side.</p> <ul style="list-style-type: none"> • When ordering with the relief cut, please use part #CPP100. • When ordering without the relief cut, please use part #CPP100-NRC (no relief cut). <p>Applied to one straight line edge only.</p>
3	Part # PS100	<p>Profiles can only be applied to the 2 long edges.</p> <p>Available with Miscellaneous Joinery Options, shown in Section F.2.</p> <p>Available with Outside Edge Profiles, Center Panel Profiles and Stiles & Rail Profiles as defined in above notes, when more than one profile and/or joinery option is needed on the same piece.</p>
4	Part # AP100	<p>Only available with Accent Profiles AP01, AP02 or AP03 shown on preceding page.</p> <p>Applied to one straight line edge only.</p> <p>Available on Solid Wood and MDF only.</p>
5	Part # OEP100	<p>Available with Outside Edge Profiles shown in Section E.15.</p> <p>Not available with Applied Molding Edges.</p> <p>Applied to one straight line edge only.</p> <p>For solid wood stock with square edges, please order FS100 found in Section J.1.</p>

Profile Options (Chapter E)

1	Profile Placement	Please see OEP100 for placement of Profiles and/or Joinery Options for Profiled stock, and reference F=Face / Front, B=Back, L=Left or R=Right when ordering. The "Ends" cannot be profiled.
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Sizes / Dimensions

1	Thickness	<p>OEP100: Available in 1/2" [12.7mm], 3/4" [19.1mm] and 1" [25.4mm] thicknesses.</p> <ul style="list-style-type: none"> • 1/2" [12.7mm] thickness only available with D7, D32, D33. <p>CPP100, SRP100, PS100: Available in 3/4" [19.1mm] and 1" [25.4mm] thicknesses.</p> <p>AP100: Available in 5/8" [15.9mm], 3/4" [19.1mm] and 1" [25.4mm] thicknesses.</p> <p>For thicknesses other than those listed, please contact our Customer Support Team.</p>
2	Width	<p>Profiled Stock is available in a minimum width of a 1/2" [12.7mm] and a maximum width of 9" [228.6mm].</p> <p>The minimum distance for the flat surface in addition to profile width for any Profiled Stock is 3/8" [9.5mm]. For your reference, you can access the Profile-Reveal Widths chart on our website: Resources / Technical Information.</p> <p>9" [228.6mm] Maximum Width: WalzCraft makes every attempt to produce these parts from one solid piece of wood. Due to lumber availability and/or wood species, widths under 9" [228.6mm] may need to be made from two or more edge glued pieces. For widths over 9" [228.6mm], please refer to our GUPFS product found in Section M.16.</p>
3	Length	<p>Available in 8' [2438.4mm] Lengths, Cut-to-Length and Random Lengths.</p> <p>The minimum length for Cut-to-Length pieces is 3' [76.2mm].</p> <p>Random Length sizes vary between 36" - 96" [914.4mm - 2438.4mm]. When measured, we round down to the next nearest 1/2 foot. Minimum quantity of 200 lineal feet.</p> <p>Solid wood profiled stock has a standard length of up to 96" [2438.4mm]. Lengths greater than 8' [2438.4mm] are subject to availability. <i>Please note that the choice of wood species and grade can impact the availability of lengths greater than 8' [2438.4mm].</i></p>

What is Grain and Color Coordination?

“Grain and Color Coordination” allows you to choose the level of matching done between wood veneer components adjacent to one another.

The options for Grain and Color Coordination are as follows:

1. None
2. Continuous Grain Match - No Sequential Grain Match (CGM-NO-SGM)
3. Continuous Grain Match - With Sequential Grain Match (CGM-WITH-SGM)

Note: The default option for grain and color coordination will be **Option #1: None**, but upon request, WalzCraft will manufacture wood veneer components where special attention is paid to the grain and color of adjacent products. *See following pages for more information on each option.*

Grain and Color Coordination Terminology

Sheet: Refers to a piece of veneer, or to a piece of veneer that has been pressed onto a core material, that products such as doors, drawer fronts, fillers, valances and end panels are cut from. WalzCraft stocks 4'x8' sheets for basic veneer products, but also works with vendors to obtain sheets of various sizes when projects require them.

Product: Refers to veneered items such as doors, drawer fronts, fillers, valances and end panels. Products are cut from sheets.

Adjacent: “Next to”. A veneer product is adjacent to another veneer product when the installed position in a completed project places one edge of a product within a short distance, usually a few millimeters, from one edge of another product. Adjacent products can be above, below, left or right relative to another product.

Continuous Grain Match (CGM): Refers exclusively to the matching of grain in the direction of the grain. The most common application for **CGM** is a door with a drawer front above it, with the grain direction being vertical on both products. **CGM** is also very commonly used for banks of drawer fronts when the grain is vertical.

Sequential Grain Match (SGM): Refers exclusively to the matching of grain across the grain. The most common application for **SGM** is a pair of doors with vertical grain, and the intent is to have grain that looks very similar on both the left hand and right hand doors. **SGM** is also very commonly used in cabinet layouts across multiple doors.

Standard or Reconstituted Veneer Products

WalzCraft’s Grain and Color Coordination options are most effective on veneer products that are Rift Sliced (Oaks), Straight Grain and Quarter Sliced. The relative straight grained appearance of all these cuts make Grain and Color Coordination options very desirable. Even Plain Sliced veneer can benefit greatly from using Grain and Color Coordination options, especially when the specie exhibits a strong grain pattern with definite cathedrals. Rotary Cut veneers benefit the least because the Rotary grain pattern sometimes lacks definition.

- **EBT201 is the only Edgeband Treatment Option** available for Grain and Color Coordination when using standard wood veneer. See **Section B.10**.
- **EBT201-R is the only Edgeband Treatment Option** available for Grain and Color Coordination when using Reconstituted wood veneer. See **Section B.11**.
- Additional custom engineering charges will be applied. To inquire, please contact our Customer Support Team.
- Drawings and order details may be emailed to: **customersupport@WalzCraft.com**
- Grain and Color Coordination products can only be shipped with the following packaging methods: **PM6, PM7, PM8, PM9, PM11, PM12**. Please see **Section A.3** for more information on packaging methods.

► **For PRICING** ► See **Section G.17** in our current Wholesale Pricing Catalog.

Option #1: None

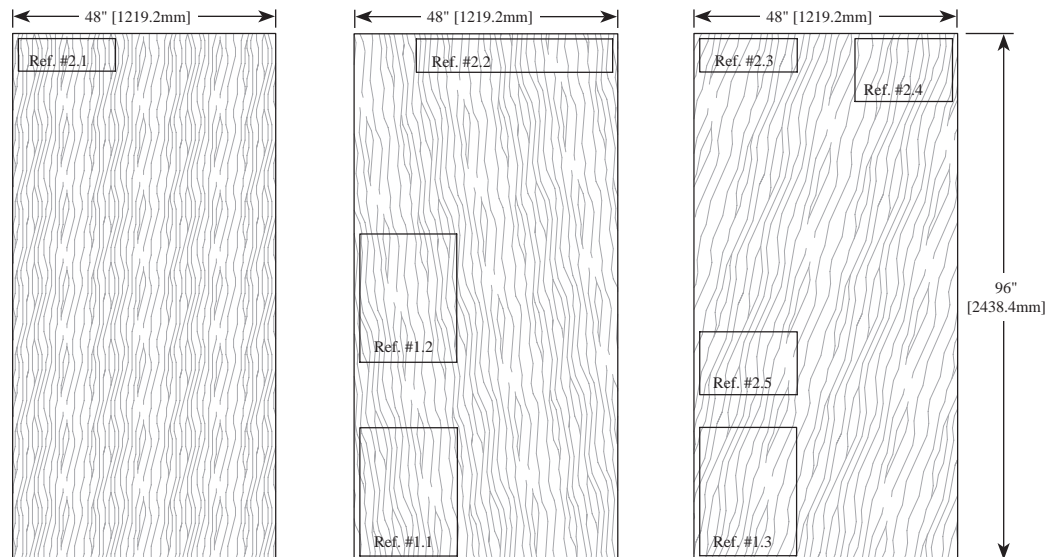
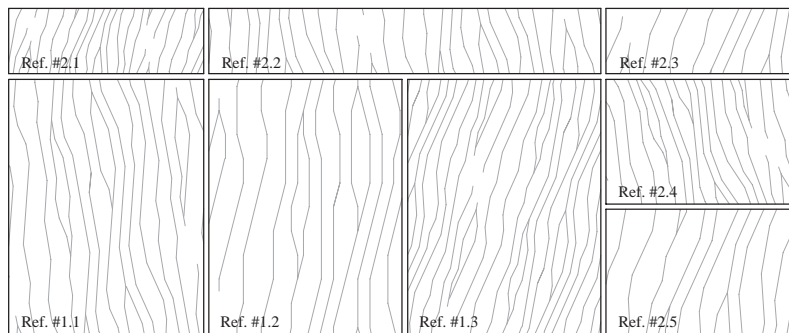
Wood veneer products will be produced with no attention paid to grain and color coordination.

- This is the most basic and therefore the least expensive grain and color coordination option.
- Grain direction can be standard (see **Section A.4**), all vertical or all horizontal.
- Products from the same order may be cut from multiple sheets of material. Without an effort to coordinate the color and grain, adjacent products will not have a consistent appearance.
- Grain does not flow smoothly between adjacent products and color differences can be very noticeable.

Example of Option #1: None

In this example, the grain and color coordination option that was chosen is **#1 - None**. The grain direction for the project is vertical. Since there is no attention paid to grain and color coordination, the eight Style 60 doors and drawer fronts ended up being cut from three different sheets of material, and this will often result in apparent grain and color differences. This becomes very apparent when the choice is vertical grain.

Style 60 Doors and Drawer Fronts Configuration



► For PRICING ► See Section G.17 in our current Wholesale Pricing Catalog.

Option #2: Continuous Grain Match - No Sequential Grain Match

A defined group of wood veneer products will be cut from the same sheet of material, and the WalzCraft CAD and Production teams will work together to ensure that there is a Continuous Grain Match (CGM) between adjacent panels in the length of the grain. There will be no attention paid to Sequential Grain Match (SGM) across the grain.

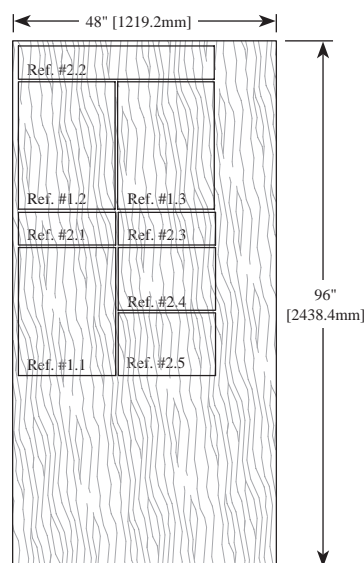
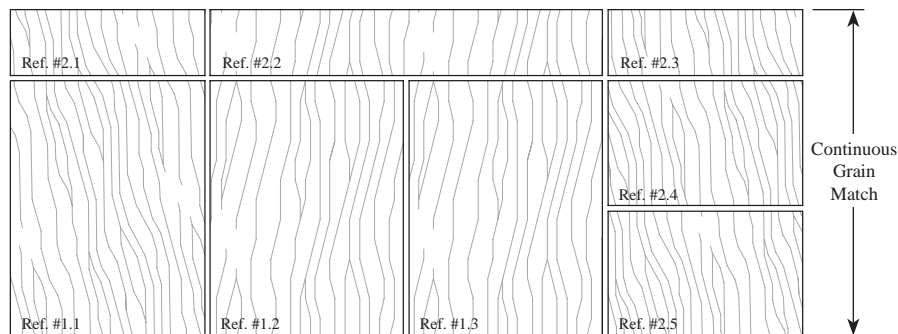
- **Option #2 requires that WalzCraft must view a sketch or drawing of the project layout to accurately determine material requirements, so we can maintain grain match between adjacent products.**

- When submitting sketches or drawings to WalzCraft, please submit a plan view, elevation view of each wall, and elevation view of islands and/or peninsulas.

- This option ensures that adjacent products in the length of the grain will have a Continuous Grain Match (CGM).
- Since **SGM** is not addressed, grain is not guaranteed to flow smoothly across the grain to adjacent panels.
- Grain direction must be all vertical or all horizontal.
- Materials are not restricted to 4'x8' sheet sizes.
- Procurement of special materials may add extra "Wait Time" days.
- Sheet sizes are dependent upon material availability which varies by species and grade.
- More costly than Option #1.

Example of Option #2: Continuous Grain Match - No Sequential Grain Match (Vertical Grain)

In this example, the grain and color coordination option that was chosen is **#2 - Continuous Grain Match - No Sequential Grain Match**. The grain direction for the project is vertical. Since all eight Style 60 doors and drawer fronts ended up being cut from the same sheet of material, most grain color issues are minor. Also, since **CGM** has been carefully watched, the correct vertical grain match has been attained. However, since no attention was paid to **SGM**, there may be some visible grain character differences when comparing adjacent panels from left to right across the grain.

Style 60 Doors and Drawer Fronts Configuration (Vertical Grain)

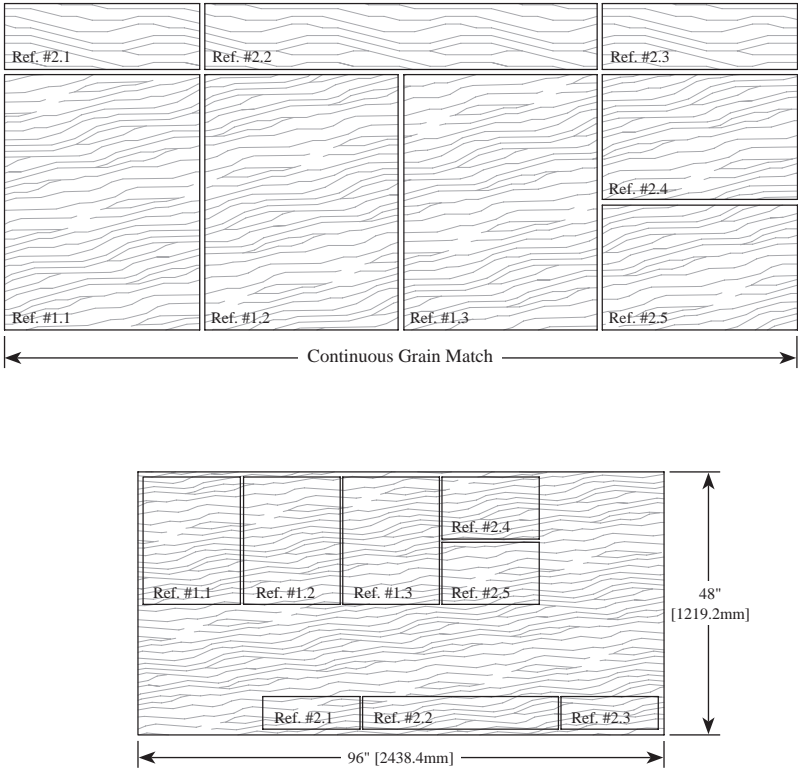
Option #2 notes continued on next page...

► **For PRICING** ► See Section **G.17** in our current Wholesale Pricing Catalog.

Option #2: Continuous Grain Match - No Sequential Grain Match...continued

Example of Option #2: Continuous Grain Match - No Sequential Grain Match (Horizontal Grain)
In this example, the grain and color coordination option that was chosen is **#2 - Continuous Grain Match - No Sequential Grain Match**. The grain direction for the project is horizontal. Since all eight Style 60 doors and drawer fronts ended up being cut from the same sheet of material, most grain color issues are minor. Also, since **CGM** has been carefully watched, the correct horizontal grain match has been attained. However, since no attention was paid to **SGM**, there may be some visible grain character differences when comparing adjacent panels from top to bottom across the grain.

Style 60 Doors and Drawer Fronts Configuration (Horizontal Grain)



► For PRICING ► See Section G.17 in our current Wholesale Pricing Catalog.

Option #3: Continuous Grain Match - With Sequential Grain Match

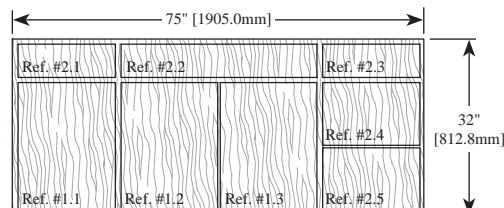
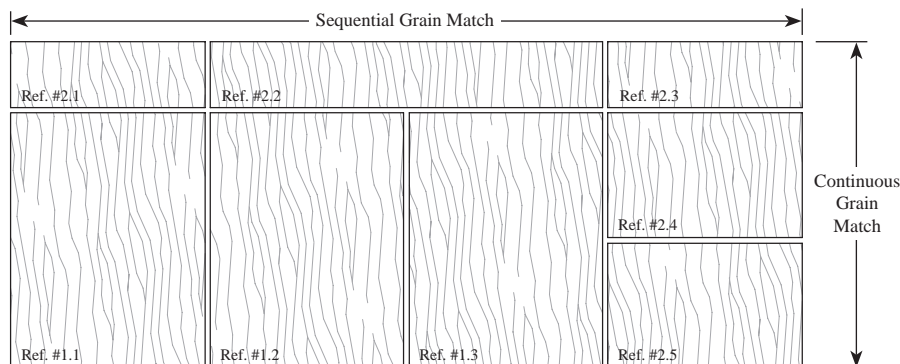
A defined group of wood veneer products will be cut from the same sheet of material, and the WalzCraft CAD and Production teams will work together to ensure that there is a Continuous Grain Match (CGM) between adjacent panels in the length of the grain, and a Sequential Grain Match (SGM) across the grain. This attention to grain control may extend to multiple sheets if the Sequential Grain Match (SGM) involves a distance greater than a single sheet width.

• **Option #3 requires that WalzCraft must view a sketch or drawing of the project layout to accurately determine material requirements, so we can maintain grain match between adjacent products.**

- When submitting sketches or drawings to WalzCraft, please submit a plan view, elevation view of each wall, and elevation view of islands and/or peninsulas.
- This is the highest level of grain and color coordination that WalzCraft offers for wood veneer products.
- This option ensures that adjacent products in the length of the grain will have a Continuous Grain Match (CGM), and that panels in the width of the grain will have a Sequential Grain Match (SGM).
- Grain direction must be all vertical or all horizontal.
- Materials are not restricted to 4'x8' sheet sizes.
- Procurement of special material may add extra "Wait Time" days.
- Sheet sizes are dependent upon material availability which varies by species and grade.
- More costly than Options #1 and #2.

Example of Option #3: Continuous Grain Match - With Sequential Grain Match (Vertical Grain)

In this example, the color and grain coordination option that was chosen is **#3 - Continuous Grain match - With Sequential Grain Match**. The grain direction for the project is vertical. Since all eight Style 60 doors and drawer fronts ended up being cut from the same sheet of material, most of the grain color issues are minor. Also, since CGM has been carefully watched, the correct vertical grain match has been attained. In addition, since attention was paid to SGM, there are no grain character differences when comparing adjacent panels from left to right across the grain. Note that a sheet format of 75"x32" was used to attain the required sequential match. This is the highest level of grain and color coordination that WalzCraft offers.

Style 60 Doors and Drawer Fronts Configuration (Vertical Grain)

Option #3 notes continued on next page...

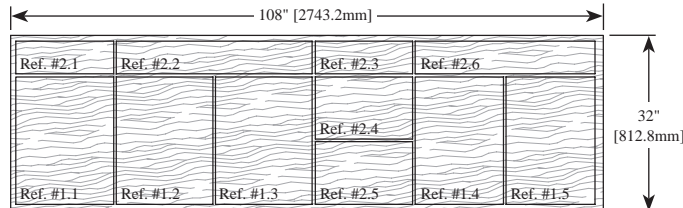
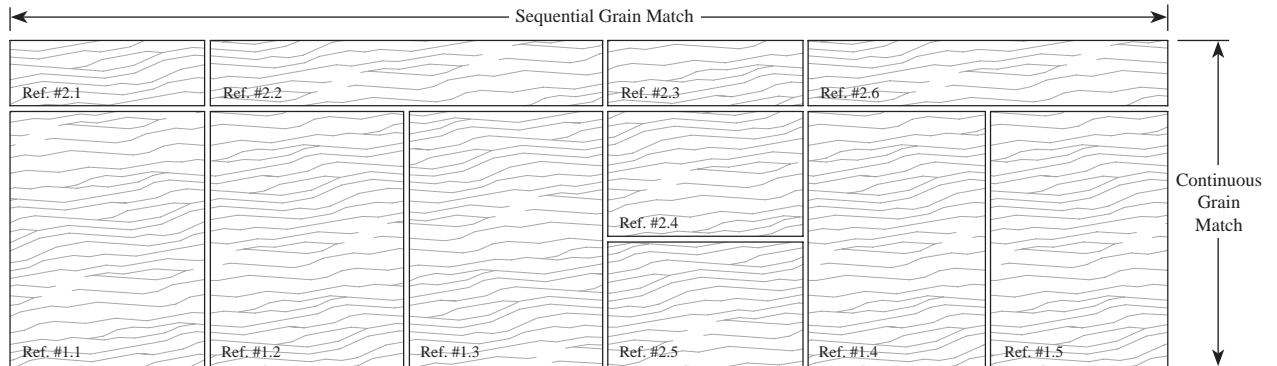
► **For PRICING** ► See Section **G.17** in our current Wholesale Pricing Catalog.

Option #3: Continuous Grain Match - With Sequential Grain Match

Example of Option #3: Continuous Grain Match - With Sequential Grain Match (Horizontal Grain)

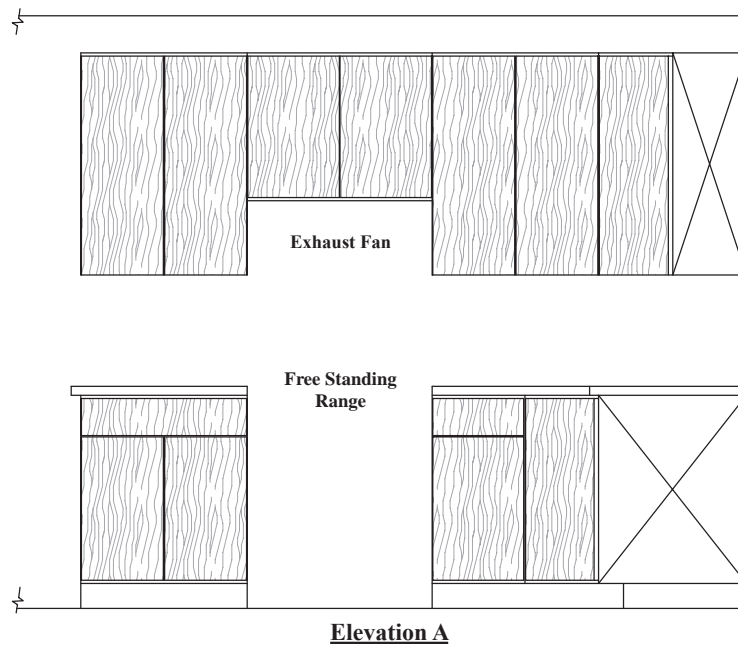
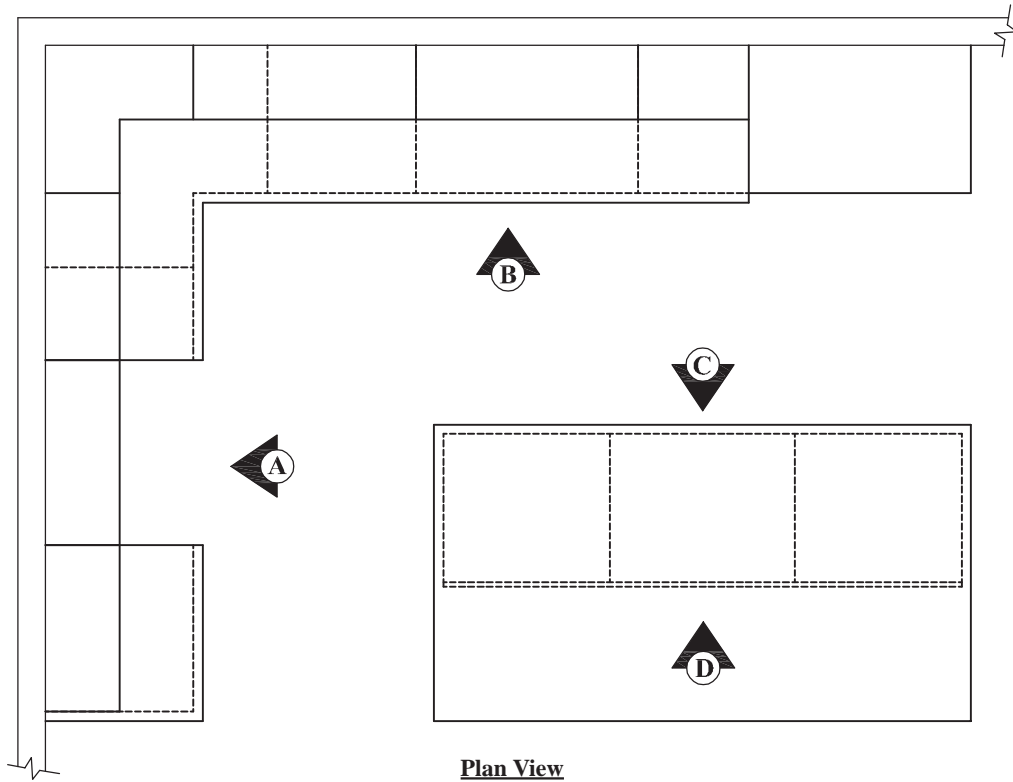
In this example, the color and grain coordination option that was chosen is **#3 - Continuous Grain Match - With Sequential Grain Match**. The grain direction for the project is horizontal. Since all eight Style 60 doors and drawer fronts ended up being cut from the same sheet of material, most of the grain color issues are minor. Also, since **CGM** has been carefully watched, the correct horizontal grain match has been attained. In addition, since attention was paid to **SGM**, there are no grain character differences when comparing adjacent panels from top to bottom across the grain. Note that a sheet format of 32"x108" was used to attain the required sequential match. This is the highest level of grain and color coordination that WalzCraft offers.

Style 60 Doors and Drawer Fronts Configuration (Horizontal Grain)



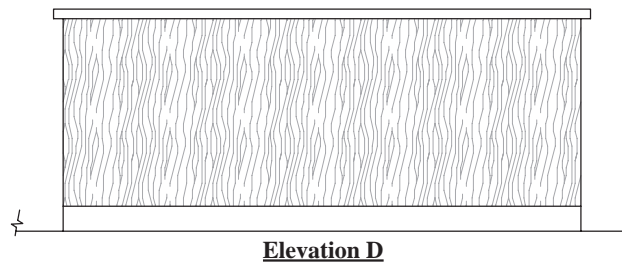
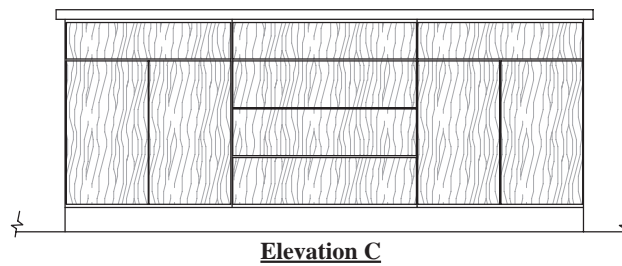
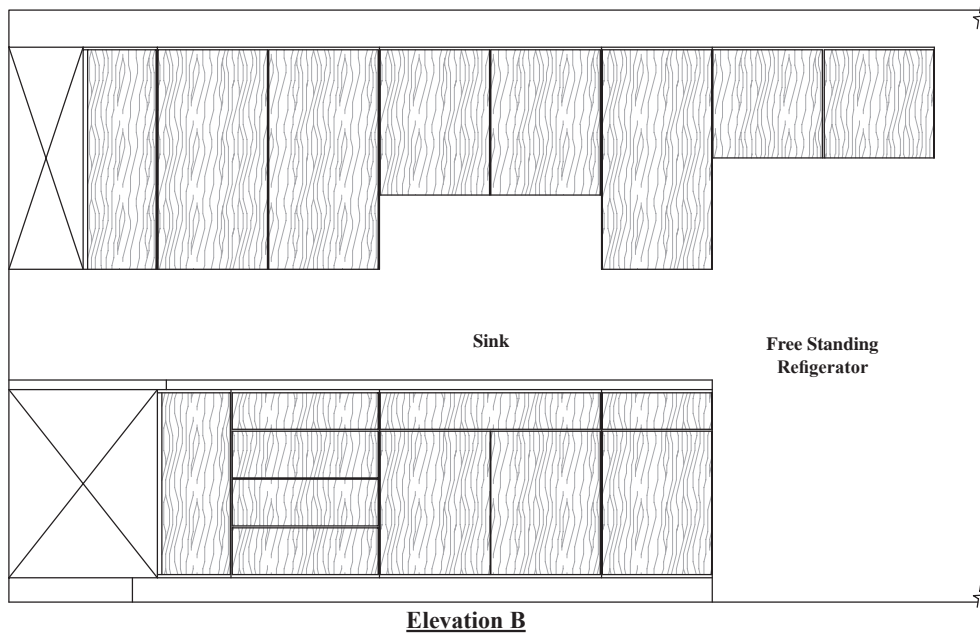
► For PRICING ► See Section **G.17** in our current Wholesale Pricing Catalog.

Example of Plan View and Elevations Required for Options #2 and #3



► For PRICING ► See Section *G.17* in our current Wholesale Pricing Catalog.

Example of Plan View and Elevations Required for Options #2 and #3...continued

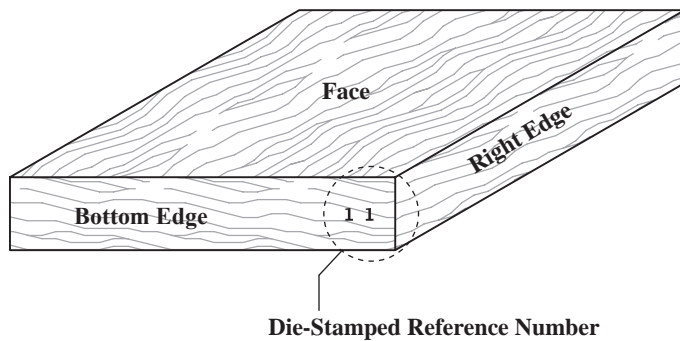


► For PRICING ► See Section G.17 in our current Wholesale Pricing Catalog.

Die-Stamped for Proper Orientation

Once the Grain and Color Coordination layout has been established for the doors and drawer fronts, it becomes very important to keep track of which surface is the face and which surface is the back. Proper orientation is required as the product moves through the plant and also when the customer receives the items for installation.

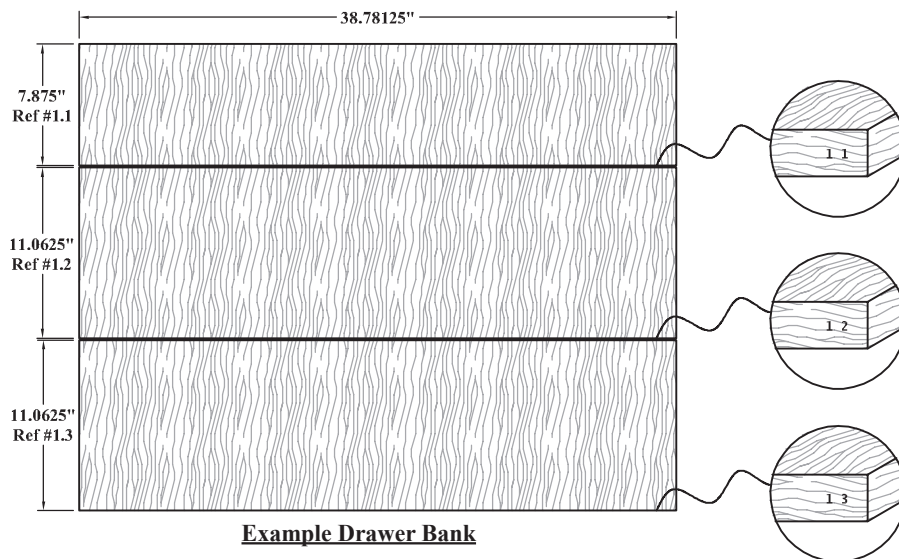
- In an effort to help clarify face and grain orientation, WalzCraft has added a die-stamped reference number to these products which will match the reference number from the quote/order acknowledgements and CAD drawings that WalzCraft provides.
- WalzCraft stamps this reference number into the bottom of these products to help eliminate guesswork during production and installation.
- When oriented properly, this $\frac{1}{8}$ " high reference number will be on the bottom edge of the product (towards the right end) and when read correctly the product will be face up.
- Die-Stamped reference numbers will only be used with Grain and Color Coordination Options #2 and #3.
- *If you have any questions or concerns with Grain and Color Coordination products, please contact our Customer Support Team.*

**Example of Reference Numbers from WalzCraft Paperwork**

Continuous grain

* See CAD drawing *

Ref#	Qty	Style	Width	Height
1.1	1	60 *	38.78125	7.875
1.2	1	60 *	38.78125	11.0625
1.3	1	60 *	38.78125	11.0625

**Example Drawer Bank**

► For PRICING ► See Section **G.17** in our current Wholesale Pricing Catalog.

Your Notes Page

Design Options

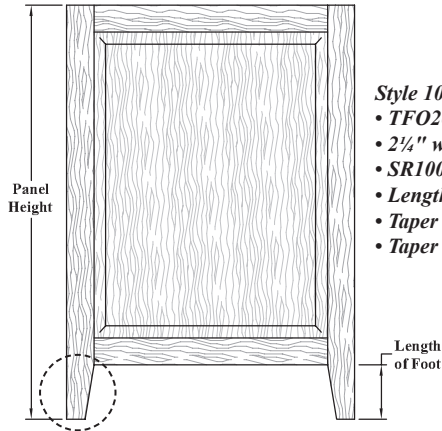
1-800-237-1326 *WalzCraft*® www.WalzCraft.com

1-800-237-1326 *WalzCraft*® www.WalzCraft.com

1-800-237-1326 *WalzCraft*® www.WalzCraft.com

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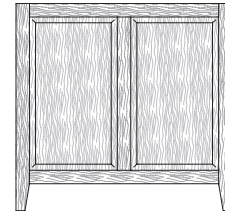
Examples: Raised Panel Doors with Tapered Foot Option (TFO200)



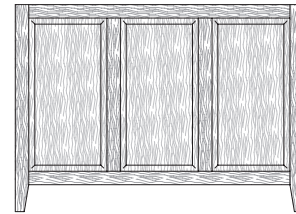
Style 10 Door Shown with:

- TFO200
- 2 1/4" wide stiles
- SR100
- Length of Foot = 3 1/2"
- Taper Start Point = 0"
- Taper width = 3/4"

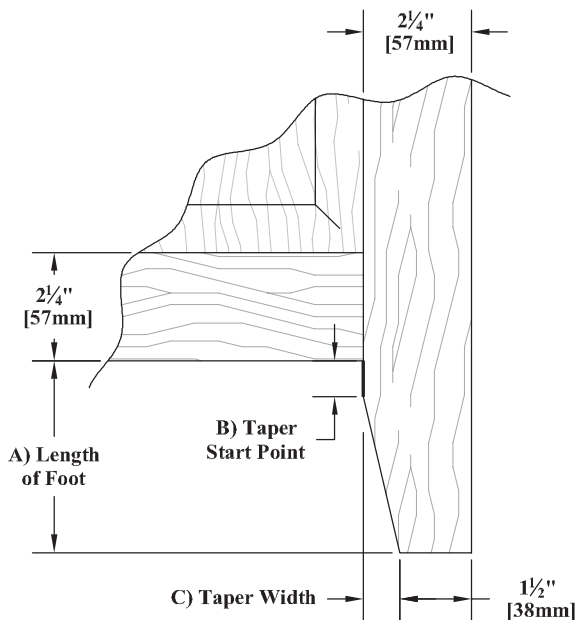
Style 1010 Door Shown



Style 8020 Door Shown

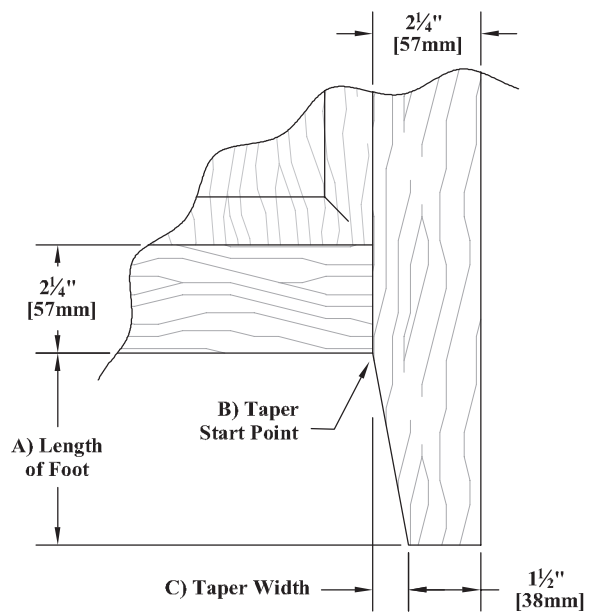


Tapered Foot Options - TFO100



Shown with foot length of 3 1/2" [88.9mm], taper start point of 3/4" [19.1mm], and taper width of 3/4" [19.1mm].

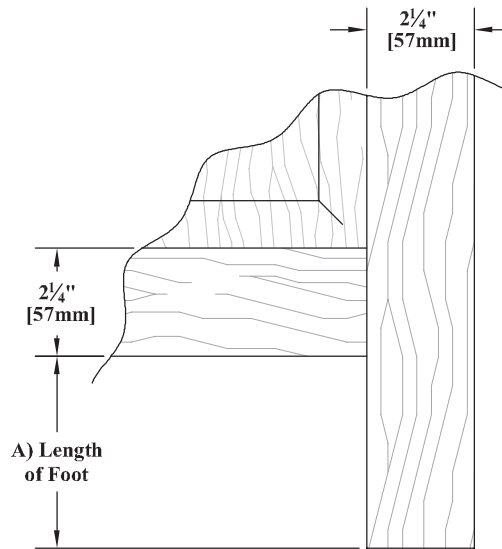
Tapered Foot Options - TFO200



Shown with foot length of 3 1/2" [88.9mm], taper start point of 0", and taper width of 3/4" [19.1mm].

► For PRICING ► See Section G.18 in our current Wholesale Pricing Catalog.

Square Foot Option - SFO100



Shown with foot length of 3 1/2" [88.9mm].

Ordering & Pricing Notes: Square/Tapered Foot Options

Ordering Guidelines

1	Order Forms	Please use Door Order Form (E•Z Form #2) .
		Denote SFO or TFO option in Special Instructions column on order form.
		Fax your drawings along with your order forms to our Customer Support Team or email drawings to: customersupport@WalzCraft.com .
2	Ordering Information	Specify Length of Foot: Typical lengths for this application are 3½" [88.9mm] or 4" [101.6mm].
		Taper Start Point (TFO100): Please denote dimension from bottom of door panel, as shown in the illustration on previous page. • <i>Note:</i> Taper start point for TFO200 is fixed at 0".
		Taper Width (TFO100, TFO200): Remaining flat dimension will vary with stile width.
Pricing		
1	Pricing	Please see Section G.18 of our current Wholesale Pricing Catalog .

Technical Notes: Square/Tapered Foot Options

Cabinet Door & Drawer Front Options (Chapter B)

1	Available Door Styles	The Square and Tapered Foot options are available with all traditional mortise & tenon constructed raised and flat panel doors from Sections B.1 and B.3 .
2	Location	These options are available on the left and right stiles only.

Profile Options (Chapter E)

1	Stile & Rail Profiles	Only available with the SR100 stile & rail profile.
2	Outside Edge Profiles	Only available with the D7 outside edge profile.

Sizes / Dimensions

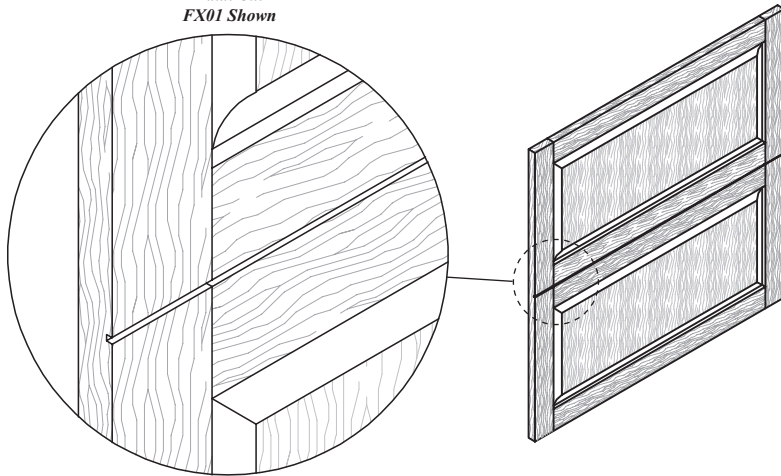
1	Door Panel Height	When applying the Square or Tapered Foot options to a door panel, the door height must include the length of the foot, as shown in the Style 10 illustrated on previous page.
2	Maximum Foot Length	The maximum foot length is 10" [254.0mm].
3	Width of Foot	The width of the foot at the Taper Start Point will be equal to the overall stile width.
4	Standard S/R Width	Standard S/R width for traditional mortise & tenon constructed doors is 2 1/4" [57.2mm].

► For PRICING ► See Section G.18 in our current Wholesale Pricing Catalog.

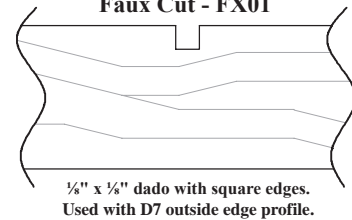
Faux Cut (Saw Kerf)

A **Faux Cut** is a dado groove that simulates a gap between two doors or drawer fronts. Applied horizontally or vertically, this groove allows you to install one large door or drawer front while giving the appearance of two smaller doors or drawer fronts.

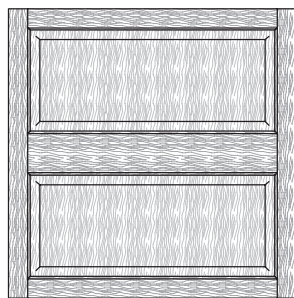
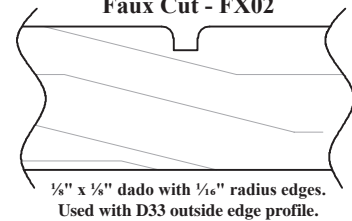
Faux Cut
FX01 Shown



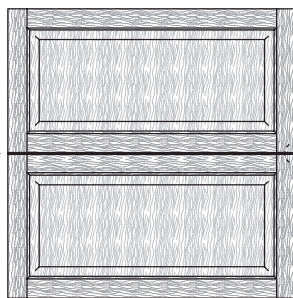
Faux Cut - FX01



Faux Cut - FX02

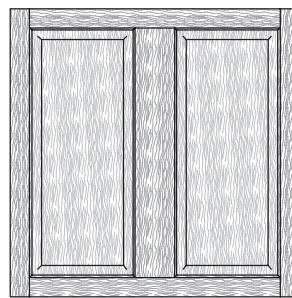


Without Faux Cut

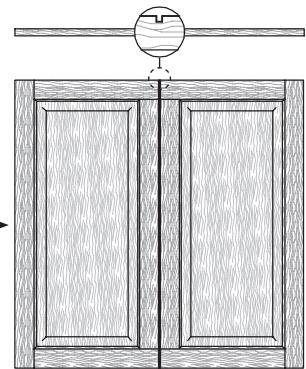


With Faux Cut

Example: Style 8000 door shown without and with Faux Cut.
Horizontal dado simulates the look of two Style 10* drawer fronts.



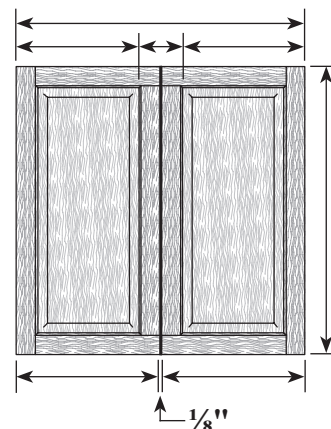
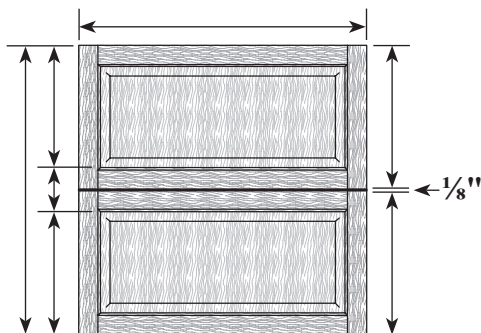
Without Faux Cut



With Faux Cut

Example: Style 1010 door shown without and with Faux Cut.
Vertical dado simulates the look of two Style 10 doors.

Important Dimensions



► For PRICING ► See Section **G.19** in our current Wholesale Pricing Catalog.

Faux Cut

Design Options

Ordering & Pricing Notes: Faux Cut (Saw Kerf)

Ordering Guidelines

1	Order Forms	Please use Door and/or Drawer Front Order Forms (E•Z Forms #2 and #3) .
2	Required Information	Fax your drawing with all relative dimensions, along with your order forms, to our Customer Support Team or email drawings to: customersupport@WalzCraft.com .
3	Faux Cut Placement	WalzCraft has six ways to specify the placement of a Faux Cut: <ul style="list-style-type: none"> • Centered on center rail. • Centered on center stile. • Distance from left edge of product to left edge of Faux Cut. • Distance from top edge of product to top edge of Faux Cut. • Centered horizontally on product. • Centered vertically on product.

Pricing

1	Pricing	Please see Section G.19 of our current Wholesale Pricing Catalog .
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Technical Notes: Faux Cut (Saw Kerf)

Cabinet Door & Drawer Front Options (Chapter B)

1	Door & Drawer Front Styles	Faux Cut FX01 - Available with all: <ul style="list-style-type: none"> • Traditional and French Mitered raised and flat panel door and drawer front styles. • Veneered Style 60 doors and drawer fronts. • High pressure laminate Style 2224 doors and drawer fronts. • 34SQA* and 100SQE* slab drawer fronts. Faux Cut FX02 - Available with all: <ul style="list-style-type: none"> • Traditional and French Mitered raised and flat panel door and drawer front styles. • 34SQA* and 100SQE* slab drawer fronts.
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Finish Options (Chapter R)

1	Finishing	Available with all WalzCraft standard finish options.
2	3D Laminate	Not available with 3D Laminate (RTF).

General Information (Chapter A)

1	Non-Standard Part Sizes	All standard and non-standard part size rules apply. See Section A.5 for more information.
2	Ready to Assemble	Not available Ready to Assemble (RTA).

Material Options

1	Material	Faux Cut FX01 can be applied to solid wood and raw MDF as well as veneer and high pressure laminate slabs with an MDF core. Faux Cut FX02 can be applied to solid wood and raw MDF only.
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Profile Options (Chapter E)

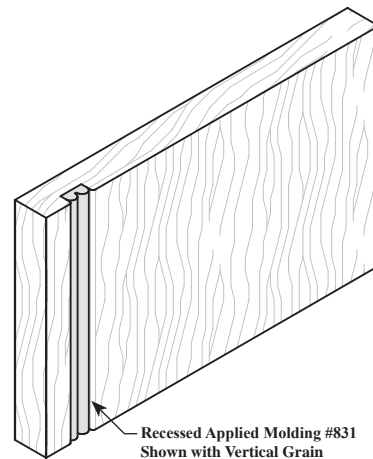
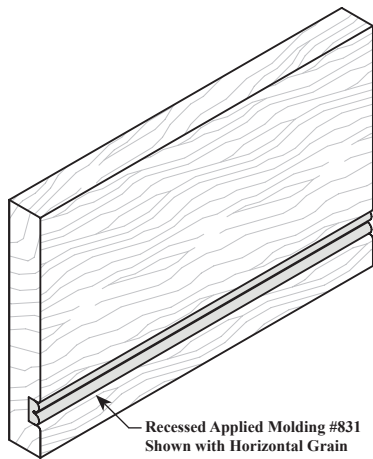
1	Outside Edge Profiles	Faux Cut FX01: Only available with a D7 outside edge profile applied to perimeter of door and/or drawer front. <ul style="list-style-type: none"> • This Faux Cut will produce a dado with square edges that simulates the D7 edge. Faux Cut FX02: Only available with a D33 outside edge profile applied to perimeter of door and/or drawer front. <ul style="list-style-type: none"> • This Faux Cut will produce a dado with radius edges that simulates the D33 edge.
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Sizes / Dimensions

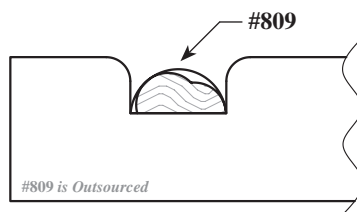
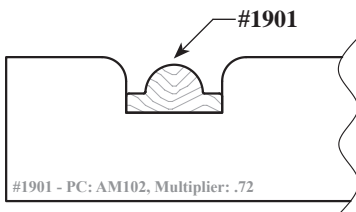
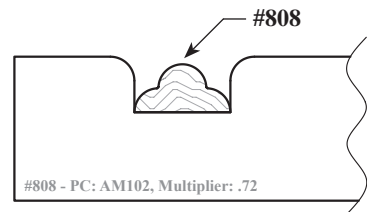
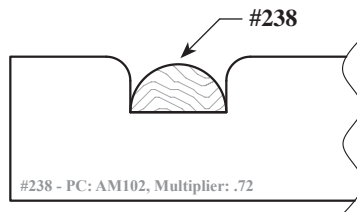
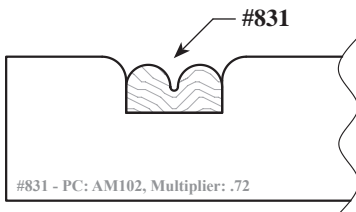
1	Faux Cut Size	The Faux Cut produces a dado groove that is 1/8" wide x 1/8" deep [3.2mm x 3.2mm].
2	Thickness	Faux Cut is available on doors and drawer fronts that are 3/4" [19.1mm] and 1" [25.4mm] thick.

► For PRICING ► See **Section G.19** in our current Wholesale Pricing Catalog.

Accent Recessed Applied Moldings

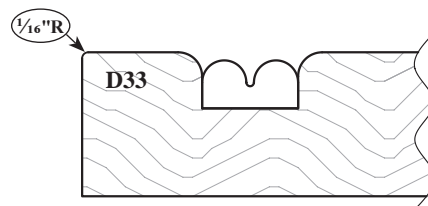
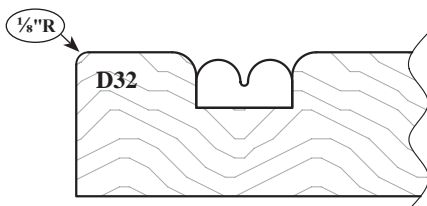
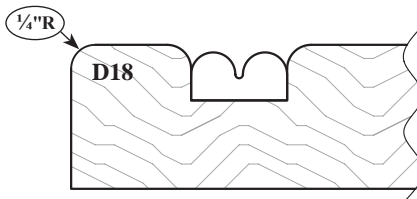
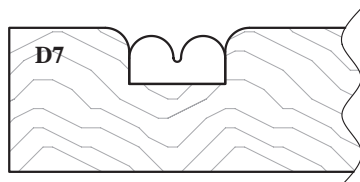


Accent Recessed Applied Moldings - Molding Insert Options



Shown with Outside Edge Profile D7

Accent Recessed Applied Moldings - Outside Edge Options

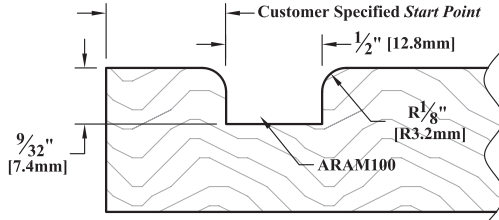


Shown with Applied Molding #831

► For PRICING ► See Section **G.20** in our current Wholesale Pricing Catalog.

Ordering & Pricing Notes: Accent Recessed Applied Moldings

Ordering Guidelines

1	Order Forms	Please use the Door and/or Drawer Front Order Forms (E•Z Forms #2 and #3) .
2	Ordering Information	<p>To order, simply follow the step by step instructions listed below:</p> <ol style="list-style-type: none"> 1) Choose the applied molding you would like recessed into your slab door or drawer front. 2) Select the wood type for your molding. 3) Specify which edge will receive the Accent Recessed Applied Molding, as viewed from the face. • Top (T), Bottom (B), Left (L) or Right (R) 4) Determine the Start Point for the Accent Recessed Applied Molding groove from the outside edge. Note: All other dimensions are fixed as shown below. 
Pricing		
1	Pricing	Please see Section G.20 of current Wholesale Pricing Catalog .

Technical Notes: Accent Recessed Applied Moldings

Cabinet Door & Drawer Front Options (Chapter B)

1	Door Styles	<p>Available with:</p> <ul style="list-style-type: none"> • Style 1270/1270* Doors & Drawer Fronts • Style 34SQA* and 100SQA* Drawer Fronts
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Design Options (Chapter G)

1	Placement	<p>The Accent Recessed Applied Molding rout must follow the grain direction of door or drawer front.</p> <p>The edge receiving the Accent Recessed Applied Molding must be specified as either Top (T), Bottom (B), Left (L) or Right (R), as viewed from the face.</p> <p>Determine the Start Point for the Accent Recessed Applied Molding groove from the outside edge.</p>
2	Approval Drawings	Approval drawings may be required prior to manufacturing your order.

Molding Options (Chapter N)

1	Applied Moldings	Available with applied moldings #238, #808, #809, #831, #1901.
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Profile Options (Chapter E)

1	Outside Edge Profile	Available with outside edge profiles D7, D18, D32 and D33 .
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Sizes / Dimensions

1	Groove Dimensions	<p>The groove width, depth and shape are fixed.</p> <p>The groove width is 1/2" [12.8mm] and the groove depth is 9/32" [7.4mm].</p>
2	Minimum Dimension	The Start Point dimension must be a minimum of 5/8" [15.9mm].
3	Thickness	Only available with 3/4" [19.1mm] and 1" [25.4mm] thick products.

► For PRICING ► See Section **G.20** in our current Wholesale Pricing Catalog.

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