### Cabinet Door & Drawer Front Options - Table of Contents

<table>
<thead>
<tr>
<th>Section Name</th>
<th>Page #</th>
</tr>
</thead>
<tbody>
<tr>
<td>B.1 • Traditional Mortise &amp; Tenon – Raised Panel</td>
<td>B.1.2</td>
</tr>
<tr>
<td>B.2 • Traditional Mortise &amp; Tenon – Raised Panel – Quarter &amp; Half Circle and Gothic</td>
<td>B.2.1</td>
</tr>
<tr>
<td>B.3 • Traditional Mortise &amp; Tenon – ¼” Flat Panel</td>
<td>B.3.1</td>
</tr>
<tr>
<td>B.4 • Traditional Mortise &amp; Tenon – ¼” Flat Panel – Quarter &amp; Half Circle and Gothic</td>
<td>B.4.1</td>
</tr>
<tr>
<td>B.5 • Mitered Mortise &amp; Tenon – Raised Panel</td>
<td>B.5.1</td>
</tr>
<tr>
<td>B.6 • Mitered Mortise &amp; Tenon – ¼” Flat Panel</td>
<td>B.6.1</td>
</tr>
<tr>
<td>B.7 • French Miter Mortise &amp; Tenon – Raised &amp; ¼” Flat Panel</td>
<td>B.7.1</td>
</tr>
<tr>
<td>B.7 • Adventure Series – Raised &amp; ¼” Flat Panel</td>
<td>B.7.5</td>
</tr>
<tr>
<td>B.8 • No-Panel Cut Frame Only Door</td>
<td>B.8.1</td>
</tr>
<tr>
<td>• Applied Moldings</td>
<td></td>
</tr>
<tr>
<td>B.9 • Contemporary</td>
<td>B.9.1</td>
</tr>
<tr>
<td>• Contemporary Slab &amp; Batten Doors</td>
<td>B.9.1</td>
</tr>
<tr>
<td>• Contemporary Mortise &amp; Tenon Doors</td>
<td>B.9.4</td>
</tr>
<tr>
<td>B.10 • Veneered &amp; Edgebanded - Standard Veneer</td>
<td>B.10.1</td>
</tr>
<tr>
<td>B.11 • Veneered &amp; Edgebanded - Reconstituted Veneer</td>
<td>B.11.1</td>
</tr>
<tr>
<td>B.12 • Frame &amp; Mullion</td>
<td>B.12.1</td>
</tr>
<tr>
<td>• Mullion Lite Patterns</td>
<td>B.12.1</td>
</tr>
<tr>
<td>• Glass Size Calculation</td>
<td>B.12.7</td>
</tr>
<tr>
<td>• Half Lap Construction</td>
<td>B.12.7</td>
</tr>
<tr>
<td>• Rubber Glass Retainer</td>
<td>B.12.7</td>
</tr>
<tr>
<td>• Wood Retainer Molding</td>
<td>B.12.9</td>
</tr>
<tr>
<td>B.13 • Combination Frame &amp; Panel</td>
<td>B.13.1</td>
</tr>
<tr>
<td>B.14 • Louvered/Wood Shutters - Operable &amp; Non-Operable</td>
<td>B.14.1</td>
</tr>
<tr>
<td>B.15 • Louvered/Wood Shutters - Closed (No Air Flow)</td>
<td>B.15.1</td>
</tr>
<tr>
<td>B.16 • Drawer Fronts – Slab and RP’s</td>
<td>B.16.1</td>
</tr>
<tr>
<td>B.17 • Drawer Fronts – Molded</td>
<td>B.17.1</td>
</tr>
<tr>
<td>B.18 • Onlay Frames</td>
<td>B.18.1</td>
</tr>
</tbody>
</table>
Cabinet Door & Drawer Front Options

“Traditional” Mortise & Tenon - Raised Panel

Style: 10
PC: 101
Frame: PC101 x 0.6
Min. Size: 8x8
[203.2mm x 203.2mm]

Style: 20
PC: 102
Frame: PC102 x 0.6
Min. Size: 8x9½
[203.2mm x 247.7mm]

Style: 2000
PC: 102
Frame: PC102 x 0.6
Min. Size: 8x9½
[203.2mm x 247.7mm]

Style: 2200
PC: 102
Frame: PC102 x 0.6
Min. Size: 8x9½
[203.2mm x 247.7mm]

Style: 1090
PC: 107
Frame: PC107 x 0.6
Min. Size: 10½ x 9¾
[276.2mm x 239.7mm]

Style: 1010
PC: 103
Frame: PC103 x 0.6
Min. Size: 13⅜ x 8
[349.3mm x 203.2mm]

Style: 2020
PC: 106
Frame: PC106 x 0.6
Min. Size: 8x11½
[203.2mm x 292.1mm]

Style: 4000
PC: 106
Frame: PC106 x 0.6
Min. Size: 8x11½
[203.2mm x 292.1mm]

Style: 2222
PC: 106
Frame: PC106 x 0.6
Min. Size: 8x11½
[203.2mm x 292.1mm]

Style: 1080
PC: 111
Frame: PC111 x 0.6
Min. Size: 10½ x 10½
[276.2mm x 276.2mm]

Style: 7000
PC: 104
Frame: PC104 x 0.6
Min. Size: 12x11¼
[304.8mm x 285.8mm]

Style: 2500
PC: 102
Frame: PC102 x 0.6
Min. Size: 8x9½
[203.2mm x 247.7mm]

Style: 2525
PC: 106
Frame: PC106 x 0.6
Min. Size: 8x11½
[203.2mm x 292.1mm]

Style: 2070L
PC: 102
Frame: PC102 x 0.6
Min. Size: 8x9½
[203.2mm x 247.7mm]

Style: 2070R
PC: 102
Frame: PC102 x 0.6
Min. Size: 8x9½
[203.2mm x 247.7mm]

Style: 7070
PC: 109
Frame: PC109 x 0.6
Min. Size: 12x14½
[304.8mm x 368.3mm]

Style: 2001L
PC: 102
Frame: PC102 x 0.6
Min. Size: 8x9½
[203.2mm x 247.7mm]

Style: 2001R
PC: 102
Frame: PC102 x 0.6
Min. Size: 8x9½
[203.2mm x 247.7mm]

Style: 2201L
PC: 102
Frame: PC102 x 0.6
Min. Size: 8x9½
[203.2mm x 247.7mm]

Style: 2201R
PC: 102
Frame: PC102 x 0.6
Min. Size: 8x9½
[203.2mm x 247.7mm]

For PRICING ► See Section B.1 in our current Wholesale Pricing Catalog.
“Traditional” Mortise & Tenon - Raised Panel

Cabinet Door & Drawer Front Options

Style: 2800L
PC: 102
Frame: PC102 x 0.6
Min. Size: 12x9½
[304.8mm x 247.7mm]

Style: 2800R
PC: 102
Frame: PC102 x 0.6
Min. Size: 12x9½
[304.8mm x 247.7mm]

Style: 2828L
PC: 106
Frame: PC106 x 0.6
Min. Size: 12x11½
[304.8mm x 292.1mm]

Style: 2828R
PC: 106
Frame: PC106 x 0.6
Min. Size: 12x11½
[304.8mm x 292.1mm]

Style: 25
PC: 102
Frame: PC102 x 0.6
Min. Size: 8x9½
[203.2mm x 247.7mm]

Style: 1060
PC: 107
Frame: PC107 x 0.6
Min. Size: 9x10½
[228.6mm x 273.1mm]

Style: 1070
PC: 111
Frame: PC111 x 0.6
Min. Size: 9x12½
[228.6mm x 317.5mm]

Style: 2005
PC: 102
Frame: PC102 x 0.6
Min. Size: 8x11½
[203.2mm x 292.1mm]

Style: 2055
PC: 106
Frame: PC106 x 0.6
Min. Size: 8x11½
[203.2mm x 292.1mm]

Style: 2727
PC: 106
Frame: PC106 x 0.6
Min. Size: 8x11½
[203.2mm x 292.1mm]

Style: 2011L
PC: 123
Frame: PC123 x 0.6
Min. Size: 8x9½
[203.2mm x 247.7mm]

Style: 2011R
PC: 123
Frame: PC123 x 0.6
Min. Size: 8x9½
[203.2mm x 247.7mm]

Style: 2077L
PC: 123
Frame: PC123 x 0.6
Min. Size: 8x9½
[203.2mm x 247.7mm]

Style: 2077R
PC: 123
Frame: PC123 x 0.6
Min. Size: 8x9½
[203.2mm x 247.7mm]

Style: 2800L
PC: 102
Frame: PC102 x 0.6
Min. Size: 12x9½
[304.8mm x 247.7mm]

Style: 2800R
PC: 102
Frame: PC102 x 0.6
Min. Size: 12x9½
[304.8mm x 247.7mm]

Style: 2828L
PC: 106
Frame: PC106 x 0.6
Min. Size: 12x11½
[304.8mm x 292.1mm]

Style: 2828R
PC: 106
Frame: PC106 x 0.6
Min. Size: 12x11½
[304.8mm x 292.1mm]

Style: 25
PC: 102
Frame: PC102 x 0.6
Min. Size: 8x9½
[203.2mm x 247.7mm]

Style: 1060
PC: 107
Frame: PC107 x 0.6
Min. Size: 9x10½
[228.6mm x 273.1mm]

Style: 1070
PC: 111
Frame: PC111 x 0.6
Min. Size: 9x12½
[228.6mm x 317.5mm]

Style: 2005
PC: 102
Frame: PC102 x 0.6
Min. Size: 8x11½
[203.2mm x 292.1mm]

Style: 2055
PC: 106
Frame: PC106 x 0.6
Min. Size: 8x11½
[203.2mm x 292.1mm]

Style: 2727
PC: 106
Frame: PC106 x 0.6
Min. Size: 8x11½
[203.2mm x 292.1mm]

Style: 2011L
PC: 123
Frame: PC123 x 0.6
Min. Size: 8x9½
[203.2mm x 247.7mm]

Style: 2011R
PC: 123
Frame: PC123 x 0.6
Min. Size: 8x9½
[203.2mm x 247.7mm]

Style: 2077L
PC: 123
Frame: PC123 x 0.6
Min. Size: 8x9½
[203.2mm x 247.7mm]

Style: 2077R
PC: 123
Frame: PC123 x 0.6
Min. Size: 8x9½
[203.2mm x 247.7mm]

Style: 1065
PC: 130
Frame: PC130 x 0.6
Min. Size: 8x9½
[203.2mm x 247.7mm]

Style: 1075
PC: 120
Frame: PC120 x 0.6
Min. Size: 8x11½
[203.2mm x 292.1mm]

Style: 1800
PC: 118
Frame: PC118 x 0.6
Min. Size: 8x8
[203.2mm x 203.2mm]

Style: 1801
PC: 101
Frame: PC101 x 0.6
Min. Size: 8x8
[203.2mm x 203.2mm]

Style: 2433
PC: 118
Frame: PC118 x 0.6
Min. Size: 8x8
[203.2mm x 203.2mm]
Cabinet Door & Drawer Front Options

“Traditional” Mortise & Tenon - Raised Panel

Style: 8010
PC: 131
Frame: PC131 x 0.6
Min. Size: 13¾x15½
[349.3mm x 393.7mm]

Style: 8160
PC: 115
Frame: PC115 x 0.6
Min. Size: 13¾x13¾
[349.3mm x 349.3mm]

Style: 8170
PC: 115
Frame: PC115 x 0.6
Min. Size: 13¾x15½
[349.3mm x 393.7mm]

Style: 8060L
PC: 132
Frame: PC132 x 0.6
Min. Size: 13¾x15½
[349.3mm x 393.7mm]

Style: 8060R
PC: 132
Frame: PC132 x 0.6
Min. Size: 13¾x15½
[349.3mm x 393.7mm]

Style: 2100L
PC: 121
Frame: PC121 x 0.6
Fixed Min: 12x11½/16
[304.8mm x 284.2mm]

Style: 2100R
PC: 121
Frame: PC121 x 0.6
Fixed Min: 12x12½
[304.8mm x 320.7mm]

Style: 2121L
PC: 124
Frame: PC124 x 0.6
Fixed Min: 12x12½
[304.8mm x 320.7mm]

Style: 2121R
PC: 124
Frame: PC124 x 0.6
Fixed Min: 12x12½
[304.8mm x 320.7mm]

Style: 8170
PC: 115
Frame: PC115 x 0.6
Min. Size: 13¾x15½
[349.3mm x 393.7mm]

Style: 8060L
PC: 132
Frame: PC132 x 0.6
Min. Size: 13¾x15½
[349.3mm x 393.7mm]

Style: 8060R
PC: 132
Frame: PC132 x 0.6
Min. Size: 13¾x15½
[349.3mm x 393.7mm]

Style: 2291L
PC: 131
Frame: PC131 x 0.6
Min. Size: 13¾x13¾
[349.3mm x 349.3mm]

Style: 2291R
PC: 131
Frame: PC131 x 0.6
Min. Size: 13¾x13¾
[349.3mm x 349.3mm]

Style: 2524
PC: 105
Frame: PC105 x 0.6
Min. Size: 8x15½
[203.2mm x 393.7mm]

Style: 2755
PC: 112
Frame: PC112 x 0.6
Min. Size: 19½x8
[495.3mm x 203.2mm]

Style: 8020
PC: 108
Frame: PC108 x 0.6
Min. Size: 19¾x8
[495.3mm x 203.2mm]

► For PRICING ► See Section B.1 in our current Wholesale Pricing Catalog.
“Traditional” Mortise & Tenon - Raised Panel

Cabinet Door & Drawer Front Options

- Style: 8000
  - PC: 103
  - Frame: PC103 x 0.6
  - Min. Size: 8x13½
    [203.2mm x 349.3mm]

- Style: 1000
  - PC: 103
  - Frame: PC103 x 0.6
  - Min. Size: 8x15½
    [203.2mm x 393.7mm]

- Style: 1941
  - PC: 103
  - Frame: PC103 x 0.6
  - Min. Size: 8x16½
    [203.2mm x 415.9mm]

- Style: 8045
  - PC: 103
  - Frame: PC103 x 0.6
  - Min. Size: 8x15½
    [203.2mm x 393.7mm]

- Style: 2010
  - PC: 105
  - Frame: PC105 x 0.6
  - Min. Size: 8x15½
    [203.2mm x 393.7mm]

- Style: 2210
  - PC: 105
  - Frame: PC105 x 0.6
  - Min. Size: 8x15½
    [203.2mm x 393.7mm]

- Style: 2105
  - PC: 105
  - Frame: PC105 x 0.6
  - Min. Size: 8x15½
    [203.2mm x 393.7mm]

- Style: 2050
  - PC: 105
  - Frame: PC105 x 0.6
  - Min. Size: 8x15½
    [203.2mm x 393.7mm]

- Style: 1020
  - PC: 114
  - Frame: PC114 x 0.6
  - Min. Size: 10⅞x15½
    [276.2mm x 393.7mm]

- Style: 7010
  - PC: 113
  - Frame: PC113 x 0.6
  - Min. Size: 12x17
    [304.8mm x 431.8mm]

- Style: 2323
  - PC: 112
  - Frame: PC112 x 0.6
  - Min. Size: 8x17½
    [203.2mm x 444.5mm]

- Style: 2025
  - PC: 112
  - Frame: PC112 x 0.6
  - Min. Size: 8x17½
    [203.2mm x 438.2mm]

- Style: 2035
  - PC: 112
  - Frame: PC112 x 0.6
  - Min. Size: 8x17½
    [203.2mm x 438.2mm]

For PRICING  See Section B.1 in our current Wholesale Pricing Catalog.

99.7% American Made
Style: 8050
PC: 132
Frame: PC132 x 0.6
Min. Size: 13½x23
[349.3mm x 584.2mm]

Style: 8030
PC: 108
Frame: PC108 x 0.6
Min. Size: 8x19½
[203.2mm x 495.3mm]

Style: 2271
PC: 115
Frame: PC115 x 0.6
Min. Size: 8x25½
[203.2mm x 641.4mm]

Style: 2272
PC: 117
Frame: PC117 x 0.6
Min. Size: 8x31
[203.2mm x 787.4mm]

Style: 2271
PC: 115
Frame: PC115 x 0.6
Min. Size: 8x25½
[203.2mm x 641.4mm]

Style: 2272
PC: 117
Frame: PC117 x 0.6
Min. Size: 8x31
[203.2mm x 787.4mm]

Style: 8050
PC: 132
Frame: PC132 x 0.6
Min. Size: 13½x23
[349.3mm x 584.2mm]

Style: 8030
PC: 108
Frame: PC108 x 0.6
Min. Size: 8x19½
[203.2mm x 495.3mm]

Style: 2271
PC: 115
Frame: PC115 x 0.6
Min. Size: 8x25½
[203.2mm x 641.4mm]

Style: 2272
PC: 117
Frame: PC117 x 0.6
Min. Size: 8x31
[203.2mm x 787.4mm]

Style: 8050
PC: 132
Frame: PC132 x 0.6
Min. Size: 13½x23
[349.3mm x 584.2mm]

Style: 8030
PC: 108
Frame: PC108 x 0.6
Min. Size: 8x19½
[203.2mm x 495.3mm]

Style: 2271
PC: 115
Frame: PC115 x 0.6
Min. Size: 8x25½
[203.2mm x 641.4mm]

Style: 2272
PC: 117
Frame: PC117 x 0.6
Min. Size: 8x31
[203.2mm x 787.4mm]

Style: 8050
PC: 132
Frame: PC132 x 0.6
Min. Size: 13½x23
[349.3mm x 584.2mm]

Style: 8030
PC: 108
Frame: PC108 x 0.6
Min. Size: 8x19½
[203.2mm x 495.3mm]

Style: 2271
PC: 115
Frame: PC115 x 0.6
Min. Size: 8x25½
[203.2mm x 641.4mm]

Style: 2272
PC: 117
Frame: PC117 x 0.6
Min. Size: 8x31
[203.2mm x 787.4mm]

Style: 8050
PC: 132
Frame: PC132 x 0.6
Min. Size: 13½x23
[349.3mm x 584.2mm]

Style: 8030
PC: 108
Frame: PC108 x 0.6
Min. Size: 8x19½
[203.2mm x 495.3mm]

Style: 2271
PC: 115
Frame: PC115 x 0.6
Min. Size: 8x25½
[203.2mm x 641.4mm]

Style: 2272
PC: 117
Frame: PC117 x 0.6
Min. Size: 8x31
[203.2mm x 787.4mm]

Style: 2185
PC: 110
Frame: PC110 x 0.6
Min. Size: 8x21¼
[203.2mm x 539.8mm]

Style: 2186
PC: 110
Frame: PC110 x 0.6
Min. Size: 8x21¼
[203.2mm x 539.8mm]

Style: 2036
PC: 112
Frame: PC112 x 0.6
Min. Size: 8x17¼
[203.2mm x 438.2mm]

Style: 2422L
PC: 105
Frame: PC105 x 0.6
Min. Size: 8x15½
[203.2mm x 393.7mm]

Style: 2422R
PC: 105
Frame: PC105 x 0.6
Min. Size: 8x15½
[203.2mm x 393.7mm]

Style: 2427
PC: 131
Frame: PC131 x 0.6
Min. Size: 13½x16½
[349.3mm x 415.9mm]

Style: 2425
PC: 112
Frame: PC112 x 0.6
Min. Size: 8x17¼
[203.2mm x 438.2mm]
### Cabinet Door & Drawer Front Options

#### “Traditional” Mortise & Tenon - Raised Panel

<table>
<thead>
<tr>
<th>Style</th>
<th>PC</th>
<th>Frame</th>
<th>Min. Size</th>
</tr>
</thead>
<tbody>
<tr>
<td>2818</td>
<td>105</td>
<td>PC105 x 0.6</td>
<td>8x15½ [203.2mm × 393.7mm]</td>
</tr>
<tr>
<td>2820</td>
<td>105</td>
<td>PC105 x 0.6</td>
<td>8x15½ [203.2mm × 393.7mm]</td>
</tr>
<tr>
<td>2822</td>
<td>105</td>
<td>PC105 x 0.6</td>
<td>8x15½ [203.2mm × 393.7mm]</td>
</tr>
<tr>
<td>2824</td>
<td>105</td>
<td>PC105 x 0.6</td>
<td>8x15½ [203.2mm × 393.7mm]</td>
</tr>
<tr>
<td>2826</td>
<td>105</td>
<td>PC105 x 0.6</td>
<td>8x15½ [203.2mm × 393.7mm]</td>
</tr>
<tr>
<td>2830</td>
<td>113</td>
<td>PC113 x 0.6</td>
<td>12x17 [304.8mm × 431.8mm]</td>
</tr>
<tr>
<td>2832L</td>
<td>105</td>
<td>PC105 x 0.6</td>
<td>8x14½ [203.2mm × 371.5mm]</td>
</tr>
<tr>
<td>2832R</td>
<td>105</td>
<td>PC105 x 0.6</td>
<td>8x14½ [203.2mm × 371.5mm]</td>
</tr>
<tr>
<td>2846L</td>
<td>105</td>
<td>PC105 x 0.6</td>
<td>8x15½ [203.2mm × 393.7mm]</td>
</tr>
<tr>
<td>2846R</td>
<td>105</td>
<td>PC105 x 0.6</td>
<td>8x15½ [203.2mm × 393.7mm]</td>
</tr>
<tr>
<td>2836L</td>
<td>105</td>
<td>PC105 x 0.6</td>
<td>8x16½ [203.2mm × 423.9mm]</td>
</tr>
<tr>
<td>2836R</td>
<td>105</td>
<td>PC105 x 0.6</td>
<td>8x16½ [203.2mm × 423.9mm]</td>
</tr>
</tbody>
</table>

- **CL**: Center Line of Center Rail
- **CRP**: Center Rail Placement
**“Traditional” Mortise & Tenon - Raised Panel**

**Style: 2465**
- PC: 136
- Frame: PC136 x 0.6
- Min. Size: 13½x25
  - [349.3mm x 635mm]

**Style: 2498L**
- PC: 137
- Frame: PC137 x 0.6
- Min. Size: 8x15½
  - [203.2mm x 393.7mm]

**Style: 2498R**
- PC: 137
- Frame: PC137 x 0.6
- Min. Size: 8x15½
  - [203.2mm x 393.7mm]

**Style: 2501L**
- PC: 137
- Frame: PC137 x 0.6
- Min. Size: 8x17¼
  - [203.2mm x 438.2mm]

**Style: 2501R**
- PC: 137
- Frame: PC137 x 0.6
- Min. Size: 8x17¼
  - [203.2mm x 438.2mm]

**Style: 2156**
- PC: 127
- Frame: PC127 x 0.6
- Min. Size: 11x22
  - [279.4mm x 558.8mm]

**Style: 2456**
- PC: 135
- Frame: PC135 x 0.6
- Min. Size: 12x26½
  - [304.8mm x 679.5mm]

**Style: 2424**
- PC: 116
- Frame: PC116 x 0.6
- Min. Size: 8x20¼
  - [203.2mm x 527.1mm]

**Style: 2171**
- PC: 116
- Frame: PC116 x 0.6
- Min. Size: 8x20¼
  - [203.2mm x 527.1mm]

**Style: 2563L**
- PC: 138
- Frame: PC138 x 0.6
- Min. Size: 12x17
  - [304.8mm x 431.8mm]

**Style: 2563R**
- PC: 138
- Frame: PC138 x 0.6
- Min. Size: 12x17
  - [304.8mm x 431.8mm]

**Style: 2287**
- PC: 138
- Frame: PC138 x 0.6
- Min. Size: 8x15½
  - [203.2mm x 403.2mm]

**Style: 2416**
- PC: 129
- Frame: PC129 x 0.6
- Min. Size: 10½x19½
  - [276.2mm x 495.3mm]

---

**CL** = Center Line of Center Rail

**CRP** = Center Rail Placement.
### “Traditional” Mortise & Tenon - Raised Panel

#### Cabinet Door & Drawer Front Options

<table>
<thead>
<tr>
<th>Style</th>
<th>PC</th>
<th>Frame</th>
<th>Min. Size</th>
<th>See Notes for Ordering Information</th>
</tr>
</thead>
<tbody>
<tr>
<td>Style: 2234</td>
<td>122</td>
<td>PC122 x 0.6</td>
<td>8x8 [203.2mm x 203.2mm]</td>
<td></td>
</tr>
<tr>
<td>Style: 2235</td>
<td>126</td>
<td>PC126 x 0.6</td>
<td>13½x8 [349.3mm x 203.2mm]</td>
<td></td>
</tr>
<tr>
<td>Style: 2231L</td>
<td>122</td>
<td>PC122 x 0.6</td>
<td>8x8 [203.2mm x 203.2mm]</td>
<td></td>
</tr>
<tr>
<td>Style: 2231R</td>
<td>122</td>
<td>PC122 x 0.6</td>
<td>8x8 [203.2mm x 203.2mm]</td>
<td></td>
</tr>
<tr>
<td>Style: 2232L</td>
<td>122</td>
<td>PC122 x 0.6</td>
<td>8x8 [203.2mm x 203.2mm]</td>
<td></td>
</tr>
<tr>
<td>Style: 2232R</td>
<td>122</td>
<td>PC122 x 0.6</td>
<td>8x8 [203.2mm x 203.2mm]</td>
<td></td>
</tr>
<tr>
<td>Style: 2234L</td>
<td>122</td>
<td>PC122 x 0.6</td>
<td>8x8 [203.2mm x 203.2mm]</td>
<td></td>
</tr>
<tr>
<td>Style: 2235R</td>
<td>122</td>
<td>PC122 x 0.6</td>
<td>8x8 [203.2mm x 203.2mm]</td>
<td></td>
</tr>
<tr>
<td>Style: 2239L</td>
<td>140</td>
<td>PC140 x 0.6</td>
<td>9½x13½ [247.7mm x 349.3mm]</td>
<td></td>
</tr>
<tr>
<td>Style: 2239R</td>
<td>140</td>
<td>PC140 x 0.6</td>
<td>9½x13½ [247.7mm x 349.3mm]</td>
<td></td>
</tr>
</tbody>
</table>

**For PRICING**  
See Section B.1 in our current Wholesale Pricing Catalog.
Cabinet Door & Drawer Front Options

“Traditional” Mortise & Tenon - Raised Panel

Style: 2021L
PC: 125
Frame: PC125 x 0.6
Min. Size: 10x12½
[254mm x 311.2mm]

See Notes for Ordering Information

Style: 2021R
PC: 125
Frame: PC125 x 0.6
Min. Size: 10x12½
[254mm x 311.2mm]

See Notes for Ordering Information

Style: 3056L
PC: 125
Frame: PC125 x 0.6
Min. Size: 12x12
[304.8mm x 304.8mm]

See Notes for Ordering Information

Style: 3056R
PC: 125
Frame: PC125 x 0.6
Min. Size: 12x12
[304.8mm x 304.8mm]

See Notes for Ordering Information

Style: 10*
Drawer Front
PC: 101
Frame: PC101 x 0.6
Min. Size: 8x8
[203.2mm x 203.2mm]

Style: 1010*
Drawer Front
PC: 103
Frame: PC103 x 0.6
Min. Size: 13½x8
[349.3mm x 203.2mm]

Style: 1026*
Drawer Front
PC: 118
Frame: NA
Min. Size: 6½x3
[168.3mm x 76.2mm]

Style: 1801*
Drawer Front
PC: 101
Frame: PC101 x 0.6
Min. Size: 8x8
[203.2mm x 203.2mm]

Style: 34DT*
Drawer Front
(Dovetail Look)
PC: 120
Frame: NA
Min. Size: 6½x1¼
[171.5mm x 44.5mm]
Max Height: 30"

Style: 1800*
Drawer Front
PC: 118
Frame: PC118 x 0.6
Min. Size: 8x8
[203.2mm x 203.2mm]

See Notes for Ordering Information

Style: 2021L
Horizontal Dimension
Vertical Dimension

Style: 2021R
Horizontal Dimension
Vertical Dimension

Style: 3056L
Horizontal Dimension
Vertical Dimension

Style: 3056R
Horizontal Dimension
Vertical Dimension

Style: 10*
Horizontal Dimension
Vertical Dimension

Style: 1010*
Horizontal Dimension
Vertical Dimension

Style: 1026*
Horizontal Dimension
Vertical Dimension

Style: 1800*
Horizontal Dimension
Vertical Dimension

Style: 1801*
Horizontal Dimension
Vertical Dimension

Style: 34DT*
Horizontal Dimension
Vertical Dimension

Style: 34DT*
Horizontal Dimension
Vertical Dimension

For PRICING ► See Section B.1 in our current Wholesale Pricing Catalog.
### Ordering & Pricing Notes: “Traditional” Mortise & Tenon Raised Panel Door and Drawer Fronts

#### Ordering Guidelines

<table>
<thead>
<tr>
<th>#</th>
<th>Order Forms</th>
<th>Please use Door and/or Drawer Front Order Forms (E•Z Forms #2 and #3).</th>
</tr>
</thead>
<tbody>
<tr>
<td>#</td>
<td>Pricing</td>
<td>Please see Section B.1 of our current Wholesale Pricing Catalog.</td>
</tr>
</tbody>
</table>

#### Technical Notes: “Traditional” Mortise & Tenon Raised Panel Door and Drawer Fronts

**Cabinet Door & Drawer Front Options (Chapter B)**

| # | Style 1026* | Minimum radius = 2" [50.8mm]. The radius will equal 90 degrees of an arc on the outside edge. |
| # | Style 2021L, 2021R | Minimum height must be 2 times the width minus 4" [101.6mm]. |
| # | Style 2156 | Minimum height must be 2 times the width minus 4" [101.6mm]. |
| # | Style 2231L, 2231R | Please provide overall width (W) and height (H). Angles will vary as dimensions vary. |
| # | Style 2232L, 2232R, 2234 | Please provide overall width (W) and height (H), as well as the secondary width (W2) at the top of door. Angles will vary as dimensions vary. |
| # | Style 2235 | Please provide overall width (W) and height (H), as well as the secondary width (W2) at the top of door. Angles will vary as dimensions vary. |
| # | Style 2284L, 2284R | Please provide overall width (W) and height (H), as well as the secondary height (H2) along the side of door. Angles will vary as dimensions vary. |
| # | Style 2289L, 2289R | Please provide overall width (W) and height (H), as well as the secondary height (H2) at the side of the door. Angles will vary as dimensions vary. |
| # | Style 2631L, 2631R | Please provide overall width (W) and height (H), as well as the secondary height (W2) at the top of door and the secondary height (H2) at the side of the door. Angles will vary as dimensions vary. |

**Notes Continued on Next Page...**
"Traditional" Mortise & Tenon - Raised Panel

Cabinet Door & Drawer Front Options (Chapter B)...continued

11 Style 2928
Overall width of door and stile & rail width will determine size of interior diamond.
Sides of interior diamond will remain equal in length to one another.
Angles are fixed at 45°.
A CAD drawing must be approved prior to manufacturing the product.

12 Style 3056L & 3056R
Minimum radius = 2" [50.8mm]. The radius will equal 90 degrees of an arc on the outside edge.
The horizontal dimension of the curved stile (as shown in the illustration) equals the radius. These door style illustrations depict a 14" x 18" [355.6mm x 457.2mm] door with a curved stile radius of 5" [127mm].
The vertical dimension of the curved stile (as shown in the illustration) equals the radius. These door style illustrations depict a 14" x 18" [355.6mm x 457.2mm] door with a curved stile radius of 5" [127mm].
When ordering, please provide us with the overall width and height of the door and note the radius of the curved stile in the Special Instructions column on the order form.

13 Style 34DT*
Only available as a drawer front.
Simulates the look of a dovetail drawer box. Dovetail size may vary as the height changes.
Only available in solid wood (not available in raw MDF or in a hybrid species).
Heights up to 6" [152.4mm] will be constructed without glue-ups whenever possible.
Only available with a D7 outside edge profile.
For 1" [25.4mm] thickness, order as a Style 100DT*.

14 Style 8060
Style 8060 is constructed with alternating 40/60 splits.

15 Style 8160
Style 8160 is constructed with a 50/50 split in both the width and height.

Convex / Concave Options (Chapter D)

1 Available Products
The □ indicates door styles that are available convex/concave (curved). See Chapter D for more information.

2 Hybrid Doors
Only available with MDF raised or MDF reversed center panels. Not available with ¼" [6.4mm] MDF center panels.

3 5-Piece MDF, Raw / MDF - MR, NAF, Raw
Not available convex/concave.

Design Options (Chapter G)

1 5-Piece MDF, Raw / MDF - MR, NAF, Raw
Not available with Simulated or Renaissance Distressing.

Finish Options (Chapter R)

1 5-Piece MDF, Raw / MDF - MR, NAF, Raw
See “Finishing Methods” for information on MDF with “Primed Only for Paint” or “SolidTone® Colors”.
Not available with 3D Laminate (RTF).
Rub Through Options RBT100 and RBT200 are not available.

Functional Options (Chapter F)

1 Finger Pulls
Available with FP100, FP200, FP400 and FP500 from Section F.7.
Please see the Outside Edge Profile Compatibility chart on our website: Resources/Technical Information.

2 Hinge Boring
Hinge boring is available for all “Traditional” Mortise & Tenon - Raised Panel doors and drawer fronts. Please see Section E.1 for additional hinge boring requirements, ordering instructions and compatibility.

General Information (Chapter A)

1 Grain Direction
Arrows (→) shown indicate standard grain direction. Grain direction may be specified at NO additional cost.

Corner blocks on all applicable door styles (ex: Style 1080) will have a standard horizontal grain direction.

Notes Continued on Next Page...

► For PRICING ◄ See Section B.1 in our current Wholesale Pricing Catalog.
Profile Options (Chapter E)

1 5-Piece MDF, Raw / MDF - MR, NAF, Raw
   *Stile & Rail Profiles:* All “Traditional” Stile & Rail Profile options shown in Section E.1 are available.
   *Center Panel Profiles* = All Center Panel Profile options shown in Section E.12 are available.
   *Outside Edge Profiles* = All Outside Edge Profile options shown in Section E.15 & E.16 are available.

Sizes / Dimensions

1 Minimum W x H
   Use the dimensions noted below the image of your chosen door style on the preceding pages.

2 Thicknesses
   Available in ¾” [19.1mm] and 1” [25.4mm] thicknesses.
   5-Piece MDF *only* available in ¾” [19.1mm] thickness.

3 5-Piece MDF, Raw / MDF - MR, NAF, Raw
   Maximum Size
   The maximum size for a 5-Piece MDF door will be 48” x 96” [1219.2mm x 2438.4mm] or 96” x 48” [2438.4mm x 1219.2mm].

4 Maximum Width for Doors with Shaped Rails
   The maximum width for a WalzCraft standard door with a shaped rail or rails is 30” [762.0mm] - (based on 2¼” [57.2mm] wide stiles).
   • Please submit requests for doors with shaped rails over 30” wide to our Customer Support Team, as additional charges may apply.
   • This does not include doors made with corner blocks (Price Classes 107, 111, 114, 121, 124, 128, 129).

Material Options

1 Materials Available
   Available in all of the species/grades noted in Section B.1 of our current Wholesale Pricing Catalog. See individual door style notes for exceptions.

2 5-Piece MDF, Raw / MDF - MR, NAF, Raw

3 MDF - MR, NAF, Raw
   Hybrid/MDF species of raised panel doors and drawer fronts are also available with MDF - MR (Moisture Resistant), NAF, Raw.
   • Available with raised and recessed raised panel profiles that finish at ⅜” and ¾” thick (Section E.12, E.14).
   • Available with the RVSCP-PR324 reverse solid center panel profile (Section E.13).

Molding Options (Chapter N)

1 Mullions and Applied Moldings on MDF
   When a mullion lite pattern is added to a frame only 5-Piece MDF door, the mullions will be made from Maple-Hard/Soft Mixed-Value/Budget/Paint Grade.
   When an applied molding is added to an MDF product, the molding will be made from Maple-Hard/Soft Mixed-Value/Budget/Paint Grade.
Quarter & Half Circle and Gothic - Raised Panel

Cabinet Door & Drawer Front Options

Raised Panel - Quarter Circle Doors

Quarter Circle Radius Explanation

The difference between Outside & Inside Radius

All Outside Radius doors feature a radius that is measured from the outside edge of the door stile.

All Inside Radius doors feature a radius that is measured from the inside edge of the door stile.

To Calculate Radius Center Point:

From door width

 Measure down from the top of the door and mark the radius center point on the outside edge of the stile.

To Calculate Radius Center Point:

Door width minus the Stile Width: 2¼" [57.2mm].

 Measure down from the top of the door and mark the radius center point on the inside edge of the stile.

Style: 2431L
PC: 907
Frame: PC907 x 0.6
Min. Size: 8x16¼
[203.2mm x 412.8mm]
Outside Radius

Style: 2431R
PC: 907
Frame: PC907 x 0.6
Min. Size: 8x16¼
[203.2mm x 412.8mm]
Outside Radius

Style: 995L
PC: 906
Frame: PC906 x 0.6
Min. Size: 8x11½
[203.2mm x 292.1mm]
Outside Radius

Style: 995R
PC: 906
Frame: PC906 x 0.6
Min. Size: 8x11½
[203.2mm x 292.1mm]
Outside Radius

Style: 996L
PC: 905
Frame: PC905 x 0.6
Min. Size: 8x11½
[203.2mm x 292.1mm]
Outside Radius

Style: 996R
PC: 905
Frame: PC905 x 0.6
Min. Size: 8x11½
[203.2mm x 292.1mm]
Outside Radius

Style: 997L
PC: 905
Frame: PC905 x 0.6
Min. Size: 8x9¼
[203.2mm x 235mm]
Inside Radius

Style: 997R
PC: 905
Frame: PC905 x 0.6
Min. Size: 8x9¼
[203.2mm x 235mm]
Inside Radius

For PRICING ➤ See Section B.2 in our current Wholesale Pricing Catalog.
Quarter & Half Circle and Gothic - Raised Panel

 Raised Panel - Half Circle Doors

For PRICING  See Section B.2 in our current Wholesale Pricing Catalog.
## Quarter & Half Circle and Gothic - Raised Panel

### Cabinet Door & Drawer Front Options

#### Ordering & Pricing Notes: Raised Panel - Quarter Circle & Half Circle Doors

<table>
<thead>
<tr>
<th>Ordering Guidelines</th>
<th>Pricing</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>1</strong> Order Forms</td>
<td>Please use Door Order Form (E-Z Form #2).</td>
</tr>
<tr>
<td><strong>1</strong> Pricing</td>
<td>Please see Section B.2 of our current Wholesale Pricing Catalog.</td>
</tr>
</tbody>
</table>

#### Technical Notes: Raised Panel - Quarter Circle & Half Circle Doors

<table>
<thead>
<tr>
<th>Technical Notes: Raised Panel - Quarter Circle &amp; Half Circle Doors</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Cabinet Door &amp; Drawer Front Options (Chapter B)</strong></td>
</tr>
<tr>
<td><strong>1</strong> Frame &amp; Mullion Doors</td>
</tr>
<tr>
<td><strong>2</strong> Radius Explanation</td>
</tr>
<tr>
<td><strong>3</strong> Styles 2902, 2966</td>
</tr>
<tr>
<td></td>
</tr>
<tr>
<td></td>
</tr>
<tr>
<td><strong>4</strong> Style 2903, 2964</td>
</tr>
<tr>
<td></td>
</tr>
<tr>
<td></td>
</tr>
<tr>
<td><strong>5</strong> Center Rail Placement</td>
</tr>
</tbody>
</table>

#### Functional Options (Chapter F)

<table>
<thead>
<tr>
<th>Functional Options (Chapter F)</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>1</strong> Hinge Boring</td>
</tr>
</tbody>
</table>

#### Material Options

<table>
<thead>
<tr>
<th>Material Options</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>1</strong> MDF - MR, NAF, Raw</td>
</tr>
<tr>
<td></td>
</tr>
<tr>
<td></td>
</tr>
</tbody>
</table>

#### Profile Options (Chapter E)

<table>
<thead>
<tr>
<th>Profile Options (Chapter E)</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>1</strong> Mirror Joints</td>
</tr>
<tr>
<td><strong>2</strong> Style 2902, 2903, 2964, 2966</td>
</tr>
</tbody>
</table>

#### Sizes / Dimensions

<table>
<thead>
<tr>
<th>Sizes / Dimensions</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
</tr>
<tr>
<td><strong>2</strong> Outside Radius</td>
</tr>
<tr>
<td></td>
</tr>
<tr>
<td><strong>3</strong> Inside Radius</td>
</tr>
<tr>
<td><strong>4</strong> Half Circle Doors</td>
</tr>
<tr>
<td></td>
</tr>
<tr>
<td><strong>5</strong> Stile &amp; Rail Sizes</td>
</tr>
<tr>
<td><strong>6</strong> Thicknesses</td>
</tr>
</tbody>
</table>

▶ For PRICING ◀ See Section B.2 in our current Wholesale Pricing Catalog.
Quarter & Half Circle and Gothic - Raised Panel

**Ordering & Pricing Notes: Raised Panel - Gothic Doors**

<table>
<thead>
<tr>
<th><strong>Ordering Guidelines</strong></th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Order Forms</strong></td>
<td>Please use Door Order Form (E-Z Form #2).</td>
</tr>
<tr>
<td><strong>Pricing</strong></td>
<td>Please see Section B.2 of our current Wholesale Pricing Catalog.</td>
</tr>
</tbody>
</table>

**Technical Notes: Raised Panel - Gothic Doors**

<table>
<thead>
<tr>
<th><strong>Cabinet Door &amp; Drawer Front Options (Chapter B)</strong></th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Frame &amp; Mullion Doors</strong></td>
<td>Glass openings will be routed to follow the contour of the shape for Styles 9100 and 9200. For pricing, please see Section B.12 of our current Wholesale Pricing Catalog.</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th><strong>Functional Options (Chapter F)</strong></th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Hinge Boring</strong></td>
<td>Hinge boring is available for all Gothic - Raised Panel doors. Please see Section F.1 for additional hinge boring requirements, ordering instructions and compatibility.</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th><strong>Profile Options (Chapter E)</strong></th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Stile &amp; Rail Profile Options</strong></td>
<td>Compatible with all “Traditional” and “Old World” Stile and Rail profiles (excluding Mirror Joints). Mitered Stile and Rail profiles are not an option for Gothic doors.</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th><strong>Sizes / Dimensions</strong></th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Minimum Height</strong></td>
<td>Minimum height equals door width plus 1&quot; [25.4mm].</td>
</tr>
<tr>
<td><strong>Absolute Minimum Width</strong></td>
<td>The absolute minimum width for a raised panel Gothic door is 10&quot; [254.0mm].</td>
</tr>
<tr>
<td><strong>Thicknesses</strong></td>
<td>Available in ¾&quot; [19.1mm] and 1&quot; [25.4mm] thicknesses.</td>
</tr>
</tbody>
</table>

**Quarter & Half Circle and Gothic - Raised Panel Cabinet Door & Drawer Front Options**

**Raised Panel - Gothic Doors**

- **Style: 9100**
  - PC: 905
  - Frame: PC905 x 0.6
  - Min. Size: 10x11
    - [254mm x 279.4mm]

- **Style: 9200**
  - PC: 906
  - Frame: PC906 x 0.6
  - Min. Size: 10x11
    - [254mm x 279.4mm]

**For PRICING** See Section B.2 in our current Wholesale Pricing Catalog.
<table>
<thead>
<tr>
<th>Cabinet Door &amp; Drawer Front Options</th>
</tr>
</thead>
</table>

Your Notes Page

1-800-237-1326

www.WalzCraft.com

99.7% American Made
Cabinet Door & Drawer Front Options

“Traditional” Mortise & Tenon - ¼” Flat Panel

<table>
<thead>
<tr>
<th>Style</th>
<th>PC</th>
<th>Frame</th>
<th>Min. Size</th>
</tr>
</thead>
<tbody>
<tr>
<td>40</td>
<td>201</td>
<td>PC101 x 0.6</td>
<td>6⅝x6</td>
</tr>
<tr>
<td></td>
<td></td>
<td>[168.3mm x 152.4mm]</td>
<td></td>
</tr>
<tr>
<td>30</td>
<td>202</td>
<td>PC102 x 0.6</td>
<td>6⅝x6½</td>
</tr>
<tr>
<td></td>
<td></td>
<td>[168.3mm x 163.5mm]</td>
<td></td>
</tr>
<tr>
<td>3000</td>
<td>202</td>
<td>PC102 x 0.6</td>
<td>6⅝x7½</td>
</tr>
<tr>
<td></td>
<td></td>
<td>[168.3mm x 196.9mm]</td>
<td></td>
</tr>
<tr>
<td>2220</td>
<td>202</td>
<td>PC102 x 0.6</td>
<td>6⅝x7½</td>
</tr>
<tr>
<td></td>
<td></td>
<td>[168.3mm x 196.9mm]</td>
<td></td>
</tr>
<tr>
<td>4090</td>
<td>207</td>
<td>PC107 x 0.6</td>
<td>9½x7½</td>
</tr>
<tr>
<td></td>
<td></td>
<td>[344.5mm x 198.4mm]</td>
<td></td>
</tr>
<tr>
<td>4040</td>
<td>203</td>
<td>PC103 x 0.6</td>
<td>9x6½</td>
</tr>
<tr>
<td></td>
<td></td>
<td>[247.7mm x 168.3mm]</td>
<td></td>
</tr>
<tr>
<td>3030</td>
<td>206</td>
<td>PC106 x 0.6</td>
<td>9½x9</td>
</tr>
<tr>
<td></td>
<td></td>
<td>[168.3mm x 241.3mm]</td>
<td></td>
</tr>
<tr>
<td>5000</td>
<td>206</td>
<td>PC106 x 0.6</td>
<td>9½x9</td>
</tr>
<tr>
<td></td>
<td></td>
<td>[168.3mm x 241.3mm]</td>
<td></td>
</tr>
<tr>
<td>2230</td>
<td>206</td>
<td>PC106 x 0.6</td>
<td>9½x9</td>
</tr>
<tr>
<td></td>
<td></td>
<td>[168.3mm x 241.3mm]</td>
<td></td>
</tr>
<tr>
<td>4080</td>
<td>211</td>
<td>PC111 x 0.6</td>
<td>9½x9</td>
</tr>
<tr>
<td></td>
<td></td>
<td>[231.8mm x 231.8mm]</td>
<td></td>
</tr>
<tr>
<td>7020</td>
<td>204</td>
<td>PC104 x 0.6</td>
<td>12x11</td>
</tr>
<tr>
<td></td>
<td></td>
<td>[304.8mm x 279.4mm]</td>
<td></td>
</tr>
<tr>
<td>3500</td>
<td>202</td>
<td>PC102 x 0.6</td>
<td>6⅝x7½</td>
</tr>
<tr>
<td></td>
<td></td>
<td>[168.3mm x 158.9mm]</td>
<td></td>
</tr>
<tr>
<td>3535</td>
<td>206</td>
<td>PC106 x 0.6</td>
<td>6⅝x7½</td>
</tr>
<tr>
<td></td>
<td></td>
<td>[168.3mm x 196.9mm]</td>
<td></td>
</tr>
<tr>
<td>2071L</td>
<td>202</td>
<td>PC102 x 0.6</td>
<td>6⅝x7½</td>
</tr>
<tr>
<td></td>
<td></td>
<td>[168.3mm x 196.9mm]</td>
<td></td>
</tr>
<tr>
<td>2071R</td>
<td>202</td>
<td>PC102 x 0.6</td>
<td>6⅝x7½</td>
</tr>
<tr>
<td></td>
<td></td>
<td>[168.3mm x 196.9mm]</td>
<td></td>
</tr>
<tr>
<td>7030</td>
<td>209</td>
<td>PC109 x 0.6</td>
<td>12x12½</td>
</tr>
<tr>
<td></td>
<td></td>
<td>[304.8mm x 317.5mm]</td>
<td></td>
</tr>
<tr>
<td>2002L</td>
<td>202</td>
<td>PC102 x 0.6</td>
<td>6⅝x7½</td>
</tr>
<tr>
<td></td>
<td></td>
<td>[168.3mm x 196.9mm]</td>
<td></td>
</tr>
<tr>
<td>2002R</td>
<td>202</td>
<td>PC102 x 0.6</td>
<td>6⅝x7½</td>
</tr>
<tr>
<td></td>
<td></td>
<td>[168.3mm x 196.9mm]</td>
<td></td>
</tr>
<tr>
<td>2202L</td>
<td>202</td>
<td>PC102 x 0.6</td>
<td>6⅝x7½</td>
</tr>
<tr>
<td></td>
<td></td>
<td>[168.3mm x 196.9mm]</td>
<td></td>
</tr>
<tr>
<td>2202R</td>
<td>202</td>
<td>PC102 x 0.6</td>
<td>6⅝x7½</td>
</tr>
<tr>
<td></td>
<td></td>
<td>[168.3mm x 196.9mm]</td>
<td></td>
</tr>
</tbody>
</table>

For PRICING ► See Section B.3 in our current Wholesale Pricing Catalog.
“Traditional” Mortise & Tenon - ¼" Flat Panel

Cabinet Door & Drawer Front Options

Style: 3800L
PC: 202
Frame: PC102 x 0.6
Min. Size: 12x7½
[304.8mm x 196.9mm]

Style: 3800R
PC: 202
Frame: PC102 x 0.6
Min. Size: 12x7½
[304.8mm x 196.9mm]

Style: 3838L
PC: 206
Frame: PC106 x 0.6
Min. Size: 12x9½
[304.8mm x 244.5mm]

Style: 3838R
PC: 206
Frame: PC106 x 0.6
Min. Size: 12x9½
[304.8mm x 244.5mm]

Style: 4060
PC: 207
Frame: PC107 x 0.6
Min. Size: 9½x7¾
[244.5mm x 196.9mm]

Style: 4070
PC: 211
Frame: PC111 x 0.6
Min. Size: 9½x9¾
[244.5mm x 244.5mm]

Style: 3005
PC: 202
Frame: PC102 x 0.6
Min. Size: 6⅝x6⅜
[168.3mm x 160.3mm]

Style: 3055
PC: 206
Frame: PC106 x 0.6
Min. Size: 6⅝x9½
[168.3mm x 241.3mm]

Style: 3160
PC: 215
Frame: PC115 x 0.6
Min. Size: 11x9¾
[279.4mm x 247.7mm]

Style: 1400
PC: 218
Frame: PC118 x 0.6
Min. Size: 6⅝x6⅝
[168.3mm x 152.4mm]

Style: 1401
PC: 201
Frame: PC101 x 0.6
Min. Size: 6x6¾
[152.4mm x 168.3mm]

Style: 2072L
PC: 223
Frame: PC123 x 0.6
Min. Size: 6⅝x7¾
[168.3mm x 196.9mm]

Style: 2072R
PC: 223
Frame: PC123 x 0.6
Min. Size: 6⅝x7¾
[168.3mm x 196.9mm]

Style: 2012L
PC: 223
Frame: PC123 x 0.6
Min. Size: 6⅝x7¾
[168.3mm x 196.9mm]

Style: 2012R
PC: 223
Frame: PC123 x 0.6
Min. Size: 6⅝x7¾
[168.3mm x 196.9mm]

Style: 3012L
PC: 223
Frame: PC123 x 0.6
Min. Size: 6⅝x7¾
[168.3mm x 196.9mm]

Style: 3012R
PC: 223
Frame: PC123 x 0.6
Min. Size: 6⅝x7¾
[168.3mm x 196.9mm]

Style: 3170
PC: 215
Frame: PC115 x 0.6
Min. Size: 11x11¼
[279.4mm x 292.1mm]

For PRICING See Section B.3 in our current Wholesale Pricing Catalog.
Cabinet Door & Drawer Front Options

“Traditional” Mortise & Tenon - ¼” Flat Panel

Style: 3187
PC: 223
Frame: PC123 x 0.6
Min. Size: 6½x7¼
[168.3mm x 196.9mm]

Style: 3100L
PC: 221
Frame: PC121 x 0.6
Fixed Min: 12x9½
[304.8mm x 231.8mm]

Style: 3100R
PC: 221
Frame: PC121 x 0.6
Fixed Min: 12x9½
[304.8mm x 231.8mm]

Style: 3131L
PC: 224
Frame: PC124 x 0.6
Fixed Min: 12x10¾
[304.8mm x 276.2mm]

Style: 3131R
PC: 224
Frame: PC124 x 0.6
Fixed Min: 12x10¾
[304.8mm x 276.2mm]

Style: 3187
PC: 223
Frame: PC123 x 0.6
Min. Size: 6½x7¼
[168.3mm x 196.9mm]

Style: 3100L
PC: 221
Frame: PC121 x 0.6
Fixed Min: 12x9½
[304.8mm x 231.8mm]

Style: 3100R
PC: 221
Frame: PC121 x 0.6
Fixed Min: 12x9½
[304.8mm x 231.8mm]

Style: 3131L
PC: 224
Frame: PC124 x 0.6
Fixed Min: 12x10¾
[304.8mm x 276.2mm]

Style: 3131R
PC: 224
Frame: PC124 x 0.6
Fixed Min: 12x10¾
[304.8mm x 276.2mm]

Style: 3060L
PC: 232
Frame: PC132 x 0.6
Min. Size: 11x11¼
[279.4mm x 285.8mm]

Style: 3060R
PC: 232
Frame: PC132 x 0.6
Min. Size: 11x11¼
[279.4mm x 285.8mm]

Style: 2413
PC: 219
Frame: PC119 x 0.6
Min. Size: 8x9½
[203.2mm x 247.7mm]

Style: 2414
PC: 230
Frame: PC130 x 0.6
Min. Size: 8x9½
[203.2mm x 247.7mm]

Style: 2415
PC: 220
Frame: PC120 x 0.6
Min. Size: 8x11½
[203.2mm x 292.1mm]

Style: 2434
PC: 218
Frame: PC118 x 0.6
Min. Size: 6x6
[152.4mm x 152.4mm]

Style: 2435
PC: 206
Frame: PC106 x 0.6
Min. Size: 6x6
[152.4mm x 152.4mm]

Style: 4020
PC: 208
Frame: PC108 x 0.6
Min. Size: 15½x6½
[390.5mm x 168.3mm]

See Notes for Ordering Information

Style: 3291L
PC: 231
Frame: PC131 x 0.6
Min. Size: 11x9½
[279.4mm x 247.7mm]

Style: 3291R
PC: 231
Frame: PC131 x 0.6
Min. Size: 11x9½
[279.4mm x 247.7mm]

For PRICING ► See Section B.3 in our current Wholesale Pricing Catalog.
“Traditional” Mortise & Tenon - ¼" Flat Panel

Cabinet Door & Drawer Front Options

<table>
<thead>
<tr>
<th>Style</th>
<th>PC:</th>
<th>Frame:</th>
<th>Min. Size:</th>
</tr>
</thead>
<tbody>
<tr>
<td>4150</td>
<td>232</td>
<td>PC132  x 0.6</td>
<td>9½x15</td>
</tr>
<tr>
<td>4044</td>
<td>203</td>
<td>PC103 x 0.6</td>
<td>6½x9</td>
</tr>
<tr>
<td>4043</td>
<td>203</td>
<td>PC103 x 0.6</td>
<td>6½x11½</td>
</tr>
<tr>
<td>4041</td>
<td>203</td>
<td>PC103 x 0.6</td>
<td>6½x12½</td>
</tr>
<tr>
<td>4045</td>
<td>203</td>
<td>PC103 x 0.6</td>
<td>6½x12½</td>
</tr>
<tr>
<td>4150</td>
<td>205</td>
<td>PC105 x 0.6</td>
<td>6½x10½</td>
</tr>
<tr>
<td>4040</td>
<td>205</td>
<td>PC105 x 0.6</td>
<td>6½x13</td>
</tr>
<tr>
<td>3105</td>
<td>205</td>
<td>PC105 x 0.6</td>
<td>6½x10½</td>
</tr>
<tr>
<td>3550</td>
<td>205</td>
<td>PC105 x 0.6</td>
<td>6½x10½</td>
</tr>
<tr>
<td>4010</td>
<td>214</td>
<td>PC114 x 0.6</td>
<td>9½x12½</td>
</tr>
<tr>
<td>7040</td>
<td>213</td>
<td>PC113 x 0.6</td>
<td>12x1¼</td>
</tr>
<tr>
<td>3333</td>
<td>212</td>
<td>PC112 x 0.6</td>
<td>6½x13½</td>
</tr>
<tr>
<td>3025</td>
<td>212</td>
<td>PC112 x 0.6</td>
<td>6½x13</td>
</tr>
</tbody>
</table>

Cabinet Door & Drawer Front Options

<table>
<thead>
<tr>
<th>Style</th>
<th>PC:</th>
<th>Frame:</th>
<th>Min. Size:</th>
</tr>
</thead>
<tbody>
<tr>
<td>4150</td>
<td>232</td>
<td>PC132  x 0.6</td>
<td>9½x15</td>
</tr>
<tr>
<td>4044</td>
<td>203</td>
<td>PC103 x 0.6</td>
<td>6½x9</td>
</tr>
<tr>
<td>4043</td>
<td>203</td>
<td>PC103 x 0.6</td>
<td>6½x11½</td>
</tr>
<tr>
<td>4041</td>
<td>203</td>
<td>PC103 x 0.6</td>
<td>6½x12½</td>
</tr>
<tr>
<td>4045</td>
<td>203</td>
<td>PC103 x 0.6</td>
<td>6½x12½</td>
</tr>
<tr>
<td>4150</td>
<td>205</td>
<td>PC105 x 0.6</td>
<td>6½x10½</td>
</tr>
<tr>
<td>4040</td>
<td>205</td>
<td>PC105 x 0.6</td>
<td>6½x13</td>
</tr>
<tr>
<td>3105</td>
<td>205</td>
<td>PC105 x 0.6</td>
<td>6½x10½</td>
</tr>
<tr>
<td>3550</td>
<td>205</td>
<td>PC105 x 0.6</td>
<td>6½x10½</td>
</tr>
<tr>
<td>4010</td>
<td>214</td>
<td>PC114 x 0.6</td>
<td>9½x12½</td>
</tr>
<tr>
<td>7040</td>
<td>213</td>
<td>PC113 x 0.6</td>
<td>12x1¼</td>
</tr>
<tr>
<td>3333</td>
<td>212</td>
<td>PC112 x 0.6</td>
<td>6½x13½</td>
</tr>
<tr>
<td>3025</td>
<td>212</td>
<td>PC112 x 0.6</td>
<td>6½x13</td>
</tr>
</tbody>
</table>

Cabinet Door & Drawer Front Options

<table>
<thead>
<tr>
<th>Style</th>
<th>PC:</th>
<th>Frame:</th>
<th>Min. Size:</th>
</tr>
</thead>
<tbody>
<tr>
<td>4150</td>
<td>232</td>
<td>PC132  x 0.6</td>
<td>9½x15</td>
</tr>
<tr>
<td>4044</td>
<td>203</td>
<td>PC103 x 0.6</td>
<td>6½x9</td>
</tr>
<tr>
<td>4043</td>
<td>203</td>
<td>PC103 x 0.6</td>
<td>6½x11½</td>
</tr>
<tr>
<td>4041</td>
<td>203</td>
<td>PC103 x 0.6</td>
<td>6½x12½</td>
</tr>
<tr>
<td>4045</td>
<td>203</td>
<td>PC103 x 0.6</td>
<td>6½x12½</td>
</tr>
<tr>
<td>4150</td>
<td>205</td>
<td>PC105 x 0.6</td>
<td>6½x10½</td>
</tr>
<tr>
<td>4040</td>
<td>205</td>
<td>PC105 x 0.6</td>
<td>6½x13</td>
</tr>
<tr>
<td>3105</td>
<td>205</td>
<td>PC105 x 0.6</td>
<td>6½x10½</td>
</tr>
<tr>
<td>3550</td>
<td>205</td>
<td>PC105 x 0.6</td>
<td>6½x10½</td>
</tr>
<tr>
<td>4010</td>
<td>214</td>
<td>PC114 x 0.6</td>
<td>9½x12½</td>
</tr>
<tr>
<td>7040</td>
<td>213</td>
<td>PC113 x 0.6</td>
<td>12x1¼</td>
</tr>
<tr>
<td>3333</td>
<td>212</td>
<td>PC112 x 0.6</td>
<td>6½x13½</td>
</tr>
<tr>
<td>3025</td>
<td>212</td>
<td>PC112 x 0.6</td>
<td>6½x13</td>
</tr>
</tbody>
</table>

For PRICING  See Section B.3 in our current Wholesale Pricing Catalog.
Cabinet Door & Drawer Front Options

“Traditional” Mortise & Tenon - ¼” Flat Panel

Style: 3035
PC: 212
Frame: PC112 x 0.6
Min. Size: 6½x13½
[168.3mm x 336.6mm]

Style: 3036
PC: 212
Frame: PC112 x 0.6
Min. Size: 6½x13½
[168.3mm x 336.6mm]

Style: 2419
PC: 228
Frame: PC128 x 0.6
Min. Size: 9½x13½
[244.5mm x 339.7mm]

Style: 3465
PC: 236
Frame: PC136 x 0.6
Min. Size: 9½x16½
[247.7mm x 419.1mm]

Style: 4030
PC: 208
Frame: PC108 x 0.6
Min. Size: 6½x15½
[168.3mm x 390.5mm]

Style: 3185
PC: 210
Frame: PC110 x 0.6
Min. Size: 6½x16½
[168.3mm x 419.1mm]

Style: 3186
PC: 210
Frame: PC110 x 0.6
Min. Size: 6½x16½
[168.3mm x 419.1mm]

Style: 2428
PC: 231
Frame: PC131 x 0.6
Min. Size: 9½x12½
[247.7mm x 323.9mm]

Style: 3271
PC: 215
Frame: PC115 x 0.6
Min. Size: 6½x19½
[168.3mm x 501.7mm]

Style: 3272
PC: 217
Frame: PC117 x 0.6
Min. Size: 6½x24½
[168.3mm x 612.8mm]

Style: 2421L
PC: 205
Frame: PC105 x 0.6
Min. Size: 6½x13
[168.3mm x 330.2mm]

Style: 2421R
PC: 205
Frame: PC105 x 0.6
Min. Size: 6½x13
[168.3mm x 330.2mm]

Style: 2423L
PC: 205
Frame: PC105 x 0.6
Min. Size: 6½x13
[168.3mm x 330.2mm]

Style: 2423R
PC: 205
Frame: PC105 x 0.6
Min. Size: 6½x13
[168.3mm x 330.2mm]

Style: 2426
PC: 212
Frame: PC112 x 0.6
Min. Size: 6½x13½
[168.3mm x 336.6mm]

For PRICING See Section B.3 in our current Wholesale Pricing Catalog.
"Traditional" Mortise & Tenon - 1/4" Flat Panel

Cabinet Door & Drawer Front Options

Style: 2819
PC: 205
Frame: PC105 x 0.6
Min. Size: 6-5/8 x 10-5/16
[168.3mm x 268.3mm]

Style: 2821
PC: 205
Frame: PC105 x 0.6
Min. Size: 6-5/8 x 10-5/16
[168.3mm x 271.5mm]

Style: 2823
PC: 205
Frame: PC105 x 0.6
Min. Size: 6-5/8 x 10-5/16
[168.3mm x 263.5mm]

Style: 2825
PC: 205
Frame: PC105 x 0.6
Min. Size: 6-5/8 x 10-5/16
[168.3mm x 261.9mm]

Style: 2827
PC: 205
Frame: PC105 x 0.6
Min. Size: 6-5/8 x 10-5/16
[168.3mm x 258.8mm]

Style: 2837L
PC: 205
Frame: PC105 x 0.6
Min. Size: 6-5/8 x 13-3/16
[168.3mm x 330.2mm]

Style: 2833R
PC: 205
Frame: PC105 x 0.6
Min. Size: 6-5/8 x 13-3/16
[168.3mm x 330.2mm]

Style: 2837R
PC: 205
Frame: PC105 x 0.6
Min. Size: 6-5/8 x 13-3/16
[168.3mm x 330.2mm]

Style: 2839L
PC: 205
Frame: PC105 x 0.6
Min. Size: 6-5/8 x 13-3/16
[168.3mm x 330.2mm]

Style: 2833L
PC: 205
Frame: PC105 x 0.6
Min. Size: 6-5/8 x 13-3/16
[168.3mm x 330.2mm]

Style: 2839R
PC: 205
Frame: PC105 x 0.6
Min. Size: 6-5/8 x 13-3/16
[168.3mm x 330.2mm]

Style: 2929
PC: 214
Frame: PC114 x 0.6
Min. Size: 9-1/2 x 18-3/4
[244.5mm x 476.3mm]

Style: 3139
PC: 229
Frame: PC129 x 0.6
Min. Size: 10-1/2 x 18-3/4
[266.7mm x 476.3mm]

50/50 Split

75/25 Split

50/50 Split

CL = Center Line of Center Rail
CRP = Center Rail Placement.

99.7% American Made

© WalzCraft.com

B.3.6
“Traditional” Mortise & Tenon - ¼” Flat Panel

**Style: 2499L**
- PC: 237
- Frame: PC137 x 0.6
- Min. Size: 6⅝"x11¼"
  - [168.3mm x 298.5mm]

**Style: 2499R**
- PC: 237
- Frame: PC137 x 0.6
- Min. Size: 6⅝"x11¼"
  - [168.3mm x 298.5mm]

**Style: 2502L**
- PC: 237
- Frame: PC137 x 0.6
- Min. Size: 6⅝"x12½"
  - [168.3mm x 320.7mm]

**Style: 2502R**
- PC: 237
- Frame: PC137 x 0.6
- Min. Size: 6⅝"x12½"
  - [168.3mm x 320.7mm]

**Style: 2526**
- PC: 205
- Frame: PC105 x 0.6
- Min. Size: 6⅝"x13"
  - [168.3mm x 330.2mm]

**Style: 3156**
- PC: 227
- Frame: PC127 x 0.6
- Min. Size: 11x18
  - [279.4mm x 457.2mm]

**Style: 3456**
- PC: 235
- Frame: PC135 x 0.6
- Min. Size: 12x16
  - [304.8mm x 406.4mm]

**Style: 3434**
- PC: 216
- Frame: PC116 x 0.6
- Min. Size: 6⅝"x16¼"
  - [168.3mm x 425.5mm]

**Style: 3171**
- PC: 216
- Frame: PC116 x 0.6
- Min. Size: 6⅝"x16¼"
  - [168.3mm x 425.5mm]

**Style: 3288**
- PC: 212
- Frame: PC112 x 0.6
- Min. Size: 6⅝"x11¼"
  - [168.3mm x 298.5mm]

**Style: 2562L**
- PC: 238
- Frame: PC138 x 0.6
- Min. Size: 12x12
  - [304.8mm x 304.8mm]

**Style: 2562R**
- PC: 238
- Frame: PC138 x 0.6
- Min. Size: 12x12
  - [304.8mm x 304.8mm]

**Style: 3287**
- PC: 238
- Frame: PC138 x 0.6
- Min. Size: 6⅝"x12¼"
  - [168.3mm x 295.3mm]

**Style: 2417**
- PC: 229
- Frame: PC129 x 0.6
- Min. Size: 9⅛x16
  - [231.8mm x 406.4mm]

**Style: 2756**
- PC: 212
- Frame: PC112 x 0.6
- Min. Size: 6⅝"x13"
  - [168.3mm x 330.2mm]

$\widehat{C}$ = Center Line of Center Rail
CRP = Center Rail Placement.
“Traditional” Mortise & Tenon - ¼" Flat Panel

Cabinet Door & Drawer Front Options

Style: 3234
PC: 222
Frame: PC122 x 0.6
Min. Size: 8x8
[203.2mm x 203.2mm]
See Notes for Ordering Information

Style: 3235
PC: 226
Frame: PC126 x 0.6
Min. Size: 9½x8
[247.7mm x 203.2mm]
See Notes for Ordering Information

Style: 3231L
PC: 222
Frame: PC122 x 0.6
Min. Size: 8x8
[203.2mm x 203.2mm]
See Notes for Ordering Information

Style: 3231R
PC: 222
Frame: PC122 x 0.6
Min. Size: 8x8
[203.2mm x 203.2mm]
See Notes for Ordering Information

Style: 3232L
PC: 222
Frame: PC122 x 0.6
Min. Size: 8x8
[203.2mm x 203.2mm]
See Notes for Ordering Information

Style: 3232R
PC: 222
Frame: PC122 x 0.6
Min. Size: 8x8
[203.2mm x 203.2mm]
See Notes for Ordering Information

Style: 3235
PC: 226
Frame: PC126 x 0.6
Min. Size: 9½x8
[247.7mm x 203.2mm]
See Notes for Ordering Information

Style: 3234
PC: 222
Frame: PC122 x 0.6
Min. Size: 8x8
[203.2mm x 203.2mm]
See Notes for Ordering Information

See Notes for Ordering Information

Style: 3284L
PC: 222
Frame: PC122 x 0.6
Min. Size: 8x8
[203.2mm x 203.2mm]
See Notes for Ordering Information

Style: 3284R
PC: 222
Frame: PC122 x 0.6
Min. Size: 8x8
[203.2mm x 203.2mm]
See Notes for Ordering Information

Style: 2632L
PC: 239
Frame: PC139 x 0.6
Min. Size: 9¾x9¾
[247.7mm x 247.7mm]
See Notes for Ordering Information

Style: 2632R
PC: 239
Frame: PC139 x 0.6
Min. Size: 9¾x9¾
[247.7mm x 247.7mm]
See Notes for Ordering Information

Style: 2632L
PC: 239
Frame: PC139 x 0.6
Min. Size: 9¾x9¾
[247.7mm x 247.7mm]
See Notes for Ordering Information

Style: 2632R
PC: 239
Frame: PC139 x 0.6
Min. Size: 9¾x9¾
[247.7mm x 247.7mm]
See Notes for Ordering Information

Style: 3289L
PC: 240
Frame: PC140 x 0.6
Min. Size: 9½x13¾
[247.7mm x 349.3mm]
See Notes for Ordering Information

Style: 3289R
PC: 240
Frame: PC140 x 0.6
Min. Size: 9½x13¾
[247.7mm x 349.3mm]
See Notes for Ordering Information

For PRICING See Section B.3 in our current Wholesale Pricing Catalog.
“Traditional” Mortise & Tenon - ¼” Flat Panel

### Style: 3021L
- PC: 225
- Frame: PC125 x 0.6
- Min. Size: 7x9¾
  - [177.8mm x 247.7mm]
- See Notes for Ordering Information

### Style: 3021R
- PC: 225
- Frame: PC125 x 0.6
- Min. Size: 7x9¾
  - [177.8mm x 247.7mm]
- See Notes for Ordering Information

### Style: 3057L
- PC: 225
- Frame: PC125 x 0.6
- Min. Size: 10½x10½
  - [266.7mm x 266.7mm]
- See Notes for Ordering Information

### Style: 3057R
- PC: 225
- Frame: PC125 x 0.6
- Min. Size: 10½x10½
  - [266.7mm x 266.7mm]
- See Notes for Ordering Information

### Style: 40*
- PC: 201
- Frame: PC101 x 0.6
- Min. Size: 6½x6
  - [168.3mm x 152.4mm]

### Style: 4040*
- PC: 203
- Frame: PC103 x 0.6
- Min. Size: 9¾x6
  - [247.7mm x 168.3mm]

### Style: 34DT*
- Drawer Front
- PC: 120
- Frame: NA
- Min. Size: 6½x1¼
  - [171.5mm x 44.5mm]
- Max Height: 30” [762mm]

### Style: 1026*
- Drawer Front
- PC: 118
- Frame: NA
- Min. Size: 6½x3
  - [168.3mm x 76.2mm]

### Style: 1400*
- Drawer Front
- PC: 218
- Frame: PC118 x 0.6
- Min. Size: 6½x6
  - [168.3mm x 152.4mm]

### Style: 1401*
- Drawer Front
- PC: 201
- Frame: PC101 x 0.6
- Min. Size: 6x6½
  - [152.4mm x 168.3mm]

### Style: 3021L
- Vertical Dimension
- Horizontal Dimension

### Style: 3021R
- Vertical Dimension
- Horizontal Dimension

### Style: 3057L
- Vertical Dimension
- Horizontal Dimension

### Style: 3057R
- Vertical Dimension
- Horizontal Dimension

### Style: 40*
- Vertical Dimension
- Horizontal Dimension

### Style: 4040*
- Vertical Dimension
- Horizontal Dimension

### Style: 34DT*
- Vertical Dimension
- Horizontal Dimension

### Style: 1026*
- Vertical Dimension
- Horizontal Dimension

### Style: 1400*
- Vertical Dimension
- Horizontal Dimension

### Style: 1401*
- Vertical Dimension
- Horizontal Dimension

---

**For PRICING**
See Section B.3 in our current Wholesale Pricing Catalog.
### Ordering & Pricing Notes: “Traditional” Mortise & Tenon - ¼" Flat Panel Doors and Drawer Fronts

#### Ordering Guidelines

<table>
<thead>
<tr>
<th>1 Order Forms</th>
</tr>
</thead>
<tbody>
<tr>
<td>Please use Door and/or Drawer Front Order Forms (E-Z Forms #2 and #3). When placing an order for a ¼&quot; Flat Panel door, please indicate the word “Flat” in the space provided for the panel profile on the order form.</td>
</tr>
</tbody>
</table>

#### Technical Notes: “Traditional” Mortise & Tenon - ¼" Flat Panel Doors and Drawer Fronts

<table>
<thead>
<tr>
<th>Cabinet Door &amp; Drawer Front Options (Chapter B)</th>
</tr>
</thead>
<tbody>
<tr>
<td>1 ¼&quot; Flat Panel Doors and Drawers Fronts</td>
</tr>
<tr>
<td>¼&quot; Flat Panel doors are available with ¼&quot; veneered or MDF center panels. To simulate the “look” of a “Flat Panel” door or drawer front, in a solid wood species, please order using a solid wood raised panel door style with the RVSCP-PR324 center panel profile. See Section B.1 for Raised Panel Door &amp; Drawer Front Styles and Section E.13 for the RVSCP-PR324 center panel profile. For pricing, please see Section B.1 of our current Wholesale Pricing Catalog.</td>
</tr>
</tbody>
</table>

| 2 Frame and Mullion Doors |

| 3 Style 1026* |
| Only available in solid wood and raw MDF (not available in a hybrid species). Maximum height is 12" [304.8mm]. Heights up to 6" [152.4mm] will be constructed without glue-ups whenever possible. Available with the SR100 stile & rail profile from Section E.1 or any Mirror Joint stile & rail profile from Section E.2. When paired with any stile & rail door (ex: Style 10, Style 40, etc.), the door must utilize the same stile & rail profile and have the same width stiles as the 1026* drawer front. |

| 4 Style 2632L, 2632R |
| Please provide overall width (W) and height (H), as well as the secondary width (W2) at the top of door and the secondary height (H2) at the side of the door. Angle will vary as dimensions vary. A CAD drawing must be approved prior to manufacturing the product. |

| 5 Style 2929 |
| Overall width of door and stile & rail width will determine size of interior diamond. Sides of interior diamond will remain equal in length to one another. Angles are fixed at 45°. A CAD drawing must be approved prior to manufacturing the product. |

| 6 Style 3021L & 3021R |
| Minimum radius = 2" [50.8mm]. The radius will equal 90 degrees of an arc on the outside edge. The horizontal dimension of the curved stile (as shown in the illustration) equals the radius. These door style illustrations depict a 14" x 18" [355.6mm x 457.2mm] door, given this dimension the curved stile radius is 5" [127mm]. The vertical dimension of the curved stile (as shown in the illustration) equals the radius plus the width of the top rail. Based on the 14" x 18" [355.6mm x 457.2mm] door size illustrated, this dimension would be 7¾" [194.2mm]. When ordering, please provide us with the overall width and height of the door and note the horizontal dimension (radius) in the Special Instructions column on the order form. |

| 7 Style 3057L & 3057R |
| Minimum radius = 2" [50.8mm]. The radius will equal 90 degrees of an arc on the outside edge. The horizontal dimension of the curved stile (as shown in the illustration) equals the radius. These door style illustrations depict a 14" x 18" [355.6mm x 457.2mm] door with a curved stile radius of 5" [127mm]. The vertical dimension of the curved stile (as shown in the illustration) equals the radius. These door style illustrations depict a 14" x 18" [355.6mm x 457.2mm] door with a curved stile radius of 5" [127mm]. When ordering, please provide us with the overall width and height of the door and note the radius of the curved stile in the Special Instructions column on the order form. |

**Notes Continued on Next Page...**

► For PRICING ► See Section B.3 in our current Wholesale Pricing Catalog.
Cabinet Door & Drawer Front Options  

“Traditional” Mortise & Tenon - ¼" Flat Panel

Technical Notes: “Traditional” Mortise & Tenon - ¼" Flat Panel Doors and Drawer Fronts ...continued

Cabinet Door & Drawer Front Options (Chapter B)...continued

8 Style 3156
Width cannot be greater than the height.
Minimum height must be 2 times the width minus 4" [101.6mm].
Available with all “Traditional” and Old World “Traditional” Stile and Rail profiles.
A CAD drawing must be approved prior to manufacturing the product.

9 Style 3231L, 3231R
Please provide overall width (W) and height (H).
Angles will vary as dimensions vary.
A CAD drawing must be approved prior to manufacturing the product.

10 Style 3232L, 3232R, & 3234
Please provide overall width (W) and height (H), as well as the secondary width (W2) at the top of door.
Angles will vary as dimensions vary.
A CAD drawing must be approved prior to manufacturing the product.

11 Style 3235
Please provide overall width (W) and height (H), as well as the secondary width (W2) at the top of door.
Angles will vary as dimensions vary.
Center stile will be centered on width (50/50 split), unless otherwise noted.
A CAD drawing must be approved prior to manufacturing the product.

12 Style 3284L, 3284R
Please provide overall width (W) and height (H), as well as the secondary height (H2) along the side of door.
Angles will vary as dimensions vary.
A CAD drawing must be approved prior to manufacturing the product.

13 Style 3289L, 3289R
Please provide overall width (W) and height (H), as well as the secondary width (W2) at the top of door
and the secondary height (H2) at the side of the door.
Angle will vary as dimensions vary.
Center rail is shown at its highest point, which is also its standard placement, unless otherwise noted.
A CAD drawing must be approved prior to manufacturing the product.

14 Style 34DT*
Only available as a drawer front.
Simulates the look of a dovetail drawer box. Dovetail size may vary as the height changes.
Only available in solid wood (not available in raw MDF or in a hybrid species).
Heights up to 6" [152.4mm] will be constructed without glue-ups whenever possible.
Only available with a D7 outside edge profile.
For 1" [25.4mm] thickness, order as a Style 100DT*.

15 Style 3139, 4050 & 4055
If ordered below 10½ [266.7mm] wide, the corner blocks will be reduced to accommodate the width, based
on 2¼" [57.2mm] stiles & rails.
Can only be ordered with the SR100 stile and rail profile.
Not available with the RVSCP-PR324 (Reversed Solid Center Panel) profile.

Convex / Concave Options (Chapter D)

1 Available Products
The □ indicates door styles that are available Convex/Concave (curved). See Chapter D for more information.

2 5-Piece MDF, Raw / MDF - MR, NAF, Raw
Not available Convex/Concave.

Design Options (Chapter G)

1 5-Piece MDF, Raw / MDF - MR, NAF, Raw
Not available with Simulated or Renaissance Distressing.

Finish Options (Chapter R)

1 5-Piece MDF, Raw / MDF - MR, NAF, Raw
See “Finishing Methods” for more information on pre-finishing MDF with “Primed Only for Paint” or “SolidTone® Colors”.
Not available with 3D Laminate (RTF).
Rub Through options RBT100 and RBT200 are not available.

Functional Options (Chapter F)

1 Hinge Boring
Hinge boring is available for all "Traditional" Mortise & Tenon - ¼" Flat Panel doors and drawer fronts.
Please see Section F.1 for additional hinge boring requirements, ordering instructions and compatibility.

Notes continued on next page...

► For PRICING ► See Section B.3 in our current Wholesale Pricing Catalog.
### Technical Notes: “Traditional” Mortise & Tenon - 1/4” Flat Panel Doors and Drawer Fronts ...continued

#### General Information (Chapter A)

<table>
<thead>
<tr>
<th>1</th>
<th>Grain Direction</th>
</tr>
</thead>
<tbody>
<tr>
<td>Arrows (←→) shown throughout the catalog indicate standard grain direction. Grain direction may be specified at NO additional cost.</td>
<td></td>
</tr>
</tbody>
</table>

*Corner blocks* on all applicable door styles (ex: Style 4080) will have a standard *horizontal* grain direction.

<table>
<thead>
<tr>
<th>2</th>
<th>Center Rail Placement</th>
</tr>
</thead>
<tbody>
<tr>
<td>Custom center rail placement may be specified and refers to the distance from the top of the top rail to the top of the center rail for most door styles (<em>see below for exceptions</em>).</td>
<td></td>
</tr>
<tr>
<td>Styles 2417, 2929, 3156, 3171, 3434, 3456: For custom rail placement, measure from the top of the door to the center of the center rail.</td>
<td></td>
</tr>
<tr>
<td>Styles 2562L, 2562R: For custom rail placement, measure from the top of the door to the center of the center rail at its highest point.</td>
<td></td>
</tr>
<tr>
<td>Style 3287: For custom rail placement, measure from the top of the door to the bottom of the center rail at its lowest point.</td>
<td></td>
</tr>
<tr>
<td>See <em>Center Rail Placement</em> in <em>Section A.4</em> for more information.</td>
<td></td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>3</th>
<th>Stile &amp; Rail Dimensions</th>
</tr>
</thead>
<tbody>
<tr>
<td>Standard stile and rail dimensions are 2 1/4&quot; [57.2mm] wide. Non-standard part sizes may be ordered, however, additional up-charges may apply. <em>See Section A.5</em> for more information.</td>
<td></td>
</tr>
</tbody>
</table>

#### Material Options

<table>
<thead>
<tr>
<th>1</th>
<th>Core Material</th>
</tr>
</thead>
<tbody>
<tr>
<td>Veneered flat panel doors are constructed using a 1/4&quot; [6.4mm] &quot;A&quot; face grade veneer with an MDF Core.</td>
<td></td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>2</th>
<th>Materials Available</th>
</tr>
</thead>
<tbody>
<tr>
<td>Available in all of the species/grades noted in <em>Section B.3</em> of our current Wholesale Pricing Catalog. See individual door style notes for exceptions.</td>
<td></td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>3</th>
<th>5-Piece MDF, Raw</th>
</tr>
</thead>
</table>

<table>
<thead>
<tr>
<th>4</th>
<th>MDF - MR, NAF, Raw</th>
</tr>
</thead>
<tbody>
<tr>
<td>Hybrid/MDF species of flat panel doors and drawer fronts are also available with MDF - MR (Moisture Resistant), NAF, Raw.</td>
<td></td>
</tr>
</tbody>
</table>

#### Molding Options (Chapter N)

<table>
<thead>
<tr>
<th>1</th>
<th>Mullions and Applied Moldings on MDF</th>
</tr>
</thead>
<tbody>
<tr>
<td>When a mullion lite pattern is added to a frame only five-piece MDF door, the mullions will be made from Maple-Hard/Soft Mixed-Value/Budget/Paint Grade.</td>
<td></td>
</tr>
<tr>
<td>When an applied molding is added to an MDF product, the molding will be made from Maple-Hard/Soft Mixed-Value/Budget/Paint Grade.</td>
<td></td>
</tr>
</tbody>
</table>

#### Profile Options (Chapter E)

<table>
<thead>
<tr>
<th>1</th>
<th>5-Piece MDF, Raw</th>
</tr>
</thead>
<tbody>
<tr>
<td>Stile &amp; Rail Profiles: All “Traditional” Stile &amp; Rail Profile options shown in <em>Section E.1</em> are available.</td>
<td></td>
</tr>
<tr>
<td>Center Panel Options: ½” MDF center panel.</td>
<td></td>
</tr>
<tr>
<td>Outside Edge Profiles: All Outside Edge Profile options shown in <em>Section E.15 &amp; E.16</em> are available.</td>
<td></td>
</tr>
</tbody>
</table>

*Notes continued on next page...*
### Technical Notes: “Traditional” Mortise & Tenon - ¼” Flat Panel

<table>
<thead>
<tr>
<th>Sizes / Dimensions</th>
<th>Details</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>1</strong> Minimum W x H</td>
<td>Use the dimensions noted below the image of your chosen door style on the preceding pages.</td>
</tr>
</tbody>
</table>
| **2** Thickness | Available in ¾" [19.1mm] and 1" [25.4mm] thicknesses.  
5-Piece MDF only available in ¾" [19.1mm] thickness. |
| **3** 5-Piece MDF, Raw / MDF - MR, NAF, Raw Max. Size | The maximum size for a 5-Piece raw MDF door will be 48" x 96" [1219.2mm x 2438.4mm] or 96" x 48" [2438.4mm x 1219.2mm]. |
| **4** Maximum Center Panel Size Limitation | Given the ¾" [6.4mm] veneered flat panel material used for center panels is 48"W x 96"H [1219.2mm x 2438.4mm], the maximum visible center panel width in a door with vertical grain and no center stile is 47¾" [1197mm]; the maximum visible center panel height with no center rail is 95⅛" [2416.2mm]. |
| **5** Maximum Width for Doors with Shaped Rails | The maximum width for a WalzCraft standard door with a shaped rail or rails is 30" [762.0mm] - (based on 2¼" [57.2mm] wide stiles).  
- Please submit requests for doors with shaped rails over 30" wide to our Customer Support Team, as additional charges may apply.  
- This does not include doors made with corner blocks (Price Classes 207, 211, 214, 221, 224, 228, 229). |

► For PRICING ► See Section B.3 in our current Wholesale Pricing Catalog.
Quarter & Half Circle and Gothic - ¼" Flat Panel

Quarter Circle Doors - ¼" Flat Panel

<table>
<thead>
<tr>
<th>Style</th>
<th>PC</th>
<th>Frame</th>
<th>Min. Size</th>
<th>Outside/Inside Radius</th>
</tr>
</thead>
<tbody>
<tr>
<td>895L</td>
<td>952</td>
<td>PC906 x 0.6</td>
<td>8x10¼</td>
<td>Outside Radius</td>
</tr>
<tr>
<td>955L</td>
<td>952</td>
<td>PC906 x 0.6</td>
<td>8x10¼</td>
<td>Outside Radius</td>
</tr>
<tr>
<td>896L</td>
<td>951</td>
<td>PC905 x 0.6</td>
<td>8x16½</td>
<td>Outside Radius</td>
</tr>
<tr>
<td>956L</td>
<td>951</td>
<td>PC905 x 0.6</td>
<td>8x16½</td>
<td>Outside Radius</td>
</tr>
<tr>
<td>897L</td>
<td>951</td>
<td>PC905 x 0.6</td>
<td>8x8</td>
<td>Inside Radius</td>
</tr>
<tr>
<td>957L</td>
<td>951</td>
<td>PC905 x 0.6</td>
<td>8x8</td>
<td>Inside Radius</td>
</tr>
</tbody>
</table>

Quarter Circle Radius Explanation

The difference between Outside & Inside Radius

All Outside Radius doors feature a radius that is measured from the outside edge of the door stile.

To Calculate Radius Center Point:

From door width

Measure down from the top of the door and mark the radius center point on the outside edge of the stile.

All Inside Radius doors feature a radius that is measured from the inside edge of the door stile.

To Calculate Radius Center Point:

Door width minus the Stile Width: 2¼" [57.2mm].

Measure down from the top of the door and mark the radius center point on the inside edge of the stile.

► For PRICING ► See Section B.4 in our current Wholesale Pricing Catalog.
Quarter & Half Circle and Gothic - ¼” Flat Panel

**Half Circle Doors - ¼” Flat Panel**

- **Style: 1890**
  - PC: 952
  - Frame: PC906 x 0.6
  - Min. Size: 9x6¼ [228.6mm x 171.5mm]

- **Style: 1896**
  - PC: 951
  - Frame: PC905 x 0.6
  - Min. Size: 9x6¼ [228.6mm x 171.5mm]

- **Style: 3020**
  - PC: 952
  - Frame: PC906 x 0.6
  - Min. Size: 12x12 [304.8mm x 304.8mm]

- **Style: 3022**
  - PC: 951
  - Frame: PC905 x 0.6
  - Min. Size: 12x12 [304.8mm x 304.8mm]

- **Style: 2961**
  - PC: 955
  - Frame: PC909 x 0.6
  - Min. Size: 9x13 [228.6mm x 330.2mm]

- **Style: 2963**
  - PC: 954
  - Frame: PC908 x 0.6
  - Min. Size: 9x13 [228.6mm x 330.2mm]

- **Style: 2965**
  - PC: 955
  - Frame: PC909 x 0.6
  - Min. Size: 12x17 [304.8mm x 431.8mm]

- **Style: 2967**
  - PC: 954
  - Frame: PC908 x 0.6
  - Min. Size: 12x17 [304.8mm x 431.8mm]

**Ordering & Pricing Notes: Quarter Circle & Half Circle Doors - ¼” Flat Panel**

**Ordering Guidelines**

- Please use Door Order Form (E•Z Form #2).
- When placing an order for a ¼” Flat Panel door, please indicate the word “Flat” in the space provided for the panel profile on the order form.

**Profile Info**

- Stile & Rail or Miter Profile: SR107
- Panel Profile: Flat
- Outside Edge Profile: D17

**Pricing**

- Please see Section B.4 of our current Wholesale Pricing Catalog.

*Notes Continued on Next Page...*
### Technical Notes: Quarter Circle & Half Circle Doors - ¼" Flat Panel

#### Cabinet Door & Drawer Front Options (Chapter B)

<p>| | |</p>
<table>
<thead>
<tr>
<th></th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>Frame &amp; Mullion Doors</td>
</tr>
<tr>
<td>2</td>
<td>Radius Explanation</td>
</tr>
<tr>
<td>3</td>
<td>Styles 3022, 2967</td>
</tr>
<tr>
<td>4</td>
<td>Style 3020, 2965</td>
</tr>
<tr>
<td>5</td>
<td>Center Rail Placement</td>
</tr>
</tbody>
</table>

### Functional Options (Chapter F)

<p>| | |</p>
<table>
<thead>
<tr>
<th></th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>Hinge Boring</td>
</tr>
</tbody>
</table>

### Material Options

<p>| | |</p>
<table>
<thead>
<tr>
<th></th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>Core Material</td>
</tr>
<tr>
<td>2</td>
<td>MDF - MR, NAF, Raw</td>
</tr>
</tbody>
</table>

### Profile Options (Chapter E)

<p>| | |</p>
<table>
<thead>
<tr>
<th></th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>Mirror Joints</td>
</tr>
<tr>
<td>2</td>
<td>¼&quot; Flat Panel Doors and Drawers Fronts</td>
</tr>
</tbody>
</table>

### Sizes / Dimensions

<p>| | |</p>
<table>
<thead>
<tr>
<th></th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>Door Widths</td>
</tr>
<tr>
<td>2</td>
<td>Outside Radius</td>
</tr>
<tr>
<td>3</td>
<td>Inside Radius</td>
</tr>
<tr>
<td>4</td>
<td>Half Circle Doors</td>
</tr>
<tr>
<td>5</td>
<td>Stile &amp; Rail Sizes</td>
</tr>
<tr>
<td>6</td>
<td>Thicknesses</td>
</tr>
</tbody>
</table>

▶ For PRICING ▶ See Section B.4 in our current Wholesale Pricing Catalog.
Quarter & Half Circle and Gothic - ¼” Flat Panel

Gothic Doors - ¼” Flat Panel

Style: 4100
PC: 951
Frame: PC905 x 0.6
Min. Size: 10x11
[254mm x 279.4mm]

Style: 4200
PC: 952
Frame: PC906 x 0.6
Min. Size: 10x11
[254mm x 279.4mm]

Ordering & Pricing Notes: Gothic Doors - ¼” Flat Panel

Ordering Guidelines

1 Order Forms
   Please use Door Order Form (E•Z Form #2).

1 Pricing
   Please see Section B.4 in our current Wholesale Pricing Catalog.

Technical Notes: Gothic Doors - ¼” Flat Panel

Cabinet Door & Drawer Front Options (Chapter B)

1 Frame & Mullion Doors
   Glass openings will be routed to follow the contour of the shape for Styles 4100 and 4200. For pricing, please see Section B.12 of our current Wholesale Pricing Catalog.

Functional Options (Chapter F)

1 Hinge Boring
   Hinge boring is available for all Gothic - ¼” Flat Panel doors. Please see Section E.1 for additional hinge boring requirements, ordering instructions and compatibility.

Profile Options (Chapter E)

1 Stile & Rail Profile Options
   Compatible with all “Traditional” and “Old World” Stile and Rail profiles (excluding Mirror Joints). Mitered Stile and Rail profiles are not an option for Gothic doors.

2 ¼” Flat Panel Doors and Drawers Fronts
   To simulate the “look” of a “Flat Panel” door or drawer front, in a solid wood species, please order using a solid wood raised panel door style with the RVSCP-PR324 center panel profile. See Section B1 for Raised Panel Door & Drawer Front Styles and Section E.13 for the RVSCP-PR324 center panel profile. For pricing, please see Section B.1 of our current Wholesale Pricing Catalog.

Sizes / Dimensions

1 Minimum Height
   Minimum height equals door width plus 1” [25.4mm].

2 Absolute Minimum Width
   The absolute minimum width for a flat panel Gothic door is 10” [254mm].

For PRICING

See Section B.4 in our current Wholesale Pricing Catalog.
**Cabinet Door & Drawer Front Options**

**“Mitered” Mortise & Tenon - Raised Panel**

<table>
<thead>
<tr>
<th>Style</th>
<th>PC</th>
<th>Frame</th>
<th>Min. Size</th>
<th>Size (mm)</th>
</tr>
</thead>
<tbody>
<tr>
<td>10M</td>
<td>301</td>
<td>PC301 x 0.6</td>
<td>8x8</td>
<td>203.2mm x 203.2mm</td>
</tr>
<tr>
<td>1010M</td>
<td>303</td>
<td>PC303 x 0.6</td>
<td>13/8 x 15/8</td>
<td>349.3mm x 381mm</td>
</tr>
<tr>
<td>8010M</td>
<td>331</td>
<td>PC331 x 0.6</td>
<td>13/8 x 13/8</td>
<td>349.3mm x 349.3mm</td>
</tr>
<tr>
<td>8160M</td>
<td>315</td>
<td>PC315 x 0.6</td>
<td>13/8 x 13/8</td>
<td>349.3mm x 349.3mm</td>
</tr>
<tr>
<td>50/50 Split</td>
<td>303</td>
<td>PC303 x 0.6</td>
<td>13/8 x 15/8</td>
<td>349.3mm x 381mm</td>
</tr>
<tr>
<td>1000M</td>
<td>303</td>
<td>PC303 x 0.6</td>
<td>13/8 x 17/8</td>
<td>349.3mm x 415.9mm</td>
</tr>
<tr>
<td>1941M</td>
<td>303</td>
<td>PC303 x 0.6</td>
<td>13/8 x 13/8</td>
<td>349.3mm x 349.3mm</td>
</tr>
<tr>
<td>8045M</td>
<td>303</td>
<td>PC303 x 0.6</td>
<td>13/8 x 17/8</td>
<td>349.3mm x 415.9mm</td>
</tr>
<tr>
<td>2427M</td>
<td>331</td>
<td>PC331 x 0.6</td>
<td>13/8 x 17/8</td>
<td>349.3mm x 415.9mm</td>
</tr>
<tr>
<td>8050M</td>
<td>332</td>
<td>PC332 x 0.6</td>
<td>13/8 x 23/8</td>
<td>349.3mm x 584.2mm</td>
</tr>
<tr>
<td>8030M</td>
<td>308</td>
<td>PC308 x 0.6</td>
<td>13/8 x 19/8</td>
<td>349.3mm x 584.2mm</td>
</tr>
<tr>
<td>2271M</td>
<td>315</td>
<td>PC315 x 0.6</td>
<td>8x25/8</td>
<td>203.2mm x 787.4mm</td>
</tr>
<tr>
<td>2272M</td>
<td>317</td>
<td>PC317 x 0.6</td>
<td>8x31</td>
<td>203.2mm x 787.4mm</td>
</tr>
<tr>
<td>2465M</td>
<td>336</td>
<td>PC336 x 0.6</td>
<td>13/8 x 25/8</td>
<td>349.3mm x 635mm</td>
</tr>
</tbody>
</table>

For PRICING ► See Section **B.5** in our current Wholesale Pricing Catalog.
“Mitered” Mortise & Tenon - Raised Panel

Cabinet Door & Drawer Front Options

Style: 8170M  
PC: 315  
Frame: PC315 x 0.6  
Min. Size: 13½x15½  
[349.3mm x 393.7mm]

Style: 8060LM  
PC: 332  
Frame: PC332 x 0.6  
Min. Size: 13½x15½  
[349.3mm x 393.7mm]

Style: 8060RM  
PC: 332  
Frame: PC332 x 0.6  
Min. Size: 13½x15½  
[349.3mm x 393.7mm]

Style: 8020M  
PC: 308  
Frame: PC308 x 0.6  
Min. Size: 19½x8  
[495.3mm x 203.2mm]

Style: 8170M  
PC: 315  
Frame: PC315 x 0.6  
Min. Size: 13½x15½  
[349.3mm x 393.7mm]

Style: 8060LM  
PC: 332  
Frame: PC332 x 0.6  
Min. Size: 13½x15½  
[349.3mm x 393.7mm]

Style: 8060RM  
PC: 332  
Frame: PC332 x 0.6  
Min. Size: 13½x15½  
[349.3mm x 393.7mm]

Style: 8020M  
PC: 308  
Frame: PC308 x 0.6  
Min. Size: 19½x8  
[495.3mm x 203.2mm]

Style: 2291LM  
PC: 331  
Frame: PC331 x 0.6  
Min. Size: 13½x13½  
[349.3mm x 349.3mm]

Style: 2291RM  
PC: 331  
Frame: PC331 x 0.6  
Min. Size: 13½x13½  
[349.3mm x 349.3mm]

For PRICING  ► See Section B.5 in our current Wholesale Pricing Catalog.
### Ordering & Pricing Notes: “Mitered” Mortise & Tenon - Raised Panel

#### Ordering Guidelines

1. **Order Forms**
   
   Please use *Door and/or Drawer Front Order Forms (E•Z Forms #2 and #3).*

2. **Pricing**
   
   Please see Section B.5 of our current Wholesale Pricing Catalog.

### Technical Notes: “Mitered” Mortise & Tenon - Raised Panel

#### Cabinet Door & Drawer Front Options (Chapter B)

1. **Mitered Frame or Mullion Doors**
   
   All of the mitered profiles shown in this catalog are also available with the GRF profile. When ordering, please indicate whether the door is a frame or mullion. If a mullion, please indicate the lite pattern and number of lites. *Not all mitered profiles are available with Mullions.*

#### Convex / Concave Options (Chapter D)

1. **Curved Products**
   
   The indicator indicates door styles are available for Curved Products. For ordering guidelines, see Chapter D.

#### Design Options (Chapter G)

1. **Radius Corners**
   
   Mitered profiles in the MP600 / MP6000 Series, which accept an additional outside edge, may also accept radius outside corners.
   - 1½” [38.1mm] wide Mitered Profiles can accept up to a ¾” [19.1mm] radius.
   - 2½” [57.2mm] to 4½” [114.3mm] wide Mitered Profiles can accept up to a 1” [25.4mm] radius.
   
   For more information, please refer to Section G.13.

2. **“Mitered” Stile/Rail Stock (Part #SRP100)**
   
   “Mitered” Stile & Rail stock is produced and priced the same as “Traditional” Stile and Rail stock. To order use Part #SRP100.
   
   Available in 8’, Random Length and Cut to Length sizes. See Section G.16 for additional information.

#### Functional Options (Chapter F)

1. **Hinge Boring**
   
   Hinge boring is available for "Mitered" Mortise & Tenon - Raised Panel doors and drawer fronts. Please see Section F.1 for additional hinge boring requirements, ordering instructions and compatibility.

   Hinge boring is *not available* on any of the 1½” [38.1mm] wide miter profiles.

#### General Information (Chapter A)

1. **Grain Direction**
   
   Arrows (←→) indicate standard grain direction. Grain direction may be specified at NO extra cost.

2. **Ready to Assemble (RTA)**
   
   RTA (Ready to Assemble) is available as an option for Mitered Doors.

#### Material Options

1. **MDF - MR, NAF, Raw (Center Panel Material Only)**
   
   Hybrid/MDF species of raised panel doors and drawer fronts are also available with MDF - MR (Moisture Resistant), NAF, Raw center panels.
   - Available with raised and recessed raised panel profiles that finish at ⅜” and ¾” thick (Section E.12, E.14).
   - Available with the RVSCP-PR324 reverse solid center panel profile (Section E.13).

#### Miscellaneous

1. **Compatibility Charts**
   
   Please reference our website: Resources / Technical Information.

2. **Center Stile and Rail Construction**
   
   All center stiles & rails will be haunched into the outside Stiles & Rails creating a mitered joint where they are conjoined, *except MP1460 & MP1461;* a butt joint is used to install these center Stiles & Rails.

#### Profile Options (Chapter E)

1. **D7 Edges**
   
   A D7 Edge can be used along with any MP600 / MP6000 Series Mitered Profile that accepts an additional outside edge.

2. **Lipped Outside Edge Profiles**
   
   D5, D16, D20, D22, D36, D44, D58, D123, D144, D180 Outside Edges are *not available* with any mitered construction. These edge treatments will leave a void in the tenon joint on profiles.

   
   Only available in ¾” [19.1mm] thickness. To obtain a center panel that is flush with the face of the stiles and rails, use one of these Solid Wood Center Panel Profiles: PR318-25, PR319-10, PR320-25, PR320-32, PR320-44, PR321-32, PR328-32 or PR329-19.

*Notes Continued on Next Page...*
### Cabinet Door & Drawer Front Options

**“Mitered” Mortise & Tenon - Raised Panel**

#### Technical Notes: “Mitered” Mortise & Tenon - Raised Panel...continued

**Profile Options (Chapter E)...continued**

<p>| | |</p>
<table>
<thead>
<tr>
<th></th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>4</td>
<td>MP624-76, MP624-57 and MP624-38</td>
</tr>
<tr>
<td>5</td>
<td>MP660 Family</td>
</tr>
<tr>
<td>6</td>
<td>MP744, MP763 Families</td>
</tr>
</tbody>
</table>

#### Sizes / Dimensions

<p>| | |</p>
<table>
<thead>
<tr>
<th></th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>Thickness</td>
</tr>
<tr>
<td>2</td>
<td>Non-Standard Parts</td>
</tr>
<tr>
<td>3</td>
<td>Minimum Sizes</td>
</tr>
</tbody>
</table>

---

For PRICING  See Section B.5 in our current Wholesale Pricing Catalog.
**Cabinet Door & Drawer Front Options**

**“Mitered” Mortise & Tenon - ¼” Flat Panel**

<table>
<thead>
<tr>
<th>Style: 40M*</th>
<th>Drawer Front</th>
</tr>
</thead>
<tbody>
<tr>
<td>PC: 401</td>
<td>Frame: PC301 x 0.6</td>
</tr>
<tr>
<td>Min. Size: 6x6</td>
<td>[152.4mm x 152.4mm]</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Style: 4040M</th>
<th>Frame: PC303 x 0.6</th>
</tr>
</thead>
<tbody>
<tr>
<td>Min. Size: 9x6</td>
<td>[247.7mm x 168.3mm]</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Style: 3010M</th>
<th>Frame: PC331 x 0.6</th>
</tr>
</thead>
<tbody>
<tr>
<td>Min. Size: 9x12</td>
<td>[247.7mm x 304.8mm]</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Style: 3160M</th>
<th>Frame: PC315 x 0.6</th>
</tr>
</thead>
<tbody>
<tr>
<td>Min. Size: 9x11</td>
<td>[247.7mm x 279.4mm]</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Style: 4044M</th>
<th>Frame: PC303 x 0.6</th>
</tr>
</thead>
<tbody>
<tr>
<td>Min. Size: 6x11</td>
<td>[168.3mm x 279.4mm]</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Style: 4043M</th>
<th>Frame: PC303 x 0.6</th>
</tr>
</thead>
<tbody>
<tr>
<td>Min. Size: 6x12</td>
<td>[152.4mm x 304.8mm]</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Style: 4041M</th>
<th>Frame: PC303 x 0.6</th>
</tr>
</thead>
<tbody>
<tr>
<td>Min. Size: 6x12½</td>
<td>[168.3mm x 323.9mm]</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Style: 4045M</th>
<th>Frame: PC303 x 0.6</th>
</tr>
</thead>
<tbody>
<tr>
<td>Min. Size: 6x12½</td>
<td>[168.3mm x 323.9mm]</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Style: 2428M</th>
<th>Frame: PC331 x 0.6</th>
</tr>
</thead>
<tbody>
<tr>
<td>Min. Size: 9x12</td>
<td>[247.7mm x 323.9mm]</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Style: 4150M</th>
<th>Frame: PC332 x 0.6</th>
</tr>
</thead>
<tbody>
<tr>
<td>Min. Size: 9x15</td>
<td>[247.7mm x 381mm]</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Style: 4030M</th>
<th>Frame: PC308 x 0.6</th>
</tr>
</thead>
<tbody>
<tr>
<td>Min. Size: 6x15½</td>
<td>[168.3mm x 390.5mm]</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Style: 3271M</th>
<th>Frame: PC315 x 0.6</th>
</tr>
</thead>
<tbody>
<tr>
<td>Min. Size: 6x19½</td>
<td>[168.3mm x 501.7mm]</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Style: 3272M</th>
<th>Frame: PC317 x 0.6</th>
</tr>
</thead>
<tbody>
<tr>
<td>Min. Size: 6x24½</td>
<td>[168.3mm x 612.8mm]</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Style: 3465M</th>
<th>Frame: PC336 x 0.6</th>
</tr>
</thead>
<tbody>
<tr>
<td>Min. Size: 9x16½</td>
<td>[247.7mm x 419.1mm]</td>
</tr>
</tbody>
</table>

**For PRICING**  
See Section B.6 in our current Wholesale Pricing Catalog.
“Mitered” Mortise & Tenon - ¼” Flat Panel

**Style: 3170M**
- **PC:** 415
- **Frame:** PC315 x 0.6
- **Min. Size:** 11x11½
  - [279.4mm x 292.1mm]

**Style: 3060LM**
- **PC:** 432
- **Frame:** PC332 x 0.6
- **Min. Size:** 11x11½
  - [279.4mm x 285.8mm]

**Style: 3060RM**
- **PC:** 432
- **Frame:** PC332 x 0.6
- **Min. Size:** 11x11½
  - [279.4mm x 285.8mm]

**Style: 4020M**
- **PC:** 408
- **Frame:** PC308 x 0.6
- **Min. Size:** 15⅜ x 6⅝
  - [390.5mm x 168.3mm]

**Style: 3291LM**
- **PC:** 431
- **Frame:** PC331 x 0.6
- **Min. Size:** 11x9½
  - [279.4mm x 247.7mm]

**Style: 3291RM**
- **PC:** 431
- **Frame:** PC331 x 0.6
- **Min. Size:** 11x9½
  - [279.4mm x 247.7mm]

► For PRICING ► See Section B.6 in our current Wholesale Pricing Catalog.
### Ordering & Pricing Notes: “Mitered” Mortise & Tenon - ¼” Flat Panel

#### Ordering Guidelines

1. **Order Forms**
   - Please use Door and/or Drawer Front Order Forms (E•Z Forms #2 and #3).
   - When placing an order for a ¼” Flat Panel door, please indicate the word “Flat” in the space provided for the panel profile on the order form.

### Technical Notes: “Mitered” Mortise & Tenon - ¼” Flat Panel

#### Cabinet Door & Drawer Front Options (Chapter B)

1. **Mitered Frame or Mullion Doors**
   - All of the mitered profiles shown in this catalog are also available with the GRF profile. When ordering, please indicate whether the door is a frame or mullion. If a mullion, please indicate the lite pattern and number of lites. *Not all mitered profiles are available with mullions.*

#### Convex / Concave Options (Chapter D)

1. **Curved Products**
   - The [ ] indicates door styles are available for Curved Products. For ordering guidelines, see Chapter D.

#### Design Options (Chapter G)

1. **Radius Corners**
   - Mitered profiles in the MP600 / MP6000 Series, which accept an additional outside edge, may also accept radius outside corners.
     - 1½” [38.1mm] wide Mitered Profiles can accept up to a ½” [19.1mm] radius.
     - 2¼” [57.2mm] to 4½” [114.3mm] wide Mitered Profiles can accept up to a 1” [25.4mm] radius.
   - For more information, please refer to Section G.13.

2. **“Mitered” Stile/Rail Stock (Part #SRP100)**
   - “Mitered” Stile & Rail stock is produced and priced the same as “Traditional” Stile and Rail stock with an outside edge. To order use Part #SRP100.
   - Available in 8’ [2438.4mm], Random Length and Cut to Length sizes. See Section G.16 for additional information.

#### Functional Options (Chapter F)

1. **Hinge Boring**
   - Hinge boring is available for “Mitered” Mortise & Tenon - ¼” Flat Panel doors and drawer fronts. Please see Section F.1 for additional hinge boring requirements, ordering instructions and compatibility.
   - Hinge boring is *not available* on any of the 1½” [38.1mm] wide miter profiles.

#### General Information (Chapter A)

1. **Grain Direction**
   - Arrows (→) indicate standard grain direction. Grain direction may be specified at NO extra cost.

2. **Ready to Assemble**
   - RTA is available as an option for Mitered Doors.

#### Material Options

1. **Core Material**
   - Veneered flat panel doors are constructed using a ¼” [6.4mm] “A” face grade veneer with MDF Core.

2. **MDF - MR, NAF, Raw (Center Panel Material Only)**
   - Hybrid/MDF species of flat panel doors and drawer fronts are also available with MDF - MR (Moisture Resistant), NAF, Raw center panels.

#### Miscellaneous

1. **Compatibility Charts**
   - Please reference our website: Resources / Technical Information.

2. **Center Stile and Rail Construction**
   - All center stiles & rails will be haunched into the outside Stiles & Rails creating a mitered joint where they are conjoined; except MP1460 & MP1461, a butt joint is used to install these center Stiles & Rails.

---

**For PRICING**

See Section B.6 in our current Wholesale Pricing Catalog.
### Technical Notes: “Mitered” Mortise & Tenon - ¼” Flat Panel...continued

#### Profile Options (Chapter E)...continued

<p>| | | |</p>
<table>
<thead>
<tr>
<th></th>
<th></th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>¼” Flat Panel Doors and Drawers Fronts</td>
<td>¼” Flat Panel doors are available with ¼” veneered MDF center panels. To simulate the “look” of a “Flat Panel” door or drawer front, in a solid wood species, please order using a solid wood raised panel door style with the RVSCP-PR324 center panel profile. See Section B.1 for Raised Panel Door &amp; Drawer Front Styles and Section E.13 for the RVSCP-PR324 center panel profile. For pricing, please see Section B.1 of our current Wholesale Pricing Catalog.</td>
</tr>
<tr>
<td>2</td>
<td>D7 Edges</td>
<td>A D7 Edge can be used along with any MP600 / MP6000 Series Mitered Profile that accepts additional outside edges.</td>
</tr>
<tr>
<td>3</td>
<td>Lipped Outside Edge Profiles</td>
<td>D5, D16, D20, D22, D36, D44, D58, D123, D144, D180 Outside Edges are not available with any mitered construction. These edge treatments will leave a void in the tenon joint on profiles.</td>
</tr>
<tr>
<td>4</td>
<td>MP623-76, MP623-57, MP623-38, MP724-76, MP724-57 &amp; MP724-38</td>
<td>Only available in ¼” [19.1mm] thickness. To obtain a center panel that is flush with the face of the stiles and rails, use one of these Solid Wood Center Panel Profiles: PR318-25, PR319-10, PR320-25, PR320-32, PR320-44, PR321-32, PR328-32 or PR329-19.</td>
</tr>
<tr>
<td>5</td>
<td>MP624-76, MP624-57 and MP624-38</td>
<td>Available in ½” [19.1mm] or 1” [25.4mm] thicknesses with a ¼” [6.4mm] veneered flat panel or these Solid Wood Profiles: PR318-25, PR320-25, PR320-32, PR320-44, PR321-32, PR328-32, PR329-19 or the RVSCP-PR324 (Reversed Solid Center Panel).</td>
</tr>
<tr>
<td>6</td>
<td>MP660 Family</td>
<td>Designed to accept Applied Molding #1168, #1169 and #3149. Molding must be ordered separately.</td>
</tr>
<tr>
<td>7</td>
<td>MP744, MP763 Families</td>
<td>Designed to accept Applied Molding #1008 and #1107. Molding must be ordered separately.</td>
</tr>
</tbody>
</table>

### Sizes / Dimensions

<p>| | | |</p>
<table>
<thead>
<tr>
<th></th>
<th></th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>Thickness</td>
<td>Available in ¼” [19.1mm] and 1” [25.4mm] thickness.</td>
</tr>
<tr>
<td>2</td>
<td>Non-Standard Parts</td>
<td>Some Mitered Profiles accommodate width flexibility, see the MP600 / MP6000 series of Mitered Profiles in Section E.9. The top rail, bottom rail, left stile and right stile must all be the same profile and the same width. Stiles/Rails can be ordered in widths from 1½” [38.1mm] to 3” [76.2mm] in ¼” [6.4mm] increments without incurring a non-standard part size charge. See Section A.5 for more information. Please submit requests for widths that range from over 3” [76.2mm] to a maximum 4½” [114.3mm] to our Customer Support Team; these may be subject to up-charges.</td>
</tr>
<tr>
<td>3</td>
<td>Minimum Sizes</td>
<td>All mitered door and drawer front minimum sizes are calculated based on 2½” [57.2mm] wide profiles. If using a 3” [76.2mm] wide profile, please add 1½” [38.1mm] to the published minimum door size. If using a 1½” [38.1mm] wide profile, deduct 1½” [38.1mm] from the published minimum size.</td>
</tr>
<tr>
<td>4</td>
<td>Maximum Center Panel Size Limitation</td>
<td>Given the ¼” [6.4mm] veneered flat panel material used for center panels is 48”W x 96”H [1219.2mm x 2438.4mm], the maximum visible center panel width in a door with vertical grain and no center stile is 47⅛” [1197mm]; the maximum visible center panel height with no center rail is 95⅛” [2416.2mm].</td>
</tr>
</tbody>
</table>

For PRICING See Section B.6 in our current Wholesale Pricing Catalog.
Our French Miter door construction was introduced in an effort to be a more cost effective alternative to an applied molding door. However, the French Miter door has other advantages as well. It provides more structural integrity than an applied molding door because the molding detail is an integral part of the stiles and rails instead of a separate piece. It provides a more traditional look than a formal mitered door while still having the applied molding look. If in extremely dry or humid regions, WalzCraft recommends the use of French Miter doors & drawer fronts. The door will be less likely to “barrel” than a traditional miter door (see Warpage Tolerances in Section A.5 for more information on the “barrel effect”). There are more outside edge profile options available than with a mitered door, and you have the flexibility to vary your stile and rail widths.

**Drawer Front Style 40FM***

*Shown with:* MP604-76, 3” [76mm] Wide Stiles; MP604-57, 2½” [57mm] Wide Rails

Flat Center Panel and D79 Outside Edge

**Door Style 10FM***

*Shown with:* MP604-76, 3” [76.2mm] Wide Stiles & Rails

PR302-38 and D79 Outside Edge

Not drawn to scale.

---

**Ordering & Pricing Notes: French Miter Doors and Drawer Fronts**

**Ordering Guidelines**

| 1 Order Forms | Please use Door and/or Drawer Front Order Forms (E•Z Forms #2 and #3). |

**Pricing**

| 1 Pricing | Please see Section B.7 of our current Wholesale Pricing Catalog. |

*Notes Continued on Next Page...*
<table>
<thead>
<tr>
<th>Technical Notes: French Miter Doors and Drawer Fronts</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Cabinet Door &amp; Drawer Front Options (Chapter B)</strong></td>
</tr>
<tr>
<td><strong>1 Door Styles</strong></td>
</tr>
<tr>
<td><em><em>Convex/Concave door styles 10FM and 10FM</em> are only available in radii 12” [304.8mm] and greater.</em>*</td>
</tr>
<tr>
<td>French Miter construction is only available on door styles with a square frame (Ex: Style 10). Not available on doors styles with shaped rails (Ex: Style 2000).</td>
</tr>
<tr>
<td><strong>2 Frames &amp; Mullions</strong></td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Functional Options (Chapter F)</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>1 Hinge Boring</strong></td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Material Options</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>1 MDF - MR, NAF, Raw</strong></td>
</tr>
<tr>
<td>(Center Panel Material Only)</td>
</tr>
<tr>
<td>• Available with raised and recessed raised panel profiles that finish at ⅜” and ¾” thick (Section E.12, E.14).</td>
</tr>
<tr>
<td>• Available with the RVSCP-PR324 reverse solid center panel profile (Section E.13).</td>
</tr>
<tr>
<td>• Available with the ¼” thick flat center panel profile.</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Profile Options (Chapter E)</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>1 Stile &amp; Rail Profiles</strong></td>
</tr>
<tr>
<td>French Miter doors are also available with some of our “Traditional” Mortise &amp; Tenon Stile &amp; Rail profiles. Please see Section E.1. Any profile number that has a corresponding [R-FM] symbol is recommended for French Miter construction. If choosing to order these R-FM profiles with French Miter construction, please use the matching French Miter door style along with the matching miter profile. For example, if you want a Style 10 door with stile &amp; rail profile SR119, but made with French Miter construction, please order door Style 10FM with mitered stile &amp; rail profile MP603-57, Page E.9.2.</td>
</tr>
<tr>
<td><strong>2 Outside Edge Profiles</strong></td>
</tr>
<tr>
<td><strong>3 ¼” Flat Panel Doors and Drawers Fronts</strong></td>
</tr>
</tbody>
</table>

For PRICING See Section B.7 in our current Wholesale Pricing Catalog. 99.7% American Made
<table>
<thead>
<tr>
<th></th>
<th>Technical Notes: French Miter Doors and Drawer Fronts...continued</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Sizes / Dimensions</strong></td>
<td></td>
</tr>
<tr>
<td>1</td>
<td><strong>Thickness</strong></td>
</tr>
<tr>
<td>2</td>
<td><strong>Minimum &amp; Maximum Sizes</strong></td>
</tr>
<tr>
<td>3</td>
<td><strong>Standard &amp; Non-Standard Stile &amp; Rail Widths</strong></td>
</tr>
<tr>
<td>4</td>
<td><strong>Miter Profile Sizing</strong></td>
</tr>
<tr>
<td>5</td>
<td><strong>Flat Panel Door Maximum Sizes</strong></td>
</tr>
</tbody>
</table>

**For PRICING**  See Section B.7 in our current Wholesale Pricing Catalog.
<table>
<thead>
<tr>
<th>Cabinet Door &amp; Drawer Front Options</th>
</tr>
</thead>
</table>

<table>
<thead>
<tr>
<th>Notes</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
</tr>
<tr>
<td></td>
</tr>
<tr>
<td></td>
</tr>
<tr>
<td></td>
</tr>
<tr>
<td></td>
</tr>
<tr>
<td></td>
</tr>
<tr>
<td></td>
</tr>
<tr>
<td></td>
</tr>
<tr>
<td></td>
</tr>
<tr>
<td></td>
</tr>
<tr>
<td></td>
</tr>
<tr>
<td></td>
</tr>
<tr>
<td></td>
</tr>
<tr>
<td></td>
</tr>
<tr>
<td></td>
</tr>
<tr>
<td></td>
</tr>
<tr>
<td></td>
</tr>
<tr>
<td></td>
</tr>
</tbody>
</table>
The *Adventure Series* door style was introduced to give you more design flexibility to create a truly unique look. This series of doors allows you to pair a square edged stile or rail profile with any of the profiles from Sections E.1, E.3, E.5 or E.9 designated with an [AS]. See Profile notes on following pages for more information.

With Styles 10ASTP, 1801ASTP, 40ASTP and 1401ASTP you can either apply a detailed profile to the rails while keeping the stiles square, or reverse the construction and apply a detailed profile to the stiles while keeping the rails square.

- For Styles 8000ASTP, 1000ASTP, 3098ASTP, 3101ASTP, 4044ASTP, 4043ASTP, 3097ASTP, 3099ASTP, 10ASMP, 8000ASMP, 1000ASMP, 40ASMP, 4044ASMP and 4043ASMP you can apply a detailed profile to the rails while keeping the stiles square.
- For Styles 1010ASTP, 3096ASTP, 4040ASTP, 3095ASTP, 1801ASMP, 3096ASMP, 1401ASMP and 3095ASMP you can apply a detailed profile to the stiles while keeping the rails square.

The mortise & tenon construction even allows you to vary the stile & rail widths for more flexibility.

**Step 1)** Choose your door style. This will define the center panel type (raised or flat), how your stiles and rails will intersect, and what type of profile (traditional vs. miter) can be used.

**Step 2)** Choose the profile that you want applied to the detailed stiles or detailed rails.

- **Example:** Style 10ASMP will give you a square raised panel. The stiles will run the full height of the door with the rails running between the stiles. The detailed profile on the rails can be chosen from any of the mitered profiles in Section E.9 that have a corresponding [AS] on the profile drawing.

- The example below shows a Style 10ASMP with the MP643-57 profile applied to the rails.

*Not drawn to scale.*
**Available with many profiles from Sections E.1, E.3 and E.5. See notes on the following pages for more information.**

**Adventure Series Door Styles - Raised Panel - Traditional Profiles (ASTP)**

- **Style: 10ASTP**
  - PC: 101
  - Frame: PC101 x 0.6
  - Min. Size: 8x8
  - [203.2mm x 203.2mm]

- **Style: 1010ASTP**
  - PC: 103
  - Frame: PC103 x 0.6
  - Min. Size: 13½x8
  - [349.3mm x 203.2mm]

- **Style: 8000ASTP**
  - PC: 103
  - Frame: PC103 x 0.6
  - Min. Size: 8x13½
  - [203.2mm x 349.3mm]

- **Style: 1000ASTP**
  - PC: 103
  - Frame: PC103 x 0.6
  - Min. Size: 8x13½
  - [203.2mm x 349.3mm]

- **Style: 1801ASTP**
  - PC: 101
  - Frame: PC101 x 0.6
  - Min. Size: 8x8
  - [203.2mm x 203.2mm]

- **Style: 3096ASTP**
  - PC: 103
  - Frame: PC103 x 0.6
  - Min. Size: 13½x8
  - [349.3mm x 203.2mm]

- **Style: 3098ASTP**
  - PC: 103
  - Frame: PC103 x 0.6
  - Min. Size: 8x13½
  - [203.2mm x 349.3mm]

- **Style: 3101ASTP**
  - PC: 103
  - Frame: PC103 x 0.6
  - Min. Size: 8x13½
  - [203.2mm x 349.3mm]

Profiled edges shown using SR153
(Profile not drawn to full scale)

► For PRICING ► See Section B.7 in our current Wholesale Pricing Catalog.
Cabinet Door & Drawer Front Options

Adventure Series Door Styles - ¼" Flat Panel - Traditional Profiles (ASTP)

**Available with many profiles from Sections E.1, E.3 and E.5. See notes on the following pages for more information.**

Style: 40ASTP  
PC: 201  
Frame: PC101 x 0.6  
Min. Size: 6⅝x6  
[168.3mm x 152.4mm]

Style: 4040ASTP  
PC: 203  
Frame: PC103 x 0.6  
Min. Size: 9⅝x6⅝  
[247.7mm x 168.3mm]

Style: 4044ASTP  
PC: 203  
Frame: PC103 x 0.6  
Min. Size: 6⅝x9⅝  
[168.3mm x 247.7mm]

Style: 4043ASTP  
PC: 203  
Frame: PC103 x 0.6  
Min. Size: 6⅝x9⅝  
[168.3mm x 247.7mm]

Style: 1401ASTP  
PC: 201  
Frame: PC101 x 0.6  
Min. Size: 6⅝x6  
[168.3mm x 152.4mm]

Style: 3095ASTP  
PC: 203  
Frame: PC103 x 0.6  
Min. Size: 9⅝x6⅝  
[247.7mm x 168.3mm]

Style: 3097ASTP  
PC: 203  
Frame: PC103 x 0.6  
Min. Size: 6⅝x9⅝  
[168.3mm x 247.7mm]

Style: 3099ASTP  
PC: 203  
Frame: PC103 x 0.6  
Min. Size: 6⅝x9⅝  
[168.3mm x 247.7mm]

Profiled edges shown using SR153  
(Profile not drawn to full scale)

For PRICING  See Section B.7 in our current Wholesale Pricing Catalog.
**Adventure Series Door Styles - Raised Panel - Miter Profiles (ASMP)**

**Available with many profiles from Section E.9. See notes on the following pages for more information.**

- **Style: 10ASMP**
  - PC: 301
  - Frame: PC301 x 0.6
  - Min. Size: 8x8
    - [203.2mm x 203.2mm]

- **Style: 1801ASMP**
  - PC: 301
  - Frame: PC301 x 0.6
  - Min. Size: 6x8
    - [203.2mm x 203.2mm]

- **Style: 3096ASMP**
  - PC: 303
  - Frame: PC303 x 0.6
  - Min. Size: 13½x8
    - [349.3mm x 203.2mm]

- **Style: 8000ASMP**
  - PC: 303
  - Frame: PC303 x 0.6
  - Min. Size: 6½x6
    - [152.4mm x 279.4mm]

- **Style: 1000ASMP**
  - PC: 303
  - Frame: PC303 x 0.6
  - Min. Size: 9¾x6
    - [247.7mm x 168.3mm]

- **Style: 1401ASMP**
  - PC: 401
  - Frame: PC301 x 0.6
  - Min. Size: 6⅝x6
    - [168.3mm x 152.4mm]

- **Style: 3095ASMP**
  - PC: 403
  - Frame: PC303 x 0.6
  - Min. Size: 9½x6½
    - [247.7mm x 168.3mm]

- **Style: 4044ASMP**
  - PC: 403
  - Frame: PC303 x 0.6
  - Min. Size: 6x11
    - [152.4mm x 279.4mm]

- **Style: 4043ASMP**
  - PC: 403
  - Frame: PC303 x 0.6
  - Min. Size: 6½x6½
    - [152.4mm x 279.4mm]

Profiled edges shown using MP643-57
(Profile not drawn to full scale)

**For PRICING**
See Section B.7 in our current Wholesale Pricing Catalog.
### Cabinet Door & Drawer Front Options

#### Ordering & Pricing Notes: Adventure Series - Raised & ¼" Flat Panel

<table>
<thead>
<tr>
<th>Ordering Guidelines</th>
<th>Pricing</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>1 Order Forms</strong></td>
<td>Please use <em>Adventure Series Order Form (E•Z Form #2, 7).</em></td>
</tr>
<tr>
<td><strong>1 Pricing</strong></td>
<td>Please see <em>Section B.7</em> of our current Wholesale Pricing Catalog.</td>
</tr>
</tbody>
</table>

#### Technical Notes: Adventure Series - Raised & ¼" Flat Panel

<table>
<thead>
<tr>
<th>Cabinet Door &amp; Drawer Front Options (Chapter B)</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>1 Available Door Styles</strong></td>
</tr>
</tbody>
</table>
| Available with raised panel door *Styles 10, 1000, 1010, 1801, 8000*. Simply add an ASTP or ASMP to the style number depending on your chosen profile (ex: Style 10ASTP or Style 10ASMP).  
  • Also available as Style 3096ASTP, 3096ASMP, 3098ASTP, 3101ASTP for Adventure series doors only. |
| Available with flat panel door *Styles 40, 1401, 4040, 4043, 4044*. Simply add an ASTP or ASMP to the style number depending on your chosen profile (ex: Style 40ASTP or Style 40ASMP).  
  • Also available as Style 3095ASTP, 3095ASMP, 3097ASTP, 3099ASTP for Adventure series doors only. |

#### Functional Options (Chapter F)

| **1 Hinge Boring** |
| Hinge boring is available for Adventure Series - Raised & ¼" Flat Panel doors and drawer fronts. Please see *Section F.1* for additional hinge boring requirements, ordering instructions and compatibility. |

#### General Information (Chapter A)

| **1 Center Rail Placement** |
| For styles 8000ASTP, 3098ASTP, 4044ASTP, 3097ASTP, 8000ASMP and 4044ASMP, center rail placement will be standard at a 50/50 split. |
| For a center rail placement other than a 50/50 split, please order as Style 1000ASTP, 3101ASTP, 4043ASTP, 3099ASTP, 1000ASMP or 4043ASMP. These styles require center rail placement to be specified and refers to the distance from the top of the top rail to the top of the center rail. Please indicate this dimension in the special instructions area on the order form. |

#### Material Options

| **1 MDF - MR, NAF, Raw** |
| Hybrid/MDF species of Adventure Series doors and drawer fronts are also available with MDF - MR (Moisture Resistant), NAF, Raw.  
  • Available with raised and recessed raised panel profiles that finish at ⅜" and ¾" thick (*Section E.12, E.14*).  
  • Available with the RVSCP-PR324 reverse solid center panel profile (*Section E.13*).  
  • Available with the ¼" thick flat center panel profile. |

#### Profile Options (Chapter E)

| **1 Traditional Profile (ASTP)** |
| This style is available with many of our stile & rail profiles from the following sections:  
  • *Section E.1*: Traditional mortise & tenon stile & rail profiles.  
  • *Section E.3*: Old World - Traditional mortise & tenon stile & rail profiles.  
  • *Section E.5*: Shelf applied molding stile & rail profiles.  
  Any profile number that has a corresponding [AS] symbol is available for an Adventure Series door.  
  Additional approved profile combinations not marked in catalog:  
  • Door styles 10ASTP & 40ASTP: SR108 stiles with SR152 rails.  
  • Door styles 1801ASTP & 1401ASTP: SR152 stiles with SR108 rails. |

| **2 Miter Profiles (ASMP)** |
| This style is available with many of our stile & rail profiles from the following section:  
  • *Section E.9*: MP600 / MP6000 series mitered stile & rail profiles.  
  Any profile number that has a corresponding [AS] symbol is available for an Adventure Series door.  
  Additional approved profile combinations not marked in catalog:  
  • Door styles 10ASMP & 40ASMP: MP618 stiles with MP672 rails.  
  • Door styles 1801ASMP & 1401ASMP: MP672 stiles with MP618 rails. |

**Notes Continued on Next Page...**
| 3 | Square Stiles & Rails | Your chosen stile or rail profile can only be used in conjunction with an adjacent square stile or rail, unless noted otherwise. | SR100 is the square profile used with the majority of compatible traditional mortise & tenon (Section E.1) and shelf applied molding (Section E.5) profiles. | SR118 will use the SR104 square profile. | Due to the Panel Plow Groove Cut (PPGC) location, SR118 will use the SR123 square profile. |
| 4 | ¼” Flat Panel Doors and Drawers Fronts | ¼” Flat Panel doors are available with ¼” veneered or MDF center panels. | To simulate the “look” of a “Flat Panel” door or drawer front in a solid wood species, please order using a solid wood raised panel door style with the RVSCP-PR324 center panel profile. See Section B.1 for Raised Panel Door & Drawer Front Styles and Section E.13 for the RVSCP-PR324 center panel profile. | For pricing, please see Section B.1 of our current Wholesale Pricing Catalog. |
| 5 | Outside Edge Profiles | Available with most Outside Edge Profiles from Sections E.15 & E.16. Please see “Outside Edge Profile Compatibility” chart and/or “Profile-Reveal Widths” chart on our website for more information. | Available in 3/16” [4.76mm] and 11/32” [8.89mm] thicknesses. | Available in ¼” [19.1mm] and 1” [25.4mm] thicknesses. | When utilizing Old World profiles from Section E.3, Adventure Series doors are available in 1” [25.4mm], 1¼” [28.6mm] and 1½” [38.1mm] thicknesses. |

**Sizes / Dimensions**

1. **Thickness**
   - Available in 3/16” [4.76mm] and 11/32” [8.89mm] thicknesses.
   - When utilizing Old World profiles from Section E.3, Adventure Series doors are available in 1” [25.4mm], 1¼” [28.6mm] and 1½” [38.1mm] thicknesses.
   - Modification of stile and rail widths is allowed. Adventure Series construction also gives you the flexibility to vary your stile widths from your rail widths.

2. **Standard & Non-Standard Stile & Rail Widths**
   - Standard stile & rail widths for Adventure Series doors utilizing Traditional (E.1) or Shelf Applied (E.5) profiles will be 2¼” [57mm] unless otherwise specified.
   - Standard stile & rail widths for Adventure Series doors utilizing Old World (E.3) profiles will be 3” [76mm] unless otherwise specified.
   - Standard stile & rail widths for Adventure Series doors utilizing Miter (E.9) profiles will be either 3” [76mm], 2¼” [57mm] or 1½” [38mm] unless otherwise specified. Standard widths are determined by the profile number. If ordering stile & rail widths at their standard sizes, please note the full MP profile number on the order form.
   - Example: MP612-57 Stiles
   - Example: MP643-76 Rails
   - If you choose to deviate from the standard profile width, please include the first set of numbers of the MP profile (MP643) with the width dimension you prefer formatted after the hyphen (-).
   - Example: MP643 - 2½”
   - Example: MP643 - 70mm
   - Indicate any non-standard part sizes in the “Special Instructions” column on your order forms.

3. **Adventure Series - Miter Profile Sizing**
   - Due to the manufacturing process, outside stiles and rails for Adventure Series doors utilizing miter profiles will finish at ⅛” [1.5mm] less in width than what is denoted by the stile and rail profile number.
   - For example, an Adventure Series door that is ordered with stile & rail profile MP643-76, will have outside stiles and rails that finish at 2⅞” [74.5mm] wide rather than 3” [76mm].
   - To result in a “true” 76mm wide stile & rail width, the outside stile and rail sizes must be ordered at 77.50mm, rather than 76mm.
   - The same would apply for outside stile and rail widths specified that deviate from the widths denoted by the profile number.
   - For example, if ordering an Adventure Series door with stile & rail profile MP643, and you specify the outside stiles and rails to be 2⅞” [70mm] wide, they will finish at 2⅞” [68.5mm] wide rather than 2⅞” [70mm].
   - To result in a “true” 70mm wide stile & rail width, the outside stiles and rail sizes must be ordered at 71.50mm, rather than 70mm.
   - Center stiles and center rails for Adventure Series construction will finish at specified dimensions.

For PRICING: See Section B.7 in our current Wholesale Pricing Catalog.
WalzCraft offers the option to order a frame only door without the center panel cut. Sometimes used as a wine cooler door, this versatile product can be used anywhere that you need a frame door but don’t need any type of center panel.

---

### No-Panel Cut (NPC) Frame Only Doors

This is a cross-section of a Style 10 - “Frame Only” door with the SR107-NPC profile.

**Style 10**
Frame Only Door

![Style 10 Frame Only Door](image)

Shown with SR107-NPC

---

This is a cross-section of a Style 10M - “Frame Only” door with the SR100-NPC profile.

**Style 10M**
Frame Only Door

![Style 10M Frame Only Door](image)

Shown with MP603-57-NPC

---

This is a cross-section of a Style 10FM - “Frame Only” door with the MP604-76-NPC profile.

**Style 10FM**
Frame Only Door

![Style 10FM Frame Only Door](image)

Shown with MP604-76-NPC

---

**Not drawn at full scale.**

---

### No-Panel Cut (NPC) Frame Only Doors - Applied Moldings

WalzCraft offers alternative inside edge applied moldings for No-Panel Cut (NPC) Frame Only applications. The moldings are modified such that the bottom of the molding will be flush with the bottom of the stile or rail.

![Moldings](image)

For a list of available No-Panel Cut (NPC) Inside Edge Applied Moldings, please see Section N.5.

---

**For PRICING**

See Section B.8 in our current Wholesale Pricing Catalog.
### No-Panel Cut Frame Only Doors

#### Cabinet Door & Drawer Front Options

<table>
<thead>
<tr>
<th>Ordering &amp; Pricing Notes: No-Panel Cut (NPC) Frame Only Doors</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Ordering Guidelines</strong></td>
</tr>
<tr>
<td>1. <strong>Order Forms</strong> Please use Door Order Form (E•Z Form #2).</td>
</tr>
<tr>
<td>2. <strong>Required Information</strong> Note “NPC” at the end when indicating your chosen Stile &amp; Rail profile (ex: MP609-57-NPC) and check the “Frame Only” box when entering your quantities, door style and sizes.</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Pricing</th>
</tr>
</thead>
<tbody>
<tr>
<td>1. <strong>Pricing</strong> Please see Section B.8 of our current Wholesale Pricing Catalog.</td>
</tr>
</tbody>
</table>

#### Technical Notes: No-Panel Cut (NPC) Frame Only Doors

**Cabinet Door & Drawer Front Options (Chapter B)**

<table>
<thead>
<tr>
<th>1. Door Styles</th>
</tr>
</thead>
<tbody>
<tr>
<td>Available as a Style 10 Frame Only, Style 10M Frame Only and Style 10FM Frame Only door.</td>
</tr>
</tbody>
</table>

#### Functional Options (Chapter F)

<table>
<thead>
<tr>
<th>1. <strong>Hinge Boring</strong></th>
</tr>
</thead>
<tbody>
<tr>
<td>Hinge boring is available for No-Panel Cut Frame Only doors. Please see Section F.1 for additional hinge boring requirements, ordering instructions and compatibility.</td>
</tr>
</tbody>
</table>

#### Profile Options (Chapter E)

<table>
<thead>
<tr>
<th>1. <strong>Stile &amp; Rail Profiles</strong></th>
</tr>
</thead>
<tbody>
<tr>
<td>Style 10 Frame Only Doors: Available with all Traditional and Old World stile &amp; rail profiles from Sections E.1 and E.3. Stile and rail joints will be French Mitered unless utilizing square edged profiles.</td>
</tr>
<tr>
<td>• Square edged profiles SR100, SR104, SR123 and SR195 will be Traditional joinery, as shown in the SR100-NPC drawing to the left.</td>
</tr>
<tr>
<td>Style 10M Frame Only Doors: Available with all MP600 / MP6000, MP700 and MP900 Mitered Stile &amp; Rail profiles. All stile and rail joints will be fully mitered.</td>
</tr>
<tr>
<td>Style 10FM Frame Only Doors: Available with many of our MP600 / MP6000 Series Mitered Stile &amp; Rail profiles. Any MP600 / MP6000 series profile number that has a corresponding [FM] symbol is available for a French Miter door. All stile and rail joints will be French Mitered.</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>2. <strong>Outside Edge Profiles</strong></th>
</tr>
</thead>
<tbody>
<tr>
<td>Available with all Outside Edge Profiles found in Section E.15 &amp; E.16. Molder Edges not available for Style 10FM doors.</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>3. <strong>Applied Moldings</strong></th>
</tr>
</thead>
<tbody>
<tr>
<td>Modified Inside Edge Applied Moldings are available for No-Panel Cut (NPC) Frame Only doors. Please see Section N.5 for available options. For a cross-reference guide detailing standard Applied Moldings and the corresponding NPC Applied Moldings, please reference the NPC Applied Molding Cross-Reference Guide on our website under: Resources / Technical Information.</td>
</tr>
</tbody>
</table>

#### Sizes / Dimensions

<table>
<thead>
<tr>
<th>1. <strong>Thickness</strong></th>
</tr>
</thead>
<tbody>
<tr>
<td>Available in ¾&quot; [19.1mm], 1&quot; [25.4mm], 1½&quot; [28.6mm] and 1¼&quot; [31.8mm] thickness.</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>2. <strong>Minimum &amp; Maximum Sizes</strong></th>
</tr>
</thead>
<tbody>
<tr>
<td>The maximum height for a door using French Miter construction is 96&quot; [2438.4mm].</td>
</tr>
<tr>
<td>The minimum length for a rail on a door using French Miter construction is 5½&quot; [139.7mm].</td>
</tr>
<tr>
<td>The maximum width for any stile and/or rail on a door using French Miter construction is 8½&quot; [228.0mm].</td>
</tr>
<tr>
<td>No-Panel Cut Frame Only doors with any of the following would require non-standard construction:</td>
</tr>
<tr>
<td>• Doors greater than 96&quot; [2438.4mm] high.</td>
</tr>
<tr>
<td>• Rails less than 5½&quot; [139.7mm] long.</td>
</tr>
<tr>
<td>• Stiles and/or rails greater than 8½&quot; [228.0mm] wide.</td>
</tr>
<tr>
<td>Please submit these requests to our Customer Support Team. A quote will be provided, as additional charges may apply.</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>3. <strong>Stile &amp; Rail Widths</strong></th>
</tr>
</thead>
<tbody>
<tr>
<td>No-Panel Cut (NPC) Frame Only doors using French Miter construction will have the stiles &amp; rails finish at the exact width specified. There will be no width reduction due to the French Miter manufacturing process.</td>
</tr>
</tbody>
</table>

> For PRICING > See Section B.8 in our current Wholesale Pricing Catalog.
Contemporary - Slab & Batten Doors

Style 1050
- Drawer Front
- PC: 509
- Frame: NA
- Min. Size: 5x4
  [127mm x 111.1mm]
- Use PC509 if ordering without battens.

Style 1270
- Drawer Front
- PC: 500
- Frame: NA
- Min. Size: 3x3
  [76.2mm x 76.2mm]

Style 1270
- Drawer Front
- PC: 500
- Frame: NA
- Min. Size: 3x3
  [76.2mm x 76.2mm]

Style 1271
- Drawer Front
- PC: 501
- Frame: NA
- Min. Size: 6x4
  [152.4mm x 111.1mm]
- Use PC500 if ordering without battens.

Style 1272
- Drawer Front
- PC: 501
- Frame: NA
- Min. Size: 6x4
  [152.4mm x 111.1mm]
- Use PC500 if ordering without battens.

Style 1271
- Drawer Front
- PC: 503
- Frame: NA
- Min. Size: 3x3
  [76.2mm x 76.2mm]
- Use PC502 if ordering without battens.

Style 1272
- Drawer Front
- PC: 503
- Frame: NA
- Min. Size: 3x3
  [76.2mm x 76.2mm]
- Use PC502 if ordering without battens.

Contemporary - Slab & Batten Doors

Style 1050 Cross Section

Ordering & Pricing Notes: Contemporary Slab & Batten Doors

Ordering Guidelines
1 Order Forms
   Please use Door and/or Drawer Front Order Forms (E-Z Forms #2 and #3).

1 Pricing
   Please see Section B.9 of our current Wholesale Pricing Catalog.

Technical Notes: Contemporary Slab & Batten Doors

Convex / Concave Options (Chapter D)

1 Curved Products
   The indicates door styles available as Curved Products; these are constructed with NO Battens.
   See Chapter D for ordering guidelines.

Notes Continued on Next Page...

B.9.1
### General Information (Chapter A)

<table>
<thead>
<tr>
<th>1 Grain Direction</th>
<th>Arrows (↔) indicate standard grain direction; grain direction may be specified at NO additional cost.</th>
</tr>
</thead>
<tbody>
<tr>
<td>2 Horizontal Grain</td>
<td>Maximum height for glued up solid wood Slab &amp; Batten Doors or Drawer Fronts with horizontal grain is 32&quot; [812.8mm]. Anything ordered over 32&quot; [812.8mm] will carry no warranty against warpage. If wanting a slab door or drawer front with horizontal grain over 32&quot; [812.8mm] high, we recommend using our Style 60 wood veneer doors with an MDF core (see Section B.10 &amp; B.11).</td>
</tr>
<tr>
<td>3 Warranty</td>
<td>Solid wood doors ordered without battens or with battens shipped unattached will carry no warranty against warpage.</td>
</tr>
</tbody>
</table>

### Hardware Options (Chapter I)

| 1 165° & 170° Hinges and Hinge Boring | Please note that our 165° long arm hinges, Series 200 shown in Section I.1 and the 170° long arm hinges shown in Section I.7, when used with the standard hinge bore placement shown in Section F.1, are not compatible with our standard batten placement shown on page B.9.3 (custom batten placement may be an option). |

### Material Options

| 1 Solid Wood | With this product being produced in solid wood, you could experience sunken glue joints or variances in thickness on the face of the staves due to expansion and contraction of the wood. This is more noticeable in darker stain colors and solid tone finishes and product finished with a water base finish. If this is a concern, we would recommend you order a Style 500 / 500* or Style 60 / 60* which are MDF based. |

### Miscellaneous

| 1 Full Overlay or Inset Door Applications | Styles 1050, 1270, 1271 and 1272 are not recommended for applications with tight tolerances due to concerns regarding expansion and contraction of overall width dimensions on vertical grain doors and height dimensions on horizontal grain doors. |
| 2 Battens | Dashed lines on drawings indicate the battens that are attached to the back side of the door. Styles 1050, 1270, 1271 and 1272 can be ordered without battens. Indicate “No Battens” in the Special Instructions on your order form. See warranty information above. Styles 1050, 1270, 1271 and 1272 can be ordered with battens shipped unattached. Indicate “Ship Battens Unattached” in the Special Instructions on your order form. See warranty information above. Battens are not glued to the doors, they are attached with screws. Holes in the battens are drilled oversized to allow for expansion and contraction. Battens that are requested to be shipped unattached, will have the holes drilled (in the battens only) and screws will be included. See warranty information above. |

### Profile Options (Chapter E)

| 1 Style 1271/1271* | Outside Edge Profiles: Available with all standard Outside Edge profiles from Section E.15 except those noted as ¾" Only. Raised Panel (RP) Drawer Front Profiles: Only available with the following RP Drawer Front profiles from Section B.16: 318-25RP*, 319-10RP*, 320-32RP*, 321-32RP*, 328-32RP*, 329-19RP*. When applying an RP profile, you must also specify an Outside Edge profile (ie: D7, D33, etc.). There is no additional charge to add an outside edge. |
| 2 Style 1272/1272* | Outside Edge Profiles: Available with all standard Outside Edge profiles from Section E.15 except those noted as ¾" Only. Raised Panel (RP) Drawer Front Profiles: Available with any RP drawer front profile from Section B.16 with the exception of those listed for Style 1271 above. When applying an RP profile, you must also specify an Outside Edge profile (ie: D7, D33, etc.). There is no additional charge to add an outside edge. |

### Notes Continued on Next Page...
Continuous Grain (End Matched Pattern) - Solid Wood Doors & Drawer Fronts

- Upon request, WalzCraft will manufacture hardwood components using a Continuous Grain - End Matched Pattern. Additional custom engineering charges will be applied. To inquire, please contact our Customer Support Team.
- Drawings and order details may be emailed to: customersupport@WalzCraft.com
- Please see Section G.17 for more information.

For PRICING ► See Section B.9 in our current Wholesale Pricing Catalog.
Contemporary Mortise & Tenon Doors

Style: 1025
PC: 505
Frame: PC101 x 0.6
Min. Size: 6x6
Max. Width: 29½
(744.5mm)
(If over the max. height, order as a Style 1125)

Style: 1125
PC: 507
Frame: PC103 x 0.6
Min. Size: 6x29½
[152.4mm x 746.1mm]
Max. Height: 54¼
[1393.8mm]
(If over the max. height, order as Style 2523)

Style: 2510
PC: 504
Frame: PC101 x 0.6
Min. Size: 7x6
[177.8mm x 152.4mm]
Max. Width: 30½
[765.2mm]
(If over the max. width, order as a Style 2515)

Style: 2515
PC: 508
Frame: PC103 x 0.6
Min. Size: 30½x15½
[765.2mm x 393.7mm]

Style: 2515*
Drawer Front
PC: 504
Frame: PC101 x 0.6
Min. Size: 7x6
[177.8mm x 152.4mm]
Max. Width: 30½
[763.6mm]
(If over the max. width, order as a Style 2515*)

Style: 2521
PC: 506
Frame: PC103 x 0.6
Min. Size: 7x11½
[177.8mm x 285.8mm]

Style: 2522
PC: 512
Frame: PC108 x 0.6
Min. Size: 7x15½
[177.8mm x 400.1mm]

Style: 2523
PC: 511
Frame: PC108 x 0.6
Min. Size: 6x54 15/16
[152.4mm x 1385.4mm]
Max. Height: 80 7/16
[2043.1mm]
(If over the max. height, order as Style 2523)

Style: 1025*
Drawer Front
PC: 505
Frame: PC101 x 0.6
Min. Size: 6x6
[152.4mm x 152.4mm]
(24 Hour Fax) 1-608-781-3667

For PRICING ➤ See Section B.9 in our current Wholesale Pricing Catalog.
This is a view of our typical construction for a Style 2510 Frame Door with 2¼" [57.2mm] stiles & rails, using stile and rail profile SR116GRF.

Not less than 1½" [38.1mm] or greater than 3¾" [95.3mm].

Frame Only Door

This is a view of our typical construction for a Style 1025 Frame Door with 2¼" [57.2mm] stiles & rails, using stile and rail profile SR116GRF.

Ordering & Pricing Notes: Contemporary Mortise & Tenon Doors

Ordering Guidelines
1 Order Forms
   Please use Door and/or Drawer Front Order Forms (E-Z Forms #2 and #3).

Pricing
1 Pricing
   Please see Section B.9 of our current Wholesale Pricing Catalog.

Technical Notes: Contemporary Mortise & Tenon Doors
Cabinet Door & Drawer Front Options (Chapter B)
1 Mortise & Tenon
   Allows for center panel expansion and contraction.

General Information (Chapter A)
1 Grain Direction
   Arrows shown indicate standard grain direction. Grain direction may not be specified.

Functional Options (Chapter F)
1 Hinge Boring
   Hinge boring is available for Contemporary Mortise & Tenon doors. Please see Section F.1 for additional hinge boring requirements, ordering instructions and compatibility.
   For Styles 2510, 2511, 2515 and 2522, please check hinge bore placement compatibility when increasing the width of top and bottom rails.

Profile Options (Chapter E)
1 Stile & Rail and Panel Profiles
   Available with the SR116 / PR314-06 or SR149 / PR339-04 profile combinations.
2 Outside Edge Matches
   The D21 Outside Edge matches the SR116 and the D32 or D51 match the SR149.

Sizes / Dimensions
1 Styles 1025, 1125 & 2523
   (See above illustrations)
   Bottom Rail dimension will vary depending on the height; the remaining stiles and rails will be 2¼" [57.2mm] wide. When ordering stile & rail sizes other than 2¼" [57.2mm] wide, plank sizes may be compromised requiring custom configuration. Additional charges may apply to customize configuration.

2 Styles 2510, 2511, 2515 and 2522
   (See above illustrations)
   Left and right stile dimensions will vary depending on the overall width of door. The top and bottom rails will be 2¼" [57.2mm] wide. When ordering stile sizes other than noted in the illustration above, plank sizes may be compromised requiring custom configuration. Additional charges may apply to customize configuration.

► For PRICING ► See Section B.9 in our current Wholesale Pricing Catalog.

WalzCraft® 99.7% American Made
WalzCraft has created the **Style 60** Veneered Door and Drawer Front with a wide range of design flexibility. It has an MDF core with wood veneer on the face and back. Edge options include raw/exposed MDF, wood veneer edgebanding or solid wood edgebanding.

With the **Style 60** door you can control:

- Edgebanding material and sequence in which the face veneer, back veneer and edgebanding is applied to the MDF core (**Edgeband Treatment Options - EBT**).
- Sequence in which the edgebanding is applied to the top, bottom, left and right edges (**Edgeband Application Sequence**). This only applies to edges where butt joinery is used rather than mitered corners.
- Grain direction of edgebanding material, **Lineal** or **Front to Back** (**EBT401** only).
- Please see notes for more information on **Style 60 Frame Only** doors.

**Step 1)** Choose a Standard Veneer Edgeband Treatment (**EBT101 - EBT801**). These will define:
- Edgeband material and thickness (Wood Veneer or Solid wood).
- Sequence of application for face veneer, back veneer and edgebanding material.

**Step 2)** Choose your **Edgeband Application Sequence** where applicable (ex: Top, Bottom, Left, Right).

**Step 3)** Choose the edgeband grain direction (**EBT401** only).

**Step 4)** Choose your wood species and finish option.

**For PRICING**

See Section **B.10** in our current Wholesale Pricing Catalog.
Edgeband Grain Direction (Lineal or Front to Back)

Choose the grain direction of each edge independently of one another. WalzCraft’s standard will be to apply the edgebanding in a lineal direction (EBGD100). Applies to wood veneer edgebanding only (limited to EBT401).

- **EBGD100**
  - Example of horizontal grain on face, with lineal grain direction on top, bottom, left & right.

- **EBGD200**
  - Example of horizontal grain on face, with lineal grain direction on top & bottom and front to back grain direction on left & right.

- **EBGD300**
  - Example of horizontal grain on face, with front to back grain direction on top, bottom, left & right.

- **EBGD400**
  - Example of vertical grain on face, with front to back grain direction on top & bottom and lineal grain direction on left & right.

Grain and Color Coordination - Standard Veneer

- Upon request, WalzCraft will manufacture wood veneer components using one of two possible Grain and Color Coordination options.
- Additional custom engineering charges will be applied. To inquire, please contact our Customer Support Team.
- Drawings and order details may be emailed to: customersupport@WalzCraft.com
- Please see Section G.17 for more information.

EBT100 (Raw Edge)

- Only available when using one of the 5/16” Outside Edge Applied Molding profiles in Section E.16.
- Minimum Size: 3” x 3” [76.2mm x 76.2mm]

EBT101 (Raw Edge)

- Available with a D7 Outside Edge Profile and with some Applied Molding Outside Edge Profiles.
- Minimum Size: 3” x 3” [76.2mm x 76.2mm]

EBT102 (Wood Veneer Edge - Machine Applied)

- MDF, Raw or MDF - MR, NAF, Raw with veneer edgebanding on 4 edges.
- Only available with D7 Outside Edge Profile.
- Minimum Size: 3” x 3” [76.2mm x 76.2mm].
Cabinet Door & Drawer Front Options

Veneered & Edgebanded - Standard Veneer

EBT103 (⅛” [3.2mm] Solid Wood Edge - Machine Applied)

- Choose the Edgeband Application Sequence.
- Only available with D7 Outside Edge Profile.

Minimum Size: 3¼” x 3¼” [82.6mm x 82.6mm] after edgebanding.

This edgebanding option is recommended when a SolidTone® finish will be applied on MDF or MDF - MR, NAF, Raw Doors and Drawer Fronts with a D7 Outside Edge Profile.

EBT201 (Wood Veneer Edge - Machine Applied)

- Choose the Edgeband Application Sequence.
- Only available with D7 Outside Edge Profile.

Minimum Size: 3” x 3” [76.2mm x 76.2mm] after edgebanding.

EBT201 - Frame Only (Wood Veneer Edge - Machine Applied)

- Choose the Edgeband Application Sequence.
- Only available with D7 Outside Edge Profile.
- Only available with SR100GRF S/R Profile.

Minimum Size: 6½” x 6” [168.3mm x 152.4mm] after edgebanding.

EBT201 - Frame Only - NPC (Wood Veneer Edge - Machine Applied)

- Choose the Edgeband Application Sequence.
- Only available with D7 Outside Edge Profile.
- Only available with MP612-57-NPC or MP612-76-NPC Stile/Phase Profile.

Minimum Size: 6” x 6” [152.4mm x 152.4mm] after edgebanding.

► For PRICING ◄ See Section B.10 in our current Wholesale Pricing Catalog.
**Veneered & Edgebanded - Standard Veneer**

---

**EBT202**  
(⅛” [3.2mm] Solid Wood Edge - Machine Applied)

- Choose the Edgeband Application Sequence.
- Only available with D7, D33, D66, D147 OSE.

Minimum Size: ¾” x ¾” [82.6mm x 82.6mm] after edgebanding.

---

**EBT202 - Frame Only**  
(⅛” [3.2mm] Solid Wood Edge - Machine Applied)

- Choose the Edgeband Application Sequence.
- Only available with D7, D33, D66, D147 OSE.
- Only available with SR100GRF S/R Profile.

Minimum Size: 6¾” x 6” [168.3mm x 152.4mm] after edgebanding.

---

**EBT202 - Frame Only - NPC**  
(⅛” [3.2mm] Solid Wood Edge - Machine Applied)

- Choose the Edgeband Application Sequence.
- Only available with D7, D33, D66, D147 OSE.
- Only available with MP612-57-NPC or MP612-76-NPC Stile/Rail Profile.

Minimum Size: 6” x 6” [152.4mm x 152.4mm] after edgebanding.

---

➤ For PRICING  ➤ See Section B.10 in our current Wholesale Pricing Catalog.
**Cabinet Door & Drawer Front Options**

**EBT203**

(¼" [6.4mm] Solid Wood Edge - Machine Applied)

- Choose the Edgeband Application Sequence.
- Only available with D7, D32, D33, D51, D66, D147 OSE.

Minimum Size: 3½" x 3½" [88.9mm x 88.9mm] after edgebanding.

**EBT203 - Frame Only**

(¼" [6.4mm] Solid Wood Edge - Machine Applied)

- Choose the Edgeband Application Sequence.
- Only available with D7, D32, D33, D51, D66, D147 OSE.
- Only available with SR100GRF S/R Profile.

Minimum Size: 6½" x 6" [168.3mm x 152.4mm] after edgebanding.

**EBT203 - Frame Only - NPC**

(¼" [6.4mm] Solid Wood Edge - Machine Applied)

- Choose the Edgeband Application Sequence.
- Only available with D7, D32, D33, D51, D66, D147 OSE.
- Only available with MP612-57-NPC or MP612-76-NPC Stile/Rail Profile.

Minimum Size: 6" x 6" [152.4mm x 152.4mm] after edgebanding.

**Veneered & Edgebanded - Standard Veneer**

**For PRICING**

See Section B.10 in our current Wholesale Pricing Catalog.
EBT401 (Wood Veneer Edge - Machine Applied)

- Choose the Edgeband Application Sequence.
- Choose the Edgeband Grain Direction.
- Only available with D7 Outside Edge Profile.

Minimum Size: 3" x 3" [76.2mm x 76.2mm] after edgebanding.

EBT401 - Frame Only (Wood Veneer Edge - Machine Applied)

- Choose the Edgeband Application Sequence and/or Grain Direction.
- Only available with D7 Outside Edge Profile.
- Only available with SR100GRF S/R Profile.

Minimum Size: 6½" x 6" [168.3mm x 152.4mm] after edgebanding.

EBT401 - Frame Only - NPC (Wood Veneer Edge - Machine Applied)

- Choose the Edgeband Application Sequence and/or Grain Direction.
- Only available with D7 Outside Edge Profile.
- Only available with MP612-57-NPC or MP612-76-NPC Stile/Rail Profile.

Minimum Size: 6" x 6" [152.4mm x 152.4mm] after edgebanding.

EBT402 (⅛" [3.2mm] Solid Wood Edge - Machine Applied)

- Choose the Edgeband Application Sequence.
- Only available with D7, Outside Edge Profile.

Minimum Size: 3¼" x 3¼" [82.6mm x 82.6mm] after edgebanding.

► For PRICING ◄ See Section B.10 in our current Wholesale Pricing Catalog.
**Cabinet Door & Drawer Front Options**

### Veneered & Edgebonded - Standard Veneer

#### EBT403 (¼" [6.4mm] Solid Wood Edge - Machine Applied)

- Choose the Edgeband Application Sequence.
- Only available with **D7**, Outside Edge Profile.

Minimum Size: 3¾" x 3¾" [88.9mm x 88.9mm] after edgebanding.

#### EBT501 (Solid Wood Edge - Hand Applied)

- Choose the Edgeband Application Sequence.
- Not all Outside Edge Profiles are available.
- Width of solid wood edge will vary based on chosen Outside Edge Profile.

Minimum Size: Varies based on chosen Outside Edge Profile.

#### EBT501 - Frame Only (Solid Wood Edge - Hand Applied)

- Choose the Edgeband Application Sequence.
- Not all Outside Edge Profiles are available.
- Width of solid wood edge will vary based on chosen Outside Edge Profile.
- Only available with **SR100GRF** S/R Profile.

Minimum Size: Varies based on chosen Outside Edge Profile.

#### EBT501 - Frame Only - NPC (Solid Wood Edge - Hand Applied)

- Choose the Edgeband Application Sequence.
- Not all Outside Edge Profiles are available.
- Width of solid wood edge will vary based on chosen Outside Edge Profile.
- Only available with **MP612-57-NPC** or **MP612-76-NPC** S/R Profile.

Minimum Size: Varies based on chosen Outside Edge Profile.

► **For PRICING** ► See Section B.10 in our current Wholesale Pricing Catalog.
### Veneered & Edgebanded - Standard Veneer

#### EBT601 (Solid Wood Edge - Hand Applied)
- Not all Outside Edge Profiles are available.
- Width of solid wood edge will vary based on chosen Outside Edge Profile.

Minimum Size: Varies based on chosen Outside Edge Profile.

#### EBT601 - Frame Only (Solid Wood Edge - Hand Applied)
- Not all Outside Edge Profiles are available.
- Width of solid wood edge will vary based on chosen Outside Edge Profile.
- Only available with SR100GRF S/R Profile.

Minimum Size: Varies based on chosen Outside Edge Profile.

#### EBT601 - Frame Only - NPC (Solid Wood Edge - Hand Applied)
- Not all Outside Edge Profiles are available.
- Width of solid wood edge will vary based on chosen Outside Edge Profile.
- Only available with MP612-57-NPC or MP612-76-NPC Stile/Rail Profile.

Minimum Size: Varies based on chosen Outside Edge Profile.
EBT701 (Solid Wood Edge - Hand Applied)

- Not all Outside Edge Profiles are available.
- Width of solid wood edge will vary based on chosen Outside Edge Profile.

Minimum Size: Varies based on chosen Outside Edge Profile.

EBT701 - Frame Only (Solid Wood Edge)

- Not all Outside Edge Profiles are available.
- Only available with MP612-57GRF or MP612-76GRF Stile/Rail Profile.

Minimum Size: 6" x 6" [152.4mm x 152.4mm] after edgebanding.

EBT701 - Frame Only - NPC (Solid Wood Edge)

- Not all Outside Edge Profiles are available.
- Only available with MP612-57-NPC or MP612-76-NPC Stile/Rail Profile.

Minimum Size: 6" x 6" [152.4mm x 152.4mm] after edgebanding.

For PRICING ► See Section B.10 in our current Wholesale Pricing Catalog.
EBT801  (Solid Wood Edge - Hand Applied)

- Only available with D182 Outside Edge Profile.

Minimum Size: 4¾" x 4¾" [120.7mm x 120.7mm] after edgebanding.

EBT801 - Frame Only  (Solid Wood Edge - Hand Applied)

- Only available with D182 Outside Edge Profile.
- Only available with MP612-57GRF or MP612-76GRF Stile/Rail Profile.

Minimum Size: 6" x 6" [152.4mm x 152.4mm] after edgebanding.

EBT801 - Frame Only - NPC  (Solid Wood Edge - Hand Applied)

- Only available with D182 Outside Edge Profile.
- Only available with MP612-57-NPC or MP612-76-NPC Stile/Rail Profile.

Minimum Size: 6" x 6" [152.4mm x 152.4mm] after edgebanding.

► For PRICING  ► See Section B.10 in our current Wholesale Pricing Catalog.
## Ordering & Pricing Notes: Style 60 Veneered & Edgebanded Doors & Drawer Fronts
### Ordering Guidelines
1. **Order Forms**
   - Please use the Veneered & Edgebanded Door and Drawer Front Order Form (E•Z Form #7).

### Pricing
1. **Pricing**
   - Please see Section B.10 of our current Wholesale Pricing Catalog.

## Technical Notes: Style 60 Veneered & Edgebanded Doors & Drawer Fronts
### Cabinet Door & Drawer Front Options (Chapter B)
1. **Frame Only Doors**
   - Not available with mullion lite patterns.
   - Not available with center stiles or rails.
   - GRF cut is designed to accept our rubber glass retainer. See Section B.12 for more information.

### Convex / Concave Options (Chapter D)
1. **Available Products**
   - The [ ] indicates that this product is available convex/concave. EBT201 and EBT401 are the only Edgeband Treatment options available. Frame only doors not available Convex/Concave.

2. **Edgebanding**
   - In the case of Convex/Concave doors and drawer fronts, the edgebanding will be hand applied.
   - Lineal grain direction on the top and bottom edge of a Convex/Concave door will run in a straight line. The grain will not follow the radius.

### Dealer Aid Options (Chapter T)
1. **Finished Color Blocks**
   - See Dealer Aid Section T.1 for finished color samples.

### Design Options (Chapter G)
1. **Grain and Color Coordination**
   - Grain and Color Coordination is an option for veneer doors. WalzCraft only offers this option in conjunction with EBT201. EBT201 Frame Only doors are not available with Grain and Color Coordination. Please see Section G.17 for more information.

### Finish Options (Chapter R)
1. **Rub Through**
   - EBT701 is the only option that allows Rub Through. Please see Section R.4 for more information on our Rub-Through options.

2. **SolidTone®**
   - Certain Edgeband Treatment options are recommended when a SolidTone® finish will be applied on MDF or MDF - MR (Moisture Resistant), NAF, Raw Doors and Drawer Fronts with a D7 Outside Edge Profile. See EBT102 and EBT103 notes.

### Functional Options (Chapter F)
1. **Finger Pull Routs FP100 & FP200**
   - Only available with the EBT101 and EBT701. When using the EBT701, the edgeband width must be at least ½” [12.7mm].

2. **Finger Pull Moldings**
   - Finger Pull Moldings can only be used with EBT options if using a D7 outside edge profile.
   - Not all EBT options are compatible. Please see the EBT - Fingerpull Molding Compatibility chart on our website: Resources / Technical Information.

3. **Hinge Boring**
   - Hinge boring is available for Style 60 Veneered & Edgebanded doors & drawer fronts. Please see Section F.1 for additional hinge boring requirements, ordering instructions and compatibility.

### General Information (Chapter A)
1. **Grain Direction**
   - Arrows (←→) throughout the catalog indicate standard grain direction. Grain direction may be specified at NO additional cost (includes frame only door).

2. **Horizontal Grain**
   - If your project is being ordered with Horizontal grain and there are multiple doors and/or drawer fronts adjacent to each other, WalzCraft strongly suggests that you consider using one of our Grain and Color Coordination options. Some kitchen layouts that utilize Grain and Color Coordination may require veneer that is longer than what we normally keep in inventory. Please supply WalzCraft with a drawing or sketch of how the doors and drawer fronts are arranged on your project. WalzCraft will review the material requirements and prepare a quote. Please see Section G.17 for more information.

3. **Ready to Assemble**
   - Ready to Assemble (RTA) is not an option.

---

**For PRICING**

See Section B.10 in our current Wholesale Pricing Catalog.
### Veneered & Edgebanded - Standard Veneer

#### Cabinet Door & Drawer Front Options

---

**Technical Notes: Style 60 Veneered & Edgebanded Doors & Drawer Fronts...continued**

##### Material Options

<table>
<thead>
<tr>
<th></th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>Hardwood Veneer</td>
</tr>
<tr>
<td></td>
<td>“A” grade (wood back) hardwood veneer on the face with a #1 grade (wood back) veneer on the back.</td>
</tr>
<tr>
<td>2</td>
<td>MDF Core</td>
</tr>
<tr>
<td></td>
<td>MDF material is visible on the outside edge profile, if left raw (EBT101). This will generally appear darker than the face or back of the door when pre-finished.</td>
</tr>
<tr>
<td>3</td>
<td>Combi-Core</td>
</tr>
<tr>
<td></td>
<td>½&quot; thick Style 60 doors and drawer fronts are also available with a Combi-Core. See Section K.1 for more information on Combi-Core.</td>
</tr>
<tr>
<td></td>
<td>- Available with all EBT options for ¼&quot; thickness.</td>
</tr>
<tr>
<td></td>
<td>- Not available with pre-applied veneer.</td>
</tr>
<tr>
<td></td>
<td>- Frame-only options will still be made from solid wood.</td>
</tr>
<tr>
<td>4</td>
<td>Reconstituted Veneer</td>
</tr>
<tr>
<td></td>
<td>See Section B.11 for Style 60 doors using Architectural Grade Reconstituted Veneers.</td>
</tr>
</tbody>
</table>

##### Miscellaneous

<table>
<thead>
<tr>
<th></th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>Edgeband Application Sequence</td>
</tr>
<tr>
<td></td>
<td>WalzCraft’s standard will be to apply the edgebanding to the four edges in the following order: Top, Bottom, Left, Right. You can, however, deviate from this application and specify the order in which the edgebanding material is to be applied. Additional charges may apply when deviating from WalzCraft’s standard. See Section B.10 of our current Wholesale Pricing Catalog.</td>
</tr>
<tr>
<td>2</td>
<td>Edgeband Grain Direction</td>
</tr>
<tr>
<td></td>
<td>WalzCraft’s standard will be to apply the wood veneer edgebanding in a Lineal direction. Front to Back grain direction for each edge is also an option and is limited to EBT401 only. Front to Back grain direction is also limited to a maximum length of 48'. Additional charges may apply if deviating from WalzCraft’s standard. See Section B.10 of our current Wholesale Pricing Catalog.</td>
</tr>
</tbody>
</table>

##### Profile Options (Chapter E)

<table>
<thead>
<tr>
<th></th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>EBT100</td>
</tr>
<tr>
<td></td>
<td>Wood veneer on face and back. ¾&quot; [14mm] thick only. EBT100 is only available when using one of the following ¾&quot; Only (14mm) Outside Edge Applied Molding profiles from Section E.16: D68AM, D94AM, D99AM, D100AM, D111AM, D113AM, D121AM, D122AM, D136AM, D142AM, D150AM, D171AM, D173AM, D177AM, D183AM, D197AM.</td>
</tr>
<tr>
<td>2</td>
<td>EBT101</td>
</tr>
<tr>
<td></td>
<td>Raw edge, wood veneer on face and back. Available with a D7 outside edge profile (Section E.15). Also available with the following ¼&quot; [19.1mm] Outside Edge Applied Molding profiles from Section E.16: D63AM, D64AM, D80AM, D91AM, D106AM, D114AM, D132AM, D155AM, D156AM, D159AM, D179AM, D184AM, D198AM, D199AM, D201AM, D202AM, D207AM. EBT101 is available 1&quot; [25.4mm] thick only when using one of the following Outside Edge Applied Molding profiles from Section E.16: D188AM, D189AM, D191AM, D193AM, D196AM.</td>
</tr>
<tr>
<td>3</td>
<td>EBT102</td>
</tr>
<tr>
<td></td>
<td>Maple wood veneer edgebanding, machine applied to a raw MDF panel. No veneer on face or back. Only available with a D7 Outside Edge profile. This edgebanding option is recommended when a SolidTone® finish will be applied on MDF or MDF - MR (Moisture Resistant), NAF, Raw Doors and Drawer Fronts with a D7 Outside Edge Profile.</td>
</tr>
<tr>
<td>4</td>
<td>EBT103</td>
</tr>
<tr>
<td></td>
<td>½&quot; [3.2mm] solid maple edgebanding, butt joinery at corners, machine applied to a raw MDF panel. No veneer on face or back. Only available with the following standard Outside Edge profiles from Section E.15: D7, D33, D66, D147. This edgebanding option is recommended when a SolidTone® finish will be applied on MDF or MDF - MR (Moisture Resistant), NAF, Raw Doors and Drawer Fronts with a D7 Outside Edge Profile.</td>
</tr>
<tr>
<td>5</td>
<td>EBT201</td>
</tr>
<tr>
<td></td>
<td>Slab: Wood veneer edgebanding, machine applied to a panel with veneer on the face and back. Only available with a D7 Outside Edge profile. Frame Only: Wood veneer edgebanding, machine applied to a solid wood frame with veneer on the face and back. Only available with a D7 Outside Edge profile. Only available with SR100GRF Stile/Rail profile. Frame Only-NPC: Wood veneer edgebanding, machine applied to an MDF frame with veneer on the face and back. Only available with a D7 Outside Edge profile. Only available with MP612-57-NPC or MP612-76-NPC Stile/Rail profiles.</td>
</tr>
</tbody>
</table>

Notes Continued on Next Page...
<table>
<thead>
<tr>
<th></th>
<th>Veneered &amp; Edgebanded - Standard Veneer</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Technical Notes:</strong> Style 60 Veneered &amp; Edgebanded Doors &amp; Drawer Fronts...continued</td>
<td></td>
</tr>
<tr>
<td><strong>Profile Options (Chapter E)...continued</strong></td>
<td></td>
</tr>
<tr>
<td>6</td>
<td><strong>EBT202</strong></td>
</tr>
<tr>
<td></td>
<td>Slab: ¼&quot; [3.2mm] solid wood edge, butt joinery at corners, machine applied to panel with veneer on the face &amp; back. Only available with the following standard Outside Edge profiles from Section E.15: D7, D33, D66, D147.</td>
</tr>
<tr>
<td></td>
<td>Frame Only: ¼&quot; [3.2mm] solid wood edge, butt joinery at corners, machine applied to solid wood frame with veneer on the face &amp; back. Only available with the following standard Outside Edge profiles from Section E.15: D7, D33, D66, D147. Only available with SR100GRF Stile/Rail profile.</td>
</tr>
<tr>
<td></td>
<td>Frame Only-NPC: ¼&quot; [3.2mm] solid wood edge, butt joinery at corners, machine applied to an MDF frame with veneer on the face &amp; back. Only available with the following standard Outside Edge profiles from Section E.15: D7, D33, D66, D147. Only available with MP612-57-NPC or MP612-76-NPC Stile/Rail profiles.</td>
</tr>
<tr>
<td>7</td>
<td><strong>EBT203</strong></td>
</tr>
<tr>
<td></td>
<td>Slab: ½&quot; [6.4mm] solid wood edge, butt joinery at corners, machine applied to panel with veneer on the face &amp; back. Only available with the following standard Outside Edge profiles from Section E.15: D7, D32, D33, D51, D66, D147.</td>
</tr>
<tr>
<td></td>
<td>Frame Only: ½&quot; [6.4mm] solid wood edge, butt joinery at corners, machine applied to solid wood frame with veneer on the face &amp; back. Only available with the following standard Outside Edge profiles from Section E.15: D7, D32, D33, D51, D66, D147. Only available with SR100GRF Stile/Rail profile.</td>
</tr>
<tr>
<td></td>
<td>Frame Only-NPC: ½&quot; [6.4mm] solid wood edge, butt joinery at corners, machine applied to an MDF frame with veneer on the face &amp; back. Only available with the following standard Outside Edge profiles from Section E.15: D7, D32, D33, D51, D66, D147. Only available with MP612-57-NPC or MP612-76-NPC Stile/Rail profiles.</td>
</tr>
<tr>
<td>8</td>
<td><strong>EBT401</strong></td>
</tr>
<tr>
<td></td>
<td>Slab: Wood veneer edgebanding, machine applied to a raw MDF panel. Face and back veneer is applied after edgebanding. Only available with a D7 Outside Edge profile.</td>
</tr>
<tr>
<td></td>
<td>Frame Only: Wood veneer edgebanding, machine applied to a solid wood frame. Face and back veneer is applied after edgebanding. Only available with a D7 Outside Edge profile. Only available with SR100GRF Stile/Rail profile.</td>
</tr>
<tr>
<td></td>
<td>Frame Only-NPC: Wood veneer edgebanding, machine applied to an MDF frame. Face and back veneer is applied after edgebanding. Only available with a D7 Outside Edge profile. Only available with MP612-57-NPC or MP612-76-NPC Stile/Rail profiles.</td>
</tr>
<tr>
<td>9</td>
<td><strong>EBT402</strong></td>
</tr>
<tr>
<td></td>
<td>Slab: ⅛&quot; [3.2mm] solid wood edge, butt joinery at corners, machine applied to a raw MDF panel. Face and back veneer is applied after edgebanding. Only available with a D7 Outside Edge profile.</td>
</tr>
<tr>
<td>10</td>
<td><strong>EBT403</strong></td>
</tr>
<tr>
<td></td>
<td>Slab: ¼&quot; [6.4mm] solid wood edge, butt joinery at corners, machine applied to a raw MDF panel. Face and back veneer is applied after edgebanding. Only available with a D7 Outside Edge profile.</td>
</tr>
<tr>
<td>11</td>
<td><strong>EBT501</strong></td>
</tr>
<tr>
<td></td>
<td>Slab: Solid wood edge of variable width, butt joinery at corners, hand applied (tongue &amp; groove joint) to a panel with veneer on the face and back.</td>
</tr>
<tr>
<td></td>
<td>Frame Only: Solid wood edge of variable width, butt joinery at corners, hand applied (tongue &amp; groove joint) to a solid wood frame with veneer on the face and back. Only available with SR100GRF Stile/Rail profile.</td>
</tr>
<tr>
<td></td>
<td>Frame Only-NPC: Solid wood edge of variable width, butt joinery at corners, hand applied (tongue &amp; groove joint) to an MDF frame with veneer on the face and back. Only available with MP612-57-NPC or MP612-76-NPC Stile/Rail profiles.</td>
</tr>
</tbody>
</table>

Width of solid wood edge varies from ¾" [9.5mm] to a maximum of 1½ [31.8mm], in ¼" [3.2mm] increments and is determined by your chosen outside edge profile. Standard width is ¾" [9.5mm]. Available with all standard Outside Edge profiles from Section E.15 except: D72, D138, D152. For your reference, you can also access the Profile-Reveal Widths chart on our website: Resources/Technical Information.

For solid wood edges that are fixed at ¾" or ¼" wide, please see EBT202, EBT203, EBT402 or EBT403.

Notes Continued on Next Page...
## Veneered & Edgebanded - Standard Veneer

### Cabinet Door & Drawer Front Options

#### Technical Notes: Style 60 Veneered & Edgebanded Doors & Drawer Fronts...continued

#### Profile Options (Chapter E)...continued

<table>
<thead>
<tr>
<th>12</th>
<th>EBT601</th>
<th>Slab: Solid wood edge of variable width, with mitered corners, hand applied (tongue &amp; groove joint) to a panel with veneer on the face and back.</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td></td>
<td><strong>Frame Only:</strong> Solid wood edge of variable width, with mitered corners, hand applied (tongue &amp; groove joint) to a solid wood frame with veneer on the face and back. Only available with SR100GRF Stile/Rail profile.</td>
</tr>
<tr>
<td></td>
<td></td>
<td><strong>Frame Only-NPC:</strong> Solid wood edge of variable width, with mitered corners, hand applied (tongue &amp; groove joint) to an MDF frame with veneer on the face and back. Only available with MP612-57-NPC or MP612-76-NPC Stile/Rail profiles.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Width of solid wood edge varies from ¾” [19.1mm] to a maximum of 1¼” [31.8mm], in ¼” [3.2mm] increments and is determined by the chosen outside edge profile. Standard width is ½” [9.5mm]. Available with all standard Outside Edge profiles from Section E.15 except D72, D138, D152. For your reference, you can also access the <strong>Profile-Reveal Widths</strong> chart on our website: Resources/Technical Information.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>For solid wood edges that are fixed at ⅛” or ¼” wide, please see EBT202, EBT203, EBT402 or EBT403.</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>13</th>
<th>EBT701</th>
<th>Slab: Solid wood edge of variable width, with mitered corners, hand applied (tongue &amp; groove joint) to a raw MDF panel. Face and back veneer is applied after edgebanding. Width of the solid wood edge will equal the outside edge profile width + ⅛” [3.2mm]. Minimum width of ¾” [19.1mm] wide and maximum width of 1¼” [31.8mm] wide (does not include tongue &amp; groove joint).</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td></td>
<td><strong>Frame Only:</strong> Solid wood frame with mitered corners. Face and back veneer is applied after frame is assembled. Only available with MP612-57GRF or MP612-76GRF Stile/Rail profile.</td>
</tr>
<tr>
<td></td>
<td></td>
<td><strong>Frame Only-NPC:</strong> Solid wood frame with mitered corners. Face and back veneer is applied after frame is assembled. Only available with MP612-57-NPC or MP612-76-NPC Stile/Rail profile.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Due to the shape of the profile where the solid wood edge meets the veneer face, not all Outside Edge profiles are available. Please see the <strong>Outside Edge Compatibility</strong> chart on our website: Resources/Technical Information.</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>14</th>
<th>EBT801</th>
<th>Pillow Edge Veneered Door - Slab: 1” [25.4mm] solid wood edge with mitered corners, is hand applied (tongue &amp; groove joint) to a raw MDF panel. <strong>D182</strong> outside edge profile is applied, then face and back veneer is applied, running veneer to the edge of door and following the contour of the <strong>D182</strong>.</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td></td>
<td><strong>Pillow Edge Veneered Door - Frame Only:</strong> Solid wood frame with mitered corners. <strong>D182</strong> outside edge profile is applied, then face and back veneer is applied, running veneer to the edge of door and following the contour of the <strong>D182</strong>. Only available with MP612-57GRF or MP612-76GRF Stile/Rail profile.</td>
</tr>
<tr>
<td></td>
<td></td>
<td><strong>Pillow Edge Veneered Door - Frame Only-NPC:</strong> Solid wood frame with mitered corners. <strong>D182</strong> outside edge profile is applied, then face and back veneer is applied, running veneer to the edge of door and following the contour of the <strong>D182</strong>. Only available with MP612-57-NPC or MP612-76-NPC Stile/Rail profile.</td>
</tr>
</tbody>
</table>

### Sizes / Dimensions

#### Thickness

1. Available in ¼” [19.1mm] thickness (includes frame only doors).
   - Includes MDF - MR (Moisture Resistant), NAF, Raw for EBT102 and EBT103.

2. Available ½” [14mm] thick only when using EBT100 and one of the compatible ½” Only (14mm) Outside Edge Applied Molding profiles from Section E.16.
   - ½” thickness not available with Pre-Applied veneer.

#### Maximum Size

1. Vertical Grain = 48”W x 96”H [1219.2mm x 2438.4mm].
2. Horizontal Grain = 96”W x 48”H [2438.4mm x 1219.2mm].

**Notes Continued on Next Page...**

For PRICING  See Section B.10 in our current Wholesale Pricing Catalog.
### Technical Notes: Style 60 Veneered & Edgebanded Doors & Drawer Fronts...continued

#### Wood Species Options (Chapter S)

<p>| | |</p>
<table>
<thead>
<tr>
<th></th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>EBT102, EBT201, EBT201-F, EBT401, EBT401-F</td>
</tr>
</tbody>
</table>
| 2 | Solid Wood Edgebanding | Due to the nature of solid wood, when preparing a piece of solid wood edgebanding to apply to the edge of a door, the face and back surfaces of the individual solid wood piece will have a plain sawn grain pattern, and the remaining surfaces of the piece (at a 90° angle to the face and back), will have a different grain pattern, such as quarter sawn or straight grain. 
  - See the following page for the orientation of that piece of edgebanding in relation to the face veneer on the door. This will show you which grain pattern will be visible from the face of the completed door and which grain pattern will be visible from the edge of the completed door. |
| 3 | Hickory - PS - Rustic Grade with a DBPB | For some time WalzCraft has been asked by customers to supply more “Rustic” looking Hickory-PS-Rustic Style 60 doors and drawer fronts. WalzCraft has always found this request difficult to fulfill in Hickory because during the veneer slicing process, some knots are loosened and either completely or partially fall out. Recently, WalzCraft became aware of a product that improves the appearance of sheets with missing knots. It does this by using a Dark Brown Paper Back (DBPB) on the veneer. WalzCraft now offers Hickory-PS-Rustic for Style 60 doors and drawer fronts using the Dark Brown Paper Backing (DBPB). This backing color is close to the color of the knots that one normally finds in Rustic Hickory, and helps to make any portion of a knot that is missing appear to be approximately the same color as the remaining knot. When ordering Hickory-PS-Rustic for a Style 60 door, please note that it is considered normal to find knots of any size up to 1½” in diameter on the back of the product, and knots up to ½” diameter on the front of the product. These knots may be completely missing, or partially missing. Many users consider missing knots acceptable as the dark backer tends to still give the impression of a knot. Some customers will not find any missing knot acceptable; using this material for Style 60 Doors and Drawer Fronts would be a poor choice for those customers. WalzCraft strongly recommends that a sample door be ordered for review prior to placing a full order. |
| 4 | Bamboo - Frame Only | **EBT201 - Frame Only** doors and drawer fronts will use Wood Veneer edgebanding, machine applied to an MDF frame with veneer on the face and back. In addition to the standard treatment, there will be a partially banded inside edge. This layout will match **EBT201-R - Frame Only**, found in Section B.11. **EBT401 - Frame Only** doors and drawer fronts will use Wood Veneer edgebanding, machine applied to a raw MDF frame. In addition to the standard treatment, there will be a partially banded inside edge. This layout will match **EBT401-R - Frame Only**, found in Section B.11. Face and back veneer is applied after edgebanding. |

---

**For PRICING**  
See Section B.10 in our current Wholesale Pricing Catalog.
## Veneered & Edgebanded - Standard Veneer

### Cabinet Door & Drawer Front Options

#### Solid Wood Edgebanding Visible from Face of Door: EBT202, EBT203, EBT501, EBT601

<table>
<thead>
<tr>
<th>Face Veneer Grain / Cut</th>
<th>Edgeband Grain / Cut from Face</th>
<th>Edgeband Grain / Cut from Edge</th>
</tr>
</thead>
<tbody>
<tr>
<td>Plain Sliced (PS) Veneer</td>
<td>Plain Sawn (PS) Solid Wood</td>
<td>Quarter Sawn (QS) Solid Wood</td>
</tr>
<tr>
<td>Rotary Cut (RC) Veneer</td>
<td>Plain Sawn (PS) Solid Wood</td>
<td>Quarter Sawn (QS) Solid Wood</td>
</tr>
<tr>
<td>Quarter Sawn (QS) Veneer</td>
<td>Quarter Sawn (QS) Solid Wood</td>
<td>Plain Sawn (PS) Solid Wood</td>
</tr>
<tr>
<td>Straight Grain (SG) Veneer</td>
<td>Straight Grain (SG) Solid Wood</td>
<td>Plain Sawn (PS) Solid Wood</td>
</tr>
</tbody>
</table>

#### Solid Wood Edgebanding Not Visible from Face of Door: EBT402, EBT403, EBT701, EBT801

<table>
<thead>
<tr>
<th>Face Veneer Grain / Cut</th>
<th>Edgeband Grain / Cut from Face</th>
<th>Edgeband Grain / Cut from Edge</th>
</tr>
</thead>
<tbody>
<tr>
<td>Plain Sliced (PS) Veneer</td>
<td>N/A</td>
<td>Quarter Sawn (QS) Solid Wood</td>
</tr>
<tr>
<td>Rotary Cut (RC) Veneer</td>
<td>N/A</td>
<td>Quarter Sawn (QS) Solid Wood</td>
</tr>
<tr>
<td>Quarter Sawn (QS) Veneer</td>
<td>N/A</td>
<td>Plain Sawn (PS) Solid Wood</td>
</tr>
<tr>
<td>Straight Grain (SG) Veneer</td>
<td>N/A</td>
<td>Plain Sawn (PS) Solid Wood</td>
</tr>
</tbody>
</table>

► For PRICING ◄ See Section B.10 in our current Wholesale Pricing Catalog.

99.7% American Made

© WalzCraft 2013

B.10.16
Veneered & Edgebanded - Reconstituted Veneer

Architectural Grade/Reconstituted/Composite Veneer is a wood veneer produced using a fast growing tropical wood species, often times Obeche, along with Poplar, as well. The veneers are dyed and laid up to “mimic” the look of a particular specie. The veneer sheets are made by laminating a block of veneer leaves together. The block is then sliced so that the edges of the laminated leaves become the “grain” of the composite veneer. This veneer is relatively defect free and has outstanding color and grain consistency from sheet to sheet. This product is intended for a more contemporary look. If consistency in grain or color is important for individual doors and/or drawer fronts that will be installed directly above or below one another, we highly recommend utilizing WalzCraft’s Continuous Grain Option (see Section G.17 for more information on Continuous Grain). Suitable for Natural/Clear Coat (no stain) and light stain colors. We recommend that you view a sample on our website at WalzCraft.com, click on the Resources tab, or order a sample for your own use.

Step 1) Choose your Reconstituted Edgeband Treatment Option.
   a. The Edgeband Treatment option defines the sequence and application for face veneer, back veneer and edgebanding material.
   b. An “R” is used at the end of the Edgeband Treatment Option # to differentiate between the use of a Standard Veneer Edgeband and a Reconstituted Veneer Edgeband. Reconstituted Veneer Edgeband Treatment options are denoted as: EBT101-R, EBT201-R, EBT401-R, EBT901-R, EBT902-R.

Step 2) Choose your Edgeband Application Sequence (ex: Top, Bottom, Left, Right).

Step 3) Choose the Edgeband grain direction (EBT401-R only).

Step 4) Choose your wood species and finish option.
Edgeband Application Sequence *(Top, Bottom, Left, Right)*

- Choose the order in which the edgeband material is applied to the edges.
- WalzCraft’s standard will be to apply the top edge first, bottom edge second, left edge third and right edge last.

Continuous Grain (End Matched Pattern) - Reconstituted Wood Veneer

- Upon request, WalzCraft will manufacture Reconstituted wood veneer components using a Continuous Grain - End Matched Pattern. Additional custom engineering charges will be applied. To inquire, please contact our Customer Support Team.
- Drawings and order details may be emailed to: customersupport@WalzCraft.com
- Please see Section G.17 for more information.

Edgeband Grain Direction *(Lineal or Front to Back)*

Choose the grain direction of each edge independently of one another. WalzCraft’s standard will be to apply the edgebanding in a lineal direction *(EBGD100)*. Applies to Reconstituted Wood Veneer edgebanding only *(Limited to EBT401-R)*.

- **EBGD100**
  - Example of horizontal grain on face, with lineal grain direction on top, bottom, left & right.

- **EBGD200**
  - Example of horizontal grain on face, with lineal grain direction on top & bottom and front to back grain direction on left & right.

- **EBGD300**
  - Example of horizontal grain on face, with front to back grain direction on top, bottom, left & right.

- **EBGD400**
  - Example of vertical grain on face, with front to back grain direction on top & bottom and lineal grain direction on left & right.
Cabinet Door & Drawer Front Options

Veneered & Edgebanded - Reconstituted Veneer

EBT101-R (Raw Edge)

- Only available with D7 Outside Edge Profile.

Minimum Size: 3” x 3” [76.2mm x 76.2mm]

EBT201-R (Wood Veneer Edge - Machine Applied)

- Choose the Edgeband Application Sequence.
- Only available with D7 Outside Edge Profile.

Minimum Size: 3” x 3” [76.2mm x 76.2mm] after edgebanding.

EBT201-R - Frame Only (Wood Veneer Edge - Machine Applied)

- Choose the Edgeband Application Sequence.
- Only available with D7 Outside Edge Profile.
- Only available with MP612-57GRF or MP612-76GRF Stile/Rail Profile.

Minimum Size: 6” x 6” [152.4mm x 152.4mm] after edgebanding.

EBT201-R - Frame Only - NPC (Wood Veneer Edge - Machine Applied)

- Choose the Edgeband Application Sequence.
- Only available with D7 Outside Edge Profile.
- Only available with MP612-57-NPC or MP612-76-NPC Stile/Rail Profile.

Minimum Size: 6” x 6” [152.4mm x 152.4mm] after edgebanding.

For PRICING ► See Section B.11 in our current Wholesale Pricing Catalog.
<table>
<thead>
<tr>
<th>Veneered &amp; Edgebanded - Reconstituted Veneer</th>
<th>Cabinet Door &amp; Drawer Front Options</th>
</tr>
</thead>
</table>

### EBT401-R (Wood Veneer Edge - Machine Applied)

- Choose the Edgeband Application Sequence.
- Choose the Edgeband Grain Direction.
- Only available with D7 Outside Edge Profile.

**Minimum Size:** 3" x 3" [76.2mm x 76.2mm] after edgebanding.

### EBT401-R - Frame Only (Wood Veneer Edge - Machine Applied)

- Choose the Edgeband Application Sequence and/or Grain Direction.
- Only available with D7 Outside Edge Profile.
- Only available with **MP612-57GRF** or **MP612-76GRF** Stile/Rail Profile.

**Minimum Size:** 6" x 6" [152.4mm x 152.4mm] after edgebanding.

### EBT401-R - Frame Only - NPC (Wood Veneer Edge - Machine Applied)

- Choose the Edgeband Application Sequence and/or Grain Direction.
- Only available with D7 Outside Edge Profile.
- Only available with **MP612-57-NPC** or **MP612-76-NPC** Stile/Rail Profile.

**Minimum Size:** 6" x 6" [152.4mm x 152.4mm] after edgebanding.

---

**For PRICING**

See Section **B.11** in our current Wholesale Pricing Catalog.
EBT901-R (Wood Veneer Edge - Hand Applied)

- Choose the Edgeband Application Sequence.
- Only available with D182 Outside Edge Profile.

Minimum Size: 4¾” x 4¾” [120.7mm x 120.7mm] after edgebanding.

EBT901-R - Frame Only (Wood Veneer Edge - Hand Applied)

- Choose the Edgeband Application Sequence.
- Only available with D182 Outside Edge Profile.
- Only available with MP612-57GRF or MP612-76GRF Stile & Rail Profile.

Minimum Size: 6” x 6” [152.4mm x 152.4mm] after edgebanding.

EBT901-R - Frame Only - NPC (Wood Veneer Edge - Hand Applied)

- Choose the Edgeband Application Sequence.
- Only available with D182 Outside Edge Profile.
- Only available with MP612-57-NPC or MP612-76-NPC Stile & Rail Profile.

Minimum Size: 6” x 6” [152.4mm x 152.4mm] after edgebanding.

EBT902-R (Wood Veneer Edge - Hand Applied)

- Only available with D62 OSE on left & right edge.
- Only available with D7 OSE on top & bottom edge.

Minimum Size: 4¾” x 4¾” [120.7mm x 120.7mm] after edgebanding.

► For PRICING ◄ See Section B.11 in our current Wholesale Pricing Catalog.
EBT902-R - Frame Only (Wood Veneer Edge - Hand Applied)

- Only available with D62 OSE on left & right edge.
- Only available with D7 OSE on top & bottom edge.
- Only available with MP612-57GRF or MP612-76GRF Stile/Rail Profile.

Minimum Size: 6” x 6” [152.4mm x 152.4mm] after edgebanding.

EBT902-R - Frame Only - NPC (Wood Veneer Edge - Hand Applied)

- Only available with D62 OSE on left & right edge.
- Only available with D7 OSE on top & bottom edge.
- Only available with MP612-57-NPC or MP612-76-NPC Stile/Rail Profile.
### Veneered & Edgebanded - Reconstituted Veneer

#### Ordering & Pricing Notes: Veneered & Edgebanded - Reconstituted Veneer

<table>
<thead>
<tr>
<th>1 Order Forms</th>
<th>Please use Veneered &amp; Edgebanded Door and Drawer Front Order Form (E•Z Form #7).</th>
</tr>
</thead>
<tbody>
<tr>
<td>1 Pricing</td>
<td>Please see Section B.11 of our current Wholesale Pricing Catalog.</td>
</tr>
</tbody>
</table>

#### Technical Notes: Veneered & Edgebanded - Reconstituted Veneer

##### Cabinet Door & Drawer Front Options (Chapter B)

- **Frame Only Doors**
  - Not available with mullion lite patterns.
  - Not available with center stiles or rails.
  - GRF cut is designed to accept our rubber glass retainer. See Section B.12 for more information.

##### Convex / Concave Options (Chapter D)

- **Available Products**
  - The E indicates that this product is available Convex/Concave. EBT201-R and EBT401-R are the only Edgeband Treatment options available when using Reconstituted wood veneers.
  - Frame only doors are not available in Convex/Concave construction.

- **Edgebanding**
  - In the case of Convex/Concave doors and drawer fronts, the edgebanding will be hand applied.
  - Lineal grain direction on the top and bottom edge of a Convex/Concave door will run in a straight line. The grain will not follow the radius.

##### Dealer Aid Options (Chapter T)

- **Unfinished Sample Set**
  - Set includes one unfinished 3⅝" x 5¼" [92.1mm x 133.4mm] paper back Reconstituted veneer sample in each of our available wood species. See Dealer Aids Section T.1.

- **Finished Color Blocks**
  - See Dealer Aid Section T.1 for finished color samples.

##### Design Options (Chapter G)

- **Grain and Color Coordination**
  - Grain and Color Coordination is an option for veneer doors. WalzCraft only offers this option in conjunction with EBT201-R. EBT201-R Frame Only doors are not available with Grain and Color Coordination. Please see Section G.17 for more information.

##### Functional Options (Chapter F)

- **Hinge Boring**
  - Hinge boring is available for Style 60 Veneered & Edgebanded - Reconstituted Veneer doors & drawer fronts. Please see Section F.1 for additional hinge boring requirements, ordering instructions and compatibility.

- **Finger Pull Moldings**
  - Finger Pull Moldings can only be used with EBT options if using a D7 outside edge profile.
  - Not all EBT options are compatible. Please see the EBT - Fingerpull Molding Compatibility chart on our website: Resources / Technical Information.

##### General Information (Chapter A)

- **Grain Direction**
  - Arrows (←→) throughout the catalog indicate standard grain direction. Grain direction may be specified at NO additional cost (includes frame only doors).

- **Horizontal Grain**
  - If your project is being ordered with Horizontal grain and there are multiple doors and/or drawer fronts adjacent to each other, WalzCraft strongly suggests that you consider using one of our Grain and Color Coordination options. Some kitchen layouts that utilize Grain and Color Coordination may require veneer that is longer than what we normally keep in inventory. Please supply WalzCraft with a drawing or sketch of how the doors and drawer fronts are arranged on your project. WalzCraft will review the material requirements and prepare a quote. Please see Section G.17 for more information.

- **Ready to Assemble**
  - Ready to Assemble (RTA) is not available as an option.

##### Material Options

- **Reconstituted Veneer**
  - Reconstituted Veneer (paper back) on face, back and edges.

- **MDF Core**
  - MDF material is visible on the outside edge profile, if left raw (EBT101). This will generally appear darker than the face or back of the door when pre-finished.

- **Combi-Core**
  - ¾" thick Reconstituted Veneer Style 60 doors and drawer fronts are also available with a Combi-Core. See Section K.1 for more information on Combi-Core.
    - • Available with EBT101-R, EBT201-R and EBT401-R for ¾" thickness.
    - • Not available with Frame-only options.

*Notes Continued on Next Page...*
## Veneered & Edgebanded - Reconstituted Veneer

### Cabinet Door & Drawer Front Options

### Technical Notes: Veneered & Edgebanded - Reconstituted Veneer...continued

#### Miscellaneous

1. **Edgeband Application Sequence**
   - **WalzCraft’s standard** will be to apply the edgebanding to the four edges in the following order: **Top, Bottom, Left, Right**. You can however deviate from this application and specify the order in which the edgebanding material is to be applied. Additional charges may apply when deviating from WalzCraft’s standard. See *Section B.11* of our current Wholesale Pricing Catalog.

2. **Edgeband Grain Direction**
   - **WalzCraft’s standard** will be to apply the wood veneer edgebanding in a **Lineal** direction (EBGD100). **Front to Back** grain direction for each edge is also an option and is limited to EBT401 only. **Front to Back** grain direction is also limited to a maximum length of 48” [1219.2mm]. Additional charges may apply if deviating from WalzCraft’s standard. See *Section B.11* of our current Wholesale Pricing Catalog.

#### Profile Options (Chapter E)

<table>
<thead>
<tr>
<th>1</th>
<th>EBT101-R</th>
<th>Raw Edge, Reconstituted wood veneer on face and back of MDF panel. Only available with a D7 outside edge.</th>
</tr>
</thead>
<tbody>
<tr>
<td>2</td>
<td>EBT201-R</td>
<td>Slab: Reconstituted wood veneer edgebanding, machine applied to an MDF panel with veneer on the face and back. <strong>Frame Only</strong>: Reconstituted wood veneer edgebanding, machine applied to an MDF frame with veneer on the face and back. Mitered corners. <strong>Frame Only-NPC</strong>: Reconstituted wood veneer edgebanding, machine applied to an MDF frame with veneer on the face and back. Mitered corners.</td>
</tr>
<tr>
<td>3</td>
<td>EBT401-R</td>
<td>Slab: Reconstituted wood veneer edgebanding, machine applied to a raw MDF panel. Face and back veneer is applied after edgebanding. <strong>Frame Only</strong>: Reconstituted wood veneer edgebanding, machine applied to a raw MDF frame. Face and back veneer is applied after edgebanding. Mitered corners. <strong>Frame Only-NPC</strong>: Reconstituted wood veneer edgebanding, machine applied to a raw MDF frame. Face and back veneer is applied after edgebanding. Mitered corners.</td>
</tr>
<tr>
<td>4</td>
<td>EBT901-R</td>
<td>Slab: <strong>Pillow Edge Paper Back Veneered Door - Slab</strong>: D182 outside edge profile applied to raw MDF panel. Face and back reconstituted veneer is then applied, running veneer to the edge of door and following the contour of the D182. Veneer edgbanding hand applied after face &amp; back veneer. <strong>Pillow Edge Paper Back Veneered Door - Frame Only</strong>: Raw MDF frame with mitered corners. <strong>Pillow Edge Paper Back Veneered Door - Frame Only-NPC</strong>: Raw MDF frame with mitered corners.</td>
</tr>
<tr>
<td>5</td>
<td>EBT902-R</td>
<td>Slab: D62 outside edge profile is applied to left and right edge of raw MDF panel. <strong>Frame Only</strong>: Raw MDF frame with mitered corners. D62 outside edge profile applied to left and right edge of frame. Top and bottom edge are left square. Reconstituted veneer applied to back, then to front, which wraps the D62 on the left and right edge. Veneer edgbanding hand applied to top and bottom edge after face &amp; back veneer. <strong>Frame Only-NPC</strong>: Raw MDF frame with mitered corners. D62 outside edge profile applied to left and right edge of frame. Top and bottom edge are left square. Reconstituted veneer applied to back, then to front, which wraps the D62 on the left and right edges. Veneer edgbanding hand applied to top and bottom edge after face &amp; back veneer.</td>
</tr>
</tbody>
</table>

### Notes Continued on Next Page...
### Technical Notes: Veneered & Edgebanded - Reconstituted Veneer...continued

<table>
<thead>
<tr>
<th></th>
<th>Sizes / Dimensions</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>Thickness</td>
</tr>
<tr>
<td>2</td>
<td>Maximum Size</td>
</tr>
<tr>
<td></td>
<td></td>
</tr>
</tbody>
</table>

---

**For PRICING**  
See Section B.11 in our current Wholesale Pricing Catalog.
Frame and Mullion Lite Pattern Options

Frame and Mullion

Cabinet Door & Drawer Front Options

Style 1996
LP101 over 2wx2h Lites
8 Lites

Style 996L
LP103 over 2wx2h Lites
7 Lites

Style 996R
LP103 over 2wx2h Lites
7 Lites

Style 996L
LP103 over 2wx2h Lites
8 Lites

Style 996R
LP103 over 2wx2h Lites
10 Lites

Style 995L
LP103 over 2wx2h Lites
7 Lites

Style 995R
LP103 over 2wx2h Lites
7 Lites

Style 995L
LP103 over 2wx2h Lites
11 Lites

Style 996L
LP103 over 2wx2h Lites
11 Lites

► For PRICING ► See Section B.12 in our current Wholesale Pricing Catalog.

Phone: 1-800-237-1326  6:00AM - 4:30PM CST   (24 Hour Fax) 1-608-781-3667
Frame & Mullion

Mullion Lite Pattern Options

- **Style 997L**
  - LP104 over 2wx2h Lites
  - 7 Lites
- **Style 997R**
  - LP104 over 2wx2h Lites
  - 7 Lites
- **Style 10**
  - LP105 - 7 Lites
- **Style 10**
  - LP105 over 2wx2h Lites
  - 11 Lites
- **Style 10**
  - LP105 - (2) Patterns
  - 12 Lites
- **Style 2000**
  - LP106 - 9 Lites
- **Style 10**
  - LP107 - 4 Lites
- **Style 10**
  - LP107 - (2) Patterns
  - 7 Lites
- **Style 10**
  - LP108 - 6 Lites
- **Style 10**
  - LP109 - 3 Lites
- **Style 40MUL w/LP109 - 4 Lites**
- **Style 10**
  - LP110 - 4 Lites

Cabinet Door & Drawer Front Options

- **Frame & Mullion**
  - **Style 10**
    - LP107 - 4 Lites
    - LP109 - (2) Patterns
    - 7 Lites
  - **Style 10**
    - LP109 - 4 Lites

---

This drawing shows the horizontal mullion strip dividing the opening at an approximate 40/60 ratio. You must specify mullion location when ordering.

For PRICING ▶ See Section B.12 in our current Wholesale Pricing Catalog.
Cabinet Door & Drawer Front Options

Frame & Mullion

Mullion Lite Pattern Options

Style 10
LP111 - 4 Lites
(Drawn at: 12"W x 28"H)
[304.8mm x 711.2mm]

Style 10
LP111 - (2) Patterns
7 Lites
(Drawn at: 12"W x 28"H)
[304.8mm x 711.2mm]

Style 10
LP112 - 7 Lites

Style 10
LP113 - 5 Lites

Style 10
LP113 - (2) Patterns
8 Lites

Style 10
LP114 - 12 Lites

Style 10
LP115 - 7 Lites

Style 10
LP115 - (2) Patterns
12 Lites

Style 10
LP116 - 5 Lites

Style 10
LP116 - 8 Lites

Style 10
LP117 - 5 Lites

Style 10
LP118 - 9 Lites

Style 10
LP118 - 11 Lites

Style 10
LP118 - 13 Lites

Style 10
LP119 - 3 Lites

Style 10
LP119 - 5 Lites

Style 10
LP119 - (2) Patterns
5 Lites

► For PRICING ► See Section B.12 in our current Wholesale Pricing Catalog.
Frame & Mullion

Mullion Lite Pattern Options

Style 10
LP120 - 4 Lites

Style 10
LP120 - (2) Patterns
6 Lites

Style 10
LP121 - 4 Lites

Style 10
LP121 - (2) Patterns
7 Lites

Style 10
LP122 - 6 Lites

Style 10
LP122 - (2) Patterns
9 Lites

Style 10
LP124 - 20 Lites

Style 10
LP125 - 3 Lites

Style 10
LP125 - (2) Patterns
5 Lites

Style 10 - LP127
4 Lites

Style 10 - LP127
(2) Patterns
7 Lites

Style 10 - LP128
8 Lites

Style 10 - LP129
7 Lites

Style 10 - LP130
12 Lites

For PRICING ► See Section B.12 in our current Wholesale Pricing Catalog.
Frame & Mullion

Mullion Lite Pattern Options

Style 10
LP131 - 10 Lites

Style 10
LP132 - 11 Lites

Style 10
LP133 - 5 Lites

Style 10
LP134 - 12 Lites

Style 10
LP135 - 6 Lites

Style 10
LP136 - 6 Lites

Style 10
LP137 - 6 Lites

Style 10
LP138 - 12 Lites

Style 10
LP139 - 5 Lites

Style 10
LP140 - 13 Lites

Style 10
LP141 - 5 Lites

Style 10
LP142 - 5 Lites

Style 10
LP143 - 11 Lites

Style 10
LP144 - 6 Lites

Style 10
LP145 - 12 Lites

Style 10
LP146 - 2 Lites
2 wide x 1 high

► For PRICING See Section B.12 in our current Wholesale Pricing Catalog.
** Mullion Lite Pattern Options **

| Style 10 | LP147 - 2 Lites | 1 wide x 2 high |
| Style 10 | LP148 - 5 Lites | |
| Style 10 | LP149 - 9 Lites | |
| Style 10 | LP150 - 5 Lites | |
| Style 10 | LP151 - 15 Lites | |
| Style 10 | LP152 - 3 Lites | |
| Style 10 | LP153 - 3 Lites | |
| Style 10 | LP154 - 14 Lites | |
| Style 10 | LP155 - 11 Lites | |

** Doors using the LP123 lite pattern are available from 12” to 24” wide in 1” increments. Please see Notes for more information. **

| Style 3020 | LP123 - 10 Lites | 21” [533.0mm] |
| Style 3022 | LP123 - 10 Lites | 21” [533.0mm] |


### Formula for Glass Size Calculation

1) Formula used to calculate the width/height of “square or rectangular” shaped glass to fit a single opening WalzCraft frame with “straight” stile & rail parts (Does not include French Miter Doors):

- **Glass Width** = \( [ \text{Door Width} - (\text{stile width} \times 2) ] + \left[ \frac{3}{16} \text{” (GRF width)} \times 2 \right] - \left[ \frac{1}{16} \text{” (Frame / Glass Gap Width)} \times 2 \right] \)

- **Glass Height** = \( [ \text{Door Height} - (\text{rail width} \times 2) ] + \left[ \frac{3}{16} \text{” (GRF width)} \times 2 \right] - \left[ \frac{1}{16} \text{” (Frame / Glass Gap Width)} \times 2 \right] \)

- **Note:** WalzCraft does not calculate glass size for frame & mullion doors with true divided lites or frame only doors with shaped stiles or rails. For these styles we recommend waiting until you receive your door, then take it to your local glass supplier to have your glass cut to fit each opening.

2) To calculate the width/height of “square or rectangular” shaped glass to fit a frame provided by another source, or a WalzCraft frame with multiple openings, with “straight” stile & rail parts:

- From the back side of your frame, measure the frame cavity opening (width & height) where the glass will set into the frame and deduct \( \frac{3}{8} \text{”} \ (\frac{1}{16} \text{” Frame / Glass Gap Width} \times 2) \) from your width and height dimension.

   **Please see notes in Section B.7 to calculate glass sizes for French Mitered Door Frames**

   **Please see “Frame and Mullion Door Notes” later in this section for more information on calculating Glass Sizes.**

### Half Lap Mullion Construction

The examples to the right show our Half Lap Mullion joinery detail.

- Half Lap Mullion construction provides a stronger joint and is standard for most Stile and Rail profiles that have matching mullion stock options.

### Rubber Glass Retainer

- Please see Section B.12 of our current Wholesale Pricing Catalog for Glass Retainer lineal foot pricing.
- Glass retainer fits into a slot, as shown in the drawing above, and can only be used with \( \frac{3}{8} \text{”} \ [3.2 \text{mm}] \) glass.
- True Lite mullions are not constructed with a slot to accept rubber glass retainer.
- Glass Retainer is available in Black, Brown, Clear & White.
- To order Retainer with a Frame Only Door, simply check the box on Door Order Form #2 indicating which color you would like and our Configurator will calculate the amount needed.
- To order Retainer by itself, please use Miscellaneous Order Form #5 and Part #155067. Simply enter the color into the "description" field, and then enter the total required amount of lineal feet into the "quantity" field (qty).
  - You may order the glass retainer by the lineal foot or in full rolls (both are priced the same).
  - White is available in 500 foot rolls.
  - Black, Brown and Clear are available in 1,000 foot rolls.
- Occasionally, due to the rubber retainer manufacturing process / tolerances, you may find that your retainer is slightly loose in an area. Should this occur, WalzCraft recommends adding a small bead of glue or caulk in this spot to help secure the retainer.
Mullion Lite Option 1 - Standard Lite

![Diagram of Mullion Lite Option 1 - Standard Lite]

#812 Mullion

\[
\frac{1}{8} \text{"} [3.2\text{mm}]
\]

Glass

Rubber Glass Retainer
Wood Retainer Molding also available.

Mullion Lite Option 2 - True Lite with Divider Molding

![Diagram of Mullion Lite Option 2 - True Lite with Divider Molding]

#812 Mullion

\[
\frac{1}{8} \text{"} [3.2\text{mm}]
\]

Glass

#819 True Lite Divider Molding

Mullion Lite Option 3 - True Lite Retainer Groove (TLRG)

![Diagram of Mullion Lite Option 3 - True Lite Retainer Groove (TLRG)]

#812 Mullion with True Lite Retainer Groove (TLRG).

\[
\frac{1}{8} \text{"} [3.2\text{mm}]
\]

Glass

#2933 Wood Retainer Molding. To be used with True Lite Retainer Groove - TLRG.

#2369 Wood Retainer Molding. Matches molding #2933.
Rubber Glass Retainer also available.

= WalzCraft recommends using silicone caulk to secure the wood retainer molding and/or glass. Please see Notes for more information.

▶ For PRICING ▶ See Section B.12 in our current Wholesale Pricing Catalog.
Cabinet Door & Drawer Front Options

Frame & Mullion

Wood Retainer Molding (Cut to Size)

For ¼” [19.1mm] Doors

- #2369
  - PC: AM102
  - Multiplier: .70

- #1317
  - PC: AM101
  - Multiplier: .70

- #2671
  - PC: AM101
  - Multiplier: .70

- #2871
  - PC: AM101
  - Multiplier: .70

For 1” [25.4mm] Doors

- #1329
  - PC: AM101
  - Multiplier: .70

#1036
- Trim Here

SR107GRF

Note: SR107GRF shown at 1” thick.

Wood Tenon Filler Molding (Cut to Size)

SR107

Panel Plow Groove Cut (PPGC)

#1312
- PC: AM101
- Multiplier: .70

“GRF” Wood Filler Molding (Cut to Size)

SR107GRF

#1246
- PC: AM102
- Multiplier: .70

Molding #2933, #3041, #3042 - Wood Retainer Molding for True Lite Retainer Groove - TLRG (Cut to Size)

#2933
- PC: AM101
- Multiplier: .70

#3041
- PC: AM101
- Multiplier: .70

#3042
- PC: AM101
- Multiplier: .70

#2933
- PC: AM101
- Multiplier: .70

- #2369
- #269
- #812

Mullion Molding Width | Wood Retainer Molding
--- | ---
1 1/2" [12.0mm] to 7/8" [15.8mm] | Molding #3042
3/4" [19.9mm] to 1 ¾" [26.9mm] | Molding #2933
1 1/4" [27.0mm] to 1 3/8" [38.0mm] | Molding #3041

For PRICING ▶ See Section B.12 in our current Wholesale Pricing Catalog.
### Ordering & Pricing Notes: Cut to Size Wood Retainer Molding

#### Ordering Guidelines

1. **Order Forms**
   - Please use *Door Order Form (E-Z Form #2)*.

#### Pricing

1. **Pricing**
   - Please see *Section B.12* of our current Wholesale Pricing Catalog.

### Technical Notes: Cut to Size Wood Retainer Molding

#### Miscellaneous

<table>
<thead>
<tr>
<th>1</th>
<th>Silicone</th>
</tr>
</thead>
<tbody>
<tr>
<td>= WalzCraft recommends using clear silicone caulk in a small tube. The small capacity tube makes application easier than if using a large caulking gun.</td>
<td></td>
</tr>
<tr>
<td>= Silicone caulk is adhesive enough to hold your molding or glass in place, but flexible enough to allow you to break the bond and peel away the silicone caulk in case the molding or glass needs to be replaced for any reason.</td>
<td></td>
</tr>
</tbody>
</table>

When working with True Lites with Divider Molding (see Mullion Lite Option 2), WalzCraft recommends applying a continuous bead of silicone caulk around the perimeter of the glass.

When using the True Lite Retainer Groove method (see Mullion Lite Option 3), WalzCraft recommends applying a small dab of silicone caulk approximately every six inches into the grooves before inserting the retainer molding.

#### Molding Options (Chapter N)

<table>
<thead>
<tr>
<th>1</th>
<th>Cut to Size Wood Retainer Mouldings</th>
</tr>
</thead>
<tbody>
<tr>
<td>All GRF “Traditional” and “Mitered” Stile and Rail Profiles will accept wood retainer moldings in Frame Price Classes 101, 103, 108, 115, 117, 132, 301 and 303.</td>
<td></td>
</tr>
<tr>
<td>Wood Retainer can be used in place of Rubber Retainer in straight Stile and Rail parts.</td>
<td></td>
</tr>
<tr>
<td>You may pin precision cut wood retainer moldings in place, to create a stationary panel for combination frame and panel doors. (Rubber retainer can be used to install glass in the frame portion.)</td>
<td></td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>2</th>
<th>#1036, #1120, #3094 Wood Retainer Molding</th>
</tr>
</thead>
<tbody>
<tr>
<td>Designed for use as a wood retainer molding that is fastened to the rear of the ¼&quot; [19.1mm] frame and can be trimmed to size, to accommodate materials thicker than ⅛&quot; [3.2mm]. The #1120 molding would be used for 1&quot; [25.4mm] thick frames.</td>
<td></td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>3</th>
<th>#1246 GRF Wood Filler Molding</th>
</tr>
</thead>
<tbody>
<tr>
<td>The illustration shows an example of how this molding fits into the GRF groove of the Stile and Rail profile.</td>
<td></td>
</tr>
<tr>
<td>Designed to fill the void for the GRF groove in the Stiles and Rails of frame and mullion doors.</td>
<td></td>
</tr>
<tr>
<td>For use with ¼&quot; [19.1mm] or 1&quot; [25.4mm] thick frames.</td>
<td></td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>4</th>
<th>#1312 Wood Tenon Filler Molding</th>
</tr>
</thead>
<tbody>
<tr>
<td>Designed to fill the mortise PPBC (Panel Plow Groove Cut) of any stile and rail profile, for your custom frame requirements.</td>
<td></td>
</tr>
<tr>
<td>For use with ¼&quot; [19.1mm] or 1&quot; [25.4mm] thick doors.</td>
<td></td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>5</th>
<th>#1317, #1329, #2369, #2871 Wood Retainer Molding</th>
</tr>
</thead>
<tbody>
<tr>
<td>Fit into the GRF cut of the Stile and Rail profile and are designed to be used with ¼” [3.2mm] materials.</td>
<td></td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>6</th>
<th>#2090 Wood Retainer Molding</th>
</tr>
</thead>
<tbody>
<tr>
<td>Designed for use as a wood retainer molding to accommodate ¼”[6.4mm] material for use with 1”[25.4mm] thick frames.</td>
<td></td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>7</th>
<th>#2933, #3041, #3042 Wood Retainer Molding for True Lite Retainer Groove</th>
</tr>
</thead>
<tbody>
<tr>
<td>Designed to be used as a wood retainer molding for true divided mullion lites.</td>
<td></td>
</tr>
<tr>
<td>Only available with the following mullion lite patterns: LP001, LP108, LP109, LP110, LP118, LP128, LP131.</td>
<td></td>
</tr>
<tr>
<td>Please submit requests for this application to our Customer Support Team.</td>
<td></td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>8</th>
<th>#2671 Wood Retainer Molding</th>
</tr>
</thead>
<tbody>
<tr>
<td>Fit into the GRF cut of the Stile and Rail profile and is designed to be used with ¼” [3.2mm] materials.</td>
<td></td>
</tr>
<tr>
<td>Designed for use with:</td>
<td></td>
</tr>
<tr>
<td>• Mitered stile &amp; rail GRF profile families: MP628, MP661, MP662, MP680, MP690, MP696, MP6104.</td>
<td></td>
</tr>
<tr>
<td>• All traditional and mitered Old World stile &amp; rail GRF profiles from Section E.3 and E.11.</td>
<td></td>
</tr>
</tbody>
</table>

|= WalzCraft recommends using silicone caulk to secure the wood retainer molding and/or glass. Please see Notes for more information. |
### Ordering & Pricing Notes: Frame & Mullion Doors

#### Ordering Guidelines
1. **Order Forms**
   - Please use *Door Order Form (E-Z Form #2)*.

#### Pricing
1. **Pricing**
   - Please see Section B.12 of our current Wholesale Pricing Catalog.

### Technical Notes: Frame & Mullion Doors

#### Cabinet Door & Drawer Front Options (Chapter B)

| 1 Door Styles | Most Door Styles are available as a Frame or Mullion Door. Frame or Mullion Door Styles that use Corner Blocks, require glass to be cut to their contour. Glass openings are routed to follow the contour of the shape for certain door styles. Lists of applicable door styles can be found in Sections B.1, B.2, B.3 and B.4. When ordering door Styles 2500, 2505, 2525, 3500, 3535, 7000, 7010, 7020, 7030, 7040 & 7070 as mul-lions, we suggest that your lite pattern be no greater than 2 wide due to the shape of the rails; 3 or more lites in the width may require custom construction. |

#### Convex / Concave Options (Chapter D)

1. **Available Lite Patterns**
   - The [ ] indicates lite patterns that are available convex/concave (curved). See Chapter D for more information.

#### Functional Options (Chapter F)

1. **Hinge Boring**
   - Hinge boring is available for Frame & Mullion doors. Please see Section F.1 for additional hinge boring requirements, ordering instructions and compatibility.

### Material Options

1. **MDF Mullions for SolidTone® Finish**
   - MDF mullions are recommended with the specific intent that they be painted.
   - When ordering any of the following Mullion lite patterns, WalzCraft strongly recommends using MDF mullions for SolidTone® or Primed only for Paint applications when the door frame is solid wood: LP100, LP112, LP113, LP114, LP115, LP116, LP123, LP126, LP127, LP129, LP130, LP132, LP133, LP134, LP139, LP140, LP141, LP142, LP144, LP145, LP148, LP151, LP152, LP153, LP155.
   - MDF has lower rates of expansion and contraction than solid wood, and therefore is an excellent material for the fabrication of complex mullion lite patterns that are intended to be painted.
   - MDF lite patterns are designed and machined to have tight radius corners (1/16” radius) whenever possible.
   - When ordering MDF mullions for SolidTone® or Primed only for Paint applications, please order your door in any of the following Hybrid / MDF species from the SolidTone® availability grids in Section R.2:
     - Birch - Hybrid/MDF - Paint Grade
     - Cherry - Hybrid/MDF - Paint Grade
     - Maple-Hard - Hybrid/MDF - Natural / Standard Grade (recommended for best results)
     - Poplar - Hybrid/MDF - Paint Grade
   - When painting cherry, no attempt will be made to conceal any of the naturally occurring characteristics that may be present, including but not limited to pin knots and gum pockets. Please note that if not sealed properly, gum pockets may bleed through your finish.
   - MDF “Lite Pattern Charges” and “Set-Up Charges” are priced less than solid wood.
     - See Section B.12 of our current Wholesale Pricing Catalog.
   - Lite patterns not listed above would still be made from solid wood Mullion stock only.

2. **MDF - MR, NAF, Raw**
   - MDF mullions are also available with MDF - MR (Moisture Resistant), NAF, Raw.

3. **Maple - Hard vs. Soft**
   - For quality reasons, product requiring CNC machining will not be available in any Maple-Hard/Soft-Mixed species or Maple-Soft species. These items should instead be ordered in any of our Maple-Hard species.

### Miscellaneous

1. **Standard vs. True Divided Lites**
   - Mullion lite patterns are available with either standard or true divided lites, unless otherwise noted.

2. **Custom Mullion Placement**
   - Custom mullion placement is also available. Please submit drawings to our Customer Support Team to request a quote.

3. **Wood/Rubber Glass Retainer**
   - See previous pages for our wood and rubber glass retainer options and applications.

4. **Compatibility Charts**
   - Please reference our website: Resources/Technical Information.

**Notes continued on next page...**
### Technical Notes: Frame & Mullion Doors

#### Molding Options (Chapter N)

<p>| | |</p>
<table>
<thead>
<tr>
<th></th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>1 Mullions and Applied Moldings on MDF</strong></td>
<td>When a mullion lite pattern is added to a frame only five-piece MDF door, the moldings will be made from Maple-Hard/Soft Mixed-Value/Budget/Paint Grade. When an applied molding is added to an MDF product, the molding will be made from Maple-Hard/Soft Mixed-Value/Budget/Paint Grade.</td>
</tr>
</tbody>
</table>

#### Sizes / Dimensions

<p>| | |</p>
<table>
<thead>
<tr>
<th></th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>1 Center Rails</strong></td>
<td>Frame and mullion doors over 48&quot;H [1219.2mm] will <strong>not</strong> have a center rail unless specified by the customer. Any mullion door over 60&quot; [1524.0mm] high ordered <strong>without</strong> a center rail must be built with true divided lites to help maintain structural integrity.</td>
</tr>
<tr>
<td><strong>2 Mullion Strips</strong></td>
<td>For mullion strips over 28&quot; [711.2mm] wide or high, WalzCraft recommends applying a small bead of silicone between the back of the mullion and the glass to help assure stability and prevent possible warpage.</td>
</tr>
<tr>
<td><strong>3 Minimum Frame Width</strong></td>
<td>Minimum width for a frame with a mullion lite pattern is 12&quot; [304.8mm]. <strong>Minimum is based on 2¾&quot; [57.2mm] Stiles and Rails.</strong></td>
</tr>
</tbody>
</table>

#### Glass Size Calculations

For single or multiple opening frame only doors and single or multiple opening frame & mullion doors with standard lites, if wanting to order designer glass from WalzCraft with your door, WalzCraft will calculate glass size based on your door specifications. This applies to doors with straight stiles & rails resulting in square or rectangular shaped glass only, See Section G.1.

WalzCraft does **not** calculate glass size for frame & mullion doors with true divided lites or frame only doors with shaped stiles or rails. For these styles we recommend waiting until you receive your door, then take it to your local glass supplier to have your glass cut to fit each opening.

### Technical & Ordering Notes: Mullion Lite Patterns

#### Mullion Lite Pattern Guidelines

<p>| | |</p>
<table>
<thead>
<tr>
<th></th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>1 LP001</strong></td>
<td>All lites will be evenly spaced, unless otherwise noted. When ordering, please specify the number of lites and the lite pattern configuration (ie: 6 lites with a 2 x 3 pattern). Additional design charges may apply for customer specified lite pattern configurations or placement.</td>
</tr>
<tr>
<td><strong>2 LP100, LP105, LP107, LP115, LP116, LP117, LP125, LP133, LP137, LP142, LP145</strong></td>
<td>Minimum width for a frame with a Mullion Lite Pattern is 12&quot; [304.8mm]. <strong>Minimum is based on 2½&quot; [57.2mm] Stiles &amp; Rails.</strong> Minimum height for LP116 and LP133 is 12&quot; [304.8mm]. Available with <strong>most</strong> Traditional GRF profiles with matching mullion stock options. Limitations apply to these mullion patterns and Applied Molding.</td>
</tr>
<tr>
<td><strong>3 LP101, LP102, LP103 and LP 104</strong></td>
<td>Minimum Frame width for these Lite Patterns is 12&quot; [304.8mm]. <strong>Minimum is based on 2¼&quot; [57.2mm] stiles, bottom rail, and top rail at the narrowest.</strong> Available with <strong>most</strong> Traditional GRF profiles with matching mullion stock options. <strong>Not available with Mitered</strong> GRF Profiles. Limitations apply to these mullion patterns and Applied Molding.</td>
</tr>
<tr>
<td><strong>4 LP105</strong></td>
<td>Height must be equal to or greater than the width to allow one pattern or twice the width for a pattern on top &amp; bottom. <strong>Minimum is based on 2¾&quot; [57.2mm] Stiles and Rails.</strong></td>
</tr>
<tr>
<td><strong>5 LP106</strong></td>
<td>Specify the Width and Height of the corner lites. <strong>Minimum size for corner lites is 2&quot; x 2&quot; [50.8mm x 50.8mm].</strong> Available with <strong>most</strong> Traditional GRF profiles with matching mullion stock options. <strong>Not available with Mitered</strong> GRF Profiles. Limitations apply to this mullion pattern and Applied Molding.</td>
</tr>
</tbody>
</table>

**Notes continued on next page...**
### Technical & Ordering Notes: Mullion Lite Patterns...continued

#### Mullion Lite Pattern Guidelines...continued

<table>
<thead>
<tr>
<th>7</th>
<th>LP108</th>
<th>Minimum width for a frame with a Mullion Lite Pattern is 12&quot; [304.8mm]. Minimum is based on 2¼&quot; [57.2mm] Stiles and Rails. Opening height of the lite pattern must be specified, minimum height is 1&quot; [25.4mm]. Width of the lite pattern will be equal. Short pieces will be half of the height of the vertical pieces above it and have a “female” cut on the ends. Available with all ¾&quot; [19.1mm] Traditional and 1&quot; [25.4mm] Old World Stile and Rail Profile/Mullion Combinations; see Profile Information.</th>
</tr>
</thead>
<tbody>
<tr>
<td>8</td>
<td>LP109</td>
<td>Opening height of the lite pattern must be specified, minimum height is 1&quot; [25.4mm]. Width of the lite pattern will be equal. Additional design charges may apply for customer specified lite pattern configurations or placements that vary from designs shown.</td>
</tr>
<tr>
<td>9</td>
<td>LP110</td>
<td>Minimum width for a frame with a Mullion Lite Pattern is 12&quot; [304.8mm]. Minimum is based on 2¼&quot; [57.2mm] Stiles and Rails. Available with most Traditional GRF profiles with matching mullion stock options. Pattern consists of two center lites with 1&quot; [25.4mm] spacing; the remaining space is equally divided to the outside.</td>
</tr>
<tr>
<td>10</td>
<td>LP111</td>
<td>Minimum width for a frame with a Mullion Lite Pattern is 12&quot; [304.8mm]. Minimum is based on 2¼&quot; [57.2mm] Stiles and Rails. One Pattern (4 Lites): Minimum door height must be 1.5 times the door width, plus the total width of the top / bottom rail. Two Patterns (7 Lites): Minimum door height must be 2 times the door width, plus the total width of the top / bottom rail. Available with most Traditional GRF profiles with matching mullion stock options. Limitations apply to Mitered GRF profiles. Limitations apply to these mullion patterns and Applied Molding. A CAD drawing must be approved, prior to manufacturing the product.</td>
</tr>
<tr>
<td>11</td>
<td>LP112, LP130, LP132, LP138, LP152, LP153</td>
<td>Minimum width for a frame with a Mullion Lite Pattern is 12&quot; [304.8mm]. Minimum is based on 2¼&quot; [57.2mm] Stiles and Rails. In order to achieve the best look, the height of door must be at least two times the width of door. Available with most Traditional GRF profiles with matching mullion stock options. Limitations apply to Mitered GRF profiles. Limitations apply to this mullion pattern and Applied Molding. LP112, LP130, LP132, LP152, LP153: See Material Options note for more information on MDF Mullions with a SolidTone® or Primed Only finish. A CAD drawing must be approved, prior to manufacturing the product.</td>
</tr>
<tr>
<td>12</td>
<td>LP113</td>
<td>Minimum width for a frame with a Mullion Lite Pattern is 12&quot; [304.8mm]. Minimum is based on 2¼&quot; [57.2mm] Stiles &amp; Rails. Vertical mullion strip at top and horizontal mullion strips are fixed at 1&quot; long. For LP113 (2) Pattern, the vertical mullion strip at bottom is also fixed at 1&quot; long. Minimum height of door must be equal to or greater than the width. For LP113 (2) Pattern, the minimum height must be at least 1¾ times the width. Available with most Traditional GRF profiles with matching mullion stock options. Limitations apply to Mitered GRF profiles. Limitations apply to these mullion patterns and Applied Molding. See Material Options note for more information on MDF Mullions with a SolidTone® or Primed Only finish. A CAD drawing must be approved, prior to manufacturing the products.</td>
</tr>
</tbody>
</table>

**Notes continued on next page...**

---

**For PRICING**  
See Section B.12 in our current Wholesale Pricing Catalog.
### Frame & Mullion

#### Technical & Ordering Notes: Mullion Lite Patterns...continued

<table>
<thead>
<tr>
<th>13</th>
<th>LP114, LP134</th>
</tr>
</thead>
<tbody>
<tr>
<td>Minimum width for a frame with a Mullion Lite Pattern is 12” [304.8mm]. <em>Minimum is based on 2½” [57.2mm] Stiles and Rails.</em></td>
<td></td>
</tr>
<tr>
<td>Minimum height needs to be at least 1½ times the width of the door.</td>
<td></td>
</tr>
<tr>
<td>Available with most Traditional GRF profiles with matching mullion stock options. Limitations apply to Mitered GRF profiles.</td>
<td></td>
</tr>
<tr>
<td>Limitations apply to this mullion pattern and Applied Molding.</td>
<td></td>
</tr>
<tr>
<td>See <strong>Material Options</strong> note for more information on MDF Mullions with a SolidTone® or Primed Only finish.</td>
<td></td>
</tr>
<tr>
<td>A CAD drawing must be approved, prior to manufacturing the product.</td>
<td></td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>14</th>
<th>LP118</th>
</tr>
</thead>
<tbody>
<tr>
<td>Specify the Width and Height of the corner lites. <em>Minimum size for corner lites is 1” x 1” [25.4mm x 25.4mm].</em></td>
<td></td>
</tr>
<tr>
<td>Additional design charges may apply for customer specified lite pattern configurations or placements.</td>
<td></td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>15</th>
<th>LP119, LP120, LP121 LP122</th>
</tr>
</thead>
<tbody>
<tr>
<td>Minimum width for a frame with a Mullion Lite Pattern is 12” [304.8mm]. <em>Minimum is based on 2½” [57.2mm] Stiles and Rails.</em></td>
<td></td>
</tr>
<tr>
<td>Corner lites must be specified at the widest &amp; narrowest: this determines the radius of the curved piece. <em>Minimum at narrowest is 2” [50.8mm].</em></td>
<td></td>
</tr>
<tr>
<td>Available with most Traditional GRF profiles with matching mullion stock options. Limitations apply to Mitered GRF profiles.</td>
<td></td>
</tr>
<tr>
<td>Limitations apply to these mullion patterns and Applied Molding.</td>
<td></td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>16</th>
<th>LP123</th>
</tr>
</thead>
<tbody>
<tr>
<td>Due to complexity, width dimensions for this Lite Pattern are <strong>limited to fixed sizes</strong>. Doors are available from 12” to 24” wide in 1” increments. Heights may vary.</td>
<td></td>
</tr>
<tr>
<td>Width dimensions are based on 2½” [57.2mm] stiles and vary given the number of lites per opening.</td>
<td></td>
</tr>
<tr>
<td>Constructed with Stile &amp; Rail Profile <strong>SR100</strong>, Applied Molding #101 or #102 (Section N.5) and Mullion Stock Molding #1895 (Section N.6).</td>
<td></td>
</tr>
<tr>
<td>Style 3020/LP123 is only available with the following Outside Edge profiles: <strong>D7, D12, D15, D17, D18, D21, D24, D32, D41, D52, D67, D93, D101, D102, D115, D118, D120.</strong></td>
<td></td>
</tr>
<tr>
<td><em>There are no Outside Edge profile limitations with Style 3022/LP123.</em></td>
<td></td>
</tr>
<tr>
<td>When ordering sizes that range between one or two templates, the frame must be constructed with non-standard part sizes to maintain the mullion pattern template size. You may increase the size of the stiles on the frame with fewer lites, or decrease the size of the stiles on the frame with the greater number of lites. <strong>If ordering a mullion door 12½” [317.5mm] wide, you will need 2½” [63.5mm] stiles.</strong> The top and bottom rails may also be increased by the same value to maintain aesthetics and balance proportions.</td>
<td></td>
</tr>
<tr>
<td>See <strong>Material Options</strong> note for more information on MDF Mullions with a SolidTone® or Primed Only finish.</td>
<td></td>
</tr>
<tr>
<td>A CAD drawing must be approved, prior to manufacturing the product.</td>
<td></td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>17</th>
<th>LP124</th>
</tr>
</thead>
<tbody>
<tr>
<td>Minimum width for a frame with a Mullion Lite Pattern is 12” [304.8mm]. <em>Minimum is based on 2½” [57.2mm] Stiles and Rails.</em></td>
<td></td>
</tr>
<tr>
<td>Specify the Width and Height of the corner lites. <em>Minimum size for corner lites is 1” x 1” [25.4mm x 25.4mm].</em></td>
<td></td>
</tr>
<tr>
<td>Limitations apply to Mitered GRF profiles.</td>
<td></td>
</tr>
<tr>
<td>Limitations apply to these mullion patterns and Applied Molding.</td>
<td></td>
</tr>
<tr>
<td>A CAD drawing must be approved, prior to manufacturing the product.</td>
<td></td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>18</th>
<th>LP126</th>
</tr>
</thead>
<tbody>
<tr>
<td>Minimum width for a frame with a Mullion Lite Pattern is 12” [304.8mm]. <em>Minimum is based on 2½” [57.2mm] Stiles and Rails.</em></td>
<td></td>
</tr>
<tr>
<td>Diamond portion is a fixed size at 2” x 2” [50.8mm x 50.8mm].</td>
<td></td>
</tr>
<tr>
<td>Height must be at least two times the width of the door.</td>
<td></td>
</tr>
<tr>
<td>Available with most Traditional GRF profiles with matching mullion stock options.</td>
<td></td>
</tr>
<tr>
<td>Limitations apply to Mitered GRF profiles.</td>
<td></td>
</tr>
<tr>
<td>Limitations apply to these mullion patterns and Applied Molding.</td>
<td></td>
</tr>
<tr>
<td>See <strong>Material Options</strong> note for more information on MDF Mullions with a SolidTone® or Primed Only finish.</td>
<td></td>
</tr>
<tr>
<td>A CAD drawing must be approved, prior to manufacturing the product.</td>
<td></td>
</tr>
</tbody>
</table>

*Notes continued on next page...*
| LP127 | Minimum width for a frame with a Mullion Lite Pattern is 12" [304.8mm]. Minimum is based on 2¼" [57.2mm] Stiles and Rails. For LP127 - 4 Lites, minimum height of the door must be greater than the width. For LP127 - (2) Patterns - 7 Lites, minimum height must be at least 2 times the width of the door. Available with most Traditional GRF profiles with matching mullion stock options. Limitations apply to Mitered GRF profiles. Limitations apply to this mullion pattern & Applied Molding. See Material Options note for more information on MDF Mullions with a SolidTone® or Primed Only finish. A CAD drawing must be approved, prior to manufacturing the product. |
| LP128 | Minimum width for a frame with a Mullion Lite Pattern is 12" [304.8mm]. Minimum is based on 2¼" [57.2mm] Stiles & Rails. Opening height of top & bottom lites must be specified, minimum of 1". Width of top & bottom lites will be equal. Width of center lite pattern will consist of two center lites with 1" [25.4mm] spacing. The remaining space on either side will be equally divided. Available with most Traditional GRF profiles with matching mullion stock options. Limitations apply to Mitered GRF profiles. Limitations apply to this mullion pattern and Applied Molding. |
| LP129 | Minimum width for a frame with a Mullion Lite Pattern is 12" [304.8mm]. Minimum is based on 2¼" [57.2mm] Stiles and Rails. Minimum height of door must be equal to or greater than the width. Available with most Traditional GRF profiles with matching mullion stock options. Limitations apply to Mitered GRF profiles. Limitations apply to this mullion pattern and Applied Molding. See Material Options note for more information on MDF Mullions with a SolidTone® or Primed Only finish. A CAD drawing must be approved, prior to manufacturing the product. |
| LP131 | Minimum width for a frame with a Mullion Lite Pattern is 12" [304.8mm]. Minimum is based on 2¼" [57.2mm] Stiles and Rails. Opening height of top & bottom lites must be specified, minimum of 1" [25.4mm]. Width of top & bottom lites will be equal. Width of center lite pattern will consist of two center lites with 1" [25.4mm] spacing. The remaining space on either side will be equally divided. Available with most Traditional GRF profiles with matching mullion stock options. Limitations apply to Mitered GRF profiles. Limitations apply to this mullion pattern and Applied Molding. |
| LP136 | Minimum size for a frame with this Mullion lite pattern is 12"W x 19"H [304.8mm x 482.6mm]. Minimum is based on 2¼” [57.2mm] Stiles and Rails. Horizontal mullion will be centered on opening height. Width of center consists of two ¾” [15.9mm] wide lites with the remaining space on either side being equally divided. Mullions are ¾” [15.9mm] wide with the top left/right vertical Mullions widening to 5/8” [23.8mm]. Only available with the SR100GRF and SR123GRF stile & rail profiles. A CAD drawing must be approved, prior to manufacturing the product. |
| LP139 | Minimum width for a frame with a Mullion Lite Pattern is 12" [304.8mm]. Minimum is based on 2¼" [57.2mm] Stiles and Rails. Minimum door height needs to be at least the width of the door plus the width of the bottom rail. Square portion is a fixed size with a 2½" x 2½" [63.5mm x 63.5mm] opening. Drawing shows the horizontal mullion strip dividing the opening at an approximate 30/70 ratio. See Material Options note for more information on MDF Mullions with a SolidTone® or Primed Only finish. |
| Technical & Ordering Notes: Mullion Lite Patterns...continued |
| Mullion Lite Pattern Guidelines...continued |

| 25 | LP140 | Minimum width for a frame with a Mullion Lite Pattern is 12" [304.8mm]. Minimum is based on 2½” [57.2mm] Stiles and Rails. |
| Minimum height of door must be at least two times the width of door. |
| Available with most Traditional GRF profiles with matching mullion stock options. Limitations apply to Mitered GRF profiles. |
| Limitations apply to this mullion pattern and Applied Molding. |
| See Material Options note for more information on MDF Mullions with a SolidTone® or Primed Only finish. |
| **A CAD drawing must be approved, prior to manufacturing the product.** |
| Corner lites are a fixed size with 2” x 2” [50.8mm x 50.8mm] openings. |

| 26 | LP141 | Minimum width for a frame with a Mullion Lite Pattern is 12" [304.8mm]. Minimum is based on 2¼” [57.2mm] Stiles and Rails. |
| Minimum height of the door must be at least 1½ times the width. |
| Available with most Traditional GRF profiles with matching mullion stock options. |
| Limitations apply to Mitered GRF profiles. |
| Limitations apply to this mullion pattern & Applied Molding. |
| See Material Options note for more information on MDF Mullions with a SolidTone® or Primed Only finish. |
| **A CAD drawing must be approved, prior to manufacturing the product.** |

| 27 | LP143 | Minimum width for a frame with a Mullion Lite Pattern is 12" [304.8mm]. Minimum is based on 2½” [57.2mm] Stiles and Rails. |
| Specify the width and height of the corner lites. Minimum size for corner lites is 1” x 1” [25.4mm x 25.4mm]. |
| Specify height of full width horizontal lites. |
| Width of center lites will match width of lites at top and bottom. |
| Additional design charges may apply for customer specified lite pattern configurations or placements. |

| 28 | LP144 | Minimum width for a frame with a Mullion Lite Pattern is 12" [304.8mm]. Minimum is based on 2½” [57.2mm] Stiles and Rails. |
| Minimum height needs to be at least 1¼ times the width of the door. |
| Available with most Traditional GRF profiles with matching mullion stock options. Limitations apply to Mitered GRF profiles. |
| Limitations apply to this mullion pattern and Applied Molding. |
| See Material Options note for more information on MDF Mullions with a SolidTone® or Primed Only finish. |
| **A CAD drawing must be approved, prior to manufacturing the product.** |

| 29 | LP148 | Minimum width for a frame with a mullion lite pattern is 12" [304.8mm]. Minimum is based on 2¼” [57.2mm] Stiles and Rails. |
| Horizontal mullion strips are fixed at 1” long. |
| Minimum height of door must be equal to or greater than the width. |
| See Material Options note for more information on MDF Mullions with a SolidTone® or Primed Only finish. |

| 30 | LP149 | Minimum width for a frame with a Mullion Lite Pattern is 12" [304.8mm]. Minimum is based on 2½” [57.2mm] Stiles and Rails. |
| Height of door must be greater than the width. |
| Available with most Traditional GRF profiles with matching mullion stock options. Limitations apply to Mitered GRF profiles. |
| Limitations apply to this mullion pattern and applied molding. |
| **A CAD drawing must be approved, prior to manufacturing the product.** |

*Notes continued on next page...*
### Technical & Ordering Notes: Mullion Lite Patterns...continued

#### Mullion Lite Pattern Guidelines...continued

<p>| | | |</p>
<table>
<thead>
<tr>
<th></th>
<th></th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>31 LP150</strong></td>
<td>Minimum width for a frame with a Mullion Lite Pattern is 12” [304.8mm]. Minimum is based on 2¼” [57.2mm] Stiles and Rails. Available with <strong>most</strong> Traditional GRF profiles with matching mullion stock options. Limitations apply to Mitered GRF profiles. Limitations apply to this mullion pattern and Applied Molding. <strong>A CAD drawing must be approved, prior to manufacturing the product.</strong></td>
<td></td>
</tr>
<tr>
<td><strong>32 LP151</strong></td>
<td>Minimum width for a frame with a Mullion Lite Pattern is 12” [304.8mm]. Minimum is based on 2¼” [57.2mm] Stiles and Rails. In order to achieve the best look, the height of door must be at least two times the width of the door. Available with <strong>most</strong> Traditional GRF profiles with matching mullion stock options. Limitations apply to Mitered GRF profiles. Limitations apply to this mullion pattern &amp; Applied Molding. <strong>See Material Options note for more information on MDF Mullions with a SolidTone® or Primed Only finish. A CAD drawing must be approved, prior to manufacturing the product.</strong></td>
<td></td>
</tr>
<tr>
<td><strong>33 LP154</strong></td>
<td>Specify the Width and Height of the corner lites. Minimum size for corner lites is 1” x 1” [25.4mm x 25.4mm]. Height of center lites will match the specified height of corner lites. Additional design charges may apply for customer specified lite pattern configurations or placements.</td>
<td></td>
</tr>
<tr>
<td><strong>34 LP155</strong></td>
<td>Minimum size for a frame with this Mullion Lite pattern is 10”W x 18”H [254.0mm x 457.2mm]. Minimum is based on 2¼” [57.2mm] wide stiles and rails. Specify length of vertical mullion strips and horizontal mullion strips. Minimum length of 1½” [38.1mm]. Specify size of squares/rectangles. Minimum size of 2½” x 2½” [63.5mm x 63.5mm]. Available with <strong>most</strong> Traditional GRF profiles with matching mullion stock options. Limitations apply to Mitered GRF profiles. Limitations apply to this mullion pattern and applied moldings. <strong>See Material Options note for more information on MDF mullions with SolidTone® or Primed Only for Paint finishes. A CAD drawing must be approved prior to manufacturing the product.</strong></td>
<td></td>
</tr>
</tbody>
</table>

### Profile Options (Chapter E)

<p>| | | |</p>
<table>
<thead>
<tr>
<th></th>
<th></th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>1 Stile &amp; Rail Profiles</strong></td>
<td><strong>Miter Profiles:</strong> Please see the Miter Compatibility charts on our website: Resources/Technical Information for lite pattern compatibility. <strong>Traditional/Old World Profiles:</strong> Please see the Stile &amp; Rail Compatibility charts on our website: Resources/Technical Information for lite pattern compatibility.</td>
<td></td>
</tr>
</tbody>
</table>

**For PRICING**  
*See Section B.12 in our current Wholesale Pricing Catalog.*
Combination Frame & Panel

Frame Only or Mullion Lite Pattern

**Please fax or email your rough draft or CAD drawings to our Customer Support Team for your manufacturing and quote needs.**

For PRICING ► See Section B.13 in our current Wholesale Pricing Catalog.

**Please fax or email your rough draft or CAD drawings to our Customer Support Team for your manufacturing and quote needs.**
**Please fax or email your rough draft or CAD drawings to our Customer Support Team for your manufacturing and quote needs.**

---

**Ordering & Pricing Notes: Combination Frame & Panel Doors**

### Ordering Guidelines

1. **Order Forms**
   
   Please use Door Order Form (E-Z Form #2).

2. **Style 1616, 1616M, 4016 and 4016M**
   
   Specify the:
   - Location of frame only section - top or bottom. If applicable, please also indicate the mullion lite pattern, number of lites and standard or true divided lites.
   - Remaining section will be either a raised panel or a flat panel depending on style chosen. Please provide Center Panel profile if ordering Style 1616 or Style 1616M.
   - Distance from the top of the door to the top of the center rail.

3. **Style 1617, 1617M, 4017 and 4017M**
   
   Specify the:
   - Location of slat section - top or bottom, and size of slats (¾" [9.5mm] or ¾"[19.1mm]).
   - Remaining section will be either a raised panel or a flat panel depending on style chosen. Please provide Center Panel profile if ordering Style 1617 or Style 1617M.
   - Distance from the top of the door to the top of the center rail.

4. **Style 1618, 1618M, 4018 and 4018M**
   
   Specify the:
   - Location of dowel section - top or bottom, and size of dowels (¾" [9.5mm] or ¾" [15.9mm]).
   - Remaining section will be either a raised panel or a flat panel depending on style chosen. Please provide Center Panel profile if ordering Style 1618 or Style 1618M.
   - Distance from the top of the door to the top of the center rail.

### Pricing

1. **Pricing**
   
   Please see Section B.13 of our current Wholesale Pricing Catalog.

---

For PRICING ► See Section B.13 in our current Wholesale Pricing Catalog.
## Cabinet Door & Drawer Front Options

### Technical Notes: Combination Frame & Panel Doors

<table>
<thead>
<tr>
<th><strong>Cabinet Door &amp; Drawer Front Options (Chapter B)</strong></th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
</tr>
<tr>
<td>2</td>
</tr>
<tr>
<td>3</td>
</tr>
<tr>
<td>4</td>
</tr>
</tbody>
</table>

### Functional Options (Chapter F)

| 1 | Hinge Boring | Hinge boring is available for Combination Frame & Panel doors. Please see Section F.1 for additional hinge boring requirements, ordering instructions and compatibility. |

### Material Options

| 1 | Center Panel | These doors can be ordered with raised or reversed center panels in solid wood & raw MDF or with flat center panels in ¼" [6.4mm] wood veneer & ¼" [6.4mm] raw MDF. |

### Profile Options (Chapter E)

<table>
<thead>
<tr>
<th>1</th>
<th>Style 1616, 4016</th>
<th>Any “Traditional” or “Old World” stile and rail profile can be used (Sections E.1, E.2, E.3).</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>• Some profiles <strong>may not</strong> be compatible for use with Mullions or Lite Pattern options.</td>
<td></td>
</tr>
<tr>
<td>2</td>
<td>Style 1616M, 4016M</td>
<td>Any “Mitered” stile and rail profile can be used (Sections E.9, E.10, E.11).</td>
</tr>
<tr>
<td></td>
<td>• Some profiles <strong>may not</strong> be compatible for use with Mullions or Lite Pattern options.</td>
<td></td>
</tr>
<tr>
<td>3</td>
<td>Style 1617, 4017</td>
<td>Only available with the SR100 traditional stile and rail profile (Section E.1).</td>
</tr>
<tr>
<td>4</td>
<td>Style 1617M, 4017M</td>
<td>Only available with the MP612 mitered stile and rail profile family (Section E.9).</td>
</tr>
<tr>
<td>5</td>
<td>Style 1618, 4018</td>
<td>Only available with the SR100, SR104 or SR123 traditional stile and rail profile (Section E.1).</td>
</tr>
<tr>
<td>6</td>
<td>Style 1618M, 4018M</td>
<td>Only available with the MP612, MP624 or MP628 mitered stile and rail profile family (Section E.9).</td>
</tr>
<tr>
<td>7</td>
<td>French Miter Profiles</td>
<td>French Mitered doors are available with many of our MP600 / MP6000 Series Mitered Profiles. Please see Section E.9. Any MP600 / MP6000 series profile number that has a corresponding [FM] symbol is available for a French Miter door.</td>
</tr>
</tbody>
</table>

### Sizes / Dimensions

<table>
<thead>
<tr>
<th>1</th>
<th>Style 1617, 1617M, 4017 and 4017M</th>
<th>Available with ⅜” [9.5mm] (recessed) or ⅝” [19.1mm] (flush) thick straight slats.</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Slat width 1/2” [12.7mm].</td>
<td></td>
</tr>
<tr>
<td></td>
<td>The number of slats and spacing will be determined by the door width and the space available.</td>
<td></td>
</tr>
<tr>
<td>2</td>
<td>Style 1618, 1618M, 4018 and 4018M</td>
<td>Available with ¾” [9.5mm] or ¾” [15.9mm] dowels only.</td>
</tr>
<tr>
<td></td>
<td>The number of dowels and spacing will be determined by the door width and the space available.</td>
<td></td>
</tr>
</tbody>
</table>

*For PRICING* See Section B.13 in our current Wholesale Pricing Catalog.
Operable / Adjustable Louvers (Accommodates Air Flow and / or Light Penetration Flexibility) - Interior Use Only

Cabinet Door & Drawer Front Options

Operable Slats Moulding

For PRICING ► See Section B.14 in our current Wholesale Pricing Catalog.
Non-Operable (Fixed) Louvers (Accommodates Air Flow and Light Penetration - No Adjustability) - Interior Use Only

Style: 4044
Louver Top-FP Bottom
PC: 203
Min. Size: See Notes

Non-Operable Slat Moldings

1" [25.4mm] Molding
#1051
PC: M102
Sq Ft: .70

1¼" [31.8mm] Molding
#1282
PC: M102
Sq Ft: 1.33

1½" [38.1mm] Molding
#1245
PC: M102
Sq Ft: 1.00

2" [50.8mm] Molding
#1282
PC: M102
Sq Ft: 1.33

2½" [63.5mm] Molding
#2238
PC: M102
Sq Ft: 1.67

Style: 8000
Full Louver
Frame: PC103 x 0.6
Min. Size: See Notes

Style: 8000
Louver Top-RP Bottom
PC: 103
Min. Size: See Notes

Style: 4044
Louver Top-FP Bottom
PC: 203
Min. Size: See Notes

Style: 10
Full Louver
Frame: PC101 x 0.6
Min. Size: See Notes

Style: 1010
Full Louver
Frame: PC103 x 0.6
Min. Size: See Notes

Style: 1000
Full Louver
Frame: PC103 x 0.6
Min. Size: See Notes

Style: 1000
Louver Top-RP Bottom
PC: 103
Min. Size: See Notes

Style: 4043
Louver Top-FP Bottom
PC: 203
Min. Size: See Notes

Style: 8000
Louver Top-FP Bottom
PC: 203
Min. Size: See Notes

Style: 8000
Louver Top-RP Bottom
PC: 103
Min. Size: See Notes

Style: 10
Full Louver
Frame: PC101 x 0.6
Min. Size: See Notes

Style: 1010
Full Louver
Frame: PC103 x 0.6
Min. Size: See Notes

Style: 1000
Full Louver
Frame: PC103 x 0.6
Min. Size: See Notes

Style: 1000
Louver Top-RP Bottom
PC: 103
Min. Size: See Notes

Style: 4043
Louver Top-FP Bottom
PC: 203
Min. Size: See Notes

Style: 8000
Louver Top-RP Bottom
PC: 103
Min. Size: See Notes

Style: 8000
Louver Top-RP Bottom
PC: 103
Min. Size: See Notes

Style: 4044
Louver Top-FP Bottom
PC: 203
Min. Size: See Notes

Style: 8000
Louver Top-RP Bottom
PC: 103
Min. Size: See Notes

Style: 4044
Louver Top-FP Bottom
PC: 203
Min. Size: See Notes

Style: 8000
Louver Top-RP Bottom
PC: 103
Min. Size: See Notes

Style: 4044
Louver Top-FP Bottom
PC: 203
Min. Size: See Notes

Style: 8000
Louver Top-RP Bottom
PC: 103
Min. Size: See Notes

Style: 4044
Louver Top-FP Bottom
PC: 203
Min. Size: See Notes

Style: 8000
Louver Top-RP Bottom
PC: 103
Min. Size: See Notes

Style: 4044
Louver Top-FP Bottom
PC: 203
Min. Size: See Notes

Style: 8000
Louver Top-RP Bottom
PC: 103
Min. Size: See Notes

Style: 4044
Louver Top-FP Bottom
PC: 203
Min. Size: See Notes

Style: 8000
Louver Top-RP Bottom
PC: 103
Min. Size: See Notes

Style: 4044
Louver Top-FP Bottom
PC: 203
Min. Size: See Notes

Style: 8000
Louver Top-RP Bottom
PC: 103
Min. Size: See Notes

Style: 4044
Louver Top-FP Bottom
PC: 203
Min. Size: See Notes

Style: 8000
Louver Top-RP Bottom
PC: 103
Min. Size: See Notes

Style: 4044
Louver Top-FP Bottom
PC: 203
Min. Size: See Notes

Style: 8000
Louver Top-RP Bottom
PC: 103
Min. Size: See Notes

Style: 4044
Louver Top-FP Bottom
PC: 203
Min. Size: See Notes

Style: 8000
Louver Top-RP Bottom
PC: 103
Min. Size: See Notes

Style: 4044
Louver Top-FP Bottom
PC: 203
Min. Size: See Notes

Style: 8000
Louver Top-RP Bottom
PC: 103
Min. Size: See Notes

Style: 4044
Louver Top-FP Bottom
PC: 203
Min. Size: See Notes

Non-Operable Slat Moldings

1" [25.4mm] Molding
#1051
PC: M102
Sq Ft: .70

1¼" [31.8mm] Molding
#1282
PC: M102
Sq Ft: 1.33

1½" [38.1mm] Molding
#1245
PC: M102
Sq Ft: 1.00

2" [50.8mm] Molding
#1282
PC: M102
Sq Ft: 1.33

2½" [63.5mm] Molding
#2238
PC: M102
Sq Ft: 1.67

For PRICING ► See Section B.14 in our current Wholesale Pricing Catalog.
### Ordering & Pricing Notes: Louvered Doors / Wood Shutters - Operable & Non-Operable (Fixed)

#### Ordering Guidelines

1. **Order Forms**
   - Please use Door Order Form (E•Z Form #2).

2. **Ordering Information**
   - Make sure to include the following information with your order:
     - Operable or Non-Operable louvers.
     - Louver molding number.
     - Louver wood species/grade.
   - Reference notes below for additional information regarding louvered door specifications.

#### Pricing

1. **Pricing**
   - Please see Section B.14 of our current Wholesale Pricing Catalog.

### Technical Notes: Louvered Doors / Wood Shutters - Operable & Non-Operable (Fixed)

#### Cabinet Door & Drawer Front Options (Chapter B)

1. **Door Styles**
   - Available for Door Styles in Frame Price Classes PC101 and PC103.

2. **Double Panel Doors**
   - Please specify which section you prefer to have the louvers installed in. They are available in the top section, bottom section or both, and can be ordered with a 50/50 or 60/40 split.
   - If you prefer a custom center rail placement, please specify the dimension from the top of the door to the top of the center rail.

3. **60/40 Split**
   - If you plan to align “louvered” 60/40 split doors with “non-louvered” 60/40 split doors, center rail placement on the doors could vary due to louver size & placement, please specify a custom center rail placement, see above note.

#### Functional Options (Chapter F)

1. **Hinge Boring**
   - Hinge boring is available for Louvered Doors / Wood Shutters - Operable & Non-Operable (Fixed).
   - Operable & Non-Operable (Fixed) Louver doors ordered with hinge boring have a minimum stile & rail width of 2” [50.8mm].

#### General Information (Chapter A)

1. **Interior Use Only**
   - WalzCraft’s Louvered Doors / Wood Shutters are intended for interior use only.

#### Material Options

1. **Availability**
   - Operable & Non-Operable Louver Doors are only available in solid wood and Hybrid (solid wood stiles & rails with MDF center panels) wood species. Not available with MDF stiles & rails or louvers.

#### Miscellaneous

1. **Air Flow / Light**
   - Operable / Adjustable Louver doors accommodate air flow and/or light penetration flexibility.
   - Non-Operable (Fixed) Louver doors accommodate air flow and light penetration (no adjustability).

#### Profile Options (Chapter E)

1. **Stile & Rail Profile**
   - Only available with the SR100-NPC stile and rail profile.

*Notes Continued on Next Page...*
<table>
<thead>
<tr>
<th><strong>Sizes / Dimensions</strong></th>
<th><strong>Details</strong></th>
</tr>
</thead>
<tbody>
<tr>
<td>1 <strong>Thickness</strong></td>
<td>Available in ¼&quot; [19.1mm], 1&quot; [25.4mm], 1¼&quot; [31.8mm], 1½&quot; [38.1mm], 1¾&quot; [44.5mm] and 2&quot; [50.8mm] thicknesses. The setback distance for the louvers from the face of the door will remain constant as the thickness of the door increases.</td>
</tr>
<tr>
<td>2 <strong>Maximum Height</strong></td>
<td>Maximum height for open louvered doors (operable and non-operable) is 96&quot; [2438.4mm].</td>
</tr>
<tr>
<td>3 <strong>Minimum Sizes</strong></td>
<td>Please reference the <em>Louver Door Minimum Sizes</em> compatibility chart on our website under: Resources / Technical Information. This chart will give you the minimum sizes for Operable, Non-Operable and Fixed Louver Door styles based on louver size.</td>
</tr>
<tr>
<td>4 <strong>Non-Standard Parts</strong></td>
<td>The top, bottom and center rails may need to be adjusted in size to accommodate full louver placement within an opening. Non-Standard part size charges will apply.</td>
</tr>
<tr>
<td>5 <strong>Open Louvers Spacing</strong></td>
<td>Spacing from louver to louver is ¼&quot; (2.5mm). The spacing at the top and bottom varies with the size of the louver.</td>
</tr>
<tr>
<td>6 <strong>Operable Louvers Spacing</strong></td>
<td>Due to the movement of the louvers, the spacing between louvers will be fixed.</td>
</tr>
<tr>
<td>7 <strong>Fixed Louver Stabilizer</strong></td>
<td>Non-Operable (Fixed) Louvered doors with an opening width of 16&quot; [406.4mm] or greater will receive a fixed louver stabilizer that attaches to the back of the louvers and door rails. Additional charges will apply.</td>
</tr>
<tr>
<td>8 <strong>Doors - 36&quot; [914.4mm] Wide</strong></td>
<td>Operable and Non-Operable (Fixed) Louvered doors 36&quot; [914.4mm] and wider require a center stile, see Style 1010 on previous page.</td>
</tr>
<tr>
<td>9 <strong>Louvered Slats Sizes</strong></td>
<td>Non-Operable (Fixed) Louvered Slats available in 1&quot; [25.4mm], 1¼&quot; [31.8mm], 1½&quot; [38.1mm], 2&quot; [50.8mm] and 2½&quot; [63.5mm] widths. See Section N.9 for 8' moldings. Operable Louvered Slats available in 1&quot; [25.4mm], 1½&quot; [38.1mm], 2&quot; [50.8mm] and 2½&quot; [63.5mm] widths. See Section N.9 for 8' moldings.</td>
</tr>
</tbody>
</table>
Cabinet Door & Drawer Front Options

Louvered Doors / Wood Shutters - Closed Louvers

Closed Louvers (Does Not Accommodate Air Flow or Light Penetration) - Interior Use Only

1½" Closed Louver
Construction Shown

Style: 40
Full Louver
PC: 201
Min. Size: See Notes

Style: 4040
Full Louver
PC: 203
Min. Size: See Notes

Style: 4043
Full Louver
PC: 203
Min. Size: See Notes

Style: 4044
Full Louver
PC: 203
Min. Size: See Notes

Style: 8000
Louver Top-RP Bottom
PC: 103
Min. Size: See Notes

Style: 4043
Louver Top-FP Bottom
PC: 203
Min. Size: See Notes

Style: 1000
Louver Top-RP Bottom
PC: 103
Min. Size: See Notes

Style: 4044
Louver Top-FP Bottom
PC: 203
Min. Size: See Notes

Closed Slat Moldings

#1188
PC: M101
Sq Ft: 1.43

#1187
PC: M101
Sq Ft: 2.09

#2906
PC: M101
Sq Ft: 2.43

#1641
PC: M101
Sq Ft: 2.76

For PRICING  See Section B.15 in our current Wholesale Pricing Catalog.
Ordering & Pricing Notes: Louvered Doors / Wood Shutters - Closed Louvers

Ordering Guidelines

1 Order Forms

Please use Door Order Form (E-Z Form #2).

Pricing

1 Pricing

Please see Section B.15 of our current Wholesale Pricing Catalog.

Technical Notes: Louvered Doors / Wood Shutters - Closed Louvers

Cabinet Door & Drawer Front Options (Chapter B)

1 Door Styles


Functional Options (Chapter F)

1 Hinge Boring

Hinge boring is available for Louvered doors / Wood Shutters - Closed Louvers. Please see Section F.1 for additional hinge boring requirements, ordering instructions and compatibility.

General Information (Chapter A)

1 Interior Use Only

WalzCraft’s Louvered Doors / Wood Shutters are intended for interior use only.

Material Options

1 Availability

Closed Louver doors are available in solid wood, Hybrid (solid wood stiles & rails with MDF center panels), and 5-Piece MDF.

2 5-Piece MDF, Raw / MDF - MR, NAF, Raw

The closed louver molding will be made from either Maple-Hard/Soft-Mixed-Value/Budget/Paint Grade, Birch-Value/Budget/Paint Grade or Poplar-Value/Budget/Paint Grade.

Miscellaneous

1 Air Flow / Light

Closed Louver doors do not accommodate air flow or light penetration.

Notes Continued on Next Page...

► For PRICING ◄ See Section B.15 in our current Wholesale Pricing Catalog.
### Technical Notes: Louvered Doors / Wood Shutters - Closed Louvers...continued

#### Molding Options (Chapter N)

<table>
<thead>
<tr>
<th></th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>Interlocking Moldings: Interlocking Louvered and Beaded Applied Moldings are designed to be affixed to a ¼&quot; [6.4mm] veneered panel or a ½&quot; [6.4mm] raw MDF Panel, to simulate open louvers. When ordering, please specify your preference for the “direction / placement” of the Beaded Applied Molding as either “Left to Right” or “Top to Bottom”. These moldings are cut to fit. As a result, you may end up with a partial louver slat or bead on the center panel. The rail widths will be unaffected. Molding drawings are shown at full scale.</td>
</tr>
<tr>
<td>2</td>
<td>Louvered Moldings: See above and on the preceding page for Closed Louver and Beaded Applied Molding options and for information needed to order 8’ pieces of molding only. Pricing for individual 8’ moldings can be found in <strong>Section N.12</strong> of our current Wholesale Pricing Catalog.</td>
</tr>
</tbody>
</table>

#### Profile Options (Chapter E)

<table>
<thead>
<tr>
<th></th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>Stile &amp; Rail Profile: Only available with the SR100 Stile and Rail profile.</td>
</tr>
</tbody>
</table>

#### Sizes / Dimensions

<table>
<thead>
<tr>
<th></th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>Thickness: Available in ¾” [19.1mm] and 1” [25.4mm] thickness.</td>
</tr>
<tr>
<td>2</td>
<td>Minimum Sizes: Please reference the <strong>Louver Door Minimum Sizes</strong> compatibility chart on our website under: <strong>Resources / Technical Information</strong>. This chart will give you the minimum sizes for Operable, Non-Operable and Fixed Louver Door styles based on louver size.</td>
</tr>
</tbody>
</table>

#### Wood Species Options (Chapter S)

<table>
<thead>
<tr>
<th></th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>Style 1000 and 8000 Closed Louver Doors: For available wood species options for the solid wood raised panel, and the corresponding wood species used for the ¼” flat panel that the closed louvers attached to, please see “Closed Louver Doors with Raised Panel - Wood Species Options” chart on our website under <strong>Resources / Technical Information</strong>.</td>
</tr>
</tbody>
</table>

---

**For PRICING**  
**See Section B.15** in our current Wholesale Pricing Catalog.
These Drawer Front “Looks” are compatible with doors that are ¾” [19.1mm] thick.

When ordering you will need to determine which “Look” best suits your needs.

Each “Look” has a code (ie: A - D) that is part of the drawer front Style Number (ie: 34SQA* or 300-32RPB* or 300-32RPC*).

When placing your order, please indicate the code for the “Look”, along with the RP Profile (Section B.16) and/or Outside Edge (Section E.15) when appropriate.

For PRICING See Section B.16 in our current Wholesale Pricing Catalog.
These Drawer Front “Looks” are compatible with doors that are 1” [25.4mm] thick.

When ordering you will need to determine which “Look” best suits your needs.

Each “Look” has a code (ie: E-G) that is part of the drawer front Style Number (ie: 100SQE* or 300-32RPF* or 300-32RPG*).

When placing your order, please indicate the code for the “Look”, along with the RP Profile (Section B.16) and/or Outside Edge (Section E.15) when appropriate.

> For PRICING  See Section B.16 in our current Wholesale Pricing Catalog.
Using Outside Edge Profiles that simulate a Raised Panel “Look”, with a Slab Drawer Front like Style 34SQA* or 100SQE*, is a more economical alternative than other Raised Panel Drawer Front “Looks” (ie: Look “B” or “C”) that require multiple router passes for manufacturing.

<table>
<thead>
<tr>
<th>Price Class: 1001</th>
</tr>
</thead>
<tbody>
<tr>
<td>3/4&quot; Door</td>
</tr>
</tbody>
</table>

**Look “A”**

DRAWER FRONT

<table>
<thead>
<tr>
<th>D40</th>
<th>D55</th>
<th>D72</th>
<th>D73</th>
</tr>
</thead>
<tbody>
<tr>
<td>D117</td>
<td>D138</td>
<td>D146</td>
<td>D152</td>
</tr>
<tr>
<td>D153</td>
<td>D160</td>
<td>D161</td>
<td></td>
</tr>
</tbody>
</table>

★ = Available on products using 3D Laminate (RTF).

► For PRICING ► See Section B.16 in our current Wholesale Pricing Catalog.

B.16.3 WalzCraft® (Phone) 1-800-237-1326 6:00AM - 4:30PM CST (24 Hour Fax) 1-608-781-3667
Raised Panel Profiles for RP (Raised Panel) Drawer Fronts

Note: Dashed lines indicate difference in thickness from one look to another. Look “B” = 1 ¼” [28.6mm], Look “D” or “G” = 1” [25.4mm], Look “C” = ¾” [19.1mm].

★ = Available on products using 3D Laminate (RTF).
**Cabinet Door & Drawer Front Options**

### Drawer Fronts - Slab and RP (Raised Panel)

#### Raised Panel Profiles for RP (Raised Panel) Drawer Fronts

<table>
<thead>
<tr>
<th>Slab and RP Profiles</th>
<th>Available Options</th>
</tr>
</thead>
<tbody>
<tr>
<td>D33</td>
<td>302-51RPC*</td>
</tr>
<tr>
<td></td>
<td>302-51RPD* or G*</td>
</tr>
<tr>
<td></td>
<td>302-51RPB*</td>
</tr>
<tr>
<td>D33</td>
<td>302-44RPC*</td>
</tr>
<tr>
<td></td>
<td>302-44RPD* or G*</td>
</tr>
<tr>
<td></td>
<td>302-44RPB*</td>
</tr>
<tr>
<td>D33</td>
<td>302-38RPC*</td>
</tr>
<tr>
<td></td>
<td>302-38RPD* or G*</td>
</tr>
<tr>
<td></td>
<td>302-38RPB*</td>
</tr>
<tr>
<td>D33</td>
<td>302-32RPC*</td>
</tr>
<tr>
<td></td>
<td>302-32RPD* or G*</td>
</tr>
<tr>
<td></td>
<td>302-32RPB*</td>
</tr>
<tr>
<td>D33</td>
<td>302-25RPC*</td>
</tr>
<tr>
<td></td>
<td>302-25RPD* or G*</td>
</tr>
<tr>
<td></td>
<td>302-25RPB*</td>
</tr>
<tr>
<td>D33</td>
<td>302-19RPC*</td>
</tr>
<tr>
<td></td>
<td>302-19RPD* or G*</td>
</tr>
<tr>
<td></td>
<td>302-19RPB*</td>
</tr>
<tr>
<td>D33</td>
<td>302-13RPC*</td>
</tr>
<tr>
<td></td>
<td>302-13RPD* or G*</td>
</tr>
<tr>
<td></td>
<td>302-13RPB*</td>
</tr>
</tbody>
</table>

**Note:** Dashed lines indicate difference in thickness from one look to another. Look “B” = 1⅛” [28.6mm], Look “D” or “G” = 1” [25.4mm], Look “C” = ¾” [19.1mm].

**Symbols:**
- ★ = Available on products using 3D Laminate (RTF).
- ◄ = Available for Convex/Concave Products.

(Phone) 1-800-237-1326  6:00AM - 4:30PM CST   (24 Hour Fax) 1-608-781-3667
Raised Panel Profiles for RP (Raised Panel) Drawer Fronts

For PRICING ► See Section B.16 in our current Wholesale Pricing Catalog.

★ = Available on products using 3D Laminate (RTF).

Note: Dashed lines indicate difference in thickness from one look to another. Look “B” = 1¼” [28.6mm], Look “D” or “G” = 1” [25.4mm], Look “C” = ¾” [19.1mm].
### Raised Panel Profiles for RP (Raised Panel) Drawer Fronts

<table>
<thead>
<tr>
<th>Profile</th>
<th>Code</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>D33</td>
<td>306-32RPC*</td>
<td>Raised Panel Profile</td>
</tr>
<tr>
<td></td>
<td>306-32RPD* or G*</td>
<td></td>
</tr>
<tr>
<td></td>
<td>306-32RBP*</td>
<td></td>
</tr>
<tr>
<td>D33</td>
<td>306-25RPC*</td>
<td>Raised Panel Profile</td>
</tr>
<tr>
<td></td>
<td>306-25RPD* or G*</td>
<td></td>
</tr>
<tr>
<td></td>
<td>306-25RBP*</td>
<td></td>
</tr>
<tr>
<td>D33</td>
<td>306-19RPC*</td>
<td>Raised Panel Profile</td>
</tr>
<tr>
<td></td>
<td>306-19RPD* or G*</td>
<td></td>
</tr>
<tr>
<td></td>
<td>306-19RBP*</td>
<td></td>
</tr>
<tr>
<td>D33</td>
<td>307-32RPC*</td>
<td>Raised Panel Profile</td>
</tr>
<tr>
<td></td>
<td>307-32RPD* or G*</td>
<td></td>
</tr>
<tr>
<td></td>
<td>307-32RBP*</td>
<td></td>
</tr>
<tr>
<td>D33</td>
<td>307-25RPC*</td>
<td>Raised Panel Profile</td>
</tr>
<tr>
<td></td>
<td>307-25RPD* or G*</td>
<td></td>
</tr>
<tr>
<td></td>
<td>307-25RBP*</td>
<td></td>
</tr>
<tr>
<td>D33</td>
<td>307-19RPC*</td>
<td>Raised Panel Profile</td>
</tr>
<tr>
<td></td>
<td>307-19RPD* or G*</td>
<td></td>
</tr>
<tr>
<td></td>
<td>307-19RBP*</td>
<td></td>
</tr>
</tbody>
</table>

★ = Available on products using 3D Laminate (RTF).

**For PRICING**  
See Section B.16 in our current Wholesale Pricing Catalog.
Raised Panel Profiles for RP (Raised Panel) Drawer Fronts

Note: Dashed lines indicate difference in thickness from one look to another. Look “B” = 1⅛” [28.6mm], Look “D” or “G” = 1” [25.4mm], Look “C” = ¾” [19.1mm].

★ = Available on products using 3D Laminate (RTF).
Raised Panel Profiles for RP (Raised Panel) Drawer Fronts

Note: Dashed lines indicate difference in thickness from one look to another. Look “B” = 1⅛” [28.6mm], Look “D” or “G” = 1” [25.4mm], Look “C” = ¾” [19.1mm].

For PRICING  See Section B.16 in our current Wholesale Pricing Catalog.
Note: Dashed lines indicate difference in thickness from one look to another. Look “B” = 1¼” [28.6mm], Look “D” or “G” = 1” [25.4mm], Look “C” = ¾” [19.1mm]. Some Look “B” profiles shown on this page are ⅞” [23.8mm] thick.

For PRICING — See Section B.16 in our current Wholesale Pricing Catalog.
Raised Panel Profiles for RP (Raised Panel) Drawer Fronts

Note: Dashed lines indicate difference in thickness from one look to another. Look “B” = 1 1/8” [28.6mm], Look “D” or “G” = 1” [25.4mm], Look “C” = ¾” [19.1mm]. Some Look “B” profiles shown on this page are 15/16” [23.8mm] thick.
Raised Panel Profiles for RP (Raised Panel) Drawer Fronts

- 337-13RPC*  
  337-13RPD* or G*  
  337-13RPB*

- 338-25RPC*  
  338-25RPD* or G*  
  338-25RPB*

- 339-04RPC*  
  339-04RPD* or G*  
  339-04RPB*

- 340-51RPC*  
  340-51RPD* or G*  
  340-51RPB*

- 341-32RPC*  
  341-32RPD* or G*  
  341-32RPB*

- 341-25RPC*  
  341-25RPD* or G*  
  341-25RPB*

- 341-19RPC*  
  341-19RPD* or G*  
  341-19RPB*

- 342-32RPC*  
  342-32RPD* or G*  
  342-32RPB*

- 342-25RPC*  
  342-25RPD* or G*  
  342-25RPB*

- 342-19RPC*  
  342-19RPD* or G*  
  342-19RPB*

- 343-32RPC*  
  343-32RPD* or G*  
  343-32RPB*

- 343-32RPC*  
  343-32RPD* or G*  
  343-32RPB*

- 342-32RPC*  
  342-32RPD* or G*  
  342-32RPB*

- 342-25RPC*  
  342-25RPD* or G*  
  342-25RPB*

- 342-19RPC*  
  342-19RPD* or G*  
  342-19RPB*

- 344-32RPC*  
  344-32RPD* or G*  
  344-32RPB*

- 344-32RPC*  
  344-32RPD* or G*  
  344-32RPB*

- 344-19RPC*  
  344-19RPD* or G*  
  344-19RPB*

* = Available on products using 3D Laminate (RTF).

For PRICING  See Section B.16 in our current Wholesale Pricing Catalog.
Note: Dashed lines indicate difference in thickness from one look to another. Look “B” = 1⅛” [28.6mm], Look “D” or “G” = 1” [25.4mm], Look “C” = ¾” [19.1mm].

★ = Available on products using 3D Laminate (RTF).

For PRICING ▶ See Section B.16 in our current Wholesale Pricing Catalog.
Cabinet Door & Drawer Front Options

Raised Panel Profiles for RP (Raised Panel) Drawer Fronts

Dashed lines indicate difference in thickness from one look to another. Look “B” = 1 5/16” [23.8mm], Look “C” = 3/4” [19.1mm]. Door style 1271 and drawer front style 1271* from Section B.9 are only available with these 1 5/16” [23.8mm] thick Look “B” profiles.

For PRICING

See Section B.16 in our current Wholesale Pricing Catalog.

99.7% American Made
Cabinet Door & Drawer Front Options

Drawer Fronts - Slab and RP (Raised Panel)

Minimum Size Drawer Front Calculation

- The minimum sizes for drawer fronts are calculated using the *Raised Panel Profile Reveal* and the *Outside Edge Profile Width*, while maintaining a 1" [25.4mm] minimum of flat to the face.
- Dimensions for raised panel profile reveals and outside edge profiles can be found on the compatibility chart on our website under Technical Information.

Example of Look “B”

338-25RPB* with a D60 OSE

Example per drawing: (D60 @ ¾" x 2 = 1¼") + (338-25RPB* @ 1" x 2 = 2") + (1" Flat) = 4¼"

Ordering & Pricing Notes: Drawer Fronts (Slab & RP)

<table>
<thead>
<tr>
<th>Ordering Guidelines</th>
<th>Pricing</th>
</tr>
</thead>
<tbody>
<tr>
<td>1 Order Forms</td>
<td>Please use <em>Drawer Front Order Form (E•Z Form #3).</em></td>
</tr>
<tr>
<td>1 Pricing</td>
<td>Please see <em>Section B.16</em> of our current Wholesale Pricing Catalog.</td>
</tr>
</tbody>
</table>

Technical Notes: Drawer Fronts (Slab & RP)

- **Style 916SQA*, 58SQA***
  - *Style 916SQA* is only available when using one of the ¾" *Only [14mm]* Outside Edge Applied Molding profiles from *Section E.16*.
  - *Style 58SQA* is only available when using one of the ½" *Only [15.9mm]* Outside Edge Applied Molding profiles from *Section E.16*.
  - MDF core is recommended when using these drawer front styles with applied molding due to expansion and contraction issues that may occur.
- **Style 34SQA***
  - See Look “A” on *page B.16.1*.
- **RP Drawer Fronts**
  - See the Drawer Front “Look” options that are available on *pages B.16.1 & B.16.2*.
  - Raw MDF Raised Panel (RP) Drawer Fronts are available in all Drawer Front “LOOKS”.

Convex / Concave Options (Chapter D)

- **Curved Products**
  - The [*] indicates drawer front styles that are available for Curved Products. For additional ordering guidelines, see *Chapter D*.

Functional Options (Chapter F)

- **Hinge Boring**
  - 35mm hinge boring is available with Drawer Front Looks “A”, “B”, “E” and “F”. Please see *Section F.1* for additional hinge boring requirements, ordering instructions and compatibility.
  - For Drawer Front Looks “C”, “D” and “G” please submit your request to our Customer Support Team.

Material Options

- **MDF - MR, NAF, Raw**
  - MDF Slab and RP drawer fronts are also available with MDF - MR (Moisture Resistant), NAF, Raw.
  - MDF - MR (Moisture Resistant), NAF, Raw is only available with Drawer Front Look “A” and Look “C”.

For PRICING ➤ See Section B.16 in our current Wholesale Pricing Catalog.
### Drawer Fronts - Slab and RP (Raised Panel)

#### Technical Notes: Drawer Fronts (Slab & RP)...continued

### General Information (Chapter A)

1. **Grain Direction**
   - Arrows (←→) shown throughout the catalog indicate standard grain direction. Grain direction may be specified at **NO** additional cost.

### Profile Options (Chapter E)

1. **Look “C”**
   - Outside edge thickness may vary by 5mm depending on the drawer front profile selected. Please refer to our website for more information.

2. **Outside Edge Profiles**
   - Most drawer front profiles are shown with a D33 Outside Edge.
   - Outside edge profiles can simulate a raised panel “Look” on a style 34SQA*.
   - Economical alternative - 1 router pass versus multiple passes.
   - Design flexibility is **not** an option.
   - Additional information for Outside Edge Profiles can be found on our website under Technical Information.

3. **Raised Panel (RP) Style Drawer Front Profiles**
   - You must choose an RP “Look”, a Raised Panel Profile, and an Outside Edge Profile when ordering RP (Raised Panel) Drawer Fronts. The Raised Panel Profile # and the “Look” option define the Style # for your RP Drawer Front.

### Sizes / Dimensions

1. **Minimum Size**
   - See previous page for minimum size calculations for RP drawer fronts.
   - 916SQA*, 58SQA*, 34SQA*, 100SQE* & 500* = 3” x 3” [76.2mm x 76.2mm].

2. **Maximum Height**
   - Maximum height for a glued up, solid wood drawer front with horizontal grain is 48” [1219.2mm].

3. **Drawer Front Construction**
   - Drawer fronts up to 6” [152.4mm] high will be constructed with no glue ups whenever possible. This does **not** apply to Paint/Budget/Value, Rustic and Knotty Grades of material.

4. **Thicknesses**
   - 1¼” thickness for raw MDF drawer fronts is achieved by laminating two layers together.

---

**For PRICING**  ►  See Section B.16 in our current Wholesale Pricing Catalog.
**Drawer Fronts - Molded**

**Cabinet Door & Drawer Front Options**

**Cabinet Door & Drawer Front Options**

---

**For PRICING** See Section B.17 in our current Wholesale Pricing Catalog.

---

### Molded Drawer Fronts may be ordered in these configurations:

<table>
<thead>
<tr>
<th>Molding #</th>
<th>8' Length</th>
<th>PCHT (Precision Cut to Height)</th>
<th>Minimum Height</th>
<th>PCTL (Precision Cut to Length)</th>
<th>PCTS (Precision Cut to Size)</th>
</tr>
</thead>
<tbody>
<tr>
<td>1177*</td>
<td>Yes</td>
<td>Yes</td>
<td>5⅞&quot; [146.1mm]</td>
<td>Yes</td>
<td>Yes</td>
</tr>
<tr>
<td>1365*</td>
<td>Yes</td>
<td>* No</td>
<td>Fixed at 6⅞&quot; [171.5mm]</td>
<td>Yes</td>
<td>* No</td>
</tr>
<tr>
<td>1366*</td>
<td>Yes</td>
<td>* No</td>
<td>Fixed at 6⅞&quot; [171.5mm]</td>
<td>Yes</td>
<td>* No</td>
</tr>
<tr>
<td>1738*</td>
<td>Yes</td>
<td>Yes</td>
<td>5⅝&quot; [139.7mm]</td>
<td>Yes</td>
<td>Yes</td>
</tr>
<tr>
<td>2158*</td>
<td>Yes</td>
<td>Yes</td>
<td>4½&quot; [114.3mm]</td>
<td>Yes</td>
<td>Yes</td>
</tr>
<tr>
<td>2159*</td>
<td>Yes</td>
<td>Yes</td>
<td>6½&quot; [165.1mm]</td>
<td>Yes</td>
<td>Yes</td>
</tr>
</tbody>
</table>

* Molding #1365* and #1366* cannot be trimmed in height.

The minimum length for Cut-to-Length pieces is 3" [76.2mm]. For ordering, please use *Molding & Miscellaneous Order Form (E-Z Form #5).*

---

### Diagrams:

- **#1177**: 8' Length, Molded Drawer Fronts, 5⅞" [146.1mm] minimum height.
- **#1365**: 8' Length, Molded Drawer Fronts, Fixed at 6⅞" [171.5mm] minimum height.
- **#1366**: 8' Length, Molded Drawer Fronts, Fixed at 6⅞" [171.5mm] minimum height.
- **#1738**: 8' Length, Molded Drawer Fronts, 5⅝" [139.7mm] minimum height.
- **2158**: 8' Length, Molded Drawer Fronts, 4½" [114.3mm] minimum height.
- **2159**: 8' Length, Molded Drawer Fronts, 6½" [165.1mm] minimum height.

---

© WalzCraft® (Phone) 1-800-237-1326 6:00AM - 4:30PM CST (24 Hour Fax) 1-608-781-3667
Cabinet Door & Drawer Front Options

Drawer Fronts - Molded

For PRICING See Section B.17 in our current Wholesale Pricing Catalog.

99.7% American Made
**Onlay Frames**

An **Onlay Frame** is a frame with no panel cut that simulates a frame only door that can be applied to the backs of islands or peninsulas or on cabinets ends, or placed on walls to create a custom wainscot panel “look”. They come in \( \frac{3}{8} \)” [9.5mm], \( \frac{3}{4} \)” [19.1mm] and 1” [25.4mm] thicknesses, and use the same construction methods as that of our Mitered and French Mitered doors.

**Example: Cross section of Style 10M-ONLAY shown with the MP609-57.**
(Drawn at a scale of 1:2)

- **No Panel Cut**
  - \( \frac{3}{8} \)” [9.5mm] Thick

---

**For PRICING**  
*See Section B.18* in our current Wholesale Pricing Catalog.
Onlay Frames

Ordering & Pricing Notes: Onlay Frames

Ordering Guidelines

1 Order Forms
Please use Door Order Form (E-Z Form #2).

2 Ordering Information
For ⅜” thickness, please order as Style 10M-ONLAY or Style 10FM-ONLAY as noted below.
For ¾” or 1” thickness, please order as Style 10M or Style 10FM No-Panel Cut (NPC) Frame Only Doors from Section B.8.

Pricing

1 Pricing
Please see Section B.18 of our current Wholesale Pricing Catalog.

Technical Notes: Onlay Frames

Cabinet Door & Drawer Front Options (Chapter B)

1 Door Styles
Available as a Style 10M-ONLAY Frame and Style 10FM-ONLAY Frame only.

Finish Options (Chapter R)

1 Finishing
Available with all WalzCraft standard finish options.

2 3D Laminate
Not available with 3D Laminate (RTF).

Functional Options (Chapter F)

1 Hinge Boring
Hinge boring is not available for Onlay Frames.
If requiring hinge boring on a ¾” or 1” thick Onlay Frame, please order as Style 10M or Style 10FM No-Panel Cut (NPC) Frame Only Doors from Section B.8.

Material Options

1 Material
Onlay Frames are available in solid wood and raw MDF only.

Profile Options (Chapter E)

1 Stile & Rail Profiles
Style 10M-ONLAY frames are ⅜” thick and available with all MP600 / MP6000 Mitered stile & rail profiles.
Style 10FM-ONLAY frames are ⅜” thick and available with many of our MP600 / MP6000 Mitered stile & rail profiles.
• Any MP600 / MP6000 profile number that has a corresponding FM symbol is available with French Miter construction for the Style 10FM-ONLAY frame.

2 Outside Edge Profiles
Available with the D7, D32 and D33 outside edge profiles.

Sizes / Dimensions

1 Thickness
Available in ⅜” [9.5mm], ¾” [19.1mm] and 1” [25.4mm] thicknesses.
For ⅜” thickness, please order as Style 10M-ONLAY or Style 10FM-ONLAY as noted above.
For ¾” or 1” thickness, please order as Style 10M or Style 10FM No-Panel Cut (NPC) Frame Only Doors from Section B.8.

2 Stile & Rail Widths
Stiles & rails are available in widths from 1½” [38.1mm] to 3” [76mm].
Style 10FM-Only doors using French Miter construction will have the stiles & rails finish at the exact width specified. There will be no width reduction due to the French Miter manufacturing process.

3 Maximum Size
The maximum size for any Onlay Frame is 36” x 72” [914.4mm x 1828.8mm].

► For PRICING ► See Section B.18 in our current Wholesale Pricing Catalog.