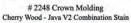
N









2258 Crown Molding Cherry Wood - Honey Wiping Stain



1346 Crown Molding Maple Wood - Eggshell SolidTone®

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N

Molding Options

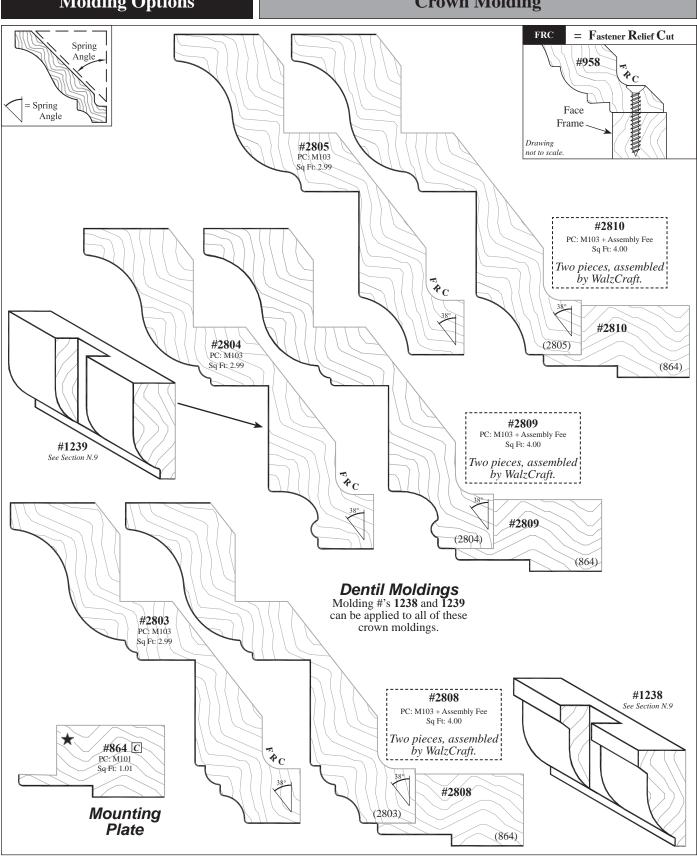






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FRC = Fastener Relief Cut. **C** = Available for Convex/Concave products. ★ = Available with 3D Laminate/RTF.

Crown Molding Molding Options The #2795 Crown Molding is designed to accept these Spring moldings: #829, #809, #810, Angle #238, #239, #831 or #832 moldings, for use as Dentil Dentil Moldings. Molding Angle #2795 PC: M101 Sq Ft: 2.80 #2806 PC: M101 + Assembly Fee Sq Ft: 3.81 Two pieces, assembled by WalzCraft. #829 See Section N.9 #2806 (2795)(864)#2599 PC:M101 Sq Ft: 2.94 #2255 Accepts PC:M103 Sq Ft. 3.52 21/4" Inserts Section 0.5 **Accent Moldings** The #1741 and #1928 moldings can be used by themselves or applied as an accent to crown molding. #3125 PC:M103 Sa Ft: 5.66 #1928 PC:M102 Sq Ft: .72 #1741 PC:M101 Sq Ft: .72

► For PRICING ► See Section N.1 in our current Wholesale Pricing Catalog.

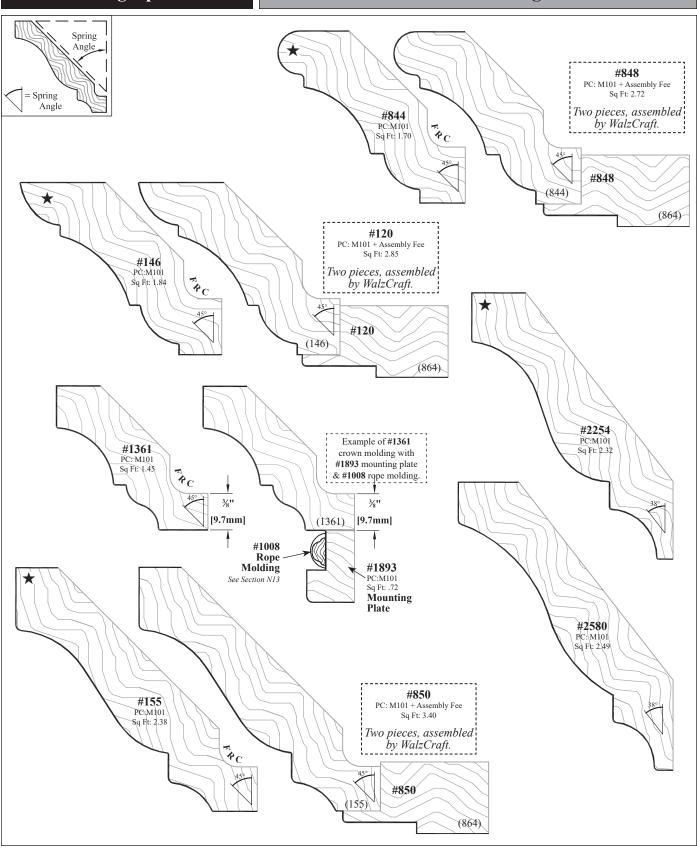
C = Available for Convex/Concave products.



FRC = Fastener Relief Cut.



★ = Available with 3D Laminate/RTF.



► For PRICING ► See Section N.1 in our current Wholesale Pricing Catalog.

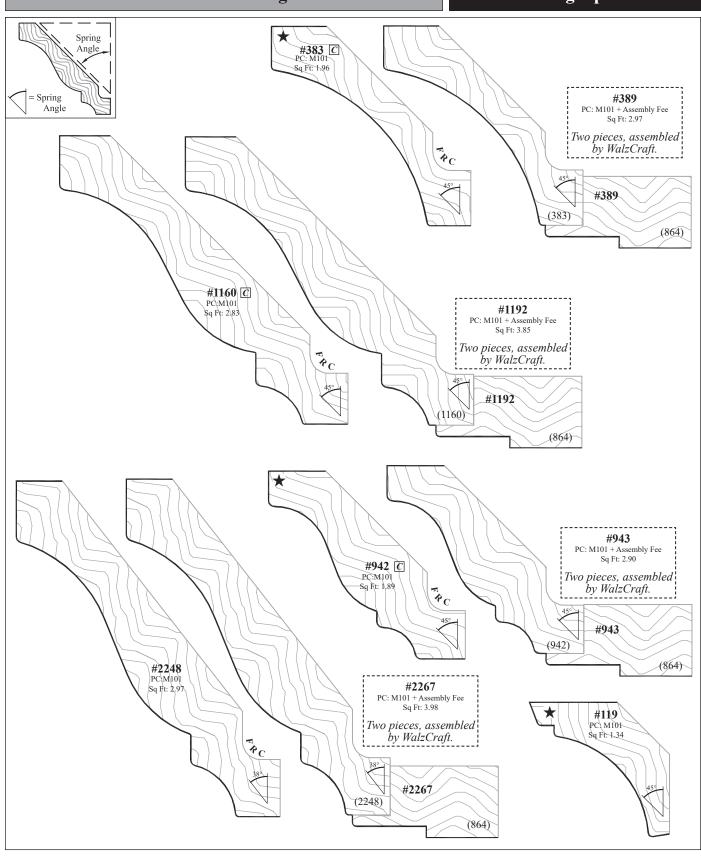
 \boxed{C} = Available for Convex/Concave products.

★ = Available with 3D Laminate/RTF.

FRC = Fastener Relief Cut.

Crown Molding

Molding Options



► For PRICING ► See Section N.1 in our current Wholesale Pricing Catalog.

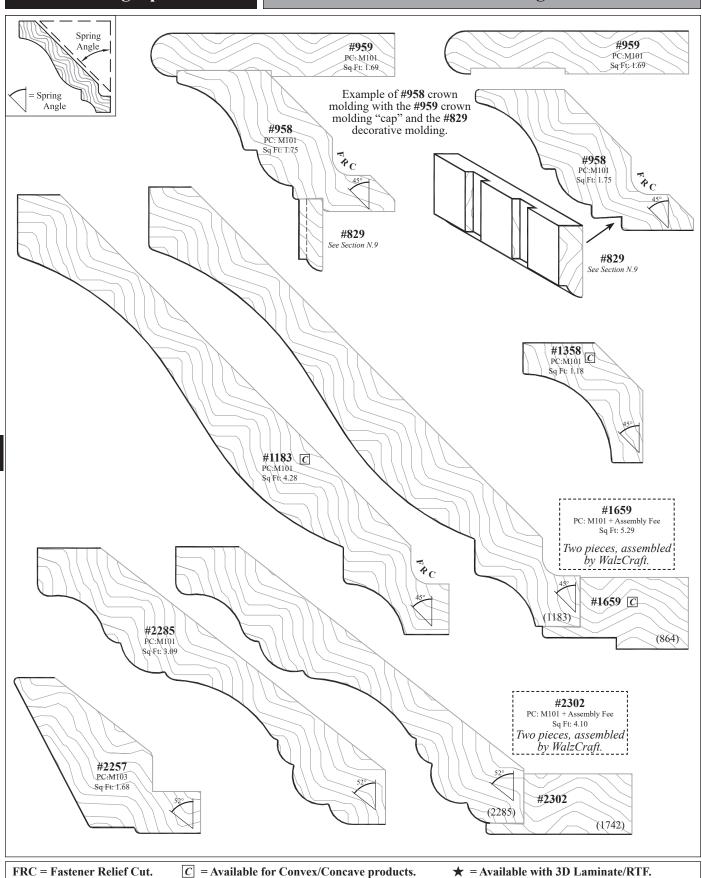
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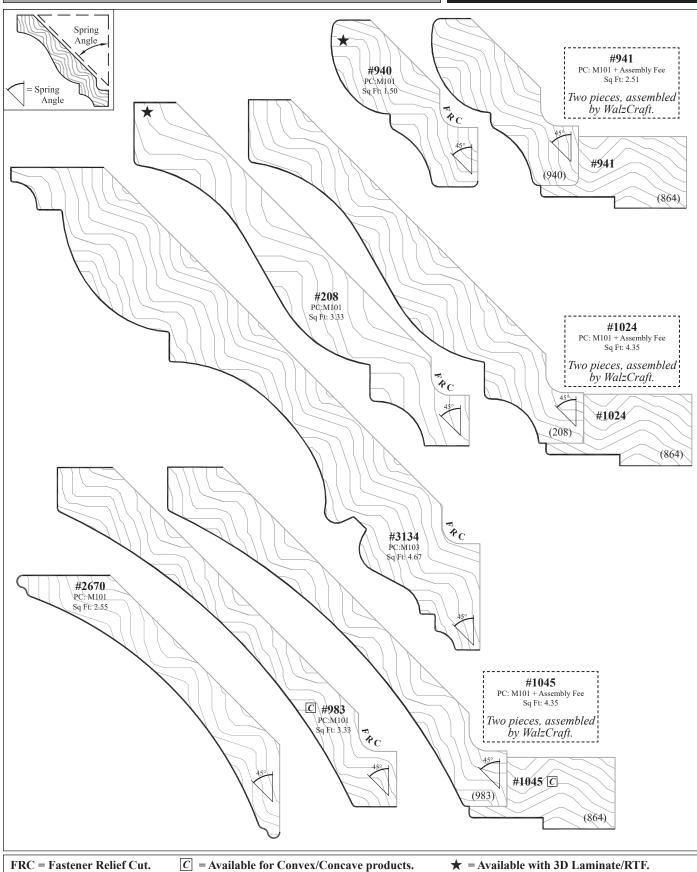
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★ = Available with 3D Laminate/RTF.



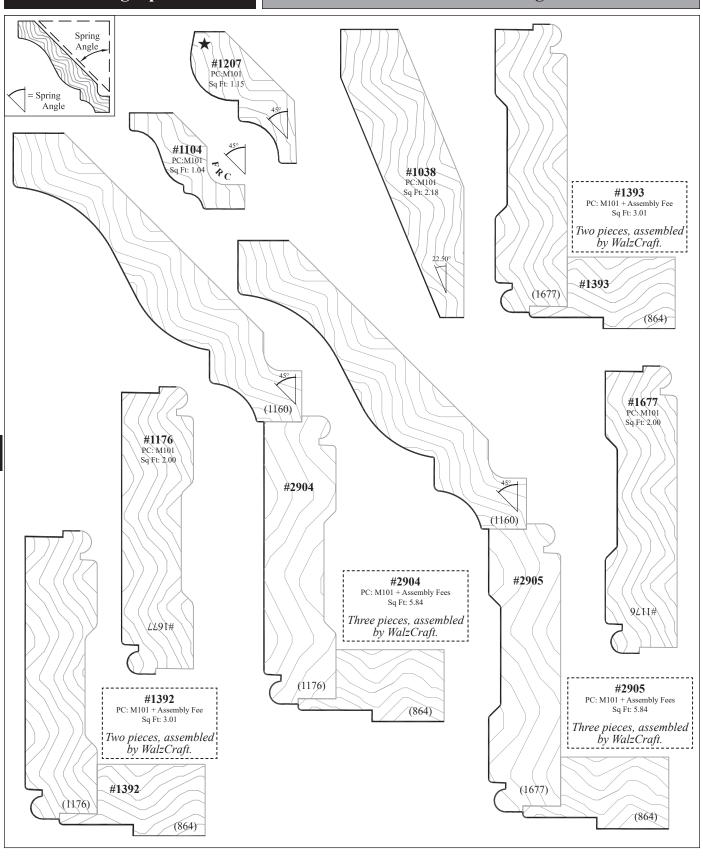
Molding Options Crown Molding Spring Angle







FRC = Fastener Relief Cut.



► For PRICING ► See Section N.1 in our current Wholesale Pricing Catalog.

C = Available for Convex/Concave products.

★ = Available with 3D Laminate/RTF.

Molding Options Crown Molding Mounting Plate Spring Angle #1742 PC:M101 Sq Ft: 1.01 #2256 PC:M101 Sq Ft: 2.40 = Spring Angle #2259 PC:M101 Sq Ft: 3.21 #2468 PC:M101 #1293 PC:M103 #1346 Sq Ft: 6.01 Sq Ft: 2.83 #**2252** PC:M103 Sq Ft: 5/49 #1742 PC:M101 Sq Ft: 1.01 Example of #2252 crown molding with #1742 mounting plate.

► For PRICING ► See Section N.1 in our current Wholesale Pricing Catalog.

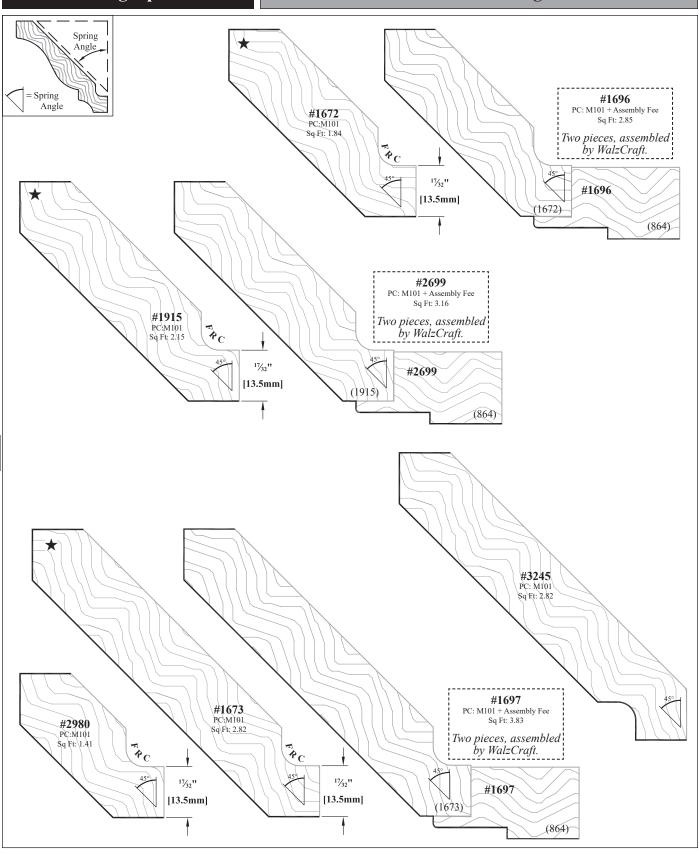
C = Available for Convex/Concave products.



FRC = **Fastener Relief Cut.**



★ = Available with 3D Laminate/RTF.



For PRICING > See Section N.1 in our current Wholesale Pricing Catalog.

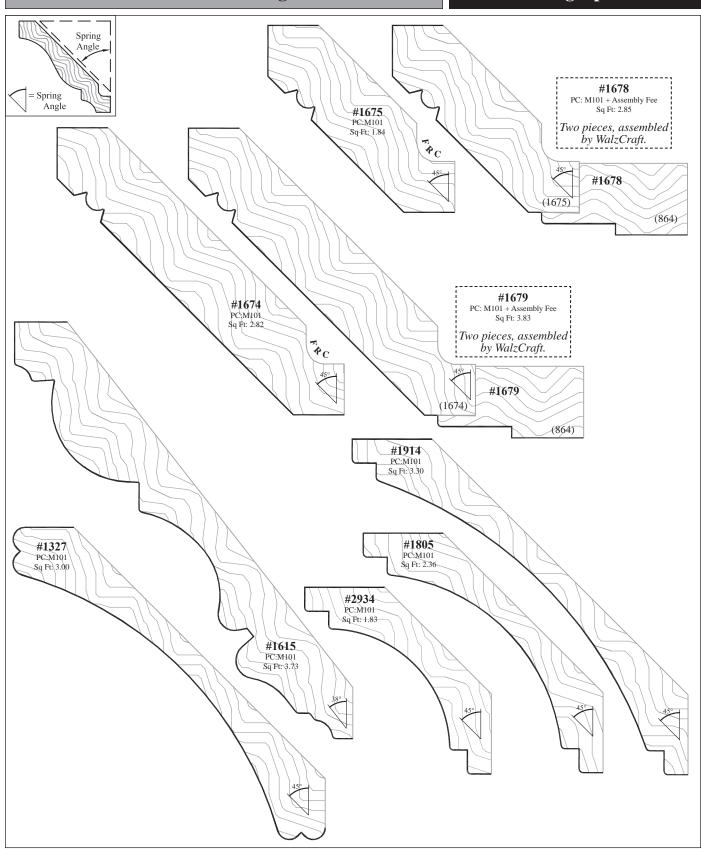
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C = Available for Convex/Concave products.

FRC = Fastener Relief Cut.

Crown Molding

Molding Options



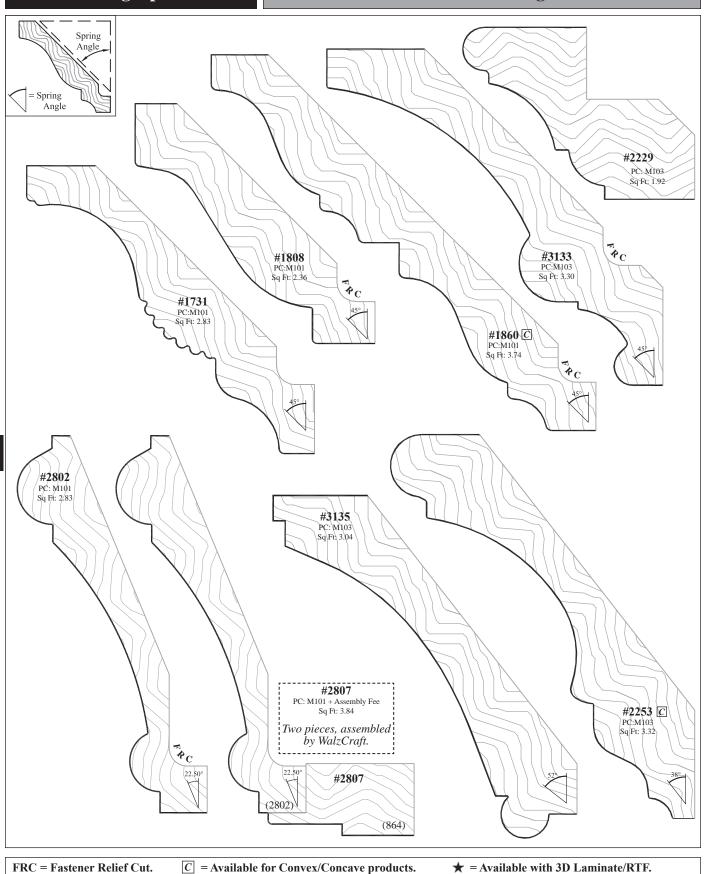
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C = Available for Convex/Concave products.

★ = Available with 3D Laminate/RTF.

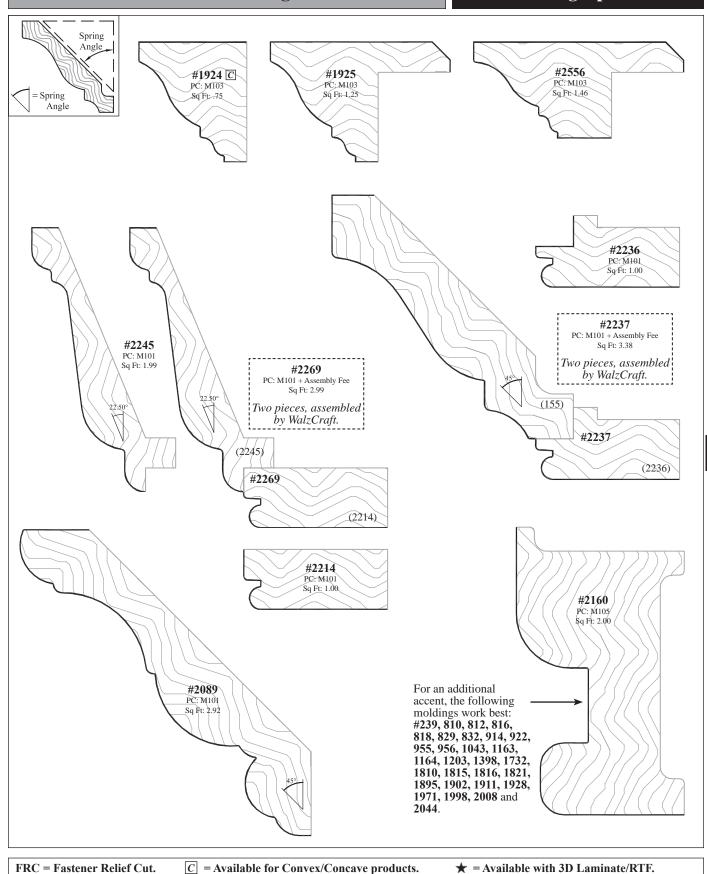






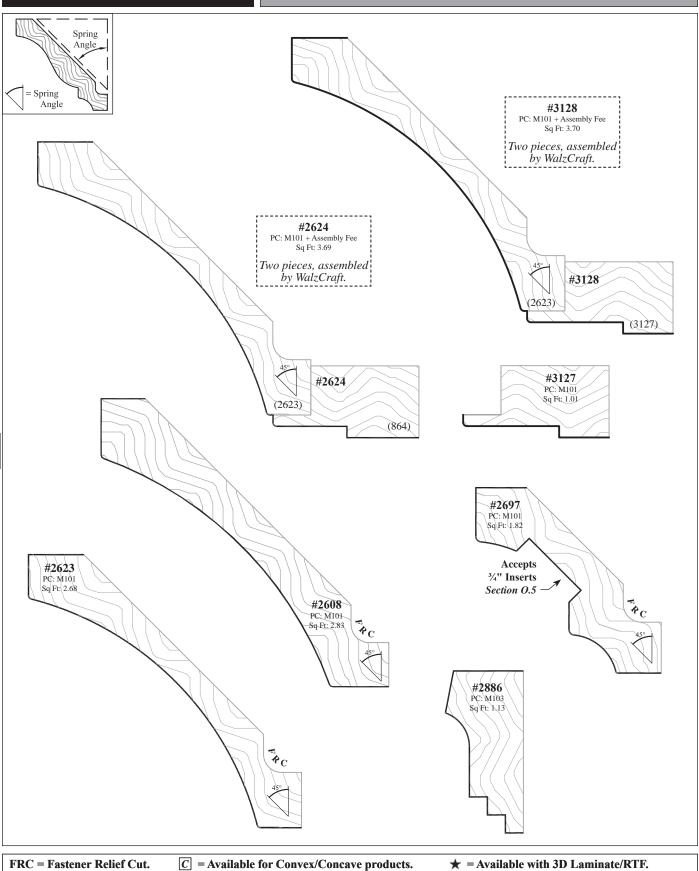
Crown Molding

Molding Options





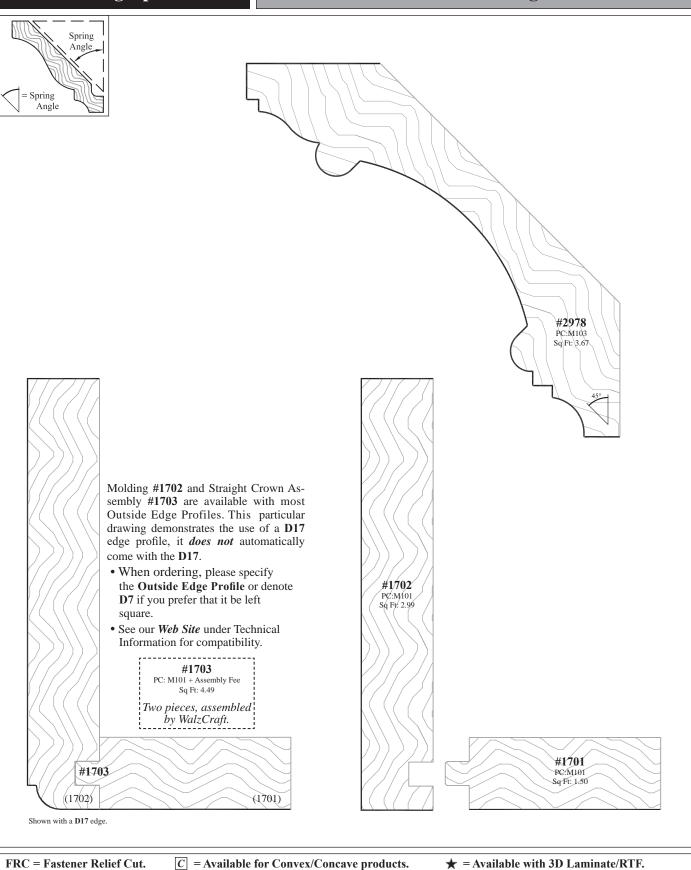




Molding Options Crown Molding Spring Angle = Spring Angle #1889 PC: M101 + Assembly Fee Sq Ft: 3.75 #1888 Two pieces, assembled PC:M101 Sq Ft: 2.74 by WalzCraft. #1889 (1888)(864) #2935 PC:M101 Sq Ft: 2.74 #2766 PC: M101 + Assembly Fee Sq Ft: 3.75 Two pieces, assembled by WalzCraft. #2766 (1888)(1742) #2464 PC:M101 #2701 PC: M103 Sq Ft: 3.30 #2844 PC: M101 #2959 Sq Ft: 2.15 PC: M101 Sq Ft: 2.79

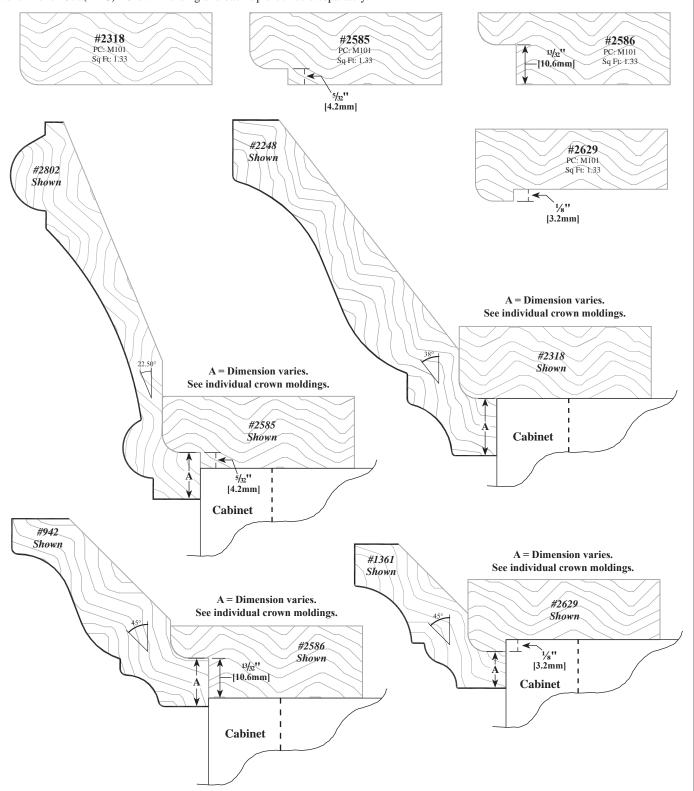






Crown Molding Back-up Blocks

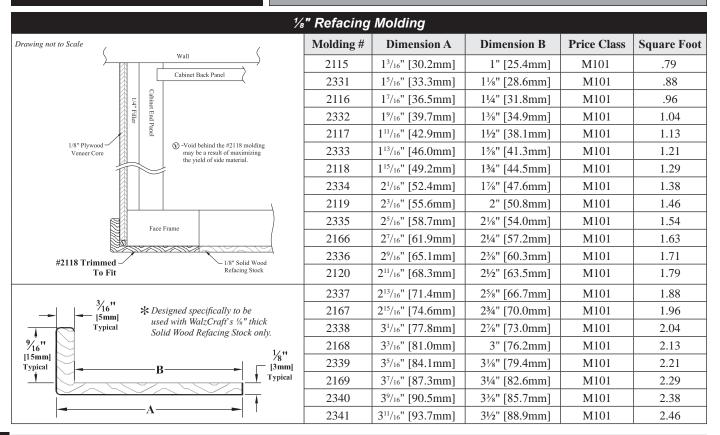
These crown molding back-up blocks allow you to perfectly position your crown molding and speed up the installation process. Back-up block moldings #2318, #2585, #2586 and #2629 work with any crown molding that has either a 22.5°, 38° or 45° spring angle and our Fastener Relief Cut (FRC). Crown molding and back-up block sold separately.

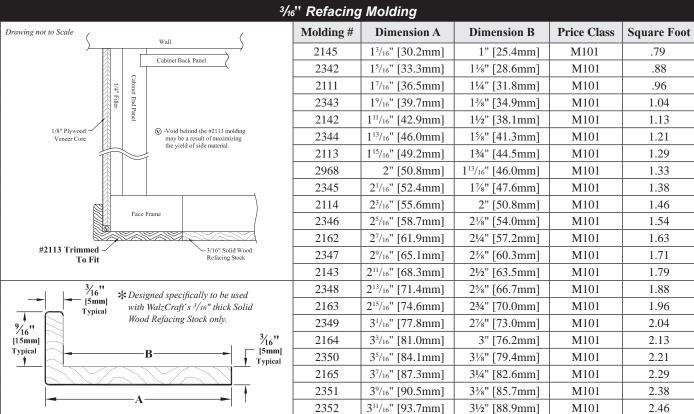




Molding Options

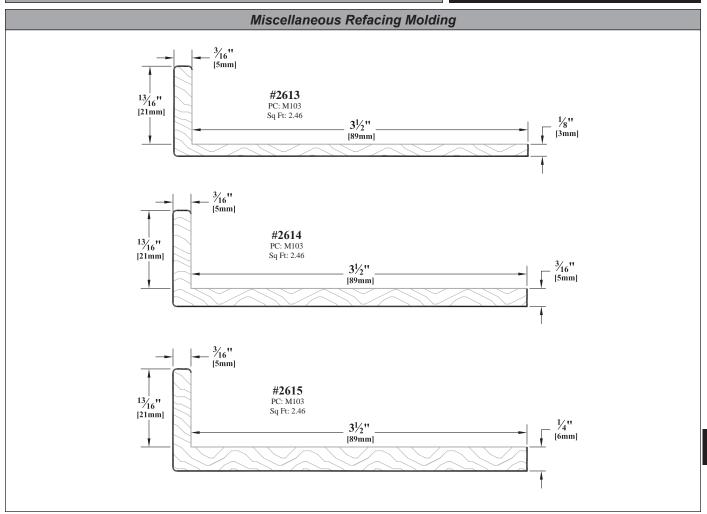
Refacing Molding

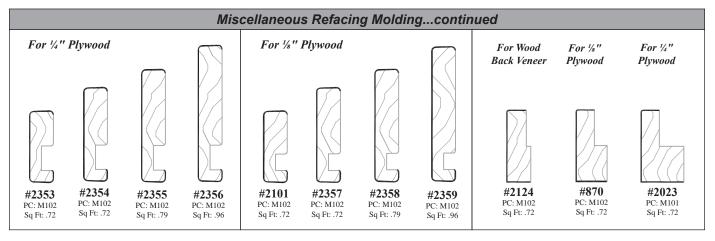




* We can control the finished thickness of the Refacing Moldings and Solid Wood Refacing Stock as they are produced in house. These moldings are not intended to be used with sheet stock (on face of cabinet), as plywood thicknesses are beyond our ability to control.



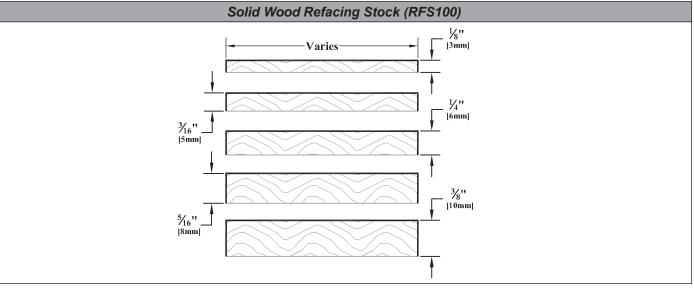






Molding Options

Refacing Molding



	Ordering & Pricing Notes: Solid Wood Refacing Stock (RFS100)			
	Ordering Guidelines			
1	1 Order Forms Please use Face Frame Stock Order Form (E•Z Form #9).			
Pricing				
1	Pricing Please see Section N.2 of our current Wholesale Pricing Catalog.			

Technical Notes: Solid Wood Refacing Stock (RFS100)				
	Finish Options (Chapter R)			
		Solid Wood Refacing Stock will be considered a Two-Sided (2S) finished product. The backs will be sealed		
1	Finishing	while the face and all edges will be sealed and top coated. Please see <i>Finish Section R.3</i> for information on		
		Glazing.		

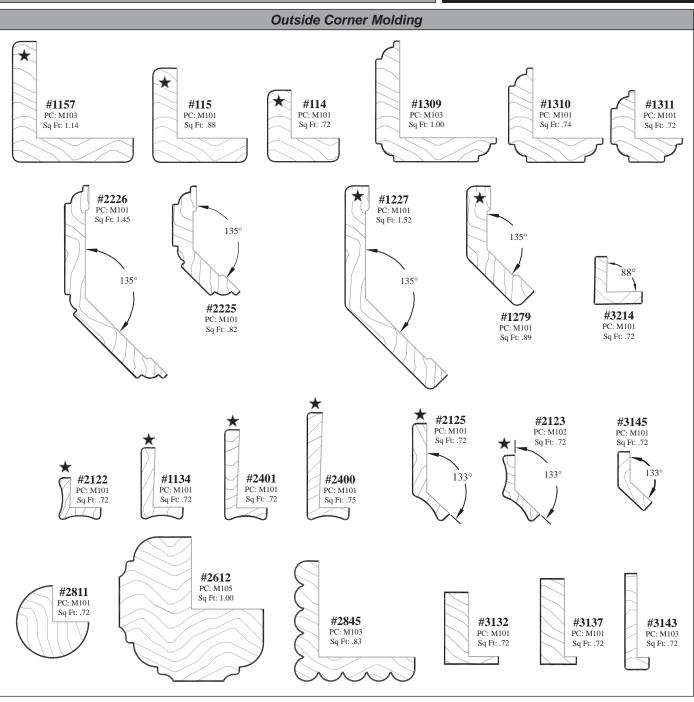
		Molding Options (Chapter N)
1	RFS100	Refacing Stock uses part #RFS100.

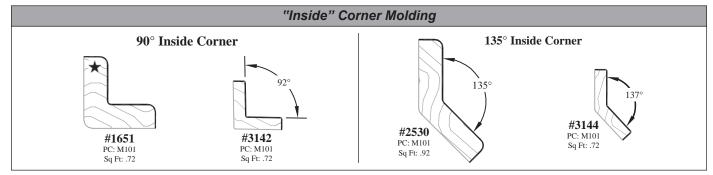
		Sizes / Dimensions	
1	Thickness - RFS100 Available in 1/8" [3.2mm], 3/16" [4.8mm], 1/4" [6.4mm], 5/16" [7.9mm] and 3/8" [9.5mm] thicknesses.		
	Width - RFS100	Solid Wood Refacing Stock is available in a minimum width of %" [15.9mm] and a maximum width of 6" [152.4mm].	
2		6" [152.4mm] Maximum Width: WalzCraft makes every attempt to produce these parts from one solid	
	Width - KFS100	piece of wood. Due to lumber availability and/or wood species, widths under 6" [152.4mm] may need to	
		be made from two or more edge glued pieces. For widths over 6" [152.4mm], please refer to our GUPFS	
		product found in <i>Section M.16</i> .	
		Available in 8' [2438.4mm] Lengths, Cut-to-Length and Random Lengths.	
		The minimum length for Cut-to-Length pieces is 3" [76.2mm].	
3	Lead DEC100	Random length sizes vary between 36" [914.4mm] and 96" [2438.4mm] long. When measured, we round down to the next nearest ½ foot. Minimum quantity of 200 lineal feet.	
3	Length - RFS100	Solid wood refacing stock has a standard length of up to 96" [2438.4mm]. Lengths greater than 8' [2438.4mm] are subject to availability. <i>Please note that the choice of wood species and grade can impact the availability of lengths greater than 8' [2438.4mm].</i>	
		See Section N.12 for more information on molding lengths.	
4	3D Laminate (RTF)	3D Laminate (RTF) Refacing Stock is made of a solid wood core (Maple - Paint Grade) and is not subject to the same thickness limitations as MDF. Only available in 8' [2438.4mm] lengths.	
		and same anomalis in managers at 1.221. Only a variable in 6 [2 100.11111] lengths.	

	Wood Specie Options (Chapter S)			
1	Knotty & Rustic Grades	Knotty and Rustic grade materials will only have small knots, if any.		

 \mathbf{N}

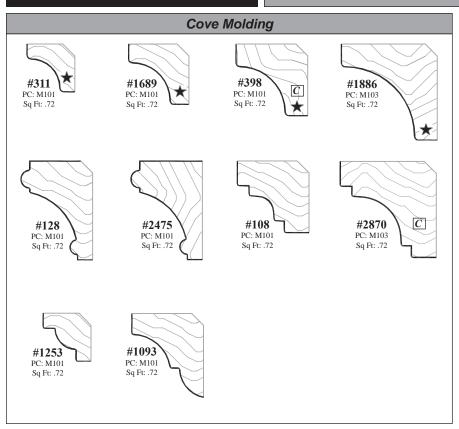
Corner & Scribe Molding

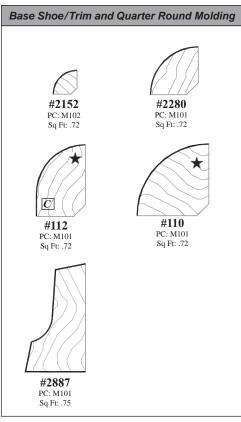


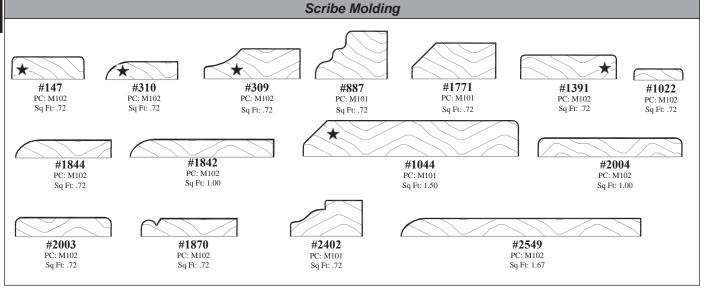


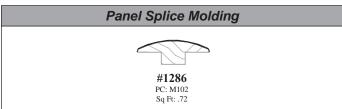










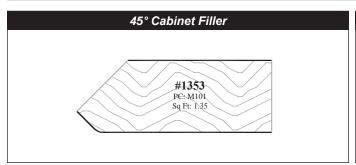


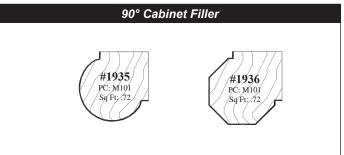
 \overline{C} = Available for Convex/Concave products. \boxed{R} = Available radiused to follow the contour of shaped rails.

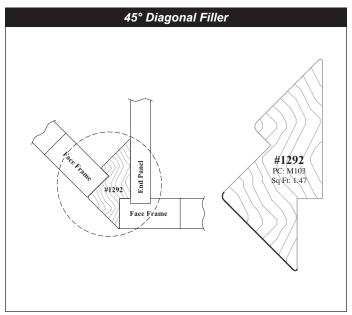
See Section N.3 in our current Wholesale Pricing Catalog.

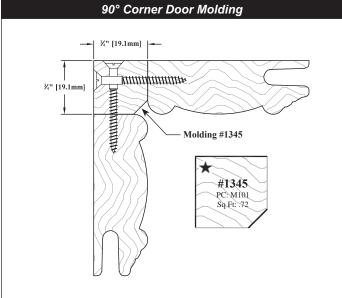
Corner & Scribe Molding

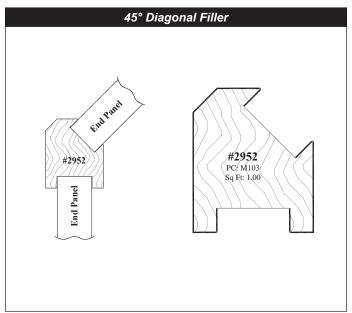
45° & 90° Transition Molding





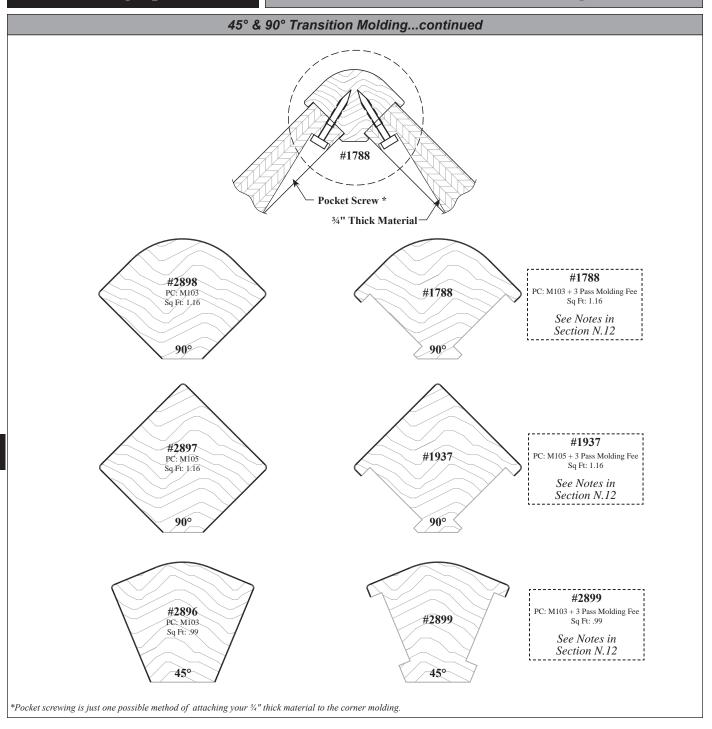










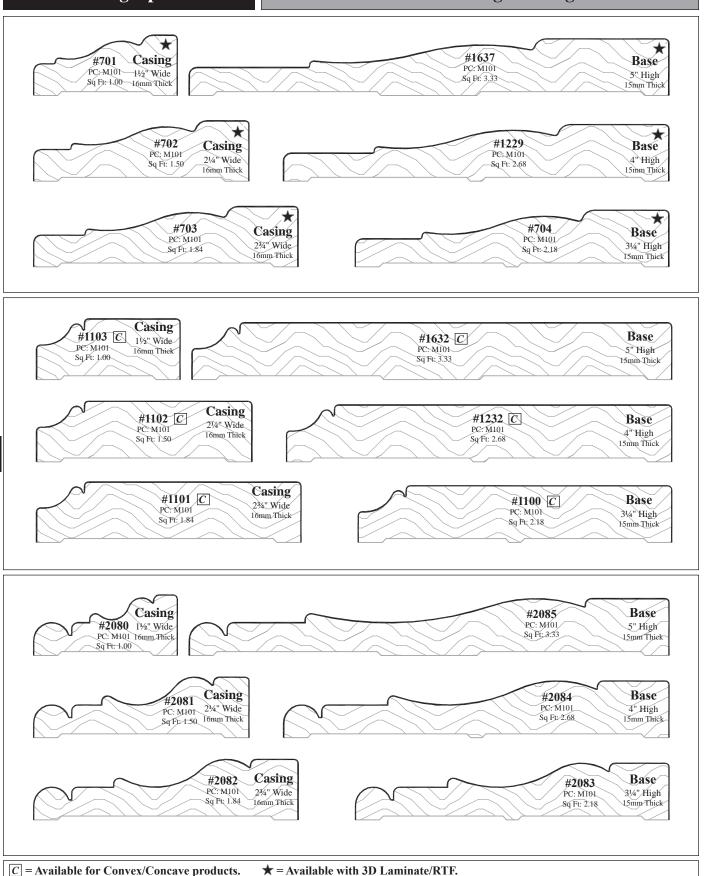


Your Notes Page

Molding Options

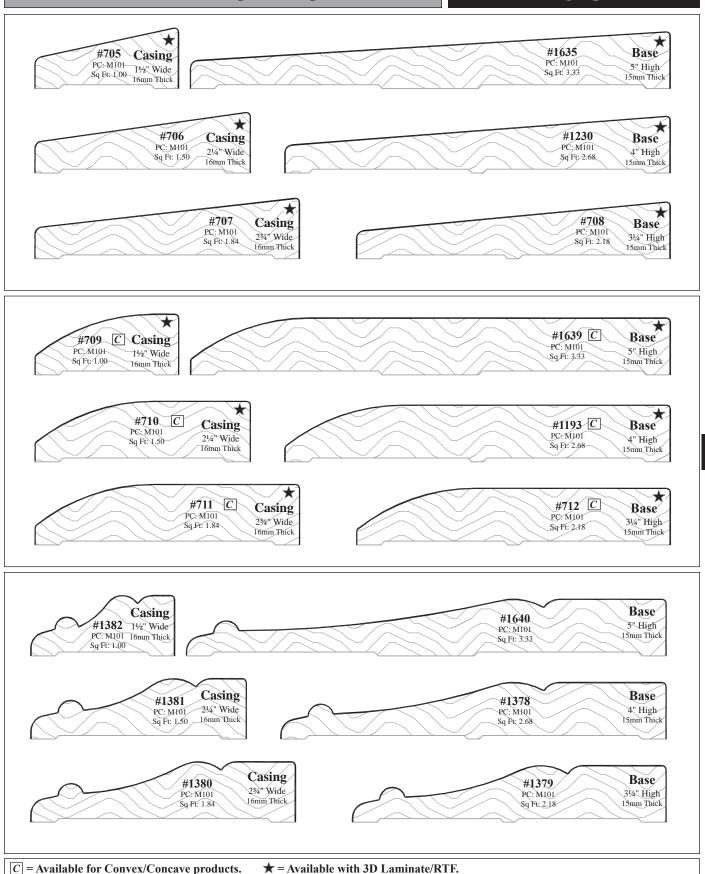
1-8	00-237-1326	WalzCraft®	www.WalzCraft.com





Base & Casing Molding

Molding Options

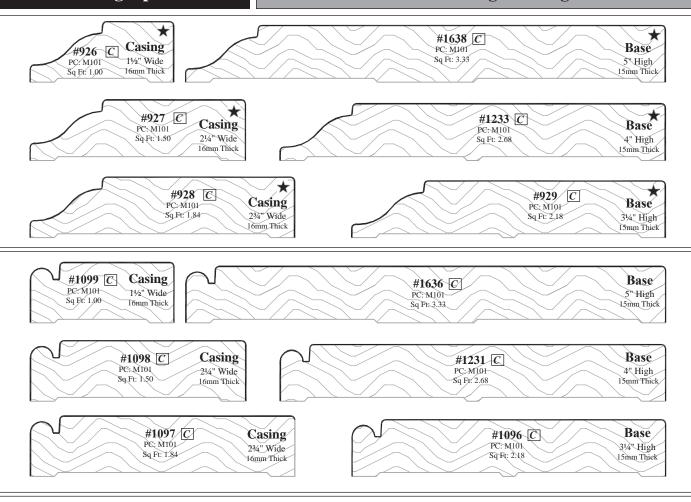


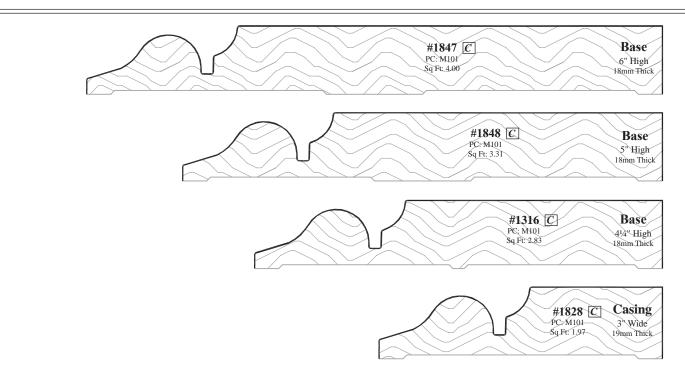




Molding Options Casing #926 C 11/2" Wide PC: M101 16mm Thick Sq Ft: 1.00

Base & Casing Molding

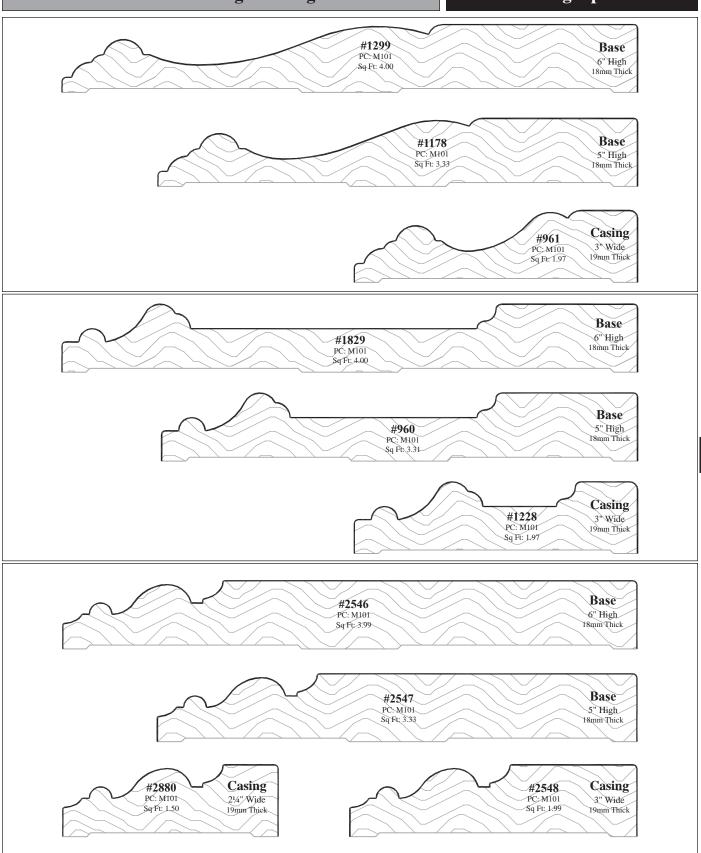




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Base & Casing Molding

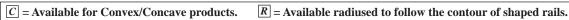
Molding Options



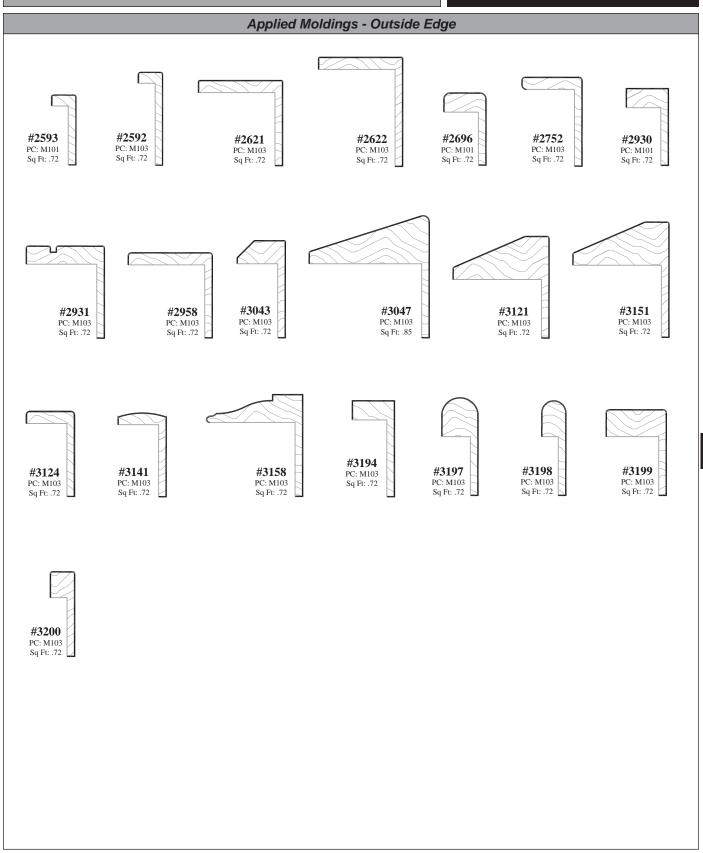




Applied Moldings - Outside Edge \boldsymbol{C} \boldsymbol{C} \boldsymbol{C} C#2817 #1143 #1142 #1180 #1184 #847 #1354 #846 PC: M101 PC: M102 PC: M103 PC: M103 PC: M101 PC: M103 PC: M103 Sq Ft: .72 PC: M103 Sq Ft: .72 Sq Ft: .72 Sq Ft: .75 Sq Ft: .72 Sq Ft: .72 Sq Ft: .72 Sq Ft: .76 \boldsymbol{C} \boldsymbol{C} R CC \boldsymbol{C} #1264 #852 #1891 #2093 #2094 #2092 #851 #1993 PC: M103 PC: M101 PC: M101 PC: M103 PC: M103 PC: M103 PC: M103 PC: M103 Sq Ft: .72 Sq Ft: .72 Sq Ft: .72 Sq Ft: .82 Sq Ft: .82 Sq Ft: .72 Sq Ft: .72 Sq Ft: .78 \boldsymbol{C} |C| \boldsymbol{C} #894 #1206 #1277 #1347 #1156 #1081 PC: M103 PC: M103 PC: M103 PC: M103 PC: M103 PC: M103 Sq Ft: .72 #1284 #1301 #1328 #1337 #1646 #1278 PC: M103 PC: M101 PC: M103 PC: M103 PC: M103 PC: M103 Sq Ft: .72 Sq Ft: .82 #1680 #2366 #2564 #2471 #1656 #1995 #2367 PC: M101 PC: M101 PC: M103 PC: M101 PC: M103 PC: M103 PC: M103 Sq Ft: .72 Sq Ft: .80



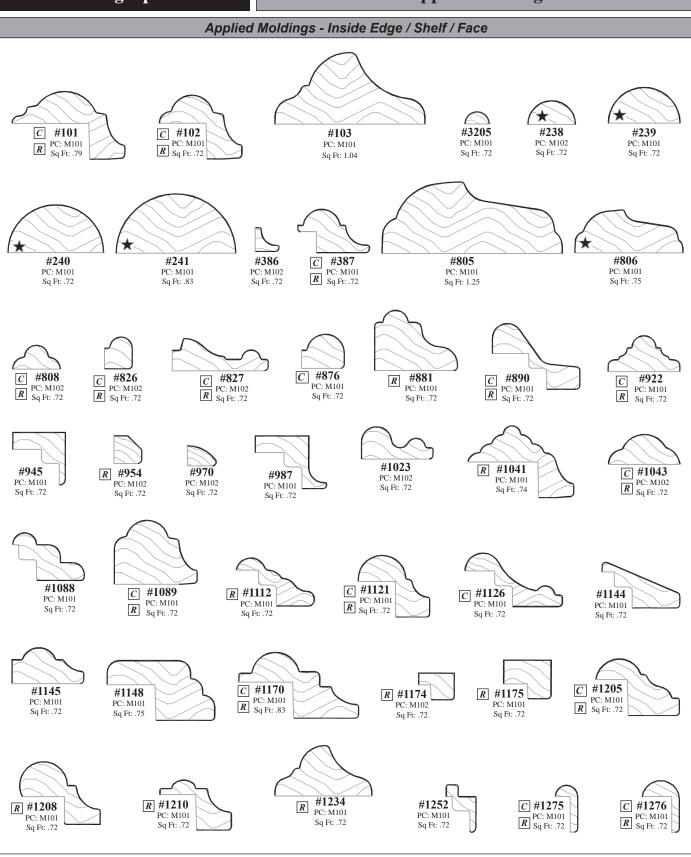
Applied Molding

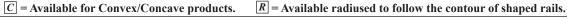


 \boxed{C} = Available for Convex/Concave products. \boxed{R} = Available radiused to follow the contour of shaped rails.



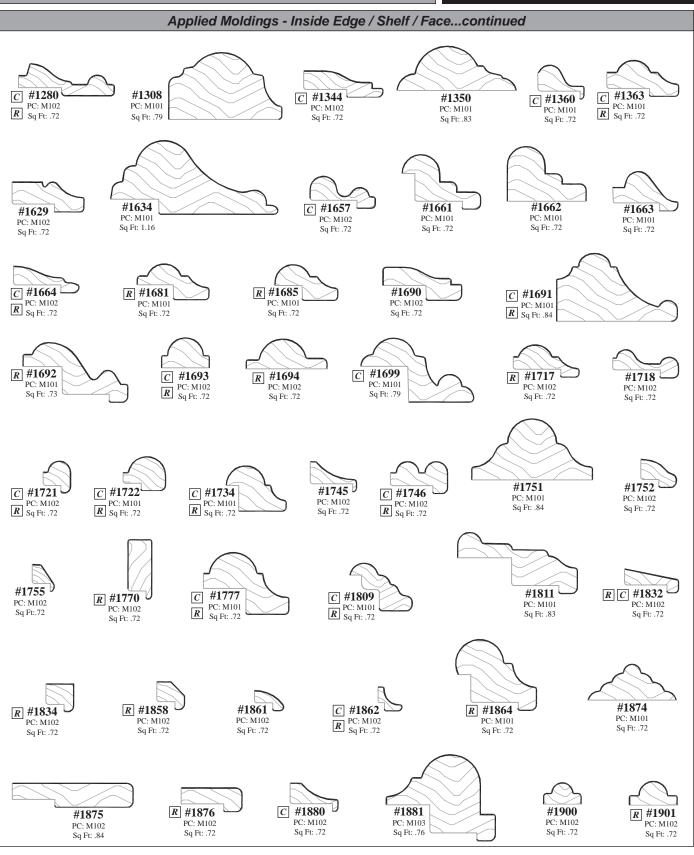






See Section N.5 in our current Wholesale Pricing Catalog.

Applied Molding



 \boxed{C} = Available for Convex/Concave products. \boxed{R} = Available radiused to follow the contour of shaped rails.





Molding Options Applied Molding Applied Moldings - Inside Edge / Shelf / Face...continued #1912 #1922 C #1907 #1913 #1903 #1905 PC: M102 PC: M102 PC: M102 PC: M102 PC: M102 PC: M101 Sq Ft: .72 Sq Ft: .75 Sq Ft: .72 Sq Ft: .72 Sq Ft: .72 Sq Ft: .72 #1970 #1927 #2022 #2052 #2053 #2007 PC: M101 PC: M101 PC: M102 PC: M101 PC: M101 PC: M101 Sq Ft: .72 Sq Ft: .74 Sq Ft: .72 Sq Ft: .72 Sq Ft: .72 Sq Ft: .72 #2091 #2079 #2054 #2075 #2056 #2057 PC: M102 PC: M101 PC: M101 PC: M101 PC: M102 PC: M102 Sq Ft: .72 Sa Ft: .72 #2297 #2095 #2172 #2213 #2286 #2299 PC: M102 PC: M102 PC: M102 PC: M101 PC: M101 PC: M103 Sq Ft: .72 Sq Ft: .75 #2308 #2328 #2385 #2397 #2398 #2315 PC: M101 PC: M101 PC: M102 PC: M102 PC: M101 PC: M101 Sq Ft: 1.00 Sq Ft: .72 #2405 \boldsymbol{C} #2451 #2492 C #2508 #2450 #2449 PC: M101 PC: M102 PC: M101 PC: M101 PC: M101 PC: M101 Sq Ft: .72 Sq Ft: .72 Sq Ft: .74 Sq Ft: .72 Sq Ft: .75 Sq Ft: .72 #2588 #2596 #2597 #2625 #2528 #2565 PC: M102 PC: M101 PC: M101 PC: M101 PC: M102 PC: M101 Sq Ft: .72 Sq Ft: .72 Sq Ft: .72 Sq Ft: .72 Sq Ft: 1.23



|R| = Available radiused to follow the contour of shaped rails.

#2637

PC: M101

Sq Ft: .72

For PRICING See Section N.5 in our current Wholesale Pricing Catalog.



#2627

PC: M102

Sq Ft: .72



#2628

PC: M101

Sq Ft: .72



#2630

PC: M101

Sq Ft: .72

#2638

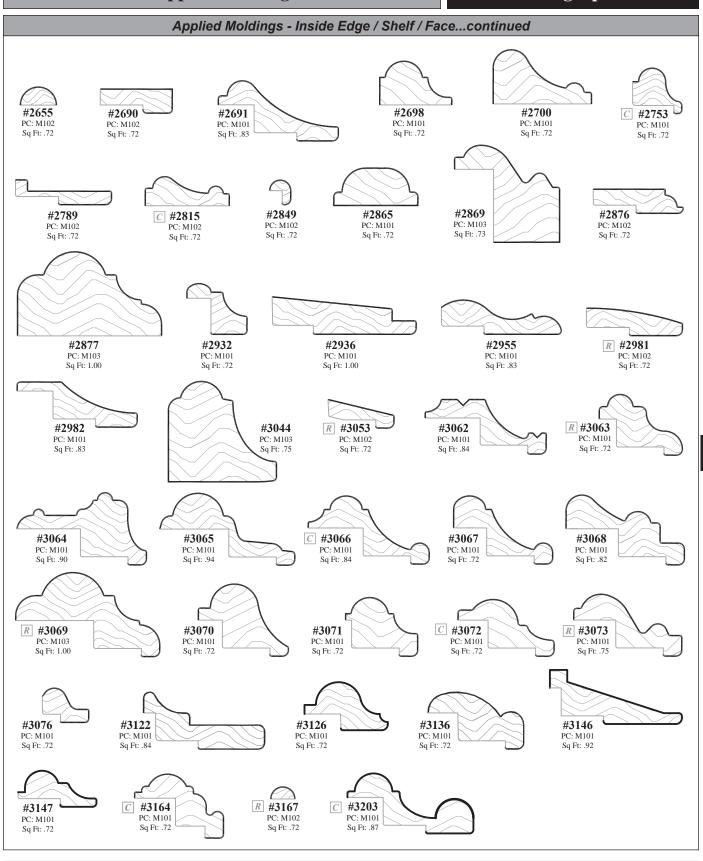
PC: M102

Sq Ft: .72

#2643

Sq Ft: .72

Applied Molding

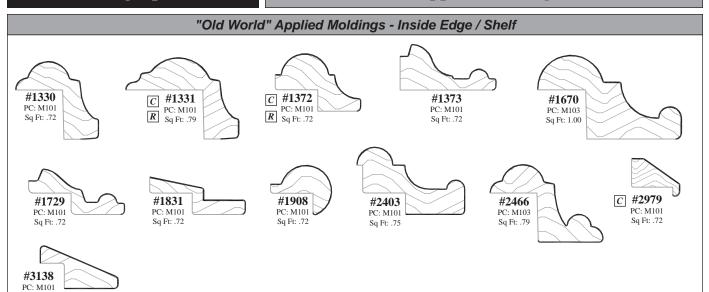


 \boxed{C} = Available for Convex/Concave products. \boxed{R} = Available radiused to follow the contour of shaped rails.





Sq Ft: .72



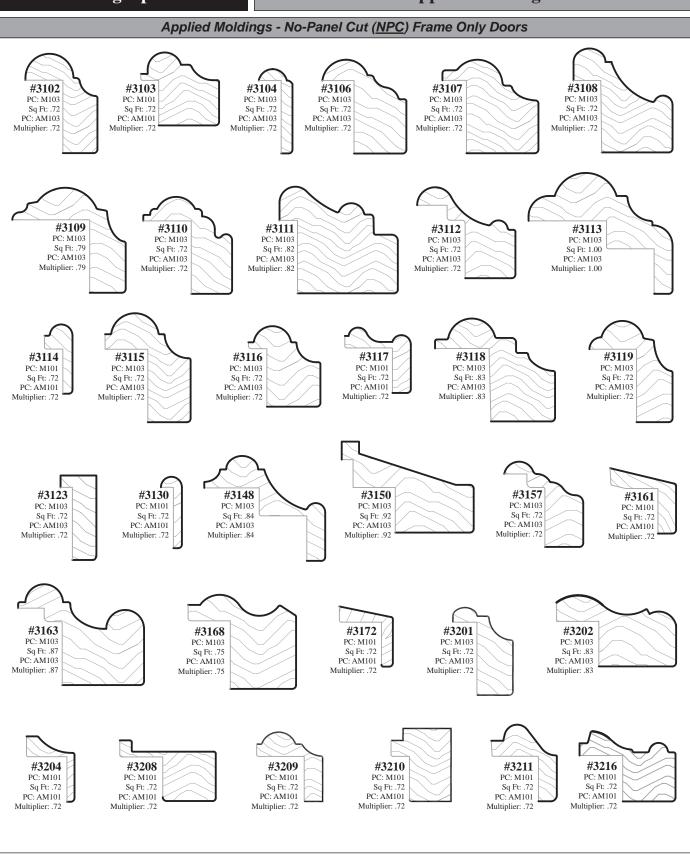
 \overline{C} = Available for Convex/Concave products. \boxed{R} = Available radiused to follow the contour of shaped rails.

Your Notes Page

Molding Options

1-8	00-237-1326	WalzCraft®	www. WalzCraft .com		





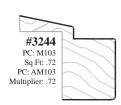
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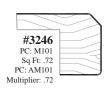
|R| = Available radiused to follow the contour of shaped rails.

Applied Moldings - No-Panel Cut (NPC) Frame Only Doors

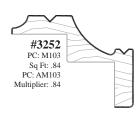








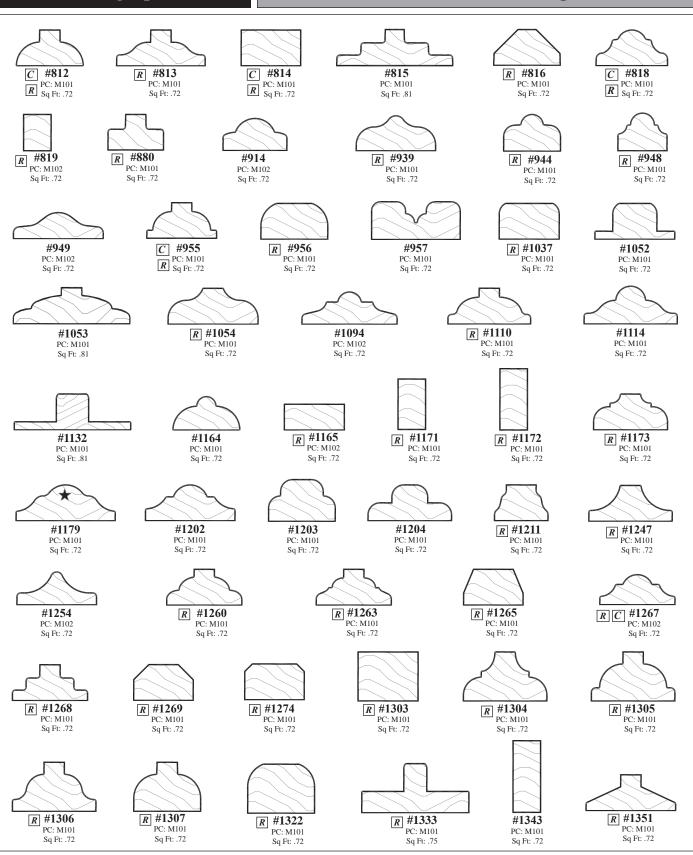




 \overline{C} = Available for Convex/Concave products. \overline{R} = Available radiused to follow the contour of shaped rails.



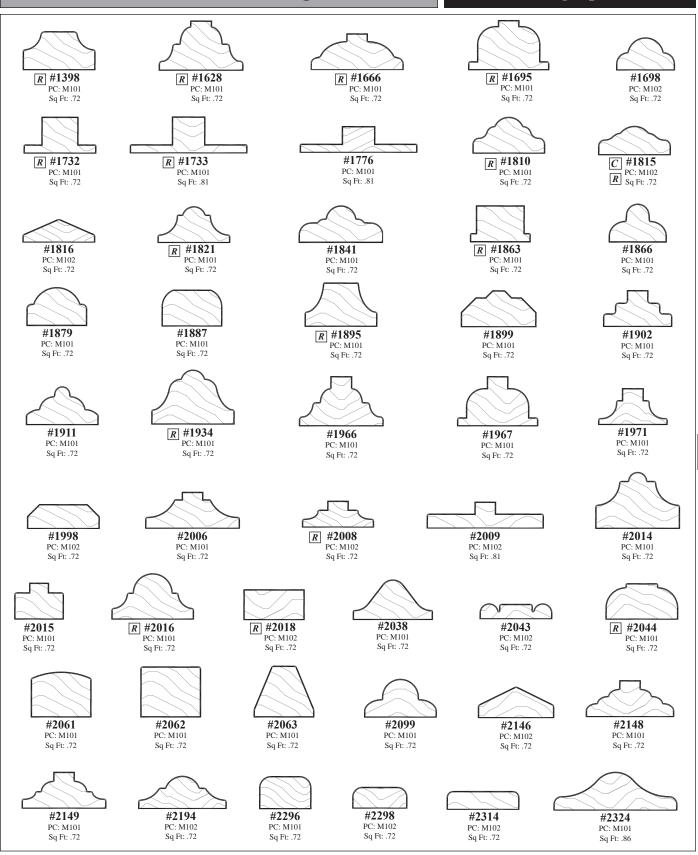




- \overline{C} = Available for Convex/Concave products. \boxed{R} = Available radiused to follow contour of shaped rails when used as applied molding.
 - For PRICING See Section N.6 in our current Wholesale Pricing Catalog.

Mullion Stock Molding

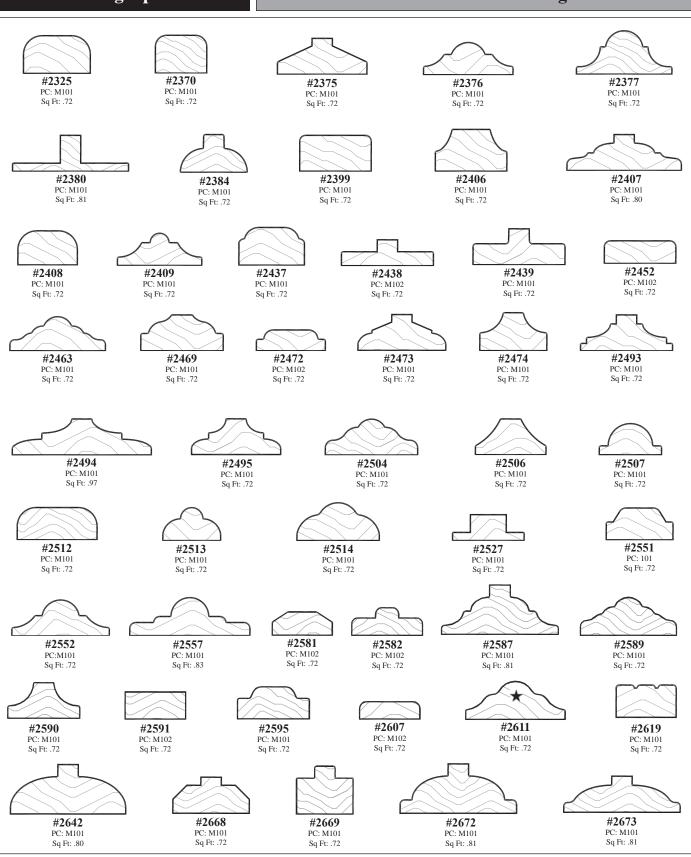
Molding Options



 \boxed{C} = Available for Convex/Concave products. \boxed{R} = Available radiused to follow contour of shaped rails when used as applied molding.

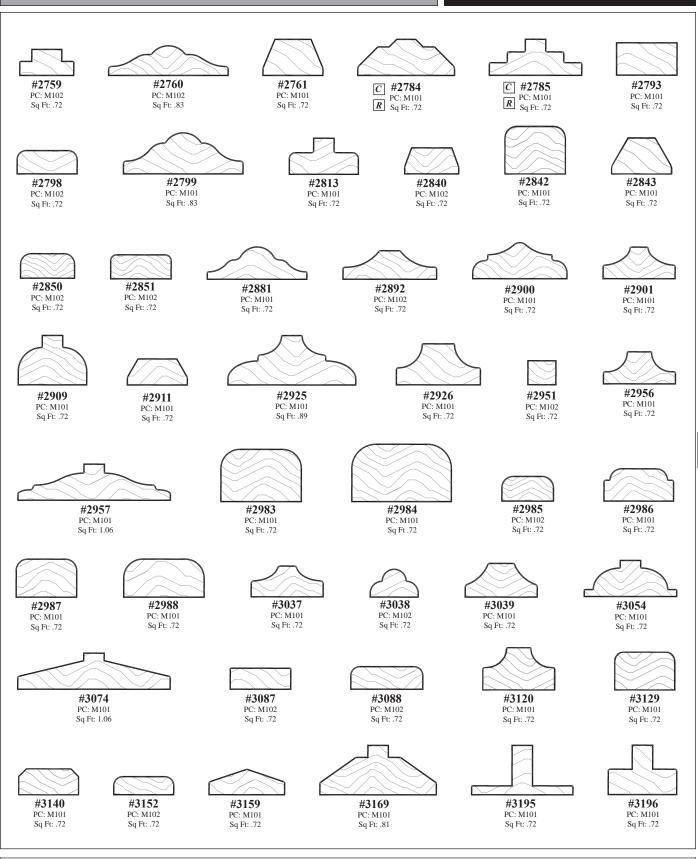






 \overline{C} = Available for Convex/Concave products. \boxed{R} = Available radiused to follow contour of shaped rails when used as applied molding.

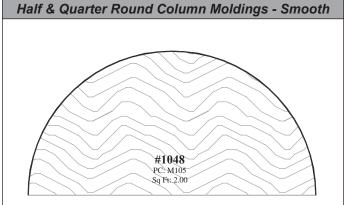
Mullion Stock Molding

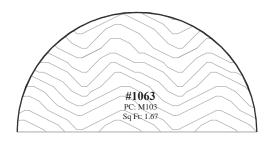


 \overline{C} = Available for Convex/Concave products. \overline{R} = Available radiused to follow contour of shaped rails when used as applied molding.

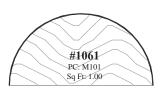


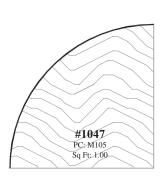


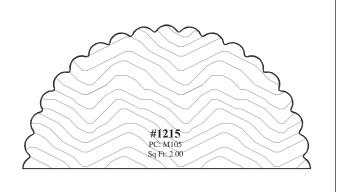










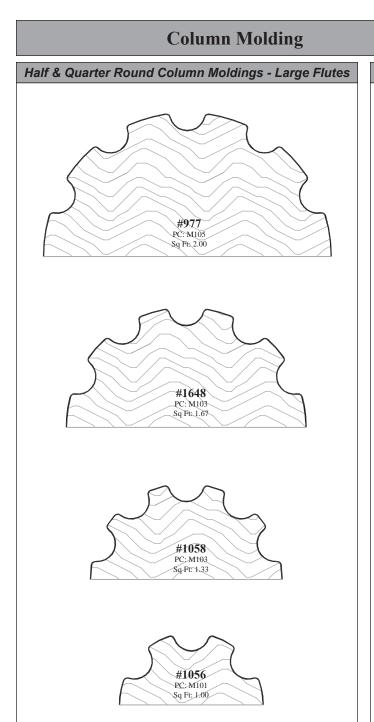


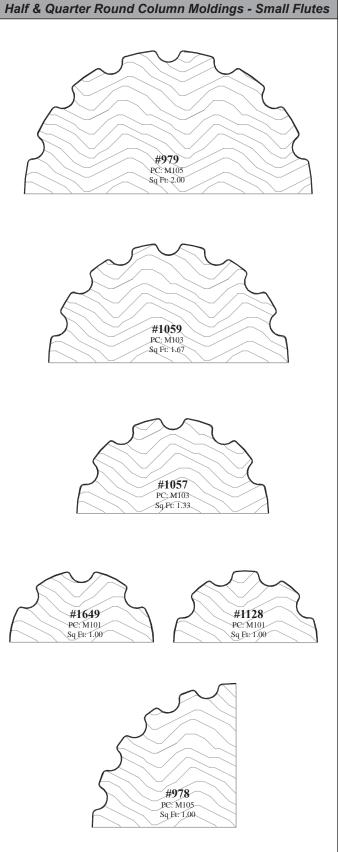
Half Round Column Moldings - Reed









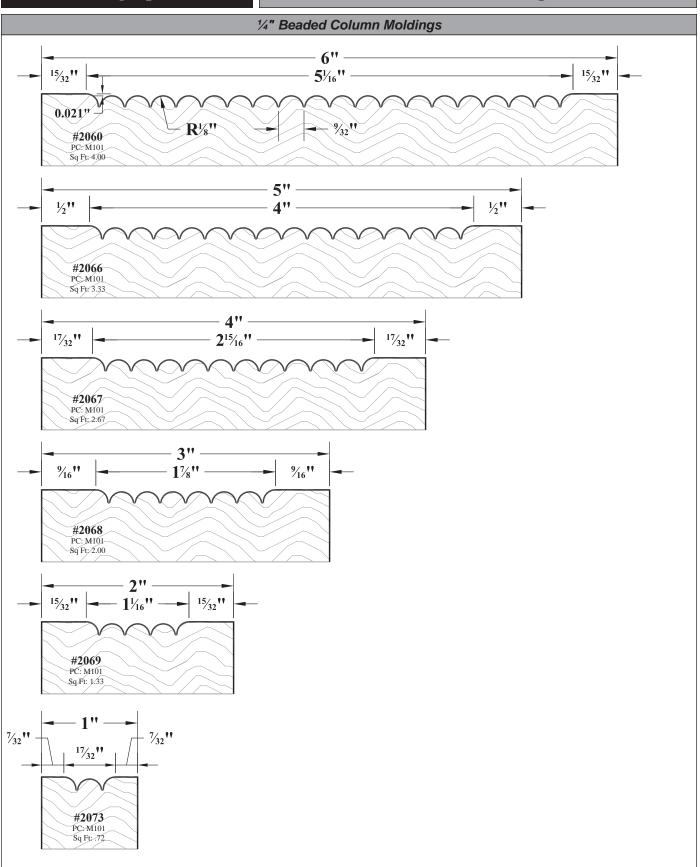


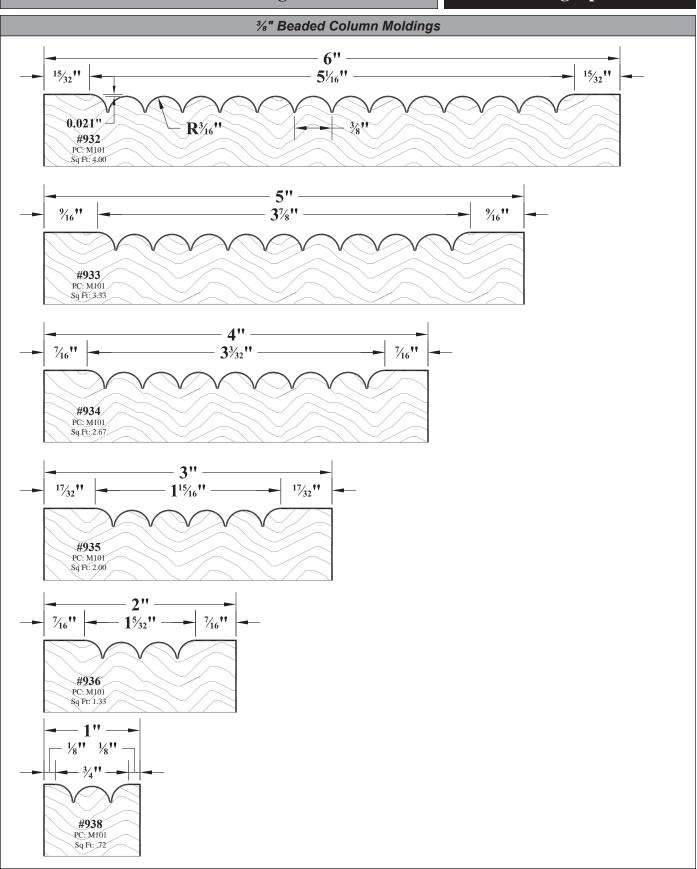


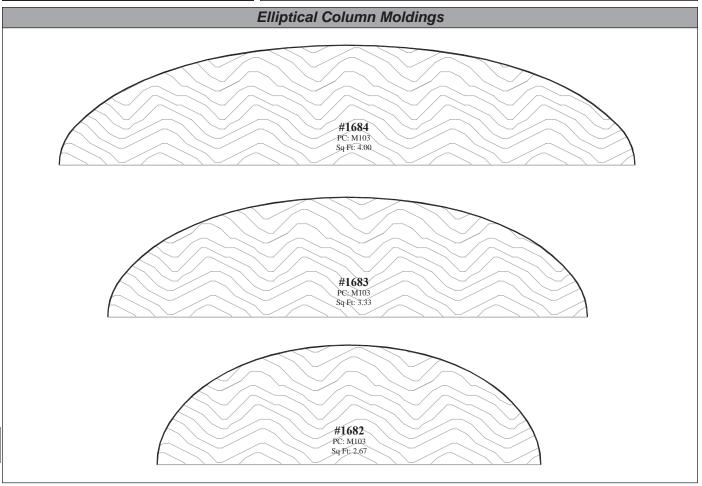
#976

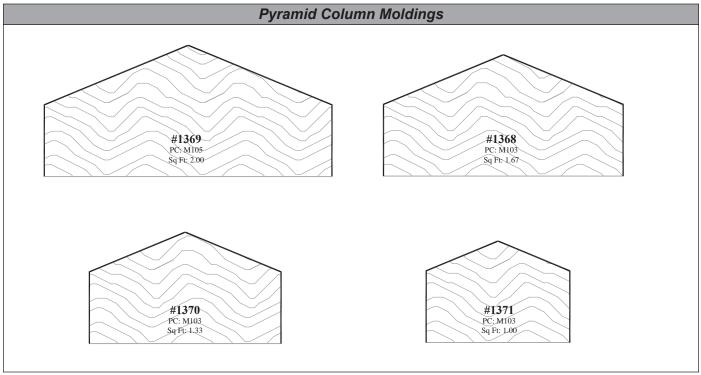
Sq.Et: 1.00







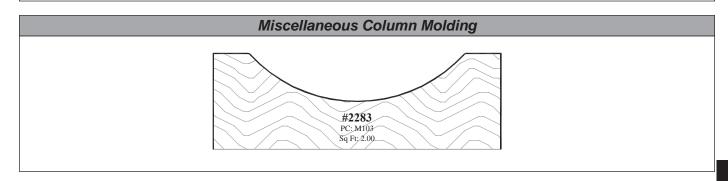




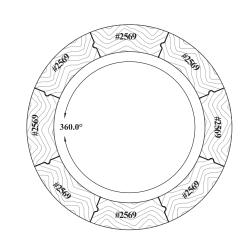
N.7.5

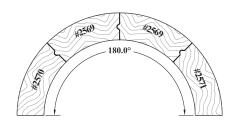
#2860 PC: M101 Sq Fr. 1.50 #2306 PC: M101 Sq Fr. 1.50

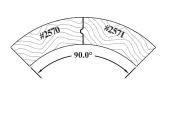
Column Molding

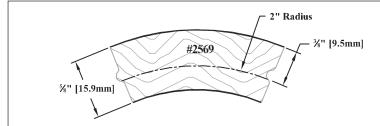


Round Column Wrap Moldings - Smooth Face





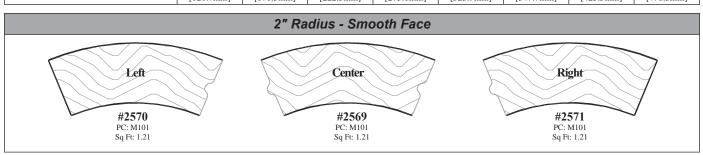


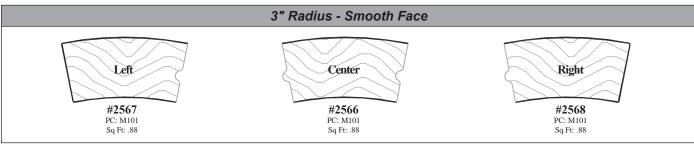


Note: Application drawings not shown at full scale.

All radii measured 3/8" in from the face of molding.

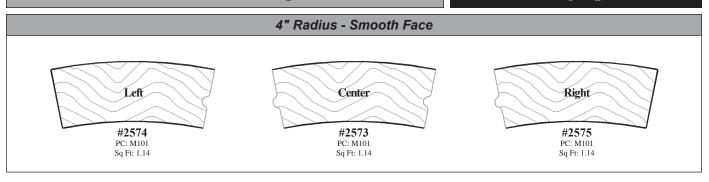
Column Wrap Applications	Number of Moldings Required							
Curve in Degrees	2" Radius [50.8mm]	3" Radius [76.2mm]	4" Radius [101.6mm]	5" Radius [127mm]	6" Radius [152.4mm]	7" Radius [177.8mm]	8" Radius [203.2mm]	9" Radius [228.6mm]
45°	1	2	2	2	2	2	3	3
90°	2	4	4	4	4	4	6	6
135°	3	6	6	6	6	6	9	9
180°	4	8	8	8	8	8	12	12
225°	5	10	10	10	10	10	15	15
270°	6	12	12	12	12	12	18	18
315°	7	14	14	14	14	14	21	21
360°	8	16	16	16	16	16	24	24
Inside Diameter (I.D.)	3½" [88.9mm]	5½" [139.7mm]	7½" [190.5mm]	9½" [241.3mm]	11½" [292.1mm]	13½" [342.9mm]	15½" [393.7mm]	17½" [444.5mm]
Outside Diameter (O.D.)	43/4" [120.7mm]	6 ³ / ₄ " [171.5mm]	8 ³ / ₄ " [222.3mm]	10 ³ / ₄ " [273.1mm]	12¾" [323.9mm]	14¾" [347.7mm]	16 ³ / ₄ " [425.5mm]	18 ³ / ₄ " [476.3mm]

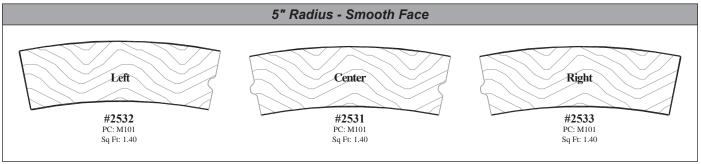


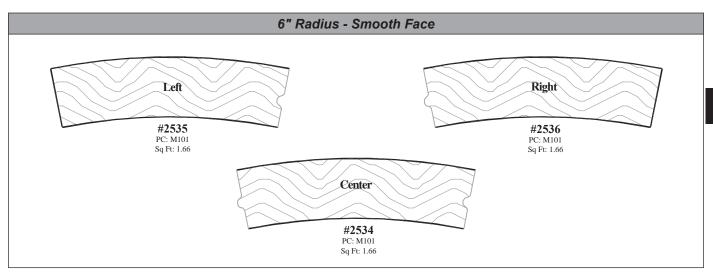


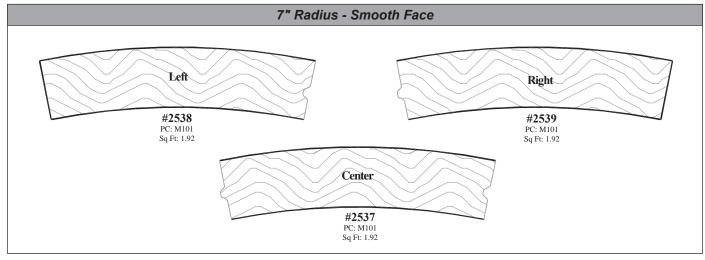
Column Molding

Molding Options



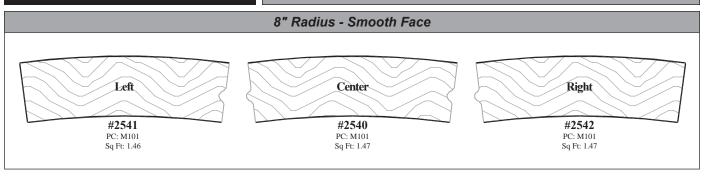


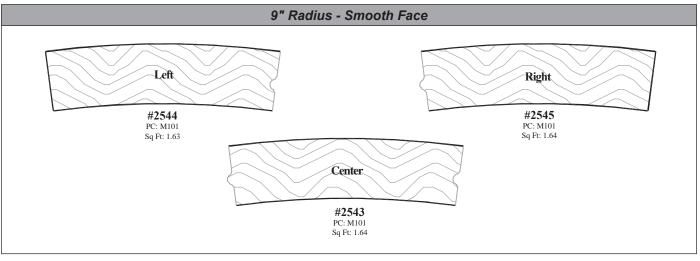








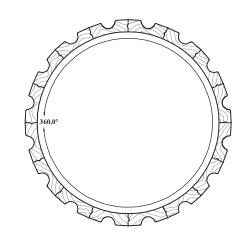


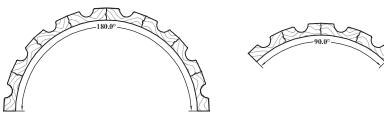


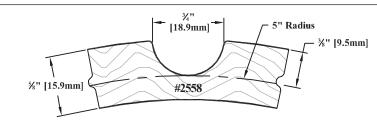
Column Molding

Round Column Wrap Moldings - Fluted Face

Note: These application drawings are not drawn to scale.

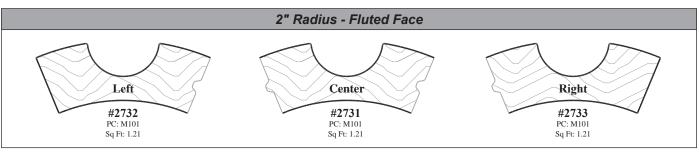






All radii measured 3/8" in from the face of molding.

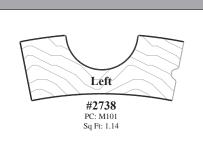
Column Wrap Applications	Number of Moldings Required							
Curve in Degrees	2" Radius [50.8mm]	3" Radius [76.2mm]	4" Radius [101.6mm]	5" Radius [127mm]	6" Radius [152.4mm]	7" Radius [177.8mm]	8" Radius [203.2mm]	9" Radius [228.6mm]
45°	1	2	2	2	2	2	3	3
90°	2	4	4	4	4	4	6	6
135°	3	6	6	6	6	6	9	9
180°	4	8	8	8	8	8	12	12
225°	5	10	10	10	10	10	15	15
270°	6	12	12	12	12	12	18	18
315°	7	14	14	14	14	14	21	21
360°	8	16	16	16	16	16	24	24
Inside Diameter (I.D.)	3½" [88.9mm]	5½" [139.7mm]	7½" [190.5mm]	9½" [241.3mm]	11½" [292.1mm]	13½" [342.9mm]	15½" [393.7mm]	17½" [444.5mm]
Outside Diameter (O.D.)	43/4" [120.7mm]	6 ³ / ₄ " [171.5mm]	8 ³ / ₄ " [222.3mm]	10 ³ / ₄ " [273.1mm]	12¾" [323.9mm]	14¾" [347.7mm]	16¾" [425.5mm]	18¾" [476.3mm]





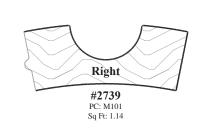


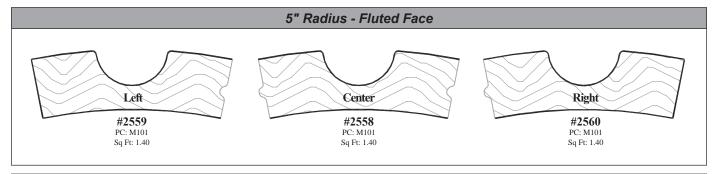


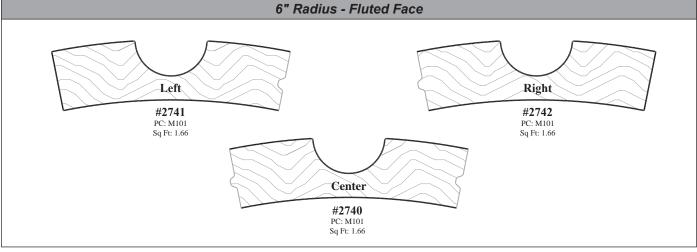


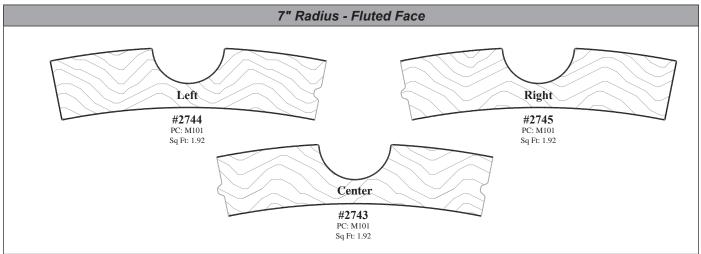


4" Radius - Fluted Face



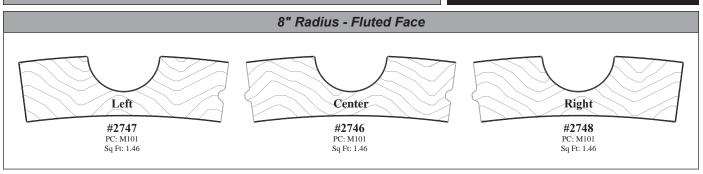


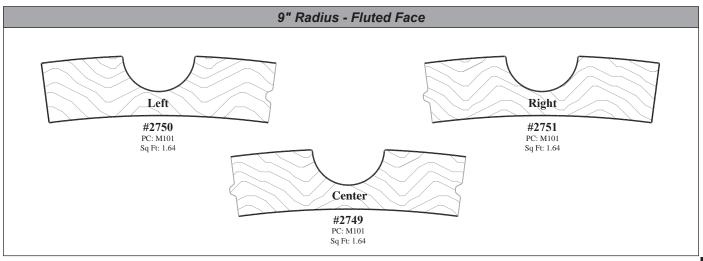




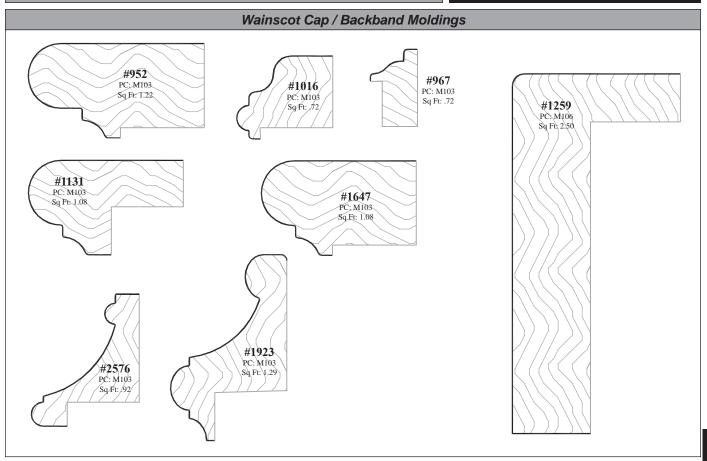
Column Molding

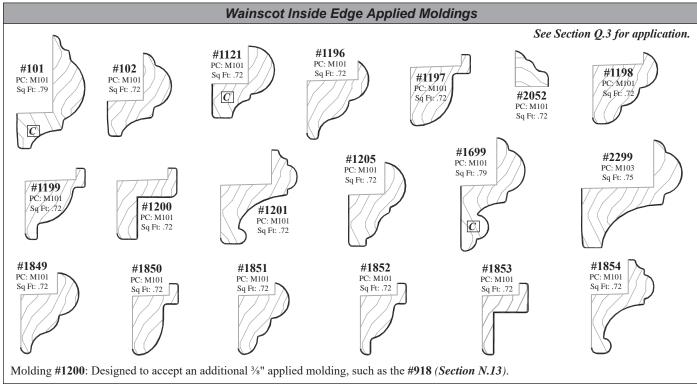
Molding Options





Wainscot Cap / Backband Moldings ** The addition of a Wainscot Cap Molding provides a finished look to wainscot panels. ** #964 #965 #1756 #126 #1,028/ PC: M101/ Sq Ft: 1.08 PC: M103 Sq.Ft: 1.08 PC:/M103 Sq Ft: 1.08 PC: M103 Sq.Ft: 1.08 PC: M106 Sq Ft: 1.08 3/8" 1/4" 5/16" End View 5/16" End View 3/8" **End View End View End View** 3/4" Thick 1/4" Thick Tongue & Groove Tongue & Groove 1/8" Thick Wainscot Wainscot Plywood Plywood Wainscot #2594 #145 #969 PC: M105 Sq Ft: 1.84/ (967) /(11/7) (126)/ (126)**End View End View End View** 3/4" Thick 3/4" Thick 3/4" Thick Wainscot Wainscot Wainscot #969 #145 PC: M103 + Assembly Fee PC: M103 + Assembly Fee Sq Ft: 1.61 Sq Ft: 1.92 Two pieces, assembled Two pieces, assembled by WalzCraft. by WalzCraft.





 \overline{C} = Available for Convex/Concave products. \star = Available with 3D Laminate/RTF.







#1288: When cut in heights of 5%" these blocks will fit in CD racks for perfect storage and accessibility.



Door Jamb Stop Molding







#1652 PC: M101 Sq Ft: .72

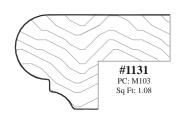


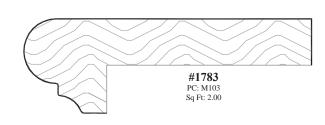
#972 PC: M101 Sq Ft: .84

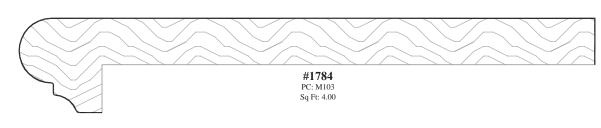


PC: M102 Sq Ft: .84

Window Sill Moldings

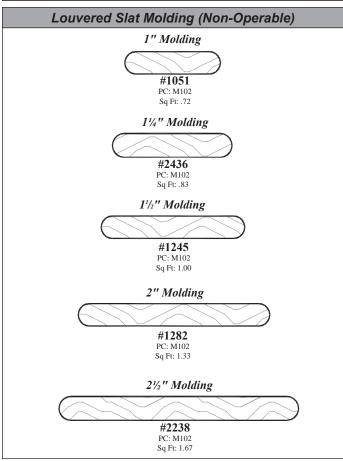


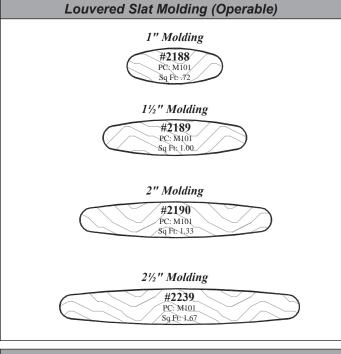


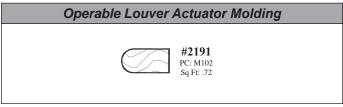


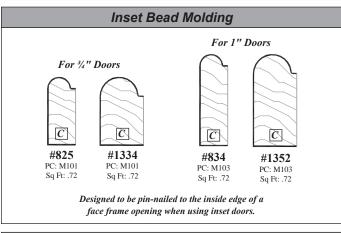


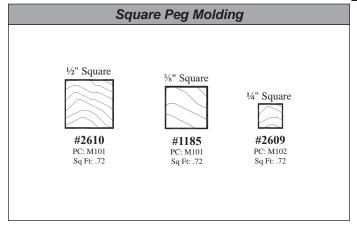
Miscellaneous Molding

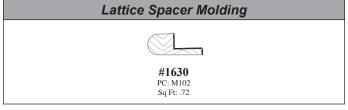








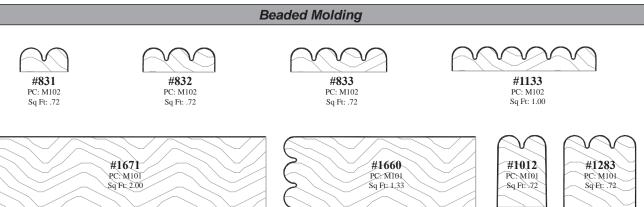


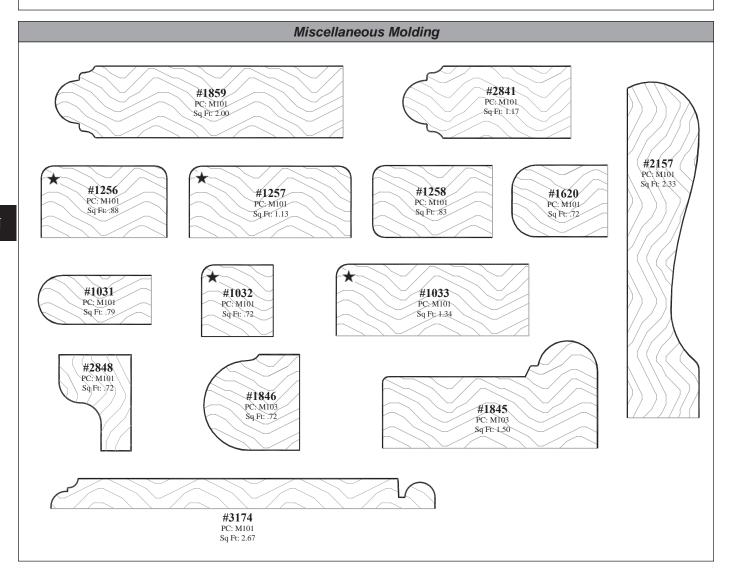


 \boxed{C} = Available for Convex/Concave products. \boxed{R} = Available radiused to follow the contour of shaped rails.









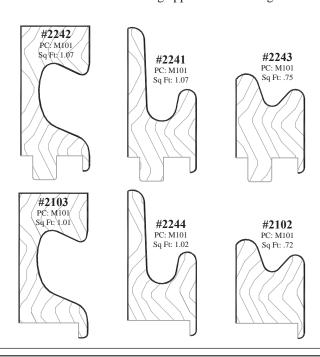
C = Available for Convex/Concave products. |R| = Available radiused to follow the contour of shaped rails. **★**= Available with 3D Laminate/RTF.

> See Section N.9 in our current Wholesale Pricing Catalog. For PRICING

Miscellaneous Molding

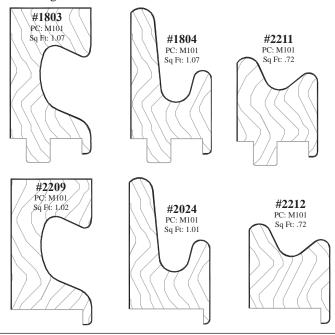
Finger Pull Molding (%" Thick Doors)

• Typically the #2241, #2242 & #2243 moldings would be paired with a 5/8" thick Melamine Door or Drawer Front. See *Section F.8* for molding application drawings.

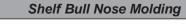


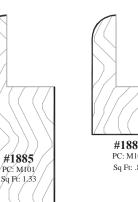
Finger Pull Molding (¾" Thick Doors)

• Typically the #1803, #1804 & #2211 moldings would be paired with a 3/4" thick Veneered, MDF or RTF Slab Door or Drawer Front. See Section F.8 for molding application drawings.

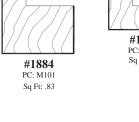


Edgeband Molding



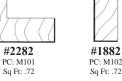














Sq Ft: .72

#3173 PC: M102

#1324

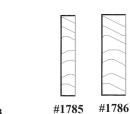
PC: M101 Sq Ft: .72





Sq Ft: .72





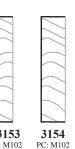
PC: M101

Sq Ft: .72

PC: M101

Sq Ft: .72





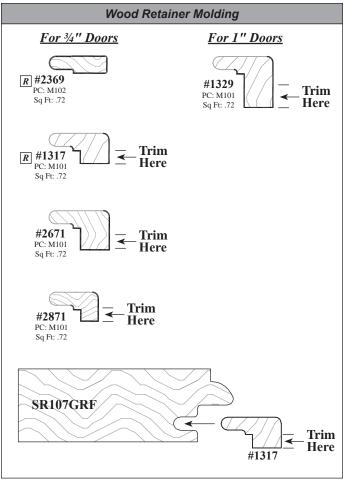
#3153 PC: M102 Sa Ft: .73

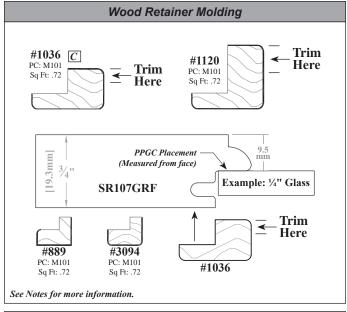
Sq Ft: .73

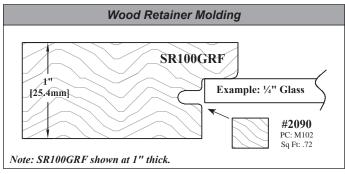


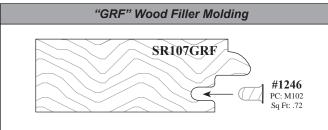
Molding Options

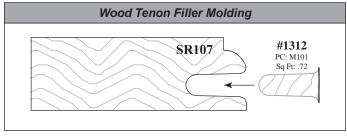
Miscellaneous Molding

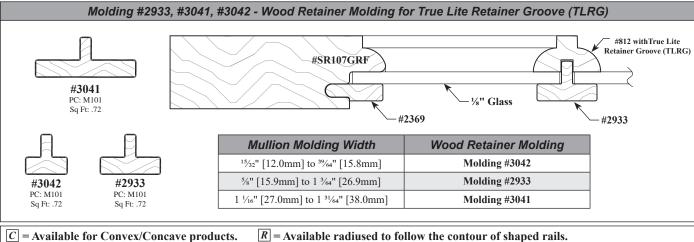






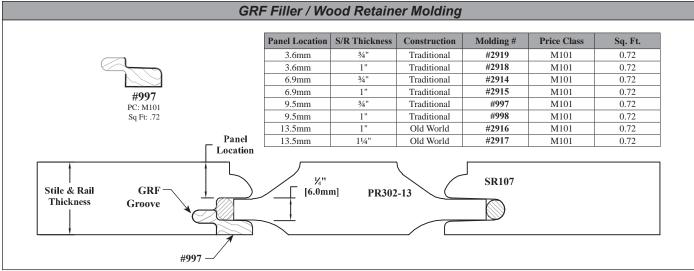






Miscellaneous Molding

Molding Options



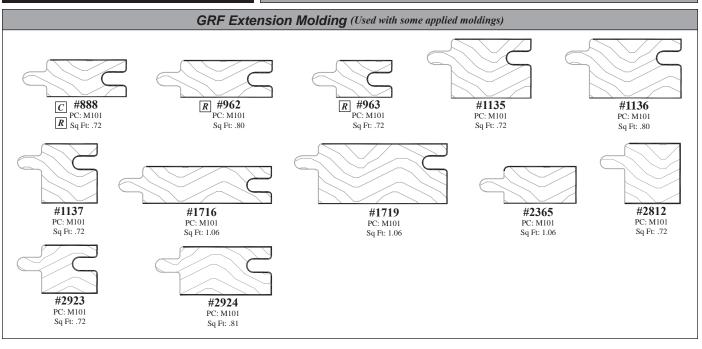
	Ordering & Pricing Notes: Wood Retainer / Filler Molding				
	Ordering Guidelines				
1	Order Forms	Please use Molding & Miscellaneous Order Form (E•Z Form #5).			
	Pricing				
1	Pricing	Please see Section N.9 of our current Wholesale Pricing Catalog.			

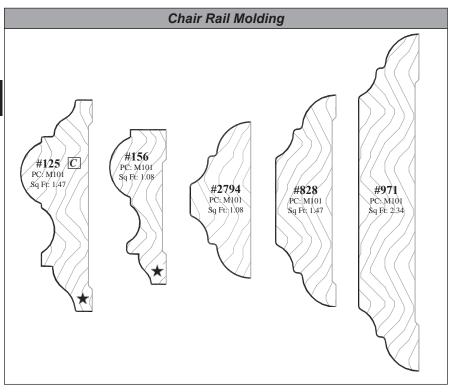
	Technical Notes: Wood Retainer / Filler Molding			
	Cabinet Door & Drawer Front Options (Chapter B)			
1	Cut to Size	See Section B.12 for Cut to Size options and price classes.		

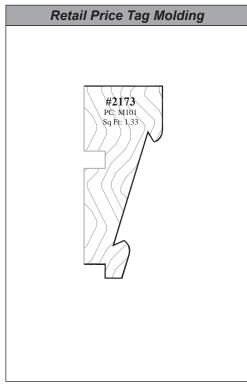
	Malalian Ontions (Obserted N)						
	Molding Options (Chapter N)						
1	#997 GRF Filler / Wood Retainer Molding Designed to fill WalzCraft's GRF groove prior to assembly and provide a space for 1/4" thick material.						
2	Designed for use as a wood retainer molding that is fastened to the rear of the frame and can be size. See <i>Wood Retainer Molding Compatibility</i> chart on our website: Resources/Technical Ir for which molding to be used based on glass thickness (1/8" or 1/4"), door thickness and panel plo placement (PPGC). • Note: #889 not available as a precision cut molding.						
3	The illustration shows an example of how this molding fits into the GRF groove of the stile and rail posigned to fill the void for the GRF groove in the stiles and rails of frame and mullion doors. For use with 3/4" [19.1mm] or 1" [25.4mm] thick doors.						
4	#1312 Wood Tenon Filler Molding	The illustration shows an example of how this molding fits into the mortise of the stile and rail profile. Designed to fill the mortise PPGC (Panel Plow Groove Cut) of any stile and rail profile, for your custom frame requirements. For use with 3/4" [19.1mm] or 1" [25.4mm] thick doors.					
5	#1317 #1320 #2360 #2871						
6	#2090 Wood Retainer Molding	Designed for use as a wood retainer molding to accommodate ¼" [6.4mm] material for use with 1" [25.4mm] thick frames.					
7	#2933, #3041, #3042 Wood Retainer Molding for True Lite Retainer Groove	Designed to be used as a wood retainer molding for true divided mullion lites. Only available with the following mullion lite patterns: LP001, LP108, LP109, LP110, LP118, LP128, LP131, LP146, LP147. Please submit requests for this application to our Customer Support Team.					
8	#2671 Wood Retainer Molding	Fit into the GRF cut of the stile and rail profile and are designed to be used with ½" [3.2mm] materials. Designed for use with: • Traditional stile & rail GRF profiles: SR123, SR145, SR146, SR157, SR160, SR163, SR167, SR169. • Mitered stile & rail GRF profile families: MP628, MP661, MP662, MP680, MP690, MP696, MP6104. • All traditional and mitered Old World stile & rail GRF profiles from Section E.3 and E.11.					









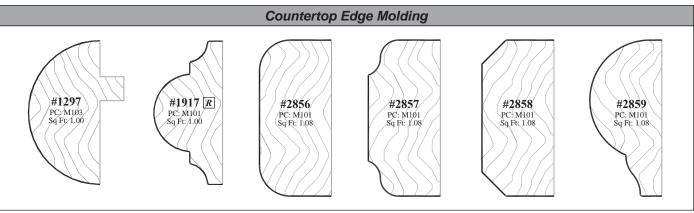


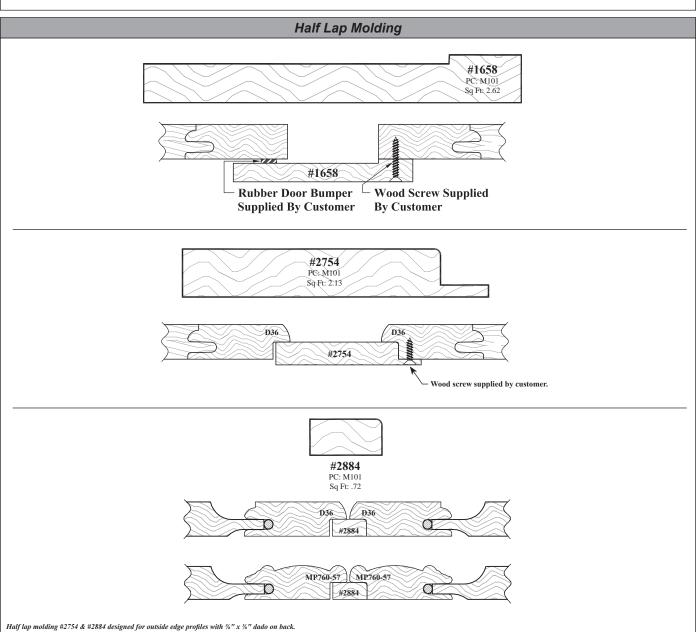
C = Available for Convex/Concave products. R = Available radiused to follow the contour of shaped rails. \star = Available with 3D Laminate/RTF.

N

Miscellaneous Molding

Molding Options

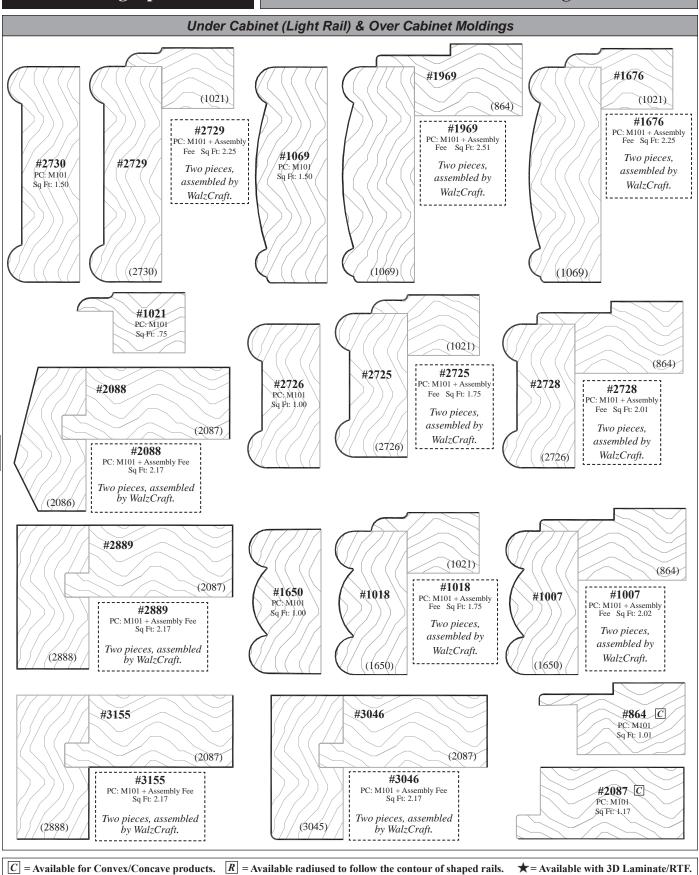




 \boxed{C} = Available for Convex/Concave products. \boxed{R} = Available radiused to follow the contour of shaped rails. **★**= Available with 3D Laminate/RTF.







 \boxed{R} = Available radiused to follow the contour of shaped rails.

★= Available with 3D Laminate/RTF.

Under Cabinet (Light Rail) & Over Cabinet Moldings...continued #2603 #2604 C (2087) (2087) #2603 #2604 Accepts PC: M101 + Assembly Fee Sq Ft: 2.34 PC: M101 + Assembly Fee Sq Ft: 2.34 Accepts 3/4" Inserts 3/4" Inserts Section 0.5 Two pieces, assembled Two pieces, assembled Section 0.5 by WalzCraft. by WalzCraft. (2601)(2602)C#2602 #2601 PC; M101 PC:\M101 Sq/Ft/: 1,17 Sq Ft: 1.17 #2888 #2086 #3045 PC: M101 PC: MI01/ PC: M/01 Sq Ft: 1.00 Sq Ft: 1,00 Sq Ft; 1.00 #1092 PC: M103 #1034 Sq Ft: \1.84 #2695 PC: M103 Sq.Ft: 1.33 PC: M103 8q Ft: 1.33 #1904 PC: M101 Sq Ft: 1.34 #205 #200 PC: M103 Sq Ft: 1:33 PC: M103 Sq Ft: 1.33 #916 #1011 PC: M103 PC: M103 #882 PC: M105 Sq Ft: 1.33

► For PRICING ► See Section N.9 in our current Wholesale Pricing Catalog.

 \overline{R} = Available radiused to follow the contour of shaped rails.



C = Available for Convex/Concave products.

★= Available with 3D Laminate/RTF.

Under Cabinet (Light Rail) & Over Cabinet Moldings...continued #2161 PÇ: M103/ #1285 Sq Fr: 1.1/7 PC: M101 Sq Ft: 1.17 #118 #1281 PC;/M101 Sq/Ft: 1,31 PC: M103 Sq Ft: .84 #1798 C #1720 Wire track for PC: M101 PC: M103 #1773 under cabinet 8q Ft: 1.34 PC: M101 lighting. Sq Ft: .72 #1894 #1871 #1997 PC: M101 PC: M103 Sq Ft: 1.33 PC: M101 Sq Ft: .83 Sq Ft: 1.33 #2814 #2317 PC: M106 PC: M103 Sq/Ft;/1.33 Sq Ft: .83 #2480 PC: M103 Sq.Ft: 1.33 #2316 PC: M101 Sq Ft: .75 #2689 #2688 #2687 #2078 PC: M101 Sq Ft: 1.00 PC: M101 PC: M101 PC: M101 Sq Ft: 1.00 Sq Ft: 1.00 Sq Ft; .81

See Section N.9 in our current Wholesale Pricing Catalog.

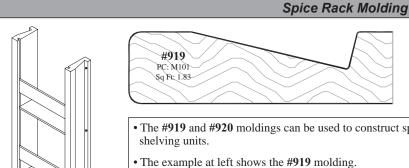
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C = Available for Convex/Concave products.

★= Available with 3D Laminate/RTF.

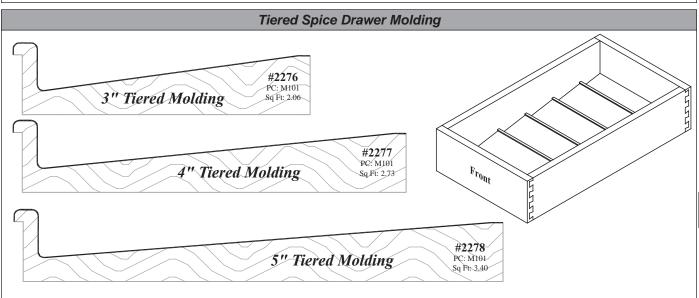
Miscellaneous Molding

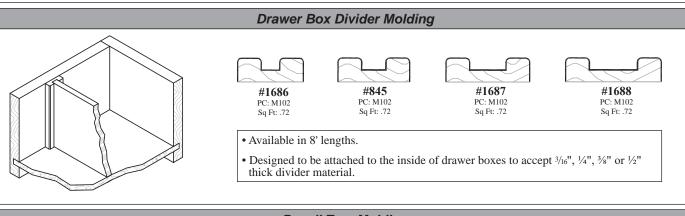
Molding Options

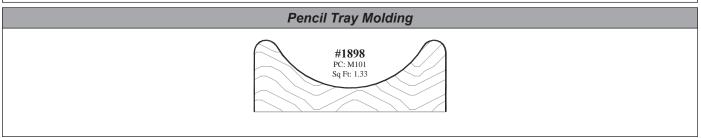




- The #919 and #920 moldings can be used to construct spice racks, church pew book holders, or other small
- 3/16" Refacing Stock works well for making the bottoms and fronts.
- See page N.2.3 for 3/16" Solid Wood Refacing Stock.

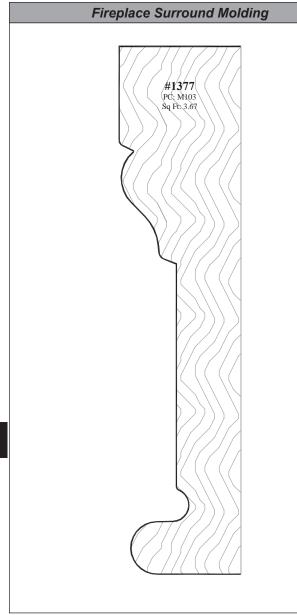


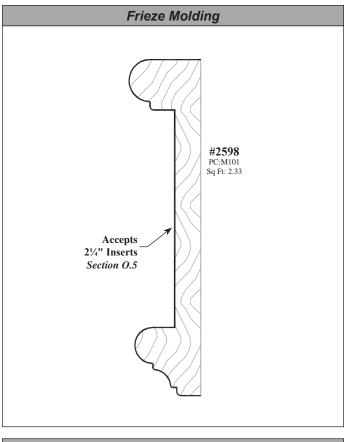


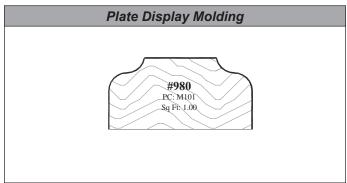


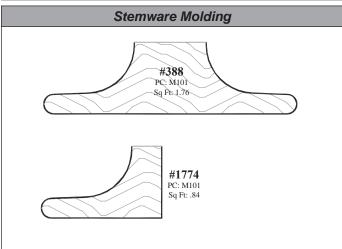


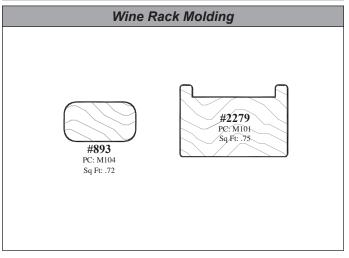


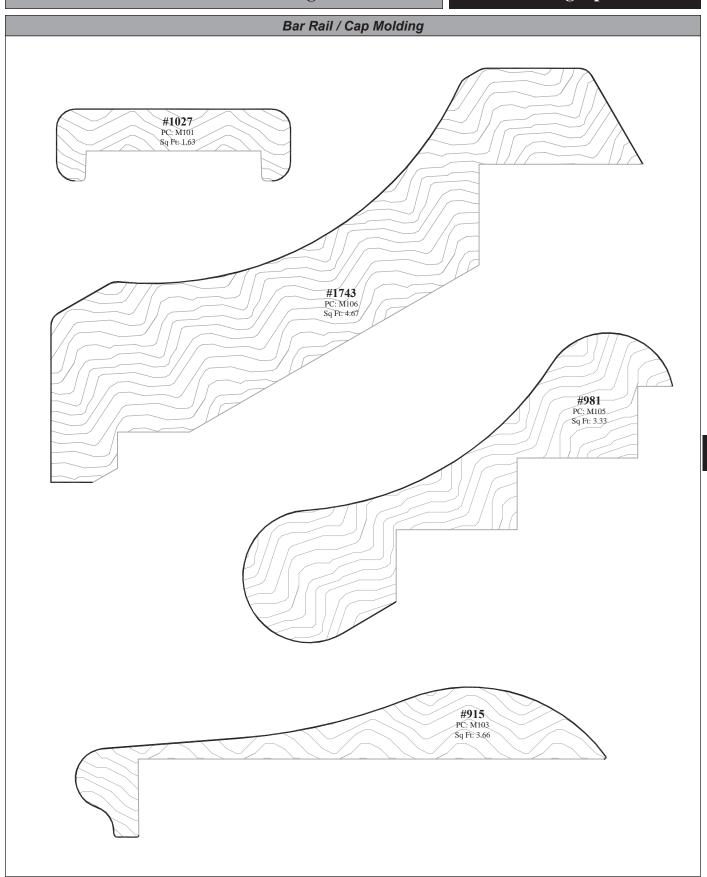






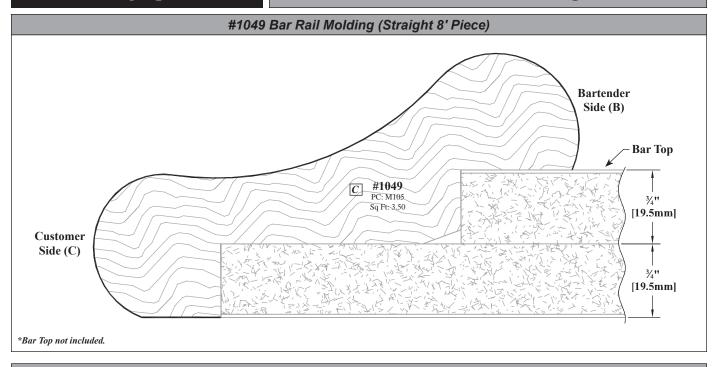




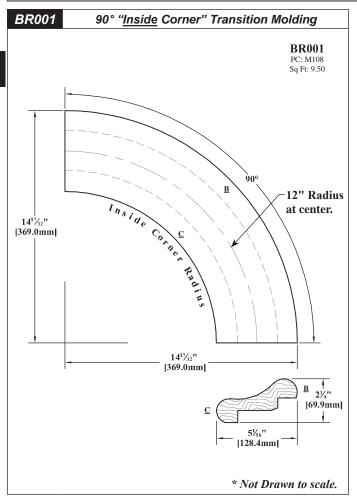


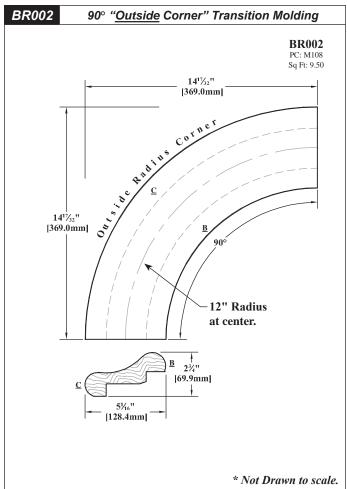






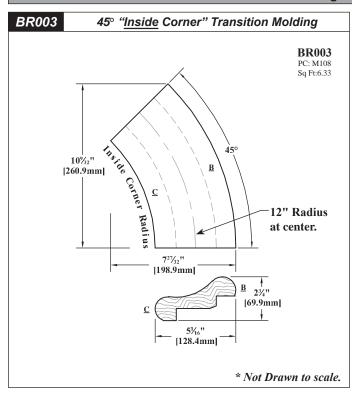
Radius Transition Moldings for #1049 Bar Rail

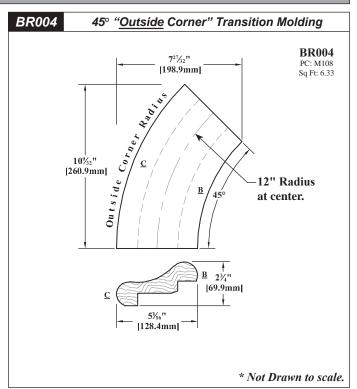




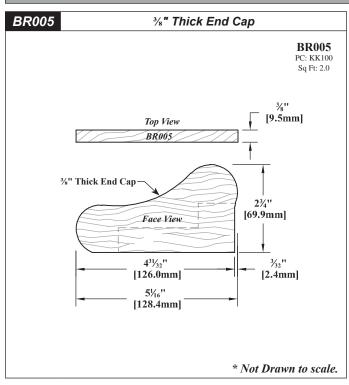
Miscellaneous Molding

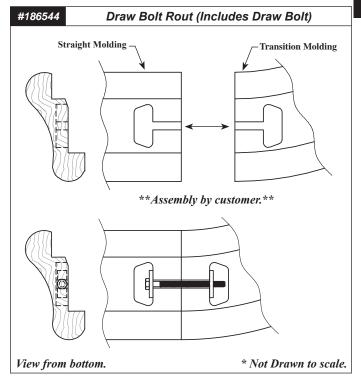
Radius Transition Moldings for #1049 Bar Rail....continued





#1049 Bar Rail Molding - Options





See the following page for notes on ordering information.

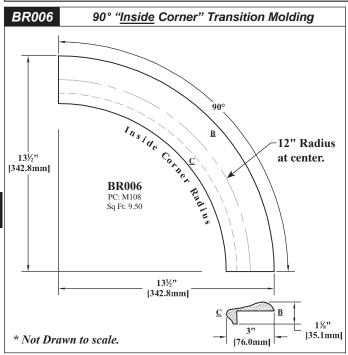


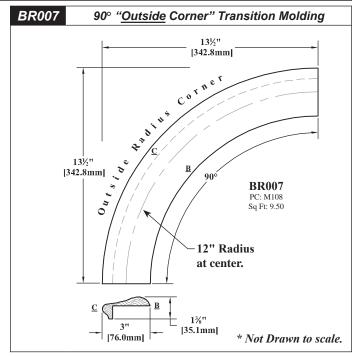


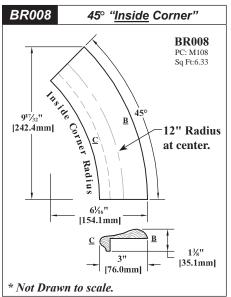
 \mathbf{N}

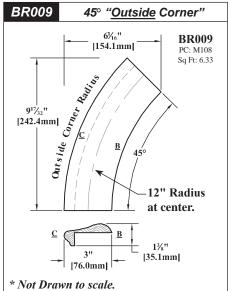
#869 Bar Rail Molding (Straight 8' Piece) Bartender #869 Side (B) C PC: M103 **Bar Top** Sq Ft: 1.94 Customer Side (C) 3/411 [19.5mm] *Bar Top not included.

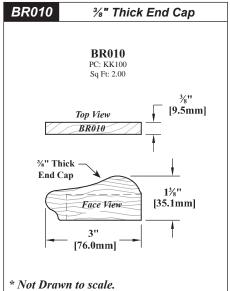
Radius Transition Moldings for #869 Bar Rail











Miscellaneous Molding

Molding Options

	Ordering & Pricing Notes: #869 / #1049 Bar Rail Molding				
	Ordering Guidelines				
1	Order Forms	Please use Moldings & Miscellaneous Order Form (E•Z Form #5).			
2	Ordering Information Enter quantity, molding / part number and description.				
Pricing					
1	Pricing	Please see Section N.9 of our current Wholesale Pricing Catalog.			

Technical Notes: #869 / #1049 Bar Rail Molding				
	Finish Options (Chapter R)			
1	Finishing	Only available unfinished.		
2	MDF / 3D Laminate	Not available with 3D Laminate (RTF).		

	Functional Options (Chapter F)				
	Draw Bolt Rout (Includes Draw Bolt)	WCI #186544: Used to connect two pieces of #1049 molding. Draw Bolt Routs are an option that can be added to the end of a straight 8' length of #1049 and to the Radius Transition Moldings. Bolts are included.			
1		Not available with #869 bar rail molding.			
		To order bolt individually, without the rout, please use WCI #186536.			

G		General Information (Chapter A)
1	Assembly	Only available unassembled.

	Material Options
1 Available Material	Only available in solid wood. Not available in raw MDF.

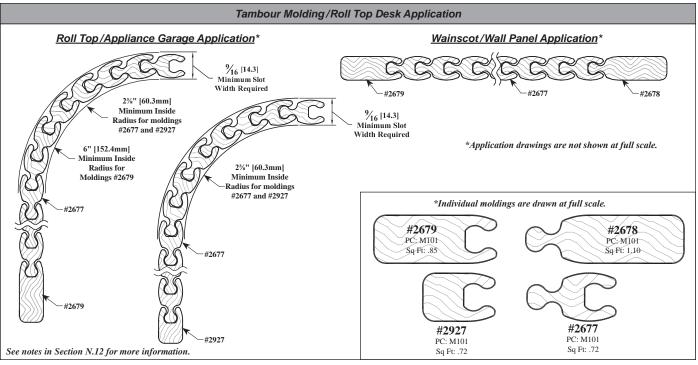
	Molding Options (Chapter N)				
	End Cap	End caps are an option that can be used to cap the finished end of a run of #869 or #1049 molding.			
1		BR010 can be used as a left or right end for #869.			
1		BR005 can be used as a left or right end for #1049.			
		Only available shipped loose.			

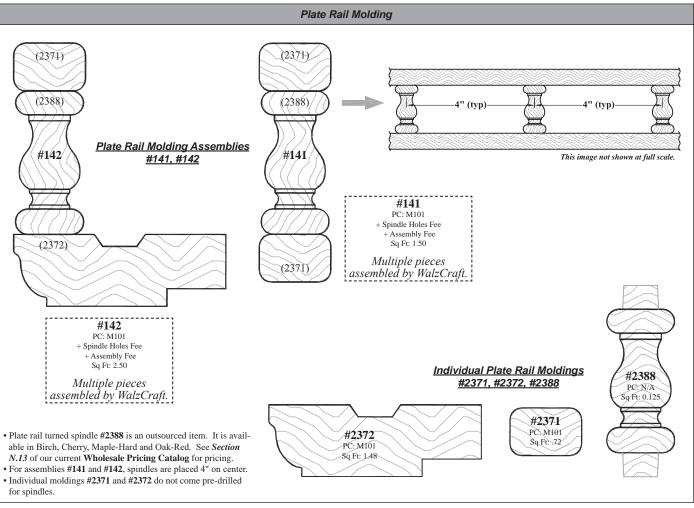
		Sizes / Dimensions
1	Sizes	All part sizes are fixed.

		Wood Specie Options (Chapter S)
	1 Available Wood Species	All of WalzCraft's standard solid wood species are available.



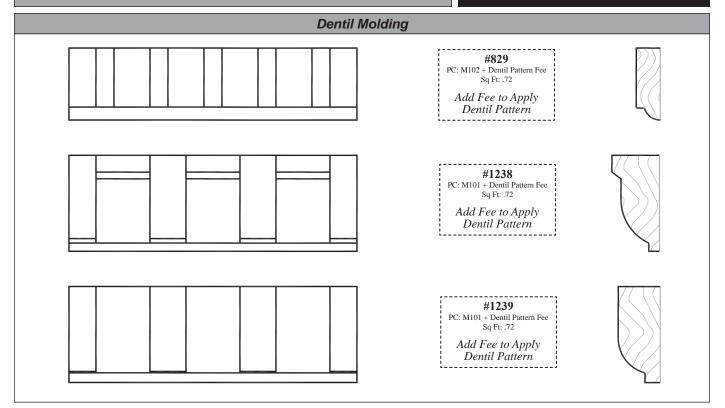


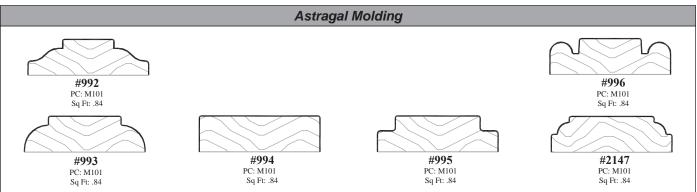


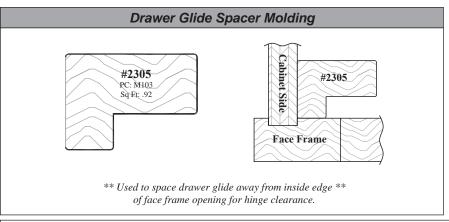


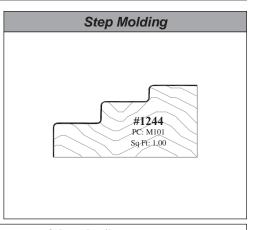
Miscellaneous Molding

Molding Options









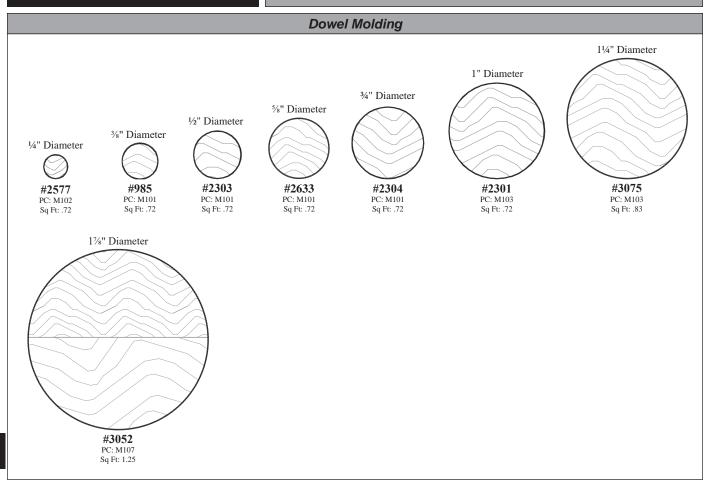
C = Available for Convex/Concave products. R = Available radiused to follow the contour of shaped rails.

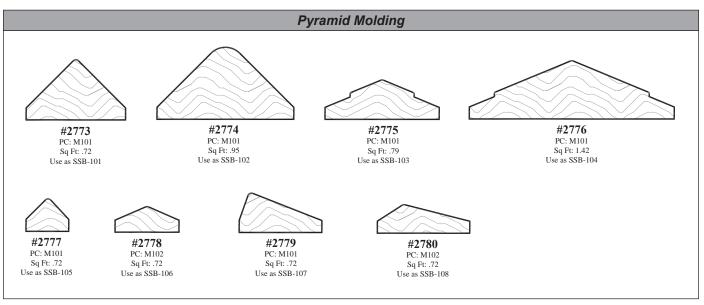
► For PRICING ► See Section N.9 in our current Wholesale Pricing Catalog.





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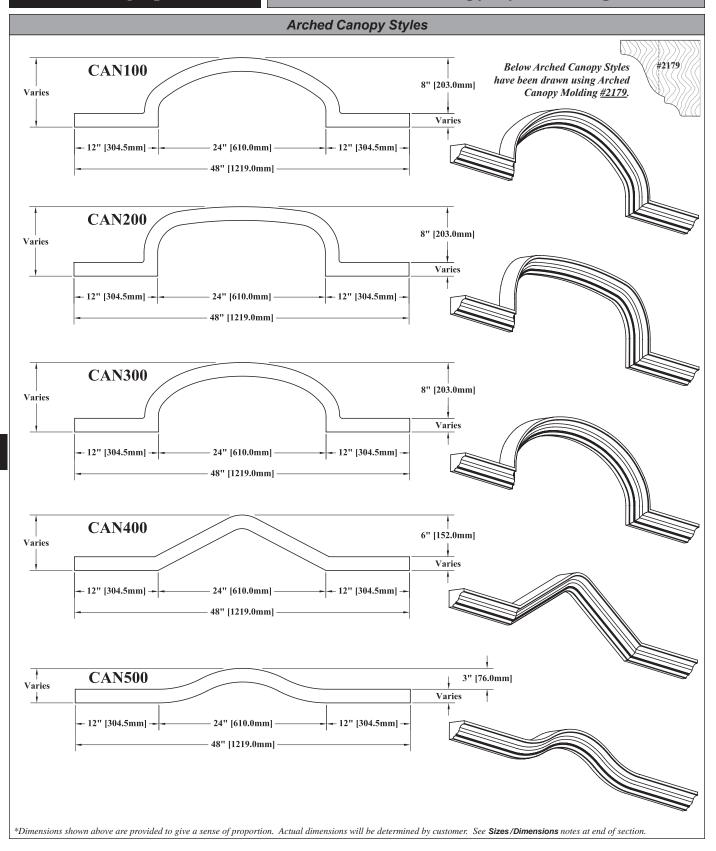


Your Notes Page

Molding Options

1-8	00-237-1326	WalzCraft®	www.WalzCraft.com

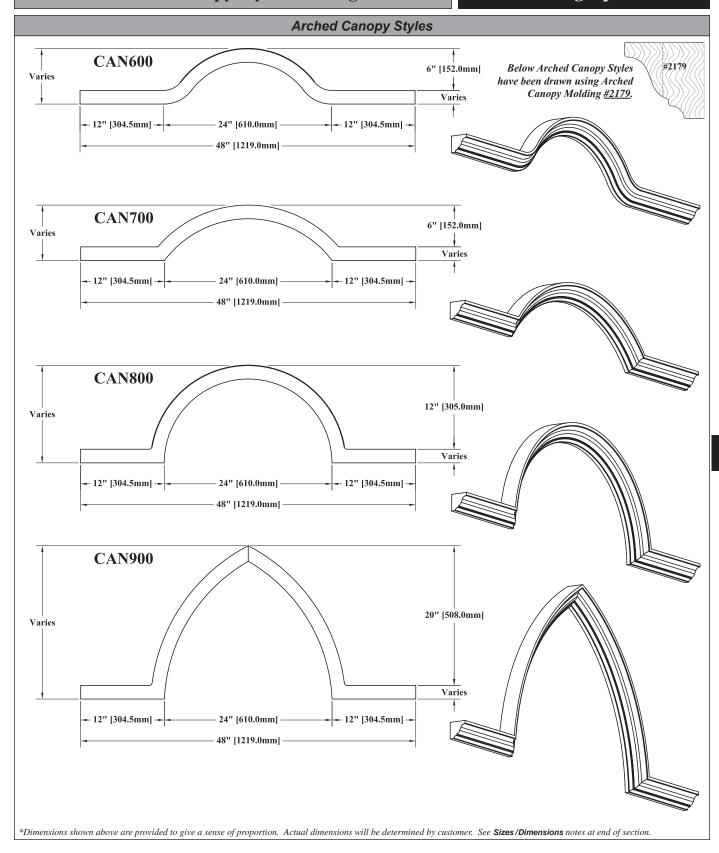




**For Convex / Concave Crown Molding Options, Please see Section D.4 **

Arched Canopy Styles/Molding

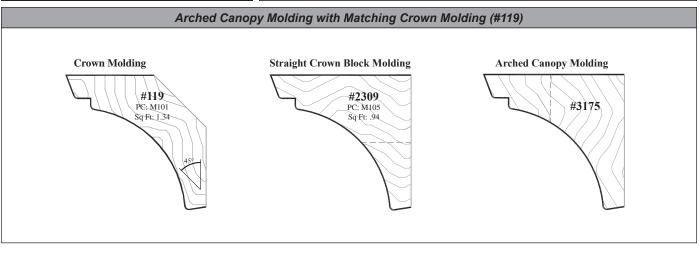
Molding Options

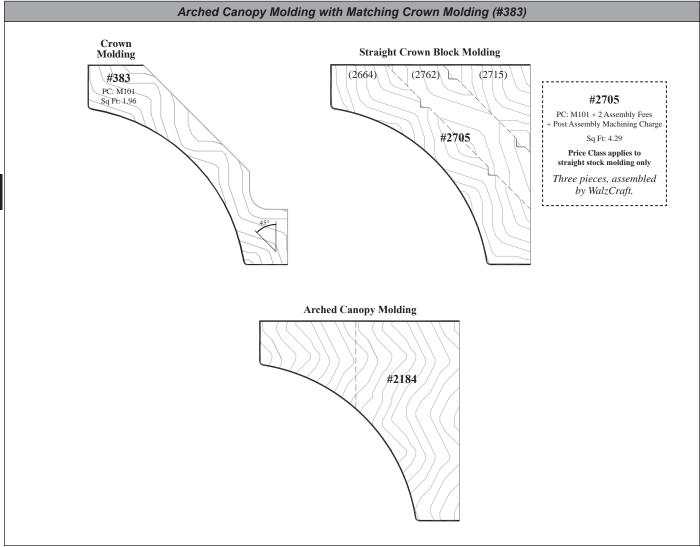


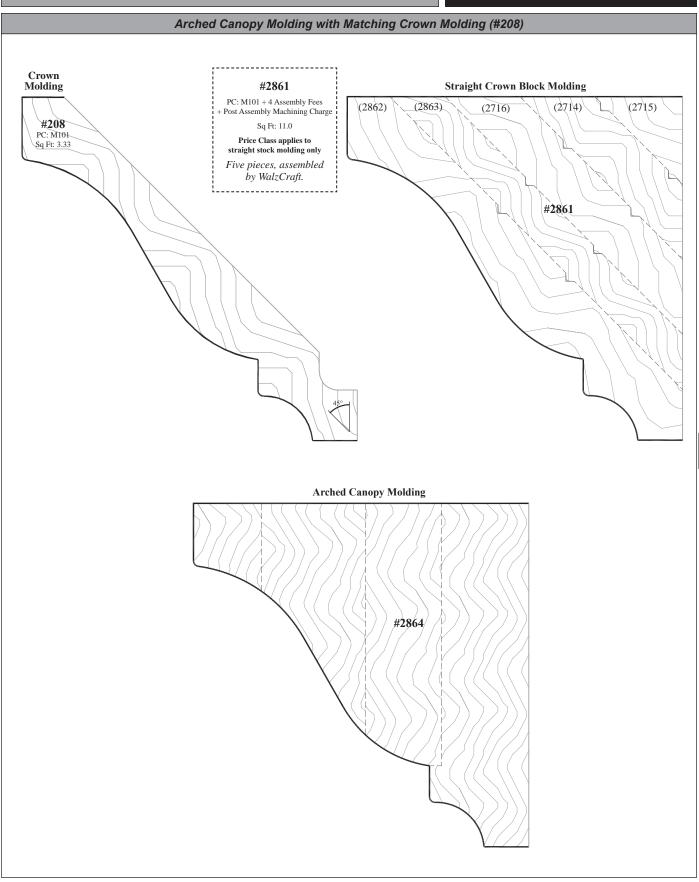
**For Convex / Concave Crown Molding Options, Please see Section D.4 **





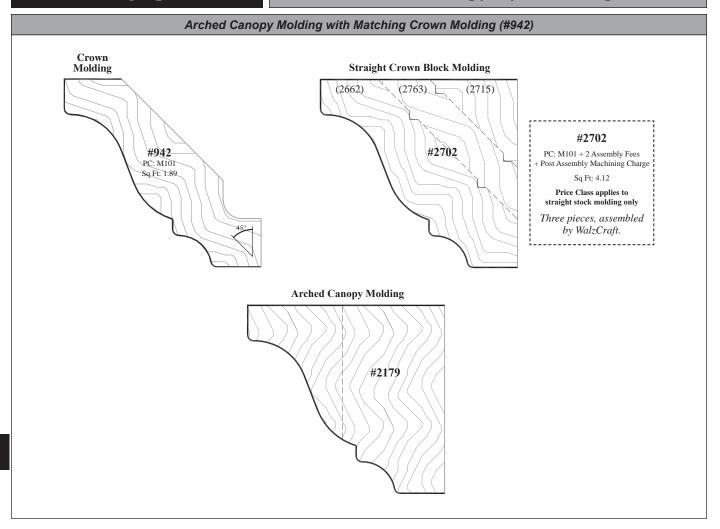


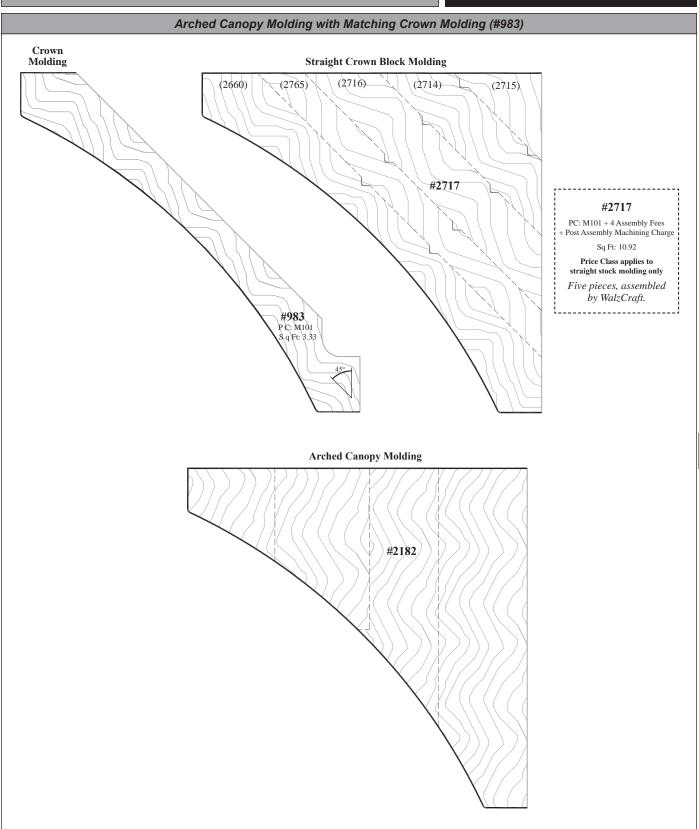






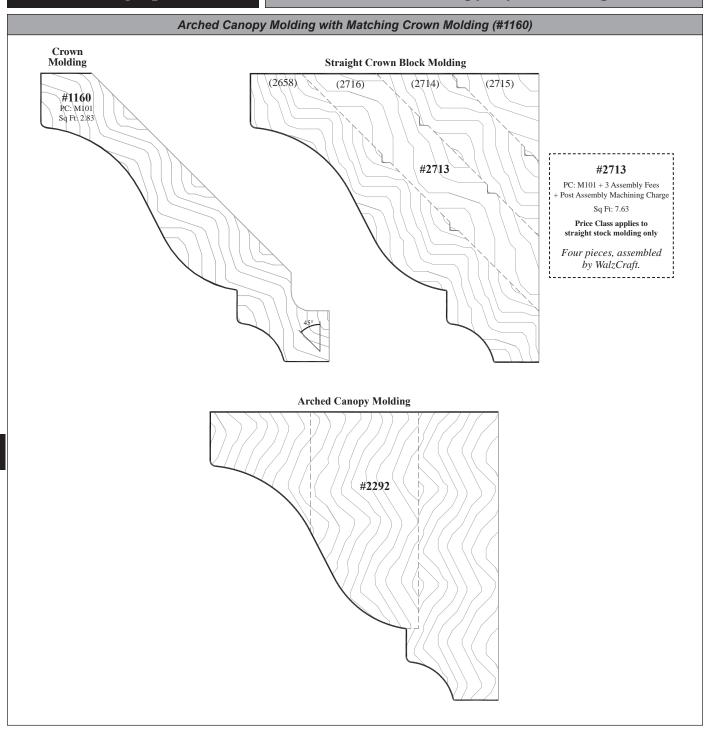








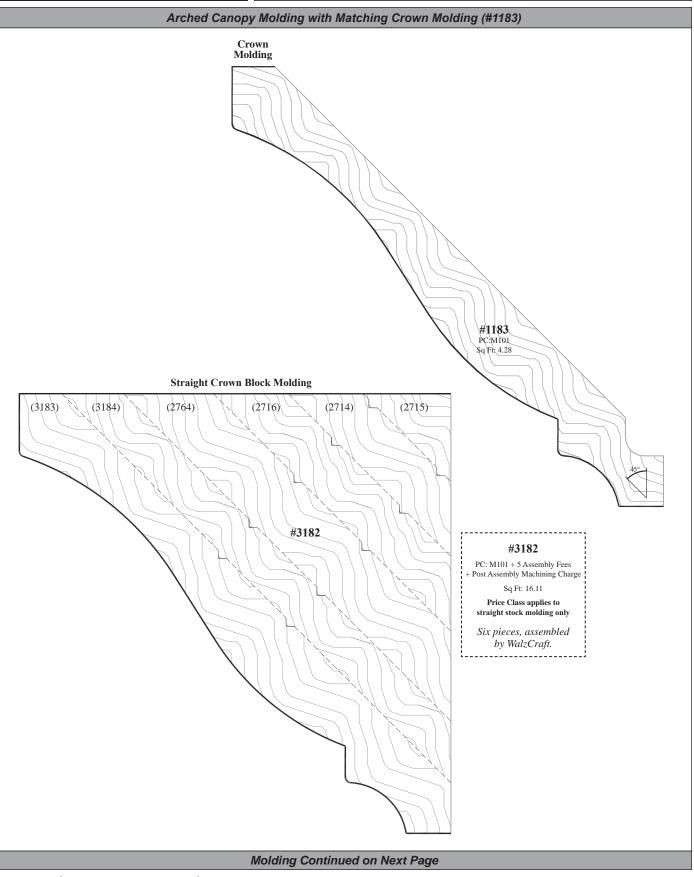


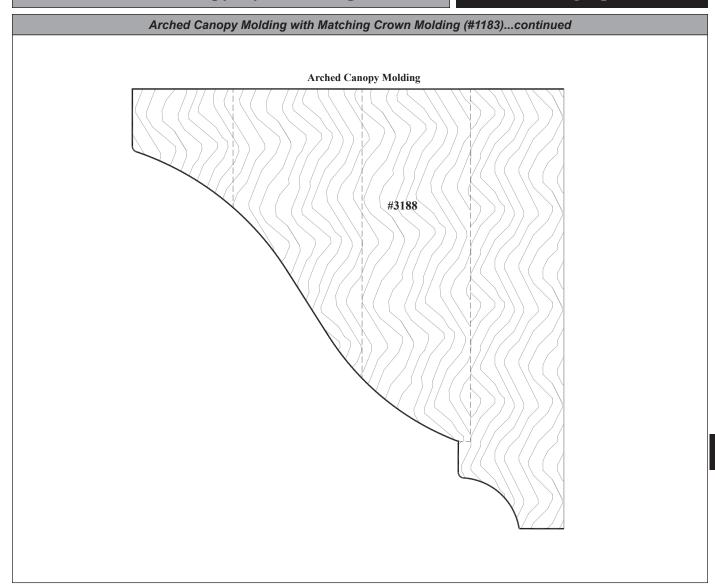


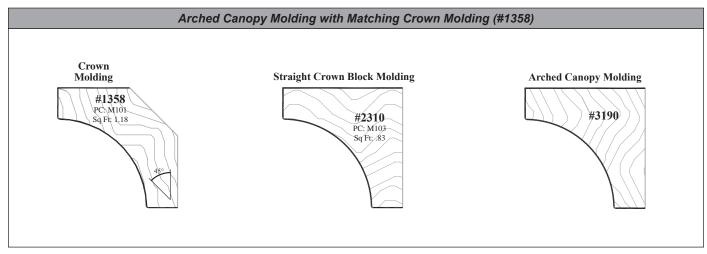
Molding Options

1-8	00-237-1326	WalzCraft®	www.WalzCraft.com



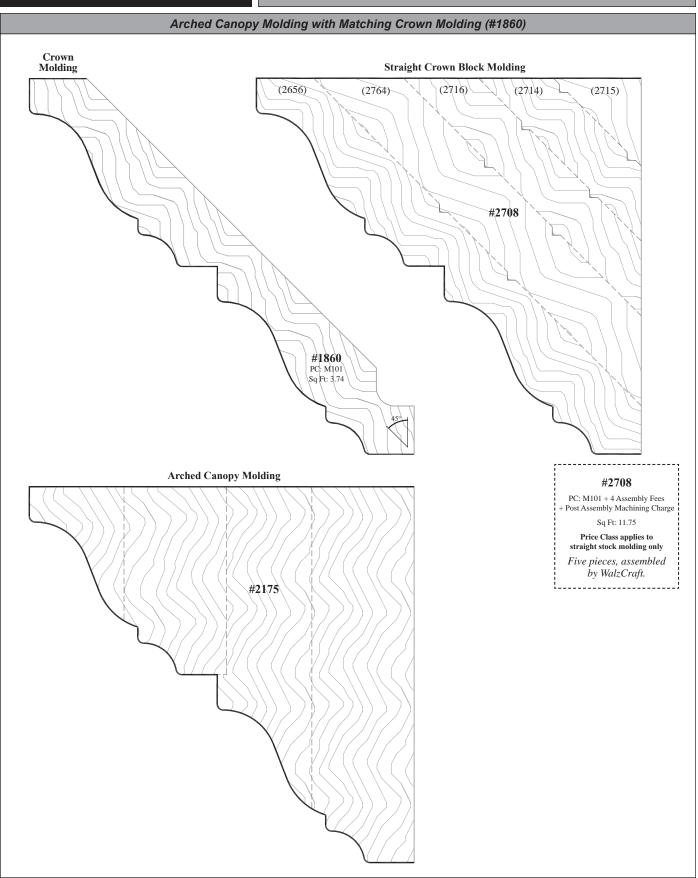


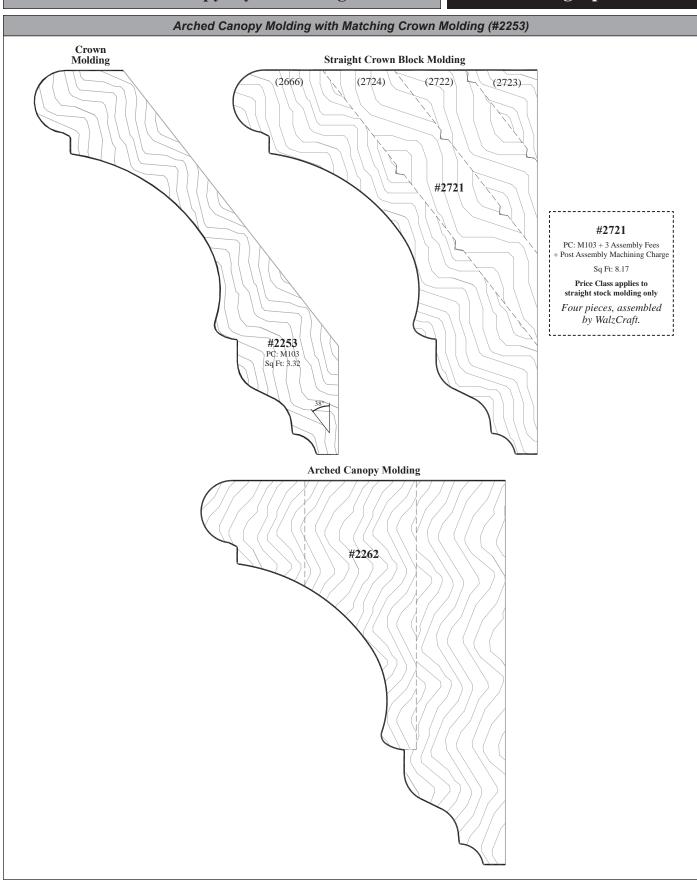
















Molding Options

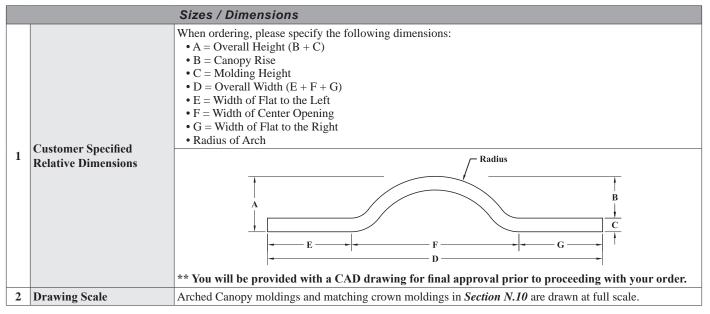
Arched Canopy Styles/Molding

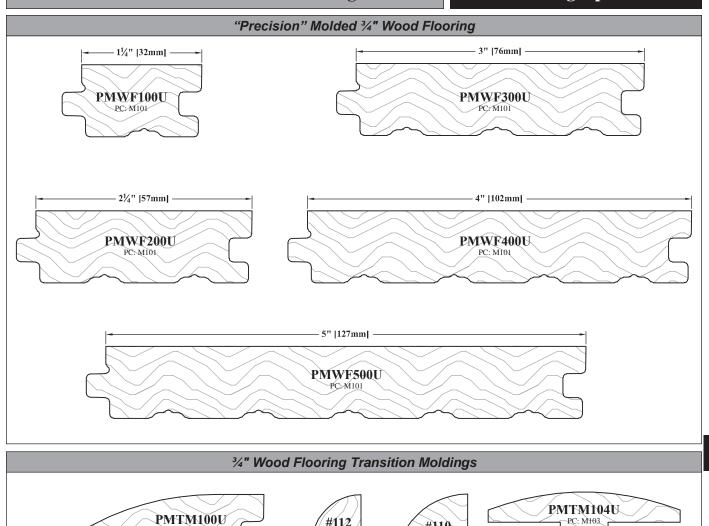
Arched Canopy Molding with Matching Crown and Convex/Concave Molding				
Crown Molding	Straight Crown Block Molding	Arched Canopy Molding	Convex/Concave Molding	
119	2309	3175	3176	
208	2861	2864	3177	
383	2705	2184	3178	
942	2702	2179	3179	
983	2717	2182	3180	
1160	2713	2292	3181	
1183	3182	3188	3189	
1358	2310	3190	3191	
1860	2708	2175	3192	
2253	2721	2262	3193	

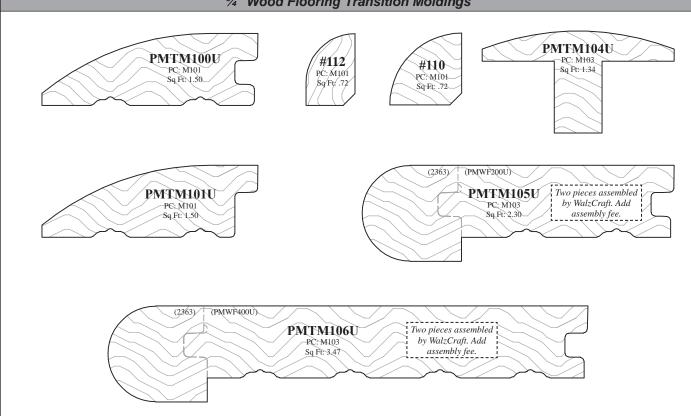
	Ordering & Pricing Notes: Arched Canopy Styles / Molding		
	Ordering Guidelines		
1	Order Forms	Please use Molding & Miscellaneous Order Form (E•Z Form #5).	
2	Ordering Information	 Select the Arched Canopy Style #. See examples at the front of this section. Select the Arched Canopy Molding #. Reference the line drawing in the Sizes / Dimensions table below. Fax your line drawing with all relative dimensions, along with your order forms, to our Customer Support Team or email drawings to: customersupport@WalzCraft.com. 	
	Pricing		
1	Pricing	Please see Section N.10 of our current Wholesale Pricing Catalog.	
1	Tiems	A quote will be submitted to you for your approval prior to proceeding with your order.	

Technical Notes: Arched Canopy Styles / Molding		
Material Options		Material Options
1		For quality reasons, product requiring CNC machining will not be available in any Maple-Hard/Soft-Mixed species or Maple-Soft species. These items should instead be ordered in any of our Maple-Hard species.

Molding Options (Chapter N)		
1	Arched Canopy Styles: Molding Profile Options	Arched Canopy Styles are only available with the following Arched Canopy Molding Profiles: 2175, 2179, 2182, 2184, 2262, 2292, 2864, 3175, 3188, 3190.
1		These arched canopy moldings and their matching crown moldings are also available in straight 8' [2438.4mm] lengths to use throughout your project. Both 8' [2438.4mm] straight stock molding profiles are shown.









21/4" [57mm] PMWF250U PC: M102



5" [127mm] -PMWF550U

"Precision" Molded %" Wood Flooring

3/8" Wood Flooring Transition Moldings

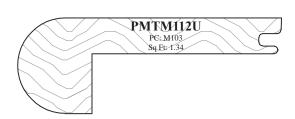




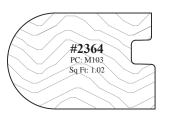












For PRICING See Section N.11 in our current Wholesale Pricing Catalog.

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Precision Molded Wood Flooring

Molding Options

Precision	Precision Molded Wood Flooring Price Classes, # of Sq.Ft. per Lineal Foot		
Molding #	Price Class	Sq.Ft. / Lineal Foot	Lineal Feet / One Square Foot
PMWF100U	M101	0.121	9.60
PMWF200U	M101	0.205	5.34
PMWF300U	M101	0.268	4.00
PMWF400U	M101	0.350	3.00
PMWF500U	M101	0.434	2.40
PMWF150U	M102	0.121	9.60
PMWF250U	M102	0.205	5.34
PMWF350U	M102	0.268	4.00
PMWF450U	M102	0.350	3.00
PMWF550U	M102	0.434	2.40

Ordering & Pricing Notes: Wood Flooring			
	Ordering Guidelines		
1	Order Forms	Please use Molding & Miscellaneous Order Form (E•Z Form #5).	
2	Ordering Information	Total square footage must be supplied. (Note, your total square footage should accommodate a waste factor.)	
Pricing			
1	Pricing	Please see Section N.11 of our current Wholesale Pricing Catalog.	

Technical Notes: Wood Flooring		
Finish Options (Chapter R)		Finish Options (Chapter R)
1	Finishing	Available unfinished only.
1		WalzCraft's "cabinet grade finish" is <i>not</i> engineered for wood flooring.

		General Information (Chapter A)
	Sanding	Sanded to 180 grit.
1		WalzCraft's precision molded wood flooring requires minimal sanding after installation.
		Moldings will also be end milled.

Sizes / Dimensions		
1	Drawings	Moldings are drawn at full scale.
2	Precision Molded Flooring	Precision molded wood flooring is sold in random lengths from 36" [914.4mm] to 96" [2438.4mm].
2	Transition Molding	Sold in 8' [2438.4mm] lengths, with 93" [2362.2mm] guaranteed to be usable.
3		Moldings over 6" [152.4mm] in width may be produced from a glued up panel, due to lumber availability.





Molding Options

Molding Notes

Molding "Shorts Program"

When working with solid wood, occasionally defects are exposed through the manufacturing process that will not allow us to sell the molding as a clear 8' Select/Premium or Natural/Standard Grade. We are sometimes left with 3' - 7' of usable material. Part of our mission is to use our materials and resources in the most efficient manner, which is why we offer the availability of 3' - 7' moldings through this program. As an incentive, when using this **Molding "Shorts Program"**, there will be a discount offered if 3' - 7' moldings are available. Please see *Section N.12* of our current **Wholesale Pricing Catalog** for more information. *The Molding "Shorts Program" does not apply to Outsourced Moldings*.

	Ordering & Pricing Notes: Molding		
	Ordering Guidelines		
1	1 Order Forms Please use Molding & Miscellaneous Order Form (E•Z Form #5).		
	Pricing		
1	Pricing	Please see Section N.12 of our current Wholesale Pricing Catalog.	

	Technical Notes: Molding		
	Convex / Concave Options (Chapter D)		
1	Curved Products	The C indicates profiles that are available when ordering Convex/Concave Products.	

		Finish Options (Chapter R)
	Finishing	Moldings will be considered a Two-Sided (2S) finished product (<i>Chapter R</i>). This includes solid wood refacing stock (<i>Section N.2</i>). The backs will be sealed while the face and all edges will be sealed and top coated.
1		Please see individual drawings for location of clear sealer vs. clear sealer/clear top coat. The thick black lines represent the face/edges (sealer/top coat) while the thinner gray lines represent the back (sealer only). • These locations are also applicable to standard SolidTone applications. The thick black lines represent the face/edges (SolidTone® Topcoat and SolidTone® Primer) while the thinner gray lines represent the back (SolidTone® Primer Only). • For SolidTone® Woodgrain applications, the entire surface (face, edges, back) will be comprised of SolidTone® Topcoat only.
2	Stemware Molding	When "Cut to Length" stemware molding is pre-finished by WalzCraft, the ends will also be finished.
	3D Laminate (RTF)	★= Products available with 3D Laminate (RTF).
3		3D Laminate (RTF) moldings use the same foil colors that are used on the doors, so the color match is exact.
		Only the face of the molding is covered with 3D Laminate (RTF) foil. The back is unfinished wood.
		The maximum length for moldings with 3D Laminate (RTF) is 96" [2438.4mm].

		General Information (Chapter A)
1	Sanding	Moldings are sanded to 180 grit.
2	"Passes"	"Passes" refers to the number of times the 8' length of rough stock lumber is run through the molder and/or secondary machinery to complete the molding.
		All moldings are considered one pass moldings unless specified otherwise.
		Upcharges will apply for all moldings requiring more than one pass.

Material Options		Material Options
1	3D Laminate (RTF)	For quality reasons, 3D Laminate (RTF) moldings have a solid wood core (Paint Grade Maple).

Molding Options (Chapter N)		
1	Radiused Molding	The R indicates moldings that can be radiused to follow the contour of a shaped rail.
2	Fastener Relief Cut	FRC = Fastener Relief Cut. See <i>page N.1.3</i> for assembly detail. Hole drilling and wood screw by customer. FRC is not applicable with Convex/Concave or Canopy moldings.
3	Column Wraps	Column Wraps can be used as transition moldings between cabinets of different depths.
		Notes Continued on Next Page



Molding Notes

Molding Options

	Technical Notes: Moldingcontinued		
	Sizes / Dimensions		
1	Molding Drawings	Solid wood moldings are drawn to actual size and sold in 8' [2438.4mm] lengths. 93" [2362.2mm] is guaranteed to be usable.	
2	Usable Molding Lengths Usable Length of 8' [2438.4mm] & Longer Moldings (Excludes Random Length): WalzCraft will need to be used		
3	Usable "Random Lengths"	Random Length material is 90% usable.	
4	Molding Widths Over 6"	Due to lumber availability, moldings over 6" [152.4mm] wide may be produced from glued up panels.	
	3' - 93" "Random Length"	Minimum quantity of 200 lineal feet in the same wood species, grade and style #. Use Moldings "Shorts Program" if under minimum quantity.	
5	Molding Program	When ordering random length molding, please indicate the total lineal feet required in the quantity column on the <i>Molding & Miscellaneous Order Form (E•Z Form #5)</i> .	
		When measuring random length moldings, we round down to the next nearest ½ foot.	
	3' - 8' "Random Length"	Minimum quantity of 200 lineal feet in the same wood species, grade and style #. Use Moldings "Shorts Program" if under minimum quantity.	
6	Molding Program	When ordering random length molding, please indicate the total lineal feet required in the quantity column on the <i>Molding & Miscellaneous Order Form (E•Z Form #5)</i> .	
		When measuring random length moldings, we round down to the next nearest ½ foot.	
		Minimum quantity of 200 lineal feet in the same wood species, grade and style #. Use Moldings "Shorts Program" if under minimum quantity.	
	21 121 "Dandan I and h"	When ordering random length molding, please indicate the total lineal feet required in the quantity column on the <i>Molding & Miscellaneous Order Form (E•Z Form #5)</i> .	
7	3' - 12' "Random Length" Molding Program	When measuring random length moldings, we round down to the next nearest ½ foot.	
	Trocking I Togram	Random lengths that range from 3' to 12' [914.4mm to 3657.6mm] must be either picked up or shipped via common carrier.	
		Lengths greater than 8' [2438.4mm] are subject to availability. Please note that the choice of wood species and grade can impact the availability of lengths greater than 8' [2438.4mm].	
	8' - 12' Length Moldings	For those occasions when you need a molding longer than 8', we will do our best to produce those lengths up to 12' [3657.6mm] long.	
8		Lengths greater than 8' [2438.4mm] are subject to availability. Please note that the choice of wood species and grade can impact the availability of lengths greater than 8' [2438.4mm].	
		Please see "Usable Molding Lengths" note #2 above.	
		Please contact our Customer Support Team, and ask that they research material availability and Wait-Times.	
9	Molding Lengths Longer than 12'	Lengths greater than 8' [2438.4mm] are subject to availability. Please note that the choice of wood species and grade can impact the availability of lengths greater than 8' [2438.4mm].	
		Please see "Usable Molding Lengths" note #2 above.	
10	Stemware Molding	Stemware moldings #388 & #1774 are available Cut-to-Length (minimum of 3" [76.2mm]).	
11	Round Column Wrap Molding	Round Column Wrap moldings are available in individual 8' lengths for cutting and assembly by customer. Walz-Craft can also cut to length and assemble the moldings for you, in which case additional charges will apply.	
		All radii are measured 3/8" [9.5mm] in from the face of molding.	
12	Tambour Molding	#2679: Due to its height, the minimum inside radius this molding can follow is 6" [152.4mm].	
12	Tunibout midding	#2927: Due to its height, the minimum inside radius this molding can follow is 2\%" [60.3mm].	

	Wood Species Options (Chapter S)	
1	Rustic and Knotty Grades	When ordering rustic or knotty grades, narrow moldings, applied moldings and mullion stock moldings might not have knots.
	Notes Continued on Next Page	





Molding Options

Molding Notes

Molding Length Ordered	Expected Minimum Usable Material
8' [2438.4mm]	93" [2362.2mm]
9' [2743.2mm]	104" [2641.6mm]
10' [3048.0mm]	116" [2946.4mm]
11' [3352.8mm]	128" [3251.2mm]
12' [3657.6mm]	139" [3530.6mm]
13' [3962.4mm]	151" [3835.4mm]
14' [4267.2mm]	162" [4114.8mm]
15' [4572.0mm]	174" [4419.6mm]
16' [4876.8mm]	186" [4724.4mm]

Your Notes Page

Molding Options

1-8	00-237-1326	WalzCraft®	www.WalzCraft.com



#3149

Embossed Beaded Molding





OS

* Due to tear out in the manufacturing process, this molding is only available in Maple.

#1356

Embossed Beaded Molding





os c

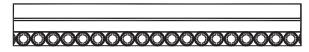
* Only available in random lengths. When ordering, please specify total lineal feet required in "Description" column on order form.

#2381

#1108

Embossed Beaded Molding

Embossed Egg & Dart Molding





OS

* Only available in random lengths. When ordering, please specify total lineal feet required in "Description" column on order form.



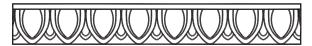
OS

N

* Only available in random lengths. When ordering, please specify total lineal feet required in "Description" column on order form.

#3162

Embossed Egg & Dart Molding



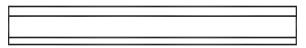


OS

* Only available in random lengths. When ordering, please specify total lineal feet required in "Description" column on order form.

#1999

Plain Accent Molding



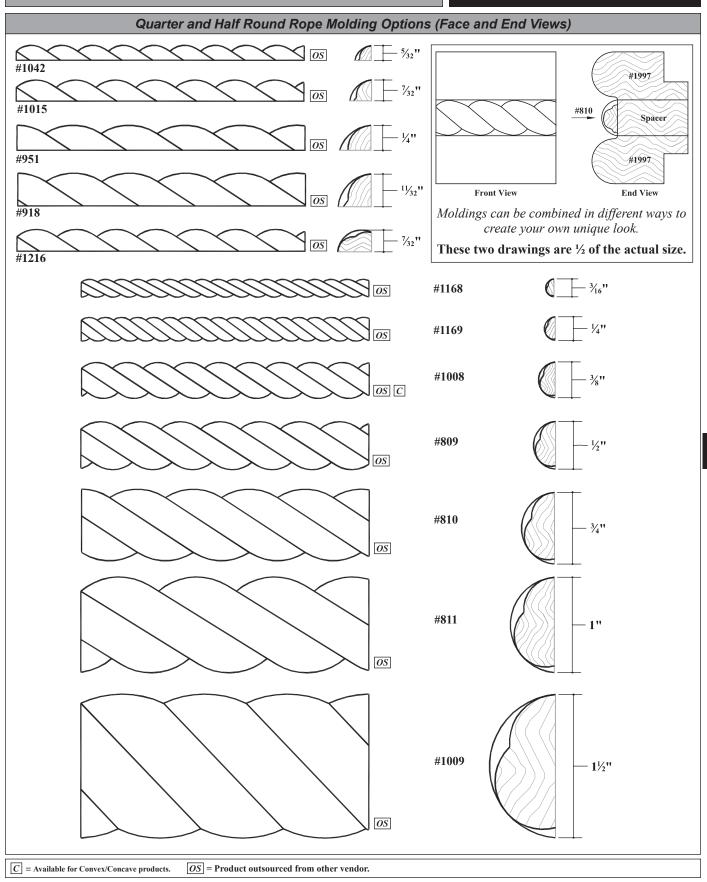


OS

* This molding is similar to molding #1108 without the embossed Egg & Dart pattern.

 \overline{OS} = Product outsourced from other vendor.

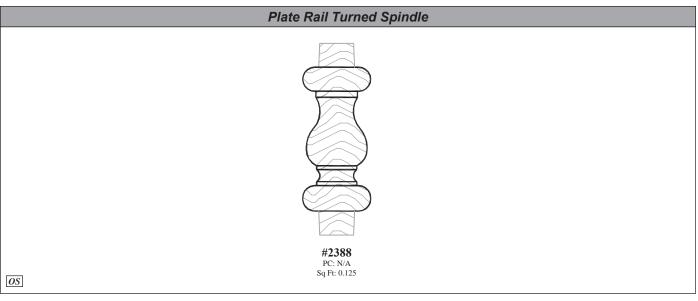
Outsourced Molding







Molding Options Outsourced Molding



	Ordering & Pricing Notes: Outsourced Molding		
	Ordering Guidelines		
1	1 Order Forms Please use Molding & Miscellaneous Order Form (E•Z Form #5).		
Pricing			
1	1 Pricing Please see Section N.13 of our current Wholesale Pricing Catalog.		

	Technical Notes: Outsourced Molding		
	Finish Options (Chapter R)		
		Moldings will be considered a two-sided (2S) finished product. This includes solid wood refacing stock (<i>Section N.2</i>). The backs will be sealed while the face and all edges will be sealed and top coated.	
1	Finishing	Please see individual drawings for location of clear sealer vs. clear sealer/clear top coat. The thick black lines represent the face/edges (sealer/top coat) while the thinner gray lines represent the back (sealer only). • These locations are also applicable to standard SolidTone applications. The thick black lines represent the face/edges (SolidTone® Topcoat and SolidTone® Primer) while the thinner gray lines represent the back (SolidTone® Primer Only). • For SolidTone® Woodgrain applications, the entire surface (face, edges, back) will be comprised of SolidTone® Topcoat only.	

Profile Options (Chapter E)		
1	Applied Molding Profiles	These moldings may also be applied to some Traditional & Mitered stile and rail profiles with a shelf. See <i>Chapter E</i> .

Sizes / Dimensions		
1	Random Length Molding	When ordering random length molding, please indicate the total lineal feet required in the "Description" column on the <i>Molding & Miscellaneous Order Form (E•Z Form #5)</i> .
		Moldings #1107, 1356, 2381, 1108, 3162 are only available in various random lengths. See <i>Section N.13</i> of our current Wholesale Pricing Catalog.

OS = Product outsourced from other vendor.



