

Functional Flexibility & Design Flexibility



◄ Stile & Rail ► Width Flexibility

Applied ► Moldings

Mirrored ► Joints

& much more!



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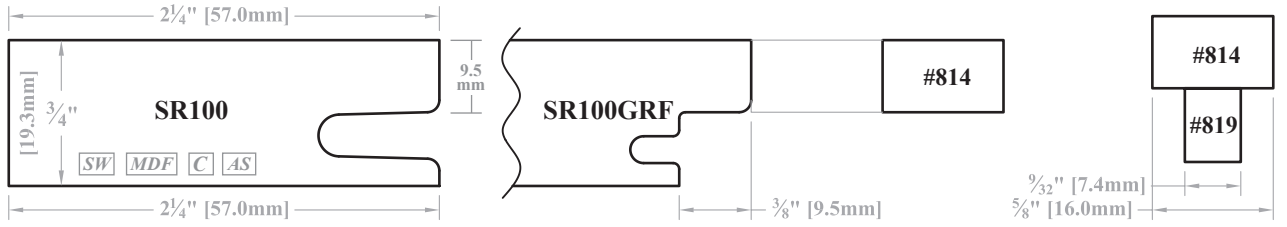
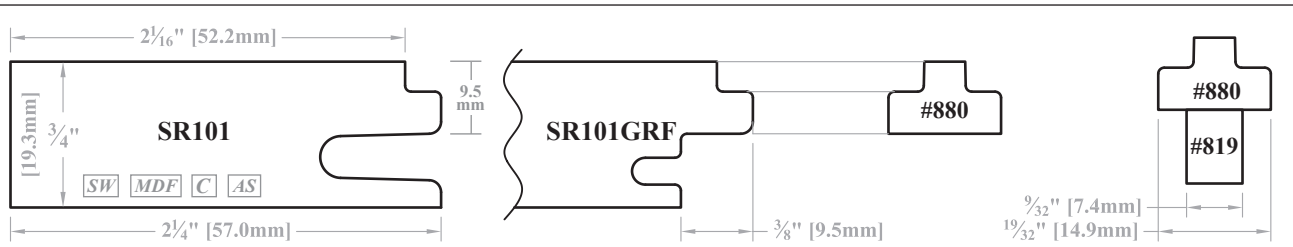
# Profile Options

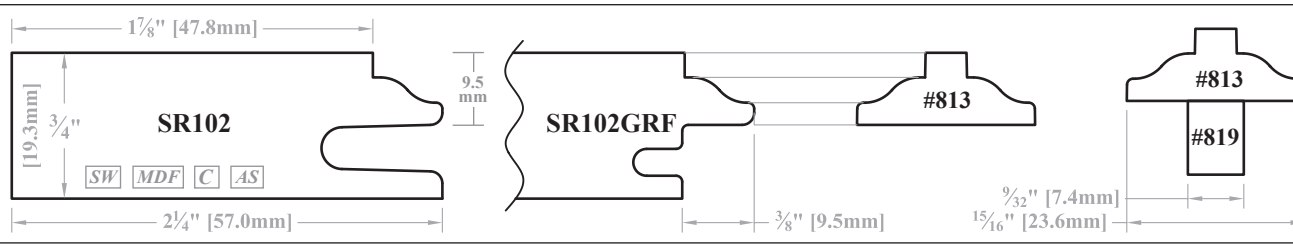
## Stile & Rail - "Traditional" Mortise & Tenon Joinery

*¾" [19.3mm] Thick "Traditional" Door and Frame Construction*

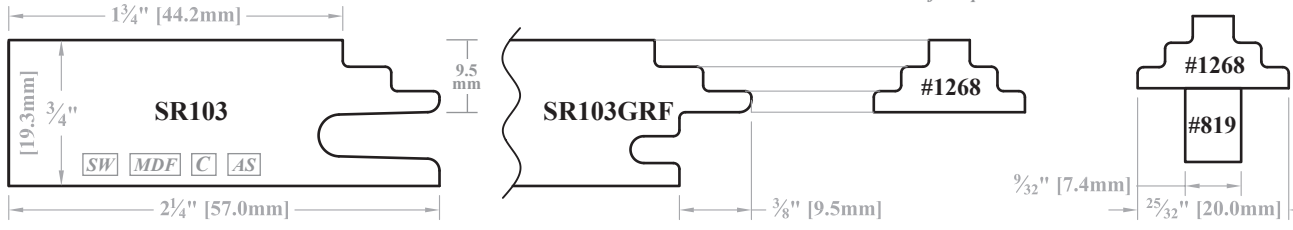
| *Raised & Flat Panel Stile & Rail Profile* | *Frame GRF Profile* | *Standard Lite Mullion* | *True Lite Mullion* |
|---|---|---|---|

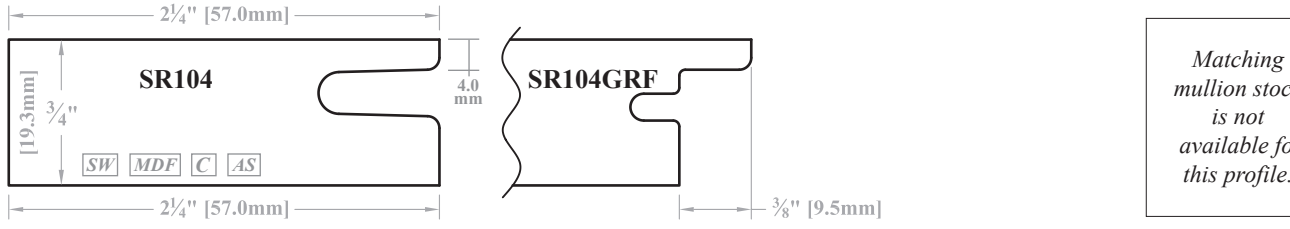


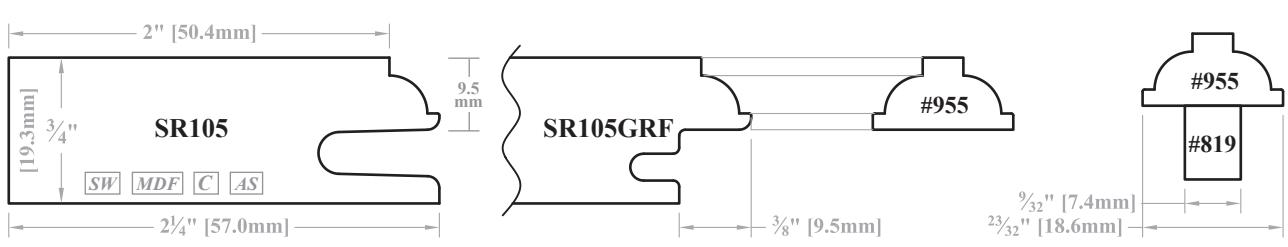




See ***Profile Options*** notes in ***Section B.12*** for alternative mullion.




*Matching mullion stock is not available for this profile.*




SW = Available in Solid Wood. MDF = Available in Medium Density Fiberboard (MDF). C = Available for Convex/Concave products. AS = Available on Adventure Series Doors.

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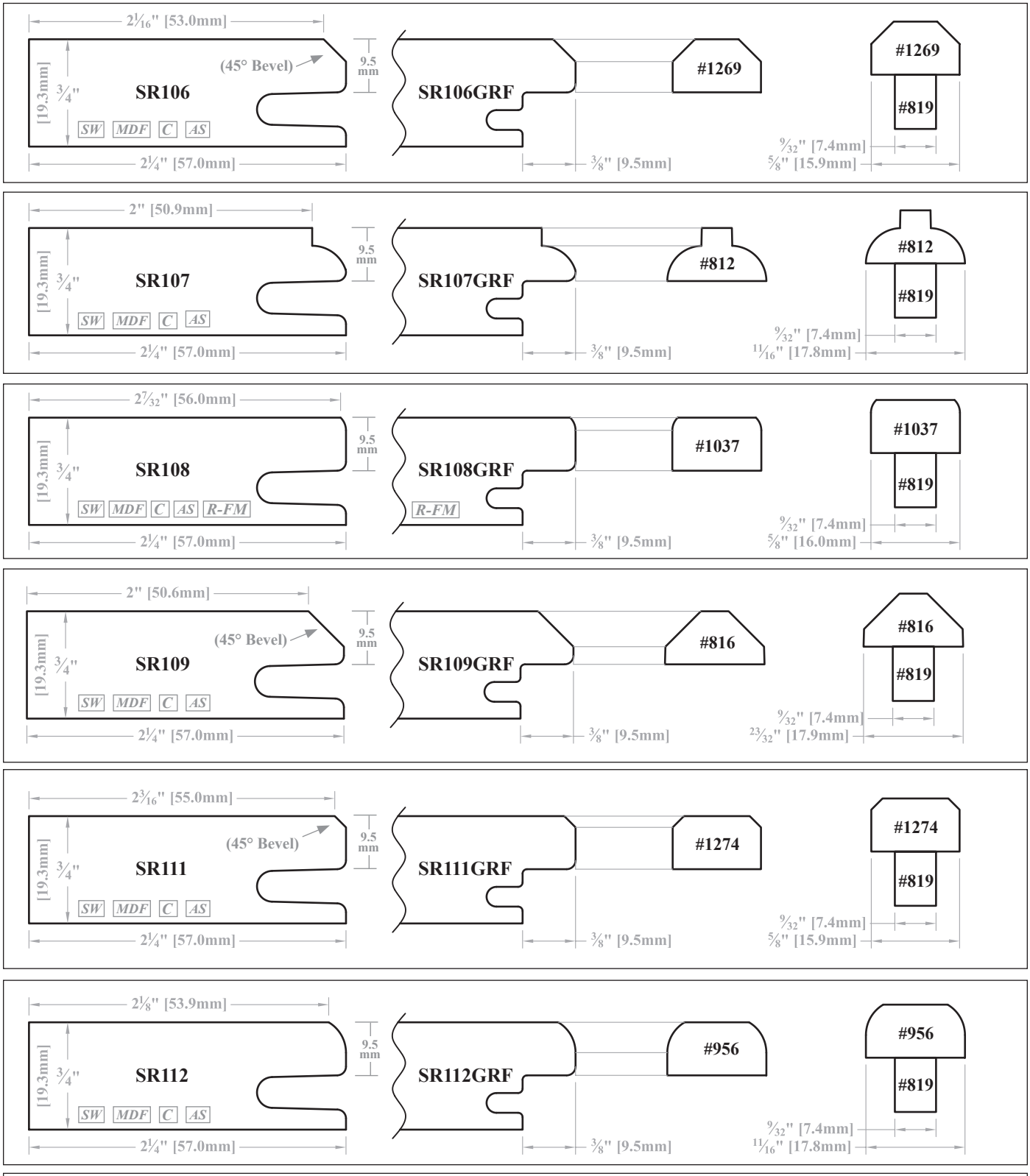
# Profile Options

*¾" [19.3mm] Thick "Traditional" Door and Frame Construction*

| Raised & Flat Panel Stile & Rail Profile | Frame GRF Profile | Standard Lite Mullion | True Lite Mullion |
|---|---|---|---|

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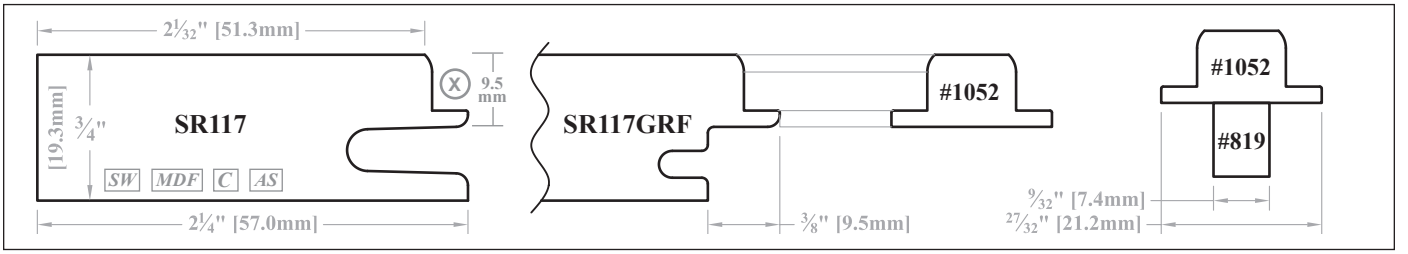
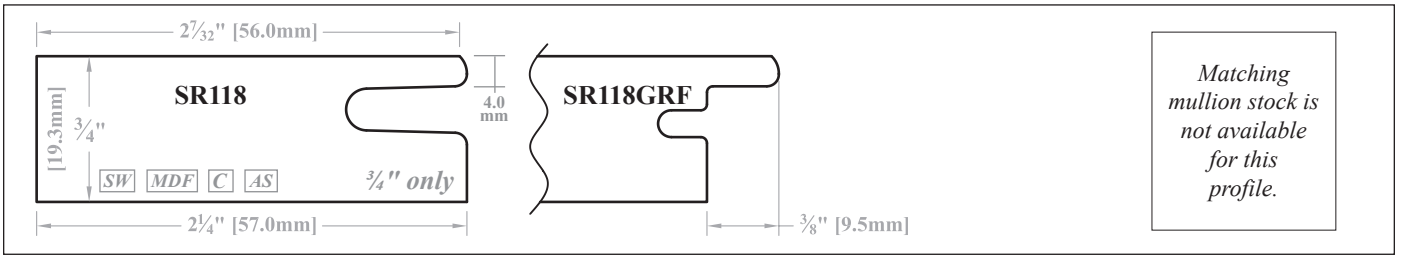
# Profile Options

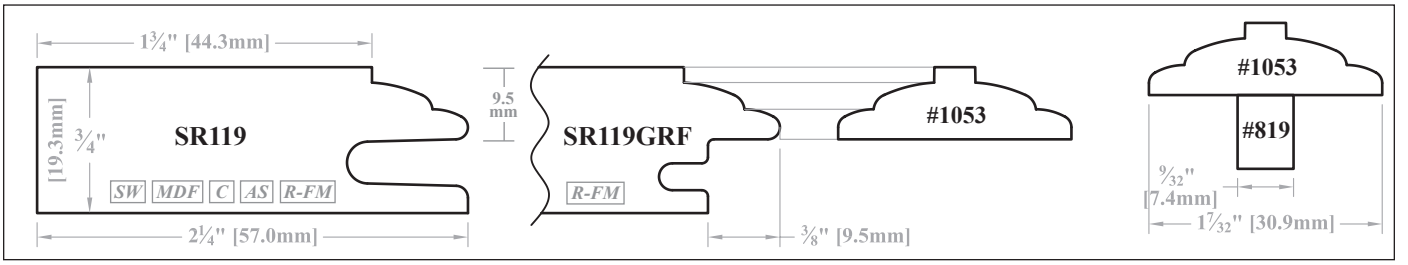
## Stile & Rail - "Traditional" Mortise & Tenon Joinery

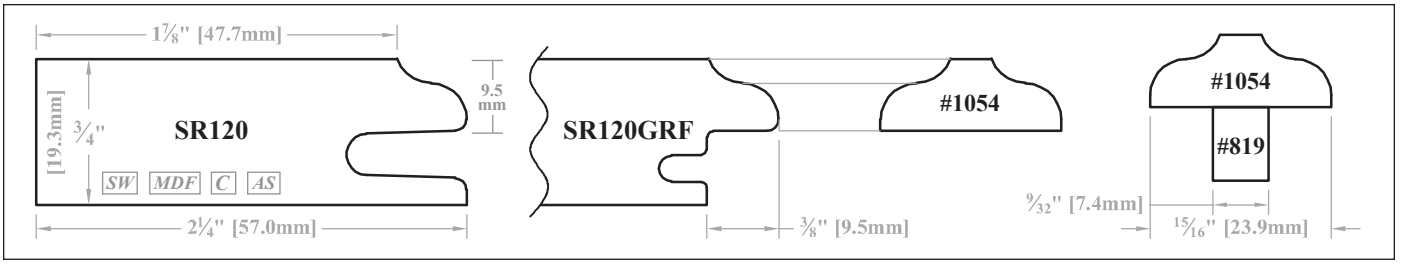
*¾" [19.3mm] Thick "Traditional" Door and Frame Construction*

| *Raised & Flat Panel Stile & Rail Profile* | *Frame GRF Profile* | *Standard Lite Mullion* | *True Lite Mullion* |
|---|---|---|---|

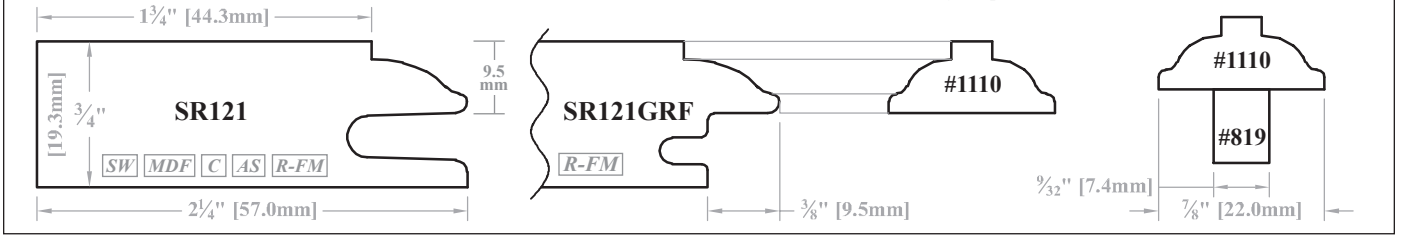


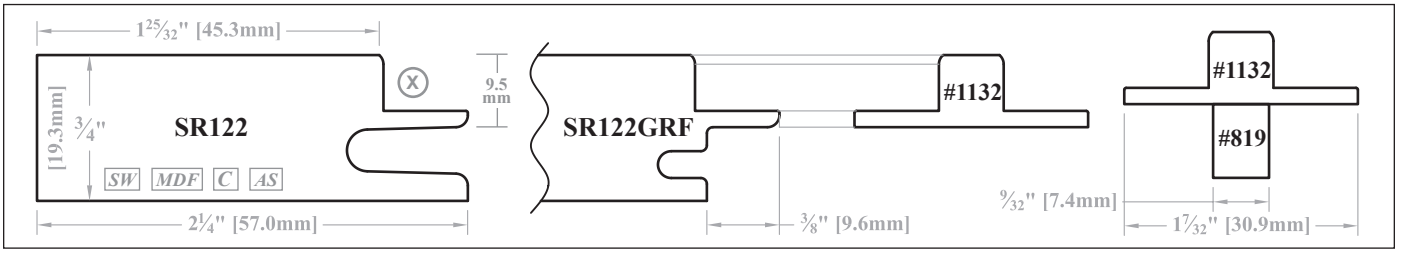




See ***Profile Options*** notes in ***Section B.12*** for alternative mullion.

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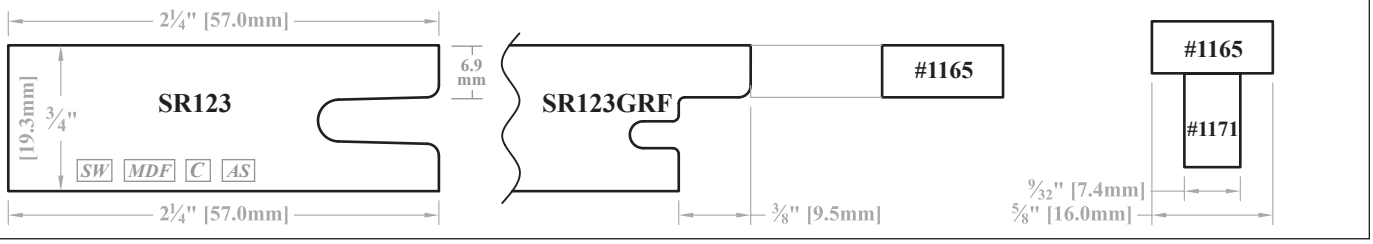
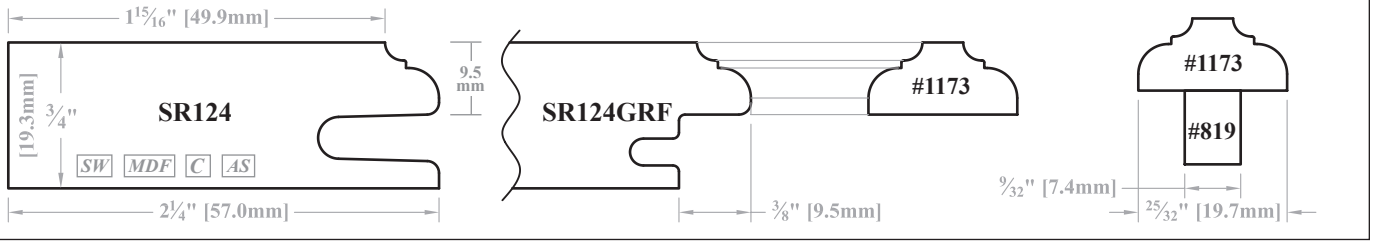
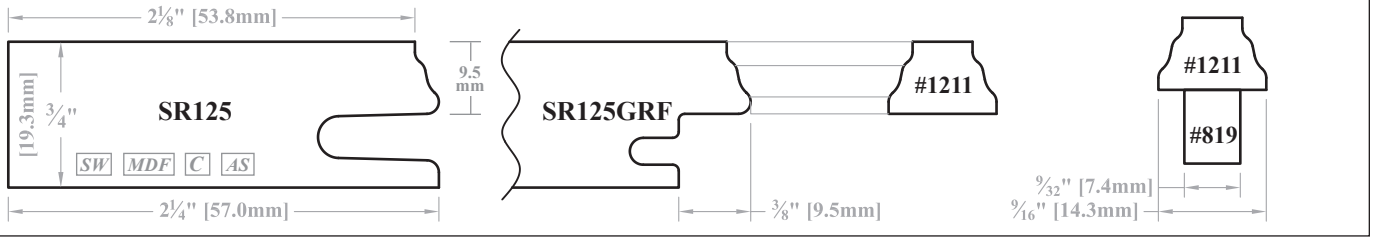
# Profile Options

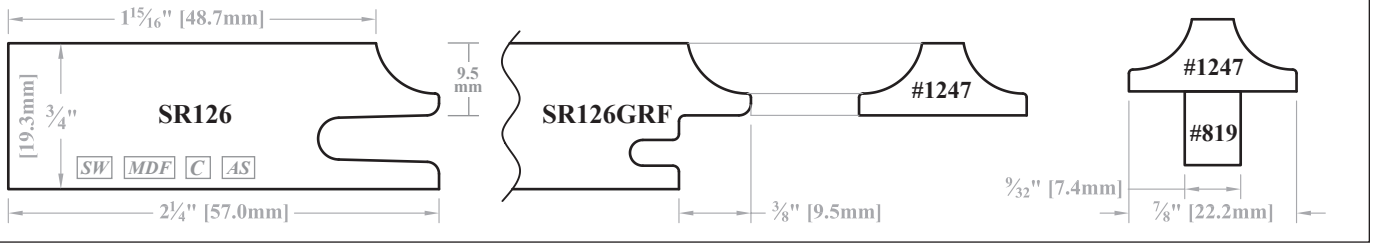
*¾" [19.3mm] Thick "Traditional" Door and Frame Construction*

| Raised & Flat Panel Stile & Rail Profile | Frame GRF Profile | Standard Lite Mullion | True Lite Mullion |
|---|---|---|---|

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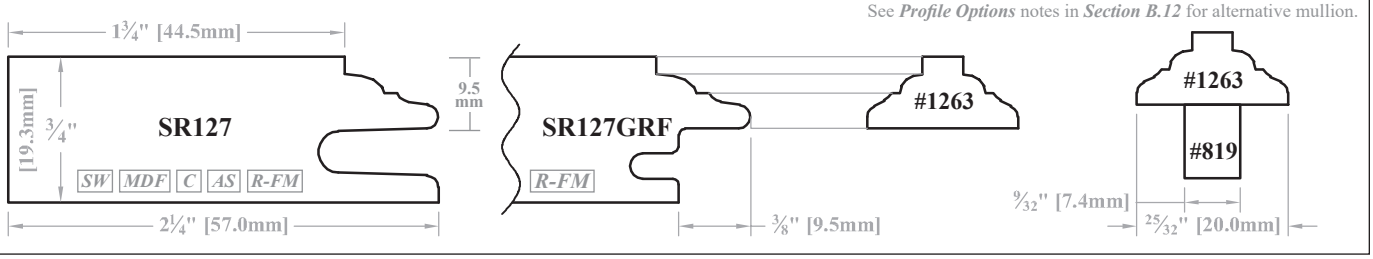


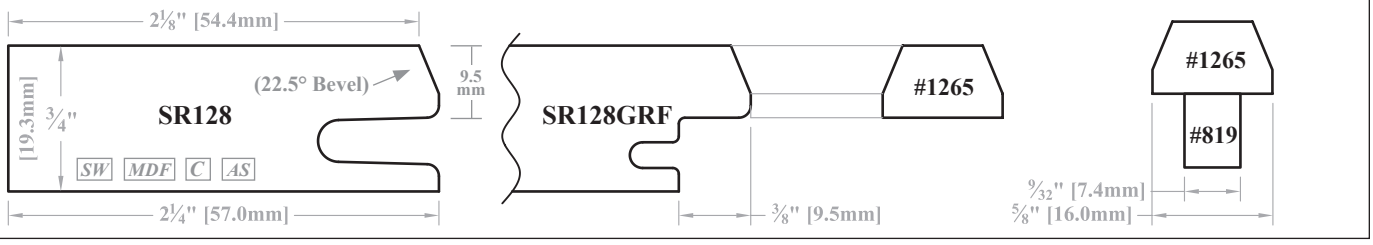


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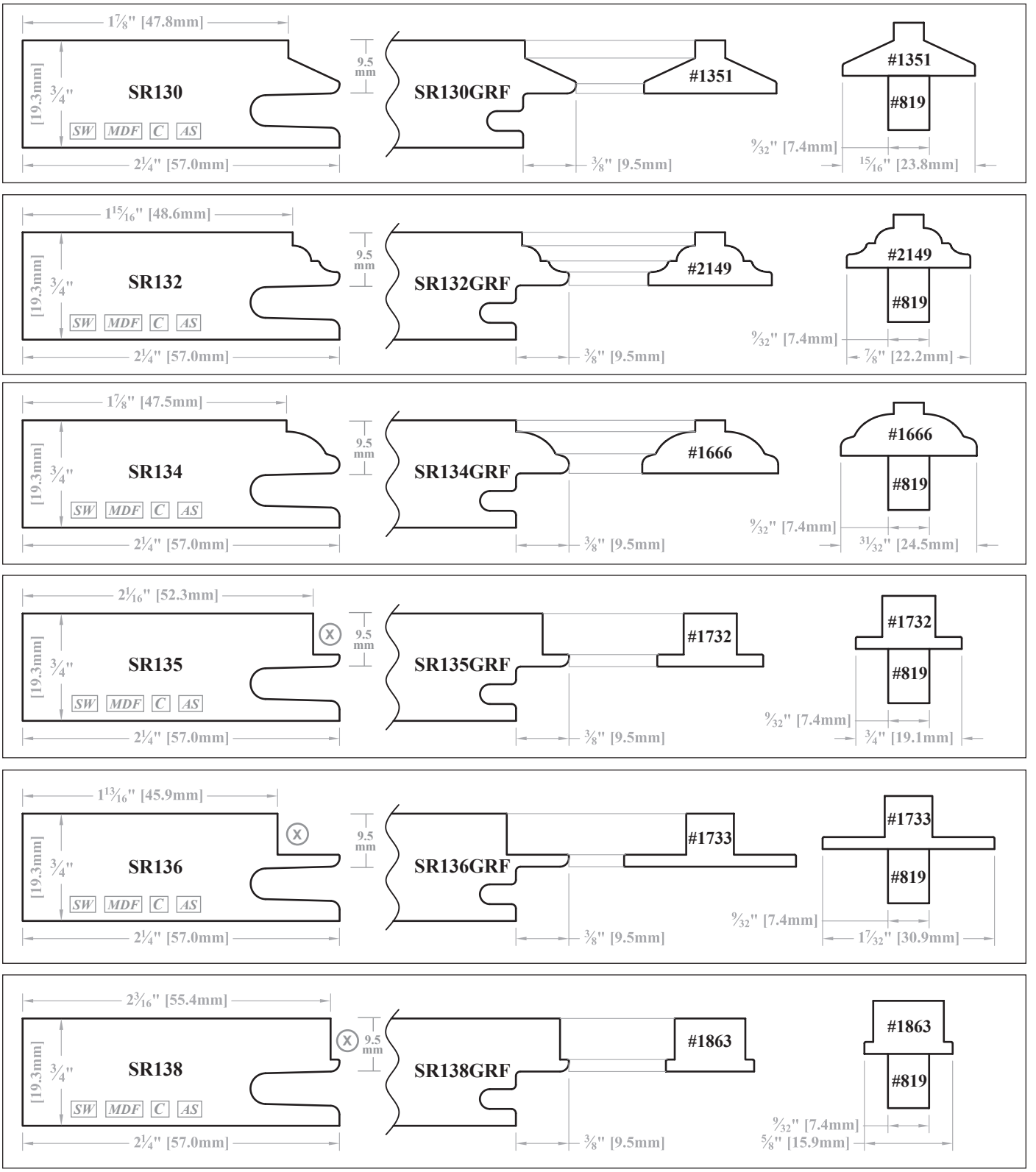
▶ **For PRICING** ▶ *See Section **E.1*** in our current Wholesale Pricing Catalog.

# Profile Options

## Stile & Rail - "Traditional" Mortise & Tenon Joinery

*¾" [19.3mm] Thick "Traditional" Door and Frame Construction*

| *Raised & Flat Panel Stile & Rail Profile* | *Frame GRF Profile* | *Standard Lite Mullion* | *True Lite Mullion* |
|---|---|---|---|

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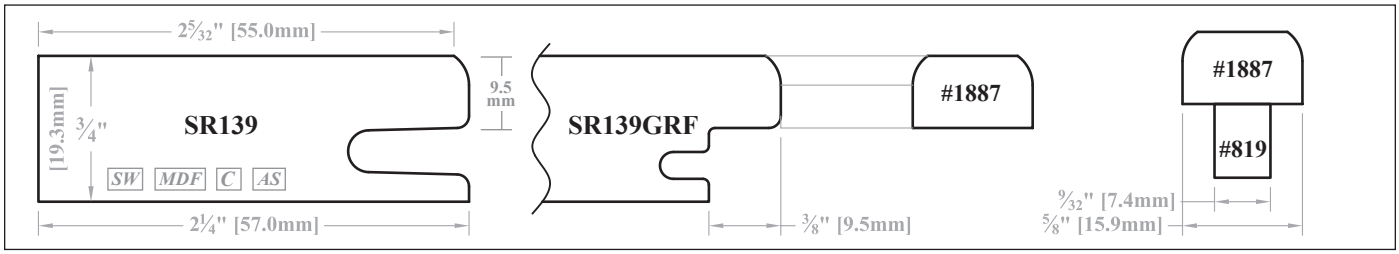
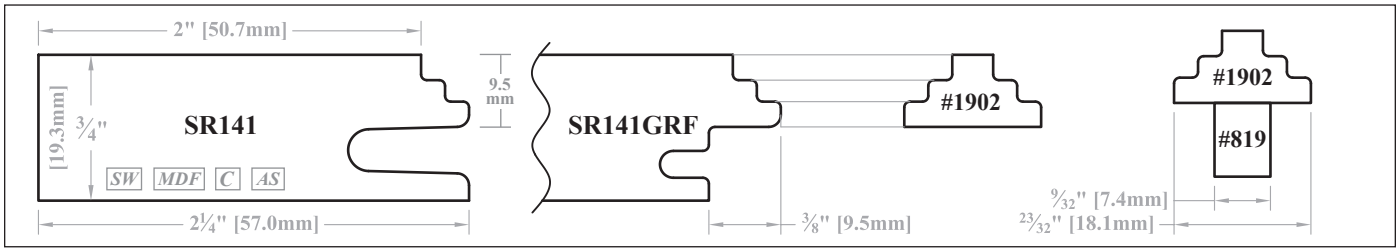
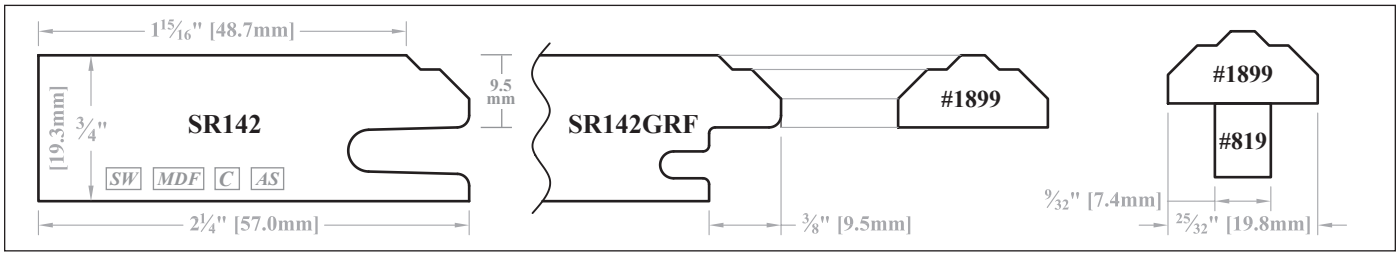
*¾" [19.3mm] Thick "Traditional" Door and Frame Construction*

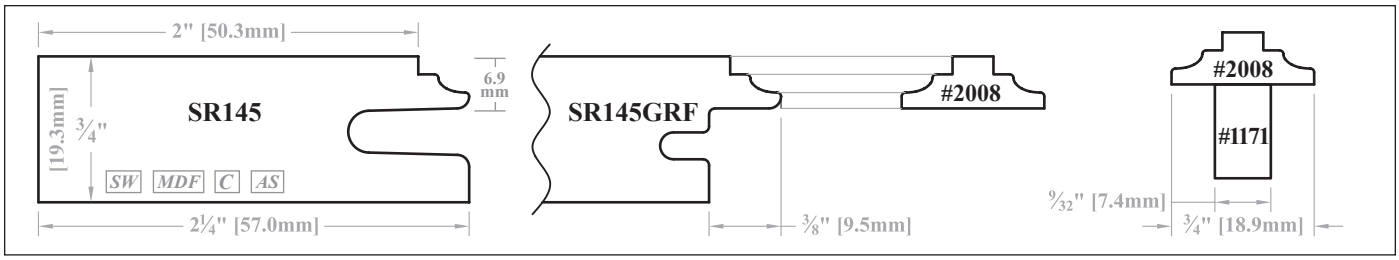
| Raised & Flat Panel Stile & Rail Profile | Frame GRF Profile | Standard Lite Mullion | True Lite Mullion |
|---|---|---|---|

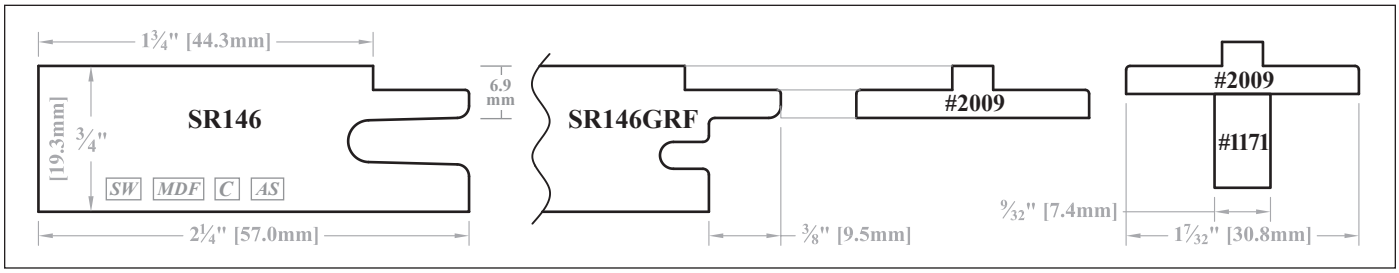


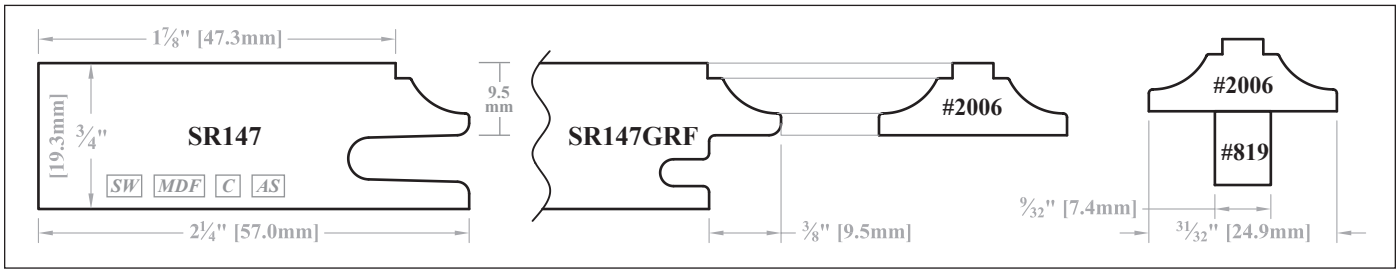
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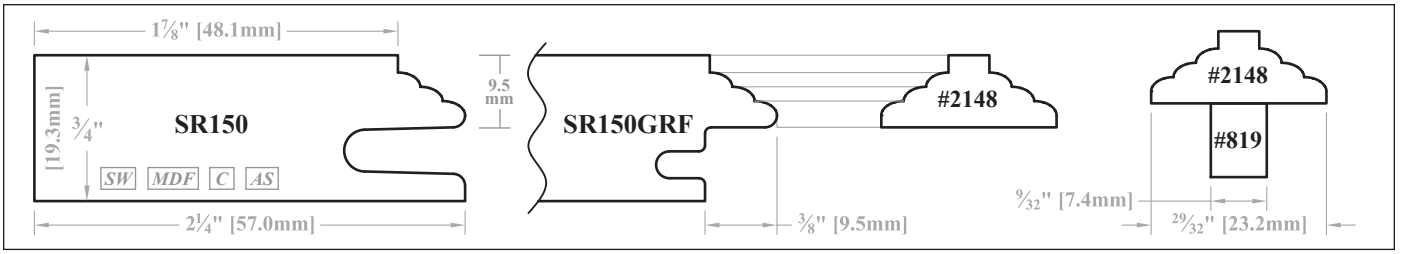
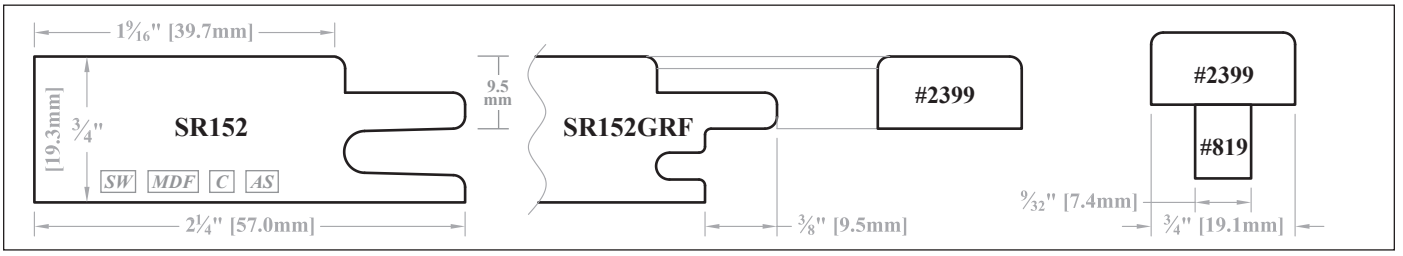
# Profile Options

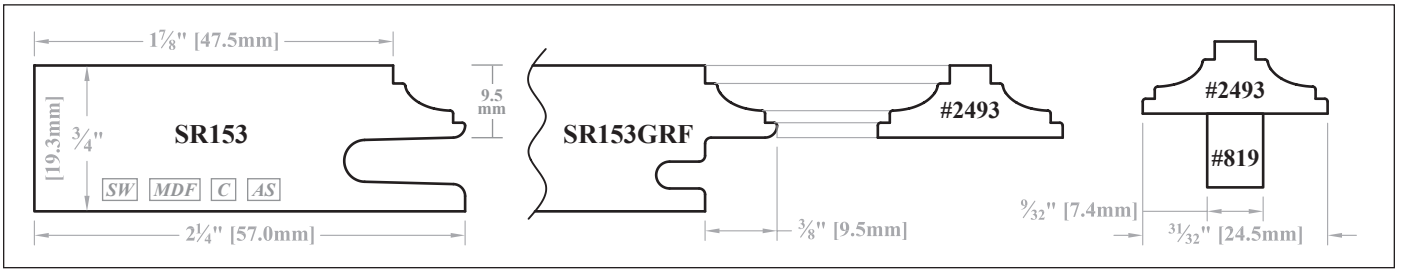
## Stile & Rail - "Traditional" Mortise & Tenon Joinery

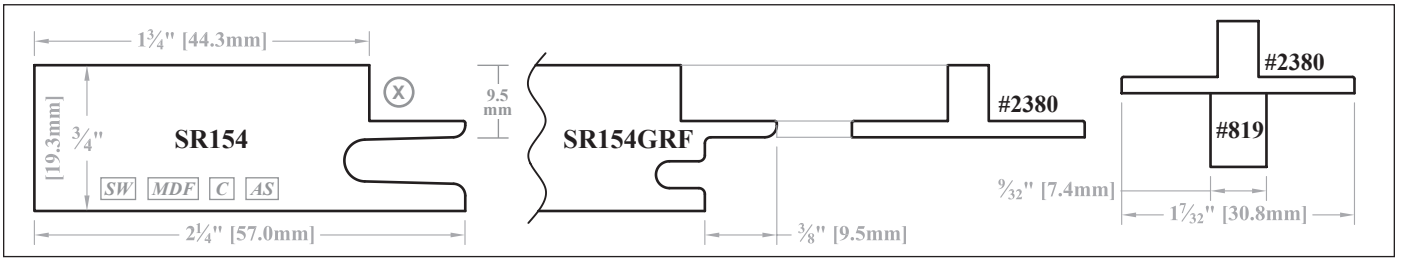
*¾" [19.3mm] Thick "Traditional" Door and Frame Construction*

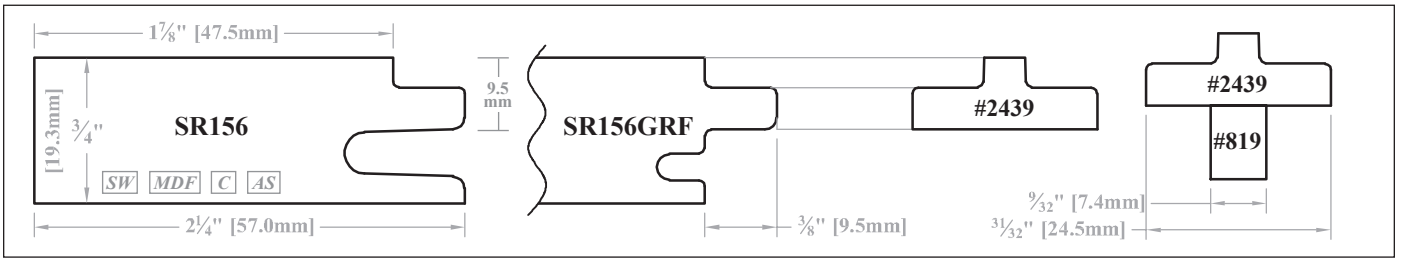
| *Raised & Flat Panel Stile & Rail Profile* | *Frame GRF Profile* | *Standard Lite Mullion* | *True Lite Mullion* |
|---|---|---|---|

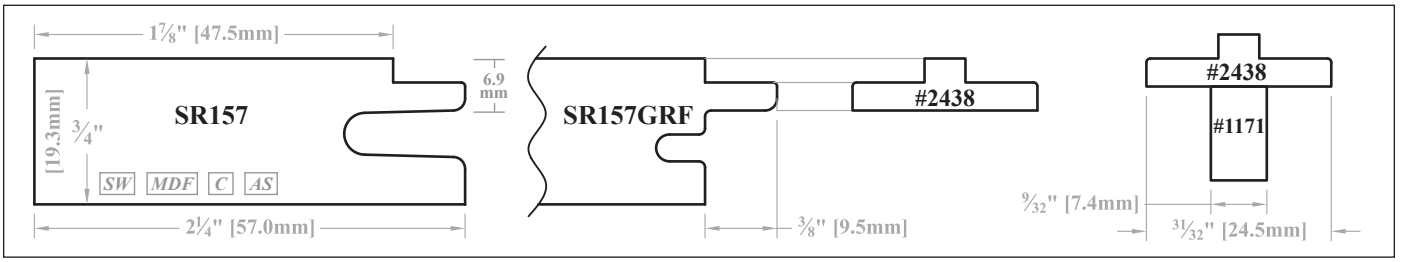
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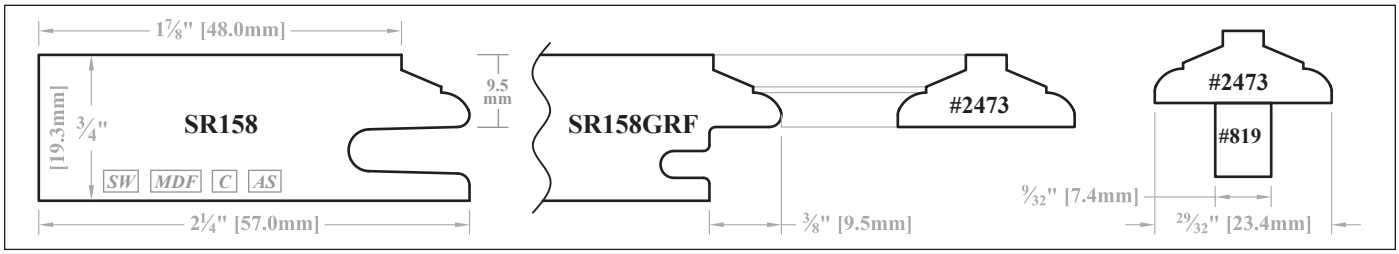
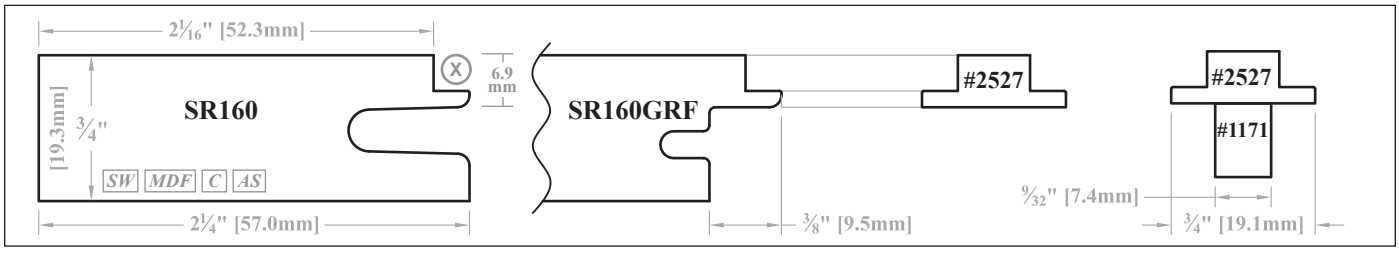
# Profile Options

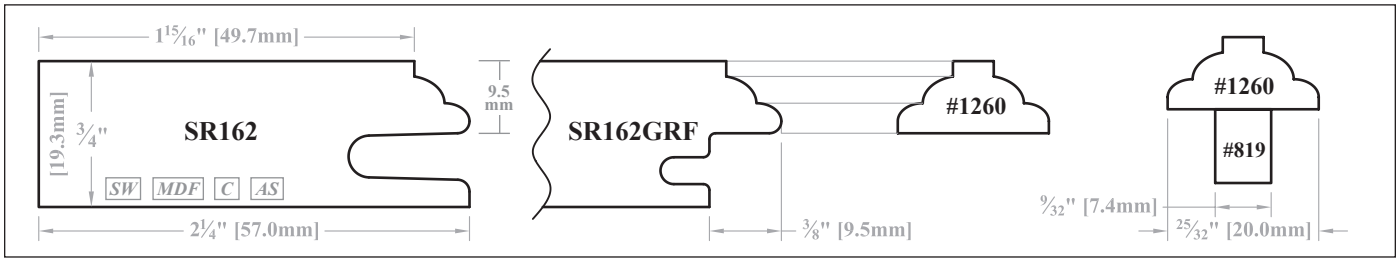
*¾" [19.3mm] Thick "Traditional" Door and Frame Construction*

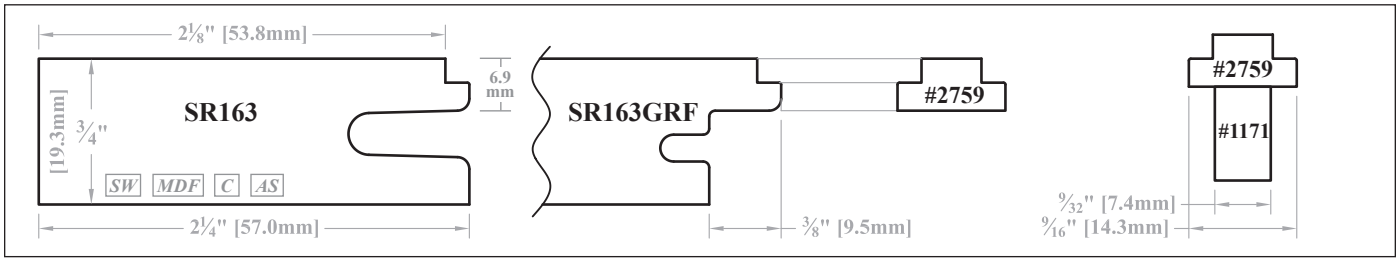
| Raised & Flat Panel Stile & Rail Profile | Frame GRF Profile | Standard Lite Mullion | True Lite Mullion |
|---|---|---|---|

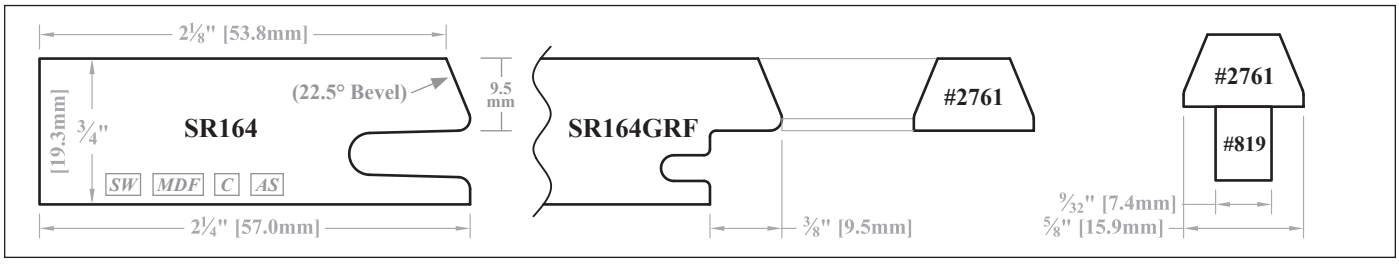


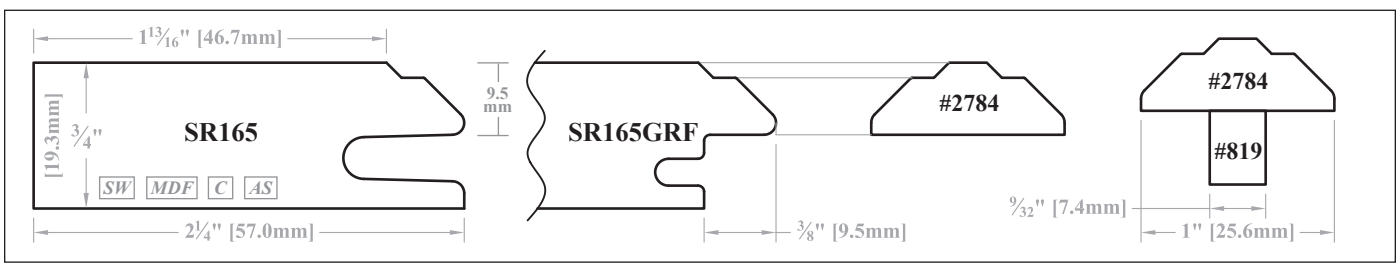
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▶ **For PRICING** ▶ *See Section **E.1*** in our current Wholesale Pricing Catalog.

# Profile Options

## Stile & Rail - "Traditional" Mortise & Tenon Joinery

*¾" [19.3mm] Thick "Traditional" Door and Frame Construction*

| Raised & Flat Panel Stile & Rail Profile | Frame GRF Profile | Standard Lite Mullion | True Lite Mullion |
|---|---|---|---|




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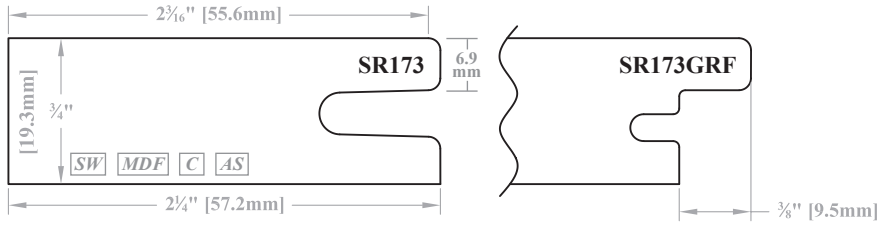
## ¾" [19.3mm] Thick "Traditional" Door and Frame Construction

| Raised & Flat Panel Stile & Rail Profile | Frame GRF Profile | Standard Lite Mullion | True Lite Mullion |
|---|---|---|---|

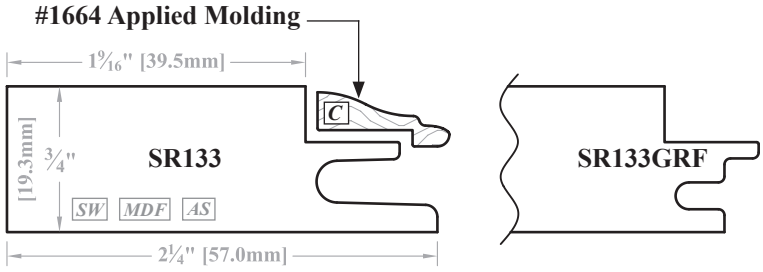



*Matching mullion stock is not available for this profile.*

E

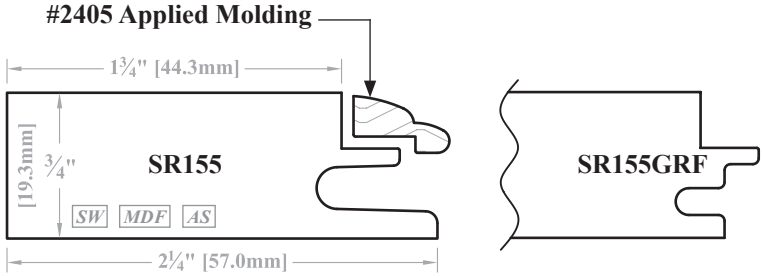
## ¾" [19.1mm] Thick "Traditional" Door and Frame Construction - *"Only" Available with Applied Molding*

| Raised & Flat Panel Stile & Rail Profile | Frame GRF Profile | Standard Lite Mullion | True Lite Mullion |
|---|---|---|---|




*See Section E.5 for Matching Mullion Stock options.*

* *Applied Molding* ***#2405*** *is not available with Shaped Rails.*




*See Section E.5 for Matching Mullion Stock options.*

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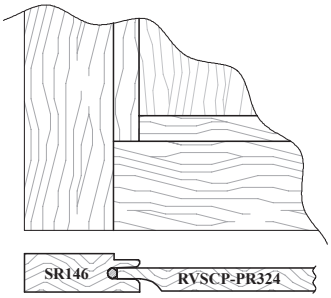
▶ **For PRICING** ▶ *See Section* ***E.1*** in our current Wholesale Pricing Catalog.

| | | |
|---|---|---|
| | ***Ordering & Pricing Notes: ¾" [19.3mm] Thick "Traditional" Stile & Rail Profiles*** | |
| | ***Ordering Guidelines*** | |
| **1** | **Order Forms** | Applicable order forms will include spaces to indicate your chosen profiles. |
| | ***Pricing*** | |
| **1** | **Pricing** | Please see ***Section E.1*** of our current **Wholesale Pricing Catalog**. |



| | | |
|---|---|---|
| | ***Technical Notes: ¾" [19.3mm] Thick "Traditional" Stile & Rail Profiles*** | |
| | ***Cabinet Door & Drawer Front Options (Chapter B)*** | |
| **1** | **French Miter** | ***R-FM*** = **Recommended French Miter**. Due to the nature of these profiles, in order to provide a more quality oriented joint, WalzCraft recommends that they be ordered as French Miter construction. Please see ***Section B.7*** for more information on French Miter doors. The French Miter joint represents a step up in quality and will provide a much cleaner look. If choosing to order these ***R-FM*** profiles with French Miter construction, please use the matching French Miter door style along with the matching miter profile. For example, if you want a **Style 10** door with stile & rail profile **SR119**, but made with French Miter construction, please order door style **10FM** with mitered stile & rail profile **MP603-57** ***(page E.9.2)***.<br>• **SR108** matches **MP618-57, SR119** matches **MP603-57**, **SR121** matches **MP626-57**, and **SR127** matches **MP637-57**.<br>• If applying to a convex/concave door, the profiles will need to remain traditional (**SR108, SR119, SR121, SR127**). |
| | | French Miter construction is ***only available*** on square door styles (Ex: **Style 10**), and is ***not available*** on doors styles with shaped rails (Ex: **Style 2000**). |
| | | Minimum rail length for doors with French Miter construction is 5½". |
| | | Electing to have a door built with French Miter construction will result in the door being priced using French Miter pricing. The door will be more expensive than a Traditional Mortise & Tenon door. |
| **2** | **Adventure Series** | ***AS*** = These profile options are available on Adventure series doors. See ***Section B.7*** for more information. |
| **3** | **Gothic Door Styles 4100, 4200, 9100 and 9200** | For Stile and Rail Profile availability, see our website under: Resources/Technical Information. |
| | ***Convex/Concave Options (Chapter D)*** | |
| **1** | **Curved Products** | The ***C*** indicates profiles that are available for Convex/Concave products. For additional ordering guidelines, see ***Chapter D.*** |
| | ***Material Options*** | |
| **1** | **Material Options** | ***SW*** = Profile is available on products made from solid wood. |
| | | ***MDF*** = Profile is available on products made from MDF (Medium Density Fiberboard). |
| | ***Profile Options (Chapter E)*** | |
| **1** | **Profile Drawings** | All stile & rail and mullion stock drawings are shown at full scale. |
| **2** | **Mitered Stile & Rail Profiles** | See ***Sections E.9, E.10 and E.11*** for mitered stile and rail profiles. |
| **3** | **Applied Molding Shelf** | Ⓧ = indicates that a shelf applied molding can be used. See ***Section E.4*** for more information. |
| **4** | **SR101, SR117, SR122, SR135, SR136, SR146, SR152, SR154, SR156, SR157** | When choosing one of these "shelf" stile & rail profiles, the mortise & tenon joint will appear as shown in the example to the right (***not drawn to scale***):<br><br> |

***Continued on next page...***

**Technical Notes: ¾" [19.3mm] Thick "Traditional" Stile & Rail Profiles...continued**

**Profile Options (Chapter E)...continued**

| | | |
|---|---|---|
| **5** | **SR104, SR118** | Center panels will be ***flush*** with the face of stiles and rails when using these center panel profiles:<br>• **PR318-25, PR319-10, PR320-25, PR320-32, PR320-44, PR321-32, PR328-32** or **PR329-19.**<br>◦ Available in solid wood, raw MDF and MDF - MR (Moisture Resistant), Raw. |
| | | Center panels will be ***recessed*** below the face of the stiles and rails when using these center panel profiles:<br>• **RVSCP-PR324** *(Reversed Solid Center Panel)*<br>◦ Available in solid wood, raw MDF and MDF - MR (Moisture Resistant), Raw.<br>• **¼" [6.4mm] Flat Panel**<br>◦ Available in veneer, raw MDF and MDF - MR (Moisture Resistant), Raw. |
| | | **SR104** and **SR118** are only compatible with the center panel profiles noted above. |
| **6** | **SR123, SR145, SR146, SR157, SR160, SR163, SR167, SR169, SR171, SR173** | Center panels will be ***recessed*** below the face of the stiles and rails when using these center panel profiles:<br>• **PR318-25, PR319-10, PR320-25, PR320-32, PR320-44, PR321-32, PR328-32, PR329-19, RVSCP-PR324** *(Reversed Solid Center Panel)*<br>◦ Available in solid wood, raw MDF and MDF - MR (Moisture Resistant), Raw.<br>• **¼" [6.4mm] Flat Panel**<br>◦ Available in veneer, raw MDF and MDF - MR (Moisture Resistant), Raw. |
| | | **SR123, SR145, SR146, SR157, SR160, SR163, SR167, SR169, SR171, SR173** are only compatible with the center panel profiles listed above. |
| **7** | **SR117, SR122, SR135, SR136, SR138, SR154, SR160** | Applied moldings are **not included** with these profiles and must be ordered separately. For Applied Mold-ing options, see ***Section E.5***. |
| **8** | **SR133, SR155** | **Only available with Applied Molding.** |
| | | All standard Center Panel Profile Reveals are compatible with the Applied Moldings designed for the **SR133** and **SR155** shelf. |
| | | For additional Applied Molding options, see ***Section E.5***. |
| **9** | **Frame "GRF" Profiles** | Frame GRF profiles will accept ⅛" [3.2mm] glass if using rubber retainer. |
| | | To order, mark the box (X) for Frame Only or indicate the Mullion Lite Pattern *(ie: 2 x 3)* or LP Option *(ie: LP105)* in the box provided on your order form. |
| | | For mullions, denote the # of Lites and whether they are Standard **(S)** or True Lite **(TL)**.<br>• True Lites are 2-piece construction. |

**Sizes / Dimensions**

| | | |
|---|---|---|
| **1** | **Standard Stile and Rail Dimensions and Non-Standard Parts** | Traditional stile and rail dimensions are 2¼" [57.2mm] wide. Traditional stiles and rails can be ordered from 1½" [38.1mm] wide to 10" [254.0mm] wide in ¼" [6.4mm] increments without incurring a Non-Standard part size charge. See ***Section A.5*** for more information. |
| | | The minimum ***width***, at the narrowest point, for any top/bottom rail with or without a "GRF" cut is 1¼" [31.8mm]. |
| | | The minimum ***width***, at the narrowest point, for any outside stile, center stile or center rail with or without a "GRF" cut is 1½" [38.1mm]. |
| | | A 1¾" [44.5m] minimum is required for hinge boring ***(Section F.1)***. |
| | | The minimum distance for the flat surface between the stile & rail profile and the outside edge profile is 3/16" [4.8mm], this factor may also affect the minimum size required for hinge boring. Please refer to our website to reference the stile & rail dimension and outside edge profile charts to determine the minimum stile and rail size using this formula:<br>***Stile/Rail Profile Width + 3/16" [4.8mm] Flat Surface + Outside Edge Profile Width = Minimum Stile/Rail Width.*** |
| **2** | **Minimum Length** | The minimum ***visual length*** for a top or bottom rail and a center stile or rail is 2⅛" [54mm]. |
| **3** | **Part Sizes** | Stile and rail widths and lengths are determined by measuring across the back of the stiles and rails only. |

**Stile & Rail - Traditional Mortise & Tenon Joinery - END**

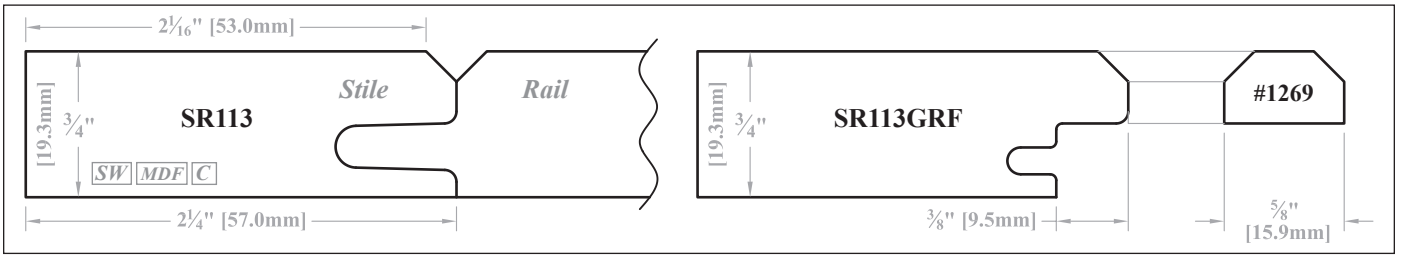
▶ **For PRICING** ▶ *See Section **E.1*** in our current Wholesale Pricing Catalog.

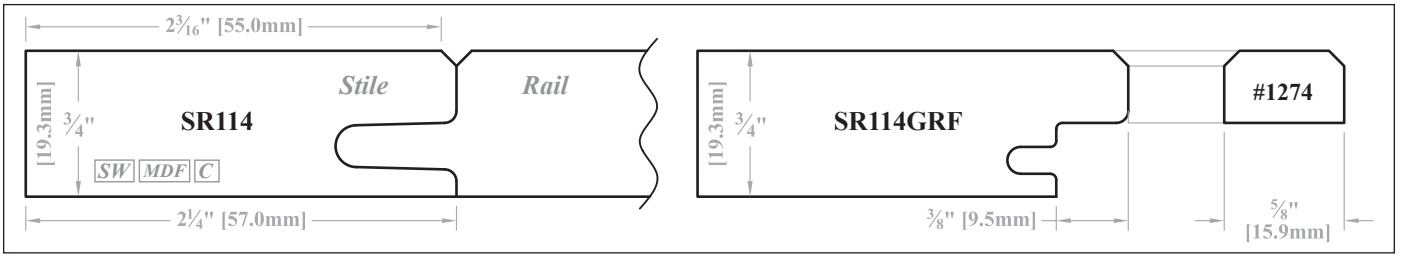
# Profile Options

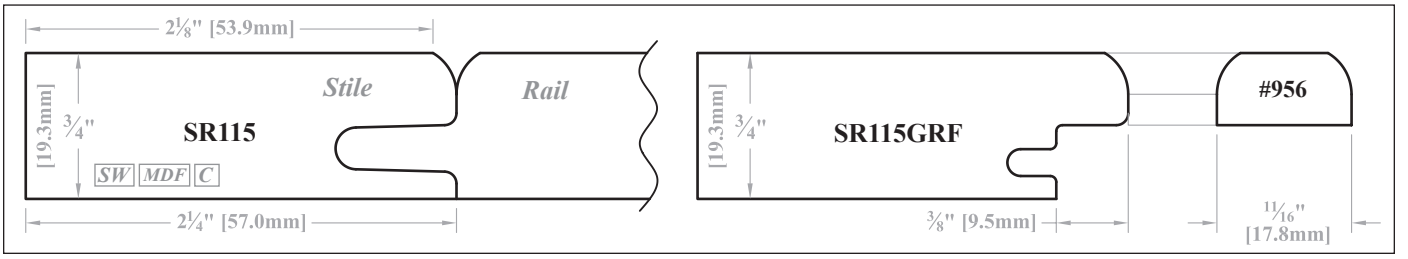
## Stile & Rail - "Traditional" Mortise & Tenon Joinery - Mirror Joints

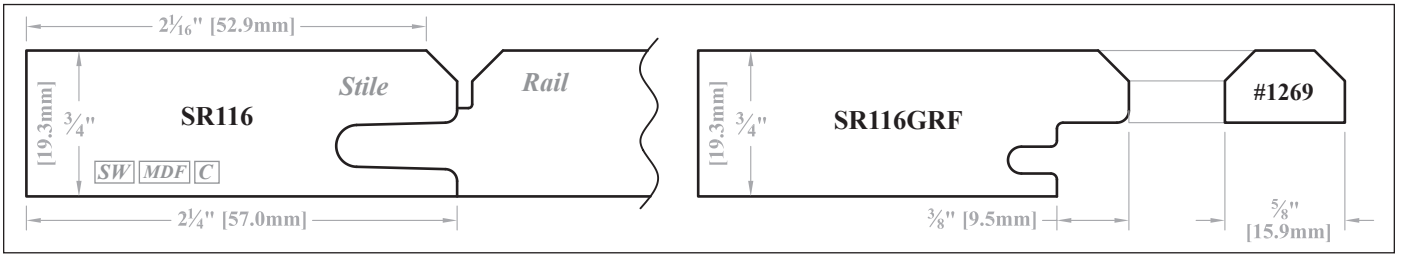
### ¾" Thick "Traditional" Door and Frame Construction - Mirror Joints

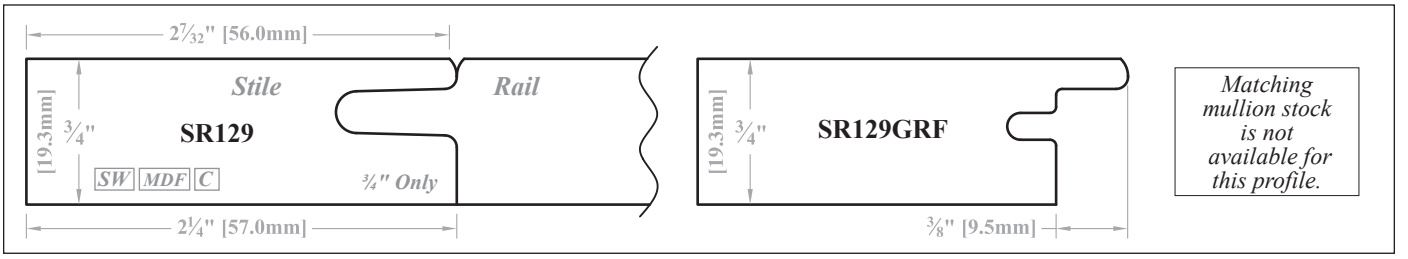
| Raised and Flat Panel Door Stile & Rail Joint | Frame GRF Profile | Standard Lite Mullion |
|---|---|---|



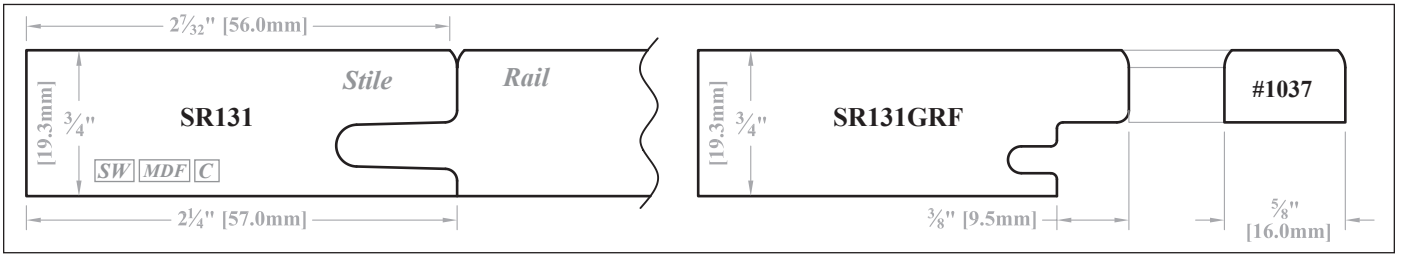




*Matching mullion stock is not available for this profile.*




SW = Available in Solid Wood. MDF = Available in Medium Density Fiberboard (MDF). C = Available for Convex/Concave Products.

▶ **For PRICING** ▶ *See Section **E.2*** in our current Wholesale Pricing Catalog.



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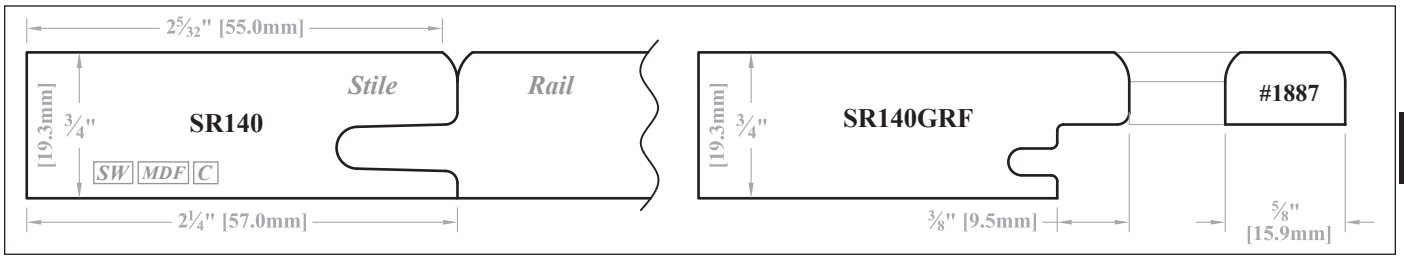
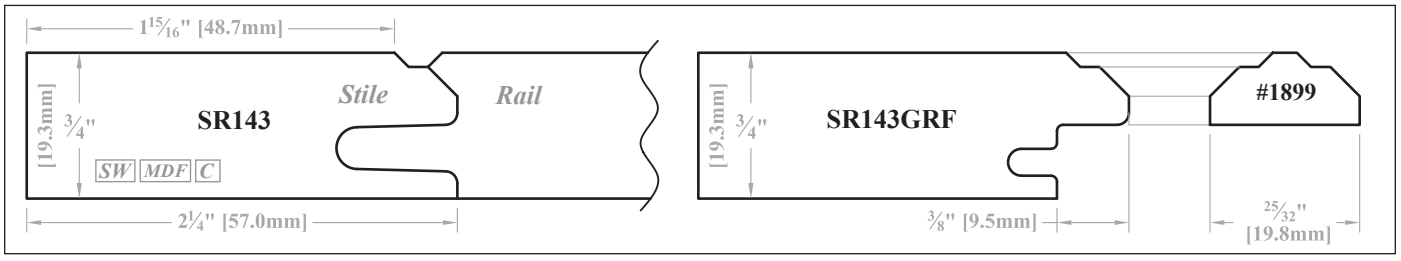
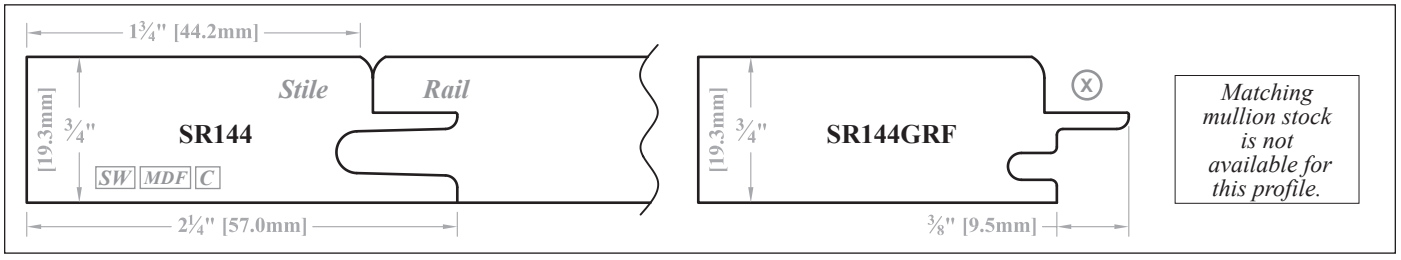
# Profile Options

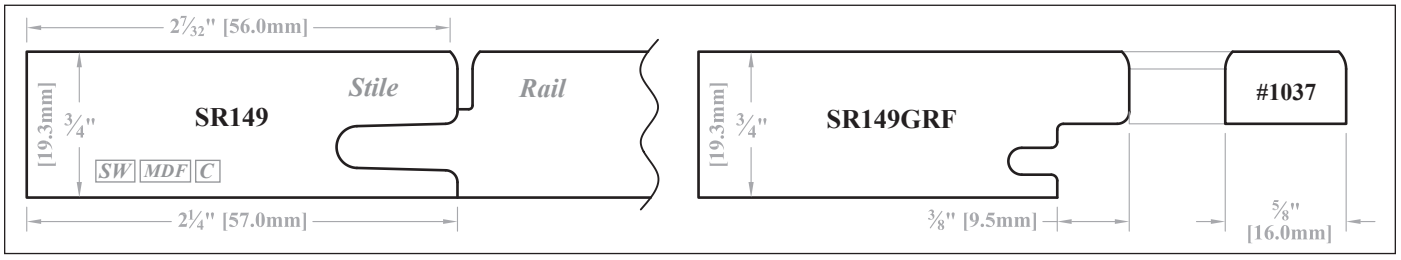
## ¾" Thick "Traditional" Door and Frame Construction - Mirror Joints

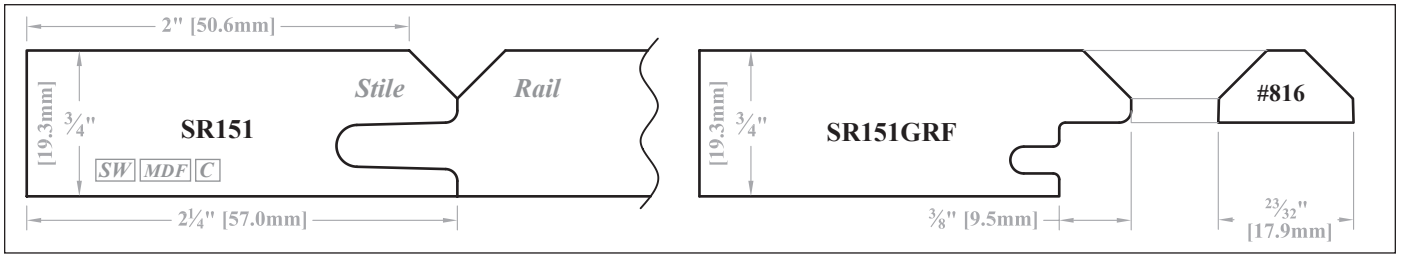
| Raised and Flat Panel Door Stile & Rail Joint | Frame GRF Profile | Standard Lite Mullion |
|---|---|---|

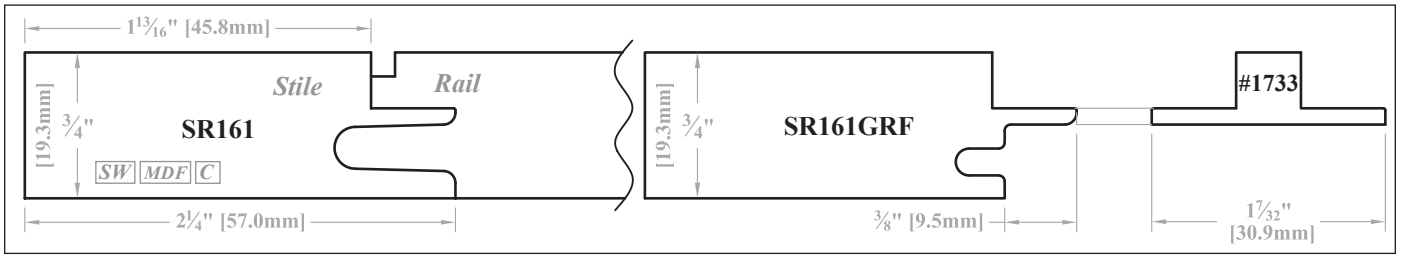


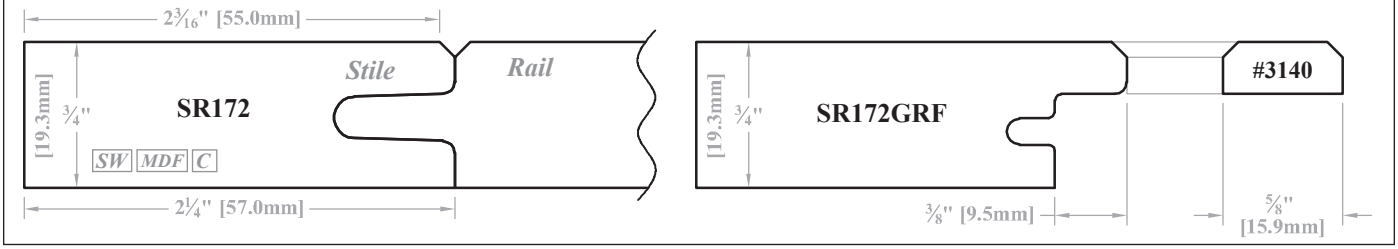

SW = Available in Solid Wood. MDF = Available in Medium Density Fiberboard (MDF). C = Available for Convex/Concave Products.

▶ For PRICING ▶ *See Section **E.2*** in our current Wholesale Pricing Catalog.

# Profile Options

## Stile & Rail - "Traditional" Mortise & Tenon Joinery - Mirror Joints

| Raised and Flat Panel Door Stile & Rail Joint | Frame GRF Profile | Standard Lite Mullion |
|---|---|---|




### Ordering & Pricing Notes: ¾" [19.3mm] Thick "Traditional" Stile & Rail Profiles - Mirror Joints

| | | |
|---|---|---|
| | **Ordering Guidelines** | |
| 1 | **Order Forms** | Applicable order forms will include spaces to indicate your chosen profiles. |
| | **Pricing** | |
| 1 | **Pricing** | Please see ***Section E.2*** of our current **Wholesale Pricing Catalog**. |

### Technical Notes: ¾" [19.3mm] Thick "Traditional" Stile & Rail Profiles - Mirror Joints

| | | |
|---|---|---|
| | **Cabinet Door & Drawer Front Options (Chapter B)** | |
| 1 | **Quarter and Half Circle Doors** | Mirror Joints are not available with the following door styles: **895L/R, 896L/R, 897L/R, 1890, 1896, 995L/R, 996L/R, 997L/R, 1990, 1996**. |
| 2 | **Door Styles 1800, 1801, 1400, 1401** | Please check hinge bore placement compatibility when increasing the width of top and bottom rails. |
| | **Convex/Concave Options (Chapter D)** | |
| 1 | **Curved Products** | The C indicates profiles that are available for Convex/Concave Products. For additional ordering guidelines, see ***Chapter D.*** |
| | **Material Options** | |
| 1 | **Material Options** | SW = Profile is available on products made from solid wood.<br>MDF = Profile is available on products made from MDF (Medium Density Fiberboard). |
| | **Profile Options (Chapter E)** | |
| 1 | **Profile Drawings** | All stile & rail and mullion stock drawings are shown at full scale. |
| 2 | **Miter Stile & Rail Profiles** | Mitered door construction requires the use of mitered stile & rail profiles, see ***Sections E.9 - E.11***. |
| 3 | **SR129** | Center panels will be ***flush*** with the face of stiles and rails when using these center panel profiles:<br>• **PR318-25, PR319-10, PR320-25, PR320-32, PR320-44, PR321-32, PR328-32** or **PR329-19.**<br>◦ Available in solid wood and raw MDF. |
| | | Center panels will be ***recessed*** below the face of the stiles and rails when using these center panel profiles:<br>• **RVSCP-PR324** *(Reversed Solid Center Panel)*<br>◦ Available in solid wood, raw MDF and MDF - MR (Moisture Resistant), Raw.<br>• **¼" [6.4mm] Flat Panel**<br>◦ Available in veneer, raw MDF and MDF - MR (Moisture Resistant), Raw. |
| | | **SR129** is only compatible with the center panel profiles noted above. |
| 4 | **SR172** | Center panels will be ***recessed*** below the face of the stiles and rails when using these center panel profiles:<br>• **PR318-25, PR319-10, PR320-25, PR320-32, PR320-44, PR321-32, PR328-32, PR329-19, RVSCP-PR324** *(Reversed Solid Center Panel)*<br>◦ Available in solid wood, raw MDF and MDF - MR (Moisture Resistant), Raw.<br>• **¼" [6.4mm] Flat Panel**<br>◦ Available in veneer, raw MDF and MDF - MR (Moisture Resistant), Raw. |
| | | **SR172** is only compatible with the center panel profiles listed above. |

*Continued on next page...*

**SW = Available in Solid Wood.** **MDF = Available in Medium Density Fiberboard (MDF).** **C = Available for Convex/Concave Products.**

▶ **For PRICING** ▶ *See Section **E.2*** in our current Wholesale Pricing Catalog.



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| Technical Notes: ¾" [19.3mm] Thick "Traditional" Stile & Rail Profiles - Mirror Joints...continued | | |
|---|---|---|
| **Profile Options (Chapter E)...continued** | | |
| **5** | **Frame GRF Profiles** | Frame GRF profiles will accept ⅛" glass if using rubber retainer. |
| | | To order, mark the box (X) for Frame Only or indicate the Mullion Lite Pattern *(ie: 2 x 3)* or LP Option *(ie: LP105)* in the box provided on your Order Form. |
| | | For mullions, denote the # of Lites and whether they are Standard **(S)** or True Lite **(TL)**.<br>• True Lites are 2-piece construction. |
| **Sizes / Dimensions** | | |
| **1** | **Standard Stile and Rail Dimensions and Non-Standard Parts** | Traditional stile and rail dimensions are 2¼" [57.2mm] wide. Traditional stiles and rails can be ordered from 1½" [38.1mm] wide to 10" [254.0mm] wide in ¼" [6.4mm] increments without incurring a Non-Standard part size charge. Please see **Non-Standard Part Sizes** in ***Section A.5*** for more information. |
| | | The minimum ***width***, at the narrowest point, for any top / bottom rail with or without a GRF cut is 1¼" [31.8mm]. |
| | | The minimum ***width***, at the narrowest point, for any outside stile, center stile or center rail with or without a GRF cut is 1½" [38.1mm]. |
| | | A 1¾" [44.5mm] minimum is required for hinge boring (***Section F.1***). |
| | | The ***minimum distance for the flat surface*** between the stile and rail profile and the outside edge profile is 3⁄16" [4.8mm], this factor may also affect the minimum size required for hinge boring. Please refer to our website to reference the Stile & Rail Dimension and Outside Edge Profile charts to determine the minimum stile and rail size using this formula: ***Stile / Rail Profile Width + 3⁄16" [4.8mm] Flat Surface + Outside Edge Profile Width = Minimum Stile / Rail Width.*** |
| **2** | **Minimum Length** | The minimum ***visual length*** for a top or bottom rail and a center stile or rail is 2⅛" [54mm]. |
| **3** | **Part Sizes** | Stile and rail widths and lengths are determined by measuring across the back of the stiles and rails only. |

***Stile & Rail - Traditional Mortise & Tenon Joinery - Mirror Joints - END***



▶ **For PRICING** ▶ *See Section **E.2*** in our current Wholesale Pricing Catalog.

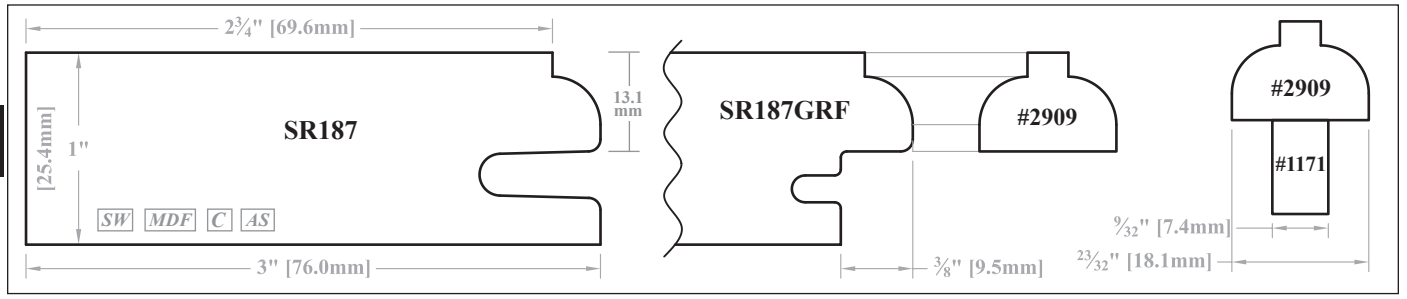
# Profile Options

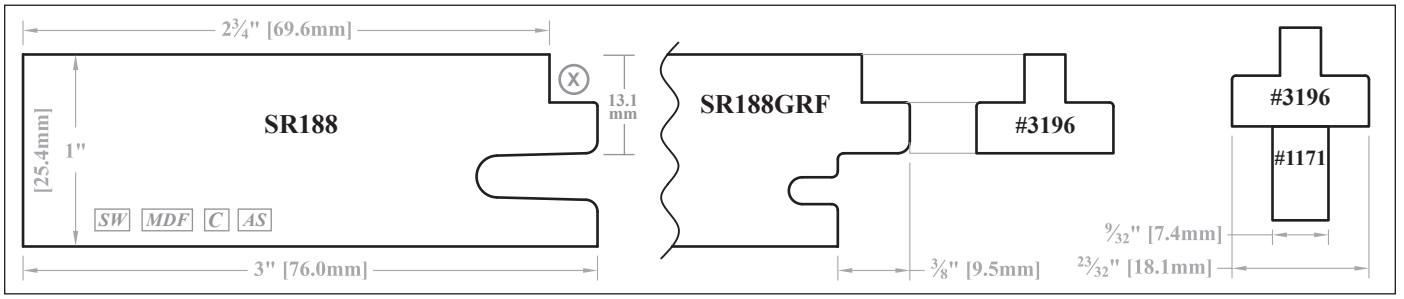
## Stile & Rail - "Traditional" Mortise & Tenon Joinery - Old World

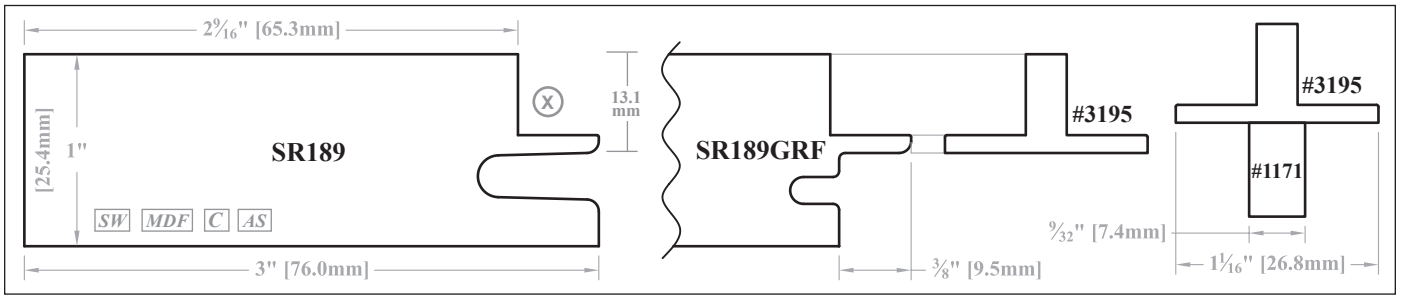
### 1" [25.4mm] Thick "Old World" Door and Frame Construction

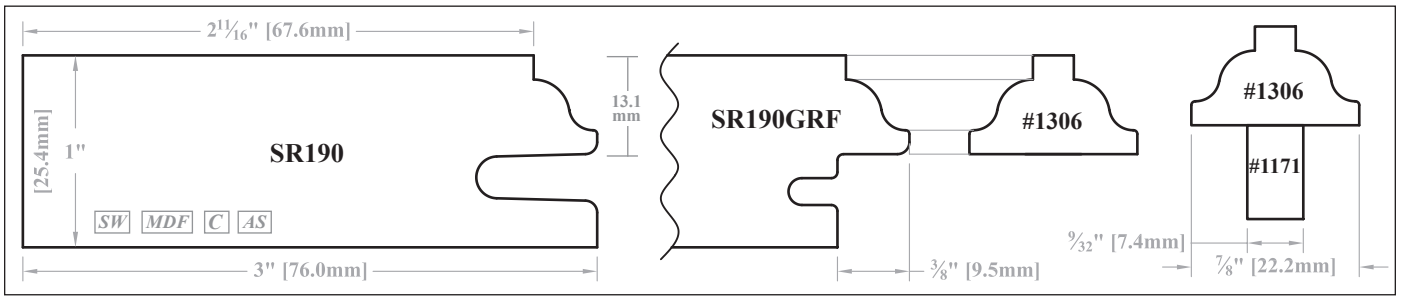
| Raised & Flat Panel Stile & Rail Profile | Frame GRF Profile | Standard Lite Mullion | True Lite Mullion |
|---|---|---|---|

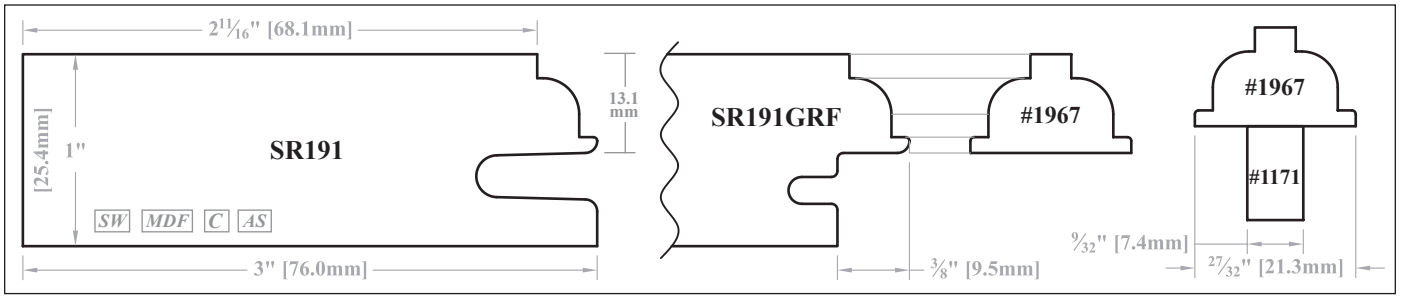





SW = Available in Solid Wood. C = Available for Convex/Concave products. AS = Available on Adventure Series Doors. X = Applied Molding Shelf, molding is optional.

▶ **For PRICING** ▶ *See Section **E.3*** in our current Wholesale Pricing Catalog.



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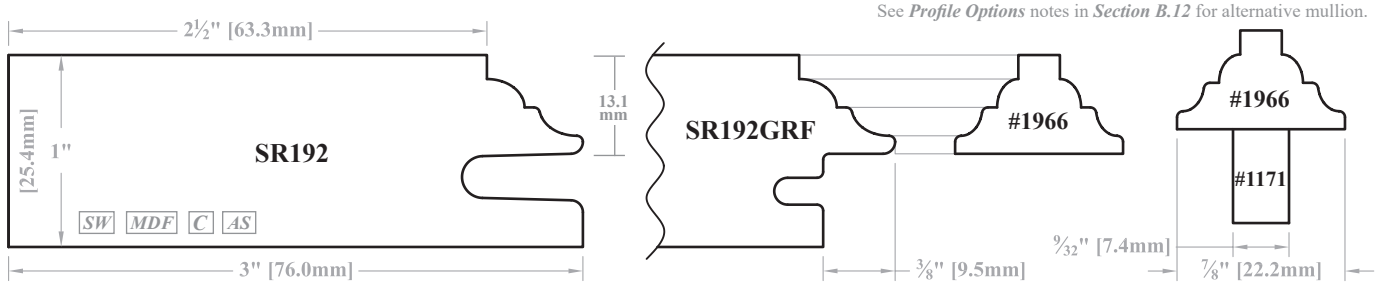
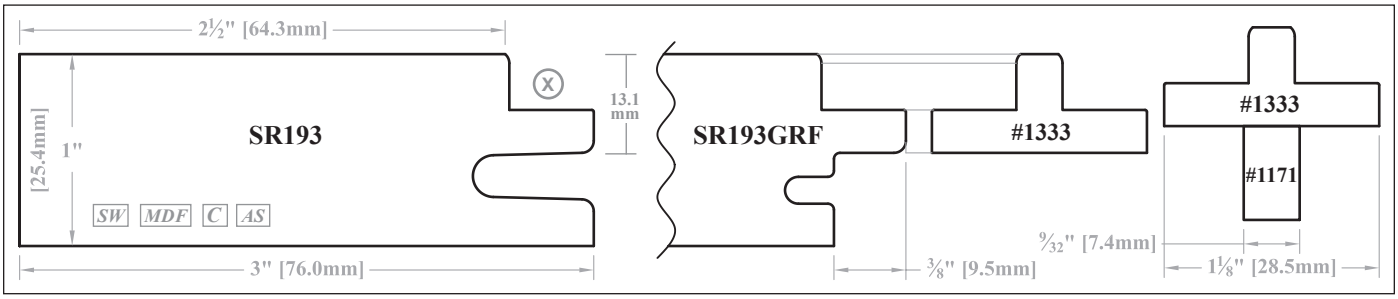
*1" [25.4mm] Thick "Old World" Door and Frame Construction*

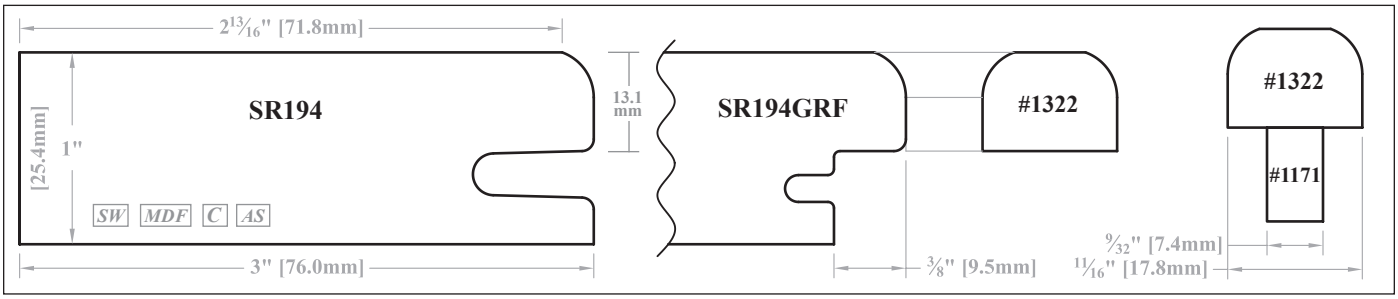
| *Raised & Flat Panel Stile & Rail Profile* | *Frame GRF Profile* | *Standard Lite Mullion* | *True Lite Mullion* |
|---|---|---|---|

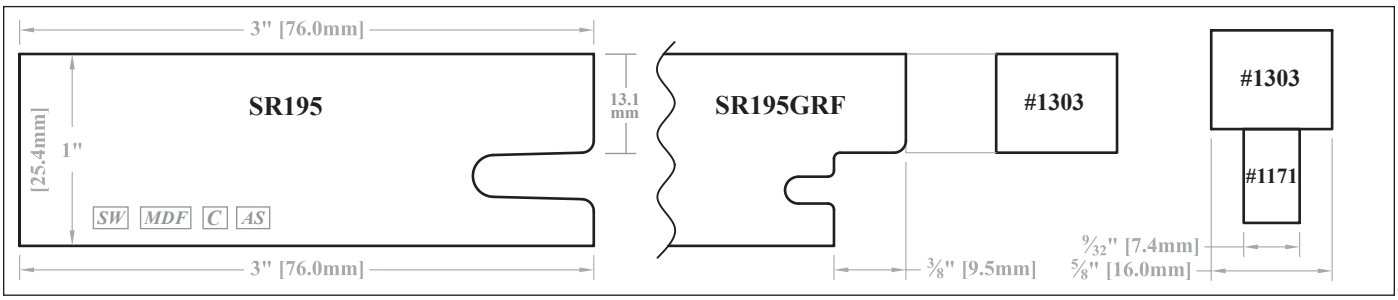
E

See ***Profile Options*** notes in ***Section B.12*** for alternative mullion.

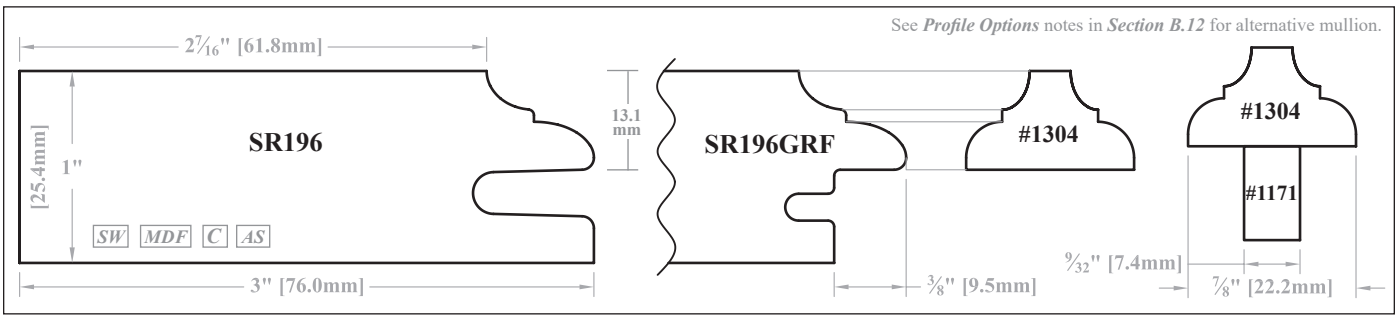



See ***Profile Options*** notes in ***Section B.12*** for alternative mullion.




| SW = Available in Solid Wood. | C = Available for Convex/Concave products. | AS = Available on Adventure Series Doors. | X = Applied Molding Shelf, molding is optional. |
|---|---|---|---|

► **For PRICING** ► *See Section **E.3*** in our current Wholesale Pricing Catalog.

# Profile Options

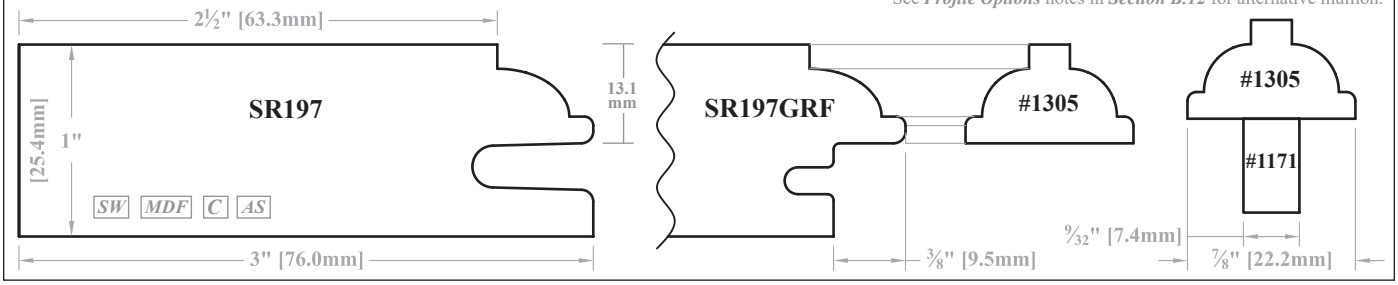
## Stile & Rail - "Traditional" Mortise & Tenon Joinery - Old World

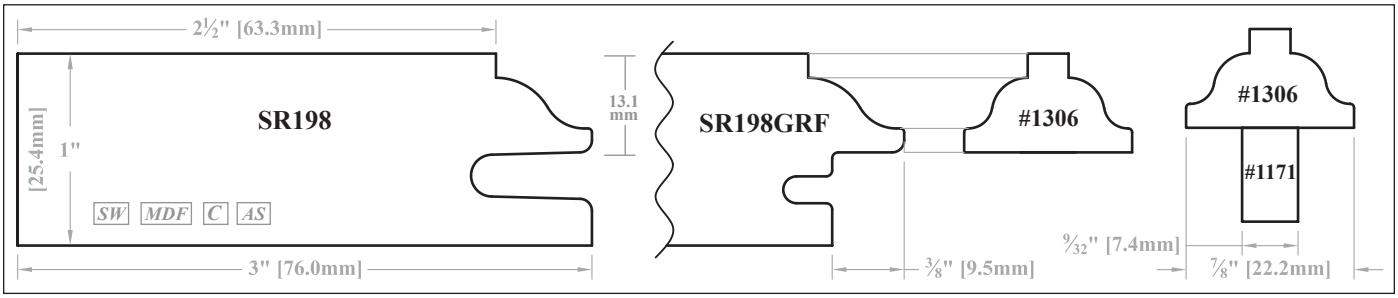
### 1" [25.4mm] Thick "Old World" Door and Frame Construction

| Raised & Flat Panel Stile & Rail Profile | Frame GRF Profile | Standard Lite Mullion | True Lite Mullion |
|---|---|---|---|

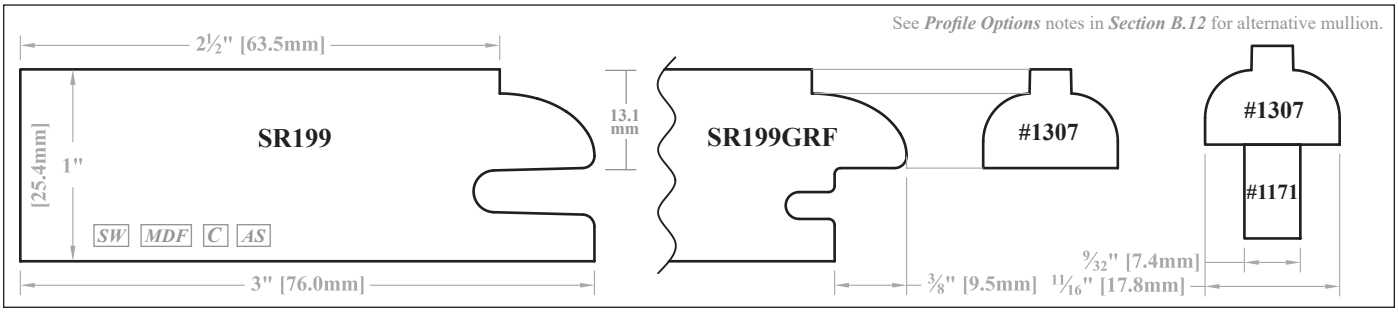


See *Profile Options* notes in *Section B.12* for alternative mullion.




See *Profile Options* notes in *Section B.12* for alternative mullion.




SW = Available in Solid Wood. C = Available for Convex/Concave products. AS = Available on Adventure Series Doors. (X) = Applied Molding Shelf, molding is optional.

▶ **For PRICING** ▶ *See Section **E.3*** in our current Wholesale Pricing Catalog.



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| | | |
|---|---|---|
| | | ***Ordering & Pricing Notes: Old World "Traditional" Stile & Rail Profiles*** |
| | | ***Ordering Guidelines*** |
| 1 | **Order Forms** | Applicable order forms will include spaces to indicate your chosen profiles. |
| | | ***Pricing*** |
| 1 | **Pricing** | Please see ***Section E.3*** of our current **Wholesale Pricing Catalog**. |

| | | |
|---|---|---|
| | | ***Technical Notes: Old World "Traditional" Stile & Rail Profiles*** |
| | | ***Cabinet Door & Drawer Front Options (Chapter B)*** |
| 1 | **Adventure Series** | AS = These profile options are available on Adventure series doors. See ***Section B.7*** for more information. |
| 2 | **Gothic Door Styles 4100, 4200, 9100, 9200** | Compatible with all Old World stile & rail profiles from ***Section E.3***. |
| | | ***Convex/Concave Options (Chapter D)*** |
| 1 | **Curved Products** | The C indicates profiles that are available for Convex/Concave products. For additional ordering guidelines, see ***Chapter D.*** |
| | | ***Material Options*** |
| 1 | **Material Options** | SW = Profile is available on products made from solid wood. |
| | | MDF = Profile is available on products made from MDF (Medium Density Fiberboard). |
| | | ***Profile Options (Chapter E)*** |
| 1 | **Profile Drawings** | All stile & rail and mullion stock drawings are full scale. |
| 2 | **Mitered Stile & Rail Profiles** | See ***Section E.11*** for Old World mitered stile & rail profiles. |
| 3 | **Applied Molding Shelf** | Ⓧ This symbol indicates that a shelf applied molding can be used. See ***Section E.4*** for more information. |
| 4 | **Center Panel Profile Options** | The center panel profiles designed for use with Old World stile & rail profiles can be found in ***Sections E.13*** and ***E.14***.<br>• Old World stile & rail profiles from this section are not compatible with traditional center panel profiles from ***Section E.12***.<br>• See ***page A.4.4*** for typical construction of a 1" [25.4mm] thick Old World door. |
| 5 | **Frame GRF Profiles** | Frame GRF profiles will accept ⅛" [3.2mm] glass if using rubber retainer. |
| | | To order, mark the box (X) for Frame Only or indicate the Mullion Lite Pattern *(ie: 2 x 3)* or LP Option *(ie: LP105)* in the box provided on your order form. |
| | | For mullions, denote the # of Lites and whether they are Standard **(S)** or True Lite **(TL)**.<br>• True Lites are 2-piece construction. |
| | | ***Sizes/Dimensions*** |
| 1 | **Thickness** | Old World stile & rail profiles made from solid wood are available 1" [25.4mm], 1⅛" [28.6mm] and 1¼" [31.8mm] thick. |
| | | Old World stile & rail profiles made from raw MDF are only available 1" [25.4mm] thick. |
| | | Old World stile & rail profiles made from raw MDF-MR are not available. |
| | | Outside edge and stile & rail profile dimensions for 1⅛" [28.6mm] and 1¼" [31.8mm] thicknesses are the same as those of our 1" [25.4mm] thick Old World door construction.<br>• Additional thickness for the 1⅛" [28.6mm] and 1¼" [31.8mm] Old World door construction is added to the back side of the stile & rail. |
| 2 | **Standard Stile and Rail Dimensions and Non-Standard Parts** | Old World stile and rail dimensions are 3" [76.2mm] wide. Stiles or rails that are greater or less than 3" [76.2mm] may be subject to Non-Standard part size charges. Please see ***Section A.5*** for more information on **Non-Standard Part Sizes.** |
| | | The minimum ***width***, at the narrowest point, for any top/bottom rail with or without a GRF cut is 1¼" [31.8mm]. |
| | | The minimum ***width***, at the narrowest point, for any outside stile, center stile or center rail with or without a GRF cut is 1½" [38.1mm]. |
| | | A 1¾" [44.5mm] minimum is required for hinge boring (***Section F.1***). |
| | | The minimum ***distance for the flat surface*** between the stile and rail profile and the outside edge profile is 3/16" [4.8mm], this factor may also affect the minimum size required for hinge boring. Please refer to our website to reference the Stile & Rail Dimension and Outside Edge Profile charts to determine the minimum stile and rail size using this formula: ***Stile/Rail Profile Width + 3/16" [4.8mm] Flat Surface + Outside Edge Profile Width = Minimum Stile/Rail Width.*** |
| 3 | **Minimum Length** | The minimum ***visual length*** for a top or bottom rail and a center stile or rail is 2⅛" [54mm]. |
| 4 | **Part Sizes** | Stile and rail widths and lengths are determined by measuring across the back of the stiles and rails only. |

***Stile & Rail - Traditional Mortise & Tenon Joinery - Old World - END***

▶ **For PRICING** ▶ *See Section E.3 in our current Wholesale Pricing Catalog.*

# Profile Options

## Stile & Rail - Inside Edge Applied Molding

*Inside Edge Applied Molding Applications with Matching Mullion Stock - ¾" [19.3mm] Thick Doors*

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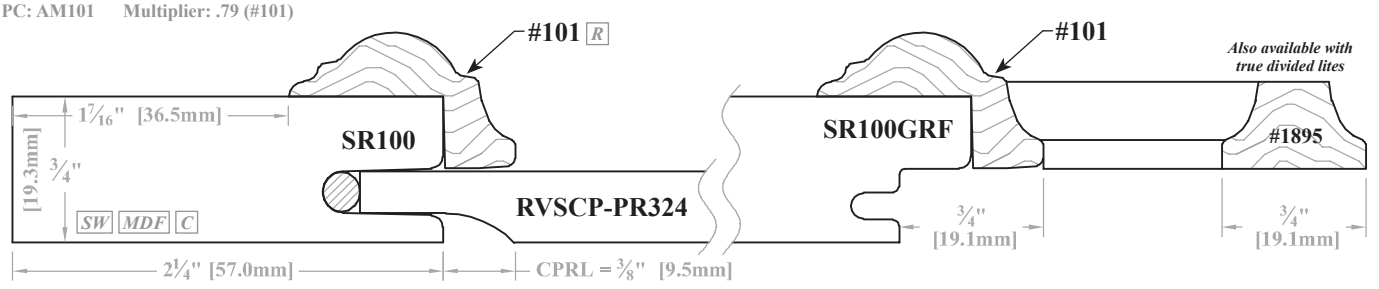


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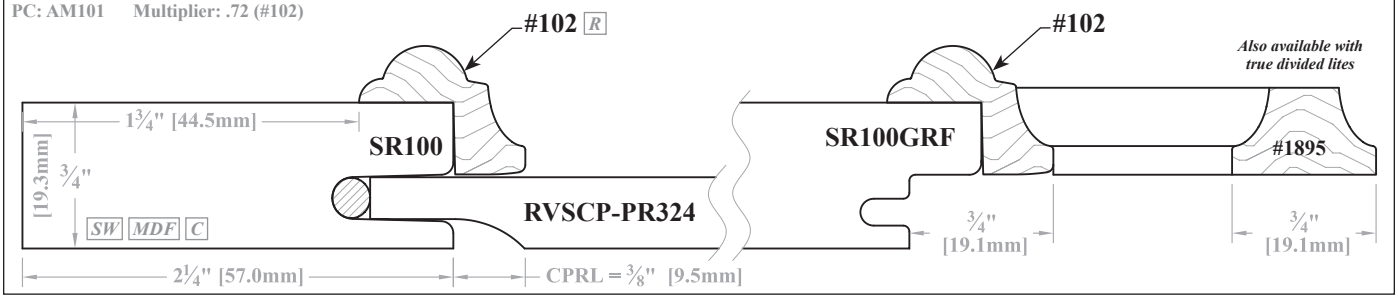


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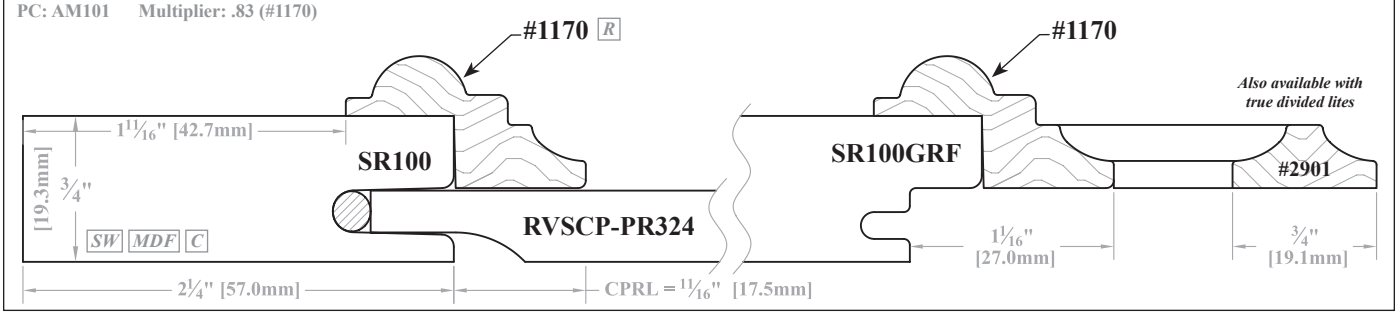


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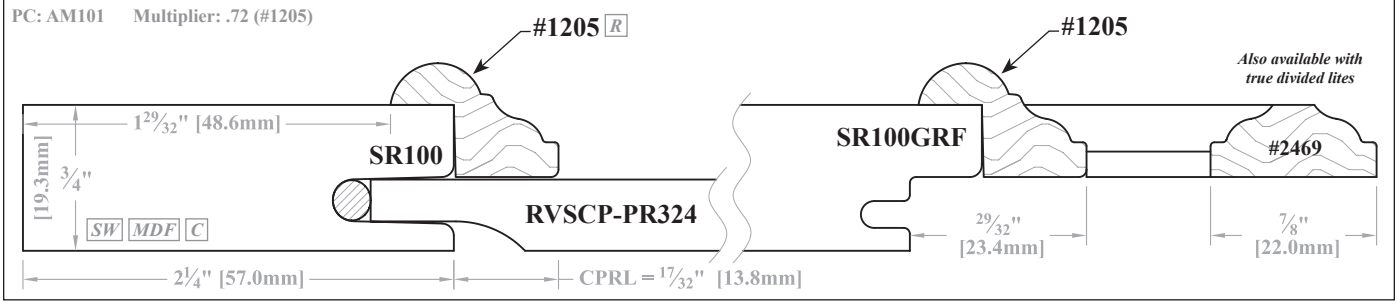


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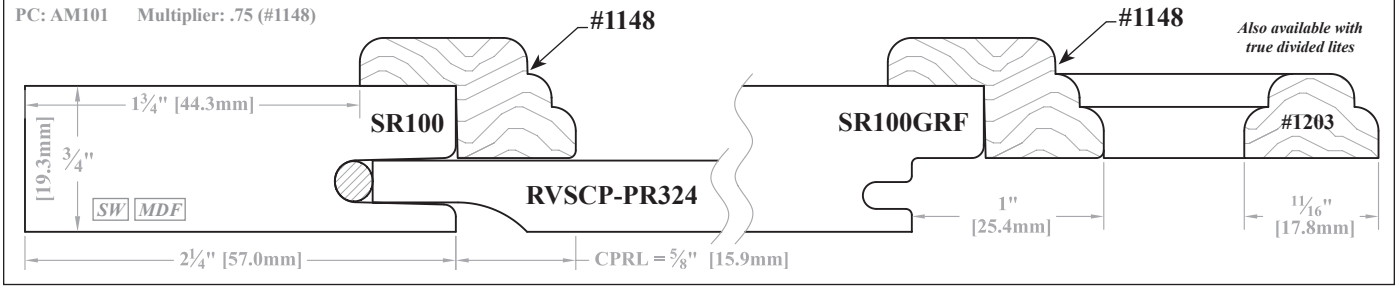


SW = Available in Solid Wood.

C = Stile / Rail & Applied Molding combo shown are available Convex / Concave

R = Available radiused to follow contour of shaped rails.

MDF = Stile / Rail profile available on 5-piece MDF doors. Applied molding will be solid wood.

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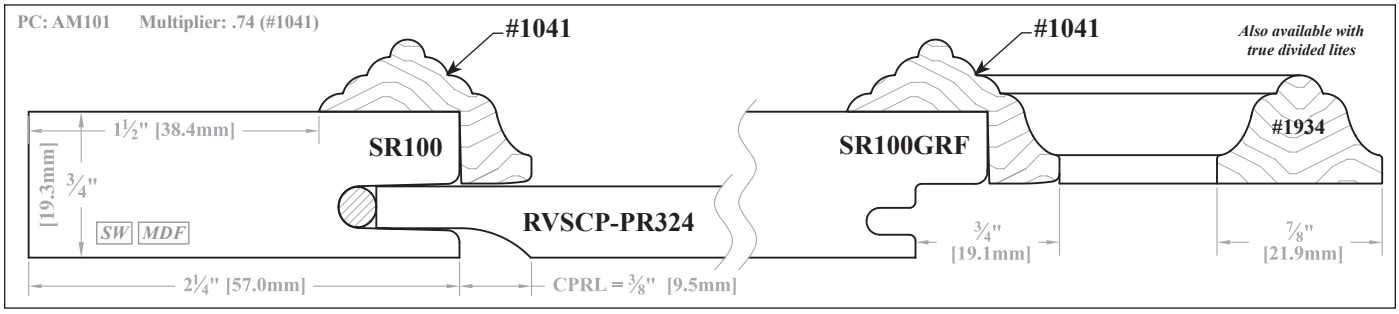
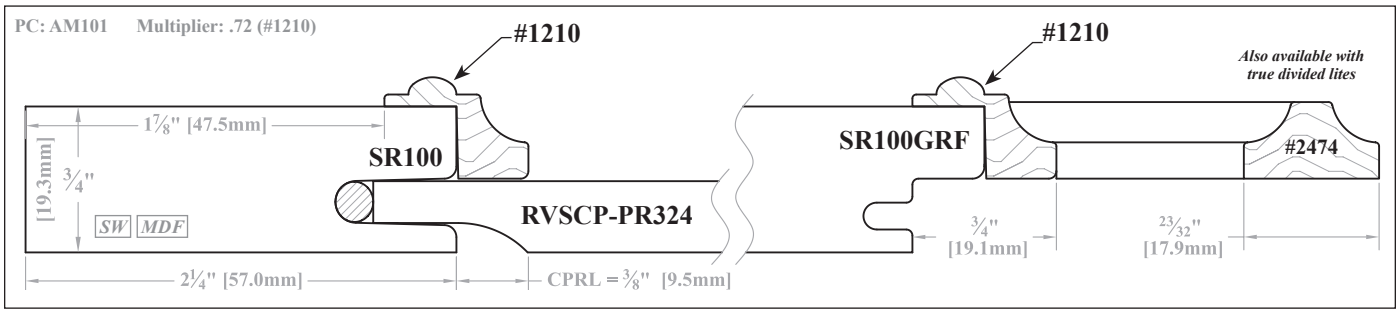
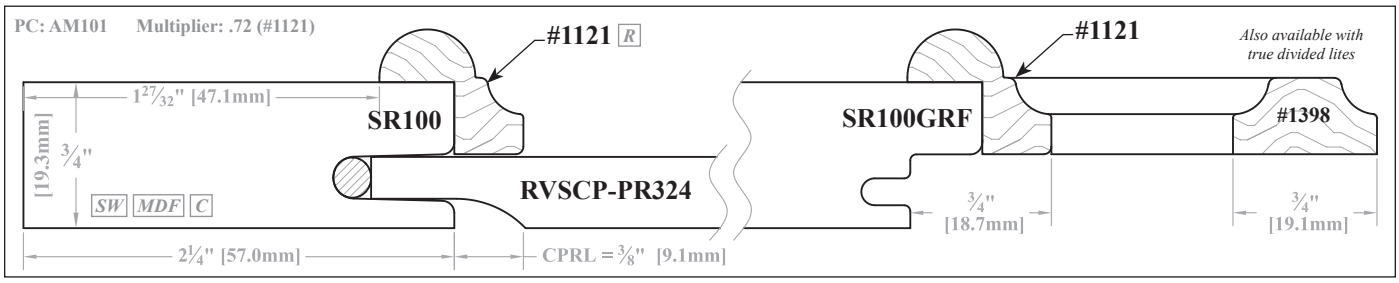
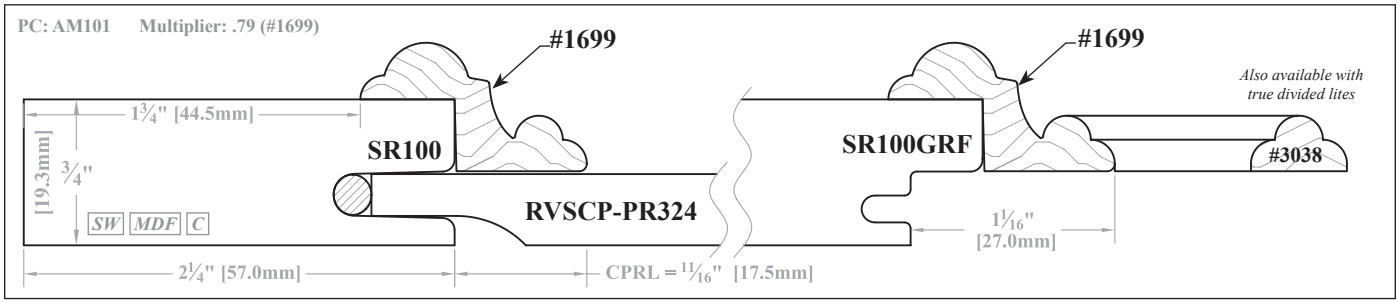
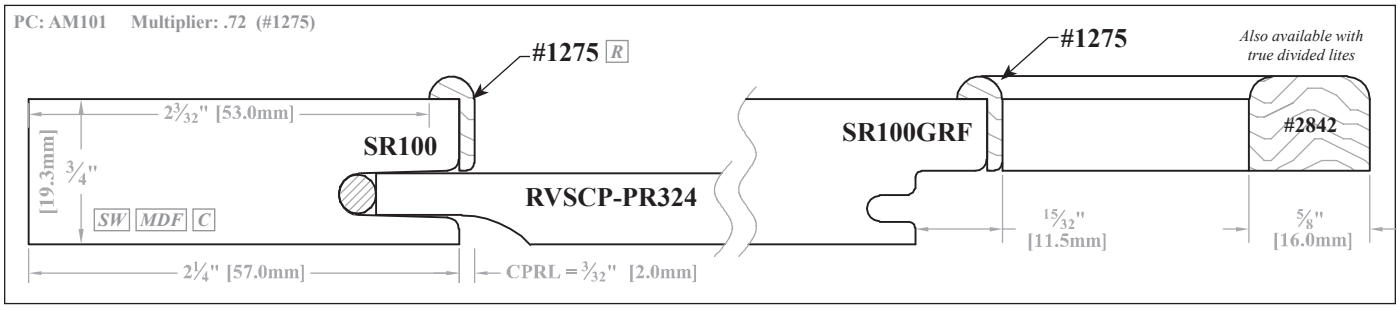
## Inside Edge Applied Molding Applications with Matching Mullion Stock - ¾" [19.3mm] Thick Doors




SW = Available in Solid Wood.

C = Stile/Rail & Applied Molding combo shown are available Convex/Concave

R = Available radiused to follow contour of shaped rails.

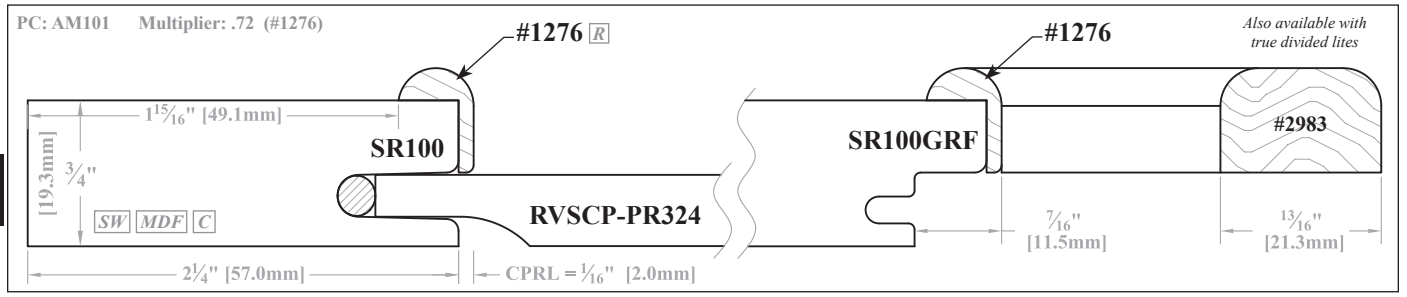
MDF = Stile/Rail profile available on 5-piece MDF doors. Applied molding will be solid wood.

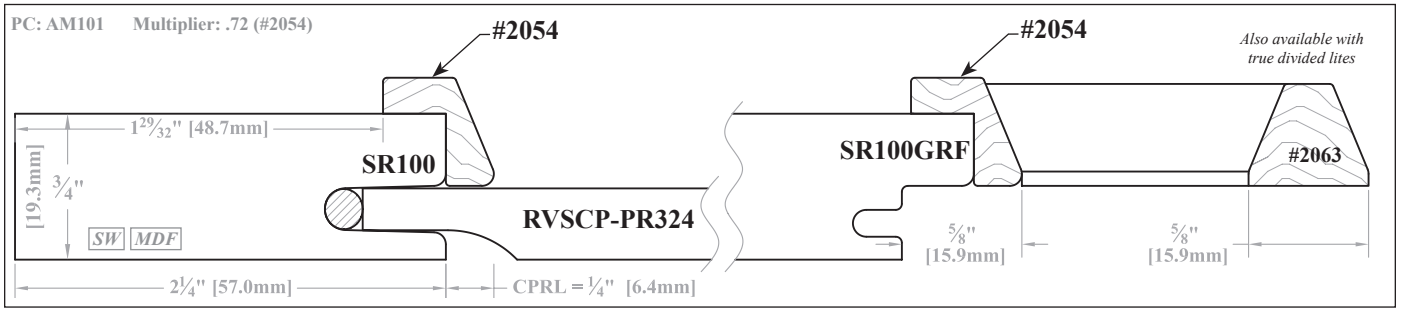
► For PRICING ► *See Section **E.4*** in our current Wholesale Pricing Catalog.

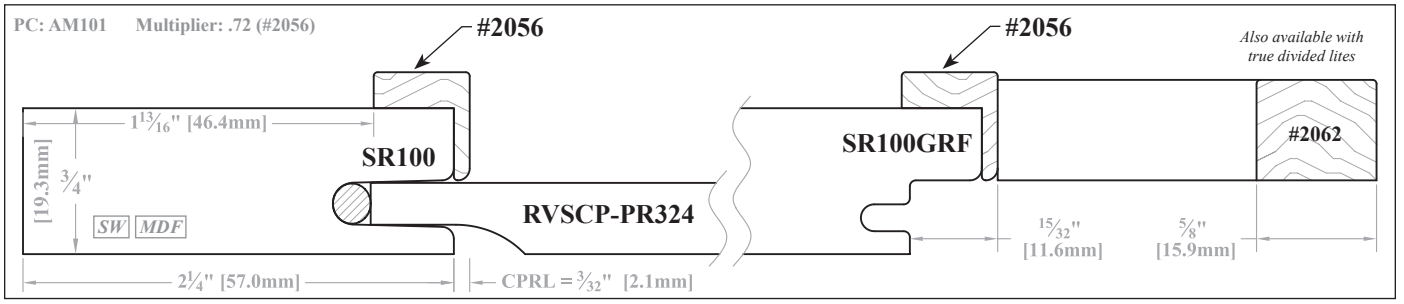
# Profile Options

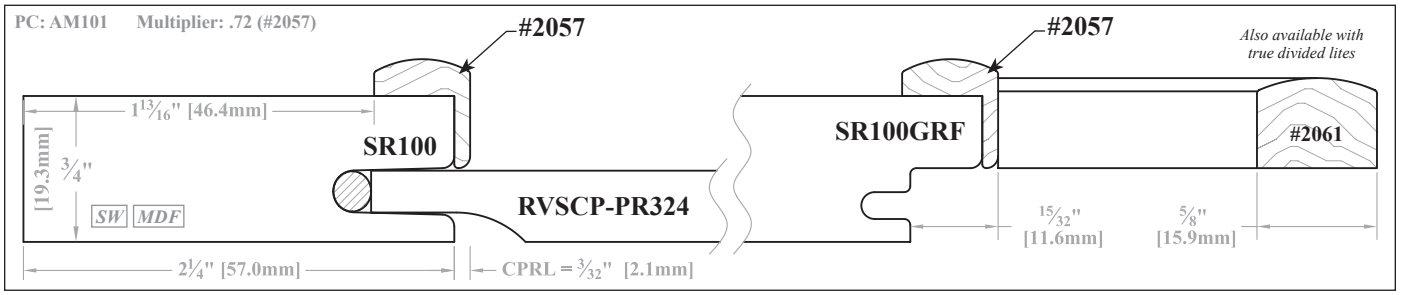
## Stile & Rail - Inside Edge Applied Molding

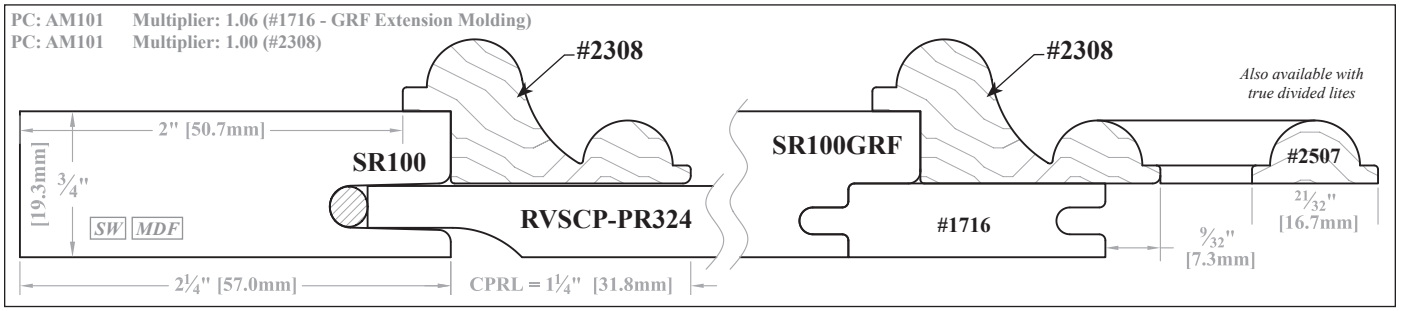
### *Inside Edge Applied Molding Applications with Matching Mullion Stock - ¾" [19.3mm] Thick Doors*




SW = Available in Solid Wood.

C = Stile/Rail & Applied Molding combo shown are available Convex/Concave

R = Available radiused to follow contour of shaped rails.

MDF = Stile/Rail profile available on 5-piece MDF doors. Applied molding will be solid wood.

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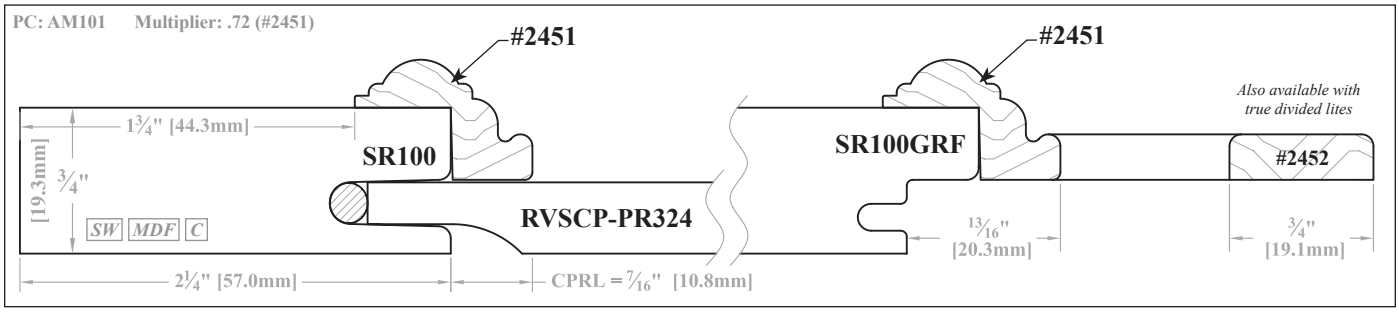
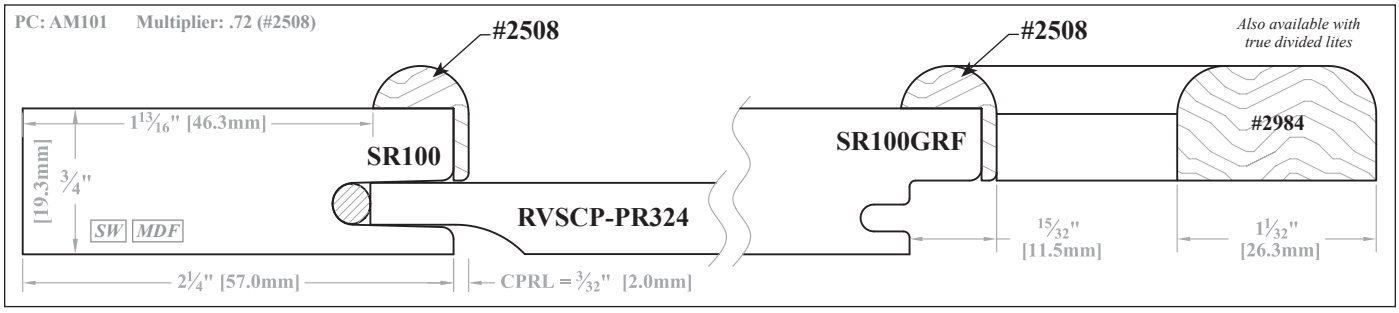
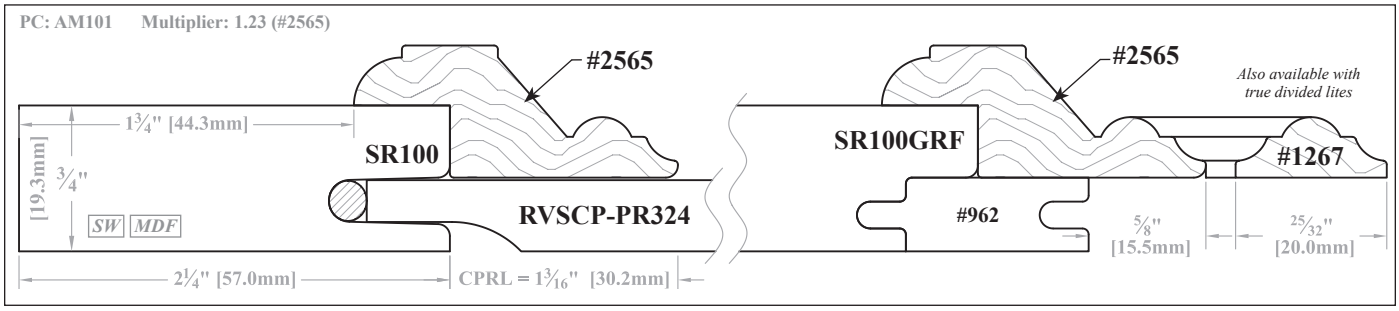
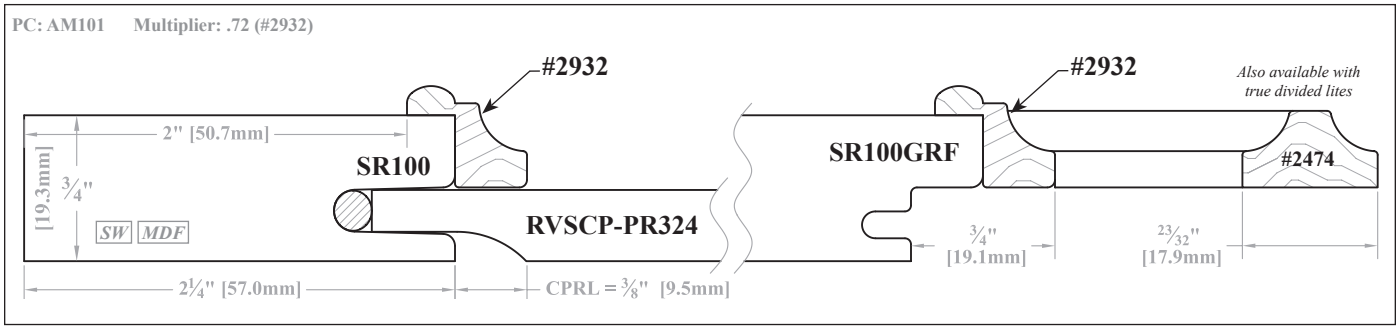
## *Inside Edge Applied Molding Applications with Matching Mullion Stock - ¾" [19.3mm] Thick Doors*




SW = Available in Solid Wood.

C = Stile/Rail & Applied Molding combo shown are available Convex/Concave

R = Available radiused to follow contour of shaped rails.

MDF = Stile/Rail profile available on 5-piece MDF doors. Applied molding will be solid wood.

▶ **For PRICING** ▶ *See Section **E.4*** in our current Wholesale Pricing Catalog.

# Profile Options

## Stile & Rail - Inside Edge Applied Molding

### *Inside Edge Applied Molding Applications with Matching Mullion Stock - ¾" [19.3mm] Thick Doors*

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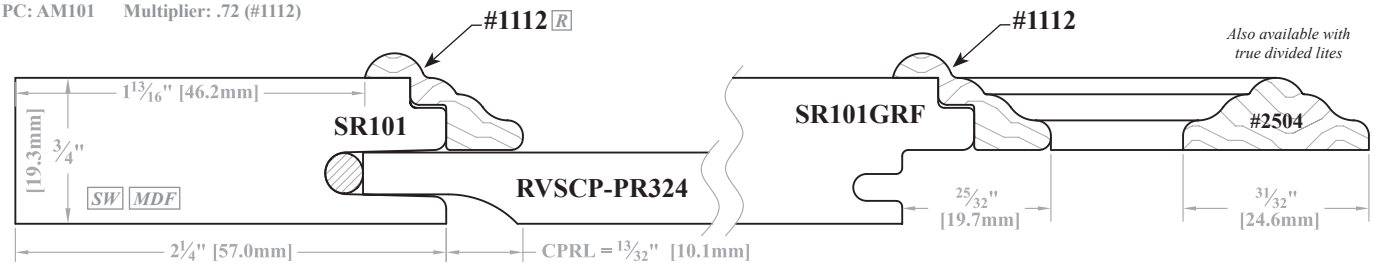


PC: AM101 Multiplier: .72 (#1252)




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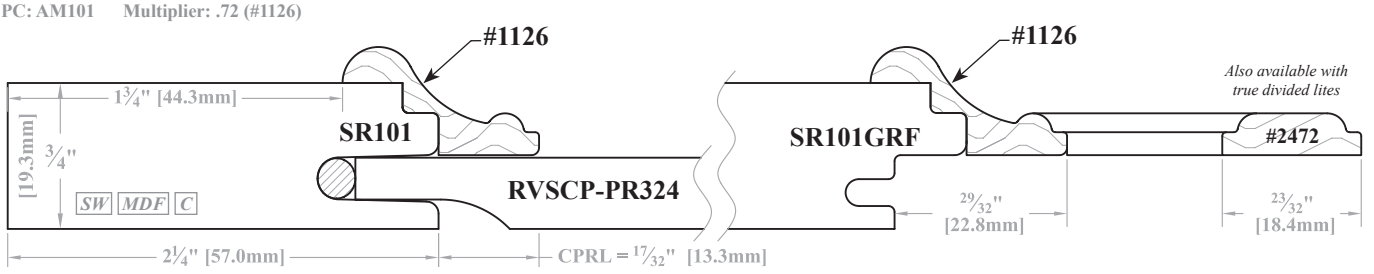


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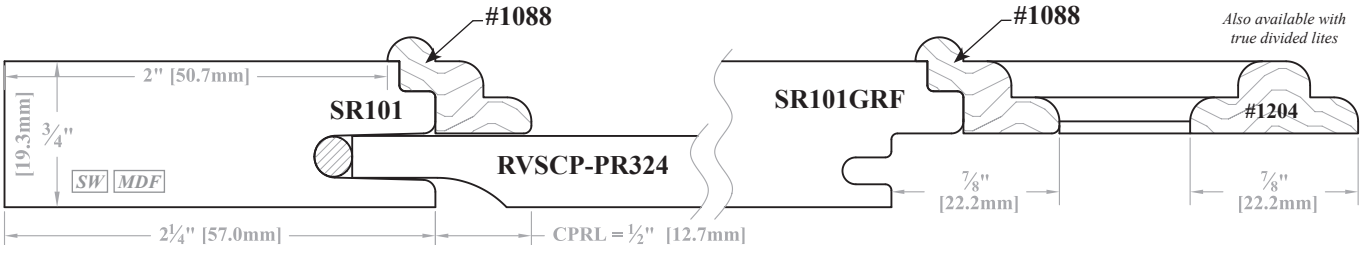


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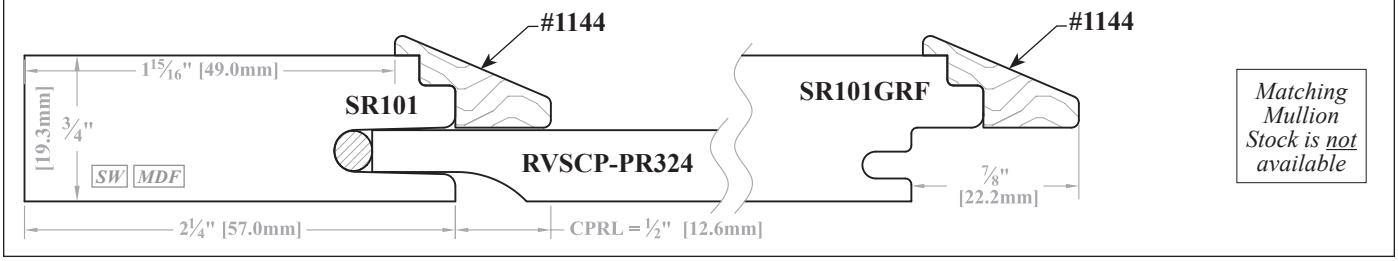


*Matching Mullion Stock is not available*

SW = Available in Solid Wood.

C = Stile/Rail & Applied Molding combo shown are available Convex/Concave

R = Available radiused to follow contour of shaped rails.

MDF = Stile/Rail profile available on 5-piece MDF doors. Applied molding will be solid wood.

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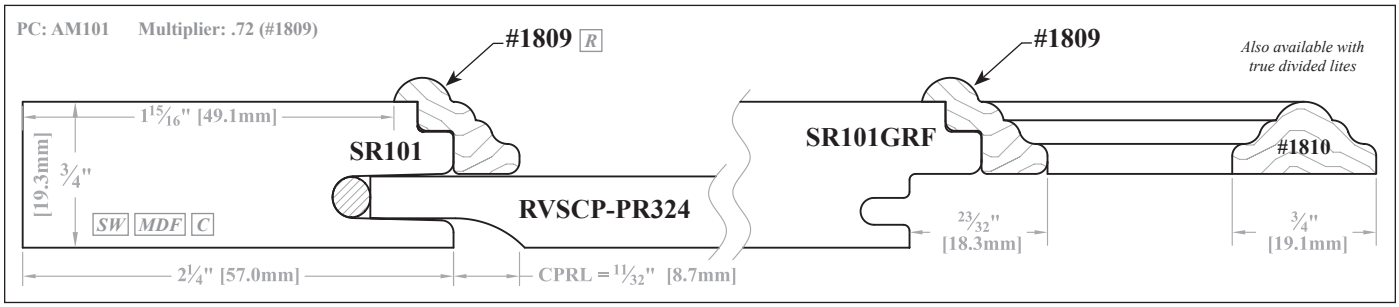
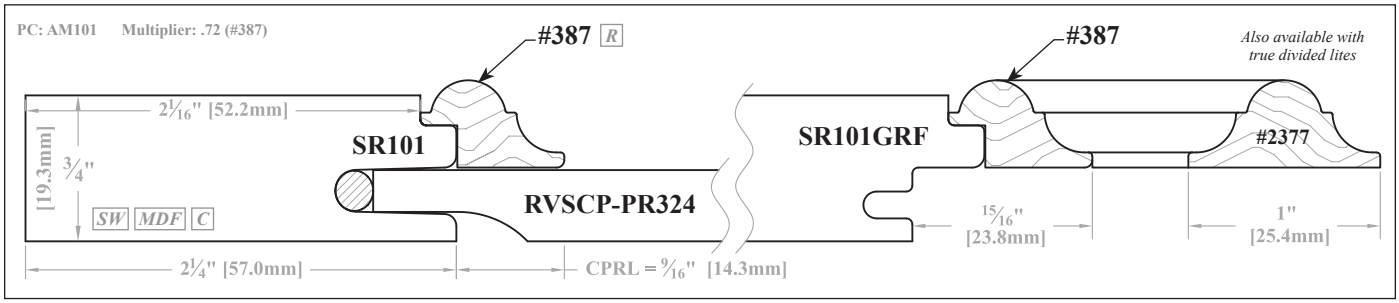
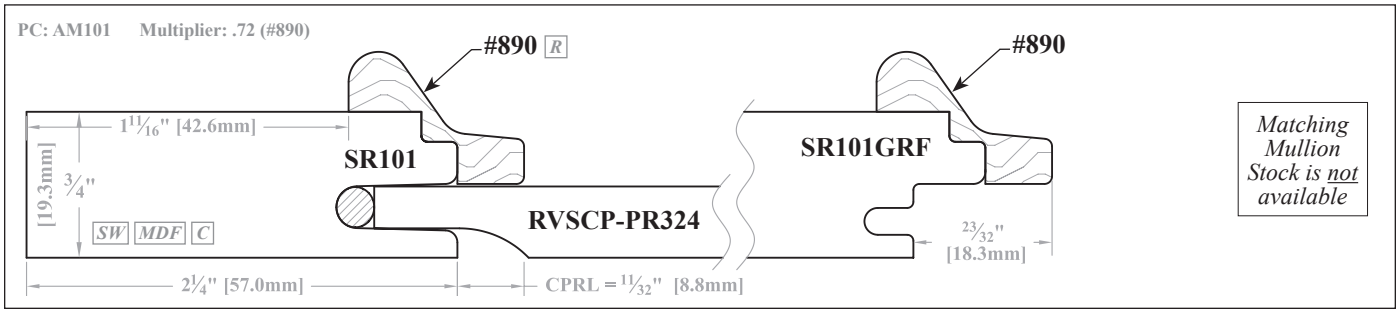
*Inside Edge Applied Molding Applications with Matching Mullion Stock - ¾" [19.3mm] Thick Doors*

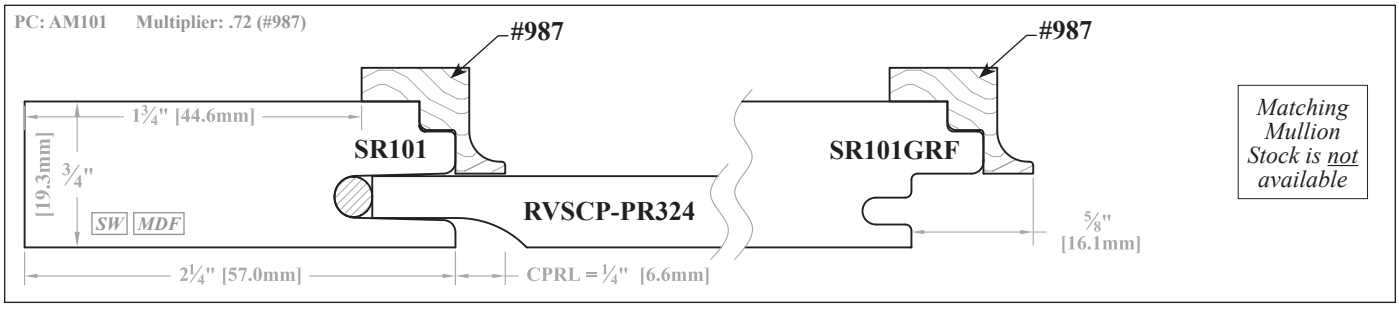









SW = Available in Solid Wood.

C = Stile/Rail & Applied Molding combo shown are available Convex/Concave

R = Available radiused to follow contour of shaped rails.

MDF = Stile/Rail profile available on 5-piece MDF doors. Applied molding will be solid wood.

► For PRICING ► *See Section **E.4*** in our current Wholesale Pricing Catalog.

# Profile Options

## Stile & Rail - Inside Edge Applied Molding

### *Inside Edge Applied Molding Applications with Matching Mullion Stock - ¾" [19.3mm] Thick Doors*

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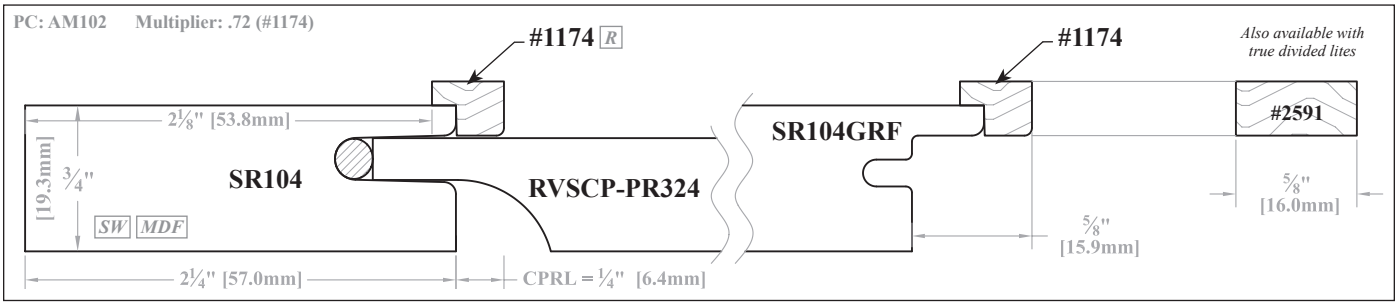
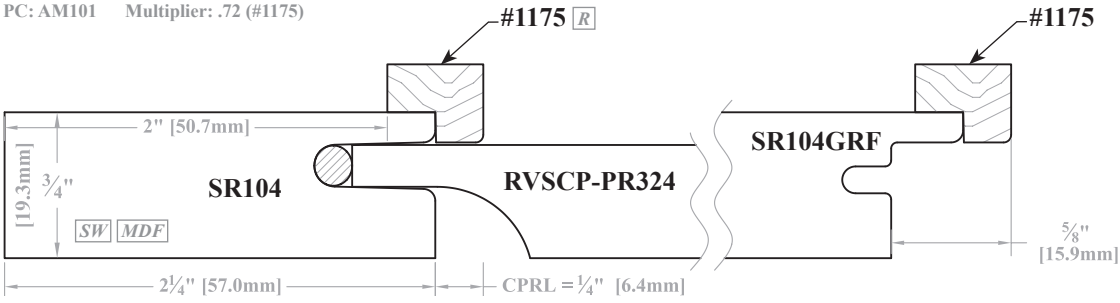
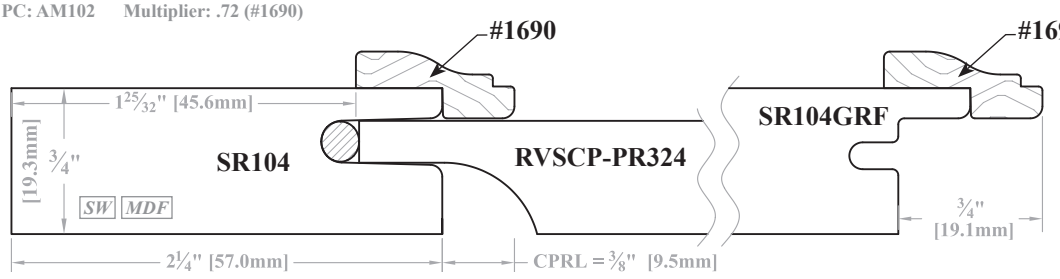



PC: AM101 Multiplier: .72 (#1175)



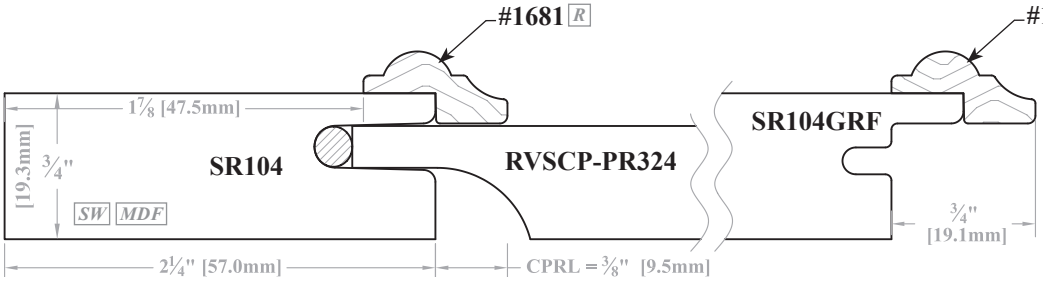

*Matching Mullion Stock is not available*

PC: AM102 Multiplier: .72 (#1690)



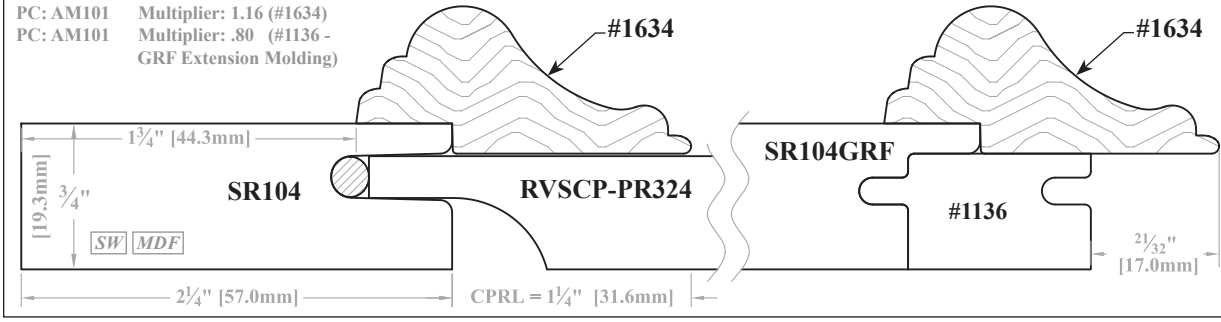

*Matching Mullion Stock is not available*

PC: AM101 Multiplier: .72 (#1681)




*Matching Mullion Stock is not available*

PC: AM101 Multiplier: 1.16 (#1634)
PC: AM101 Multiplier: .80 (#1136 - GRF Extension Molding)




*Matching Mullion Stock is not available*

SW = Available in Solid Wood.
C = Stile/Rail & Applied Molding combo shown are available Convex/Concave
R = Available radiused to follow contour of shaped rails.
MDF = Stile/Rail profile available on 5-piece MDF doors. Applied molding will be solid wood.

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*Inside Edge Applied Molding Applications with Matching Mullion Stock - ¾" [19.3mm] Thick Doors*



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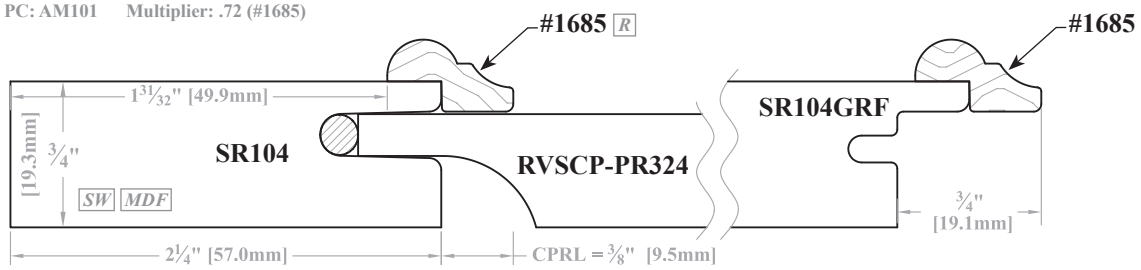
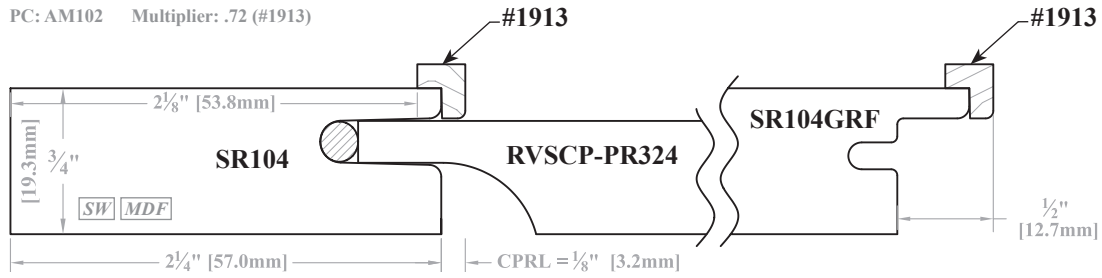


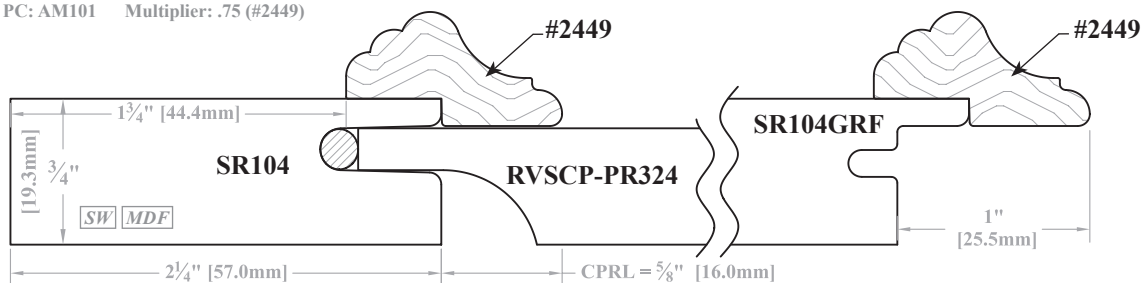

*Matching Mullion Stock is not available*

PC: AM102 Multiplier: .72 (#1913)



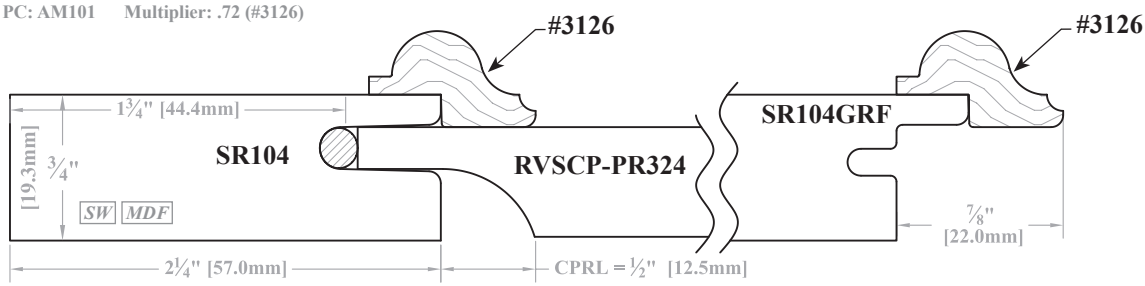

*Matching Mullion Stock is not available*

PC: AM101 Multiplier: .75 (#2449)



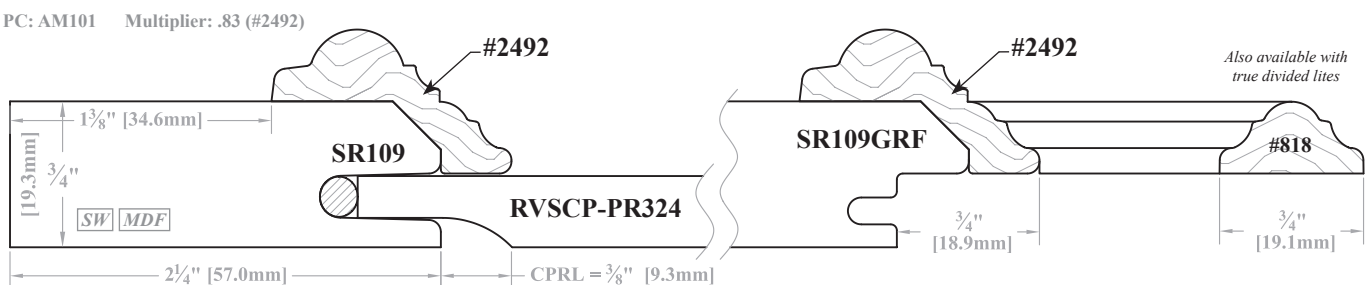

*Matching Mullion Stock is not available*

PC: AM101 Multiplier: .72 (#3126)




*Matching Mullion Stock is not available*

PC: AM101 Multiplier: .83 (#2492)




SW = Available in Solid Wood.

C = Stile/Rail & Applied Molding combo shown are available Convex/Concave

R = Available radiused to follow contour of shaped rails.

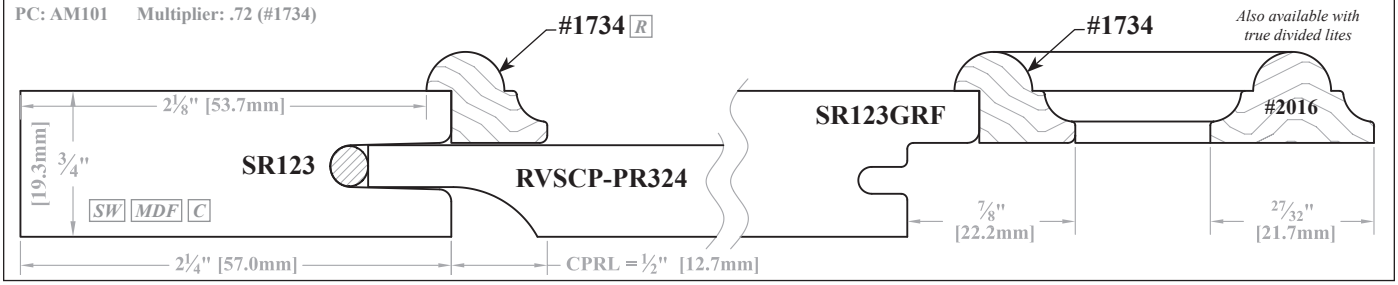
MDF = Stile/Rail profile available on 5-piece MDF doors. Applied molding will be solid wood.

► For PRICING ► *See Section **E.4*** in our current Wholesale Pricing Catalog.

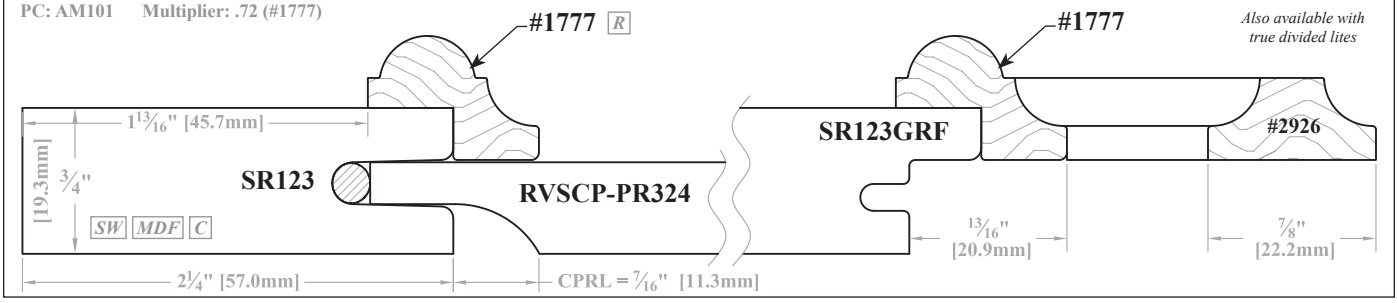
## *Inside Edge Applied Molding Applications with Matching Mullion Stock - ¾" [19.3mm] Thick Doors*

E

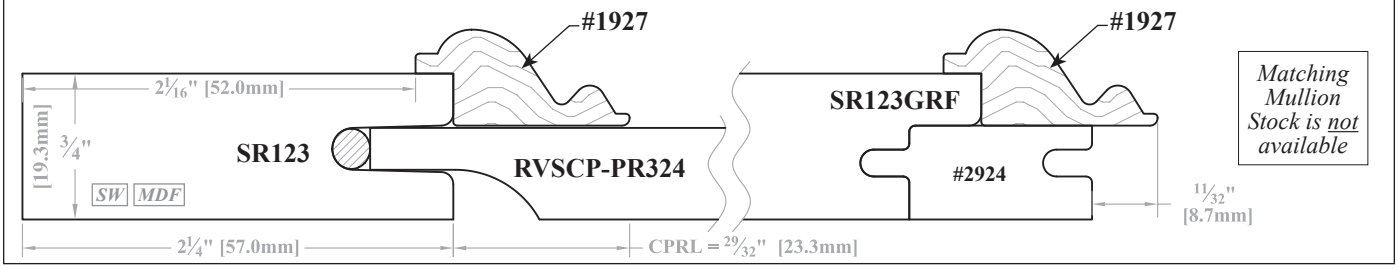
PC: AM101 Multiplier: .72 (#1734)



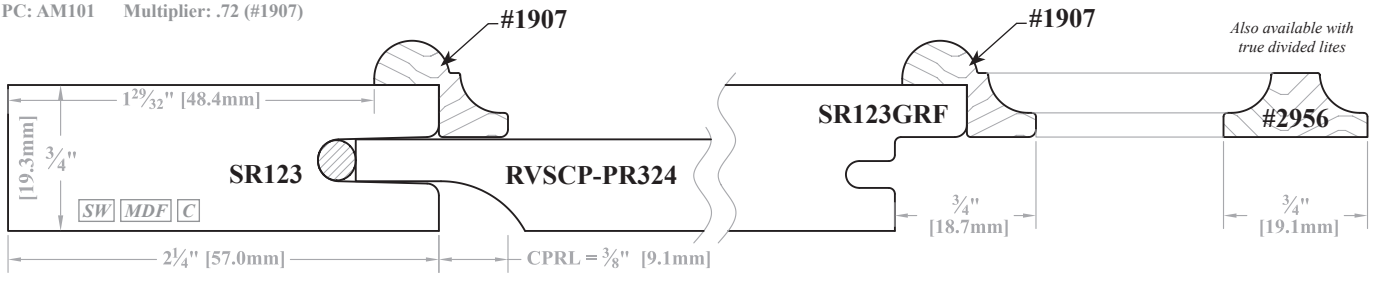

PC: AM101 Multiplier: .72 (#1777)




PC: AM101 Multiplier: .74 (#1927)
PC: AM101 Multiplier: .81 (#2924 - GRF Extension Molding)




PC: AM101 Multiplier: .72 (#1907)




PC: AM101 Multiplier: .72 (#1970)




SW = Available in Solid Wood.
C = Stile/Rail & Applied Molding combo shown are available Convex/Concave
R = Available radiused to follow contour of shaped rails.
MDF = Stile/Rail profile available on 5-piece MDF doors. Applied molding will be solid wood.

► For PRICING ► *See Section **E.4*** in our current Wholesale Pricing Catalog.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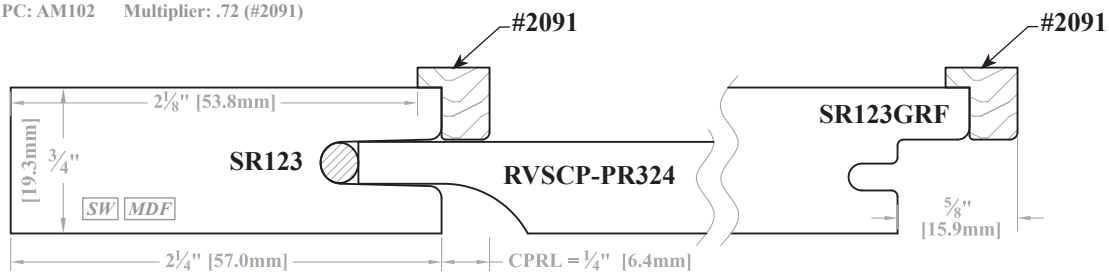
## *Inside Edge Applied Molding Applications with Matching Mullion Stock - ¾" [19.3mm] Thick Doors*



PC: AM101 Multiplier: .72 (#2007)

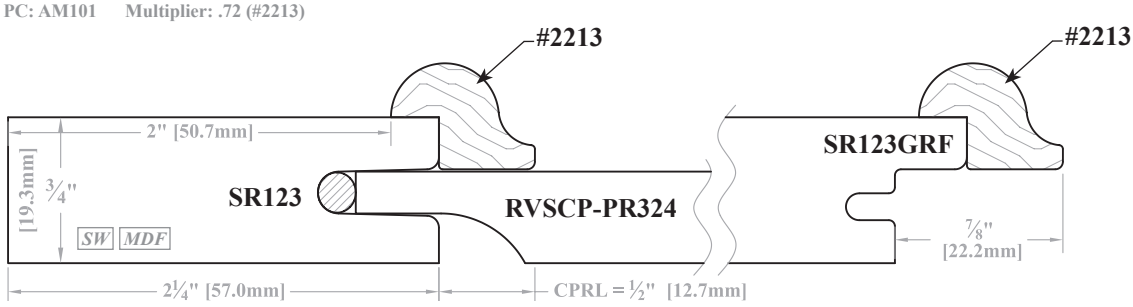



PC: AM102 Multiplier: .72 (#2091)



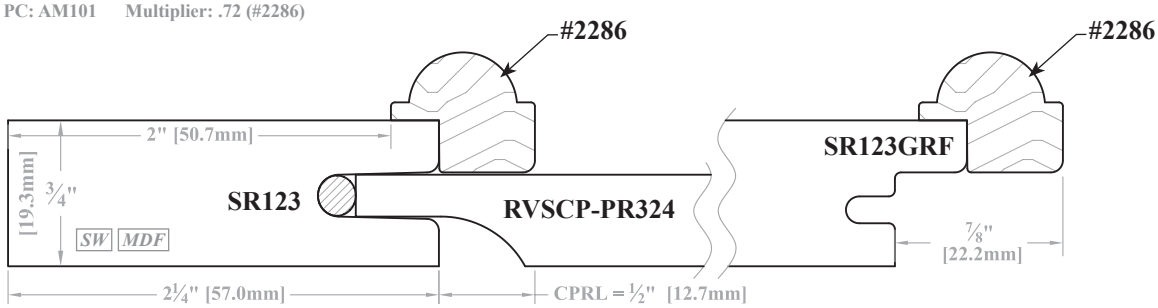

*Matching Mullion Stock is not available*

PC: AM101 Multiplier: .72 (#2213)



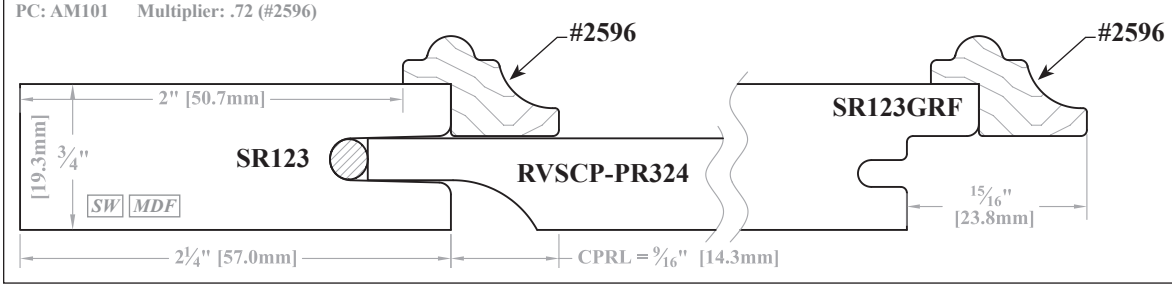

*Matching Mullion Stock is not available*

PC: AM101 Multiplier: .72 (#2286)




*Matching Mullion Stock is not available*

PC: AM101 Multiplier: .72 (#2596)




*Matching Mullion Stock is not available*

| | |
|---|---|
| SW = Available in Solid Wood. | C = Stile/Rail & Applied Molding combo shown are available Convex/Concave |
| R = Available radiused to follow contour of shaped rails. | MDF = Stile/Rail profile available on 5-piece MDF doors. Applied molding will be solid wood. |

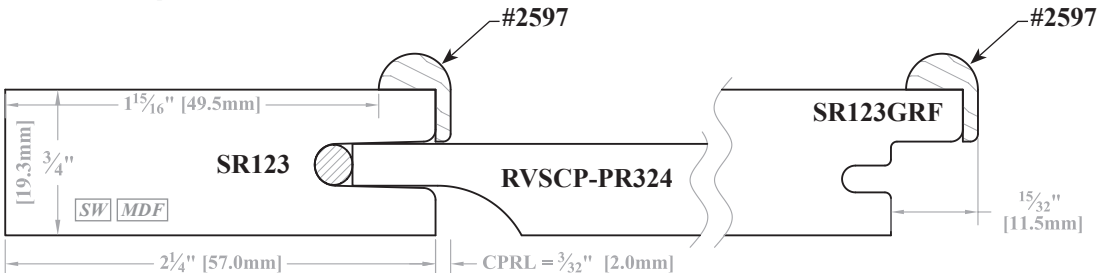
▶ **For PRICING** ▶ *See Section **E.4*** in our current Wholesale Pricing Catalog.

# Profile Options

## Stile & Rail - Inside Edge Applied Molding

### *Inside Edge Applied Molding Applications with Matching Mullion Stock - ¾" [19.3mm] Thick Doors*

PC: AM101 Multiplier: .72 (#2597)




*Matching Mullion Stock is not available*

SW = Available in Solid Wood.

C = Stile/Rail & Applied Molding combo shown are available Convex/Concave

R = Available radiused to follow contour of shaped rails.

MDF = Stile/Rail profile available on 5-piece MDF doors. Applied molding will be solid wood.

► For PRICING ► *See Section **E.4*** in our current Wholesale Pricing Catalog.



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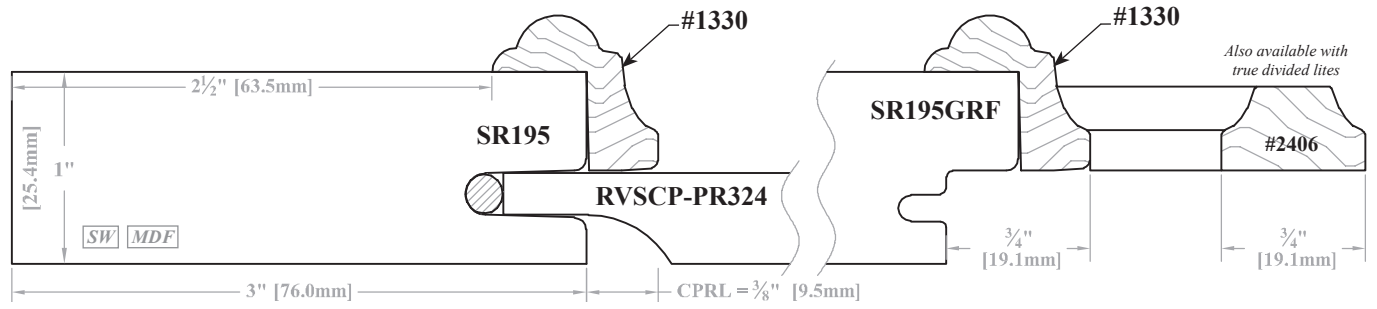
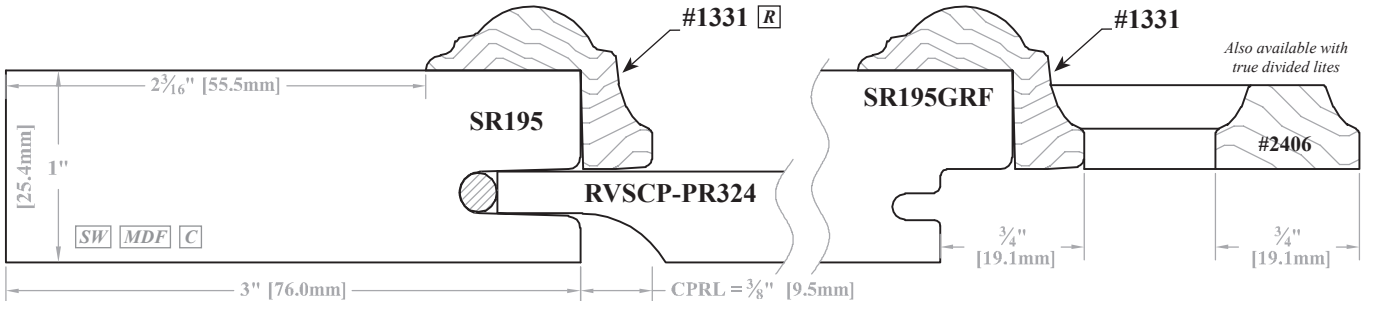
*Inside Edge Applied Molding Applications with Matching Mullion Stock - 1" [25.4mm] Thick "Old World" Doors*



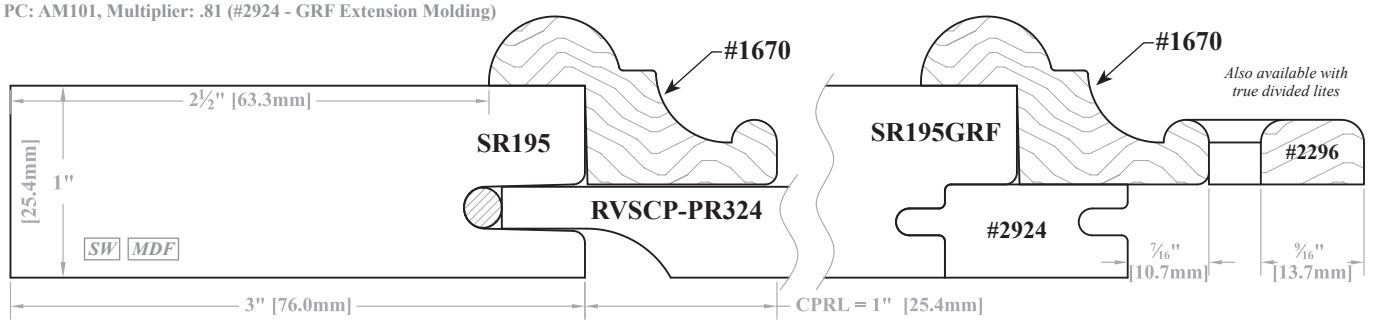
PC: AM101 Multiplier: .72 (#1330)



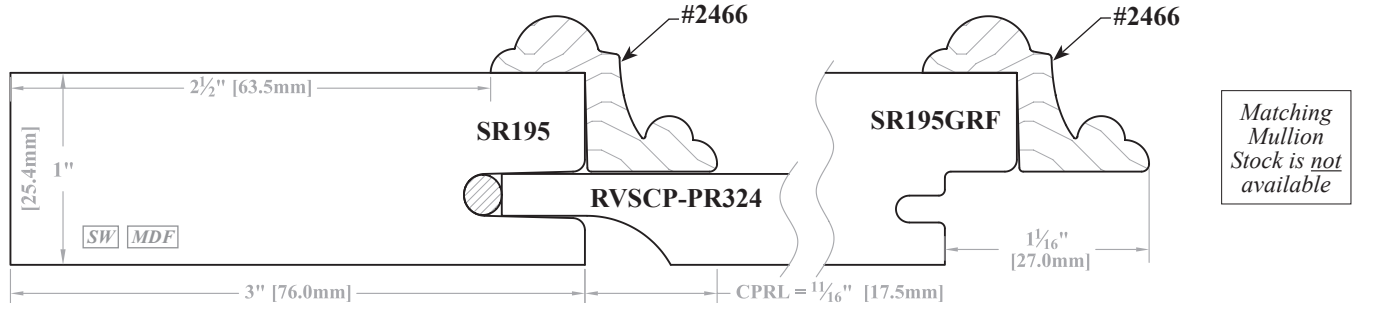

PC: AM101 Multiplier: .79 (#1331)




PC: AM103, Multiplier: 1.00 (#1670)
PC: AM101, Multiplier: .81 (#2924 - GRF Extension Molding)




PC: AM103 Multiplier: .79 (#2466)




SW = Available in Solid Wood.

C = Stile/Rail & Applied Molding combo shown are available Convex/Concave

R = Available radiused to follow contour of shaped rails.

MDF = Stile/Rail profile available on 5-piece MDF doors. Applied molding will be solid wood.

► For PRICING ► *See Section **E.4*** in our current Wholesale Pricing Catalog.

| Ordering & Pricing Notes: Inside Edge Applied Molding Stile/Rail Profiles | | |
|---|---|---|
| **Ordering Guidelines** | | |
| 1 | **Order Forms** | Applicable order forms will include spaces to indicate your chosen profiles. |
| **Pricing** | | |
| 1 | **Pricing** | Please see ***Section E.4*** and ***E.8*** of our current **Wholesale Pricing Catalog**. |



| Technical Notes: Inside Edge Applied Molding Stile/Rail Profiles | | |
|---|---|---|
| **Cabinet Door & Drawer Front Options (Chapter B)** | | |
| 1 | **Doors w/ Square Rails** | Raised or flat panel square doors, frames or wainscot panels using Traditional or Mitered stile and rail joinery are available with applied moldings. |
| 2 | **Doors w/ Angled Stiles or Rails** | Raised or flat panel angled doors, frames or wainscot panels using Traditional stile and rail joinery are available with applied moldings. |
| | | **Door Price Classes: 122, 126, 139, 140, 222, 226, 239, 240.** |
| 3 | **Doors w/ Shaped Rails** | Raised or flat panel doors, frames or wainscot panels with one or more shaped rail, as well as quarter circle, half circle and Gothic doors and frames are available with applied moldings that follow the contour of the shaped rails. |
| | | **Not all applied moldings are available, please refer to *Molding Options* notes within this section.** |
| | | Some door styles may require additional customization which may be subject to additional design charges. |
| **Convex/Concave Options (Chapter D)** | | |
| 1 | **Curved Products** | C = Indicates that the stile/rail profile and applied molding and/or GRF extension molding combinations shown are available for Convex/Concave applications. See ***Chapter D*** for more information on Convex/Concave products. |
| **General Information (Chapter A)** | | |
| 1 | **Ready to Assemble (RTA)** | Doors and drawer fronts with applied molding are not available Ready to Assemble (RTA). |
| **Material Options** | | |
| 1 | **Material Options** | SW = Stile & rail profile available on products made from solid wood. |
| | | MDF = Stile & rail profile available on 5-piece MDF doors. Applied molding will be solid wood. |
| **Miscellaneous** | | |
| 1 | **Application Method** | *Most* applied moldings are glued and press fit. Small headless pins may be necessary for some applications. If used, these tiny pin holes will ***not*** be filled with putty. |
| **Molding Options (Chapter N)** | | |
| 1 | **GRF Extension Moldings** | Some applied moldings require an additional GRF extension molding when frame & mullion doors are ordered. For door styles with a shaped rail or rails (ie: style **2000**), the rail will be routed to follow the contour of the shape, thereby requiring the glass to be cut to follow the contour of the shape also. |
| 2 | **Radius Molding** | R = Indicates applied moldings, mullion stock moldings (when used as applied moldings) and GRF extension moldings can be radiused to follow the contour of a shaped rail (ie: arched top rail of door style **2000**). |
| | | Note, these options are not to be confused with options available for lite patterns. Stile & rail profile/mullion stock availability for lite pattern options can be found on our website. |
| 3 | **Multiple Applied Moldings** | You may use more than one applied molding on a door or drawer front. Each applied molding would be priced using the lineal inch price for that molding, in addition to joint charges for each molding. Contact our **Customer Support Team** for questions. |
| **Profile Options (Chapter E)** | | |
| 1 | **Compatibility** | ***See our* website**, Resources/Technical Information for Applied Molding/Centers Panel Compatibility charts to ensure that the molding and panel profile you have selected are compatible. When using a veneered flat or **RVSCP-PR324** *(Reversed Solid Center Panel)*, we suggest allowing 1" [25.4mm] of visible flat surface on the center panel to allow for attaching hardware. |
| | | ***See our* website**, Resources/Technical Information for Applied Molding S/R & Mitered Profile Compatibility charts. |

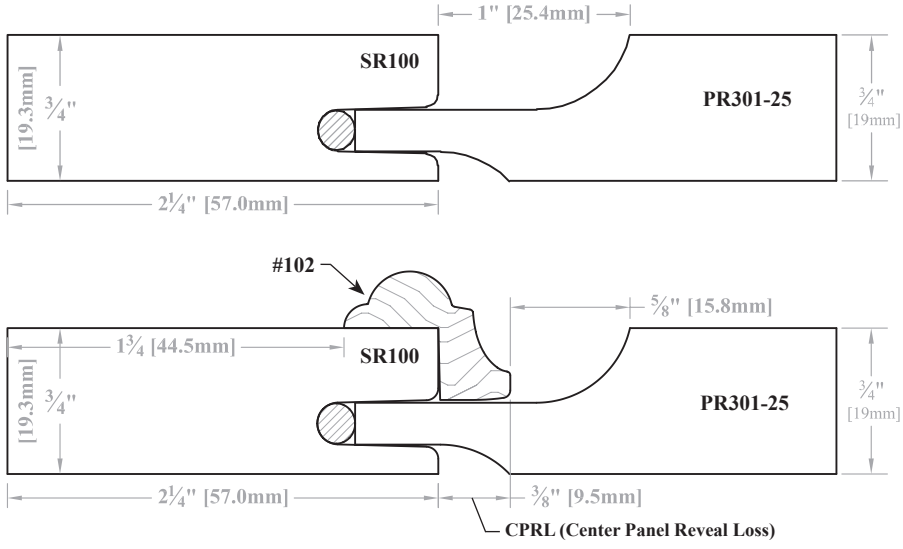
***Continued on next page...***

| Technical Notes: Inside Edge Applied Molding Stile/Rail Profiles...continued | | |
|---|---|---|
| **Sizes/Dimensions** | | |
| **1** | **Application Drawings** | The application drawings shown throughout ***Sections E.4, E.5*** and ***E.6*** can utilize either Traditional or Old World joinery. Traditional stile & rail profiles are standard at 2¼" [57.2mm] wide and Old World are standard at 3" [76.2mm] wide. **Drawings are shown at full scale.** |
| | | The dimension on the face after the molding is applied will vary, depending on the outside edge profile that is selected. |
| **2** | **Applied Molding on Center Stiles and/or Center Rails** | When ordering an applied molding profile on a door style with a center stile or center rail, the amount of visible flat space on the center stile & rail will be less than that of the outside stile & rail, given that the applied molding would be affixed to both sides of the center stile & rail. WalzCraft does not automatically modify the width of the center stile & rail to compensate for this. |

| Wood Specie Options (Chapter S) | | |
|---|---|---|
| **1** | **Wood Species and Grade** | When ordering applied moldings, the applied molding will match the wood species and grade of the door unless otherwise noted. |
| | | Wood species may be limited. See ***Section E.8*** in our current **Wholesale Pricing Catalog** for availability. |
| | | If an applied molding is Quarter Sawn, Rift Sawn (Straight Grain) or (Straight Grain), WalzCraft will attempt to match the grain on the face of the molding to the grain on the face of the product (ie: door or drawer front). However, it should be expected that Quarter Sawn grain will have some amount of Rift Sawn character, and Rift Sawn grain will have some amount of Quarter Sawn character. This is especially true when moldings have deep profiles. |
| **2** | **MDF Stiles/Rails with Solid Wood Applied Molding** | When stiles/rails are MDF, the applied molding will be made from one of the following:<br>• Maple-Hard/Soft-Mixed-Value/Budget/Paint Grade<br>• Birch-Value/Budget/Paint Grade<br>• Poplar-Value/Budget/Paint Grade. |

### Center Panel Reveal Loss (CPRL)

When placing an applied molding on a door with a raised center panel, WalzCraft will not automatically adjust the center panel reveal.
- You must factor in the Center Panel Reveal Loss **(CPRL)** and plan accordingly.
- See examples below of how the center panel reveal is affected when adding an applied molding.



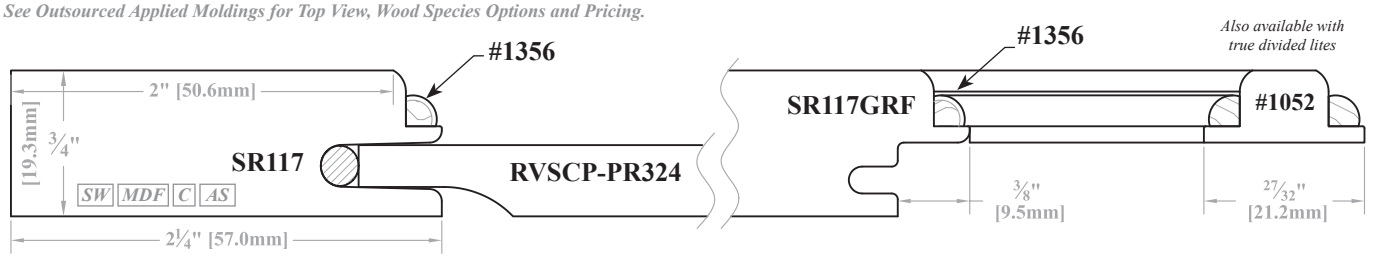

1" Center Panel Reveal **(PR301-25)** less ⅜" Center Panel Reveal Loss **(CPRL)** from applied molding **#102** = ⅝".

### Stile & Rail - Inside Edge Applied Molding - END

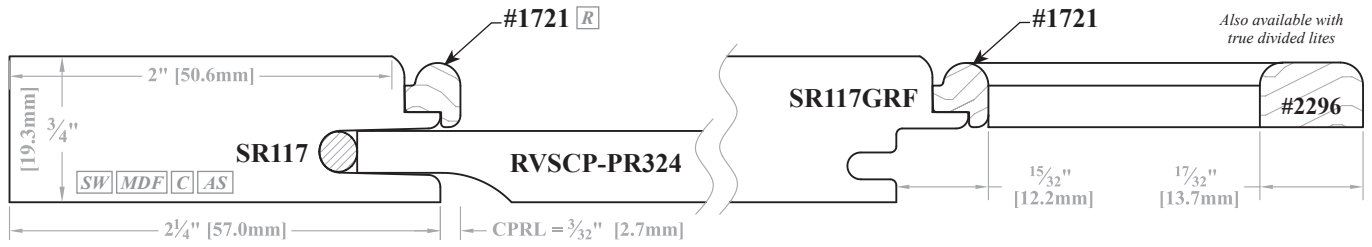
▶ **For PRICING** ▶ *See Section **E.4*** in our current Wholesale Pricing Catalog.

## Shelf Applied Molding Applications with Matching Mullion Stock - ¾" [19.3mm] Thick Doors

*Molding #1356 is an Embossed Beaded Molding.*
*See Outsourced Applied Moldings for Top View, Wood Species Options and Pricing.*

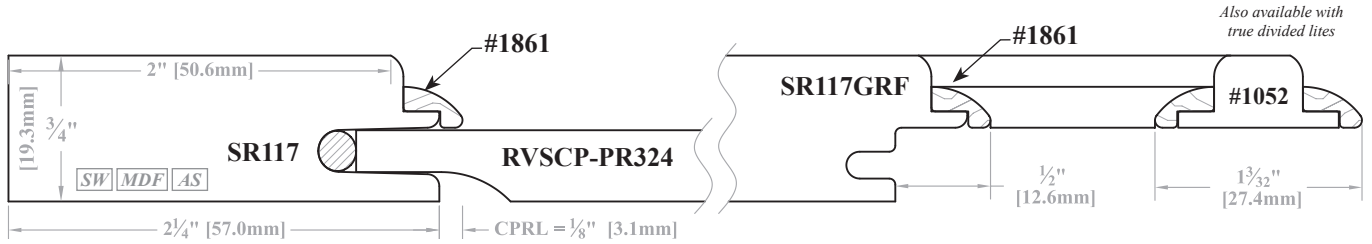



PC: AM102 Multiplier: .72 (#1721)

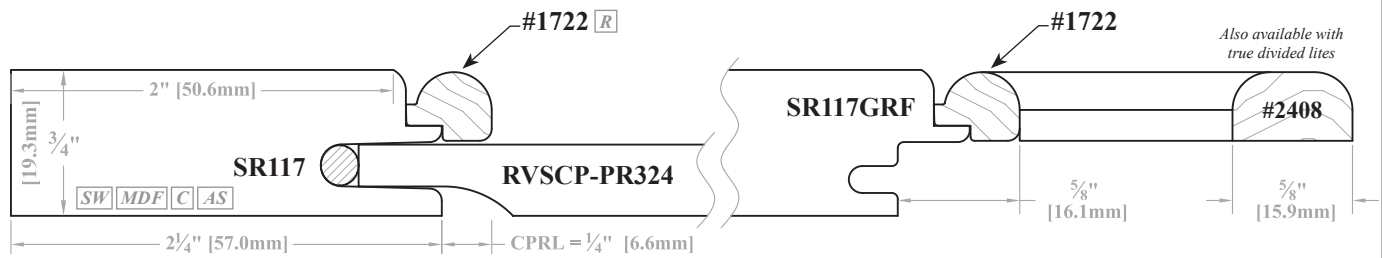



PC: AM102 Multiplier: .72 (#1861)

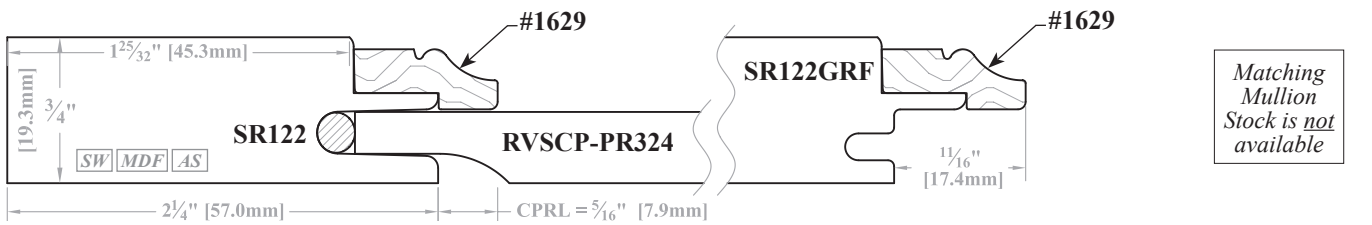
** Applied Molding #1861 is not available with Shaped Rails or Curved Products.*




PC: AM101 Multiplier: .72 (#1722)




PC: AM102 Multiplier: .72 (#1629)




*Matching Mullion Stock is not available*

SW = Available in Solid Wood.
C = Stile/Rail & Applied Molding combo shown are available Convex/Concave
AS = Available on Adventure Series Doors.
R = Available radiused to follow contour of shaped rails.
MDF = Stile/Rail profile available on 5-piece MDF doors. Applied molding will be solid wood.

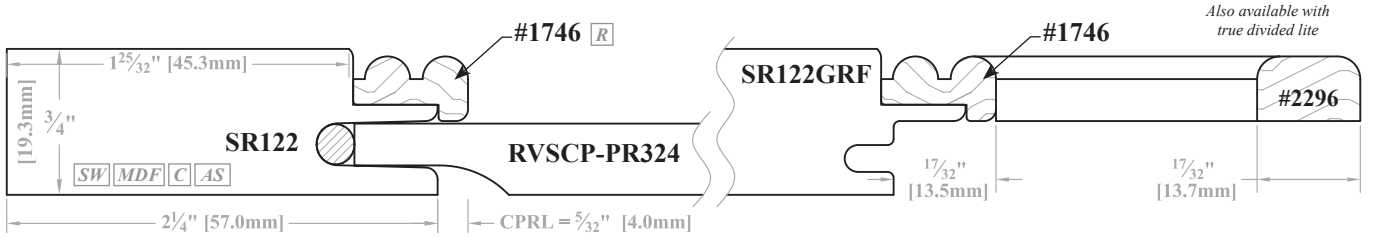
▶ **For PRICING** ▶ *See Section **E.5*** in our current Wholesale Pricing Catalog.

# Profile Options

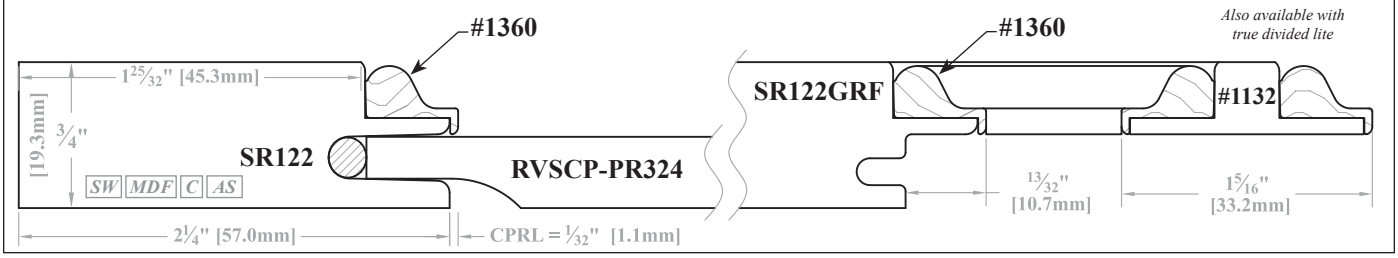
## Stile & Rail - Shelf Applied Molding

### *Shelf Applied Molding Applications with Matching Mullion Stock - ¾" [19.3mm] Thick Doors*

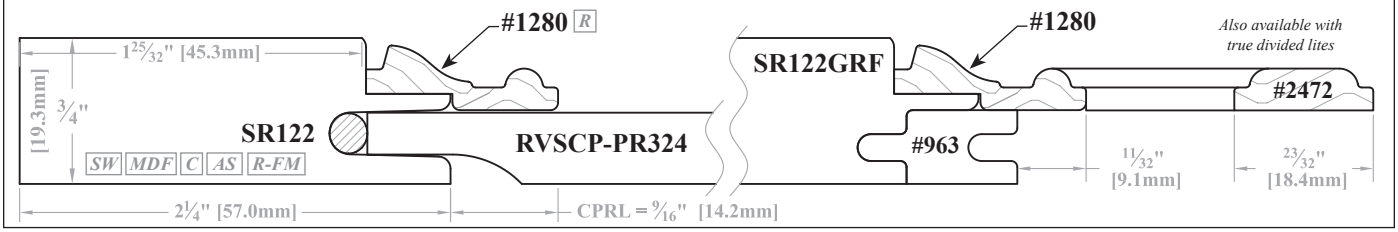
PC: AM102 Multiplier: .72 (#1746)



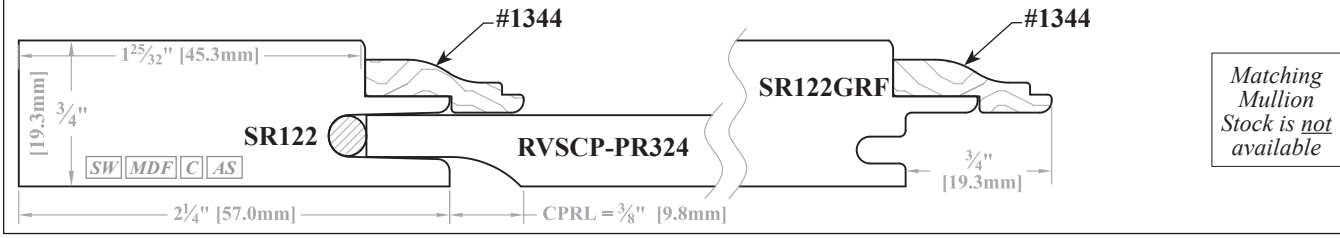

PC: AM101 Multiplier: .72 (#1360)




PC: AM102 Multiplier: .72 (#1280)
PC: AM101 Multiplier: .72 (#963 - GRF Extension Molding)




PC: AM102 Multiplier: .72 (#1344)




SW = Available in Solid Wood. | C = Stile/Rail & Applied Molding combo shown are available Convex/Concave | AS = Available on Adventure Series Doors.
R = Available radiused to follow contour of shaped rails. | MDF = Stile/Rail profile available on 5-piece MDF doors. Applied molding will be solid wood.

► For PRICING ► *See Section E.5* in our current Wholesale Pricing Catalog.



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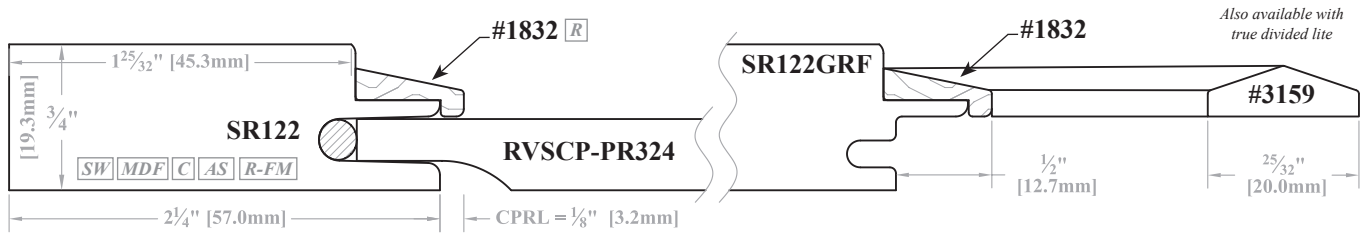
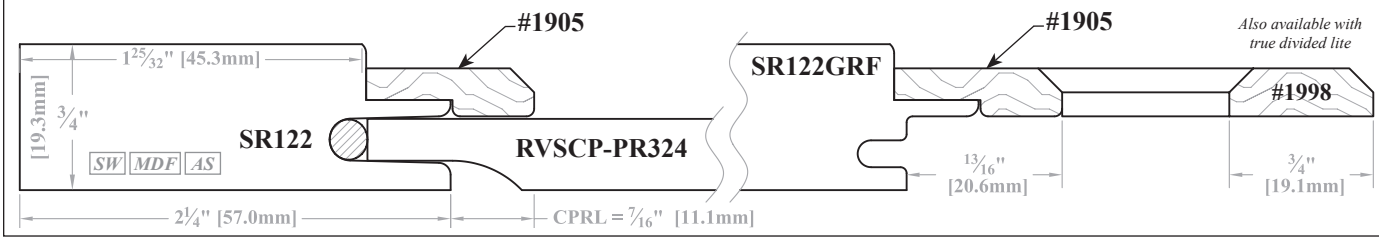
## Shelf Applied Molding Applications with Matching Mullion Stock - ¾" [19.3mm] Thick Doors

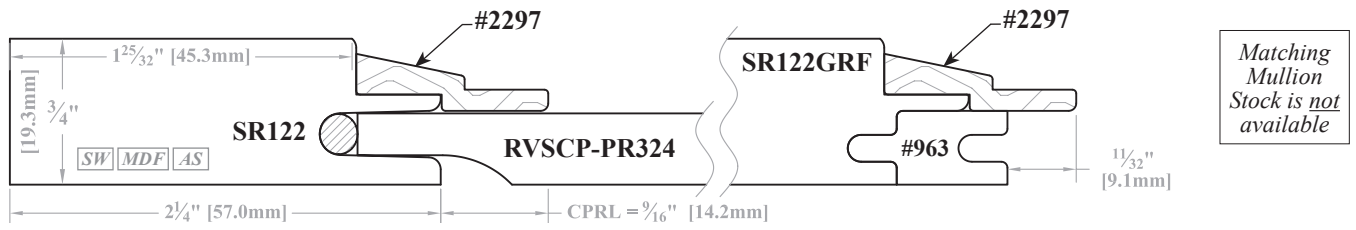
PC: AM102 Multiplier: .72 (#1832)



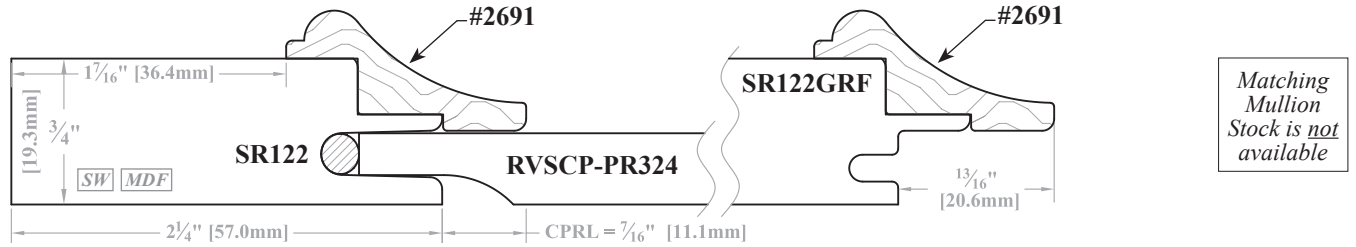

PC: AM102 Multiplier: .72 (#1905)



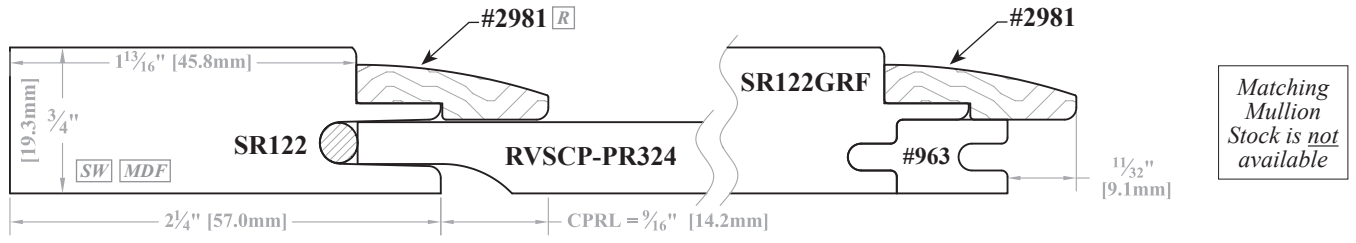

PC: AM102 Multiplier: .72 (#2297)
PC: AM101 Multiplier: .72 (#963 - GRF Extension Molding)




PC: AM101 Multiplier: .83 (#2691)




PC: AM102 Multiplier: .72 (#2981)




SW = Available in Solid Wood.
C = Stile/Rail & Applied Molding combo shown are available Convex/Concave
AS = Available on Adventure Series Doors.
R = Available radiused to follow contour of shaped rails.
MDF = Stile/Rail profile available on 5-piece MDF doors. Applied molding will be solid wood.

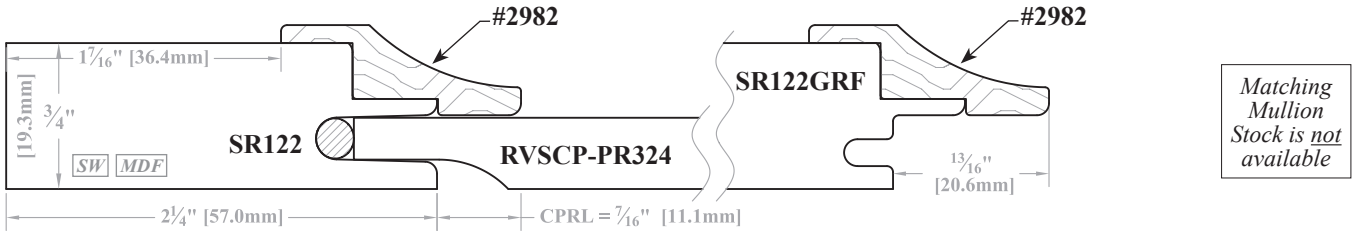
► For PRICING ► See Section E.5 in our current Wholesale Pricing Catalog.

# Profile Options

## Stile & Rail - Shelf Applied Molding

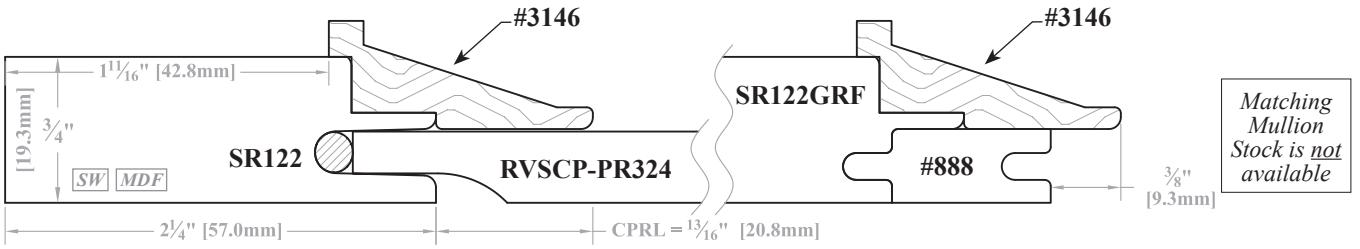
### *Shelf Applied Molding Applications with Matching Mullion Stock - ¾" [19.3mm] Thick Doors*

**PC: AM101** **Multiplier: .83 (#2982)**



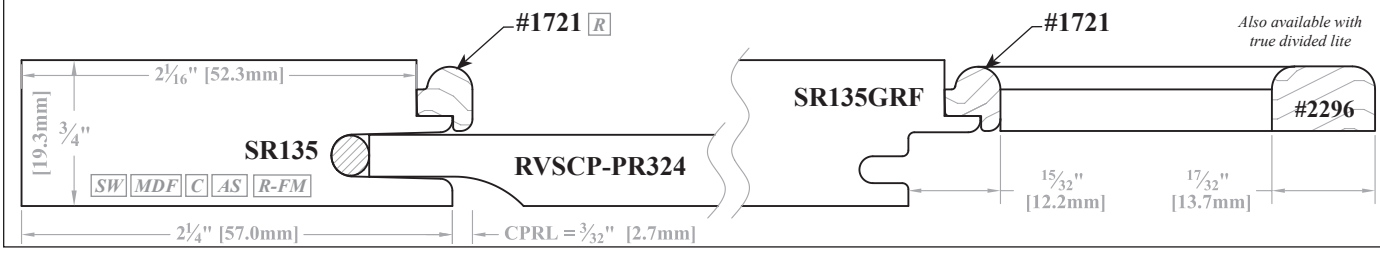

*Matching Mullion Stock is not available*

**PC: AM101** **Multiplier: .92 (#3146)**
**PC: AM101** **Multiplier: .72 (#888 - GRF Extension Molding)**

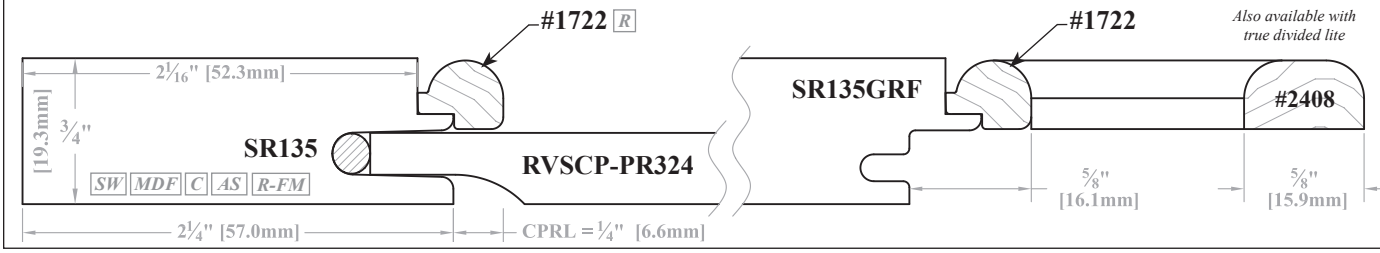



*Matching Mullion Stock is not available*

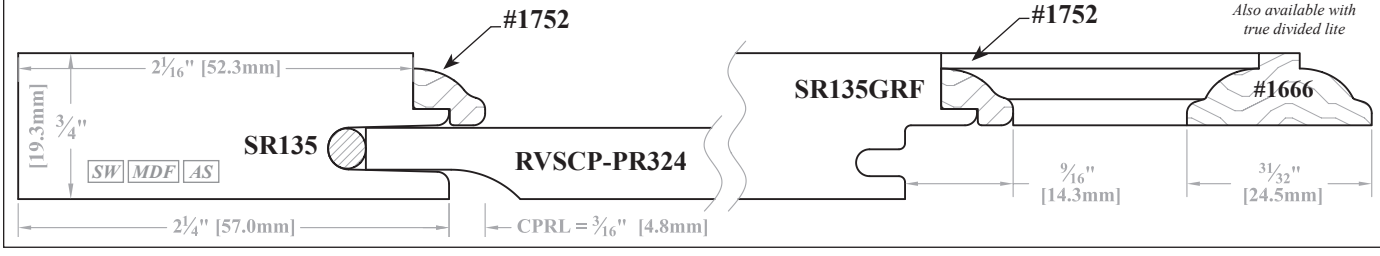
**PC: AM102** **Multiplier: .72 (#1721)**




**PC: AM101** **Multiplier: .72 (#1722)**




**PC: AM102** **Multiplier: .72 (#1752)**




SW = Available in Solid Wood.
C = Stile/Rail & Applied Molding combo shown are available Convex/Concave
AS = Available on Adventure Series Doors.
R = Available radiused to follow contour of shaped rails.
MDF = Stile/Rail profile available on 5-piece MDF doors. Applied molding will be solid wood.

▶ **For PRICING** ▶ *See Section E.5 in our current Wholesale Pricing Catalog.*



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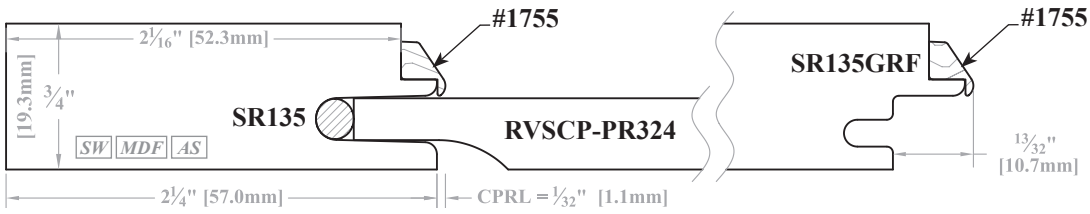
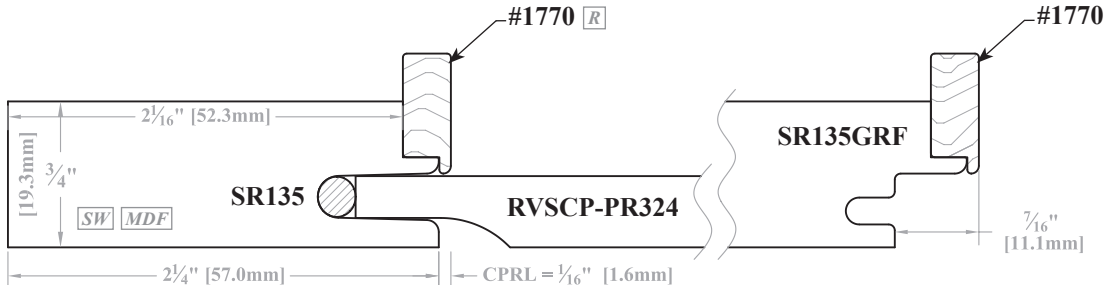
## Shelf Applied Molding Applications with Matching Mullion Stock - ¾" [19.3mm] Thick Doors

PC: AM102 Multiplier: .72 (#1755)



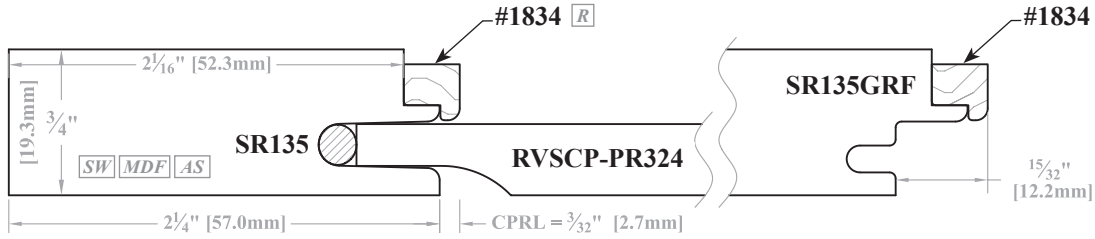

*Matching Mullion Stock is not available*

PC: AM102 Multiplier: .72 (#1770)



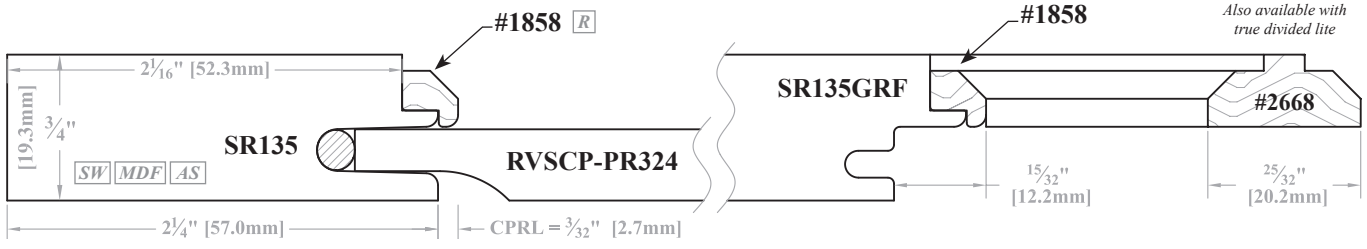

*Matching Mullion Stock is not available*

PC: AM102 Multiplier: .72 (#1834)




*Matching Mullion Stock is not available*

PC: AM102 Multiplier: .72 (#1858)




PC: AM102 Multiplier: .72 (#1861)




SW = Available in Solid Wood.

C = Stile/Rail & Applied Molding combo shown are available Convex/Concave

AS = Available on Adventure Series Doors.

R = Available radiused to follow contour of shaped rails.

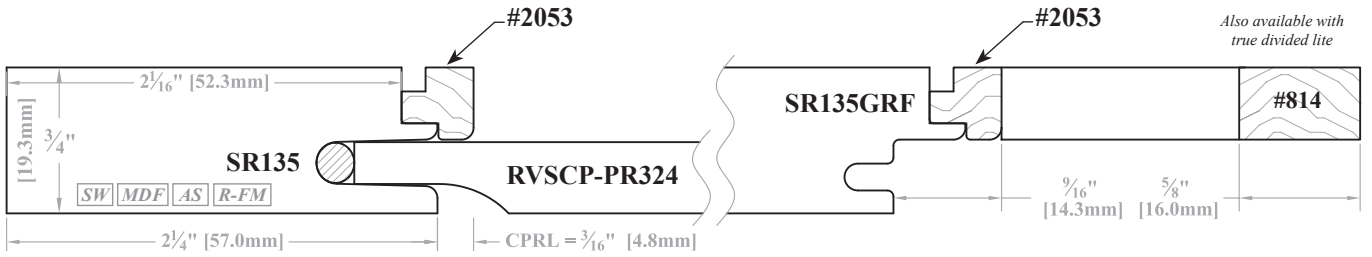
MDF = Stile/Rail profile available on 5-piece MDF doors. Applied molding will be solid wood.

▶ For PRICING ▶ *See Section E.5* in our current Wholesale Pricing Catalog.

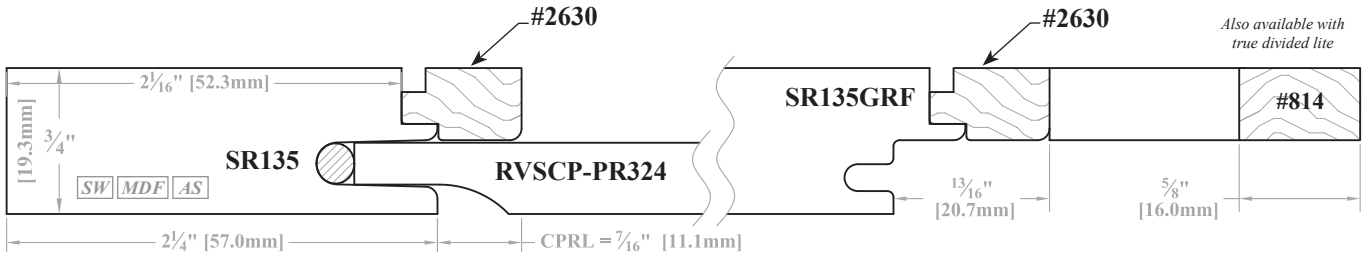
E

## *Shelf Applied Molding Applications with Matching Mullion Stock - ¾" [19.3mm] Thick Doors*

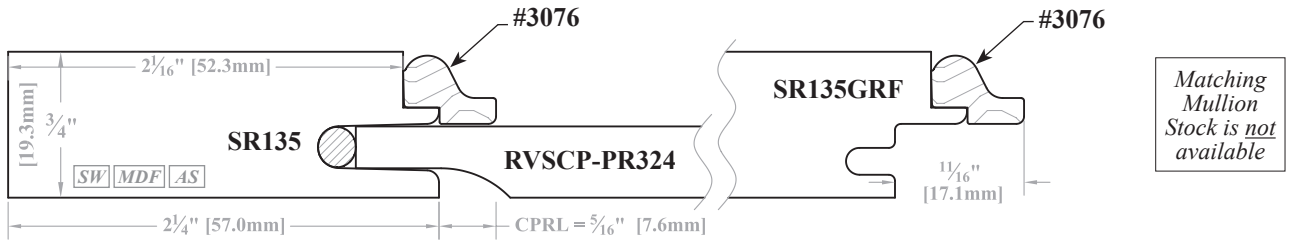
PC: AM101 Multiplier: .72 (#2053)




PC: AM101 Multiplier: .72 (#2630)

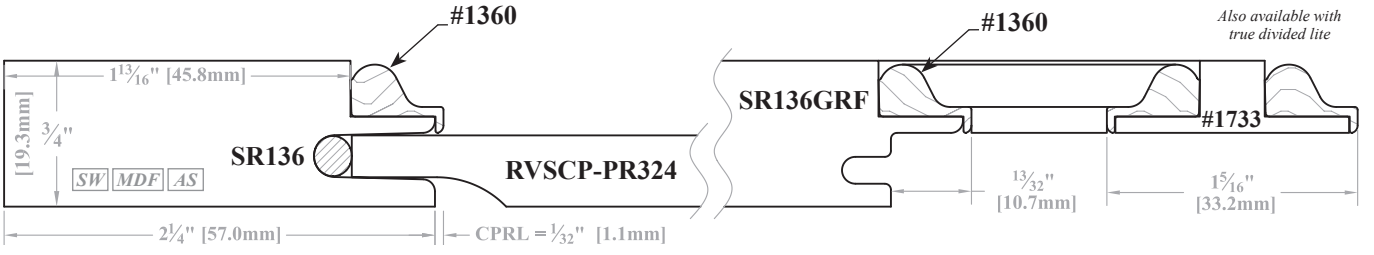



PC: AM101 Multiplier: .72 (#3076)

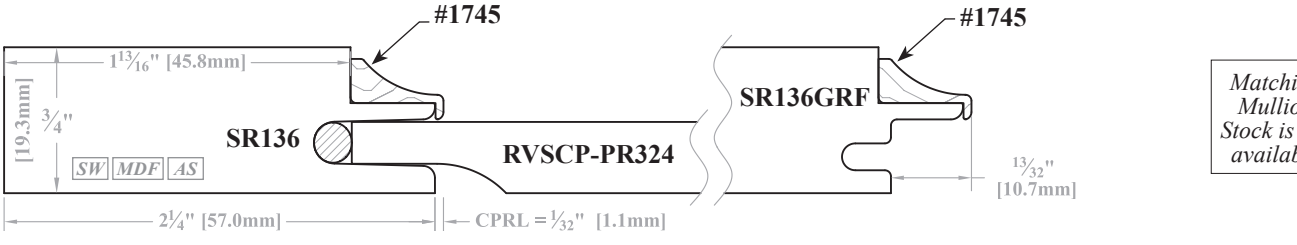



PC: AM101 Multiplier: .72 (#1360)

** Applied Molding #1360 is not available with Shaped Rails.*




PC: AM102 Multiplier: .72 (#1745)




▶ **For PRICING** ▶ *See Section E.5* in our current Wholesale Pricing Catalog.



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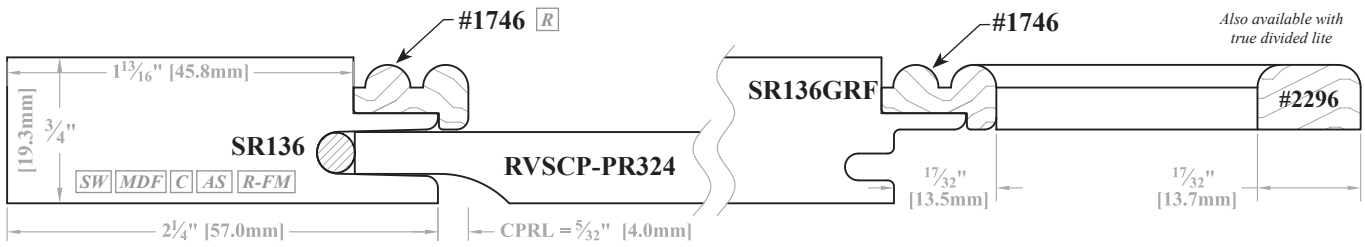
## Shelf Applied Molding Applications with Matching Mullion Stock - ¾" [19.3mm] Thick Doors

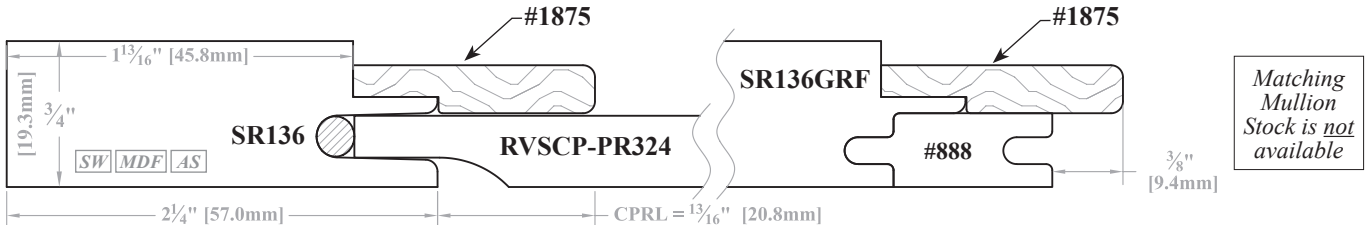
PC: AM102 Multiplier: .72 (#1746)



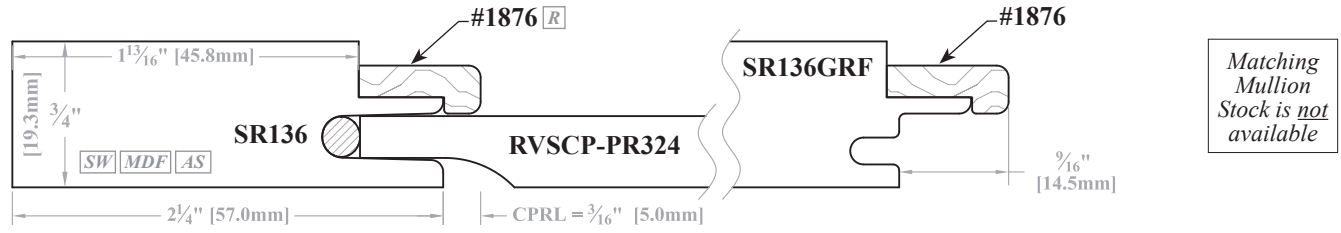

*Molding #1108 is an Embossed Egg & Dart Molding*
*See Outsourced Applied Moldings for Top View, Wood Species Options and Pricing.*



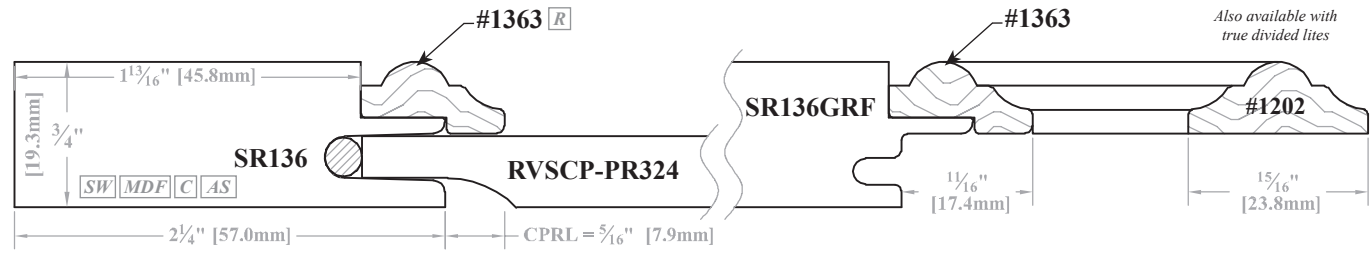

PC: AM102 Multiplier: .84 (#1875)
PC: AM101 Multiplier: .72 (#888 - GRF Extension Molding)




PC: AM102 Multiplier: 0.72 (#1876)




PC: AM101 Multiplier: 0.72 (#1363)




SW = Available in Solid Wood.
C = Stile/Rail & Applied Molding combo shown are available Convex/Concave
AS = Available on Adventure Series Doors.
R = Available radiused to follow contour of shaped rails.
MDF = Stile/Rail profile available on 5-piece MDF doors. Applied molding will be solid wood.

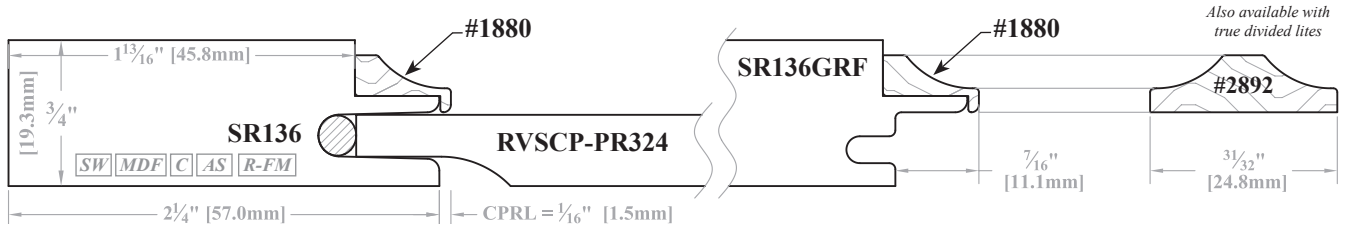
▶ For PRICING ▶ *See Section E.5* in our current Wholesale Pricing Catalog.

# Profile Options

## Stile & Rail - Shelf Applied Molding

### *Shelf Applied Molding Applications with Matching Mullion Stock - ¾" [19.3mm] Thick Doors*

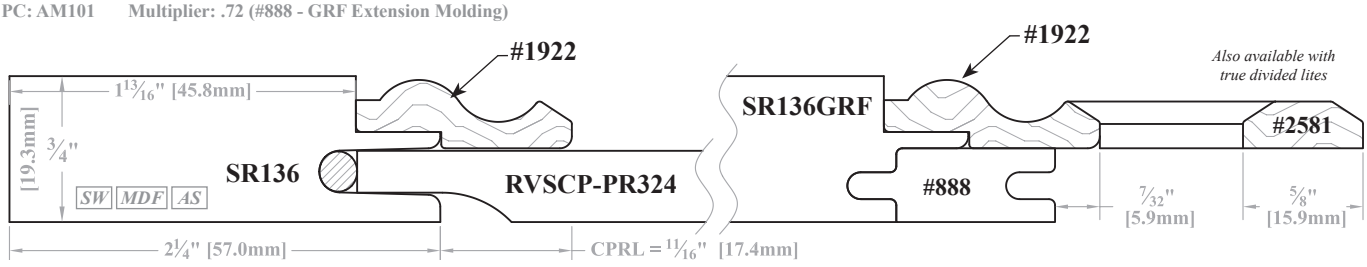
**PC: AM102 Multiplier: .72 (#1880)**



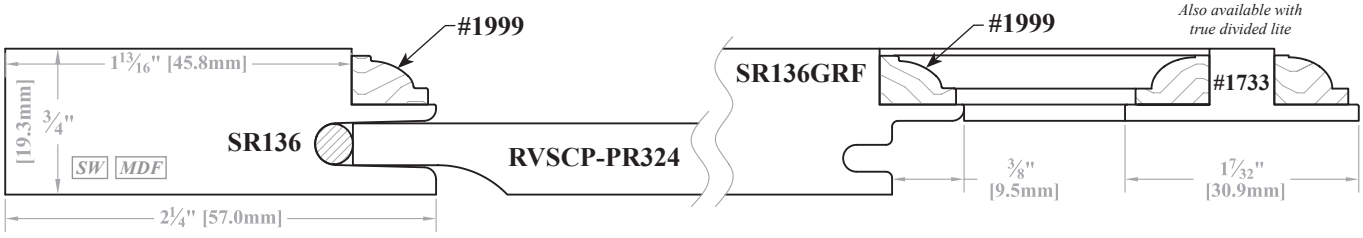

**PC: AM102 Multiplier: .72 (#1912)**



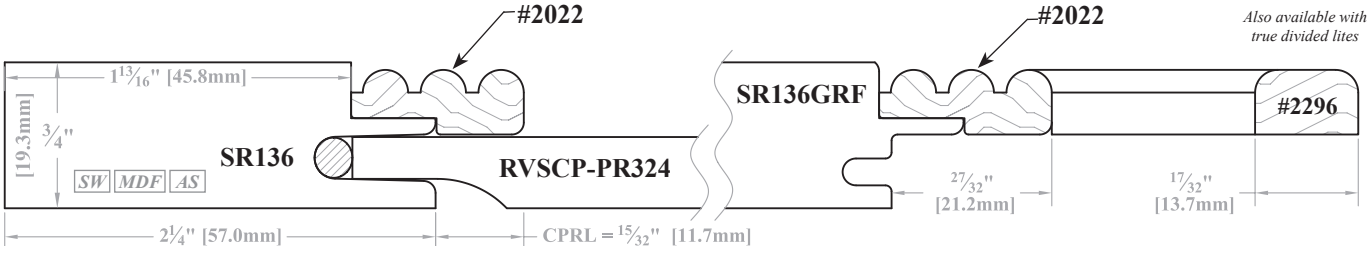

**PC: AM102 Multiplier: .75 (#1922)**
**PC: AM101 Multiplier: .72 (#888 - GRF Extension Molding)**




*Molding #1999 is a Plain Egg & Dart Molding*
*See Outsourced Applied Moldings for Top View, Wood Species Options and Pricing.*




**PC: AM102 Multiplier: .72 (#2022)**




SW = Available in Solid Wood.
C = Stile/Rail & Applied Molding combo shown are available Convex/Concave
AS = Available on Adventure Series Doors.
R = Available radiused to follow contour of shaped rails.
MDF = Stile/Rail profile available on 5-piece MDF doors. Applied molding will be solid wood.

► **For PRICING** ► *See Section E.5* in our current Wholesale Pricing Catalog.



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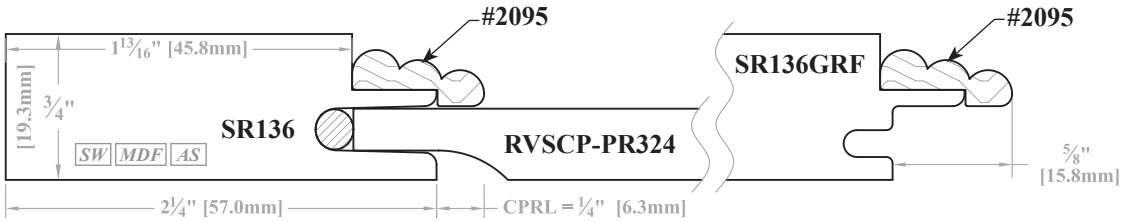
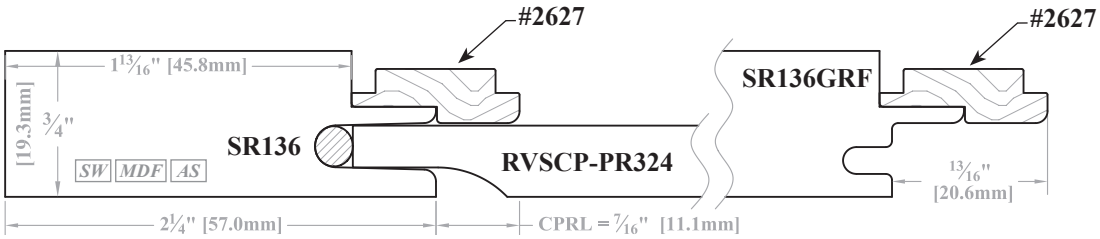
## Shelf Applied Molding Applications with Matching Mullion Stock - ¾" [19.3mm] Thick Doors

PC: AM102 Multiplier: .72 (#2095)



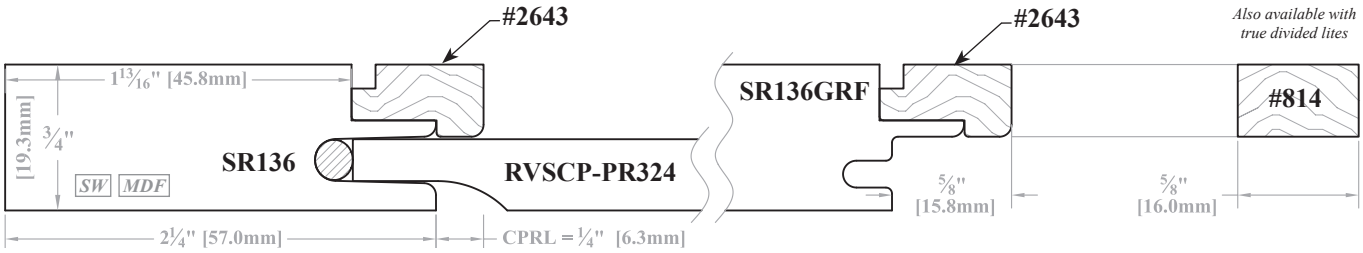

*Matching Mullion Stock is not available*

PC: AM102 Multiplier: .72 (#2627)

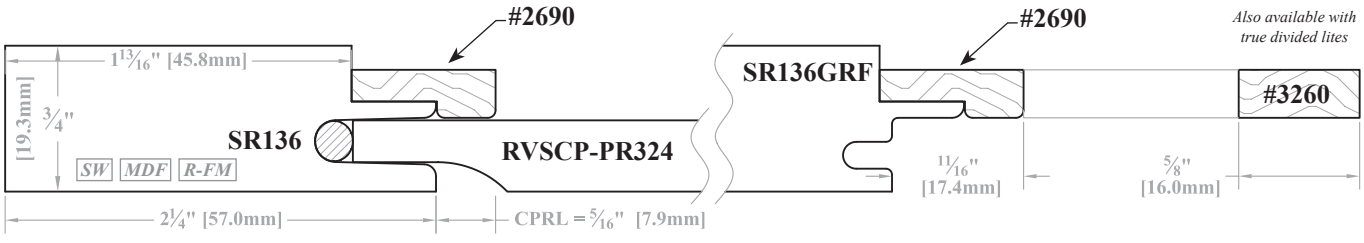



*Matching Mullion Stock is not available*

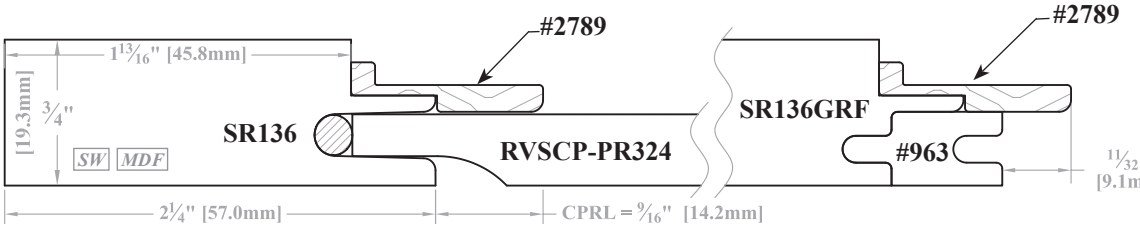
PC: AM101 Multiplier: .72 (#2643)




PC: AM102 Multiplier: .72 (#2690)




PC: AM102 Multiplier: .72 (#2789)
PC: AM101 Multiplier: .72 (#963 - GRF Extension Molding)




*Matching Mullion Stock is not available*

SW = Available in Solid Wood.

C = Stile/Rail & Applied Molding combo shown are available Convex/Concave

AS = Available on Adventure Series Doors.

R = Available radiused to follow contour of shaped rails.

MDF = Stile/Rail profile available on 5-piece MDF doors. Applied molding will be solid wood.

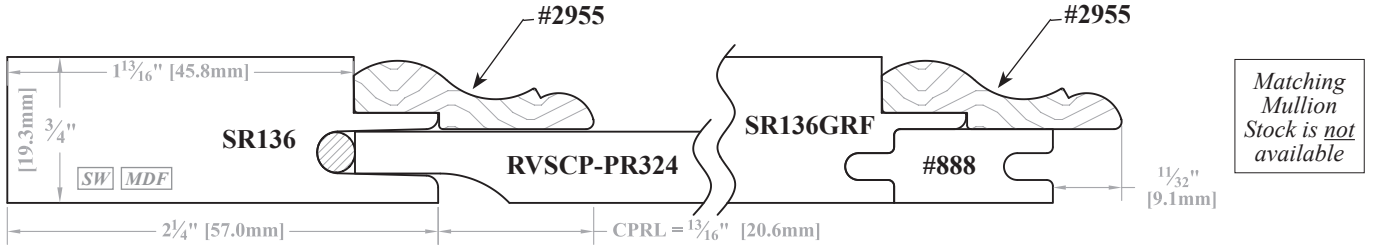
► For PRICING ► *See Section E.5 in our current Wholesale Pricing Catalog.*

# Profile Options

## Stile & Rail - Shelf Applied Molding

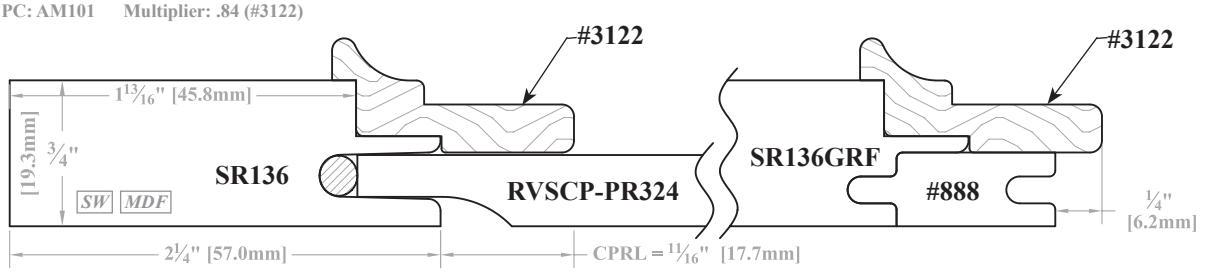
### *Shelf Applied Molding Applications with Matching Mullion Stock - ¾" [19.3mm] Thick Doors*

PC: AM101 Multiplier: .83 (#2955)



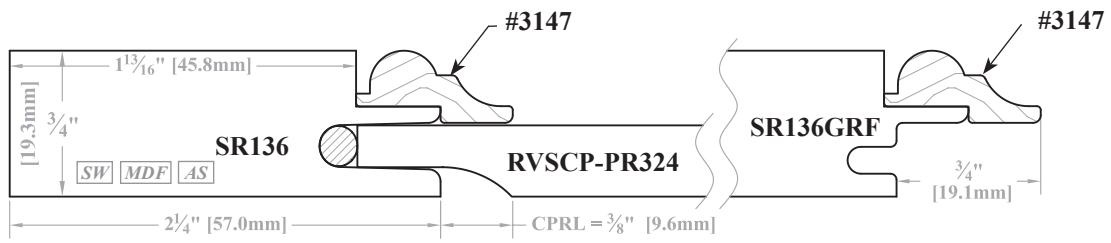

*Matching Mullion Stock is not available*

PC: AM101 Multiplier: .84 (#3122)



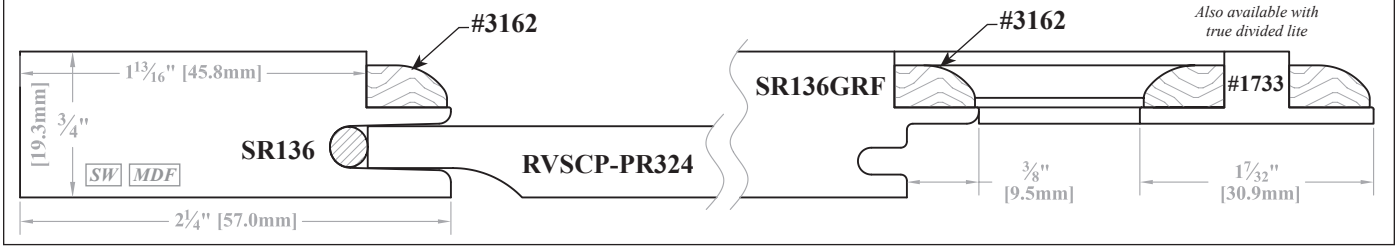

*Matching Mullion Stock is not available*

PC: AM101 Multiplier: .72 (#3147)

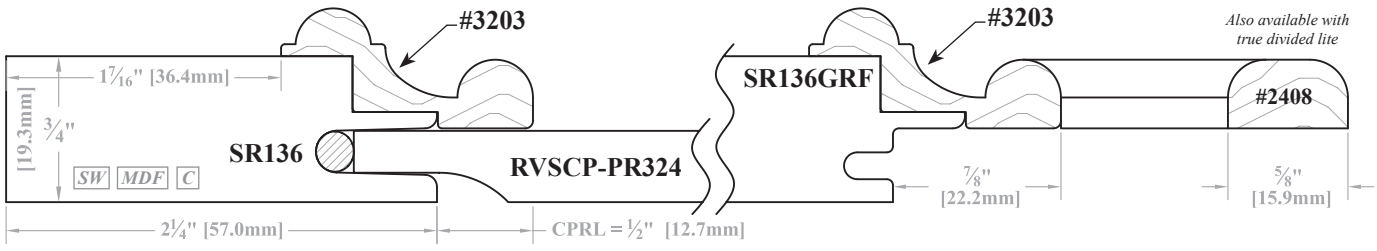



*Matching Mullion Stock is not available*

*Molding #3162 is an Embossed Egg & Dart Molding*
*See Outsourced Applied Moldings for Top View, Wood Species Options and Pricing.*




PC: AM101 Multiplier: .87 (#3203)




SW = Available in Solid Wood.
C = Stile/Rail & Applied Molding combo shown are available Convex/Concave
AS = Available on Adventure Series Doors.
R = Available radiused to follow contour of shaped rails.
MDF = Stile/Rail profile available on 5-piece MDF doors. Applied molding will be solid wood.

► For PRICING ► *See Section E.5* in our current Wholesale Pricing Catalog.



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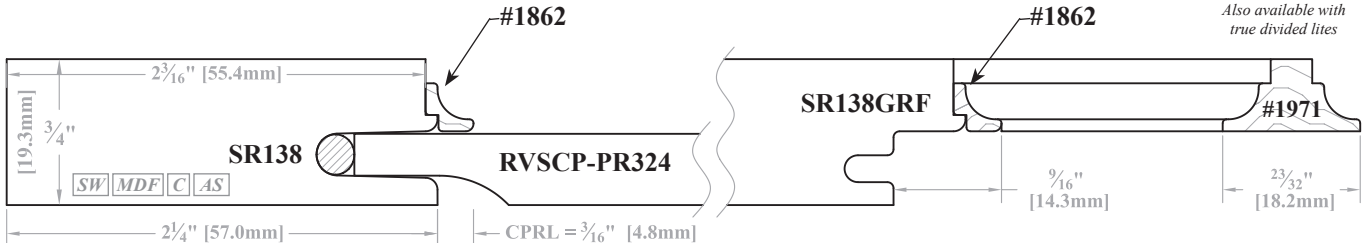
## Shelf Applied Molding Applications with Matching Mullion Stock - ¾" [19.3mm] Thick Doors

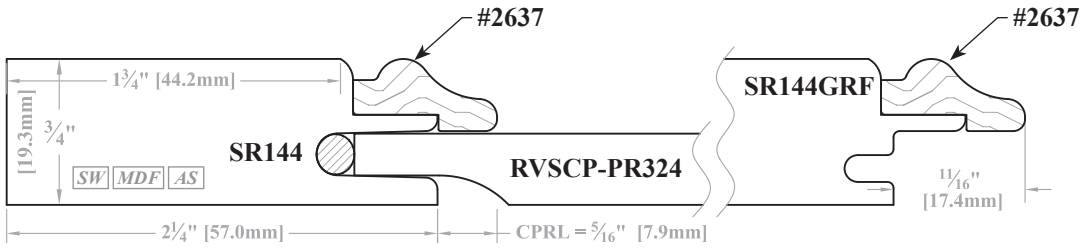
**PC: AM102** **Multiplier: .72 (#1862)**




*Also available with true divided lites*

**PC: AM101** **Multiplier: .72 (#2637)**

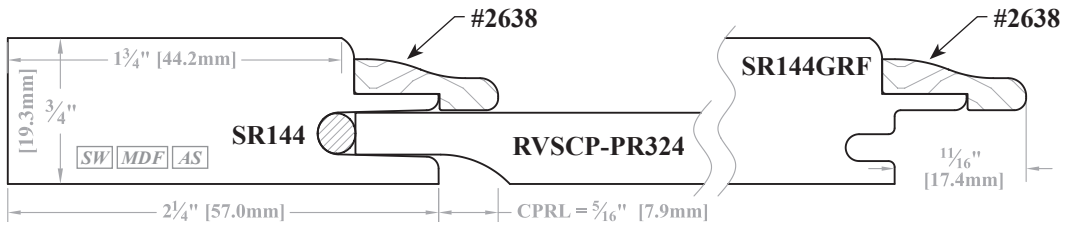
**SR144** is a Mirror Joint. See ***Section E.2*** for more information.




*Matching Mullion Stock is not available*

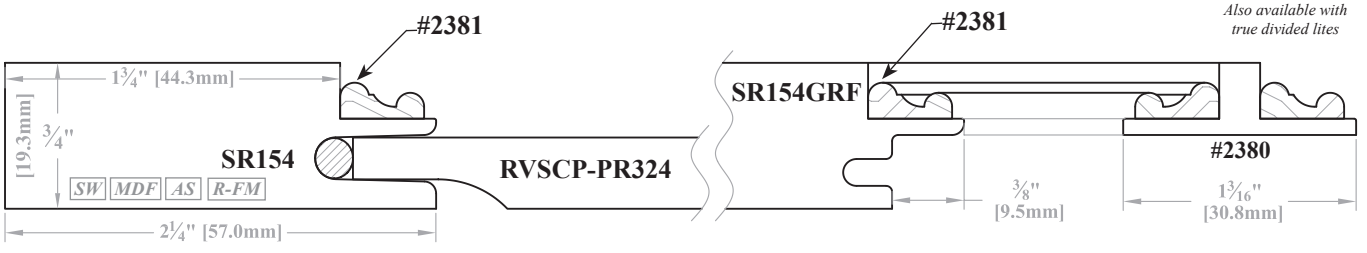
**PC: AM102** **Multiplier: .72 (#2638)**

**SR144** is a Mirror Joint. See ***Section E.2*** for more information.




*Matching Mullion Stock is not available*

*Molding #2381 is an Embossed Beaded Molding.*
*See Outsourced Applied Moldings for Top View, Wood Species Options and Pricing.*




*Also available with true divided lites*

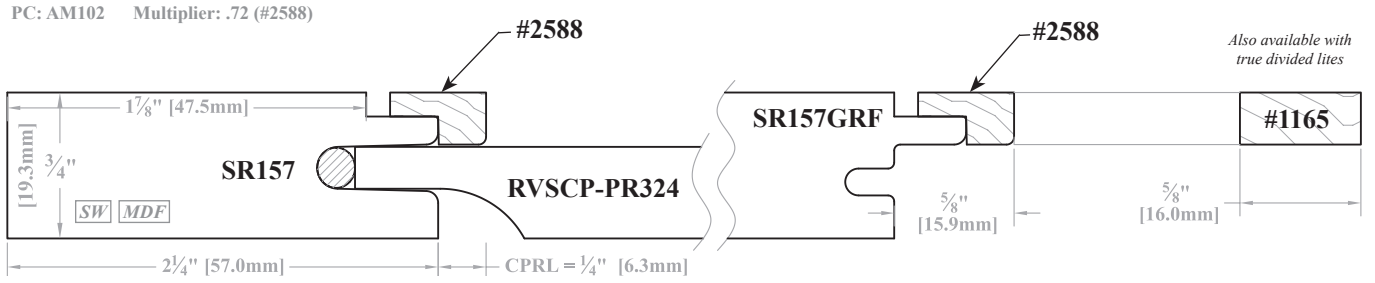
SW = Available in Solid Wood.
C = Stile/Rail & Applied Molding combo shown are available Convex/Concave
AS = Available on Adventure Series Doors.
R = Available radiused to follow contour of shaped rails.
MDF = Stile/Rail profile available on 5-piece MDF doors. Applied molding will be solid wood.

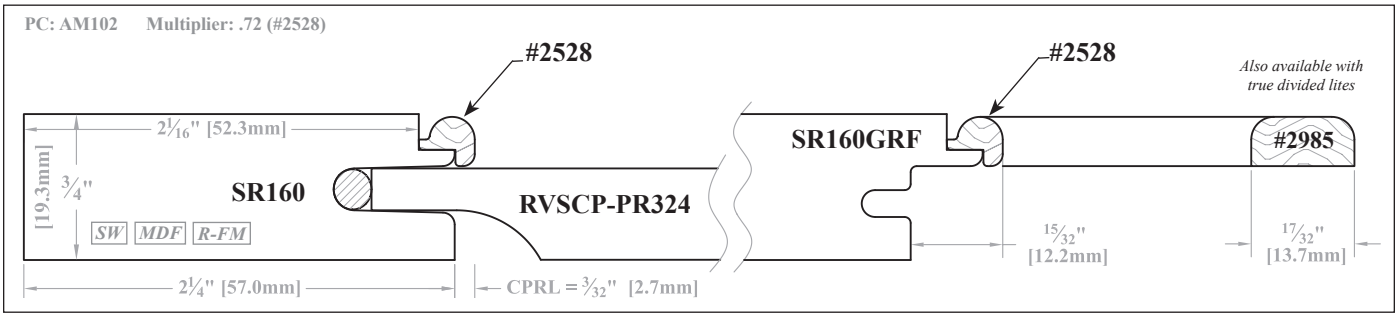
▶ **For PRICING** ▶ *See Section E.5 in our current Wholesale Pricing Catalog.*

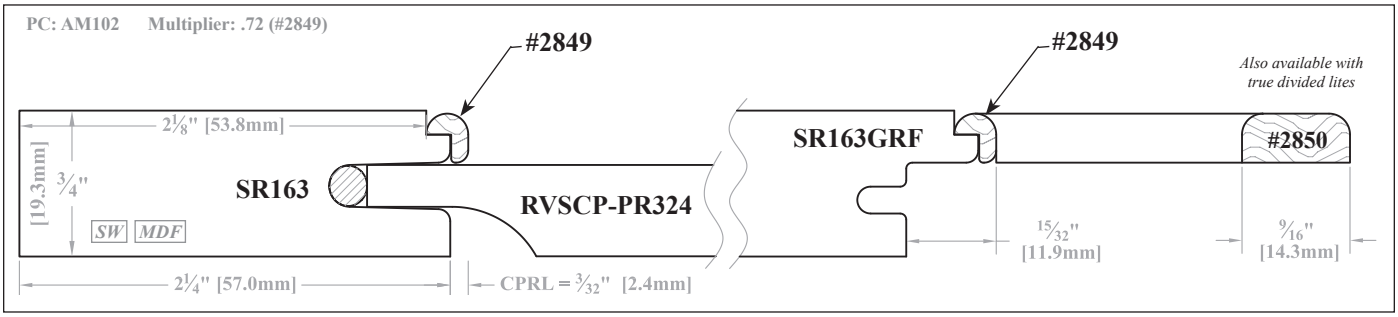
# Profile Options

## Stile & Rail - Shelf Applied Molding

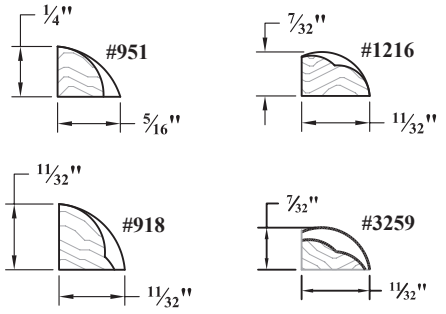
### *Shelf Applied Molding Applications with Matching Mullion Stock - ¾" [19.3mm] Thick Doors*

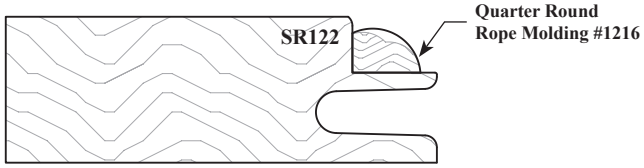



### *Shelf Applied Quarter Round Rope Moldings - ¾" [19.1mm] Thick Doors*




**** See Section E.8 of the Wholesale Pricing Catalog for Outsourced Applied Molding Wood Species & Pricing.***

SW = Available in Solid Wood. | C = Stile/Rail & Applied Molding combo shown are available Convex/Concave | AS = Available on Adventure Series Doors.
R = Available radiused to follow contour of shaped rails. | MDF = Stile/Rail profile available on 5-piece MDF doors. Applied molding will be solid wood.

▶ **For PRICING** ▶ *See Section E.5* in our current Wholesale Pricing Catalog.



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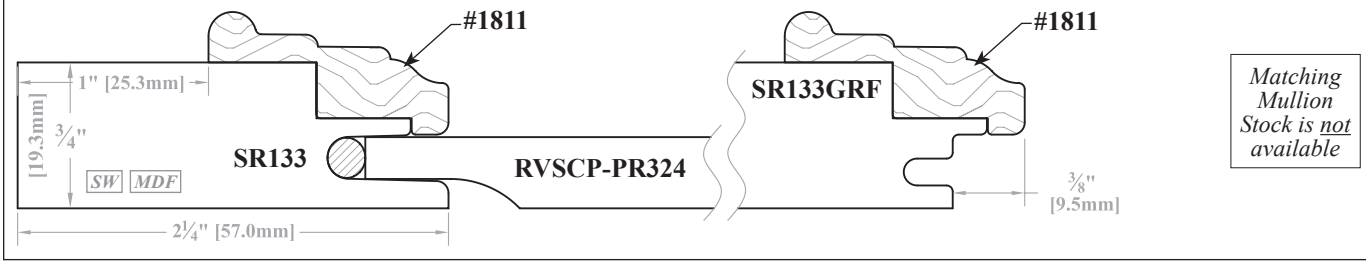
## SR133 - Shelf Applied Molding Applications with Matching Mullion Stock - ¾" [19.3mm] Thick Doors

PC: AM101 Multiplier: .83 (#1811)




PC: AM102 Multiplier: .72 (#1718)




PC: AM102 Multiplier: .72 (#1657)

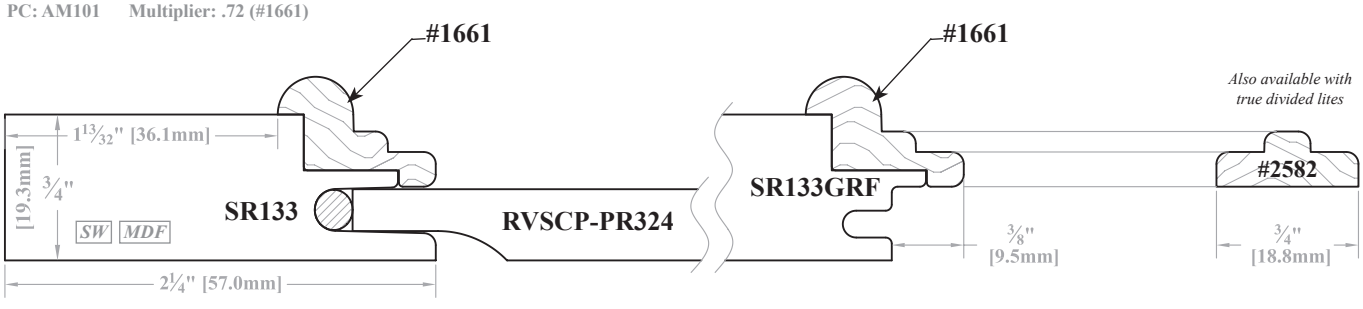



PC: AM102 Multiplier: .72 (#1717)

See *Profile Options* notes in *Section B.12* for alternative mullion.




PC: AM101 Multiplier: .72 (#1661)




SW = Available in Solid Wood.

C = Stile/Rail & Applied Molding combo shown are available Convex/Concave

AS = Available on Adventure Series Doors.

R = Available radiused to follow contour of shaped rails.

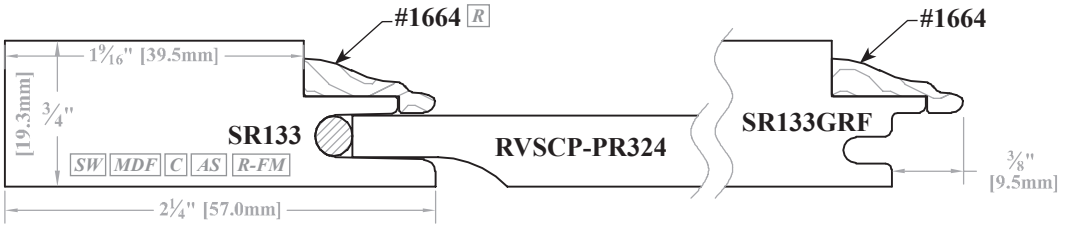
MDF = Stile/Rail profile available on 5-piece MDF doors. Applied molding will be solid wood.

▶ For PRICING ▶ *See Section E.5* in our current Wholesale Pricing Catalog.

E

## SR133 - Shelf Applied Molding Applications with Matching Mullion Stock - ¾" [19.3mm] Thick Doors

PC: AM102 Multiplier: .72 (#1664)

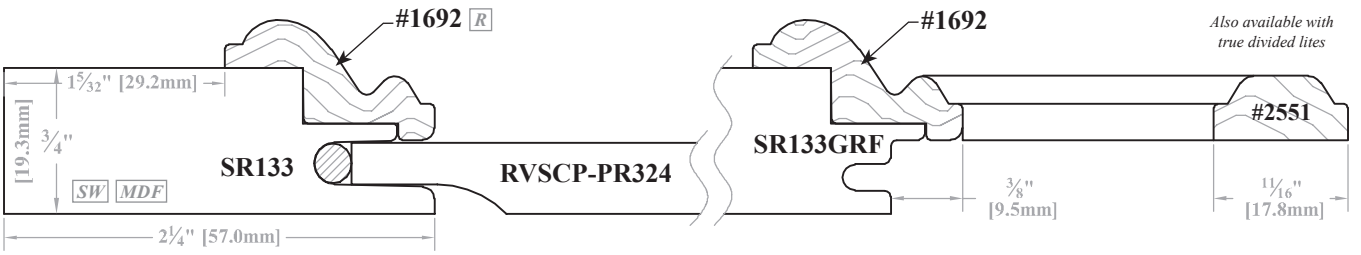



*Matching Mullion Stock is not available*

PC: AM101 Multiplier: .72 (#1663)

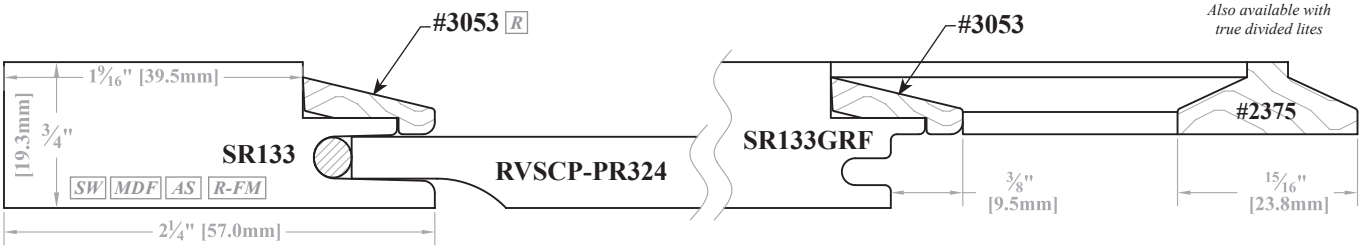



PC: AM101 Multiplier: .73 (#1692)

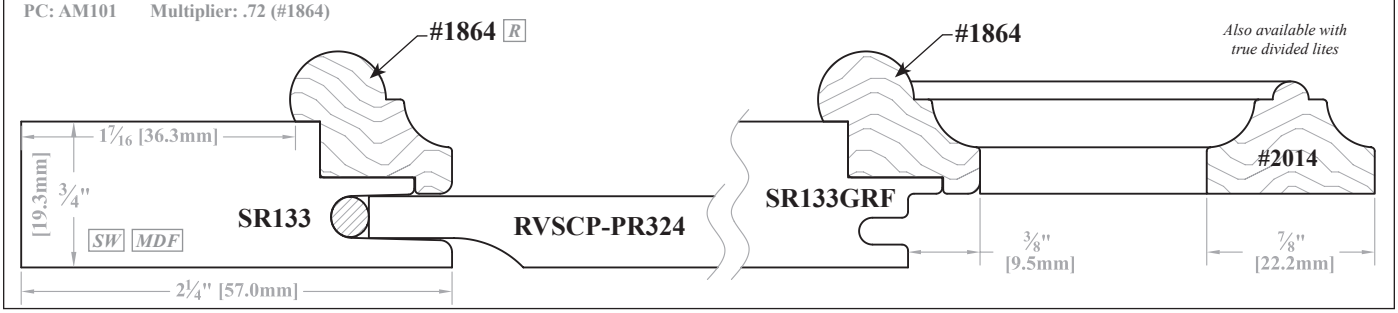



PC: AM102 Multiplier: .72 (#3053)

See ***Profile Options*** notes in ***Section B.12*** for alternative mullion.




PC: AM101 Multiplier: .72 (#1864)




SW = Available in Solid Wood. | C = Stile/Rail & Applied Molding combo shown are available Convex/Concave | AS = Available on Adventure Series Doors.

R = Available radiused to follow contour of shaped rails. | MDF = Stile/Rail profile available on 5-piece MDF doors. Applied molding will be solid wood.

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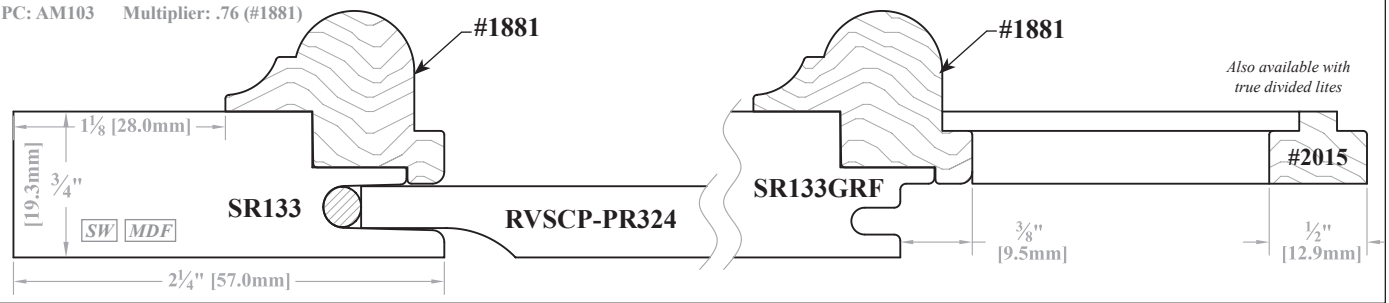
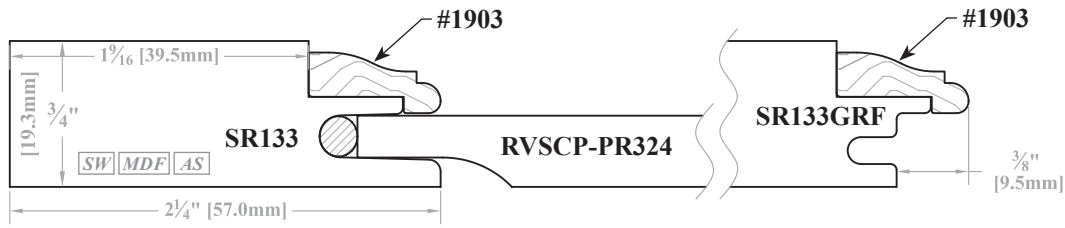
## SR133 - Shelf Applied Molding Applications with Matching Mullion Stock - ¾" [19.3mm] Thick Doors



PC: AM103 Multiplier: .76 (#1881)

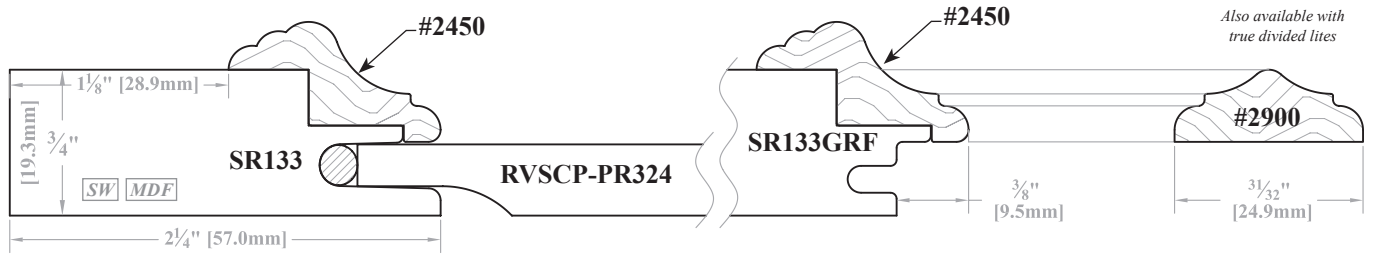



PC: AM102 Multiplier: .72 (#1903)

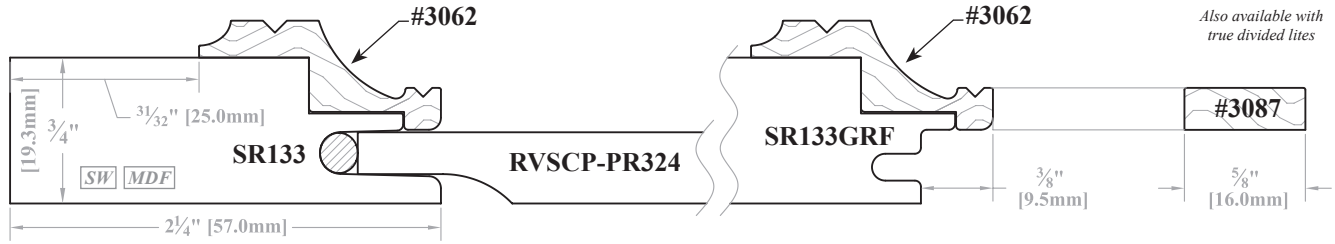



*Matching Mullion Stock is not available*

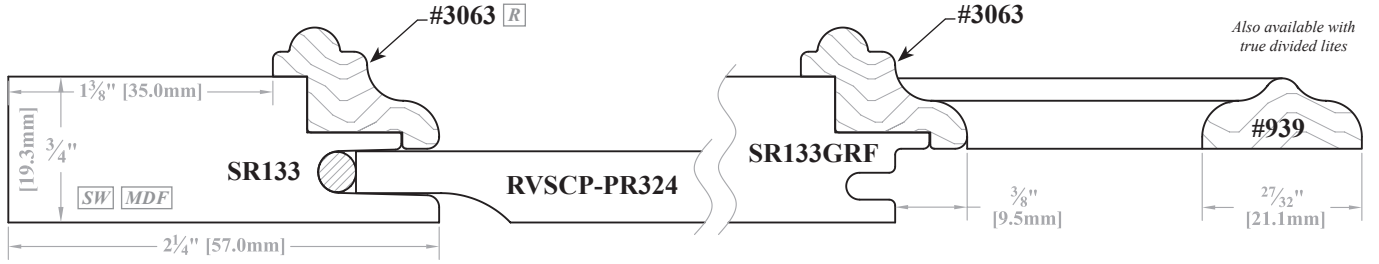
PC: AM101 Multiplier: .74 (#2450)




PC: AM101 Multiplier: .84 (#3062)




PC: AM101 Multiplier: .72 (#3063)




SW = Available in Solid Wood.

R = Available radiused to follow contour of shaped rails.

C = Stile/Rail & Applied Molding combo shown are available Convex/Concave

MDF = Stile/Rail profile available on 5-piece MDF doors. Applied molding will be solid wood.

AS = Available on Adventure Series Doors.

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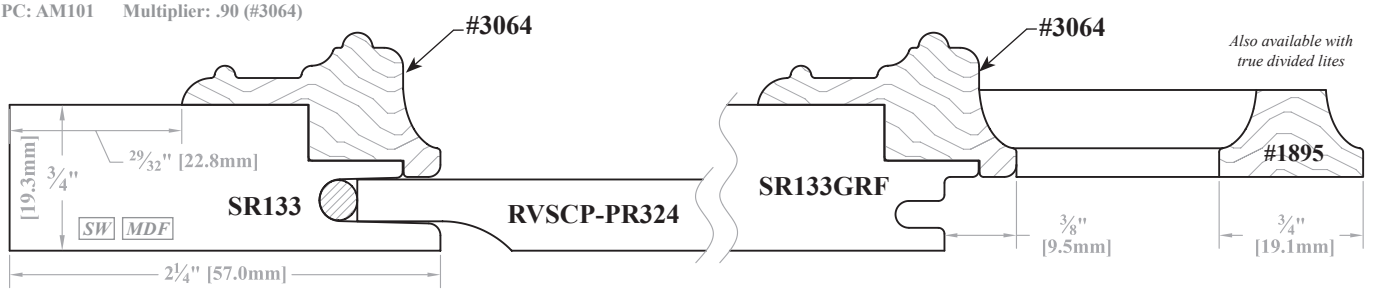
# Profile Options

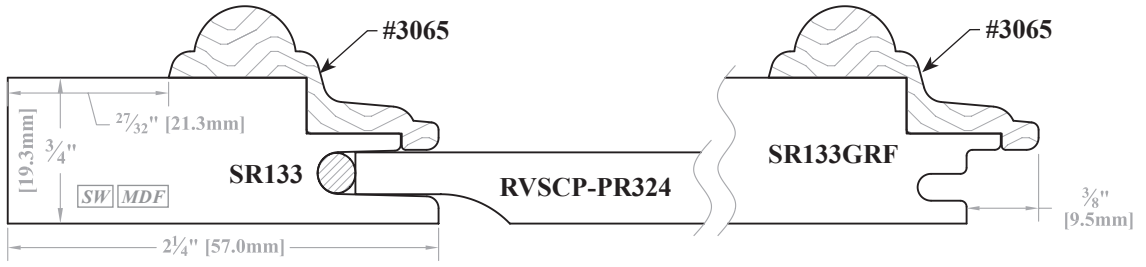
## Stile & Rail - Shelf Applied Molding

### SR133 - Shelf Applied Molding Applications with Matching Mullion Stock - ¾" [19.3mm] Thick Doors

PC: AM101 Multiplier: .90 (#3064)

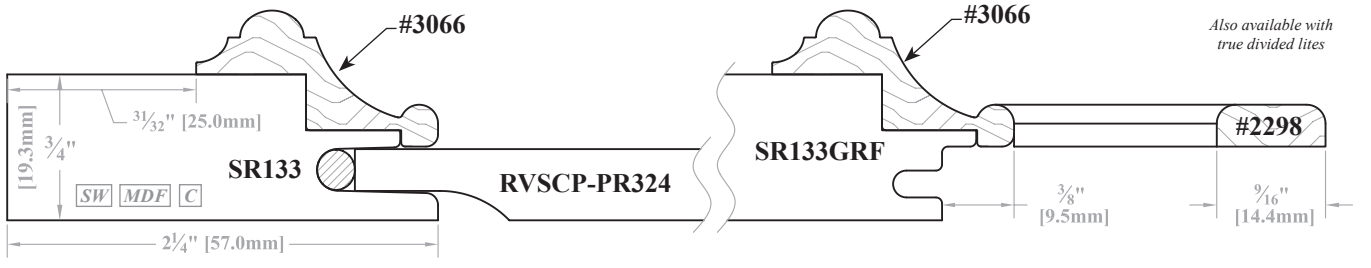



PC: AM101 Multiplier: .94 (#3065)

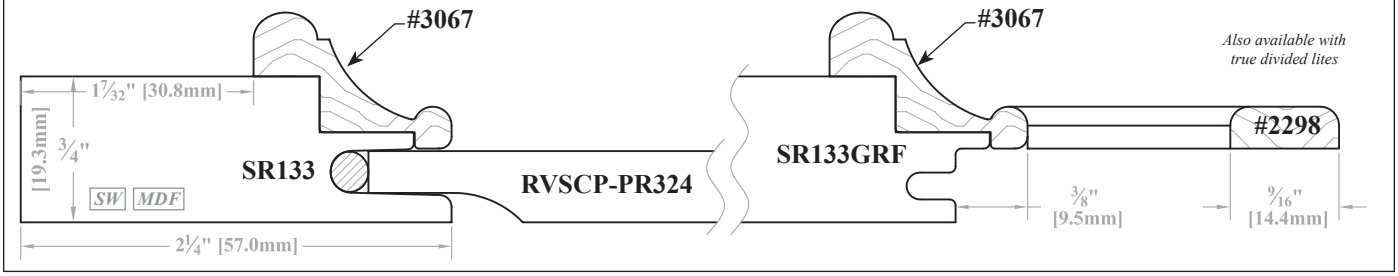



*Matching Mullion Stock is not available*

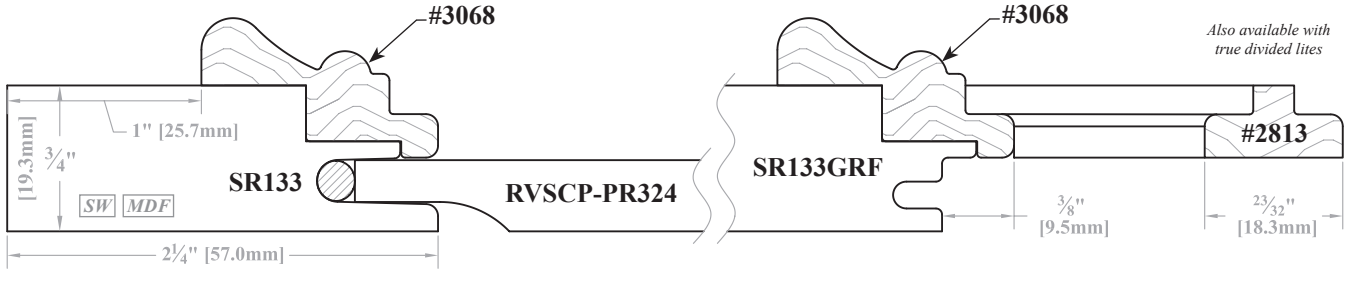
PC: AM101 Multiplier: .84 (#3066)




PC: AM101 Multiplier: .72 (#3067)




PC: AM101 Multiplier: .82 (#3068)




SW = Available in Solid Wood.
C = Stile/Rail & Applied Molding combo shown are available Convex/Concave
AS = Available on Adventure Series Doors.
R = Available radiused to follow contour of shaped rails.
MDF = Stile/Rail profile available on 5-piece MDF doors. Applied molding will be solid wood.

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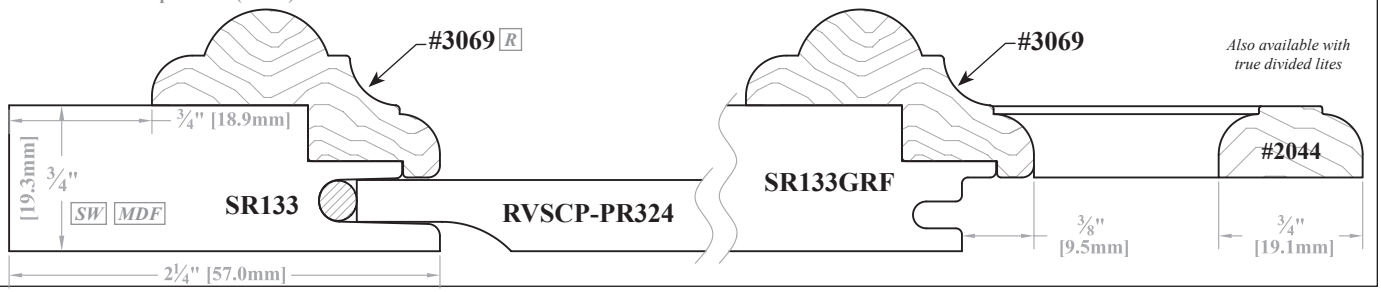
## SR133 - Shelf Applied Molding Applications with Matching Mullion Stock - ¾" [19.3mm] Thick Doors



PC: AM103 Multiplier: 1.0 (#3069)




PC: AM101 Multiplier: .72 (#3070)



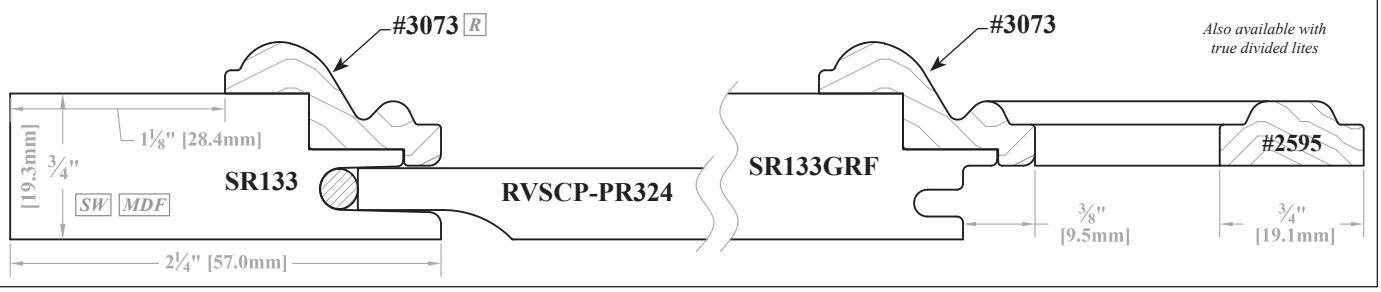

PC: AM101 Multiplier: .72 (#3071)




PC: AM101 Multiplier: .72 (#3072)




PC: AM101 Multiplier: .75 (#3073)




SW = Available in Solid Wood.

C = Stile/Rail & Applied Molding combo shown are available Convex/Concave

AS = Available on Adventure Series Doors.

R = Available radiused to follow contour of shaped rails.

MDF = Stile/Rail profile available on 5-piece MDF doors. Applied molding will be solid wood.

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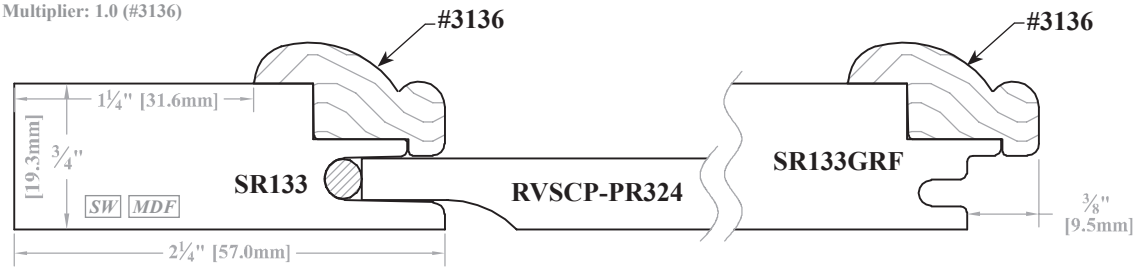
E

## SR133 - Shelf Applied Molding Applications with Matching Mullion Stock - ¾" [19.3mm] Thick Doors

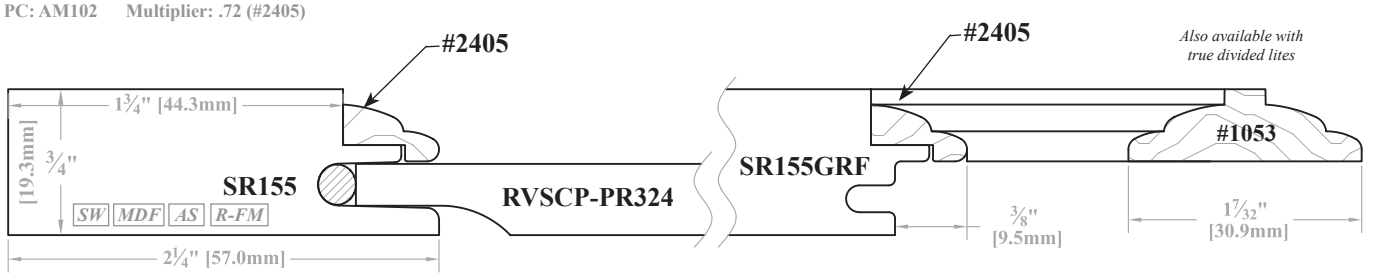
PC: AM101
Multiplier: 1.0 (#3136)



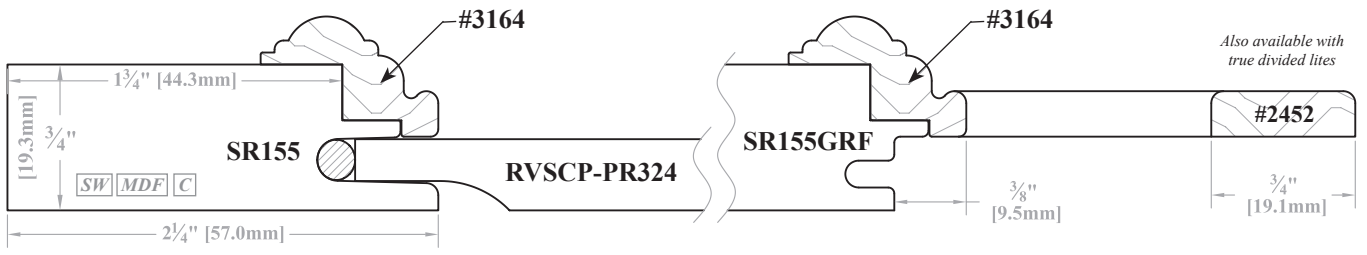

*Matching Mullion Stock is not available*

## SR155 - Shelf Applied Molding Applications with Matching Mullion Stock - ¾" [19.1mm] Thick Doors

PC: AM102 Multiplier: .72 (#2405)




PC: AM101 Multiplier: .72 (#3164)




SW = Available in Solid Wood.
C = Stile/Rail & Applied Molding combo shown are available Convex/Concave
AS = Available on Adventure Series Doors.
R = Available radiused to follow contour of shaped rails.
MDF = Stile/Rail profile available on 5-piece MDF doors. Applied molding will be solid wood.

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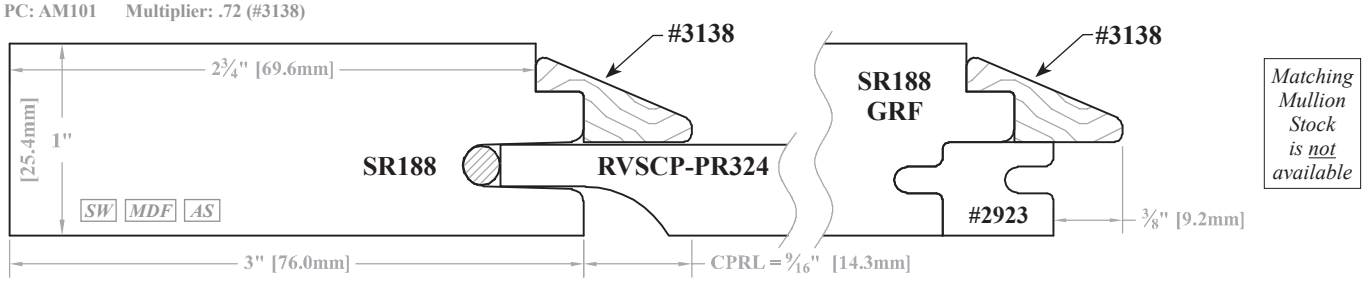
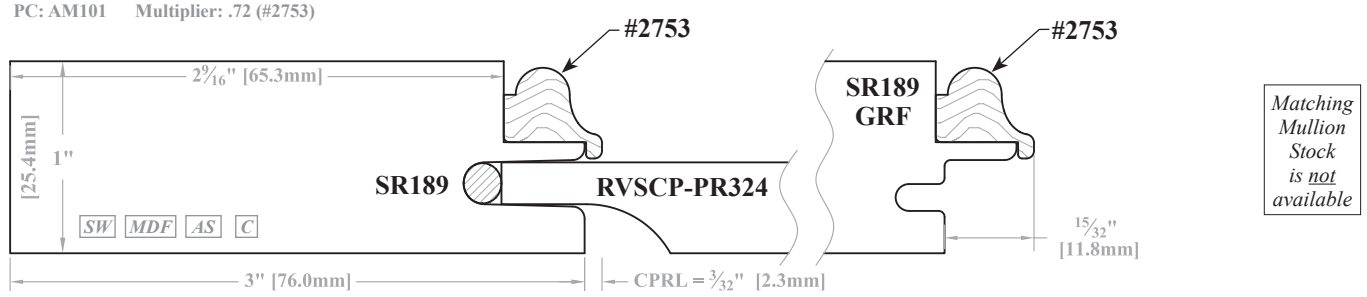
*"Old World" - Shelf Applied Molding Applications with Matching Mullion Stock - 1" [25.4mm] Thick Doors*



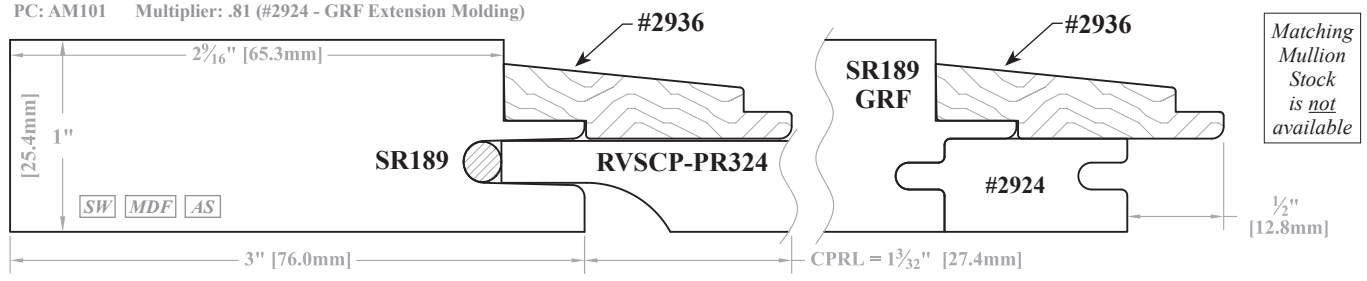
PC: AM101 Multiplier: .72 (#3138)



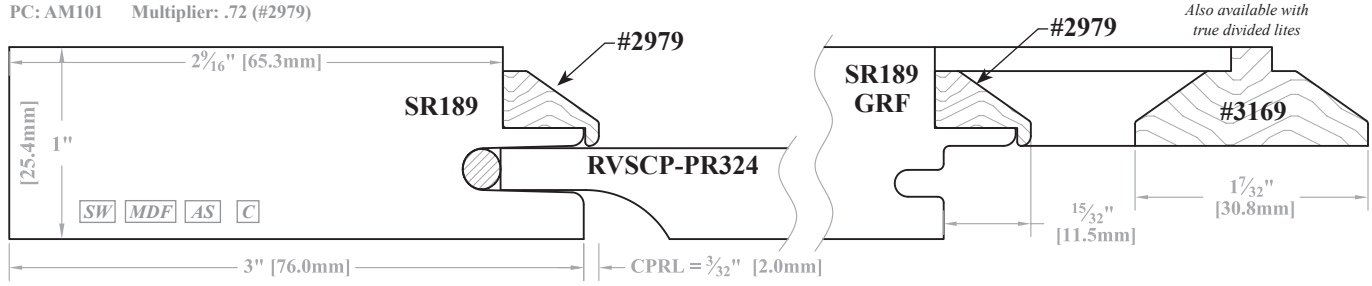

PC: AM101 Multiplier: .72 (#2753)



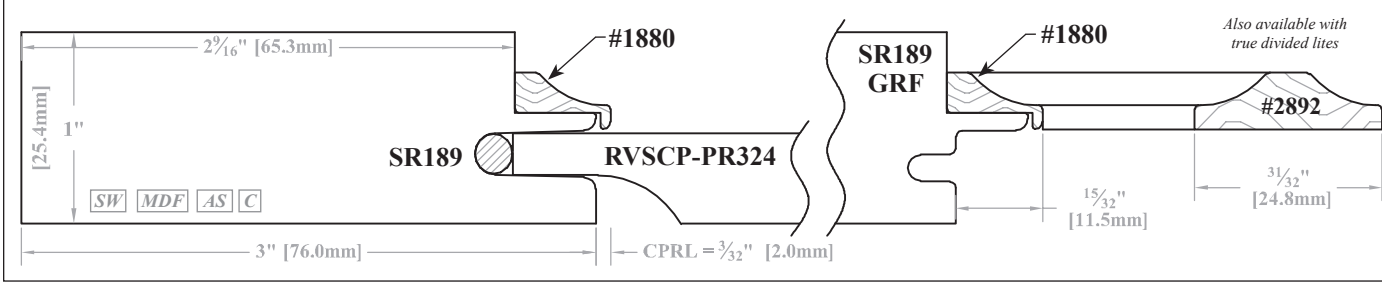

PC: AM101 Multiplier: 1.0 (#2936)
PC: AM101 Multiplier: .81 (#2924 - GRF Extension Molding)




PC: AM101 Multiplier: .72 (#2979)




PC: AM102 Multiplier: .72 (#1880)

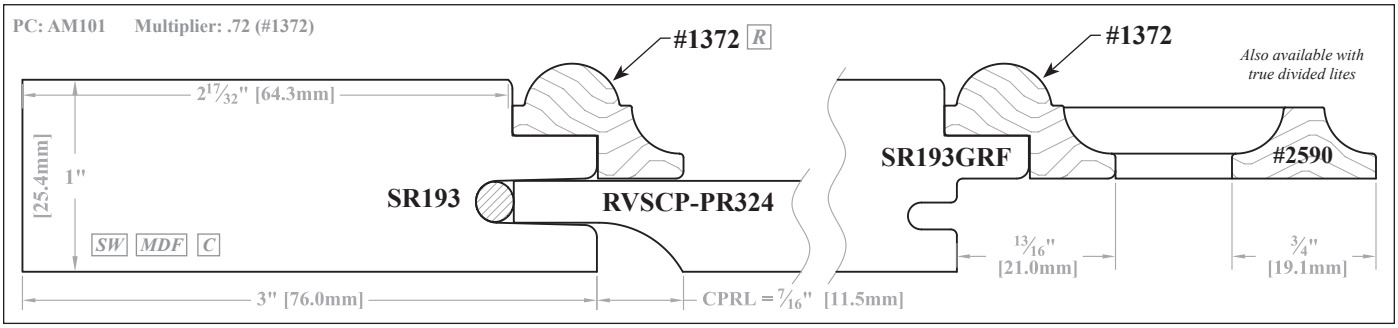



SW = Available in Solid Wood.
C = Stile/Rail & Applied Molding combo shown are available Convex/Concave
AS = Available on Adventure Series Doors.
R = Available radiused to follow contour of shaped rails.
MDF = Stile/Rail profile available on 5-piece MDF doors. Applied molding will be solid wood.

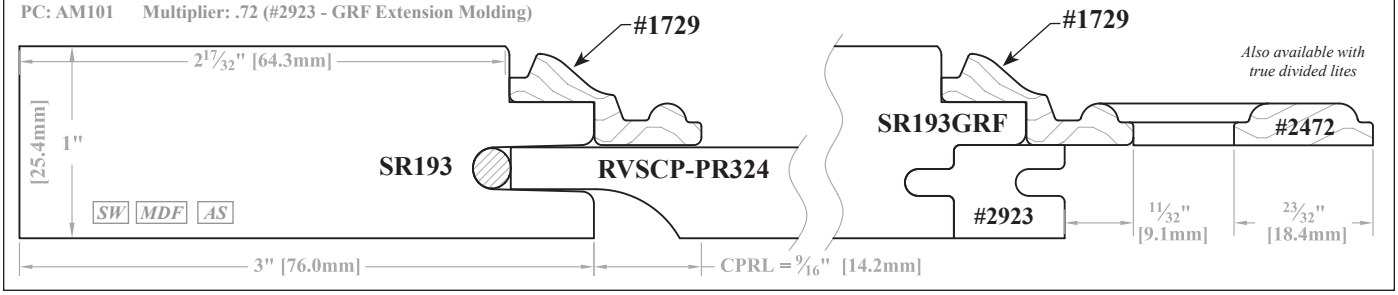
*"Old World" - Shelf Applied Molding Applications with Matching Mullion Stock - 1" [25.4mm] Thick Doors...continued*



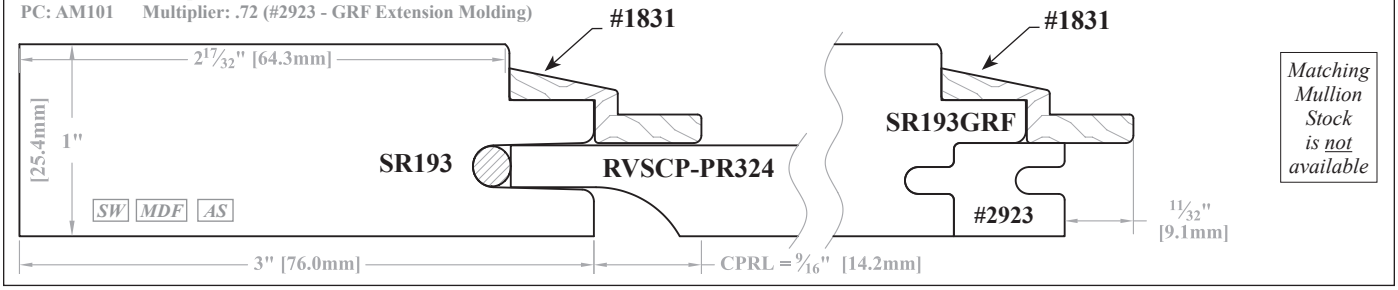
PC: AM101 Multiplier: .72 (#1372)



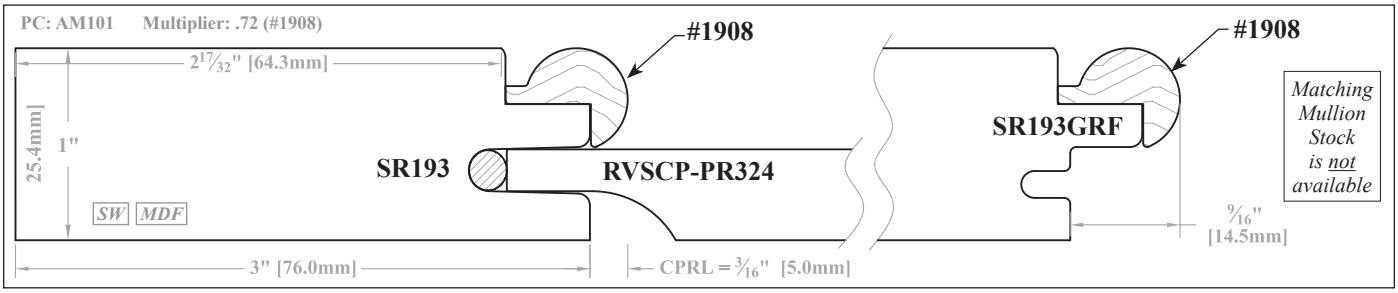

PC: AM101 Multiplier: .72 (#1729)
PC: AM101 Multiplier: .72 (#2923 - GRF Extension Molding)



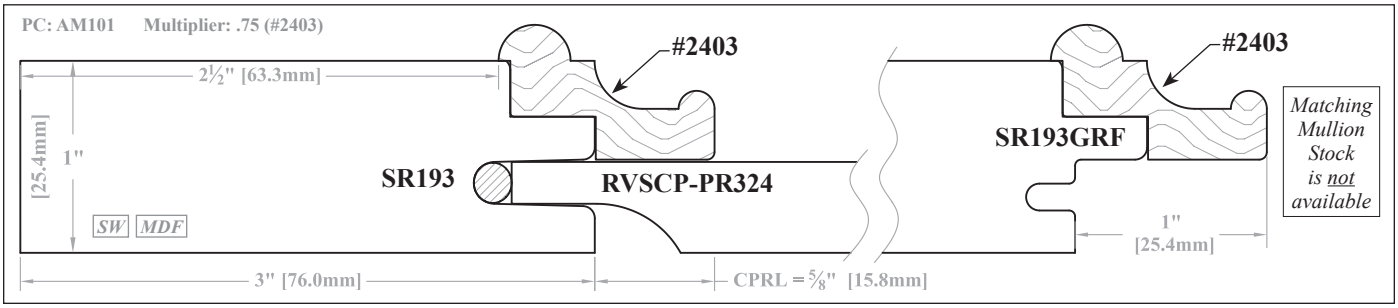

PC: AM101 Multiplier: .72 (#1831)
PC: AM101 Multiplier: .72 (#2923 - GRF Extension Molding)




PC: AM101 Multiplier: .72 (#1908)




PC: AM101 Multiplier: .75 (#2403)




SW = Available in Solid Wood.
C = Stile/Rail & Applied Molding combo shown are available Convex/Concave
AS = Available on Adventure Series Doors.
R = Available radiused to follow contour of shaped rails.
MDF = Stile/Rail profile available on 5-piece MDF doors. Applied molding will be solid wood.

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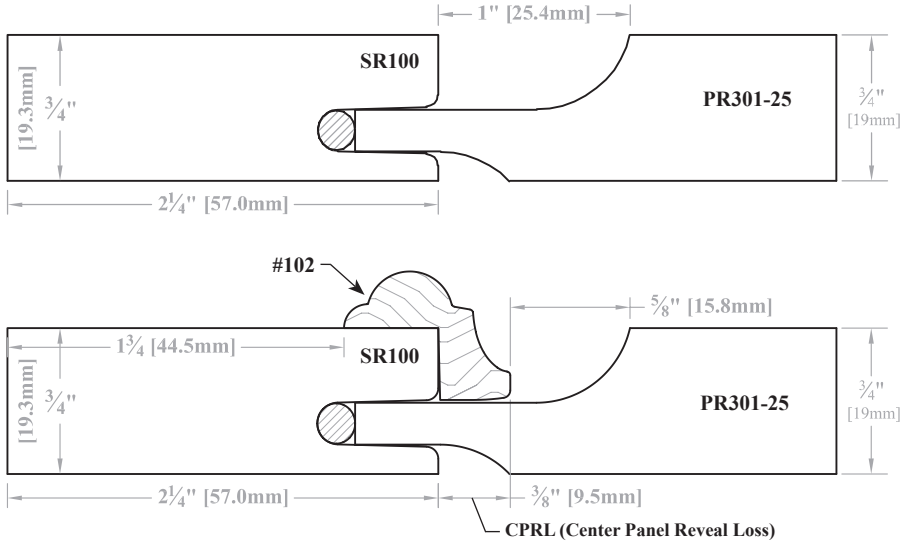
### *Center Panel Reveal Loss (CPRL)*

When placing an applied molding on a door with a raised center panel, WalzCraft will not automatically adjust the center panel reveal.

- You must factor in the Center Panel Reveal Loss **(CPRL)** and plan accordingly.
- See examples below of how the center panel reveal is affected when adding an applied molding.




1" Center Panel Reveal **(PR301-25)** less ⅜" Center Panel Reveal Loss **(CPRL)** from applied molding **#102** = ⅝".

E

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## Ordering & Pricing Notes: Shelf Applied Molding Stile & Rail Profiles

### Ordering Guidelines

| | | |
|---|---|---|
| 1 | **Order Forms** | Applicable order forms will include spaces to indicate your chosen profiles. |

### Pricing

| | | |
|---|---|---|
| 1 | **Pricing** | Please see ***Section E.5*** and ***E.8*** of our current **Wholesale Pricing Catalog**. |



## Technical Notes: Shelf Applied Molding Stile & Rail Profiles

### Cabinet Door & Drawer Front Options (Chapter B)

| | | |
|---|---|---|
| 1 | **Doors w/ Square Rails** | Raised or flat panel square doors, frames or wainscot panels using Traditional or Mitered stile and rail joinery are available with applied moldings. |
| 2 | **Doors w/ Angled Stiles or Rails** | Raised or flat panel angled doors, frames or wainscot panels using Traditional stile and rail joinery are available with applied moldings. |
| | | **Door Price Classes: 122, 126, 139, 140, 222, 226, 239, 240.** |
| 3 | **Doors w/ Shaped Rails** | Raised or flat panel doors, frames or wainscot panels with one or more shaped rail, as well as quarter circle, half circle and Gothic doors and frames are available with applied moldings that follow the contour of the shaped rails. |
| | | **Not all applied moldings are available, please refer to *Molding Options* notes within this section.** |
| | | Some door styles may require additional customization which may be subject to additional design charges. |
| 4 | **Applied Molding vs French Miter Construction** | *R-FM* = **Recommended French Miter**.<br>• Due to the nature of these profiles, in order to provide a better quality joint, WalzCraft recommends that they be ordered as French Miter construction (see ***Section B.7*** for more information on French Miter doors).<br>• The French Miter joint represents a step up in quality and will provide a much cleaner look.<br>• If choosing to order these ***R-FM*** profiles with French Miter construction, please use the matching French Miter door style along with the matching miter profile.<br>• For example, if you want a **Style 10** door with stile & rail profile **SR122 w/ AM #1280**, but made with French Miter construction, please order door style **10FM** with mitered stile & rail profile **MP604-57** ***(Section E.9)***.<br>◦ **SR122 w/ AM #1280** matches **MP604-57**<br>◦ **SR133 w/ AM #1664** matches **MP668-57**<br>◦ **SR133 w/ AM #1717** matches **MP659-57**<br>◦ **SR135 w/ AM #1721** matches **MP600-57**<br>◦ **SR135 w/ AM #1722** matches **MP602-57**<br>◦ **SR136 w/ AM #1746** matches **MP601-57**<br>◦ **SR135 w/ AM #2053** matches **MP6106-57**<br>◦ **SR155 w/ AM #2405** matches **MP603-57**<br>◦ **SR133 w/ AM #3053** matches **MP675-57**<br>◦ **SR122 w/ AM #1832** matches **MP6118-57**<br>◦ **SR136 w/ AM #1880** matches **MP6119-57**<br>◦ **SR154 w/ AM #2381** matches **MP6120-57**<br>◦ **SR160 w/ AM #2528** matches **MP6121-57**<br>◦ **SR136 w/ AM #2690** matches **MP6122-57** |
| 5 | **Adventure Series** | *AS* = Stile & Rail and Shelf Applied molding combination are available for Adventure Series doors. |

### Convex/Concave Options (Chapter D)

| | | |
|---|---|---|
| 1 | **Curved Products** | *C* = Indicates that the stile/rail profile and applied molding and/or GRF extension molding combinations shown are available for convex/concave applications. See ***Chapter D*** for more information on convex/concave products. |

### General Information (Chapter A)

| | | |
|---|---|---|
| 1 | **Ready to Assemble (RTA)** | Doors and drawer fronts with applied molding are not available Ready to Assemble (RTA). |

### Material Options

| | | |
|---|---|---|
| 1 | **Material Options** | *SW* = Stile/rail profile available on products made from solid wood. |
| | | *MDF* = Stile/rail profile available on 5-piece MDF doors. Applied molding will be solid wood. |

### Miscellaneous

| | | |
|---|---|---|
| 1 | **Application Method** | *Most* applied moldings are glued and press fit. Small headless pins may be necessary for some applications. If used, these tiny pin holes will ***not*** be filled with putty. |

### Molding Options (Chapter N)

| | | |
|---|---|---|
| 1 | **GRF Extension Moldings** | Some applied moldings require an additional GRF extension molding when frame & mullion doors are ordered. For door styles with a shaped rail or rails (ie: style **2000**), the rail will be routed to follow the contour of the shape, thereby requiring the glass to be cut to follow the contour of the shape also. |
| 2 | **Radius Molding** | *R* = Indicates applied moldings, mullion stock moldings (when used as applied moldings) and GRF extension moldings can be radiused to follow the contour of a shaped rail (ie: arched top rail of door style **2000**). |
| | | Note, these options are not to be confused with options available for lite patterns. Stile & rail profile/mullion stock availability for lite pattern options can be found on our website: **Resources/Technical Information.** |

***Continued on next page...***

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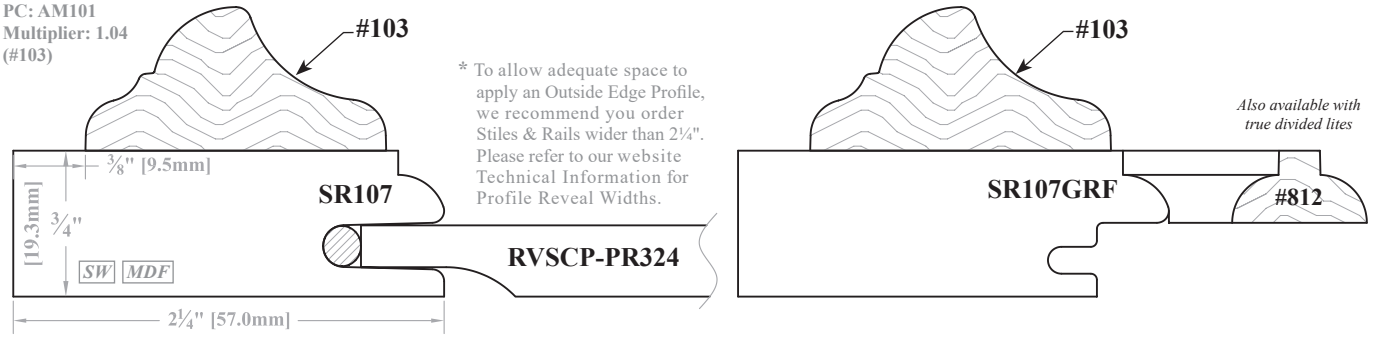
| Technical Notes: Shelf Applied Molding Stile & Rail Profiles | | |
|---|---|---|
| **Profile Options (Chapter E)** | | |
| **1** | **Compatibility** | See our website: **Resources / Technical Information** for Applied Molding / Center Panel Compatibility Charts to ensure that the molding and panel profile you have selected are compatible. When using a veneered flat or **RVSCP-PR324** *(Reversed Solid Center Panel)*, we suggest allowing 1" [25.4mm] of visible flat surface on the center panel to allow for attaching hardware. |
| | | See our website: **Resources / Technical Information** site for Applied Molding S / R & Mitered Profile Compatibility charts. |
| **2** | **SR133, SR155** | **Only available with Applied Molding.** All standard Center Panel profile reveals are compatible with the applied moldings designed for the **SR133** and **SR155** shelf. |
| **3** | **SR144** | **SR144** is a Mirror Joint. See ***Section E.2*** for more information. |
| **Sizes / Dimensions** | | |
| **1** | **Application Drawings** | The application drawings shown throughout ***Sections E.4, E.5*** and ***E.6*** can utilize either Traditional or Old World Joinery. Traditional Stile & Rail profiles are standard at 2¼" [57.2mm] wide and Old World are standard at 3" [76.2mm] wide. **Drawings are to scale.** |
| | | The amount of visible flat space on the stile/rail, after the molding is applied, will vary depending on the Outside Edge Profile that is selected. |
| **2** | **Applied Molding on Center Stiles and / or Center Rails** | When ordering an applied molding profile on a door style with a center stile or center rail, the visible distance for the flat surface on the center stile/rail will be less than that of the outside stile / rail, given that the applied molding would be affixed to both sides of the center stile/rail. WalzCraft does not automatically modify the width of the center stile / rail to compensate for this. |
| | | The minimum ***distance for the flat surface*** between moldings for any center stile or center rail with shelf applied molding is 1" [25.4mm]. |
| **Wood Specie Options (Chapter S)** | | |
| **1** | **Wood Species and Grade** | When ordering applied moldings, the applied molding will match the wood species and grade of the door unless otherwise noted. |
| | | Wood species may be limited. See ***Section E.8*** in our current **Wholesale Pricing Catalog** for availability. |
| | | If an applied molding is Quarter Sawn, Rift Sawn (Straight Grain) or (Straight Grain), WalzCraft will attempt to match the grain on the face of the molding to the grain on the face of the product (ie: door or drawer front). However, it should be expected that Quarter Sawn grain will have some amount of Rift Sawn character, and Rift Sawn grain will have some amount of Quarter Sawn character. This is especially true when moldings have deep profiles. |
| **2** | **MDF Stiles / Rails with Solid Wood Applied Molding** | When stiles / rails are MDF, the applied molding will be made from one of the following:<br>• Maple-Hard / Soft-Mixed-Value / Budget / Paint Grade<br>• Birch-Value / Budget / Paint Grade<br>• Poplar-Value / Budget / Paint Grade. |

***Stile & Rail - Shelf Applied Molding - END***

E

## *Face Applied Molding Applications*

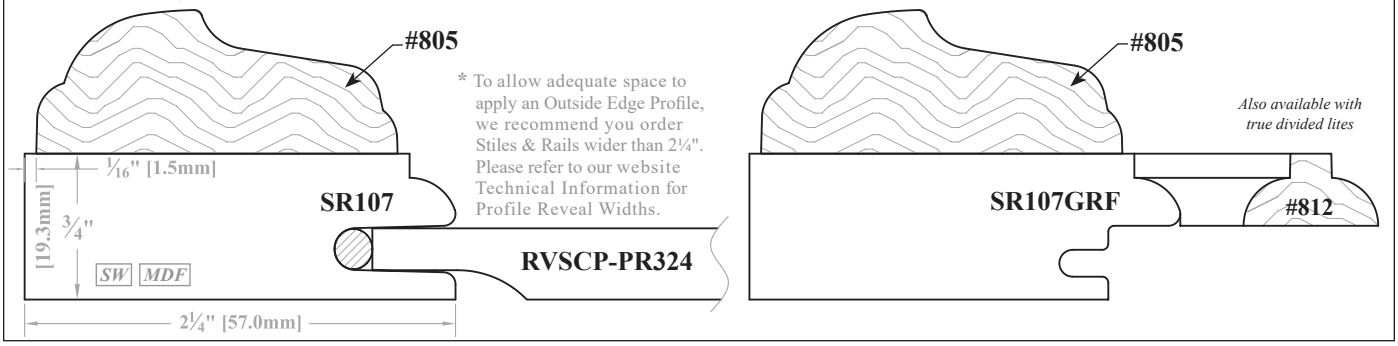
PC: AM101
Multiplier: 1.04
(#103)




* To allow adequate space to apply an Outside Edge Profile, we recommend you order Stiles & Rails wider than 2¼". Please refer to our website Technical Information for Profile Reveal Widths.

*Also available with true divided lites*

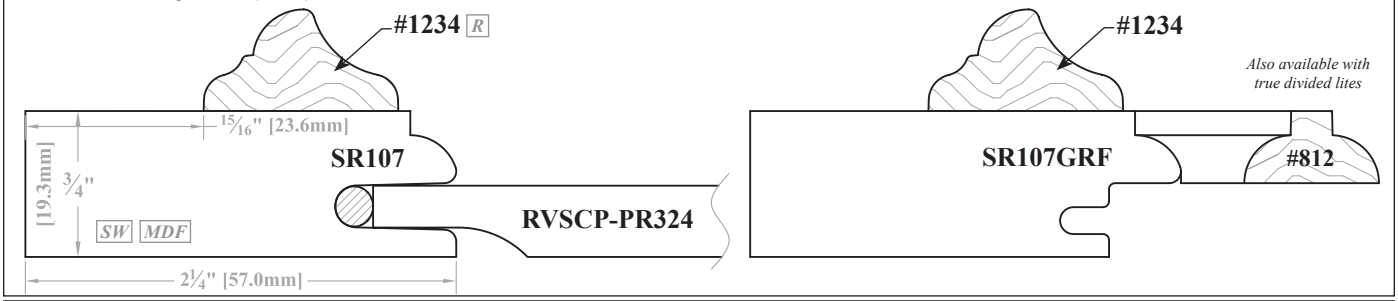
PC: AM101 Multiplier: 1.25 (#805)




* To allow adequate space to apply an Outside Edge Profile, we recommend you order Stiles & Rails wider than 2¼". Please refer to our website Technical Information for Profile Reveal Widths.

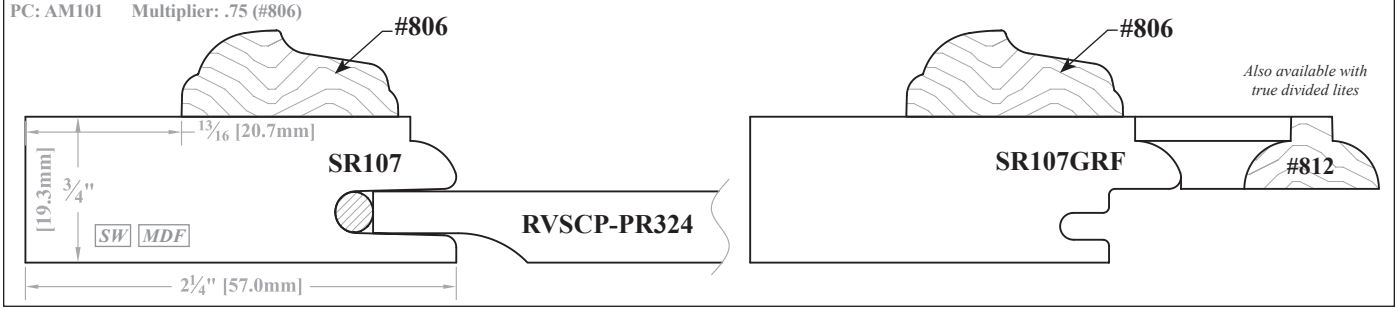
*Also available with true divided lites*

PC: AM101 Multiplier: .72 (#1234)



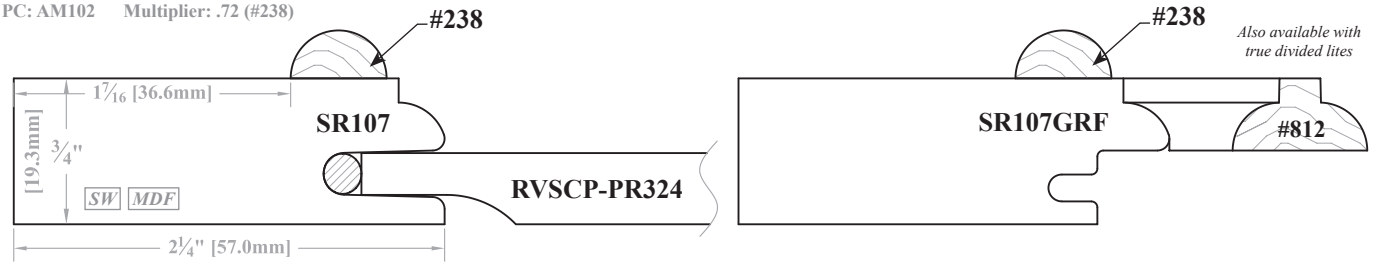

*Also available with true divided lites*

PC: AM101 Multiplier: .75 (#806)




*Also available with true divided lites*

PC: AM102 Multiplier: .72 (#238)




*Also available with true divided lites*

SW = Available in Solid Wood.

C = Stile/Rail & Applied Molding combo shown are available Convex/Concave

R = Available radiused to follow contour of shaped rails.

MDF = Stile / Rail profile available on 5-piece MDF doors. Applied molding will be solid wood.



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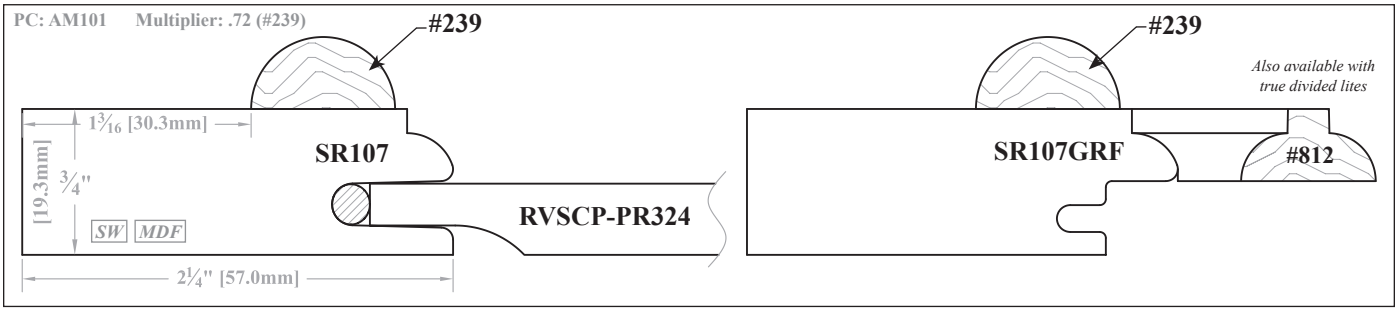
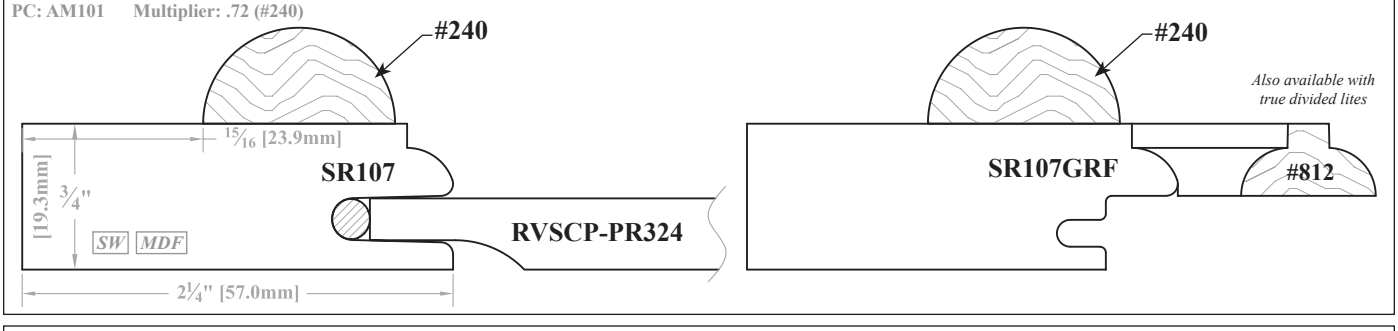
## Face Applied Molding Applications

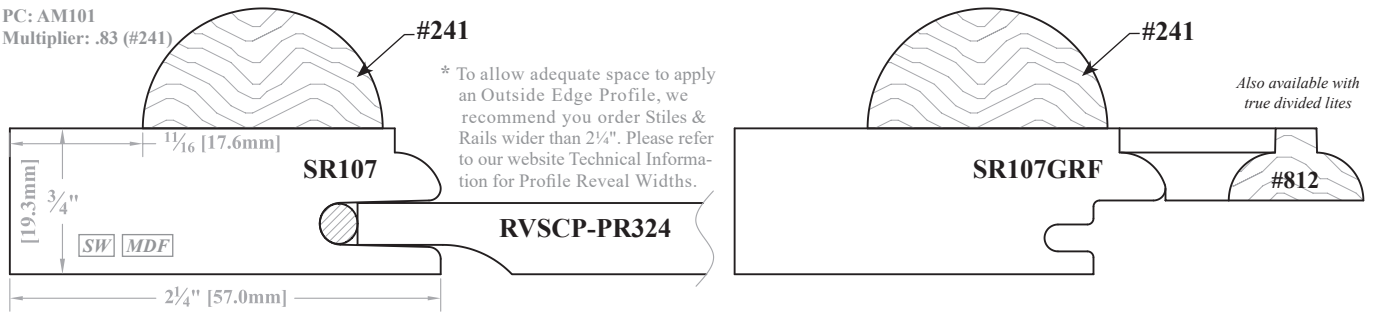
PC: AM101 Multiplier: .72 (#239)



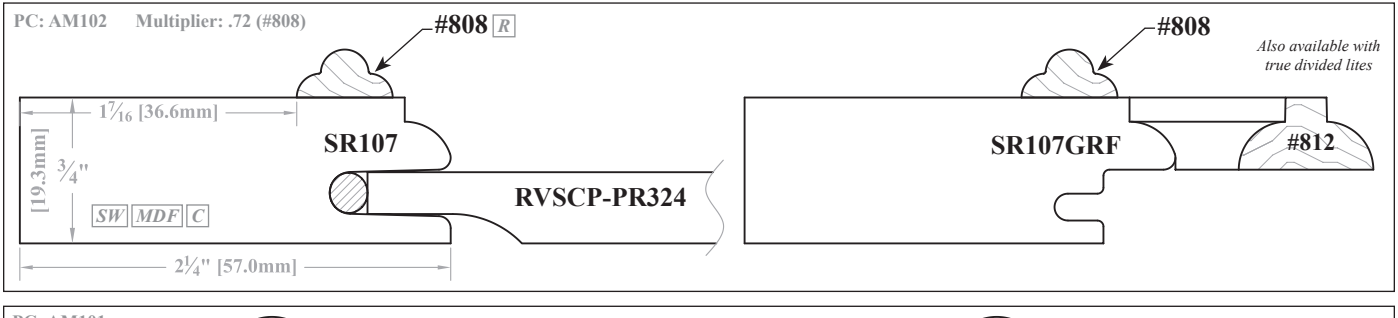

PC: AM101 Multiplier: .72 (#240)




PC: AM101
Multiplier: .83 (#241)




PC: AM102 Multiplier: .72 (#808)




PC: AM101
Multiplier: .84 (#1751)




SW = Available in Solid Wood.

C = Stile/Rail & Applied Molding combo shown are available Convex/Concave

R = Available radiused to follow contour of shaped rails.

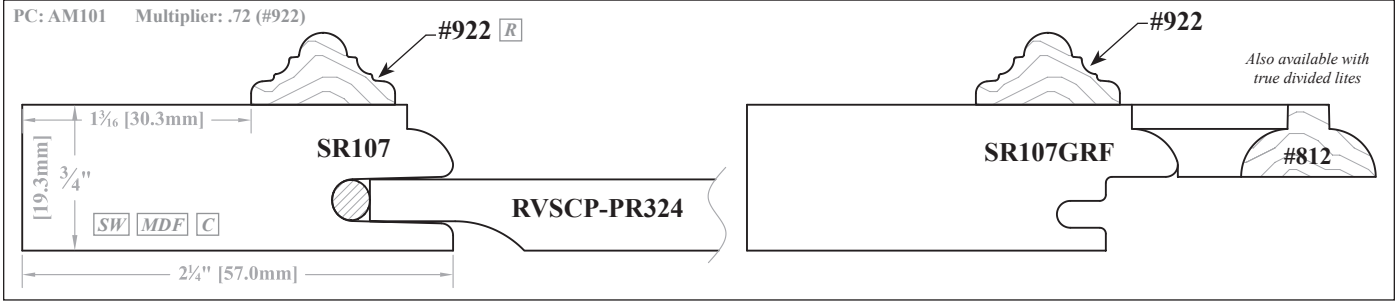
MDF = Stile / Rail profile available on 5-piece MDF doors. Applied molding will be solid wood.

▶ For PRICING ▶ *See Section **E.6*** in our current Wholesale Pricing Catalog.

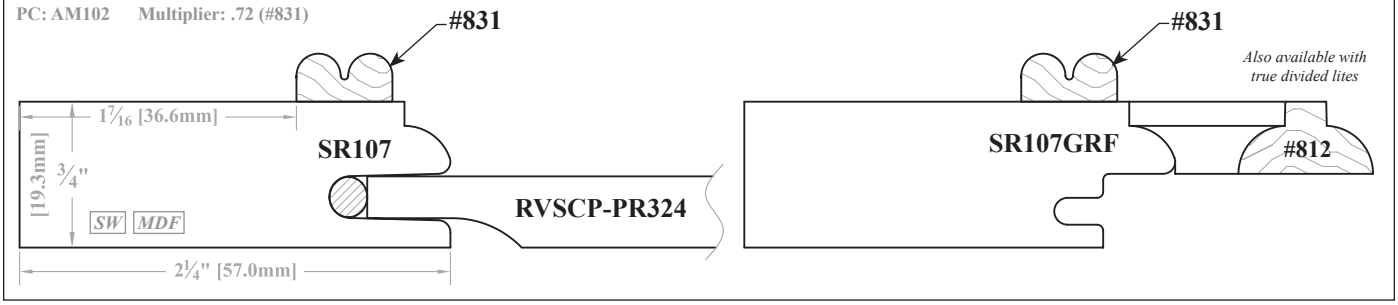
E

## Face Applied Molding Applications

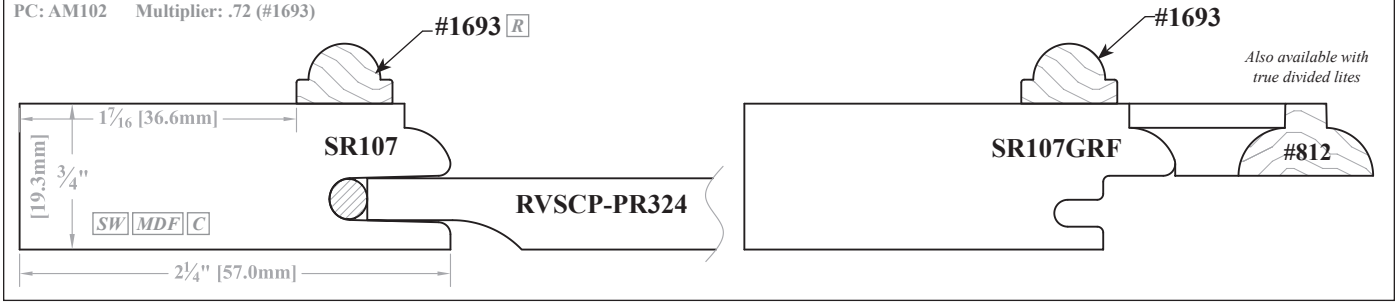
PC: AM101 Multiplier: .72 (#922)



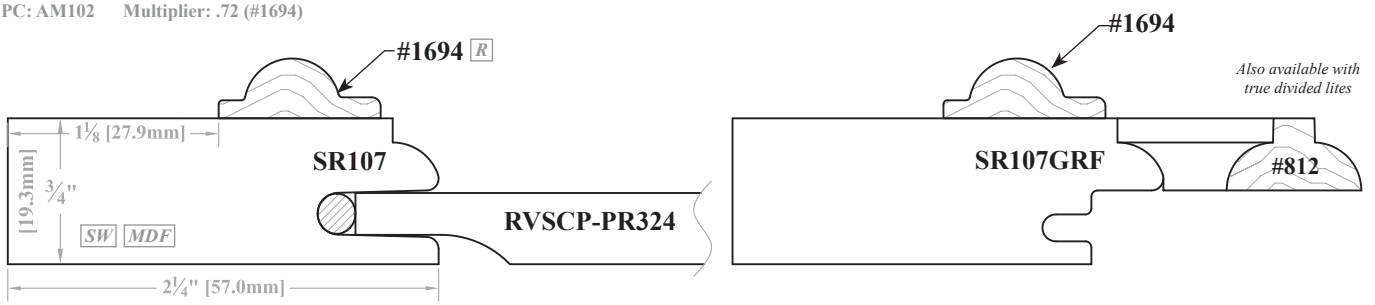

PC: AM102 Multiplier: .72 (#831)



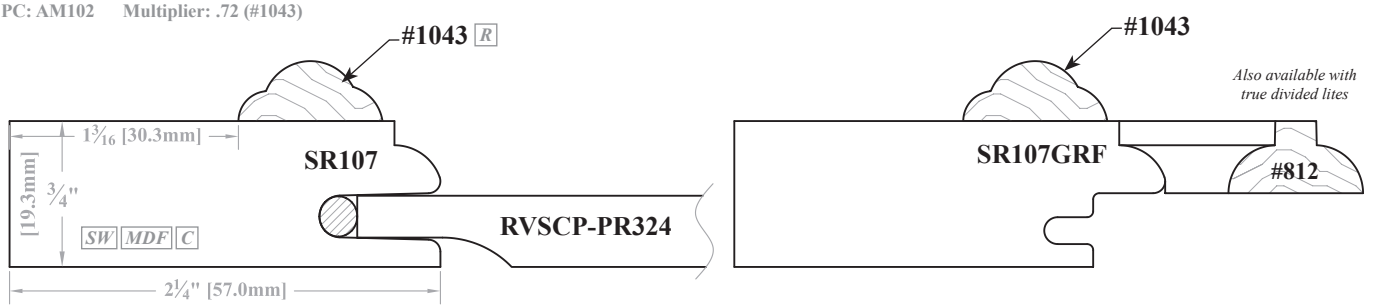

PC: AM102 Multiplier: .72 (#1693)




PC: AM102 Multiplier: .72 (#1694)




PC: AM102 Multiplier: .72 (#1043)




SW = Available in Solid Wood.

C = Stile / Rail & Applied Molding combo shown are available Convex / Concave

R = Available radiused to follow contour of shaped rails.

MDF = Stile / Rail profile available on 5-piece MDF doors. Applied molding will be solid wood.

► For PRICING ► *See Section **E.6*** in our current Wholesale Pricing Catalog.



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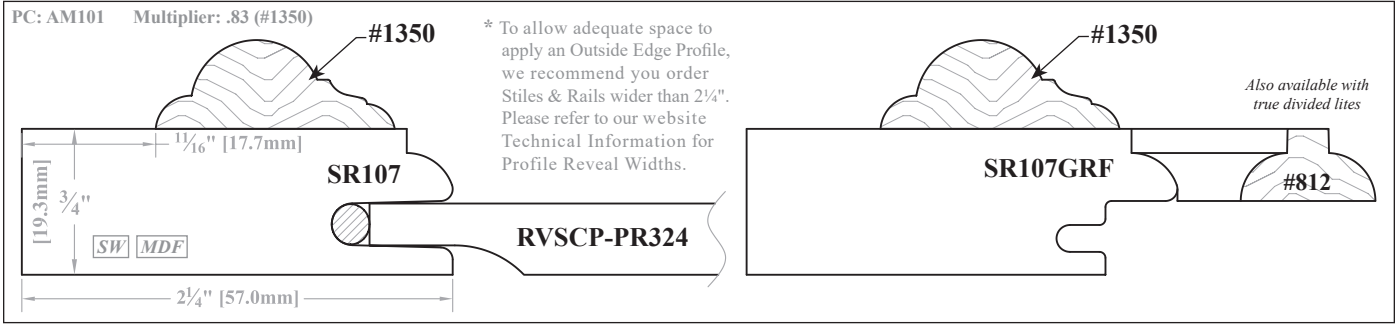
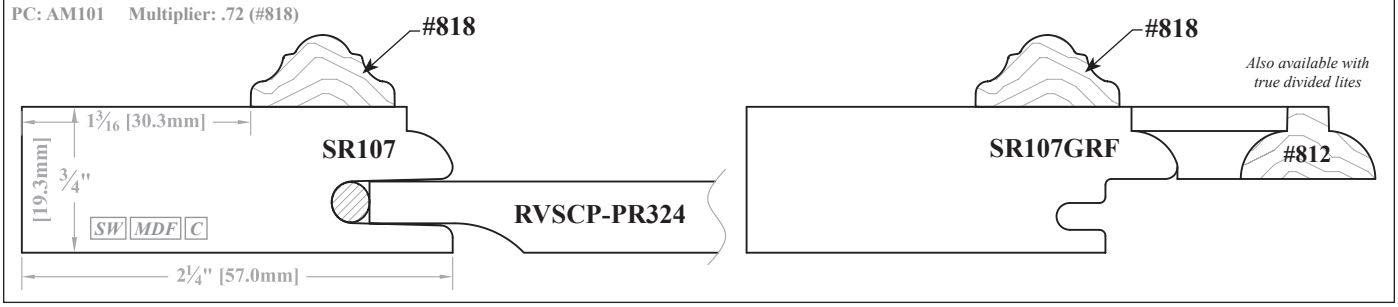
## Face Applied Molding Applications

PC: AM101 Multiplier: .83 (#1350)

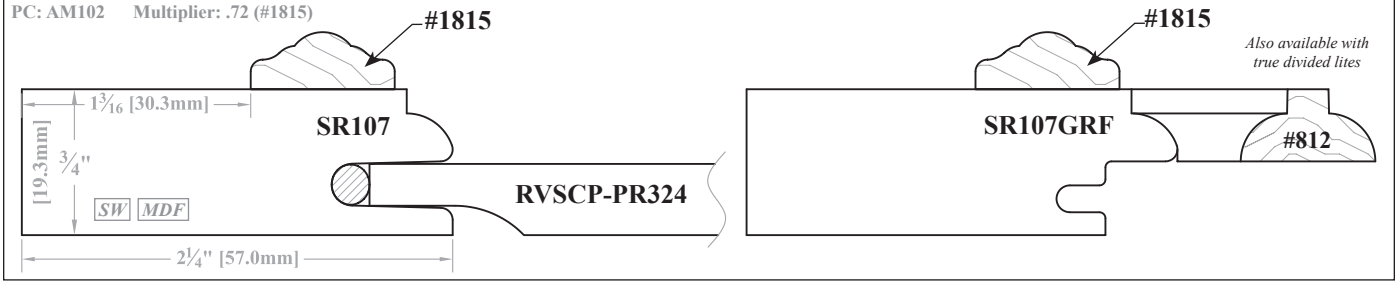



* To allow adequate space to apply an Outside Edge Profile, we recommend you order Stiles & Rails wider than 2¼". Please refer to our website Technical Information for Profile Reveal Widths.

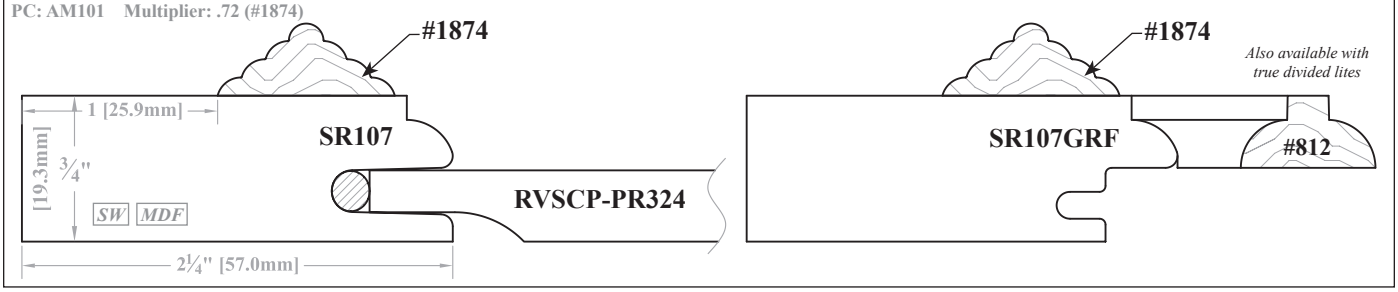
PC: AM101 Multiplier: .72 (#818)



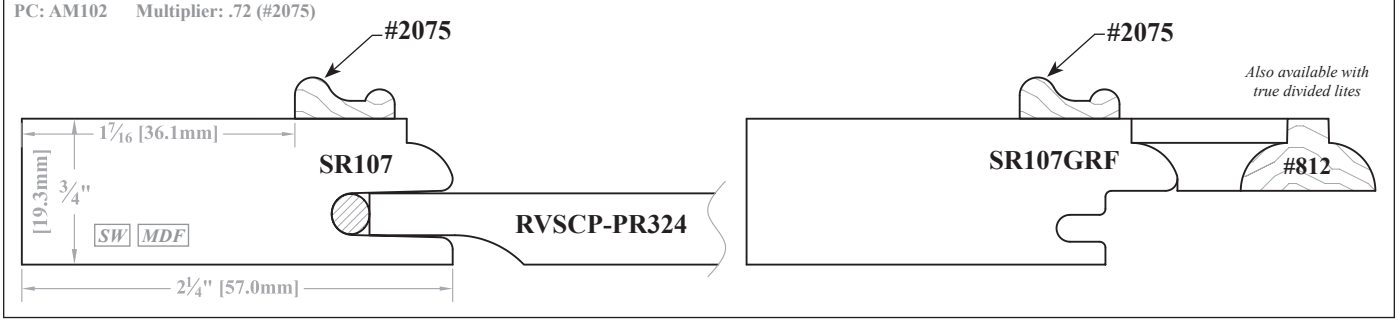

PC: AM102 Multiplier: .72 (#1815)




PC: AM101 Multiplier: .72 (#1874)




PC: AM102 Multiplier: .72 (#2075)




SW = Available in Solid Wood.

C = Stile/Rail & Applied Molding combo shown are available Convex/Concave

R = Available radiused to follow contour of shaped rails.

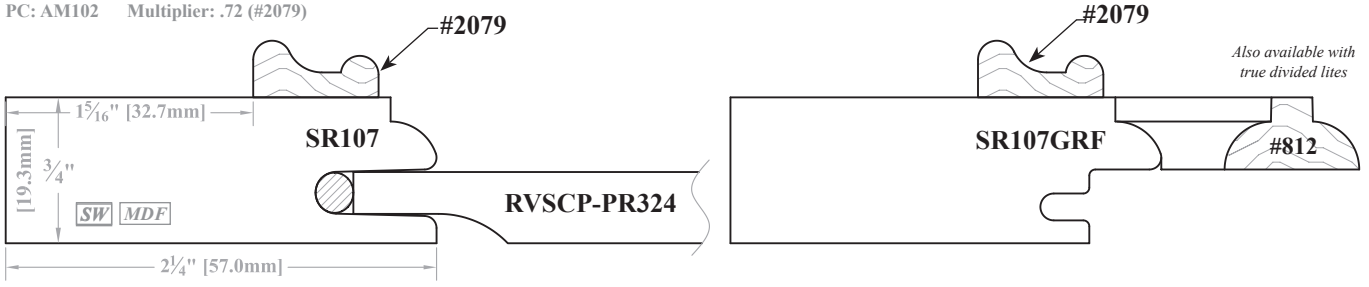
MDF = Stile / Rail profile available on 5-piece MDF doors. Applied molding will be solid wood.

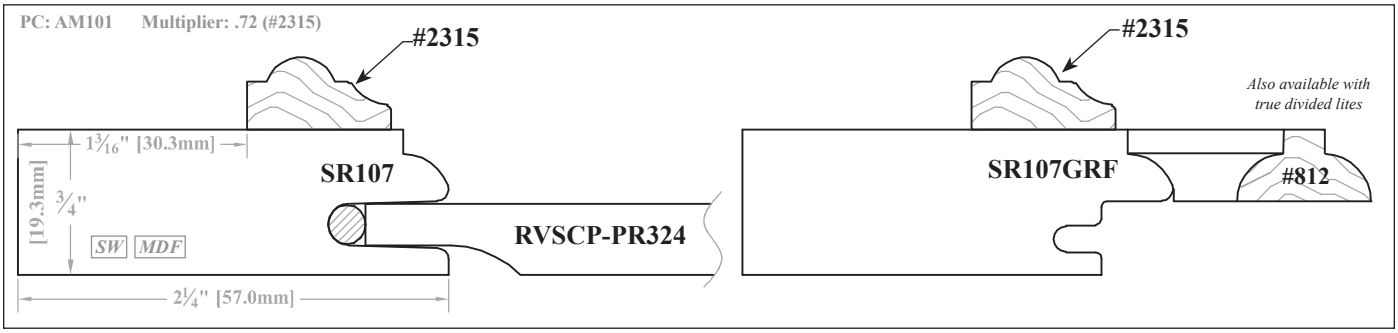
▶ For PRICING ▶ *See Section **E.6*** in our current Wholesale Pricing Catalog.

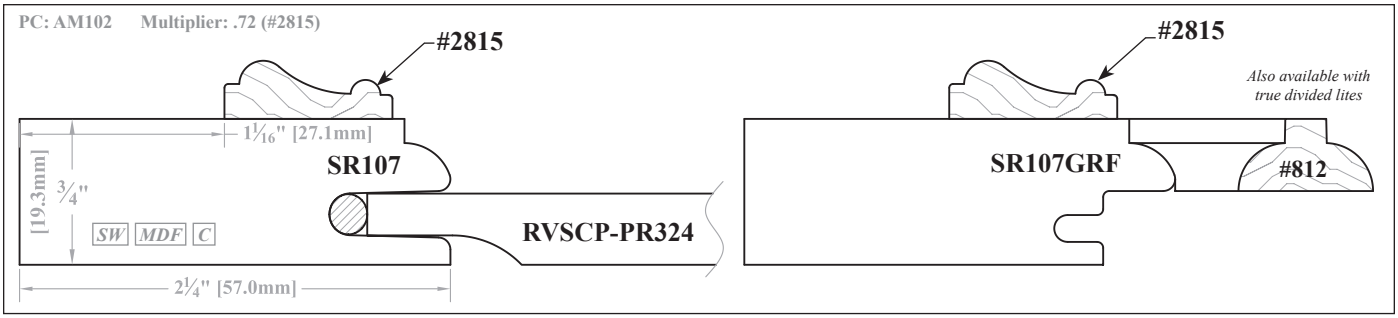
# Profile Options

## Stile & Rail - Face Applied Molding

### Face Applied Molding Applications




| | |
|---|---|
| SW = Available in Solid Wood. | C = Stile / Rail & Applied Molding combo shown are available Convex / Concave |
| R = Available radiused to follow contour of shaped rails. | MDF = Stile / Rail profile available on 5-piece MDF doors. Applied molding will be solid wood. |

### Ordering & Pricing Notes: Stile & Rail - Face Applied Molding

| | | |
|---|---|---|
| | **Ordering Guidelines** | |
| 1 | **Order Forms** | Applicable order forms will include spaces to indicate your chosen profiles. |
| | **Pricing** | |
| 1 | **Pricing** | Please see ***Section E.6*** and ***E.8*** of our current **Wholesale Pricing Catalog**. |

### Technical Notes: Stile & Rail - Face Applied Molding

| | | |
|---|---|---|
| | **Cabinet Door & Drawer Front Options (Chapter B)** | |
| 1 | **Doors w/ Square Rails** | Raised or flat panel square doors, frames or wainscot panels using Traditional or Mitered stile and rail joinery are available with applied moldings. |
| 2 | **Doors w/ Angled Stiles or Rails** | Raised or flat panel angled doors, frames or wainscot panels using Traditional stile and rail joinery are available with applied moldings. |
| | | **Door Price Classes: 122, 126, 139, 140, 222, 226, 239, 240.** |
| 3 | **Doors w/ Shaped Rails** | Raised or flat panel doors, frames or wainscot panels with one or more shaped rail, as well as quarter circle, half circle and Gothic doors and frames are available with applied moldings that follow the contour of the shaped rails. |
| | | **Not all applied moldings are available, please refer to *Molding Options* notes within this section.** |
| | | Some door styles may require additional customization which may be subject to additional design charges. |

*Continued on next page...*

▶ **For PRICING** ▶ *See Section **E.6*** in our current Wholesale Pricing Catalog.

## Technical Notes: Stile & Rail - Face Applied Molding...continued

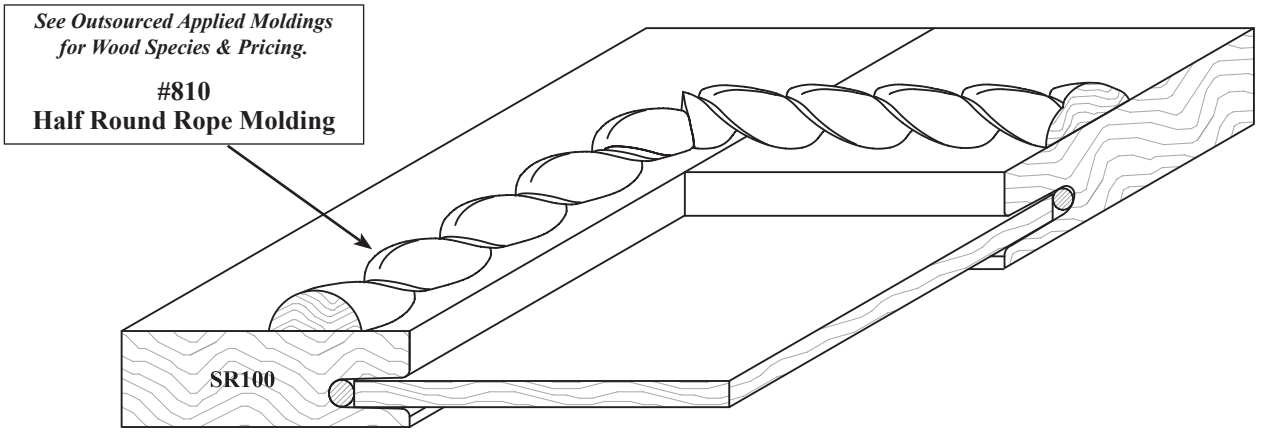
| | | |
|---|---|---|
| **Convex/Concave Options (Chapter D)** | | |
| 1 | **Curved Products** | C = Indicates that the stile & rail profile and applied molding and/or GRF extension molding combinations shown are available for Convex/Concave applications. See ***Chapter D*** for more information on Convex/Concave products. |
| **General Information (Chapter A)** | | |
| 1 | **Ready to Assemble (RTA)** | Doors and drawer fronts with applied molding are not available Ready to Assemble (RTA). |
| **Material Options** | | |
| 1 | **Material Options** | SW = Stile & rail profile available on products made from solid wood. |
| | | MDF = Stile & rail profile available on 5-piece MDF doors. Applied molding will be solid wood. |
| **Miscellaneous** | | |
| 1 | **Application Method** | ***Most*** applied moldings are glued and press fit. Small headless pins may be necessary for some applications. If used, these tiny pin holes will ***not*** be filled with putty. |
| **Molding Options (Chapter N)** | | |
| 1 | **GRF Extension Moldings** | Some applied moldings require an additional GRF extension molding when frame & mullion doors are ordered. |
| 2 | **Radius Molding** | R = Indicates applied moldings, mullion stock moldings (when used as applied moldings) and GRF extension moldings can be radiused to follow the contour of a shaped rail (ie: arched top rail of door style **2000**). |
| | | Note, these options are not to be confused with options available for lite patterns. Stile & rail profile/mullion stock availability for lite pattern options can be found on our website. |
| 3 | **Multiple Applied Moldings** | You may use more than one applied molding on a door or drawer front. Each applied molding would be priced using the lineal inch price for that molding, in addition to joint charges for each molding. Contact our **Customer Support Team** for questions. |
| **Profile Options (Chapter E)** | | |
| 1 | **Compatibility** | See our website, **Resources/Technical Information** for Applied Molding/Centers Panel Caompatibility charts to ensure that the molding and panel profile you have selected are compatible. When using a veneered flat or **RVSCP-PR324** *(Reversed Solid Center Panel)*, we suggest allowing 1" [25.4mm] of visible flat surface on the center panel to allow for attaching hardware. |
| | | See our website, **Resources/Forms & Information/Technical Information** site for Applied Molding S/R & Mitered Profile Compatibility charts. |
| **Sizes/Dimensions** | | |
| 1 | **Application Drawings** | The application drawings shown throughout ***Sections E.4, E.5*** and ***E.6*** can utilize either Traditional or Old World joinery. Traditional stile & rail profiles are standard at 2¼" [57.2mm] wide and Old World are standard at 3" [76.2mm] wide. **Drawings are shown at full scale.** |
| | | The dimension on the face after the molding is applied will vary, depending on the outside edge profile that is selected. |
| 2 | **Applied Molding on Center Stiles and / or Center Rails** | When ordering an applied molding profile on a door style with a center stile or center rail, the amount of visible flat space on the center stile/rail will be less than that of the outside stiles and rails. WalzCraft will not automatically modify the width of the center stile/rail to compensate for this. |
| 3 | **Positioning** | Face applied moldings are set back 1/16" [1.6mm] from the Stile and Rail profile. Custom placements are available but may be subject to ***additional design charges***. |
| **Wood Specie Options (Chapter S)** | | |
| 1 | **Wood Species and Grade** | When ordering applied moldings, the applied molding will match the wood species and grade of the door unless otherwise noted. |
| | | Wood species may be limited. See ***Section E.8*** in our current **Wholesale Pricing Catalog** for availability. |
| | | If an applied molding is Quarter Sawn, Rift Sawn (Straight Grain) or (Straight Grain), WalzCraft will attempt to match the grain on the face of the molding to the grain on the face of the product (ie: door or drawer front). However, it should be expected that Quarter Sawn grain will have some amount of Rift Sawn character, and Rift Sawn grain will have some amount of Quarter Sawn character. This is especially true when moldings have deep profiles. |
| 2 | **MDF Stiles/Rails with Solid Wood Applied Molding** | When stiles/rails are MDF, the applied molding will be made from one of the following:<br>• Maple-Hard/Soft-Mixed-Value/Budget/Paint Grade<br>• Birch-Value/Budget/Paint Grade<br>• Poplar-Value/Budget/Paint Grade. |

**Stile & Rail - Face Applied Molding - END**

▶ **For PRICING** ▶ *See Section E.6 in our current Wholesale Pricing Catalog.*

E

## Face Applied Half Round Rope Moldings

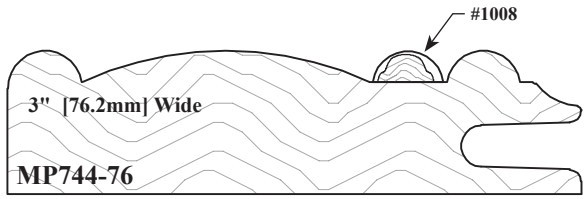


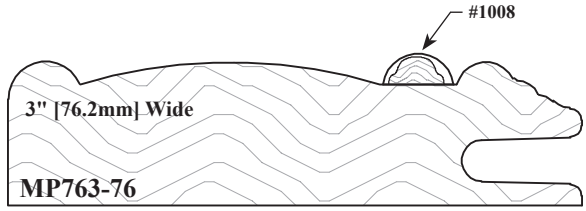

| Ordering & Pricing Notes: Face Applied Half Round Rope Molding | | |
|---|---|---|
| | **Ordering Guidelines** | |
| 1 | **Order Forms** | Applicable order forms will include spaces to indicate your chosen profiles. |
| | **Pricing** | |
| 1 | **Pricing** | Please see ***Section E.6*** and ***E.8*** of our current **Wholesale Pricing Catalog**. |

| Technical Notes: Face Applied Half Round Rope Molding | | |
|---|---|---|
| | **Molding Options (Chapter N)** | |
| 1 | **Application** | Shown above with half round rope molding **#810** attached to the face of the stiles and rails. See ***Section E.8*** for additional molding options. |
| 2 | **Corner Block Molding** | Corner block molding is recommended with rope moldings where they meet at the corners to prevent mis-match that may occur. See ***Section E.7*** for corner blocks. |
| | **Sizes / Dimensions** | |
| 1 | **Positioning** | Face applied moldings are set back 1/16" [1.6mm] from the Stile and Rail profile. Custom placements are available but may be subject to ***additional design charges***. |
| | **Wood Specie Options (Chapter S)** | |
| 1 | **Wood Species and Grade** | When ordering applied moldings, the applied molding will match the wood species and grade of the door unless otherwise noted. |
| | | Wood species may be limited. See ***Section E.8*** in our current **Wholesale Pricing Catalog** for availability. |

***Stile & Rail - Face Applied Half Round Rope Molding - END***

## Built-In Shelf for Face Applied Molding on Mitered Stile & Rail Profiles




E

## Ordering & Pricing Notes: Face Applied Molding and Built-In Shelf

### Ordering Guidelines

| | | |
|---|---|---|
| 1 | **Order Forms** | Applicable order forms will include spaces to indicate your chosen profiles. |

### Pricing

| | | |
|---|---|---|
| 1 | **Pricing** | Please see ***Section E.6*** and ***E.8*** of our current **Wholesale Pricing Catalog**. |

## Technical Notes: Face Applied Molding Molding and Built-In Shelf

### Molding Options (Chapter N)

| | | |
|---|---|---|
| 1 | **Application** | The Built-In Shelf will accept the **#1008** applied molding, which is ⅜" [9.5mm] wide. |
| 2 | **Corner Block Molding** | Corner block molding is recommended with beaded and rope moldings where they meet at the corners to prevent mismatch that may occur. See ***Section E.7*** of our current **Wholesale Pricing Catalog** for Corner Blocks. |

### Profile Options (Chapter E)

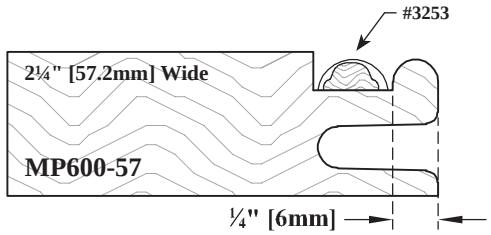
| | | |
|---|---|---|
| 1 | **Features** | A built-in shelf that is an integral component of the mitered profile. The shelf allows you the option to add a ⅜" [9.5mm] applied molding. |
| 2 | **Mitered Profiles** | The following mitered profiles have the built-in shelf feature:<br>• **MP744-76**, **MP744-57**, **MP744-38**, **MP763-76**, **MP763-57, MP763-38**. |

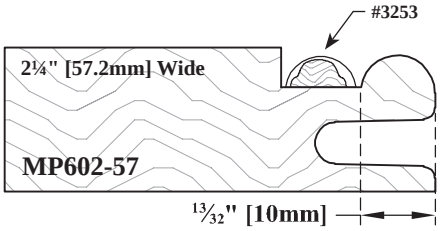
***Stile & Rail - Face Applied Molding and Built-In Shelf - END***

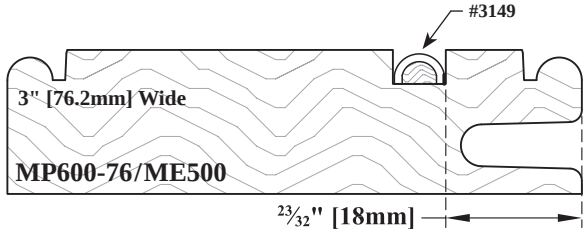
▶ **For PRICING** ▶ *See Section **E.6*** in our current Wholesale Pricing Catalog.

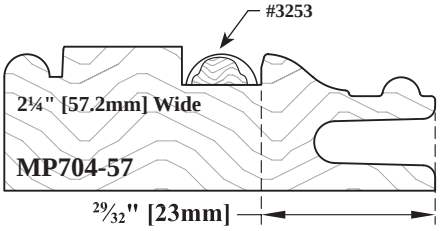
E

## Recessed Applied Molding (RAM) Rout Examples

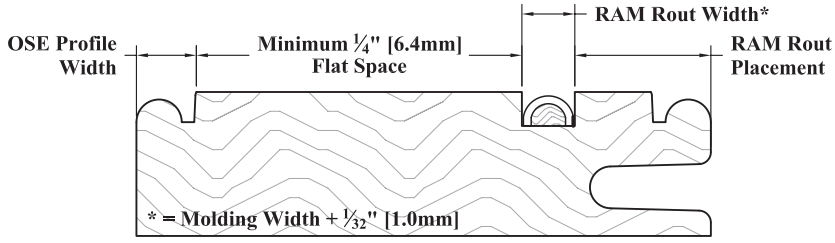



*Continued on next page...*

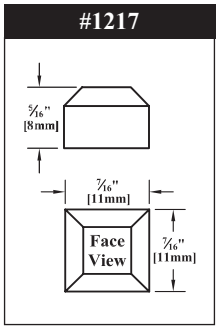
| Ordering & Pricing Notes: Recessed Applied Molding (RAM) Rout | | |
|---|---|---|
| **Ordering Guidelines** | | |
| 1 | **Order Forms** | Applicable order forms will include spaces to indicate your chosen profiles. |
| 2 | **Ordering Information** | When ordering, please specify:<br>• Applied molding number.<br>◦ The molding will determine the width and depth of RAM rout.<br>◦ Limitations may apply based on these dimensions.<br>• If applicable, the non-matching wood species for your molding.<br>• RAM rout placement (see drawing below).<br>◦ This is the distance from the inside edge of the stile & rail to the edge of the RAM rout (¼" [6.4mm] minimum).<br>◦ Limitations may apply based on the width of the mitered profile, width of molding, and width of OSE profile.<br> |
| **Pricing** | | |
| 1 | **Pricing** | Please see ***Section E.6*** and ***E.8*** of our current **Wholesale Pricing Catalog**. |

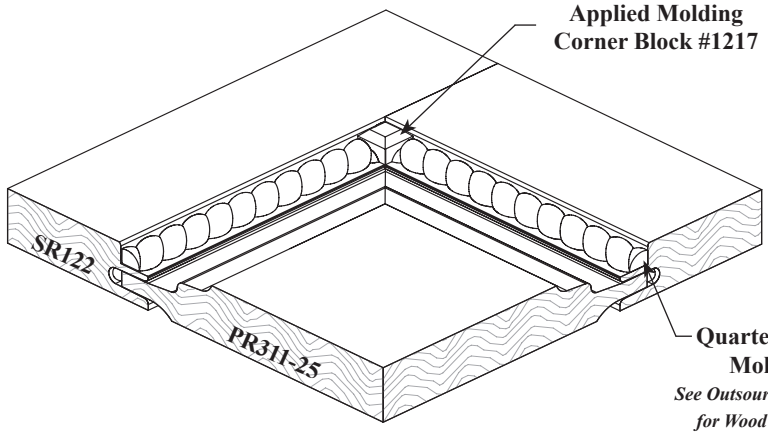
| Technical Notes: Recessed Applied Molding (RAM) Rout | | |
|---|---|---|
| **Cabinet Door & Drawer Front Options (Chapter B)** | | |
| 1 | **Door Styles** | RAM Routs are only available with Mitered mortise & tenon constructed doors from ***Sections B.5*** and ***B.6***. |
| **Molding Options (Chapter N)** | | |
| 1 | **Corner Block Molding** | Corner block molding is recommended with beaded and rope moldings where they meet at the corners to prevent mismatch that may occur. See ***Section E.7*** of our current **Wholesale Pricing Catalog** for Corner Blocks. |
| **Profile Options (Chapter E)** | | |
| 1 | **Description** | A Recessed Applied Molding (RAM) rout is a recessed groove that is added to the design of a mitered profile.<br>The RAM rout is set back from the inside edge of the mitered stile & rail profile and allows you to insert an applied molding into the RAM rout.<br>• This set back is referred to as the RAM rout placement (minimum placement of ¼" [6.4mm]). |
| 2 | **Mitered Profiles** | RAM routs are only available with mitered profiles from ***Sections E.9, E.10,*** and ***E.11***. |
| 3 | **Minimum Flat Space** | The amount of visible flat space on the stile/rail, after the molding is applied, will vary depending on the outside edge profile that is selected (minimum flat space of ¼" [6.4mm]). |
| 4 | **Convex/Concave** | RAM Routs are available on convex products only. Not available concave. Additional charges will apply.<br>• See ***Section E.9*** and ***Section E.10*** for Convex/Concave compatible miter profiles.<br>• See ***Section N.5*** and ***Section N.13*** for Convex/Concave compatible applied molding. |

***Stile & Rail - Face Applied Molding - RAM Rout - END***

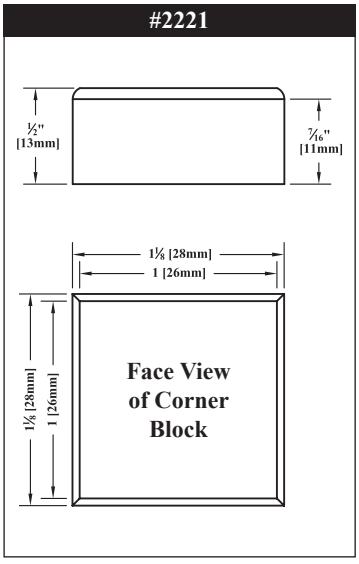
E

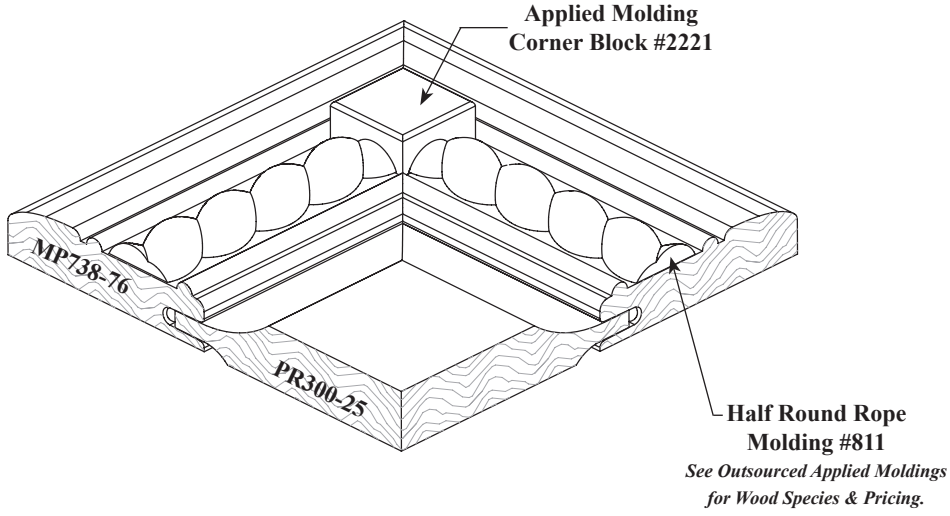
## "Corner Block" Molding Application Drawing - #1217




## "Corner Block" Molding Application Drawing - #2221




Continued on next page...

| Ordering & Pricing Notes: Corner Blocks | | |
|---|---|---|
| | ***Ordering Guidelines*** | |
| **1** | **Order Forms** | Please use ***Door and/or Drawer Front Order Forms (E•Z Forms #2 and #3)***. |
| | ***Pricing*** | |
| **1** | **Pricing** | Please see ***Section E.7*** of our current **Wholesale Pricing Catalog**. |

| Technical Notes: Corner Blocks | | |
|---|---|---|
| | ***Molding Options (Chapter N)*** | |
| **1** | **Corner Block Molding** | Corner block molding is recommended with beaded and rope moldings where they meet at the corners to prevent mis-match that may occur. |

| | ***Profile Options (Chapter E)*** | |
|---|---|---|
| **1** | **Mitered Profiles with a Built-In Shelf** | These mitered profiles accommodate the built-in shelf feature: **MP744-76**, **MP744-57**, **MP744-38**, **MP763-76**, **MP763-57** and **MP763-38**. |
| | | These mitered profiles will accept the **#3253** rope molding. |
| **2** | **Applied Molding Shelf** | The type of construction shown is only available when used with: **SR122**, **SR136**, **SR193**, **MP625-76**, **MP625-57**, **MP625-38**, **MP759-76**, **MP759-57**, **MP759-38**. |
| | | These profiles work best with the **#951**, **#3253** and **#1216** moldings. |

| | ***Wood Specie Options (Chapter S)*** | |
|---|---|---|
| **1** | **Wood Species** | Corner Blocks are available in all wood species.<br>• Due to their size, these blocks are only available by wood species (ie: Alder, Birch, Cherry, etc.).<br>• They are not available in specific grades (ie: Natural / Standard, Select / Premium, etc.), or cuts (ie: Quarter Sawn, Rift Cut, etc.). |
| **2** | **MDF Stiles / Rails with Solid Wood Applied Molding** | When stiles / rails are MDF, the corner block molding will be made from either Maple, Birch or Poplar. |

***Stile & Rail - Applied Molding - Corner Blocks - END***

E

## Beaded, Egg & Dart and Plain Molding

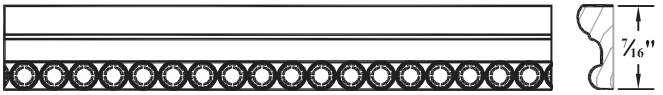
### #3149 — 1/4" Embossed Beaded Molding




OS

** Due to tear out in the manufacturing process, this molding is only available in Maple.*

### #2381 — 7/16" Embossed Beaded Molding



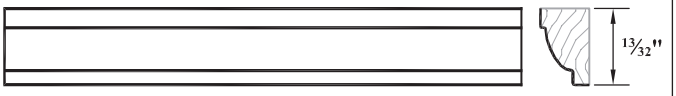

OS

### #1356 — 3/16" Embossed Beaded Molding




C OS

### #1999 — 13/32" Plain Accent Molding



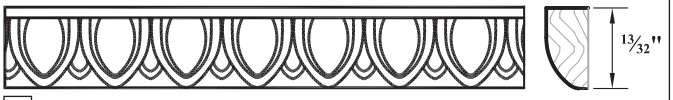

** This molding is similar to molding #1108 without the embossed Egg & Dart pattern.*

### #1108 — 3/8" Embossed Egg & Dart Molding




OS

### #3162 — 13/32" Embossed Egg & Dart Molding




OS

### Ordering & Pricing Notes: Beaded, Egg & Dart and Plain Molding (Outsourced)

| | | |
|---|---|---|
| | **Ordering Guidelines** | |
| 1 | **Order Forms** | Applicable order forms will include spaces to indicate your chosen profiles. |
| | **Pricing** | |
| 1 | **Pricing** | Please see ***Section E.8*** of our current **Wholesale Pricing Catalog**. |

### Technical Notes: Beaded, Egg & Dart and Plain Molding (Outsourced)

| | | |
|---|---|---|
| | **Finish Options (Chapter R)** | |
| 1 | **Finishing** | Finishing Options are available. Please see ***Chapter R***. |
| | **Molding Options (Chapter N)** | |
| 1 | **Drawings** | These solid wood moldings are drawn to actual size. |
| 2 | **Outsourced Molding** | These moldings are outsourced. See ***Section N.13*** for more information on size tolerances for outsourced molding. |
| | **Profile Options (Chapter E)** | |
| 1 | **Application** | These moldings may also be applied to some "Traditional" and "Mitered" Stile & Rail profiles with a shelf as well as some "Mitered" profiles with a RAM rout ***(Section E.6)***. |

**Beaded, Egg & Dart and Plain Molding (Outsourced) - END**

C = Available for Convex/Concave products. OS = Product outsourced from other vendor.

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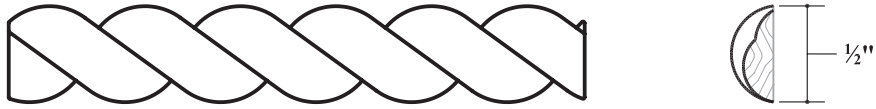
## Half Round Rope Molding (Face & End Views)

### #3253 — 3/8" Diameter Half Round Rope Molding




OS

### #3255 — 1/2" Diameter Half Round Rope Molding




OS



| Ordering & Pricing Notes: Half Round Rope Molding (Outsourced) | | |
|---|---|---|
| | | **Ordering Guidelines** |
| 1 | **Order Forms** | Applicable order forms will include spaces to indicate your chosen profiles. |
| | | **Pricing** |
| 1 | **Pricing** | Please see ***Section E.8*** of our current **Wholesale Pricing Catalog**. |

| Technical Notes: Half Round Rope Molding (Outsourced) | | |
|---|---|---|
| | | **Finish Options (Chapter R)** |
| 1 | **Finishing** | Finishing options are available. Please see ***Chapter R***. |
| | | **Molding Options (Chapter N)** |
| 1 | **Drawings** | These solid wood moldings are shown at full scale. |
| 2 | **Outsourced Molding** | These moldings are outsourced. See ***Section N.13*** for more information on size tolerances for outsourced molding. |
| | | **Profile Options (Chapter E)** |
| 1 | **Application** | These moldings can be used as a shelf applied molding, face applied molding, with a RAM rout or with a built-in shelf.<br>• See ***Sections E.5, E.6, E.9*** and ***E.10*** for compatible stile & rail profiles. |

**Half Round Rope Molding (Outsourced) - END**

C = Available for Convex/Concave products. OS = Product outsourced from other vendor.

▶ For PRICING ▶ *See Section E.8* in our current Wholesale Pricing Catalog.

# Profile Options

## Stile & Rail - "Mitered" Mortise & Tenon Joinery - MP600/MP6000 Series

### *Mitered Stile & Rail Profiles with Matching Mullion Stock*

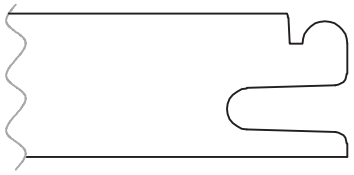
- The **MP600/MP6000** series of profiles are designed to accommodate stile and rail width flexibility.
- Available on Mitered, French Mitered and Adventure Series door styles from ***Sections B.5, B.6, B.7,*** and ***B.8***.
- Requires the choice of an outside edge profile from ***Section E.15*** or a Molder Edge (**ME**) profile from the end of this section.
  - Some outside edge profiles are not available on any mitered construction.
- See ***Technical Notes*** at the end of this section for more information on **MP600/MP6000** profiles.

The following symbols and abbreviations may appear on profile drawings in this section and indicate the following:

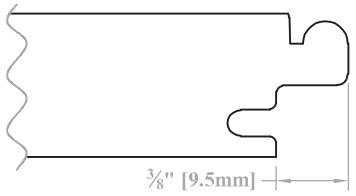
- SW Profile available on products made from solid wood only.
- FM Profile available with French Miter construction.
- C Profile available on convex or concave products.
- AS Profile available with Adventure Series construction.

**MP600/MP6000** profiles shown are also available as a Frame or Mullion door with the **GRF** profile. Profile drawings are shown with matching mullion stock where available. See ***Section B.12*** and the ***Technical Notes*** at the end of this section for more information.

**Miter Profile with Panel Plow Groove Cut (PPGC)**



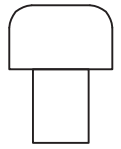
**Miter Profile Frame with GRF Profile**




**Standard Lite Mullion Stock**

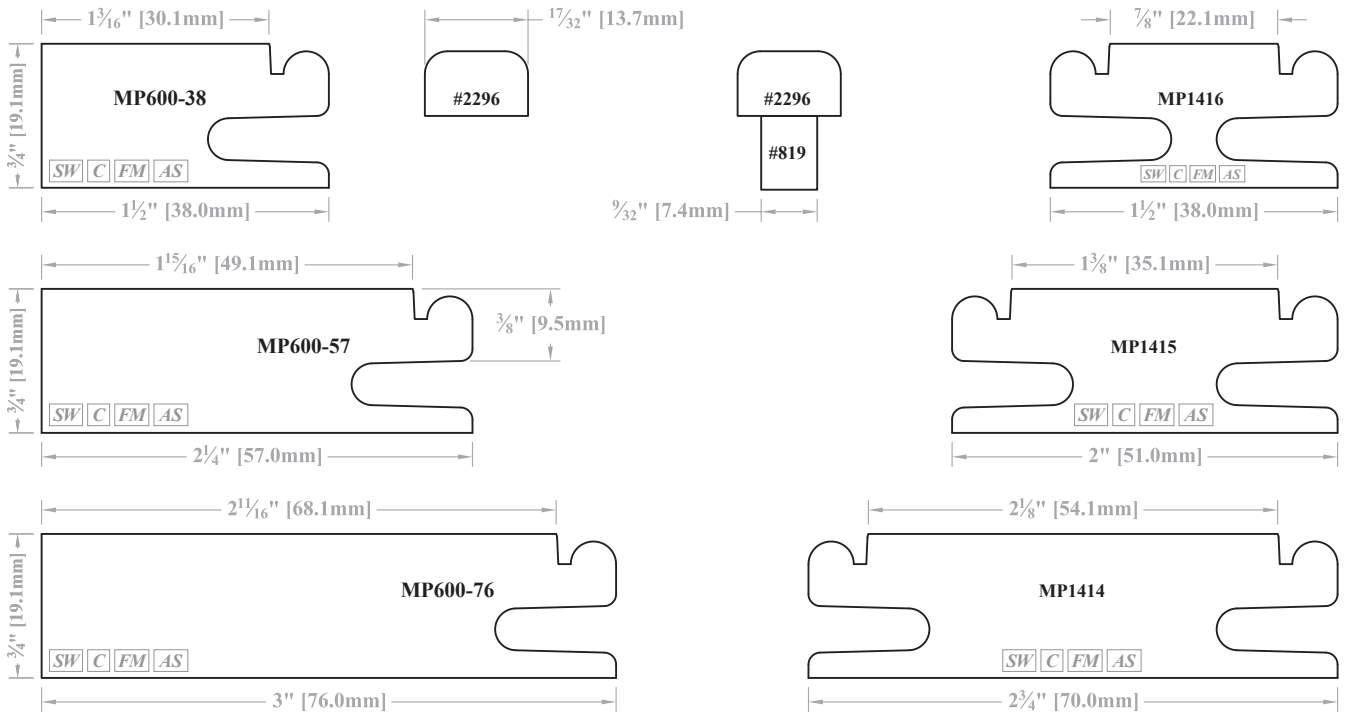


**True Divided Lite Mullion Stock**



## MP600 Family

*Center Stiles & Rails will look like these profiles.*




SW = Available in Solid Wood. FM = Available for French Miter Doors. C = Available for Convex/Concave products. AS = Available on Adventure Series Doors.

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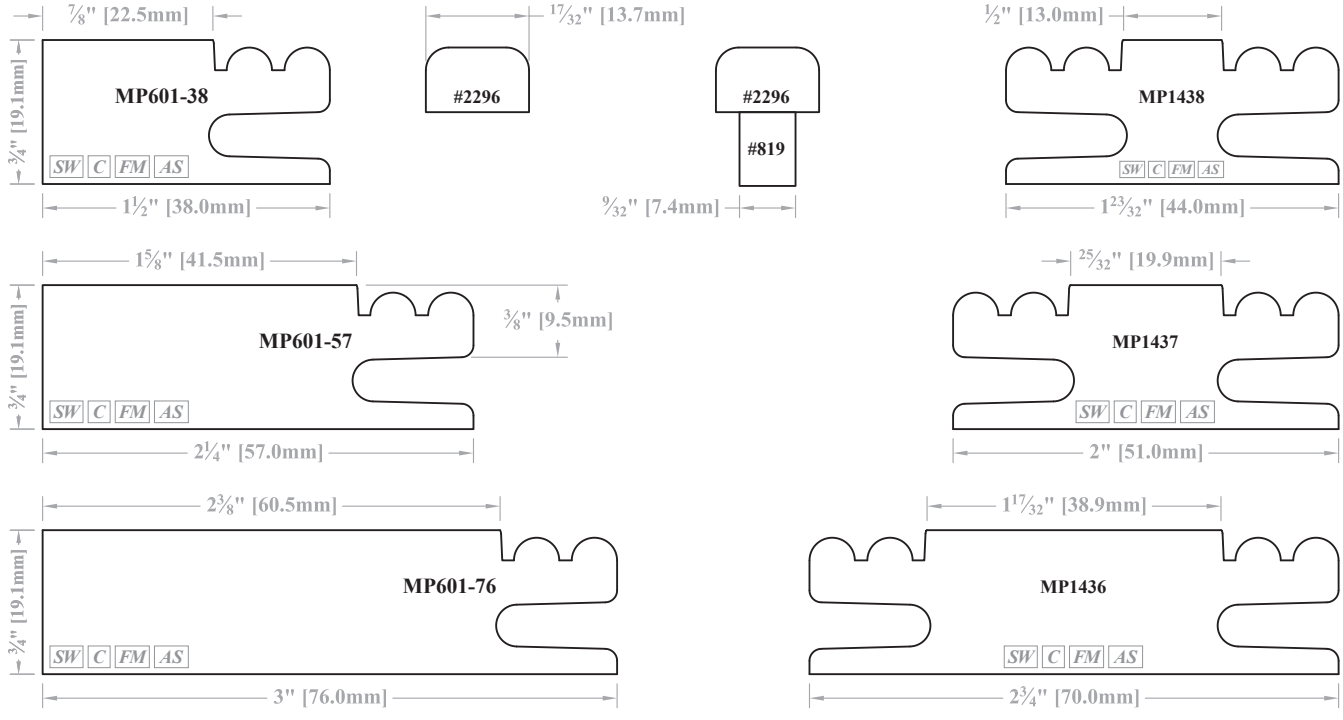
*Mitered Stile & Rail Profiles with Matching Mullion Stock*

E

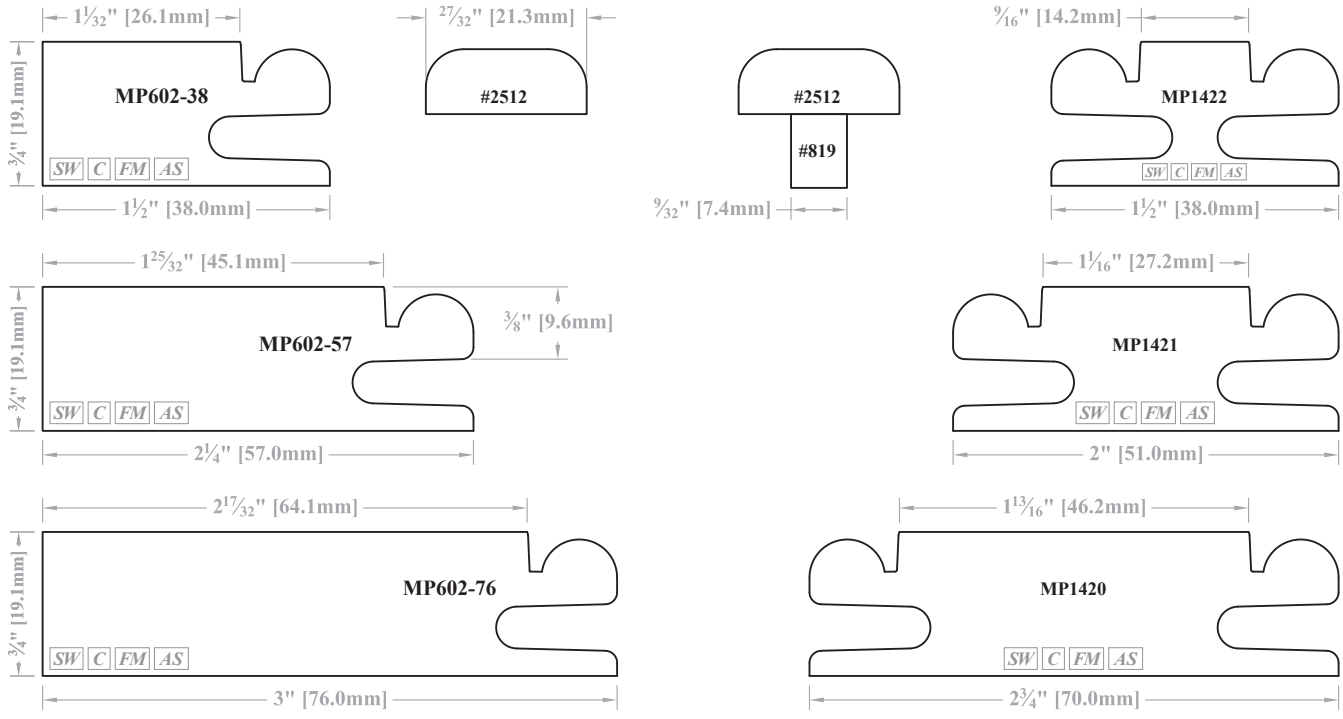
## MP601 Family

*Center Stiles & Rails will look like these profiles.*




## MP602 Family

*Center Stiles & Rails will look like these profiles.*




SW = Available in Solid Wood. FM = Available for French Miter Doors. C = Available for Convex/Concave products. AS = Available on Adventure Series Doors.

▶ **For PRICING** ▶ *See Section **E.9*** in our current Wholesale Pricing Catalog.

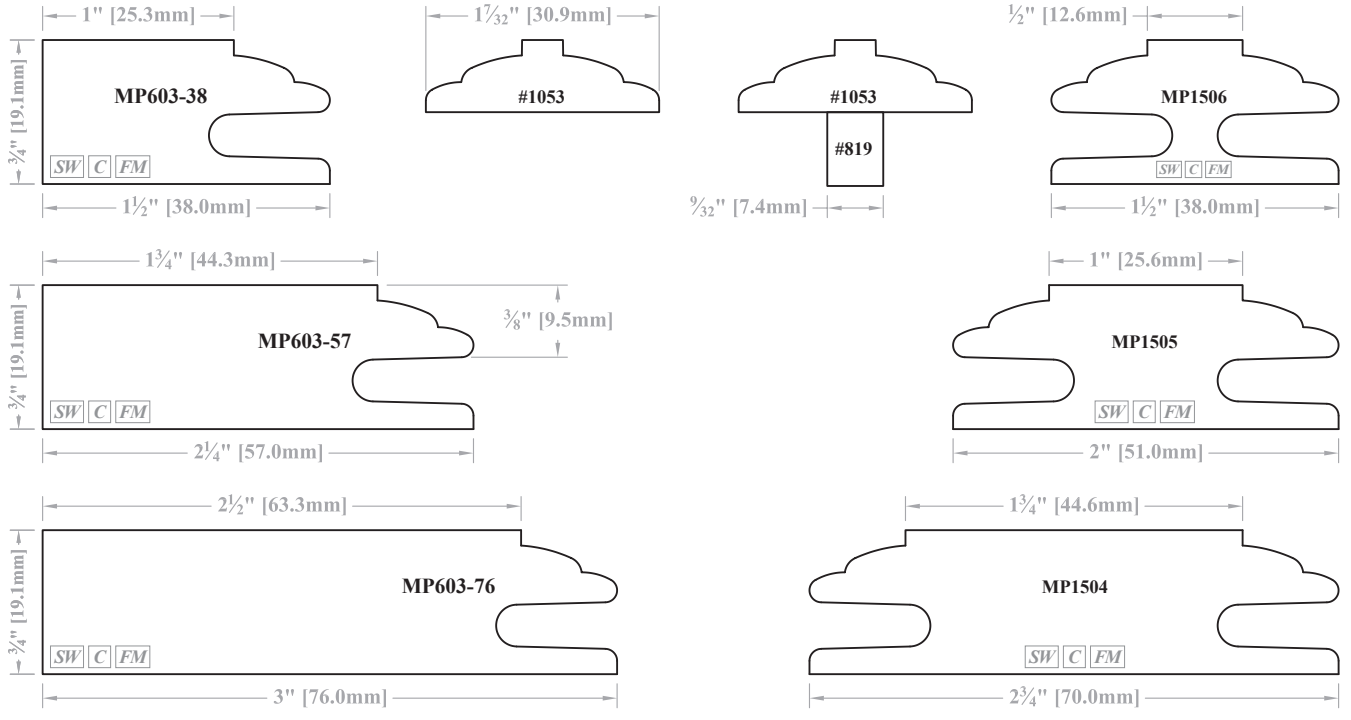
# Profile Options

## Stile & Rail - "Mitered" Mortise & Tenon Joinery - MP600 / MP6000 Series

*Mitered Stile & Rail Profiles with Matching Mullion Stock*

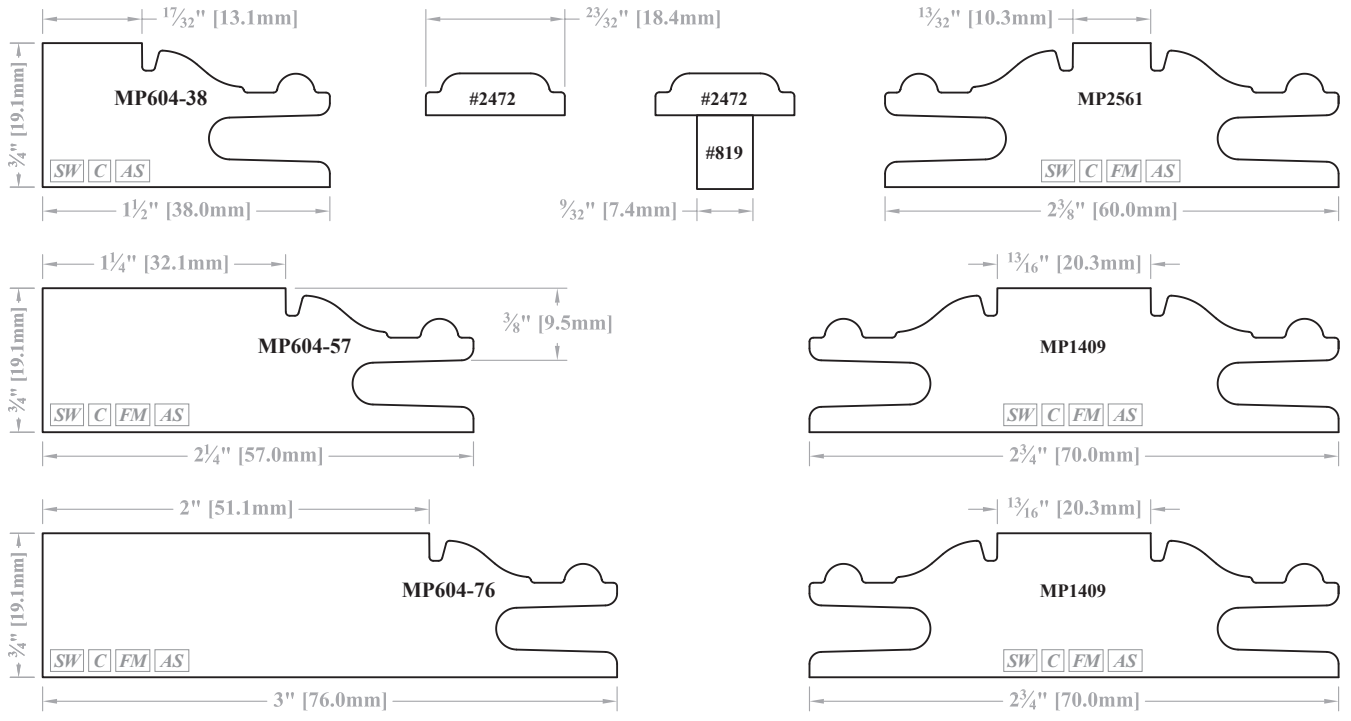
### MP603 Family

*Center Stiles & Rails will look like these profiles.*




### MP604 Family

*Center Stiles & Rails will look like these profiles.*




SW = Available in Solid Wood. FM = Available for French Miter Doors. C = Available for Convex/Concave products. AS = Available on Adventure Series Doors.

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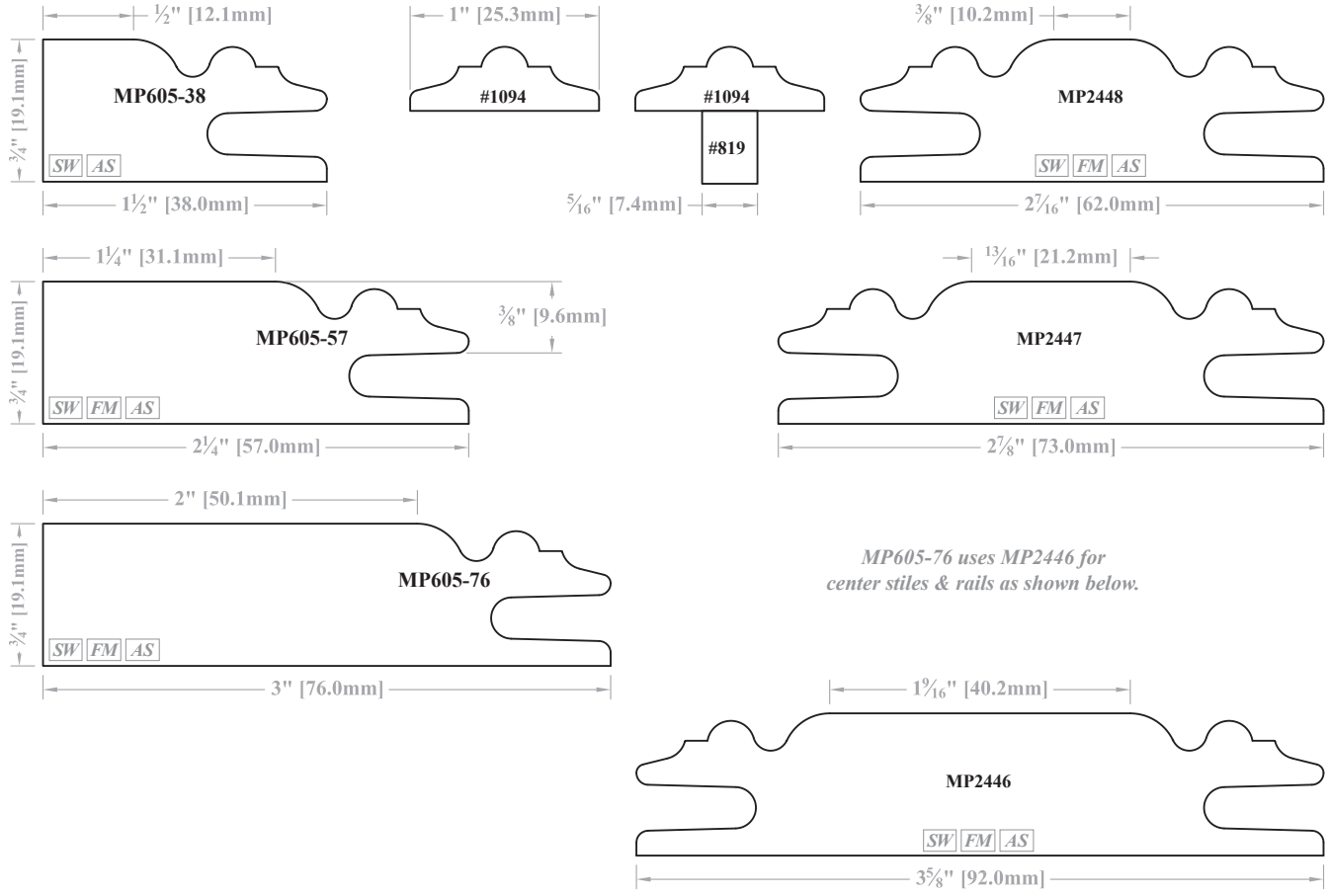
*Mitered Stile & Rail Profiles with Matching Mullion Stock*

E

## MP605 Family

*Center Stiles & Rails will look like these profiles.*




SW = Available in Solid Wood. FM = Available for French Miter Doors. C = Available for Convex/Concave products. AS = Available on Adventure Series Doors.

▶ **For PRICING** ▶ *See Section **E.9*** in our current Wholesale Pricing Catalog.

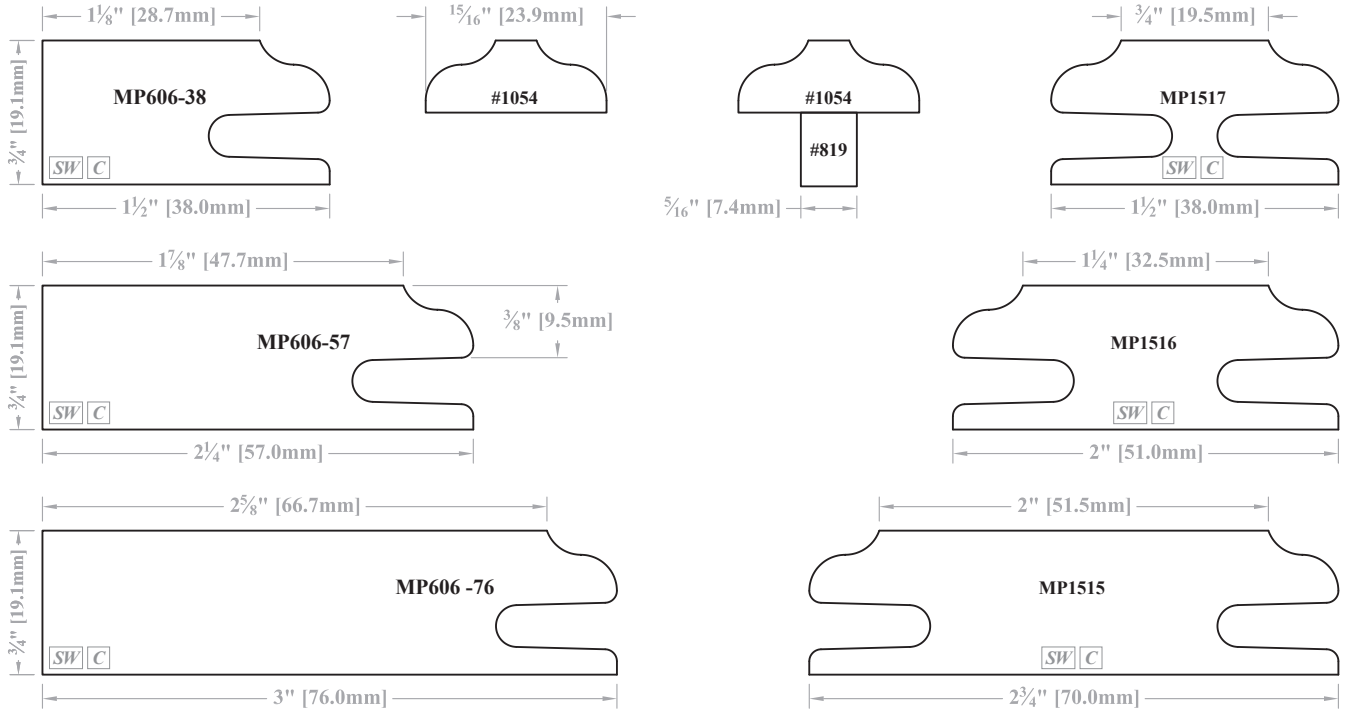
# Profile Options

## Stile & Rail - "Mitered" Mortise & Tenon Joinery - MP600 / MP6000 Series

*Mitered Stile & Rail Profiles with Matching Mullion Stock*

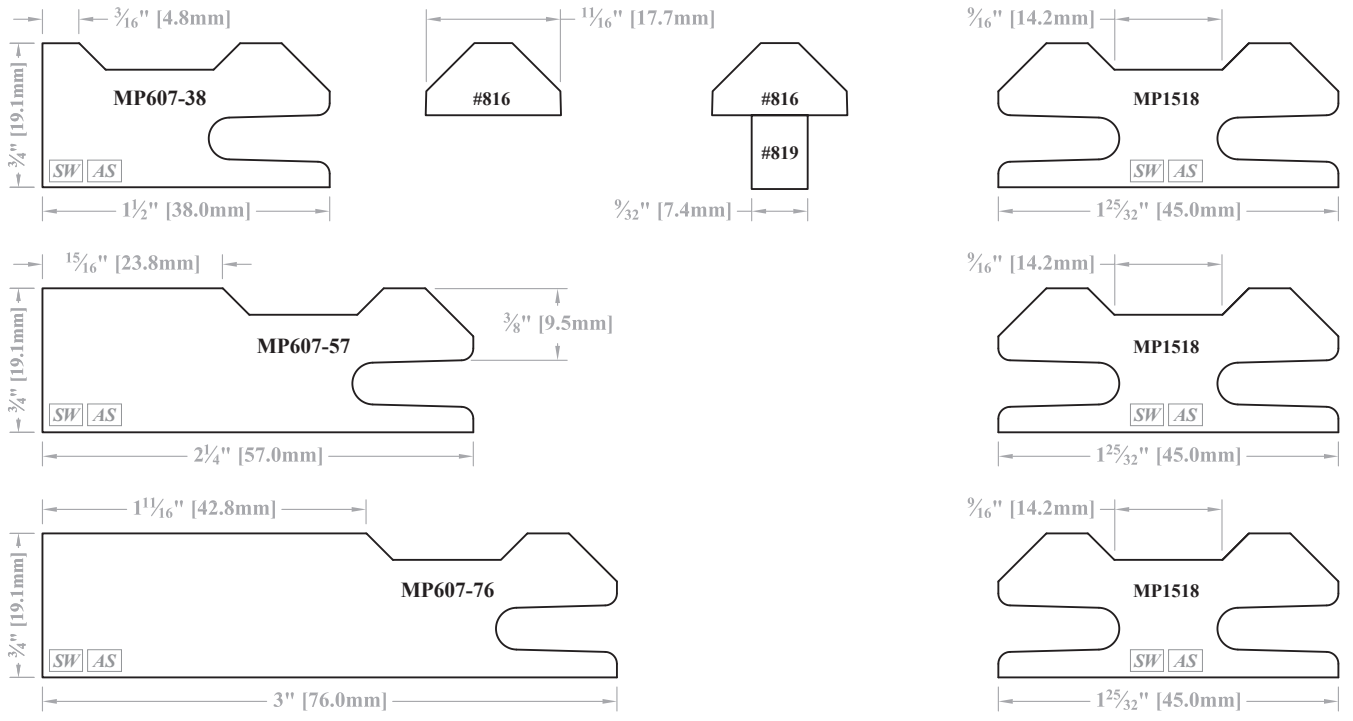
### MP606 Family

*Center Stiles & Rails will look like these profiles.*




### MP607 Family

*Center Stiles & Rails will look like these profiles.*




SW = Available in Solid Wood. FM = Available for French Miter Doors. C = Available for Convex/Concave products. AS = Available on Adventure Series Doors.

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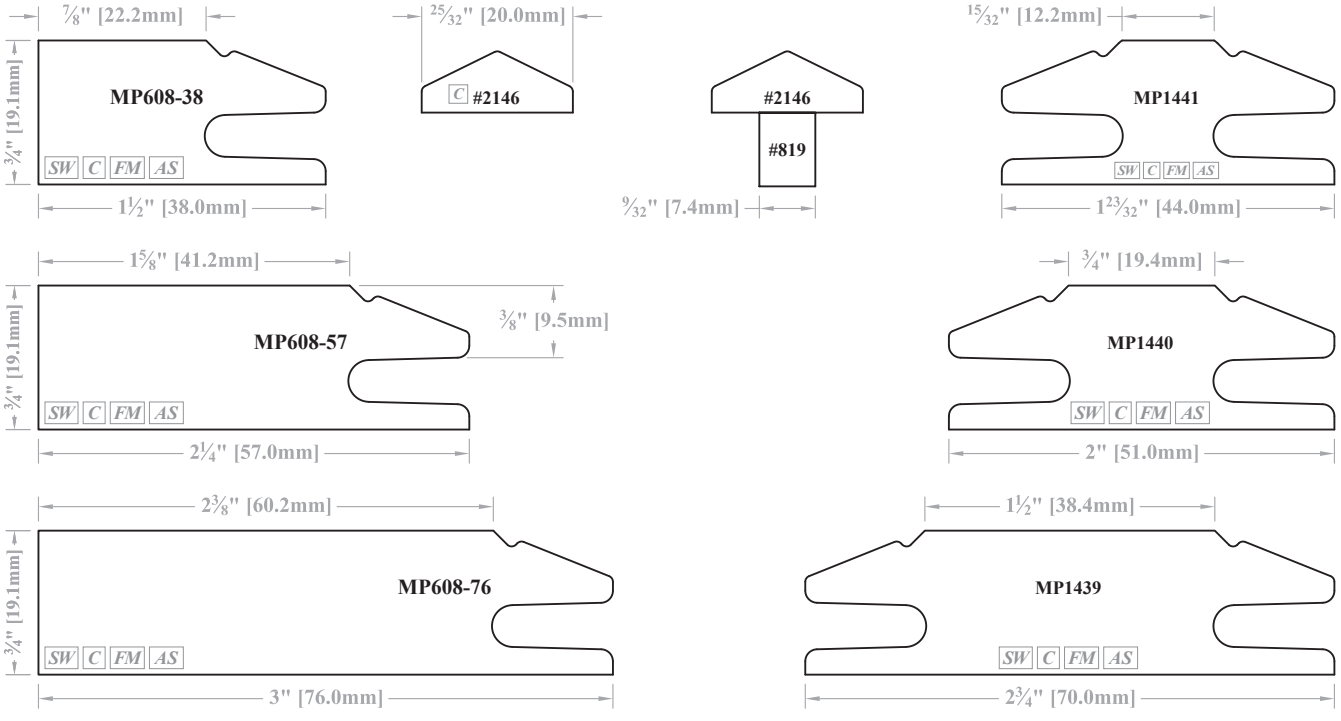
*Mitered Stile & Rail Profiles with Matching Mullion Stock*

E

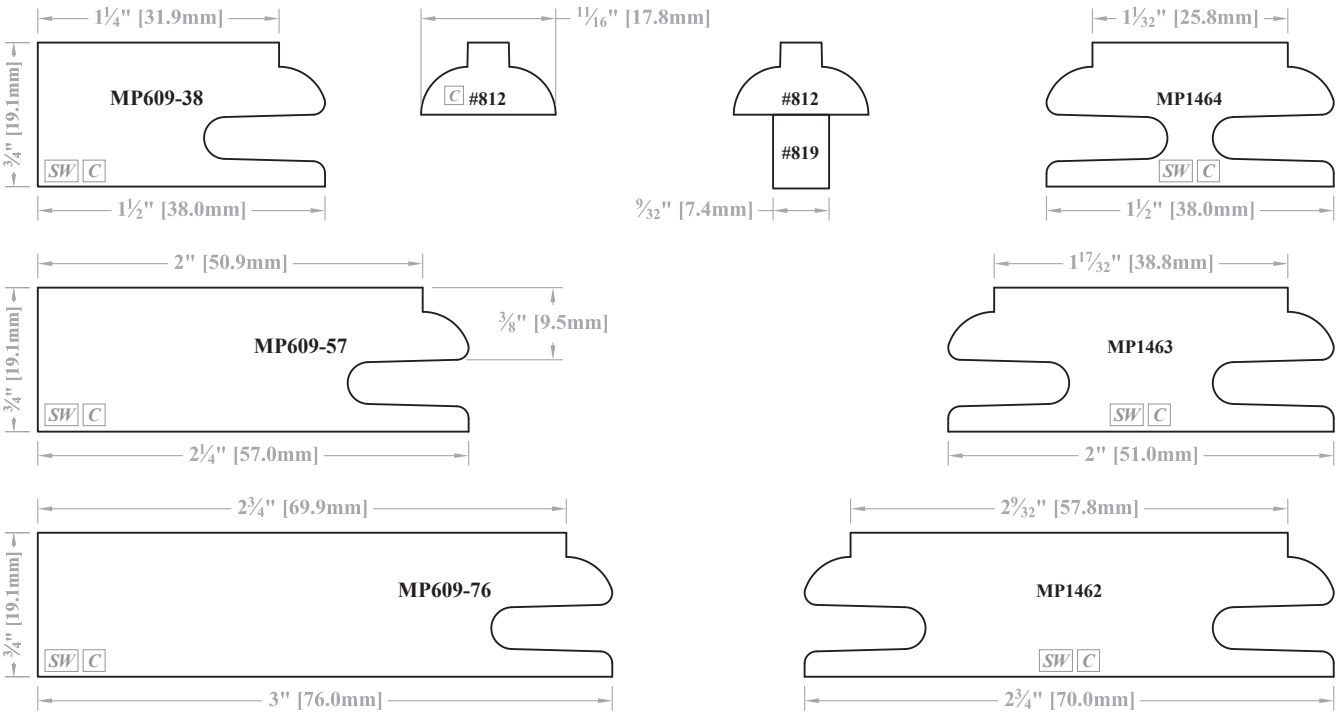
## MP608 Family

*Center Stiles & Rails will look like these profiles.*




## MP609 Family

*Center Stiles & Rails will look like these profiles.*




SW = Available in Solid Wood. FM = Available for French Miter Doors. C = Available for Convex/Concave products. AS = Available on Adventure Series Doors.

▶ **For PRICING** ▶ *See Section **E.9*** in our current Wholesale Pricing Catalog.

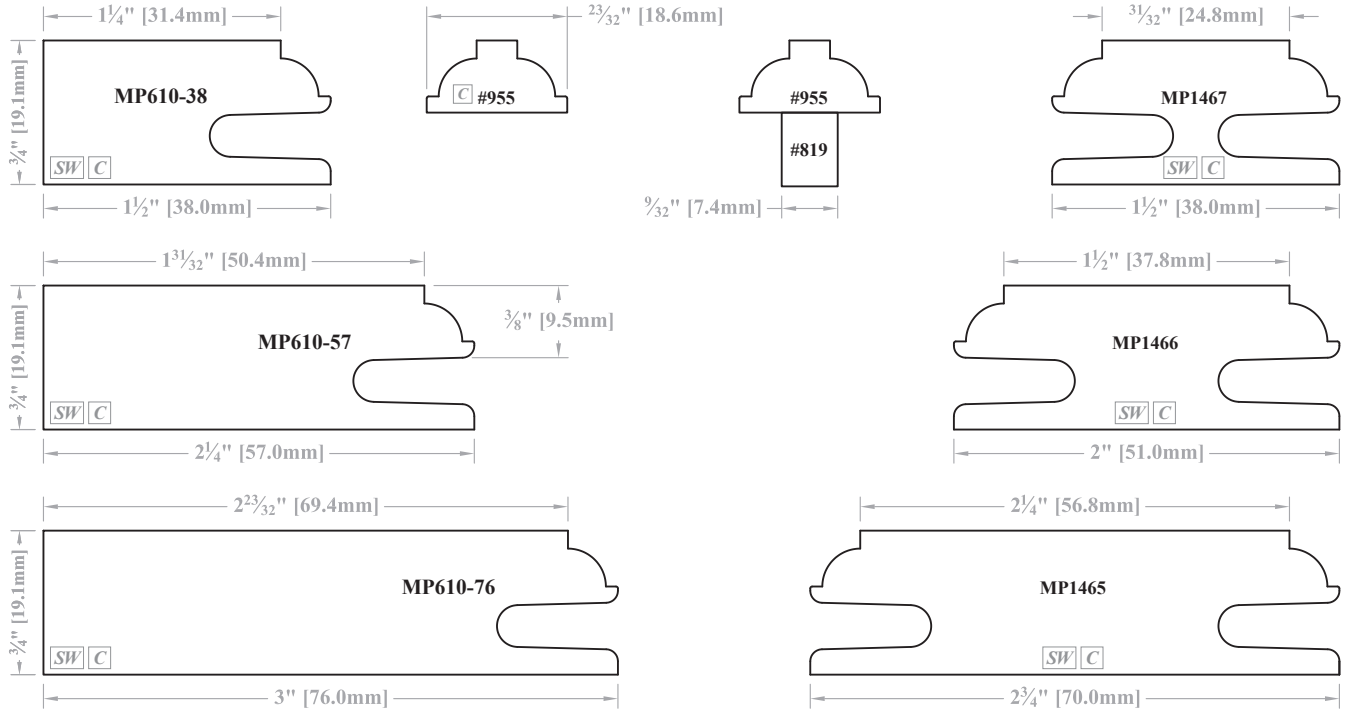
# Profile Options

## Stile & Rail - "Mitered" Mortise & Tenon Joinery - MP600 / MP6000 Series

*Mitered Stile & Rail Profiles with Matching Mullion Stock*

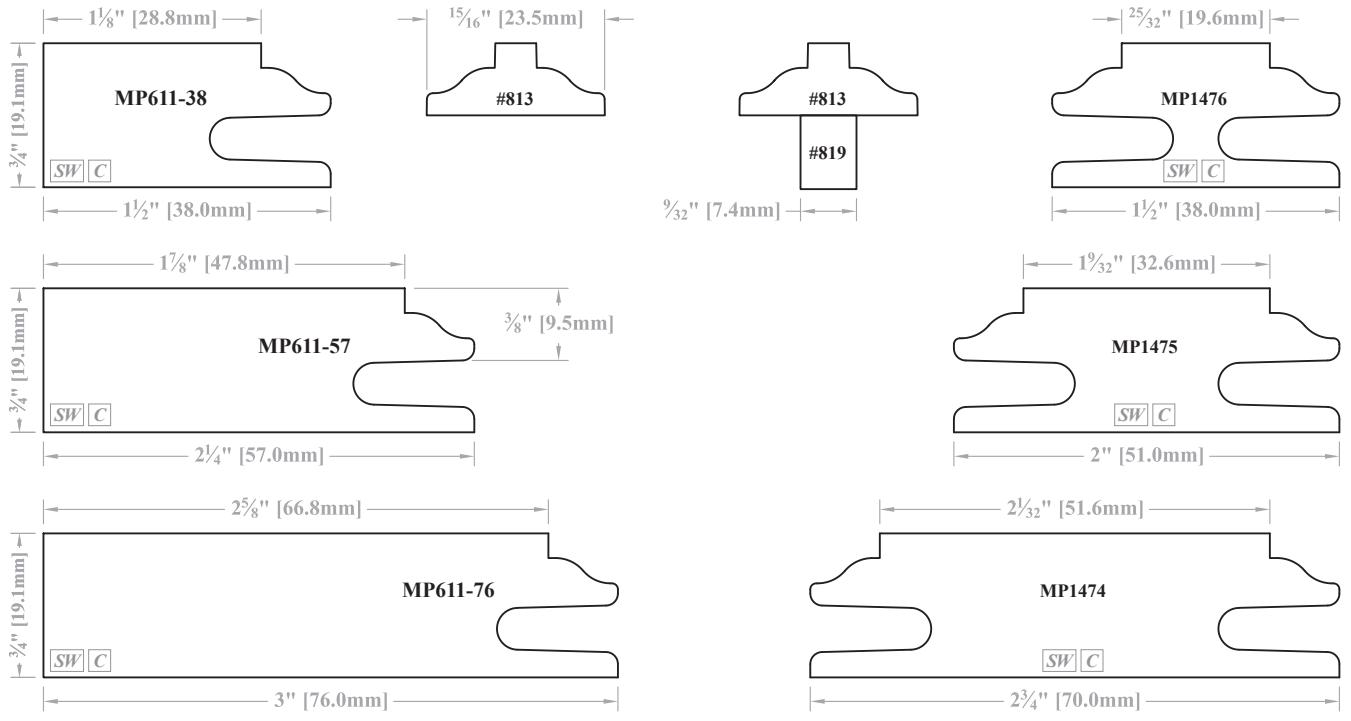
### MP610 Family

*Center Stiles & Rails will look like these profiles.*




### MP611 Family

*Center Stiles & Rails will look like these profiles.*




SW = Available in Solid Wood. FM = Available for French Miter Doors. C = Available for Convex/Concave products. AS = Available on Adventure Series Doors.

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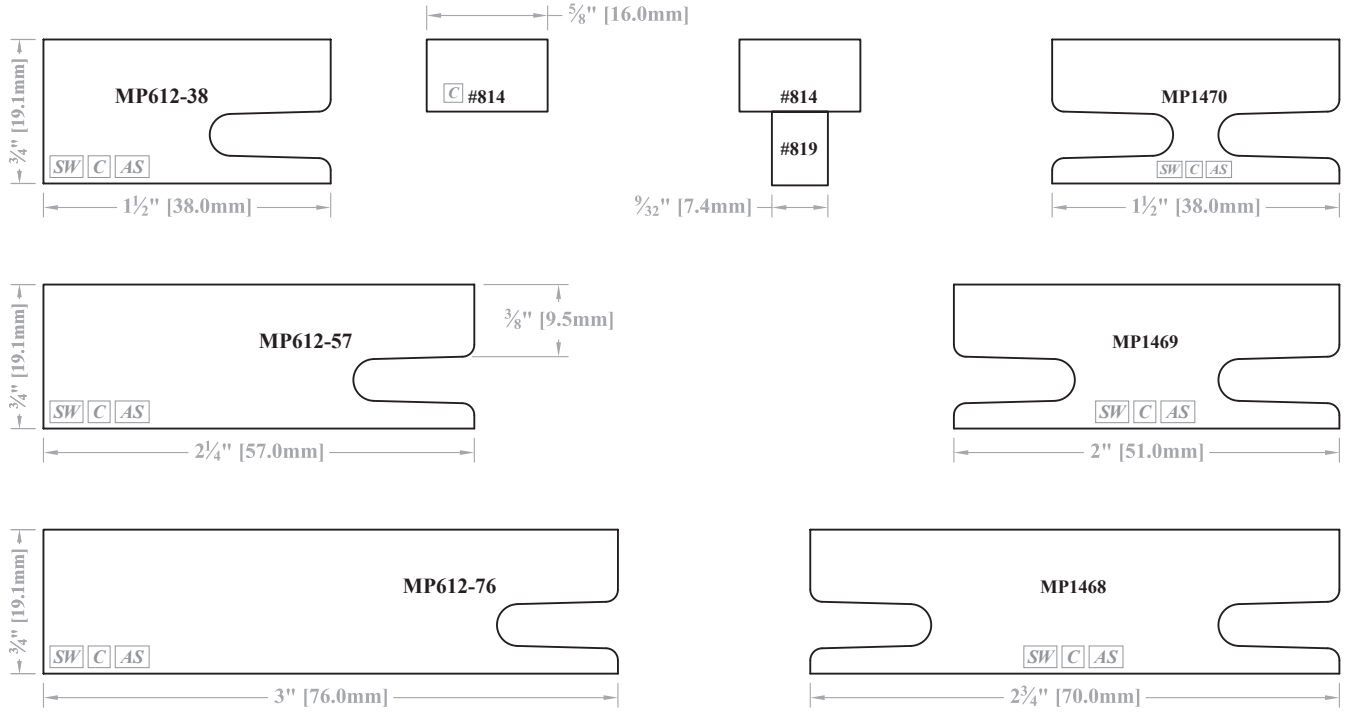
*Mitered Stile & Rail Profiles with Matching Mullion Stock*



## MP612 Family

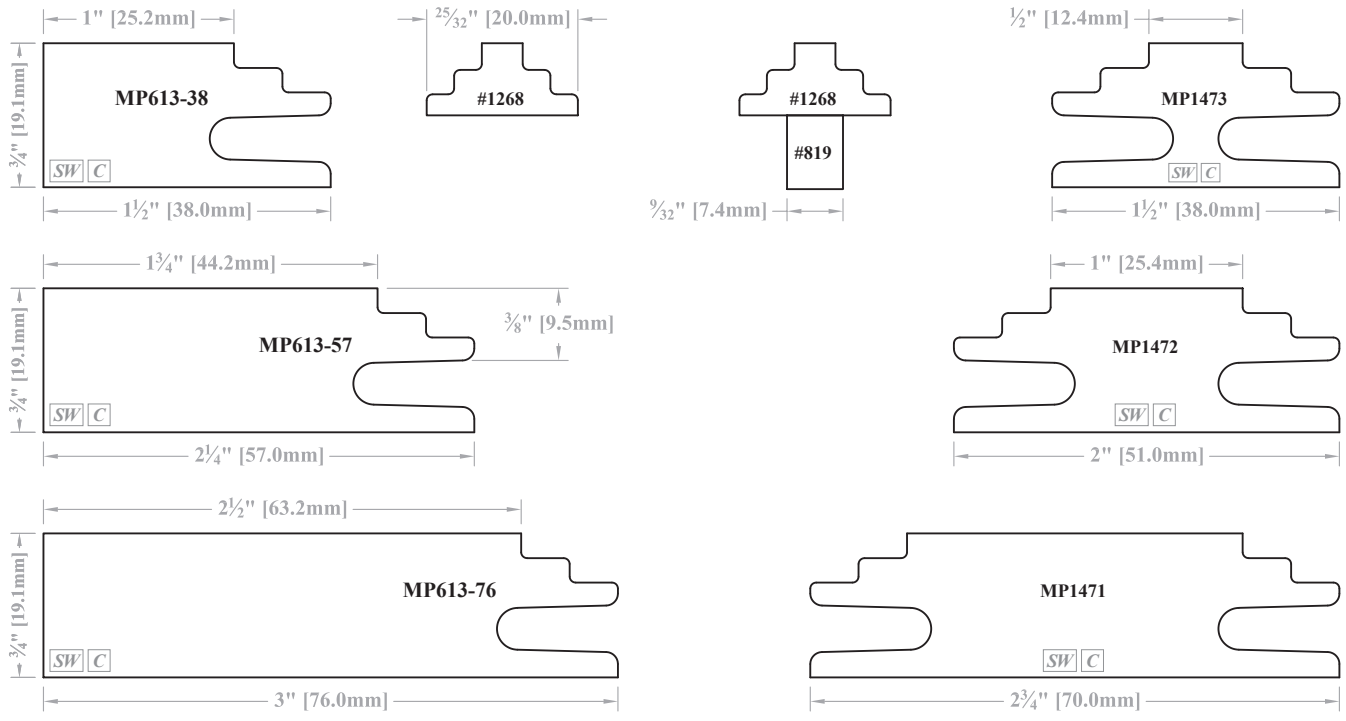
*Center Stiles & Rails will look like these profiles.*




## MP613 Family

See ***Profile Options*** notes in ***Section B.12*** for alternative mullion.

*Center Stiles & Rails will look like these profiles.*




SW = Available in Solid Wood. FM = Available for French Miter Doors. C = Available for Convex/Concave products. AS = Available on Adventure Series Doors.

▶ **For PRICING** ▶ *See Section **E.9*** in our current Wholesale Pricing Catalog.

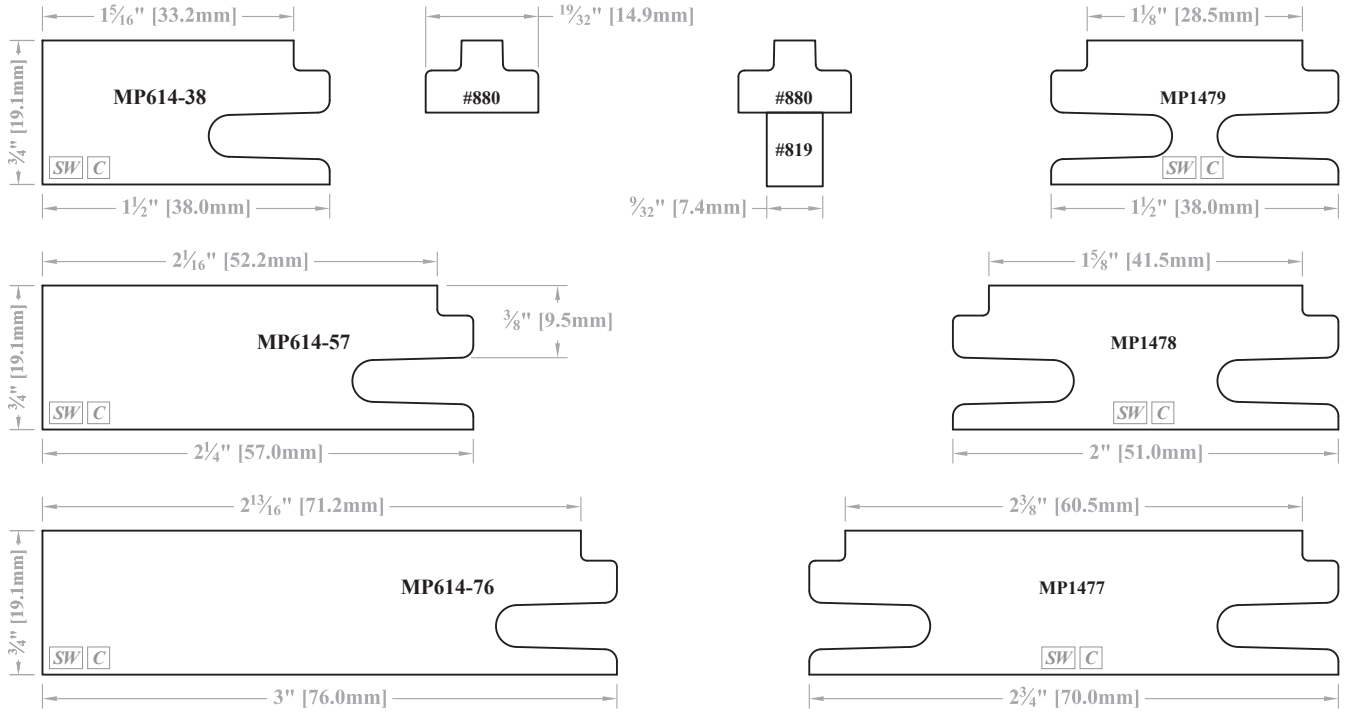
# Profile Options

## Stile & Rail - "Mitered" Mortise & Tenon Joinery - MP600 / MP6000 Series

*Mitered Stile & Rail Profiles with Matching Mullion Stock*

### MP614 Family

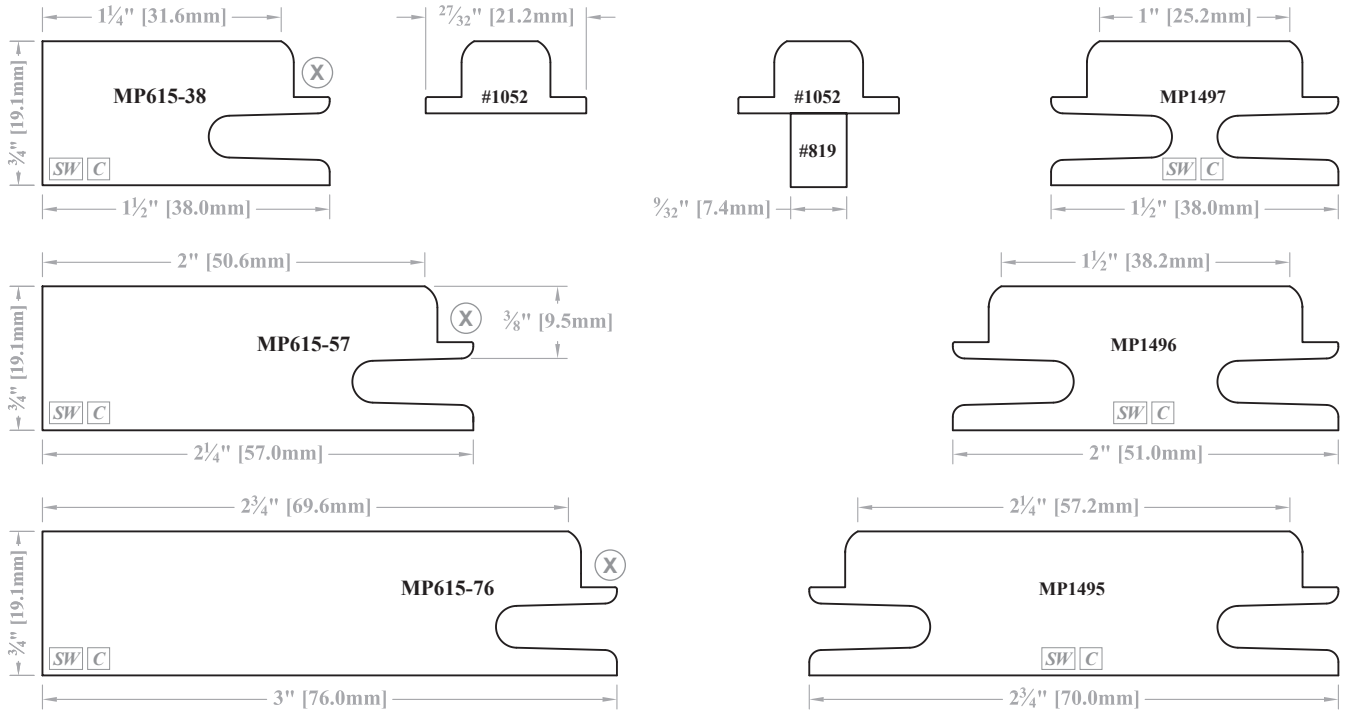
*Center Stiles & Rails will look like these profiles.*




### MP615 Family

X = *Applied Molding Shelf, molding is optional*

*Center Stiles & Rails will look like these profiles.*




SW = Available in Solid Wood. | FM = Available for French Miter Doors. | C = Available for Convex/Concave products. | AS = Available on Adventure Series Doors.

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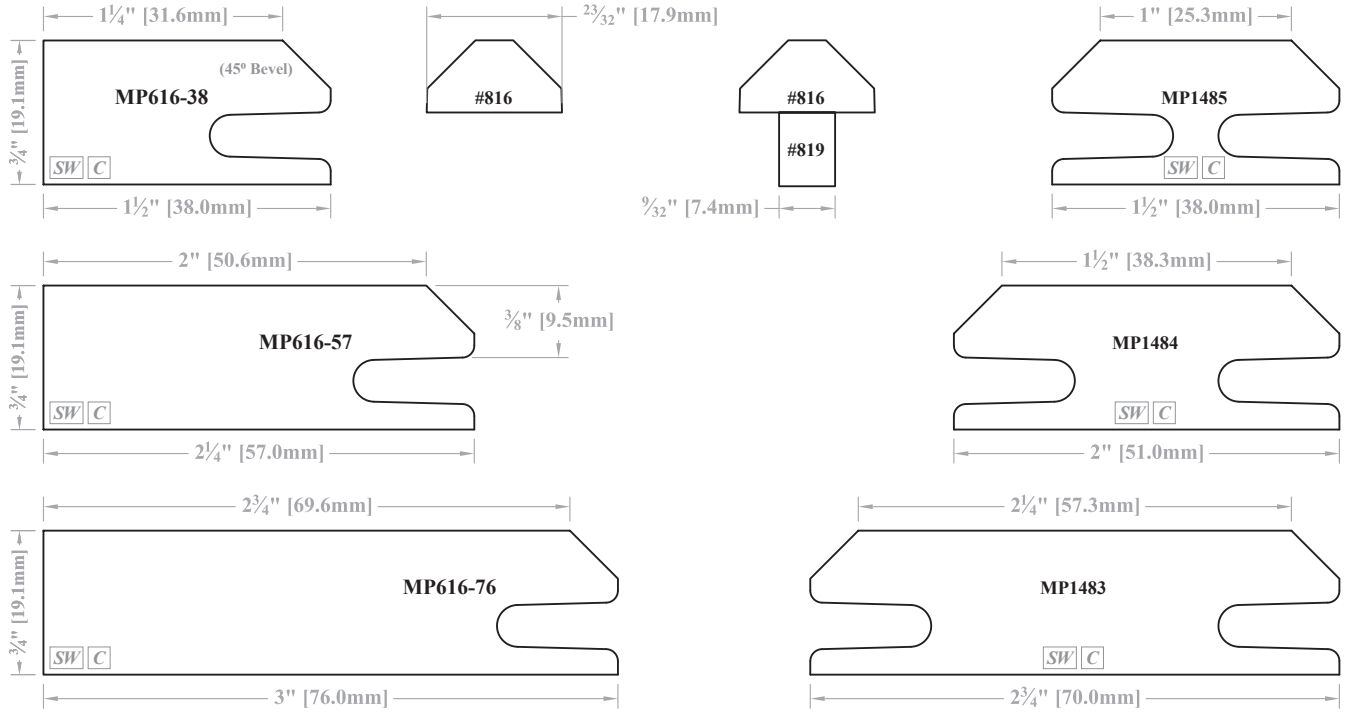
*Mitered Stile & Rail Profiles with Matching Mullion Stock*



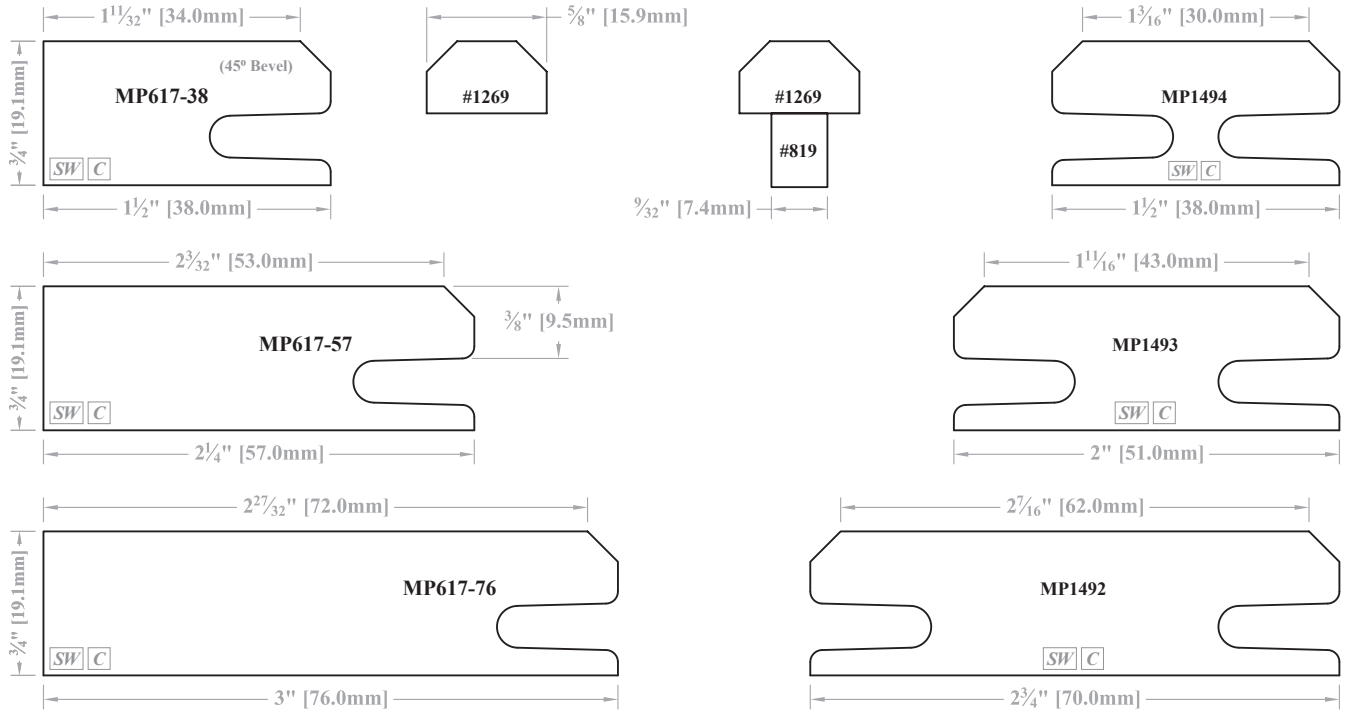
## MP616 Family

*Center Stiles & Rails will look like these profiles.*




## MP617 Family

*Center Stiles & Rails will look like these profiles.*




SW = Available in Solid Wood. FM = Available for French Miter Doors. C = Available for Convex/Concave products. AS = Available on Adventure Series Doors.

▶ For PRICING ▶ *See Section E.9* in our current Wholesale Pricing Catalog.

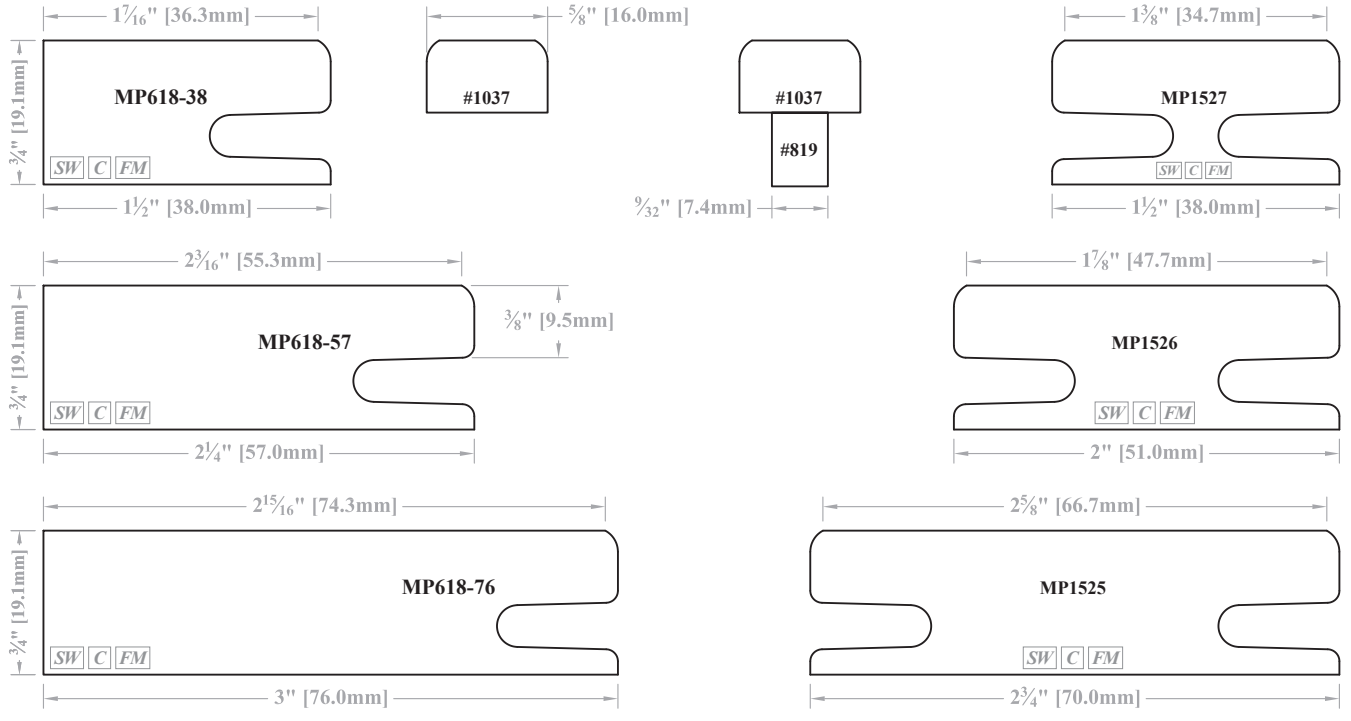
# Profile Options

## Stile & Rail - "Mitered" Mortise & Tenon Joinery - MP600 / MP6000 Series

*Mitered Stile & Rail Profiles with Matching Mullion Stock*

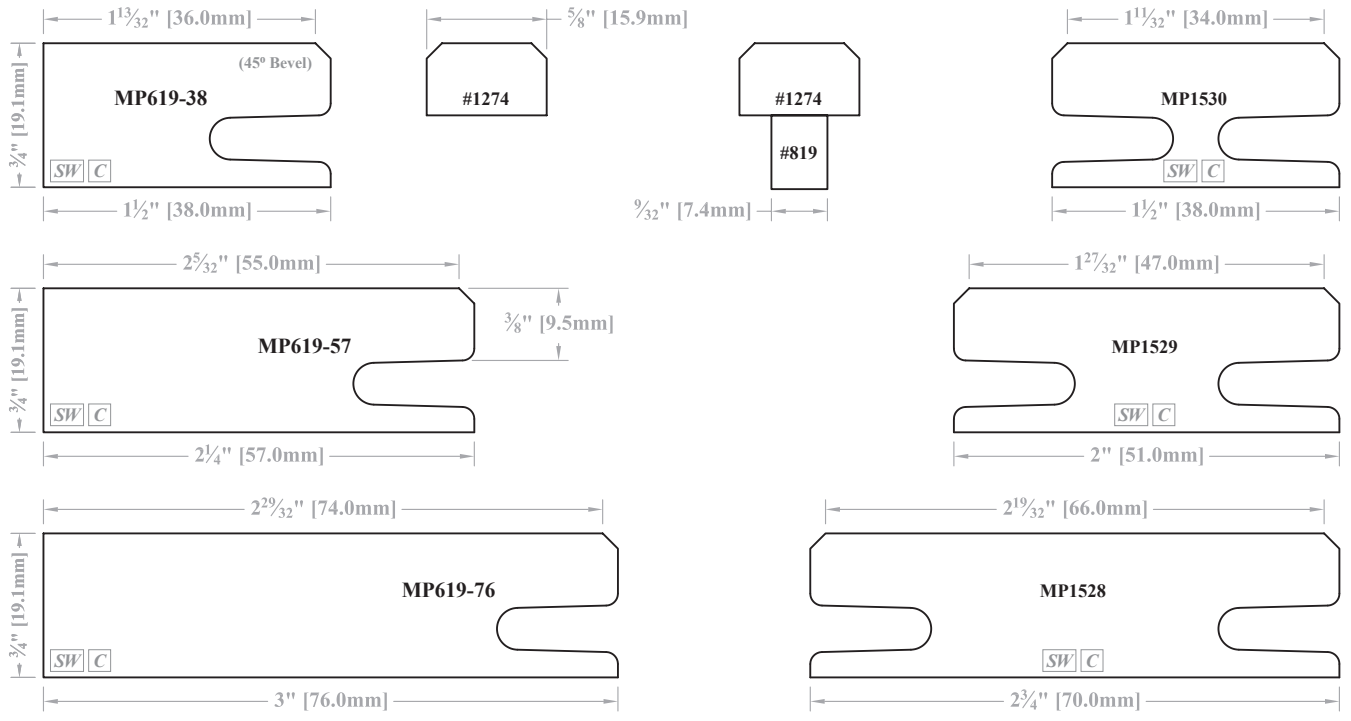
### MP618 Family

*Center Stiles & Rails will look like these profiles.*




### MP619 Family

*Center Stiles & Rails will look like these profiles.*




SW = Available in Solid Wood. FM = Available for French Miter Doors. C = Available for Convex/Concave products. AS = Available on Adventure Series Doors.

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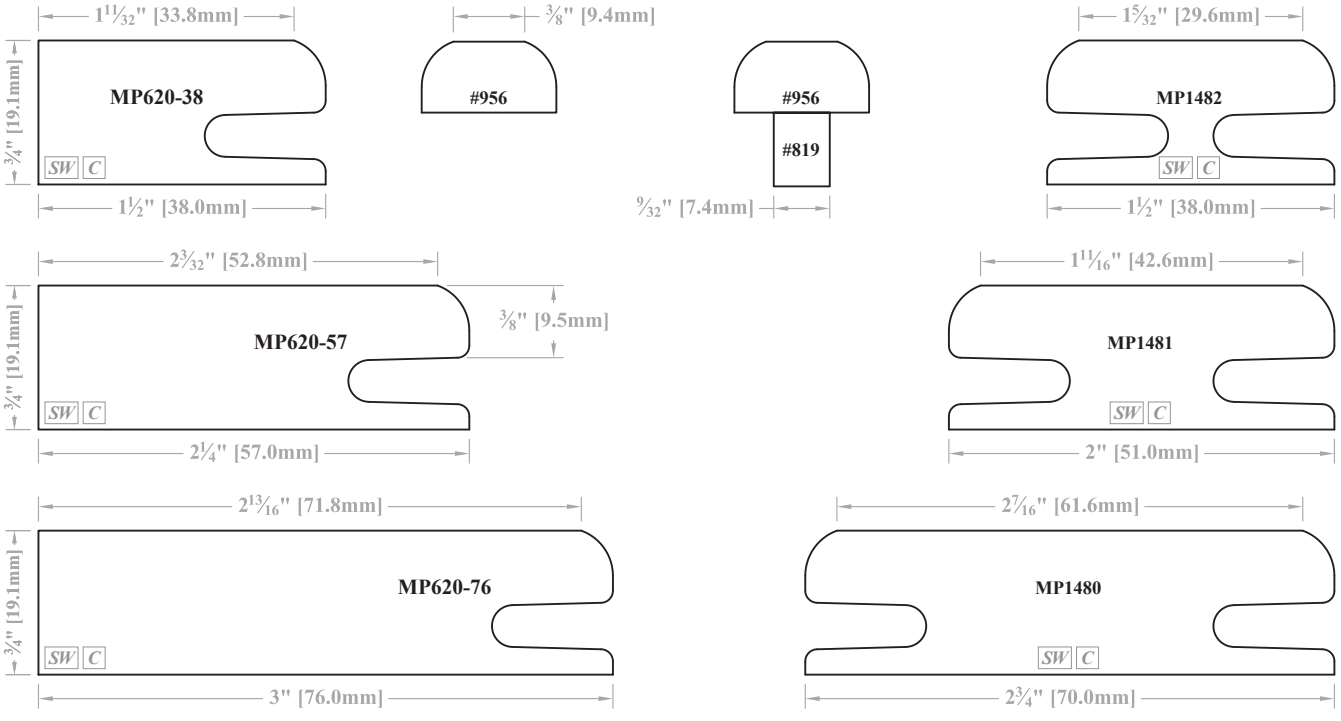
*Mitered Stile & Rail Profiles with Matching Mullion Stock*

E

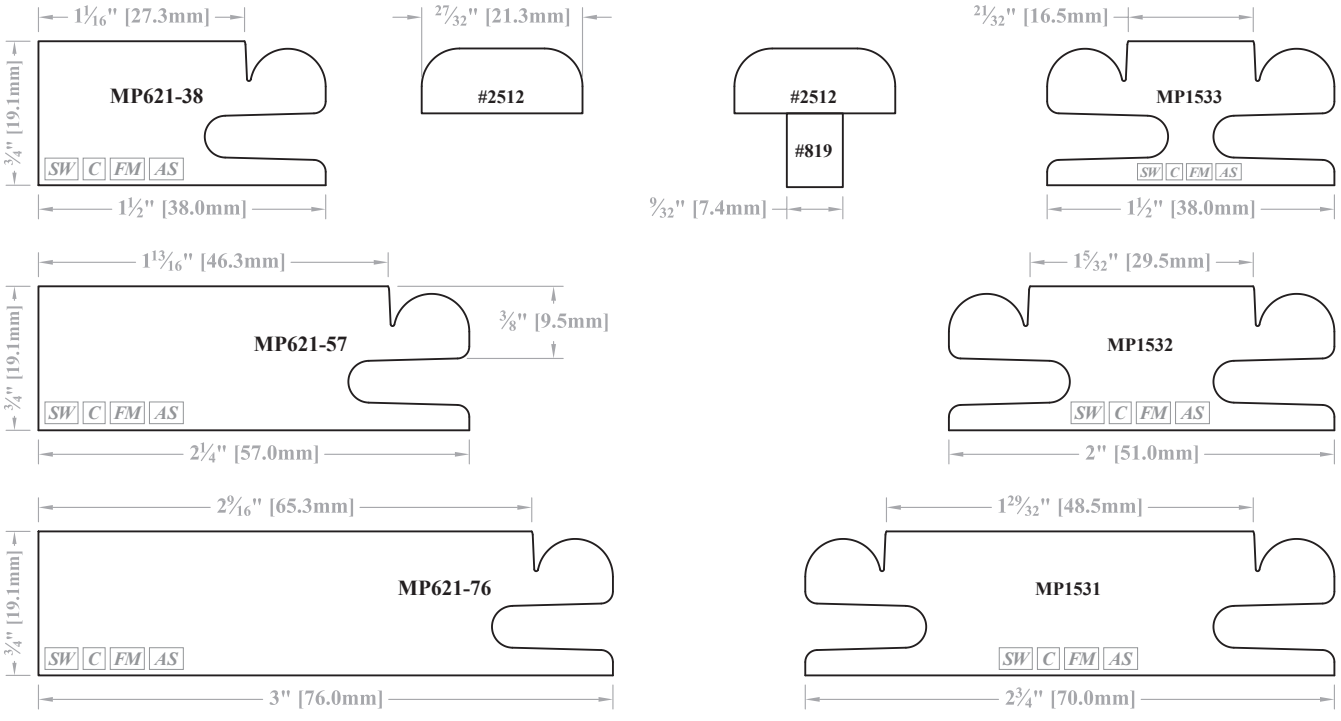
## MP620 Family

*Center Stiles & Rails will look like these profiles.*




## MP621 Family

*Center Stiles & Rails will look like these profiles.*

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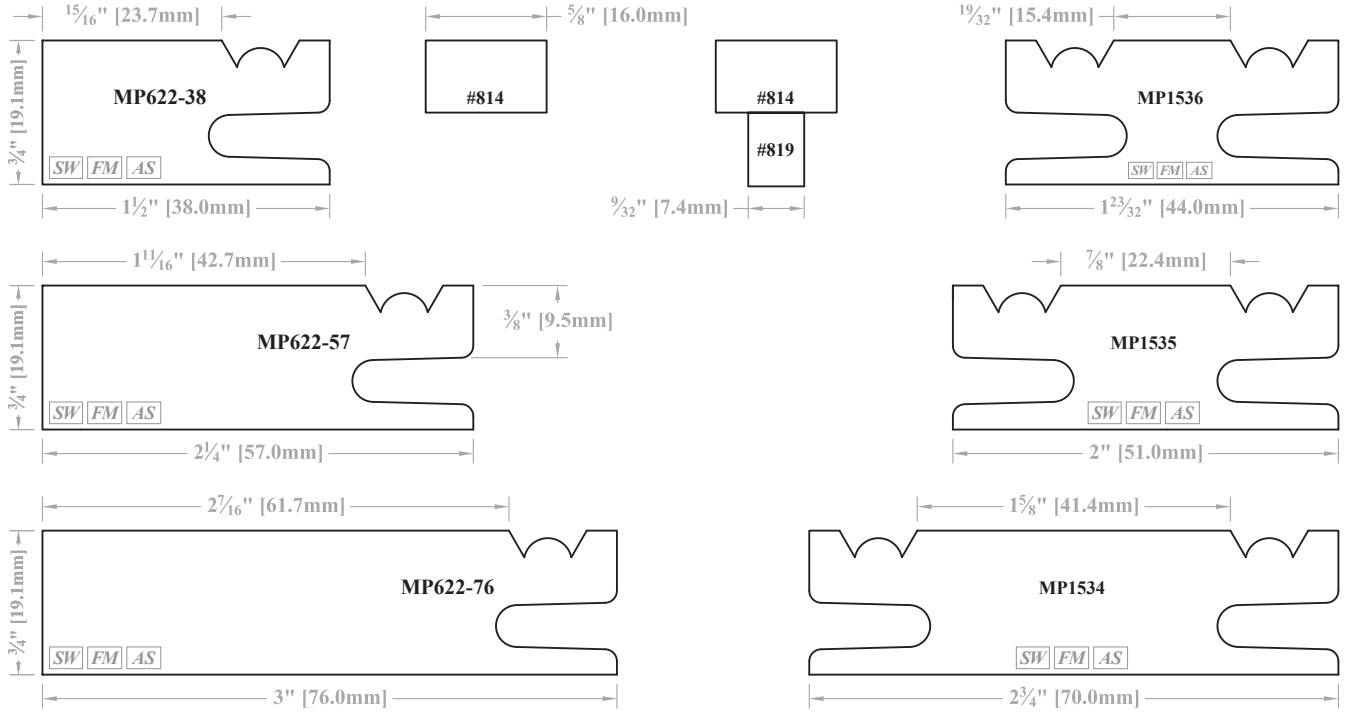
# Profile Options



*Mitered Stile & Rail Profiles with Matching Mullion Stock*

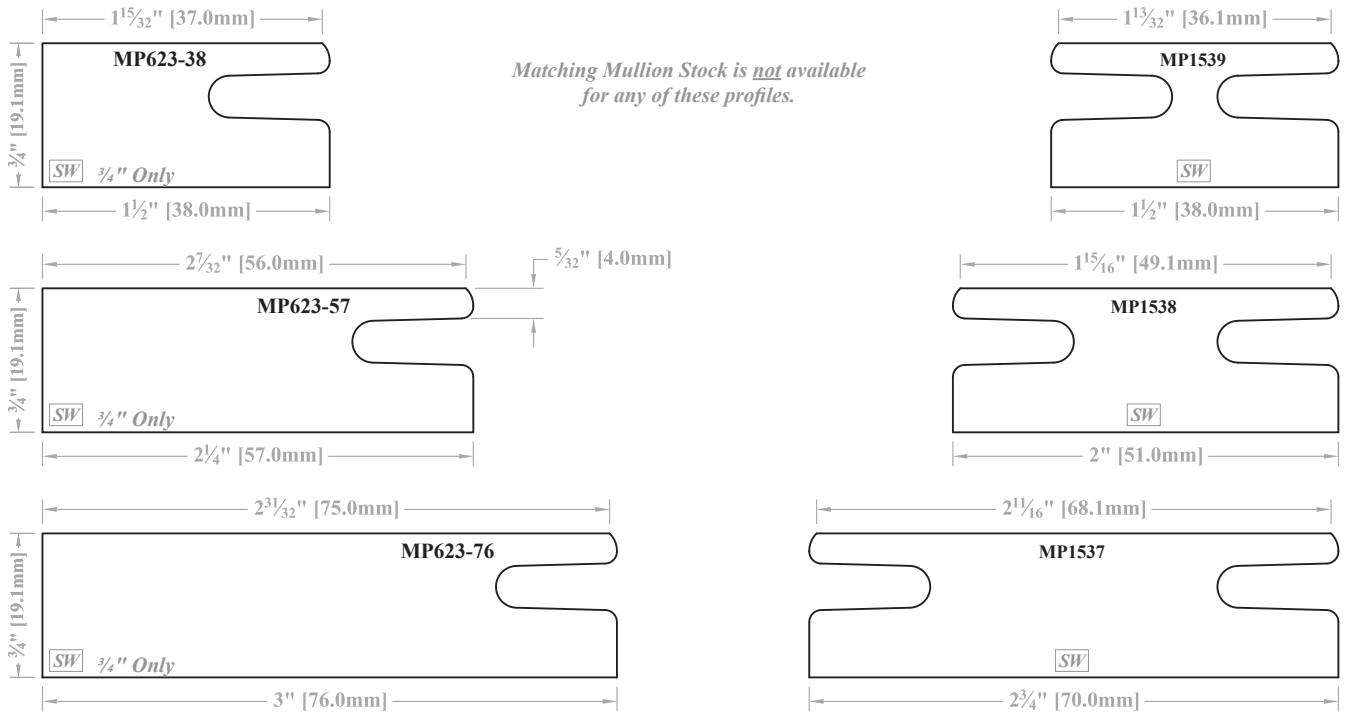
## MP622 Family

*Center Stiles & Rails will look like these profiles.*




## MP623 Family

*Center Stiles & Rails will look like these profiles.*

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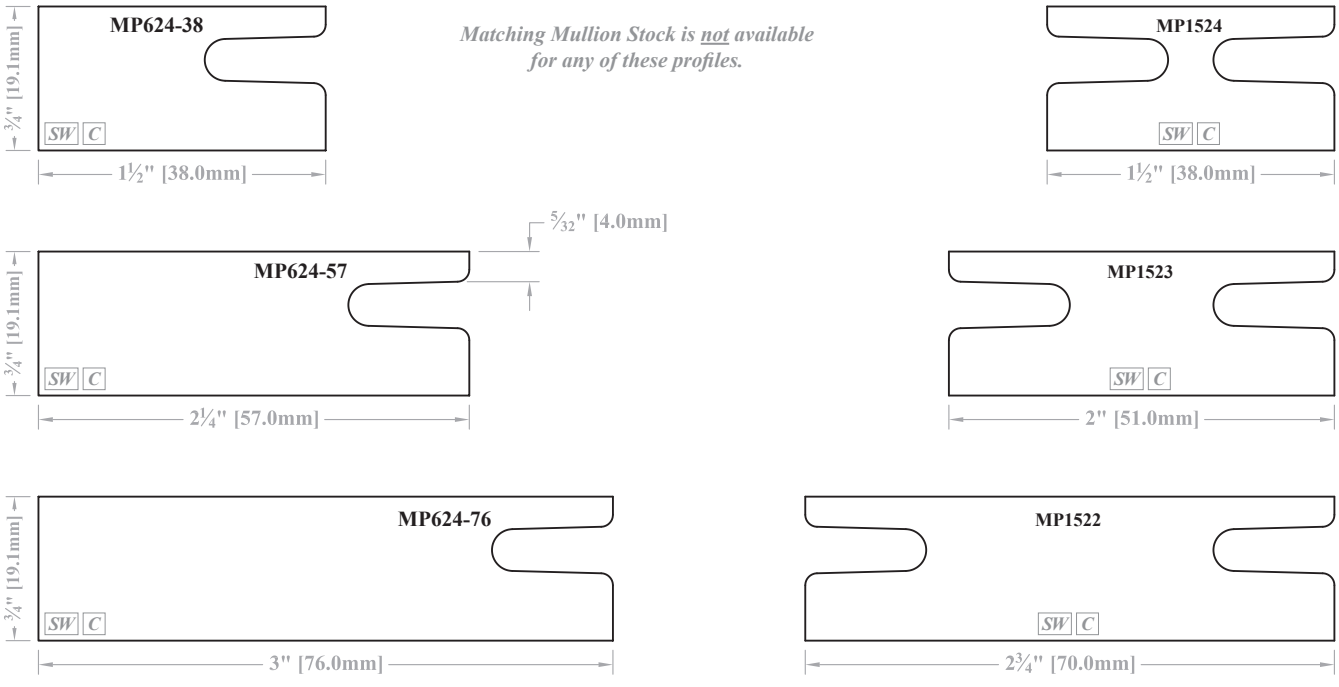
*Mitered Stile & Rail Profiles with Matching Mullion Stock*

E

## MP624 Family

*Center Stiles & Rails will look like these profiles.*

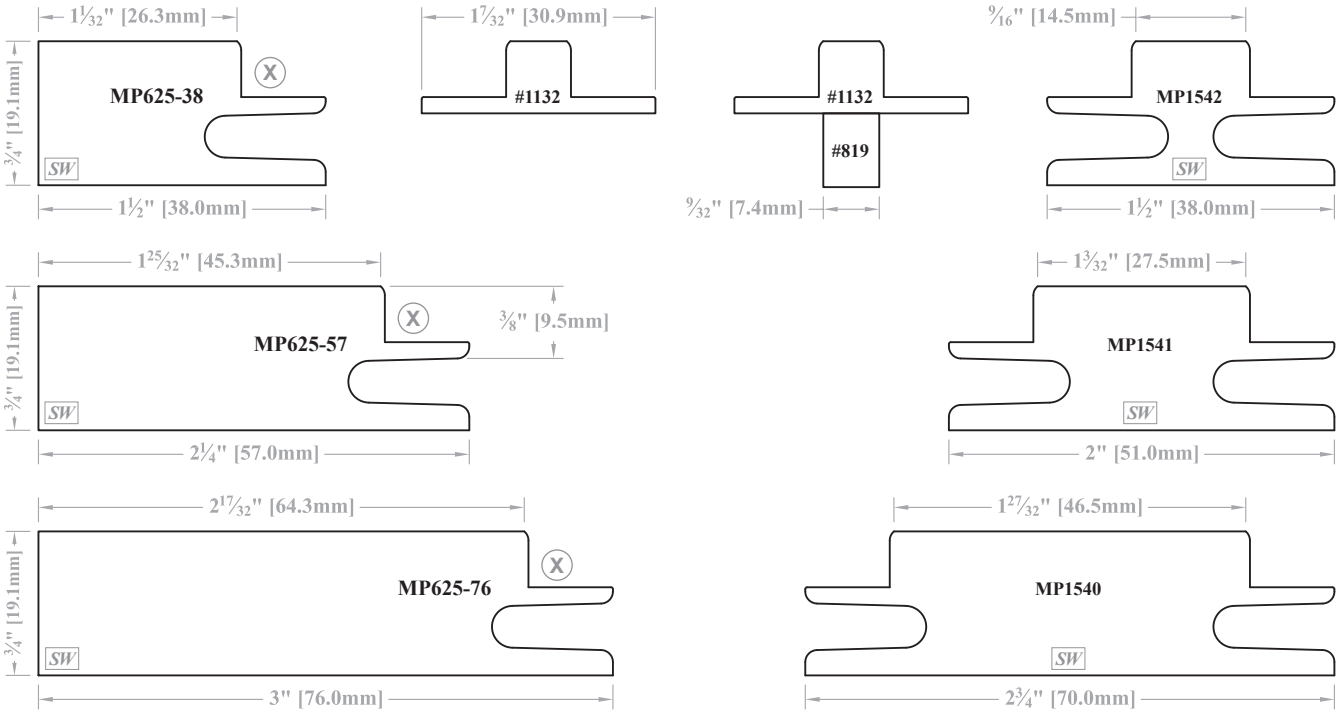
*Matching Mullion Stock is not available for any of these profiles.*




## MP625 Family

(X) = *Applied Molding Shelf, molding is optional*

*Center Stiles & Rails will look like these profiles.*




SW = Available in Solid Wood. FM = Available for French Miter Doors. C = Available for Convex/Concave products. AS = Available on Adventure Series Doors.

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# Profile Options

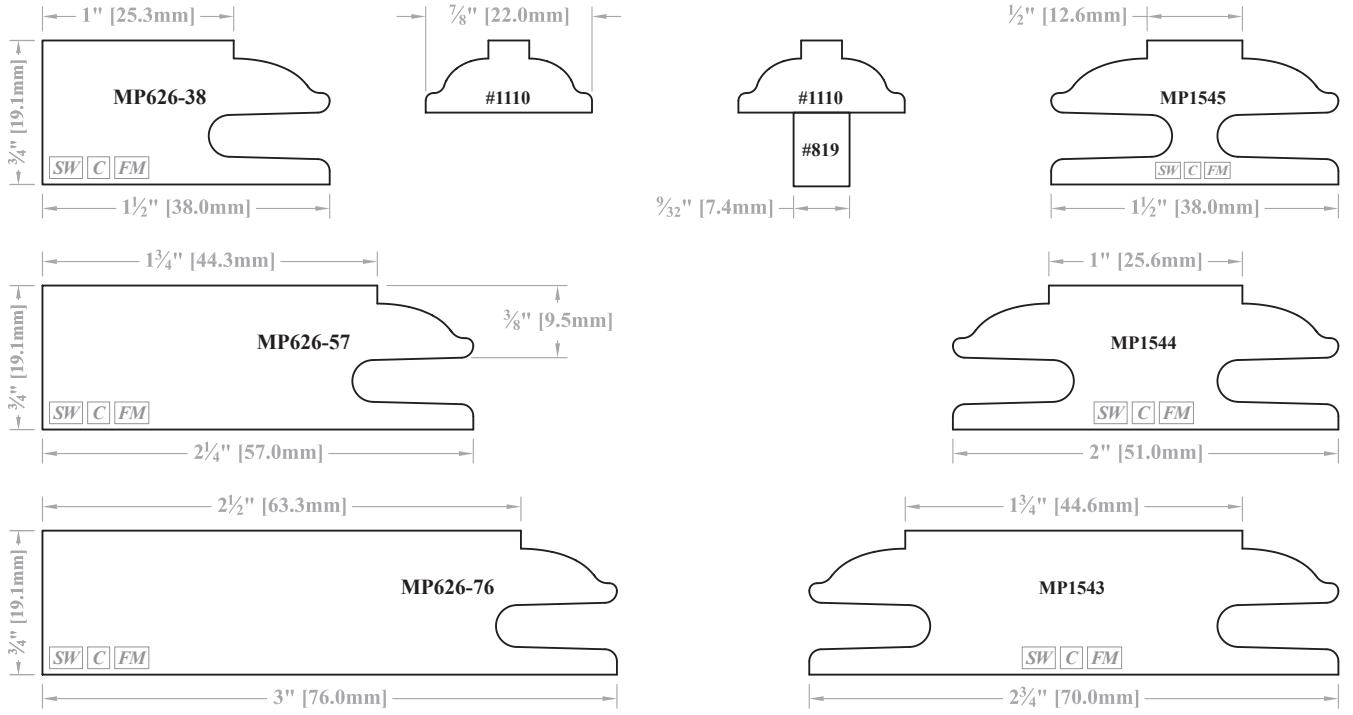
## Stile & Rail - "Mitered" Mortise & Tenon Joinery - MP600 / MP6000 Series

### *Mitered Stile & Rail Profiles with Matching Mullion Stock*

## MP626 Family

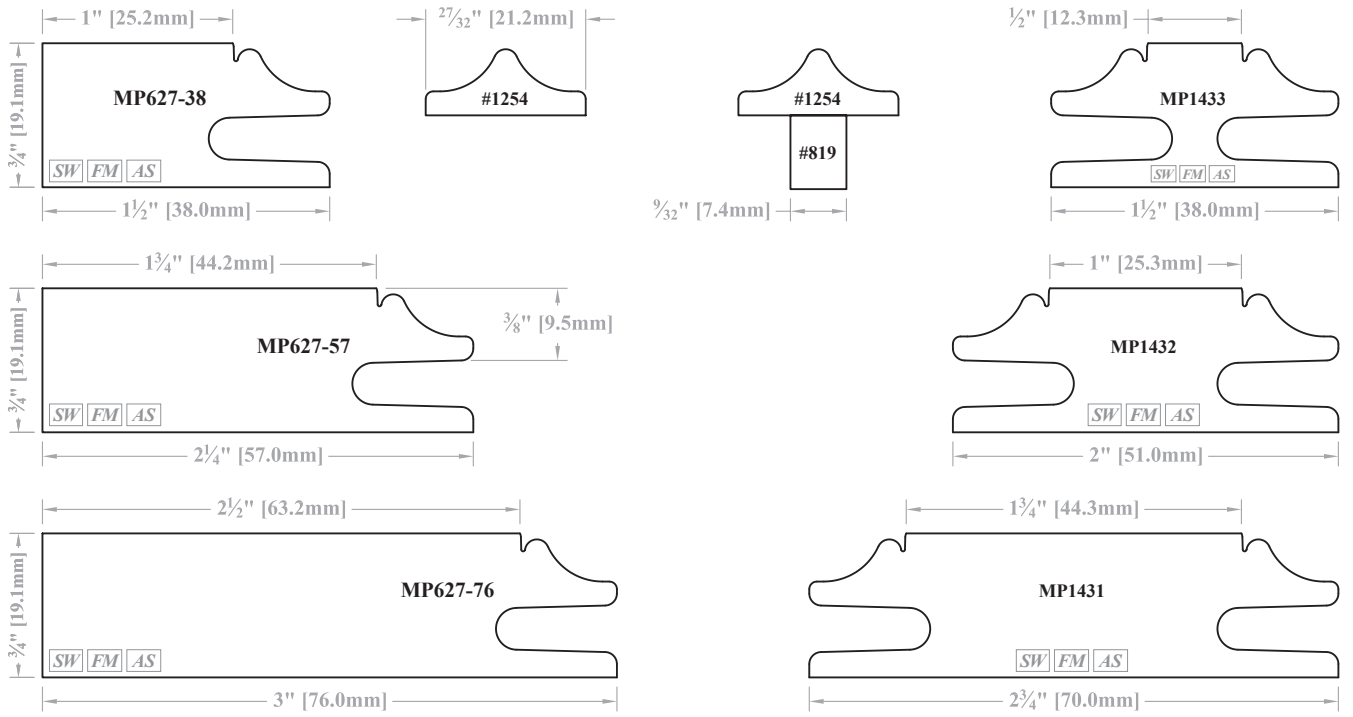
See ***Profile Options*** notes in ***Section B.12*** for alternative mullion.

***Center Stiles & Rails will look like these profiles.***




## MP627 Family

***Center Stiles & Rails will look like these profiles.***

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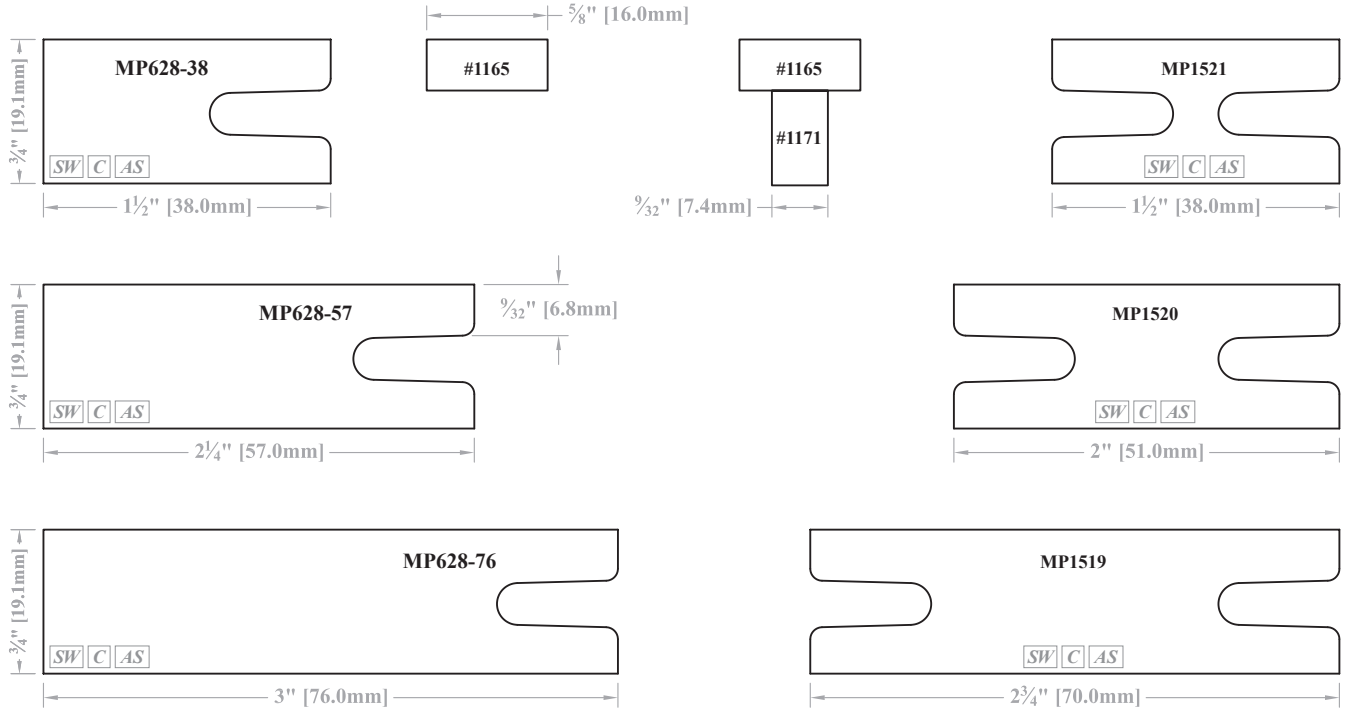
*Mitered Stile & Rail Profiles with Matching Mullion Stock*

E

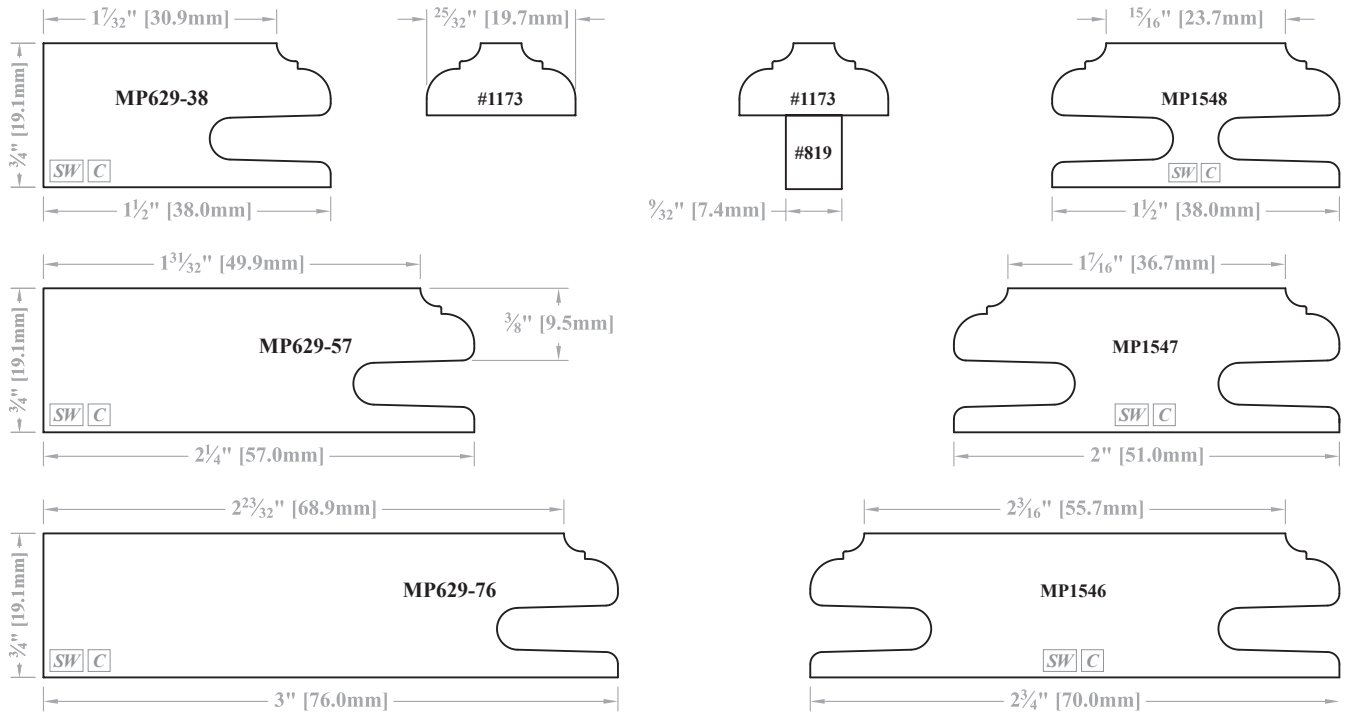
## MP628 Family

*Center Stiles & Rails will look like these profiles.*




## MP629 Family

*Center Stiles & Rails will look like these profiles.*

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▶ **For PRICING** ▶ *See Section E.9 in our current Wholesale Pricing Catalog.*

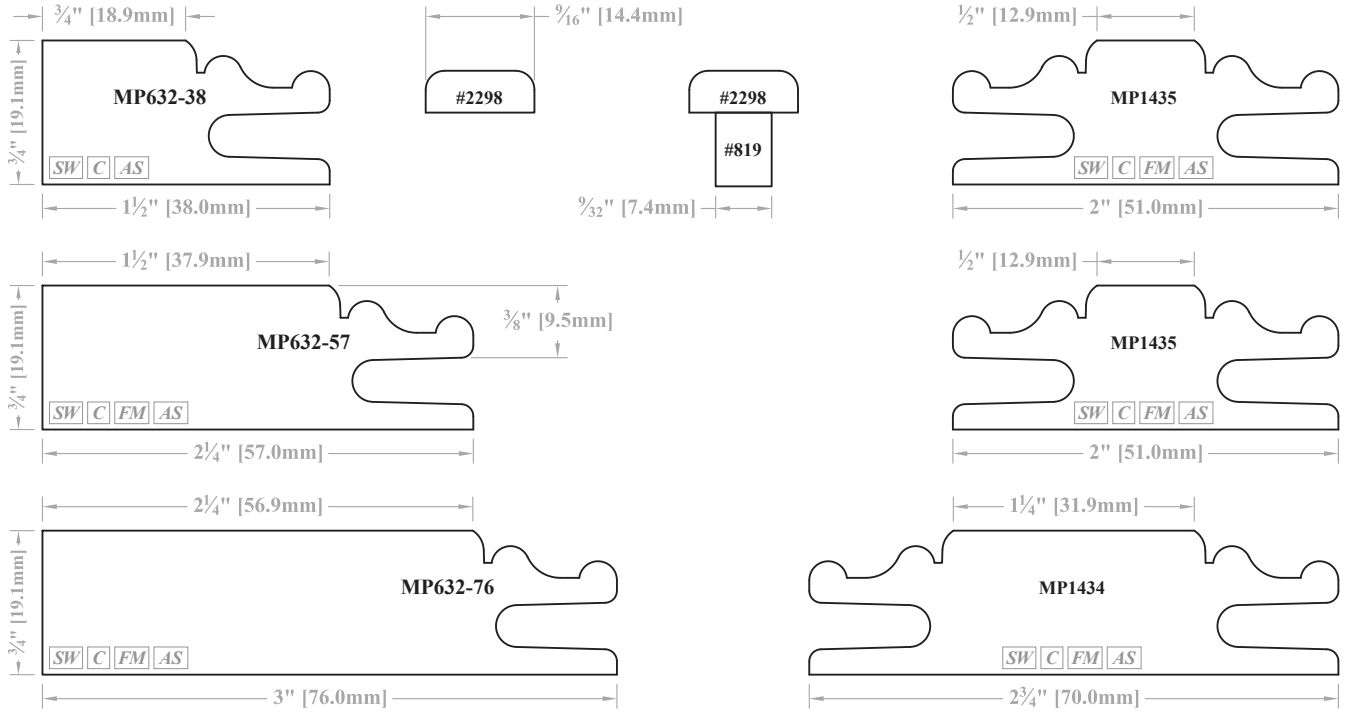
# Profile Options

## Stile & Rail - "Mitered" Mortise & Tenon Joinery - MP600 / MP6000 Series

*Mitered Stile & Rail Profiles with Matching Mullion Stock*

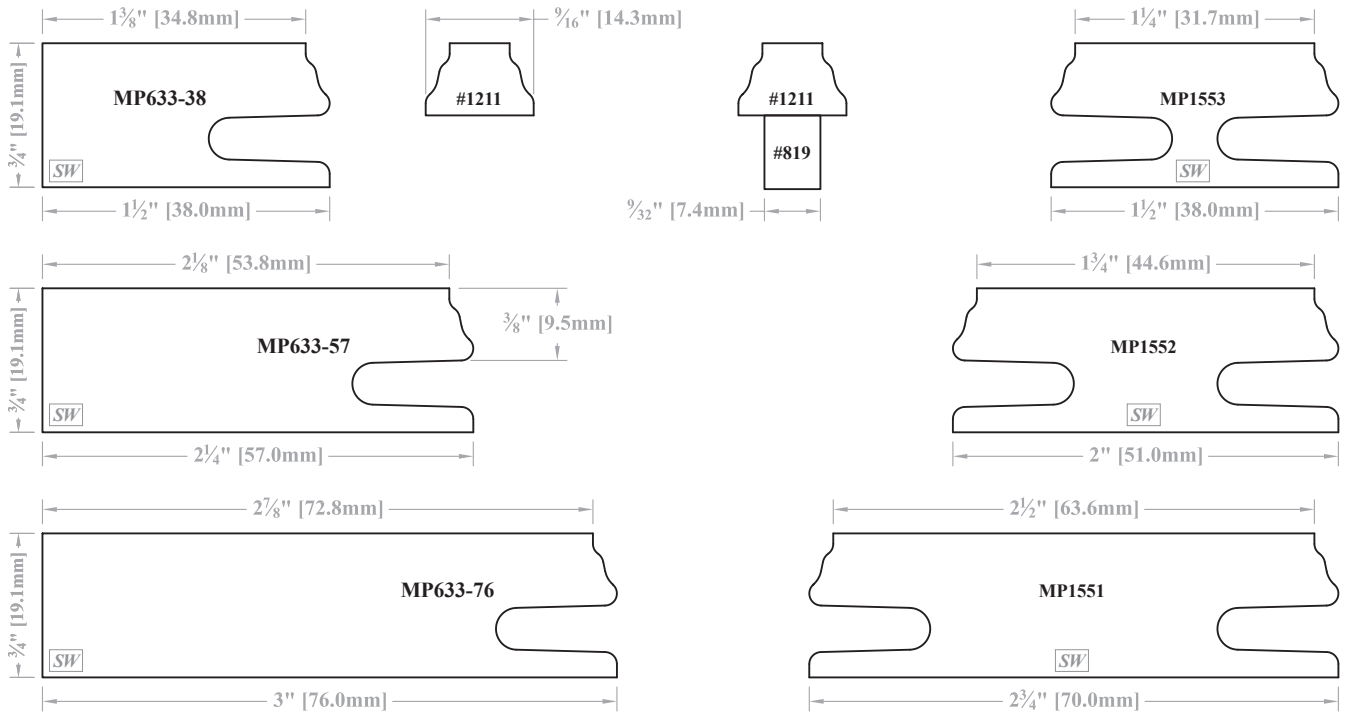
### MP632 Family

*Center Stiles & Rails will look like these profiles.*




### MP633 Family

*Center Stiles & Rails will look like these profiles.*




SW = Available in Solid Wood. FM = Available for French Miter Doors. C = Available for Convex/Concave products. AS = Available on Adventure Series Doors.

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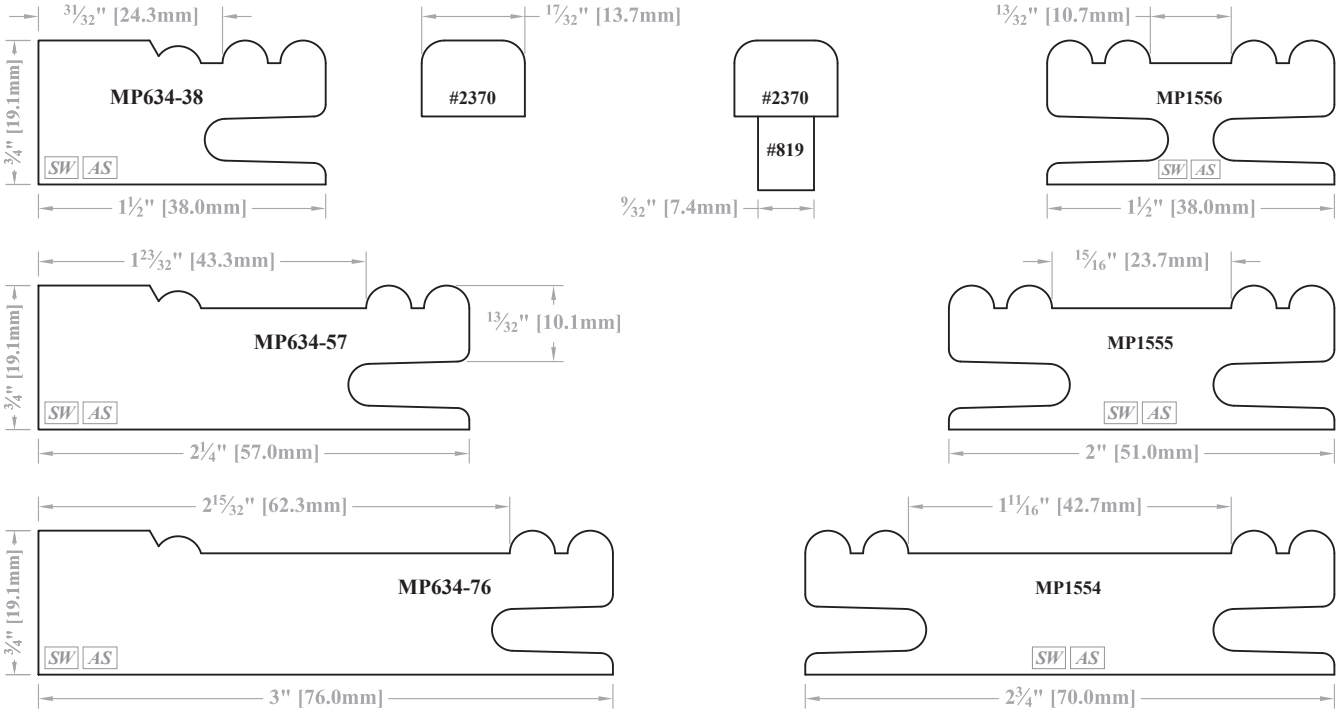
*Mitered Stile & Rail Profiles with Matching Mullion Stock*

E

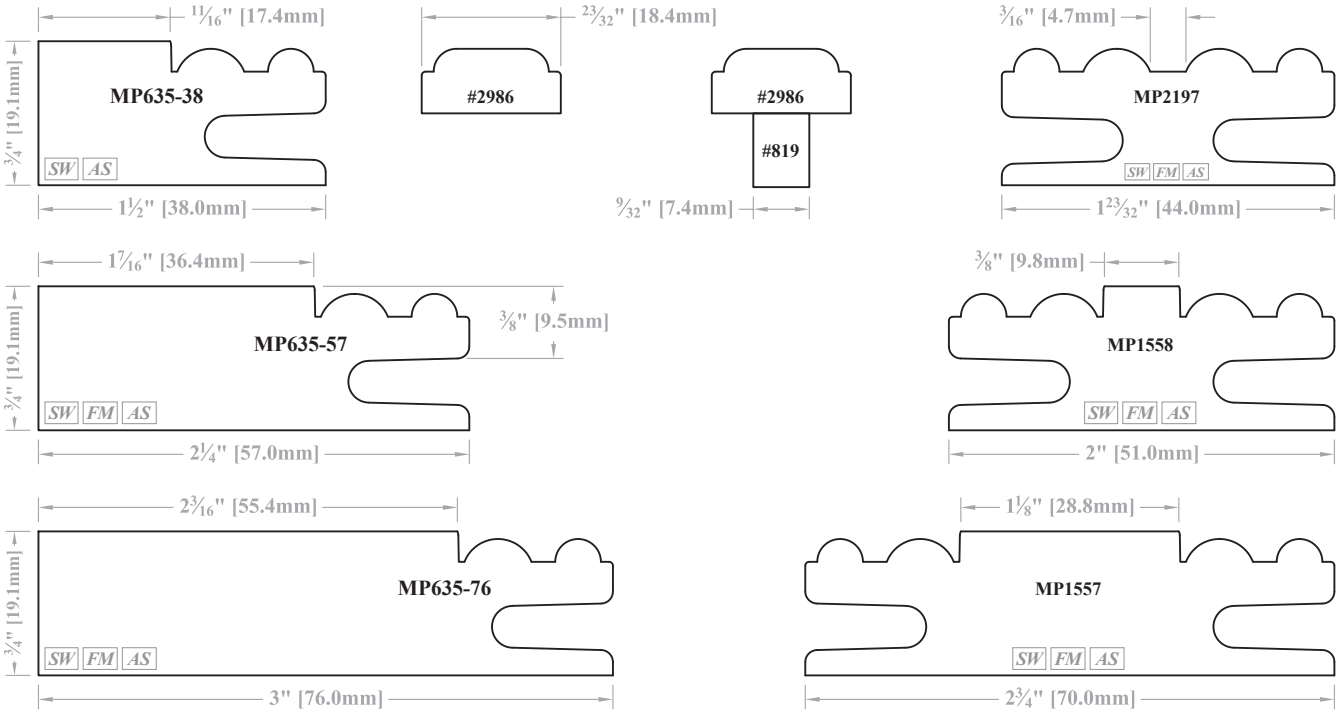
## MP634 Family

*Center Stiles & Rails will look like these profiles.*




## MP635 Family

*Center Stiles & Rails will look like these profiles.*

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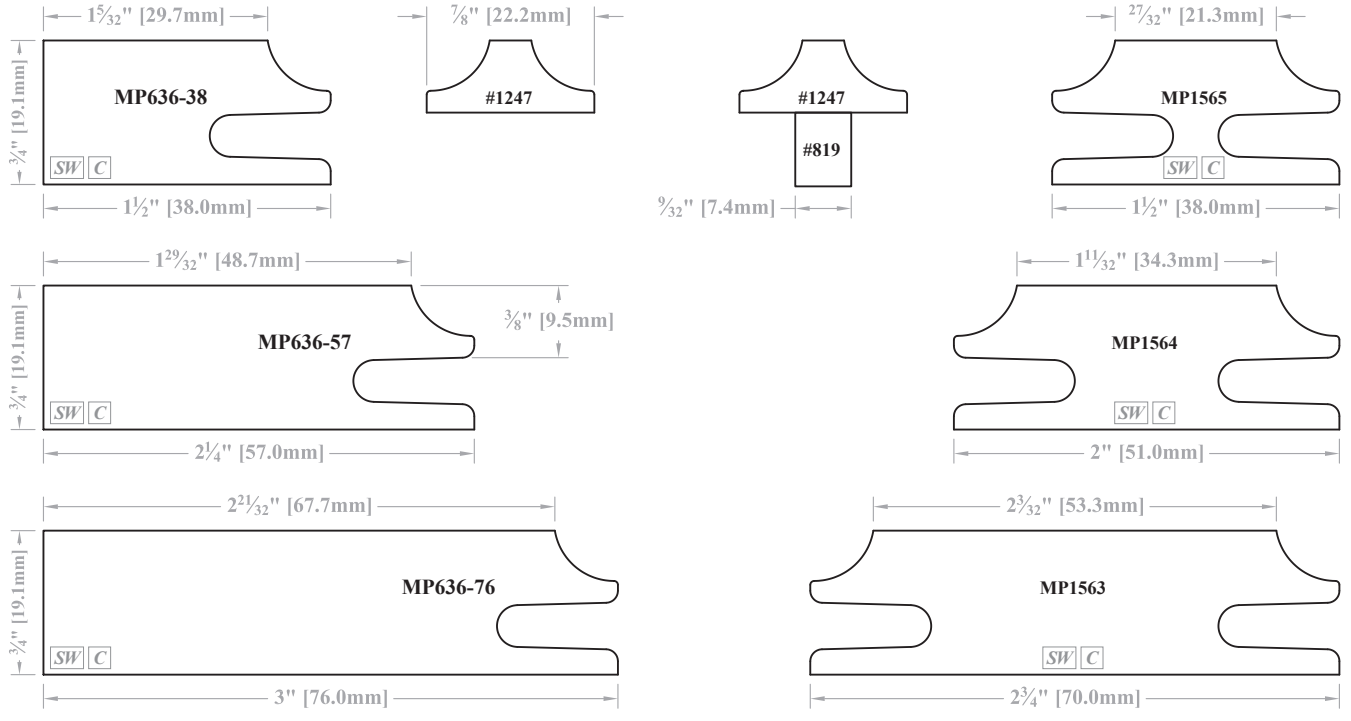
# Profile Options

## Stile & Rail - "Mitered" Mortise & Tenon Joinery - MP600 / MP6000 Series

*Mitered Stile & Rail Profiles with Matching Mullion Stock*

### MP636 Family

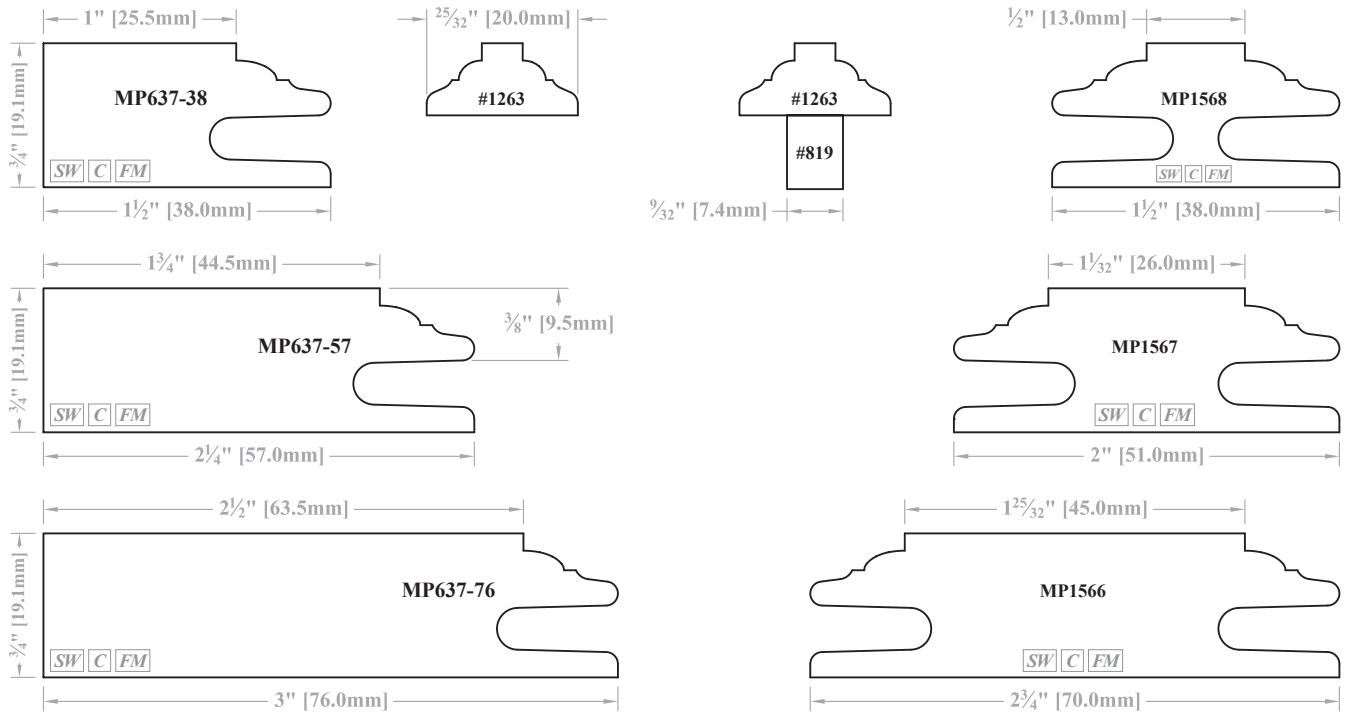
*Center Stiles & Rails will look like these profiles.*




### MP637 Family

See *Profile Options* notes in *Section B.12* for alternative mullion.

*Center Stiles & Rails will look like these profiles.*

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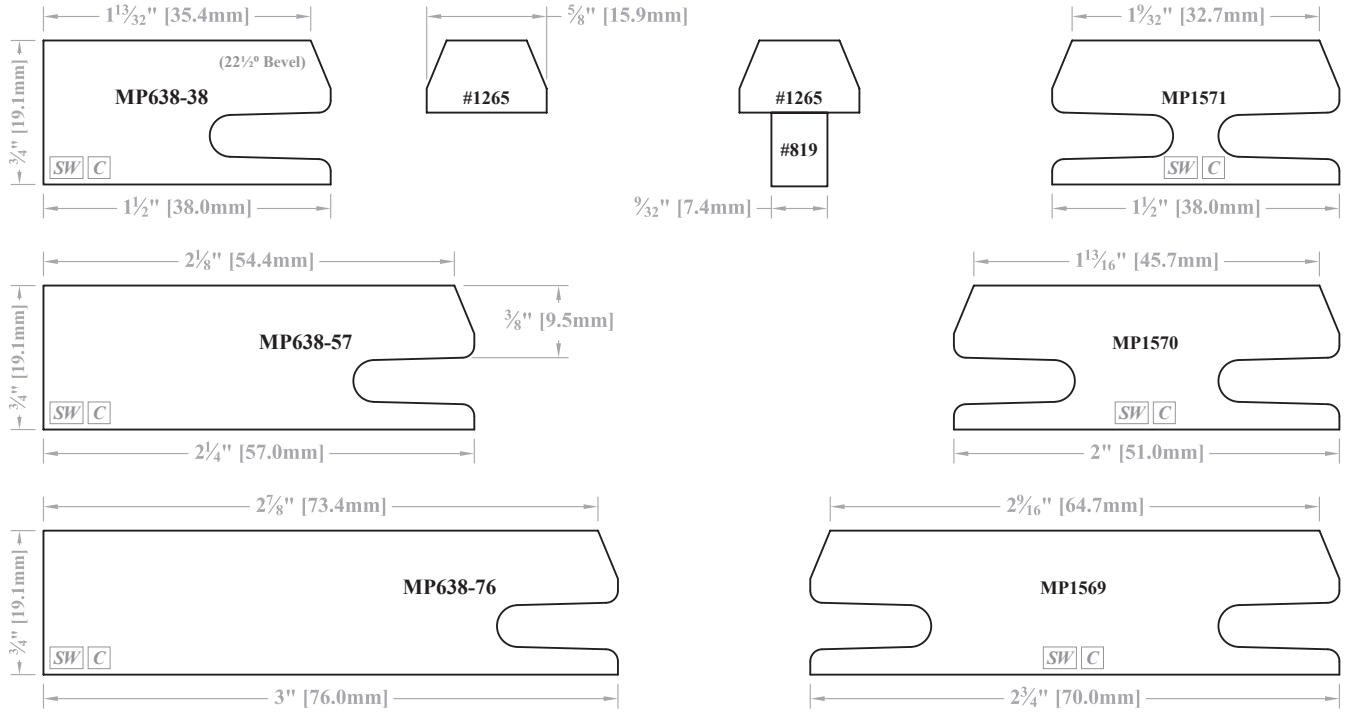
*Mitered Stile & Rail Profiles with Matching Mullion Stock*

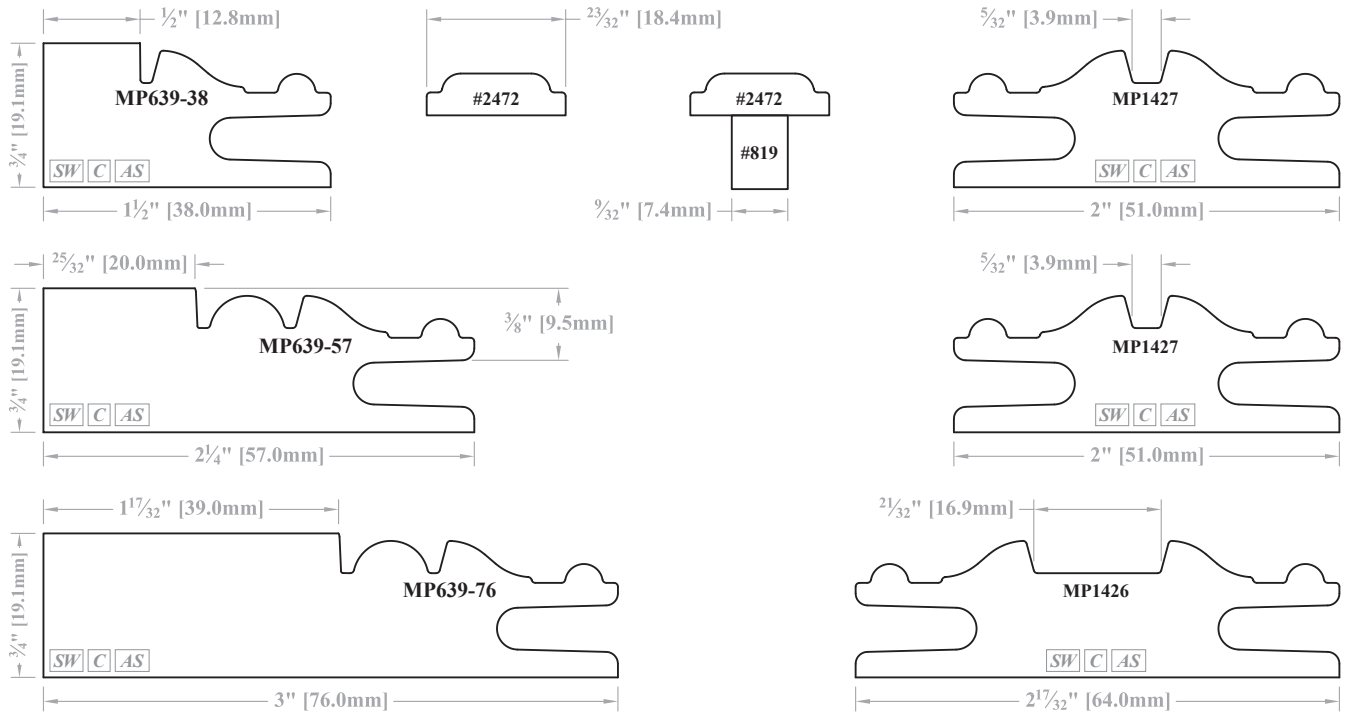
## MP638 Family

*Center Stiles & Rails will look like these profiles.*




## MP639 Family

*Center Stiles & Rails will look like these profiles.*

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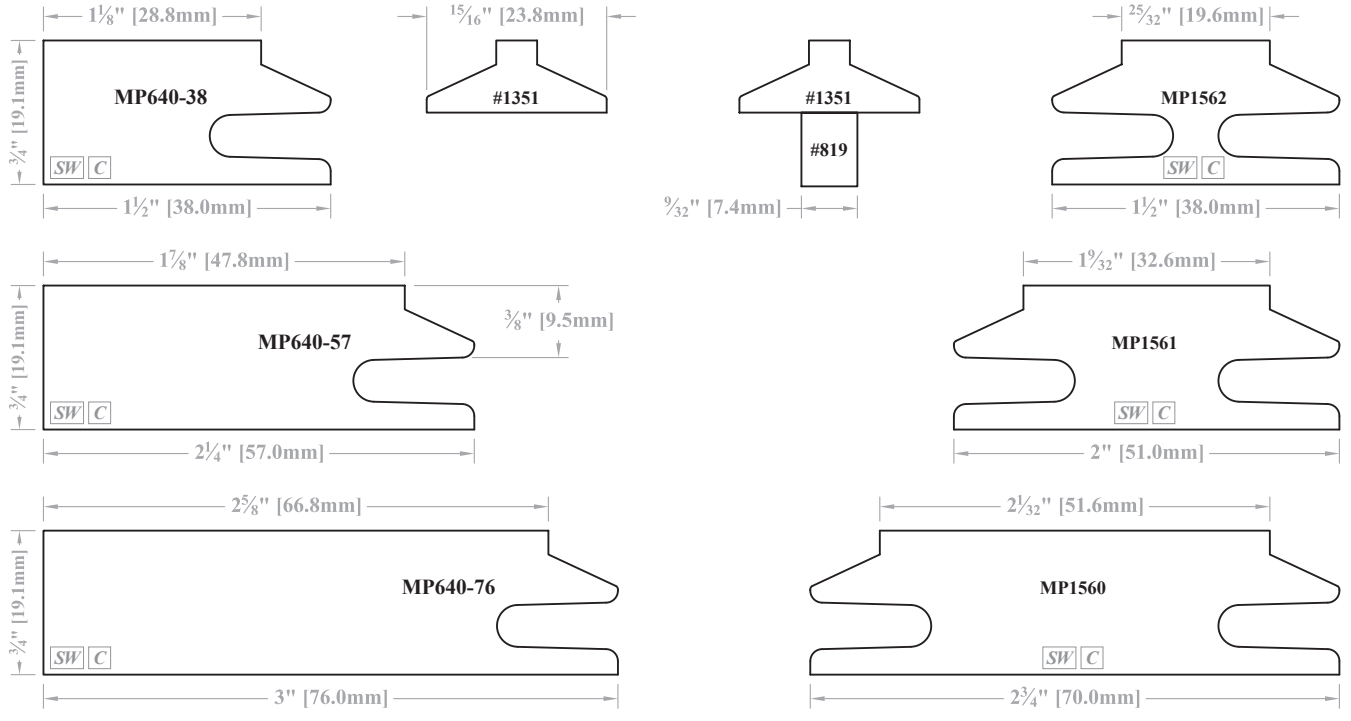
# Profile Options

## Stile & Rail - "Mitered" Mortise & Tenon Joinery - MP600 / MP6000 Series

*Mitered Stile & Rail Profiles with Matching Mullion Stock*

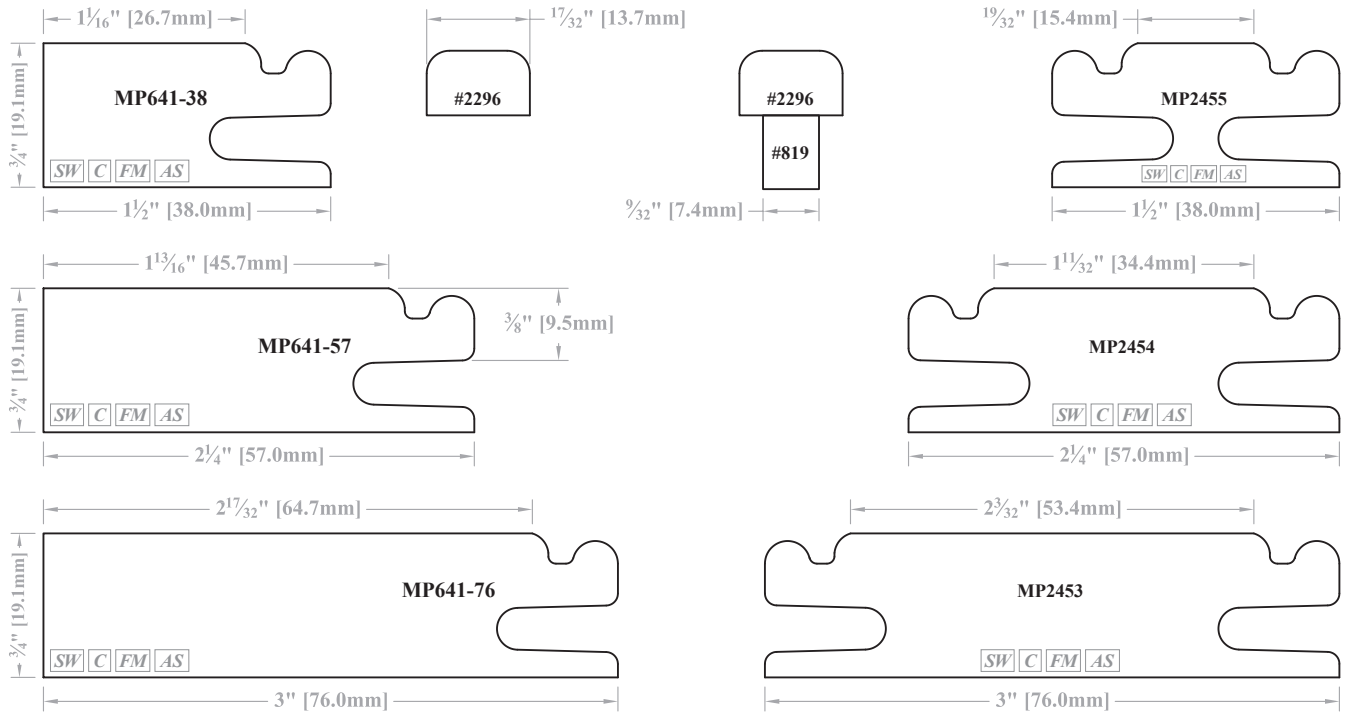
### MP640 Family

*Center Stiles & Rails will look like these profiles.*




### MP641 Family

*Center Stiles & Rails will look like these profiles.*




SW = Available in Solid Wood. FM = Available for French Miter Doors. C = Available for Convex/Concave products. AS = Available on Adventure Series Doors.

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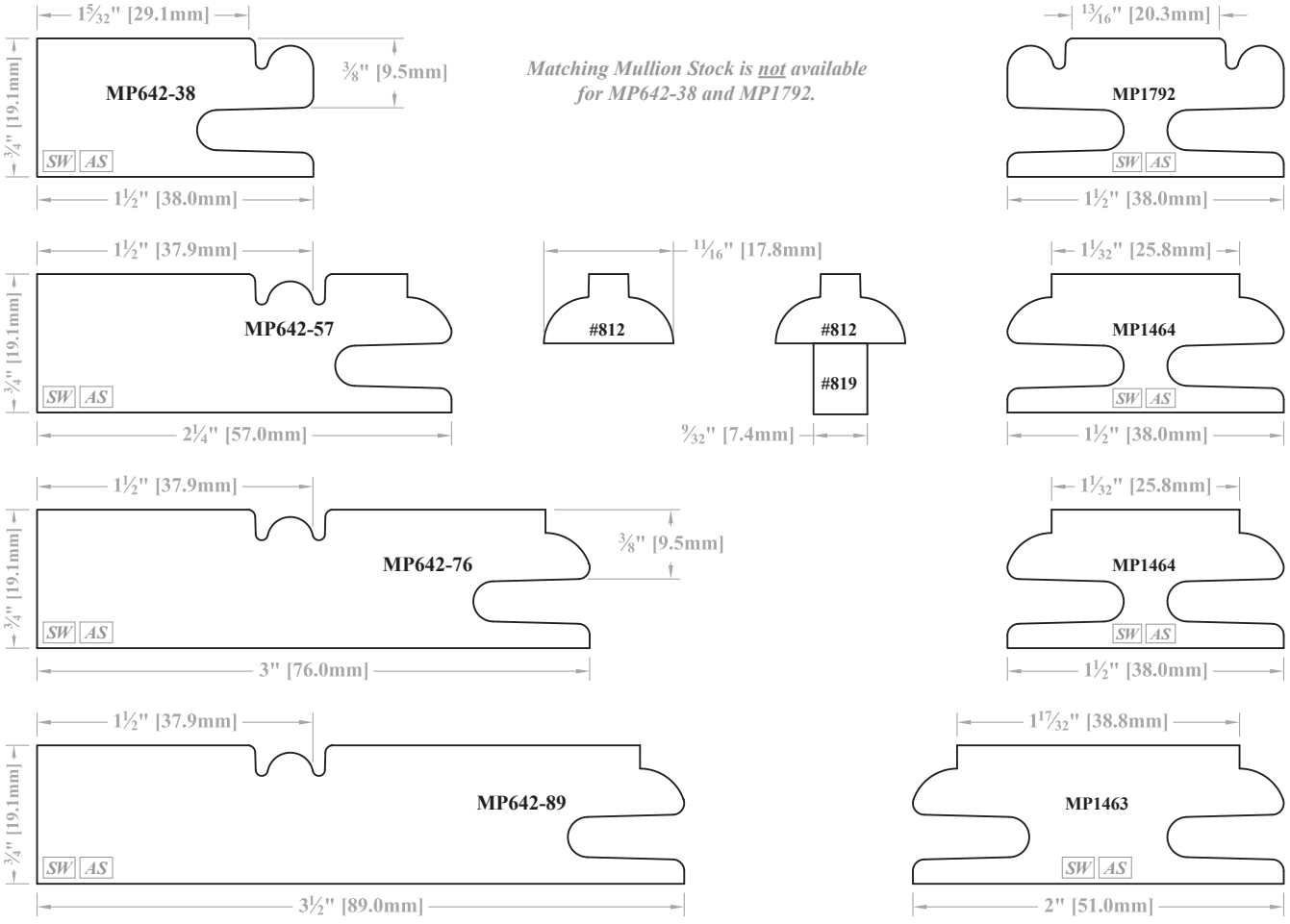
*Mitered Stile & Rail Profiles with Matching Mullion Stock*

## MP642 Family

*Center Stiles & Rails will look like these profiles.*




*Matching Mullion Stock is not available for MP642-38 and MP1792.*

*This family was created to simulate the look of a face frame and inset door.*

E

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▶ For PRICING ▶ *See Section E.9* in our current Wholesale Pricing Catalog.

# Profile Options

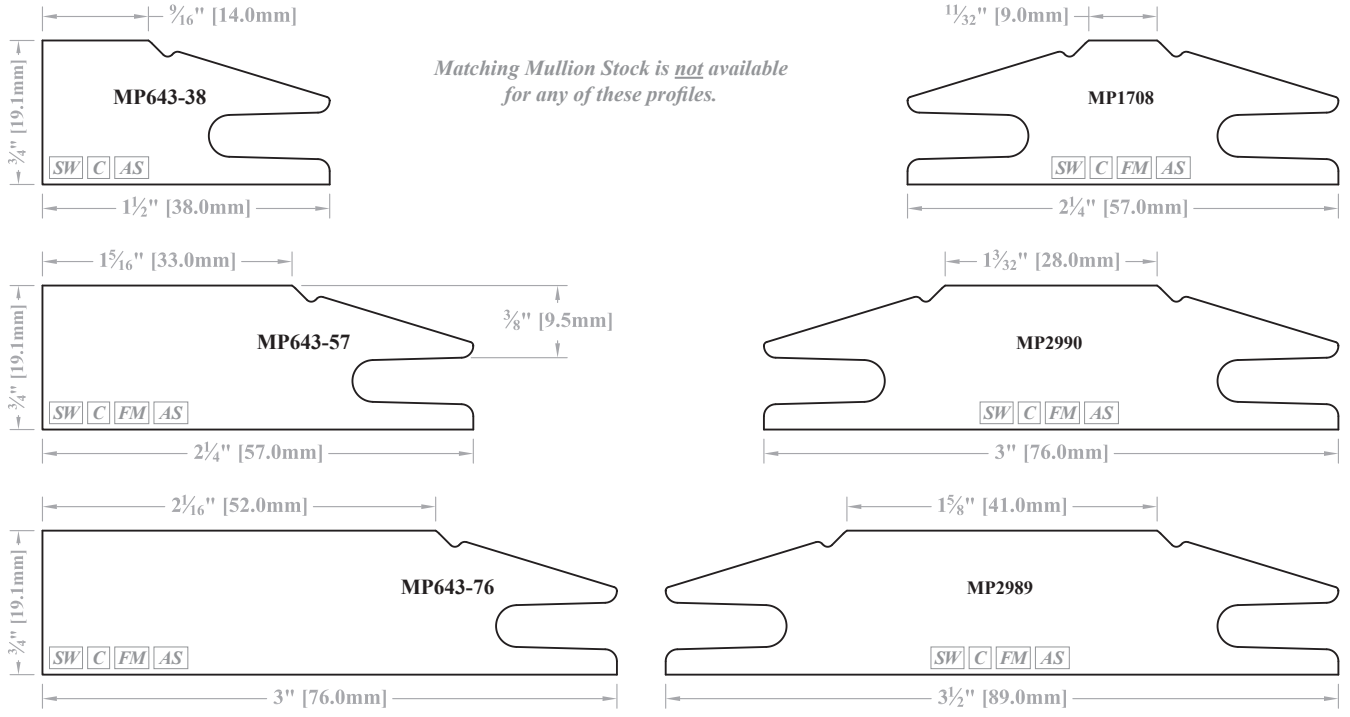
## Stile & Rail - "Mitered" Mortise & Tenon Joinery - MP600 / MP6000 Series

### *Mitered Stile & Rail Profiles with Matching Mullion Stock*

## MP643 Family

*Center Stiles & Rails will look like these profiles.*

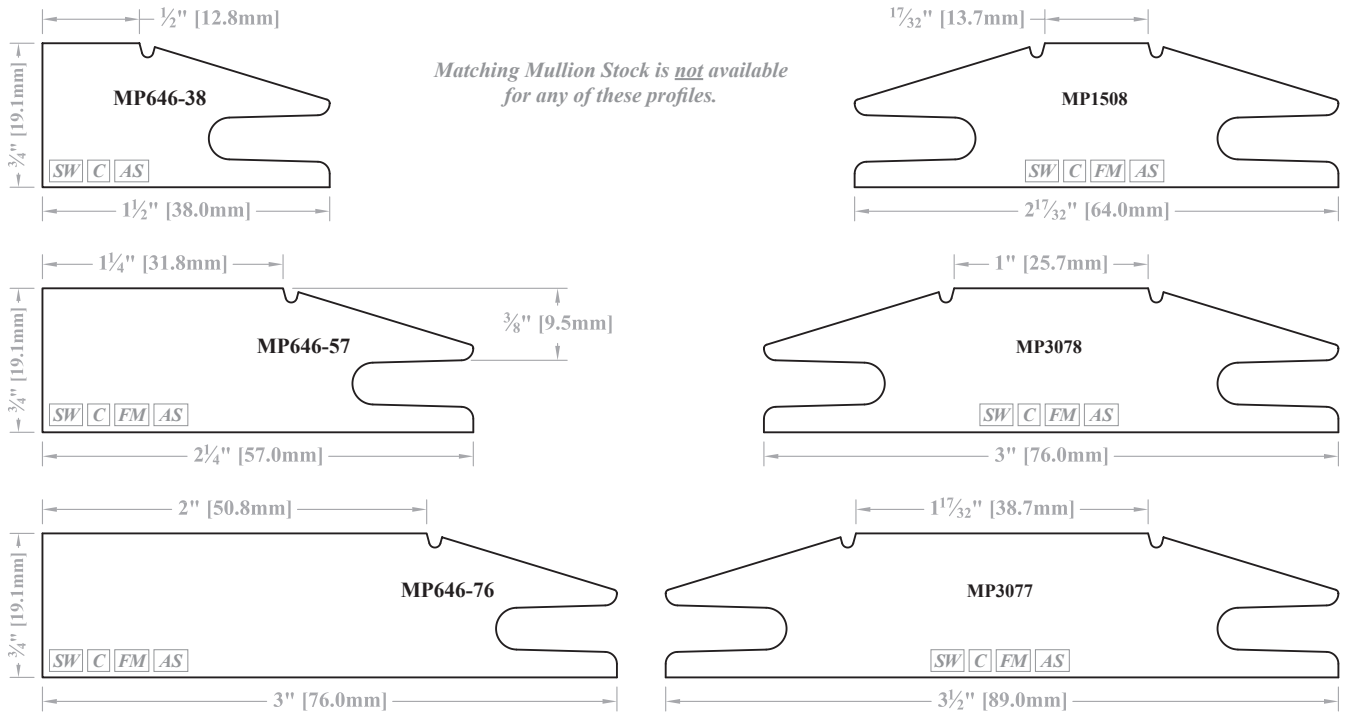
*Matching Mullion Stock is not available for any of these profiles.*




## MP646 Family

*Center Stiles & Rails will look like these profiles.*

*Matching Mullion Stock is not available for any of these profiles.*




SW = Available in Solid Wood. FM = Available for French Miter Doors. C = Available for Convex/Concave products. AS = Available on Adventure Series Doors.

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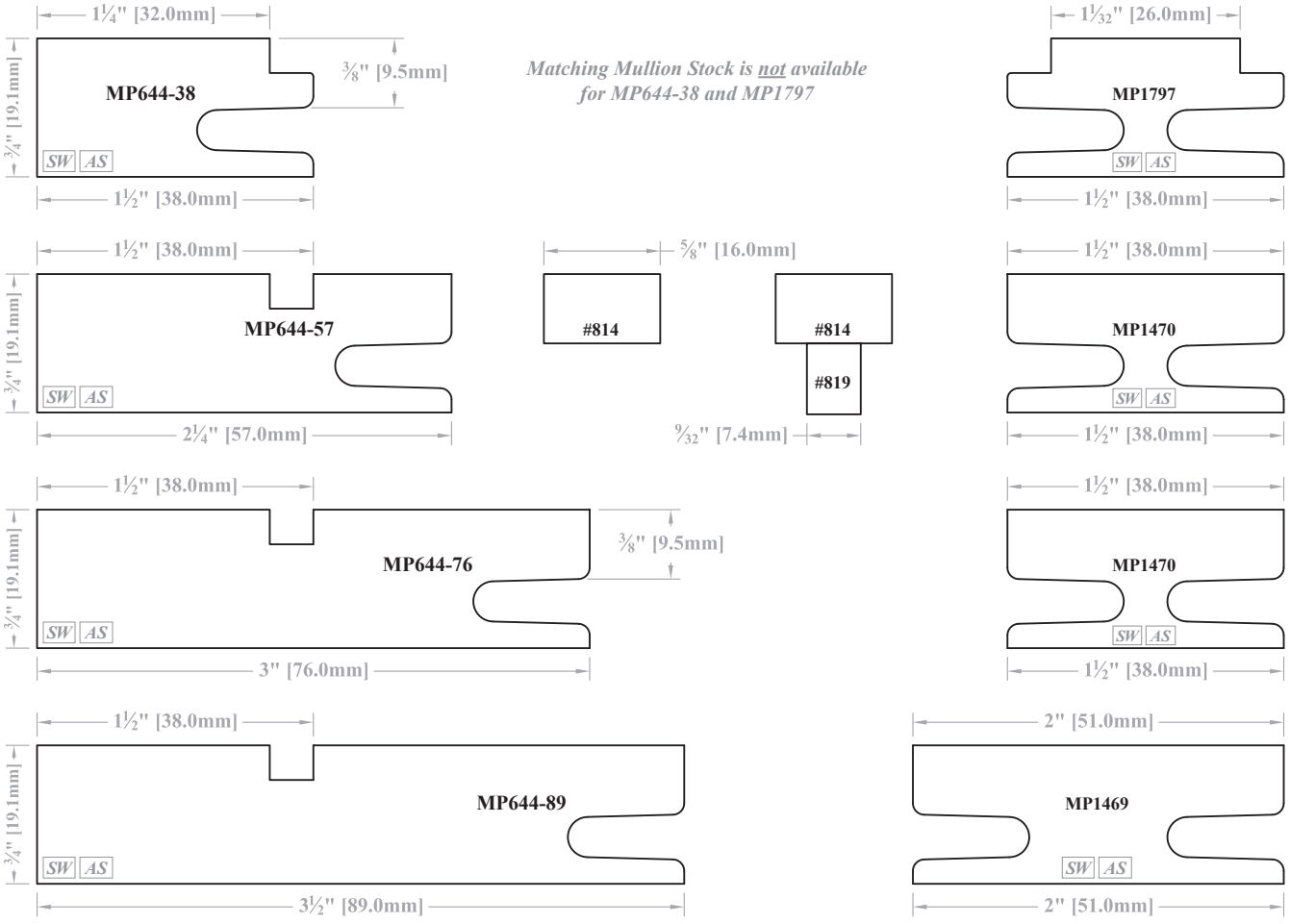
*Mitered Stile & Rail Profiles with Matching Mullion Stock*

## MP644 Family

*Center Stiles & Rails will look like these profiles.*




*This family was created to simulate the look of a face frame and inset door.*

E

SW = Available in Solid Wood. FM = Available for French Miter Doors. C = Available for Convex/Concave products. AS = Available on Adventure Series Doors.

▶ For PRICING ▶ *See Section E.9* in our current Wholesale Pricing Catalog.

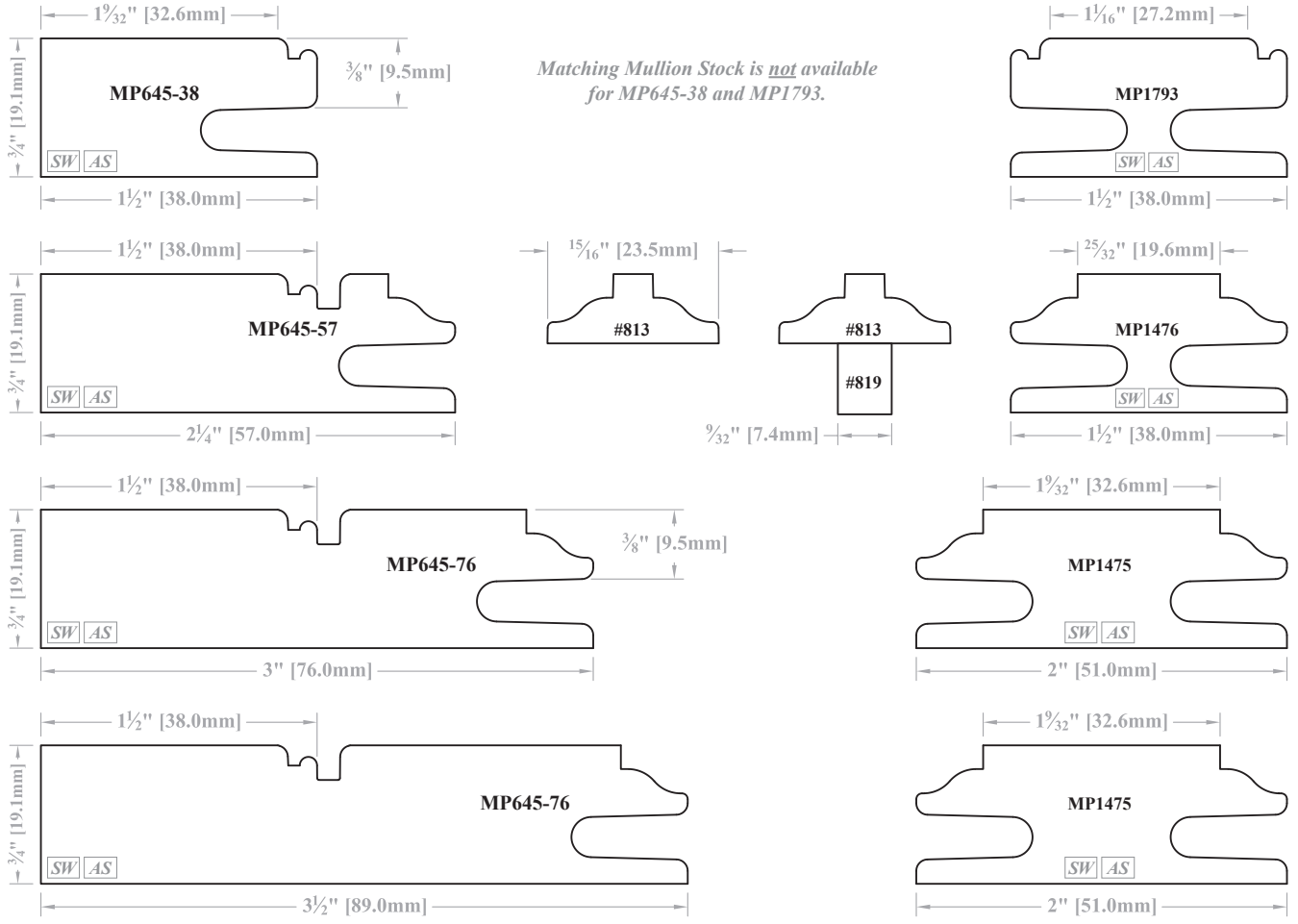
# Profile Options

## Stile & Rail - "Mitered" Mortise & Tenon Joinery - MP600 / MP6000 Series

### *Mitered Stile & Rail Profiles with Matching Mullion Stock*

**MP645 Family**

*Center Stiles & Rails will look like these profiles.*




*This family was created to simulate the look of a face frame and inset door.*

SW = Available in Solid Wood. | FM = Available for French Miter Doors. | C = Available for Convex/Concave products. | AS = Available on Adventure Series Doors.

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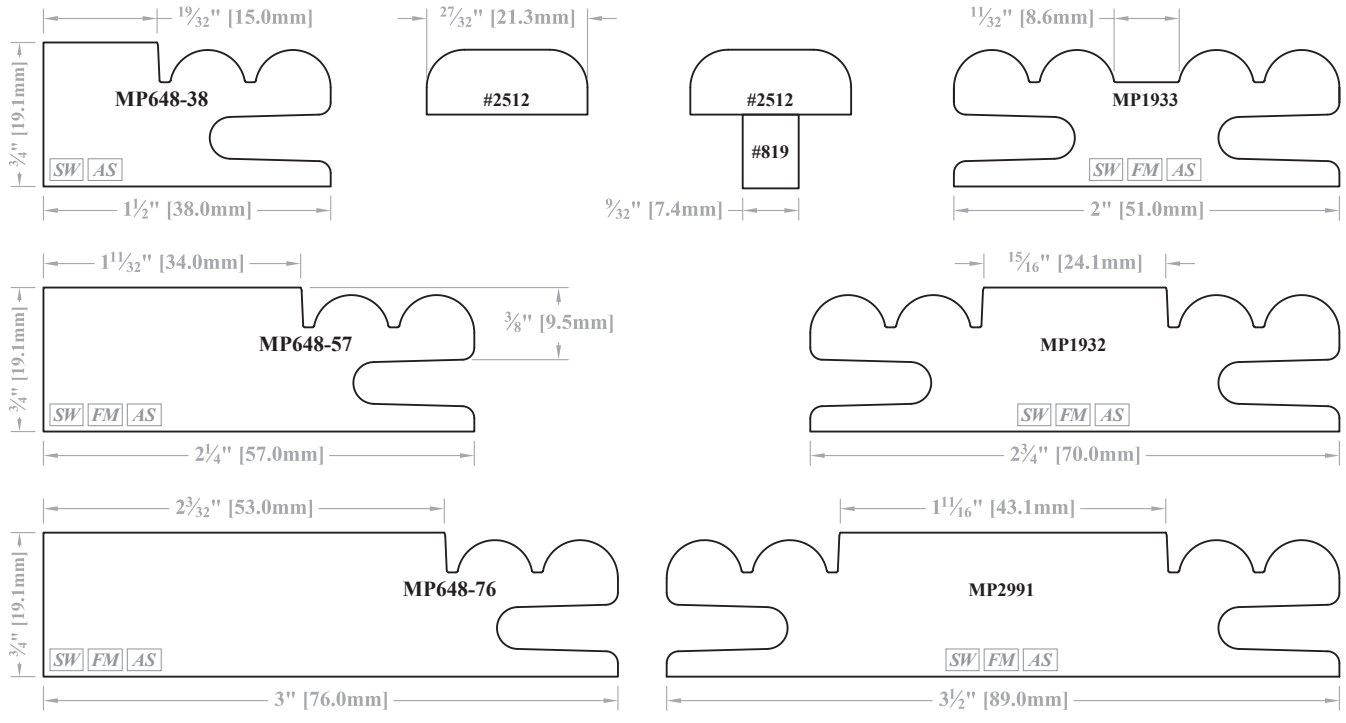
*Mitered Stile & Rail Profiles with Matching Mullion Stock*

## MP648 Family

*Center Stiles & Rails will look like these profiles.*




SW = Available in Solid Wood. FM = Available for French Miter Doors. C = Available for Convex/Concave products. AS = Available on Adventure Series Doors.

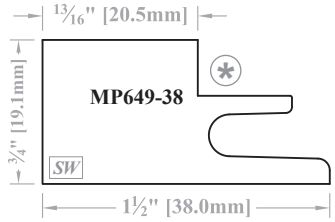
▶ For PRICING ▶ *See Section E.9* in our current Wholesale Pricing Catalog.

## Mitered Stile & Rail Profiles with Matching Mullion Stock

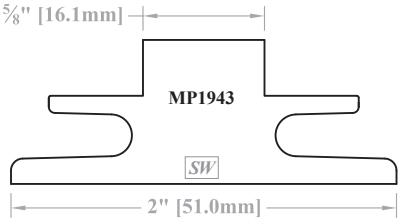
### MP649 Family

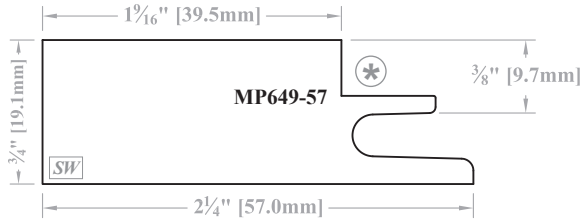
(*) = *Only available with an applied molding. See* Notes.

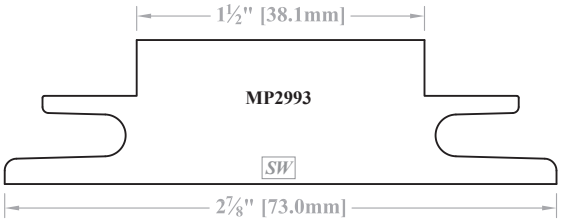
*Center Stiles & Rails will look like these profiles.*

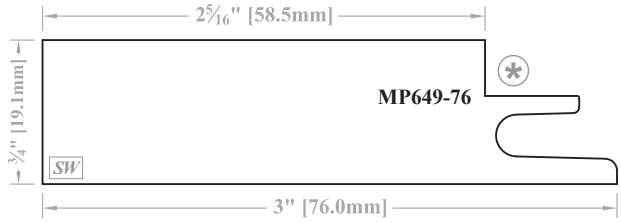



*Matching Mullion Stock is not available for any of these profiles.*

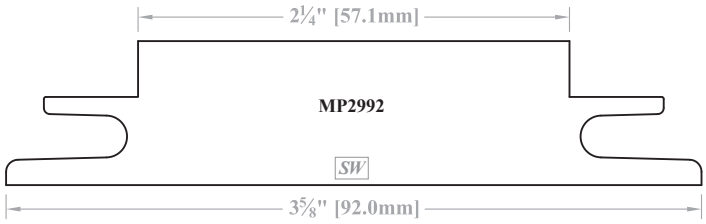



*MP649-76 uses MP2992 for center stiles & rails as shown below.*

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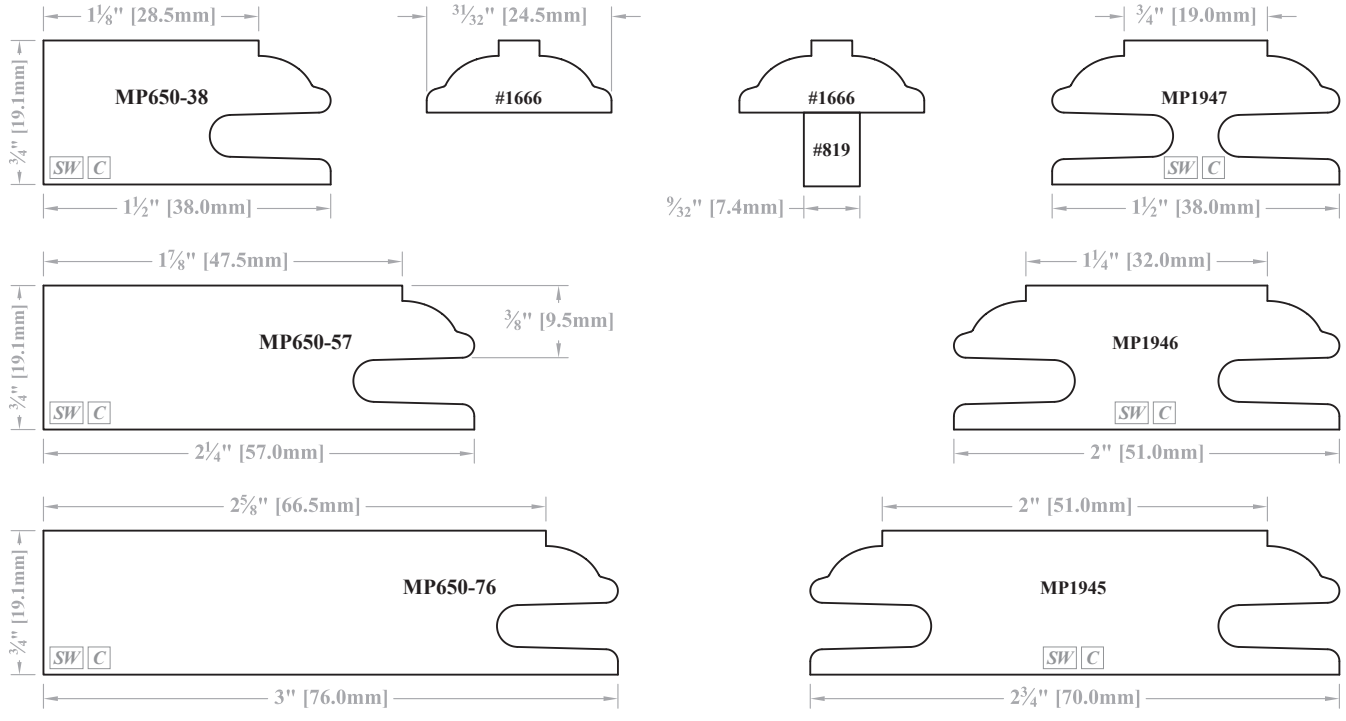
*Mitered Stile & Rail Profiles with Matching Mullion Stock*



## MP650 Family

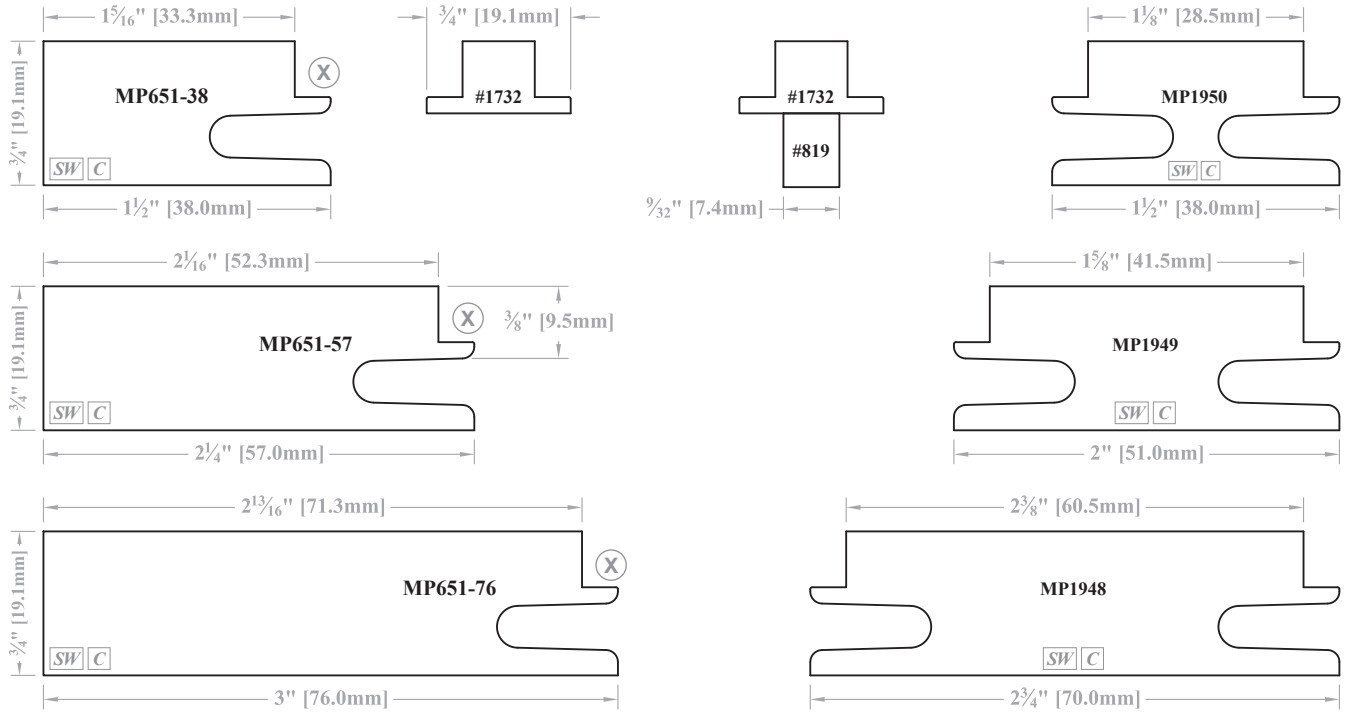
*Center Stiles & Rails will look like these profiles.*




## MP651 Family

(X) = *Applied Molding Shelf, molding is optional*

*Center Stiles & Rails will look like these profiles.*




SW = Available in Solid Wood. FM = Available for French Miter Doors. C = Available for Convex/Concave products. AS = Available on Adventure Series Doors.

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# Profile Options

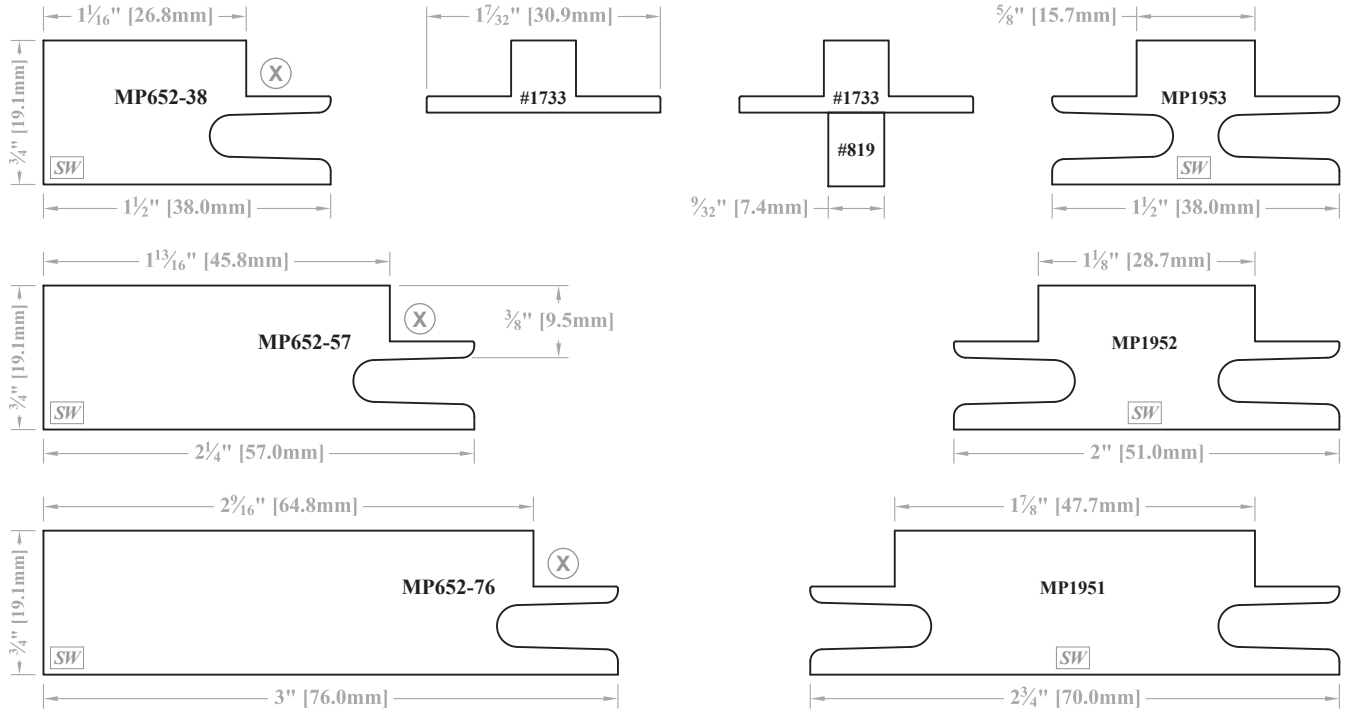
## Stile & Rail - "Mitered" Mortise & Tenon Joinery - MP600 / MP6000 Series

### *Mitered Stile & Rail Profiles with Matching Mullion Stock*

## MP652 Family

(X) = *Applied Molding Shelf, molding is optional*

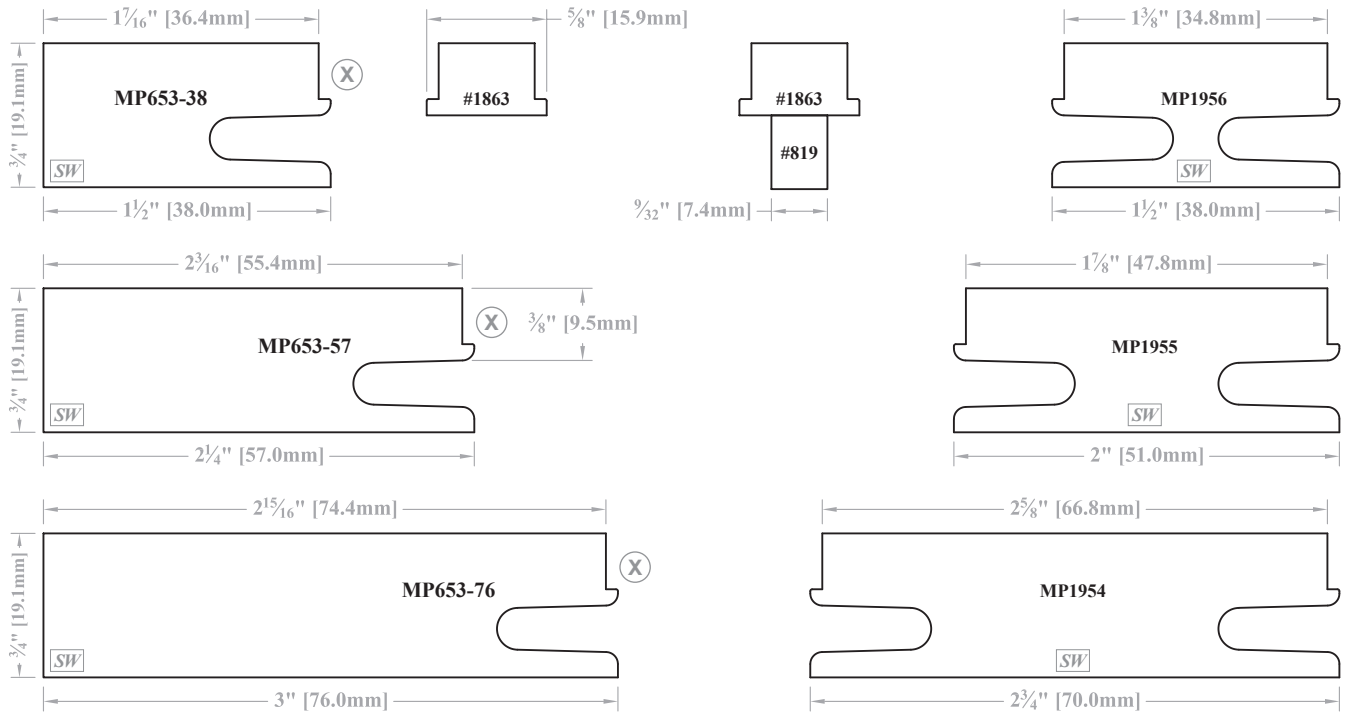
*Center Stiles & Rails will look like these profiles.*




## MP653 Family

(X) = *Applied Molding Shelf, molding is optional*

*Center Stiles & Rails will look like these profiles.*

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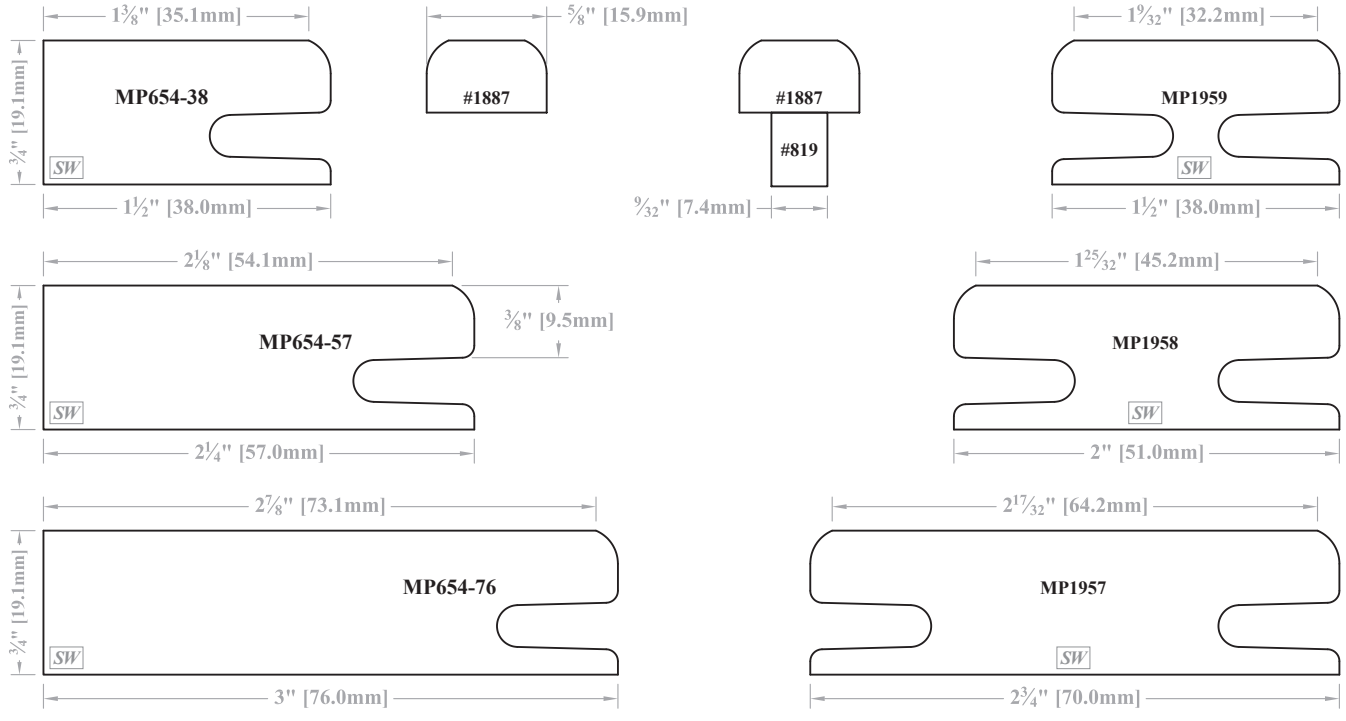
*Mitered Stile & Rail Profiles with Matching Mullion Stock*



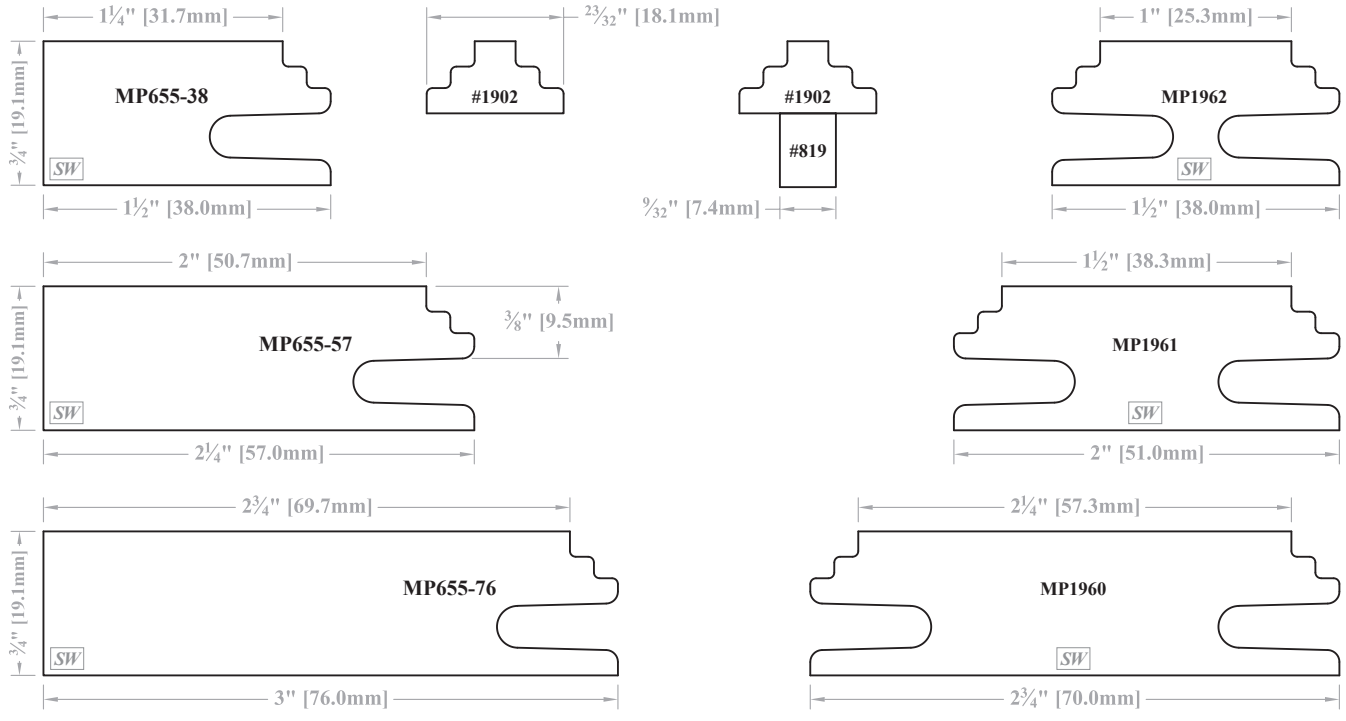
## MP654 Family

*Center Stiles & Rails will look like these profiles.*




## MP655 Family

*Center Stiles & Rails will look like these profiles.*

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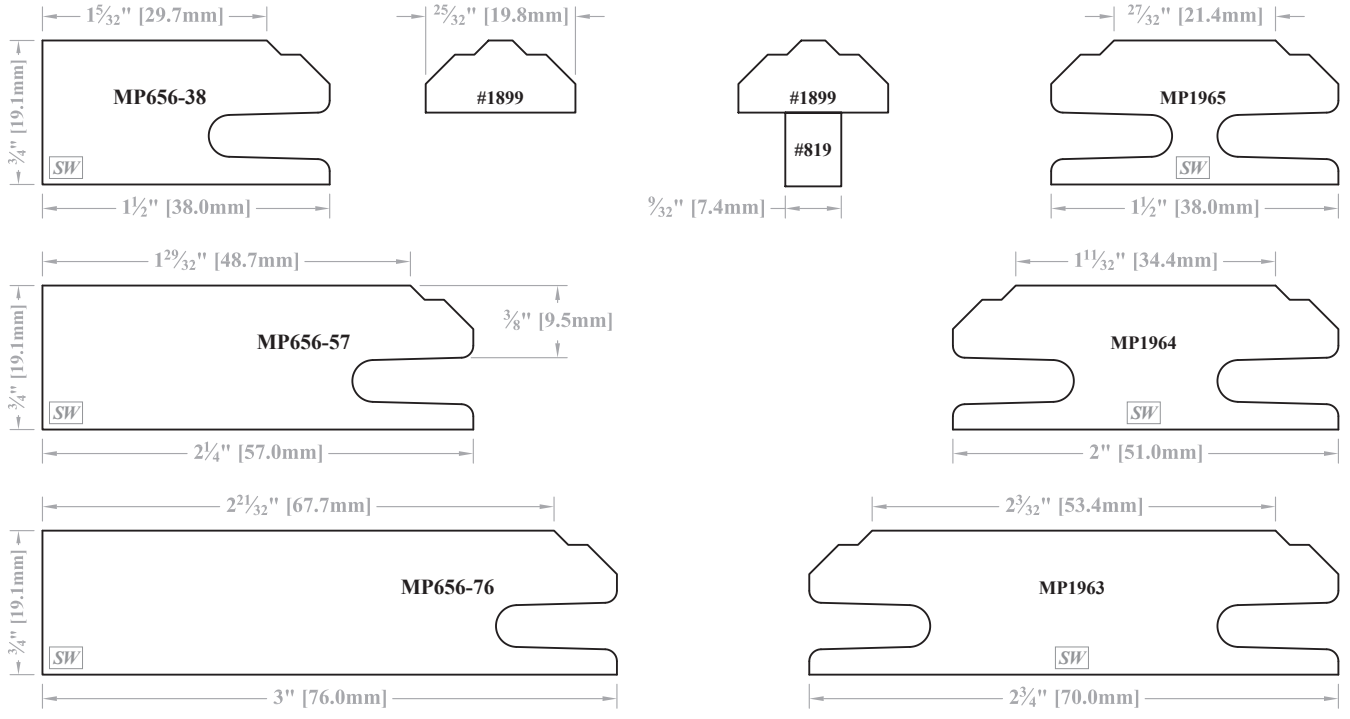
# Profile Options

## Stile & Rail - "Mitered" Mortise & Tenon Joinery - MP600 / MP6000 Series

*Mitered Stile & Rail Profiles with Matching Mullion Stock*

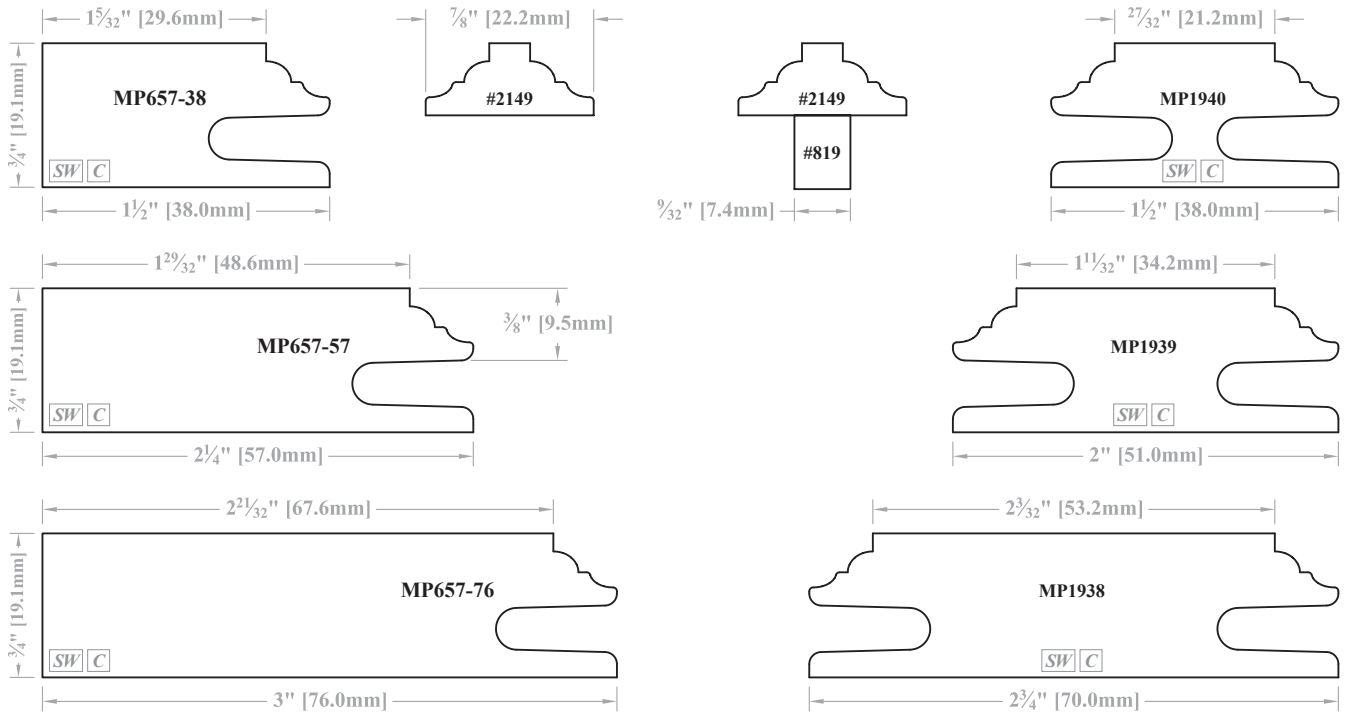
### MP656 Family

*Center Stiles & Rails will look like these profiles.*




### MP657 Family

*Center Stiles & Rails will look like these profiles.*

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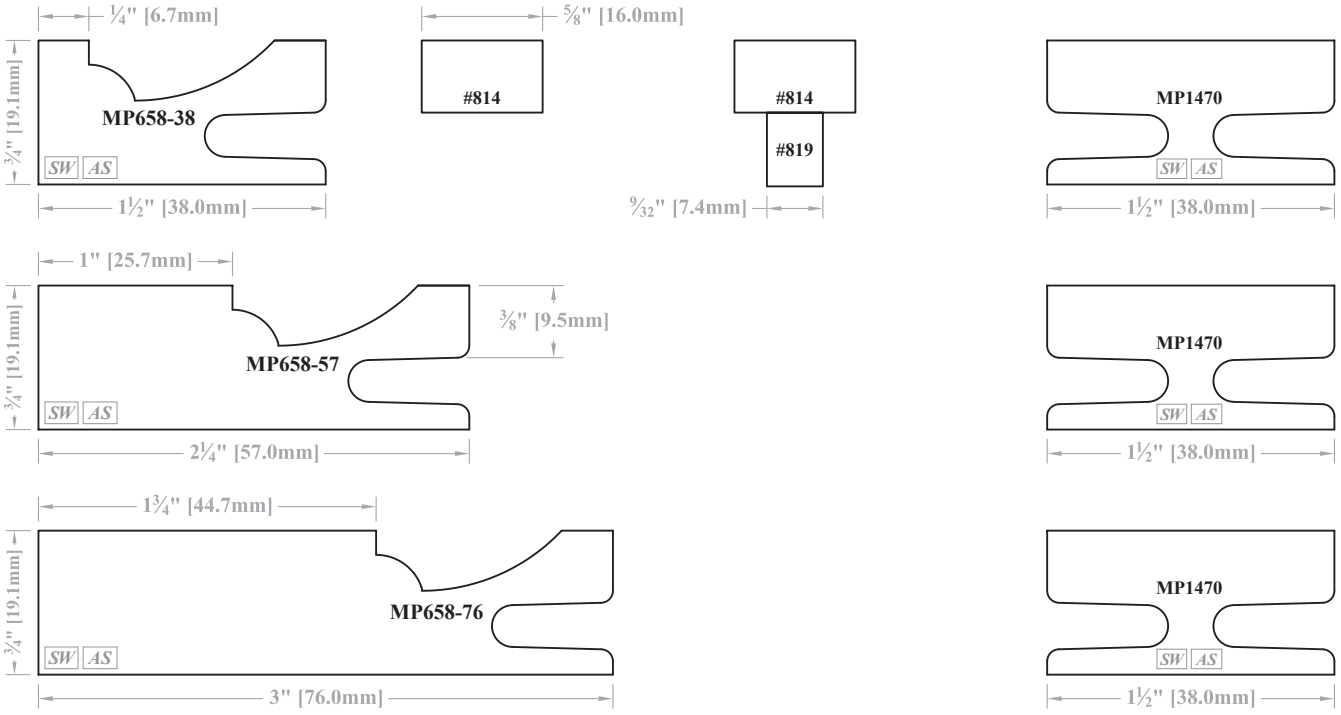
*Mitered Stile & Rail Profiles with Matching Mullion Stock*



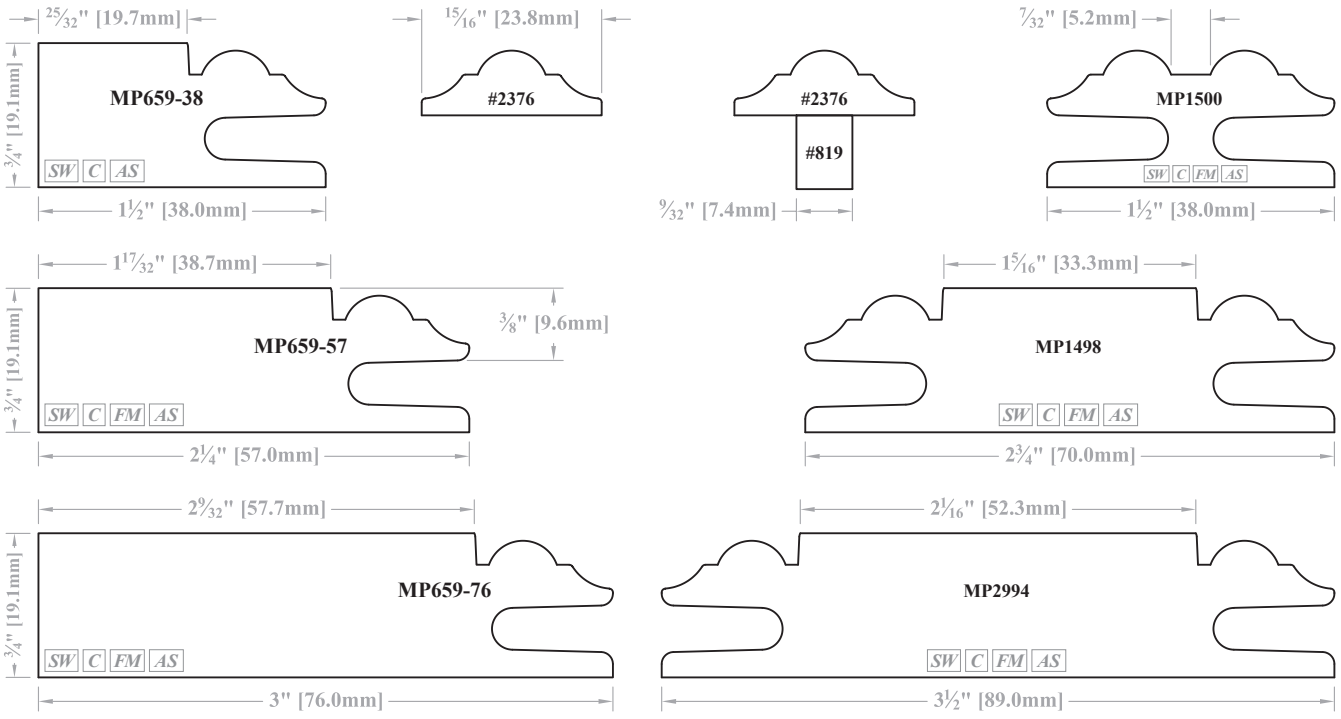
## MP658 Family

*Center Stiles & Rails will look like these profiles.*




## MP659 Family

*Center Stiles & Rails will look like these profiles.*

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# Profile Options

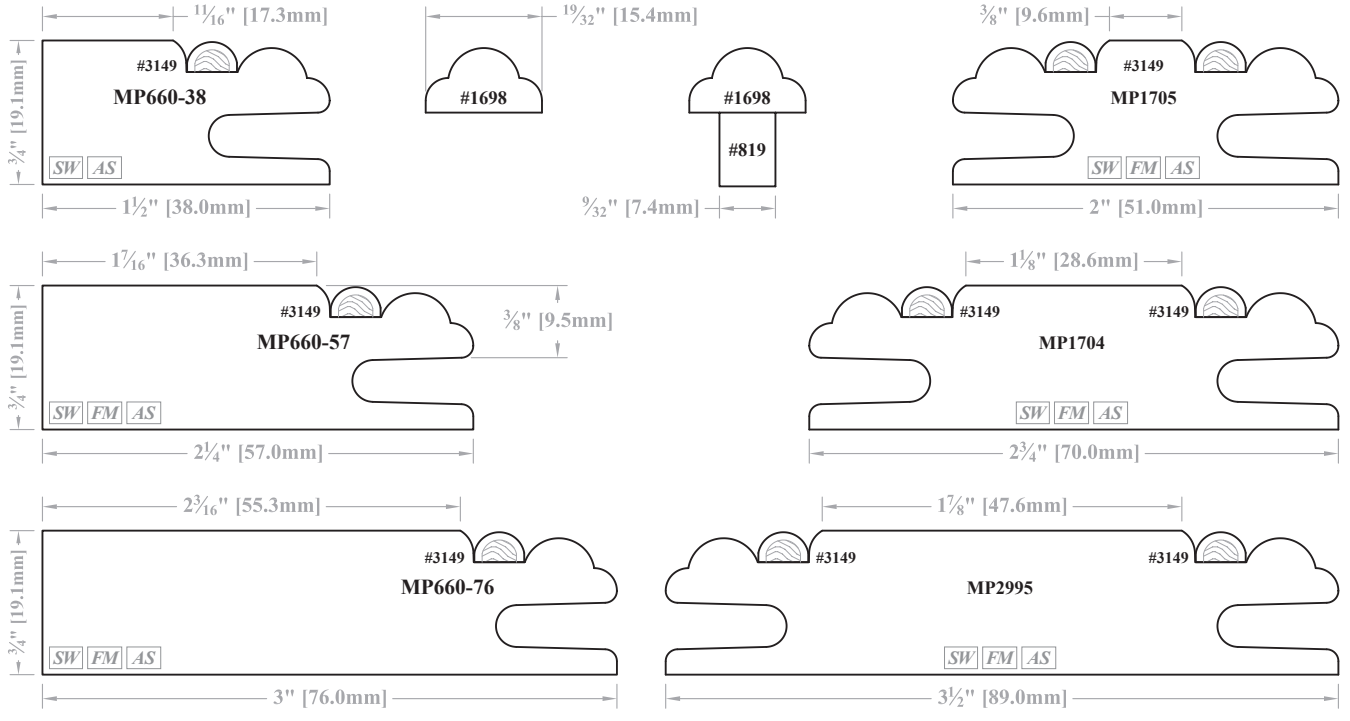
## Stile & Rail - "Mitered" Mortise & Tenon Joinery - MP600 / MP6000 Series

### *Mitered Stile & Rail Profiles with Matching Mullion Stock*

## MP660 Family

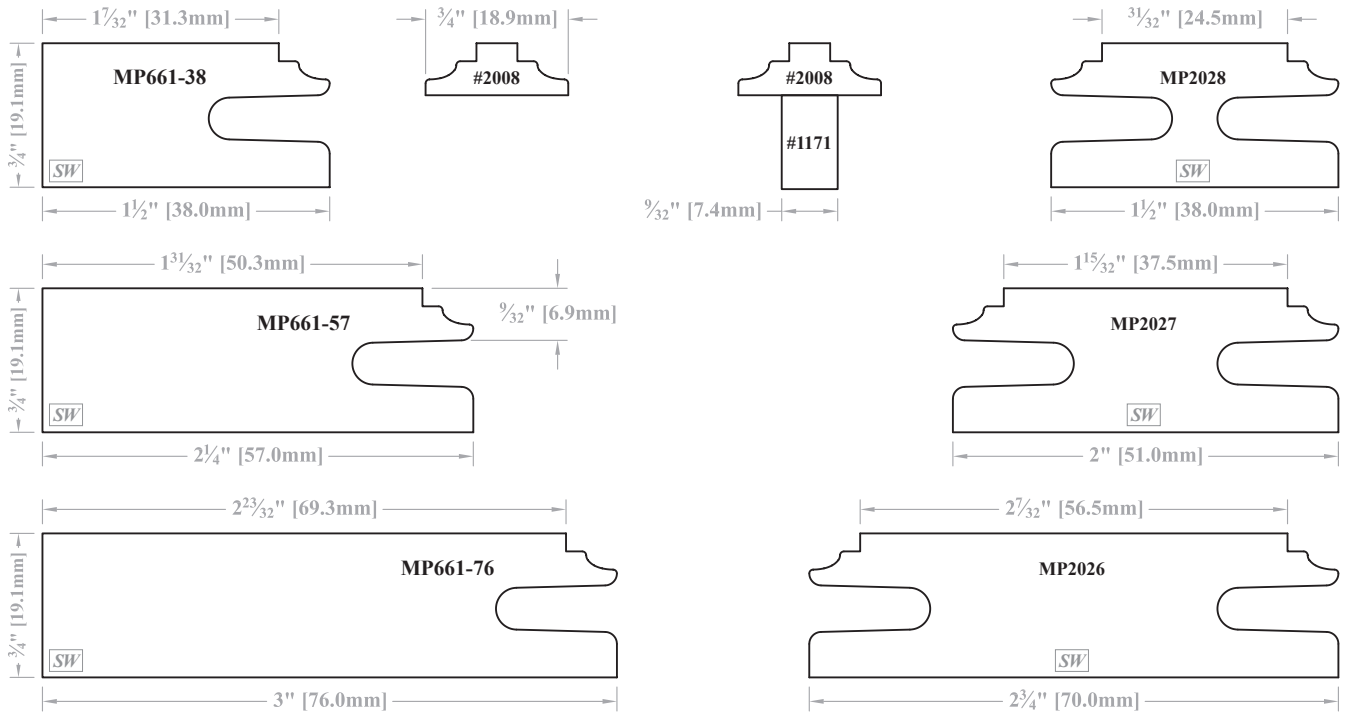
*Molding is not included with this family and must be ordered separately.*

*Center Stiles & Rails will look like these profiles.*




## MP661 Family

*Center Stiles & Rails will look like these profiles.*

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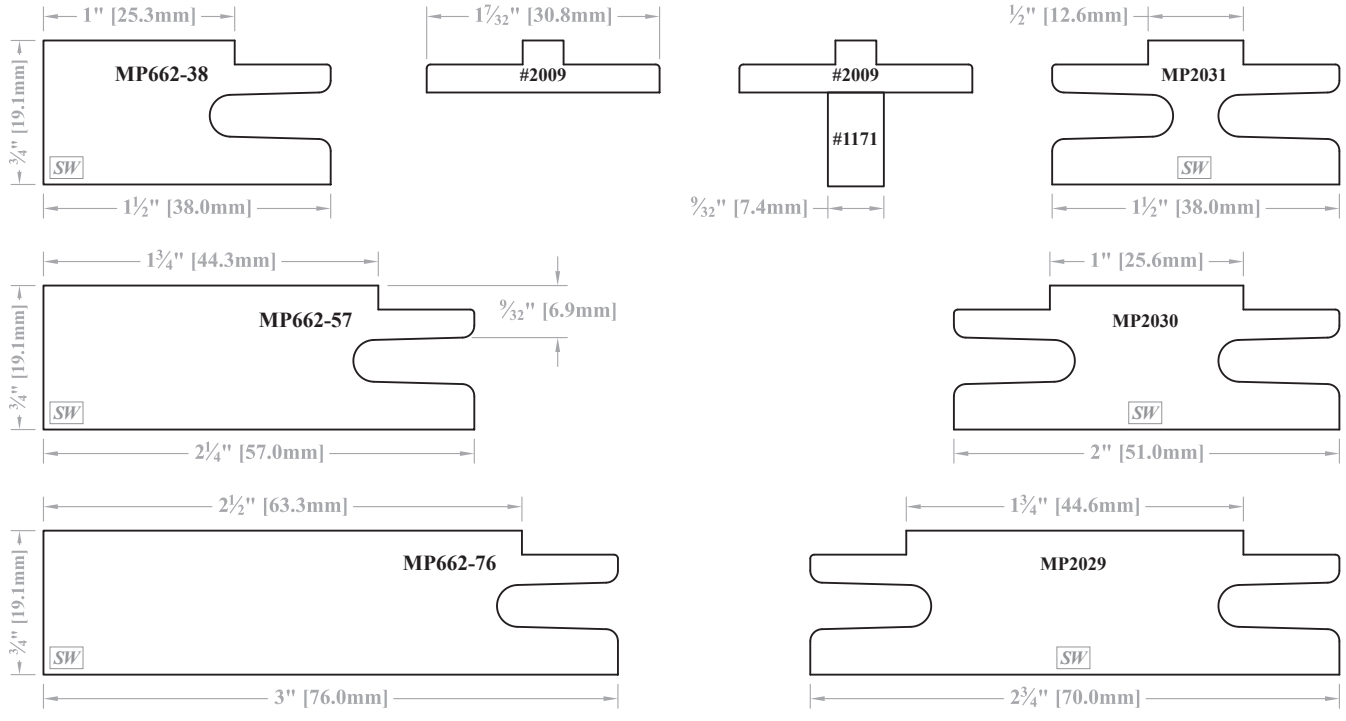
*Mitered Stile & Rail Profiles with Matching Mullion Stock*

E

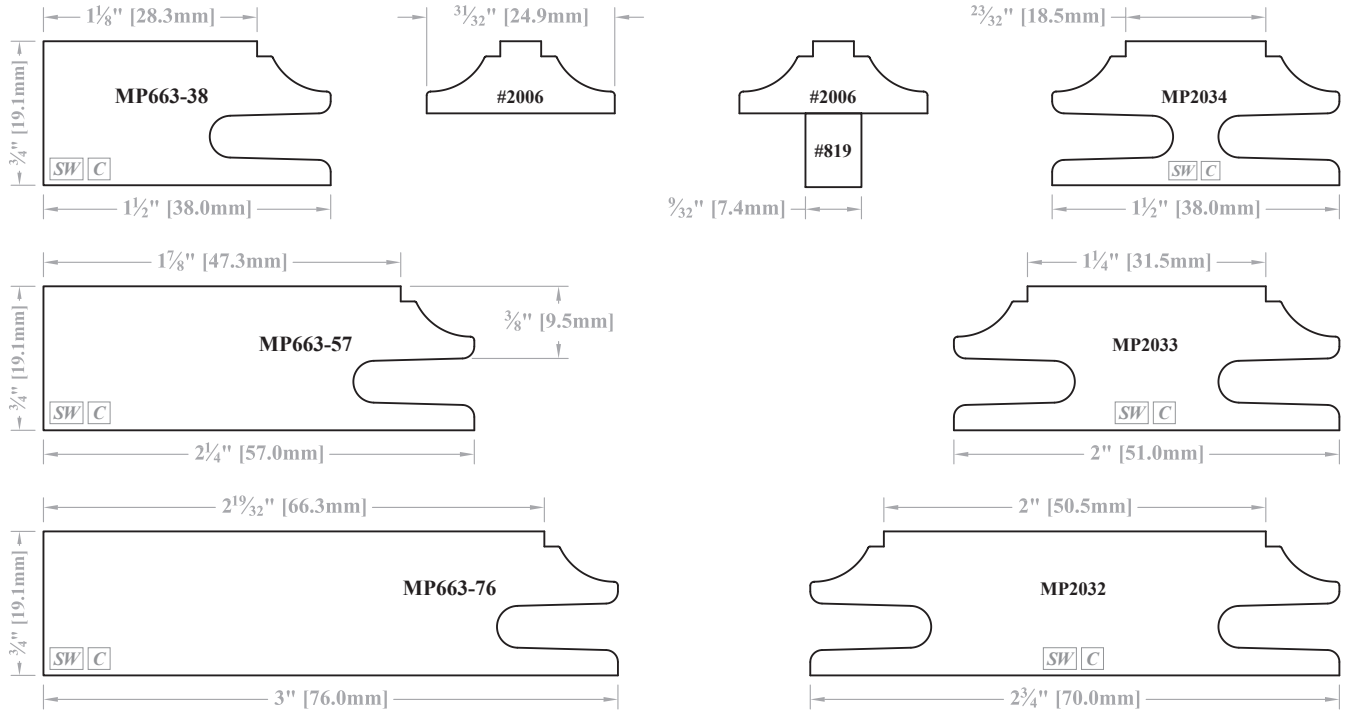
## MP662 Family

*Center Stiles & Rails will look like these profiles.*




## MP663 Family

*Center Stiles & Rails will look like these profiles.*

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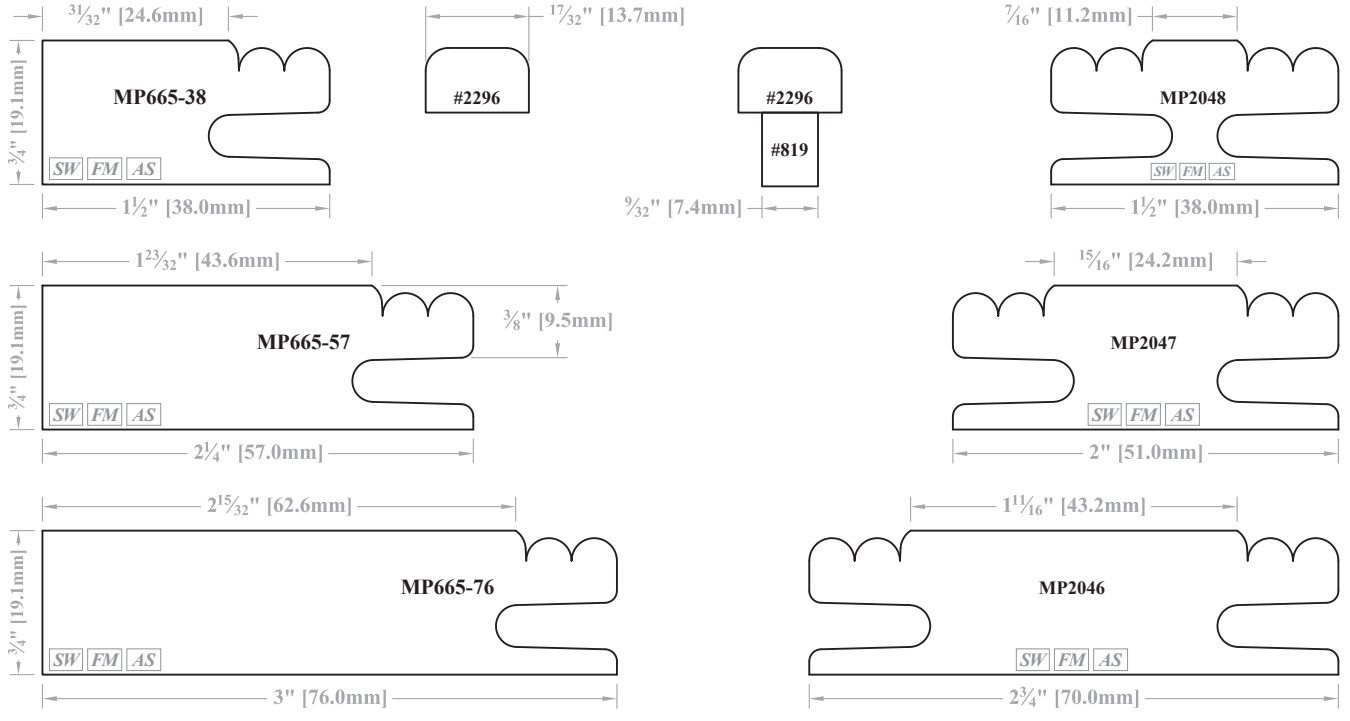
# Profile Options

## Stile & Rail - "Mitered" Mortise & Tenon Joinery - MP600 / MP6000 Series

*Mitered Stile & Rail Profiles with Matching Mullion Stock*

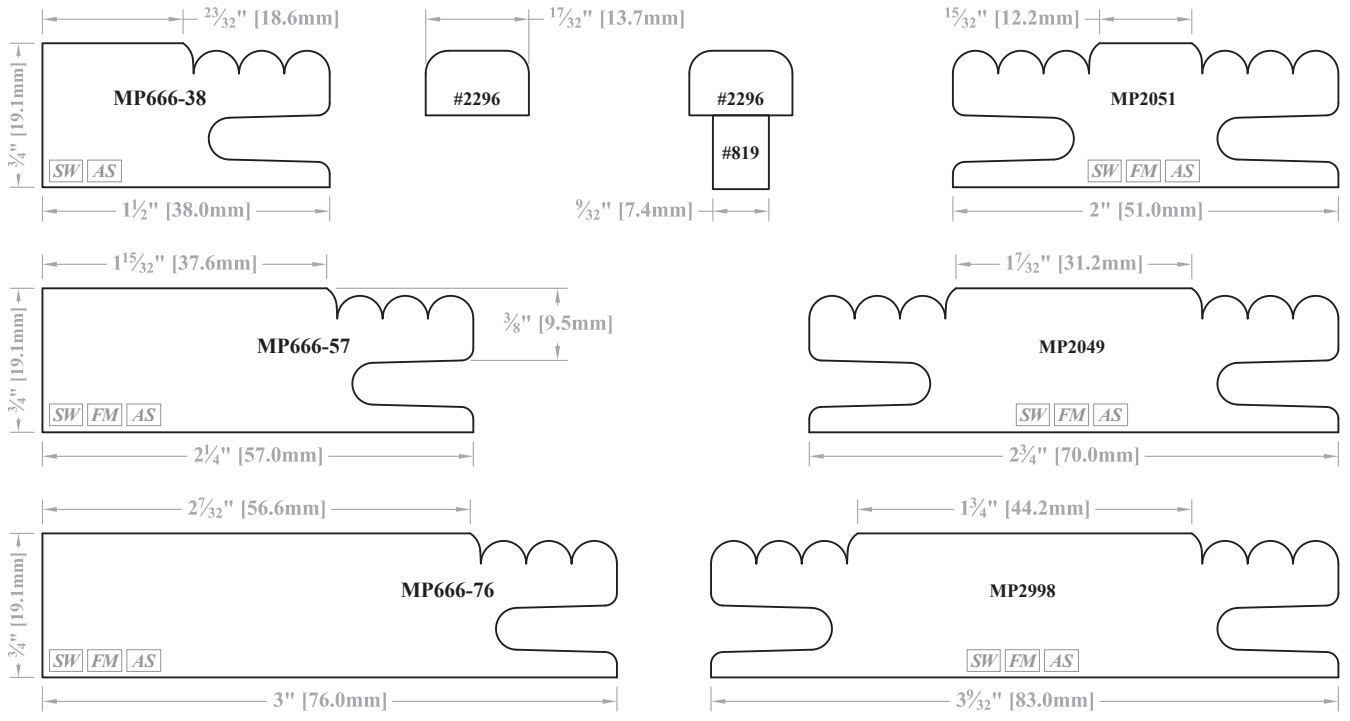
### MP665 Family

*Center Stiles & Rails will look like these profiles.*




### MP666 Family

*Center Stiles & Rails will look like these profiles.*

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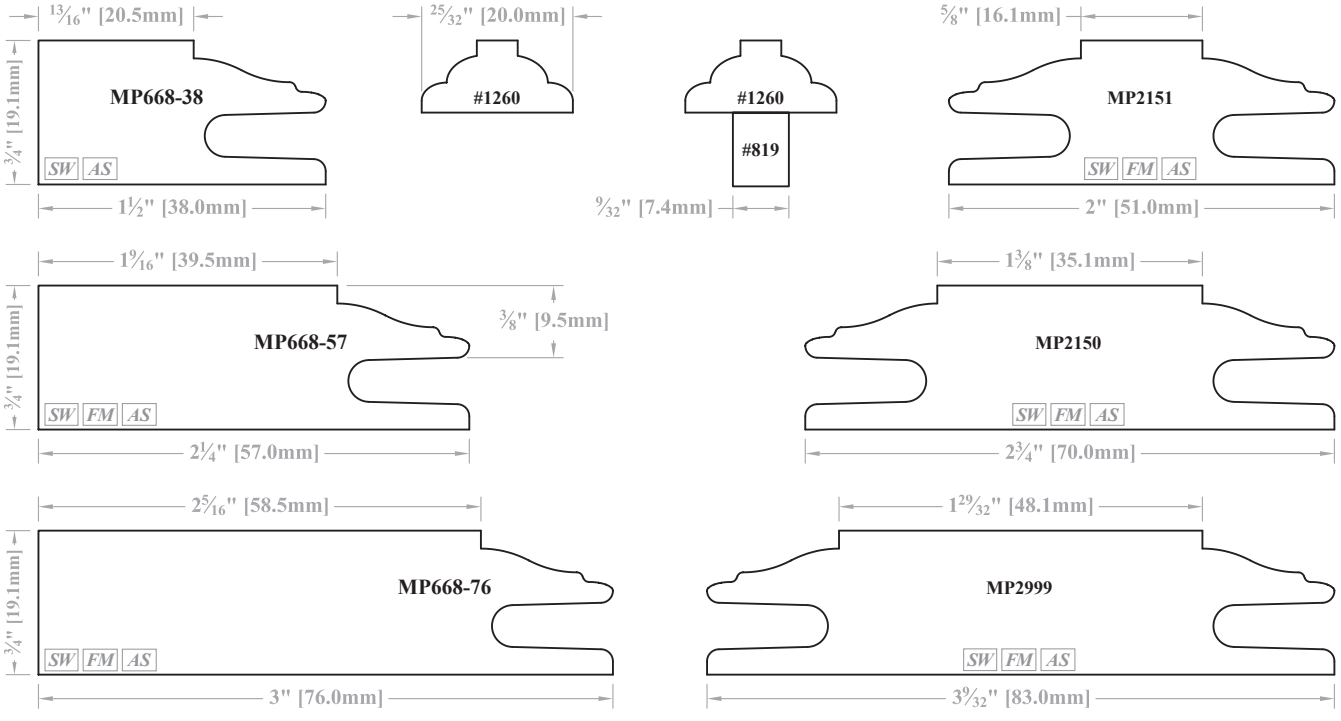
## *Mitered Stile & Rail Profiles with Matching Mullion Stock*

### MP668 Family

See *Profile Options* notes in *Section B.12* for alternative mullion.

*Center Stiles & Rails will look like these profiles.*

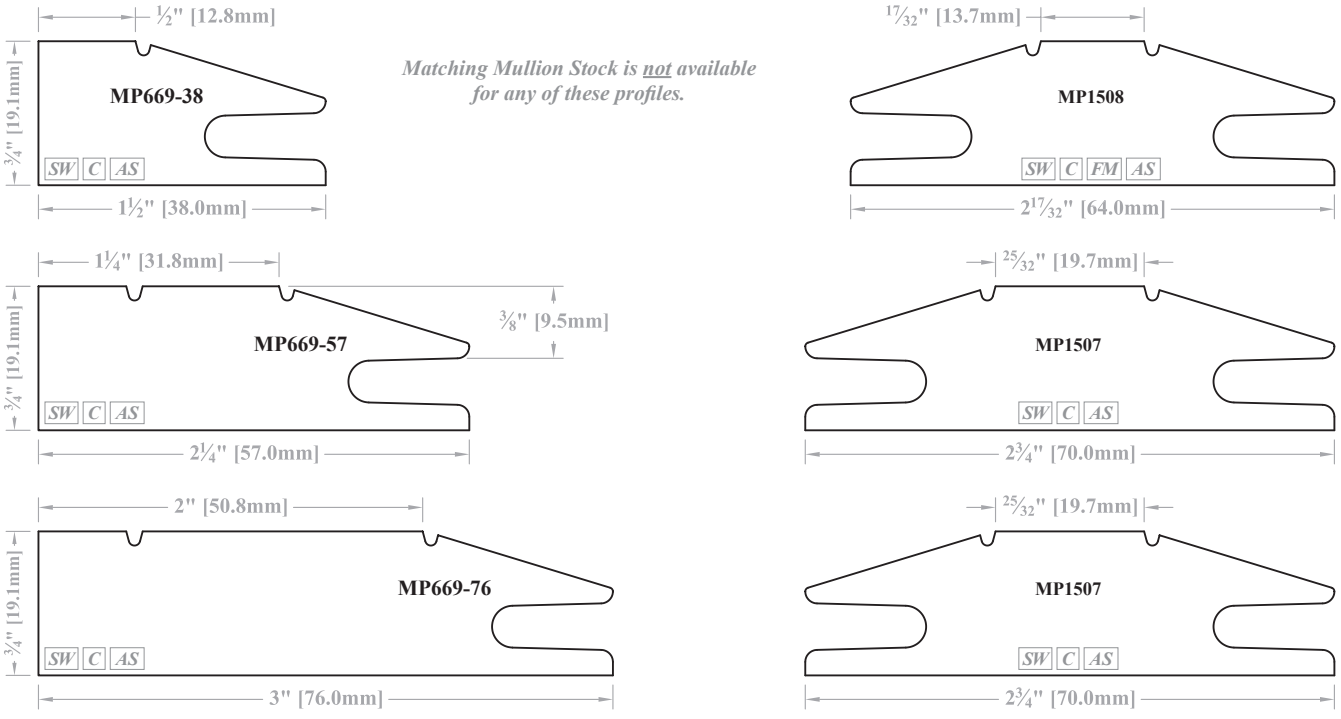



### MP669 Family

*Use MP646-38 for 1½" [38.0mm] wide profile option as shown below.*

*Center Stiles & Rails will look like these profiles.*

*Matching Mullion Stock is not available for any of these profiles.*

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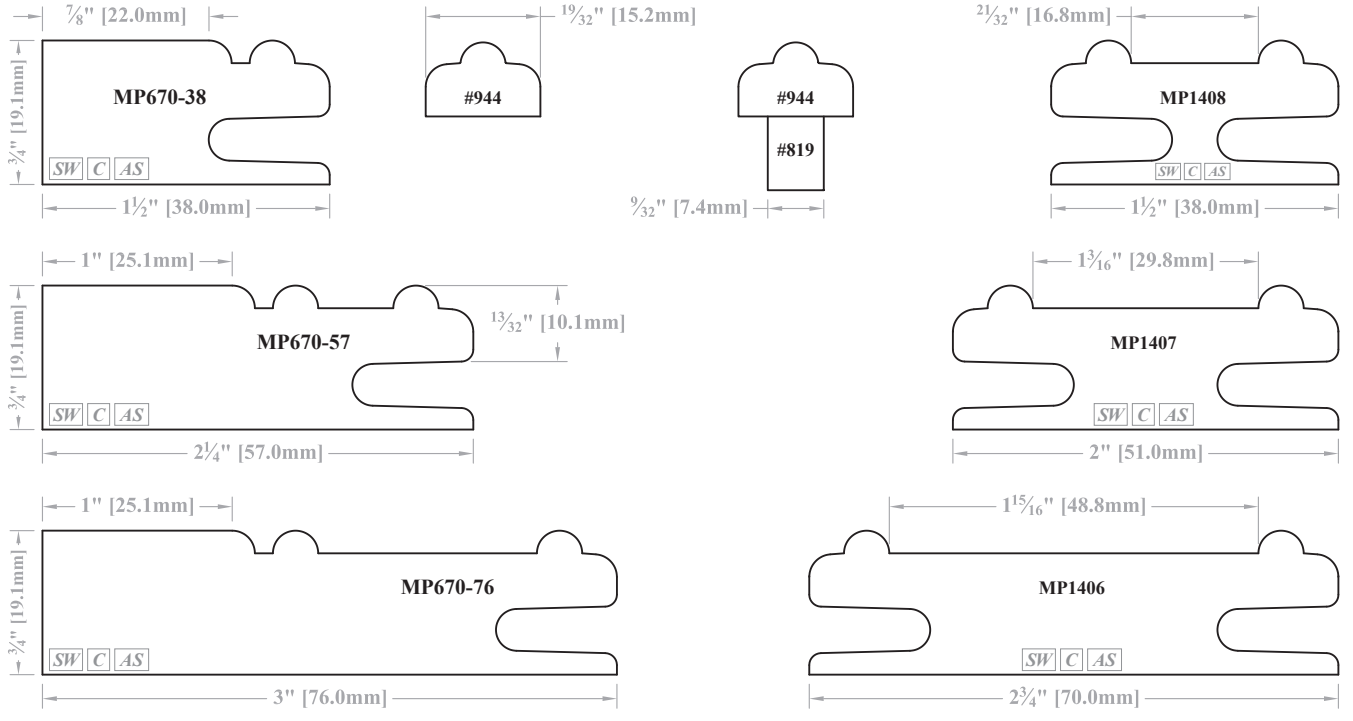
# Profile Options

## Stile & Rail - "Mitered" Mortise & Tenon Joinery - MP600 / MP6000 Series

### *Mitered Stile & Rail Profiles with Matching Mullion Stock*

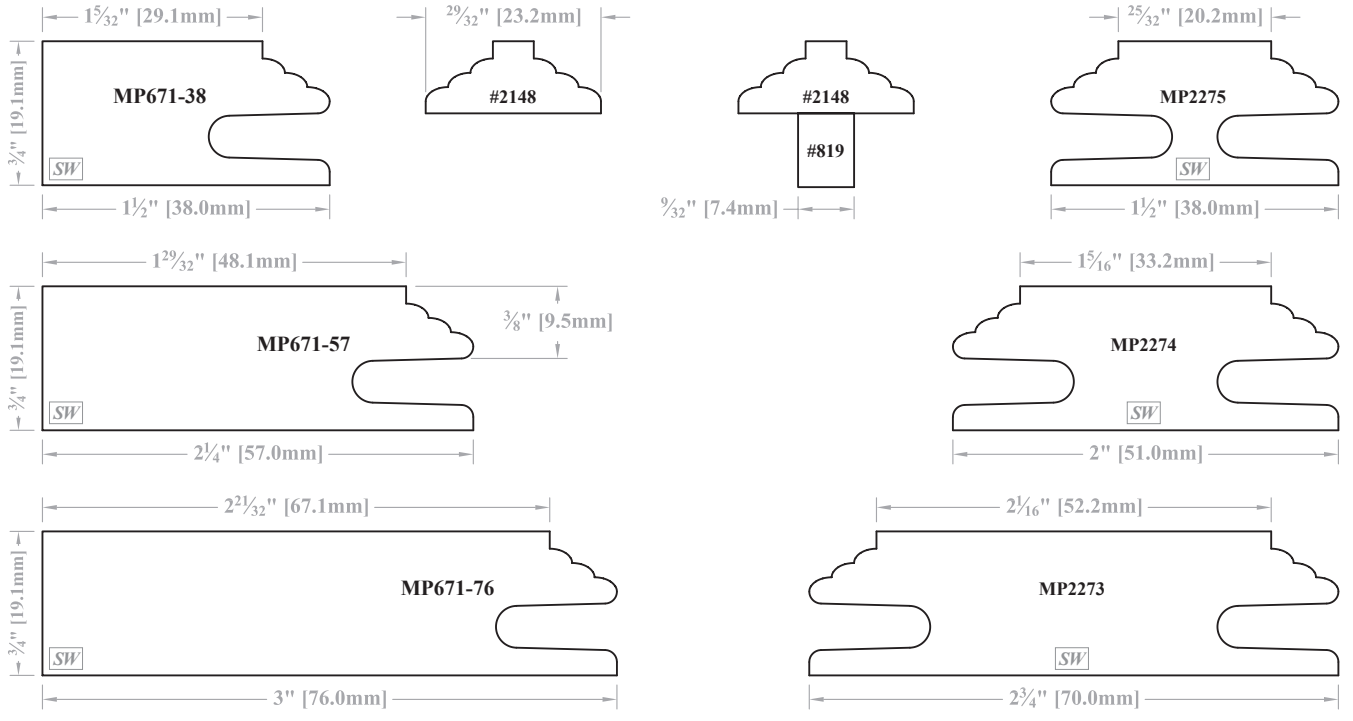
## MP670 Family

*Center Stiles & Rails will look like these profiles.*




## MP671 Family

*Center Stiles & Rails will look like these profiles.*

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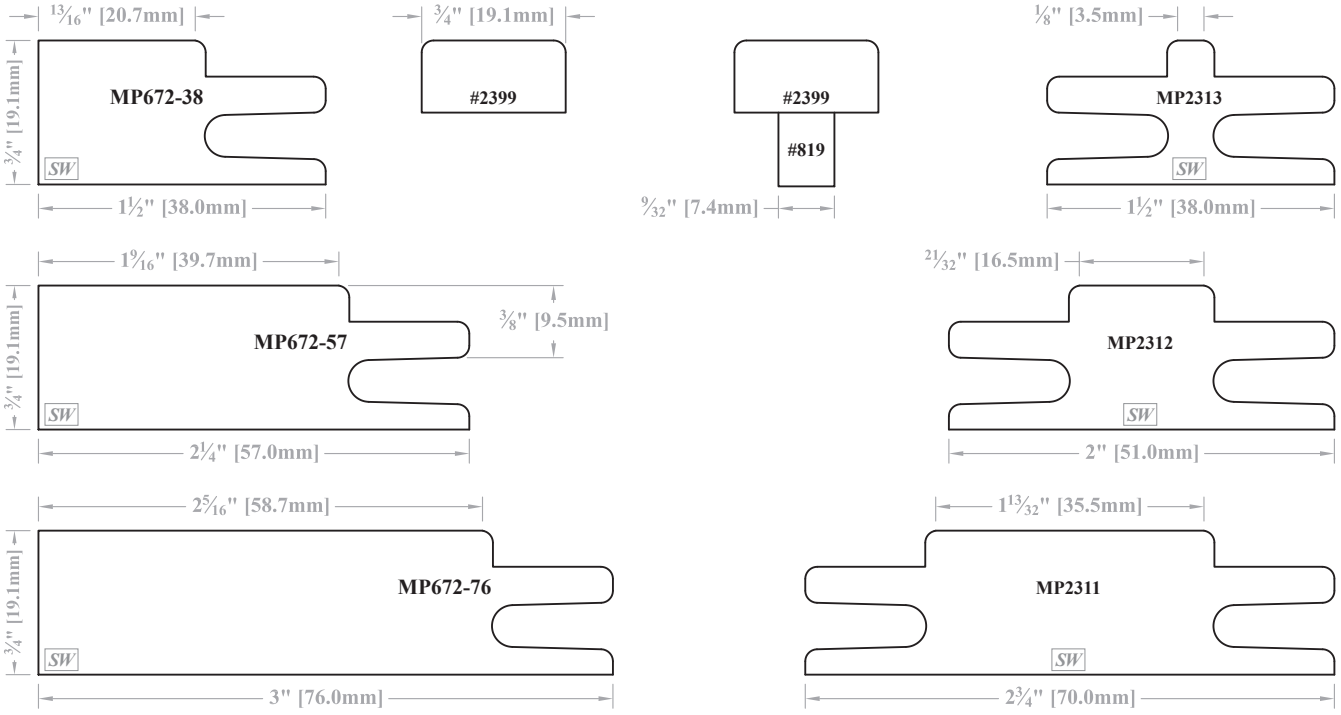
*Mitered Stile & Rail Profiles with Matching Mullion Stock*

## MP672 Family

*Center Stiles & Rails will look like these profiles.*

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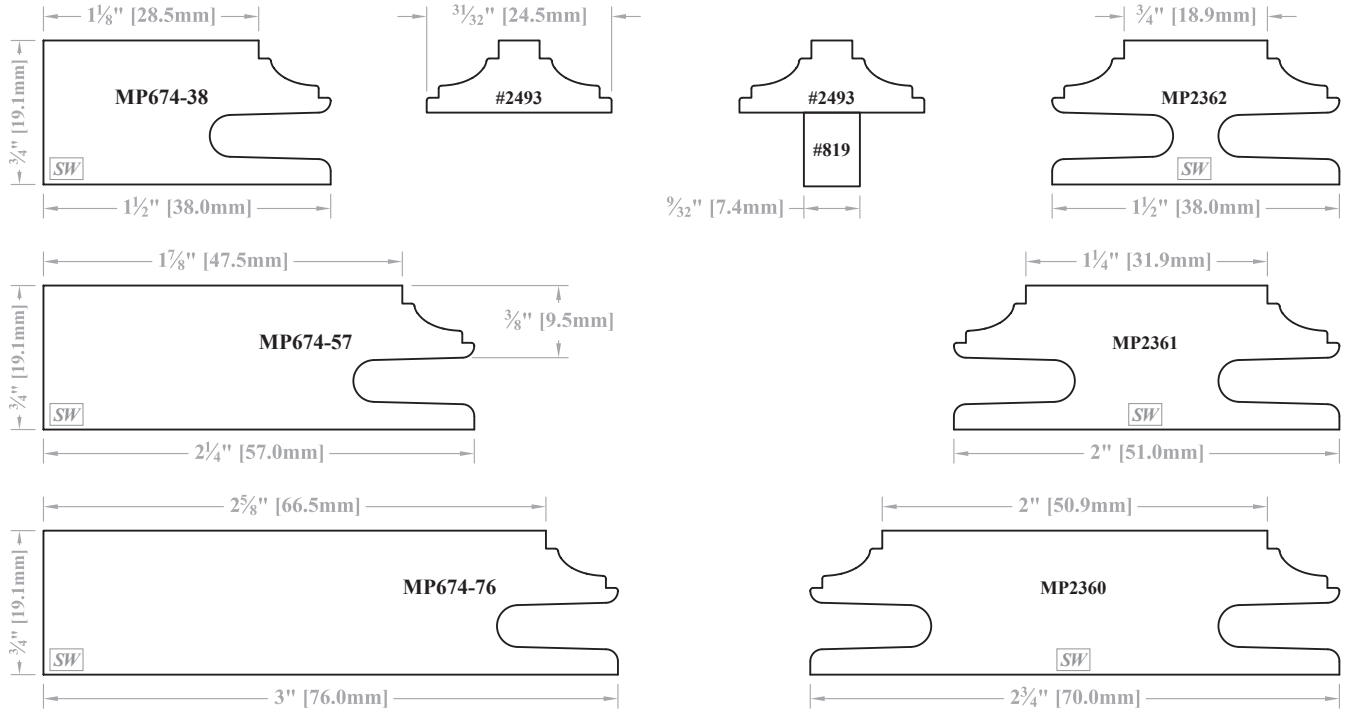
# Profile Options

*Mitered Stile & Rail Profiles with Matching Mullion Stock*



## MP674 Family

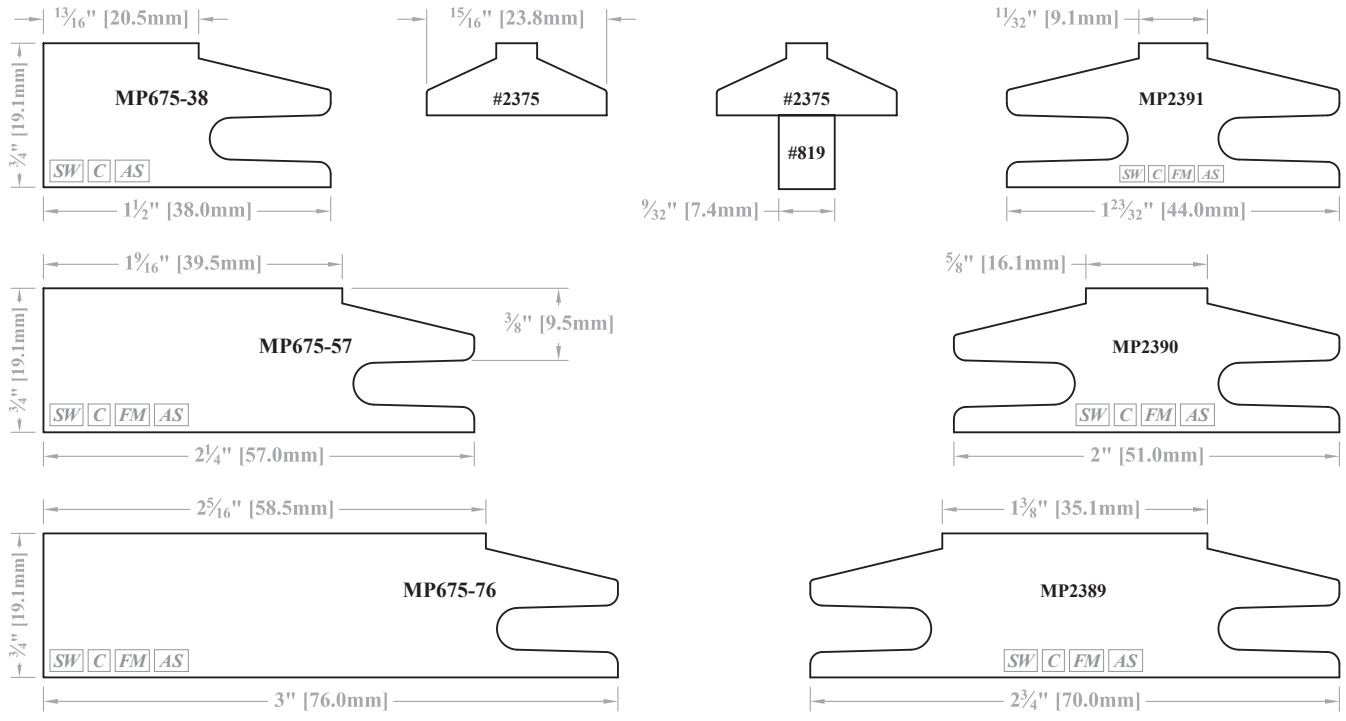
*Center Stiles & Rails will look like these profiles.*




## MP675 Family

See ***Profile Options*** notes in ***Section B.12*** for alternative mullion.

*Center Stiles & Rails will look like these profiles.*

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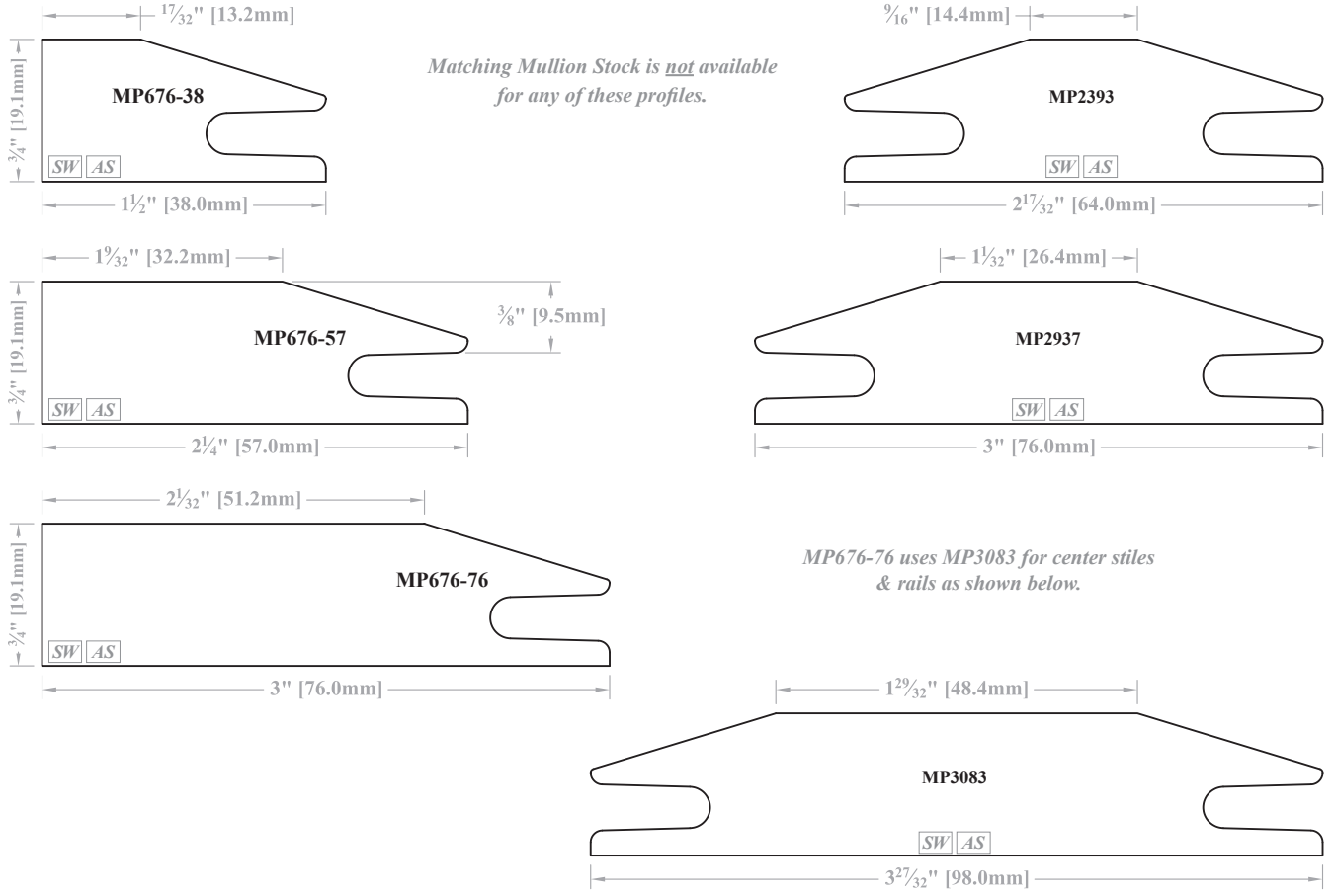
## Mitered Stile & Rail Profiles with Matching Mullion Stock

### MP676 Family

*Center Stiles & Rails will look like these profiles.*

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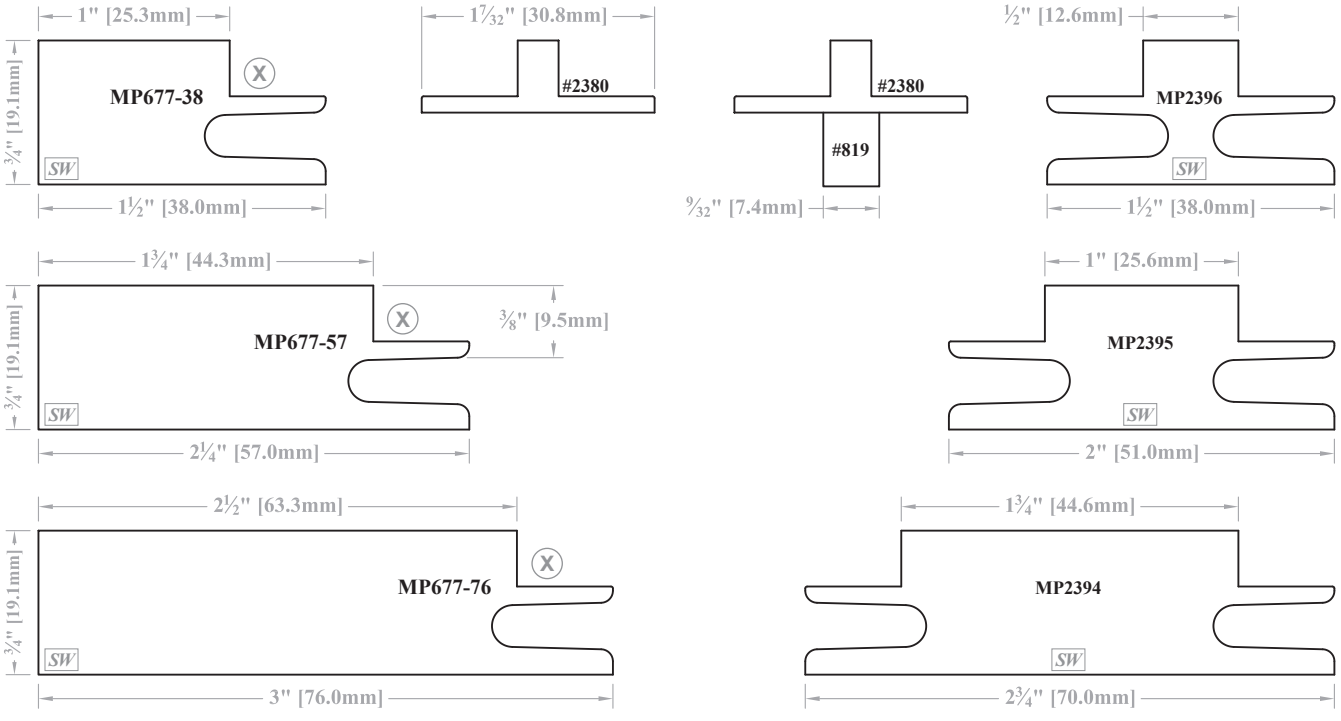
*Mitered Stile & Rail Profiles with Matching Mullion Stock*

E

## MP677 Family

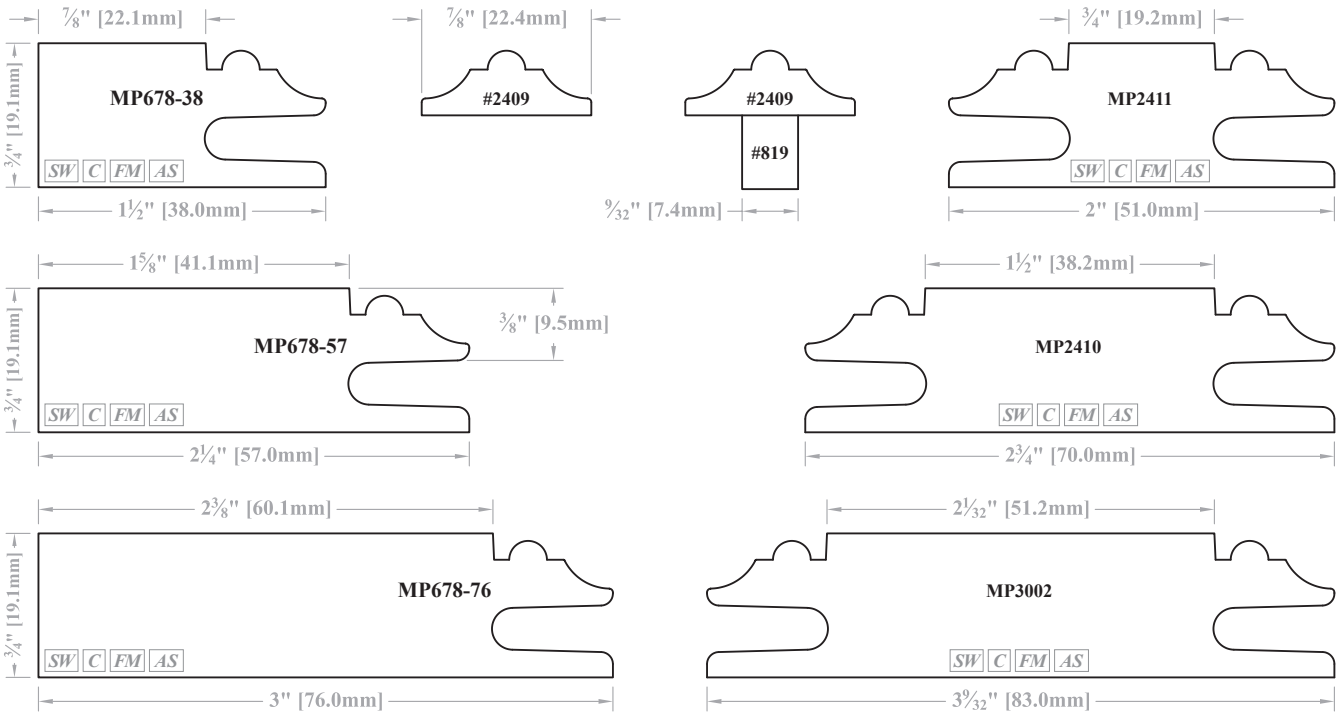
(X) = *Applied Molding Shelf, molding is optional*

*Center Stiles & Rails will look like these profiles.*




## MP678 Family

*Center Stiles & Rails will look like these profiles.*

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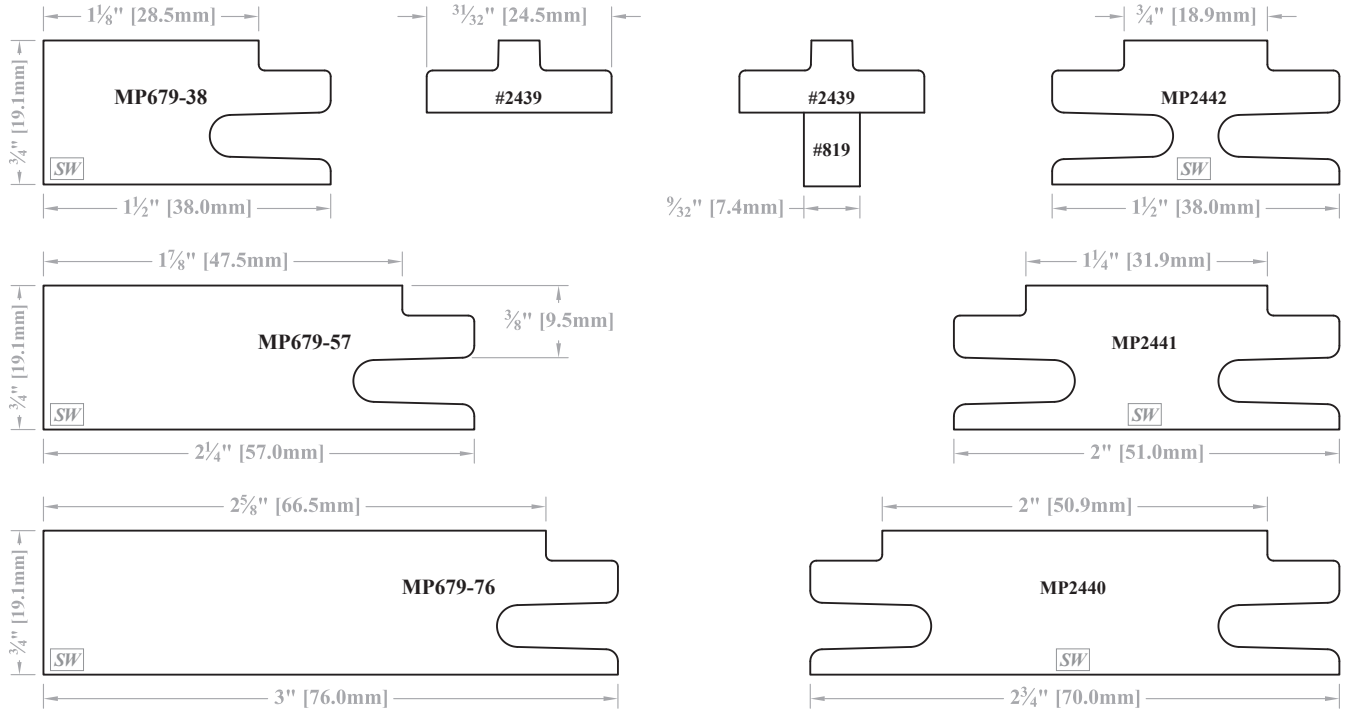
## Mitered Stile & Rail Profiles with Matching Mullion Stock

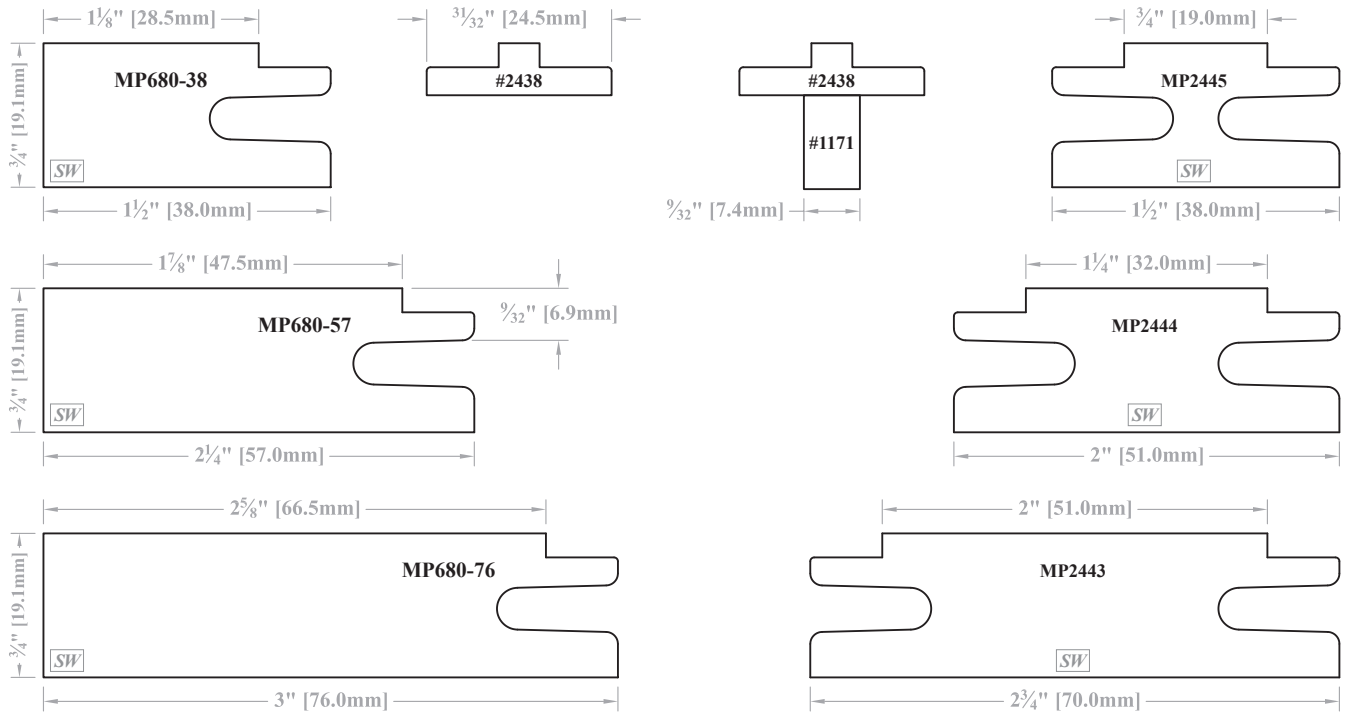
### MP679 Family

*Center Stiles & Rails will look like these profiles.*




### MP680 Family

*Center Stiles & Rails will look like these profiles.*

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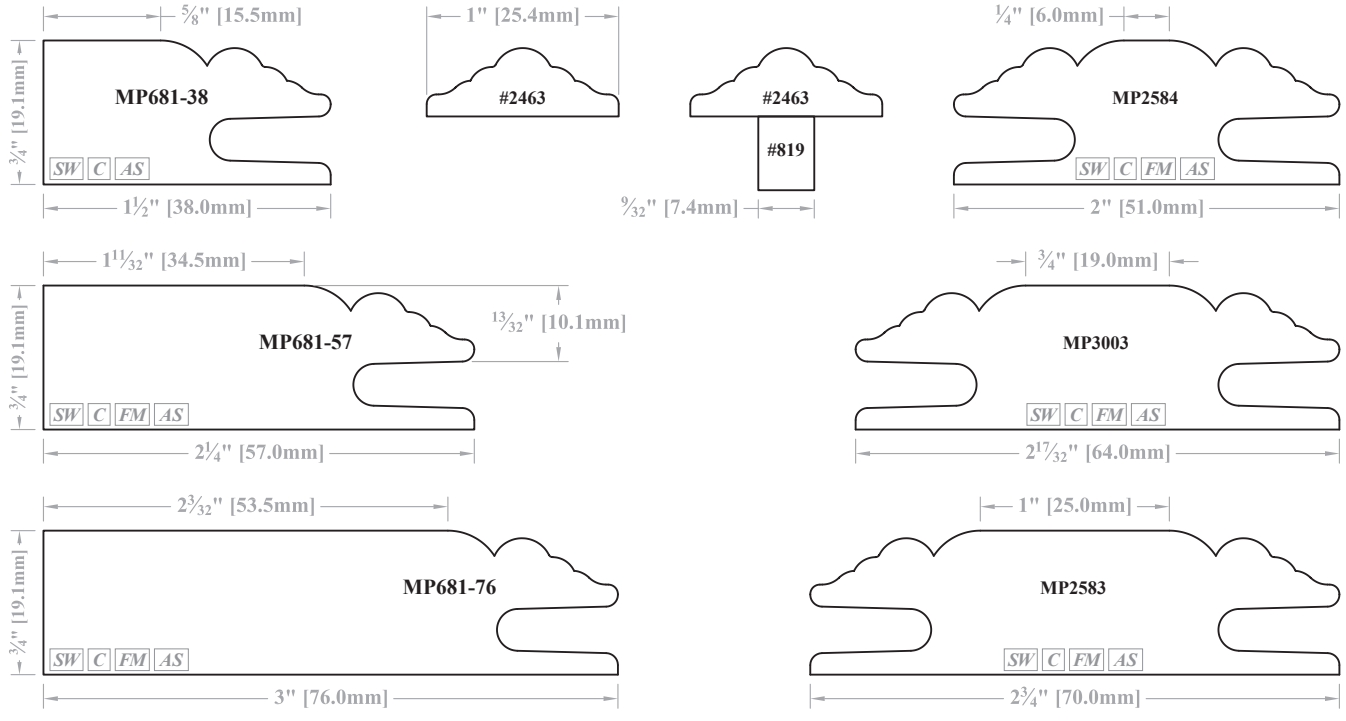
*Mitered Stile & Rail Profiles with Matching Mullion Stock*



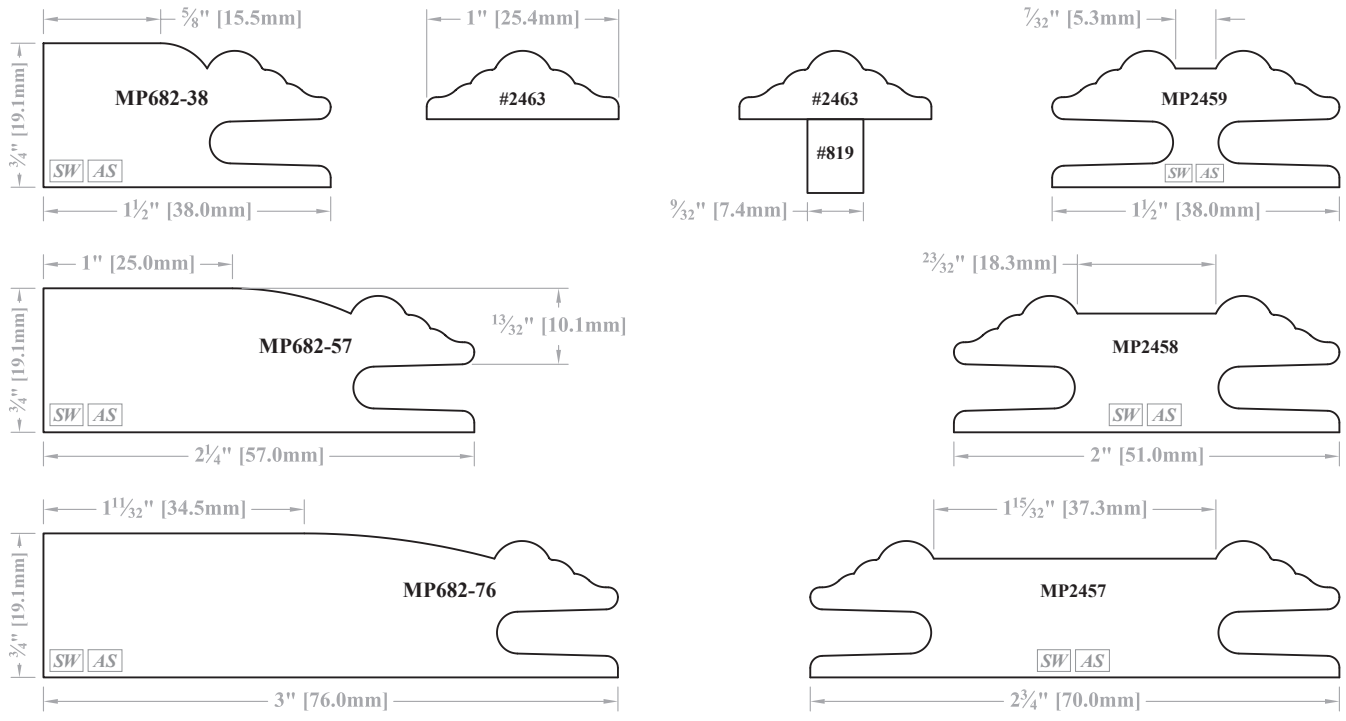
## MP681 Family

*Center Stiles & Rails will look like these profiles.*




## MP682 Family

*Center Stiles & Rails will look like these profiles.*

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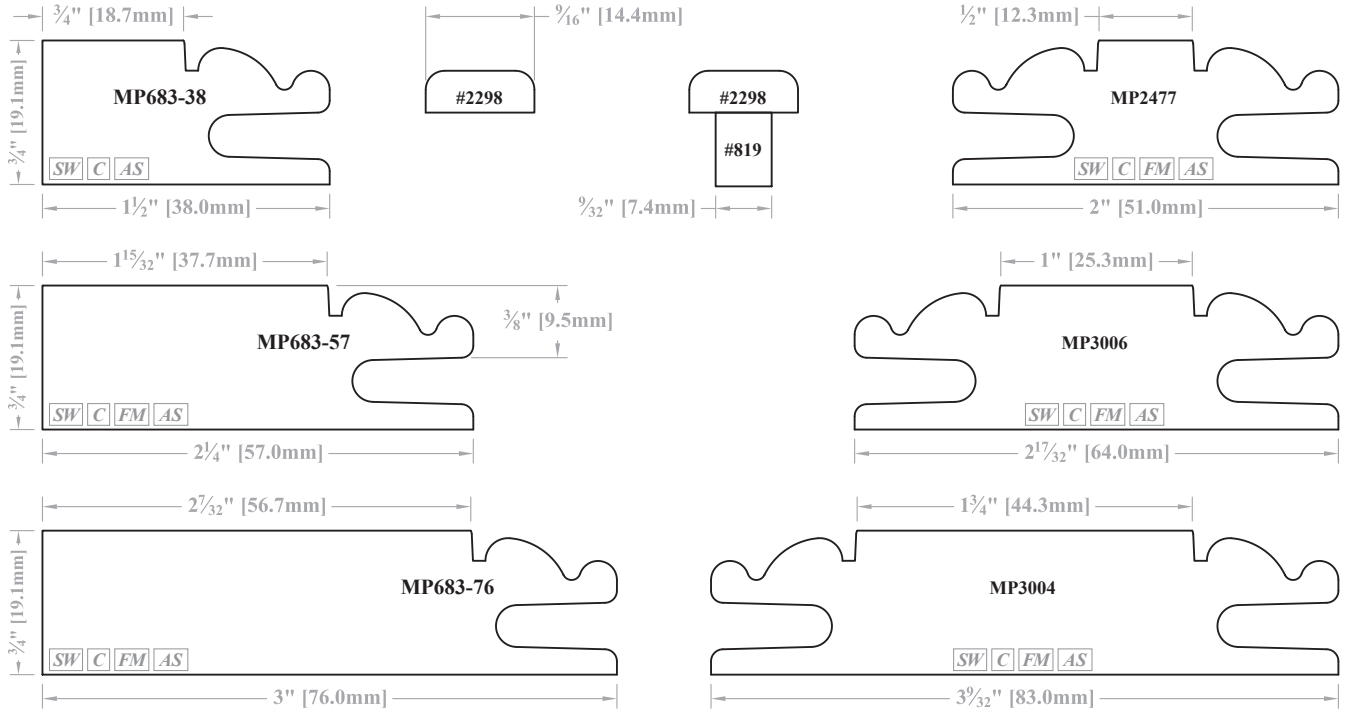
# Profile Options

## Stile & Rail - Mitered Mortise & Tenon Joinery - MP600 / MP6000 Series

*Mitered Stile & Rail Profiles with Matching Mullion Stock*

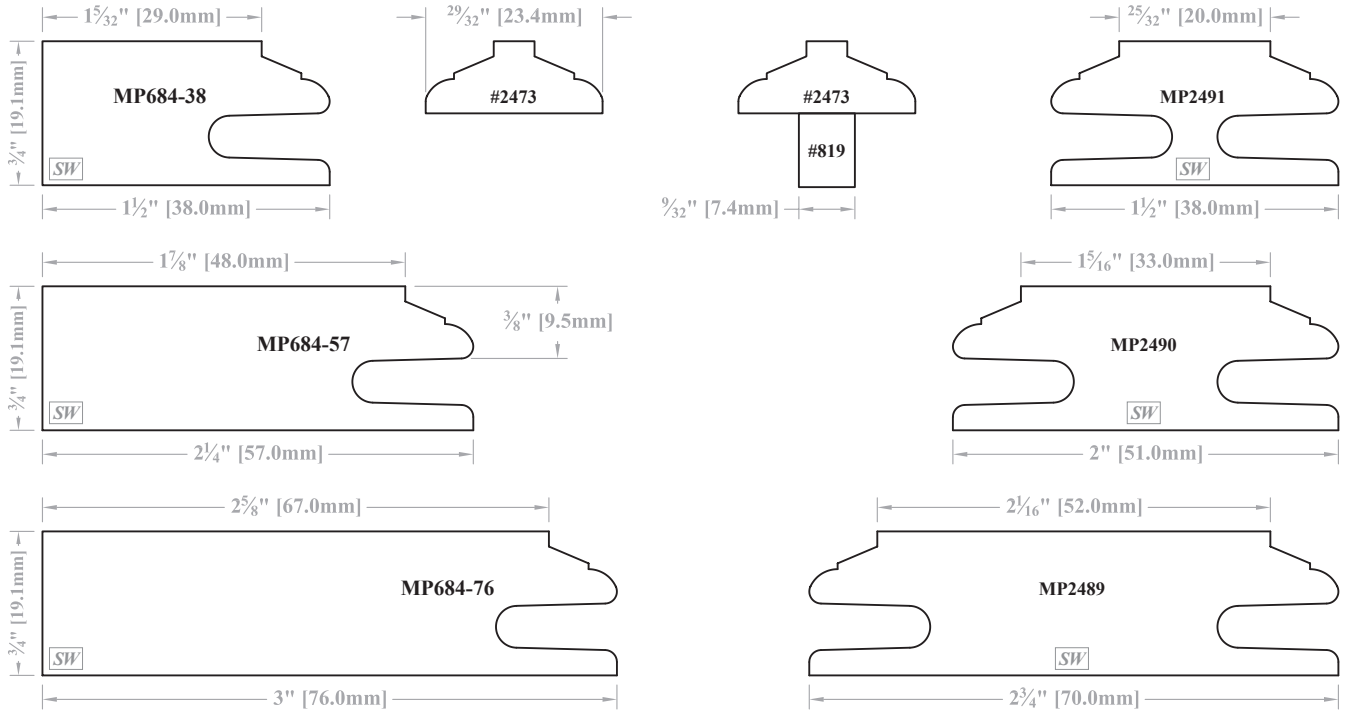
### MP683 Family

*Center Stiles & Rails will look like these profiles.*




### MP684 Family

*Center Stiles & Rails will look like these profiles.*

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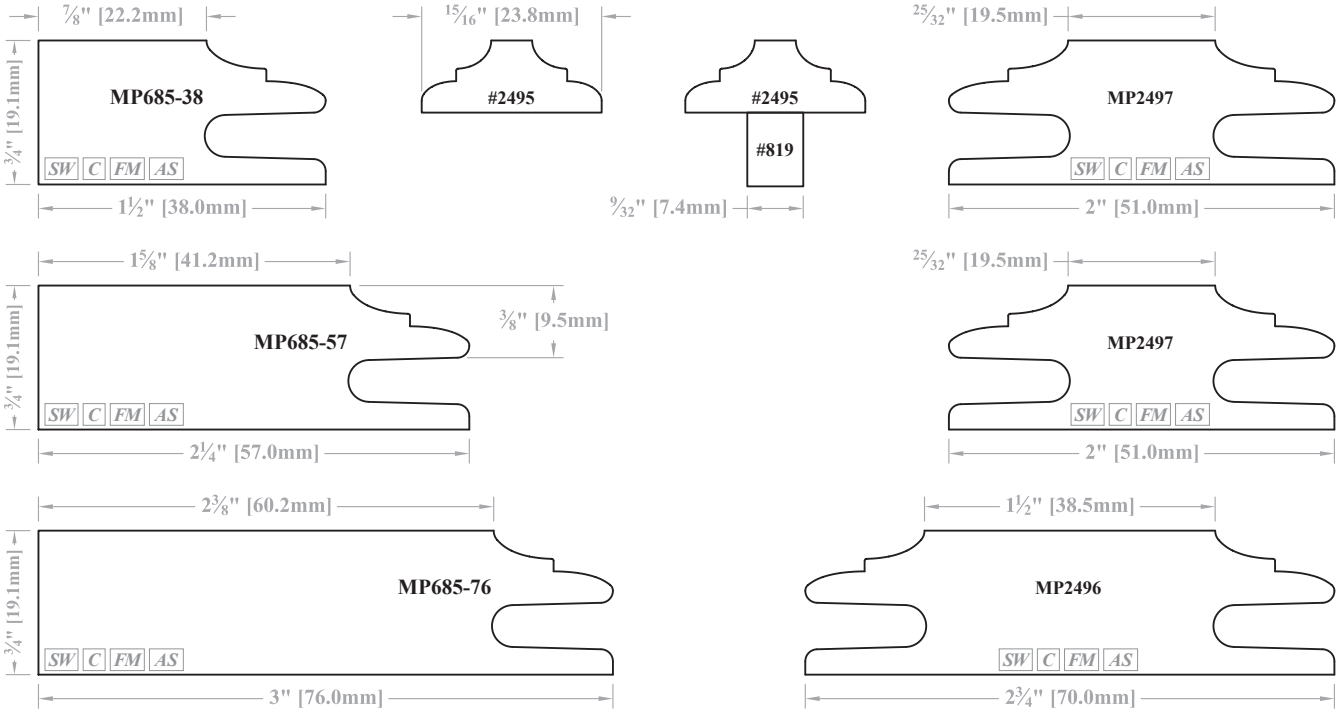
## *Mitered Stile & Rail Profiles with Matching Mullion Stock*

### MP685 Family

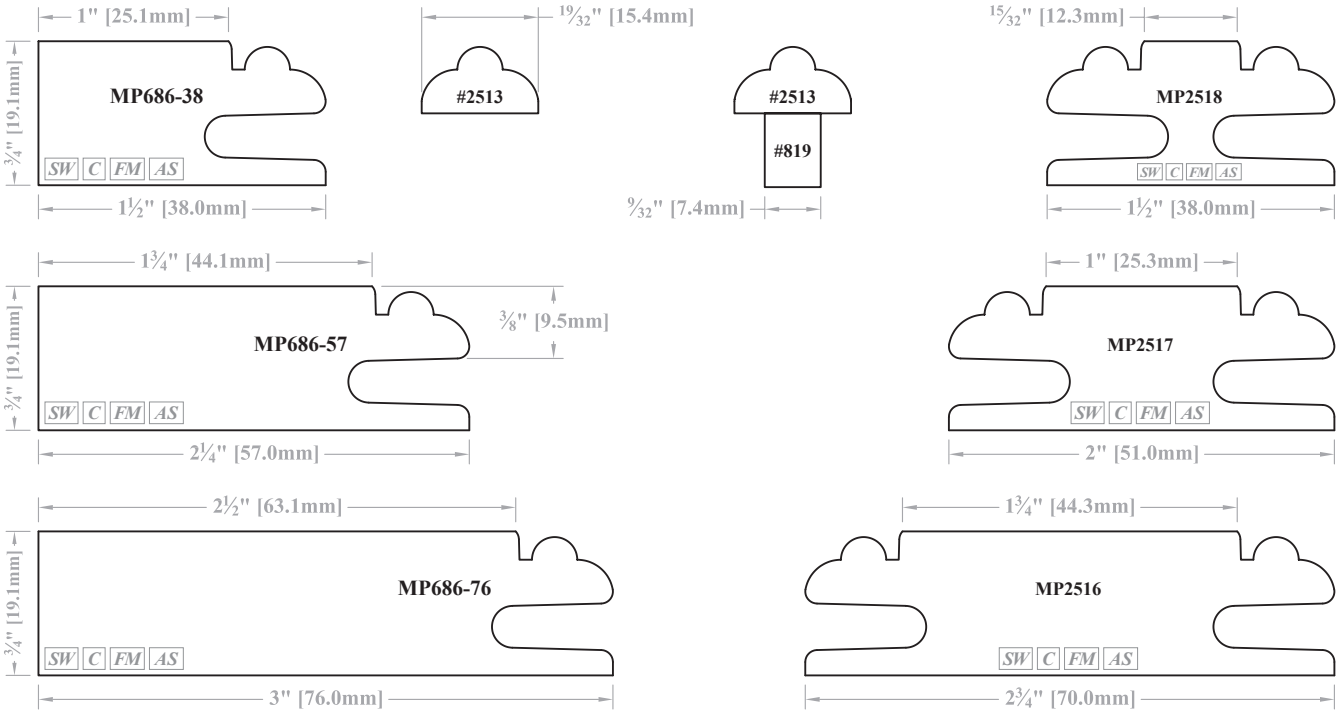
See *Profile Options* notes in *Section B.12* for alternative mullion.

*Center Stiles & Rails will look like these profiles.*




### MP686 Family

*Center Stiles & Rails will look like these profiles.*

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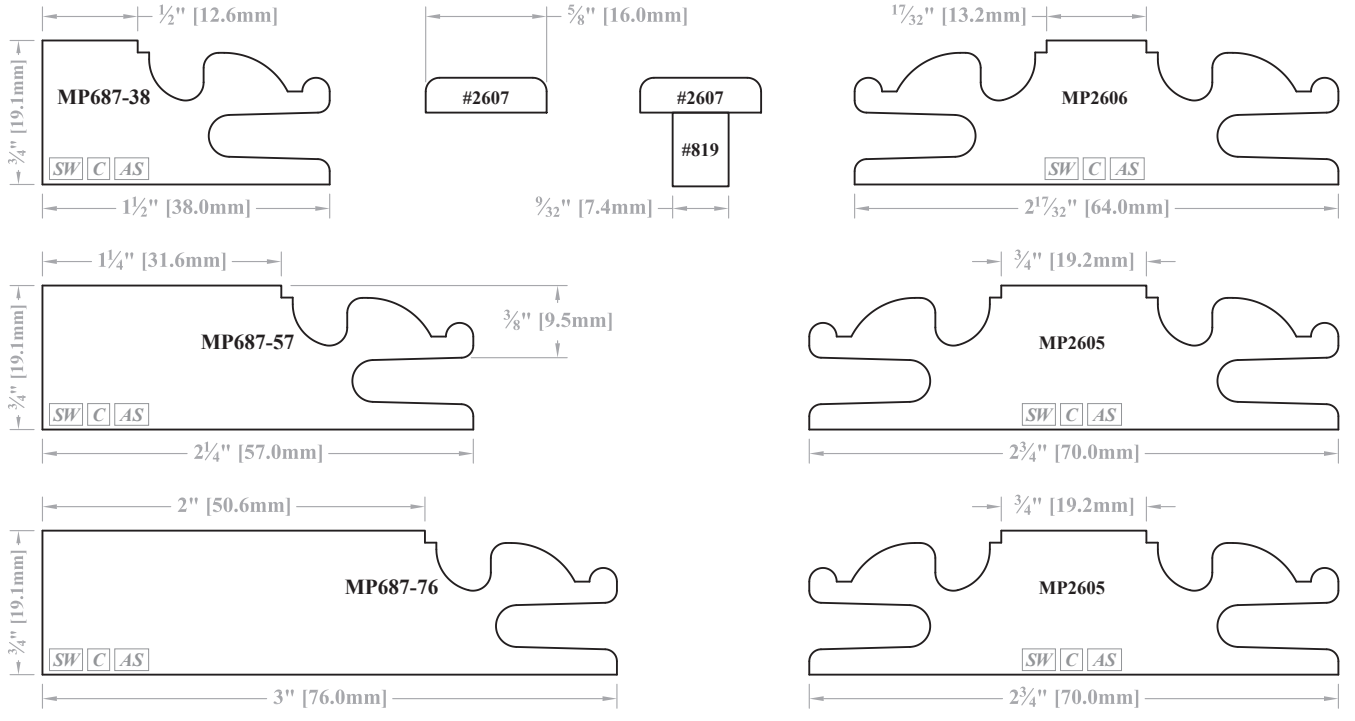
# Profile Options

## Stile & Rail - Mitered Mortise & Tenon Joinery - MP600 / MP6000 Series

*Mitered Stile & Rail Profiles with Matching Mullion Stock*

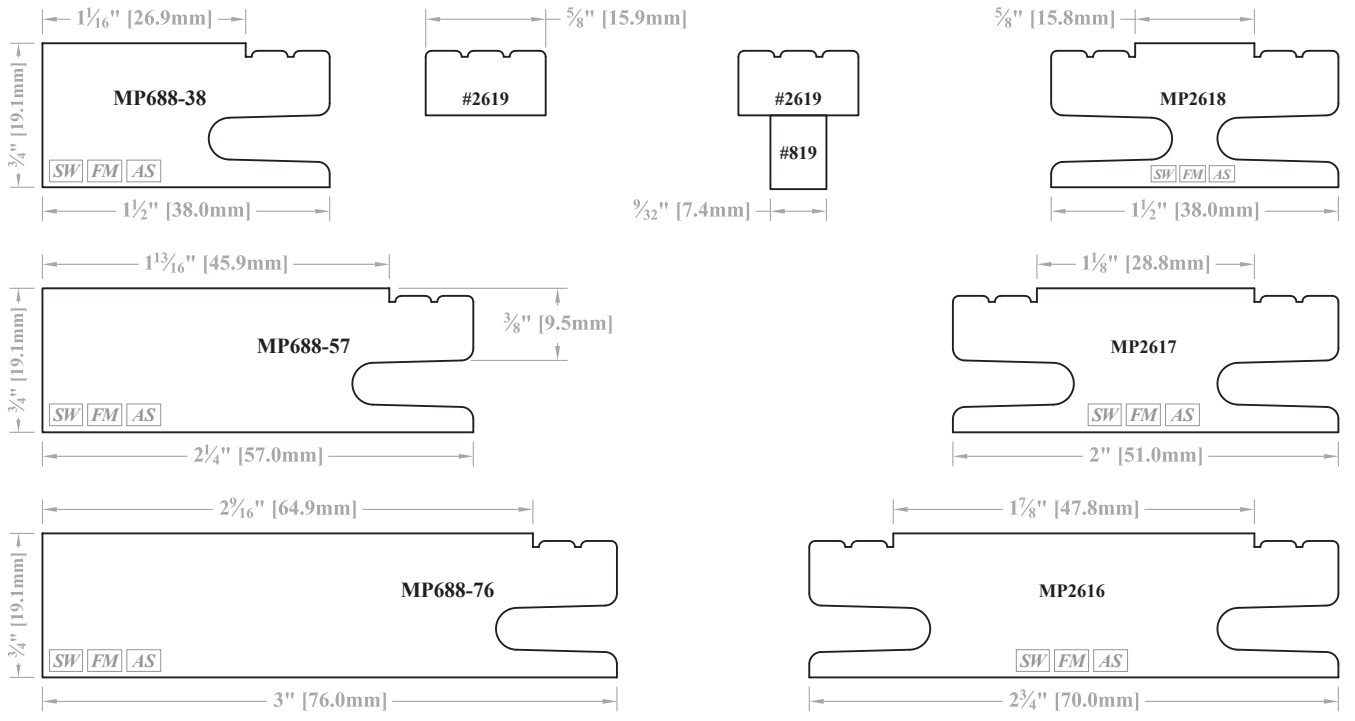
### MP687 Family

*Center Stiles & Rails will look like these profiles.*




### MP688 Family

*Center Stiles & Rails will look like these profiles.*

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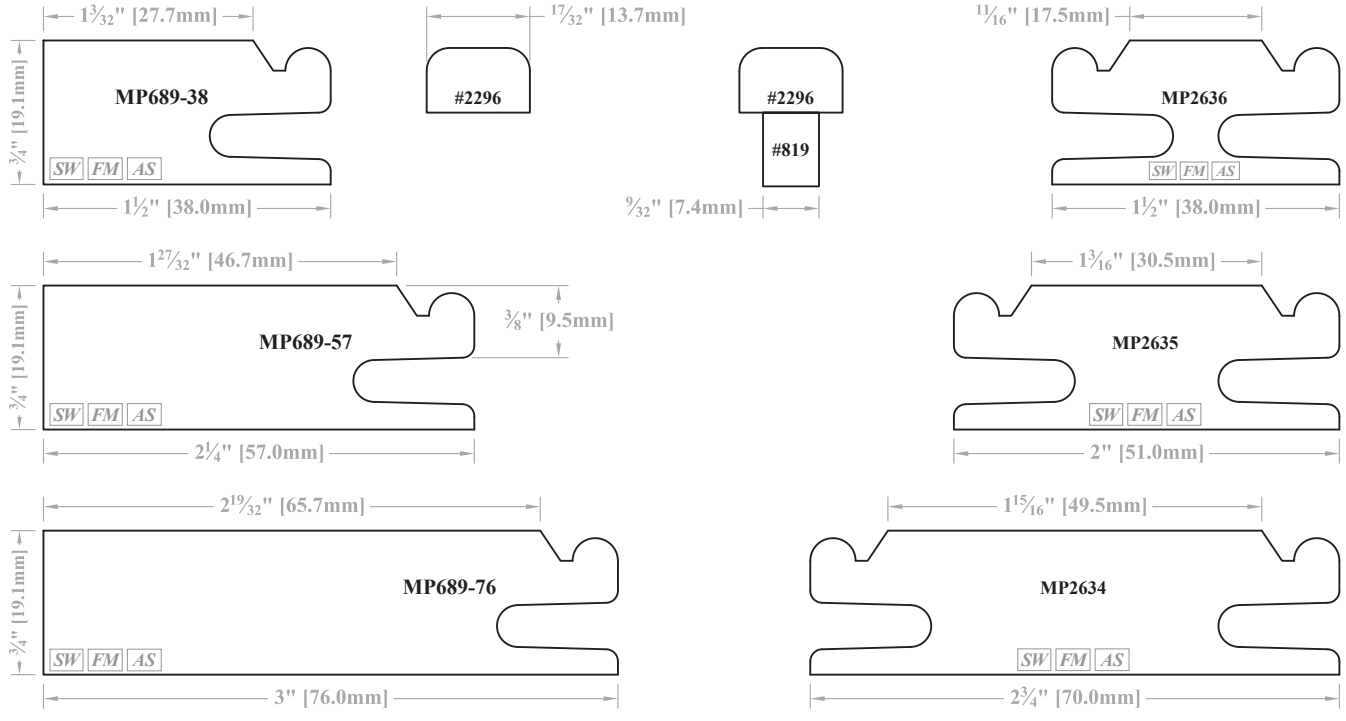
*Mitered Stile & Rail Profiles with Matching Mullion Stock*

E

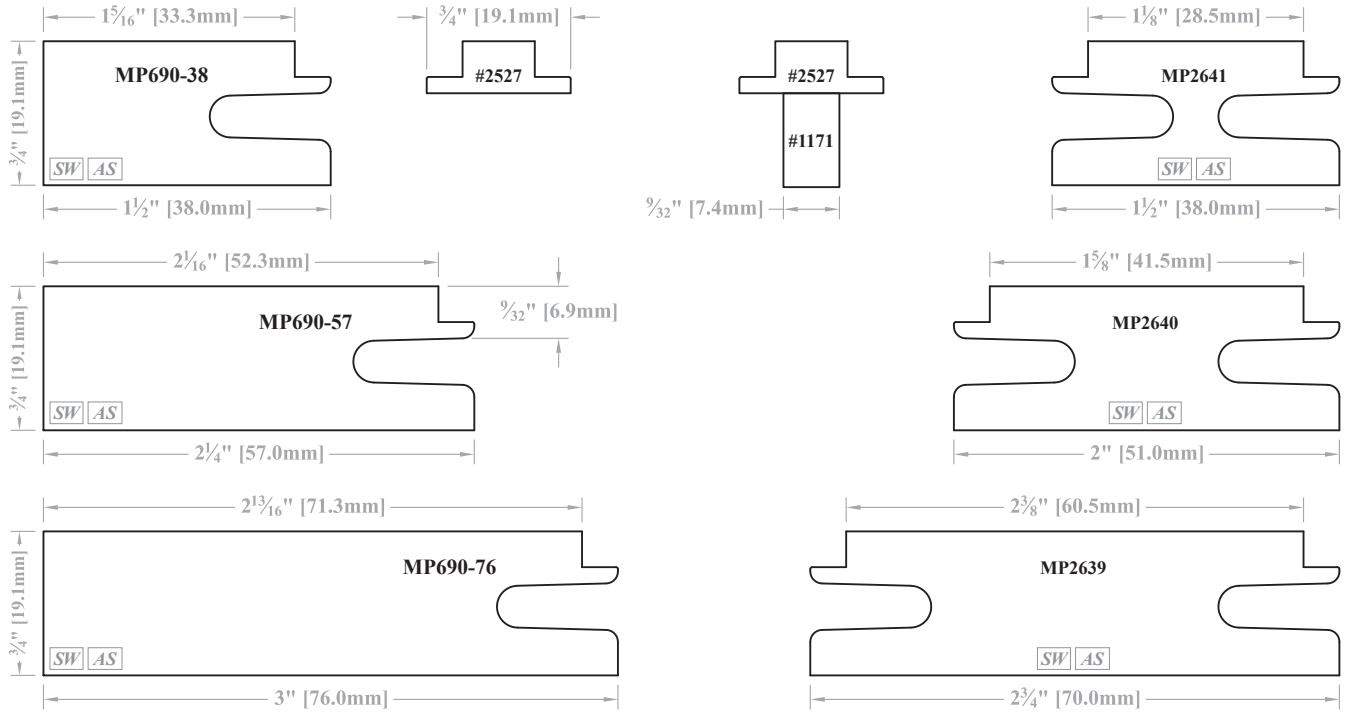
## MP689 Family

*Center Stiles & Rails will look like these profiles.*




## MP690 Family

*Center Stiles & Rails will look like these profiles.*

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# Profile Options

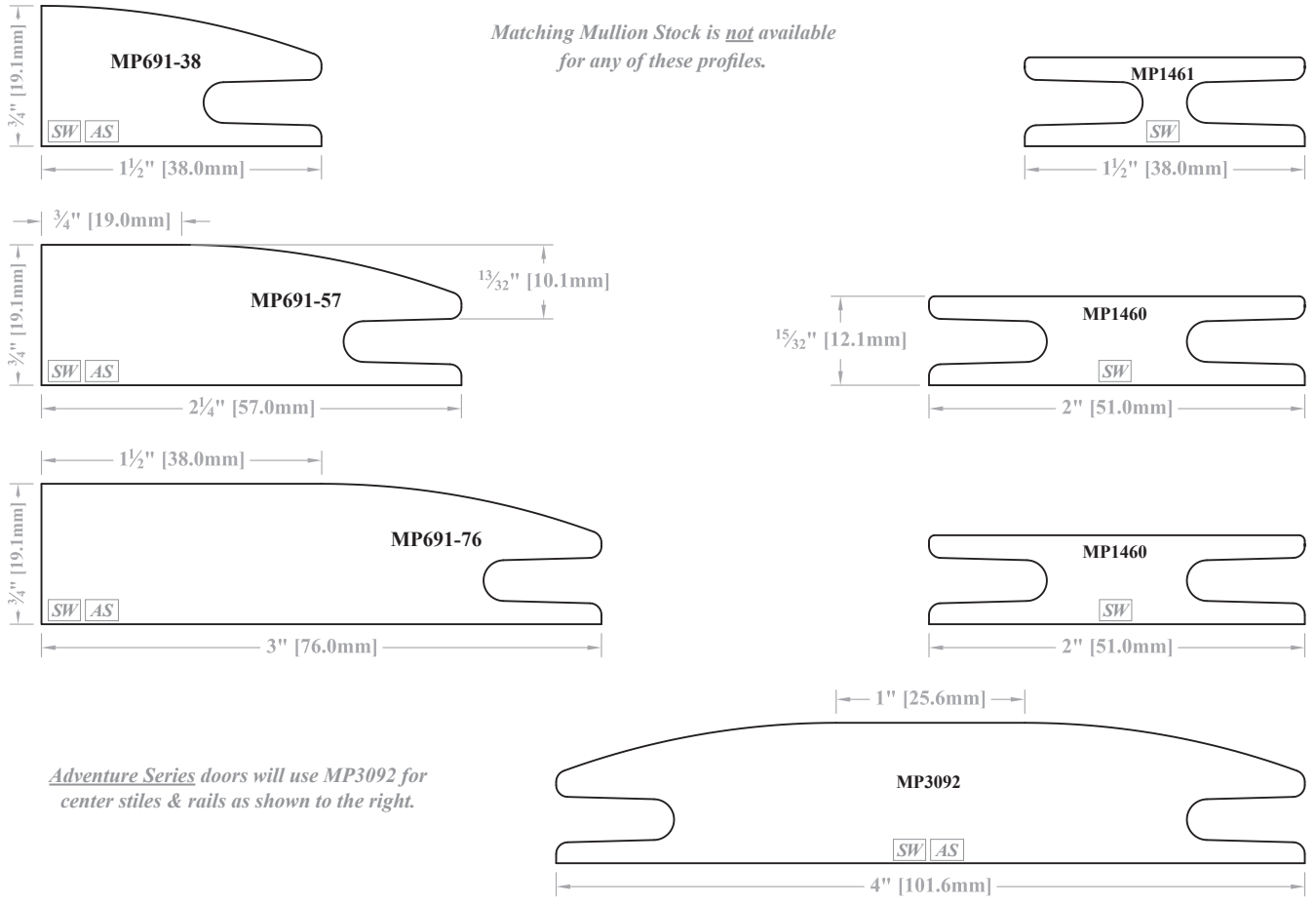


*Mitered Stile & Rail Profiles with Matching Mullion Stock*

## MP691 Family

*Center Stiles & Rails will look like these profiles.*

*Matching Mullion Stock is not available for any of these profiles.*




*Adventure Series doors will use MP3092 for center stiles & rails as shown to the right.*




SW = Available in Solid Wood. FM = Available for French Miter Doors. C = Available for Convex/Concave products. AS = Available on Adventure Series Doors.

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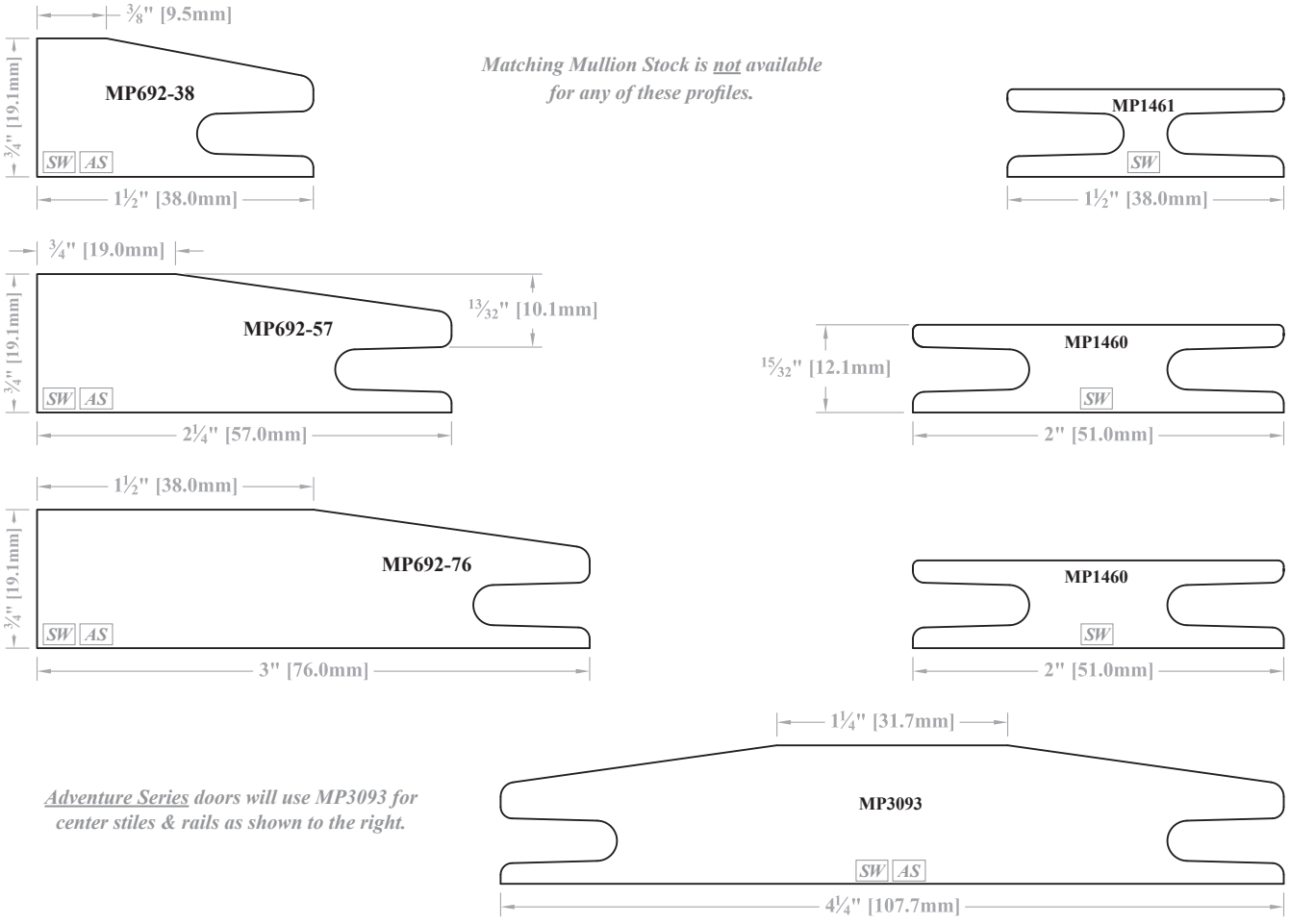
*Mitered Stile & Rail Profiles with Matching Mullion Stock*

## MP692 Family

*Center Stiles & Rails will look like these profiles.*

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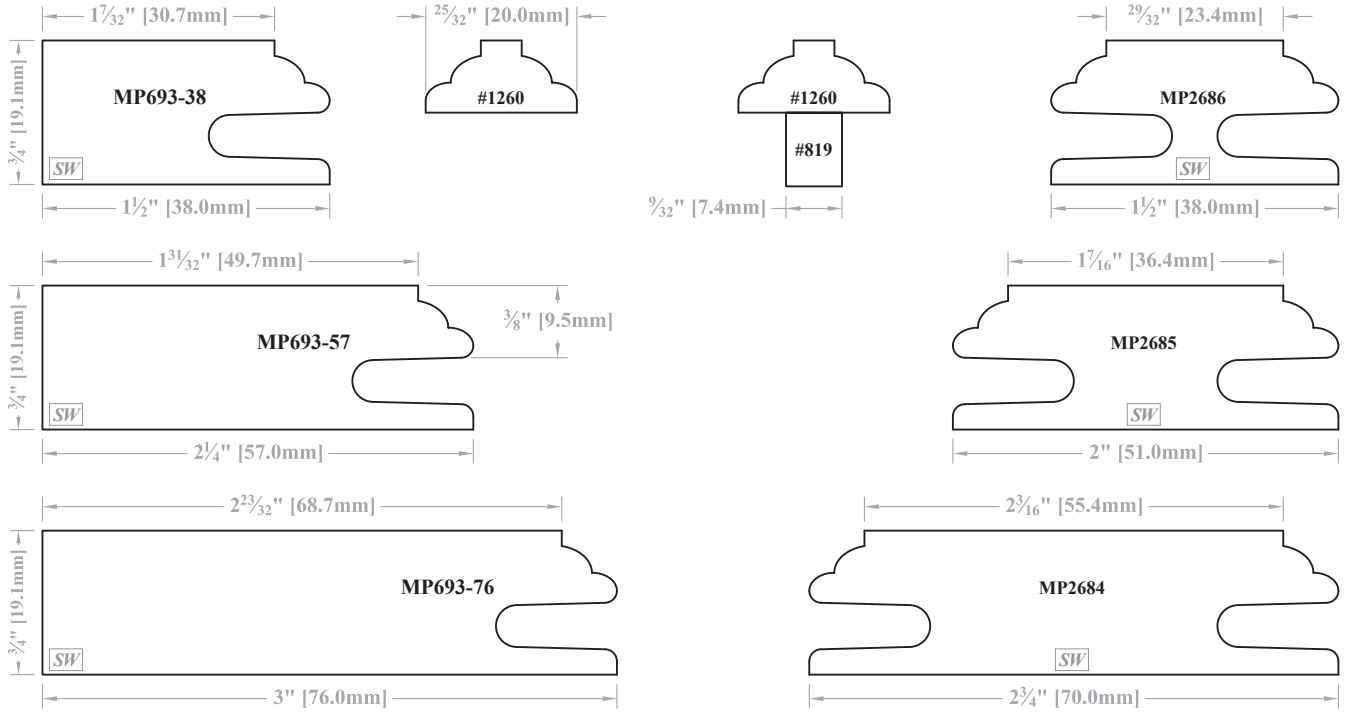
# Profile Options



*Mitered Stile & Rail Profiles with Matching Mullion Stock*

## MP693 Family

*Center Stiles & Rails will look like these profiles.*

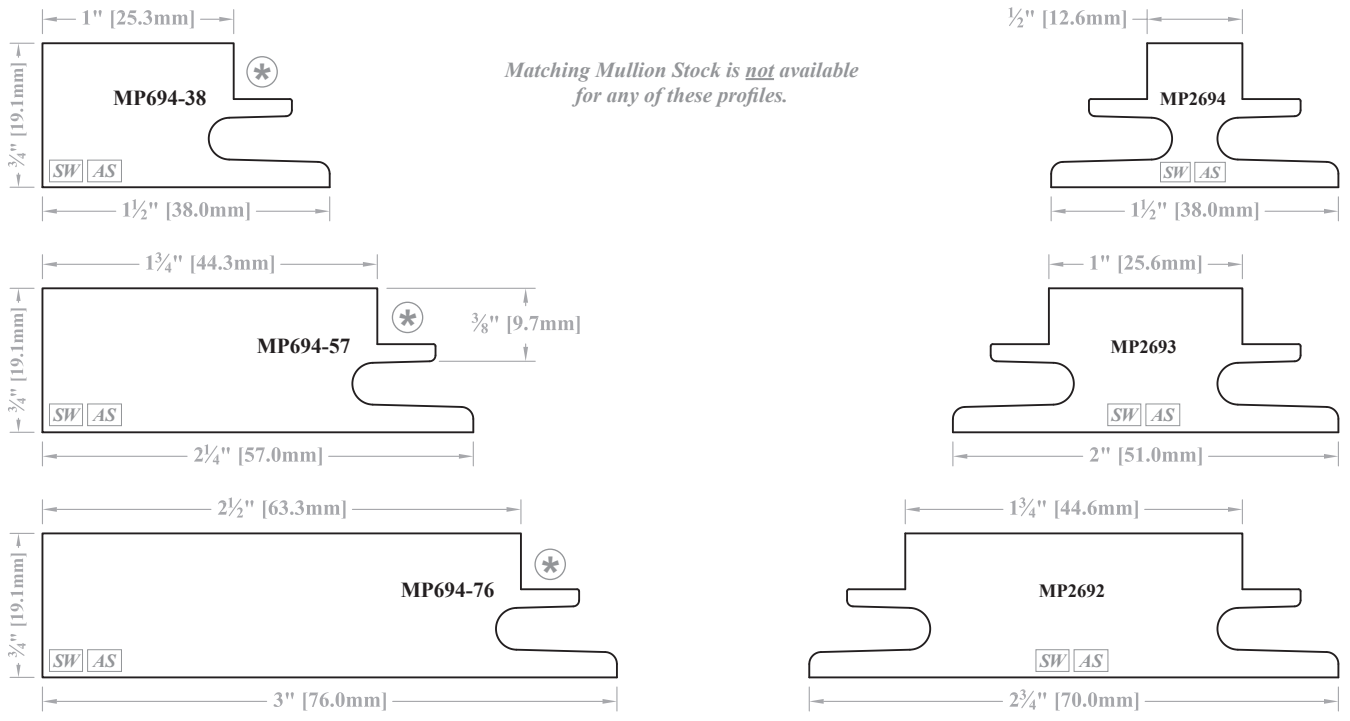



## MP694 Family

(*) = *Only available with an applied molding. See* Notes.

*Center Stiles & Rails will look like these profiles.*

*Matching Mullion Stock is <u>not</u> available for any of these profiles.*

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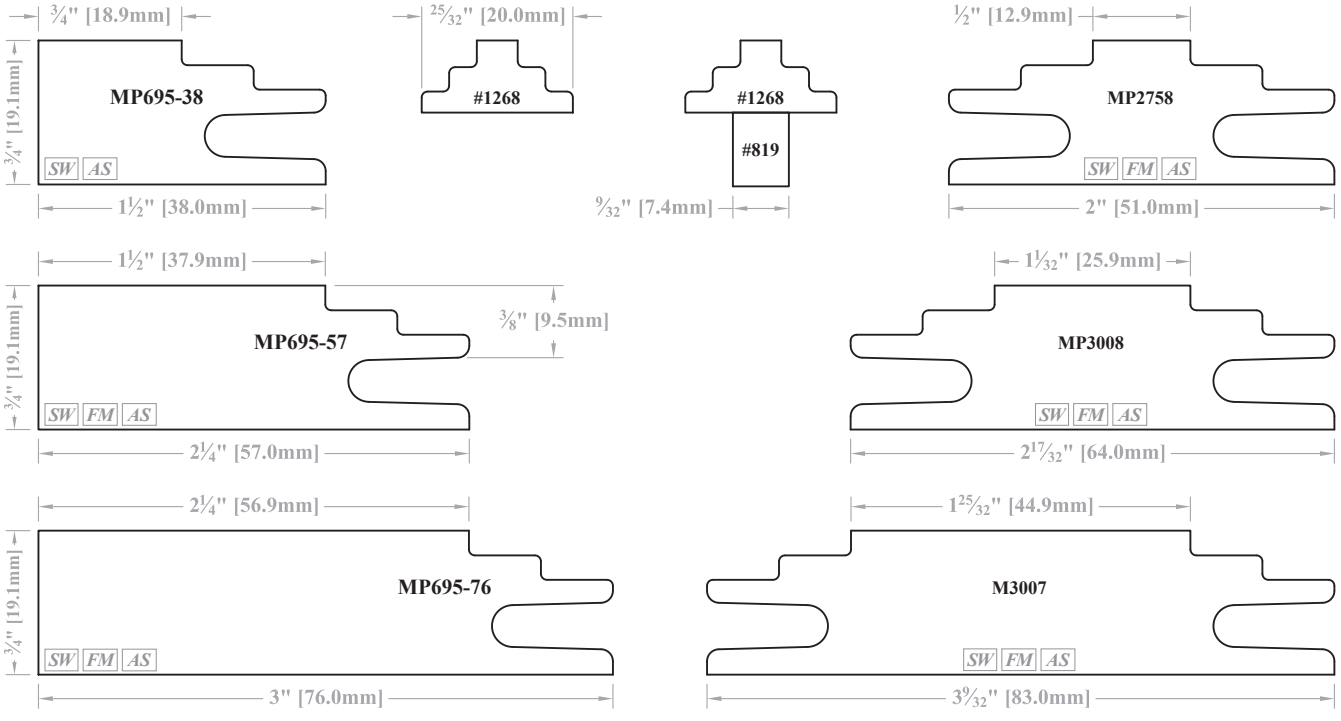
*Mitered Stile & Rail Profiles with Matching Mullion Stock*

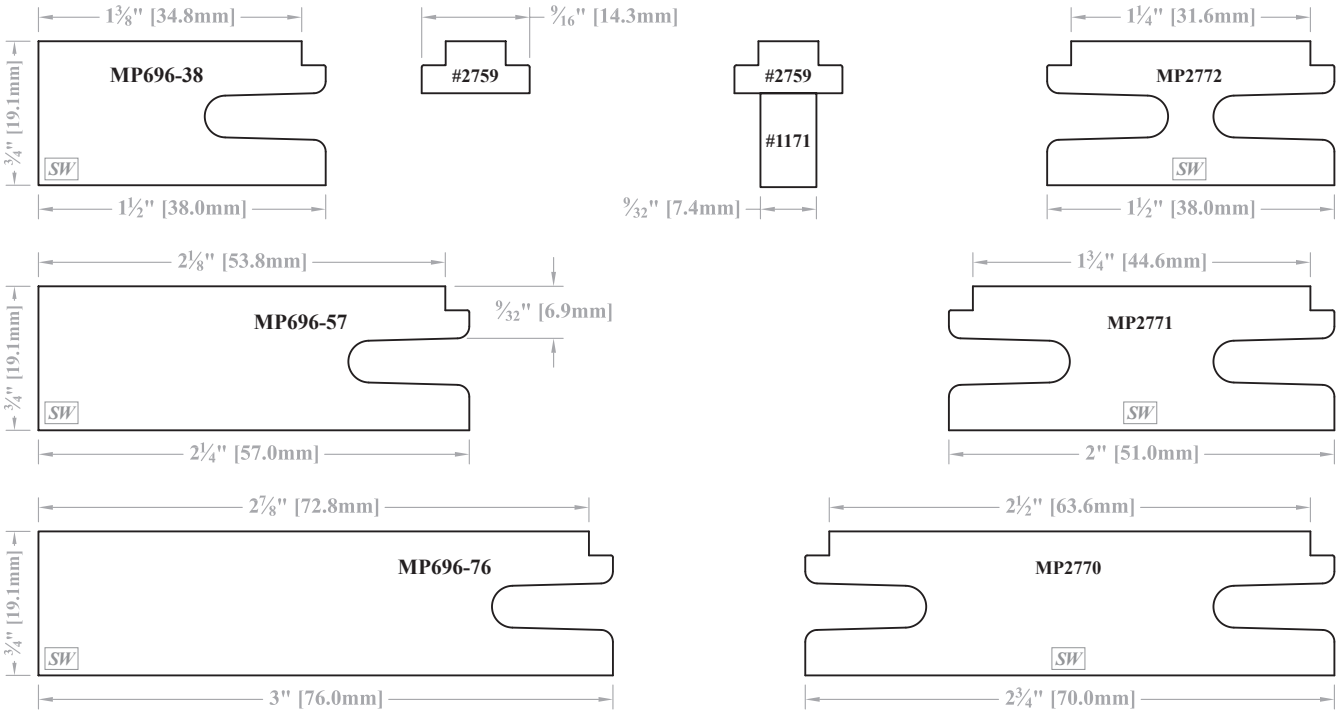
## MP695 Family

*Center Stiles & Rails will look like these profiles.*




## MP696 Family

*Center Stiles & Rails will look like these profiles.*

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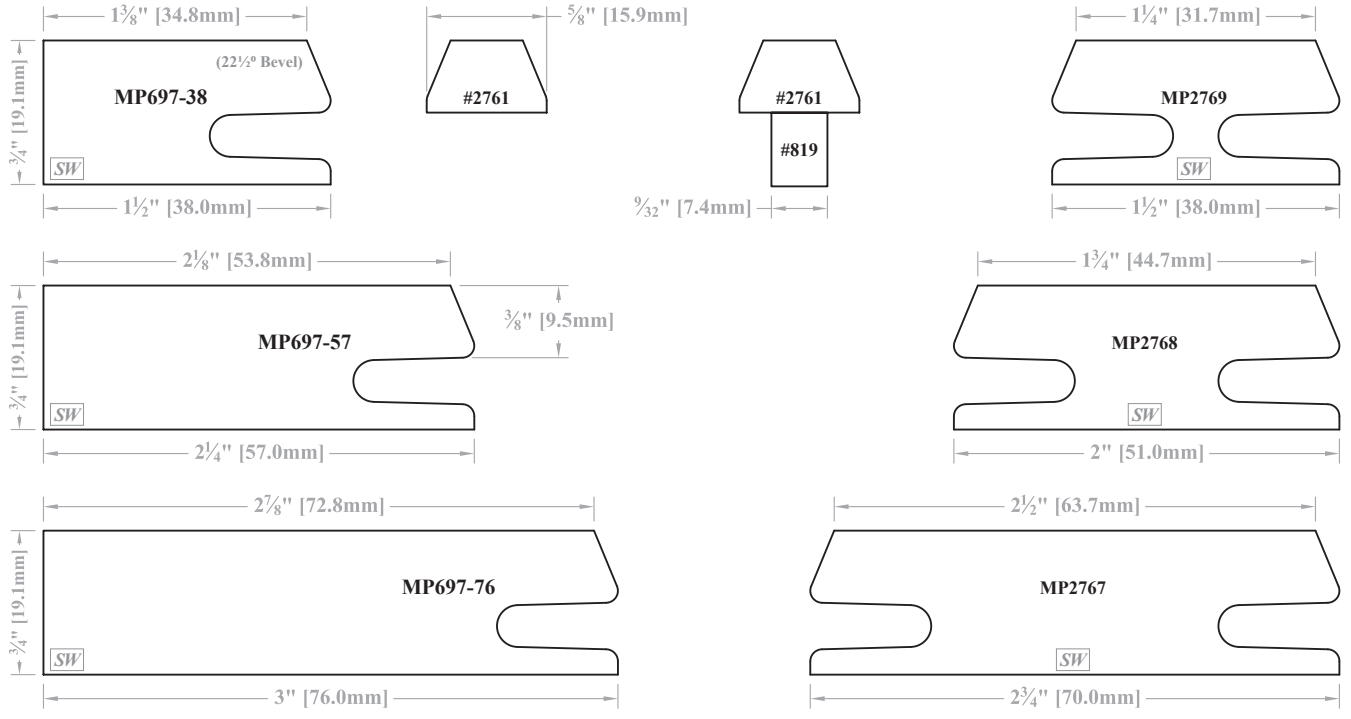
# Profile Options

## Stile & Rail - Mitered Mortise & Tenon Joinery - MP600 / MP6000 Series

### *Mitered Stile & Rail Profiles with Matching Mullion Stock*

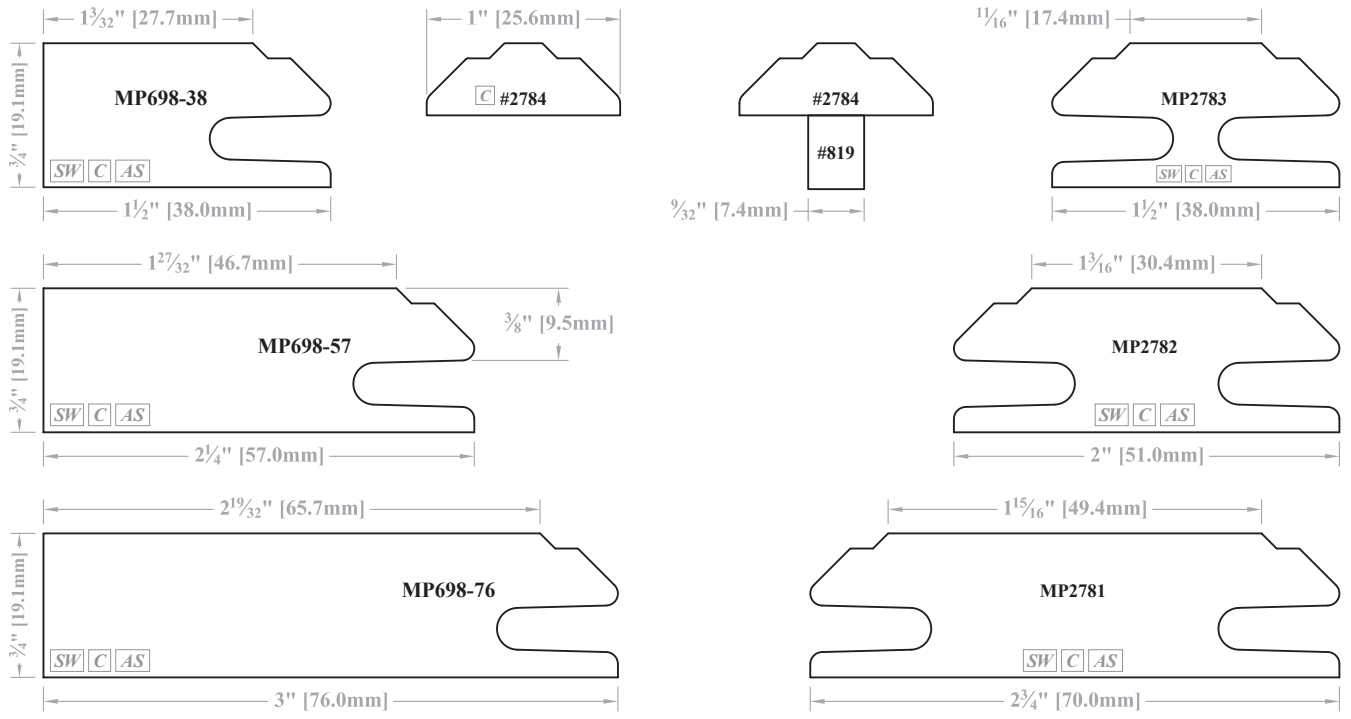
## MP697 Family

*Center Stiles & Rails will look like these profiles.*




## MP698 Family

*Center Stiles & Rails will look like these profiles.*

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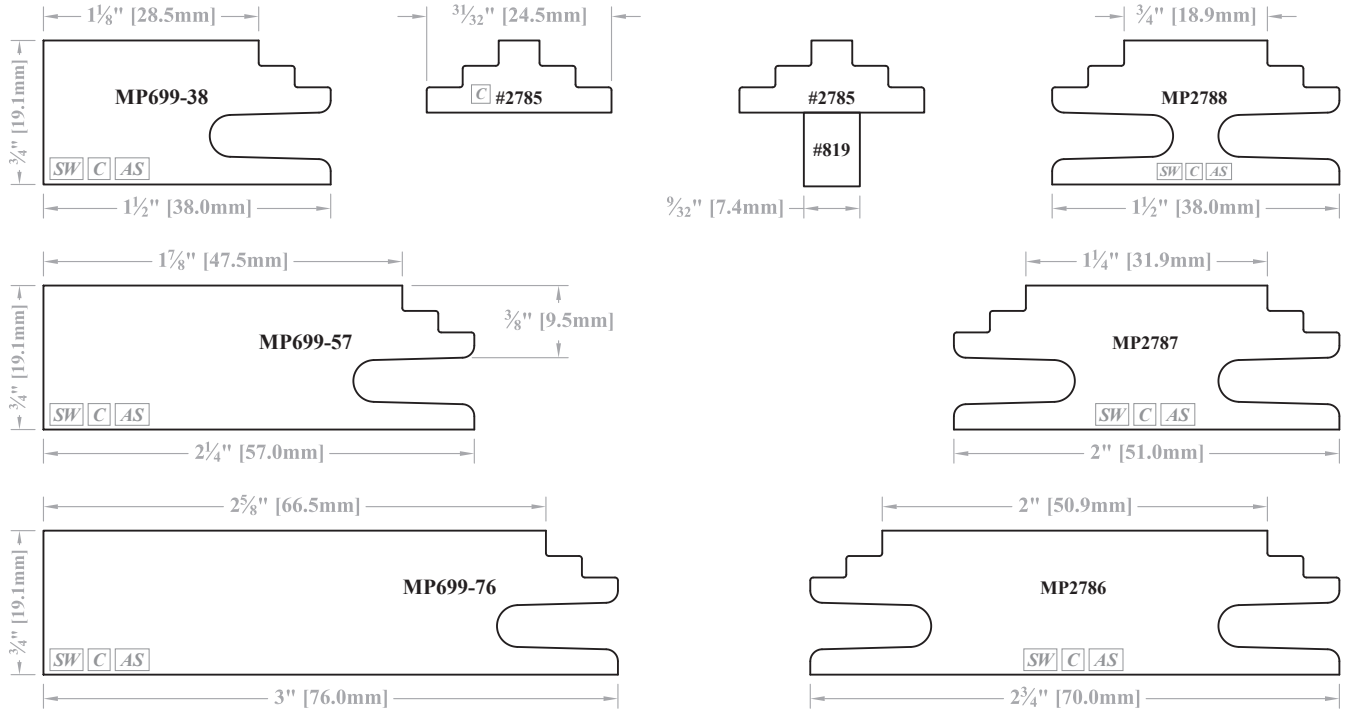
*Mitered Stile & Rail Profiles with Matching Mullion Stock*

E

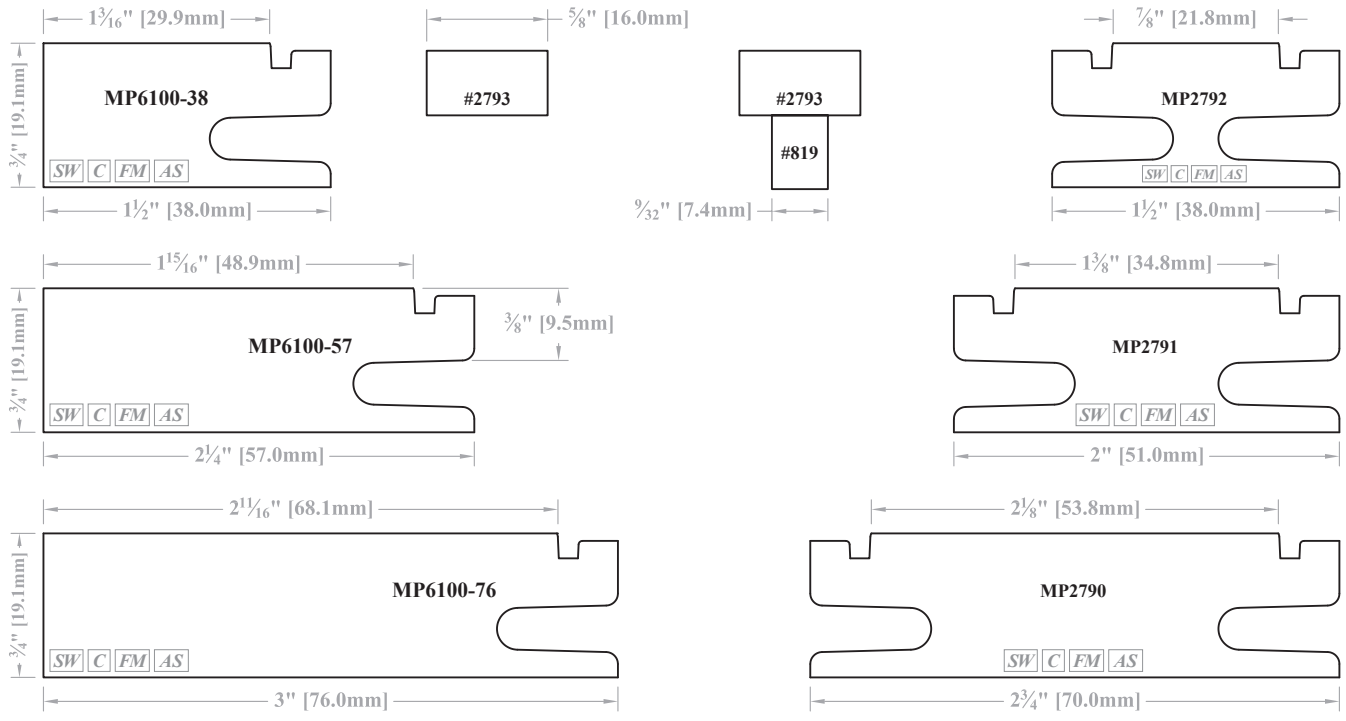
## MP699 Family

*Center Stiles & Rails will look like these profiles.*




## MP6100 Family

*Center Stiles & Rails will look like these profiles.*

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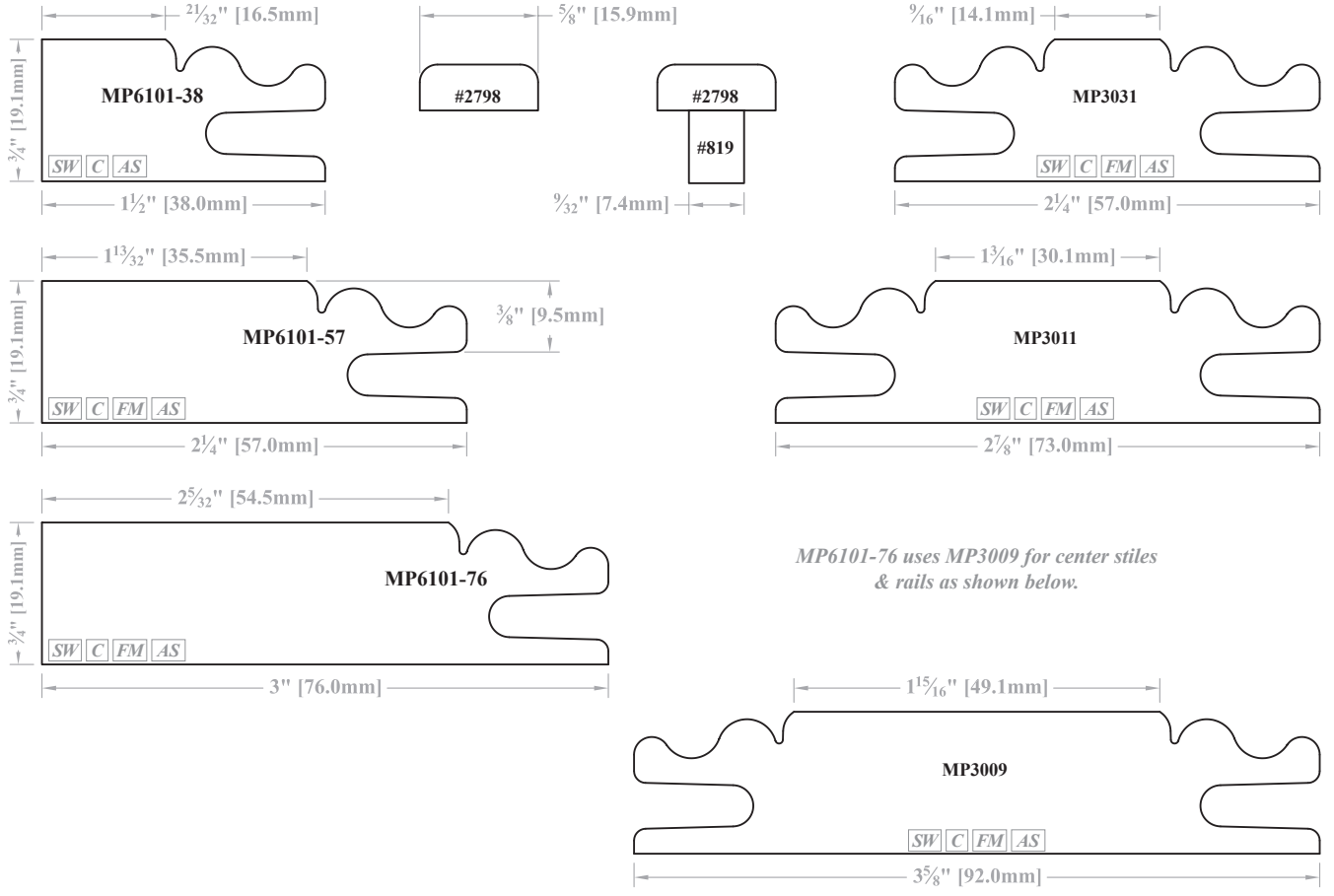
## Mitered Stile & Rail Profiles with Matching Mullion Stock

### MP6101 Family

*Center Stiles & Rails will look like these profiles.*

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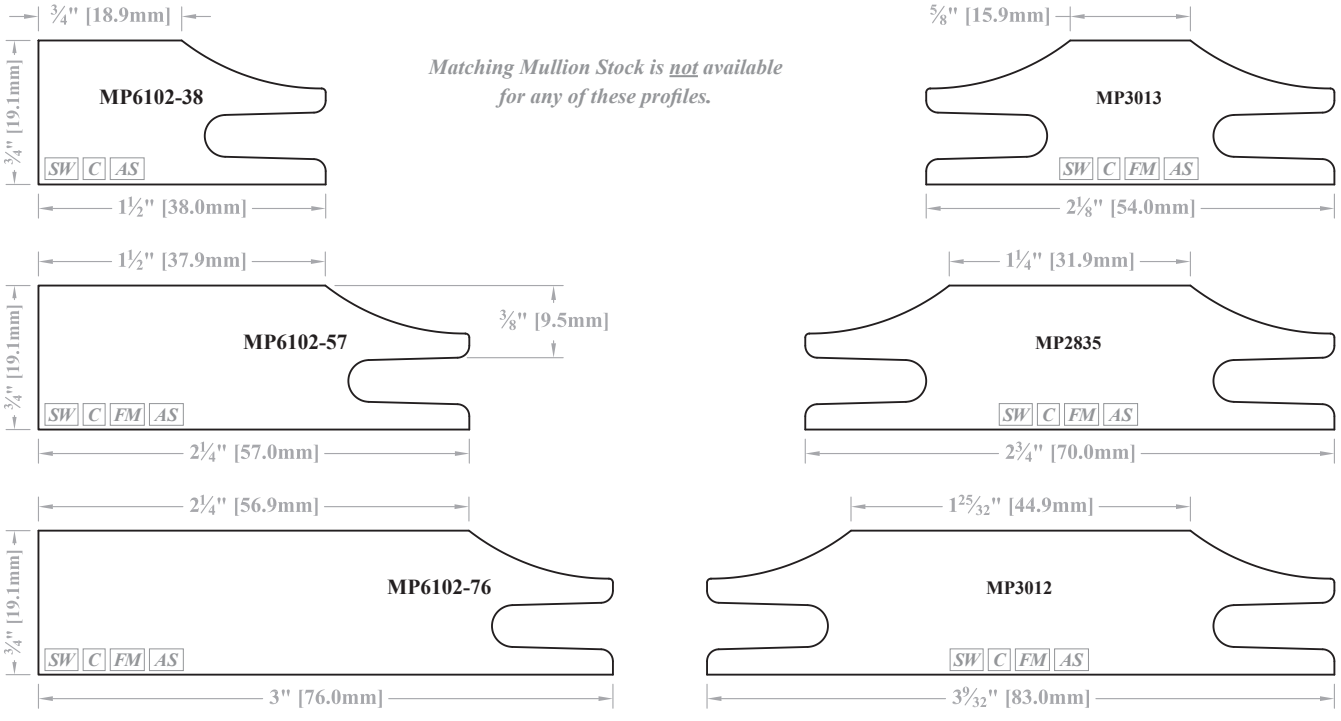
*Mitered Stile & Rail Profiles with Matching Mullion Stock*



## MP6102 Family

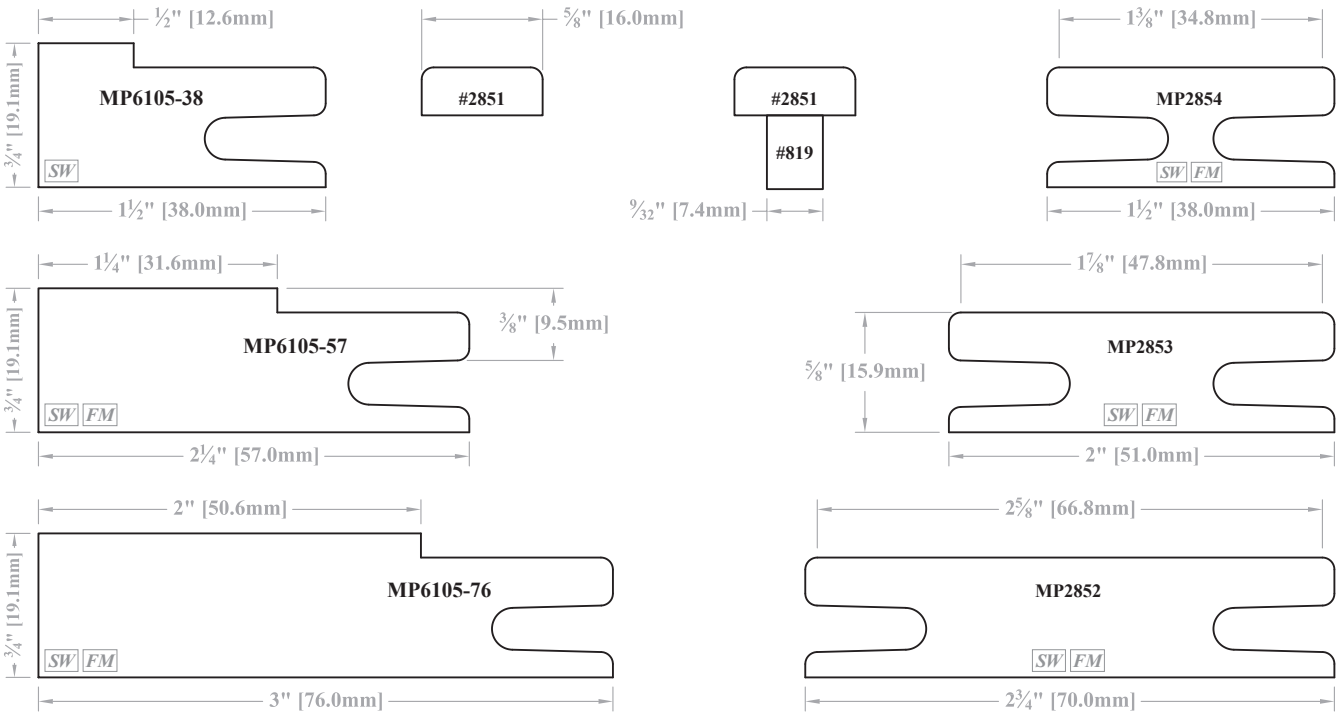
*Center Stiles & Rails will look like these profiles.*

*Matching Mullion Stock is not available for any of these profiles.*




## MP6105 Family

*Center Stiles & Rails will look like these profiles.*

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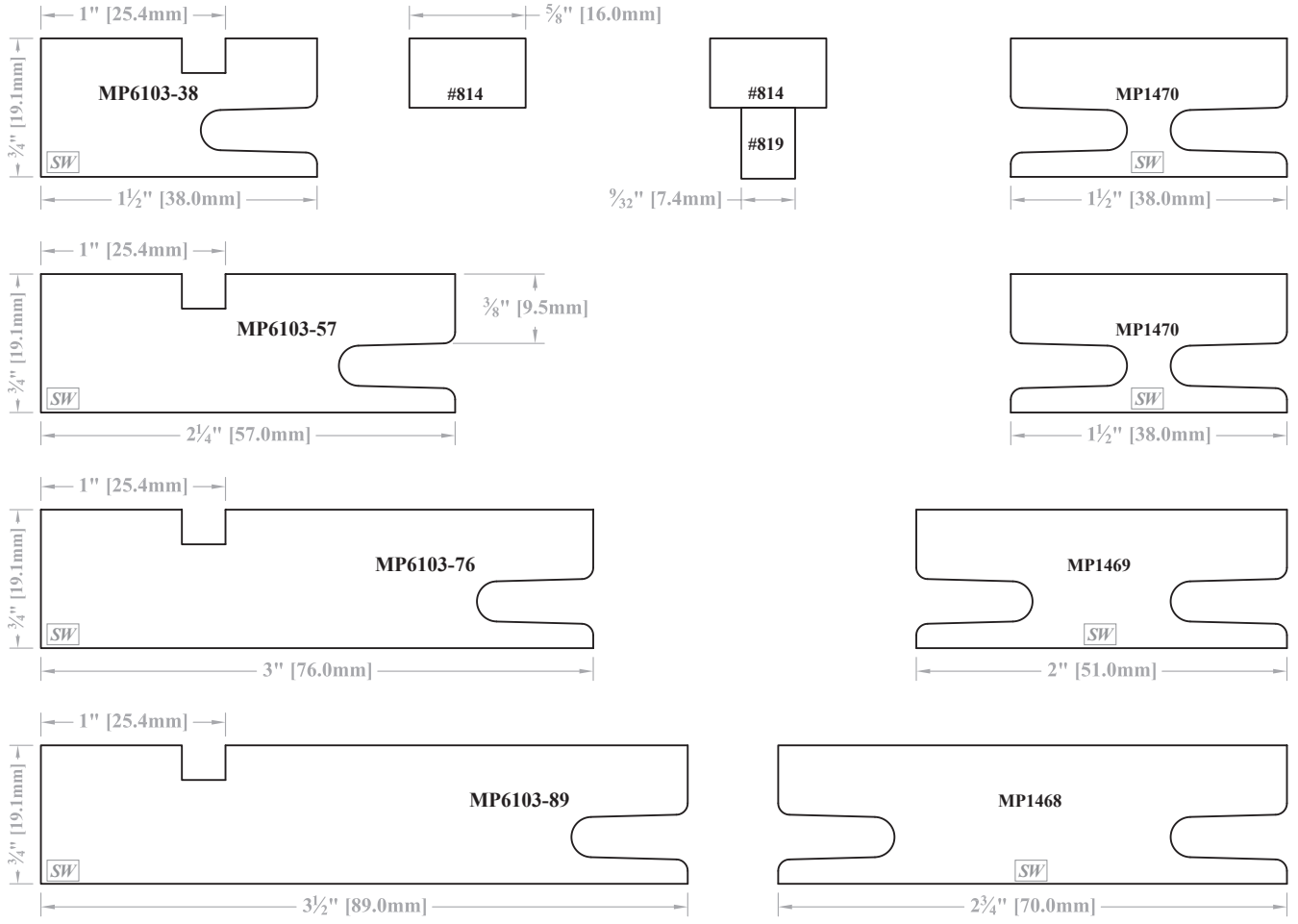
## Mitered Stile & Rail Profiles with Matching Mullion Stock

### MP6103 Family

*Center Stiles & Rails will look like these profiles.*




*This family was created to simulate the look of a face frame and inset door.*

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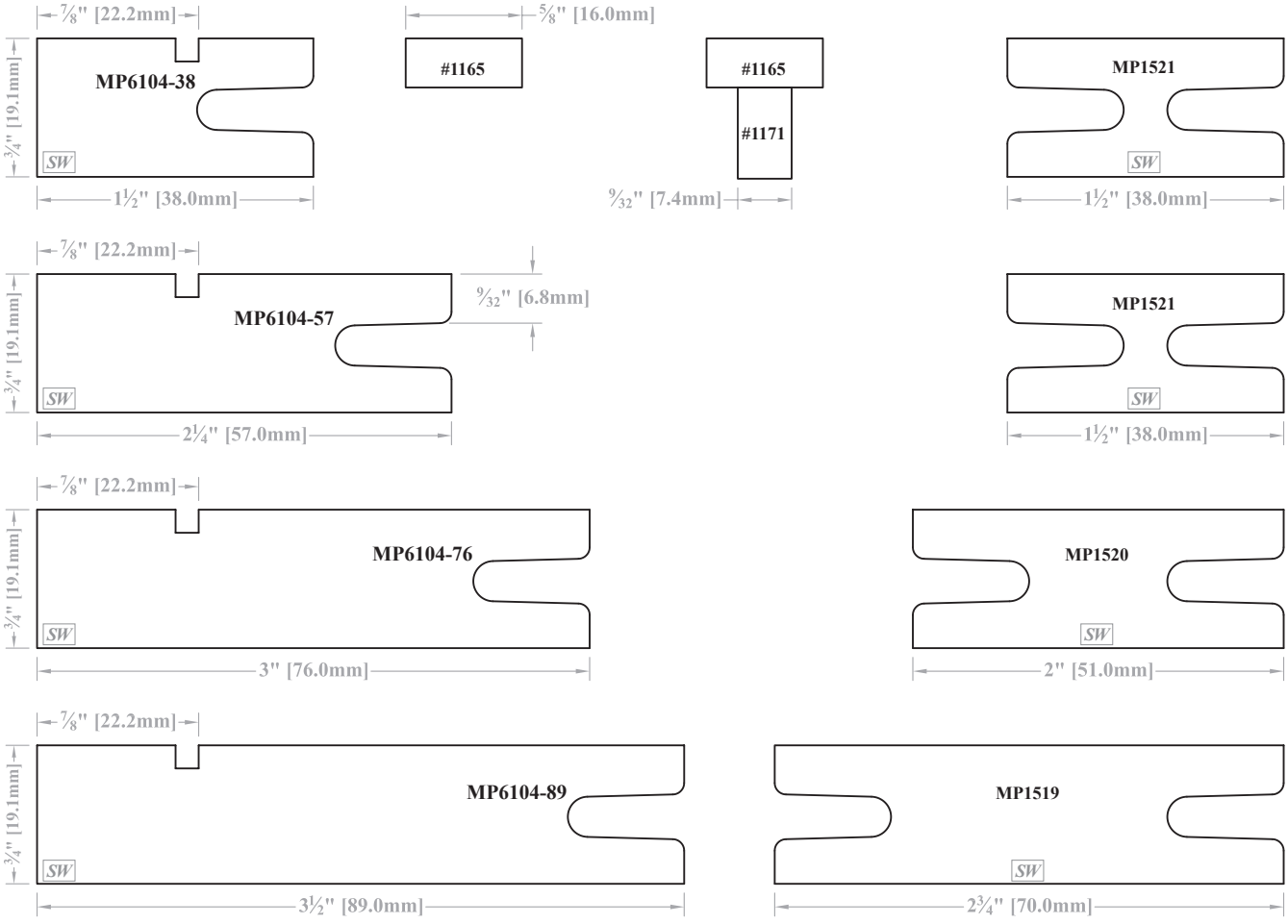
*Mitered Stile & Rail Profiles with Matching Mullion Stock*

## MP6104 Family

*Center Stiles & Rails will look like these profiles.*




*This family was created to simulate the look of a face frame and inset door.*

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▶ **For PRICING** ▶ *See Section E.9 in our current Wholesale Pricing Catalog.*

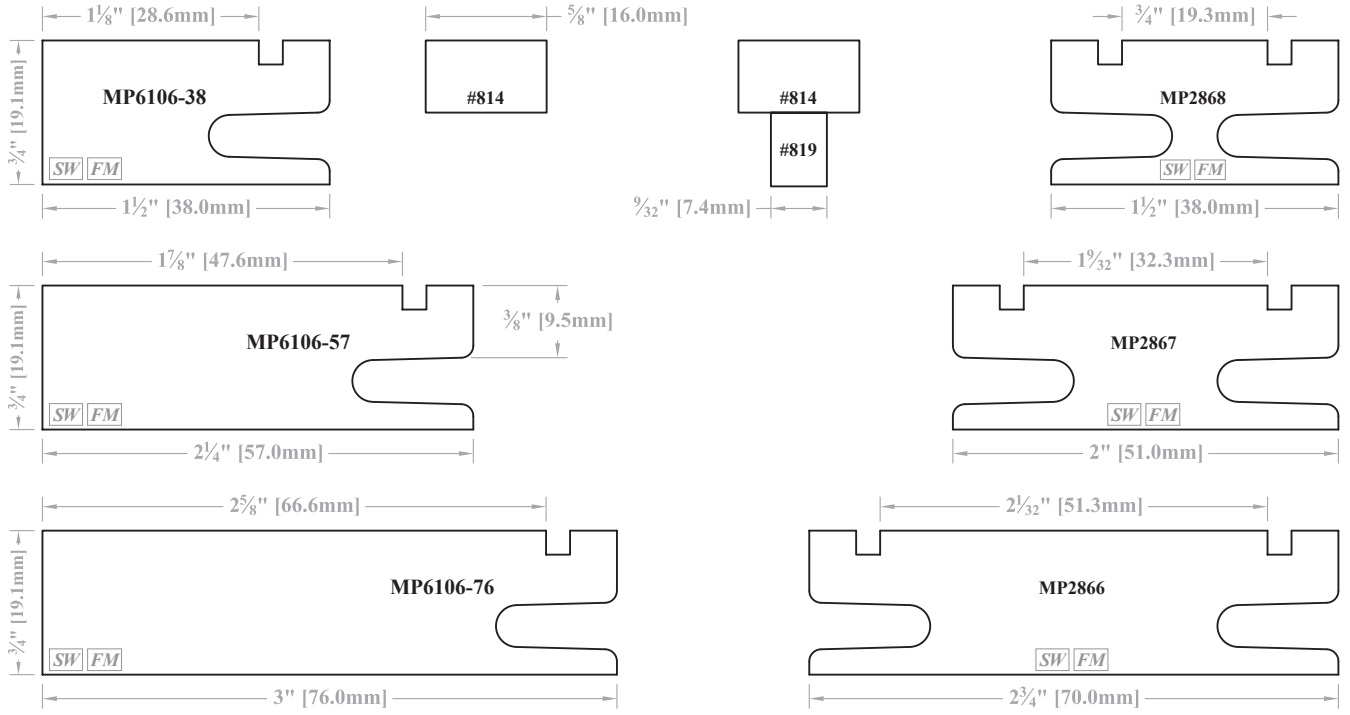
# Profile Options

## Stile & Rail - Mitered Mortise & Tenon Joinery - MP600 / MP6000 Series

### *Mitered Stile & Rail Profiles with Matching Mullion Stock*

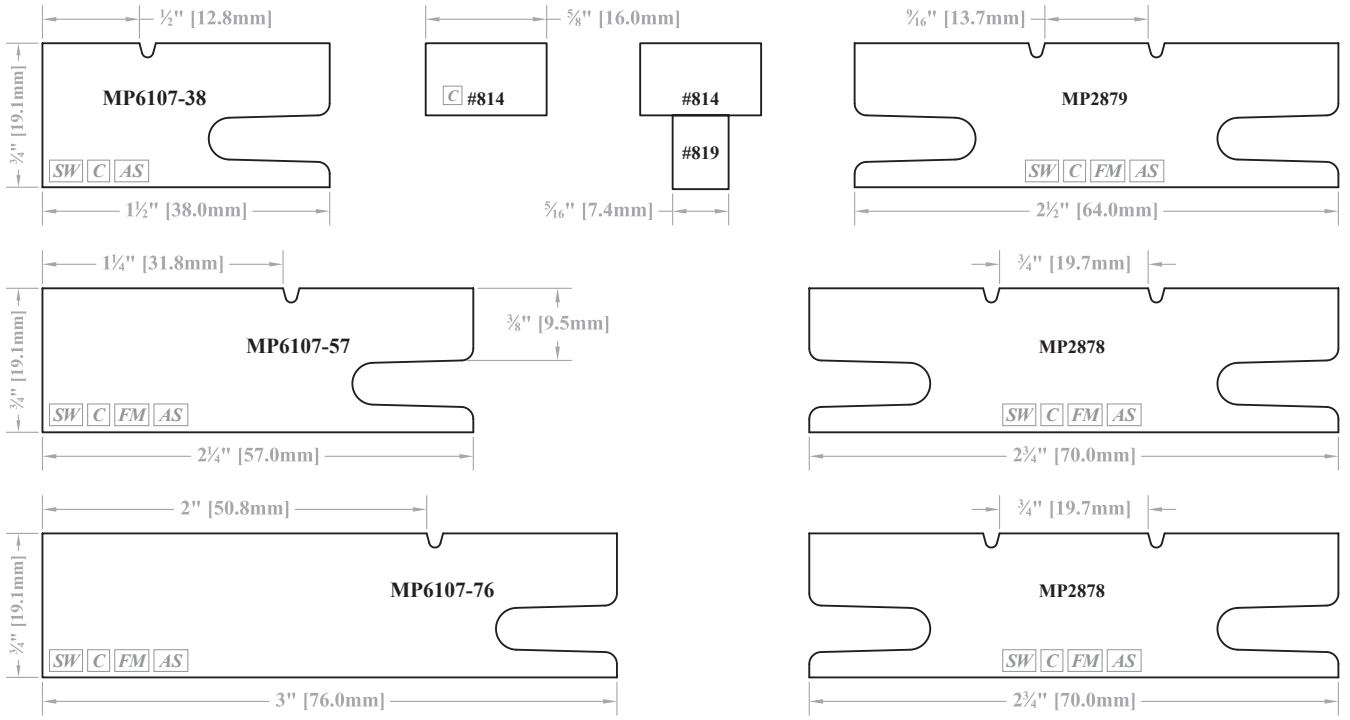
## MP6106 Family

*Center Stiles & Rails will look like these profiles.*




## MP6107 Family

*Center Stiles & Rails will look like these profiles.*

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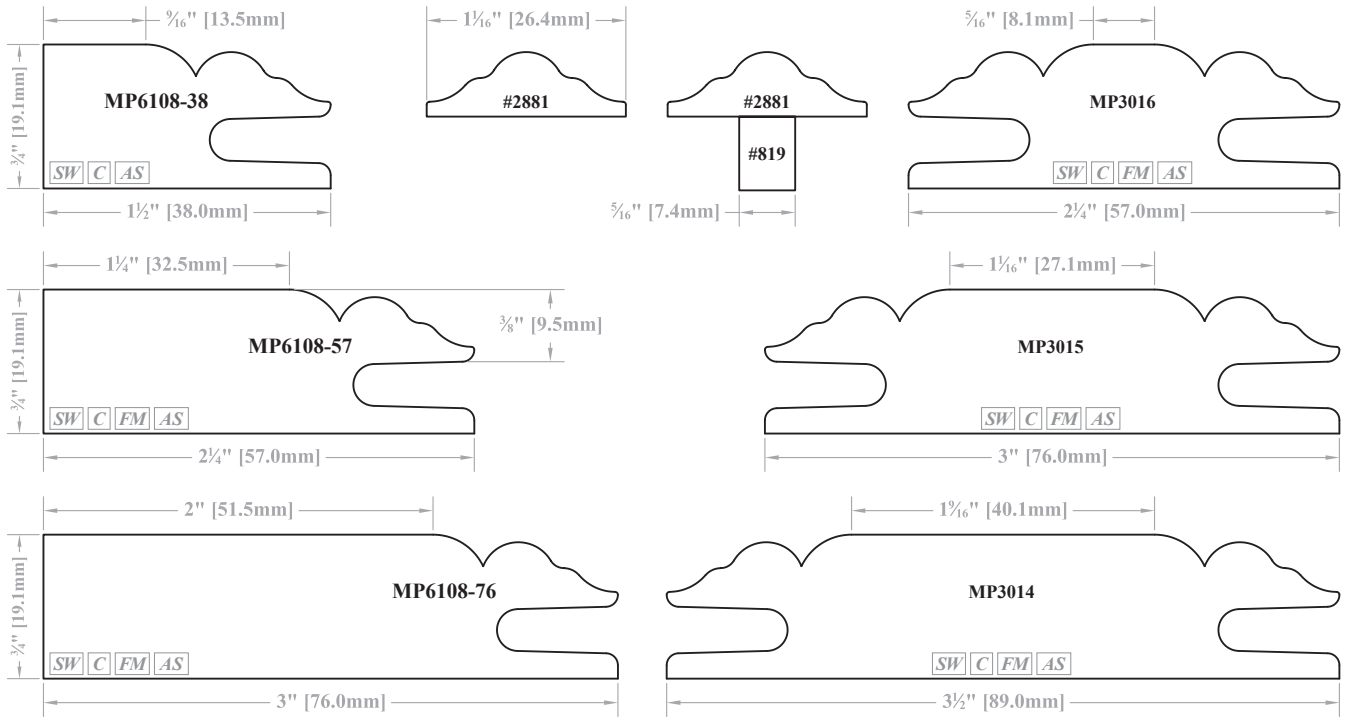
*Mitered Stile & Rail Profiles with Matching Mullion Stock*

E

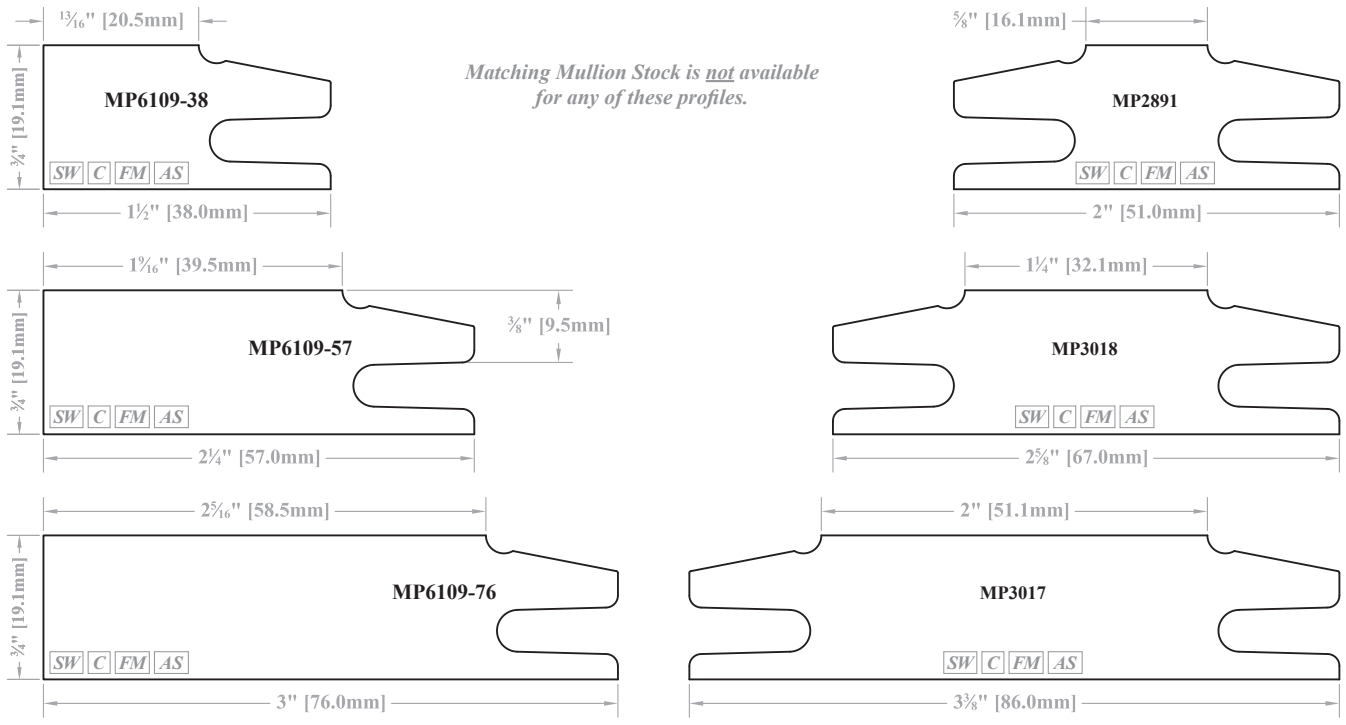
## MP6108 Family

*Center Stiles & Rails will look like these profiles.*




## MP6109 Family

*Center Stiles & Rails will look like these profiles.*




SW = Available in Solid Wood. FM = Available for French Miter Doors. C = Available for Convex/Concave products. AS = Available on Adventure Series Doors.

# Profile Options

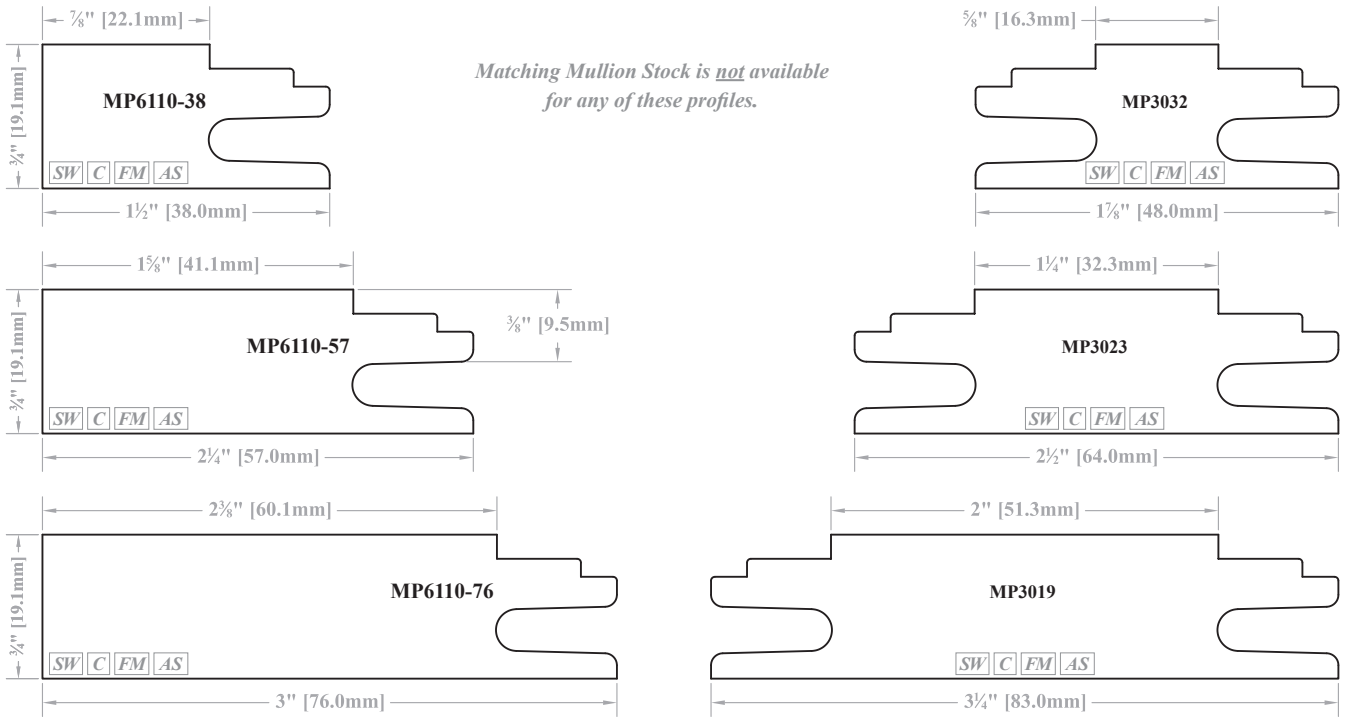


## *Mitered Stile & Rail Profiles with Matching Mullion Stock*

### MP6110 Family

*Center Stiles & Rails will look like these profiles.*

*Matching Mullion Stock is not available for any of these profiles.*

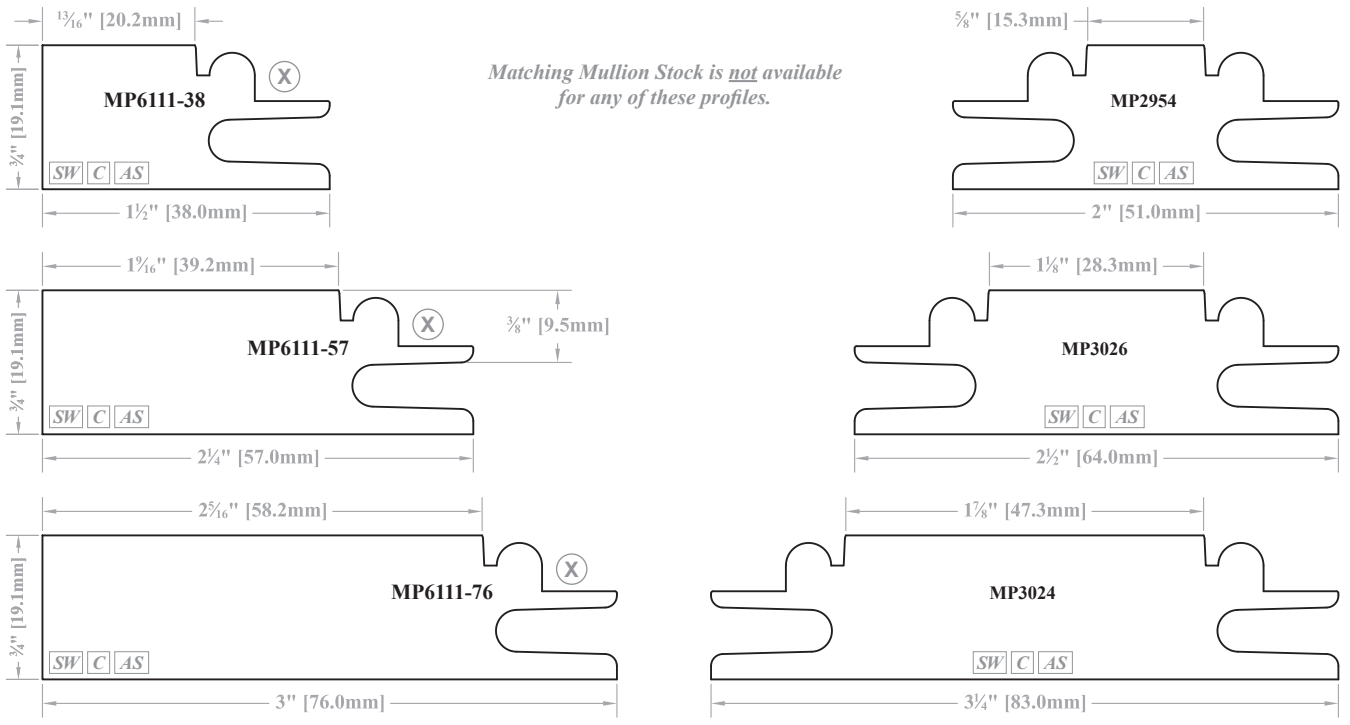



### MP6111 Family

(X) = *Applied Molding Shelf, molding is optional*

*Center Stiles & Rails will look like these profiles.*

*Matching Mullion Stock is not available for any of these profiles.*

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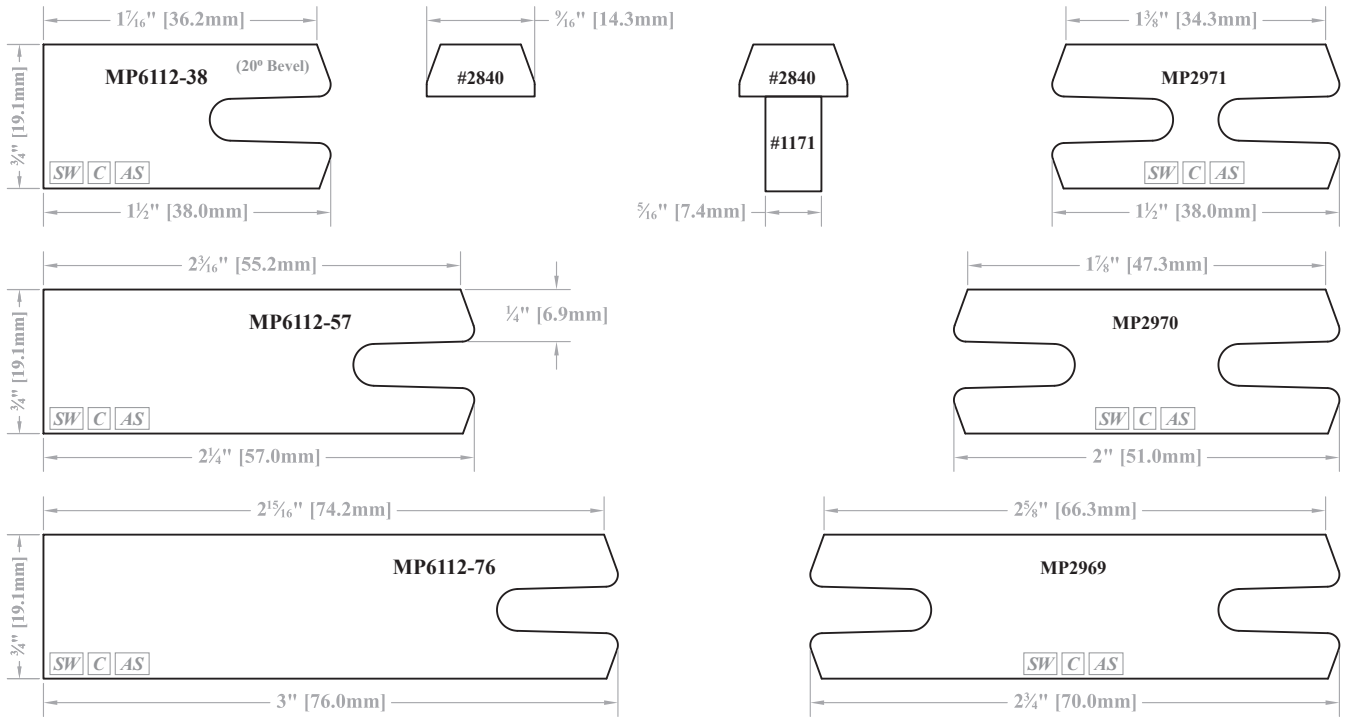
*Mitered Stile & Rail Profiles with Matching Mullion Stock*



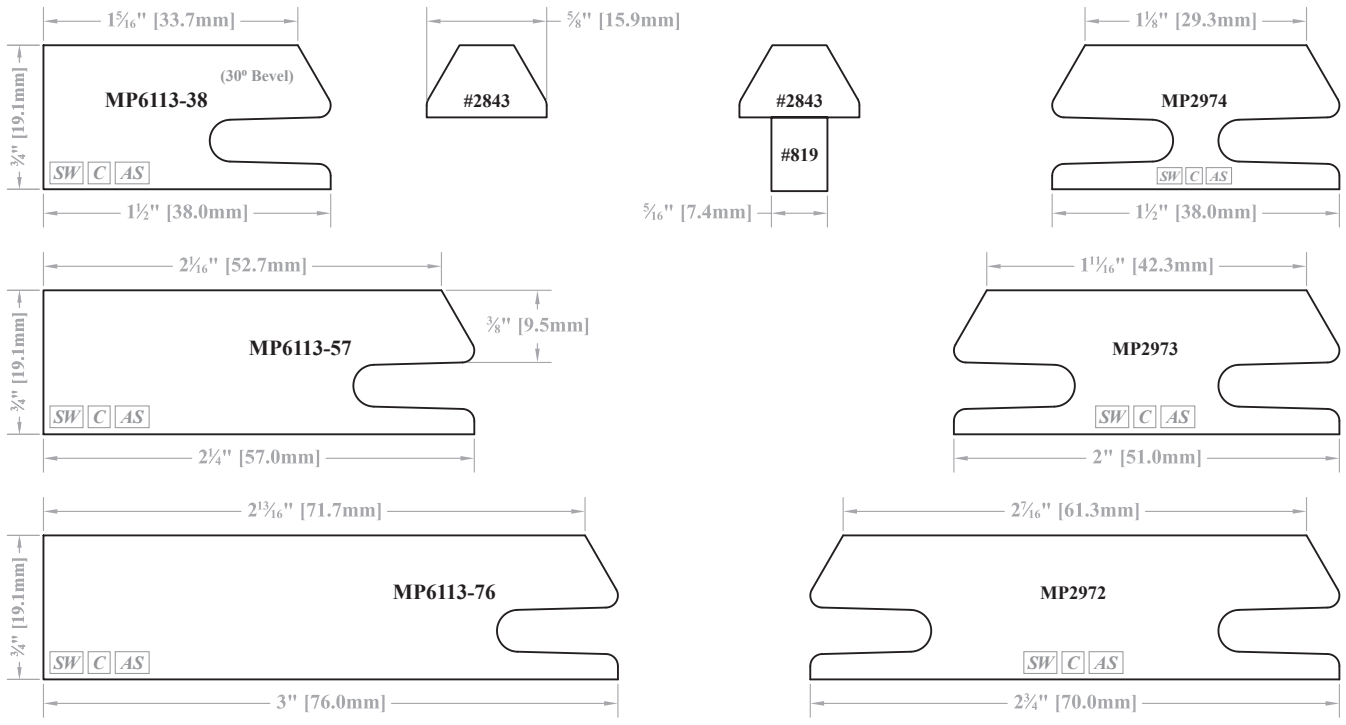
## MP6112 Family

*Center Stiles & Rails will look like these profiles.*




## MP6113 Family

*Center Stiles & Rails will look like these profiles.*

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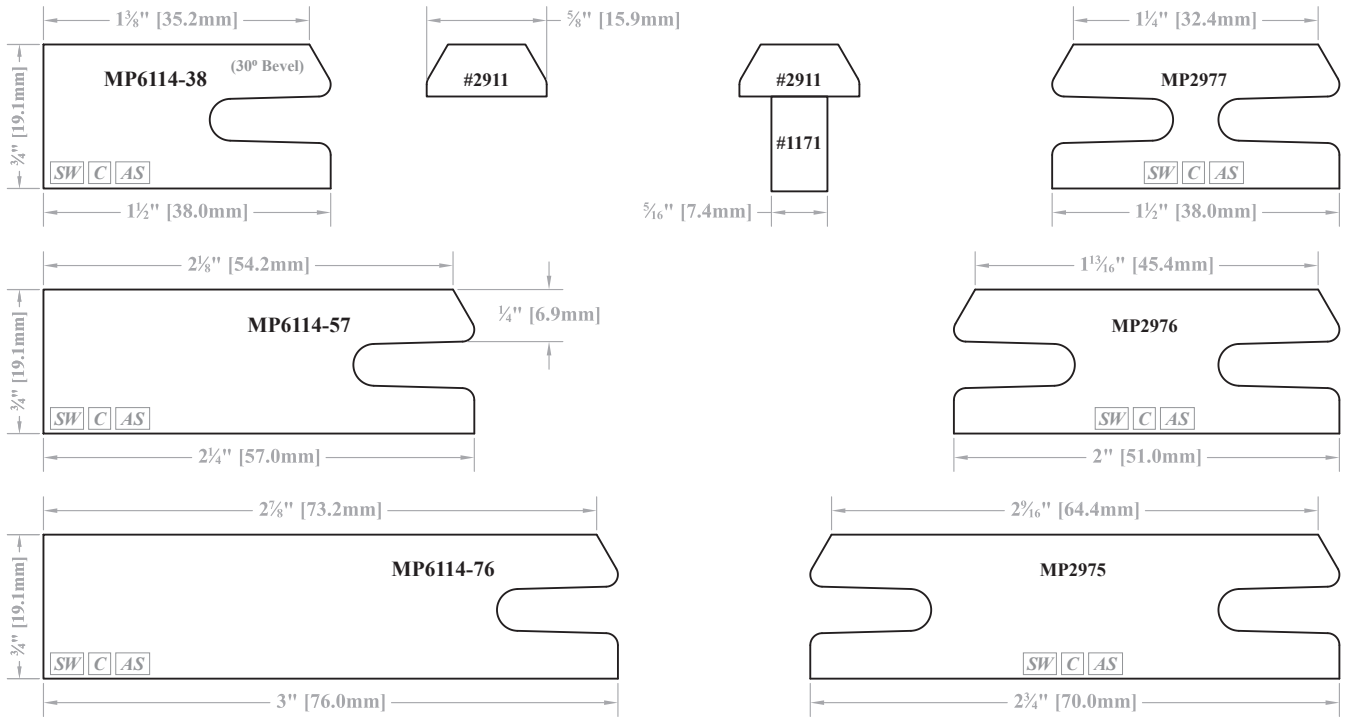
*Mitered Stile & Rail Profiles with Matching Mullion Stock*

E

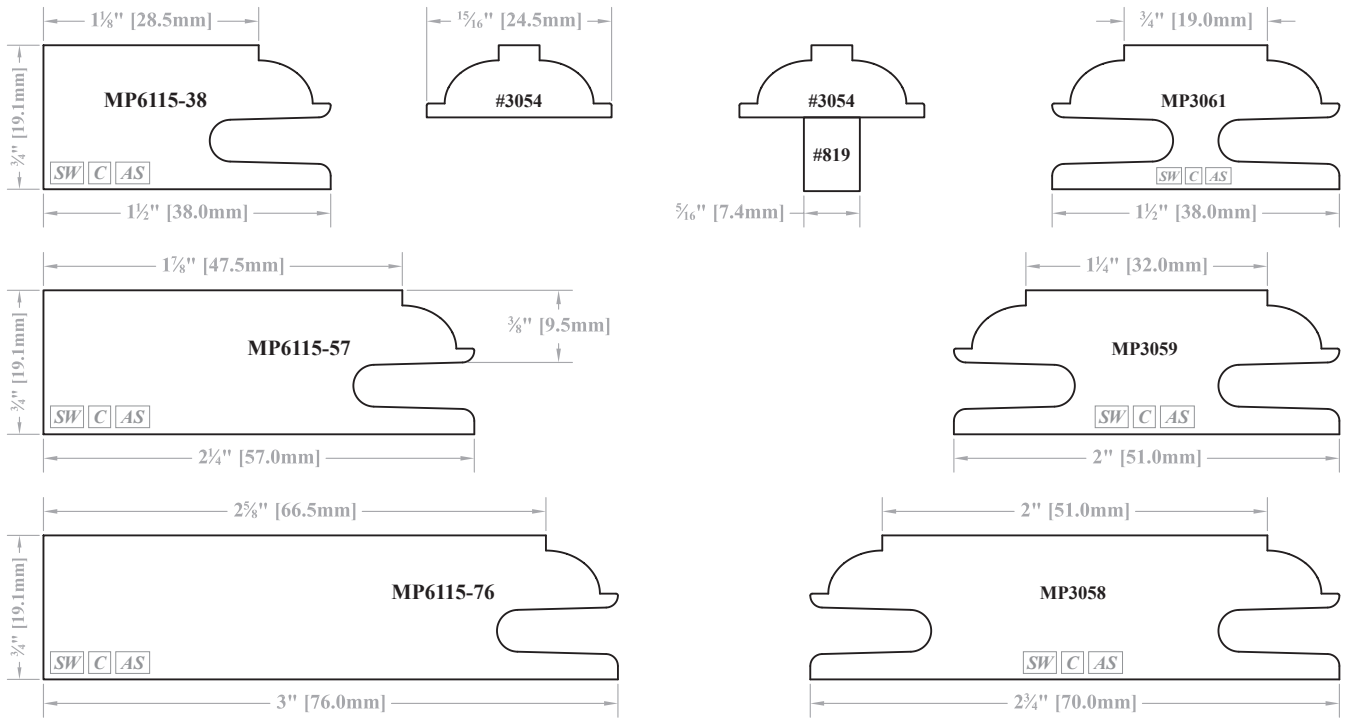
## MP6114 Family

*Center Stiles & Rails will look like these profiles.*




## MP6115 Family

*Center Stiles & Rails will look like these profiles.*

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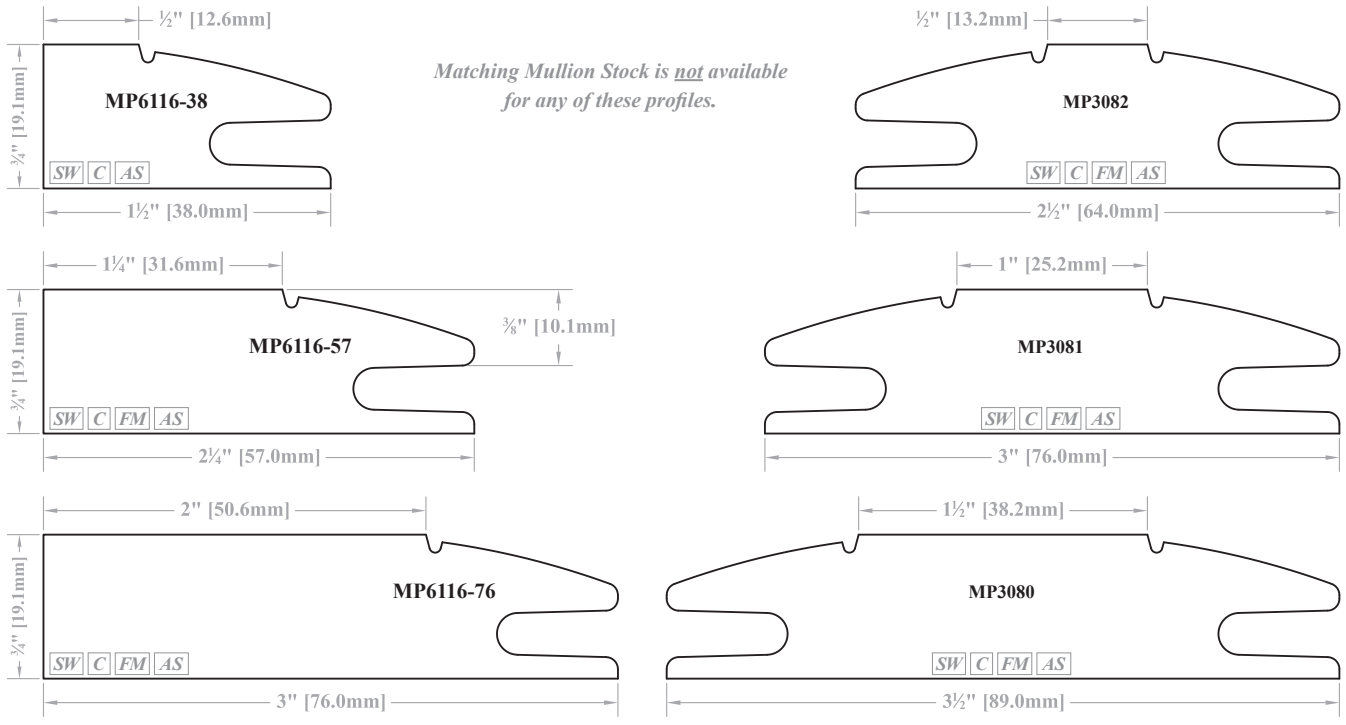
*Mitered Stile & Rail Profiles with Matching Mullion Stock*

## MP6116 Family

*Center Stiles & Rails will look like these profiles.*

*Matching Mullion Stock is not available for any of these profiles.*

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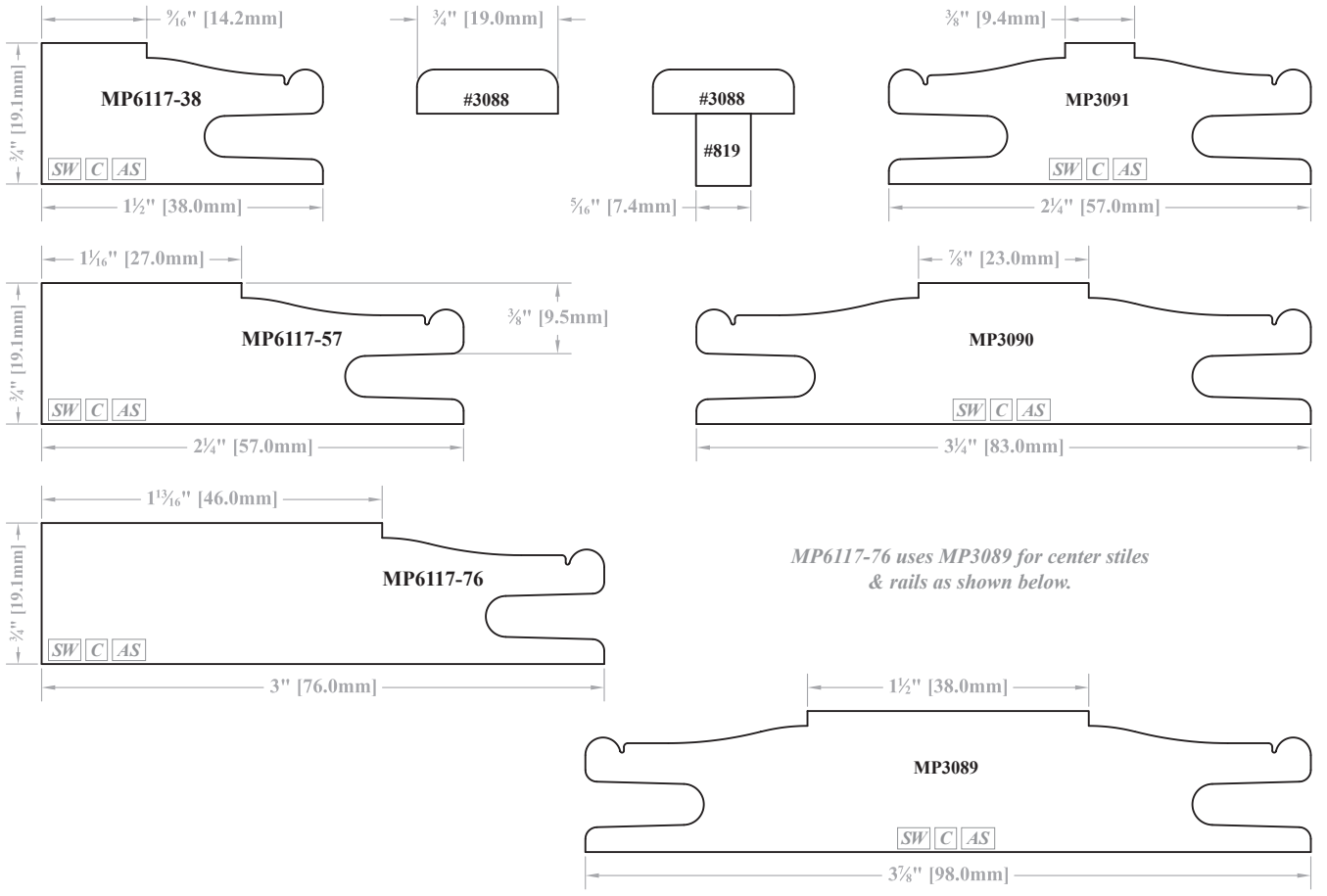
# Profile Options

## Stile & Rail - Mitered Mortise & Tenon Joinery - MP600 / MP6000 Series

### *Mitered Stile & Rail Profiles with Matching Mullion Stock*

**MP6117 Family**

*Center Stiles & Rails will look like these profiles.*




*MP6117-76 uses MP3089 for center stiles & rails as shown below.*

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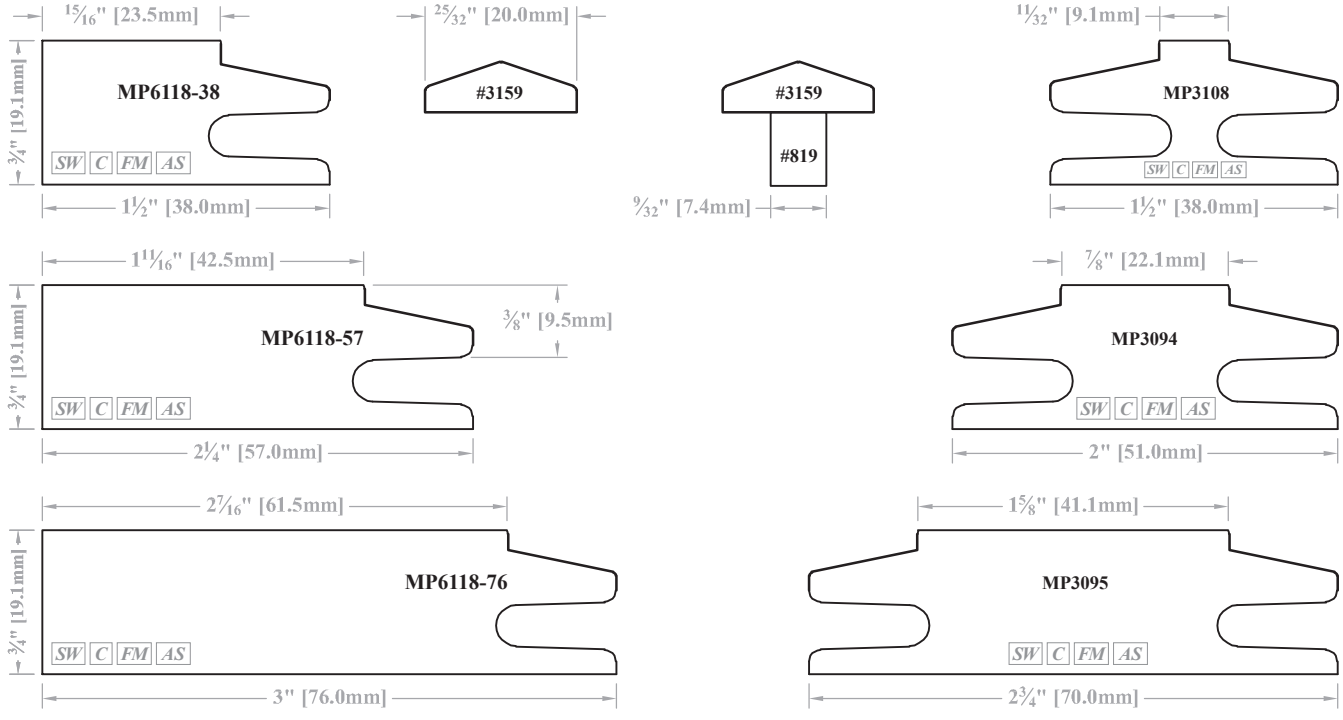
*Mitered Stile & Rail Profiles with Matching Mullion Stock*

E

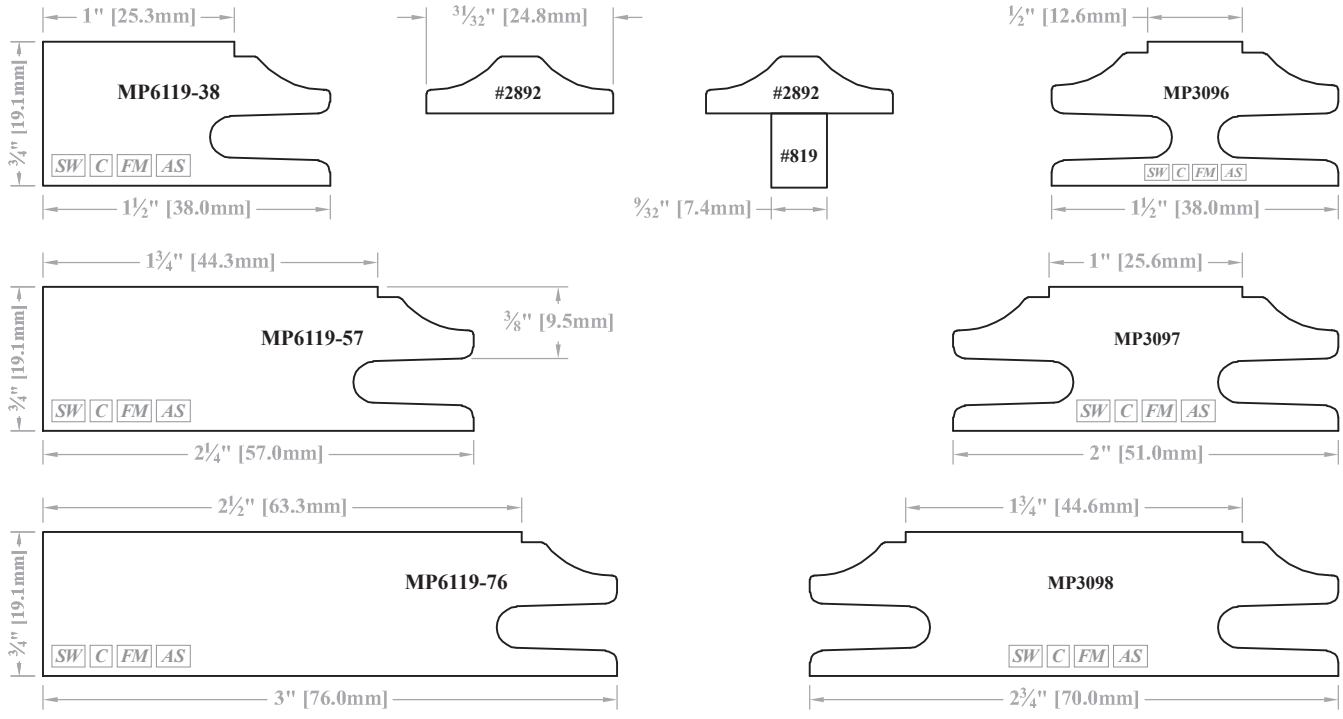
## MP6118 Family

*Center Stiles & Rails will look like these profiles.*




## MP6119 Family

*Center Stiles & Rails will look like these profiles.*

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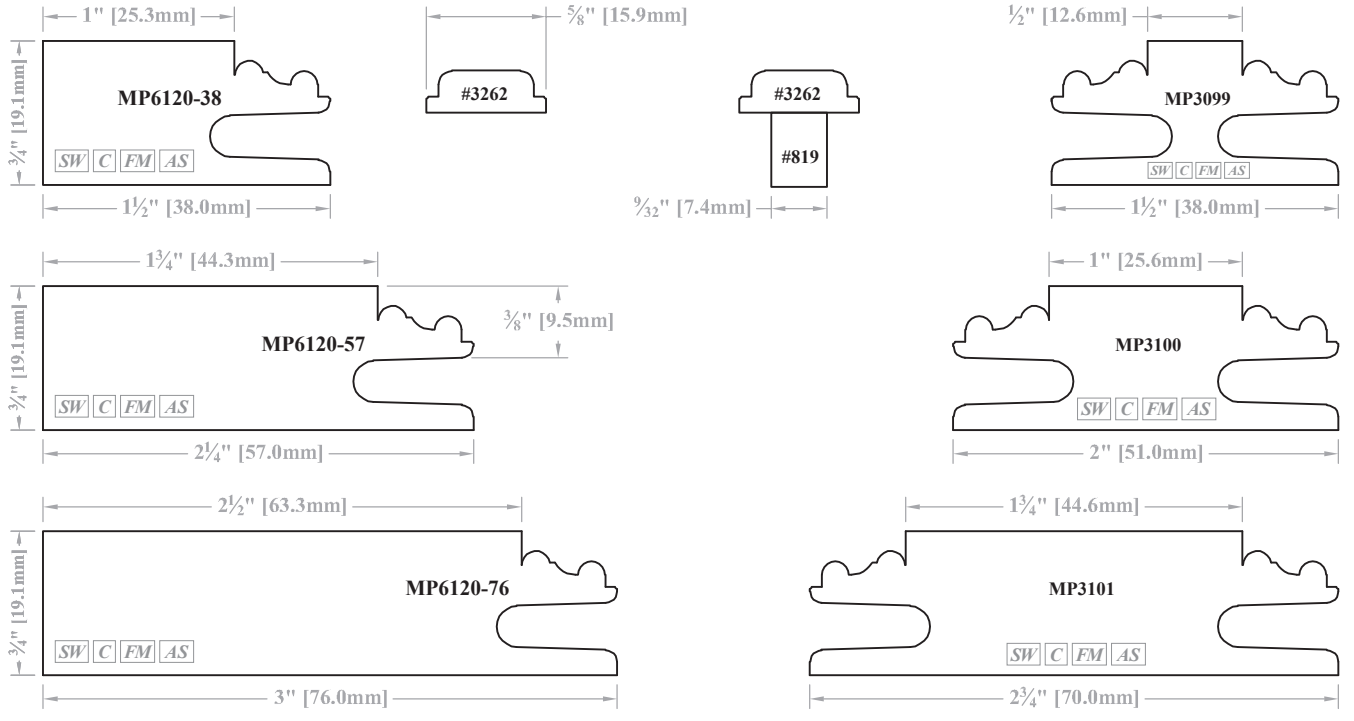
# Profile Options

## Stile & Rail - Mitered Mortise & Tenon Joinery - MP600 / MP6000 Series

### *Mitered Stile & Rail Profiles with Matching Mullion Stock*

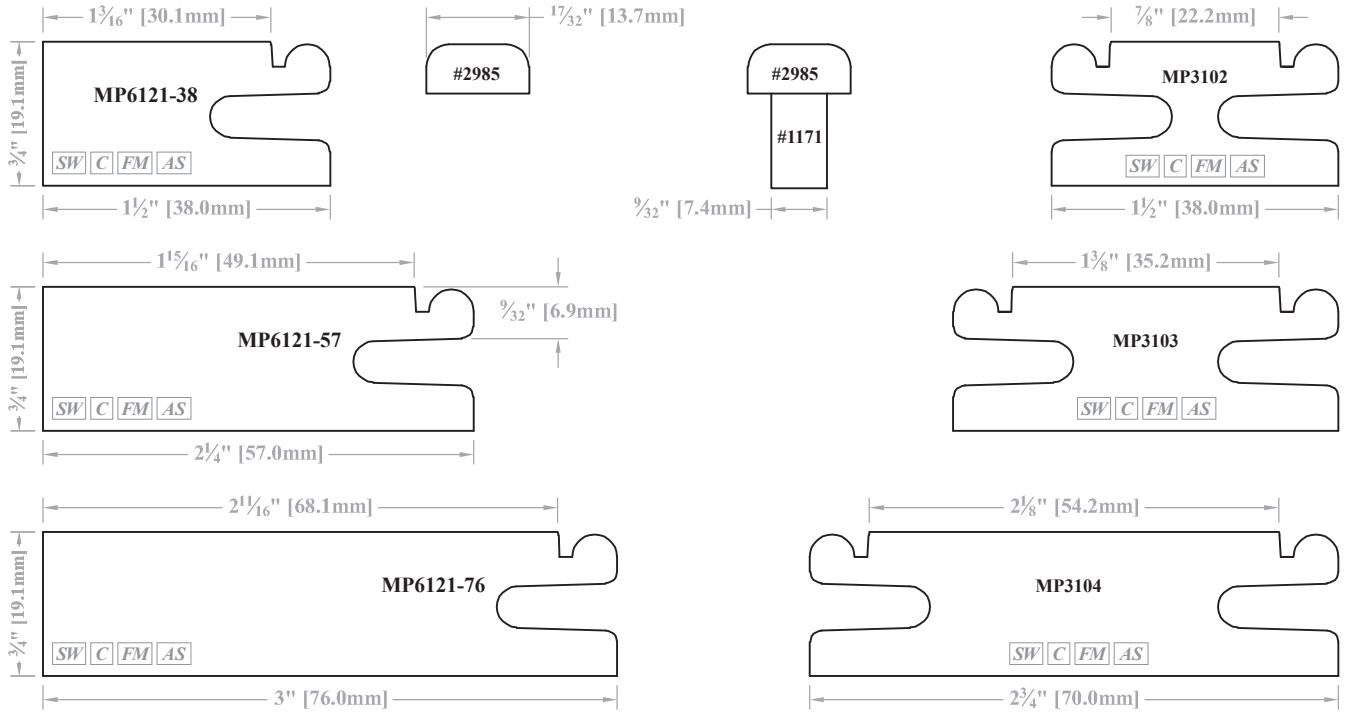
## MP6120 Family

*Center Stiles & Rails will look like these profiles.*




## MP6121 Family

*Center Stiles & Rails will look like these profiles.*

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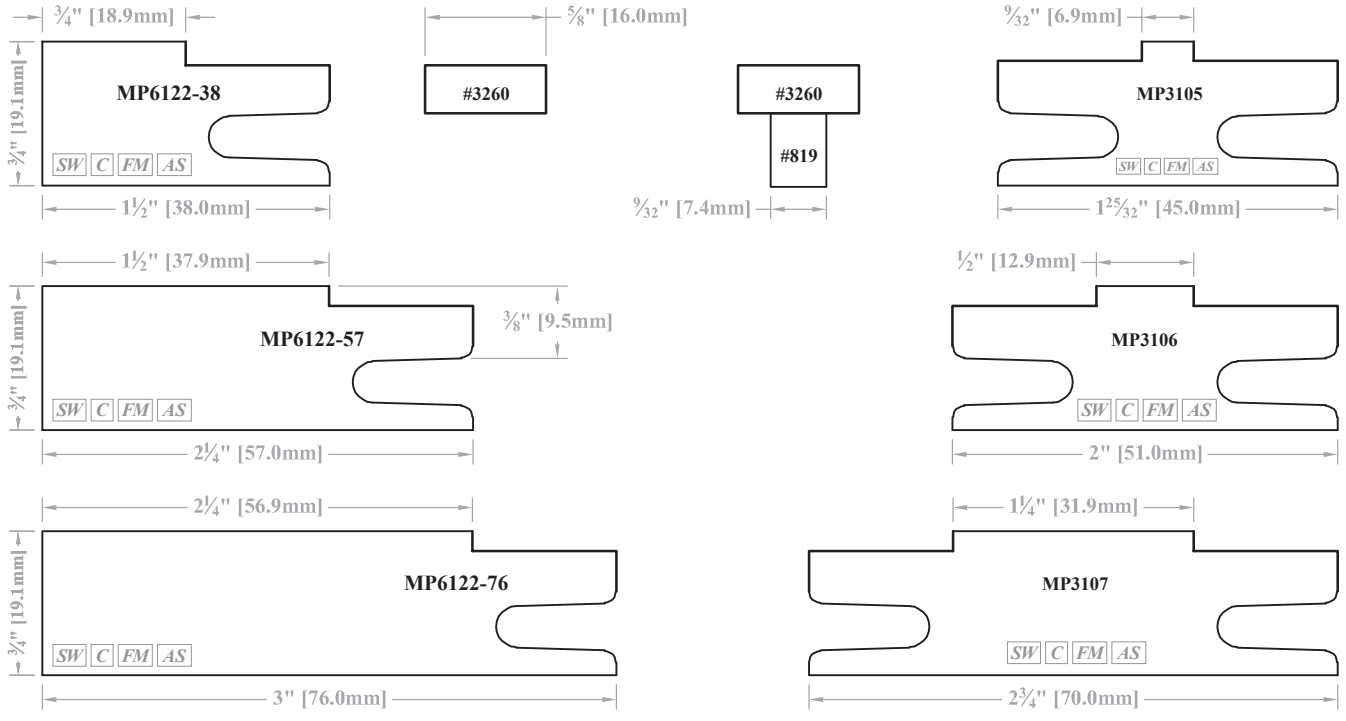
# Profile Options

*Mitered Stile & Rail Profiles with Matching Mullion Stock*

## MP6122 Family

*Center Stiles & Rails will look like these profiles.*

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▶ For PRICING ▶ *See Section E.9* in our current Wholesale Pricing Catalog.

E

| Ordering & Pricing Notes: MP600/MP6000 Series Miter Door & Drawer Front Profiles | | |
|---|---|---|
| **Ordering Guidelines** | | |
| 1 | **Order Forms** | Applicable order forms will include spaces to indicate your chosen profiles. |
| **Pricing** | | |
| 1 | **Pricing** | Please see ***Section E.9*** of our current **Wholesale Pricing Catalog**. |

| Technical Notes: MP600/MP6000 Series Miter Door & Drawer Front Profiles | | |
|---|---|---|
| **Cabinet Door & Drawer Front Options (Chapter B)** | | |
| 1 | **Mitered Frame or Mullion Doors** | All of the mitered profiles shown in this catalog are also available with the **GRF** profile. When ordering, please indicate whether the door is a frame or mullion. If a mullion, please indicate the lite pattern and number of lites. ***Not all mitered profiles are available with mullions.*** |
| **Design Options (Chapter G)** | | |
| 1 | **Radius Corners** | The **MP600/MP6000** Series Mitered Profiles, which accept additional outside edges may also have radius outside corners.<br>• 1½" [38.1mm] wide Mitered Profiles can accept up to a ¾" [19.1mm] radius.<br>• Mitered Profiles 2¼" [57.2mm] to 4½" [114.3mm] can accept up to a 1" [25.4mm] radius.<br>• For more information, please refer to ***Section G.13***. |
| 2 | **Mitered Stile and Rail Stock (Part #SRP100)** | **Mitered stile and rail stock is produced and priced the same as Traditional stile and rail stock with an outside edge.**<br>• Available in 8' [2438.4mm], Random Length and Cut to Length sizes. See ***Section G.16*** for additional information and pricing guidelines.<br>• To order please use ***E•Z Order Form #5 - Moldings and Miscellaneous*** and Part #**SRP100**. |
| **Functional Options (Chapter F)** | | |
| 1 | **1½" [38.1mm] Wide Profiles** | Hinge boring is ***not available*** for any of the 1½" [38.1mm] wide miter profiles. |
| **General Information (Chapter A)** | | |
| 1 | **Ready to Assemble (RTA)** | RTA is available as an option. |
| **Material Options** | | |
| 1 | **Material Options** | SW = Profile is available on products made from solid wood. |
| **Miscellaneous** | | |
| 1 | **Center Stile/Rail Construction** | Most center stiles & rails will be haunched into the outside stiles & rails creating a mitered joint where they are conjoined. Exceptions will apply where the haunch distance is too small to miter. In these cases, a butt joint will be used (ex: **MP612/MP1468**). |
| **Profile Options (Chapter E)** | | |
| 1 | **Outside Edge Profiles** | **MP600/MP6000** mitered profiles require the choice of an outside edge profile. See ***Sections E.15*** and ***E.16***. |
| | | Also available with the **ME** (Molder Edge) profiles shown at the end of this section.<br>• **ME**s are only available on parts 3" [76.2mm] wide or less. |
| | | **D5, D16, D20, D22, D36, D44, D58, D123, D144** and **D180** outside edges are ***not available*** with any mitered construction. These edge treatments will leave a void in the tenon joint on profiles. |
| 2 | **Miter Profile Families: MP623, MP624** | Center panels will be ***flush*** with the face of stiles and rails when using these center panel profiles:<br>• **PR318-25, PR319-10, PR320-25, PR320-32, PR320-44, PR321-32, PR328-32** or **PR329-19.**<br>◦ Available in solid wood and raw MDF. |
| | | Center panels will be ***recessed*** below the face of the stiles and rails when using these center panel profiles:<br>• **RVSCP-PR324** Reversed Solid Center Panel (available in solid wood and raw MDF).<br>• **¼" [6.4mm] Flat Panel** (available in veneer and raw MDF). |
| | | The **MP623** and **MP624** families are only compatible with the center panel profiles noted above. |
| | | The **MP623** family is only available in ¾" [19.1mm] thickness. |
| 3 | **Miter Profile Families: MP628, MP661, MP662, MP680, MP690, MP696, MP6104, MP6112, MP6114** | Center panels will be ***recessed*** below the face of the stiles and rails when using these center panel profiles:<br>• **PR318-25, PR319-10, PR320-25, PR320-32, PR320-44, PR321-32, PR328-32, PR329-19, RVSCP-PR324** *(Reversed Solid Center Panel)*<br>◦ Available in solid wood and raw MDF.<br>• **¼" [6.4mm] Flat Panel**<br>◦ Available in veneer and raw MDF. |
| | | The **MP628, MP661, MP662, MP680, MP690, MP696, MP6104, MP6112** and **MP6114** families are only compatible with the center panel profile listed above. |

***Continued on Next Page...***

▶ **For PRICING** ▶ *See Section* ***E.9*** in our current Wholesale Pricing Catalog.



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## Technical Notes: MP600/MP6000 Series Miter Door & Drawer Front Profiles ...continued

### Profile Options (Chapter E)...continued

| | | |
|---|---|---|
| 3 | **Miter Profile Families: MP628, MP661, MP662, MP680, MP690, MP696, MP6104, MP6112, MP6114** | Center panels will be ***recessed*** below the face of the stiles and rails when using these center panel profiles:<br>• **PR318-25, PR319-10, PR320-25, PR320-32, PR320-44, PR321-32, PR328-32, PR329-19, RVSCP-PR324** *(Reversed Solid Center Panel)*<br>◦ Available in solid wood and raw MDF.<br>• **¼" [6.4mm] Flat Panel**<br>◦ Available in veneer and raw MDF. |
| | | The **MP628, MP661, MP662, MP680, MP690, MP696, MP6104, MP6112** and **MP6114** families are only compatible with the center panel profile listed above. |
| 4 | **MP649 Family**<br>**MP694 Family** | Only available with applied molding. Please see **SR133** and **SR155** in ***Sections E.1*** and ***E.5,*** as these are exact matches to the **MP649** and **MP694** and would utilize the same applied moldings.<br>• **SR133** matches **MP649**.<br>• **SR155** matches **MP694**. |
| 5 | **MP660 Family** | Designed to accept applied molding **#3149**. Molding must be ordered separately. |
| 6 | **French Miter Construction** | = Available with French Miter construction. For more information on French Miter construction, please see ***Section B.7***. |
| | | FM **MP632, MP635, MP643, MP646, MP648, MP659, MP660, MP666, MP668, MP675, MP681, MP683, MP695, MP6101, MP6102, MP6105, MP6107, MP6108**, and **MP6116** families can be ordered as French Miter construction when stile and rail widths are 1¾" [44.5mm] or greater. |
| | | The **MP604** and **MP605** family can be ordered as French Mitered construction when stile and rail widths are 2" [50.8mm] or greater. |
| 7 | **Adventure Series** | AS = These profile options are available on **Adventure Series** doors. See ***Section B7*** for more information. |
| | | Center stile/rail profiles **MP3092** (for **MP691**) and **MP3093** (for **MP692**) are only available on Adventure Series doors. Profiles are fixed at the widths shown. For any other widths, please submit your requests to our Customer Support Team. |

### Sizes/Dimensions

| | | |
|---|---|---|
| 1 | **Profile Drawings** | All stile/rail and mullion stock drawings are shown at full scale. |
| 2 | **Thickness** | Available in ¾" [19.1mm] and 1" [25.4mm] thickness, unless otherwise noted. |
| 3 | **Minimum Sizes** | All mitered door and drawer front minimum sizes are calculated based on 2¼" [57.2mm] wide profiles.<br>• If using a 3" [76.2mm] wide profile, please add 1½" [38.1mm] to the published minimum door size.<br>• If using a 1½" [38.1mm] wide profile, deduct 1½" [38.1mm] from the published minimum size. |
| 4 | **Stile/Rail Width Flexibility** | The **MP600/MP6000** series accommodates stile/rail width flexibility.<br>• Stiles/rails can be ordered in widths from 1½" [38.1mm] to 3" [76.2mm] in ¼" [6.4mm] increments.<br>◦ See individual profile drawings for profile families that may include additional standard sizes.<br>◦ If wanting to deviate from these standard sizes, see Non-Standard Part Sizes in ***Section A.5*** for more information, as additional charges will apply.<br>• The top rail, bottom rail, left stile and right stile must all be the same profile and the same width.<br>◦ See French Miter doors in ***Section B.7*** when needing stile widths to vary from rail widths.<br>• When modifying the width of an **MP600/MP6000** miter profile, we will take the next smallest standard size profile in that family and add to it.<br>◦ Eg: If you order **MP634** at 2½"W, we will take the **MP634-57** and add ¼" to the outside edge, leaving the profile area unaffected.<br>◦ For **MP642** (57, 76, 89) and **MP645** (57, 76, 89) we will maintain the 1½" dimension as shown in the drawings, and add width to the flat portion towards the inside edge.<br>• Center stiles and center rails usually cannot vary from the widths shown in the catalog.<br>◦ In cases where they can be varied, additional charges may apply. |

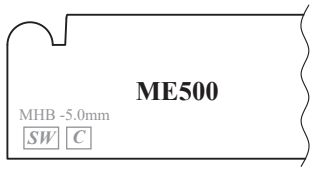
***Stile & Rail - Mitered Mortise & Tenon Joinery - MP600/MP6000 Series - END***

# Profile Options

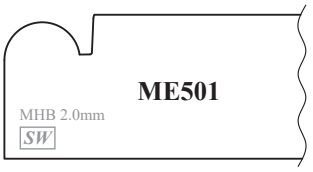
## Outside Edge - Molder Edges (ME) for MP600/MP6000 Series

The **MP600/MP6000** series of mitered profiles shown in this section ***(E.9)*** of the catalog require the selection of an outside edge profile.

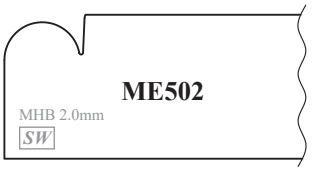
- You may choose from the **Molder Edge (ME)** profile options shown below. Molder Edges are only available with the **MP600/MP6000** series of mitered stile and rail profiles ***(not available with "Traditional" joinery options)***.
- When not choosing one of these Molder Edge options, **MP600/MP6000s** are available with Outside Edge profiles from ***Sections E.15 & E.16***, with the exception of some applied molding edges that are only available on ⅝" [16mm] thick materials, and others that may expose the miter tenon.
- For restrictions when combining **MP600/MP6000** miter profiles with **Molder Edges (ME)**, please see the **Molder Edge (ME)** compatibility chart on our website: **Resources / Technical Information.**



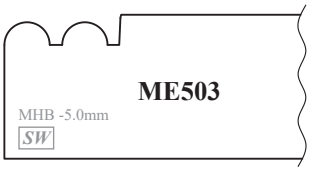
**ME500**
MHB -5.0mm
SW C



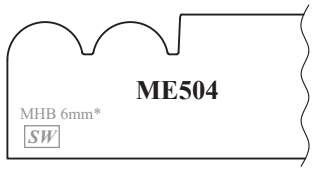
**ME501**
MHB 2.0mm
SW



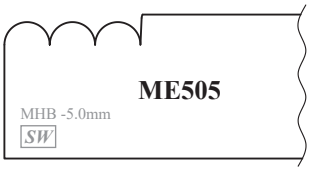
**ME502**
MHB 2.0mm
SW



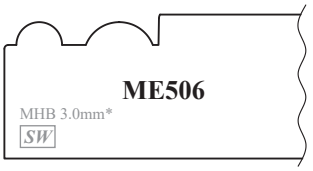
**ME503**
MHB -5.0mm
SW



**ME504**
MHB 6mm*
SW



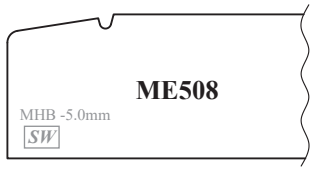
**ME505**
MHB -5.0mm
SW



**ME506**
MHB 3.0mm*
SW



**ME507**
MHB -5.0mm
SW



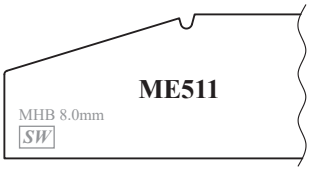
**ME508**
MHB -5.0mm
SW



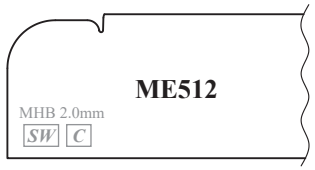
**ME509**
MHB 3.0mm
SW



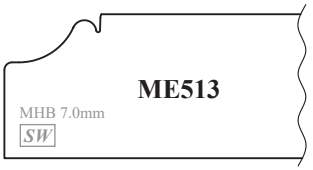
**ME510**
MHB 8.0mm
SW



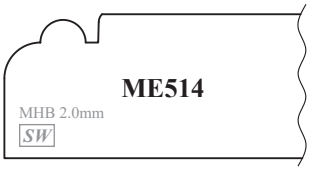
**ME511**
MHB 8.0mm
SW



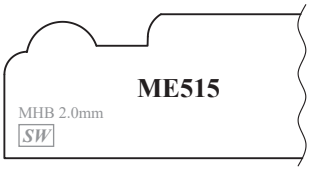
**ME512**
MHB 2.0mm
SW C



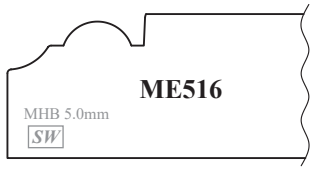
**ME513**
MHB 7.0mm
SW



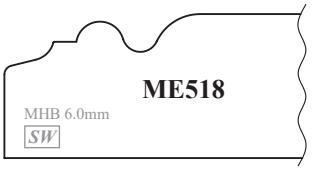
**ME514**
MHB 2.0mm
SW



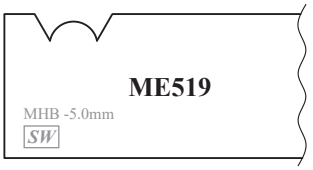
**ME515**
MHB 2.0mm
SW



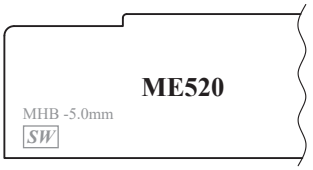
**ME516**
MHB 5.0mm
SW



**ME518**
MHB 6.0mm
SW



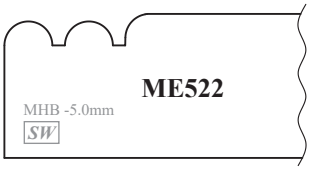
**ME519**
MHB -5.0mm
SW



**ME520**
MHB -5.0mm
SW



**ME521**
MHB -5.0mm
SW



**ME522**
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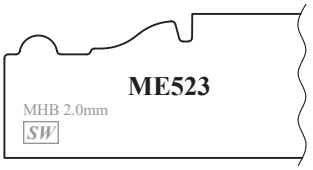
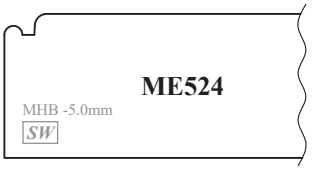
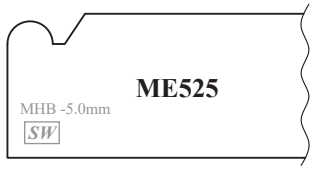
SW



**ME523**
MHB 2.0mm
SW



**ME524**
MHB -5.0mm
SW



**ME525**
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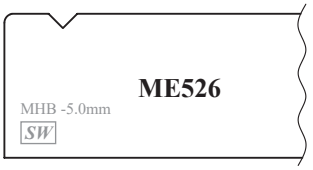
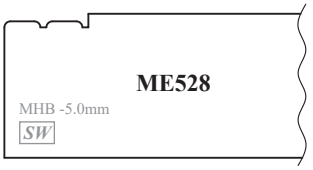
SW



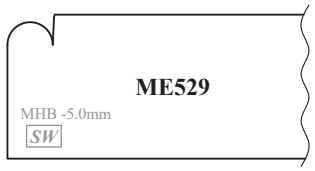
**ME526**
MHB -5.0mm
SW



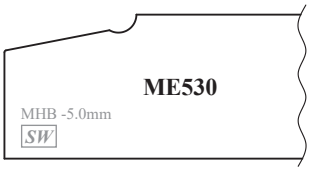
**ME527**
MHB -5.0mm
SW



**ME528**
MHB -5.0mm
SW



**ME529**
MHB -5.0mm
SW



**ME530**
MHB -5.0mm
SW

**See Compatibility Chart for details.*

SW = Available in Solid Wood. FM = Available for French Miter Doors. C = Available for Convex/Concave products. AS = Available on Adventure Series Doors.



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# Profiles Options



## *Mitered Stile & Rail Profiles with Matching Mullion Stock*

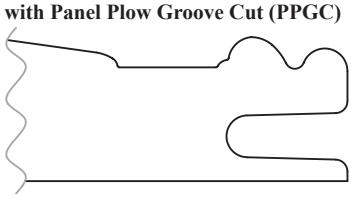
- The **MP700** series of profiles are fully molded and do not accommodate stile and rail width flexibility.
- Available on Mitered door styles from ***Section B.5*** and ***B.6***.
- As a fully molded profile, there is no need to choose an outside edge profile.
- See ***Technical Notes*** at the end of this section for more information on **MP700** profiles.

The following symbols and abbreviations may appear on profile drawings in this section and indicate the following:

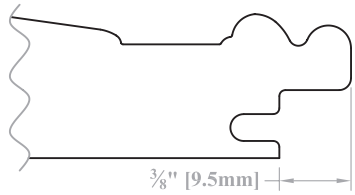
- SW Profile available on products made from solid wood only.
- C Profile available on convex or concave products.
- **MHB** Minimum Hinge Bore setback calculated at 12.7mm deep. See *Technical Notes* at the end of this section for Functional Options.

**MP700** profiles shown are also available as a Frame or Mullion door with the **GRF** profile. Profile drawings are shown with matching mullion stock where available. See ***Section B.12*** and the ***Technical Notes*** at the end of this section for more information.

**Miter Profile with Panel Plow Groove Cut (PPGC)**



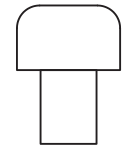
**Miter Profile Frame with GRF Profile**




**Standard Lite Mullion Stock**

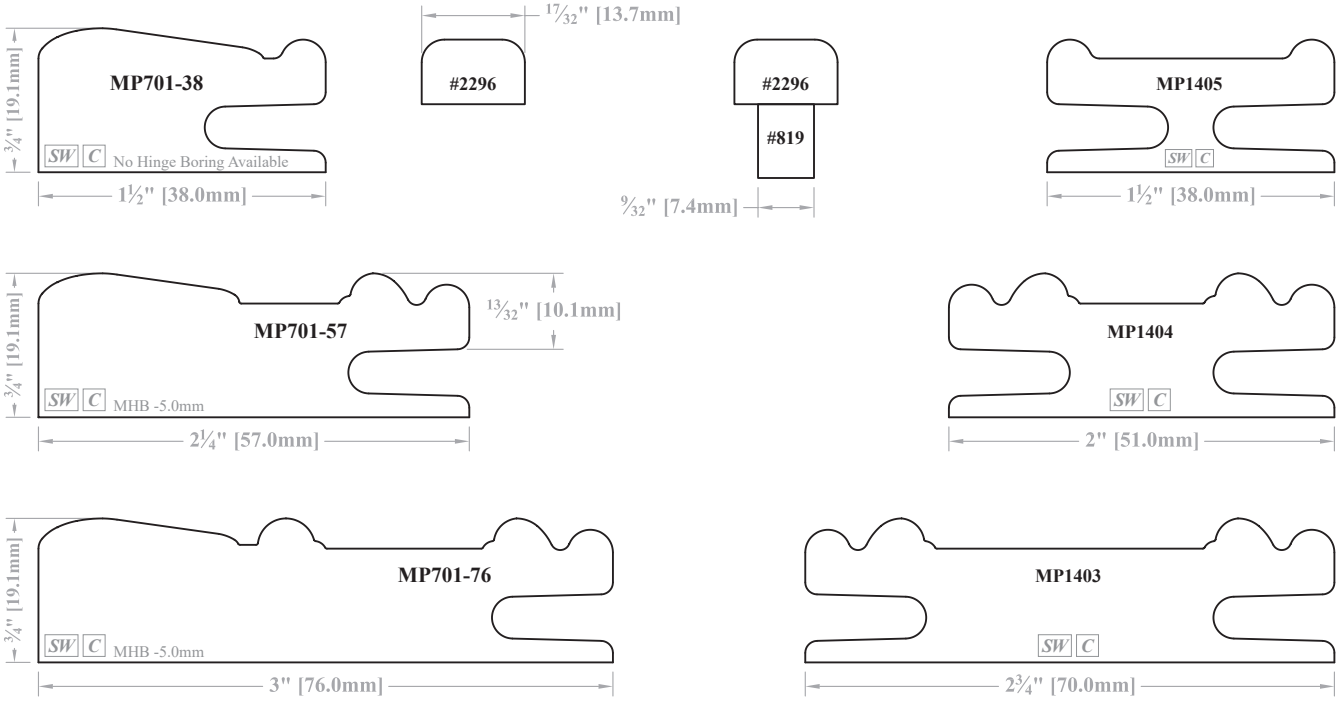


**True Divided Lite Mullion Stock**



## MP701 Family

*Center Stiles & Rails will look like these profiles.*




SW = Available in Solid Wood. C = Available for Convex/Concave products. **MHB** = Minimum Hinge Bore setback calculated at 12.7mm deep.

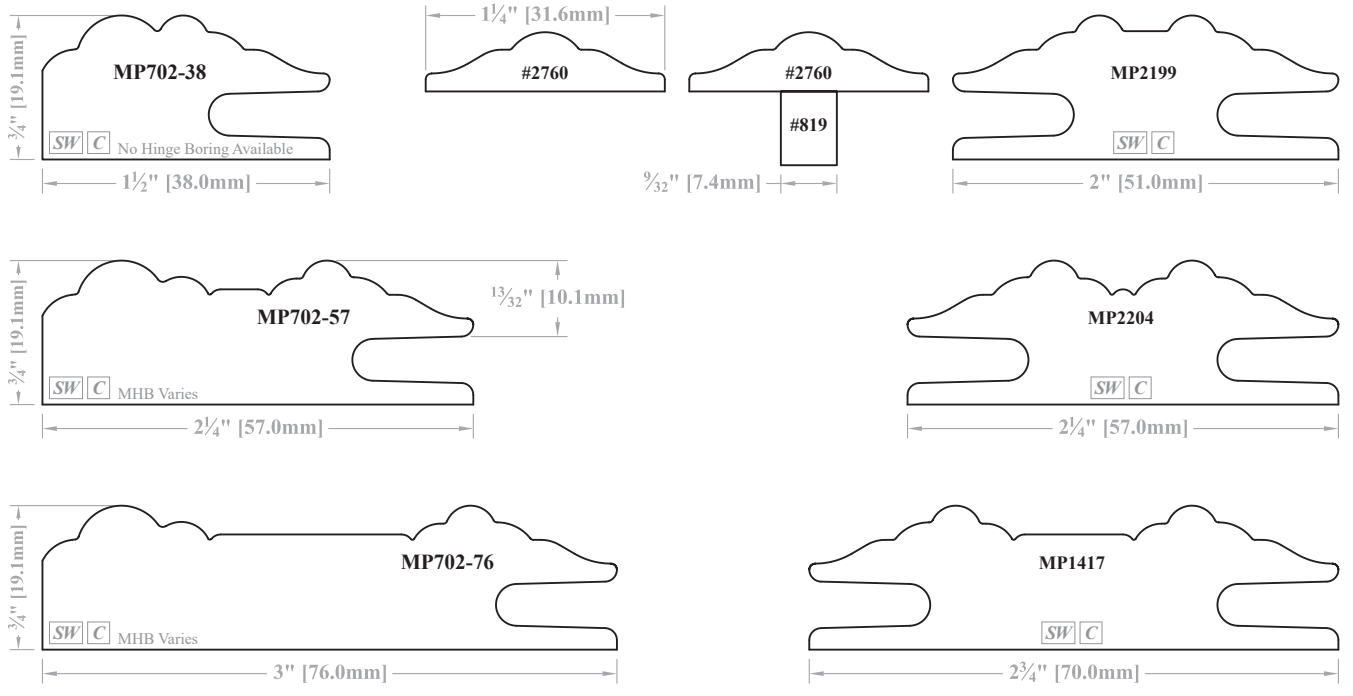
▶ **For PRICING** ▶ *See Section **E.10*** in our current Wholesale Pricing Catalog.

*Mitered Stile & Rail Profiles with Matching Mullion Stock*

E

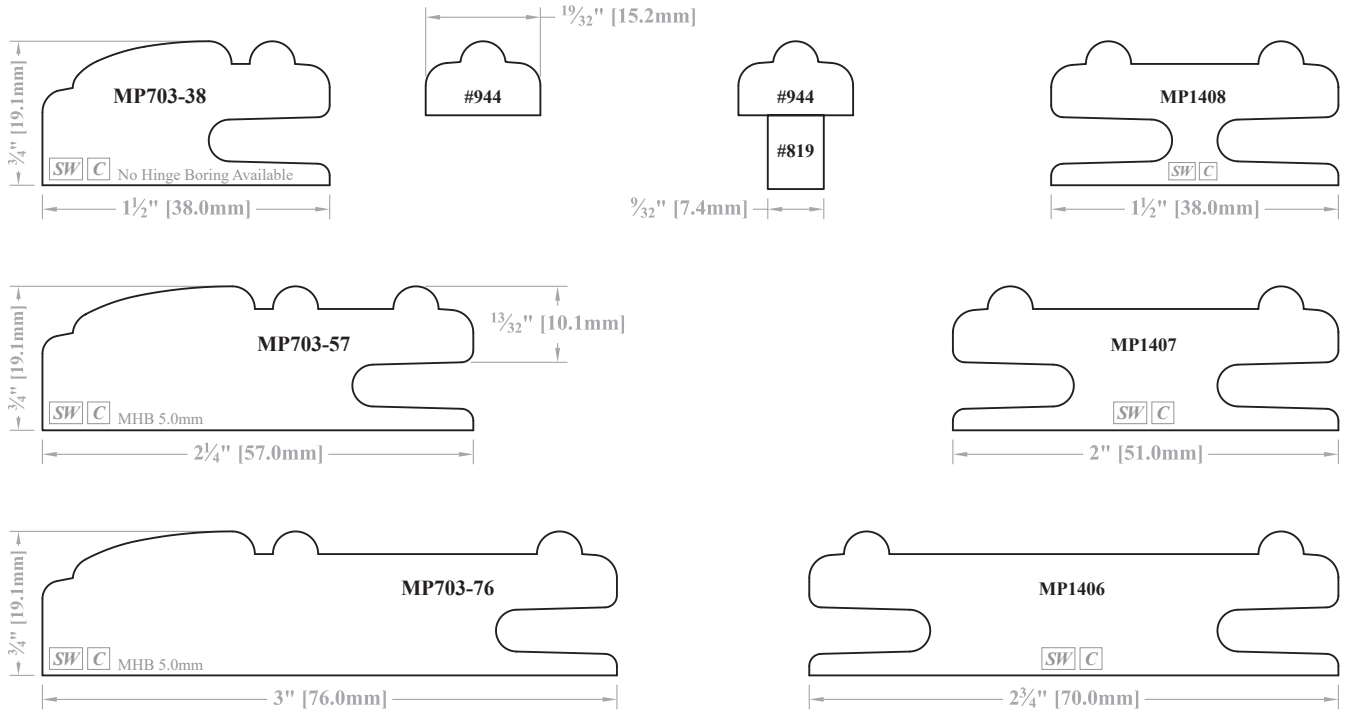
## MP702 Family

*Center Stiles & Rails will look like these profiles.*




## MP703 Family

*Center Stiles & Rails will look like these profiles.*




SW = Available in Solid Wood. C = Available for Convex/Concave products. MHB = Minimum Hinge Bore setback calculated at 12.7mm deep.

▶ For PRICING ▶ *See Section **E.10*** in our current Wholesale Pricing Catalog.



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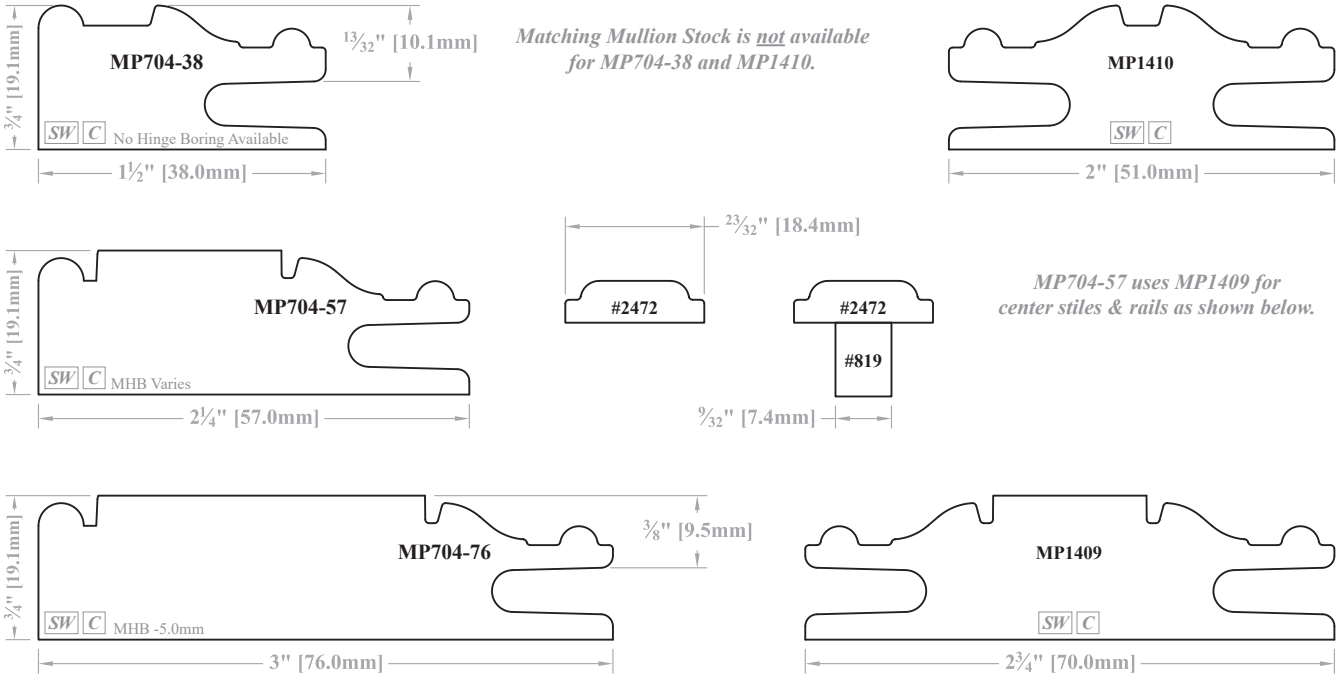
## *Mitered Stile & Rail Profiles with Matching Mullion Stock*

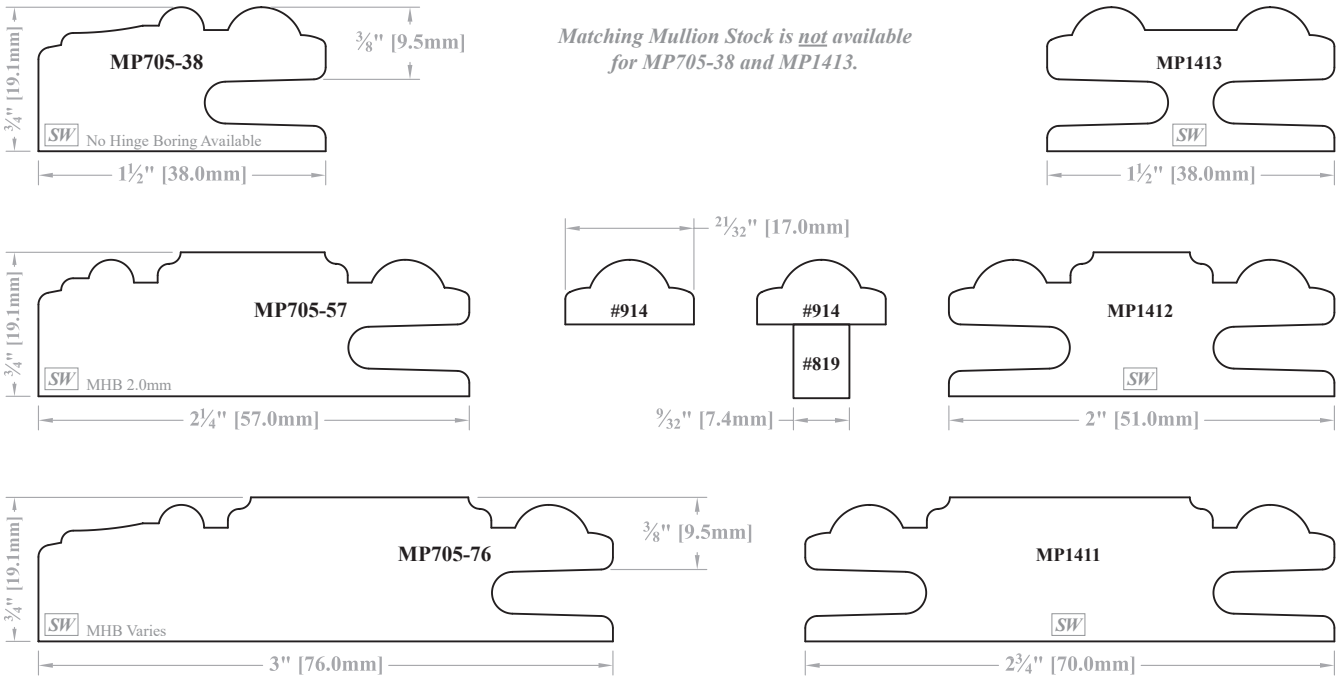
### MP704 Family

*Center Stiles & Rails will look like these profiles.*




### MP705 Family

*Center Stiles & Rails will look like these profiles.*




SW = Available in Solid Wood. C = Available for Convex/Concave products. MHB = Minimum Hinge Bore setback calculated at 12.7mm deep.

▶ **For PRICING** ▶ *See Section **E.10*** in our current Wholesale Pricing Catalog.

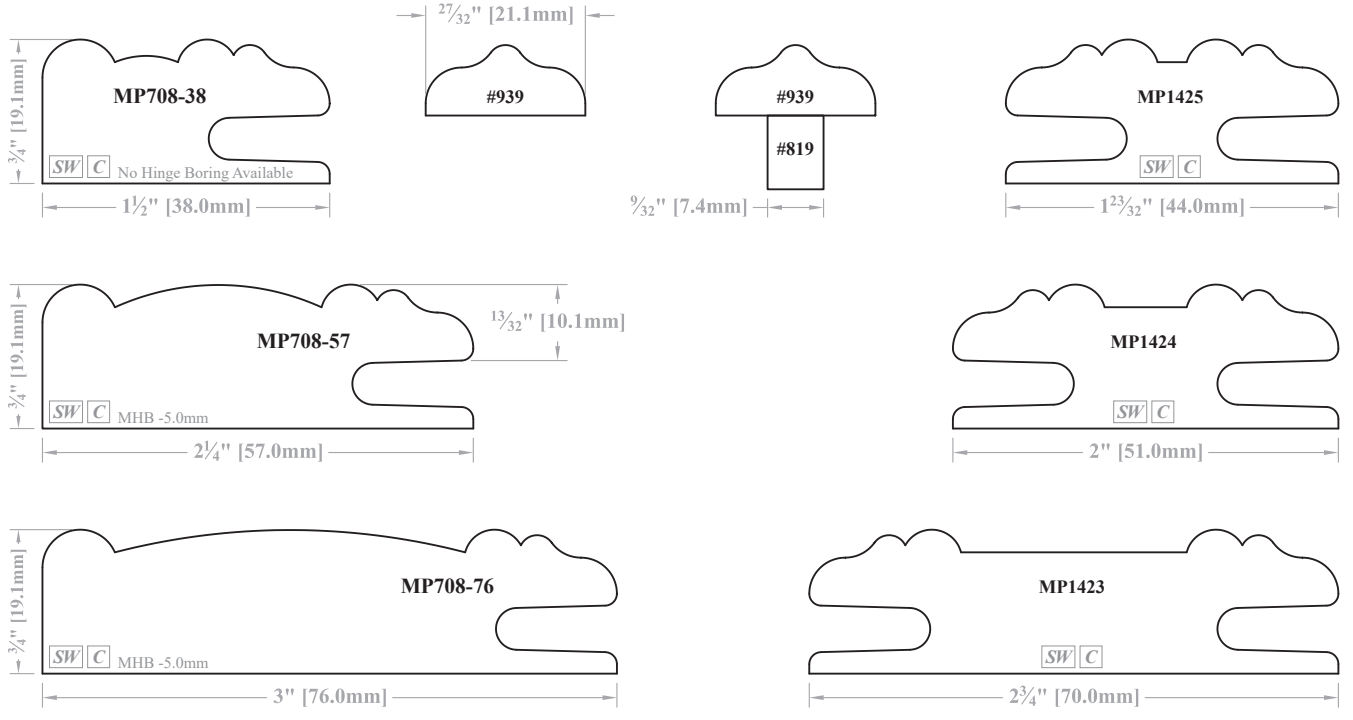
# Profile Options

## Stile & Rail - Mitered Mortise & Tenon Joinery - MP700 Series

### *Mitered Stile & Rail Profiles with Matching Mullion Stock*

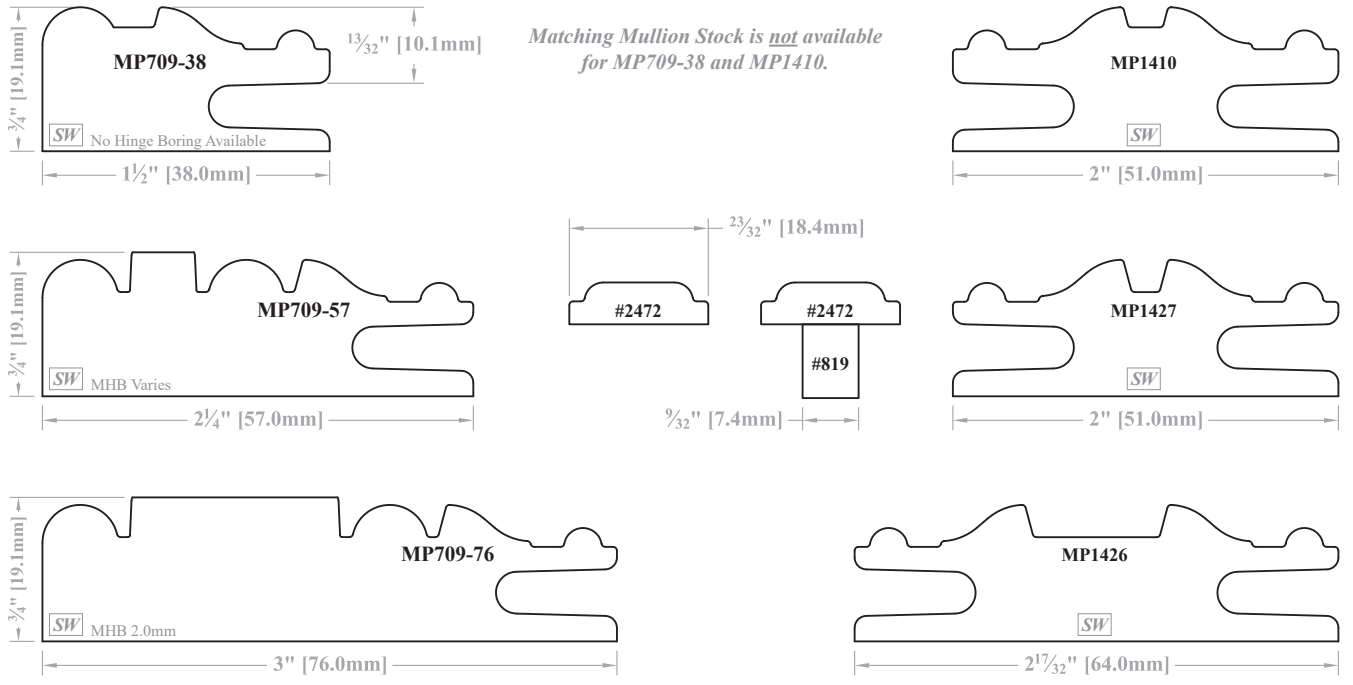
## MP708 Family

*Center Stiles & Rails will look like these profiles.*




## MP709 Family

*Center Stiles & Rails will look like these profiles.*




SW = Available in Solid Wood. C = Available for Convex/Concave products. MHB = Minimum Hinge Bore setback calculated at 12.7mm deep.

▶ **For PRICING** ▶ *See Section **E.10*** in our current Wholesale Pricing Catalog.



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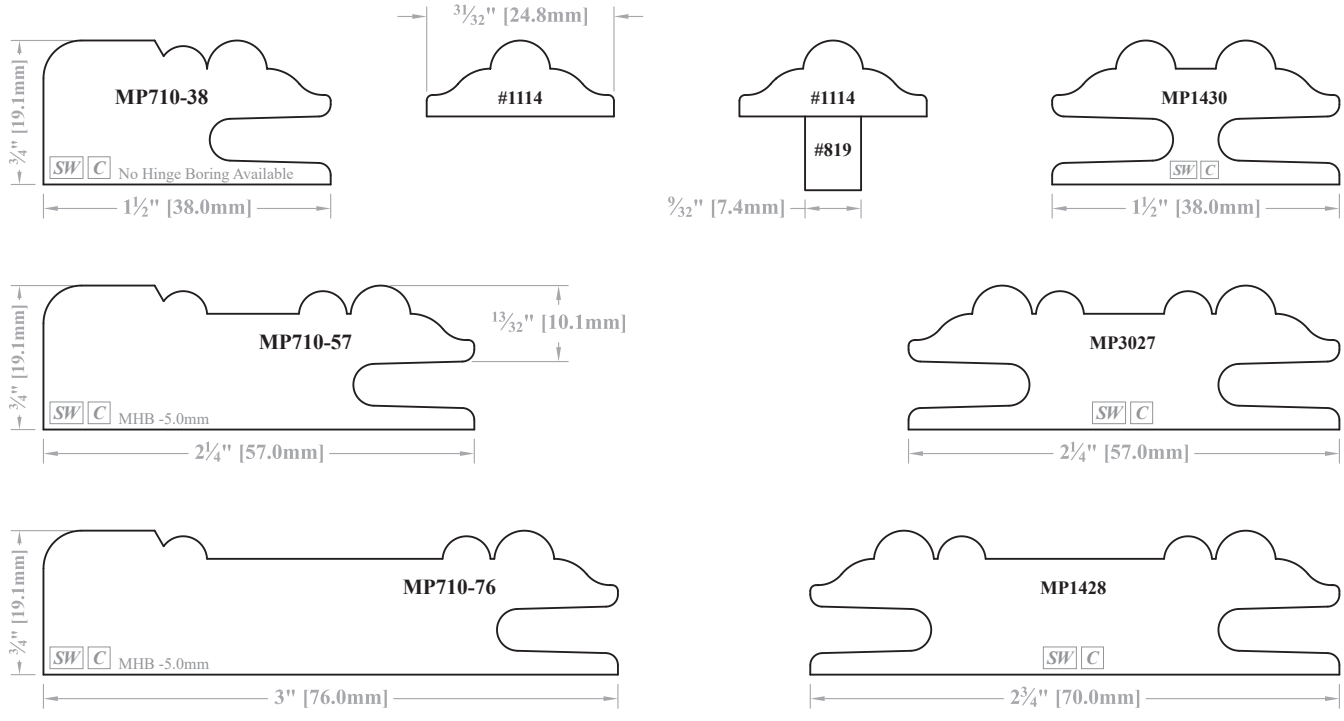
# Profiles Options

*Mitered Stile & Rail Profiles with Matching Mullion Stock*



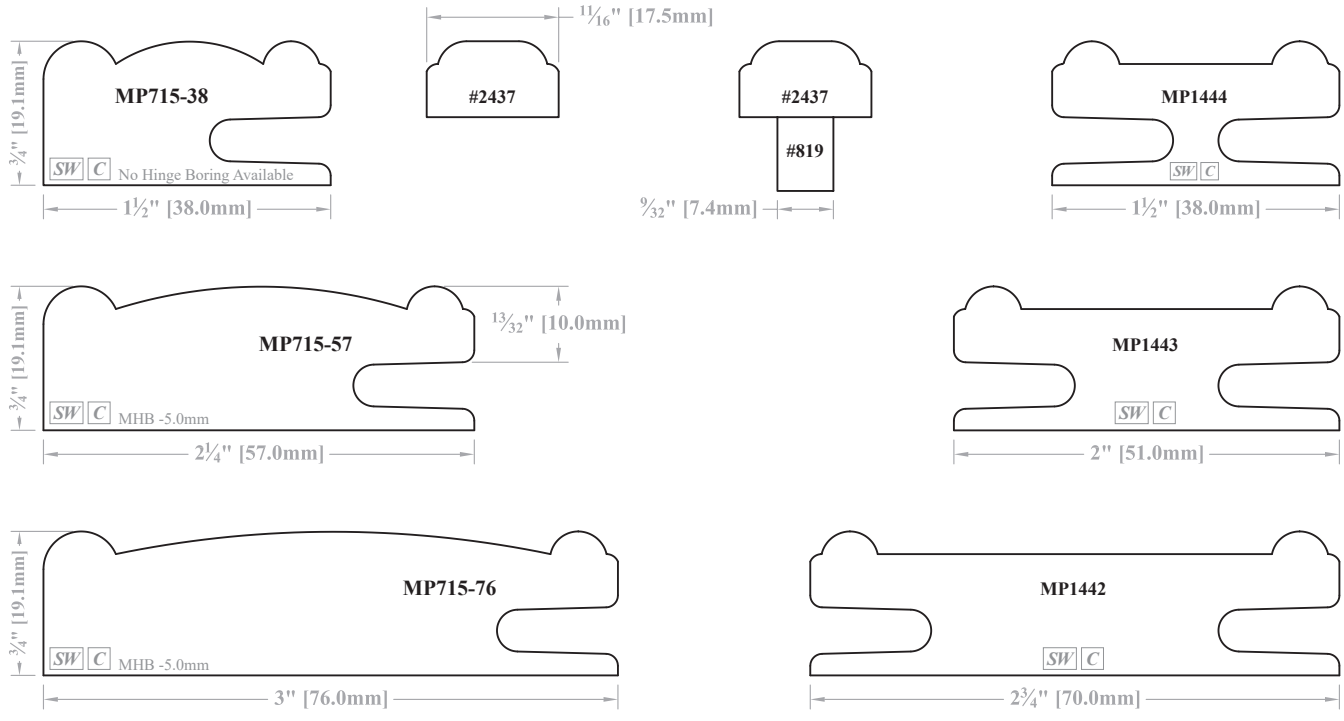
## MP710 Family

*Center Stiles & Rails will look like these profiles.*




## MP715 Family

*Center Stiles & Rails will look like these profiles.*




SW = Available in Solid Wood. C = Available for Convex/Concave products. MHB = Minimum Hinge Bore setback calculated at 12.7mm deep.

▶ For PRICING ▶ *See Section **E.10*** in our current Wholesale Pricing Catalog.

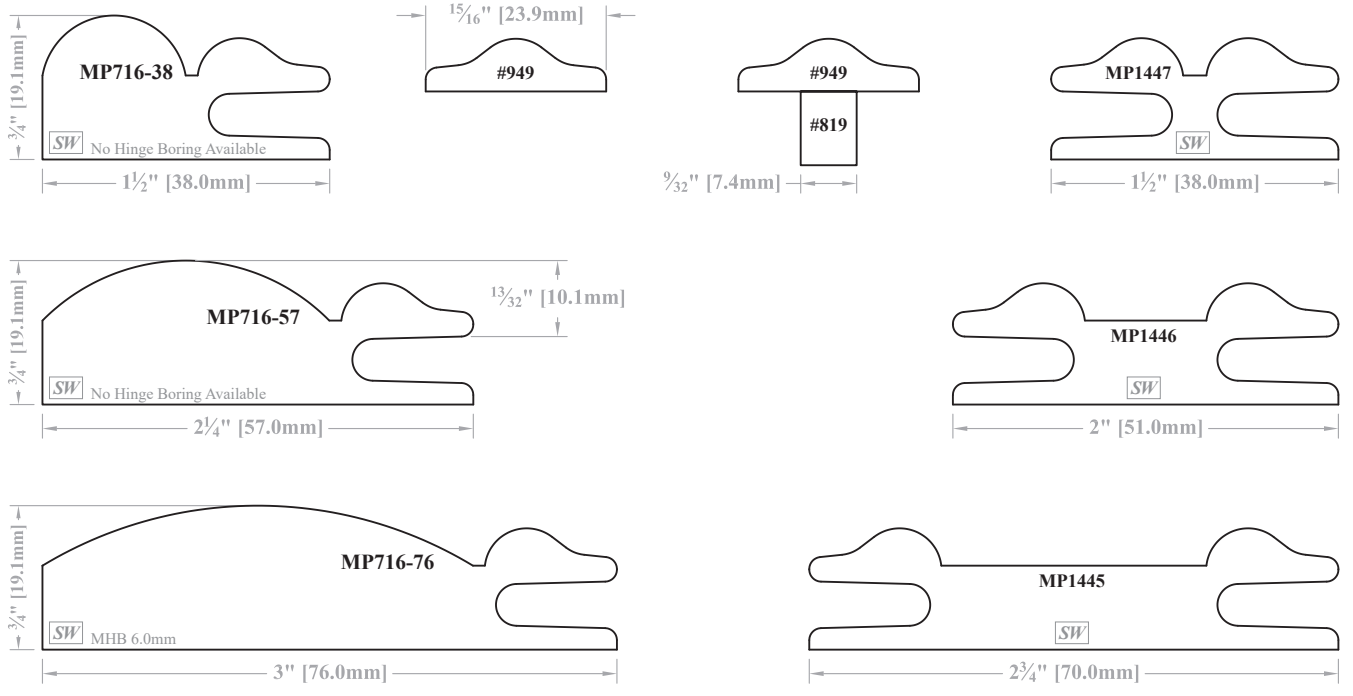
# Profile Options

## Stile & Rail - Mitered Mortise & Tenon Joinery - MP700 Series

*Mitered Stile & Rail Profiles with Matching Mullion Stock*

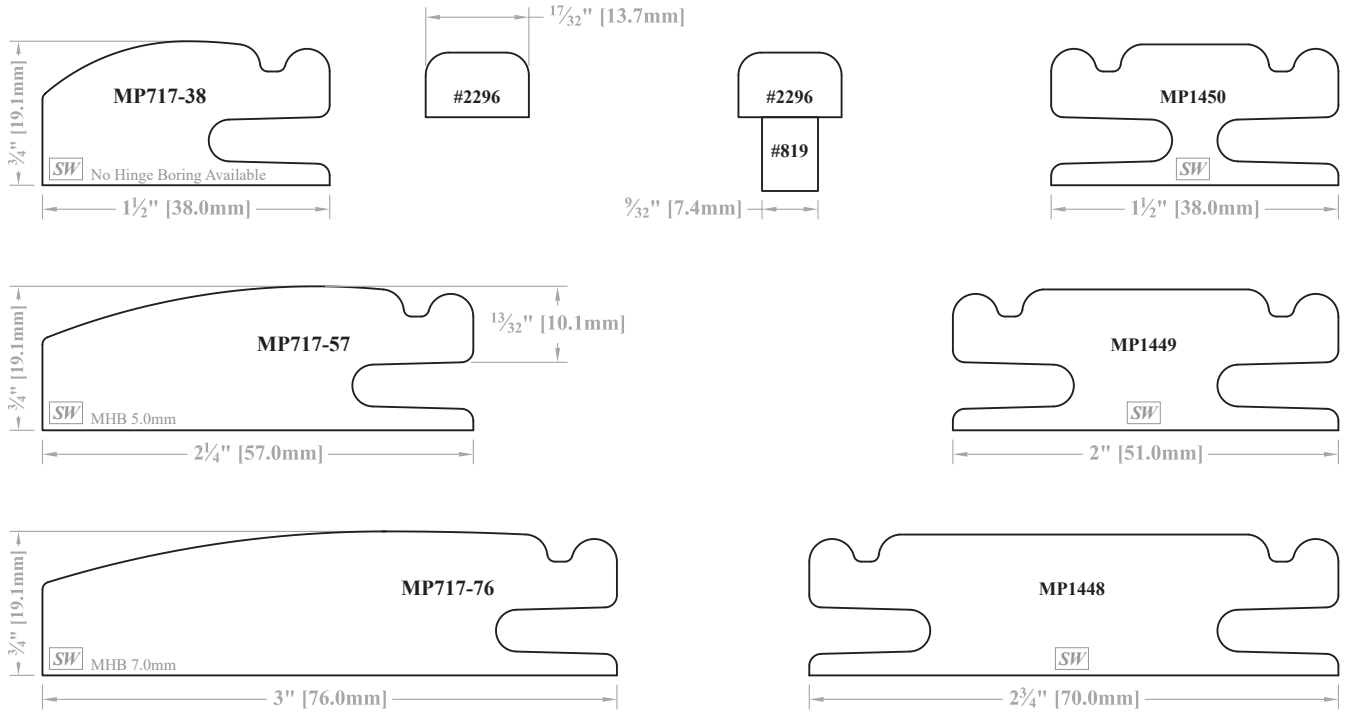
### MP716 Family

*Center Stiles & Rails will look like these profiles.*




### MP717 Family

*Center Stiles & Rails will look like these profiles.*




SW = Available in Solid Wood. C = Available for Convex/Concave products. MHB = Minimum Hinge Bore setback calculated at 12.7mm deep.

▶ For PRICING ▶ *See Section **E.10*** in our current Wholesale Pricing Catalog.



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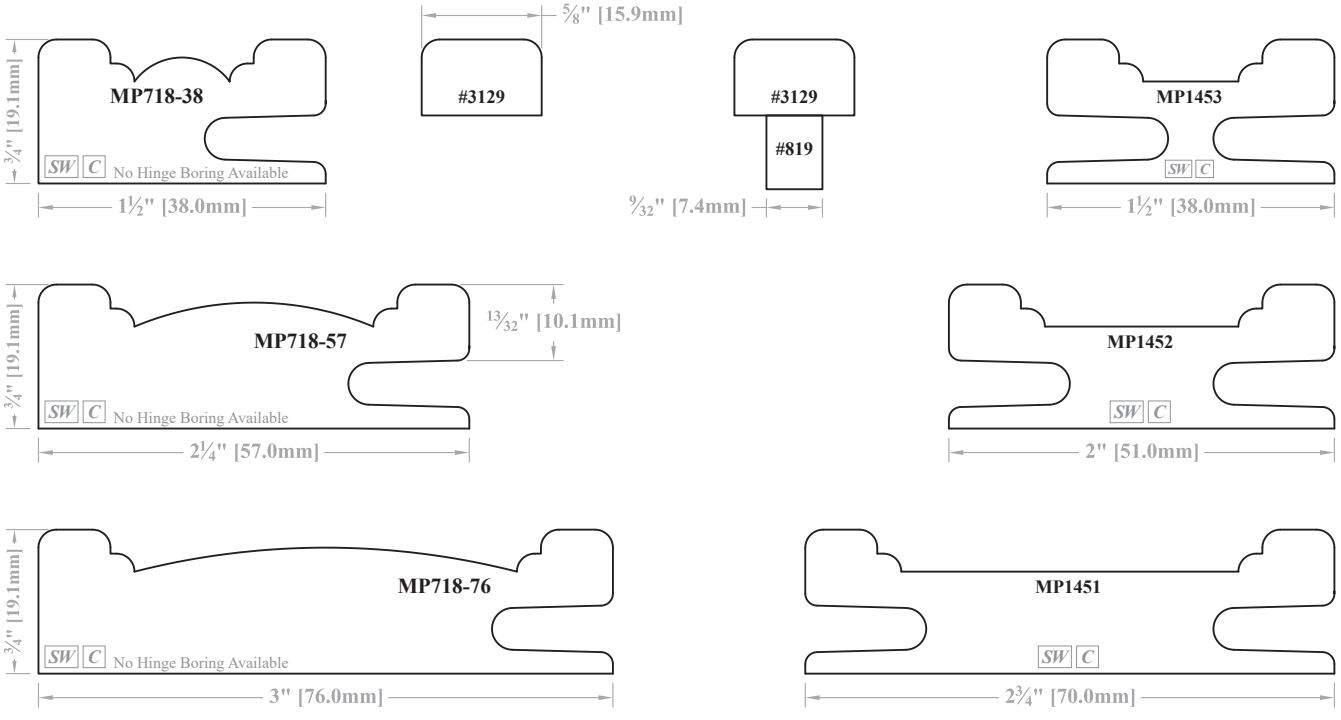
*Mitered Stile & Rail Profiles with Matching Mullion Stock*

E

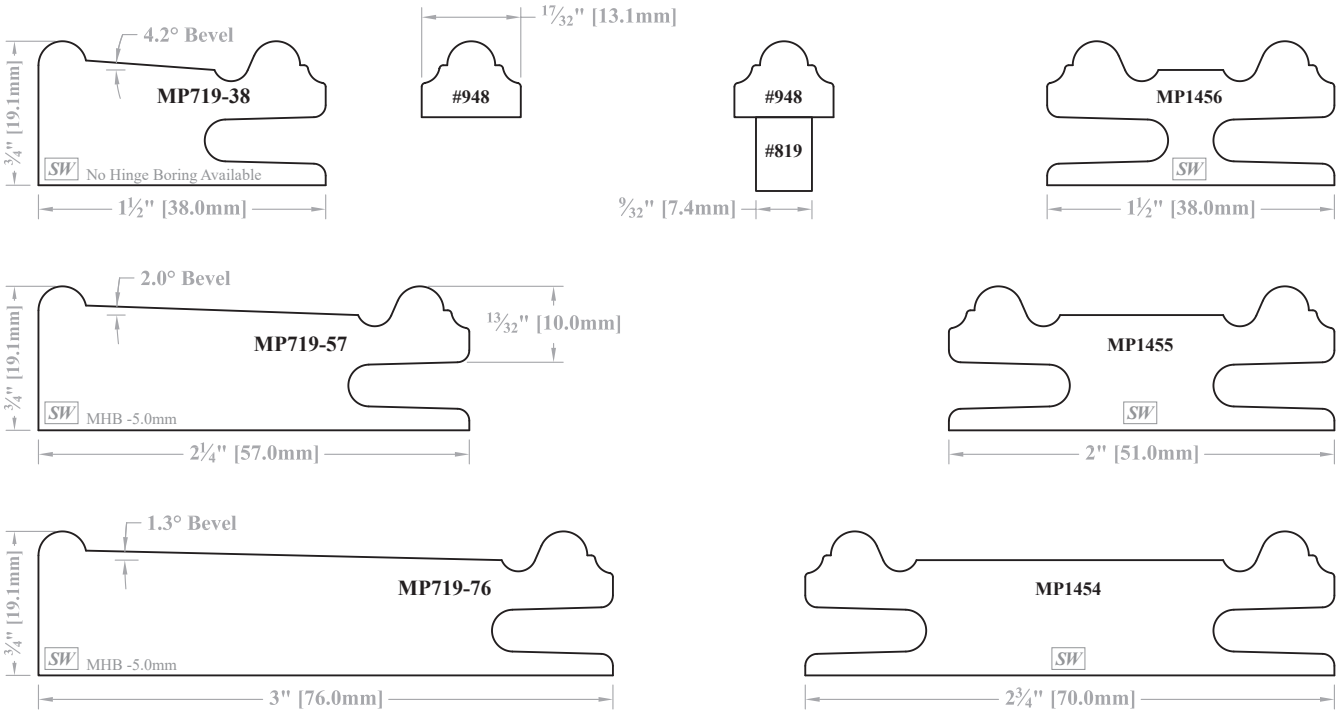
## MP718 Family

*Center Stiles & Rails will look like these profiles.*




## MP719 Family

*Center Stiles & Rails will look like these profiles.*



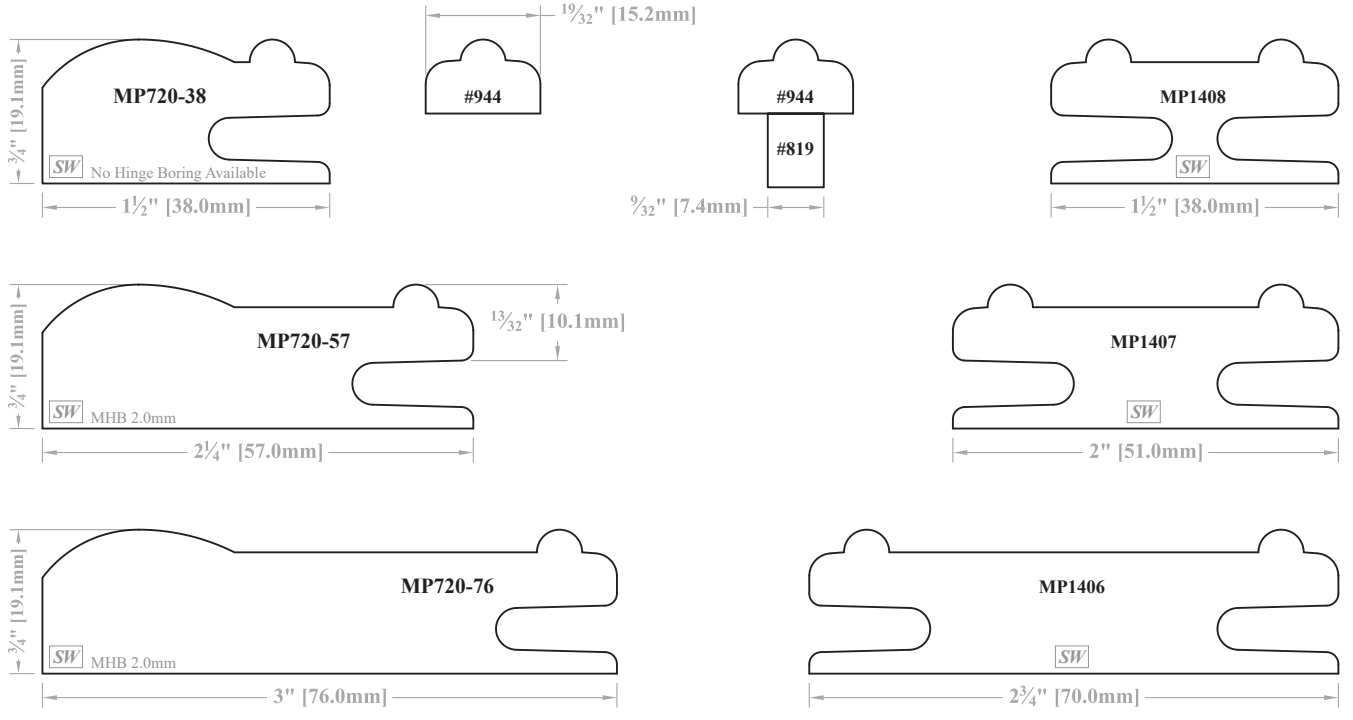

SW = Available in Solid Wood. C = Available for Convex/Concave products. MHB = Minimum Hinge Bore setback calculated at 12.7mm deep.

▶ **For PRICING** ▶ *See Section **E.10*** in our current Wholesale Pricing Catalog.

*Mitered Stile & Rail Profiles with Matching Mullion Stock*

## MP720 Family

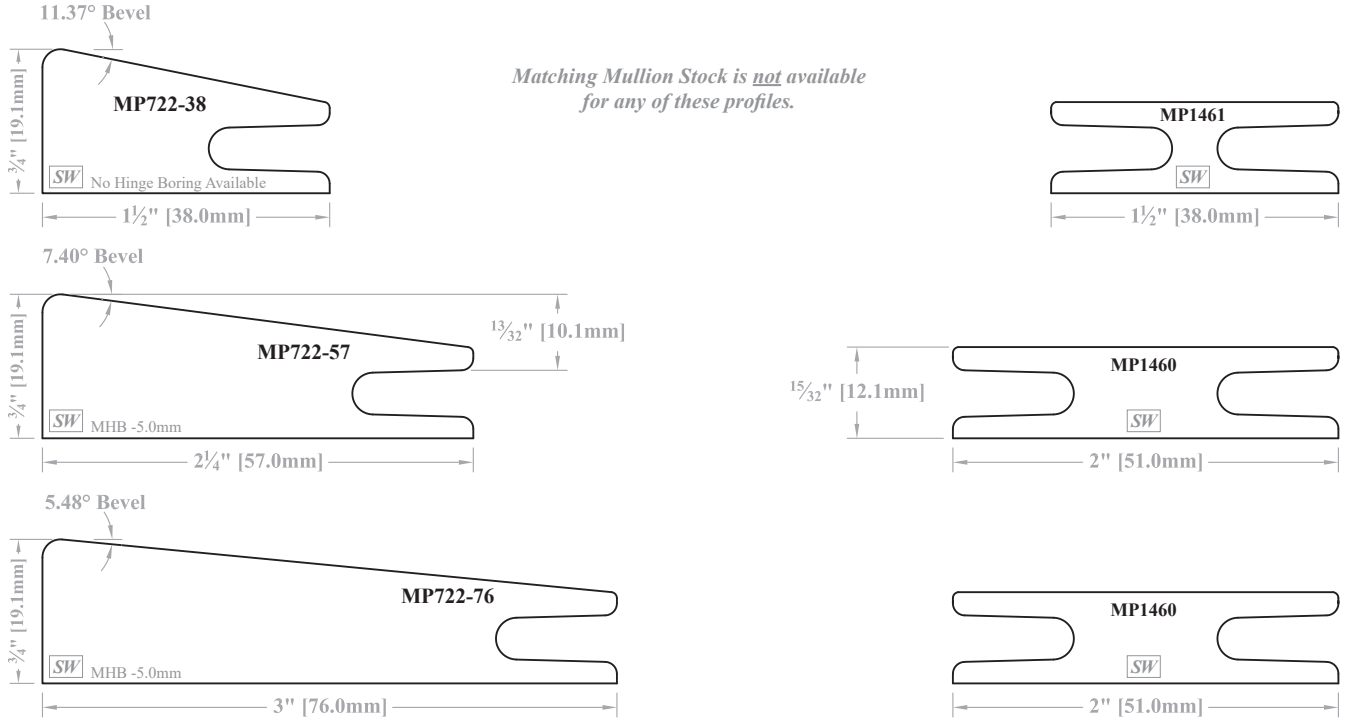
*Center Stiles & Rails will look like these profiles.*




## MP722 Family

*Center Stiles & Rails will look like these profiles.*

*Matching Mullion Stock is <u>not</u> available for any of these profiles.*

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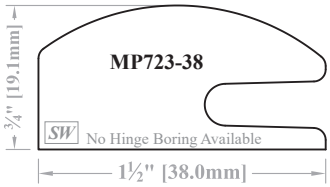
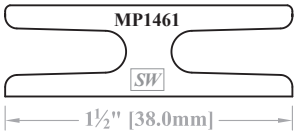
## *Mitered Stile & Rail Profiles with Matching Mullion Stock*

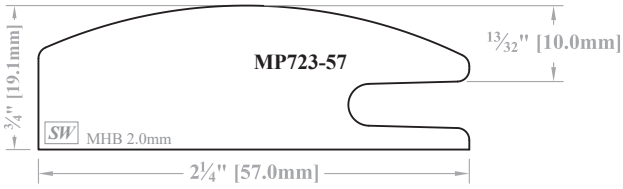
### MP723 Family

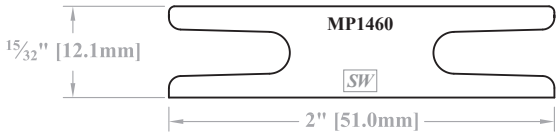
*Center Stiles & Rails will look like these profiles.*

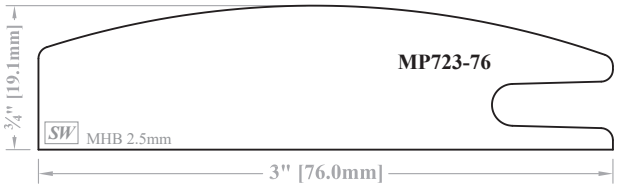


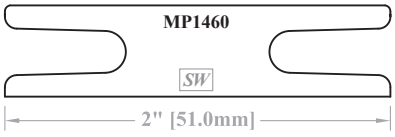

*Matching Mullion Stock is not available for any of these profiles.*



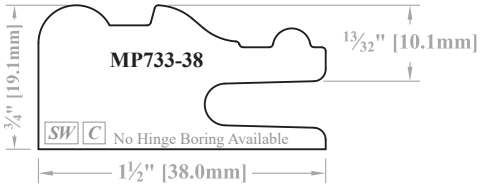



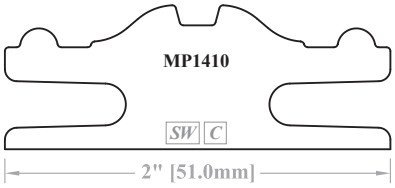



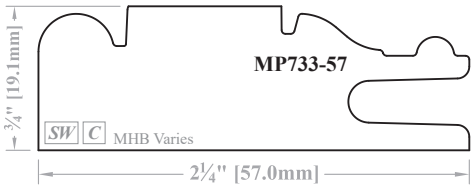

### MP733 Family

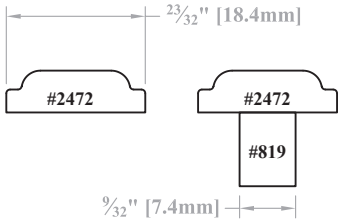
*Center Stiles & Rails will look like these profiles.*



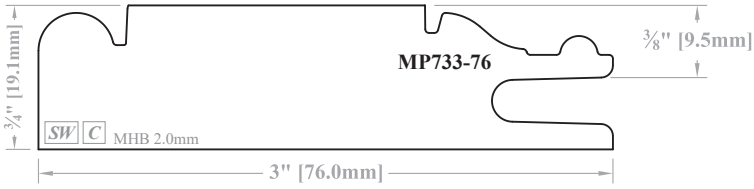

*Matching Mullion Stock is not available for MP733-38 and MP1410.*

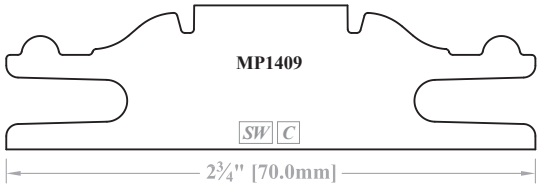



*MP733-57 uses MP1409 for center stiles & rails as shown below.*




SW = Available in Solid Wood. C = Available for Convex/Concave products. MHB = Minimum Hinge Bore setback calculated at 12.7mm deep.

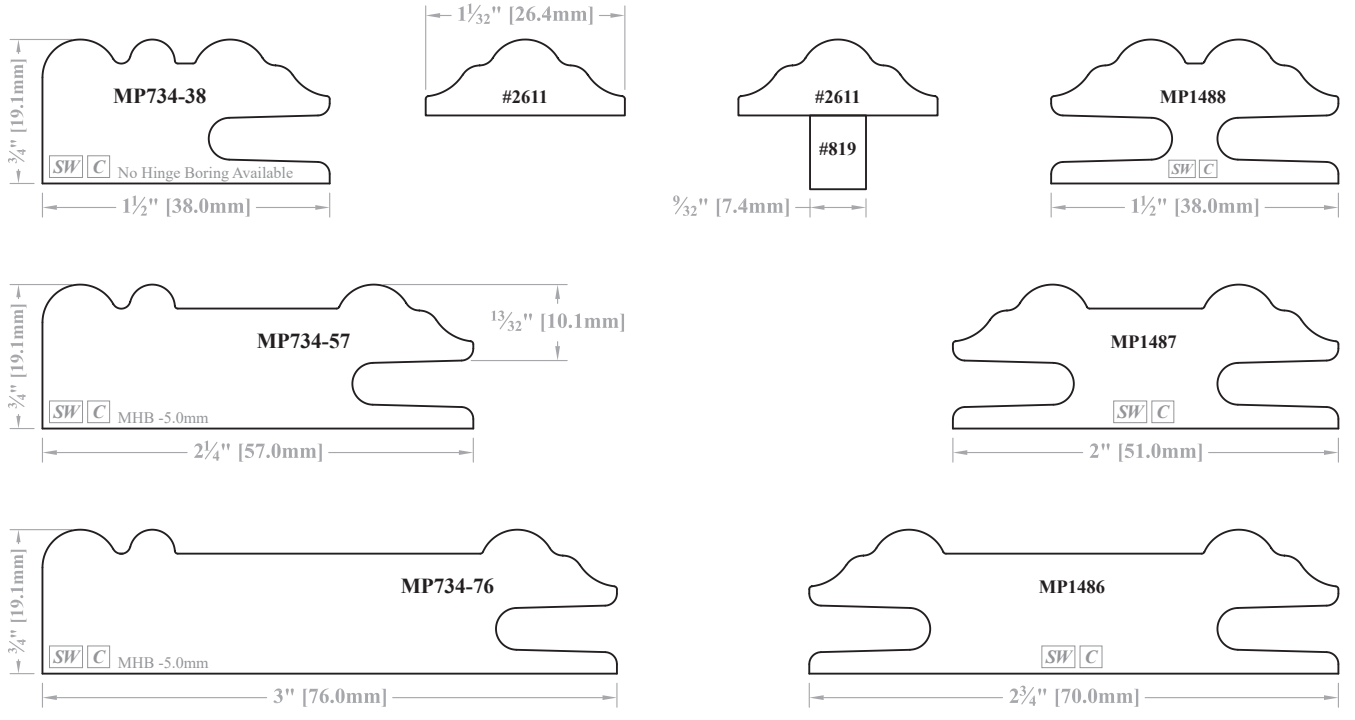
▶ For PRICING ▶ *See Section **E.10*** in our current Wholesale Pricing Catalog.

*Mitered Stile & Rail Profiles with Matching Mullion Stock*

E

## MP734 Family

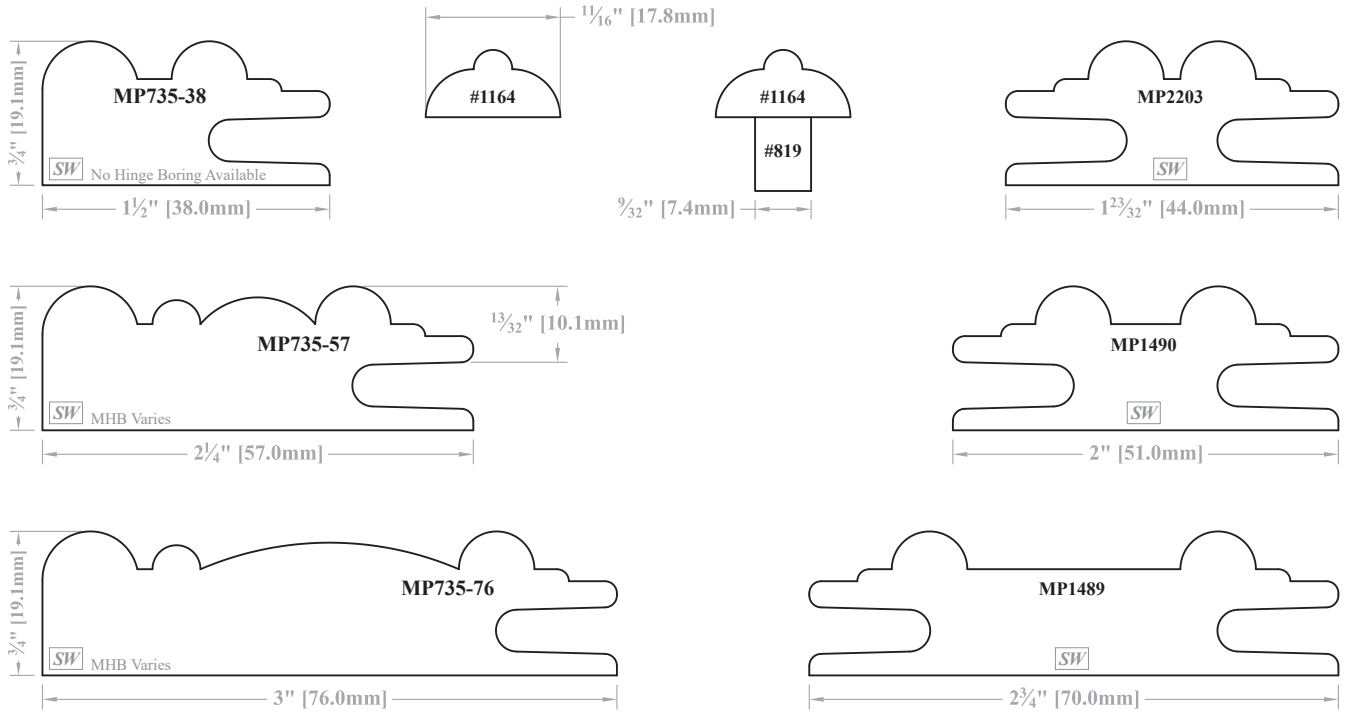
*Center Stiles & Rails will look like these profiles.*




## MP735 Family

See ***Profile Options*** notes in ***Section B.12*** for alternative mullion.

*Center Stiles & Rails will look like these profiles.*




SW = Available in Solid Wood. C = Available for Convex/Concave products. MHB = Minimum Hinge Bore setback calculated at 12.7mm deep.

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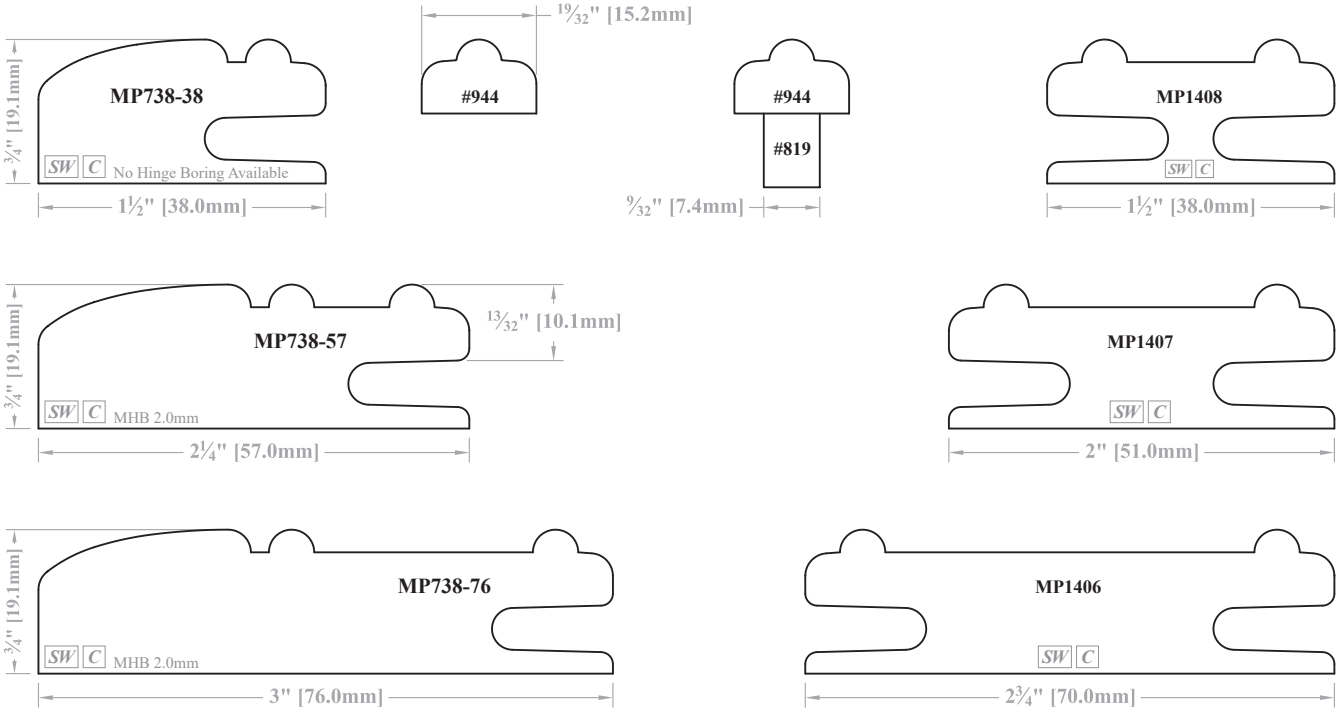
*Mitered Stile & Rail Profiles with Matching Mullion Stock*

E

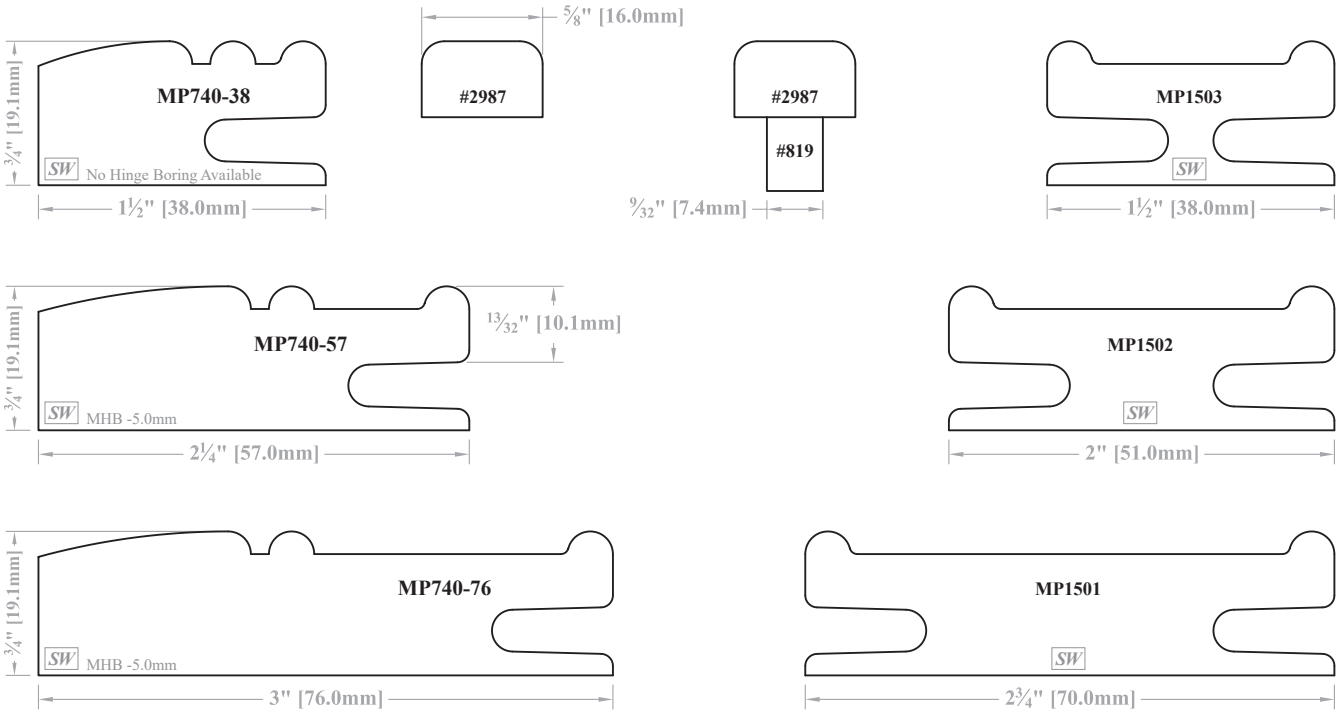
## MP738 Family

*Center Stiles & Rails will look like these profiles.*




## MP740 Family

*Center Stiles & Rails will look like these profiles.*



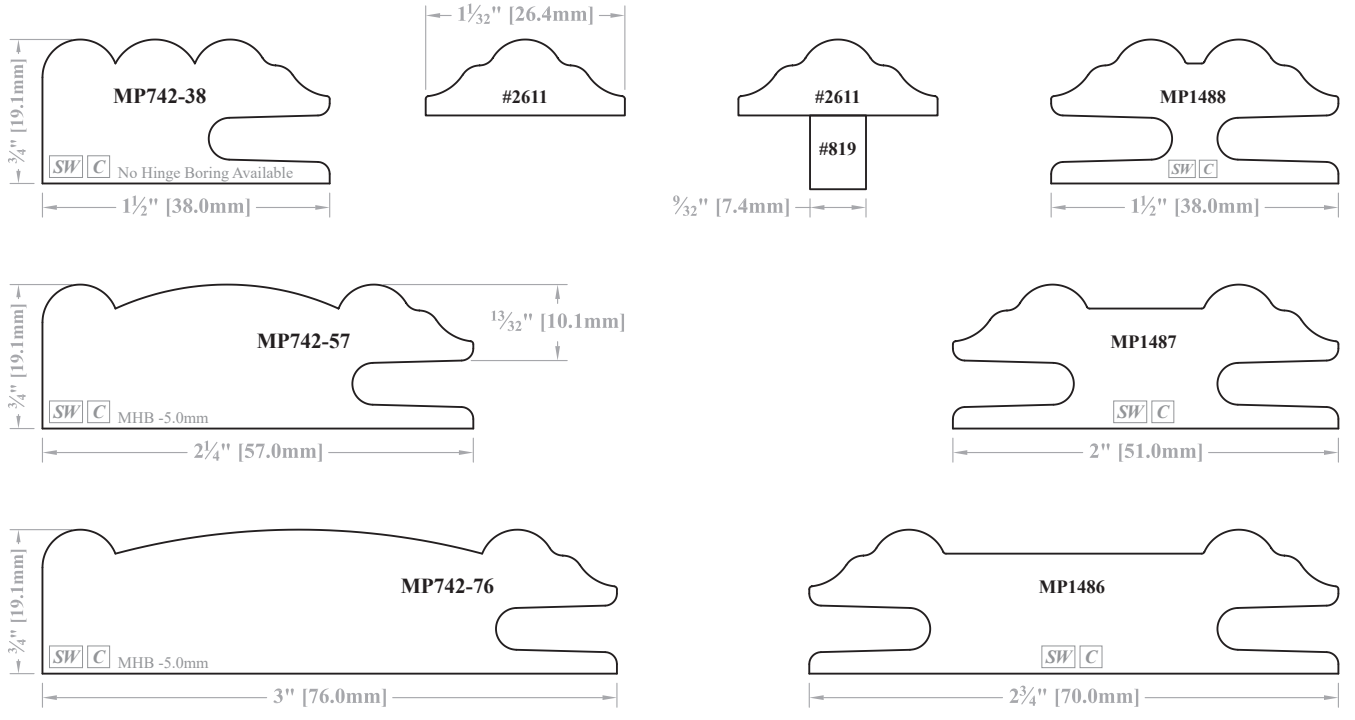

SW = Available in Solid Wood. C = Available for Convex/Concave products. MHB = Minimum Hinge Bore setback calculated at 12.7mm deep.

▶ **For PRICING** ▶ *See Section **E.10*** in our current Wholesale Pricing Catalog.

## Mitered Stile & Rail Profiles with Matching Mullion Stock

### MP742 Family

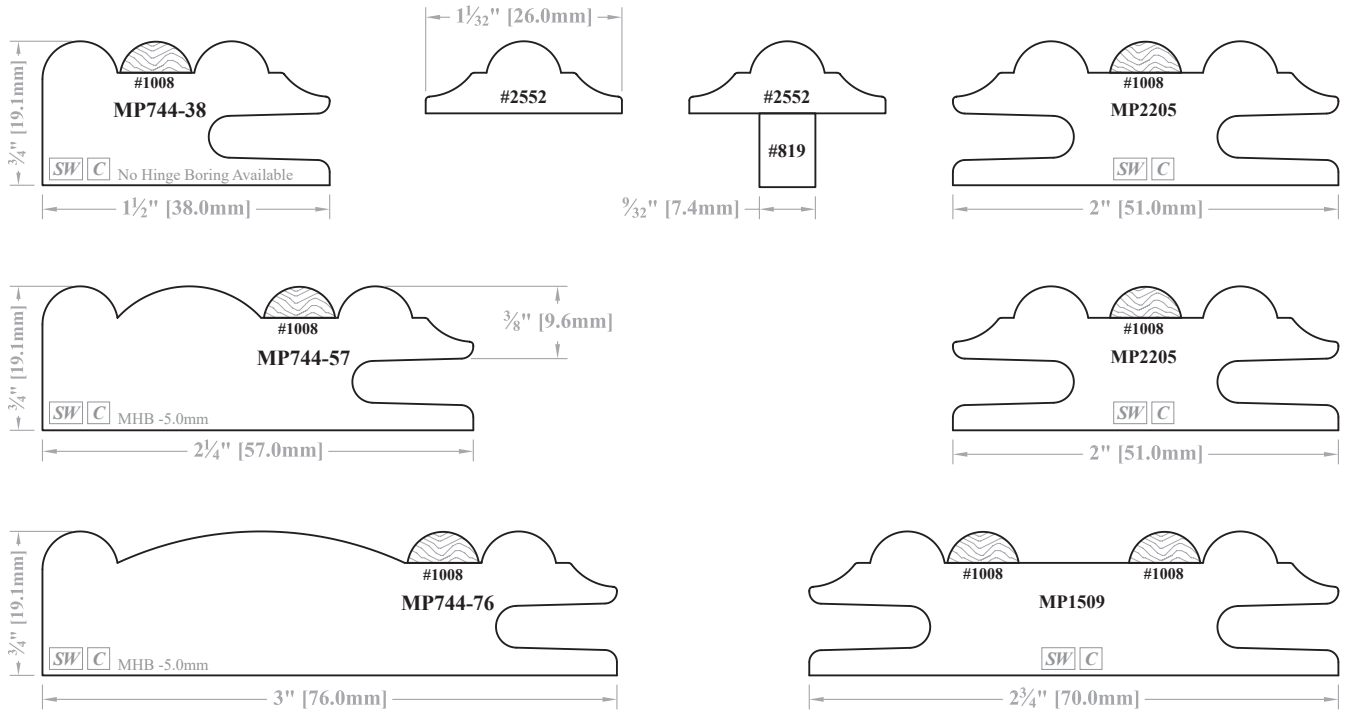
*Center Stiles & Rails will look like these profiles.*




### MP744 Family

*Molding is not included with this family and must be ordered separately. See Profile Options Note for corner block recommendation.*

*Center Stiles & Rails will look like these profiles.*




SW = Available in Solid Wood. C = Available for Convex/Concave products. MHB = Minimum Hinge Bore setback calculated at 12.7mm deep.

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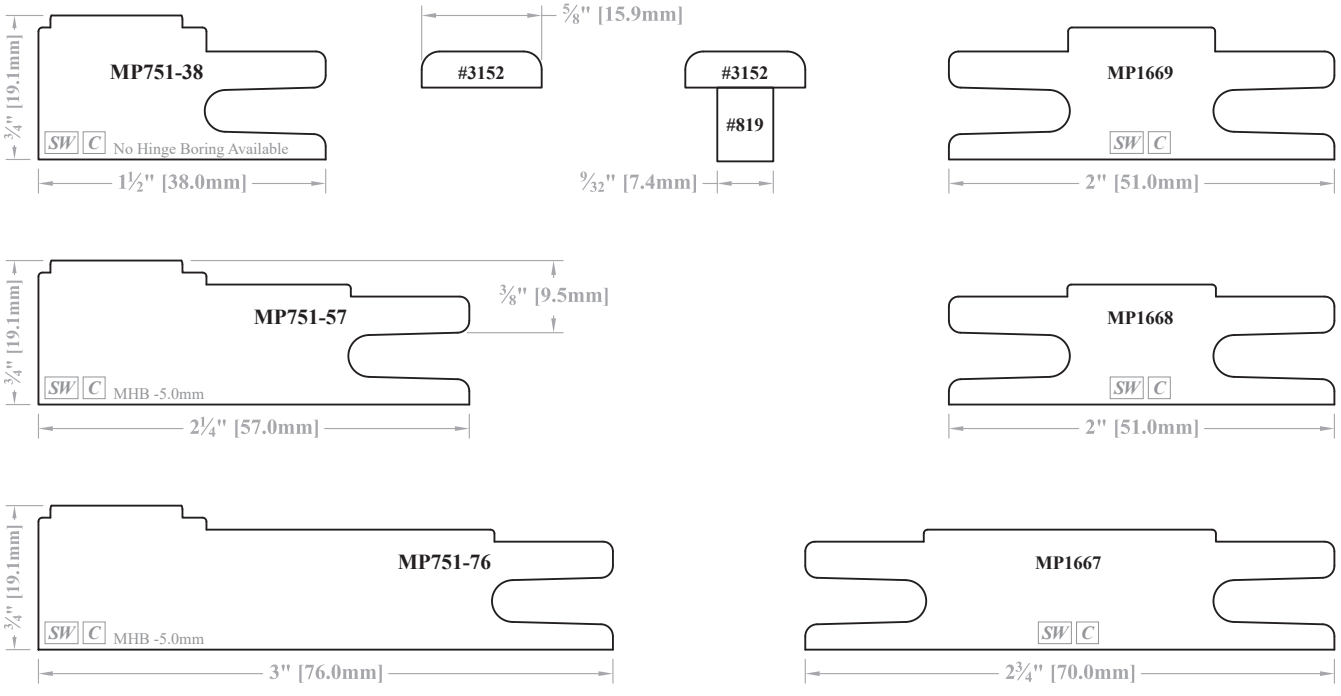
*Mitered Stile & Rail Profiles with Matching Mullion Stock*

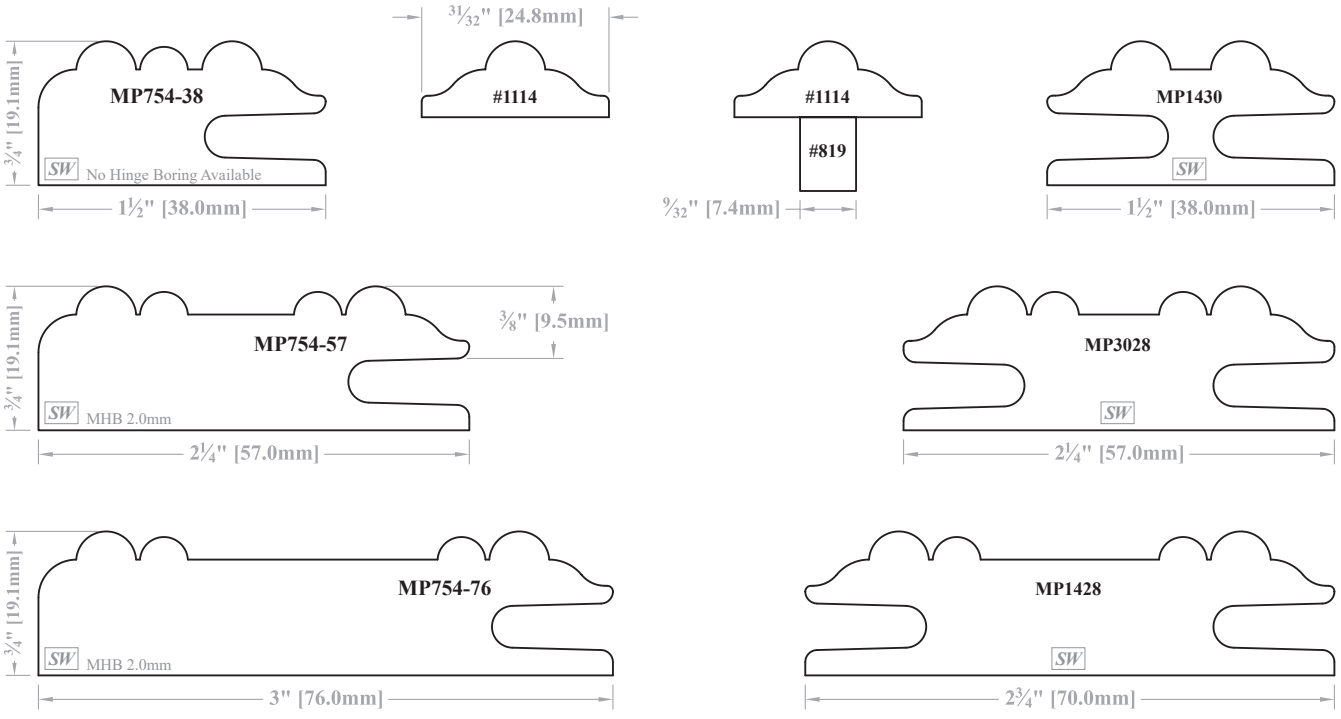
## MP751 Family

*Center Stiles & Rails will look like these profiles.*




## MP754 Family

*Center Stiles & Rails will look like these profiles.*




SW = Available in Solid Wood. C = Available for Convex/Concave products. MHB = Minimum Hinge Bore setback calculated at 12.7mm deep.

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# Profile Options

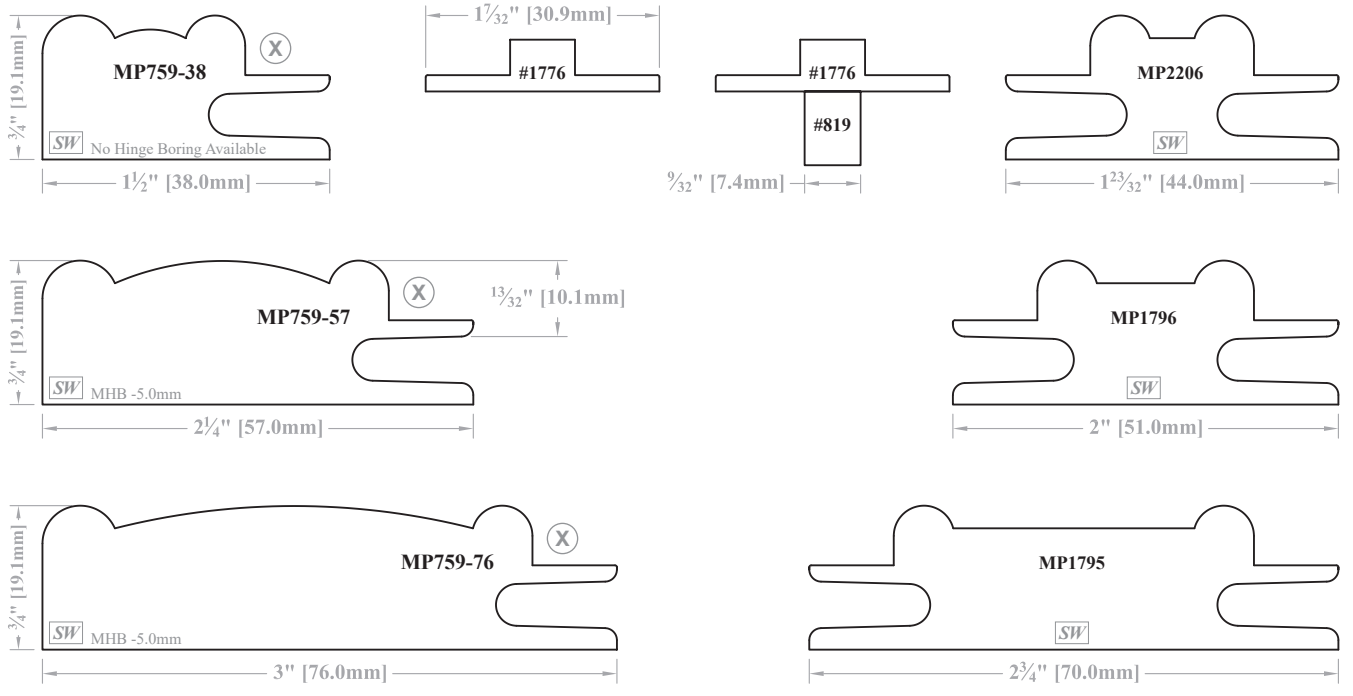
## Stile & Rail - Mitered Mortise & Tenon Joinery - MP700 Series

### *Mitered Stile & Rail Profiles with Matching Mullion Stock*

## MP759 Family

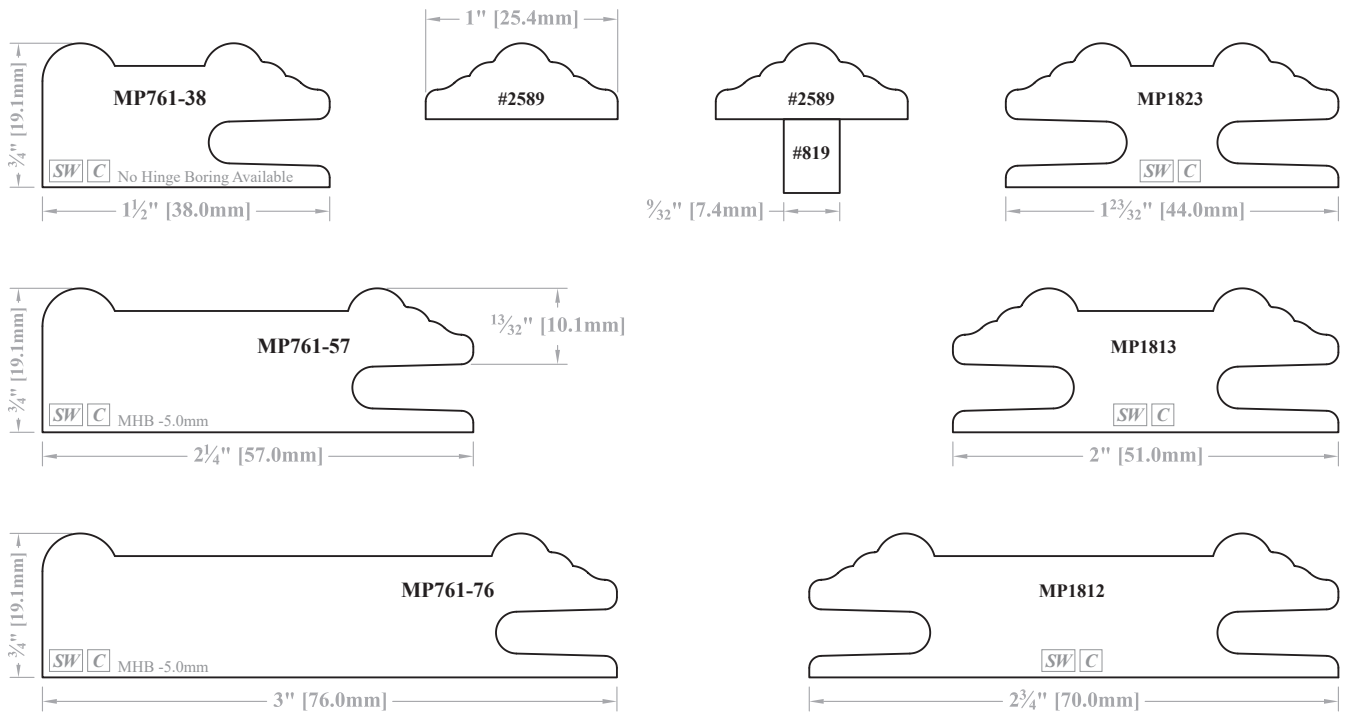
(X) = *Applied Molding Shelf, molding is optional*

*Center Stiles & Rails will look like these profiles.*




## MP761 Family

*Center Stiles & Rails will look like these profiles.*




SW = Available in Solid Wood. C = Available for Convex/Concave products. MHB = Minimum Hinge Bore setback calculated at 12.7mm deep.

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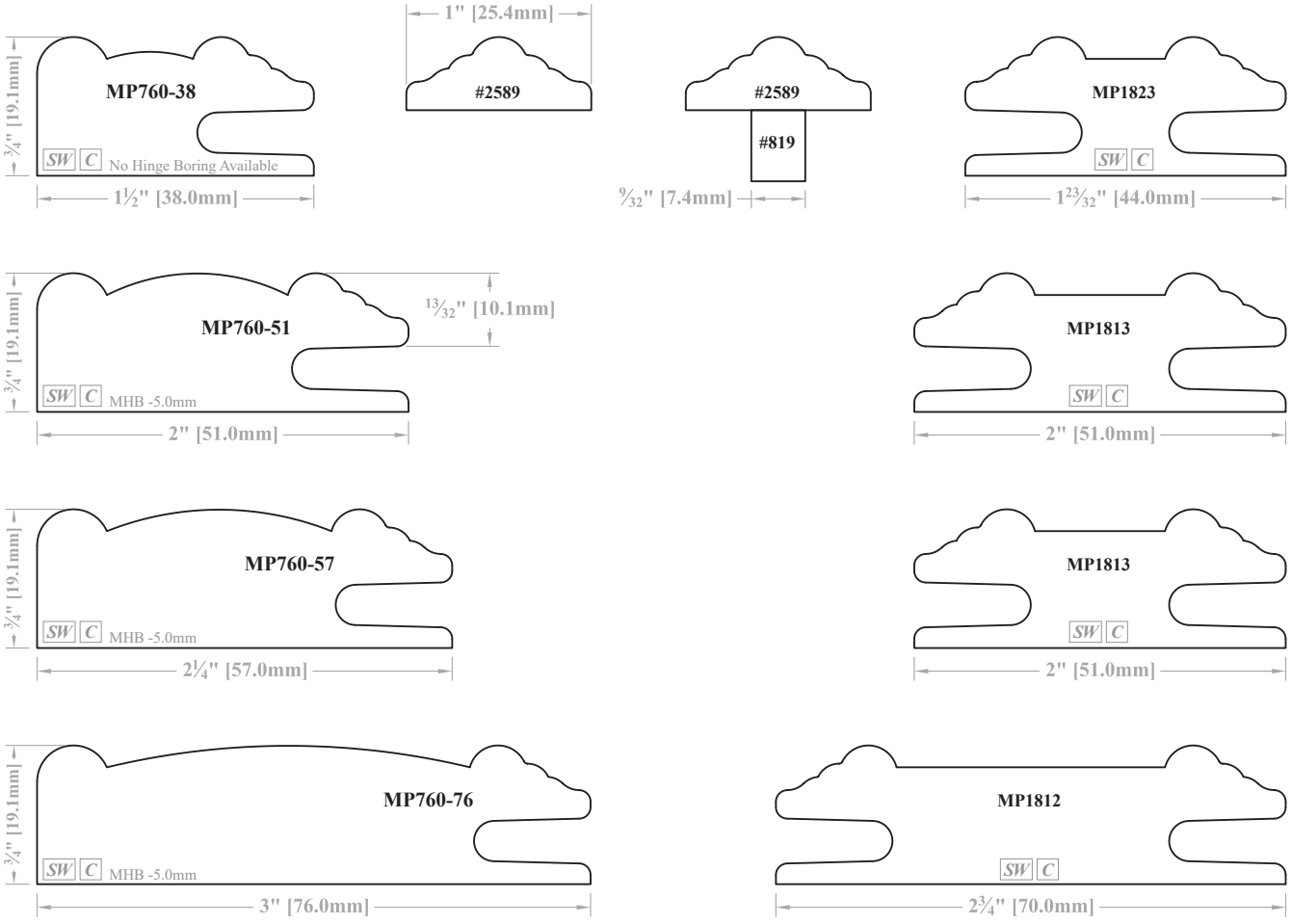
*Mitered Stile & Rail Profiles with Matching Mullion Stock*

## MP760 Family

*Center Stiles & Rails will look like these profiles.*




SW = Available in Solid Wood. | C = Available for Convex/Concave products. | MHB = Minimum Hinge Bore setback calculated at 12.7mm deep.

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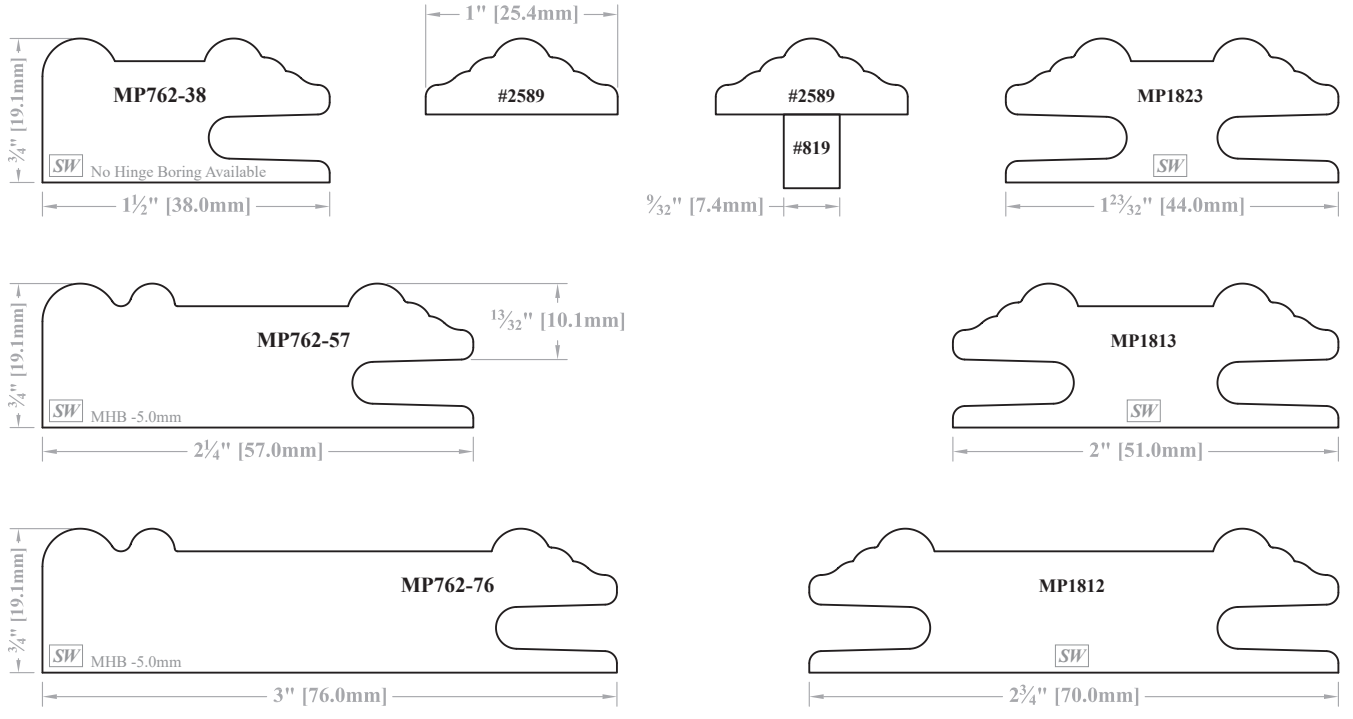
## Mitered Stile & Rail Profiles with Matching Mullion Stock

### MP762 Family

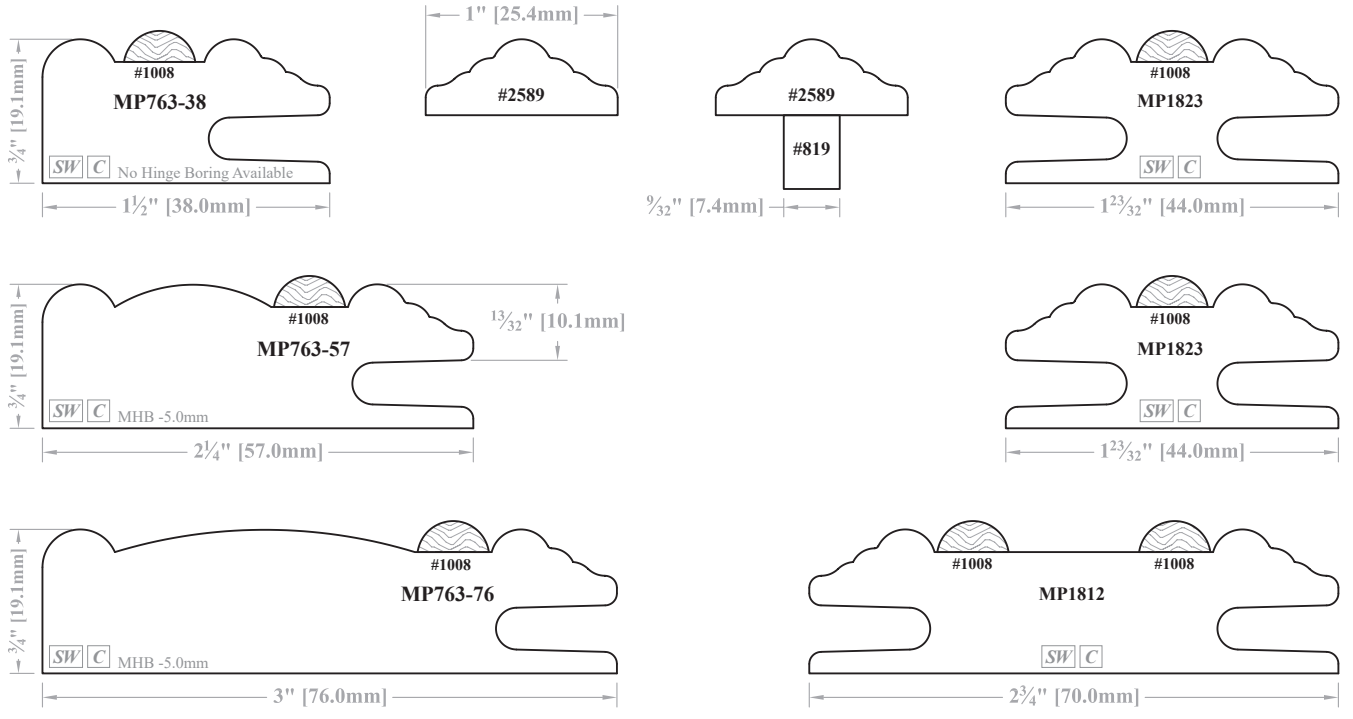
*Center Stiles & Rails will look like these profiles.*




### MP763 Family

*Molding is not included with this family and must be ordered separately. See Profile Options note for corner block recommendation.*

*Center Stiles & Rails will look like these profiles.*




SW = Available in Solid Wood. C = Available for Convex/Concave products. MHB = Minimum Hinge Bore setback calculated at 12.7mm deep.

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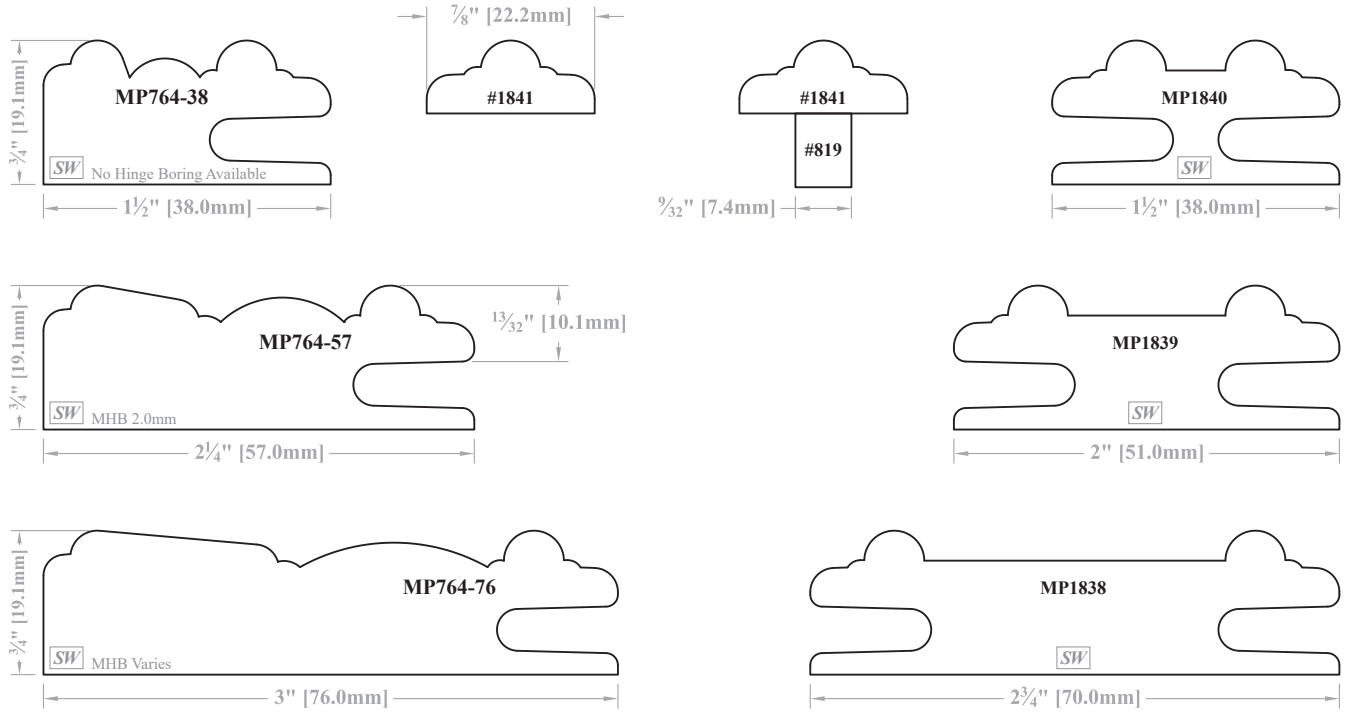
*Mitered Stile & Rail Profiles with Matching Mullion Stock*

E

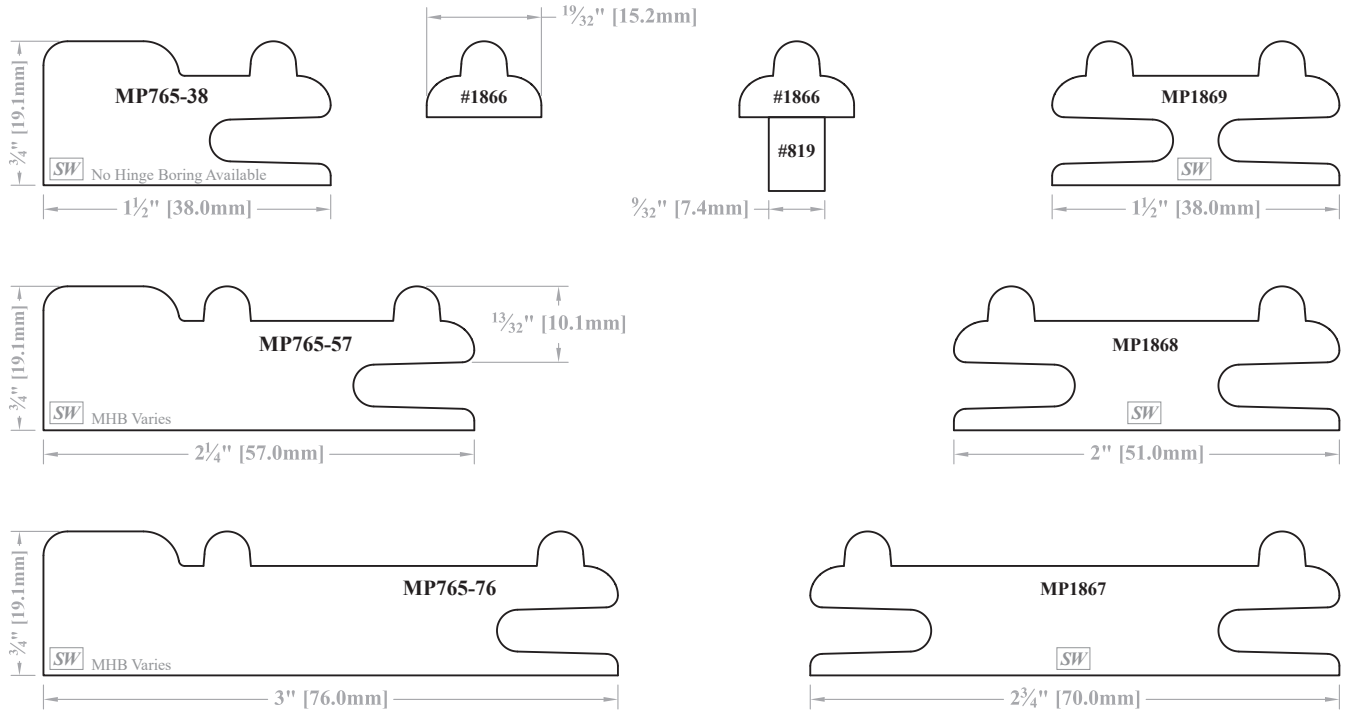
## MP764 Family

*Center Stiles & Rails will look like these profiles.*




## MP765 Family

*Center Stiles & Rails will look like these profiles.*



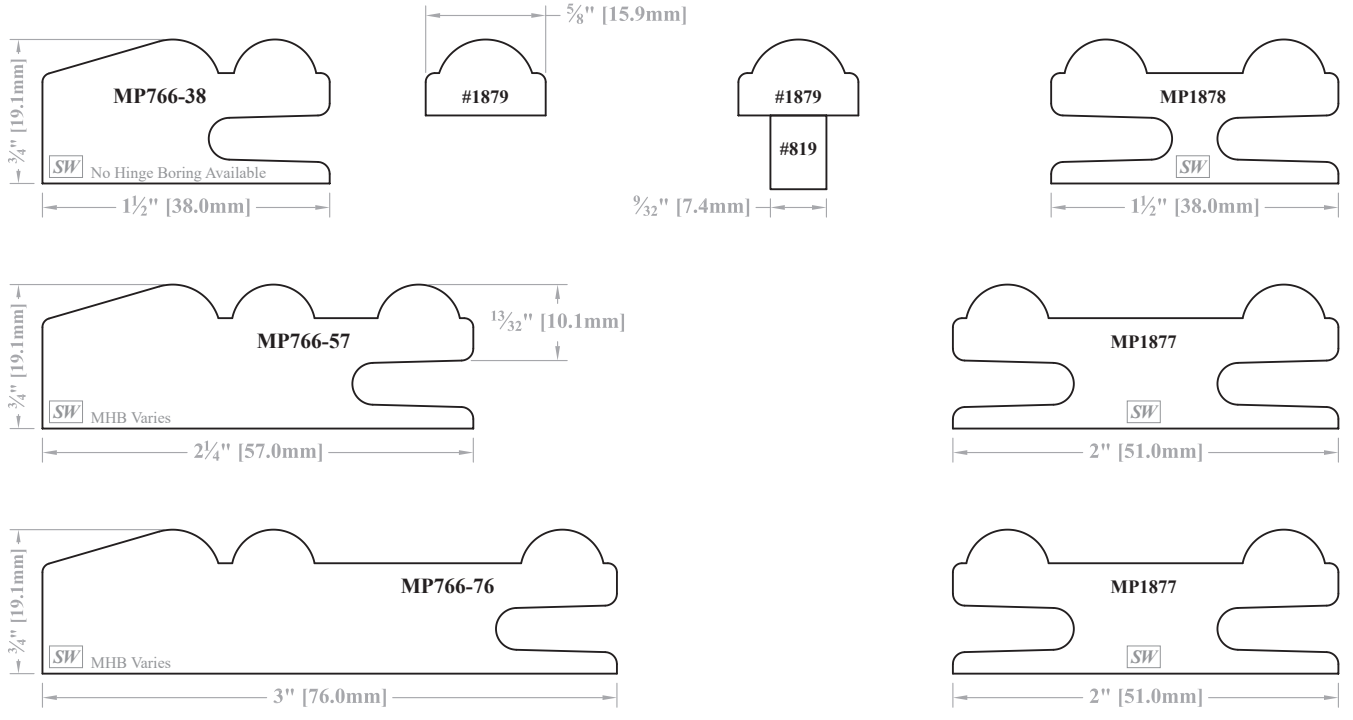

SW = Available in Solid Wood. C = Available for Convex/Concave products. MHB = Minimum Hinge Bore setback calculated at 12.7mm deep.

▶ **For PRICING** ▶ *See Section **E.10*** in our current Wholesale Pricing Catalog.

*Mitered Stile & Rail Profiles with Matching Mullion Stock*

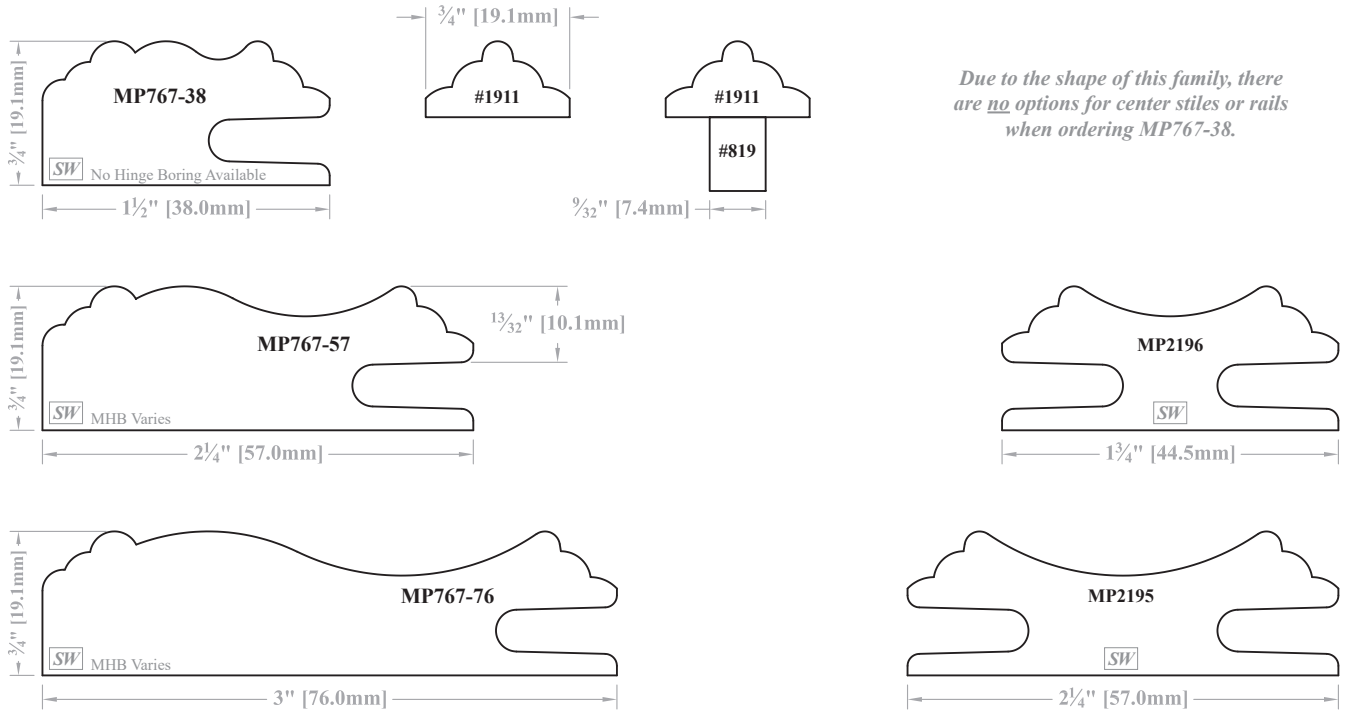
## MP766 Family

*Center Stiles & Rails will look like these profiles.*




## MP767 Family

*Center Stiles & Rails will look like these profiles.*




*Due to the shape of this family, there are no options for center stiles or rails when ordering MP767-38.*

SW = Available in Solid Wood. C = Available for Convex/Concave products. MHB = Minimum Hinge Bore setback calculated at 12.7mm deep.

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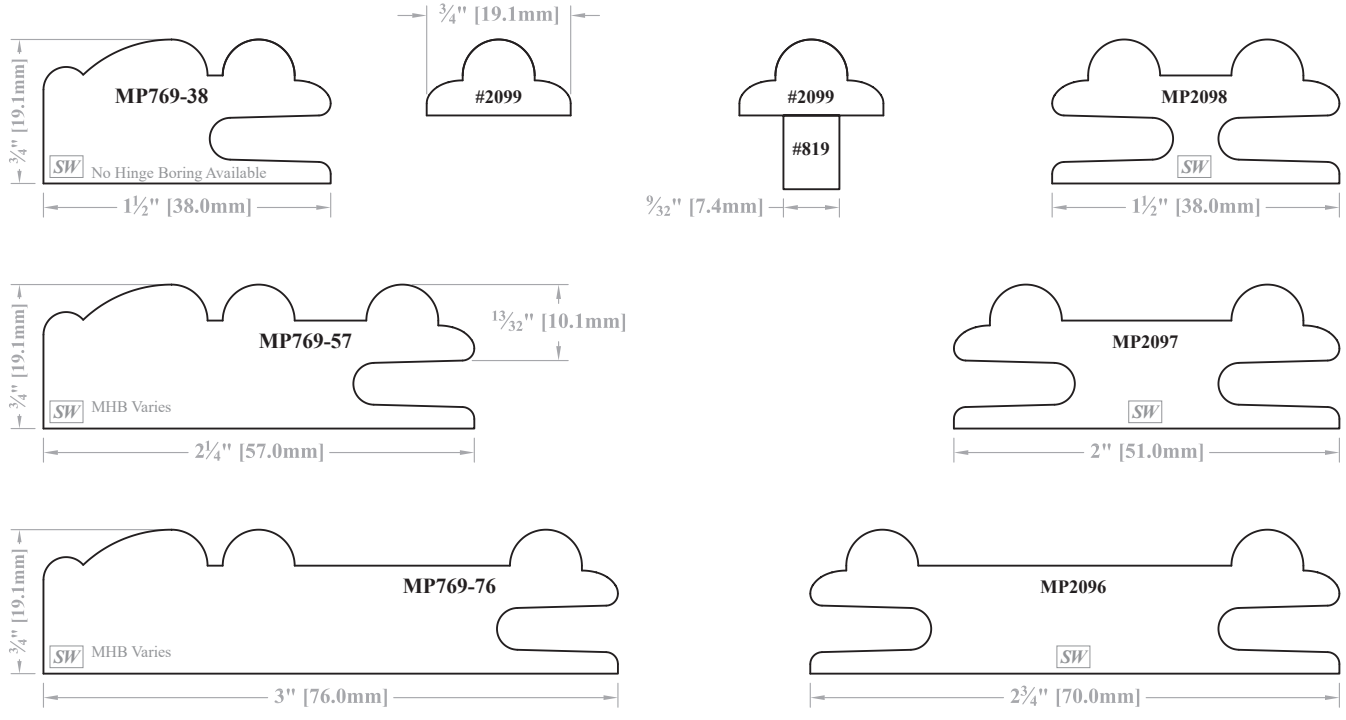
*Mitered Stile & Rail Profiles with Matching Mullion Stock*

E

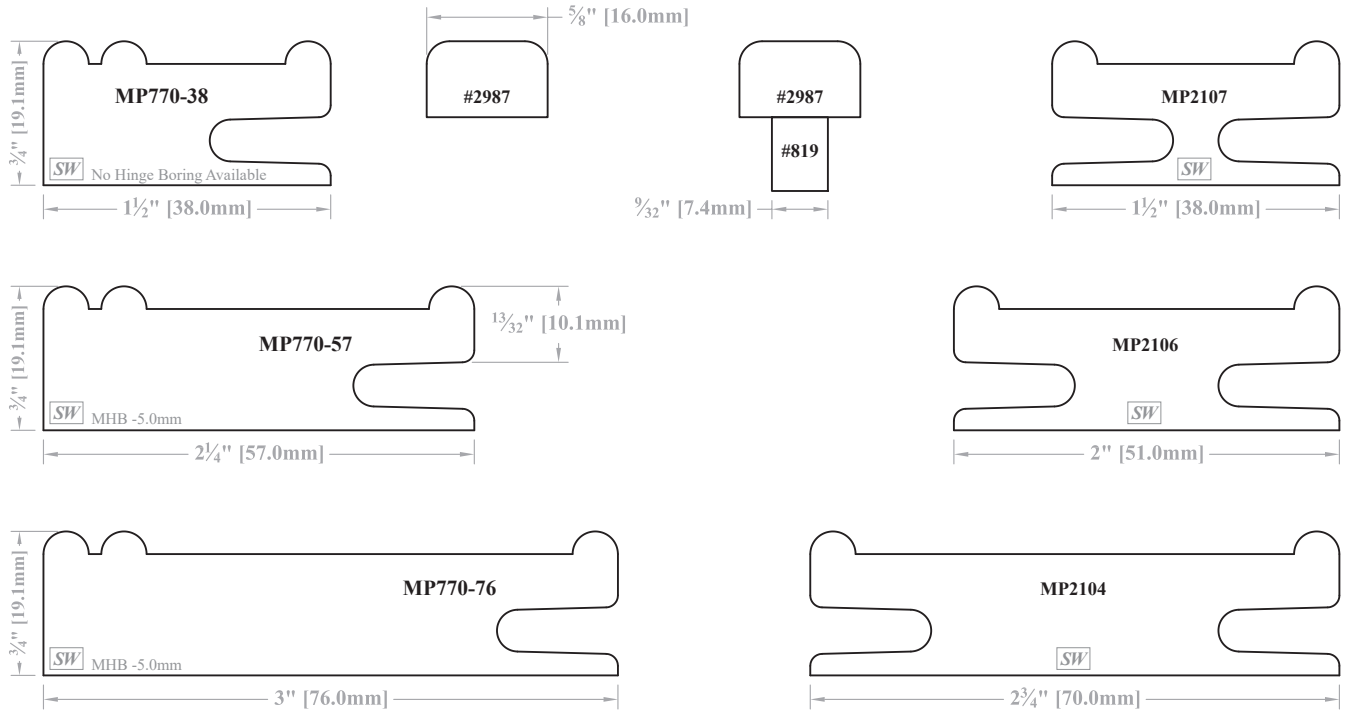
## MP769 Family

*Center Stiles & Rails will look like these profiles.*




## MP770 Family

*Center Stiles & Rails will look like these profiles.*




SW = Available in Solid Wood. C = Available for Convex/Concave products. MHB = Minimum Hinge Bore setback calculated at 12.7mm deep.

▶ **For PRICING** ▶ *See Section **E.10*** in our current Wholesale Pricing Catalog.

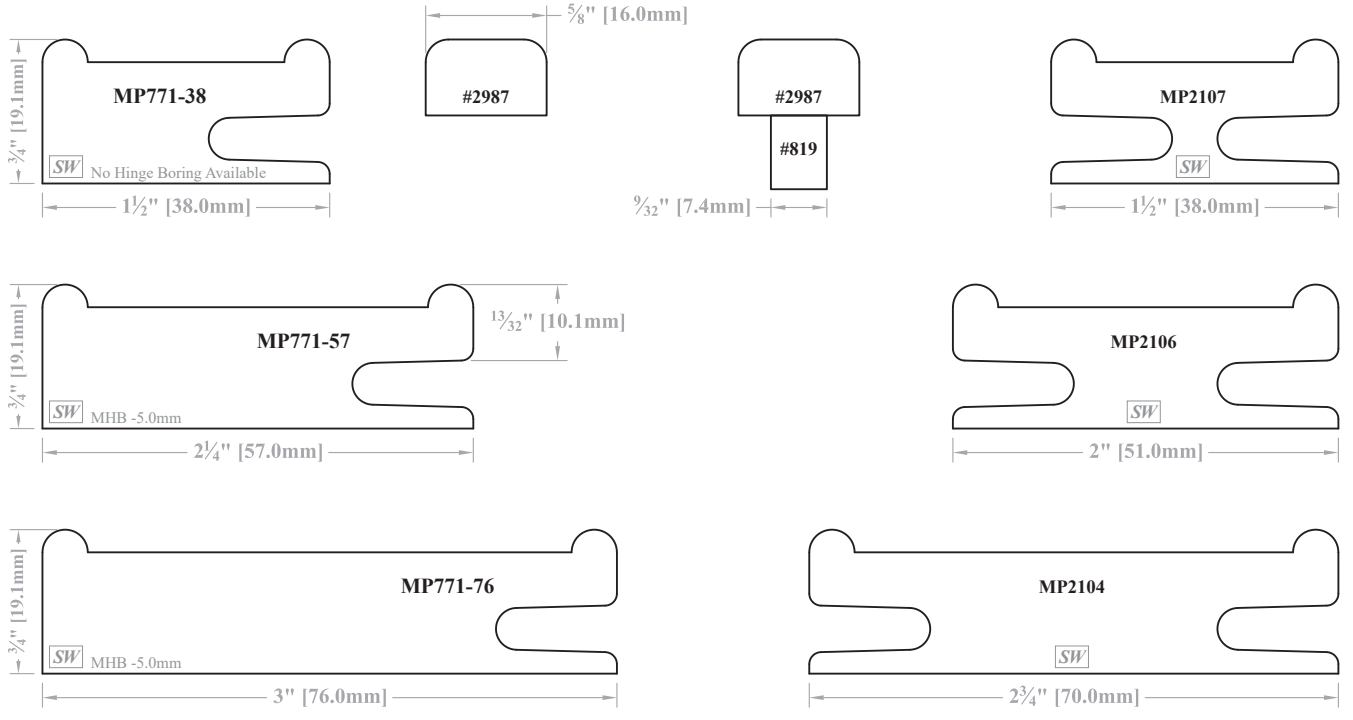
# Profile Options

## Stile & Rail - Mitered Mortise & Tenon Joinery - MP700 Series

*Mitered Stile & Rail Profiles with Matching Mullion Stock*

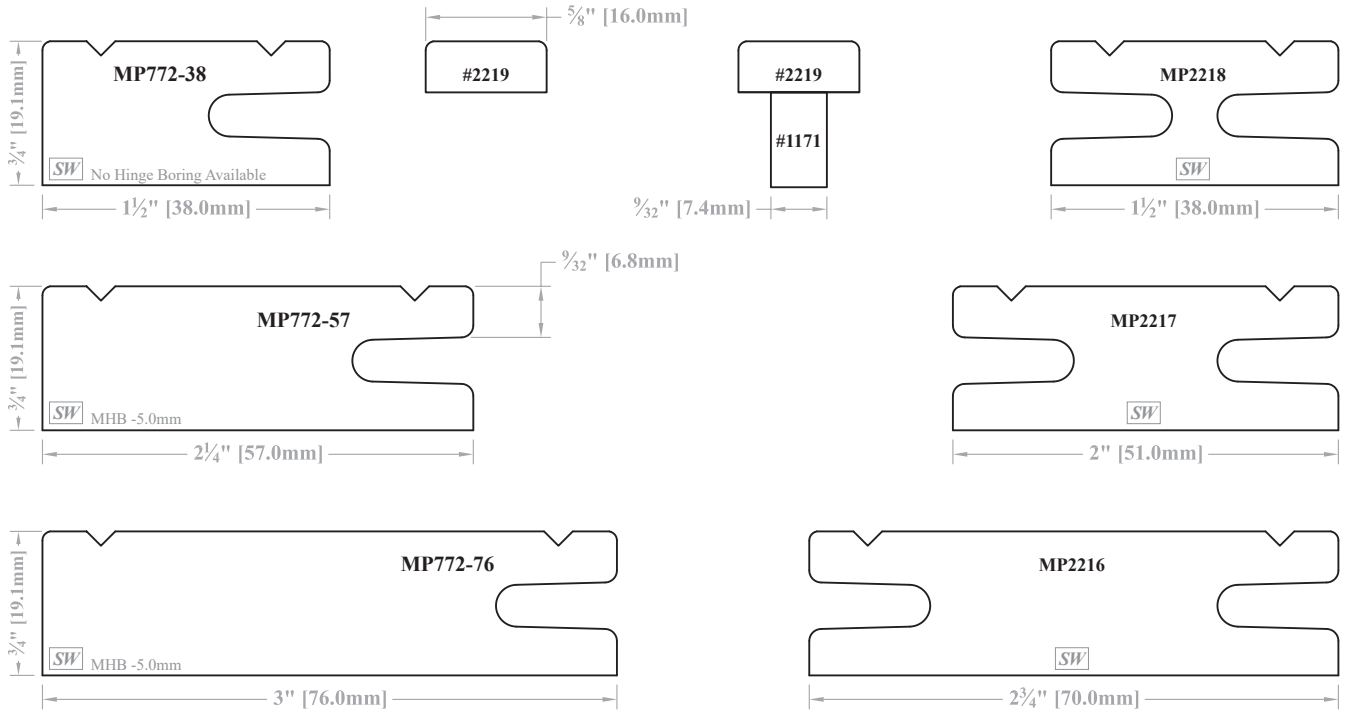
### MP771 Family

*Center Stiles & Rails will look like these profiles.*




### MP772 Family

*Center Stiles & Rails will look like these profiles.*




SW = Available in Solid Wood. C = Available for Convex/Concave products. MHB = Minimum Hinge Bore setback calculated at 12.7mm deep.

▶ For PRICING ▶ *See Section **E.10*** in our current Wholesale Pricing Catalog.



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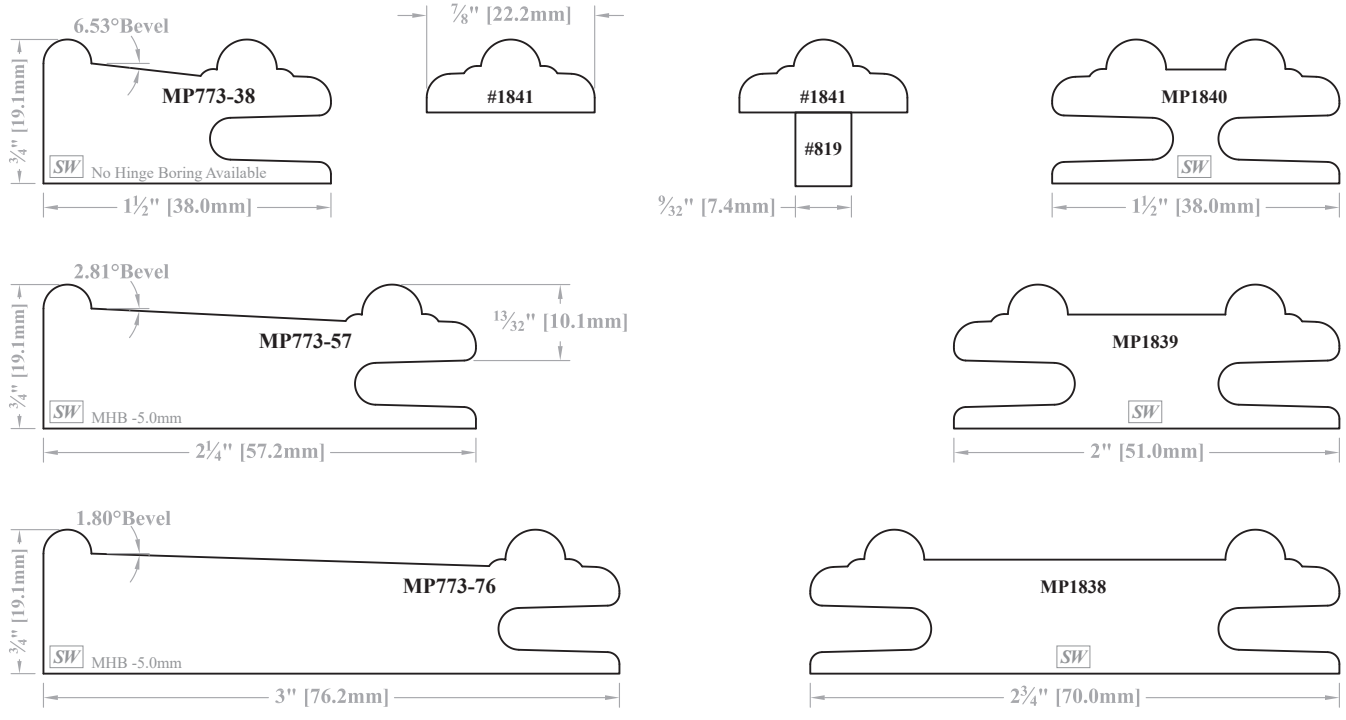
*Mitered Stile & Rail Profiles with Matching Mullion Stock*

E

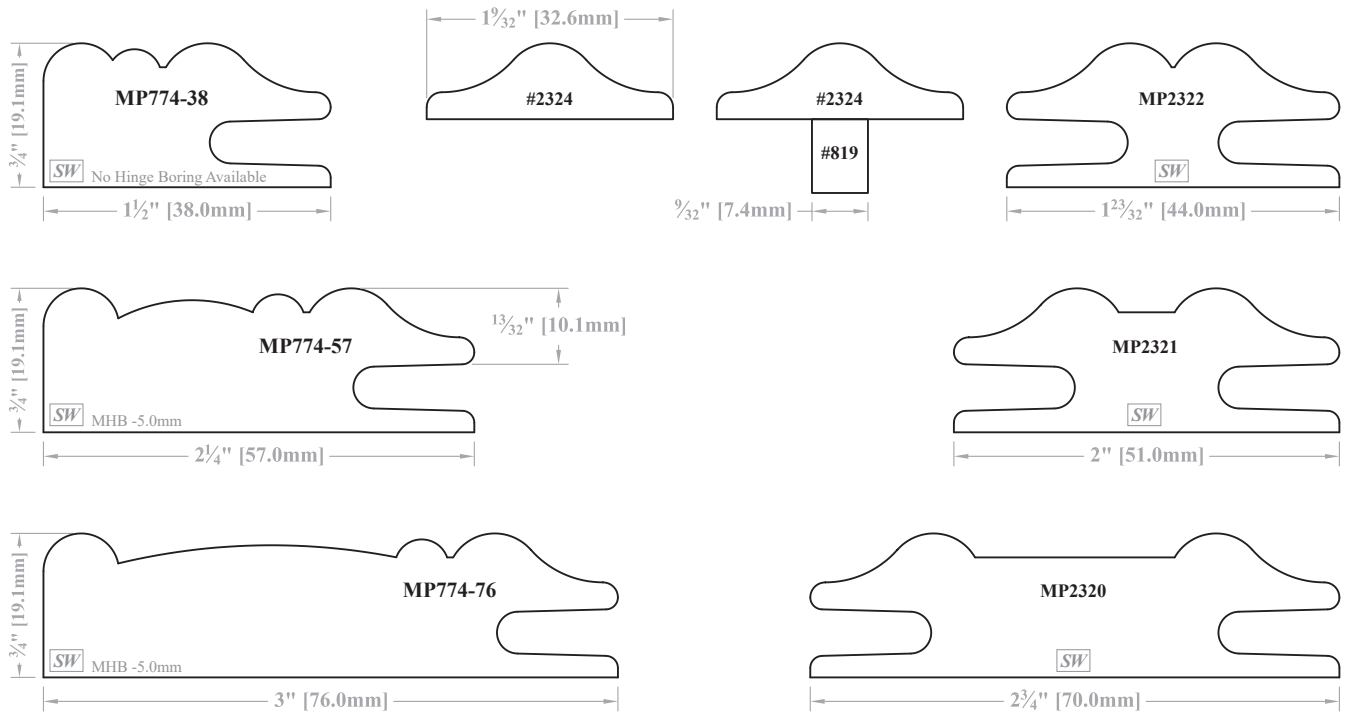
## MP773 Family

*Center Stiles & Rails will look like these profiles.*




## MP774 Family

*Center Stiles & Rails will look like these profiles.*




SW = Available in Solid Wood. C = Available for Convex/Concave products. MHB = Minimum Hinge Bore setback calculated at 12.7mm deep.

▶ For PRICING ▶ *See Section **E.10*** in our current Wholesale Pricing Catalog.

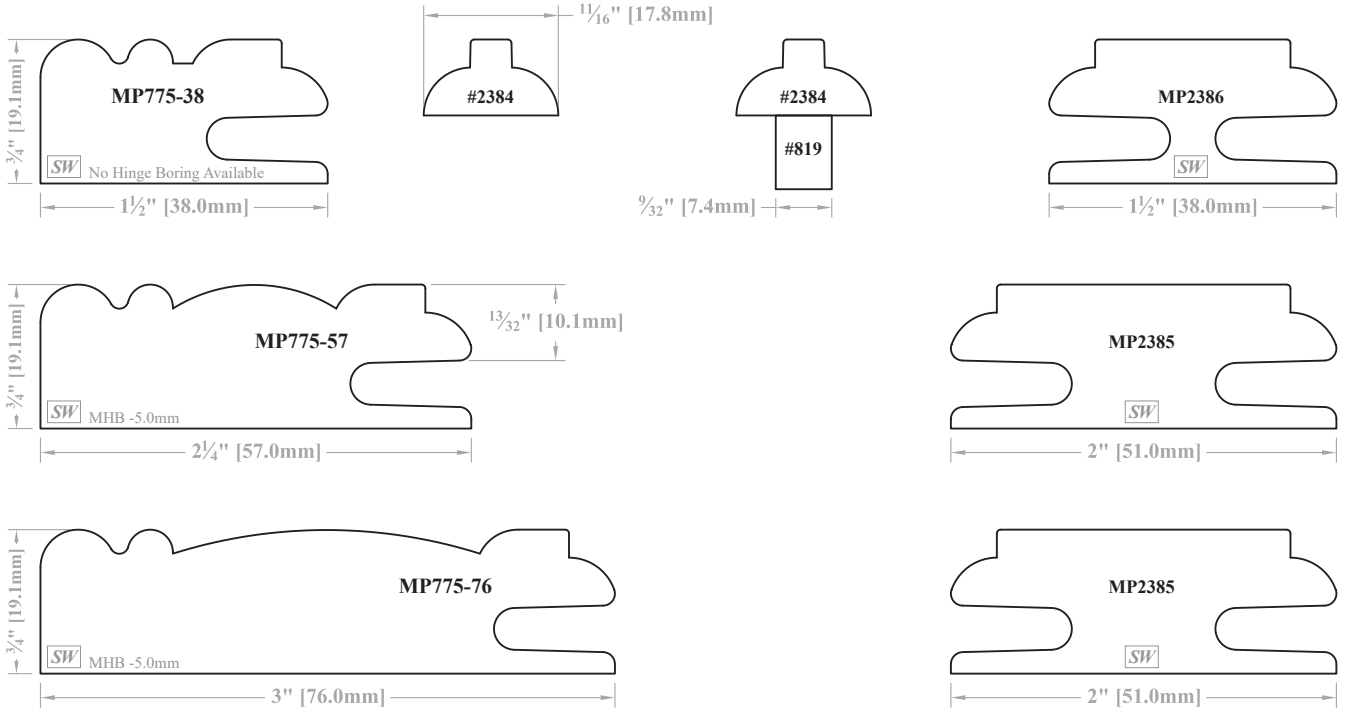
# Profile Options

## Stile & Rail - Mitered Mortise & Tenon Joinery - MP700 Series

***Mitered Stile & Rail Profiles with Matching Mullion Stock***

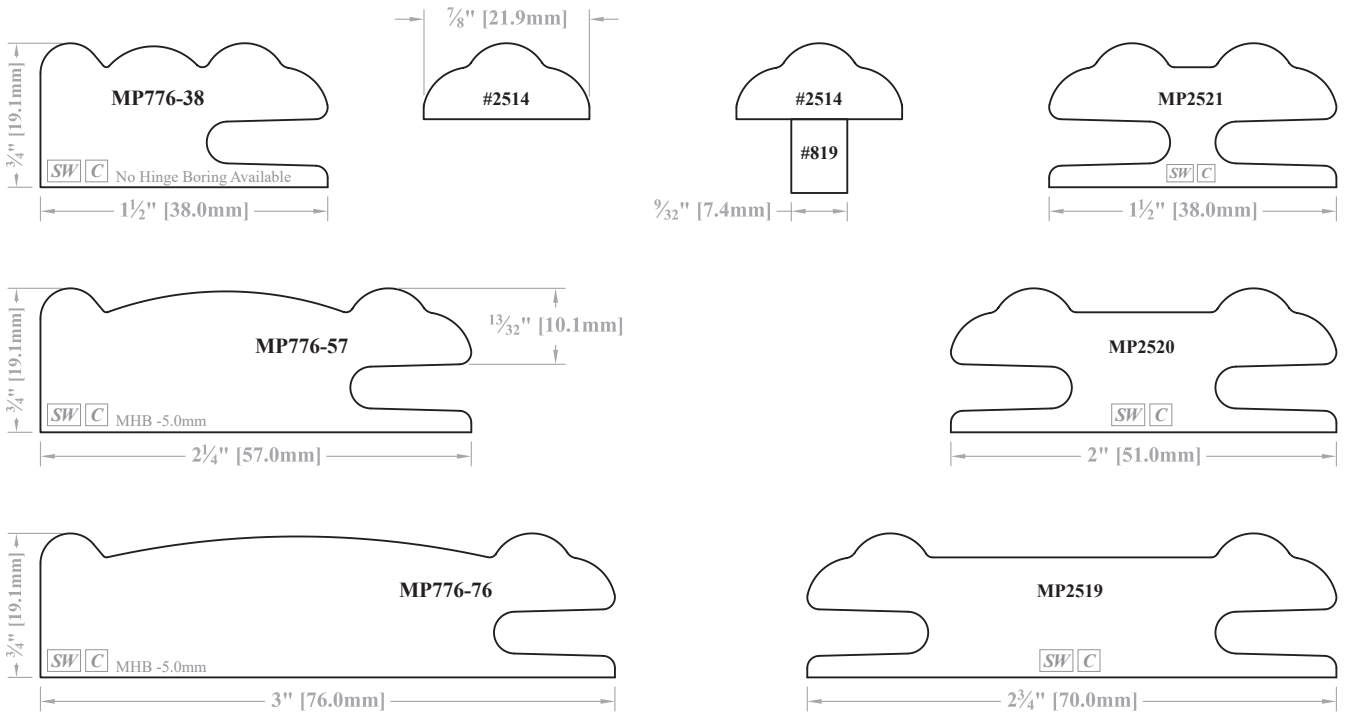
### MP775 Family

*Center Stiles & Rails will look like these profiles.*




### MP776 Family

*Center Stiles & Rails will look like these profiles.*




SW = Available in Solid Wood. C = Available for Convex/Concave products. MHB = Minimum Hinge Bore setback calculated at 12.7mm deep.

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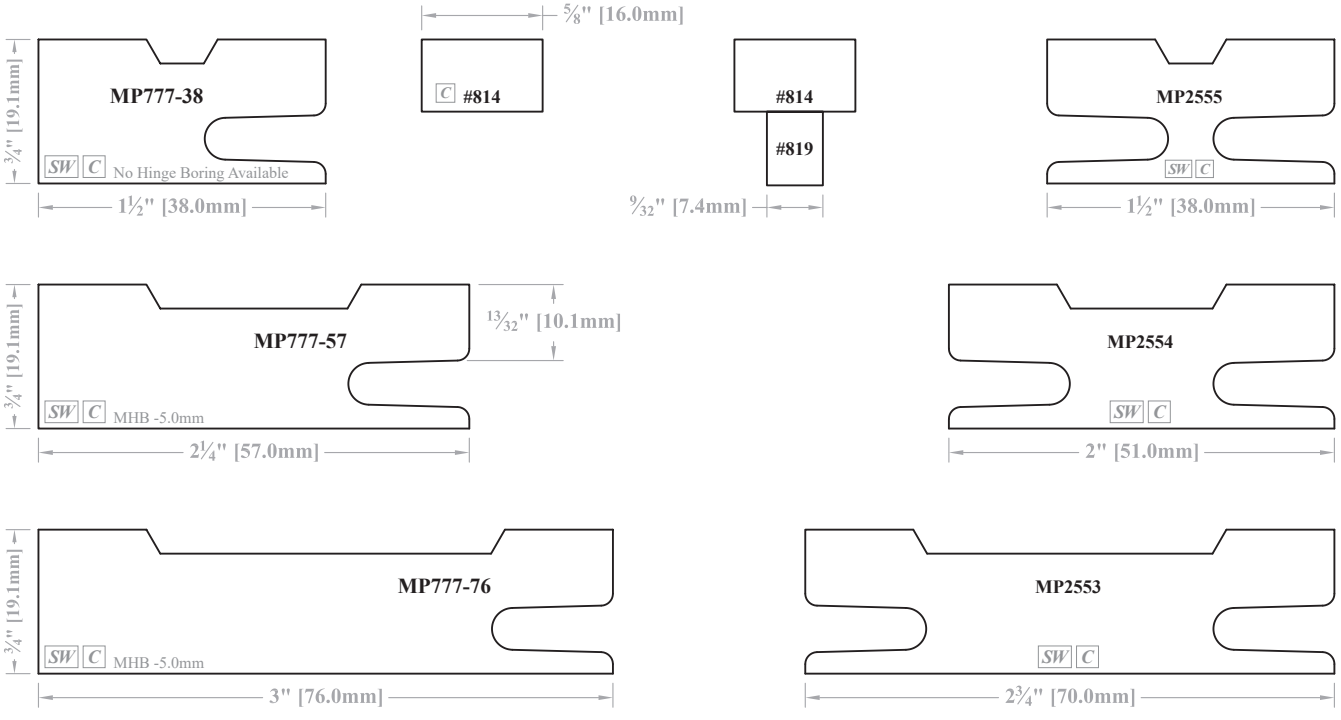
*Mitered Stile & Rail Profiles with Matching Mullion Stock*

E

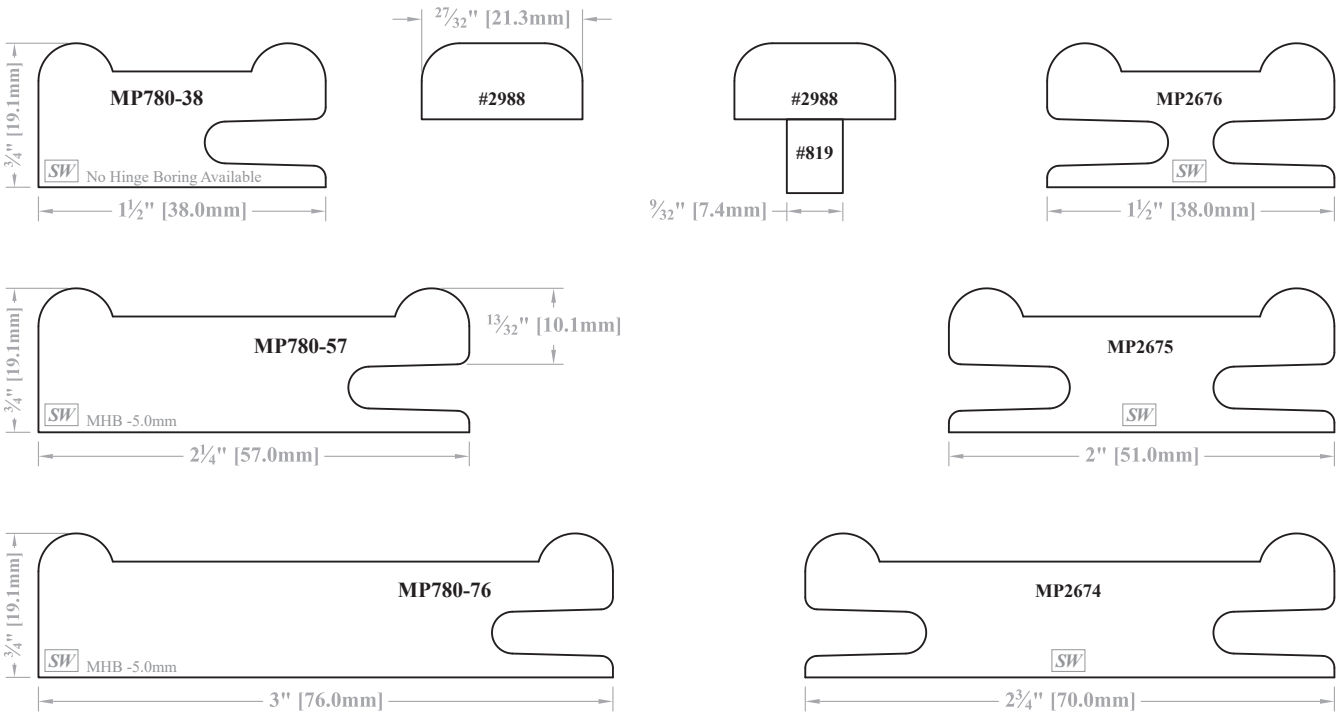
## MP777 Family

*Center Stiles & Rails will look like these profiles.*




## MP780 Family

*Center Stiles & Rails will look like these profiles.*




SW = Available in Solid Wood. C = Available for Convex/Concave products. MHB = Minimum Hinge Bore setback calculated at 12.7mm deep.

▶ **For PRICING** ▶ *See Section **E.10*** in our current Wholesale Pricing Catalog.

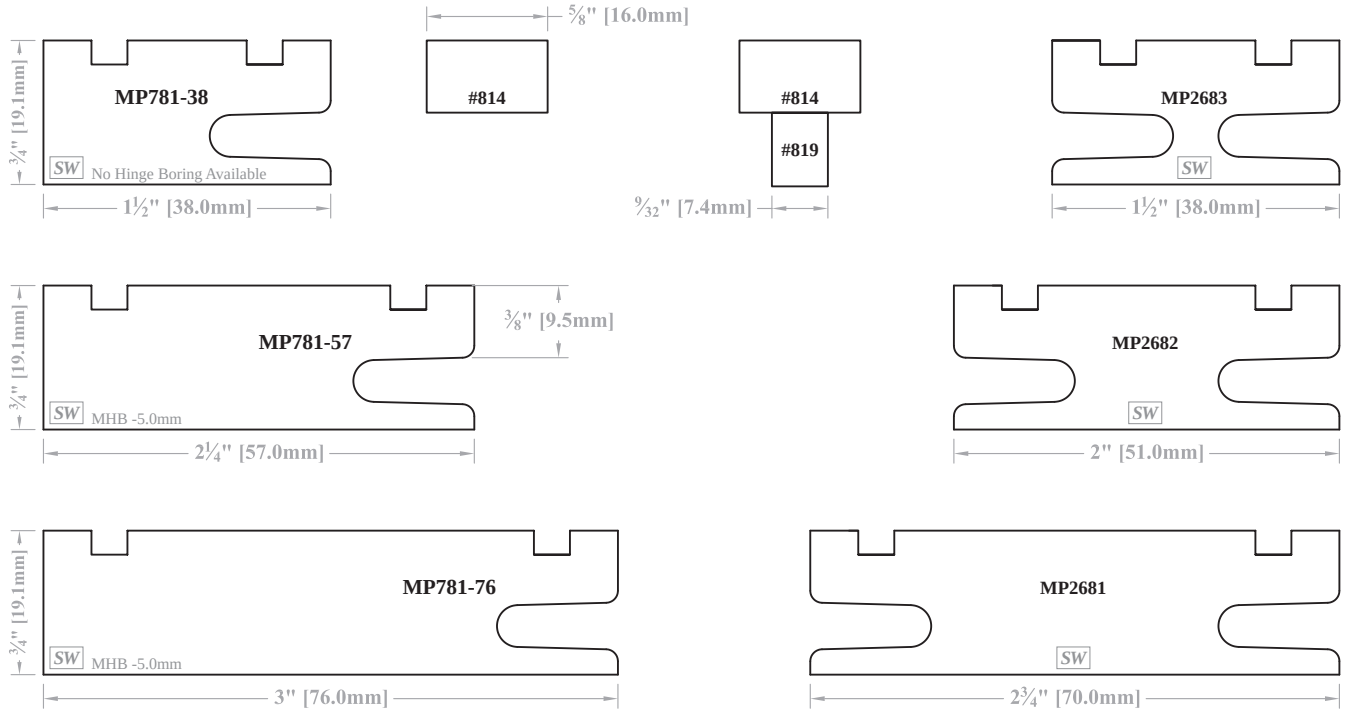
# Profile Options

*Mitered Stile & Rail Profiles with Matching Mullion Stock*



## MP781 Family

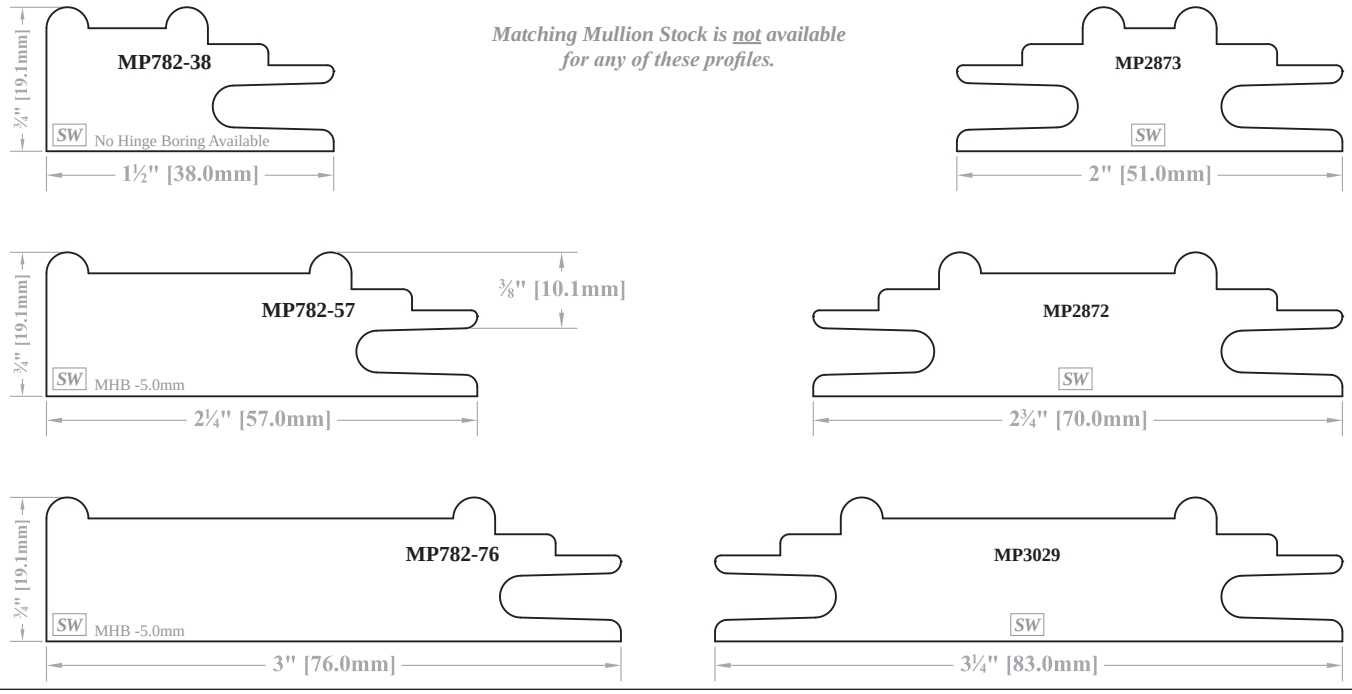
*Center Stiles & Rails will look like these profiles.*




## MP782 Family

*Center Stiles & Rails will look like these profiles.*

*Matching Mullion Stock is <u>not</u> available for any of these profiles.*




SW = Available in Solid Wood. C = Available for Convex/Concave products. MHB = Minimum Hinge Bore setback calculated at 12.7mm deep.

▶ **For PRICING** ▶ *See Section E.10 in our current Wholesale Pricing Catalog.*

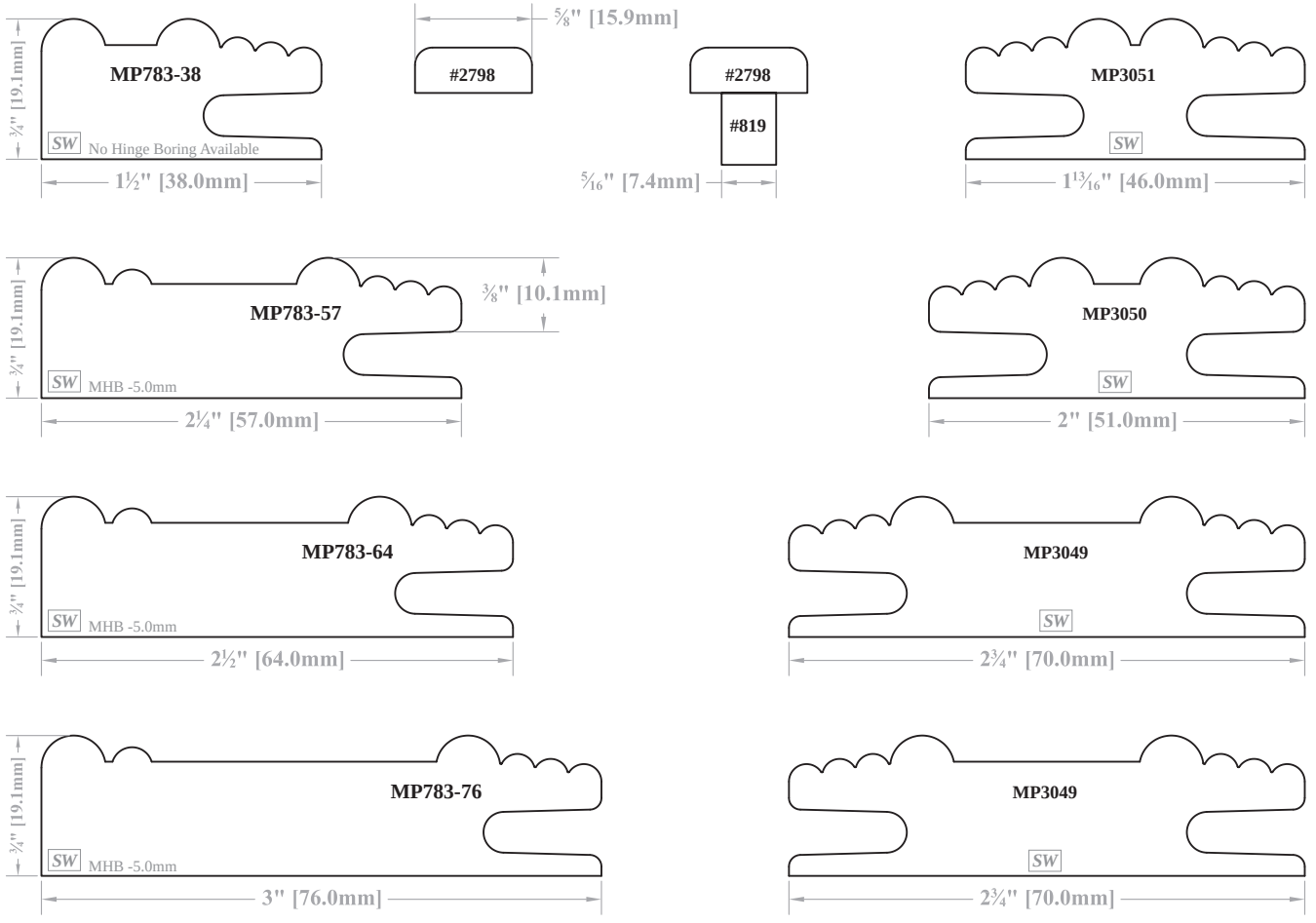
# Profile Options

## Stile & Rail - Mitered Mortise & Tenon Joinery - MP700 Series

*Mitered Stile & Rail Profiles with Matching Mullion Stock*

### MP783 Family

*Center Stiles & Rails will look like these profiles.*




**SW** = Available in Solid Wood. **C** = Available for Convex/Concave products. **MHB** = Minimum Hinge Bore setback calculated at 12.7mm deep.

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| Ordering & Pricing Notes: MP700 Series Miter Door & Drawer Front Profiles | | |
|---|---|---|
| | | ***Ordering Guidelines*** |
| 1 | **Order Forms** | Applicable order forms will include spaces to indicate your chosen profiles. |
| | | ***Pricing*** |
| 1 | **Pricing** | Please see ***Section E.10*** of our current **Wholesale Pricing Catalog**. |

| Technical Notes: MP700 Series Miter Door & Drawer Front Profiles | | |
|---|---|---|
| | | ***Cabinet Door & Drawer Front Options (Chapter B)*** |
| 1 | **Mitered Frame or Mullion Doors** | All of the mitered profiles shown in this catalog are also available with the **GRF** profile. When ordering, please indicate whether the door is a frame or mullion. If a mullion, please indicate the lite pattern and number of lites. ***Not all mitered profiles are available with mullions.*** |
| | | ***Design Options (Chapter G)*** |
| 1 | **Mitered Stile and Rail Stock (Part #SRP100)** | Mitered stile & rail stock is produced and priced the same as Traditional stile & rail stock with an outside edge. Available in 8' [2438.4mm], Random Length and Cut to Length sizes. See ***Section G.16*** for additional information and pricing guidelines. To order please use ***E•Z Order Form #5 - Moldings & Miscellaneous*** and Part #**SRP100**. |
| | | ***General Information (Chapter A)*** |
| 1 | **Ready to Assemble (RTA)** | **RTA** is available as an option. |
| | | ***Material Options*** |
| 1 | **Material Options** | SW = Profile is available on products made from solid wood. |
| | | ***Functional Options (Chapter F)*** |
| 1 | **1½" [38.1mm] Wide Profiles** | Hinge boring is ***not available*** for any of the 1½" [38.1mm] wide miter profiles. |
| 2 | **Hinge Boring & Finger Pulls** | Please reference the **Miter Compatibility** chart for more information. Compatibility charts can be found on our website under **Resources > Technical Information > Compatibility Charts**. |
| | | **MHB** = Minimum Hinge Bore setback calculated at 12.7mm deep. |
| | | ***Miscellaneous*** |
| 1 | **Center Stile and Rail Construction** | All center stiles & rails will be haunched into the outside stiles & rails creating a mitered joint where they are conjoined, *except* **MP1460** & **MP1461**. A butt joint is used to install these center stiles & rails. |
| | | ***Profile Options (Chapter E)*** |
| 1 | **MP744, MP763 Families** | Designed to accept Applied Molding **#3253**. Applied molding must be ordered separately. |
| | | Corner block molding is recommended with beaded moldings where they meet at corners to prevent any mis-match that may occur. See ***Section E.7*** for corner block options. |
| 2 | **MP772 Family** | Center panels will be ***recessed*** below the face of the stiles and rails when using these center panel profiles:<br>• **PR318-25, PR319-10, PR320-25, PR320-32, PR320-44, PR321-32, PR328-32, PR329-19, RVSCP-PR324** *(Reversed Solid Center Panel)*<br>◦ Available in solid wood and raw MDF.<br>• **¼" [6.4mm] Flat Panel**<br>◦ Available in veneer and raw MDF. |
| | | The **MP772** family are only compatible with the center panel profiles listed above. |
| | | ***Sizes /Dimensions*** |
| 1 | **Profile Drawings** | All stile & rail and mullion stock drawings are shown at full scale. |
| 2 | **Thickness** | Available in ¾" [19.1mm] and 1" [25.4mm] thickness, unless otherwise noted. |
| 3 | **Minimum Sizes** | All mitered door and drawer front minimum sizes are calculated based on 2¼" [57.2mm] wide profiles.<br>• If using a 3" [76.2mm] wide profile, please add 1½" [38.1mm] to the published minimum door size.<br>• If using a 1½" [38.1mm] wide profile, deduct 1½" [38.1mm] from the published minimum size. |

***Mitered Mortise & Tenon Joinery - MP700 Series - END***

▶ **For PRICING** ▶ *See Section* ***E.10*** in our current Wholesale Pricing Catalog.

## *Mitered Stile & Rail Profiles with Matching Mullion Stock*

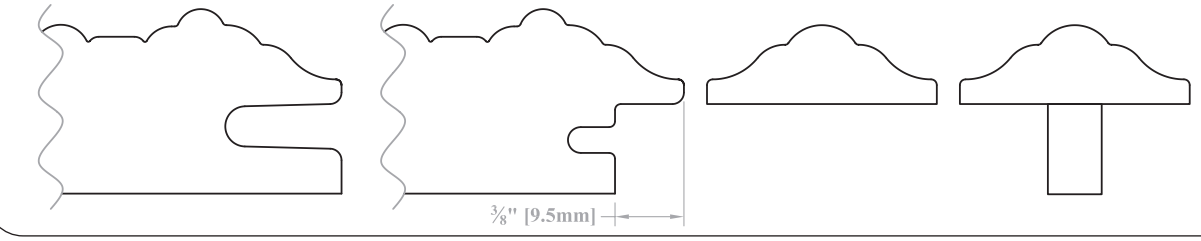
- The **MP900** series of profiles are fully molded and do not accommodate stile and rail width flexibility.
- Available on Mitered door styles from ***Section B.5*** and ***B.6***.
- As a fully molded profile, there is no need to choose an outside edge profile.
- See ***Technical Notes*** at the end of this section for more information on **MP900** profiles.



The following symbols and abbreviations may appear on profile drawings in this section and indicate the following:

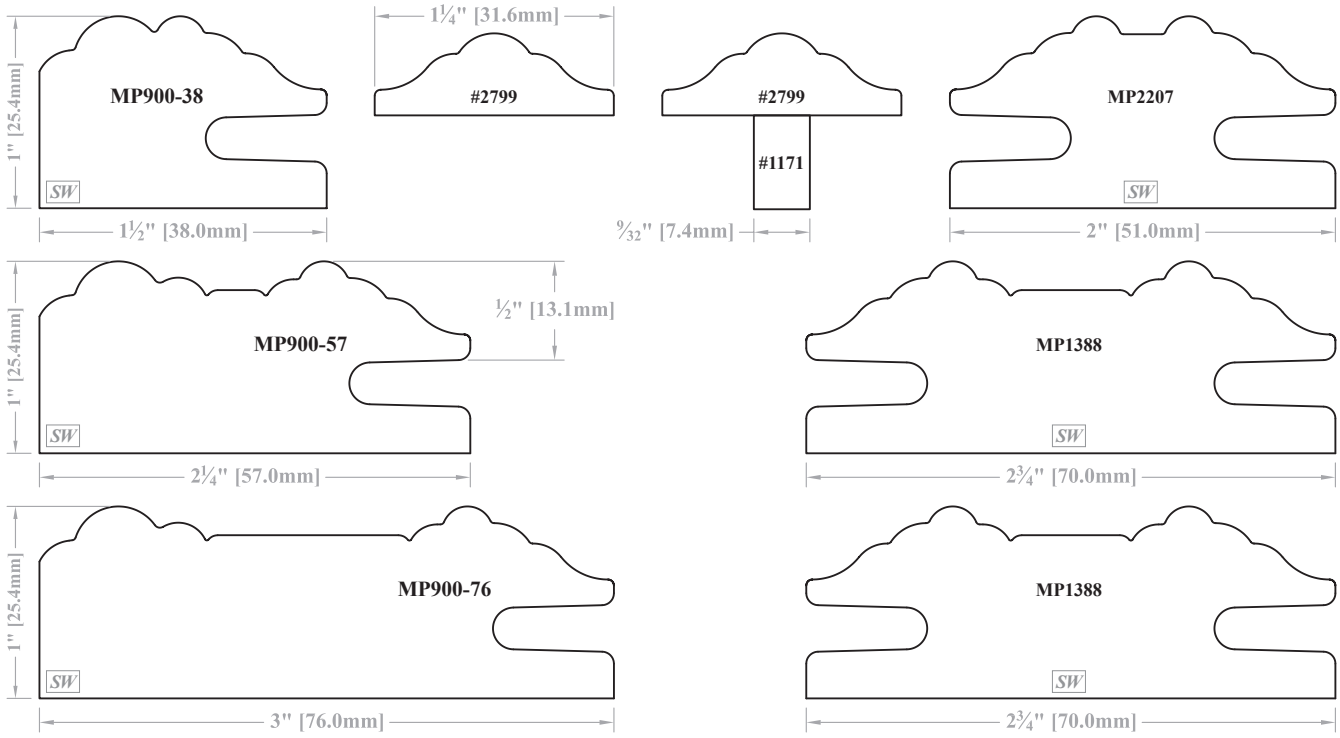
- SW Profile available on products made from solid wood only.

**MP900** profiles shown are also available as a Frame or Mullion door with the **GRF** profile. Profile drawings are shown with matching mullion stock where available. See ***Section B.12*** and the ***Technical Notes*** at the end of this section for more information.




## MP900 Family

*Center Stiles & Rails will look like these profiles.*




SW = Available in Solid Wood.

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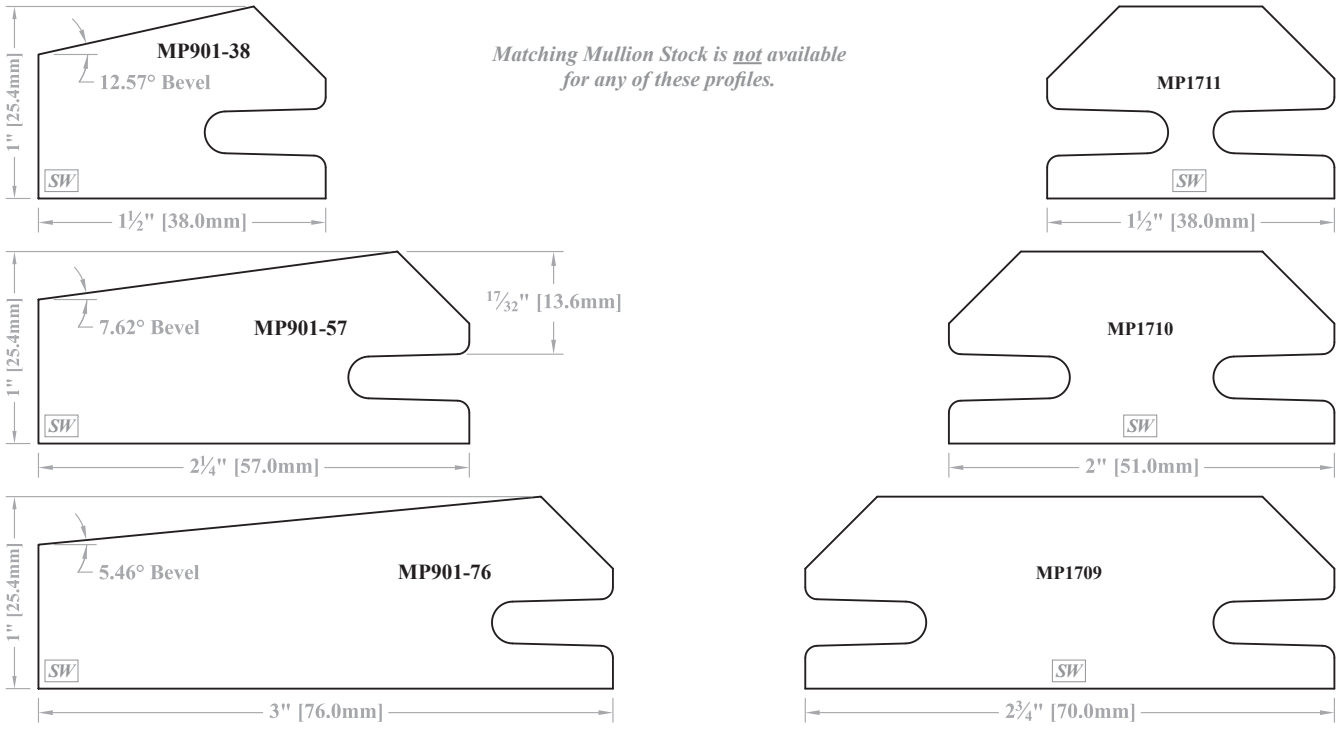
*Mitered Stile & Rail Profiles with Matching Mullion Stock*

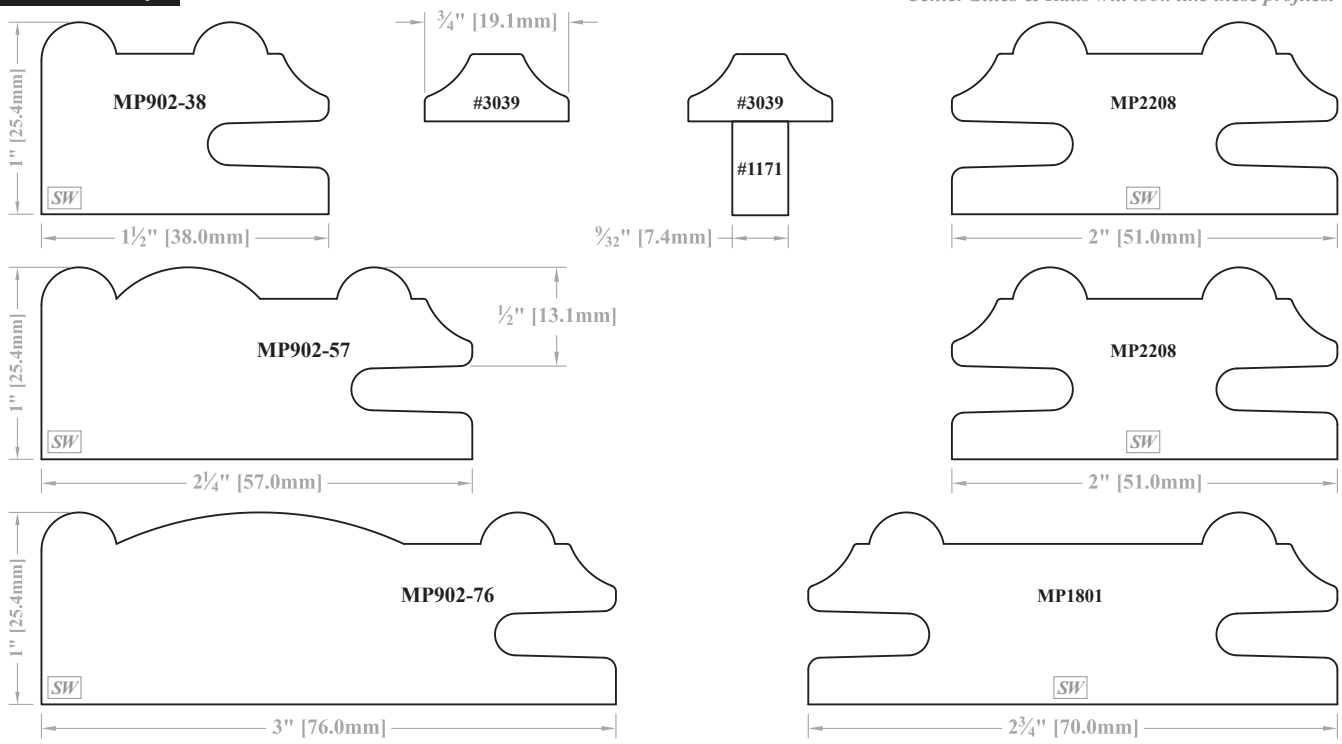
## MP901 Family

*Center Stiles & Rails will look like these profiles.*




## MP902 Family

*Center Stiles & Rails will look like these profiles.*




SW = Available in Solid Wood.

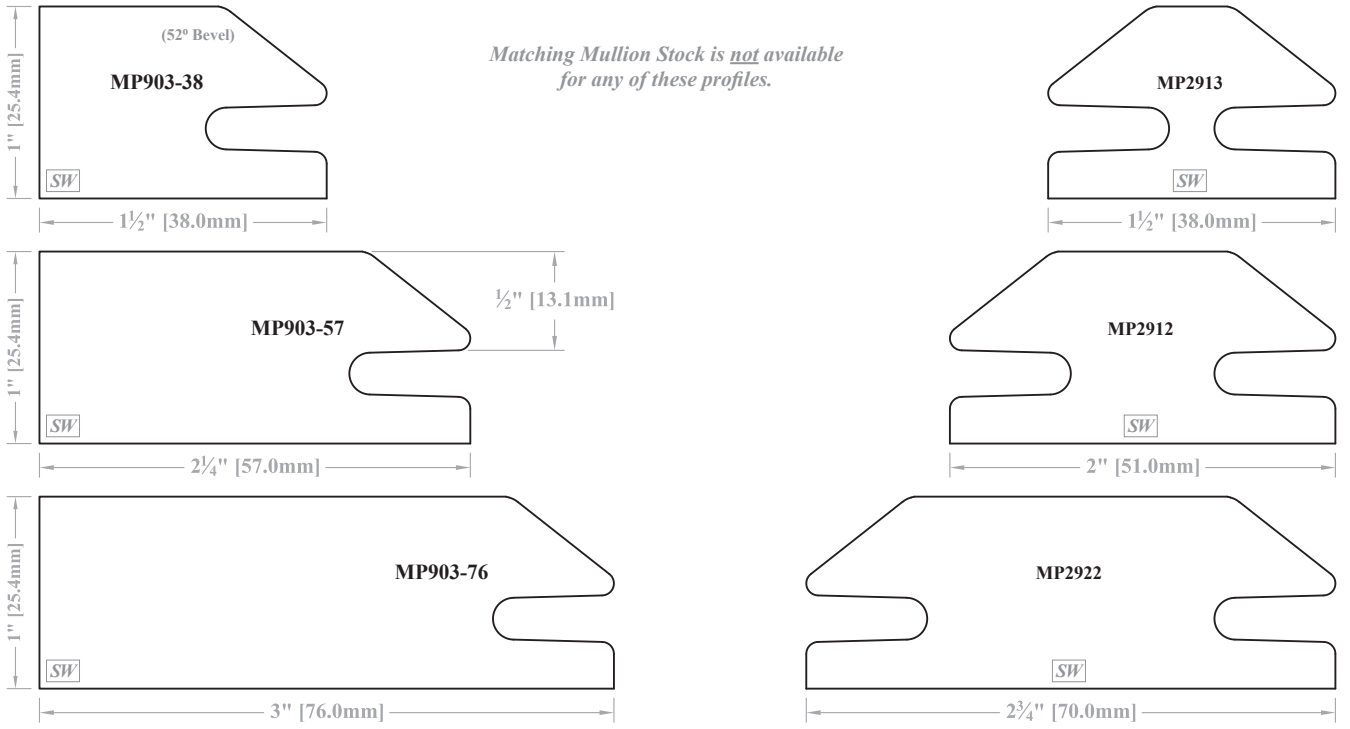
▶ **For PRICING** ▶ *See Section **E.11*** in our current Wholesale Pricing Catalog.

## Mitered Stile & Rail Profiles with Matching Mullion Stock

### MP903 Family

*Center Stiles & Rails will look like these profiles.*

*Matching Mullion Stock is not available for any of these profiles.*




SW = Available in Solid Wood.

▶ For PRICING ▶ *See Section **E.11*** in our current Wholesale Pricing Catalog.



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| Ordering & Pricing Notes: MP900 Series Miter Door & Drawer Front Profiles | | |
|---|---|---|
| | **Ordering Guidelines** | |
| 1 | **Order Forms** | Applicable order forms will include spaces to indicate your chosen profiles. |
| | **Pricing** | |
| 1 | **Pricing** | Please see ***Section E.11*** of our current **Wholesale Pricing Catalog**. |

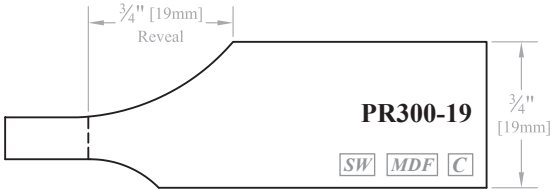
| Technical Notes: MP900 Series Miter Door & Drawer Front Profiles | | |
|---|---|---|
| | **Cabinet Door & Drawer Front Options (Chapter B)** | |
| 1 | **Mitered Frame or Mullion Doors** | All of the mitered profiles shown in this catalog are also available with the **GRF** profile. When ordering, please indicate whether the door is a frame or mullion. If a mullion, please indicate the lite pattern and number of lites. ***Not all mitered profiles are available with mullions.*** |
| | **Design Options (Chapter G)** | |
| 1 | **"Mitered" Stile and Rail Stock (Part #SRP100)** | Mitered stile & rail stock is produced and priced the same as Traditional stile & rail stock with an outside edge. Available in 8' [2438.4mm], Random Length and Cut to Length sizes. See ***Section G.16*** for additional information and pricing guidelines.<br>• To order please use ***E•Z Order Form #9 - Face Frame*** and Part #**SRP100**. |
| | **Functional Options (Chapter F)** | |
| 1 | **1½" [38.1mm] Wide Profiles** | Hinge boring is ***not available*** for any of the 1½" [38.1mm] wide miter profiles. |
| 2 | **Hinge Boring & Finger Pulls** | Not all hinges are compatible with 1" or greater door thicknesses. Please consult the specifications for your chosen hinges before selecting hinge boring options. |
| | | Please reference the **Miter Compatibility** chart for more information. Compatibility charts can be found on our website under **Resources > Technical Information > Compatibility Charts**. |
| | **General Information (Chapter A)** | |
| 1 | **Ready to Assemble (RTA)** | **RTA** is available as an option. |
| | **Material Options** | |
| 1 | **Material Options** | SW = Profile is available on products made from solid wood. |
| | **Miscellaneous** | |
| 1 | **Center Stile and Rail Construction** | All center stiles & rails will be haunched into the outside stiles & rails creating a mitered joint where they are conjoined. |
| | **Profile Options (Chapter E)** | |
| 1 | **Center Panel Profile Options** | The center panel profiles designed for use with Old World stile & rail profiles can be found in ***Sections E.13*** and ***E.14***.<br>• Old World stile & rail profiles from this section are not compatible with traditional center panel profiles from ***Section E.12***.<br>• See ***page A.4.4*** for typical construction of a 1" [25.4mm] thick Old World door. |
| | **Sizes/Dimensions** | |
| 1 | **Profile Drawings** | All stile & rail and mullion stock drawings are to scale. |
| 2 | **Thickness** | Old World stile & rail profiles are available in 1" [25.4mm], 1⅛" [28.6mm] and 1¼" [31.8mm] thicknesses. |
| 3 | **Minimum Sizes** | All mitered door and drawer front minimum sizes are calculated based on 2¼" [57.2mm] wide profiles.<br>• If using a 3" [76.2mm] wide profile, please add 1½" [38.1mm] to the published minimum door size.<br>• If using a 1½" [38.1mm] wide profile, deduct 1½" [38.1mm] from the published minimum size. |

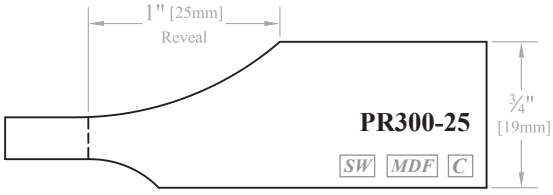
***Mitered Mortise & Tenon Joinery - MP900 Series - END***

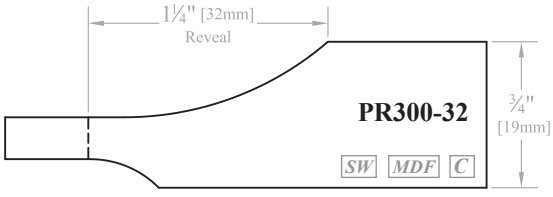
# Profile Options

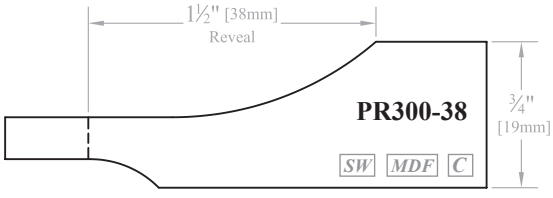
## Center Panel - Standard Raised/Recessed Raised Panel

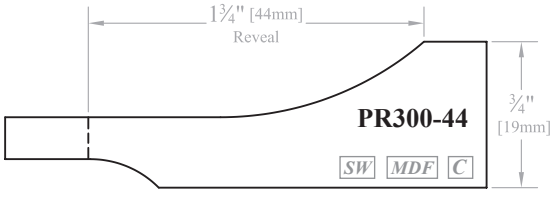
*"Traditional" Raised Panels*

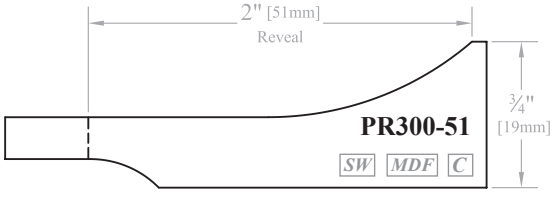


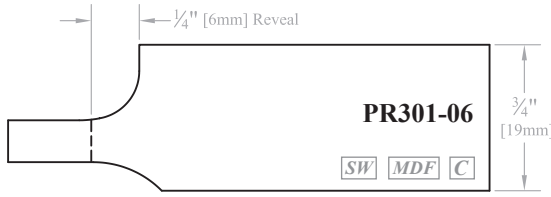



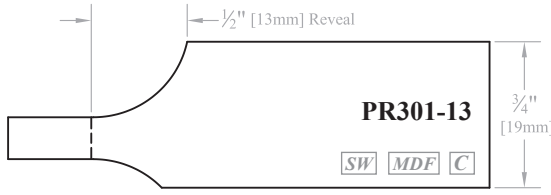



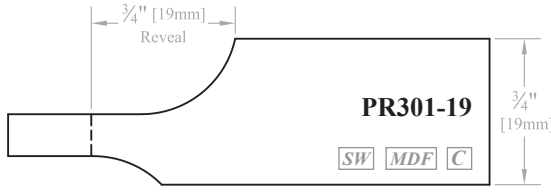



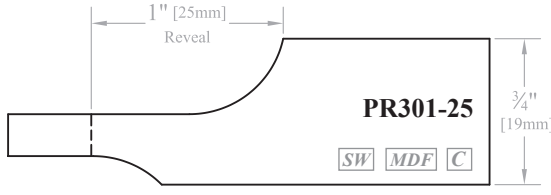



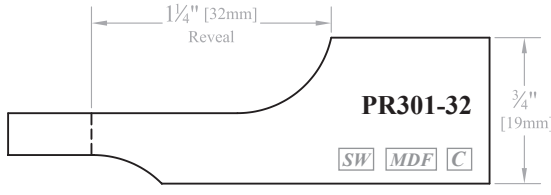




*"Light Intensity" is the only glaze intensity option available when using PR301-06 panel profile due to space constraints in the profiled area.*

SW = Available in Solid Wood. MDF = Available in Medium Density Fiberboard (MDF). C = Available for Convex/Concave products.

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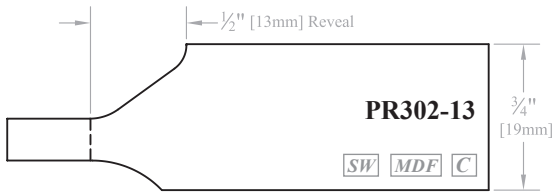
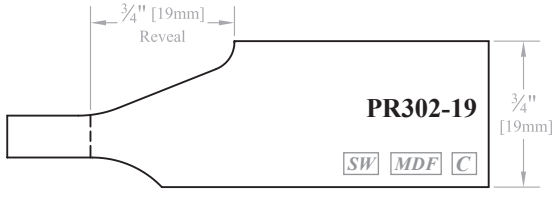
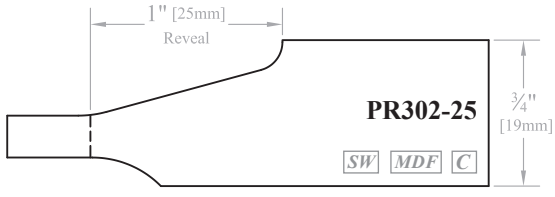
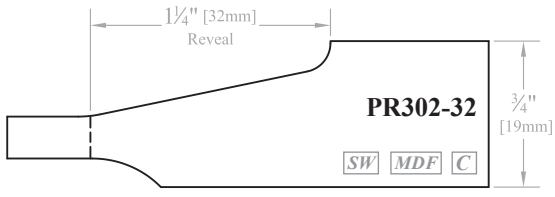
*"Traditional" Raised Panels*

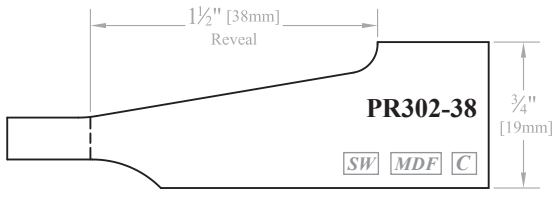


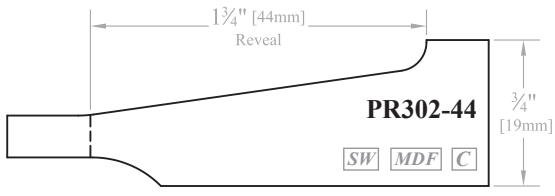


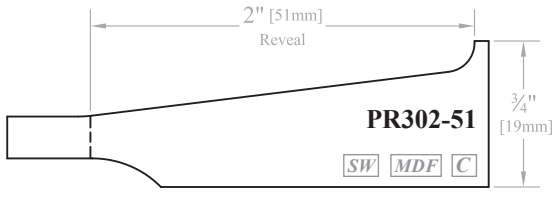



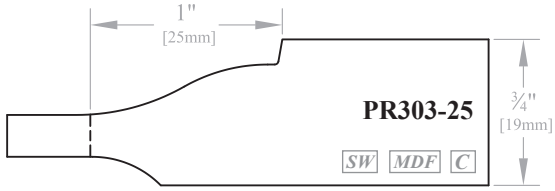



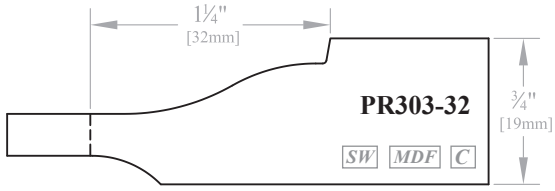



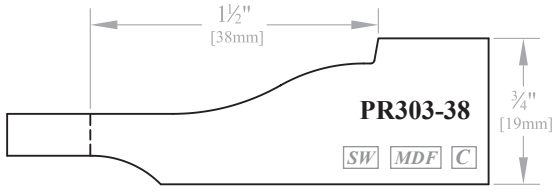



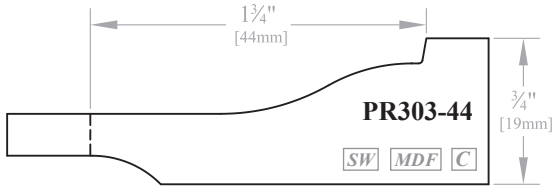



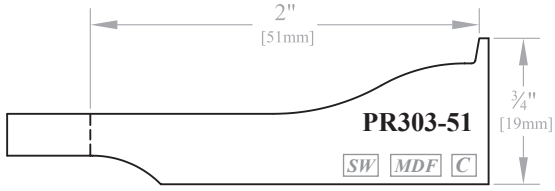



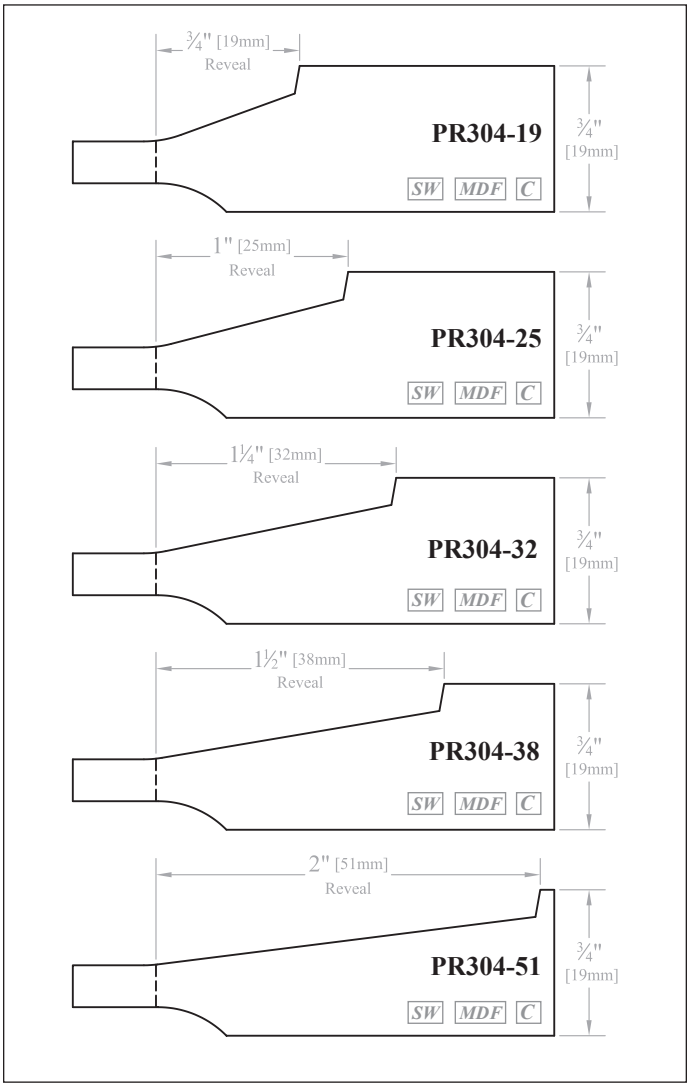



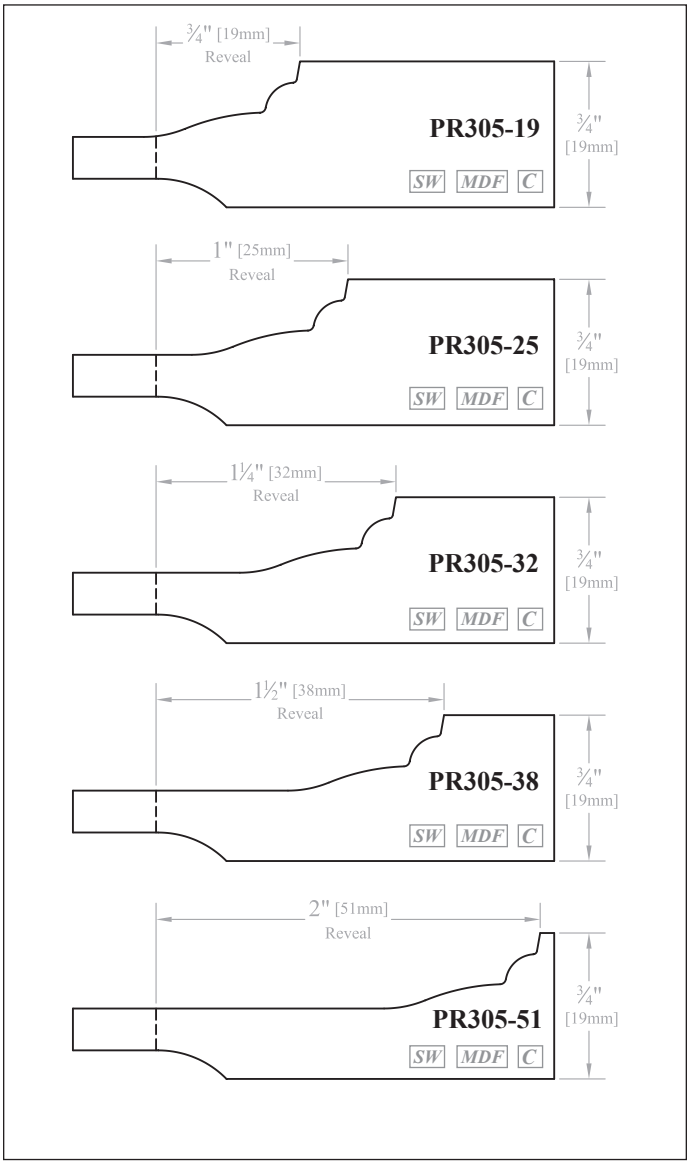

SW = Available in Solid Wood. MDF = Available in Medium Density Fiberboard (MDF). C = Available for Convex/Concave products.

# Profile Options

## Center Panel - Standard Raised/Recessed Raised Panel

*"Traditional" Raised Panels*

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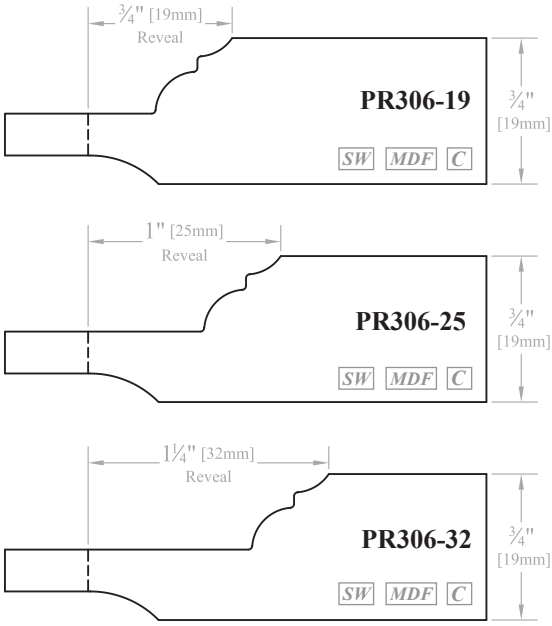
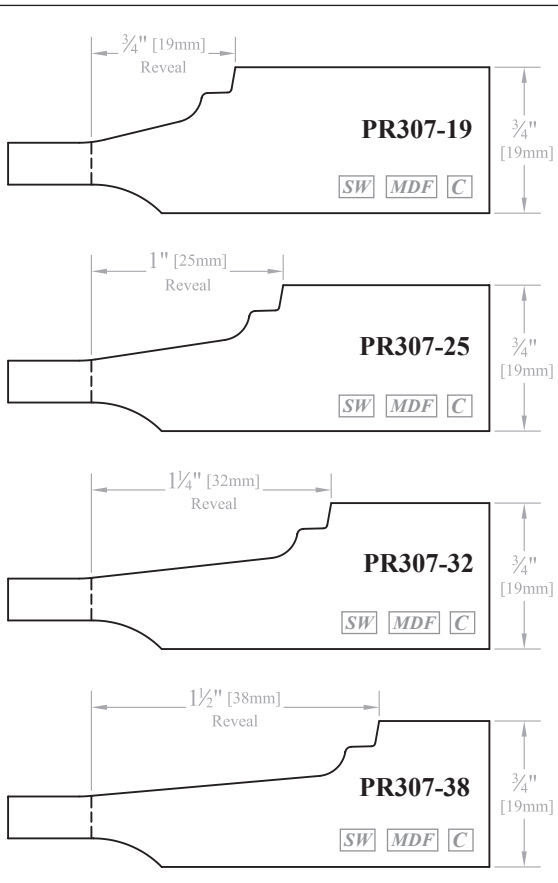
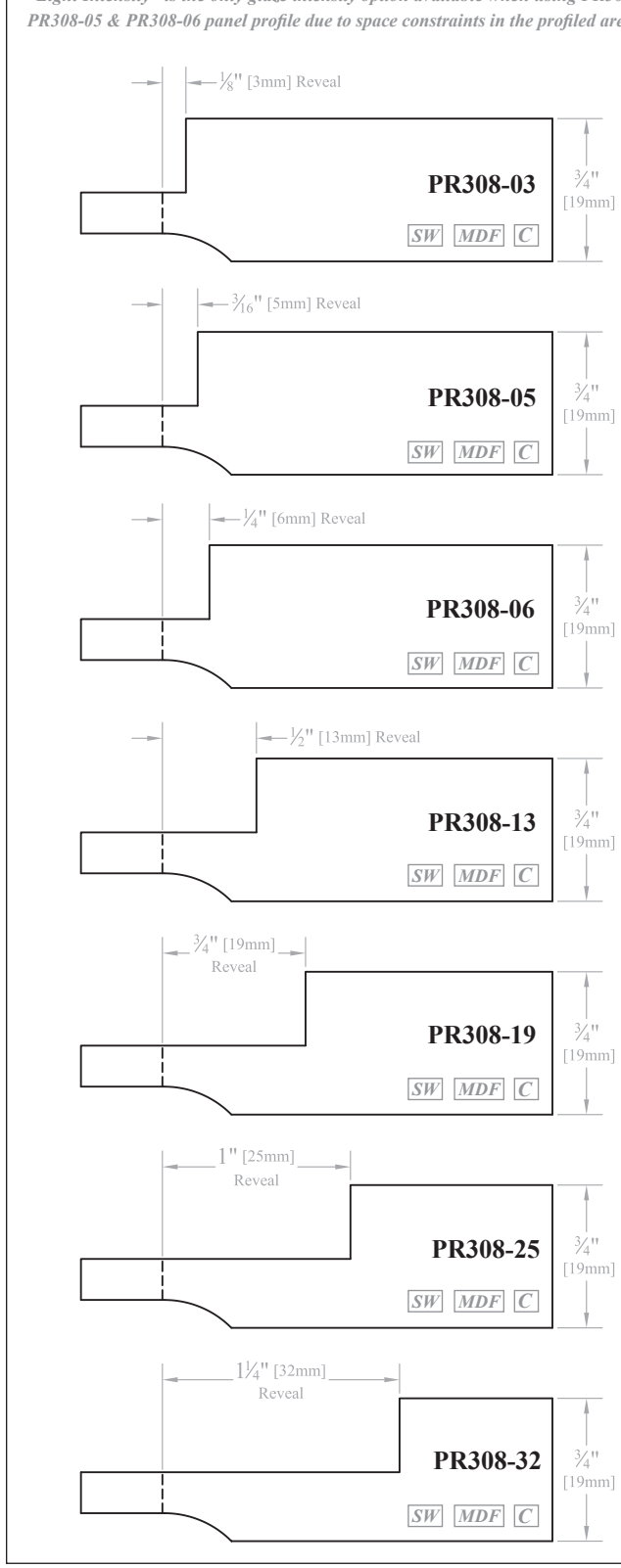
*"Traditional" Raised Panels*






*"Light Intensity" is the only glaze intensity option available when using PR308-03, PR308-05 & PR308-06 panel profile due to space constraints in the profiled area.*

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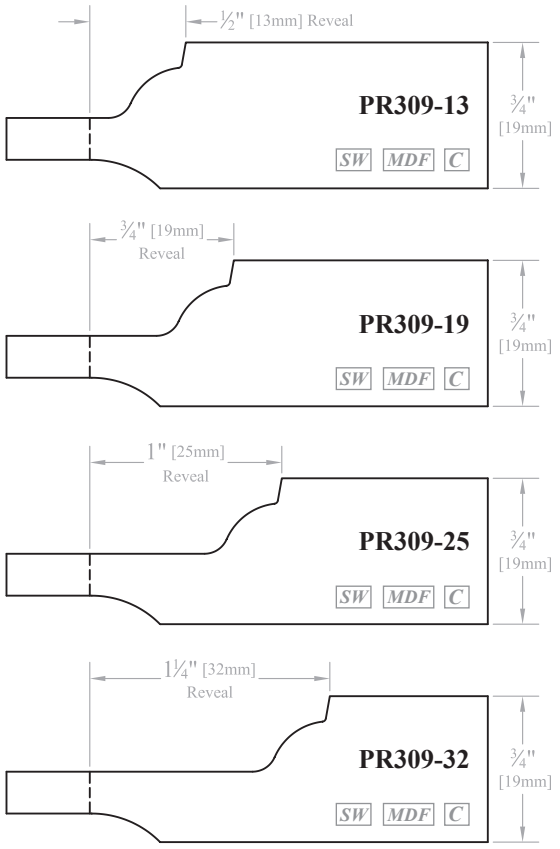
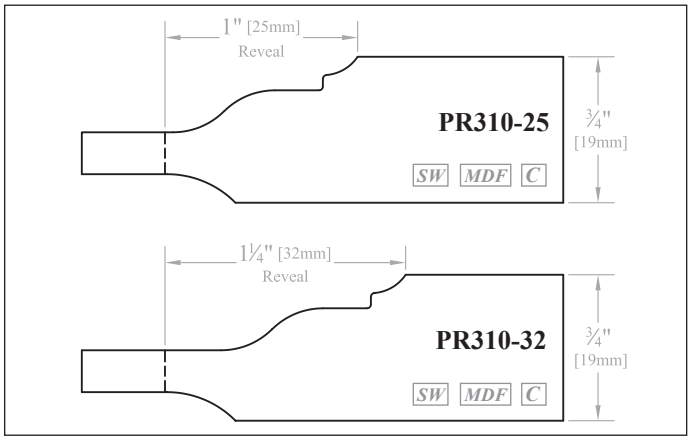
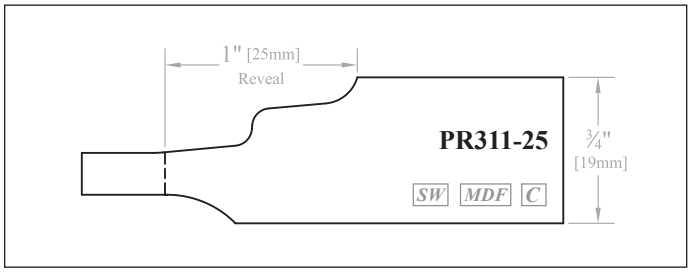
*"Traditional" Raised Panels*

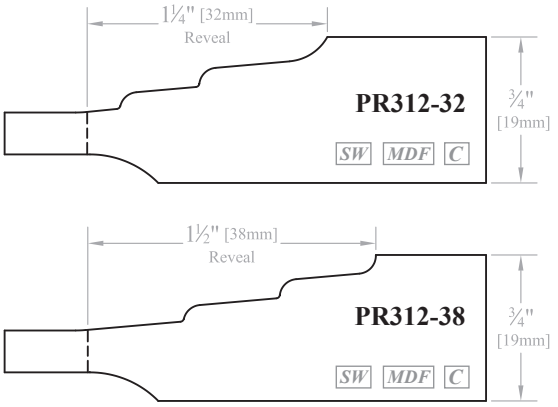
E



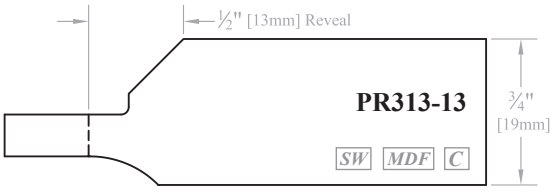



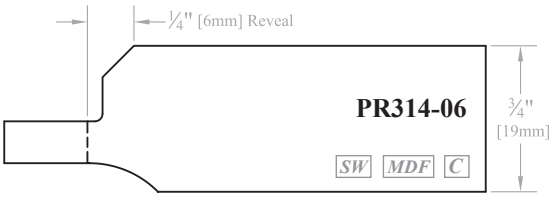

*"Light Intensity" is the only glaze intensity option available when using PR312-32 panel profile due to space constraints in the profiled area.*

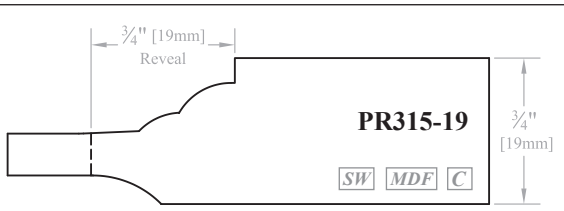



*"Light Intensity"is the only glaze intensity option available when using PR313-13 panel profile due to space constraints in the profiled area.*




*"Light Intensity" is the only glaze intensity option available when using PR314-06 panel profile due to space constraints in the profiled area.*

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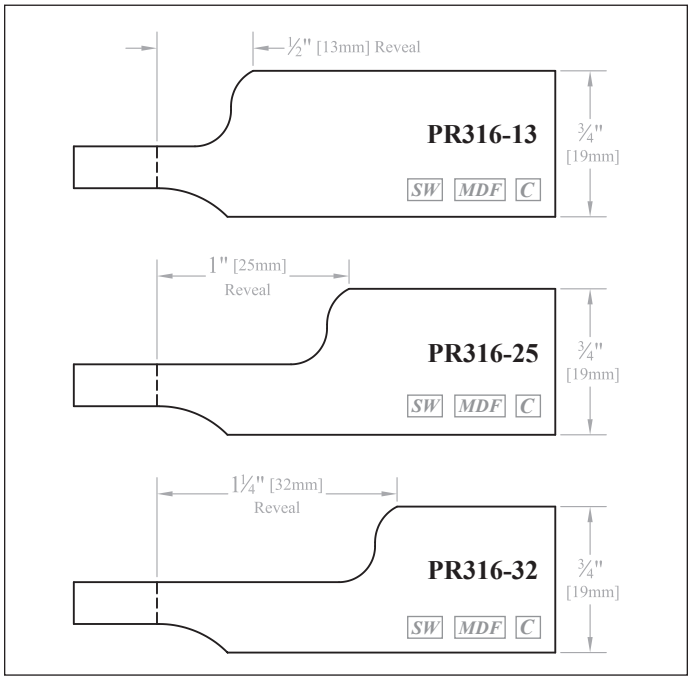
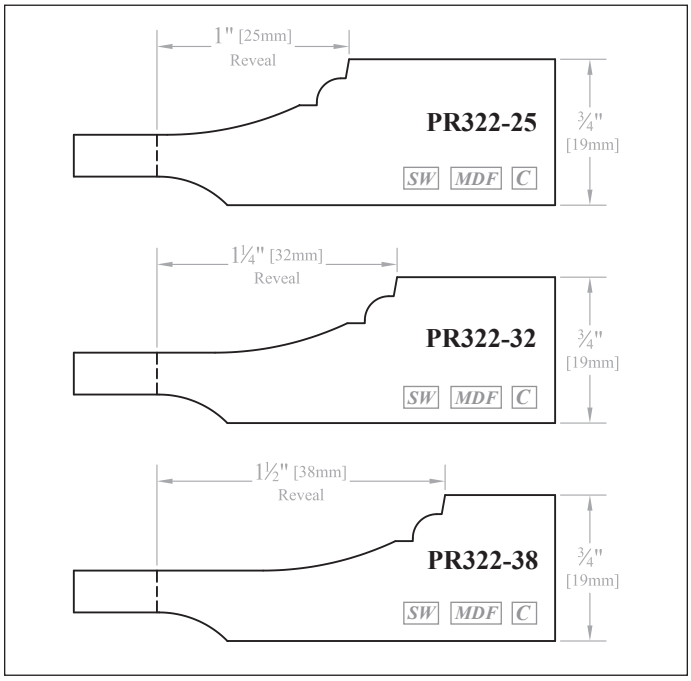
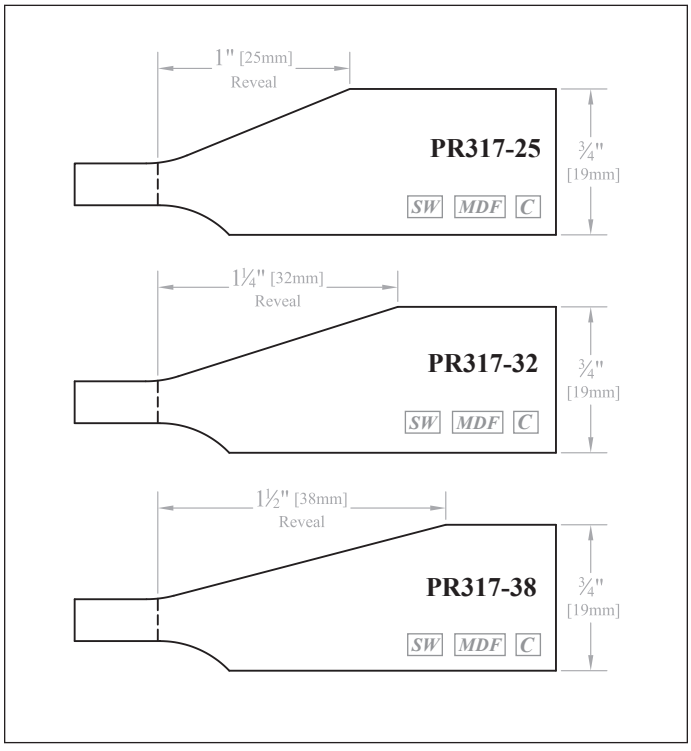
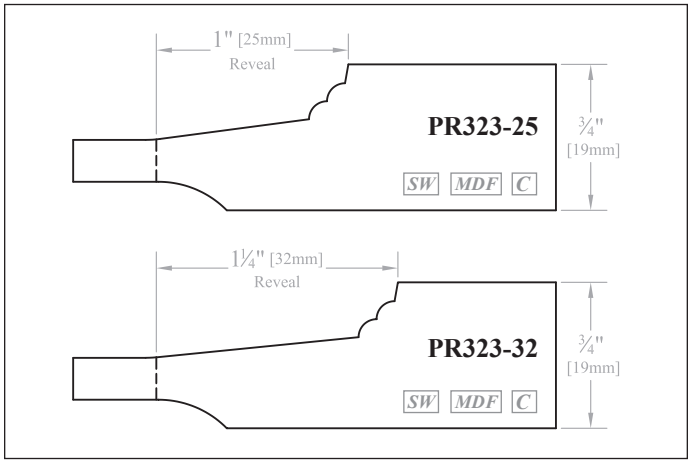
*"Traditional" Raised Panels*

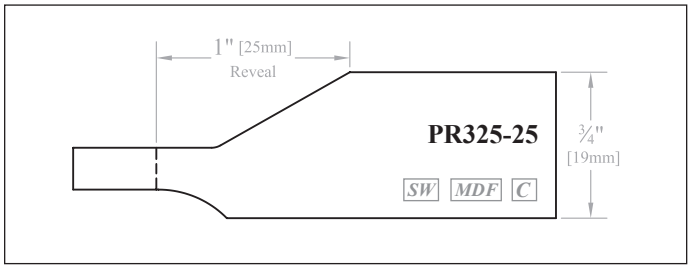


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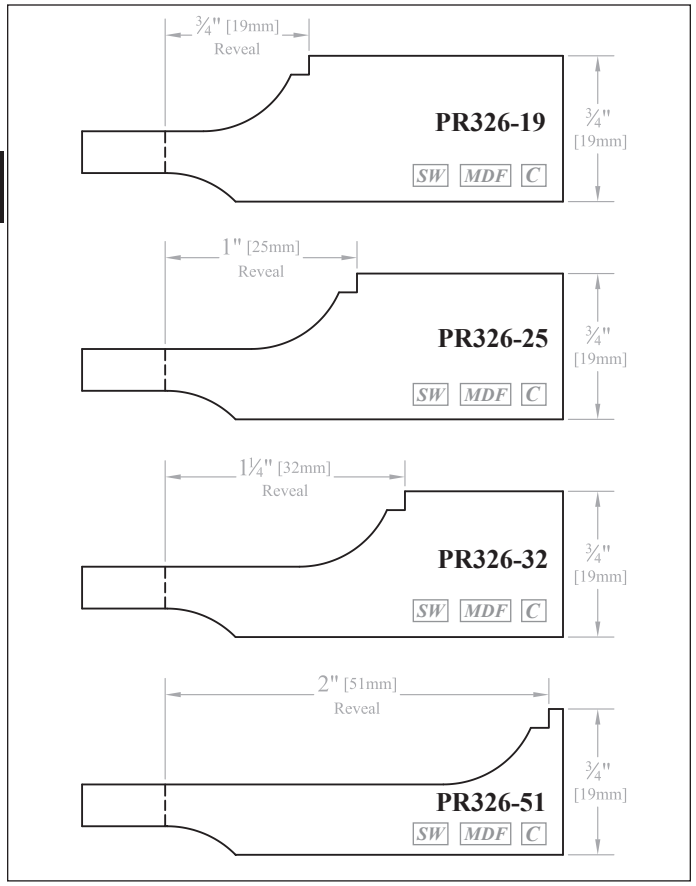
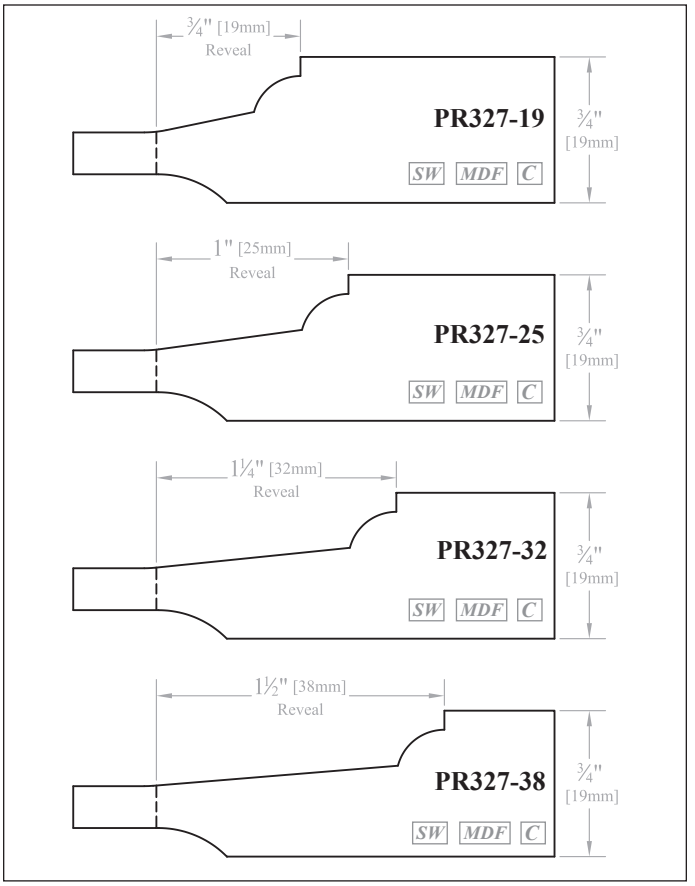
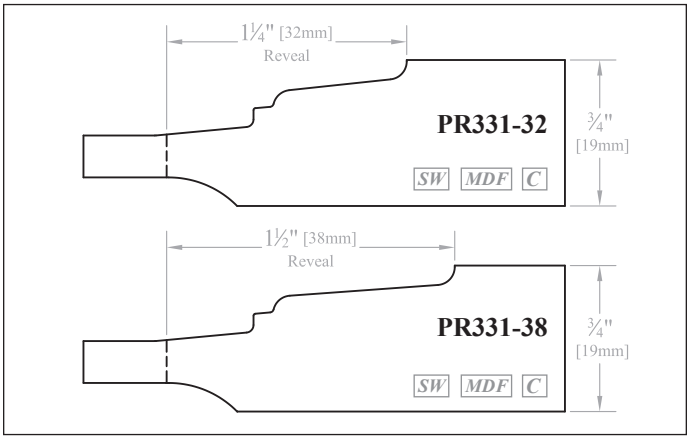
# Profile Options

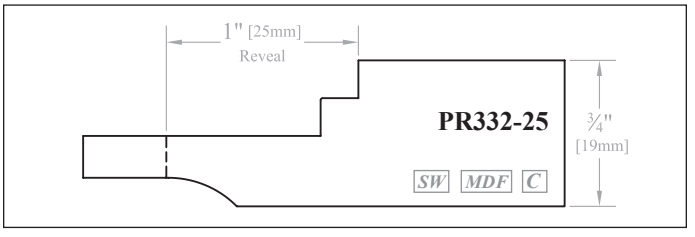
## Center Panel - Standard Raised/Recessed Raised Panel

*"Traditional" Raised Panels*

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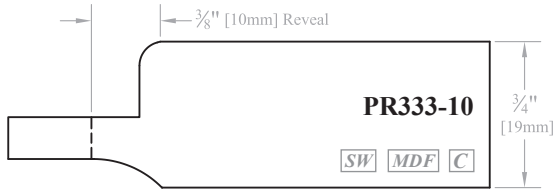
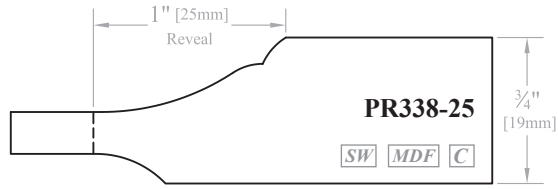
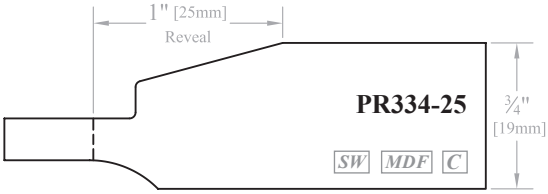
## "Traditional" Raised Panels

*"Light Intensity" is the only glaze intensity option available when using PR333-10 panel profile due to space constraints in the profiled area.*



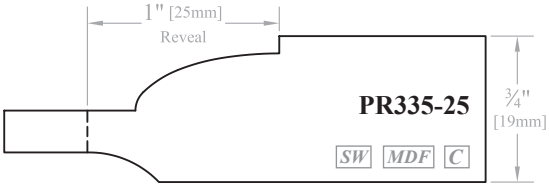



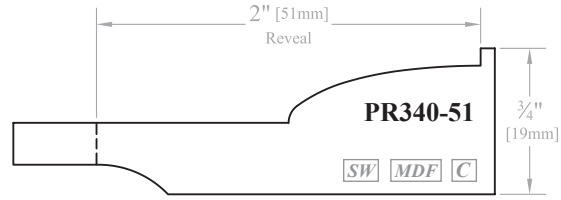

*"Light Intensity" is the only glaze intensity option available when using PR334-25 panel profile due to space constraints in the profiled area.*

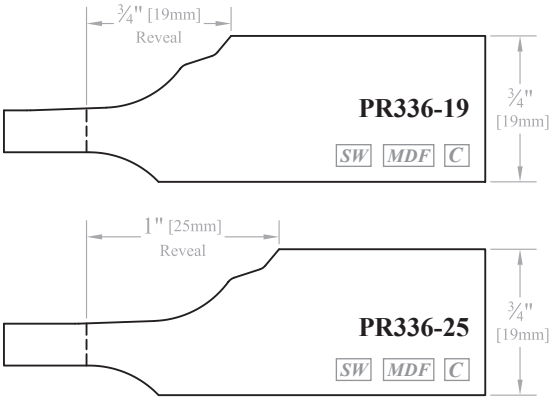


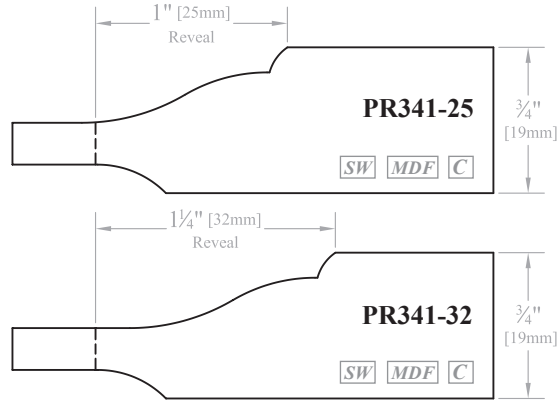

*"Light Intensity" is the only glaze intensity option available when using PR339-04 panel profile due to space constraints in the profiled area.*

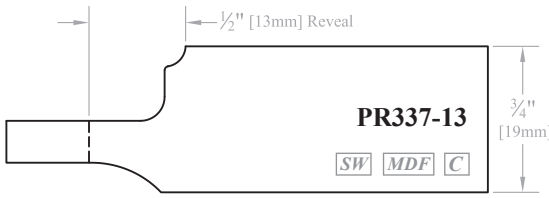
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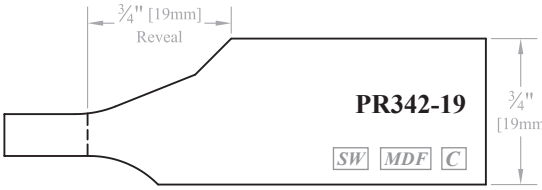
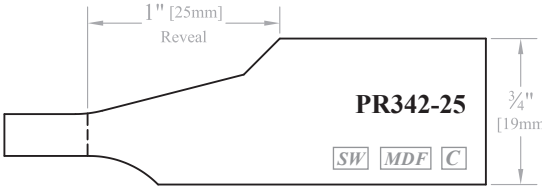
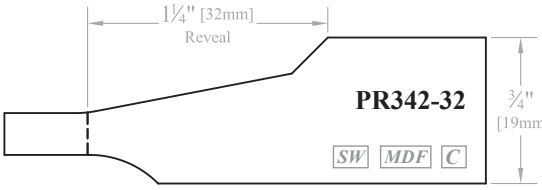
▶ For PRICING ▶ *See Section **E.12*** in our current Wholesale Pricing Catalog.

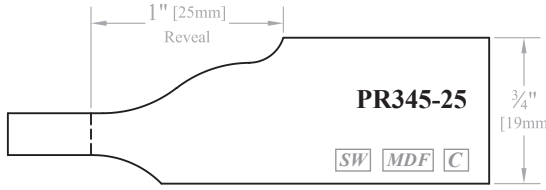
*"Traditional" Raised Panels*

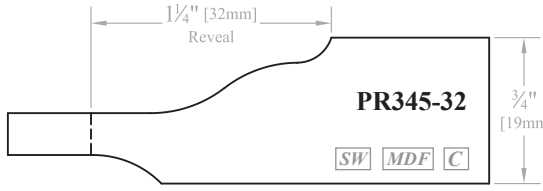
E

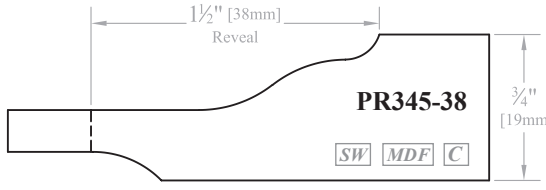


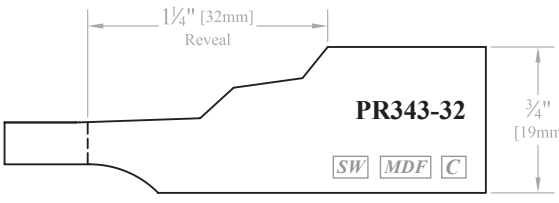



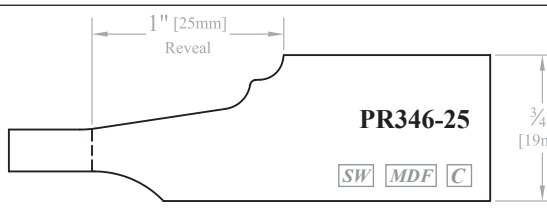



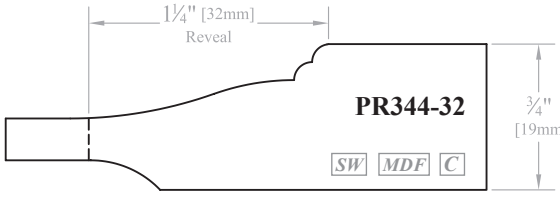



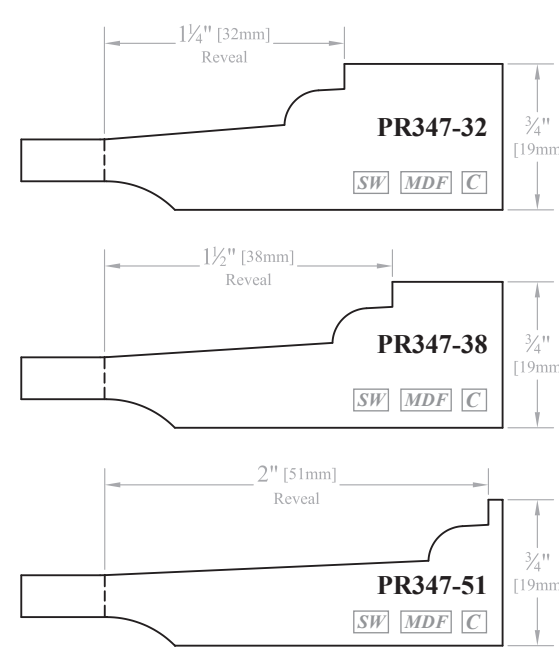

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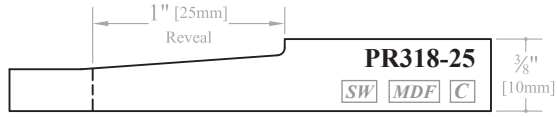
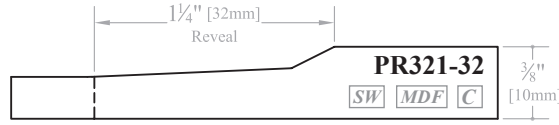
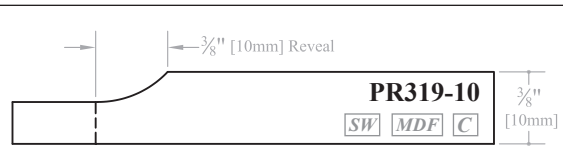
## Recessed Raised Panels

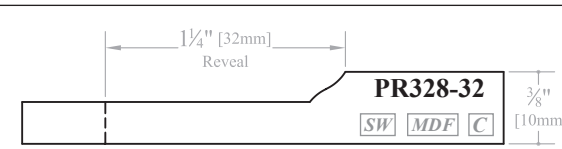
• **Center panel will <u>not</u> be flush with face of stiles and rails (except SR104, SR118, SR129, MP623 and MP624).** See ***Profile Options*** notes in ***Sections E.1, E.2, E.9*** and ***E.10*** for more information.

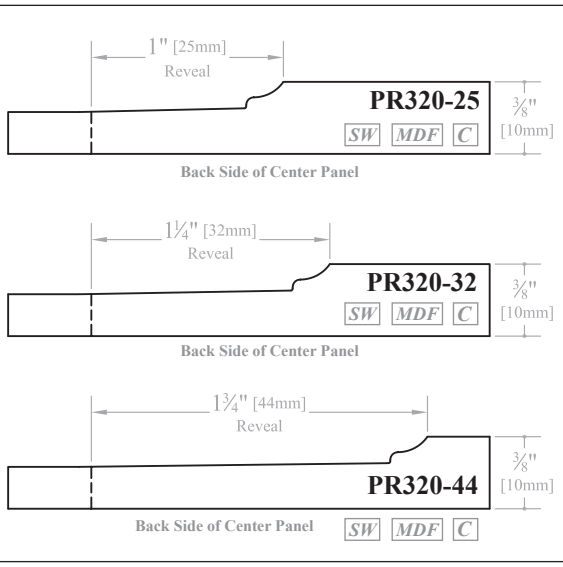


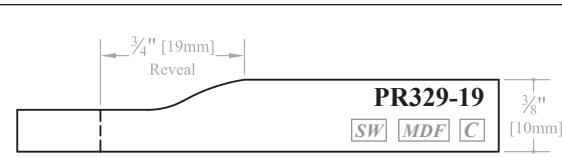
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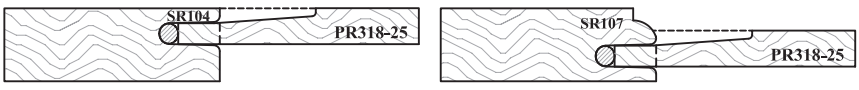
▶ **For PRICING** ▶ *See Section **E.12*** in our current Wholesale Pricing Catalog.

| Ordering & Pricing Notes: Center Panel Profiles - Standard | | |
|---|---|---|
| | **Ordering Guidelines** | |
| 1 | **Order Forms** | Applicable order forms will include spaces to indicate your chosen profiles. |
| | **Pricing** | |
| 1 | **Pricing** | Please see ***Section E.12*** of our current **Wholesale Pricing Catalog**. |



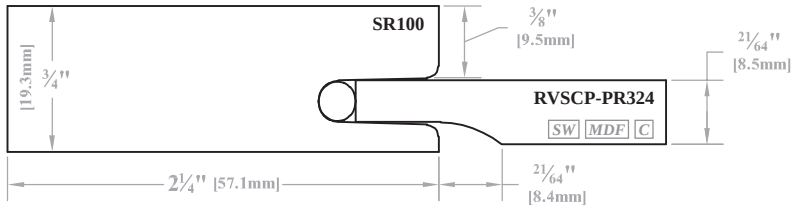
| Technical Notes: Center Panel Profiles - Standard | | |
|---|---|---|
| | **Cabinet Accessory Options (Chapter M)** | |
| 1 | **Center Panels Only** | See ***Section M.16*** for more information about **Center Panels Only (CPO)** in wood or MDF. |
| | **Convex/Concave Options (Chapter D)** | |
| 1 | **Curved Products** | The C indicates profiles that are available for Convex/Concave products. For additional ordering guidelines, see ***Chapter D***. |
| | **Material Options** | |
| 1 | **Material Options** | SW = Profile is available on products made from solid wood. |
| | | MDF = Profile is available on products made from MDF (Medium Density Fiberboard). |
| 2 | **MDF Center Panels** | Available with all profiles when using paint grade stile & rail material. |
| | | MDF raised center panels will be the same thickness as their solid wood equivalent. |
| | **Molding Options (Chapter N)** | |
| 1 | **Applied Moldings** | Applied moldings cannot be attached to the face of solid wood center panels.<br>• See our website, **Resources/Technical Information** for the compatibility chart.<br>• When using a flat panel or **RVSCP-PR324** *(Reversed Solid Center Panel)*, we suggest allowing 1" [25.4mm] of visible flat surface on the center of the panel to allow for attaching hardware.<br>◦ ***It is the customer's responsibility to determine this sizing.*** |
| | **Profile Options (Chapter E)** | |
| 1 | **PR301-06, PR308-03, PR308-05, PR308-06, PR312-32, PR313-13, PR314-06, PR333-10, PR334-25, PR339-04** | When using these center panel profile options, **"Light Intensity" is** the only glaze intensity option available, due to space constraints in the profiled area. |
| 2 | **PR318-25, PR319-10, PR320-25, PR320-32, PR320-44, PR321-32, PR328-32, PR329-19** | Using the following stile and rail profiles will result in the face of the center panel being flush with the face of these Traditional stiles and rails:<br>• **SR104, SR118, SR129,** and the **MP623 & MP624** mitered family profiles.<br>• Using any other stile and rail profile will result in a recessed raised panel. |
| | |  |
| | **Sizes/Dimensions** | |
| 1 | **Profile Drawings** | Most center panel profiles are drawn at a ⅜" [9.5mm] or ¾" [19.1mm] thickness. |
| | | Center panels on Convex/Concave doors will be ⅝" [16mm] thick and will be flush with stiles and rails on the face only.<br>• This does not apply to ⅜" [9.5mm] thick center panels or the **RVSCP-PR324** *(Reversed Solid Center Panel).* |

***Center Panels - Standard Raised/Recessed Raised - END***

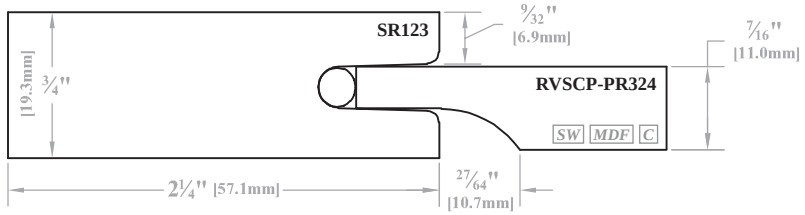
# Profile Options

## Center Panels - Reversed Solid Center Panel (RVSCP-PR324)

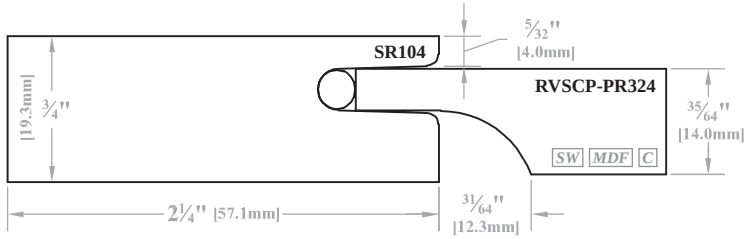
The **RVSCP-PR324** *(Reversed Solid Center Panel)* was designed to provide an option for a solid wood center panel which gives the appearance of a flat panel on the face of the door. This option is ideal for cases where finish colors may vary between solid wood frames and veneered panels. Door thickness and placement of the Panel Plow Groove Cut in a frame will affect the center panel thickness and reveal on the back side of the door. These illustrations demonstrate how various stile and rail profiles affect the thickness of the panel, resulting in a slight variance in the reveal on the back side of a door. Note that the panel is not flush to the stiles and rails on the back side but instead is slightly recessed. This distance may vary slightly as the panel thickness changes.



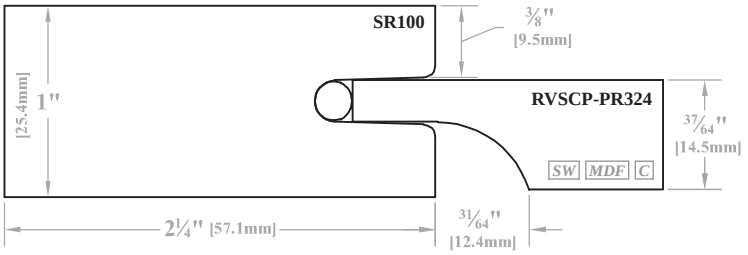

**RVSCP-PR324 with 9.5mm PPGC Placement**
- Construction: Traditional & Mitered M/T
- Stile & Rail Thickness: ¾" [19.3mm]
- Panel Plow Groove Cut Placement: ⅜" [9.5mm]
- Panel Thickness: 21/64" [8.5mm]
- Panel Reveal on Backside of Door: 21/64" [8.4mm]
- Shown with **SR100** Traditional stile & rail profile.




**RVSCP-PR324 with 6.9mm PPGC Placement**
- Construction: Traditional & Mitered M/T
- Stile & Rail Thickness: ¾" [19.3mm]
- Panel Plow Groove Cut Placement: 9/32" [6.9mm]
- Panel Thickness: 7/16" [11.0mm]
- Panel Reveal on Backside of Door: 27/64" [10.7mm]
- Shown with **SR123** Traditional stile & rail profile.

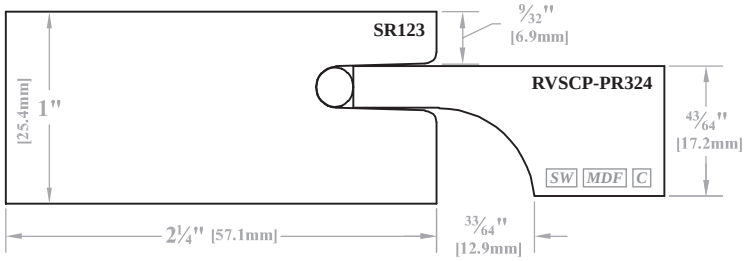



**RVSCP-PR324 with 4.0mm PPGC Placement**
- Construction: Traditional & Mitered M/T
- Stile & Rail Thickness: ¾" [19.3mm]
- Panel Plow Groove Cut Placement: 5/32" [4.0mm]
- Panel Thickness: 35/64" [14.0mm]
- Panel Reveal on Backside of Door: 31/64" [12.3mm]
- Shown with **SR104** Traditional stile & rail profile.




**RVSCP-PR324 with 9.5mm PPGC Placement**
- Construction: Traditional & Mitered M/T
- Stile & Rail Thickness: 1" [25.4mm]
- Panel Plow Groove Cut Placement: ⅜" [9.5mm]
- Panel Thickness: 37/64" [14.5mm]
- Panel Reveal on Backside of Door: 31/64" [12.4mm]
- Shown with **SR100** Traditional stile & rail profile.

***Continued on next page…***




**RVSCP-PR324 with 6.9mm PPGC Placement**

- Construction: Traditional & Mitered M/T
- Stile & Rail Thickness: 1" [25.4mm]
- Panel Plow Groove Cut Placement: 9/32" [6.9mm]
- Panel Thickness: 43/64" [17.2mm]
- Panel Reveal on Backside of Door: 33/64" [12.9mm]
- Shown with **SR123** Traditional stile & rail profile.

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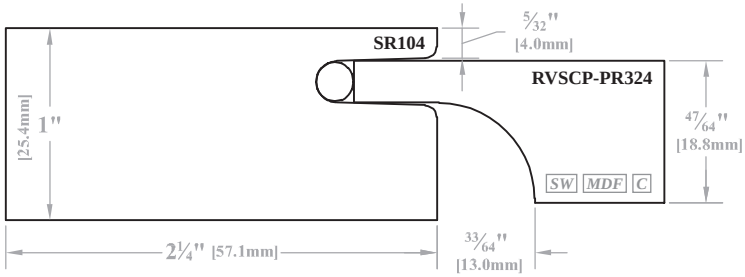
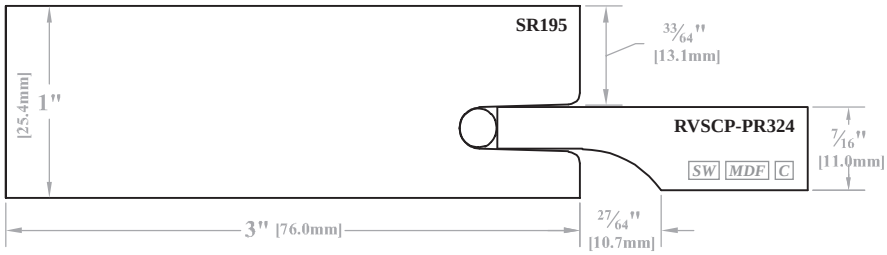


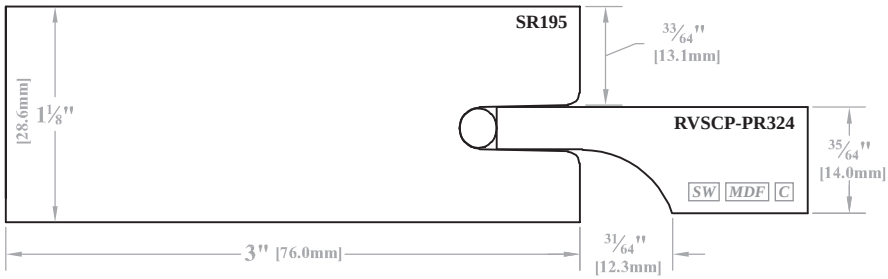

**RVSCP-PR324 with 4.0mm PPGC Placement**

- Construction: Traditional & Mitered M/T
- Stile & Rail Thickness: 1" [25.4mm]
- Panel Plow Groove Cut Placement: 5/32" [4.0mm]
- Panel Thickness: 47/64" [18.8mm]
- Panel Reveal on Backside of Door: 33/64" [13.0mm]
- Shown with **SR104** Traditional stile & rail profile.



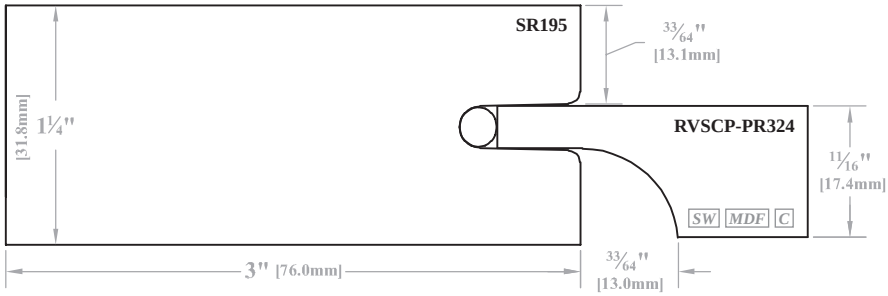

**RVSCP-PR324 with 13.1mm PPGC Placement**

- Construction: Old World - Traditional & Mitered
- Stile & Rail Thickness: 1" [25.4mm]
- Panel Plow Groove Cut Placement: 33/64" [13.1mm]
- Panel Thickness: 7/16" [11.0mm]
- Panel Reveal on Backside of Door: 27/64" [10.7mm]
- Shown with **SR195** Old World stile & rail profile.




**RVSCP-PR324 with 13.1mm PPGC Placement**

- Construction: Old World - Traditional & Mitered
- Stile & Rail Thickness: 1⅛" [28.6mm]
- Panel Plow Groove Cut Placement: 33/64" [13.1mm]
- Panel Thickness: 35/64" [14.0mm]
- Panel Reveal on Backside of Door: 31/64" [12.3mm]
- Shown with **SR195** Old World stile & rail profile.




**RVSCP-PR324 with 13.1mm PPGC Placement**

- Construction: Old World - Traditional & Mitered
- Stile & Rail Thickness: 1¼" [31.8mm]
- Panel Plow Groove Cut Placement: 33/64" [13.1mm]
- Panel Thickness: 11/16" [17.4mm]
- Panel Reveal on Backside of Door: 33/64" [13.0mm]
- Shown with **SR195** Old World stile & rail profile.

*Continued on next page...*

▶ **For PRICING** ▶ *See Section* ***E.13*** in our current Wholesale Pricing Catalog.

| Ordering & Pricing Notes: Center Panel Profiles - RVSCP-PR324 (Reversed Solid Center Panel) | | |
|---|---|---|
| | | **Ordering Guidelines** |
| 1 | **Order Forms** | Applicable order forms will include spaces to indicate your chosen profiles. |
| | | **Pricing** |
| 1 | **Pricing** | Please see ***Section E.13*** of our current **Wholesale Pricing Catalog**. |



| Technical Notes: Center Panel Profiles - RVSCP-PR324 (Reversed Solid Center Panel) | | |
|---|---|---|
| | | **Material Options** |
| 1 | **Material Options** | SW = Profile is available on products made from solid wood. |
| | | MDF = Profile is available on products made from MDF (Medium Density Fiberboard). |
| 2 | **MDF - MR, Raw** | **RVSCP-PR324** is also available in MDF - MR (Moisture Resistant), Raw.<br>• Available in all stile & rail thickness/panel plow groove cut (**PPGC**) placement combinations except the following:<br>◦ 1" stile & rail thickness with 6.9mm PPGC placement.<br>◦ 1¼" stile & rail thickness with 13.1mm PPGC placement. |
| | | **Molding Options (Chapter N)** |
| 1 | **Applied Moldings** | To ensure that the molding and panel profile you have selected are compatible, please see **Applied Molding Center Panel Compatibility** chart on our website under: **Resources > Technical Information > Compatibility Charts**.<br>• Applied moldings cannot be attached to the face of solid wood center panels.<br>• When using a flat panel or **RVSCP-PR324** *(Reversed Solid Center Panel)*, we suggest allowing 1" [25.4mm] of visible flat surface on the center of the panel to allow for attaching hardware.<br>◦ ***It is the customer's responsibility to determine this sizing.*** |
| | | **Profile Options (Chapter E)** |
| 1 | **RVSCP-PR324 Center Panel Profile** | This **RVSCP-PR324** *(Reversed Solid Center Panel)* profile was designed to simulate a flat center panel in a door while providing you with a solid wood center panel. |
| | | Designed to be slightly recessed on the back side of the door when used with the specific Traditional, Mitered and Old World stile and rail profiles. This distance may vary slightly as the panel thickness changes. Please reference illustrations and profile options. |
| | | When ordering an **MDF** center panel, the panel will be slightly recessed on the back side of the door, the same as solid wood. |
| 2 | **¼" Thick Flat Panel** | Please see ***Section A.4*** and ***B.3*** for more information on ¼" veneer flat center panels. |

***Center Panel - Reverse Solid Center Panel (RVSCP-PR324) - END***

▶ **For PRICING** ▶ *See Section* ***E.13*** in our current Wholesale Pricing Catalog.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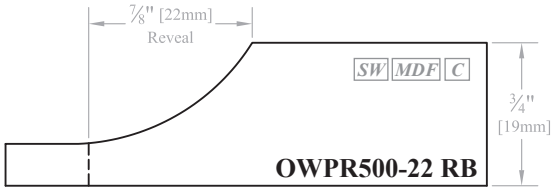
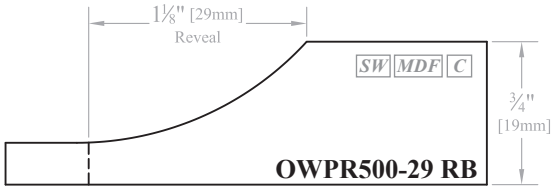
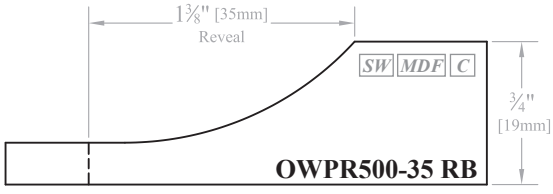
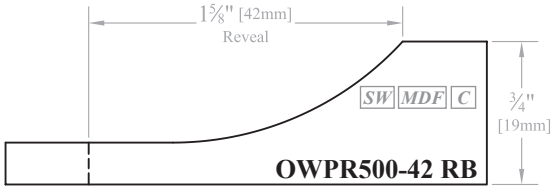
*Old World Raised Panels*

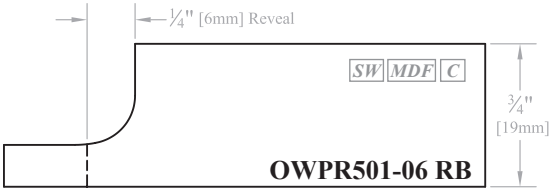
E

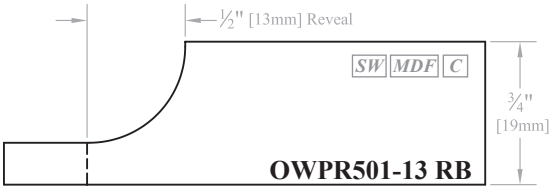


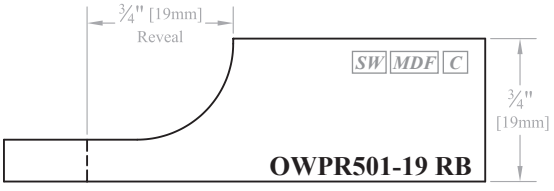



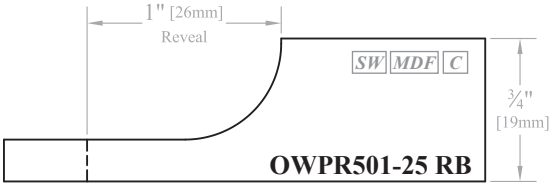



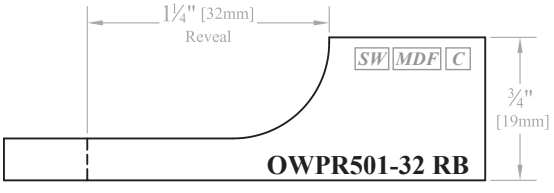




*"Light Intensity" is the only glaze intensity option available when using OWPR501-06 RB panel profile due to space constraints in the profiled area.*

SW = Available in Solid Wood  C = Available for Convex/Concave Products  MDF = Available in Medium Density Fiberboard (MDF)  OW = Old World  RB = Recessed Back

▶ **For PRICING** ▶ *See Section **E.14*** in our current Wholesale Pricing Catalog.



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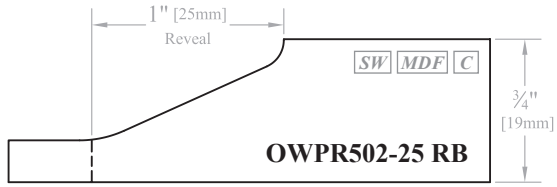
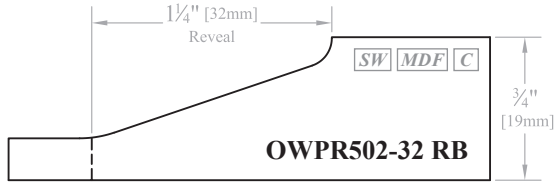
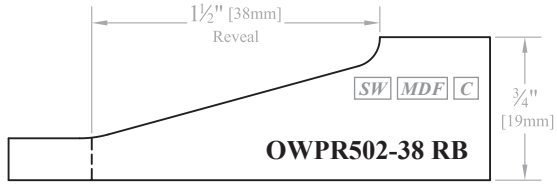
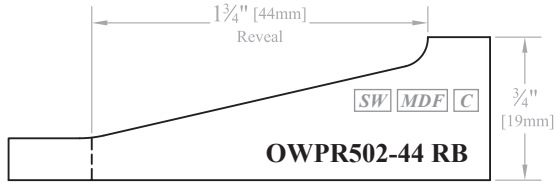
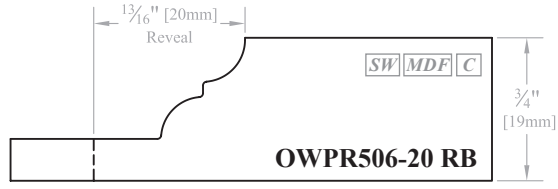
*Old World Raised Panels*

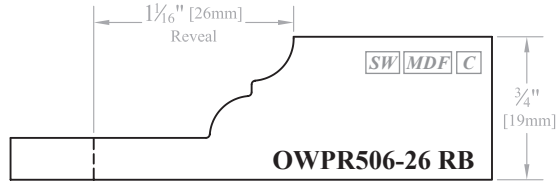


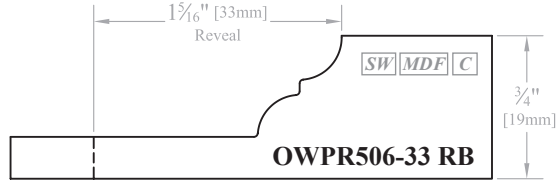



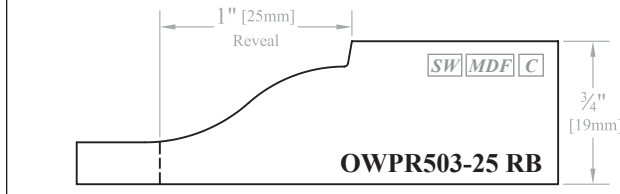



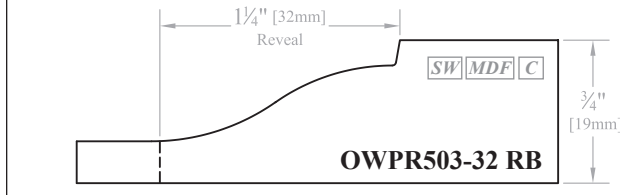



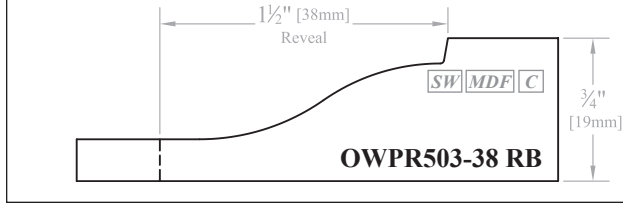



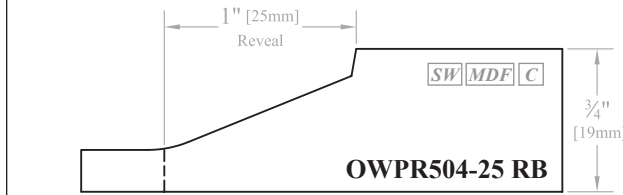



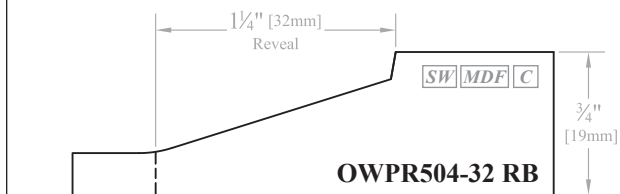



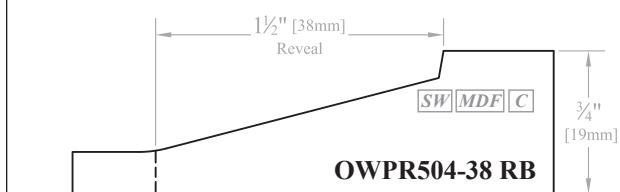



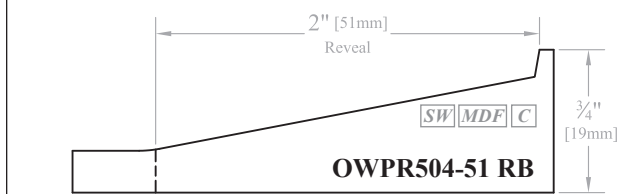




SW = Available in Solid Wood  C = Available for Convex/Concave Products  MDF = Available in Medium Density Fiberboard (MDF)  OW = Old World  RB = Recessed Back

▶ **For PRICING** ▶ *See Section **E.14*** in our current Wholesale Pricing Catalog.

## "Old World" Raised Panels

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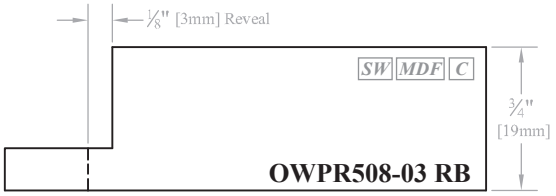
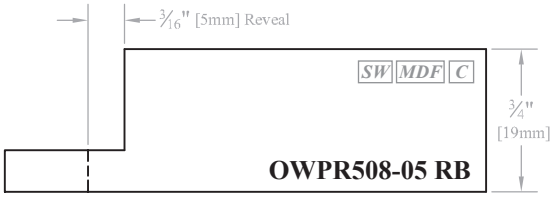
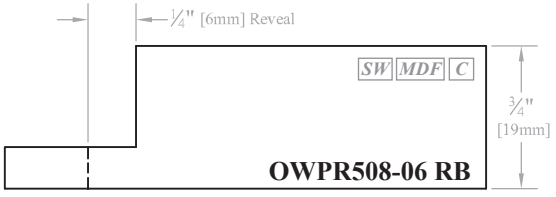
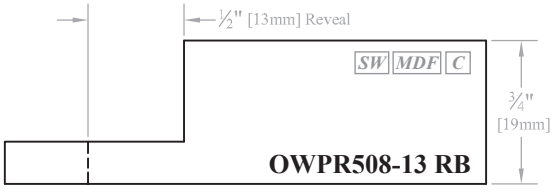
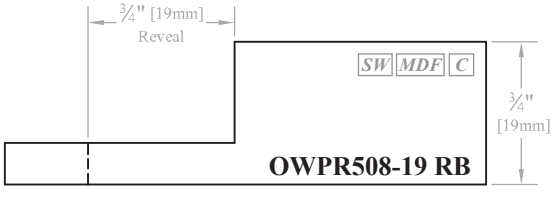
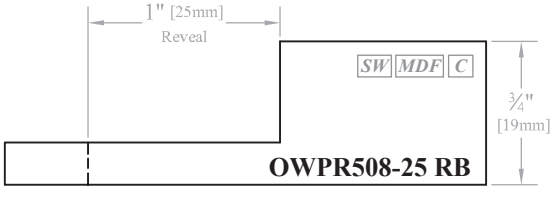


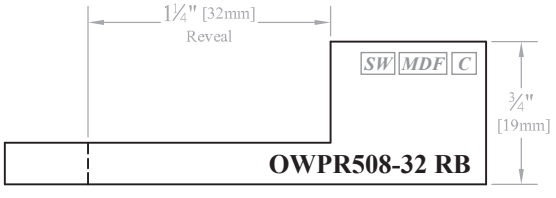



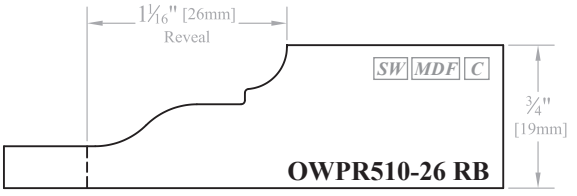



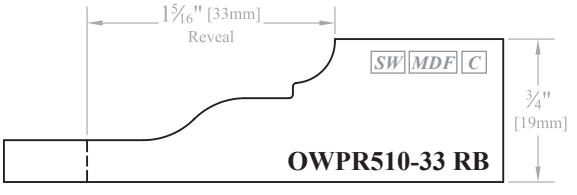



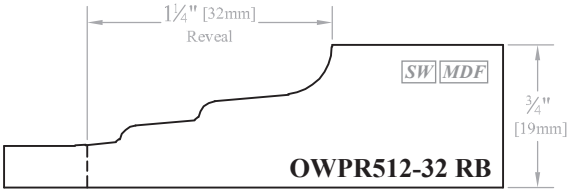



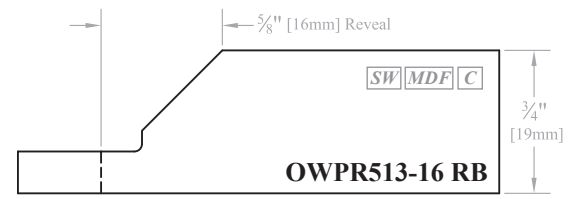



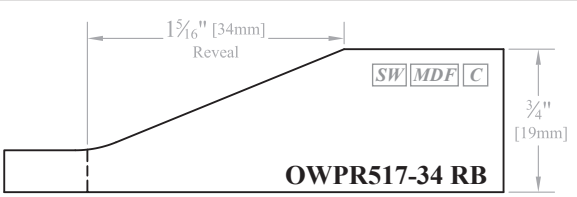

*"Light Intensity" is the only glaze application available when using OWPR508-06 RB, OWPR508-05 RB and OWPR508-03 RB panel profiles due to space constraints in the profiled area.*

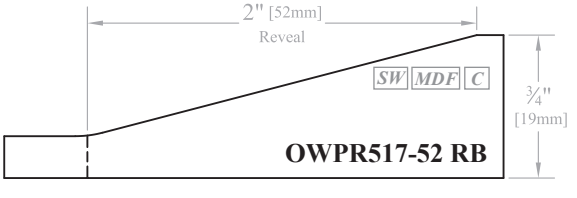



SW = Available in Solid Wood | C = Available for Convex/Concave Products | MDF = Available in Medium Density Fiberboard (MDF) | OW = Old World | RB = Recessed Back

▶ For PRICING ▶ *See Section **E.14*** in our current Wholesale Pricing Catalog.



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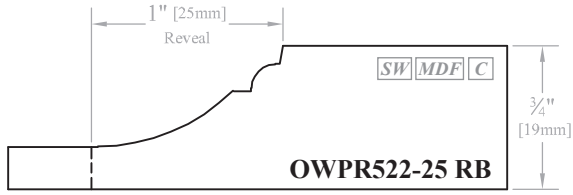
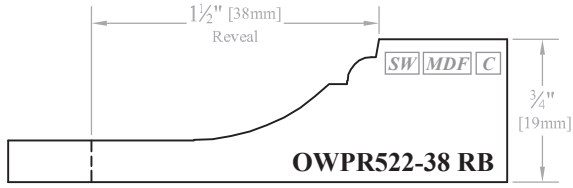
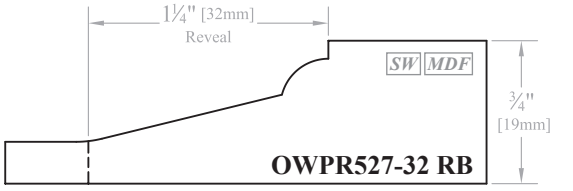
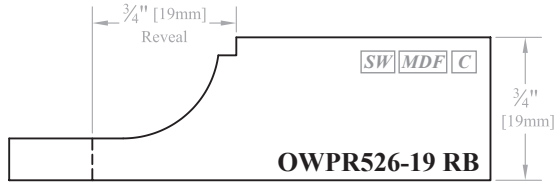
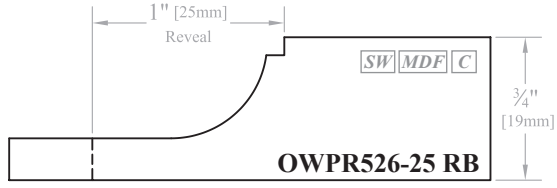
## Old World Raised Panels

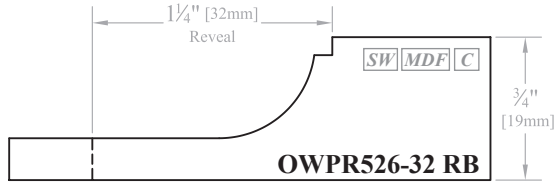



### Ordering & Pricing Notes: Center Panel Profiles - Old World

| | | |
|---|---|---|
| | | **Ordering Guidelines** |
| 1 | **Order Forms** | Applicable order forms will include spaces to indicate your chosen profiles. |
| | | **Pricing** |
| 1 | **Pricing** | Please see ***Section E.14*** of our current **Wholesale Pricing Catalog**. |

### Technical Notes: Center Panel Profiles - Old World

| | | |
|---|---|---|
| | | **Convex/Concave Options (Chapter D)** |
| 1 | **Curved Products** | The C indicates profiles that are available for Convex/Concave products. For additional ordering guidelines, see ***Chapter D***. |
| | | **General Information (Chapter A)** |
| 1 | **Old World Center Panels** | When ordering Old World style doors or drawer fronts, the center panel will be ¾" [19mm] thick, but recessed on the back side. See ***Section A.4*** for an illustration. |
| | | Old World center panels grow to the face. Some profiles do not look as good as others with this type of construction. The Old World center panel profiles found in this section are for use when ordering Old World style doors and drawer fronts. |
| | | **Material Options** |
| 1 | **Material Options** | SW = Profile is available on products made from solid wood. |
| | | MDF = Profile is available on products made from MDF (Medium Density Fiberboard). |
| | | **Profile Options (Chapter E)** |
| 1 | **Reversed Center Panels (RVSCP)** | Please see ***Section E.13*** for Reverse Solid Center Panel (RVSCP) options for Old World stile & rail profiles. |

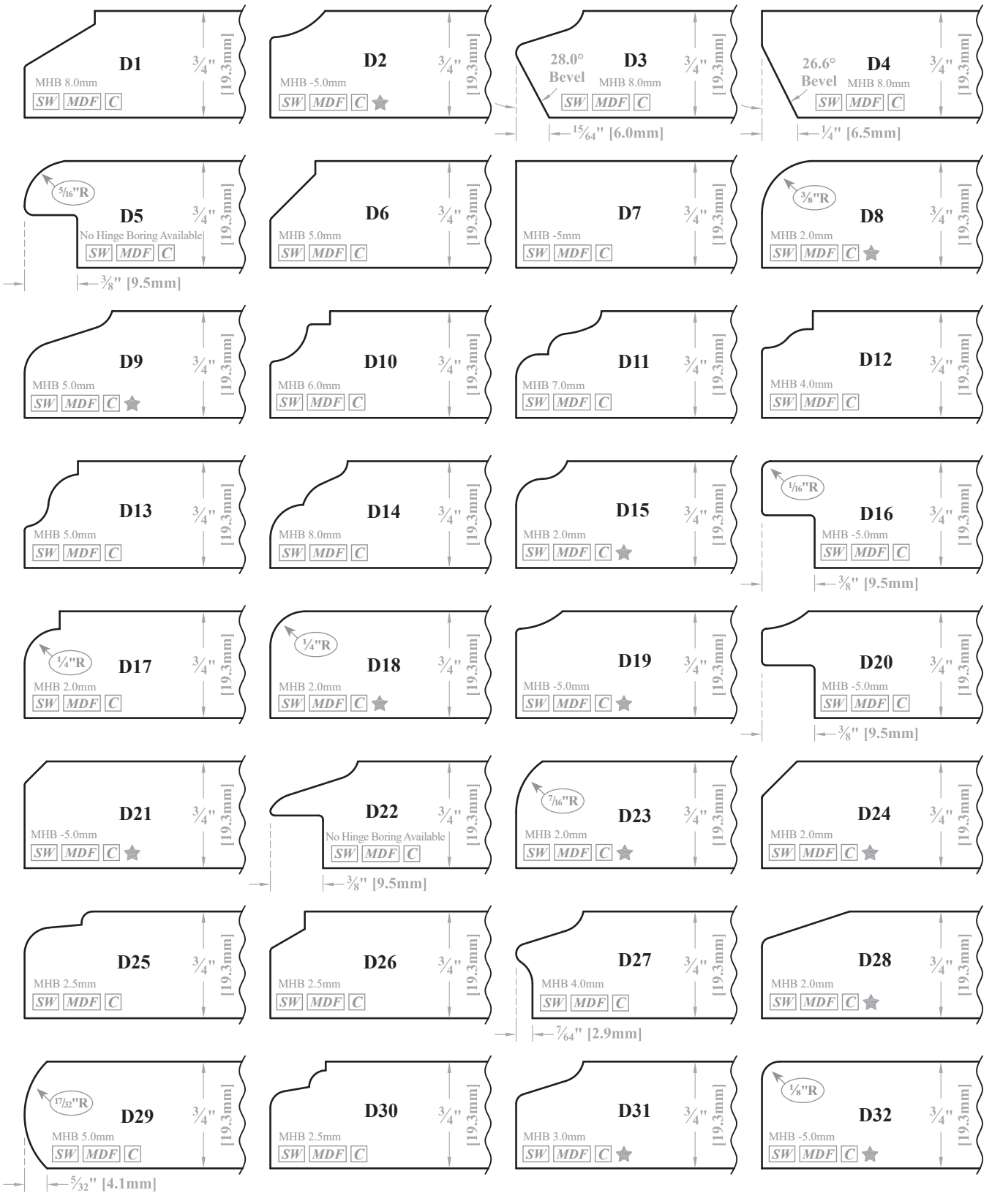
*Center Panel - Old World - END*

SW = Available in Solid Wood  C = Available for Convex/Concave Products  MDF = Available in Medium Density Fiberboard (MDF)  OW = Old World  RB = Recessed Back

▶ **For PRICING** ▶ *See Section **E.14*** in our current Wholesale Pricing Catalog.

# Profile Options

## Outside Edge - Standard




SW = Available in Solid Wood. MDF = Available in Medium Density Fiberboard (MDF). C = Available for Convex/Concave products. ★ = Available on products using 3D Laminate.

▶ **For PRICING** ▶ *See Section **E.15*** in our current Wholesale Pricing Catalog.



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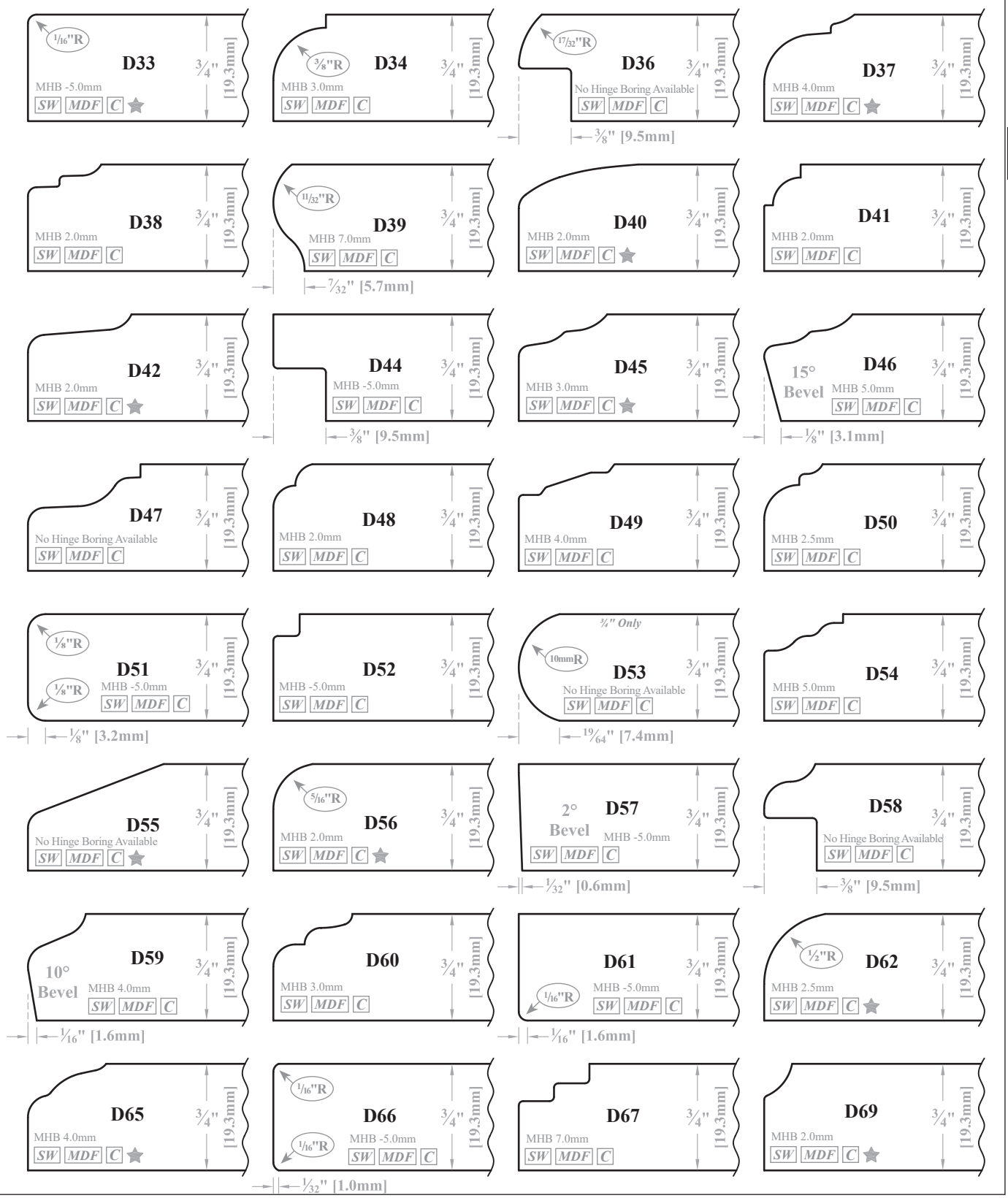


SW = Available in Solid Wood. MDF = Available in Medium Density Fiberboard (MDF). C = Available for Convex/Concave products. **MHB** = Minimum Hinge Bore setback calculated at 12.7mm deep.

▶ **For PRICING** ▶ *See Section **E.15*** in our current Wholesale Pricing Catalog.

# Profile Options

## Outside Edge - Standard




SW = Available in Solid Wood. MDF = Available in Medium Density Fiberboard (MDF). C = Available for Convex/Concave products. ★ = Available on products using 3D Laminate.

▶ For PRICING ▶ *See Section **E.15*** in our current Wholesale Pricing Catalog.



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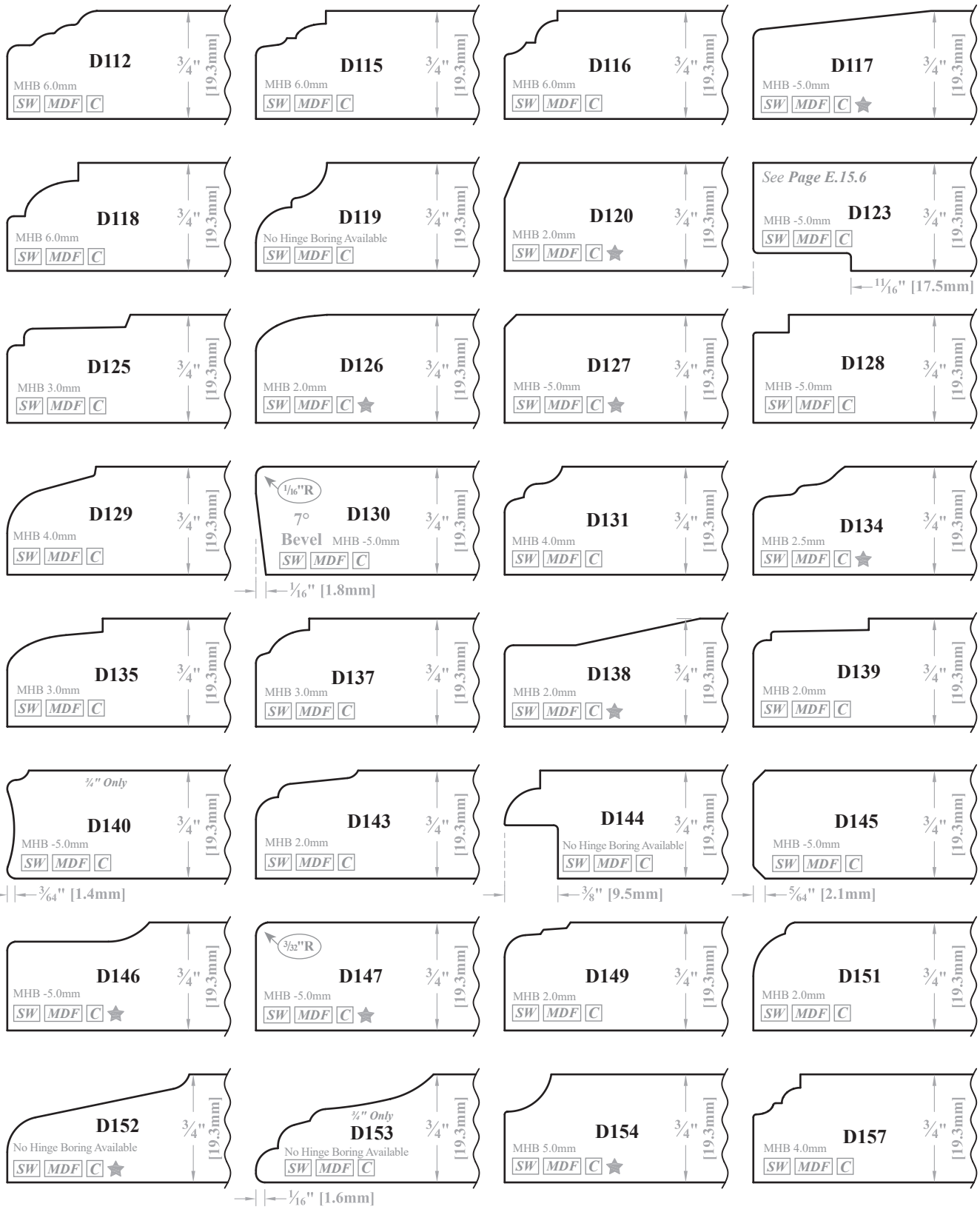



SW = Available in Solid Wood. MDF = Available in Medium Density Fiberboard (MDF). C = Available for Convex/Concave products. **MHB** = Minimum Hinge Bore setback calculated at 12.7mm deep.

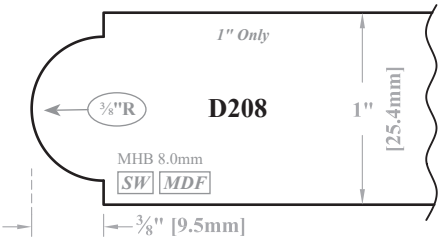
► **For PRICING** ► *See Section **E.15*** in our current Wholesale Pricing Catalog.

# Profile Options

## Outside Edge - Standard




### *1" [25.4mm] Thick Outside Edges*




SW = Available in Solid Wood. MDF = Available in Medium Density Fiberboard (MDF). C = Available for Convex/Concave products. ★ = Available on products using 3D Laminate.

▶ **For PRICING** ▶ *See Section **E.15*** in our current Wholesale Pricing Catalog.



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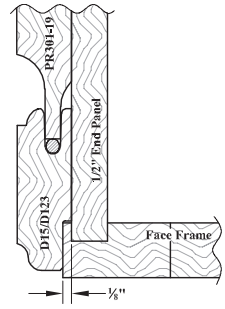
| Ordering & Pricing Notes: Outside Edge Profiles - Standard | | |
|---|---|---|
| | | ***Ordering Guidelines*** |
| 1 | **Order Forms** | Applicable order forms will include spaces to indicate your chosen profiles. |
| | | ***Pricing*** |
| 1 | **Pricing** | Please see ***Section E.15*** of our current **Wholesale Pricing Catalog**. |



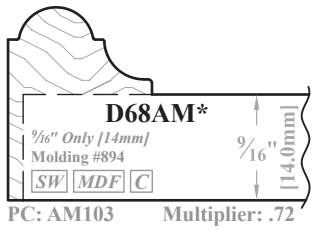
| Technical Notes: Outside Edge Profiles - Standard | | |
|---|---|---|
| | | ***Convex / Concave Options (Chapter D)*** |
| 1 | **Curved Products** | The C indicates profiles that are available for Convex/Concave Products. For additional ordering guidelines, see ***Chapter D.*** |
| | | ***Finish Options (Chapter R)*** |
| 1 | **3D Laminate (RTF)** | The ★ indicates profiles that are available on products using 3D Laminate (RTF). |
| | | ***Functional Options (Chapter F)*** |
| 1 | **Hinge Boring & Finger Pulls** | Please check the compatibility of these options with the outside edge profiles of your choice. Compatibility charts can be found on our website under **Resources / Technical Information**. |
| | | ***Material Options*** |
| 1 | **Material Options** | SW = Profile is available on products made from solid wood. |
| | | MDF = Profile is available on products made from MDF (Medium Density Fiberboard). |
| | | ***Profile Options (Chapter E)*** |
| 1 | **D123 Outside Edge Profile** | Designed for use as an outside edge profile option on a *door that is being used as an end panel.*<br><br>Rabbet size on the **D123** is 11⁄16" [17.5mm] W x 1⁄8" [3.2mm] H.<br><br> |
| 2 | **D7 Over 1" [25.4mm] Thick** | **D7** is the ***only*** outside edge profile option available for products ***over*** 1" [25.4mm] thick. |
| 3 | **D44 Combination Edges** | Several outside edge profiles are available in combination with the **D44** outside edge profile. When combining profiles, there will be an additional upcharge. Please check our website under **Resources / Technical Information** for outside edge profiles compatible with the **D44**. |
| | | ***Sizes / Dimensions*** |
| 1 | **Size Recommendation** | When using **D5, D16, D20, D22, D36, D44, D58** and **D144** outside edges with inset "lipped door" hinges, we suggest ordering doors 1⁄2" [12.7mm] wider and 1⁄2" [12.7mm] higher than the face frame opening. |
| | | When using the **D123** outside edge profile, doors should be ordered 1 1⁄8" [28.6mm] wider and higher than the face frame opening. |
| | | When using **D180** outside edge with inset "lipped door" hinges, we suggest ordering doors 5⁄8" [15.9mm] wider and 5⁄8" [15.9mm] higher than the face frame opening. |

***Standard Outside Edge Profiles - END***

# Profile Options

## Outside Edge - Applied Molding

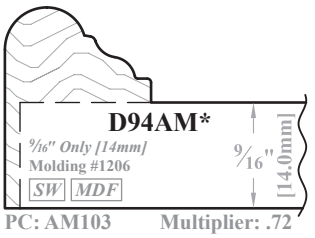
### *Applied Molding Outside Edges for 9/16" Thick Raw MDF or Solid Wood Slabs*



**D68AM***

*9/16" Only [14mm]*
Molding #894
SW MDF C
9/16" [14.0mm]

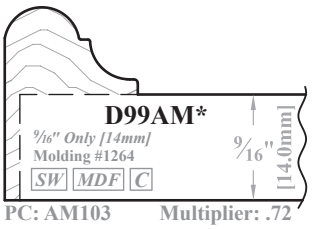
**PC: AM103 Multiplier: .72**
No Hinge Boring Available



**D94AM***

*9/16" Only [14mm]*
Molding #1206
SW MDF
9/16" [14.0mm]

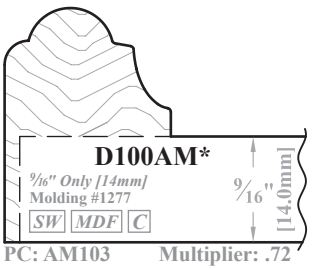
**PC: AM103 Multiplier: .72**
No Hinge Boring Available



**D99AM***

*9/16" Only [14mm]*
Molding #1264
SW MDF C
9/16" [14.0mm]

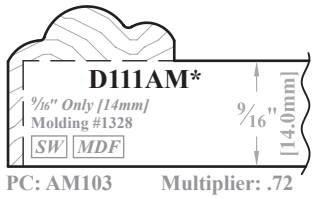
**PC: AM103 Multiplier: .72**
No Hinge Boring Available



**D100AM***

*9/16" Only [14mm]*
Molding #1277
SW MDF C
9/16" [14.0mm]

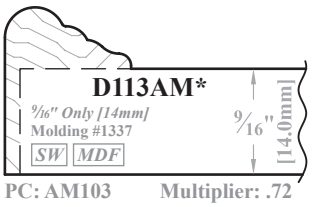
**PC: AM103 Multiplier: .72**
No Hinge Boring Available



**D111AM***

*9/16" Only [14mm]*
Molding #1328
SW MDF
9/16" [14.0mm]

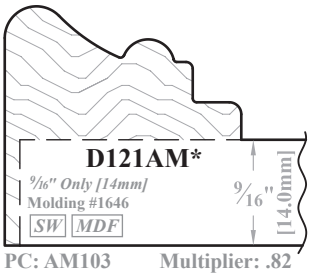
**PC: AM103 Multiplier: .72**
No Hinge Boring Available



**D113AM***

*9/16" Only [14mm]*
Molding #1337
SW MDF
9/16" [14.0mm]

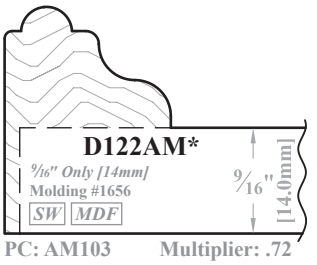
**PC: AM103 Multiplier: .72**
No Hinge Boring Available



**D121AM***

*9/16" Only [14mm]*
Molding #1646
SW MDF
9/16" [14.0mm]

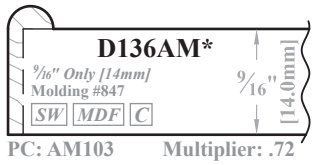
**PC: AM103 Multiplier: .82**
No Hinge Boring Available



**D122AM***

*9/16" Only [14mm]*
Molding #1656
SW MDF
9/16" [14.0mm]

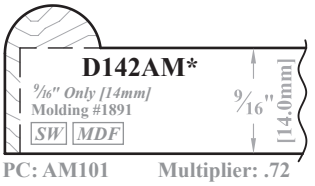
**PC: AM103 Multiplier: .72**
No Hinge Boring Available



**D136AM***

*9/16" Only [14mm]*
Molding #847
SW MDF C
9/16" [14.0mm]

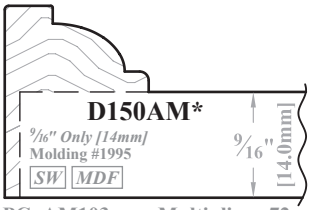
**PC: AM103 Multiplier: .72**
No Hinge Boring Available



**D142AM***

*9/16" Only [14mm]*
Molding #1891
SW MDF
9/16" [14.0mm]

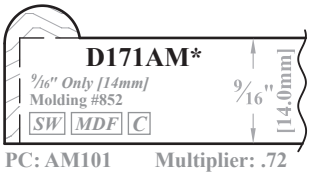
**PC: AM101 Multiplier: .72**
No Hinge Boring Available



**D150AM***

*9/16" Only [14mm]*
Molding #1995
SW MDF
9/16" [14.0mm]

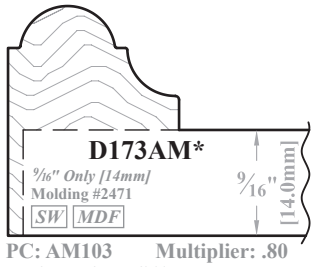
**PC: AM103 Multiplier: .72**
No Hinge Boring Available



**D171AM***

*9/16" Only [14mm]*
Molding #852
SW MDF C
9/16" [14.0mm]

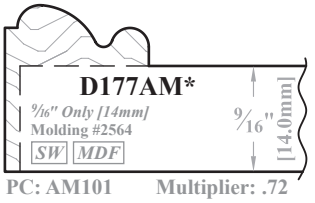
**PC: AM101 Multiplier: .72**
No Hinge Boring Available



**D173AM***

*9/16" Only [14mm]*
Molding #2471
SW MDF
9/16" [14.0mm]

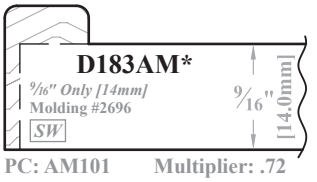
**PC: AM103 Multiplier: .80**
No Hinge Boring Available



**D177AM***

*9/16" Only [14mm]*
Molding #2564
SW MDF
9/16" [14.0mm]

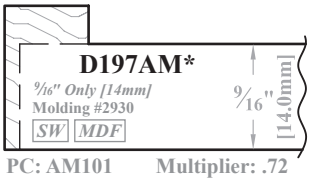
**PC: AM101 Multiplier: .72**
No Hinge Boring Available



**D183AM***

*9/16" Only [14mm]*
Molding #2696
SW
9/16" [14.0mm]

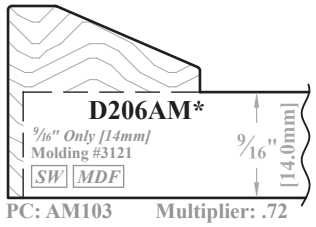
**PC: AM101 Multiplier: .72**
No Hinge Boring Available



**D197AM***

*9/16" Only [14mm]*
Molding #2930
SW MDF
9/16" [14.0mm]

**PC: AM101 Multiplier: .72**
No Hinge Boring Available

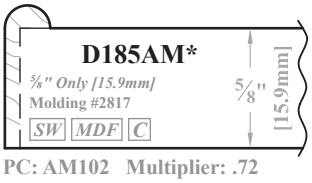


**D206AM***

*9/16" Only [14mm]*
Molding #3121
SW MDF
9/16" [14.0mm]

**PC: AM103 Multiplier: .72**
No Hinge Boring Available

### *Applied Molding Outside Edges for 5/8" Thick Raw MDF or Solid Wood Slabs*



**D185AM***

*5/8" Only [15.9mm]*
Molding #2817
SW MDF C
5/8" [15.9mm]

**PC: AM102 Multiplier: .72**
No Hinge Boring Available

SW = Available in Solid Wood. MDF = Available in Medium Density Fiberboard (MDF). C = Available for Convex/Concave products. ✲ = MDF Core recommended due to expansion & contraction.



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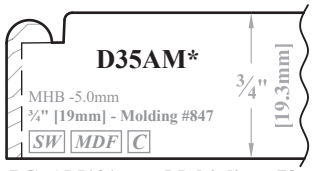
E

## *Applied Molding Outside Edges for ¾" Thick Raw MDF or Solid Wood Slabs*

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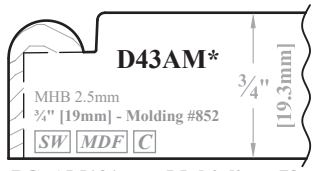


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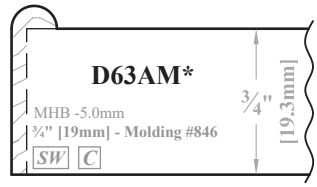


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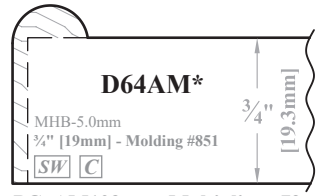


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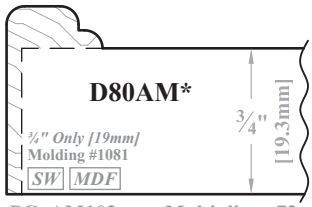
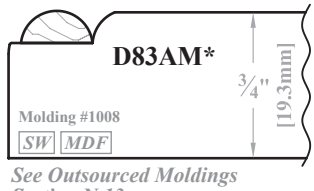


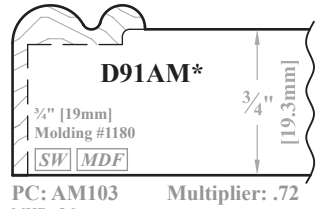

PC: AM103 Multiplier: .72
MHB -5.0mm



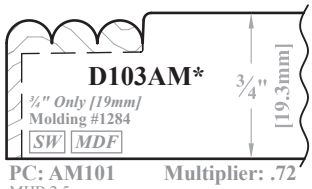

*See Outsourced Moldings Section N.13.*
MHB 2.0mm



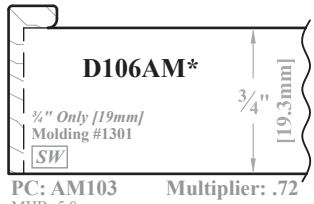

PC: AM101 Multiplier: .72



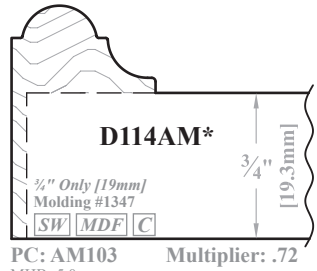

PC: AM103 Multiplier: .72
MHB -5.0mm



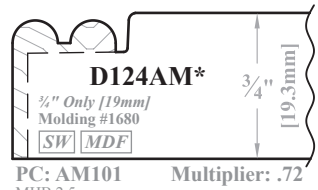

PC: AM101 Multiplier: .72
MHB 2.5mm



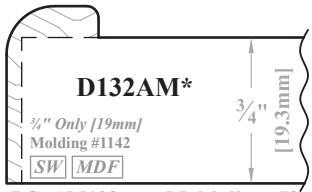

PC: AM103 Multiplier: .72
MHB -5.0mm



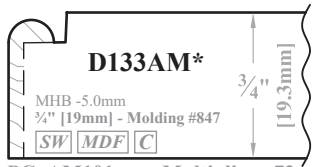

PC: AM103 Multiplier: .72
MHB -5.0mm



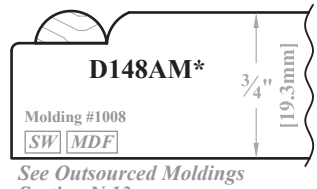

PC: AM101 Multiplier: .72
MHB 2.5mm



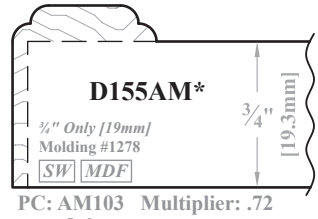

PC: AM103 Multiplier: .72
MHB -5.0mm



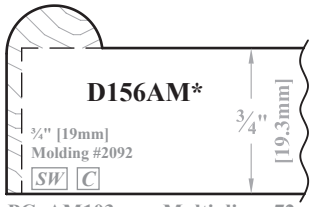

PC: AM101 Multiplier: .72



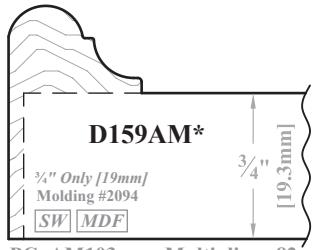

*See Outsourced Moldings Section N.13.*
MHB -5.0mm



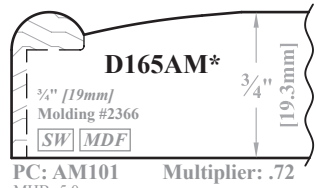

PC: AM103 Multiplier: .72
MHB -5.0mm



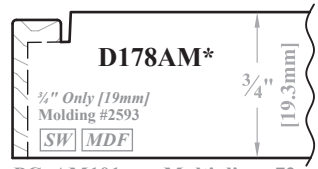

PC: AM103 Multiplier: .72
MHB -5.0mm



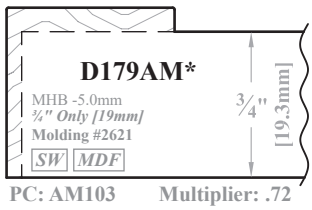

PC: AM103 Multiplier: .82
MHB -5.0mm



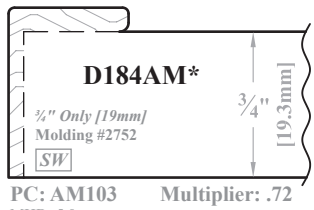

PC: AM101 Multiplier: .72
MHB -5.0mm



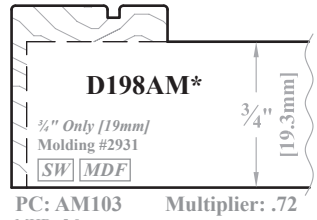

PC: AM101 Multiplier: .72
MHB -5.0mm



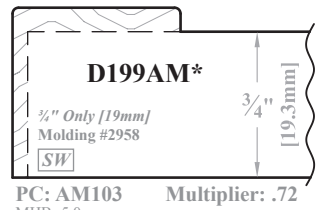

PC: AM103 Multiplier: .72




PC: AM103 Multiplier: .72
MHB -5.0mm




PC: AM103 Multiplier: .72
MHB -5.0mm



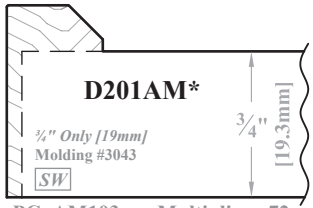

PC: AM103 Multiplier: .72
MHB -5.0mm

SW = Available in Solid Wood. MDF = Available in Medium Density Fiberboard (MDF). C = Available for Convex/Concave products. ✻ = MDF Core recommended due to expansion & contraction.

▶ **For PRICING** ▶ *See Section **E.16*** in our current Wholesale Pricing Catalog.

E

## Applied Molding Outside Edges for ¾" Thick Raw MDF or Solid Wood Slabs...continued

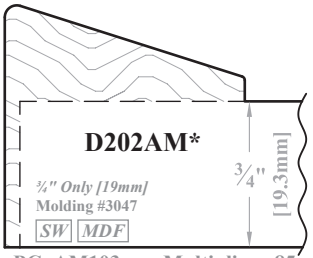


**D201AM***

¾" Only [19mm]
Molding #3043
SW

¾" [19.3mm]

PC: AM103 Multiplier: .72
MHB -5.0mm



**D202AM***

¾" Only [19mm]
Molding #3047
SW MDF

¾" [19.3mm]

PC: AM103 Multiplier: .85
MHB -5.0mm

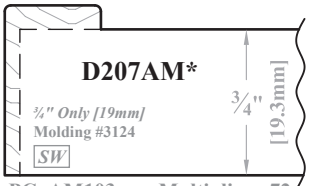


**D204AM***

¾" Only [19mm]
Molding #847
SW MDF

¾" [19.3mm]

PC: AM101 Multiplier: .72
MHB -5.0mm

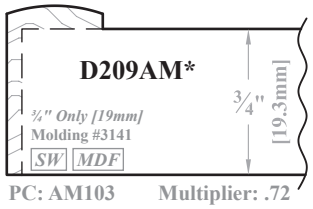


**D207AM***

¾" Only [19mm]
Molding #3124
SW

¾" [19.3mm]

PC: AM103 Multiplier: .72
MHB -5.0mm

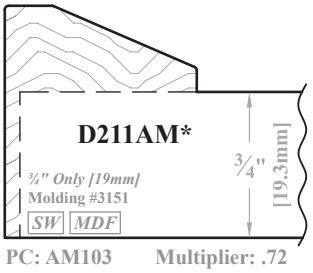


**D209AM***

¾" Only [19mm]
Molding #3141
SW MDF

¾" [19.3mm]

PC: AM103 Multiplier: .72
MHB -5.0mm

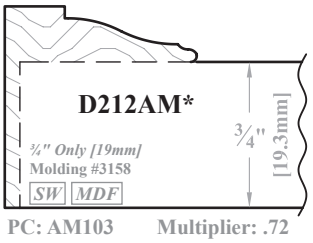


**D211AM***

¾" Only [19mm]
Molding #3151
SW MDF

¾" [19.3mm]

PC: AM103 Multiplier: .72
MHB -5.0mm

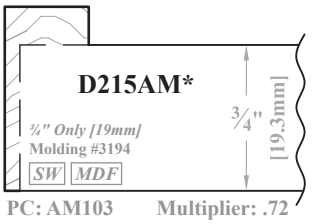


**D212AM***

¾" Only [19mm]
Molding #3158
SW MDF

¾" [19.3mm]

PC: AM103 Multiplier: .72
MHB -5.0mm



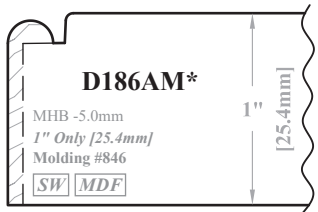
**D215AM***

¾" Only [19mm]
Molding #3194
SW MDF

¾" [19.3mm]

PC: AM103 Multiplier: .72
MHB -5.0mm

## Applied Molding Outside Edges for 1" Thick Raw MDF or Solid Wood Slabs

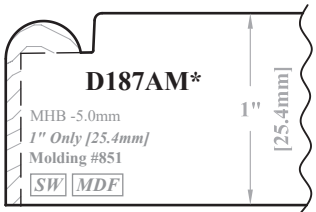


**D186AM***

MHB -5.0mm
1" Only [25.4mm]
Molding #846
SW MDF

1" [25.4mm]

PC: AM103 Multiplier: .72

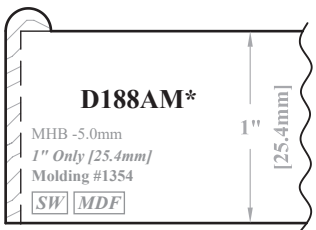


**D187AM***

MHB -5.0mm
1" Only [25.4mm]
Molding #851
SW MDF

1" [25.4mm]

PC: AM103 Multiplier: .72

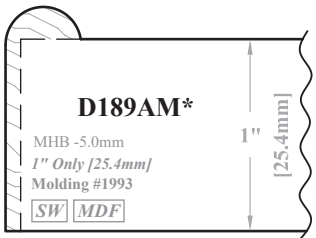


**D188AM***

MHB -5.0mm
1" Only [25.4mm]
Molding #1354
SW MDF

1" [25.4mm]

PC: AM103 Multiplier: .76

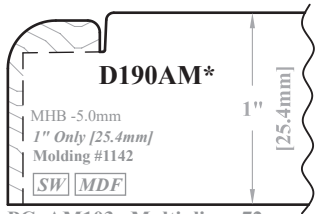


**D189AM***

MHB -5.0mm
1" Only [25.4mm]
Molding #1993
SW MDF

1" [25.4mm]

PC: AM103 Multiplier: .78

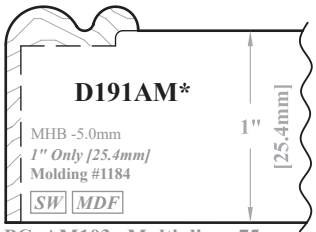


**D190AM***

MHB -5.0mm
1" Only [25.4mm]
Molding #1142
SW MDF

1" [25.4mm]

PC: AM103 Multiplier: .72

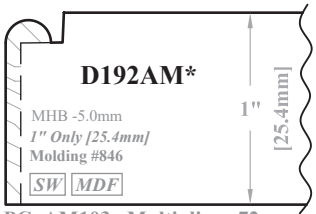


**D191AM***

MHB -5.0mm
1" Only [25.4mm]
Molding #1184
SW MDF

1" [25.4mm]

PC: AM103 Multiplier: .75

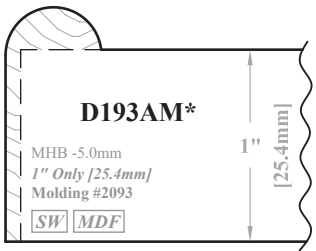


**D192AM***

MHB -5.0mm
1" Only [25.4mm]
Molding #846
SW MDF

1" [25.4mm]

PC: AM103 Multiplier: .72

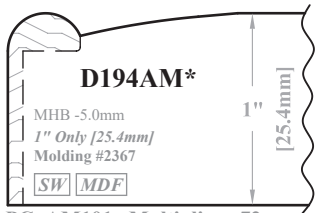


**D193AM***

MHB -5.0mm
1" Only [25.4mm]
Molding #2093
SW MDF

1" [25.4mm]

PC: AM103 Multiplier: .82

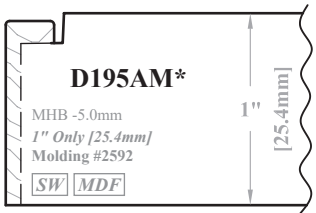


**D194AM***

MHB -5.0mm
1" Only [25.4mm]
Molding #2367
SW MDF

1" [25.4mm]

PC: AM101 Multiplier: .72

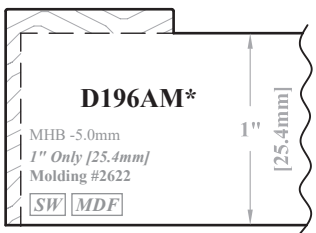


**D195AM***

MHB -5.0mm
1" Only [25.4mm]
Molding #2592
SW MDF

1" [25.4mm]

PC: AM103 Multiplier: .72



**D196AM***

MHB -5.0mm
1" Only [25.4mm]
Molding #2622
SW MDF

1" [25.4mm]

PC: AM103 Multiplier: .72

SW = Available in Solid Wood. MDF = Available in Medium Density Fiberboard (MDF). C = Available for Convex/Concave products. ✣ = MDF Core recommended due to expansion & contraction.

▶ **For PRICING** ▶ *See Section **E.16*** in our current Wholesale Pricing Catalog.



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| Ordering & Pricing Notes: Outside Edge Profiles - Applied Molding | | |
|---|---|---|
| **Ordering Guidelines** | | |
| 1 | **Order Forms** | Applicable order forms will include spaces to indicate your chosen profiles. |
| **Pricing** | | |
| 1 | **Pricing** | Please see ***Section E.16*** of our current **Wholesale Pricing Catalog**. |

| Technical Notes: Outside Edge Profiles - Applied Molding | | |
|---|---|---|
| **Cabinet Door & Drawer Front Options (Chapter B, V)** | | |
| 1 | **Solid Wood Slab Drawer Front Styles** | • Drawer fronts with 9/16" [14mm] outside edge applied molding profiles are ordered as **Style 916SQA**.<br>◦ **Style 916SQA** is only available when using one of the 9/16" [14mm] outside edge applied molding profiles.<br>• Drawer fronts with 5/8" [15.9mm] outside edge applied molding profiles are ordered as **Style 58SQA**.<br>◦ **Style 58SQA** is only available when using one of the 5/8" [15.9mm] outside edge applied molding profiles.<br>• Drawer fronts with 3/4" [19.3mm] outside edge applied molding profiles are ordered as **Style 34SQA**.<br>• Drawer fronts with 1" [25.4mm] outside edge applied molding profiles are ordered as **Style 100SQE**.<br>• See ***Section B.16***. |
| 2 | **Veneered Slab Door and Drawer Front Styles** | If wanting a wood veneer door or drawer front with an MDF core, please order as a **Style 60** door or **Style 60*** drawer front with **EBT100** or **EBT101** (see ***Section B.10***).<br>• **EBT100** is only available when using one of the 9/16" [14mm] outside edge applied molding profiles.<br>• **EBT101** can be used for 3/4" [19.1mm] outside edge applied molding profiles. See **EBT101** notes in ***Section B.10*** for profile availability. |
| 3 | **1-Piece Raw MDF Door and Drawer Front Styles** | The following 1-Piece raw MDF door and drawer front styles are available with applied molding outside edge profiles in 3/4" and 1" thicknesses: **500/500*, 515, 516, 517, 518/518*, 518-Frame, 519, 520, 521, 523, 524L, 524R, 526L, 526R, 528, 529, 530, 531, 570/570*, 580/580*.**<br>• **Style 500/500*** are also available 9/16" or 5/8" thick when using one of the applied molding outside edge profiles for 9/16" or 5/8" thick raw MDF. |
| **Convex/Concave Options (Chapter D)** | | |
| 1 | **Curved Products** | The C indicates profiles that are available for Convex/Concave Products. For additional ordering guidelines, see ***Chapter D.*** |
| **Functional Options (Chapter F)** | | |
| 1 | **Hinge Boring & Finger Pulls** | Please check the compatibility of these options with the outside edge profiles of your choice. Compatibility charts can be found on our website under **Resources/Technical Information**. |
| **General Information (Chapter A)** | | |
| 1 | **Warranty** | Please see ***Section A.8 - Warranties*** for more information on Glued Up Panel expansion/contraction, warping, bowing and twisting. |
| 2 | **Ready to Assemble (RTA)** | Doors and drawer fronts with applied molding are not available Ready to Assemble (RTA). |
| **Material Options** | | |
| 1 | **MDF Core Recommended for Slab Doors & DFs (*)** | When ordering a slab style door or drawer front with an outside edge applied molding profile, WalzCraft recommends using an MDF core material to avoid issues that may occur due to expansion and contraction.<br>• The applied molding itself will be made from either Maple-Hard/Soft Mixed-Value/Budget/Paint Grade, Birch Value/Budget/Paint Grade or Poplar-Value/Budget/Paint Grade. |
| 2 | **Material Options** | SW = Profile is available on products made from solid wood.<br>MDF = Profile is available on products made from MDF (Medium Density Fiberboard). |
| **Profile Options (Chapter E)** | | |
| 1 | **D148** | Accepts the **#1008** rope molding.<br>• Corner block molding **#1217** or **#1735** can also be added.<br>• Not available with convex/concave products when using these applied moldings. |
| 2 | **D83** | Accepts the **#1008** rope molding.<br>• Corner block molding **#1735** can also be added.<br>• Not available with convex/concave products when using these applied moldings. |
| 3 | **D7/1" [25.4mm] Thickness** | **D7** is the only outside edge profile option available for products over 1" [25.4mm] thick (see ***Section E.15***). |

***Continued on next page...***

E

## Outside Edge Applied Molding Profiles / Core Thickness Availability

| Outside Edge Applied Molding Profile | 9/16" [14mm] Thick Material Door/DF Styles | | | 5/8" [15.9mm] Thick Material Door/DF Styles | | | 3/4" [19.3mm] Thick Material Door/DF Styles | | | 1" [25.4mm] Thick Material Door/DF Styles | | |
|---|---|---|---|---|---|---|---|---|---|---|---|---|
| | Raw MDF 500/500* | Veneer (MDF Core) 60/60* w/ EBT100 | Solid Wood 916SQA* | Raw MDF 500/500* | Veneer (MDF Core) 60/60* w/ EBT100 | Solid Wood 58SQA* | Raw MDF *See Notes | Veneer (MDF Core) 60/60* w/ EBT101 | Solid Wood 34SQA* | Raw MDF *See Notes | Veneer (MDF Core) 60/60* w/ EBT101 | Solid Wood 100SQE* |
| D35AM* | | | | | | | X | | X | | | |
| D43AM* | | | | | | | X | | X | | | |
| D63AM* | | | | | | | (NP408) [1] | (NP408) [1] | X | | | |
| D64AM* | | | | | | | (NP409) [1] | (NP409) [1] | X | | | |
| D68AM* | X | X | X | | | | | | | | | |
| D80AM* | | | | | | | X | X | X | | | |
| D83AM* | | | | | | | X | | X | X | | X |
| D86AM* | | | | | | | X | | X | | | |
| D91AM* | | | | | | | X | X | X | | | |
| D94AM* | X | X | X | | | | | | | | | |
| D99AM* | X | X | X | | | | | | | | | |
| D100AM* | X | X | X | | | | | | | | | |
| D103AM* | | | | | | | X | | X | | | |
| D106AM* | | | | | | | (NP401) [1] | (NP401) [1] | X | | | |
| D111AM* | X | X | X | | | | | | | | | |
| D113AM* | X | X | X | | | | | | | | | |
| D114AM* | | | | | | | X | X | X | | | |
| D121AM* | X | X | X | | | | | | | | | |
| D122AM* | X | X | X | | | | | | | | | |
| D124AM* | | | | | | | X | | X | | | |
| D132AM* | | | | | | | X | X | X | | | |
| D133AM* | | | | | | | X | | X | | | |
| D136AM* | X | X | X | | | | | | | | | |
| D142AM* | X | X | X | | | | | | | | | |
| D148AM* | | | | | | | X | | X | X | | X |
| D150AM* | X | X | X | | | | | | | | | |
| D155AM* | | | | | | | X | X | X | | | |
| D156AM* | | | | | | | (NP410) [1] | (NP410) [1] | X | | | |
| D159AM* | | | | | | | X | X | X | | | |
| D165AM* | | | | | | | X | | X | | | |
| D171AM* | X | X | X | | | | | | | | | |
| D173AM* | X | X | X | | | | | | | | | |
| D177AM* | X | X | X | | | | | | | | | |
| D178AM* | | | | | | | X | | X | | | |
| D179AM* | | | | | | | X | X | X | | | |
| D183AM* | (NP407) [1] | (NP407) [1] | X | | | | | | | | | |
| D184AM* | | | | | | | (NP403) [1] | (NP403) [1] | X | | | |
| D185AM* | | | | X | | X | | | | | | |
| D186AM* | | | | | | | | | | X | | X |
| D187AM* | | | | | | | | | | X | | X |
| D188AM* | | | | | | | | | | X | X | X |
| D189AM* | | | | | | | | | | X | X | X |
| D190AM* | | | | | | | | | | X | | X |
| D192AM* | | | | | | | | | | X | | X |
| D193AM* | | | | | | | | | | X | X | X |
| D194AM* | | | | | | | | | | X | | X |

▶ **For PRICING** ▶ *See Section **E.16*** in our current Wholesale Pricing Catalog.



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**Outside Edge Applied Molding Profiles/Core Thickness Availability**

| Outside Edge Applied Molding Profile | 9/16" [14mm] Thick Material Door/DF Styles | | | 5/8" [15.9mm] Thick Material Door/DF Styles | | | 3/4" [19.3mm] Thick Material Door/DF Styles | | | 1" [25.4mm] Thick Material Door/DF Styles | | |
|---|---|---|---|---|---|---|---|---|---|---|---|---|
| | Raw MDF 500/500* | Veneer (MDF Core) 60/60* w/ EBT100 | Solid Wood 916SQA* | Raw MDF 500/500* | Veneer (MDF Core) 60/60* w/ EBT100 | Solid Wood 58SQA* | Raw MDF *See Notes | Veneer (MDF Core) 60/60* w/ EBT101 | Solid Wood 34SQA* | Raw MDF *See Notes | Veneer (MDF Core) 60/60* w/ EBT101 | Solid Wood 100SQE* |
| D195AM* | | | | | | | | | | X | | X |
| D196AM* | | | | | | | | | | X | X | X |
| D197AM* | X | X | X | | | | | | | | | |
| D198AM* | | | | | | | X | X | X | | | |
| D199AM* | | | | | | | (NP404) [1] | (NP404) [1] | X | | | |
| D201AM* | | | | | | | (NP405) [1] | (NP405) [1] | X | | | |
| D202AM* | | | | | | | X | X | X | | | |
| D204AM* | | | | | | | X | | X | | | |
| D206AM* | X | X | X | | | | | | | | | |
| D207AM* | | | | | | | (NP402) [1] | (NP402) [1] | X | | | |
| D209AM* | | | | | | | X | X | X | | | |
| D211AM* | | | | | | | X | X | X | | | |
| D212AM* | | | | | | | X | X | X | | | |
| D215AM* | | | | | | | X | X | X | | | |

**1 = Order as a Nexus door or drawer front *(Section B.20)* with the Nexus profile indicated.**

***Outside Edge - Applied Molding - END***

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