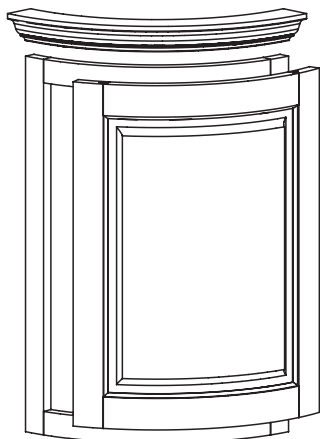




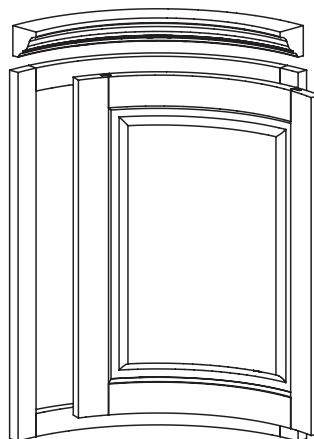
Convex/Concave Options - Table of Contents		
Section #	Section Name/Contents	Page #
D.1	Convex/Concave Products & Glossary of Terms	D.1.2
D.2	Convex Ordering Information	D.2.1
D.3	Concave Ordering Information	D.3.1
D.4	Convex/Concave Crown Molding Options	D.4.1
D.5	Convex/Concave General Information	D.5.1

Curved Products - Convex/Concave

D



Convex
*Raised Panel Door, Face Frame
 and Crown Molding Shown*



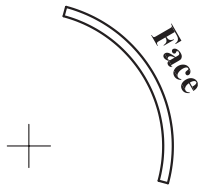
Concave
*Raised Panel Door, Face Frame
 and Crown Molding Shown*

C = This symbol is used throughout the catalog to represent products and profiles that are available Convex/Concave.
 • See individual chapters and/or sections for more information.

► For PRICING ► See Section **D.1** in our current Wholesale Pricing Catalog.

Glossary of Curved Product Terms

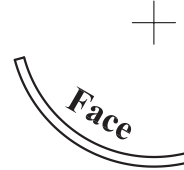
Convex



Curving outwards like the outside of a circle.

The chord length of a Convex Product would be measured to the back.

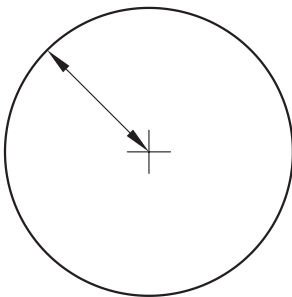
Concave



Curving inwards like the inside of a circle.

The chord length of a Concave Product would be measured to the back.

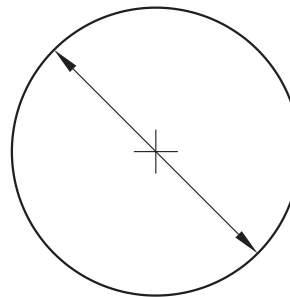
Radius



A straight line drawn from the center of a circle to any point on its circumference.

Standard radii apply, see *page D.4.1*.

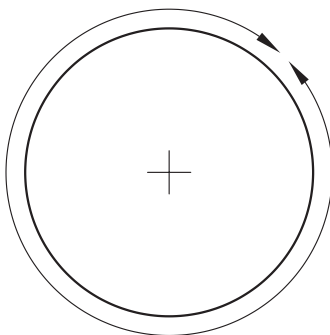
Diameter



A straight line passing through the center of a circle, ending at the boundary of the figure.

The diameter is specified as a chord length for a half circle.

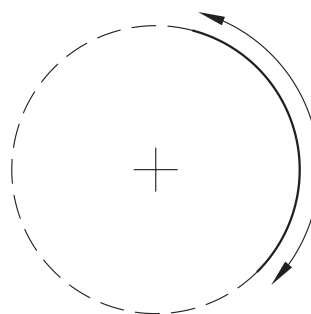
Circumference



The line bounding a circle, or its length.

Curved Products are a part of a circle.

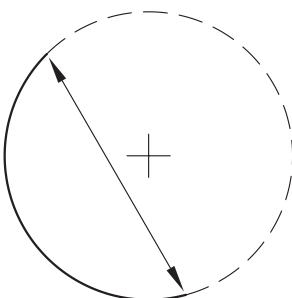
Arc



Part of the circumference of a circle or part of any other curve.

The Arc length is used as the width when calculating square footage for Curved Products.

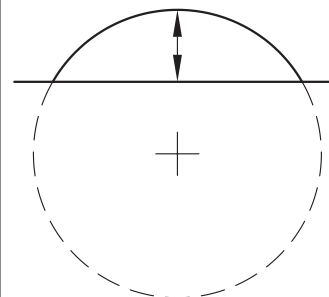
Chord



A straight line joining two points on a curve.

The chord can be measured to the back of a product.

Rise



A change in vertical position measured from the center of the chord.

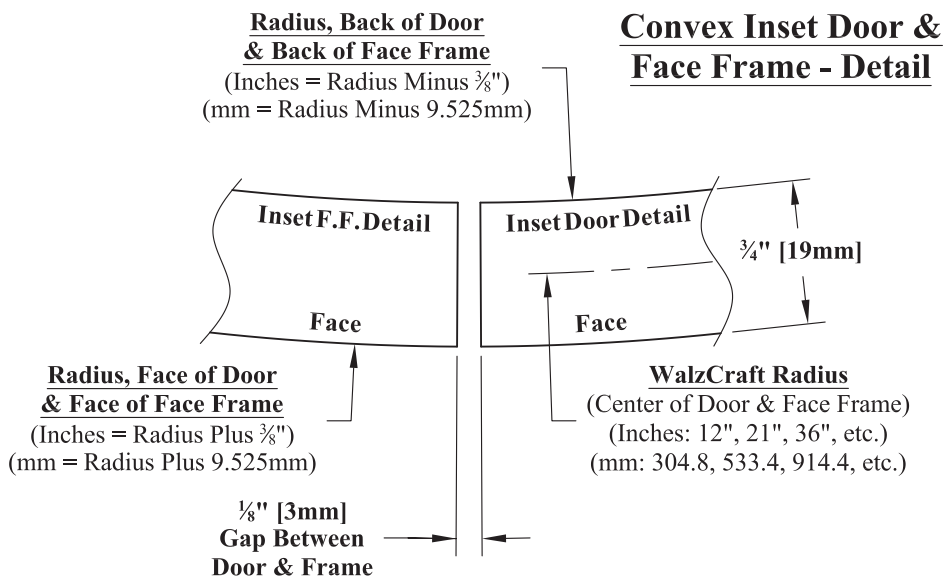
The rise may be specified. If the rise falls into a Custom radius application, a modification may be required to accommodate standard tooling requirements. An AutoCAD drawing will be generated for approval.

► For PRICING ► See Section **D.1** in our current Wholesale Pricing Catalog.

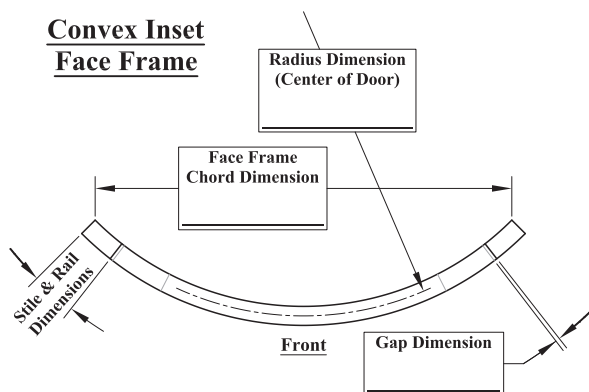
Convex Inset - Door & Face Frame - Ordering Information

This drawing is to scale.

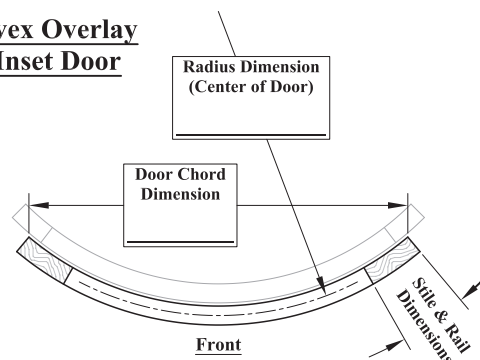
D



Convex Inset Face Frame



Convex Overlay or Inset Door



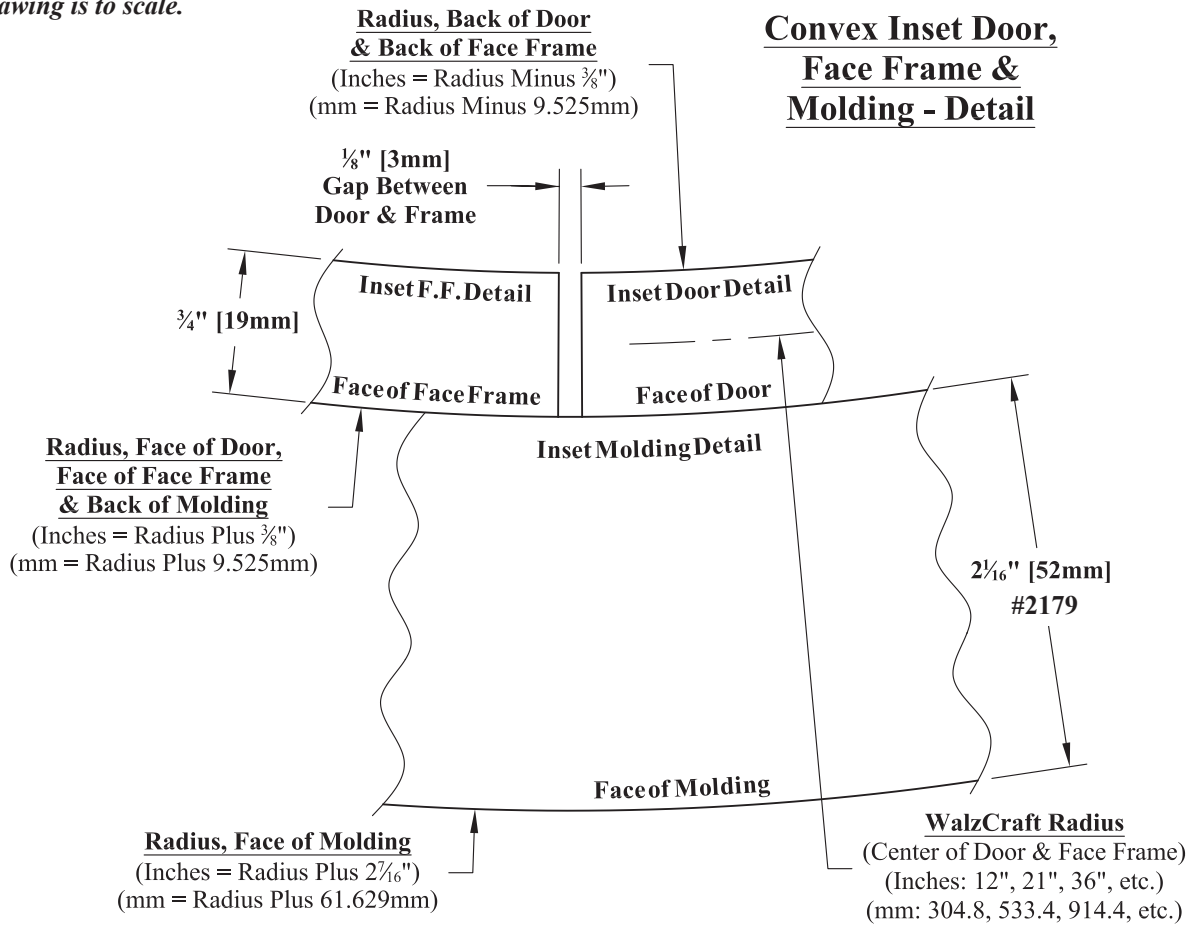
► For PRICING ► See Section D.1 in our current Wholesale Pricing Catalog.

Convex Ordering Information

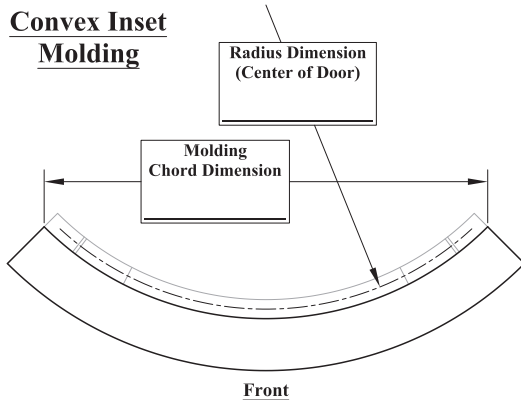
Convex/Concave Options

Convex Inset - Door, Face Frame & Molding - Ordering Information

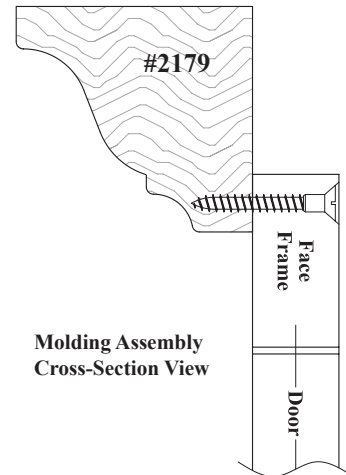
This drawing is to scale.



Convex Inset Molding

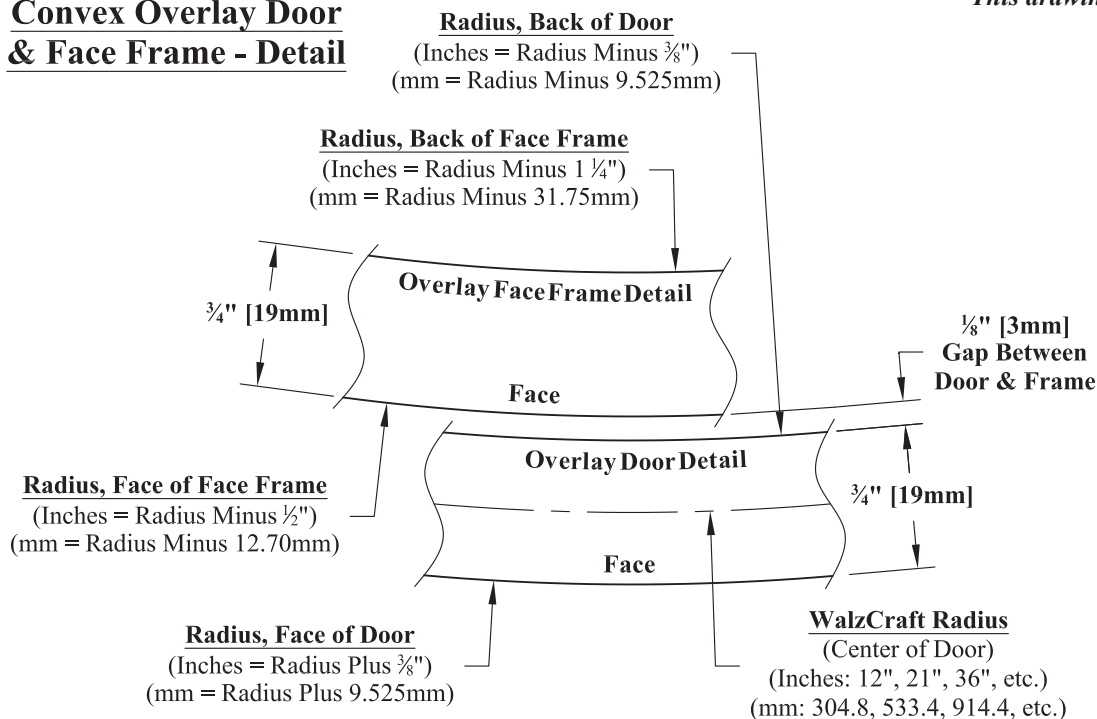
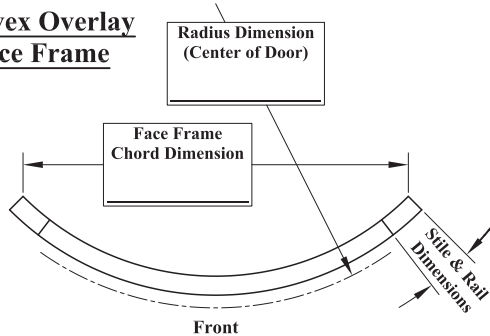
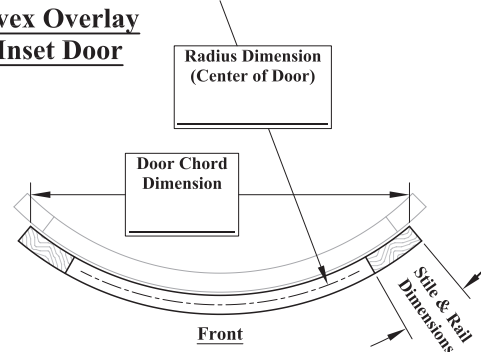
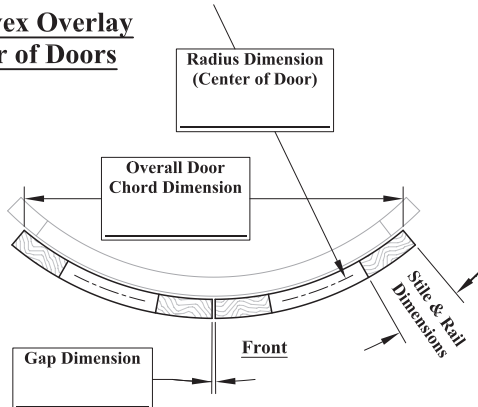


Molding 3-dimensional view



► For PRICING ► See Section D.1 in our current Wholesale Pricing Catalog.

Convex Overlay - Door & Face Frame - Ordering Information

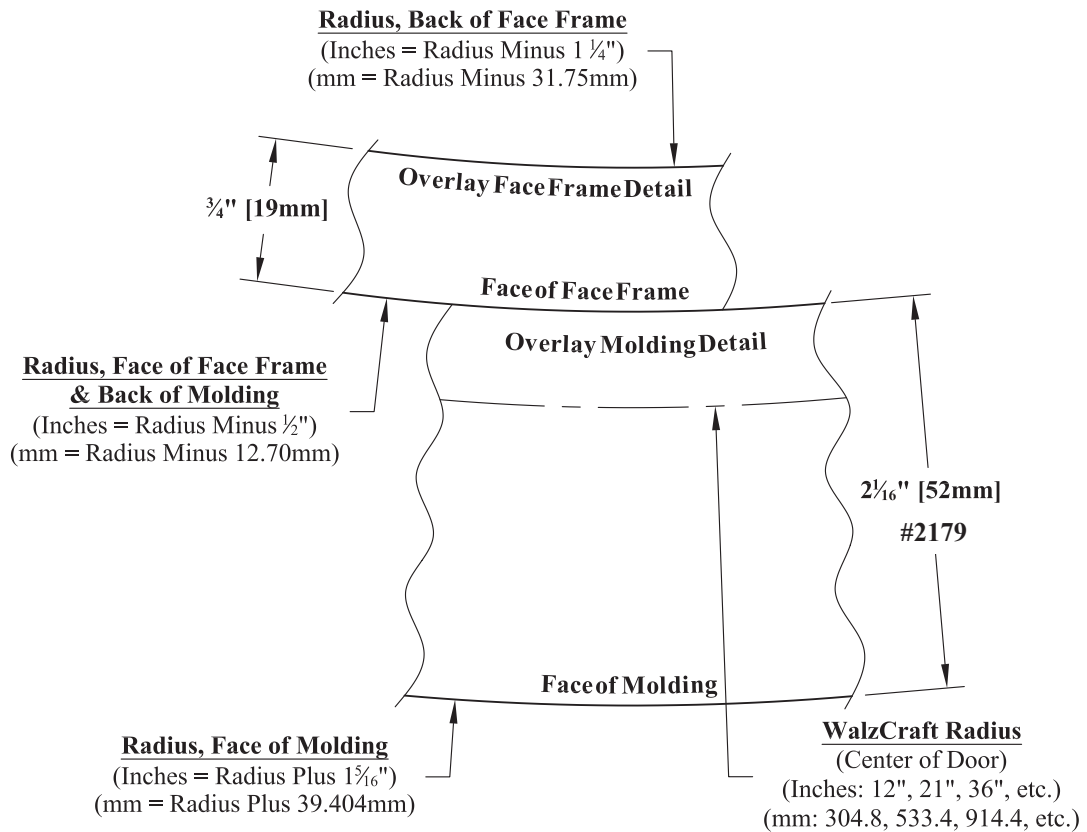
**Convex Overlay Door
& Face Frame - Detail***This drawing is to scale.***Convex Overlay
Face Frame****Convex Overlay
or Inset Door****Convex Overlay
Pair of Doors**

► For PRICING ► See Section D.1 in our current Wholesale Pricing Catalog.

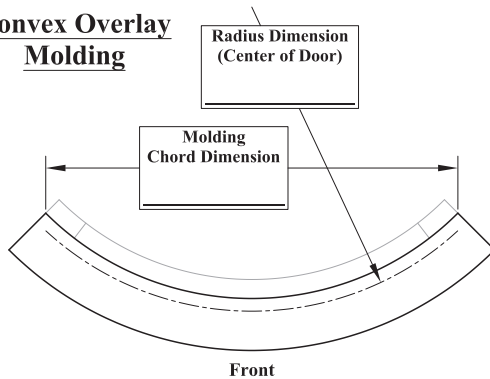
Convex Overlay - Face Frame & Molding - Ordering Information

Convex Overlay Molding & Face Frame - Detail

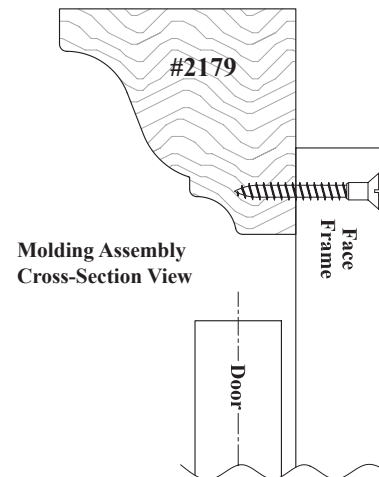
This drawing is to scale.



Convex Overlay Molding



Molding 3-dimensional view



► For PRICING ► See Section D.1 in our current Wholesale Pricing Catalog.

Concave Inset - Door & Face Frame - Ordering Information

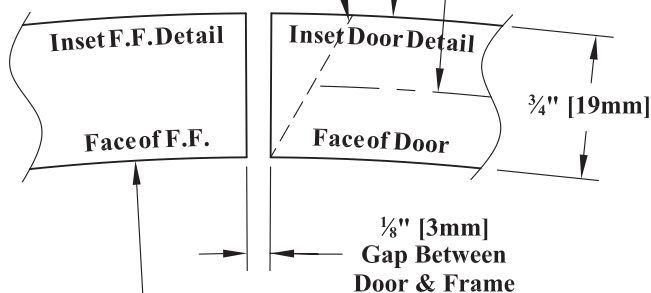
This drawing is to scale.

Concave Inset Door & Face Frame - Detail

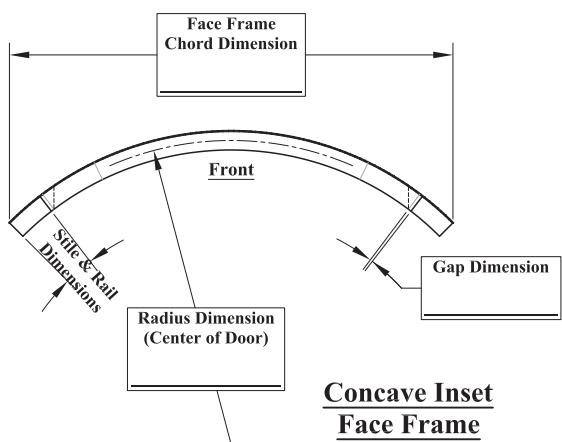
A Custom Angle Cut Will Be Needed on the Left and/or Right Door Stile(s) to Ensure the Doors Can Open & Close Properly

Radius, Back of Door & Back of Face Frame
(Inches = Radius Plus $\frac{3}{8}$ ")
(mm = Radius Plus 9.525mm)

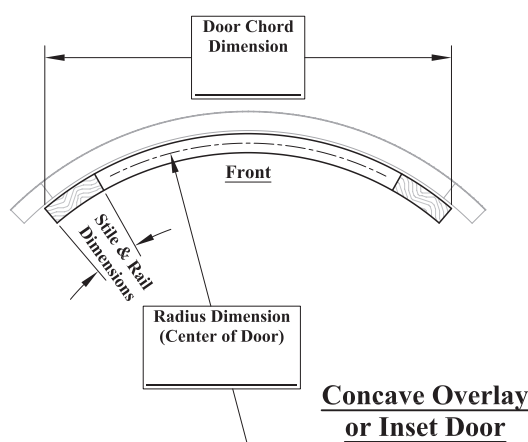
WalzCraft Radius
(Center of Door)
(Inches: 12", 21", 36", etc.)
(mm: 304.8, 533.4, 914.4, etc.)



Radius, Face of Door & Face of Face Frame
(Inches = Radius Minus $\frac{3}{8}$ ")
(mm = Radius Minus 9.525mm)



Concave Inset Face Frame



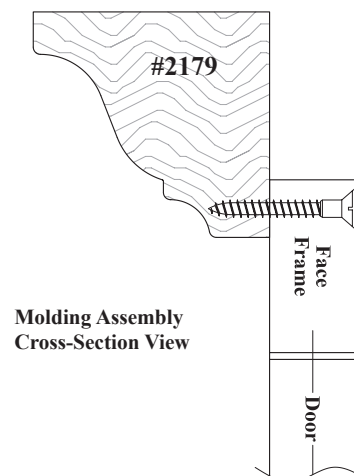
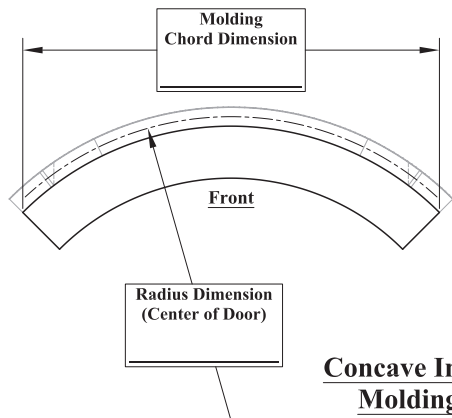
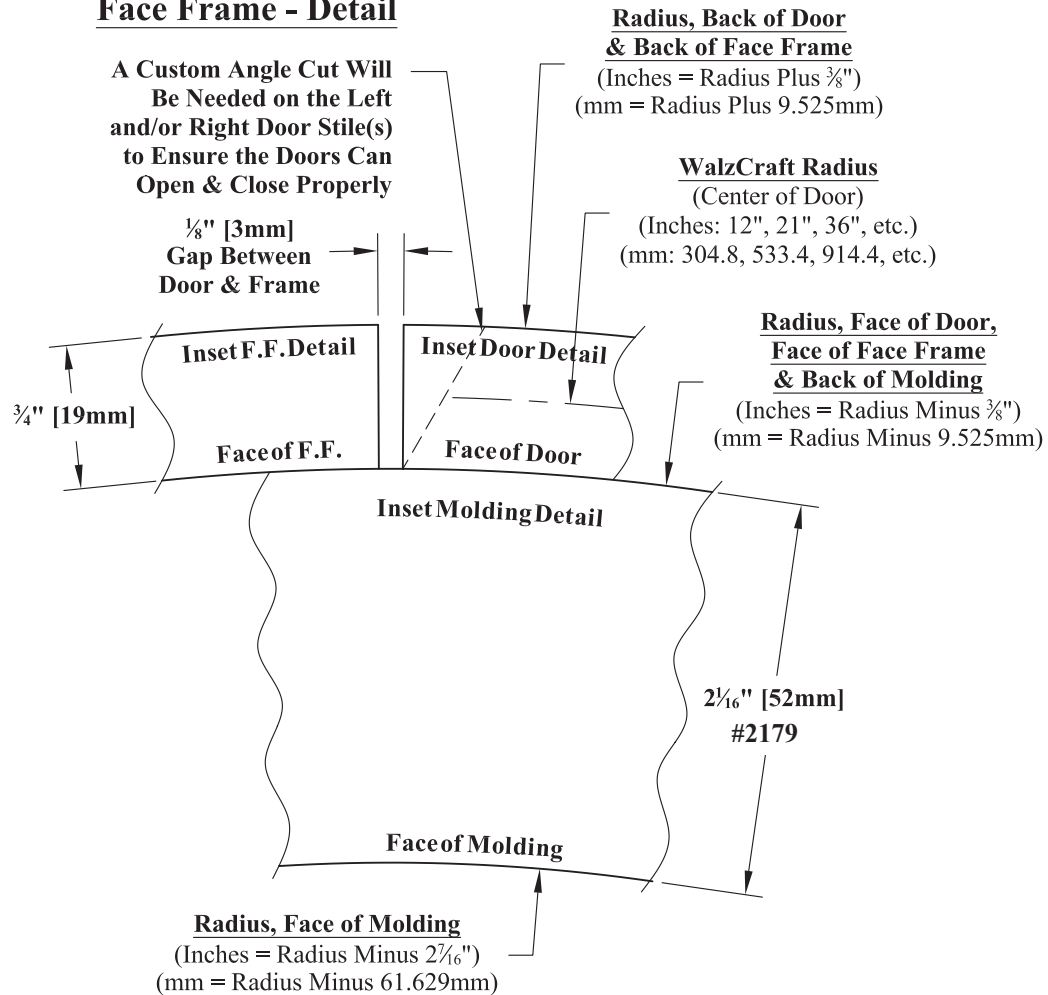
Concave Overlay or Inset Door

► For PRICING ► See Section D.1 in our current Wholesale Pricing Catalog.

Concave Inset - Door, Face Frame & Molding - Ordering Information

Concave Inset Door & Face Frame - Detail

This drawing is to scale.

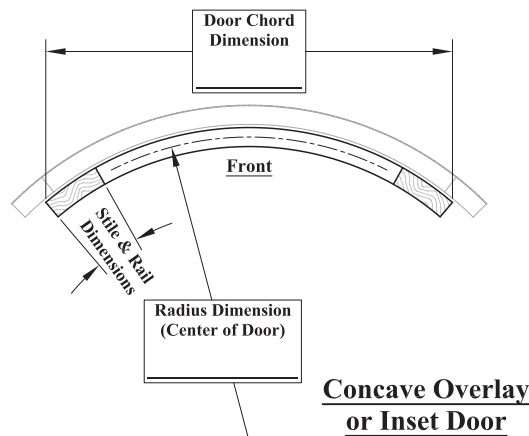
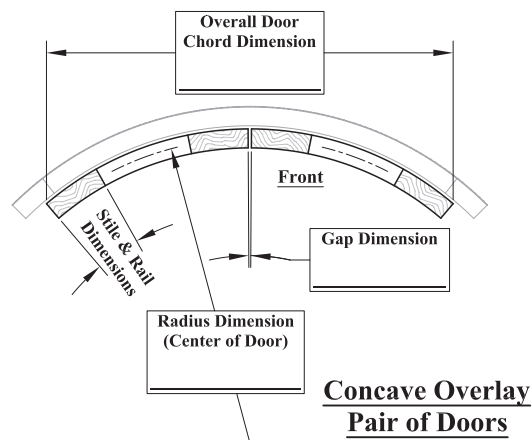
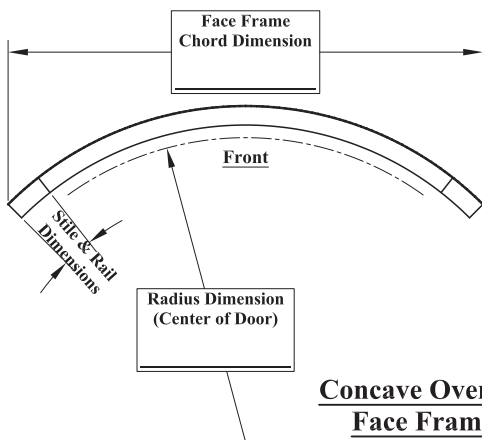
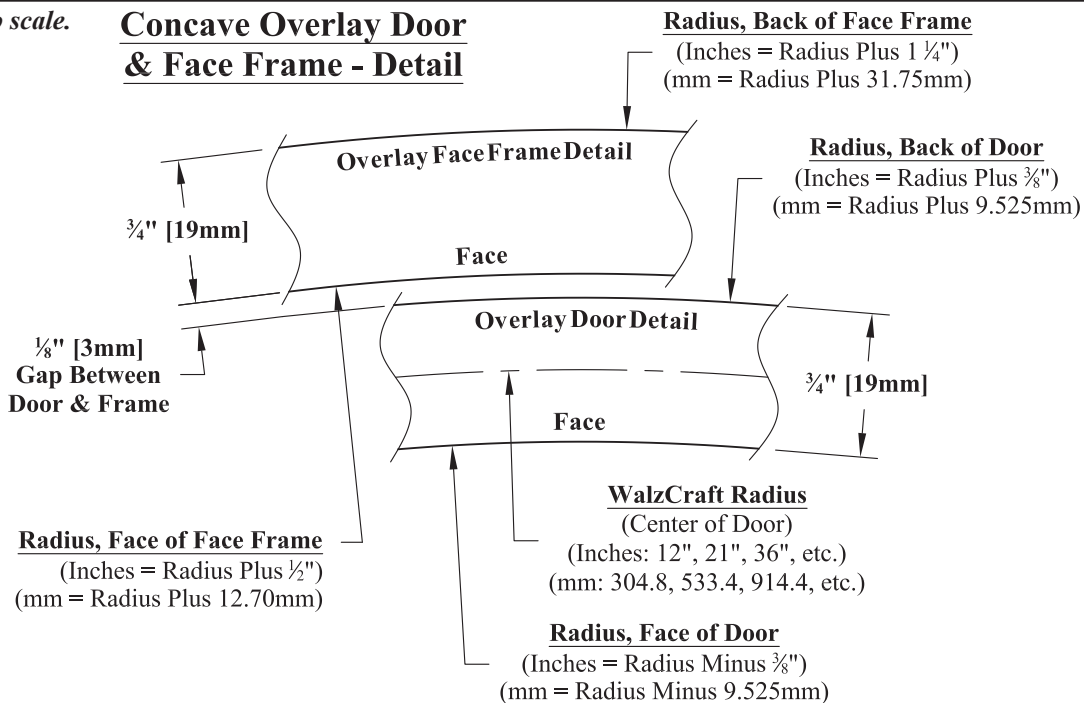


► For PRICING ► See Section D.1 in our current Wholesale Pricing Catalog.

Concave Overlay - Door & Face Frame - Ordering Information

This drawing is to scale.

Concave Overlay Door & Face Frame - Detail



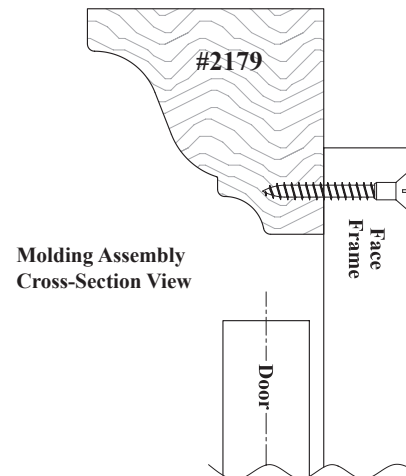
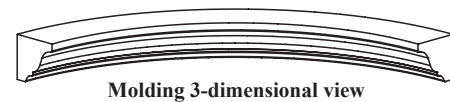
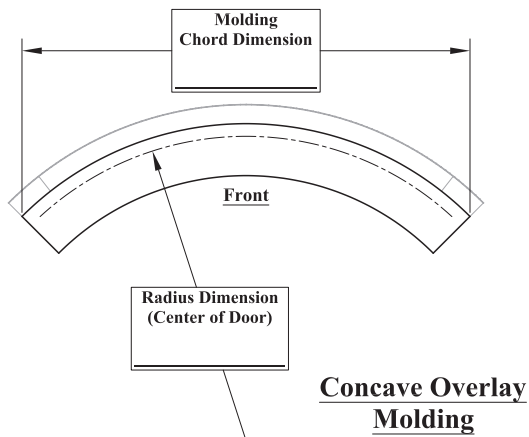
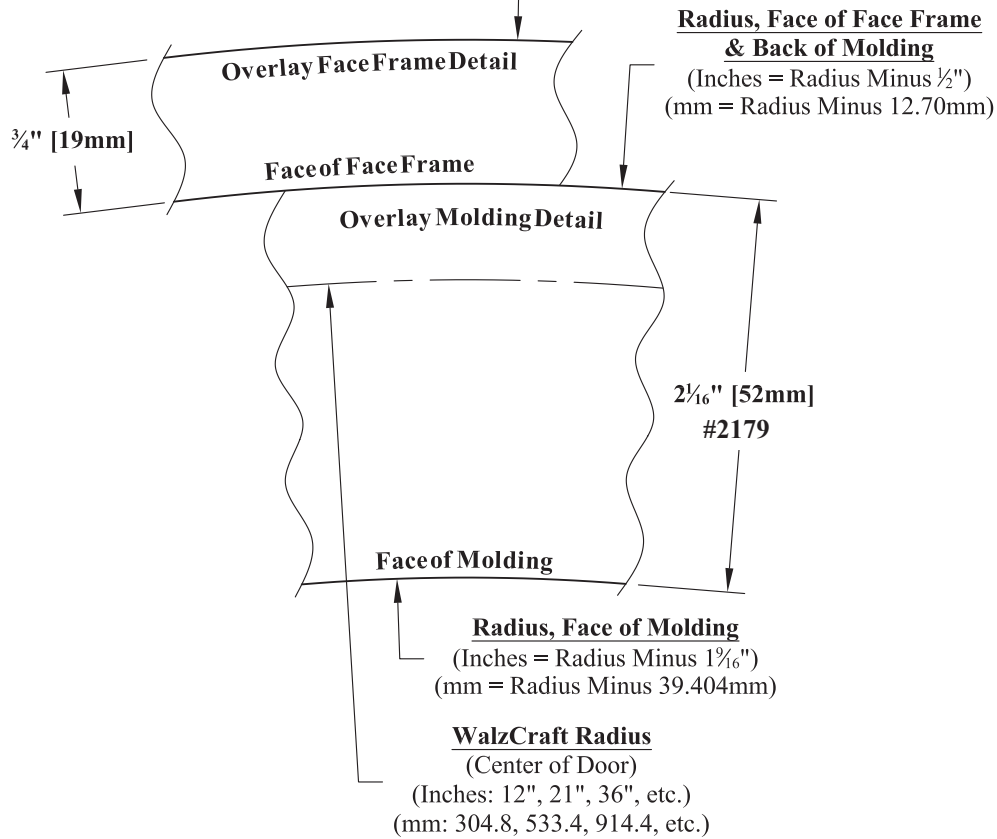
► For PRICING ► See Section D.1 in our current Wholesale Pricing Catalog.

Concave Overlay - Door, Face Frame & Molding - Ordering Information

Concave Overlay Door & Face Frame - Detail

Radius, Back of Face Frame
(Inches = Radius Plus 1 1/4")
(mm = Radius Plus 31.75mm)

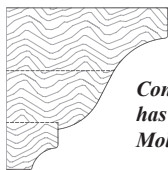
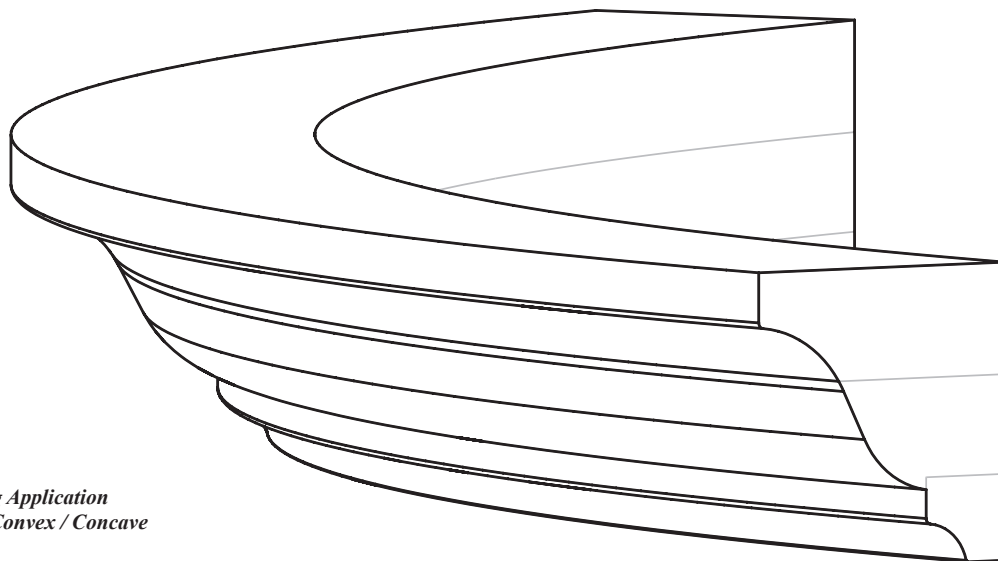
This drawing is to scale.



► For PRICING ► See Section D.1 in our current Wholesale Pricing Catalog.

Convex Crown Molding Application

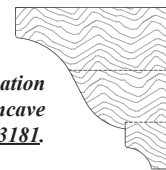
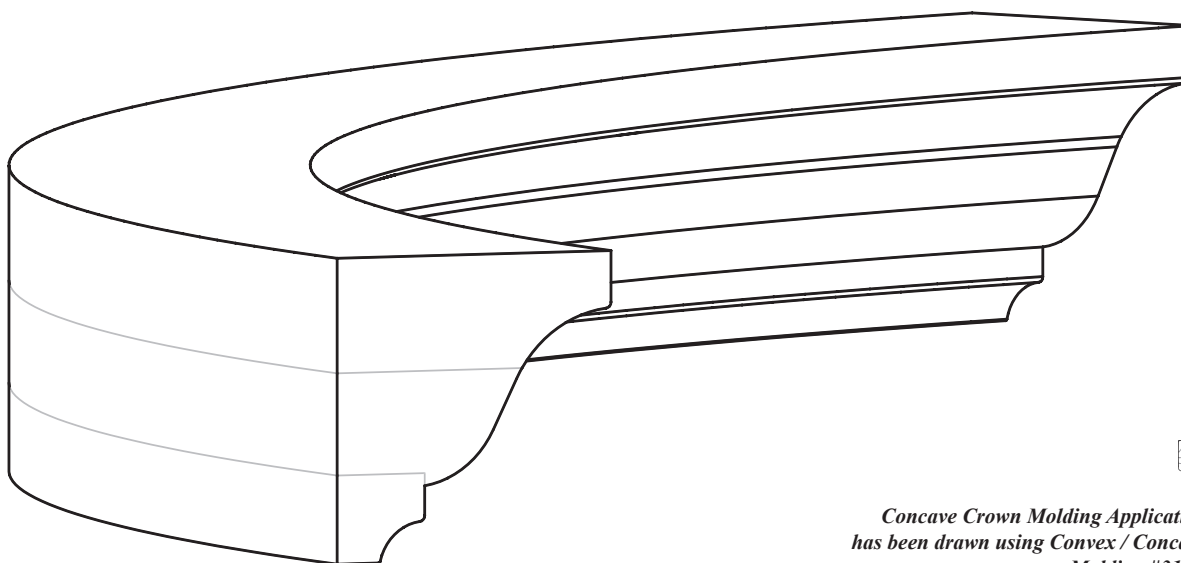
Not drawn to Full Scale



*Convex Crown Molding Application
has been drawn using Convex / Concave
Molding #3181.*

Concave Crown Molding Application

Not drawn to Full Scale



*Concave Crown Molding Application
has been drawn using Convex / Concave
Molding #3181.*

**** For Arched Canopy Crown Molding Options, Please see Section N.10 ****

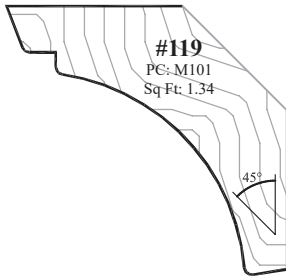
► For PRICING ► See Section D.1 in our current Wholesale Pricing Catalog.

Convex / Concave Crown Molding Options

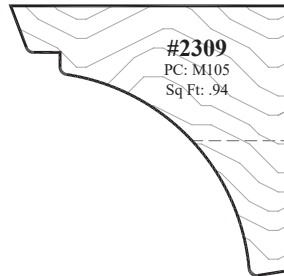
Convex/Concave Options

Convex / Concave Molding with Matching Crown Molding (#119)

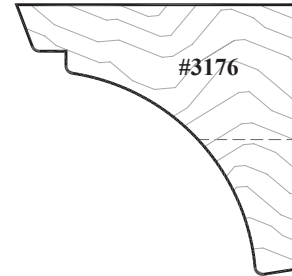
Crown Molding



Straight Crown Block Molding

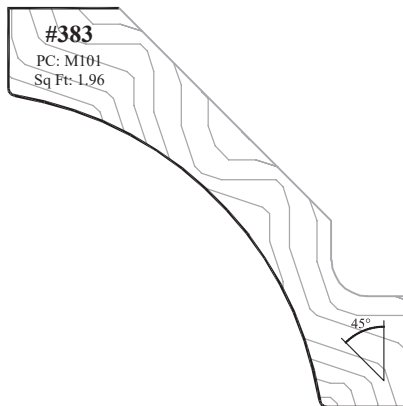


Convex/Concave Molding

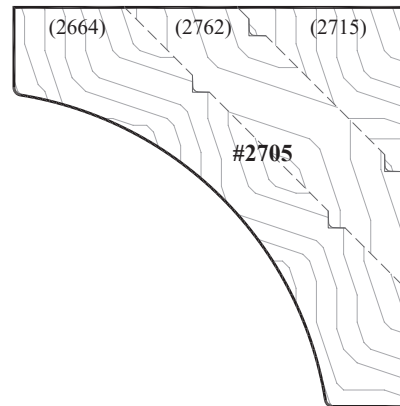


Convex / Concave Molding with Matching Crown Molding (#383)

Crown Molding

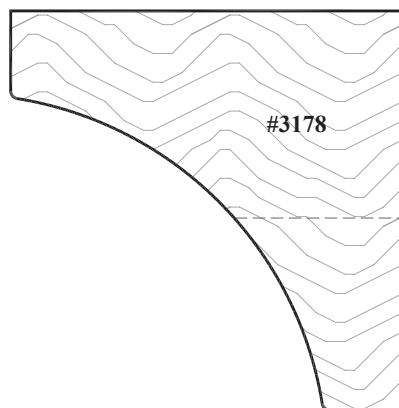


Straight Crown Block Molding



#2705
PC: M101 + 2 Assembly Fees
+ Post Assembly Machining Charge
Sq Ft: 4.29
Price Class applies to
straight stock molding only
Three pieces, assembled
by WalzCraft.

Convex/Concave Molding



**** For Arched Canopy Crown Molding Options, Please see Section N.10 ****

► **For PRICING** ► See Section **D.1** in our current Wholesale Pricing Catalog.

Convex / Concave Molding with Matching Crown Molding (#208)

D

Crown Molding

#208
PC: M101
Sq Ft: 3.33

#2861

PC: M101 + 4 Assembly Fees
+ Post Assembly Machining Charge

Sq Ft: 11.0

Price Class applies to
straight stock molding only
*Five pieces, assembled
by WalzCraft.*

Straight Crown Block Molding

(2862) (2863) (2716) (2714) (2715)

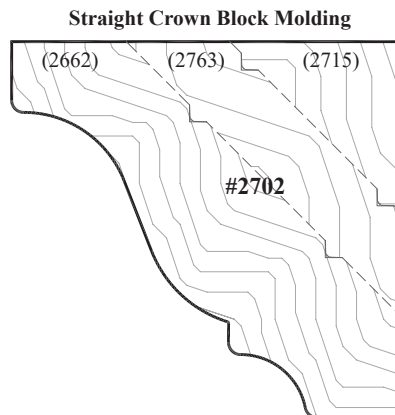
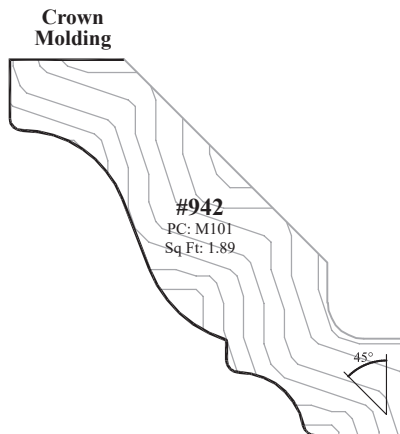
#2861

Convex/Concave Molding

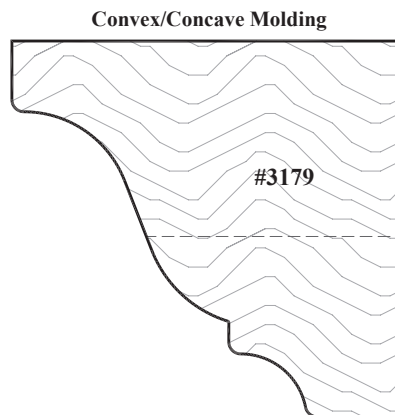
#3177

► For PRICING ► See Section **D.1** in our current Wholesale Pricing Catalog.

Convex / Concave Molding with Matching Crown Molding (#942)



#2702
PC: M101 + 2 Assembly Fees
+ Post Assembly Machining Charge
Sq Ft: 4.12
Price Class applies to
straight stock molding only
Three pieces, assembled
by WalzCraft.



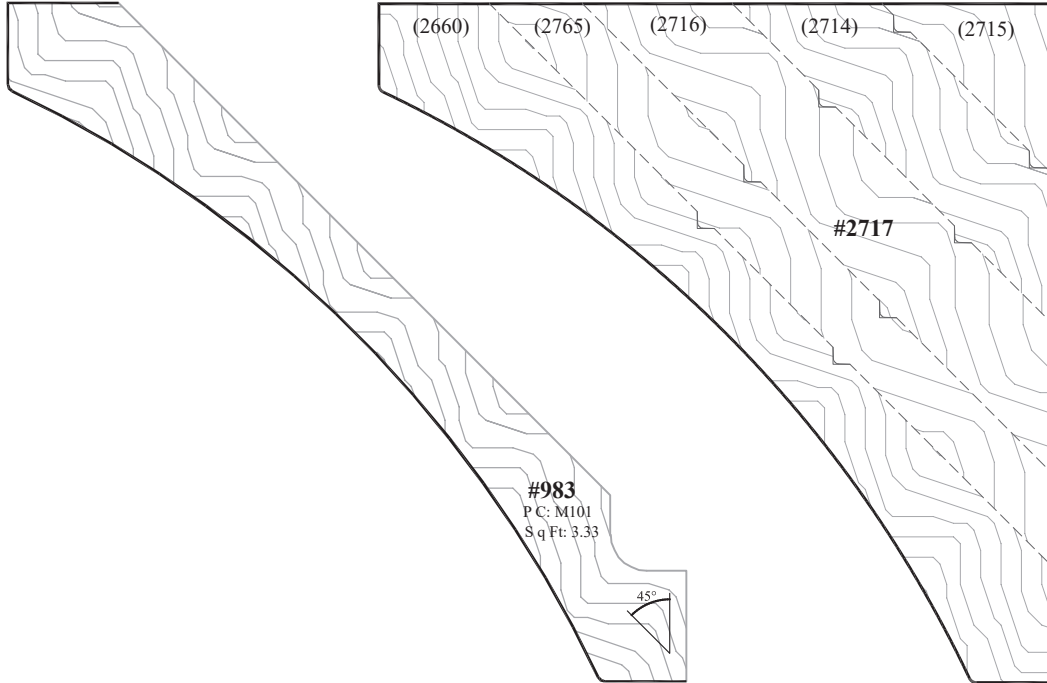
► For PRICING ► See Section **D.1** in our current Wholesale Pricing Catalog.

Convex / Concave Molding with Matching Crown Molding (#983)

D

Crown
Molding

Straight Crown Block Molding



#983
P.C: M101
Sq Ft: 3.33

#2717

#2717

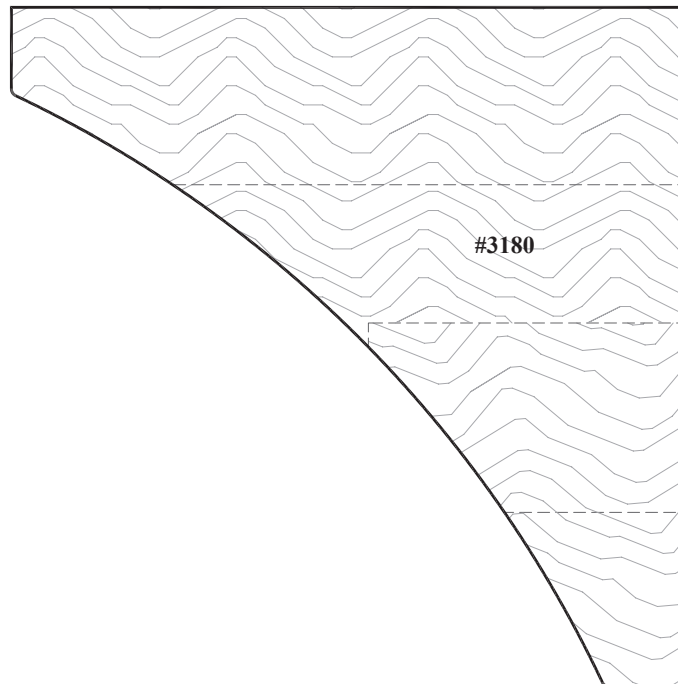
PC: M101 + 4 Assembly Fees
+ Post Assembly Machining Charge

Sq Ft: 10.92

Price Class applies to
straight stock molding only

Five pieces, assembled
by WalzCraft.

Convex/Concave Molding



#3180

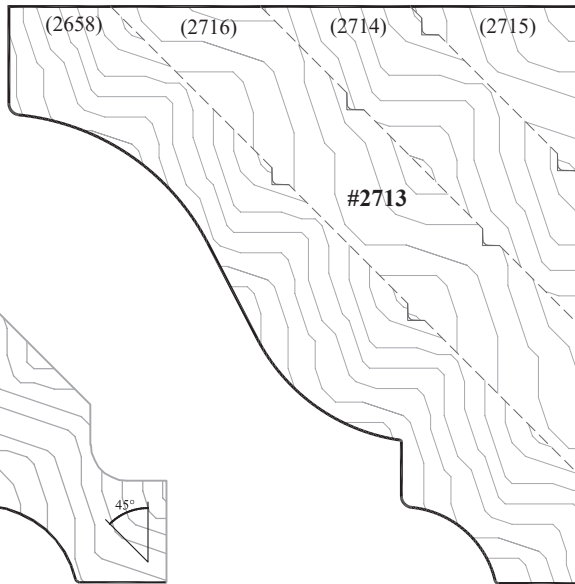
► For PRICING ► See Section D.1 in our current Wholesale Pricing Catalog.

Convex / Concave Molding with Matching Crown Molding (#1160)

Crown Molding

#1160
PC: M101
Sq Ft: 2.83

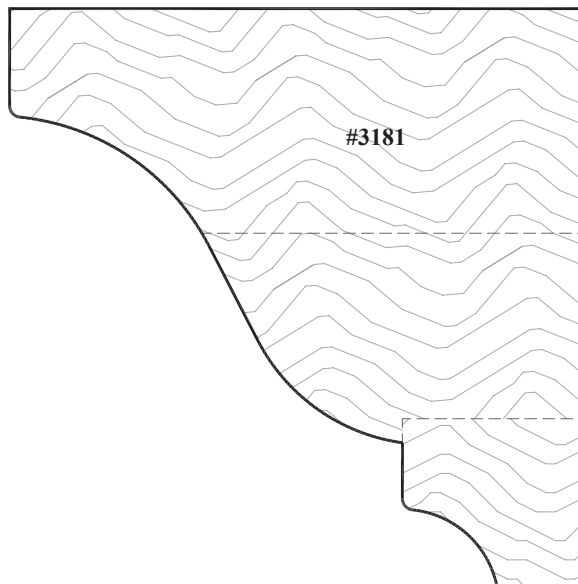
Straight Crown Block Molding



#2713

#2713
PC: M101 + 3 Assembly Fees
+ Post Assembly Machining Charge
Sq Ft: 7.63
Price Class applies to
straight stock molding only
Four pieces, assembled
by WalzCraft.

Convex/Concave Molding



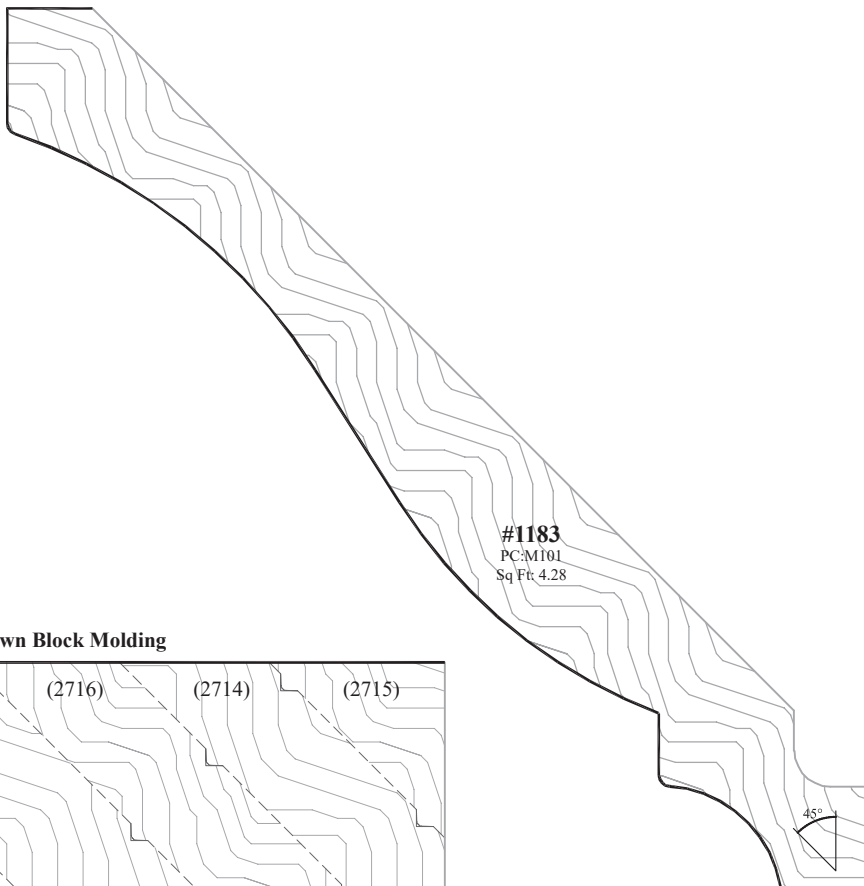
#3181

► For PRICING ► See Section D.1 in our current Wholesale Pricing Catalog.

Convex / Concave Molding with Matching Crown Molding (#1183)

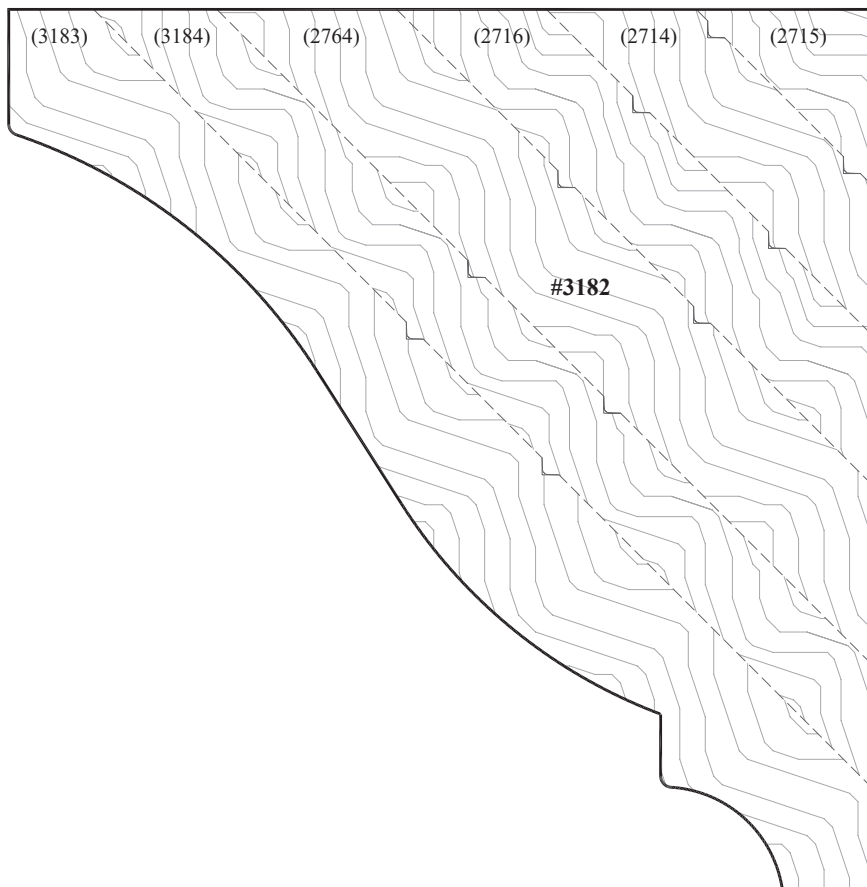
D

Crown
Molding



#1183
PC: M101
Sq Ft: 4.28

Straight Crown Block Molding



#3182

#3182

PC: M101 + 5 Assembly Fees
+ Post Assembly Machining Charge

Sq Ft: 16.11

Price Class applies to
straight stock molding only

*Four pieces, assembled
by WalzCraft.*

Molding Continued on Next Page

► For PRICING ► See Section D.1 in our current Wholesale Pricing Catalog.

Convex / Concave Molding with Matching Crown Molding (#1183)...continued

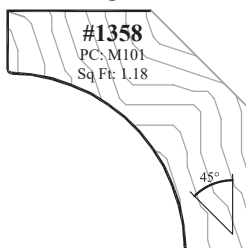
Convex/Concave Molding



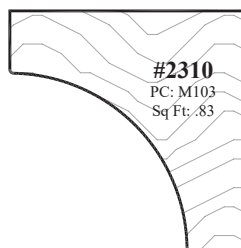
D

Convex / Concave Molding with Matching Crown Molding (#1358)

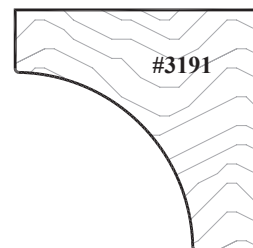
Crown Molding



Straight Crown Block Molding



Convex/Concave Molding



► For PRICING ► See Section D.1 in our current Wholesale Pricing Catalog.

Convex / Concave Molding with Matching Crown Molding (#1860)

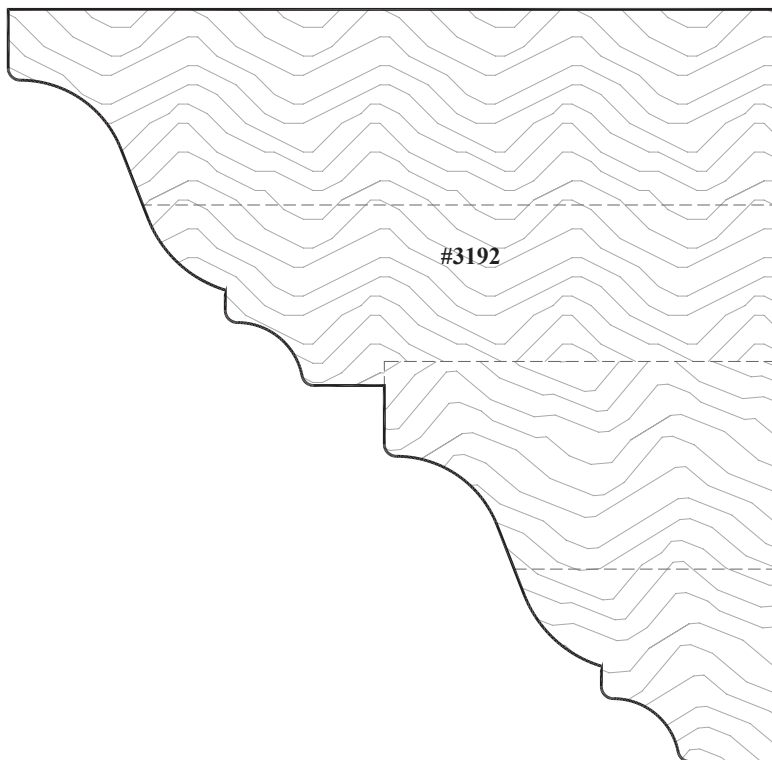
Crown Molding



Straight Crown Block Molding



Convex/Concave Molding



#2708

PC: M101 + 4 Assembly Fees
+ Post Assembly Machining Charge

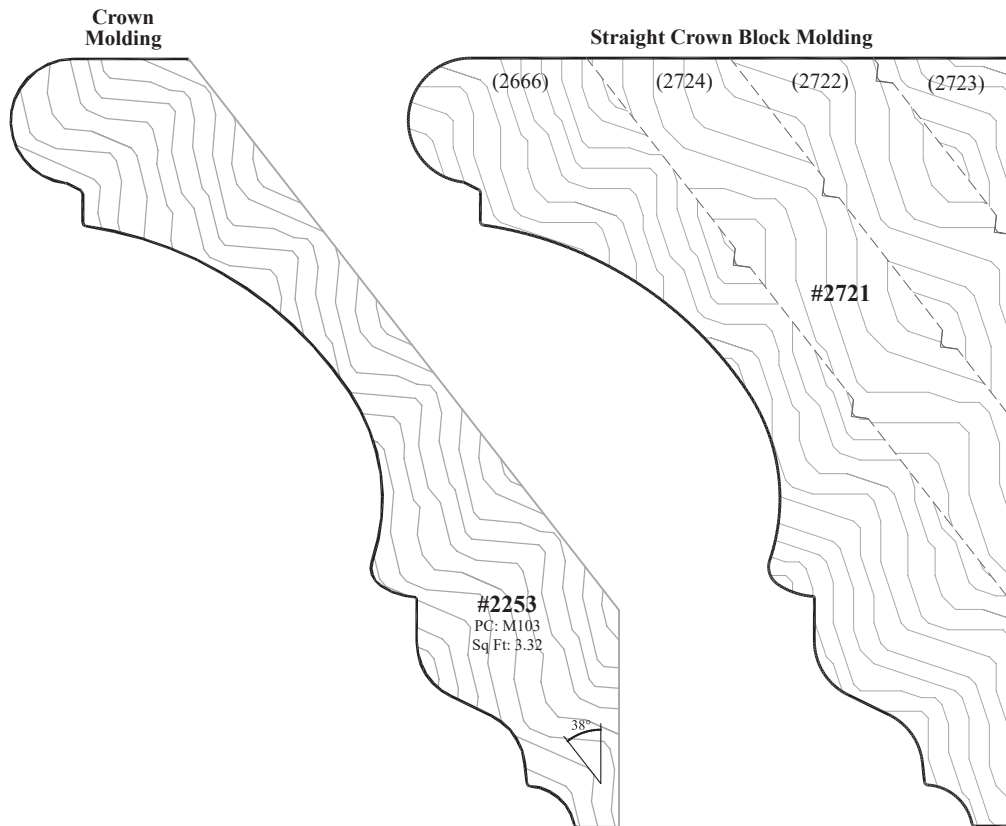
Sq Ft: 11.75

Price Class applies to
straight stock molding only

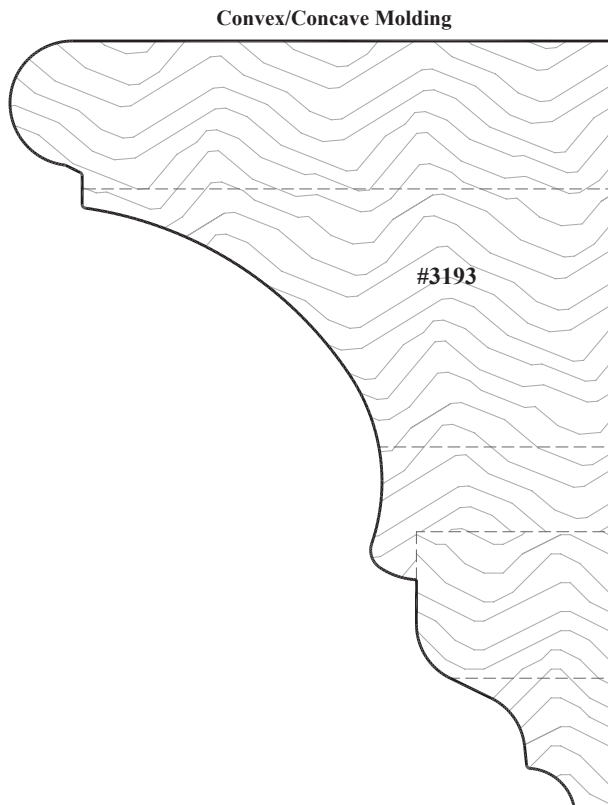
*Five pieces, assembled
by WalzCraft.*

► For PRICING ► See Section **D.1** in our current Wholesale Pricing Catalog.

Convex / Concave Molding with Matching Crown Molding (#2253)



#2721
 PC: M103 + 3 Assembly Fees
 + Post Assembly Machining Charge
 Sq Ft: 8.17
 Price Class applies to
 straight stock molding only
 Four pieces, assembled
 by WalzCraft.



► For PRICING ► See Section D.1 in our current Wholesale Pricing Catalog.

Convex/Concave Options

Convex / Concave Crown Molding Options

Convex/Concave Molding with Matching Crown and Arched Canopy Molding

Crown Molding	Straight Crown Block Molding	Arched Canopy Molding	Convex/Concave Molding
119	2309	3175	3176
208	2861	2864	3177
383	2705	2184	3178
942	2702	2179	3179
983	2717	2182	3180
1160	2713	2292	3181
1183	3182	3188	3189
1358	2310	3190	3191
1860	2708	2175	3192
2253	2721	2262	3193

Ordering & Pricing Notes: Convex/Concave Molding

Ordering Guidelines

1	Order Forms	Please use <i>Curved Molding Order Form (E-Z Form #11.3)</i> .
2	Ordering Information	When ordering, please provide: <ul style="list-style-type: none"> • Molding cord length. • Molding radius.

Pricing

1	Pricing	Please see <i>Section D.1</i> of our current Wholesale Pricing Catalog .
		A quote will be submitted to you for your approval prior to proceeding with your order.

► For PRICING ► See Section *D.1* in our current Wholesale Pricing Catalog.





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Convex/Concave Options

Convex/Concave - General Information

Convex/Concave Product Radii

WalzCraft offers all of the sizes listed below as standard radii for "Traditional", "Mitered", Raw MDF Style 500 and Veneered Style 60 Curved Products.

- All Radii are based on ¾" [19.1mm] thick doors.
- All Radii are calculated to the center of a ¾" [19.1mm] thick door.
- (*) indicates the only radius options available for **Door Styles 20, 30, 2000, 2020, 2500, 2525, 3000, 3030, 3500, 3535, 4000, 5000.**
 - These door styles also have a maximum rail width of 23".
- (**) *See Notes - Sizes/Dimensions*
- Please refer to **Sections E.9 - E.11** for Mitered/French Mitered Profile options available on Curved Products.
 -  = Profile available on Curved doors.  = Profile available on French Miter doors.
 - Door styles **10FM** and **10FM*** are only available in radii 12" and greater.

Standard Radii (Inches)	Standard Radii [Millimeters]	Maximum Chord Length	Minimum Chord Length
6 (Slab Only)	152.4 (Slab Only)	<i>Half Circle</i>	<i>Evaluated On Per Order Basis</i>
9	228.6		
11⅝ (12" to Face)**	295.3		
12 *	304.8		
12½ (12" to Face)**	317.5		
15	381.0		
18 *	457.2		
21	533.4		

Standard Radii (Inches)	Standard Radii [Millimeters]	Maximum Chord Length	Minimum Chord Length
23⅝ (24" to Face)**	600.0	<i>Quarter Circle</i>	<i>Evaluated On Per Order Basis</i>
24 *	609.6		
24½ (24" to Face)**	622.3		
27	685.8		
30	762.0		
33	838.2		
36	914.4		
39	990.6		
42	1066.8		
45	1143.0		
48	1219.2		
51	1295.4		
54	1371.6		
57	1447.8		
60	1525.0		
63	1600.2		
66	1676.4		
69	1752.6		
72	1828.8		
75	1905.0		
78	1981.2		
81	2057.4		
84	2133.6		
87	2209.8		
90	2286.0		
93	2362.2		
96	2438.4		
108	2743.2		
120	3048.0		

Standard Radii (Inches)	Standard Radii [Millimeters]	Maximum Chord Length	Minimum Chord Length
132	3352.8	<i>14 Feet</i>	<i>Evaluated On Per Order Basis</i>
144	3657.6		
156	3962.4		
168	4267.2		
180	4572.0		
192	4876.8		
204	5181.6		
216	5486.4		
228	5791.2		
252	6400.8		
276	7010.4		
300	7620.0		
324	8229.6		
348	8839.2		
372	9448.8		
396	10058.4		
420	10668.0		
444	11277.6		
468	11887.2		
492	12496.8		
516	13106.4		



Convex/Concave - General Information

Convex/Concave Options

Convex/Concave Molding with Matching Crown and Arched Canopy Molding

Crown Molding	Straight Crown Block Molding	Arched Canopy Molding	Convex/Concave Molding
119	2309	3175	3176
208	2861	2864	3177
383	2705	2184	3178
942	2702	2179	3179
983	2717	2182	3180
1160	2713	2292	3181
1183	3182	3188	3189
1358	2310	3190	3191
1860	2708	2175	3192
2253	2721	2262	3193

Ordering & Pricing Notes: Convex/Concave Products

Ordering Guidelines

1	Order Forms	Please use one of the following order forms where applicable: <ul style="list-style-type: none"> • <i>Curved Door Order Form (E•Z Form #11).</i> • <i>Curved Drawer Front Order Form (E•Z Form #11.1)</i> • <i>Assembled Curved Face Frame Order Form (E•Z Form #11.2).</i> • <i>Curved Molding Order Form (E•Z Form #11.3).</i>
2	Gap Dimension	The following information must be noted when placing an order for curved products: <ul style="list-style-type: none"> • The gap dimension between a pair of doors for Convex or Concave overlay. • The gap dimension between a door and face frame for Convex or Concave inset.
Pricing		
1	Pricing	Please see <i>Section D.1</i> of our current Wholesale Pricing Catalog .

Technical Notes: Convex/Concave Products

Cabinet Door & Drawer Front Options (Chapter B)

1	Raised Panel Styles	<p>Door Styles 10, 10*, 10M, 10M*, 1000, 1010, 1010*, 1941, 2271, 2272, 2291L, 2291R, 8000, 8020, 8030, 8045, 8050.</p> <ul style="list-style-type: none"> • Vertical grain only. • Available in all standard radii 9" or greater. • Frame only and mullion lite pattern options in these door styles are also available. <ul style="list-style-type: none"> ◦ Only available with the following lite pattern options: LP001, LP108, LP109, LP110, LP118, LP128, LP131, LP143, LP146, LP147. <p>Door Styles 20, 2000, 2020, 2500, 2525, 4000.</p> <ul style="list-style-type: none"> • Vertical grain only. • Only available with a 12", 18" or 24" radius. • Maximum rail width of 23", and not available with applied moldings. <p>Door styles 10FM, 10FM*.</p> <ul style="list-style-type: none"> • Vertical grain only. • Available in all standard radii 12" or greater. • Frame only and mullion lite pattern options in these door styles are also available. <ul style="list-style-type: none"> ◦ Only available with the following lite pattern options: LP001, LP108, LP109, LP110, LP118, LP128, LP131, LP143, LP146, LP147. • Will be constructed with haunch and domino tenon joinery. <ul style="list-style-type: none"> ◦ Results in a visibly similar appearance to standard French Miter construction. • Please see <i>Sizes/Dimensions</i> notes in <i>Section B.7</i> for important information regarding stile & rail widths when using French Miter construction.
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
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► For PRICING ► See Section D.1 in our current Wholesale Pricing Catalog.

Technical Notes: Convex/Concave Products...continued**Cabinet Door & Drawer Front Options (Chapter B)...continued**

2	¼" Flat Panel Styles	Door Styles 40, 40*, 40M, 40M*, 3271, 3272, 3291L, 3291R, 4020, 4030, 4040, 4040*, 4041, 4043, 4044, 4045, 4150. • Vertical or horizontal grain. • Available in all standard radii 12" or greater. • Frame only and mullion lite pattern options in these door styles are also available. ◦ Only available with the following lite pattern options: LP001, LP108, LP109, LP110, LP118, LP128, LP131, LP143, LP146, LP147.
		Door styles 30, 3000, 3030, 3500, 3535, 5000. • Vertical or horizontal grain. • Only available with a 12", 18" or 24" radius. • Maximum rail width of 23", and not available with applied moldings.
		Door styles 40FM, 40FM*. • Vertical or horizontal grain. • Available in all standard radii 12" or greater. • Frame only and mullion lite pattern options in these door styles are also available. ◦ Only available with the following lite pattern options: LP001, LP108, LP109, LP110, LP118, LP128, LP131, LP143, LP146, LP147. • Will be constructed with haunch and domino tenon joinery. ◦ Results in a visibly similar appearance to standard French Miter construction. • Please see <i>Sizes/Dimensions</i> notes in Section B.7 for important information regarding stile & rail widths when using French Miter construction.
3	Solid Wood Slab Styles	Only available with styles 1270, 1270*, 34SQA* and 100SQE*. • Vertical grain only. • Available in all standard radii. ◦ The radius may be affected by expansion, contraction and moisture issues. • Style #1270 doors are constructed with NO battens. • Convex/Concave solid wood slab styles will carry no warranty against warpage.
4	Veneered MDF Slab Styles	Only available with styles 60 and 60*. • Vertical or horizontal grain. • Available in all standard radii. • Only available with Edgeband Treatment options EBT201, EBT201-R, EBT401 and EBT401-R.
5	Raw MDF Slab Styles	Only available with styles 500 and 500*. • Available in all standard radii. • Also available with MDF - MR (Moisture Resistant), NAF, Raw.

Convex/Concave Options (Chapter D)

1	Identifying Curved Products	This symbol  is used throughout the catalog to represent profiles and options that are available when ordering Convex/Concave products.
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Design Options (Chapter G)

1	Center Panel Face Routing	All Center Panel Face Rout options from Section G.7 are available, but limited to Convex products only. • Center Panel Face Rout Patterns from Section G.8 are not an available option for Convex/Concave products.
2	Decorative Inserts	The Butterfly Insert (BI100) is not an option for a Curved Product.

Face Frame Options (Chapter J)

1	Face Frame Construction	Convex/Concave Face Frames with a radius of 24" or greater will be constructed with Pocket Screw Joinery.
		Convex/Concave Face Frames with a radius under 24" will be constructed with Domino Tenon Joinery where all rails meet the stiles. • Pocket Screw joinery will be used where center stiles meet the rails.
		All face frame profile options (FS100-FS108) are available with assembled Convex/Concave face frames. • Please see Section J.1 for additional profile information. • WalzCraft does not offer individual face frame components (ie: top and/or bottom rail only) for use with Convex/Concave configurations. ◦ WalzCraft must assemble all Convex/Concave face frames, rather than the customer, because there is a high risk of individual components warping and/or twisting if left unassembled for any length of time.
		Convex/Concave face frames are not available Ready to Assemble (RTA).

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► For PRICING ► See Section D.1 in our current Wholesale Pricing Catalog.

Technical Notes: Convex/Concave Products...continued

Finish Options (Chapter R)

1	3D Laminate (RTF)	3D Laminate (RTF) is not an option for curved products.
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Functional Options (Chapter F)

1	Hinge Boring	Convex/Concave doors and drawer fronts are only available with HBP100 . Please see <i>Section F.1</i> for additional hinge boring requirements, ordering instructions and compatibility.
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General Information (Chapter A)

1	Ready to Assemble (RTA)	RTA is <i>not</i> available as an option.
2	Warranty	Please see <i>Section A.8 - Warranties</i> for more information on Glued Up Panel expansion/contraction, warping, bowing and twisting.

Material Options

1	Maple - Hard vs. Soft	For quality reasons, product requiring CNC machining will not be available in any Maple-Hard/Soft-Mixed species or Maple-Soft species. These items should instead be ordered in any of our Maple-Hard species.
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Molding Options (Chapter N)

1	Convex/Concave Crown Molding Profile Options	These Convex/Concave moldings and their matching crown moldings are also available in straight 8' [2438.4mm] lengths to use throughout your project.
2	Drawing Scale	Convex/Concave moldings and matching crown moldings in <i>Section D.4</i> are drawn at "Full Scale".

Profile Options

1	Center Panel Grain Direction Options	<p>WalzCraft prefers that ALL convex / concave solid wood slabs and solid wood center panels have a vertical grain direction, <i>including paint grades</i>, to help ensure quality and avoid any warping, cupping or twisting that may occur.</p> <p>$\frac{3}{4}$" [19.1mm] thick convex / concave raised panel doors use a $\frac{5}{8}$" [15.9mm] thick solid wood profiled center panel that will be flush with the stiles and rails on the face only.</p> <ul style="list-style-type: none"> The center panel will be recessed below the stiles and rails on the back side of the door. <p>Center panels with vertical grain are available in:</p> <ul style="list-style-type: none"> $\frac{1}{4}$" [6.4mm] flat panel wood veneers <ul style="list-style-type: none"> Also available in MDF, Raw or MDF - MR (Moisture Resistant), NAF, Raw. $\frac{5}{8}$" [15.9mm] solid wood raised panels $\frac{3}{8}$" [9.5mm] solid wood RVSCP-PR324 (<i>Reversed Solid Center Panel</i>) profile <ul style="list-style-type: none"> Also available in MDF, Raw or MDF - MR (Moisture Resistant), NAF, Raw. <p>Center panels with horizontal grain are available in:</p> <ul style="list-style-type: none"> $\frac{1}{4}$" [6.4mm] Flat Panel wood veneer doors and drawer fronts. <ul style="list-style-type: none"> Only available for radii 12" [304.8mm] or greater. Only available for arc lengths 31½" [800mm] or less. Maximum interior visual opening height is 47½" [1197mm]. Style 60 Slab veneer doors
2	RAM Routs	<p>RAM Routs (<i>Section E.6</i>) are available on convex products only. Not available concave. Additional charges will apply.</p> <ul style="list-style-type: none"> See <i>Section E.9</i> and <i>Section E.10</i> for convex / concave compatible miter profiles. See <i>Section N.5</i> and <i>Section N.13</i> for convex / concave compatible applied molding.
3	Pre-Finishing Options	<p>Finishing Options for convex/concave doors or drawer fronts with Vertical grain on the center panel:</p> <ul style="list-style-type: none"> Stain Pre-finishing Priming for Paint only SolidTone® finish SolidTone® WoodGrain <p>Finishing Options for convex/concave doors or drawer fronts with Horizontal grain on the center panel:</p> <ul style="list-style-type: none"> Stain Pre-finishing SolidTone® WoodGrain

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► For PRICING ► See Section D.1 in our current Wholesale Pricing Catalog.

Convex/Concave Options

Convex/Concave - General Information

Technical Notes: Convex/Concave Products...continued

Sizes/Dimensions

D	1	Thicknesses	<p>Solid Wood: Convex/Concave doors and drawer fronts made from solid wood are available in ¾" [19.1mm], 1" [25.4mm], 1½" [28.6mm] and 1¾" [31.8mm] thicknesses, with some exceptions. See <i>Section S.3</i> for possible thickness restrictions based on wood species.</p> <p>MDF, Raw: Convex/Concave doors and drawer fronts made from MDF, Raw are only available ¾" [19.1mm] thick.</p>
	2	Standard & Non-Standard Part Sizes	<p>Stiles and rails for traditional doors, drawer fronts and face frames can be ordered from 1½" [38.1mm] wide to 4½" [114.3mm] wide, in ¼" [6.4mm] increments and will not be subject to additional charges. Stiles and rails ordered in widths outside of these dimensions will incur a Non-Standard Part Size charge. See <i>Section A.5</i> for more information.</p> <p>Stiles and rails for mitered doors using any of the convex/concave compatible profiles from <i>Sections E.9</i> and <i>E.10</i> of the Product Specification Catalog are only available at the widths shown. Requests for widths other than those shown will be reviewed and may incur an upcharge.</p>
	3	Door/Face Frame Max Height	Maximum height for doors and face frames is 96" [2438.4mm].
	4	6" and 9" Radii	<p>6" and 9" radii options will incur upcharges above and beyond the chosen door style upcharges noted in <i>Section D.1</i> of the Wholesale Pricing Catalog.</p> <p>Due to the small size of parts with a 6" radius, additional charges may be incurred to construct fixtures to hold parts, or to use alternate sanding and assembly methods.</p>
	5	(**) Convex Product Radii 11⅝", 12½", 23⅝", 24½"	<p>All radii are based on ¾" [19.1mm] thick doors (or face frame when ordering a face frame only).</p> <p>All radii are calculated to the center of a ¾" [19.1mm] thick door (or face frame when ordering a face frame only).</p> <p>11⅝" [295.3mm], 12½" [317.5mm], 23⅝" [600.1mm], 24½" [622.3mm] radii only available convex.</p> <ul style="list-style-type: none"> • These radii are not available on doors with shaped rails (ex: Door Style 20). <p>11⅝" [295.3mm] Radius: When ordering a face frame only or an inset/prefit door and face frame, a 11⅝" [295.3mm] radius will give you a 12" [304.8mm] radius at the face of the face frame when the face frame is ¾" [19.1mm] thick.</p> <p>12½" [317.5mm] Radius: When ordering a door only or a door and face frame, a 12½" [317.5mm] radius will give you a 12" [304.8mm] radius at the face of the face frame when the door and face frame are ¾" [19.1mm] thick and the gap between the door and face frame is ⅝" [3.8mm].</p> <p>23⅝" [600.1mm] Radius: When ordering a face frame only or an inset/prefit door and face frame, a 23⅝" [600.1mm] radius will give you a 24" [609.6mm] radius at the face of the face frame when the face frame is ¾" [19.1mm] thick.</p> <p>24½" [622.3mm] Radius: When ordering a door only or a door and face frame, a 24½" [622.3mm] radius will give you a 24" [609.6mm] radius at the face of the face frame when the door and face frame are ¾" thick and the gap between the door and face frame is ⅝" [3.8mm].</p> <p>See <i>Section D.2</i> for more information on convex products.</p>
	6	Maximum Rail Size	The maximum rail height for Convex/Concave doors and drawer fronts is 13".

Convex/Concave - General Information - END

► For PRICING ► See *Section D.1* in our current Wholesale Pricing Catalog.