



Chapter 0 Table of Contents

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See next page for more Accent Component options - Website Only...

Accent Component Options

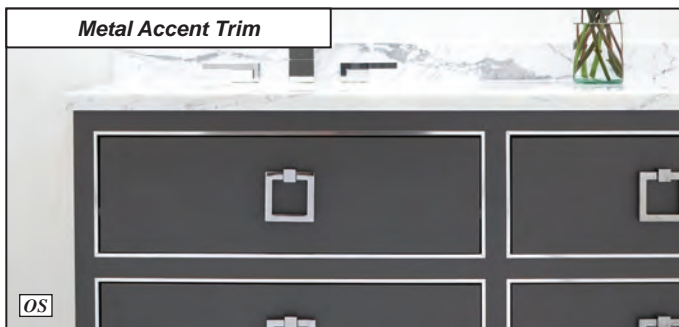
Additional Products - Website Only

Additional Accent Components - Website Only

Tambour



Metal Accent Trim



Posts, Columns, & Table Legs



End Panels



Metal Bases



Bun Feet



Brackets & Corbels



Create-a-Column



Half Round Mouldings

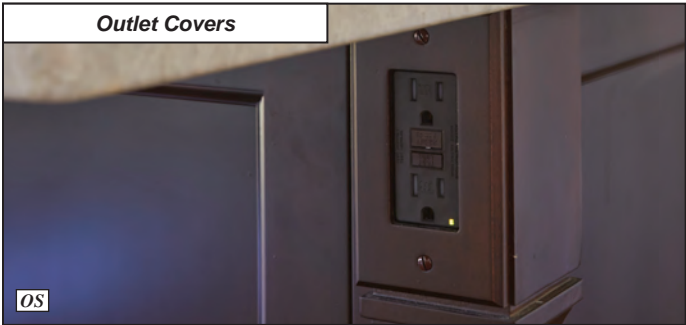
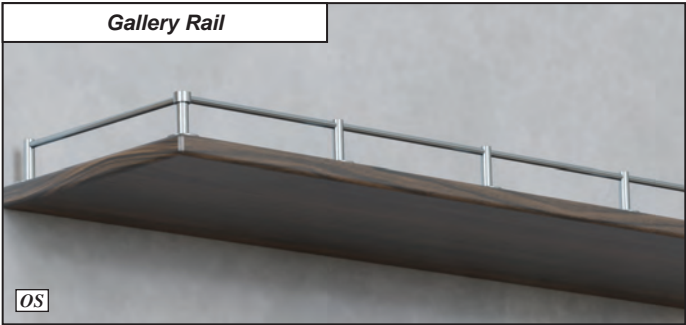
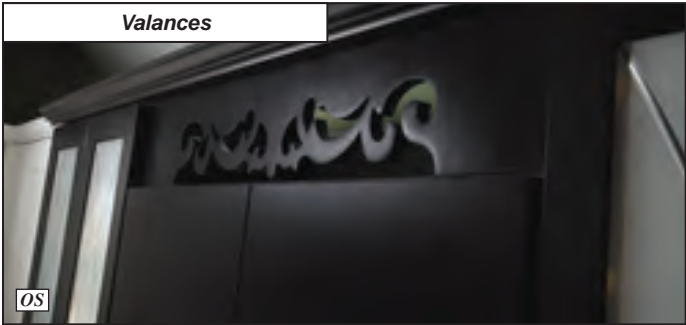


Shelving



[OS] = Product outsourced from other vendor.

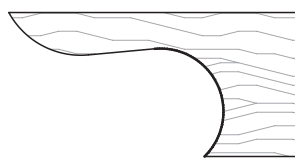
Additional Accent Components - Website Only



Ordering & Pricing Notes: Additional Accent Components - Website Only		
Ordering Guidelines		
1	Order Forms	Please use <i>Accent Components Order Form (E•Z Form #5.1)</i> .
Pricing		
1	Pricing	Please contact our Customer Support Team to request a quote.

OS = Product outsourced from other vendor.

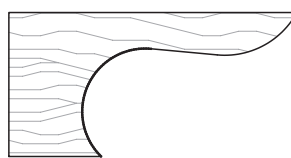
Cabinet Feet - CF100 Series



CF100L

PC: FA100

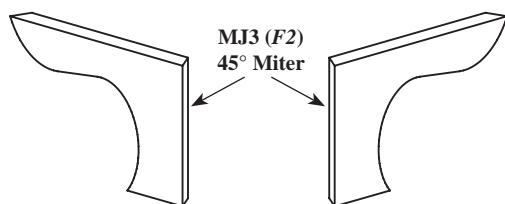
Min.Size: 6"W x 4"H
[152.4mm x 101.6mm]



CF100R

PC: FA100

Min.Size: 6"W x 4"H
[152.4mm x 101.6mm]



CF101L

PC: FA100

+ Fee for **MJ3**

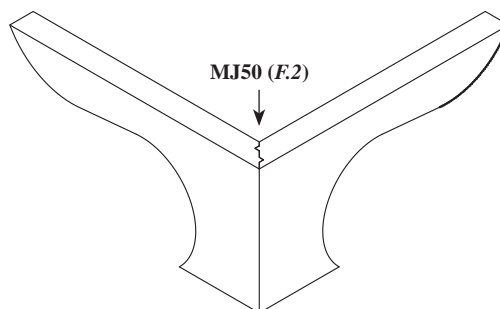
Min.Size: 6"W x 4"H
[152.4mm x 101.6mm]

CF101R

PC: FA100

+ Fee for **MJ3**

Min.Size: 6"W x 4"H
[152.4mm x 101.6mm]



CF102

PC: FA100

+ Fee for **MJ50-M**

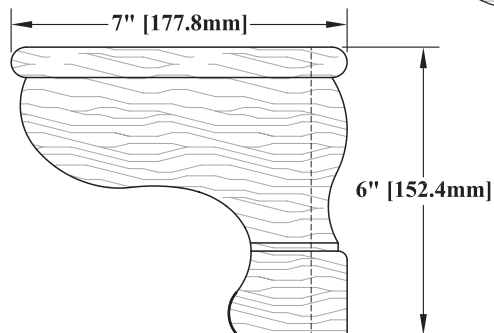
+ Fee for **MJ50-F**

+ Fee for **Assembly**

Cabinet Feet (Assembled Only) - CF200 Series

Top View

MJ50



CF200

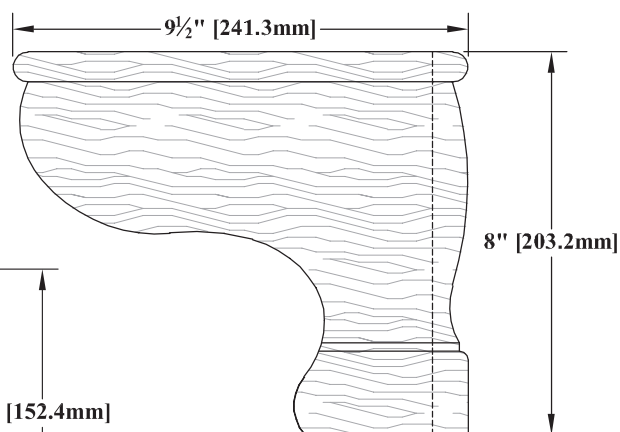
PC: FA200

+ Fee for **MJ50-M**

+ Fee for **MJ50-F**

+ Fee for **Assembly**

Fixed Size: 7"W x 6"H
[177.8mm x 152.4mm]



CF201

PC: FA200

+ Fee for **MJ50-M**

+ Fee for **MJ50-F**

+ Fee for **Assembly**

Fixed Size: 9 1/2"W x 8"H
[241.3mm x 203.2mm]

► For PRICING ► See Section 0.2 in our current Wholesale Pricing Catalog.

Ordering & Pricing Notes: Cabinet Feet

Ordering Guidelines

1	Order Forms	Please use <i>Molding & Miscellaneous Order Form (E•Z Form #5)</i> .
2	Ordering Information	For CF102 assembly, please specify the width and height of <u>one</u> face (6"W x 4"H Minimum)
Pricing		
1	Pricing	Please see <i>Section 0.2</i> of our current Wholesale Pricing Catalog .

Technical Notes: Cabinet Feet

Cabinet Doors & Drawer Front Options (Chapter B)

1	CF200 Series Profiles	CF200 profiles match Drawer Front Molding #2158* . See <i>Section B.17</i> .
		CF201 profiles match Drawer Front Molding #2159* . See <i>Section B.17</i> .

Functional Options (Chapter F)

1	Joinery Options	CF101L & CF101R are constructed and priced with the MJ3 option as a standard feature for assembly on your job site. See <i>Section F.2</i> .
		CF102 and the CF200 Series are constructed and priced with the MJ50 option as a standard feature and is assembled by WalzCraft. See <i>Section F.2</i> .

General Information (Chapter A)

1	Grain Direction	Standard Grain direction for CF100 Series and CF200 Series Cabinet Feet is Horizontal .
2	Unassembled Only	CF100L and CF100R are only available for assembly on your job site.
3	Ready to Assemble Only	CF101L and CF101R come with machined joints (MJ3) and are ready to assemble by customer.
4	Assembled Only	CF102 and the CF200 Series are only available assembled by WalzCraft ; pricing includes joinery and assembly fees.

Profile Options (Chapter E)

1	Outside Edge Profile	D7 is the standard profile used on all edges of the CF100L & CF100R.
		D7 is the standard outside edge profile option for the CF101L & CF101R along with the MJ3 Joinery Option .
		D7 is the standard outside edge profile option for the CF102 and the CF200 Series along with the MJ50 Joinery Option .

Sizes/Dimensions

1	Thickness	The CF100 Series and CF200 Series are only available ¾" [19.1mm] thick.
2	Fixed Sizes	The width and height dimensions for the CF200 Series are only available in the fixed sizes noted below the drawings on the previous page.

Cabinet Feet - Corner - END

► For PRICING ► See Section 0.2 in our current Wholesale Pricing Catalog.

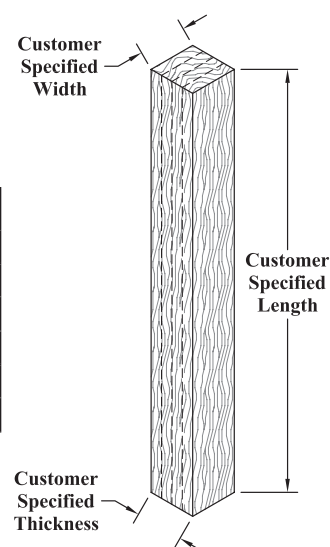
Accent Component Options

Legs/Posts - Custom Sizes

Custom Size Leg/Post (Face Glued Laminated Stock)



Price Class/Number of Layers/Finished Thickness		
Price Class	# of Layers	Thickness Range
FGLS200	2	1¼" - 1½" [31.8mm - 38.1mm]
FGLS300	3	1½" - 2⅜" [38.9mm - 60.3mm]
FGLS400	4	2⅜" - 3¼" [61.1mm - 82.6mm]
FGLS500	5	3⅝" - 4⅞" [83.3mm - 104.8mm]
FGLS600	6	4⅞" - 5" [105.6mm - 127.0mm]



Ordering & Pricing Notes: Custom Size Leg/Post (Face Glued Laminated Stock)

Ordering Guidelines

1	Order Forms	Please use Molding & Miscellaneous Order Form (E•Z Form #5) .
2	Ordering Information	To order, please note the following information in the appropriate spaces on E•Z Form #5 , along with any other additional options: <ul style="list-style-type: none"> Quantity Miscellaneous Part # (Example: FGLS200). Thickness x Width x Length (provide finished dimensions within the Description column).

Pricing

1	Pricing	Please see Section 0.3 of our current Wholesale Pricing Catalog .
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Technical Notes: Custom Size Leg/Post (Face Glued Laminated Stock)

Finish Options (Chapter R)

1	Finishing	Can be ordered unfinished or pre-finished with a Stain or SolidTone®. Glazing, Rub Through and Distressing are also available (except Flow Pen Glaze). Please see Chapter R .
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Material Options

1	Material Availability	Available in solid wood only.
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Profile Options (Chapter E)

1	Outside Edge Profile	Available with a D7 outside edge profile only.
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Miscellaneous

1	Layers	Laminated from 4/4 Solid Wood stock. The number of laminations (layers) will vary based on the finished thickness ordered. Not intended for use as a turning blank, as interior layers may include some voids.
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Sizes/Dimensions

1	Thickness	Minimum of 1¼" [31.8mm], Maximum of 5" [127.0mm].
2	Width	Minimum of 1¼" [31.8mm], Maximum of 5" [127.0mm].
3	Length	Minimum of 3" [76.2mm], Maximum of 96" [2438.4mm].

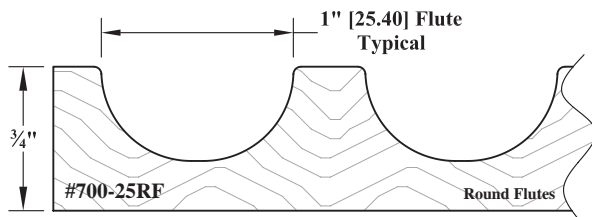
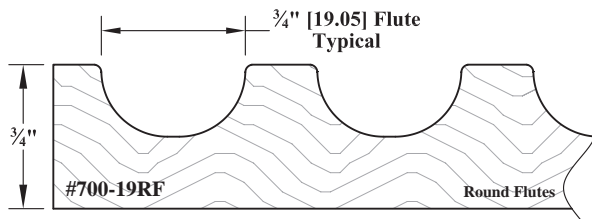
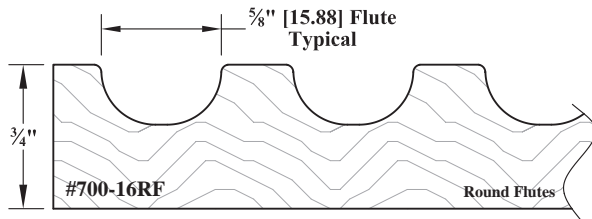
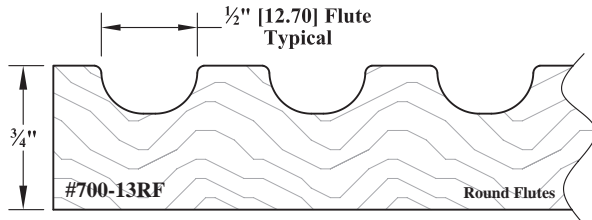
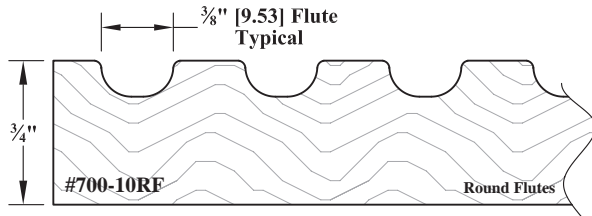
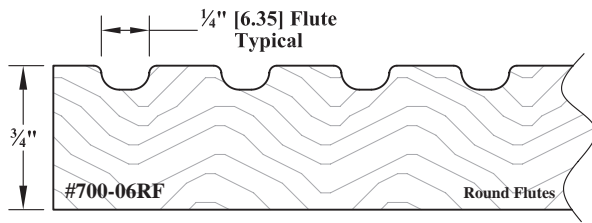
Custom Size Leg/Post (Face Glued Laminated Stock) - END

► For PRICING ► See Section 0.3 in our current Wholesale Pricing Catalog.

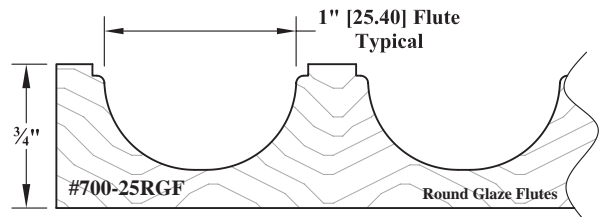
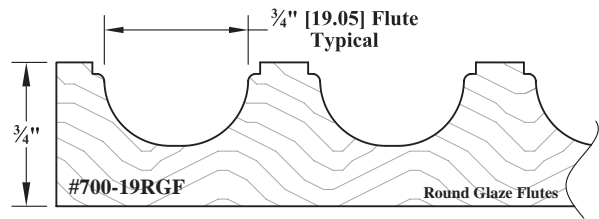
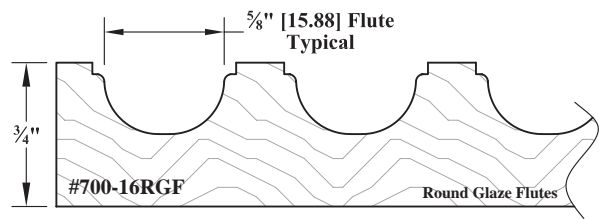
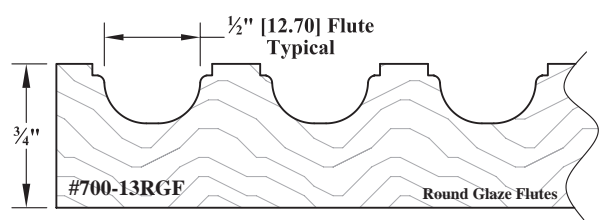
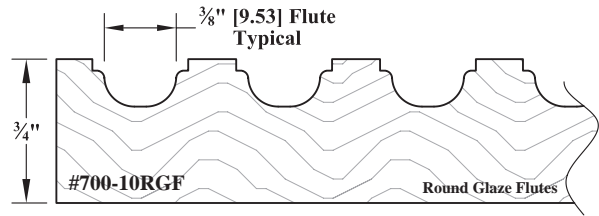
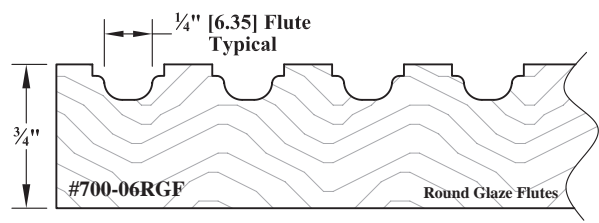
Fluted Molding



Round Flutes (RF) Part #'s

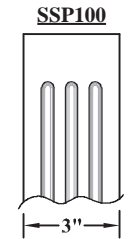


Round Glaze Flutes (RGF) Part #'s

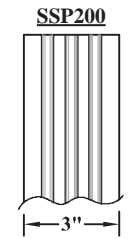


Fluted Molding Start/Stop Patterns

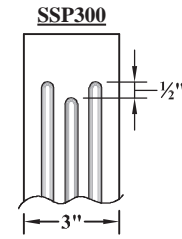
All fluted moldings on this page are show with an overall part width of 3" [76.2mm],
flute width of 3/8" [9.5mm] (700-10RF) with 3/8" [9.5mm] spacing in between and 1/16" [1.6mm] flat on each end.



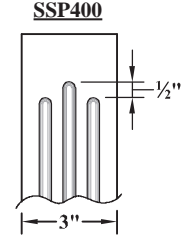
Can be used for top or bottom.



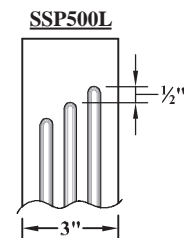
Can be used for top or bottom.



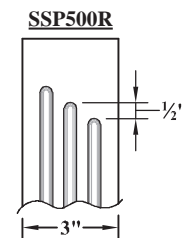
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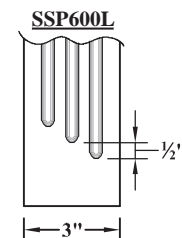
Can be used for top or bottom.



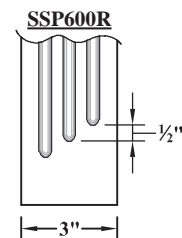
For Top Only



For Top Only



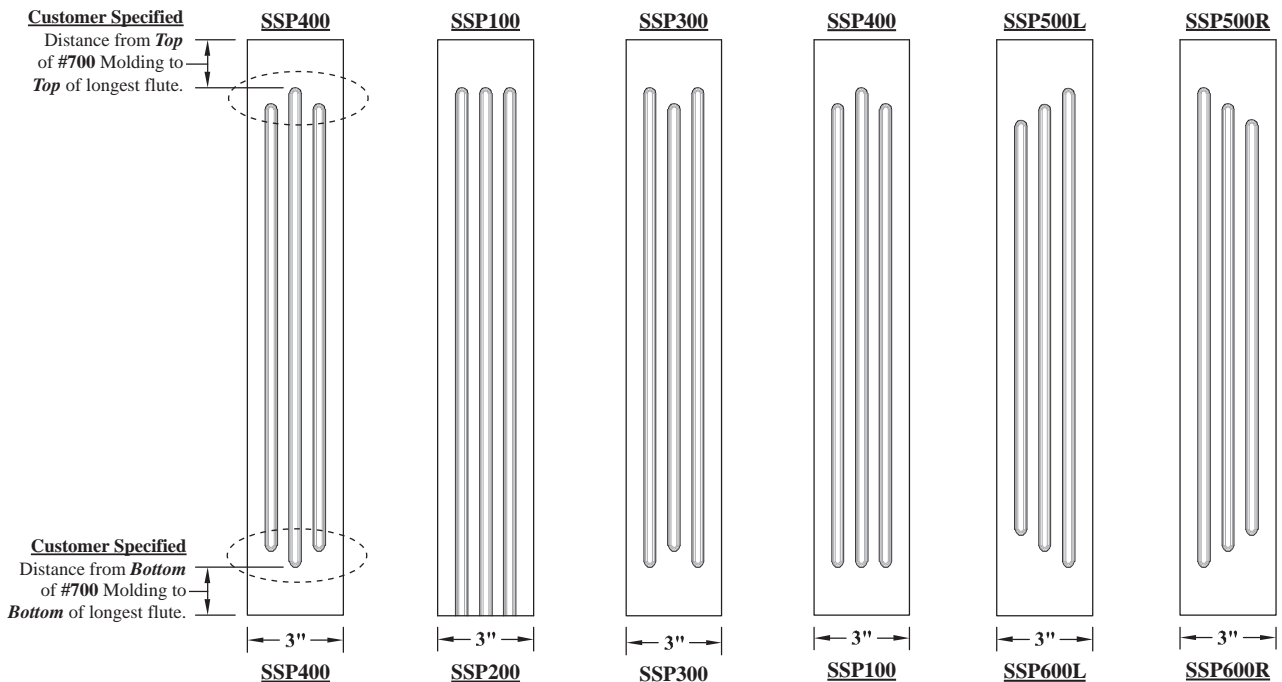
For Bottom Only



For Bottom Only

The number of flutes per part will depend on the overall part width and the width of the individual flutes. See chart on following page.

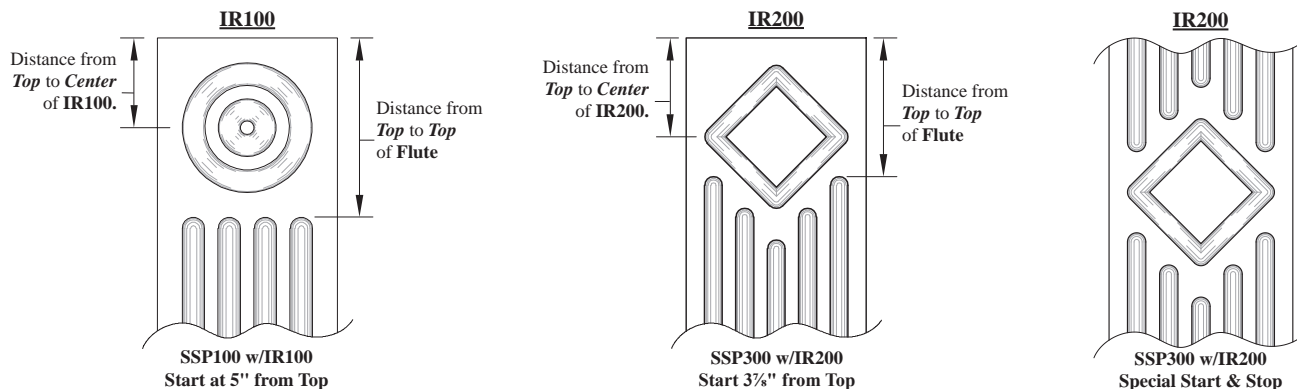
Examples of different start/stop pattern combinations.



Continued on Next Page...

► For PRICING ► See Section 0.4 in our current Wholesale Pricing Catalog.

Fluted Molding Integral Rout Patterns



Number of Flutes	Flute Size					
	1/4" [6.4mm]	3/8" [9.5mm]	1/2" [12.7mm]	5/8" [15.9mm]	3/4" [19.1mm]	1" [25.4mm]
	Minimum Molding Width					
1	3/4" [19.1mm]	7/8" [22.2mm]	1" [25.4mm]	1 1/8" [28.6mm]	1 1/4" [31.8mm]	1 1/2" [38.1mm]
2	1 3/8" [34.9mm]	1 5/8" [41.3mm]	1 7/8" [47.6mm]	2 1/8" [54.0mm]	2 3/8" [60.3mm]	2 7/8" [73.0mm]
3	2" [50.8mm]	2 3/8" [60.3mm]	2 3/4" [69.9mm]	3 1/8" [79.4mm]	3 1/2" [88.9mm]	4 1/4" [108.8mm]
4	2 5/8" [66.7mm]	3 1/8" [79.4mm]	3 5/8" [92.1mm]	4 1/8" [104.8mm]	4 5/8" [117.5mm]	5 5/8" [142.9mm]
5	3 1/4" [82.6mm]	3 7/8" [98.4mm]	4 1/2" [114.3mm]	5 1/8" [130.2mm]	5 3/4" [146.1mm]	7" [177.8mm]
6	3 7/8" [98.4mm]	4 5/8" [117.5mm]	5 3/8" [136.5mm]	6 1/8" [155.6mm]	6 7/8" [174.6mm]	8 3/8" [212.7mm]
7	4 1/2" [114.3mm]	5 3/8" [136.5mm]	6 1/4" [158.8mm]	7 1/8" [181.0mm]	8" [203.2mm]	9 3/4" [247.7mm]

- Use this chart to find the minimum width of your fluted molding, based on the flute size & number of flutes desired.
- Minimums are based on leaving 1/4" [6.4mm] of flat surface on each side.

Ordering & Pricing Notes: Fluted Molding

Ordering Guidelines

1	Order Forms	Please use Fluted Molding Order Form (E•Z Form #10) .
2	Ordering Information - Fluted Molding	To order, please note the following information in the appropriate spaces on E•Z Form #10 , along with any other additional options: • Flute Part # (ex: #700-06RF or #700-06RGF) • Quantity, Width and Length of fluted molding • Flute Size • # of Flutes (see chart on previous page for guidelines) • FL or NFL (see Start/Stop Pattern notes below) • Flute start/stop pattern (SSP)
3	Ordering Information - Fluted Molding w/ Integral Rout	Specify the Integral Rout Pattern: IR100 or IR200 . See examples on previous page . Note Standard Round (ex: IR100-RF) or Glaze Notch (ex: IR100-RGF) flutes. Specify the measurement from the top or bottom of the #700 molding to the center of the Integral Rout Pattern . Specify the "Start & Stop Pattern" (SSP) for your fluted molding. Specify the "Start & Stop" measurement for the NFL flute pattern.
Pricing		
1	Pricing	Please see Section 0.4 of our current Wholesale Pricing Catalog .

Technical Notes: Fluted Molding

Accent Component Options (Chapter O)

1	Start/Stop Pattern	Fluted Molding Start and Stop Pattern (SSP) Options are shown on the previous page. Choosing a flute start/stop pattern (SSP) option will define whether your fluted molding is Full Length (FL) or Not Full Length (NFL). For example, the SSP200 pattern will run the full length of the molding when this pattern is specified for both the top & bottom of the molding.
2	Custom Configurations	If your project requires a flute pattern that runs against the grain, please contact our Customer Support team to inquire about custom configuration options. Inquiries and requests will be evaluated on a per order basis. Size restrictions will be a consideration based on the width of your molding, the number and size of flutes. We reserve the right to decline requests for quotations or orders, based on our capabilities and/or current capacities.

Continued on Next Page...

► For PRICING ► See Section 0.4 in our current Wholesale Pricing Catalog.

Technical Notes: Fluted Molding...continued

Finish Options (Chapter R)

1	Round Flutes with or without Glaze Notch	<p>Fluted Moldings and Integral Rout Patterns are available with (Round Glaze Flute) or without (Round Flute) a notch for glazing, with different flute size options.</p> <p>Round Glaze Flute (RGF): This notch was added as a place for Flow Pen Glaze to be applied. See Section R.3 of the Product Specifications Catalog for more information on Glaze.</p>
2	3D Laminate (RTF)	<p>Fluted moldings are only available with 3D Laminate (RTF) when using standard Round Flutes (ex: #700-06RF).</p> <p>Not available with the glaze notch.</p> <p>When ordering the 3D Laminate (RTF), please specify the material for the back as being either a White-W300 or Almond Melamine or a matching 3D Laminate (RTF) material.</p>

Functional Options (Chapter F)

1	45° & 90° Inside and Outside Corner Options	Refer to Section F.2 for Miscellaneous Joinery Options to create columns with your Fluted Moldings.
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Material Options

1	Materials Available	Available in all of the species/grades noted in Section O.4 of our current Wholesale Pricing Catalog .
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Profile Options (Chapter E)

1	Outside Edge Options	<p>D7 is the standard outside edge for solid wood and raw MDF fluted moldings.</p> <p>D33 is the only available outside edge profile when using 3D Laminate (RTF).</p>
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Sizes/Dimensions

1	Flute Spacing	The standard spacing between each flute is $\frac{3}{8}$ " [9.5mm] with a minimum of $\frac{1}{4}$ " [6.4mm], and the minimum flat on each end is $\frac{1}{4}$ " [6.4mm].
2	Flute Depth	<p>Solid Wood Round Flutes: Flute depth is half of the flute width.</p> <p>Solid Wood Round Glaze Flutes: Flute depth will be the same as Round Flutes, but is measure from the bottom of the Glaze Notch. Overall depth from the face of molding will be $\frac{1}{16}$" [1.6mm] deeper than Round Flutes.</p> <p>Raw MDF Round/Round Glaze Flutes: Flute depths will match those of solid wood.</p> <p>Raw MDF Round Flutes with 3D Laminate: Flute depth will be approximately half of the solid wood flutes. Round flutes with 3D Laminate are not available with glaze notch.</p>
3	Molding Thickness	<p>Fluted moldings made from solid wood are available in $\frac{3}{4}$" [19.1mm], 1" [25.4mm] and $\frac{1}{4}$" [31.8mm] thicknesses, with some exceptions.</p> <ul style="list-style-type: none"> See Section S.3 for possible thickness restrictions based on wood species. <p>Fluted moldings made from raw MDF are available in $\frac{3}{4}$" [19.1mm] and 1" [25.4mm] thicknesses.</p> <ul style="list-style-type: none"> MDF - MR (Moisture Resistant), Raw available $\frac{3}{4}$" [19.1mm] thick only. <p>Fluted moldings with 3D Laminate (RTF) are available in $\frac{3}{4}$" [19.1mm] thickness only.</p>
4	Molding Width	<p>Fluted moldings over 6" [152.4mm] in width may be produced from a glued up panel, due to lumber availability (<i>this does not apply to Paint, Budget, Rustic and Knotty grades of material</i>).</p> <ul style="list-style-type: none"> Full Length (FL) moldings over 9" [228.6mm] wide may require customization.
5	Molding Length	<p>Solid wood fluted moldings have a standard length of up to 96" [2438.4mm]. Lengths greater than 96" [2438.4mm] have an absolute maximum length of 120" [3048.0mm]. Lengths greater than 8' [2438.4mm] are subject to availability. <i>Please note that the choice of wood species and grade can impact the availability of lengths greater than 8' [2438.4mm].</i></p> <p>The maximum length for raw MDF is 96" [2438.4mm].</p> <p>The maximum length for 3D Laminate/RTF is 90" [2286.0mm].</p>
6	Integral Rout Pattern	<p>Flute size for the Integral Rout Patterns will match the size specified for the SSP pattern, on your fluted molding. If you are not using an NFL pattern with your Integral Rout, please specify the flute width.</p> <p>Overall width and height dimensions will match the overall width of the SSP pattern, on your fluted molding.</p> <ul style="list-style-type: none"> If you are not using an NFL pattern with your Integral Rout, please specify the overall dimension of the Integral Rout. The minimum size required for the flat surface on each side of the Integral Rout is $\frac{1}{4}$" [6.4mm].

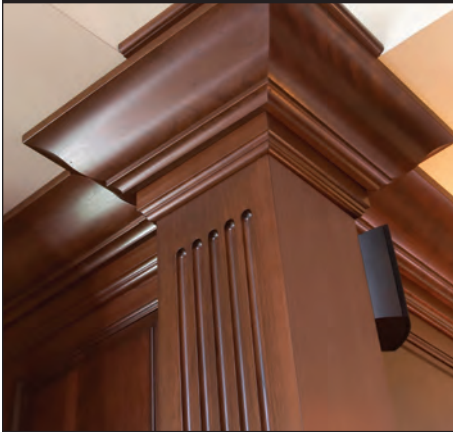
Fluted Moldings - END

► For PRICING ► See Section O.4 in our current Wholesale Pricing Catalog.

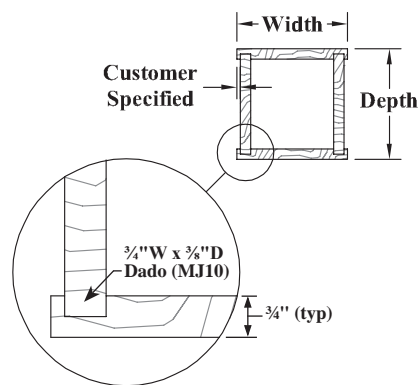
Accent Component Options

Column Wrap - Square

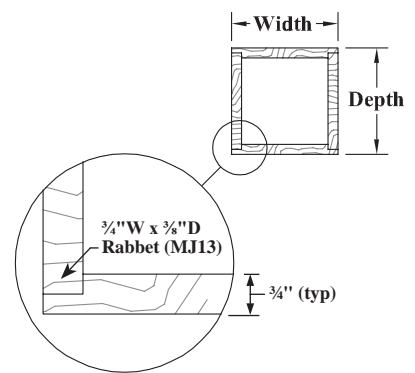
CWS401 & MJ13 (Fluted Molding)



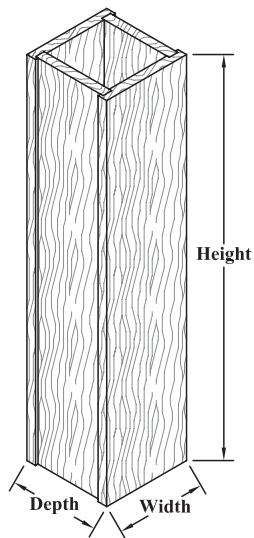
MJ10 Miscellaneous Joinery Option



MJ13 Miscellaneous Joinery Option

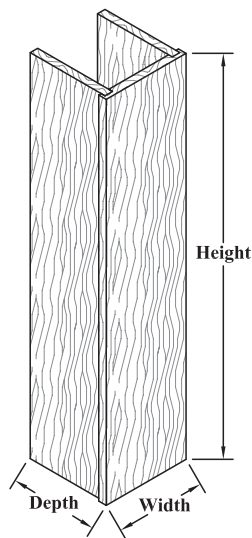


CWS400 Four-Sided Column Wrap



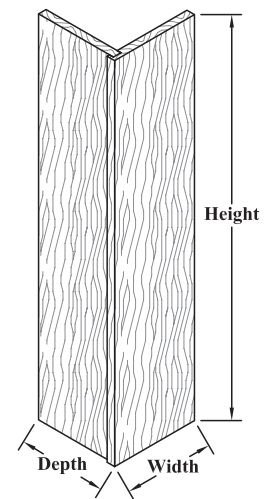
* Four piece kit to be assembled by customer.

CWS300 Three-Sided Column Wrap



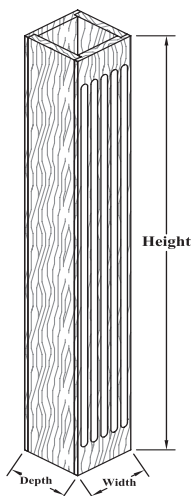
* Three piece kit to be assembled by customer.

CWS200 Two-Sided Column Wrap



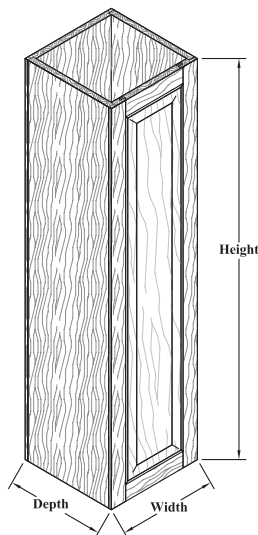
* Two piece kit to be assembled by customer.

CWS401 Fluted Column Option



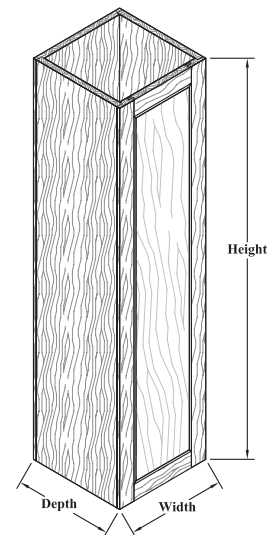
* Four piece kit to be assembled by customer.

CWS402 Raised Panel Option



* Four piece kit to be assembled by customer.

CWS403 Flat Panel Option



* Four piece kit to be assembled by customer.

Ordering & Pricing Notes: Column Wrap - Square

Ordering Guidelines

1	Order Forms	Please use <i>Molding & Miscellaneous Order Form (E•Z Form #5)</i> . • For CWS401, CWS402 & CWS403, also include the corresponding door or fluted molding order form and note your chosen column wrap style number in the <i>special instructions</i> column.
2	Ordering Information	Provide overall outside dimensions: Width x Depth x Height. Indicate Style Type: Four-Sided (CWS400), Three-Sided (CWS300), or Two-Sided (CWS200). Indicate Miscellaneous Joinery Method: MJ10 (Dado) or MJ13 (Rabbet). • When choosing MJ10, the dado will be ¾" [19.1mm] wide x ⅜" [9.5mm] deep. You must also specify the placement. • When choosing MJ13, the rabbet will be ¾" [19.1mm] wide x ⅜" [9.5mm] deep. If choosing to customize your column wrap by adding a fluted molding, raised panel or flat panel; • Indicate Style Type: CWS401, CWS402 or CWS403 and follow the above ordering guidelines. • Include the appropriate order form and specifications for the fluted molding, raised panel door or flat panel door.
Pricing		
1	Pricing	Please see <i>Section 0.5</i> of our current Wholesale Pricing Catalog .

Technical Notes: Column Wrap - Square

Accent Component Options (Chapter O)

1	Raised & Flat Panels and Fluted Molding	Column wraps are also available with a raised panel, flat panel or fluted molding. • CWS401 will include 1 fluted molding on the face only. See <i>Section 0.4</i> for more information on flute options. • CWS402 will include 1 raised panel door on the face only. See <i>Section B.1</i> for more information on raised panel doors. • CWS403 will include 1 flat panel door on the face only. See <i>Section B.3</i> for more information on flat panel doors.
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Functional Options (Chapter F)

1	Joinery	The square column wraps come complete with machined joints for assembly by customer using wood glue.
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Finish Options (Chapter R)

1	Finishing	Can be ordered unfinished or pre-finished with a stain. Glazing, rub through and distressing are also available.
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Material Options

1	Material Availability	Only available in solid wood.
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Profile Options (Chapter E)

1	Outside Edge Profile	Only available with a D7 outside edge.
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Sizes/Dimensions

1	Thickness	Only available ¾" [19.1mm] thick.
2	Width	CWS200, CWS300, CWS400: Minimum width of 3" [76.2mm]. CWS401: Minimum width will be based on fluted molding. See <i>Section 0.4</i> for more information. CWS402: Minimum width will be based on raised panel. See <i>Section B.1</i> for more information. CWS403: Minimum width will be based on flat panel. See <i>Section B.3</i> for more information. Maximum width of 12" [304.8mm].
3	Depth	Minimum depth of 3" [76.2mm], maximum depth of 12" [304.8mm].
4	Height	CWS200, CWS300, CWS400: Minimum height of 6" [152.4mm], maximum height of 96" [2438.4mm]. CWS401: Minimum and maximum height will be based on fluted molding. See <i>Section 0.8</i> for more information. CWS402: Minimum and maximum height will be based on raised panel. See <i>Section B.1</i> for more information. CWS403: Minimum and maximum height will be based on flat panel. See <i>Section B.3</i> for more information.
5	Square Foot Calculations	Four-Sided (CWS400): Square Feet = [(W + D) x 2] x H ÷ 144. Three-Sided (CWS300): Square Feet = [W + (D x 2)] x H ÷ 144. Two-Sided (CWS200): Square Feet = (W + D) x H ÷ 144.

Column Wrap - Square - END

► For PRICING ► See Section 0.5 in our current Wholesale Pricing Catalog.



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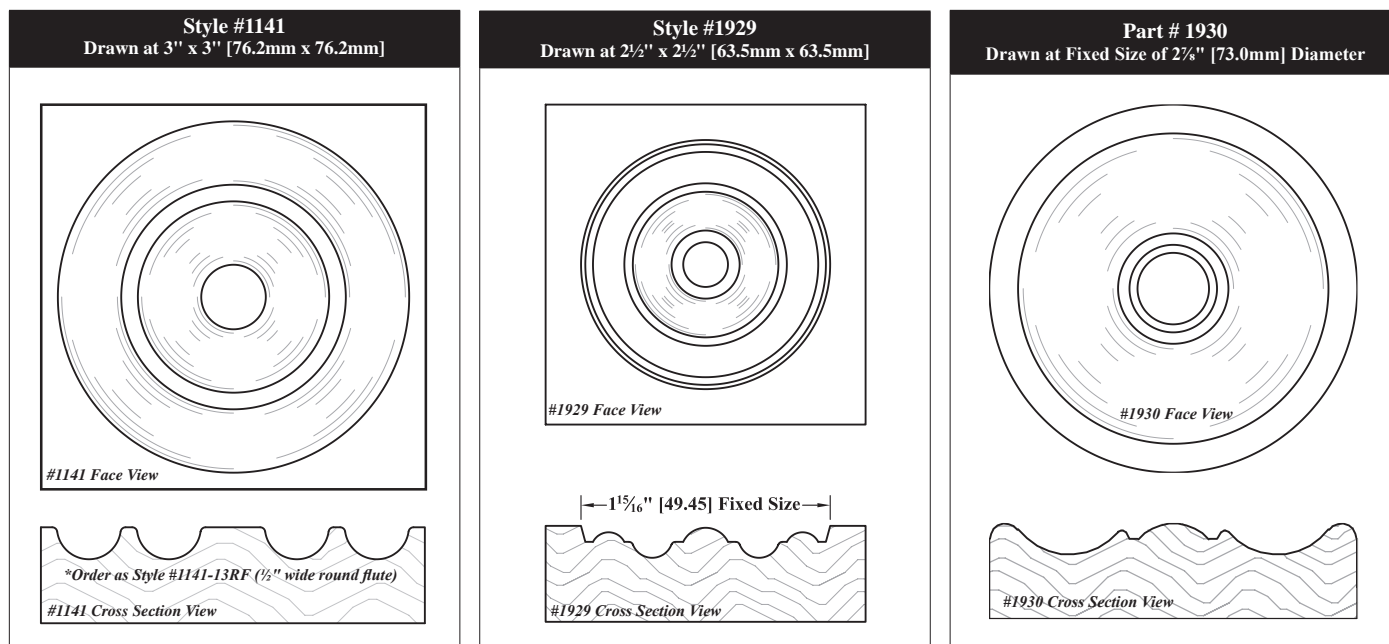


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V18.2

Accent Component Options

Rosettes



Ordering & Pricing Notes: Rosettes

Ordering Guidelines

1	Order Forms	Please use Molding & Miscellaneous Order Form (E•Z Form #5) .
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Pricing

1	Pricing	Please see Section 0.6 of our current Wholesale Pricing Catalog .
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Technical Notes: Rosettes

Accent Component Options (Chapter O)

1	Style #1141	Flute width is fixed at ½" [12.7mm] wide with ⅛" [3.2mm] spacing and ⅛" [3.2mm] minimum flat space at edges.
		Flute depth is half of the flute width.
		The number of flutes will be determined by the width and height of the part.
		3" x 3" [76.2mm x 76.2mm] minimum part size.
		Comes standard with D7 Outside Edge Profile.
2	Style #1929	Minimum Part Size: 2½" x 2½" [63.5mm x 63.5mm].
		Comes standard with D7 Outside Edge Profile.
3	Part #1930	Set pattern and fixed part size at 2⅞" [73.0mm] diameter.

Sizes/Dimensions

1	Thickness	Available in ¾" [19.1mm], 1" [25.4mm] and 1¼" [31.8mm] thicknesses, with some exceptions. See Section S.3 for possible thickness restrictions based on wood species.
2	Cross-Section Views	Not shown to scale.

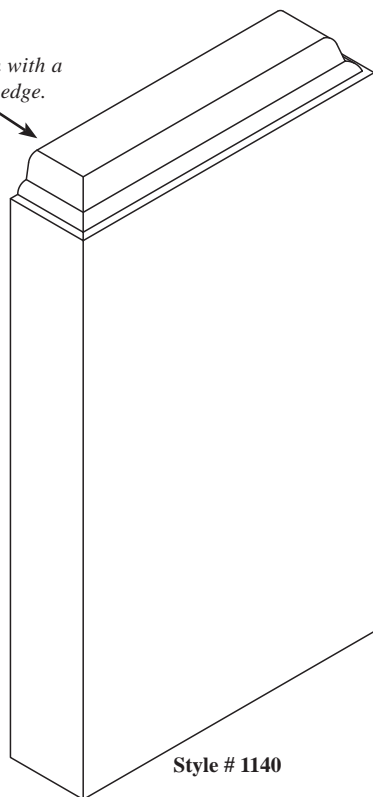
Rosettes - END

► For PRICING ► See **Section 0.6** in our current Wholesale Pricing Catalog.

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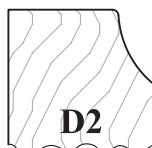
Plinth Blocks

Shown with a
D30 edge.



Style # 1140

Outside Edge Profile Examples



D2



D12



D17



D24



D30

Please see Section E.15 for additional outside edge options

Ordering & Pricing Notes: Plinth Blocks

Ordering Guidelines

1 Order Forms Please use *Molding & Miscellaneous Order Form (E•Z Form #5)*.

Pricing

1 Pricing Please see *Section O.7* of our current **Wholesale Pricing Catalog**.

Technical Notes: Plinth Blocks

Profile Options (Chapter E)

1 Outside Edge Profiles Plinth Blocks come standard with a **D7** Outside Edge Profile. See *Section E.15* for additional outside edge options.
When selecting an optional edge profile, please factor in the width of the profile and the thickness of your plinth block in relation to the application.

Sizes/Dimensions

1 Thickness Plinth blocks made from solid wood are available in ¾" [19.1mm], 1" [25.4mm] and 1¼" [31.8mm] thicknesses, with some exceptions.
• See *Section S.3* for possible thickness restrictions based on wood species.

2 Minimum Size ¾" Thick x 2" Wide x 3" High [19.1mm x 50.8mm x 76.2mm].

Plinth Blocks - END

► **For PRICING** ► See *Section O.7* in our current Wholesale Pricing Catalog.