## Chapter - N

## Molding Options







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### Molding Options

# Chapter - N



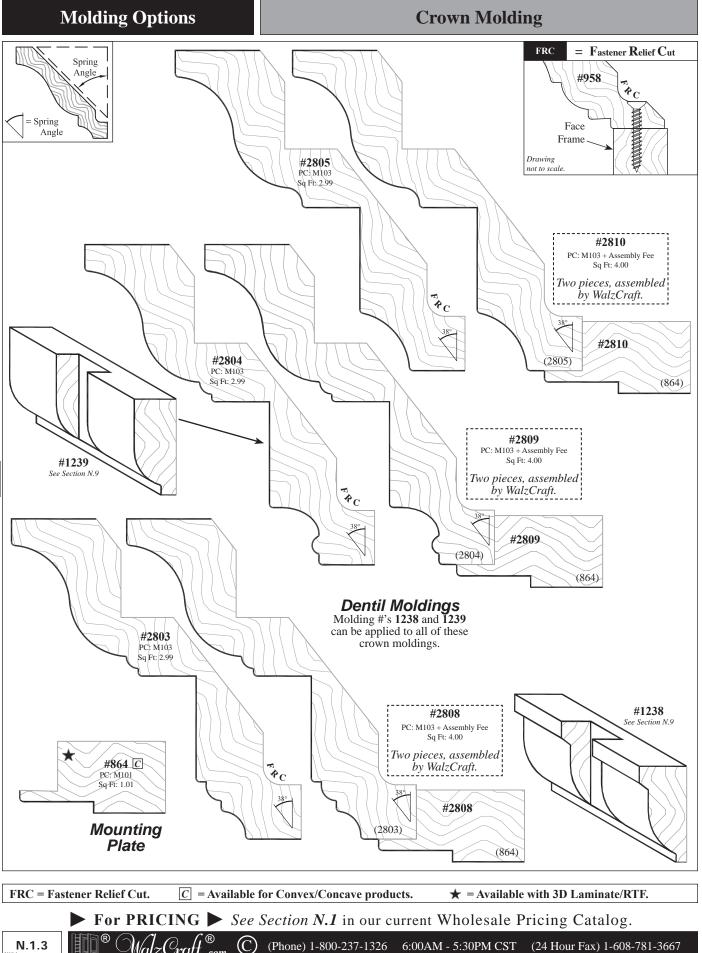
# 2179 Canopy Molding Cherry Wood - Fruitwood Wiping Stain (# 942 Crown Molding Match Also Available)

# 2175 Canopy Molding Maple Wood - Oatmeal SolidTone® (# 1860 Crown Molding Match Also Available)

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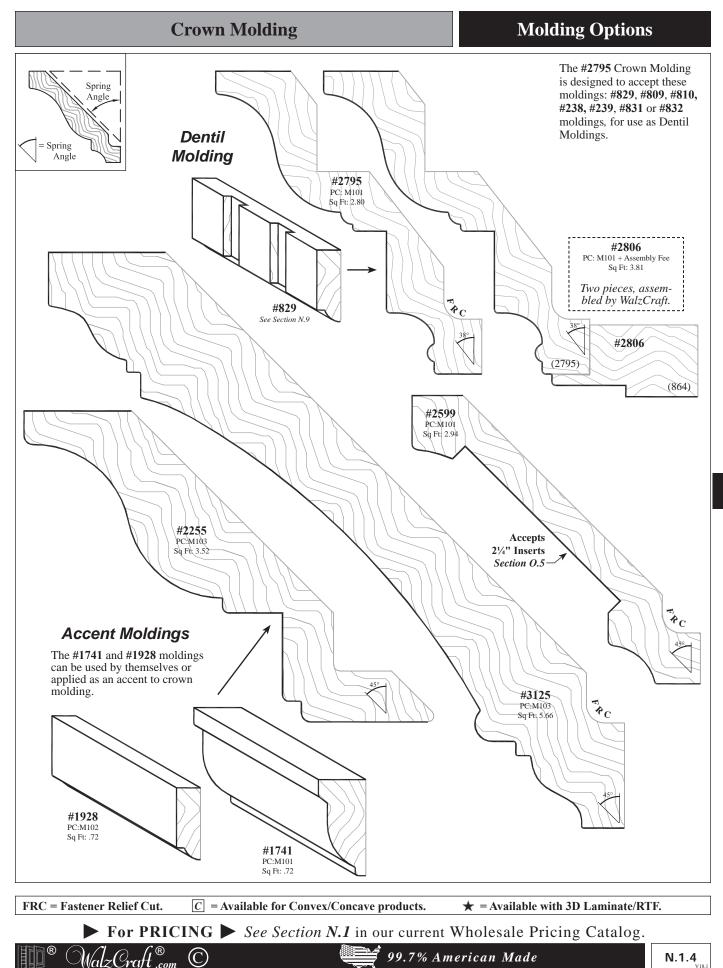
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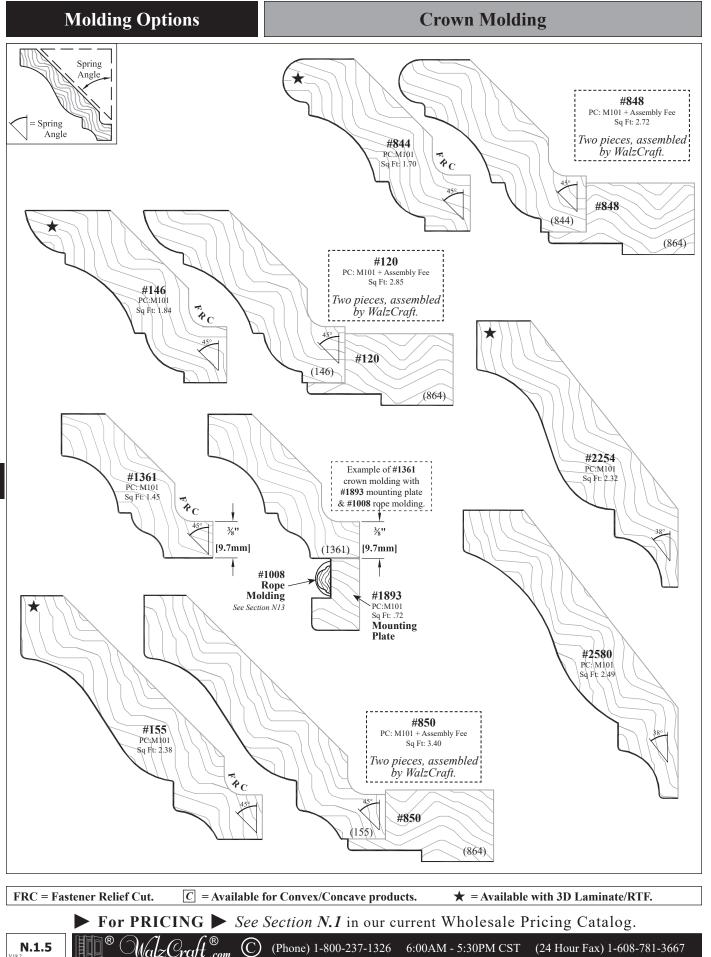
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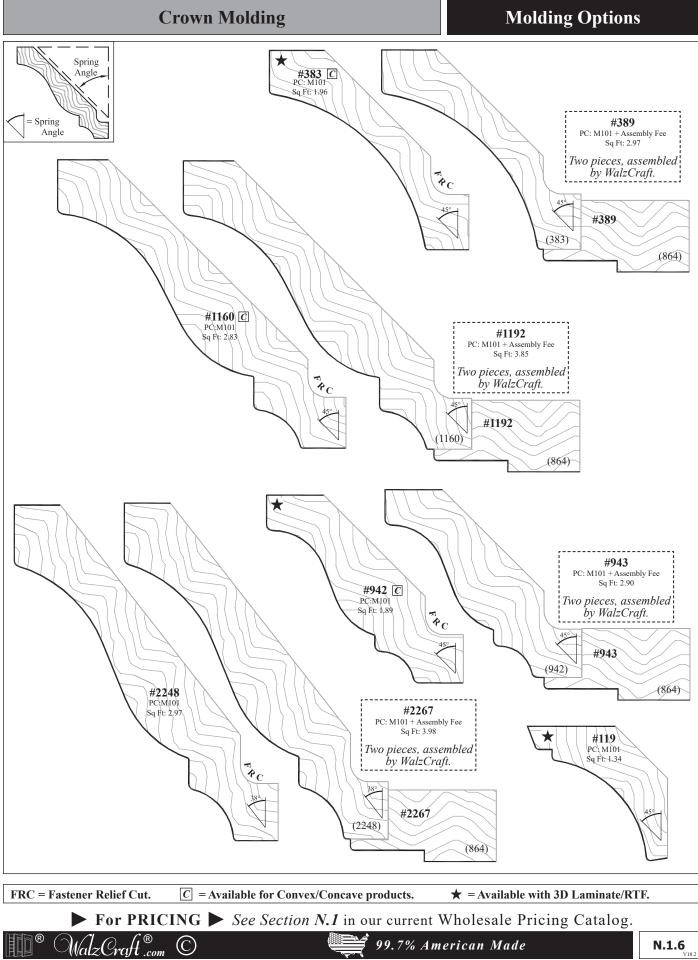




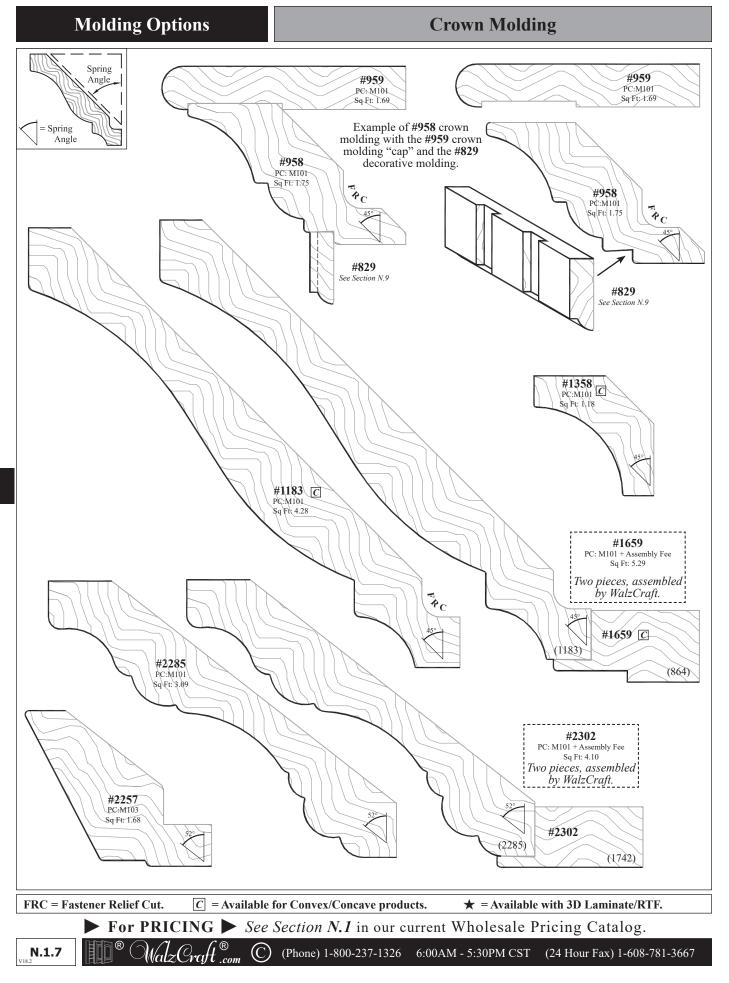
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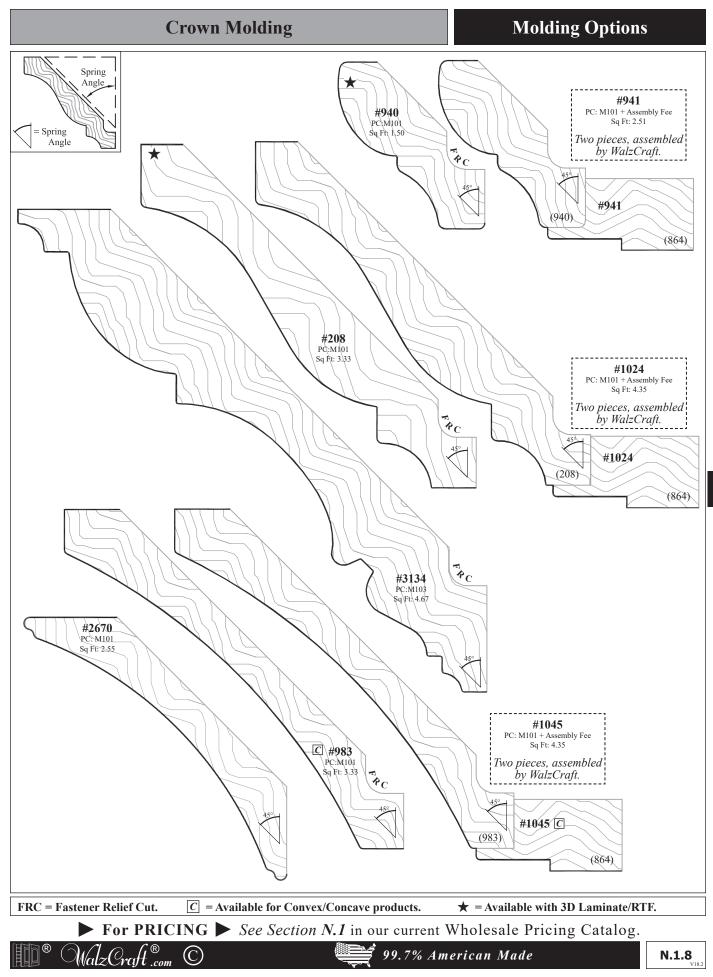
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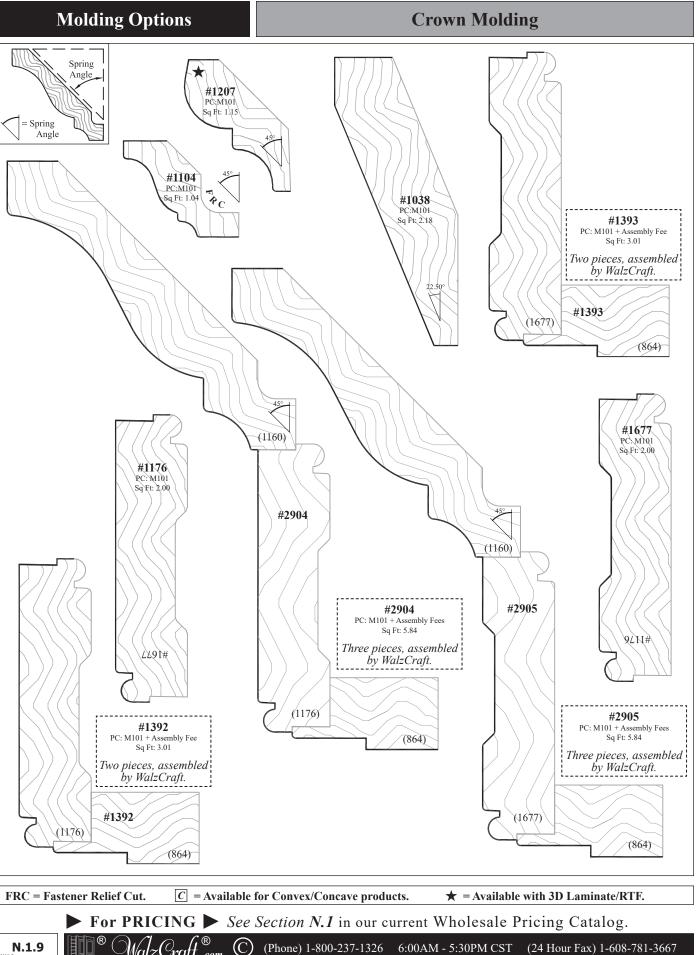
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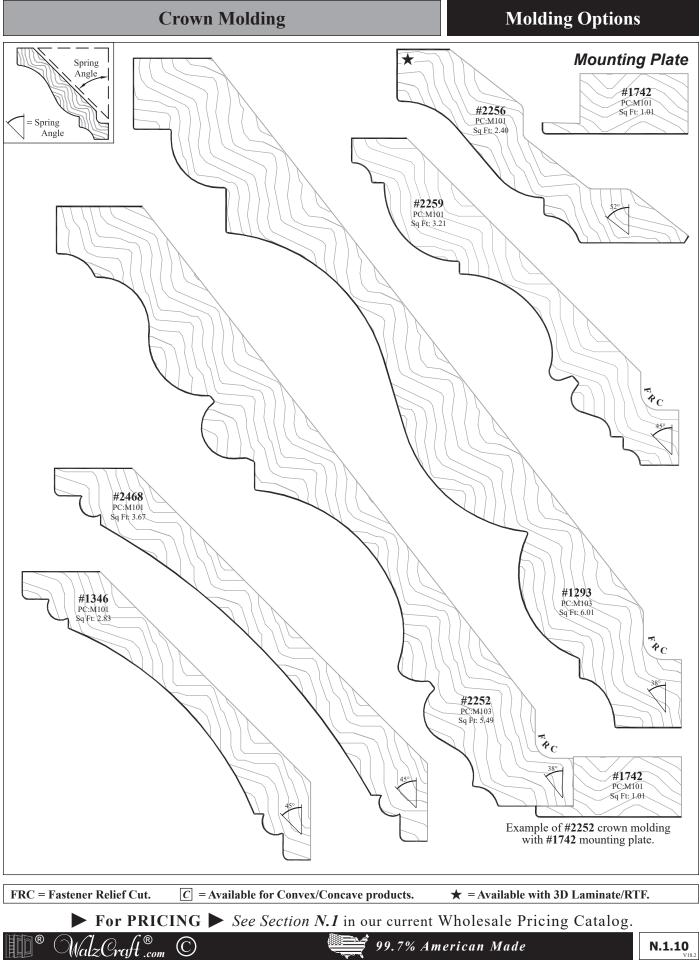


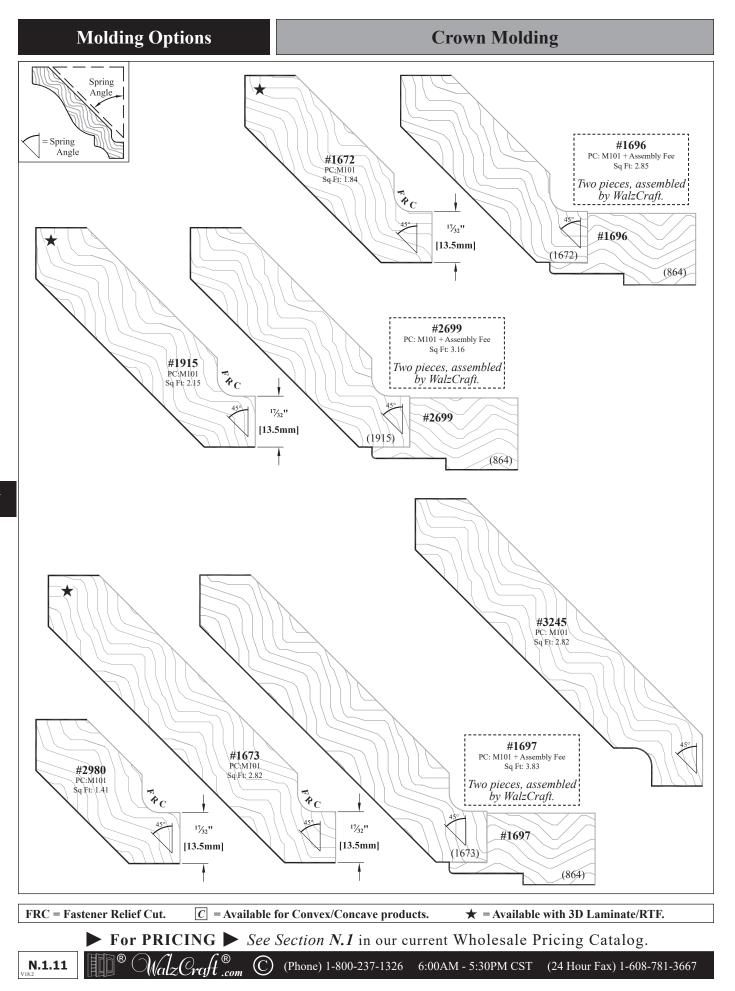
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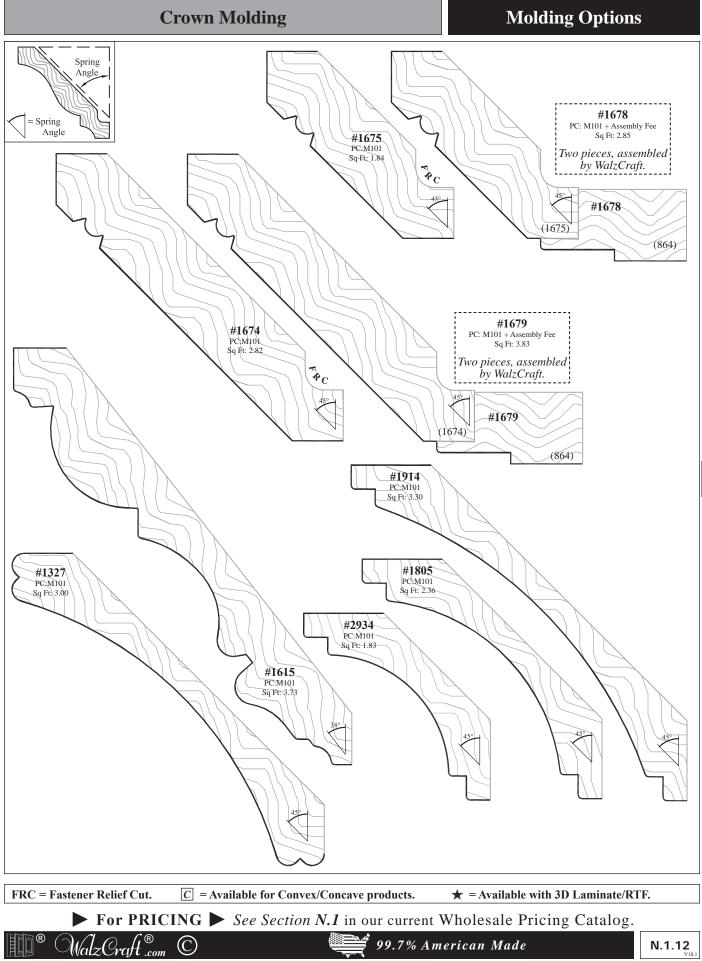




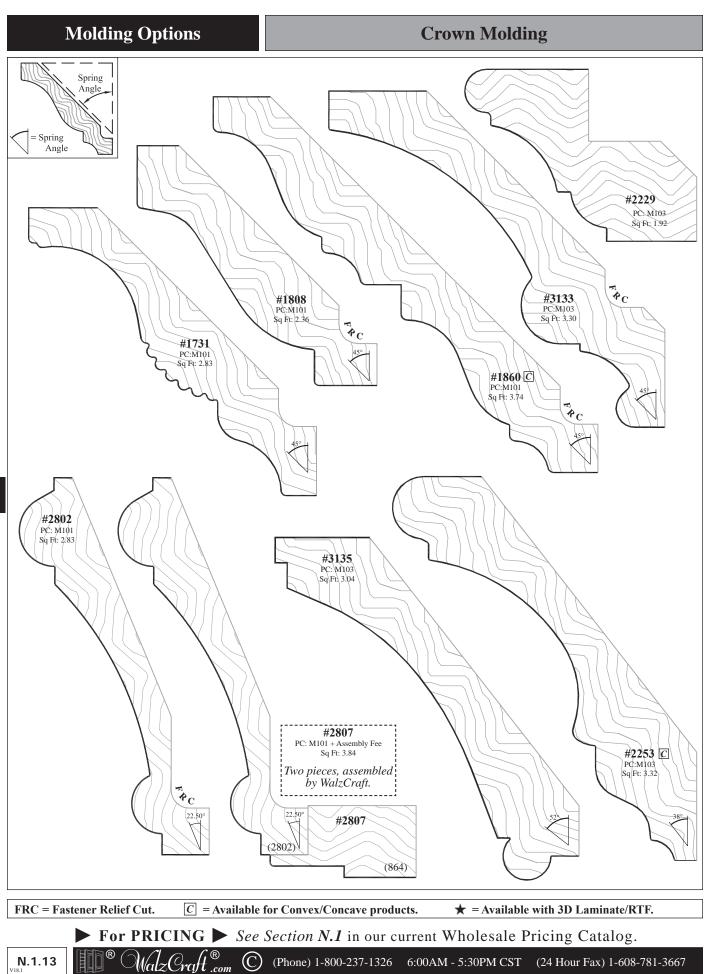








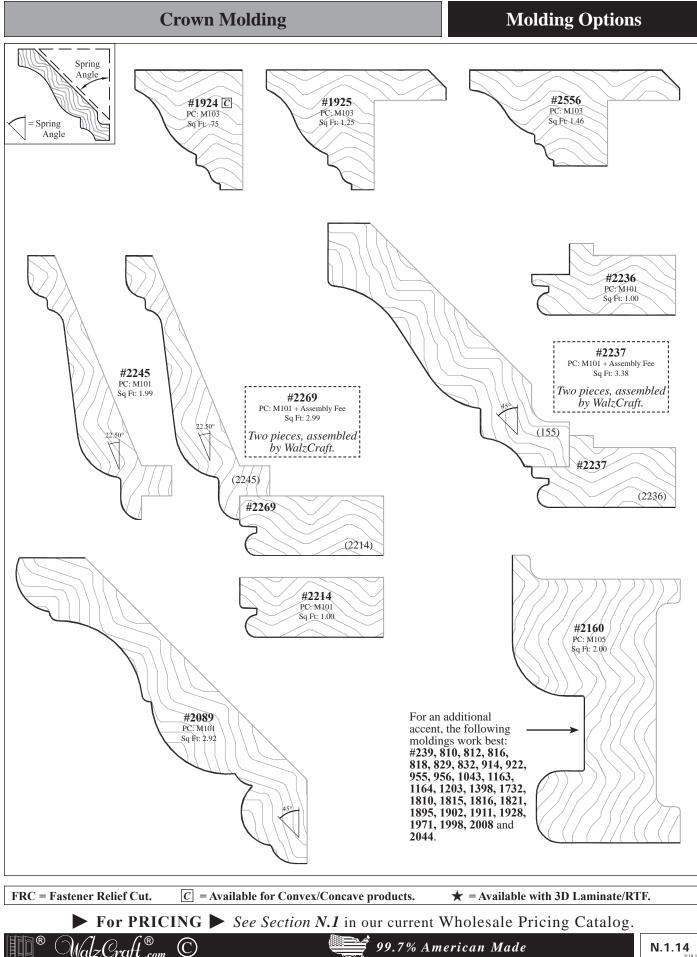
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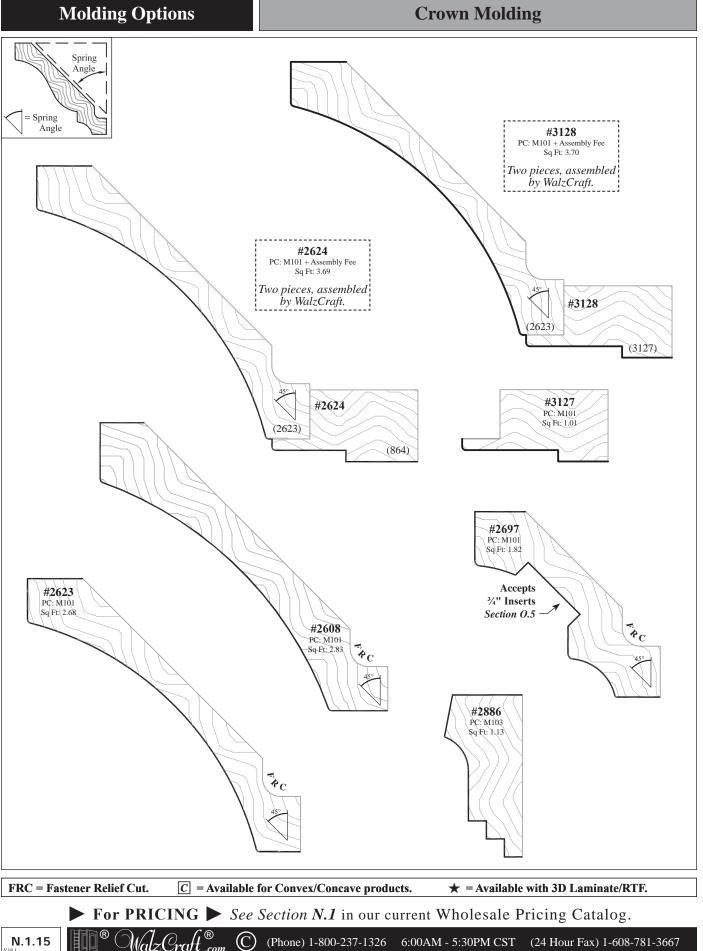


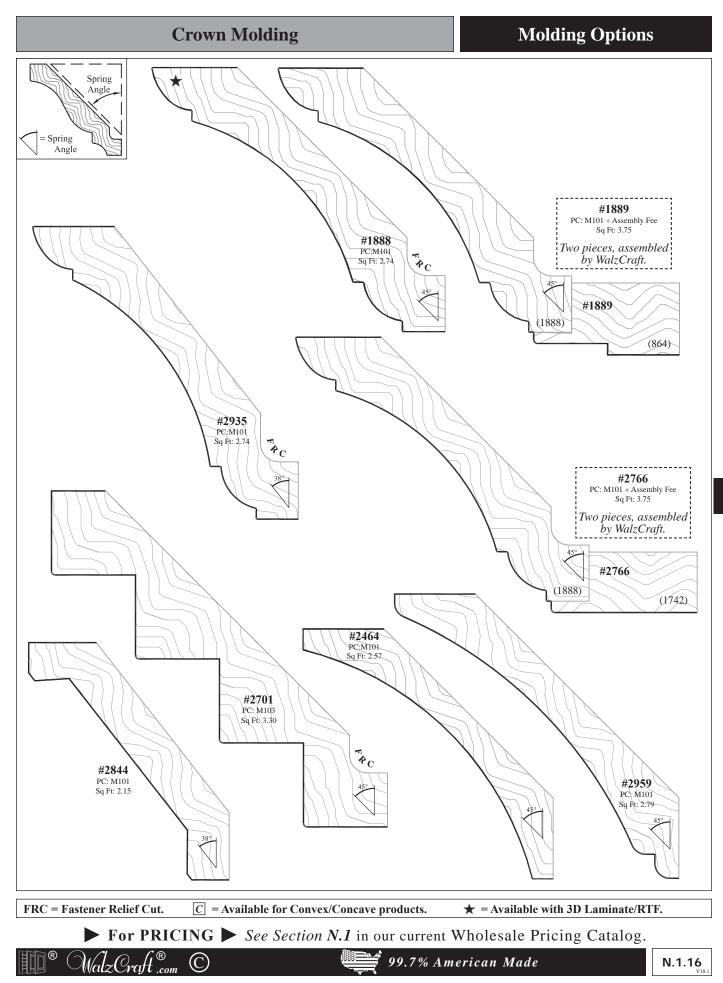
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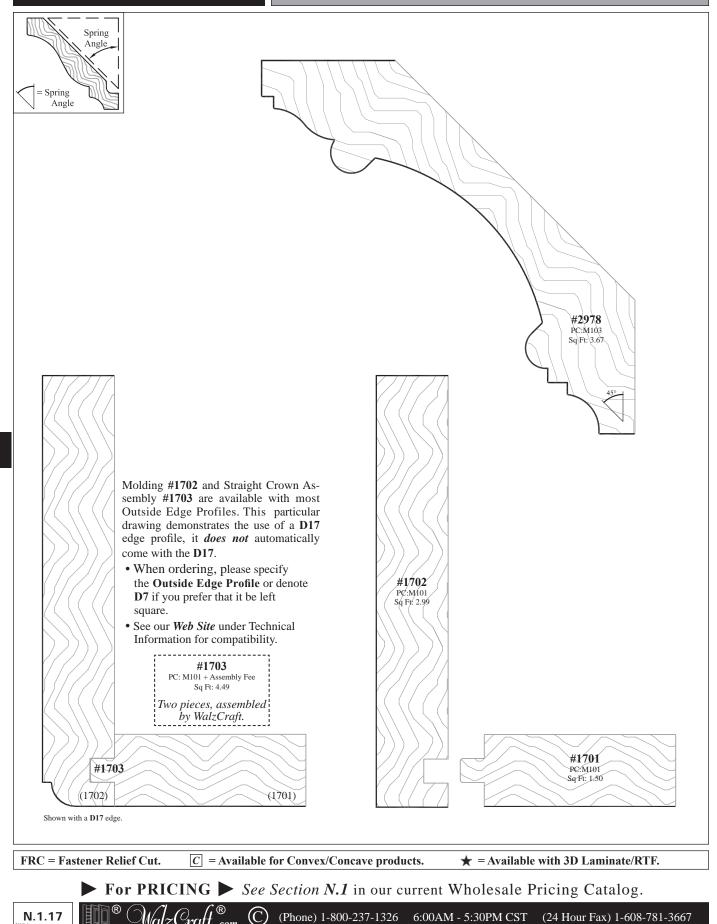






#### **Molding Options**

#### **Crown Molding**



### **Crown Molding**

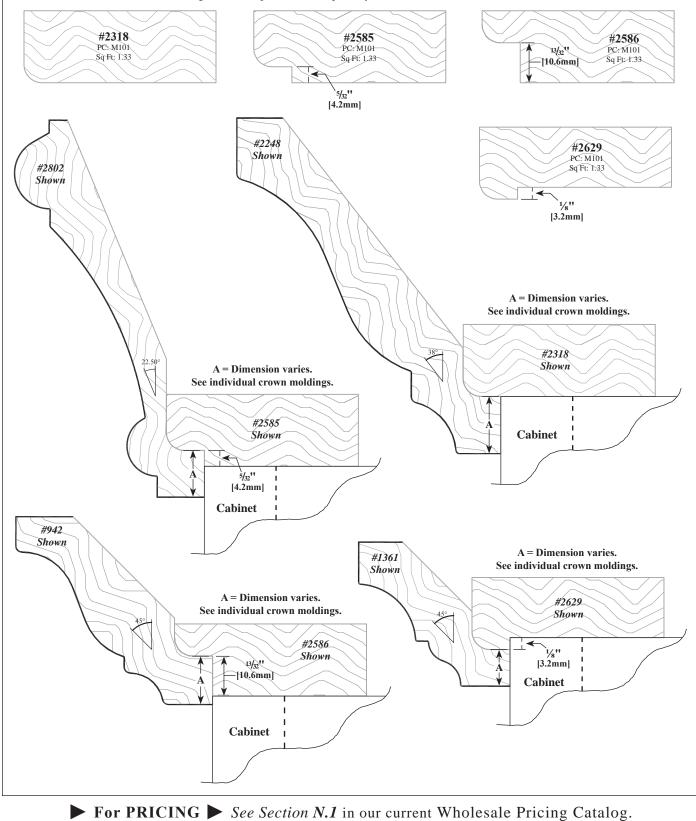
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#### **Molding Options**

#### Crown Molding Back-up Blocks

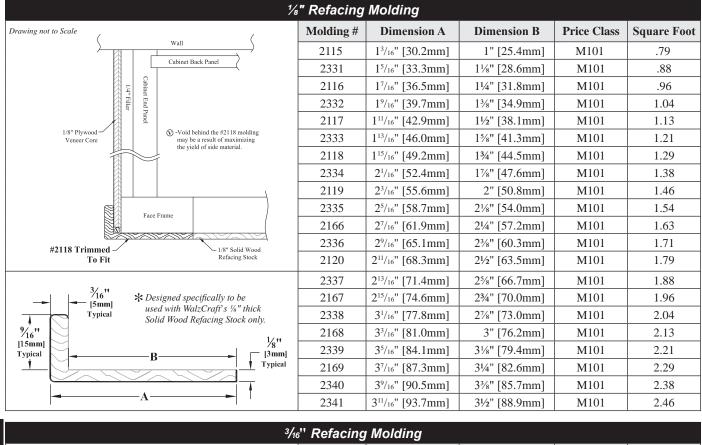
These crown molding back-up blocks allow you to perfectly position your crown molding and speed up the installation process. Back-up block moldings **#2318**, **#2585**, **#2586** and **#2629** work with any crown molding that has either a **22.5°**, **38°** or **45°** spring angle and our Fastener Relief Cut (FRC). Crown molding and back-up block sold separately.

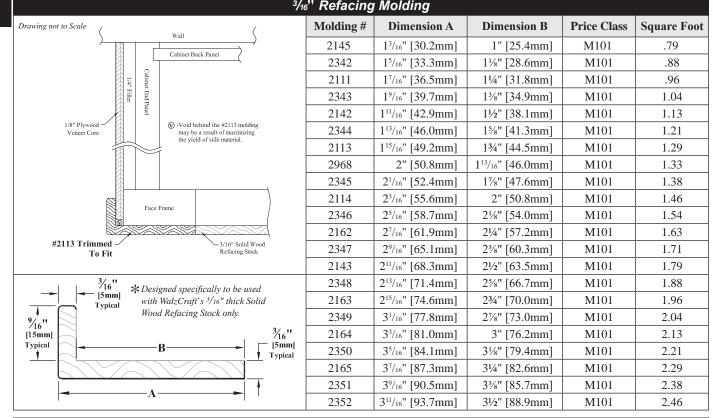


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#### **Molding Options**

#### **Refacing Molding**





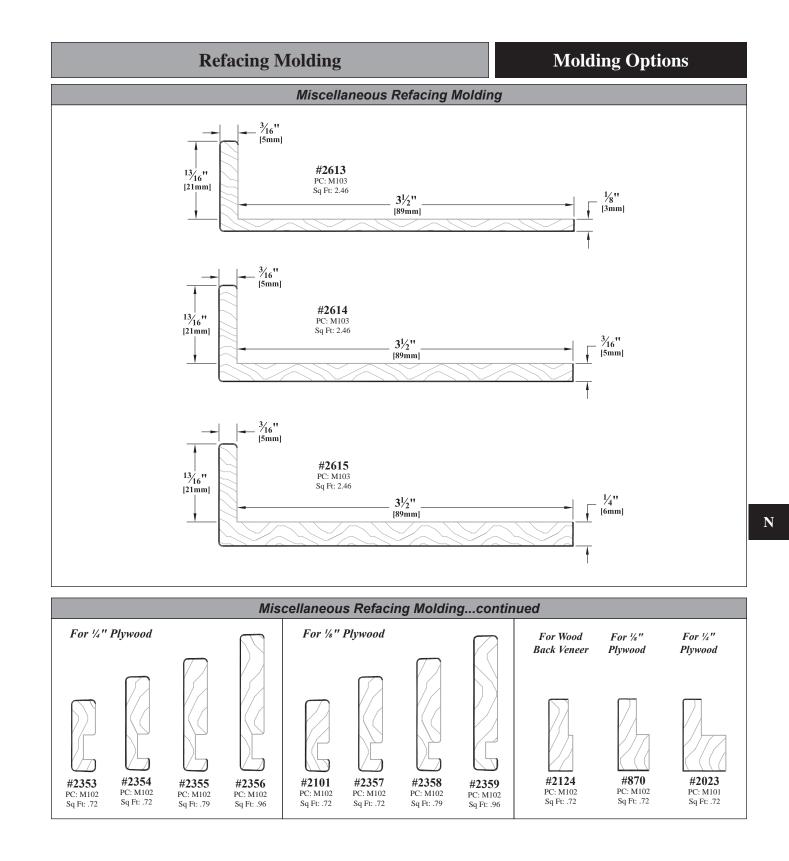
\* We can control the finished thickness of the Refacing Moldings and Solid Wood Refacing Stock as they are produced in house. These moldings are not intended to be used with sheet stock (on face of cabinet), as plywood thicknesses are beyond our ability to control.

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	Molding Opt	ons Refacing Molding					
	Solid Wood Refacing Stock (RFS100)						
		Varies Varies 1/8" [3mm]					
		¾ <sub>6</sub> " ¼" <sup>™</sup> <sub>[5mm]</sub> ↓					
		5/16" [8mm]					
	Ordering & Pricing Notes: Solid Wood Refacing Stock (RFS100)						
		Ordering Guidelines					
1	Order Forms	Please use <i>Face Frame Stock Order Form (E•Z Form #9)</i> .					
		Pricing					
1	Pricing	Please see Section N.2 of our current Wholesale Pricing Catalog.					
		Technical Notes: Solid Wood Refacing Stock (RFS100)					
		Finish Options (Chapter R)					
1	Finishing	Solid Wood Refacing Stock will be considered a Two-Sided ( <b>2S</b> ) finished product. The backs will be sealed while the face and all edges will be sealed and top coated. Please see <i>Finish Section R.3</i> for information on Glazing.					
		Molding Options (Chapter N)					
1	RFS100	Refacing Stock uses part <b>#RFS100</b> .					
	-	Sizes / Dimensions					
1	Thickness - RFS100	Available in <sup>1</sup> / <sub>8</sub> " [3.2mm], <sup>3</sup> / <sub>6</sub> " [4.8mm], <sup>1</sup> / <sub>4</sub> " [6.4mm], <sup>5</sup> / <sub>6</sub> " [7.9mm] and <sup>3</sup> / <sub>8</sub> " [9.5mm] thicknesses.					
		Solid Wood Refacing Stock is available in a minimum width of %" [15.9mm] and a maximum width of 6" [152.4mm].					
2	Width - RFS100	<b>6"</b> [152.4mm] Maximum Width: WalzCraft makes every attempt to produce these parts from one solid piece of wood. Due to lumber availability and/or wood species, widths under 6" [152.4mm] may need to be made from two or more edge glued pieces. For widths over 6" [152.4mm], please refer to our GUPFS product found in <i>Section M.16</i> .					
3	Length - RFS100	Available in 8' [2438.4mm] Lengths, Cut-to-Length and Random Lengths.The minimum length for Cut-to-Length pieces is 3" [76.2mm].Random length sizes vary between 36" [914.4mm] and 96" [2438.4mm] long. When measured, we rounddown to the next nearest ½ foot. Minimum quantity of 200 lineal feet.					
		Solid wood refacing stock has a standard length of up to 96" [2438.4mm]. Lengths greater than 8' [2438.4mm] are subject to availability. <i>Please note that the choice of wood species and grade can impact the availability of lengths greater than 8' [2438.4mm].</i> See <i>Section N.12</i> for more information on molding lengths.					
4	3D Laminate (RTF)	3D Laminate (RTF) Refacing Stock is made of a solid wood core (Maple - Paint Grade) and is not subject to the same thickness limitations as MDF. Only available in 8' [2438.4mm] lengths.					
		Wood Specie Options (Chapter S)					
1	Knotty & Rustic Grades	Knotty and Rustic grade materials will only have small knots, if any.					

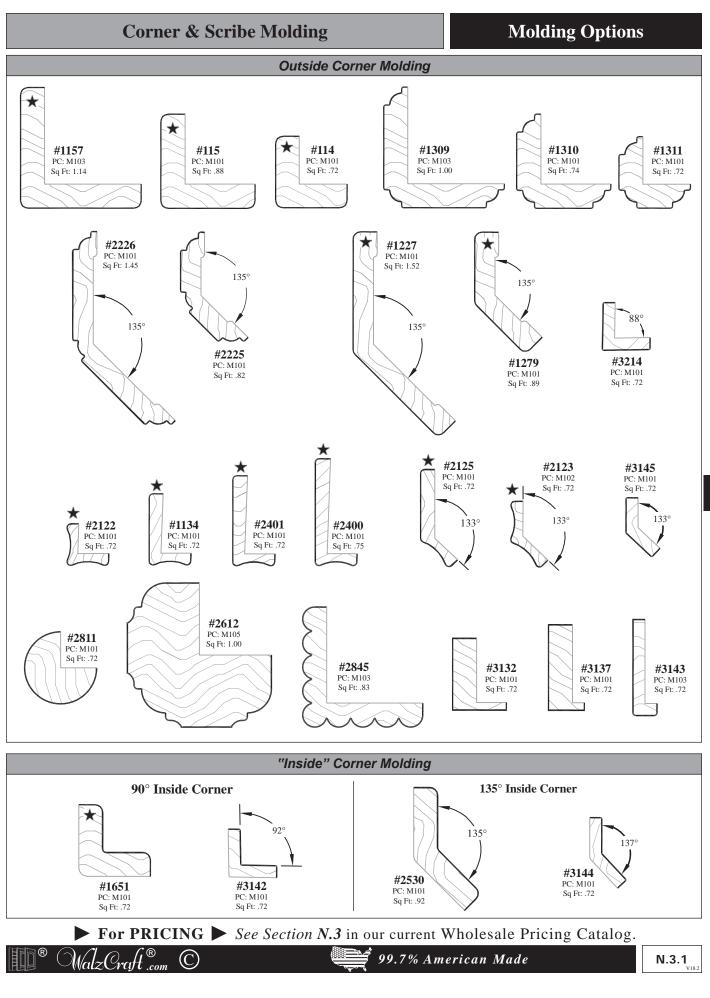
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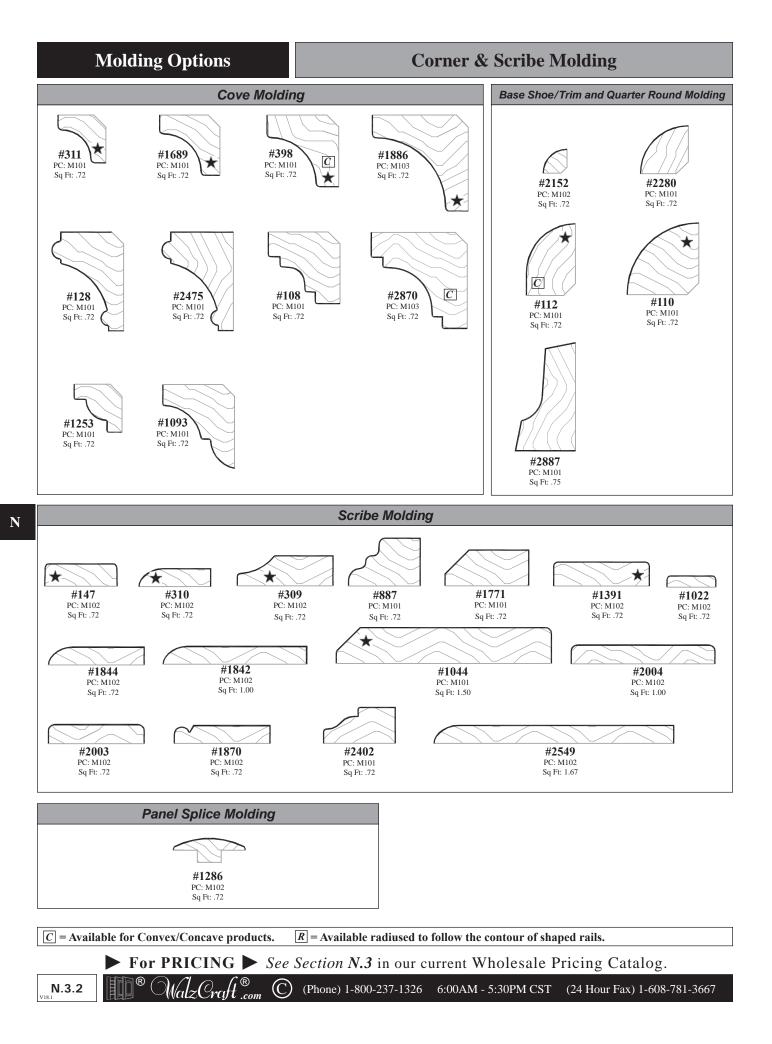
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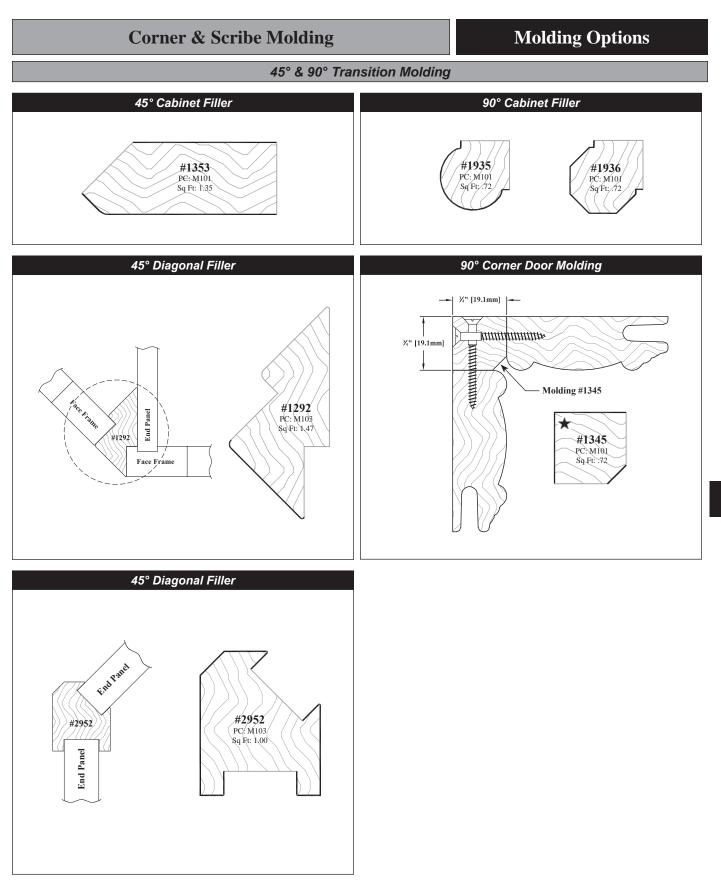
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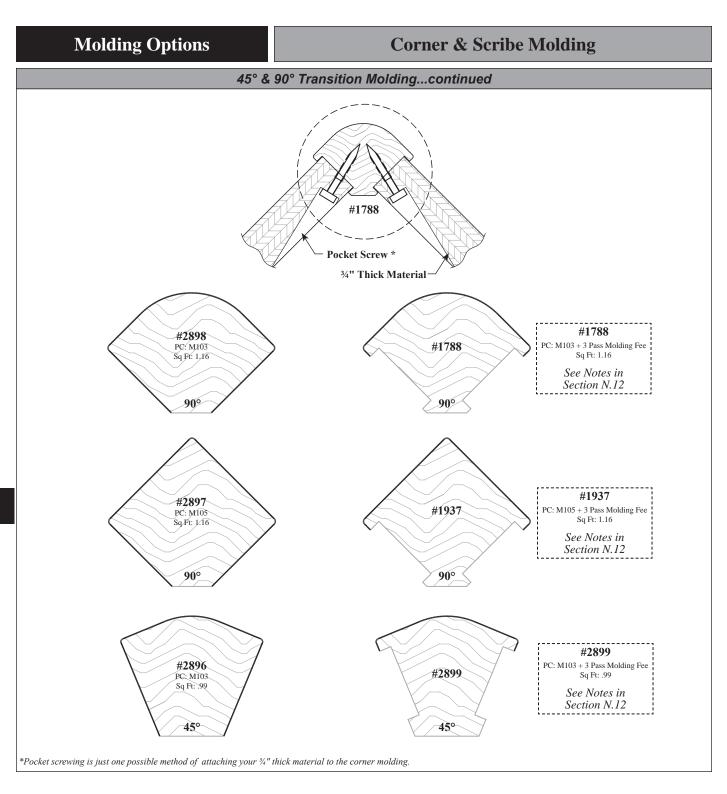
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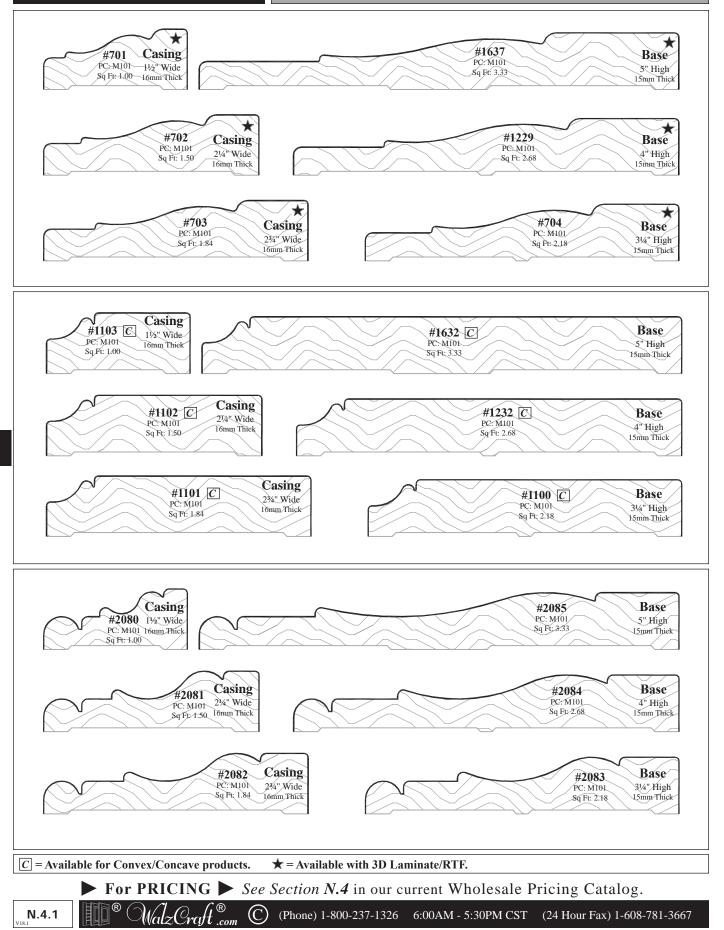
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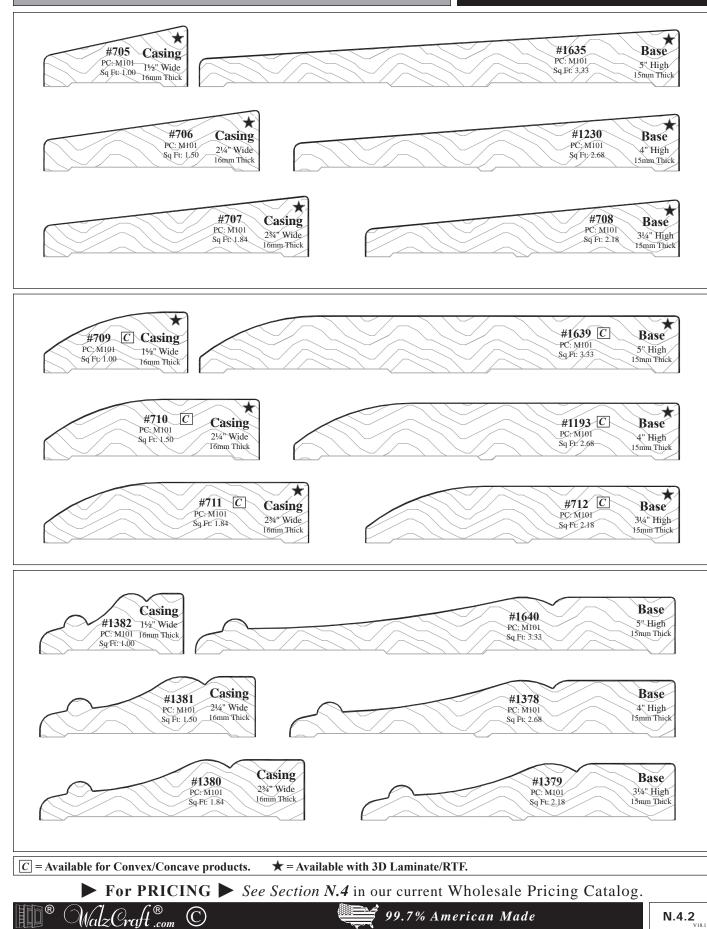
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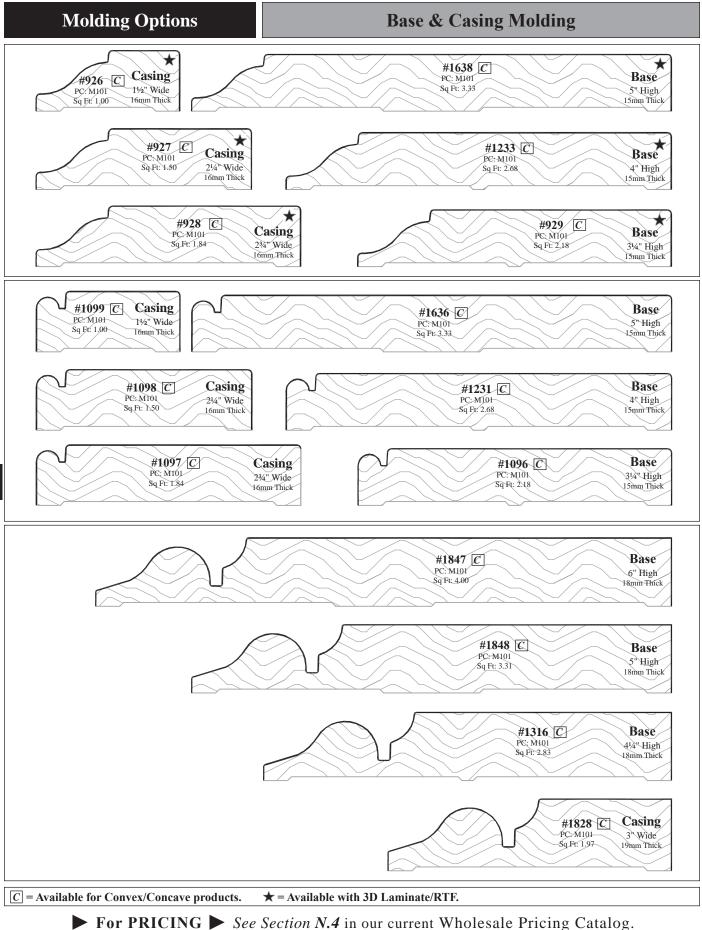
#### **Base & Casing Molding**





### **Base & Casing Molding**

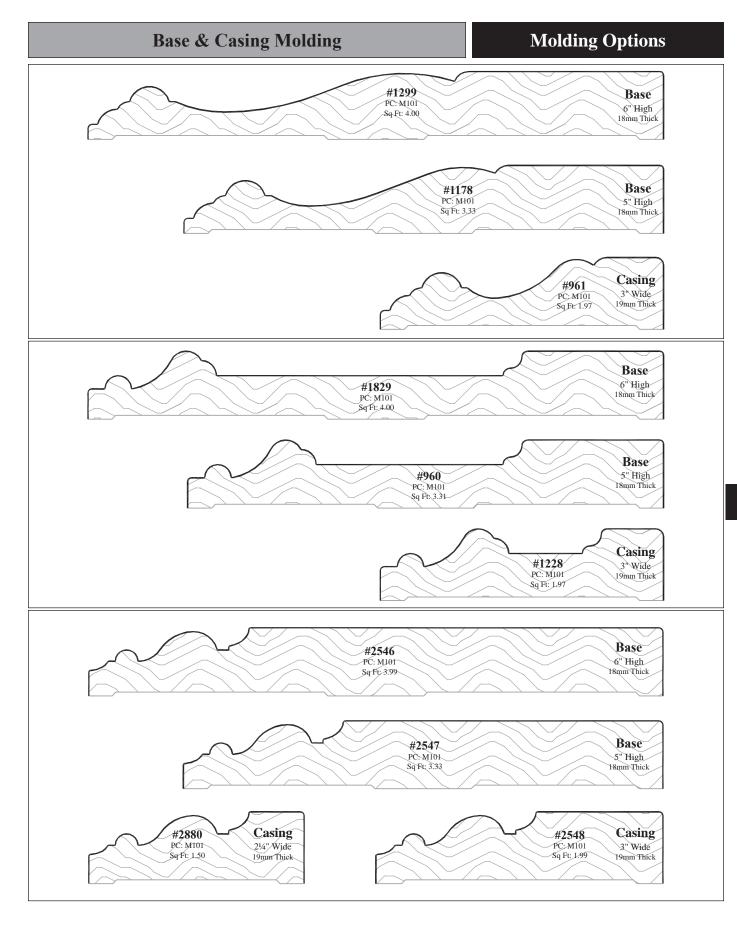




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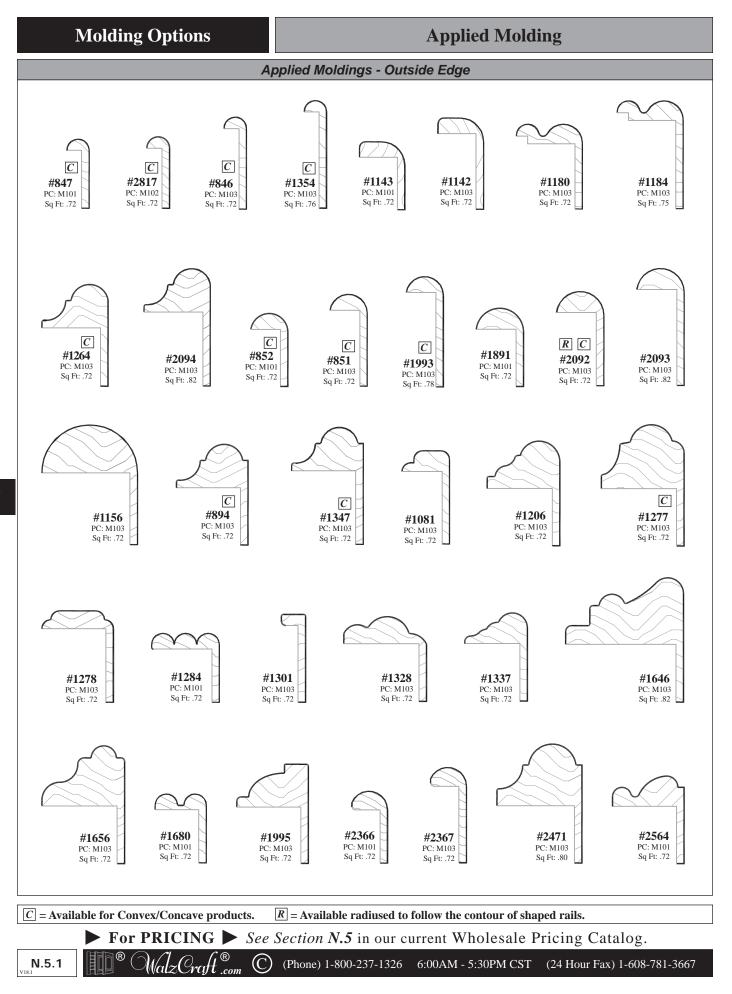
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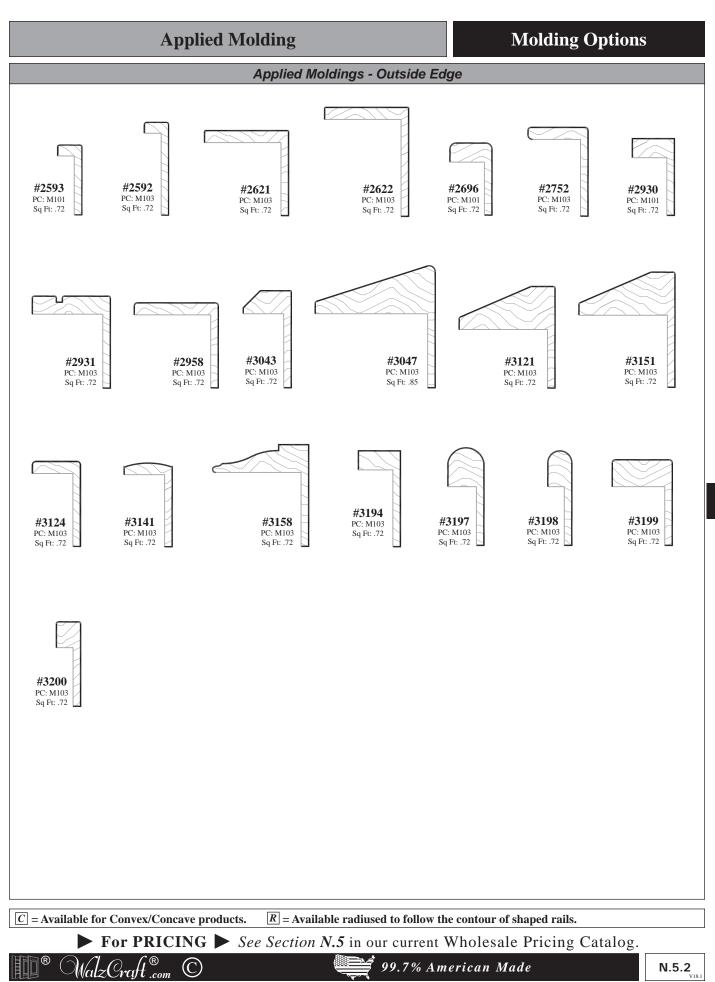
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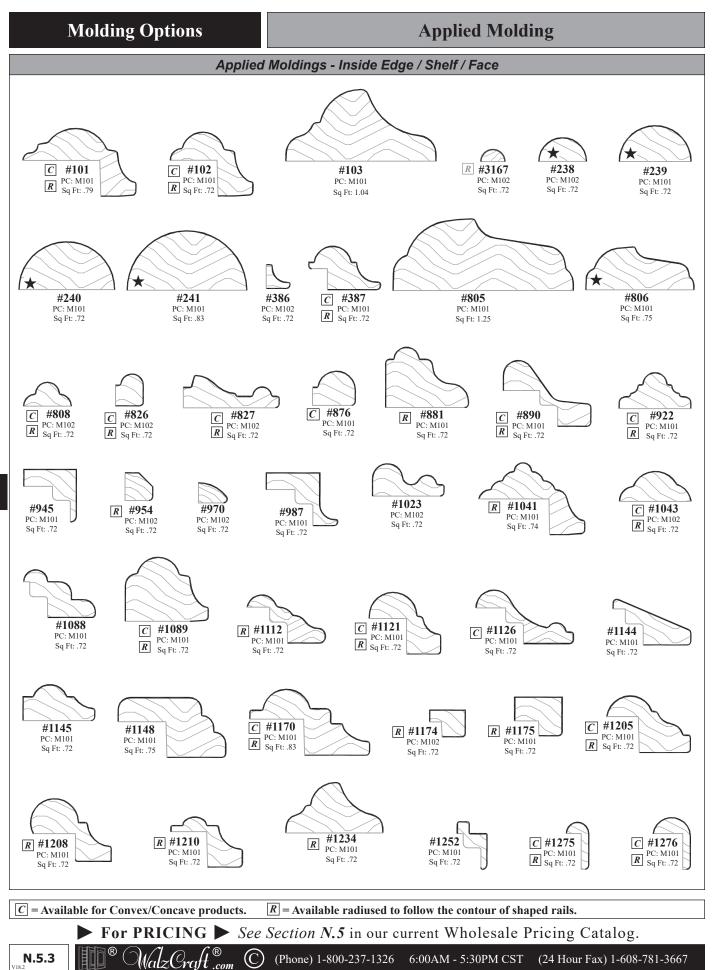
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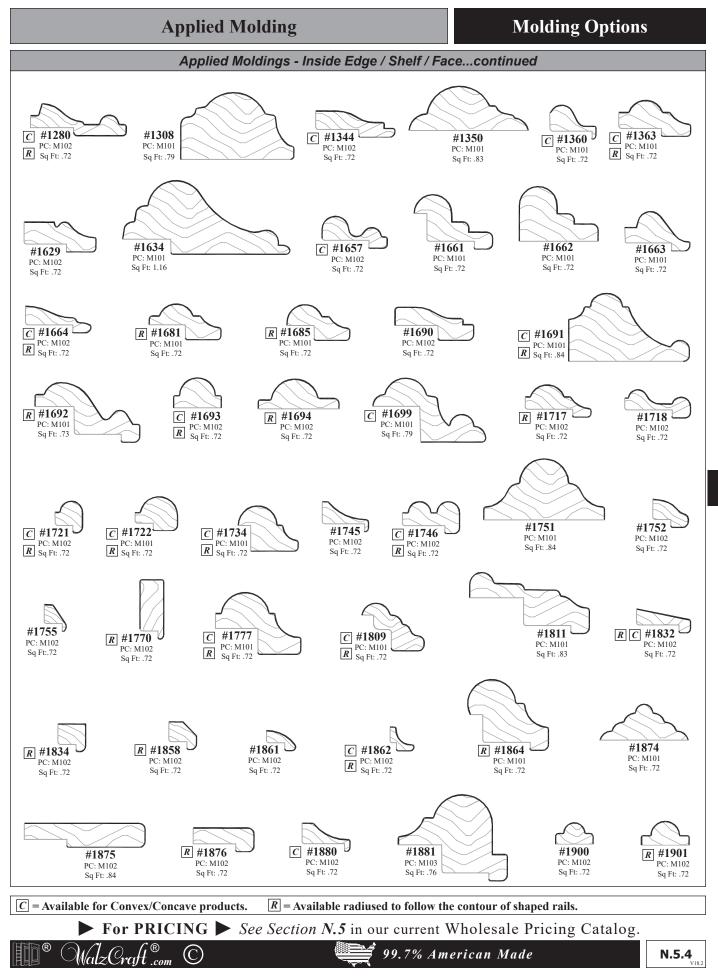
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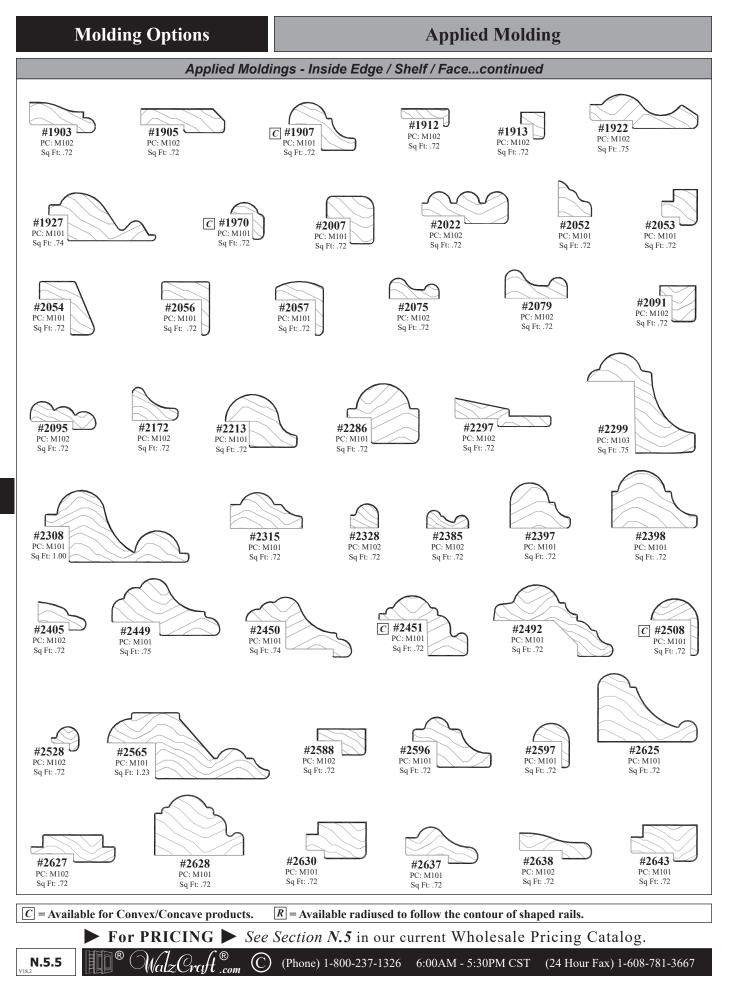


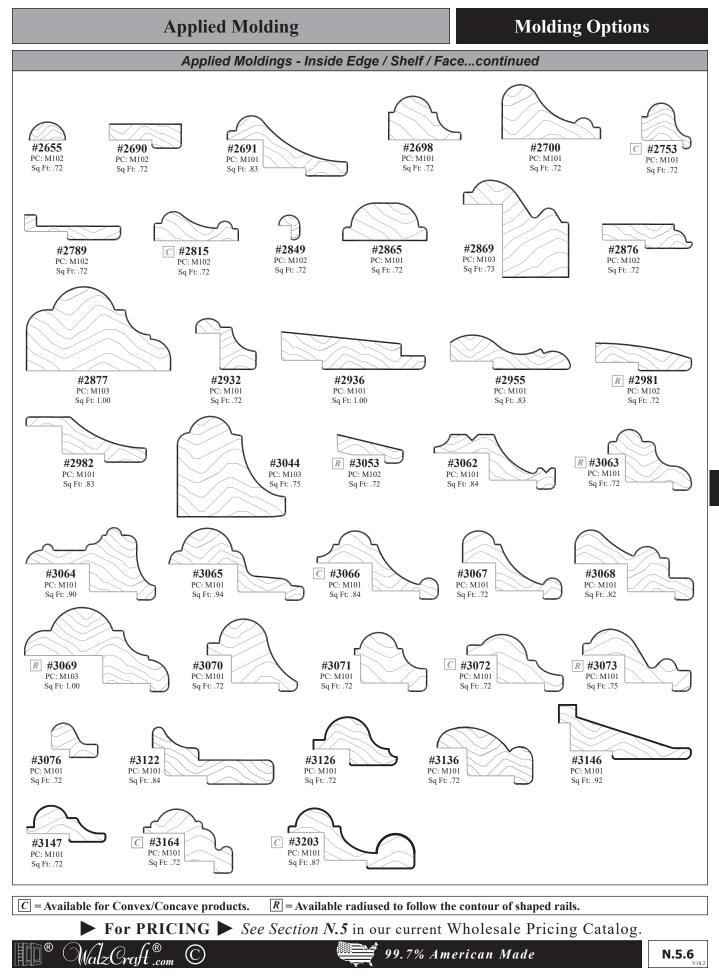


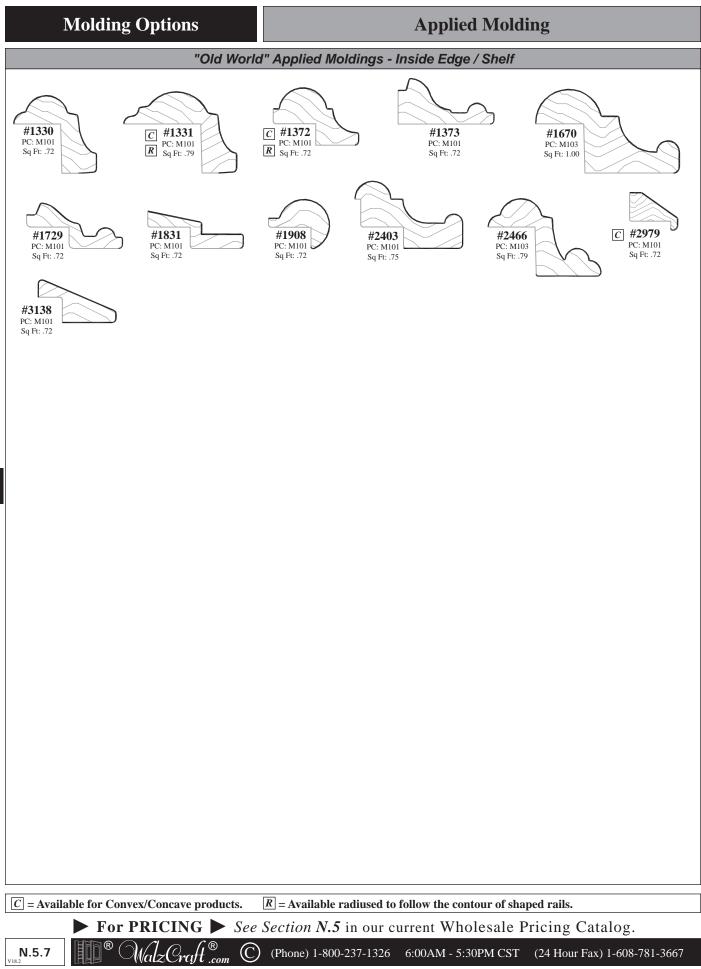




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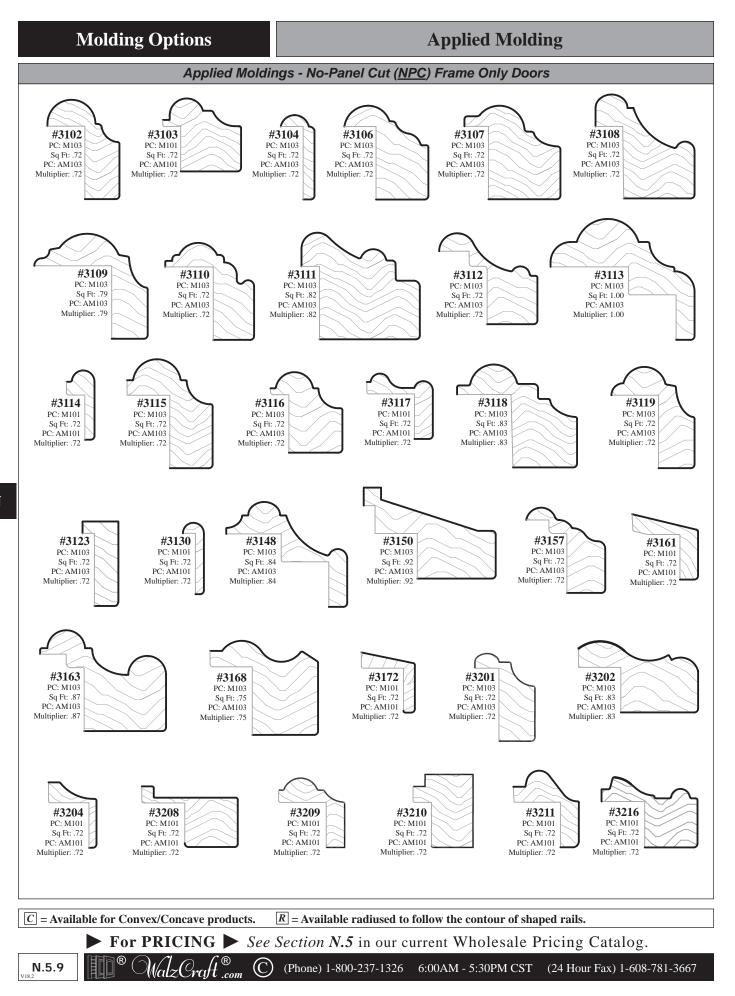
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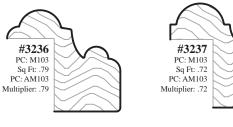
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### **Applied Molding**

**Molding Options** 

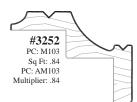
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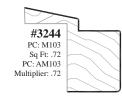
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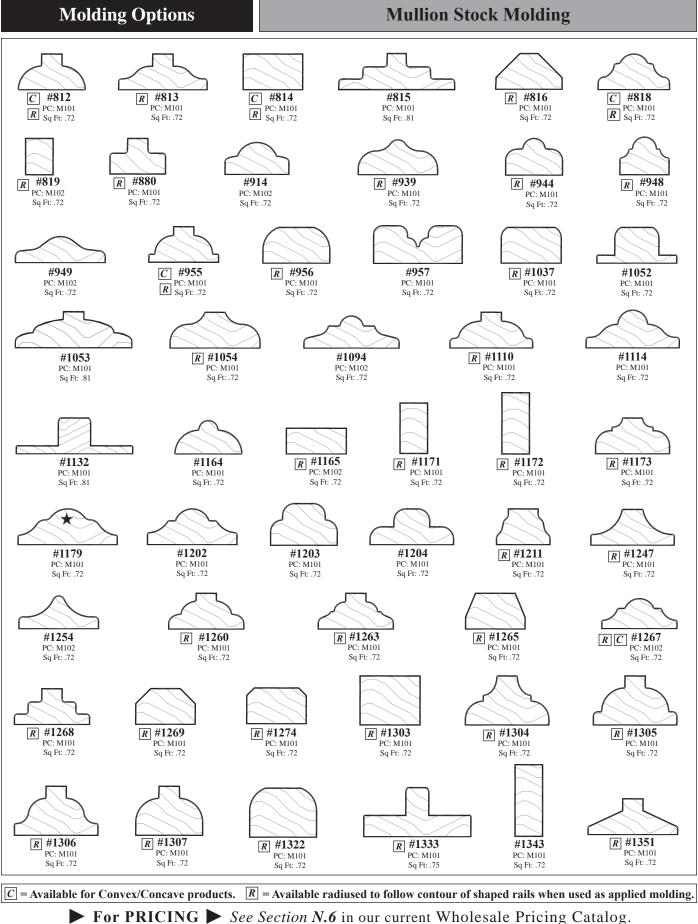
**C** = Available for Convex/Concave products.  $\boxed{R}$  = Available radiused to follow the contour of shaped rails.

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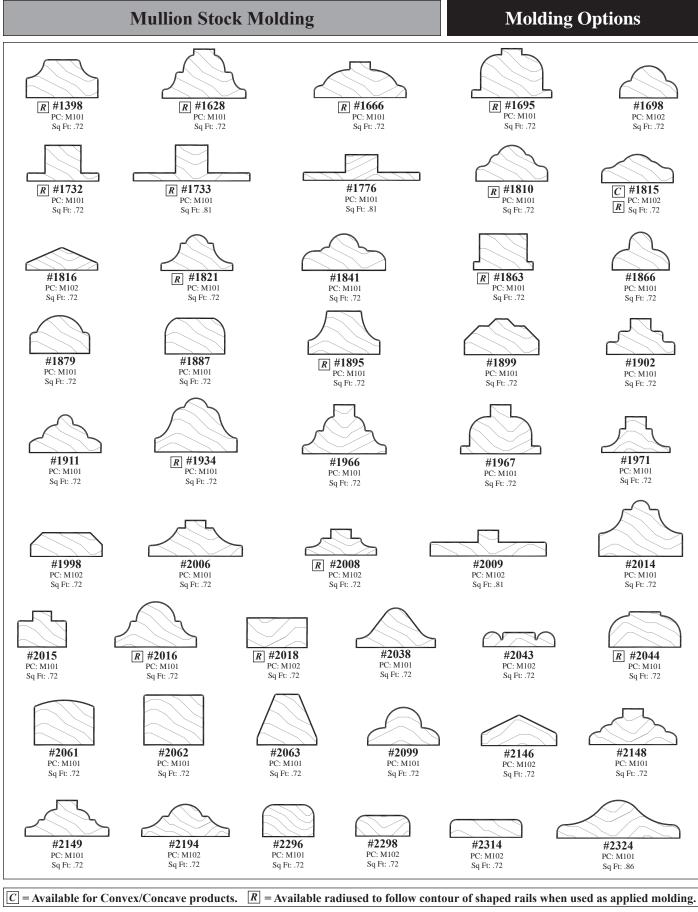
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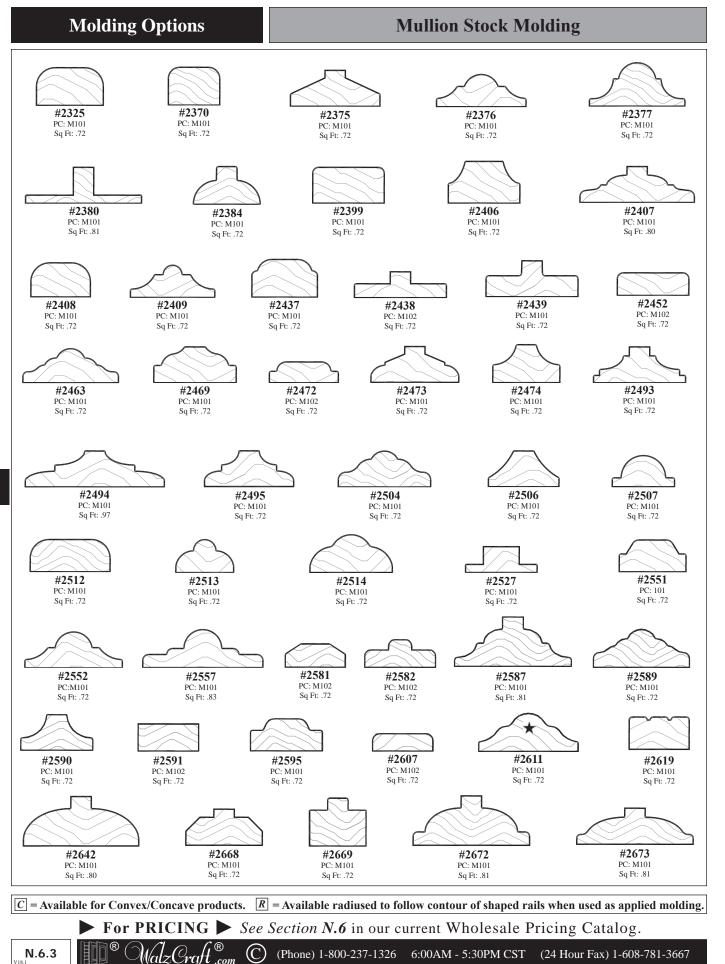
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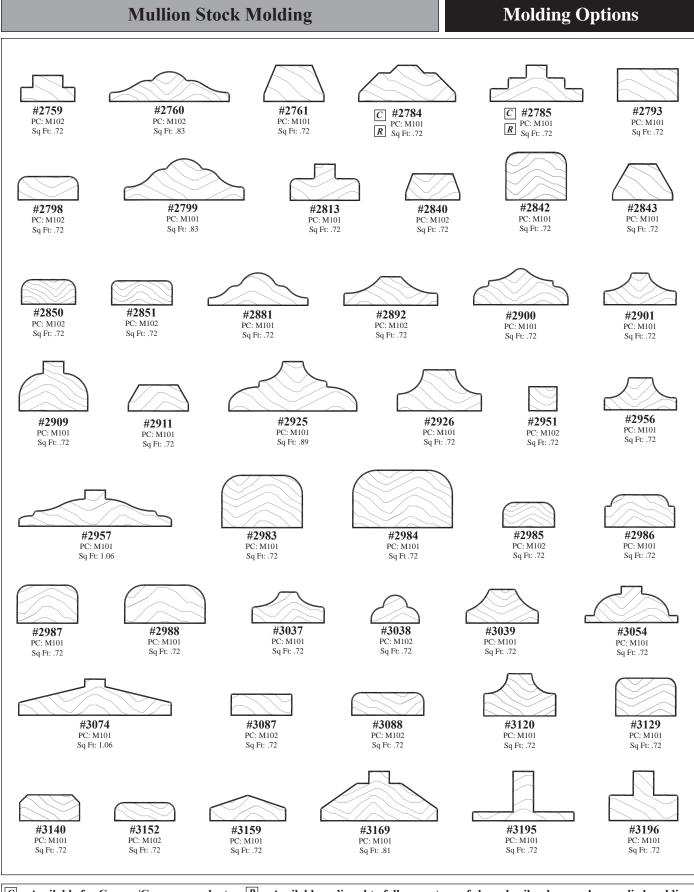
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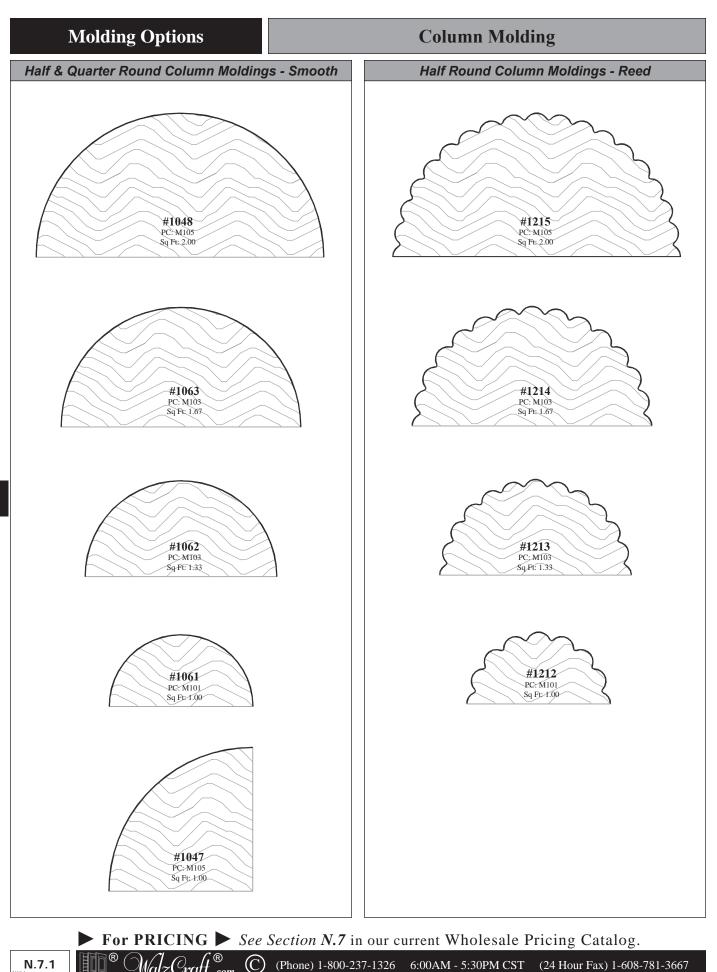
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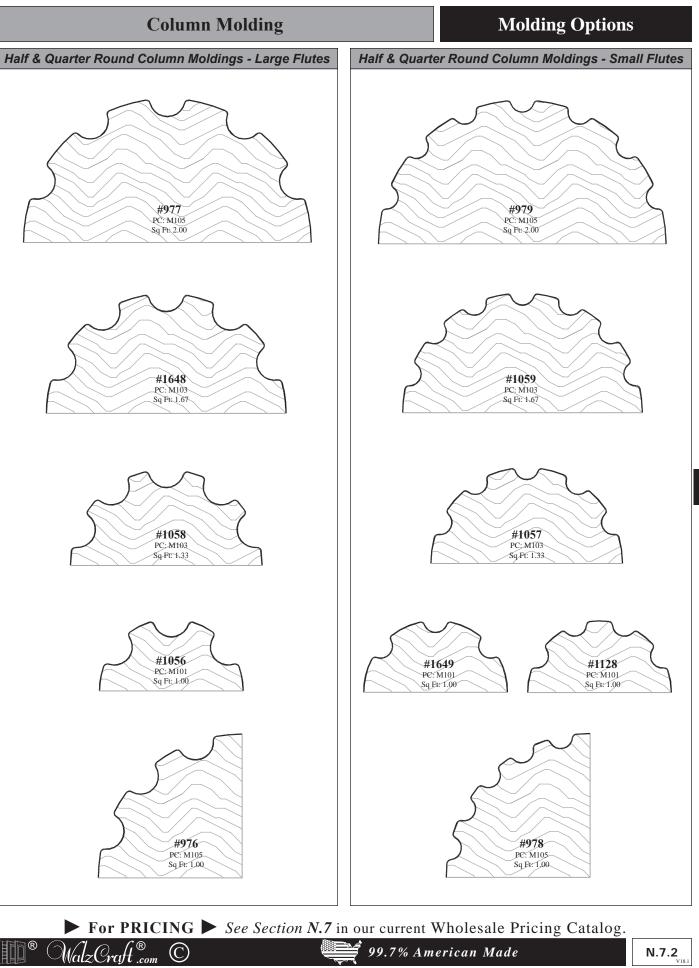
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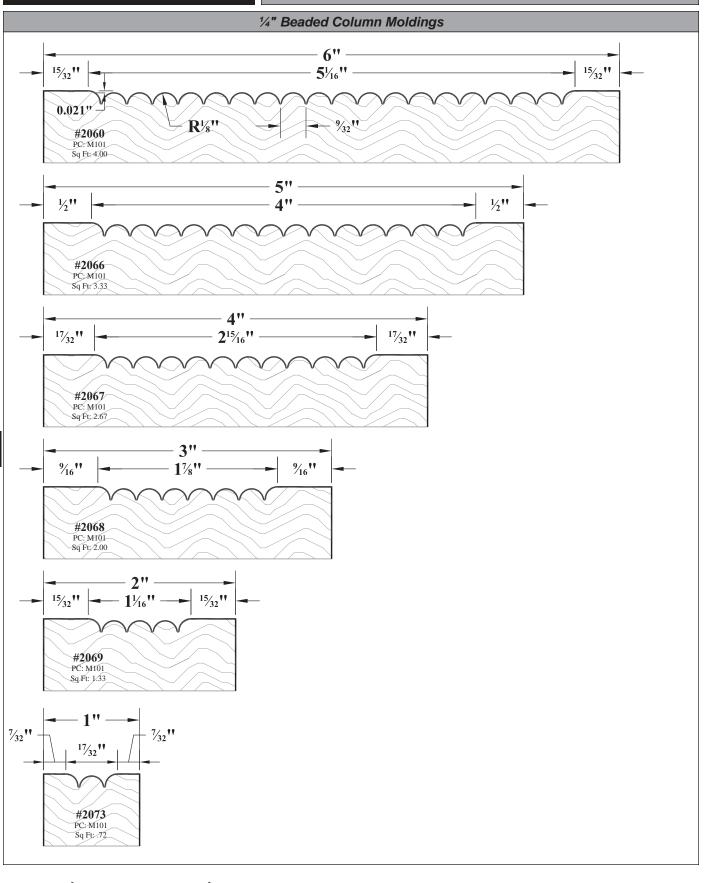


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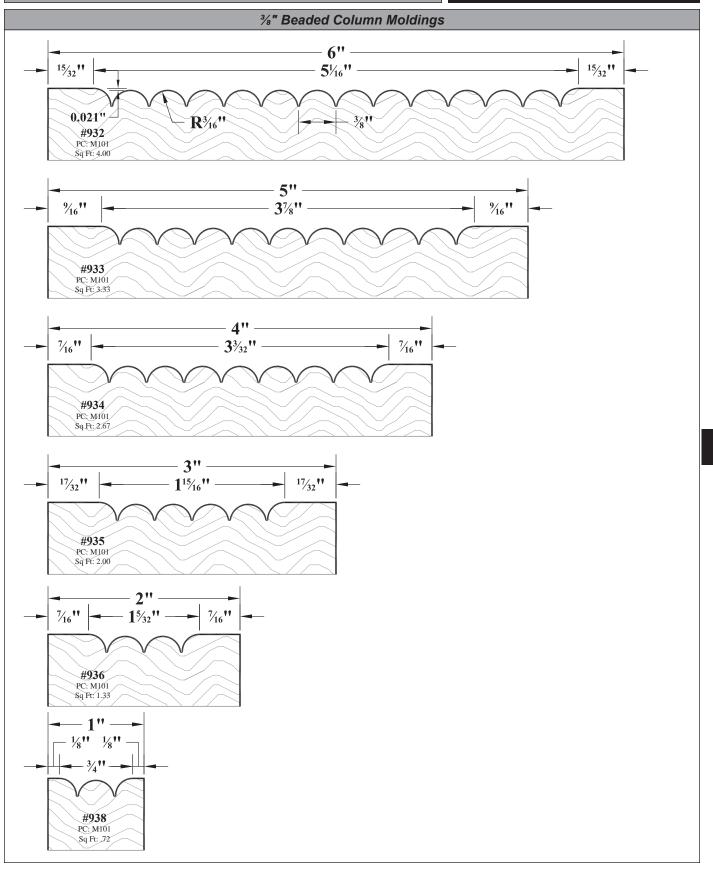
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# **Column Molding**

**Molding Options** 

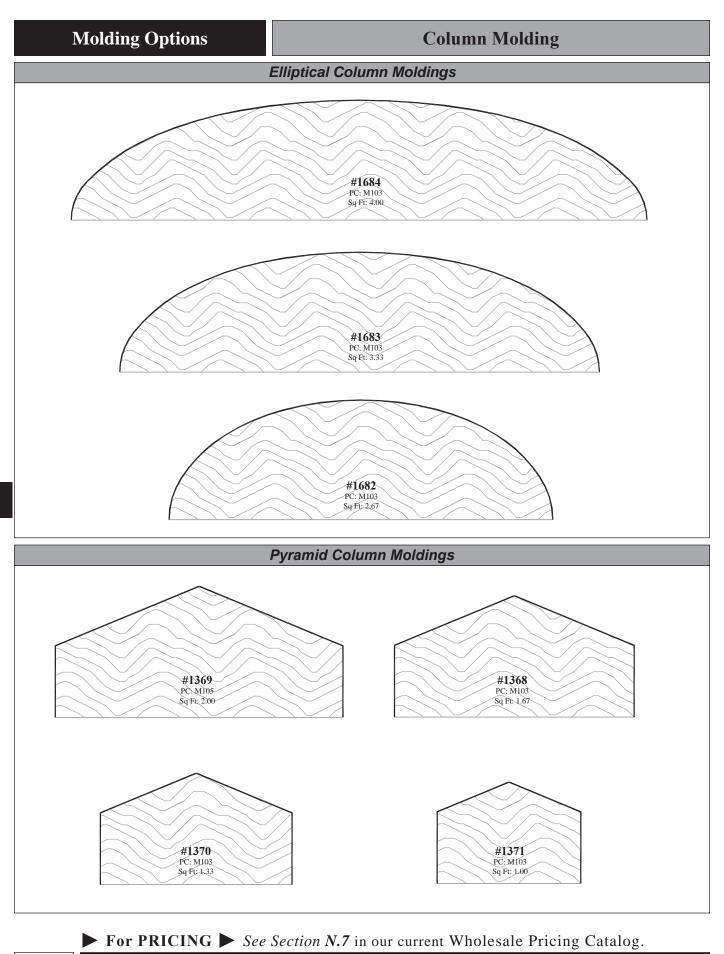


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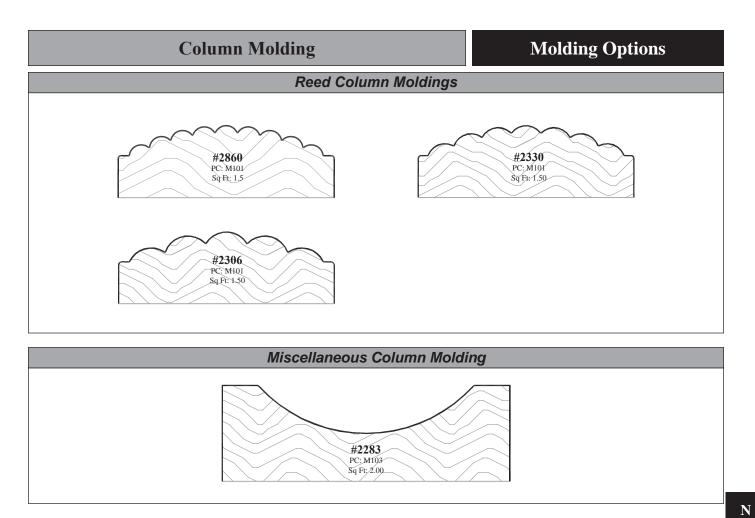
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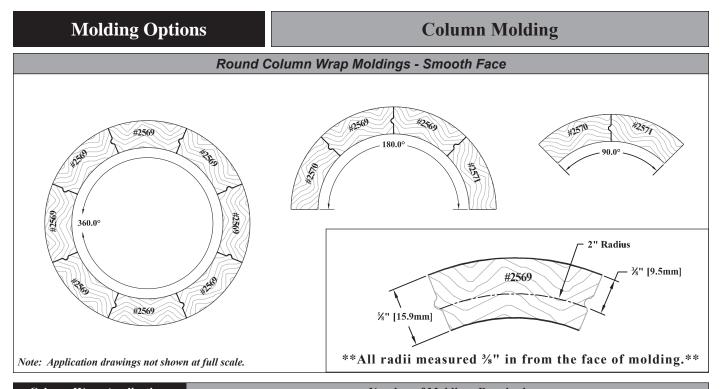
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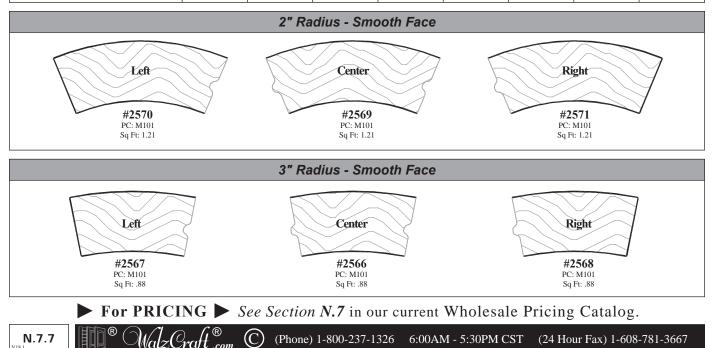
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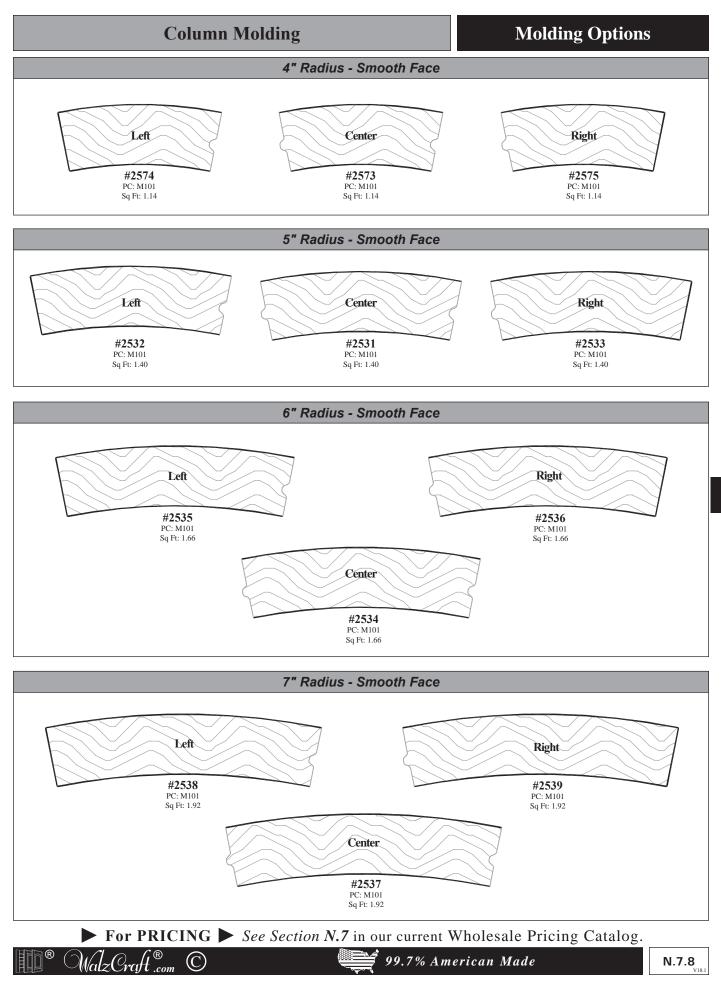


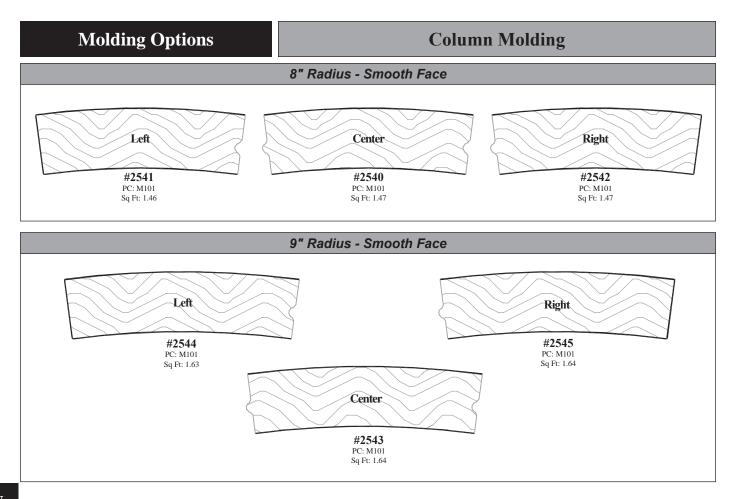
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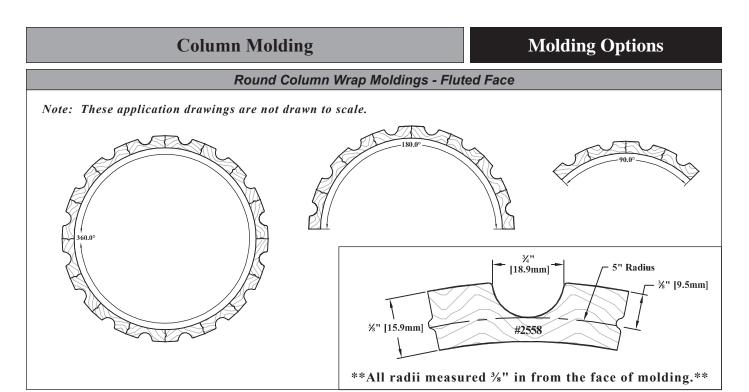
Column Wrap Applications		Number of Moldings Required						
Curve in Degrees	2" Radius [50.8mm]	3" Radius [76.2mm]	4" Radius [101.6mm]	5" Radius [127mm]	6" Radius [152.4mm]	7" Radius [177.8mm]	8" Radius [203.2mm]	9" Radius [228.6mm]
45°	1	2	2	2	2	2	3	3
90°	2	4	4	4	4	4	6	6
135°	3	6	6	6	6	6	9	9
180°	4	8	8	8	8	8	12	12
225°	5	10	10	10	10	10	15	15
270°	6	12	12	12	12	12	18	18
315°	7	14	14	14	14	14	21	21
360°	8	16	16	16	16	16	24	24
Inside Diameter (I.D.)	3½" [88.9mm]	5½" [139.7mm]	7½" [190.5mm]	9½" [241.3mm]	11½" [292.1mm]	13½" [342.9mm]	15½" [393.7mm]	17½" [444.5mm]
Outside Diameter (O.D.)	4¾" [120.7mm]	6¾" [171.5mm]	8¾" [222.3mm]	10¾" [273.1mm]	12¾" [323.9mm]	14¾" [347.7mm]	16¾" [425.5mm]	18¾" [476.3mm]





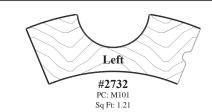


**For PRICING** See Section N.7 in our current Wholesale Pricing Catalog.



<b>Column Wrap Applications</b>		Number of Moldings Required						
Curve in Degrees	2" Radius [50.8mm]	3" Radius [76.2mm]	4" Radius [101.6mm]	5" Radius [127mm]	6" Radius [152.4mm]	7" Radius [177.8mm]	8" Radius [203.2mm]	9" Radius [228.6mm]
45°	1	2	2	2	2	2	3	3
90°	2	4	4	4	4	4	6	6
135°	3	6	6	6	6	6	9	9
180°	4	8	8	8	8	8	12	12
225°	5	10	10	10	10	10	15	15
270°	6	12	12	12	12	12	18	18
315°	7	14	14	14	14	14	21	21
360°	8	16	16	16	16	16	24	24
Inside Diameter (I.D.)	3½" [88.9mm]	5½" [139.7mm]	7½" [190.5mm]	9½" [241.3mm]	11½" [292.1mm]	13½" [342.9mm]	15½" [393.7mm]	17½" [444.5mm]
Outside Diameter (O.D.)	4¾" [120.7mm]	6¾" [171.5mm]	8¾" [222.3mm]	10¾" [273.1mm]	12¾" [323.9mm]	14¾" [347.7mm]	16¾" [425.5mm]	18¾" [476.3mm]

#### 2" Radius - Fluted Face

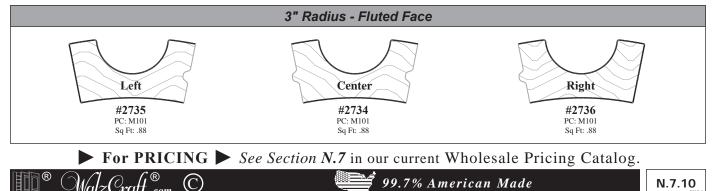


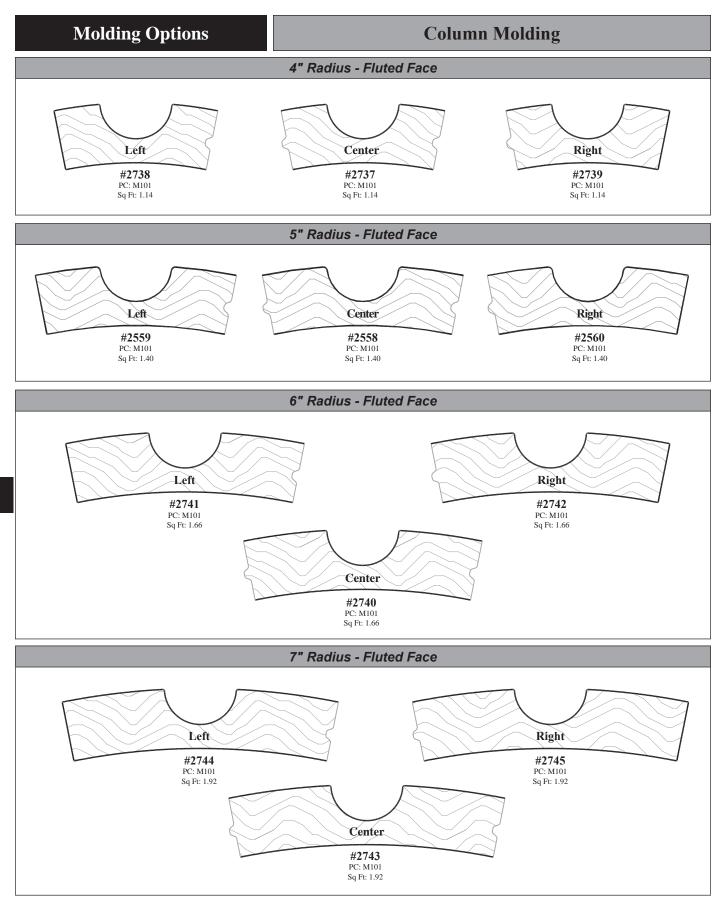
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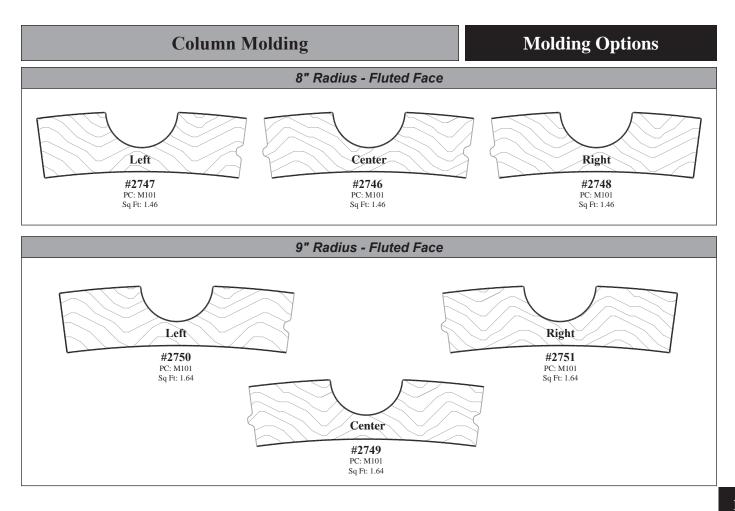
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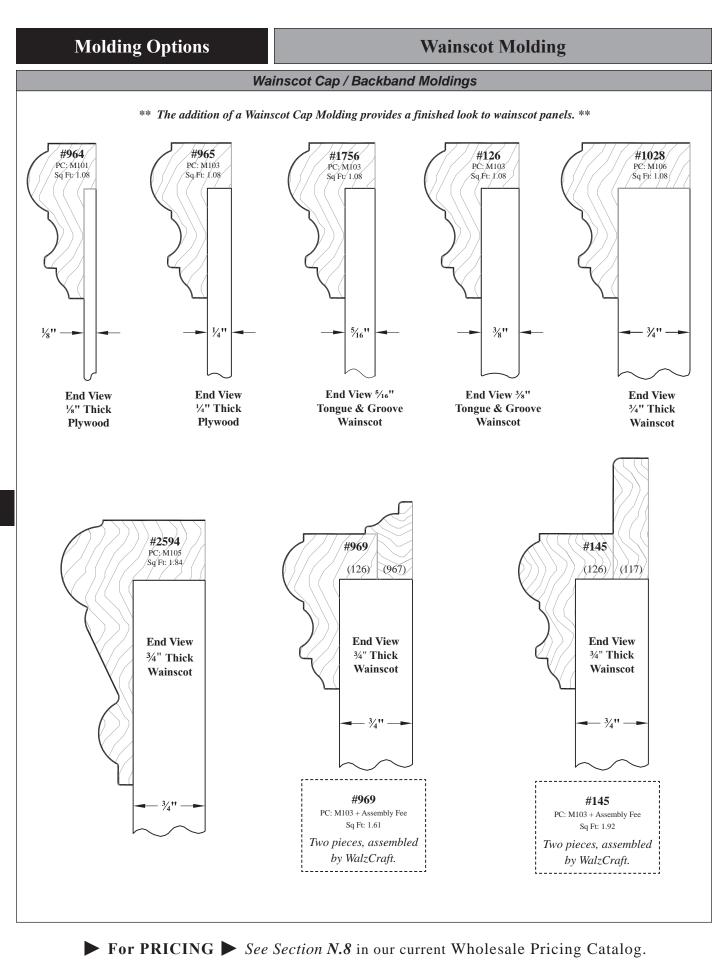
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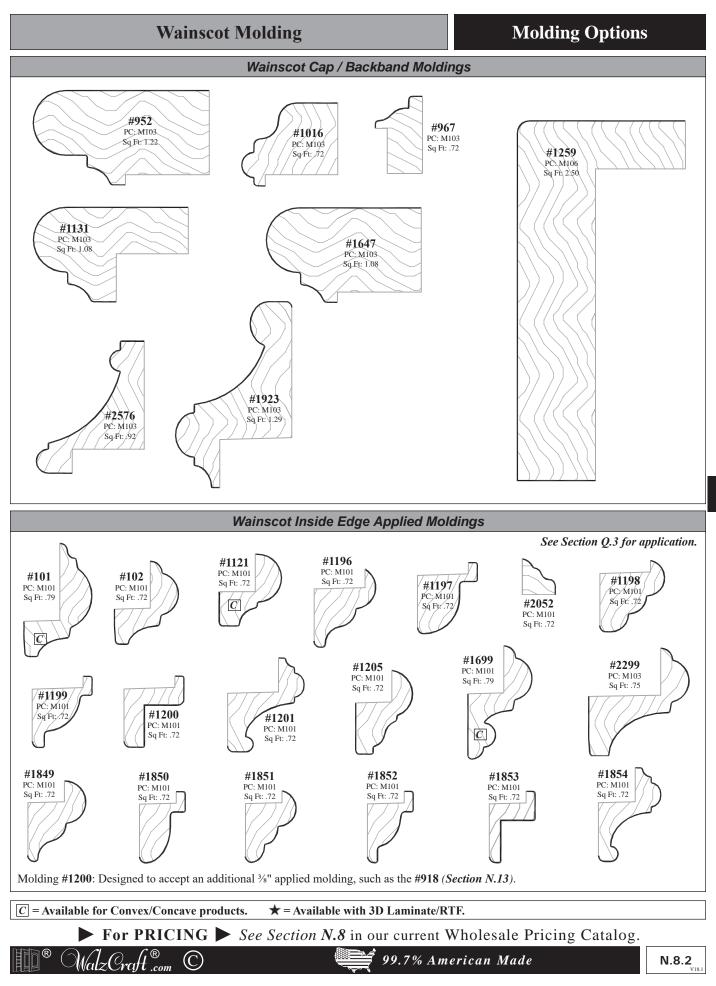


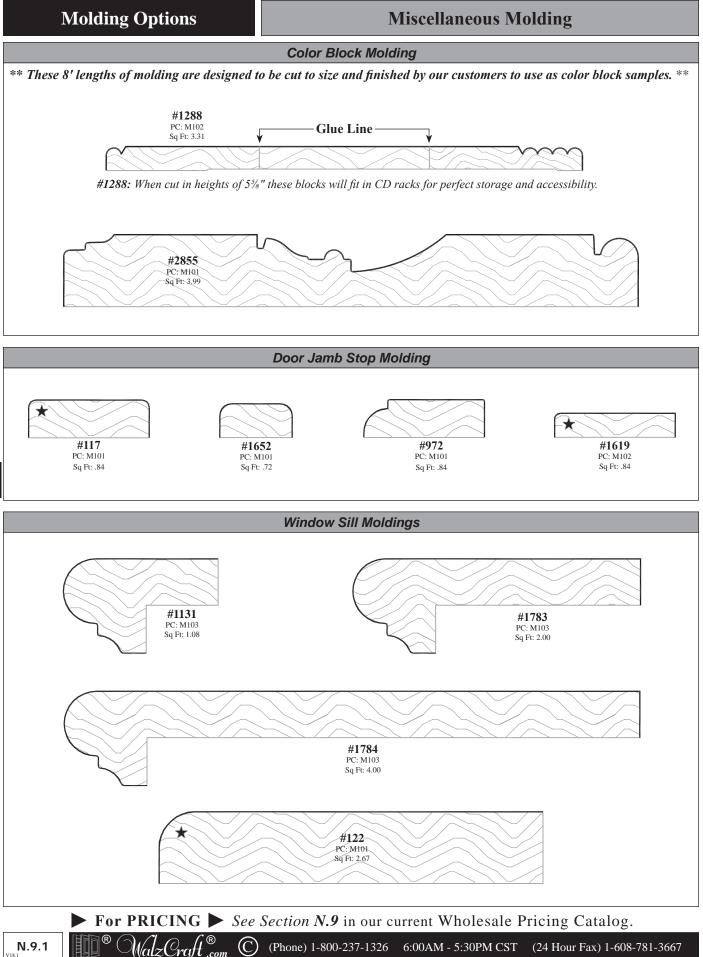
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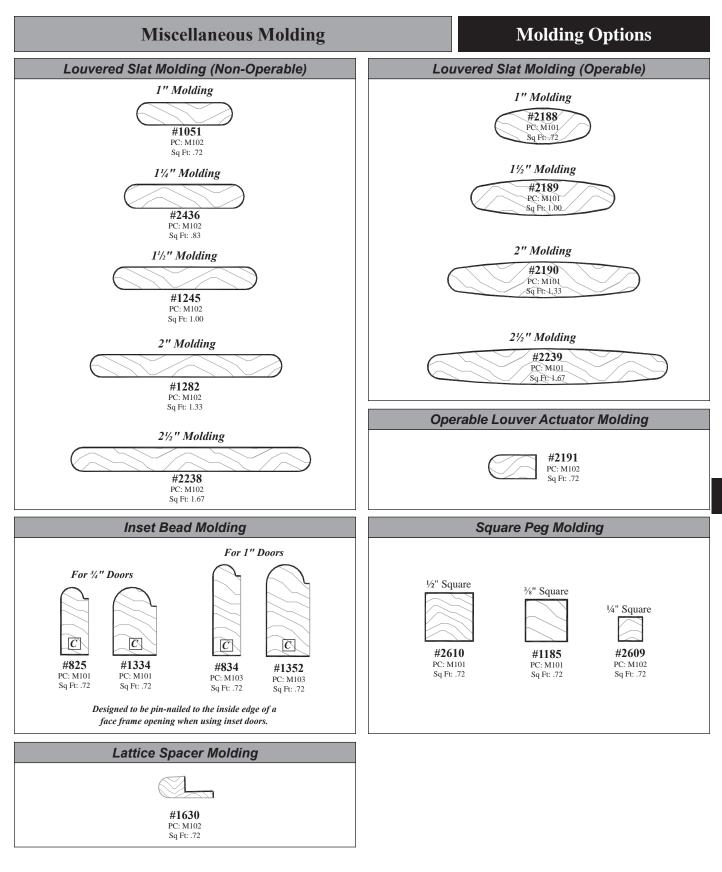
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N.8.1







 C = Available for Convex/Concave products.

 **R** = Available radiused to follow the contour of shaped rails.

 **For PRICING** 

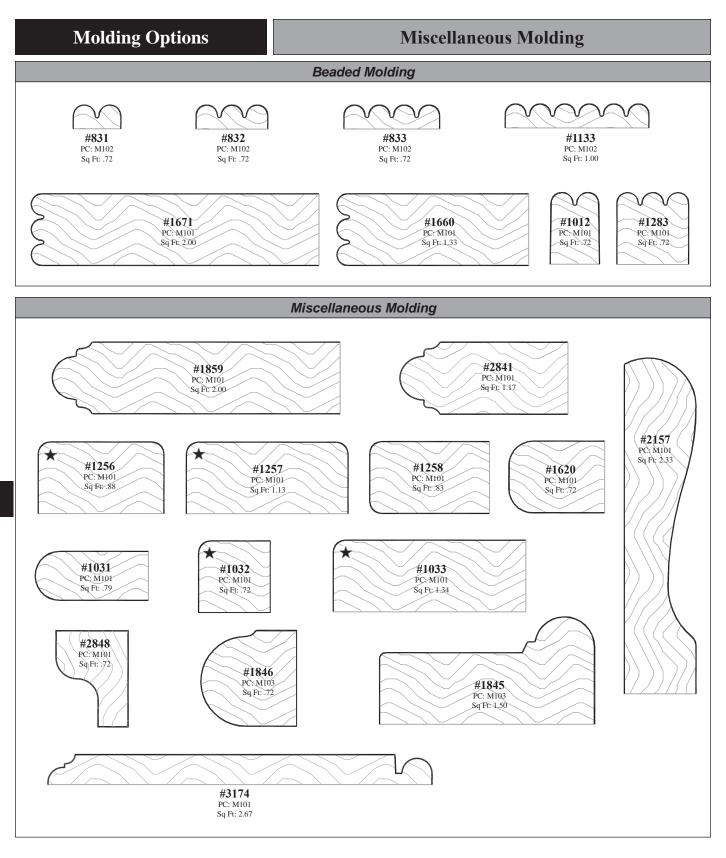
 See Section N.9 in our current Wholesale Pricing Catalog.

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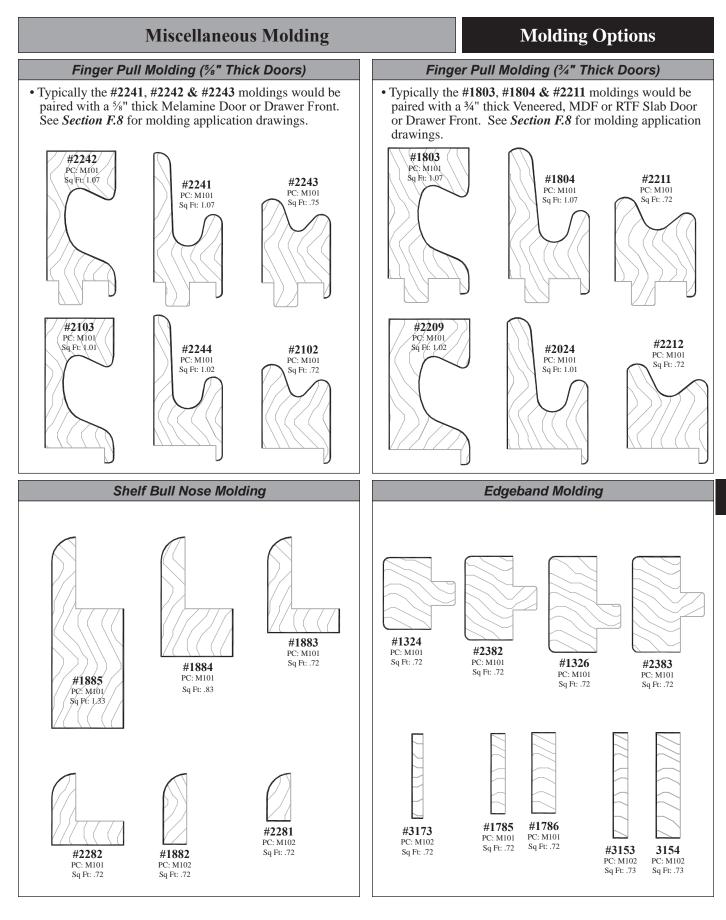
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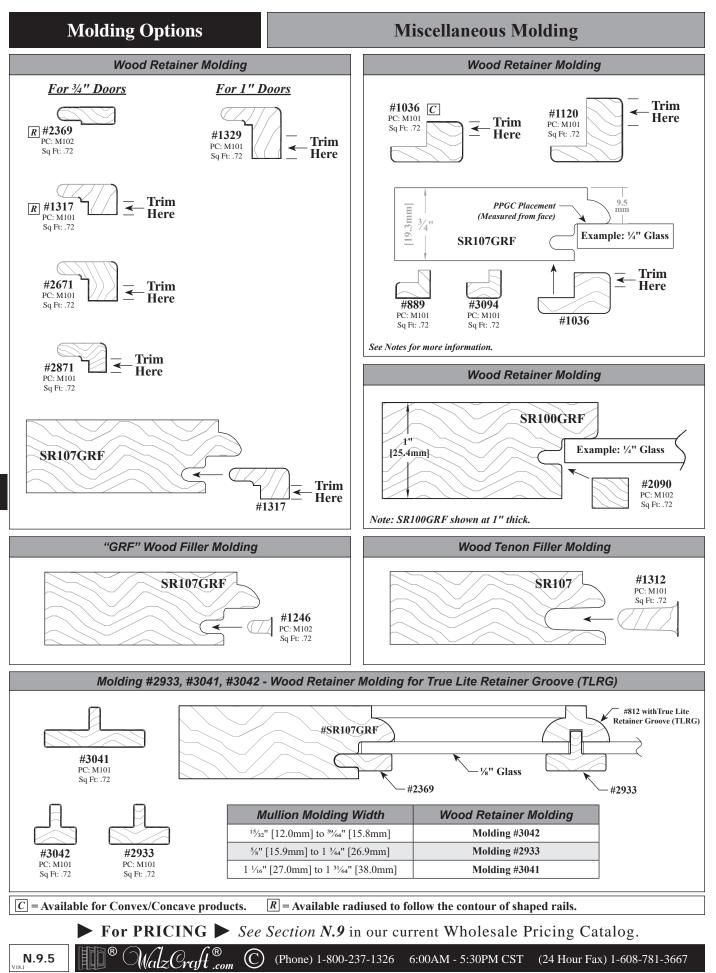
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	Misc	ellaneous M	olding			M	olding O	otio <u>ns</u>	
				ood Retain	er Molding				
			Panel Location	S/R Thickness	Construction	Molding #	Price Class	Sa Et	
			3.6mm	3/K THICKNESS	Traditional	Molding # #2919	M101	<b>Sq. Ft.</b> 0.72	
			3.6mm	1"	Traditional	#2918	M101	0.72	
	#007		6.9mm 6.9mm	3⁄4" 1"	Traditional Traditional	#2914 #2915	M101 M101	0.72	
	<b>#997</b> PC: M101		9.5mm	3/4"	Traditional	#997	M101	0.72	
	Sq Ft: .72		9.5mm 13.5mm	1"	Traditional Old World	#998 #2916	M101 M101	0.72	
		Panel Location	13.5mm	11/4"	Old World	#2917	M101	0.72	
	Stile & Rail GRF – Thickness Groove	#997	[6.0m	m] PR302	2-13	SR107			
		Ordering & P Ordering Guid	-	s: Wood Ret	ainer / Filler	Molding			
1	Order Forms	Please use <i>Molding</i>		neous Order F	Form (E•Z For	rm #5).			
-		Pricing	,		01111 (2 2 1 0				
1	Pricing	Please see Section	<b>N.9</b> of our cu	rrent Wholesa	ale Pricing Ca	italog.			
	0	l				-			
		Cabinet Door			r / Filler Mole ns (Chapte				
1	Cut to Size	See Section B.12 f	or Cut to Size	options and p	orice classes.				
		Molding Optio	ns (Chapte	er N)					
1	#997 GRF Filler / Wood Retainer Molding	Designed to fill Wa			r to assembly a	and provide a	space for 1/4" t	hick material.	
2	#889, #1036, #1120, #3094 Wood Retainer Molding	Designed for use as a wood retainer molding that is fastened to the rear of the frame and can be trimmed to size. See <i>Wood Retainer Molding Compatibility</i> chart on our website: <b>Resources/Technical Information</b> for which molding to be used based on glass thickness (1/8" or 1/4"), door thickness and panel plow groove cut placement (PPGC). • Note: #889 not available as a precision cut molding.							
	#1246 GRF Wood	The illustration sho	ows an examp	le of how this	molding fits in				ofile.
3	Filler Molding	Designed to fill the				l rails of fran	ne and mullion	doors.	
		For use with <sup>3</sup> / <sub>4</sub> " [1] The illustration sho	-			nto the mortis	se of the stile a	nd rail profile	
A	#1312 Wood Tenon	The illustration shows an example of how this molding fits into the mortise of the stile and rail profile. Designed to fill the mortise <b>PPGC</b> (Panel Plow Groove Cut) of any stile and rail profile, for your custom							
4	Filler Molding	frame requirements.							
	#1217 #1220 #2260 #2071	For use with <sup>3</sup> / <sub>4</sub> " [1	9.1mm] or 1"	[25.4mm] thic	ck doors.				
5	#1317, #1329, #2369, #2871 Wood Retainer Molding	Fit into the GRF c	ut of the stile	and rail profile	e and are desig	gned to be use	ed with 1/8" [3.2	2mm] materials	•
6	#2090 Wood Retainer Molding	Designed for use as thick frames.	a wood retain	er molding to a		4" [6.4mm] m	aterial for use v	with 1" [25.4mm	1]
	#2933, #3041, #3042	Designed to be use							
7	Wood Retainer Molding for True Lite	Only available with LP146, LP147.	the following	mullion lite pa	tterns: LP001,	LP108, LP10	<b>19, LP110, LP</b> 1	118, LP128, LP	131,
	Retainer Groove	Please submit requ	ests for this a	pplication to o	our Customer S	Support Team	•		
		Fit into the GRF c	ut of the stile					2mm] materials.	•
8	#2671 Wood Retainer Molding	Designed for use w • Traditional stile • Mitered stile & • All traditional a	& rail <b>GRF</b> rail <b>GRF</b> pro	file families: I	MP628, MP60	51, MP662, N	AP680, MP69	0, MP696, MP	

► For PRICING ► See Section N.9 in our current Wholesale Pricing Catalog.

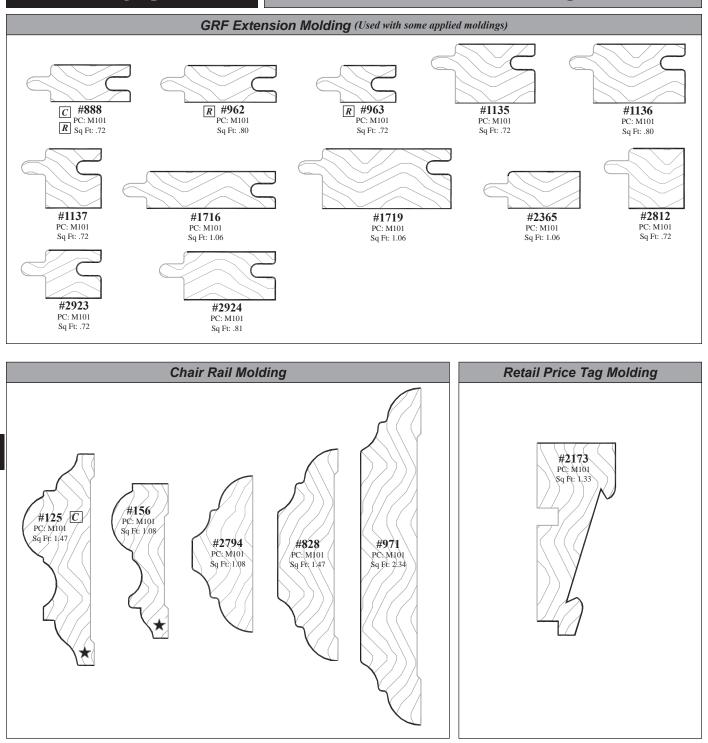
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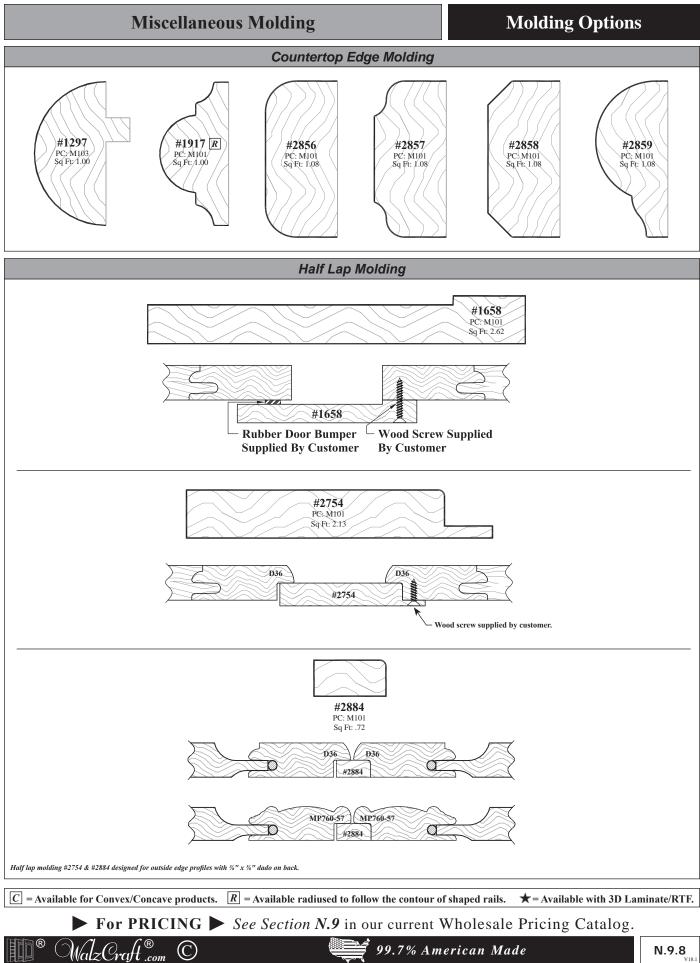
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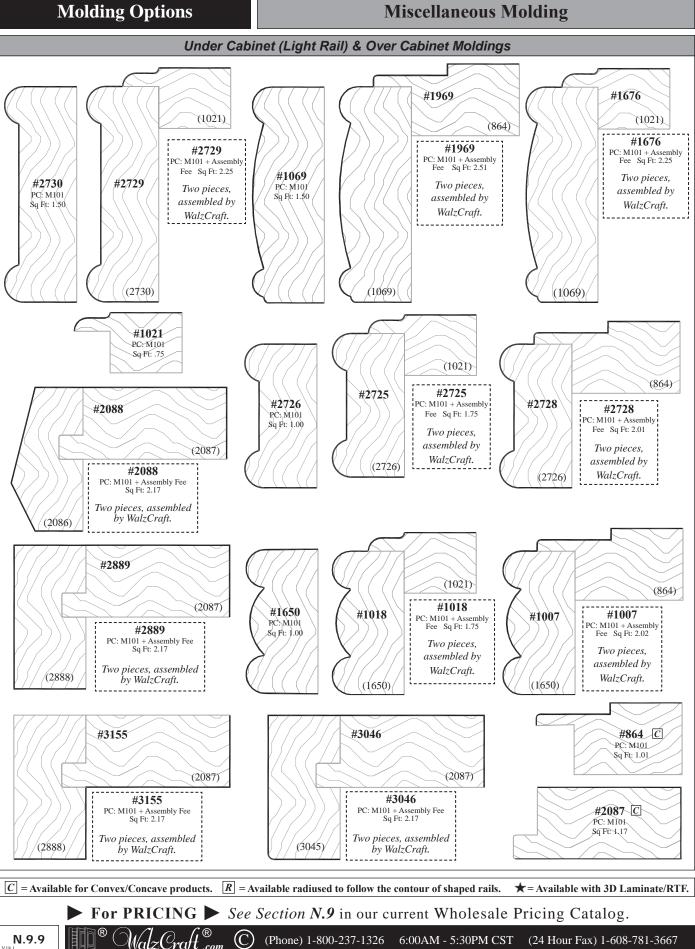
WalzCraft<sup>®</sup> O

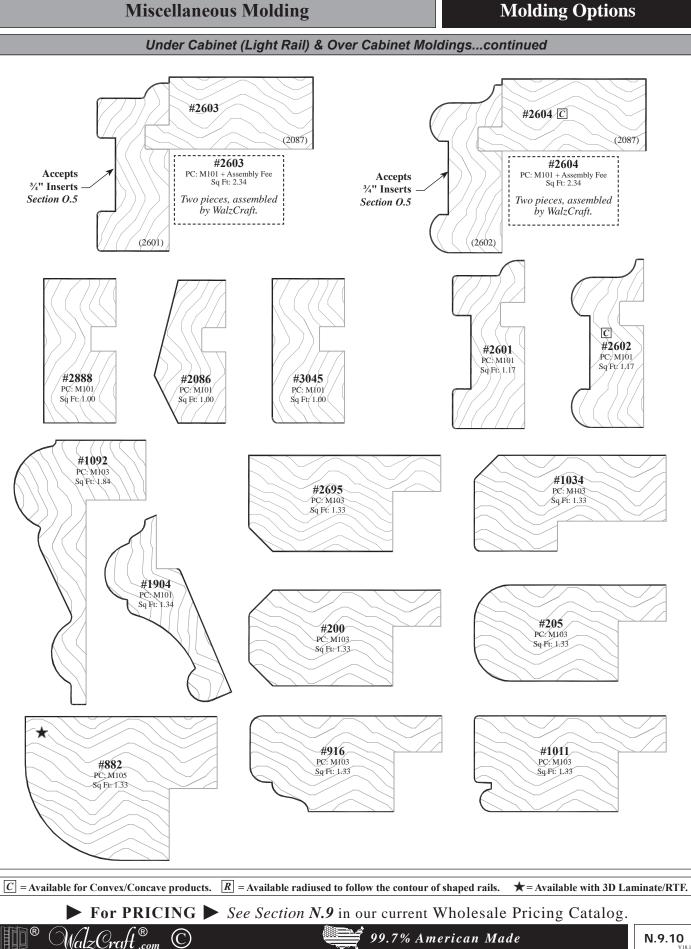
**Molding Options** 

**Miscellaneous Molding** 





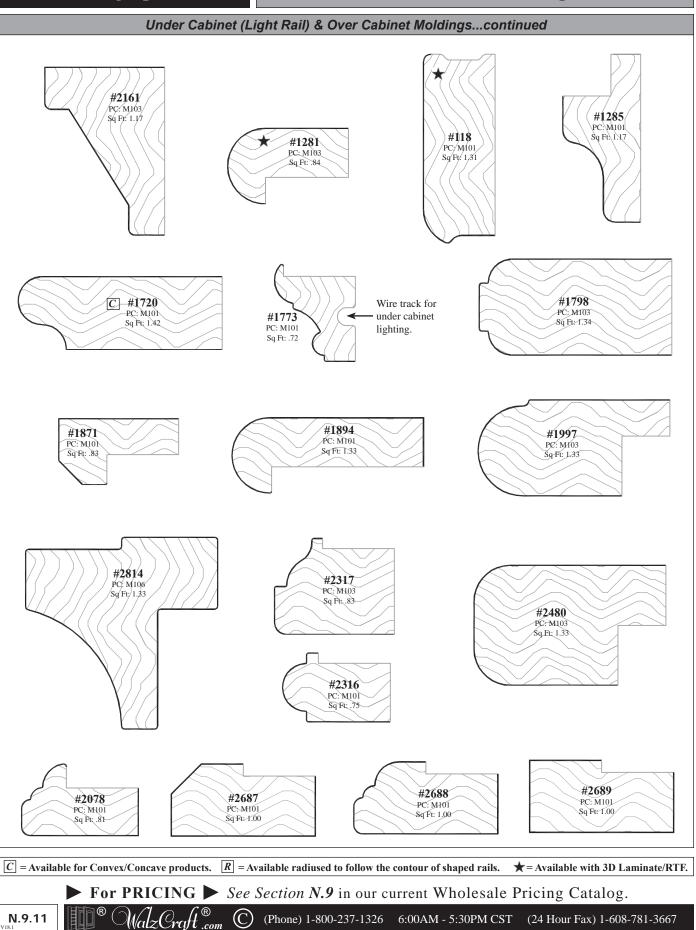


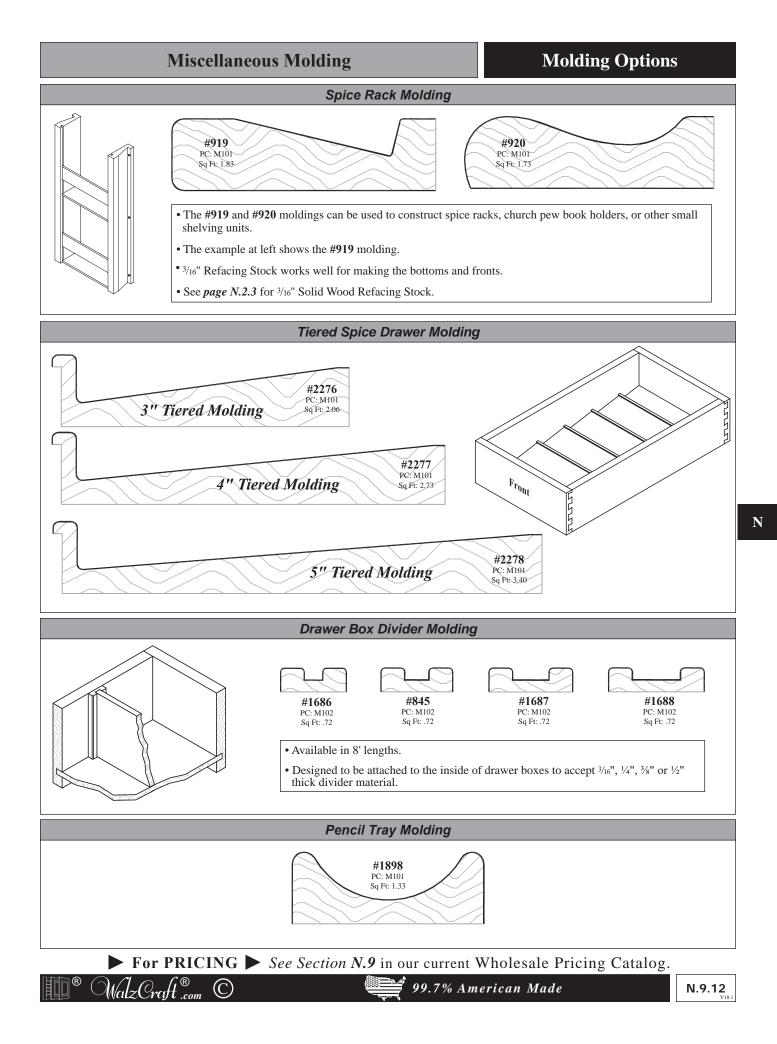


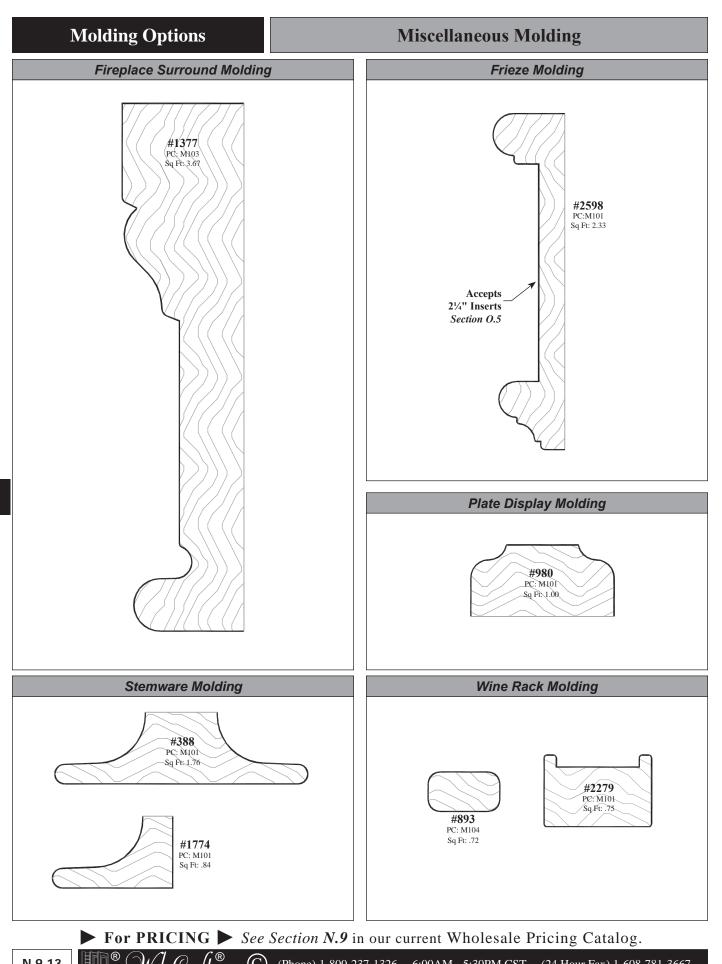
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## **Molding Options**

### **Miscellaneous Molding**







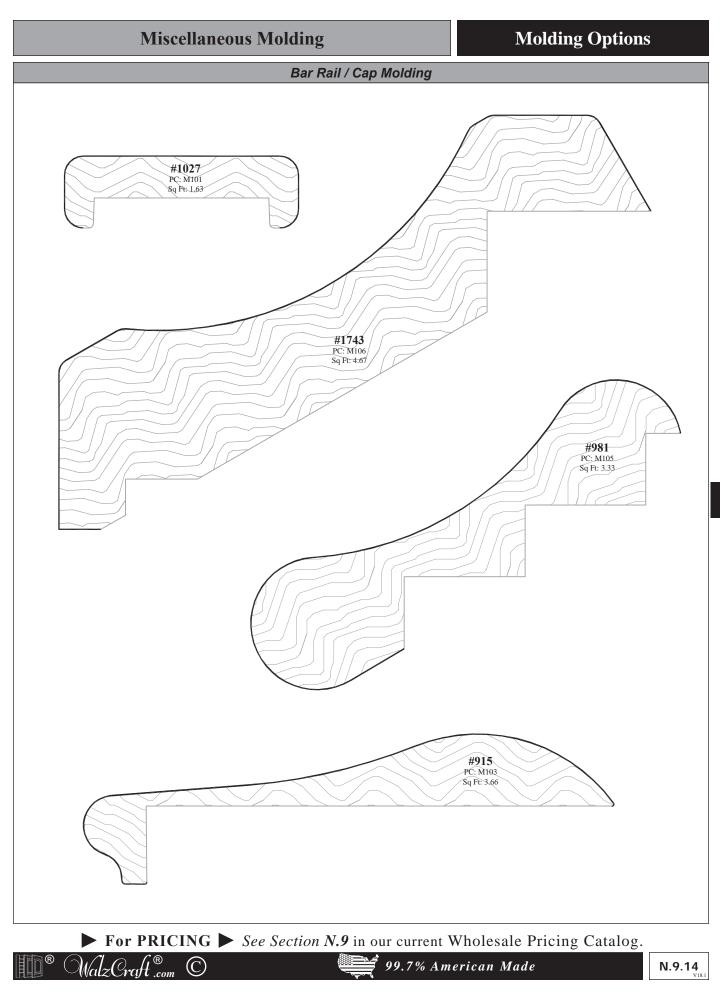
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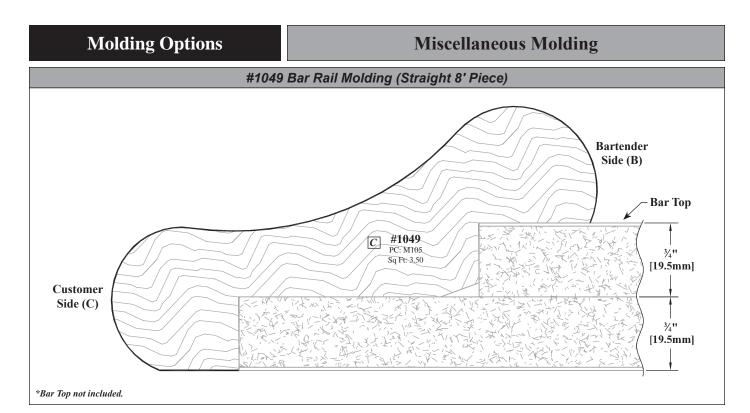
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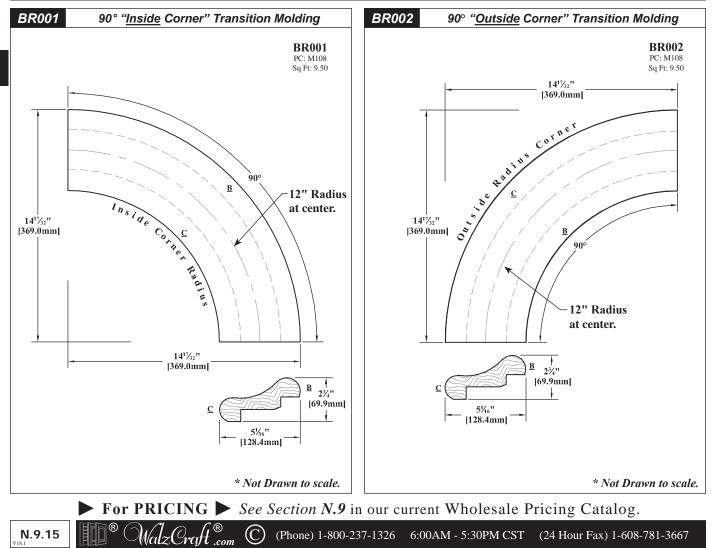
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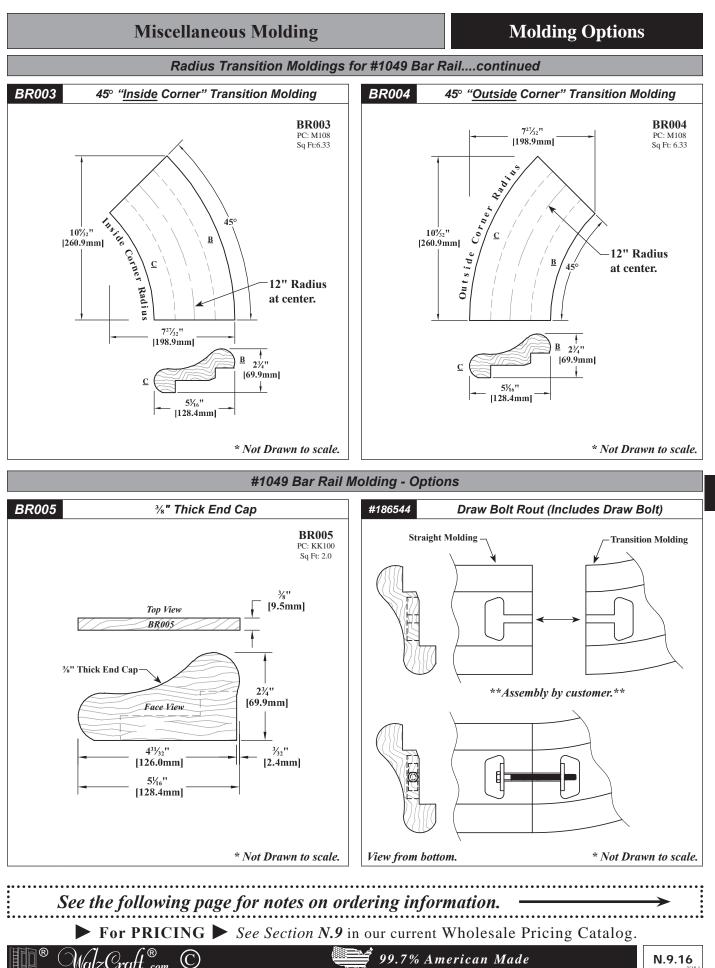
N.9.13

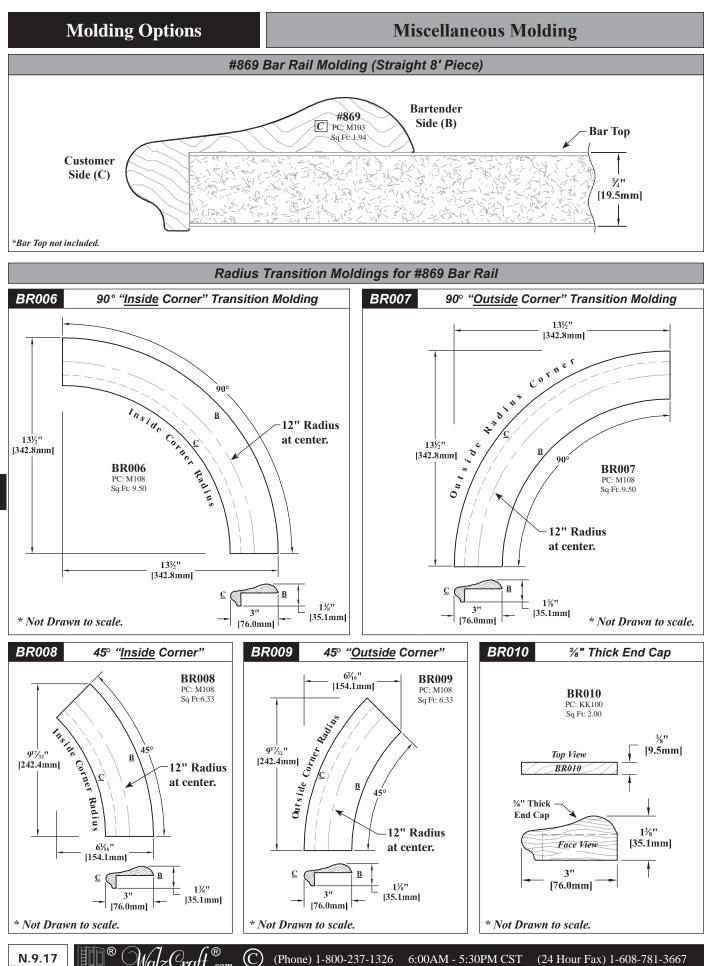




Radius Transition Moldings for #1049 Bar Rail





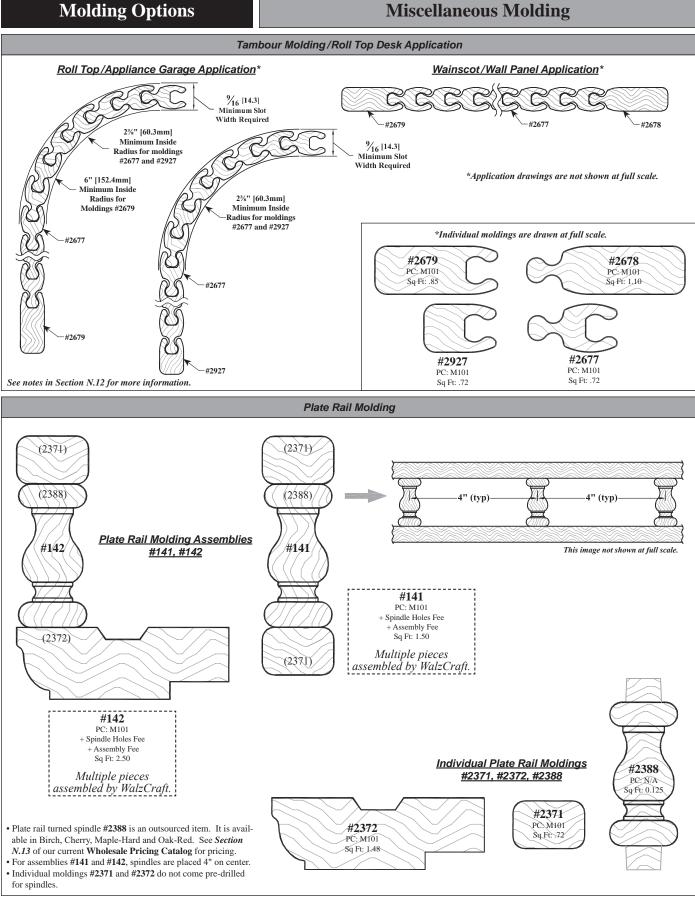


# **Miscellaneous Molding**

**Molding Options** 

		Ordering & Pricing Notes: #869 / #1049 Bar Rail Molding	
		Ordering Guidelines	
1	Order Forms	Please use Moldings & Miscellaneous Order Form (E•Z Form #5).	
2	Ordering Information	Enter quantity, molding / part number and description.	
		Pricing	
1	Pricing	Please see <i>Section N.9</i> of our current Wholesale Pricing Catalog.	
		Technical Notes: #869 / #1049 Bar Rail Molding	
		Finish Options (Chapter R)	
1	Finishing	Only available unfinished.	
2	MDF / 3D Laminate	Not available with 3D Laminate (RTF).	
		Functional Options (Chapter F)	
		WCI #186544: Used to connect two pieces of #1049 molding. Draw Bolt Routs are an option that can be	
1	Draw Bolt Rout	added to the end of a straight 8' length of #1049 and to the Radius Transition Moldings. Bolts are included.	
1	(Includes Draw Bolt)	Not available with <b>#869</b> bar rail molding.	
		To order bolt individually, without the rout, please use WCI #186536.	
		General Information (Chapter A)	
1	Assembly	Only available unassembled.	
		Material Options	
1	Available Material	Only available in solid wood. Not available in raw MDF.	
1	Available Material	Only available in solid wood. Not available in faw WDF.	
		Molding Options (Chapter N)	
		End caps are an option that can be used to cap the finished end of a run of <b>#869</b> or <b>#1049</b> molding.	
1	End Cap	BR010 can be used as a left or right end for #869.	
1	Enu Cap	BR005 can be used as a left or right end for #1049.	
		Only available shipped loose.	
Sizes / Dimensions			
1	Sizes	All part sizes are fixed.	
		Wood Spacia Options (Chapter S)	
1	Ametable West Court	Wood Specie Options (Chapter S)	
1	<b>Available Wood Species</b>	All of WalzCraft's standard solid wood species are available.	

► For PRICING ► See Section N.9 in our current Wholesale Pricing Catalog.

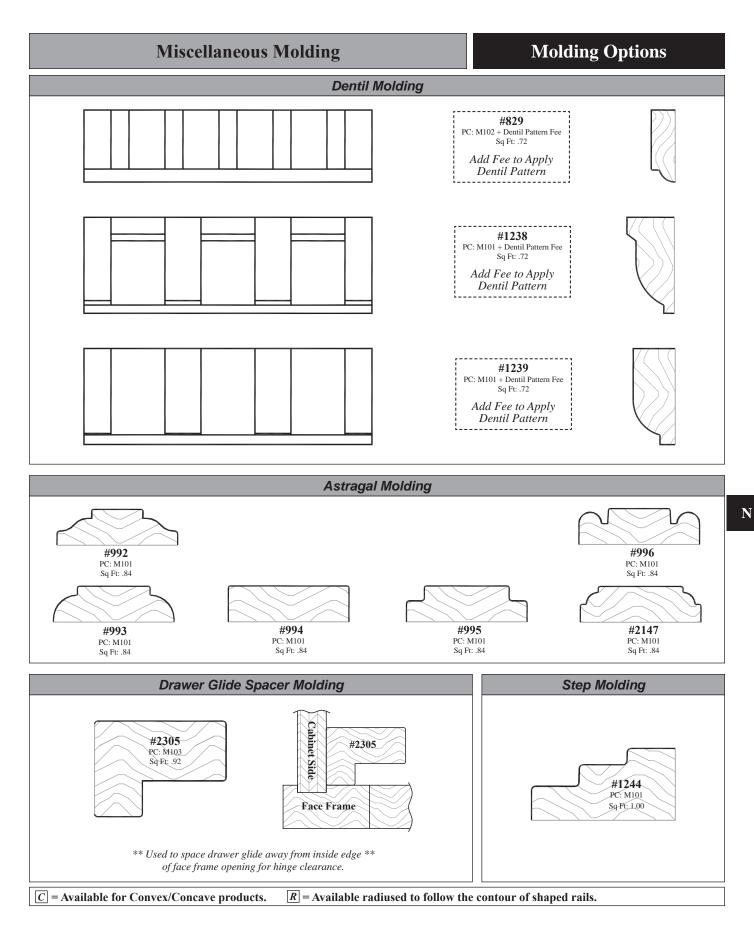


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N.9.19



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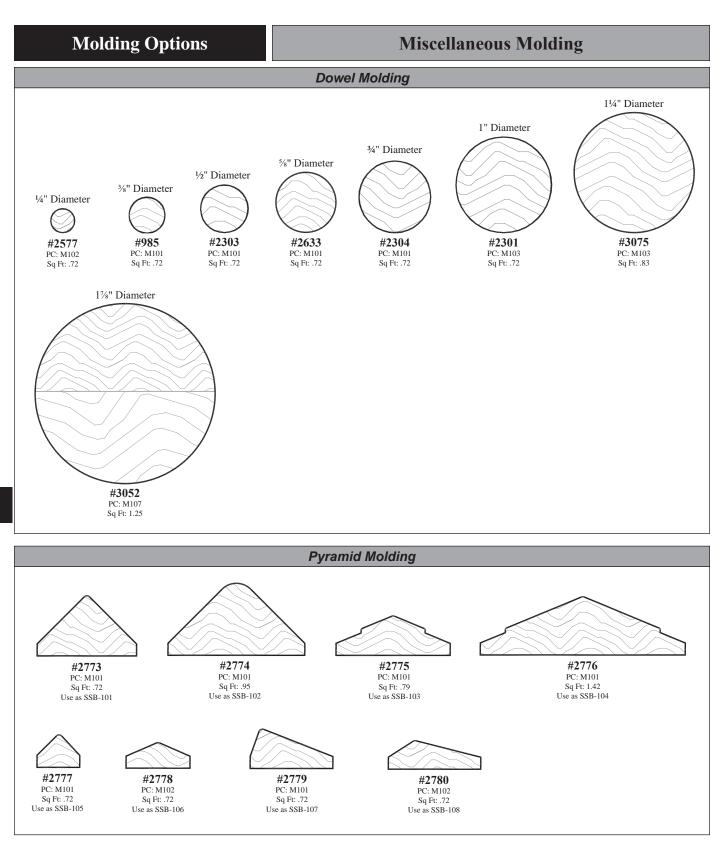
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N.9.20 v18



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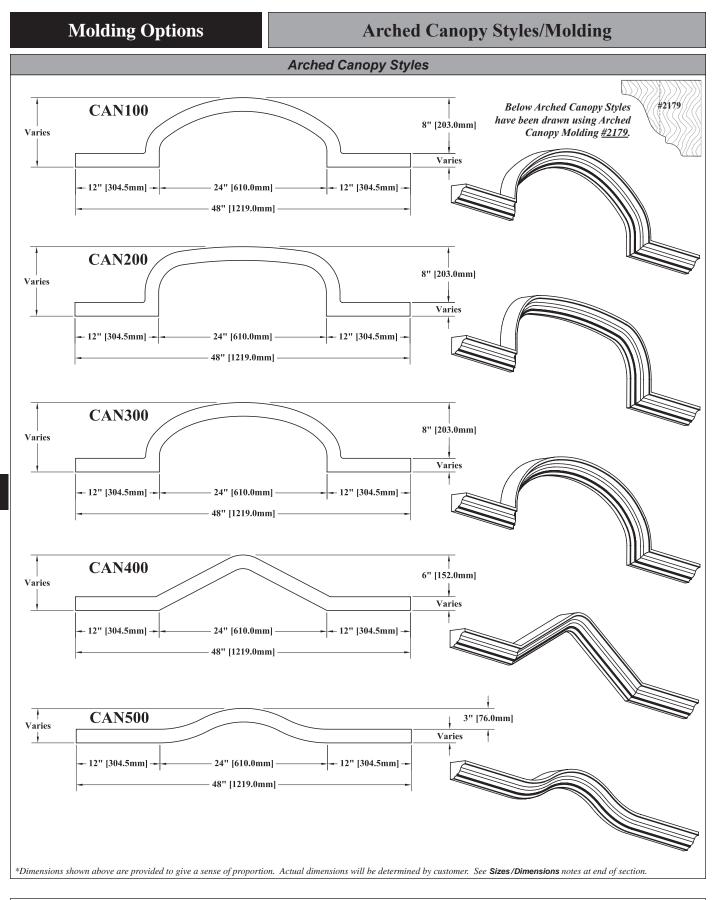
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	Your Notes Pag	Molding Options	
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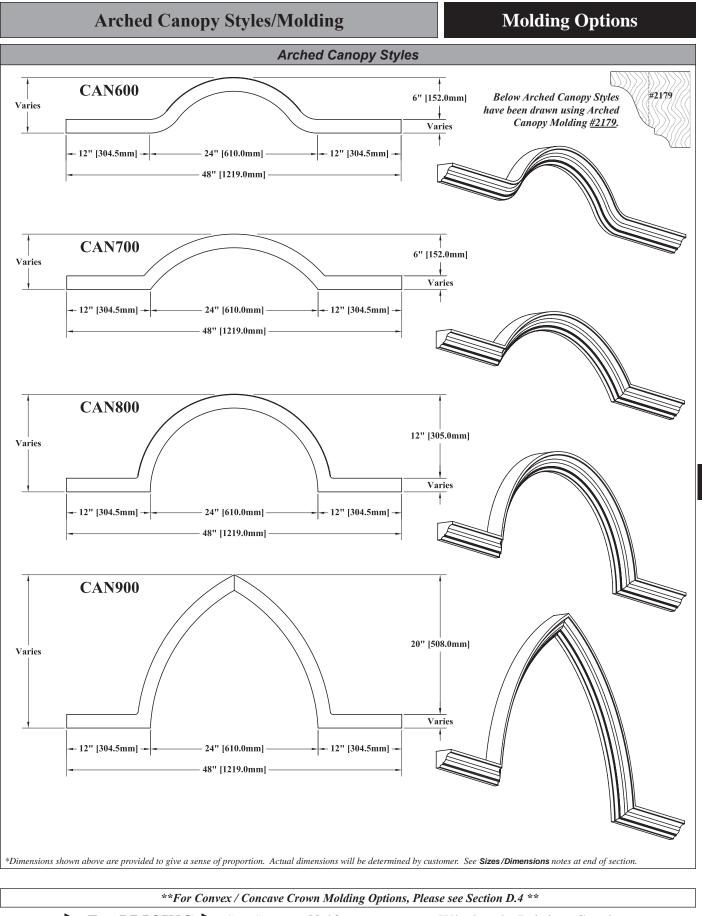


<sup>\*\*</sup>For Convex / Concave Crown Molding Options, Please see Section D.4 \*\*

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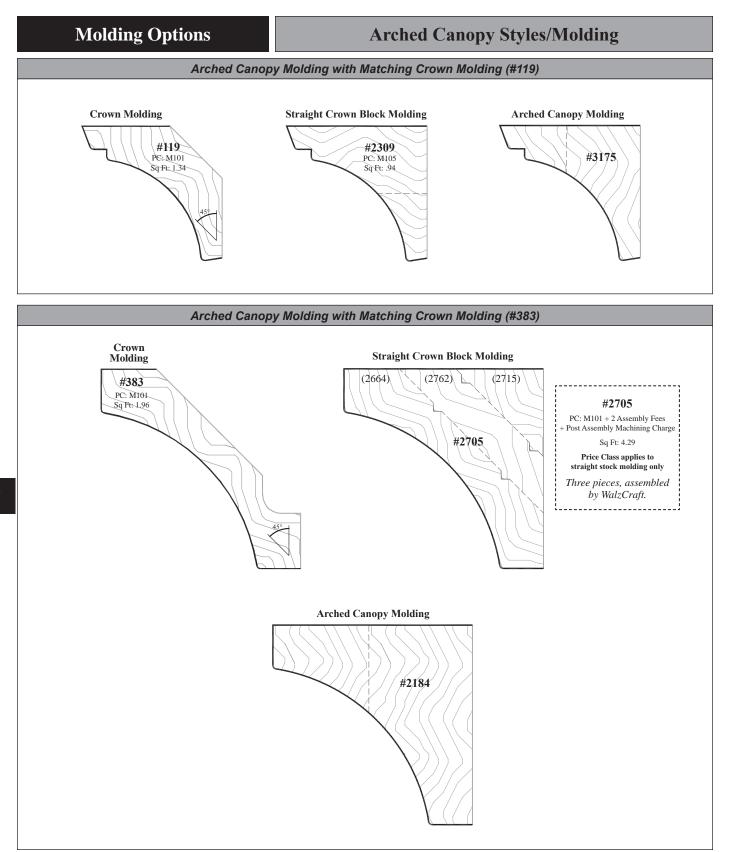


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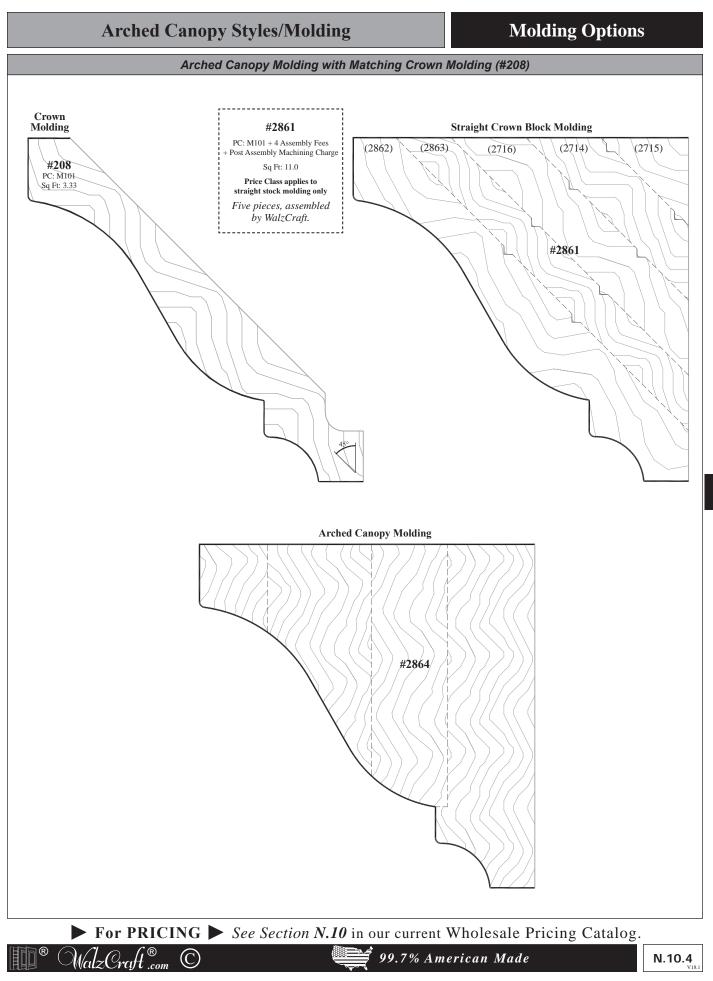
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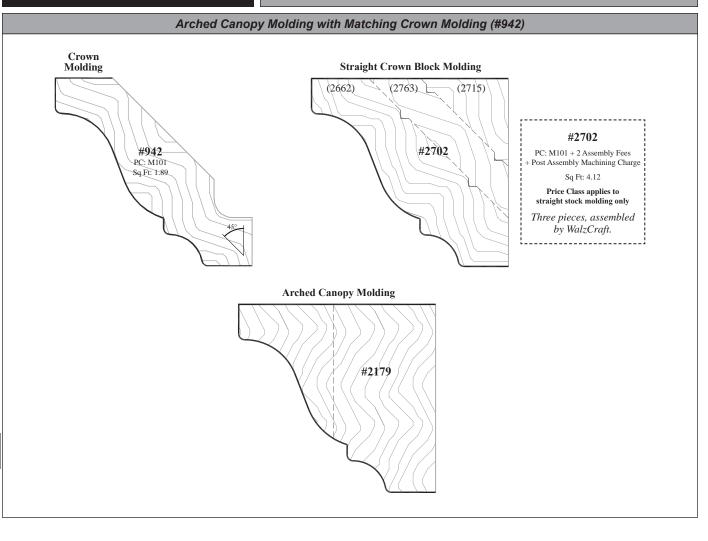
**For PRICING** See Section N.10 in our current Wholesale Pricing Catalog.

**N.10.3**  $MalzCraft_{com}^{\otimes}$  (Phone) 1-800-237-1326

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Arched Canopy Styles/Molding

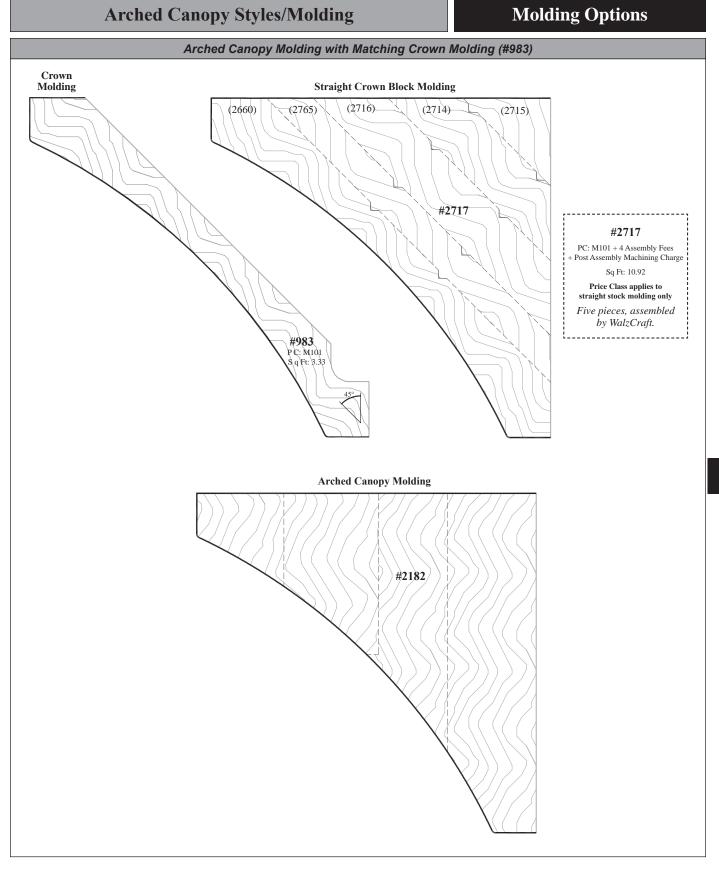


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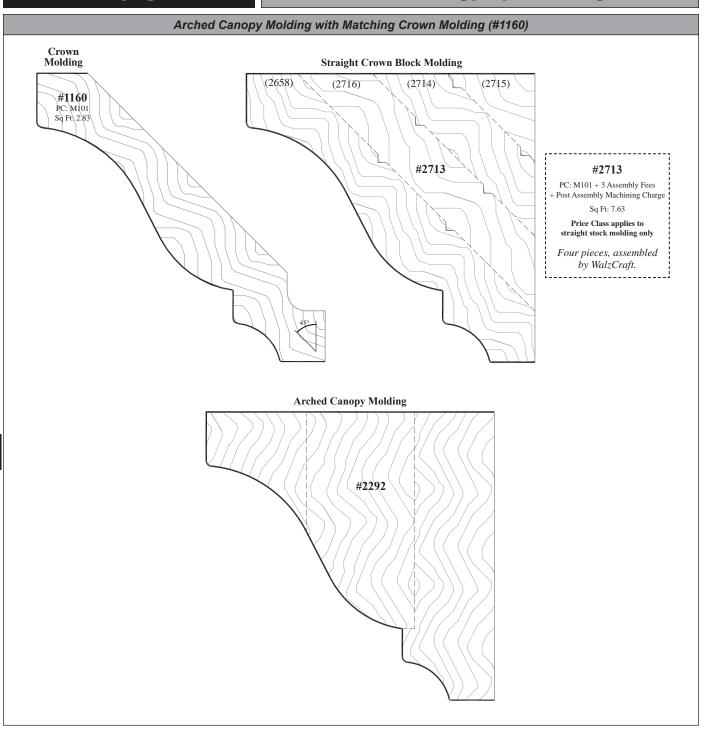
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Arched Canopy Styles/Molding



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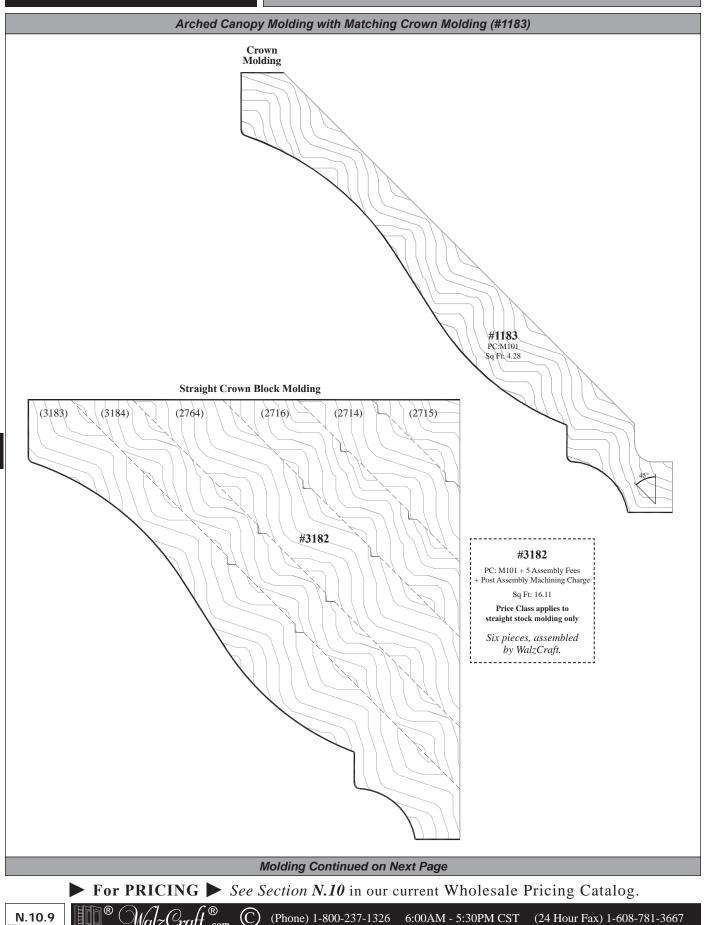
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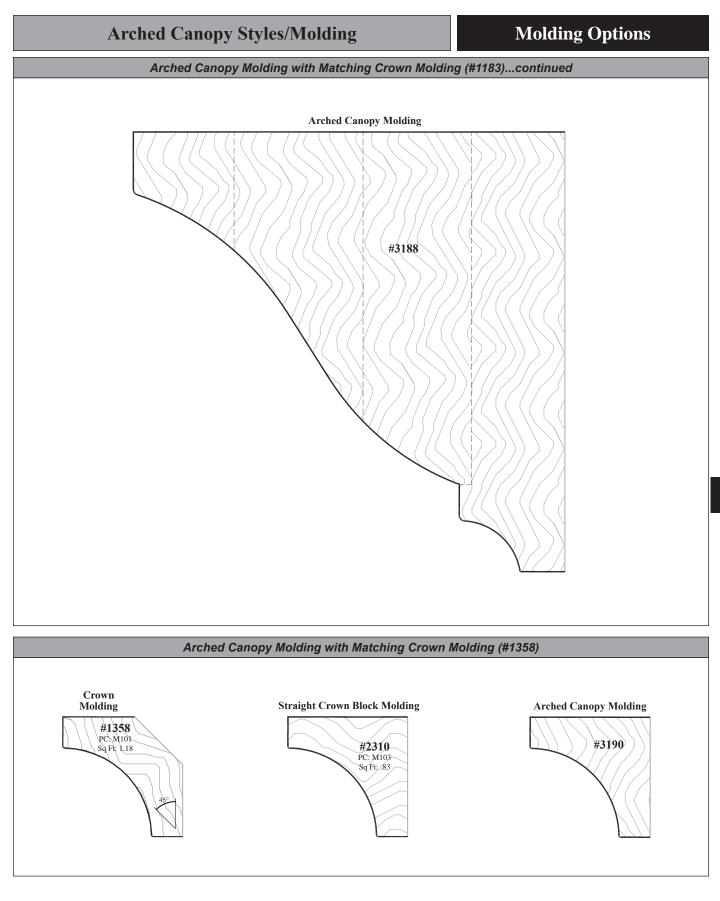
	Your Notes Pag	Molding Options	
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**Arched Canopy Styles/Molding** 





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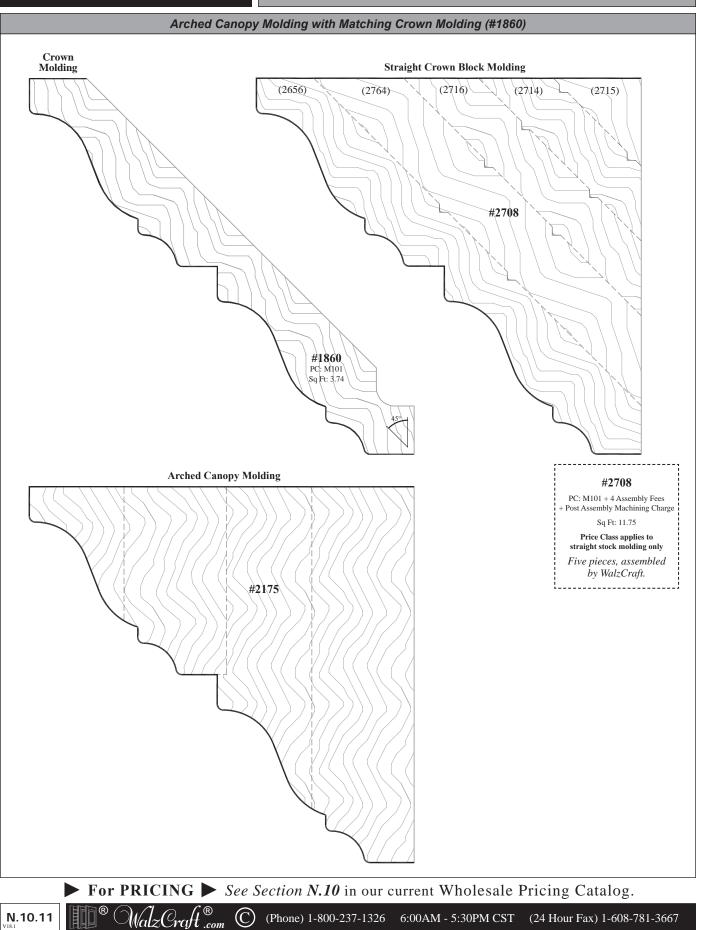
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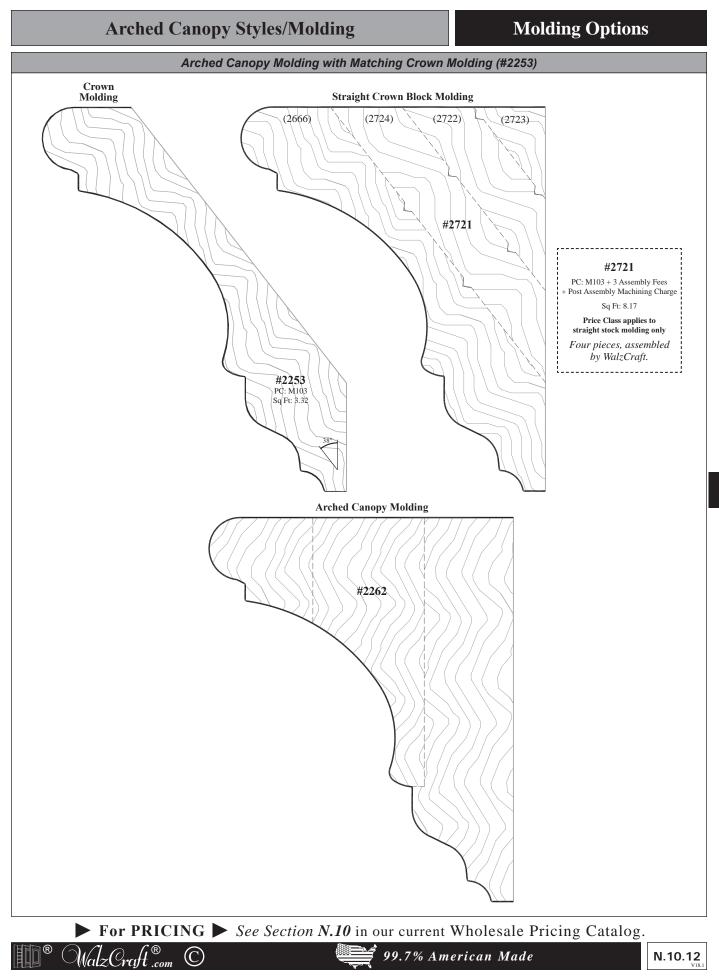
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**Arched Canopy Styles/Molding** 





# Arched Canopy Styles/Molding

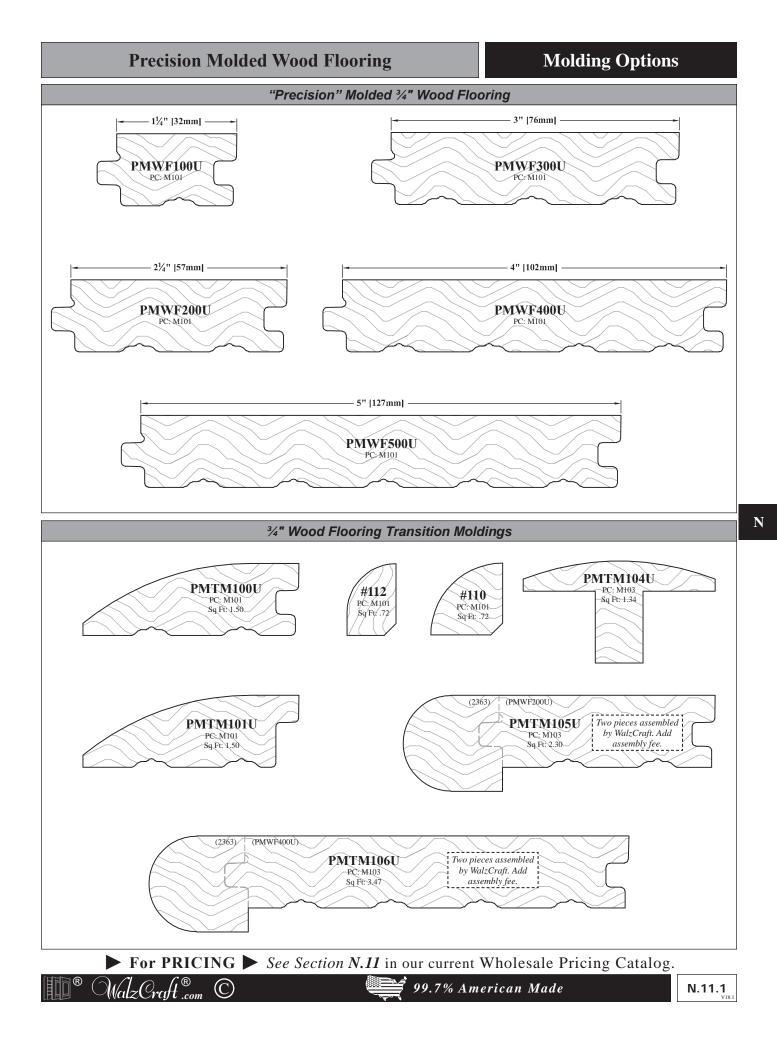
Arched Canopy Molding with Matching Crown and Convex/Concave Molding			
Crown Molding	Straight Crown Block Molding	Arched Canopy Molding	Convex/Concave Molding
119	2309	3175	3176
208	2861	2864	3177
383	2705	2184	3178
942	2702	2179	3179
983	2717	2182	3180
1160	2713	2292	3181
1183	3182	3188	3189
1358	2310	3190	3191
1860	2708	2175	3192
2253	2721	2262	3193

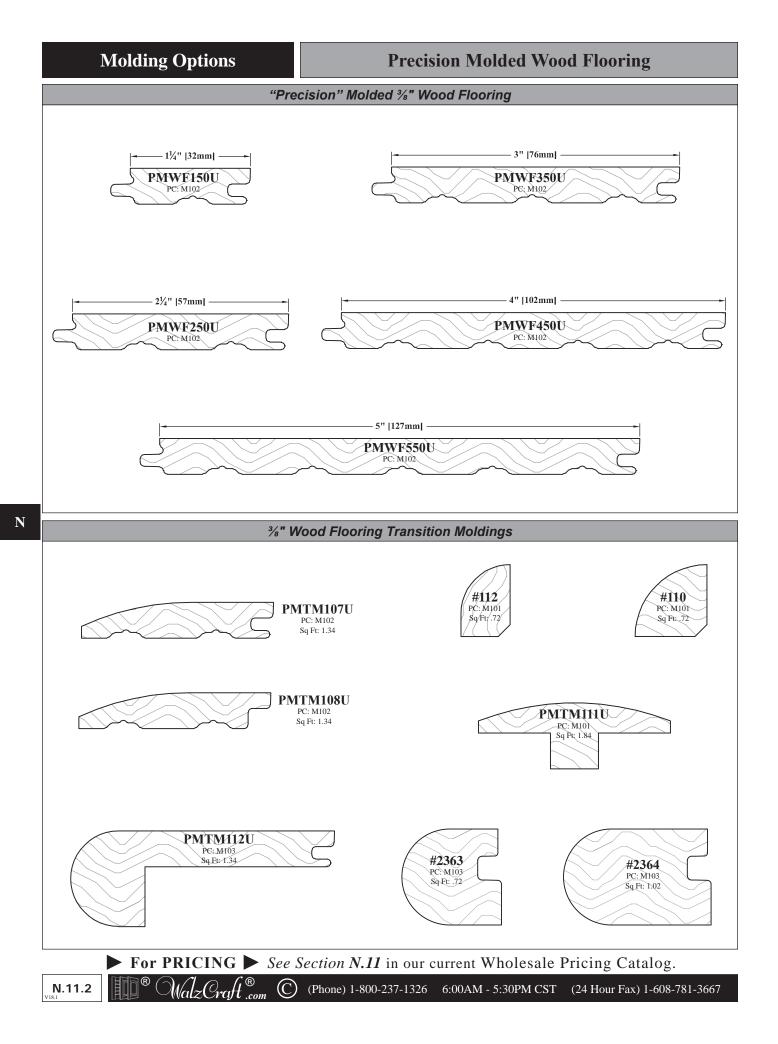
	Ordering & Pricing Notes: Arched Canopy Styles / Molding			
	Ordering Guidelines			
1	Order Forms	Please use Molding & Miscellaneous Order Form (E•Z Form #5).		
2	Ordering Information	<ol> <li>Select the Arched Canopy Style #. See examples at the front of this section.</li> <li>Select the Arched Canopy Molding #.</li> <li>Reference the line drawing in the Sizes / Dimensions table below.</li> <li>Fax your line drawing with all relative dimensions, along with your order forms, to our Customer Support Team or email drawings to: customersupport@WalzCraft.com.</li> </ol>		
	Pricing			
1	Pricing	Please see Section N.10 of our current Wholesale Pricing Catalog.		
		A quote will be submitted to you for your approval prior to proceeding with your order.		

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	Technical Notes: Arched Canopy Styles / Molding			
	Material Options			
1	Maple - Hard vs. Soft	For quality reasons, product requiring CNC machining will not be available in any Maple-Hard/Soft-Mixed species or Maple-Soft species. These items should instead be ordered in any of our Maple-Hard species.		
	Molding Options (Chapter N)			
1	Arched Canopy Styles: Molding Profile Options	Arched Canopy Styles are only available with the following Arched Canopy Molding Profiles: 2175, 2179, 2182, 2184, 2262, 2292, 2864, 3175, 3188, 3190.		
1		These arched canopy moldings and their matching crown moldings are also available in straight 8' [2438.4mm] lengths to use throughout your project. Both 8' [2438.4mm] straight stock molding profiles are shown.		

	Sizes / Dimensions				
1	Customer Specified Relative Dimensions	When ordering, please specify the following dimensions: • A = Overall Height (B + C) • B = Canopy Rise • C = Molding Height • D = Overall Width (E + F + G) • E = Width of Flat to the Left • F = Width of Center Opening • G = Width of Flat to the Right • Radius of Arch • Radius of Arch • $Radius$ • $Radius$			
2	Drawing Scale	Arched Canopy moldings and matching crown moldings in <i>Section N.10</i> are drawn at full scale.			
	► For PRICING ► See Section N.10 in our current Wholesale Pricing Catalog.				
<b>N.</b> <sup>*</sup>	<b>N.10.13</b> $Malz Craft ^{\otimes}_{$				





# **Precision Molded Wood Flooring**

**Molding Options** 

Precision Molded Wood Flooring Price Classes, # of Sq.Ft. per Lineal Foot			
Molding #	Price Class	Sq.Ft. / Lineal Foot	Lineal Feet / One Square Foot
PMWF100U	M101	0.121	9.60
PMWF200U	M101	0.205	5.34
PMWF300U	M101	0.268	4.00
PMWF400U	M101	0.350	3.00
PMWF500U	M101	0.434	2.40
PMWF150U	M102	0.121	9.60
PMWF250U	M102	0.205	5.34
PMWF350U	M102	0.268	4.00
PMWF450U	M102	0.350	3.00
PMWF550U	M102	0.434	2.40

	Ordering & Pricing Notes: Wood Flooring		
	Ordering Guidelines		
1	Order Forms	Please use Molding & Miscellaneous Order Form (E•Z Form #5).	
2	Ordering Information	Total square footage must be supplied. (Note, your total square footage should accommodate a waste factor.)	
	Pricing		
1	Pricing	Please see Section N.11 of our current Wholesale Pricing Catalog.	

Technical Notes: Wood Flooring		
Finish Options (Chapter R)		
1	Finishing	Available unfinished only.
1		WalzCraft's "cabinet grade finish" is <i>not</i> engineered for wood flooring.
General Information (Chapter A)		
		Sanded to 180 grit.

	1	Sizes / Dimensions
		Moldings will also be end milled.
1		WalzCraft's precision molded wood flooring requires minimal sanding after installation.
		Saided to 180 grit.

1	Drawings         Moldings are drawn at full scale.	
2	<b>Precision Molded Flooring</b> Precision molded wood flooring is sold in random lengths from 36" [914.4mm] to 96" [2438.4mm].	
2	Transition Molding	Sold in 8' [2438.4mm] lengths, with 93" [2362.2mm] guaranteed to be usable.
3		Moldings over 6" [152.4mm] in width may be produced from a glued up panel, due to lumber availability.

► For PRICING ► See Section N.11 in our current Wholesale Pricing Catalog.

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### **Molding Notes**

#### Molding "Shorts Program"

When working with solid wood, occasionally defects are exposed through the manufacturing process that will not allow us to sell the molding as a clear 8' Select/Premium or Natural/Standard Grade. We are sometimes left with 3' - 7' of usable material. Part of our mission is to use our materials and resources in the most efficient manner, which is why we offer the availability of 3' - 7' moldings through this program. As an incentive, when using this **Molding "Shorts Program"**, there will be a discount offered if 3' - 7' moldings are available. Please see *Section N.12* of our current **Wholesale Pricing Catalog** for more information. *The Molding "Shorts Program" does not apply to Outsourced Moldings*.

	Ordering & Pricing Notes: Molding			
	Ordering Guidelines			
1	1 Order Forms Please use <i>Molding &amp; Miscellaneous Order Form (E•Z Form #5)</i> .			
	Pricing			
1	Pricing	Please see Section N.12 of our current Wholesale Pricing Catalog.		

Technical Notes: Molding				
	Convex / Concave Options (Chapter D)			
1	1 Curved Products The C indicates profiles that are available when ordering Convex/Concave Products.			
	Finish Options (Chapter R)			
		Moldings will be considered a Two-Sided ( <b>2S</b> ) finished product ( <i>Chapter R</i> ). This includes solid wood refacing stock ( <i>Section N.2</i> ). The backs will be sealed while the face and all edges will be sealed and top coated.		
1	Finishing	Please see individual drawings for location of clear sealer vs. clear sealer/clear top coat. The thick black lines represent the face/edges (sealer/top coat) while the thinner gray lines represent the back (sealer only).		
		• These locations are also applicable to standard SolidTone applications. The thick black lines represent the face/edges (SolidTone® Topcoat and SolidTone® Primer) while the thinner gray lines represent the back (SolidTone® Primer Only).		
		• For SolidTone® Woodgrain applications, the entire surface (face, edges, back) will be comprised of SolidTone® Topcoat only.		
2	2 Stemware Molding When "Cut to Length" stemware molding is pre-finished by WalzCraft, the ends will also be finished.			
		$\bigstar$ = Products available with 3D Laminate (RTF).		
3	3D Laminate (RTF)	3D Laminate (RTF) moldings use the same foil colors that are used on the doors, so the color match is exact.		
3		Only the face of the molding is covered with 3D Laminate (RTF) foil. The back is unfinished wood.		
1				

		General Information (Chapter A)
1         Sanding         Moldings are sanded to 180 grit.		Moldings are sanded to 180 grit.
	"Passes"	"Passes" refers to the number of times the 8' length of rough stock lumber is run through the molder and/or secondary machinery to complete the molding.
		All moldings are considered one pass moldings unless specified otherwise.
		Upcharges will apply for all moldings requiring more than one pass.

The maximum length for moldings with 3D Laminate (RTF) is 96" [2438.4mm].

		Material Options
1	<b>1 3D Laminate (RTF)</b> For quality reasons, 3D Laminate (RTF) moldings have a solid wood core (Paint Grade Maple).	
		Molding Options (Chapter N)
1	Radiused Molding	The <b>R</b> indicates moldings that can be radiused to follow the contour of a shaped rail.
2	Fastener Relief Cut	FRC = Fastener Relief Cut. See <i>page N.1.3</i> for assembly detail. Hole drilling and wood screw by customer. FRC is not applicable with Convex/Concave or Canopy moldings.
3	Column Wraps	Column Wraps can be used as transition moldings between cabinets of different depths.
		Notes Continued on Next Page

**For PRICING** See Section N.12 in our current Wholesale Pricing Catalog.

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(C)

N.12.1

# **Molding Notes**

Technical Notes: Moldingcontinued					
Sizes / Dimensions					
1	Molding Drawings	Solid wood moldings are drawn to actual size and sold in 8' [2438.4mm] lengths. 93" [2362.2mm] is guaranteed to be usable.			
2	Usable Molding Lengths	Usable Length of 8' [2438.4mm] & Longer Moldings ( <i>Excludes Random Length</i> ): WalzCraft offers standard 8' [2438.4mm] long moldings, and upon request and availability, also manufactures longer mold-ngs from 9' to 16' [2743.2mm to 4876.8mm] in even foot increments. In all cases, WalzCraft will ship a nolding that is at a minimum 97% usable, rounded down to the nearest inch, per the table on the following bage. Please consider the lengths listed in the column " <i>Expected Minimum Usable Material</i> " as a guide for which even foot increment molding to purchase.			
3	Usable "Random Lengths"	Random Length material is 90% usable.			
4	Molding Widths Over 6"	Due to lumber availability, moldings over 6" [152.4mm] wide may be produced from glued up panels.			
	2! 02!! "Dondom Longth"	Minimum quantity of 200 lineal feet in the same wood species, grade and style #. Use Moldings "Shorts Program" if under minimum quantity.			
5	3' - 93" "Random Length" Molding Program	When ordering random length molding, please indicate the total lineal feet required in the quantity column on the <i>Molding &amp; Miscellaneous Order Form (E•Z Form #5)</i> .			
		When measuring random length moldings, we round down to the next nearest 1/2 foot.			
	3' - 8' "Random Length"	Minimum quantity of 200 lineal feet in the same wood species, grade and style #. Use Moldings "Shorts Program" if under minimum quantity.			
6	3' - 8' "Random Length" Molding Program	When ordering random length molding, please indicate the total lineal feet required in the quantity column on the <i>Molding &amp; Miscellaneous Order Form (E•Z Form #5)</i> .			
		When measuring random length moldings, we round down to the next nearest 1/2 foot.			
		Minimum quantity of 200 lineal feet in the same wood species, grade and style #. Use Moldings "Shorts Program" if under minimum quantity.			
		When ordering random length molding, please indicate the total lineal feet required in the quantity column on the <i>Molding &amp; Miscellaneous Order Form (E•Z Form #5)</i> .			
7	3' - 12' "Random Length" Molding Program	When measuring random length moldings, we round down to the next nearest 1/2 foot.			
		Random lengths that range from 3' to 12' [914.4mm to 3657.6mm] must be either picked up or shipped via common carrier.			
		Lengths greater than 8' [2438.4mm] are subject to availability. <i>Please note that the choice of wood species and grade can impact the availability of lengths greater than 8' [2438.4mm].</i>			
	8' - 12' Length Moldings	For those occasions when you need a molding longer than 8', we will do our best to produce those lengths up to 12' [3657.6mm] long.			
8		Lengths greater than 8' [2438.4mm] are subject to availability. Please note that the choice of wood species and grade can impact the availability of lengths greater than 8' [2438.4mm].			
		Please see "Usable Molding Lengths" note #2 above.			
	Molding Lengths Longer than 12'	Please contact our Customer Support Team, and ask that they research material availability and Wait-Times			
9		Lengths greater than 8' [2438.4mm] are subject to availability. <i>Please note that the choice of wood species and grade can impact the availability of lengths greater than 8' [2438.4mm].</i>			
10	C( ) / 11	Please see "Usable Molding Lengths" note #2 above.			
10	Stemware Molding	Stemware moldings <b>#388</b> & <b>#1774</b> are available <b>Cut-to-Length</b> (minimum of 3" [76.2mm]).			
11 Round Column Wrap Molding Craft can also cut to length and assemble the moldings for you, in w		Round Column Wrap moldings are available in individual 8' lengths for cutting and assembly by customer. Walk Craft can also cut to length and assemble the moldings for you, in which case additional charges will apply.			
		All radii are measured <sup>3</sup> / <sub>8</sub> " [9.5mm] in from the face of molding.			
12	Tambour Molding	<ul><li>#2679: Due to its height, the minimum inside radius this molding can follow is 6" [152.4mm].</li><li>#2927: Due to its height, the minimum inside radius this molding can follow is 2<sup>3</sup>/<sub>8</sub>" [60.3mm].</li></ul>			
		Wood Species Options (Chapter S)			
_	When ordering rustic or knotty grades, narrow moldings, applied moldings and multion stock moldings				
1	Rustic and Knotty Grades	might not have knots.			

might not have knots.
Notes Continued on Next Page...

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### **Molding Notes**

Molding Length Ordered	Expected Minimum Usable Material
8' [2438.4mm]	93" [2362.2mm]
9' [2743.2mm]	104" [2641.6mm]
10' [3048.0mm]	116" [2946.4mm]
11' [3352.8mm]	128" [3251.2mm]
12' [3657.6mm]	139" [3530.6mm]
13' [3962.4mm]	151" [3835.4mm]
14' [4267.2mm]	162" [4114.8mm]
15' [4572.0mm]	174" [4419.6mm]
16' [4876.8mm]	186" [4724.4mm]

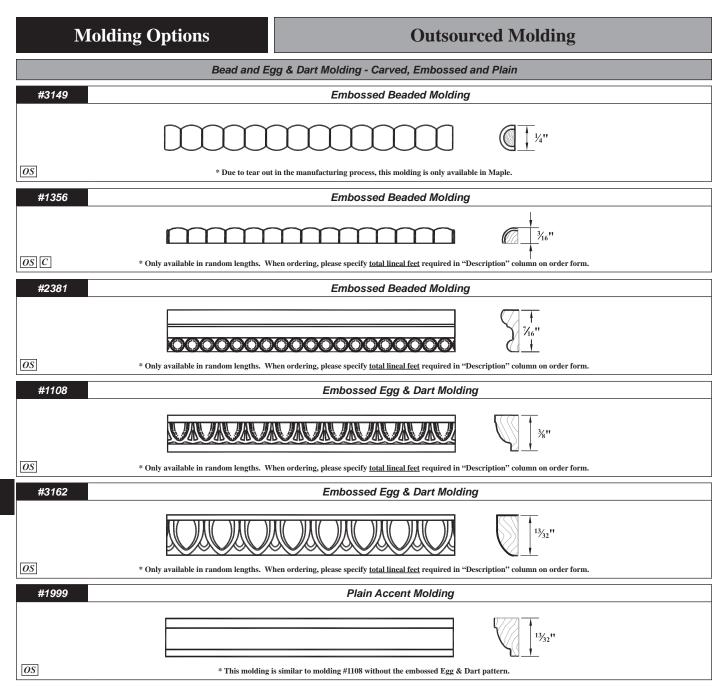
► For PRICING ► See Section N.12 in our current Wholesale Pricing Catalog.

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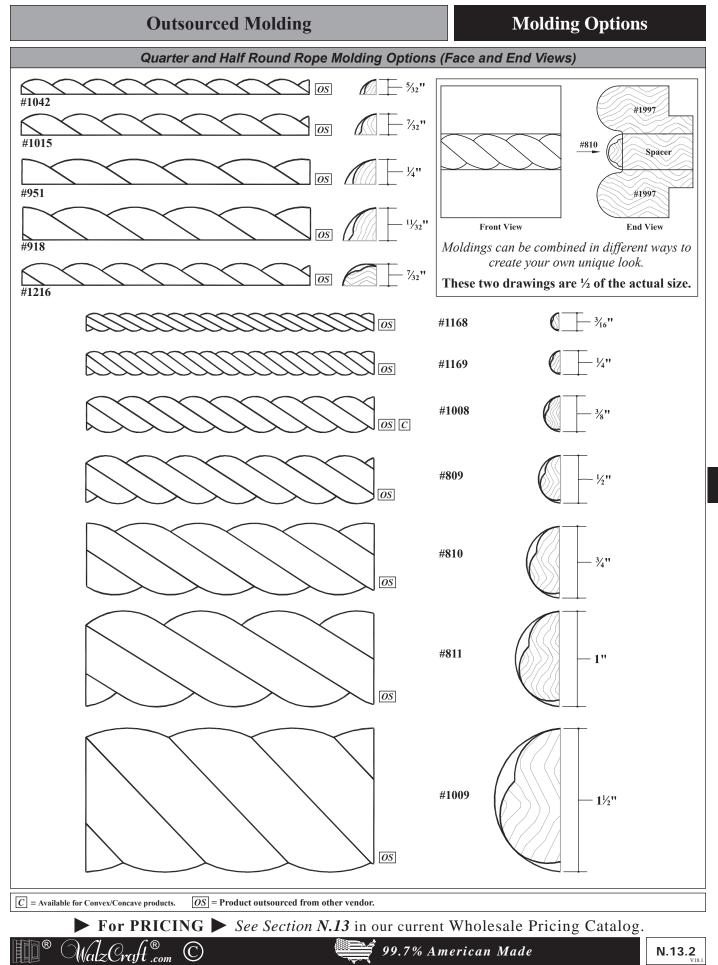
Your Notes Page			Molding Options
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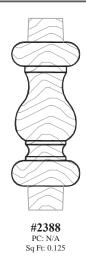






### **Outsourced Molding**

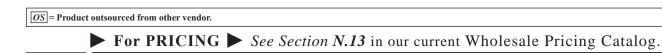
### Plate Rail Turned Spindle



OS

	Ordering & Pricing Notes: Outsourced Molding			
	Ordering Guidelines			
1	Order Forms         Please use Molding & Miscellaneous Order Form (E•Z Form #5).			
	Pricing			
1	Pricing	Please see Section N.13 of our current Wholesale Pricing Catalog.		

	Technical Notes: Outsourced Molding				
	Finish Options (Chapter R)				
		Moldings will be considered a two-sided ( <b>2S</b> ) finished product. This includes solid wood refacing stock ( <i>Section N.2</i> ). The backs will be sealed while the face and all edges will be sealed and top coated.			
1	Finishing	<ul> <li>Please see individual drawings for location of clear sealer vs. clear sealer/clear top coat. The thick black lines represent the face/edges (sealer/top coat) while the thinner gray lines represent the back (sealer only).</li> <li>These locations are also applicable to standard SolidTone applications. The thick black lines represent the face/edges (SolidTone® Topcoat and SolidTone® Primer) while the thinner gray lines represent the back (SolidTone® Primer Only).</li> <li>For SolidTone® Woodgrain applications, the entire surface (face, edges, back) will be comprised of SolidTone® Topcoat only.</li> </ul>			
	Profile Options (Chapter E)				
1	<b>1</b> Applied Molding Profiles These moldings may also be applied to some Traditional & Mitered stile and rail profiles with a shelf. S <i>Chapter E</i> .				
Sizes / Dimensions					
1	Random Length	When ordering random length molding, please indicate the total lineal feet required in the "Description" column on the <i>Molding &amp; Miscellaneous Order Form (E•Z Form #5)</i> .			
1	Molding	Moldings #1107, 1356, 2381, 1108, 3162 are only available in various random lengths. See Section N.13			



of our current Wholesale Pricing Catalog.

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N.13.3