



**Basic
Cabinet
Box
Components**

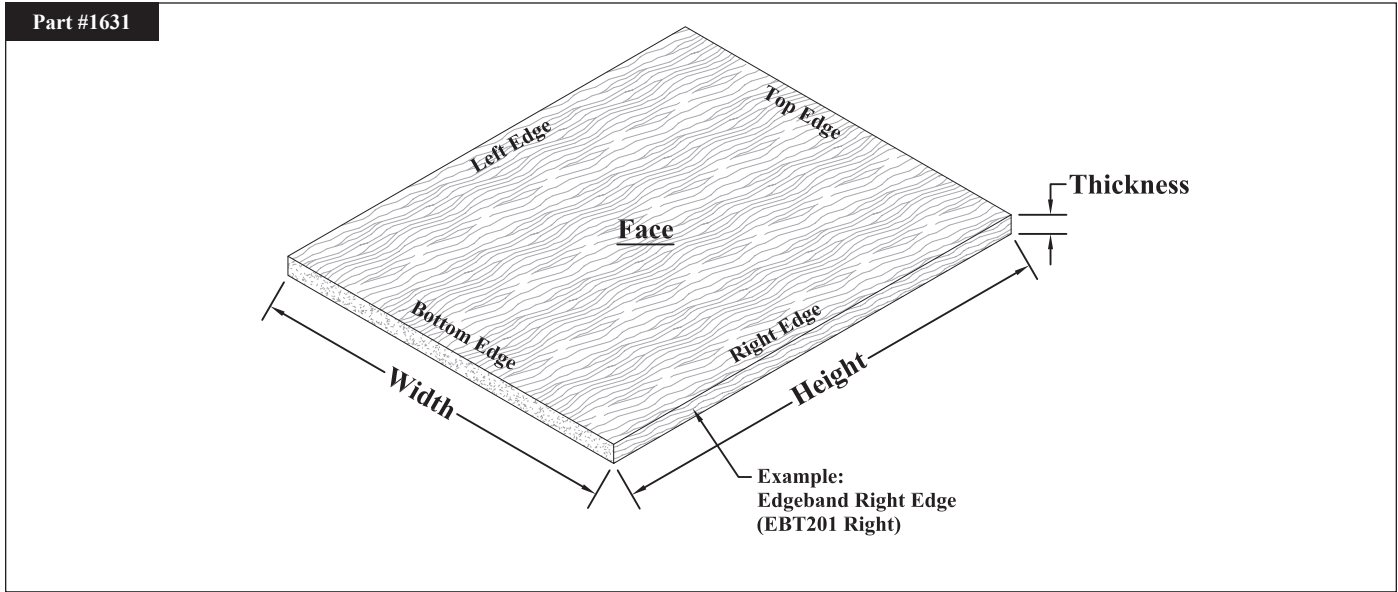
&

**Customized
Cabinet
Box
Components**

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Basic Cabinet Box Components



Ordering & Pricing Notes: Basic Cabinet Box Components

Ordering Guidelines		
1	Order Forms	Please use <i>Sheet Goods Order Forms (E•Z Forms #8, #8.1, #8.2)</i> .
		Use part #1631 for basic cabinet box components.
		Email your drawings and order forms to our Customer Support Team at customersupport@WalzCraft.com , or you can fax them to 1-608-781-3667.
2	Ordering Information	Order Forms/Drawings should include: <ul style="list-style-type: none"> • Component materials. • Overall width and height, as well as thickness of the component. • Edgeband material, option and location should be noted in the <i>Special Instructions</i> column on the order form. <ul style="list-style-type: none"> ◦ Reference location as follows: Top (T), Bottom (B), Left (L) or Right (R), viewing the panel from the face (<i>see above</i>).
Pricing		
1	Pricing	Please see <i>Section L.1</i> of our current Wholesale Pricing Catalog .

Technical Notes: Basic Cabinet Box Components

Cabinet Box Component Options (Chapter L)		
1	Basic Cabinet Box Components	Basic components will consist of cabinet parts that require no additional machining. <ul style="list-style-type: none"> • These components may be used as cabinet sides, backs, tops, floors, partitions, shelves, etc.
2	Edgebanding	Basic components in plywood, custom pressed material, and melamine are available with edgeband treatment option EBT201 . <ul style="list-style-type: none"> • Edgebanding is machine applied to core material with sheeting on the face and back.
		Basic components in raw MDF are available with edgeband treatment option EBT102 . <ul style="list-style-type: none"> • Maple veneer edgebanding is machine applied to a raw MDF panel, no veneer on face or back.
		<div> <div> <div>Varies</div> <div>EBT201</div> </div> <div> <div>1/32" [0.5mm]</div> <div>EBT102</div> </div> </div> <p>When applying edgeband material to a custom pressed panel or a cabinet box component, the finished thickness of the panel must be 3/4" thick or less.</p> <ul style="list-style-type: none"> • When custom pressing, we recommend using 1/16" core material to achieve a nominal 3/4" finished thickness.

Continued on next page...

► For PRICING ► See Section L.1 in our current Wholesale Pricing Catalog.

Technical Notes: Basic Cabinet Box Components...continued**Finish Options (Chapter R)**

1	Components	The face and back of wood veneer components are available in any of our finish options from Sections R.1, R.2 and R.3 .
2	Edges	Wood veneer edgbanding applied to Standard Plywood or Custom Pressed wood veneer components is available finished. <ul style="list-style-type: none"> • Unfinished edgbanding will be applied to unfinished component prior to finishing. • During the finishing process, only the edges with edgbanding will be finished along with the face and/or back of the component. • Raw edges may receive over spray, but will not be considered a finished edge.
		Maple veneer edgbanding applied to raw MDF is available finished (Primed Only for Painting only). <ul style="list-style-type: none"> • Unfinished edgbanding will be applied to unfinished component prior to finishing. • During the finishing process, only the edges with edgbanding will be finished along with the face and/or back of the component. • Raw edges may receive over spray, but will not be considered a finished edge.
		Wood veneer edgbanding applied to UV Coated Maple Plywood components is available finished. <ul style="list-style-type: none"> • Please note that an entire roll of wood veneer edgbanding material must be ordered. • The whole roll of edgbanding material will be finished prior to applying it to the component. • Any leftover pre-finished edgband material will be shipped with the order.
		Maple veneer edgbanding applied to Pre-Primed Plywood is available finished (Primed Only for Painting only). <ul style="list-style-type: none"> • Please note that an entire roll of Maple veneer edgbanding material must be ordered. • The whole roll of edgbanding material will be finished prior to applying it to the component. • Any leftover pre-finished edgband material will be shipped with the order.

Material Options

1	Component Material	Basic cabinet box components are available in the following materials: <ul style="list-style-type: none"> • Standard Plywood (MDF Core, Veneer Core, Combi-Core) - Section K.1 • UV Coated Maple Veneer Core Plywood - Section K.1 • Pre-Primed Veneer Core Plywood - Section K.1 • Melamine - Section V.4 • Raw MDF - Section K.1 • Custom Pressed Material - Section K.3 <ul style="list-style-type: none"> ◦ Wood Veneer - Section K.1, K.2 ◦ 3D Laminate (RTF) - Section V.1 ◦ High Pressure Laminate (HPL) - Section V.3 ◦ Decorative Laminate Veneer (DLV) - Section V.2
	Edgeband Material	Standard Plywood products utilize matching wood veneer edgbanding. <ul style="list-style-type: none"> • Limited wood species availability. See Section K.4. • For finished edgbanding, see Finish Options notes.
		UV Coated Maple Plywood utilizes wood veneer edgbanding or matching PVC edgbanding. <ul style="list-style-type: none"> • Limited wood species availability. See Section K.4. • For finished edgbanding, see Finish Options notes.
		Pre-Primed Plywood utilized Maple veneer edgbanding. <ul style="list-style-type: none"> • For finished edgbanding, see Finish Options notes.
		Melamine products utilize matching PVC edgbanding.
		Raw MDF products utilize Maple veneer edgbanding. <ul style="list-style-type: none"> • For finished edgbanding, see Finish Options notes.
		Custom Pressed wood veneer products utilize matching wood veneer edgbanding. <ul style="list-style-type: none"> • Limited wood species availability. See Section K.4. • For finished edgbanding, see Finish Options notes.
		Custom Pressed 3D Laminate (RTF) products utilize matching PVC edgbanding.
		Custom Pressed HPL products utilize matching PVC or Laminate edgbanding.
		Custom Pressed DLV products utilize matching DLV edgbanding.

Sizes/Dimensions

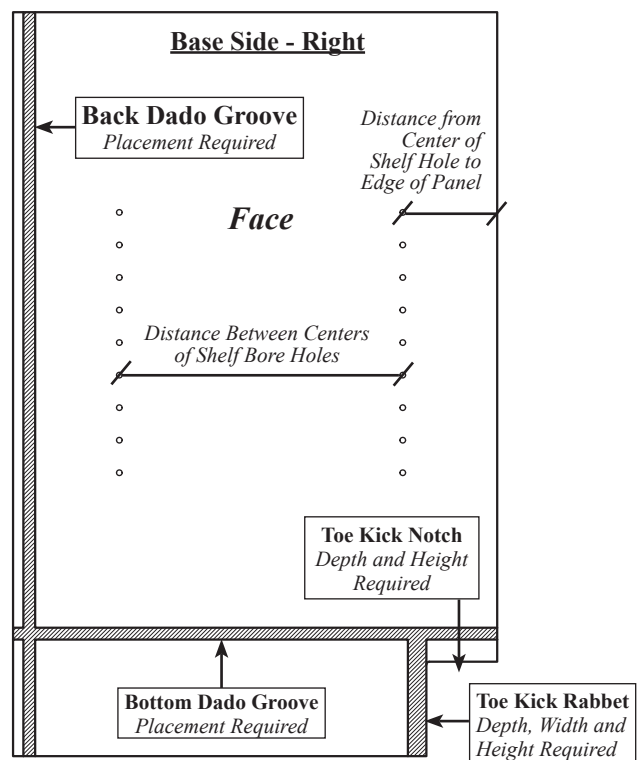
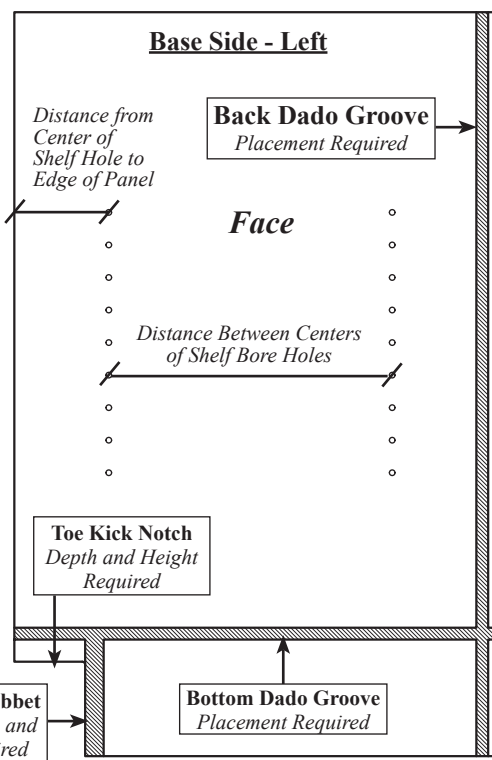
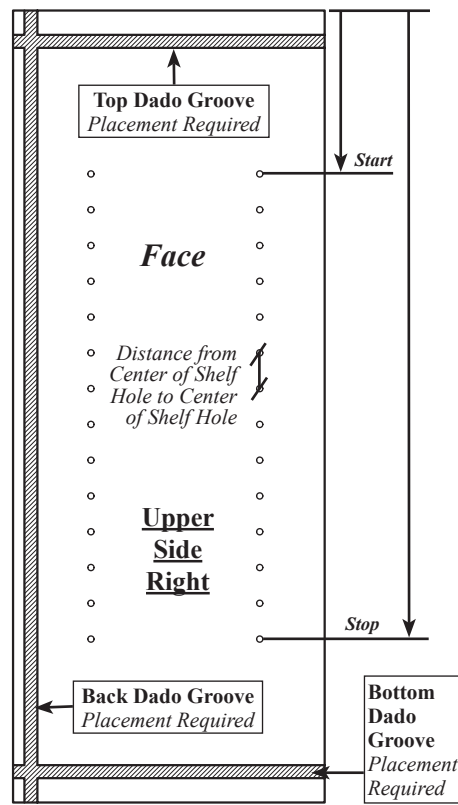
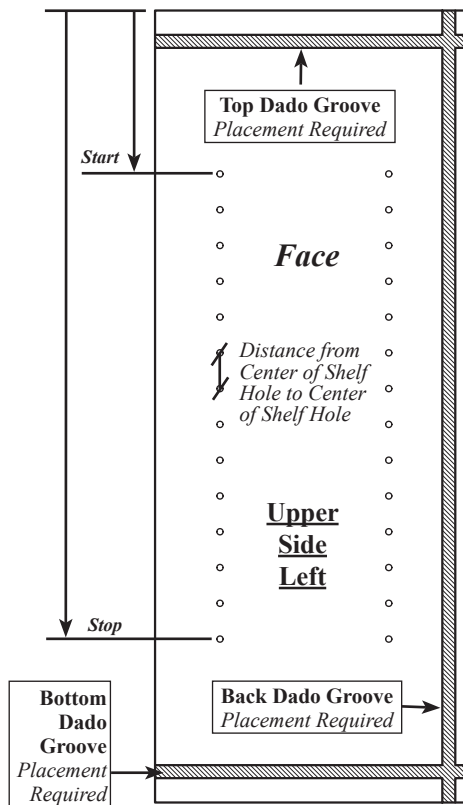
1	Panel Thicknesses	See Chapter K and Chapter V for exact material thicknesses and tolerances.
2	Edgebanding	The minimum size for a cabinet box component with edgebanding is 3" x 3" [76.2mm x 76.2mm]. <ul style="list-style-type: none"> • Sizes below minimum may be available, but additional charges will apply. • Please submit your requests to our Customer Support Team.

Basic Cabinet Box Components - END

► For PRICING ► See Section L.1 in our current Wholesale Pricing Catalog.

Complex (Customized) Cabinet Box Components

Part #1631



► For PRICING ► See Section L.2 in our current Wholesale Pricing Catalog.

Dado Width Disclaimer


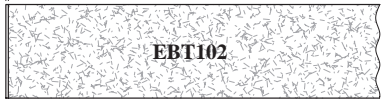
- When choosing to apply a dado to a cabinet component, you must always be aware of the finished thickness of the part that's being inserted into the dado.
- All material thicknesses come with a +/- tolerance, meaning the thickness could fluctuate as much as 0.5mm.
- Adding finish to your part will also increase the overall thickness.
- The width of your dado should always be slightly wider than the finished material thickness.
- WalzCraft recommends setting your dado width after measuring your part's finished thickness.

Ordering & Pricing Notes: Complex (Customized) Cabinet Box Components**Ordering Guidelines**

1	Order Forms	Please use <i>Sheet Goods Order Forms (E•Z Forms #8, #8.1, #8.2)</i> .
		Use part #1631 for complex cabinet box components.
		Email your drawings and order forms to our Customer Support Team at customersupport@WalzCraft.com , or you can fax them to 1-608-781-3667.
2	Drawings Required	Order Forms/Drawings should include the following information for the machining operations noted here, as well as any additional customization needed (<i>see examples on previous page</i>): <ul style="list-style-type: none"> • Component materials. • Overall width and height, as well as thickness of the component. • All dado groove widths and depths and the placement of each dado groove from edge of panel. • Shelf bore hole information: <ul style="list-style-type: none"> ◦ Position of holes from the edge of the end panel. ◦ Depth and diameter of holes. ◦ Start and stop points of holes from the top of the panel to the center of the holes. • Depth, width and height for toe kick rabbet. • Depth and height for toe kick notch. • Edgeband location should be noted as follows: Top (T), Bottom (B), Left (L) or Right (R), viewing panel from face.
Pricing		
1	Pricing	Please see <i>Section L.2</i> of our current Wholesale Pricing Catalog .

L

Technical Notes: Complex (Customized) Cabinet Box Components**Cabinet Box Component Options (Chapter L)**

1	Customized Cabinet Box Components	Complex (Customized) components will consist of cabinet parts that require additional machining operations <ul style="list-style-type: none"> • Operations may include dados, shelf bore holes, toe kick notches, etc. • These components may be used as cabinet sides, backs, tops, floors, partitions, shelves, etc.
2	Toe Kick Notch	When ordering cabinet end panels with a toe kick notch, WalzCraft refers to the notch from the point of view of an assembled cabinet with a toe kick recess. For WalzCraft to correctly cut the notch to your specifications, please indicate depth x height.
3	Edgebanding	Complex components in plywood, custom pressed material and melamine are available with edgeband treatment option EBT201 . <ul style="list-style-type: none"> • Edgebanding is machine applied to core material with sheeting on the face and back.
		Complex components in raw MDF are available with edgeband treatment option EBT102 <ul style="list-style-type: none"> • Maple veneer edgebanding is machine applied to a raw MDF panel, no veneer on face or back.
		<div style="display: flex; justify-content: space-around; align-items: center;"> <div style="text-align: center;"> <p>→ ← Varies</p>  <p>EBT201</p> </div> <div style="text-align: center;"> <p>→ ← 1/32" [0.5mm]</p>  <p>EBT102</p> </div> </div> <p>When applying edgeband material to a custom pressed panel or a cabinet box component, the finished thickness of the panel must be 3/4" thick or less.</p> <ul style="list-style-type: none"> • When custom pressing, we recommend using 1/16" core material to achieve a nominal 3/4" finished thickness.

Continued on next page...► For PRICING ► See Section **L.2** in our current Wholesale Pricing Catalog.

Technical Notes: Complex (Customized) Cabinet Box Components...continued**Finish Options (Chapter R)**

1	Components	The face and back of wood veneer components are available in any of our finish options from Sections R.1, R.2 and R.3 .
2	Edges	<p>Wood veneer edgebanding applied to Standard Plywood or Custom Pressed wood veneer components is available finished.</p> <ul style="list-style-type: none"> • Unfinished edgebanding will be applied to unfinished component prior to finishing. • During the finishing process, only the edges with edgebanding will be finished along with the face and/or back of the component. • Raw edges may receive over spray, but will not be considered a finished edge. <p>Maple veneer edgebanding applied to raw MDF is available finished (Primed Only for Painting only).</p> <ul style="list-style-type: none"> • Unfinished edgebanding will be applied to unfinished component prior to finishing. • During the finishing process, only the edges with edgebanding will be finished, along with the face and/or back. • Raw edges may receive over spray, but will not be considered a finished edge. <p>Wood veneer edgebanding applied to UV Coated Maple Plywood components is available finished.</p> <ul style="list-style-type: none"> • Please note that an entire roll of wood veneer edgebanding material must be ordered. • The whole roll of edgebanding material will be finished prior to applying it to the component. • Any leftover pre-finished edgeband material will be shipped with the order.

Finish Options (Chapter R)...continued

2	Edges	<p>Maple veneer edgebanding applied to Pre-Primed Plywood is available finished (Primed Only for Painting only).</p> <ul style="list-style-type: none"> • Please note that an entire roll of Maple veneer edgebanding material must be ordered. • The whole roll of edgebanding material will be finished prior to applying it to the component. • Any leftover pre-finished edgeband material will be shipped with the order.
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Material Options

1	Component Material	<p>Basic cabinet box components are available in the following materials:</p> <ul style="list-style-type: none"> • Standard Plywood (MDF Core, Veneer Core, Combi-Core) - Section K.1 • UV Coated Maple Veneer Core Plywood - Section K.1 • Pre-Primed Veneer Core Plywood - Section K.1 • Melamine - Section V.4 • Raw MDF - Section K.1 • Custom Pressed Material - Section K.3 <ul style="list-style-type: none"> ◦ Wood Veneer - Section K.1, K.2 ◦ 3D Laminate (RTF) - Section V.1 ◦ High Pressure Laminate (HPL) - Section V.3 ◦ Decorative Laminate Veneer (DLV) - Section V.2
	Edgeband Material	<p>Standard Plywood products utilize matching wood veneer edgebanding.</p> <ul style="list-style-type: none"> • Limited wood species availability. See Section K.4. • For finished edgebanding, see Finish Options notes. <p>UV Coated Maple Plywood utilizes wood veneer edgebanding or matching PVC edgebanding.</p> <ul style="list-style-type: none"> • Limited wood species availability. See Section K.4. • For finished edgebanding, see Finish Options notes. <p>Pre-Primed Plywood utilized Maple veneer edgebanding.</p> <ul style="list-style-type: none"> • For finished edgebanding, see Finish Options notes. <p>Melamine products utilize matching PVC edgebanding.</p> <p>Raw MDF products utilize Maple veneer edgebanding.</p> <ul style="list-style-type: none"> • For finished edgebanding, see Finish Options notes. <p>Custom Pressed wood veneer products utilize matching wood veneer edgebanding.</p> <ul style="list-style-type: none"> • Limited wood species availability. See Section K.4. • For finished edgebanding, see Finish Options notes. <p>Custom Pressed 3D Laminate (RTF) products utilize matching PVC edgebanding.</p> <p>Custom Pressed HPL products utilize matching PVC or Laminate edgebanding.</p> <p>Custom Pressed DLV products utilize matching DLV edgebanding.</p>

Sizes/Dimensions

1	Panel Thicknesses	See Chapter K and Chapter V for exact material thicknesses and tolerances.
2	Shelf Bore Holes	Available in 5mm and 1/4" diameters only.
3	Edgebanding	<p>The minimum size for a cabinet box component with edgebanding is 3" x 3" [76.2mm x 76.2mm].</p> <ul style="list-style-type: none"> • Sizes below minimum may be available, but additional charges will apply. • Please submit your requests to our Customer Support Team.

Complex Cabinet Box Components - END

► **For PRICING** ► See **Section L.2** in our current Wholesale Pricing Catalog.