# Design Options

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**Signature Series Key:**

- S418, S320, S402, S370, S495

**Design Options - Design Options**

- Wood Lattice Inserts
- Decorative Inserts
- Center Panel Face Routing
- Light "Rub Through"
- Simulated Distressing "Look"
### Single Pane Designer Glass Patterns

<table>
<thead>
<tr>
<th>Designer Glass Pattern #</th>
<th>Pattern Name</th>
<th>Glass Pattern Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>DG-05</td>
<td>D. S. Ground</td>
<td>Frosted Opaque Designer Glass (Obscure)</td>
</tr>
<tr>
<td>DG-10</td>
<td>Curaco</td>
<td>Corded Clear Designer Glass (Obscure)</td>
</tr>
<tr>
<td>DG-11</td>
<td>Crystal Seedy</td>
<td>Seeded Clear Designer Glass (Obscure)</td>
</tr>
<tr>
<td>DG-13</td>
<td>Clear GNA</td>
<td>Antique Clear Designer Glass</td>
</tr>
<tr>
<td>DG-14</td>
<td>Clear Hammered</td>
<td>Clear Textured Designer Glass with Hammered Pattern (Obscure)</td>
</tr>
<tr>
<td>DG-15</td>
<td>Clear Gluechip</td>
<td>Clear Frosted Leaf Patterned Designer Glass (Obscure)</td>
</tr>
<tr>
<td>DG-26</td>
<td>Grey D. S.</td>
<td>Light Grey Tinted Glass</td>
</tr>
<tr>
<td>DG-43</td>
<td>Clear Wave</td>
<td>Clear Water Patterned Glass (Obscure)</td>
</tr>
<tr>
<td>DG-58</td>
<td>Clear Baroque</td>
<td>Clear Textured Swirl Patterned Glass (Slightly Obscure)</td>
</tr>
<tr>
<td>DG-60</td>
<td>Clear English Reeded</td>
<td>1/2” Reeded Patterned Designer Glass (Obscure)</td>
</tr>
<tr>
<td>DG-BEV</td>
<td>Clear Bevel</td>
<td>Single Pane Bevel Glass</td>
</tr>
<tr>
<td>DG-MIR</td>
<td>Mirror</td>
<td>Clear Mirror</td>
</tr>
<tr>
<td>DG-CLDS</td>
<td>Clear D. S.</td>
<td>Clear Double Strength Glass</td>
</tr>
</tbody>
</table>

### Ordering & Pricing Notes: Designer Glass

#### Ordering Guidelines

1. **Ordering (With a Door)**
   
   Please use Door Order Form - “Advanced Version” (E•Z Form #2).
   
   - Check box to include Glass Retainer/Color or choose “None” in the designated space provided.
   - Indicate your chosen designer glass pattern (ex: DG-05) in the designated space provided.
   - Denote door quantity, style, width & height.
   - Check the “Frame Only” box or indicate the Mullion Lite Pattern and number of lites.
   - Denote “Designer Glass” in the “Special Instructions” column and row corresponding to the door requiring glass.

   For single or multiple opening frame only doors and single or multiple opening Mullion doors with standard lites, if wanting to order designer glass from WalzCraft with your door, WalzCraft will calculate glass size based on your door specifications. This applies to doors with straight stiles & rails resulting in square or rectangular shaped glass only.

   WalzCraft does not calculate glass size for frame & Mullion doors with true divided lites or frame only doors with shaped stiles or rails. For these styles we recommend waiting until you receive your door, then take it to your local glass supplier to have your glass cut to fit each opening.

2. **Ordering (Without a Door)**
   
   Please use Molding & Miscellaneous Order Form (E•Z Form #5).
   
   - Indicate your quantity and your chosen designer glass pattern (ex: DG-05).
   - Denote width x height (ex: 18"W x 26"H or 457.2mm x 660.4mm) in the “Description” column.

   When communicating dimensions, no adjustment is made to the size you provide. To ensure consistency, order exact size needed.

#### Pricing

1. **Pricing**
   
   Please see Section G.1 of our current Wholesale Pricing Catalog.

### Technical Notes: Designer Glass

#### Cabinet Door & Drawer Front Options (Chapter B)

1. **Rubber Glass Retainer**
   
   Rubber retainer is not automatically included with your frame and/or glass order. The retainer must be ordered separately, simply check the box on the order form to indicate your color preference.

   Notes Continued on Next Page...
## Designer Glass

### Technical Notes: Designer Glass...continued

**Dealer Aid Options (Chapter T)**

1. **Samples**
   - Please see *Product Samples (Section T.2)* for glass sample sets.

### General Information (Chapter A)

1. **Shipping**
   - Glass ships to you directly from manufacturer.
   - Please contact WalzCraft’s Customer Support Team at 1-800-237-1326 to report any damage.
   - Inspect package content immediately.
   - If product is damaged, all packing material must be saved for UPS inspection.
   - Damage claims must be submitted to WalzCraft promptly.

### Miscellaneous

1. **Color Photos**
   - Please refer to our website at www.WalzCraft.com for color photos of all our Designer Glass Patterns, Leaded Glass configurations and Glass Shelving options.

2. **Glass Inspection**
   - All glass is thoroughly inspected for scratches and imperfections.

3. **Availability**
   - Available independently, with Frame Only Doors or with Mullion Doors with standard lites.
   - Available in 13 different patterns including mirror and beveled.

4. **Sandblasting**
   - All patterns are available sandblasted. When ordering, include “-SB” after glass pattern number.
   - (ex: DG-60-SB, included in sample box)

5. **Irregular Shapes**
   - Glass for doors with shaped rails that require the frame to be routed to the contour for glass is available upon special request. (ex: Door Style #’s 1060, 1080, 996L / 996R)

6. **Beveled Glass (Clear Only)**
   - Single pane bevel glass has a 1¼” [31.8mm] wide beveled edge and is compatible with our glass GRF frame rout and rubber retainer.
   - Single Pane Beveled Glass is only available in square or rectangular shapes.

7. **Edges**
   - All sharp edges are sanded smooth for easy handling and installation.

8. **Installation**
   - It will be the customer's responsibility to install the glass into the door frame. Glass ships directly to you from the glass distributor in packaging separate from the doors.
   - Detailed installation instructions are included in the package.

### Passageway Door Options (Chapter C)

1. **Passageway Doors**
   - Designer Glass is not available for Passageway Doors.

### Sizes / Dimensions

1. **Thickness**
   - Glass is ⅛” [3.2mm] thick and compatible with our glass frame rout (GRF) and rubber retainer.

2. **Maximum Size and Pattern Direction**
   - Designer Glass maximum width is 20” [508.0mm], maximum height is 55” [1397.0mm].
   - Patterns DG-05, DG-13, DG-14, DG-15, DG-26, DG-58, DG-MIR and DG-CLDS have no “pattern” direction and can be turned 90° for a maximum width of 55” [1397.0mm] and maximum height of 20” [508.0mm]. For glass with dimensions exceeding these maximums, please submit inquiries to our Customer Support Team, as additional design charges may apply. A quote will be provided.

### Formulas for Designer Glass Size Calculation

1) **Formula used to calculate the width/height of “square or rectangular” shaped glass to fit a single opening WalzCraft frame with “straight” stile & rail parts (Does not include French Miter Doors):**
   - Glass Width = [ Door Width - (stile width x 2) ] + [ ⅛” (GRF width) x 2 ] - ⅛” (Frame / Glass Gap Width) x 2 ]
   - Glass Height = [ Door Height - (rail width x 2) ] + [ ⅛” (GRF width) x 2 ] - ⅛” (Frame / Glass Gap Width) x 2 ]
   - Note: WalzCraft does not calculate glass size for frame & mullion doors with true divided lites or frame only doors with shaped stiles or rails. For these styles we recommend waiting until you receive your door, then take it to your local glass supplier to have your glass cut to fit each opening.

2) **To calculate the width/height of “square or rectangular” shaped glass to fit a frame provided by another source, or a WalzCraft frame with multiple openings, with “straight” stile & rail parts:**
   - From the back side of your frame, measure the frame cavity opening (width & height) where the glass will set into the frame and deduct ⅛” (⅛” Frame / Glass Gap Width x 2) from your width and height dimension.
   - **Please see Section B.7 for calculating opening sizes for French Miter Doors.**

**For PRICING**  See Section G.1 in our current Wholesale Pricing Catalog.
** Ledged Glass patterns shown below are drawn at 9 3/8" Wide x 24 5/8" High. **

<table>
<thead>
<tr>
<th>Pattern #DB-1</th>
<th>Price Group A</th>
<th>Min. Size: 7&quot;x7&quot;</th>
</tr>
</thead>
<tbody>
<tr>
<td>Pattern #DB-2</td>
<td>Price Group A</td>
<td>Min. Size: 7&quot;x7&quot;</td>
</tr>
<tr>
<td>Pattern #DB-3</td>
<td>Price Group B</td>
<td>Min. Size: 7&quot;W 7&quot;H - One Star</td>
</tr>
<tr>
<td>Pattern #DB-4</td>
<td>Price Group B</td>
<td>Min. Size: 7&quot;W 7&quot;H - One Set</td>
</tr>
<tr>
<td>Pattern #DB-5</td>
<td>Price Group B</td>
<td>Min. Size: 7&quot;W 7&quot;H - One Set</td>
</tr>
<tr>
<td>Pattern #DB-6</td>
<td>Price Group C</td>
<td>Min. Size: 7&quot;x12&quot;</td>
</tr>
<tr>
<td>Pattern #DB-7</td>
<td>Price Group C</td>
<td>Min. Size: 7&quot;x12&quot;</td>
</tr>
<tr>
<td>Pattern #DB-8</td>
<td>Price Group D</td>
<td>Min. Size: 7&quot;x14&quot;</td>
</tr>
<tr>
<td>Pattern #DB-9</td>
<td>Price Group D</td>
<td>Min. Size: 7&quot;x14&quot;</td>
</tr>
<tr>
<td>Pattern #DB-10</td>
<td>Price Group D</td>
<td>Min. Size: 7&quot;x20&quot;</td>
</tr>
<tr>
<td>Pattern #DB-11</td>
<td>Price Group D</td>
<td>Min. Size: 7&quot;x22&quot;</td>
</tr>
<tr>
<td>Pattern #DB-12</td>
<td>Price Group D</td>
<td>Min. Size: 7&quot;x7&quot;</td>
</tr>
</tbody>
</table>

** Please see our Website at www.WalzCraft.com for color photos of all Ledged Glass Patterns installed in frame only doors. **
**Leaded Glass patterns shown below are drawn at 9½" Wide x 24⅞" High.**

- **Pattern #DB-13**
  - Price Group C
  - Min. Size: 7"x15"
  - [177.8mm x 381.0mm]
  - See Notes for more information.

- **Pattern #DB-14**
  - Price Group C
  - Min. Size: 7"x22"
  - [177.8mm x 558.8mm]

- **Pattern #DB-15**
  - Price Group C
  - Min. Size: 7"x15"
  - [177.8mm x 381.0mm]

- **Pattern #DB-16**
  - Price Group D
  - Min. Size: 9"x15"
  - [228.6mm x 381.0mm]

**Please see our Website at www.WalzCraft.com for color photos of all Leaded Glass Patterns installed in frame only doors.**

[OS] - Product outsourced from other vendor.

**For PRICING**

See Section G.2 in our current Wholesale Pricing Catalog.
## Design Options

### Leaded Glass

#### Ordering & Pricing Notes: Leaded Glass

#### Ordering Guidelines

| 1 | Ordering (With a Door) | Please use Door Order Form - “Advanced Version” (E•Z Form #2).  
|   |   | • Indicate your chosen leaded glass configuration (ex: DB-1) in the designated space provided.  
|   |   | • Specify designer glass pattern (ex: DG-58) for main “fields” of leaded glass configuration in the designated space provided.  
|   |   | • Denote door quantity, style, width & height.  
|   |   | • Check the “Frame Only” box.  
|   |   | • Denote “Leaded Glass” in the “Special Instructions” column.  
|   |   | For single or multiple opening frame only doors, if wanting to order leaded glass from WalzCraft with your door, WalzCraft will calculate glass size based on your door specifications. This applies to doors with straight stiles & rails resulting in square or rectangular shaped glass only.  
|   |   | WalzCraft does not calculate glass size for frame & mullion doors with true divided lites or frame only doors with shaped stiles or rails. For these styles we recommend waiting until you receive your door, then take it to your local glass supplier to have your glass cut to fit each opening. |

| 2 | Ordering (Without a Door) | Please use Molding & Miscellaneous Order Form (E•Z Form #5).  
|   |   | • Indicate your quantity and your chosen leaded glass configuration (ex: DB-1).  
|   |   | • Specify designer glass pattern (ex: DG-58) for main “fields” of leaded glass configuration in the “Description” column.  
|   |   | • Denote width x height (ex: 18”W x 26”H or 457.2mm x 660.4mm) in the “Description” column.  
|   |   | When communicating dimensions, no adjustment is made to the size you provide. To ensure consistency, order exact size needed. When using a WalzCraft frame, please reference the formula on the following page. |

| 3 | Designer Glass | Designer Glass pattern (ex: DG-58) must be specified for main “fields” within the leaded glass configuration. Note: DG-BEV (Clear Bevel) not available for main “fields”.  
|   |   | DG-BEV (Clear Bevel) is the only option for the interior diamonds/flower in the following configurations: DB-3, DB-4, DB-5, DB-8, DB-9, DB-10, DB-11.  
|   |   | DG-BEV (Clear Bevel) is the only option for pattern DB-16.  
|   |   | DG-05 is not available for leaded glass windows.  
|   |   | DG-MIR may be available in some leaded glass patterns. Please submit your request to our Customer Support Team. A quote will be provided, as additional charges may apply. |

#### Pricing

| 1 | Pricing | Please see Section G.2 of our current Wholesale Pricing Catalog. |

#### Technical Notes: Leaded Glass

##### Cabinet Door & Drawer Front Options (Chapter B)

| 1 | Rubber Retainer | Rubber retainer is not compatible with ¼” [6.4mm] thick Leaded Glass. |

##### General Information (Chapter A)

| 1 | Shipping | Glass ships to you directly from manufacturer.  
|   |   | Please contact WalzCraft’s Customer Support Team at 1-800-237-1326 to report any damage.  
|   |   | • Inspect package content immediately.  
|   |   | • If product is damaged, all packing material must be saved for UPS inspection.  
|   |   | • Damage claims must be submitted to WalzCraft promptly. |

*Notes Continued on Next Page...*
## Ledged Glass

### Miscellaneous

| 1 | Color Photos | Please refer to our website at [www.WalzCraft.com](http://www.WalzCraft.com) for color photos of all our Designer Glass Patterns, Ledged Glass configurations and Glass Shelving options. |
| 2 | Glass Inspection | All glass is thoroughly inspected for scratches and imperfections. |
| 3 | Availability | Available independently or with Frame Only Doors. Available in 16 different configurations. |
| 4 | Construction | Ledged glass windows are “Cemented” with glazing putty so there is no rattling glass. |
| 5 | Caming | Caming (lead mullions separating individual pieces of glass within configuration) comes standard in a pewter color. Please see our website for an example. |
| 6 | Installation | It will be the customer's responsibility to install the glass into the door frame. Glass ships directly to you from the glass distributor in packaging separate from doors. Ledged glass windows come with an installation kit including instructions, plastic clips and a tube of silicone. WalzCraft also offers wood retainer moldings. See molding #’s: 889, 1036, 1120 or 3094. |

### Sizes / Dimensions

| 1 | Thickness | Ledged Glass panels are ¼” [6.4mm] thick. |
| 2 | Minimum and Maximum Sizes | Maximum width is 18” [457.2mm]. Maximum height is 48” [1219.2mm]. Minimum sizes are noted below the image of your chosen pattern. **DB-13:**  
  - There will be a single “X” for heights 15”H and under, with a minimum of 7”H.  
  - There will be a double “X” (as shown) for heights from 15½”H up to 32”H.  
  - There will be a triple “X” for heights from 32½”H up to 48”H.  
  - Special sizes outside of our minimums and maxima may be available upon request.  
  - Some patterns, when approaching minimum widths between 9½” (shown) and 7”, or minimum heights, may need to be altered slightly to remain proportionate.  
  - In either case, the approval of a CAD drawing may be required prior to placing an order.  
  - Please submit inquiries to our Customer Support Team, as additional design charges may apply.  
  - A quote will be provided. |

### Passageway Door Options (Chapter C)

| 1 | Passageway Doors | Ledged Glass is not available for Passageway Doors. |

### Formulas for Ledged Glass Size Calculation

1) **Formula used to calculate the width/height of “square or rectangular” shaped glass to fit a single opening WalzCraft frame with “straight” stile & rail parts (Does not include French Miter Doors):**

   - **Glass Width** = [ Door Width - (stile width x 2) ] + [ ⅛” (GRF width) x 2 ] - ¼” (Frame / Glass Gap Width) x 2
   - **Glass Height** = [ Door Height - (rail width x 2) ] + [ ⅛” (GRF width) x 2 ] - ¼” (Frame / Glass Gap Width) x 2

   **Note: WalzCraft does not calculate glass size for frame & mullion doors with true divided lites or frame only doors with shaped stiles or rails. For these styles we recommend waiting until you receive your door, then take it to your local glass supplier to have your glass cut to fit each opening.**

2) **To calculate the width/height of “square or rectangular” shaped glass to fit a frame provided by another source, or a WalzCraft frame with multiple openings, with “straight” stile & rail parts:**

   - From the back side of your frame, measure the frame cavity opening (width & height) where the glass will set into the frame and deduct ¼” (⅛” Frame / Glass Gap Width x 2) from your width and height dimension.

   **Please see Section B.7 for calculating opening sizes for French Miter Doors.**
## Ordering & Pricing Notes: Glass Shelves

### Ordering Guidelines

<p>| | | | |</p>
<table>
<thead>
<tr>
<th></th>
<th></th>
<th></th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>Ordering</td>
<td>Please use <em>Molding &amp; Miscellaneous Order Form (E-Z Form #5)</em>. Denote the Glass Shelf part number (ex: JA14, JA38, SF14, SF38) as well as quantity, width and height. When communicating dimensions, no adjustment is made to the size you provide. To ensure consistency, order exact size needed.</td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>Pricing</td>
<td>Please see Section G.3 of our current Wholesale Pricing Catalog.</td>
<td></td>
</tr>
</tbody>
</table>

### Technical Notes: Glass Shelves

#### General Information (Chapter A)

<p>| | | | |</p>
<table>
<thead>
<tr>
<th></th>
<th></th>
<th></th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>Shipping</td>
<td>Glass ships to you directly from manufacturer. Please contact WalzCraft’s Customer Support Team at 1-800-237-1326 to report any damage. • Inspect package content immediately. • If product is damaged, all packing material must be saved for UPS inspection. • Damage claims must be submitted to WalzCraft promptly.</td>
<td></td>
</tr>
</tbody>
</table>

#### Miscellaneous

<p>| | | | |</p>
<table>
<thead>
<tr>
<th></th>
<th></th>
<th></th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>Color Photos</td>
<td>Please refer to our website at <a href="http://www.WalzCraft.com">www.WalzCraft.com</a> for color photos of all our Designer Glass Patterns, Leaded Glass configurations and Glass Shelving options.</td>
<td></td>
</tr>
<tr>
<td>2</td>
<td>Jade vs Starfire</td>
<td>When looking at the edge of a Jade shelf, it has a distinct green color. The Starfire shelf has a 60% clearer edge than the Jade shelf. Please see our website for an example.</td>
<td></td>
</tr>
<tr>
<td>3</td>
<td>Glass Inspection</td>
<td>All glass is thoroughly inspected for scratches and imperfections.</td>
<td></td>
</tr>
<tr>
<td>4</td>
<td>Irregular Shapes</td>
<td>Please contact our Customer Support Team for corner shelf applications and other irregular shapes.</td>
<td></td>
</tr>
<tr>
<td>5</td>
<td>Polished Edges</td>
<td>Premium high gloss polished edges are a standard on all four sides.</td>
<td></td>
</tr>
</tbody>
</table>

#### Sizes / Dimensions

<p>| | | | |</p>
<table>
<thead>
<tr>
<th></th>
<th></th>
<th></th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>Thickness</td>
<td>Available in ¼&quot; [6.4mm] and ⅜&quot; [9.5mm] thicknesses in both Jade and Starfire.</td>
<td></td>
</tr>
<tr>
<td>2</td>
<td>Maximum Size</td>
<td>Maximum size is 15&quot; x 40&quot; [381.0mm x 1016.0mm]. Please contact our Customer Support Team for larger sizes.</td>
<td></td>
</tr>
</tbody>
</table>

For PRICING | See Section G.3 in our current Wholesale Pricing Catalog.
<table>
<thead>
<tr>
<th>Your Notes Page</th>
<th>Design Options</th>
</tr>
</thead>
<tbody>
<tr>
<td>1-800-237-1326</td>
<td>WalzCraft®</td>
</tr>
<tr>
<td><a href="http://www.WalzCraft.com">www.WalzCraft.com</a></td>
<td></td>
</tr>
</tbody>
</table>

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99.7% American Made
Wire Mesh Grille Design Patterns

Wire Mesh Grille Inserts have become a popular choice of accent door styles in both the residential & commercial cabinets & furniture fields because of their distinguishing look and variety of customizable features.

Wire Mesh Grille Inserts offer not only a visually pleasing accent to many furniture & cabinets designs, but they also offer an additional functional purpose by allowing air flow to and from the mesh area where there may be a need for breathability.

Available in 3 Finishes

- Antique Brass
- Wrought Iron (Flat Black)
- Stainless "Look"

Door Shown at 11 ¼"W x 22 ½"H [285.8mm x 571.5mm] with 2¼"W [57.2mm] Stiles & Rails

Pattern #315 Wire Mesh Pattern with Antique Brass finish

Pattern #315 Stainless "Look"
Pattern #315 Wrought Iron (Flat Black)
Pattern #315 Antique Brass

Pattern #332 Stainless "Look"
Pattern #332 Wrought Iron (Flat Black)
Pattern #332 Antique Brass

** Please see our website at www.WalzCraft.com for color photos of our Wire Mesh Grille patterns and finishes. **

OS = Product outsourced from other vendor.

➤ For PRICING ➤ See Section G.4 in our current Wholesale Pricing Catalog.
<table>
<thead>
<tr>
<th>Pattern #</th>
<th>Wire Type</th>
<th>Wire Size (Thickness x Width)</th>
<th>Wire to Wire Spacing</th>
<th>Crimp</th>
<th>Sheet Size</th>
<th>Finish</th>
<th>WCI Part#</th>
</tr>
</thead>
<tbody>
<tr>
<td>315</td>
<td>Round</td>
<td>⅛&quot; [1.6mm]</td>
<td>¾&quot; [19.1mm]</td>
<td>Inter Crimped</td>
<td>36&quot; x 48&quot;</td>
<td>Antique Brass</td>
<td>189257</td>
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<tr>
<td></td>
<td></td>
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<td></td>
<td></td>
<td></td>
<td>Wrought Iron (Flat Black)</td>
<td>189258</td>
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<tr>
<td></td>
<td></td>
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<td></td>
<td></td>
<td></td>
<td>Stainless &quot;Look&quot;</td>
<td>189259</td>
</tr>
<tr>
<td>332</td>
<td>Round</td>
<td>⅛&quot; [2.0mm]</td>
<td>¾&quot; [19.1mm]</td>
<td>Press Crimped</td>
<td>36&quot; x 48&quot;</td>
<td>Antique Brass</td>
<td>189245</td>
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<tr>
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<td></td>
<td></td>
<td></td>
<td>Wrought Iron (Flat Black)</td>
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<td></td>
<td></td>
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<td>36&quot; x 24&quot;</td>
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<td>Wrought Iron (Flat Black)</td>
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<td>18&quot; x 48&quot;</td>
<td>Antique Brass</td>
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<td>Wrought Iron (Flat Black)</td>
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<td></td>
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<td></td>
<td></td>
<td></td>
<td>Stainless &quot;Look&quot;</td>
<td>189253</td>
</tr>
</tbody>
</table>

- **OS** = Product outsourced from other vendor.

► For PRICING ► See Section G.4 in our current Wholesale Pricing Catalog.

99.7% American Made
### Ordering & Pricing Notes: Wire Mesh

#### Ordering Guidelines

1. **Ordering (With a Door)**
   - Please use *Door Order Form - “Advanced Version” (E•Z Form #2)*.
   - Check box to include Glass Retainer/Color or choose “None” in the designated space provided.
   - Indicate your chosen wire mesh specifications in the designated space provided.
   - Denote door quantity, style, width & height.
   - Check the “Frame Only” box or indicate the Mullion Lite Pattern.
   - Denote “Wire Mesh” in the “Special Instructions” column.

   For single or multiple opening frame only doors and single or multiple opening frame & mullion doors with standard lites, if wanting to order wire mesh from WalzCraft with your door, WalzCraft will calculate wire mesh size based on your door specifications. This applies to doors with straight stiles & rails resulting in square or rectangular shaped wire mesh only.

   WalzCraft does not calculate wire mesh size for frame & mullion doors with true divided lites or frame only doors with shaped stiles or rails. For these styles we recommend waiting until you receive your door, then take it to your local wire mesh supplier to have your wire mesh cut to fit each opening.

2. **Ordering (Without a Door)**
   - Please use *Moldings & Miscellaneous Order Form (E•Z Form #5)*.
   - Indicate your quantity and associated WC1 Product number.
   - Denote width x height (ex: 18"W x 26"H or 457.2mm x 660.4mm) in the “Description” column
   (for full sheets, please indicate “Full Sheet” in the “Description” column).

   When communicating dimensions, no adjustment is made to the size you provide. To ensure consistency, order exact size needed.

3. **Cut to Size Panels**
   - Wire Mesh is available to be ordered in full sheets or Cut to Size panels.
   - Cut to Size panels are center balance cut so the fall-off sizes will never be what is expected. Therefore, the fall-off pieces are not available when ordering Cut to Size panels. You will need to order a full sheet and cut it yourself to receive the fall-off pieces.

   For all Cut to Size Wire Mesh orders, a quote will be provided and your signature for approval to proceed will be required for all “orders” being processed.

#### Pricing

1. **Pricing**
   - Please see Section G.4 of our current Wholesale Pricing Catalog.

### Technical Notes: Wire Mesh

#### Cabinet Door & Drawer Front Options (Chapter B)

1. **Rubber Glass Retainer**
   - WalzCraft recommends the use of our Rubber Glass Retainer to hold the Wire Mesh in place. Please see Section B.12 for ordering guidelines on Rubber Glass Retainer.

#### Dealer Aid Options (Chapter T)

1. **Samples**
   - Individual 4" x 4" [101.6mm x 101.6mm] samples available upon request. Please see Section T.2.

### Finish Options

1. **Color Variation**
   - Wire mesh grills are electroplated in one of three finishes. The samples that WalzCraft offers provide a reasonable example of the color that can be expected on a wire mesh product. However, due to the nature of the plating process, and aging, colors may vary over time somewhat when compared to sample pieces.

### Material Options

1. **Availability**
   - Available in 2 woven diamond patterns and 3 finishes.
   - Wire mesh grills are made of cold rolled steel, and as with all products made from this material, they will be subject to eventual oxidation/rust if exposed to the elements, despite being electroplated.

*Notes Continued on Next Page...*
# Wire Mesh

## Design Options

### Technical Notes: Wire Mesh...continued

<table>
<thead>
<tr>
<th>Miscellaneous</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>1</strong> Installation</td>
</tr>
<tr>
<td><strong>2</strong> Indoor Use Only</td>
</tr>
<tr>
<td><strong>3</strong> Not for Use with Animals</td>
</tr>
</tbody>
</table>

### Sizes / Dimensions

<table>
<thead>
<tr>
<th>Sizes / Dimensions</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>1</strong> Maximum Size</td>
</tr>
<tr>
<td></td>
</tr>
<tr>
<td><strong>2</strong> Finished Size</td>
</tr>
</tbody>
</table>
Design Options

Real Cane #2

Door Style 40 shown with SR107 and D7

Real Cane #2 (3mm Reed Width)

Door Style 40 shown with SR107 and D7

Real Woven Wicker #1

Door Style 40 shown with SR107 and D7

Real Woven Wicker #1 (Wicker Webbing)

OS = Product outsourced from other vendor.

► For PRICING ► See Section G.5 in our current Wholesale Pricing Catalog.
Cane Center Panels

Ordering & Pricing Notes: Cane Center Panel Doors

Ordering Guidelines

1. **Order Forms**
   Please use Door and/or Drawer Front Order Forms (E-Z Forms #2 and #3).

2. **Ordering Information**
   Please provide your Wood Species/Grade for the stiles and rails and back side of the center panel, as well as the stile & rail profile and the outside edge profile.
   Indicate Real Cane #2 or Real Woven Wicker #1 within Center Panel Profile space.

Pricing

1. **Pricing**
   Please see Section G.5 of our current Wholesale Pricing Catalog.

Technical Notes: Cane Center Panel Doors

Cabinet Door & Drawer Front Options (Chapter B)

1. **Flat Panel Door Styles**
   Available with all Traditional, Old World, Mitered and French Mitered flat panel door and drawer front styles with straight stiles and rails (not available with door styles utilizing shaped rails, ex: Style 30).

Convex / Concave Options (Chapter D)

1. **Convex/Concave**
   Not available convex/concave.

Design Options (Chapter G)

1. **Design Enhancements**
   Available with the following:
   - Stile & Rail Face Routs - Section G.10
   - Decorative Inserts - Section G.12
   - Outside Radius Corners - Section G.12
   - Distressing - Section G.13

Finish Options (Chapter R)

1. **Finishing**
   Available with a Natural / Clear Coat (no stain), Spray No Wipe (SNW) stains, Combination (C) stains and SolidTone® (ST) colors. See Chapter R for more information.

2. 3D Laminate
   Not available with 3D Laminate (RTF).

Functional Options (Chapter F)

1. **Functional Enhancements**
   Available with all Functional Enhancements noted in Chapter F.

General Information (Chapter A)

1. **Grain Direction**
   Arrows (←→) throughout the catalog indicate standard grain direction. Refer to previous page for standard direction. Grain direction for Cane and Wicker center panels may not be specified.

2. **Ready to Assemble**
   Not available Ready to Assemble (RTA).

Material Options

1. **Cane Material**
   Only available in the Real Cane #2 and Real Woven Wicker #1 patterns as pictured.

2. **Stiles & Rails**
   Stiles and rails are available in all of the standard wood species noted in flat panel door Sections B.3 and B.6 of our current Wholesale Pricing Catalog.
   • Please note that Cane and Wicker material will not match stile & rail wood species.

3. **Center Panels**
   Center panels will have a cane or wicker face with a wood veneer back. The wood veneer back will be of the grade and color/grain chosen for the stile and rail material noted.
   • Please note that Cane and Wicker material will not match wood species on back side of center panel.

Miscellaneous

1. **Real Woven Wicker #1**
   Due to the nature of this wicker cane pattern, if doors and/or drawer fronts are installed above one another, to maintain the look of a “Continuous Woven Wicker Pattern”, the door & drawer front frame opening widths should be the same size. Please take this into consideration when laying out your cabinet configuration.

Notes Continued on Next Page...

[OS] – Product outsourced from other vendor.

_for PRICING_ see Section G.5 in our current Wholesale Pricing Catalog.

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### Profile Options (Chapter E)

<table>
<thead>
<tr>
<th></th>
<th>Stile &amp; Rail Profiles</th>
<th>Available with all Traditional, Old World, Mitered, French Mitered and Applied Molding stile &amp; rail profiles.</th>
</tr>
</thead>
<tbody>
<tr>
<td>2</td>
<td>Outside Edge Profiles</td>
<td>Available with all Standard, Applied Molding and Molder Edge (ME) outside edge profiles.</td>
</tr>
</tbody>
</table>

### Sizes / Dimensions

<table>
<thead>
<tr>
<th></th>
<th>Minimum W x H</th>
<th>Please use the minimum sizes noted below the image of your chosen flat panel door style in Section B.3 or B.6.</th>
</tr>
</thead>
<tbody>
<tr>
<td>2</td>
<td>Maximum W x H</td>
<td><strong>Real Cane #2</strong>: Maximum Frame Opening = 45⅛&quot; W x 69⅛&quot; H [1146.2mm x 1755.8mm].</td>
</tr>
<tr>
<td></td>
<td></td>
<td><strong>Real Woven Wicker #1</strong>: Maximum Frame Opening = 21¼&quot; W [536.6mm].</td>
</tr>
<tr>
<td>3</td>
<td>Thickness</td>
<td>Available in ¾&quot; [19.1mm] and 1&quot; [25.4mm] thicknesses.</td>
</tr>
</tbody>
</table>
### Lattice Doors & Lattice Sheet Stock

**Lattice Door with CPL100**
- ½” x ½” [12.7mm x 12.7mm]
- Over Lapped Lattice Openings.
- Slat Width = ⅜” (0.4606”) [11.1mm].

**CPL100 (Sheet Stock)**
- ½” x ½” [12.7mm x 12.7mm]
- Over Lapped Lattice Openings.
- Slat Width = ⅜” (0.4606”) [11.1mm].
- Sheet Size = 23¾” x 47¼”. [600.1mm x 1200.2mm]

### Ordering & Pricing Notes: Lattice Center Panels & Lattice Sheet Stock

**Ordering Guidelines**

<table>
<thead>
<tr>
<th>Order Forms</th>
<th>Please use one of the following order forms where applicable:</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>• Door and / or Drawer Front Order Forms (E-Z Forms #2 and #3).</td>
</tr>
<tr>
<td></td>
<td>• Molding &amp; Miscellaneous Order Form (E-Z Form #5).</td>
</tr>
</tbody>
</table>

**Pricing**

| Pricing | Please see Section G.6 of our current Wholesale Pricing Catalog. |

### Technical Notes: Lattice Center Panels & Lattice Sheet Stock

**Design Options (Chapter G)**

| Lattice Pattern | Only available with a diagonal lattice pattern, in the wood species and grades noted in Section G.6 of our current Wholesale Pricing Catalog. |

**Finish Options (Chapter R)**

<table>
<thead>
<tr>
<th>Finishing</th>
<th>Available with stain, Primed Only for Paint, SolidTone® and SolidTone® WoodGrain finishes.</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>• See Chapter R for more information on all of WalzCraft’s finish options.</td>
</tr>
<tr>
<td>Glazing</td>
<td>Only available with the following glaze options: Dry Wiped - Without Flow Pen (DWNFP), Dry Wiped - Aged Look (DWAL), Solvent Wiped - Without Flow Pen (SWNFP), Feathered Method (FM), Simulated Fly Speck Method (FSM).</td>
</tr>
<tr>
<td></td>
<td>• See Section R.3 for more information on WalzCraft’s glaze options.</td>
</tr>
</tbody>
</table>

**Molding Options (Chapter N)**

| Lattice Spacer Molding | When choosing a Lattice door with the CPL100 lattice center panel, Lattice Spacer Molding #1630 is used to help secure the lattice in the door frame. |

**Profile Options (Chapter E)**

| Stile & Rail Profiles | Doors with Lattice Center Panels can be produced using all stile and rail profiles, in almost any door style. |

**Wood Specie Options (Chapter S)**

<table>
<thead>
<tr>
<th>Wood Species</th>
<th>Oak-White-Natural/Standard grade lattice may be used with Oak-Red Natural/Standard grade stiles and rails.</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Maple-Hard-Natural/Standard grade lattice may be used with any of our Value/Budget/Paint grade stile and rail species.</td>
</tr>
</tbody>
</table>

► For PRICING ► See Section G.6 in our current Wholesale Pricing Catalog.

---

[_COMPATIBILITY]<br>

[OS] = Product outsourced from other vendor.
Options for Center Panels or Sheet Stock 7/32" Thick or Greater in Solid Wood, Raw MDF or Veneered MDF Core Material.

* These Center Panel Face Routs are Shown on ¼" Thick Veneered MDF Core Panels.*

- **CPFR 300**
  Minimum width for spacing is ½" [12.7mm] center to center.

- **CPFR 400**
  Minimum width for spacing is ¼" [6.4mm] center to center.

- **CPFR 500**
  Minimum width for spacing is ⅜" [10.2mm] center to center.

- **CPFR 800**
  Minimum width for spacing is ¼" [6.4mm] center to center.

- **CPFR 1000**
  Minimum width for spacing is ⅜" [10.2mm] center to center.

- **CPFR 1100**
  Minimum width for spacing is ⅜" [10.2mm] center to center.

- **CPFR 1200**
  Minimum width for spacing is ⅝" [15.9mm] center to center.

- **CPFR 1600**
  Minimum width for spacing is ⅝" [15.9mm] center to center.

- **CPFR 2000**
  Minimum width for spacing is ⅝" [15.9mm] center to center.

- **CPFR 2100**
  Minimum width for spacing is ⅝" [15.9mm] center to center.

- **CPFR 3200**
  Minimum width for spacing is ⅝" [15.9mm] center to center.

- **CPFR 3300**
  Minimum width for spacing is ⅝" [15.9mm] center to center.
### Design Options

#### Center Panel Face Rout (CPFR)

**Options for Center Panels or Sheet Stock "\(\frac{1}{2}\)" Thick or Greater in Solid Wood, Raw MDF or Veneered MDF Core**

("These Center Panel Face Routs are Shown on an \(\frac{1}{16}\)" Thick RVSCP-PR324 (Reversed Solid Center Panel)."")

<table>
<thead>
<tr>
<th>CPFR 100</th>
<th>Minimum width for spacing is (\frac{3}{4}&quot;) [19.1mm] center to center.</th>
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</thead>
<tbody>
<tr>
<td>CPFR 200</td>
<td>Minimum width for spacing is (\frac{3}{8}&quot;) [19.1mm] center to center.</td>
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<tr>
<td>CPFR 600</td>
<td>Minimum width for spacing is (\frac{1}{4}&quot;) [12.7mm] center to center.</td>
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<tr>
<td>CPFR 700</td>
<td>Minimum width for spacing is (\frac{1}{8}&quot;) [12.7mm] center to center.</td>
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<tr>
<td>CPFR 900</td>
<td>Minimum width for spacing is (\frac{3}{8}&quot;) [19.1mm] center to center.</td>
</tr>
<tr>
<td>CPFR 1500</td>
<td>Minimum width for spacing is (\frac{1}{8}&quot;) [12.7mm] center to center.</td>
</tr>
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</table>

For PRICING: See Section G.7 in our current Wholesale Pricing Catalog.
Options for Center Panels or Sheet Stock 1/32" Thick or Greater in Solid Wood, Raw MDF or Veneered MDF Core

* These Center Panel Face Routs are Shown on an 1/32" Thick RVSCP-PR324 (Reversed Solid Center Panel). *

**CPFR 1700**
Minimum width for spacing is 3/4" [19.1mm] center to center.

**CPFR 1800**
Minimum width for spacing is 1" [25.4mm] center to center.

**CPFR 1900**
Minimum width for spacing is 3/4" [19.1mm] center to center.

**CPFR 2200**
Minimum width for spacing is 3/4" [19.1mm] center to center.

**CPFR 2600**
Minimum width for spacing is 3/4" [19.1mm] center to center.

**CPFR 2700**
Minimum width for spacing is 1" [25.4mm] center to center.

For PRICING See Section G.7 in our current Wholesale Pricing Catalog.
### Center Panel Face Rout (CPFR)

**Options for Center Panels or Sheet Stock ⅛" Thick or Greater in Solid Wood, Raw MDF or Veneered MDF Core**

<table>
<thead>
<tr>
<th>CPFR 2800</th>
<th>1.500&quot; [38.10mm]</th>
<th>0.976&quot; [24.78mm]</th>
<th>0.121&quot; [3.06mm]</th>
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<tr>
<td>Minimum width for spacing is 1¼&quot; [31.8mm] center to center.</td>
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<table>
<thead>
<tr>
<th>CPFR 2900</th>
<th>1.500&quot; [38.10mm]</th>
<th>0.328&quot; [8.34mm]</th>
<th>0.087&quot; [2.20mm]</th>
</tr>
</thead>
<tbody>
<tr>
<td>Minimum width for spacing is ½&quot; [12.7mm] center to center.</td>
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<table>
<thead>
<tr>
<th>CPFR 3000</th>
<th>1.500&quot; [38.10mm]</th>
<th>0.483&quot; [12.28mm]</th>
<th>0.087&quot; [2.20mm]</th>
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<tbody>
<tr>
<td>Minimum width for spacing is ¾&quot; [19.1mm] center to center.</td>
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</table>

<table>
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<tr>
<th>CPFR 3100</th>
<th>1.500&quot; [38.10mm]</th>
<th>0.794&quot; [20.17mm]</th>
<th>0.087&quot; [2.20mm]</th>
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<tbody>
<tr>
<td>Minimum width for spacing is 1&quot; [25.4mm] center to center.</td>
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<table>
<thead>
<tr>
<th>CPFR 3400</th>
<th>1.500&quot; [38.10mm]</th>
<th>0.208&quot; [5.29mm]</th>
<th>0.074&quot; [1.87mm]</th>
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<tr>
<td>Minimum width for spacing is ¼&quot; [19.1mm] center to center.</td>
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<table>
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<tr>
<th>CPFR 3500</th>
<th>1.500&quot; [38.10mm]</th>
<th>0.155&quot; [3.94mm]</th>
<th>0.179&quot; [4.55mm]</th>
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</thead>
<tbody>
<tr>
<td>Minimum width for spacing is ½&quot; [12.7mm] center to center.</td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

### For PRICING

*See Section G.7 in our current Wholesale Pricing Catalog.*
Options For Center Panels or Sheet Stock ⅝" Thick or Greater in Solid Wood, Raw MDF or Veneered MDF Core Material.

* These Center Panel Face Routs are Shown on ⅝" Thick Center Panels. *

<table>
<thead>
<tr>
<th>Design Options</th>
<th>Center Panel Face Rout (CPFR)</th>
<th>Options For Center Panels or Sheet Stock ⅝&quot; Thick or Greater in Solid Wood, Raw MDF or Veneered MDF Core Material.</th>
</tr>
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<tbody>
<tr>
<td></td>
<td>CPFR 1300</td>
<td>Minimum width for spacing is 1¼&quot; [31.8mm] center to center.</td>
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<td></td>
<td>CPFR 1400</td>
<td>Minimum width for spacing is 1½&quot; [31.8mm] center to center.</td>
</tr>
<tr>
<td></td>
<td>CPFR 2300</td>
<td>Minimum width for spacing is ¾&quot; [19.1mm] center to center.</td>
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<tr>
<td></td>
<td>CPFR 2400</td>
<td>Minimum width for spacing is ¾&quot; [19.1mm] center to center.</td>
</tr>
<tr>
<td></td>
<td>CPFR 2500</td>
<td>Minimum width for spacing is ½&quot; [12.7mm] center to center.</td>
</tr>
<tr>
<td></td>
<td>CPFR 3600</td>
<td>Minimum width for spacing is 1&quot; [25.4mm] center to center.</td>
</tr>
</tbody>
</table>

Example of CPFR 200 on a ¼" Thick Raised Center Panel

Center Panel Face Rout (CPFR) Spacing

<table>
<thead>
<tr>
<th>Spacing (mm)</th>
<th>12.7mm</th>
<th>19.1mm</th>
<th>25.4mm</th>
<th>31.8mm</th>
<th>38.1mm</th>
<th>44.5mm</th>
<th>50.8mm</th>
<th>57.2mm</th>
<th>63.5mm</th>
<th>69.9mm</th>
<th>76.2mm</th>
<th>82.6mm</th>
<th>88.9mm</th>
<th>95.3mm</th>
<th>101.6mm</th>
<th>108.0mm</th>
<th>114.3mm</th>
<th>Custom Spacing</th>
</tr>
</thead>
<tbody>
<tr>
<td>⅛&quot;</td>
<td>12.7mm</td>
<td>19.1mm</td>
<td>25.4mm</td>
<td>31.8mm</td>
<td>38.1mm</td>
<td>44.5mm</td>
<td>50.8mm</td>
<td>57.2mm</td>
<td>63.5mm</td>
<td>69.9mm</td>
<td>76.2mm</td>
<td>82.6mm</td>
<td>88.9mm</td>
<td>95.3mm</td>
<td>101.6mm</td>
<td>108.0mm</td>
<td>114.3mm</td>
<td>Custom Spacing</td>
</tr>
<tr>
<td>⅜&quot;</td>
<td>19.1mm</td>
<td>25.4mm</td>
<td>31.8mm</td>
<td>38.1mm</td>
<td>44.5mm</td>
<td>50.8mm</td>
<td>57.2mm</td>
<td>63.5mm</td>
<td>69.9mm</td>
<td>76.2mm</td>
<td>82.6mm</td>
<td>88.9mm</td>
<td>95.3mm</td>
<td>101.6mm</td>
<td>108.0mm</td>
<td>114.3mm</td>
<td>Custom Spacing</td>
<td></td>
</tr>
<tr>
<td>½&quot;</td>
<td>25.4mm</td>
<td>31.8mm</td>
<td>38.1mm</td>
<td>44.5mm</td>
<td>50.8mm</td>
<td>57.2mm</td>
<td>63.5mm</td>
<td>69.9mm</td>
<td>76.2mm</td>
<td>82.6mm</td>
<td>88.9mm</td>
<td>95.3mm</td>
<td>101.6mm</td>
<td>108.0mm</td>
<td>114.3mm</td>
<td>Custom Spacing</td>
<td></td>
<td></td>
</tr>
<tr>
<td>¾&quot;</td>
<td>31.8mm</td>
<td>38.1mm</td>
<td>44.5mm</td>
<td>50.8mm</td>
<td>57.2mm</td>
<td>63.5mm</td>
<td>69.9mm</td>
<td>76.2mm</td>
<td>82.6mm</td>
<td>88.9mm</td>
<td>95.3mm</td>
<td>101.6mm</td>
<td>108.0mm</td>
<td>114.3mm</td>
<td>Custom Spacing</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>1&quot;</td>
<td>38.1mm</td>
<td>44.5mm</td>
<td>50.8mm</td>
<td>57.2mm</td>
<td>63.5mm</td>
<td>69.9mm</td>
<td>76.2mm</td>
<td>82.6mm</td>
<td>88.9mm</td>
<td>95.3mm</td>
<td>101.6mm</td>
<td>108.0mm</td>
<td>114.3mm</td>
<td>Custom Spacing</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

► For PRICING ► See Section G.7 in our current Wholesale Pricing Catalog.
## Design Options

### Center Panel Face Rout (CPFR)

#### Ordering & Pricing Notes: Center Panel Face Routs

<table>
<thead>
<tr>
<th>Ordering Guidelines</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>1</strong> Order Forms</td>
</tr>
<tr>
<td><strong>2</strong> Ordering Guidelines</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Pricing</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>1</strong> Pricing</td>
</tr>
</tbody>
</table>

### Technical Notes: Center Panel Face Routs

#### Cabinet Door & Drawer Front Options (Chapter B, V)

| MDF/3D Laminate - RTF (Rigid Thermofoil) | Style 500/500* are the only One-Piece MDF door styles available with CPFR. All CPFR patterns are available on Raw MDF Style 500/500*. 3D Laminate/RTF Style 500/500* are available with: CPFR100, CPFR500, CPFR600, CPFR700, CPFR1900 and CPFR2100. |

#### Design Options (Chapter G)

1. **Face Rout Patterns**
   - The face rout patterns must run the same direction as the grain in the center panel or on the sheet stock.
   - • Spacing is measured from center to center of the rout.
   - • Based on the visible panel and the pattern/spacing chosen, there will not necessarily be a rout in the center of the panel. Requests for such should be indicated when placing an order or quote.
   - • Minimum widths for spacing are noted on each option.

2. **CPFR #’s: 100, 200, 600, 700, 900, 1500, 1700, 1800, 1900, 2200, 2600, 2700, 2800, 2900, 3000, 3100, 3400**
   - Available on center panels or sheet stock $\frac{3}{4}$" [9.0mm] thick or greater in solid wood, raw MDF or veneered MDF core.

3. **CPFR #’s: 300, 400, 500, 800, 1000, 1100, 1200, 1600, 2000, 2100, 3200, 3300**
   - Available on center panels or sheet stock $\frac{5}{8}$" [5.6mm] thick or greater in solid wood, raw MDF or veneered MDF core.
   - • Applying a CPFR on veneered MDF core panels will expose the darker colored MDF core material.

4. **CPFR 1300**
   - Close match to the PR303-25 Panel Profile and the D129 and D135 Outside Edge Profiles.
   - • Available on $\frac{1}{4}$” [15.9mm] thick or greater solid wood raised panels, solid wood GUPFS, veneered MDF core materials or sheet stock.

5. **CPFR 1400**
   - Exact match to the D15 Outside Edge Profile.
   - • Available on solid wood raised panels, solid wood GUPFS, veneered MDF core materials or sheet stock $\frac{3}{4}$" [15.9mm] thick or greater.

6. **CPFR 2300**
   - Exact match to the D32 Outside Edge Profile.
   - • Available on solid wood raised panels, solid wood GUPFS, veneered MDF core materials or sheet stock $\frac{3}{4}$" [15.9mm] thick or greater.

7. **CPFR 2400**
   - Exact match to the D21 Outside Edge Profile.
   - • Available on solid wood raised panels, solid wood GUPFS, veneered MDF core materials or sheet stock $\frac{3}{4}$" [15.9mm] thick or greater.

8. **CPFR 2500**
   - Close match to the D32 and D51 Outside Edge Profiles.
   - • Available on solid wood raised panels, solid wood GUPFS, veneered MDF core materials or sheet stock $\frac{3}{4}$" [15.9mm] thick or greater.

9. **CPFR 3500**
   - Close match to the D32 and D51 Outside Edge Profiles.
   - • Available on center panels or sheet stock $\frac{3}{4}$" [9.0mm] thick or greater in solid wood, raw MDF or veneered MDF core.

10. **CPFR 3600**
   - • Available on $\frac{1}{4}$” [15.9mm] thick or greater solid wood raised panels, solid wood GUPFS, veneered MDF core materials or sheet stock.

*Notes continued on next page...*
### Design Options

#### Technical Notes: Center Panel Face Routs...continued

<table>
<thead>
<tr>
<th>Finish Options (Chapter R)</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
</tr>
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<td></td>
</tr>
</tbody>
</table>

#### Sheet Stock Options (Chapter K)

<table>
<thead>
<tr>
<th></th>
<th>Veneer Core</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Due to inconsistencies of the inner plys, CPFR is not an option on products made of Veneer Core materials.</td>
</tr>
</tbody>
</table>

#### Sizes / Dimensions

<table>
<thead>
<tr>
<th></th>
<th>Maximum Size</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>48&quot;W x 96&quot;H [1219.2mm x 2438.2mm] for vertical grain / CPFR pattern or 96&quot;W x 48&quot;H [2438.4mm x 1219.2mm] for horizontal grain / CPFR pattern.</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th></th>
<th>Minimum Size</th>
</tr>
</thead>
<tbody>
<tr>
<td>2</td>
<td>12&quot; [304.8mm] minimum width for doors and drawer fronts with raised panel profiles and center panel face routing. Use individual door style minimums for slab doors and drawer fronts with center panel face routing, as well as for doors and drawer fronts with ¼&quot; flat center panels or the RVSCP-PR324 reversed center panel profile and center panel face routing.</td>
</tr>
</tbody>
</table>

### For PRICING

See Section G.7 in our current Wholesale Pricing Catalog.
**Design Options**

**Center Panel Face Rout Patterns**

**These patterns shown on raised center panels. Also available on RVSCP-PR324 (Reverse Solid Center Panels) and flat center panels.**

**Pattern/Route Width**

<table>
<thead>
<tr>
<th>Pattern/Rout Width</th>
<th>CPFPR100</th>
<th>CPFPRP101</th>
<th>CPFPR102</th>
<th>CPFPR103</th>
<th>CPFPR104</th>
<th>CPFPR105</th>
<th>CPFPR106</th>
<th>CPFPR107</th>
<th>CPFPR108</th>
<th>CPFPR109</th>
</tr>
</thead>
<tbody>
<tr>
<td>CPFPR1200 (.281&quot;)</td>
<td>12&quot; x 12&quot;</td>
<td>12&quot; x 15&quot;</td>
<td>12&quot; x 15&quot;</td>
<td>12&quot; x 15&quot;</td>
<td>12&quot; x 15&quot;</td>
<td>12&quot; x 12&quot;</td>
<td>12&quot; x 12&quot;</td>
<td>12&quot; x 15&quot;</td>
<td>12&quot; x 15&quot;</td>
<td>12&quot; x 15&quot;</td>
</tr>
<tr>
<td>CPFPR2200 (.500&quot;)</td>
<td>12&quot; x 12&quot;</td>
<td>12&quot; x 15&quot;</td>
<td>12&quot; x 15&quot;</td>
<td>12&quot; x 15&quot;</td>
<td>12&quot; x 15&quot;</td>
<td>12&quot; x 12&quot;</td>
<td>12&quot; x 12&quot;</td>
<td>12&quot; x 15&quot;</td>
<td>12&quot; x 15&quot;</td>
<td>12&quot; x 15&quot;</td>
</tr>
</tbody>
</table>

Note: Minimum sizes are based on 2¼" wide stiles and rails and a ¼" flat center panel or the RVSCP-PR324 center panel profile. If placing a pattern on a raised panel, minimum door size must be increased by the center panel profile reveal width x 2.

For PRICING >> See Section G.8 in our current Wholesale Pricing Catalog.
Center Panel Face Rout Patterns

** These patterns shown on RVSCP-PR324 (Reverse Solid Center Panels). Also available on raised and flat center panels. **
(See notes for CPFRP114 exception.)

<table>
<thead>
<tr>
<th>Pattern/Rout Width</th>
<th>CPFRP 110</th>
<th>CPFRP 111</th>
<th>CPFRP 112</th>
<th>CPFRP 113</th>
<th>CPFRP 114</th>
</tr>
</thead>
<tbody>
<tr>
<td>CPFRP1200 (.281&quot;)</td>
<td>11 5/8&quot; x 11 5/8&quot; [296.1mm x 296.1mm]</td>
<td>11 1/2&quot; x 11 1/2&quot; [295.3mm x 295.3mm]</td>
<td>12&quot; x 12&quot; [304.8mm x 304.8mm]</td>
<td>14&quot; x 19&quot; [355.6mm x 482.6mm]</td>
<td>12&quot; x 12&quot; [304.8mm x 304.8mm]</td>
</tr>
<tr>
<td>CPFRP2200 (.500&quot;)</td>
<td>14 5/8&quot; x 14 5/8&quot; [368.3mm x 368.3mm]</td>
<td>12 1/8&quot; x 12 1/8&quot; [317.5mm x 317.5mm]</td>
<td>14&quot; x 14&quot; [355.6mm x 355.6mm]</td>
<td>18&quot; x 24&quot; [457.2mm x 609.6mm]</td>
<td>12&quot; x 12&quot; [304.8mm x 304.8mm]</td>
</tr>
</tbody>
</table>

Note: Minimum sizes are based on 2 1/4" wide stiles and rails and a 1/4" flat center panel or the RVSCP-PR324 center panel profile. If placing a pattern on a raised panel, minimum door size must be increased by the center panel profile reveal width x 2.

For PRICING ➤ See Section G.8 in our current Wholesale Pricing Catalog.
### Center Panel Face Rout Patterns

#### Ordering & Pricing Notes: Center Panel Face Rout Patterns

##### Ordering Guidelines

1. **Order Forms**
   - Please use “Advanced Version” of the Door and/or Drawer Front Order Forms (E•Z Forms #2 and #3).

2. **Ordering Guidelines**
   - Specify Wood Species/Grade.
   - When ordering doors/drawer fronts, specify the door style along with the center panel profile, stile & rail profile and outside edge profile.
   - Specify the Center Panel Face Rout Pattern (CPFRP) option and groove type (CPFR1200 or CPFR2200).

**Pricing**

1. **Pricing**
   - Please see Section G.8 of our current Wholesale Pricing Catalog.

### Technical Notes: Center Panel Face Rout Patterns

#### Design Options (Chapter G)

1. **Design Placement**
   - All patterns are centered on the flat of the center panel.
   - When placed on a raised panel, none of the patterns will interfere with the panel reveal.
     - Pattern CPFRP114 not available on raised panel doors.

2. **CPFR Options**
   - Available with CPFR 1200 on material that is ⅛” [6.4mm] thick or greater (see Section G.7 for more information).
   - Available with CPFR 2200 on material that is ⅛½” [9.0mm] thick or greater (see Section G.7 for more information).

#### Material Options

1. **Material Availability**
   - Available on solid wood or raw MDF raised center panels and the RVSCP-PR324 (Reversed Solid Center Panel).
   - Pattern CPFRP114 not available on raised panel doors.
   - Available on solid wood slab style doors & drawer fronts.
   - Available on ⅛” [6.4mm] raw MDF or flat panel veneered MDF core doors & drawer fronts.
   - Available on Raw MDF & veneered MDF core sheet stock ⅛” [6.4mm] thick or greater.
   - When using a veneered MDF core material the CPFR will expose the MDF core which is a darker color, resulting in the CPFR grooves being darker.

#### Sizes / Dimensions

1. **CPFR 1200**
   - CPFR1200 is .281” Wide and .063” Deep [7.1mm x 1.6mm].

2. **CPFR 2200**
   - CPFR2200 is .500” Wide and .138” Deep [12.7mm x 3.5mm].

3. **Minimum Door Sizes**
   - Minimum sizes are based on 2¼” wide stiles and rails and a ⅛” flat center panel or the RVSCP-PR324 center panel profile. If placing a pattern on a raised panel, minimum door size must be increased by the center panel profile reveal width x 2.

For PRICING ► See Section G.8 in our current Wholesale Pricing Catalog.

G.8.3 V17.2 © WalzCraft® © (Phone) 1-800-237-1326 6:00AM - 4:30PM CST (24 Hour Fax) 1-608-781-3667
Design Options

Panel Design Patterns

Panel Design Patterns - Outside Radius Corners

Option: RCCP100

- The drawings to the left are examples of 1” [25.4mm] outside radius corners on an RP drawer front and raised center panel. When selecting outside radius corner options please refer to Section G.13 for availability.
- When ordering small doors or drawer fronts, the minimum size of the center panel increases if the radius you are using is greater than ½” [12.7mm].
- Use this formula to determine the amount to add to the minimum width or height of the center panel:
  \[(\text{Radius} \times 2) - 1” = \text{Amount to add to minimum size}\]
- Example: ¾” Radius Corners on the center panel of a style 10 door:  \[(\frac{3}{4}” \times 2) - 1” = \frac{1}{2}”\]
  - If the door has more than 1 panel, multiply the result of the formula by the number of panels in width and/or height.
  - If the door has panels with shapes, please contact our Customer Support Team.

Panel Design Patterns - Inside Radius Corners

Option: RCCP200

- The drawings to the left are examples of an RP drawer front and raised center panel with an inside corner radius. This option looks best as a complement to doors in the following frame price classes: 101, 103, 301, 303.
- Approximate minimum size calculation: 2” + Center Panel Minimum Size + Stile/Rail Dimensions. On our website, please see Technical Information, Compatibility Chart - Drawer Fronts - Center Panel / Center Panel - Minimum Size. These minimum size dimension factors in 1” [25.4mm] of flat on the face of the center panel.
  - If the door has more than one panel, multiply the result of the formula by the number of panels wide or the number of panels high.
  - If the door has panels with shapes, please contact our Customer Support Team.

Panel Design Patterns - Diamond Shape

Option: DSCP100

- The diamond shape is another option available on an RP drawer front and raised center panel. The diamond shape looks best as a complement to doors in the following frame price classes: 101, 103, 301, 303.
- Minimum sizes will vary depending on the center panel or raised panel drawer front profile being used. These minimums will be affected if your door style has more than one center rail and/or center stile. Approval drawings will be required prior to manufacturing.

For PRICING  See Section G.9 in our current Wholesale Pricing Catalog.
### Panel Design Patterns

#### Ordering & Pricing Notes: Panel Design Patterns

<table>
<thead>
<tr>
<th>Ordering Guidelines</th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Order Forms</strong></td>
<td>Please use “Advanced Version” of the <em>Door and/or Drawer Front Order Forms</em> (<em>E-Z Forms #2 and #3)</em>.</td>
</tr>
<tr>
<td><strong>Pricing</strong></td>
<td>Please see Section G.9 of our current Wholesale Pricing Catalog.</td>
</tr>
</tbody>
</table>

#### Technical Notes: Panel Design Patterns

<table>
<thead>
<tr>
<th>Convex / Concave Options (Chapter D)</th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Convex / Concave</strong></td>
<td>Panel Design Patterns are not available on curved convex/concave products.</td>
</tr>
</tbody>
</table>

#### Design Options (Chapter G)

<table>
<thead>
<tr>
<th>Design Options (Chapter G)</th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>RCCP100</strong></td>
<td>Available on all products with solid wood or raw MDF raised center panels and square / straight stiles &amp; rails. This includes Traditional, Old World and mitered doors, French miter doors, passageway doors, wainscot panels, Center Panel Only material and raised panel drawer fronts.</td>
</tr>
<tr>
<td><strong>RCCP200</strong></td>
<td>Available on all products with solid wood or raw MDF raised center panels and square / straight stiles &amp; rails. This includes Traditional, Old World and mitered doors, French miter doors, passageway doors, wainscot panels, Center Panel Only material and raised panel drawer fronts.</td>
</tr>
<tr>
<td><strong>DSCP100</strong></td>
<td>Limited to solid wood or raw MDF raised center panels for Traditional, Old World, Mitered or French Miter doors with square / straight stiles &amp; rails and raised panel drawer fronts.</td>
</tr>
</tbody>
</table>

#### Profile Options (Chapter E)

<table>
<thead>
<tr>
<th>Profile Options (Chapter E)</th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Center Panel Profiles</strong></td>
<td>Available Center Panel Profiles are limited to those with 1¼” reveals or less.</td>
</tr>
</tbody>
</table>

#### Sizes / Dimensions

<table>
<thead>
<tr>
<th>Minimum Center Panel sizes</th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Sizes / Dimensions</strong></td>
<td>All minimum center panel size rules noted to the right of your chosen panel design drawings shown on previous page will apply.</td>
</tr>
</tbody>
</table>

*For PRICING*  —  *See Section G.9 in our current Wholesale Pricing Catalog.*
Design Options

Drawer Front Face Rout (DFFR)

### Drawer Front Face Rout - DFFR100

- **Style 34SQA***
  - Shown with DFFR100
  - Exact match to the following Mitered Profile Families: **MP738** (76mm and 57mm only).
  - Close match to the following Mitered Profile Families: **MP738** (38mm only) and **MP740**.

- **D32 Outside Edge**
  - Specify (1) bead when ordering this option.
  - Close match to the following Mitered Profile Families: **MP600 Series with ME500**

- **D40 Outside Edge**
  - Shown with (1) bead.
  - Close match to the following Mitered Profile Families: **MP601 and MP634**.

- **D18 Outside Edge**
  - Shown with (1) bead.
  - Close match to the following Mitered Profile Families: **MP710 and MP734**.

### Drawer Front Face Rout - DFFR200

- **Face View**
  - 1/16” Radius

- **Section View**
  - Customer Specified 0.188” [4.76mm]
  - Routed Pattern 0.125” [3.18mm]

*Face view not drawn to scale.

For PRICING  See Section G.10 in our current Wholesale Pricing Catalog.
### Drawer Front Face Rout (DFFR)

#### Ordering & Pricing Notes: Drawer Front face Rout

<table>
<thead>
<tr>
<th>1</th>
<th>Order Forms</th>
<th>Please use Drawer Front Order Form (E-Z Form #3).</th>
</tr>
</thead>
<tbody>
<tr>
<td>2</td>
<td>Ordering Guidelines</td>
<td><strong>DFFR100</strong>: When ordering, specify one bead or two as shown in the D32 drawing examples on previous page. <strong>DFFR200</strong>: When ordering, please indicate distance from outside edge of drawer front. If using an outside edge profile other than D7, widths can be found in the <em>Outside Edge Profile Compatibility</em> chart on our website under: Resources / Technical Information</td>
</tr>
</tbody>
</table>

#### Pricing

| 1 | Pricing | Please see *Section G.10* of our current Wholesale Pricing Catalog. |

#### Technical Notes: Drawer Front Face Rout

### Cabinet Door & Drawer Front Options (Chapter B)

| 1 | Drawer Fronts Styles | Available as an option for 34SQA* and 100SQE* drawer fronts only (*Section B.16*). |

### Profile Options (Chapter E)

<table>
<thead>
<tr>
<th>1</th>
<th>DFFR100</th>
<th>Designed to be used with the D18, D32 and D40 outside edge profiles. Other profiles are available upon request.</th>
</tr>
</thead>
<tbody>
<tr>
<td>2</td>
<td>DFFR200</td>
<td>Shown with the D33 outside edge profile. Other profiles are available upon request.</td>
</tr>
</tbody>
</table>

### Sizes / Dimensions

| 1 | Maximum Height | Maximum height is 8" [203.2mm]. |
| 2 | Lineal Inches | Lineal inches are measured using the outside dimensions. |
| 3 | Rout Size | **DFFR100**: The bead rout is ⅜" [9.5mm] wide. *See drawer front minimum size guidelines noted in *Section B.16*. **DFFR200**: The square rout is ⅜" wide x ⅛" deep [4.8mm x 3.2mm]. *See drawer front minimum size guidelines noted in *Section B.16*. |
| 4 | Rout Location | **DFFR100**: Location of bead is fixed as shown. Bead will begin as outside edge profile ends. **DFFR200**: Placement is customer specified from outside edge of drawer front. *Minimum distance for placement is ¼" [6.4mm]. |

*For PRICING* *See Section G.10* in our current Wholesale Pricing Catalog.
Stile & Rail Face Routing Options - Start/Stop Patterns

**Stile & Rail Face Rout (SRFR)**

- SRFR 100, SRFR 600
- SRFR 800, SRFR 900
- OWSRFR 2100

**Rail Face Rout (RFR)**

- RFR 100, RFR 600
- RFR 800, RFR 900
- OWRFR 2100

**Stile Face Rout (SFR)**

- SFR 100, SFR 600
- SFR 800, SFR 900
- OWSFR 2100

**SRFR Cross Sectional Drawings**

- SRFR 100
- SRFR 600
- SRFR 800
- SRFR 900

**OWSRFR Cross Sectional Drawings**

- OWSFR 2100

*The doors above show a start/stop distance of ½” [12.7mm] from Stile & Rail joints for the SRFR patterns.*

---

**Stile & Rail Face Routing Option 200**

- SRFR 200
- RFR 200
- SFR 200

**SRFR Cross Section Drawing**

- SRFR 200

---

**Stile & Rail Face Routing Option 700**

- SRFR 700
- RFR 700
- SFR 700

**SRFR Cross Section Drawing**

- SRFR 700

---

**For PRICING**

See Section G.11 in our current Wholesale Pricing Catalog.
Stile & Rail Face Rout (SRFR)

**Design Options**

**Stile & Rail Face Routing Option 500**

<table>
<thead>
<tr>
<th>Stile &amp; Rail Face Rout (SRFR)</th>
<th>Rail Face Rout (RFR)</th>
<th>Stile Face Rout (SFR)</th>
</tr>
</thead>
<tbody>
<tr>
<td>SRFR 500</td>
<td>RFR 500</td>
<td>SFR 500</td>
</tr>
</tbody>
</table>

**SRFR Cross Section Drawing**

SRFR 500 V-Groove starts ¼" from edge of Stile & Rail profile.

---

**Ordering & Pricing Notes: Stile & Rail Face Rout (SRFR)**

**Ordering Guidelines**

1. **Order Forms**
   - Please use “Advanced Version” of the Door and/or Drawer Front Order Forms (E•Z Forms #2 and #3).

2. **Pricing**
   - Please see Section G.11 of our current Wholesale Pricing Catalog.

**Technical Notes: Stile & Rail Face Rout (SRFR)**

1. **Cabinet Door & Drawer Front Options (Chapter B)**
   - **Door Styles**
     - Stile and Rail Face Routing is only available on Door and Drawer Front Styles: 10, 1000, 1010, 1400, 1401, 1800, 1801, 3010, 3060L, 3060R, 40, 4040, 4043, 4044, 8000, 8010, 8050, 8050L and 8060R.

2. **Design Options (Chapter G)**
   - **SRFR Options**
     - SRFR options can only be used in conjunction with the SR100, with the exception of SRFR 500.
     - Please see Note 5 below.
   - **OWSRFR Options**
     - OWSRFR (“Old World” Stile & Rail Face Rout) options can only be used in conjunction with the SR195 “Old World” stile & rail profile.
   - **SRFR 100, SRFR 600, SRFR 800 & SRFR 900**
     - Standard Start/Stop positions for these SRFR options are either ½" [12.7mm], 1" [25.4mm], 1½" [38.1mm], 2" [50.8mm] or 2½" [63.5mm] from the Stile & Rail joints, the diagram at the top of the previous page depicts a ½" [12.7mm] start/stop position.
   - **SRFR 100**
     - The #816 mullion stock molding would be standard when ordering mullion doors.
   - **SRFR 500**
     - When ordering, the SR100 Stile & Rail profile is used on the stiles or rails that do not have the SRFR. You may choose from most any of the “Traditional” profiles shown in Section E.1 for the stiles and/or rails that have the SRFR.
     - Standard placement of the V-groove is ¼" [6.4mm] from where the Stile & Rail profile ends.
   - **SRFR 600**
     - The #956 mullion stock molding would be standard when ordering mullion doors.
   - **SRFR 700**
     - Minimum width for any center rail with SRFR 700 is 2½" [63.5mm].
   - **SRFR 800**
     - The #1398 mullion stock molding would be standard when ordering mullion doors.
   - **SRFR 900**
     - The #1269 mullion stock molding would be standard when ordering mullion doors.

3. **Sizes / Dimensions**
   - **Maximum Length**
     - Maximum length for a SRFR Options is 96" [2438.4mm].

---

**For PRICING**

See Section G.11 in our current Wholesale Pricing Catalog.
Design Options

Peg Insert Options

Available Round, Square or Diamond shaped with Face Grain or End Grain.

Button Pegs protrude from the face of the door as shown.

Pyramid Pegs protrude from the face of the door as shown.

Small Pyramid Pegs protrude from the face of the door as shown.

For PRICING See Section G.12 in our current Wholesale Pricing Catalog.
Decorative Inserts

Insert Patterns

Insert Patterns are used to identify the placement of Decorative Peg Inserts and Routed Face Option patterns. See notes on the following page for more information.

Peg Patterns for Corners

*Choose Round, Square or Diamond Pegs or Face Routs.

Peg Patterns on Rail at Center Stile

*Choose Round, Square or Diamond Pegs or Face Routs.

Peg Patterns on Stile at Center Rails

*Choose Round, Square or Diamond Pegs or Face Routs.

▶ For PRICING ◀ See Section G.12 in our current Wholesale Pricing Catalog.
These are examples of Insert Patterns with Peg Options used in varying door/wainscot designs. If you are ordering doors with multiple panels or wainscot you **must** specify whether you want Decorative Inserts at each stile/rail joint; **if yes**, you must also specify the Insert Pattern for each joint.

**Insert Pattern Examples**

<table>
<thead>
<tr>
<th>Style 10</th>
<th>Style 8000 Door with Round Peg</th>
</tr>
</thead>
<tbody>
<tr>
<td>Wainscot with Diamond Pegs</td>
<td>PPC101</td>
</tr>
<tr>
<td>PP102 PP102 PPC101 PP102</td>
<td>PPC100</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Style 8010 Door with Square Pegs</th>
</tr>
</thead>
<tbody>
<tr>
<td>PP100 PP100 PPC100 PPC100</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Style 10 Door with Square Pegs</th>
</tr>
</thead>
<tbody>
<tr>
<td>PPT105 PPT105</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Style 8000 Door with Round Peg</th>
</tr>
</thead>
<tbody>
<tr>
<td>PPC100</td>
</tr>
</tbody>
</table>

**Butterfly Insert Option**

<table>
<thead>
<tr>
<th>Butterfly Insert Option</th>
</tr>
</thead>
<tbody>
<tr>
<td>BI100 Butterfly Insert</td>
</tr>
<tr>
<td>(Face Grain)</td>
</tr>
</tbody>
</table>

**For PRICING**  
See Section G.12 in our current Wholesale Pricing Catalog.
### Decorative Peg Insert Option # | Description
--- | ---
DP100 | ⅜" Square Face Grain Pegs
DP200 | ⅜" Round Face Grain Pegs
DP300 | ½" Button Pegs
DP400 | ½" Square End Grain Pegs
DP500 | ⅜" Round End Grain Pegs
DP600 | ⅝" Square Flat Top Pyramid Pegs
DP700 | ¼" Square Face Grain Pegs
DP800 | ⅝" Square End Grain Pegs
DP900 | ⅜" Diamond Face Grain Pegs
DP1000 | ⅝" Diamond End Grain Pegs
DP1100 | ¾" Diamond Face Grain Pegs
DP1200 | ¾" Diamond End Grain Pegs
DP1300 | ½" Square Face Grain Pegs
DP1400 | ½" Square End Grain Pegs

| Decorative Peg Insert Option # | Description |
--- | ---
DP1500 | ⅜" Diamond Face Grain Pegs
DP1600 | ½" Diamond End Grain Pegs
DP1700 | ¾" Diamond Flat Top Pyramid Pegs
DP1800 | ¾" Square Flat Top Sm. Pyramid Pegs
DP1900 | ¾" Diamond Flat Top Sm. Pyramid
DP2000 | ½" Round Face Grain Pegs
DP2100 | ½" Round End Grain Pegs

### Face Routed Option # | Description
--- | ---
RF100 | Round Rout
RF200 | Square Rout
RF300 | Diamond Rout

### Butterfly Insert Option # | Description
--- | ---
BI100 | Butterfly Insert

### Technical Notes: Decorative Inserts

#### Convex / Concave Options (Chapter D)

1 Curved Products

The □ indicates options that are available for Curved Products. For ordering guidelines, see Chapter D.

#### Design Options (Chapter G)

**Insert Patterns**

Insert patterns are used to identify the placement of Decorative Peg Inserts and Routed Face Option patterns.

- PP & PPC are centered or equally spaced on the flat surface remaining between the stile & rail profile and the outside edge treatment.
- You may want to consider custom placement of pegs when applying to lazy susan (inside corner) doors that utilize a butt joint or 45° miter cuts to form the L-Shape (see Section F.6). These methods alter the width of one or both stiles where the two doors meet.

- PPT & PPTC are placed ⅛" [6.4mm] from the joint between the stile and the rail.

**Butterfly Insert BI100**

Standard grain direction on a Butterfly Insert is horizontal, with Face Grain material.

- When ordering, specify height placement from the top and/or bottom of the visible center panel to the center of the insert.
- Insert will be centered on the width of the visible center panel.
- Please submit placement drawings to our Customer Support Team.

A Center Panel Face Rout can run through or behind the BI100 Butterfly Insert for additional detailing. Please contact our Customer Support Team for more information.

Butterfly Insert is 1½" [38.1mm] wide x 1" [25.4mm] high.

A minimum of 1" [25.4mm] of flat space must be maintained on all sides of insert.

- For PRICING — See Section G.12 in our current Wholesale Pricing Catalog.
## Decorative Inserts

### General Information (Chapter A)

<p>| | | |</p>
<table>
<thead>
<tr>
<th></th>
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</thead>
<tbody>
<tr>
<td>1</td>
<td>Grain Direction</td>
<td>The grain on the Decorative Peg Insert will run in the same direction as the grain of the part into which it is inserted. Inserts will not be visible from the back of the product.</td>
</tr>
</tbody>
</table>

### Miscellaneous

<p>| | | |</p>
<table>
<thead>
<tr>
<th></th>
<th></th>
<th></th>
</tr>
</thead>
</table>
| 1 | Installation | Decorative Inserts are only available installed in a product.  
• When ordering Face Frames with inserts, the placement of the inserts may vary due to PPGC - Panel Plow Groove Cuts, if applicable, and pocket screw locations.  
• Approval drawings may be required prior to manufacturing your order. |
| 2 | Compatibility | Please refer to our website under: Resources / Technical Information for Stile & Rail and Outside Edge Profile Options. |
| 3 | Back to Back Doors | When ordering a decorative insert that protrudes from the face of the door and you have two doors that open back to back, you may want to consider the gap between those doors to allow for clearance when opening. |

### Wood Species Options (Chapter S)

<p>| | | |</p>
<table>
<thead>
<tr>
<th></th>
<th></th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>Wood Species</td>
<td>Due to their size, pegs are only available by wood species (ie: Alder, Birch, Cherry, etc.) and are not available in specific grades (ie: Natural/Standard, Select/Premium, etc.), or cuts (ie: Quarter Sawn, Rift Cut, etc.). Decorative Inserts are available in all wood species except DP300.</td>
</tr>
<tr>
<td>2</td>
<td>DP300</td>
<td>Only available in Cherry, Maple, Red Oak and Walnut wood species.</td>
</tr>
</tbody>
</table>
Outside Radius Corners drawings are drawn at full scale.

Example of a Style 40 door with a ¾" radius on the outside corners.

For PRICING  
See Section G.13 in our current Wholesale Pricing Catalog.
### Ordering & Pricing Notes: Outside Radius Corners

#### Ordering Guidelines

<p>| | |</p>
<table>
<thead>
<tr>
<th></th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Order Forms</strong></td>
<td>Please use “Advanced Version” of the Door and/or Drawer Front Order Forms (E·Z Forms #2 and #3).</td>
</tr>
<tr>
<td><strong>Pricing</strong></td>
<td>Please see Section G.13 of our current Wholesale Pricing Catalog.</td>
</tr>
</tbody>
</table>

#### Technical Notes: Outside Radius Corners

**Cabinet Door & Drawer Front Options (Chapter B)**

<p>| | |</p>
<table>
<thead>
<tr>
<th></th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Door Style Availability</strong></td>
<td>Outside radius corners are available on most Traditional, Contemporary, Old World and MDF/RTF doors &amp; drawer fronts.</td>
</tr>
<tr>
<td></td>
<td>Outside radius corners are available on Mitered door &amp; drawer fronts utilizing the MP600 / MP6000 Series of miter profiles.</td>
</tr>
<tr>
<td></td>
<td>• 1½” [38.1mm] wide mitered profiles can accept up to a ¾” [19.1mm] radius.</td>
</tr>
<tr>
<td></td>
<td>• Mitered profiles 2¼” [57.2mm] to 4½” [114.3mm] wide can accept up to a 1” [25.4mm] radius.</td>
</tr>
</tbody>
</table>

**Convex / Concave Options (Chapter D)**

<p>| | |</p>
<table>
<thead>
<tr>
<th></th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Convex / Concave</strong></td>
<td>Outside Radius Corners are not available on curved convex/concave products.</td>
</tr>
</tbody>
</table>

**Profile Options (Chapter E)**

<p>| | |</p>
<table>
<thead>
<tr>
<th></th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Applied Molding Outside Edge Profiles</strong></td>
<td>Not available with outside radius corners.</td>
</tr>
<tr>
<td><strong>MP700 and MP900 Series</strong></td>
<td>Outside radius corners are not an option.</td>
</tr>
</tbody>
</table>

**Sizes / Dimensions**

<p>| | |</p>
<table>
<thead>
<tr>
<th></th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Drawings Scale</strong></td>
<td>Outside Radius Corner drawings are drawn at full scale.</td>
</tr>
</tbody>
</table>

▶ For PRICING ◀ See Section G.13 in our current Wholesale Pricing Catalog.
Simulated Distressing Options

Simulated Distressing options are individually chosen in a Light or Heavy pattern and are placed randomly on the face of the product to give an aged appearance. The options available for Simulated Distressing are Screw Impressions, Nail Impressions, Wear Marks, Nicks, Wormholes, Cracks, Rasp Marks, Orbital Waves and Dents.

For PRICING See Section G.14 in our current Wholesale Pricing Catalog.
Renaissance Distressing is a “Look”

Unlike Simulated Distressing where you may pick or choose the type of distressing options you prefer, in ordering Renaissance Distressing you will find “all” of the options illustrated below.

Renaissance Distressing results in a more aged / or antique appearance with features being more pronounced than our “Heavy” Simulated Distressing.

For PRICING

See Section G.14 in our current Wholesale Pricing Catalog.
Distressing

### Simulated Distressing Options

<table>
<thead>
<tr>
<th></th>
<th>Light</th>
<th>Heavy</th>
</tr>
</thead>
<tbody>
<tr>
<td>Screw Impressions</td>
<td>SD10</td>
<td>SD11</td>
</tr>
<tr>
<td>Nail Impressions</td>
<td>SD20</td>
<td>SD21</td>
</tr>
<tr>
<td>Wear Marks</td>
<td>SD30</td>
<td>SD31</td>
</tr>
<tr>
<td>Nicks</td>
<td>SD40</td>
<td>SD41</td>
</tr>
<tr>
<td>Worm Holes</td>
<td>SD50</td>
<td>SD51</td>
</tr>
<tr>
<td>Cracks</td>
<td>SD60</td>
<td>SD61</td>
</tr>
<tr>
<td>Rasp Marks</td>
<td>SD70</td>
<td>SD71</td>
</tr>
<tr>
<td>Orbital Waves</td>
<td>SD80</td>
<td>SD81</td>
</tr>
<tr>
<td>Dents</td>
<td>SD90</td>
<td>SD91</td>
</tr>
</tbody>
</table>

### Ordering & Pricing Notes: “Simulated” Distressing

#### Ordering Guidelines
1. **Order Forms**
   - Applicable order forms will include space to indicate your chosen option(s).

#### Pricing
1. **Pricing**
   - Please see Section G.14 of our current Wholesale Pricing Catalog.

### Technical Notes: “Simulated” Distressing

#### Finish Options (Chapter R)

1. **Glazing**
   - Selecting a glaze to complement your finish will enhance the distressed detail. Please see Section R.3 for more information.

#### Material Options

1. **Product Availability**
   - All Simulated Distressing options are available on all WalzCraft products constructed from solid wood.
   - Simulated Distressing is not available on any product less than ¼” thick.
   - Products that are entirely or partially composed of thin veneers are not available with the following options on their veneer portions only: Wear Marks, Rasp Marks & Orbital Waves.
   - MDF & HDF products are only available with Wear Marks and Orbital Waves, as the other options have a tendency to fracture the MDF & HDF material.

#### Miscellaneous

1. **Placement**
   - Simulated Distressing options are randomly placed on the face of the product only.
2. **Intensity Options**
   - Light or Heavy intensity is available and refers to the quantity of marks applied to the product.
   - Intensity can be varied between options.
3. **Depth of Marks**
   - When applying distressing marks to different wood species, softer woods like Alder or Pine tend to be easier to distress more deeply than Maple or Hickory. WalzCraft is aware of this and tries to adjust the distressing technique to achieve the same look and depth of distressing regardless of species.

▶ For PRICING ▶ See Section G.14 in our current Wholesale Pricing Catalog.

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## Distressing

### Design Options

#### Ordering & Pricing Notes: Renaissance Distressing

<table>
<thead>
<tr>
<th>Ordering Guidelines</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Order Forms</strong></td>
</tr>
<tr>
<td><strong>Pricing</strong></td>
</tr>
</tbody>
</table>

#### Technical Notes: Renaissance Distressing

<table>
<thead>
<tr>
<th>Dealer Aid Options (Chapter T)</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Samples</strong></td>
</tr>
</tbody>
</table>

#### Design Options (Chapter G)

<table>
<thead>
<tr>
<th>1</th>
<th>Renaissance Distressing</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>A “Look” that gives an aged or antique appearance to solid wood components.</td>
</tr>
<tr>
<td></td>
<td>When ordering Renaissance Distressing you are choosing this “Look” as an entire package which includes all of the distressing patterns featured in the illustration on the previous page. Contrary to the way you order simulated distressing, these distressing options are not selected individually.</td>
</tr>
<tr>
<td></td>
<td>This “Look” is much more pronounced than simulated distressing.</td>
</tr>
<tr>
<td></td>
<td>Not an option with Veneered Flat Panels, MDF, Plywood Panels and some Moldings.</td>
</tr>
</tbody>
</table>

#### Finish Options (Chapter R)

<table>
<thead>
<tr>
<th>1</th>
<th>Glazing</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Selecting a glaze to compliment your finish will enhance the distressed detail. Please see Section R.3 for more information.</td>
</tr>
</tbody>
</table>

#### Material Options

<table>
<thead>
<tr>
<th>1</th>
<th>Product Availability</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Renaissance Distressing is only available on WalzCraft products constructed from solid wood. Some exclusions may apply.</td>
</tr>
</tbody>
</table>

#### Miscellaneous

<table>
<thead>
<tr>
<th>1</th>
<th>Placement</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Randomly placed on the face of the product and achieved by using tools such as an orbital sander, chisel, putty knife, razor, rasp, claw and hammer.</td>
</tr>
</tbody>
</table>

#### Wood Specie Options (Chapter S)

<table>
<thead>
<tr>
<th>1</th>
<th>Recommended Species</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>The following wood species are most suitable for Renaissance Distressing: Alder, Butternut, Cherry, Pine, Quarter Sawn Red or White Oak, Red Oak, Walnut and White Oak.</td>
</tr>
<tr>
<td></td>
<td>WalzCraft recommends Rustic, Ultra Rustic, and Value / Budget grade materials for Renaissance Distressing applications. These grade options allow the wood's natural characteristics to enhance the appearance of the door.</td>
</tr>
</tbody>
</table>

► For PRICING ◄ See Section G.14 in our current Wholesale Pricing Catalog.
### Ordering & Pricing Notes: TexGrain Distressing

**Ordering Guidelines**

<p>| | |</p>
<table>
<thead>
<tr>
<th></th>
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</thead>
<tbody>
<tr>
<td>1</td>
<td>Order Forms</td>
</tr>
</tbody>
</table>

**Pricing**

<p>| | |</p>
<table>
<thead>
<tr>
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<th></th>
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<tbody>
<tr>
<td>1</td>
<td>Pricing</td>
</tr>
</tbody>
</table>

### Technical Notes: TexGrain Distressing

**Cabinet Door & Drawer Front Options (Chapter B)**

<p>| | |</p>
<table>
<thead>
<tr>
<th></th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>Door and Drawer Front Style Availability</td>
</tr>
</tbody>
</table>

- Doors styles can include straight center stiles and/or rails. Example: Style 1010, 1010M, 8000, 8000M.
- Not available with door styles containing any veneer components, shaped rails, Mullions or louvers.

<p>| | |</p>
<table>
<thead>
<tr>
<th></th>
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</thead>
<tbody>
<tr>
<td>2</td>
<td>Application Location</td>
</tr>
</tbody>
</table>

**Notes Continued on Next Page...**

- For PRICING | See *Section G.14* in our current Wholesale Pricing Catalog.
### Distressing

#### Technical Notes: TexGrain Distressing...continued

#### Accent Component Options (Chapter O)

<p>| | |</p>
<table>
<thead>
<tr>
<th></th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td><strong>Product Compatibility</strong>&lt;br&gt;Available with stock size square legs/posts (O.3), custom size square legs/posts (O.4) and column wraps - square (O.9).&lt;br&gt;• TexGrain will be applied to all four sides. It will not be applied to the ends.</td>
</tr>
</tbody>
</table>

#### Cabinet Accessory Options (Chapter M)

<p>| | |</p>
<table>
<thead>
<tr>
<th></th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td><strong>TexGrain Distressing and Cabinet Accessory Option Availability</strong>&lt;br&gt;Only available on <strong>Style 170 Upper Cabinet valance with a D66 outside edge profile.</strong>&lt;br&gt;Only available on <strong>Style WVR210 Mortise &amp; Tenon Valance. See Profile notes for profile availability.</strong>&lt;br&gt;Only available on <strong>Style A Knick Knack Shelves with a D66 outside edge profile.</strong>&lt;br&gt;Only available with <strong>Model C and Model F</strong> Appliance Panels. See Profile notes for profile availability.&lt;br&gt;Available on Glued-Up Panels (GUP) &amp; Center Panels Only (CPO). See Profile notes for profile availability.</td>
</tr>
</tbody>
</table>

#### Convex / Concave Options (Chapter D)

<p>| | |</p>
<table>
<thead>
<tr>
<th></th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td><strong>Curved Products</strong>&lt;br&gt;TexGrain Distressing is not compatible with convex/concave products.</td>
</tr>
</tbody>
</table>

### Design Options (Chapter G)

#### Design Options (Chapter G)

<p>| | |</p>
<table>
<thead>
<tr>
<th></th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td><strong>Glass &amp; Wire Mesh</strong>&lt;br&gt;Designer Glass (G.1), Leaded Glass (G.2), and Wire Mesh (G.4) can be used in conjunction with TexGrain Distressing.</td>
</tr>
</tbody>
</table>

#### Drawer Box Options (Chapter H)

<p>| | |</p>
<table>
<thead>
<tr>
<th></th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td><strong>Drawer Boxes</strong>&lt;br&gt;Drawer boxes are not available with TexGrain Distressing.</td>
</tr>
</tbody>
</table>

#### Face Frame Options (Chapter J)

<p>| | |</p>
<table>
<thead>
<tr>
<th></th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td><strong>Face Frame Stock</strong>&lt;br&gt;Only available with the straight / square FS100 face frame stock (J.1).&lt;br&gt;Beveled and beaded face frame stock FS101, FS102, FS103, FS104, FS105, FS106, FS107 and FS108 from Section J.1 and Beaded Applied Molding from Section J.5 are not compatible with TexGrain Distressing.</td>
</tr>
</tbody>
</table>

#### Finish Options (Chapter R)

<p>| | |</p>
<table>
<thead>
<tr>
<th></th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td><strong>Finish Types</strong>&lt;br&gt;Available with a Natural / Clear Coat (no stain), Wiping Stains, Combination Stains, SolidTones and Solid-Tone Wood Grain finishes. See Chapter R for more information.</td>
</tr>
</tbody>
</table>

#### Functional Options (Chapter F)

<p>| | |</p>
<table>
<thead>
<tr>
<th></th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td><strong>Functional Options</strong>&lt;br&gt;TexGrain Distressing is available when using these Functional Options:&lt;br&gt;• Hinge Boring (F.1)&lt;br&gt;• Half Lap Edges (F.4)&lt;br&gt;• Joint Assembly Methods (F.3)&lt;br&gt;• Miscellaneous Joinery (F.2)&lt;br&gt;• Lazy Susan Door Joints (F.6)</td>
</tr>
</tbody>
</table>

#### Hand & Finger Pull Routs

<p>| | |</p>
<table>
<thead>
<tr>
<th></th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>2</td>
<td>TexGrain Distressing is only available with Finger Pull Routs FP100 and FP200 (F.7).</td>
</tr>
</tbody>
</table>
### Design Options

#### Distressing

**Technical Notes: TexGrain Distressing...continued**

#### Material Options

<table>
<thead>
<tr>
<th>1</th>
<th>Solid Wood &amp; MDF</th>
<th>TexGrain Distressing is only available on solid wood and MDF products.</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td></td>
<td>Not available with veneer products.</td>
</tr>
</tbody>
</table>

#### Miscellaneous

<table>
<thead>
<tr>
<th>1</th>
<th>Application Location</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td><strong>Traditional</strong> mortise &amp; tenon doors and drawer fronts will have distressing applied to the face of the panel, the face of the stiles and rails and the outside edge. The inside edge of the stiles and rails and the backs will have no distressing applied.</td>
</tr>
<tr>
<td></td>
<td><strong>Mitered</strong> and <strong>French Mitered</strong> doors and drawer fronts will have distressing applied to the face of the panel, the face and inside edge of the stiles and rails and the outside edge. The backs will have no distressing applied.</td>
</tr>
<tr>
<td></td>
<td><strong>Slab</strong> doors and drawer fronts will have distressing applied to the face and outside edge. The backs will have no distressing applied.</td>
</tr>
</tbody>
</table>

#### Molding Options (Chapter N)

| 1 | Moldings | Available with Crown moldings #1672, #1673 and #1915. |

#### Passageway Door Options (Chapter C)

<table>
<thead>
<tr>
<th>1</th>
<th>Passageway Door Style Availability</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Available with square door styles that have straight stiles and rails only. Example: <strong>Style 8505</strong>.</td>
</tr>
<tr>
<td></td>
<td>Door styles can include straight center stiles and/or rails. Example: <strong>Style 8500</strong>.</td>
</tr>
<tr>
<td></td>
<td>Not available with door styles containing any veneer components, shaped rails, Mullions or louvers.</td>
</tr>
</tbody>
</table>

#### Profile Options (Chapter E)

<table>
<thead>
<tr>
<th>1</th>
<th>Stile &amp; Rail Profiles</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Only available with the following Traditional stile &amp; rail profiles: <strong>SR100</strong>, <strong>SR104</strong>, and <strong>SR123 (E.1)</strong>.</td>
</tr>
<tr>
<td></td>
<td>Only available with the following Old World stile &amp; rail profiles: <strong>SR195 (E.3)</strong>.</td>
</tr>
<tr>
<td>2</td>
<td>Center Panel Profiles</td>
</tr>
<tr>
<td></td>
<td>Standard Center Panel profiles <strong>PR308-03</strong> and <strong>PR308-05</strong> can be used <strong>(E.12)</strong>.</td>
</tr>
<tr>
<td></td>
<td>Available with the <strong>RVSCP-PR324 (Reversed Solid Center Panel)</strong> profile <strong>(E.13)</strong>.</td>
</tr>
<tr>
<td></td>
<td>Old World Center Panel profiles <strong>OWPR508-03</strong> and <strong>OWPR508-05</strong> can be used <strong>(E.14)</strong>.</td>
</tr>
<tr>
<td>3</td>
<td>Outside Edge Profiles</td>
</tr>
<tr>
<td></td>
<td>Available with the <strong>D66</strong> outside edge profile only <strong>(E.15)</strong>.</td>
</tr>
</tbody>
</table>

#### Sizes / Dimensions

<table>
<thead>
<tr>
<th>1</th>
<th>Minimum Sizes</th>
<th>The same minimum sizes noted for the individual compatible products can be used.</th>
</tr>
</thead>
<tbody>
<tr>
<td>2</td>
<td>Maximum Size</td>
<td>The maximum width for any individual part is 35” [889.0mm]. This includes center panels, slab doors and drawer fronts, Glued-Up Panels, etc.</td>
</tr>
</tbody>
</table>

#### Wainscot Options (Chapter Q)

<table>
<thead>
<tr>
<th>1</th>
<th>Wainscot Panel Style Availability</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Available with wainscot panel styles that have straight stiles and rails only. Example: <strong>Style 10W</strong>.</td>
</tr>
<tr>
<td></td>
<td>Styles can include straight center stiles and/or rails. Example: <strong>Style 8000W</strong>.</td>
</tr>
<tr>
<td></td>
<td>Not available with styles containing any veneer components or shaped rails.</td>
</tr>
<tr>
<td>2</td>
<td>Tongue &amp; Groove Wainscot</td>
</tr>
<tr>
<td></td>
<td>Available with Tongue &amp; Groove wainscot molding #1665 only <strong>(Q.4)</strong>.</td>
</tr>
</tbody>
</table>

#### Wood Species Options (Chapter S)

<table>
<thead>
<tr>
<th>1</th>
<th>Wood Species</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Available in all grades and cuts of the following species: Alder, Cherry, Hickory, Mahogany, MDF-Raw, Pine, Poplar, Oak-Red, Oak-White and Walnut. Please submit requests for all other wood species to our Customer Support Team.</td>
</tr>
</tbody>
</table>

> For PRICING  See Section **G.14** in our current Wholesale Pricing Catalog.
## Ordering & Pricing Notes: Rotary Mill Mark Distressing

### Ordering Guidelines

<table>
<thead>
<tr>
<th></th>
<th>Order Forms</th>
<th>Applicable order forms will include space to indicate your chosen option(s).</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Pricing</td>
<td>Please see Section G.14 of our current Wholesale Pricing Catalog.</td>
</tr>
</tbody>
</table>

### Technical Notes: Rotary Mill Mark Distressing

#### Cabinet Door & Drawer Front Options (Chapter B)

<table>
<thead>
<tr>
<th></th>
<th>Door and Drawer Front Style Availability</th>
<th>Available with square door and drawer front styles with traditional mortise &amp; tenon construction that have straight stiles and rails, and door styles consisting of solid slabs. Example: Style 10, 1270, 34SQA, etc.</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Doors styles can include straight center stiles and/or rails. Example: Style 1010, 8000.</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Not available with door styles containing any veneer components, shaped rails, mullions or louvers.</td>
<td></td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th></th>
<th>Application Location</th>
<th>See Miscellaneous notes for distressing locations.</th>
</tr>
</thead>
</table>

Notes Continued on Next Page
## Design Options

### Distressing

#### Technical Notes: Rotary Mill Mark Distressing...continued

**Accent Component Options (Chapter O)**

1. **Accent Component Options Availability**
   
   Not available with Accent Components.

**Cabinet Accessories Options (Chapter M)**

1. **Cabinet Accessory Options Availability**
   

**Convex / Concave Options (Chapter D)**

1. **Curved Products**
   
   Rotary Mill Mark Distressing is not compatible with convex/concave products.

**Design Options (Chapter G)**

1. **Glass & Wire Mesh**
   
   Designer Glass (G.1), Leaded Glass (G.2) and Wire Mesh (G.4) can be used in conjunction with Rotary Mill Mark Distressing.

**Drawer Box Options (Chapter H)**

1. **Drawer Boxes**
   
   Drawer boxes are not available with Rotary Mill Mark Distressing.

**Face Frame Options (Chapter J)**

1. **Face Frame Stock**
   
   Only available with the straight/square FS100 face frame stock (J.1).
   
   Beveled and beveled face frame stock FS101, FS102, FS103, FS104, FS105, FS106, FS107 and FS108 from Section J.1 and Beaded Applied Molding from Section J.5 are not compatible with Rotary Mill Mark Distressing.

2. **Assembled & RTA Face Frames**
   
   Assembled and RTA face frames (J.2) are available with Rotary Mill Mark Distressing only when using square face frame stock FS100 (J.1). All face frame configurations are available (J.2).

3. **Square / Tapered Feet**
   
   Only available with square foot option SFO100 (J.3).

4. **Miscellaneous Joinery**
   
   Available with all Miscellaneous Joinery options shown in Section J.4.

5. **Inset / Pre-Fit Doors**
   
   Inset / Pre-Fit doors and drawer fronts (J.6) are available with Rotary Mill Mark Distressing.

6. **Cabinet Fillers**
   
   Only available with cabinet filler FLR100 (J.8).

**Finish Options (Chapter R)**

1. **Finish Types**
   
   Available with the following finish types from Chapter R: Wiping, Spray No Wipe and Combination stains, SolidTone® WoodGrain and Glaze (Dry Wiped, Solvent Wiped and Feathered methods only).

2. **Seal Sanding**
   
   The seal sanding process could potentially expose raw wood at random places across the wood’s surface due to the Rotary Mill Mark Distressing process raising the grain fibers.

**Functional Options (Chapter F)**

1. **Functional Options**
   
   Rotary Mill Mark Distressing is available when using these Functional Options:
   
   - Hinge Boring (F.1)
   - Miscellaneous Joinery (F.2)
   - Joint Assembly Methods (F.3)
   - Half Lap Edges (F.4)
   - Lazy Susan Door Joints (F.6)

2. **Hand & Finger Pull Routs**
   
   Rotary Mill Mark Distressing is only available with Finger Pull Routs FP100 and FP200 (F.7).

**Material Options**

1. **Solid Wood**
   
   Rotary Mill Mark Distressing is only available on solid wood.
   
   Not available with veneer products.

**Miscellaneous**

1. **Application Location**
   
   **Traditional** mortise & tenon doors and drawer fronts will have Rotary Mill Mark Distressing applied to the face of the center panel and the face of the stiles and rails only. The outside edges, inside edge of the stiles and rails and the backs will have no Rotary Mill Mark Distressing applied.

   **Slab** doors and drawer fronts will have Rotary Mill Mark Distressing applied to the face only. Outside edges and backs will have no Rotary Mill Mark Distressing applied.

---

For PRICING See Section G.14 in our current Wholesale Pricing Catalog.

© WalzCraft (Phone) 1-800-237-1326 6:00AM - 4:30PM CST (24 Hour Fax) 1-608-781-3667
Distressing  Design Options

| Technical Notes: Rotary Mill Mark Distressing...continued |

### Molding Options (Chapter N)

<p>| | |</p>
<table>
<thead>
<tr>
<th></th>
<th></th>
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</thead>
<tbody>
<tr>
<td>1</td>
<td>Moldings</td>
</tr>
<tr>
<td>2</td>
<td>Solid Wood Refacing Stock</td>
</tr>
</tbody>
</table>

### Passageway Door Options (Chapter C)

<p>| | |</p>
<table>
<thead>
<tr>
<th></th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>Passageway Door Style Availability</td>
</tr>
<tr>
<td></td>
<td></td>
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<tr>
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</tr>
</tbody>
</table>

### Profile Options (Chapter E)

<p>| | |</p>
<table>
<thead>
<tr>
<th></th>
<th></th>
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</thead>
<tbody>
<tr>
<td>1</td>
<td>Stile &amp; Rail Profiles</td>
</tr>
<tr>
<td>2</td>
<td>Center Panel Profiles</td>
</tr>
<tr>
<td>3</td>
<td>Outside Edge Profiles</td>
</tr>
</tbody>
</table>

### Sizes / Dimensions

<p>| | |</p>
<table>
<thead>
<tr>
<th></th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>Thickness</td>
</tr>
<tr>
<td>2</td>
<td>Minimum Sizes</td>
</tr>
<tr>
<td>3</td>
<td>Maximum Size</td>
</tr>
</tbody>
</table>

### Wainscot Options (Chapter Q)

<p>| | |</p>
<table>
<thead>
<tr>
<th></th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>Wainscot Panel Style Availability</td>
</tr>
<tr>
<td>2</td>
<td>Tongue &amp; Groove Wainscot</td>
</tr>
</tbody>
</table>

### Wood Species Options (Chapter S)

<p>| | |</p>
<table>
<thead>
<tr>
<th></th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>Wood Species</td>
</tr>
</tbody>
</table>

For PRICING See Section G.14 in our current Wholesale Pricing Catalog.
<table>
<thead>
<tr>
<th>Design Options</th>
<th>Your Notes Page</th>
</tr>
</thead>
<tbody>
<tr>
<td>1-800-237-1326</td>
<td>WalzCraft®</td>
</tr>
<tr>
<td></td>
<td><a href="http://www.WalzCraft.com">www.WalzCraft.com</a></td>
</tr>
</tbody>
</table>
### Ordering & Pricing Notes: Laser Engraving

#### Ordering Guidelines

<p>| | |</p>
<table>
<thead>
<tr>
<th></th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>Order Forms</td>
</tr>
<tr>
<td></td>
<td>Please contact our Customer Support Team with your “Laser Engraving” requests.</td>
</tr>
<tr>
<td>2</td>
<td>Ordering Information</td>
</tr>
<tr>
<td></td>
<td>Images need to be submitted in one of the following formats: EPS (vector art preferred), high resolution JPEG or TIF files. (JPEG and TIF files must be at least 600 DPI.)</td>
</tr>
<tr>
<td></td>
<td>Due to variations in image designs, we will provide you with a CAD drawing and a price quote.</td>
</tr>
<tr>
<td></td>
<td>An approval signature to proceed will be required before an order can be placed.</td>
</tr>
</tbody>
</table>

#### Pricing

<p>| | |</p>
<table>
<thead>
<tr>
<th></th>
<th></th>
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<tbody>
<tr>
<td>1</td>
<td>Pricing</td>
</tr>
<tr>
<td></td>
<td>Please see Section G.15 of our current Wholesale Pricing Catalog.</td>
</tr>
</tbody>
</table>

### Technical Notes: Laser Engraving

#### General Information (Chapter A)

<p>| | |</p>
<table>
<thead>
<tr>
<th></th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>Sanding</td>
</tr>
<tr>
<td></td>
<td>The face of the product will be sanded to 220 grit prior to engraving. <em>Additional sanding after engraving is not recommended.</em></td>
</tr>
</tbody>
</table>

#### Sizes / Dimensions

<p>| | |</p>
<table>
<thead>
<tr>
<th></th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>Maximum Size</td>
</tr>
<tr>
<td></td>
<td>Maximum part size for any image is 24&quot; wide x 36&quot; high.</td>
</tr>
</tbody>
</table>

#### Wood Specie Options (Chapter S)

<p>| | |</p>
<table>
<thead>
<tr>
<th></th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>Recommended Species</td>
</tr>
<tr>
<td></td>
<td>The following wood species are most suitable for laser engraving: Alder, Cherry, Maple, Red Birch and Walnut.</td>
</tr>
<tr>
<td></td>
<td>• Please submit your requests for all other wood species to our Customer Support Team.</td>
</tr>
</tbody>
</table>

► For PRICING ► See Section G.15 in our current Wholesale Pricing Catalog.
**Add a profile to customize stock for use as Fillers, Countertop Edging and Casing or Base Moldings.**

### SRP100  
**Stile & Rail Profiled Stock (SRP)**

- **SRP100**
  - Traditional Stile & Rail Profiled Stock shown *with* a Panel Plow Groove Cut (PPGC).
- **SRP100-NPC** (No Panel Plow Groove Cut)
  - Traditional Stile & Rail Profiled Stock shown *without* a Panel Plow Groove Cut (PPGC).
- **SRP100-GRF** (Cut for Glass)
  - Traditional Stile & Rail Profiled Stock shown *with* a GRF Cut (Cut for Glass).

### CPP100  
**Center Panel Profiled Stock (CPP)**

- **PR306-19**
  - Traditional Center Panel Profiled Stock shown *with* a Relief Cut.
- **CPP100-NRC** (No Relief Cut)
  - Traditional Center Panel Profiled Stock shown *without* a Relief Cut.

### PS100  
**Profiled Stock (PS)**

- **MJ3**
- **PS100**
  - Use PS100 when applying a Miscellaneous Joinery option to one straight line long edge, or when combining one or more Joinery Options and/or Profiles on the same piece.
- **D97**
- **SR107**

### AP100  
**Accent Profiled Stock (AP)**

- **AP01**
- **AP02**
- **AP03**

### OEP100  
**Outside Edge Profiled Stock (OEP)**

- **D15**
- **F=Face/Front**
- **L=Left**
- **R=Right**
- **B=Back**

**For PRICING**  
See Section **G.16** in our current Wholesale Pricing Catalog.
# Design Options

### Profiled Stock

#### Ordering & Pricing Notes: Profiled Stock

<table>
<thead>
<tr>
<th>1</th>
<th>Order Forms</th>
<th>Please use Face Frame Stock Order Form (E•Z Form #9).</th>
</tr>
</thead>
<tbody>
<tr>
<td>1 Pricing</td>
<td>Please see Section G.16 of our current Wholesale Pricing Catalog.</td>
<td></td>
</tr>
</tbody>
</table>

#### Technical Notes: Profiled Stock

### Finish Options (Chapter R)

1. **Profile Placement**
   - Profiled Stock will be stained and sealed on two sides and all edges, and top coated on the face and all edges.

### Design Options (Chapter G)

#### Part # SRP100

- Traditional, Old World-Traditional, Mitered and Old World-Mitered profiles are available as follows:
  - With a center Panel Plow Groove Cut (PPGC). Order using part #SRP100.
  - Without a center Panel Plow Groove Cut (PPGC). Order using part #SRP100-NPC.
  - With a GRF Cut (cut for glass). Order using part #SRP100-GRF.
  - Designed for use with ⅛" glass and rubber retainer. See Section B.12 for more information.

- Series MP600 / MP6000 Mitered Stile & Rail Stock is available in width dimensions up to 6" [152.4mm].
- Series MP700 & MP900 Mitered Stile & Rail Stock is only available in the widths shown in Sections E.10 & E.11.

#### Part # CPP100

- Available with Center Panel Profiles shown in Section E.12. Can be ordered “with” or “without” the relief cut on back side.
  - When ordering with the relief cut, please use part #CPP100.
  - When ordering without the relief cut, please use part #CPP100-NRC (no relief cut).

#### Part # PS100

- Profiles can only be applied to the 2 long edges.
  - Available with Outside Edge Profiles, Center Panel Profiles and Stiles & Rail Profiles as defined in above notes, when more than one profile and/or joinery option is needed on the same piece.
  - Applied to one straight line edge only.

#### Part # AP100

- Only available with Accent Profiles AP01, AP02 or AP03 shown on preceding page.
  - Applied to one straight line edge only.
  - Available on Solid Wood and MDF only.

#### Part # OEP100

- Available with Outside Edge Profiles shown in Section E.15.
  - Not available with Applied Molding Edges.
  - Applied to one straight line edge only.
  - For solid wood stock with square edges, please order FS100 found in Section J.1.

### Profile Options (Chapter E)

#### Part # SRP100

1. **Profile Placement**
   - Please see OE1P100 for placement of Profiles and/or Joinery Options for Profiled stock, and reference F=Face / Front, B=Back, L=Left or R=Right when ordering. The “Ends” cannot be profiled.

### Sizes / Dimensions

#### Thickness

**OEP100:** Available in ½” [12.7mm], ¾” [19.1mm] and 1” [25.4mm] thicknesses.
- ½” [12.7mm] thickness only available with D7, D32, D33.

**CPP100, SRP100, PS100:** Available in ¾” [19.1mm] and 1” [25.4mm] thicknesses.

**AP100:** Available in ⅝” [15.9mm], ¾” [19.1mm] and 1” [25.4mm] thicknesses.

For thicknesses other than those listed, please contact our Customer Support Team.

#### Width

**9” [228.6mm] Maximum Width:** WalzCraft makes every attempt to produce these parts from one solid piece of wood. Due to lumber availability and/or wood species, widths under 9” [228.6mm] may need to be made from two or more edge glued pieces. For widths over 9” [228.6mm], please refer to our GUPFS product found in Section M.16.

#### Length

**Available in 8’ [2438.4mm] Lengths, Cut-to-Length and Random Lengths.**

- The minimum length for Cut-to-Length pieces is 3’ [91.4mm].
- Random Length sizes vary between 36” - 96” [914.4mm - 2438.4mm]. When measured, we round down to the next nearest ½ foot. Minimum quantity of 200 lineal feet.
- Solid wood profiled stock has a standard length of up to 96” [2438.4mm]. Lengths greater than 8’ [2438.4mm] are subject to availability. Please note that the choice of wood species and grade can impact the availability of lengths greater than 8’ [2438.4mm].
What is Grain and Color Coordination?

“Grain and Color Coordination” allows you to choose the level of matching done between wood veneer components adjacent to one another.

The options for Grain and Color Coordination are as follows:
1. None
2. Continuous Grain Match - No Sequential Grain Match (CGM-NO-SGM)
3. Continuous Grain Match - With Sequential Grain Match (CGM-WITH-SGM)

Note: The default option for grain and color coordination will be Option #1: None, but upon request, WalzCraft will manufacture wood veneer components where special attention is paid to the grain and color of adjacent products. See following pages for more information on each option.

Grain and Color Coordination Terminology

Sheet: Refers to a piece of veneer, or to a piece of veneer that has been pressed onto a core material, that products such as doors, drawer fronts, fillers, valances and end panels are cut from. WalzCraft stocks 4’x8’ sheets for basic veneer products, but also works with vendors to obtain sheets of various sizes when projects require them.

Product: Refers to veneered items such as doors, drawer fronts, fillers, valances and end panels. Products are cut from sheets.

Adjacent: “Next to”. A veneer product is adjacent to another veneer product when the installed position in a completed project places one edge of a product within a short distance, usually a few millimeters, from one edge of another product. Adjacent products can be above, below, left or right relative to another product.

Continuous Grain Match (CGM): Refers exclusively to the matching of grain in the direction of the grain. The most common application for CGM is a door with a drawer front above it, with the grain direction being vertical on both products. CGM is also very commonly used for banks of drawer fronts when the grain is vertical.

Sequential Grain Match (SGM): Refers exclusively to the matching of grain across the grain. The most common application for SGM is a pair of doors with vertical grain, and the intent is to have grain that looks very similar on both the left hand and right hand doors. SGM is also very commonly used in cabinet layouts across multiple doors.

Standard or Reconstituted Veneer Products

WalzCraft’s Grain and Color Coordination options are most effective on veneer products that are Rift Sliced (Oaks), Straight Grain and Quarter Sliced. The relative straight grained appearance of all these cuts make Grain and Color Coordination options very desirable. Even Plain Sliced veneer can benefit greatly from using Grain and Color Coordination options, especially when the specie exhibits a strong grain pattern with definite cathedrals. Rotary Cut veneers benefit the least because the Rotary grain pattern sometimes lacks definition.

- EBT201 is the only Edgeband Treatment Option available for Grain and Color Coordination when using standard wood veneer. See Section B.10.
- EBT201-R is the only Edgeband Treatment Option available for Grain and Color Coordination when using Reconstituted wood veneer. See Section B.11.
- Additional custom engineering charges will be applied. To inquire, please contact our Customer Support Team.
- Drawings and order details may be emailed to: customersupport@WalzCraft.com
- Grain and Color Coordination products can only be shipped with the following packaging methods: PM6, PM7, PM8, PM9, PM11, PM12. Please see Section A.3 for more information on packaging methods.
Wood veneer products will be produced with no attention paid to grain and color coordination.
- This is the most basic and therefore the least expensive grain and color coordination option.
- Grain direction can be standard (see Section A.4), all vertical or all horizontal.
- Products from the same order may be cut from multiple sheets of material. Without an effort to coordinate the color and grain, adjacent products will not have a consistent appearance.
- Grain does not flow smoothly between adjacent products and color differences can be very noticeable.

Example of Option #1: None
In this example, the grain and color coordination option that was chosen is #1 - None. The grain direction for the project is vertical. Since there is no attention paid to grain and color coordination, the eight Style 60 doors and drawer fronts ended up being cut from three different sheets of material, and this will often result in apparent grain and color differences. This becomes very apparent when the choice is vertical grain.

Style 60 Doors and Drawer Fronts Configuration

For PRICING See Section G.17 in our current Wholesale Pricing Catalog.
Option #2: Continuous Grain Match - No Sequential Grain Match

A defined group of wood veneer products will be cut from the same sheet of material, and the WalzCraft CAD and Production teams will work together to ensure that there is a Continuous Grain Match (CGM) between adjacent panels in the length of the grain. There will be no attention paid to Sequential Grain Match (SGM) across the grain.

- **Option #2 requires that WalzCraft must view a sketch or drawing of the project layout to accurately determine material requirements, so we can maintain grain match between adjacent products.**
  - When submitting sketches or drawings to WalzCraft, please submit a plan view, elevation view of each wall, and elevation view of islands and/or peninsulas.
  - This option ensures that adjacent products in the length of the grain will have a Continuous Grain Match (CGM).
  - Since SGM is not addressed, grain is not guaranteed to flow smoothly across the grain to adjacent panels.
  - Grain direction must be all vertical or all horizontal.
  - Materials are not restricted to 4’x8’ sheet sizes.
  - Procurement of special materials may add extra “Wait Time” days.
  - Sheet sizes are dependent upon material availability which varies by species and grade.
  - More costly than Option #1.

**Example of Option #2: Continuous Grain Match - No Sequential Grain Match (Vertical Grain)**

In this example, the grain and color coordination option that was chosen is **#2 - Continuous Grain Match - No Sequential Grain Match.** The grain direction for the project is vertical. Since all eight Style 60 doors and drawer fronts ended up being cut from the same sheet of material, most grain color issues are minor. Also, since CGM has been carefully watched, the correct vertical grain match has been attained. However, since no attention was paid to SGM, there may be some visible grain character differences when comparing adjacent panels from left to right across the grain.

![Continuous Grain Match - Vertical Grain](image)

**Style 60 Doors and Drawer Fronts Configuration (Vertical Grain)**

Option #2 notes continued on next page...
Example of Option #2: Continuous Grain Match - No Sequential Grain Match (Horizontal Grain)
In this example, the grain and color coordination option that was chosen is #2 - Continuous Grain Match - No Sequential Grain Match. The grain direction for the project is horizontal. Since all eight Style 60 doors and drawer fronts ended up being cut from the same sheet of material, most grain color issues are minor. Also, since CGM has been carefully watched, the correct horizontal grain match has been attained. However, since no attention was paid to SGM, there may be some visible grain character differences when comparing adjacent panels from top to bottom across the grain.

Style 60 Doors and Drawer Fronts Configuration (Horizontal Grain)
A defined group of wood veneer products will be cut from the same sheet of material, and the WalzCraft CAD and Production teams will work together to ensure that there is a Continuous Grain Match (CGM) between adjacent panels in the length of the grain, and a Sequential Grain Match (SGM) across the grain. This attention to grain control may extend to multiple sheets if the Sequential Grain Match (SGM) involves a distance greater than a single sheet width.

- **Option #3** requires that WalzCraft must view a sketch or drawing of the project layout to accurately determine material requirements, so we can maintain grain match between adjacent products.
  - When submitting sketches or drawings to WalzCraft, please submit a plan view, elevation view of each wall, and elevation view of islands and/or peninsulas.
  - This is the highest level of grain and color coordination that WalzCraft offers for wood veneer products.
  - This option ensures that adjacent products in the length of the grain will have a Continuous Grain Match (CGM), and that panels in the width of the grain will have a Sequential Grain Match (SGM).
  - Grain direction must be all vertical or all horizontal.
  - Materials are not restricted to 4’x8’ sheet sizes.
  - Procurement of special material may add extra “Wait Time” days.
  - Sheet sizes are dependent upon material availability which varies by species and grade.
  - More costly than Options #1 and #2.

**Example of Option #3: Continuous Grain Match - With Sequential Grain Match (Vertical Grain)**

In this example, the color and grain coordination option that was chosen is **#3 - Continuous Grain match - With Sequential Grain Match**. The grain direction for the project is vertical. Since all eight Style 60 doors and drawer fronts ended up being cut from the same sheet of material, most of the grain color issues are minor. Also, since CGM has been carefully watched, the correct vertical grain match has been attained. In addition, since attention was paid to SGM, there are no grain character differences when comparing adjacent panels from left to right across the grain. Note that a sheet format of 75”x32” was used to attain the required sequential match. This is the highest level of grain and color coordination that WalzCraft offers.

**Option #3 notes continued on next page...**
Example of Option #3: Continuous Grain Match - With Sequential Grain Match (Horizontal Grain)

In this example, the color and grain coordination option that was chosen is **#3 - Continuous Grain Match - With Sequential Grain Match**. The grain direction for the project is horizontal. Since all eight Style 60 doors and drawer fronts ended up being cut from the same sheet of material, most of the grain color issues are minor. Also, since CGM has been carefully watched, the correct horizontal grain match has been attained. In addition, since attention was paid to SGM, there are no grain character differences when comparing adjacent panels from top to bottom across the grain. Note that a sheet format of 32”x108” was used to attain the required sequential match. This is the highest level of grain and color coordination that WalzCraft offers.

### Option #3: Continuous Grain Match - With Sequential Grain Match

**Style 60 Doors and Drawer Fronts Configuration (Horizontal Grain)**
Example of Plan View and Elevations Required for Options #2 and #3

Plan View

Exhaust Fan

Free Standing Range

Elevation A

For PRICING: See Section G.17 in our current Wholesale Pricing Catalog.
Grain and Color Coordination - Veneer

Example of Plan View and Elevations Required for Options #2 and #3...continued

- Elevation B
  - Sink
  - Free Standing Refrigerator

- Elevation C

- Elevation D

► For PRICING ► See Section G.17 in our current Wholesale Pricing Catalog.
Once the Grain and Color Coordination layout has been established for the doors and drawer fronts, it becomes very important to keep track of which surface is the face and which surface is the back. Proper orientation is required as the product moves through the plant and also when the customer receives the items for installation.

- In an effort to help clarify face and grain orientation, WalzCraft has added a die-stamped reference number to these products which will match the reference number from the quote/order acknowledgements and CAD drawings that WalzCraft provides.
- WalzCraft stamps this reference number into the bottom of these products to help eliminate guesswork during production and installation.
- When oriented properly, this ¼” high reference number will be on the bottom edge of the product (towards the right end) and when read correctly the product will be face up.
- Die-Stamped reference numbers will only be used with Grain and Color Coordination Options #2 and #3.
- If you have any questions or concerns with Grain and Color Coordination products, please contact our Customer Support Team.

Example of Reference Numbers from WalzCraft Paperwork

<table>
<thead>
<tr>
<th>Ref#</th>
<th>Qty</th>
<th>Style</th>
<th>Width</th>
<th>Height</th>
</tr>
</thead>
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<td>1</td>
<td>60*</td>
<td>38.78125</td>
<td>7.875</td>
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<tr>
<td>1.3</td>
<td>1</td>
<td>60*</td>
<td>38.78125</td>
<td>11.0625</td>
</tr>
</tbody>
</table>

Continuous grain
* See CAD drawing

Example Drawer Bank
Design Options

Square/Tapered Foot Options

Examples: Raised Panel Doors with Tapered Foot Option (TFO200)

- TFO200
- 2¼” wide stiles
- SR100
- Length of Foot = 3½”
- Taper Start Point = 0”
- Taper width = ¾”

Style 10 Door Shown

Style 8020 Door Shown

Tapered Foot Options - TFO100

2¼” [57mm]

A) Length of Foot

B) Taper Start Point

C) Taper Width

1½” [38mm]

Shown with foot length of 3½” [88.9mm], taper start point of ¾”, and taper width of ¾” [19.1mm].

Tapered Foot Options - TFO200

2¼” [57mm]

A) Length of Foot

B) Taper Start Point

C) Taper Width

1½” [38mm]

Shown with foot length of 3½” [88.9mm], taper start point of 0”, and taper width of ¾” [19.1mm].

For PRICING — See Section G.18 in our current Wholesale Pricing Catalog.
Square Foot Option - SFO100

Shown with foot length of 3⅜" [88.9mm].

Ordering & Pricing Notes: Square/Tapered Foot Options

Ordering Guidelines

1 Order Forms
   Please use Door Order Form (E•Z Form #2).
   Denote SFO or TFO option in Special Instructions column on order form.
   Fax your drawings along with your order forms to our Customer Support Team or email drawings to:
   customersupport@WalzCraft.com.

2 Ordering Information
   Specify Length of Foot: Typical lengths for this application are 3⅜" [88.9mm] or 4" [101.6mm].
   Taper Start Point (TFO100): Please denote dimension from bottom of door panel, as shown in the illustration on previous page.
   • Note: Taper start point for TFO200 is fixed at 0".
   Taper Width (TFO100, TFO200): Remaining flat dimension will vary with stile width.

Pricing

1 Pricing
   Please see Section G.18 of our current Wholesale Pricing Catalog.

Technical Notes: Square/Tapered Foot Options

Cabinet Door & Drawer Front Options (Chapter B)

1 Available Door Styles
   The Square and Tapered Foot options are available with all traditional mortise & tenon constructed raised and flat panel doors from Sections B.1 and B.3.

2 Location
   These options are available on the left and right stiles only.

Profile Options (Chapter E)

1 Stile & Rail Profiles
   Only available with the SR100 stile & rail profile.

2 Outside Edge Profiles
   Only available with the D7 outside edge profile.

Sizes / Dimensions

1 Door Panel Height
   When applying the Square or Tapered Foot options to a door panel, the door height must include the length of the foot, as shown in the Style 10 illustrated on previous page.

2 Width of Foot
   The width of the foot at the Taper Start Point will be equal to the overall stile width.

3 Standard S/R Width
   Standard S/R width for traditional mortise & tenon constructed doors is 2⅛" [57.2mm].

➤ For PRICING ➤ See Section G.18 in our current Wholesale Pricing Catalog.
A **Faux Cut** is a dado groove that simulates a gap between two doors or drawer fronts. Applied horizontally or vertically, this groove allows you to install one large door or drawer front while giving the appearance of two smaller doors or drawer fronts.

---

### Important Dimensions

- **Without Faux Cut**
- **With Faux Cut**

**Example:** Style 8000 door shown without and with Faux Cut. Horizontal dado simulates the look of two Style 10* drawer fronts.

**Example:** Style 1010 door shown without and with Faux Cut. Vertical dado simulates the look of two Style 10 doors.

---

### Faux Cut Options

#### Faux Cut - FX01
- \( \frac{1}{8}'' \times \frac{1}{8}'' \) dado with square edges.
- Used with D7 outside edge profile.

#### Faux Cut - FX02
- \( \frac{1}{8}'' \times \frac{1}{16}'' \) dado with \( \frac{1}{16}'' \) radius edges.
- Used with D33 outside edge profile.

---

**For PRICING** See Section G.19 in our current Wholesale Pricing Catalog.
## Faux Cut

### Ordering & Pricing Notes: Faux Cut

#### Ordering Guidelines

1. **Order Forms**
   Please use "Door and/or Drawer Front Order Forms (E-Z Forms #2 and #3)."

2. **Required Information**
   Fax your drawing with all relative dimensions, along with your order forms, to our Customer Support Team or email drawings to: customersupport@WalzCraft.com.

3. **Faux Cut Placement**
   WalzCraft has six ways to specify the placement of a Faux Cut:
   - Centered on center rail.
   - Centered on center stile.
   - Distance from left edge of product to left edge of Faux Cut.
   - Distance from top edge of product to top edge of Faux Cut.
   - Centered horizontally on product.
   - Centered vertically on product.

#### Pricing

1. **Pricing**
   Please see Section G.19 of our current Wholesale Pricing Catalog.

### Technical Notes: Faux Cut

#### Cabinet Door & Drawer Front Options (Chapter B)

1. **Door & Drawer Front Styles**
   **Faux Cut FX01** - Available with all:
   - Traditional and French Mitered raised and flat panel door and drawer front styles.
   - Veneered Style 60 doors and drawer fronts.
   - High pressure laminate Style 2224 doors and drawer fronts.
   - 34SQA* and 100SQE* slab drawer fronts.

   **Faux Cut FX02** - Available with all:
   - Traditional and French Mitered raised and flat panel door and drawer front styles.
   - 34SQA* and 100SQE* slab drawer fronts.

#### Finish Options (Chapter R)

1. **Finishing**
   Available with all WalzCraft standard finish options.

2. **3D Laminate**
   Not available with 3D Laminate (RTF).

### General Information (Chapter A)

1. **Non-Standard Part Sizes**
   All standard and non-standard part size rules apply. See Section A.5 for more information.

2. **Ready to Assemble**
   Not available Ready to Assemble (RTA).

### Material Options

1. **Material**
   **Faux Cut FX01** can be applied to solid wood and raw MDF as well as veneer and high pressure laminate slabs with an MDF core.
   **Faux Cut FX02** can be applied to solid wood and raw MDF only.

### Profile Options (Chapter E)

1. **Outside Edge Profiles**
   **Faux Cut FX01**: Only available with a D7 outside edge profile applied to perimeter of door and/or drawer front.
   - This Faux Cut will produce a dado with square edges that simulates the D7 edge.

   **Faux Cut FX02**: Only available with a D33 outside edge profile applied to perimeter of door and/or drawer front.
   - This Faux Cut will produce a dado with radius edges that simulates the D33 edge.

### Sizes / Dimensions

1. **Faux Cut Size**
   The Faux Cut produces a dado groove that is ¼" wide x ¼" deep [3.2mm x 3.2mm].

2. **Thickness**
   Faux Cut is available on doors and drawer fronts that are ¾" [19.1mm] and 1" [25.4mm] thick.
<table>
<thead>
<tr>
<th>Design Options</th>
<th>Your Notes Page</th>
</tr>
</thead>
<tbody>
<tr>
<td>1-800-237-1326</td>
<td><a href="http://www.WalzCraft.com">www.WalzCraft.com</a></td>
</tr>
</tbody>
</table>
Design Options

Accent Recessed Applied Moldings

Accent Recessed Applied Moldings

Accent Recessed Applied Moldings - Molding Insert Options

Accent Recessed Applied Moldings - Outside Edge Options

► For PRICING ► See Section G.20 in our current Wholesale Pricing Catalog.
### Accent Recessed Applied Moldings

#### Ordering & Pricing Notes: Accent Recessed Applied Moldings

**Ordering Guidelines**

1. **Order Forms**
   - Please use the Door and/or Drawer Front Order Forms (E•Z Forms #2 and #3).

2. **Ordering Information**
   - To order, simply follow the step by step instructions listed below:
     1. Choose the applied molding you would like recessed into your slab door or drawer front.
     2. Select the wood type for your molding.
     3. Specify which edge will receive the Accent Recessed Applied Molding, as viewed from the face.
        - Top (T), Bottom (B), Left (L) or Right (R)
     4. Determine the **Start Point** for the Accent Recessed Applied Molding groove from the outside edge.
        - Note: All other dimensions are fixed as shown below.

   ![Diagram of Accent Recessed Applied Molding]

   - **Customer Specified Start Point**
   - **Groove Dimensions**: ½” [12.8mm] width, 9/32” [7.4mm] depth.

3. **Pricing**
   - Please see **Section G.20** of current Wholesale Pricing Catalog.

---

### Technical Notes: Accent Recessed Applied Pricing

**Cabinet Door & Drawer Front Options (Chapter B)**

1. **Door Styles**
   - Available with:
     - Style 1270/1270* Doors & Drawer Fronts
     - Style 34SQ(A) and 100SQE* Drawer Fronts

---

### Design Options (Chapter G)

1. **Placement**
   - The Accent Recessed Applied Molding rout must follow the grain direction of door or drawer front.
   - The edge receiving the Accent Recessed Applied Molding must be specified as either Top (T), Bottom (B), Left (L) or Right (R), as viewed from the face.
   - Determine the **Start Point** for the Accent Recessed Applied Molding groove from the outside edge.

2. **Approval Drawings**
   - Approval drawings may be required prior to manufacturing your order.

---

### Molding Options (Chapter N)

1. **Applied Moldings**
   - Available with applied moldings #238, #808, #809, #831, #1901.

---

### Profile Options (Chapter E)

1. **Outside Edge Profile**
   - Available with outside edge profiles D7, D18, D32 and D33.

---

### Sizes / Dimensions

1. **Groove Dimensions**
   - The groove width, depth and shape are fixed.
   - The groove width is ½” [12.8mm] and the groove depth is 9/32” [7.4mm].

2. **Minimum Dimension**
   - The **Start Point** dimension must be a minimum of ⅝” [15.9mm].

3. **Thickness**
   - Only available with ¾” [19.1mm] and 1” [25.4mm] thick products.