Functional Options - Table of Contents

<table>
<thead>
<tr>
<th>Section Name</th>
<th>Page #</th>
</tr>
</thead>
<tbody>
<tr>
<td>F.1 • Hinge Boring</td>
<td>F.1.2</td>
</tr>
<tr>
<td>• 35mm Bore</td>
<td>F.1.2</td>
</tr>
<tr>
<td>• Demountable Hinge Slot</td>
<td>F.1.6</td>
</tr>
<tr>
<td>• Knife Hinge / Dado Blade Slot</td>
<td>F.1.6</td>
</tr>
<tr>
<td>• HRS204 Hinge Rout for SOSS Hinge #204</td>
<td>F.1.8</td>
</tr>
<tr>
<td>• Standard Hinge Bore &amp; Slot Placement</td>
<td>F.1.9</td>
</tr>
<tr>
<td>F.2 • Miscellaneous Joinery</td>
<td>F.2.1</td>
</tr>
<tr>
<td>F.3 • Joint Assembly Method</td>
<td>F.3.1</td>
</tr>
<tr>
<td>F.4 • Half Lap Options</td>
<td>F.4.1</td>
</tr>
<tr>
<td>F.5 • Additional Outside Edge</td>
<td>F.5.1</td>
</tr>
<tr>
<td>F.6 • Lazy Susan Corner Door Joints</td>
<td>F.6.1</td>
</tr>
<tr>
<td>F.7 • Hand &amp; Finger Pull Routs</td>
<td>F.7.1</td>
</tr>
<tr>
<td>• Hand Pull Rout Options - HR100, HR200 &amp; HR300</td>
<td>F.7.1</td>
</tr>
<tr>
<td>• Hand Pull Rout Options - HR400 &amp; HR500</td>
<td>F.7.2</td>
</tr>
<tr>
<td>• Finger Pull Rout Options - FP100, FP200 &amp; FP500</td>
<td>F.7.3</td>
</tr>
<tr>
<td>• Finger Pull Rout Options - FP300 &amp; FP400</td>
<td>F.7.4</td>
</tr>
<tr>
<td>F.8 • Finger Pull Moldings - Applied</td>
<td>F.8.1</td>
</tr>
<tr>
<td>F.9 • Drawer Front Scoop</td>
<td>F.9.1</td>
</tr>
</tbody>
</table>
**Hinge Boring**

### 35mm Hinge Bore

#### HBP100

*Single 35mm Bore Only*

- **HBP100**

  (Back View of Frame Door)

  **Fits most Salice and Blum hinges and some Grass hinges.**

#### HBP200

*For Press-In Dowel Hinges*

- **HBP200**

  (Back View of Frame Door)

  **Fits most Salice and Blum hinges and some Grass hinges.**

#### HBP400

*For Screw-In Hinges*

- **HBP400**

  (Back View of Frame Door)

  **Fits most Salice and Blum hinges and some Grass hinges.**

► **For PRICING** ► *See Section F.1* in our current Wholesale Pricing Catalog.

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35mm Hinge Bore

**Hinge Boring**

**HBP300**  For Press-In Dowel Hinges

- 1⅛" [42.0mm]
- ⅜" [8.2mm]

**HBP500**  For Screw-In Hinges

- 1⅜" [42.0mm]
- ⅜" [11.0mm]

**35mm Hinge Bore - Cup Depth Options**

- SR100GRF
  - ⅛" [12.7mm]

**35mm Hinge Bore - Cup Drilling Distance Options**

The “Cup Drilling Distance”, is the distance from the edge of the door to the edge of the hinge bore.

- Specify one of the following “Cup Drilling Distances” from the list shown below.
  - Distances are measured on the back side of the door, from the outside edge to the edge of the hinge hole.

<table>
<thead>
<tr>
<th>-5.0mm (-0.197&quot;)</th>
<th>2.0mm (.079&quot;)</th>
<th>2.5mm (.098&quot;)</th>
<th>3.0mm (.118&quot;)</th>
<th>4.0mm (.158&quot;)</th>
<th>5.0mm (.197&quot;)</th>
<th>6.0mm (.236&quot;)</th>
<th>7.0mm (.276&quot;)</th>
<th>8.0mm (.315&quot;)</th>
</tr>
</thead>
</table>

- Minimum width for a GRF Profile with hinge boring is 2" [50.8mm].
- For outside edge compatibility, please refer to the charts on our website: Resources/Technical Information.
- The -5.0mm cup drilling distance is typically used for a Lazy Susan application.

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F.1.3
Functional Options

Hinge Boring

35mm Hinge Bore - Placement Options

When viewing the door from the face, please use the abbreviations as noted below to indicate hinge bore placement.

- If some of the doors on your order do not require hinge boring, please indicate this on your order form by writing “NO” in the Hinge Bore column.

<table>
<thead>
<tr>
<th>&quot;Standard&quot; Hinge Bore Placement</th>
<th>&quot;Dual&quot; Hinge Bore Placement</th>
</tr>
</thead>
<tbody>
<tr>
<td><img src="image1" alt="Hinge Boring on Left Stile" /></td>
<td><img src="image2" alt="Hinge Boring on Rails" /></td>
</tr>
<tr>
<td><img src="image3" alt="Hinge Bore Location = L" /></td>
<td><img src="image4" alt="&quot;Dual Hinge&quot; Shown" /></td>
</tr>
<tr>
<td><img src="image5" alt="Hinge Boring on Right Stile" /></td>
<td><img src="image6" alt="&quot;Right &amp; Left&quot; Hinge Bore" /></td>
</tr>
<tr>
<td><img src="image7" alt="Hinge Bore Location = R" /></td>
<td><img src="image8" alt="Top View of attached Doors" /></td>
</tr>
<tr>
<td><img src="image9" alt="Hinge Boring on Top Rail" /></td>
<td><img src="image10" alt="Top View of attached Doors" /></td>
</tr>
<tr>
<td><img src="image11" alt="Hinge Bore Location = T" /></td>
<td><img src="image12" alt="Top View of attached Doors" /></td>
</tr>
<tr>
<td><img src="image13" alt="Hinge Boring on Bottom Rail" /></td>
<td><img src="image14" alt="Top View of attached Doors" /></td>
</tr>
<tr>
<td><img src="image15" alt="Hinge Bore Location = B" /></td>
<td><img src="image16" alt="Top View of attached Doors" /></td>
</tr>
</tbody>
</table>

Ordering & Pricing Notes: 35mm Hinge Boring

Ordering Guidelines

1. **Order Forms**
   Applicable order forms will include spaces to indicate your chosen option.

2. **Ordering Information**
   When ordering, please specify the following:
   - Hinge bore pattern (ex: HBP200)
   - Hinge bore depth (12.7mm or 13.5mm)
   - Cup drilling distance (from edge of door, ex: 3.0mm)
   - Hinge bore placement (ex: Left (L), Right (R), Top (T), Bottom (B))

Pricing

1. **Pricing**
   Please see Section F.1 of our current Wholesale Pricing Catalog.

Technical Notes: 35mm Hinge Boring

Cabinet Door & Drawer Front Options (Chapter B, V)

1. **Slab & Batten Doors with 165° & 170° Hinges**
   Please note that our Series 200 165° long arm hinges shown in Section I.1 and the 170° long arm hinges shown in Section I.7 are not compatible with our standard batten placement (shown on page B.9.3) when used with our standard hinge bore placement (shown on page F.1.10). Custom batten placement and/or custom hinge bore placement may be an option.

2. **“Lazy Susan” Doors with Dual Hinge Bores**
   Typically used for 90° corner (lazy susan) cabinets.
   One door has hinge bores on both sides. The opposing door may or may not be bored, depending on the type of hardware being used.
   Cup Drilling Distance must be specified for each hinge bore option on each side of the door.
   In most cases, double-folding doors are attached to the cabinet face frame rather than the lazy susan itself.

Notes Continued on Next Page...

► For PRICING ◄ See Section F.1 in our current Wholesale Pricing Catalog.
### Hinge Boring

#### Technical Notes: 35mm Hinge Boring...continued

#### Convex / Concave Options (Chapter D)

1 Convex/Concave Doors
   Convex/Concave doors are available with HBP100 only.

#### Functional Options (Chapter F)

<p>| | |</p>
<table>
<thead>
<tr>
<th></th>
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</thead>
<tbody>
<tr>
<td>1</td>
<td>HBP100</td>
</tr>
<tr>
<td>2</td>
<td>HBP200</td>
</tr>
<tr>
<td>3</td>
<td>HBP300</td>
</tr>
<tr>
<td>4</td>
<td>HBP400</td>
</tr>
<tr>
<td>5</td>
<td>HBP500</td>
</tr>
<tr>
<td>6</td>
<td>35mm Hinge Hole Repair Kit</td>
</tr>
</tbody>
</table>

#### Sizes / Dimensions

<p>| | |</p>
<table>
<thead>
<tr>
<th></th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>Hinge Bore Depth</td>
</tr>
<tr>
<td>2</td>
<td>Hinge Bore Placement</td>
</tr>
<tr>
<td>3</td>
<td>Minimum Stile &amp; Rail Width Without GRF Cut</td>
</tr>
<tr>
<td>4</td>
<td>Minimum Stile &amp; Rail Width With GRF Cut</td>
</tr>
</tbody>
</table>
### Functional Options

**Demountable Hinge Slot**

- Back of Door: "T" slot for demountable hinge
- Face of Door: "T" slot for demountable hinge

---

### Knife Hinge Slot / Dado Blade Slot

#### Section View & Back View of DBS101

**DBS101 Section View & Back View of DBS101**

- **R2 1/4"** [57.2mm]
- **1 1/4"** [32.5mm]
- **9/16"** [14.3mm]
- **1 1/4"** [32mm]

#### Section View Through DBS102

**DBS102 Section View Through DBS102**

- **R2 1/4"** [57.2mm]
- **1 1/4"** [32.5mm]
- **9/16"** [14.3mm]
- **1 1/4"** [32mm]

#### Section View Through DBS103

**DBS103 Section View Through DBS103**

- **R2 1/4"** [57.2mm]
- **1 1/4"** [32mm]
- **1/4"** [6.4mm]
- **3/8"** [9.5mm]

---

For PRICING: See Section F.1 in our current Wholesale Pricing Catalog.
### Functional Options

<table>
<thead>
<tr>
<th>Hinge Boring</th>
<th>Functional Options</th>
</tr>
</thead>
</table>

#### Ordering & Pricing Notes: Hinge Slots (Demountable & Knife)

**Ordering Guidelines**

1. **Order Forms**
   - Applicable order forms will include spaces to indicate your chosen option.

2. **Pricing**
   - Please see *Section F.1* of our current Wholesale Pricing Catalog.

#### Technical Notes: Hinge Slots (Demountable & Knife)

**Cabinet Door & Drawer Front Options (Chapter B, V)**

| 1 | Demountable & Knife Hinge Slot | Available on all doors, including raw MDF and doors with 3D Laminate (RTF). |

**Functional Options (Chapter F)**

| 1 | Demountable Hinge Slot | Available in the following patterns: SP100. |
| 2 | Knife Hinge Slot | Available in the following patterns: DBS101, DBS102 and DBS103. |

**Profile Options (Chapter E)**

| 1 | Demountable Hinge Slot | Not all demountable hinges are compatible with every outside edge profile. Please check the installation specifications of your chosen hinge as to which profile should be applied to your door. WalzCraft strongly recommends ordering a sample to test your hinge/profile combination before ordering an entire job. |
| 2 | Knife Hinge Slot / Dado Blade Slot | Please reference the *Outside Edge Profile Compatibility* chart on our website under Resources / Technical Information for compatible outside edge profiles. When using the DBS101 or DBS102 with certain outside edge profiles, the hinge will be visible from the face of the door. Please reference the *Outside Edge Profile Compatibility* chart on our website under Resources / Technical Information for which edges result in the hinge being visible (or not visible) from the face. |

**Sizes / Dimensions**

| 1 | Hinge Slot Placement | Please see *page F.1.10* for standard hinge rout placement and quantity based on door height. |
| 2 | Demountable Hinge Slot | Stile or rail widths narrower than 1 ¼" [44.5mm] cannot be slotted. |
| 3 | Knife Hinge Slot | The DBS102 requires a stile or rail width of at least 1 ⅞" [47.6mm]. Stile or rail widths narrower than 1 ¾" [44.5mm] cannot be slotted. |
### Functional Options

#### Hinge Boring

**Hinge Rout for SOSS Hinge #204 - HRS204 (Hinge Not Included)**

![Diagram of Hinge Rout](image)

**Ordering & Pricing Notes: Hinge Rout for SOSS Hinge #204**

**Ordering Guidelines**

1. **Order Forms**
   - Applicable order forms will include spaces to indicate your chosen option.

   **Pricing**

1. **Pricing**
   - Please see Section F.1 in our current Wholesale Pricing Catalog.

**Technical Notes: Hinge Rout for SOSS Hinge #204**

#### Functional Options (Chapter F)

1. **HRS204**
   - Hinge rout for SOSS Hinge #204 (Hinge rout only, does not include hinge). Please note that each hinge requires two routs for connecting one part to another.

#### Material Options

1. **Material**
   - Available with solid wood, 1-Piece MDF and 5-Piece MDF products, **not available** with 3D Laminate/RTF.

#### Profile Options (Chapter E)

1. **Outside Edge Profiles**
   - Only available with the following outside edge profiles: D7, D33, D61, D66, D127, D145, D147.

#### Sizes / Dimensions

1. **Sizes**
   - **Thickness:** Minimum part thickness of ¾” [19.1mm]. Maximum part thickness of 2” [50.8mm].
   - **Width:** Minimum part width of 2¼” [57.2mm] to accept depth of hinge.

2. **Hinge Rout Placement**
   - Please see page F.1.10 for standard hinge rout placement and quantity based on door height.

---

**For PRICING**

See Section F.1 in our current Wholesale Pricing Catalog.
Hinge Boring

**Standard Hinge Bore, Rout and Slot Placement - Vertical Alignment**

*Dimension X1 (mm) = (Door Height (mm) - 178mm) + 89mm*

*Dimension X1 (inches) = (Door Height (inches) - 7") + 3½"*

*Dimension X2 (mm) = (Door Height (mm) - 178mm) x 2 + 89mm*

*Dimension X2 (inches) = (Door Height (inches) - 7") x 2 + 3½"

**Measurements are to the center of the bore, rout or slot.**

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**Hinge Boring**

**Standard Hinge Bore, Rout and Slot Placement - Horizontal Alignment (Flip-Up/Down Doors)**

**Measurements are to the center of the bore, rout or slot.**

**One Hinge Bore, Rout or Slot**

- **Left Bore**
- **Right Bore**

**Two Hinge Bores or Slots**

- **Left Bore**
- **2nd Bore**
- **Centered**
- **Right Bore**

**Three Hinge Bores or Slots**

- **Left Bore**
- **2nd Bore**
- **3rd Bore**
- **Right Bore**

**Four Hinge Bores or Slots**

- **Left Bore**
- **2nd Bore**
- **3rd Bore**
- **4th Bore**

**Bore, Rout, Slot Placement**

Dimension X1 (mm) = \( \frac{\text{Door Width (mm) - 178mm}}{3} \) + 89mm

Dimension X1 (inches) = \( \frac{\text{Door Width (inches) - 7\"}}{3} \) + 3\½"

Dimension X2 (mm) = \( \frac{\text{Door Width (mm) - 178mm} \times 2 + 89mm}{3} \)

Dimension X2 (inches) = \( \frac{\text{Door Width (inches) - 7\"} \times 2 + 3\½\"}{3} \)

For PRICING ► See Section F.1 in our current Wholesale Pricing Catalog.
## Hinge Boring

### Functional Options

### Ordering & Pricing Notes: Standard Hinge Bore, Rout and Slot Placement

**Ordering Guidelines**

1. **Order Forms**
   - Applicable order forms will include spaces to indicate your chosen option.

2. **Pricing**
   - Please see Section F.1 of our current Wholesale Pricing Catalog.

### Technical Notes: Standard Hinge Bore, Rout and Slot Placement

**General Information (Chapter A)**

1. **Grain Direction**
   - Arrows (←→) shown indicate standard grain direction. Grain direction may be specified at NO additional cost.

### Miscellaneous

1. **Additional Bores**
   - You may add additional bores, routs or slots.

2. **Matching Drill Bit**
   - A drill bit to match, using a 35mm diameter is available for purchase from Woodcraft. You may reach them at: 1-800-225-1153, ask for Part #142511.

### Sizes / Dimensions

1. **Placement**
   - Standard bore, rout and slot locations and the number per door are shown on the previous pages.
   - For vertical alignment, the number of bores are labeled from the top down as shown in the drawings.
     (ie: Top bore, 2nd bore, 3rd bore, Bottom bore, etc.)
   - For horizontal alignment, the number of bores are labeled from left to right as shown in the drawings.
     (ie: Left bore, 2nd bore, 3rd bore, Right bore, etc.)
   - For vertical alignment, bore, rout and slot locations are measured from the top of the door to the center of each bore, rout or slot except for the bottom bore, rout or slot which is measured from the bottom of the door to the center.
   - For horizontal alignment, bore, rout and slot locations are measured from the left edge of the door to the center of each bore, rout or slot except for the right bore, rout or slot which is measured from the right edge of the door to the center.
   - You may specify custom quantities and/or locations for hinge bores, routs and slots.

▶ For PRICING ◀ See Section F.1 in our current Wholesale Pricing Catalog.
<table>
<thead>
<tr>
<th>Functional Options</th>
<th>Miscellaneous Joinery</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>&quot;Outside Corner&quot; Joinery Options</strong></td>
<td><strong>&quot;Inside Corner&quot; Joinery Options</strong></td>
</tr>
<tr>
<td><strong>MJ1</strong></td>
<td><strong>MJ2</strong></td>
</tr>
<tr>
<td>45° “Outside Corner” (22½° Miter Cut)</td>
<td>45° “Inside Corner” (22½° Miter Cut)</td>
</tr>
<tr>
<td><img src="image1" alt="MJ1 Diagram" /></td>
<td><img src="image2" alt="MJ2 Diagram" /></td>
</tr>
<tr>
<td><strong>MJ3</strong></td>
<td><strong>MJ4</strong></td>
</tr>
<tr>
<td>90° “Outside Corner” (45° Miter Cut)</td>
<td>90° “Inside Corner” (45° Miter Cut)</td>
</tr>
<tr>
<td><img src="image3" alt="MJ3 Diagram" /></td>
<td><img src="image4" alt="MJ4 Diagram" /></td>
</tr>
<tr>
<td><strong>MJ10</strong></td>
<td><strong>MJ18</strong></td>
</tr>
<tr>
<td>90° “Outside Corner” (Dado Option)</td>
<td>90° “Inside Corner” (Dado Option)</td>
</tr>
<tr>
<td><img src="image5" alt="MJ10 Diagram" /></td>
<td><img src="image6" alt="MJ18 Diagram" /></td>
</tr>
<tr>
<td><strong>MJ11</strong></td>
<td><strong>MJ19</strong></td>
</tr>
<tr>
<td>22½° “Outside Corner” (22½° Dado Option)</td>
<td>22½° “Inside Corner” (22½° Dado Option)</td>
</tr>
<tr>
<td><img src="image7" alt="MJ11 Diagram" /></td>
<td><img src="image8" alt="MJ19 Diagram" /></td>
</tr>
</tbody>
</table>

(F) = Face/Front  B = Back

▶ For PRICING ▶ See Section F.2 in our current Wholesale Pricing Catalog.
**Miscellaneous Joinery**

### "Outside Corner" Joinery Options

**MJ12**  
45° “Outside Corner” (45° Dado Option)

**MJ13**  
90° “Outside Corner” (Rabbet Option)

**MJ14**  
22½° “Outside Corner” (22½° Rabbet Option)

**MJ15**  
45° “Outside Corner” (45° Rabbet Option)

**MJ16**  
45° “Outside Corner” (45° Rabbet Option)

### "Inside Corner" Joinery Options

**MJ20**  
45° “Inside Corner” (45° Dado Option)

**MJ21**  
90° “Inside Corner” (Rabbet Option)

**MJ22**  
22½° “Inside Corner” (22½° Rabbet Option)

**MJ23**  
45° “Inside Corner” (45° Rabbet Option)

**MJ24**  
45° “Inside Corner” (45° Rabbet Option)

- **F** = Face/Front
- **B** = Back

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Functional Options

"Outside Corner" Joinery Options

MJ17
90° “Outside Corner” (90° Rabbet Option)

“Inside Corner” Joinery Options

MJ25
90° “Inside Corner” (90° Rabbet Option)

*Tongue & Groove* Joinery Options

MJ26-M & MJ26-F
Tongue & Groove (Edge to Edge)

MJ27-M & MJ27-F
Tongue & Groove (Edge to Edge)

MJ28-M & MJ28-F
Tongue & Groove (Edge to Face)

MJ29-M & MJ29-F
Tongue & Groove (Edge to Face)
**Miscellaneous Joinery**

**MJ41-M & MJ41-F**

Cabinet Side to Face Frame Joint

$\frac{3}{8}" [12.5]$] = Customer Specified $\frac{3}{16}" [6.4]$

**MJ42-M & MJ42-F**

Cabinet Side to Face Frame Joint (45° Corner Cabinet)

$\frac{3}{8}" [12.5]$] = $\frac{1}{4}" [6.4]$

**MJ41 & MJ42**

Application - 45° Corner Cabinet Installed Next to Straight Cabinet

45° Corner Cabinet

Straight Cabinet

For PRICING See Section F.2 in our current Wholesale Pricing Catalog.
### Functional Options

#### MJ46-M & MJ46-F

**Tongue & Groove (Edge to Edge)**

- **MJ46-M**
  - Male "Tongue" Centered on Part Thickness
- **MJ46-F**
  - Female "Groove" Centered on Part Thickness

\[ \text{MJ46-M} \quad \rightarrow \quad \text{MJ46-F} \quad = \quad \text{Assembled MJ46} \]

- \( F \) = Face/Front
- \( M \) = Back

#### MJ47-M & MJ47-F

**45° “Inside Corner” - Tongue & Groove (Edge to Edge - 22½° Miter Cut)**

- **MJ47-M**
  - Male "Tongue" Centered on Part Thickness
- **MJ47-F**
  - Female "Groove" Centered on Part Thickness

\[ \text{MJ47-M} \quad \rightarrow \quad \text{MJ47-F} \quad = \quad \text{Assembled MJ47} \]

- \( F \) = Face/Front
- \( B \) = Back

#### MJ49-M & MJ49-F

**45° “Outside Corner” - Tongue & Groove (Edge to Edge - 22½° Miter Cut)**

- **MJ49-M**
  - Male "Tongue" Centered on Part Thickness
- **MJ49-F**
  - Female "Groove" Centered on Part Thickness

\[ \text{MJ49-M} \quad \rightarrow \quad \text{MJ49-F} \quad = \quad \text{Assembled MJ49} \]

- \( F \) = Face/Front
- \( B \) = Back

---

**For PRICING**

See Section F.2 in our current Wholesale Pricing Catalog.
**Miscellaneous Joinery**

**Functional Options**

**MJ48-M & MJ48-F**

90° “Inside Corner” - Tongue & Groove (Edge to Edge - 45° Miter Cut)

- Male “Tongue” Centered on Part Thickness
- Female “Groove” Centered on Part Thickness

> =

- MJ48-M
- MJ48-F

**Assembled MJ48**

- = Face/Front
- = Back

**MJ50-M & MJ50-F**

90° “Outside Corner” - Tongue & Groove (Edge to Edge - 45° Miter Cut)

- Male “Tongue” Centered on Part Thickness
- Female “Groove” Centered on Part Thickness

> =

- MJ50-M
- MJ50-F

**Assembled MJ50**

- = Face/Front
- = Back

**F = Face/Front**

**B = Back**

► For PRICING ► See Section F.2 in our current Wholesale Pricing Catalog.
### Functional Options

#### Ordering & Pricing Notes: Miscellaneous Joinery Options

<p>| | |</p>
<table>
<thead>
<tr>
<th></th>
<th></th>
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<tbody>
<tr>
<td>1</td>
<td>Order Forms</td>
</tr>
<tr>
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<td></td>
</tr>
<tr>
<td></td>
<td>Pricing</td>
</tr>
</tbody>
</table>

#### Technical Notes: Miscellaneous Joinery Options

<table>
<thead>
<tr>
<th>Functional Options (Chapter F)</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>1</strong> MJ1, MJ2, MJ3, MJ4, MJ5, MJ40</td>
</tr>
<tr>
<td><strong>2</strong> MJ10, MJ18</td>
</tr>
<tr>
<td></td>
</tr>
<tr>
<td><strong>3</strong> MJ11, MJ19</td>
</tr>
<tr>
<td><strong>4</strong> MJ12, MJ20</td>
</tr>
<tr>
<td></td>
</tr>
<tr>
<td></td>
</tr>
<tr>
<td><strong>5</strong> MJ13, MJ17, MJ21, MJ25</td>
</tr>
<tr>
<td></td>
</tr>
<tr>
<td><strong>6</strong> MJ14</td>
</tr>
<tr>
<td><strong>7</strong> MJ15</td>
</tr>
<tr>
<td><strong>8</strong> MJ16</td>
</tr>
<tr>
<td><strong>9</strong> MJ22</td>
</tr>
<tr>
<td><strong>10</strong> MJ23</td>
</tr>
<tr>
<td><strong>11</strong> MJ24</td>
</tr>
<tr>
<td><strong>12</strong> MJ26, MJ27, MJ28, MJ29</td>
</tr>
<tr>
<td></td>
</tr>
<tr>
<td><strong>13</strong> MJ41-M, MJ41-F, MJ42-M, MJ42-F</td>
</tr>
<tr>
<td></td>
</tr>
<tr>
<td><strong>14</strong> MJ46, MJ47, MJ48, MJ49, MJ50</td>
</tr>
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<td></td>
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### Miscellaneous

#### Assembled Products with Joinery Options

<p>| | |</p>
<table>
<thead>
<tr>
<th></th>
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</tr>
</thead>
<tbody>
<tr>
<td><strong>1</strong></td>
<td>The Joinery Options shown in this section can also be applied to assembled products such as Doors and Drawer Fronts, as well as assembled Face Frames and Fluted Moldings.</td>
</tr>
<tr>
<td></td>
<td>Please submit drawings, inquiries and requests for customized Joinery Options to our Customer Support Team by fax at 1-608-781-3667 or email at: <a href="mailto:customersupport@WalzCraft.com">customersupport@WalzCraft.com</a>.</td>
</tr>
<tr>
<td></td>
<td>Additional charges may be applied to assemble customized configurations where more than one item and / or product is conjoined with another by WalzCraft.</td>
</tr>
<tr>
<td></td>
<td><strong>We reserve the right to decline requests for quotations or orders, based on our capabilities and / or current capacities.</strong></td>
</tr>
</tbody>
</table>
**Joint Assembly Methods**

<table>
<thead>
<tr>
<th>JAM1</th>
<th>Hoffmann Dovetail Assembly Method</th>
</tr>
</thead>
<tbody>
<tr>
<td><img src="image" alt="Hoffmann Dovetail Assembly Method" /></td>
<td>WalzCraft prefers to use the Hoffmann Dovetail Assembly Method whenever possible.</td>
</tr>
<tr>
<td><img src="image" alt="Hoffmann Dovetail Assembly Method" /></td>
<td>This Hoffmann Dovetail Assembly Method eliminates the clamping process, as Hoffmann Dovetail Keys are designed to provide the correct clamping pressure for proper glue joint.</td>
</tr>
<tr>
<td><img src="image" alt="Hoffmann Dovetail Assembly Method" /></td>
<td>Hoffmann Dovetail notches are routed into the parts using a Hoffmann Dovetail routing machine.</td>
</tr>
<tr>
<td><img src="image" alt="Hoffmann Dovetail Assembly Method" /></td>
<td>Hoffmann Dovetail Keys are inserted and driven into the material with a hammer, resulting in a perfectly aligned joint.</td>
</tr>
<tr>
<td><img src="image" alt="Hoffmann Dovetail Assembly Method" /></td>
<td>No additional fasteners are needed, which reduces potential damage from improper placement of screws or nails.</td>
</tr>
<tr>
<td><img src="image" alt="Hoffmann Dovetail Assembly Method" /></td>
<td>Can be used for joints from 0° to 180°.</td>
</tr>
</tbody>
</table>

**Joint Assembly Methods**

<table>
<thead>
<tr>
<th>JAM1</th>
<th>Hoffmann Dovetail Assembly Method</th>
</tr>
</thead>
<tbody>
<tr>
<td><img src="image" alt="Hoffmann Dovetail Assembly Method" /></td>
<td>Shown with MJ3 Priced Separately See Section F.2</td>
</tr>
<tr>
<td><img src="image" alt="Hoffmann Dovetail Assembly Method" /></td>
<td>Back side of 90° “Outside Corner” Shown.</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>JAM2</th>
<th>Domino Tenon Assembly Method</th>
</tr>
</thead>
<tbody>
<tr>
<td><img src="image" alt="Domino Tenon Assembly Method" /></td>
<td>Shown with MJ4 Priced Separately See Section F.2</td>
</tr>
<tr>
<td><img src="image" alt="Domino Tenon Assembly Method" /></td>
<td>Back side of 90° “Inside Corner” Shown.</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>JAM3</th>
<th>Dowel Assembly Method</th>
</tr>
</thead>
<tbody>
<tr>
<td><img src="image" alt="Dowel Assembly Method" /></td>
<td></td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>JAM4</th>
<th>Biscuit Assembly Method</th>
</tr>
</thead>
<tbody>
<tr>
<td><img src="image" alt="Biscuit Assembly Method" /></td>
<td></td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>JAM5</th>
<th>Pocket Screw Assembly Method</th>
</tr>
</thead>
<tbody>
<tr>
<td><img src="image" alt="Pocket Screw Assembly Method" /></td>
<td></td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>JAM6</th>
<th>Countersunk Screw Assembly Method</th>
</tr>
</thead>
<tbody>
<tr>
<td><img src="image" alt="Countersunk Screw Assembly Method" /></td>
<td></td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>JAM7</th>
<th>Domino Tenon Assembly Method - Miter</th>
</tr>
</thead>
<tbody>
<tr>
<td><img src="image" alt=" Domino Tenon Assembly Method - Miter" /></td>
<td>Shown with MJ3 Priced Separately See Section F.2</td>
</tr>
</tbody>
</table>

**Functional Options**

For PRICING See Section F.3 in our current Wholesale Pricing Catalog.
Joint Assembly Methods (JAM)

Ordering & Pricing Notes: Joint Assembly Methods

Ordering Guidelines
1. Order Forms
   Applicable order forms will include spaces to indicate your chosen option.

2. Ordering Guidelines
   Please provide WalzCraft with the following information:
   - The JAM option.
   - Identify the mating parts that are to receive the JAM option.
   - The location of the JAM option on the parts (i.e. Left Stile).
   - Indicate whether the mating parts are to be assembled by WalzCraft or sent RTA.

Pricing
1. Please see Section F.3 of our current Wholesale Pricing Catalog.

Technical Notes: Joint Assembly Methods

Functional Options (Chapter F)
1. Assembly Methods
   Joint Assembly Methods allow for easy component assembly, either on site or in your shop.
   WalzCraft can assemble components for certain SolidTone® applications.
   • Please submit your requests for assembly by WalzCraft to our Customer Support Team.

Miscellaneous
1. Fasteners
   Fasteners (Dovetail Key, Dowel, Screw, etc.) will be shipped loose unless parts are assembled by WalzCraft.
   **Please contact our Customer Support Team for more information**

<table>
<thead>
<tr>
<th>Part/Joint Width per Number of Fasteners</th>
<th>1 Fastener</th>
<th>2 Fastener</th>
<th>3 Fastener</th>
</tr>
</thead>
<tbody>
<tr>
<td>JAM1 (Hoffmann Dovetail)</td>
<td>N/A</td>
<td>¾&quot; up to 5¾/32&quot;</td>
<td>6&quot; up to 11¾/32&quot;</td>
</tr>
<tr>
<td>JAM2 (Domino Tenon - Butt)</td>
<td>¾&quot; up to 1¾/32&quot;</td>
<td>2&quot; up to 5¾/32&quot;</td>
<td>6&quot; up to 11¾/32&quot;</td>
</tr>
<tr>
<td>JAM3 (Dowel)</td>
<td>N/A</td>
<td>¾&quot; up to 5¾/32&quot;</td>
<td>6&quot; up to 11¾/32&quot;</td>
</tr>
<tr>
<td>JAM4 (Biscuit)</td>
<td>¾&quot; up to 1¾/32&quot;</td>
<td>2&quot; up to 5¾/32&quot;</td>
<td>6&quot; up to 11¾/32&quot;</td>
</tr>
<tr>
<td>JAM5 (Pocket Screw)</td>
<td>¾&quot; up to 1¾/32&quot;</td>
<td>2&quot; up to 5¾/32&quot;</td>
<td>6&quot; up to 11¾/32&quot;</td>
</tr>
<tr>
<td>JAM6 (Countersunk Screw)</td>
<td>¾&quot; up to 1¾/32&quot;</td>
<td>2&quot; up to 5¾/32&quot;</td>
<td>6&quot; up to 11¾/32&quot;</td>
</tr>
<tr>
<td>JAM7 (Domino Tenon - Miter)</td>
<td>¾&quot; up to 1¾/32&quot;</td>
<td>2&quot; up to 5¾/32&quot;</td>
<td>6&quot; up to 11¾/32&quot;</td>
</tr>
</tbody>
</table>

• If joint is 12" wide or greater, add one fastener for every four inches.
• Please note that this chart is a general guideline. WalzCraft may add to or subtract from the total number of fasteners at our discretion.
Half Lap Options

Half Lap Edge

This view looks down at the top edge of your pair of doors as they are installed.

- Please make note of the 2½" [66.7mm] right stile that is featured on the “O2L” door.
- The rabbet cut on each door is approximately ⅜" [9.5mm] x ⅜" [9.5mm].

- The view from the face of the doors does not reflect the fact that a Non-Standard part (2⅝" [66.7mm] right stile) was used on the “O2L.” door, or that its overall width is actually ¾" [9.5mm] wider than the “O1R” door.

Ordering & Pricing Notes: Half Lap Edge

Ordering Guidelines

1 Order Forms
- Please use “Advanced Version” of the Door Order Form (E•Z Form #2).
- Half Lap doors are ordered as a pair and edged so that they fit together.
- A D7 edge is needed on “Traditional” doors to apply the Half lap edge.

2 Ordering Guidelines
- When ordering, please specify the following information:
  - Which door is to open first by designating it as “01”; this can be either the Right or Left door depending on your preference. The door that opens second should then be “02”.
  - Add ⅜" [9.5mm] to the width of the stile that receives the Half Lap edge on the “02” door for a total stile width of 2⅝" [66.7mm].
  - Add ⅜" [9.5mm] to the overall width of the “02” door.
- Adding ⅜" to the width of the stile that receives the Half Lap edge, and to the overall width of the “02” door, will maintain uniformity of the center panel size. As well, when the doors are closed, it appears that both stiles are the same size. This is demonstrated in the above illustration.

Pricing

1 Pricing
- Please see Section F.4 of our current Wholesale Pricing Catalog.

Technical Notes: Half Lap Edge

Cabinet Door & Drawer Front Options (Chapter B)

1 Mitered Doors
- Custom modification is necessary for all doors constructed with Mitered joints when ordering with the Half Lap option. Additional design charges will be applied for this customization.

Profile Options (Chapter E)

1 ⅜" [9.5mm] Lipped Outside Edges
- Doors with a ⅜" [9.5mm] lipped outside edge also require custom modifications. Additional design charges will be applied for this customization.

For PRICING • See Section F.4 in our current Wholesale Pricing Catalog.
Half Lap Options

Half Lap Molding

Rubber door bumper supplied by customer.

Wood screw supplied by customer.

Application drawing not shown at full scale.

Wood screw supplied by customer.

Application drawing not shown at full scale.

Half lap molding #2754 & #2884 designed for outside edge profiles with ⅜” x ⅜” [9.5mm x 9.5mm] dado on back. Application drawing not shown at full scale.

► For PRICING ◄ See Section N.9 in our current Wholesale Pricing Catalog.
Functional Options

Additional Outside Edge

Additonal Outside Edge - Illustration 1

"Left" Door

The left door is ordered with a D7 on the Right Stile.

"Right" Door

The right door is ordered with a D7 on the Left Stile.

Additional Outside Edge - Illustration 2

Bank of Drawer Fronts

(D7 is used where 2 drawer fronts meet.)

In this drawer front configuration a D8 edge is used in addition to a D7 edge where the drawer fronts meet or bump up against each other.

Additional Outside Edge - Illustration 3

"Left" Door

The left door is ordered with a D19 on the Right Stile.

"Right" Door

The right door is ordered with a D19 on the Left Stile.

For PRICING

See Section F.5 in our current Wholesale Pricing Catalog.
## Functional Options

<table>
<thead>
<tr>
<th>Ordering &amp; Pricing Notes: Additional Outside Edge</th>
</tr>
</thead>
</table>

### Ordering Guidelines

1. **Order Forms**
   - Applicable order forms will include space to indicate your chosen option(s).

2. **Ordering Doors & Drawer Fronts with a D7 edge in Addition to another Outside Edge Profile**
   - **Illustration 1 Ordering Example:**
     - In the **Profile Info** box on the order form, list **D15** as the predominant **Outside Edge (OSE) Profile**.
     - In the **Additional OSE** column on your order form, list **D7** as the **OSE #** when the edge is to remain square.
     - Use one of the following **Location Codes** to indicate the placement of the **Additional OSE** on the door:
       - L = Left
       - R = Right
       - T = Top
       - B = Bottom
     - In the example on the previous page, the left door would note the D7 location on the right and the right door would note the D7 location on the left.

3. **Ordering Doors or Drawer Fronts with varying OSE**
   - **Illustration 2 Ordering Example:**
     - In the **Profile Info** box on the order form, list **D8** as the predominant **Outside Edge (OSE) Profile**.
     - In the **Additional OSE** column on your order form, list **D7** as the OSE # when the edge is to remain square.
     - Use one of the following **Location Codes** to indicate the placement of the **Additional OSE** on the DF:
       - L = Left
       - R = Right
       - T = Top
       - B = Bottom
     - In the example on the previous page, the top drawer front would note the D7 location on the bottom. The middle drawer front would note the D7 location on the top and bottom, and the bottom drawer front would note the D7 location on the top.

   - **Illustration 3 Ordering Example:**
     - In the **Profile Info** box on the order form, list **D20** as the predominant **Outside Edge (OSE) Profile**.
     - In the **Additional OSE** column on your order form, you would list **D19** as the OSE #.
     - Use one of the following **Location Codes** to indicate the placement of the **Additional OSE** on the door:
       - L = Left
       - R = Right
       - T = Top
       - B = Bottom
     - In the example on the previous page, the left door would note the D19 location on the right and the right door would note the D19 location on the left.

### Pricing

1. **Please see Section F.5 of our current Wholesale Pricing Catalog.**

### Technical Notes: Additional Outside Edge (Chapter E)

1. **Outside Edge Profiles**
   - You may choose to use a different outside edge profile on each of the four sides (Left, Right, Top and Bottom) of your door or drawer front. Not available when using **ME** (Molder Edge) Outside Edge Profiles with the **MP600 / MP6000** Series Mitered Stile & Rail Profiles or when using the **MP700** Series Mitered Stile & Rail Profiles.

2. **D7 Edges**
   - If your configuration requires at least one edge to be left square (D7) where 2 doors meet, **some** may refer to the D7 square edge as a “Butt” edge. *WalzCraft “prefers” to simply state that these will have a D7 edge.*

---

For PRICING ► See Section F.5 in our current Wholesale Pricing Catalog.
## Functional Options

### Lazy Susan Corner Door Joints

#### Butt Joint with D7 Edge for Lazy Susan Doors

**Butt Joint Detail**

90 Degree Corner

(Inside Corner Application Shown)

---

### Ordering & Pricing Notes: Butt Joint with D7 Outside Edge Profile

#### Ordering Guidelines

1. **Order Forms**
   - Applicable order forms will include spaces to indicate your chosen option(s).

#### Pricing

1. **Pricing**
   - Please see Section F.6 of our current Wholesale Pricing Catalog.

### Technical Notes: Butt Joint with D7 Outside Edge Profile

#### Functional Options (Chapter F)

1. **Butt Joint Application**
   - With this method of application, one of the two lazy susan doors must be ordered with a 3” [76.2mm] wide stile and a D7 edge on the side that goes into the corner. The other door is ordered with a standard 2¼” [57.2mm] wide stile and a D7 edge on the side that attaches to the other door.
   - This method allows you to join the two doors with a continuous hinge or screws.

---

**For PRICING**

See Section F.6 in our current Wholesale Pricing Catalog.
Lazy Susan Corner Door Joints

Functional Options

45 Degree “Inside Corner” Miter Cut

90 Degree Corner
(Inside Corner Application Shown)

Ordering & Pricing Notes: 45° “Inside Corner” Miter Cut

Ordering Guidelines

1 Order Forms
Applicable order forms will include spaces to indicate your chosen option(s).

2 Ordering Information
When ordering a 45° Inside Corner miter cut, it is recommended that you order each door with a 3” [76.2mm] stile on the mitered side to give a more balanced look.

45° miter cuts are also available for doors with Mitered Stiles & Rails 2¼” [57.2mm] and wider. Adding a miter cut will change the visual appearance of the inside parts. See the “Mitered” profile drawing above showing 3” [76.2mm] Mitered Stiles & Rails. An alternative assembly option would be the use of our Lazy Susan Molding #1345, as demonstrated later in this section.

Order both doors with Miscellaneous Joinery Option MJ5, see page F.2.1. (MJ5 is compatible with the MP700 series of Mitered Stile & Rail Profiles.)

Pricing

1 Pricing
Please see Section E.6 of our current Wholesale Pricing Catalog.

Technical Notes: 45° “Inside Corner” Miter Cut

Functional Options (Chapter F)

1 90° Inside Corner Application
Two doors mitered at 45 degrees will result in a Lazy Susan door configuration with a 90° corner when assembled.

All doors with the 45° Inside Corner Miter option will have a small ¼” x ¼” [1.6mm x 1.6mm] void at the rear of the door. The finished door size will be a ⅛” [1.6mm] smaller than the size you ordered. Once assembled, the doors will be the correct size and the inside corners will match up.

► For PRICING ► See Section E.6 in our current Wholesale Pricing Catalog.
**Lazy Susan Corner Door Joints**

45° “Outside Corner” Miter Cut

**Ordering & Pricing Notes: 45° “Outside Corner” Miter Cut**

<table>
<thead>
<tr>
<th>Ordering Guidelines</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>1</strong> Order Forms</td>
</tr>
<tr>
<td><strong>2</strong> Ordering Information</td>
</tr>
</tbody>
</table>

**Pricing**

<table>
<thead>
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</tr>
</thead>
<tbody>
<tr>
<td>Please see Section F.6 of our current Wholesale Pricing Catalog.</td>
</tr>
</tbody>
</table>

**Technical Notes: 45° “Outside Corner” Miter Cut**

<table>
<thead>
<tr>
<th>Functional Options (Chapter F)</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>1</strong> 90° Outside Corner Application</td>
</tr>
</tbody>
</table>

► For PRICING ► See Section F.6 in our current Wholesale Pricing Catalog.
## Lazy Susan Corner Door Joints

### Functional Options

### 90° Corner Molding for Lazy Susan Doors

![Diagram of 90° Corner Molding for Lazy Susan Doors]

### Ordering & Pricing Notes: 90° Corner Molding

<table>
<thead>
<tr>
<th>Ordering Guidelines</th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Order Forms</strong></td>
<td>Please use Molding &amp; Miscellaneous Order Form (E•Z Form #5).</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th><strong>Pricing</strong></th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Pricing</strong></td>
<td>Please see Section N.3 &amp; N.12 of our current Wholesale Pricing Catalog.</td>
</tr>
</tbody>
</table>

### Technical Notes: 90° Corner Molding

<table>
<thead>
<tr>
<th>Molding Options (Chapter N)</th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Molding # 1345</strong></td>
<td>Molding is used to join two doors together at a 90° angle. Not compatible with all profiles. Sold in 8’ lengths. See Section N.3.</td>
</tr>
</tbody>
</table>

► For PRICING ► See Section F.6 in our current Wholesale Pricing Catalog.
Hand Pull Rout Options - HR100, HR200, HR300

Below is an example of a “Full Length” Hand Pull Rout on a Model B appliance panel using the HR200 profile.

To order please specify:
A) “Full Length (FL)”
B) The stile receiving the Hand Pull, left or right.
C) All stile / rail part sizes.

Below is an example of a “Not Full Length” Hand Pull Rout on a Model D appliance panel using the HR100 profile.

To order please specify:
A) “Not Full Length (NFL)”
B) The stile receiving the Hand Pull, left or right.
C) All stile / rail part sizes.
D) The distance from the top of the door to the top of the Hand Pull Rout.
E) The distance from the bottom of the door to the bottom of the Hand Pull Rout.
F) The actual length of the Hand Pull Rout.

The radius on the face of the door will be 1” when using HR100, ½” when using the HR200 and 1¾” when using the HR300.
Hand Pull & Finger Pull Routs

Functional Options

Ordering & Pricing Notes: Hand Pull Routs - HR100, HR200, HR300

Ordering Guidelines

1 Order Forms

Please indicate your chosen Hand Pull Rout option (HR100, HR200 or HR300), as well as all information specified in the notes on the previous page, in the Special Instruction area of the order form.

Pricing

1 Pricing

Please see Section F.7 of our current Wholesale Pricing Catalog.

Technical Notes: Hand Pull Routs - HR100, HR200, HR300

Cabinet Door & Drawer Front Options (Chapter B)

1 Door Styles

A Hand Pull Rout is available on most standard door styles, also Model B and Model D appliance panels.

Sizes / Dimensions

1 Typical Part Sizes

A Hand Pull Rout is typically 3" [76.2mm] wide. To maintain a 2¼" [57.2mm] width on the face of the stile, a 5¼" [133.4mm] wide stile is required. Non-standard parts charges may also apply. See Section A.5 for more information.

Hand Pull Rout Options - HR400, HR500

These Hand Pull Rout options are relief cuts that allow additional space behind your hardware for hand clearance.

HR400

2¼" [70mm]

2¼" [73mm]

2¼" [11mm]

2¼" [11mm]

HR500

Ordering & Pricing Notes: Hand Pull Routs - HR400, HR500

Ordering Guidelines

1 Order Forms

Applicable order forms will include spaces to indicate your chosen option.

2 Placement

Single routs will be centered on the width and height of the drawer front unless otherwise specified.

When there are two routs, please indicate the distance from the left edge to center and the distance from the right edge to center in the “Special Instructions” area on the order form, as shown in the drawing above.

Routs will be centered on the height of the drawer front unless otherwise specified.

Pricing

1 Pricing

Please see Section F.7 of our current Wholesale Pricing Catalog.

Technical Notes: Hand Pull Routs - HR400, HR500

Cabinet Door & Drawer Front Options (Chapter B)

1 Door Styles

HR400 and HR500 are available on solid wood and raw MDF slab and RP drawer fronts.

Sizes / Dimensions

1 Rout Sizes

HR400 and HR500 are fixed at the sizes shown in the drawings above.

For PRICING ► See Section F.7 in our current Wholesale Pricing Catalog.
**Please refer to the compatibility chart on our Web Site to determine if your choice of outside edge profile accepts a finger pull.**

**Full Width Finger Pull and Placement - FP100, FP200, FP500**

Please use these abbreviations to specify the placement of the full width finger pull.
All finger pulls are viewed from the face of the door or drawer front.

<table>
<thead>
<tr>
<th>Top</th>
<th>Center</th>
<th>Right</th>
</tr>
</thead>
<tbody>
<tr>
<td>T</td>
<td></td>
<td></td>
</tr>
<tr>
<td>B</td>
<td></td>
<td></td>
</tr>
<tr>
<td>L</td>
<td></td>
<td></td>
</tr>
<tr>
<td>R</td>
<td></td>
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</tbody>
</table>

5" Wide Finger Pull and Placement - FP100, FP200, FP500

Please use these abbreviations to specify the placement of the 5" wide finger pull.
All finger pulls are viewed from the face of the door or drawer front.

<table>
<thead>
<tr>
<th>Left</th>
<th>Center</th>
<th>Right</th>
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</thead>
<tbody>
<tr>
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<td>TRC</td>
<td>TRR</td>
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<tr>
<td>BRL</td>
<td>BRC</td>
<td>BRR</td>
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</tbody>
</table>

Hand Pull & Finger Pull Routs

For PRICING — See Section F.7 in our current Wholesale Pricing Catalog.
Finger Pull Rout Options - FP300, FP400

Please use these abbreviations to specify the placement of the FP300 or FP400 finger pull on your Order Form.

All finger pulls are viewed from the face of the door or drawer front.

<table>
<thead>
<tr>
<th>Vertical Orientation</th>
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<tbody>
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<td>Top Stile</td>
<td>LST</td>
<td>LSC</td>
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<td>Bottom Stile</td>
<td>RST</td>
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</table>

For PRICING
See Section F.7 in our current Wholesale Pricing Catalog.
### Functional Options

#### Hand Pull & Finger Pull Routs

### Ordering & Pricing Notes: Finger Pull Routs

#### Ordering Guidelines

1. **Order Forms**
   - Applicable order forms will include spaces to indicate your chosen option.

2. **Finger Pull Placement**
   - Use charts on the previous pages for abbreviations when specifying placement of your finger pulls on our WalzCraft order forms.

#### Pricing

1. **Pricing**
   - Please see Section F.7 of our current Wholesale Pricing Catalog.

### Technical Notes: Finger Pull Routs

#### Cabinet Door & Drawer Front Options (Chapter B, V)

1. **Style 1050/1050**
   - Finger pulls are *not available* at the top or bottom of Style 1050/1050 doors and drawer fronts.

2. **FP300**
   - Available on Contemporary Slab & Batten doors / Slab & RP drawer fronts (Sections B.9 and B.16).

#### Finish Options (Chapter R)

1. **3D Laminate (RTF)**
   - FP500 is the only finger pull rout option available on doors & drawer fronts with 3D Laminate (RTF).

#### General Information (Chapter A)

1. **FP300, FP400**
   - Non-standard part sizes may be restricted based on the size and placement of the finger pull. See Section A.5 for more information.

#### Profile Options (Chapter E)

1. **Outside Edge Profiles**
   - Please reference the Outside Edge Profile Compatibility chart on our website under Resources / Technical Information for compatible outside edge profiles.

### Sizes / Dimensions

1. **Minimum Width**
   - The minimum width of a door or drawer front with a finger pull on top or bottom is 6" [152.4mm].

2. **Minimum Height**
   - The minimum height of a door or drawer front with a finger pull on a side is 6" [152.4mm].

3. **Rout Width**
   - When choosing the 5" [127.0mm] wide finger pull option, doors under 7½" [190.5mm] will have the 5" [127.0mm] width reduced, as a 1¼" [31.8mm] minimum space on either side of the finger pull must be maintained.

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> For PRICING > See Section F.7 in our current Wholesale Pricing Catalog.
<table>
<thead>
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<th>Your Notes Page</th>
<th>Functional Options</th>
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</thead>
<tbody>
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<td><a href="http://www.WalzCraft.com">www.WalzCraft.com</a></td>
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### Functional Options

#### Finger Pull Moldings - Applied

|------------------------------------|-------------------------------------|

Please use these abbreviations to specify the placement of the applied finger pull molding.

*All finger pull moldings are viewed from the face of the door or drawer front.*

<table>
<thead>
<tr>
<th>Top</th>
<th>Right</th>
<th>Bottom</th>
<th>Left</th>
<th>Top &amp; Bottom</th>
<th>Left &amp; Right</th>
</tr>
</thead>
<tbody>
<tr>
<td>T</td>
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<td>B</td>
<td></td>
<td>T/B</td>
<td>L/R</td>
</tr>
</tbody>
</table>

### Ordering & Pricing Notes: Finger Pull Molding - Applied

#### Ordering Guidelines

1. **Order Forms**
   - Applicable order forms will include space to indicate your chosen option(s).

#### Pricing

1. **Pricing**
   - Please see Section F.8 of our current Wholesale Pricing Catalog.

### Technical Notes: Finger Pull Molding - Applied

#### Cabinet Door & Drawer Front Options (Chapter B, V)

1. **#1803, #1804 and #2211 Solid Wood Finger Pull Moldings**
   - Available with:
     - Style 60 doors & drawer fronts.
     - Style 2223 Melamine doors and drawer fronts at 3/8" nominal thickness. See Melamine Sheet Stock in Section V.4 for exact melamine thicknesses with tolerances.
     - Style 2224 High Pressure Laminate doors and drawer fronts at 3/4" [19.1mm] thick.
     - Style 500 raw MDF or 3D Laminate (RTF) doors & drawer fronts.

2. **#2241, #2242 and #2243 Solid Wood Finger Pull Moldings**
   - Available with:
     - Style 2223 Melamine doors and drawer fronts at 3/8" nominal thickness. See Melamine Sheet Stock in Section V.4 for exact melamine thicknesses with tolerances.
     - Style 2224 High Pressure Laminate doors and drawer fronts at 5/8" [19.9mm] thick.

### Finish Options (Chapter R)

1. **Finishing**
   - Finishing is an available option.

### Functional Options (Chapter F)

1. **Mortise & Tenon**
   - A mortise & tenon joint is used to connect the finger pull molding to the door or drawer front. The mortise and the tenon both stop 1/2" from each edge of the door, thus concealing the joint and preventing it from being seen once the finger pull molding is applied.

### Molding Options (Chapter N)

1. **8' [2438.4mm] Lengths**
   - These moldings are also available in 8' [2438.4mm] lengths. See Section N.9.
Drawer Front Scoops

Ordering & Pricing Notes: Drawer Front Scoops

Ordering Guidelines

1 Order Forms
   Please use “Advanced Version” of the Drawer Front Order Form (E•Z Form #3).

Pricing

1 Pricing
   Please see Section F.9 of our current Wholesale Pricing Catalog.

Technical Notes: Drawer Front Scoops

Cabinet Door & Drawer Front Options (Chapter B, V)

1 Drawer Front Styles
   Available with the following drawer front styles: 34SQA*, 100SQE*, 1270*, 500*.

Convex / Concave Options (Chapter D)

1 Convex / Concave
   Drawer front scoops are available with convex / concave drawer fronts.

Finish Options (Chapter R)

1 3D Laminate (RTF)
   Style 500* drawer fronts with SC100 and SC200 are available with all 3D Laminate (RTF) patterns.

Profile Options (Chapter E)

1 Outside Edge Profiles
   Solid wood and raw MDF drawer fronts are available with all outside edge profiles from Section E.15.
   • The ★ indicates outside edge profiles that are available on products using 3D Laminate (RTF).

Sizes / Dimensions

1 Scoop Dimensions
   Drawer Front Scoop Option SC100 is 5⅗"W x ⅜"H [148.6mm x 22.2mm].
   Drawer Front Scoop Option SC200 is 8"W x 2"H [203.2mm x 50.8mm].

2 Minimum Drawer Front Size
   SC100: Minimum drawer front width is 8" [177.8mm] + (profile width x 4).
   Minimum drawer front height is 3" [76.2mm] + (profile width x 2).
   SC200: Minimum drawer front width is 10" [254.0mm] + (profile width x 4).
   Minimum drawer front height is 3" [76.2mm] + (profile width x 2).
   See Profile-Reveal Widths chart on our website: Resources / Technical Information.

For PRICING

See Section F.9 in our current Wholesale Pricing Catalog.