



Functional  
Flexibility  
&  
Design  
Flexibility



← Stile & Rail →  
Width Flexibility  
Applied →  
Moldings  
Mirrored →  
Joints  
& much more!



E

Profile Options - Table of Contents

Section #	Section Name/Contents	Page #
E.1	Stile & Rail - Traditional Mortise & Tenon Joinery	E.1.2
	◦ Stile & Rail - Traditional M/T Joinery - Only Available with Applied Molding (SR133 & SR155)	E.1.11
E.2	Stile & Rail - Traditional Mortise & Tenon Joinery - Mirror Joints	E.2.1
E.3	Stile & Rail - Traditional Mortise & Tenon Joinery - Old World	E.3.1
E.4	Stile & Rail - Inside Edge Applied Molding	E.4.1
	◦ Stile & Rail - Inside Edge Applied Molding - Old World	E.4.12
E.5	Stile & Rail - Shelf Applied Molding	E.5.1
	◦ Stile & Rail - Shelf Applied Molding - Quarter Round Rope Molding	E.5.18
	◦ Stile & Rail - Shelf Applied Molding - Old World	E.5.19
E.6	Stile & Rail - Face Applied Molding	E.6.1
	◦ Stile & Rail - Face Applied Molding - Half Round Rope Molding	E.6.7
	◦ Stile & Rail - Face Applied Molding - Built-In Shelf/Miter Profiles	E.6.8
	◦ Stile & Rail - Face Applied Molding - RAM Rout/Miter Profiles	E.6.9
E.7	Applied Molding - Corner Blocks	E.7.1
E.8	Applied Molding - Outsourced Moldings	E.8.1
E.9	Stile & Rail - Mitered ( <i>Mitre</i> ) - MP600 /MP6000 Series	E.9.1
	◦ Molder Edges (ME) - Outside Edge Options	E.9.65
E.10	Stile & Rail - Mitered ( <i>Mitre</i> ) - MP700 Series	E.10.1
E.11	Stile & Rail - Mitered ( <i>Mitre</i> ) - MP900 Series - Old World	E.11.1
E.12	Center Panel - Standard Raised/Recessed Raised Panels	E.12.1
E.13	Center Panel - Reversed Solid Center Panel (RVSCP-PR324)	E.13.1
E.14	Center Panel - Old World Raised	E.14.1
E.15	Outside Edge - Standard	E.15.1
E.16	Outside Edge - Applied Molding	E.16.1
<p>**Outside Edge – Molder Edges (ME) for MP600 / MP6000 Series...See Section E.9 **                      **Outside Edges for 1-Piece MDF/3D Laminate (RTF)...See Section V.1 **</p>		

# Profile Options

# Stile & Rail - "Traditional" Mortise & Tenon Joinery

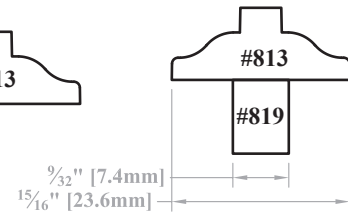
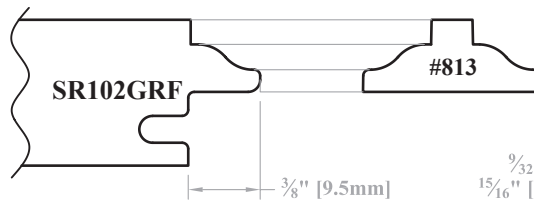
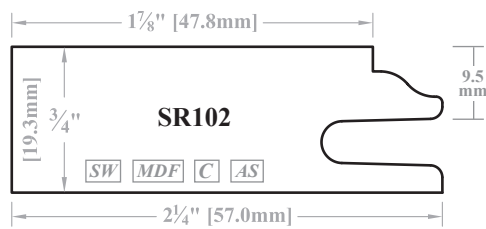
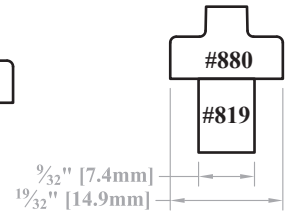
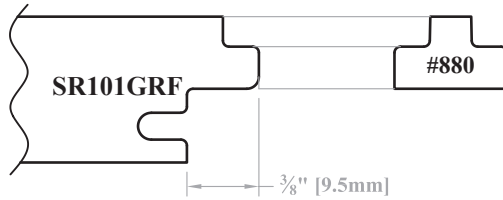
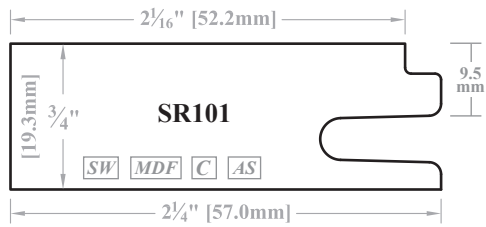
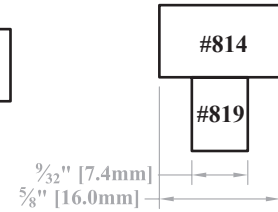
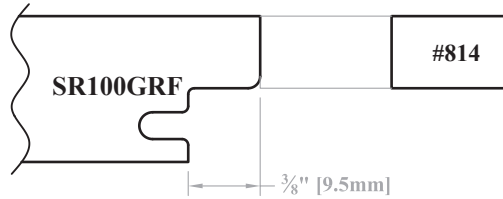
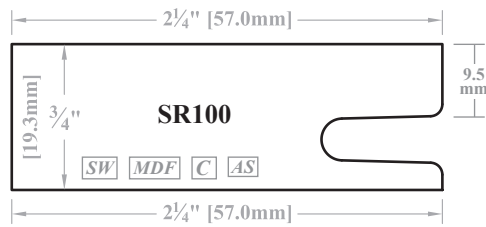
3/4" [19.1mm] Thick "Traditional" Door and Frame Construction

**Raised & Flat Panel Stile & Rail Profile**

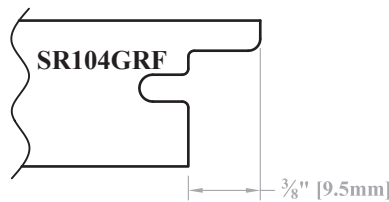
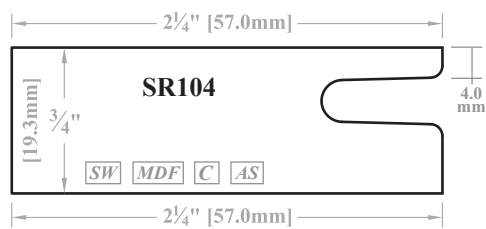
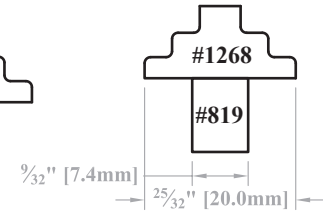
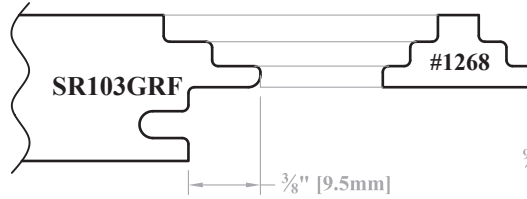
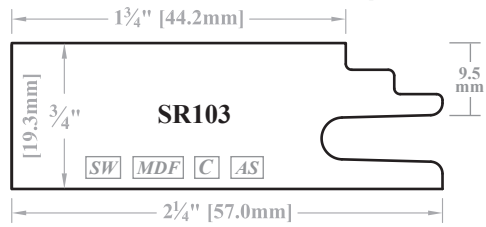
**Frame GRF Profile**

**Standard Lite Mullion**

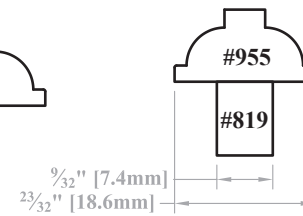
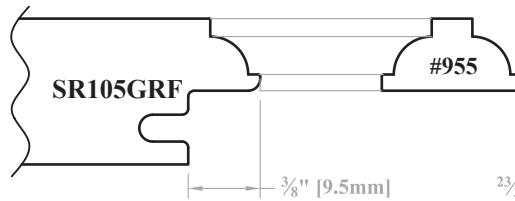
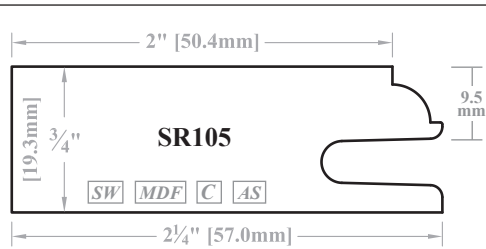
**True Lite Mullion**



Requires the use of alternative mullion molding for certain lite patterns. See *Technical Notes* at end of this section for more information.



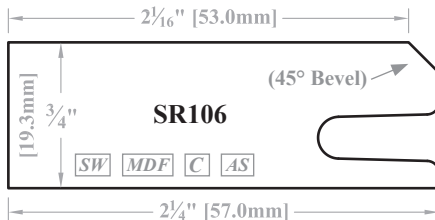
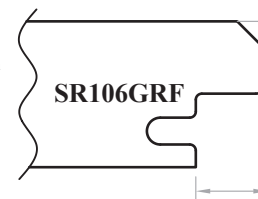
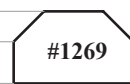
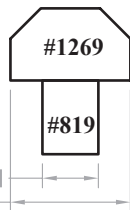
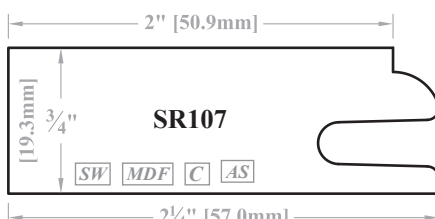
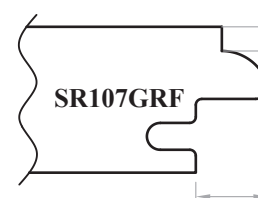
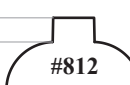
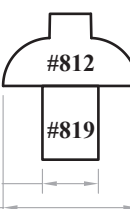
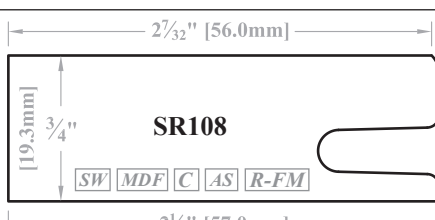
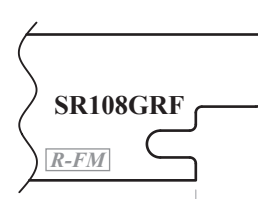

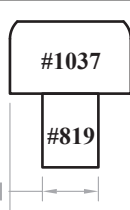
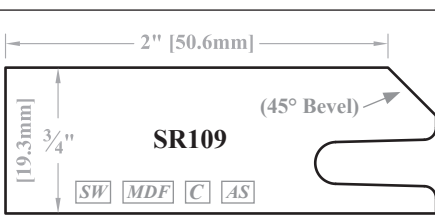
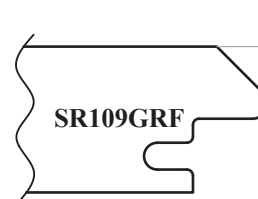
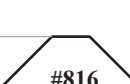
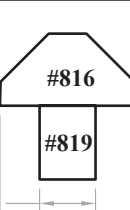
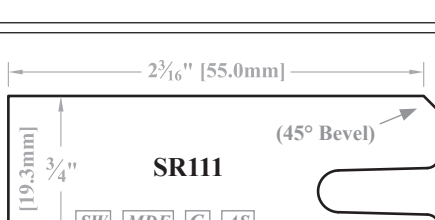
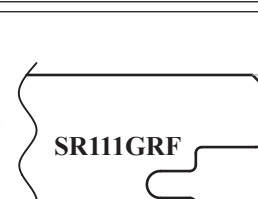
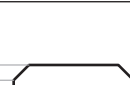
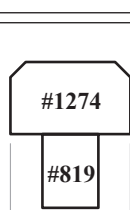
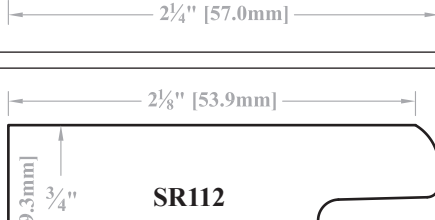


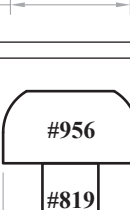
Matching mullion stock is not available for this profile.



SW = Available in Solid Wood. MDF = Available in Medium Density Fiberboard (MDF). C = Available for Convex/Concave products. AS = Available on Adventure Series Doors.

► For PRICING ► See Section E.1 in our current Wholesale Pricing Catalog.

3/4" [19.1mm] Thick "Traditional" Door and Frame Construction

Raised & Flat Panel Stile & Rail Profile	Frame GRF Profile	Standard Lite Mullion	True Lite Mullion
 <p>SR106                      (45° Bevel)                      [SW] [MDF] [C] [AS]                      Dimensions: 2 1/16" [53.0mm] top, 2 1/4" [57.0mm] bottom, 19.3mm [19.3mm] height, 3/4" [19.1mm] depth, 9.5mm [9.5mm] lip.</p>	 <p>SR106GRF                      Dimensions: 3/8" [9.5mm] lip.</p>	 <p>#1269</p>	 <p>#819                      Dimensions: 9/32" [7.4mm] top, 5/8" [15.9mm] bottom.</p>
 <p>SR107                      [SW] [MDF] [C] [AS]                      Dimensions: 2" [50.9mm] top, 2 1/4" [57.0mm] bottom, 19.3mm [19.3mm] height, 3/4" [19.1mm] depth, 9.5mm [9.5mm] lip.</p>	 <p>SR107GRF                      Dimensions: 3/8" [9.5mm] lip.</p>	 <p>#812</p>	 <p>#819                      Dimensions: 9/32" [7.4mm] top, 1 1/16" [17.8mm] bottom.</p>
 <p>SR108                      [SW] [MDF] [C] [AS] [R-FM]                      Dimensions: 2 7/32" [56.0mm] top, 2 1/4" [57.0mm] bottom, 19.3mm [19.3mm] height, 3/4" [19.1mm] depth, 9.5mm [9.5mm] lip.</p>	 <p>SR108GRF                      [R-FM]                      Dimensions: 3/8" [9.5mm] lip.</p>	 <p>#1037</p>	 <p>#819                      Dimensions: 9/32" [7.4mm] top, 5/8" [16.0mm] bottom.</p>
 <p>SR109                      (45° Bevel)                      [SW] [MDF] [C] [AS]                      Dimensions: 2" [50.6mm] top, 2 1/4" [57.0mm] bottom, 19.3mm [19.3mm] height, 3/4" [19.1mm] depth, 9.5mm [9.5mm] lip.</p>	 <p>SR109GRF                      Dimensions: 3/8" [9.5mm] lip.</p>	 <p>#816</p>	 <p>#819                      Dimensions: 9/32" [7.4mm] top, 23/32" [17.9mm] bottom.</p>
 <p>SR111                      (45° Bevel)                      [SW] [MDF] [C] [AS]                      Dimensions: 2 3/16" [55.0mm] top, 2 1/4" [57.0mm] bottom, 19.3mm [19.3mm] height, 3/4" [19.1mm] depth, 9.5mm [9.5mm] lip.</p>	 <p>SR111GRF                      Dimensions: 3/8" [9.5mm] lip.</p>	 <p>#1274</p>	 <p>#819                      Dimensions: 9/32" [7.4mm] top, 5/8" [15.9mm] bottom.</p>
 <p>SR112                      [SW] [MDF] [C] [AS]                      Dimensions: 2 7/8" [53.9mm] top, 2 1/4" [57.0mm] bottom, 19.3mm [19.3mm] height, 3/4" [19.1mm] depth, 9.5mm [9.5mm] lip.</p>	 <p>SR112GRF                      Dimensions: 3/8" [9.5mm] lip.</p>	 <p>#956</p>	 <p>#819                      Dimensions: 9/32" [7.4mm] top, 1 1/16" [17.8mm] bottom.</p>

[SW] = Available in Solid Wood. [MDF] = Available in Medium Density Fiberboard (MDF). [C] = Available for Convex/Concave products. [R-FM] = French Miter Recommended.

► For PRICING ► See Section E.1 in our current Wholesale Pricing Catalog.

# Profile Options

# Stile & Rail - "Traditional" Mortise & Tenon Joinery

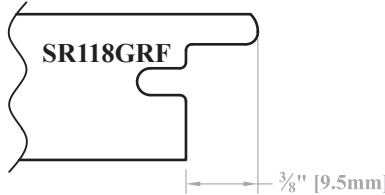
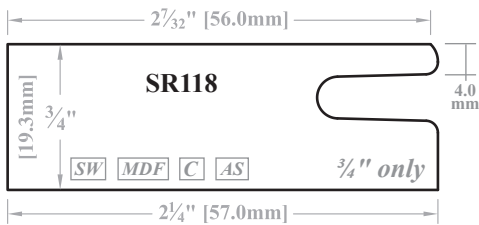
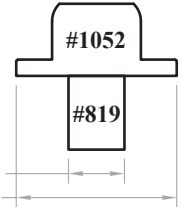
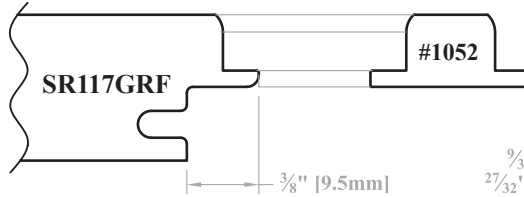
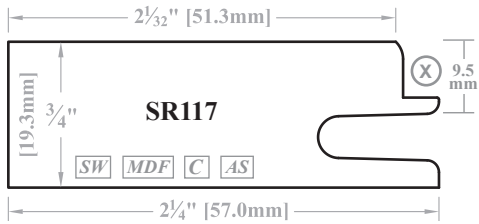
**3/4" [19.1mm] Thick "Traditional" Door and Frame Construction**

**Raised & Flat Panel Stile & Rail Profile**

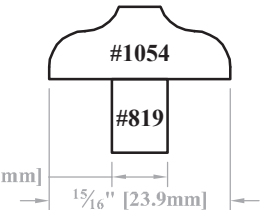
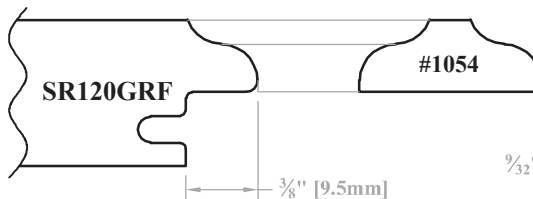
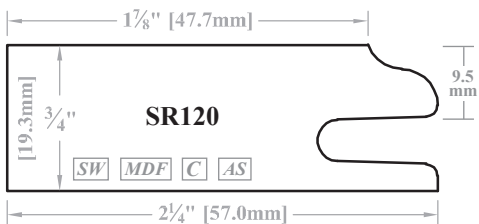
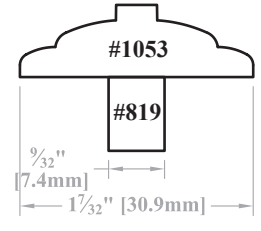
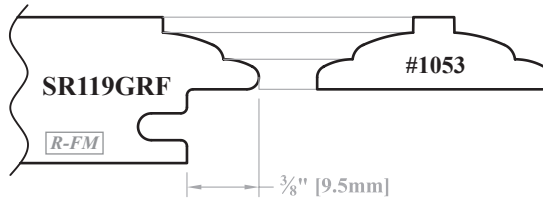
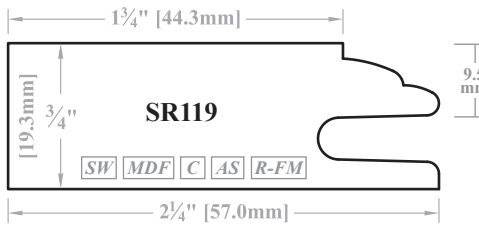
**Frame GRF Profile**

**Standard Lite Mullion**

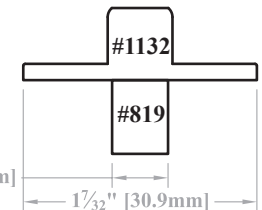
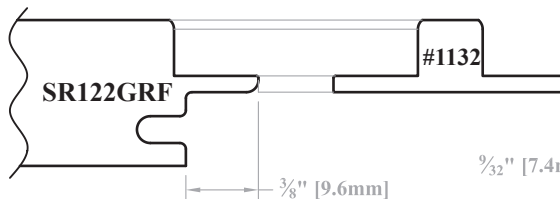
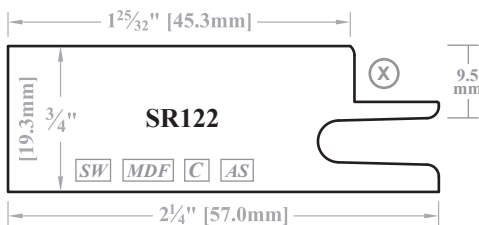
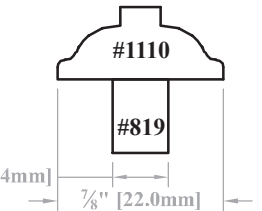
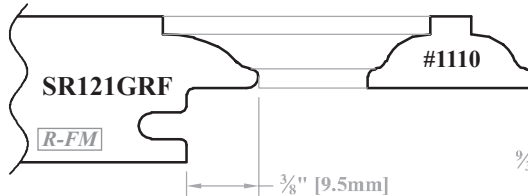
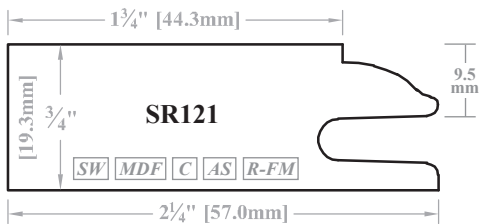
**True Lite Mullion**



Matching mullion stock is not available for this profile.



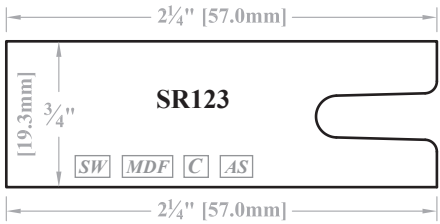
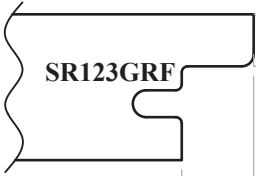

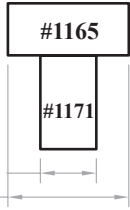
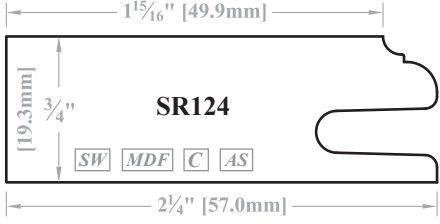
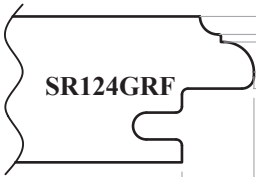

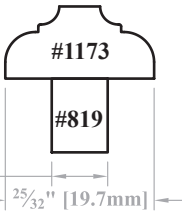
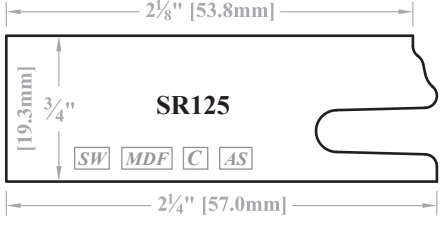

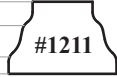
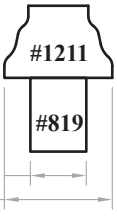
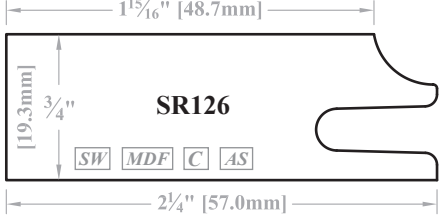


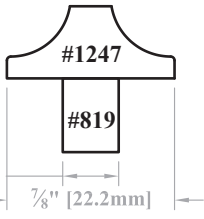
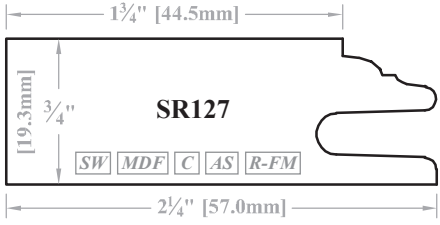


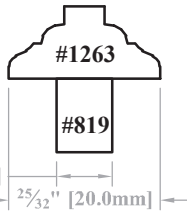
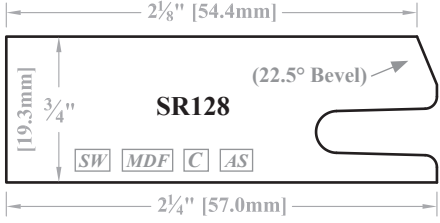

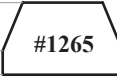
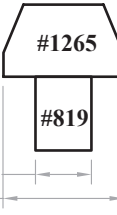
Requires the use of alternative mullion molding for certain lite patterns. See *Technical Notes* at end of this section for more information.



SW = Available in Solid Wood. MDF = Available in Medium Density Fiberboard (MDF). X = Applied Molding Shelf, molding is optional. R-FM = French Miter Recommended.

► For PRICING ► See Section E.1 in our current Wholesale Pricing Catalog.

3/4" [19.1mm] Thick "Traditional" Door and Frame Construction

Raised & Flat Panel Stile & Rail Profile	Frame GRF Profile	Standard Lite Mullion	True Lite Mullion
 <p>SR123 2 1/4" [57.0mm] 19.3mm 3/4" [SW] [MDF] [C] [AS]</p>	 <p>SR123GRF</p>	 <p>#1165</p>	 <p>#1165 #1171 9/32" [7.4mm] 5/8" [16.0mm]</p>
 <p>SR124 1 15/16" [49.9mm] 19.3mm 3/4" [SW] [MDF] [C] [AS]</p>	 <p>SR124GRF</p>	 <p>#1173</p>	 <p>#1173 #819 9/32" [7.4mm] 25/32" [19.7mm]</p>
 <p>SR125 2 1/8" [53.8mm] 19.3mm 3/4" [SW] [MDF] [C] [AS]</p>	 <p>SR125GRF</p>	 <p>#1211</p>	 <p>#1211 #819 9/32" [7.4mm] 9/16" [14.3mm]</p>
 <p>SR126 1 15/16" [48.7mm] 19.3mm 3/4" [SW] [MDF] [C] [AS]</p>	 <p>SR126GRF</p>	 <p>#1247</p>	 <p>#1247 #819 9/32" [7.4mm] 7/8" [22.2mm]</p>
Requires the use of alternative mullion molding for certain lite patterns. See <i>Technical Notes</i> at end of this section for more information.			
 <p>SR127 1 3/4" [44.5mm] 19.3mm 3/4" [SW] [MDF] [C] [AS] [R-FM]</p>	 <p>SR127GRF [R-FM]</p>	 <p>#1263</p>	 <p>#1263 #819 9/32" [7.4mm] 25/32" [20.0mm]</p>
 <p>SR128 2 1/8" [54.4mm] 19.3mm 3/4" [SW] [MDF] [C] [AS] (22.5° Bevel)</p>	 <p>SR128GRF</p>	 <p>#1265</p>	 <p>#1265 #819 9/32" [7.4mm] 5/8" [16.0mm]</p>

[SW] = Available in Solid Wood. [MDF] = Available in Medium Density Fiberboard (MDF). [C] = Available for Convex/Concave products. [AS] = Available on Adventure Series Doors.

► For PRICING ► See Section E.1 in our current Wholesale Pricing Catalog.

# Profile Options

# Stile & Rail - "Traditional" Mortise & Tenon Joinery

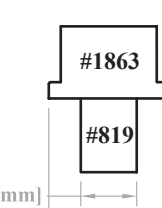
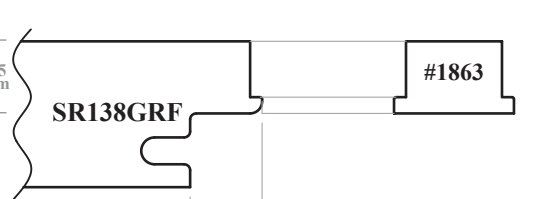
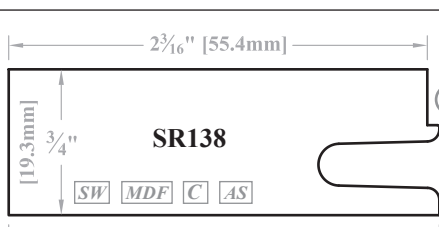
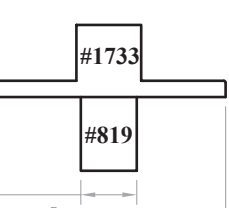
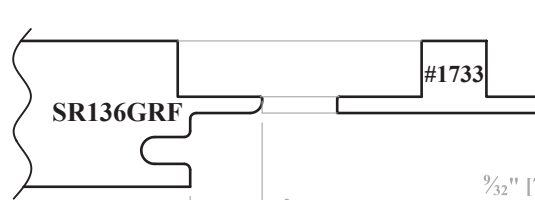
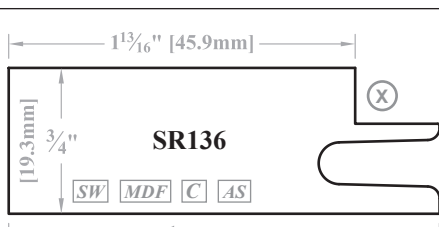
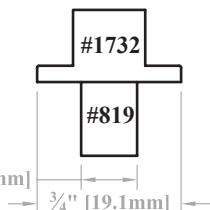
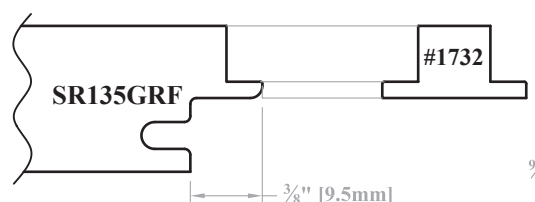
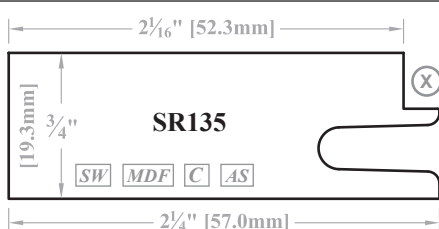
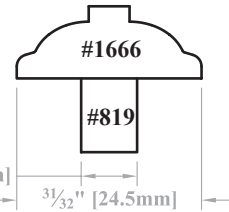
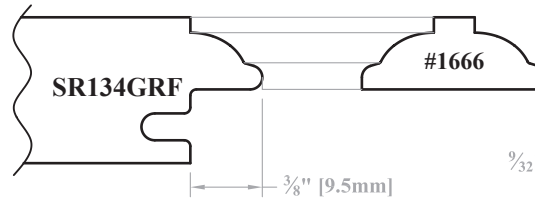
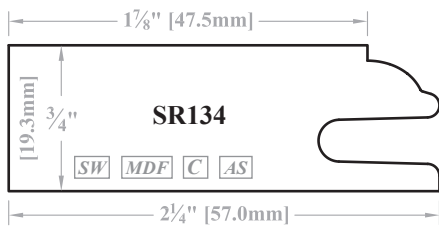
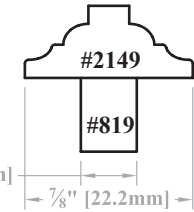
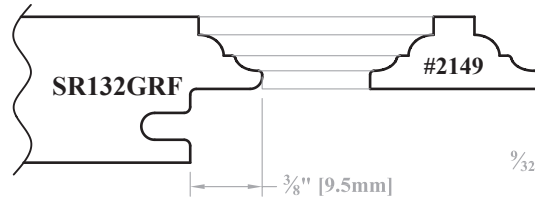
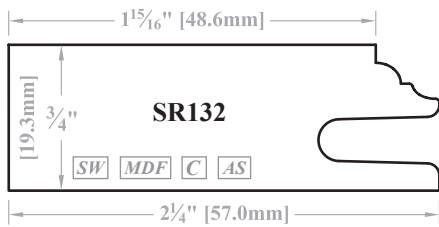
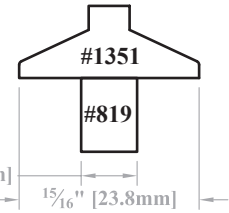
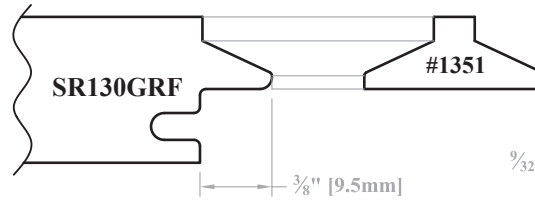
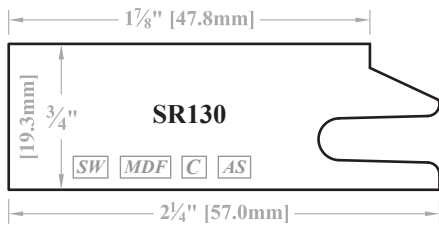
3/4" [19.1mm] Thick "Traditional" Door and Frame Construction

Raised & Flat Panel Stile & Rail Profile

Frame GRF Profile

Standard Lite Mullion

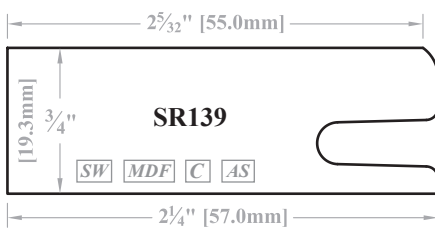
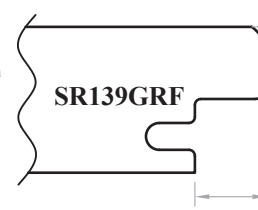
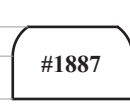
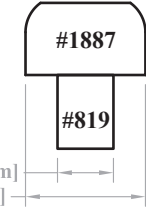
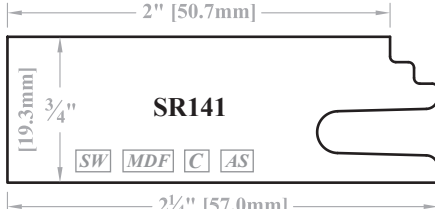

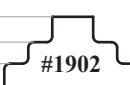
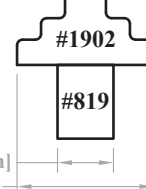
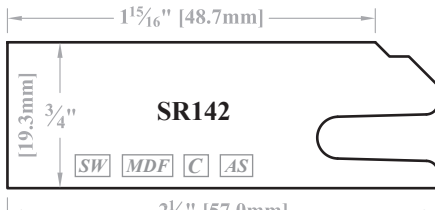
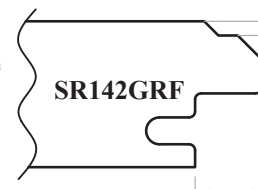

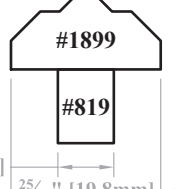
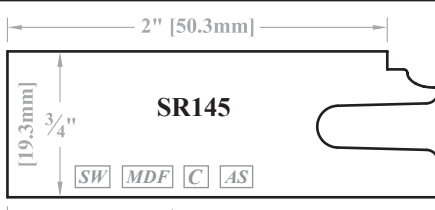
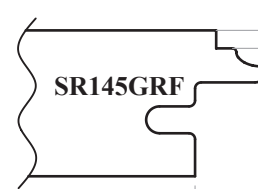

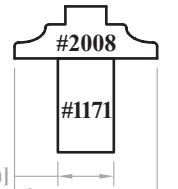
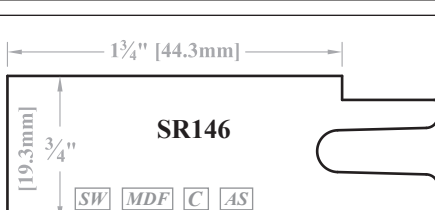
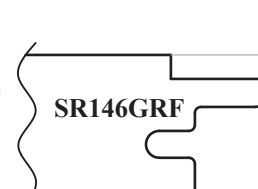

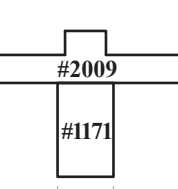
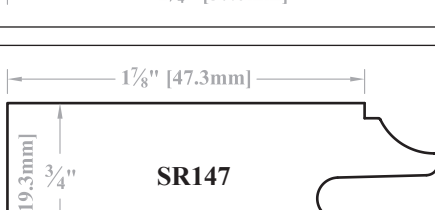
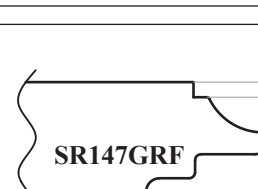

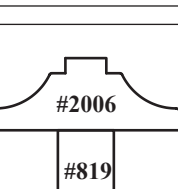
True Lite Mullion



SW = Available in Solid Wood. MDF = Available in Medium Density Fiberboard (MDF). C = Available for Convex/Concave products. X = Applied Molding Shelf, molding is optional.

► For PRICING ► See Section E.1 in our current Wholesale Pricing Catalog.

3/4" [19.1mm] Thick "Traditional" Door and Frame Construction

Raised & Flat Panel Stile & Rail Profile	Frame GRF Profile	Standard Lite Mullion	True Lite Mullion
 <p>SR139                      Dimensions: 2 5/32" [55.0mm] (width), 19.3mm (height), 3/4" (height), 2 1/4" [57.0mm] (width)                      Materials: SW, MDF, C, AS</p>	 <p>SR139GRF                      Dimensions: 3/8" [9.5mm] (width)</p>	 <p>#1887                      Dimensions: 3/8" [9.5mm] (width)</p>	 <p>#1887                      #819                      Dimensions: 3/32" [7.4mm] (width), 5/8" [15.9mm] (width)</p>
 <p>SR141                      Dimensions: 2" [50.7mm] (width), 19.3mm (height), 3/4" (height), 2 1/4" [57.0mm] (width)                      Materials: SW, MDF, C, AS</p>	 <p>SR141GRF                      Dimensions: 3/8" [9.5mm] (width)</p>	 <p>#1902</p>	 <p>#1902                      #819                      Dimensions: 3/32" [7.4mm] (width), 23/32" [18.1mm] (width)</p>
 <p>SR142                      Dimensions: 1 15/16" [48.7mm] (width), 19.3mm (height), 3/4" (height), 2 1/4" [57.0mm] (width)                      Materials: SW, MDF, C, AS</p>	 <p>SR142GRF                      Dimensions: 3/8" [9.5mm] (width)</p>	 <p>#1899</p>	 <p>#1899                      #819                      Dimensions: 3/32" [7.4mm] (width), 25/32" [19.8mm] (width)</p>
 <p>SR145                      Dimensions: 2" [50.3mm] (width), 19.3mm (height), 3/4" (height), 2 1/4" [57.0mm] (width)                      Materials: SW, MDF, C, AS</p>	 <p>SR145GRF                      Dimensions: 3/8" [9.5mm] (width)</p>	 <p>#2008</p>	 <p>#2008                      #1171                      Dimensions: 3/32" [7.4mm] (width), 3/4" [18.9mm] (width)</p>
 <p>SR146                      Dimensions: 1 3/4" [44.3mm] (width), 19.3mm (height), 3/4" (height), 2 1/4" [57.0mm] (width)                      Materials: SW, MDF, C, AS</p>	 <p>SR146GRF                      Dimensions: 3/8" [9.5mm] (width)</p>	 <p>#2009</p>	 <p>#2009                      #1171                      Dimensions: 3/32" [7.4mm] (width), 1 7/32" [30.8mm] (width)</p>
 <p>SR147                      Dimensions: 1 7/8" [47.3mm] (width), 19.3mm (height), 3/4" (height), 2 1/4" [57.0mm] (width)                      Materials: SW, MDF, C, AS</p>	 <p>SR147GRF                      Dimensions: 3/8" [9.5mm] (width)</p>	 <p>#2006</p>	 <p>#2006                      #819                      Dimensions: 3/32" [7.4mm] (width), 3 1/32" [24.9mm] (width)</p>

SW = Available in Solid Wood. MDF = Available in Medium Density Fiberboard (MDF). C = Available for Convex/Concave products. AS = Available on Adventure Series Doors.

► For PRICING ► See Section E.1 in our current Wholesale Pricing Catalog.

# Profile Options

# Stile & Rail - "Traditional" Mortise & Tenon Joinery

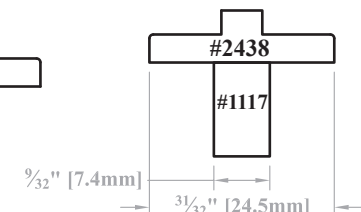
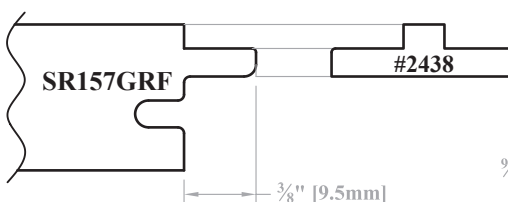
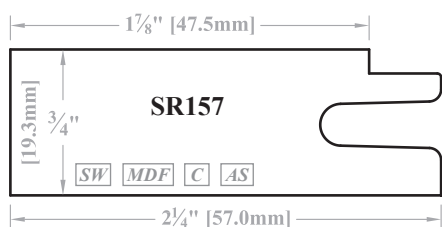
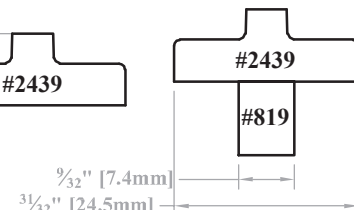
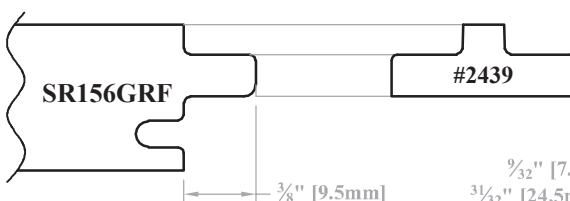
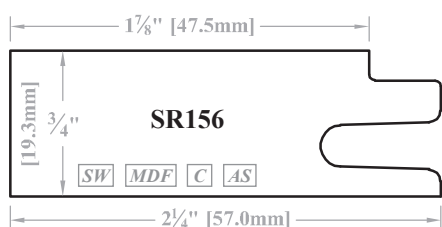
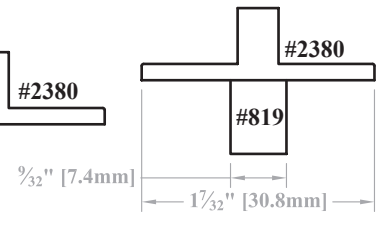
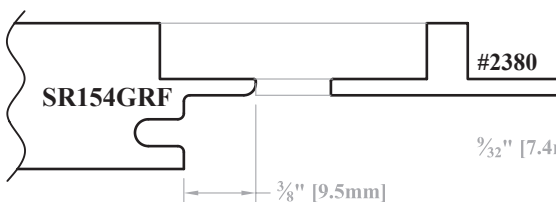
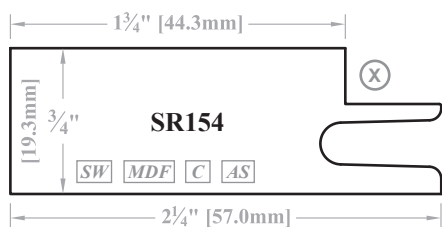
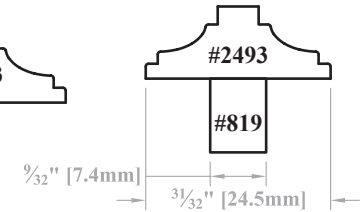
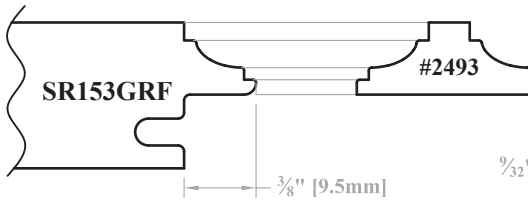
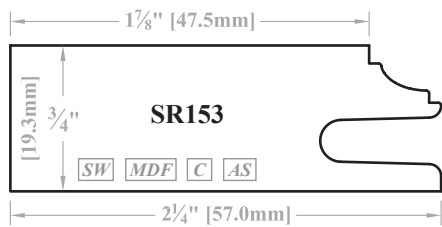
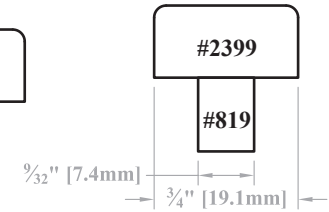
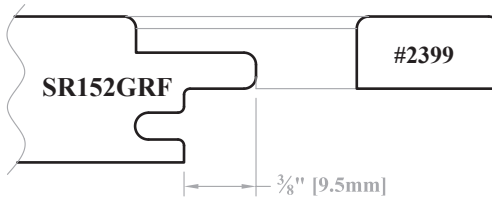
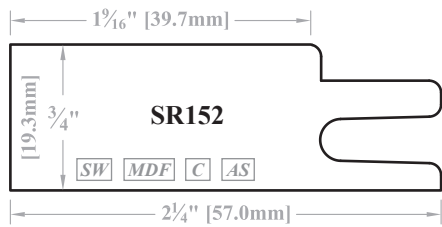
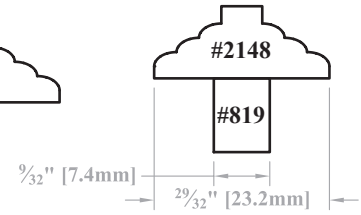
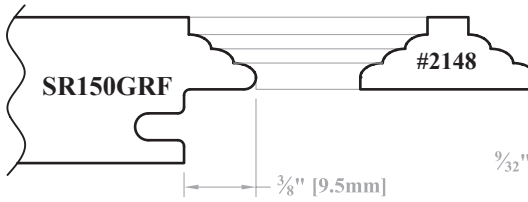
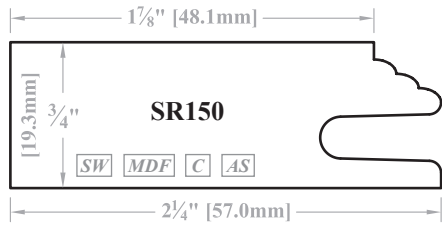
3/4" [19.1mm] Thick "Traditional" Door and Frame Construction

**Raised & Flat Panel Stile & Rail Profile**

**Frame GRF Profile**

**Standard Lite Mullion**

**True Lite Mullion**



SW = Available in Solid Wood. MDF = Available in Medium Density Fiberboard (MDF). X = Applied Molding Shelf, molding is optional. AS = Available on Adventure Series Doors.

► For PRICING ► See Section E.1 in our current Wholesale Pricing Catalog.



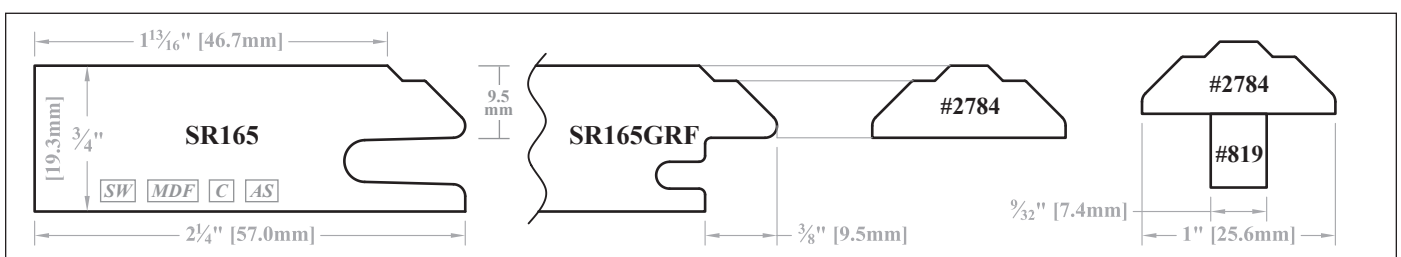
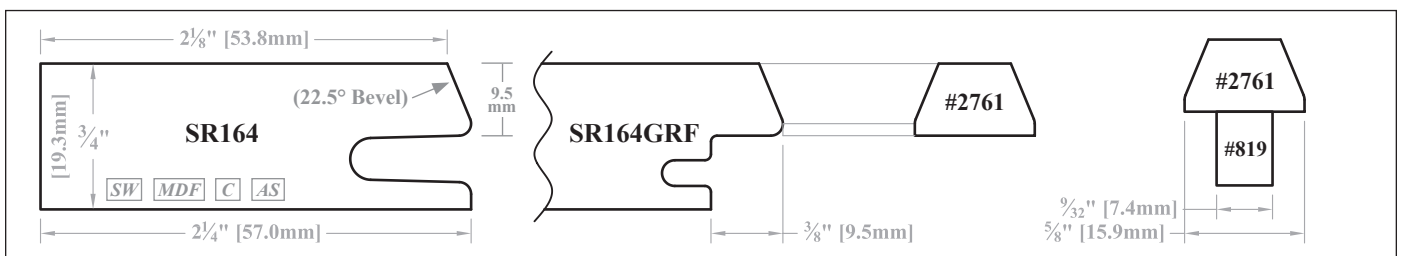
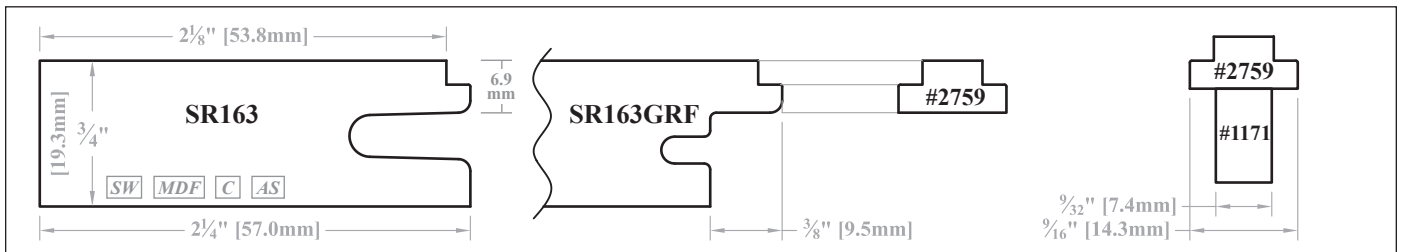
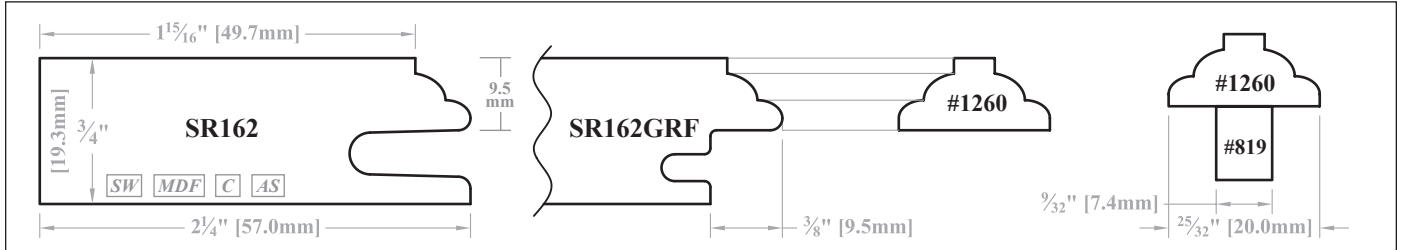
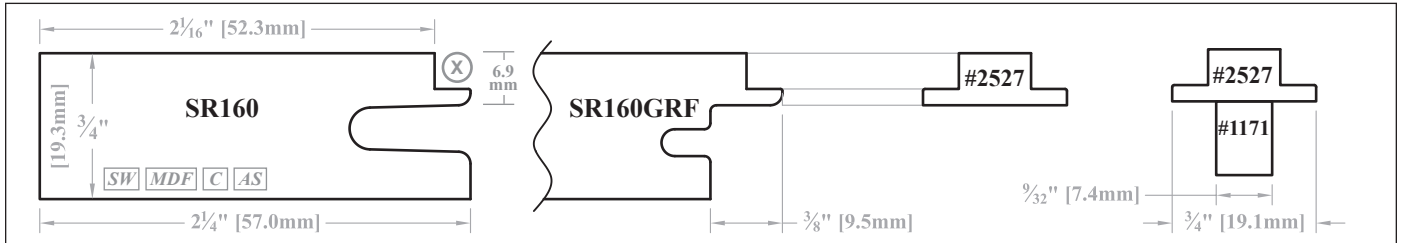
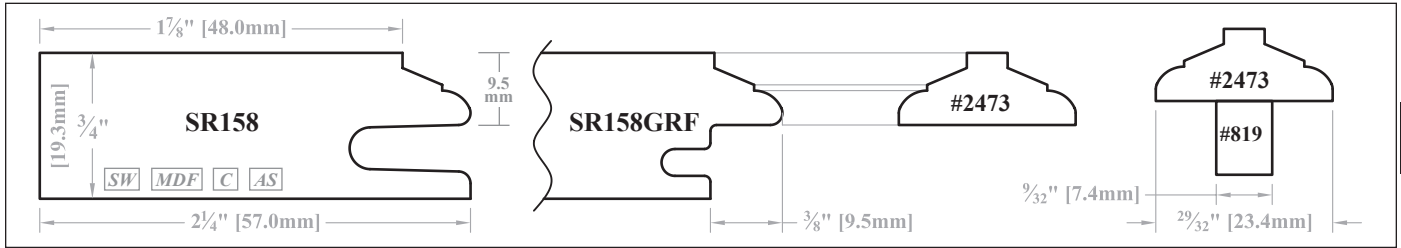
**3/4" [19.1mm] Thick "Traditional" Door and Frame Construction**

**Raised & Flat Panel Stile & Rail Profile**

**Frame GRF Profile**

**Standard Lite Mullion**

**True Lite Mullion**



**SW** = Available in Solid Wood.    **MDF** = Available in Medium Density Fiberboard (MDF).    **C** = Available for Convex/Concave products.    **R-FM** = French Miter Recommended.

► **For PRICING** ► See Section E.1 in our current Wholesale Pricing Catalog.

E

# Profile Options

# Stile & Rail - "Traditional" Mortise & Tenon Joinery

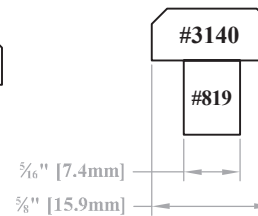
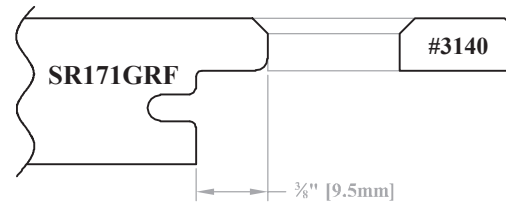
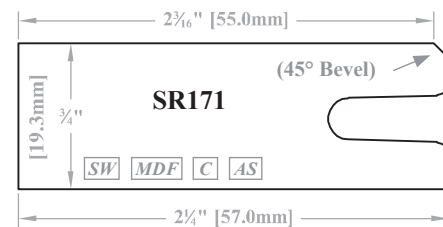
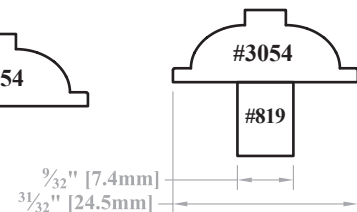
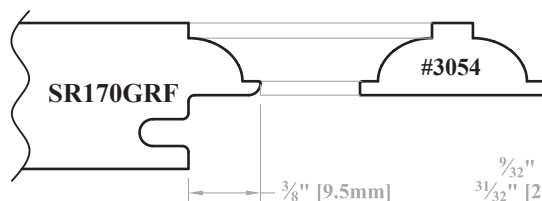
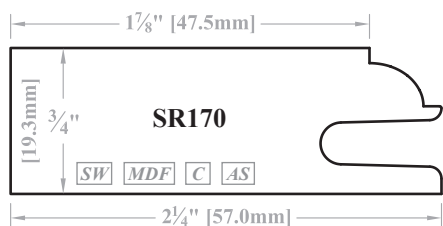
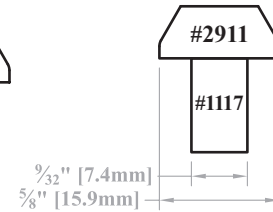
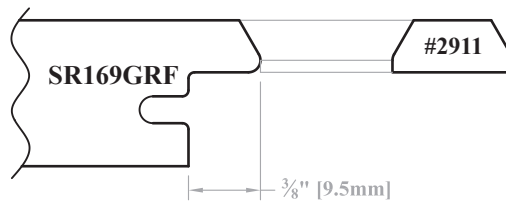
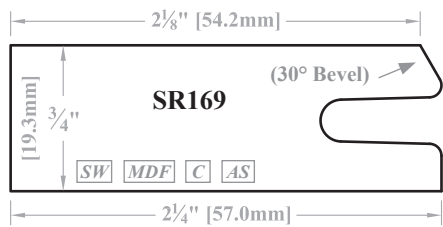
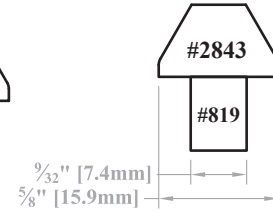
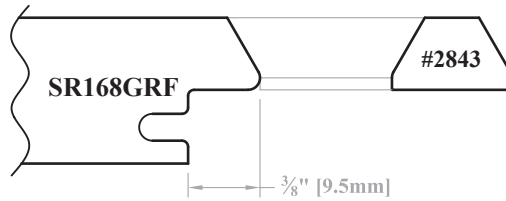
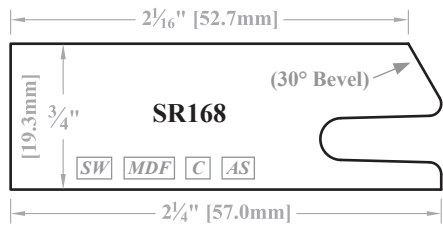
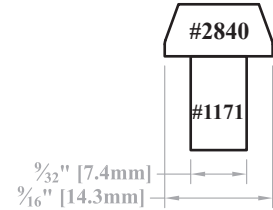
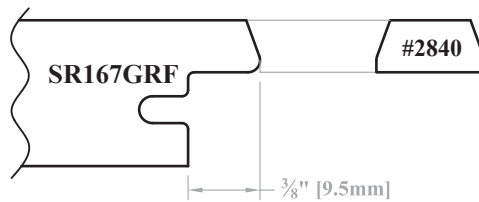
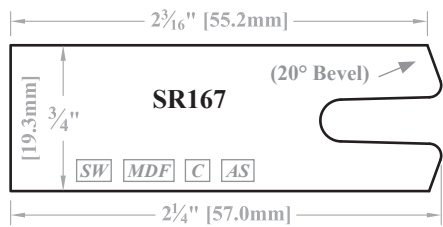
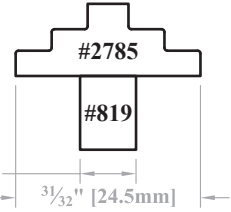
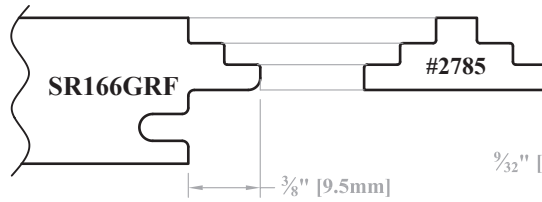
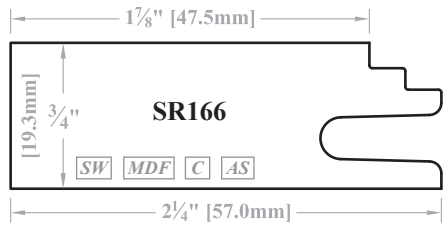
3/4" [19.1mm] Thick "Traditional" Door and Frame Construction

Raised & Flat Panel Stile & Rail Profile

Frame GRF Profile

Standard Lite Mullion

True Lite Mullion



SW = Available in Solid Wood. MDF = Available in Medium Density Fiberboard (MDF). C = Available for Convex/Concave products. AS = Available on Adventure Series Doors.

► For PRICING ► See Section E.1 in our current Wholesale Pricing Catalog.

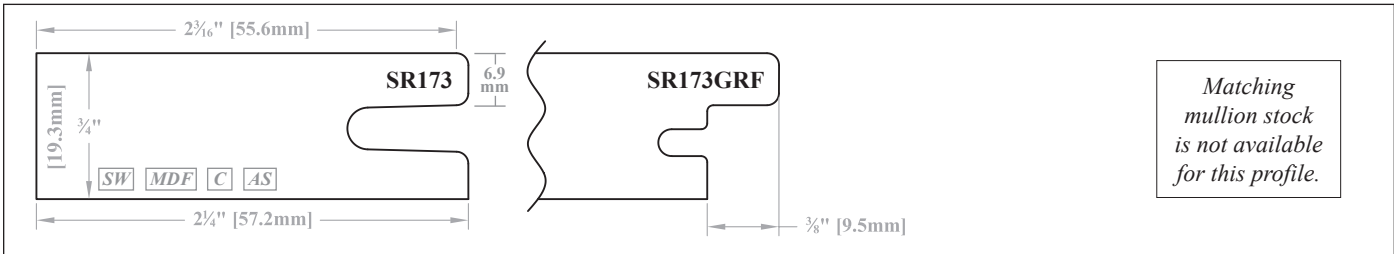
3/4" [19.1mm] Thick "Traditional" Door and Frame Construction

Raised & Flat Panel Stile & Rail Profile

Frame GRF Profile

Standard Lite Mullion

True Lite Mullion



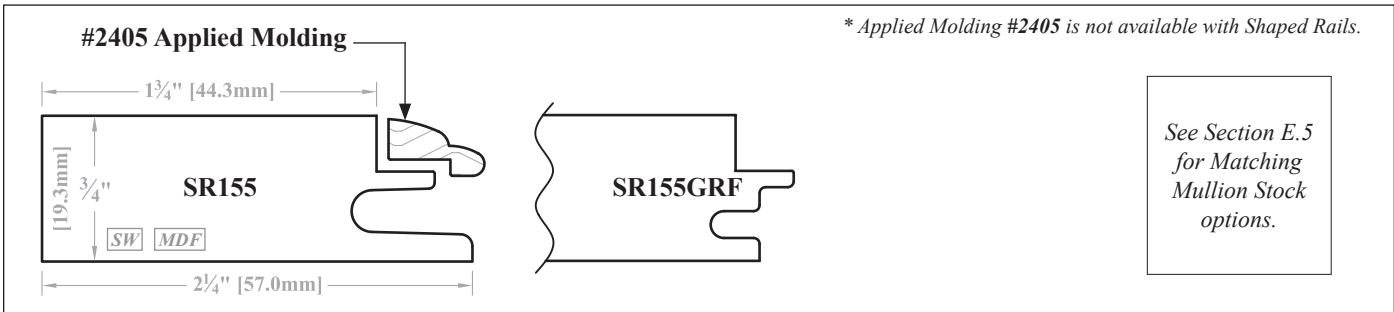
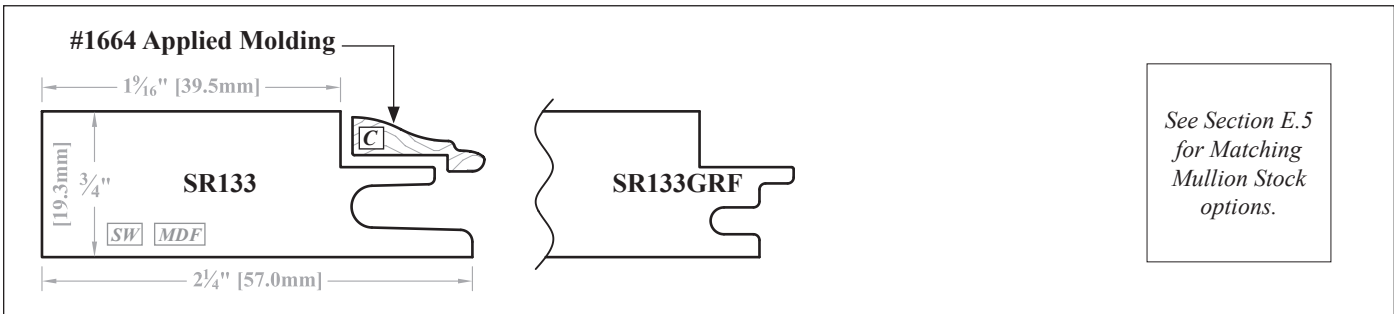
3/4" [19.1mm] Thick "Traditional" Door and Frame Construction - "Only" Available with Applied Molding

Raised & Flat Panel Stile & Rail Profile

Frame GRF Profile

Standard Lite Mullion

True Lite Mullion



SW = Available in Solid Wood. MDF = Available in Medium Density Fiberboard (MDF). C = Available for Convex/Concave products. AS = Available on Adventure Series Doors.

► For PRICING ► See Section E.1 in our current Wholesale Pricing Catalog.

# Profile Options

# Stile & Rail - "Traditional" Mortise & Tenon Joinery

## Ordering & Pricing Notes: 3/4" [19.1mm] Thick "Traditional" Stile & Rail Profiles

### Ordering Guidelines

1	Order Forms	Applicable order forms will include spaces to indicate your chosen profiles.
<b>Pricing</b>		
1	Pricing	Please see <i>Section E.1</i> of our current Wholesale Pricing Catalog.

## Technical Notes: 3/4" [19.1mm] Thick "Traditional" Stile & Rail Profiles

### Cabinet Door & Drawer Front Options (Chapter B)

1	French Miter	<p><b>[R-FM]</b> = Recommended French Miter. Due to the nature of these profiles, in order to provide a more quality oriented joint, WalzCraft recommends that they be ordered as French Miter construction. Please see <i>Section B.7</i> for more information on French Miter doors. The French Miter joint represents a step up in quality and will provide a much cleaner look. If choosing to order these <i>R-FM</i> profiles with French Miter construction, please use the matching French Miter door style along with the matching miter profile. For example, if you want a <b>Style 10</b> door with stile &amp; rail profile <b>SR119</b>, but made with French Miter construction, please order door style <b>10FM</b> with mitered stile &amp; rail profile <b>MP603-57</b> (<i>page E.9.2</i>).</p> <p>Electing to have a door built with French Miter construction will result in the door being priced using French Miter pricing. The door will be more expensive than a Traditional Mortise &amp; Tenon door.</p> <p><b>SR108</b> matches <b>MP618-57</b>, <b>SR119</b> matches <b>MP603-57</b>, <b>SR121</b> matches <b>MP626-57</b>, and <b>SR127</b> matches <b>MP637-57</b>.</p> <p>French Miter construction is <i>only available</i> on square door styles (Ex: <b>Style 10</b>), and is <i>not available</i> on doors styles with shaped rails (Ex: <b>Style 2000</b>).</p> <p>Minimum rail length for doors with French Miter construction is 5 1/2".</p>
2	Adventure Series	<b>[AS]</b> = These profile options are available on Adventure series doors. See <i>Section B.7</i> for more information.
3	Gothic Door Styles 4100, 4200, 9100 and 9200	For Stile and Rail Profile availability, see our website under: Resources / Technical Information.
4	Alternative Mullion Molding Required	<p>The following mullion lite patterns require an alternative mullion molding be used with certain stile &amp; rail profiles: <b>LP105, LP106, LP107, LP111, LP112, LP114, LP115, LP117, LP119, LP120, LP121, LP122, LP125, LP127, LP129, LP130, LP132, LP134, LP137, LP138, LP141, LP142, LP144, LP145, LP150, LP151, LP152, LP153</b> (<i>see Section B.12</i>).</p> <p>The following stile &amp; rail profiles would require use of the alternative mullion molding when paired with the afore mentioned lite patterns: <b>SR103, SR121, SR127</b>.</p> <p><b>SR103 /#1268</b> uses <b>#815</b>. <b>SR121 /#1110</b> uses <b>#2673</b>. <b>SR127 /#1263</b> uses <b>#2407</b>.</p>

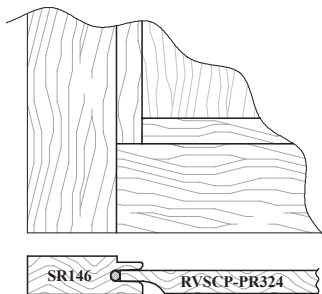
### Convex/Concave Options (Chapter D)

1	Curved Products	The <b>[C]</b> indicates profiles that are available for Convex/Concave Products. For additional ordering guidelines, see <i>Chapter D</i> .
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### Material Options

1	Material Options	<p><b>[SW]</b> = Profile is available on products made from solid wood.</p> <p><b>[MDF]</b> = Profile is available on products made from MDF (Medium Density Fiberboard).</p>
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### Profile Options (Chapter E)

1	Profile Drawings	All stile & rail and mullion stock drawings are shown at full scale.
2	Mitered Stile & Rail Profiles	See <i>Sections E.9, E.10 and E.11</i> for mitered stile and rail profiles.
3	Applied Molding Shelf	<b>(X)</b> = indicates that a shelf applied molding can be used. See <i>Section E.4</i> for more information.
4	SR101, SR117, SR122, SR135, SR136, SR146, SR152, SR154, SR156, SR157	<p>When choosing one of these "shelf" stile &amp; rail profiles, the mortise &amp; tenon joint will appear as shown in the example to the right (<i>not drawn to scale</i>):</p> 

Notes Continued on Next Page...

► For PRICING ► See *Section E.1* in our current Wholesale Pricing Catalog.

Technical Notes: 3/4" [19.1mm] Thick "Traditional" Stile & Rail Profiles...continued

Profile Options (Chapter E)...continued

5	SR104, SR118	Center panels will be <i>flush</i> with the face of stiles and rails when using these center panel profiles: <ul style="list-style-type: none"> <li>• PR318-25, PR319-10, PR320-25, PR320-32, PR320-44, PR321-32, PR328-32 or PR329-19.</li> <li>◦ Available in solid wood, raw MDF and MDF - MR (Moisture Resistant), NAF, Raw.</li> </ul>
		Center panels will be <i>recessed</i> below the face of the stiles and rails when using these center panel profiles: <ul style="list-style-type: none"> <li>• RVSCP-PR324 (Reversed Solid Center Panel)</li> <li>◦ Available in solid wood, raw MDF and MDF - MR (Moisture Resistant), NAF, Raw.</li> <li>• 1/4" [6.4mm] Flat Panel</li> <li>◦ Available in veneer, raw MDF and MDF - MR (Moisture Resistant), NAF, Raw.</li> </ul>
		SR104 and SR118 are only compatible with the center panel profiles noted above.
6	SR123, SR145, SR146, SR157, SR160, SR163, SR167, SR169, SR171, SR173	Center panels will be <i>recessed</i> below the face of the stiles and rails when using these center panel profiles: <ul style="list-style-type: none"> <li>• PR318-25, PR319-10, PR320-25, PR320-32, PR320-44, PR321-32, PR328-32, PR329-19, RVSCP-PR324 (Reversed Solid Center Panel)</li> <li>◦ Available in solid wood, raw MDF and MDF - MR (Moisture Resistant), NAF, Raw.</li> <li>• 1/4" [6.4mm] Flat Panel</li> <li>◦ Available in veneer, raw MDF and MDF - MR (Moisture Resistant), NAF, Raw.</li> </ul>
		SR123, SR145, SR146, SR157, SR160, SR163, SR167, SR169, SR171, SR173 are only compatible with the center panel profiles listed above.
7	SR117, SR122, SR135, SR136, SR138, SR154, SR160	Applied moldings are <b>not included</b> with these profiles and must be ordered separately. For Applied Mold-ing options, see <i>Section E.5</i> .
8	SR133, SR155	<b>Only available with Applied Molding.</b>
		All standard Center Panel Profile Reveals are compatible with the Applied Moldings designed for the SR133 and SR155 shelf. For additional Applied Molding options, see <i>Section E.5</i> .
9	Frame "GRF" Profiles	Frame GRF profiles will accept 1/8" [3.2mm] glass if using rubber retainer.
		To order, mark the box (X) for Frame Only or indicate the Mullion Lite Pattern ( <i>ie: 2 x 3</i> ) or LP Option ( <i>ie: LP105</i> ) in the box provided on your order form.
		For mullions, denote the # of Lites and whether they are Standard (S) or True Lite (TL). <ul style="list-style-type: none"> <li>• True Lites are 2-piece construction.</li> </ul>

Sizes / Dimensions

1	Standard Stile and Rail Dimensions and Non-Standard Parts	Traditional stile and rail dimensions are 2 1/4" [57.2mm] wide. Traditional stiles and rails can be ordered from 1 1/2" [38.1mm] wide to 10" [254.0mm] wide in 1/4" [6.4mm] increments without incurring a Non-Standard part size charge. See <i>Section A.5</i> for more information.
		The minimum <i>width</i> , at the narrowest point, for any top/bottom rail with or without a "GRF" cut is 1 1/4" [31.8mm].
		The minimum <i>width</i> , at the narrowest point, for any outside stile, center stile or center rail with or without a "GRF" cut is 1 1/2" [38.1mm].
		A 1 1/4" [44.5m] minimum is required for hinge boring ( <i>Section E.1</i> ).
2	Minimum Length	The minimum <i>visual length</i> for a top or bottom rail and a center stile or rail is 2 1/8" [54mm].
3	Part Sizes	Stile and rail widths and lengths are determined by measuring across the back of the stiles and rails only.

► For PRICING ► See Section E.1 in our current Wholesale Pricing Catalog.

# Profile Options

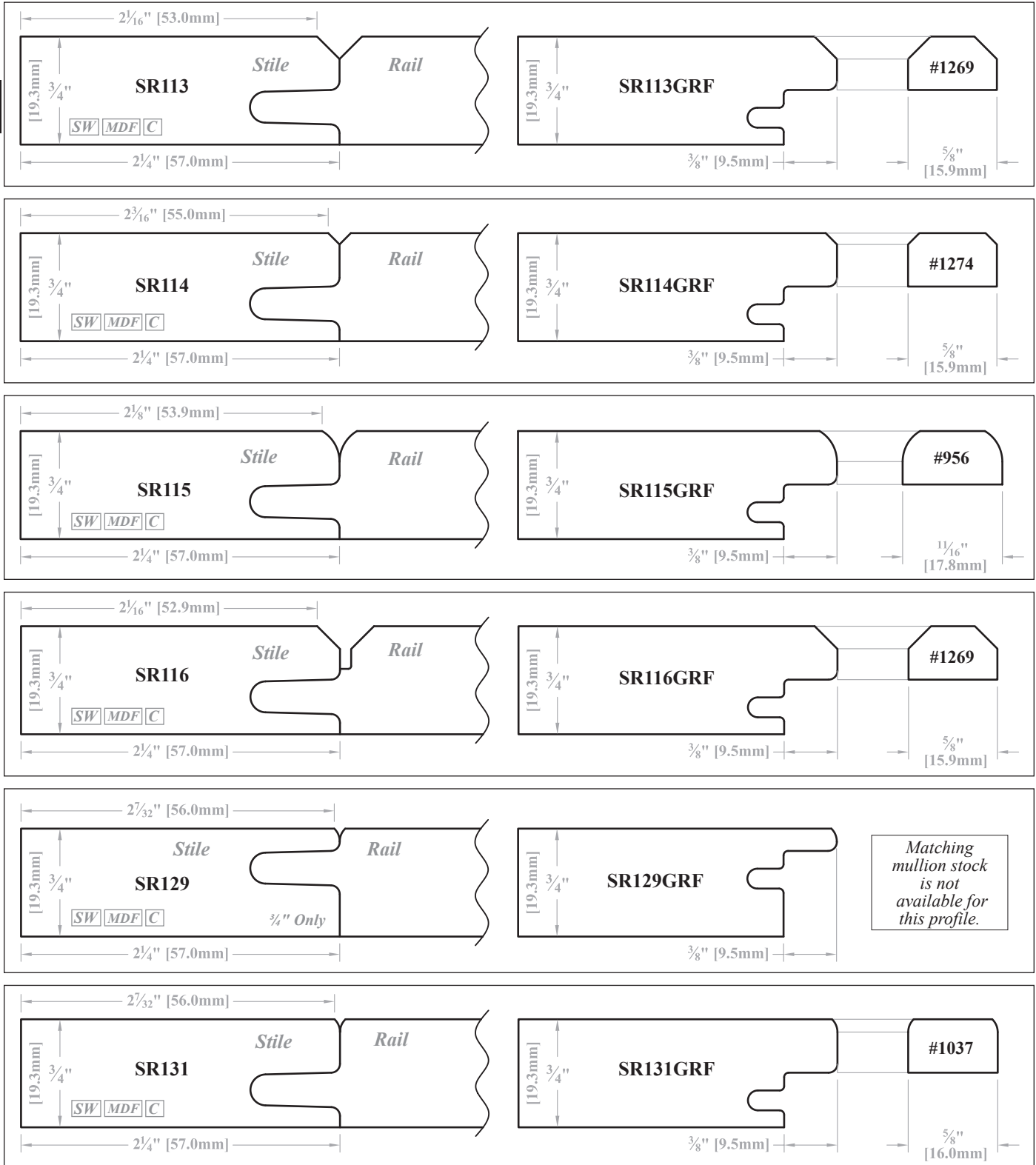
## Stile & Rail - "Traditional" Mortise & Tenon Joinery - Mirror Joints

### 3/4" Thick "Traditional" Door and Frame Construction - Mirror Joints

#### Raised and Flat Panel Door Stile & Rail Joint

#### Frame GRF Profile

#### Standard Lite Mullion



SW = Available in Solid Wood.

MDF = Available in Medium Density Fiberboard (MDF).

C = Available for Convex/Concave Products.

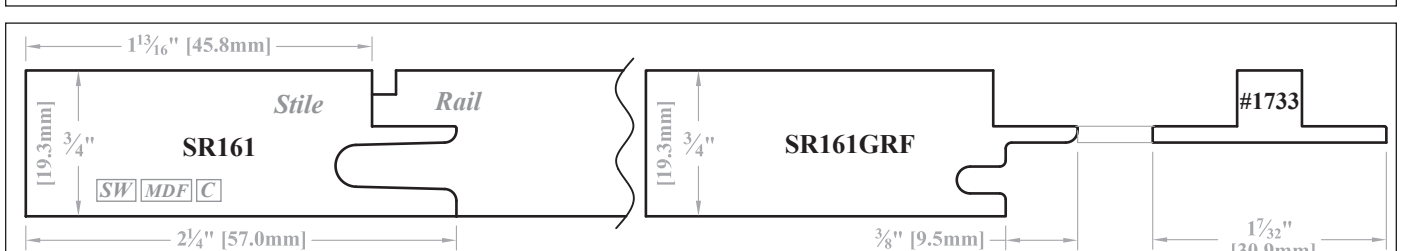
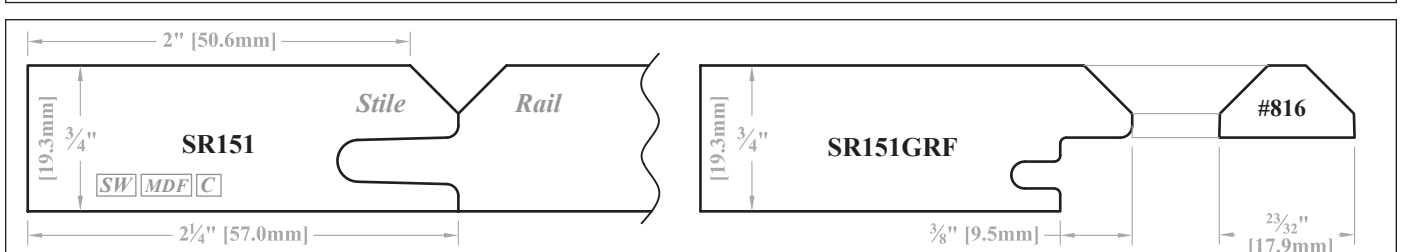
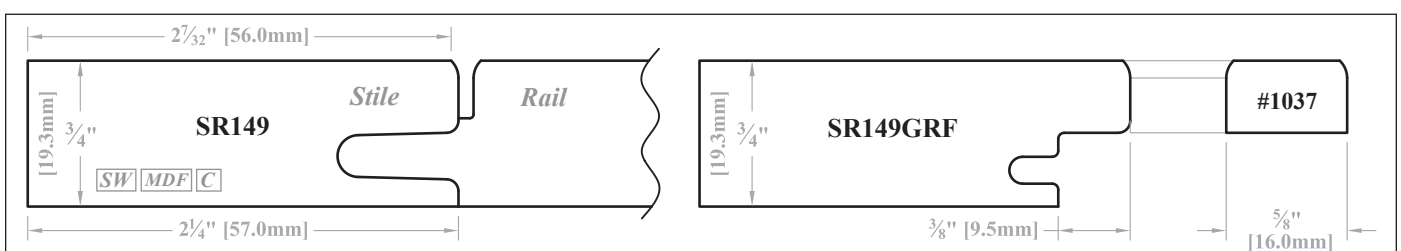
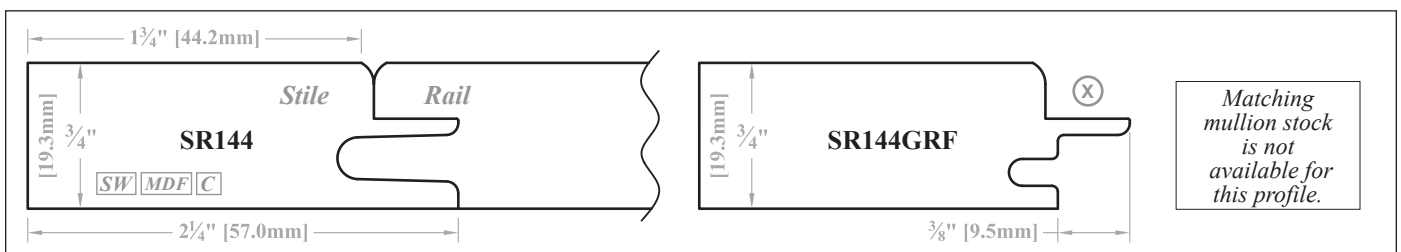
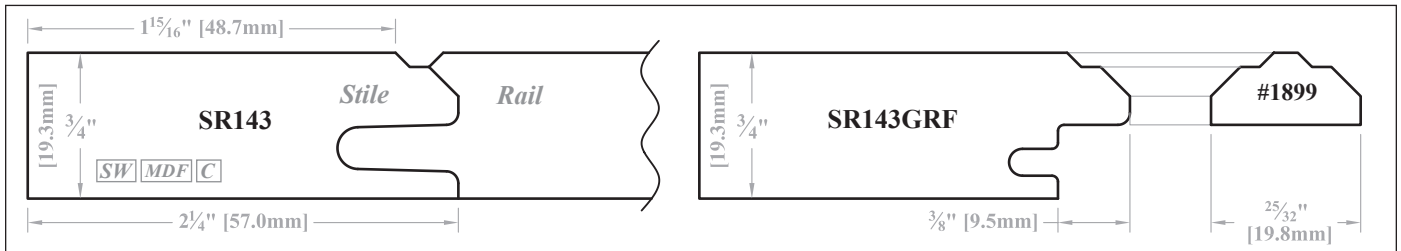
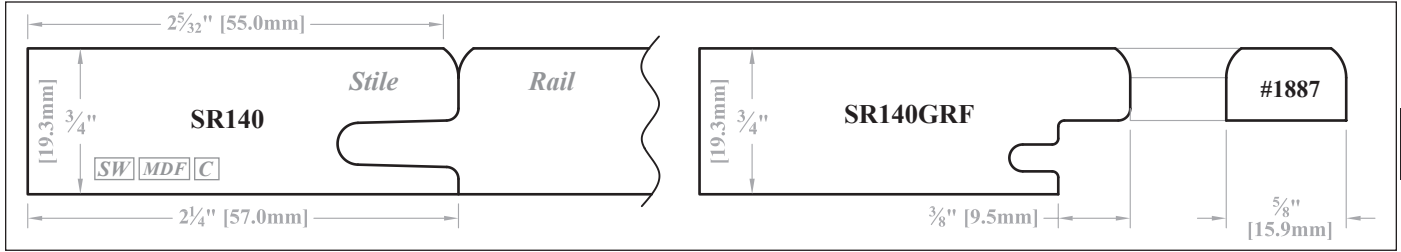
► For PRICING ► See Section E.2 in our current Wholesale Pricing Catalog.

3/4" Thick "Traditional" Door and Frame Construction - Mirror Joints

Raised and Flat Panel Door Stile & Rail Joint

Frame GRF Profile

Standard Lite Mullion



[SW] = Available in Solid Wood. [MDF] = Available in Medium Density Firberboard (MDF). [C] = Available for Convex/Concave Products.

► For PRICING ► See Section E.2 in our current Wholesale Pricing Catalog.

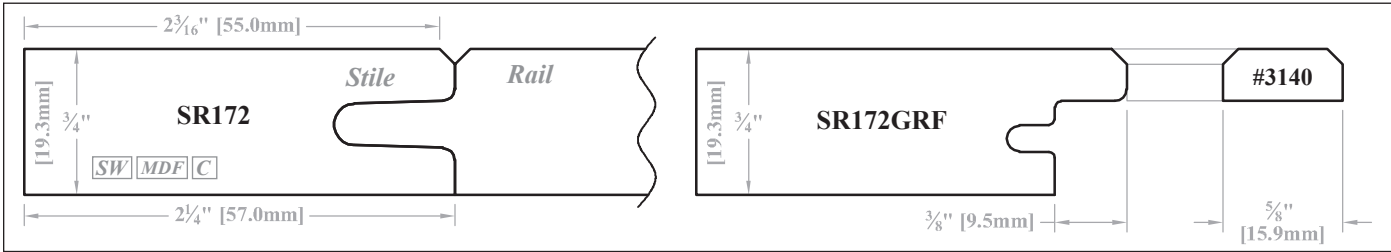
# Profile Options

## Stile & Rail - "Traditional" Mortise & Tenon Joinery - Mirror Joints

### Raised and Flat Panel Door Stile & Rail Joint

### Frame GRF Profile

### Standard Lite Mullion



### Ordering & Pricing Notes: 3/4" [19.1mm] Thick "Traditional" Stile & Rail Profiles - Mirror Joints

#### Ordering Guidelines

1	Order Forms	Applicable order forms will include spaces to indicate your chosen profiles.
<b>Pricing</b>		
1	Pricing	Please see <i>Section E.2</i> of our current <b>Wholesale Pricing Catalog</b> .

### Technical Notes: 3/4" [19.1mm] Thick "Traditional" Stile & Rail Profiles - Mirror Joints

#### Cabinet Door & Drawer Front Options (Chapter B)

1	Quarter and Half Circle Doors	Mirror Joints are not available with the following door styles: 895L/R, 896L/R, 897L/R, 1890, 1896, 995L/R, 996L/R, 997L/R, 1990, 1996.
2	Door Styles 1800, 1801, 1400, 1401	Please check hinge bore placement compatibility when increasing the width of top and bottom rails.

#### Convex / Concave Options (Chapter D)

1	Curved Products	The <span style="border: 1px solid black; padding: 0 2px;">C</span> indicates profiles that are available for Convex/Concave Products. For additional ordering guidelines, see <i>Chapter D</i> .
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#### Material Options

1	Material Options	<span style="border: 1px solid black; padding: 0 2px;">SW</span> = Profile is available on products made from solid wood. <span style="border: 1px solid black; padding: 0 2px;">MDF</span> = Profile is available on products made from MDF (Medium Density Fiberboard).
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#### Sizes / Dimensions

1	Standard Stile and Rail Dimensions and Non-Standard Parts	<p>Traditional stile and rail dimensions are 2 1/4" [57.2mm] wide. Traditional stiles and rails can be ordered from 1 1/2" [38.1mm] wide to 10" [254.0mm] wide in 1/4" [6.4mm] increments without incurring a Non-Standard part size charge. Please see <b>Non-Standard Part Sizes</b> in <i>Section A.5</i> for more information.</p> <p>The minimum <i>width</i>, at the narrowest point, for any top/bottom rail with or without a "GRF" cut is 1 1/4" [31.8mm].</p> <p>The minimum <i>width</i>, at the narrowest point, for any outside stile, center stile or center rail with or without a "GRF" cut is 1 1/2" [38.1mm].</p> <p>A 1 3/4" [44.5mm] minimum is required for hinge boring (<i>Section F.1</i>).</p> <p>The <i>minimum distance for the flat surface</i> between the stile and rail profile and the outside edge profile is 3/16" [4.8mm], this factor may also affect the minimum size required for hinge boring. Please refer to our website to reference the Stile &amp; Rail Dimension and Outside Edge Profile charts to determine the minimum stile and rail size using this formula: <b>Stile/Rail Profile Width + 3/16" [4.8mm] Flat Surface + Outside Edge Profile Width = Minimum Stile/Rail Width.</b></p>
2	Minimum Length	The minimum <i>visual length</i> for a top or bottom rail and a center stile or rail is 2 1/8" [54mm].
3	Part Sizes	Stile and rail widths and lengths are determined by measuring across the back of the stiles and rails only.

**Notes Continued on Next Page...**

SW = Available in Solid Wood.    MDF = Available in Medium Density Firberboard (MDF).    C = Available for Convex/Concave Products.

► For PRICING ► See *Section E.2* in our current Wholesale Pricing Catalog.



Technical Notes: 3/4" [19.1mm] Thick "Traditional" Stile & Rail Profiles - Mirror Joints...continued

Profile Options (Chapter E)

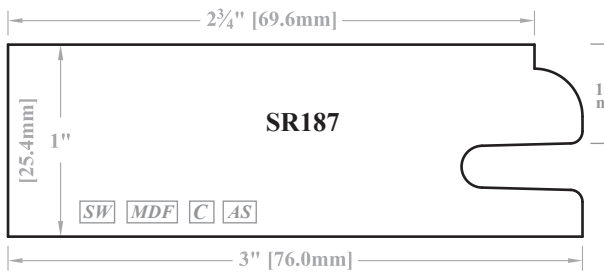
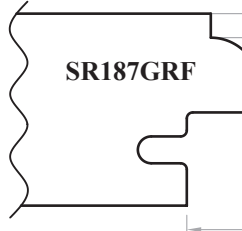
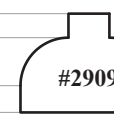
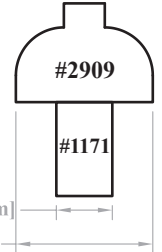
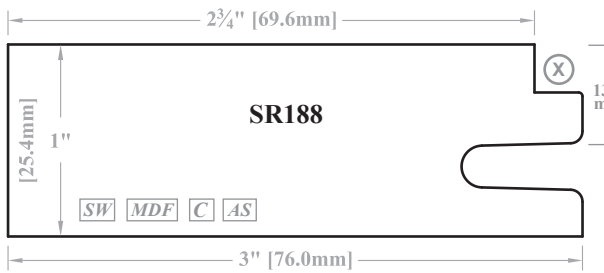
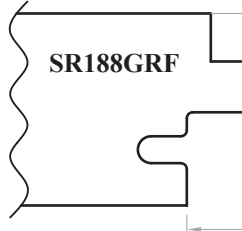
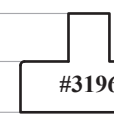
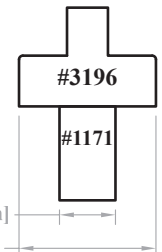
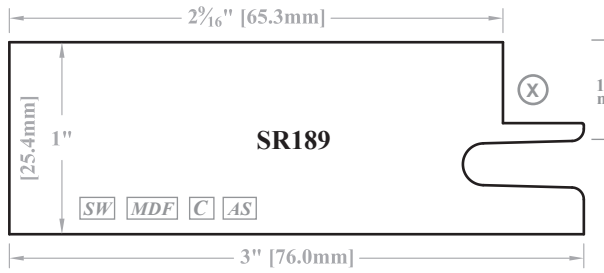
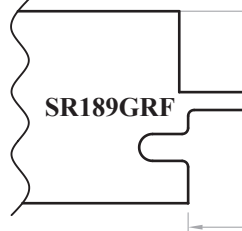
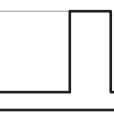
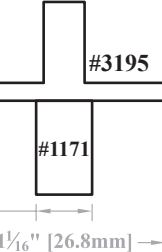
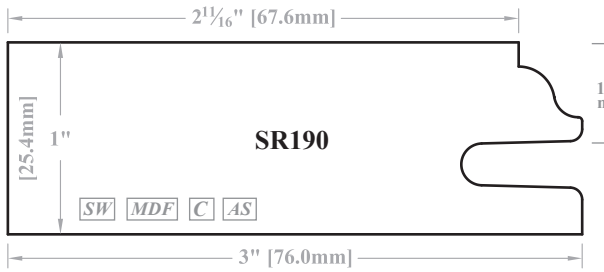
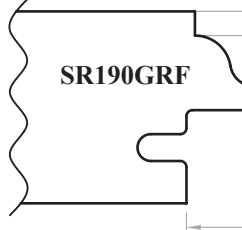
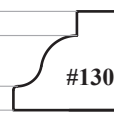
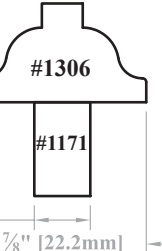
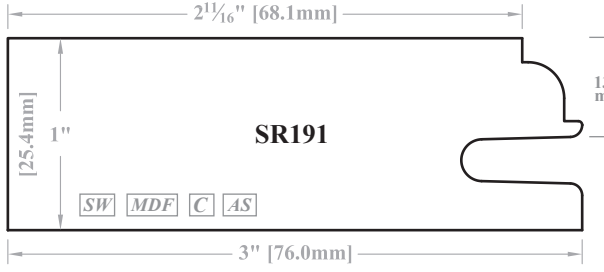
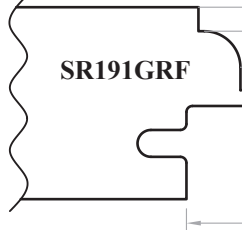
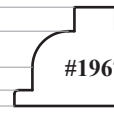
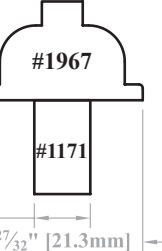
1	Profile Drawings	All Stile & Rail and Mullion Stock drawings are "full scale".
2	Miter Stile & Rail Profiles	"Mitered" door construction requires the use of Mitered Stile & Rail profiles, see <i>Sections E.9 - E.11</i> .
3	SR129	<p>Center panels will be <i>flush</i> with the face of stiles and rails when using these center panel profiles:</p> <ul style="list-style-type: none"> <li>• PR318-25, PR319-10, PR320-25, PR320-32, PR320-44, PR321-32, PR328-32 or PR329-19.                             <ul style="list-style-type: none"> <li>◦ Available in solid wood and raw MDF.</li> </ul> </li> </ul> <p>Center panels will be <i>recessed</i> below the face of the stiles and rails when using these center panel profiles:</p> <ul style="list-style-type: none"> <li>• RVSCP-PR324 (<i>Reversed Solid Center Panel</i>)                             <ul style="list-style-type: none"> <li>◦ Available in solid wood and raw MDF.</li> </ul> </li> <li>• 1/4" [6.4mm] Flat Panel                             <ul style="list-style-type: none"> <li>◦ Available in veneer and raw MDF.</li> </ul> </li> </ul> <p>SR129 is only compatible with the center panel profiles noted above.</p>
4	SR172	<p>Center panels will be <i>recessed</i> below the face of the stiles and rails when using these center panel profiles:</p> <ul style="list-style-type: none"> <li>• PR318-25, PR319-10, PR320-25, PR320-32, PR320-44, PR321-32, PR328-32, PR329-19, RVSCP-PR324 (<i>Reversed Solid Center Panel</i>)                             <ul style="list-style-type: none"> <li>◦ Available in solid wood, raw MDF and MDF - MR (Moisture Resistant), NAF, Raw.</li> </ul> </li> <li>• 1/4" [6.4mm] Flat Panel                             <ul style="list-style-type: none"> <li>◦ Available in veneer, raw MDF and MDF - MR (Moisture Resistant), NAF, Raw.</li> </ul> </li> </ul> <p>SR172 is only compatible with the center panel profiles listed above.</p>
5	Frame "GRF" Profiles	<p>Frame GRF profiles will accept 1/8" glass if using rubber retainer.</p> <p>To order, mark the box (X) for Frame Only or indicate the Mullion Lite Pattern (<i>ie: 2 x 3</i>) or LP Option (<i>ie: LP105</i>) in the box provided on your Order Form.</p> <p>For mullions, denote the # of Lites and whether they are Standard (S) or True Lite (TL).</p> <ul style="list-style-type: none"> <li>• True Lites are 2-piece construction.</li> </ul>

E

► For PRICING ► See Section E.2 in our current Wholesale Pricing Catalog.



1" [25.4mm] Thick "Old World" Door and Frame Construction

Raised & Flat Panel Stile & Rail Profile	Frame GRF Profile	Standard Lite Mullion	True Lite Mullion
 <p>SR187</p> <p>2 3/4" [69.6mm]</p> <p>1" [25.4mm]</p> <p>3" [76.0mm]</p> <p>13.1 mm</p> <p>SW MDF C AS</p>	 <p>SR187GRF</p> <p>3/8" [9.5mm]</p>	 <p>#2909</p> <p>23/32" [18.1mm]</p>	 <p>#2909</p> <p>#1171</p> <p>3/32" [7.4mm]</p>
 <p>SR188</p> <p>2 3/4" [69.6mm]</p> <p>1" [25.4mm]</p> <p>3" [76.0mm]</p> <p>13.1 mm</p> <p>SW MDF C AS</p>	 <p>SR188GRF</p> <p>3/8" [9.5mm]</p>	 <p>#3196</p> <p>23/32" [18.1mm]</p>	 <p>#3196</p> <p>#1171</p> <p>3/32" [7.4mm]</p>
 <p>SR189</p> <p>2 5/16" [65.3mm]</p> <p>1" [25.4mm]</p> <p>3" [76.0mm]</p> <p>13.1 mm</p> <p>SW MDF C AS</p>	 <p>SR189GRF</p> <p>3/8" [9.5mm]</p>	 <p>#3195</p> <p>3/32" [7.4mm]</p>	 <p>#3195</p> <p>#1171</p> <p>1/16" [26.8mm]</p>
 <p>SR190</p> <p>2 1/16" [67.6mm]</p> <p>1" [25.4mm]</p> <p>3" [76.0mm]</p> <p>13.1 mm</p> <p>SW MDF C AS</p>	 <p>SR190GRF</p> <p>3/8" [9.5mm]</p>	 <p>#1306</p> <p>3/32" [7.4mm]</p>	 <p>#1306</p> <p>#1171</p> <p>7/8" [22.2mm]</p>
 <p>SR191</p> <p>2 1/16" [68.1mm]</p> <p>1" [25.4mm]</p> <p>3" [76.0mm]</p> <p>13.1 mm</p> <p>SW MDF C AS</p>	 <p>SR191GRF</p> <p>3/8" [9.5mm]</p>	 <p>#1967</p> <p>3/32" [7.4mm]</p>	 <p>#1967</p> <p>#1171</p> <p>27/32" [21.3mm]</p>

SW = Available in Solid Wood. C = Available for Convex/Concave products. AS = Available on Adventure Series Doors. X = Applied Molding Shelf, molding is optional.

► For PRICING ► See Section E.3 in our current Wholesale Pricing Catalog.

# Profile Options

## Stile & Rail - "Traditional" Mortise & Tenon Joinery - Old World

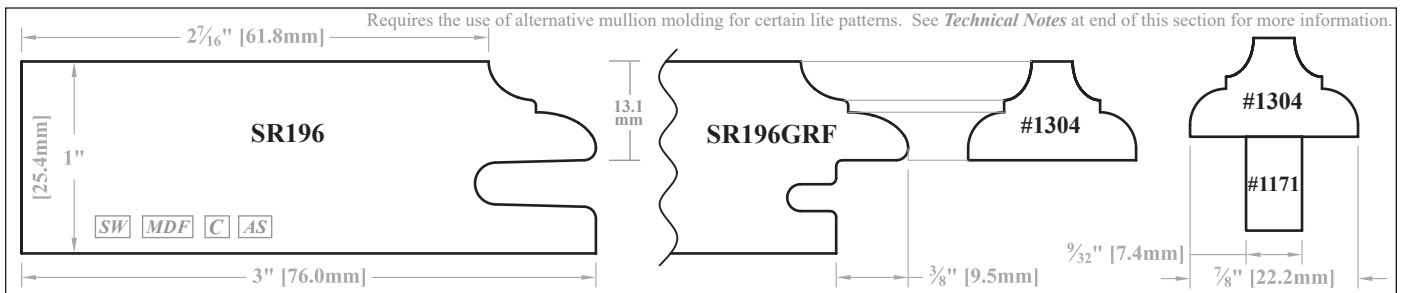
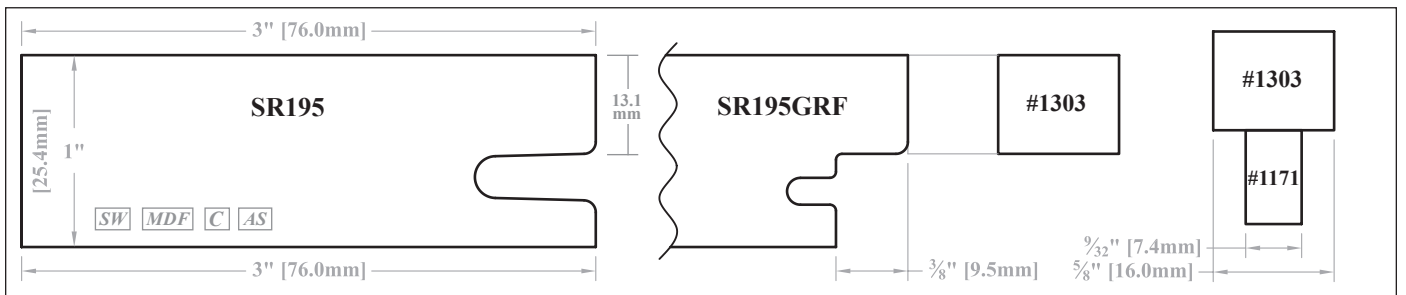
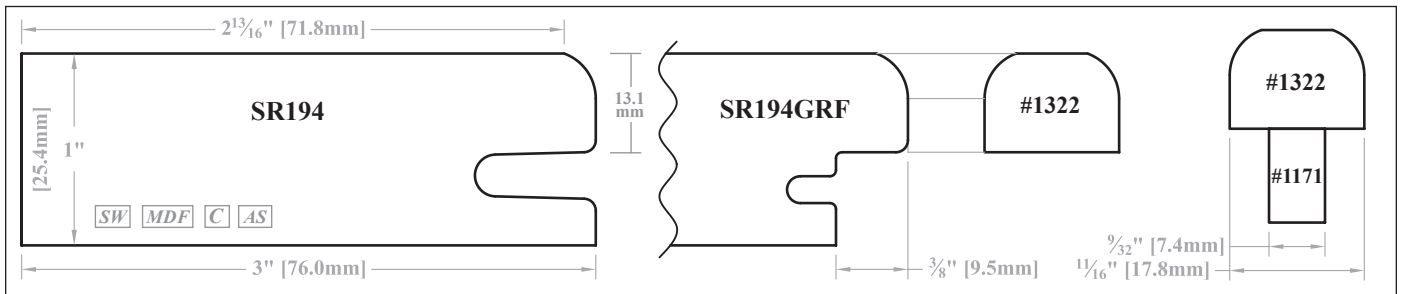
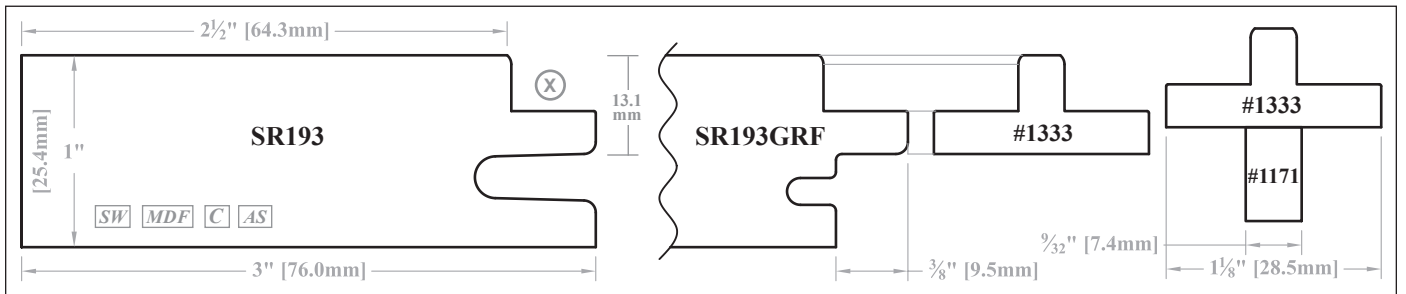
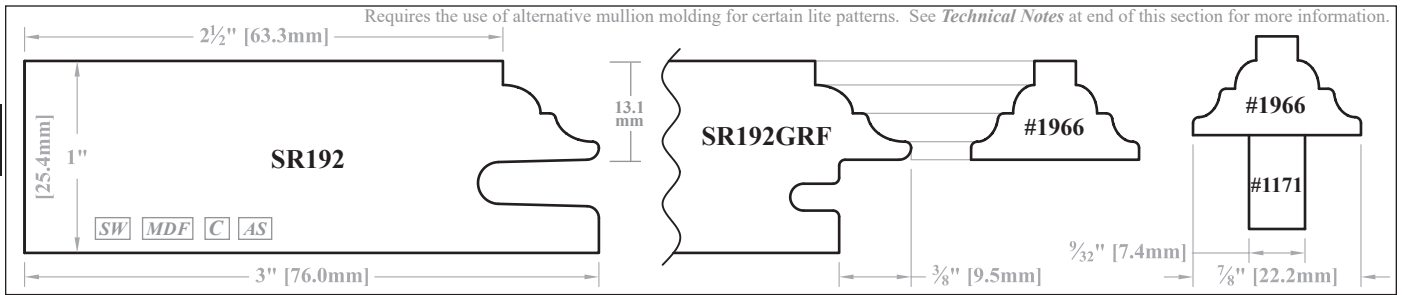
### 1" [25.4mm] Thick "Old World" Door and Frame Construction

#### Raised & Flat Panel Stile & Rail Profile

#### Frame GRF Profile

#### Standard Lite Mullion

#### True Lite Mullion



**SW** = Available in Solid Wood.

**C** = Available for Convex/Concave products.

**AS** = Available on Adventure Series Doors.

**(X)** = Applied Molding Shelf, molding is optional.

► For PRICING ► See Section E.3 in our current Wholesale Pricing Catalog.



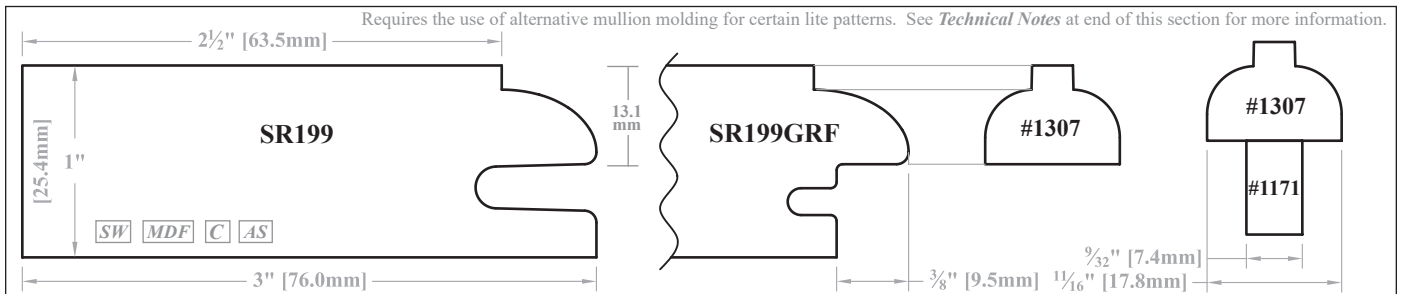
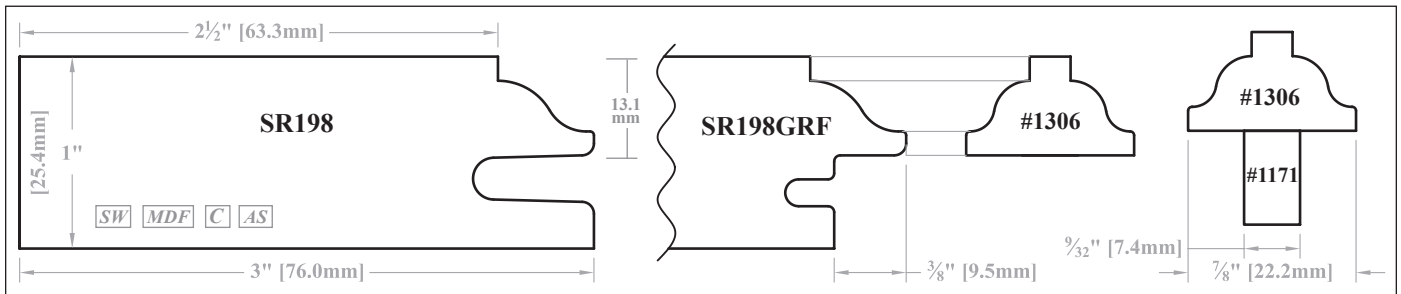
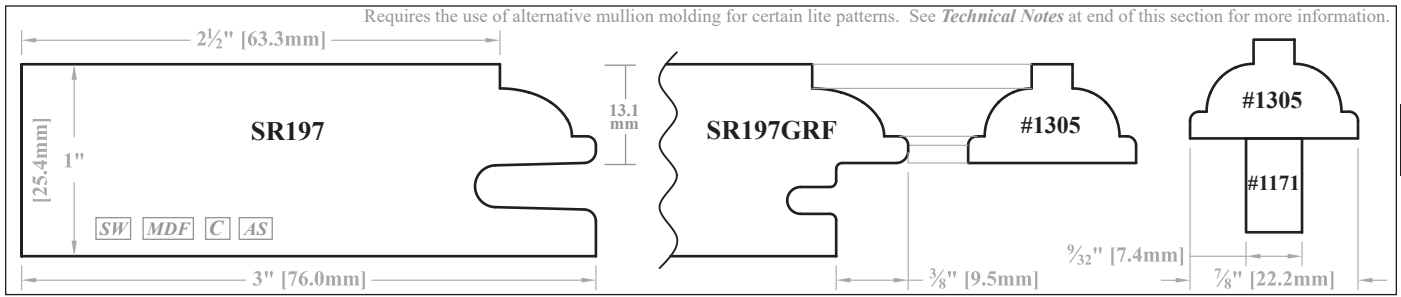
1" [25.4mm] Thick "Old World" Door and Frame Construction

Raised & Flat Panel Stile & Rail Profile

Frame GRF Profile

Standard Lite Mullion

True Lite Mullion



SW = Available in Solid Wood. C = Available for Convex/Concave products. AS = Available on Adventure Series Doors. X = Applied Molding Shelf, molding is optional.

► For PRICING ► See Section E.3 in our current Wholesale Pricing Catalog.

### Ordering & Pricing Notes: Old World "Traditional" Stile & Rail Profiles

#### Ordering Guidelines

1	<b>Order Forms</b>	Applicable order forms will include spaces to indicate your chosen profiles.
<b>Pricing</b>		
1	<b>Pricing</b>	Please see <i>Section E.3</i> of our current <b>Wholesale Pricing Catalog</b> .

### Technical Notes: Old World "Traditional" Stile & Rail Profiles

#### Cabinet Door & Drawer Front Options (Chapter B)

1	<b>Adventure Series</b>	<b>AS</b> = These profile options are available on Adventure series doors. See <i>Section B.7</i> for more information.
2	<b>Gothic Door Styles 4100, 4200, 9100 and 9200</b>	For Stile and Rail Profile availability, see our website under Technical Information.
3	<b>Alternative Mullion Molding Required</b>	<p>The following mullion lite patterns require an alternative mullion molding be used with certain stile &amp; rail profiles: <b>LP105, LP106, LP107, LP111, LP112, LP114, LP115, LP117, LP119, LP120, LP121, LP122, LP125, LP127, LP129, LP130, LP132, LP134, LP137, LP138, LP141, LP142, LP144, LP145, LP150, LP151, LP152, LP153</b> (see <i>Section B.12</i>).</p> <p>The following stile &amp; rail profiles would require use of the alternative mullion molding when paired with the afore mentioned lite patterns: <b>SR192, SR196, SR197, SR199</b>.</p> <ul style="list-style-type: none"> <li>• <b>SR192 / #1966</b> uses #2587. • <b>SR196 / #1304</b> uses #2925. • <b>SR197 / #1305</b> uses #2672.</li> <li>• <b>SR199 / #1307</b> uses #2642.</li> </ul>

#### Convex / Concave Options (Chapter D)

1	<b>Curved Products</b>	The <b>C</b> indicates profiles that are available for Convex/Concave Products. For additional ordering guidelines, see <i>Chapter D</i> .
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#### Profile Options (Chapter E)

1	<b>Profile Drawings</b>	All Stile & Rail and Mullion Stock drawings are full scale.
2	<b>Mitered Stile &amp; Rail Profiles</b>	See <i>Section E.11</i> for Old World mitered stile & rail profiles.
3	<b>Applied Molding Shelf</b>	<b>⊗</b> This symbol indicates that a shelf applied molding can be used. See <i>Section E.4</i> for more information.
4	<b>Center Panel Profile Options</b>	"Old World" Center Panels grow to the face and some profiles do not look as good as others with this type of construction. The "Old World" Center Panel profiles found in <i>Section E.14</i> are for use when ordering "Old World" style doors and drawer fronts. See <i>page A.4.4</i> for typical construction of a 1" [25.4mm] thick "Old World" door.
5	<b>¾" Thick Center Panel Profile Options</b>	Center panel reveals may change when ordering a ¾" [19.1mm] thickness, which could affect minimum size requirements. See the chart referencing Center Panel Reveals on our website under Technical Information.
6	<b>Frame "GRF" Profiles</b>	<p>Frame GRF profiles will accept ⅝" [3.2mm] glass if using rubber retainer.</p> <p>To order, mark the box (X) for Frame Only or indicate the Mullion Lite Pattern (<i>ie: 2 x 3</i>) or LP Option (<i>ie: LP105</i>) in the box provided on your Order Form.</p> <p>For mullions, denote the # of Lites and whether they are Standard (S) or True Lite (TL).</p> <ul style="list-style-type: none"> <li>• True Lites are 2-piece construction.</li> </ul>

#### Material Options

1	<b>Material Options</b>	<p><b>SW</b> = Profile is available on products made from solid wood.</p> <p><b>MDF</b> = Profile is available on products made from MDF (Medium Density Fiberboard).</p>
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**Notes Continued on Next Page...**

► **For PRICING** ► See *Section E.3* in our current Wholesale Pricing Catalog.

Sizes / Dimensions		
1	Thickness	Old World Stile & Rail Profiles made from solid wood are available in 1" [25.4mm], 1½" [28.6mm] and 1¼" [31.8mm] thicknesses.
		Old World Stile & Rail Profiles made from MDF, Raw are only available 1" [25.4mm] thick.
		Old World Stile & Rail Profiles made from MDF - MR, NAF, Raw are not available.
		Outside Edge and Stile /Rail Profile dimensions for 1½" [28.6mm] and 1¼" [31.8mm] thicknesses are the same as those of our 1" [25.4mm] thick "Old World" door construction. • Additional thickness for the 1½" [28.6mm] and 1¼" [31.8mm] "Old World" door construction is added to the back side of the stile/rail.
2	Standard Stile and Rail Dimensions and Non-Standard Parts	Old World stile and rail dimensions are 3" [76.2mm] wide. Stiles or rails that are greater or less than 3" [76.2mm] may be subject to Non-Standard Part Size charges. Please see <b>Section A.5</b> for more information on <b>Non-Standard Part Sizes</b> .
		The minimum <i>width</i> , at the narrowest point, for any top/bottom rail with or without a "GRF" cut is 1¼" [31.8mm].
		The minimum <i>width</i> , at the narrowest point, for any outside stile, center stile or center rail with or without a "GRF" cut is 1½" [38.1mm].
		A 1¼" [44.5mm] minimum is required for hinge boring ( <b>Section F.1</b> ).
		The minimum <i>distance for the flat surface</i> between the stile and rail profile and the outside edge profile is ⅜" [4.8mm], this factor may also affect the minimum size required for hinge boring. Please refer to our website to reference the Stile & Rail Dimension and Outside Edge Profile charts to determine the minimum stile and rail size using this formula: <b>Stile/Rail Profile Width + ⅜" [4.8mm] Flat Surface + Outside Edge Profile Width = Minimum Stile/Rail Width.</b>
3	Minimum Length	The minimum <i>visual length</i> for a top or bottom rail and a center stile or rail is 2½" [54mm].
4	Part Sizes	Stile and rail widths and lengths are determined by measuring across the back of the stiles and rails only.

E

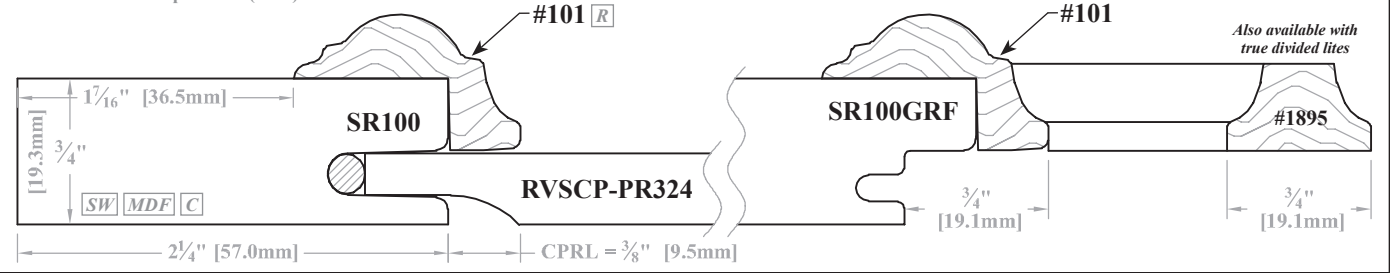
► For PRICING ► See Section E.3 in our current Wholesale Pricing Catalog.

# Profile Options

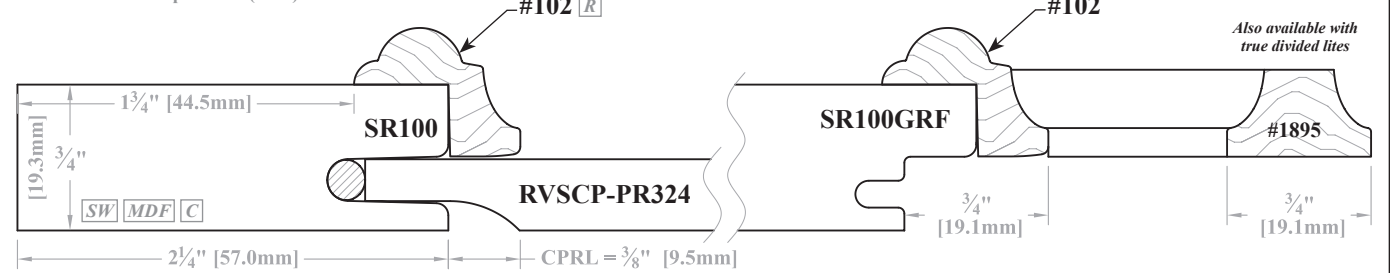
# Stile & Rail - Inside Edge Applied Molding

Inside Edge Applied Molding Applications with Matching Mullion Stock - 3/4" [19.1mm] Thick Doors

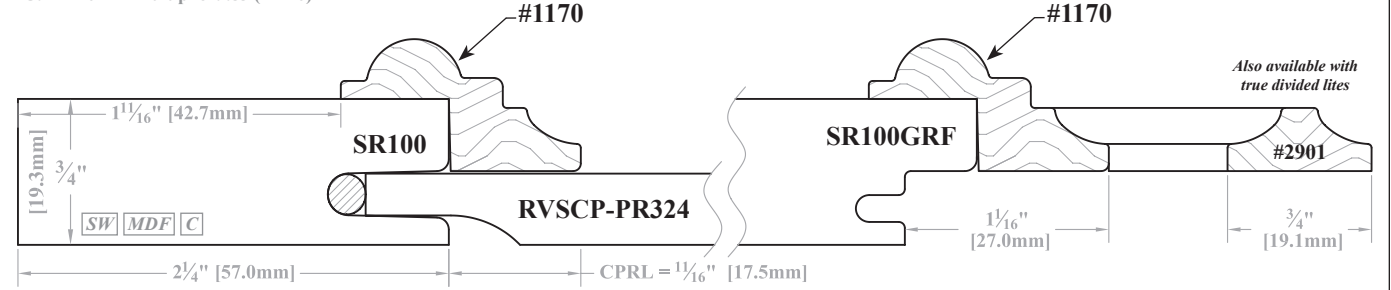
PC: AM101 Multiplier: .79 (#101)



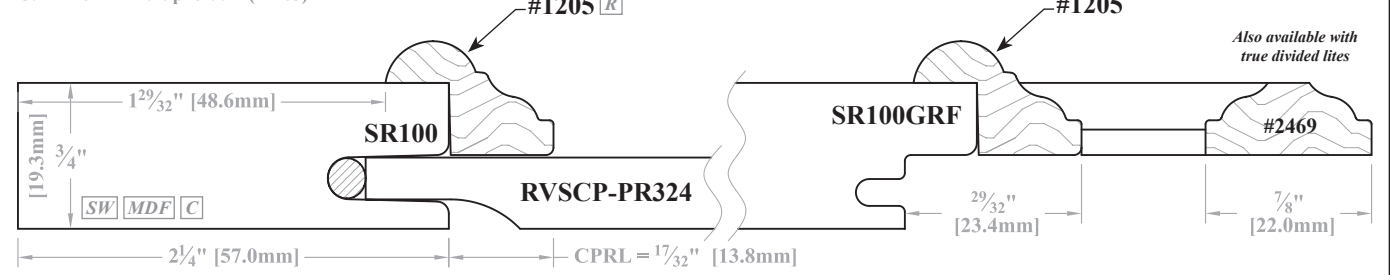
PC: AM101 Multiplier: .72 (#102)



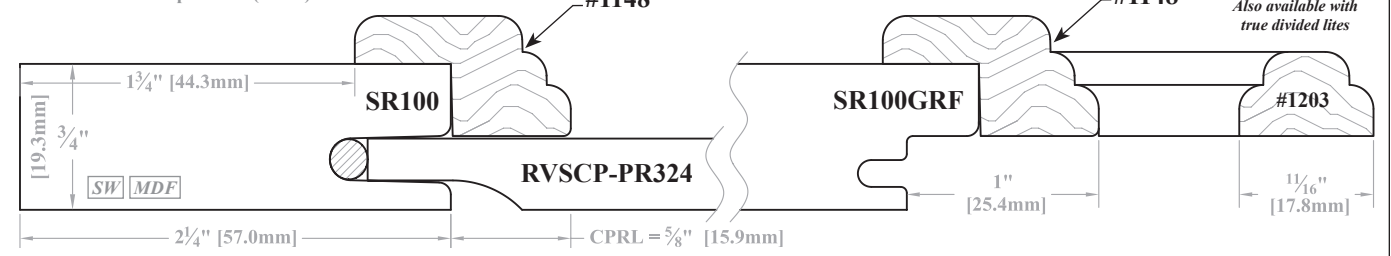
PC: AM101 Multiplier: .83 (#1170)



PC: AM101 Multiplier: .72 (#1205)



PC: AM101 Multiplier: .75 (#1148)

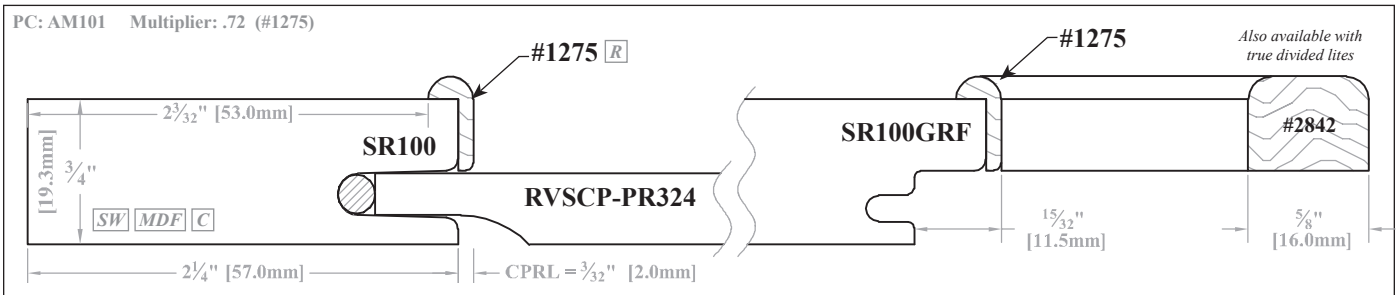
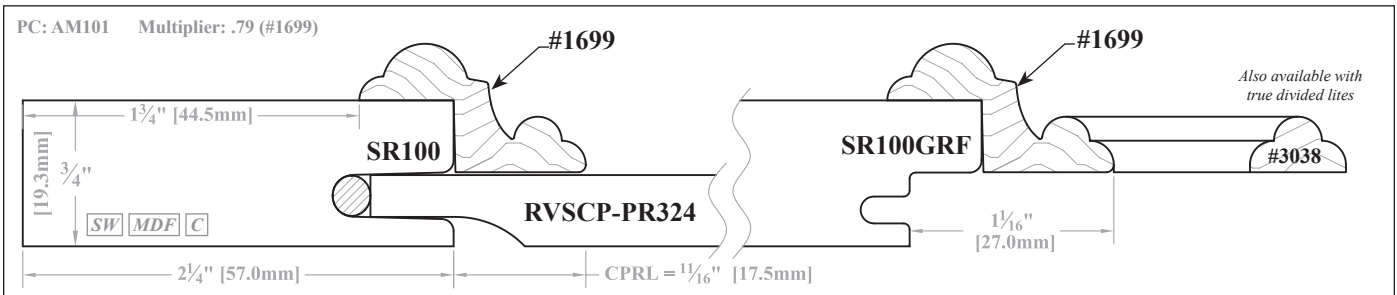
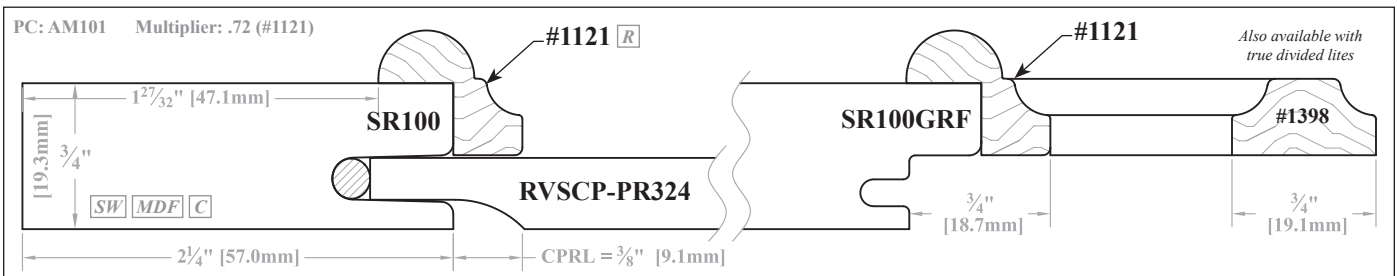
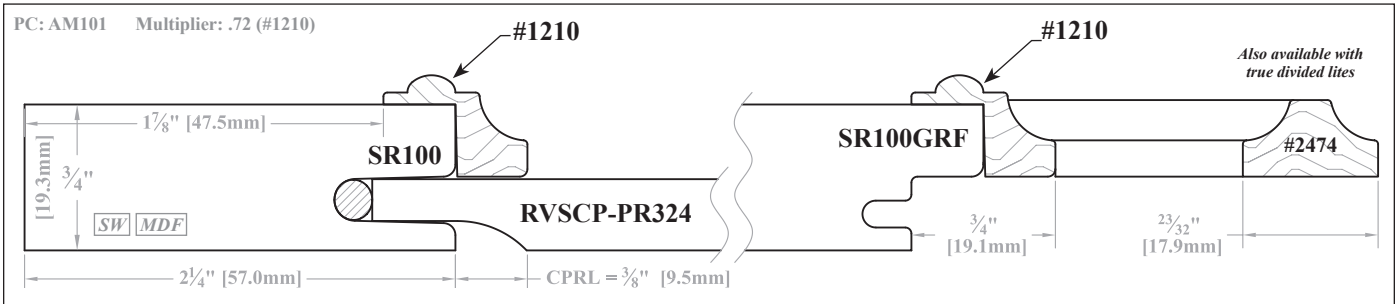
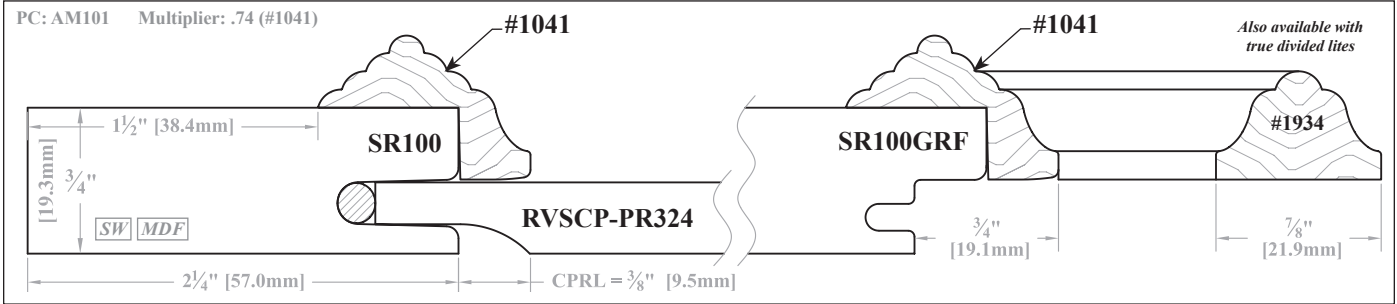


SW = Available in Solid Wood. C = Stile/Rail & Applied Molding combo shown are available Convex/Concave. R = Available radiused to follow contour of shaped rails. MDF = Stile / Rail profile available on 5-piece MDF doors. Applied molding will be solid wood.

► For PRICING ► See Section E.4 in our current Wholesale Pricing Catalog.



## Inside Edge Applied Molding Applications with Matching Mullion Stock - 3/4" [19.1mm] Thick Doors



[SW] = Available in Solid Wood. [C] = Stile/Rail & Applied Molding combo shown are available Convex/Concave  
 [R] = Available radiused to follow contour of shaped rails. [MDF] = Stile/Rail profile available on 5-piece MDF doors. Applied molding will be solid wood.

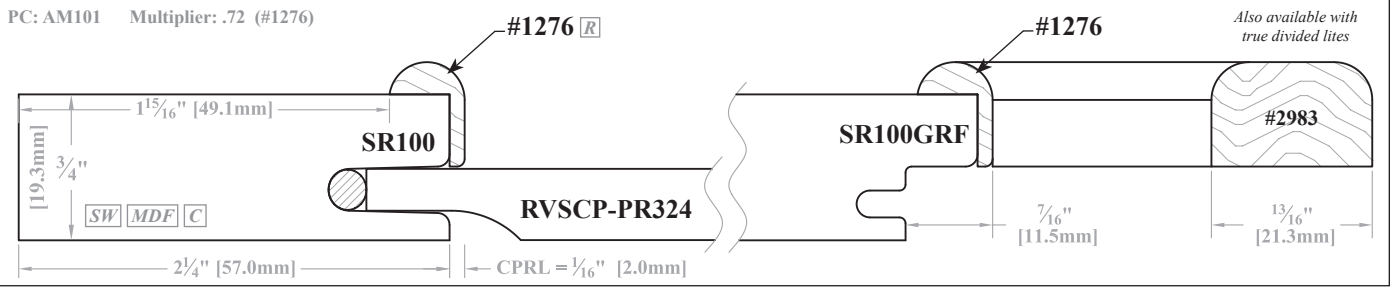
► For PRICING ► See Section E.4 in our current Wholesale Pricing Catalog.

# Profile Options

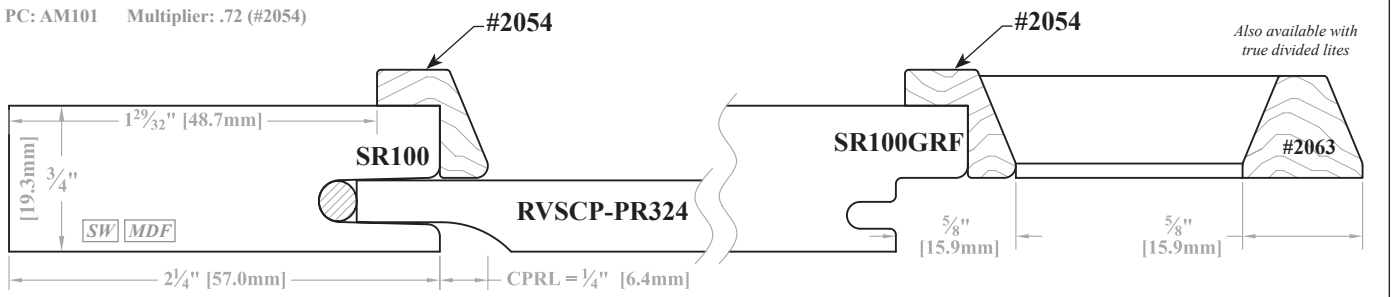
# Stile & Rail - Inside Edge Applied Molding

## Inside Edge Applied Molding Applications with Matching Mullion Stock - 3/4" [19.1mm] Thick Doors

PC: AM101 Multiplier: .72 (#1276)



PC: AM101 Multiplier: .72 (#2054)



PC: AM101 Multiplier: .72 (#2056)

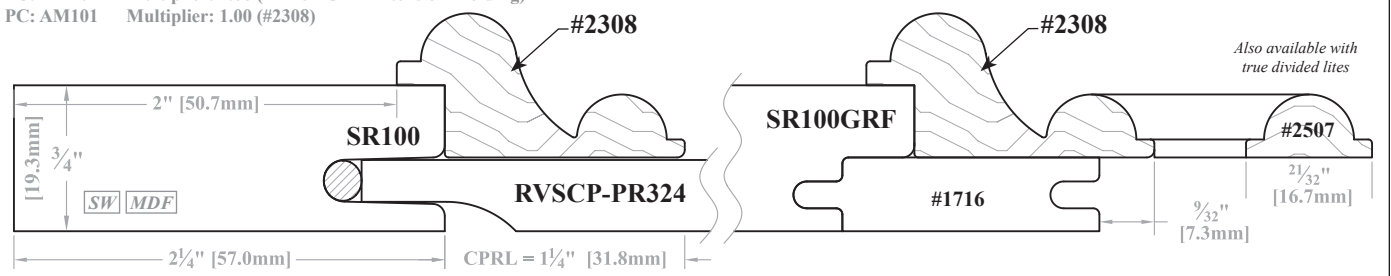


PC: AM101 Multiplier: .72 (#2057)



PC: AM101 Multiplier: 1.06 (#1716 - GRF Extension Molding)

PC: AM101 Multiplier: 1.00 (#2308)



[SW] = Available in Solid Wood.

[C] = Stile/Rail & Applied Molding combo shown are available Convex/Concave

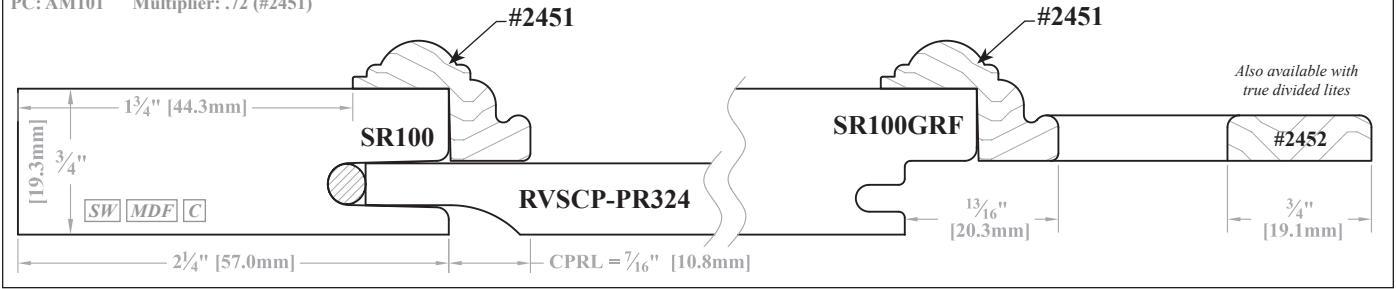
[R] = Available radiused to follow contour of shaped rails.

[MDF] = Stile/Rail profile available on 5-piece MDF doors. Applied molding will be solid wood.

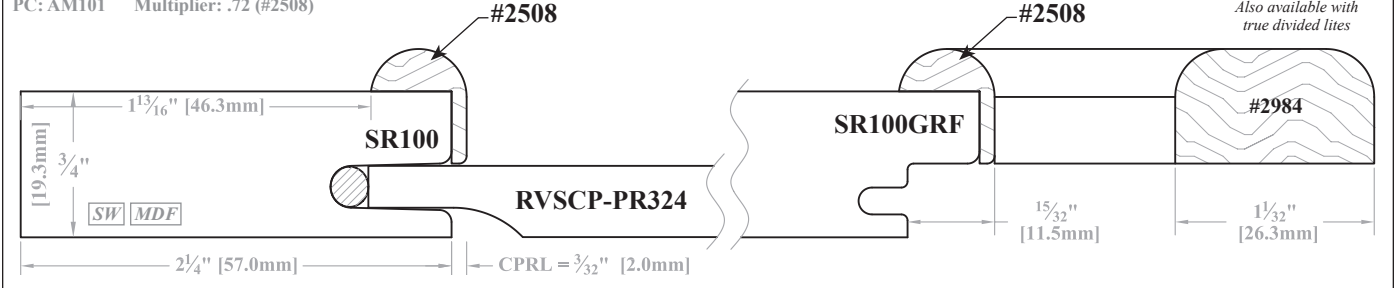
► For PRICING ► See Section E.4 in our current Wholesale Pricing Catalog.

## Inside Edge Applied Molding Applications with Matching Mullion Stock - 3/4" [19.1mm] Thick Doors

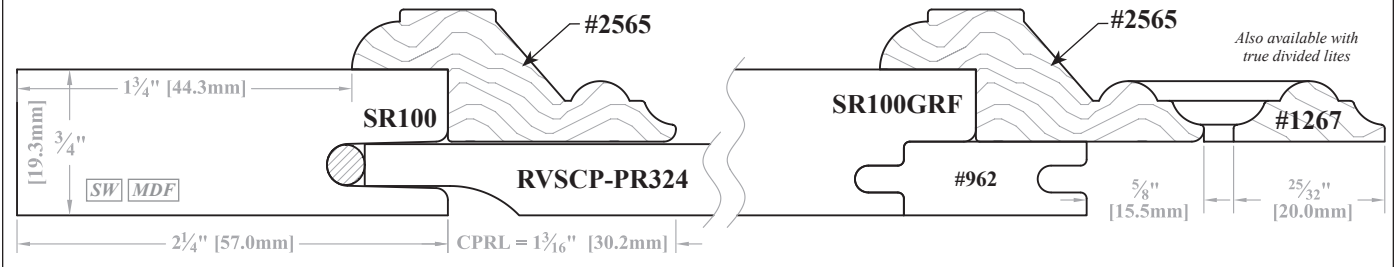
PC: AM101 Multiplier: .72 (#2451)



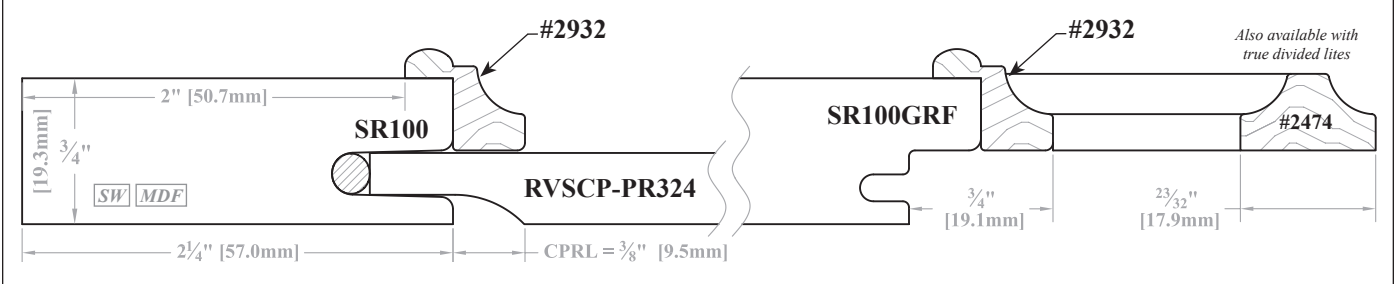
PC: AM101 Multiplier: .72 (#2508)



PC: AM101 Multiplier: 1.23 (#2565)



PC: AM101 Multiplier: .72 (#2932)



**SW** = Available in Solid Wood.

**C** = Stile/Rail & Applied Molding combo shown are available Convex/Concave

**R** = Available radiused to follow contour of shaped rails.

**MDF** = Stile/Rail profile available on 5-piece MDF doors. Applied molding will be solid wood.

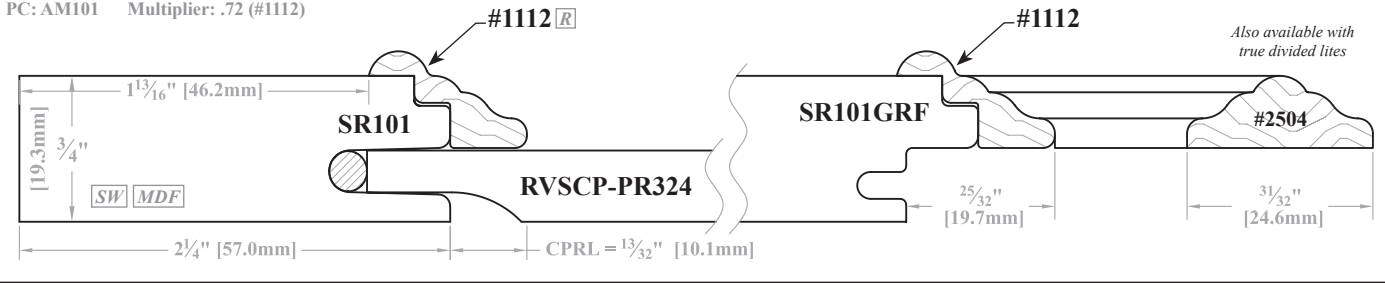
► For PRICING ► See Section E.4 in our current Wholesale Pricing Catalog.

# Profile Options

# Stile & Rail - Inside Edge Applied Molding

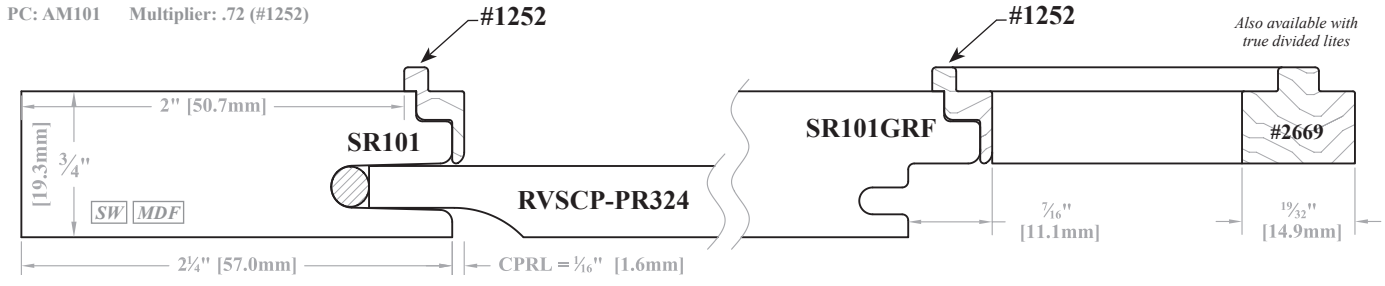
## Inside Edge Applied Molding Applications with Matching Mullion Stock - 3/4" [19.1mm] Thick Doors

PC: AM101 Multiplier: .72 (#1112)



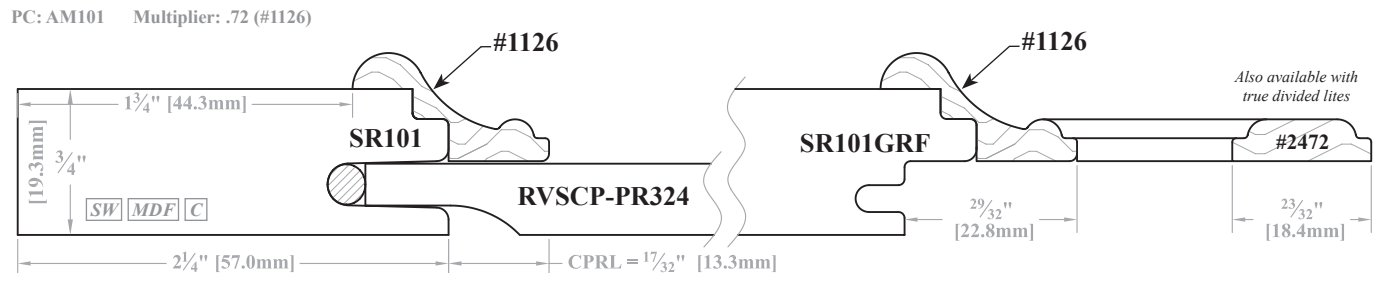
Also available with true divided lites

PC: AM101 Multiplier: .72 (#1252)



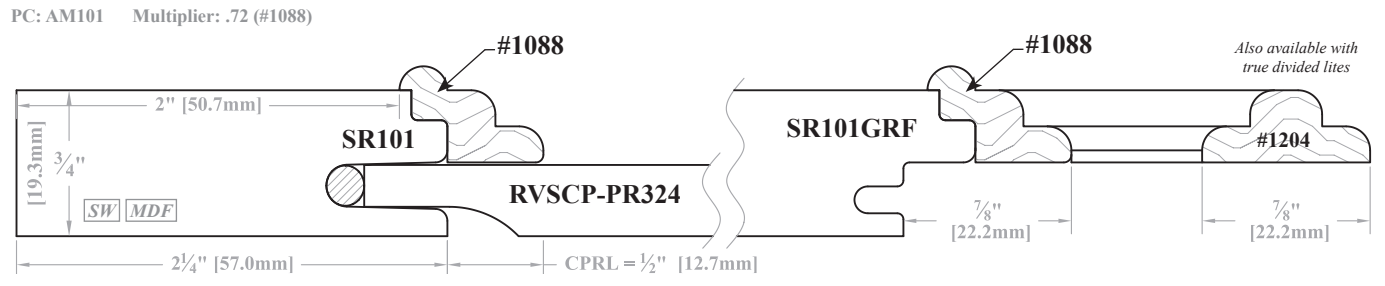
Also available with true divided lites

PC: AM101 Multiplier: .72 (#1126)



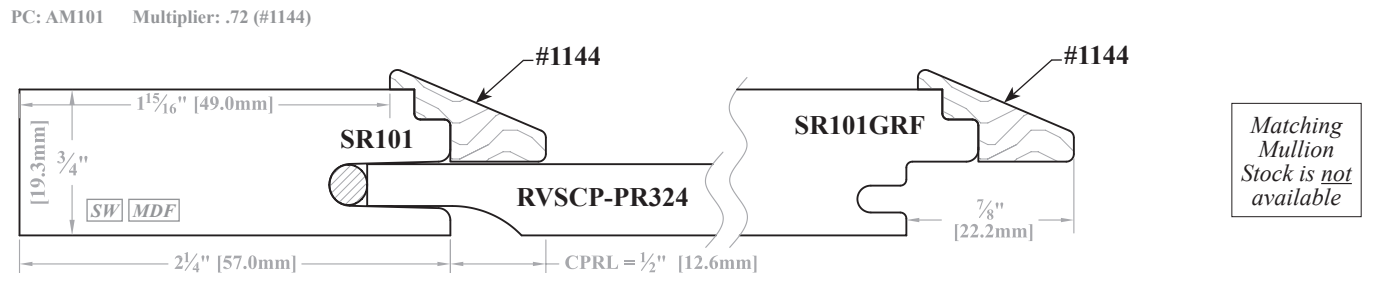
Also available with true divided lites

PC: AM101 Multiplier: .72 (#1088)



Also available with true divided lites

PC: AM101 Multiplier: .72 (#1144)



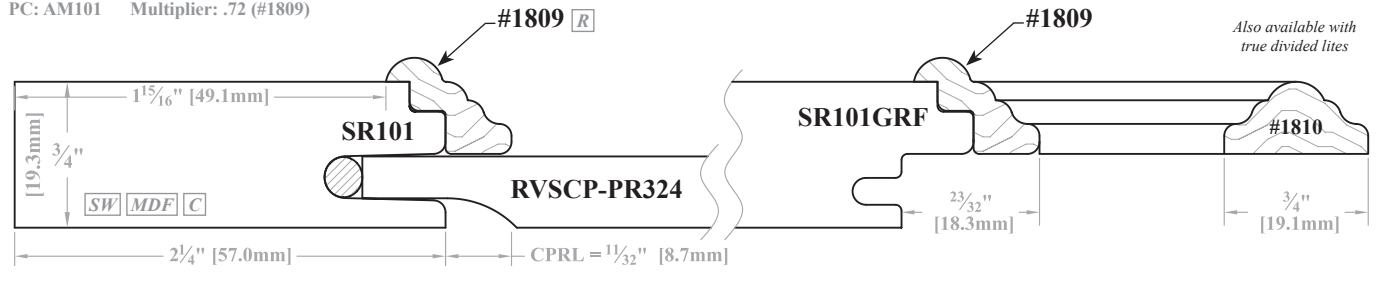
Matching Mullion Stock is not available

- SW** = Available in Solid Wood.
- C** = Stile/Rail & Applied Molding combo shown are available Convex/Concave
- R** = Available radiused to follow contour of shaped rails.
- MDF** = Stile/Rail profile available on 5-piece MDF doors. Applied molding will be solid wood.

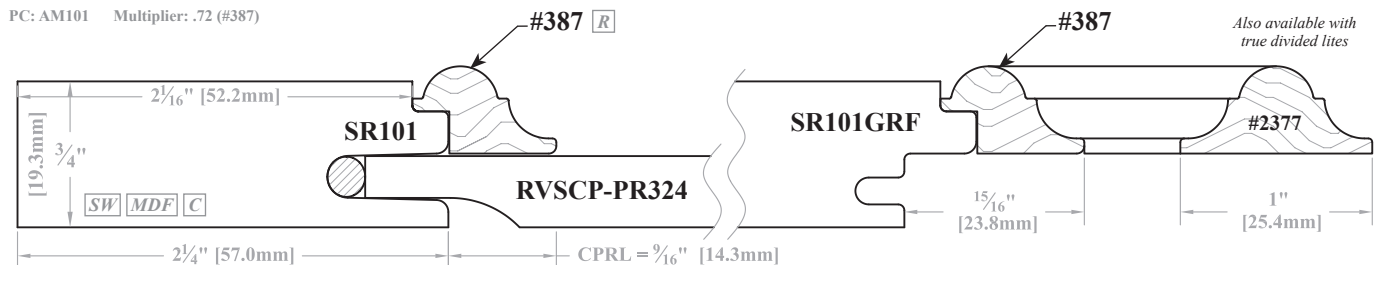
► For PRICING ► See Section E.4 in our current Wholesale Pricing Catalog.

## Inside Edge Applied Molding Applications with Matching Mullion Stock - 3/4" [19.1mm] Thick Doors

PC: AM101 Multiplier: .72 (#1809)



PC: AM101 Multiplier: .72 (#387)



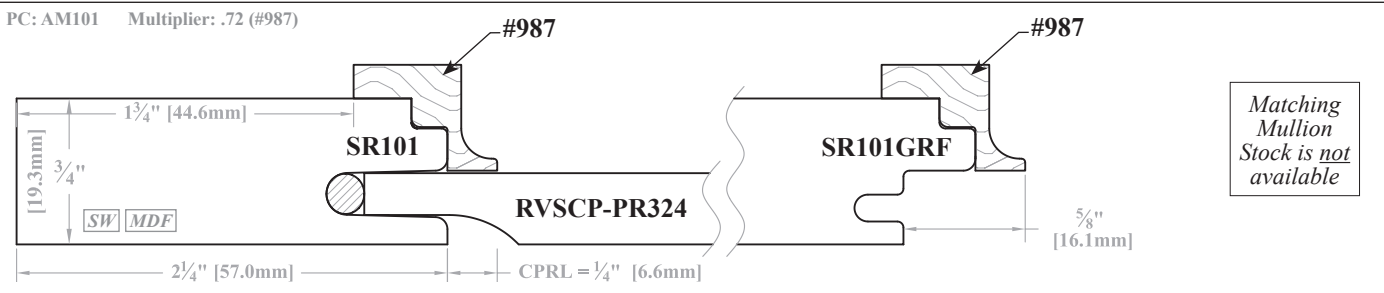
PC: AM101 Multiplier: .72 (#890)



PC: AM101 Multiplier: .72 (#945)



PC: AM101 Multiplier: .72 (#987)



[SW] = Available in Solid Wood.

[C] = Stile/Rail & Applied Molding combo shown are available Convex/Concave

[R] = Available radiused to follow contour of shaped rails.

[MDF] = Stile/Rail profile available on 5-piece MDF doors. Applied molding will be solid wood.

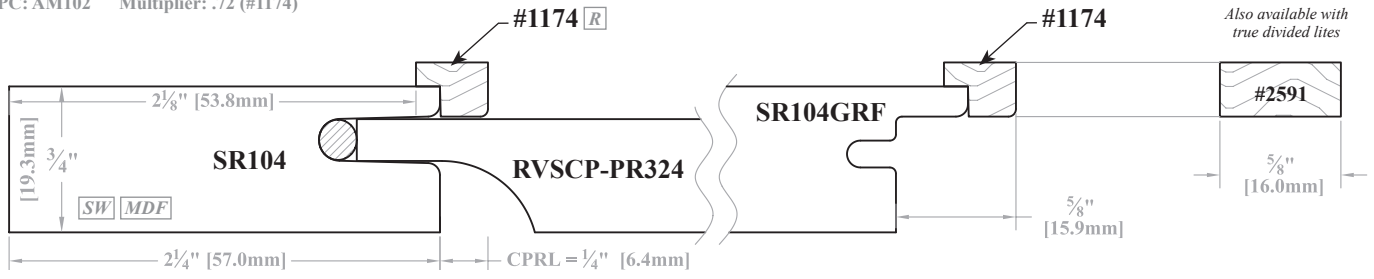
► For PRICING ► See Section E.4 in our current Wholesale Pricing Catalog.

# Profile Options

# Stile & Rail - Inside Edge Applied Molding

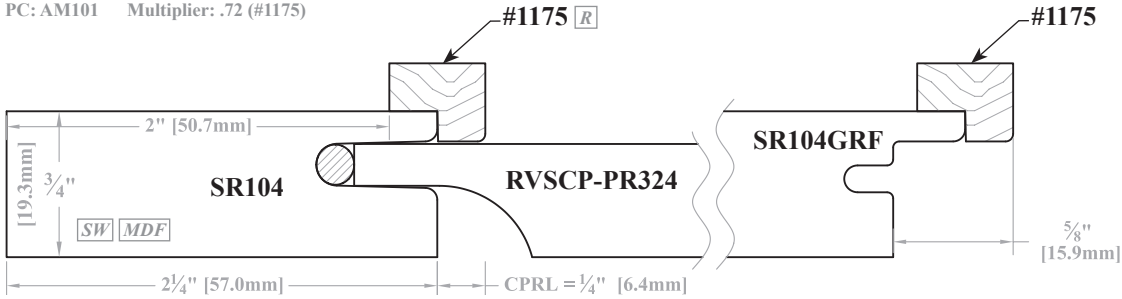
## Inside Edge Applied Molding Applications with Matching Mullion Stock - 3/4" [19.1mm] Thick Doors

PC: AM102 Multiplier: .72 (#1174)



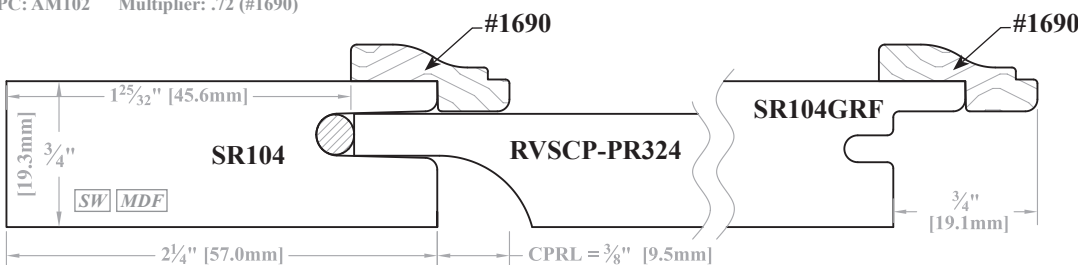
Also available with true divided lites

PC: AM101 Multiplier: .72 (#1175)



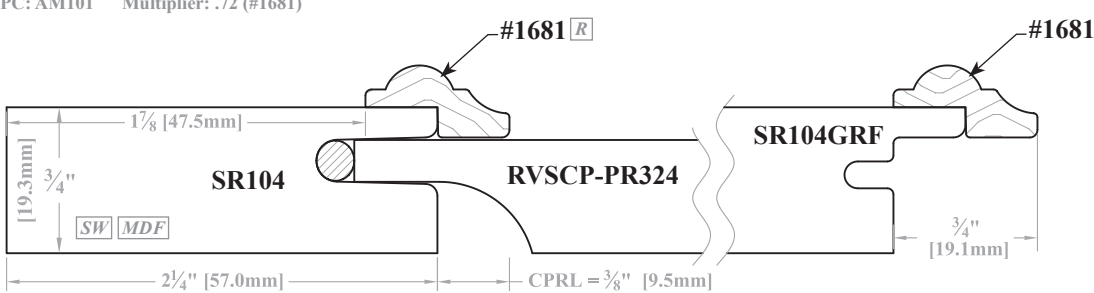
Matching Mullion Stock is not available

PC: AM102 Multiplier: .72 (#1690)



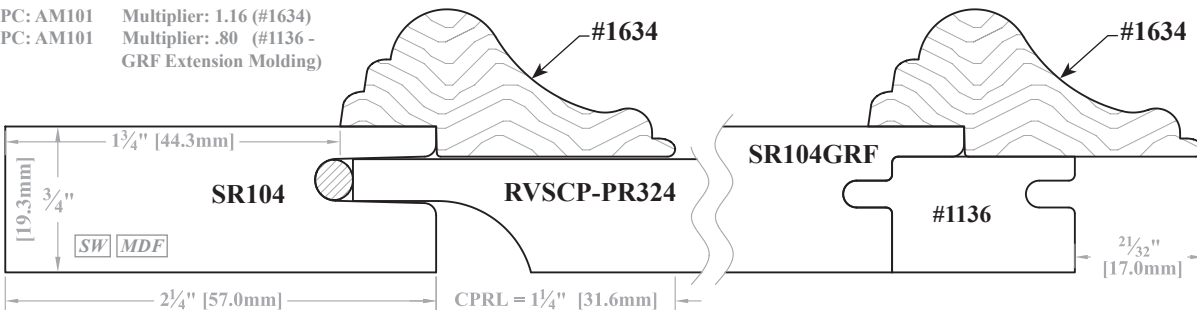
Matching Mullion Stock is not available

PC: AM101 Multiplier: .72 (#1681)



Matching Mullion Stock is not available

PC: AM101 Multiplier: 1.16 (#1634)  
PC: AM101 Multiplier: .80 (#1136 - GRF Extension Molding)



Matching Mullion Stock is not available

[SW] = Available in Solid Wood.

[C] = Stile/Rail & Applied Molding combo shown are available Convex/Concave

[R] = Available radiused to follow contour of shaped rails.

[MDF] = Stile/Rail profile available on 5-piece MDF doors. Applied molding will be solid wood.

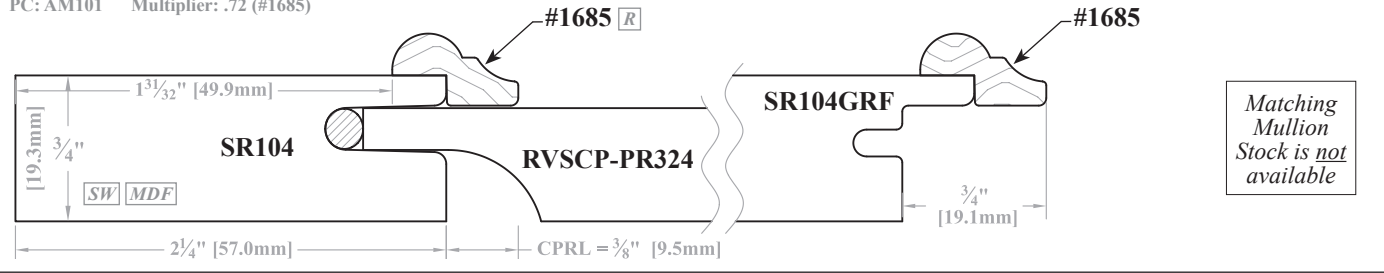
► For PRICING ► See Section E.4 in our current Wholesale Pricing Catalog.

# Stile & Rail - Inside Edge Applied Molding

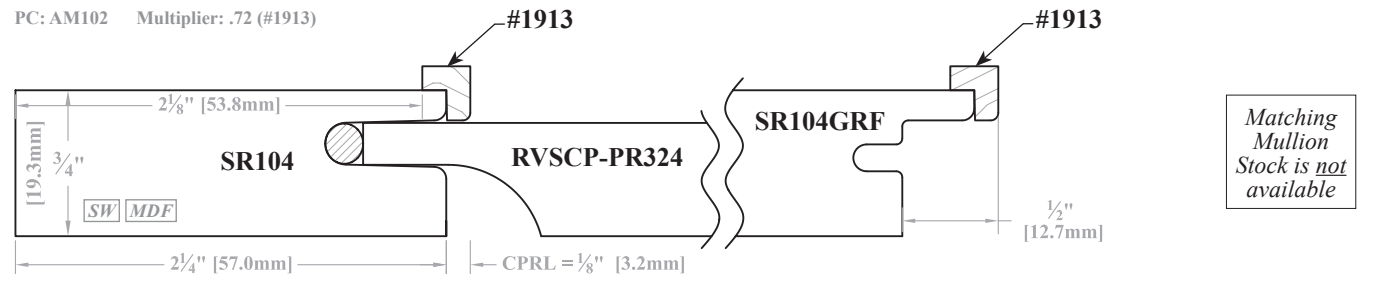
# Profile Options

Inside Edge Applied Molding Applications with Matching Mullion Stock - 3/4" [19.1mm] Thick Doors

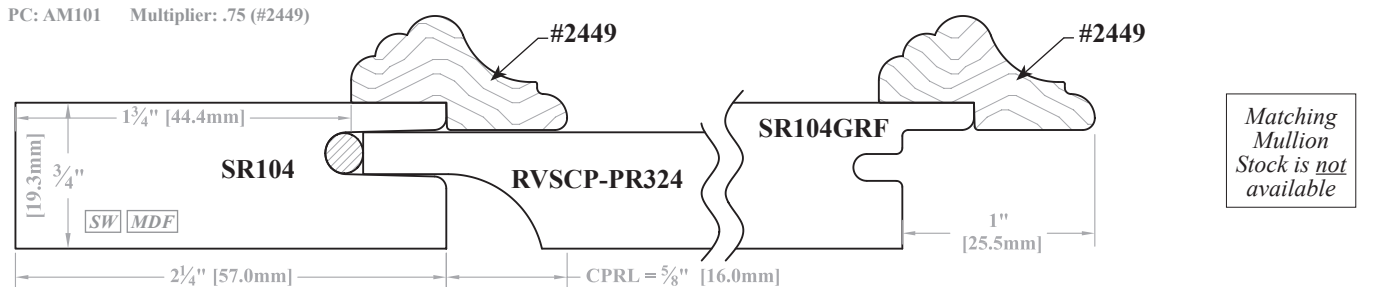
PC: AM101 Multiplier: .72 (#1685)



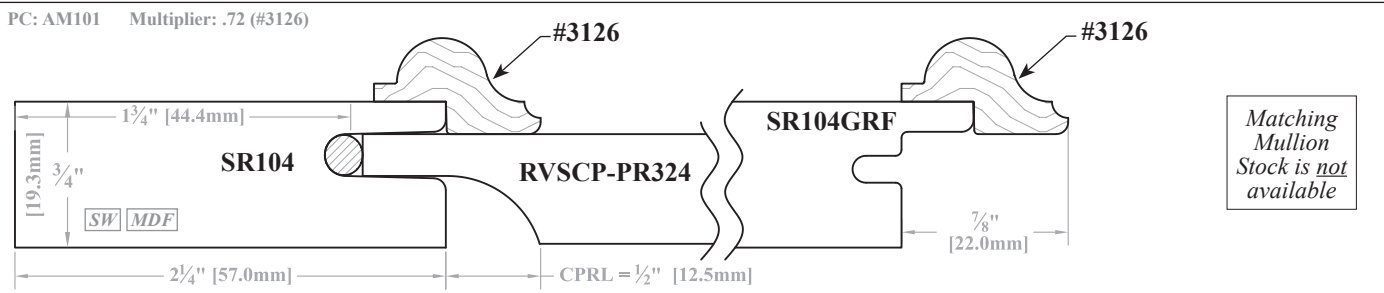
PC: AM102 Multiplier: .72 (#1913)



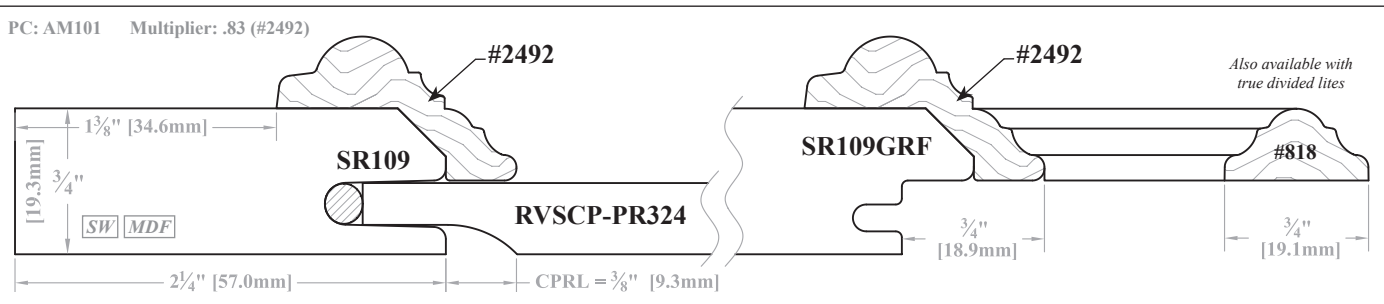
PC: AM101 Multiplier: .75 (#2449)



PC: AM101 Multiplier: .72 (#3126)



PC: AM101 Multiplier: .83 (#2492)



[SW] = Available in Solid Wood. [C] = Stile/Rail & Applied Molding combo shown are available Convex/Concave  
 [R] = Available radiused to follow contour of shaped rails. [MDF] = Stile/Rail profile available on 5-piece MDF doors. Applied molding will be solid wood.

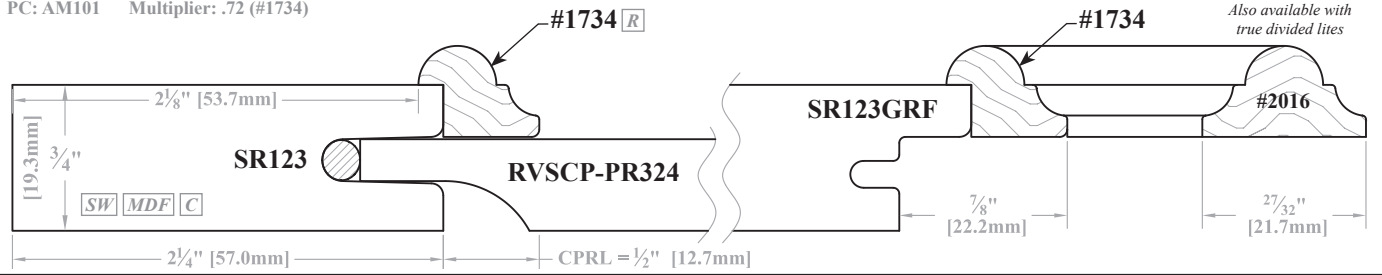
► For PRICING ► See Section E.4 in our current Wholesale Pricing Catalog.

# Profile Options

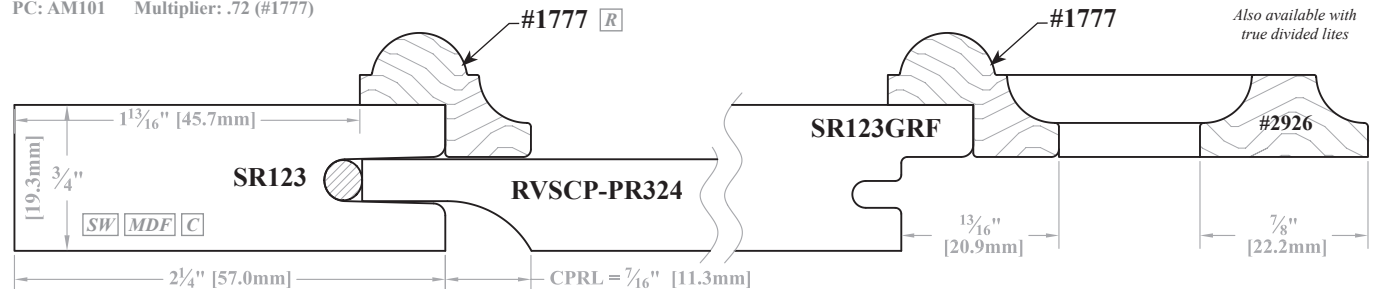
# Stile & Rail - Inside Edge Applied Molding

## Inside Edge Applied Molding Applications with Matching Mullion Stock - 3/4" [19.1mm] Thick Doors

PC: AM101 Multiplier: .72 (#1734)

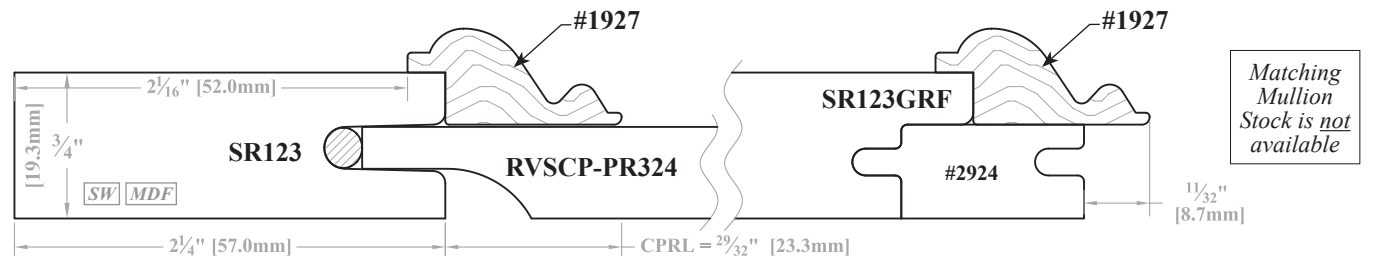


PC: AM101 Multiplier: .72 (#1777)

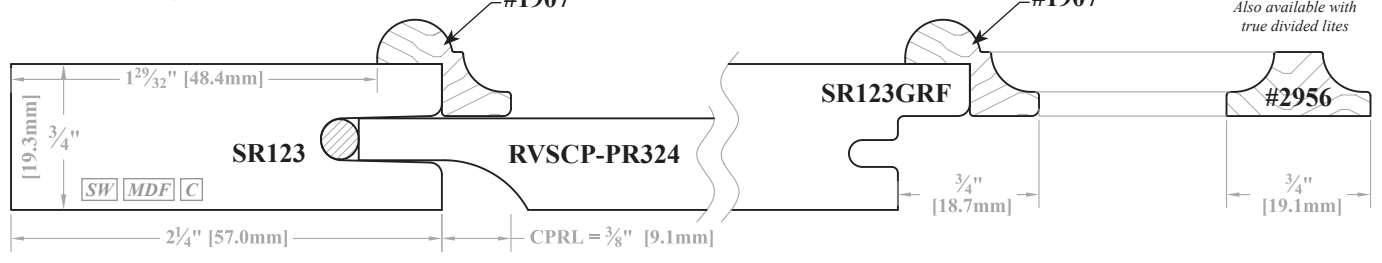


PC: AM101 Multiplier: .74 (#1927)

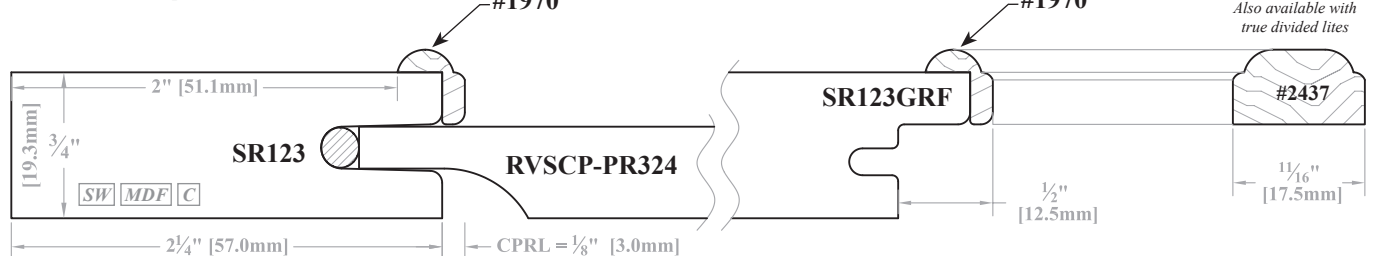
PC: AM101 Multiplier: .81 (#2924 - GRF Extension Molding)



PC: AM101 Multiplier: .72 (#1907)



PC: AM101 Multiplier: .72 (#1970)



SW = Available in Solid Wood.

C = Stile/Rail & Applied Molding combo shown are available Convex/Concave

R = Available radiused to follow contour of shaped rails.

MDF = Stile/Rail profile available on 5-piece MDF doors. Applied molding will be solid wood.

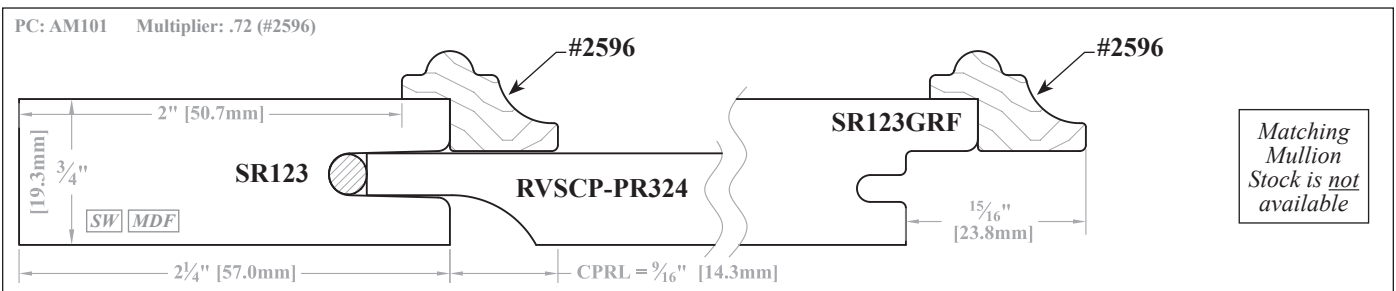
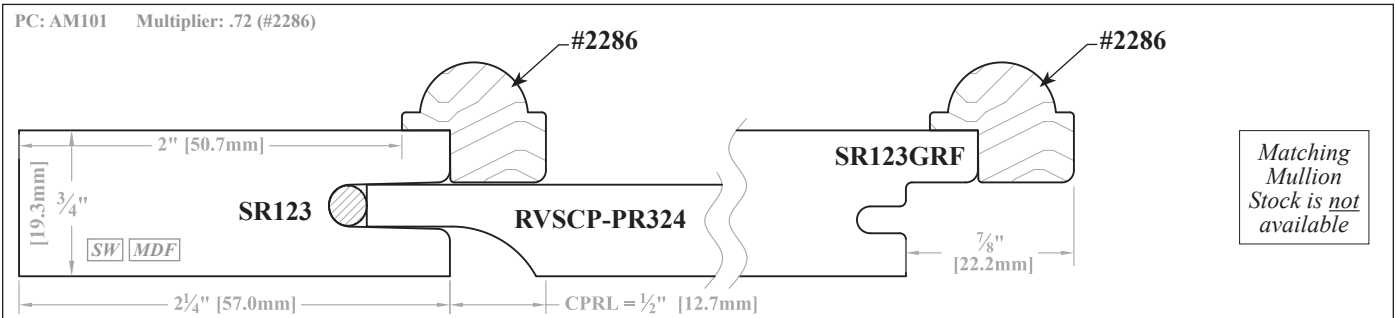
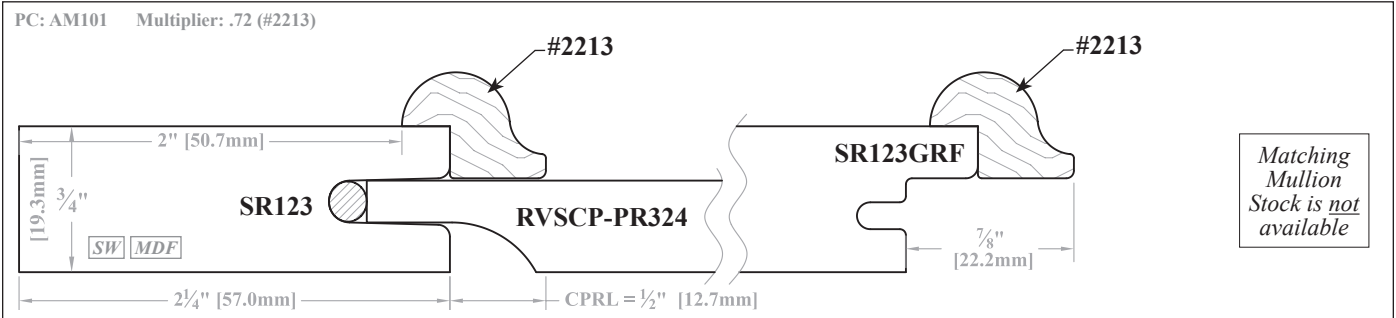
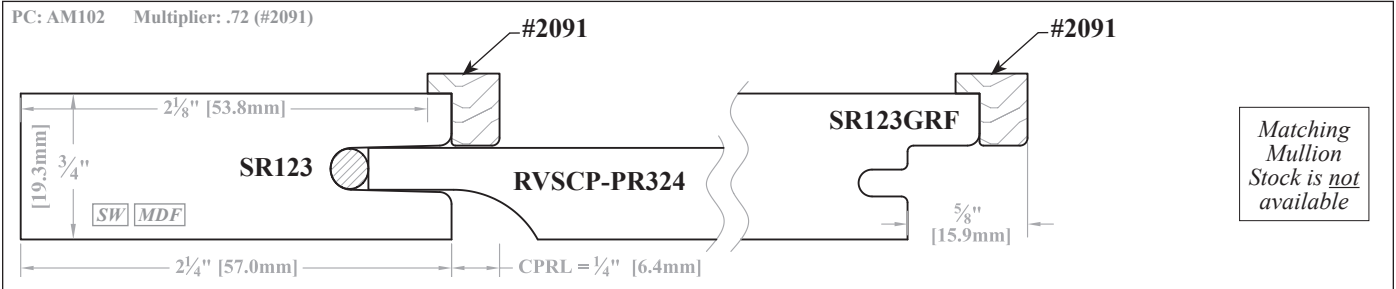
► For PRICING ► See Section E.4 in our current Wholesale Pricing Catalog.



# Stile & Rail - Inside Edge Applied Molding

# Profile Options

Inside Edge Applied Molding Applications with Matching Mullion Stock - 3/4" [19.1mm] Thick Doors



[SW] = Available in Solid Wood. [C] = Stile/Rail & Applied Molding combo shown are available Convex/Concave  
 [R] = Available radiused to follow contour of shaped rails. [MDF] = Stile/Rail profile available on 5-piece MDF doors. Applied molding will be solid wood.

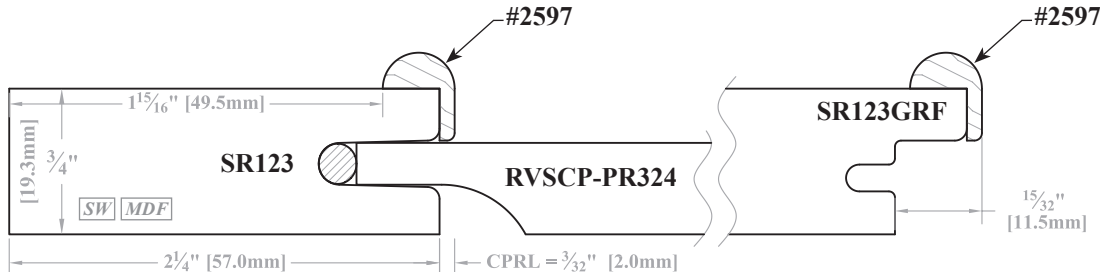
► For PRICING ► See Section E.4 in our current Wholesale Pricing Catalog.

# Profile Options

# Stile & Rail - Inside Edge Applied Molding

Inside Edge Applied Molding Applications with Matching Mullion Stock - 3/4" [19.1mm] Thick Doors

PC: AM101 Multiplier: .72 (#2597)



Matching Mullion Stock is not available

E

**SW** = Available in Solid Wood.

**C** = Stile/Rail & Applied Molding combo shown are available Convex/Concave

**R** = Available radiused to follow contour of shaped rails.

**MDF** = Stile/Rail profile available on 5-piece MDF doors. Applied molding will be solid wood.

► For PRICING ► See Section E.4 in our current Wholesale Pricing Catalog.

**E.4.11**  
V18.1



WalzCraft.com



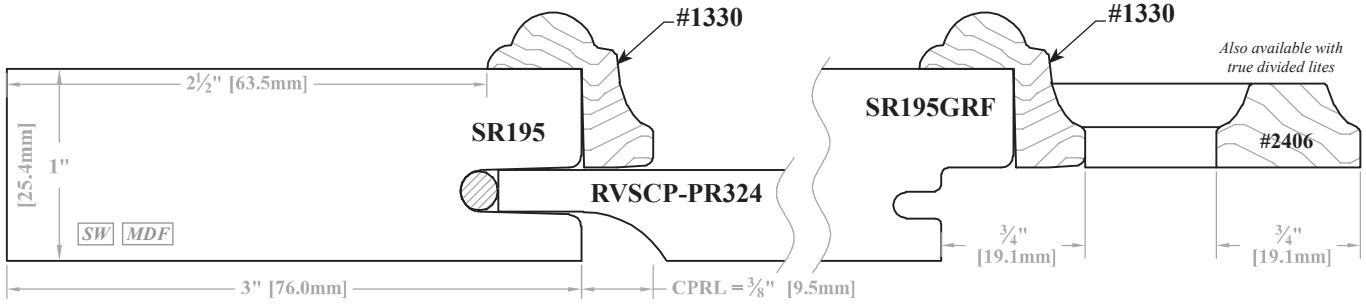
(Phone) 1-800-237-1326 6:00AM - 5:30PM CST (24 Hour Fax) 1-608-781-3667

# Stile & Rail - Inside Edge Applied Molding

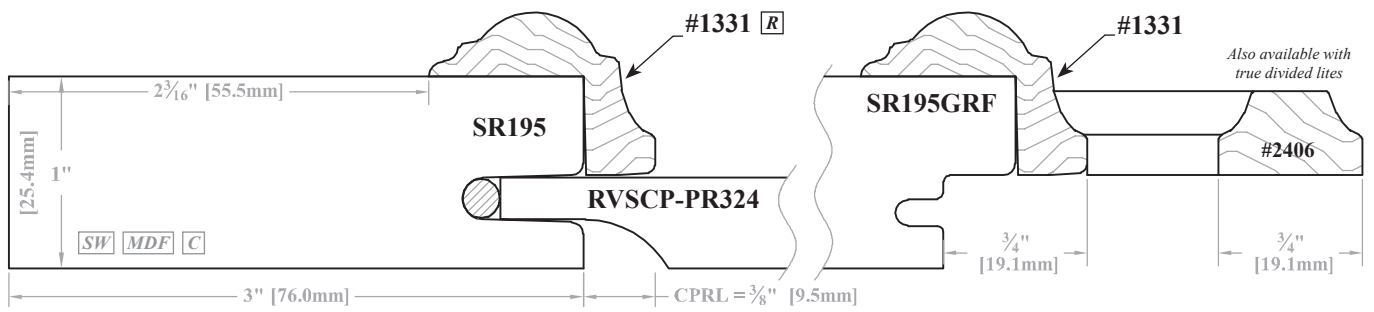
# Profile Options

Inside Edge Applied Molding Applications with Matching Mullion Stock - 1" [25.4mm] Thick "Old World" Doors

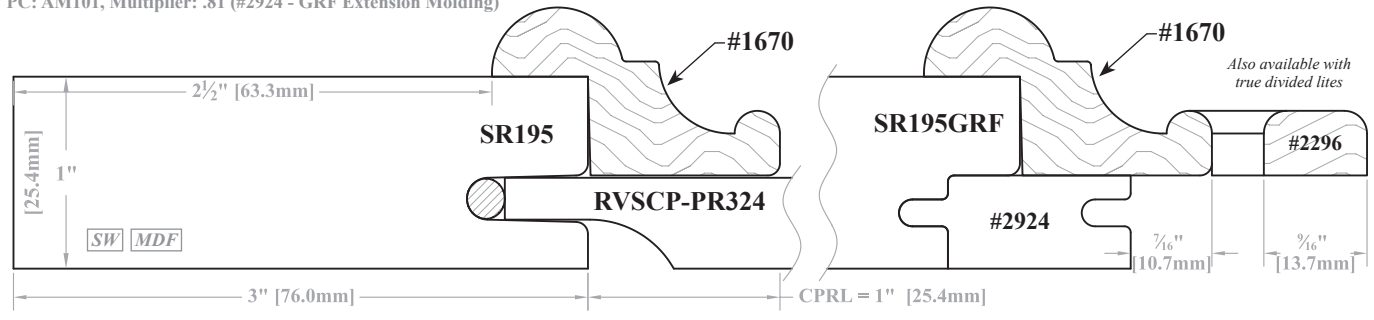
PC: AM101 Multiplier: .72 (#1330)



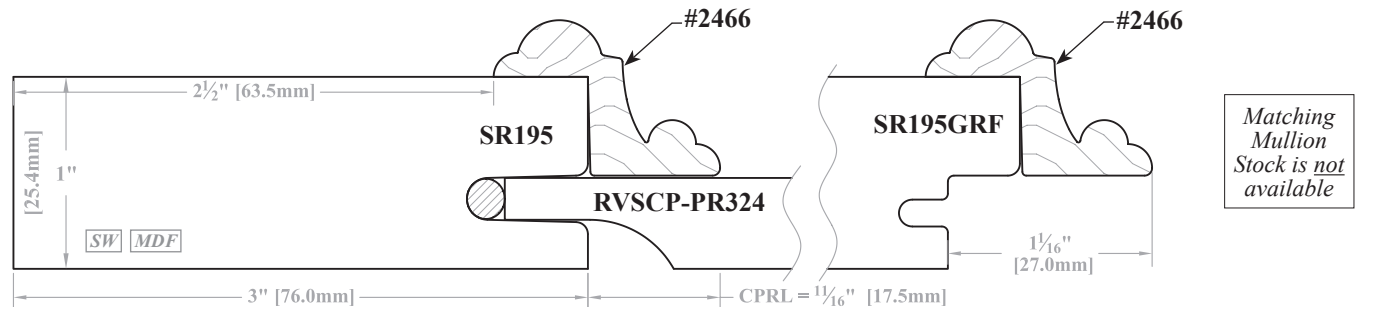
PC: AM101 Multiplier: .79 (#1331)



PC: AM103, Multiplier: 1.00 (#1670)  
PC: AM101, Multiplier: .81 (#2924 - GRF Extension Molding)



PC: AM103 Multiplier: .79 (#2466)



SW = Available in Solid Wood. C = Stile/Rail & Applied Molding combo shown are available Convex/Concave  
R = Available radiused to follow contour of shaped rails. MDF = Stile/Rail profile available on 5-piece MDF doors. Applied molding will be solid wood.

► For PRICING ► See Section E.4 in our current Wholesale Pricing Catalog.

**Ordering & Pricing Notes: Inside Edge Applied Molding Stile / Rail Profiles**

**Ordering Guidelines**

<b>1</b>	<b>Order Forms</b>	Applicable order forms will include spaces to indicate your chosen profiles.
<b>Pricing</b>		
<b>1</b>	<b>Pricing</b>	Please see <i>Section E.4</i> and <i>E.8</i> of our current <b>Wholesale Pricing Catalog</b> .


E

**Technical Notes: Inside Edge Applied Molding Stile / Rail Profiles**

**Cabinet Door & Drawer Front Options (Chapter B)**

<b>1</b>	<b>Doors w/ Square Rails</b>	Raised or flat panel square doors, frames or wainscot panels using “Traditional” or “Mitered” stile and rail joinery are available with applied moldings.
<b>2</b>	<b>Doors w/ Angled Stiles or Rails</b>	Raised or flat panel angled doors, frames or wainscot panels using “Traditional” stile and rail joinery are available with applied moldings. <b>Door Price Classes: 122, 126, 139, 140, 222, 226, 239, 240.</b>
<b>3</b>	<b>Doors w/ Shaped Rails</b>	Raised or flat panel doors, frames or wainscot panels with one or more shaped rail, as well as quarter circle, half circle and Gothic doors and frames are available with applied moldings that follow the contour of the shaped rails. <b>Not all applied moldings are available, please refer to <i>Molding Options</i> notes within this section.</b> Some door styles may require additional customization which may be subject to additional design charges.



**Convex / Concave Options (Chapter D)**

<b>1</b>	<b>Curved Products</b>	 = Indicates that the Stile/Rail Profile and Applied Molding and/or GRF Extension Molding combinations shown are available for Convex/Concave applications. See <i>Chapter D</i> for more information on Convex/Concave products.
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
**Miscellaneous**

<b>1</b>	<b>Application Method</b>	Most applied moldings are glued and press fit. Small headless pins may be necessary for some applications. If used, these tiny pin holes will <b>not</b> be filled with putty.
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**Material Options**

<b>1</b>	<b>Material Options</b>	 = Stile / Rail profile available on products made from solid wood.  = Stile / Rail profile available on 5-piece MDF doors. Applied molding will be solid wood.
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**Molding Options (Chapter N)**

<b>1</b>	<b>GRF Extension Moldings</b>	Some Applied Moldings require an additional GRF Extension Molding when Frame & Mullion Doors are ordered. For door styles with a shaped rail or rails (ie: Style 2000), the rail will be routed to follow the contour of the shape, thereby requiring the glass to be cut to follow the contour of the shape also.
<b>2</b>	<b>Radius Molding</b>	 = Indicates applied moldings, mullion stock moldings (when used as applied moldings) and GRF extension moldings can be radiused to follow the contour of a shaped rail (ie: Arched top rail of Door Style 2000). Note, these options are not to be confused with options available for Lite Patterns. Stile / Rail Profile / Mullion stock availability for Lite Pattern options can be found on our website.
<b>3</b>	<b>Multiple Applied Moldings</b>	You may use more than one applied molding on a door or drawer front. Each applied molding would be priced using the lineal inch price for that molding, in addition to joint charges for each molding. Contact our <b>Customer Support Team</b> for questions.

**Profile Options (Chapter E)**

<b>1</b>	<b>Compatibility</b>	<b>See our website</b> , Resources/Technical Information for Applied Molding/Centers Panel Compatibility Charts to ensure that the molding and panel profile you have selected are compatible. When using a veneered flat or <b>RVSCP-PR324 (Reversed Solid Center Panel)</b> , we suggest allowing 1" [25.4mm] of visible flat surface on the center panel to allow for attaching hardware. <b>See our website</b> , Resources/Technical Information for Applied Molding S/R & Mitered Profile Compatibility charts.
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**Notes Continued on Next Page...**

► **For PRICING** ► See *Section E.4* in our current Wholesale Pricing Catalog.

**Technical Notes: Inside Edge Applied Molding Stile / Rail Profiles...continued**

**Sizes / Dimensions**

1	Application Drawings	The application drawings shown throughout <i>Sections E.4, E.5 and E.6</i> can utilize either Traditional or Old World Joinery. Traditional Stile / Rail profiles are standard at 2¼" [57.2mm] wide and Old World are standard at 3" [76.2mm] wide. <b>Drawings are "full scale"</b> .
		The dimension on the face after the molding is applied will vary, depending on the Outside Edge Profile that is selected.
2	Applied Molding on Center Stiles and / or Center Rails	When ordering an applied molding profile on a door style with a center stile or center rail, the amount of visible flat space on the center stile/rail will be less than that of the outside stile/rail, given that the applied molding would be affixed to both sides of the center stile/rail. WalzCraft does not automatically modify the width of the center stile/rail to compensate for this.

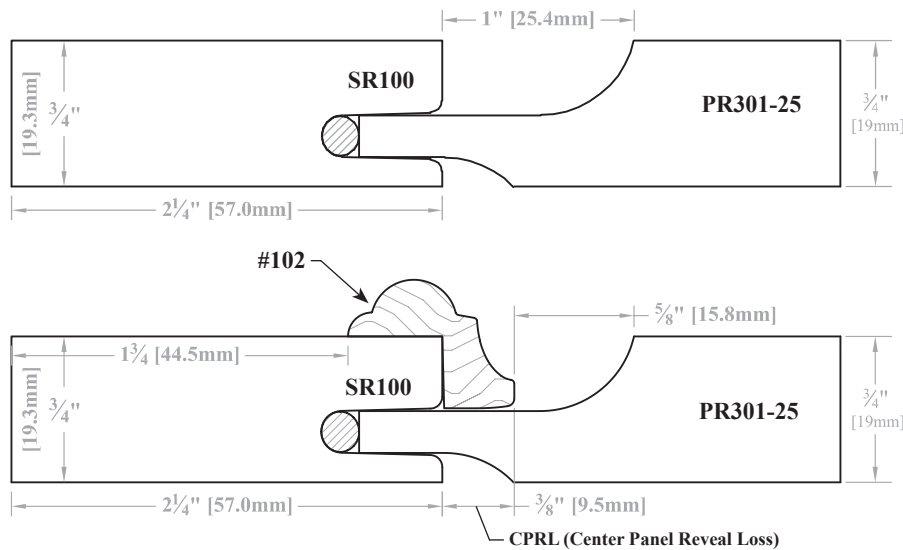
**Wood Specie Options (Chapter S)**

1	Wood Species and Grade	When ordering applied moldings, the applied molding will match the Wood Species and Grade of the door unless otherwise noted.
		Wood Species may be limited. See <i>Section E.8</i> in our current <b>Wholesale Pricing Catalog</b> for availability.
		If an applied molding is Quarter Sawn, Rift Sawn (Straight Grain) or (Straight Grain), WalzCraft will attempt to match the grain on the face of the molding to the grain on the face of the product (ie: door or drawer front). However, it should be expected that Quarter Sawn grain will have some amount of Rift Sawn character, and Rift Sawn grain will have some amount of Quarter Sawn character. This is especially true when moldings have deep profiles.
2	5-Piece MDF, Raw / MDF - MR, NAF, Raw	The applied molding will be made from either Maple-Hard/Soft-Mixed-Value/Budget/Paint Grade, Birch-Value/Budget/Paint Grade or Poplar-Value/Budget/Paint Grade.

**Center Panel Reveal Loss (CPRL)**

When placing an applied molding on a door with a raised center panel, WalzCraft will not automatically adjust the center panel reveal.

- You must factor in the Center Panel Reveal Loss (CPRL) and plan accordingly.
- See examples below of how the center panel reveal is affected when adding an applied molding.



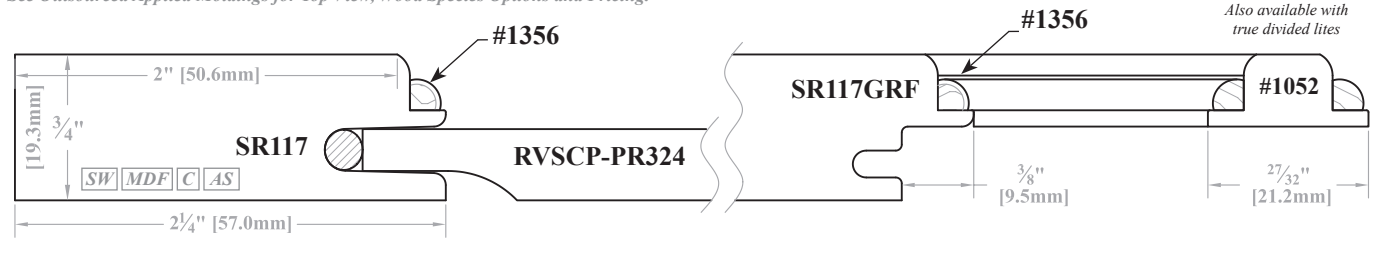
1" Center Panel Reveal (PR301-25) less 3/8" Center Panel Reveal Loss (CPRL) from applied molding #102 = 5/8".

► For PRICING ► See Section E.4 in our current Wholesale Pricing Catalog.

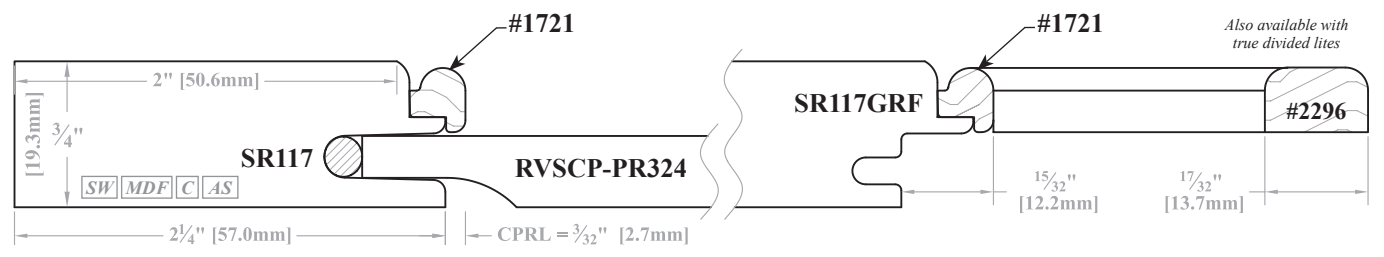


## Shelf Applied Molding Applications with Matching Mullion Stock - 3/4" [19.1mm] Thick Doors

Molding #1356 is an Embossed Beaded Molding.  
See Outsourced Applied Moldings for Top View, Wood Species Options and Pricing.

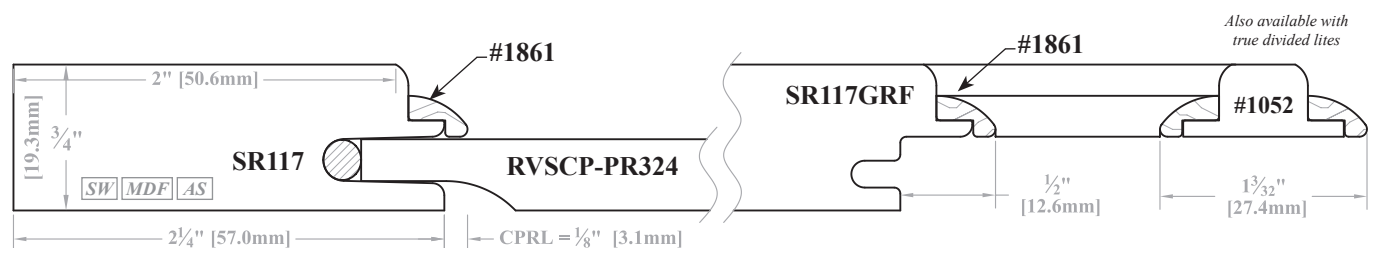


PC: AM102 Multiplier: .72 (#1721)

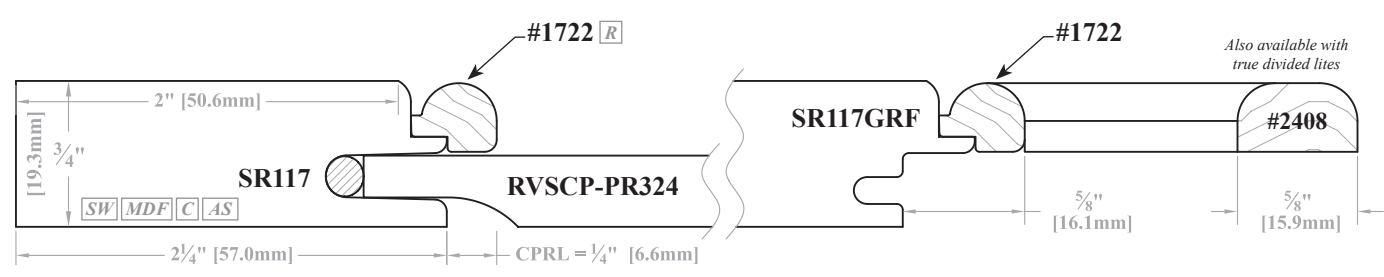


PC: AM102 Multiplier: .72 (#1861)

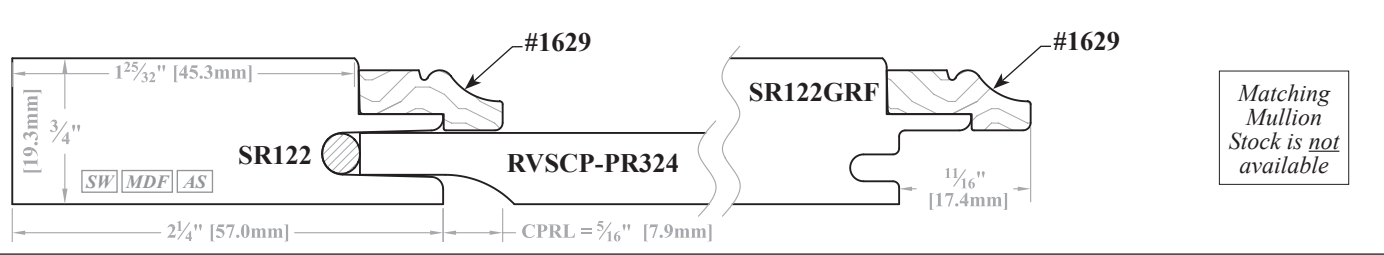
\* Applied Molding #1861 is not available with Shaped Rails or Curved Products.



PC: AM101 Multiplier: .72 (#1722)



PC: AM102 Multiplier: .72 (#1629)



[SW] = Available in Solid Wood.     
 [C] = Stile/Rail & Applied Molding combo shown are available Convex/Concave     
 [AS] = Available on Adventure Series Doors.  
[R] = Available radiused to follow contour of shaped rails.     
 [MDF] = Stile/Rail profile available on 5-piece MDF doors. Applied molding will be solid wood.

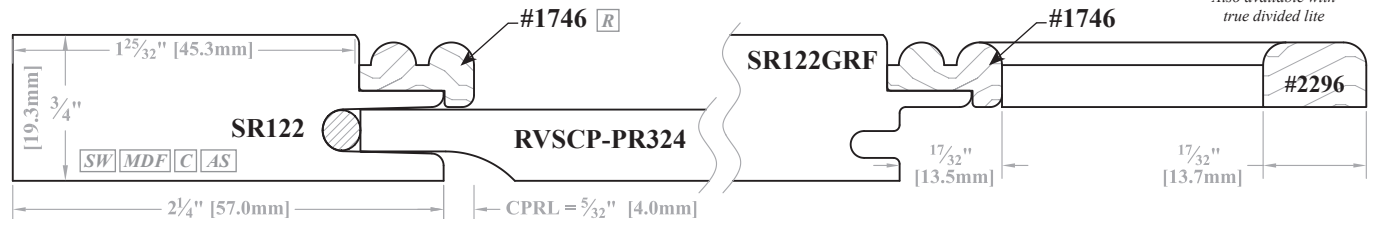
► For PRICING ► See Section E.5 in our current Wholesale Pricing Catalog.

# Profile Options

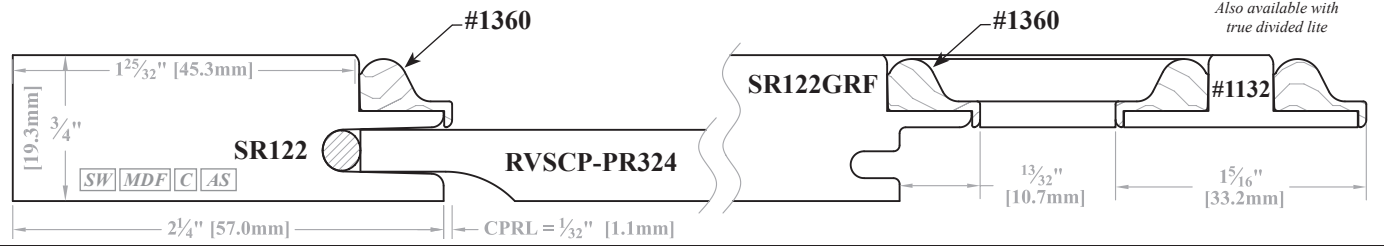
# Stile & Rail - Shelf Applied Molding

## Shelf Applied Molding Applications with Matching Mullion Stock - 3/4" [19.1mm] Thick Doors

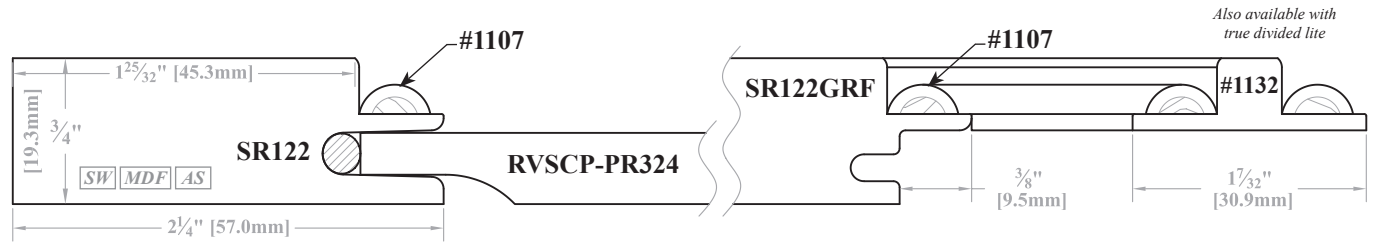
PC: AM102 Multiplier: .72 (#1746)



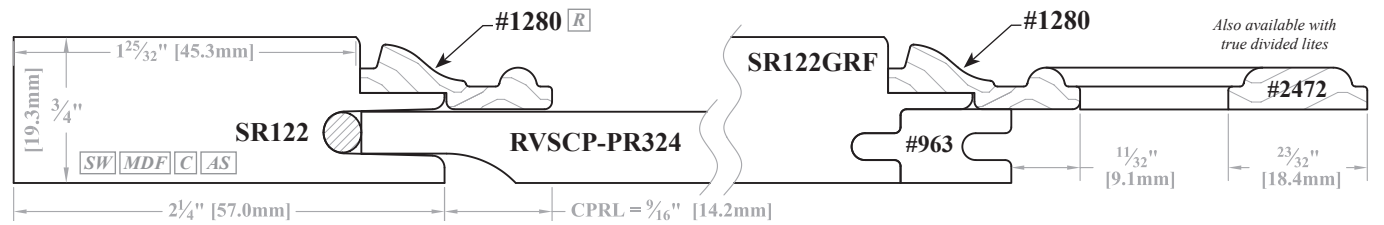
PC: AM101 Multiplier: .72 (#1360)



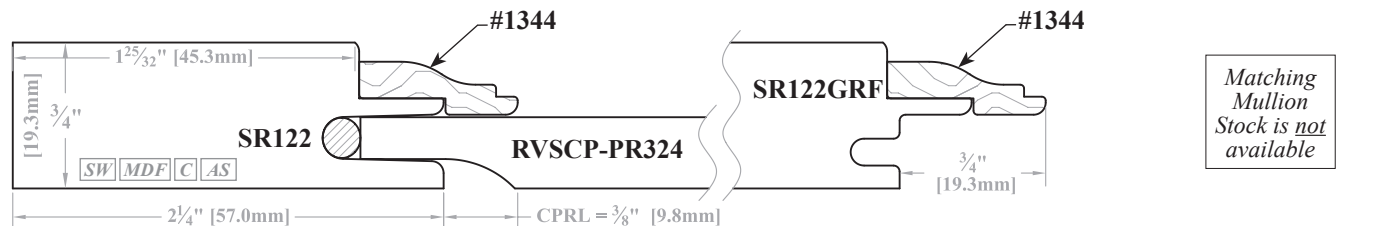
Molding #1107 is a Carved Beaded Molding.  
See Outsourced Applied Moldings for Top View, Wood Species Options and Pricing.



PC: AM102 Multiplier: .72 (#1280)  
PC: AM101 Multiplier: .72 (#963 - GRF Extension Molding)



PC: AM102 Multiplier: .72 (#1344)



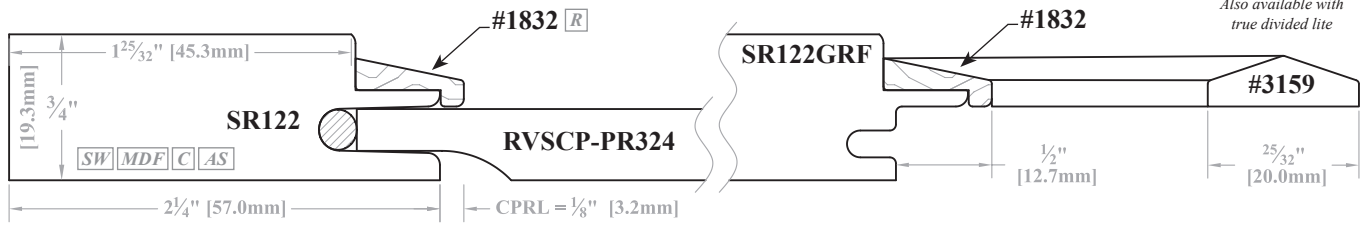
[SW] = Available in Solid Wood. [C] = Stile/Rail & Applied Molding combo shown are available Convex/Concave [AS] = Available on Adventure Series Doors.  
[R] = Available radiused to follow contour of shaped rails. [MDF] = Stile/Rail profile available on 5-piece MDF doors. Applied molding will be solid wood.

► For PRICING ► See Section E.5 in our current Wholesale Pricing Catalog.

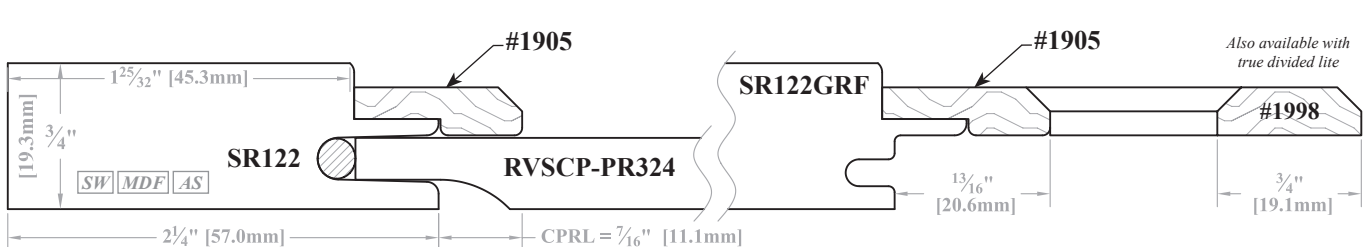


## Shelf Applied Molding Applications with Matching Mullion Stock - 3/4" [19.1mm] Thick Doors

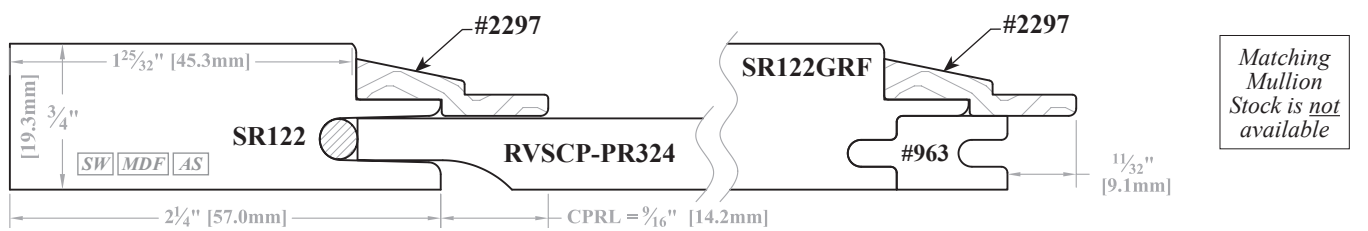
PC: AM102 Multiplier: .72 (#1832)



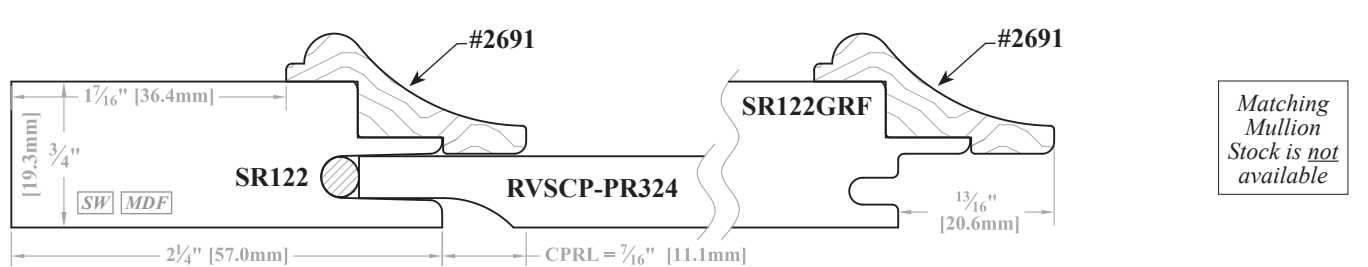
PC: AM102 Multiplier: .72 (#1905)



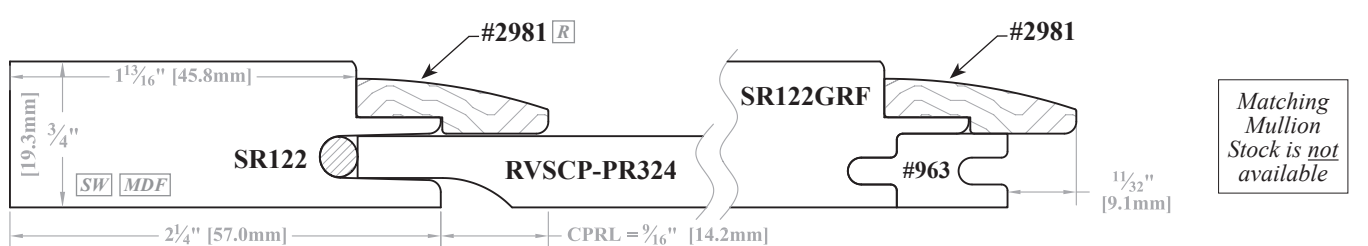
PC: AM102 Multiplier: .72 (#2297)  
PC: AM101 Multiplier: .72 (#963 - GRF Extension Molding)



PC: AM101 Multiplier: .83 (#2691)



PC: AM102 Multiplier: .72 (#2981)



[SW] = Available in Solid Wood. [C] = Stile/Rail & Applied Molding combo shown are available Convex/Concave [AS] = Available on Adventure Series Doors.  
[R] = Available radiused to follow contour of shaped rails. [MDF] = Stile/Rail profile available on 5-piece MDF doors. Applied molding will be solid wood.

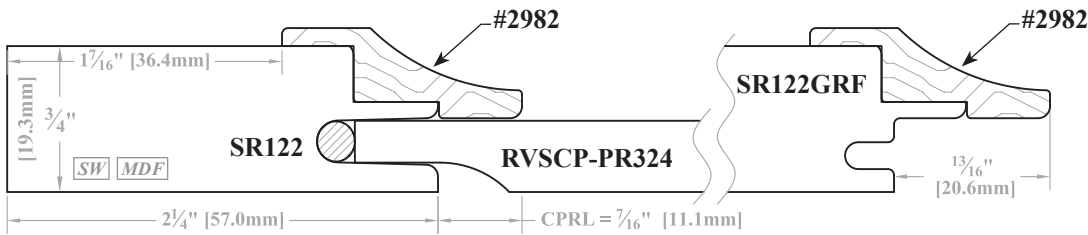
► For PRICING ► See Section E.5 in our current Wholesale Pricing Catalog.

# Profile Options

# Stile & Rail - Shelf Applied Molding

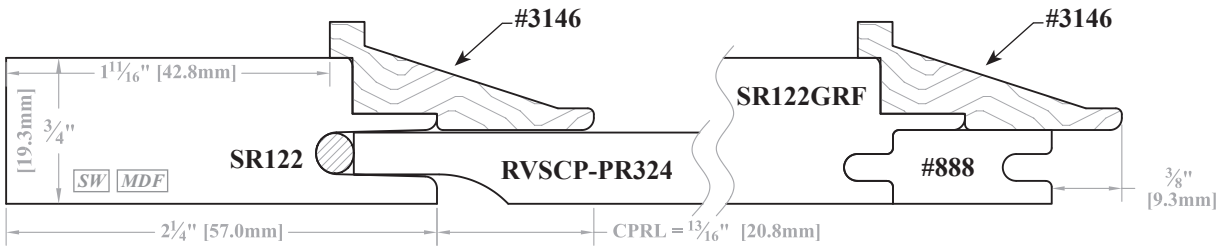
## Shelf Applied Molding Applications with Matching Mullion Stock - 3/4" [19.1mm] Thick Doors

PC: AM101 Multiplier: .83 (#2982)



Matching Mullion Stock is not available

PC: AM101 Multiplier: .92 (#3146)  
PC: AM101 Multiplier: .72 (#888 - GRF Extension Molding)



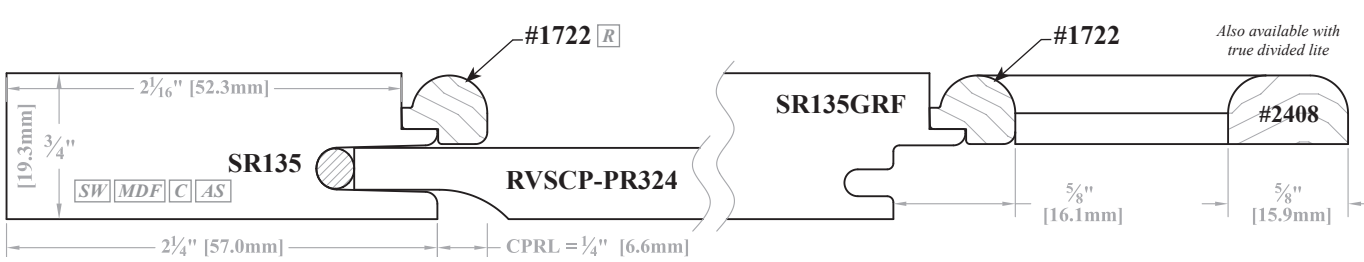
Matching Mullion Stock is not available

PC: AM102 Multiplier: .72 (#1721)



Also available with true divided lite

PC: AM101 Multiplier: .72 (#1722)



Also available with true divided lite

PC: AM102 Multiplier: .72 (#1752)



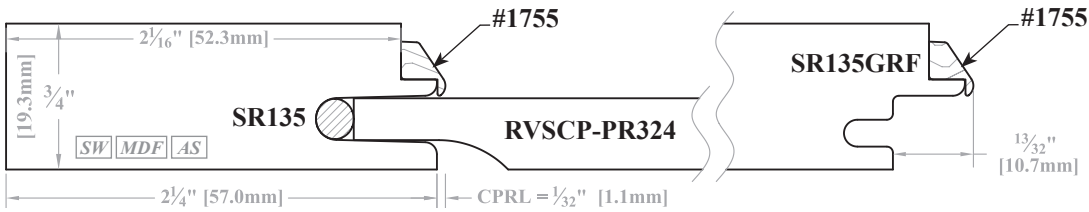
Also available with true divided lite

**SW** = Available in Solid Wood. **C** = Stile/Rail & Applied Molding combo shown are available Convex/Concave **AS** = Available on Adventure Series Doors.  
**R** = Available radiused to follow contour of shaped rails. **MDF** = Stile/Rail profile available on 5-piece MDF doors. Applied molding will be solid wood.

► For PRICING ► See Section E.5 in our current Wholesale Pricing Catalog.

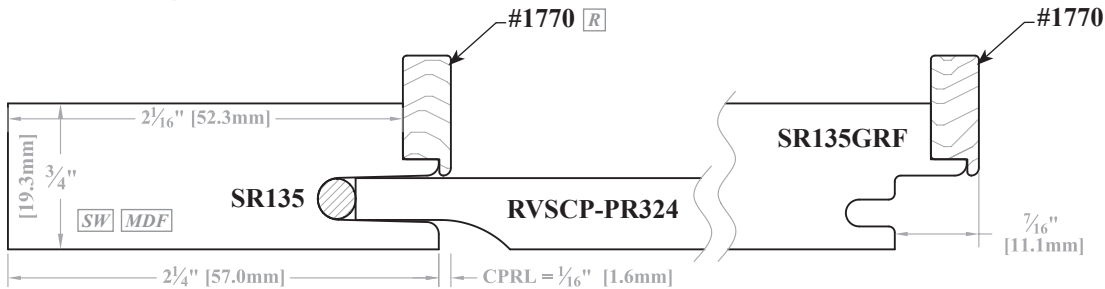
## Shelf Applied Molding Applications with Matching Mullion Stock - 3/4" [19.1mm] Thick Doors

PC: AM102 Multiplier: .72 (#1755)



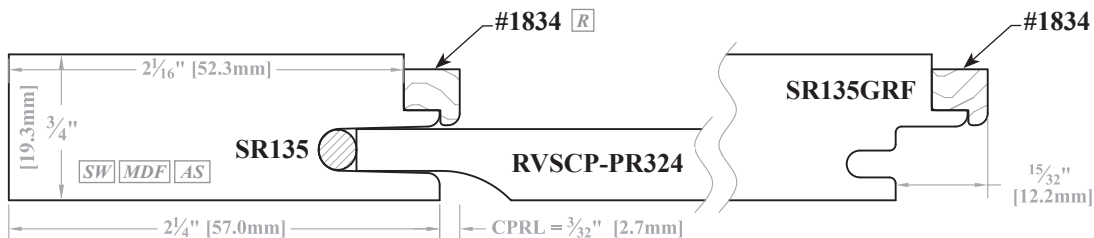
Matching Mullion Stock is not available

PC: AM102 Multiplier: .72 (#1770)



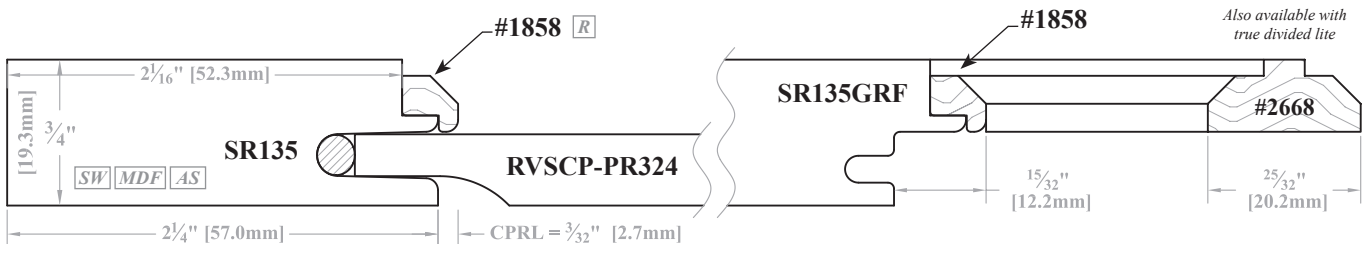
Matching Mullion Stock is not available

PC: AM102 Multiplier: .72 (#1834)



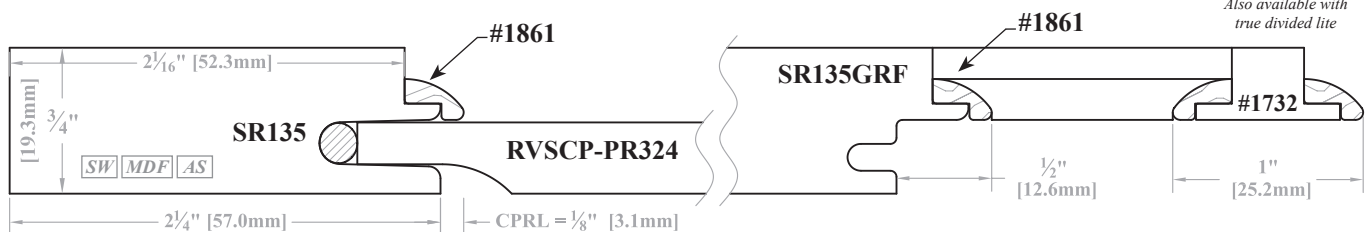
Matching Mullion Stock is not available

PC: AM102 Multiplier: .72 (#1858)



Also available with true divided lite

PC: AM102 Multiplier: .72 (#1861)



Also available with true divided lite

[SW] = Available in Solid Wood.

[C] = Stile/Rail & Applied Molding combo shown are available Convex/Concave

[AS] = Available on Adventure Series Doors.

[R] = Available radiused to follow contour of shaped rails.

[MDF] = Stile/Rail profile available on 5-piece MDF doors. Applied molding will be solid wood.

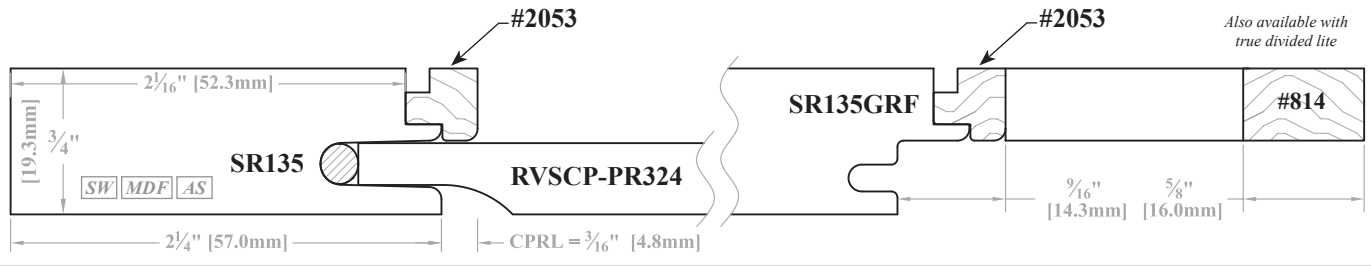
► For PRICING ► See Section E.5 in our current Wholesale Pricing Catalog.

# Profile Options

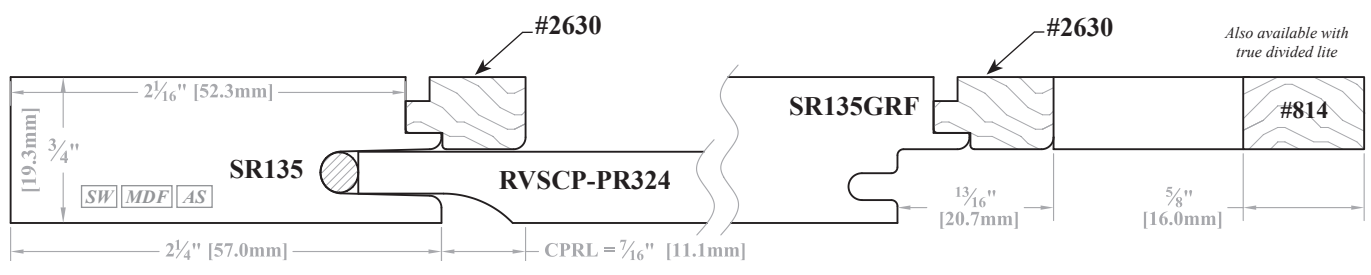
# Stile & Rail - Shelf Applied Molding

## Shelf Applied Molding Applications with Matching Mullion Stock - 3/4" [19.1mm] Thick Doors

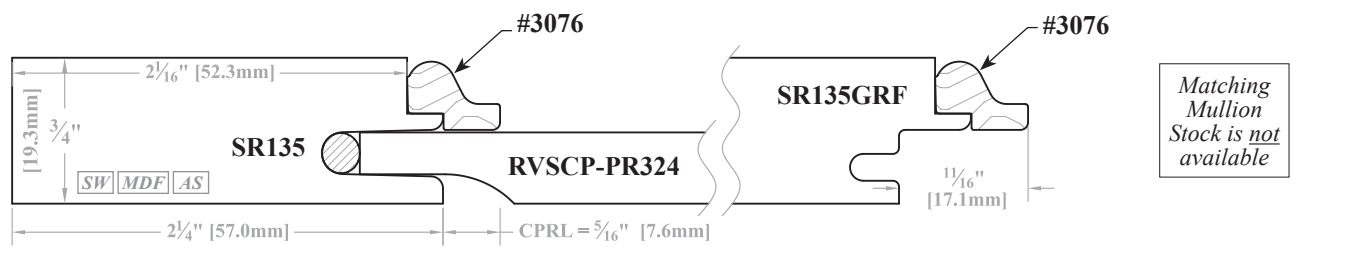
PC: AM101 Multiplier: .72 (#2053)



PC: AM101 Multiplier: .72 (#2630)

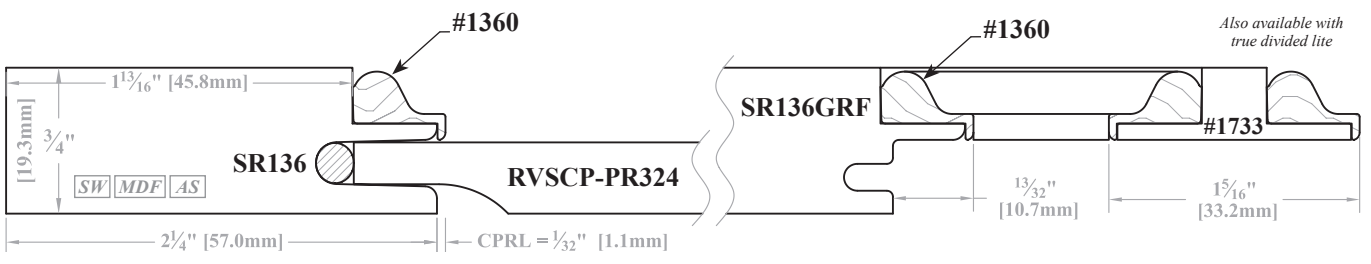


PC: AM101 Multiplier: .72 (#3076)

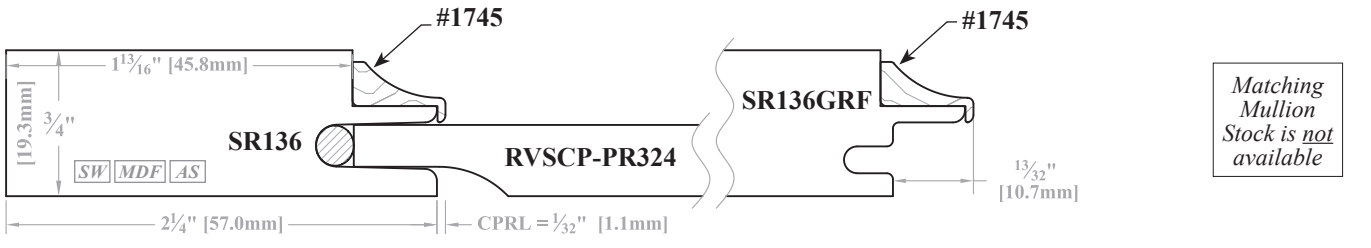


PC: AM101 Multiplier: .72 (#1360)

\* Applied Molding #1360 is not available with Shaped Rails.



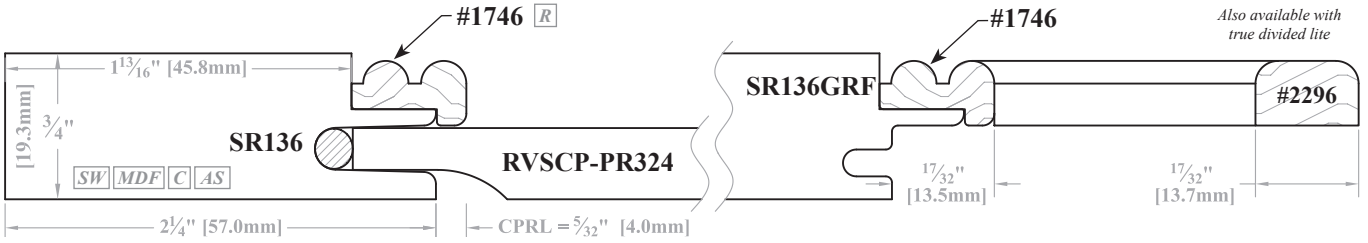
PC: AM102 Multiplier: .72 (#1745)



► For PRICING ► See Section E.5 in our current Wholesale Pricing Catalog.

## Shelf Applied Molding Applications with Matching Mullion Stock - 3/4" [19.1mm] Thick Doors

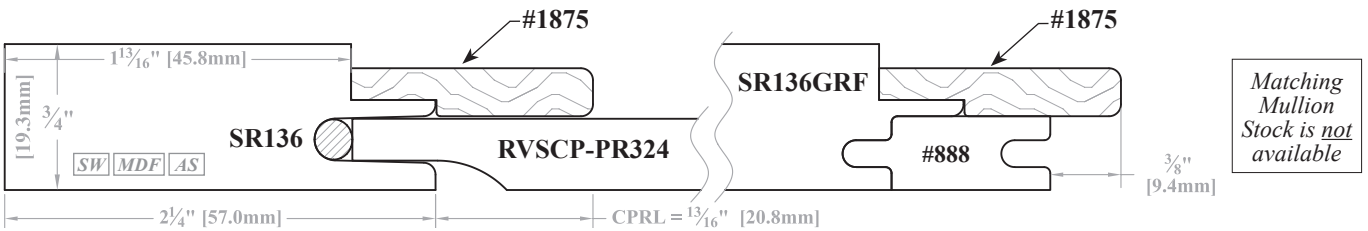
PC: AM102 Multiplier: .72 (#1746)



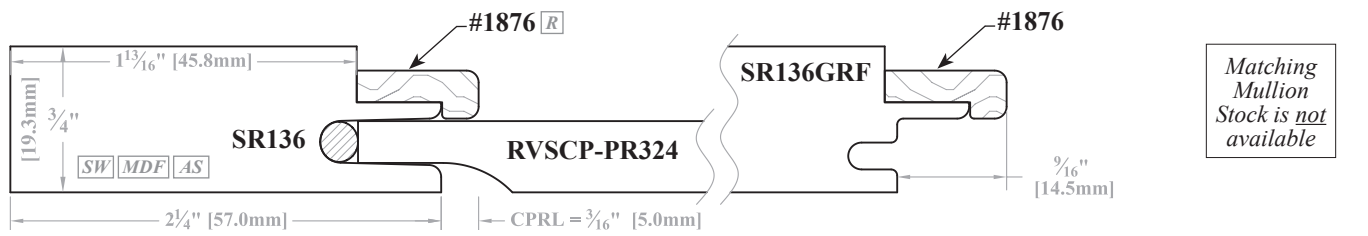
Molding #1108 is an Embossed Egg & Dart Molding  
See Outsourced Applied Moldings for Top View, Wood Species Options and Pricing.



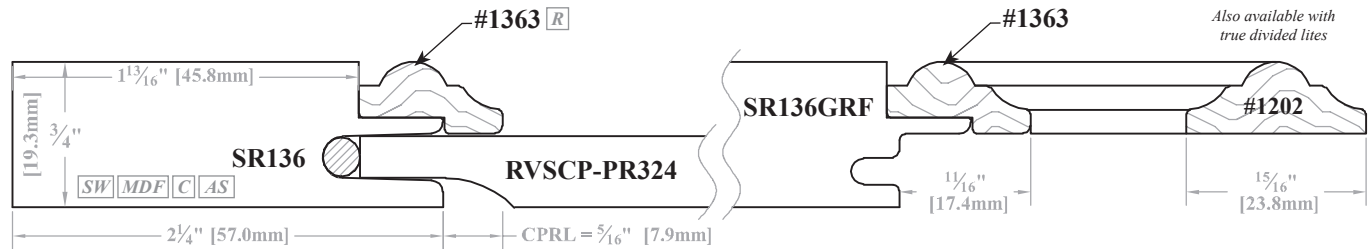
PC: AM102 Multiplier: .84 (#1875)  
PC: AM101 Multiplier: .72 (#888 - GRF Extension Molding)



PC: AM102 Multiplier: 0.72 (#1876)



PC: AM101 Multiplier: 0.72 (#1363)



[SW] = Available in Solid Wood.     
 [C] = Stile/Rail & Applied Molding combo shown are available Convex/Concave     
 [AS] = Available on Adventure Series Doors.  
[R] = Available radiused to follow contour of shaped rails.     
 [MDF] = Stile/Rail profile available on 5-piece MDF doors. Applied molding will be solid wood.

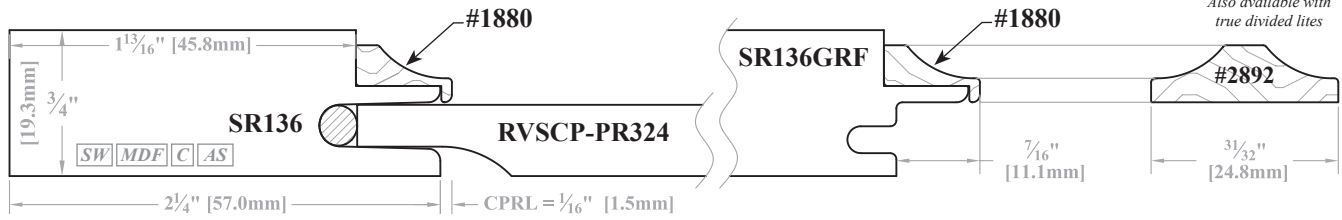
► For PRICING ► See Section E.5 in our current Wholesale Pricing Catalog.

# Profile Options

# Stile & Rail - Shelf Applied Molding

## Shelf Applied Molding Applications with Matching Mullion Stock - 3/4" [19.1mm] Thick Doors

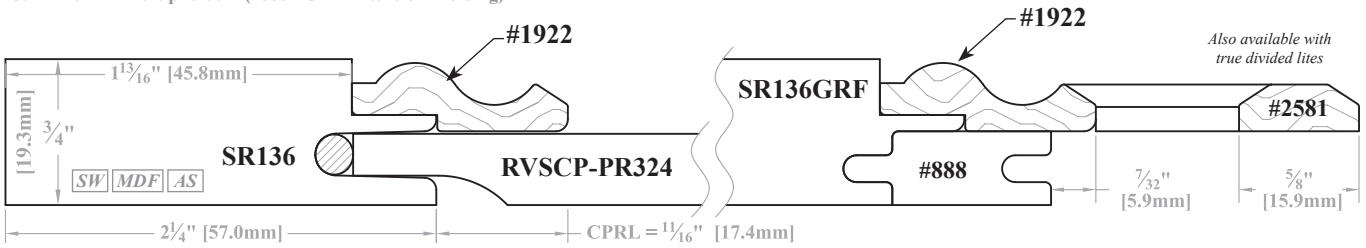
PC: AM102 Multiplier: .72 (#1880)



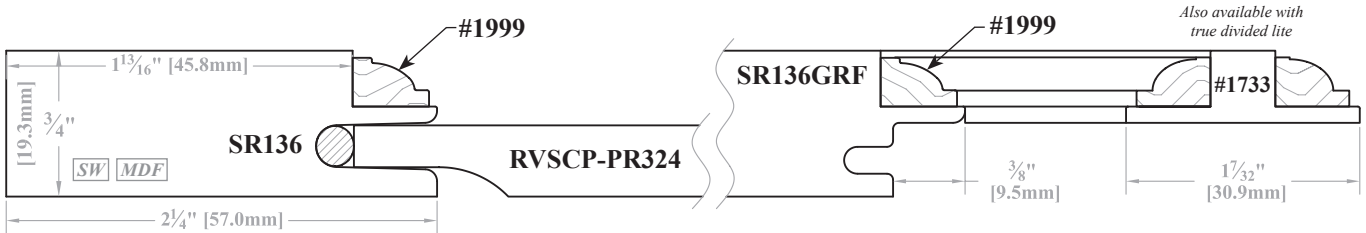
PC: AM102 Multiplier: .72 (#1912)



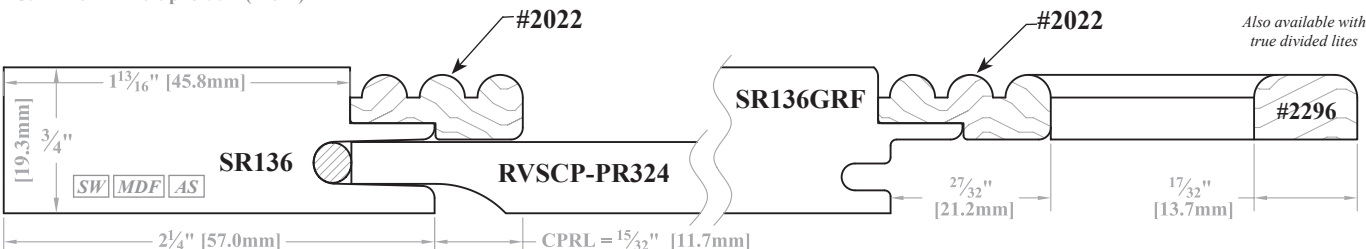
PC: AM102 Multiplier: .75 (#1922)  
PC: AM101 Multiplier: .72 (#888 - GRF Extension Molding)



Molding #1999 is a Plain Egg & Dart Molding  
See Outsourced Applied Moldings for Top View, Wood Species Options and Pricing.



PC: AM102 Multiplier: .72 (#2022)



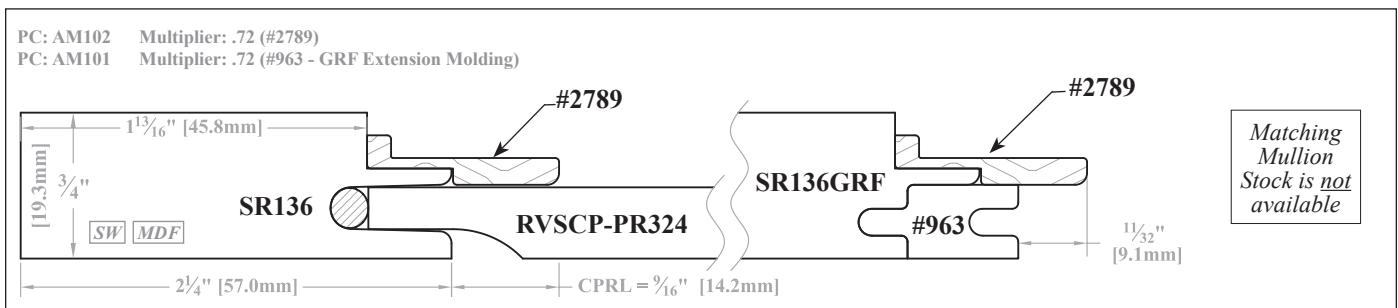
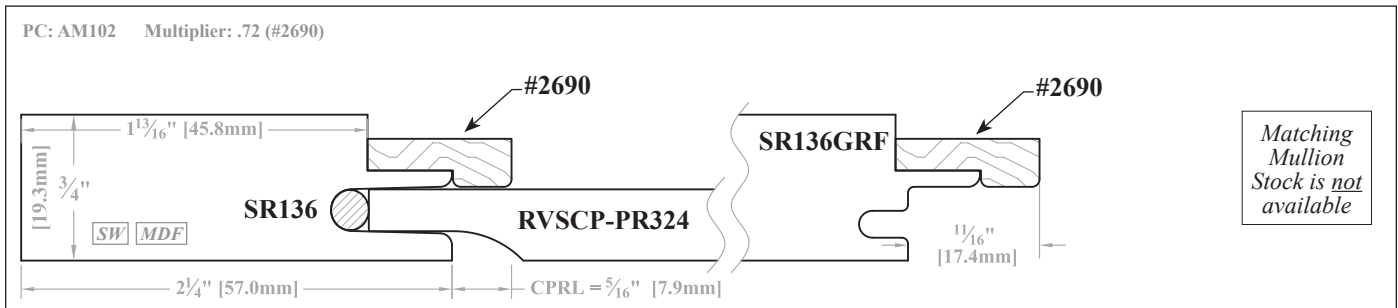
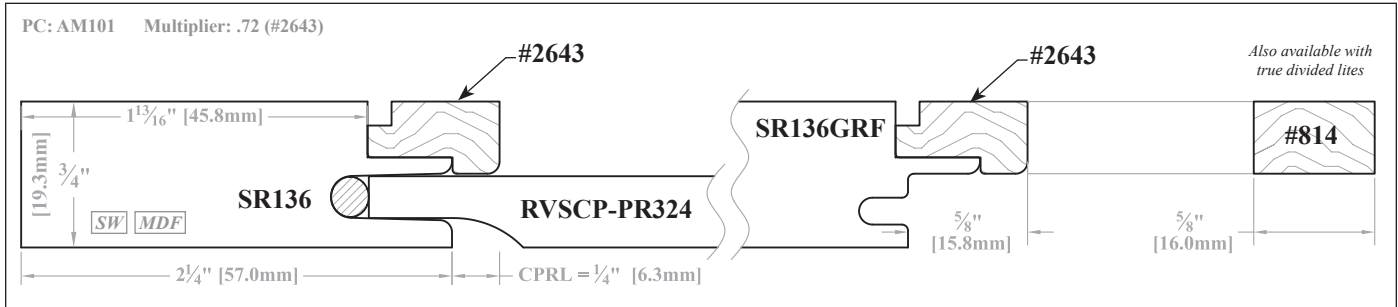
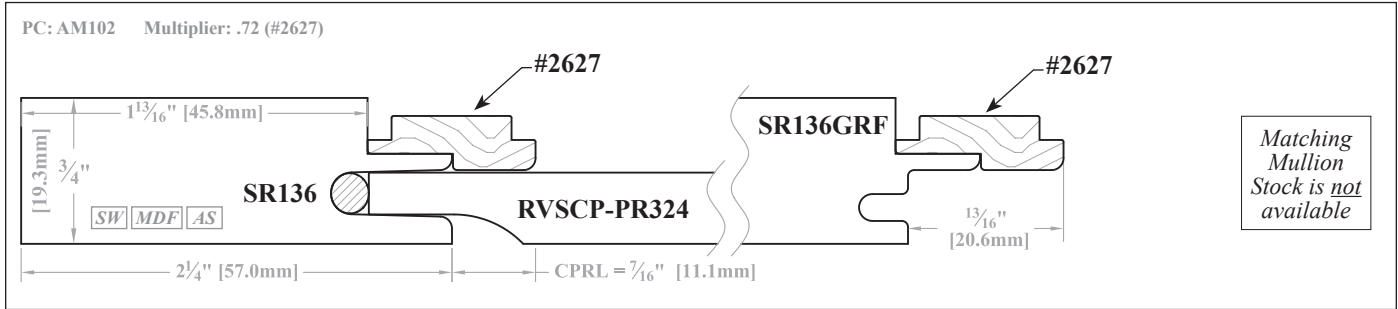
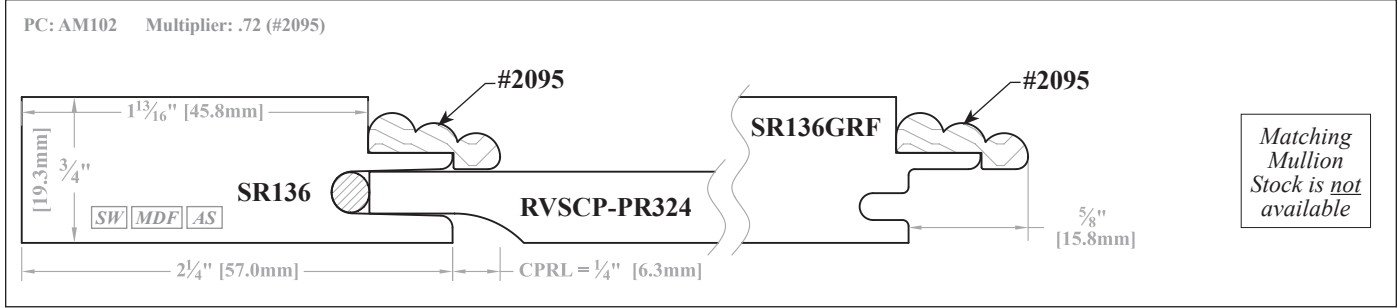
[SW] = Available in Solid Wood. [C] = Stile/Rail & Applied Molding combo shown are available Convex/Concave [AS] = Available on Adventure Series Doors.  
[R] = Available radiused to follow contour of shaped rails. [MDF] = Stile/Rail profile available on 5-piece MDF doors. Applied molding will be solid wood.

► For PRICING ► See Section E.5 in our current Wholesale Pricing Catalog.

# Stile & Rail - Shelf Applied Molding

# Profile Options

## Shelf Applied Molding Applications with Matching Mullion Stock - 3/4" [19.1mm] Thick Doors



SW = Available in Solid Wood. C = Stile/Rail & Applied Molding combo shown are available Convex/Concave AS = Available on Adventure Series Doors.  
R = Available radiused to follow contour of shaped rails. MDF = Stile/Rail profile available on 5-piece MDF doors. Applied molding will be solid wood.

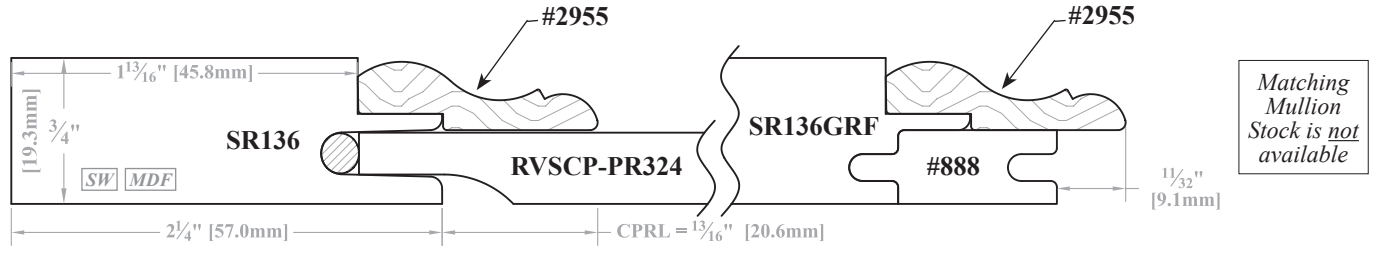
► For PRICING ► See Section E.5 in our current Wholesale Pricing Catalog.

# Profile Options

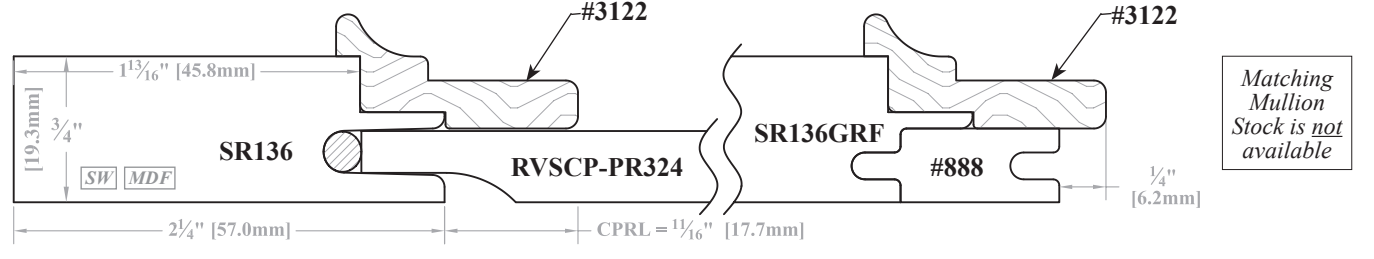
# Stile & Rail - Shelf Applied Molding

## Shelf Applied Molding Applications with Matching Mullion Stock - 3/4" [19.1mm] Thick Doors

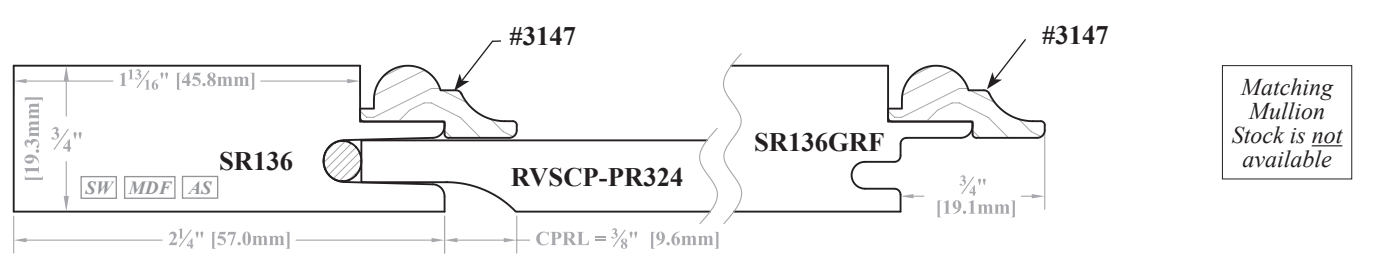
PC: AM101 Multiplier: .83 (#2955)



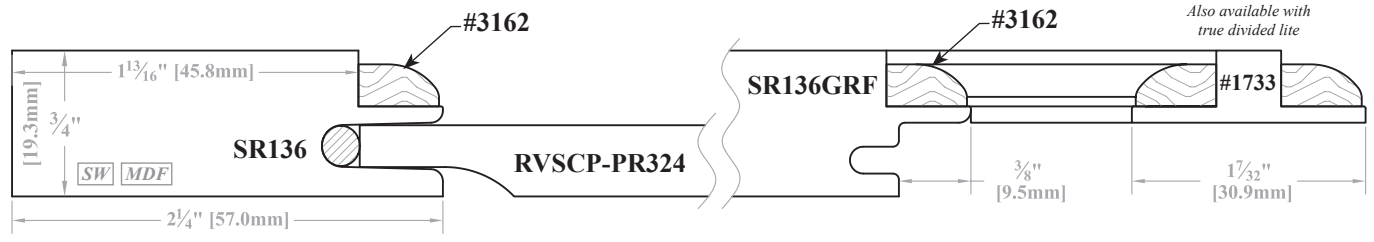
PC: AM101 Multiplier: .84 (#3122)



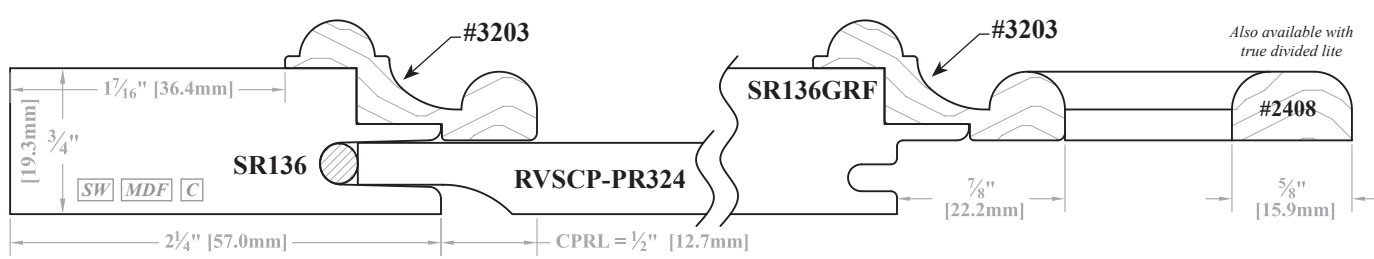
PC: AM101 Multiplier: .72 (#3147)



Molding #3162 is an Embossed Egg & Dart Molding  
See Outsourced Applied Moldings for Top View, Wood Species Options and Pricing.



PC: AM101 Multiplier: .87 (#3203)



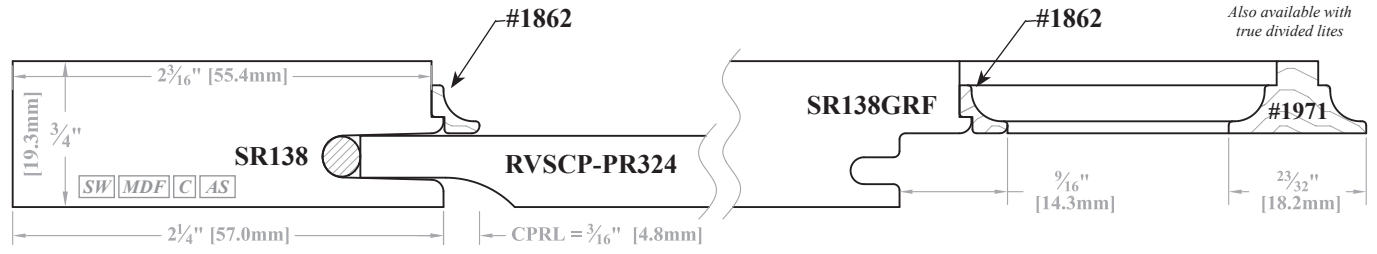
SW = Available in Solid Wood. C = Stile/Rail & Applied Molding combo shown are available Convex/Concave AS = Available on Adventure Series Doors.  
R = Available radiused to follow contour of shaped rails. MDF = Stile/Rail profile available on 5-piece MDF doors. Applied molding will be solid wood.

► For PRICING ► See Section E.5 in our current Wholesale Pricing Catalog.

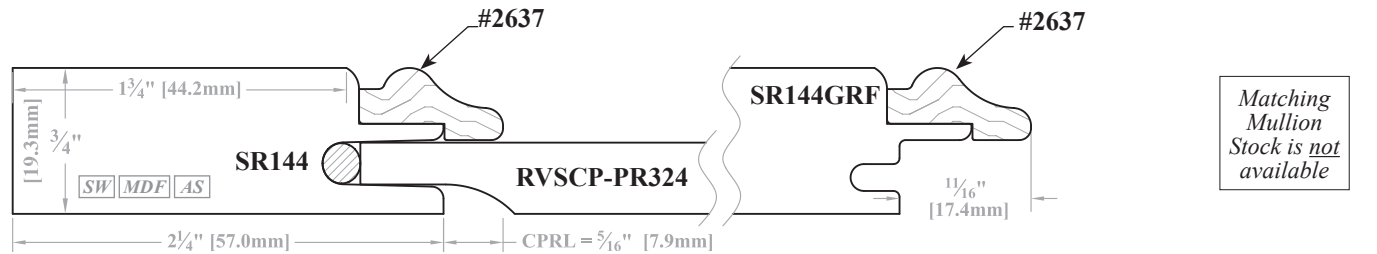


## Shelf Applied Molding Applications with Matching Mullion Stock - 3/4" [19.1mm] Thick Doors

PC: AM102 Multiplier: .72 (#1862)



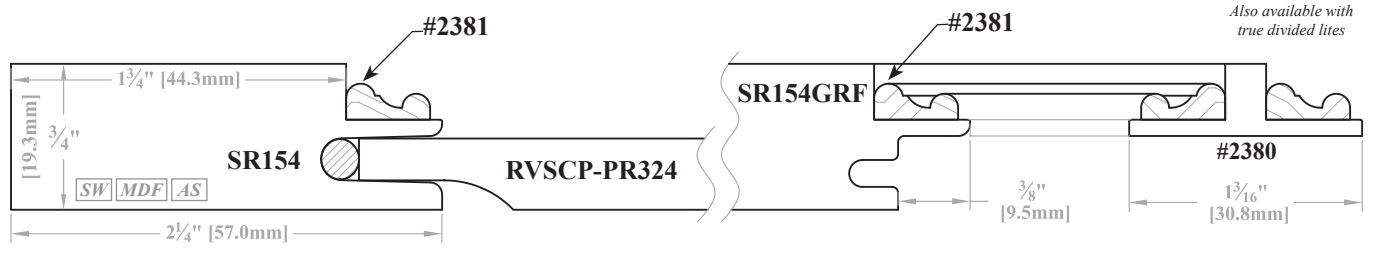
PC: AM101 Multiplier: .72 (#2637)



PC: AM102 Multiplier: .72 (#2638)



Molding #2381 is an Embossed Beaded Molding.  
See Outsourced Applied Moldings for Top View, Wood Species Options and Pricing.



[SW] = Available in Solid Wood.     
 [C] = Stile/Rail & Applied Molding combo shown are available Convex/Concave     
 [AS] = Available on Adventure Series Doors.  
[R] = Available radiused to follow contour of shaped rails.     
 [MDF] = Stile/Rail profile available on 5-piece MDF doors. Applied molding will be solid wood.

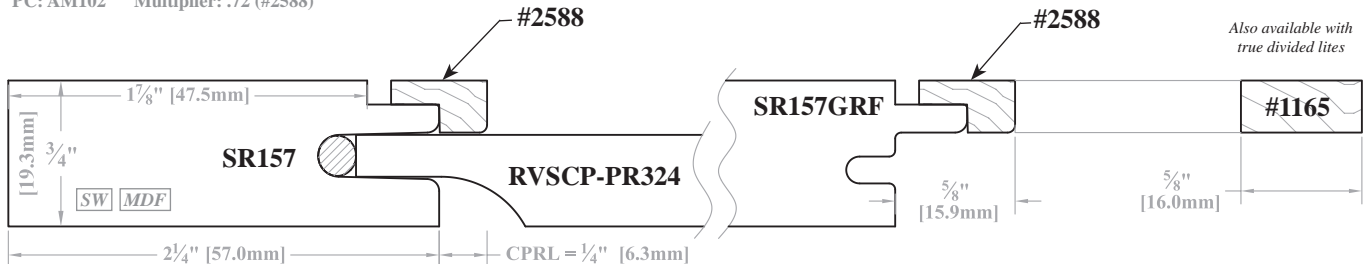
► For PRICING ► See Section E.5 in our current Wholesale Pricing Catalog.

# Profile Options

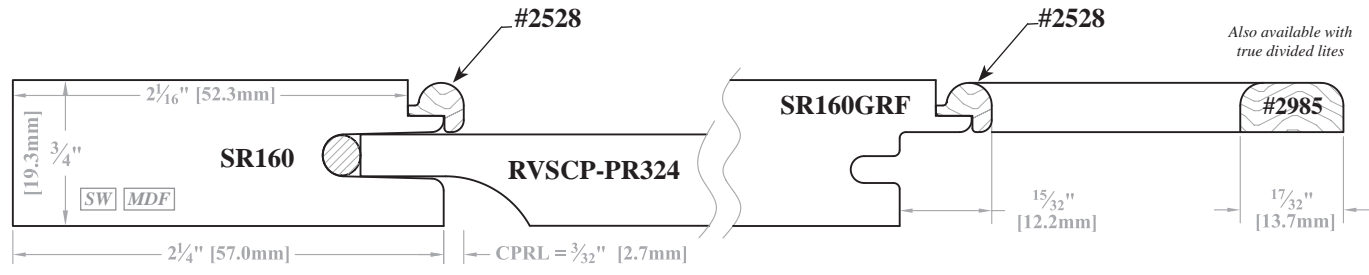
# Stile & Rail - Shelf Applied Molding

## Shelf Applied Molding Applications with Matching Mullion Stock - 3/4" [19.3mm] Thick Doors

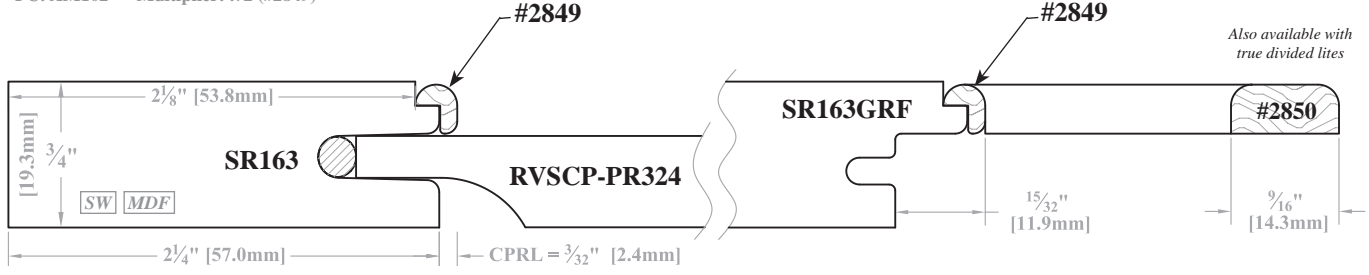
PC: AM102 Multiplier: .72 (#2588)



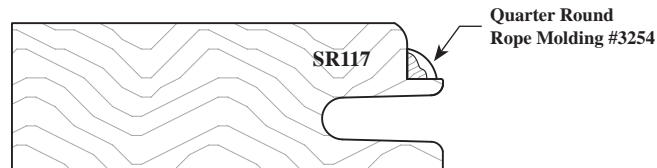
PC: AM102 Multiplier: .72 (#2528)



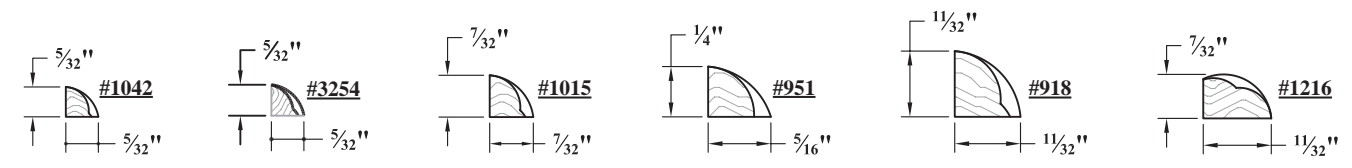
PC: AM102 Multiplier: .72 (#2849)



## Shelf Applied Quarter Round Rope Moldings - 3/4" [19.1mm] Thick Doors



Quarter Round Rope Molding #3254



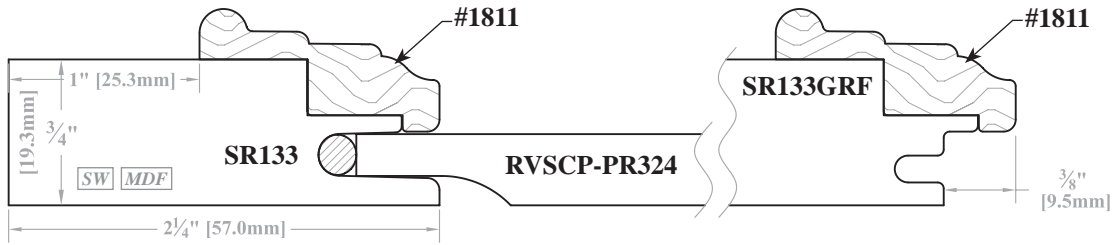
\* See Section E.8 of the Wholesale Pricing Catalog for Outsourced Applied Molding Wood Species & Pricing.

[SW] = Available in Solid Wood.     
 [C] = Stile/Rail & Applied Molding combo shown are available Convex/Concave     
 [AS] = Available on Adventure Series Doors.  
[R] = Available radiused to follow contour of shaped rails.     
 [MDF] = Stile/Rail profile available on 5-piece MDF doors. Applied molding will be solid wood.

► For PRICING ► See Section E.5 in our current Wholesale Pricing Catalog.

SR133 - Shelf Applied Molding Applications with Matching Mullion Stock - 3/4" [19.3mm] Thick Doors

PC: AM101 Multiplier: .83 (#1811)



PC: AM102 Multiplier: .72 (#1718)

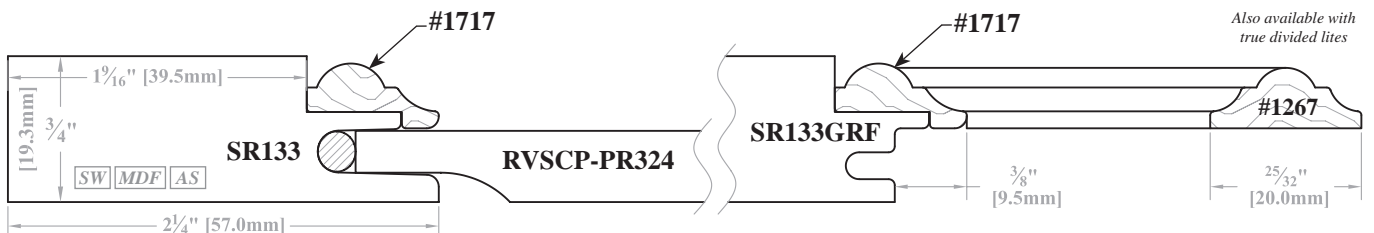


PC: AM102 Multiplier: .72 (#1657)

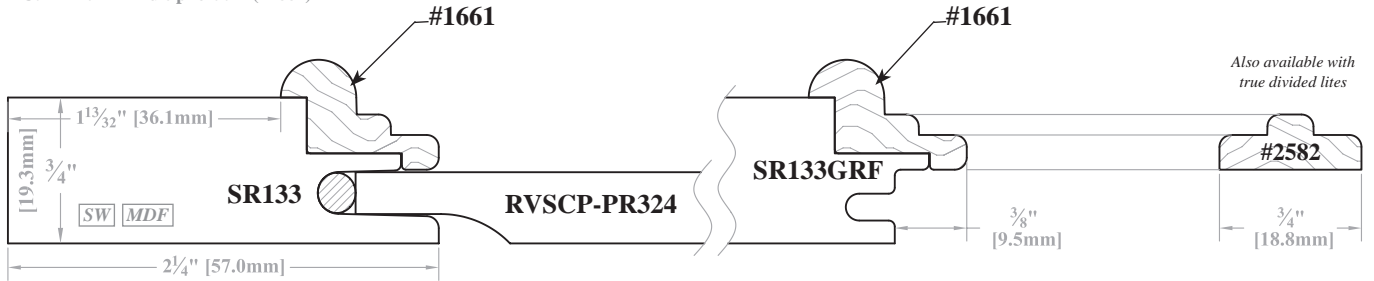


PC: AM102 Multiplier: .72 (#1717)

See General Info in Section B.12 for alternative mullion.



PC: AM101 Multiplier: .72 (#1661)



**SW** = Available in Solid Wood.

**C** = Stile/Rail & Applied Molding combo shown are available Convex/Concave

**AS** = Available on Adventure Series Doors.

**R** = Available radiused to follow contour of shaped rails.

**MDF** = Stile/Rail profile available on 5-piece MDF doors. Applied molding will be solid wood.

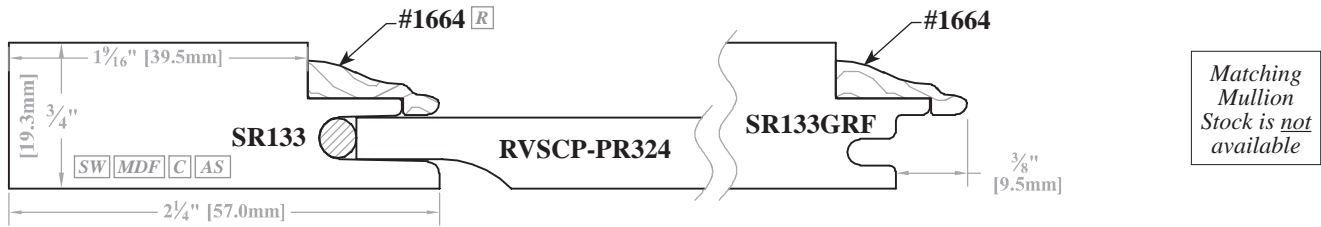
► For PRICING ► See Section E.5 in our current Wholesale Pricing Catalog.

# Profile Options

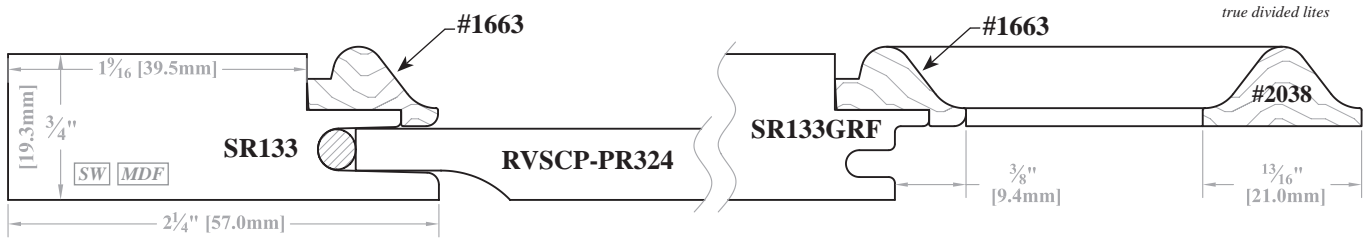
# Stile & Rail - Shelf Applied Molding

## SR133 - Shelf Applied Molding Applications with Matching Mullion Stock - 3/4" [19.3mm] Thick Doors

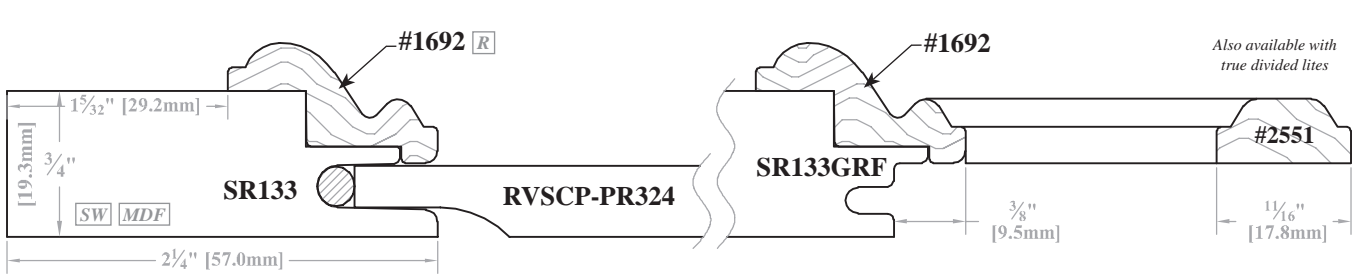
PC: AM102 Multiplier: .72 (#1664)



PC: AM101 Multiplier: .72 (#1663)

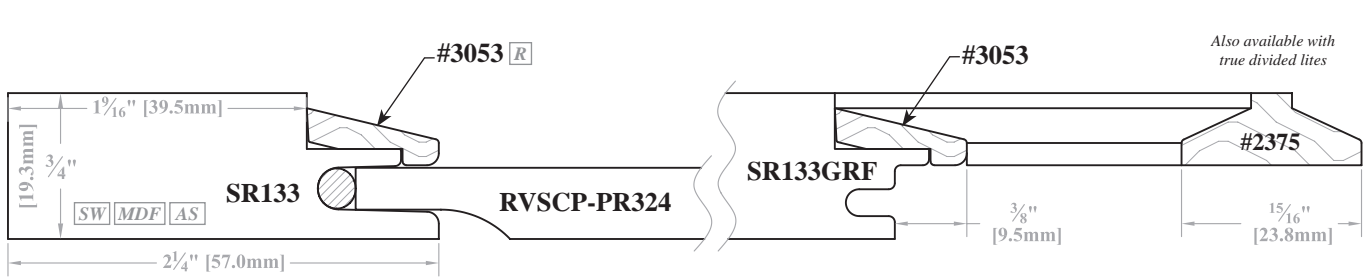


PC: AM101 Multiplier: .73 (#1692)

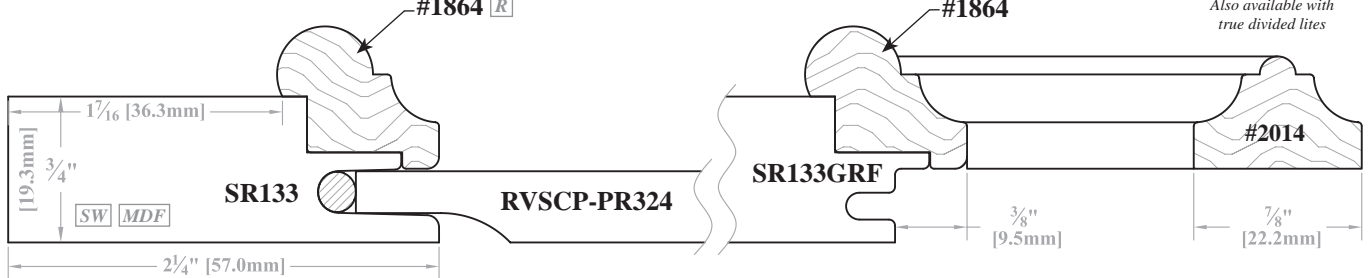


PC: AM102 Multiplier: .72 (#3053)

See General Info in Section B.12 for alternative mullion.



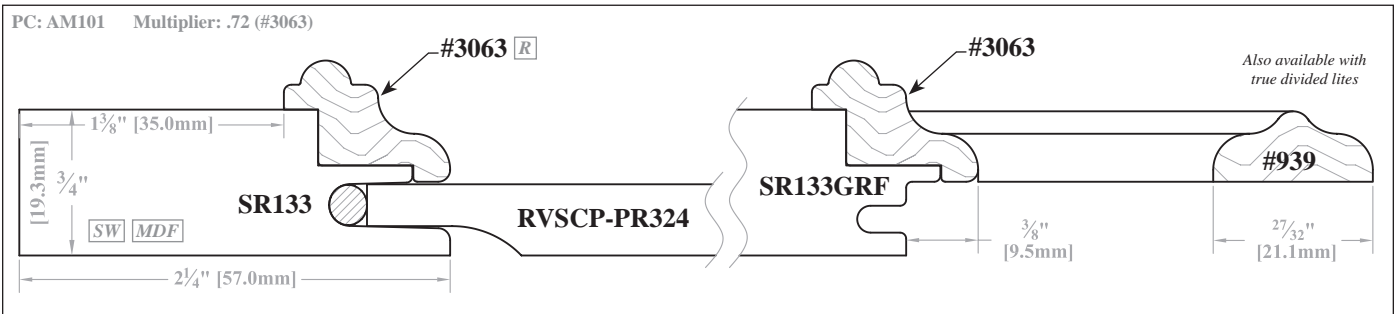
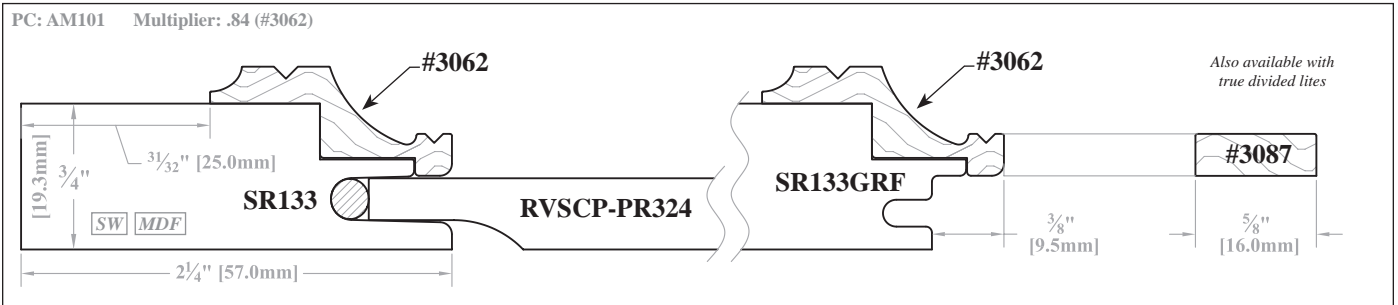
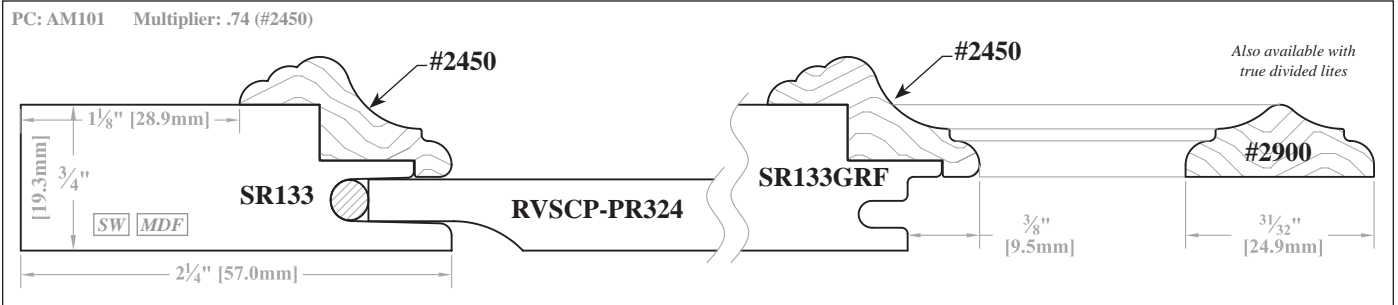
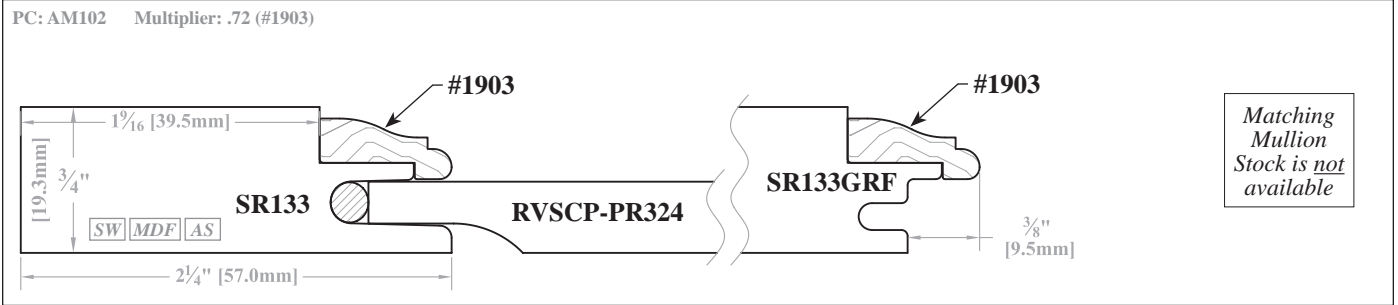
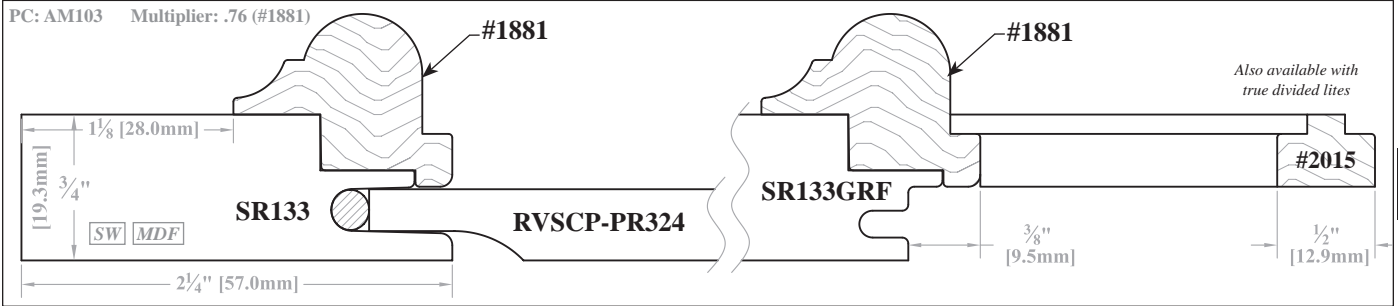
PC: AM101 Multiplier: .72 (#1864)



[SW] = Available in Solid Wood. [C] = Stile/Rail & Applied Molding combo shown are available Convex/Concave [AS] = Available on Adventure Series Doors.  
[R] = Available radiused to follow contour of shaped rails. [MDF] = Stile/Rail profile available on 5-piece MDF doors. Applied molding will be solid wood.

► For PRICING ► See Section E.5 in our current Wholesale Pricing Catalog.

SR133 - Shelf Applied Molding Applications with Matching Mullion Stock - 3/4" [19.3mm] Thick Doors



[SW] = Available in Solid Wood. [C] = Stile/Rail & Applied Molding combo shown are available Convex/Concave [AS] = Available on Adventure Series Doors.  
 [R] = Available radiused to follow contour of shaped rails. [MDF] = Stile/Rail profile available on 5-piece MDF doors. Applied molding will be solid wood.

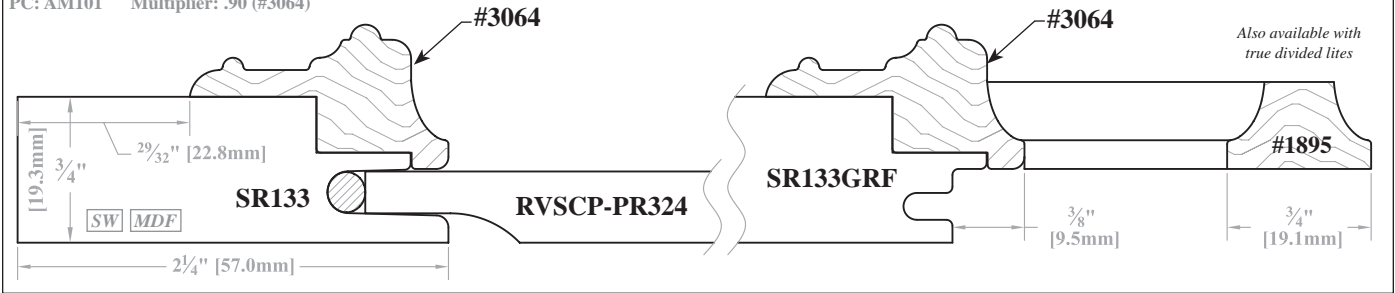
► For PRICING ► See Section E.5 in our current Wholesale Pricing Catalog.

# Profile Options

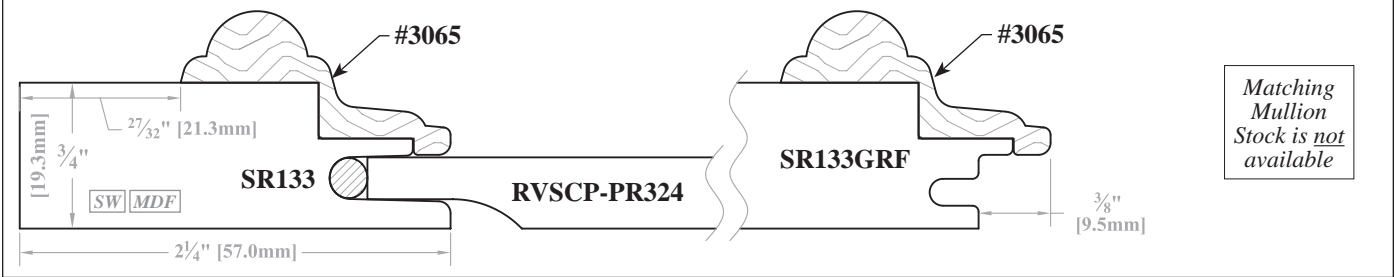
# Stile & Rail - Shelf Applied Molding

## SR133 - Shelf Applied Molding Applications with Matching Mullion Stock - 3/4" [19.3mm] Thick Doors

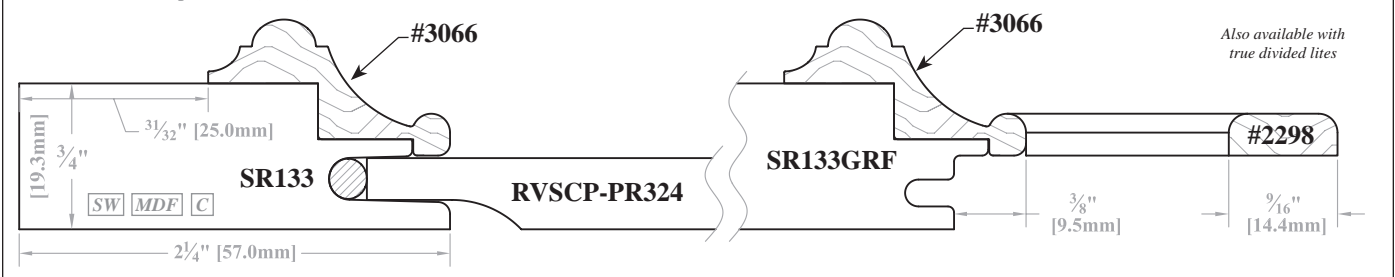
PC: AM101 Multiplier: .90 (#3064)



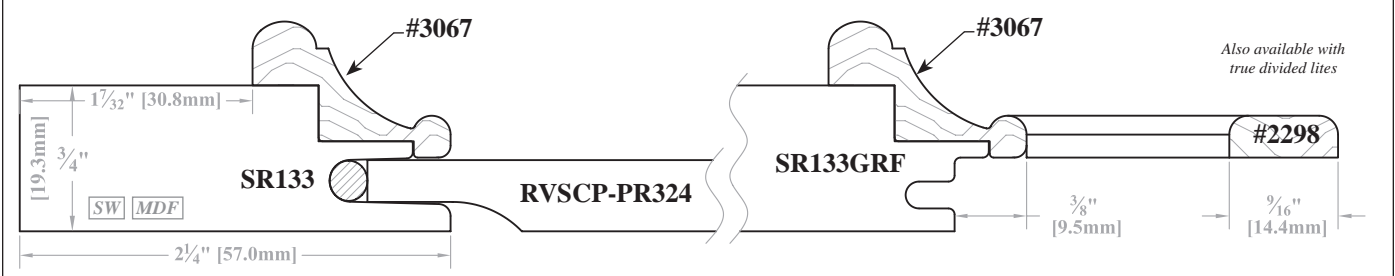
PC: AM101 Multiplier: .94 (#3065)



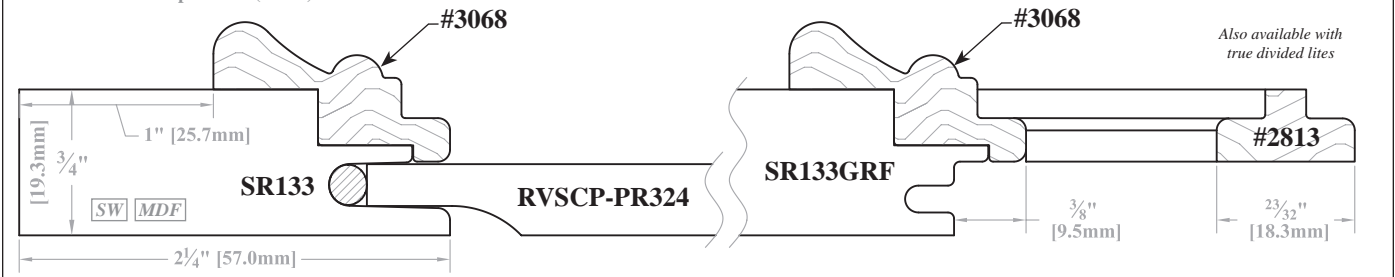
PC: AM101 Multiplier: .84 (#3066)



PC: AM101 Multiplier: .72 (#3067)



PC: AM101 Multiplier: .82 (#3068)

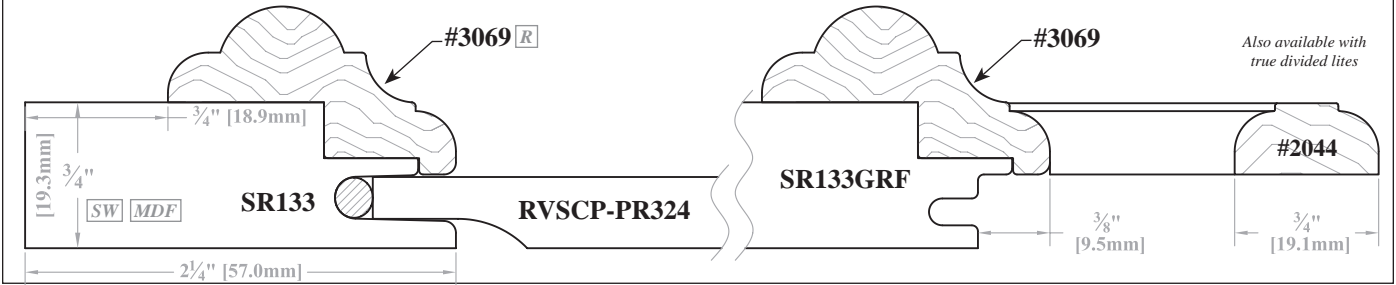


[SW] = Available in Solid Wood.
[C] = Stile/Rail & Applied Molding combo shown are available Convex/Concave
[AS] = Available on Adventure Series Doors.  
[R] = Available radiused to follow contour of shaped rails.
[MDF] = Stile/Rail profile available on 5-piece MDF doors. Applied molding will be solid wood.

► For PRICING ► See Section E.5 in our current Wholesale Pricing Catalog.

SR133 - Shelf Applied Molding Applications with Matching Mullion Stock - 3/4" [19.3mm] Thick Doors

PC: AM103 Multiplier: 1.0 (#3069)



PC: AM101 Multiplier: .72 (#3070)



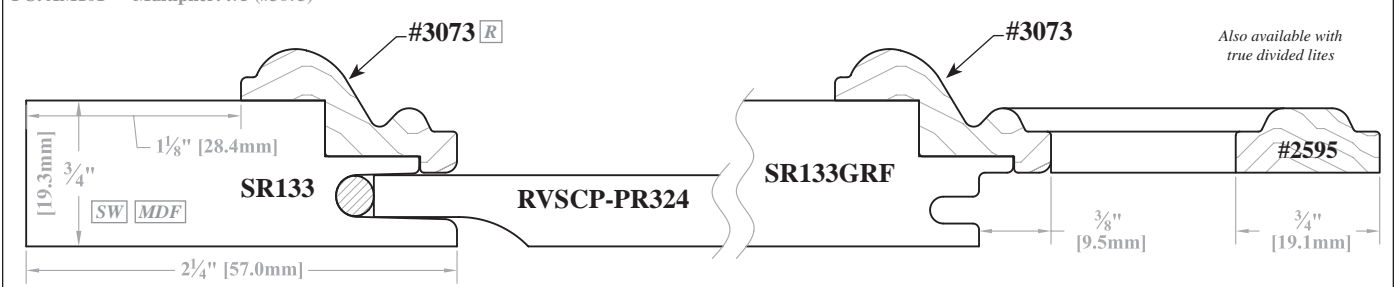
PC: AM101 Multiplier: .72 (#3071)



PC: AM101 Multiplier: .72 (#3072)



PC: AM101 Multiplier: .75 (#3073)



[SW] = Available in Solid Wood. [C] = Stile/Rail & Applied Molding combo shown are available Convex/Concave [AS] = Available on Adventure Series Doors.  
 [R] = Available radiused to follow contour of shaped rails. [MDF] = Stile/Rail profile available on 5-piece MDF doors. Applied molding will be solid wood.

► For PRICING ► See Section E.5 in our current Wholesale Pricing Catalog.

# Profile Options

## Stile & Rail - Shelf Applied Molding

### SR133 - Shelf Applied Molding Applications with Matching Mullion Stock - 3/4" [19.3mm] Thick Doors

PC: AM101  
Multiplier: 1.0 (#3136)

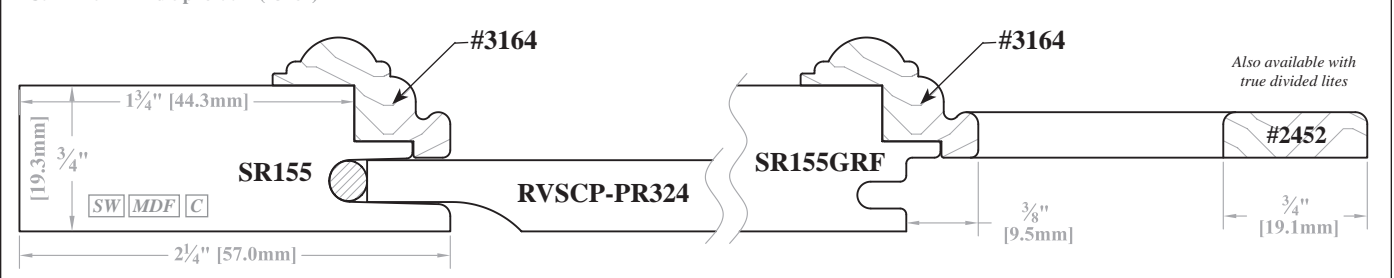


### SR155 - Shelf Applied Molding Applications with Matching Mullion Stock - 3/4" [19.1mm] Thick Doors

PC: AM102 Multiplier: .72 (#2405)



PC: AM101 Multiplier: .72 (#3164)



**SW** = Available in Solid Wood.

**C** = Stile/Rail & Applied Molding combo shown are available Convex/Concave

**AS** = Available on Adventure Series Doors.

**R** = Available radiused to follow contour of shaped rails.

**MDF** = Stile/Rail profile available on 5-piece MDF doors. Applied molding will be solid wood.

► **For PRICING** ► See Section E.5 in our current Wholesale Pricing Catalog.

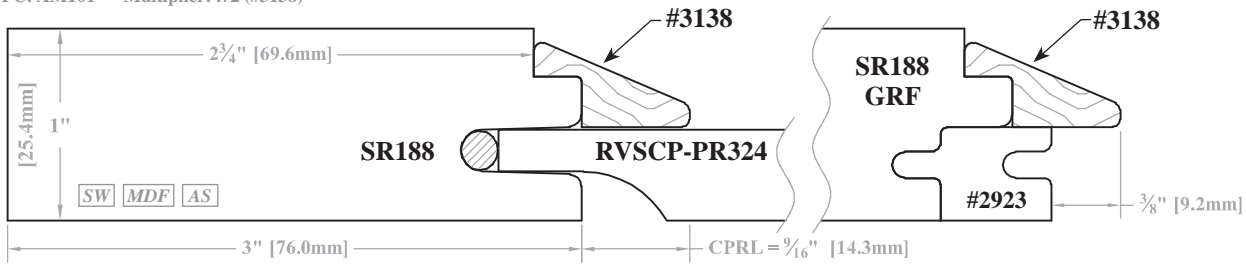


# Stile & Rail - Shelf Applied Molding

# Profile Options

"Old World" - Shelf Applied Molding Applications with Matching Mullion Stock - 1" [25.4mm] Thick Doors

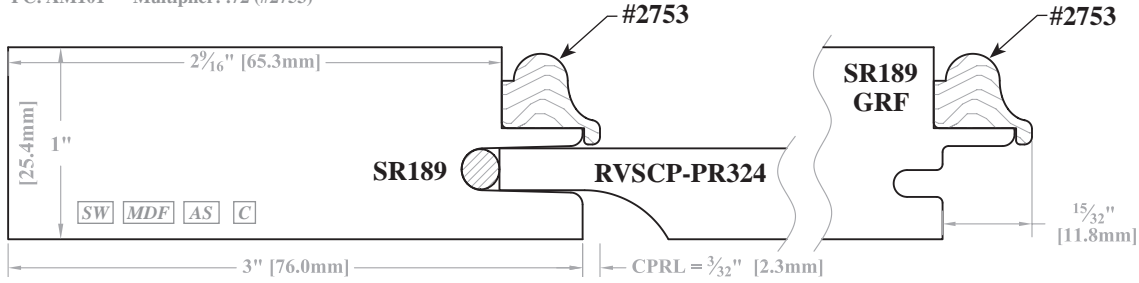
PC: AM101 Multiplier: .72 (#3138)



Matching Mullion Stock is *not* available

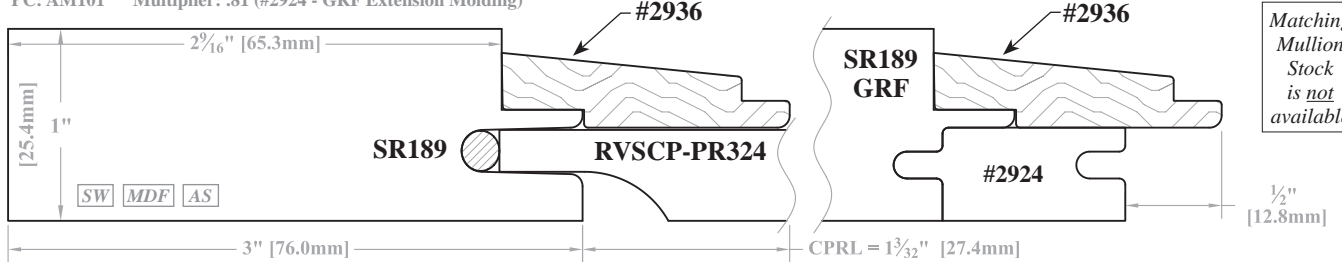
E

PC: AM101 Multiplier: .72 (#2753)



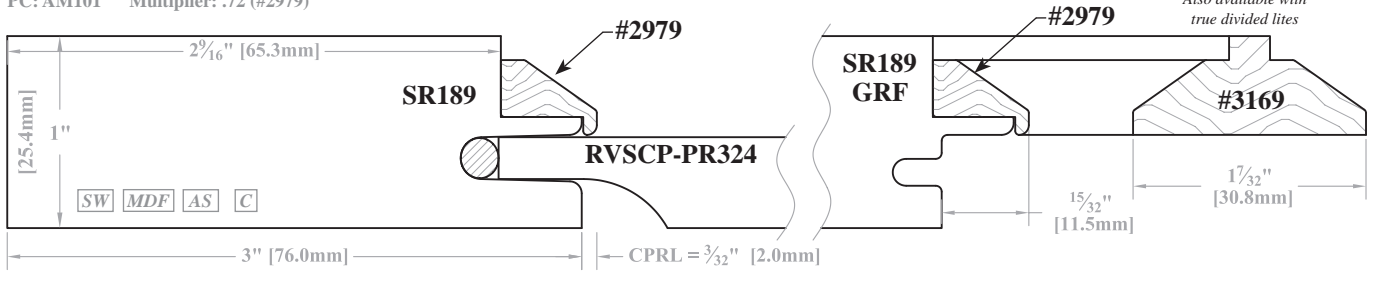
Matching Mullion Stock is *not* available

PC: AM101 Multiplier: 1.0 (#2936)  
PC: AM101 Multiplier: .81 (#2924 - GRF Extension Molding)



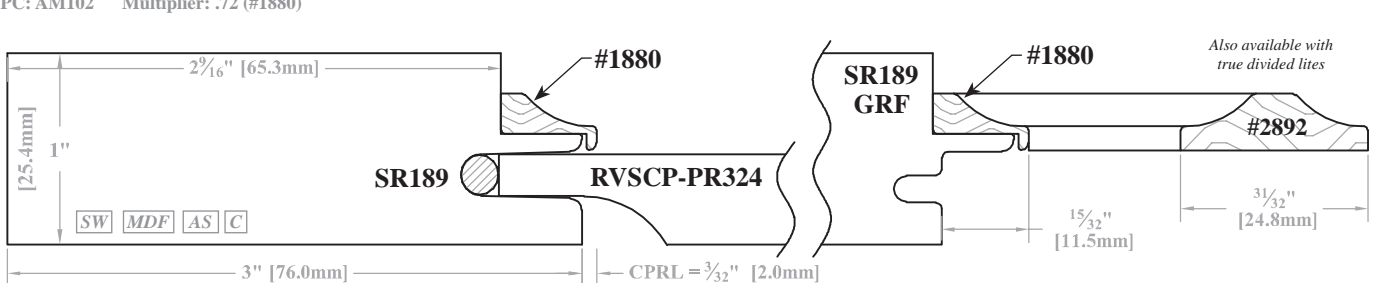
Matching Mullion Stock is *not* available

PC: AM101 Multiplier: .72 (#2979)



Also available with true divided lites

PC: AM102 Multiplier: .72 (#1880)



Also available with true divided lites

[SW] = Available in Solid Wood.

[C] = Stile/Rail & Applied Molding combo shown are available Convex/Concave

[AS] = Available on Adventure Series Doors.

[R] = Available radiused to follow contour of shaped rails.

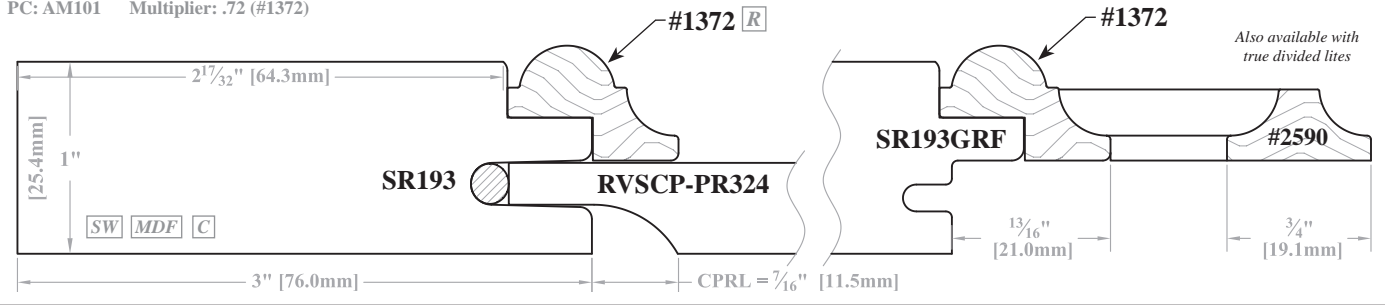
[MDF] = Stile/Rail profile available on 5-piece MDF doors. Applied molding will be solid wood.

# Profile Options

# Stile & Rail - Shelf Applied Molding

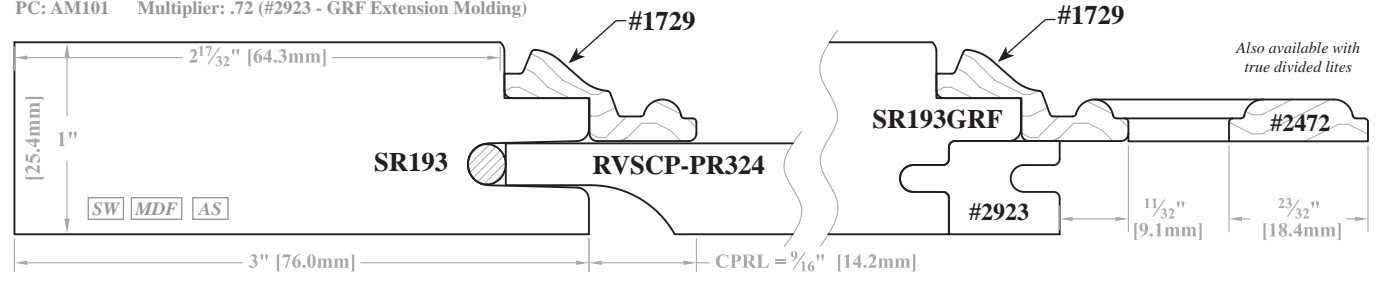
"Old World" - Shelf Applied Molding Applications with Matching Mullion Stock - 1" [25.4mm] Thick Doors...continued

PC: AM101 Multiplier: .72 (#1372)



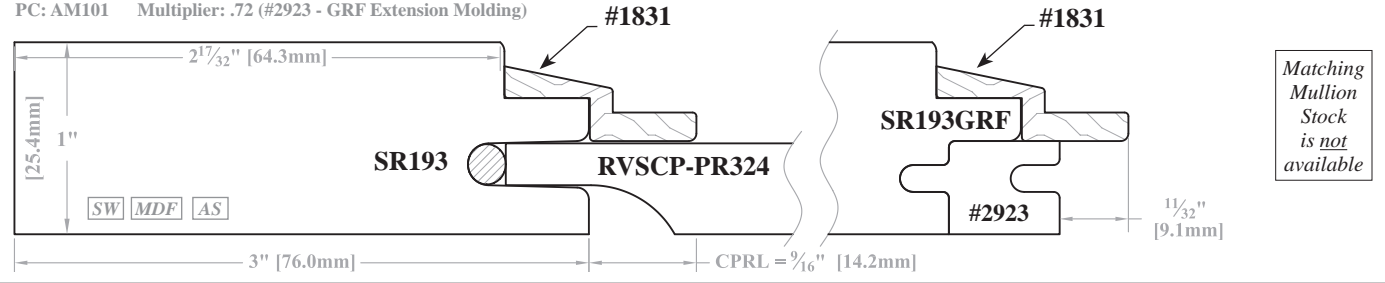
PC: AM101 Multiplier: .72 (#1729)

PC: AM101 Multiplier: .72 (#2923 - GRF Extension Molding)

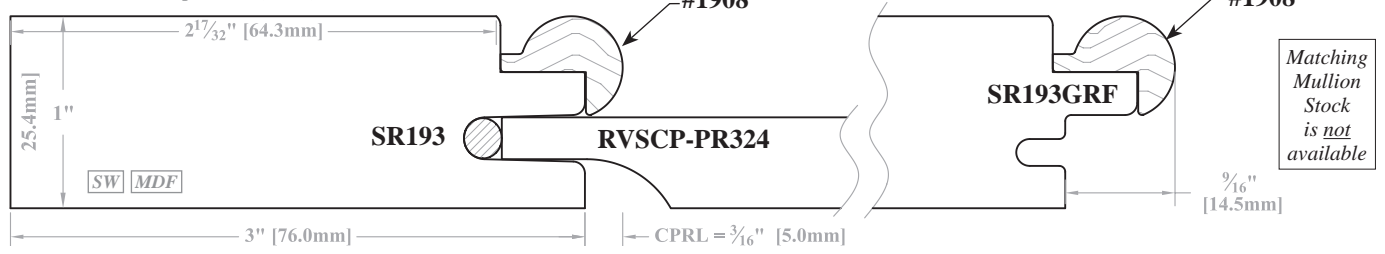


PC: AM101 Multiplier: .72 (#1831)

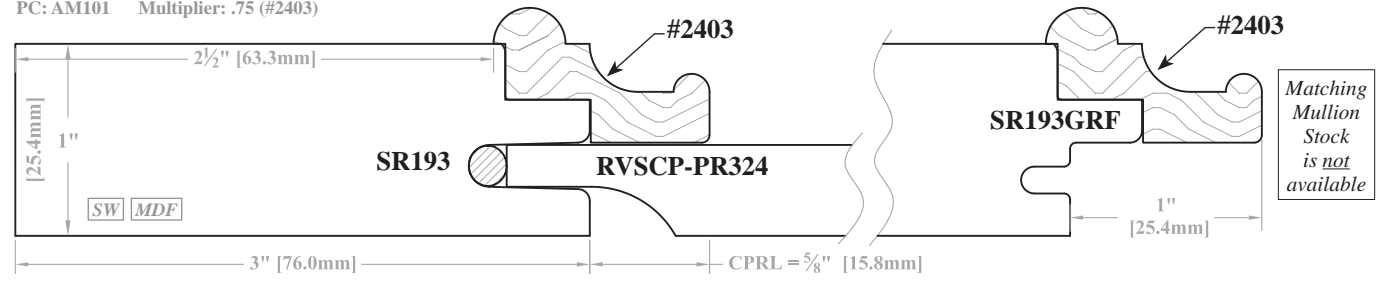
PC: AM101 Multiplier: .72 (#2923 - GRF Extension Molding)



PC: AM101 Multiplier: .72 (#1908)



PC: AM101 Multiplier: .75 (#2403)



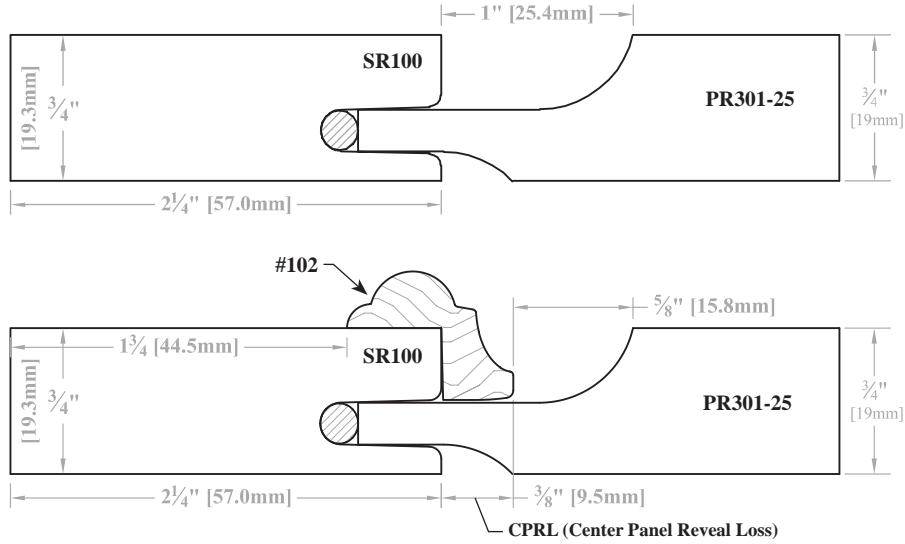
[SW] = Available in Solid Wood. [C] = Stile/Rail & Applied Molding combo shown are available Convex/Concave [AS] = Available on Adventure Series Doors.  
 [R] = Available radiused to follow contour of shaped rails. [MDF] = Stile/Rail profile available on 5-piece MDF doors. Applied molding will be solid wood.

► For PRICING ► See Section E.5 in our current Wholesale Pricing Catalog.

Center Panel Reveal Loss (CPRL)

When placing an applied molding on a door with a raised center panel, WalzCraft will not automatically adjust the center panel reveal.

- You must factor in the Center Panel Reveal Loss (CPRL) and plan accordingly.
- See examples below of how the center panel reveal is affected when adding an applied molding.



1" Center Panel Reveal (PR301-25) less 3/8" Center Panel Reveal Loss (CPRL) from applied molding #102 = 5/8".

E

► For PRICING ► See Section E.5 in our current Wholesale Pricing Catalog.

## Ordering & Pricing Notes: Shelf Applied Molding Stile & Rail Profiles

### Ordering Guidelines

1	Order Forms	Applicable order forms will include spaces to indicate your chosen profiles.
<b>Pricing</b>		
1	Pricing	Please see <i>Section E.5</i> and <i>E.8</i> of our current <b>Wholesale Pricing Catalog</b> .

## Technical Notes: Shelf Applied Molding Stile & Rail Profiles

### Cabinet Door & Drawer Front Options (Chapter B)

1	Doors w/ Square Rails	Raised or flat panel square doors, frames or wainscot panels using “Traditional” or “Mitered” stile and rail joinery are available with applied moldings.
2	Doors w/ Angled Stiles or Rails	Raised or flat panel angled doors, frames or wainscot panels using “Traditional” stile and rail joinery are available with applied moldings. <b>Door Price Classes: 122, 126, 139, 140, 222, 226, 239, 240.</b>
3	Doors w/ Shaped Rails	Raised or flat panel doors, frames or wainscot panels with one or more shaped rail, as well as quarter circle, half circle and Gothic doors and frames are available with applied moldings that follow the contour of the shaped rails. <b>Not all applied moldings are available, please refer to <i>Molding Options</i> notes within this section.</b> Some door styles may require additional customization which may be subject to additional design charges.
4	Adventure Series	<b>AS</b> = Stile & Rail and Shelf Applied molding combination are available for Adventure Series doors.

### Convex/Concave Options (Chapter D)

1	Curved Products	<b>C</b> = Indicates that the stile/rail profile and applied molding and/or GRF extension molding combinations shown are available for convex/concave applications. See <i>Chapter D</i> for more information on convex/concave products.
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### Material Options

1	Material Options	<b>SW</b> = Stile/rail profile available on products made from solid wood. <b>MDF</b> = Stile/rail profile available on 5-piece MDF doors. Applied molding will be solid wood.
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### Miscellaneous

1	Application Method	<i>Most</i> applied moldings are glued and press fit. Small headless pins may be necessary for some applications. If used, these tiny pin holes will <b>not</b> be filled with putty.
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### Molding Options (Chapter N)

1	GRF Extension Moldings	Some applied moldings require an additional GRF extension molding when frame & mullion doors are ordered. For door styles with a shaped rail or rails (ie: style <b>2000</b> ), the rail will be routed to follow the contour of the shape, thereby requiring the glass to be cut to follow the contour of the shape also.
2	Radius Molding	<b>R</b> = Indicates applied moldings, mullion stock moldings (when used as applied moldings) and GRF extension moldings can be radiused to follow the contour of a shaped rail (ie: arched top rail of door style <b>2000</b> ). Note, these options are not to be confused with options available for lite patterns. Stile & rail profile/mullion stock availability for lite pattern options can be found on our website: <b>Resources/Technical Information</b> .
3	Multiple Applied Moldings	You may use more than one applied molding on a door or drawer front. Each applied molding would be priced using the lineal inch price for that molding, in addition to joint charges for each molding. Contact our <b>Customer Support Team</b> for questions.
4	Rope Molding Application	When applied to the shelf of a stile and rail profile, any center panel profile can be chosen. Corner block molding is recommended with Rope moldings where they meet at the corners to prevent mis-match that may occur. See <i>Section E.8</i> of our current <b>Wholesale Pricing Catalog</b> for wood species options available for Quarter Round Rope moldings when used as an applied molding. Moldings <b>#918</b> and <b>#951</b> are both cut from the <b>#810</b> Half Round Rope molding. <b>#951</b> is a modified cut. Moldings <b>#1015</b> and <b>#1216</b> are both cut from the <b>#809</b> Half Round Rope molding. <b>#1216</b> is a modified cut. Molding <b>#1042</b> is cut from the <b>#1008</b> Half Round Rope molding. Molding <b>#3254</b> is cut from the <b>#3253</b> Half Round Rope molding. Moldings <b>#809, #810, #1008, 3253</b> are outsourced. See <i>Section N.13</i> for more information on size tolerances for outsourced molding.

Continued on next page...

► For **PRICING** ► See *Section E.5* in our current Wholesale Pricing Catalog.

Technical Notes: Shelf Applied Molding Stile & Rail Profiles

Profile Options (Chapter E)

1	Compatibility	See our website: <b>Resources / Technical Information</b> for Applied Molding / Center Panel Compatibility Charts to ensure that the molding and panel profile you have selected are compatible. When using a veneered flat or <b>RVSCP-PR324 (Reversed Solid Center Panel)</b> , we suggest allowing 1" [25.4mm] of visible flat surface on the center panel to allow for attaching hardware.  See our website: <b>Resources / Technical Information</b> site for Applied Molding S/R & Mitered Profile Compatibility charts.
2	SR133, SR155	<b>Only available with Applied Molding.</b> All standard Center Panel profile reveals are compatible with the applied moldings designed for the <b>SR133</b> and <b>SR155</b> shelf.

Sizes/Dimensions

1	Application Drawings	The application drawings shown throughout <b>Sections E.4, E.5 and E.6</b> can utilize either Traditional or Old World Joinery. Traditional Stile & Rail profiles are standard at 2¼" [57.2mm] wide and Old World are standard at 3" [76.2mm] wide. <b>Drawings are to scale.</b>  The amount of visible flat space on the stile/rail, after the molding is applied, will vary depending on the Outside Edge Profile that is selected.
2	Applied Molding on Center Stiles and / or Center Rails	When ordering an applied molding profile on a door style with a center stile or center rail, the visible distance for the flat surface on the center stile/rail will be less than that of the outside stile / rail, given that the applied molding would be affixed to both sides of the center stile/rail. WalzCraft does not automatically modify the width of the center stile / rail to compensate for this.  The minimum <i>distance for the flat surface</i> between moldings for any center stile or center rail with shelf applied molding is 1" [25.4mm].

Wood Specie Options (Chapter S)

1	Wood Species and Grade 5-Piece MDF, Raw / MDF - MR, NAF, Raw	When ordering applied moldings, the applied molding will match the Wood Species and Grade of the door unless otherwise noted.  Wood Species may be limited. See <b>Section E.8</b> in our current <b>Wholesale Pricing Catalog</b> for availability.  If an applied molding is Quarter Sawn, Rift Sawn (Straight Grain) or (Straight Grain), WalzCraft will attempt to match the grain on the face of the molding to the grain on the face of the product (ie: door or drawer front). However, it should be expected that Quarter Sawn grain will have some amount of Rift Sawn character, and Rift Sawn grain will have some amount of Quarter Sawn character. This is especially true when moldings have deep profiles.
2	5-Piece MDF, Raw / MDF - MR, NAF, Raw	The applied molding will be made from either Maple-Hard/Soft-Mixed-Value/Budget/Paint Grade, Birch-Value/Budget/Paint Grade or Poplar-Value/Budget/Paint Grade.

Stile & Rail - Shelf Applied Molding - END

► For PRICING ► See Section E.5 in our current Wholesale Pricing Catalog.

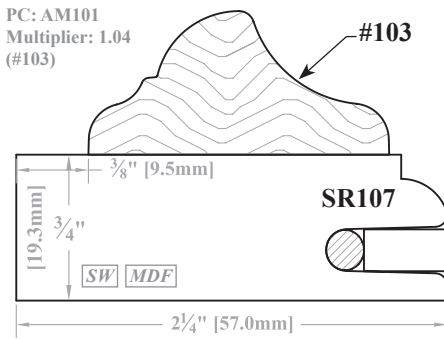
E

# Profile Options

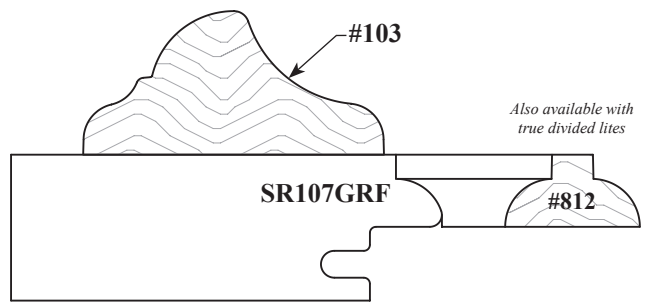
# Stile & Rail - Face Applied Molding

## Face Applied Molding Applications

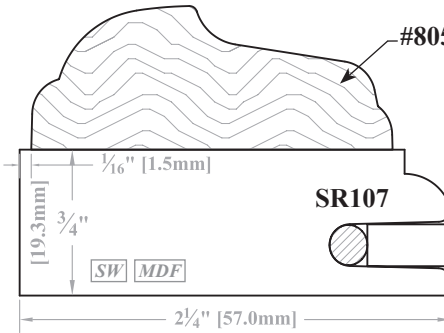
PC: AM101  
Multiplier: 1.04  
(#103)



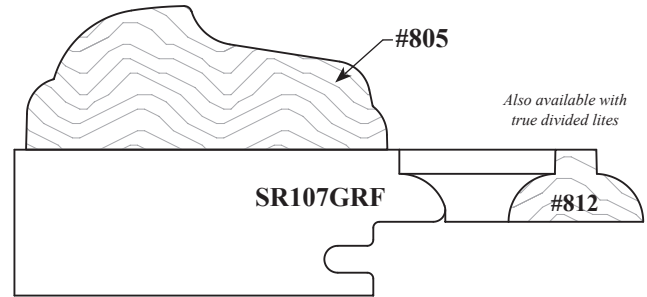
\* To allow adequate space to apply an Outside Edge Profile, we recommend you order Stiles & Rails wider than 2 1/4". Please refer to our website Technical Information for Profile Reveal Widths.



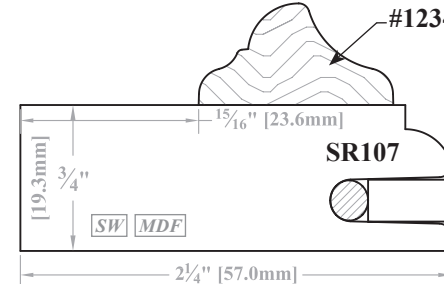
PC: AM101 Multiplier: 1.25 (#805)



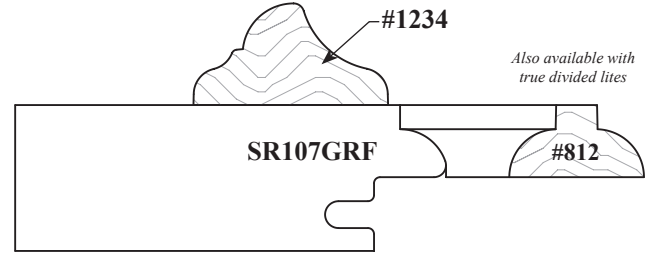
\* To allow adequate space to apply an Outside Edge Profile, we recommend you order Stiles & Rails wider than 2 1/4". Please refer to our website Technical Information for Profile Reveal Widths.



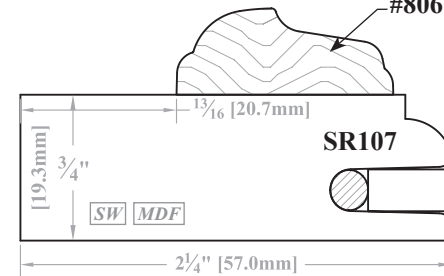
PC: AM101 Multiplier: .72 (#1234)



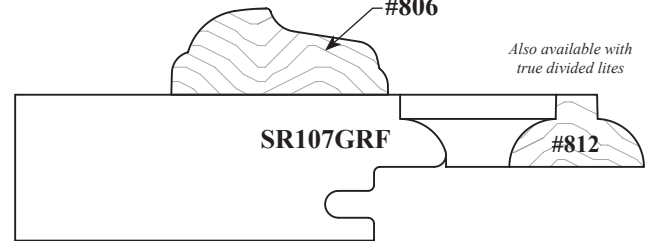
\* To allow adequate space to apply an Outside Edge Profile, we recommend you order Stiles & Rails wider than 2 1/4". Please refer to our website Technical Information for Profile Reveal Widths.



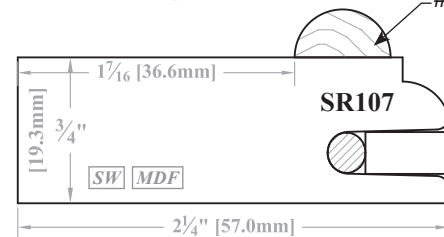
PC: AM101 Multiplier: .75 (#806)



\* To allow adequate space to apply an Outside Edge Profile, we recommend you order Stiles & Rails wider than 2 1/4". Please refer to our website Technical Information for Profile Reveal Widths.



PC: AM102 Multiplier: .72 (#238)



\* To allow adequate space to apply an Outside Edge Profile, we recommend you order Stiles & Rails wider than 2 1/4". Please refer to our website Technical Information for Profile Reveal Widths.



**SW** = Available in Solid Wood.

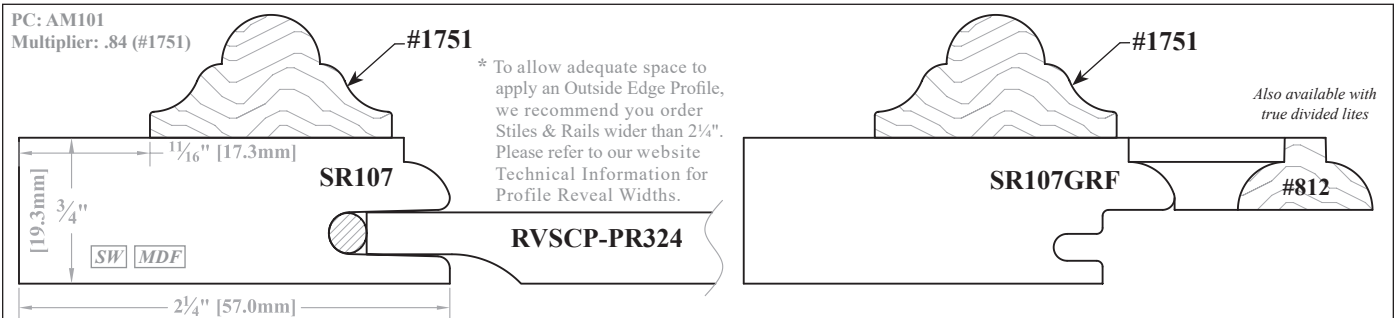
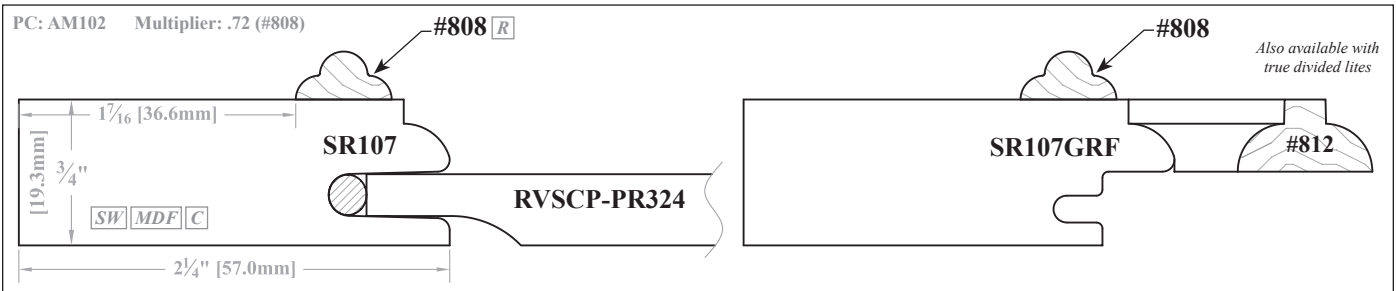
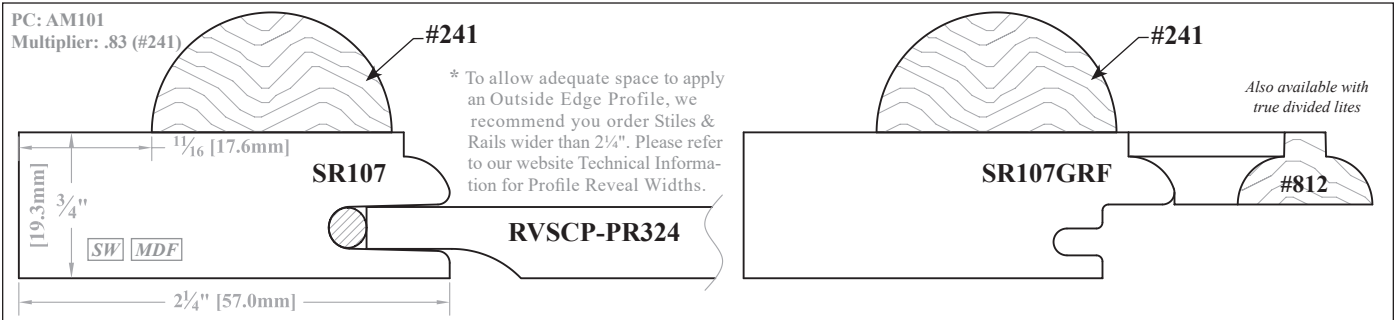
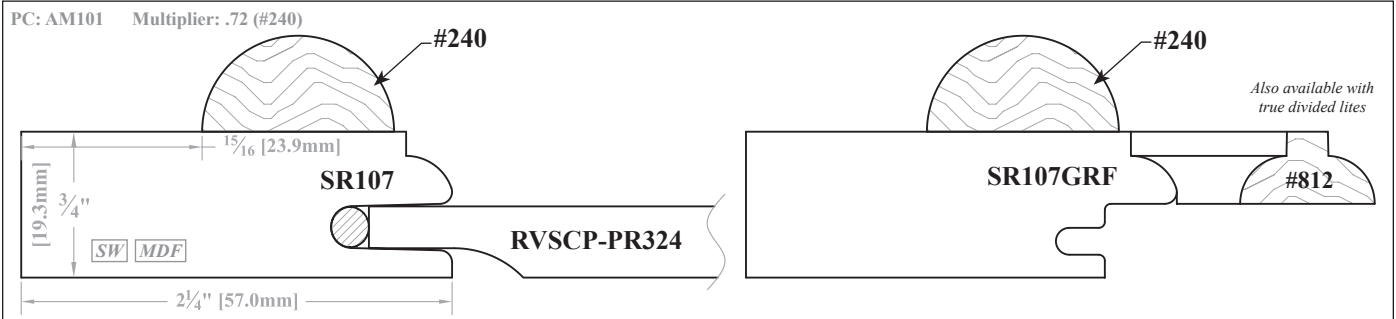
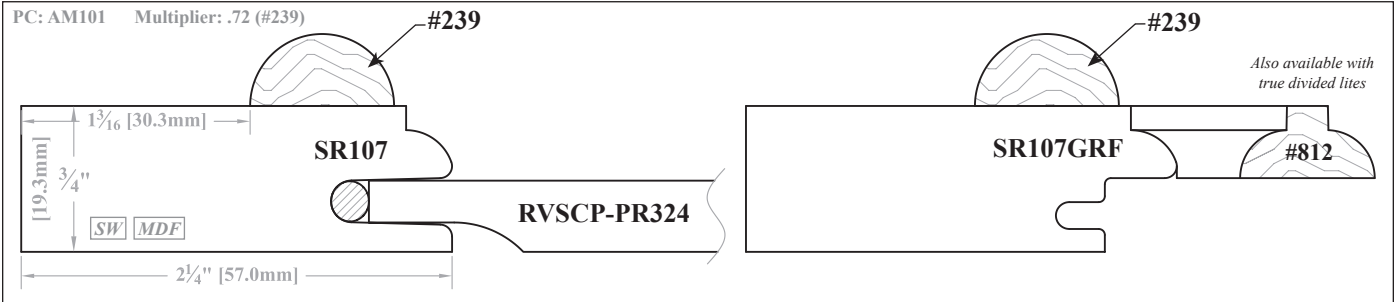
**C** = Stile / Rail & Applied Molding combo shown are available Convex / Concave

**R** = Available radiused to follow contour of shaped rails.

**MDF** = Stile / Rail profile available on 5-piece MDF doors. Applied molding will be solid wood.



## Face Applied Molding Applications



[SW] = Available in Solid Wood. [C] = Stile/Rail & Applied Molding combo shown are available Convex/Concave  
 [R] = Available radiused to follow contour of shaped rails. [MDF] = Stile / Rail profile available on 5-piece MDF doors. Applied molding will be solid wood.

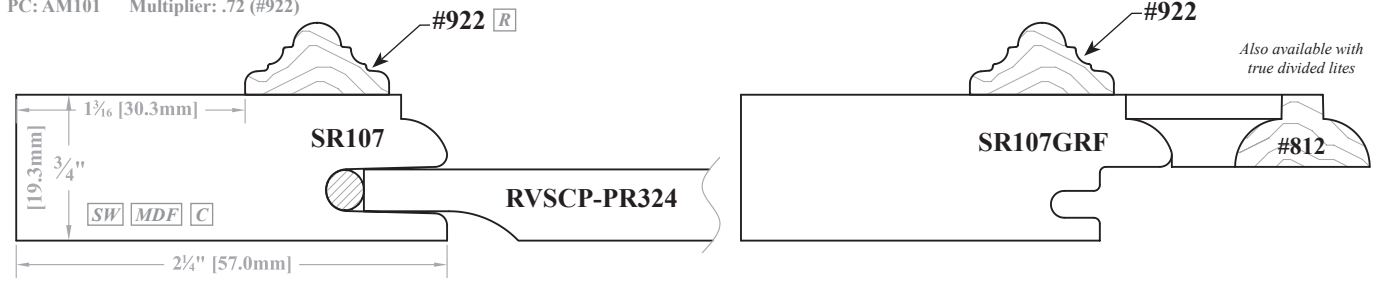
► For PRICING ► See Section E.6 in our current Wholesale Pricing Catalog.

# Profile Options

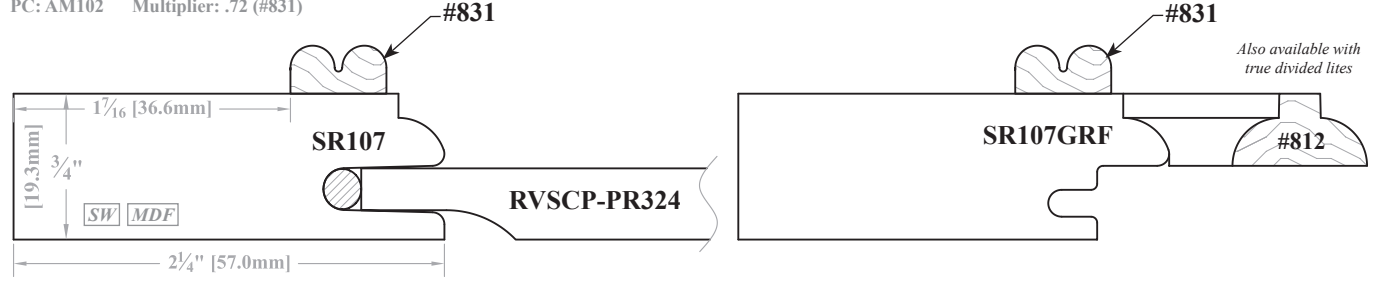
# Stile & Rail - Face Applied Molding

## Face Applied Molding Applications

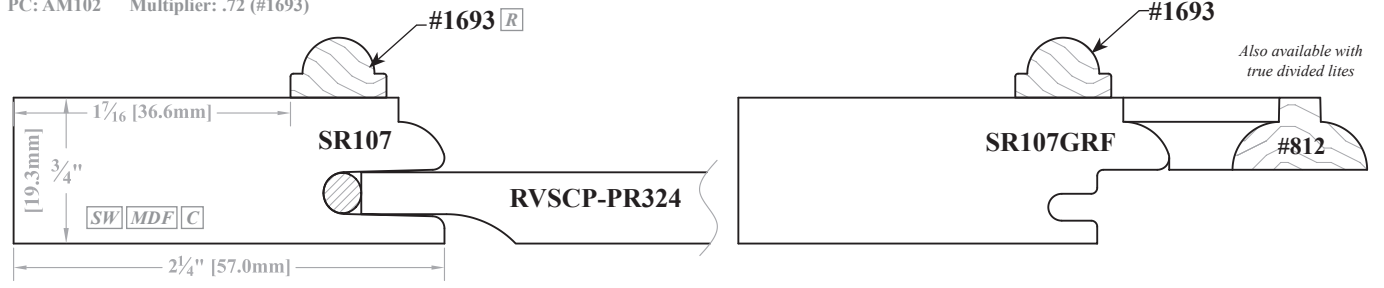
PC: AM101 Multiplier: .72 (#922)



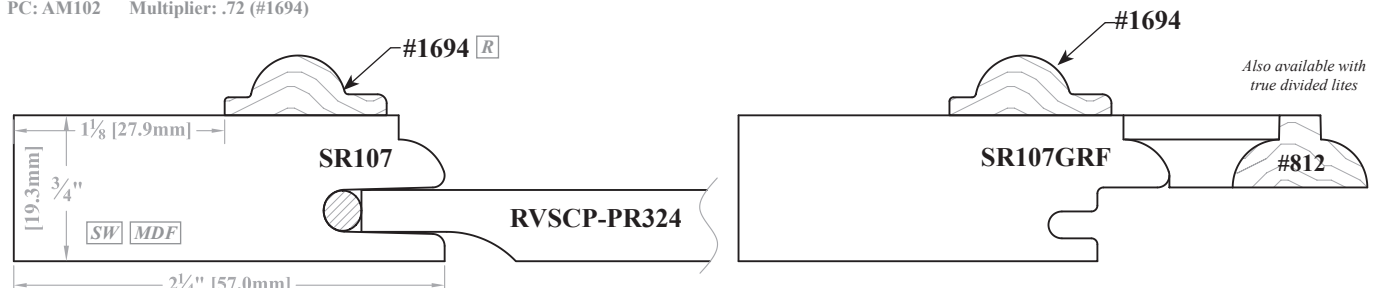
PC: AM102 Multiplier: .72 (#831)



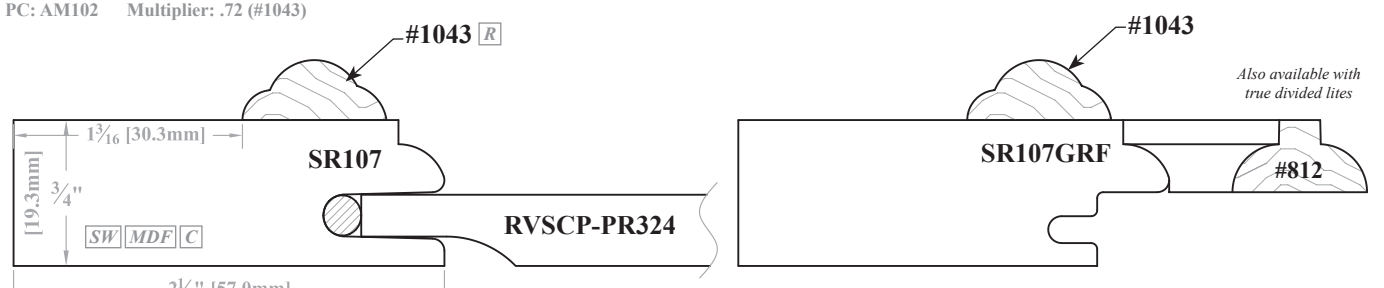
PC: AM102 Multiplier: .72 (#1693)



PC: AM102 Multiplier: .72 (#1694)



PC: AM102 Multiplier: .72 (#1043)



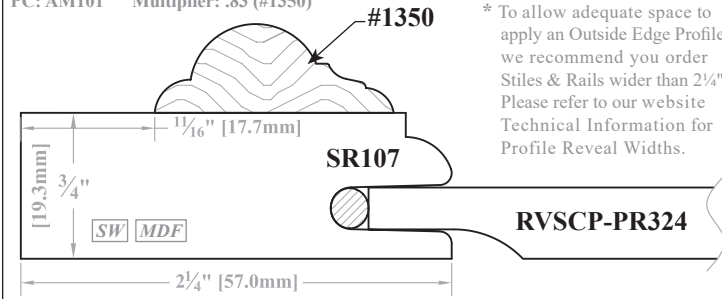
[SW] = Available in Solid Wood. [C] = Stile/Rail & Applied Molding combo shown are available Convex/Concave  
 [R] = Available radiused to follow contour of shaped rails. [MDF] = Stile / Rail profile available on 5-piece MDF doors. Applied molding will be solid wood.

► For PRICING ► See Section E.6 in our current Wholesale Pricing Catalog.

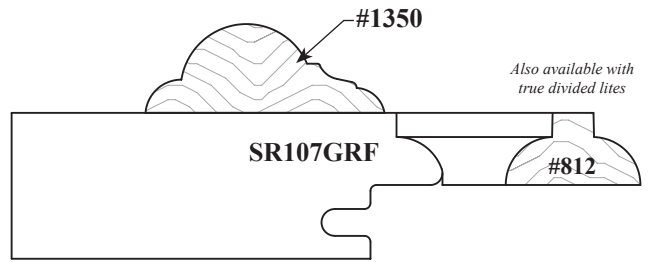


## Face Applied Molding Applications

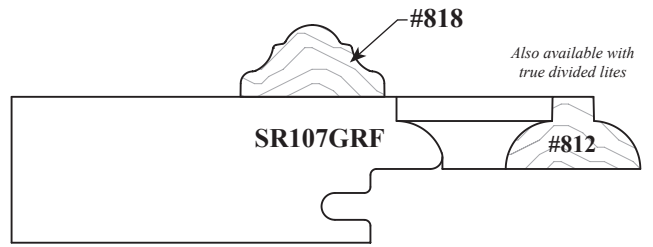
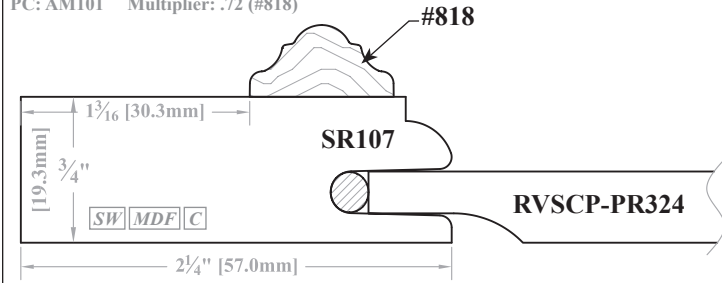
PC: AM101 Multiplier: .83 (#1350)



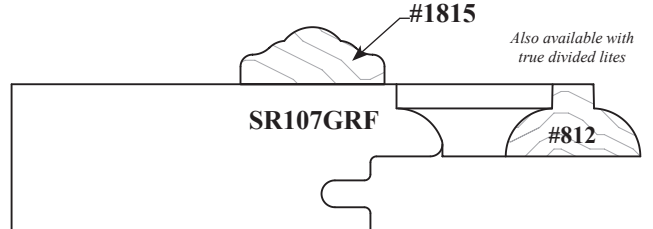
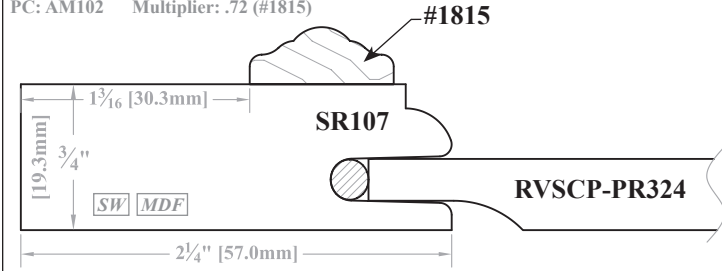
\* To allow adequate space to apply an Outside Edge Profile, we recommend you order Stiles & Rails wider than 2 1/4". Please refer to our website Technical Information for Profile Reveal Widths.



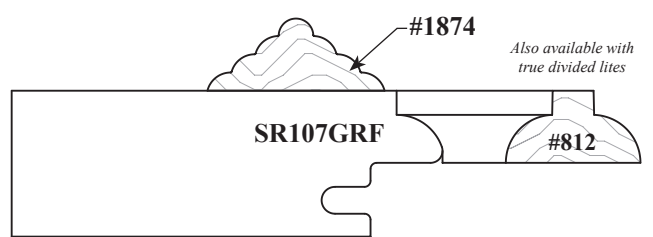
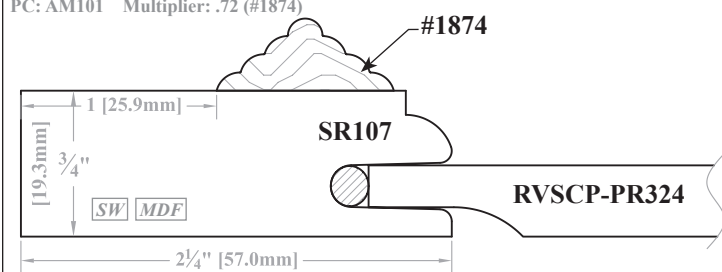
PC: AM101 Multiplier: .72 (#818)



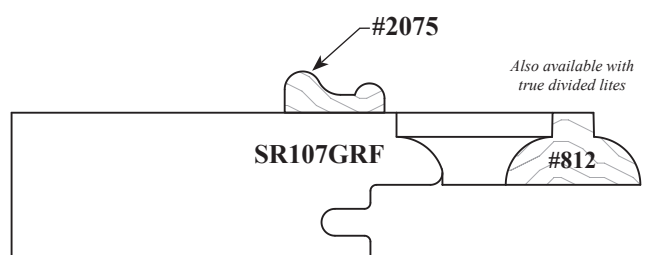
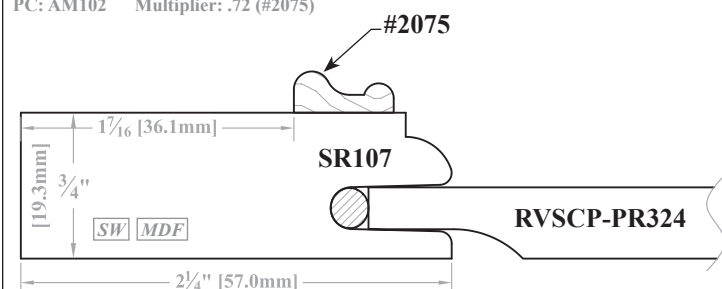
PC: AM102 Multiplier: .72 (#1815)



PC: AM101 Multiplier: .72 (#1874)



PC: AM102 Multiplier: .72 (#2075)



SW = Available in Solid Wood.

C = Stile/Rail & Applied Molding combo shown are available Convex/Concave

R = Available radiused to follow contour of shaped rails.

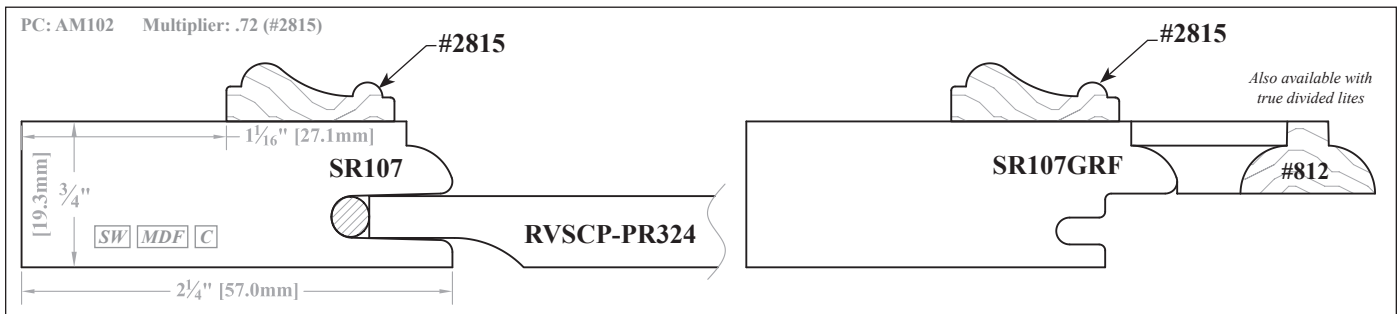
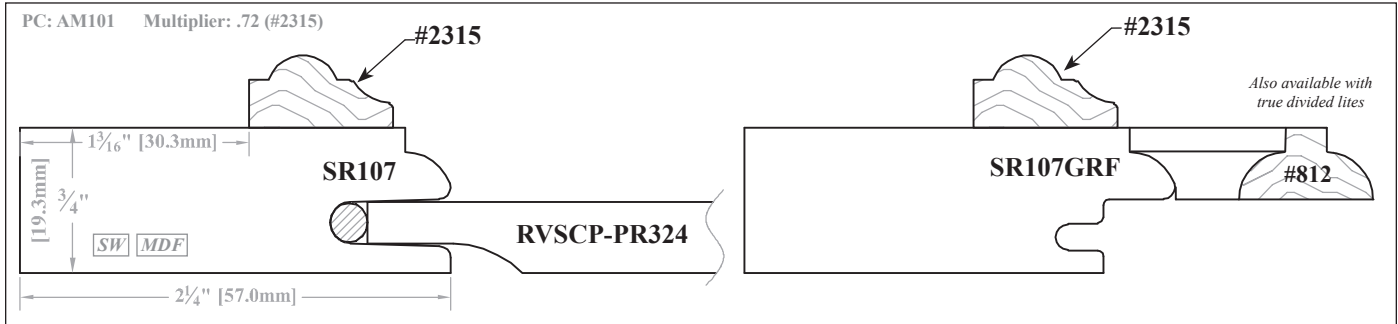
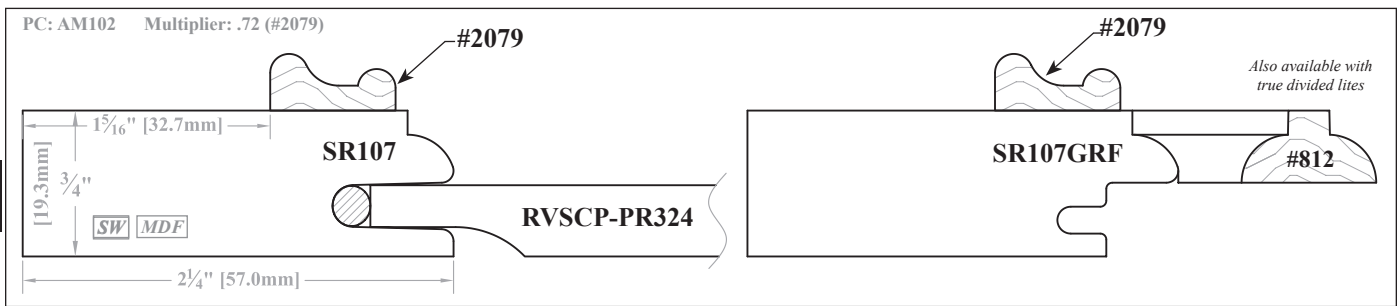
MDF = Stile / Rail profile available on 5-piece MDF doors. Applied molding will be solid wood.

► For PRICING ► See Section E.6 in our current Wholesale Pricing Catalog.

# Profile Options

# Stile & Rail - Face Applied Molding

## Face Applied Molding Applications



**SW** = Available in Solid Wood. **C** = Stile/Rail & Applied Molding combo shown are available Convex/Concave  
**R** = Available radiused to follow contour of shaped rails. **MDF** = Stile / Rail profile available on 5-piece MDF doors. Applied molding will be solid wood.

### Ordering & Pricing Notes: Stile & Rail - Face Applied Molding

#### Ordering Guidelines

**1 Order Forms** Applicable order forms will include spaces to indicate your chosen profiles.

#### Pricing

**1 Pricing** Please see *Section E.6* and *E.8* of our current **Wholesale Pricing Catalog**.

### Technical Notes: Stile & Rail - Face Applied Molding

#### Cabinet Door & Drawer Front Options (Chapter B)

<b>1</b>	<b>Doors w/ Square Rails</b>	Raised or flat panel square doors, frames or wainscot panels using “Traditional” or “Mitered” stile and rail joinery are available with applied moldings.
<b>2</b>	<b>Doors w/ Angled Stiles or Rails</b>	Raised or flat panel angled doors, frames or wainscot panels using “Traditional” stile and rail joinery are available with applied moldings. <b>Door Price Classes: 122, 126, 139, 140, 222, 226, 239, 240.</b>
<b>3</b>	<b>Doors w/ Shaped Rails</b>	Raised or flat panel doors, frames or wainscot panels with one or more shaped rail, as well as quarter circle, half circle and Gothic doors and frames are available with applied moldings that follow the contour of the shaped rails. <b>Not all applied moldings are available, please refer to <i>Molding Options</i> notes within this section.</b> Some door styles may require additional customization which may be subject to additional design charges.

**Notes Continued on Next Page...**

► **For PRICING** ► See *Section E.6* in our current Wholesale Pricing Catalog.

## Technical Notes: Stile & Rail - Face Applied Molding...continued

### Convex / Concave Options (Chapter D)

1	Curved Products	☐ = Indicates that the Stile/Rail Profile and Applied Molding and/or GRF Extension Molding combinations shown are available for Convex/Concave applications. See <b>Chapter D</b> for more information on Convex/Concave products.
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### Material Options

1	Material Options	<p>☐<sup>SW</sup> = Stile/Rail profile available on products made from solid wood.</p> <p>☐<sup>MDF</sup> = Stile/Rail profile available on 5-piece MDF doors. Applied molding will be solid wood.</p>
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### Miscellaneous

1	Application Method	<b>Most</b> applied moldings are glued and press fit. Small headless pins may be necessary for some applications. If used, these tiny pin holes will <b>not</b> be filled with putty.
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### Molding Options (Chapter N)

1	GRF Extension Moldings	Some Applied Moldings require an additional GRF Extension Molding when Frame & Mullion Doors are ordered.
2	Radius Molding	<p>☐<sup>R</sup> = Indicates applied moldings, mullion stock moldings (when used as applied moldings) and GRF extension moldings can be radiused to follow the contour of a shaped rail (ie: Arched top rail of Door Style 2000). Note, these options are not to be confused with options available for Lite Patterns. Stile &amp; Rail Profile / Mullion stock availability for Lite Pattern options can be found on our website.</p>
3	Multiple Applied Moldings	You may use more than one applied molding on a door or drawer front. Each applied molding would be priced using the lineal inch price for that molding, in addition to joint charges for each molding. Contact our <b>Customer Support Team</b> for questions.

### Profile Options (Chapter E)

1	Compatibility	<p>See our website, <b>Resources / Technical Information</b> for Applied Molding / Centers Panel Compatibility Charts to ensure that the molding and panel profile you have selected are compatible. When using a veneered flat or <b>RVSCP-PR324 (Reversed Solid Center Panel)</b>, we suggest allowing 1" [25.4mm] of visible flat surface on the center panel to allow for attaching hardware.</p> <p>See our website, <b>Resources / Forms &amp; Information / Technical Information</b> site for Applied Molding S/R &amp; Mitered Profile Compatibility charts.</p>
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### Sizes / Dimensions

1	Application Drawings	<p>The application drawings shown throughout <b>Sections E.4, E.5 and E.6</b> can utilize either Traditional or Old World Joinery. Traditional Stile &amp; Rail profiles are standard at 2¼" [57.2mm] wide and Old World are standard at 3" [76.2mm] wide. <b>Drawings are to scale.</b></p> <p>The dimension on the face after the molding is applied will vary, depending on the Outside Edge Profile that is selected.</p>
2	Applied Molding on Center Stiles and / or Center Rails	When ordering an applied molding profile on a door style with a center stile or center rail, the amount of visible flat space on the center stile/rail will be less than that of the outside stiles and rails. WalzCraft will not automatically modify the width of the center stile/rail to compensate for this.
3	Positioning	Face applied moldings are set back ⅛" [1.6mm] from the Stile and Rail profile. Custom placements are available but may be subject to <b>additional design charges</b> .

### Wood Specie Options (Chapter S)

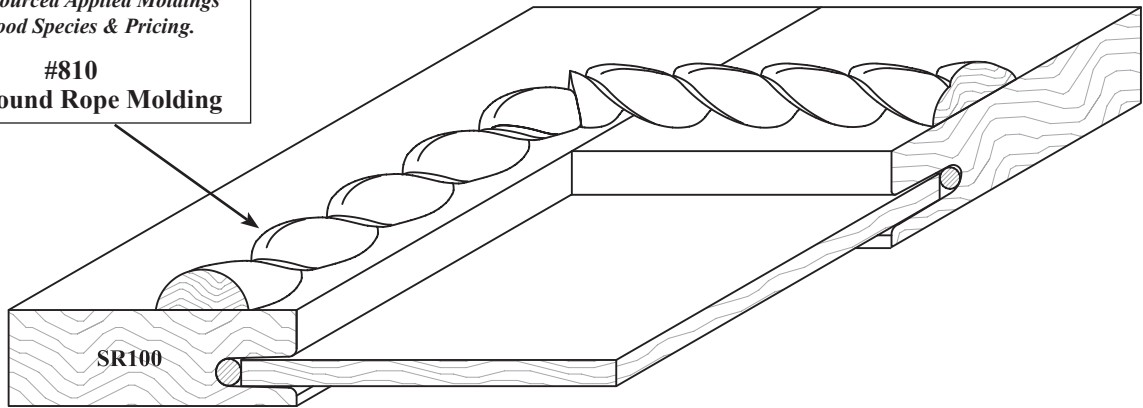
1	Wood Species and Grade	<p>When ordering applied moldings, the applied molding will match the Wood Species and Grade of the door unless otherwise noted.</p> <p>Wood Species may be limited. See <b>Section E.8</b> in our current <b>Wholesale Pricing Catalog</b> for availability.</p> <p>If an applied molding is Quarter Sawn, Rift Sawn (Straight Grain) or (Straight Grain), WalzCraft will attempt to match the grain on the face of the molding to the grain on the face of the product (ie: door or drawer front). However, it should be expected that Quarter Sawn grain will have some amount of Rift Sawn character, and Rift Sawn grain will have some amount of Quarter Sawn character. This is especially true when moldings have deep profiles.</p>
2	5-Piece MDF, Raw / MDF - MR, NAF, Raw	The applied molding will be made from either Maple-Hard/Soft-Mixed-Value/Budget/Paint Grade, Birch-Value/Budget/Paint Grade or Poplar-Value/Budget/Paint Grade.

► For PRICING ► See Section E.6 in our current Wholesale Pricing Catalog.

Face Applied Half Round Rope Moldings

See Outsourced Applied Moldings for Wood Species & Pricing.

#810 Half Round Rope Molding



Ordering & Pricing Notes: Face Applied Half Round Rope Molding

Ordering Guidelines

1	Order Forms	Applicable order forms will include spaces to indicate your chosen profiles.
<b>Pricing</b>		
1	Pricing	Please see <i>Section E.6</i> and <i>E.8</i> of our current <b>Wholesale Pricing Catalog</b> .

Technical Notes: Face Applied Half Round Rope Molding

Molding Options (Chapter N)

1	Application	Shown above with half round rope molding #810 attached to the face of the stiles and rails. See <i>Section E.8</i> for additional molding options.
2	Corner Block Molding	Corner block molding is recommended with Rope moldings where they meet at the corners to prevent mismatch that may occur. See <i>Section E.7</i> for Corner Blocks.

Sizes / Dimensions

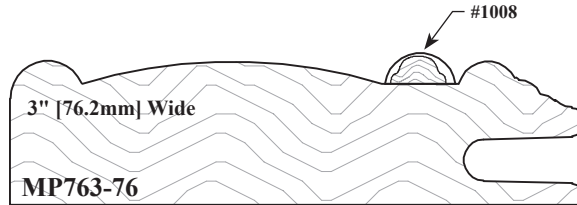
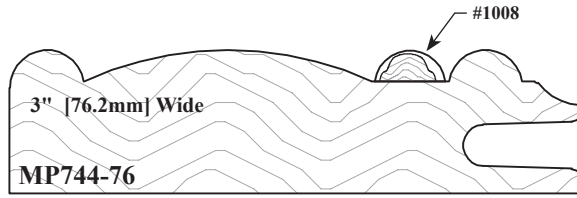
1	Positioning	Face applied moldings are set back 1/16" [1.6mm] from the Stile and Rail profile. Custom placements are available but may be subject to <i>additional design charges</i> .
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Wood Specie Options (Chapter S)

1	Wood Species and Grade	When ordering applied moldings, the applied molding will match the wood species and grade of the door unless otherwise noted. Wood species may be limited. See <i>Section E.8</i> in our current <b>Wholesale Pricing Catalog</b> for availability.
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► For PRICING ► See *Section E.6* in our current Wholesale Pricing Catalog.

**Built-In Shelf for Face Applied Molding on Mitered Stile & Rail Profiles**



**Ordering & Pricing Notes: Face Applied Molding and Built-In Shelf**

**Ordering Guidelines**

1	<b>Order Forms</b>	Applicable order forms will include spaces to indicate your chosen profiles.
<b>Pricing</b>		
1	<b>Pricing</b>	Please see <i>Section E.6</i> and <i>E.8</i> of our current <b>Wholesale Pricing Catalog</b> .

**Technical Notes: Face Applied Molding Molding and Built-In Shelf**

**Molding Options (Chapter N)**

1	<b>Application</b>	The Built-In Shelf will accept #1008 and #1107 applied moldings, which are 3/8" [9.5mm] wide.
2	<b>Corner Block Molding</b>	Corner block molding is recommended with beaded and rope moldings where they meet at the corners to prevent mis-match that may occur. See <i>Section E.7</i> of our current <b>Wholesale Pricing Catalog</b> for Corner Blocks.

**Profile Options (Chapter E)**

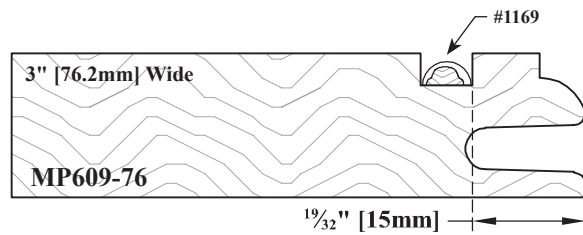
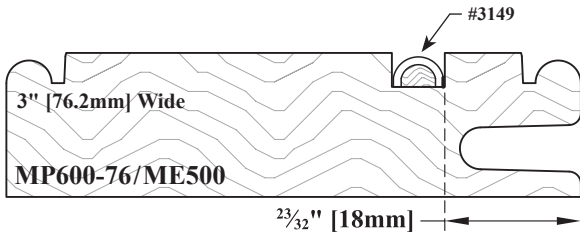
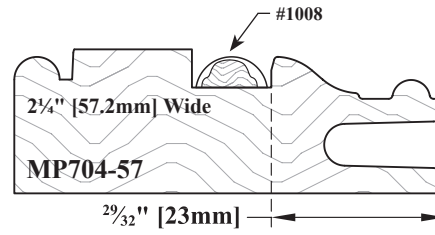
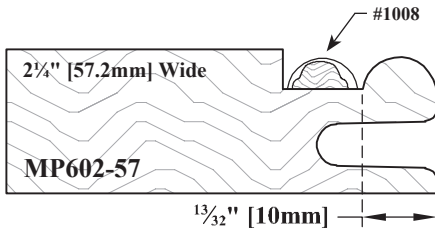
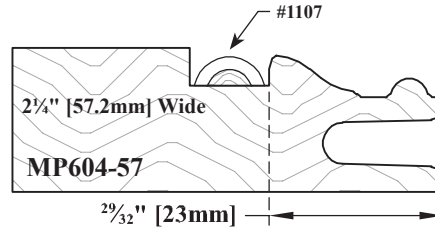
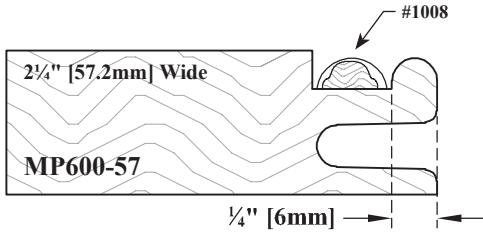
1	<b>Features</b>	A built-in shelf that is an integral component of the mitered profile. The shelf allows you the option to add a 3/8" [9.5mm] applied molding.
2	<b>Mitered Profiles</b>	The following Mitered Profiles have the built-in shelf feature: <b>MP744-76, MP744-57, MP744-38, MP763-76, MP763-57</b> and <b>MP763-38</b> .

► For PRICING ► See *Section E.6* in our current Wholesale Pricing Catalog.

E

Recessed Applied Molding (RAM) Rout for "Mitered" Stile & Rail Profiles

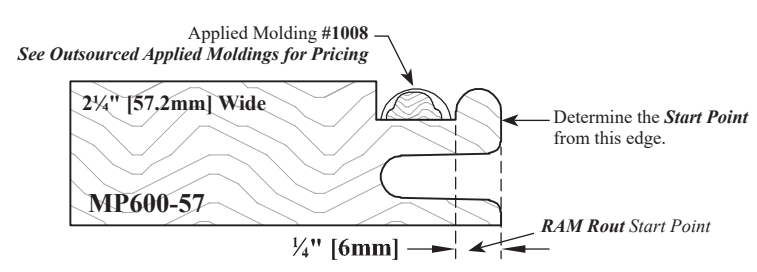
E



► For PRICING ► See Section E.6 in our current Wholesale Pricing Catalog.

**Ordering & Pricing Notes: Recessed Applied Molding (RAM) Rout**

**Ordering Guidelines**

1	<b>Order Forms</b>	Applicable order forms will include spaces to indicate your chosen profiles.
2	<b>Ordering Information</b>	<p><b>To order simply follow the step by step instructions listed below:</b></p> <ol style="list-style-type: none"> <li>1) Choose the applied molding you would like recessed into your Mitered profile. <i>The molding you select, based on its size, will determine the width and depth required for the RAM Rout.</i> Limitations may apply based on molding thickness.</li> <li>2) Select the wood type for your molding.</li> <li>3) Determine the <b>Start Point</b> for the <b>RAM Rout Groove</b>, by giving us the dimension from the edge of the Mitered stile and rail profile. Limitations may apply based on the width of the mitered profile selected.</li> <li>4) This example reflects the minimum distance for placement of a <b>RAM Rout</b> for Mitered profile. Minimum placement of a RAM rout varies depending on the Mitered profile. The minimum placement is 6mm or a ¼".</li> </ol> 

**Pricing**

1	<b>Pricing</b>	Please see <i>Section E.6</i> and <i>E.8</i> of our current <b>Wholesale Pricing Catalog</b> .
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**Technical Notes: Recessed Applied Molding (RAM) Rout**

**Cabinet Door & Drawer Front Options (Chapter B)**

1	<b>Door Styles</b>	RAM Routs are only available with “Mitered” mortise & tenon constructed doors from <i>Sections B.5</i> and <i>B.6</i> .
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**Molding Options (Chapter N)**

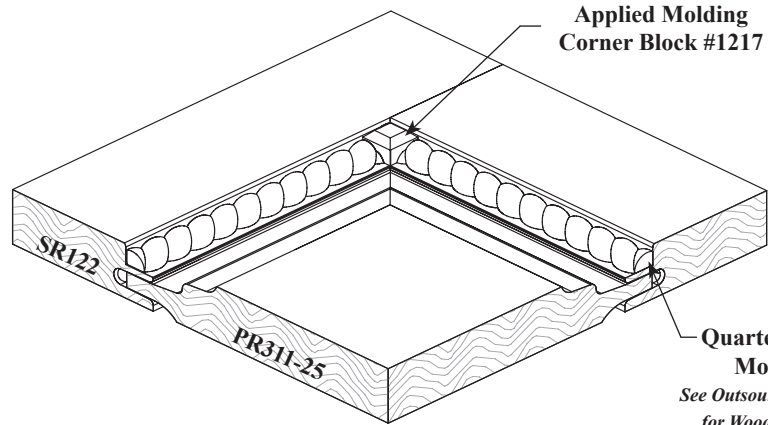
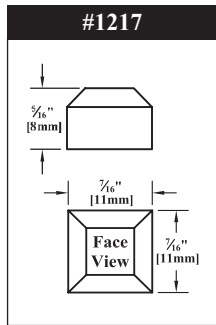
1	<b>Corner Block Molding</b>	Corner block molding is recommended with beaded and rope moldings where they meet at the corners to prevent mis-match that may occur. See <i>Section E.7</i> of our current <b>Wholesale Pricing Catalog</b> for Corner Blocks.
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**Profile Options (Chapter E)**

1	<b>Description</b>	<p>A Recessed Applied Molding (RAM) rout is a recessed groove that is added to the design of the mitered profile.</p> <p>The RAM rout is set back from the inside edge of the mitered stile &amp; rail profile and allows you to insert an applied molding in the RAM Rout groove.</p>
2	<b>Mitered Profiles</b>	Available for mitered profiles only.
3	<b>Application Drawings</b>	The amount of visible flat space on the stile/rail, after the molding is applied, will vary depending on the Outside Edge Profile that is selected.
4	<b>Convex/Concave</b>	<p>RAM Routs are available on convex products only. Not available concave. Additional charges will apply.</p> <ul style="list-style-type: none"> <li>• See <i>Section E.9</i> and <i>Section E.10</i> for convex/concave compatible miter profiles.</li> <li>• See <i>Section N.5</i> and <i>Section N.13</i> for convex/concave compatible applied molding.</li> </ul>

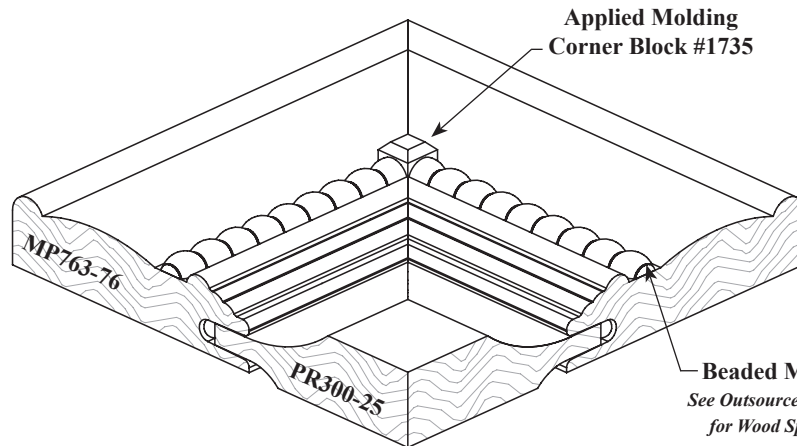
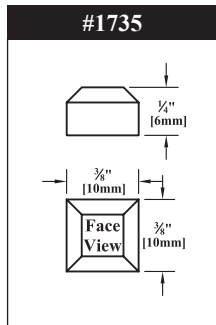
► For PRICING ► See *Section E.6* in our current Wholesale Pricing Catalog.

"Corner Block" Molding Application Drawing - #1217



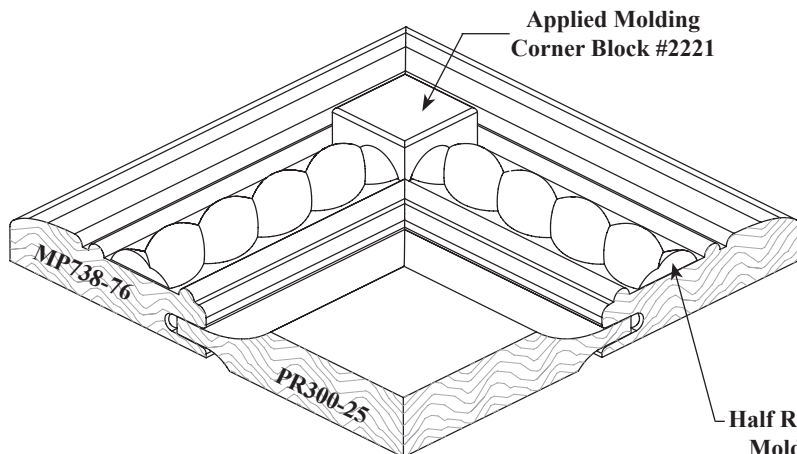
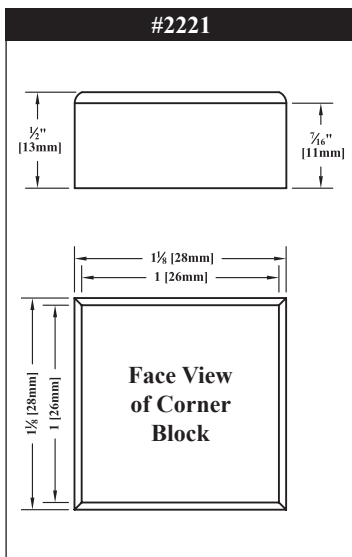
See Outsourced Applied Moldings  
for Wood Species & Pricing.

"Corner Block" Molding Application Drawings - #1735



See Outsourced Applied Moldings  
for Wood Species & Pricing.

"Corner Block" Molding Application Drawing - #2221



See Outsourced Applied Moldings  
for Wood Species & Pricing.

► For PRICING ► See Section E.7 in our current Wholesale Pricing Catalog.



## Ordering & Pricing Notes: Corner Blocks

### Ordering Guidelines

<b>1</b>	<b>Order Forms</b>	Please use <i>Door and/or Drawer Front Order Forms (E•Z Forms #2 and #3)</i> .
<b>Pricing</b>		
<b>1</b>	<b>Pricing</b>	Please see <i>Section E.7</i> of our current <b>Wholesale Pricing Catalog</b> .

## Technical Notes: Corner Blocks

### Molding Options (Chapter N)

<b>1</b>	<b>Corner Block Molding</b>	Corner block molding is recommended with beaded and rope moldings where they meet at the corners to prevent mis-match that may occur.
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### Profile Options (Chapter E)

<b>1</b>	<b>Mitered Profiles with a Built-In Shelf</b>	<p>These Mitered Profiles accommodate the built-in shelf feature: <b>MP744-76, MP744-57, MP744-38, MP763-76, MP763-57</b> and <b>MP763-38</b>.</p> <p>These mitered profiles will accept the <b>#1107</b> Beaded molding and the <b>#1008, #1168</b> and <b>#1169</b> Rope molding. <i>Keep in mind, the #1168 and #1169 rope moldings will have flat spots on both sides of the corner block due to the width of these moldings.</i></p>
<b>2</b>	<b>Applied Molding Shelf</b>	<p>The type of construction shown is only available when used with: <b>SR122, SR136, SR193, MP625-76, MP625-57, MP625-38, MP759-76, MP759-57, MP759-38</b>.</p> <p>These profiles work best with the <b>#951, #1008, #1107</b> and <b>#1216</b> moldings.</p>

### Wood Specie Options (Chapter S)

<b>1</b>	<b>Wood Species</b>	Corner Blocks are available in all wood species. Due to their size, these blocks are only available by wood species (ie: Alder, Birch, Cherry, etc.). They are not available in specific grades (ie: Natural/Standard, Select/Premium, etc.), or cuts (ie: Quarter Sawn, Rift Cut, etc.).
<b>2</b>	<b>5-Piece MDF, Raw / MDF - MR, NAF, Raw</b>	The corner block molding will be made from either Maple, Birch or Poplar.

E

► For PRICING ► See Section E.7 in our current Wholesale Pricing Catalog.

**Beaded, Egg & Dart and Plain Molding**

E

**#3149**      **1/4" Embossed Beaded Molding**

**[OS]**

*\* Due to tear out in the manufacturing process, this molding is only available in Maple.*

**#2381**      **7/16" Embossed Beaded Molding**

**[OS]**

**#1356**      **3/16" Embossed Beaded Molding**

**[C] [OS]**

**#1999**      **13/32" Plain Accent Molding**

*\* This molding is similar to molding #1108 without the embossed Egg & Dart pattern.*

**#1108**      **3/8" Embossed Egg & Dart Molding**

**[OS]**

**#3162**      **13/32" Embossed Egg & Dart Molding**

**[OS]**

**Ordering & Pricing Notes: Beaded, Egg & Dart and Plain Molding (Outsourced)**

**Ordering Guidelines**

<b>1</b>	<b>Order Forms</b>	Applicable order forms will include spaces to indicate your chosen profiles.
<b>Pricing</b>		
<b>1</b>	<b>Pricing</b>	Please see <i>Section E.8</i> of our current <b>Wholesale Pricing Catalog</b> .

**Technical Notes: Beaded, Egg & Dart and Plain Molding (Outsourced)**

**Finish Options (Chapter R)**

<b>1</b>	<b>Finishing</b>	Finishing Options are available. Please see <i>Chapter R</i> .
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**Molding Options (Chapter N)**

<b>1</b>	<b>Drawings</b>	These solid wood moldings are drawn to actual size.
<b>2</b>	<b>Outsourced Molding</b>	These moldings are outsourced. See <i>Section N.13</i> for more information on size tolerances for outsourced molding.

**Profile Options (Chapter E)**

<b>1</b>	<b>Application</b>	These moldings may also be applied to some "Traditional" and "Mitered" Stile & Rail profiles with a shelf as well as some "Mitered" profiles with a RAM rout ( <i>Section E.6</i> ).
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**Beaded, Egg & Dart and Plain Molding (Outsourced) - END**

**[C]** = Available for Convex/Concave products.      **[OS]** = Product outsourced from other vendor.

► **For PRICING** ► See *Section E.8* in our current Wholesale Pricing Catalog.

Half Round Rope Molding (Face & End Views)

#1168

3/16" Diameter Half Round Rope Molding



**OS** \* These options are only available as Shelf or Recessed Applied Moldings.

#1169

1/4" Diameter Half Round Rope Molding



**OS** \* These options are only available as Shelf or Recessed Applied Moldings.

#1008

3/8" Diameter Half Round Rope Molding



**C OS**

#3253

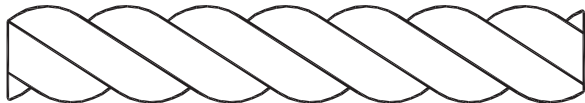
3/8" Diameter Half Round Rope Molding



**OS**

#809

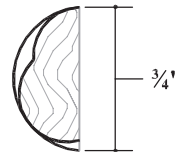
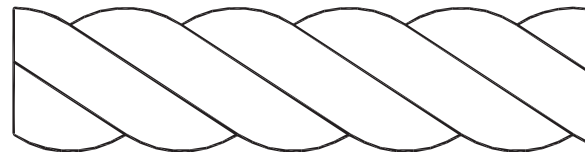
1/2" Diameter Half Round Rope Molding



**OS**

#810

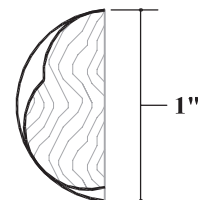
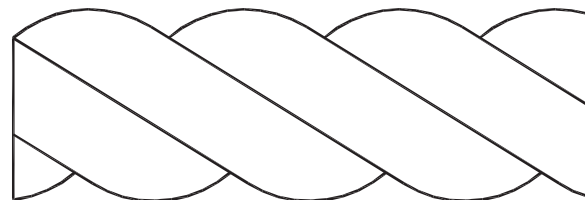
3/4" Diameter Half Round Rope Molding



**OS**

#811

1" Diameter Half Round Rope Molding



**OS**

Continued on next page...

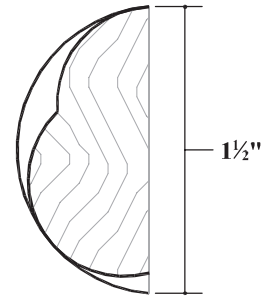
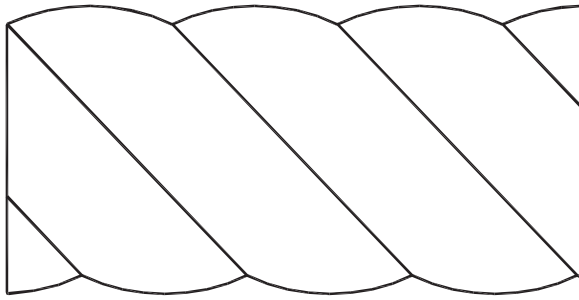
**C** = Available for Convex/Concave products. **OS** = Product outsourced from other vendor.

► For PRICING ► See Section E.8 in our current Wholesale Pricing Catalog.

E

#1009

1 1/2" Diameter Half Round Rope Molding



OS

**Ordering & Pricing Notes: Half Round Rope Molding (Outsourced)**

**Ordering Guidelines**

<b>1</b>	<b>Order Forms</b>	Applicable order forms will include spaces to indicate your chosen profiles.
<b>Pricing</b>		
<b>1</b>	<b>Pricing</b>	Please see <i>Section E.8</i> of our current <b>Wholesale Pricing Catalog</b> .

**Technical Notes: Half Round Rope Molding (Outsourced)**

**Finish Options (Chapter R)**

<b>1</b>	<b>Finishing</b>	Finishing options are available. Please see <i>Chapter R</i> .
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**Molding Options (Chapter N)**

<b>1</b>	<b>Drawings</b>	These solid wood moldings are shown at full scale.
<b>2</b>	<b>Outsourced Molding</b>	These moldings are outsourced. See <i>Section N.13</i> for more information on size tolerances for outsourced molding.

**Profile Options (Chapter E)**

<b>1</b>	<b>Application</b>	These moldings can be used as a shelf applied molding, face applied molding, with a RAM rout or with a built-in shelf. • See <i>Sections E.5, E.6, E.9 and E.10</i> for compatible stile & rail profiles.
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**Half Round Rope Molding (Outsourced) - END**

**C** = Available for Convex/Concave products.    **OS** = Product outsourced from other vendor.

► **For PRICING** ► See *Section E.8* in our current Wholesale Pricing Catalog.



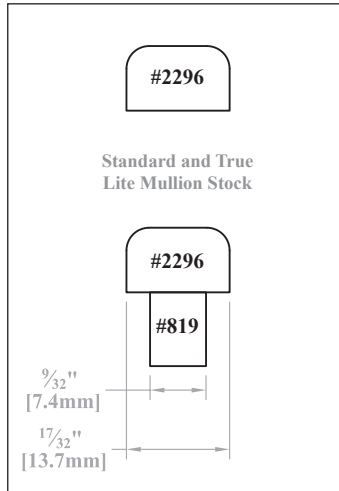
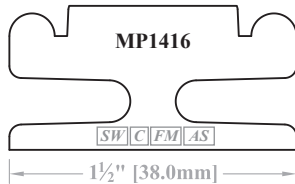
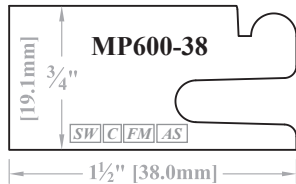
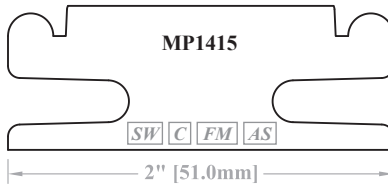
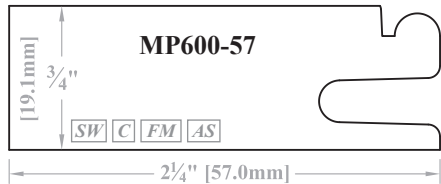
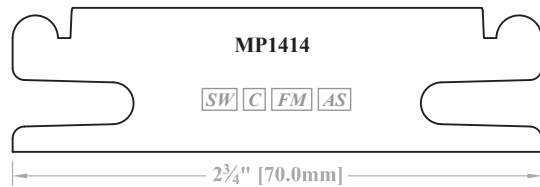
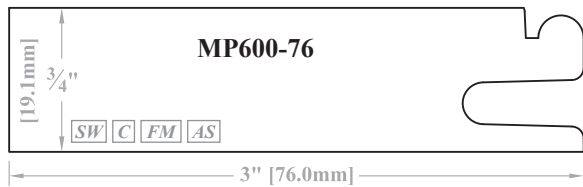
# Profile Options

## Stile & Rail - "Mitered" Mortise & Tenon Joinery - MP600/MP6000 Series

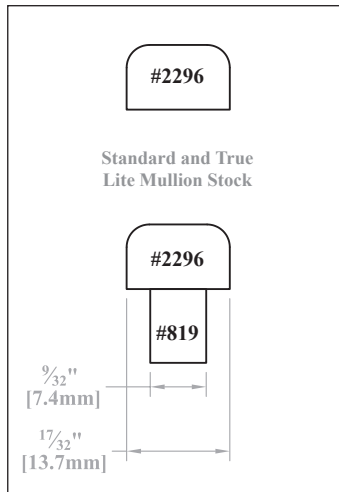
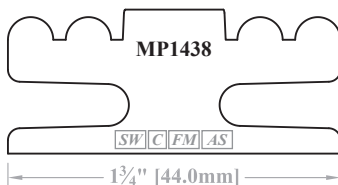
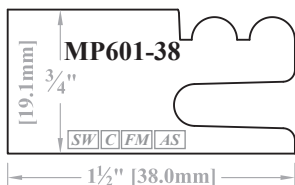
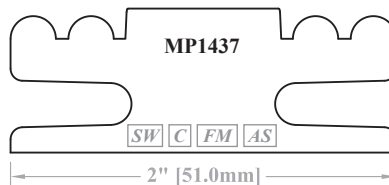
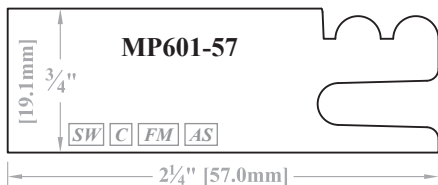
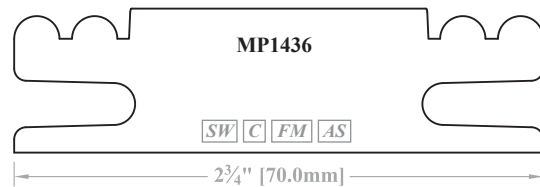
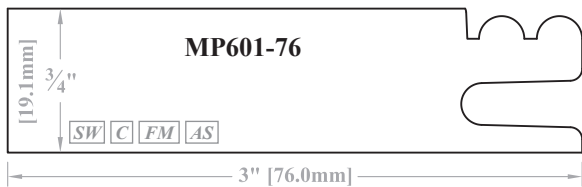
### Mitered Door and Frame Construction with Matching Mullion Stock

- 600 / 6000 Series Mitered Profiles allow for Outside Edge and Width flexibility.
- **[SW]** = Available in solid wood.
- **[C]** = Available for Convex/Concave products (*Chapter D*).
- **[FM]** = Available for French Miter doors (*Section B.7*).
- **[AS]** = Available for Adventure Series doors (*Section B.7*).

Center stile & center rail profiles look like this...



Center stile & center rail profiles look like this...



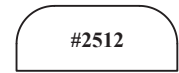
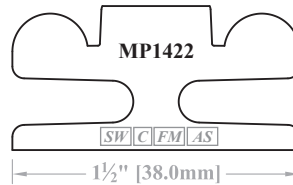
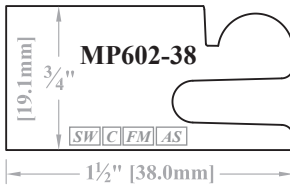
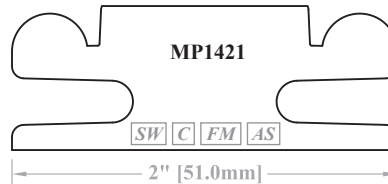
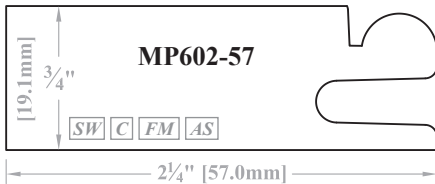
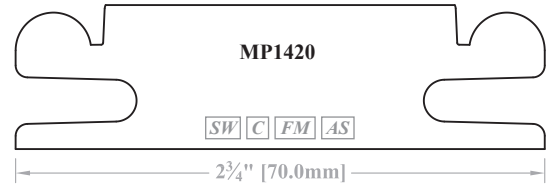
► For PRICING ► See Section E.9 in our current Wholesale Pricing Catalog.



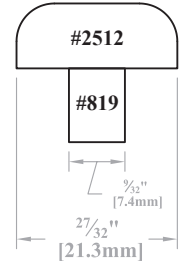
Mitered Door and Frame Construction with Matching Mullion Stock

- 600 / 6000 Series Mitered Profiles allow for Outside Edge and Width flexibility.
- **SW** = Available in solid wood.
- **C** = Available for Convex/Concave products (*Chapter D*).
- **FM** = Available for French Miter doors (*Section B.7*).
- **AS** = Available for Adventure Series doors (*Section B.7*).

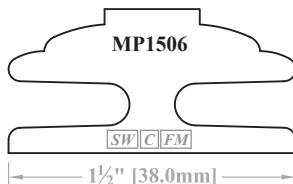
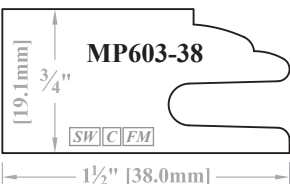
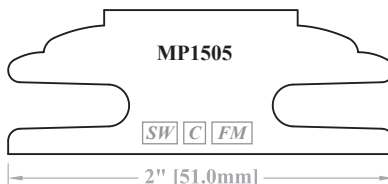
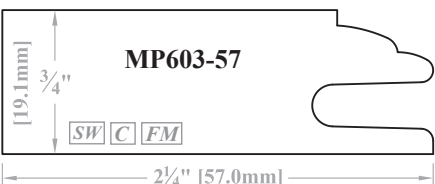
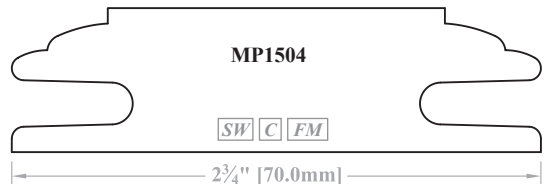
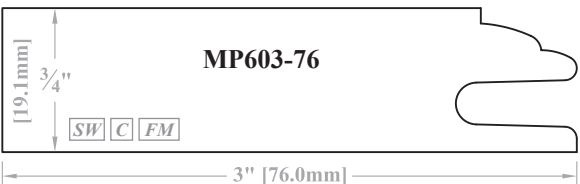
Center stile & center rail profiles look like this...



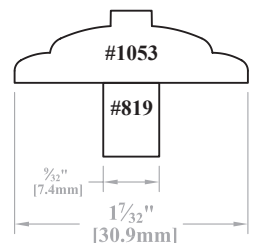
Standard and True Lite Mullion Stock



Center stile & center rail profiles look like this...



Standard and True Lite Mullion Stock



► For PRICING ► See Section E.9 in our current Wholesale Pricing Catalog.

# Profile Options

## Stile & Rail - "Mitered" Mortise & Tenon Joinery - MP600 / MP6000 Series

### Mitered Door and Frame Construction with Matching Mullion Stock

• 600 / 6000 Series Mitered Profiles allow for Outside Edge and Width flexibility.

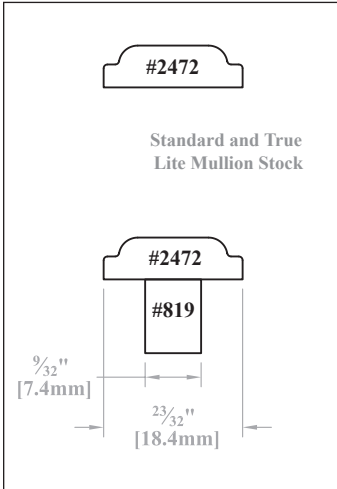
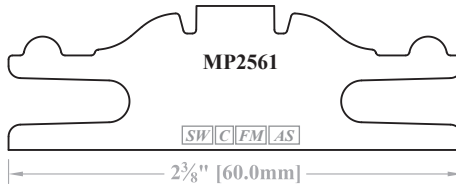
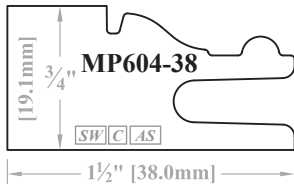
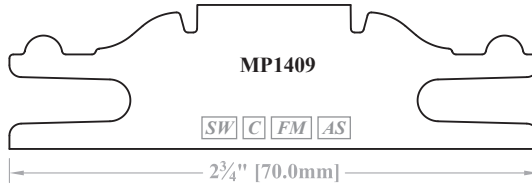
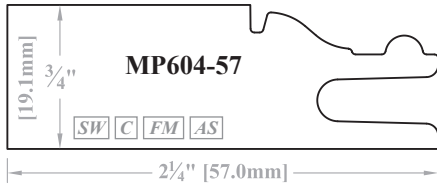
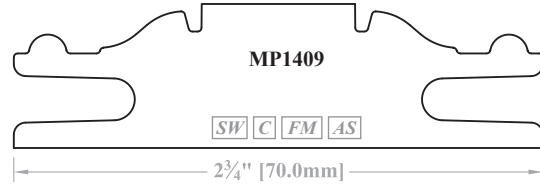
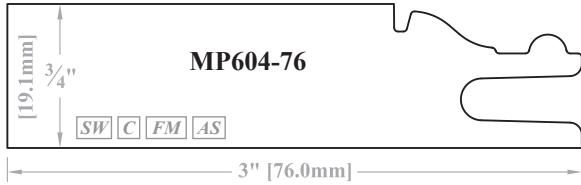
• **[SW]** = Available in solid wood.

• **[FM]** = Available for French Miter doors (*Section B.7*).

• **[C]** = Available for Convex/Concave products (*Chapter D*).

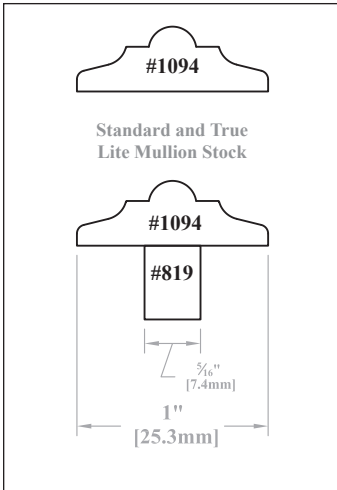
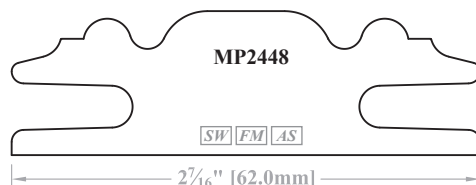
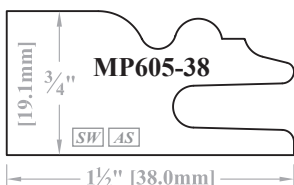
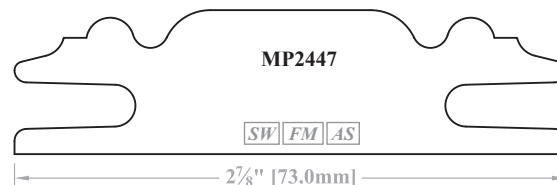
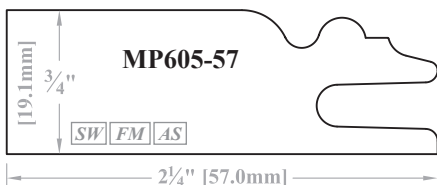
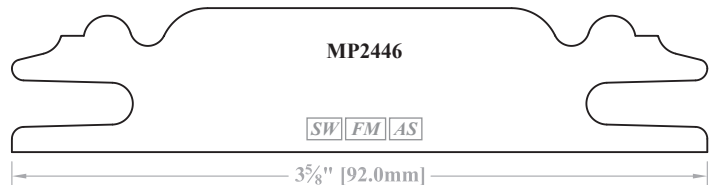
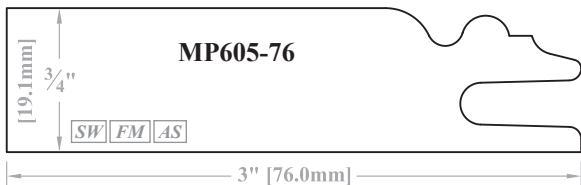
• **[AS]** = Available for Adventure Series doors (*Section B.7*).

Center stile & center rail profiles look like this...



French Miter construction is available for this profile family when S/R widths are 1 1/4" or greater.

Center stile & center rail profiles look like this...



French Miter construction is available for this profile family when S/R widths are 2" or greater.

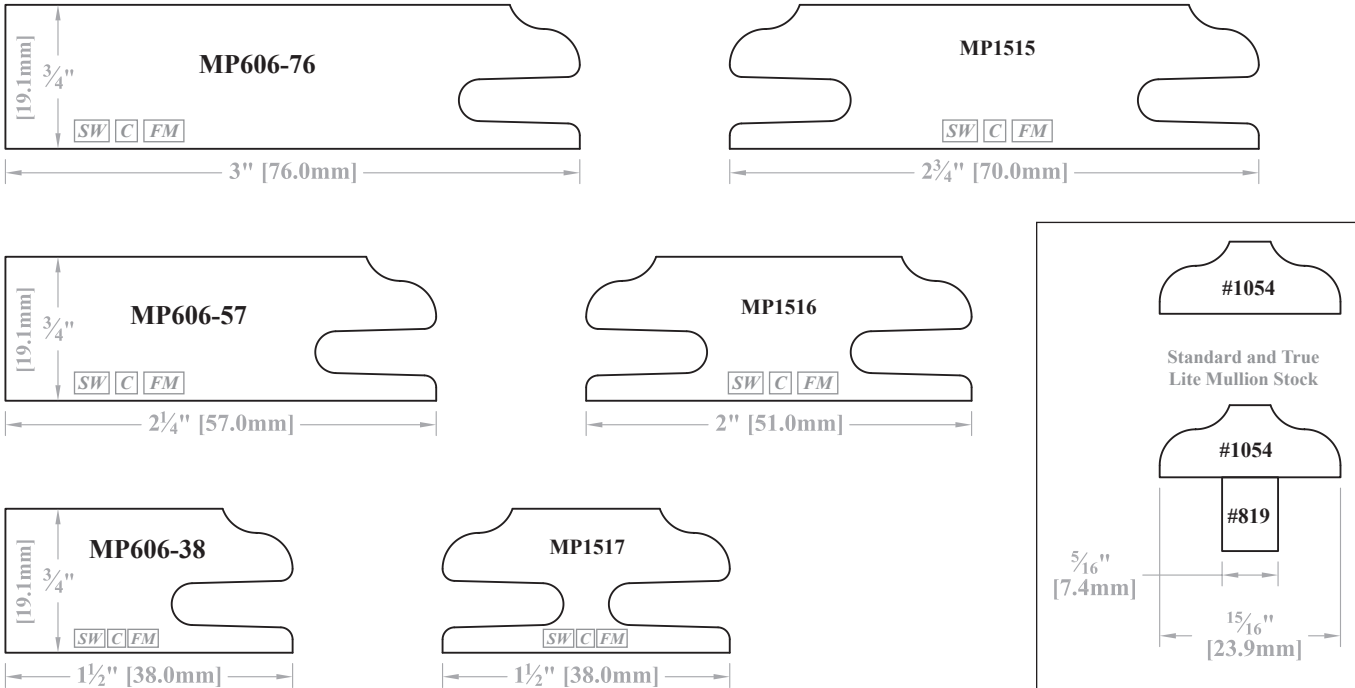
► For PRICING ► See Section E.9 in our current Wholesale Pricing Catalog.



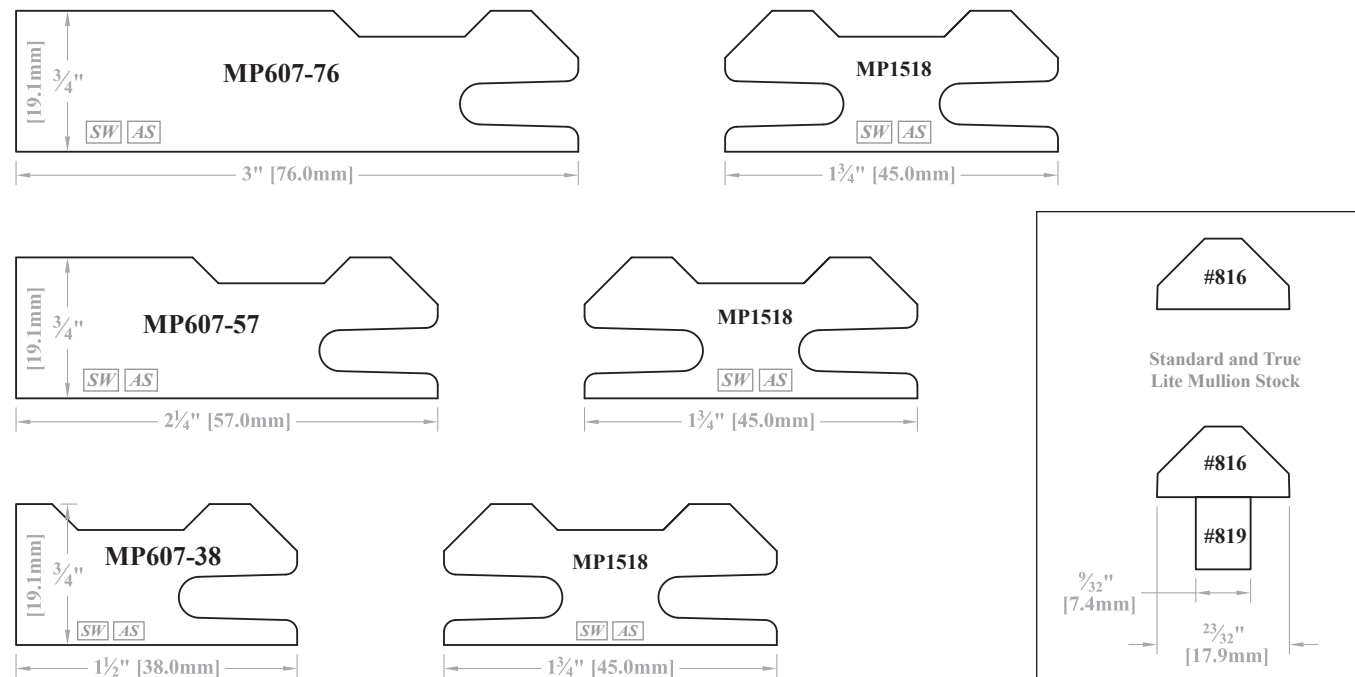
Mitered Door and Frame Construction with Matching Mullion Stock

- 600 / 6000 Series Mitered Profiles allow for Outside Edge and Width flexibility.
- **[SW]** = Available in solid wood.
- **[C]** = Available for Convex/Concave products (*Chapter D*).
- **[FM]** = Available for French Miter doors (*Section B.7*).
- **[AS]** = Available for Adventure Series doors (*Section B.7*).

Center stile & center rail profiles look like this...



Center stile & center rail profiles look like this...



► For PRICING ► See Section E.9 in our current Wholesale Pricing Catalog.

# Profile Options

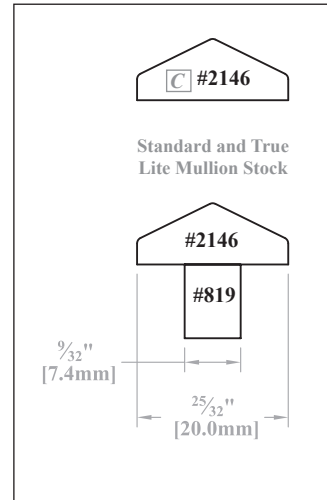
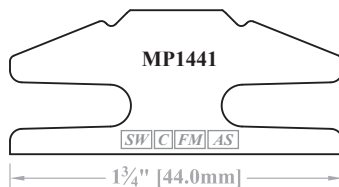
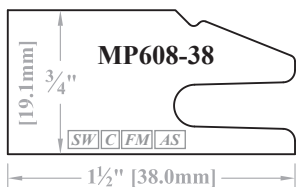
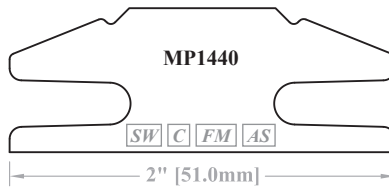
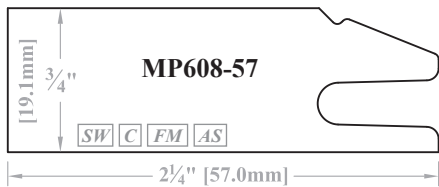
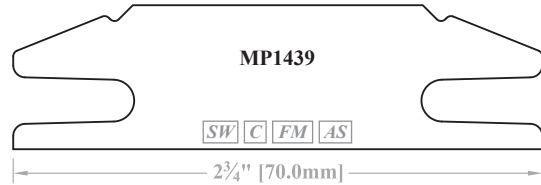
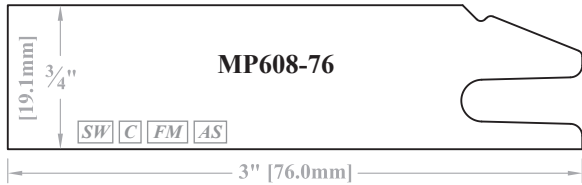
## Stile & Rail - "Mitered" Mortise & Tenon Joinery - MP600 / MP6000 Series

### Mitered Door and Frame Construction with Matching Mullion Stock

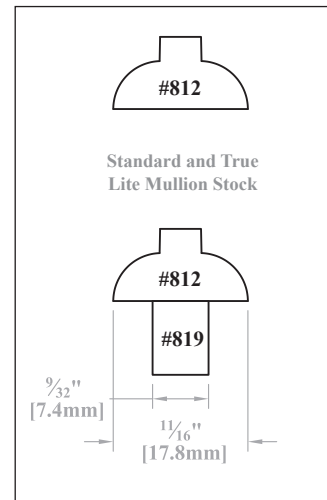
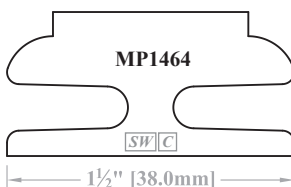
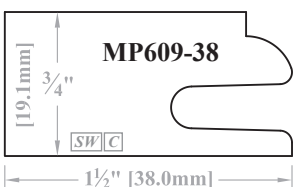
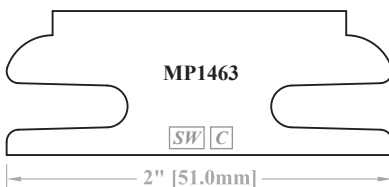
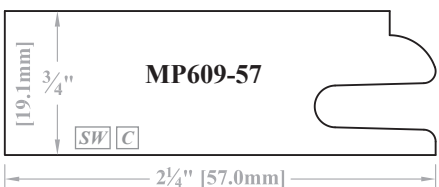
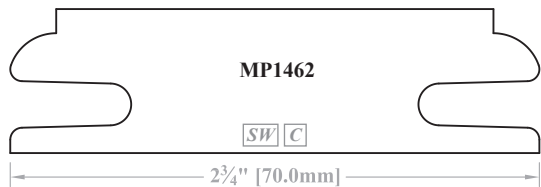
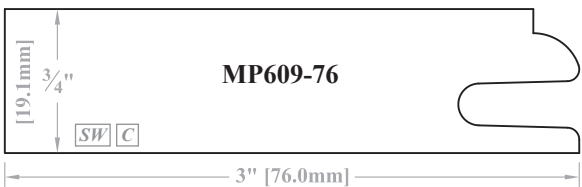
- 600 / 6000 Series Mitered Profiles allow for Outside Edge and Width flexibility.
- **[SW]** = Available in solid wood.
- **[C]** = Available for Convex/Concave products (*Chapter D*).
- **[FM]** = Available for French Miter doors (*Section B.7*).
- **[AS]** = Available for Adventure Series doors (*Section B.7*).

E

Center stile & center rail profiles look like this...



Center stile & center rail profiles look like this...

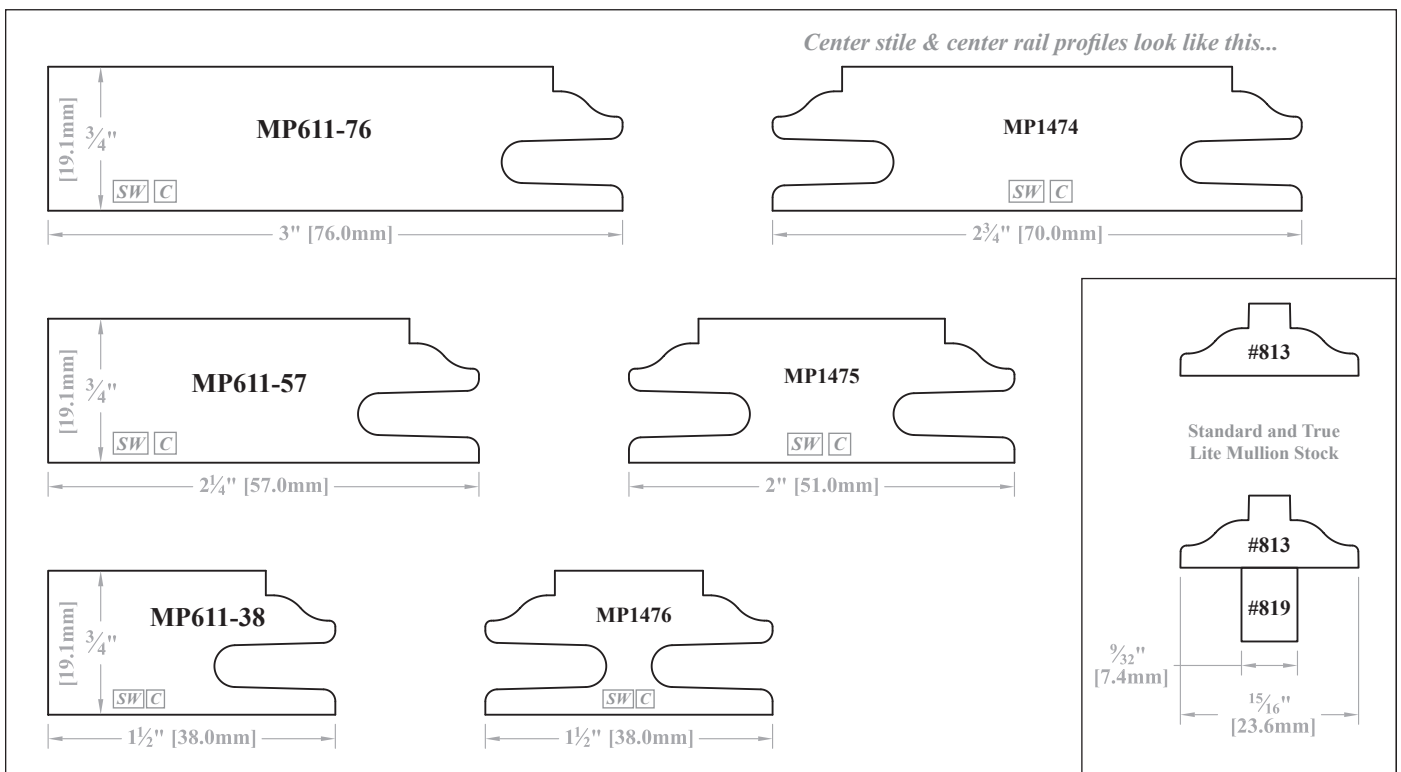
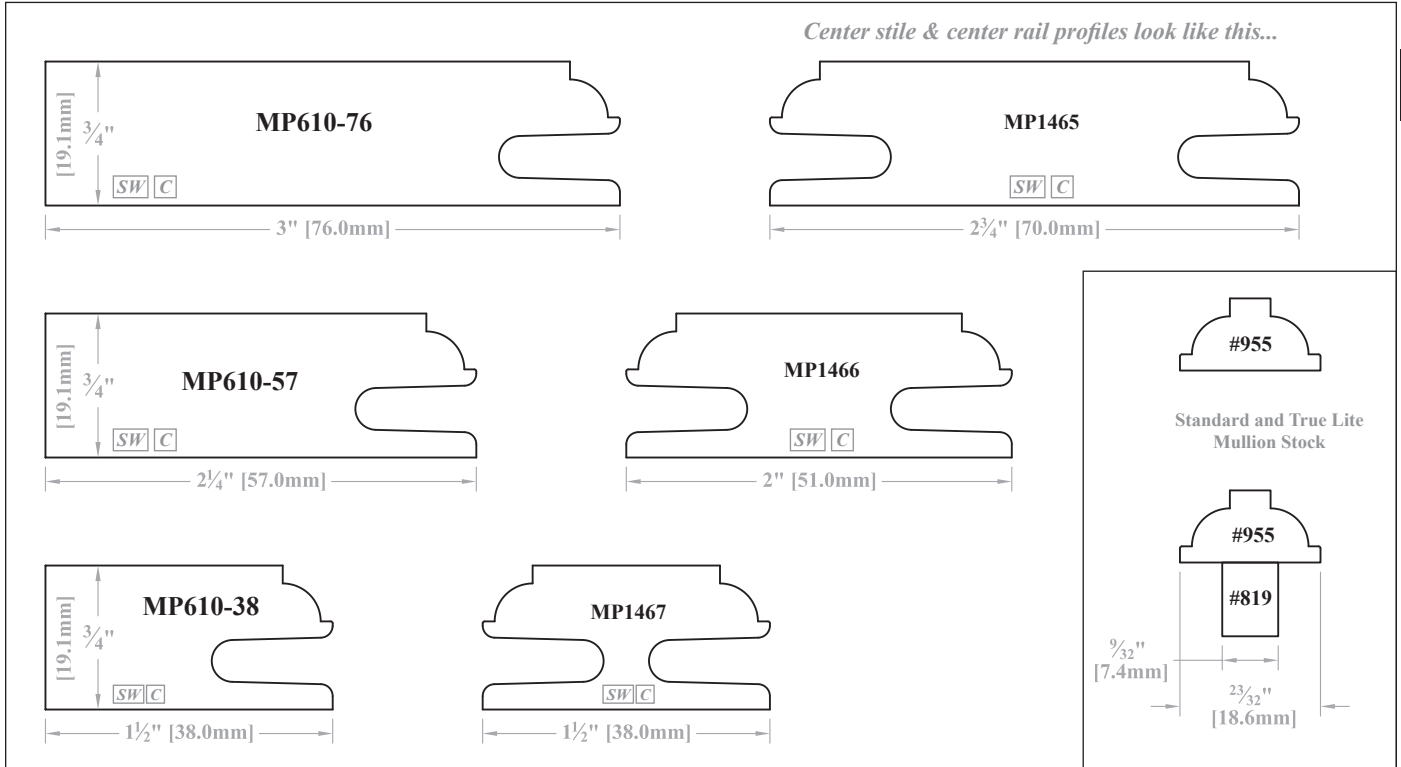


► For PRICING ► See Section E.9 in our current Wholesale Pricing Catalog.



Mitered Door and Frame Construction with Matching Mullion Stock

- 600 / 6000 Series Mitered Profiles allow for Outside Edge and Width flexibility.
- **[SW]** = Available in solid wood.
- **[C]** = Available for Convex/Concave products (*Chapter D*).
- **[FM]** = Available for French Miter doors (*Section B.7*).
- **[AS]** = Available for Adventure Series doors (*Section B.7*).



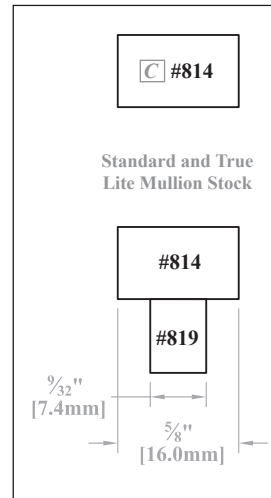
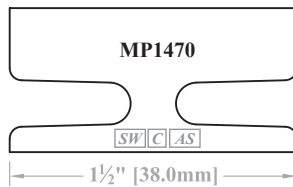
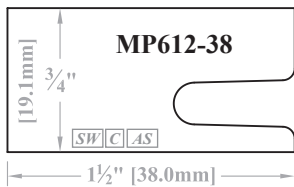
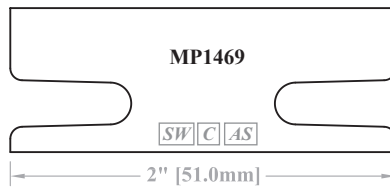
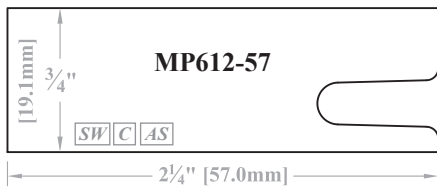
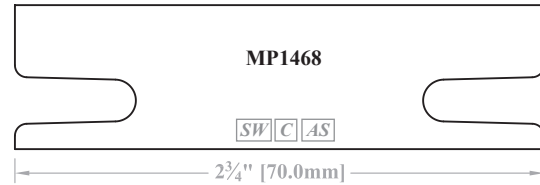
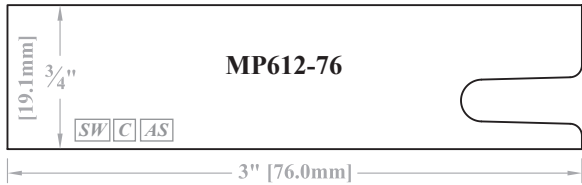
► For PRICING ► See Section E.9 in our current Wholesale Pricing Catalog.

E

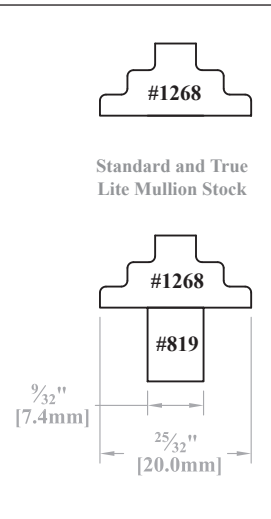
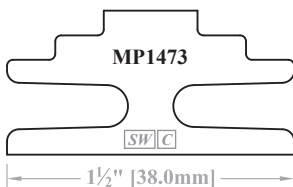
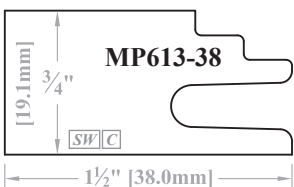
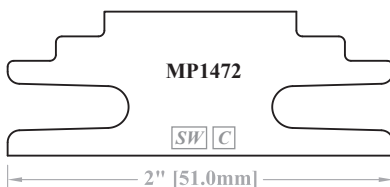
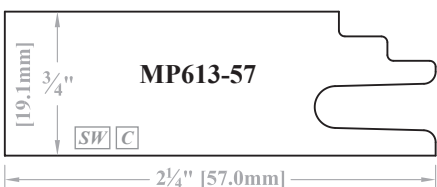
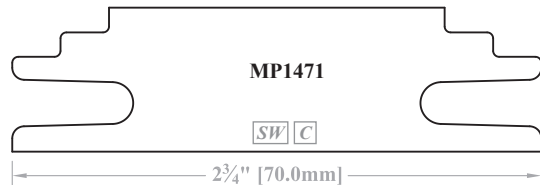
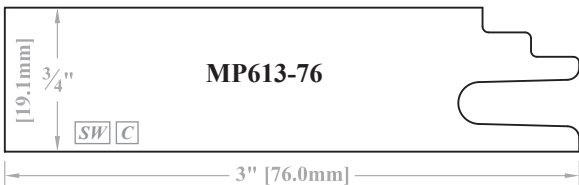
### Mitered Door and Frame Construction with Matching Mullion Stock

- 600 / 6000 Series Mitered Profiles allow for Outside Edge and Width flexibility.
- **[SW]** = Available in solid wood.
- **[C]** = Available for Convex/Concave products (*Chapter D*).
- **[FM]** = Available for French Miter doors (*Section B.7*).
- **[AS]** = Available for Adventure Series doors (*Section B.7*).

Center stile & center rail profiles look like this...



Center stile & center rail profiles look like this...

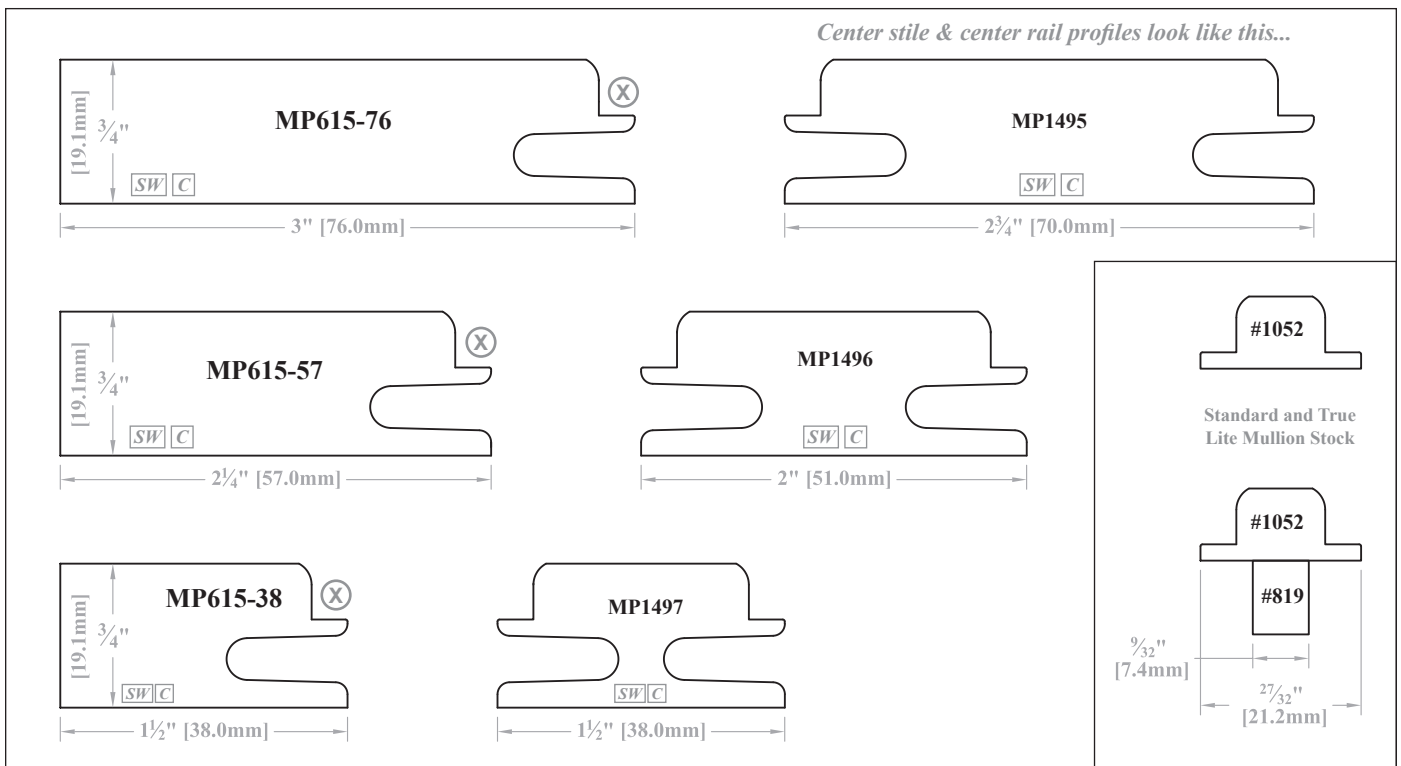
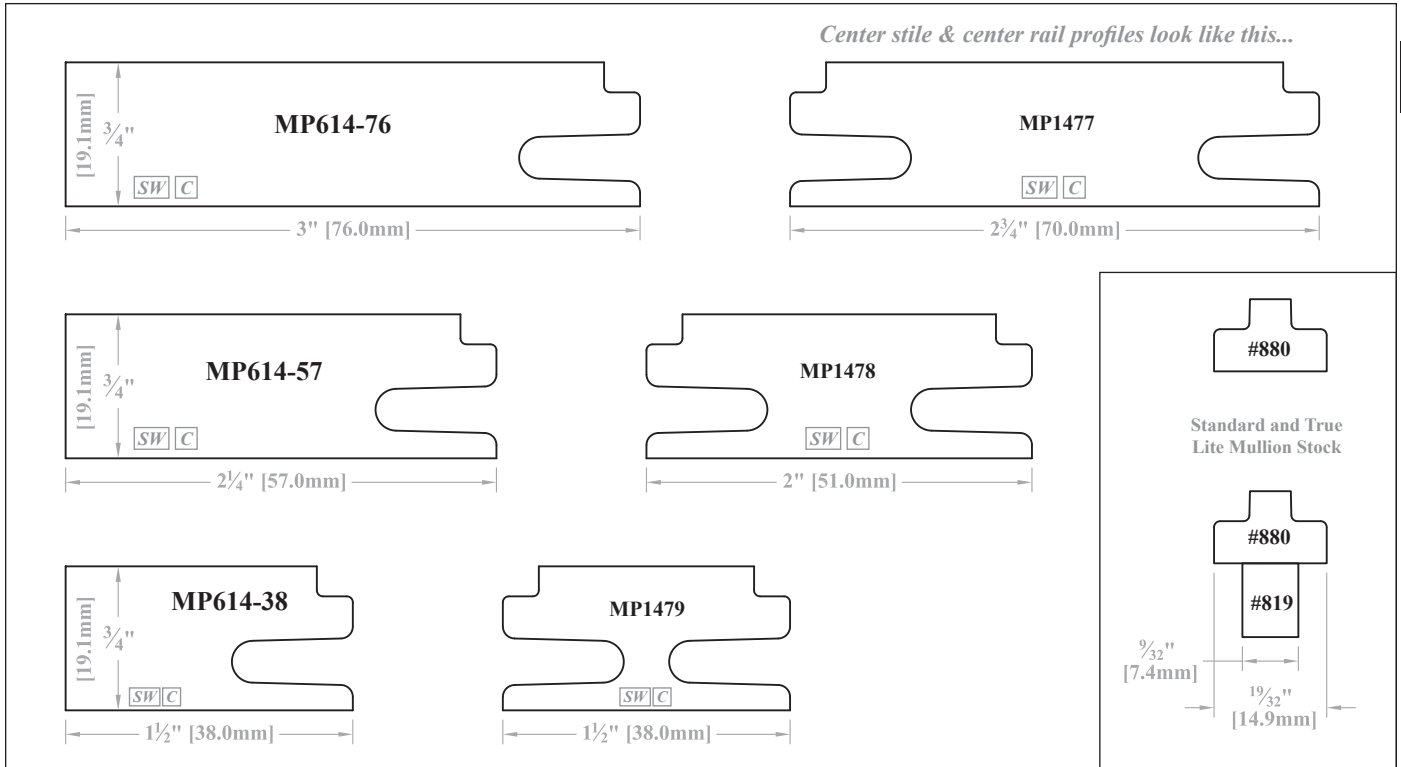


Requires the use of alternative mullion molding for certain lite patterns. See *Technical Notes* at end of this section for more information.

► For PRICING ► See Section E.9 in our current Wholesale Pricing Catalog.

Mitered Door and Frame Construction with Matching Mullion Stock

- 600 / 6000 Series Mitered Profiles allow for Outside Edge and Width flexibility.
- **[SW]** = Available in solid wood.
- **[C]** = Available for Convex/Concave products (*Chapter D*).
- **[FM]** = Available for French Miter doors (*Section B.7*).
- **(X)** = Applied Molding Shelf, molding is optional.



► For PRICING ► See Section E.9 in our current Wholesale Pricing Catalog.

E

# Profile Options

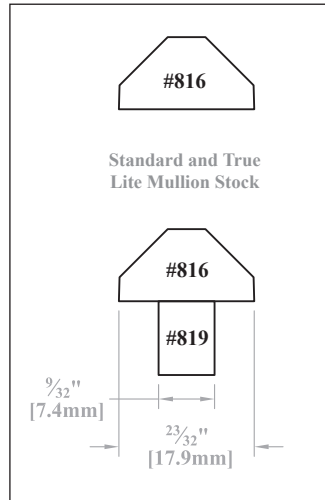
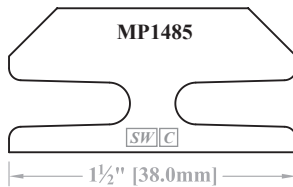
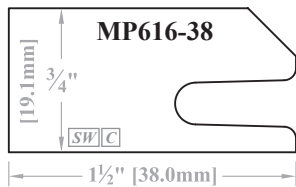
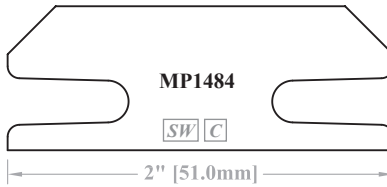
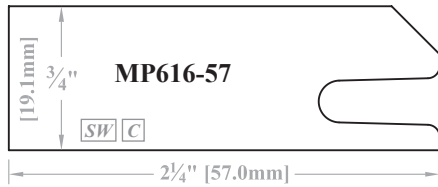
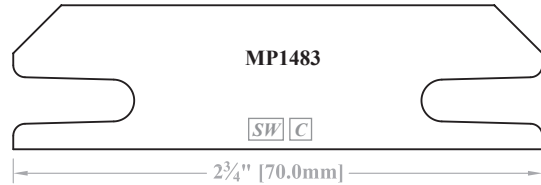
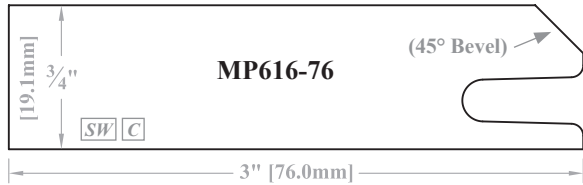
## Stile & Rail - "Mitered" Mortise & Tenon Joinery - MP600 / MP6000 Series

### Mitered Door and Frame Construction with Matching Mullion Stock

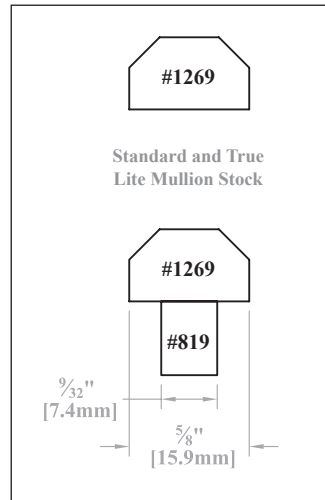
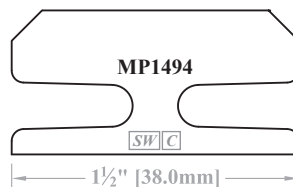
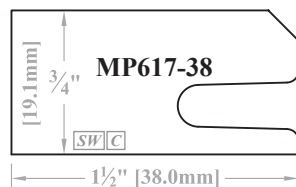
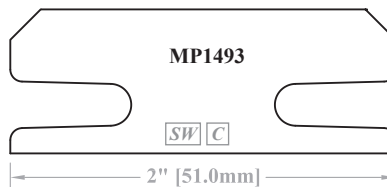
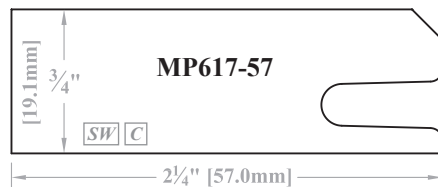
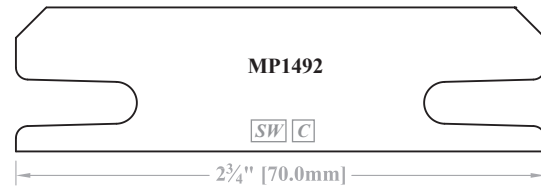
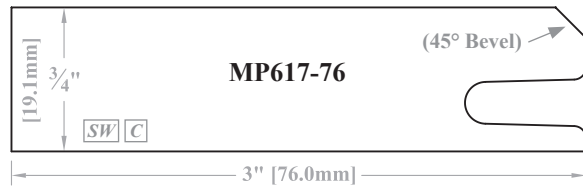
- 600 / 6000 Series Mitered Profiles allow for Outside Edge and Width flexibility.
- **[SW]** = Available in solid wood.
- **[C]** = Available for Convex/Concave products (*Chapter D*).
- **[FM]** = Available for French Miter doors (*Section B.7*).
- **[AS]** = Available for Adventure Series doors (*Section B.7*).

E

Center stile & center rail profiles look like this...



Center stile & center rail profiles look like this...

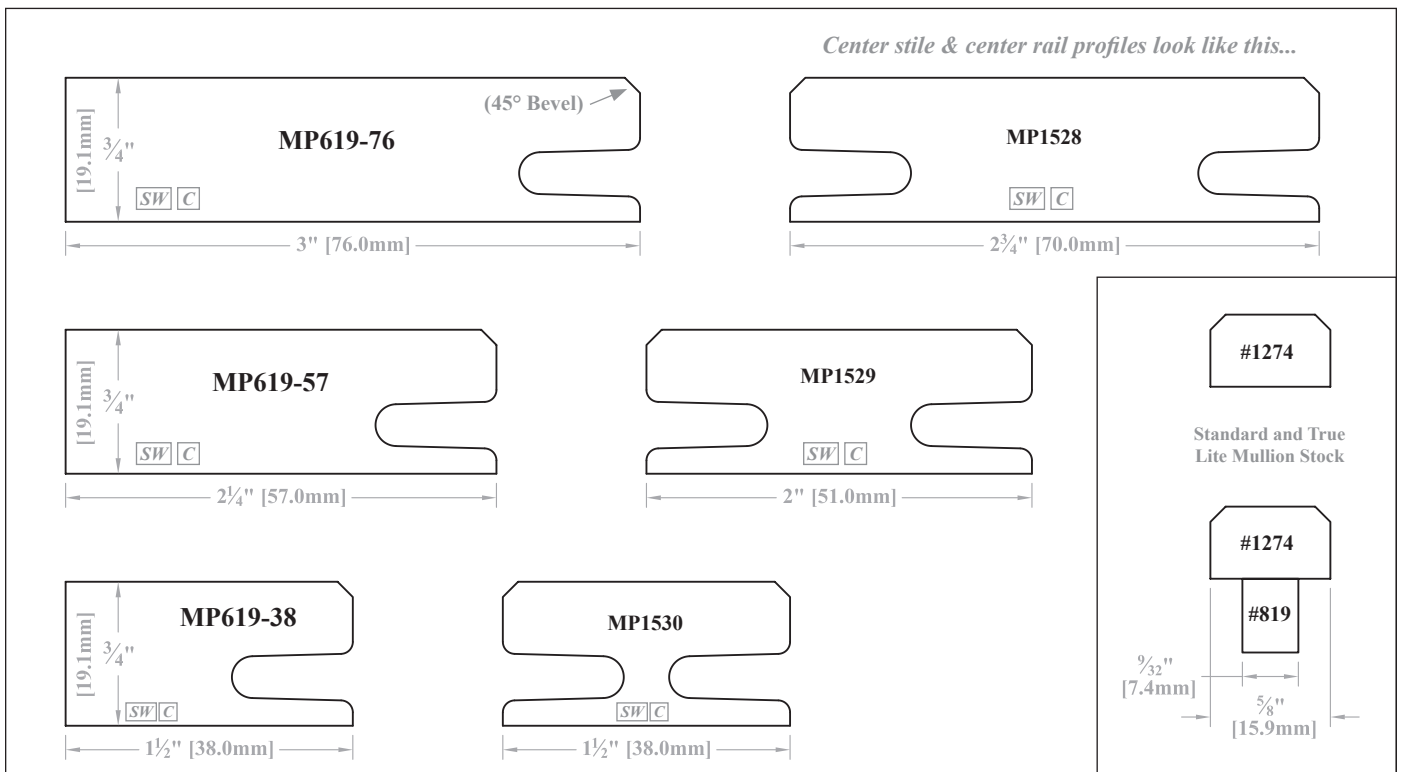
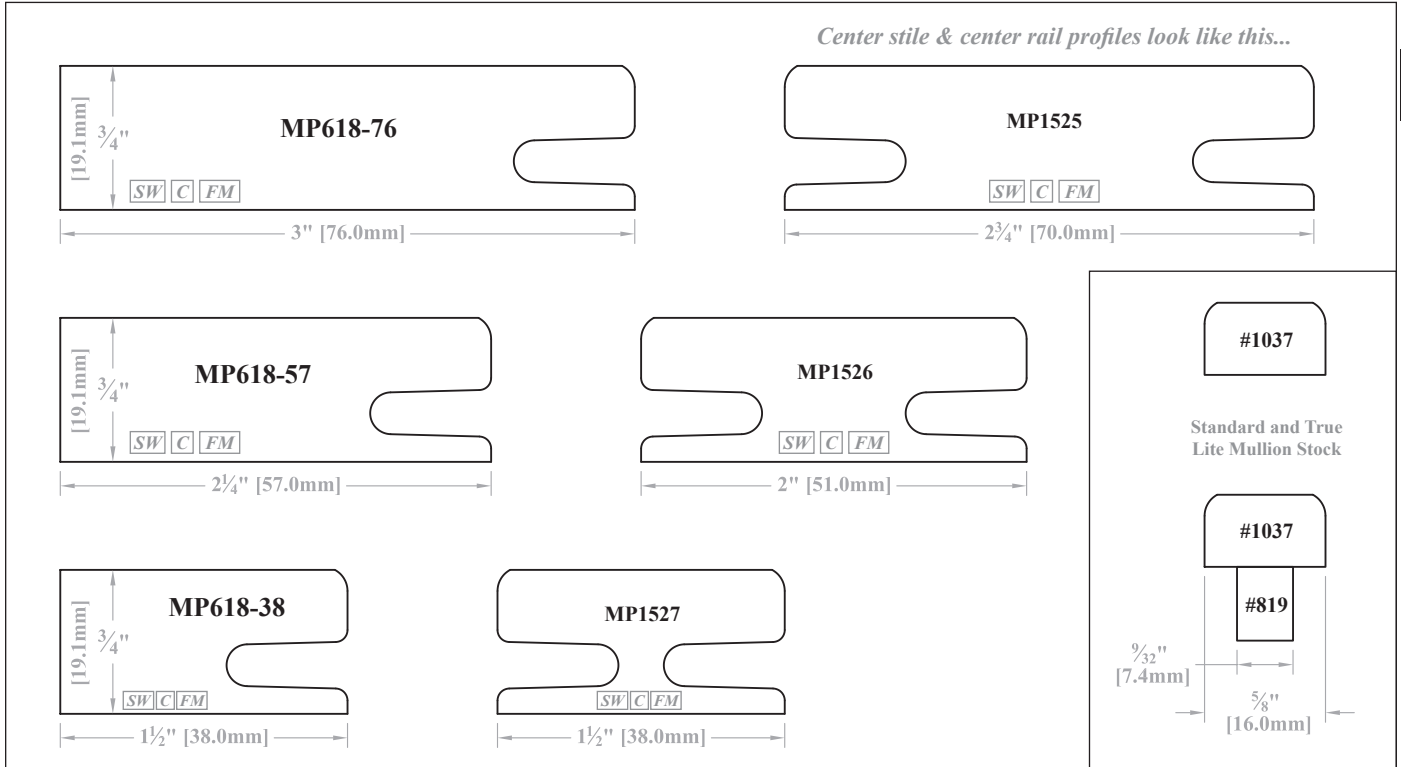


► For PRICING ► See Section E.9 in our current Wholesale Pricing Catalog.



Mitered Door and Frame Construction with Matching Mullion Stock

- 600 / 6000 Series Mitered Profiles allow for Outside Edge and Width flexibility.
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► For PRICING ► See Section E.9 in our current Wholesale Pricing Catalog.

E

# Profile Options

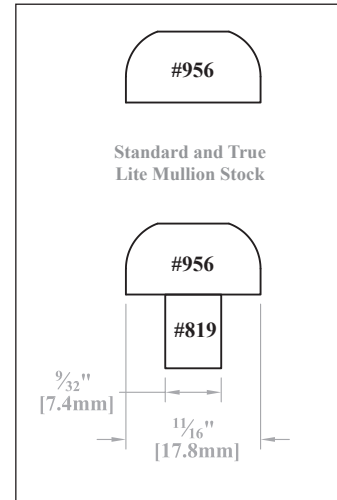
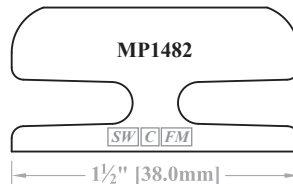
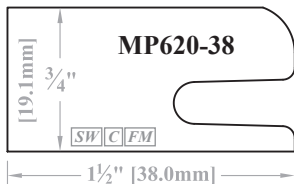
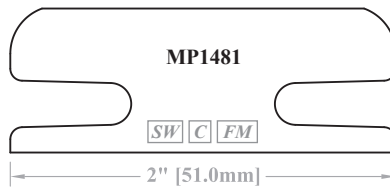
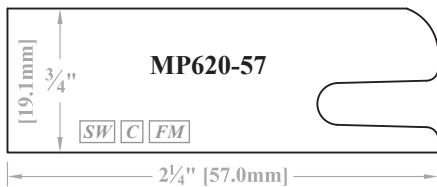
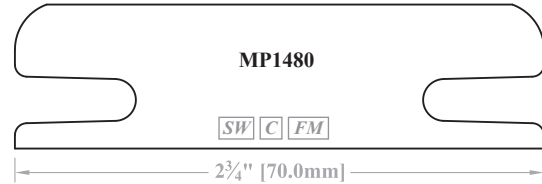
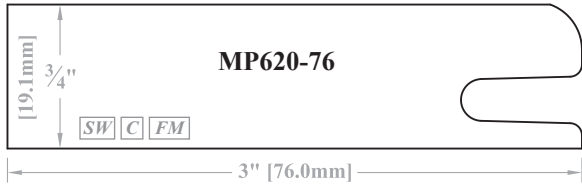
## Stile & Rail - "Mitered" Mortise & Tenon Joinery - MP600 / MP6000 Series

### Mitered Door and Frame Construction with Matching Mullion Stock

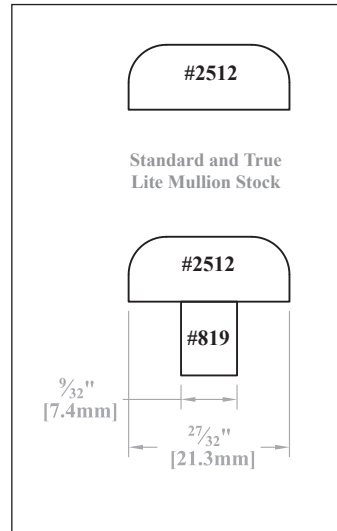
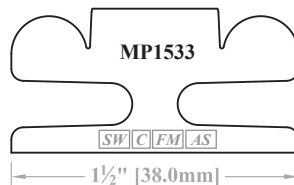
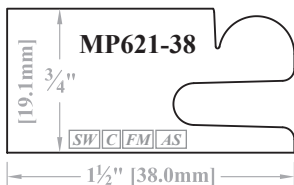
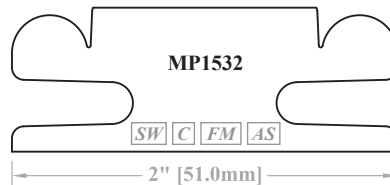
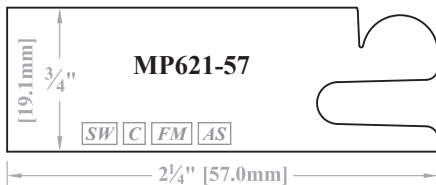
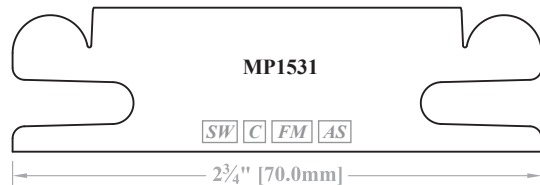
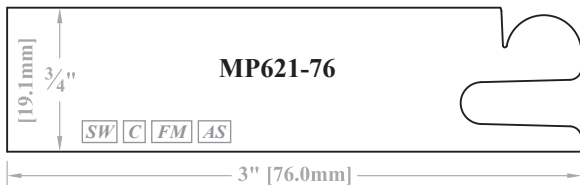
- 600 / 6000 Series Mitered Profiles allow for Outside Edge and Width flexibility.
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- **[FM]** = Available for French Miter doors (*Section B.7*).
- **[AS]** = Available for Adventure Series doors (*Section B.7*).

E

Center stile & center rail profiles look like this...



Center stile & center rail profiles look like this...



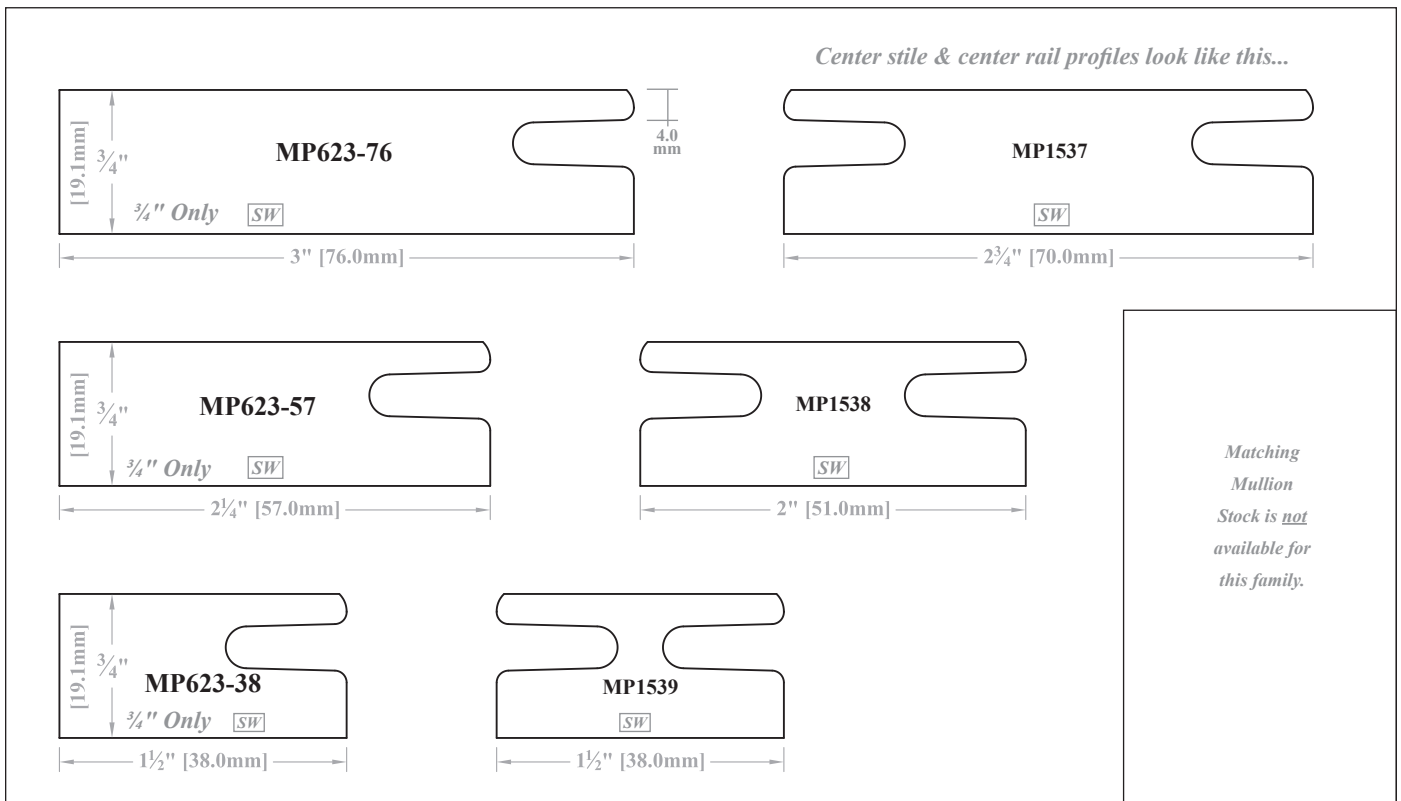
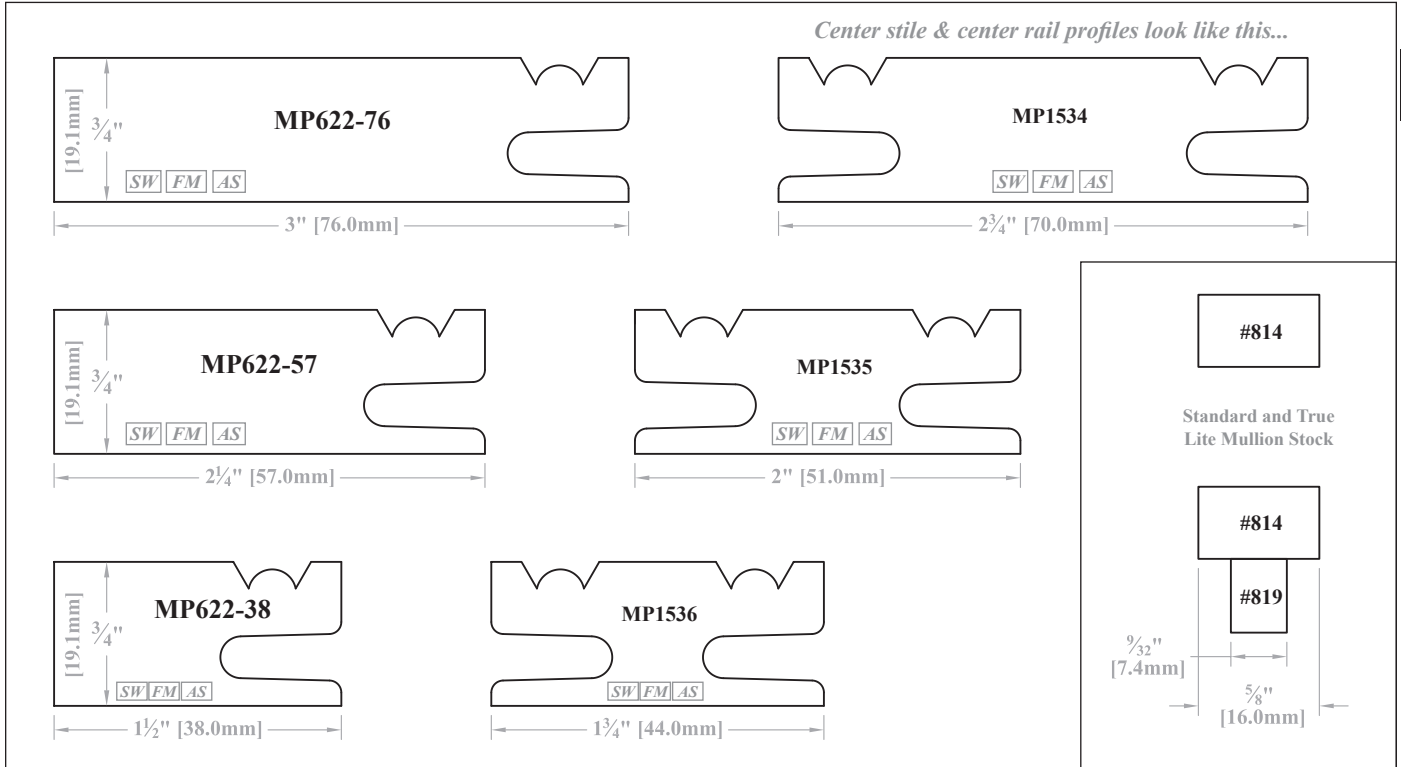
► For PRICING ► See Section E.9 in our current Wholesale Pricing Catalog.





Mitered Door and Frame Construction with Matching Mullion Stock

- 600 / 6000 Series Mitered Profiles allow for Outside Edge and Width flexibility.
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► For PRICING ► See Section E.9 in our current Wholesale Pricing Catalog.

E

# Profile Options

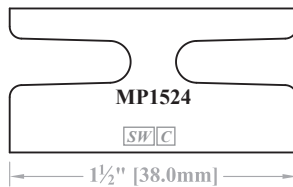
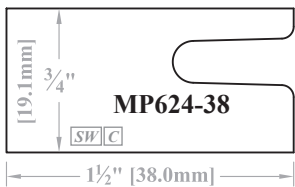
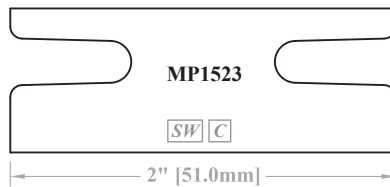
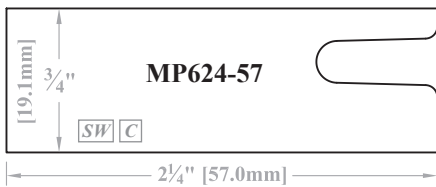
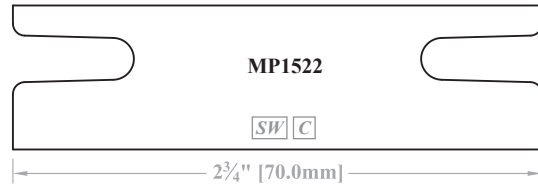
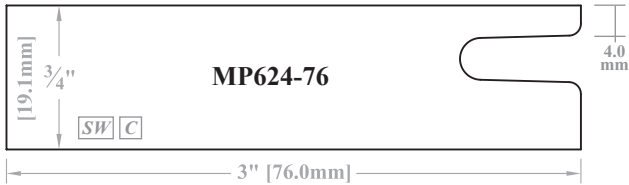
## Stile & Rail - "Mitered" Mortise & Tenon Joinery - MP600 / MP6000 Series

### Mitered Door and Frame Construction with Matching Mullion Stock

- 600 / 6000 Series Mitered Profiles allow for Outside Edge and Width flexibility.
- **[SW]** = Available in solid wood.
- **[C]** = Available for Convex/Concave products (*Chapter D*).
- **[FM]** = Available for French Miter doors (*Section B.7*).
- **(X)** = Applied Molding Shelf, molding is optional.

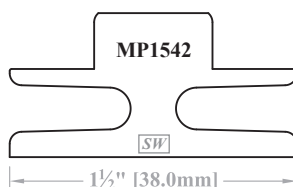
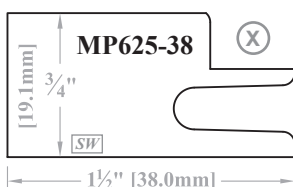
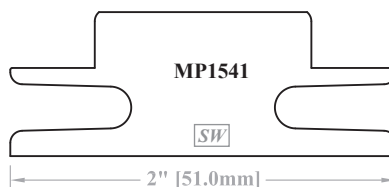
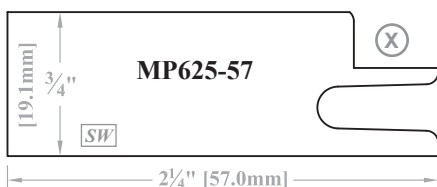
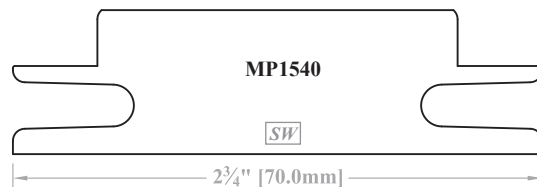
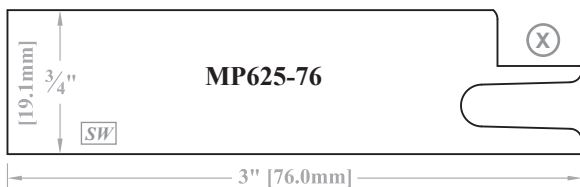
E

Center stile & center rail profiles look like this...

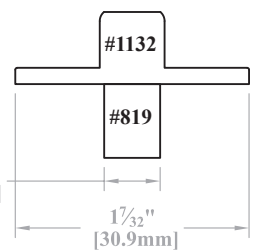


Matching Mullion Stock is *not* available for this family.

Center stile & center rail profiles look like this...



Standard and True Lite Mullion Stock



► For PRICING ► See Section E.9 in our current Wholesale Pricing Catalog.



Mitered Door and Frame Construction with Matching Mullion Stock

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- **[AS]** = Available for Adventure Series doors (*Section B.7*).

*Center stile & center rail profiles look like this...*

Requires the use of alternative mullion molding for certain lite patterns. See *Technical Notes* at end of this section for more information.

*Center stile & center rail profiles look like this...*

► For PRICING ► See Section E.9 in our current Wholesale Pricing Catalog.

E

# Profile Options

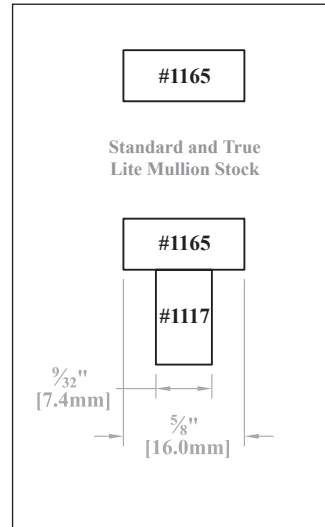
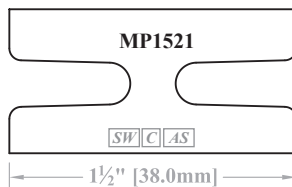
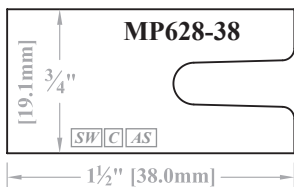
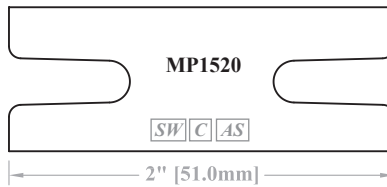
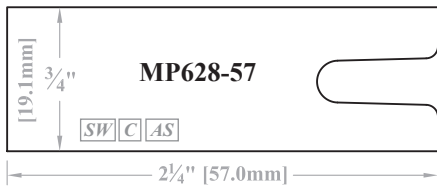
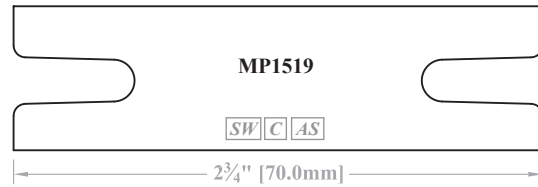
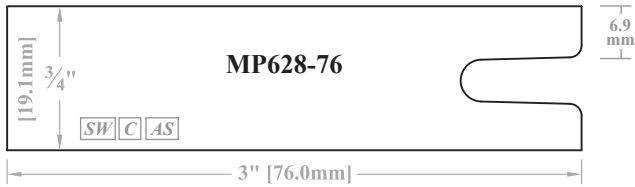
## Stile & Rail - "Mitered" Mortise & Tenon Joinery - MP600 / MP6000 Series

### Mitered Door and Frame Construction with Matching Mullion Stock

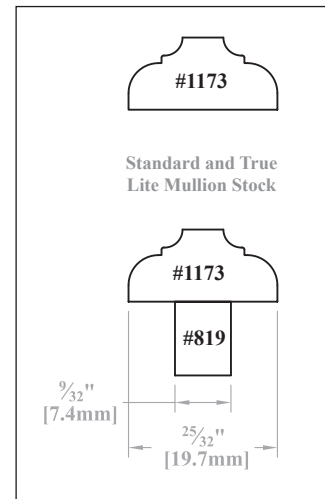
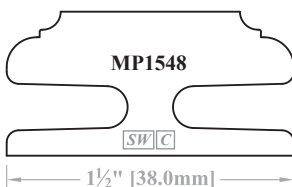
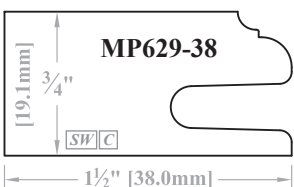
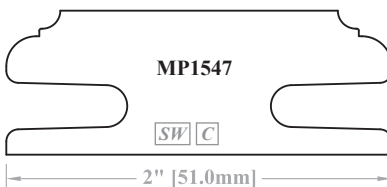
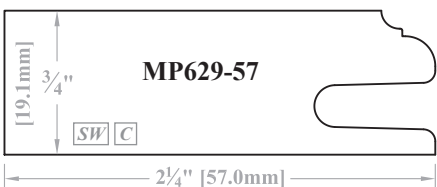
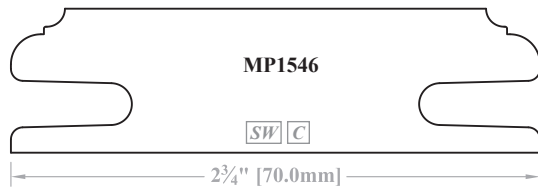
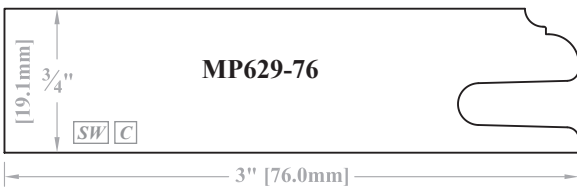
- 600 / 6000 Series Mitered Profiles allow for Outside Edge and Width flexibility.
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E

Center stile & center rail profiles look like this...



Center stile & center rail profiles look like this...



► For PRICING ► See Section E.9 in our current Wholesale Pricing Catalog.



Mitered Door and Frame Construction with Matching Mullion Stock

- 600 / 6000 Series Mitered Profiles allow for Outside Edge and Width flexibility.
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- **AS** = Available for Adventure Series doors (*Section B.7*).

*Center stile & center rail profiles look like this...*

French Miter construction is available for this profile family when S/R widths are 1 1/4" or greater.

*Center stile & center rail profiles look like this...*

► For PRICING ► See Section E.9 in our current Wholesale Pricing Catalog.

E

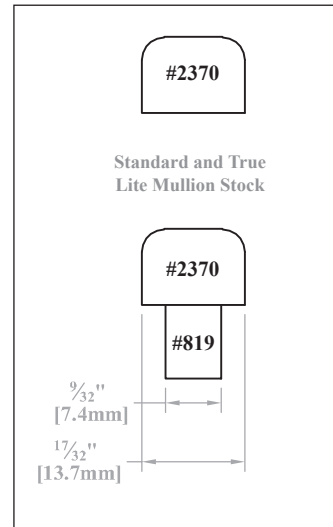
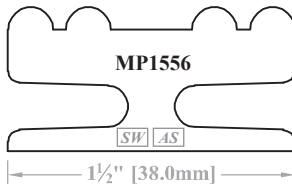
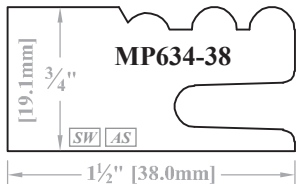
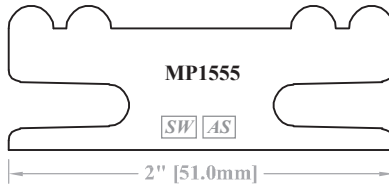
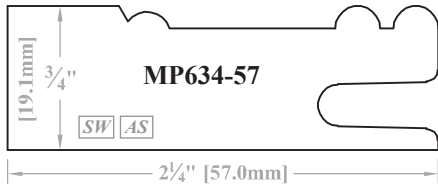
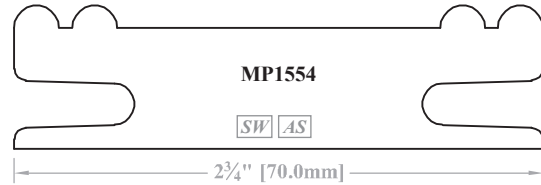
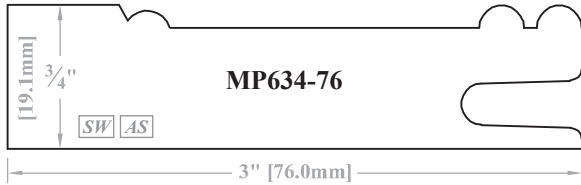
# Profile Options

## Stile & Rail - "Mitered" Mortise & Tenon Joinery - MP600 / MP6000 Series

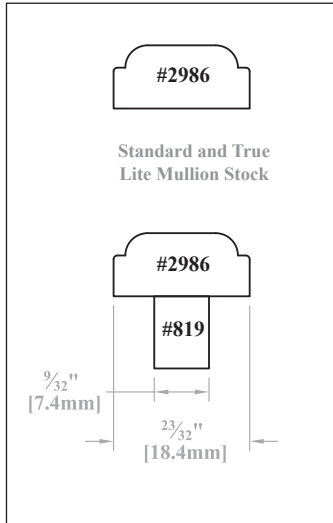
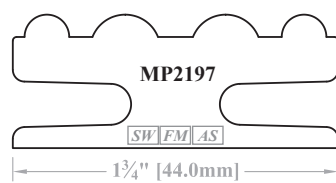
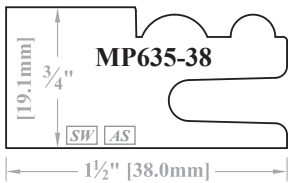
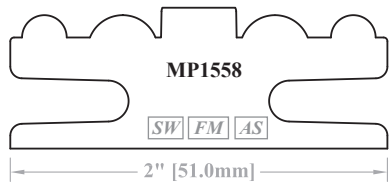
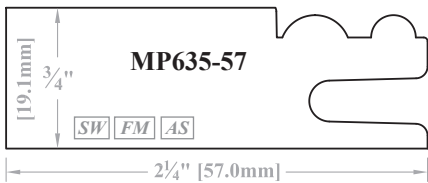
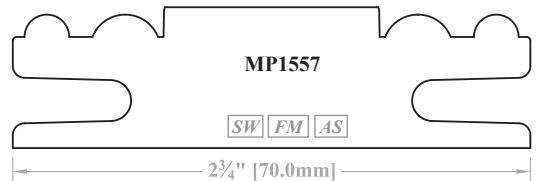
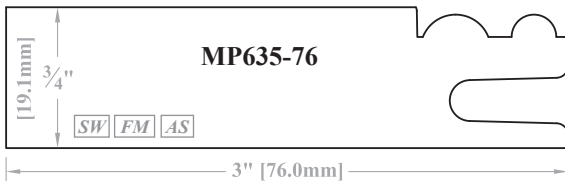
### Mitered Door and Frame Construction with Matching Mullion Stock

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Center stile & center rail profiles look like this...



Center stile & center rail profiles look like this...



French Miter construction is available for this profile family when S/R widths are 1 1/4" or greater.

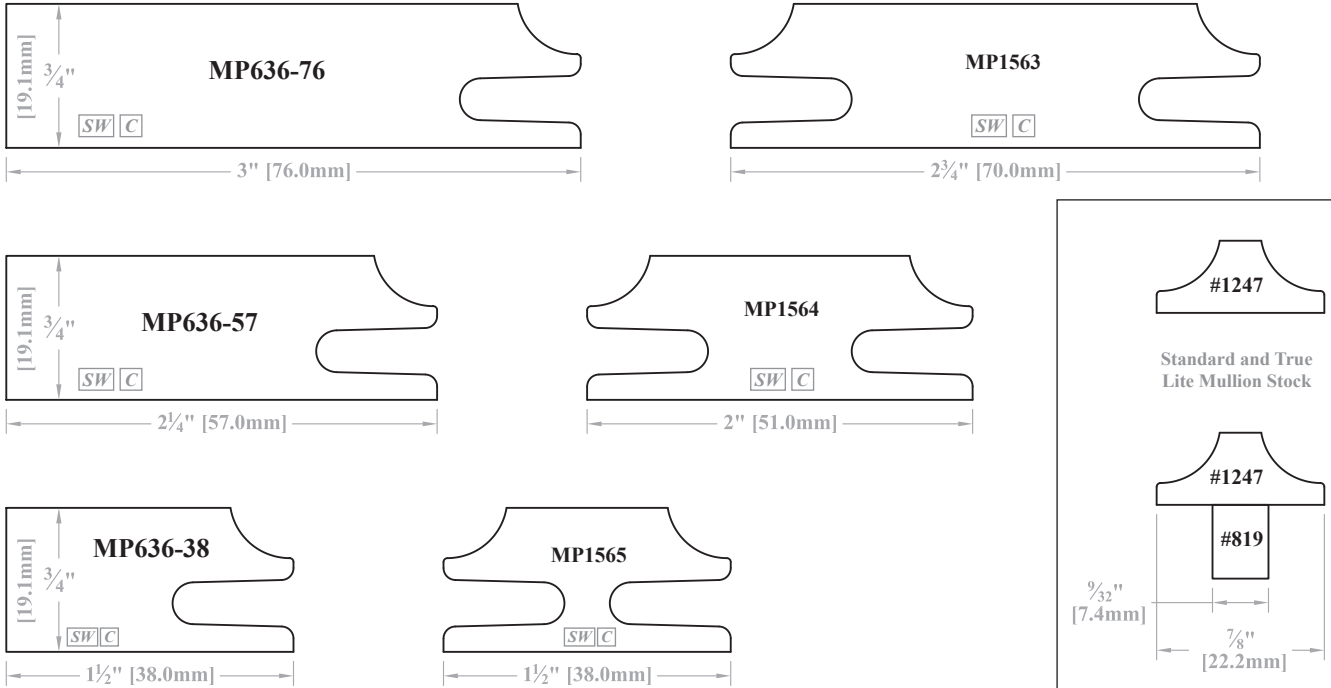
► For PRICING ► See Section E.9 in our current Wholesale Pricing Catalog.



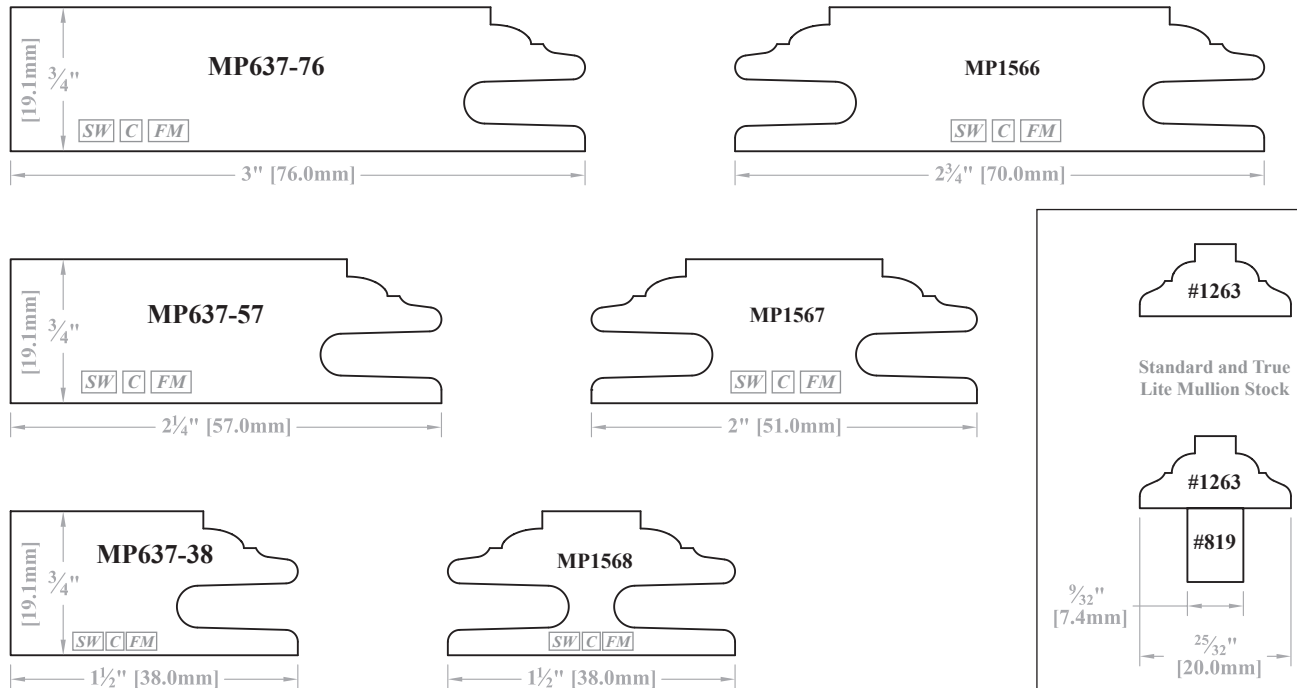
Mitered Door and Frame Construction with Matching Mullion Stock

- 600 / 6000 Series Mitered Profiles allow for Outside Edge and Width flexibility.
- **[SW]** = Available in solid wood.
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- **[AS]** = Available for Adventure Series doors (*Section B.7*).

Center stile & center rail profiles look like this...



Center stile & center rail profiles look like this...



Requires the use of alternative mullion molding for certain lite patterns. See *Technical Notes* at end of this section for more information.

► For PRICING ► See Section E.9 in our current Wholesale Pricing Catalog.

E

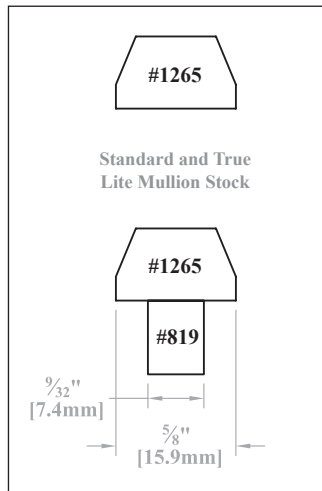
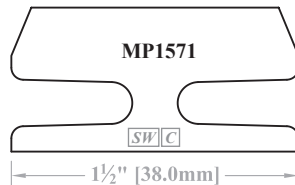
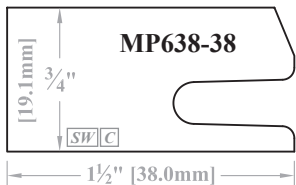
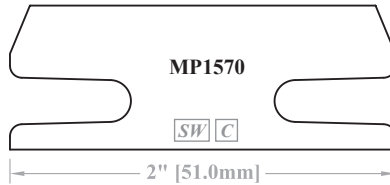
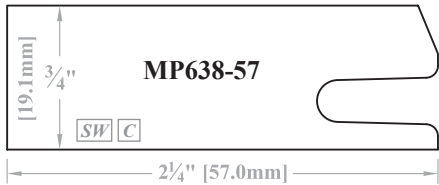
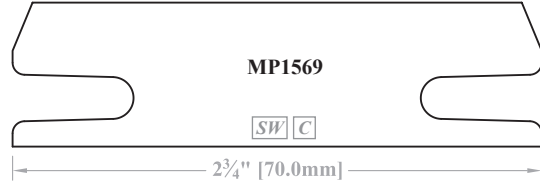
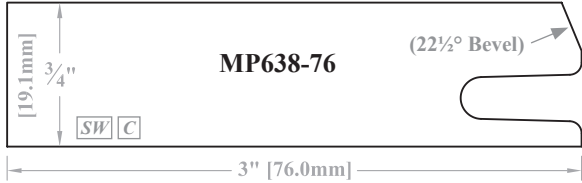
# Profile Options

## Stile & Rail - "Mitered" Mortise & Tenon Joinery - MP600 / MP6000 Series

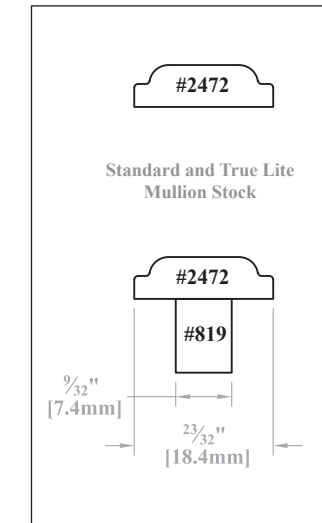
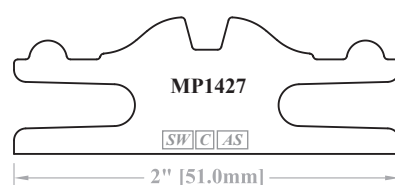
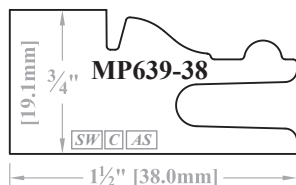
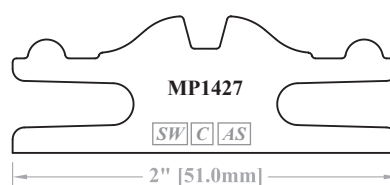
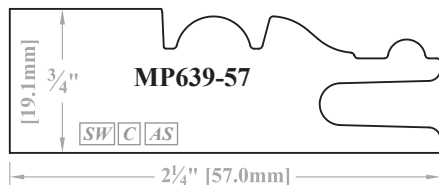
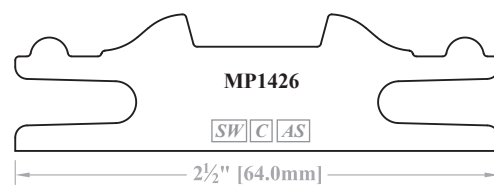
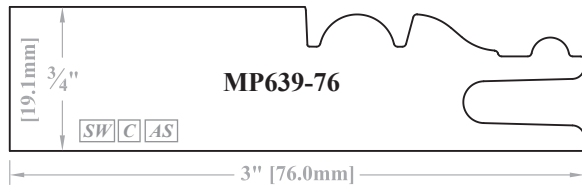
### Mitered Door and Frame Construction with Matching Mullion Stock

- 600 / 6000 Series Mitered Profiles allow for Outside Edge and Width flexibility.
- **[SW]** = Available in solid wood.
- **[C]** = Available for Convex/Concave products (*Chapter D*).
- **[FM]** = Available for French Miter doors (*Section B.7*).
- **[AS]** = Available for Adventure Series doors (*Section B.7*).

Center stile & center rail profiles look like this...



Center stile & center rail profiles look like this...



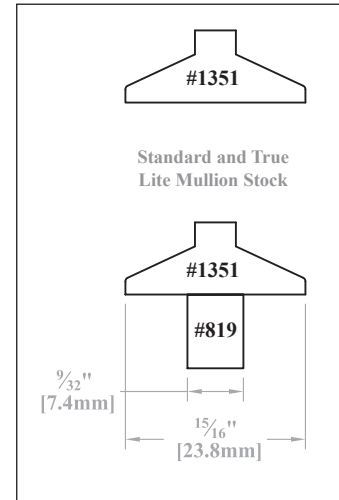
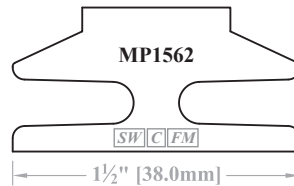
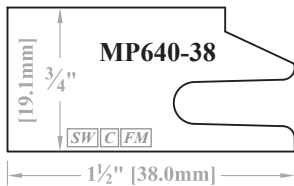
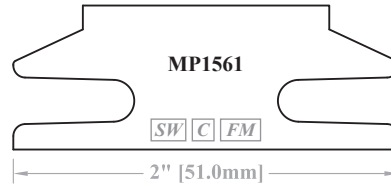
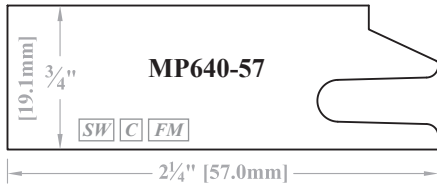
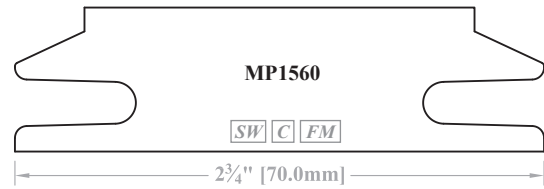
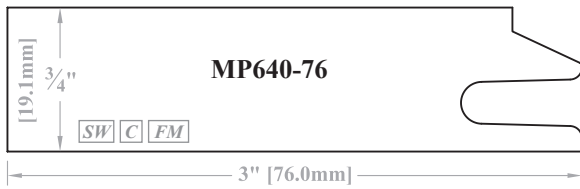
► For PRICING ► See Section E.9 in our current Wholesale Pricing Catalog.



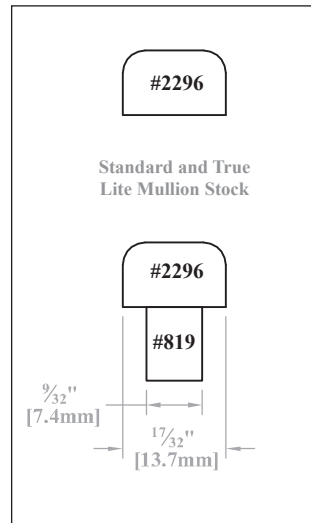
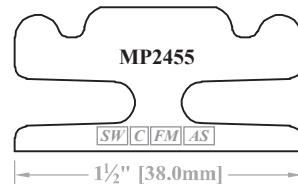
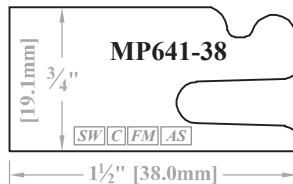
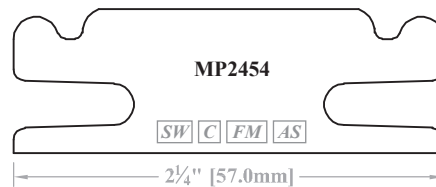
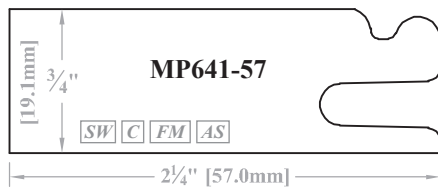
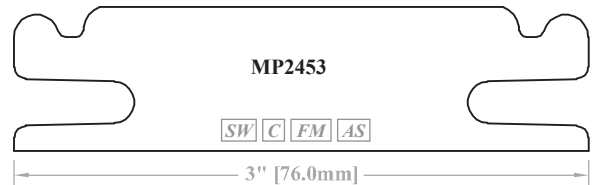
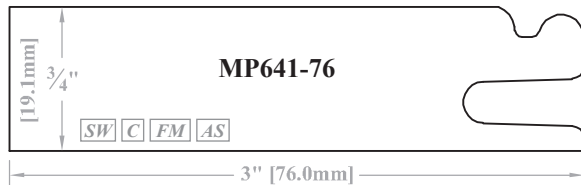
Mitered Door and Frame Construction with Matching Mullion Stock

- 600 / 6000 Series Mitered Profiles allow for Outside Edge and Width flexibility.
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- **[C]** = Available for Convex/Concave products (*Chapter D*).
- **[FM]** = Available for French Miter doors (*Section B.7*).
- **[AS]** = Available for Adventure Series doors (*Section B.7*).

Center stile & center rail profiles look like this...



Center stile & center rail profiles look like this...



► For PRICING ► See Section E.9 in our current Wholesale Pricing Catalog.

E

# Profile Options

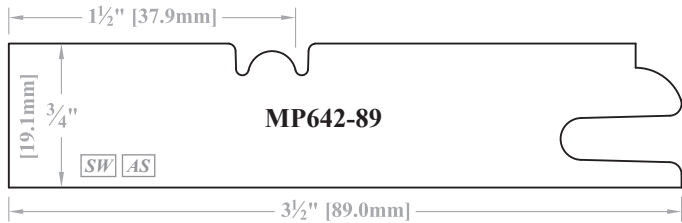
## Stile & Rail - "Mitered" Mortise & Tenon Joinery - MP600 / MP6000 Series

### Mitered Door and Frame Construction with Matching Mullion Stock

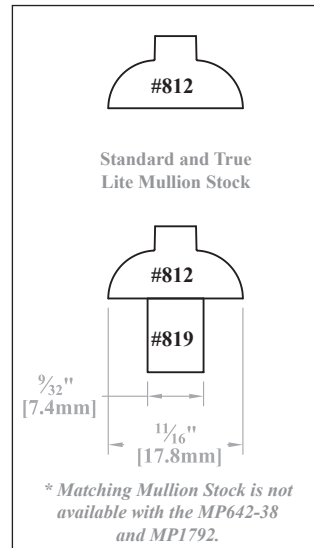
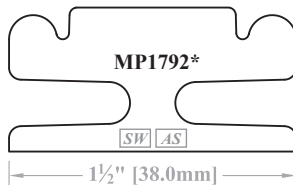
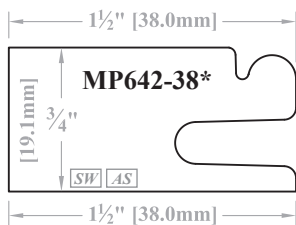
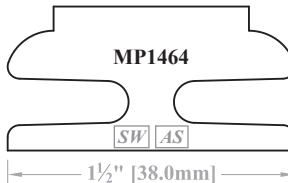
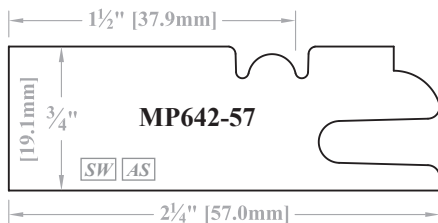
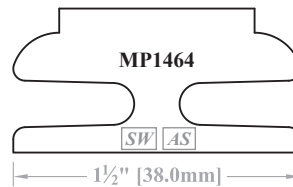
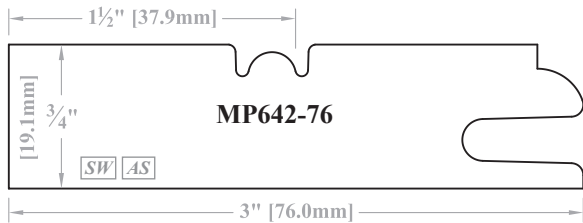
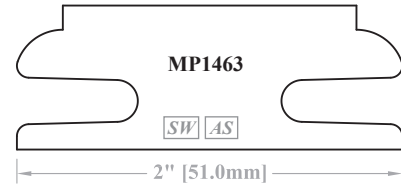
- 600 / 6000 Series Mitered Profiles allow for Outside Edge and Width flexibility.
- **[SW]** = Available in solid wood.
- **[FM]** = Available for French Miter doors (*Section B.7*).
- **[C]** = Available for Convex/Concave products (*Chapter D*).
- **[AS]** = Available for Adventure Series doors (*Section B.7*).

The MP642 Family was created to simulate a Face Frame and Inset Door "Look".

E



Center stile & center rail profiles look like this...



► For PRICING ► See Section E.9 in our current Wholesale Pricing Catalog.

Mitered Door and Frame Construction with Matching Mullion Stock

- 600 / 6000 Series Mitered Profiles allow for Outside Edge and Width flexibility.
- **[SW]** = Available in solid wood.
- **[C]** = Available for Convex/Concave products (*Chapter D*).
- **[FM]** = Available for French Miter doors (*Section B.7*).
- **[AS]** = Available for Adventure Series doors (*Section B.7*).

*Center stile & center rail profiles look like this...*

French Miter construction is available for this profile family when S/R widths are 1 3/4\" or greater.

Matching Mullion Stock is not available for this family.

*Center stile & center rail profiles look like this...*

French Miter construction is available for this profile family when S/R widths are 1 3/4\" or greater.

Matching Mullion Stock is not available for this family.

► For PRICING ► See Section E.9 in our current Wholesale Pricing Catalog.

E

# Profile Options

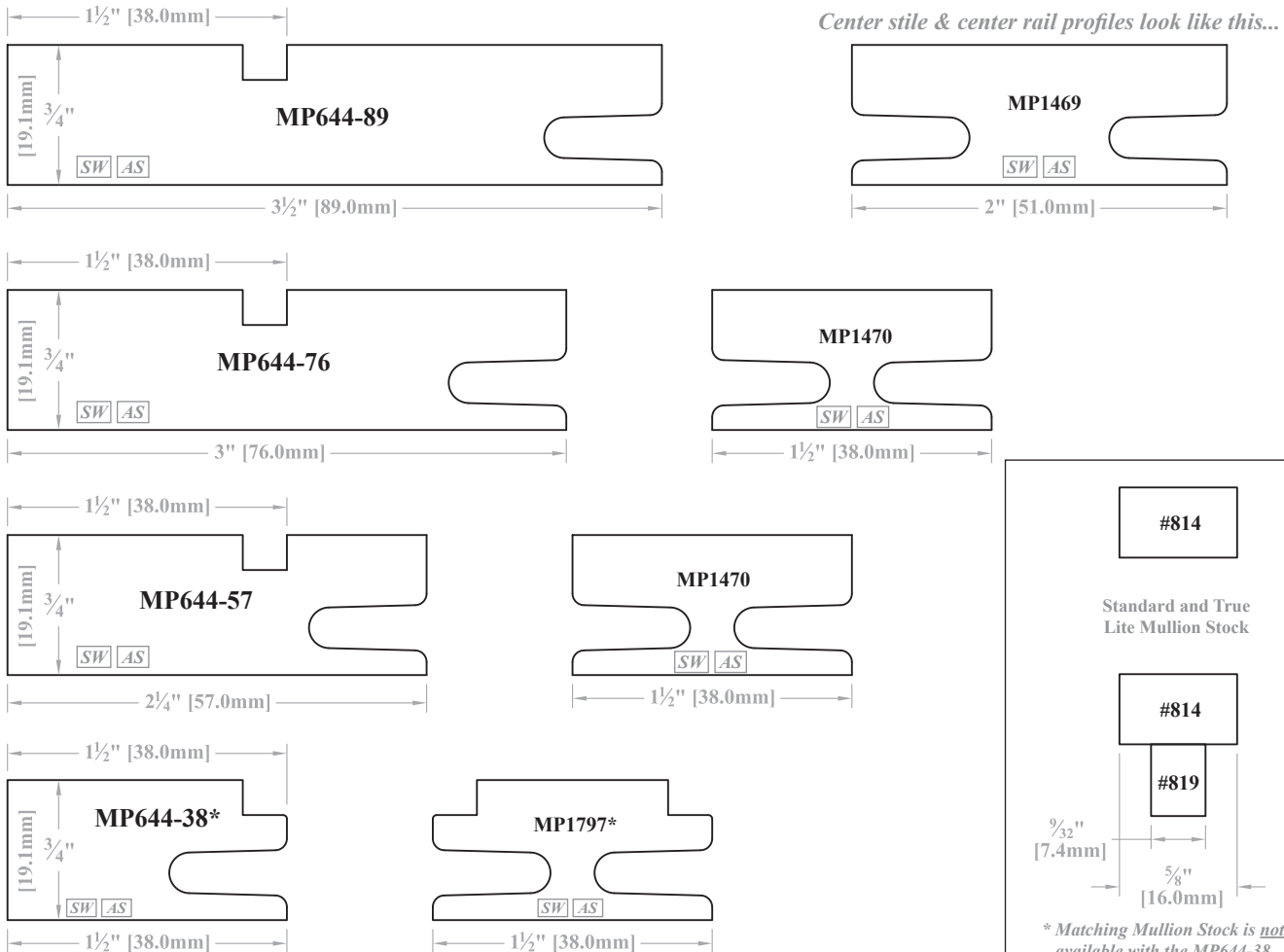
## Stile & Rail - "Mitered" Mortise & Tenon Joinery - MP600 / MP6000 Series

### Mitered Door and Frame Construction with Matching Mullion Stock

- 600 / 6000 Series Mitered Profiles allow for Outside Edge and Width flexibility.
- **[SW]** = Available in solid wood.
- **[FM]** = Available for French Miter doors (*Section B.7*).
- **[C]** = Available for Convex/Concave products (*Chapter D*).
- **[AS]** = Available for Adventure Series doors (*Section B.7*).

The MP644 Family was created to simulate a Face Frame and Inset Door "Look".

E

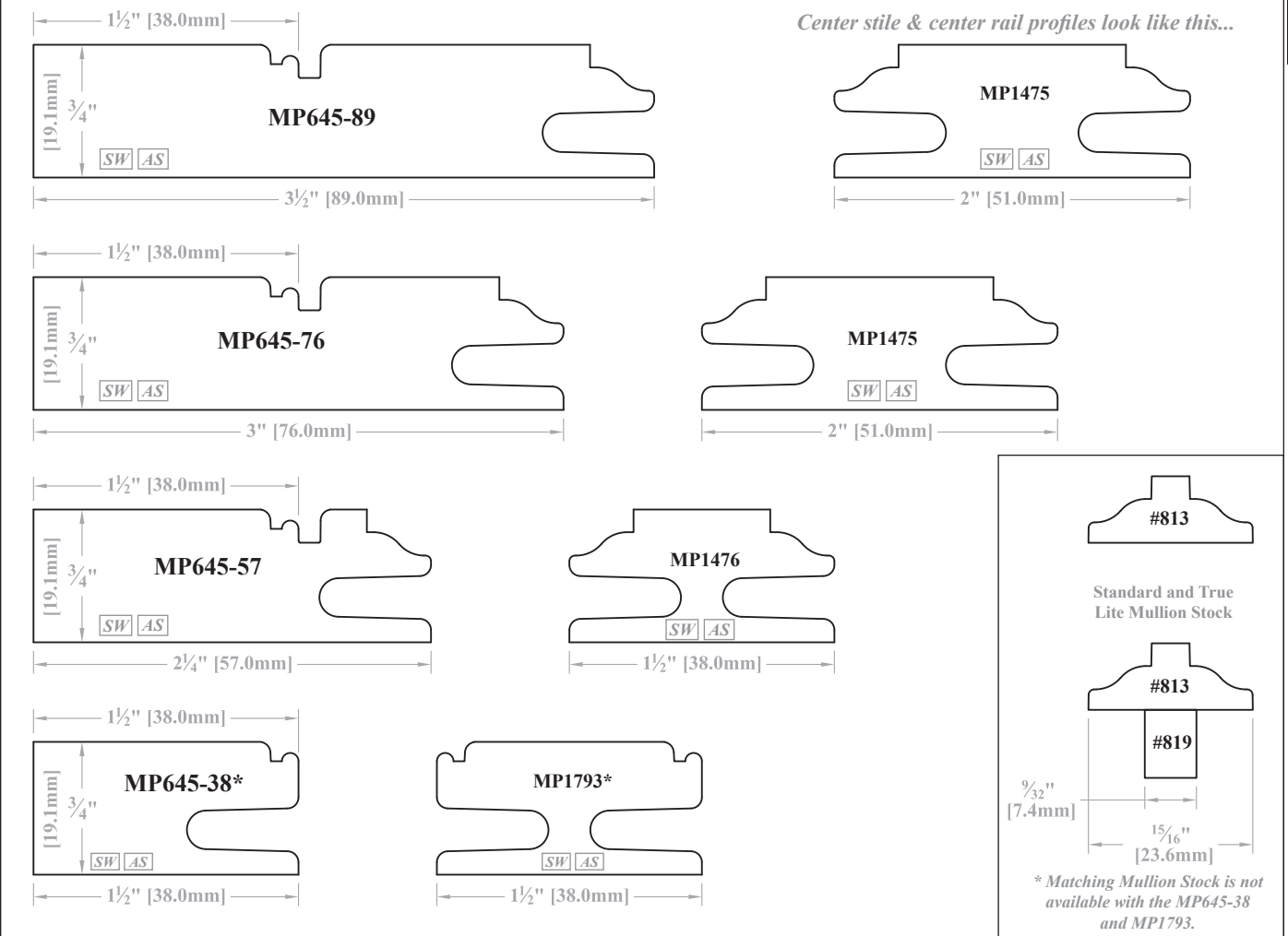


► For PRICING ► See Section E.9 in our current Wholesale Pricing Catalog.

Mitered Door and Frame Construction with Matching Mullion Stock

- 600 / 6000 Series Mitered Profiles allow for Outside Edge and Width flexibility.
- **[SW]** = Available in solid wood.
- **[C]** = Available for Convex/Concave products (Chapter D).
- **[FM]** = Available for French Miter doors (Section B.7).
- **[AS]** = Available for Adventure Series doors (Section B.7).

The MP645 Family was created to simulate a Face Frame and Inset Door "Look".



► For PRICING ► See Section E.9 in our current Wholesale Pricing Catalog.

# Profile Options

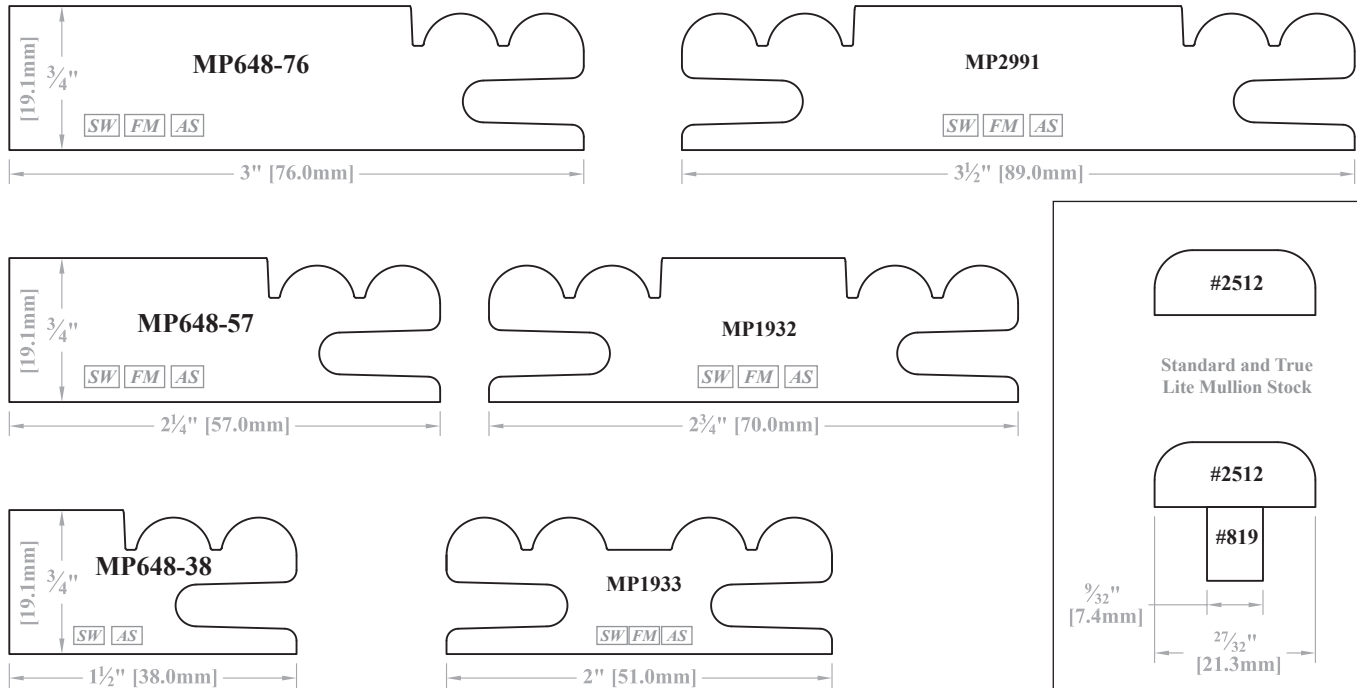
## Stile & Rail - "Mitered" Mortise & Tenon Joinery - MP600 / MP6000 Series

### Mitered Door and Frame Construction with Matching Mullion Stock

- 600 / 6000 Series Mitered Profiles allow for Outside Edge and Width flexibility.
- **SW** = Available in solid wood.
- **FM** = Available for French Miter doors (*Section B.7*).
- **C** = Available for Convex/Concave products (*Chapter D*).
- **AS** = Available for Adventure Series doors (*Section B.7*).

E

Center stile & center rail profiles look like this...



French Miter construction is available for this profile family when S/R widths are 1 1/4" or greater.

► For PRICING ► See Section E.9 in our current Wholesale Pricing Catalog.

Mitered Door and Frame Construction with Matching Mullion Stock

- 600 / 6000 Series Mitered Profiles allow for Outside Edge and Width flexibility.
- **[SW]** = Available in solid wood.
- **[C]** = Available for Convex/Concave products (*Chapter D*).
- **[FM]** = Available for French Miter doors (*Section B.7*).
- **[AS]** = Available for Adventure Series doors (*Section B.7*).

*Center stile & center rail profiles look like this...*

MP649-76: 3" [76.0mm] width, 19.1mm height, 3/4" depth. Includes [SW] and an asterisk.

MP2992: 3 5/8" [92.0mm] width, 19.1mm height, 3/4" depth. Includes [SW].

MP649-57: 2 1/4" [57.0mm] width, 19.1mm height, 3/4" depth. Includes [SW] and an asterisk.

MP2993: 2 7/8" [73.0mm] width, 19.1mm height, 3/4" depth. Includes [SW].

MP649-38: 1 1/2" [38.0mm] width, 19.1mm height, 3/4" depth. Includes [SW] and an asterisk.

MP1943: 2" [51.0mm] width, 19.1mm height, 3/4" depth. Includes [SW].

Matching Mullion Stock is not available for this family.

\* = Only available with an applied molding. See Notes.

*Center stile & center rail profiles look like this...*

MP650-76: 3" [76.0mm] width, 19.1mm height, 3/4" depth. Includes [SW] and [C].

MP1945: 2 3/4" [70.0mm] width, 19.1mm height, 3/4" depth. Includes [SW] and [C].

MP650-57: 2 1/4" [57.0mm] width, 19.1mm height, 3/4" depth. Includes [SW] and [C].

MP1946: 2" [51.0mm] width, 19.1mm height, 3/4" depth. Includes [SW] and [C].

MP650-38: 1 1/2" [38.0mm] width, 19.1mm height, 3/4" depth. Includes [SW] and [C].

MP1947: 1 1/2" [38.0mm] width, 19.1mm height, 3/4" depth. Includes [SW] and [C].

#1666

Standard and True Lite Mullion Stock

#1666

#819

9/32" [7.4mm]

3 1/32" [24.5mm]

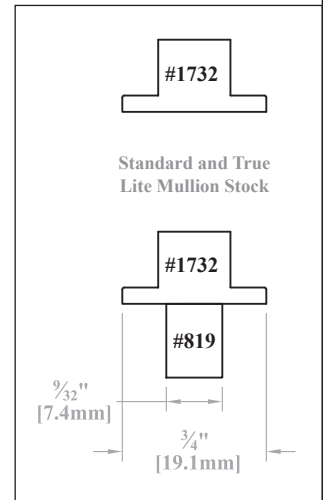
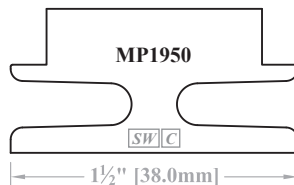
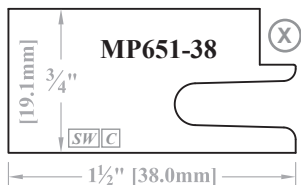
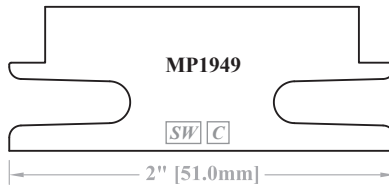
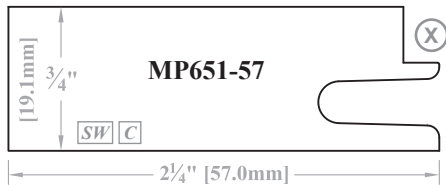
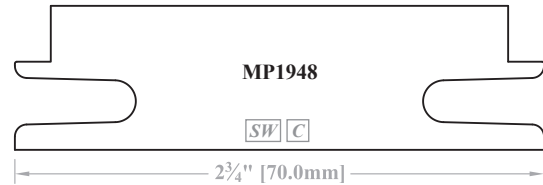
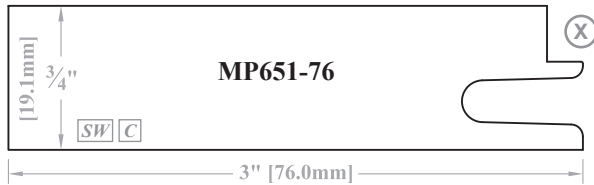
► For PRICING ► See Section E.9 in our current Wholesale Pricing Catalog.

### Mitered Door and Frame Construction with Matching Mullion Stock

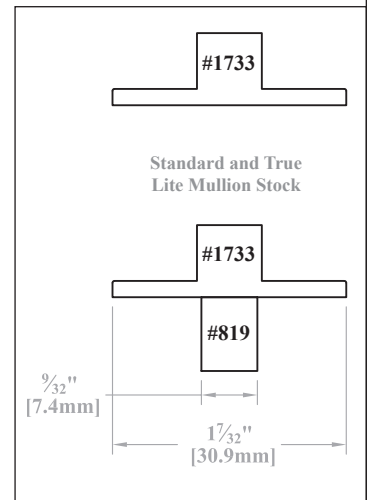
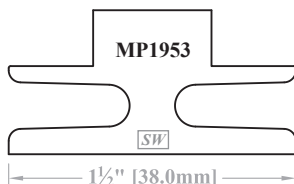
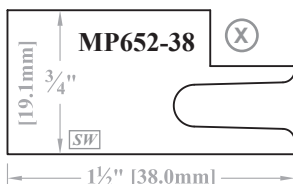
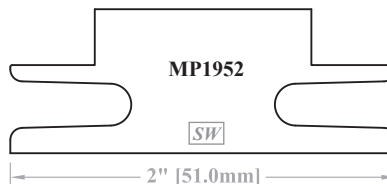
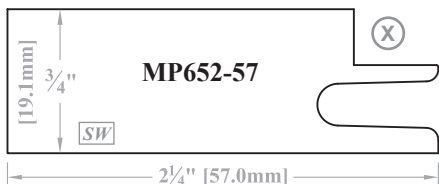
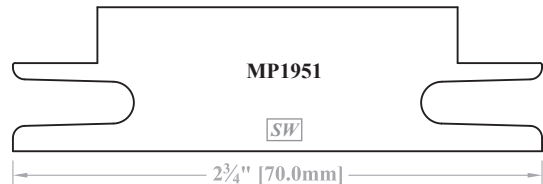
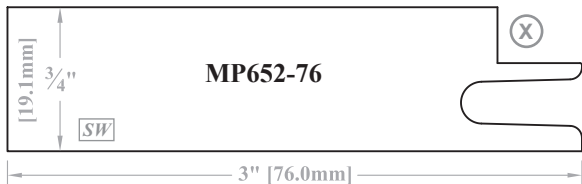
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- **[FM]** = Available for French Miter doors (*Section B.7*).
- **(X)** = Applied Molding Shelf, molding is optional.

E

Center stile & center rail profiles look like this...



Center stile & center rail profiles look like this...



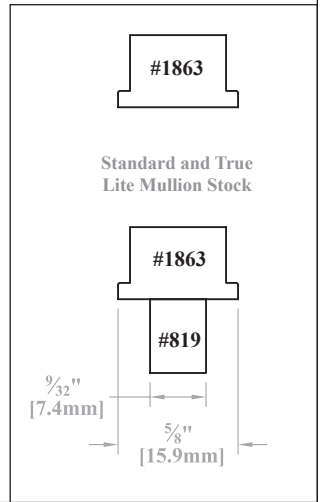
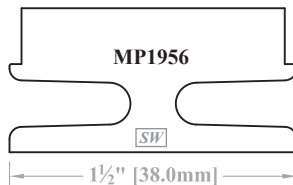
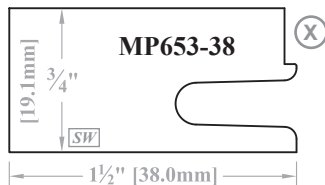
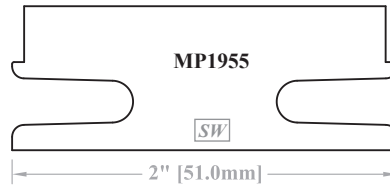
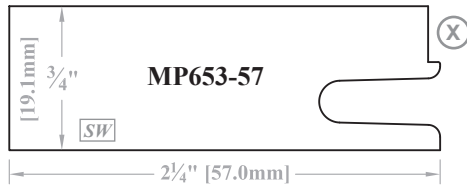
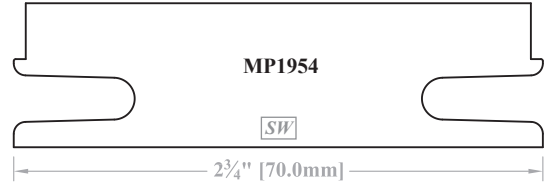
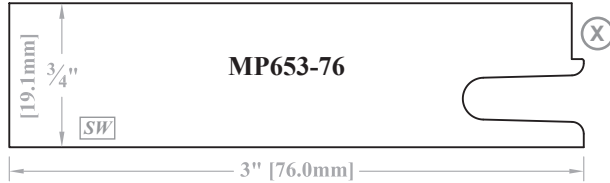
► For PRICING ► See Section E.9 in our current Wholesale Pricing Catalog.



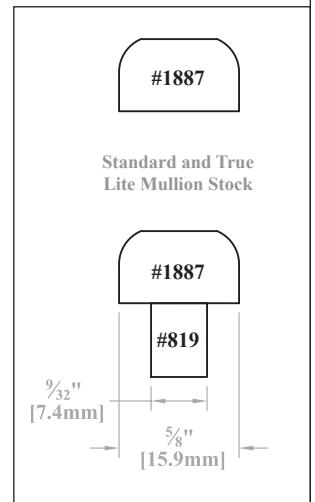
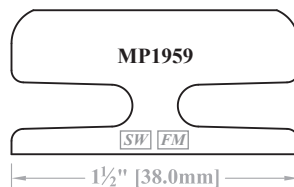
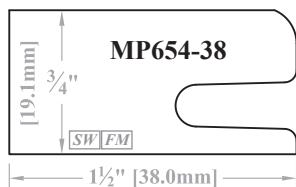
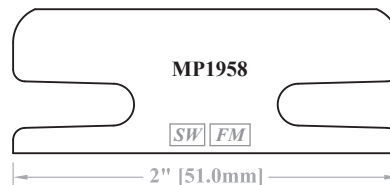
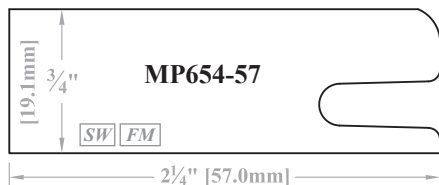
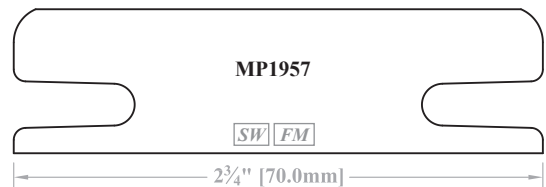
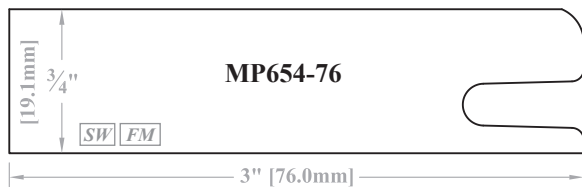
Mitered Door and Frame Construction with Matching Mullion Stock

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- **(X)** = Applied Molding Shelf, molding is optional.

Center stile & center rail profiles look like this...



Center stile & center rail profiles look like this...



► For PRICING ► See Section E.9 in our current Wholesale Pricing Catalog.

E

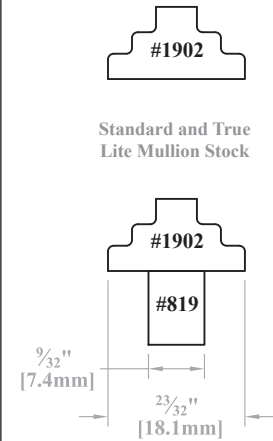
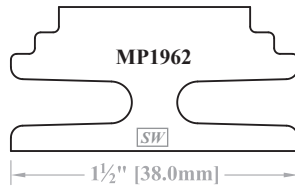
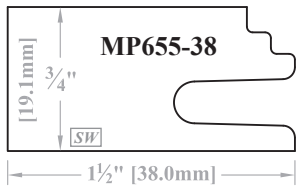
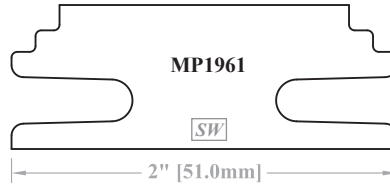
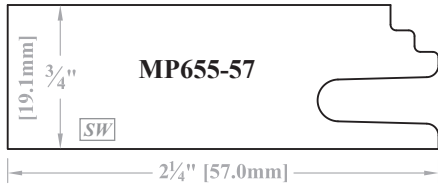
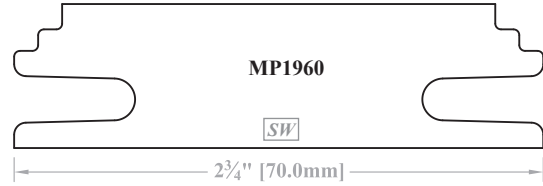
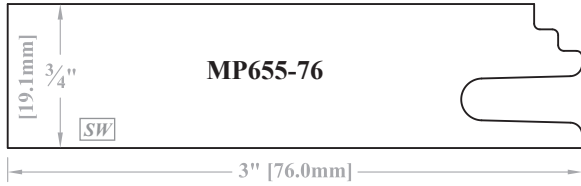
# Profile Options

## Stile & Rail - "Mitered" Mortise & Tenon Joinery - MP600 / MP6000 Series

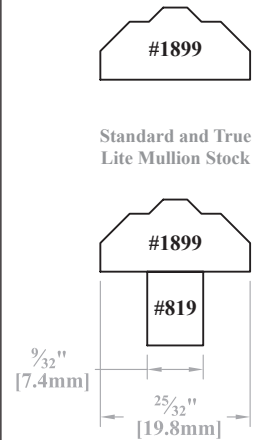
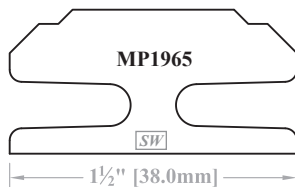
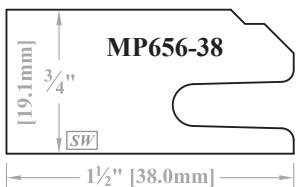
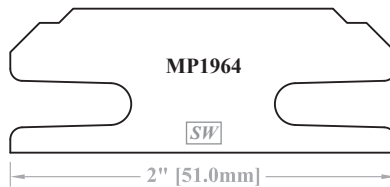
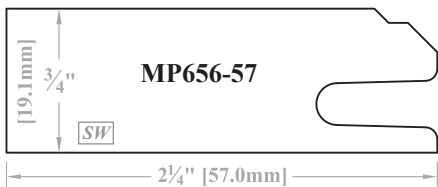
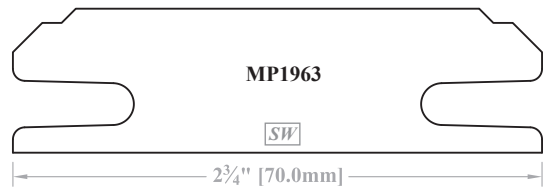
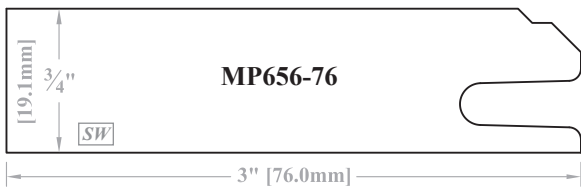
### Mitered Door and Frame Construction with Matching Mullion Stock

- 600 / 6000 Series Mitered Profiles allow for Outside Edge and Width flexibility.
- **[SW]** = Available in solid wood.
- **[FM]** = Available for French Miter doors (*Section B.7*).
- **[C]** = Available for Convex/Concave products (*Chapter D*).
- **[AS]** = Available for Adventure Series doors (*Section B.7*).

Center stile & center rail profiles look like this...



Center stile & center rail profiles look like this...

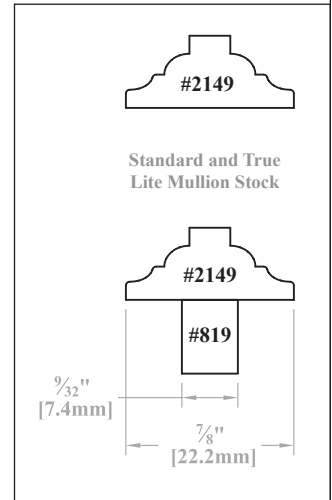
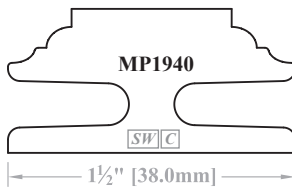
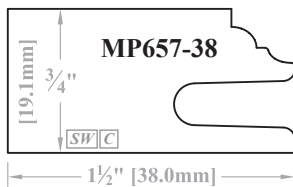
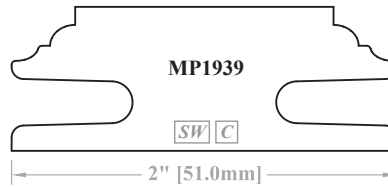
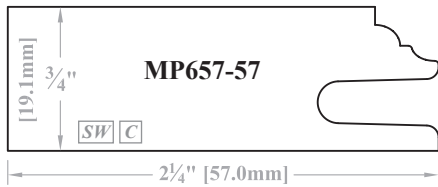
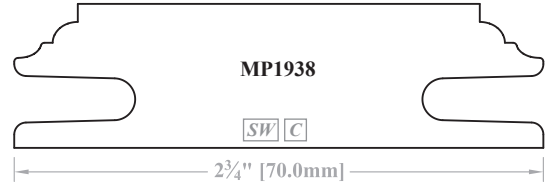
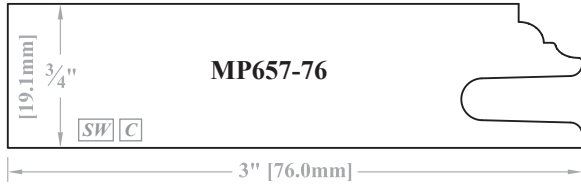


► For PRICING ► See Section E.9 in our current Wholesale Pricing Catalog.

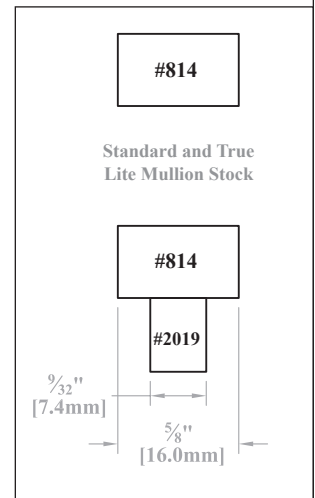
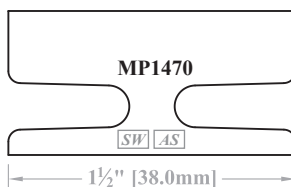
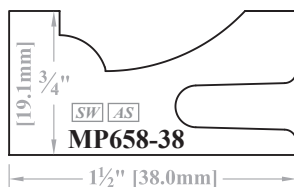
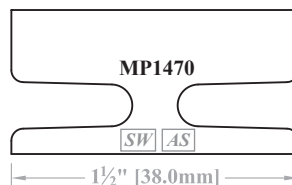
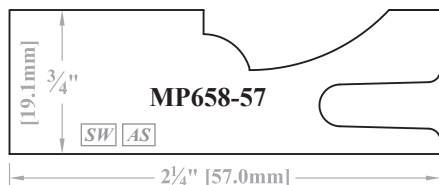
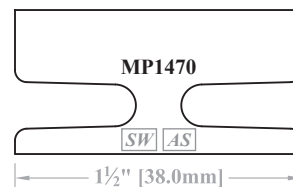
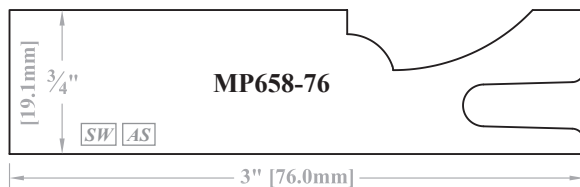
Mitered Door and Frame Construction with Matching Mullion Stock

- 600 / 6000 Series Mitered Profiles allow for Outside Edge and Width flexibility.
- **[SW]** = Available in solid wood.
- **[C]** = Available for Convex/Concave products (*Chapter D*).
- **[FM]** = Available for French Miter doors (*Section B.7*).
- **[AS]** = Available for Adventure Series doors (*Section B.7*).

Center stile & center rail profiles look like this...



Center stile & center rail profiles look like this...



► For PRICING ► See Section E.9 in our current Wholesale Pricing Catalog.

E

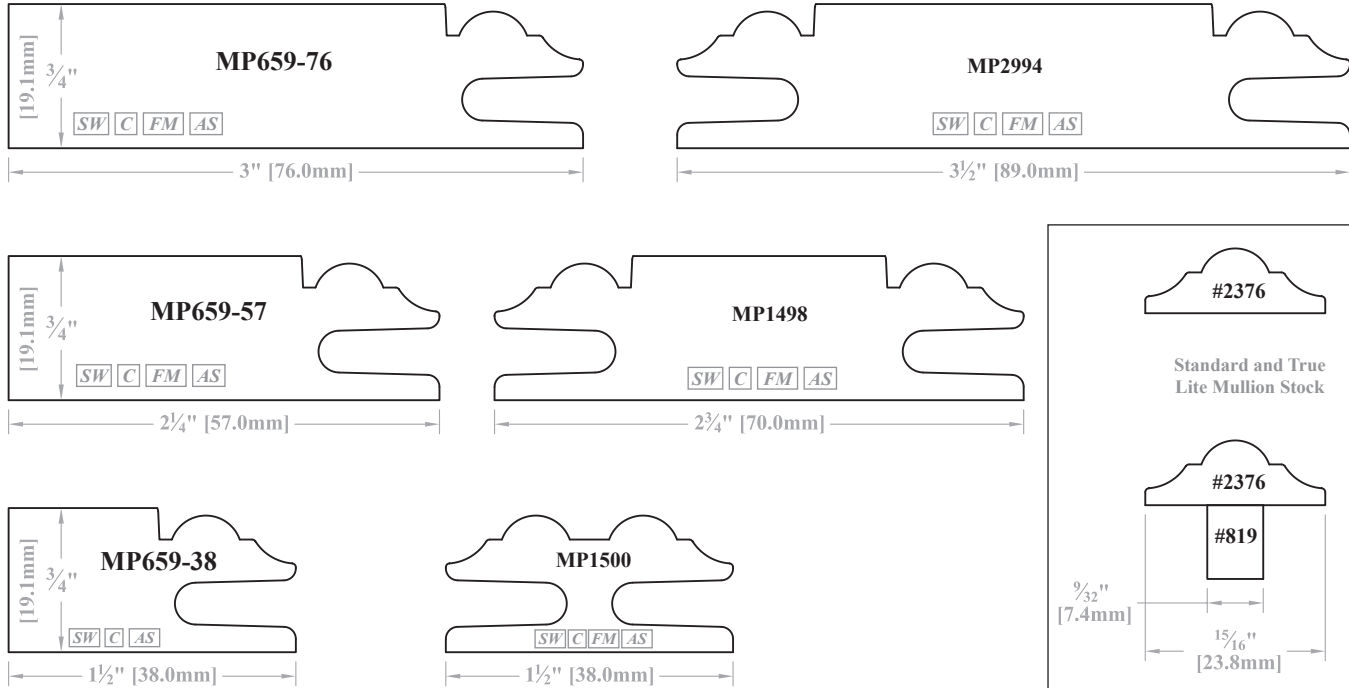
# Profile Options

## Stile & Rail - "Mitered" Mortise & Tenon Joinery - MP600 / MP6000 Series

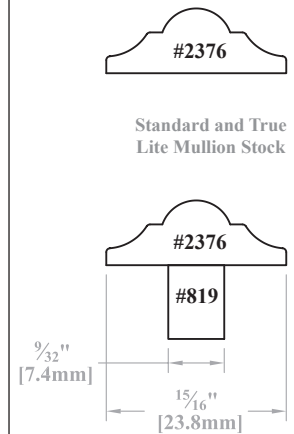
### Mitered Door and Frame Construction with Matching Mullion Stock

- 600 / 6000 Series Mitered Profiles allow for Outside Edge and Width flexibility.
- **[SW]** = Available in solid wood.
- **[C]** = Available for Convex/Concave products (*Chapter D*).
- **[FM]** = Available for French Miter doors (*Section B.7*).
- **[AS]** = Available for Adventure Series doors (*Section B.7*).

Center stile & center rail profiles look like this...

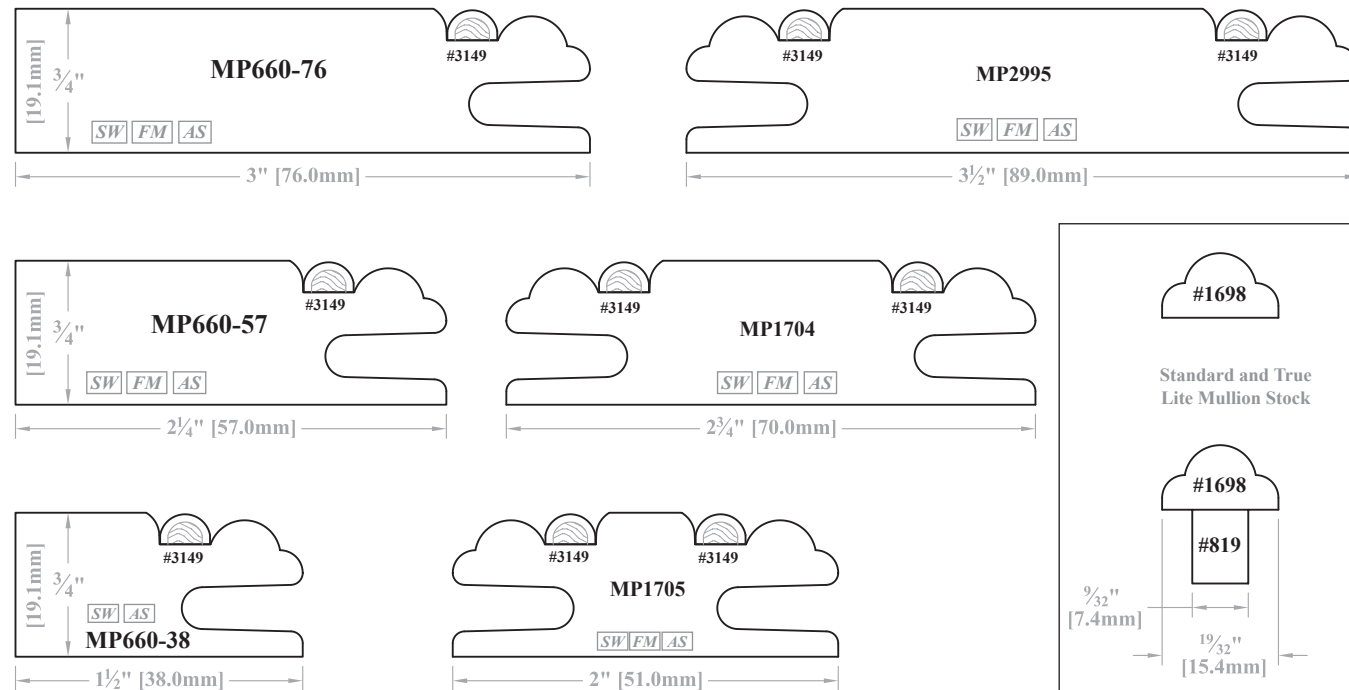


French Miter construction is available for this profile family when S/R widths are 1 1/4\"/>

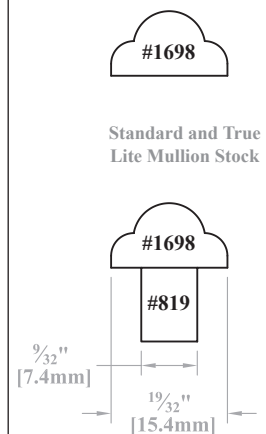


Molding is NOT included with this profile family and must be ordered separately.

Center stile & center rail profiles look like this...



French Miter construction is available for this profile family when S/R widths are 1 1/4\"/>



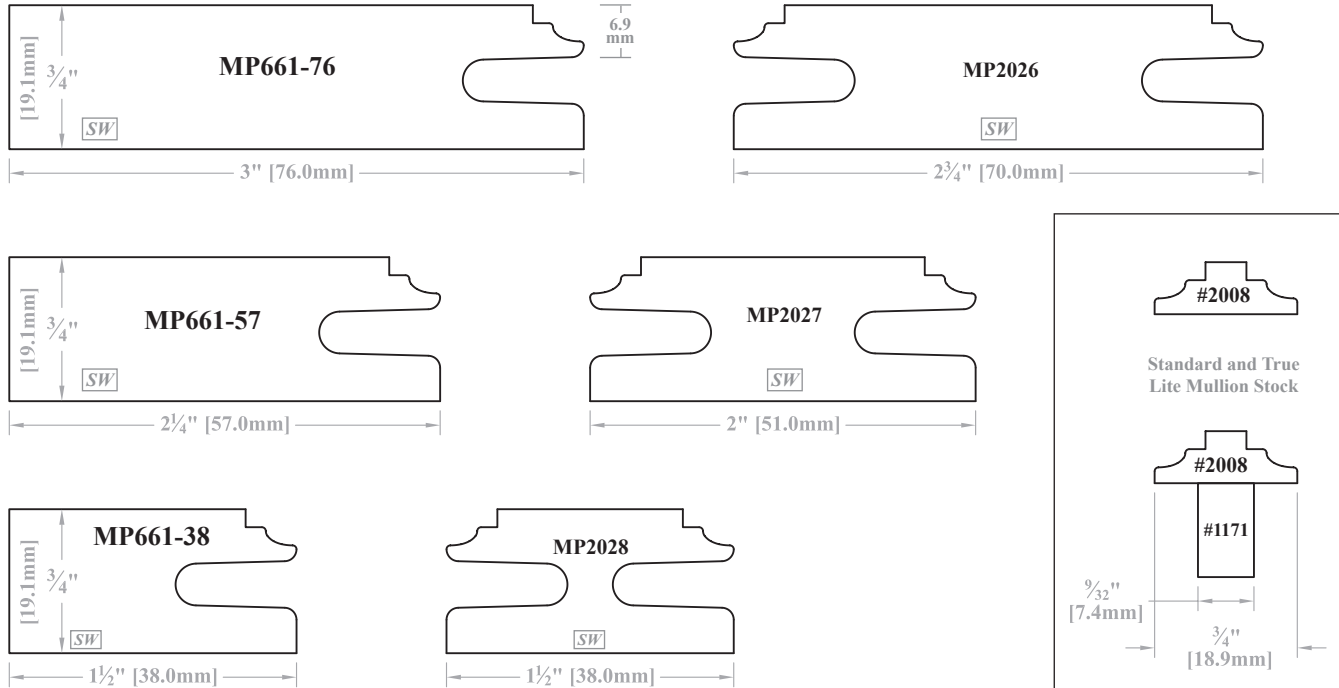
► For PRICING ► See Section E.9 in our current Wholesale Pricing Catalog.



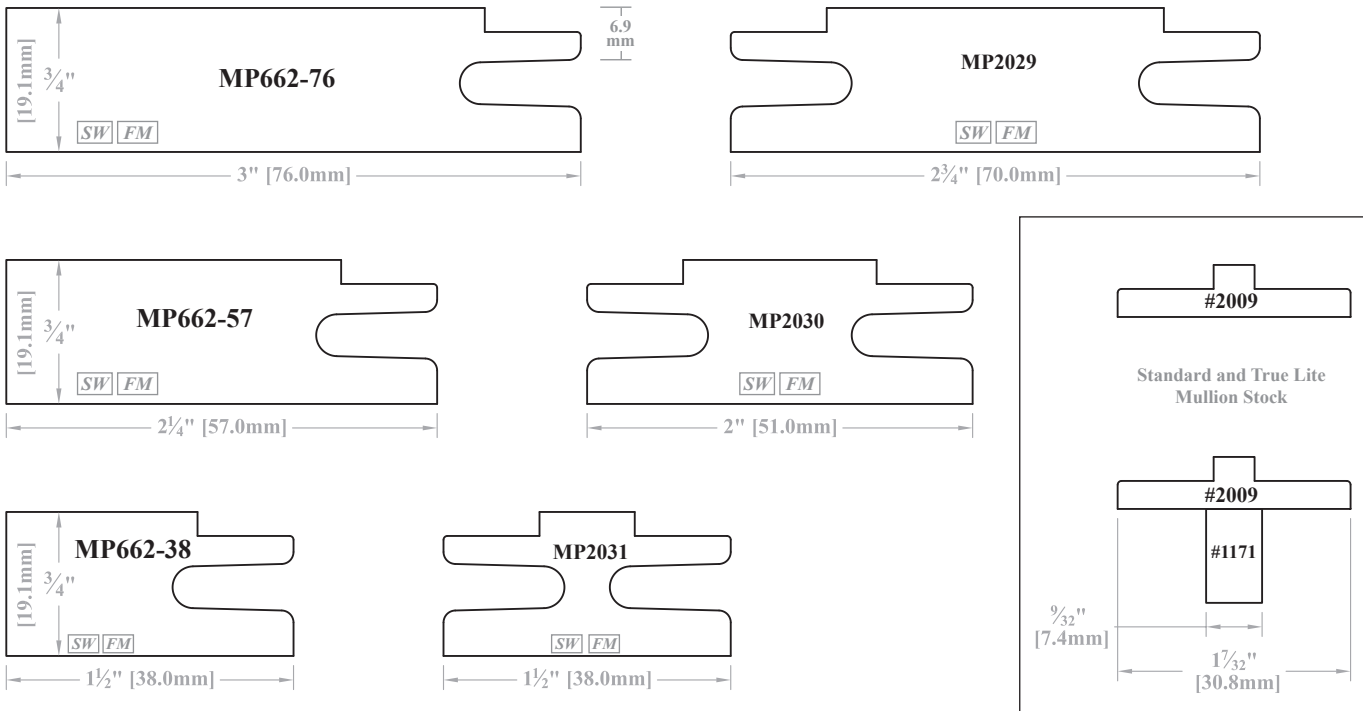
Mitered Door and Frame Construction with Matching Mullion Stock

- 600 / 6000 Series Mitered Profiles allow for Outside Edge and Width flexibility.
- **[SW]** = Available in solid wood.
- **[C]** = Available for Convex/Concave products (*Chapter D*).
- **[FM]** = Available for French Miter doors (*Section B.7*).
- **[AS]** = Available for Adventure Series doors (*Section B.7*).

Center stile & center rail profiles look like this...



Center stile & center rail profiles look like this...



► For PRICING ► See Section E.9 in our current Wholesale Pricing Catalog.

E

# Profile Options

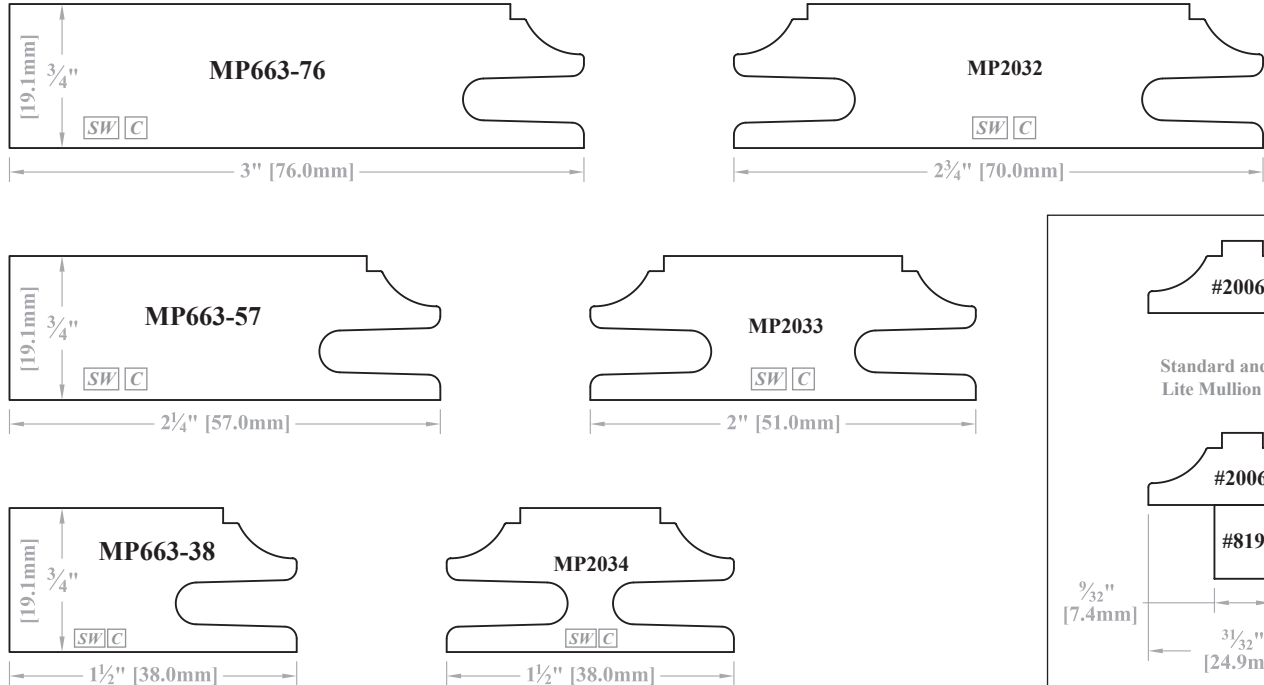
## Stile & Rail - "Mitered" Mortise & Tenon Joinery - MP600 / MP6000 Series

### Mitered Door and Frame Construction with Matching Mullion Stock

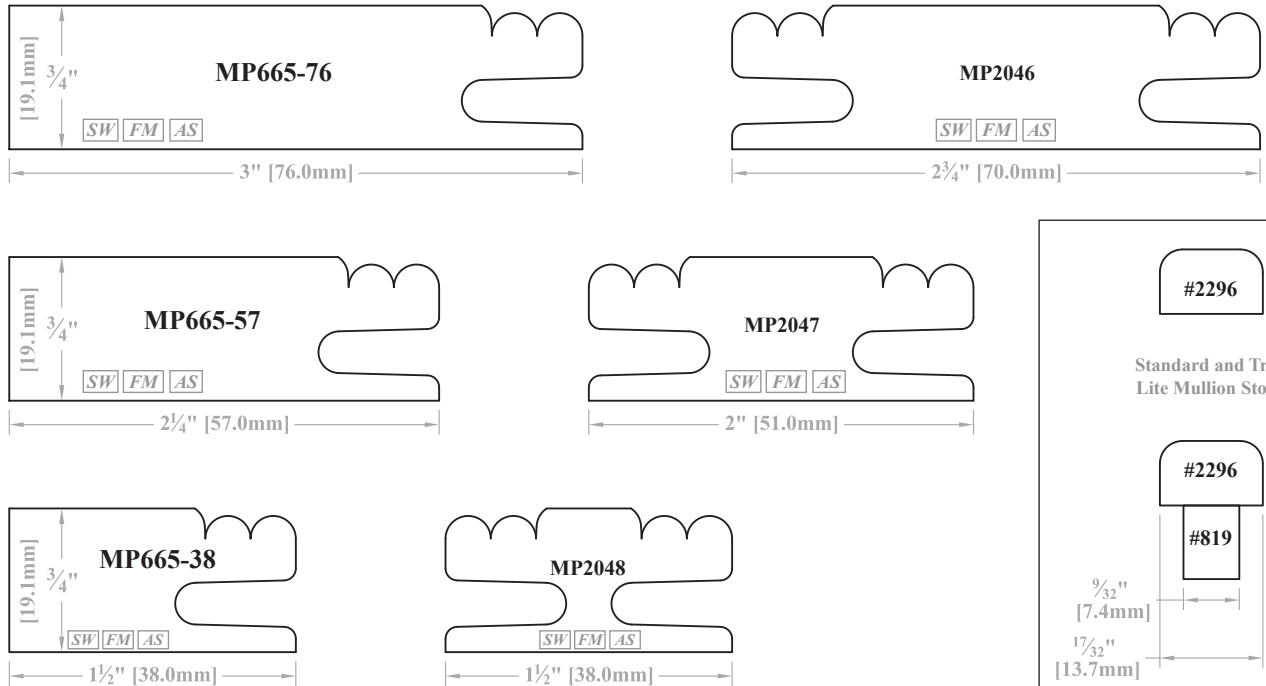
- 600 / 6000 Series Mitered Profiles allow for Outside Edge and Width flexibility.
- **[SW]** = Available in solid wood.
- **[C]** = Available for Convex/Concave products (*Chapter D*).
- **[FM]** = Available for French Miter doors (*Section B.7*).
- **[AS]** = Available for Adventure Series doors (*Section B.7*).

E

Center stile & center rail profiles look like this...



Center stile & center rail profiles look like this...



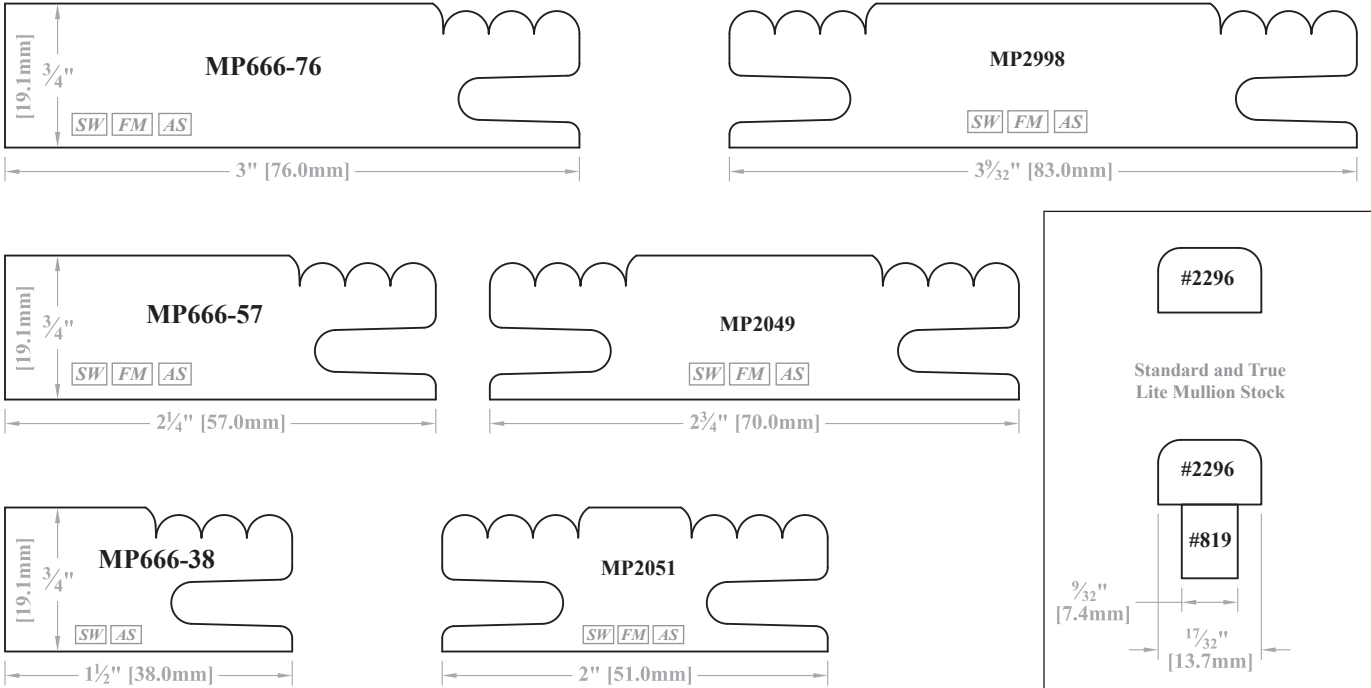
► For PRICING ► See Section E.9 in our current Wholesale Pricing Catalog.

Mitered Door and Frame Construction with Matching Mullion Stock

- 600 / 6000 Series Mitered Profiles allow for Outside Edge and Width flexibility.
- **[SW]** = Available in solid wood.
- **[C]** = Available for Convex/Concave products (*Chapter D*).
- **[FM]** = Available for French Miter doors (*Section B.7*).
- **[AS]** = Available for Adventure Series doors (*Section B.7*).

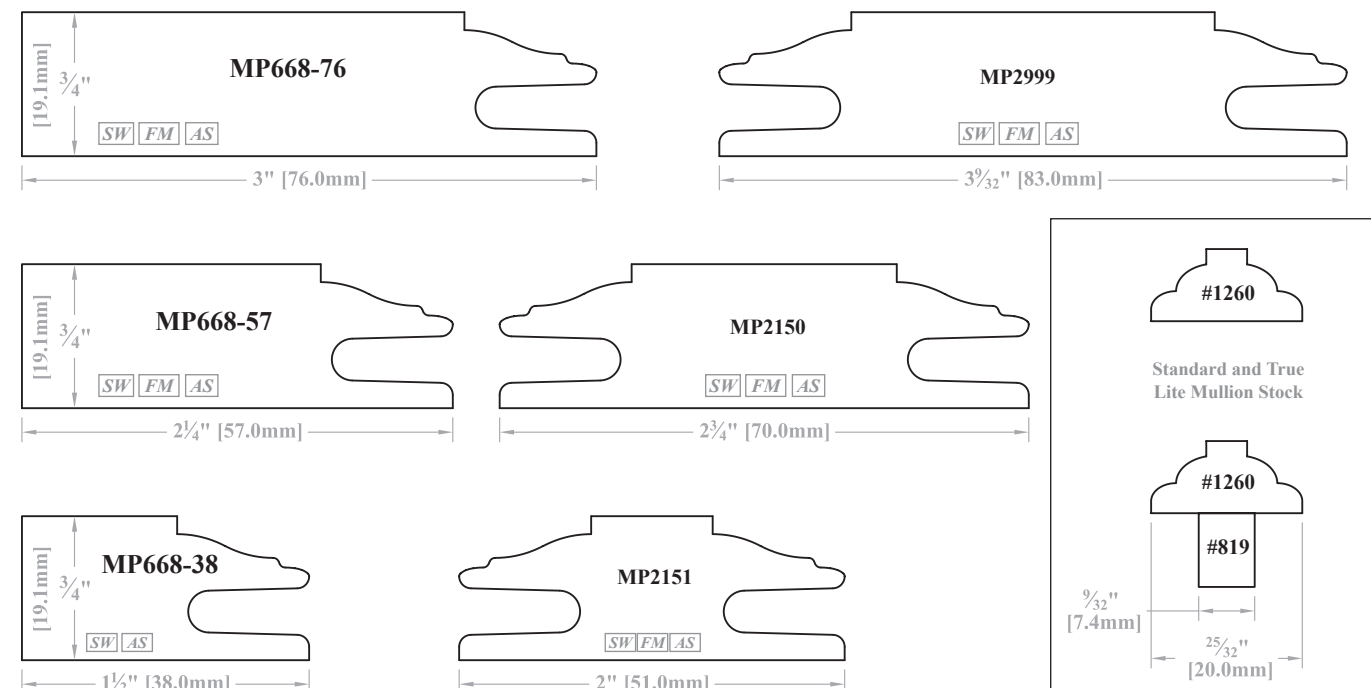
French Miter construction is available for this profile family when S/R widths are 1 1/4" or greater.

Center stile & center rail profiles look like this...



French Miter construction is available for this profile family when S/R widths are 1 1/4" or greater.

Center stile & center rail profiles look like this...



French Miter construction is available for this profile family when S/R widths are 1 1/4" or greater.

Requires the use of alternative mullion molding for certain lite patterns. See *Technical Notes* at end of this section for more information.

E

# Profile Options

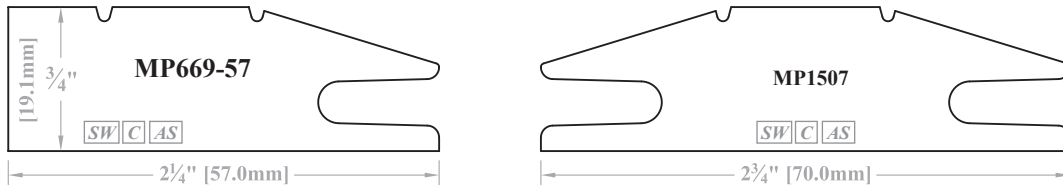
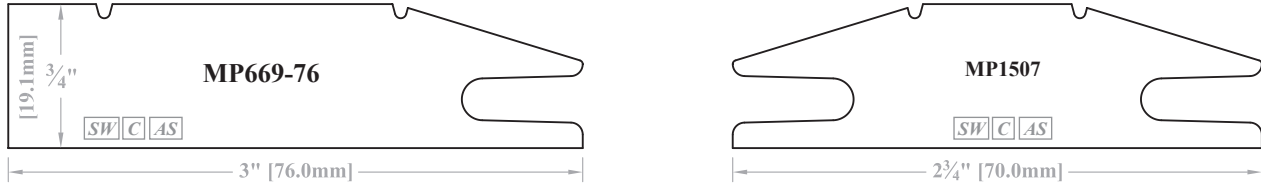
## Stile & Rail - "Mitered" Mortise & Tenon Joinery - MP600 / MP6000 Series

### Mitered Door and Frame Construction with Matching Mullion Stock

- 600 / 6000 Series Mitered Profiles allow for Outside Edge and Width flexibility.
- **[SW]** = Available in solid wood.
- **[C]** = Available for Convex/Concave products (*Chapter D*).
- **[FM]** = Available for French Miter doors (*Section B.7*).
- **[AS]** = Available for Adventure Series doors (*Section B.7*).

E

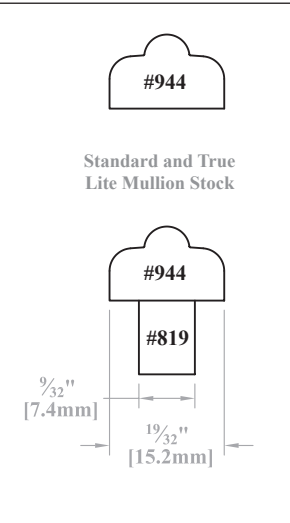
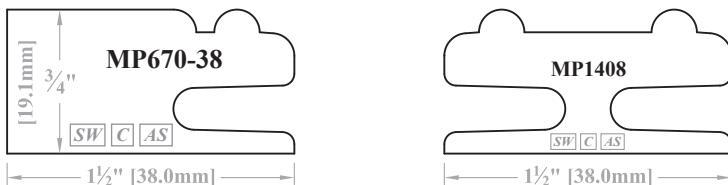
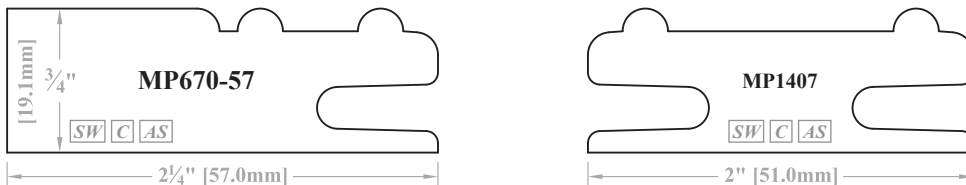
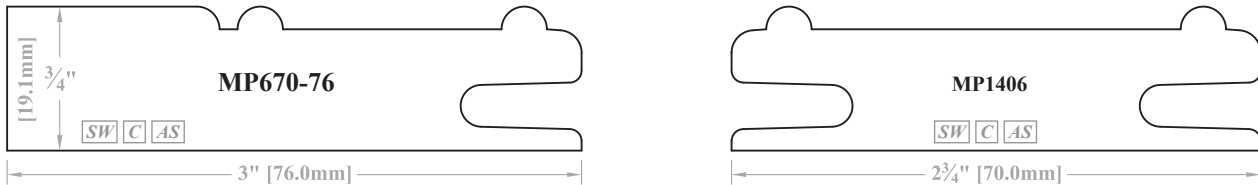
Center stile & center rail profiles look like this...



Use MP646-38 found on *page E.9.22* for a 1 1/2" [38.1mm] wide Stile & Rail profile option.

Matching Mullion Stock is *not* available for this family.

Center stile & center rail profiles look like this...

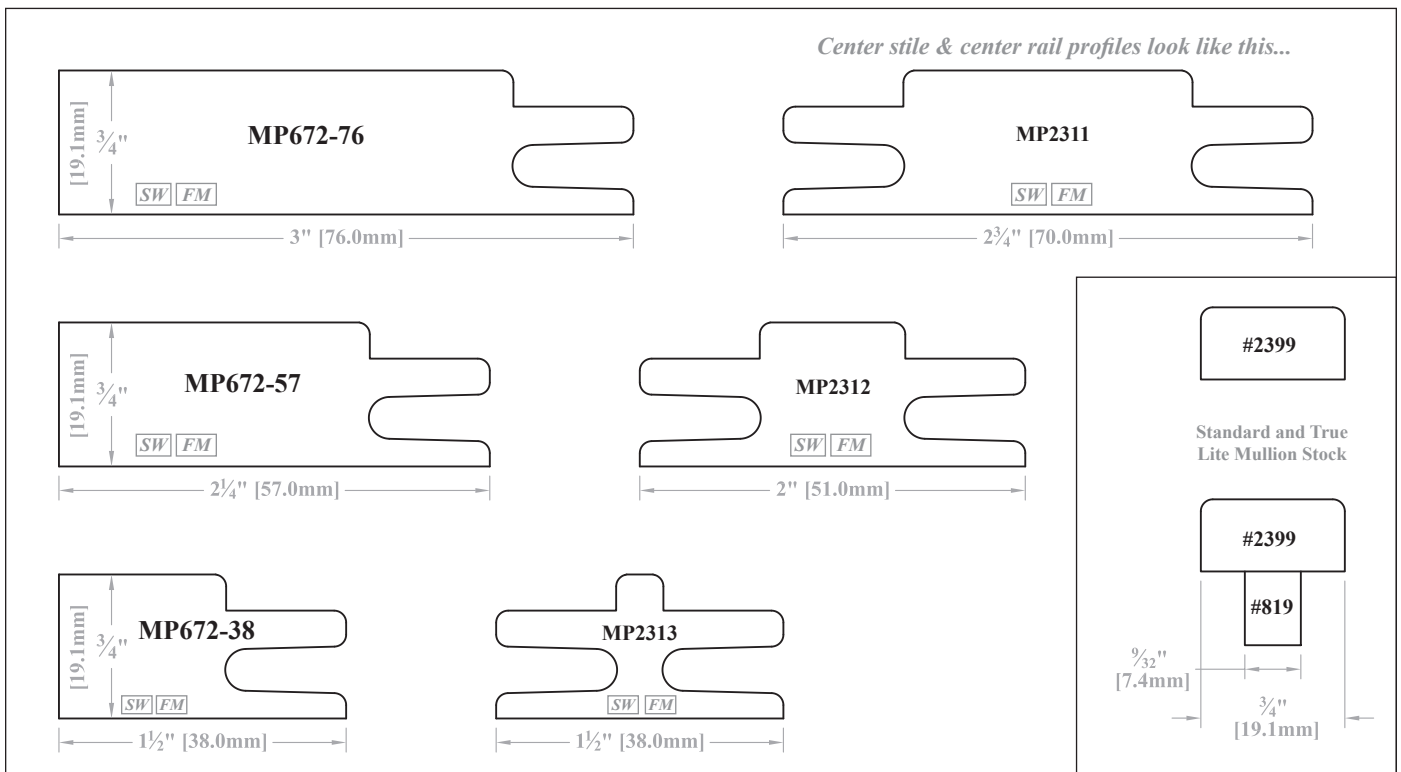
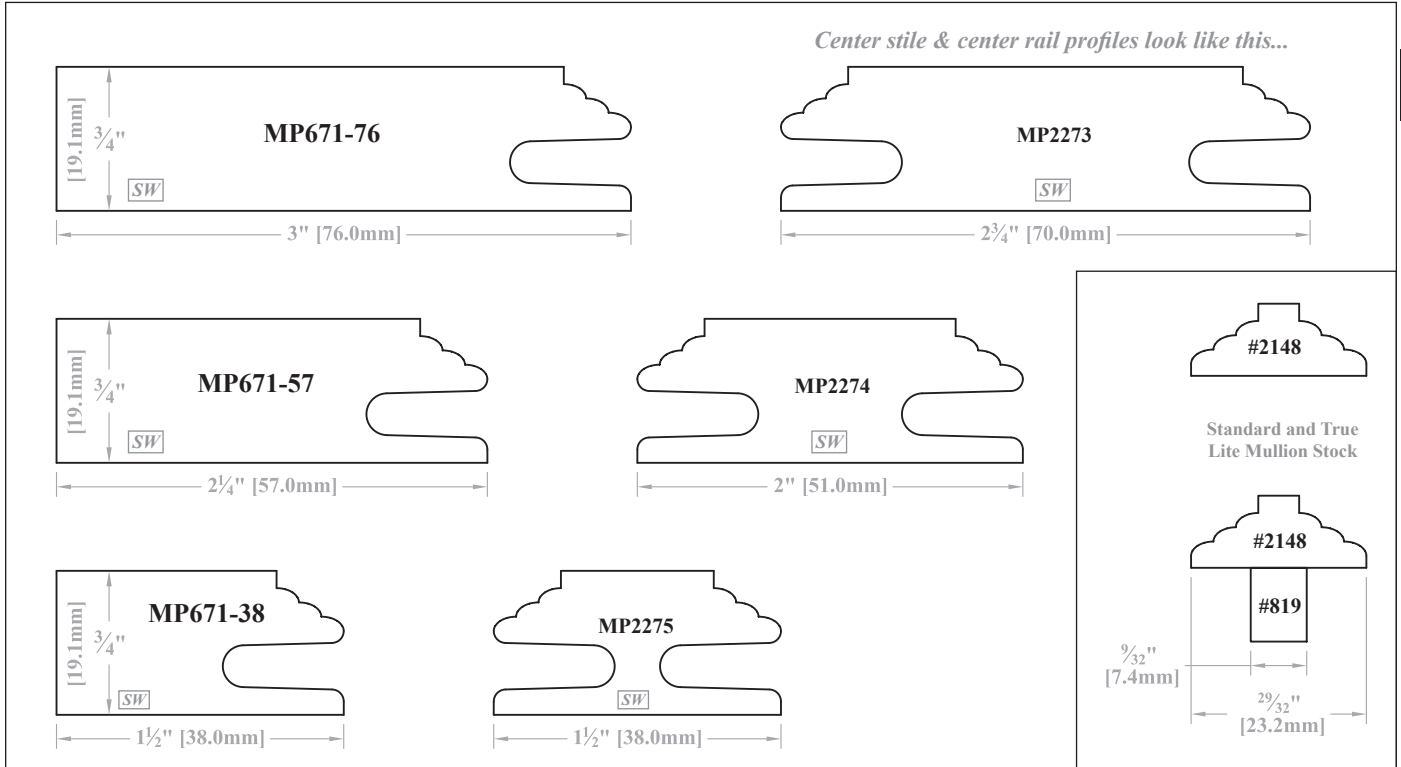


► For PRICING ► See Section E.9 in our current Wholesale Pricing Catalog.



Mitered Door and Frame Construction with Matching Mullion Stock

- 600 / 6000 Series Mitered Profiles allow for Outside Edge and Width flexibility.
- **[SW]** = Available in solid wood.
- **[C]** = Available for Convex/Concave products (*Chapter D*).
- **[FM]** = Available for French Miter doors (*Section B.7*).
- **[AS]** = Available for Adventure Series doors (*Section B.7*).



► For PRICING ► See Section E.9 in our current Wholesale Pricing Catalog.

E

# Profile Options

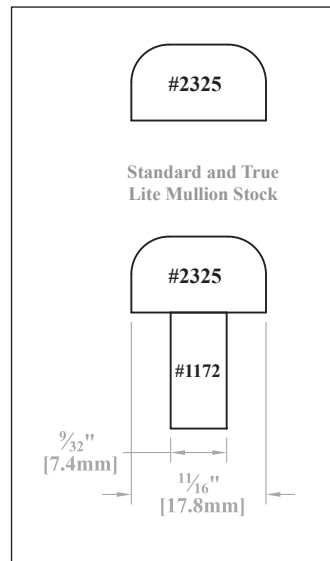
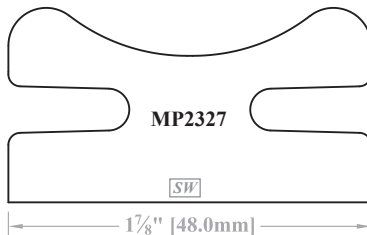
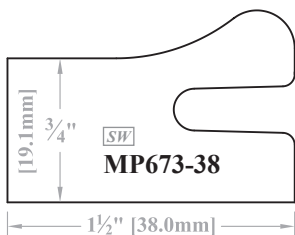
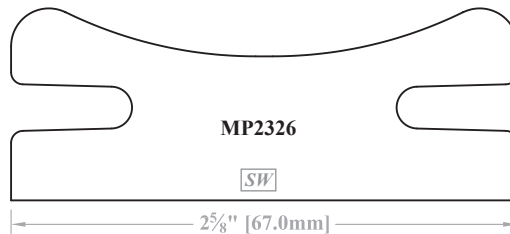
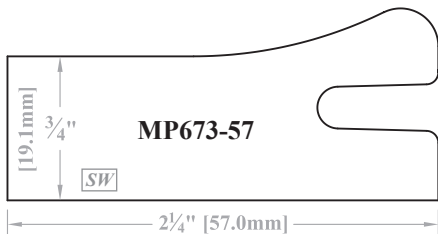
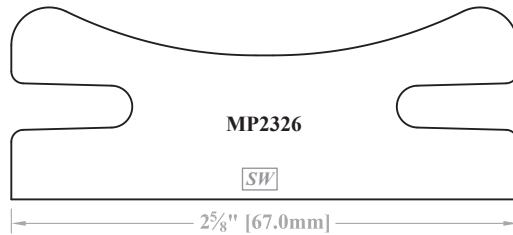
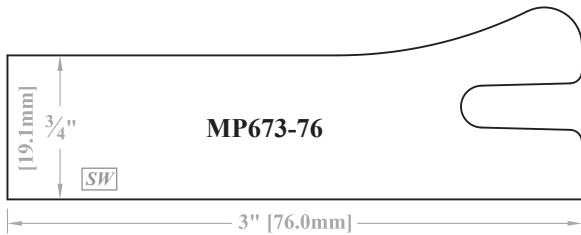
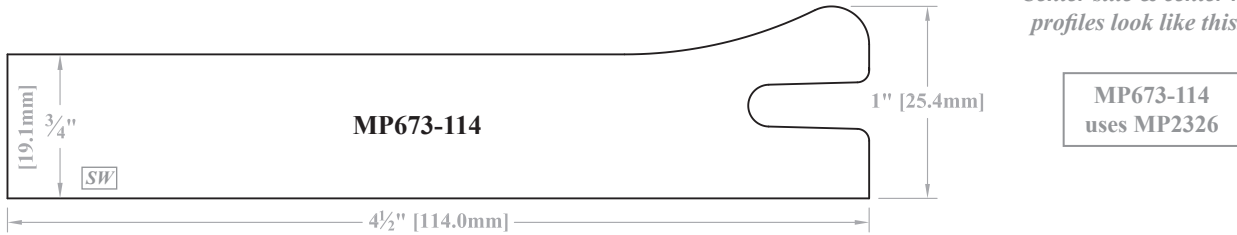
## Stile & Rail - "Mitered" Mortise & Tenon Joinery - MP600 / MP6000 Series

### Mitered Door and Frame Construction with Matching Mullion Stock

- 600 / 6000 Series Mitered Profiles allow for Outside Edge and Width flexibility.
- **[SW]** = Available in solid wood.
- **[FM]** = Available for French Miter doors (*Section B.7*).
- **[C]** = Available for Convex/Concave products (*Chapter D*).
- **[AS]** = Available for Adventure Series doors (*Section B.7*).

E

Center stile & center rail profiles look like this...



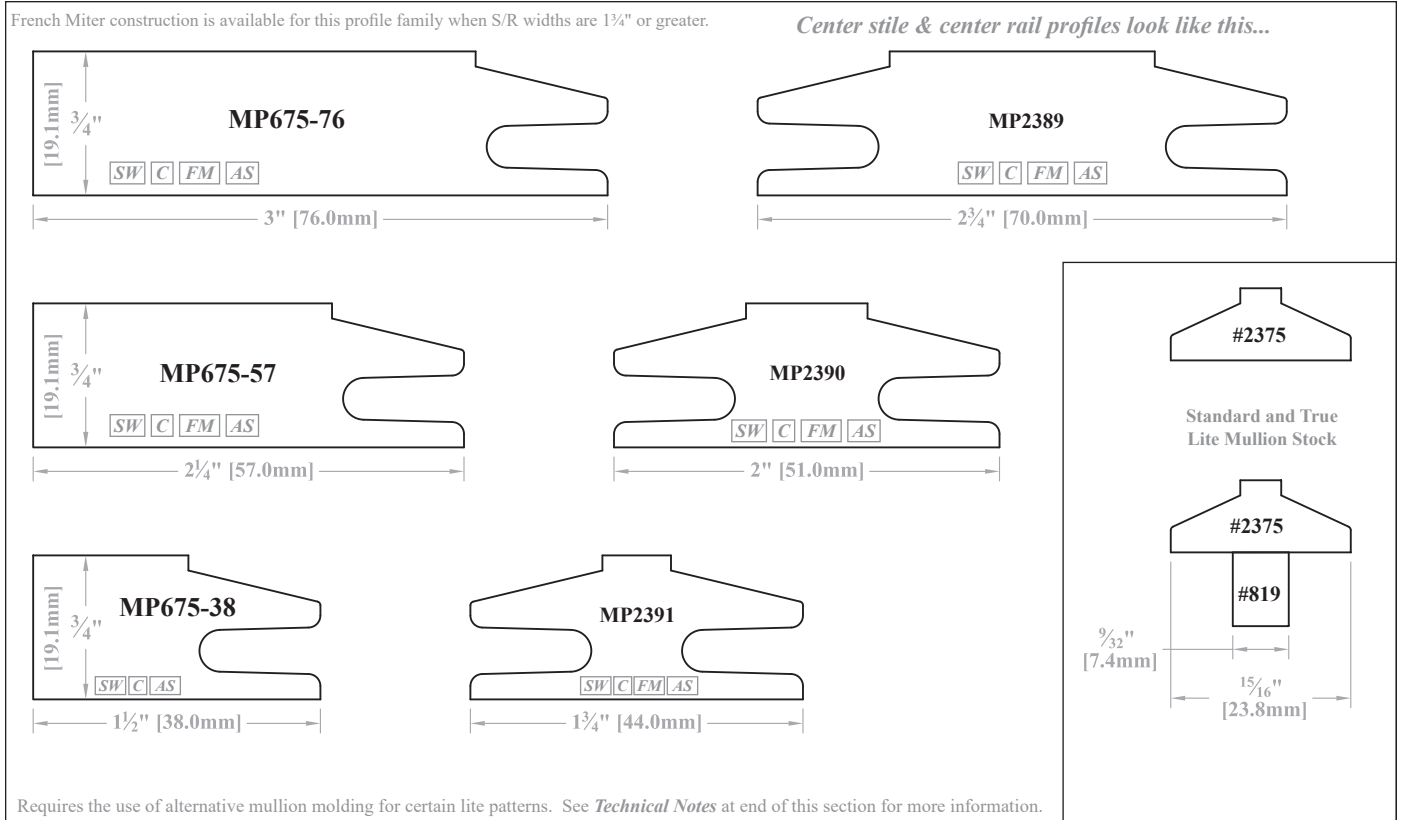
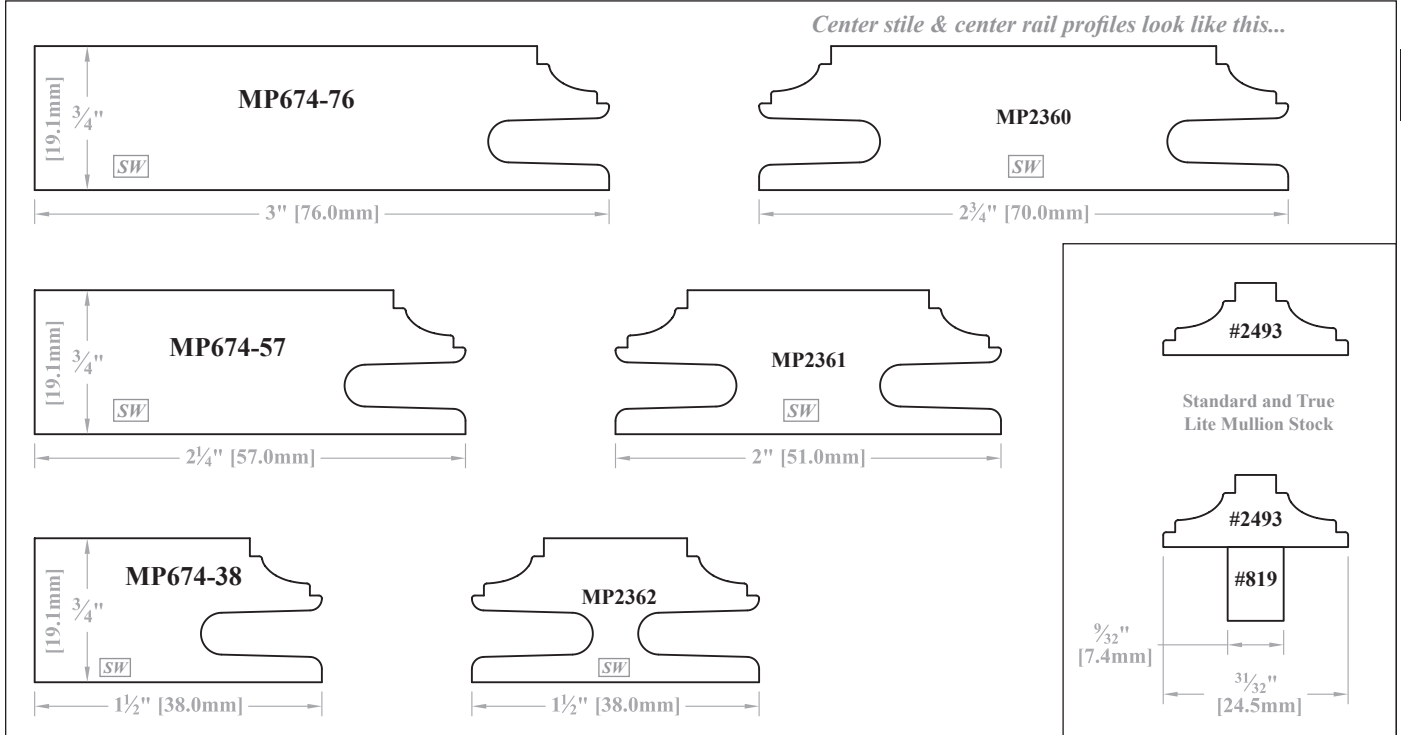
Must be ordered at 1" [25.4mm] thick. Add 30% for 1" [25.4mm] thickness.  
Not compatible with ME Outside Edge Profiles.

► For PRICING ► See Section E.9 in our current Wholesale Pricing Catalog.



Mitered Door and Frame Construction with Matching Mullion Stock

- 600 / 6000 Series Mitered Profiles allow for Outside Edge and Width flexibility.
- **[SW]** = Available in solid wood.
- **[C]** = Available for Convex/Concave products (*Chapter D*).
- **[FM]** = Available for French Miter doors (*Section B.7*).
- **[AS]** = Available for Adventure Series doors (*Section B.7*).



Requires the use of alternative mullion molding for certain lite patterns. See *Technical Notes* at end of this section for more information.

► For PRICING ► See Section E.9 in our current Wholesale Pricing Catalog.

E

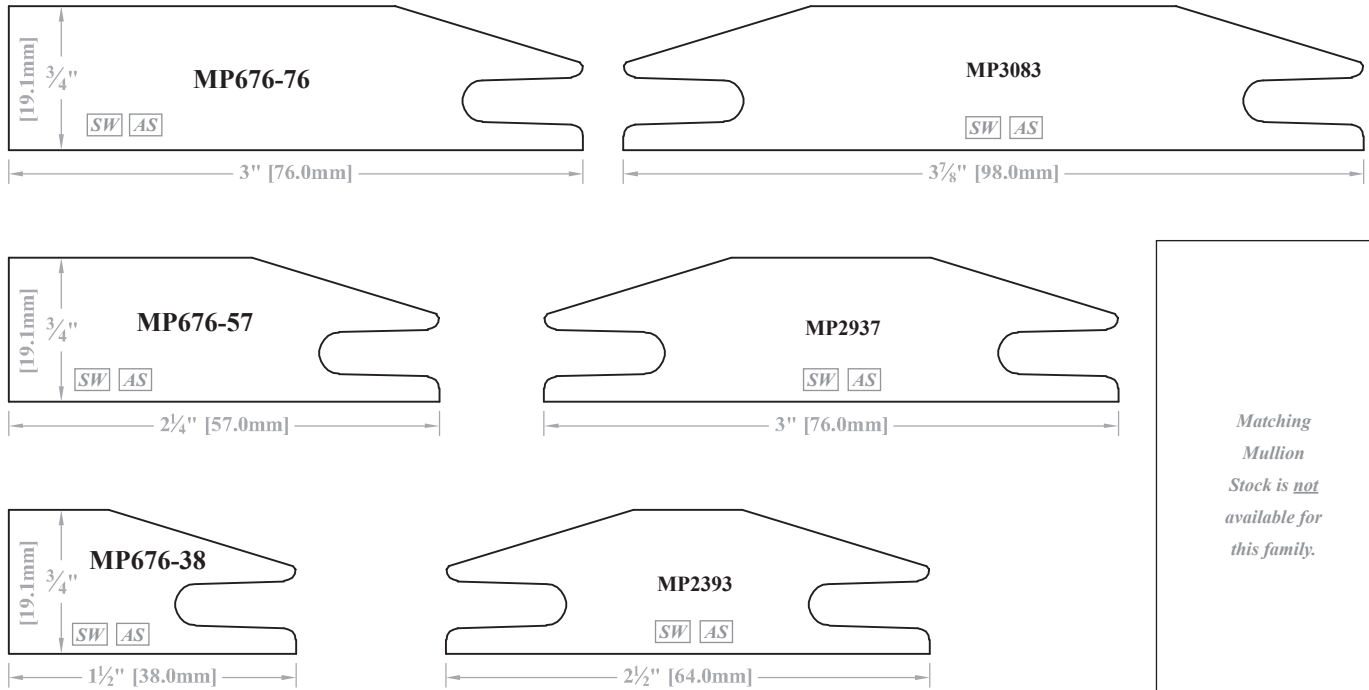
# Profile Options

## Stile & Rail - "Mitered" Mortise & Tenon Joinery - MP600 / MP6000 Series

### Mitered Door and Frame Construction with Matching Mullion Stock

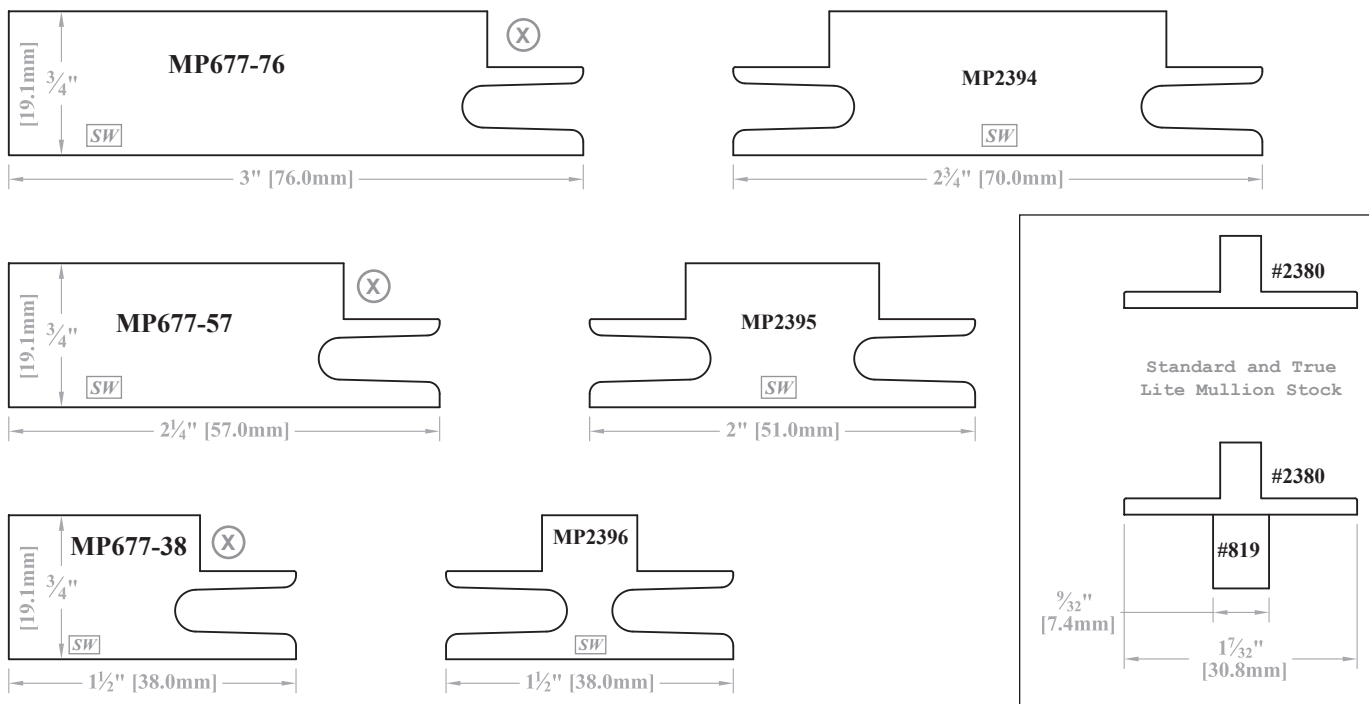
- 600 / 6000 Series Mitered Profiles allow for Outside Edge and Width flexibility.
- **[SW]** = Available in solid wood.
- **[FM]** = Available for French Miter doors (*Section B.7*).
- **[C]** = Available for Convex/Concave products (*Chapter D*).
- **[AS]** = Available for Adventure Series doors (*Section B.7*).

Center stile & center rail profiles look like this...



Matching Mullion Stock is not available for this family.

Center stile and center rail profiles look like this...

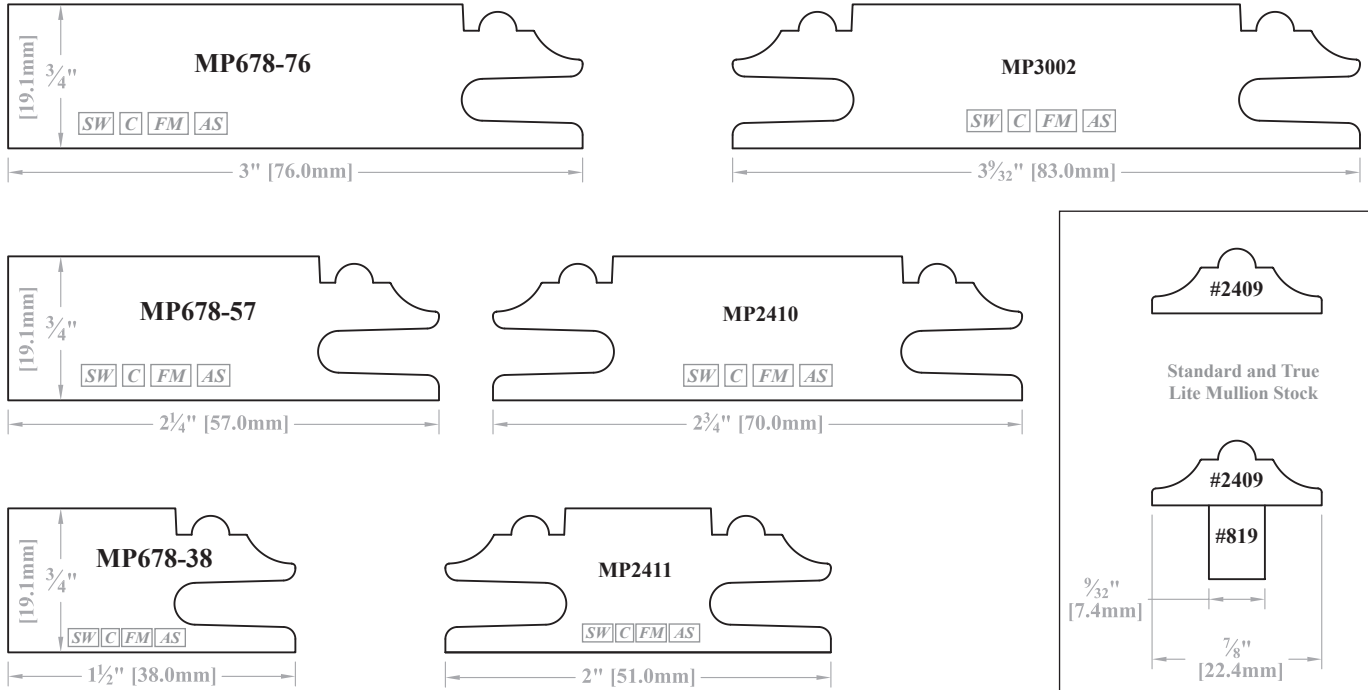


► For PRICING ► See Section E.9 in our current Wholesale Pricing Catalog.

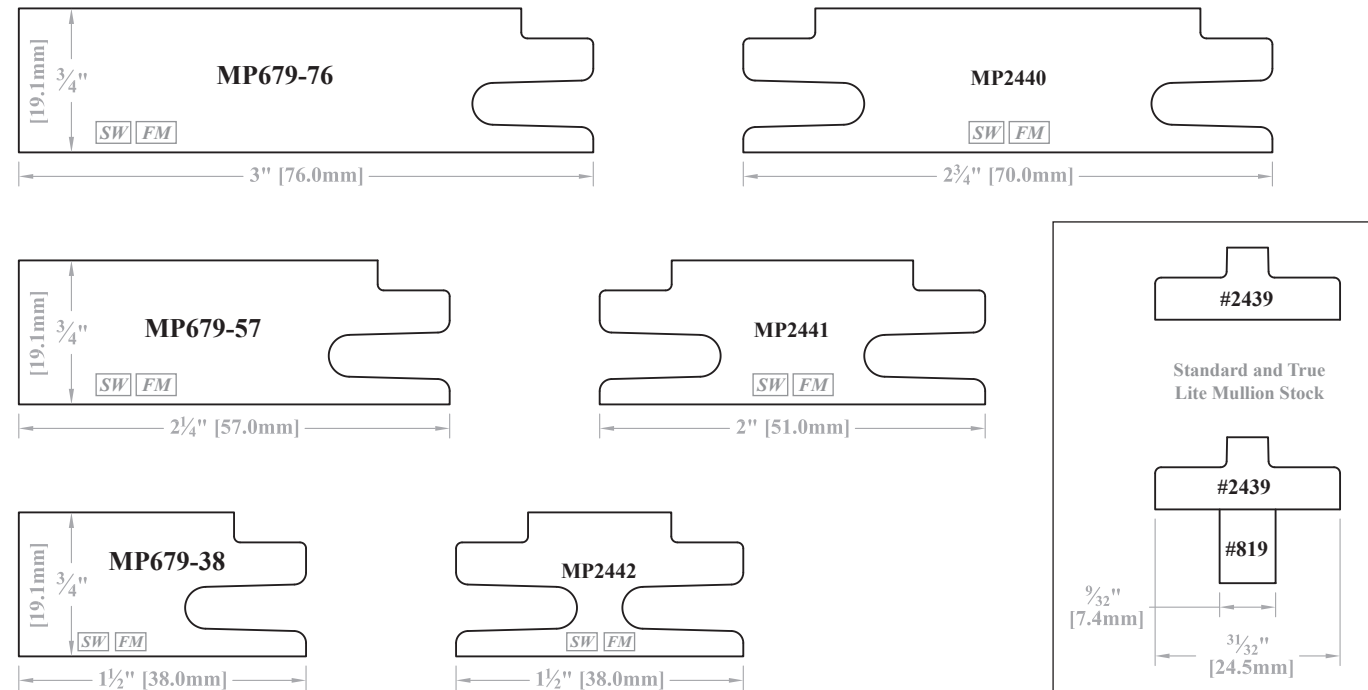
Mitered Door and Frame Construction with Matching Mullion Stock

- 600 / 6000 Series Mitered Profiles allow for Outside Edge and Width flexibility.
- **[SW]** = Available in solid wood.
- **[C]** = Available for Convex/Concave products (*Chapter D*).
- **[FM]** = Available for French Miter doors (*Section B.7*).
- **[X]** = Applied Molding Shelf, molding is optional.

Center stile and center rail profiles look like this...



Center stile and center rail profiles look like this...



► For PRICING ► See Section E.9 in our current Wholesale Pricing Catalog.

# Profile Options

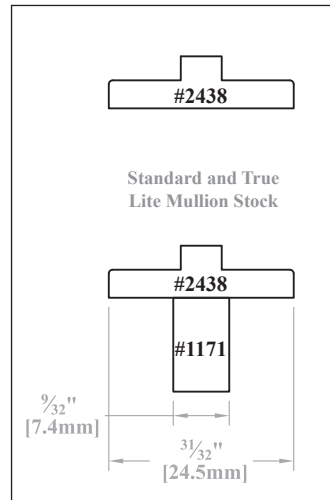
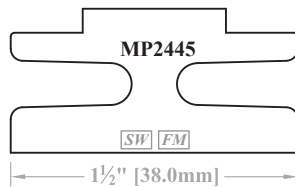
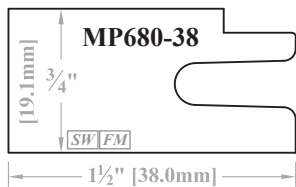
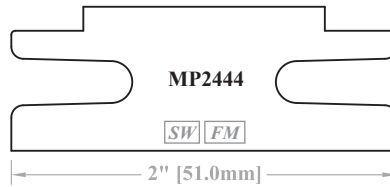
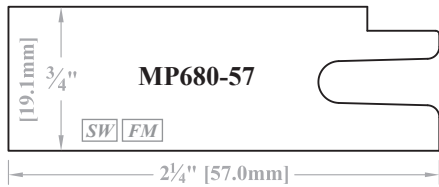
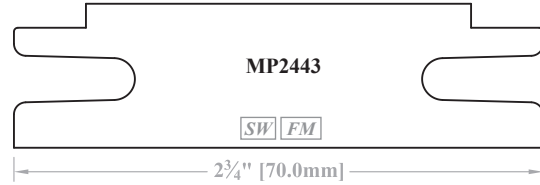
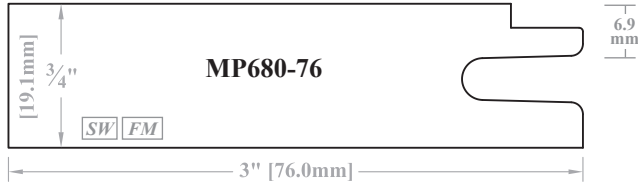
## Stile & Rail - "Mitered" Mortise & Tenon Joinery - MP600 / MP6000 Series

### Mitered Door and Frame Construction with Matching Mullion Stock

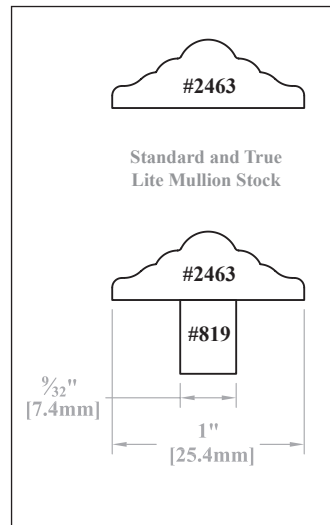
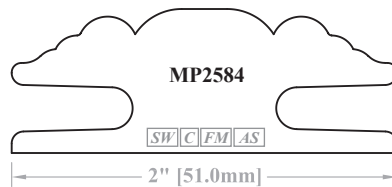
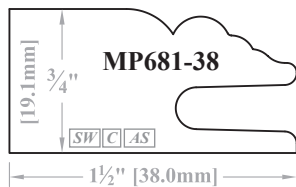
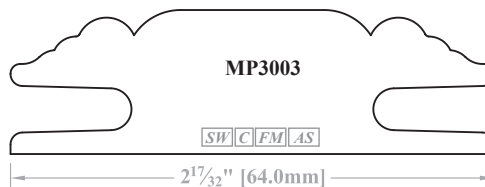
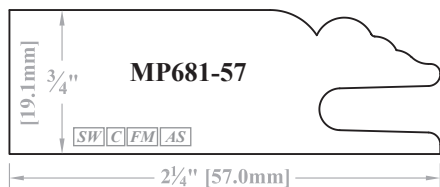
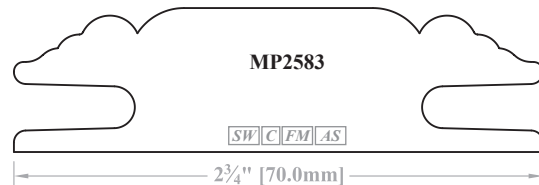
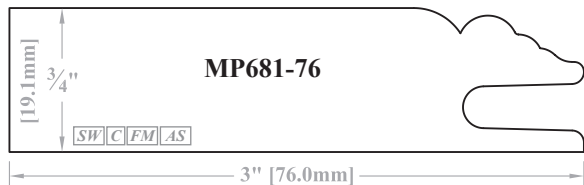
- 600 / 6000 Series Mitered Profiles allow for Outside Edge and Width flexibility.
- **[SW]** = Available in solid wood.
- **[C]** = Available for Convex/Concave products (*Chapter D*).
- **[FM]** = Available for French Miter doors (*Section B.7*).
- **[AS]** = Available for Adventure Series doors (*Section B.7*).

E

Center stile and center rail profiles look like this...



Center stile and center rail profiles look like this...



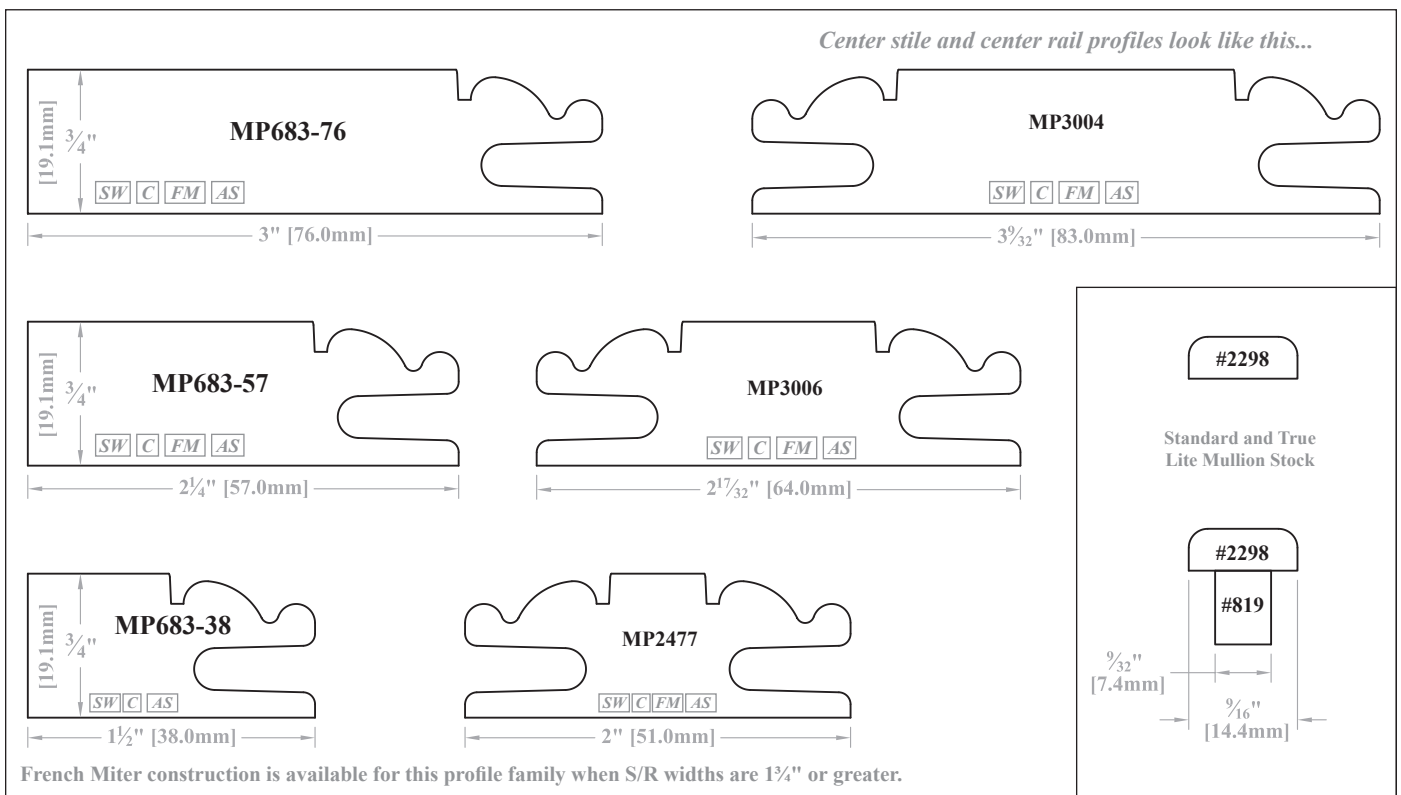
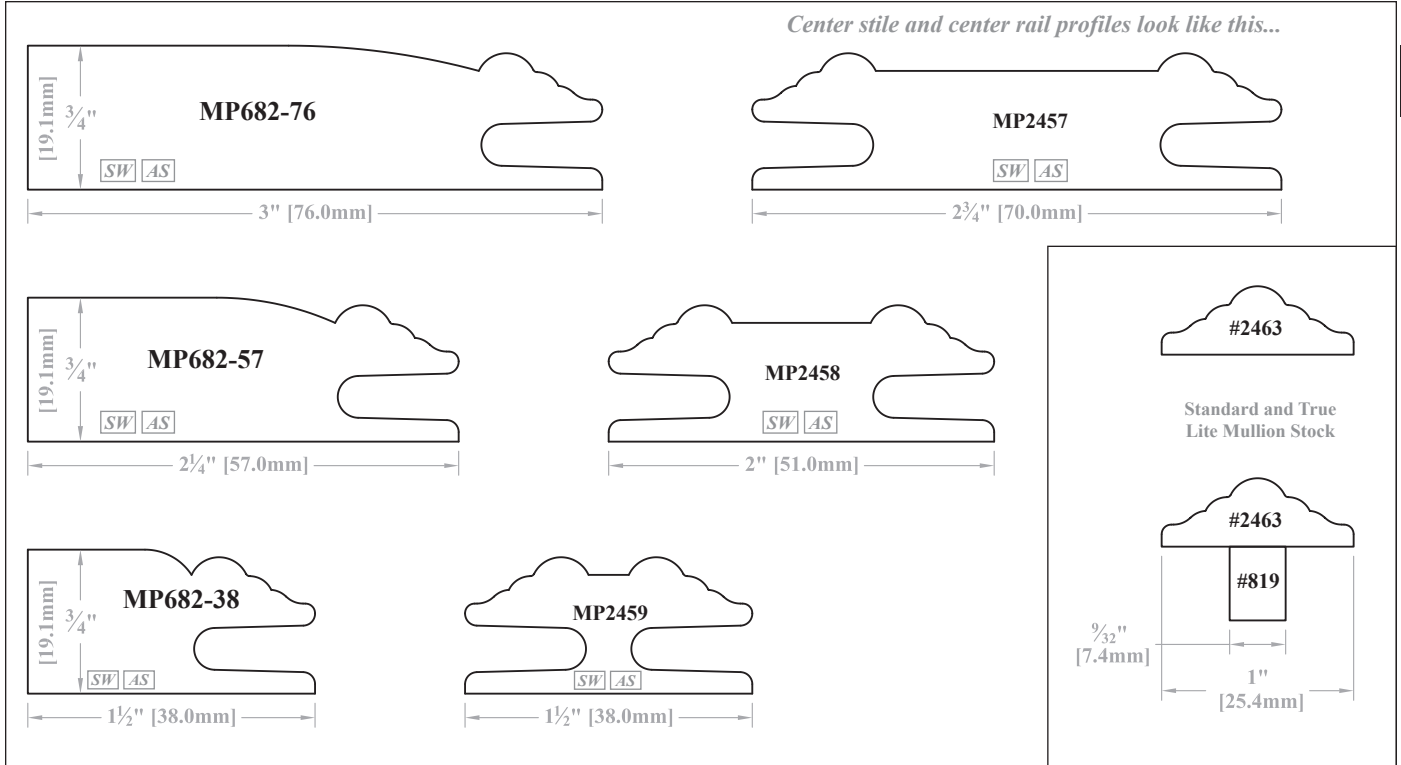
French Miter construction is available for this profile family when S/R widths are 1 1/4" or greater.

► For PRICING ► See Section E.9 in our current Wholesale Pricing Catalog.



Mitered Door and Frame Construction with Matching Mullion Stock

- 600 / 6000 Series Mitered Profiles allow for Outside Edge and Width flexibility.
- **[SW]** = Available in solid wood.
- **[C]** = Available for Convex/Concave products (*Chapter D*).
- **[FM]** = Available for French Miter doors (*Section B.7*).
- **[AS]** = Available for Adventure Series doors (*Section B.7*).



► For PRICING ► See Section E.9 in our current Wholesale Pricing Catalog.

E

# Profile Options

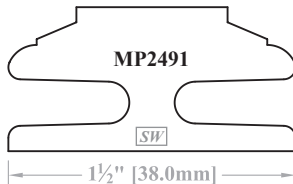
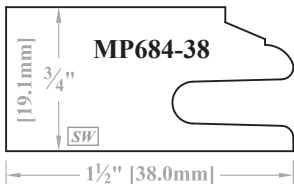
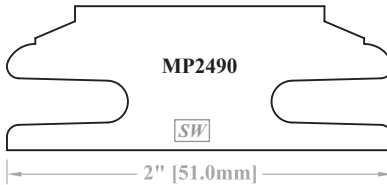
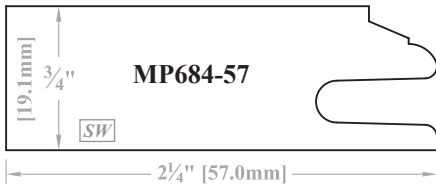
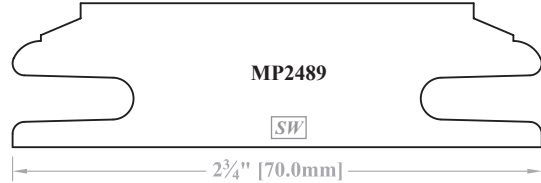
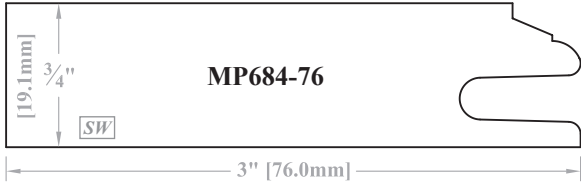
## Stile & Rail - "Mitered" Mortise & Tenon Joinery - MP600 / MP6000 Series

### Mitered Door and Frame Construction with Matching Mullion Stock

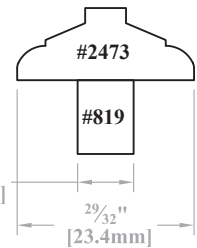
- 600 / 6000 Series Mitered Profiles allow for Outside Edge and Width flexibility.
- **[SW]** = Available in solid wood.
- **[C]** = Available for Convex/Concave products (*Chapter D*).
- **[FM]** = Available for French Miter doors (*Section B.7*).
- **[AS]** = Available for Adventure Series doors (*Section B.7*).

E

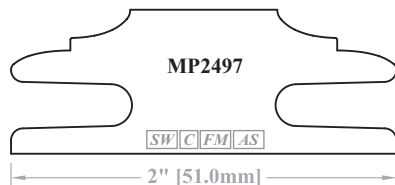
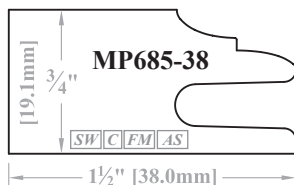
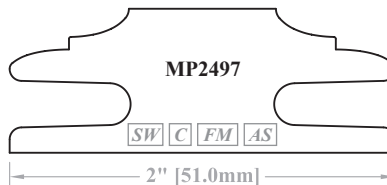
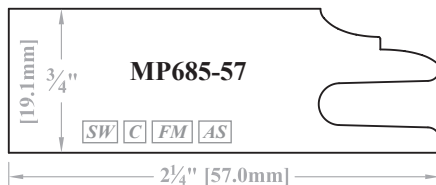
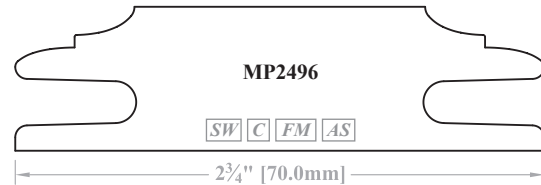
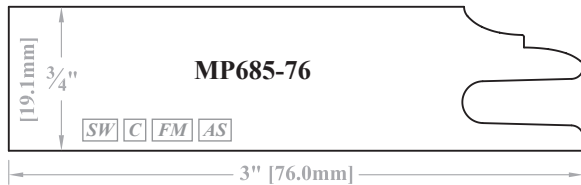
Center stile and center rail profiles look like this...



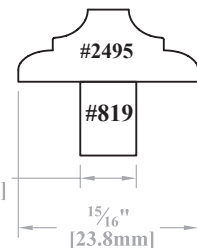
Standard and True Lite Mullion Stock



Center stile and center rail profiles look like this...



Standard and True Lite Mullion Stock



Requires the use of alternative mullion molding for certain lite patterns. See *Technical Notes* at end of this section for more information.

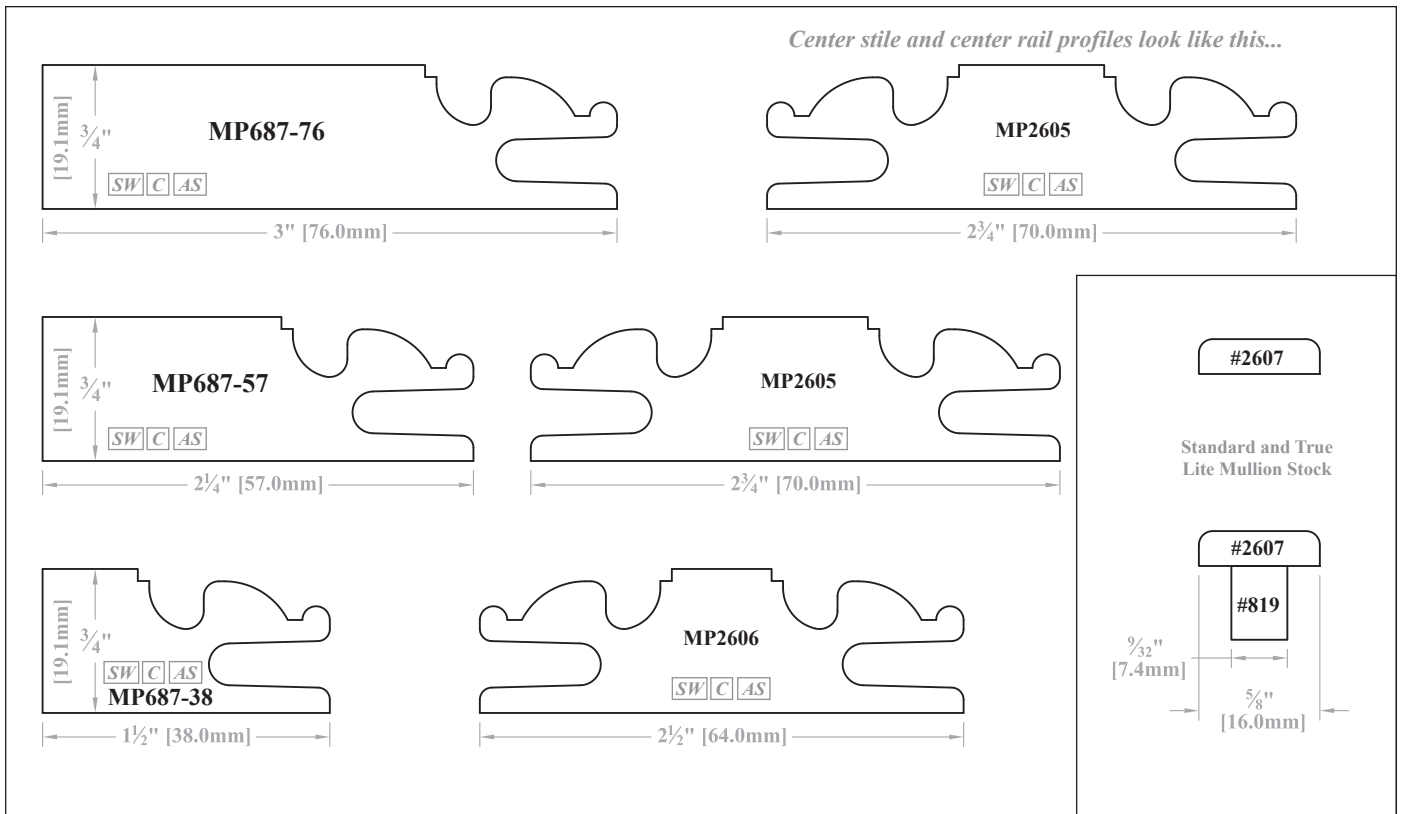
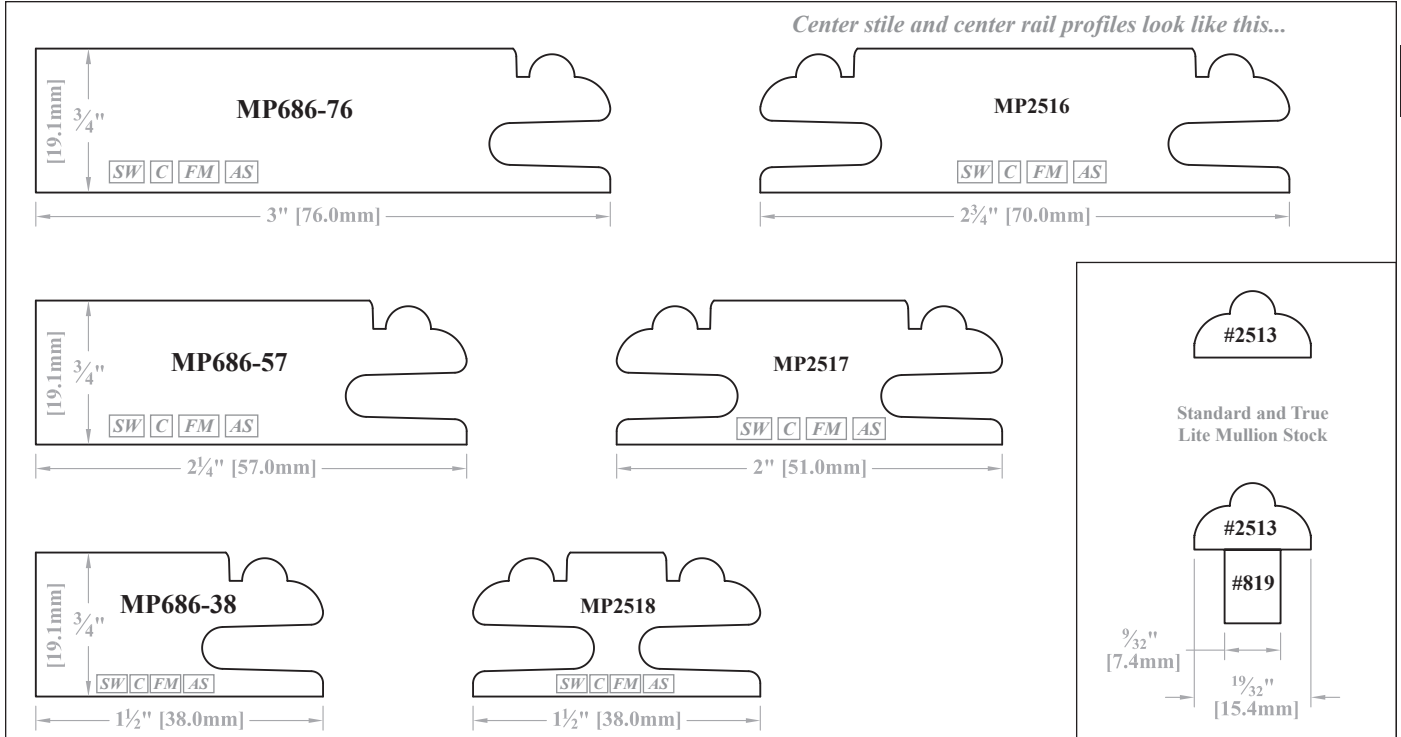
► For PRICING ► See Section E.9 in our current Wholesale Pricing Catalog.





Mitered Door and Frame Construction with Matching Mullion Stock

- 600 / 6000 Series Mitered Profiles allow for Outside Edge and Width flexibility.
- **[SW]** = Available in solid wood.
- **[C]** = Available for Convex/Concave products (*Chapter D*).
- **[FM]** = Available for French Miter doors (*Section B.7*).
- **[AS]** = Available for Adventure Series doors (*Section B.7*).



► For PRICING ► See Section E.9 in our current Wholesale Pricing Catalog.

# Profile Options

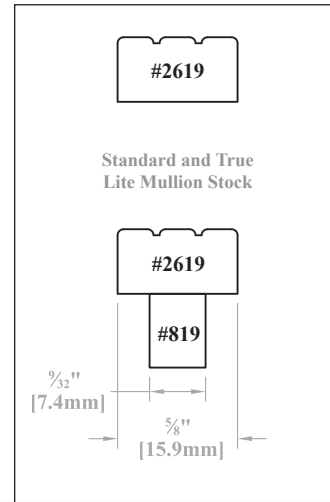
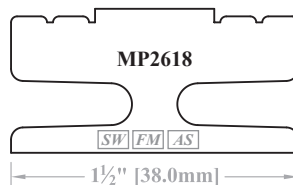
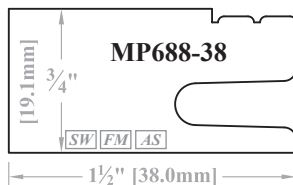
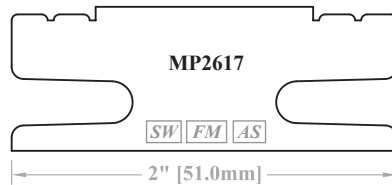
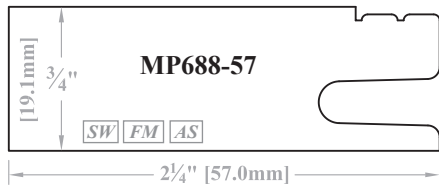
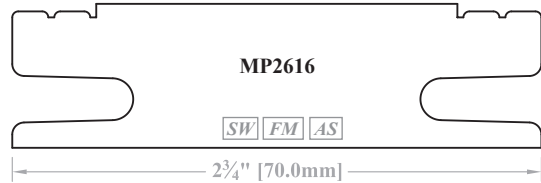
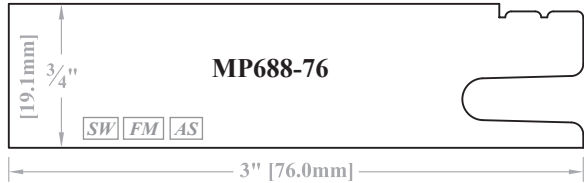
## Stile & Rail - "Mitered" Mortise & Tenon Joinery - MP600 / MP6000 Series

### Mitered Door and Frame Construction with Matching Mullion Stock

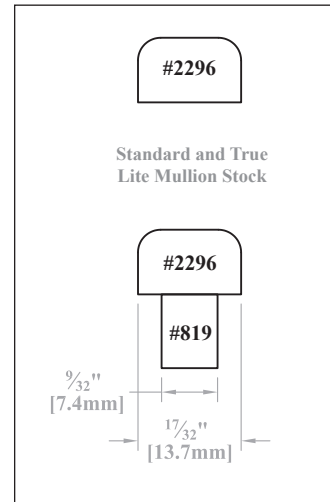
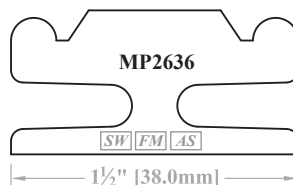
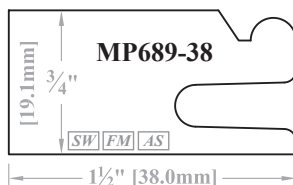
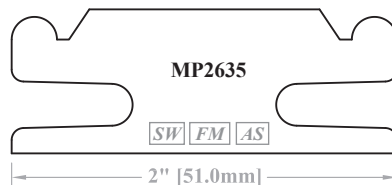
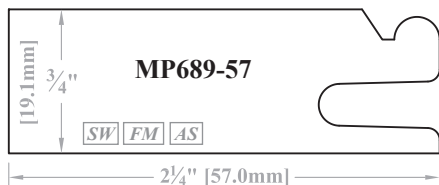
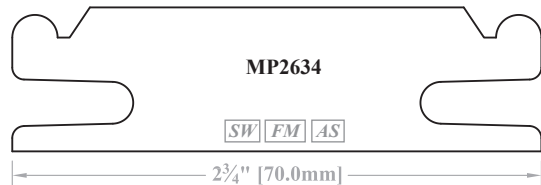
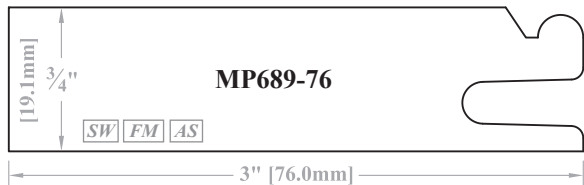
- 600 / 6000 Series Mitered Profiles allow for Outside Edge and Width flexibility.
- **[SW]** = Available in solid wood.
- **[FM]** = Available for French Miter doors (*Section B.7*).
- **[C]** = Available for Convex/Concave products (*Chapter D*).
- **[AS]** = Available for Adventure Series doors (*Section B.7*).

E

Center stile and center rail profiles look like this...



Center stile and center rail profiles look like this...

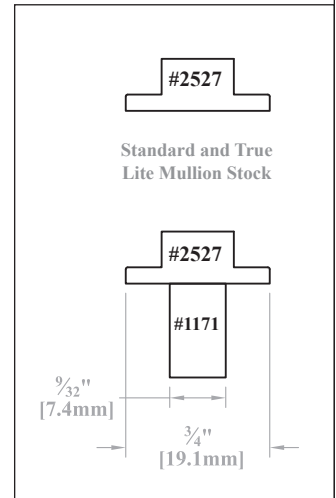
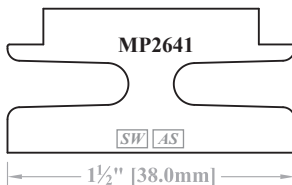
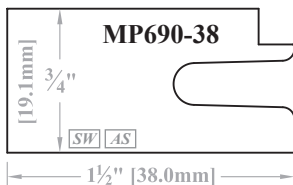
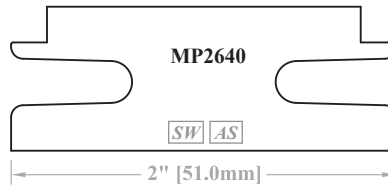
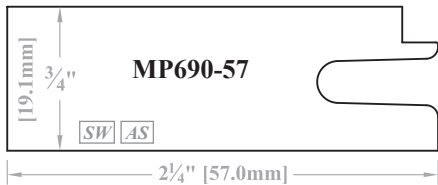
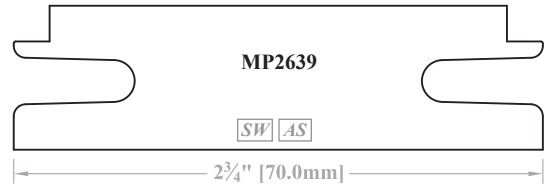
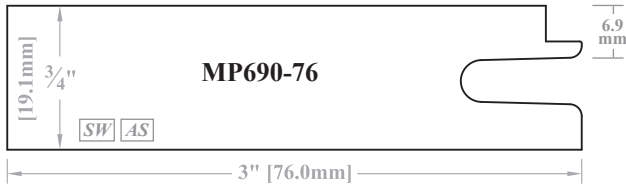


► For PRICING ► See Section E.9 in our current Wholesale Pricing Catalog.

Mitered Door and Frame Construction with Matching Mullion Stock

- 600 / 6000 Series Mitered Profiles allow for Outside Edge and Width flexibility.
- **[SW]** = Available in solid wood.
- **[C]** = Available for Convex/Concave products (*Chapter D*).
- **[FM]** = Available for French Miter doors (*Section B.7*).
- **[AS]** = Available for Adventure Series doors (*Section B.7*).

Center stile and center rail profiles look like this...



E

► For PRICING ► See Section E.9 in our current Wholesale Pricing Catalog.

# Profile Options

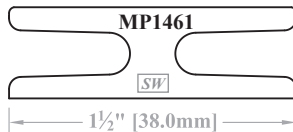
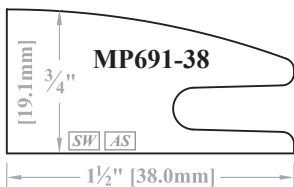
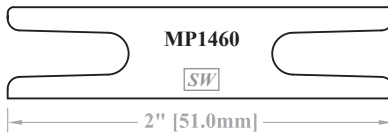
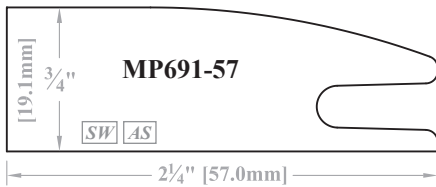
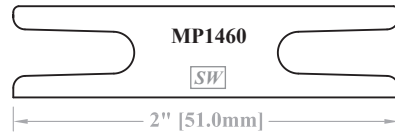
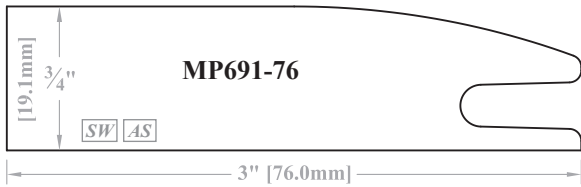
## Stile & Rail - "Mitered" Mortise & Tenon Joinery - MP600 / MP6000 Series

### Mitered Door and Frame Construction with Matching Mullion Stock

- 600 / 6000 Series Mitered Profiles allow for Outside Edge and Width flexibility.
- **[SW]** = Available in solid wood.
- **[C]** = Available for Convex/Concave products (*Chapter D*).
- **[FM]** = Available for French Miter doors (*Section B.7*).
- **[AS]** = Available for Adventure Series doors (*Section B.7*).

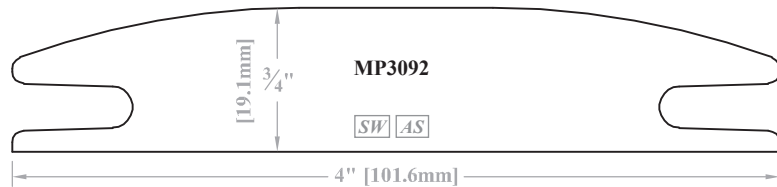
E

Center stile and center rail profiles look like this...



Matching Mullion Stock is not available for this family.

Center stile and center rail profiles for Adventure Series doors look like this...

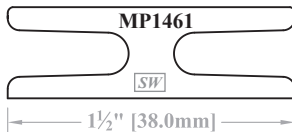
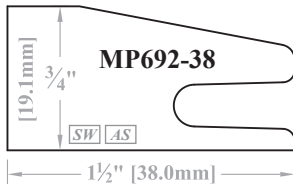
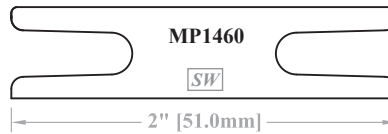
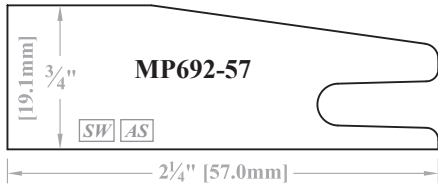
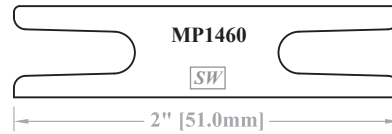
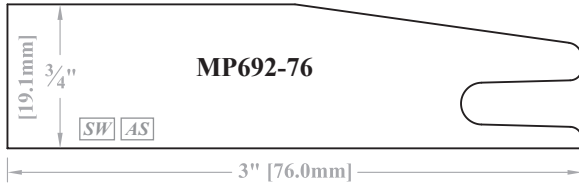


► For PRICING ► See Section E.9 in our current Wholesale Pricing Catalog.

Mitered Door and Frame Construction with Matching Mullion Stock

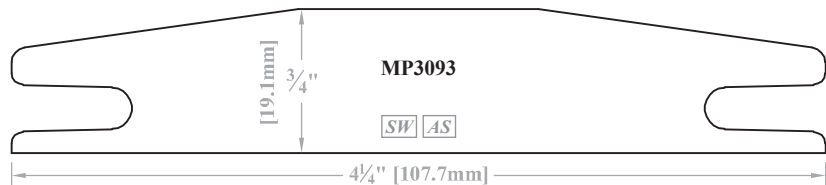
- 600 / 6000 Series Mitered Profiles allow for Outside Edge and Width flexibility.
- **[SW]** = Available in solid wood.
- **[C]** = Available for Convex/Concave products (*Chapter D*).
- **[FM]** = Available for French Miter doors (*Section B.7*).
- **[AS]** = Available for Adventure Series doors (*Section B.7*).

Center stile and center rail profiles look like this...



Matching Mullion Stock is not available for this family.

Center stile and center rail profiles for Adventure Series doors look like this...



► For PRICING ► See Section E.9 in our current Wholesale Pricing Catalog.

E

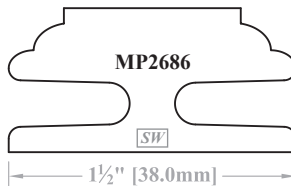
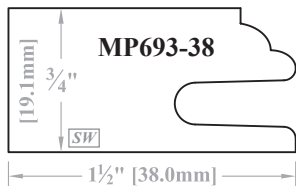
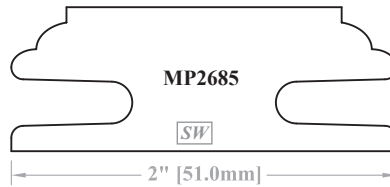
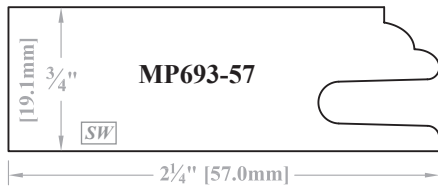
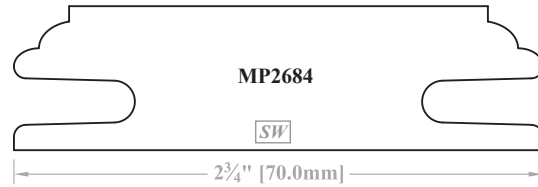
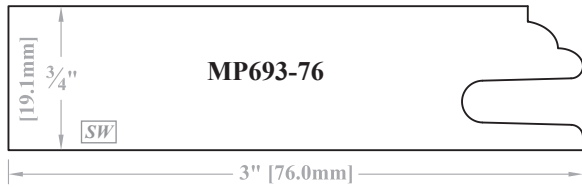
# Profile Options

## Stile & Rail - "Mitered" Mortise & Tenon Joinery - MP600 / MP6000 Series

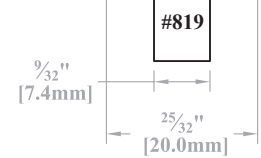
### Mitered Door and Frame Construction with Matching Mullion Stock

- 600 / 6000 Series Mitered Profiles allow for Outside Edge and Width flexibility.
- **[SW]** = Available in solid wood.
- **[C]** = Available for Convex/Concave products (*Chapter D*).
- **[FM]** = Available for French Miter doors (*Section B.7*).
- **[AS]** = Available for Adventure Series doors (*Section B.7*).

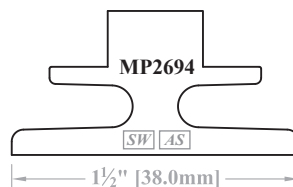
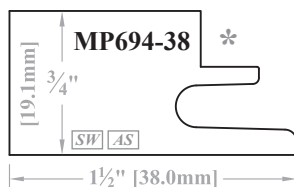
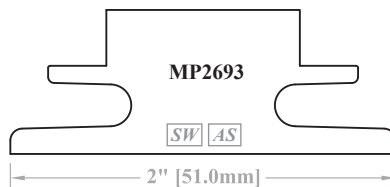
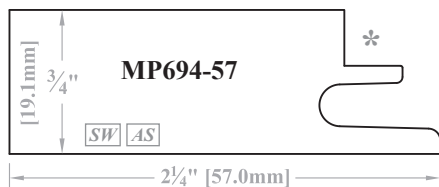
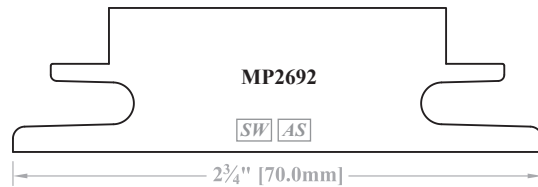
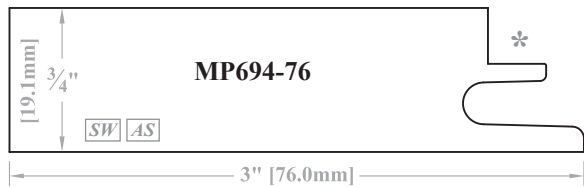
Center stile and center rail profiles look like this...



Standard and True Lite Mullion Stock



Center stile and center rail profiles look like this...



Matching Mullion Stock is not available for this family.

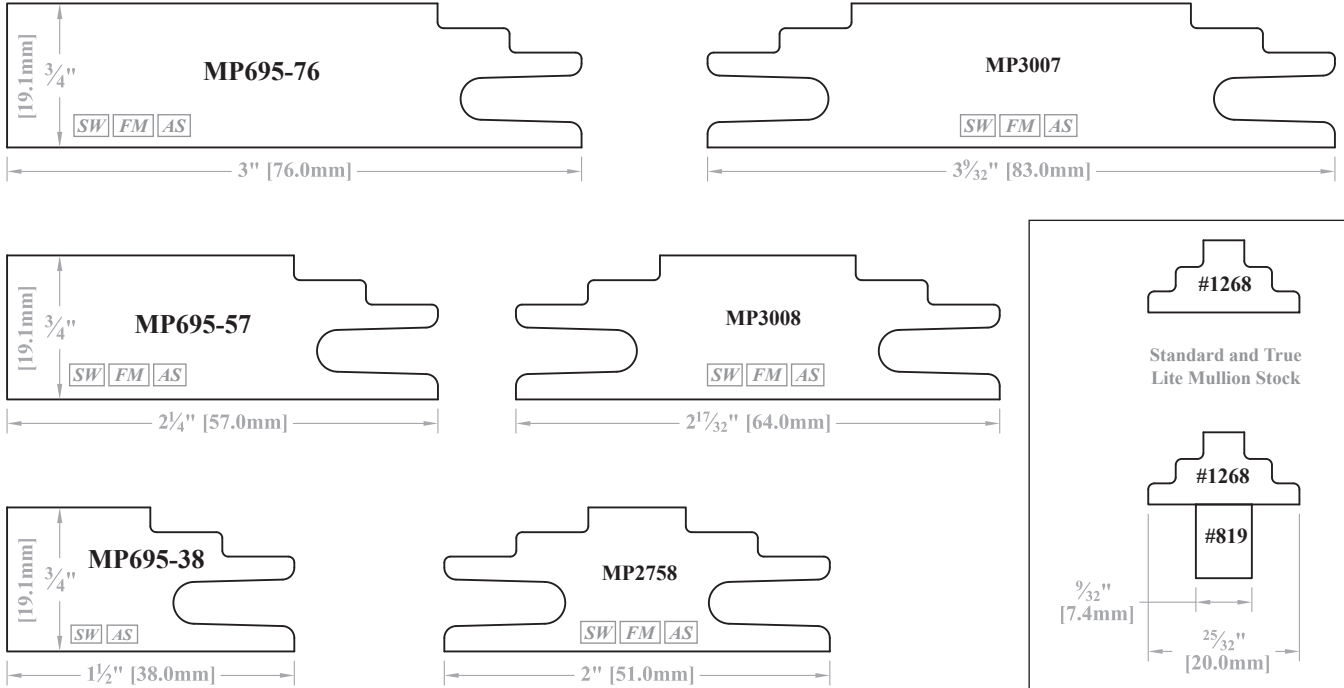
\* = Only available with applied molding. See Notes.

► For PRICING ► See Section E.9 in our current Wholesale Pricing Catalog.

Mitered Door and Frame Construction with Matching Mullion Stock

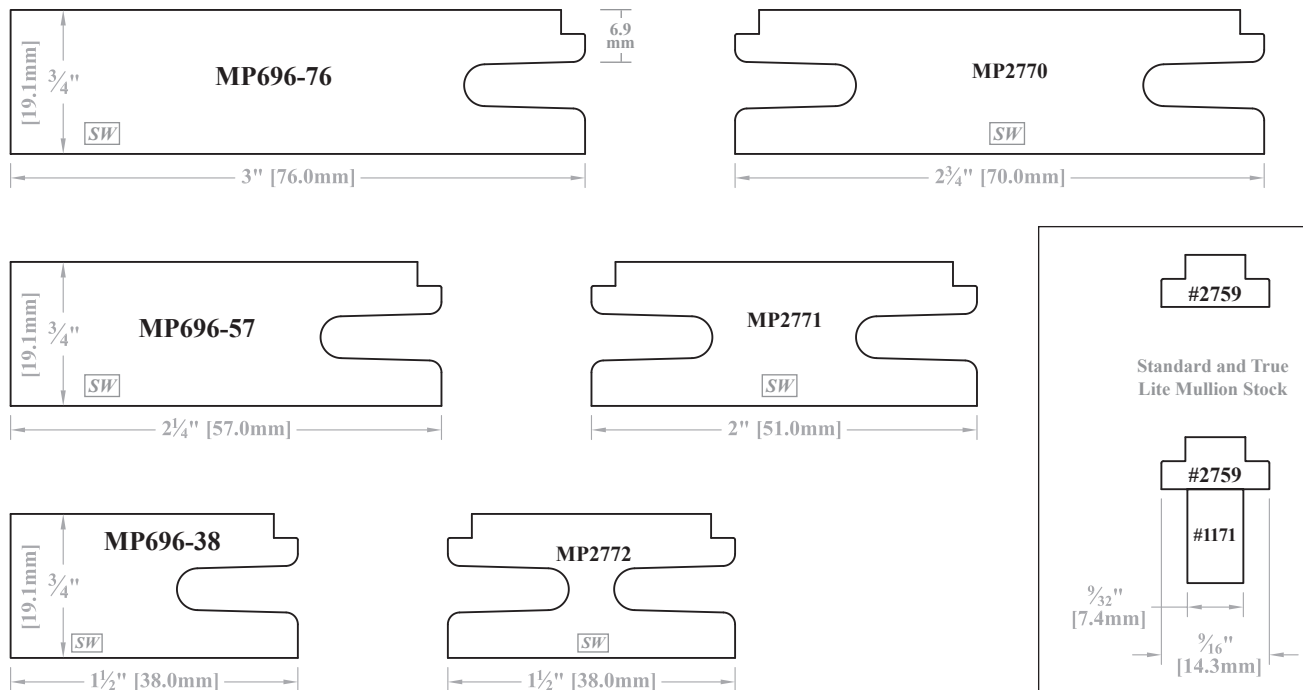
- 600 / 6000 Series Mitered Profiles allow for Outside Edge and Width flexibility.
- **[SW]** = Available in solid wood.
- **[C]** = Available for Convex/Concave products (*Chapter D*).
- **[FM]** = Available for French Miter doors (*Section B.7*).
- **[AS]** = Available for Adventure Series doors (*Section B.7*).

Center stile and center rail profiles look like this...



French Miter construction is available for this profile family when S/R widths are 1 1/4" or greater.

Center stile and center rail profiles look like this...



► For PRICING ► See Section E.9 in our current Wholesale Pricing Catalog.

E

# Profile Options

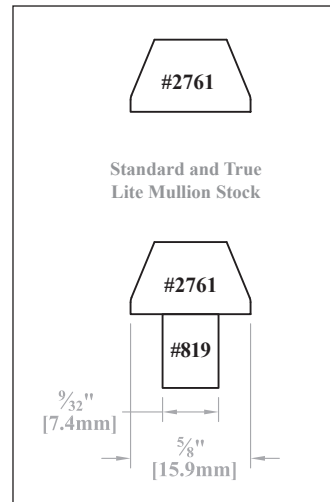
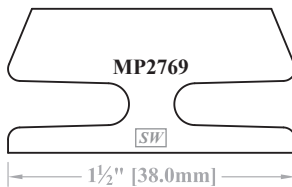
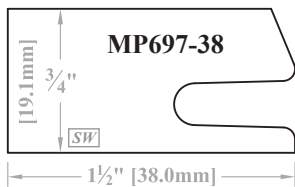
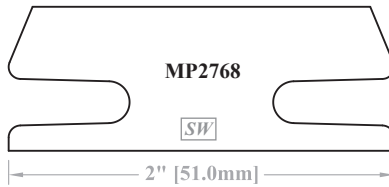
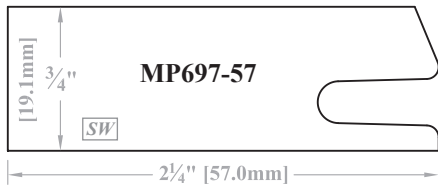
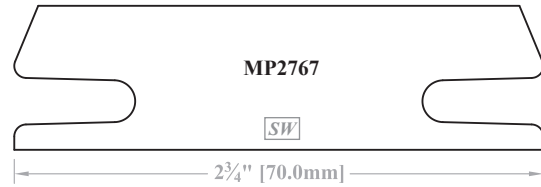
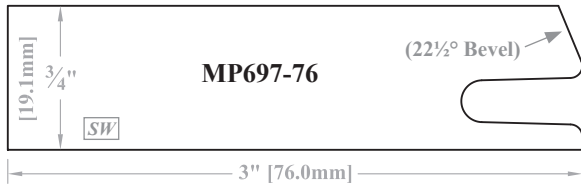
## Stile & Rail - "Mitered" Mortise & Tenon Joinery - MP600 / MP6000 Series

### Mitered Door and Frame Construction with Matching Mullion Stock

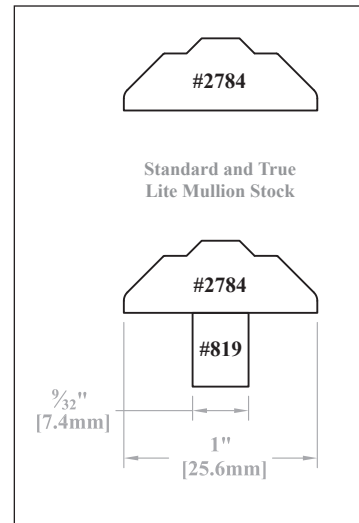
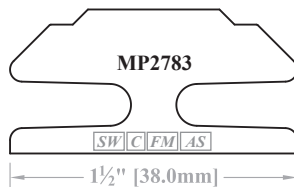
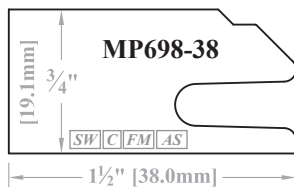
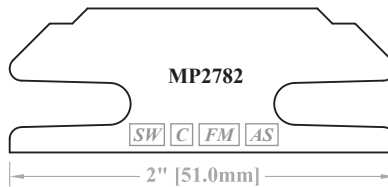
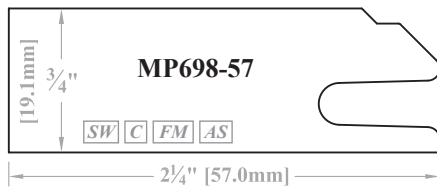
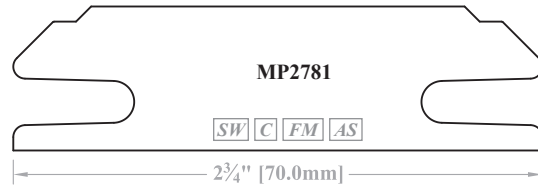
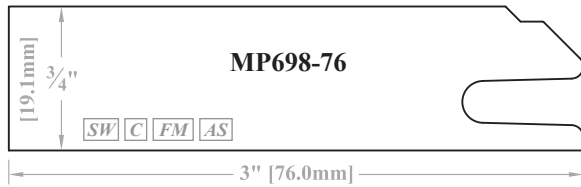
- 600 / 6000 Series Mitered Profiles allow for Outside Edge and Width flexibility.
- **[SW]** = Available in solid wood.
- **[C]** = Available for Convex/Concave products (*Chapter D*).
- **[FM]** = Available for French Miter doors (*Section B.7*).
- **[AS]** = Available for Adventure Series doors (*Section B.7*).

E

Center stile and center rail profiles look like this...



Center stile and center rail profiles look like this...

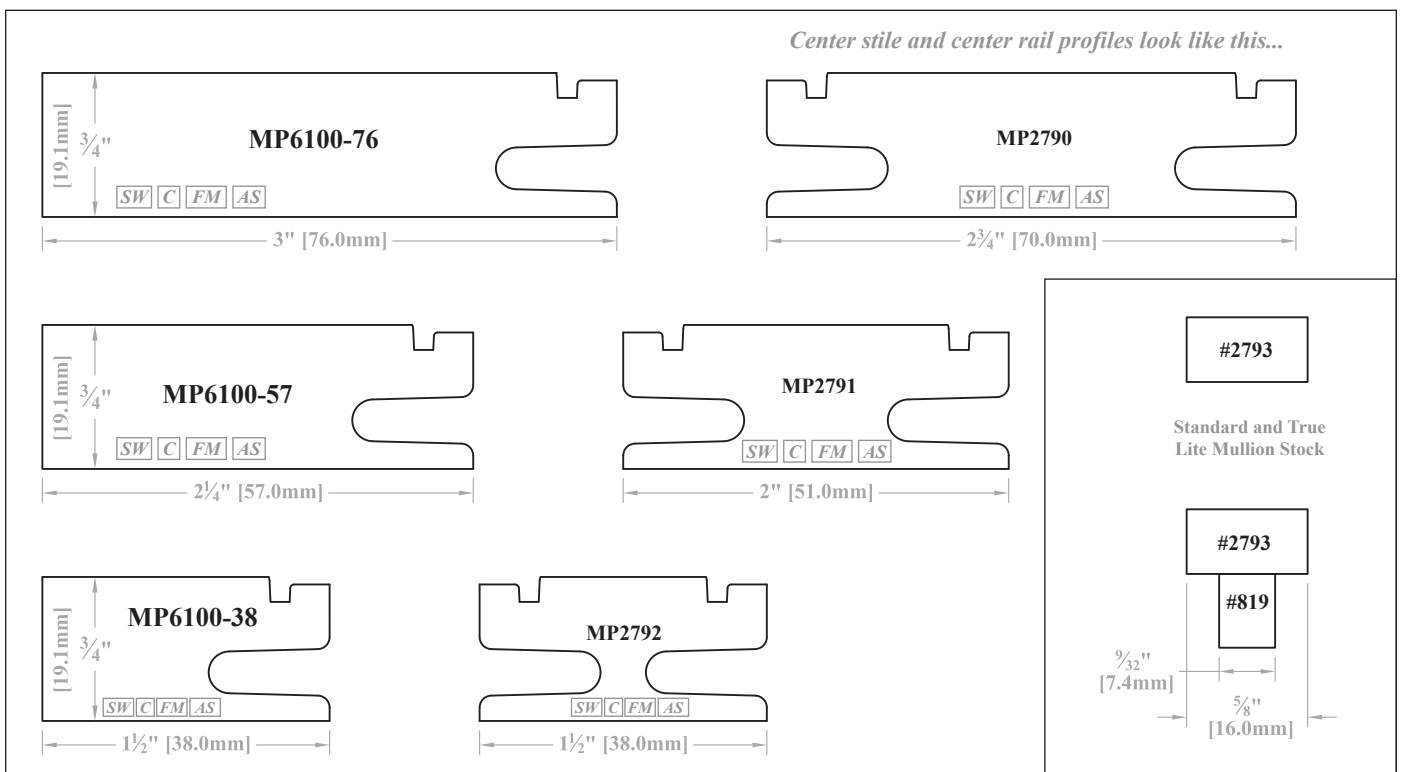
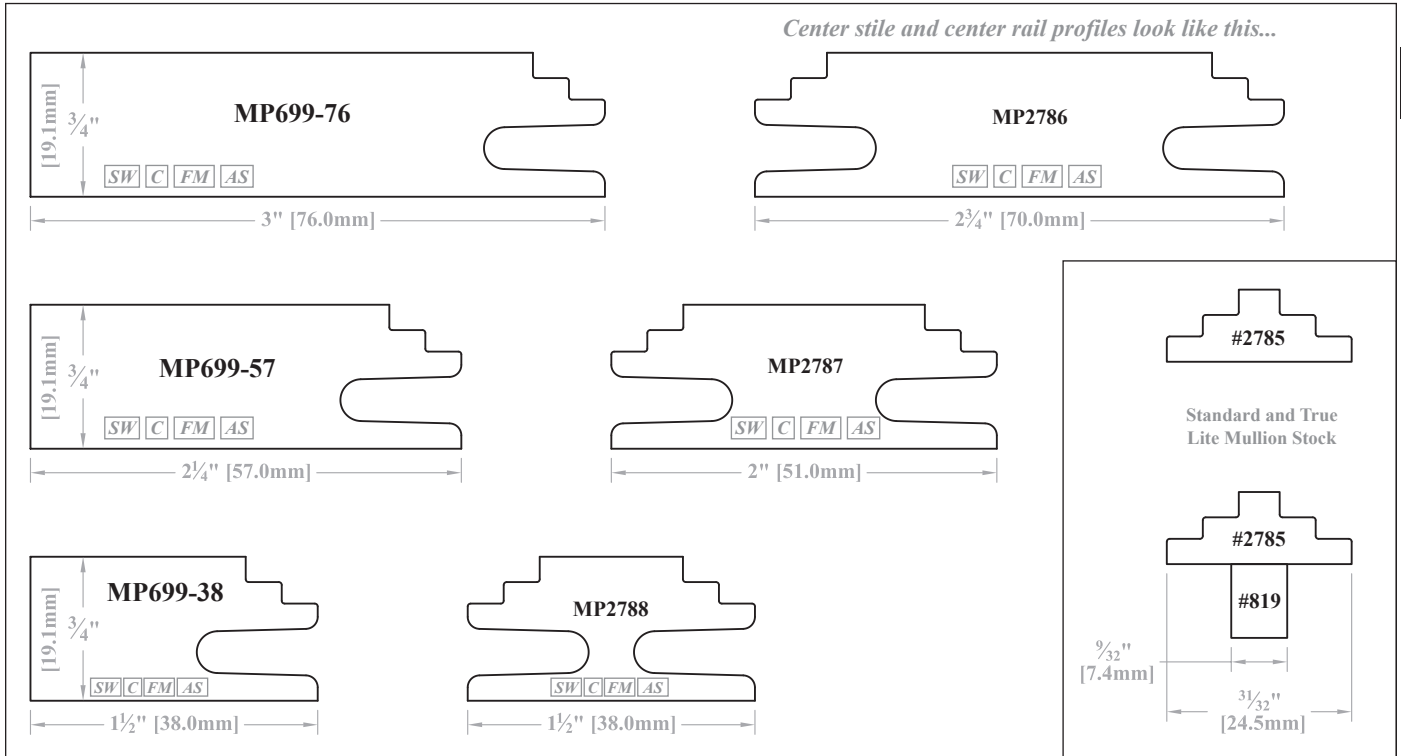


► For PRICING ► See Section E.9 in our current Wholesale Pricing Catalog.



Mitered Door and Frame Construction with Matching Mullion Stock

- 600 / 6000 Series Mitered Profiles allow for Outside Edge and Width flexibility.
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► For PRICING ► See Section E.9 in our current Wholesale Pricing Catalog.

E

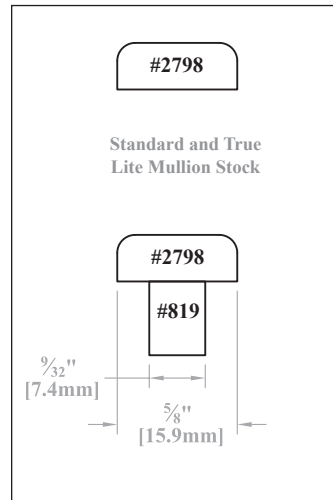
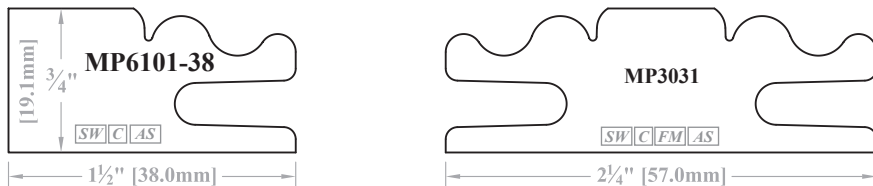
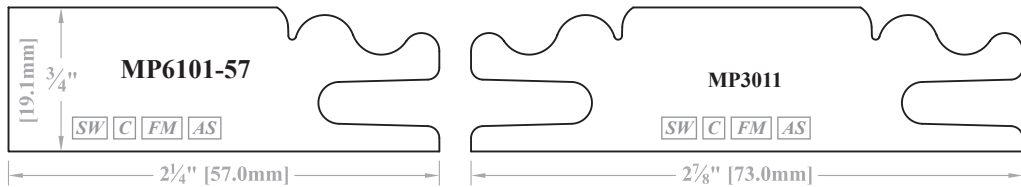
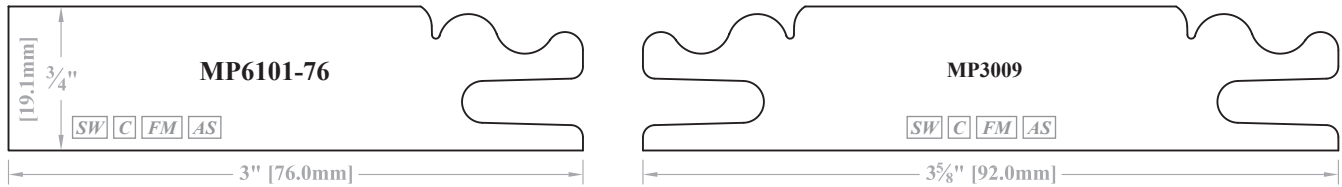
# Profile Options

## Stile & Rail - "Mitered" Mortise & Tenon Joinery - MP600 / MP6000 Series

### Mitered Door and Frame Construction with Matching Mullion Stock

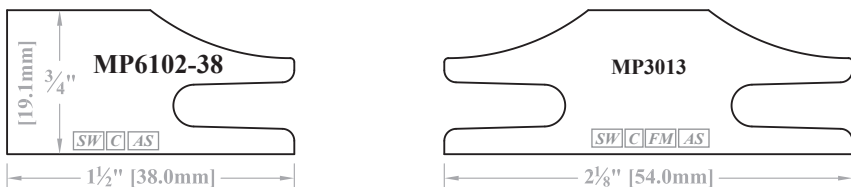
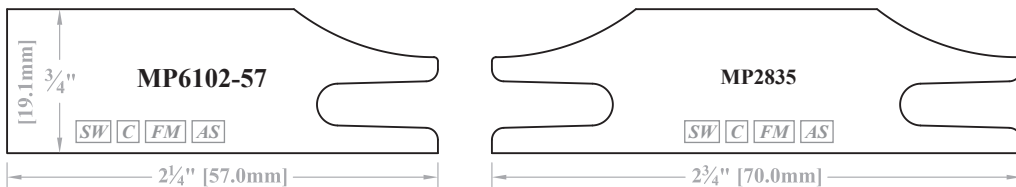
- 600 / 6000 Series Mitered Profiles allow for Outside Edge and Width flexibility.
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- **[C]** = Available for Convex/Concave products (*Chapter D*).
- **[FM]** = Available for French Miter doors (*Section B.7*).
- **[AS]** = Available for Adventure Series doors (*Section B.7*).

Center stile and center rail profiles look like this...



French Miter construction is available for this profile family when S/R widths are 1 1/4" or greater.

Center stile and center rail profiles look like this...



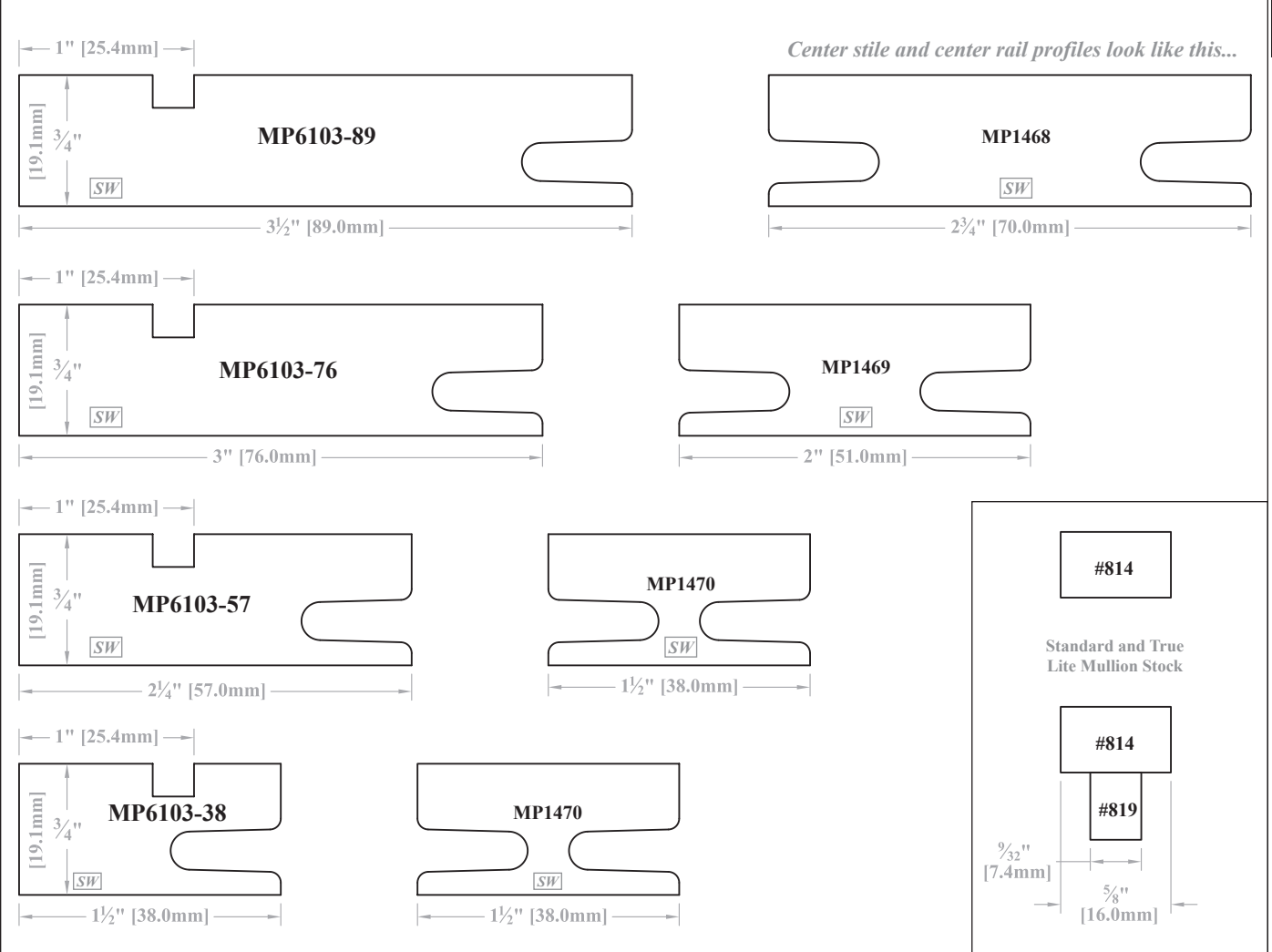
French Miter construction is available for this profile family when S/R widths are 1 1/4" or greater.

► For PRICING ► See Section E.9 in our current Wholesale Pricing Catalog.

Mitered Door and Frame Construction with Matching Mullion Stock

- 600 / 6000 Series Mitered Profiles allow for Outside Edge and Width flexibility.
- **[SW]** = Available in solid wood.
- **[FM]** = Available for French Miter doors (Section B.7).
- **[C]** = Available for Convex/Concave products (Chapter D).
- **[AS]** = Available for Adventure Series doors (Section B.7).

The MP6103 Family was created to simulate a Face Frame and Inset Door "Look".



► For PRICING ► See Section E.9 in our current Wholesale Pricing Catalog.

# Profile Options

## Stile & Rail - "Mitered" Mortise & Tenon Joinery - MP600 / MP6000 Series

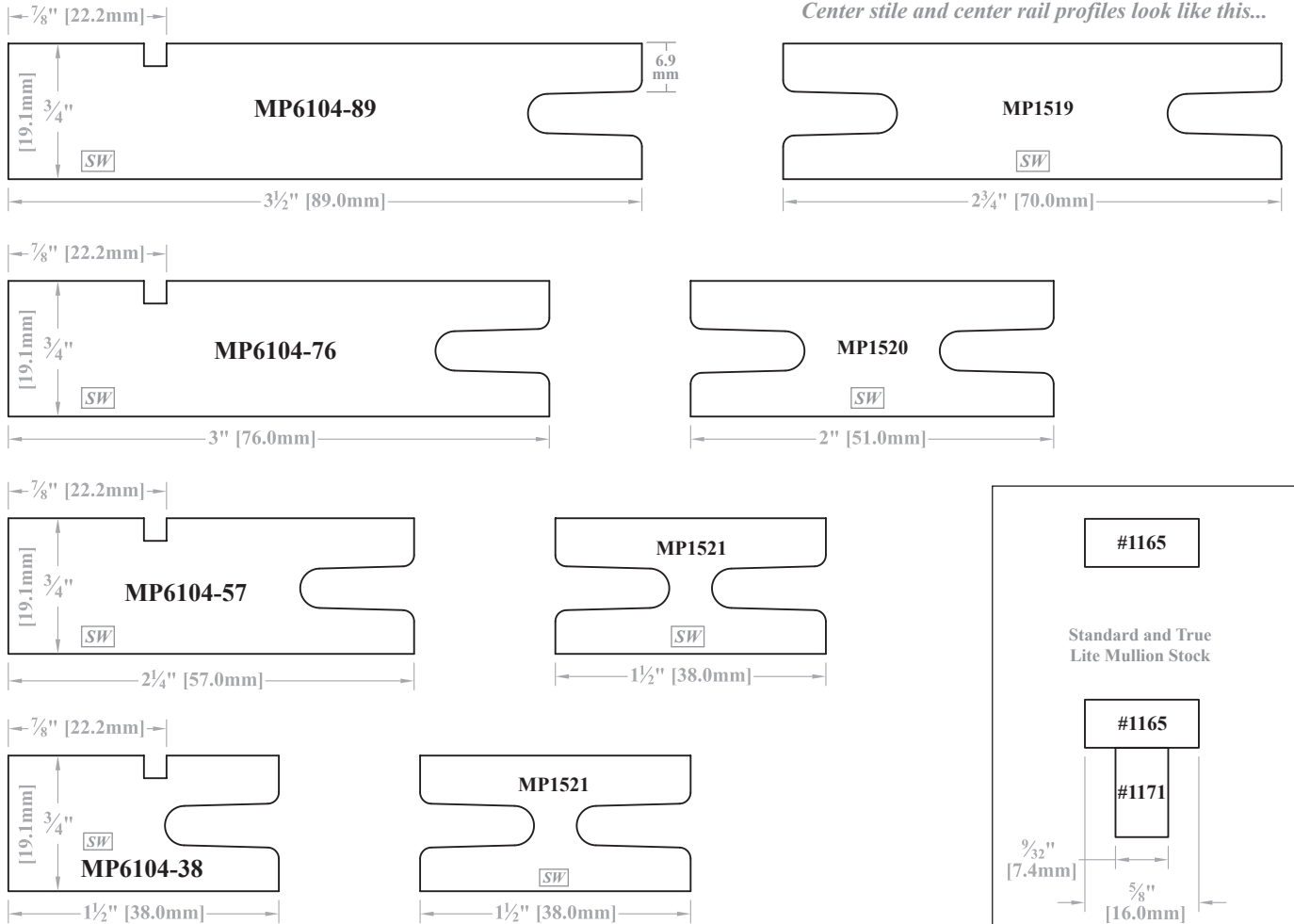
### Mitered Door and Frame Construction with Matching Mullion Stock

- 600 / 6000 Series Mitered Profiles allow for Outside Edge and Width flexibility.
- **[SW]** = Available in solid wood.
- **[FM]** = Available for French Miter doors (*Section B.7*).
- **[C]** = Available for Convex/Concave products (*Chapter D*).
- **[AS]** = Available for Adventure Series doors (*Section B.7*).

The MP6104 Family was created to simulate a Face Frame and Inset Door "Look".

E

Center stile and center rail profiles look like this...



► For PRICING ► See Section E.9 in our current Wholesale Pricing Catalog.

Mitered Door and Frame Construction with Matching Mullion Stock

- 600 / 6000 Series Mitered Profiles allow for Outside Edge and Width flexibility.
- **[SW]** = Available in solid wood.
- **[C]** = Available for Convex/Concave products (*Chapter D*).
- **[FM]** = Available for French Miter doors (*Section B.7*).
- **[AS]** = Available for Adventure Series doors (*Section B.7*).

*Center stile and center rail profiles look like this...*

French Miter construction is available for this profile family when S/R widths are 1 3/4" or greater.

*Center stile and center rail profiles look like this...*

► For PRICING ► See Section E.9 in our current Wholesale Pricing Catalog.

E

# Profile Options

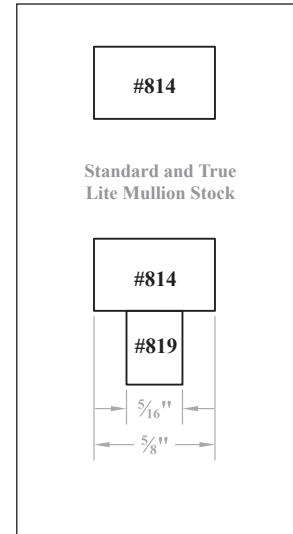
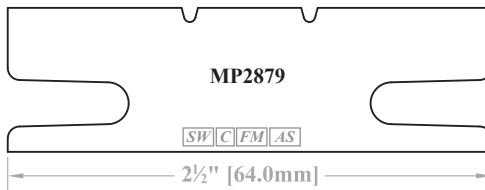
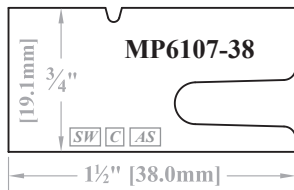
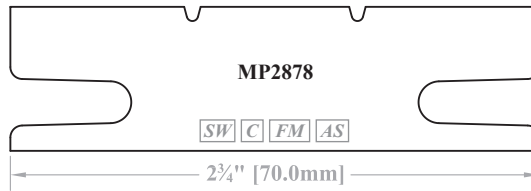
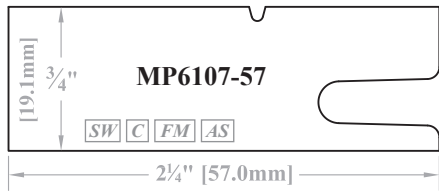
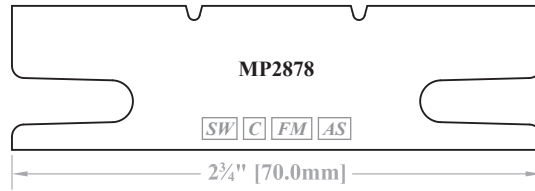
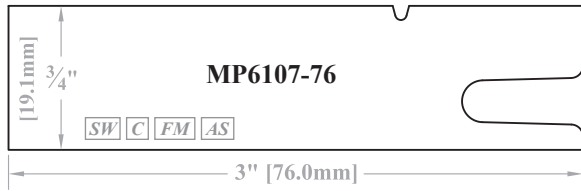
## Stile & Rail - "Mitered" Mortise & Tenon Joinery - MP600 / MP6000 Series

### Mitered Door and Frame Construction with Matching Mullion Stock

- 600 / 6000 Series Mitered Profiles allow for Outside Edge and Width flexibility.
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- **[AS]** = Available for Adventure Series doors (*Section B.7*).

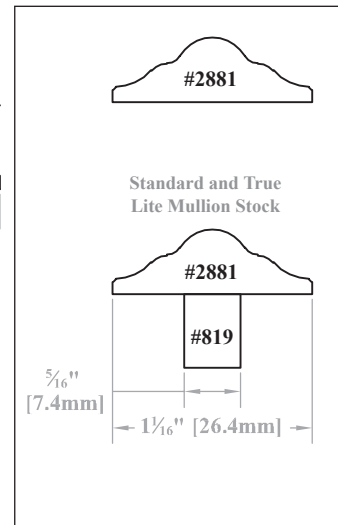
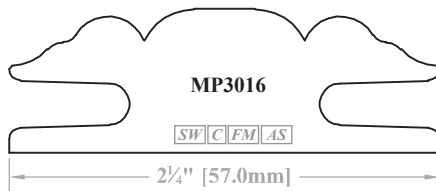
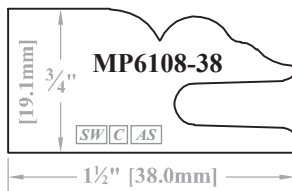
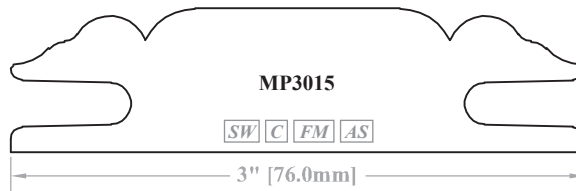
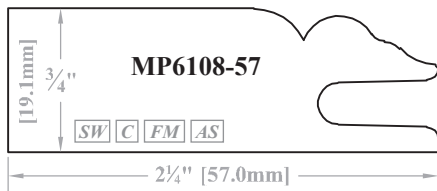
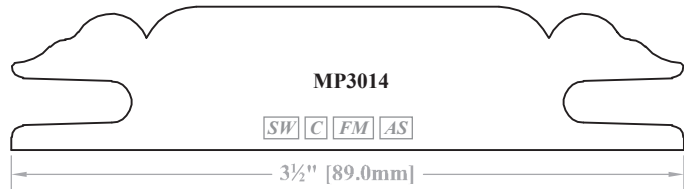
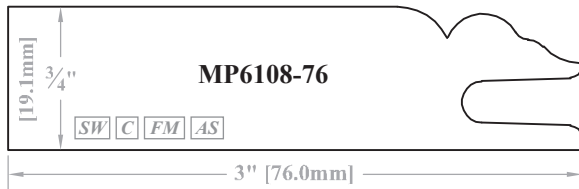
E

Center stile and center rail profiles look like this...



French Miter construction is available for this profile family when S/R widths are 1 1/4" or greater.

Center stile and center rail profiles look like this...



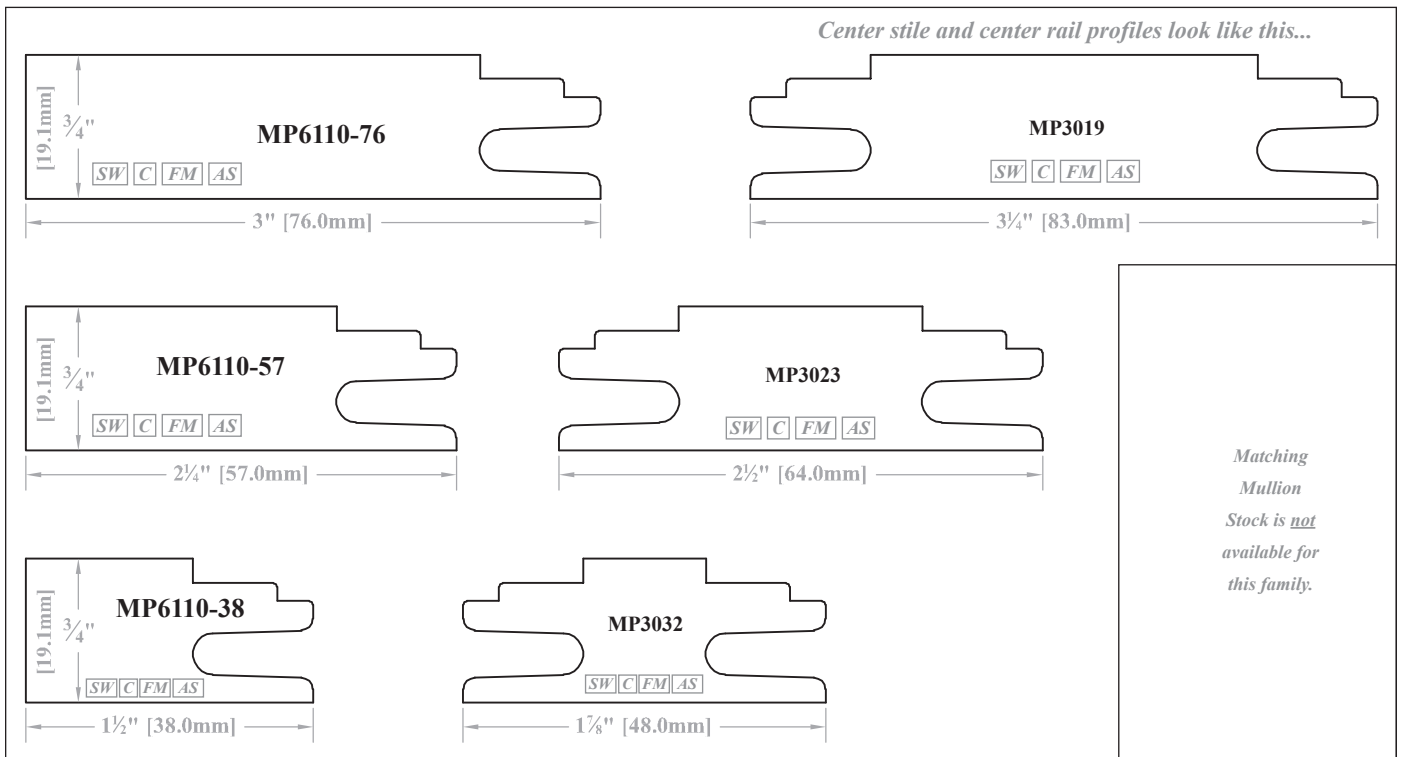
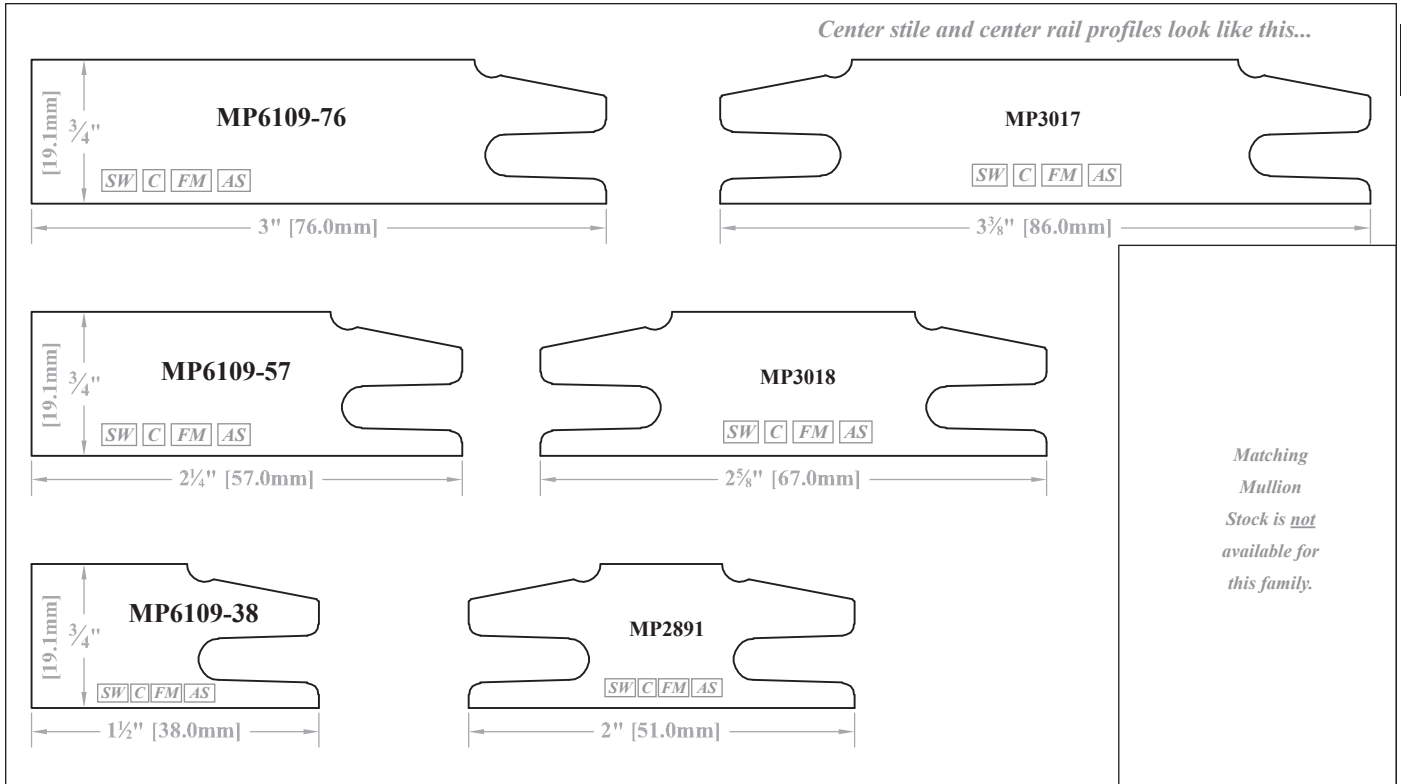
French Miter construction is available for this profile family when S/R widths are 1 1/4" or greater.

► For PRICING ► See Section E.9 in our current Wholesale Pricing Catalog.



Mitered Door and Frame Construction with Matching Mullion Stock

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► For PRICING ► See Section E.9 in our current Wholesale Pricing Catalog.

E

# Profile Options

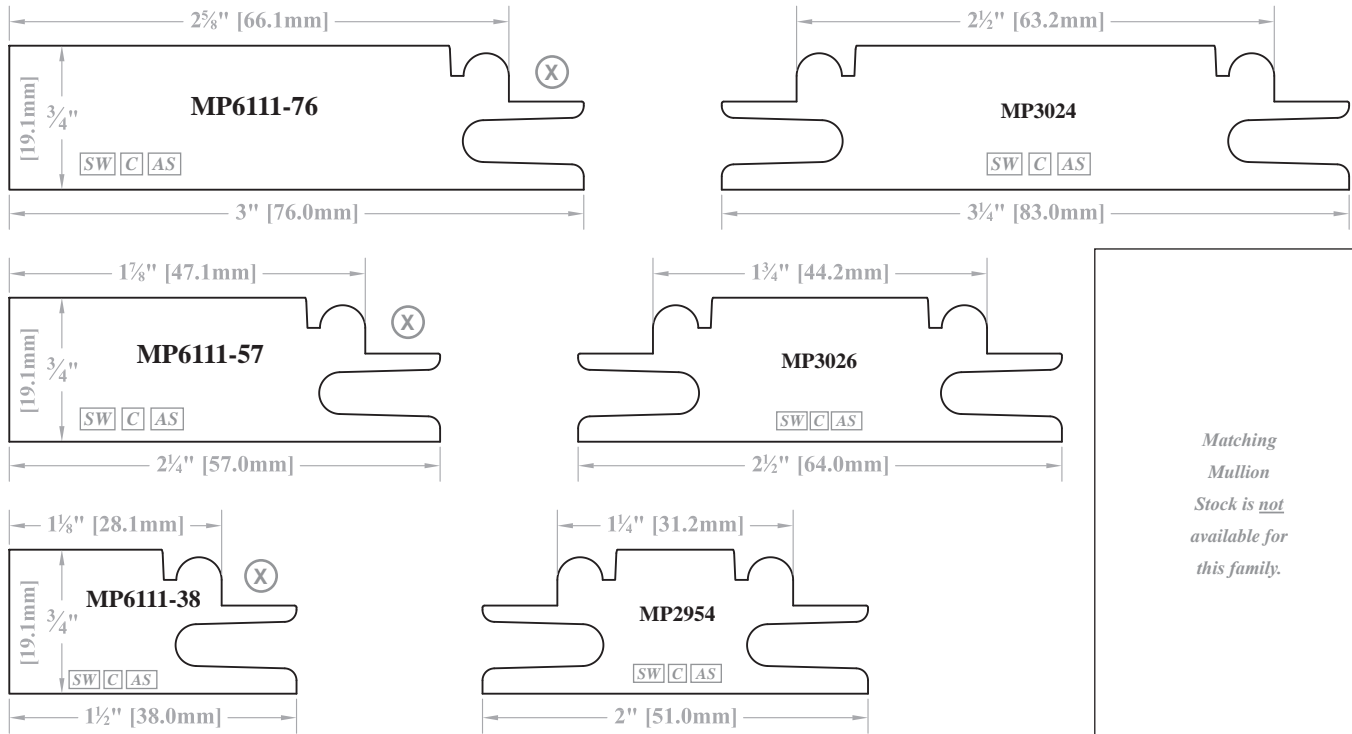
## Stile & Rail - "Mitered" Mortise & Tenon Joinery - MP600 / MP6000 Series

### Mitered Door and Frame Construction with Matching Mullion Stock

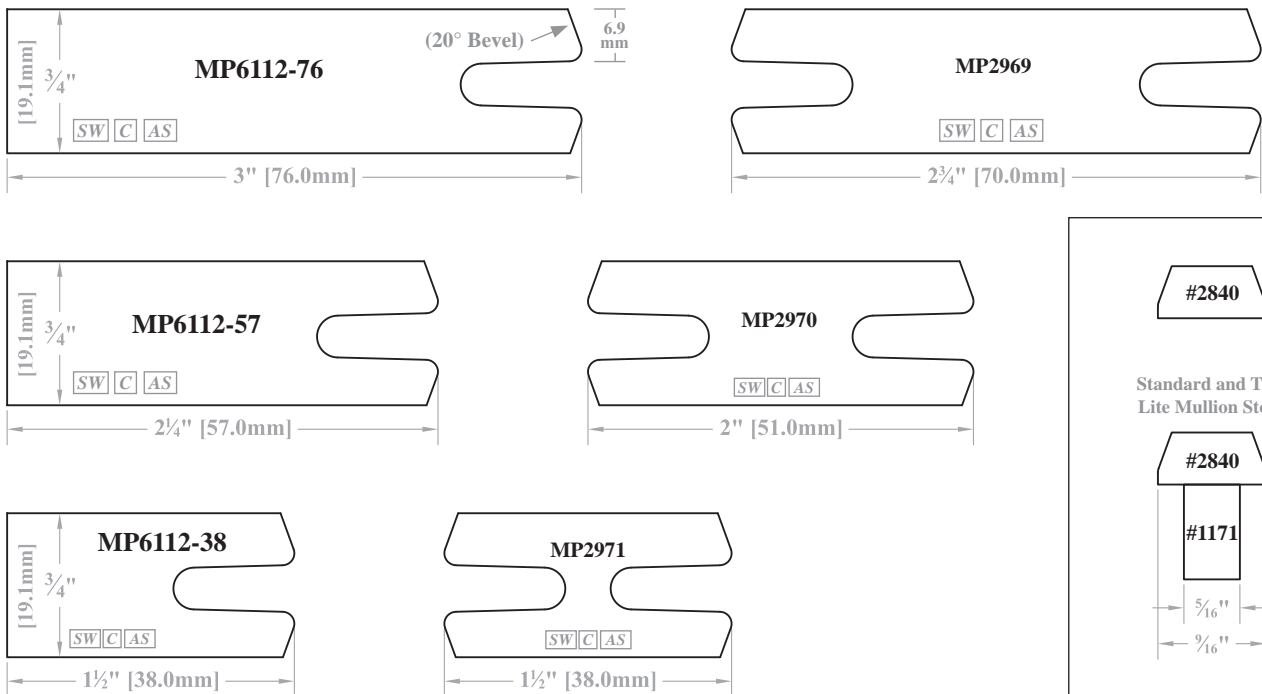
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E

Center stile and center rail profiles look like this...



Center stile and center rail profiles look like this...



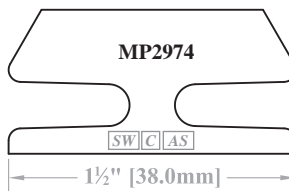
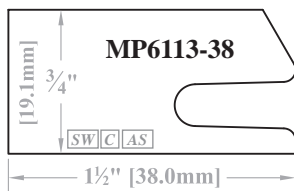
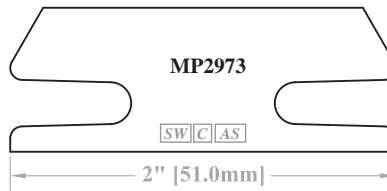
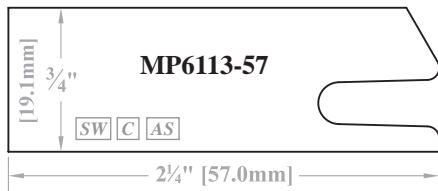
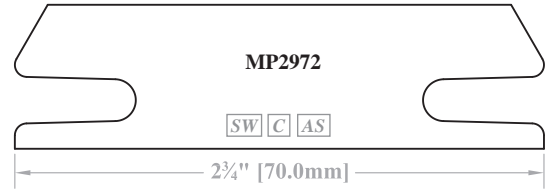
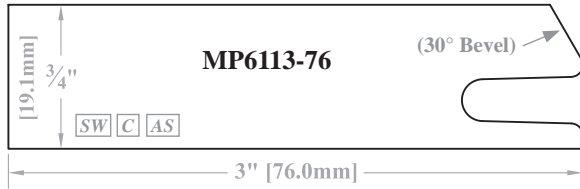
► For PRICING ► See Section E.9 in our current Wholesale Pricing Catalog.



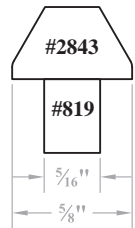
Mitered Door and Frame Construction with Matching Mullion Stock

- 600 / 6000 Series Mitered Profiles allow for Outside Edge and Width flexibility.
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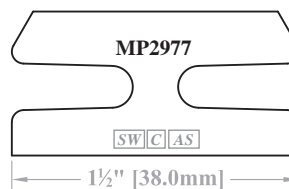
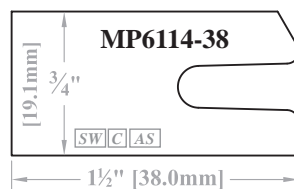
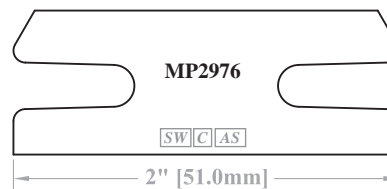
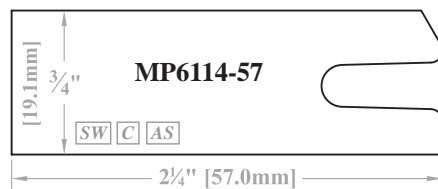
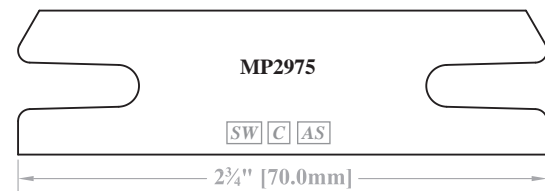
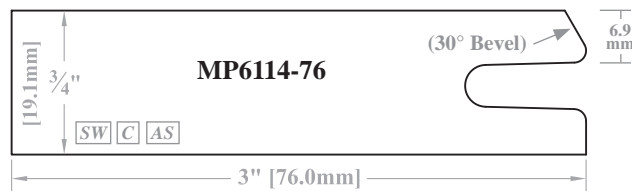
Center stile and center rail profiles look like this...



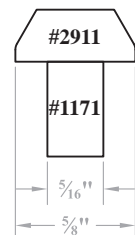
Standard and True Lite Mullion Stock



Center stile and center rail profiles look like this...



Standard and True Lite Mullion Stock



# Profile Options

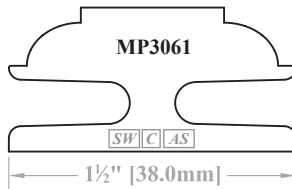
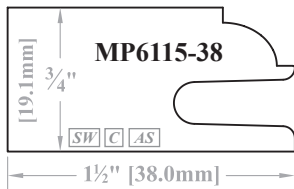
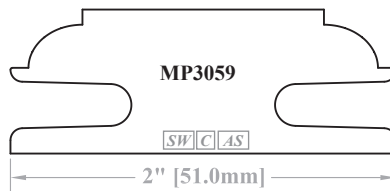
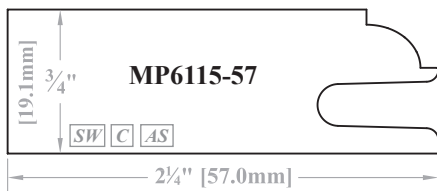
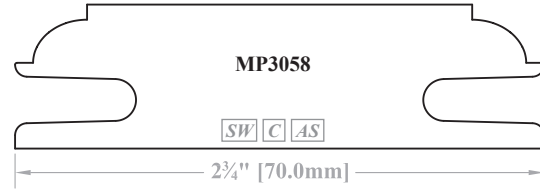
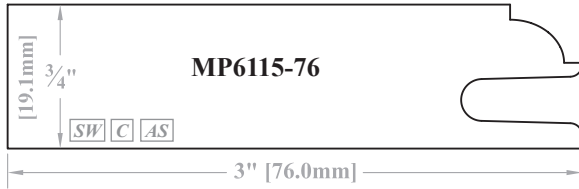
## Stile & Rail - "Mitered" Mortise & Tenon Joinery - MP600 / MP6000 Series

### Mitered Door and Frame Construction with Matching Mullion Stock

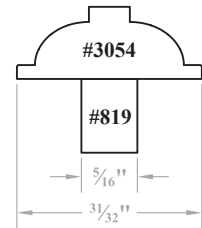
- 600 / 6000 Series Mitered Profiles allow for Outside Edge and Width flexibility.
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- **C** = Available for Convex/Concave products (*Chapter D*).
- **(X)** = Applied Molding Shelf, molding is optional.
- **FM** = Available for French Miter doors (*Section B.7*).
- **AS** = Available for Adventure Series doors (*Section B.7*).

E

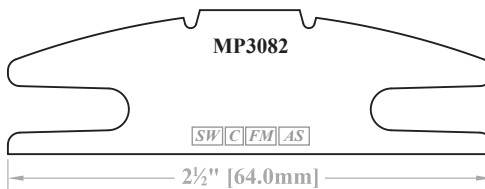
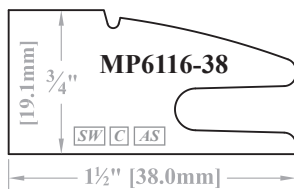
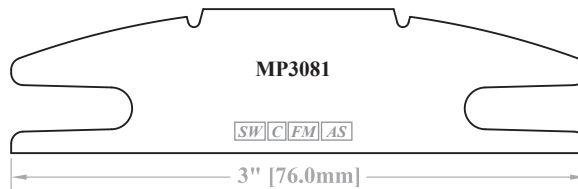
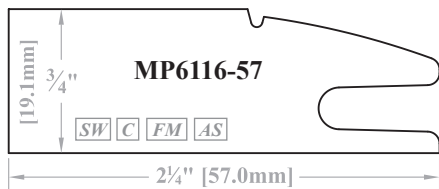
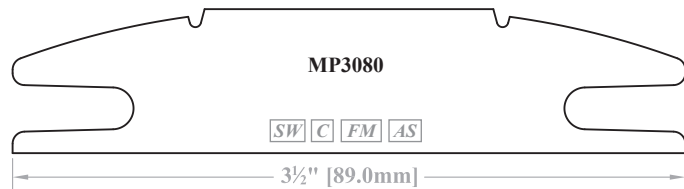
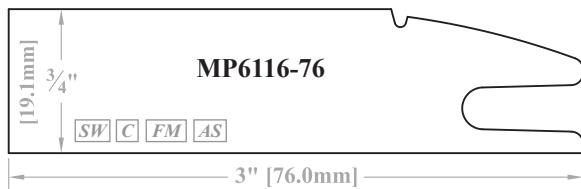
Center stile and center rail profiles look like this...



Standard and True Lite Mullion Stock



Center stile and center rail profiles look like this...



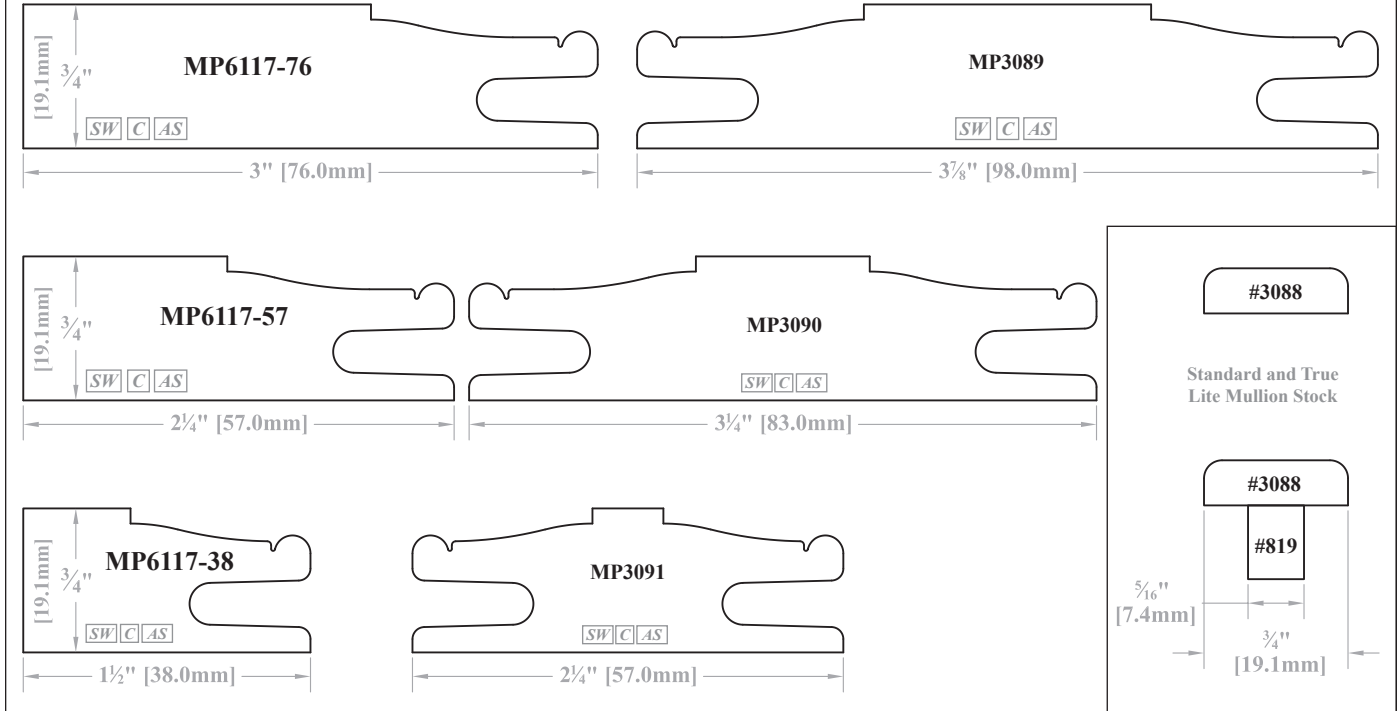
Matching Mullion Stock is not available for this family.

French Miter construction is available for this profile family when S/R widths are 1 3/4" or greater.

Mitered Door and Frame Construction with Matching Mullion Stock

- 600 / 6000 Series Mitered Profiles allow for Outside Edge and Width flexibility.
- **[SW]** = Available in solid wood.
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Center stile and center rail profiles look like this...



E

► For PRICING ► See Section E.9 in our current Wholesale Pricing Catalog.

# Profile Options

## Stile & Rail - "Mitered" Mortise & Tenon Joinery - MP600/MP6000 Series

### Ordering & Pricing Notes: 600/6000 Series Miter Door & Drawer Front Profiles

#### Ordering Guidelines

1	Order Forms	Applicable order forms will include spaces to indicate your chosen profiles.
<b>Pricing</b>		
1	Pricing	Please see <i>Section E.9</i> of our current <b>Wholesale Pricing Catalog</b> .

### Technical Notes: 600/6000 Series Miter Door & Drawer Front Profiles

#### Cabinet Door & Drawer Front Options (Chapter B)

1	Mitered Frame or Mullion Doors	All of the mitered profiles shown in this catalog are also available with the <b>GRF</b> profile. When ordering, please indicate whether the door is a frame or mullion. If a mullion, please indicate the lite pattern and number of lites. <i>Not all mitered profiles are available with mullions.</i>
2	Alternative Mullion Molding Required	The following mullion lite patterns require an alternative mullion molding be used with certain stile & rail profiles: <b>LP105, LP106, LP107, LP111, LP112, LP114, LP115, LP117, LP119, LP120, LP121, LP122, LP125, LP127, LP129, LP130, LP132, LP134, LP137, LP138, LP141, LP142, LP144, LP145, LP150, LP151, LP152, LP153</b> (see <i>Section B.12</i> ).
		The following stile & rail profiles would require use of the alternative mullion molding when paired with the afore mentioned lite patterns: <b>MP613, MP626, MP637, MP668, MP675, MP685</b> . <ul style="list-style-type: none"> <li>• <b>MP613/#1268</b> uses #815.    • <b>MP626/#1110</b> uses #2673.    • <b>MP637/#1263</b> uses #2407.</li> <li>• <b>MP668/#1260</b> uses #2957.    • <b>MP675/#2375</b> uses #3074.    • <b>MP685/#2495</b> uses #2494.</li> </ul>

#### Design Options (Chapter G)

1	Radius Corners	The <b>MP600/MP6000</b> Series Mitered Profiles, which accept additional outside edges may also have radius outside corners. <ul style="list-style-type: none"> <li>• 1½" [38.1mm] wide Mitered Profiles can accept up to a ¾" [19.1mm] radius.</li> <li>• Mitered Profiles 2¼" [57.2mm] to 4½" [114.3mm] can accept up to a 1" [25.4mm] radius.</li> <li>• For more information, please refer to <i>Section G.13</i>.</li> </ul>
2	Mitered Stile and Rail Stock (Part #SRP100)	<b>Mitered stile and rail stock is produced and priced the same as Traditional stile and rail stock with an outside edge.</b> <ul style="list-style-type: none"> <li>• Available in 8' [2438.4mm], Random Length and Cut to Length sizes. See <i>Section G.16</i> for additional information and pricing guidelines.</li> <li>• To order please use <b>E•Z Order Form #5 - Moldings and Miscellaneous</b> and Part #SRP100.</li> </ul>

#### Functional Options (Chapter F)

1	1½" [38.1mm] Wide Miter Profiles	Hinge boring is <i>not available</i> for any of the 1½" [38.1mm] wide miter profiles.
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#### General Information (Chapter A)

1	Ready to Assemble (RTA)	RTA is available as an option.
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#### Material Options

1	Material Options	<span style="border: 1px solid black; padding: 0 2px;">SW</span> = Profile is available on products made from solid wood.
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#### Miscellaneous

1	Center Stile and Rail Construction	Most center stiles & rails will be haunched into the outside stiles & rails creating a mitered joint where they are conjoined. Exceptions will apply where the haunch distance is too small to miter. In these cases, a butt joint will be used (ex: <b>MP612/MP1468</b> ).
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#### Profile Options (Chapter E)

1	Outside Edge Profiles	<b>MP600/MP6000</b> mitered profiles require the choice of an outside edge profile. See <i>Sections E.15</i> and <i>E.16</i> .
		Also available with the <b>ME</b> (Miter Edge) profiles shown at the end of this section. <b>D5, D16, D20, D22, D36, D44, D58, D123, D144</b> and <b>D180</b> outside edges are <i>not available</i> with any mitered construction. These edge treatments will leave a void in the tenon joint on profiles.

Notes Continued on Next Page...

► For **PRICING** ► See *Section E.9* in our current Wholesale Pricing Catalog.

Technical Notes: 600/6000 Series Miter Door & Drawer Front Profiles ...continued

Profile Options (Chapter E)...continued

2	Miter Profile Families: MP623, MP624	Center panels will be <i>flush</i> with the face of stiles and rails when using these center panel profiles: • PR318-25, PR319-10, PR320-25, PR320-32, PR320-44, PR321-32, PR328-32 or PR329-19. ◦ Available in solid wood and raw MDF.
		Center panels will be <i>recessed</i> below the face of the stiles and rails when using these center panel profiles: • RVSCP-PR324 Reversed Solid Center Panel (available in solid wood and raw MDF). • ¼" [6.4mm] Flat Panel (available in veneer and raw MDF).
		The MP623 and MP624 families are only compatible with the center panel profiles noted above.
		The MP623 family is only available in ¾" [19.1mm] thickness.
3	Miter Profile Families: MP628, MP661, MP662, MP673, MP680, MP690 MP696, MP6104, MP6112, MP6114	Center panels will be <i>recessed</i> below the face of the stiles and rails when using these center panel profiles: • PR318-25, PR319-10, PR320-25, PR320-32, PR320-44, PR321-32, PR328-32, PR329-19, RVSCP-PR324 ( <i>Reversed Solid Center Panel</i> ) ◦ Available in solid wood and raw MDF. • ¼" [6.4mm] Flat Panel ◦ Available in veneer and raw MDF.
		The MP628, MP661, MP662, MP673, MP680, MP690, MP696, MP6104, MP6112 and MP6114 families are only compatible with the center panel profile listed above.
4	MP649 Family MP694 Family	Only available with applied molding. Please see SR133 and SR155 in <i>Sections E.1</i> and <i>E.5</i> , as these are exact matches to the MP649 and MP694 and would utilize the same applied moldings. • SR133 matches MP649. • SR155 matches MP694.
5	MP660 Family	Designed to accept Applied Molding #1168, #1169 and #3149. Molding must be ordered separately.
6	MP673 Family	Not compatible with ME Outside Edge Profiles.
7	French Miter Construction	<b>FM</b> = Available with French Miter construction. For more information on French Miter construction, please see <i>Section B.7</i> .
8	Adventure Series	<b>AS</b> = These profile options are available on <b>Adventure Series</b> doors. See <i>Section B7</i> for more information.
		Center stile/rail profiles MP3092 (for MP691) and MP3093 (for MP692) are only available on Adventure Series doors. Profiles are fixed at the widths shown. For any other widths, please submit your requests to our Customer Support Team.

Sizes / Dimensions

1	Profile Drawings	All stile and rail and mullion stock drawings are to scale.
2	Thickness	Available in ¾" [19.1mm] and 1" [25.4mm] thickness, unless otherwise noted.
3	Minimum Sizes	All mitered door and drawer front minimum sizes are calculated based on 2¼" [57.2mm] wide profiles. • If using a 3" [76.2mm] wide profile, please add 1½" [38.1mm] to the published minimum door size. • If using a 1½" [38.1mm] wide profile, deduct 1½" [38.1mm] from the published minimum size.
4	Standard Stile and Rail Dimensions and Non-Standard Parts	Stiles/Rails can be ordered in widths from 1½" [38.1mm] to 3" [76.2mm] in ¼" [6.4mm] increments without incurring a non-standard part size charge. See individual profile drawings for profile families that may include additional standard sizes. Please also see Non-Standard Part Sizes in <i>Section A.5</i> for more information.
5	Stile & Rail Width Flexibility	The MP600/MP6000 series accommodates stile & rail width flexibility.
		The top rail, bottom rail, left stile and right stile <b>must all be the same profile and the same width unless using French Miter Construction.</b>
		Please see <b>Profile Option</b> notes above for <b>French Mitered</b> profile option availability.
		Center stiles and center rails usually cannot vary from the widths shown in the catalog. In cases where they can be varied, additional charges may apply.

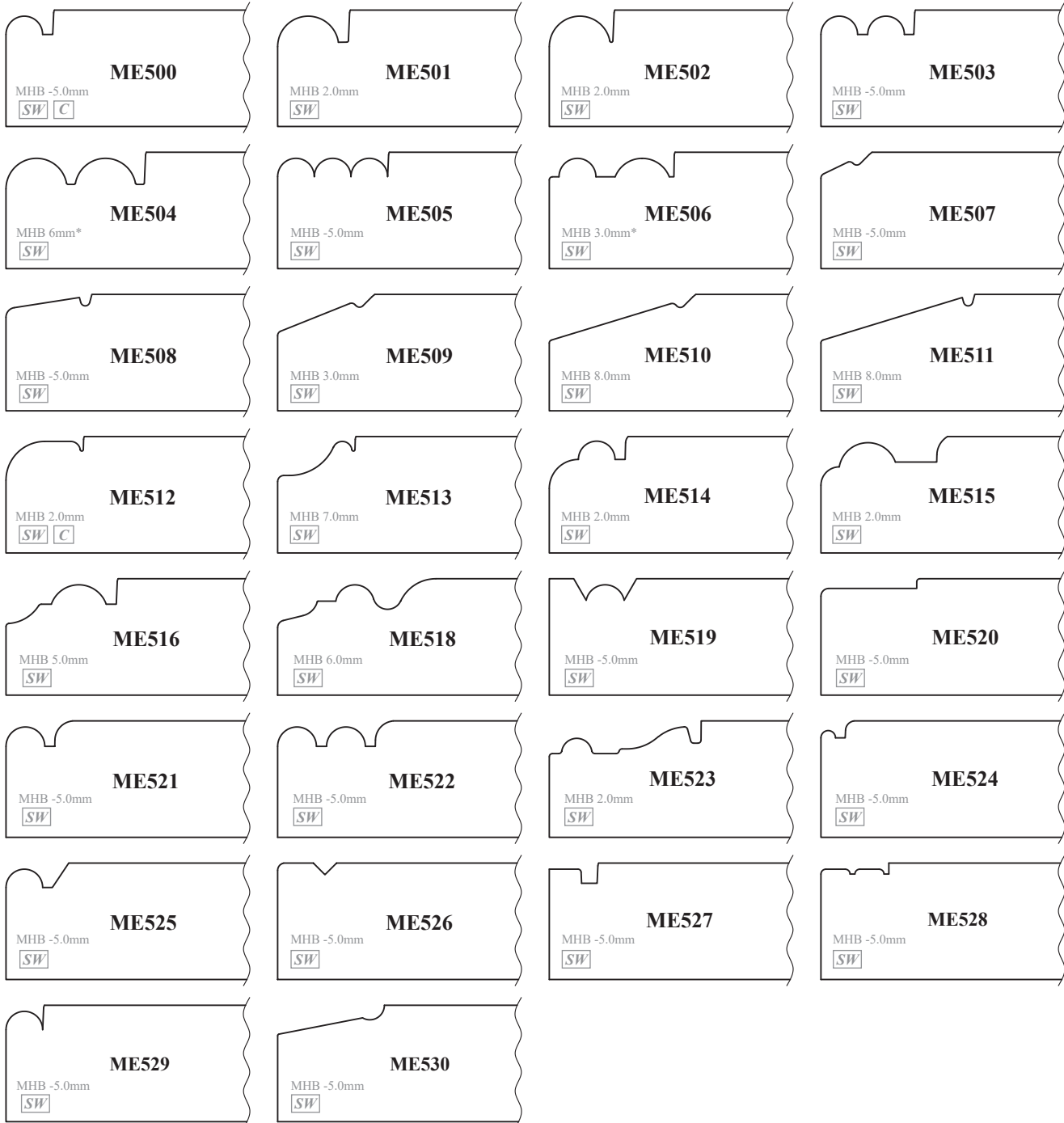
► For PRICING ► See Section E.9 in our current Wholesale Pricing Catalog.

# Profile Options

## Outside Edge - Molder Edges (ME) for MP600 / MP6000 Series

The **MP600/MP6000** series of mitered profiles shown in this section (**E.9**) of the catalog require the selection of an outside edge profile.

- You may choose from the **Molder Edge (ME)** profile options shown below. Molder Edges are only available with the **MP600/MP6000** series of mitered stile and rail profiles (*not available with "Traditional" joinery options*).
- When not choosing one of these Molder Edge options, **MP600/MP6000s** are available with Outside Edge profiles from **Sections E.15 & E.16**, with the exception of some applied molding edges that are only available on 5/8" [16mm] thick materials, and others that may expose the miter tenon.
- For restrictions when combining **MP600/MP6000** miter profiles with **Molder Edges (ME)**, please see the **Molder Edge (ME)** compatibility chart on our website: **Resources / Technical Information**.



\*See Compatibility Chart for details.

[SW] = Available in solid wood. [C] = Available for Convex/Concave products (**Chapter D**). MHB = Minimum Hinge Bore setback calculated at 12.7mm deep.

• Due to the design of the Mitered Profiles (*Fully Molded*) in the section that follows, it is not an option to modify the width of the profile from what is shown or to modify the existing outside edge profile.

• The guideline shown to the right can be utilized as an aid when ordering Mitered Doors or Drawer Fronts with no additional outside edge option, using WalzCraft Order Forms.

(Note: The MP760-57 profile will be used in our example and shows how the information should be noted on your order form.)

**Profile Info**

Stile & Rail or Miter Profile	<u>MP760-57</u>
Panel Profile	<u>PR301-25</u>
Outside Edge Profile	<u>NA</u>

• For the most current Order Forms, please visit our website at [www.WalzCraft.com](http://www.WalzCraft.com). If you do not have access to our website, please contact our Customer Support Team and order forms can be mailed to you.

• Non-Standard Part Sizes are not available. The top rail, bottom rail, left stile and right stile must all be the same profile and the same width.

• Some profiles in this section may accommodate a Recessed Applied Molding (RAM) rout to add an optional applied molding. For more information on Recessed Applied Moldings, please refer to *page E.6.9*.

**Mitered Door and Frame Construction with Matching Mullion Stock**

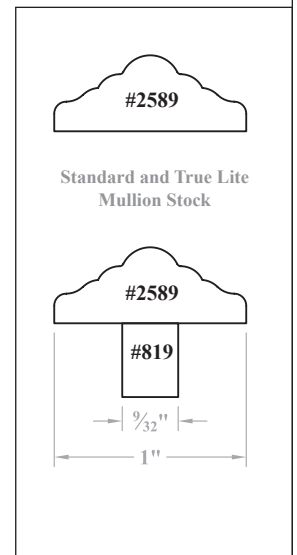
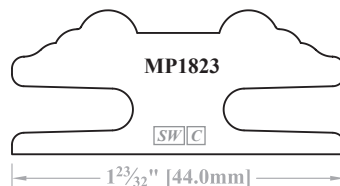
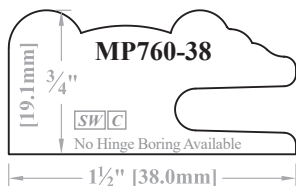
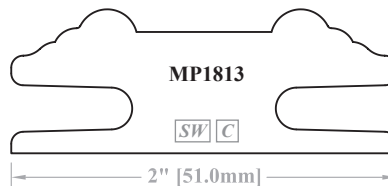
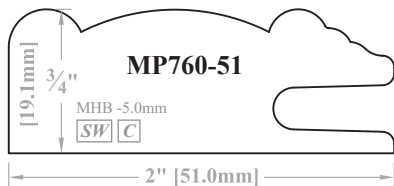
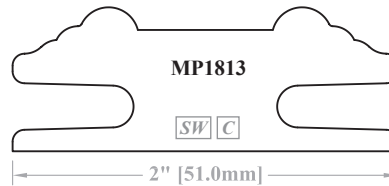
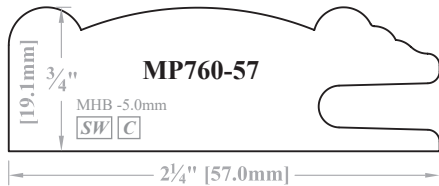
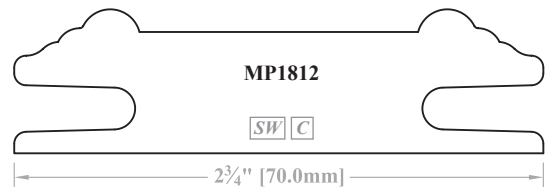
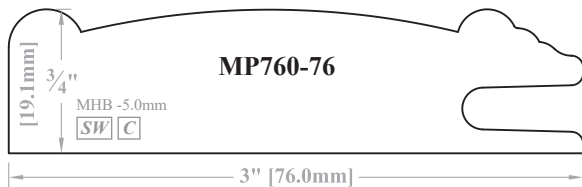
• These Mitered Profiles are fully molded with NO width flexibility, other than what is shown.

[SW] = Available in solid wood.

[C] = Available for Convex/Concave products (*Chapter D*).

MHB = Minimum Hinge Bore setback calculated at 12.7mm deep.

*Center stile & center rail profiles look like this...*



► For PRICING ► See Section E.10 in our current Wholesale Pricing Catalog.

# Profile Options

## Stile & Rail - "Mitered" Mortise & Tenon Joinery - MP700 Series

### Mitered Door and Frame Construction with Matching Mullion Stock

• These Mitered Profiles are fully molded with NO width flexibility, other than what is shown.

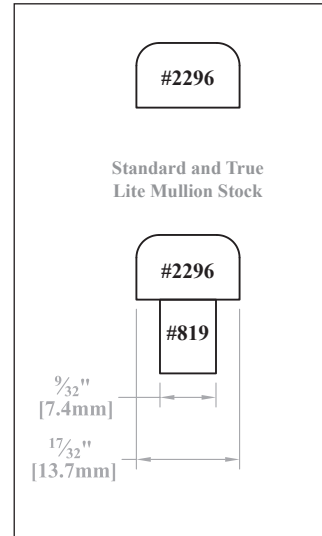
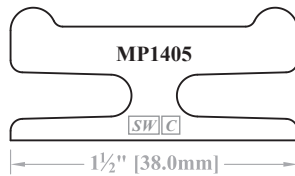
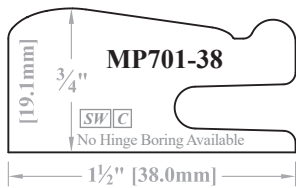
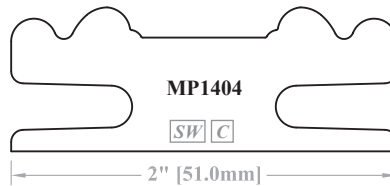
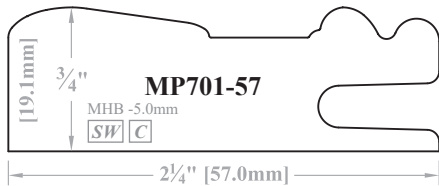
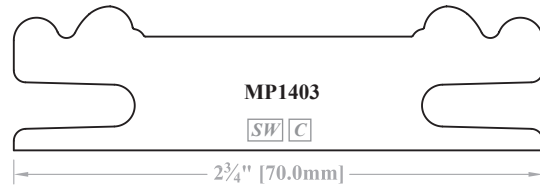
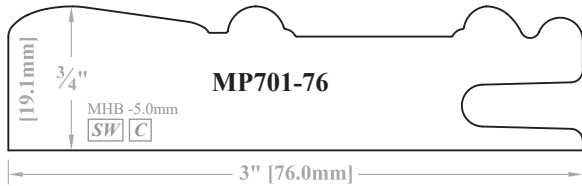
**[SW]** = Available in solid wood.

**[C]** = Available for Convex/Concave products (*Chapter D*).

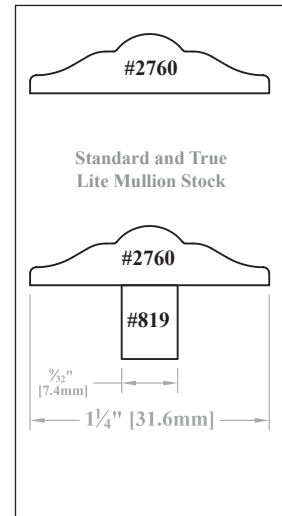
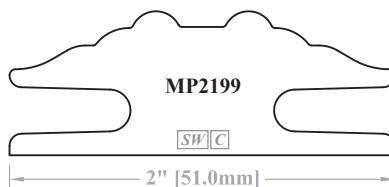
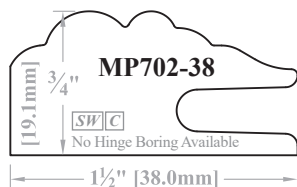
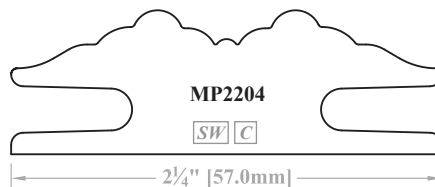
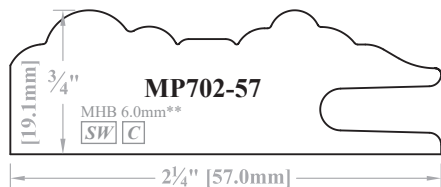
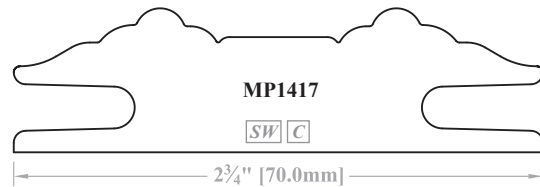
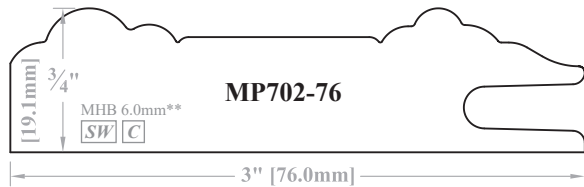
MHB = Minimum Hinge Bore setback calculated at 12.7mm deep.

E

Center stile & center rail profiles look like this...



Center stile & center rail profiles look like this...



\*\* See Compatibility Chart for details.

► For PRICING ► See Section E.10 in our current Wholesale Pricing Catalog.





Mitered Door and Frame Construction with Matching Mullion Stock

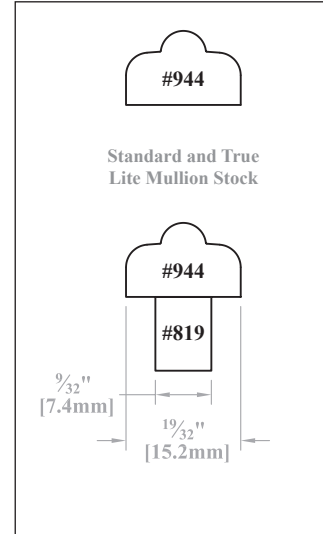
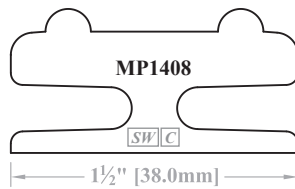
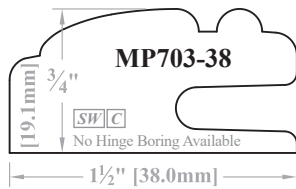
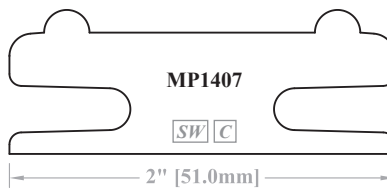
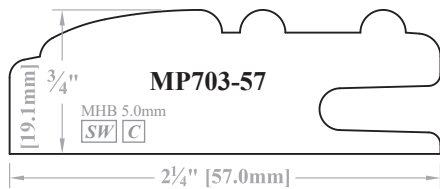
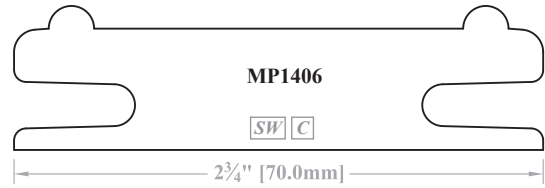
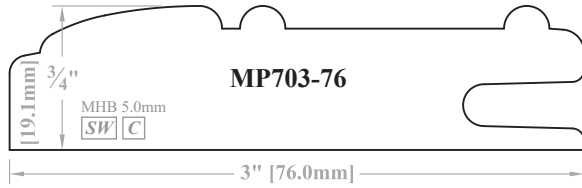
• These Mitered Profiles are fully molded with NO width flexibility, other than what is shown.

[SW] = Available in solid wood.

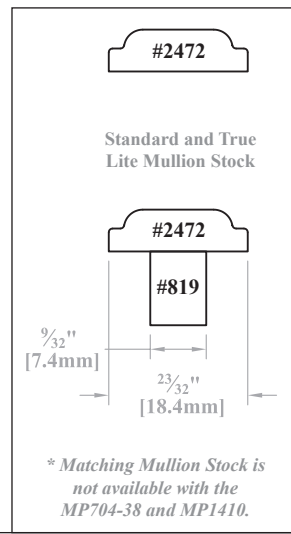
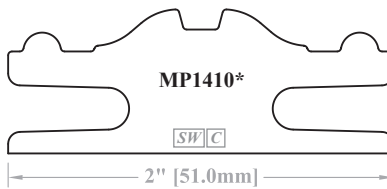
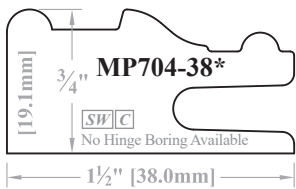
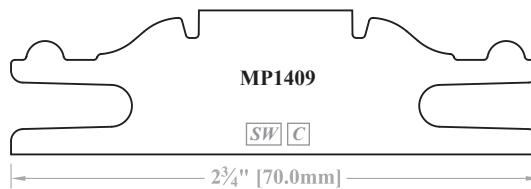
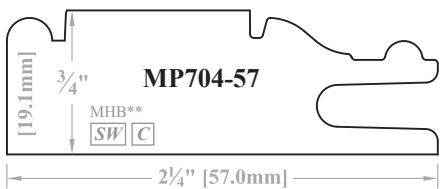
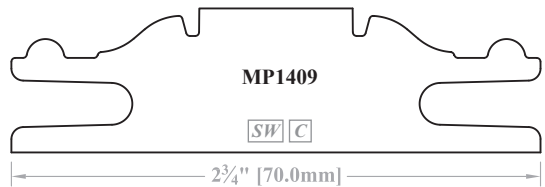
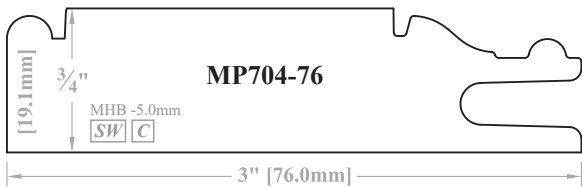
[C] = Available for Convex/Concave products (Chapter D).

MHB = Minimum Hinge Bore setback calculated at 12.7mm deep.

Center stile & center rail profiles look like this...



Center stile & center rail profiles look like this...



\* Matching Mullion Stock is not available with the MP704-38 and MP1410.

\*\* See Compatibility Chart for details.

► For PRICING ► See Section E.10 in our current Wholesale Pricing Catalog.

# Profile Options

## Stile & Rail - "Mitered" Mortise & Tenon Joinery - MP700 Series

### Mitered Door and Frame Construction with Matching Mullion Stock

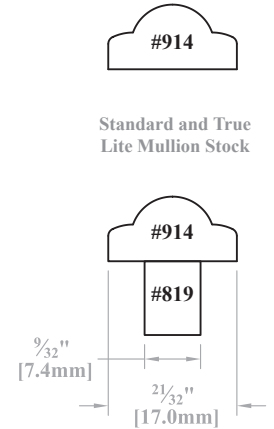
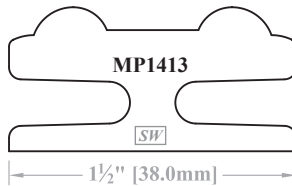
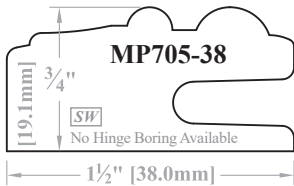
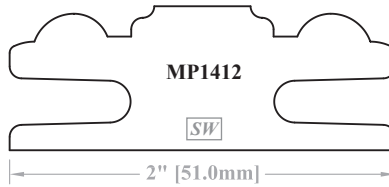
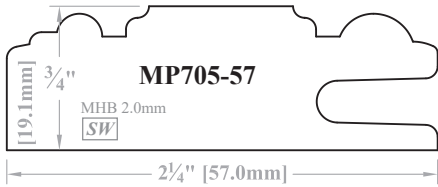
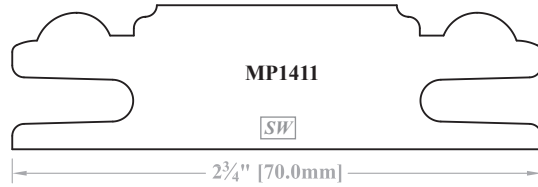
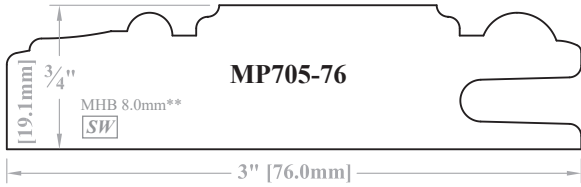
• These Mitered Profiles are fully molded with NO width flexibility, other than what is shown.

**[SW]** = Available in solid wood.

**[C]** = Available for Convex/Concave products (*Chapter D*).

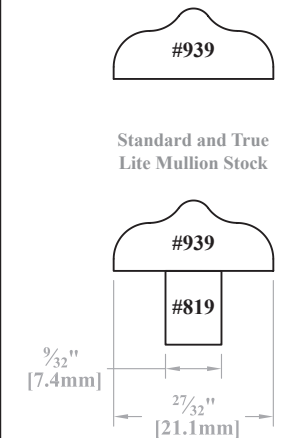
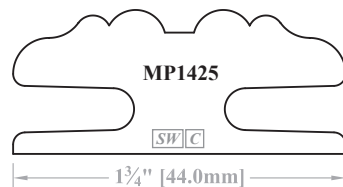
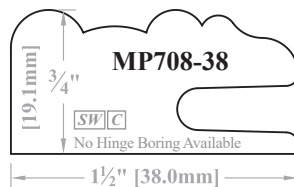
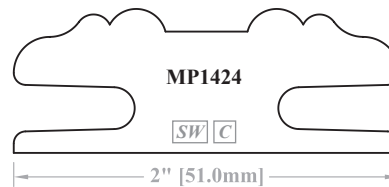
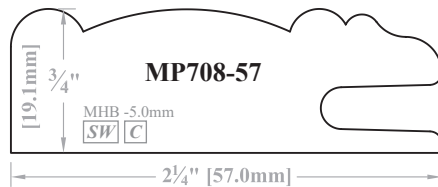
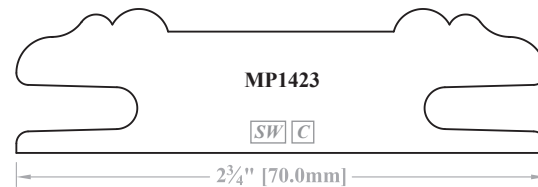
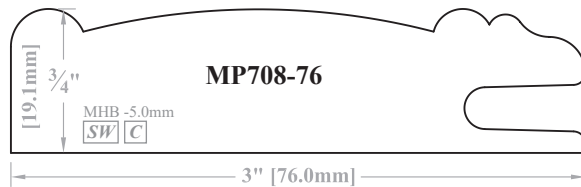
• MHB = Minimum Hinge Bore setback calculated at 12.7mm deep.

*Center stile & center rail profiles look like this...*



\*\* See Compatibility Chart for details.

*Center stile & center rail profiles look like this...*



► For PRICING ► See Section E.10 in our current Wholesale Pricing Catalog.



Mitered Door and Frame Construction with Matching Mullion Stock

• These Mitered Profiles are fully molded with NO width flexibility, other than what is shown.

[SW] = Available in solid wood.

[C] = Available for Convex/Concave products (Chapter D).

MHB = Minimum Hinge Bore setback calculated at 12.7mm deep.

*Center stile & center rail profiles look like this...*

**MP709-76**  
[19.1mm] 3/4" MHB 2.0mm [SW]  
3" [76.0mm]

**MP1426**  
[SW]  
2 1/2" [64.0mm]

**MP709-57**  
[19.1mm] 3/4" MHB 6.0mm\*\* [SW]  
2 1/4" [57.0mm]

**MP1427**  
[SW]  
2" [51.0mm]

**MP709-38\***  
[19.1mm] 3/4" [SW]  
No Hinge Boring Available  
1 1/2" [38.0mm]

**MP1410\***  
[SW]  
2" [51.0mm]

#2472

Standard and True Lite Mullion Stock

#2472

#819

9/32" [7.4mm]  
2 3/32" [18.4mm]

\* Matching Mullion Stock is not available with the MP709-38 and MP1410.

\*\* See Compatibility Chart for details.

*Center stile & center rail profiles look like this...*

**MP710-76**  
[19.1mm] 3/4" MHB -5.0mm [SW] [C]  
3" [76.0mm]

**MP1428**  
[SW] [C]  
2 3/4" [70.0mm]

**MP710-57**  
[19.1mm] 3/4" MHB -5.0mm [SW] [C]  
2 1/4" [57.0mm]

**MP3027**  
[SW] [C]  
2 1/4" [57.0mm]

**MP710-38**  
[19.1mm] 3/4" [SW] [C]  
No Hinge Boring Available  
1 1/2" [38.0mm]

**MP1430**  
[SW] [C]  
1 1/2" [38.0mm]

#1114

Standard and True Lite Mullion Stock

#1114

#819

9/32" [7.4mm]  
3 1/32" [24.8mm]

► For PRICING ► See Section E.10 in our current Wholesale Pricing Catalog.

E

# Profile Options

## Stile & Rail - "Mitered" Mortise & Tenon Joinery - MP700 Series

### Mitered Door and Frame Construction with Matching Mullion Stock

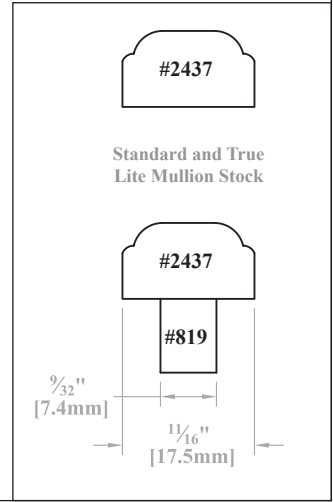
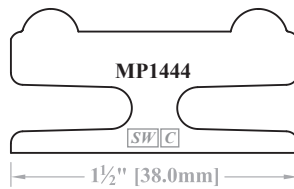
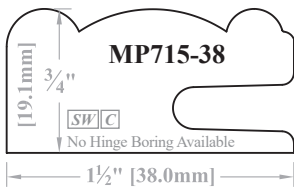
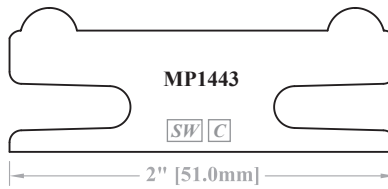
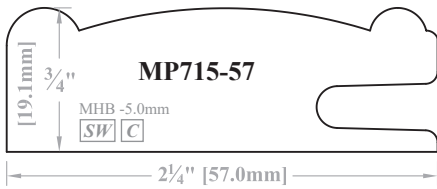
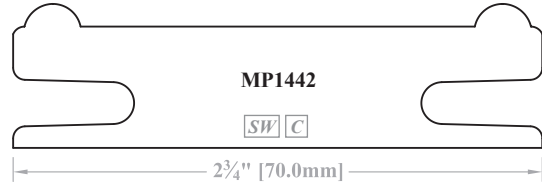
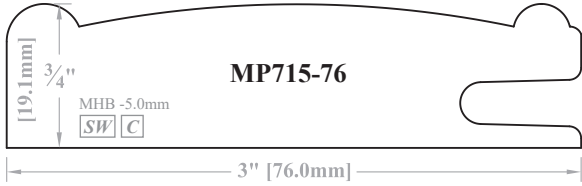
• These Mitered Profiles are fully molded with NO width flexibility, other than what is shown.

**[SW]** = Available in solid wood.

**[C]** = Available for Convex/Concave products (*Chapter D*).

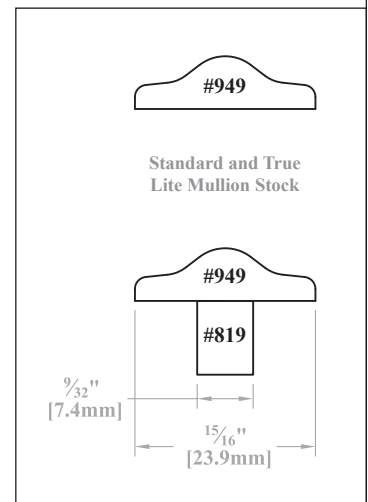
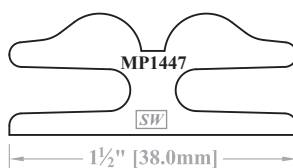
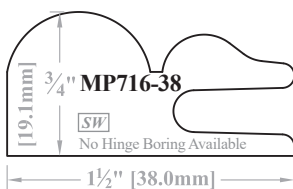
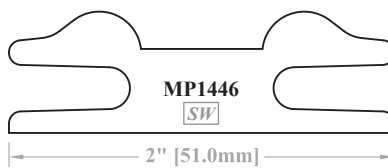
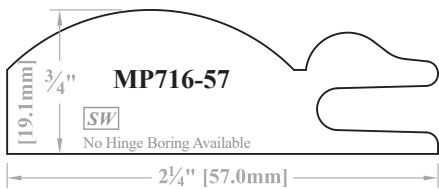
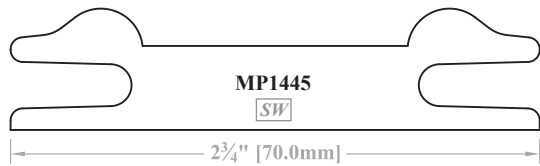
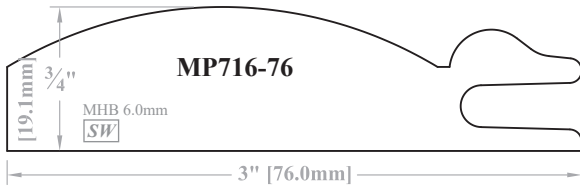
**MHB** = Minimum Hinge Bore setback calculated at 12.7mm deep.

*Center stile & center rail profiles look like this...*



Standard and True Lite Mullion Stock

*Center stile & center rail profiles look like this...*



Standard and True Lite Mullion Stock

► For PRICING ► See Section E.10 in our current Wholesale Pricing Catalog.

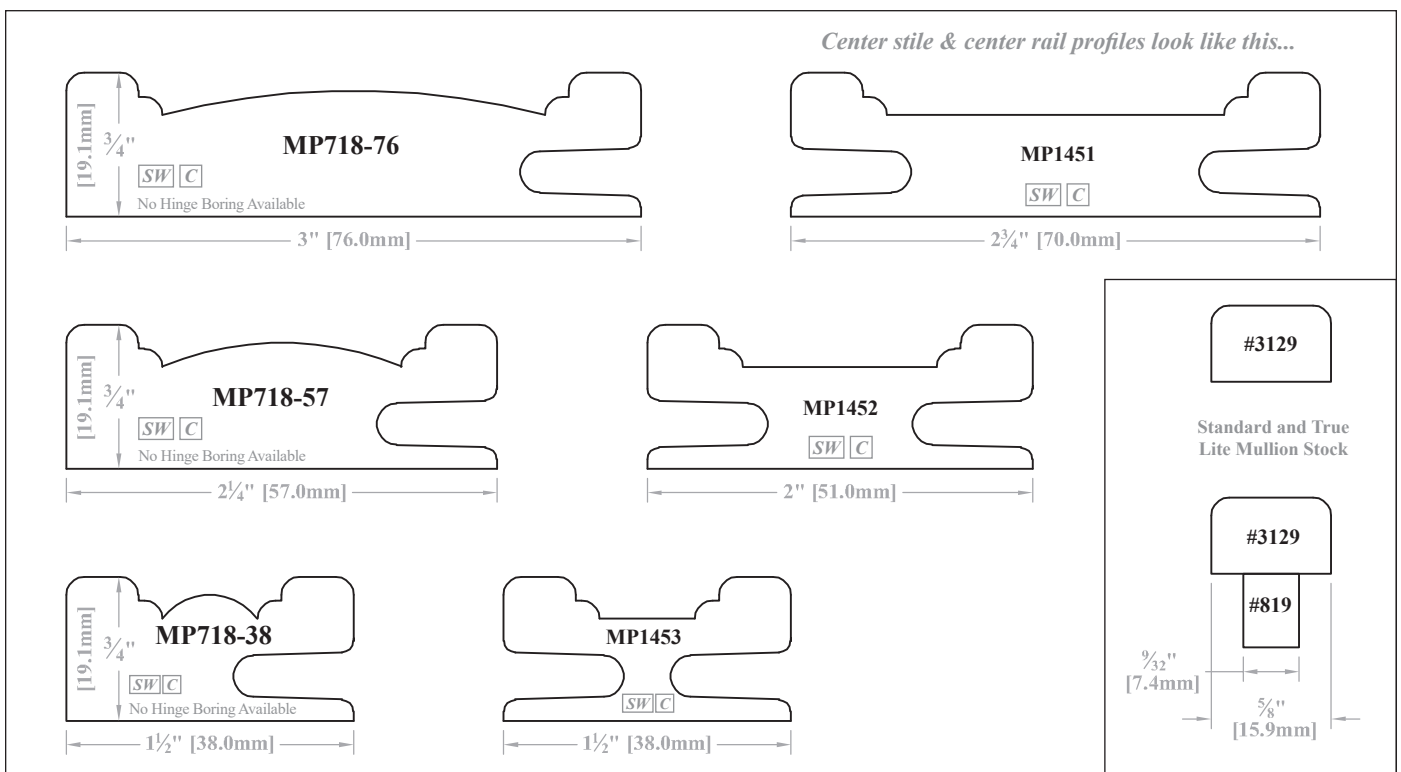
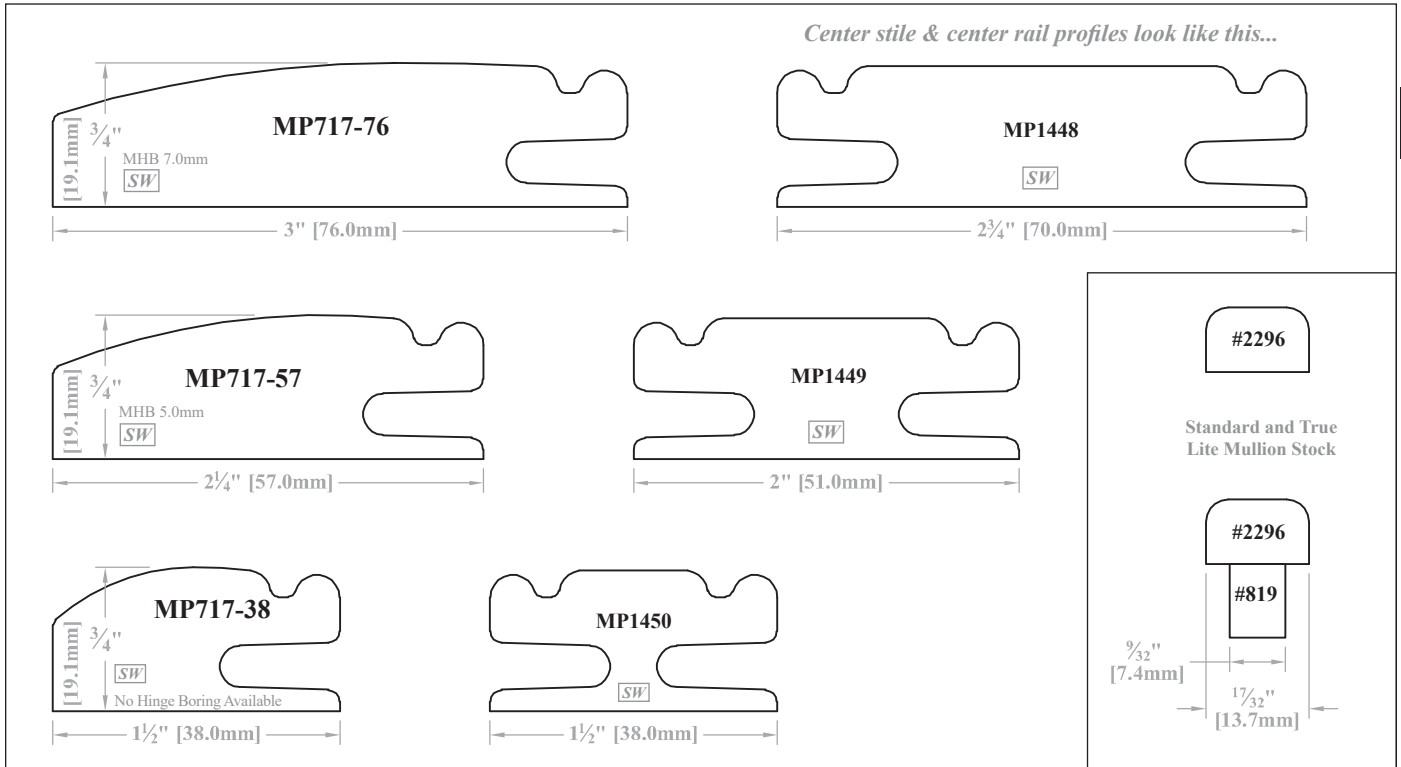
Mitered Door and Frame Construction with Matching Mullion Stock

• These Mitered Profiles are fully molded with NO width flexibility, other than what is shown.

[SW] = Available in solid wood.

[C] = Available for Convex/Concave products (Chapter D).

MHB = Minimum Hinge Bore setback calculated at 12.7mm deep.



► For PRICING ► See Section E.10 in our current Wholesale Pricing Catalog.

E

# Profile Options

## Stile & Rail - "Mitered" Mortise & Tenon Joinery - MP700 Series

### Mitered Door and Frame Construction with Matching Mullion Stock

• These Mitered Profiles are fully molded with **NO** width flexibility, other than what is shown.

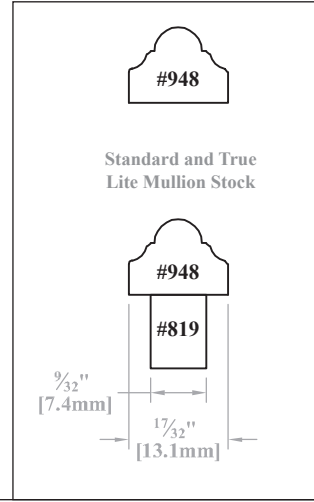
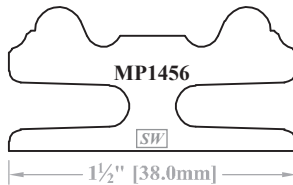
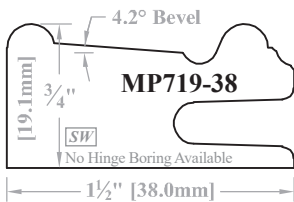
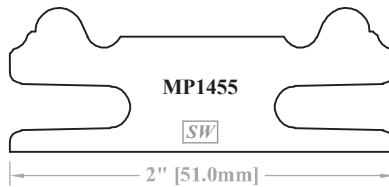
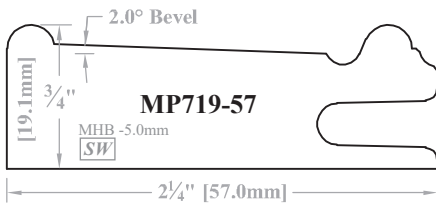
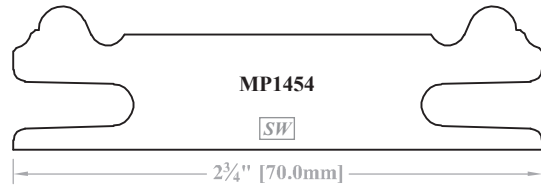
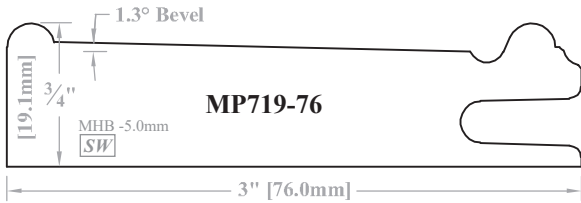
**[SW]** = Available in solid wood.

**[C]** = Available for Convex/Concave products (*Chapter D*).

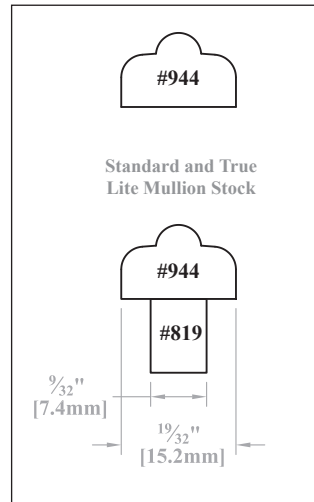
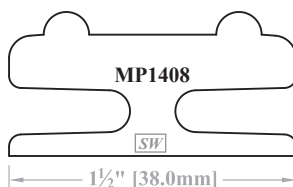
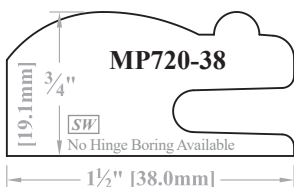
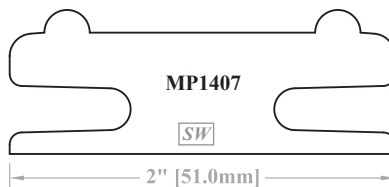
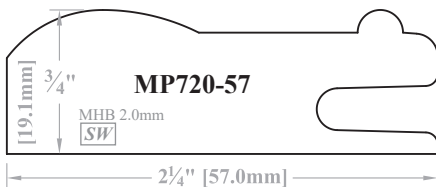
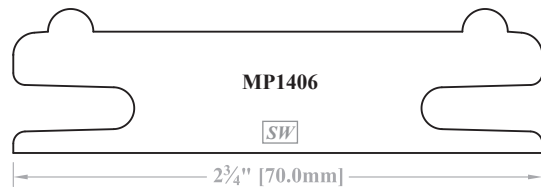
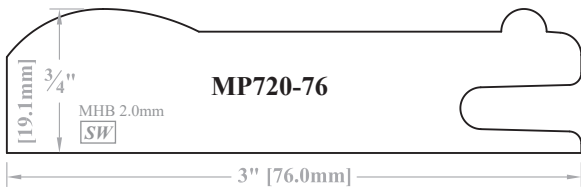
**MHB** = Minimum Hinge Bore setback calculated at 12.7mm deep.

E

*Center stile & center rail profiles look like this...*



*Center stile & center rail profiles look like this...*



► For PRICING ► See Section E.10 in our current Wholesale Pricing Catalog.

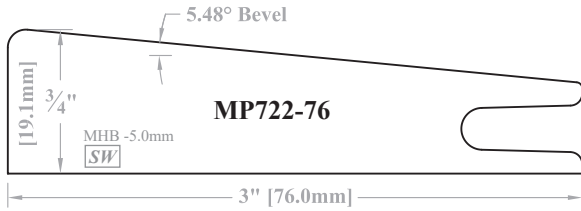
Mitered Door and Frame Construction with Matching Mullion Stock

• These Mitered Profiles are fully molded with NO width flexibility, other than what is shown.

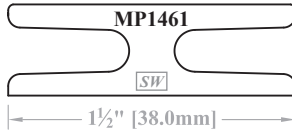
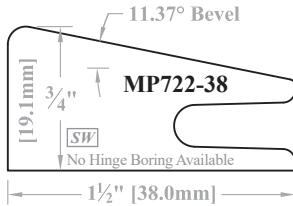
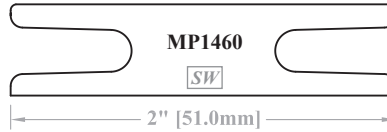
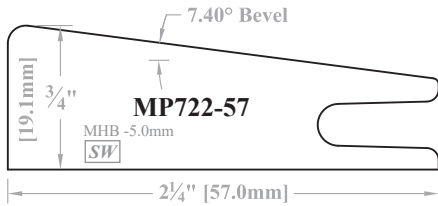
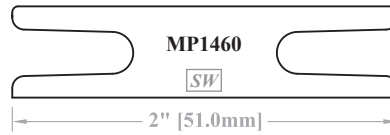
[SW] = Available in solid wood.

[C] = Available for Convex/Concave products (Chapter D).

MHB = Minimum Hinge Bore setback calculated at 12.7mm deep.



Center stile & center rail profiles look like this...



Matching Mullion Stock is not available for this family.

► For PRICING ► See Section E.10 in our current Wholesale Pricing Catalog.

# Profile Options

## Stile & Rail - "Mitered" Mortise & Tenon Joinery - MP700 Series

### Mitered Door and Frame Construction with Matching Mullion Stock

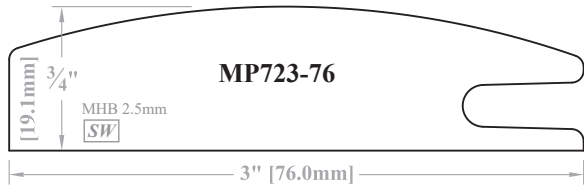
• These Mitered Profiles are fully molded with **NO** width flexibility, other than what is shown.

**[SW]** = Available in solid wood.

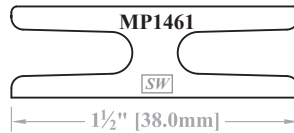
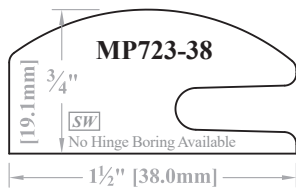
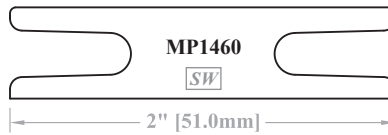
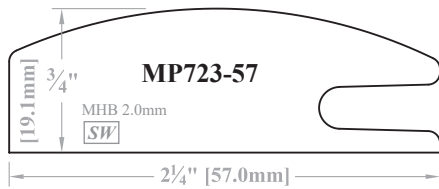
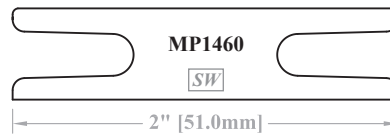
**[C]** = Available for Convex/Concave products (*Chapter D*).

**MHB** = Minimum Hinge Bore setback calculated at 12.7mm deep.

E

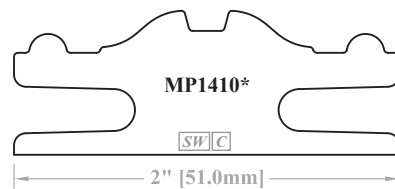
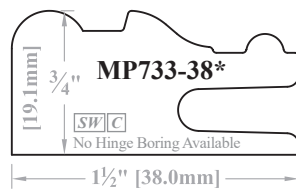
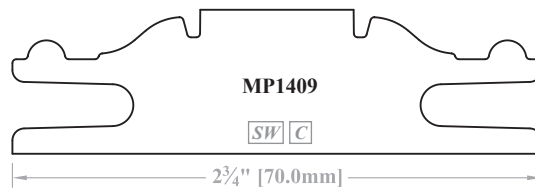
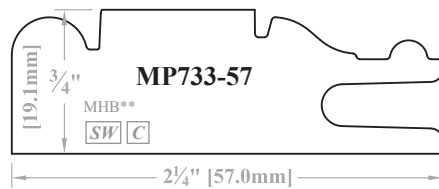
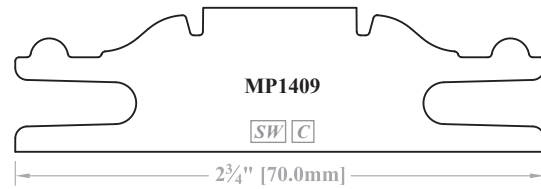
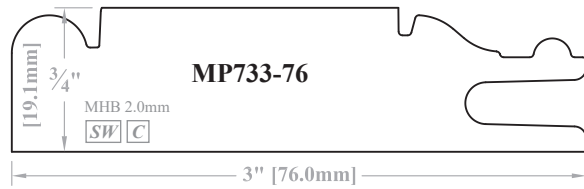


Center stile & center rail profiles look like this...

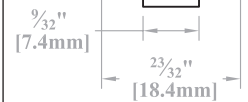


Matching Mullion Stock is not available for this family.

Center stile & center rail profiles look like this...



Standard and True Lite Mullion Stock



\* Matching Mullion Stock is not available with the MP733-38 and MP1410.

\*\* See Compatibility Chart for details.

► For PRICING ► See Section E.10 in our current Wholesale Pricing Catalog.



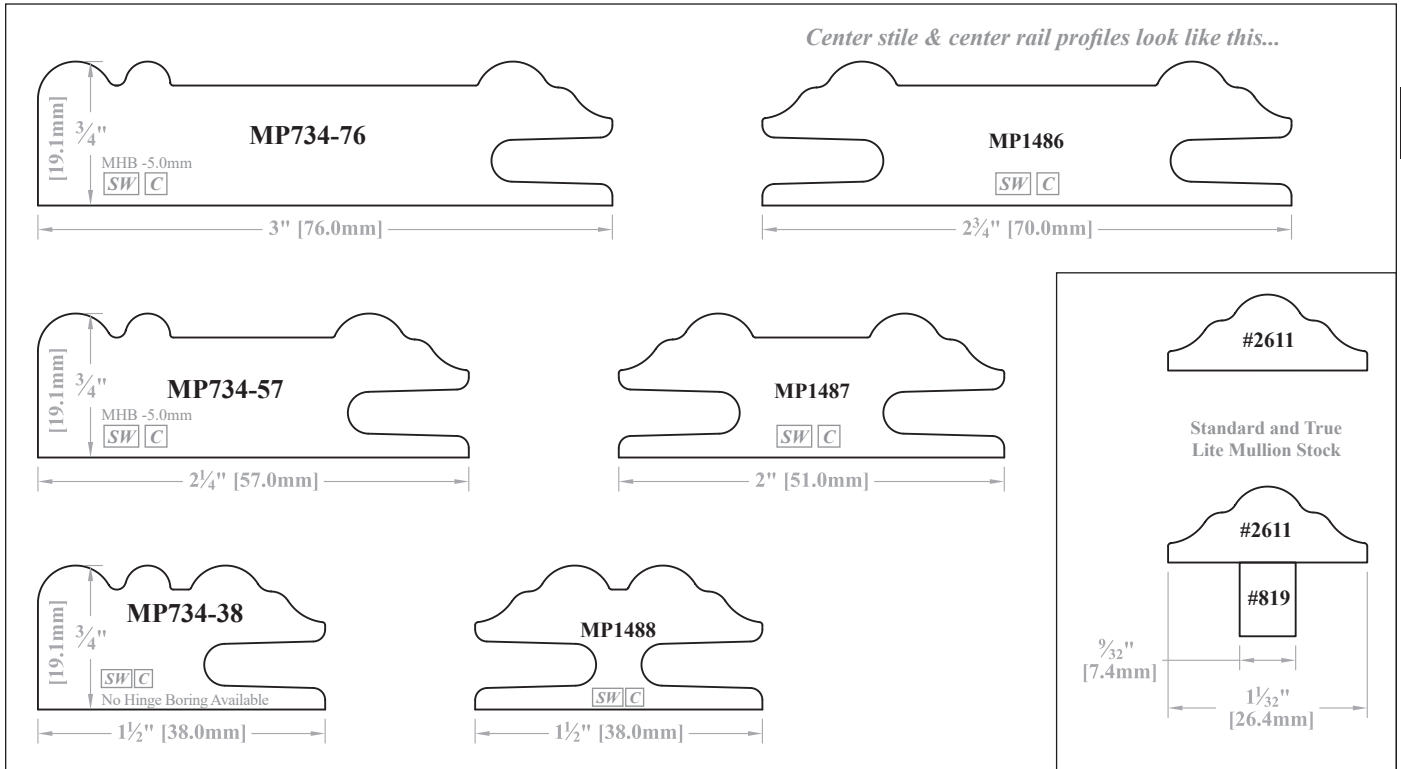
Mitered Door and Frame Construction with Matching Mullion Stock

• These Mitered Profiles are fully molded with NO width flexibility, other than what is shown.

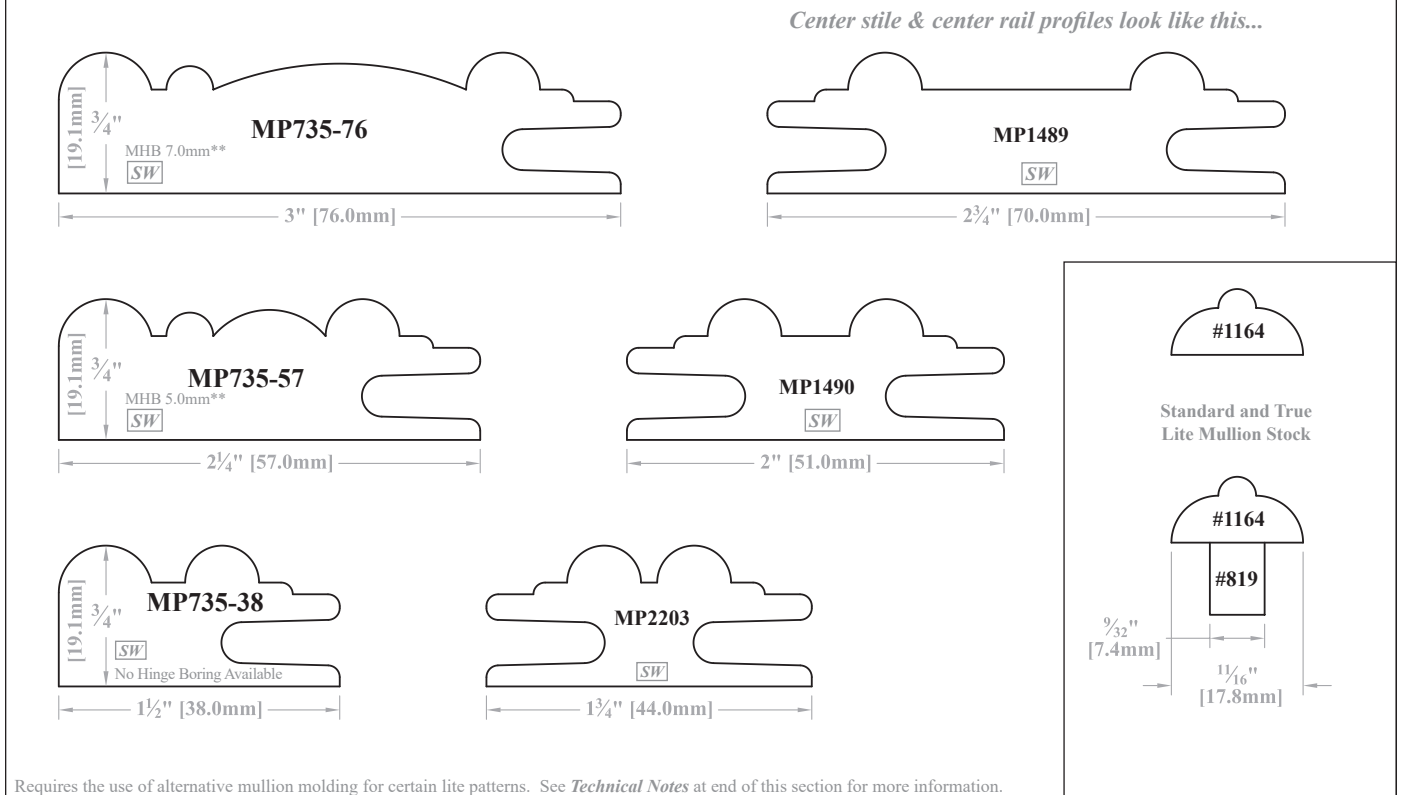
[SW] = Available in solid wood.

[C] = Available for Convex/Concave products (Chapter D).

MHB = Minimum Hinge Bore setback calculated at 12.7mm deep.



\*\* See Compatibility Chart for details.



Requires the use of alternative mullion molding for certain lite patterns. See Technical Notes at end of this section for more information.

► For PRICING ► See Section E.10 in our current Wholesale Pricing Catalog.

# Profile Options

## Stile & Rail - "Mitered" Mortise & Tenon Joinery - MP700 Series

### Mitered Door and Frame Construction with Matching Mullion Stock

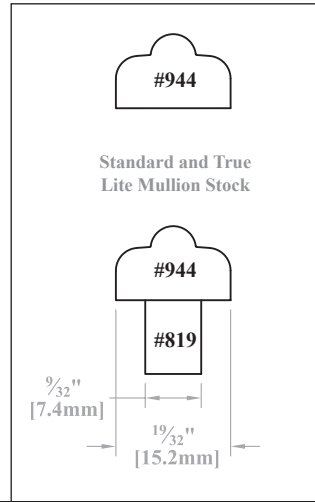
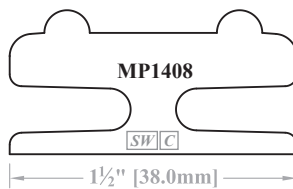
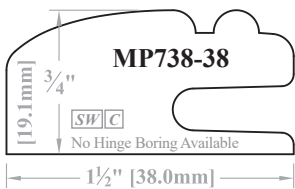
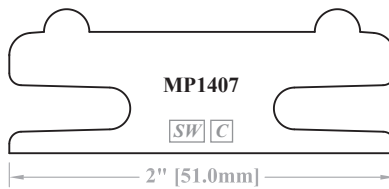
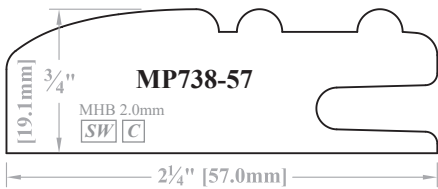
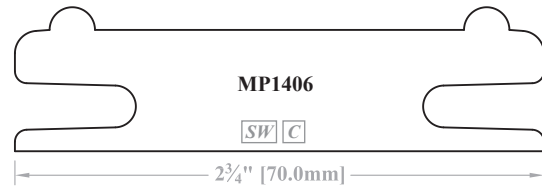
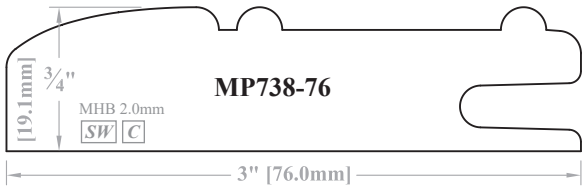
• These Mitered Profiles are fully molded with NO width flexibility, other than what is shown.

[SW] = Available in solid wood.

[C] = Available for Convex/Concave products (*Chapter D*).

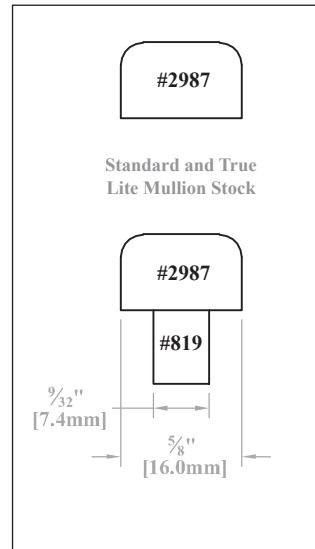
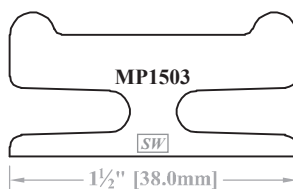
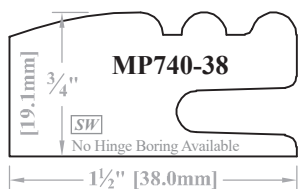
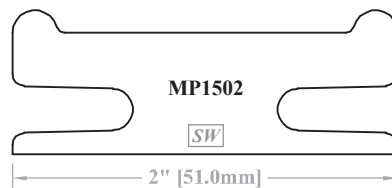
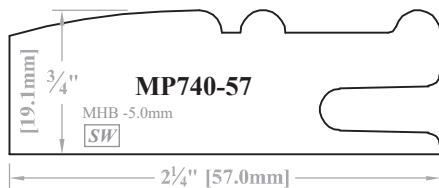
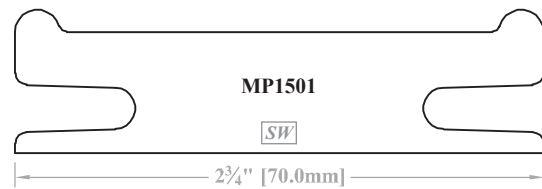
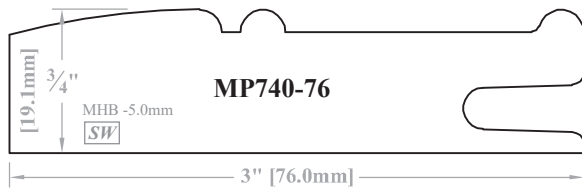
MHB = Minimum Hinge Bore setback calculated at 12.7mm deep.

*Center stile & center rail profiles look like this...*



Standard and True Lite Mullion Stock

*Center stile & center rail profiles look like this...*



Standard and True Lite Mullion Stock

► For PRICING ► See Section **E.10** in our current Wholesale Pricing Catalog.

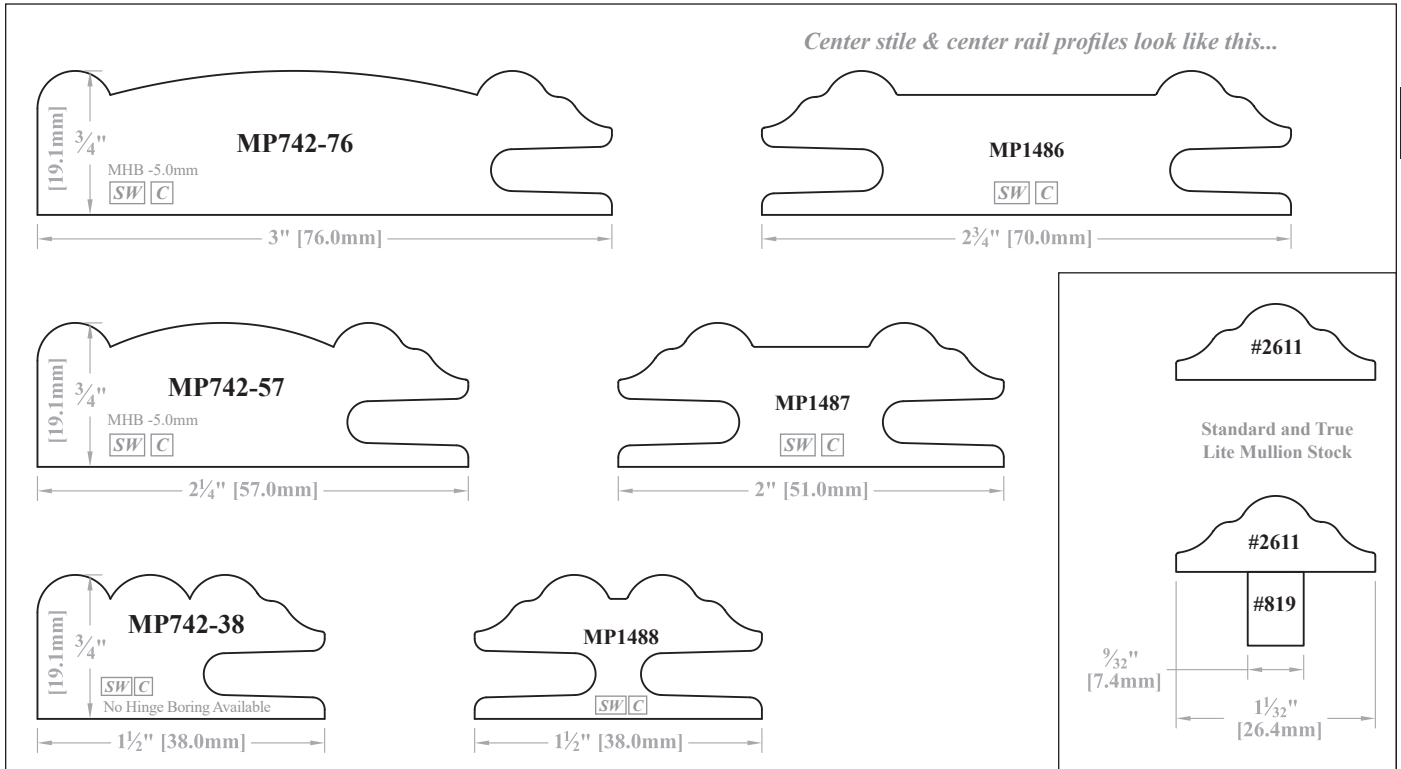
Mitered Door and Frame Construction with Matching Mullion Stock

• These Mitered Profiles are fully molded with NO width flexibility, other than what is shown.

[SW] = Available in solid wood.

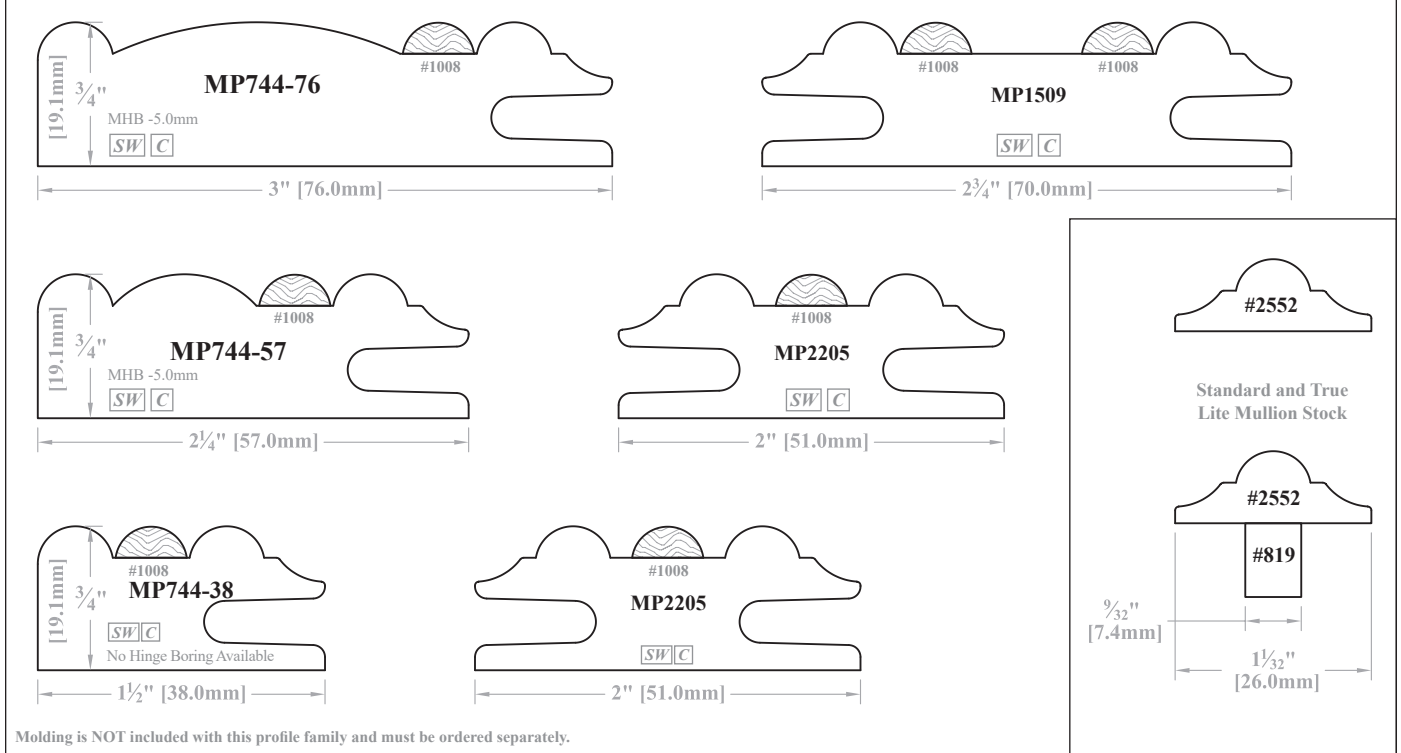
[C] = Available for Convex/Concave products (Chapter D).

MHB = Minimum Hinge Bore setback calculated at 12.7mm deep.



Corner block molding is recommended with beaded and rope moldings where they meet at the corners to prevent mis-match that may occur. See page E.7.1.

*Center stile & center rail profiles look like this...*



► For PRICING ► See Section E.10 in our current Wholesale Pricing Catalog.

# Profile Options

## Stile & Rail - "Mitered" Mortise & Tenon Joinery - MP700 Series

### Mitered Door and Frame Construction with Matching Mullion Stock

• These Mitered Profiles are fully molded with NO width flexibility, other than what is shown.

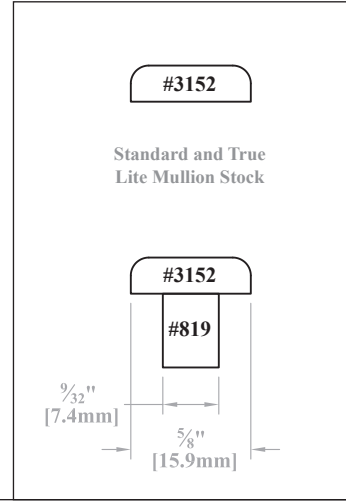
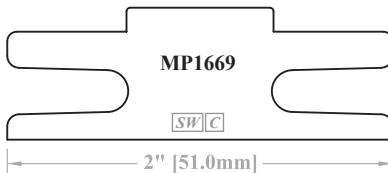
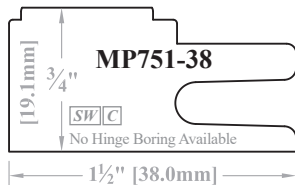
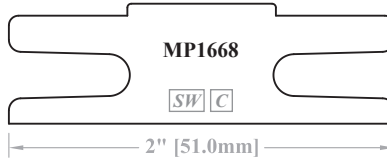
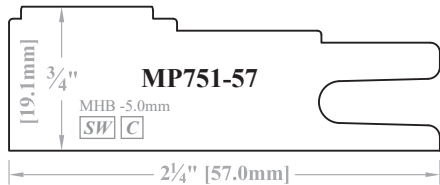
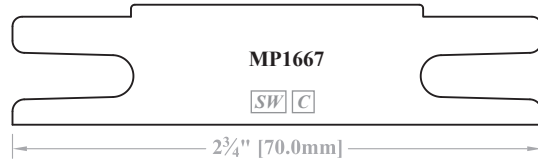
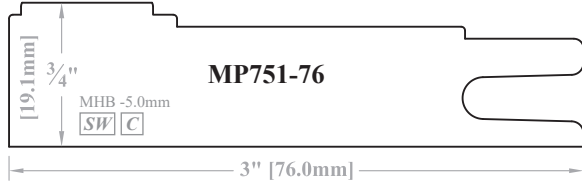
**[SW]** = Available in solid wood.

**[C]** = Available for Convex/Concave products (*Chapter D*).

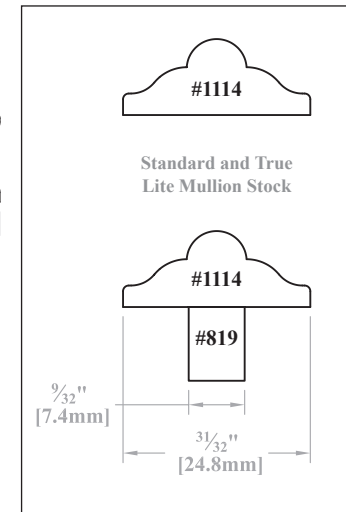
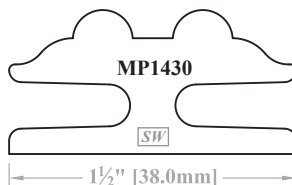
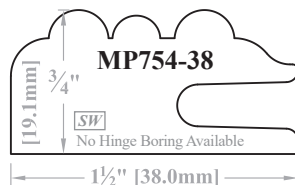
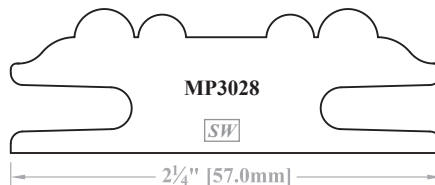
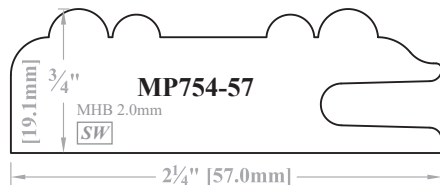
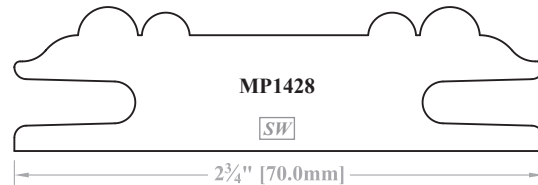
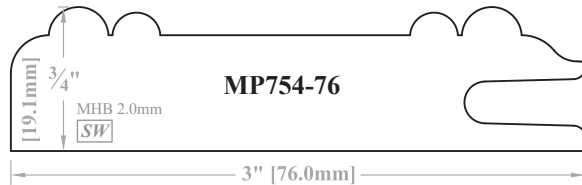
**MHB** = Minimum Hinge Bore setback calculated at 12.7mm deep.

E

Center stile & center rail profiles look like this...



Center stile & center rail profiles look like this...



► For PRICING ► See Section E.10 in our current Wholesale Pricing Catalog.

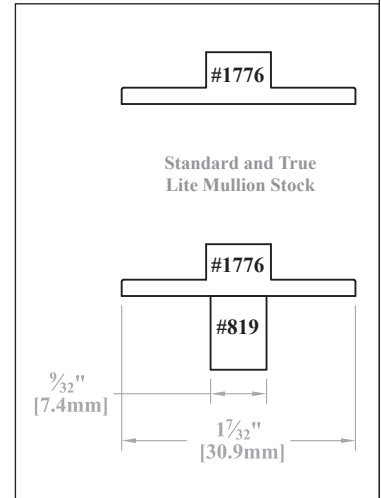
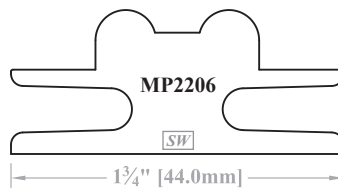
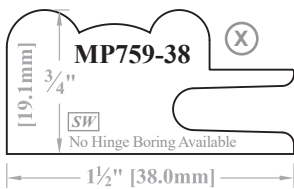
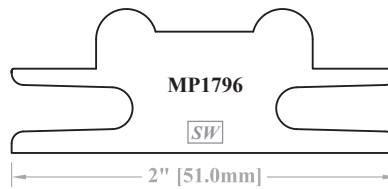
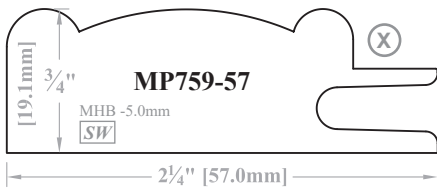
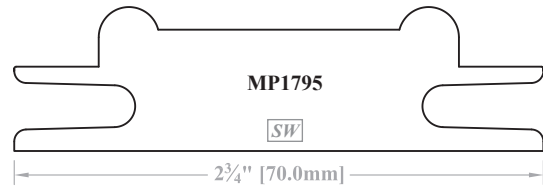
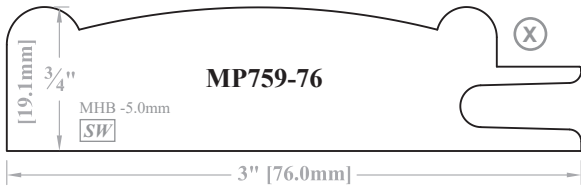


Mitered Door and Frame Construction with Matching Mullion Stock

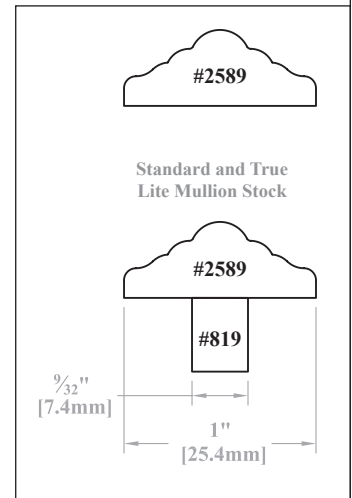
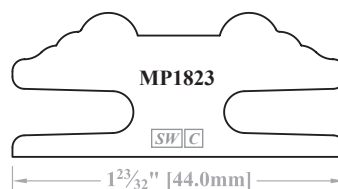
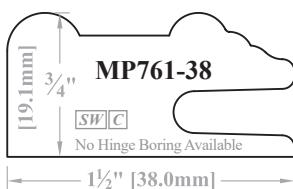
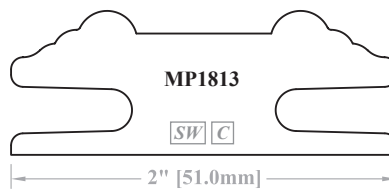
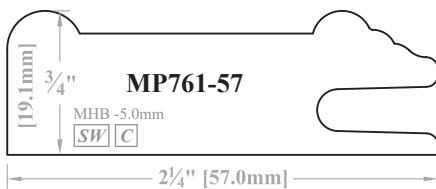
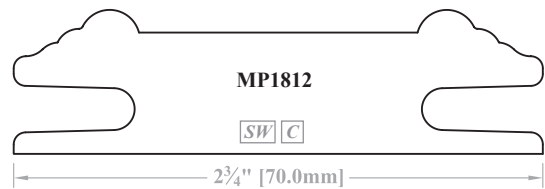
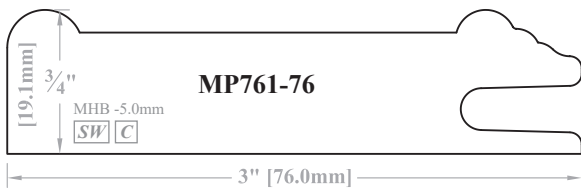
• These Mitered Profiles are fully molded with NO width flexibility, other than what is shown.

⊗ = Applied Molding Shelf, molding is optional.

Center stile & center rail profiles look like this...



Center stile & center rail profiles look like this...



► For PRICING ► See Section E.10 in our current Wholesale Pricing Catalog.

# Profile Options

## Stile & Rail - "Mitered" Mortise & Tenon Joinery - MP700 Series

### Mitered Door and Frame Construction with Matching Mullion Stock

• These Mitered Profiles are fully molded with NO width flexibility, other than what is shown.

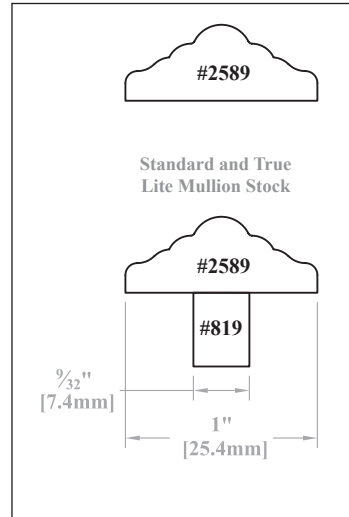
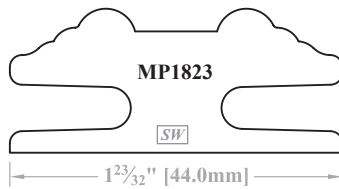
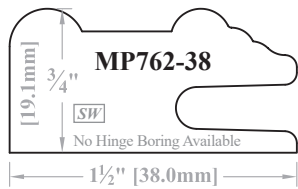
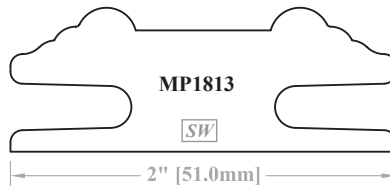
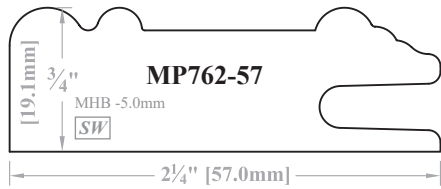
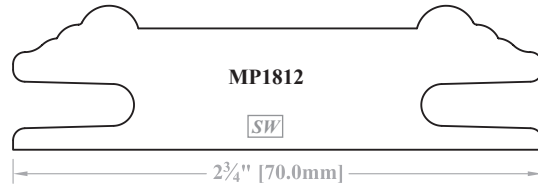
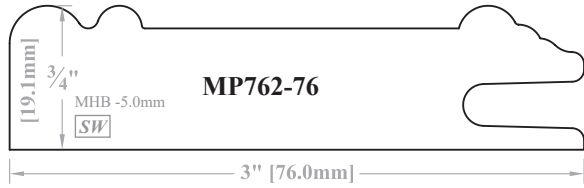
**[SW]** = Available in solid wood.

**[C]** = Available for Convex/Concave products (*Chapter D*).

• **MHB** = Minimum Hinge Bore setback calculated at 12.7mm deep.

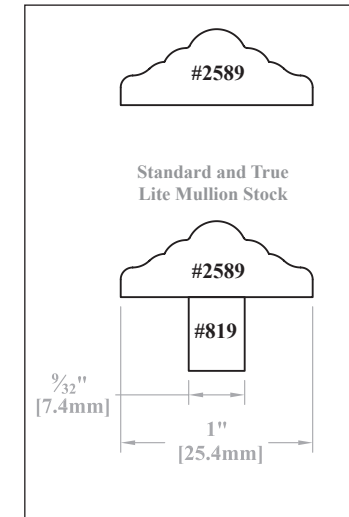
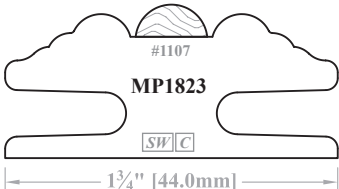
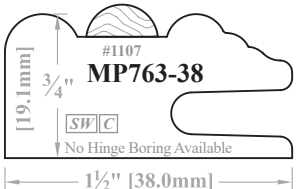
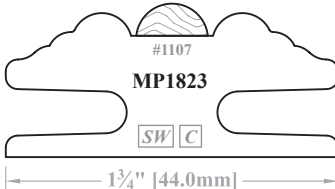
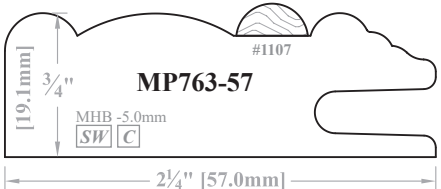
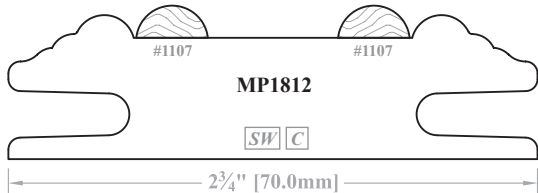
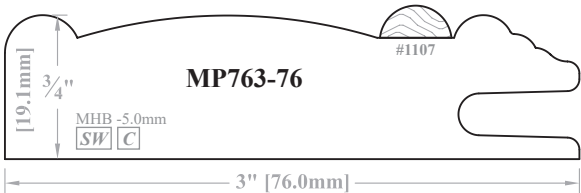
E

Center stile & center rail profiles look like this...



Corner block molding is recommended with beaded and rope moldings where they meet at the corners to prevent mis-match that may occur. See page E.7.1.

Center stile & center rail profiles look like this...



Molding is NOT included with this profile family and must be ordered separately.

► For PRICING ► See Section E.10 in our current Wholesale Pricing Catalog.



Mitered Door and Frame Construction with Matching Mullion Stock

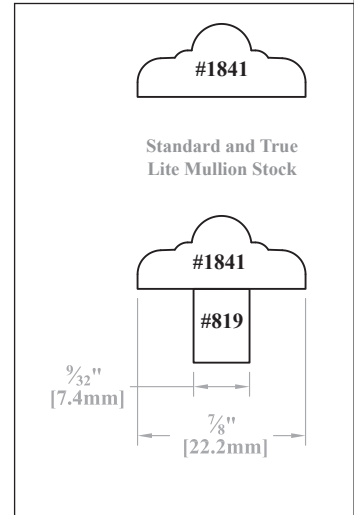
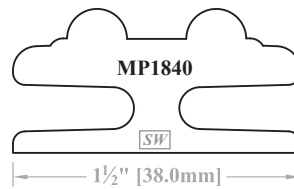
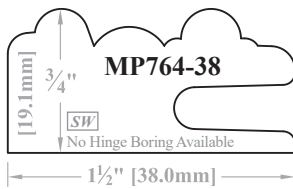
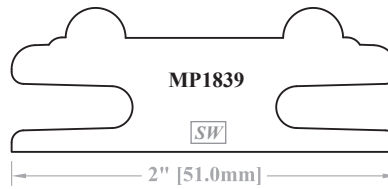
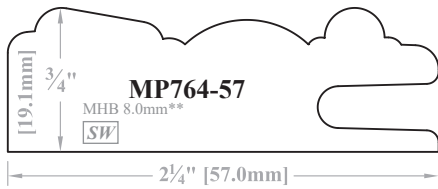
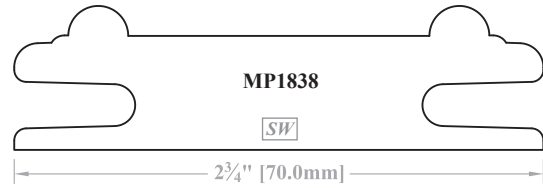
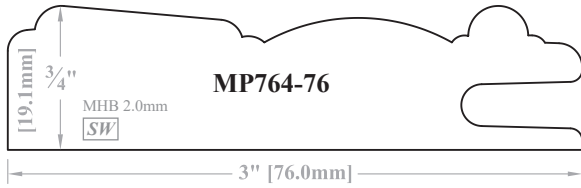
• These Mitered Profiles are fully molded with NO width flexibility, other than what is shown.

[SW] = Available in solid wood.

[C] = Available for Convex/Concave products (Chapter D).

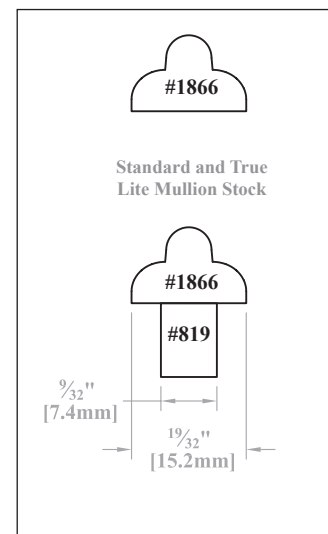
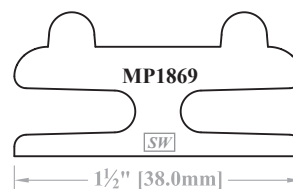
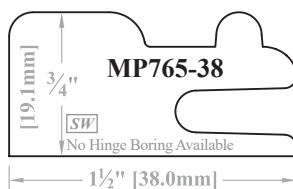
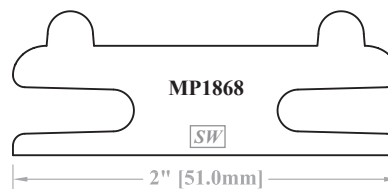
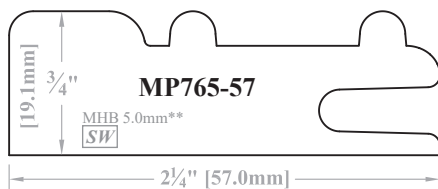
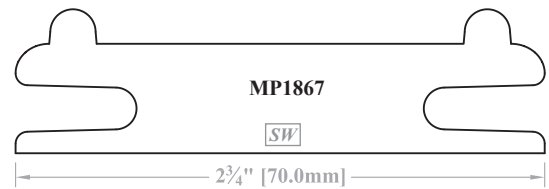
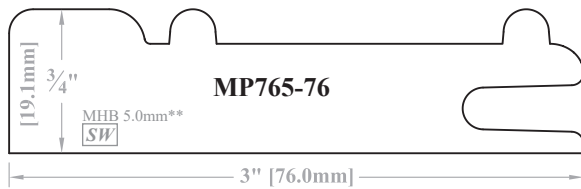
• MHB = Minimum Hinge Bore setback calculated at 12.7mm deep.

Center stile & center rail profiles look like this...



\*\* See Compatibility Chart for details.

Center stile & center rail profiles look like this...



\*\* See Compatibility Chart for details.

► For PRICING ► See Section E.10 in our current Wholesale Pricing Catalog.

# Profile Options

## Stile & Rail - "Mitered" Mortise & Tenon Joinery - MP700 Series

### Mitered Door and Frame Construction with Matching Mullion Stock

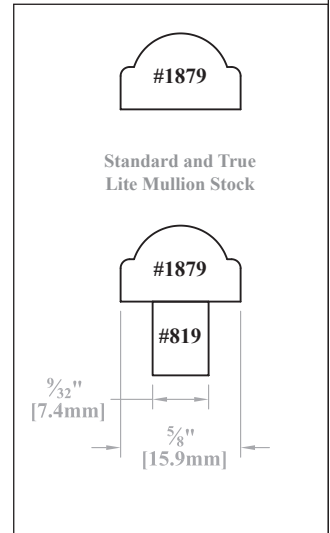
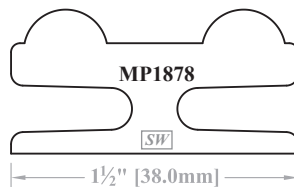
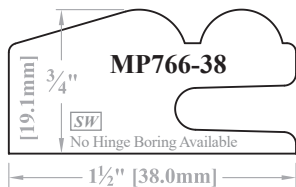
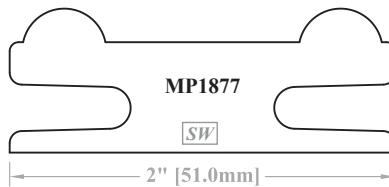
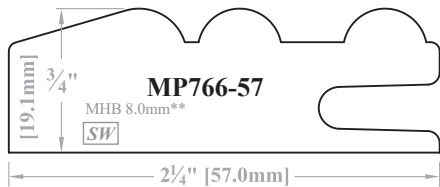
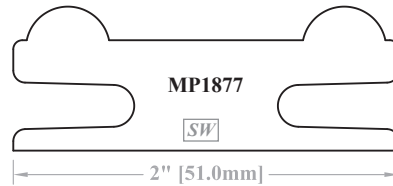
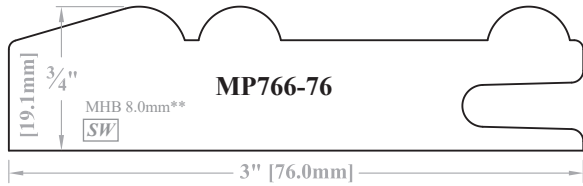
• These Mitered Profiles are fully molded with NO width flexibility, other than what is shown.

**[SW]** = Available in solid wood.

**[C]** = Available for Convex/Concave products (*Chapter D*).

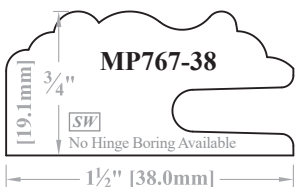
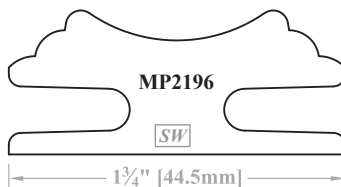
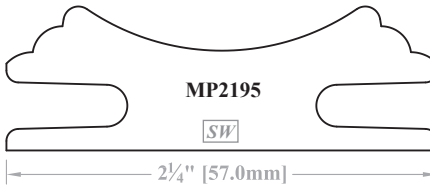
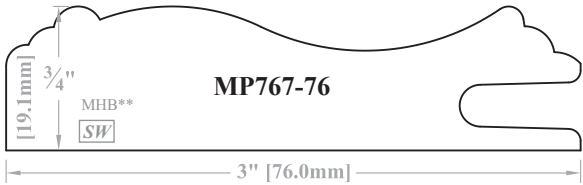
MHB = Minimum Hinge Bore setback calculated at 12.7mm deep.

Center stile & center rail profiles look like this...

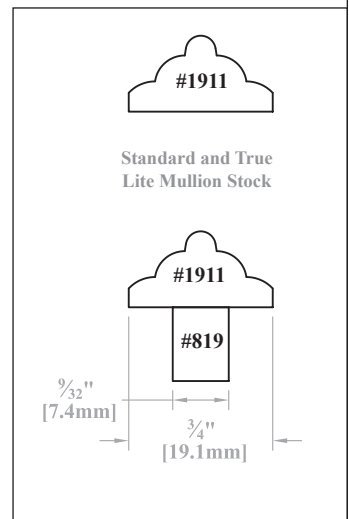


\*\* See Compatibility Chart for details.

Center stile & center rail profiles look like this...



Due to the shape of this Mitered Profile Family, there are no options for a center stile or center rail when ordering the MP767-38.



\*\* See Compatibility Chart for details.

► For PRICING ► See Section E.10 in our current Wholesale Pricing Catalog.



Mitered Door and Frame Construction with Matching Mullion Stock

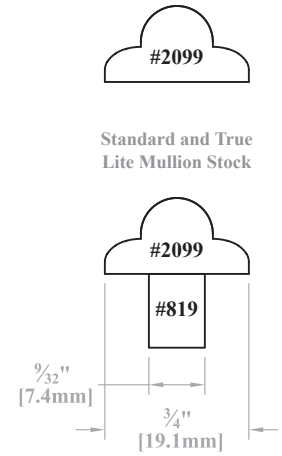
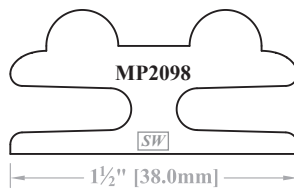
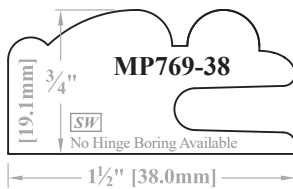
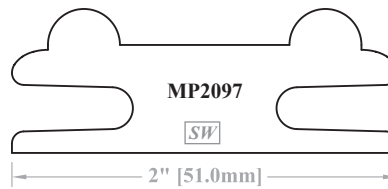
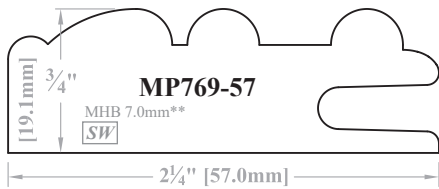
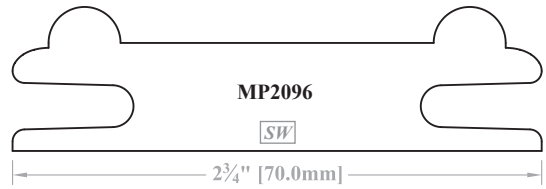
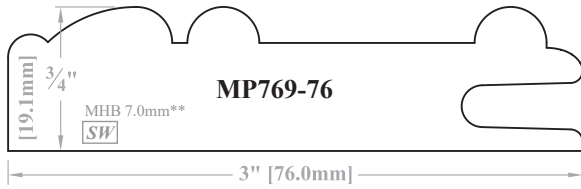
• These Mitered Profiles are fully molded with NO width flexibility, other than what is shown.

[SW] = Available in solid wood.

[C] = Available for Convex/Concave products (Chapter D).

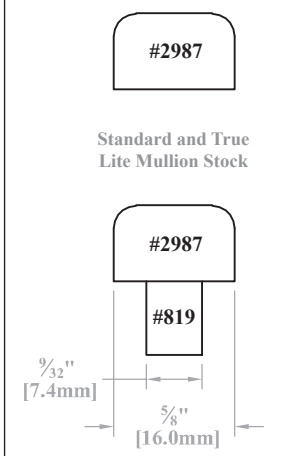
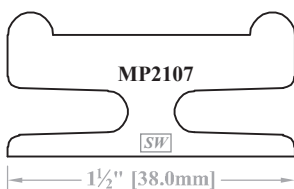
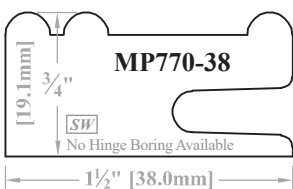
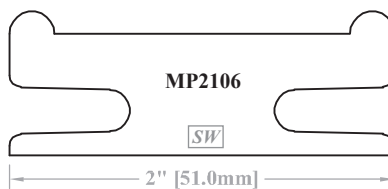
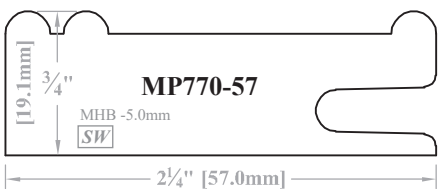
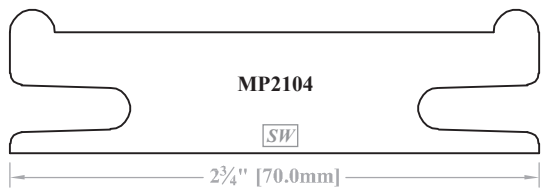
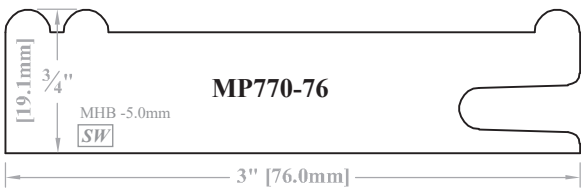
• MHB = Minimum Hinge Bore setback calculated at 12.7mm deep.

Center stile & center rail profiles look like this...



\*\* See Compatibility Chart for details.

Center stile & center rail profiles look like this...



► For PRICING ► See Section E.10 in our current Wholesale Pricing Catalog.

# Profile Options

## Stile & Rail - "Mitered" Mortise & Tenon Joinery - MP700 Series

### Mitered Door and Frame Construction with Matching Mullion Stock

• These Mitered Profiles are fully molded with NO width flexibility, other than what is shown.

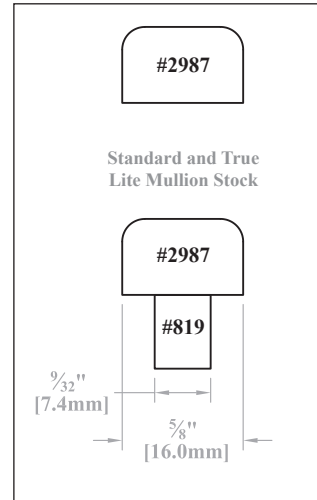
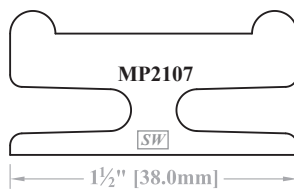
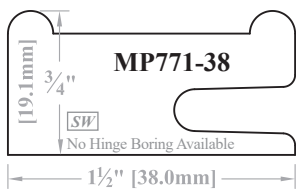
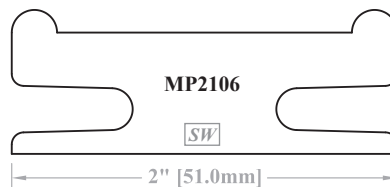
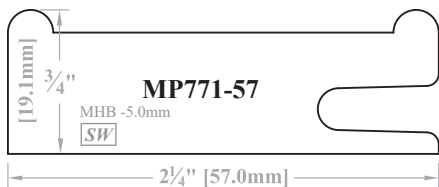
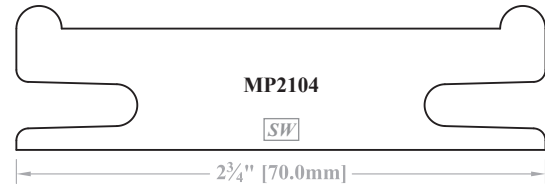
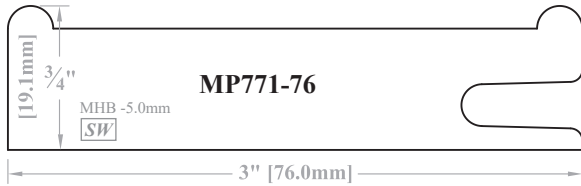
**[SW]** = Available in solid wood.

**[C]** = Available for Convex/Concave products (*Chapter D*).

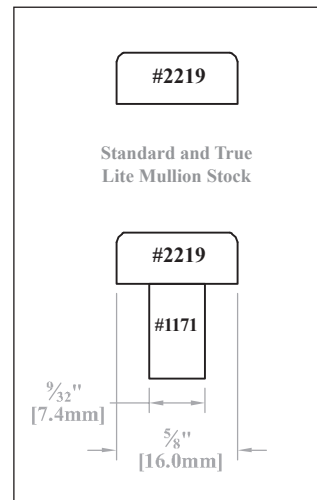
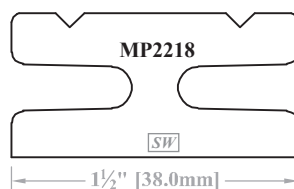
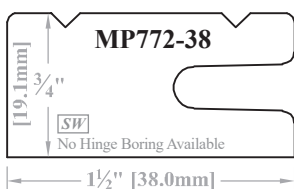
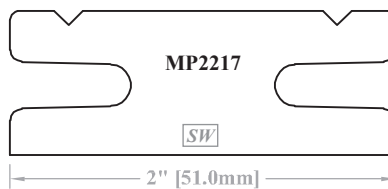
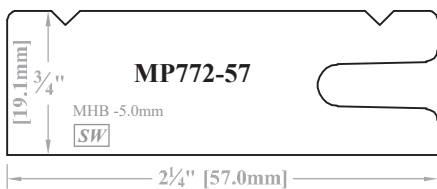
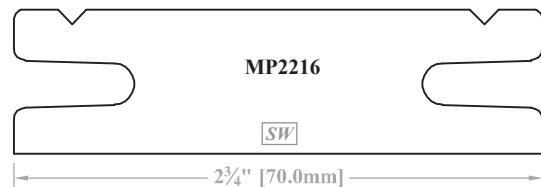
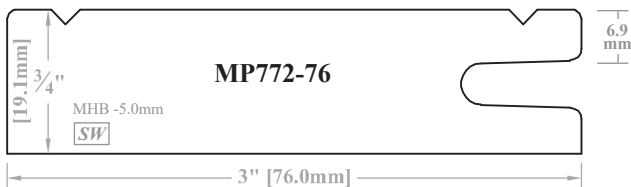
MHB = Minimum Hinge Bore setback calculated at 12.7mm deep.

E

Center stile & center rail profiles look like this...



Center stile & center rail profiles look like this...



► For PRICING ► See Section E.10 in our current Wholesale Pricing Catalog.

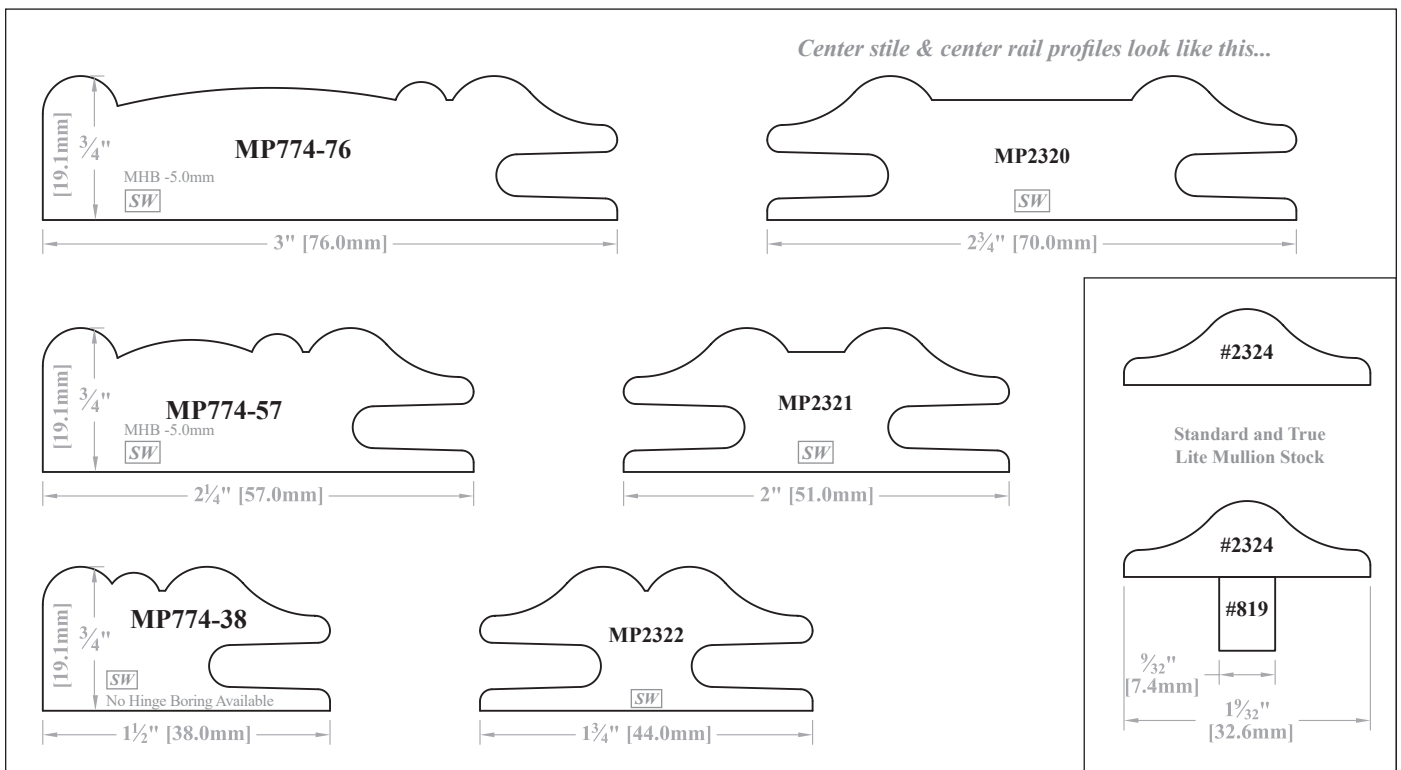
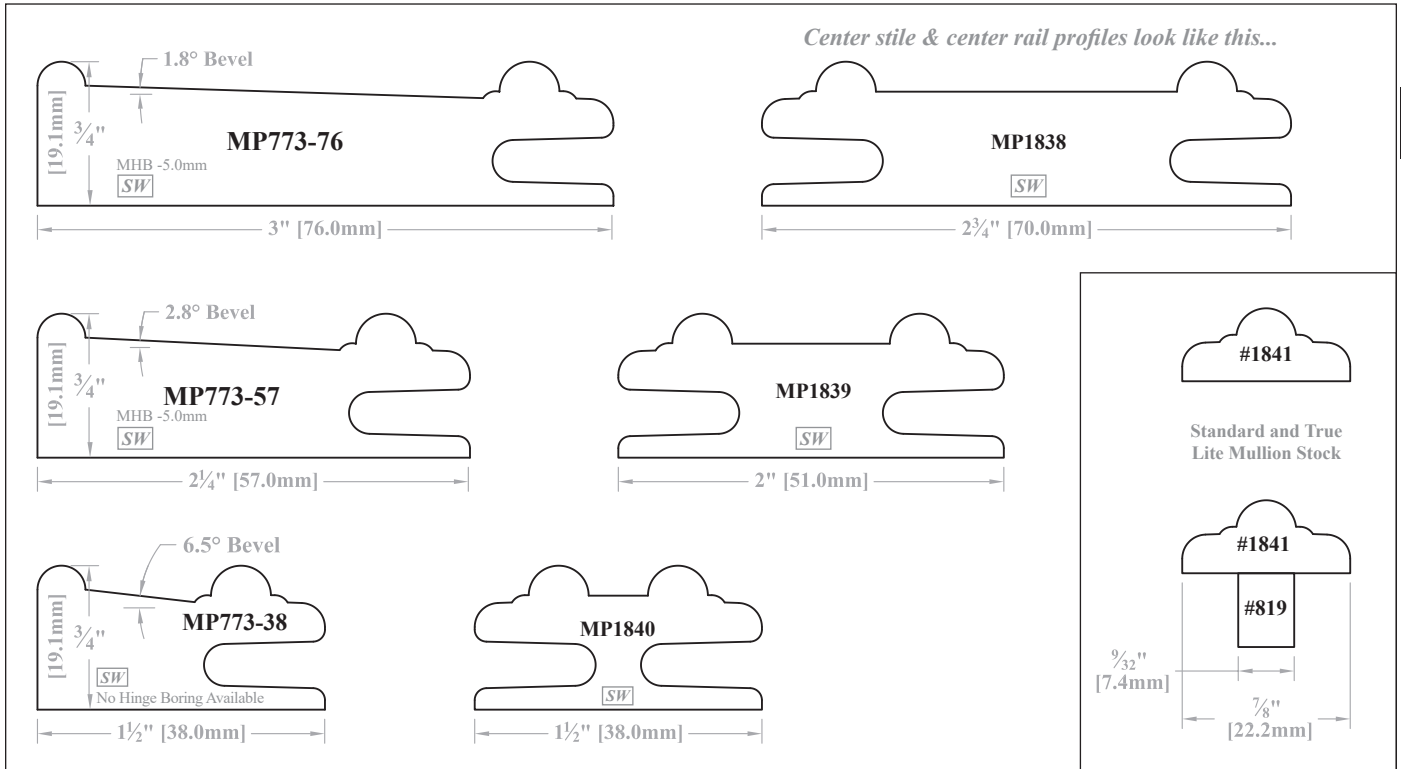
Mitered Door and Frame Construction with Matching Mullion Stock

• These Mitered Profiles are fully molded with NO width flexibility, other than what is shown.

[SW] = Available in solid wood.

[C] = Available for Convex/Concave products (Chapter D).

MHB = Minimum Hinge Bore setback calculated at 12.7mm deep.



► For PRICING ► See Section E.10 in our current Wholesale Pricing Catalog.

E

# Profile Options

## Stile & Rail - "Mitered" Mortise & Tenon Joinery - MP700 Series

### Mitered Door and Frame Construction with Matching Mullion Stock

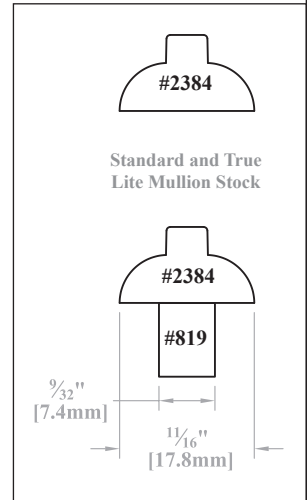
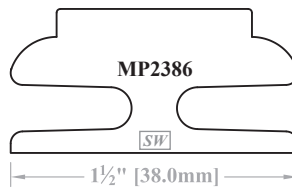
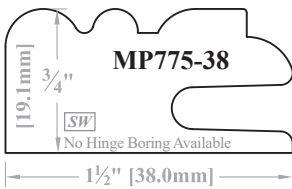
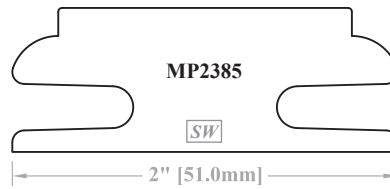
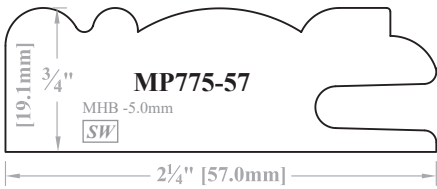
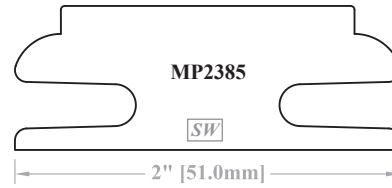
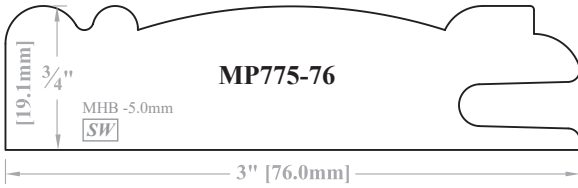
• These Mitered Profiles are fully molded with NO width flexibility, other than what is shown.

**[SW]** = Available in solid wood.

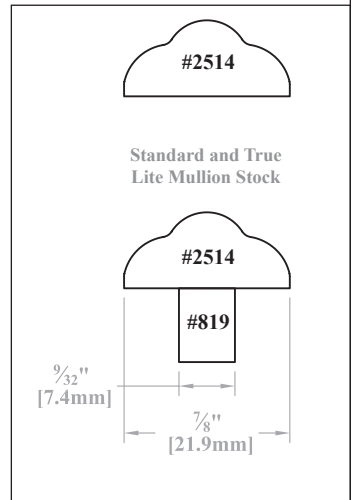
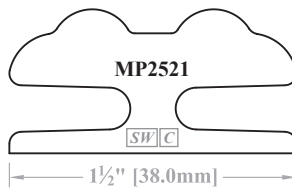
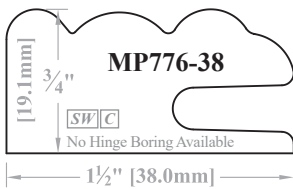
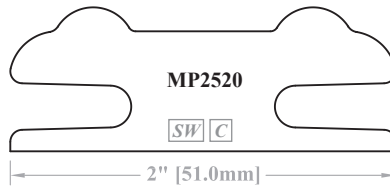
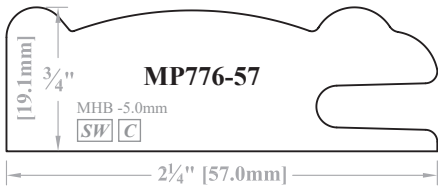
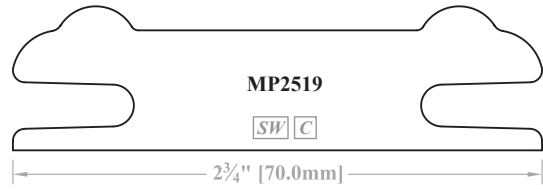
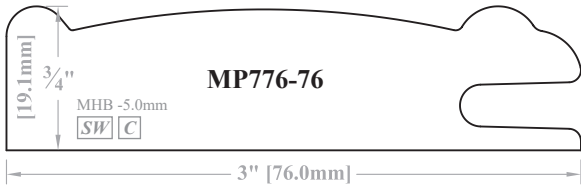
**[C]** = Available for Convex/Concave products (*Chapter D*).

MHB = Minimum Hinge Bore setback calculated at 12.7mm deep.

*Center stile & center rail profiles look like this...*



*Center stile & center rail profiles look like this...*



► For PRICING ► See Section E.10 in our current Wholesale Pricing Catalog.

Mitered Door and Frame Construction with Matching Mullion Stock

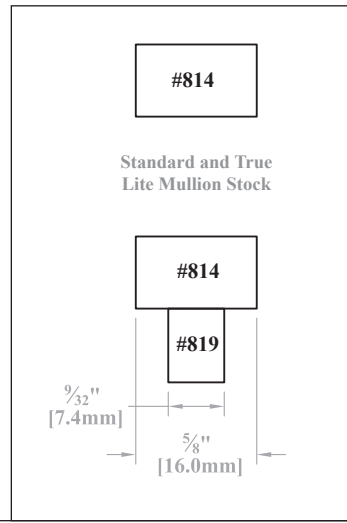
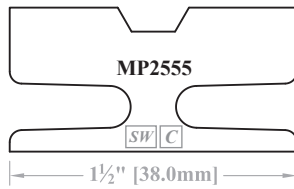
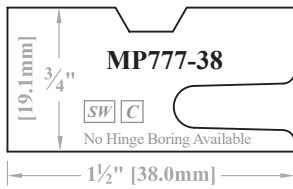
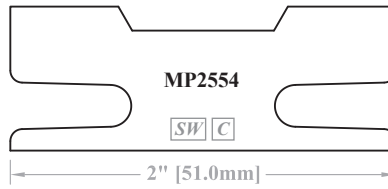
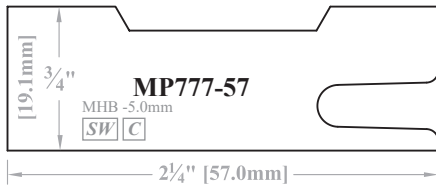
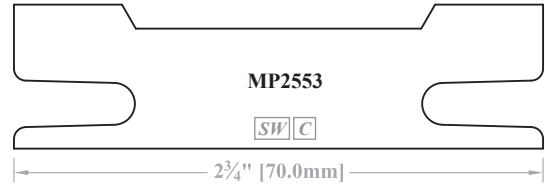
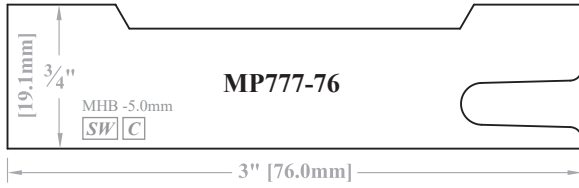
• These Mitered Profiles are fully molded with NO width flexibility, other than what is shown.

[SW] = Available in solid wood.

[C] = Available for Convex/Concave products (Chapter D).

• MHB = Minimum Hinge Bore setback calculated at 12.7mm deep.

Center stile & center rail profiles look like this...



E

► For PRICING ► See Section E.10 in our current Wholesale Pricing Catalog.

# Profile Options

## Stile & Rail - "Mitered" Mortise & Tenon Joinery - MP700 Series

### Mitered Door and Frame Construction with Matching Mullion Stock

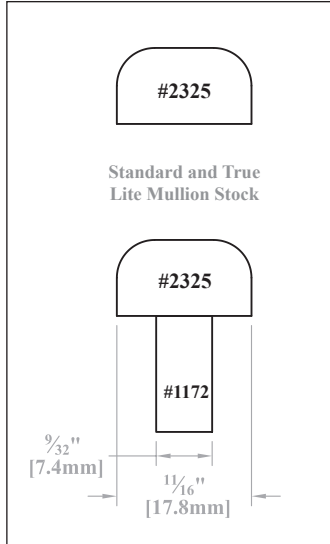
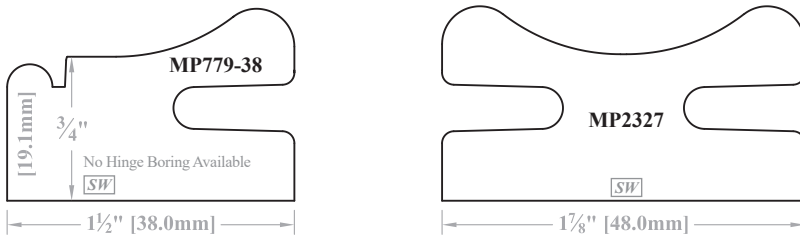
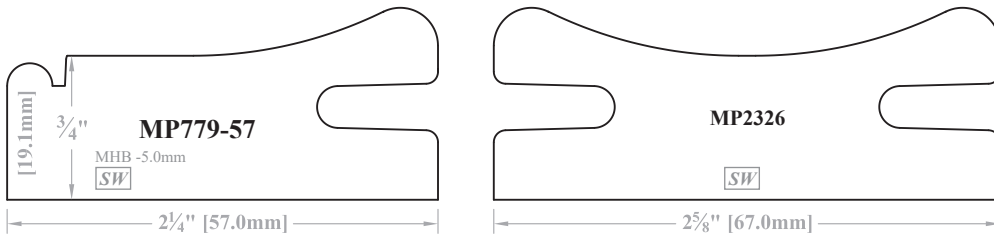
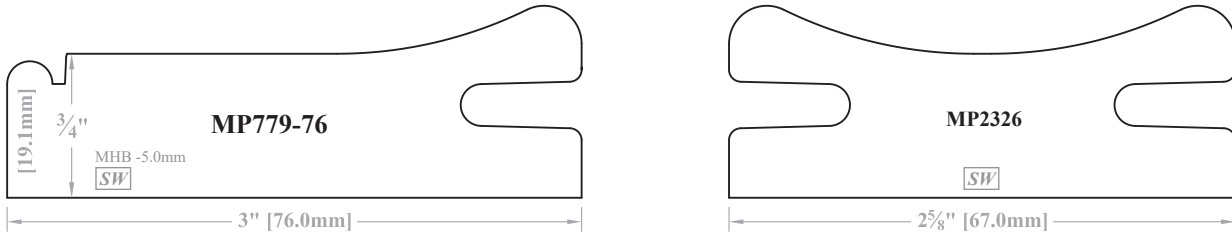
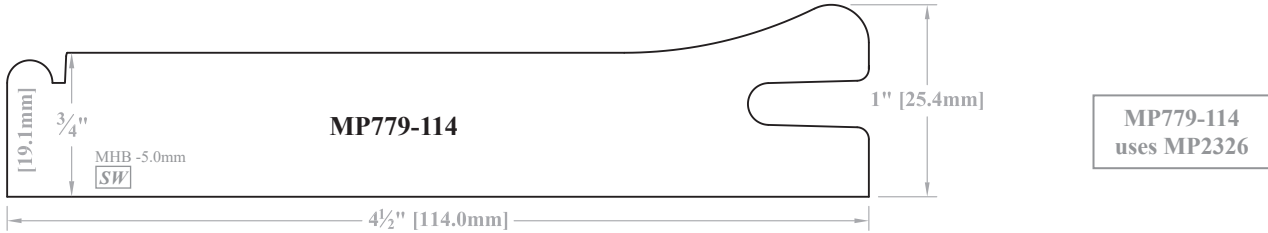
• These Mitered Profiles are fully molded with NO width flexibility, other than what is shown.

**[SW]** = Available in solid wood.

**[C]** = Available for Convex/Concave products (*Chapter D*).

**MHB** = Minimum Hinge Bore setback calculated at 12.7mm deep.

Center stile & center rail profiles look like this...



Must be ordered at 1" thick. Add 30% for 1" thickness.

► For PRICING ► See Section E.10 in our current Wholesale Pricing Catalog.



Mitered Door and Frame Construction with Matching Mullion Stock

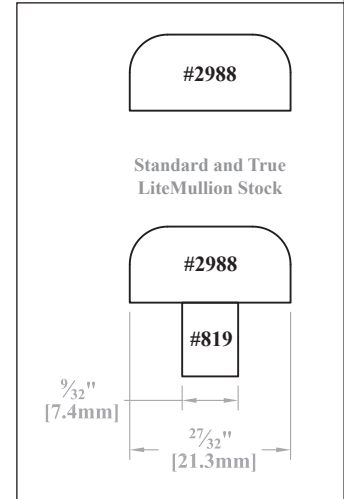
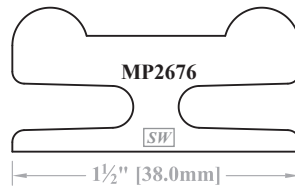
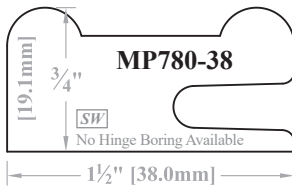
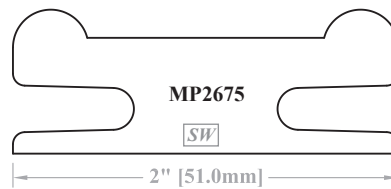
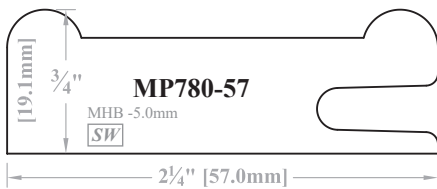
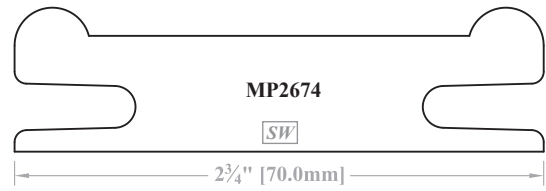
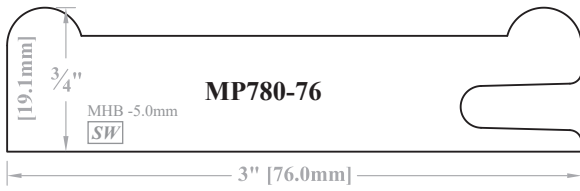
• These Mitered Profiles are fully molded with NO width flexibility, other than what is shown.

[SW] = Available in solid wood.

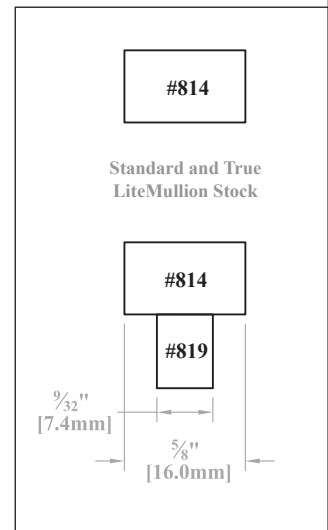
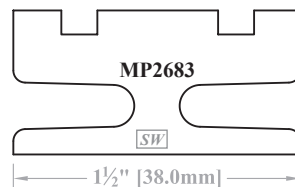
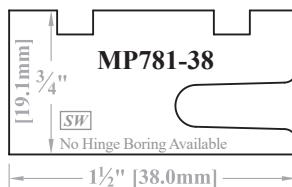
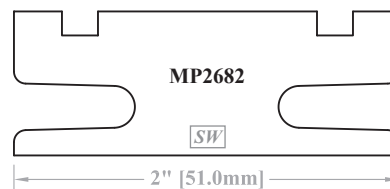
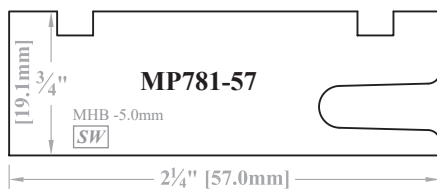
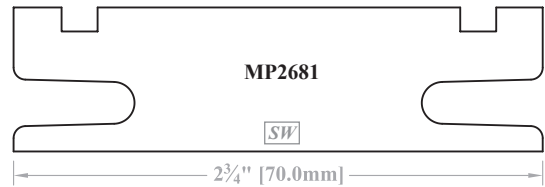
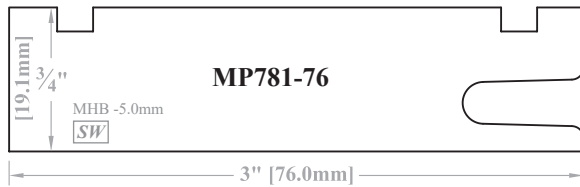
[C] = Available for Convex/Concave products (Chapter D).

MHB = Minimum Hinge Bore setback calculated at 12.7mm deep.

Center stile & center rail profiles look like this...



Center stile & center rail profiles look like this...



► For PRICING ► See Section E.10 in our current Wholesale Pricing Catalog.

# Profile Options

## Stile & Rail - "Mitered" Mortise & Tenon Joinery - MP700 Series

### Mitered Door and Frame Construction with Matching Mullion Stock

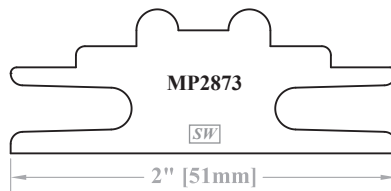
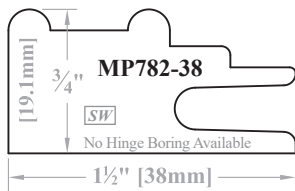
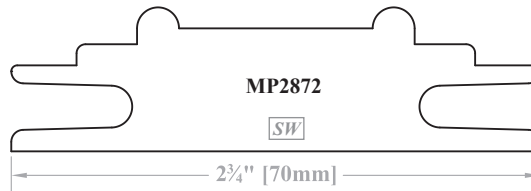
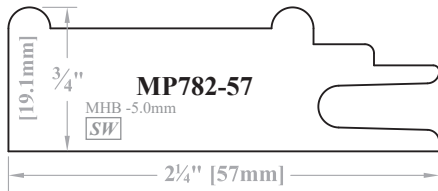
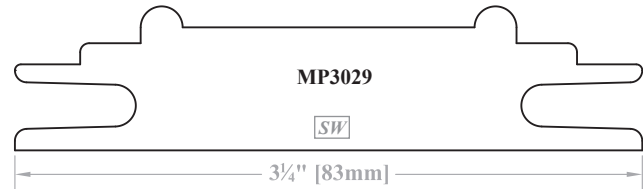
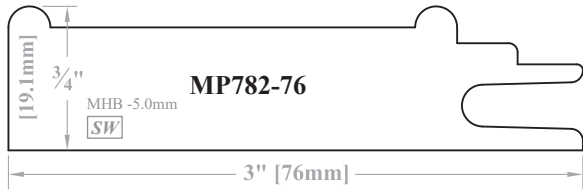
• These Mitered Profiles are fully molded with NO width flexibility, other than what is shown.

**[SW]** = Available in solid wood.

**[C]** = Available for Convex/Concave products (*Chapter D*).

**MHB** = Minimum Hinge Bore setback calculated at 12.7mm deep.

*Center stile & center rail profiles look like this...*



*Matching Mullion Stock is not available for this family.*

► For PRICING ► See Section E.10 in our current Wholesale Pricing Catalog.



Mitered Door and Frame Construction with Matching Mullion Stock

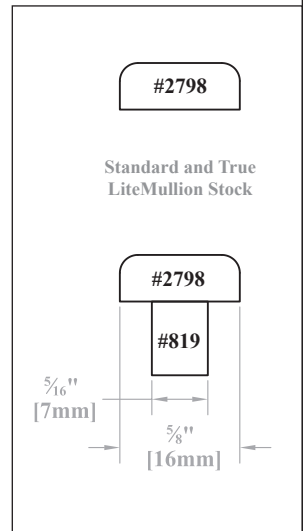
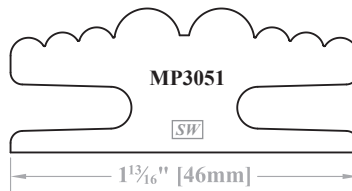
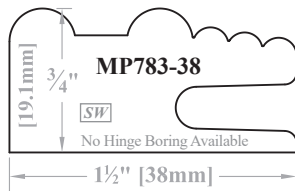
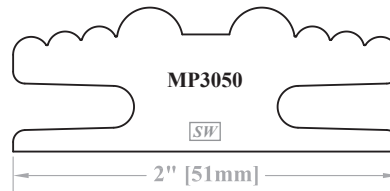
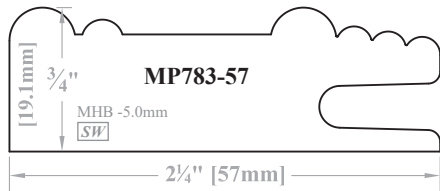
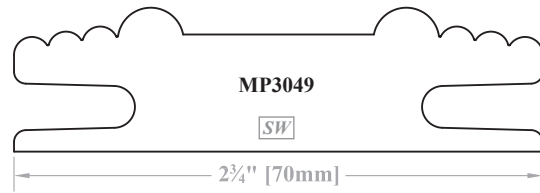
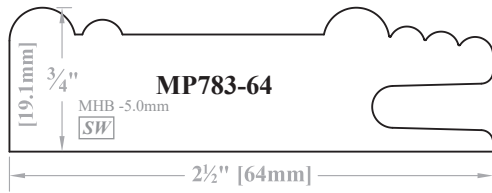
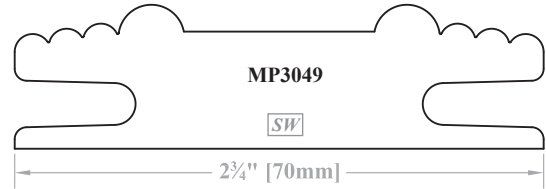
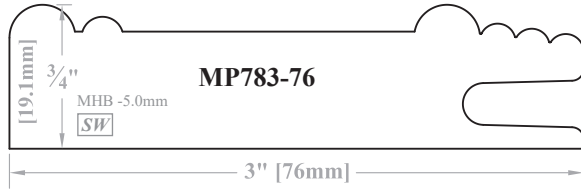
• These Mitered Profiles are fully molded with NO width flexibility, other than what is shown.

[SW] = Available in solid wood.

[C] = Available for Convex/Concave products (Chapter D).

• MHB = Minimum Hinge Bore setback calculated at 12.7mm deep.

Center stile & center rail profiles look like this...



E

► For PRICING ► See Section E.10 in our current Wholesale Pricing Catalog.

## Ordering & Pricing Notes: MP700 Series Miter Door & Drawer Front Profiles

### Ordering Guidelines

1	Order Forms	Applicable order forms will include spaces to indicate your chosen profiles.
<b>Pricing</b>		
1	Pricing	Please see <i>Section E.10</i> of our current <b>Wholesale Pricing Catalog</b> .

## Technical Notes: MP700 Series Miter Door & Drawer Front Profiles

### Cabinet Door & Drawer Front Options (Chapter B)

1	Mitered Frame or Mullion Doors	All of the mitered profiles shown in this catalog are also available with the <b>GRF</b> profile. When ordering, please indicate whether the door is a frame or mullion. If a mullion, please indicate the lite pattern and number of lites. <i>Not all mitered profiles are available with mullions.</i>
2	Alternative Mullion Molding Required	The following mullion lite patterns require an alternative mullion molding be used with certain stile & rail profiles: <b>LP105, LP106, LP107, LP111, LP112, LP114, LP115, LP117, LP119, LP120, LP121, LP122, LP125, LP127, LP129, LP130, LP132, LP134, LP137, LP138, LP141, LP142, LP144, LP145, LP150, LP151, LP152, LP153</b> (see <i>Section B.12</i> ). The following stile & rail profiles would require use of the alternative mullion molding when paired with the afore mentioned lite patterns: <b>MP735</b> . • <b>MP735/#1164</b> uses #2557.

### Design Options (Chapter G)

1	"Mitered" Stile and Rail Stock (Part #SRP100)	"Mitered" Stile & Rail stock is produced and priced the same as "Traditional" Stile & Rail stock with an outside edge. Available in 8' [2438.4mm], Random Length and Cut to Length sizes. See <i>Section G.16</i> for additional information and pricing guidelines. To order please use <i>E•Z Order Form #5 - Moldings &amp; Miscellaneous</i> and Part #SRP100.
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### General Information (Chapter A)

1	Ready to Assemble (RTA)	RTA is available as an option.
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### Material Options

1	Material Options	 = Profile is available on products made from solid wood.
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### Functional Options (Chapter F)

1	1½" [38.1mm] Wide Miter Profiles	Hinge boring is <i>not available</i> for any of the 1½" [38.1mm] wide miter profiles.
2	Hinge Boring, Finger Pulls & 45° Miter Cut	Please check the compatibility of these options with the mitered profile of your choice. Compatibility charts can be found on our website under <b>Resources/Technical Information</b> .

### Miscellaneous

1	Center Stile and Rail Construction	All center stiles & rails will be haunched into the outside stiles & rails creating a mitered joint where they are conjoined, <i>except</i> <b>MP1460</b> & <b>MP1461</b> . A butt joint is used to install these center stiles & rails.
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### Profile Options (Chapter E)

1	MP744, MP763 Families	Designed to accept Applied Molding #1008, #1107. Applied molding must be ordered separately.
2	MP772, MP779 Families	Center panels will be <i>recessed</i> below the face of the stiles and rails when using these center panel profiles: • <b>PR318-25, PR319-10, PR320-25, PR320-32, PR320-44, PR321-32, PR328-32, PR329-19, RVSCP-PR324</b> ( <i>Reversed Solid Center Panel</i> ) ◦ Available in solid wood and raw MDF. • <b>¼" [6.4mm] Flat Panel</b> ◦ Available in veneer and raw MDF. The <b>MP772</b> and <b>MP779</b> families are only compatible with the center panel profiles listed above.

### Sizes / Dimensions

1	Profile Drawings	All Stile & Rail and Mullion Stock drawings are to scale.
2	Thickness	Available in ¾" [19.1mm] and 1" [25.4mm] thickness, unless otherwise noted.
3	Minimum Sizes	All mitered door and drawer front minimum sizes are calculated based on ¼" [57.2mm] wide profiles. • If using a 3" [76.2mm] wide profile, please add 1½" [38.1mm] to the published minimum door size. • If using a 1½" [38.1mm] wide profile, deduct 1½" [38.1mm] from the published minimum size.

► For PRICING ► See *Section E.10* in our current Wholesale Pricing Catalog.



# Profile Options

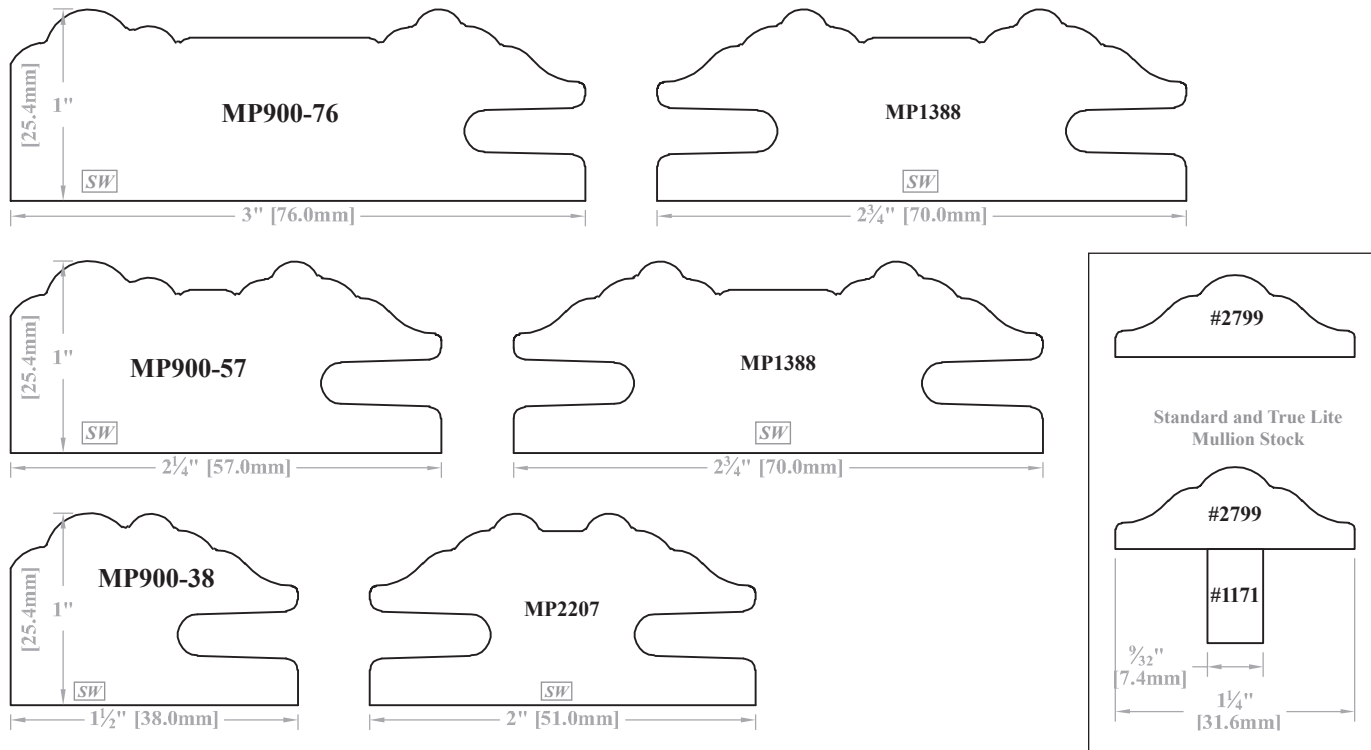
## Stile & Rail - "Mitered" Mortise & Tenon Joinery - MP900 Series

### 1" [25.4mm] Thick "Old World" Mitered Door and Frame Construction with Matching Mullion Stock

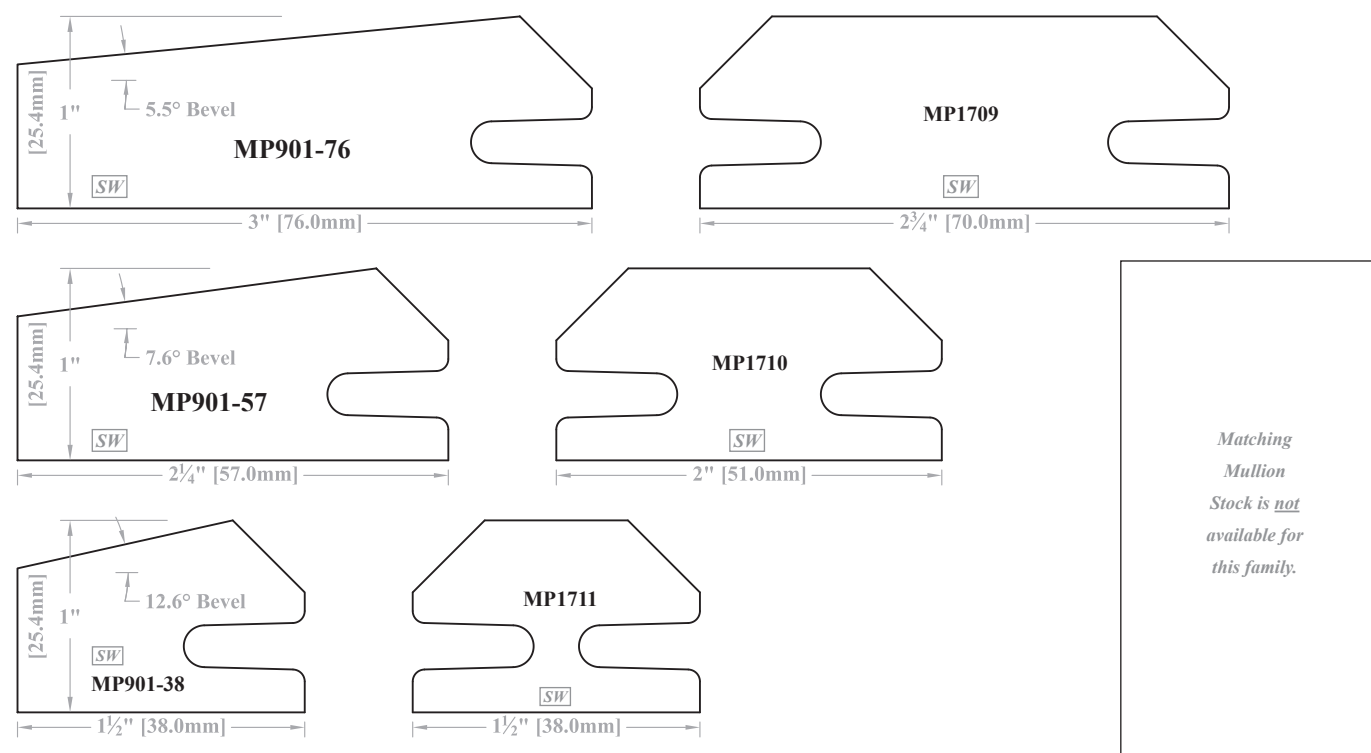
• These Mitered Profiles are fully molded with NO width flexibility, other than what is shown.

[SW] = Available in solid wood.

Center stile & center rail profiles look like this...



Center stile & center rail profiles look like this...



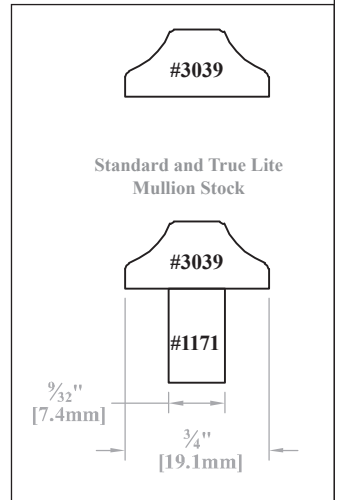
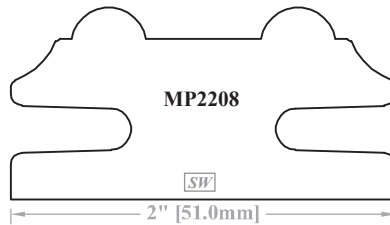
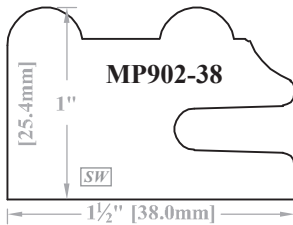
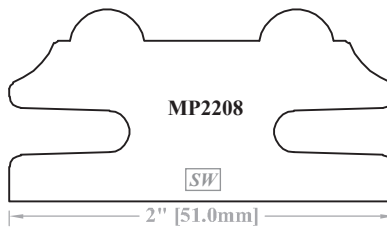
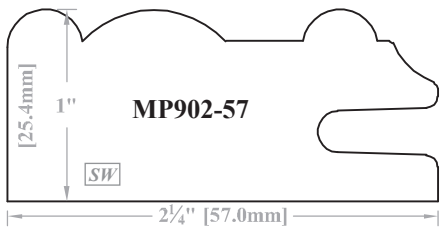
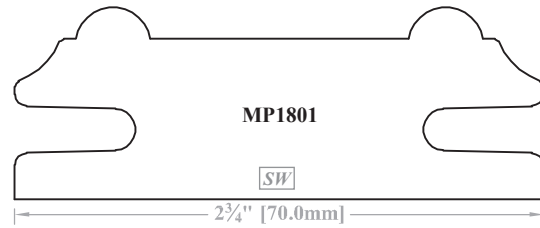
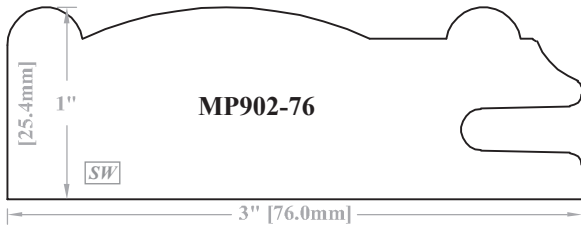
► For PRICING ► See Section E.11 in our current Wholesale Pricing Catalog.

1" [25.4mm] Thick "Old World" Mitered Door and Frame Construction with Matching Mullion Stock

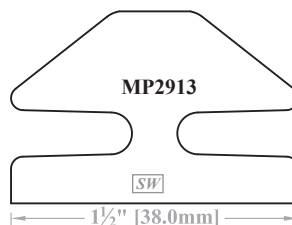
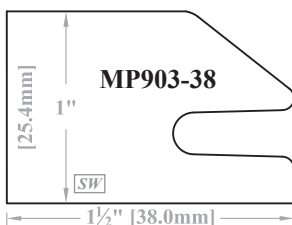
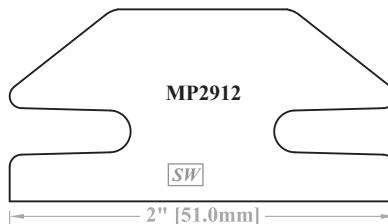
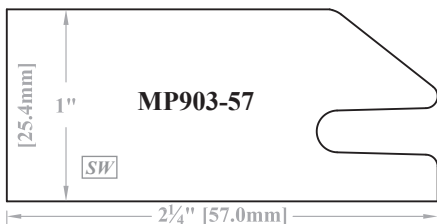
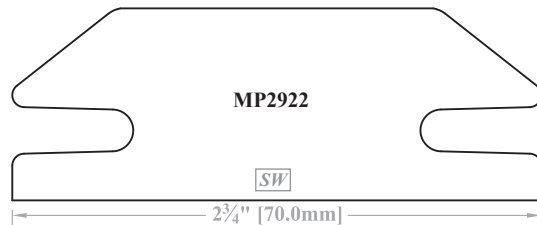
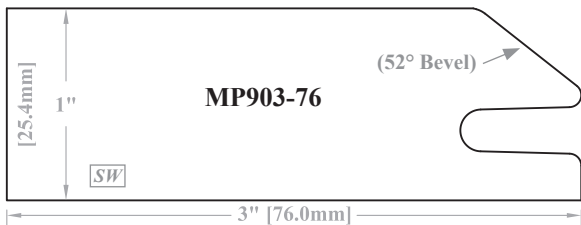
• These Mitered Profiles are fully molded with NO width flexibility, other than what is shown.

[SW] = Available in solid wood.

Center stile & center rail profiles look like this...



Center stile & center rail profiles look like this...



Matching Mullion Stock is not available for this family.

► For PRICING ► See Section E.11 in our current Wholesale Pricing Catalog.

# Profile Options

## Stile & Rail - "Mitered" Mortise & Tenon Joinery - MP900 Series

### Ordering & Pricing Notes: MP900 Series Miter Door & Drawer Front Profiles

#### Ordering Guidelines

1	Order Forms	Applicable order forms will include spaces to indicate your chosen profiles.
<b>Pricing</b>		
1	Pricing	Please see <i>Section E.11</i> of our current <b>Wholesale Pricing Catalog</b> .

### Technical Notes: MP900 Series Miter Door & Drawer Front Profiles

#### Cabinet Door & Drawer Front Options (Chapter B)

1	Mitered Frame or Mullion Doors	All of the mitered profiles shown in this catalog are also available with the <b>GRF</b> profile. When ordering, please indicate whether the door is a frame or mullion. If a mullion, please indicate the lite pattern and number of lites. <i>Not all mitered profiles are available with mullions.</i>
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#### Design Options (Chapter G)

1	"Mitered" Stile and Rail Stock (Part #SRP100)	<p>"Mitered" Stile &amp; Rail stock is produced and priced the same as "Traditional" Stile &amp; Rail stock with an outside edge. Available in 8' [2438.4mm], Random Length and Cut to Length sizes. See <i>Section G.16</i> for additional information and pricing guidelines.</p> <ul style="list-style-type: none"> <li>To order please use <i>E-Z Order Form #9 - Face Frame</i> and Part #SRP100.</li> </ul>
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#### Functional Options (Chapter F)

1	1½" [38.1mm] Wide Miter Profiles	Hinge boring is <i>not available</i> for any of the 1½" [38.1mm] wide miter profiles.
2	Hinge Boring	Not all hinges are compatible with 1" or greater door thicknesses. Please consult the specifications for your chosen hinges before selecting hinge boring options.

#### General Information (Chapter A)

1	Ready to Assemble (RTA)	RTA is available as an option.
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#### Material Options

1	Material Options	 = Profile is available on products made from solid wood.
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#### Miscellaneous

1	Center Stile and Rail Construction	All center stiles & rails will be haunched into the outside stiles & rails creating a mitered joint where they are conjoined.
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#### Sizes / Dimensions

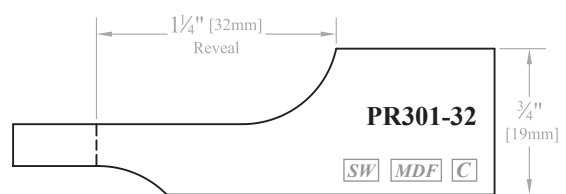
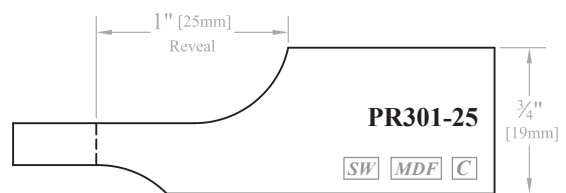
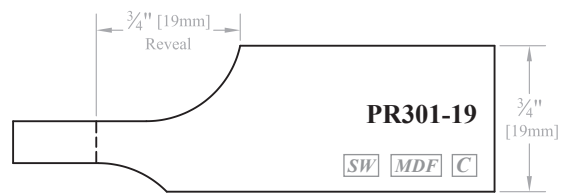
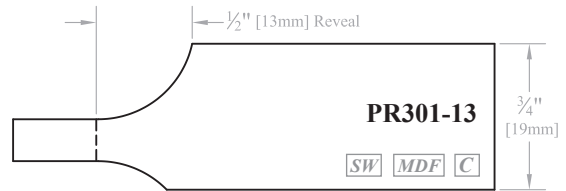
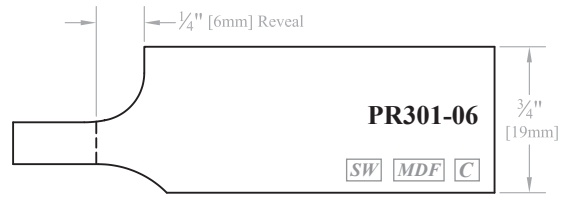
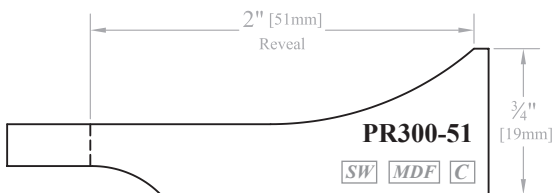
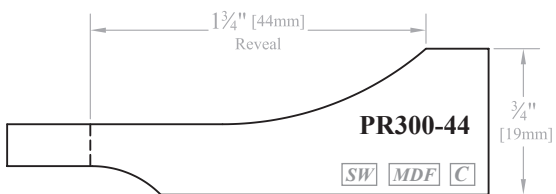
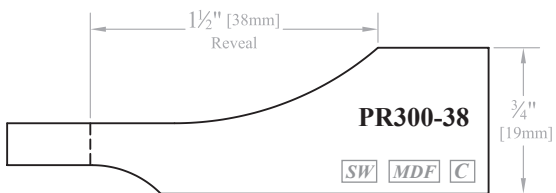
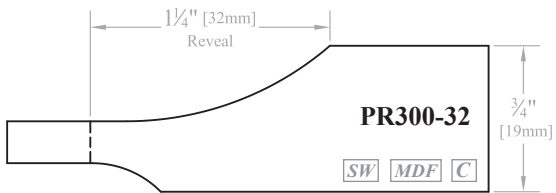
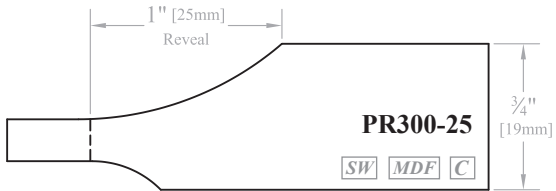
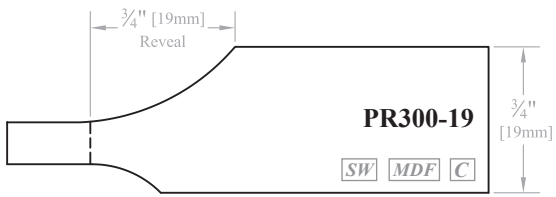
1	Profile Drawings	All Stile & Rail and Mullion Stock drawings are to scale.
2	Thickness	Old World stile & rail profiles are available in 1" [25.4mm], 1⅝" [28.6mm] and 1¼" [31.8mm] thicknesses.
3	Minimum Sizes	<p>All mitered door and drawer front minimum sizes are calculated based on 2¼" [57.2mm] wide profiles.</p> <ul style="list-style-type: none"> <li>If using a 3" [76.2mm] wide profile, please add 1½" [38.1mm] to the published minimum door size.</li> <li>If using a 1½" [38.1mm] wide profile, deduct 1½" [38.1mm] from the published minimum size.</li> </ul>

► For PRICING ► See *Section E.11* in our current Wholesale Pricing Catalog.



## "Traditional" Raised Panels

E



"Light Intensity" is the only glaze intensity option available when using PR301-06 panel profile due to space constraints in the profiled area.

[SW] = Available in Solid Wood.

[MDF] = Available in Medium Density Fiberboard (MDF).

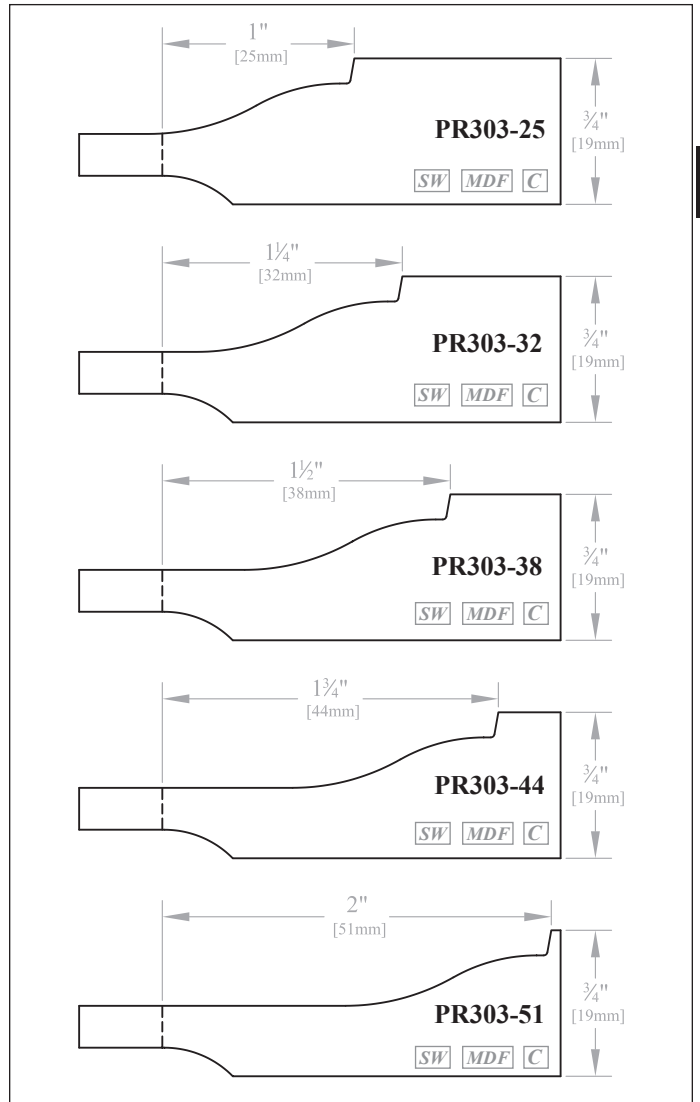
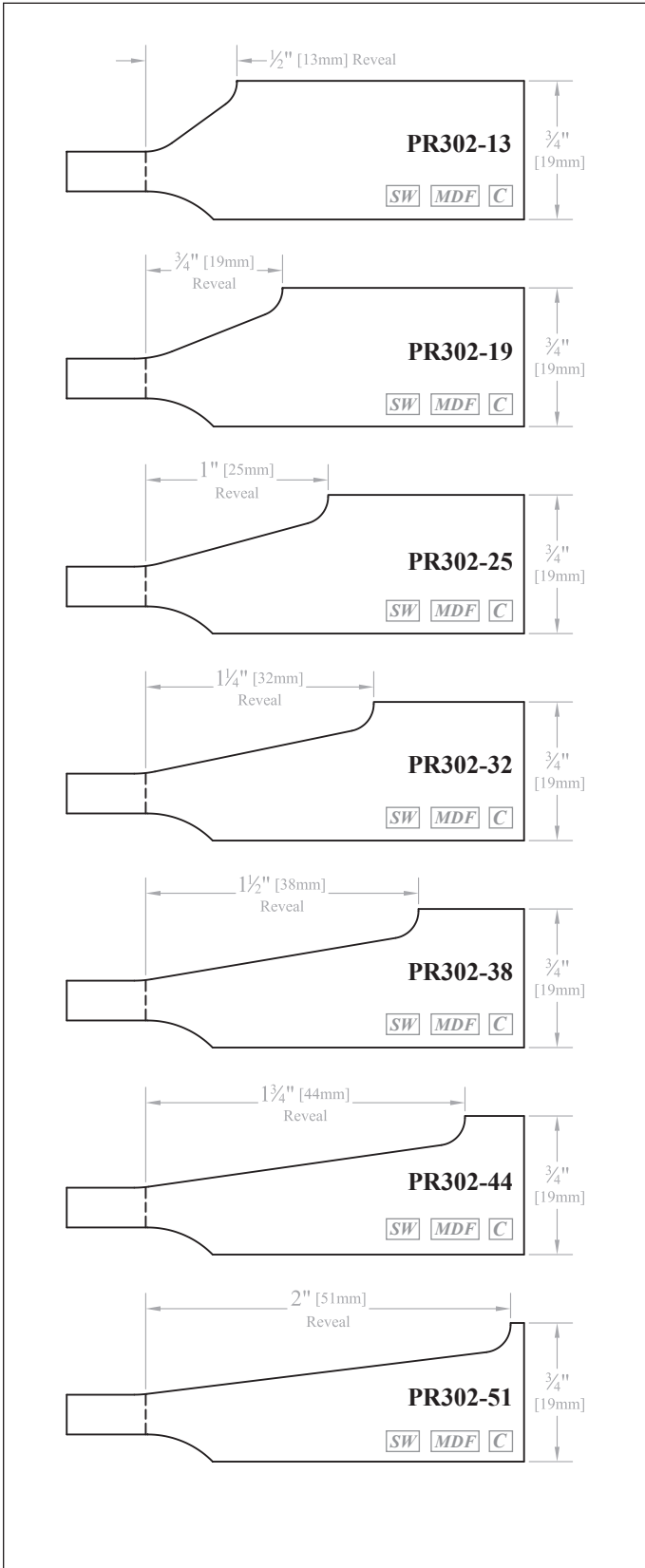
[C] = Available for Convex/Concave products.

► For PRICING ► See Section E.12 in our current Wholesale Pricing Catalog.





"Traditional" Raised Panels



E

[SW] = Available in Solid Wood.

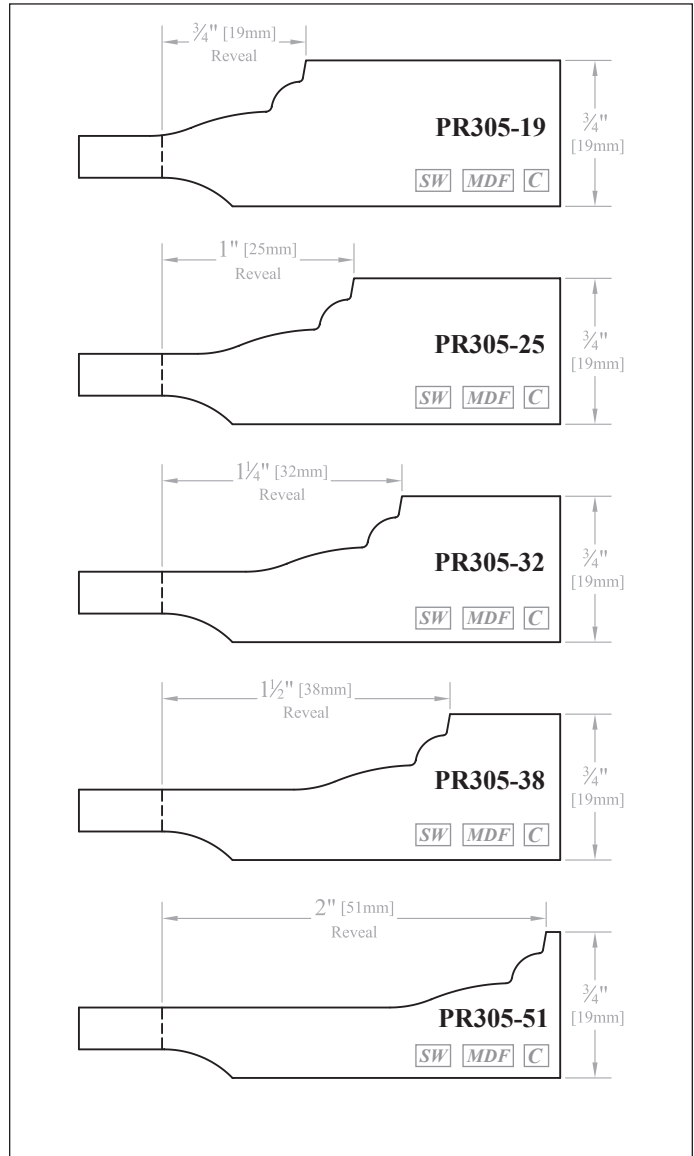
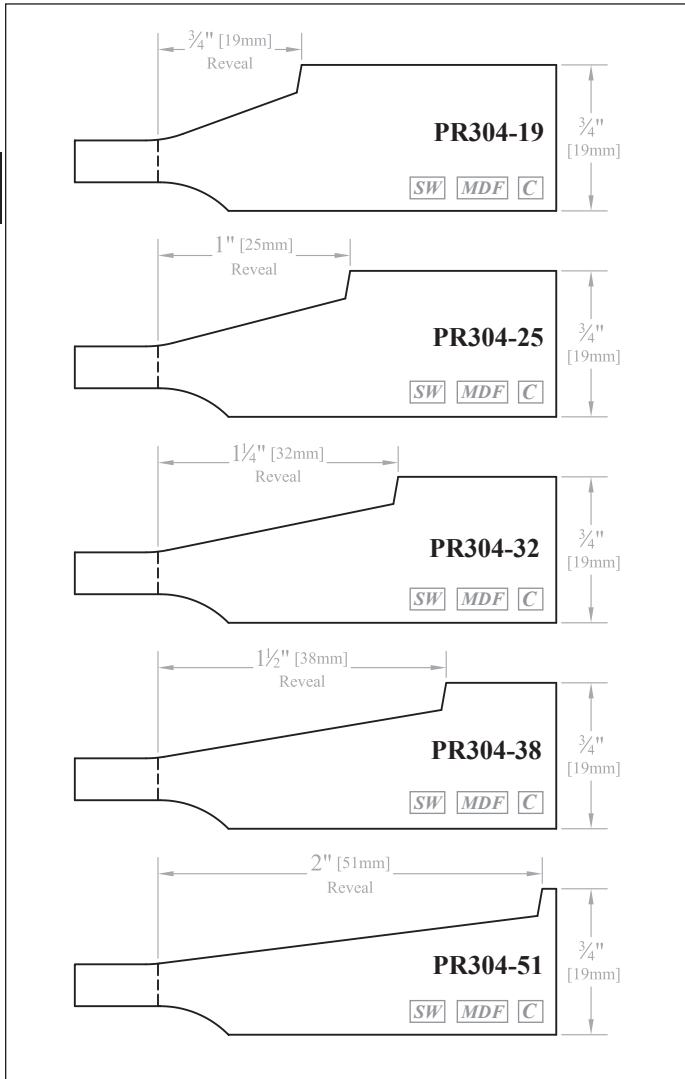
[MDF] = Available in Medium Density Fiberboard (MDF).

[C] = Available for Convex/Concave products.



**"Traditional" Raised Panels**

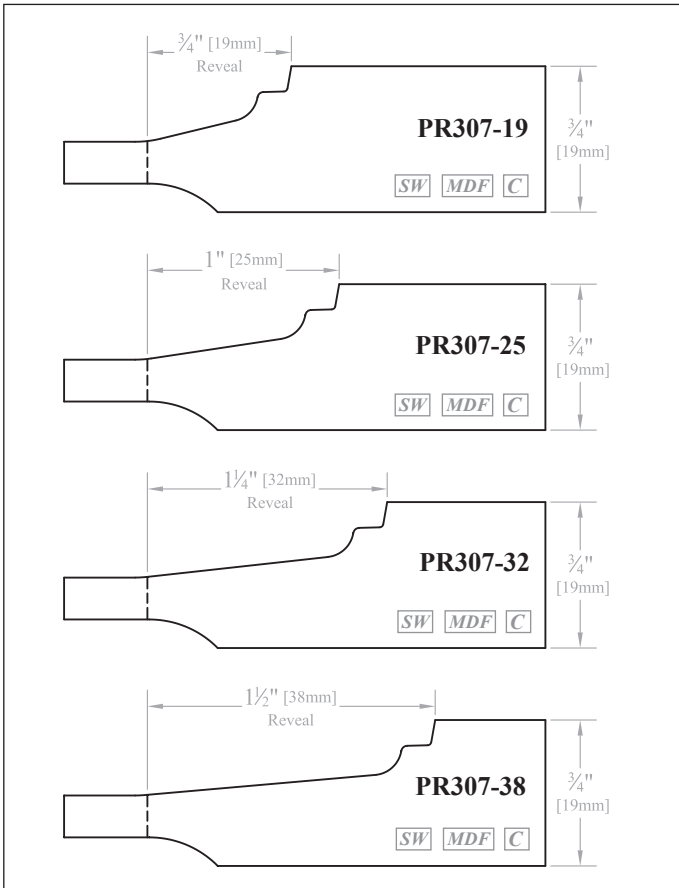
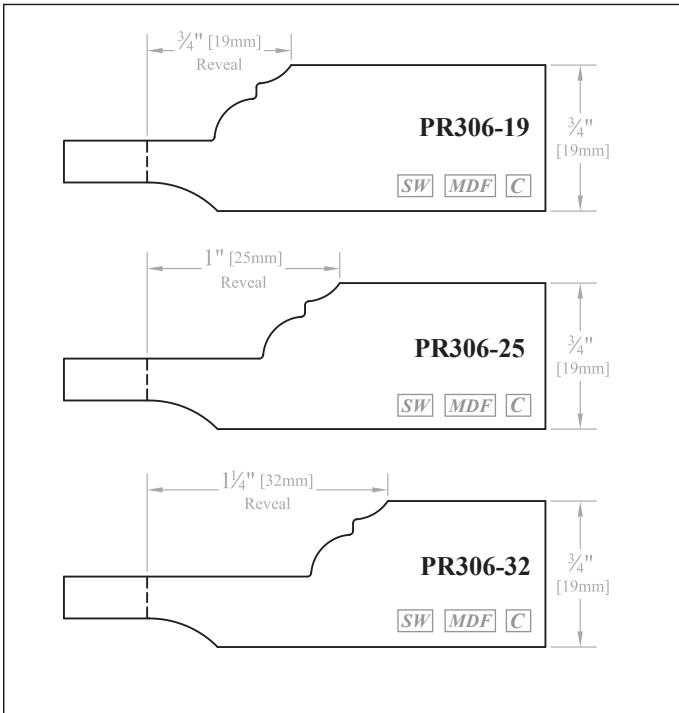
E



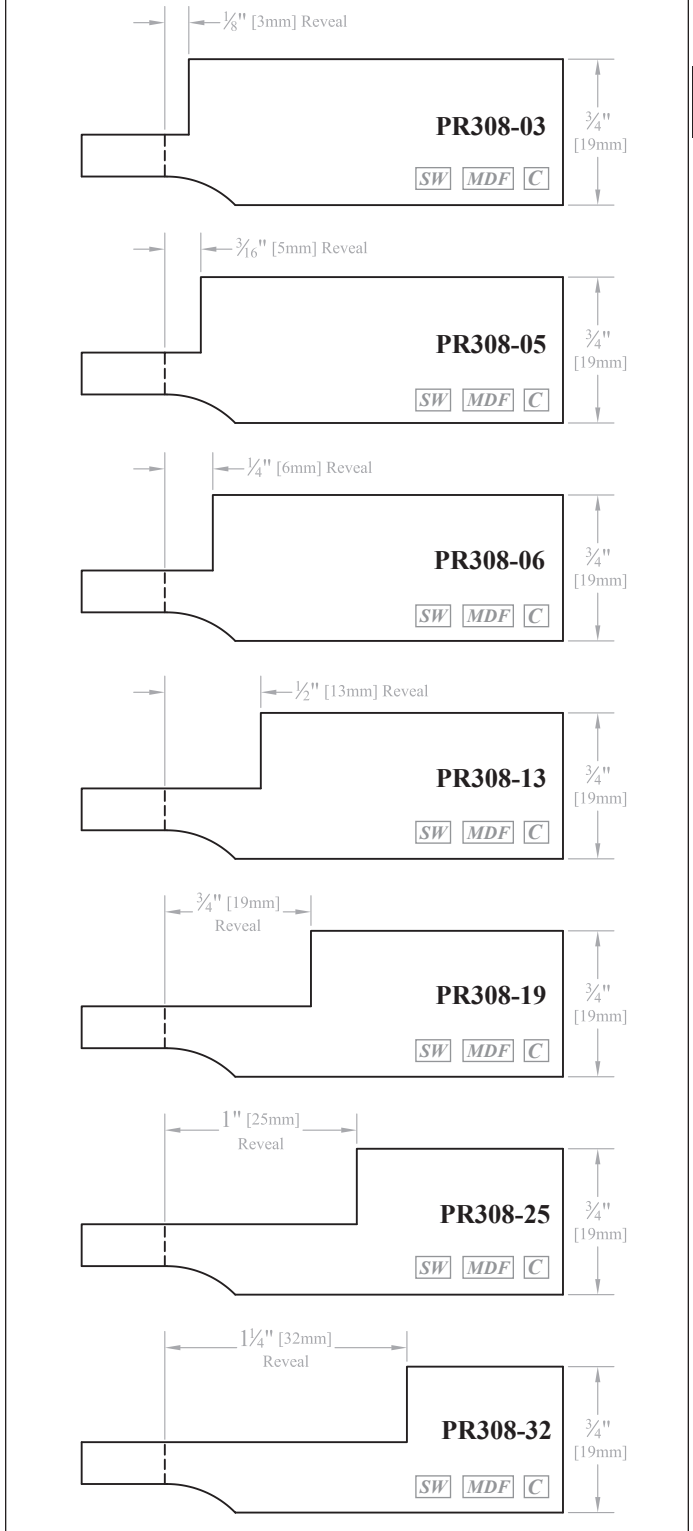
**SW** = Available in Solid Wood.      **MDF** = Available in Medium Density Fiberboard (MDF).      **C** = Available for Convex/Concave products.

► **For PRICING** ► See Section **E.12** in our current Wholesale Pricing Catalog.

"Traditional" Raised Panels



"Light Intensity" is the only glaze intensity option available when using PR308-03, PR308-05 & PR308-06 panel profile due to space constraints in the profiled area.



SW = Available in Solid Wood.

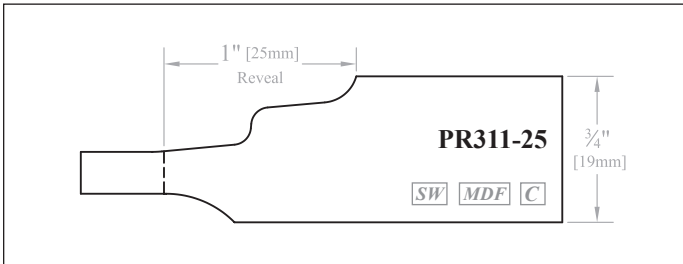
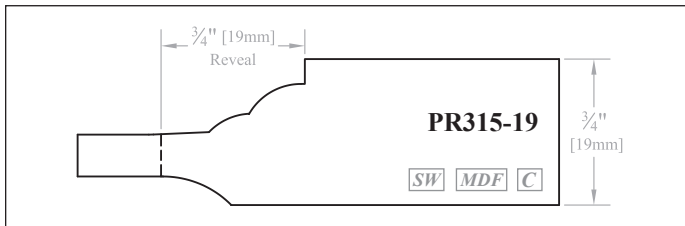
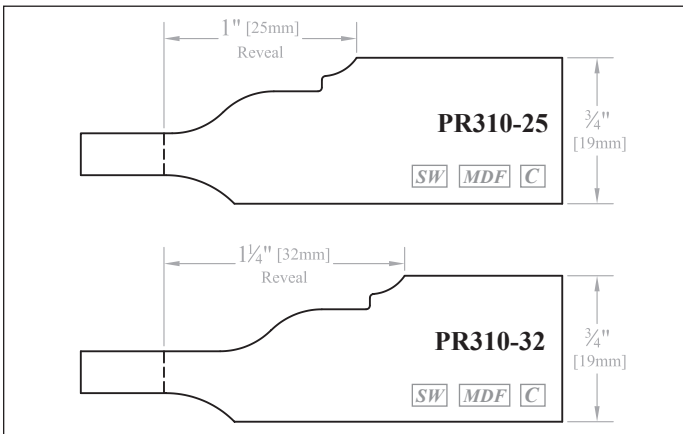
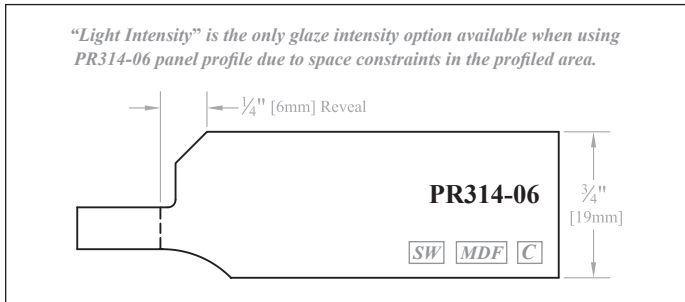
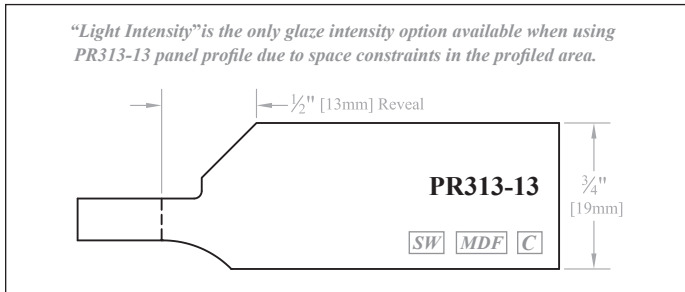
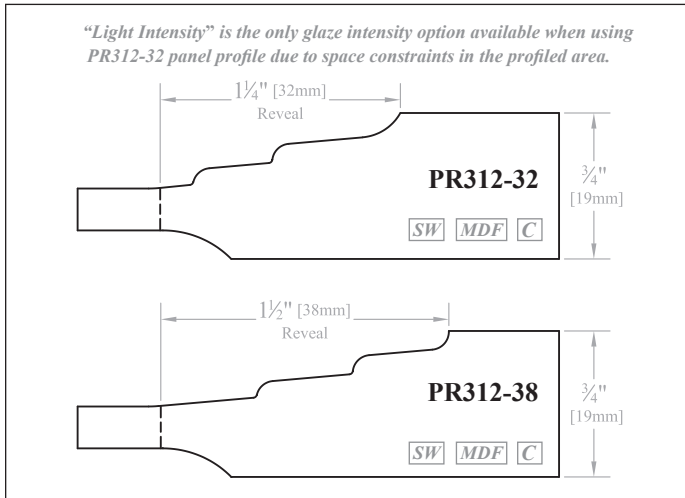
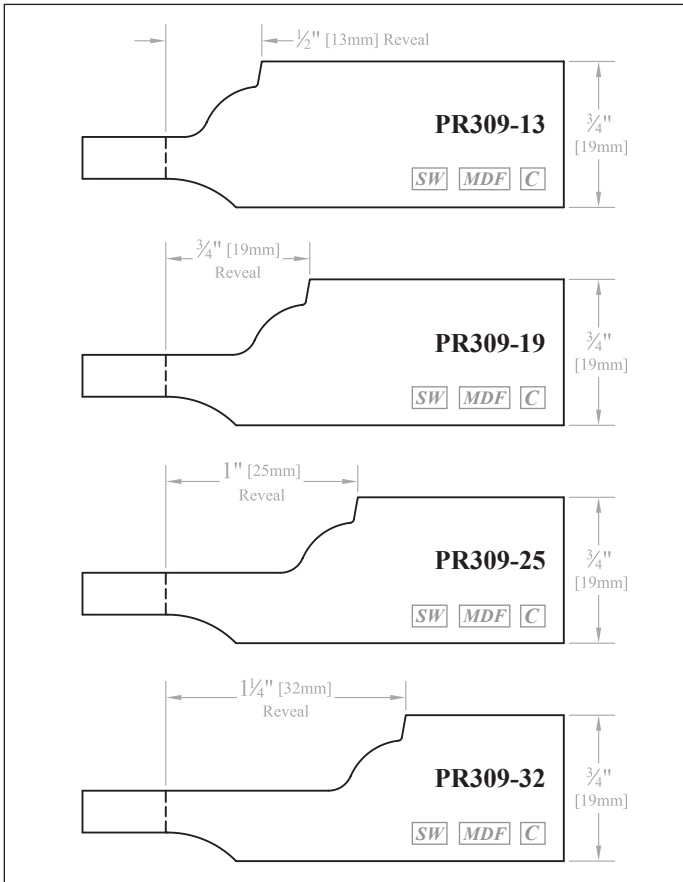
MDF = Available in Medium Density Fiberboard (MDF).

C = Available for Convex/Concave products.

► For PRICING ► See Section E.12 in our current Wholesale Pricing Catalog.

**"Traditional" Raised Panels**

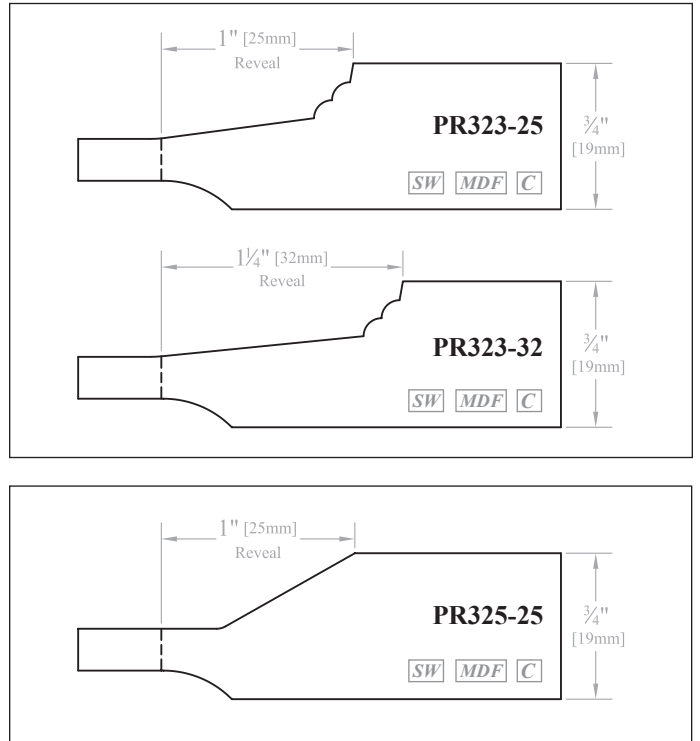
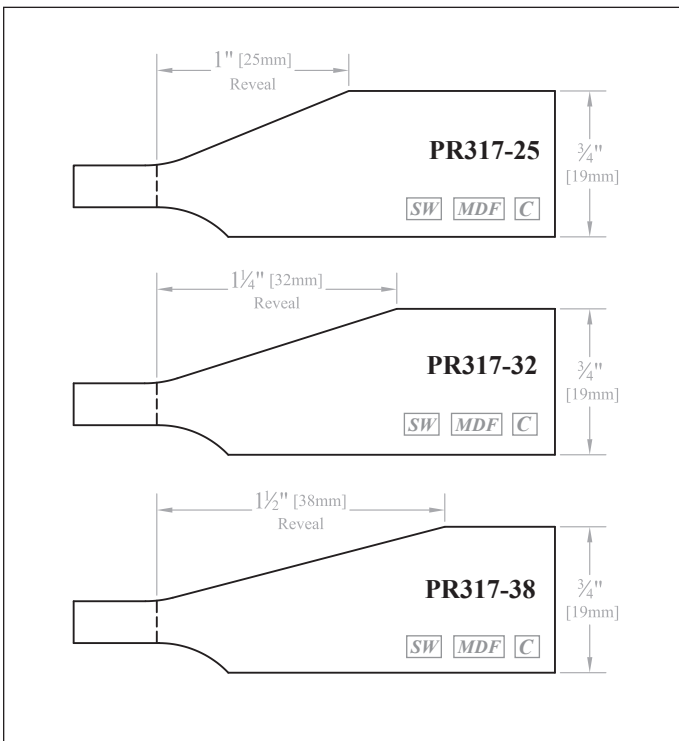
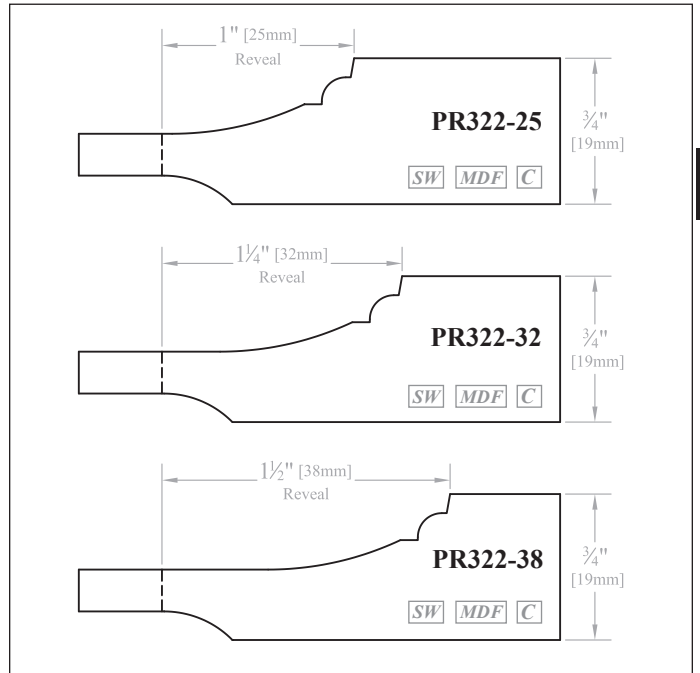
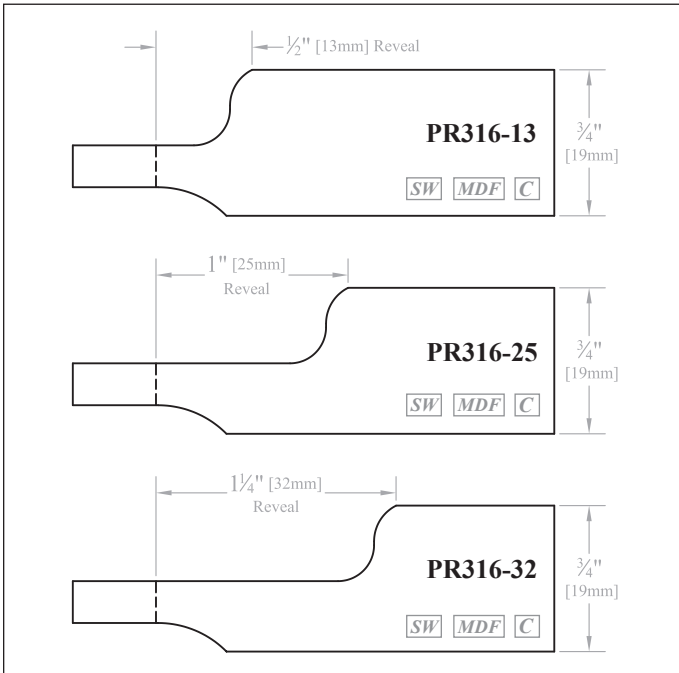
E



**SW** = Available in Solid Wood.      **MDF** = Available in Medium Density Fiberboard (MDF).      **C** = Available for Convex/Concave products.

► **For PRICING** ► See Section *E.12* in our current Wholesale Pricing Catalog.

"Traditional" Raised Panels



SW = Available in Solid Wood.

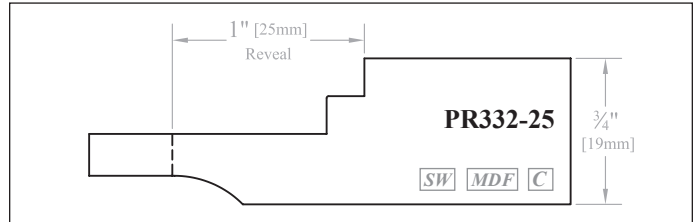
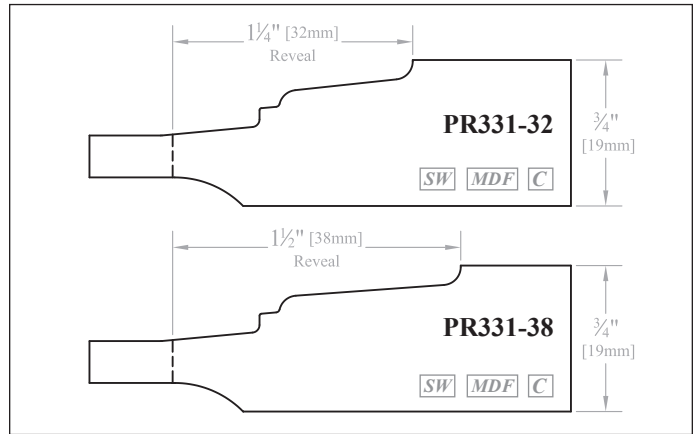
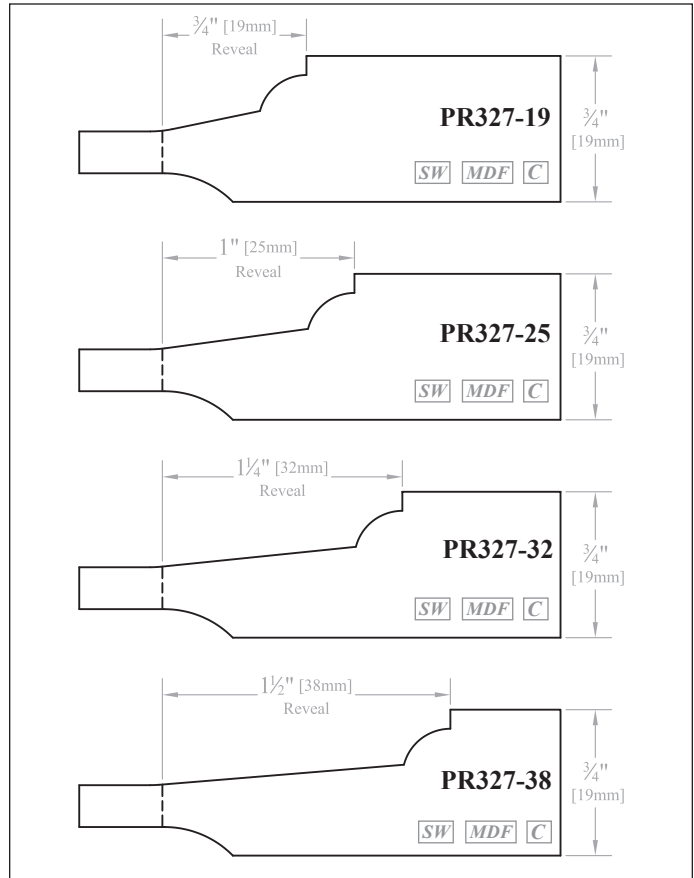
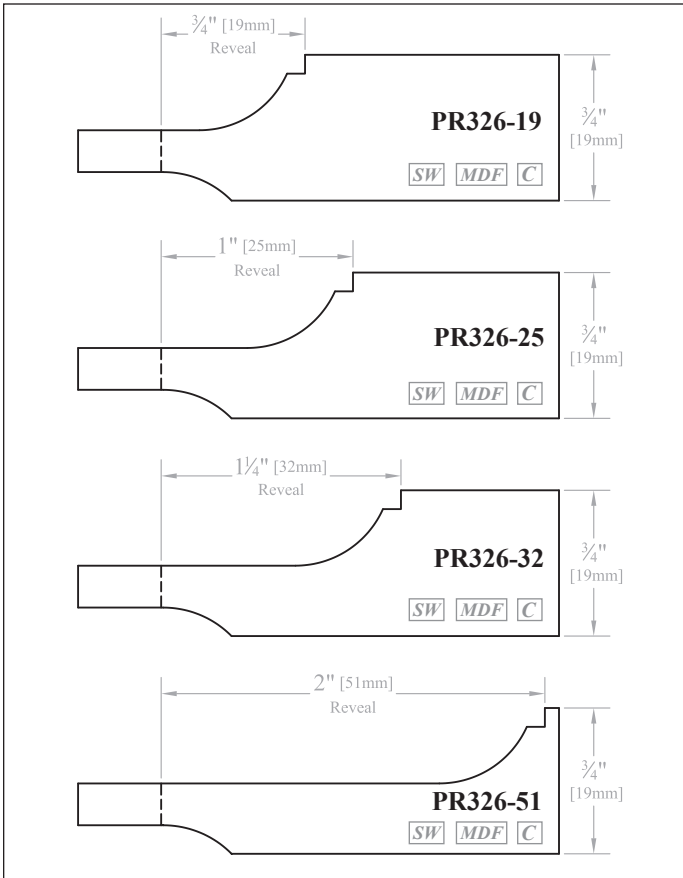
MDF = Available in Medium Density Fiberboard (MDF).

C = Available for Convex/Concave products.

► For PRICING ► See Section E.12 in our current Wholesale Pricing Catalog.

**"Traditional" Raised Panels**

E

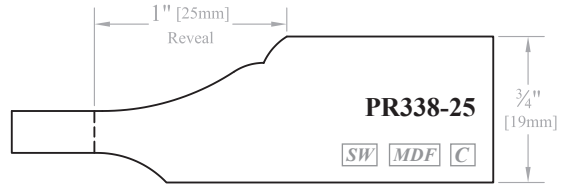
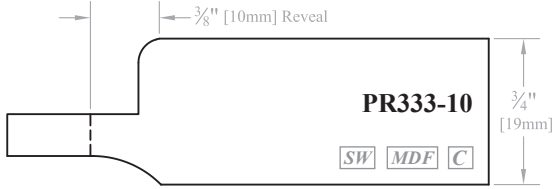


SW = Available in Solid Wood.      MDF = Available in Medium Density Fiberboard (MDF).      C = Available for Convex/Concave products.

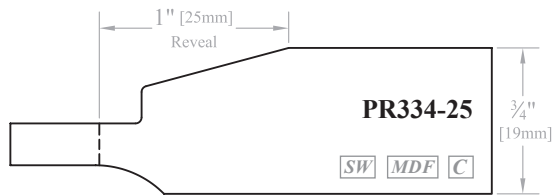
► **For PRICING** ► See Section **E.12** in our current Wholesale Pricing Catalog.

"Traditional" Raised Panels

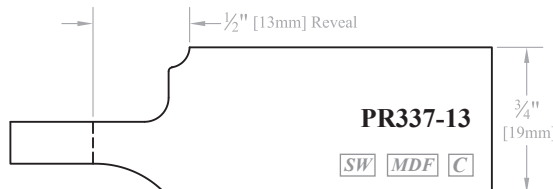
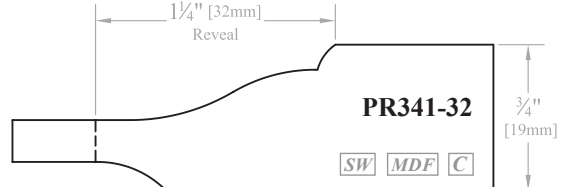
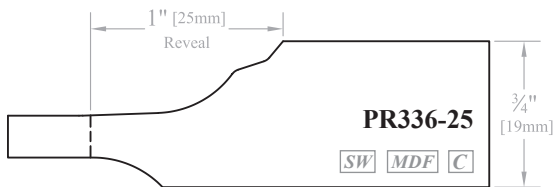
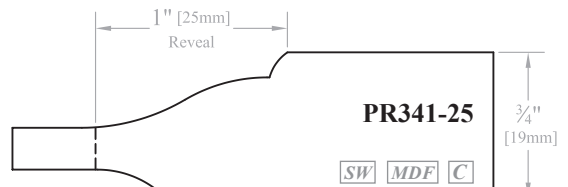
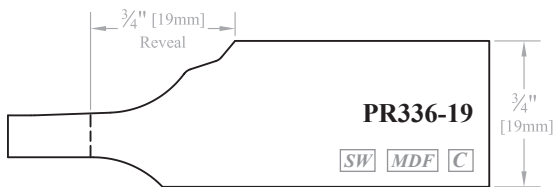
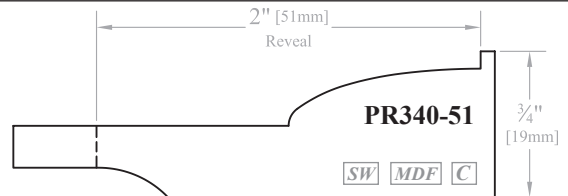
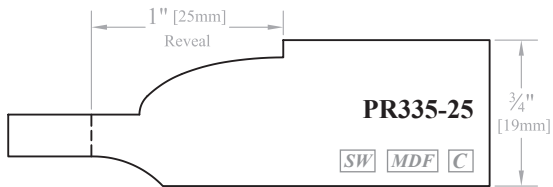
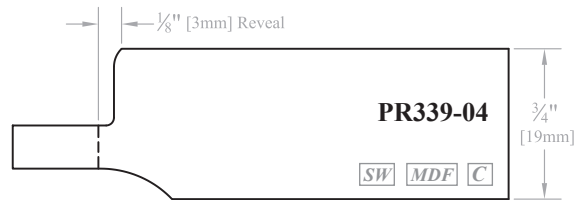
"Light Intensity" is the only glaze intensity option available when using PR333-10 panel profile due to space constraints in the profiled area.



"Light Intensity" is the only glaze intensity option available when using PR334-25 panel profile due to space constraints in the profiled area.



"Light Intensity" is the only glaze intensity option available when using PR339-04 panel profile due to space constraints in the profiled area.



SW = Available in Solid Wood.

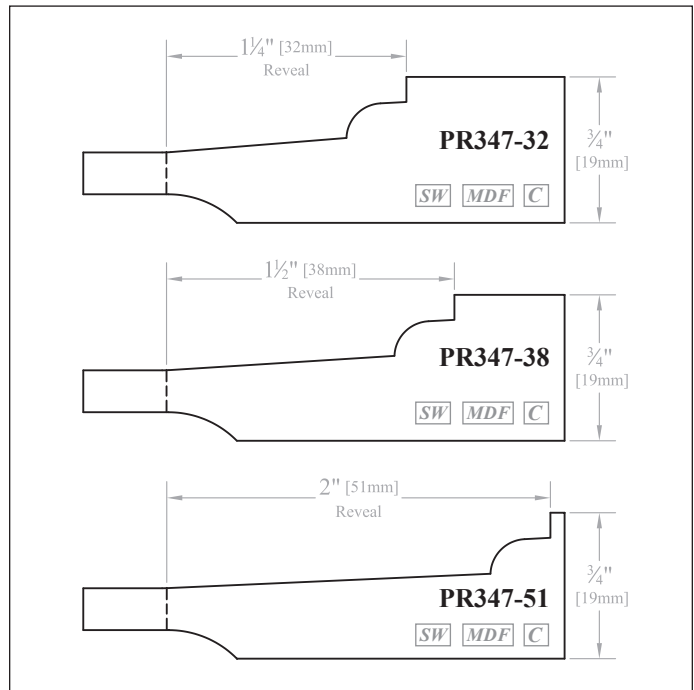
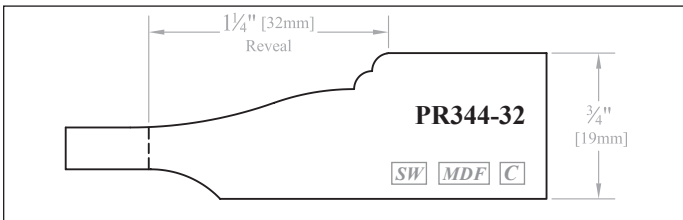
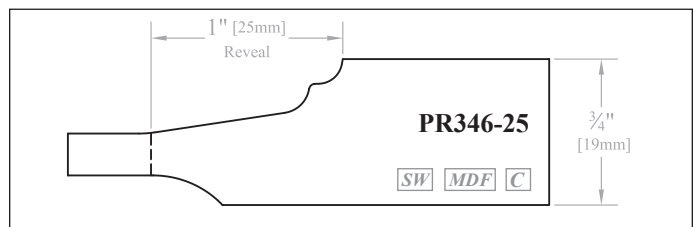
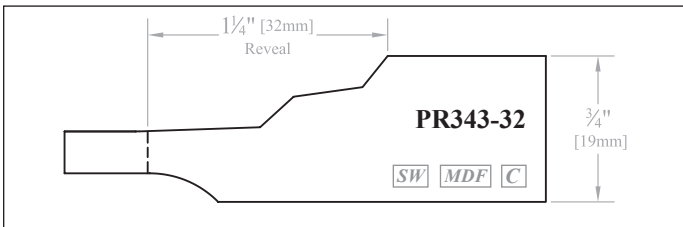
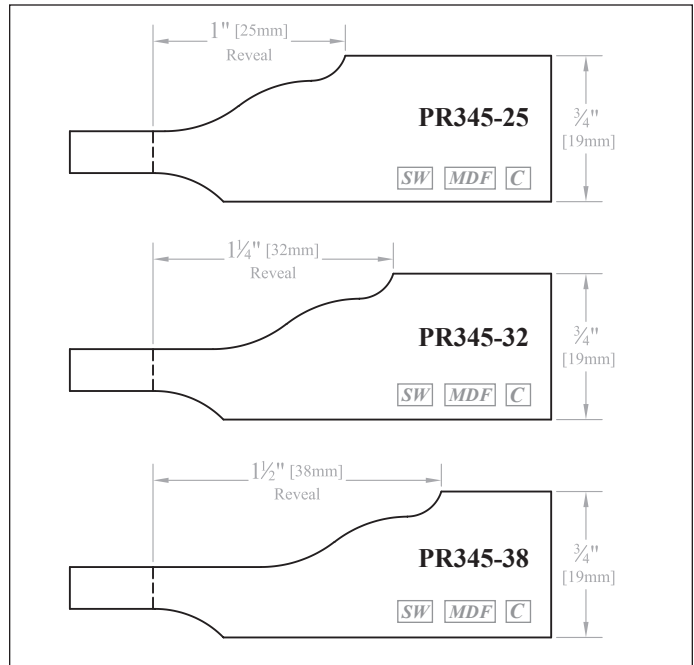
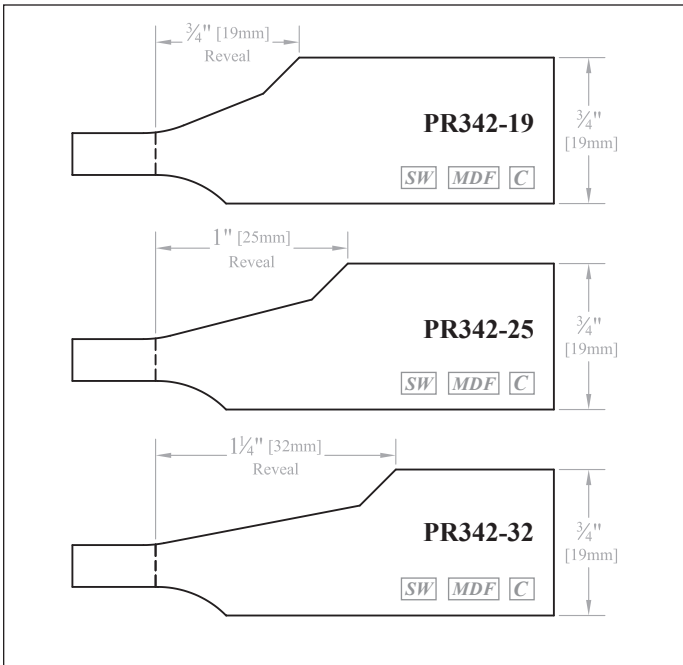
MDF = Available in Medium Density Fiberboard (MDF).

C = Available for Convex/Concave products.

► For PRICING ► See Section E.12 in our current Wholesale Pricing Catalog.

**"Traditional" Raised Panels**

E



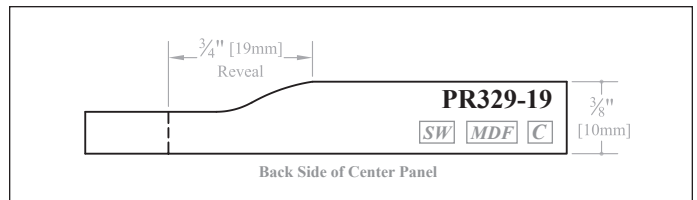
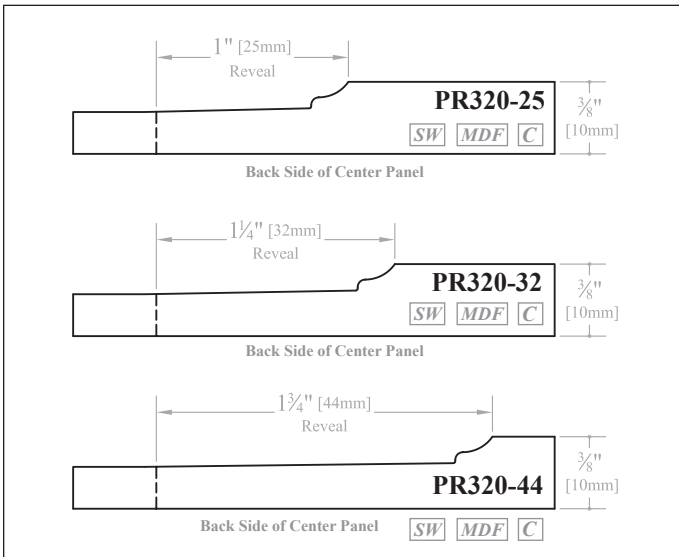
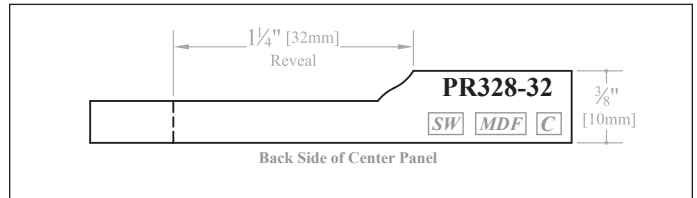
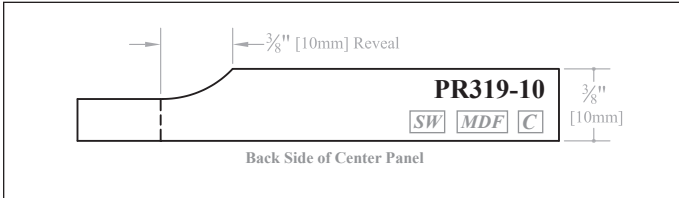
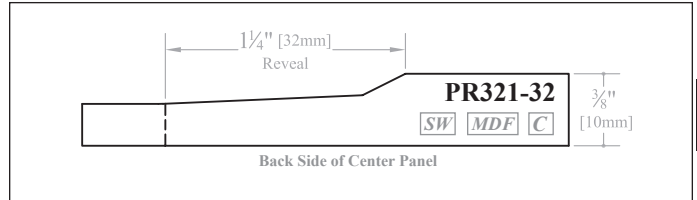
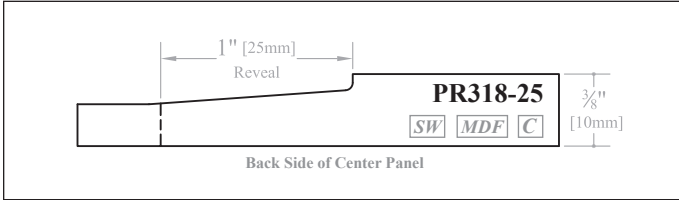
SW = Available in Solid Wood.      MDF = Available in Medium Density Fiberboard (MDF).      C = Available for Convex/Concave products.

► For PRICING ► See Section E.12 in our current Wholesale Pricing Catalog.



Recessed Raised Panels

• Center panel will **not** be flush with face of stiles and rails (except SR104, SR118, SR129, MP623 and MP624). See *Profile Options* notes in *Sections E.1, E.2, E.9 and E.10* for more information.



SW = Available in Solid Wood.

MDF = Available in Medium Density Fiberboard (MDF).

C = Available for Convex/Concave products.

► For PRICING ► See Section E.12 in our current Wholesale Pricing Catalog.

# Profile Options

# Center Panel - Standard Raised /Recessed Raised Panel

## Ordering & Pricing Notes: Center Panel Profiles - Standard

### Ordering Guidelines

1	Order Forms	Applicable order forms will include spaces to indicate your chosen profiles.
<b>Pricing</b>		
1	Pricing	Please see <i>Section E.12</i> of our current Wholesale Pricing Catalog.

## Technical Notes: Center Panel Profiles - Standard

### Cabinet Accessory Options (Chapter M)

1	Center Panels Only	See <i>Section M.16</i> for more information about <b>Center Panels Only (CPO)</b> in wood or MDF.
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### Convex / Concave Options (Chapter D)

1	Curved Products	The ☐ indicates profiles that are available for Convex/Concave Products. For additional ordering guidelines, see <i>Chapter D</i> .
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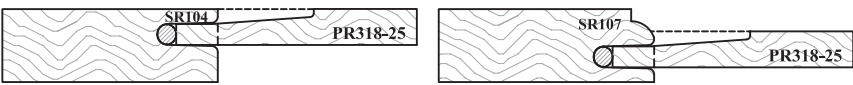
### Material Options

1	Material Options	<b>[SW]</b> = Profile is available on products made from solid wood.
		<b>[MDF]</b> = Profile is available on products made from MDF (Medium Density Fiberboard).
2	MDF Center Panels	Available with all profiles when using paint grade stile & rail material.
		MDF raised center panels will be the same thickness as their solid wood equivalent.

### Molding Options (Chapter N)

1	Applied Moldings	Applied moldings cannot be attached to the face of solid wood center panels. See our website, <b>Resources / Technical Information</b> for the compatibility chart. When using a flat panel or <b>RVSCP-PR324 (Reversed Solid Center Panel)</b> , we suggest allowing 1" [25.4mm] of visible flat surface on the center of the panel to allow for attaching hardware. <i>It is the customer's responsibility to determine this sizing.</i>
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### Profile Options (Chapter E)

1	PR301-06, PR308-03, PR308-05, PR308-06, PR312-32, PR313-13, PR314-06, PR333-10, PR334-25 & PR339-04	When using these Center Panel Profile Options, " <b>Light Intensity</b> " is the only glaze intensity option available, due to space constraints in the profiled area.
2	PR318-25, PR319-10, PR320-25, PR320-32, PR320-44, PR321-32, PR328-32 & PR329-19	Using the following stile and rail profiles will result in the face of the center panel being <b>flush</b> with the face of these " <b>Traditional</b> " stiles and rails: <b>SR104, SR118, SR129, and the MP623 &amp; MP624 "Mitered" Family Profiles</b> . Using any other stile and rail profile will result in a " <b>recessed</b> " raised panel. 

### Sizes / Dimensions

1	Profile Drawings	Most Center Panel Profiles are drawn at a 3/8" [9.5mm] or 3/4" [19.1mm] thickness.
		Center panels on Curved Doors will be 5/8" [16mm] thick and will be flush with stiles and rails on the face only. This does not apply to 3/8" [9.5mm] thick center panels or the <b>RVSCP-PR324 (Reversed Solid Center Panel)</b> .

► For PRICING ► See *Section E.12* in our current Wholesale Pricing Catalog.

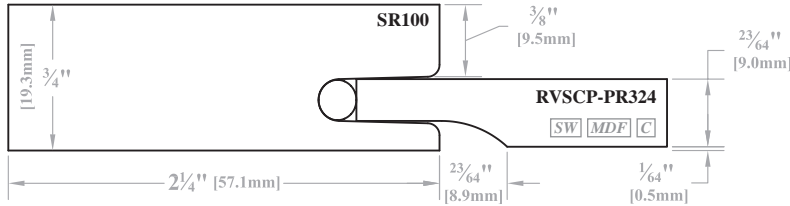


# Profile Options

## Center Panels - Reversed Solid Center Panel (RVSCP-PR324)

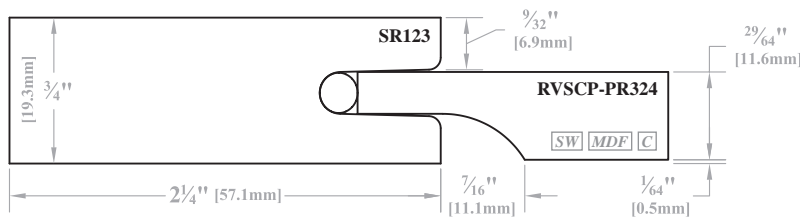
The **RVSCP-PR324** (*Reversed Solid Center Panel*) was designed to provide an option for a solid wood center panel which gives the appearance of a flat panel on the face of the door. This option is ideal for cases where finish colors may vary between solid wood frames and veneered panels. Door thickness and placement of the Panel Plow Groove Cut in a frame will affect the center panel thickness and reveal when the center panel is recessed 0.5mm from the stiles & rails on the back side of the door. These illustrations demonstrate how various stile and rail profiles affect the thickness of the panel, resulting in a slight variance in the reveal on the back side of a door.

E



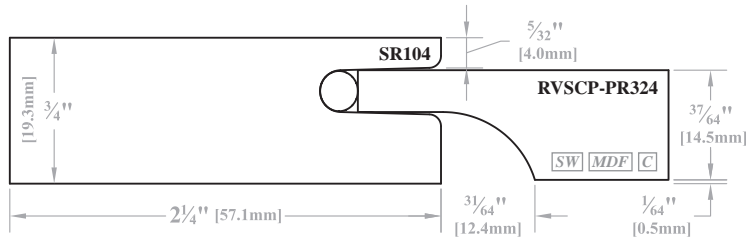
### RVSCP-PR324 with 9.5mm PPGC Placement

- Construction: Traditional & Mitered M/T
- Stile & Rail Thickness: 3/4" [19.3mm]
- Panel Plow Groove Cut Placement: 3/8" [9.5mm]
- Panel Thickness: 23/64" [9.0mm]
- Panel Reveal on Backside of Door: 23/64" [8.9mm]
- Shown with SR100 Traditional stile & rail profile.



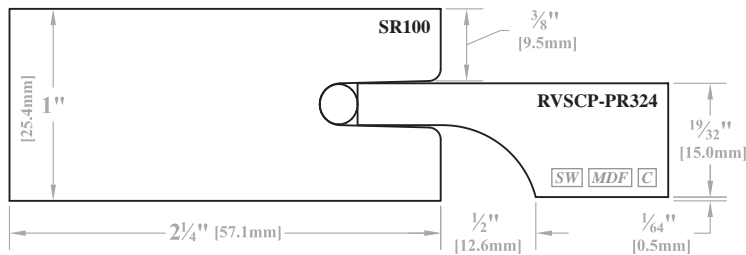
### RVSCP-PR324 with 6.9mm PPGC Placement

- Construction: Traditional & Mitered M/T
- Stile & Rail Thickness: 3/4" [19.3mm]
- Panel Plow Groove Cut Placement: 7/16" [11.1mm]
- Panel Thickness: 29/64" [11.6mm]
- Panel Reveal on Backside of Door: 7/16" [11.1mm]
- Shown with SR123 Traditional stile & rail profile.



### RVSCP-PR324 with 4.0mm PPGC Placement

- Construction: Traditional & Mitered M/T
- Stile & Rail Thickness: 3/4" [19.3mm]
- Panel Plow Groove Cut Placement: 5/16" [4.0mm]
- Panel Thickness: 37/64" [14.5mm]
- Panel Reveal on Backside of Door: 31/64" [12.4mm]
- Shown with SR104 Traditional stile & rail profile.



### RVSCP-PR324 with 9.5mm PPGC Placement

- Construction: Traditional & Mitered M/T
- Stile & Rail Thickness: 1" [25.4mm]
- Panel Plow Groove Cut Placement: 3/8" [9.5mm]
- Panel Thickness: 19/32" [15.0mm]
- Panel Reveal on Backside of Door: 1/2" [12.6mm]
- Shown with SR100 Traditional stile & rail profile.

Continued on next page...

► For PRICING ► See Section E.13 in our current Wholesale Pricing Catalog.



**RVSCP-PR324 with 6.9mm PPGC Placement**

- Construction: Traditional & Mitered M/T
- Stile & Rail Thickness: 1" [25.4mm]
- Panel Plow Groove Cut Placement:  $\frac{3}{32}$ " [6.9mm]
- Panel Thickness:  $\frac{45}{64}$ " [17.7mm]
- Panel Reveal on Backside of Door:  $\frac{3}{64}$ " [13.0mm]
- Shown with **SR123** Traditional stile & rail profile.

**RVSCP-PR324 with 4.0mm PPGC Placement**

- Construction: Traditional & Mitered M/T
- Stile & Rail Thickness: 1" [25.4mm]
- Panel Plow Groove Cut Placement:  $\frac{3}{32}$ " [4.0mm]
- Panel Thickness:  $\frac{13}{16}$ " [20.6mm]
- Panel Reveal on Backside of Door:  $\frac{3}{64}$ " [13.0mm]
- Shown with **SR104** Traditional stile & rail profile.

**RVSCP-PR324 with 13.1mm PPGC Placement**

- Construction: Old World - Traditional & Mitered
- Stile & Rail Thickness: 1" [25.4mm]
- Panel Plow Groove Cut Placement:  $\frac{3}{64}$ " [13.1mm]
- Panel Thickness:  $\frac{29}{64}$ " [11.5mm]
- Panel Reveal on Backside of Door:  $\frac{7}{16}$ " [11.1mm]
- Shown with **SR195** Old World stile & rail profile.

**RVSCP-PR324 with 13.1mm PPGC Placement**

- Construction: Old World - Traditional & Mitered
- Stile & Rail Thickness:  $1\frac{1}{8}$ " [28.6mm]
- Panel Plow Groove Cut Placement:  $\frac{3}{64}$ " [13.1mm]
- Panel Thickness:  $\frac{37}{64}$ " [14.7mm]
- Panel Reveal on Backside of Door:  $\frac{3}{64}$ " [12.5mm]
- Shown with **SR195** Old World stile & rail profile.

**RVSCP-PR324 with 13.1mm PPGC Placement**

- Construction: Old World - Traditional & Mitered
- Stile & Rail Thickness:  $1\frac{1}{4}$ " [31.8mm]
- Panel Plow Groove Cut Placement:  $\frac{3}{64}$ " [13.1mm]
- Panel Thickness:  $\frac{45}{64}$ " [17.9mm]
- Panel Reveal on Backside of Door:  $\frac{3}{64}$ " [13.0mm]
- Shown with **SR195** Old World stile & rail profile.

Continued on next page...

► For PRICING ► See Section E.13 in our current Wholesale Pricing Catalog.

# Profile Options

## Center Panels - Reversed Solid Center Panel (RVSCP-PR324)

### Ordering & Pricing Notes: Center Panel Profiles - RVSCP-PR324 (Reversed Solid Center Panel)

#### Ordering Guidelines

1	Order Forms	Applicable order forms will include spaces to indicate your chosen profiles.
<b>Pricing</b>		
1	Pricing	Please see <i>Section E.13</i> of our current <b>Wholesale Pricing Catalog</b> .

### Technical Notes: Center Panel Profiles - RVSCP-PR324 (Reversed Solid Center Panel)

#### Material Options

1	Material Options	<div style="border: 1px solid black; padding: 2px; display: inline-block;">SW</div> = Profile is available on products made from solid wood. <div style="border: 1px solid black; padding: 2px; display: inline-block;">MDF</div> = Profile is available on products made from MDF (Medium Density Fiberboard).
2	MDF - MR, NAF, Raw	<b>RVSCP-PR324</b> is also available in MDF - MR (Moisture Resistant), NAF, Raw. <ul style="list-style-type: none"> <li>• Available in all stile &amp; rail thickness / panel plow groove cut (PPGC) placement combinations except the following:               <ul style="list-style-type: none"> <li>◦ 1" stile &amp; rail thickness with 6.9mm PPGC placement.</li> <li>◦ 1¼" stile &amp; rail thickness with 13.1mm PPGC placement.</li> </ul> </li> </ul>

#### Molding Options (Chapter N)

1	Applied Moldings	<p>Applied moldings cannot be attached to the face of solid wood center panels. See the compatibility chart on our website under: Resources/Technical Information.</p> <ul style="list-style-type: none"> <li>• When using a flat or <b>RVSCP-PR324 (Reversed Solid Center Panel)</b>, we suggest allowing 1" [25.4mm] of visible flat surface on the center of the panel to allow for attaching hardware.</li> <li>• <i>It is the customer's responsibility to determine this sizing.</i></li> </ul>
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#### Profile Options (Chapter E)

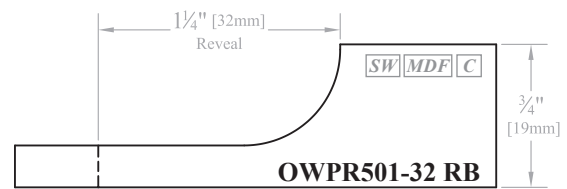
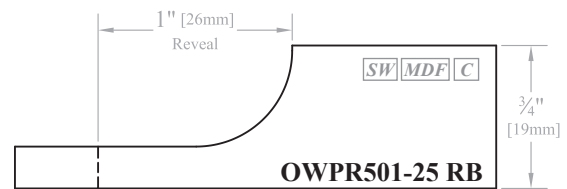
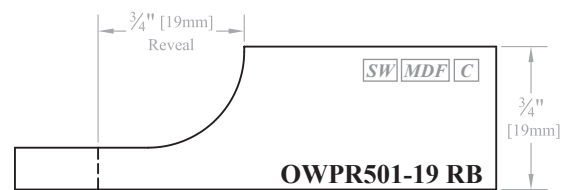
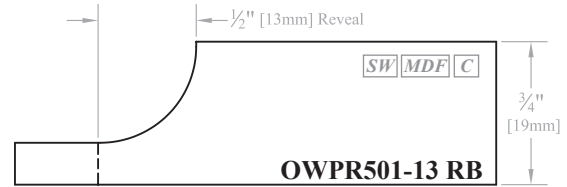
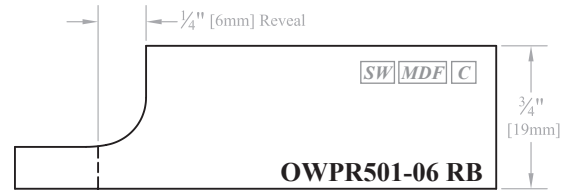
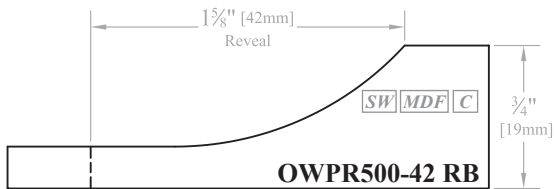
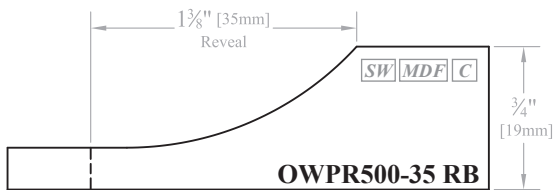
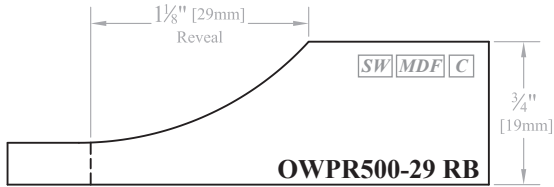
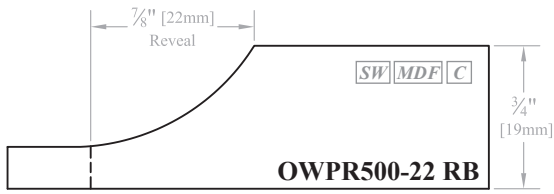
1	RVSCP-PR324 Center Panel Profile	<p>This <b>RVSCP-PR324 (Reversed Solid Center Panel)</b> profile was designed to simulate a flat center panel in a door while providing you with a solid wood center panel.</p> <p>Designed to be recessed 0.5mm [ <math>\approx \frac{1}{64}</math>" ] on the back side of the door when used with the specific Traditional, Mitered and Old World stile and rail profiles. Please reference illustrations and profile options.</p> <p>When ordering an <b>MDF</b> center panel, the panel will be recessed 0.5mm [ <math>\approx \frac{1}{64}</math>" ] on the back side of the door, the same as solid wood.</p>
2	¼" Thick Flat Panel	Please see <i>Section A.4</i> and <i>B.3</i> for more information on ¼" veneer flat center panels.

► For PRICING ► See Section E.13 in our current Wholesale Pricing Catalog.



"Old World" Raised Panels

E



"Light Intensity" is the only glaze intensity option available when using OWPR501-06 RB panel profile due to space constraints in the profiled area.

**SW** = Available in Solid Wood    **C** = Available for Convex/Concave Products    **MDF** = Available in Medium Density Fiberboard (MDF)    **OW** = Old World    **RB** = Recessed Back

► For PRICING ► See Section E.14 in our current Wholesale Pricing Catalog.

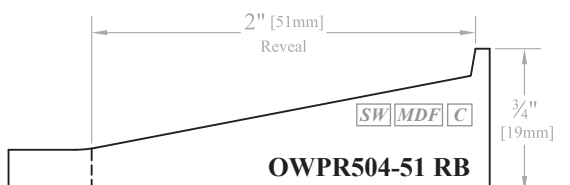
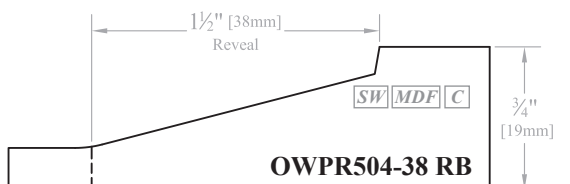
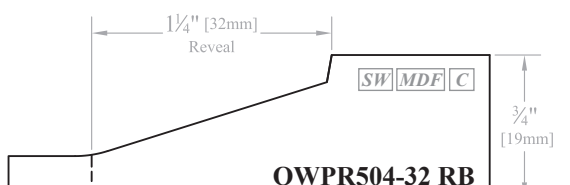
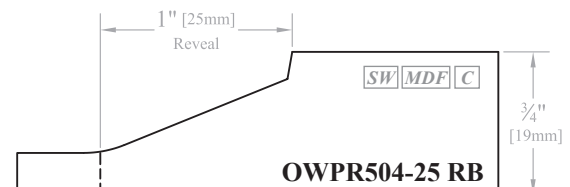
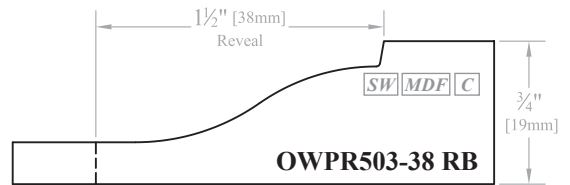
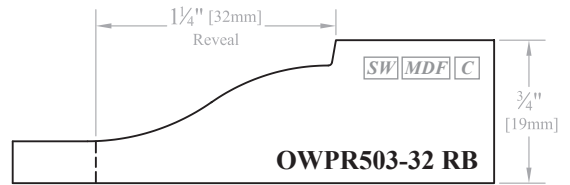
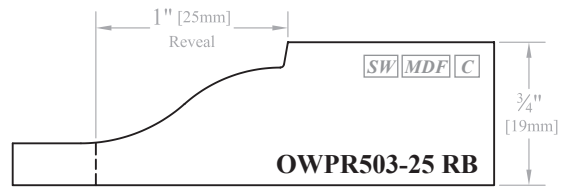
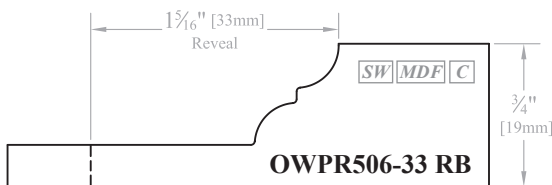
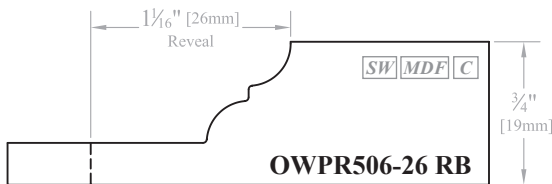
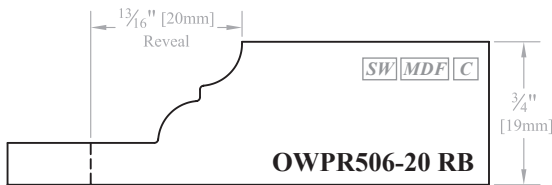
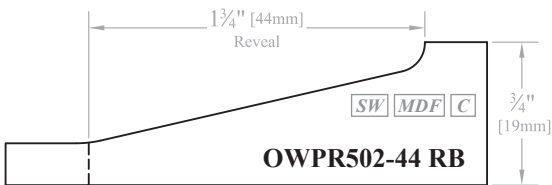
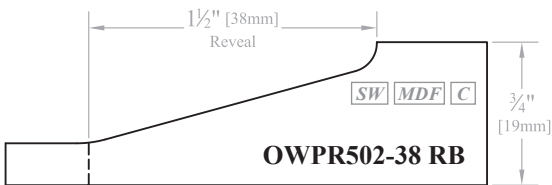
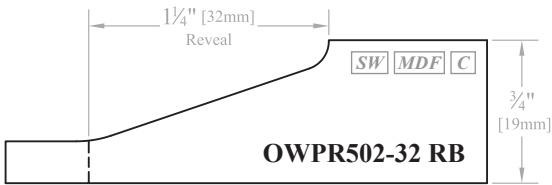
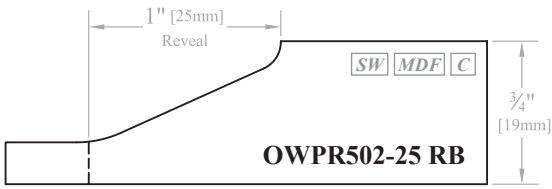




# Center Panel - Old World Raised

# Profile Options

## "Old World" Raised Panels



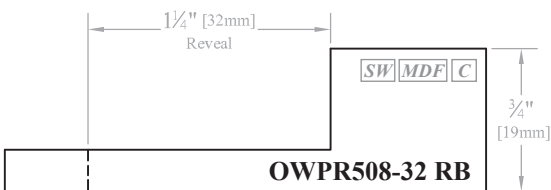
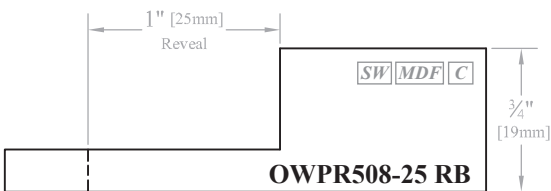
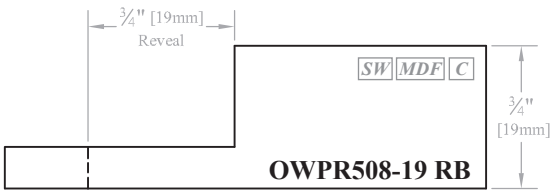
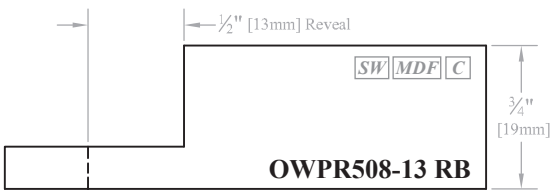
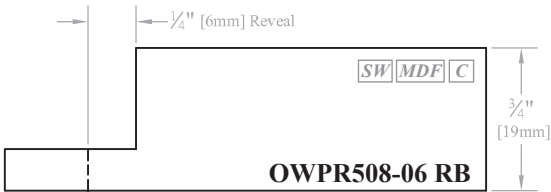
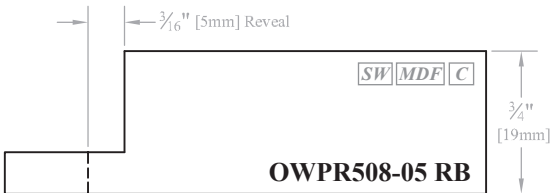
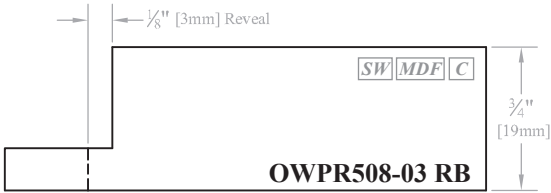
SW = Available in Solid Wood    C = Available for Convex/Concave Products    MDF = Available in Medium Density Fiberboard (MDF)    OW = Old World    RB = Recessed Back

► For PRICING ► See Section E.14 in our current Wholesale Pricing Catalog.

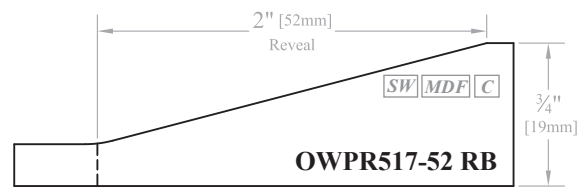
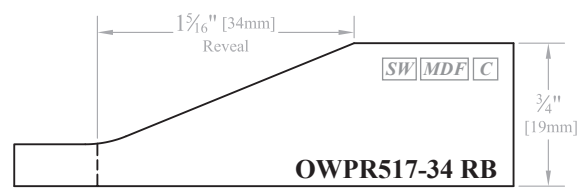
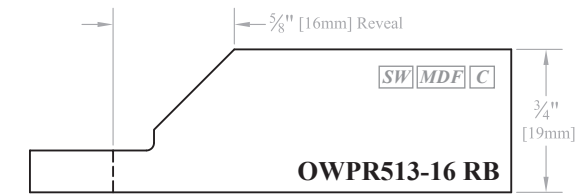
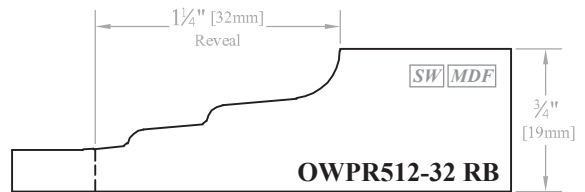
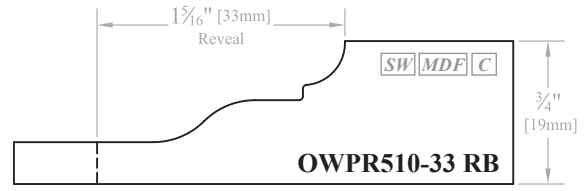
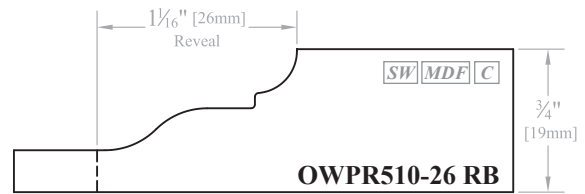
# Profile Options

# Center Panel - Old World Raised

## "Old World" Raised Panels



"Light Intensity" is the only glaze application available when using OWPR508-06 RB, OWPR508-05 RB and OWPR508-03 RB panel profiles due to space constraints in the profiled area.



**SW** = Available in Solid Wood    **C** = Available for Convex/Concave Products    **MDF** = Available in Medium Density Fiberboard (MDF)    **OW** = Old World    **RB** = Recessed Back

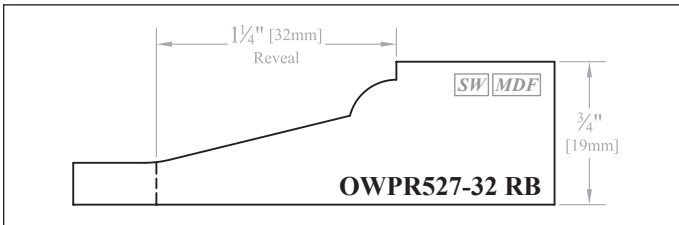
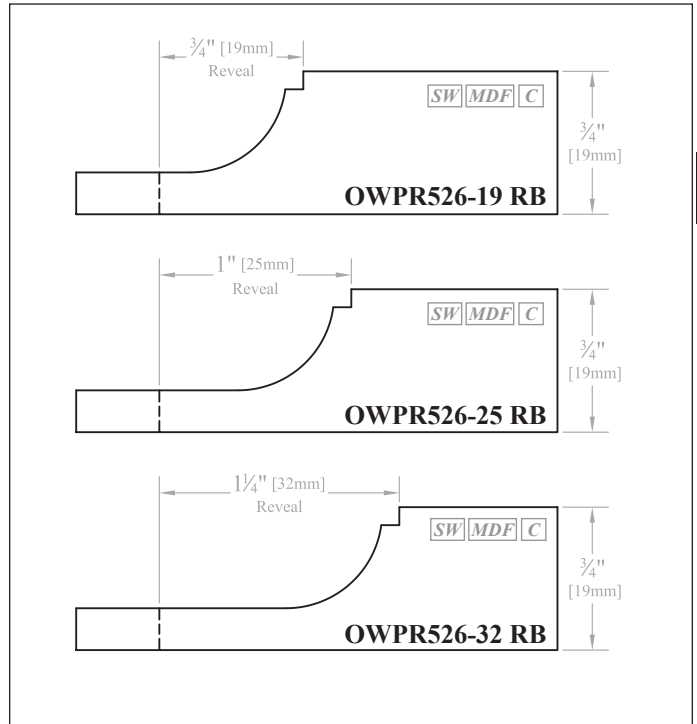
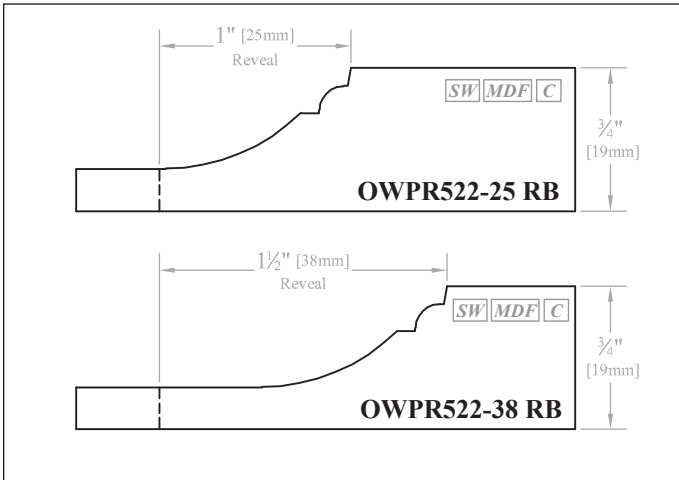
► For PRICING ► See Section E.14 in our current Wholesale Pricing Catalog.



# Center Panel - Old World Raised

# Profile Options

## "Old World" Raised Panels



### Ordering & Pricing Notes: Center Panel Profiles - "Old World"

#### Ordering Guidelines

<b>1</b>	<b>Order Forms</b>	Applicable order forms will include spaces to indicate your chosen profiles.
<b>Pricing</b>		
<b>1</b>	<b>Pricing</b>	Please see <i>Section E.14</i> of our current <b>Wholesale Pricing Catalog</b> .

### Technical Notes: Center Panel Profiles - "Old World"

#### Convex / Concave Options (Chapter D)

<b>1</b>	<b>Curved Products</b>	The <b>C</b> indicates profiles that are available for Convex/Concave Products. For additional ordering guidelines, see <i>Chapter D</i> .
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#### General Information (Chapter A)

<b>1</b>	<b>"Old World" Center Panels</b>	When ordering "Old World" style doors or drawer fronts, the center panel will be 3/4" [19mm] thick, but recessed on the back side. See <i>page A.4.4</i> for an illustration. "Old World" Center Panels grow to the face. Some profiles do not look as good as others with this type of construction. The "Old World" Center Panel profiles found in this section are for use when ordering "Old World" style doors and drawer fronts.
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#### Material Options

<b>1</b>	<b>Material Options</b>	<b>SW</b> = Profile is available on products made from solid wood. <b>MDF</b> = Profile is available on products made from MDF (Medium Density Fiberboard).
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#### Profile Options (Chapter E)

<b>1</b>	<b>Solid Wood Reversed Center Panels (RVSCP)</b>	Please see <i>Section E.13</i> for Solid Wood Reverse Center Panel (RVSCP) options for Old World Stile & Rail profiles.
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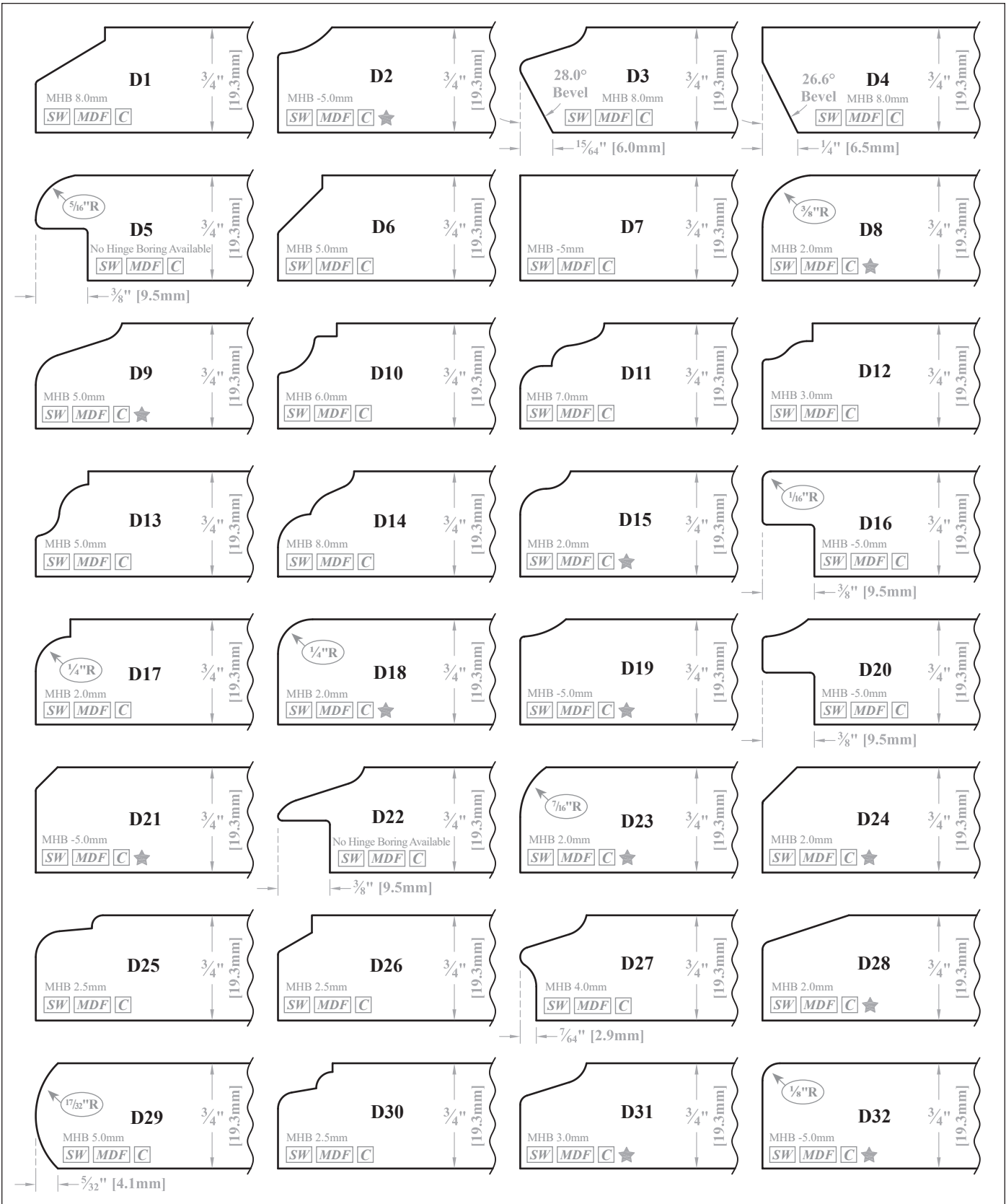
**SW** = Available in Solid Wood    **C** = Available for Convex/Concave Products    **MDF** = Available in Medium Density Fiberboard (MDF)    **OW** = Old World    **RB** = Recessed Back

► For PRICING ► See *Section E.14* in our current Wholesale Pricing Catalog.

# Profile Options

# Outside Edge - Standard

E

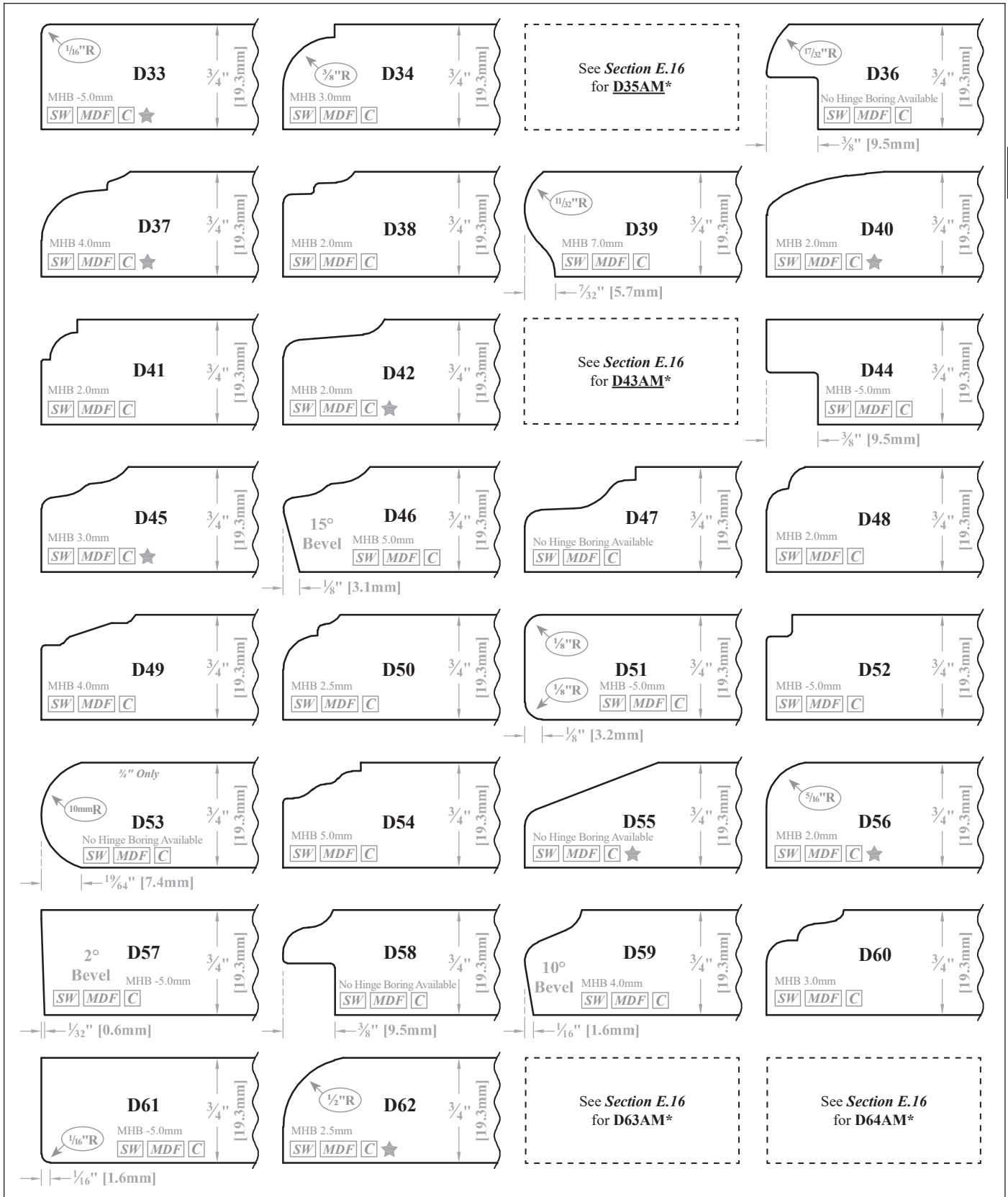


SW = Available in Solid Wood. MDF = Available in Medium Density Fiberboard (MDF). C = Available for Convex/Concave products. ★ = Available on products using 3D Laminated.

► For PRICING ► See Section E.15 in our current Wholesale Pricing Catalog.

# Outside Edge - Standard

# Profile Options



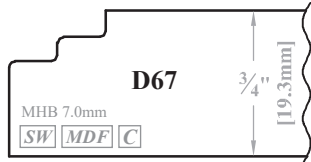
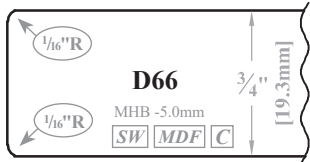
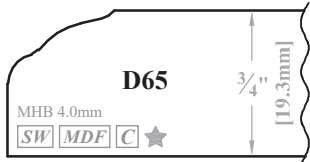
**SW** = Available in Solid Wood. **MDF** = Available in Medium Density Fiberboard (MDF). **C** = Available for Convex/Concave products. MHB = Minimum Hinge Bore setback calculated at 12.7mm deep.

► For PRICING ► See Section E.15 in our current Wholesale Pricing Catalog.

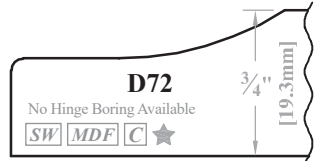
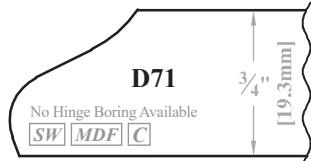
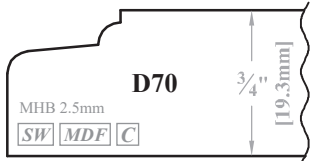
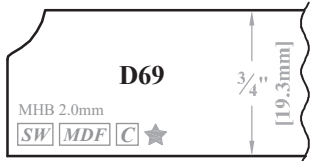
# Profile Options

# Outside Edge - Standard

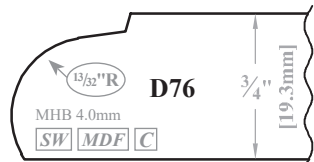
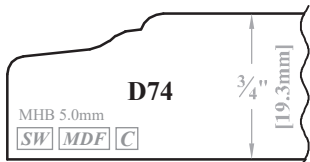
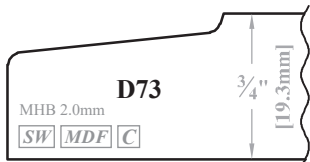
E



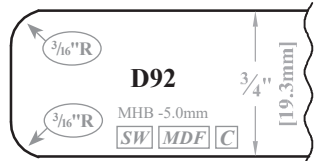
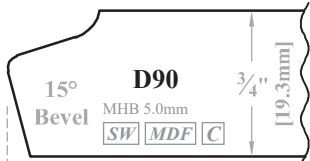
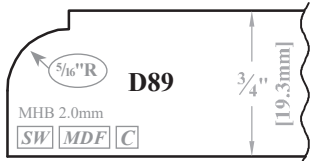
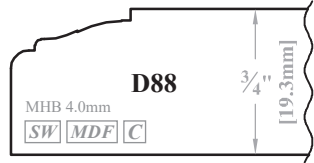
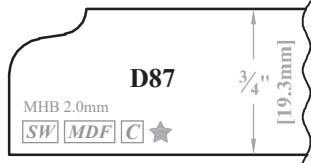
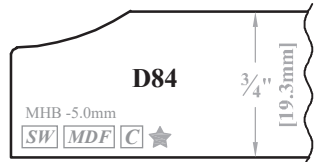
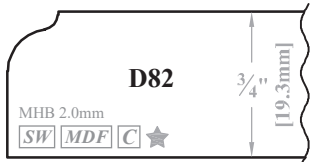
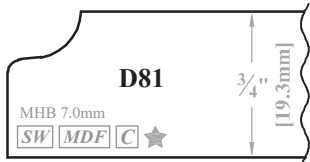
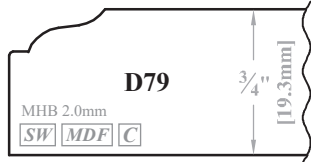
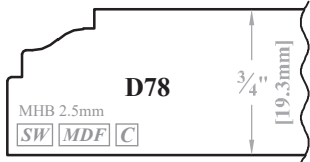
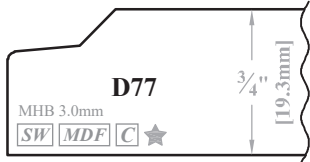
← 1/32" [1.0mm]



← 3/64" [1.4mm]

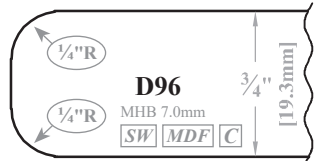
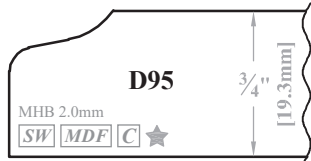
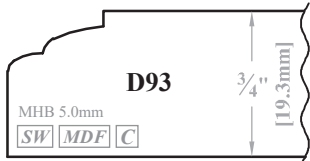


← 1/16" [1.8mm]



← 1/8" [3.1mm]

← 9/64" [3.7mm]



← 15/64" [6.1mm]

SW = Available in Solid Wood. MDF = Available in Medium Density Fiberboard (MDF). C = Available for Convex/Concave products. Star = Available on products using 3D Laminate.

► For PRICING ► See Section E.15 in our current Wholesale Pricing Catalog.



# Outside Edge - Standard

# Profile Options

<p><b>D97</b> MHB -5.0mm [SW] [MDF] [C] ★</p>	<p><b>D98</b> MHB -5.0mm [SW] [MDF] [C]</p>	<p>See Section E.16 for D99AM*</p>	<p>See Section E.16 for D100AM*</p>
<p><b>D101</b> MHB 4.0mm [SW] [MDF] [C]</p>	<p><b>D102</b> MHB 2.0mm [SW] [MDF] [C]</p>	<p>See Section E.16 for D103AM*</p>	<p><b>D104</b> MHB 4.0mm [SW] [MDF] [C]</p> <p>← 3/32" [2.5mm]</p>
<p><b>D105</b> MHB -5.0mm [SW] [MDF] [C]</p> <p>← 5/32" [4.0mm]</p>	<p>See Section E.16 for D106AM*</p>	<p><b>D107</b> MHB 6.0mm [SW] [MDF] [C]</p>	<p><b>D108</b> No Hinge Boring Available [SW] [MDF] [C]</p> <p>← 9/32" [7.1mm]</p>
<p><b>D109</b> MHB -5.0mm [SW] [MDF] [C]</p>	<p><b>D110</b> 15° Bevel MHB 4.0mm [SW] [MDF] [C]</p> <p>← 3/32" [2.4mm]</p>	<p>See Section E.16 for D111AM*</p>	<p><b>D112</b> MHB 6.0mm [SW] [MDF] [C]</p>
<p>See Section E.16 for D113AM*</p>	<p>See Section E.16 for D114AM*</p>	<p><b>D115</b> MHB 6.0mm [SW] [MDF] [C]</p>	<p><b>D116</b> MHB 6.0mm [SW] [MDF] [C]</p>
<p><b>D117</b> MHB -5.0mm [SW] [MDF] [C] ★</p>	<p><b>D118</b> MHB 6.0mm [SW] [MDF] [C]</p>	<p><b>D119</b> No Hinge Boring Available [SW] [MDF] [C]</p>	<p><b>D120</b> MHB 2.0mm [SW] [MDF] [C] ★</p>
<p>See Section E.16 for D121AM*</p>	<p>See Section E.16 for D122AM*</p>	<p>See Page E.15.8</p> <p><b>D123</b> MHB -5.0mm [SW] [MDF] [C]</p> <p>← 1/16" [17.5mm]</p>	<p>See Section E.16 for D124AM*</p>
<p><b>D125</b> MHB 3.0mm [SW] [MDF] [C]</p>	<p><b>D126</b> MHB 2.0mm [SW] [MDF] [C] ★</p>	<p><b>D127</b> MHB -5.0mm [SW] [MDF] [C] ★</p>	<p><b>D128</b> MHB -5.0mm [SW] [MDF] [C]</p>

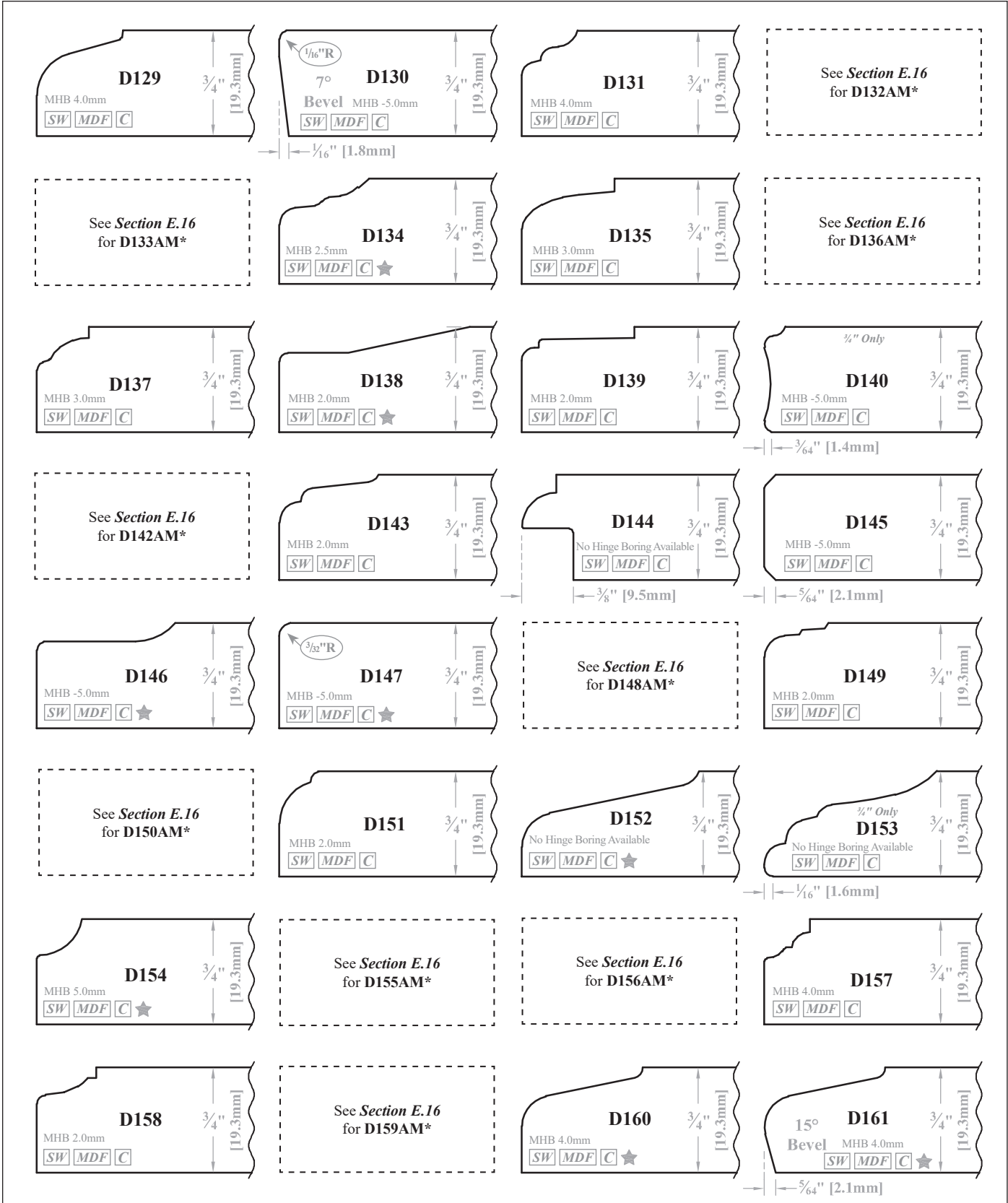
[SW] = Available in Solid Wood. [MDF] = Available in Medium Density Fiberboard (MDF). [C] = Available for Convex/Concave products. MHB = Minimum Hinge Bore setback calculated at 12.7mm deep.

► For PRICING ► See Section E.15 in our current Wholesale Pricing Catalog.

# Profile Options

# Outside Edge - Standard

E



[SW] = Available in Solid Wood. [MDF] = Available in Medium Density Fiberboard (MDF). [C] = Available for Convex/Concave products. ★ = Available on products using 3D Laminate.

► For PRICING ► See Section E.15 in our current Wholesale Pricing Catalog.



# Outside Edge - Standard

# Profile Options

<p><b>D162</b> 5° Bevel MHB -5.0mm [SW] [MDF]</p>	<p><b>D163</b> 5° Bevel MHB -5.0mm [SW] [MDF] [C]</p>	<p><b>D164</b> MHB -5.0mm [SW] [MDF] [C]</p>	<p>See Section E.16 for D165AM*</p>
<p><b>D166</b> MHB -5.0mm [SW] [MDF]</p>	<p><b>D167</b> MHB 5.0mm [SW] [MDF] [C]</p>	<p><b>D168</b> MHB 2.0mm [SW] [MDF]</p>	<p><b>D169</b> MHB -5.0mm [SW] [MDF] [C]</p>
<p><b>D170</b> MHB -5.0mm [SW] [MDF] [C]</p>	<p>See Section E.16 for D171AM*</p>	<p><b>D172</b> MHB 8.0mm [SW] [MDF]</p>	<p>See Section E.16 for D173AM*</p>
<p><b>D174</b> MHB 5.0mm [SW] [MDF] [C]</p>	<p><b>D175</b> MHB 4.0mm [SW] [MDF] [C]</p>	<p><b>D176</b> MHB 3.0mm [SW] [MDF] [C]</p>	<p>See Section E.16 for D177AM*</p>
<p>See Section E.16 for D178AM*</p>	<p>See Section E.16 for D179AM*</p>	<p><b>D180</b> MHB -5.0mm [SW] [MDF]</p>	<p><b>D181</b> No Hinge Boring Available [SW] [MDF]</p>
<p><b>D182</b> MHB -5.0mm [SW] [MDF]</p>	<p>See Section E.16 for D183AM*</p>	<p>See Section E.16 for D184AM*</p>	<p>See Section E.16 for D185AM*</p>
<p>See Section E.16 for D186AM*</p>	<p>See Section E.16 for D187AM*</p>	<p>See Section E.16 for D188AM*</p>	<p>See Section E.16 for D189AM*</p>
<p>See Section E.16 for D190AM*</p>	<p>See Section E.16 for D191AM*</p>	<p>See Section E.16 for D192AM*</p>	<p>See Section E.16 for D193AM*</p>

[SW] = Available in Solid Wood. [MDF] = Available in Medium Density Fiberboard (MDF). [C] = Available for Convex/Concave products. MHB = Minimum Hinge Bore setback calculated at 12.7mm deep.

► For PRICING ► See Section E.15 in our current Wholesale Pricing Catalog.

# Profile Options

# Outside Edge - Standard

See Section E.16  
for D194AM\*

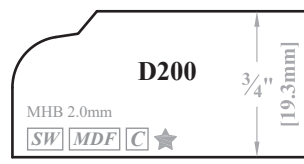
See Section E.16  
for D195AM\*

See Section E.16  
for D196AM\*

See Section E.16  
for D197AM\*

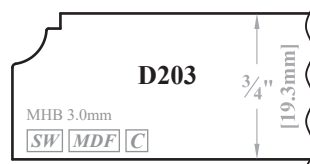
See Section E.16  
for D198AM\*

See Section E.16  
for D199AM\*

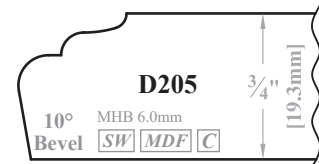


See Section E.16  
for D201AM\*

See Section E.16  
for D202AM\*



See Section E.16  
for D204AM\*



See Section E.16  
for D206AM\*

See Section E.16  
for D207AM\*

See 1" Thick  
OSE for D208

See Section E.16  
for D209AM\*

See Section E.16  
for D211AM\*

See Section E.16  
for D212AM\*

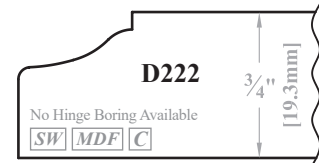
See Section E.16  
for D215AM\*

See Section B.15  
for D216AM\*

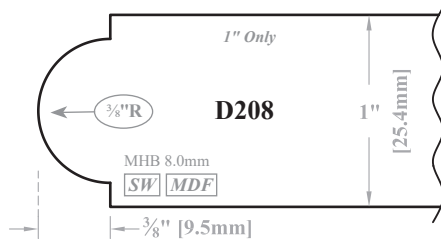
See Section B.15  
for D217AM\*

See Section B.15  
for D218AM\*

See Section B.15  
for D219AM\*



## 1" [25.4mm] Thick Outside Edges



► For PRICING ► See Section E.15 in our current Wholesale Pricing Catalog.

## Outside Edge - Standard

## Profile Options

### Ordering & Pricing Notes: Outside Edge Profiles - Standard

#### Ordering Guidelines

1	Order Forms	Applicable order forms will include spaces to indicate your chosen profiles.
<b>Pricing</b>		
1	Pricing	Please see <i>Section E.15</i> of our current Wholesale Pricing Catalog.

### Technical Notes: Outside Edge Profiles - Standard

#### Convex / Concave Options (Chapter D)

1	Curved Products	The ☐ indicates profiles that are available for Convex/Concave Products. For additional ordering guidelines, see <i>Chapter D</i> .
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#### Finish Options (Chapter R)

1	3D Laminate (RTF)	The ★ indicates profiles that are available on products using 3D Laminate (RTF).
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#### Functional Options (Chapter F)

1	Hinge Boring, Finger Pulls & 45° Miter Cut	Please check the compatibility of these options with the outside edge profiles of your choice. Compatibility charts can be found on our website under <b>Resources/Technical Information</b> .
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#### Material Options

1	Material Options	<div style="border: 1px solid black; padding: 2px; display: inline-block;">SW</div> = Profile is available on products made from solid wood. <div style="border: 1px solid black; padding: 2px; display: inline-block;">MDF</div> = Profile is available on products made from MDF (Medium Density Fiberboard).
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#### Profile Options (Chapter E)

1	D123 Outside Edge Profile	<p>Designed for use as an Outside Edge Profile option on a <u>door that is being used as an end panel</u>.</p> <p>Rabbet size on the <b>D123</b> is 1/16" [17.5mm] W x 1/8" [3.2mm] H.</p>	
2	D7 Over 1" [25.4mm] Thick	<b>D7</b> is the <i>only</i> Outside Edge Profile option available for products <i>over</i> 1" [25.4mm] thick.	
3	D44 Combination Edges	Several outside edge profiles are available in combination with the <b>D44</b> outside edge profile. When combining profiles, there will be an additional upcharge. Please check our website under <b>Resources/Technical Information</b> for outside edge profiles compatible with the <b>D44</b> .	

#### Sizes / Dimensions

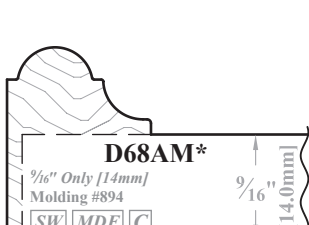
1	Size Recommendation	<p>When using <b>D5, D16, D20, D22, D36, D44, D58</b> and <b>D144</b> outside edges with inset "lipped door" hinges, we suggest ordering doors 1/2" [12.7mm] wider and 1/2" [12.7mm] higher than the face frame opening.</p> <p>When using the <b>D123</b> outside edge profile, doors should be ordered 1 1/8" [28.6mm] wider and higher than the face frame opening.</p> <p>When using <b>D180</b> outside edge with inset "lipped door" hinges, we suggest ordering doors 3/8" [15.9mm] wider and 3/8" [15.9mm] higher than the face frame opening.</p>
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► For PRICING ► See Section E.15 in our current Wholesale Pricing Catalog.

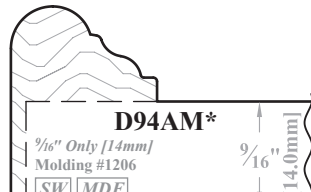
# Profile Options

# Outside Edge - Applied Molding

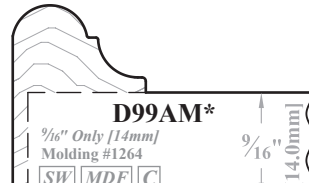
## Applied Molding Outside Edges for 1/16" Thick Raw MDF or Solid Wood Slabs



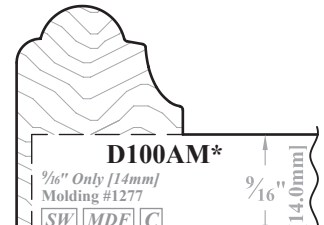
PC: AM103 Multiplier: .72  
No Hinge Boring Available



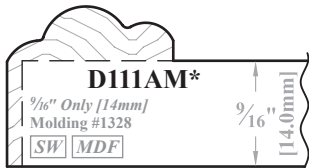
PC: AM103 Multiplier: .72  
No Hinge Boring Available



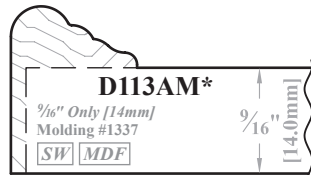
PC: AM103 Multiplier: .72  
No Hinge Boring Available



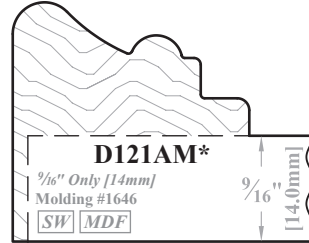
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No Hinge Boring Available



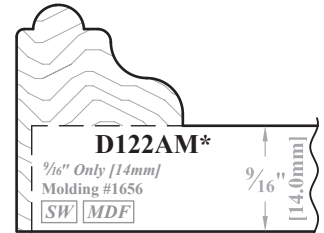
PC: AM103 Multiplier: .72  
No Hinge Boring Available



PC: AM103 Multiplier: .72  
No Hinge Boring Available



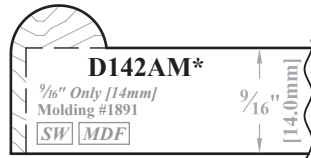
PC: AM103 Multiplier: .82  
No Hinge Boring Available



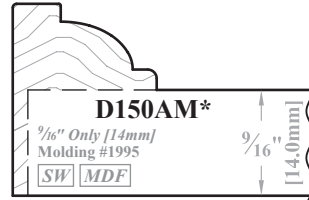
PC: AM103 Multiplier: .72  
No Hinge Boring Available



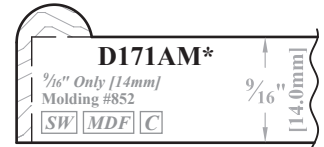
PC: AM103 Multiplier: .72  
No Hinge Boring Available



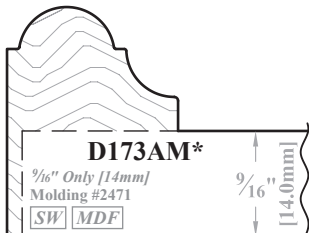
PC: AM101 Multiplier: .72  
No Hinge Boring Available



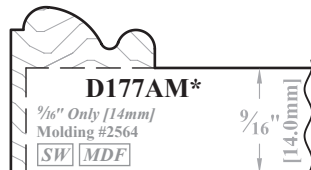
PC: AM103 Multiplier: .72  
No Hinge Boring Available



PC: AM101 Multiplier: .72  
No Hinge Boring Available



PC: AM103 Multiplier: .80  
No Hinge Boring Available



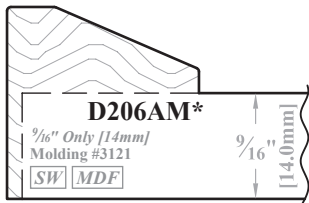
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No Hinge Boring Available



PC: AM101 Multiplier: .72  
No Hinge Boring Available

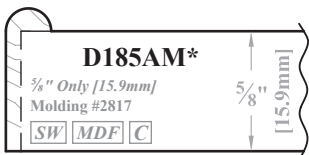


PC: AM101 Multiplier: .72  
No Hinge Boring Available



PC: AM103 Multiplier: .72  
No Hinge Boring Available

## Applied Molding Outside Edges for 5/8" Thick Raw MDF or Solid Wood Slabs

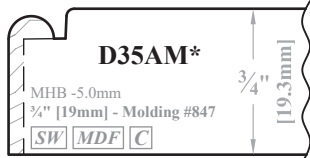


PC: AM102 Multiplier: .72  
No Hinge Boring Available

[SW] = Available in Solid Wood. [MDF] = Available in Medium Density Fiberboard (MDF). [C] = Available for Convex/Concave products. \* = MDF Core recommended due to expansion & contraction.

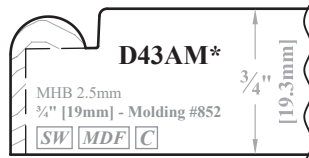


Applied Molding Outside Edges for 3/4" Thick Raw MDF or Solid Wood Slabs



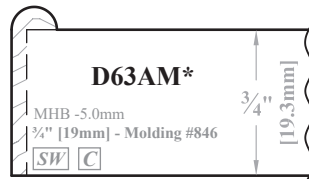
**D35AM\***  
MHB -5.0mm  
3/4" [19mm] - Molding #847  
[SW] [MDF] [C]

PC: AM101 Multiplier: .72



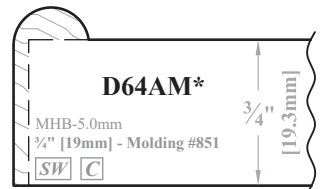
**D43AM\***  
MHB 2.5mm  
3/4" [19mm] - Molding #852  
[SW] [MDF] [C]

PC: AM101 Multiplier: .72



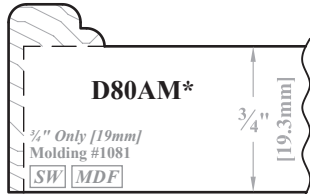
**D63AM\***  
MHB -5.0mm  
3/4" [19mm] - Molding #846  
[SW] [C]

PC: AM103 Multiplier: .72




**D64AM\***  
MHB -5.0mm  
3/4" [19mm] - Molding #851  
[SW] [C]

PC: AM103 Multiplier: .72



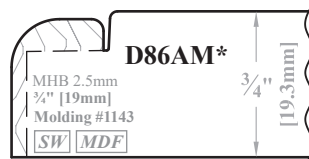
**D80AM\***  
3/4" Only [19mm]  
Molding #1081  
[SW] [MDF]

PC: AM103 Multiplier: .72  
MHB -5.0mm



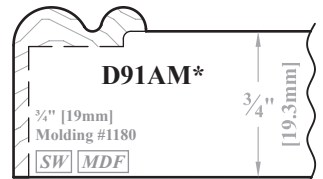
**D83AM\***  
Molding #1008  
[SW] [MDF]

See Outsourced Moldings Section N.13.  
MHB 2.0mm



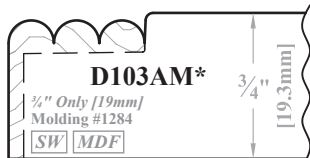
**D86AM\***  
MHB 2.5mm  
3/4" [19mm]  
Molding #1143  
[SW] [MDF]

PC: AM101 Multiplier: .72



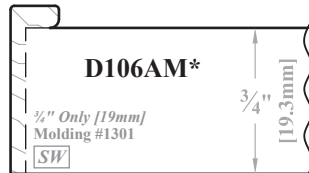
**D91AM\***  
3/4" [19mm]  
Molding #1180  
[SW] [MDF]

PC: AM103 Multiplier: .72  
MHB -5.0mm



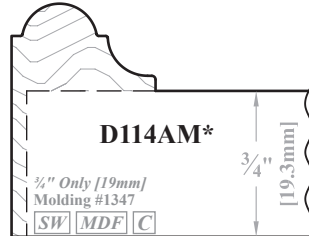
**D103AM\***  
3/4" Only [19mm]  
Molding #1284  
[SW] [MDF]

PC: AM101 Multiplier: .72  
MHB 2.5mm



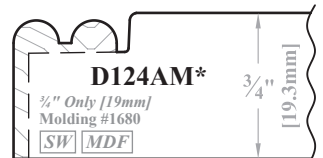
**D106AM\***  
3/4" Only [19mm]  
Molding #1301  
[SW]

PC: AM103 Multiplier: .72  
MHB -5.0mm



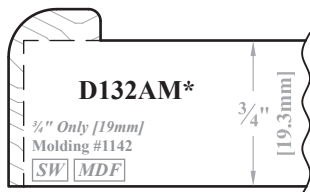
**D114AM\***  
3/4" Only [19mm]  
Molding #1347  
[SW] [MDF] [C]

PC: AM103 Multiplier: .72  
MHB -5.0mm



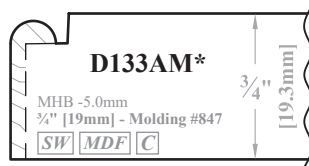
**D124AM\***  
3/4" Only [19mm]  
Molding #1680  
[SW] [MDF]

PC: AM101 Multiplier: .72  
MHB 2.5mm



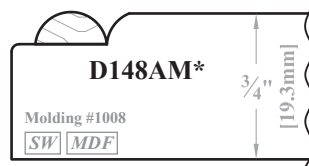
**D132AM\***  
3/4" Only [19mm]  
Molding #1142  
[SW] [MDF]

PC: AM103 Multiplier: .72  
MHB -5.0mm



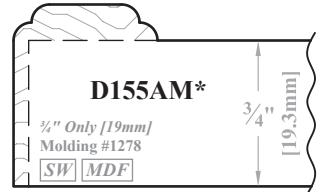
**D133AM\***  
MHB -5.0mm  
3/4" [19mm] - Molding #847  
[SW] [MDF] [C]

PC: AM101 Multiplier: .72



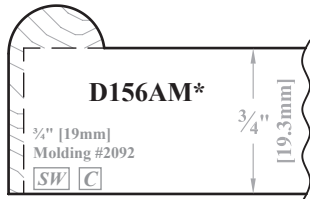
**D148AM\***  
Molding #1008  
[SW] [MDF]

See Outsourced Moldings Section N.13.  
MHB -5.0mm



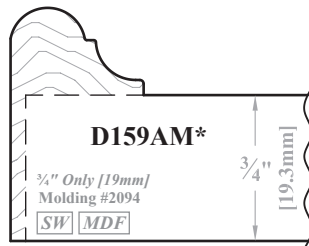
**D155AM\***  
3/4" Only [19mm]  
Molding #1278  
[SW] [MDF]

PC: AM103 Multiplier: .72  
MHB -5.0mm



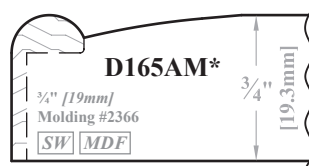
**D156AM\***  
3/4" [19mm]  
Molding #2092  
[SW] [C]

PC: AM103 Multiplier: .72  
MHB -5.0mm



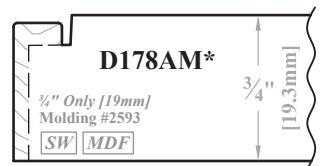
**D159AM\***  
3/4" Only [19mm]  
Molding #2094  
[SW] [MDF]

PC: AM103 Multiplier: .82  
MHB -5.0mm



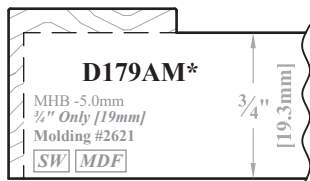
**D165AM\***  
3/4" [19mm]  
Molding #2366  
[SW] [MDF]

PC: AM101 Multiplier: .72  
MHB -5.0mm



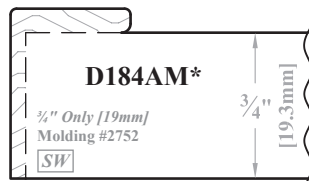
**D178AM\***  
3/4" Only [19mm]  
Molding #2593  
[SW] [MDF]

PC: AM101 Multiplier: .72  
MHB -5.0mm



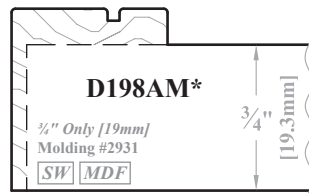
**D179AM\***  
MHB -5.0mm  
3/4" Only [19mm]  
Molding #2621  
[SW] [MDF]

PC: AM103 Multiplier: .72



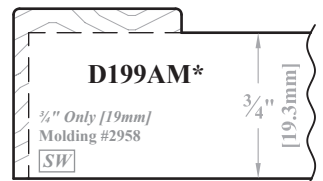
**D184AM\***  
3/4" Only [19mm]  
Molding #2752  
[SW]

PC: AM103 Multiplier: .72  
MHB -5.0mm



**D198AM\***  
3/4" Only [19mm]  
Molding #2931  
[SW] [MDF]

PC: AM103 Multiplier: .72  
MHB -5.0mm



**D199AM\***  
3/4" Only [19mm]  
Molding #2958  
[SW]

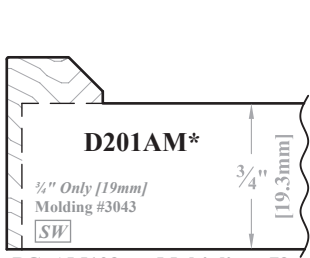
PC: AM103 Multiplier: .72  
MHB -5.0mm

[SW] = Available in Solid Wood. [MDF] = Available in Medium Density Fiberboard (MDF). [C] = Available for Convex/Concave products. \* = MDF Core recommended due to expansion & contraction.

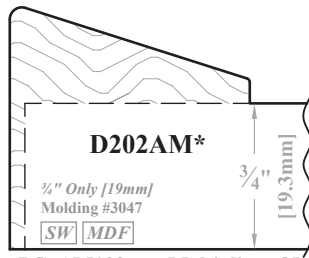
► For PRICING ► See Section E.16 in our current Wholesale Pricing Catalog.

Applied Molding Outside Edges for 3/4" Thick Raw MDF or Solid Wood Slabs...continued

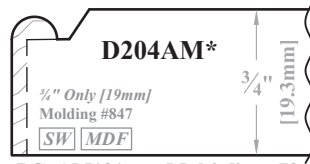
E



**D201AM\***  
 3/4" Only [19mm]  
 Molding #3043  
 PC: AM103 Multiplier: .72  
 MHB -5.0mm



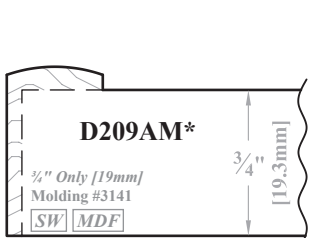
**D202AM\***  
 3/4" Only [19mm]  
 Molding #3047  
 PC: AM103 Multiplier: .85  
 MHB -5.0mm



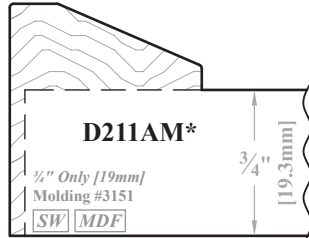
**D204AM\***  
 3/4" Only [19mm]  
 Molding #847  
 PC: AM101 Multiplier: .72  
 MHB -5.0mm



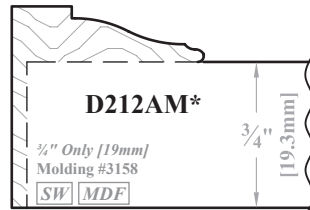
**D207AM\***  
 3/4" Only [19mm]  
 Molding #3124  
 PC: AM103 Multiplier: .72  
 MHB -5.0mm



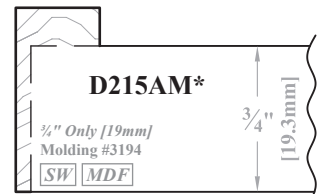
**D209AM\***  
 3/4" Only [19mm]  
 Molding #3141  
 PC: AM103 Multiplier: .72  
 MHB -5.0mm



**D211AM\***  
 3/4" Only [19mm]  
 Molding #3151  
 PC: AM103 Multiplier: .72  
 MHB -5.0mm

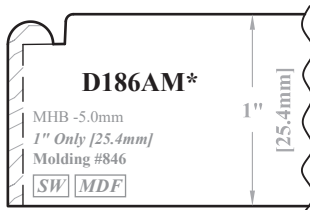


**D212AM\***  
 3/4" Only [19mm]  
 Molding #3158  
 PC: AM103 Multiplier: .72  
 MHB -5.0mm

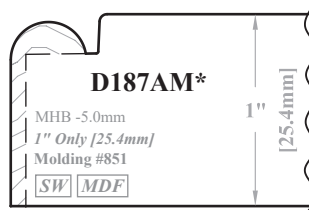


**D215AM\***  
 3/4" Only [19mm]  
 Molding #3194  
 PC: AM103 Multiplier: .72  
 MHB -5.0mm

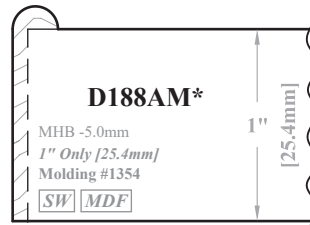
Applied Molding Outside Edges for 1" Thick Raw MDF or Solid Wood Slabs



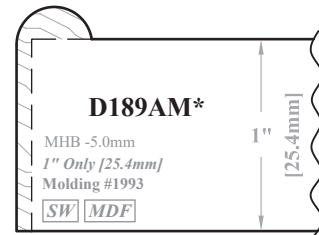
**D186AM\***  
 MHB -5.0mm  
 1" Only [25.4mm]  
 Molding #846  
 PC: AM103 Multiplier: .72



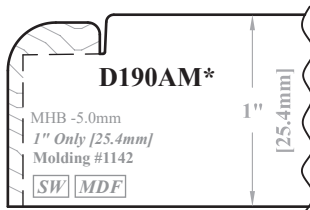
**D187AM\***  
 MHB -5.0mm  
 1" Only [25.4mm]  
 Molding #851  
 PC: AM103 Multiplier: .72



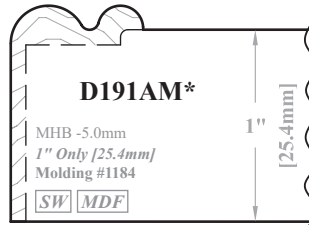
**D188AM\***  
 MHB -5.0mm  
 1" Only [25.4mm]  
 Molding #1354  
 PC: AM103 Multiplier: .76



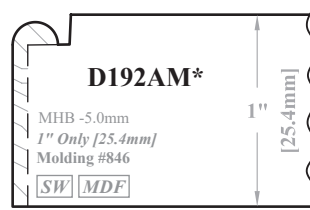
**D189AM\***  
 MHB -5.0mm  
 1" Only [25.4mm]  
 Molding #1993  
 PC: AM103 Multiplier: .78



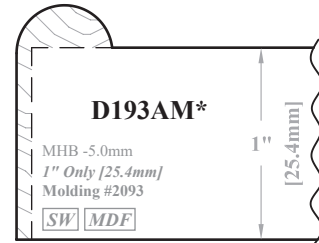
**D190AM\***  
 MHB -5.0mm  
 1" Only [25.4mm]  
 Molding #1142  
 PC: AM103 Multiplier: .72



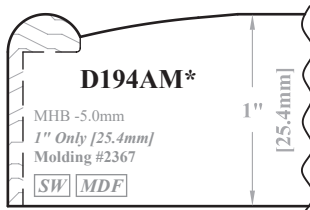
**D191AM\***  
 MHB -5.0mm  
 1" Only [25.4mm]  
 Molding #1184  
 PC: AM103 Multiplier: .75



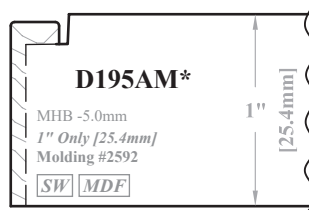
**D192AM\***  
 MHB -5.0mm  
 1" Only [25.4mm]  
 Molding #846  
 PC: AM103 Multiplier: .72



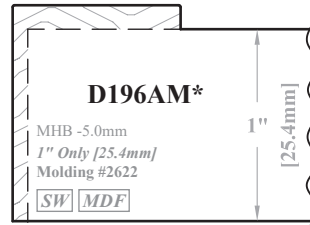
**D193AM\***  
 MHB -5.0mm  
 1" Only [25.4mm]  
 Molding #2093  
 PC: AM103 Multiplier: .82



**D194AM\***  
 MHB -5.0mm  
 1" Only [25.4mm]  
 Molding #2367  
 PC: AM101 Multiplier: .72



**D195AM\***  
 MHB -5.0mm  
 1" Only [25.4mm]  
 Molding #2592  
 PC: AM103 Multiplier: .72



**D196AM\***  
 MHB -5.0mm  
 1" Only [25.4mm]  
 Molding #2622  
 PC: AM103 Multiplier: .72

[SW] = Available in Solid Wood. [MDF] = Available in Medium Density Fiberboard (MDF). [C] = Available for Convex/Concave products. \* = MDF Core recommended due to expansion & contraction.

► For PRICING ► See Section E.16 in our current Wholesale Pricing Catalog.



## Outside Edge - Applied Molding

## Profile Options

### Ordering & Pricing Notes: Outside Edge Profiles - Applied Molding

#### Ordering Guidelines

1	Order Forms	Applicable order forms will include spaces to indicate your chosen profiles.
<b>Pricing</b>		
1	Pricing	Please see <i>Section E.16</i> of our current Wholesale Pricing Catalog.

### Technical Notes: Outside Edge Profiles - Applied Molding

#### Cabinet Door & Drawer Front Options (Chapter B, V)

1	Solid Wood Slab Drawer Front Styles	<ul style="list-style-type: none"> <li>Drawer fronts with <math>\frac{1}{16}</math>" [14mm] outside edge applied molding profiles are ordered as <b>Style 916SQA</b>.                             <ul style="list-style-type: none"> <li><b>Style 916SQA</b> is only available when using one of the <math>\frac{1}{16}</math>" [14mm] outside edge applied molding profiles.</li> </ul> </li> <li>Drawer fronts with <math>\frac{3}{8}</math>" [15.9mm] outside edge applied molding profiles are ordered as <b>Style 58SQA</b>.                             <ul style="list-style-type: none"> <li><b>Style 58SQA</b> is only available when using one of the <math>\frac{3}{8}</math>" [15.9mm] outside edge applied molding profiles.</li> </ul> </li> <li>Drawer fronts with <math>\frac{3}{4}</math>" [19.3mm] outside edge applied molding profiles are ordered as <b>Style 34SQA</b>.</li> <li>Drawer fronts with 1" [25.4mm] outside edge applied molding profiles are ordered as <b>Style 100SQA</b>.</li> <li>See <i>Section B.16</i>.</li> </ul>
2	Veneered Slab Door and Drawer Front Styles	<p>If wanting a wood veneer door or drawer front with an MDF core, please order as a <b>Style 60</b> door or <b>Style 60*</b> drawer front with <b>EBT100</b> or <b>EBT101</b> (see <i>Section B.10</i>).</p> <ul style="list-style-type: none"> <li><b>EBT100</b> is only available when using one of the <math>\frac{1}{16}</math>" [14mm] outside edge applied molding profiles.</li> <li><b>EBT101</b> can be used for <math>\frac{3}{4}</math>" [19.1mm] outside edge applied molding profiles. See <b>EBT101</b> notes in <i>Section B.10</i> for profile availability.</li> </ul>
3	1-Piece Raw MDF Door and Drawer Front Styles	<p>The following 1-Piece raw MDF door and drawer front styles are available with applied molding outside edge profiles in <math>\frac{3}{4}</math>" and 1" thicknesses: <b>500/500*</b>, <b>515</b>, <b>516</b>, <b>517</b>, <b>518/518*</b>, <b>518-Frame</b>, <b>519</b>, <b>520</b>, <b>521</b>, <b>523</b>, <b>524L</b>, <b>524R</b>, <b>526L</b>, <b>526R</b>, <b>528</b>, <b>529</b>, <b>530</b>, <b>531</b>, <b>570/570*</b>, <b>580/580*</b>.</p> <ul style="list-style-type: none"> <li><b>Style 500/500*</b> are also available <math>\frac{1}{16}</math>" or <math>\frac{3}{8}</math>" thick when using one of the applied molding outside edge profiles for <math>\frac{1}{16}</math>" or <math>\frac{3}{8}</math>" thick raw MDF.</li> </ul>

#### Convex / Concave Options (Chapter D)

1	Curved Products	The ☐ indicates profiles that are available for Convex/Concave Products. For additional ordering guidelines, see <i>Chapter D</i> .
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#### Functional Options (Chapter F)

1	Hinge Boring & Finger Pulls	Please check the compatibility of these options with the outside edge profiles of your choice. Compatibility charts can be found on our website under <b>Resources / Technical Information</b> .
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#### General Information (Chapter A)

1	Warranty	Please see <i>Section A.8 - Warranties</i> for more information on Glued Up Panel expansion/contraction, warping, bowing and twisting.
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#### Material Options

1	MDF Core Recommended for Slab Doors & DFs (*)	<p>When ordering a slab style door or drawer front with an outside edge applied molding profile, WalzCraft recommends using an MDF core material to avoid issues that may occur due to expansion and contraction.</p> <ul style="list-style-type: none"> <li>The applied molding itself will be made from either Maple-Hard/Soft Mixed-Value/Budget/Paint Grade, Birch Value/Budget/Paint Grade or Poplar-Value/Budget/Paint Grade.</li> </ul>
2	Material Options	<p><b>[SW]</b> = Profile is available on products made from solid wood.</p> <p><b>[MDF]</b> = Profile is available on products made from MDF (Medium Density Fiberboard).</p>

#### Profile Options (Chapter E)

1	D148	<p>Accepts the #1008 rope molding.</p> <ul style="list-style-type: none"> <li>Corner block molding #1217 or #1735 can also be added.</li> <li>Not available with convex/concave products when using these applied moldings.</li> </ul>
2	D83	<p>Accepts the #1008 rope molding.</p> <ul style="list-style-type: none"> <li>Corner block molding #1735 can also be added.</li> <li>Not available with convex/concave products when using these applied moldings.</li> </ul>
3	D7/1" [25.4mm] Thickness	<b>D7</b> is the only Outside Edge Profile option available for products over 1" [25.4mm] thick (see <i>Section E.15</i> ).

► For PRICING ► See *Section E.16* in our current Wholesale Pricing Catalog.

# Profile Options

# Outside Edge - Applied Molding

## Outside Edge Applied Molding Profiles/Core Thickness Availability

Outside Edge Applied Molding Profile	%6" [14mm] Thick Material Door/DF Styles			%8" [15.9mm] Thick Material Door/DF Styles			%4" [19.3mm] Thick Material Door/DF Styles			1" [25.4mm] Thick Material Door/DF Styles		
	Raw MDF 500/500*	Veneer (MDF Core) 60/60* w/ EBT100	Solid Wood 916SQA*	Raw MDF 500/500*	Veneer (MDF Core) 60/60* w/ EBT100	Solid Wood 58SQA*	Raw MDF *See Notes	Veneer (MDF Core) 60/60* w/ EBT101	Solid Wood 34SQA*	Raw MDF *See Notes	Veneer (MDF Core) 60/60* w/ EBT101	Solid Wood 100SQE*
	D35AM*							X		X		
D43AM*							X		X			
D63AM*							(NP408) <sup>1</sup>	(NP408) <sup>1</sup>	X			
D64AM*							(NP409) <sup>1</sup>	(NP409) <sup>1</sup>	X			
D68AM*	X	X	X									
D80AM*							X	X	X			
D83AM*							X		X	X	X	
D86AM*							X		X			
D91AM*							X	X	X			
D94AM*	X	X	X									
D99AM*	X	X	X									
D100AM*	X	X	X									
D103AM*							X		X			
D106AM*							(NP401) <sup>1</sup>	(NP401) <sup>1</sup>	X			
D111AM*	X	X	X									
D113AM*	X	X	X									
D114AM*							X	X	X			
D121AM*	X	X	X									
D122AM*	X	X	X									
D124AM*							X		X			
D132AM*							X	X	X			
D133AM*							X		X			
D136AM*	X	X	X									
D142AM*	X	X	X									
D148AM*							X		X	X	X	
D150AM*	X	X	X									
D155AM*							X	X	X			
D156AM*							(NP410) <sup>1</sup>	(NP410) <sup>1</sup>	X			
D159AM*							X	X	X			
D165AM*							X		X			
D171AM*	X	X	X									
D173AM*	X	X	X									
D177AM*	X	X	X									
D178AM*							X		X			
D179AM*							X	X	X			
D183AM*	(NP407) <sup>1</sup>	(NP407) <sup>1</sup>	X									
D184AM*							(NP403) <sup>1</sup>	(NP403) <sup>1</sup>	X			
D185AM*				X		X						
D186AM*									X		X	
D187AM*									X		X	
D188AM*									X	X	X	
D189AM*									X	X	X	
D190AM*									X		X	
D192AM*									X		X	
D193AM*									X	X	X	
D194AM*									X		X	

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# Outside Edge - Applied Molding

# Profile Options

## Outside Edge Applied Molding Profiles/Core Thickness Availability

Outside Edge Applied Molding Profile	5/16" [14mm] Thick Material Door/DF Styles			5/8" [15.9mm] Thick Material Door/DF Styles			3/4" [19.3mm] Thick Material Door/DF Styles			1" [25.4mm] Thick Material Door/DF Styles		
	Raw MDF 500/500*	Veneer (MDF Core) 60/60* w/ EBT100	Solid Wood 916SQA*	Raw MDF 500/500*	Veneer (MDF Core) 60/60* w/ EBT100	Solid Wood 58SQA*	Raw MDF *See Notes	Veneer (MDF Core) 60/60* w/ EBT101	Solid Wood 34SQA*	Raw MDF *See Notes	Veneer (MDF Core) 60/60* w/ EBT101	Solid Wood 100SQE*
	D195AM*										X	
D196AM*										X	X	X
D197AM*	X	X	X									
D198AM*							X	X	X			
D199AM*							(NP404) <sup>1</sup>	(NP404) <sup>1</sup>	X			
D201AM*							(NP405) <sup>1</sup>	(NP405) <sup>1</sup>	X			
D202AM*							X	X	X			
D204AM*							X		X			
D206AM*	X	X	X									
D207AM*							(NP402) <sup>1</sup>	(NP402) <sup>1</sup>	X			
D209AM*							X	X	X			
D211AM*							X	X	X			
D212AM*							X	X	X			
D215AM*							X	X	X			

<sup>1</sup> = Order as a Nexus door or drawer front (Section B.20) with the Nexus profile indicated.

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