Wood Lattice Inserts

Decorative Inserts

Center Panel Face Routing

Light "Rub Through"

Simulated Distressing "Look"

Signature Series Key:
S418, S320, S402, S370, S495

Design Options - Table of Contents

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G

Single Pane Designer Glass Patterns

Clear Hammered Shown

Designer Glass Pattern #	Pattern Name	Glass Pattern Description
DG-05	D. S. Ground	Frosted Opaque Designer Glass (*Obscure*)
DG-10	Curaco	Corded Clear Designer Glass (*Obscure*)
DG-11	Crystal Seedy	Seeded Clear Designer Glass (*Obscure*)
DG-13	Clear GNA	Antique Clear Designer Glass
DG-14	Clear Hammered	Clear Textured Designer Glass with Hammered Pattern (*Obscure*)
DG-15	Clear Gluechip	Clear Frosted Leaf Patterned Designer Glass (*Obscure*)
DG-26	Grey D. S.	Light Grey Tinted Glass
DG-43	Clear Wave	Clear Water Patterned Glass (*Obscure*)
DG-58	Clear Baroque	Clear Textured Swirl Patterned Glass (*Slightly Obscure*)
DG-60	Clear English Reeded	1/2" Reeded Patterned Designer Glass (*Obscure*)
DG-BEV	Clear Bevel	Single Pane Bevel Glass
DG-MIR	Mirror	Clear Mirror
DG-CLDS	Clear D. S.	Clear Double Strength Glass

Clear Wave Shown

Ordering & Pricing Notes: Designer Glass

Ordering Guidelines

1	**Ordering (With a Door)**	Please use ***Door Order Form - "Advanced Version" (E•Z Form #2)***. • Check box to include Glass Retainer/Color or choose "None" in the designated space provided. • Indicate your chosen designer glass pattern **(ex: DG-05)** in the designated space provided. • Denote door quantity, style, width & height. • Check the "Frame Only" box or indicate the Mullion Lite Pattern and number of lites. • Denote "Designer Glass" in the ***"Special Instructions"*** column and row corresponding to the door requiring glass.
		For single or multiple opening frame only doors and single or multiple opening mullion doors with standard lites, if wanting to order designer glass from WalzCraft with your door, WalzCraft will calculate glass size based on your door specifications. This applies to doors with straight stiles & rails resulting in square or rectangular shaped glass only.
		WalzCraft does not calculate glass size for frame & mullion doors with true divided lites or frame only doors with shaped stiles or rails. For these styles we recommend waiting until you receive your door, then take it to your local glass supplier to have your glass cut to fit each opening.
2	**Ordering (Without a Door)**	Please use ***Molding & Miscellaneous Order Form (E•Z Form #5)***. • Indicate your quantity and your chosen designer glass pattern (**ex: DG-05**). • Denote width x height **(ex: 18"W x 26"H or 457.2mm x 660.4mm)** in the ***"Description"*** column.
		When communicating dimensions, no adjustment is made to the size you provide. To ensure consistency, order exact size needed.

Pricing

1	**Pricing**	Please see ***Section G.1*** of our current **Wholesale Pricing Catalog**.

Technical Notes: Designer Glass

Cabinet Door & Drawer Front Options (Chapter B)

1	**Rubber Glass Retainer**	Rubber retainer is not automatically included with your frame and/or glass order. The retainer must be ordered separately, simply check the box on the order form to indicate your color preference.

Notes Continued on Next Page...

Technical Notes: Designer Glass...continued

Dealer Aid Options (Chapter T)

1	**Samples**	Please see ***Product Samples (Section T.2)*** for glass sample sets.

General Information (Chapter A)

1	**Shipping**	Glass ships to you directly from manufacturer.
		Please contact WalzCraft's Customer Support Team at 1-800-237-1326 to report any damage. • Inspect package content immediately. • If product is damaged, all packing material must be saved for UPS inspection. • Damage claims must be submitted to WalzCraft promptly.

Miscellaneous

1	**Color Photos**	Please refer to our website at **www.WalzCraft.com** for color photos of all our Designer Glass Patterns, Leaded Glass configurations and Glass Shelving options.
2	**Glass Inspection**	All glass is thoroughly inspected for scratches and imperfections.
3	**Availability**	Available independently, with Frame Only Doors or with Mullion Doors with standard lites.
		Available in 13 different patterns including mirror and beveled.
4	**Sandblasting**	All patterns are available sandblasted. When ordering, include "**-SB**" after glass pattern number. (ex: DG-60-SB, included in sample box)
5	**Irregular Shapes**	Glass for doors with shaped rails that require the frame to be routed to the contour for glass is available upon special request. (ex: Door **Style #'s 1060, 1080, 996L / 996R**)
6	**Beveled Glass (Clear Only)**	Single pane bevel glass has a 1¼" [31.8mm] wide beveled edge and is compatible with our glass GRF frame rout and rubber retainer.
		Single Pane Beveled Glass is only available in square or rectangular shapes.
7	**Edges**	All sharp edges are sanded smooth for easy handling and installation.
8	**Installation**	It will be the customer's responsibility to install the glass into the door frame. Glass ships directly to you from the glass distributor in packaging separate from the doors.
		Detailed installation instructions are included in the package.

Passageway Door Options (Chapter C)

1	**Passageway Doors**	Designer Glass is not available for Passageway Doors.

Sizes / Dimensions

1	**Thickness**	Glass is ⅛" [3.2mm] thick and compatible with our glass frame rout (GRF) and rubber retainer.
2	**Maximum Size and Pattern Direction**	Designer Glass maximum width is 20" [508.0mm], maximum height is 55" [1397.0mm].
		Patterns DG-05, DG-13, DG-14, DG-15, DG-26, DG-58, DG-MIR and DG-CLDS have no "pattern" direction and can be turned 90° for a maximum width of 55" [1397.0mm] and maximum height of 20" [508.0mm]. For glass with dimensions exceeding these maximums, please submit inquiries to our Customer Support Team, as additional design charges may apply. A quote will be provided.

Formulas for Designer Glass Size Calculation

1) Formula used to calculate the width/height of "square or rectangular" shaped glass to fit a single opening WalzCraft frame with "straight" stile & rail parts (Does not include French Miter Doors):

- **Glass Width = [Door Width - (*stile width* x 2)] + [⅜" (*GRF width*) x 2] - 1/16" (*Frame / Glass Gap Width*) x 2]**
- **Glass Height = [Door Height - (*rail width* x 2)] + [⅜" (*GRF width*) x 2] - 1/16" (*Frame / Glass Gap Width*) x 2]**
- ***Note: WalzCraft does not calculate glass size for frame & mullion doors with true divided lites or frame only doors with shaped stiles or rails. For these styles we recommend waiting until you receive your door, then take it to your local glass supplier to have your glass cut to fit each opening.***

2) To calculate the width/height of "square or rectangular" shaped glass to fit a frame provided by another source, or a WalzCraft frame with multiple openings, with "straight" stile & rail parts:

- ***From the back side of your frame, measure the frame cavity opening (width & height) where the glass will set into the frame and deduct ⅛" (1/16" Frame / Glass Gap Width x 2) from your width and height dimension.***

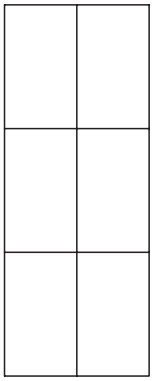
***** Please see Section B.7 for calculating opening sizes for French Miter Doors. *****

▶ **For PRICING** ▶ *See Section **G.1*** in our current Wholesale Pricing Catalog.

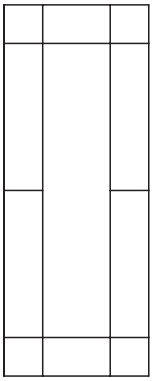
G

Leaded Glass Configuration

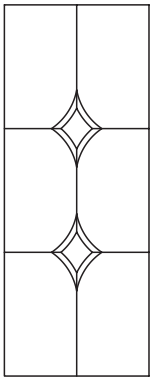
***** Leaded Glass patterns shown below are drawn at 9⅜" Wide x 24 1/16" High. *****



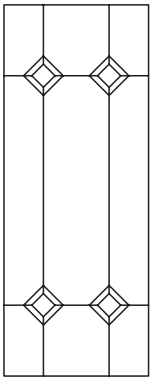
Pattern #DB-1
Price Group A
Min. Size: 7"x7"
[177.8mm x 177.8mm]



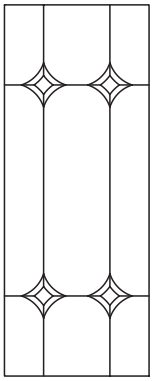
Pattern #DB-2
Price Group A
Min. Size: 7"x7"
[177.8mm x 177.8mm]



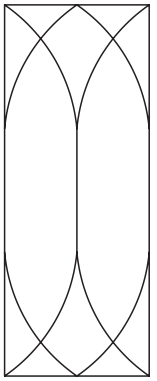
Pattern #DB-3
Price Group B
Min. Size: 7"W
7"H - One Star
18"H - Two Stars
[177.8mm x 457.2mm]



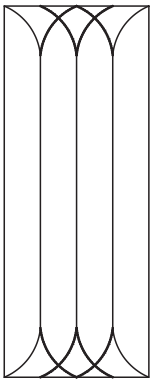
Pattern #DB-4
Price Group B
Min. Size: 7"W
7"H - One Set
13"H - Two Sets
[177.8mm x 330.2mm]



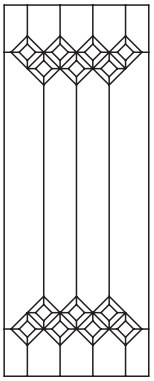
Pattern #DB-5
Price Group B
Min. Size: 7"W
7"H - One Set
13"H - Two Sets
[177.8mm x 330.2mm]



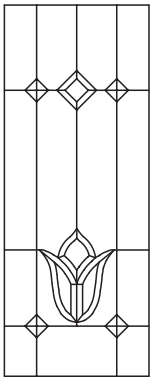
Pattern #DB-6
Price Group C
Min. Size: 7"x12"
[177.8mm x 304.8mm]



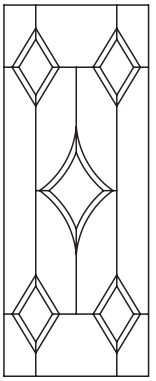
Pattern #DB-7
Price Group C
Min. Size: 7"x12"
[177.8mm x 304.8mm]



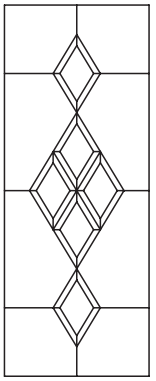
Pattern #DB-8
Price Group D
Min. Size: 7"x14"
[177.8mm x 355.6mm]



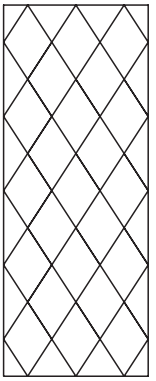
Pattern #DB-9
Price Group D
Min. Size: 7"x14"
[177.8mm x 355.6mm]



Pattern #DB-10
Price Group D
Min. Size: 7"x20"
[177.8mm x 508.0mm]



Pattern #DB-11
Price Group D
Min. Size: 7"x22"
[177.8mm x 558.8mm]



Pattern #DB-12
Price Group D
Min. Size: 7"x7"
[177.8mm x 177.8mm]

*** Please see our Website at* **www.WalzCraft.com** *for color photos of all Leaded Glass Patterns installed in frame only doors. ***

▶ **For PRICING** ▶ *See Section* ***G.2*** in our current Wholesale Pricing Catalog.

Ordering & Pricing Notes: Leaded Glass		
Ordering Guidelines		
1	**Ordering (With a Door)**	Please use ***Door Order Form - "Advanced Version" (E•Z Form #2)***. • Indicate your chosen leaded glass configuration **(ex: DB-1)** in the designated space provided. • Specify designer glass pattern **(ex: DG-58)** for main "fields" of leaded glass configuration in the designated space provided. • Denote door quantity, style, width & height. • Check the "Frame Only" box. • Denote "Leaded Glass" in the ***"Special Instructions"*** column.
		For single or multiple opening frame only doors, if wanting to order leaded glass from WalzCraft with your door, WalzCraft will calculate glass size based on your door specifications. This applies to doors with straight stiles & rails resulting in square or rectangular shaped glass only.
		WalzCraft does not calculate glass size for frame & mullion doors with true divided lites or frame only doors with shaped stiles or rails. For these styles we recommend waiting until you receive your door, then take it to your local glass supplier to have your glass cut to fit each opening.
2	**Ordering (Without a Door)**	Please use ***Molding & Miscellaneous Order Form (E•Z Form #5)***. • Indicate your quantity and your chosen leaded glass configuration (**ex: DB-1**). • Specify designer glass pattern **(ex: DG-58)** for main "fields" of leaded glass configuration in the ***"Description"*** column. • Denote width x height **(ex: 18"W x 26"H or 457.2mm x 660.4mm)** in the ***"Description"*** column.
		When communicating dimensions, no adjustment is made to the size you provide. To ensure consistency, order exact size needed. When using a WalzCraft frame, please reference the formula on the following page.
3	**Designer Glass**	Designer Glass pattern (**ex: DG-58**) must be specified for main "fields" within the leaded glass configuration. Note: **DG-BEV** (Clear Bevel) not available for main "fields".
		DG-BEV (Clear Bevel) is the only option for the interior diamonds/flower in the following configurations: **DB-3, DB-4, DB-5, DB-8, DB-9, DB-10, DB-11.**
		DG-05 is not available for leaded glass windows.
		DG-MIR may be available in some leaded glass patterns. Please submit your request to our Customer Support Team. A quote will be provided, as additional charges may apply.
Pricing		
1	**Pricing**	Please see ***Section G.2*** of our current **Wholesale Pricing Catalog**.

Technical Notes: Leaded Glass		
Cabinet Door & Drawer Front Options (Chapter B)		
1	**Rubber Retainer**	Rubber retainer is not compatible with ¼" [6.4mm] thick Leaded Glass.

General Information (Chapter A)		
1	**Shipping**	Glass ships to you directly from manufacturer.
		Please contact WalzCraft's Customer Support Team at 1-800-237-1326 to report any damage. • Inspect package content immediately. • If product is damaged, all packing material must be saved for UPS inspection. • Damage claims must be submitted to WalzCraft promptly.
Notes Continued on Next Page...		

► **For PRICING** ► *See Section **G.2*** in our current Wholesale Pricing Catalog.

Technical Notes: Leaded Glass...continued

Miscellaneous

1	**Color Photos**	Please refer to our website at **www.WalzCraft.com** for color photos of all our Designer Glass Patterns, Leaded Glass configurations and Glass Shelving options.
2	**Glass Inspection**	All glass is thoroughly inspected for scratches and imperfections.
3	**Availability**	Available independently or with Frame Only Doors.
		Available in 12 different configurations.
4	**Construction**	Leaded glass windows are "Cemented" with glazing putty so there is no rattling glass.
5	**Caming**	Caming (lead mullions separating individual pieces of glass within configuration) comes standard in a pewter color. Please see our website for an example.
6	**Installation**	It will be the customer's responsibility to install the glass into the door frame. Glass ships directly to you from the glass distributor in packaging separate from doors.
		Leaded glass windows come with an installation kit including instructions, plastic clips and a tube of silicone. WalzCraft also offers wood retainer moldings. See molding #'s: **889, 1036, 1120 or 3094**.

Passageway Door Options (Chapter C)

1	**Passageway Doors**	Leaded Glass is not available for Passageway Doors.

Sizes / Dimensions

1	**Thickness**	Leaded Glass panels are ¼" [6.4mm] thick.
2	**Minimum and Maximum Sizes**	Maximum width is 18" [457.2mm]. Maximum height is 48" [1219.2mm].
		Minimum sizes are noted below the image of your chosen pattern.
		• Special sizes outside of our minimums and maximums may be available upon request. • Some patterns, when approaching minimum widths between 9⅜" (shown) and 7", or minimum heights, may need to be altered slightly to remain proportionate. ◦ In either case, the approval of a CAD drawing may be required prior to placing an order. ◦ Please submit inquiries to our Customer Support Team, as additional design charges may apply. ◦ A quote will be provided.

Formulas for Leaded Glass Size Calculation

1) Formula used to calculate the width/height of "square or rectangular" shaped glass to fit a single opening WalzCraft frame with "straight" stile & rail parts (Does not include French Miter Doors):

- **Glass Width = [Door Width - (*stile width* x 2)] + [⅜" (*GRF width*) x 2] - 1/16" (*Frame / Glass Gap Width*) x 2]**
- **Glass Height = [Door Height - (*rail width* x 2)] + [⅜" (*GRF width*) x 2] - 1/16" (*Frame / Glass Gap Width*) x 2]**
- ***Note: WalzCraft does not calculate glass size for frame & mullion doors with true divided lites or frame only doors with shaped stiles or rails. For these styles we recommend waiting until you receive your door, then take it to your local glass supplier to have your glass cut to fit each opening.***

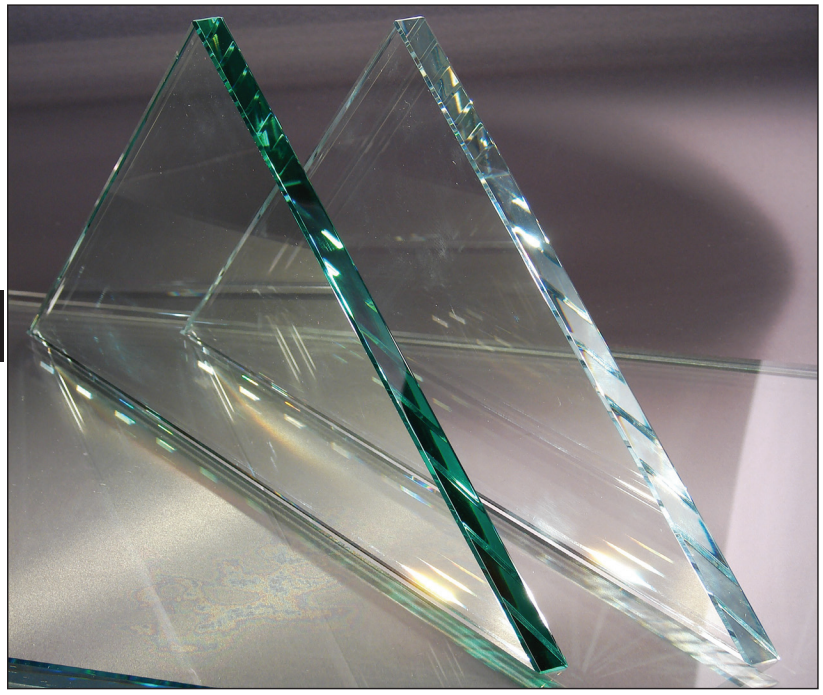
2) To calculate the width/height of "square or rectangular" shaped glass to fit a frame provided by another source, or a WalzCraft frame with multiple openings, with "straight" stile & rail parts:

- ***From the back side of your frame, measure the frame cavity opening (width & height) where the glass will set into the frame and deduct ⅛" (1/16" Frame / Glass Gap Width x 2) from your width and height dimension.***

***** Please see Section B.7 for calculating opening sizes for French Miter Doors. *****

▶ **For PRICING** ▶ *See Section **G.2*** in our current Wholesale Pricing Catalog.

¼" [6.4mm] and ⅜" [9.5mm] Glass Shelves



G

Ordering & Pricing Notes: Glass Shelves		
Ordering Guidelines		
1	**Ordering**	Please use ***Molding & Miscellaneous Order Form (E•Z Form #5)***.
		Denote the Glass Shelf part number (**ex: JA14, JA38, SF14, SF38)**) as well as quantity, width and height.
		When communicating dimensions, no adjustment is made to the size you provide. To ensure consistency, order exact size needed.
Pricing		
1	**Pricing**	Please see ***Section G.3*** of our current **Wholesale Pricing Catalog**.

Technical Notes: Glass Shelves		
General Information (Chapter A)		
1	**Shipping**	Glass ships to you directly from manufacturer.
		Please contact WalzCraft's Customer Support Team at 1-800-237-1326 to report any damage. • Inspect package content immediately. • If product is damaged, all packing material must be saved for UPS inspection. • Damage claims must be submitted to WalzCraft promptly.

Miscellaneous		
1	**Color Photos**	Please refer to our website at **www.WalzCraft.com** for color photos of all our Designer Glass Patterns, Leaded Glass configurations and Glass Shelving options.
2	**Jade vs Starfire**	• When looking at the edge of a Jade shelf, it has a distinct green color. • The Starfire shelf has a 60% clearer edge than the Jade shelf. Please see our website for an example.
3	**Glass Inspection**	All glass is thoroughly inspected for scratches and imperfections.
4	**Irregular Shapes**	Please contact our Customer Support Team for corner shelf applications and other irregular shapes.
5	**Polished Edges**	Premium high gloss polished edges are a standard on all four sides.

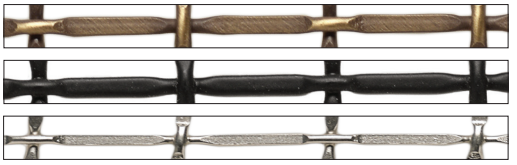
Sizes / Dimensions		
1	**Thickness**	Available in ¼" [6.4mm] and ⅜" [9.5mm] thicknesses in both Jade and Starfire.
2	**Maximum Size**	Maximum size is 15" x 40" [381.0mm x 1016.0mm]. Please contact our Customer Support Team for larger sizes.

▶ **For PRICING** ▶ *See Section* ***G.3*** in our current Wholesale Pricing Catalog.

Wire Mesh Grille Design Patterns

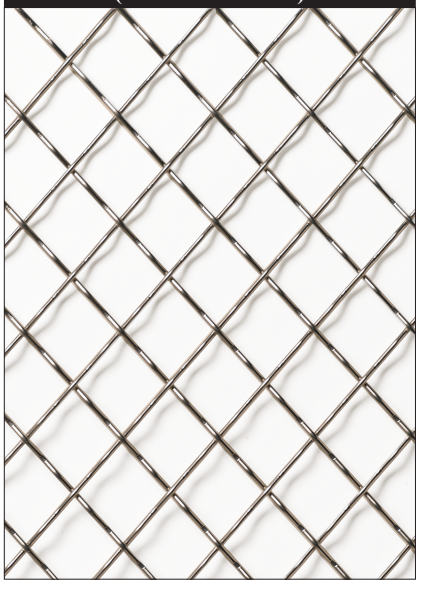
Wire Mesh Grille Inserts have become a popular choice of accent door styles in both the residential & commercial cabinets & furniture fields because of their distinguishing look and variety of customizable features.

Wire Mesh Grille Inserts offer not only a visually pleasing accent to many furniture & cabinets designs, but they also offer an additional functional purpose by allowing air flow to and from the mesh area where there may be a need for breathability.

Available in 3 Finishes	
	Antique Brass
	Flat Black
	Stainless "Look"

Door Shown at 11 ¼"W x 22 ½"H [285.8mm x 571.5mm] with 2¼"W [57.2mm] Stiles & Rails
#315 Wire Mesh Pattern with Antique Brass finish

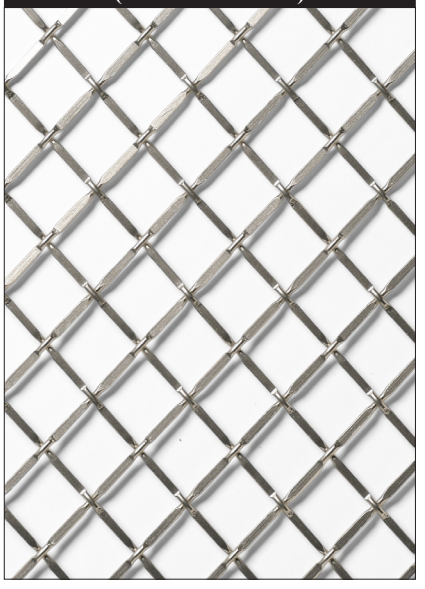
Pattern #315 (Stainless "Look")



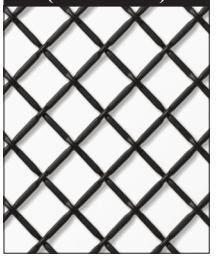
Pattern #315 (Flat Black)

Pattern #315 (Antique Brass)

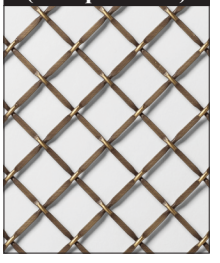
Pattern #332 (Stainless "Look")



Pattern #332 (Flat Black)



Pattern #332 (Antique Brass)



*** Please see our website at* **www.WalzCraft.com** *for color photos of our Wire Mesh Grille patterns and finishes. ***

▶ **For PRICING** ▶ *See Section* ***G.4*** in our current Wholesale Pricing Catalog.

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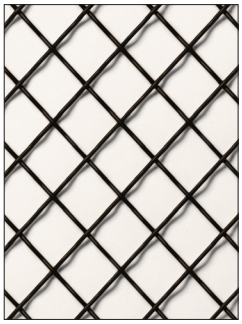
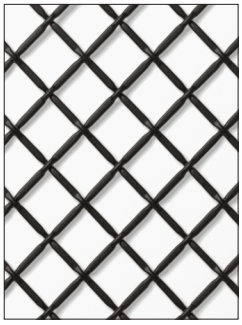
Wire Mesh Grille Specifications

Pattern #	Wire Type	Wire Size *(Thickness x Width)*	Wire to Wire Spacing	Crimp	Sheet Size	Finish	WCI Part#
315  *(Shown with Flat Black Finish)*	Round	1/16" [1.6mm]	3/4" [19.1mm]	Inter Crimped	36" x 48" [914.4mm x 1219.2mm]	Antique Brass	**189257**
						Flat Black	**189258**
						Stainless "Look"	**189259**
					36" x 24" [914.4mm x 609.6mm]	Antique Brass	**189260**
						Flat Black	**189261**
						Stainless "Look"	**189262**
					18" x 48" [457.2mm x 1219.2mm]	Antique Brass	**189268**
						Flat Black	**189269**
						Stainless "Look"	**189270**
322  *(Shown with Flat Black Finish)*	Round	5/64" [2.0mm]	3/4" [19.1mm]	Press Crimped	36" x 48" [914.4mm x 1219.2mm]	Antique Brass	**189245**
						Flat Black	**189246**
						Stainless "Look"	**189247**
					36" x 24" [914.4mm x 609.6mm]	Antique Brass	**189248**
						Flat Black	**189249**
						Stainless "Look"	**189250**
					18" x 48" [457.2mm x 1219.2mm]	Antique Brass	**189251**
						Flat Black	**189252**
						Stainless "Look"	**189253**

G

▶ **For PRICING** ▶ *See Section **G.4*** in our current Wholesale Pricing Catalog.

G

Ordering & Pricing Notes: Wire Mesh

Ordering Guidelines

1	**Ordering (With a Door)**	Please use ***Door Order Form - "Advanced Version" (E•Z Form #2)***. • Check box to include Glass Retainer/Color or choose "None" in the designated space provided. • Indicate your chosen wire mesh specifications in the designated space provided. • Denote door quantity, style, width & height. • Check the "Frame Only" box or indicate the Mullion Lite Pattern. • Denote "Wire Mesh" in the ***"Special Instructions"*** column.
		For single or multiple opening frame only doors and single or multiple opening frame & mullion doors with standard lites, if wanting to order wire mesh from WalzCraft with your door, WalzCraft will calculate wire mesh size based on your door specifications. This applies to doors with straight stiles & rails resulting in square or rectangular shaped wire mesh only.
		WalzCraft does not calculate wire mesh size for frame & mullion doors with true divided lites or frame only doors with shaped stiles or rails. For these styles we recommend waiting until you receive your door, then take it to your local wire mesh supplier to have your wire mesh cut to fit each opening.
2	**Ordering (Without a Door)**	Please use ***Moldings & Miscellaneous Order Form (E•Z Form #5)***. • Indicate your quantity and **associated WCI Product number**. • Denote width x height **(ex: 18"W x 26"H or 457.2mm x 660.4mm)** in the ***"Description"*** column (for full sheets, please indicate "**Full Sheet**" in the ***"Description"*** column).
		When communicating dimensions, no adjustment is made to the size you provide. To ensure consistency, order exact size needed.
3	**Cut to Size Panels**	Wire Mesh is available to be ordered in full sheets or Cut to Size panels.
		Cut to Size panels are center balance cut so the fall-off sizes will never be what is expected. Therefore, the fall-off pieces are not available when ordering Cut to Size panels. You will need to order a full sheet and cut it yourself to receive the fall-off pieces.
		For all Cut to Size Wire Mesh orders, a quote will be provided and your signature for approval to proceed will be required for all "orders" being processed.

Pricing

1	**Pricing**	Please see ***Section G.4*** of our current **Wholesale Pricing Catalog**.

Technical Notes: Wire Mesh

Cabinet Door & Drawer Front Options (Chapter B)

1	**Rubber Glass Retainer**	WalzCraft recommends the use of our Rubber Glass Retainer to hold the Wire Mesh in place. Please see ***Section B.12*** for ordering guidelines on Rubber Glass Retainer.

Dealer Aid Options (Chapter T)

1	**Samples**	Individual 4" x 4" [101.6mm x 101.6mm] samples available upon request. Please see ***Section T.2***.

Finish Options

1	**Color Variation**	Wire mesh grills are electroplated in one of three finishes. The samples that WalzCraft offers provide a reasonable example of the color that can be expected on a wire mesh product. However, due to the nature of the plating process, and aging, colors may vary over time somewhat when compared to sample pieces.

Material Options

1	**Availability**	Available in 2 woven diamond patterns and 3 finishes.
		Wire mesh grilles are made of cold rolled steel, and as with all products made from this material, they will be subject to eventual oxidation/rust if exposed to the elements, despite being electroplated.

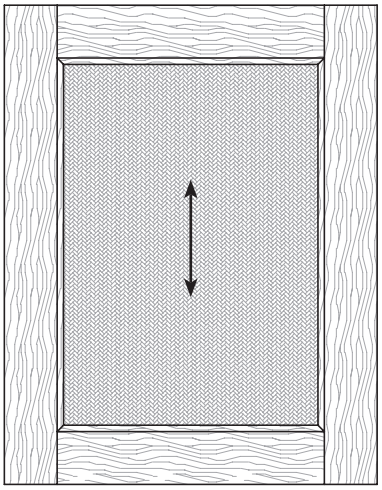
Notes Continued on Next Page...

Technical Notes: Wire Mesh...continued		
Miscellaneous		
1	**Installation**	It will be the customer's responsibility to install the wire mesh into the door frame. Wire mesh ships directly to you from the wire mesh distributor in packaging separate from the doors.
2	**Indoor Use Only**	**Wire mesh grilles are recommended for indoor use/applications only**.
3	**Not for Use with Animals**	Wire mesh is not meant to be used as a barrier for pets or animals of any kind. Wire mesh grilles are not welded but held together by the interlocking effect of weaving. As a result, the nature of the grille is to be somewhat flexible, and smaller pieces near the corners could come loose if handled improperly.

Sizes / Dimensions		
1	**Maximum Size**	***See Wire Mesh Grille Specifications*** table for Wire Mesh Grille Sheet Sizes. Due to the maximum size of the wire mesh grilles, some door sizes may need to be split with a center rail or center stile, or be constructed as two doors.
2	**Finished Size**	Wire mesh grille patterns are formed by passing one wire over another and crimping the wires where they intersect. They are not permanently welded together. As such, when handled, the wire mesh has a tendency to "accordion" (expand and contract in width and height). If this happens and the overall size of your wire mesh doesn't match what you ordered, simply pull the wire mesh back out to its finished size.

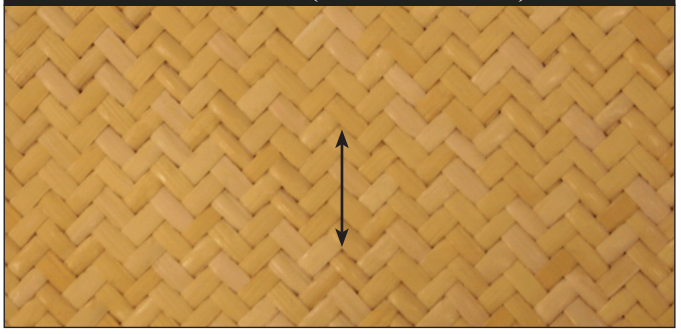
G

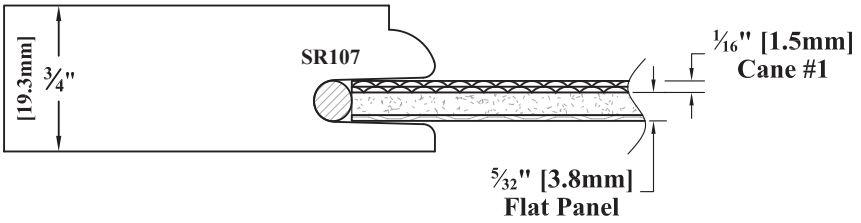
Real Cane #1



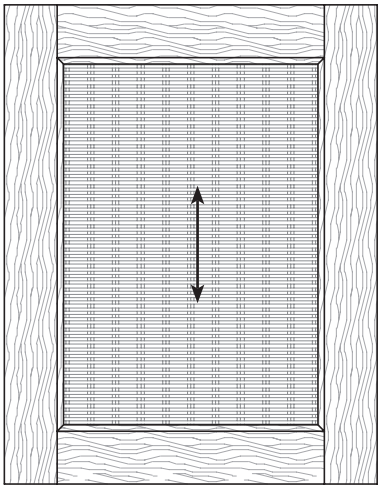
Door Style 40 shown with SR107 and D7

Real Cane #1 (3mm Reed Width)



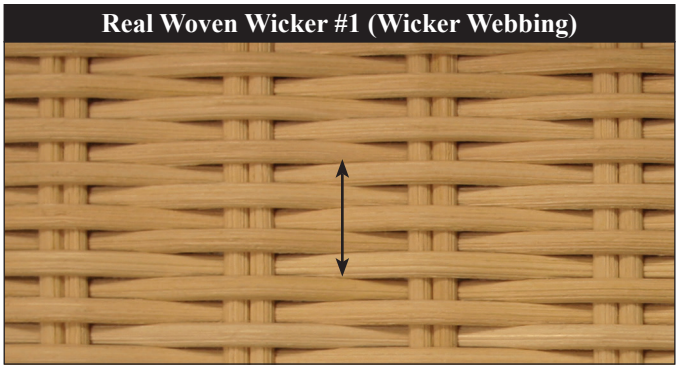


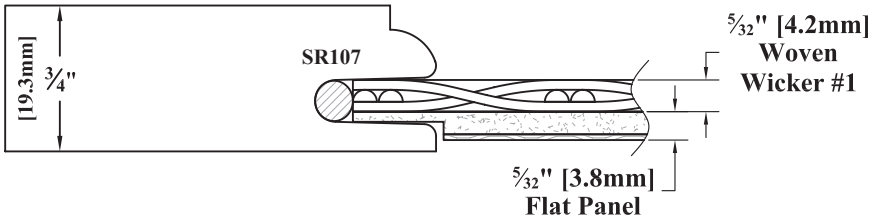
Real Woven Wicker #1



Door Style 40 shown with SR107 and D7

Real Woven Wicker #1 (Wicker Webbing)





Ordering & Pricing Notes: Cane Center Panel Doors		
Ordering Guidelines		
1	**Order Forms**	Please use ***Door and/or Drawer Front Order Forms (E•Z Forms #2 and #3)***.
2	**Ordering Information**	Please provide your Wood Species/Grade for the stiles and rails and back side of the center panel, as well as the stile & rail profile and the outside edge profile.
		Indicate **Real Cane #1** or **Real Woven Wicker #1** within Center Panel Profile space.
Pricing		
1	**Pricing**	Please see ***Section G.5*** of our current **Wholesale Pricing Catalog**.

Notes Continued on Next Page...

▶ **For PRICING** ▶ *See Section **G.5*** in our current Wholesale Pricing Catalog.

Technical Notes: Cane Center Panel Doors

Cabinet Door & Drawer Front Options (Chapter B)

1	**Flat Panel Door Styles**	Available with all Traditional, Old World, Mitered and French Mitered flat panel door and drawer front styles with straight stiles and rails (not available with door styles utilizing shaped rails, ex: Style 30).

Convex / Concave Options (Chapter D)

1	**Convex/Concave**	Not available convex/concave.

Design Options (Chapter G)

1	**Design Enhancements**	Available with the following: • Stile & Rail Face Routs - ***Section G.10*** • Decorative Inserts - ***Section G.12*** • Outside Radius Corners - ***Section G.12*** • Distressing - ***Section G.13***

G

Finish Options (Chapter R)

1	**Finishing**	Available with a Natural / Clear Coat *(no stain)*, Spray No Wipe (SNW) stains, Combination (C) stains and SolidTone® (ST) colors. See ***Chapter R*** for more information.
2	**3D Laminate**	Not available with 3D Laminate (RTF).

Functional Options (Chapter F)

1	**Functional Enhancements**	Available with all Functional Enhancements noted in ***Chapter F***.

General Information (Chapter A)

1	**Grain Direction**	Arrows (←→) throughout the catalog indicate standard grain direction. Refer to previous page for standard direction. Grain direction for Cane and Wicker center panels may not be specified.
2	**Ready to Assemble**	Not available Ready to Assemble (RTA).

Material Options

1	**Cane Material**	Only available in the **Real Cane #1** and **Real Woven Wicker #1** patterns as pictured.
2	**Stiles & Rails**	Stiles and rails are available in all of the standard wood species noted in flat panel door ***Sections B.3*** and ***B.6*** of our current **Wholesale Pricing Catalog**. • Please note that Cane and Wicker material will not match stile & rail wood species.
3	**Center Panels**	Center panels will have a cane or wicker face with a wood veneer back. The wood veneer back will be of the grade and color/grain chosen for the stile and rail material noted. • Please note that Cane and Wicker material will not match wood species on back side of center panel.

Miscellaneous

1	**Real Woven Wicker #1**	Due to the nature of this wicker cane pattern, if doors and /or drawer fronts are installed above one another, to maintain the look of a "Continuous Woven Wicker Pattern", the door & drawer front frame opening widths should be the same size. Please take this into consideration when laying out your cabinet configuration.

Profile Options (Chapter E)

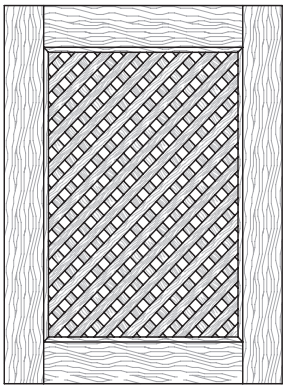
1	**Stile & Rail Profiles**	Available with all Traditional, Old World, Mitered, French Mitered and Applied Molding stile & rail profiles.
2	**Outside Edge Profiles**	Available with all Standard, Applied Molding and Molder Edge (ME) outside edge profiles.

Sizes / Dimensions

1	**Minimum W x H**	Please use the minimum sizes noted below the image of your chosen flat panel door style in ***Section B.3*** or ***B.6***.
2	**Maximum W x H**	**Real Cane #1:** Maximum Frame Opening = 45⅛"W x 69⅛"H [1146.2mm x 1755.8mm].
		Real Woven Wicker #1: Maximum Frame Op ening = 21⅛"W [536.6mm].
3	**Thickness**	Available in ¾" [19.1mm] and 1" [25.4mm] thicknesses.

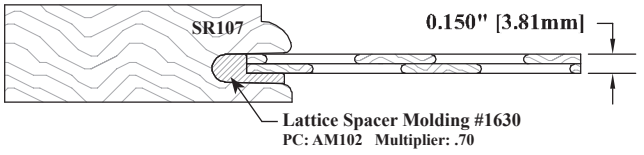
▶ **For PRICING** ▶ *See Section **G.5*** in our current Wholesale Pricing Catalog.

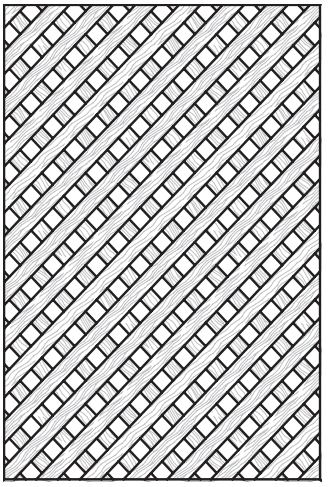
Lattice Doors & Lattice Sheet Stock



Lattice Door with CPL100

- ½" x ½" [12.7mm x 12.7mm] Over Lapped Lattice Openings.
- Slat Width = 7/16" (0.4606") [11.1mm].





CPL100 (Sheet Stock)

- ½" x ½" [12.7mm x 12.7mm] Over Lapped Lattice Openings.
- Slat Width = 7/16" (0.4606") [11.1mm].
- Sheet Size = 23⅝" x 47¼". [600.1mm x 1200.2mm]

Ordering & Pricing Notes: Lattice Center Panels & Lattice Sheet Stock

	Ordering Guidelines	
1	**Order Forms**	Please use one of the following order forms where applicable: • ***Door and / or Drawer Front Order Forms (E•Z Forms #2 and #3)***. • ***Molding & Miscellaneous Order Form (E•Z Form #5)***.
	Pricing	
1	**Pricing**	Please see ***Section G.6*** of our current **Wholesale Pricing Catalog**.

Technical Notes: Lattice Center Panels & Lattice Sheet Stock

	Design Options (Chapter G)	
1	**Lattice Pattern**	Only available with a diagonal lattice pattern, in the wood species and grades noted in ***Section G.6*** of our current **Wholesale Pricing Catalog**.
	Finish Options (Chapter R)	
1	**Finishing**	Finishing is an available option.
2	**Glazing**	Flow Pen Glaze is not an available option.
	Molding Options (Chapter N)	
1	**Lattice Spacer Molding**	When choosing a Lattice door with the **CPL100** lattice center panel, **Lattice Spacer Molding #1630** is used to help secure the lattice in the door frame.
	Profile Options (Chapter E)	
1	**Stile & Rail Profiles**	Doors with Lattice Center Panels can be produced using all stile and rail profiles, in almost any door style.
	Wood Specie Options (Chapter S)	
1	**Wood Species**	Natural White Oak lattice may be used with Select Red Oak stiles and rails.

► **For PRICING** ► *See Section **G.6*** in our current Wholesale Pricing Catalog.

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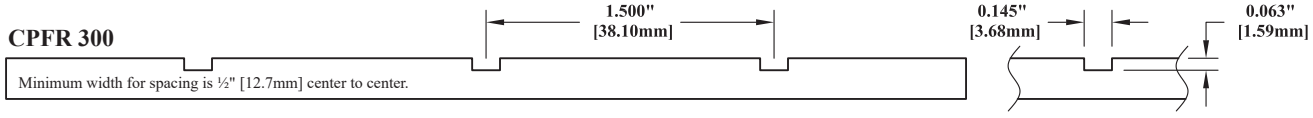
Options for Center Panels or Sheet Stock 7/32" Thick or Greater in Solid Wood, Raw MDF or Veneered MDF Core Material.

** These Center Panel Face Routs are Shown on ¼" Thick Veneered MDF Core Panels. **

CPFR 300



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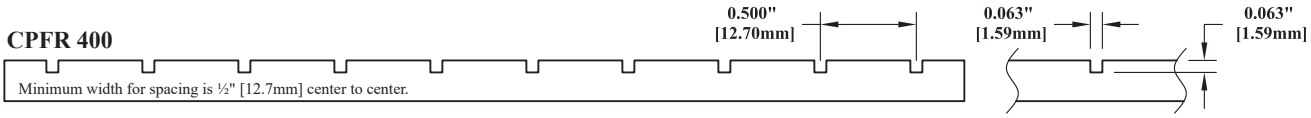
CPFR 400



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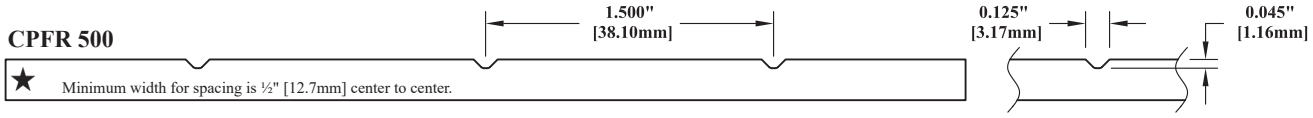

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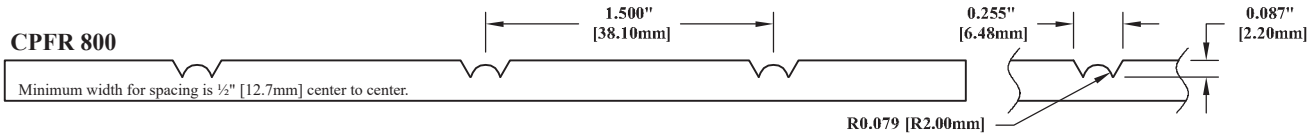

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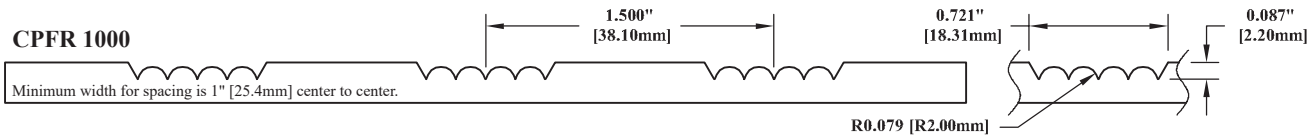
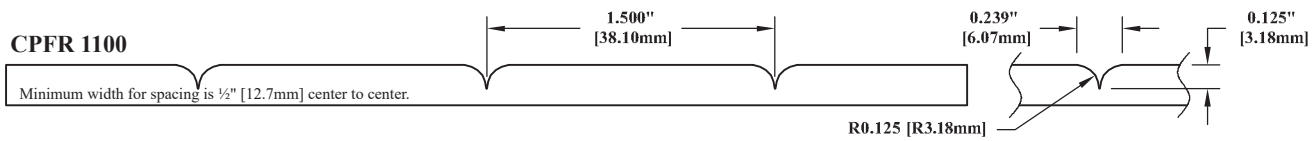


Minimum width for spacing is 1" [25.4mm] center to center.

CPFR 1100



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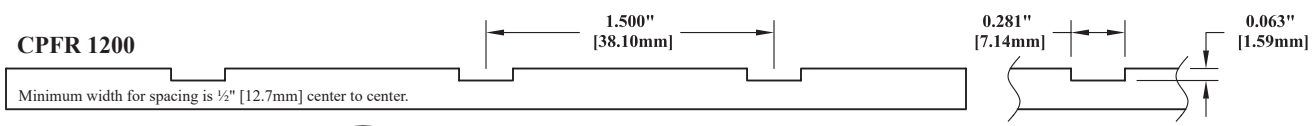

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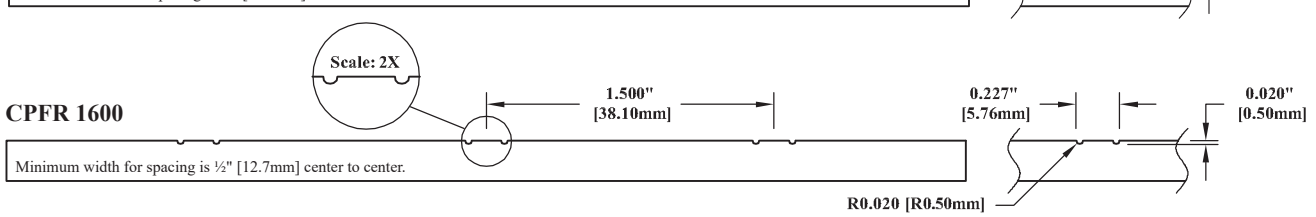

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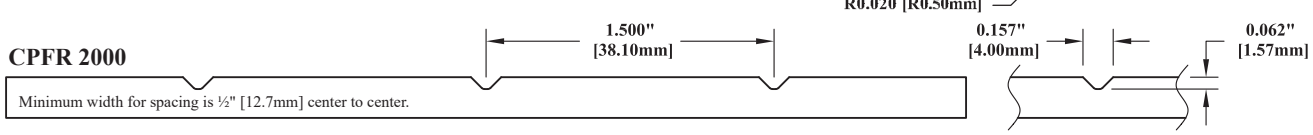

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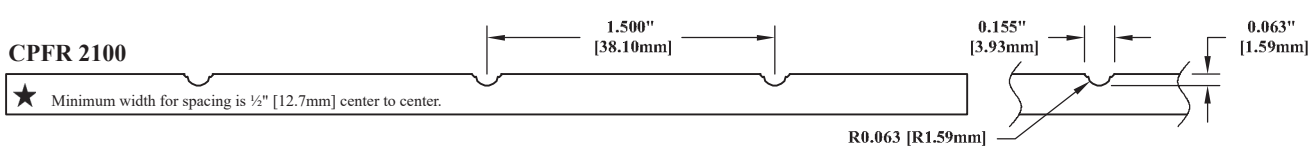
CPFR 2100



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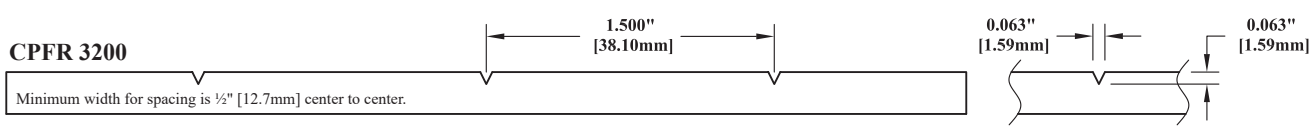
CPFR 3200



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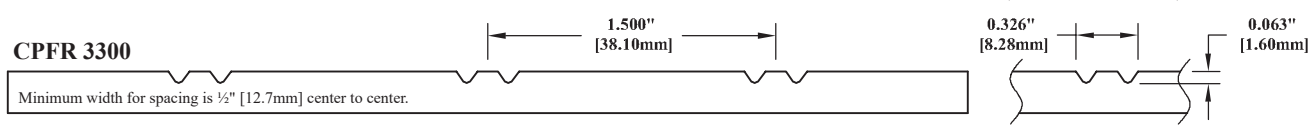
CPFR 3300

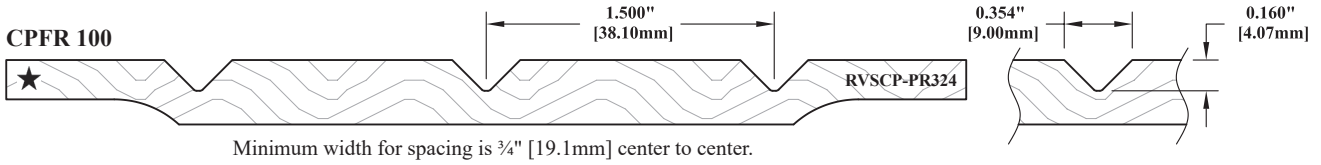


Minimum width for spacing is ½" [12.7mm] center to center.

Options for Center Panels or Sheet Stock 11/32" Thick or Greater in Solid Wood, Raw MDF or Veneered MDF Core

** These Center Panel Face Routs are Shown on an 11/32" Thick* **RVSCP-PR324** *(Reversed Solid Center Panel). **

CPFR 100



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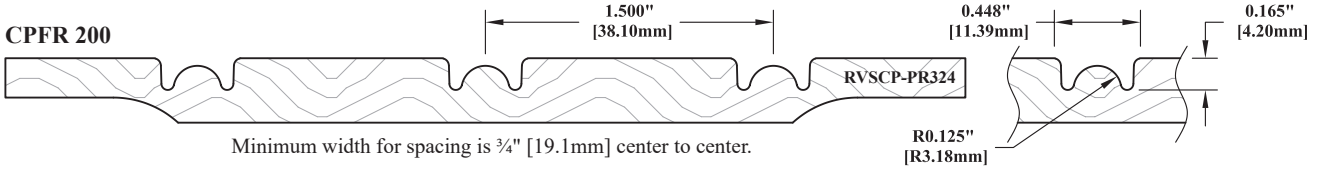

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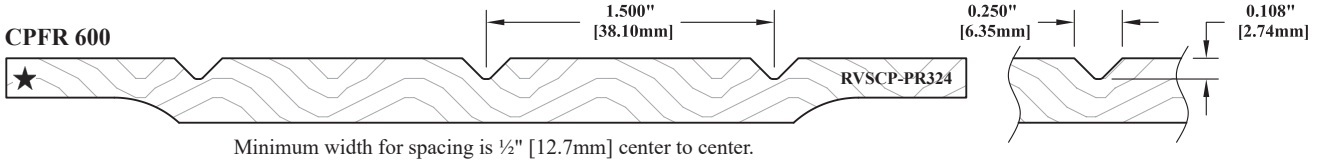

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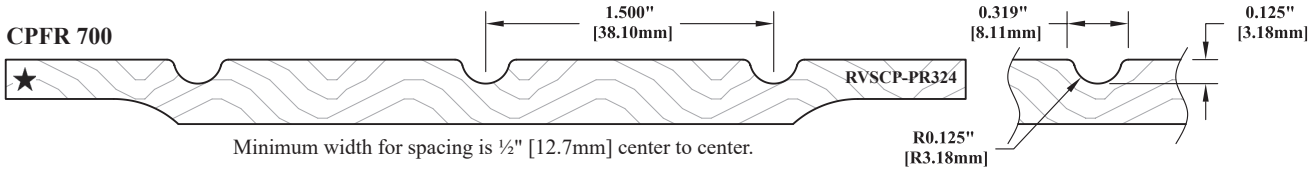
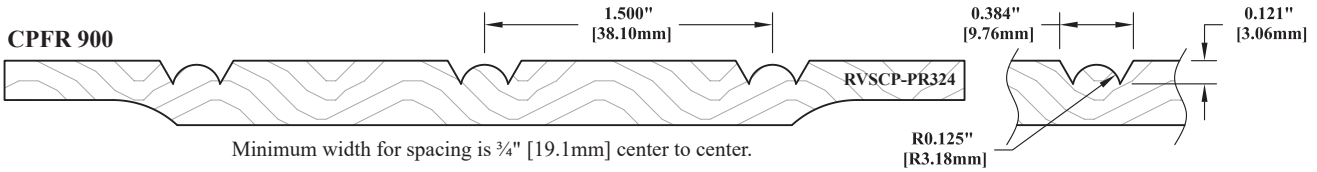


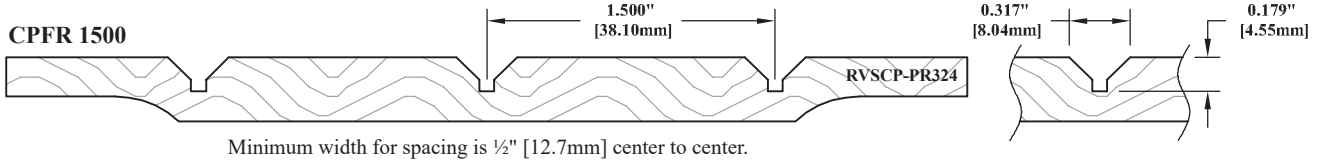
Minimum width for spacing is ½" [12.7mm] center to center.

CPFR 900



Minimum width for spacing is ¾" [19.1mm] center to center.

CPFR 1500



Minimum width for spacing is ½" [12.7mm] center to center.

► **For PRICING** ► *See Section **G.7*** in our current Wholesale Pricing Catalog.

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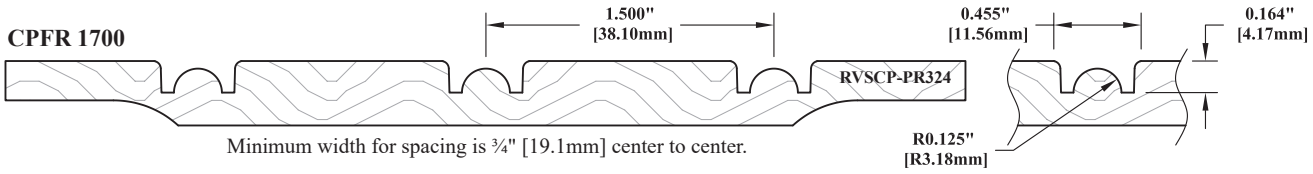
Options for Center Panels or Sheet Stock 11/32" Thick or Greater in Solid Wood, Raw MDF or Veneered MDF Core

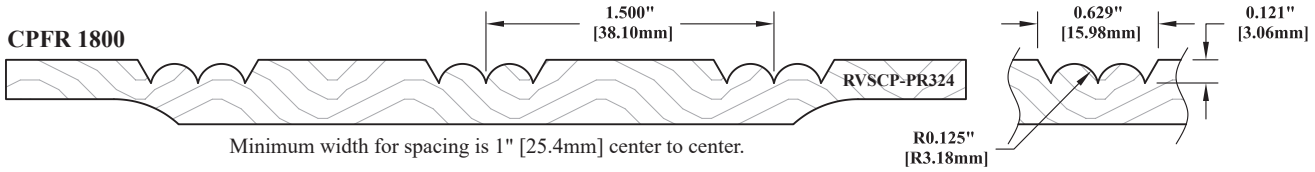
** These Center Panel Face Routs are Shown on an 11/32" Thick* **RVSCP-PR324** *(Reversed Solid Center Panel). **

CPFR 1700



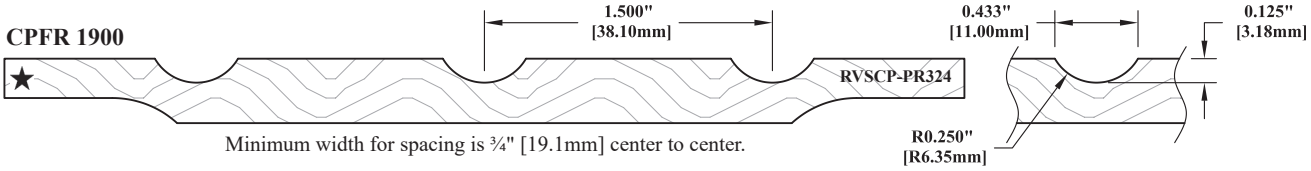
Minimum width for spacing is ¾" [19.1mm] center to center.

CPFR 1800



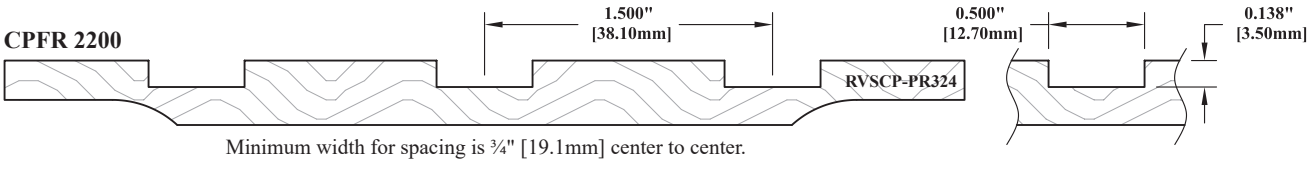
Minimum width for spacing is 1" [25.4mm] center to center.

CPFR 1900



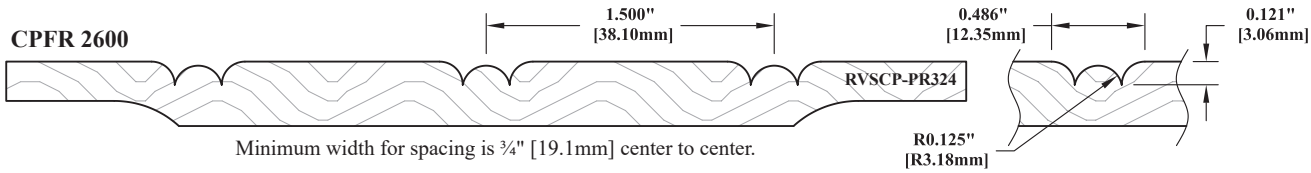
Minimum width for spacing is ¾" [19.1mm] center to center.

CPFR 2200



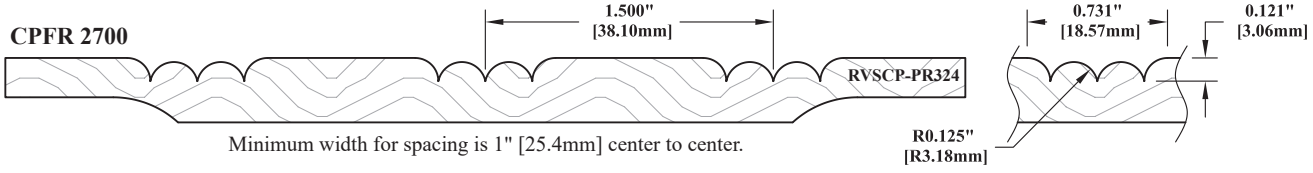
Minimum width for spacing is ¾" [19.1mm] center to center.

CPFR 2600



Minimum width for spacing is ¾" [19.1mm] center to center.

CPFR 2700

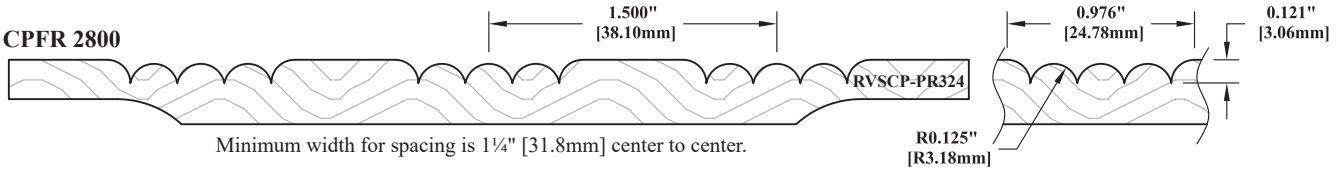


Minimum width for spacing is 1" [25.4mm] center to center.

▶ **For PRICING** ▶ *See Section **G.7*** in our current Wholesale Pricing Catalog.

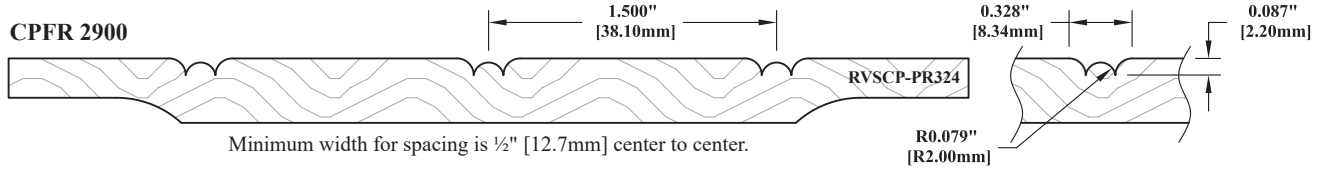
Options for Center Panels or Sheet Stock 11/32" Thick or Greater in Solid Wood, Raw MDF or Veneered MDF Core

CPFR 2800



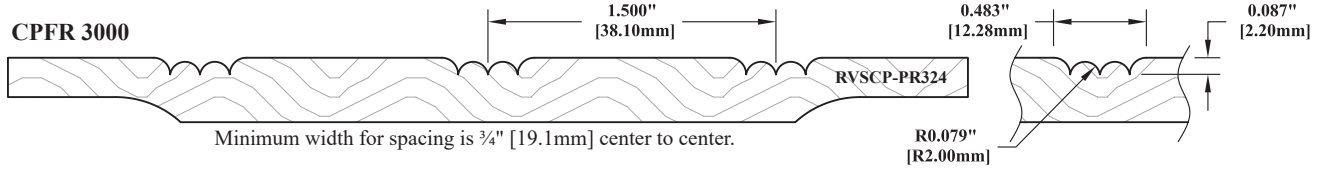
Minimum width for spacing is 1¼" [31.8mm] center to center.

CPFR 2900



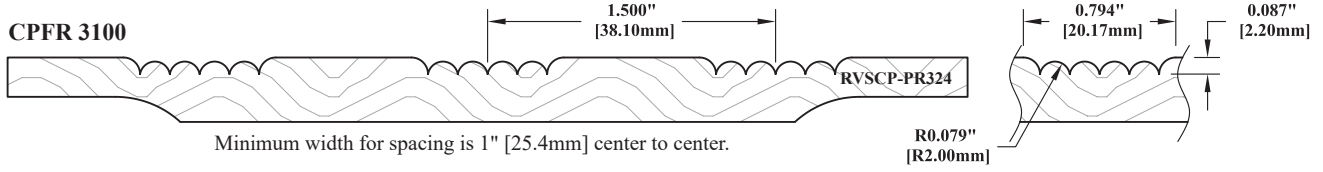
Minimum width for spacing is ½" [12.7mm] center to center.

CPFR 3000



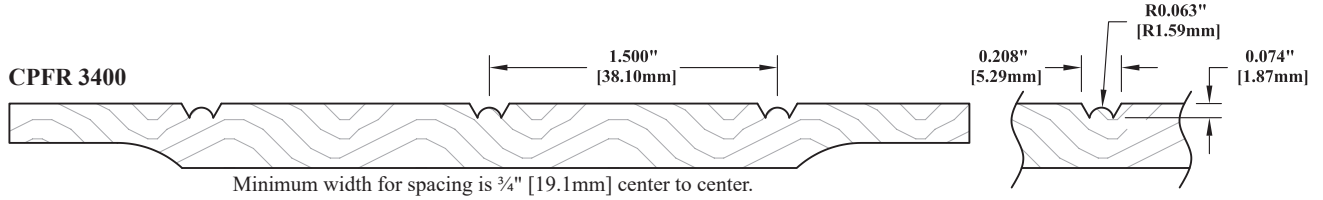
Minimum width for spacing is ¾" [19.1mm] center to center.

CPFR 3100



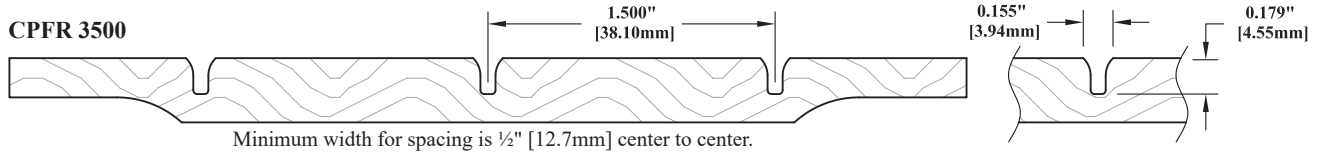
Minimum width for spacing is 1" [25.4mm] center to center.

CPFR 3400



Minimum width for spacing is ¾" [19.1mm] center to center.

CPFR 3500



Minimum width for spacing is ½" [12.7mm] center to center.

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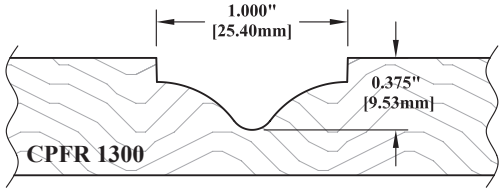
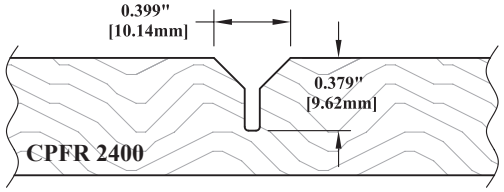
Options For Center Panels or Sheet Stock ⅝" Thick or Greater in Solid Wood, Raw MDF or Veneered MDF Core Material.

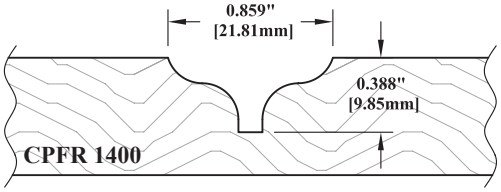
** These Center Panel Face Routs are Shown on ⅝" Thick Center Panels. **



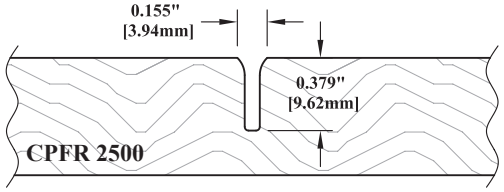
Minimum width for spacing is 1¼" [31.8mm] center to center.



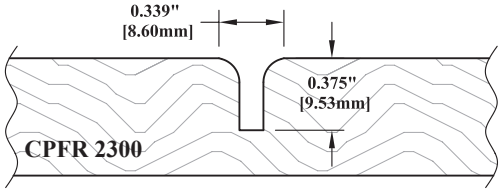
Minimum width for spacing is ¾" [19.1mm] center to center.



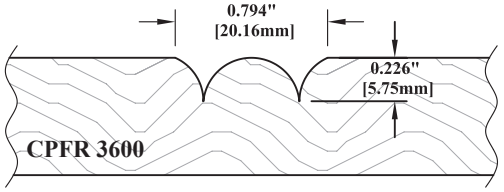
Minimum width for spacing is 1¼" [31.8mm] center to center.



Minimum width for spacing is ½" [12.7mm] center to center.

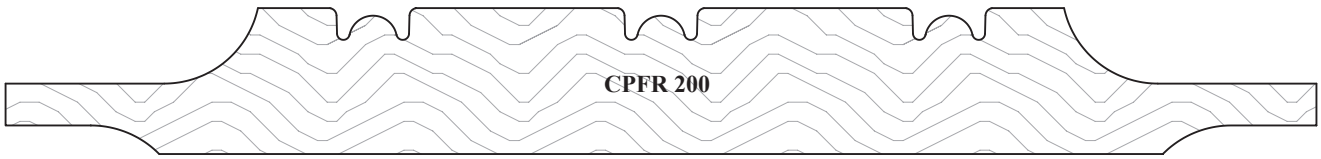


Minimum width for spacing is ¾" [19.1mm] center to center.



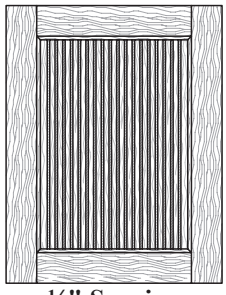
Minimum width for spacing is 1" [25.4mm] center to center.

Example of CPFR 200 on a ¾" Thick Raised Center Panel

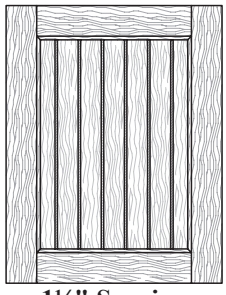


Center Panel Face Rout (CPFR) Spacing

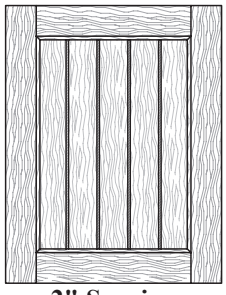
12.7mm	19.1mm	25.4mm	31.8mm	38.1mm	44.5mm	50.8mm	57.2mm	63.5mm	69.9mm	76.2mm	82.6mm	88.9mm	95.3mm	101.6mm	Custom Spacing Please Call
½"	¾"	1"	1¼"	1½"	1¾"	2"	2¼"	2½"	2¾"	3"	3¼"	3½"	3¾"	4"	



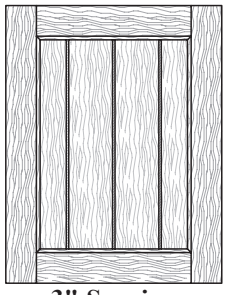
½" Spacing



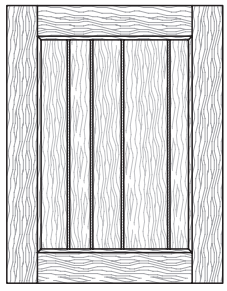
1½" Spacing



2" Spacing



3" Spacing



Custom Spacing
(Customer Specified Pattern)
Please Contact our Customer Support Team

▶ **For PRICING** ▶ *See Section **G.7*** in our current Wholesale Pricing Catalog.

Ordering & Pricing Notes: Center Panel Face Routs		
Ordering Guidelines		
1	**Order Forms**	Applicable order forms will include space to indicate your chosen **CPFR** pattern and spacing.
2	**Ordering Guidelines**	Specify Wood Species / Grade.
		When ordering Doors / Drawer Fronts specify the Center Panel Profile along with your Door Style, Stile & Rail and Outside Edge Profiles.
		Specify the Center Panel Face Rout **(CPFR)** option and spacing.
Pricing		
1	**Pricing**	Please see ***Section G.7*** of our current **Wholesale Pricing Catalog**.

Technical Notes: Center Panel Face Routs		
Cabinet Door & Drawer Front Options (Chapter B, V)		
1	**MDF/3D Laminate - RTF (Rigid Thermofoil)**	Style 500/500* are the only One-Piece MDF door styles available with CPFR.
		All CPFR patterns are available on Raw MDF Style 500/500*.
		3D Laminate/RTF Style 500/500* are available with: **CPFR100, CPFR500, CPFR600, CPFR700, CPFR1900** and **CPFR2100**.

Design Options (Chapter G)		
1	**Face Rout Patterns**	The face rout patterns must run the same direction as the grain in the center panel or on the sheet stock. • Spacing is measured from center to center of the rout. • Based on the visible panel and the pattern/spacing chosen, there will not necessarily be a rout in the center of the panel. Requests for such should be indicated when placing an order or quote. • Minimum widths for spacing are noted on each option.
2	**CPFR #'s: 100, 200, 600, 700, 900, 1500, 1700, 1800, 1900, 2200, 2600, 2700, 2800, 2900, 3000, 3100, 3400**	Available on center panels or sheet stock 11⁄32" [9.0mm] thick or greater in solid wood, raw MDF or veneered MDF core.
3	**CPFR #'s: 300, 400, 500, 800, 1000, 1100, 1200, 1600, 2000, 2100, 3200, 3300**	Available on center panels or sheet stock 7⁄32" [5.6mm] thick or greater in solid wood, raw MDF or veneered MDF core. • Applying a CPFR on veneered MDF core panels will expose the darker colored MDF core material.
4	**CPFR 1300**	**Close match** to the **PR303-25** Panel Profile and the **D129** and **D135** Outside Edge Profiles. • Available on 5⁄8" [15.9mm] thick or greater solid wood raised panels, solid wood GUPFS, veneered MDF core materials or sheet stock.
5	**CPFR 1400**	**Exact match** to the **D15** Outside Edge Profile. • Available on solid wood raised panels, solid wood GUPFS, veneered MDF core materials or sheet stock 5⁄8" [15.9mm] thick or greater.
6	**CPFR 2300**	**Exact match** to the **D32** Outside Edge Profile. • Available on solid wood raised panels, solid wood GUPFS, veneered MDF core materials or sheet stock 5⁄8" [15.9mm] thick or greater.
7	**CPFR 2400**	**Exact match** to the **D21** Outside Edge Profile. • Available on solid wood raised panels, solid wood GUPFS, veneered MDF core materials or sheet stock 5⁄8" [15.9mm] thick or greater.
8	**CPFR 2500**	**Close match** to the **D32** and **D51** Outside Edge Profiles. • Available on solid wood raised panels, solid wood GUPFS, veneered MDF core materials or sheet stock 5⁄8" [15.9mm] thick or greater.
9	**CPFR 3500**	**Close match** to the **D32** and **D51** Outside Edge Profiles. • Available on center panels or sheet stock 11⁄32" [9.0mm] thick or greater in solid wood, raw MDF or veneered MDF core.
10	**CPFR 3600**	• Available on 5⁄8" [15.9mm] thick or greater solid wood raised panels, solid wood GUPFS, veneered MDF core materials or sheet stock.

Notes continued on next page…

Technical Notes: Center Panel Face Routs...continued		
Finish Options (Chapter R)		
1	**3D Laminate (RTF) Availability**	The ★ indicates CPFR patterns that are available on 1-piece MDF Style 500 doors and 500* drawer fronts using 3D Laminate (RTF).

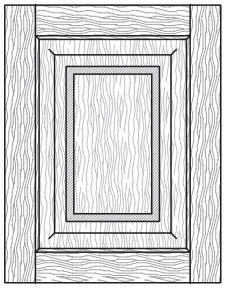
Sheet Stock Options (Chapter K)		
1	**Veneer Core**	Due to inconsistencies of the inner plys, CPFR is ***not an option*** on products made of Veneer Core materials.

Sizes / Dimensions		
1	**Maximum Size**	48"W x 96"H [1219.2mm x 2438.2mm] for vertical grain / CPFR pattern or 96"W x 48"H [2438.4mm x 1219.2mm] for horizontal grain / CPFR pattern.
2	**Minimum Size**	12" [304.8mm] minimum width for doors and drawer fronts with raised panel profiles and center panel face routing.
		Use individual door style minimums for slab doors and drawer fronts with center panel face routing, as well as for doors and drawer fronts with ¼" flat center panels or the RVSCP-PR324 reversed center panel profile and center panel face routing.

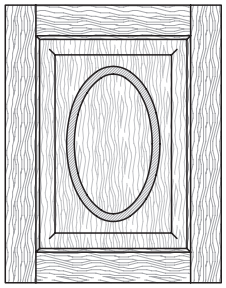
▶ **For PRICING** ▶ *See Section **G.7*** in our current Wholesale Pricing Catalog.

Center Panel Face Rout Patterns

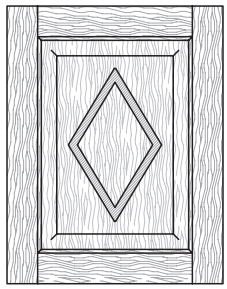
***** These patterns shown on raised center panels. Also available on RVSCP-PR324 (Reverse Solid Center Panels) and flat center panels. *****



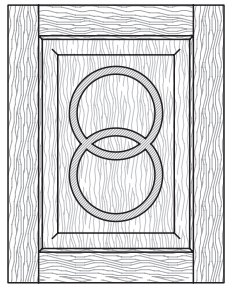
CPFRP100



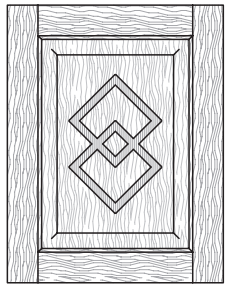
CPFRP101



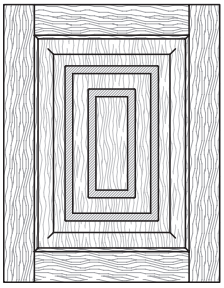
CPFRP102



CPFRP103

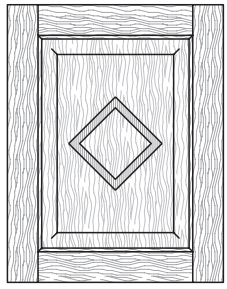


CPFRP104

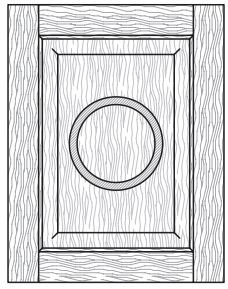


CPFRP105

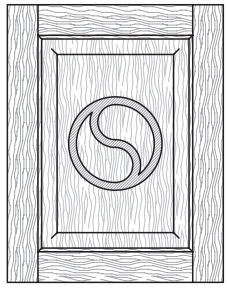
CPFRP106



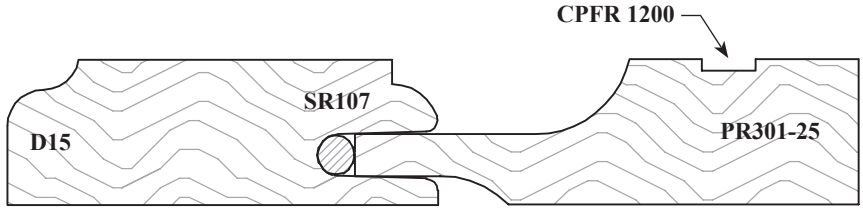
CPFRP107

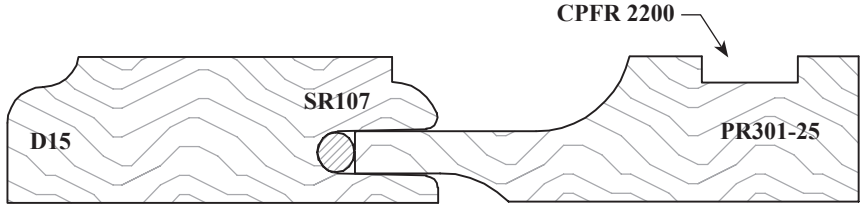


CPFRP108



CPFRP109





Pattern/Rout Width	CPFRP 100	CPFRP 101	CPFRP 102	CPFRP 103	CPFRP 104	CPFRP 105	CPFRP 106	CPFRP 107	CPFRP 108	CPFRP 109
CPFR1200 (.281")	12" x 12" [304.8mm x 304.8mm]	12" x 15" [304.8mm x 381.0mm]	12" x 15" [304.8mm x 381.0mm]	12" x 15" [304.8mm x 381.0mm]	12" x 15" [304.8mm x 381.0mm]	12" x 12 [304.8mm x 304.8mm]	12" x 15" [304.8mm x 381.0mm]	12" x 12" [304.8mm x 304.8mm]	12" x 12" [304.8mm x 304.8mm]	12" x 12" [304.8mm x 304.8mm]
CPFR2200 (.500")	12" x 12" [304.8mm x 304.8mm]	12" x 15" [304.8mm x 381.0mm]	12" x 15" [304.8mm x 381.0mm]	12" x 15" [304.8mm x 381.0mm]	12" x 15" [304.8mm x 381.0mm]	12" x 12" [304.8mm x 304.8mm]	12" x 15" [304.8mm x 381.0mm]	12" x 12" [304.8mm x 304.8mm]	12" x 12" [304.8mm x 304.8mm]	12" x 12" [304.8mm x 304.8mm]

Note: Minimum sizes are based on 2¼" wide stiles and rails and a ¼" flat center panel or the RVSCP-PR324 center panel profile. If placing a pattern on a raised panel, minimum door size must be increased by the center panel profile reveal width x 2.

► **For PRICING** ► *See Section **G.8*** in our current Wholesale Pricing Catalog.

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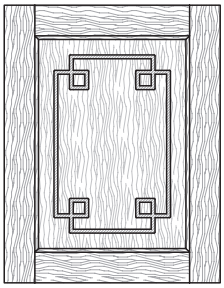
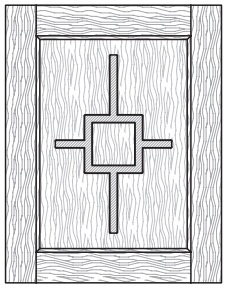
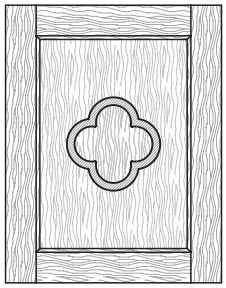
***** These patterns shown on RVSCP-PR324 (Reverse Solid Center Panels). Also available on raised and flat center panels. *****
(See notes for CPFRP114 exception.)



CPFRP110



CPFRP111



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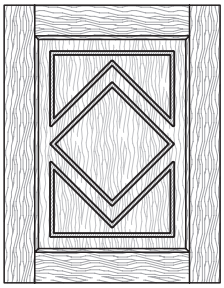
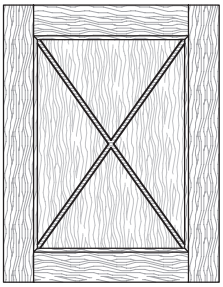
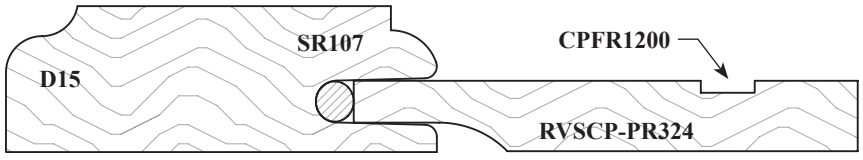
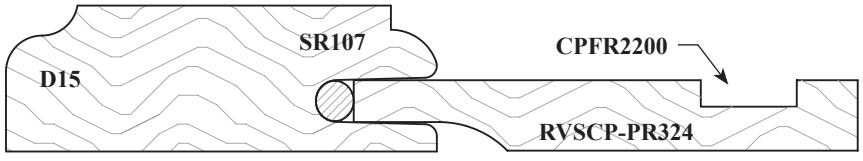


CPFRP113



CPFRP114





Pattern/Rout Width	CPFRP 110	CPFRP 111	CPFRP 112	CPFRP 113	CPFRP 114
CPFR1200 (.281")	11 21/32" x 11 21/32" [296.1mm x 296.1mm]	11⅝" x 11⅝" [295.3mm x 295.3mm]	12" x 12" [304.8mm x 304.8mm]	14" x 19" [355.6mm x 482.6mm]	12" x 12" [304.8mm x 304.8mm]
CPFR2200 (.500")	14½" x 14½" [368.3mm x 368.3mm]	12½" x 12½" [317.5mm x 317.5mm]	14" x 14" [355.6mm x 355.6mm]	18" x 24" [457.2mm x 609.6mm]	12" x 12" [304.8mm x 304.8mm]

Note: Minimum sizes are based on 2¼" wide stiles and rails and a ¼" flat center panel or the RVSCP-PR324 center panel profile. If placing a pattern on a raised panel, minimum door size must be increased by the center panel profile reveal width x 2.

▶ **For PRICING** ▶ *See Section **G.8*** in our current Wholesale Pricing Catalog.

Ordering & Pricing Notes: Center Panel Face Rout Patterns		
Ordering Guidelines		
1	**Order Forms**	Please use ***"Advanced Version"*** of the ***Door and/or Drawer Front Order Forms (E•Z Forms #2 and #3)***.
2	**Ordering Guidelines**	Specify Wood Species/Grade.
		When ordering doors/drawer fronts, specify the door style along with the center panel profile, stile & rail profile and outside edge profile.
		Specify the Center Panel Face Rout Pattern **(CPFRP)** option and groove type (**CPFR1200** or **CPFR2200**).
Pricing		
1	**Pricing**	Please see ***Section G.8*** of our current **Wholesale Pricing Catalog**.

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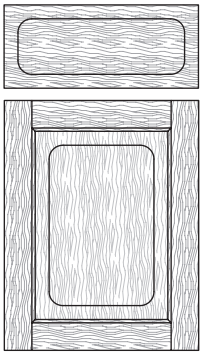
Technical Notes: Center Panel Face Rout Patterns		
Design Options (Chapter G)		
1	**Design Placement**	• All patterns are centered on the flat of the center panel. • When placed on a raised panel, none of the patterns will interfere with the panel reveal. ◦ Pattern **CPFRP114** not available on raised panel doors.
2	**CPFR Options**	Available with **CPFR 1200** on material that is ¼" [6.4mm] thick or greater (see ***Section G.7*** for more information).
		Available with **CPFR 2200** on material that is 11/32" [9.0mm] thick or greater (see ***Section G.7*** for more information).

Material Options		
1	**Material Availability**	• Available on solid wood or raw MDF raised center panels and the **RVSCP-PR324** (*Reversed Solid Center Panel*). ◦ Pattern **CPFRP114** not available on raised panel doors. • Available on solid wood slab style doors & drawer fronts. • Available on ¼" [6.4mm] raw MDF or flat panel veneered MDF core doors & drawer fronts.
		Available on Raw MDF & veneered MDF core sheet stock ¼" [6.4mm] thick or greater.
		When using a veneered MDF core material the CPFR will expose the MDF core which is a darker color, resulting in the CPFR grooves being darker.

Sizes / Dimensions		
1	**CPFR 1200**	**CPFR1200** is .281" Wide and .063" Deep [7.1mm x 1.6mm].
2	**CPFR 2200**	**CPFR2200** is .500" Wide and .138" Deep [12.7mm x 3.5mm].
3	**Minimum Door Sizes**	Minimum sizes are based on 2¼" wide stiles and rails and a ¼" flat center panel or the RVSCP-PR324 center panel profile. If placing a pattern on a raised panel, minimum door size must be increased by the center panel profile reveal width x 2.

Panel Design Patterns - Outside Radius Corners

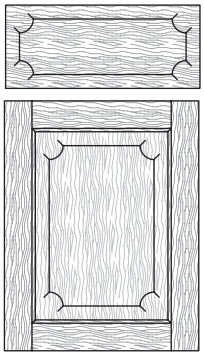


Option: RCCP100

- The drawings to the left are examples of 1" [25.4mm] outside radius corners on an RP drawer front and raised center panel. When selecting outside radius corner options please refer to ***Section G.13*** for availability.
- **When ordering small doors or drawer fronts, the minimum size of the center panel increases if the radius you are using is greater than ½" [12.7mm].**
- Use this formula to determine the amount to add to the minimum width or height of the center panel: **(Radius x 2) - 1" = Amount to add to minimum size.**
- **Example: ¾" Radius Corners on the center panel of a style 10 door: (¾" x 2) - 1" = ½"**
  - ***If the door has more than 1 panel, multiply the result of the formula by the number of panels in width and/or height.***
  - ***If the door has panels with shapes, please contact our Customer Support Team.***

G

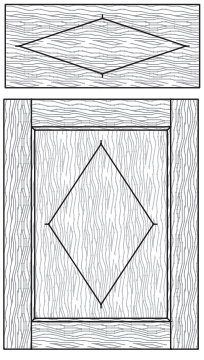
Panel Design Patterns - Inside Radius Corners



Option: RCCP200

- The drawings to the left are examples of an RP drawer front and raised center panel with an inside corner radius. This option looks best as a complement to doors in the following frame price classes: **101, 103, 301, 303**.
- **Approximate minimum size calculation: 2" + Center Panel Minimum Size + Stile/Rail Dimensions.** On our website, please *See* **Technical Information, Compatibility Chart - Drawer Fronts - Center Panel / Center Panel - Minimum Size.** These minimum size dimension factors in 1" [25.4mm] of flat on the face of the center panel.
  - ***If the door has more than one panel, multiply the result of the formula by the number of panels wide or the number of panels high.***
  - ***If the door has panels with shapes, please contact our Customer Support Team.***

Panel Design Patterns - Diamond Shape



Option: DSCP100

- The diamond shape is another option available on an RP drawer front and raised center panel. The diamond shape looks best as a complement to doors in the following frame price classes: **101, 103, 301, 303**.
- Minimum sizes will vary depending on the center panel or raised panel drawer front profile being used. These minimums will be affected if your door style has more than one center rail and/or center stile. ***Approval drawings will be required prior to manufacturing.***

Ordering & Pricing Notes: Panel Design Patterns		
	Ordering Guidelines	
1	**Order Forms**	Please use ***"Advanced Version"*** of the ***Door and/or Drawer Front Order Forms (E•Z Forms #2 and #3)***.
	Pricing	
1	**Pricing**	Please see ***Section G.9*** of our current **Wholesale Pricing Catalog**.

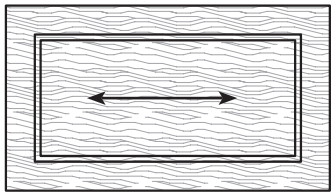
Technical Notes: Panel Design Patterns		
	Convex / Concave Options (Chapter D)	
1	**Convex / Concave**	Panel Design Patterns are not available on curved convex/concave products.

	Design Options (Chapter G)	
1	**RCCP100**	Available on all products with solid wood or raw MDF raised center panels and square / straight stiles & rails. This includes Traditional, Old World and mitered doors, French miter doors, passageway doors, wainscot panels, Center Panel Only material and raised panel drawer fronts.
2	**RCCP200**	Available on all products with solid wood or raw MDF raised center panels and square / straight stiles & rails. This includes Traditional, Old World and mitered doors, French miter doors, passageway doors, wainscot panels, Center Panel Only material and raised panel drawer fronts.
3	**DSCP100**	Limited to solid wood or raw MDF raised center panels for Traditional, Old World, Mitered or French Miter doors with square / straight stiles & rails and raised panel drawer fronts.

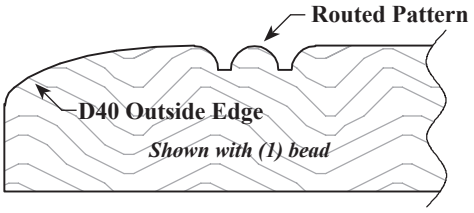
	Profile Options (Chapter E)	
1	**Center Panel Profiles**	Available Center Panel Profiles are limited to those with 1¼" reveals or less.

	Sizes / Dimensions	
1	**Minimum Center Panel sizes**	All minimum center panel size rules noted to the right of your chosen panel design drawings shown on previous page will apply.

Drawer Front Face Rout - DFFR100

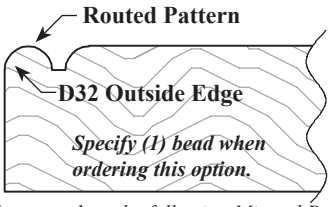


Style 34SQA*
Shown with DFFR100

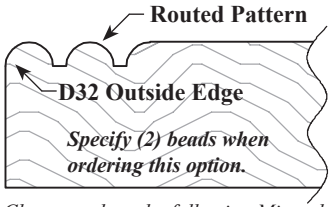


Exact match to the following Mitered Profile Families: ***MP738 (76mm and 57mm only).***

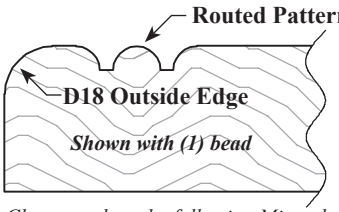
Close match to the following Mitered Profile Families: ***MP738 (38mm only) and MP740.***



Close match to the following Mitered Profile Families: ***MP600 Series with ME500***



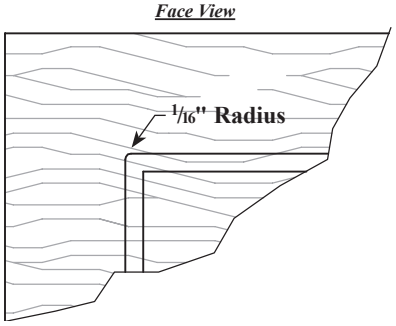
Close match to the following Mitered Profile Families: ***MP601 and MP634.***

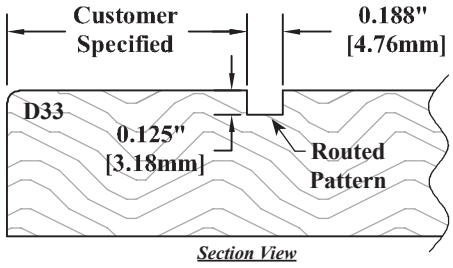


Close match to the following Mitered Profile Families: ***MP710 and MP734.***

Drawer Front Face Rout - DFFR200

****Face view not drawn to scale.***





Ordering & Pricing Notes: Drawer Front face Rout		
Ordering Guidelines		
1	**Order Forms**	Please use ***Drawer Front Order Form (E•Z Form #3)***.
2	**Ordering Guidelines**	**DFFR100:** When ordering, specify one bead or two as shown in the **D32** drawing examples on previous page.
		DFFR200: When ordering, please indicate distance from outside edge of drawer front. If using an outside edge profile other than **D7**, widths can be found in the ***Outside Edge Profile Compatibility*** chart on our website under: Resources / Technical Information
Pricing		
1	**Pricing**	Please see ***Section G.10*** of our current **Wholesale Pricing Catalog**.

Technical Notes: Drawer Front Face Rout		
Cabinet Door & Drawer Front Options (Chapter B)		
1	**Drawer Fronts Styles**	Available as an option for **34SQA*** and **100SQE*** drawer fronts only (***Section B.16***).

Profile Options (Chapter E)		
1	**DFFR100**	Designed to be used with the **D18**, **D32** and **D40** outside edge profiles. Other profiles are available upon request.
2	**DFFR200**	Shown with the **D33** outside edge profile. Other profiles are available upon request.

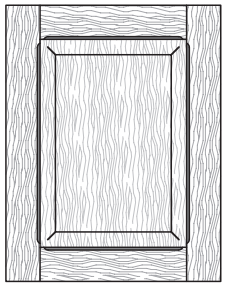
Sizes / Dimensions		
1	**Maximum Height**	Maximum height is 8" [203.2mm].
2	**Lineal Inches**	Lineal inches are measured using the outside dimensions.
3	**Rout Size**	**DFFR100:** The bead rout is ⅜" [9.5mm] wide. *See drawer front minimum size guidelines noted in* ***Section B.16***.
		DFFR200: The square rout is 3/16" wide x ⅛" deep [4.8mm x 3.2mm]. *See drawer front minimum size guidelines noted in* ***Section B.16***.
4	**Rout Location**	**DFFR100:** Location of bead is fixed as shown. Bead will begin as outside edge profile ends.
		DFFR200: Placement is customer specified from outside edge of drawer front. • Minimum distance for placement is ¼" [6.4mm].

▶ **For PRICING** ▶ *See Section* ***G.10*** in our current Wholesale Pricing Catalog.

Stile & Rail Face Rout (SRFR)

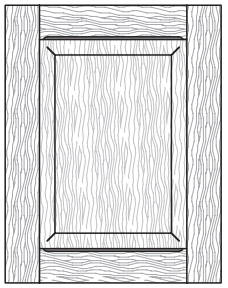
Stile & Rail Face Routing Options - Start/Stop Patterns

Stile & Rail Face Rout (SRFR)



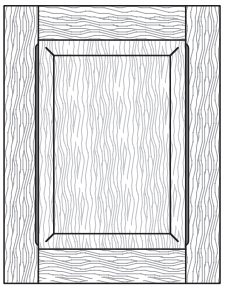
SRFR 100, SRFR 600
SRFR 800, SRFR 900
OWSRFR 2100

Rail Face Rout (RFR)



RFR 100, RFR 600
RFR 800, RFR 900
OWRFR 2100

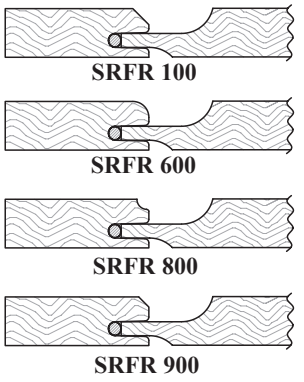
Stile Face Rout (SFR)



SFR 100, SFR 600
SFR 800, SFR 900
OWSFR 2100

SRFR Cross Sectional Drawings

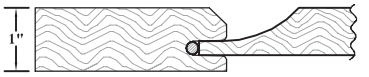
¾" Thick Traditional Doors



SRFR 100
SRFR 600
SRFR 800
SRFR 900

OWSRFR Cross Sectional Drawings

1" Thick "Old World" Doors

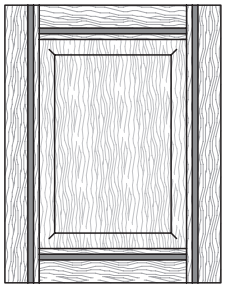


OWSRFR 2100

** The doors above show a start/stop distance of ½" [12.7mm] from Stile & Rail joints for the SRFR patterns.*

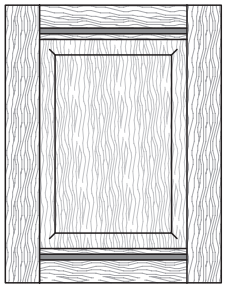
Stile & Rail Face Routing Option 200

Stile & Rail Face Rout (SRFR)



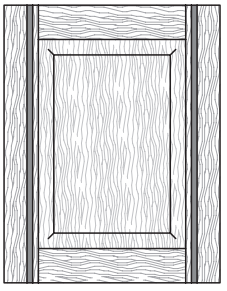
SRFR 200

Rail Face Rout (RFR)



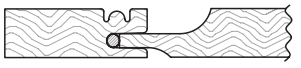
RFR 200

Stile Face Rout (SFR)



SFR 200

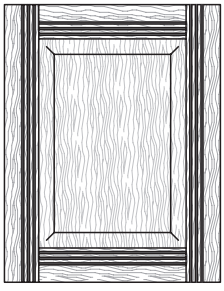
SRFR Cross Section Drawing



SRFR 200

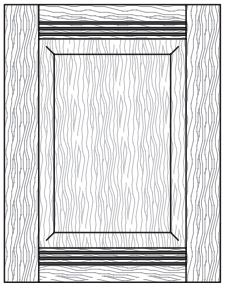
Stile & Rail Face Routing Option 700

Stile & Rail Face Rout (SRFR)



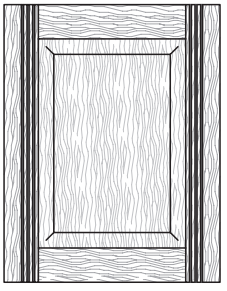
SRFR 700

Rail Face Rout (RFR)



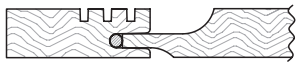
RFR 700

Stile Face Rout (SFR)



SFR 700

SRFR Cross Section Drawing



SRFR 700

▶ **For PRICING** ▶ *See Section **G.11*** in our current Wholesale Pricing Catalog.

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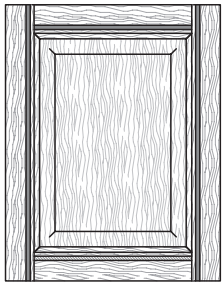
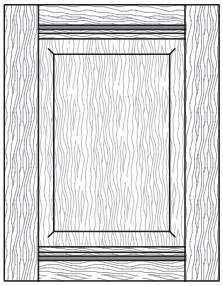
Stile & Rail Face Routing Option 500

Stile & Rail Face Rout (SRFR)



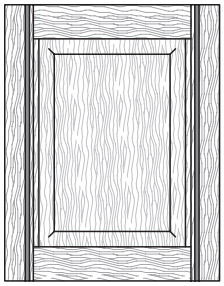
SRFR 500

Rail Face Rout (RFR)



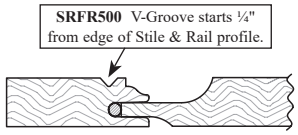
RFR 500

Stile Face Rout (SFR)



SFR 500

SRFR Cross Section Drawing



SRFR 500

G

Ordering & Pricing Notes: Stile & Rail Face Rout (SRFR)

	Ordering Guidelines	
1	**Order Forms**	Please use ***"Advanced Version"*** of the ***Door and/or Drawer Front Order Forms (E•Z Forms #2 and #3)***.
	Pricing	
1	**Pricing**	Please see ***Section G.11*** of our current **Wholesale Pricing Catalog**.

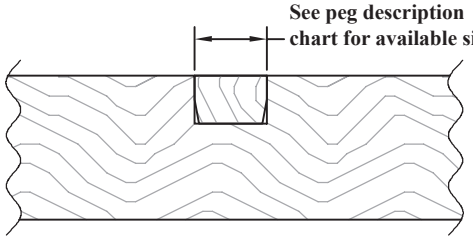
Technical Notes: Stile & Rail Face Rout (SRFR)

	Cabinet Door & Drawer Front Options (Chapter B)	
1	**Door Styles**	Stile and Rail Face Routing is only available on Door and Drawer Front Styles: **10, 1000, 1010, 1400, 1401, 1800, 1801, 3010, 3060L, 3060R, 40, 4040, 4043, 4044, 8000, 8010, 8050**, **8060L** and **8060R**.

	Design Options (Chapter G)	
1	**SRFR Options**	**SRFR** options ***can only be used*** in conjunction with the **SR100,** with the ***exception of*** **SRFR 500.** • *Please see* ***Note 5*** *below*.
2	**OWSRFR Options**	**OWSRFR** ("Old World" Stile & Rail Face Rout) options ***can only be used*** in conjunction with the **SR195** "Old World" stile & rail profile.
3	**SRFR 100, SRFR 600, SRFR 800 & SRFR 900**	**Standard Start/Stop positions** for these **SRFR** options are either ½" [12.7mm], 1" [25.4mm], 1½" [38.1mm], 2" [50.8mm] or 2½" [63.5mm] from the Stile & Rail joints, *the diagram at the top of the previous page* depicts a ½" [12.7mm] start/stop position.
4	**SRFR 100**	The **#816** mullion stock molding would be standard when ordering mullion doors.
5	**SRFR 500**	When ordering, the **SR100** Stile & Rail profile is used on the stiles or rails that **do not** have the **SRFR**. You may choose from most any of the "Traditional" profiles shown in ***Section E.1*** for the stiles and/or rails that have the **SRFR**.
		Standard placement of the V-groove is ¼" [6.4mm] from where the Stile & Rail profile ends.
6	**SRFR 600**	The **#956** mullion stock molding would be standard when ordering mullion doors.
7	**SRFR 700**	Minimum width for any center rail with **SRFR 700** is 2½" [63.5mm].
8	**SRFR 800**	The **#1398** mullion stock molding would be standard when ordering mullion doors.
9	**SRFR 900**	The **#1269** mullion stock molding would be standard when ordering mullion doors.

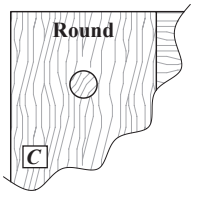
	Sizes / Dimensions	
1	**Maximum Length**	Maximum length for a **SRFR** Options is 96" [2438.4mm].

Peg Insert Options

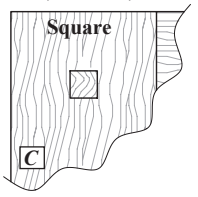


Available Round, Square or Diamond shaped with Face Grain or End Grain.

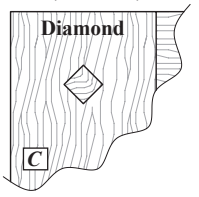
DP200, DP500 DP2000, DP2100

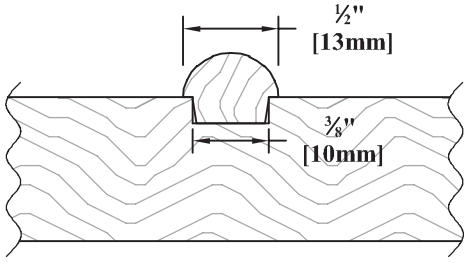


DP100, DP400, DP700 DP800, DP1300, DP1400



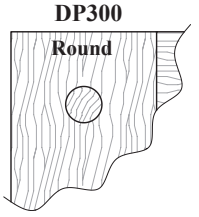
DP900, DP1000, DP1100 DP1200, DP1500, DP1600

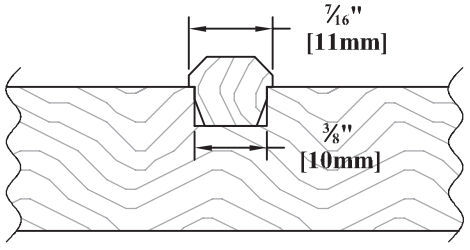




Button Pegs protrude from the face of the door as shown.

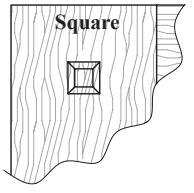
DP300



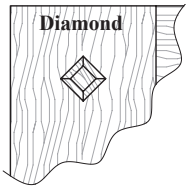


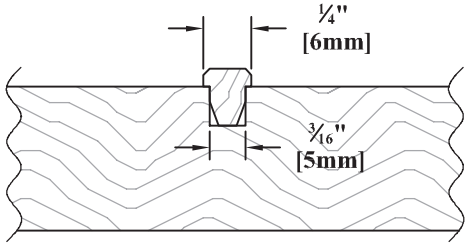
Pyramid Pegs protrude from the face of the door as shown.

DP600



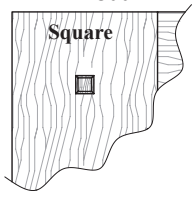
DP1700



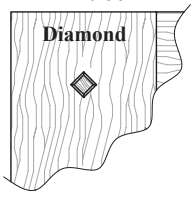


Small Pyramid Pegs protrude from the face of the door as shown.

DP1800

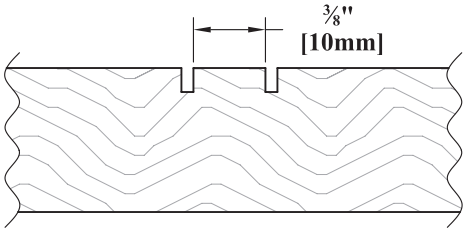


DP1900

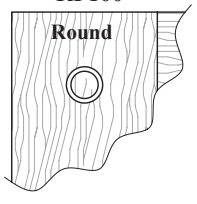


Face views are not to scale.

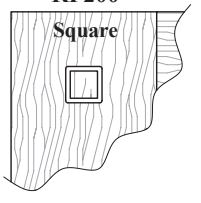
Routed Face Options



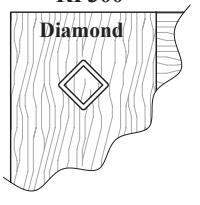
RF100



RF200



RF300



Face views are not to scale.

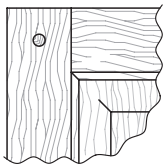
▶ **For PRICING** ▶ *See Section **G.12*** in our current Wholesale Pricing Catalog.

Insert Patterns

Insert Patterns are used to identify the placement of Decorative Peg Inserts and Routed Face Option patterns.
See notes on the following page for more information

Peg Patterns for Corners

PP100



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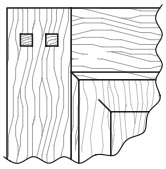
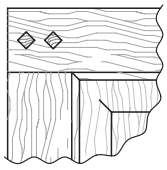
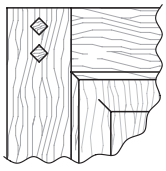


PP107



PP102



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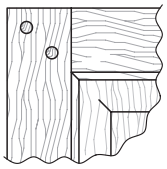

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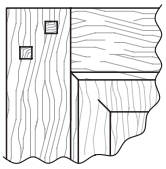
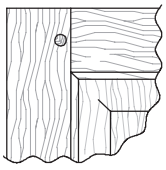


PPT105



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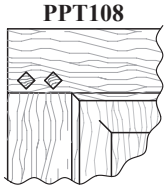

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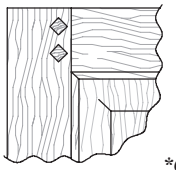
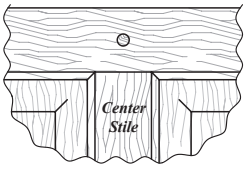


Choose Round, Square or Diamond Pegs or Face Routs.

Peg Patterns on Rail at Center Stile

PPC100



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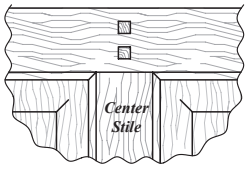

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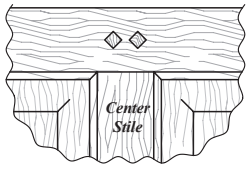

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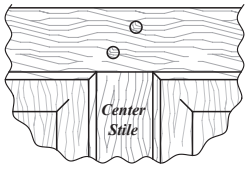
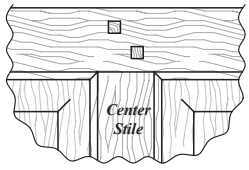
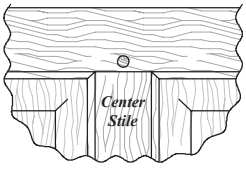


PPC104



PPTC105



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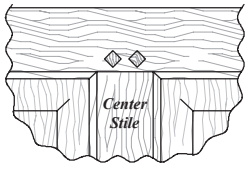
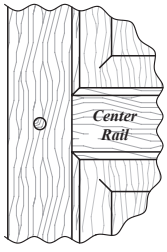


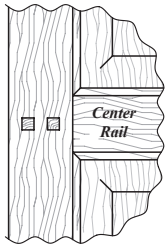
Choose Round, Square or Diamond Pegs or Face Routs.

Peg Patterns on Stile at Center Rails

PPC100



PPC101



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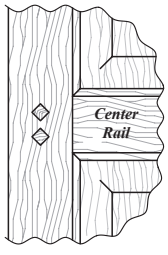

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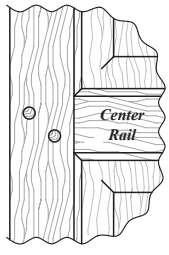

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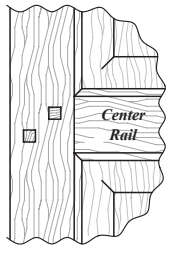

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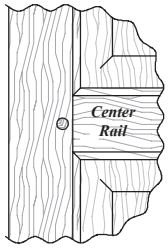

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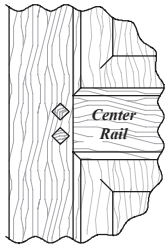


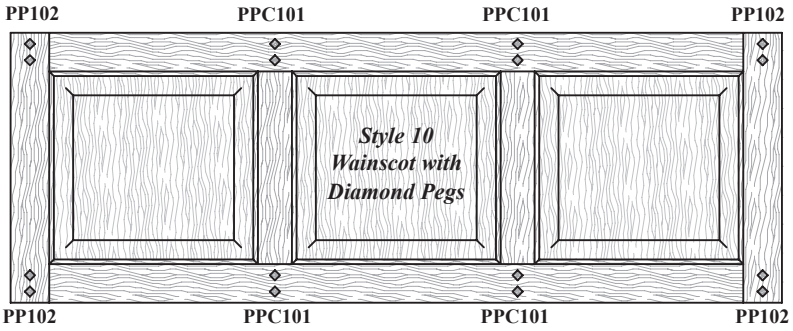
Choose Round, Square or Diamond Pegs or Face Routs.

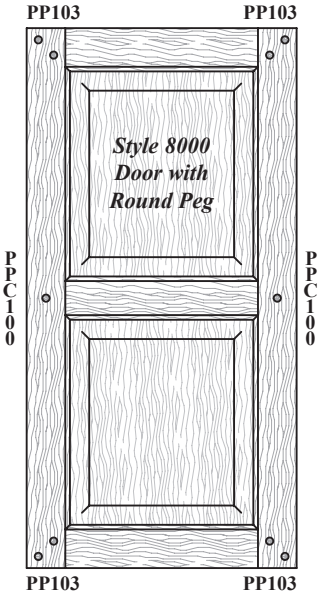
▶ **For PRICING** ▶ *See Section* ***G.12*** in our current Wholesale Pricing Catalog.

G

Insert Pattern Examples

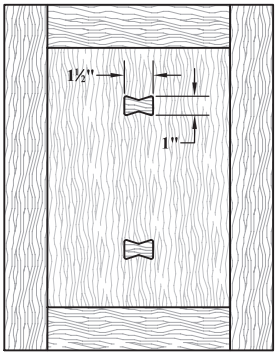
These are examples of Insert Patterns with Peg Options used in varying door/wainscot designs. If you are ordering doors with multiple panels or wainscot you ***must*** specify whether you want Decorative Inserts at each stile/rail joint; ***if yes***, you must also specify the Insert Pattern for each joint.





Style 8010 Door with Square Pegs

Butterfly Insert Option



BI100
Butterfly Insert
(Face Grain)

▶ **For PRICING** ▶ *See Section **G.12*** in our current Wholesale Pricing Catalog.

Decorative Inserts

Design Options

Decorative Peg Insert Option #	Description
DP100	⅜" Square Face Grain Pegs
DP200	⅜" Round Face Grain Pegs
DP300	½" Button Pegs
DP400	⅜" Square End Grain Pegs
DP500	⅜" Round End Grain Pegs
DP600	7⁄16" Square Flat Top Pyramid Pegs
DP700	¼" Square Face Grain Pegs
DP800	¼" Square End Grain Pegs
DP900	⅜" Diamond Face Grain Pegs
DP1000	⅜" Diamond End Grain Pegs
DP1100	¼" Diamond Face Grain Pegs
DP1200	¼" Diamond End Grain Pegs
DP1300	½" Square Face Grain Pegs
DP1400	½" Square End Grain Pegs

Decorative Peg Insert Option #	Description
DP1500	½" Diamond Face Grain Pegs
DP1600	½" Diamond End Grain Pegs
DP1700	7⁄16" Diamond Flat Top Pyramid Pegs
DP1800	¼" Square Flat Top Sm. Pyramid Pegs
DP1900	¼" Diamond Flat Top Sm. Pyramid
DP2000	½" Round Face Grain Pegs
DP2100	½" Round End Grain Pegs
Face Routed Option #	**Description**
RF100	Round Rout
RF200	Square Rout
RF300	Diamond Rout
Butterfly Insert Option #	**Description**
BI100	Butterfly Insert

G

Ordering & Pricing Notes: Decorative Inserts		
	Ordering Guidelines	
1	**Order Forms**	Please use ***"Advanced Version"*** of the ***Door and/or Drawer Front Order Forms (E•Z Forms #2 and #3)***.
	Pricing	
1	**Pricing**	Please see ***Section G.12*** of current **Wholesale Pricing Catalog**.

Technical Notes: Decorative Inserts		
	Convex / Concave Options (Chapter D)	
1	**Curved Products**	The C indicates options that are available for Curved Products. For ordering guidelines, see ***Chapter D***.

Design Options (Chapter G)		
1	**Insert Patterns**	Insert patterns are used to identify the placement of Decorative Peg Inserts and Routed Face Option patterns.
		PP & PPC are centered or equally spaced on the flat surface remaining between the stile & rail profile and the outside edge treatment. • You may want to consider custom placement of pegs when applying to lazy susan (inside corner) doors that utilize a butt joint or 45° miter cuts to form the L-Shape ***(see Section F.6)***. These methods alter the width of one or both stiles where the two doors meet.
		PPT & PPTC are placed ⅛" [6.4mm] from the joint between the stile and the rail.
2	**Butterfly Insert BI100**	Standard grain direction on a Butterfly Insert is horizontal, with *Face Grain* material.
		When ordering, specify height placement from the top and/or bottom of the visible center panel to the center of the insert. • Insert will be centered on the width of the visible center panel. • Please submit placement drawings to our Customer Support Team.
		A Center Panel Face Rout can run through or behind the **BI100** Butterfly Insert for additional detailing. Please contact our Customer Support Team for more information.
		Butterfly Insert is 1½" [38.1mm] wide x 1" [25.4mm] high.
		A minimum of 1" [25.4mm] of flat space must be maintained on all sides of insert.
	Notes Continued on Next Page...	

Technical Notes: Decorative Inserts...continued

General Information (Chapter A)

1	**Grain Direction**	The grain on the Decorative Peg Insert will run in the same direction as the grain of the part into which it is inserted. Inserts will not be visible from the back of the product.

Miscellaneous

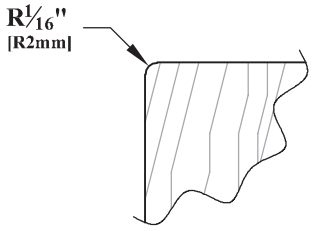
1	**Installation**	Decorative Inserts are only available installed in a product. • When ordering Face Frames with inserts, the placement of the inserts may vary due to PPGC - Panel Plow Groove Cuts, if applicable, and pocket screw locations. • Approval drawings may be required prior to manufacturing your order.
2	**Compatibility**	Please refer to our website under: Resources / Technical Information for Stile & Rail and Outside Edge Profile Options.
3	**Back to Back Doors**	When ordering a decorative insert that protrudes from the face of the door and you have two doors that open back to back, you may want to consider the gap between those doors to allow for clearance when opening.

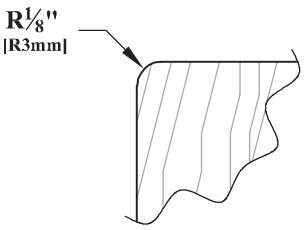
Wood Specie Options (Chapter S)

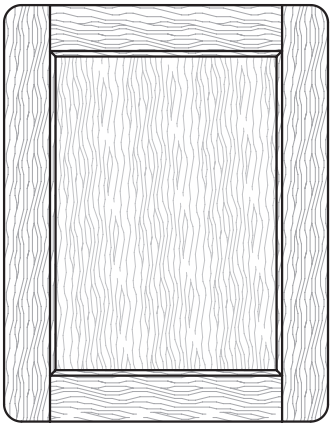
1	**Wood Species**	Due to their size, pegs are only available by wood species (ie: Alder, Birch, Cherry, etc.) and are not available in specific grades (ie: Natural/Standard, Select/Premium, etc.), or cuts (ie: Quarter Sawn, Rift Cut, etc.).
		Decorative Inserts are available in all wood species except **DP300**.
2	**DP300**	Only available in Cherry, Maple, Red Oak and Walnut wood species.

Outside Radius Corners

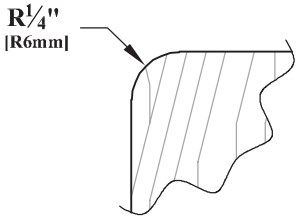
Outside Radius Corner drawings are drawn at full scale.

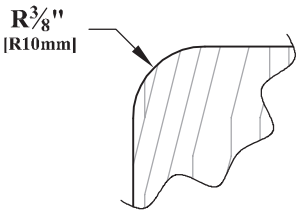


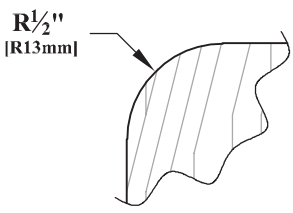


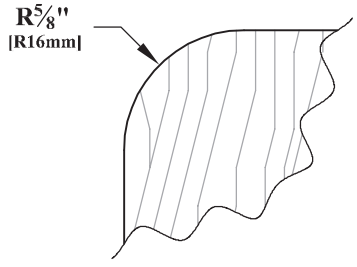


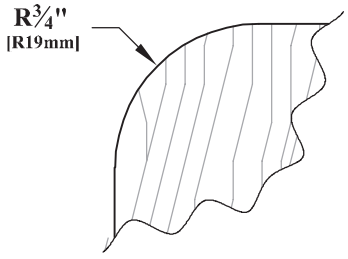
Example of a **Style 40** door with a ¾" radius onthe outside corners.

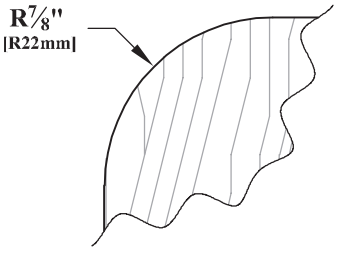


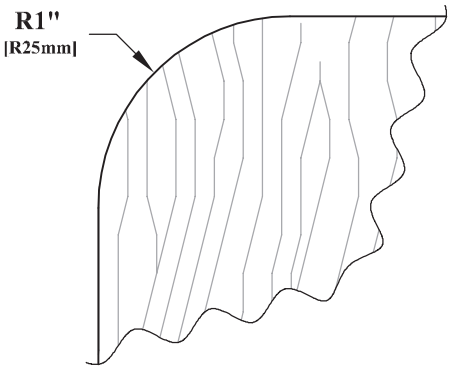


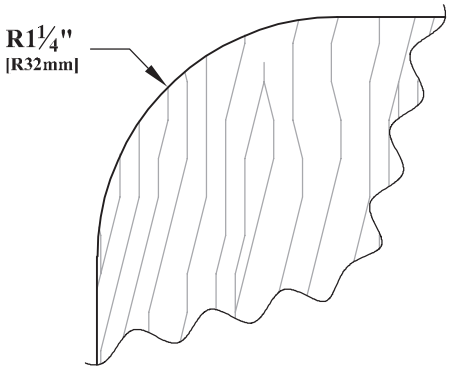


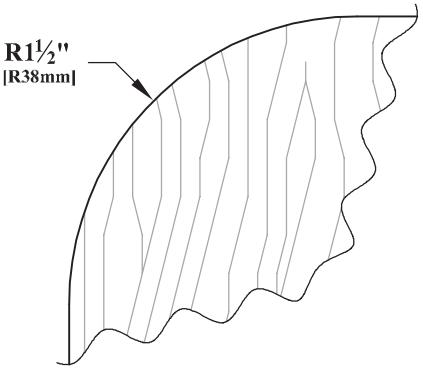












▶ **For PRICING** ▶ *See Section **G.13*** in our current Wholesale Pricing Catalog.

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Ordering & Pricing Notes: Outside Radius Corners		
	Ordering Guidelines	
1	**Order Forms**	Please use ***"Advanced Version"*** of the ***Door and/or Drawer Front Order Forms (E•Z Forms #2 and #3)***.
	Pricing	
1	**Pricing**	Please see ***Section G.13*** of our current **Wholesale Pricing Catalog**.

Technical Notes: Outside Radius Corners		
	Cabinet Door & Drawer Front Options (Chapter B)	
1	**Door Style Availability**	Outside radius corners are available on most Traditional, Contemporary, Old World and MDF/RTF doors & drawer fronts.
		Outside radius corners are available on Mitered door & drawer fronts utilizing the **MP600 / MP6000** Series of miter profiles. • 1½" [38.1mm] wide mitered profiles can accept up to a ¾" [19.1mm] radius. • Mitered profiles 2¼" [57.2mm] to 4½" [114.3mm] wide can accept up to a 1" [25.4mm] radius.
	Convex / Concave Options (Chapter D)	
1	**Convex / Concave**	Outside Radius Corners are not available on curved convex/concave products.
	Profile Options (Chapter E)	
1	**Applied Molding Outside Edge Profiles**	Not available with outside radius corners.
2	**MP700 and MP900 Series**	Outside radius corners are not an option.
	Sizes / Dimensions	
1	**Drawings Scale**	Outside Radius Corner drawings are drawn at full scale.

G

Simulated Distressing

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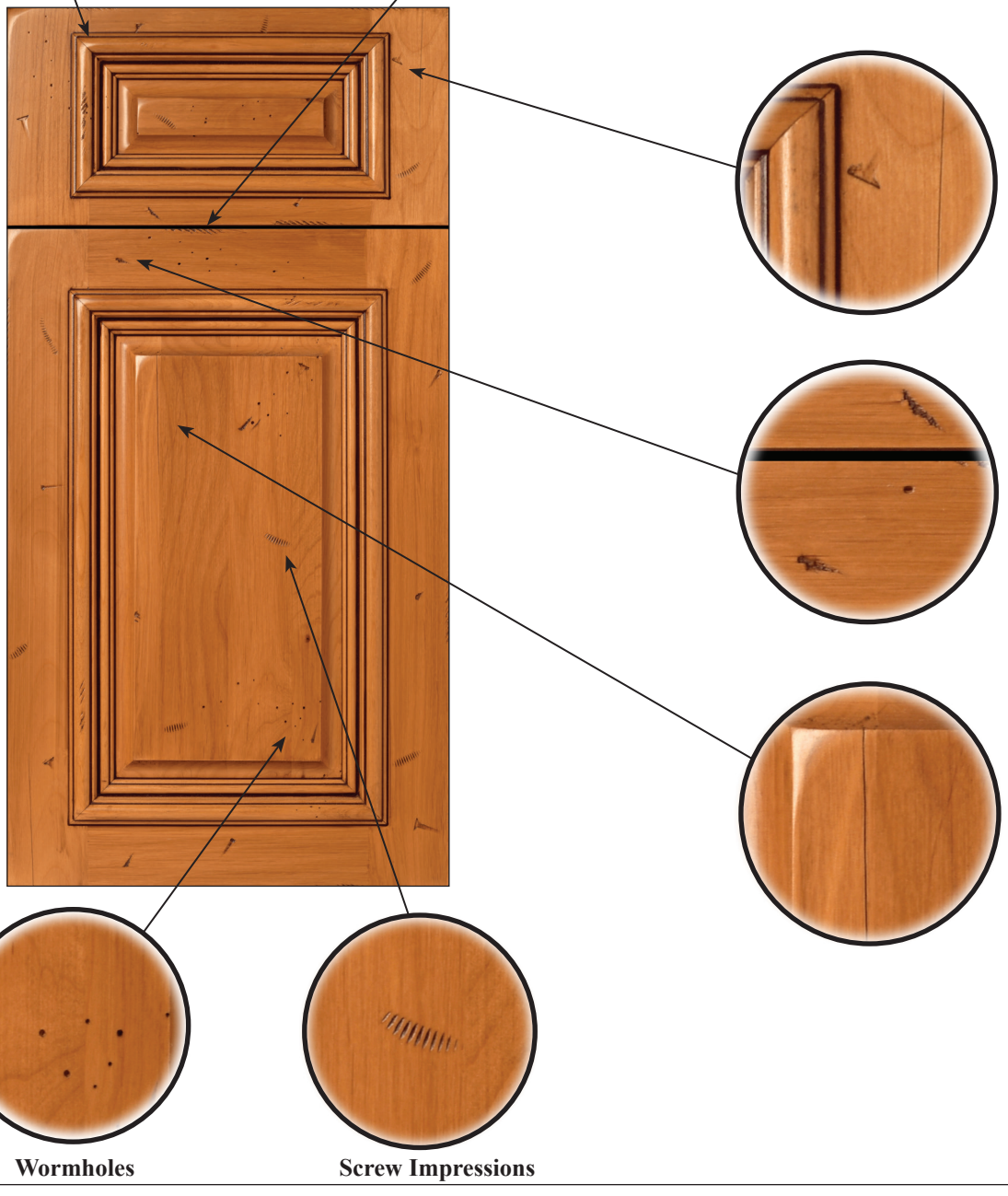
Simulated Distressing Options

Simulated Distressing options are individually chosen in a Light or Heavy pattern and are placed randomly on the face of the product to give an aged appearance.

The options available for Simulated Distressing are Screw Impressions, Nail Impressions, Wear Marks, Nicks, Wormholes, Cracks, Rasp Marks, Orbital Waves and Dents.



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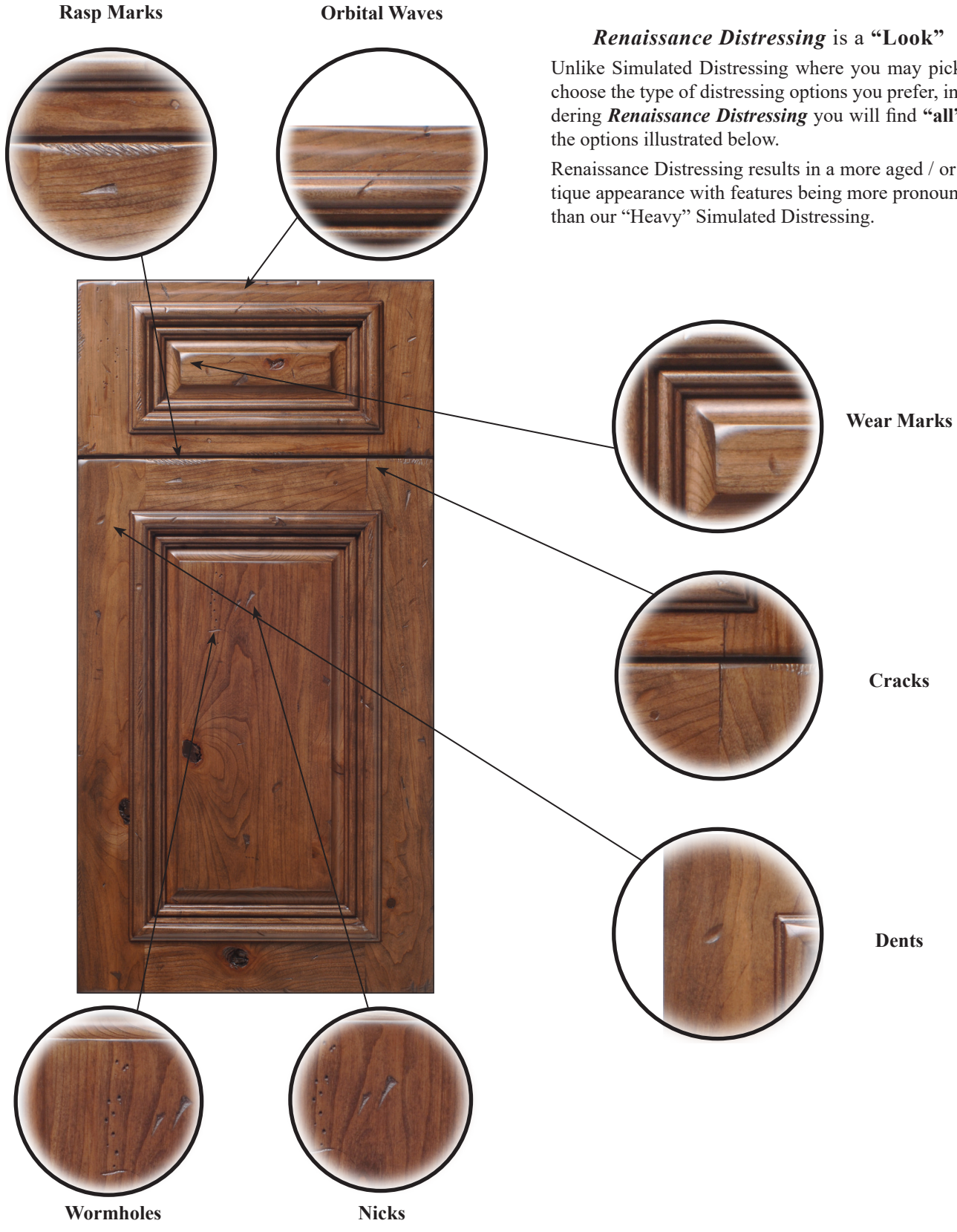
Renaissance Distressing



Renaissance Distressing is a **"Look"**

Unlike Simulated Distressing where you may pick or choose the type of distressing options you prefer, in ordering ***Renaissance Distressing*** you will find **"all"** of the options illustrated below.

Renaissance Distressing results in a more aged / or antique appearance with features being more pronounced than our "Heavy" Simulated Distressing.

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▶ **For PRICING** ▶ *See Section* ***G.14*** in our current Wholesale Pricing Catalog.

Simulated Distressing Options					
	Light	Heavy		Light	Heavy
Screw Impressions	SD10	SD11	Cracks	SD60	SD61
Nail Impressions	SD20	SD21	Rasp Marks	SD70	SD71
Wear Marks	SD30	SD31	Orbital Waves	SD80	SD81
Nicks	SD40	SD41	Dents	SD90	SD91
Worm Holes	SD50	SD51			

Ordering & Pricing Notes: "Simulated" Distressing		
Ordering Guidelines		
1	**Order Forms**	Applicable order forms will include space to indicate your chosen option(s).
Pricing		
1	**Pricing**	Please see ***Section G.14*** of our current **Wholesale Pricing Catalog**.

Technical Notes: "Simulated" Distressing		
Finish Options (Chapter R)		
1	**Glazing**	Selecting a glaze to compliment your finish will enhance the distressed detail. Please see ***Section R.3*** for more information.

Material Options		
1	**Product Availability**	All Simulated Distressing options are available on all WalzCraft products constructed from solid wood.
		Products that are entirely or partially composed of thin veneers are ***not*** available with the following options on their veneer portions only: Wear Marks, Rasp Marks & Orbital Waves.
		MDF products are only available with Wear Marks and Orbital Waves, as the other options have a tendency to fracture the MDF material.

Miscellaneous		
1	**Placement**	Simulated Distressing options are randomly placed on the *face of the product only*.
2	**Intensity Options**	**Light** or **Heavy** intensity is available and refers to the quantity of marks applied to the product. • Intensity can be varied between options.
3	**Depth of Marks**	When applying distressing marks to different wood species, softer woods like Alder or Pine tend to be easier to distress more deeply than Maple or Hickory. WalzCraft is aware of this and tries to adjust the distressing technique to achieve the same look and depth of distressing regardless of species.

▶ **For PRICING** ▶ *See Section **G.14*** in our current Wholesale Pricing Catalog.

Ordering & Pricing Notes: Renaissance Distressing		
	Ordering Guidelines	
1	**Order Forms**	Applicable order forms will include space to indicate your chosen option(s).
	Pricing	
1	**Pricing**	Please see ***Section G.14*** of our current **Wholesale Pricing Catalog**.

Technical Notes: Renaissance Distressing		
	Dealer Aid Options (Chapter T)	
1	**Samples**	We highly recommend that a sample be ordered for approval prior to placing an order.

	Design Options (Chapter G)	
1	**Renaissance Distressing**	A **"Look"** that gives an aged or antique appearance to solid wood components.
		When ordering Renaissance Distressing you are choosing this **"Look"** ***as an entire package*** which includes all of the distressing patterns featured in the illustration on the previous page. Contrary to the way you order simulated distressing, these distressing options are ***not*** selected individually.
		This **"Look"** is much more pronounced than simulated distressing.
		Not an option with Veneered Flat Panels, MDF, Plywood Panels and some Moldings.

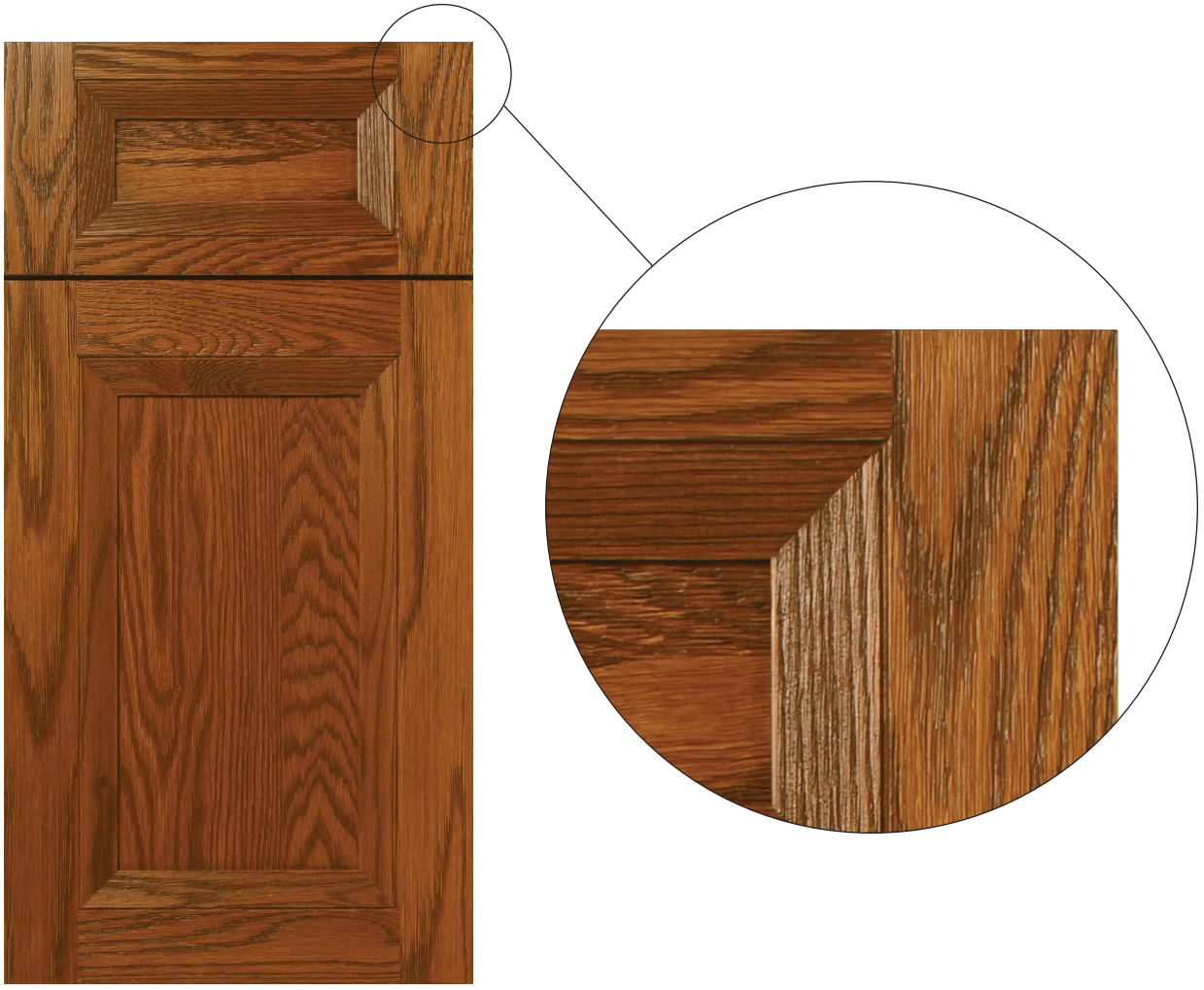
	Finish Options (Chapter R)	
1	**Glazing**	Selecting a glaze to compliment your finish will enhance the distressed detail. Please see ***Section R.3*** for more information.

	Material Options	
1	**Product Availability**	Renaissance Distressing is available on WalzCraft products constructed from solid wood. *Some exclusions may apply.*

	Miscellaneous	
1	**Placement**	Randomly placed on the face of the product and achieved by using tools such as an orbital sander, chisel, putty knife, razor, rasp, claw and hammer.

	Wood Specie Options (Chapter S)	
1	**Recommended Species**	The following wood species are most suitable for Renaissance Distressing: Alder, Butternut, Cherry, Pine, Quarter Sawn Red or White Oak, Red Oak, Walnut and White Oak.
		WalzCraft recommends Rustic, Ultra Rustic, and Value / Budget grade materials for Renaissance Distressing applications. These grade options allow the wood's natural characteristics to enhance the appearance of the door.

TexGrain Distressing - Wire Brush "Look"



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Ordering & Pricing Notes: TexGrain Distressing		
Ordering Guidelines		
1	**Order Forms**	Applicable order forms will include space to indicate your chosen option(s).
Pricing		
1	**Pricing**	Please see ***Section G.14*** of our current **Wholesale Pricing Catalog**.

Technical Notes: TexGrain Distressing		
Cabinet Door & Drawer Front Options (Chapter B)		
1	**Door and Drawer Front Style Availability**	Available with square door and drawer front styles that have straight stiles and rails and door styles consisting of solid slabs. Example: **Style 10**, **10M, 10FM, 1270, 500, 34SQA**, etc.
		Doors styles can include straight center stiles and/or rails. Example: **Style 1010, 1010M, 8000, 8000M**.
		Not available with door styles containing any veneer components, shaped rails, mullions or louvers.
2	**Application Location**	See ***Miscellaneous*** notes for distressing locations.

Notes Continued on Next Page...

Technical Notes: TexGrain Distressing...continued

Accent Component Options (Chapter O)

1	**Product Compatibility**	Available with stock size square legs/posts ***(O.3)***, custom size square legs/posts ***(O.4)*** and column wraps - square ***(O.9)***.

Cabinet Accessories Options (Chapter M)

1	**TexGrain Distressing and Cabinet Accessory Option Availability**	Only available on **Style 170** Upper Cabinet valance with a **D66** outside edge profile.
		Only available on **Style WVR210** Mortise & Tenon Valance. See ***Profile*** notes for profile availability.
		Only available on **Style A** Knick Knack Shelves with a **D66** outside edge profile.
		Only available with **Model C** and **Model F** Appliance Panels. See ***Profile*** notes for profile availability.
		Available on Glued-Up Panels (**GUP**) & Center Panels Only (**CPO**). See ***Profile*** notes for profile availability.

G

Convex / Concave Options (Chapter D)

1	**Curved Products**	TexGrain Distressing is not compatible with convex/concave products.

Design Options (Chapter G)

1	**Glass & Wire Mesh**	Designer Glass ***(G.1),*** Leaded Glass ***(G.2),*** and Wire Mesh ***(G.4)*** can be used in conjunction with TexGrain Distressing.
2	**Center Panel Face Rout**	**CPFR 400, 500, 1100, 1600, 3200** and **3300** are compatible with TexGrain Distressing. No distressing will be applied inside the rout/groove. See ***Section G.7***.
3	**Simulated and Renaissance Distressing**	Not compatible with Simulated or Renaissance distressing.
4	**Profiled Stock**	Available with Profiled Stock ***(G.16)***. See ***Profile*** notes for profile availability.
5	**Continuous Grain**	TexGrain Distressing is compatible with our Continuous Grain option. See ***Section G.17*** for more information on Continuous Grain for solid wood.

Drawer Box Options (Chapter H)

1	**Drawer Boxes**	Drawer boxes are not available with TexGrain Distressing.

Face Frame Options (Chapter J)

1	**Face Frame Stock**	Only available with the straight / square **FS100** face frame stock ***(J.1)***.
		Beveled and beaded face frame stock **FS101, FS102, FS103, FS104, FS105, FS106, FS107** and **FS108** from ***Section J.1*** and Beaded Applied Molding from ***Section J.5*** are not compatible with TexGrain Distressing.
2	**Assembled & RTA Face Frames**	Assembled and RTA face frames ***(J.2)*** are available with TexGrain Distressing only when using square face frame stock **FS100** ***(J.1)***. All face frame configurations are available ***(J.3)***.
3	**Square / Tapered Feet**	Only available with square foot option **SFO100** ***(J.3)***.
4	**Miscellaneous Joinery**	Available with all Miscellaneous Joinery options shown in ***Section J.4***.
5	**Inset / Pre-Fit Doors**	Inset / Pre-Fit doors and drawer fronts ***(J.6)*** are available with TexGrain Distressing.
6	**Cabinet Fillers**	Only available with cabinet filler **FLR100** ***(J.8)***.

Finish Options (Chapter R)

1	**Finish Types**	Available with a Natural / Clear Coat *(no stain)*, Wiping Stains, Combination Stains, SolidTones and Solid-Tone Wood Grain finishes. See ***Chapter R*** for more information.
2	**Seal Sanding**	The seal sanding process could potentially expose raw wood at random places across the wood's surface due to the TexGrain Distressing process raising the grain fibers.

Functional Options (Chapter F)

1	**Functional Options**	TexGrain Distressing is available when using these Functional Options: • **Hinge Boring** *(F.1)* • **Miscellaneous Joinery** *(F.2)* • **Joint Assembly Methods** *(F.3)* • **Half Lap Edges** *(F.4)* • **Lazy Susan Door Joints** *(F.6)*
2	**Hand & Finger Pull Routs**	TexGrain Distressing is only available with Finger Pull Routs **FP100** and **FP200** ***(F.7)***.

Notes Continued on Next Page...

▶ **For PRICING** ▶ *See Section **G.14*** in our current Wholesale Pricing Catalog.

Technical Notes: TexGrain Distressing...continued

Material Options

1	**Solid Wood & MDF**	TexGrain Distressing is only available on solid wood and MDF products.
		Not available with veneer products.

Miscellaneous

1	**Application Location**	**Traditional** mortise & tenon doors and drawer fronts will have distressing applied to the face of the panel, the face of the stiles and rails and the outside edge. The inside edge of the stiles and rails and the backs will have no distressing applied.
		Mitered and **French Mitered** doors and drawer fronts will have distressing applied to the face of the panel, the face and inside edge of the stiles and rails and the outside edge. The backs will have no distressing applied.
		Slab doors and drawer fronts will have distressing applied to the face and outside edge. The backs will have no distressing applied.

Molding Options (Chapter N)

1	**Moldings**	Available with Crown moldings **#1672, #1673** and **#1915**.

Passageway Door Options (Chapter C)

1	**Passageway Door Style Availability**	Available with square door styles that have straight stiles and rails only. Example: **Style 8505**.
		Door styles can include straight center stiles and/or rails. Example: **Style 8500**.
		Not available with door styles containing any veneer components, shaped rails, mullions or louvers.

Profile Options (Chapter E)

1	**Stile & Rail Profiles**	Only available with the following Traditional stile & rail profiles: **SR100**, **SR104,** and **SR123** ***(E.1)***.
		Only available with the following Old World stile & rail profiles: **SR195** ***(E.3)***.
		Only available with the following Miter stile & rail profiles: **MP600, MP602, MP608, MP612, MP616, MP617, MP624, MP628, MP638, MP640, MP646, MP675, MP676** ***(E.9)***.
2	**Center Panel Profiles**	Standard Center Panel profiles **PR308-03** and **PR308-05** can be used ***(E.12)***.
		Available with the **RVSCP-PR324** *(Reversed Solid Center Panel)* profile ***(E.13)***.
		Old World Center Panel profiles **OWPR508-03** and **OWPR508-05** can be used ***(E.14)***.
3	**Outside Edge Profiles**	Available with the **D66** outside edge profile only ***(E.15)***.

Sizes / Dimensions

1	**Minimum Sizes**	The same minimum sizes noted for the individual compatible products can be used.
2	**Maximum Size**	The maximum width for any individual part is 35" [889.0mm]. This includes center panels, slab doors and drawer fronts, Glued-Up Panels, etc.

Wainscot Options (Chapter Q)

1	**Wainscot Panel Style Availability**	Available with wainscot panel styles that have straight stiles and rails only. Example: **Style 10W**.
		Styles can include straight center stiles and/or rails. Example: **Style 8000W**.
		Not available with styles containing any veneer components or shaped rails.
2	**Tongue & Groove Wainscot**	Available with Tongue & Groove wainscot molding **#1665** only ***(Q.4).***

Wood Species Options (Chapter S)

1	**Wood Species**	Available in all grades and cuts of the following species: Alder, Cherry, Hickory, Mahogany, MDF-Raw, Pine, Poplar, Oak-Red, Oak-White and Walnut. Please submit requests for all other wood species to our Customer Support Team.

▶ **For PRICING** ▶ *See Section* ***G.14*** in our current Wholesale Pricing Catalog.

Rotary Mill Mark Distressing - Barn Wood "Look"

G

Ordering & Pricing Notes: Rotary Mill Mark Distressing		
Ordering Guidelines		
1	**Order Forms**	Applicable order forms will include space to indicate your chosen option(s).
Pricing		
1	**Pricing**	Please see ***Section G.14*** of our current **Wholesale Pricing Catalog**.

Technical Notes: Rotary Mill Mark Distressing		
Cabinet Door & Drawer Front Options (Chapter B)		
1	**Door and Drawer Front Style Availability**	Available with square door and drawer front styles with traditional mortise & tenon construction that have straight stiles and rails, and door styles consisting of solid slabs. Example: **Style 10**, **1270, 34SQA**, etc.
		Doors styles can include straight center stiles and/or rails. Example: **Style 1010, 8000**.
		Not available with door styles containing any veneer components, shaped rails, mullions or louvers.
2	**Application Location**	See ***Miscellaneous*** notes for distressing locations.

Notes Continued on Next Page...

▶ **For PRICING** ▶ *See Section **G.14*** in our current Wholesale Pricing Catalog.

Technical Notes: Rotary Mill Mark Distressing...continued

Accent Component Options (Chapter O)

1	**Accent Component Options Availability**	Not available with Accent Components.

Cabinet Accessories Options (Chapter M)

1	**Cabinet Accessory Options Availability**	Available on Glued-Up Panels (**GUP**). See ***Profile*** notes for profile availability.

Convex / Concave Options (Chapter D)

1	**Curved Products**	Rotary Mill Mark Distressing is not compatible with convex/concave products.

G

Design Options (Chapter G)

1	**Glass & Wire Mesh**	Designer Glass ***(G.1),*** Leaded Glass ***(G.2)*** and Wire Mesh ***(G.4)*** can be used in conjunction with Rotary Mill Mark Distressing.

Drawer Box Options (Chapter H)

1	**Drawer Boxes**	Drawer boxes are not available with Rotary Mill Mark Distressing.

Face Frame Options (Chapter J)

1	**Face Frame Stock**	Only available with the straight/square **FS100** face frame stock ***(J.1)***.
		Beveled and beaded face frame stock **FS101, FS102, FS103, FS104, FS105**, **FS106, FS107 and FS108** from ***Section J.1*** and Beaded Applied Molding from ***Section J.5*** are not compatible with Rotary Mill Mark Distressing.
2	**Assembled & RTA Face Frames**	Assembled and RTA face frames ***(J.2)*** are available with Rotary Mill Mark Distressing only when using square face frame stock **FS100** ***(J.1)***. All face frame configurations are available ***(J.2)***.
3	**Square / Tapered Feet**	Only available with square foot option **SFO100** ***(J.3)***.
4	**Miscellaneous Joinery**	Available with all Miscellaneous Joinery options shown in ***Section J.4***.
5	**Inset / Pre-Fit Doors**	Inset / Pre-Fit doors and drawer fronts ***(J.6)*** are available with Rotary Mill Mark Distressing.
6	**Cabinet Fillers**	Only available with cabinet filler **FLR100** ***(J.8)***.

Finish Options (Chapter R)

1	**Finish Types**	Available with the following finish types from ***Chapter R***: Wiping, Spray No Wipe and Combination stains, SolidTone® WoodGrain and Glaze (Dry Wiped, Solvent Wiped and Feathered methods only).
2	**Seal Sanding**	The seal sanding process could potentially expose raw wood at random places across the wood's surface due to the Rotary Mill Mark Distressing process raising the grain fibers.

Functional Options (Chapter F)

1	**Functional Options**	Rotary Mill Mark Distressing is available when using these Functional Options: • **Hinge Boring** ***(F.1)*** • **Miscellaneous Joinery** ***(F.2)*** • **Joint Assembly Methods** ***(F.3)*** • **Half Lap Edges** ***(F.4)*** • **Lazy Susan Door Joints** ***(F.6)***
2	**Hand & Finger Pull Routs**	Rotary Mill Mark Distressing is only available with Finger Pull Routs **FP100** and **FP200** ***(F.7)***.

Material Options

1	**Solid Wood**	Rotary Mill Mark Distressing is only available on solid wood.
		Not available with veneer products.

Miscellaneous

1	**Application Location**	**Traditional** mortise & tenon doors and drawer fronts will have Rotary Mill Mark Distressing applied to the face of the center panel and the face of the stiles and rails only. The outside edges, inside edge of the stiles and rails and the backs will have no Rotary Mill Mark Distressing applied.
		Slab doors and drawer fronts will have Rotary Mill Mark Distressing applied to the face only. Outside edges and backs will have no Rotary Mill Mark Distressing applied.

Notes Continued on Next Page...

Technical Notes: Rotary Mill Mark Distressing...continued		
Molding Options (Chapter N)		
1	**Moldings**	Available with crown moldings **#1672, #1673** and **#1915** ***(N.1)***.
2	**Solid Wood Refacing Stock**	Available with Solid Wood Refacing Stock **(RFS100)** at ¼" [6.4mm] thick or greater ***(N.2)***.

Passageway Door Options (Chapter C)		
1	**Passageway Door Style Availability**	Available with square door styles that have straight stiles and rails only. Example: **Style 8505**.
		Door styles can include straight center stiles and/or rails. Example: **Style 8500**.
		Not available with door styles containing any veneer components, shaped rails, mullions or louvers.

Profile Options (Chapter E)		
1	**Stile & Rail Profiles**	Only available with the following Traditional stile & rail profiles: **SR100**, **SR104,** and **SR123** ***(E.1)***.
		Only available with the following Old World stile & rail profiles: **SR195** ***(E.3)***.
2	**Center Panel Profiles**	Standard center panel profiles **PR308-03**, **PR308-05** and **PR308-06** can be used ***(E.12)***.
		Available with the **RVSCP-PR324** *(Reversed Solid Center Panel)* profile ***(E.13)***.
		Old World center panel profiles **OWPR508-03**, **OWPR508-05** and **OWPR508-06** can be used ***(E.14)***.
3	**Outside Edge Profiles**	Available with the **D33** outside edge profile only ***(E.15)***.

Sizes / Dimensions		
1	**Thickness**	Traditional mortise & tenon constructed cabinet doors, drawer fronts and wainscot panels will finish 1.3mm thicker than normal.
		Face Frame Stock (**FS100**), as well as assembled and RTA face frames will finish 0.5mm thicker than normal.
2	**Minimum Sizes**	The same minimum sizes noted for the individual compatible products can be used.
3	**Maximum Size**	Maximum width for any individual part is 48" [1176.0mm]. This includes center panels, slab doors and drawer fronts, Glued-Up Panels, etc.

Wainscot Options (Chapter Q)		
1	**Wainscot Panel Style Availability**	Available with wainscot panel styles that have straight stiles and rails only. Example: **Style 10W**.
		Styles can include straight center stiles and/or rails. Example: **Style 8000W**.
		Not available with styles containing any veneer components or shaped rails.
2	**Tongue & Groove Wainscot**	Available with Tongue & Groove wainscot molding **#1665** only ***(Q.4).***

Wood Species Options (Chapter S)		
1	**Wood Species**	Available in all grades and cuts of the following species: Alder, Birch, Cherry, Hickory, Oak-Red, Oak-White, Pine, Poplar and Walnut. Please submit requests for all other wood species to our Customer Support Team.

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▶ **For PRICING** ▶ *See Section* ***G.14*** in our current Wholesale Pricing Catalog.

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Laser Engraving

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Ordering & Pricing Notes: Laser Engraving		
Ordering Guidelines		
1	**Order Forms**	Please contact our Customer Support Team with your "Laser Engraving" requests.
2	**Ordering Information**	Images need to be submitted in one of the following formats: EPS (vector art preferred), high resolution JPEG or TIF files. (JPEG and TIF files must be at least 600 DPI.)
		Due to variations in image designs, we will provide you with a CAD drawing and a price quote.
		An approval signature to proceed will be required before an order can be placed.
Pricing		
1	**Pricing**	Please see ***Section G.15*** of our current **Wholesale Pricing Catalog**.

Technical Notes: Laser Engraving		
General Information (Chapter A)		
1	**Sanding**	The face of the product will be sanded to 220 grit prior to engraving. ***Additional sanding after engraving is not recommended.***

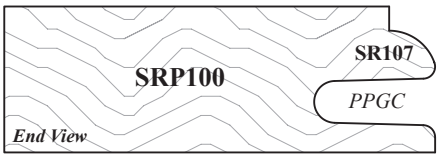
Sizes / Dimensions		
1	**Maximum Size**	Maximum part size for any image is 24" wide x 36" high.

Wood Specie Options (Chapter S)		
1	**Recommended Species**	The following wood species are most suitable for laser engraving: Alder, Cherry, Maple, Red Birch and Walnut. • Please submit your requests for all other wood species to our Customer Support Team.

▶ **For PRICING** ▶ *See Section* ***G.15*** in our current Wholesale Pricing Catalog.

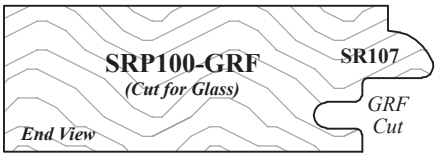
Add a profile to customize stock for use as Fillers, Countertop Edging and Casing or Base Moldings.

SRP100 — Stile & Rail Profiled Stock (SRP)



Traditional Stile & Rail Profiled Stock shown ***"with"*** *a Panel Plow Groove Cut (PPGC).*

Traditional Stile & Rail Profiled Stock shown ***"without"*** *a Panel Plow Groove Cut (PPGC).*



Traditional Stile & Rail Profiled Stock shown ***"with"*** *a GRF Cut (Cut for Glass).*

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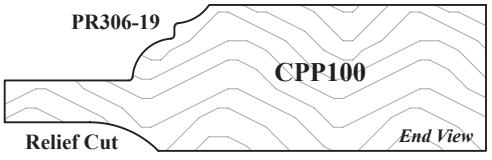
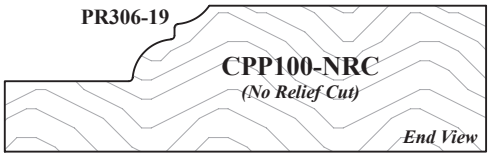
CPP100 — Center Panel Profiled Stock (CPP)

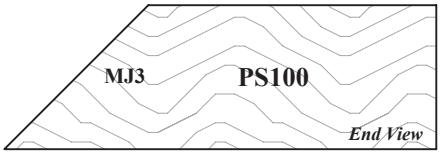


Traditional Center Panel Profiled Stock shown ***"with"*** *a Refief Cut.*

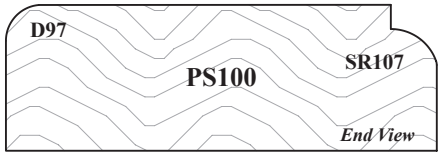


Traditional Center Panel Profiled Stock shown ***"without"*** *a Refief Cut.*

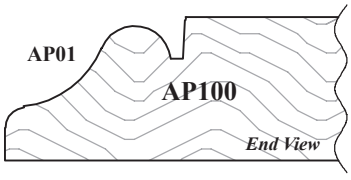
PS100 — Profiled Stock (PS)

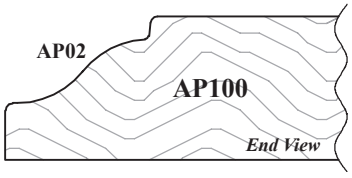


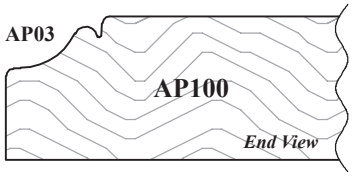
Use PS100 when applying a Miscellaneous Joinery option to one straight line long edge, or when combining one or more Joinery Options and/or Profiles on the same piece.



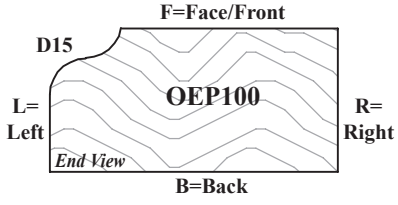
AP100 — Accent Profiled Stock (AP)







OEP100 — Outside Edge Profiled Stock (OEP)



▶ **For PRICING** ▶ *See Section* ***G.16*** in our current Wholesale Pricing Catalog.

Ordering & Pricing Notes: Profiled Stock		
Ordering Guidelines		
1	**Order Forms**	Please use ***Face Frame Stock Order Form (E•Z Form #9)***.
Pricing		
1	**Pricing**	Please see ***Section G.16*** of our current **Wholesale Pricing Catalog**.

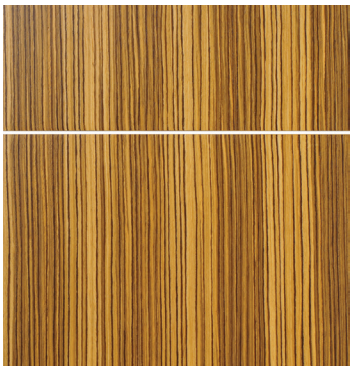
Technical Notes: Profiled Stock		
Finish Options (Chapter R)		
1	**Finishing**	Profiled Stock will be stained and sealed on two sides and all edges, and top coated on the face and all edges.

Design Options (Chapter G)		
1	**Part # SRP100**	Traditional, Old World-Traditional, Mitered and Old World-Mitered profiles are available as follows: • ***With*** a center Panel Plow Groove Cut (PPGC). Order using part **#SRP100**. • ***Without*** a center Panel Plow Groove Cut (PPGC). Order using part **#SRP100-NPC**. • ***With*** a GRF Cut (cut for glass). Order using part **#SRP100-GRF**. ◦ Designed for use with ⅛" glass and rubber retainer. See ***Section B.12*** for more information.
		Series MP600 / MP6000 Mitered Stile & Rail Stock is available in width dimensions up to 6" [152.4mm].
		Series MP700 & MP900 Mitered Stile & Rail Stock is only available in the widths shown in ***Sections E.10 & E.11***.
		Applied to one straight line edge only.
2	**Part # CPP100**	Available with Center Panel Profiles shown in ***Section E.12***. Can be ordered ***"with"*** or ***"without"*** the relief cut on back side. • When ordering with the relief cut, please use part **#CPP100**. • When ordering without the relief cut, please use part **#CPP100-NRC** (no relief cut).
		Applied to one straight line edge only.
3	**Part # PS100**	Profiles can ***only*** be applied to the ***2 long edges***.
		Available with Miscellaneous Joinery Options, shown in ***Section F.2***.
		Available with Outside Edge Profiles, Center Panel Profiles and Stiles & Rail Profiles as defined in above notes, when more than one profile and/or joinery option is needed on the same piece.
4	**Part # AP100**	Only available with Accent Profiles **AP01**, **AP02** or **AP03** shown on preceding page.
		Applied to one straight line edge only.
		Available on Solid Wood and MDF only.
5	**Part # OEP100**	Available with Outside Edge Profiles shown in ***Section E.15.***
		Not available with Applied Molding Edges.
		Applied to one straight line edge only.
		For solid wood stock with square edges, please order **FS100** found in ***Section J.1***.

Profile Options (Chapter E)		
1	**Profile Placement**	Please see **OEP100** for placement of Profiles and/or Joinery Options for Profiled stock, and reference **F=Face / Front, B=Back, L=Left** or **R=Right** when ordering. ***The "Ends" cannot be profiled.***

Sizes / Dimensions		
1	**Thickness**	**OEP100:** Available in ½" [12.7mm], ¾" [19.1mm] and 1" [25.4mm] thicknesses. • ½" [12.7mm] thickness only available with **D7**, **D32**, **D33**.
		CPP100, SRP100, PS100: Available in ¾" [19.1mm] and 1" [25.4mm] thicknesses.
		AP100: Available in ⅝" [15.9mm], ¾" [19.1mm] and 1" [25.4mm] thicknesses.
		For thicknesses other than those listed, please contact our Customer Support Team.
2	**Width**	Profiled Stock is available in a minimum width of a ½" [12.7mm] and a maximum width of 9" [228.6mm].
		The minimum ***distance for the flat surface*** in addition to profile width for any Profiled Stock is ⅜" [9.5mm]. For your reference, you can access the **Profile-Reveal Widths** chart on our website: **Resources / Technical Information**.
		9" [228.6mm] Maximum Width: WalzCraft makes every attempt to produce these parts from one solid piece of wood. Due to lumber availability and/or wood species, widths under 9" [228.6mm] may need to be made from two or more edge glued pieces. For widths over 9" [228.6mm], please refer to our **GUPFS** product found in ***Section M.16***.
3	**Length**	Available in 8' [2438.4mm] Lengths, Cut-to-Length and Random Lengths.
		The minimum length for Cut-to-Length pieces is 3" [76.2mm].
		Random Length sizes vary between 36" - 96" [914.4mm - 2438.4mm]. When measured, we round down to the next nearest ½ foot. Minimum quantity of 200 lineal feet.
		Solid wood profiled stock has a standard length of up to 96" [2438.4mm]. Lengths greater than 8' [2438.4mm] are subject to availability. *Please note that the choice of wood species and grade can impact the availability of lengths greater than 8' [2438.4mm].*

What is Grain and Color Coordination?



"Grain and Color Coordination" allows you to choose the level of matching done between wood veneer components adjacent to one another.

The options for Grain and Color Coordination are as follows:

1. None
2. Continuous Grain Match - No Sequential Grain Match (**CGM-NO-SGM**)
3. Continuous Grain Match - With Sequential Grain Match (**CGM-WITH-SGM**)

Note: The default option for grain and color coordination will be **Option #1: None,** but upon request, WalzCraft will manufacture wood veneer components where special attention is paid to the grain and color of adjacent products. ***See following pages for more information on each option.***

Grain and Color Coordination Terminology

Sheet: Refers to a piece of veneer, or to a piece of veneer that has been pressed onto a core material, that products such as doors, drawer fronts, fillers, valances and end panels are cut from. WalzCraft stocks 4'x8' sheets for basic veneer products, but also works with vendors to obtain sheets of various sizes when projects require them.

Product: Refers to veneered items such as doors, drawer fronts, fillers, valances and end panels. Products are cut from sheets.

Adjacent: "Next to". A veneer product is adjacent to another veneer product when the installed position in a completed project places one edge of a product within a short distance, usually a few millimeters, from one edge of another product. Adjacent products can be above, below, left or right relative to another product.

Continuous Grain Match (CGM): Refers exclusively to the matching of grain in the direction of the grain. The most common application for **CGM** is a door with a drawer front above it, with the grain direction being vertical on both products. **CGM** is also very commonly used for banks of drawer fronts when the grain is vertical.

Sequential Grain Match (SGM): Refers exclusively to the matching of grain across the grain. The most common application for **SGM** is a pair of doors with vertical grain, and the intent is to have grain that looks very similar on both the left hand and right hand doors. **SGM** is also very commonly used in cabinet layouts across multiple doors.

Standard or Reconstituted Veneer Products

WalzCraft's Grain and Color Coordination options are most effective on veneer products that are Rift Sliced (Oaks), Straight Grain and Quarter Sliced. The relative straight grained appearance of all these cuts make Grain and Color Coordination options very desirable. Even Plain Sliced veneer can benefit greatly from using Grain and Color Coordination options, especially when the specie exhibits a strong grain pattern with definite cathedrals. Rotary Cut veneers benefit the least because the Rotary grain pattern sometimes lacks definition.

- **EBT201 is the only Edgeband Treatment Option** available for Grain and Color Coordination when using standard wood veneer. See ***Section B.10.***
- **EBT201-R is the only Edgeband Treatment Option** available for Grain and Color Coordination when using Reconstituted wood veneer. See ***Section B.11.***
- Additional custom engineering charges will be applied. To inquire, please contact our Customer Support Team.
- Drawings and order details may be emailed to: **customersupport@WalzCraft.com**
- Grain and Color Coordination products can only be shipped with the following packaging methods: **PM6, PM7, PM8, PM9, PM11, PM12.** Please see ***Section A.3*** for more information on packaging methods.

▶ **For PRICING** ▶ *See Section **G.17*** in our current Wholesale Pricing Catalog.

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Option #1: None

Wood veneer products will be produced with no attention paid to grain and color coordination.

- This is the most basic and therefore the least expensive grain and color coordination option.
- Grain direction can be standard (see ***Section A.4***), all vertical or all horizontal.
- Products from the same order may be cut from multiple sheets of material. Without an effort to coordinate the color and grain, adjacent products will not have a consistent appearance.
- Grain does not flow smoothly between adjacent products and color differences can be very noticeable.

Example of Option #1: None

In this example, the grain and color coordination option that was chosen is **#1 - None**. The grain direction for the project is vertical. Since there is no attention paid to grain and color coordination, the eight Style 60 doors and drawer fronts ended up being cut from three different sheets of material, and this will often result in apparent grain and color differences. This becomes very apparent when the choice is vertical grain.

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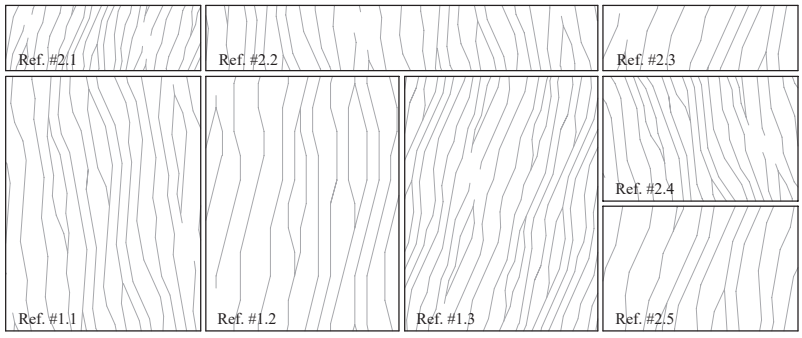
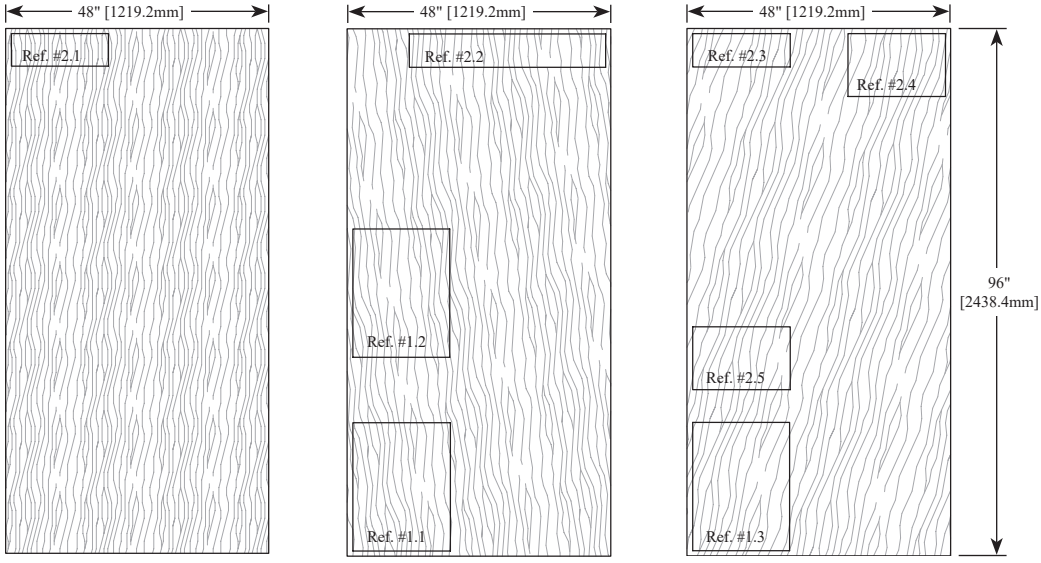
Style 60 Doors and Drawer Fronts Configuration





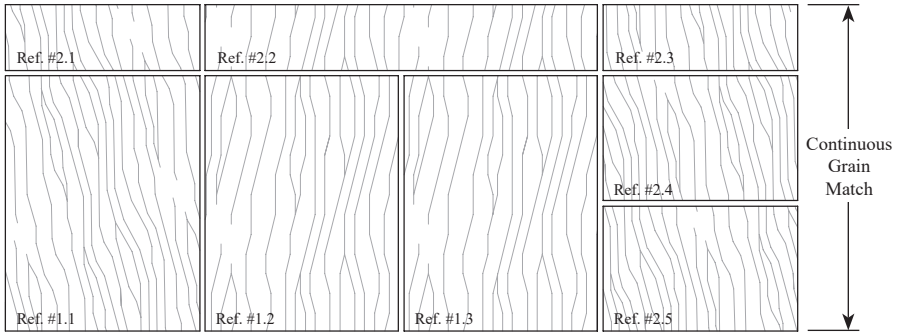
Option #2: Continuous Grain Match - No Sequential Grain Match

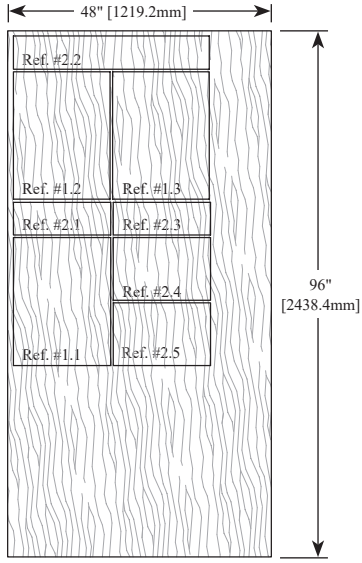
A defined group of wood veneer products will be cut from the same sheet of material, and the WalzCraft CAD and Production teams will work together to ensure that there is a Continuous Grain Match (**CGM**) between adjacent panels in the length of the grain. There will be no attention paid to Sequential Grain Match (**SGM**) across the grain.

- **Option #2 requires that WalzCraft must view a sketch or drawing of the project layout to accurately determine material requirements, so we can maintain grain match between adjacent products.**
  - When submitting sketches or drawings to WalzCraft, please submit a plan view, elevation view of each wall, and elevation view of islands and/or peninsulas.
- This option ensures that adjacent products in the length of the grain will have a Continuous Grain Match (**CGM**).
- Since **SGM** is not addressed, grain is not guaranteed to flow smoothly across the grain to adjacent panels.
- Grain direction must be all vertical or all horizontal.
- Materials are not restricted to 4'x8' sheet sizes.
- Procurement of special materials may add extra "Wait Time" days.
- Sheet sizes are dependent upon material availability which varies by species and grade.
- More costly than Option #1.

Example of Option #2: Continuous Grain Match - No Sequential Grain Match (Vertical Grain)
In this example, the grain and color coordination option that was chosen is **#2 - Continuous Grain Match - No Sequential Grain Match.** The grain direction for the project is vertical. Since all eight Style 60 doors and drawer fronts ended up being cut from the same sheet of material, most grain color issues are minor. Also, since **CGM** has been carefully watched, the correct vertical grain match has been attained. However, since no attention was paid to **SGM**, there may be some visible grain character differences when comparing adjacent panels from left to right across the grain.

Style 60 Doors and Drawer Fronts Configuration (Vertical Grain)



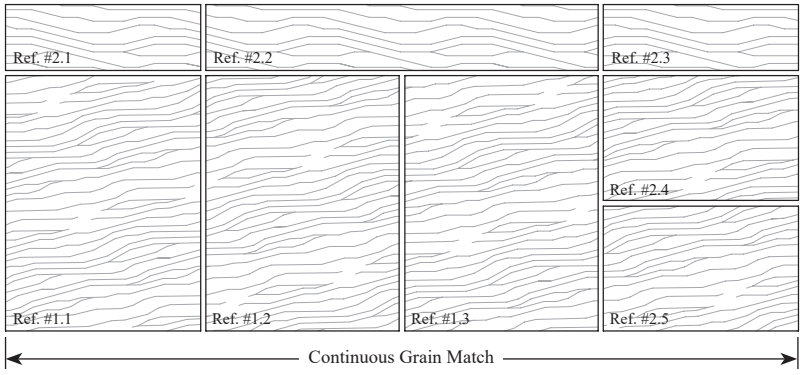


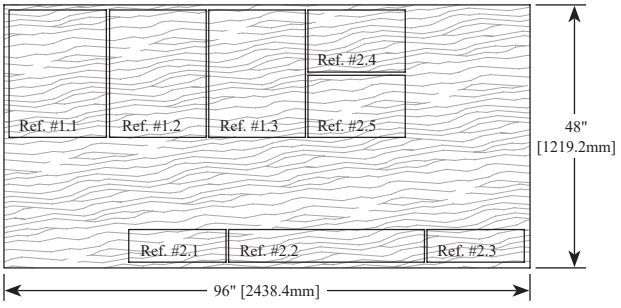
Option #2 notes continued on next page...

Option #2: Continuous Grain Match - No Sequential Grain Match...continued

Example of Option #2: Continuous Grain Match - No Sequential Grain Match (Horizontal Grain)
In this example, the grain and color coordination option that was chosen is **#2 - Continuous Grain Match - No Sequential Grain Match.** The grain direction for the project is horizontal. Since all eight Style 60 doors and drawer fronts ended up being cut from the same sheet of material, most grain color issues are minor. Also, since **CGM** has been carefully watched, the correct horizontal grain match has been attained. However, since no attention was paid to **SGM**, there may be some visible grain character differences when comparing adjacent panels from top to bottom across the grain.

Style 60 Doors and Drawer Fronts Configuration (Horizontal Grain)





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▶ **For PRICING** ▶ *See Section **G.17*** in our current Wholesale Pricing Catalog.

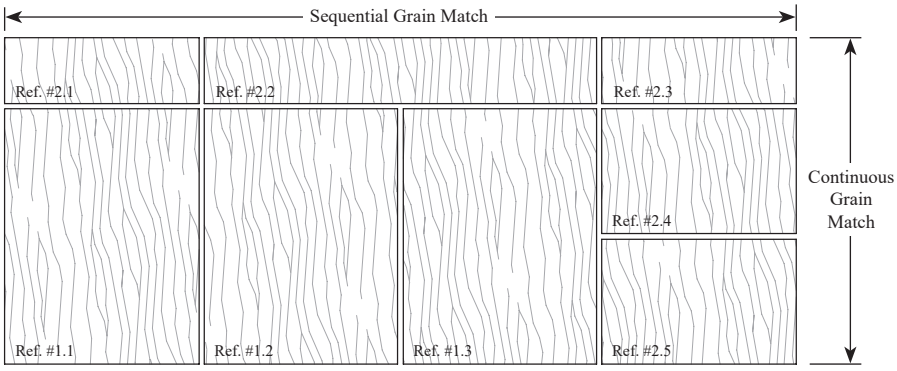
Option #3: Continuous Grain Match - With Sequential Grain Match

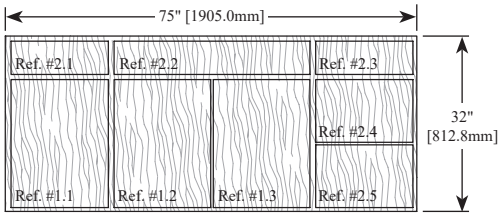
A defined group of wood veneer products will be cut from the same sheet of material, and the WalzCraft CAD and Production teams will work together to ensure that there is a Continuous Grain Match (**CGM**) between adjacent panels in the length of the grain, and a Sequential Grain Match (**SGM**) across the grain. This attention to grain control may extend to multiple sheets if the Sequential Grain Match (**SGM**) involves a distance greater than a single sheet width.

- **Option #3 requires that WalzCraft must view a sketch or drawing of the project layout to accurately determine material requirements, so we can maintain grain match between adjacent products.**
  - When submitting sketches or drawings to WalzCraft, please submit a plan view, elevation view of each wall, and elevation view of islands and/or peninsulas.
- This is the highest level of grain and color coordination that WalzCraft offers for wood veneer products.
- This option ensures that adjacent products in the length of the grain will have a Continuous Grain Match (**CGM**), and that panels in the width of the grain will have a Sequential Grain Match (**SGM**).
- Grain direction must be all vertical or all horizontal.
- Materials are not restricted to 4'x8' sheet sizes.
- Procurement of special material may add extra "Wait Time" days.
- Sheet sizes are dependent upon material availability which varies by species and grade.
- More costly than Options #1 and #2.

Example of Option #3: Continuous Grain Match - With Sequential Grain Match (Vertical Grain)
In this example, the color and grain coordination option that was chosen is **#3 - Continuous Grain match - With Sequential Grain Match**. The grain direction for the project is vertical. Since all eight Style 60 doors and drawer fronts ended up being cut from the same sheet of material, most of the grain color issues are minor. Also, since **CGM** has been carefully watched, the correct vertical grain match has been attained. In addition, since attention was paid to **SGM**, there are no grain character differences when comparing adjacent panels from left to right across the grain. Note that a sheet format of 75"x32"' was used to attain the required sequential match. This is the highest level of grain and color coordination that WalzCraft offers.

Style 60 Doors and Drawer Fronts Configuration (Vertical Grain)





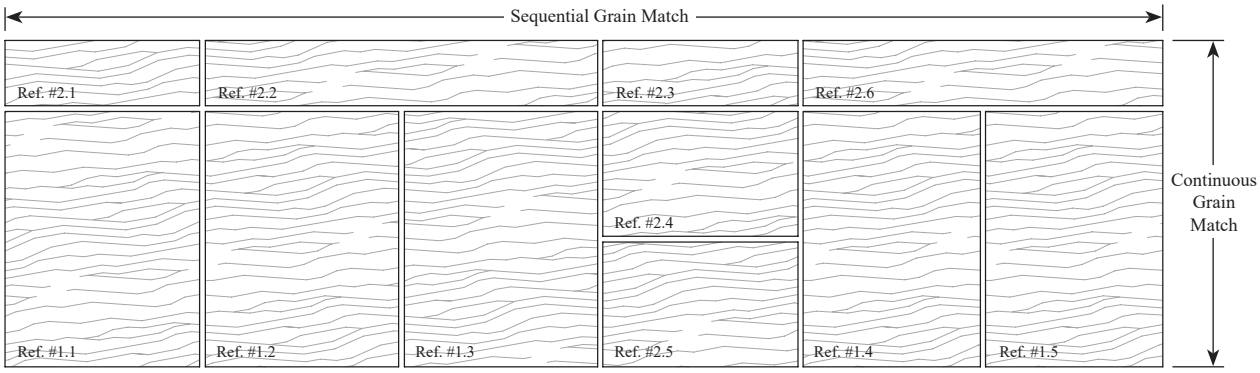
Option #3 notes continued on next page...

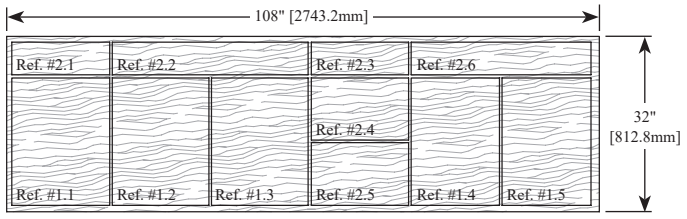
▶ **For PRICING** ▶ *See Section **G.17*** in our current Wholesale Pricing Catalog.

Option #3: Continuous Grain Match - With Sequential Grain Match

Example of Option #3: Continuous Grain Match - With Sequential Grain Match (Horizontal Grain)
In this example, the color and grain coordination option that was chosen is **#3 - Continuous Grain Match - With Sequential Grain Match.** The grain direction for the project is horizontal. Since all eight Style 60 doors and drawer fronts ended up being cut from the same sheet of material, most of the grain color issues are minor. Also, since **CGM** has been carefully watched, the correct horizontal grain match has been attained. In addition, since attention was paid to **SGM**, there are no grain character differences when comparing adjacent panels from top to bottom across the grain. Note that a sheet format of 32"x108" was used to attain the required sequential match. This is the highest level of grain and color coordination that WalzCraft offers.

Style 60 Doors and Drawer Fronts Configuration (Horizontal Grain)





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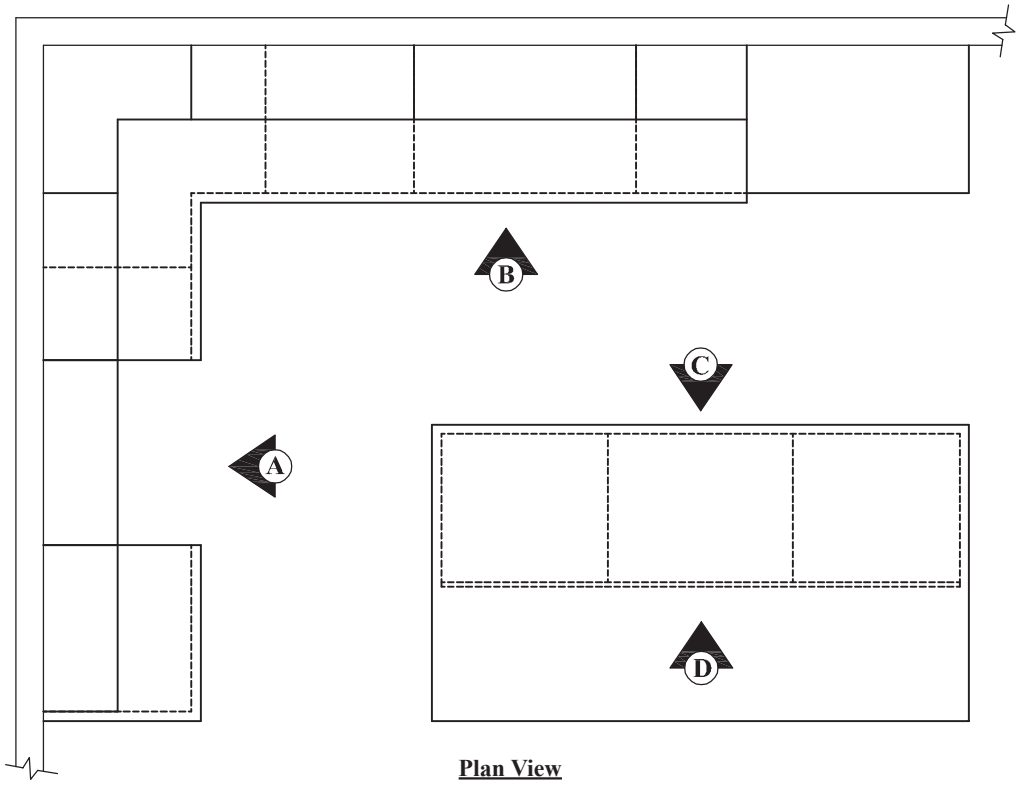
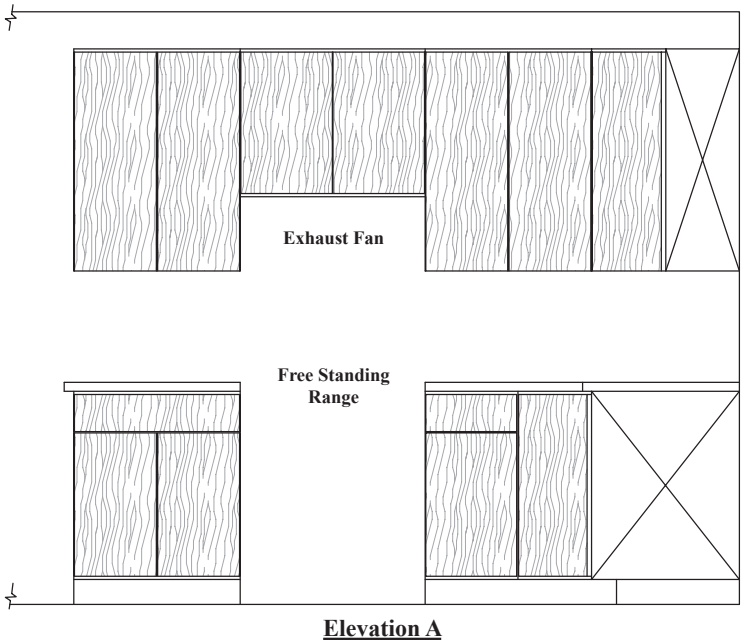
Example of Plan View and Elevations Required for Options #2 and #3

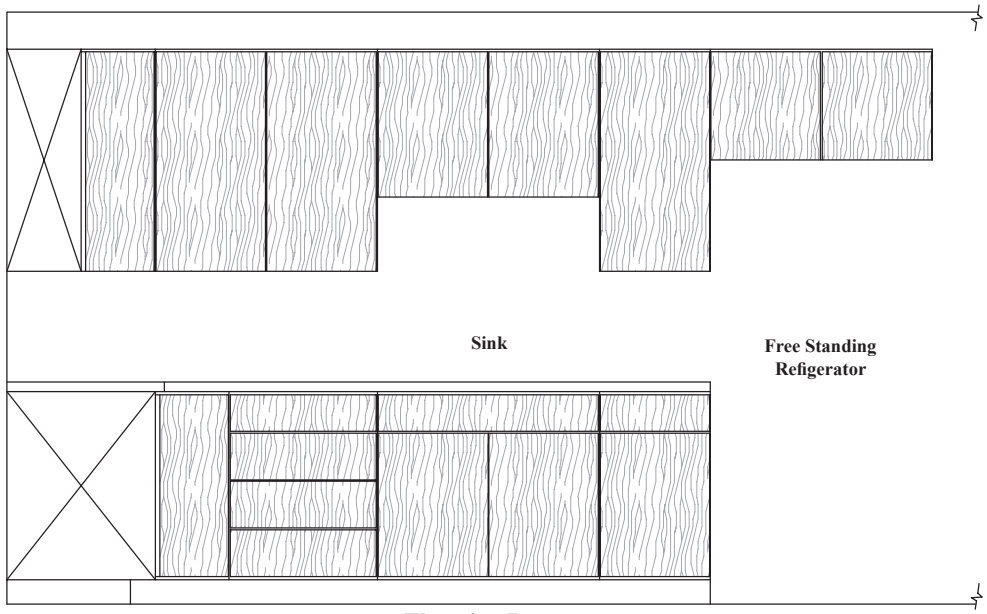


Plan View

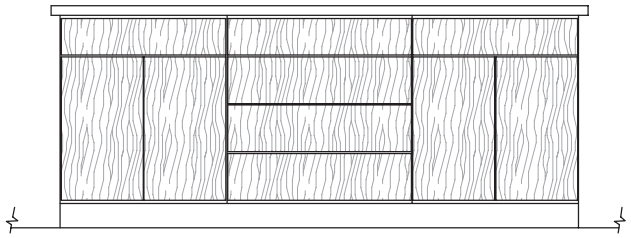


Elevation A

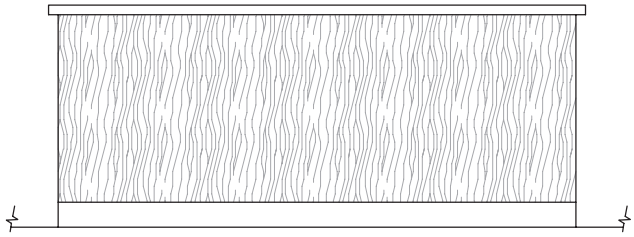
Example of Plan View and Elevations Required for Options #2 and #3...continued



Elevation B



Elevation C



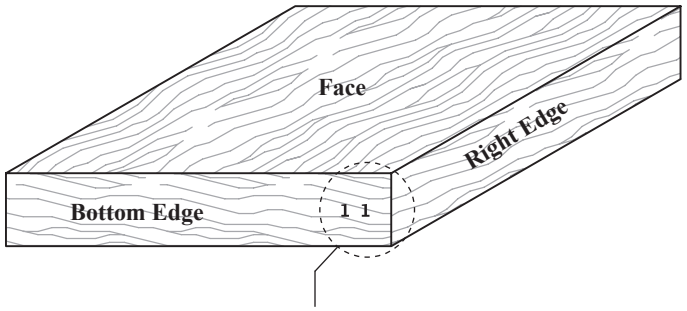
Elevation D

Die-Stamped for Proper Orientation

Once the Grain and Color Coordination layout has been established for the doors and drawer fronts, it becomes very important to keep track of which surface is the face and which surface is the back. Proper orientation is required as the product moves through the plant and also when the customer receives the items for installation.

- In an effort to help clarify face and grain orientation, WalzCraft has added a die-stamped reference number to these products which will match the reference number from the quote/order acknowledgements and CAD drawings that WalzCraft provides.
- WalzCraft stamps this reference number into the bottom of these products to help eliminate guesswork during production and installation.
- When oriented properly, this ⅛" high reference number will be on the bottom edge of the product (towards the right end) and when read correctly the product will be face up.
- Die-Stamped reference numbers will only be used with Grain and Color Coordination Options #2 and #3.
- ***If you have any questions or concerns with Grain and Color Coordination products, please contact our Customer Support Team.***

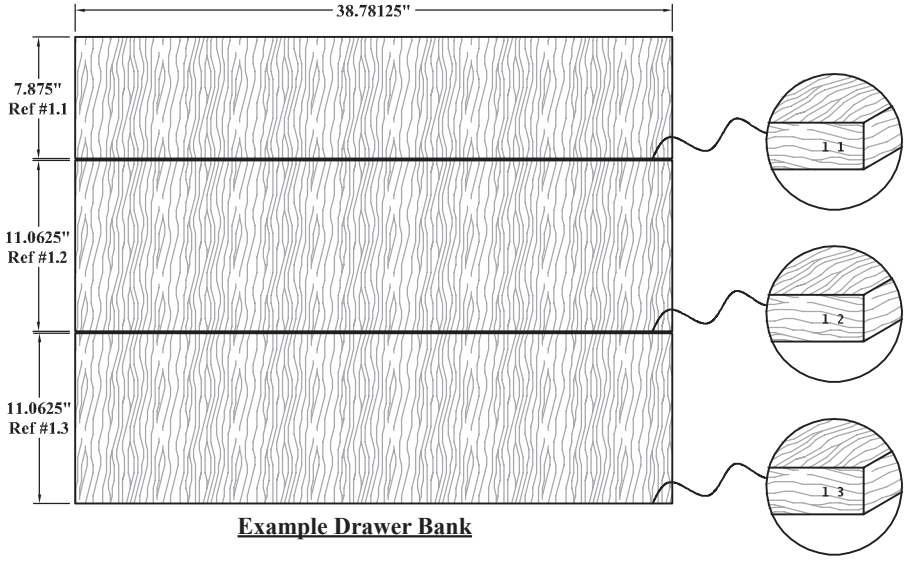
G



Example of Reference Numbers from WalzCraft Paperwork

Continuous grain
* See CAD drawing *

Ref#	Qty	Style	Width	Height
1.1	1	60*	38.78125	7.875
1.2	1	60*	38.78125	11.0625
1.3	1	60*	38.78125	11.0625



Example Drawer Bank

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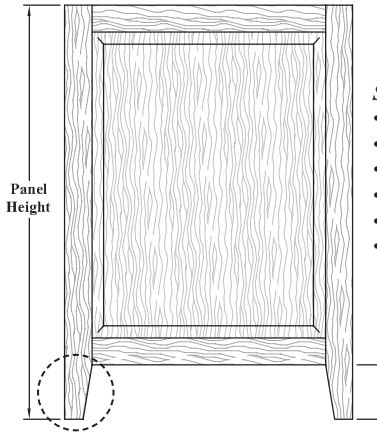
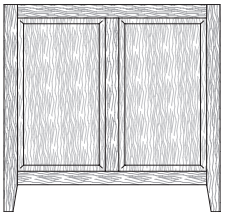
G

Examples: Raised Panel Doors with Tapered Foot Option (TFO200)

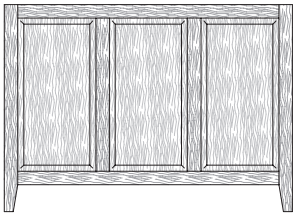


Style 10 Door Shown with:
- *TFO200*
- *2¼" wide stiles*
- *SR100*
- *Length of Foot = 3½"*
- *Taper Start Point = 0"*
- *Taper width = ¾"*

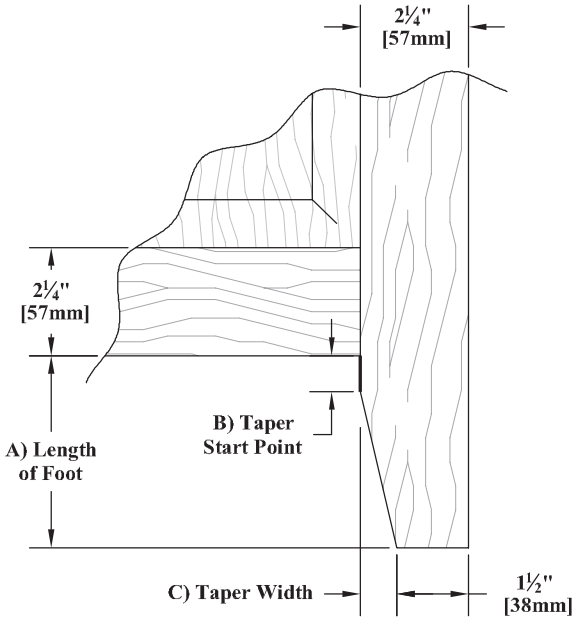
Style 1010 Door Shown



Style 8020 Door Shown

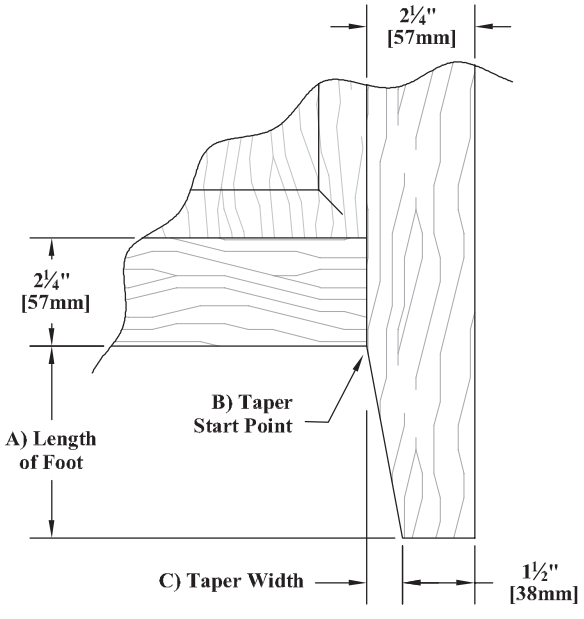


Tapered Foot Options - TFO100



Shown with foot length of 3½" [88.9mm], taper start point of ¾" [19.1mm], and taper width of ¾" [19.1mm].

Tapered Foot Options - TFO200



Shown with foot length of 3½" [88.9mm], taper start point of 0", and taper width of ¾" [19.1mm].

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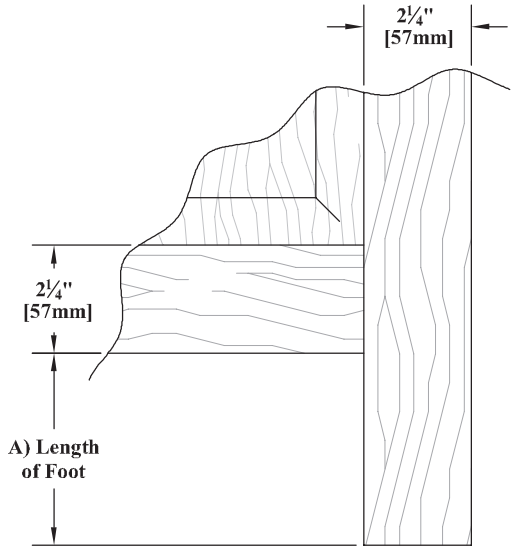
Square Foot Option - SFO100



Shown with foot length of 3½" [88.9mm].

Ordering & Pricing Notes: Square/Tapered Foot Options

Ordering Guidelines

1	**Order Forms**	Please use ***Door Order Form (E•Z Form #2)***.
		Denote **SFO** or **TFO** option in ***Special Instructions*** column on order form.
		Fax your drawings along with your order forms to our Customer Support Team or email drawings to: **customersupport@WalzCraft.com**.
2	**Ordering Information**	**Specify Length of Foot**: Typical lengths for this application are 3½" [88.9mm] or 4" [101.6mm].
		Taper Start Point (TFO100): Please denote dimension from bottom of door panel, as shown in the illustration on previous page. • *Note:* Taper start point for **TFO200** is fixed at 0".
		Taper Width (TFO100, TFO200): Remaining flat dimension will vary with stile width.

Pricing

1	**Pricing**	Please see ***Section G.18*** of our current **Wholesale Pricing Catalog**.

Technical Notes: Square/Tapered Foot Options

Cabinet Door & Drawer Front Options (Chapter B)

1	**Available Door Styles**	The Square and Tapered Foot options are available with all traditional mortise & tenon constructed raised and flat panel doors from ***Sections B.1*** and ***B.3***.
2	**Location**	These options are available on the left and right stiles only.

Profile Options (Chapter E)

1	**Stile & Rail Profiles**	Only available with the **SR100** stile & rail profile.
2	**Outside Edge Profiles**	Only available with the **D7** outside edge profile.

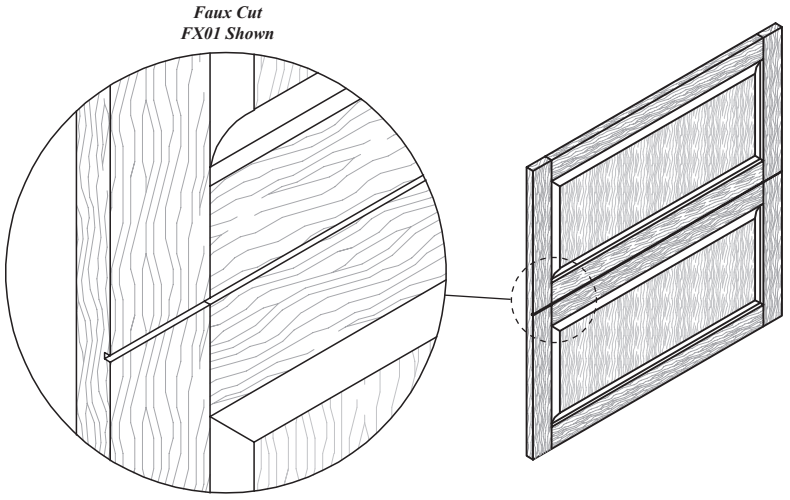
Sizes / Dimensions

1	**Door Panel Height**	When applying the Square or Tapered Foot options to a door panel, the door height ***must include*** the length of the foot, as shown in the **Style 10** illustrated on previous page.
2	**Width of Foot**	The width of the foot at the Taper Start Point will be equal to the overall stile width.
3	**Standard S/R Width**	Standard S/R width for traditional mortise & tenon constructed doors is 2¼" [57.2mm].

▶ **For PRICING** ▶ *See Section **G.18*** in our current Wholesale Pricing Catalog.

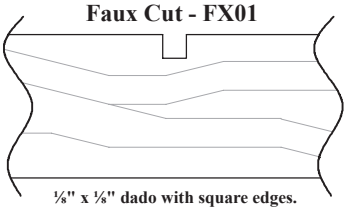
Faux Cut

A ***Faux Cut*** is a dado groove that simulates a gap between two doors or drawer fronts. Applied horizontally or vertically, this groove allows you to install one large door or drawer front while giving the appearance of two smaller doors or drawer fronts.



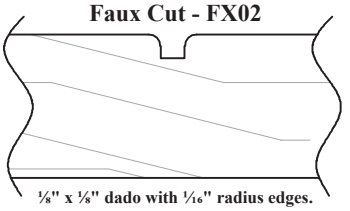
Faux Cut
FX01 Shown

Faux Cut - FX01

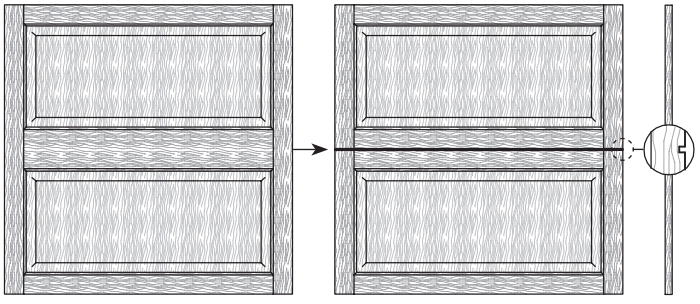


⅛" x ⅛" dado with square edges.
Used with D7 outside edge profile.

Faux Cut - FX02

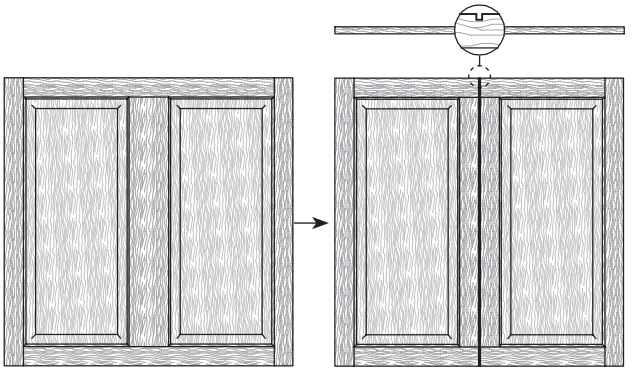


⅛" x ⅛" dado with 1/16" radius edges.
Used with D33 outside edge profile.



Without Faux Cut *With Faux Cut*

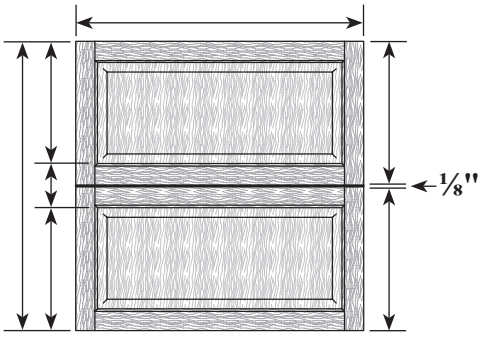
<u>Example</u>: Style 8000 door shown without and with Faux Cut.
Horizontal dado simulates the look of two Style 10 drawer fronts.*

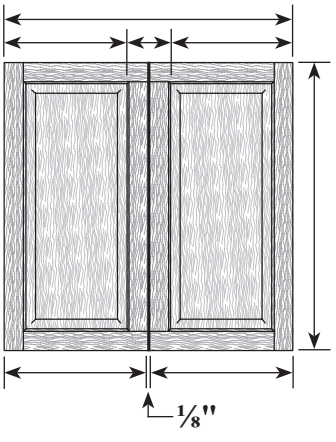


Without Faux Cut *With Faux Cut*

<u>Example</u>: Style 1010 door shown without and with Faux Cut.
Vertical dado simulates the look of two Style 10 doors.

Important Dimensions





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Ordering & Pricing Notes: Faux Cut		
Ordering Guidelines		
1	**Order Forms**	Please use ***Door and/or Drawer Front Order Forms (E•Z Forms #2 and #3)***.
2	**Required Information**	Fax your drawing with all relative dimensions, along with your order forms, to our Customer Support Team or email drawings to: **customersupport@WalzCraft.com**.
3	**Faux Cut Placement**	WalzCraft has six ways to specify the placement of a Faux Cut: • Centered on center rail. • Centered on center stile. • Distance from left edge of product to left edge of Faux Cut. • Distance from top edge of product to top edge of Faux Cut. • Centered horizontally on product. • Centered vertically on product.
Pricing		
1	**Pricing**	Please see ***Section G.19*** of our current **Wholesale Pricing Catalog**.

Technical Notes: Faux Cut		
Cabinet Door & Drawer Front Options (Chapter B)		
1	**Door & Drawer Front Styles**	**Faux Cut FX01** - Available with all: • Traditional and French Mitered raised and flat panel door and drawer front styles. • Veneered **Style 60** doors and drawer fronts. • High pressure laminate **Style 2224** doors and drawer fronts. • **34SQA*** and **100SQE*** slab drawer fronts.
		Faux Cut FX02 - Available with all: • Traditional and French Mitered raised and flat panel door and drawer front styles. • **34SQA*** and **100SQE*** slab drawer fronts.
Finish Options (Chapter R)		
1	**Finishing**	Available with all WalzCraft standard finish options.
2	**3D Laminate**	Not available with 3D Laminate (RTF).
General Information (Chapter A)		
1	**Non-Standard Part Sizes**	All standard and non-standard part size rules apply. See ***Section A.5*** for more information.
2	**Ready to Assemble**	Not available Ready to Assemble (RTA).
Material Options		
1	**Material**	**Faux Cut FX01** can be applied to solid wood and raw MDF as well as veneer and high pressure laminate slabs with an MDF core.
		Faux Cut FX02 can be applied to solid wood and raw MDF only.
Profile Options (Chapter E)		
1	**Outside Edge Profiles**	**Faux Cut FX01:** Only available with a **D7** outside edge profile applied to perimeter of door and/or drawer front. • This Faux Cut will produce a dado with square edges that simulates the **D7** edge.
		Faux Cut FX02: Only available with a **D33** outside edge profile applied to perimeter of door and/or drawer front. • This Faux Cut will produce a dado with radius edges that simulates the **D33** edge.
Sizes / Dimensions		
1	**Faux Cut Size**	The Faux Cut produces a dado groove that is ⅛" wide x ⅛" deep [3.2mm x 3.2mm].
2	**Thickness**	Faux Cut is available on doors and drawer fronts that are ¾" [19.1mm] and 1" [25.4mm] thick.

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