Hardware Options

Salice Compact Face Frame Hinges



Salice Long Arm Hinges & Mounting Plates



Miscellaneous Hardware Accessories

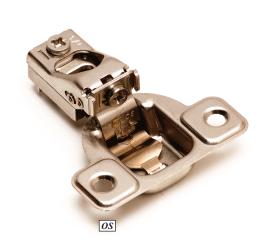


Salice Drawer Slides



	Hardware Options - Table of Contents			
Section #	Section Name / Contents	Page #		
	Hinges by SALICE	I.1.2		
	• Excentra - Compact Face Frame Hinges (Series S)	I.1.2		
	• Excen-Three - Compact Face Frame Hinges (Series S)	I.1.4		
	∘ Long Arm Hinges/Mounting Plates (Series 200)	I.1.6		
I.1	° Silentia - Integrated Soft Close Long Arm Hinges/Mounting Plates (Series 100)	I.1.10		
	∘ Pie Corner Long Arm Hinge/Mounting Plate (Door to Door)	I.1.14		
	∘ Mounting Plates Series 100 & 200 for Long Arm Hinges - Face Frame Cabinets	I.1.16		
	∘ Smove Soft Close for Compact Face Frame Hinges	I.1.18		
	∘ Smove Soft Close for Long Arm Hinges	I.1.19		
	Drawer Slides by SALIGE	I.2.1		
1.2	∘ Futura Soft Close Undermount Drawer Slides (A7555)	I.2.1		
1.2	∘ Futura Push Undermount Drawer Slides (A7557)	I.2.3		
	∘ Single Extension Epoxy Coated Runners (A208)	I.2.5		
	Hardware Screws & Miscellaneous	I.3.1		
	∘ Hinge & Hardware Screws	I.3.1		
1.3	∘ Blum Press-In Dowels	I.3.1		
1.3	∘ Rubber Door & Drawer Front Bumpers	I.3.1		
	∘ Shelf Support Pegs	I.3.1		
	∘ Drawer Front Mounting Brackets	I.3.2		
I.4	Drawer Slides - Side Mount	I.4.1		
I.5	COMPACT Face Frame Hinges	I.5.1		
I.6	COMPACT BLUMOTION Face Frame Hinges	I.6.1		
I.7	CLIP top Long Arm Hinges	I.7.1		
I.8	CLIP top BLUMOTION Long Arm Hinges	I.8.1		
I.9	TANDEM plus BLUMOTION Drawer Slides	I.9.1		







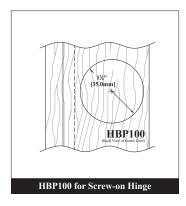
excentra (1/4" Overlay Shown)

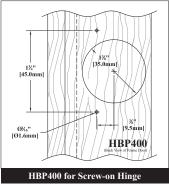
SALICE America Inc: 1-800-222-9652

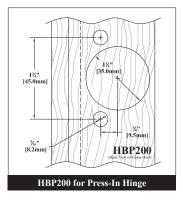
www.saliceamerica.com

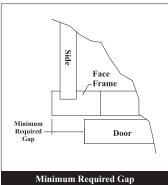
Overlay	Fixing Option	Hinge Bore Pattern	Cup Drilling (Tab) Distance	Minimum Required Gap	WCI Item #	Salice Item #
½" [6.4mm]	Wood Screw	HBP100 or HBP400	2.5mm	3/8" [8.3mm]	162149	CSP3Y99
½" [6.4mm]	Press-in Dowels	HBP200	2.5mm	3/8" [8.3mm]	162150	CSR3Y99
3/8" [9.5mm]	Wood Screw	HBP100 or HBP400	2.5mm	3/8" [8.3mm]	161150	CSP3999
3/8" [9.5mm]	Press-in Dowels	HBP200	2.5mm	3/8" [8.3mm]	161152	CSR3999

Screws Sold Separately: Hinges with a Wood Screw Fixing Option do not include screws. Mounting Plates do not include screws. Please see Section 1.3 for screws in boxes of 100 or 1000.









|OS| = Product outsourced from other vendor.

Hardware Options

	Ordering & Pricing Notes: Excentra Compact Face Frame Hinges (Series S)			
	Ordering Guidelines			
1	Order Forms	Please use Hardware Order Form (E•Z Form #13).		
	Pricing			
1	Pricing	Please see Section 1.1 of our current Wholesale Pricing Catalog.		

	Technical Notes: Excentra Compact Face Frame Hinges (Series S)				
	Hardware Options (Chapter I)				
1	Cabinet Construction Compatible with face frame cabinets only. Not compatible with frameless cabinets.				
2	Self Closing Hinges	106° opening, concealed, self closing hinges are all steel construction and nickel plated for corrosion resistance.			
3	Mounting Plate	One-piece construction, no additional mounting plate is required.			
4	6-Way Adjustability	2 Cams: Left/Right and In/Out. Slotted screw hole provides clearance for up/down adjustment.			
5	Screw-In / Wood Screw Fixing Option (Attaching Hinge to Door)	Compatible with HBP100 & HBP400 hinge bore patterns. • Two #6 X 5%" FHP wood screws required per hinge (see Section 1.3). • Screws sold separately.			
6	Press-In Dowel Compatible with HBP200 hinge bore pattern.				
7	Screws Sold Separately	Screws needed to attach Screw-In / Wood Screw hinge to door are sold separately. • Two #6 X 5/8" FHP wood screws required per hinge (see Section 1.3).			
		Screws needed to attach hinge to face frame are sold separately. • One #10 x 3/4" PHP wood screw required per hinge (see <i>Section I.3</i>).			
8	Technical Information	Please see <i>www.saliceamerica.com</i> or call Salice at <i>1-800-222-9652</i> for additional information and technical specifications.			

		Profile Options (Chapter E)
1	Outside Edge	Please check the Outside Edge Profile compatibility chart when applying the hinge bore options to your
1	Compatibility	door. Compatibility charts can be found on our Website under <i>Technical Information</i> .

		Sizes / Dimensions
1	1 Door Thickness Used with doors up to ¾" [19.1mm] thick.	
2	Cup Drilling Distance	Tab distance (<i>Cup Drilling Distance</i>) is fixed at 2.5mm and requires an 11mm (7/16") cup bore depth but will work with our standard 12.7mm (1/2") depth.
3	Gap Requirements	Minimum Gap = Distance required to open a ¾" [19.1mm] thick door 90° without hitting an adjacent door or wall. • For overlays from ¼" [6.4mm] to ¾" [19.1mm] - A ¾" [8.3mm] minimum gap is required. • For overlays from 1" [25.4mm] to 1½" [36.5mm] - A ¼" [5.2mm] minimum gap is required. • For opening two adjacent doors at the same time, double the required minimum gap.









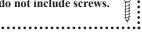
E*Cen three (½" Overlay Shown)

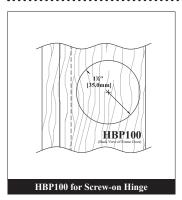
SALIGE America Inc: 1-800-222-9652

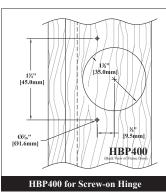
www.saliceamerica.com

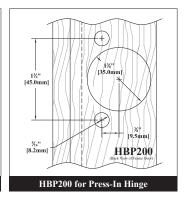
Overlay	Fixing Option	Hinge Bore Pattern	Cup Drilling (Tab)Distance	Minimum Required Gap	WCI Item #	Salice Item #
½" [12.7mm]	Wood Screw	HBP100 or HBP400	2.5mm	3/8" [8.3mm]	160695	CSP3799XR
½" [12.7mm]	Press-in Dowels	HBP200	2.5mm	3/8" [8.3mm]	160697	CSR3799XR
5/8" [15.9mm]	Wood Screw	HBP100 or HBP400	2.5mm	3/8" [8.3mm]	161149	CSP3599XR
5/8" [15.9mm]	Press-in Dowels	HBP200	2.5mm	3/8" [8.3mm]	161151	CSR3599XR
11/4" [31.8mm]	Wood Screw	HBP100 or HBP400	2.5mm	½" [5.2mm]	160694	CSP3A99NR
1¼" [31.8mm]	Press-in Dowels	HBP200	2.5mm	½" [5.2mm]	160696	CSR3A99NR
Additional overlay	additional overlays available. Please contact our Customer Support Team for more information.					

Screws Sold Separately: Hinges with a Wood Screw Fixing Option do not include screws. Mounting Plates do not include screws. Please see Section 1.3 for screws in boxes of 100 or 1000.











|OS| = Product outsourced from other vendor.

Hardware Options

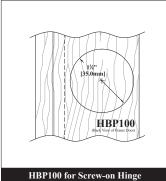
	Ordering & Pricing Notes: Excen-three Compact Face Frame Hinges (Series S)			
	Ordering Guidelines			
1	Order Forms	Please use Hardware Order Form (E•Z Form #13).		
	Pricing			
1	Pricing	Please see Section I.1 of our current Wholesale Pricing Catalog.		

	Technical Notes: Excen-three Compact Face Frame Hinges (Series S)				
	Hardware Options (Chapter I)				
1	Cabinet Construction Compatible with face frame cabinets only. Not compatible with frameless cabinets.				
2	Self Closing Hinges	106° opening, concealed, self closing hinges are all steel construction and nickel plated for corrosion resistance.			
3	Mounting Plate	One-piece construction, no additional mounting plate is required.			
4	6-Way Adjustability	3 Cams: Left/Right, In/Out and Up/Down.			
5	Zero Protrusion Zero protrusion for overlays ½" [12.7mm] or greater at 90°, door does not infringe on the interior connents.				
6	Screw-In / Wood Screw Fixing Option (Attaching Hinge to Door)	Compatible with HBP100 & HBP400 hinge bore patterns. • Two #6 X 5%" FHP wood screws required per hinge (see Section 1.3). • Screws sold separately.			
7	Press-In Dowel Fixing Option (Attaching Hinge to Door)	Compatible with HBP200 hinge bore pattern. • Includes two #6 X %" FHP wood screws pre-installed in plastic dowels.			
8	Screws Sold Separately	Screws needed to attach Screw-In / Wood Screw hinge to door are sold separately. • Two #6 X 5%" FHP wood screws required per hinge (see Section 1.3).			
8	screws solu separately	Screws needed to attach hinge to face frame are sold separately. • Two #6 X 5%" FHP wood screws required per hinge (see Section I.3).			
9	Technical Information	Please see www.saliceamerica.com or call Salice at 1-800-222-9652 for additional information and technical specifications.			

		Profile Options (Chapter E)
1	Outside Edge	Please check the Outside Edge Profile compatibility chart when applying the hinge bore options to your
1	Compatibility	door. Compatibility charts can be found on our Website under <i>Technical Information</i> .

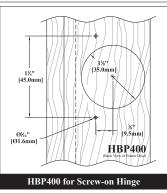
		Sizes / Dimensions
1	1 Door Thickness Used with doors up to ³ / ₄ " [19.1mm] thick.	
2	Cup Drilling Distance	Tab distance (Cup Drilling Distance) is fixed at 2.5mm and requires an 11mm (7/16") cup bore depth but will work with our standard 12.7mm (1/2") depth.
3	Gap Requirements	Minimum Gap = Distance required to open a ¾" [19.1mm] thick door 90° without hitting an adjacent door or wall. • For overlays from ¼" [6.4mm] to ¾" [19.1mm] - A ¾" [8.3mm] minimum gap is required. • For overlays from 1" [25.4mm] to 1½" [36.5mm] - A ½" [5.2mm] minimum gap is required. • For opening two adjacent doors at the same time, double the required minimum gap.

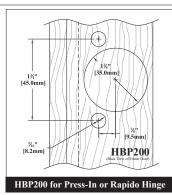


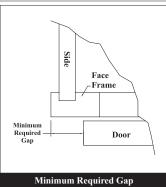


OS

Ι







Sold Separately

























See Section I.1 in our current Wholesale Pricing Catalog.

Hardware Options

	Ordering & Pricing Notes: Long Arm Hinges / Mounting Plates (Series 200)			
	Ordering Guidelines			
1	Order Forms	Please use Hardware Order Form (E•Z Form #13).		
	Pricing			
1	Pricing	Please see Section 1.1 of our current Wholesale Pricing Catalog.		

	-	Fechnical Notes: Long Arm Hinges / Mounting Plates (Series 200)
		Hardware Options (Chapter I)
1	Cabinet Construction	Compatible with face frame cabinets and frameless cabinets (mounting plate determines application).
2	Self Closing Hinges	110° or 165° opening, self closing hinges are all steel and nickel plated for corrosion resistance.
		Heavy duty hinge for either residential or commercial cabinets. ANSI/BHMA rated.
3	Hinge and Mounting Plate	Hinge and mounting plate required to attach door to cabinet box. Clip-On Technology provides a rapid, precise and secure means to attach hinge to mounting plate.
4	6-Way Adjustability (With Required Mounting Plate)	Hinge provides patented parallel side to side cam adjustment. Mounting plate provides in/out and up/down adjustment.
5	Screw-In / Wood Screw Fixing Option (Attaching Hinge to Door)	Compatible with HBP100 & HP400 hinge bore pattern. • Two #6 X %" FHP wood screws required per hinge (see Section I.3). • Screws sold separately.
6	Press-In Dowel Fixing Option (Attaching Hinge to Door)	Compatible with HBP200 hinge bore pattern. • Includes two #6 X %" FHP wood screws pre-installed in plastic dowels.
7	Rapido Cam Dowel Fixing Option (Attaching Hinge to Door)	Compatible with HBP200 hinge bore pattern. • No screws are required.
		Screws needed to attach Screw-In / Wood Screw hinge to door are sold separately. • Two #6 X %" FHP wood screws required per hinge (see <i>Section I.3</i>).
8	Screws Sold Separately	Screws needed to attach mounting plate to cabinet are sold separately. • Two #6 X 5/8" FHP wood screws required per mounting plate (see Section I.3). • Mounting plates BAR3R09, BAR3R29, BAR3R39 have Euro screw equivalent for frameless cabinets. Requests for Euro screw mounting plates can be submitted to our Customer Support Team.
9	Technical Information	Please see <i>www.saliceamerica.com</i> or call Salice at <i>1-800-222-9652</i> for additional information and technical specifications.

		Profile Options (Chapter E)
1	Outside Edge	Please check the Outside Edge Profile compatibility chart when applying these hinge bore options to your
1	Compatibility	door. Compatibility charts can be found on our Website under <i>Technical Information</i> .

		Sizes / Dimensions
1	Door Thickness	Used with doors up to 1/8" [22.2mm] thick.
2	Cup Drilling Distance	Tab distance (Cup Drilling Distance) is fixed at 4mm and requires an 11mm (1/16") cup bore depth, but will work with our standard 12.7mm (1/2") depth.
3	Gap Requirements	Minimum Gap = Distance required to open a ¾" [19.1mm] thick door 90° without hitting an adjacent door or wall. • A ½" [1.2mm] minimum gap is required. • For opening two adjacent doors at the same time, double the required minimum gap.





	110° Long Arm Hinges / Mounting Plates - Face Frame Application** (Series 200)							
Osserlass	Fixing	Hinge Bore	Cup Drilling	H: T	Hir	ıge	Mounti	ng Plate
Overlay	Option	Pattern	(Tab) Distance	Hinge Type	WCI Item #	Salice Item #	WCI Item #	Salice Item #
1/4" [6.4mm]	Wood Screw	HBP100 or HBP400	4mm	Half Overlay "G"	160703	C2P6G99	160693	BAU3R49
1/4" [6.4mm]	Press-In Dowel	HBP200	4mm	Half Overlay "G"	161170	C2R6G99	160693	BAU3R49
1/4" [6.4mm]	Rapido Cam Dowel	HBP200	4mm	Half Overlay "G"	160710	C276G99	160693	BAU3R49
³ / ₈ " [9.5mm]	Wood Screw	HBP100 or HBP400	4mm	Half Overlay "G"	160703	C2P6G99	160692	BAU3R19
³ / ₈ " [9.5mm]	Press-In Dowel	HBP200	4mm	Half Overlay "G"	161170	C2R6G99	160692	BAU3R19
³ / ₈ " [9.5mm]	Rapido Cam Dowel	HBP200	4mm	Half Overlay "G"	160710	C276G99	160692	BAU3R19
½" [12.7mm]	Wood Screw	HBP100 or HBP400	4mm	1/2" Overlay "D"	160702	C2P6D99	160692	BAU3R19
½" [12.7mm]	Press-In Dowel	HBP200	4mm	1/2" Overlay "D"	161169	C2R6D99	160692	BAU3R19
½" [12.7mm]	Rapido Cam Dowel	HBP200	4mm	1/2" Overlay "D"	160709	C276D99	160692	BAU3R19
9/16" [14.3mm]	Wood Screw	HBP100 or HBP400	4mm	Full Overlay "A"	160701	C2P6A99	160693	BAU3R49
9/16" [14.3mm]	Press-In Dowel	HBP200	4mm	Full Overlay "A"	161168	C2R6A99	160693	BAU3R49
9/ ₁₆ " [14.3mm]	Rapido Cam Dowel	HBP200	4mm	Full Overlay "A"	160708	C276A99	160693	BAU3R49
³ / ₄ " [19.1mm]	Wood Screw	HBP100 or HBP400	4mm	Full Overlay "A"	160701	C2P6A99	160692	BAU3R19
³ / ₄ " [19.1mm]	Press-In Dowel	HBP200	4mm	Full Overlay "A"	161168	C2R6A99	160692	BAU3R19
³ / ₄ " [19.1mm]	Rapido Cam Dowel	HBP200	4mm	Full Overlay "A"	160708	C276A99	160692	BAU3R19
Inset	Wood Screw	HBP100 or HBP400	4mm	Half Overlay "G"	160703	C2P6G99	160690	BAL3R59
Inset	Press-In Dowel	HBP200	4mm	Half Overlay "G"	161170	C2R6G99	160690	BAL3R59
Inset	Rapido Cam Dowel	HBP200	4mm	Half Overlay "G"	160710	C276G99	160690	BAL3R59
	* Mounting plate determines face frame application. Additional overlays available. Please contact our Customer Support Team for more information.					Press-In I	Dowel R	apido Cam Dowel

Screws Sold Separately: Hinges with a Wood Screw Fixing Option do not include screws. Mounting Plates do not include screws.

Please see Section 1.3 for screws in boxes of 100 or 1000.

	165° Long Arm Hinges / Mounting Plates - Face Frame Application** (Series 200)							
Ol	Fixing	Hinge Bore	Cup Drilling	H: T	Hinge		Mounting Plate	
Overlay	Option	Pattern	(Tab) Distance	Hinge Type	WCI Item #	Salice Item #	WCI Item #	Salice Item #
³ / ₈ " [9.5mm]	Wood Screw	HBP100 or HBP400	4mm	1/2" Overlay "D"	160699	C2PFD99	160693	BAU3R49
³ / ₈ " [9.5mm]	Press-In Dowel	HBP200	4mm	1/2" Overlay "D"	161166	C2RFD99	160693	BAU3R49
³ / ₈ " [9.5mm]	Rapido Cam Dowel	HBP200	4mm	1/2" Overlay "D"	160706	C27FD99	160693	BAU3R49
½" [12.7mm]	Wood Screw	HBP100 or HBP400	4mm	1/2" Overlay "D"	160699	C2PFD99	160692	BAU3R19
½" [12.7mm]	Press-In Dowel	HBP200	4mm	1/2" Overlay "D"	161166	C2RFD99	160692	BAU3R19
½" [12.7mm]	Rapido Cam Dowel	HBP200	4mm	1/2" Overlay "D"	160706	C27FD99	160692	BAU3R19
9/16" [14.3mm]	Wood Screw	HBP100 or HBP400	4mm	Full Overlay "A"	160698	C2PFA99	160693	BAU3R49
9/16" [14.3mm]	Press-In Dowel	HBP200	4mm	Full Overlay "A"	161165	C2RFA99	160693	BAU3R49
9/16" [14.3mm]	Rapido Cam Dowel	HBP200	4mm	Full Overlay "A"	160705	C27FA99	160693	BAU3R49
³ / ₄ " [19.1mm]	Wood Screw	HBP100 or HBP400	4mm	Full Overlay "A"	160698	C2PFA99	160692	BAU3R19
³ / ₄ " [19.1mm]	Press-In Dowel	HBP200	4mm	Full Overlay "A"	161165	C2RFA99	160692	BAU3R19
³ / ₄ " [19.1mm]	Rapido Cam Dowel	HBP200	4mm	Full Overlay "A"	160705	C27FA99	160692	BAU3R19
Inset	Wood Screw	HBP100 or HBP400	3mm	1/2" Overlay "D"	160699	C2PFD99	160690	BAL3R59
Inset	Press-In Dowel	HBP200	3mm	1/2" Overlay "D"	161166	C2RFD99	160690	BAL3R59
Inset	Rapido Cam Dowel	HBP200	3mm	1/2" Overlay "D"	160706	C27FD99	160690	BAL3R59
	* Mounting plate determines face frame application. dditional overlays available. Please contact our Customer Support Team for more information.					Press-In Do	owel R	apido Cam Dowel

Hardware Options

	110° Lo	ong Arm Hing	es / Mounting	g Plates - Fra	meless Appl	ication** (Se	ries 200)		
	Fixing	Hinge Bore	Cup Drilling	п. т	Hiı	Hinge		Mounting Plate	
Overlay	Option	Pattern	(Tab) Distance	Hinge Type	WCI Item #	Salice Item #	WCI Item #	Salice Item #	
1/4" [6.4mm]	Wood Screw	HBP100 or HBP400	4mm	Half Overlay "G"	160703	C2P6G99	161148	BAR3R39	
1/4" [6.4mm]	Press-In Dowel	HBP200	4mm	Half Overlay "G"	161170	C2R6G99	161148	BAR3R39	
½" [6.4mm]	Rapido Cam Dowel	HBP200	4mm	Half Overlay "G"	160710	C276G99	161148	BAR3R39	
³ / ₈ " [9.5mm]	Wood Screw	HBP100 or HBP400	4mm	Half Overlay "G"	160703	C2P6G99	161147	BAR3R09	
³ / ₈ " [9.5mm]	Press-In Dowel	HBP200	4mm	Half Overlay "G"	161170	C2R6G99	161147	BAR3R09	
³ / ₈ " [9.5mm]	Rapido Cam Dowel	HBP200	4mm	Half Overlay "G"	160710	C276G99	161147	BAR3R09	
½" [12.7mm]	Wood Screw	HBP100 or HBP400	4mm	1/2" Overlay "D"	160702	C2P6D99	160691	BAR3R29	
½" [12.7mm]	Press-In Dowel	HBP200	4mm	1/2" Overlay "D"	161169	C2R6D99	160691	BAR3R29	
½" [12.7mm]	Rapido Cam Dowel	HBP200	4mm	1/2" Overlay "D"	160709	C276D99	160691	BAR3R29	
⁵ / ₈ " [15.9mm]	Wood Screw	HBP100 or HBP400	4mm	Full Overlay "A"	160701	C2P6A99	161148	BAR3R39	
⁵ / ₈ " [15.9mm]	Press-In Dowel	HBP200	4mm	Full Overlay "A"	161168	C2R6A99	161148	BAR3R39	
⁵ / ₈ " [15.9mm]	Rapido Cam Dowel	HBP200	4mm	Full Overlay "A"	160708	C276A99	161148	BAR3R39	
¹¹ / ₁₆ " [17.5mm]	Wood Screw	HBP100 or HBP400	4mm	Full Overlay "A"	160701	C2P6A99	160691	BAR3R29	
¹¹ / ₁₆ " [17.5mm]	Press-In Dowel	HBP200	4mm	Full Overlay "A"	161168	C2R6A99	160691	BAR3R29	
¹¹ / ₁₆ " [17.5mm]	Rapido Cam Dowel	HBP200	4mm	Full Overlay "A"	160708	C276A99	160691	BAR3R29	
Inset	Wood Screw	HBP100 or HBP400	4mm	Inset Hinge "P"	160704	C2P6P99	161148	BAR3R39	
Inset	Press-In Dowel	HBP200	4mm	Inset Hinge "P"	161171	C2R6P99	161148	BAR3R39	
Inset	Rapido Cam Dowel	HBP200	4mm	Inset Hinge "P"	160711	C276P99	161148	BAR3R39	
	* Mounting plate determines frameless application. Additional overlays available. Please contact our Customer Support Team for more information.					Press-In D	owel R	apido Cam Dowel	

Screws Sold Separately: Hinges with a Wood Screw Fixing Option do not include screws. Mounting Plates do not include screws.

Please see Section 1.3 for screws in boxes of 100 or 1000.

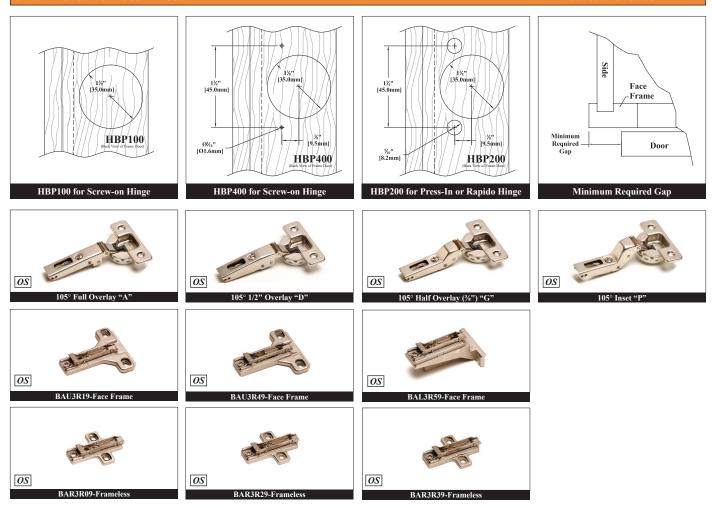
	165° Long Arm Hinges / Mounting Plates - Frameless Application** (Series 200)							
Ol	Fixing	Hinge Bore	Cup Drilling	т. т	Hinge		Mounting Plate	
Overlay	Option	Pattern	(Tab) Distance	Hinge Type	WCI Item #	Salice Item #	WCI Item #	Salice Item #
7/16" [11.1mm]	Wood Screw	HBP100 or HBP400	4mm	1/2" Overlay "D"	160699	C2PFD99	161148	BAR3R39
7/16" [11.1mm]	Press-In Dowel	HBP200	4mm	1/2" Overlay "D"	161166	C2RFD99	161148	BAR3R39
7/16" [11.1mm]	Rapido Cam Dowel	HBP200	4mm	1/2" Overlay "D"	160706	C27FD99	161148	BAR3R39
½" [12.7mm]	Wood Screw	HBP100 or HBP400	4mm	1/2" Overlay "D"	160699	C2PFD99	160691	BAR3R29
½" [12.7mm]	Press-In Dowel	HBP200	4mm	1/2" Overlay "D"	161166	C2RFD99	160691	BAR3R29
½" [12.7mm]	Rapido Cam Dowel	HBP200	4mm	1/2" Overlay "D"	160706	C27FD99	160691	BAR3R29
9/16" [14.3mm]	Wood Screw	HBP100 or HBP400	4mm	1/2" Overlay "D"	160699	C2PFD99	161147	BAR3R09
9/16" [14.3mm]	Press-In Dowel	HBP200	4mm	1/2" Overlay "D"	161166	C2RFD99	161147	BAR3R09
9/16" [14.3mm]	Rapido Cam Dowel	HBP200	4mm	1/2" Overlay "D"	160706	C27FD99	161147	BAR3R09
5/8" [15.9mm]	Wood Screw	HBP100 or HBP400	4mm	Full Overlay "A"	160698	C2PFA99	161148	BAR3R39
5/8" [15.9mm]	Press-In Dowel	HBP200	4mm	Full Overlay "A"	161165	C2RFA99	161148	BAR3R39
5/8" [15.9mm]	Rapido Cam Dowel	HBP200	4mm	Full Overlay "A"	160705	C27FA99	161148	BAR3R39
¹¹ / ₁₆ " [17.5mm]	Wood Screw	HBP100 or HBP400	4mm	Full Overlay "A"	160698	C2PFA99	160691	BAR3R29
¹¹ / ₁₆ " [17.5mm]	Press-In Dowel	HBP200	4mm	Full Overlay "A"	161165	C2RFA99	160691	BAR3R29
¹¹ / ₁₆ " [17.5mm]	Rapido Cam Dowel	HBP200	4mm	Full Overlay "A"	160705	C27FA99	160691	BAR3R29
	** Mounting plate determines frameless application. Additional overlays available. Please contact our Customer Support Team for more information.					Press-In Do	owel Ra	apido Cam Dowel





Silentia - Integrated Soft Close Long Arm Hinges / Mounting Plates (Series 100) Mounting Plate for Frame Cabinet Face Frame Cabinet OS Sold Separately

SALICE America Inc: 1-800-222-9652 www.saliceamerica.com



 \overline{OS} = Product outsourced from other vendor.

Hardware Options

	Ordering & Pricing Notes: Silentia - Integrated Soft Close Long Arm Hinges / Mounting Plates (Series 100)						
	Ordering Guidelines						
1	Order Forms	Please use Hardware Order Form (E•Z Form #13).					
		Pricing					
1	Pricing	Please see Section I.1 of our current Wholesale Pricing Catalog.					

	Technical Notes	: Silentia - Integrated Soft Close Long Arm Hinges / Mounting Plates (Series 100)
		Hardware Options (Chapter I)
1	Cabinet Construction	Compatible with face frame cabinets and frameless cabinets (mounting plate determines application).
		105° opening, self closing hinges are all steel and nickel plated for corrosion resistance.
2	Self Closing Hinges	Integrated soft close motion for wood doors with uniform closing action regardless of door size.
		Soft close action begins at 30° position with a 3 to 5 second close time.
		Heavy duty hinge for either residential or commercial cabinets.
3	Hinge and Mounting Plate	Hinge and mounting plate required to attach door to cabinet box. Clip-On Technology provides a rapid, precise and secure means to attach hinge to mounting plate.
4	6-Way Adjustability (With Required Mounting Plate)	Hinge provides patented parallel side to side cam adjustment. Mounting plate provides in/out and up/down adjustment.
5	Screw-In / Wood Screw Fixing Option (Attaching Hinge to Door)	Compatible with HBP100 & HBP400 hinge bore pattern. • Two #6 X %" FHP wood screws required per hinge (see Section I.3). • Screws sold separately.
6	Press-In Dowel Fixing Option (Attaching Hinge to Door)	Compatible with HBP200 hinge bore pattern. • Includes two #6 X 5%" FHP wood screws pre-installed in plastic dowels.
7	Rapido Cam Dowel Fixing Option (Attaching Hinge to Door)	Compatible with HBP200 hinge bore pattern. • No screws are required.
		Screws needed to attach Screw-In / Wood Screw hinge to door are sold separately. • Two #6 X %" FHP wood screws required per hinge (see Section 1.3).
8	Screws Sold Separately	Screws needed to attach mounting plate to cabinet are sold separately. • Two #6 X %" FHP wood screws required per mounting plate (see Section I.3). • Mounting plates BAR3R09, BAR3R29, BAR3R39 have Euro screw equivalent for frameless cabinets. Requests for Euro screw mounting plates can be submitted to our Customer Support Team.
9	Technical Information	Please see <i>www.saliceamerica.com</i> or call Salice at <i>1-800-222-9652</i> for additional information and technical specifications.

		Profile Options (Chapter E)
1	Outside Edge	Please check the Outside Edge Profile compatibility chart when applying these hinge bore options to your
1	Compatibility	door. Compatibility charts can be found on our Website under <i>Technical Information</i> .

		Sizes / Dimensions
1	Door Thickness	Used with doors up to 7/8" [22.2mm] thick.
2	Cup Drilling Distance	Tab distance (Cup Drilling Distance) is fixed at 4.0mm and requires a 12.0mm (1/16") cup bore depth but will work with our standard 12.7mm (1/2") depth.
3	Gap Requirements	Minimum Gap = Distance required to open a 3/4" [19.1mm] thick door 90° without hitting an adjacent door or wall. • A 1/16" [1.2mm] minimum gap is required. • For opening two adjacent doors at the same time, double the required minimum gap.





	Silentia - 105° Long Arm Hinges / Mounting Plates - Face Frame Application** (Series 100)								
	Fixing	Hinge Bore	Cup Drilling		Hinge		Mounting Plate		
Overlay	Option	Pattern	(Tab) Distance	Hinge Type	WCI Item #	Salice Item #	WCI Item #	Salice Item #	
1/4" [6.4mm]	Wood Screw	HBP100 or HBP400	4mm	Half Overlay "G"	195358	C1P6GE9	160693	BAU3R49	
1/4" [6.4mm]	Press-In Dowel	HBP200	4mm	Half Overlay "G"	169430	C1R6GD9	160693	BAU3R49	
1/4" [6.4mm]	Rapido Cam Dowel	HBP200	4mm	Half Overlay "G"	169434	C176GD9	160693	BAU3R49	
³ / ₈ " [9.5mm]	Wood Screw	HBP100 or HBP400	4mm	Half Overlay "G"	195358	C1P6GE9	160692	BAU3R19	
³ / ₈ " [9.5mm]	Press-In Dowel	HBP200	4mm	Half Overlay "G"	169430	C1R6GD9	160692	BAU3R19	
³ / ₈ " [9.5mm]	Rapido Cam Dowel	HBP200	4mm	Half Overlay "G"	169434	C176GD9	160692	BAU3R19	
½" [12.7mm]	Wood Screw	HBP100 or HBP400	4mm	1/2" Overlay "D"	169425	C1P6DD9	160692	BAU3R19	
½" [12.7mm]	Press-In Dowel	HBP200	4mm	1/2" Overlay "D"	169429	C1R6DD9	160692	BAU3R19	
½" [12.7mm]	Rapido Cam Dowel	HBP200	4mm	1/2" Overlay "D"	169433	C176DD9	160692	BAU3R19	
9/16" [14.3mm]	Wood Screw	HBP100 or HBP400	4mm	Full Overlay "A"	189027	C1P6AE9	160693	BAU3R49	
%16" [14.3mm]	Press-In Dowel	HBP200	4mm	Full Overlay "A"	169428	C1R6AD9	160693	BAU3R49	
%16" [14.3mm]	Rapido Cam Dowel	HBP200	4mm	Full Overlay "A"	169432	C176AD9	160693	BAU3R49	
³ / ₄ " [19.1mm]	Wood Screw	HBP100 or HBP400	4mm	Full Overlay "A"	189027	C1P6AE9	160692	BAU3R19	
³ / ₄ " [19.1mm]	Press-In Dowel	HBP200	4mm	Full Overlay "A"	169428	C1R6AD9	160692	BAU3R19	
³ / ₄ " [19.1mm]	Rapido Cam Dowel	HBP200	4mm	Full Overlay "A"	169432	C176AD9	160692	BAU3R19	
Inset	Wood Screw	HBP100 or HBP400	4mm	Half Overlay "G"	195358	C1P6GE9	160690	BAL3R59	
Inset	Press-In Dowel	HBP200	4mm	Half Overlay "G"	169430	C1R6GD9	160690	BAL3R59	
Inset	Rapido Cam Dowel	HBP200	4mm	Half Overlay "G"	169434	C176GD9	160690	BAL3R59	
** Mounting plate determines face frame application. Additional overlays available. Please contact our Customer Support Team for more information.					Wood Screw	Press-In D	owel	Rapido Cam Dowel	

Screws Sold Separately: Hinges with a Wood Screw Fixing Option do not include screws. Mounting Plates do not include screws.

Please see Section 1.3 for screws in boxes of 100 or 1000.

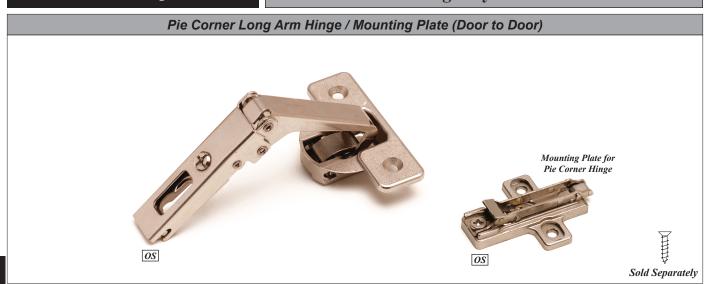
	Silentia - 105° Long Arm Hinges / Mounting Plate				- Frameless	Application*	* (Series 10	0)
Ol	Fixing	Hinge Bore	Cup Drilling	Hinge Type	Hiı	ıge	Mount	ing Plate
Overlay	Option	Pattern	(Tab) Distance		WCI Item #	Salice Item #	WCI Item #	Salice Item #
½" [6.4mm]	Wood Screw	HBP100 or HBP400	4mm	Half Overlay "G"	195358	C1P6GE9	161148	BAR3R39
½" [6.4mm]	Press-In Dowel	HBP200	4mm	Half Overlay "G"	169430	C1R6GD9	161148	BAR3R39
½" [6.4mm]	Rapido Cam Dowel	HBP200	4mm	Half Overlay "G"	169434	C176GD9	161148	BAR3R39
³ / ₈ " [9.5mm]	Wood Screw	HBP100 or HBP400	4mm	Half Overlay "G"	195358	C1P6GE9	161147	BAR3R09
³ / ₈ " [9.5mm]	Press-In Dowel	HBP200	4mm	Half Overlay "G"	169430	C1R6GD9	161147	BAR3R09
³ / ₈ " [9.5mm]	Rapido Cam Dowel	HBP200	4mm	Half Overlay "G"	169434	C176GD9	161147	BAR3R09
½" [12.7mm]	Wood Screw	HBP100 or HBP400	4mm	1/2" Overlay "D"	169425	C1P6DD9	160691	BAR3R29
½" [12.7mm]	Press-In Dowel	HBP200	4mm	1/2" Overlay "D"	169429	C1R6DD9	160691	BAR3R29
½" [12.7mm]	Rapido Cam Dowel	HBP200	4mm	1/2" Overlay "D"	169433	C176DD9	160691	BAR3R29
5/8" [15.9mm]	Wood Screw	HBP100 or HBP400	4mm	Full Overlay "A"	189027	C1P6AE9	161148	BAR3R39
⁵ / ₈ " [15.9mm]	Press-In Dowel	HBP200	4mm	Full Overlay "A"	169428	C1R6AD9	161148	BAR3R39
5/8" [15.9mm]	Rapido Cam Dowel	HBP200	4mm	Full Overlay "A"	169432	C176AD9	161148	BAR3R39
¹¹ / ₁₆ " [17.5mm]	Wood Screw	HBP100 or HBP400	4mm	Full Overlay "A"	189027	C1P6AE9	160691	BAR3R29
¹¹ / ₁₆ " [17.5mm]	Press-In Dowel	HBP200	4mm	Full Overlay "A"	169428	C1R6AD9	160691	BAR3R29
¹¹ / ₁₆ " [17.5mm]	Rapido Cam Dowel	HBP200	4mm	Full Overlay "A"	169432	C176AD9	160691	BAR3R29
Inset	Wood Screw	HBP100 or HBP400	4mm	Inset Hinge "P"	192402	C1P6PE9	161148	BAR3R39
Inset	Press-In Dowel	HBP200	4mm	Inset Hinge "P"	169431	C1R6PD9	161148	BAR3R39
Inset	Rapido Cam Dowel	HBP200	4mm	Inset Hinge "P"	169435	C176PD9	161148	BAR3R39
** Mounting	olate determines fram	eless application.			Wood Screw	Press-In D		lanida Cam Dal
Additional ove	dditional overlays available. Please contact our Customer Support Team for more information.				Wood Screw	Press-In D	owei R	Rapido Cam Dowel

Your Notes Page

Hardware Options

1-8	00-237-1326	WalzCraft®	www.WalzCraft.com



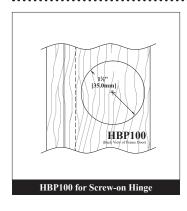


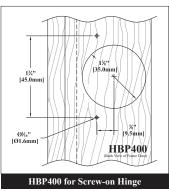
SALICE America Inc: 1-800-222-9652

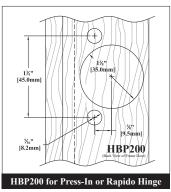
www.saliceamerica.com

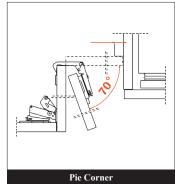
Overday	Fixing		Cup Drilling (Tab) Distance	Hinge Type	Hinge		Mounting Plate	
Overlay	Option				WCI Item #	Salice Item #	WCI Item #	Salice Item #
	Wood Screw	HBP100 or HBP400	3mm	Pie Corner	160700	C2PYA99	161148	BAR3R39
	Press-In Dowel	HBP200	3mm	Pie Corner	161167	C2RYA99	161148	BAR3R39
	Rapido Cam Dowel	HBP200	3mm	Pie Corner	160707	C27YA99	161148	BAR3R39

Screws Sold Separately: Hinges with a Wood Screw Fixing Option do not include screws. Mounting Plates do not include screws. Please see Section 1.3 for screws in boxes of 100 or 1000.









|OS| = Product outsourced from other vendor.

Hardware Options

	Ordering & Pricing Notes: Pie Corner Long Arm Hinge / Mounting Plate (Door to Door)				
	Ordering Guidelines				
1	1 Order Forms Please use Hardware Order Form (E•Z Form #13).				
	Pricing				
1	Pricing	Please see Section 1.1 of our current Wholesale Pricing Catalog.			

	Technical Notes: Pie Corner Long Arm Hinge / Mounting Plate (Door to Door)				
		Hardware Options (Chapter I)			
1	Self Closing Hinges	Self closing, fully adjustable hinges are all steel and nickel plated for corrosion resistance.			
2	Hinge and Mounting Plate	Used to attach one door to another on a 90° corner cabinet. Hinge and mounting plate required.			
	Timge and wiodining Frace	Clip-On Technology provides a rapid, precise and secure means to attach hinge to mounting plate.			
3	6-Way Adjustability (With Required Mounting Plate)	Hinge provides patented parallel side to side cam adjustment. Mounting plate provides in/out and up/down adjustment.			
4	Screw-In / Wood Screw Fixing Option (Attaching Hinge to Door)	Compatible with HBP100 & HP400 hinge bore pattern. • Two #6 X 5/8" FHP wood screws required per hinge (see Section 1.3). • Screws sold separately.			
5	Press-In Dowel Fixing Option (Attaching Hinge to Door)	Compatible with HBP200 hinge bore pattern. • Includes two #6 X %" FHP wood screws pre-installed in plastic dowels.			
6	Rapido Cam Dowel Fixing Option (Attaching Hinge to Door)	Compatible with HBP200 hinge bore pattern. • No screws are required.			
7	Attaching Mounting Plate	Attach mounting plate to face frame using two #6 x 5%" FHP wood screws. (Must be ordered separately, see Section 1.3).			
		Screws needed to attach Screw-In / Wood Screw hinge to door are sold separately. • Two #6 X 5%" FHP wood screws required per hinge (see <i>Section I.3</i>).			
8	Screws Sold Separately	 Screws needed to attach mounting plate to cabinet are sold separately. Two #6 X 5/8" FHP wood screws required per mounting plate (see Section I.3). Mounting plates BAR3R09, BAR3R29, BAR3R39 have Euro screw equivalent for frameless cabinets. Requests for Euro screw mounting plates can be submitted to Customer Support. 			
9	Technical Information	Please see <i>www.saliceamerica.com</i> or call Salice at <i>1-800-222-9652</i> for additional information and technical specifications.			

		Profile Options (Chapter E)
1	Outside Edge	Please check the Outside Edge Profile compatibility chart when applying these hinge bore options to your
1	Compatibility	door. Compatibility charts can be found on our Website under <i>Technical Information</i> .

		Sizes / Dimensions
1	Door Thickness	Used with doors up to 1/8" [22.2mm] thick.
2	Cup Drilling Distance	Tab distance (<i>Cup Drilling Distance</i>) is fixed at 3.0mm and requires an 11.0mm (7/16") cup bore depth but will work with our standard 12.7mm (1/2") depth.





Mounting Plates for Series 100 & 200 Long Arm Hinges - Face Frame Cabinets







Application	Plate Thickness	Fixing Type	WCI Item #	Salice Item #
Face Frame	1mm	#6 X %" FHP Wood Screw	160692	BAU3R19
Face Frame	4mm	#6 X 5/8" FHP Wood Screw	160693	BAU3R49
Face Frame (Inset Doors)	5mm	#6 X %" FHP Wood Screw	160690	BAL3R59

SALICE America Inc: (800) 222-9652

Ι

www.saliceamerica.com

Mounting Plates for Series 100 & 200 Long Arm Hinges - Frameless Cabinets







Application	Plate Thickness	Fixing Type	WCI Item #	Salice Item #
Frameless	0mm	#6 X 5/8" FHP Wood Screw	161147	BAR3R09
Frameless	2mm	#6 X %" FHP Wood Screw	160691	BAR3R29
Frameless	3mm	#6 X 5/8" FHP Wood Screw	161148	BAR3R39

Screws Sold Separately: Hinges with a Wood Screw Fixing Option do not include screws. Mounting Plates do not include screws. Please see **Section 1.3** for screws in boxes of 100 or 1000.

Ordering & Pricing Notes: Mounting Plates for Series 100 & 200 Long Arm Hinges **Ordering Guidelines** 1 Order Forms Please use Hardware Order Form (E•Z Form #13). 1 Pricing Please see Section 1.1 of our current Wholesale Pricing Catalog.

	Technical Notes: Mounting Plates for Series 100 & 200 Long Arm Hinges				
	Hardware Options (Chapter I)				
1	Adjustability Salice Domi mounting plates all feature 2 cam adjustment: • In/Out (-1.5mm + 4.5mm), Up/Down (+/- 2.0mm)				
2	Screws Sold Separately	Screws needed to attach mounting plate to cabinet are sold separately. • Two #6 X %" FHP wood screws required per mounting plate (see Section I.3). • Mounting plates BAR3R09, BAR3R29, BAR3R39 have Euro screw equivalent for frameless cabinets. Requests for Euro screw mounting plates can be submitted to Customer Support.			
3	Technical Information	Please see <i>www.saliceamerica.com</i> or call Salice at <i>1-800-222-9652</i> for additional information and technical specifications.			

For PRICING See Section I.1 in our current Wholesale Pricing Catalog.

I.1.16





'Advice on Choosing The Correct Hardware for your Project'

- Making the right choices when selecting hardware is crucial to the success of most woodworking projects. The cabinet hardware (hinges, mounting plates, slides, etc.) shown in this catalog is very specialized in terms of how it will attach to components and cabinets, and how it will function in day to day use for years to come. Because selecting the correct hardware is such an important decision, WalzCraft recommends that you leave nothing to chance. If in doubt about how a specific piece of hardware will function, our recommendation is for you to order a sample of the hardware in question and 'trial mount' it in the exact way you intend to use it. Since WalzCraft is not on site with you building your project, it is very difficult for us to make the final call as to whether a piece of hardware is the right choice for your project; this important decision is your sole responsibility.
- Hardware is most easily and confidently chosen when you have used a specific piece of hardware before, and are totally familiar with how it functions, as well as how to properly install and adjust it. If you believe that a particular piece of hardware is what you need, but you have no experience with it, you should do a 'trial mount' using the hardware in the exact way you intend for your project.
- WalzCraft offers a 30% discount on hardware used for trial mounting. The discount applies to the pieces you will need to mount 1 door or 1 drawer box. As an example, to trial mount one door you might need 2-hinges, 2-mounting plates, and the screws. All items needed for the trial mount are eligible for the 30% discount.
- It is important to check Quotes, Order Acknowledgments and Order Price Acknowledgments for accuracy. Please double check all paperwork and help us get your order filled correctly the first time. Please note that WalzCraft paperwork includes the following 'reminder' message:
 - Because selecting the correct hardware is such an important decision, WalzCraft recommends that you leave nothing to chance.
 If in doubt about how a specific piece of hardware will function, our recommendation is to order the hardware in question and 'trial mount' it in the exact way you intend to use it. Since WalzCraft is not on site with you building your project, it is very difficult for us to make the final call as to whether a piece of hardware is the right choice for your project, this important decision is your sole responsibility.
- For technical support, please contact hardware manufacturers at the phone numbers or websites provided throughout *Chapter I* in our **Product Specifications Catalog** and our current **Wholesale Pricing Catalog**.
- · WalzCraft will not be liable for replacement of manufactured product or hardware if found that it is not compatible.





Smove Soft Close for Compact Face Frame Hinges









SALICE America Inc: 1-800-222-9652

Ι

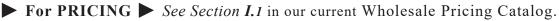
www.saliceamerica.com

Description	WCI Item #	Salice Item #
Smove Soft Close device, for Excen-three hinge, left hand mounting	160713	D0ULOG
Smove Soft Close device, for Excen-three hinge, right hand mounting	160712	D0UROG

		Ordering & Pricing Notes: Smove Soft Close for Compact Face Frame Hinges				
ı	Ordering Guidelines					
1 Order Forms Please use Hardware Order Form (E•Z Form #13).		Please use Hardware Order Form (E•Z Form #13).				
	Pricing					
ſ	1	Pricing	Please see Section 1.1 of our current Wholesale Pricing Catalog.			

	Technical Notes: Smove Soft Close for Compact Face Frame Hinges					
	Hardware Options (Chapter I)					
	Smove Soft Close Device	Salice's Smove Soft Close for Compact face frame hinges are only compatible with Salice hinges. If ordering Blum hinges from <i>Section I.5</i> or <i>I.7</i> , you will need to order Blum Soft Close devices separately.				
		Designed for use with compact hinges on face frames only.				
		Order left hand mounting for doors hinging on the left, and right hand mounting for doors hinging on the right.				
1		Smove shock absorbers provide a soft, gentle closing action for cabinet doors.				
		Only (1) Smove required per door.				
		Adjustable tension controls closing speed. Used to adjust for varying door sizes and weights.				
		Mount at the top using built-in spacer for overlays under 1" [25.4mm], mount on the side rail for overlays 1" [25.4mm] and greater.				
2	Screws Sold Separately	Screw needed to attach Smove Soft Close Device to cabinet is sold separately. • One #6 X 5%" FHP wood screw required per device (see <i>Section 1.3</i>).				
3	Technical Information Please see www.saliceamerica.com or call Salice at 1-800-222-9652 for additional information a cal specifications.					

 \overline{OS} = Product outsourced from other vendor.







Hardware Options

Smove Soft Close for Long Arm Hinges





SALICE America Inc: 1-800-222-9652

www.saliceamerica.com

Description	WCI Item #	Salice Item #
Smove Soft Close device for long arm hinges, universal mounting.	160714	D0LHSNG

	Ordering & Pricing Notes: Smove Soft Close for Long Arm Hinges				
	Ordering Guidelines				
1	1 Order Forms Please use Hardware Order Form (E•Z Form #13).				
	Pricing				
1	1 Pricing Please see Section 1.1 of our current Wholesale Pricing Catalog.				

	Technical Notes: Smove Soft Close for Long Arm Hinges					
	Hardware Options (Chapter I)					
	Smove Soft Close Device	Salice's Smove Soft Close for Long Arm hinges are only compatible with Salice hinges. If ordering Blum hinges from <i>Section 1.5</i> or <i>1.7</i> , you will need to order Blum Soft Close devices separately.				
		Designed for use with long arm hinges in either Face Frame or Frameless Cabinets.				
		Universal mounting allows you to use the same device with doors hinging on the left or right.				
1		Smove shock absorbers provide a soft, gentle closing action for cabinet doors.				
		Only (1) Smove required per door.				
		Adjustable tension controls closing speed. Used to adjust for varying door sizes and weights.				
		Consistent mounting position for all doors				
2	Screws Sold Separately	Screws needed to attach Smove Soft Close Device to cabinet are sold separately.				
	Serems som separately	• Two #6 X 5%" FHP wood screws required per device (see Section I.3).				
Technical Information Please see www.saliceamerica.com or call Salice at 1-800-222-9652 for accal specifications.		Please see <i>www.saliceamerica.com</i> or call Salice at 1-800-222-9652 for additional information and technical specifications.				

OS = Product outsourced from other vendor







- Front locking clips required for drawer slides to function (sold separately).
- Rear mounting brackets optional depending on chosen installation method (sold separately).



Futura Soft Close Undermount Drawer Slides Max. Cabinet Min. Cabinet **Drawer Length** Extension **Closing Type** WCI Item# Salice Item # Depth - Inside Depth - Inside 12" [305.0mm] Full Smove Soft Close 143/8" [365.1mm] 1213/16" [325.4mm] 165427 A7555/305CP6 15" [381.0mm] Full Smove Soft Close 17⁷/₁₆" [442.9mm] 157/8" [403.2mm] 166764 A7555/381CP6 18" [457.0mm] Full Smove Soft Close 203/8" [517.5mm] 181/8" [479.4mm] 160720 A7555/457CP6 Smove Soft Close 160721 **21"** [533.0mm] Full 23³/₈" [593.7mm] 217/8" [555.6mm] A7555/533CP6

Additional lengths available - 9" (229mm). Please contact our Customer Support Team for more information.

Front Locking Clips & Rear Mounting Brackets for Futura Drawer Slides					
Description	WCI Item #	Salice Item #			
Front Locking Clips - Left & Right (pair) • Also available installed (see Front Locking Clips - Optional Installation Notes)	160722	A710.610			
Front Locking Clips - Left & Right (pair) • Also available installed (see Front Locking Clips - Optional Installation Notes)	170367	A750.010			
Rear Mounting Bracket (Socket) - Regular - 2" [50.8mm] wide, metal (pair)*	181004	AGSKXC5			
Rear Mounting Bracket (Socket) - Narrow - 17/16" [36.5mm] wide, metal (pair)*	181005	AGSKXR5			

* When mounting the brackets (used to support the drawer slides) to the cabinet back, the different width brackets provide flexibility when encountering different cabinet side thicknesses and the proximity of the cabinet side to the inside opening of face frame.



A7555 with Front Clips & Rear Brakets (Sold Separately)



Front Locking Clips (pair) - A710.610







 \overline{OS} = Product outsourced from other vendor.

NHH1 - Drawer Box Notching

For PRICING > See Section I.1 in our current Wholesale Pricing Catalog.

Ι





Drawer Slides by **SALICE**

Hardware Options

	Ordering & Pricing Notes: Futura Soft Close Undermount Drawer Slides				
	Ordering Guidelines				
1	1 Order Forms Please use Hardware Order Form (E•Z Form #13).				
	Pricing				
1	1 Pricing Please see Section 1.1 of our current Wholesale Pricing Catalog.				

	Technical Notes: Futura Soft Close Undermount Drawer Slides					
	Hardware Options (Chapter I)					
1	1 Full Extension Smove soft close fully integrated in the runner.					
2	Load Capacity	75# Dynamic / 100# Static.				
3	Locking Clips and	Front locking clips and rear mounting brackets must be ordered separately.				
3	Mounting Brackets	Salice Undermount Drawer Slides are only compatible with Salice Front Locking Clips.				
	Adjustability (With Front Locking Clips)	Height adjustment (+3mm) with A710.610 Front Locking Clips. Compatible with all Futura slides.				
4		Drawer height (+2.5mm), depth (+/-2.0mm) and side (+/-1.5mm) adjustment with A750.010 Front Locking Clips. Compatible with 2012 or later Futura slides.				
	Screws Sold Separately	Screws needed to attach drawer slides to cabinet are sold separately. • Eight #6 x % FHP wood screws required per pair (see <i>Section I.3</i>).				
5		Screws needed to attach front locking clips to drawer box are sold separately. • Four #6 x 5/8 FHP wood screws required per pair (see Section 1.3).				
		Screws needed to attach rear mounting brackets to cabinet are sold separately. • Two #6 x 5/8 FHP wood screws required per bracket (see <i>Section I.3</i>).				
6	Technical Information	Please see <i>www.saliceamerica.com</i> or call Salice at <i>1-800-222-9652</i> for additional information and technical specifications.				

	Drawer Box Options (Chapter H)			
1	1 Bottom Panel Inset A 13.0mm bottom panel inset is required.			
2	Drawer Box Notching	Requires drawer box notching option NHH1.		

		Sizes / Dimensions		
1	1 Side Thickness Compatible with ½" [12.7mm] and 5/8" [15.9mm] drawer box side wall thicknesses only.			
2	Minimum Width Minimum inside drawer width of 8" [203.2mm] when using either version of front locking clips.			
3 Drawer Box Depth Drawer box depth must match the slide length. ie: 12" [305.0mm], 15" [381.0mm], 18" [457, 21" [533.0mm].		Drawer box depth must match the slide length. ie: 12" [305.0mm], 15" [381.0mm], 18" [457.0mm], 21" [533.0mm].		

	Front Locking Clips - Optional Installation					
1	Installation	The Salice Front Locking Clips (A710.610 or A750.010) required for the Futura Soft Close and Futura Push Undermount Drawer Slides can also be installed by Walzcraft. The drawer box must have a 13mm bottom panel inset and also include the NHH1 Notch & Hook Hole Combination.				
2	Available with assembled melamine and pre-finished wood drawer boxes only. Not available with RTA (Ready to Assemble) drawer boxes.					
	Other Front Locking Clips (Release Clips)	Salice Undermount Drawer Slides are only compatible with Salice Front Locking Clips. If ordering Blum Drawer Slide Locking Devices (Release Clips) from <i>Section 1.9</i> , you will need to order Blum Drawer Slides separately.				
3		Front locking clips (release clips) vary by manufacturer. WalzCraft can provide and install other brands upon request.				
		The following information is required when ordering front locking clips (release clips) that are not inventoried by WalzCraft: • Brand and Model # of the drawer slide being used.				
		Manufacturer's Part # of the Front Locking Clips (Release Clips), if available.				







- Front locking clips required for drawer slides to function (sold separately).
- Rear mounting brackets optional depending on chosen installation method (sold separately).



Futura "Push" Undermount Drawer Slides						
Drawer Length	Extension	Closing Type	Max. Cabinet Depth - Inside	Min. Cabinet Depth - Inside	WCI Item #	Salice Item #
21" [533.0mm]	Full	Push	233/8" [593.7mm]	211/8" [555.6mm]	165444	A7557/533CP6
Additional lengths available - 12" (305mm), 15" (381mm), 18" (457mm). Please submit requests to our Customer Support Team.						

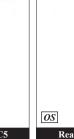
Front Locking Clips & Rear Mounting Brackets for Futura Drawer Slides					
Description WCI Item # S:					
Front Locking Clips - Left & Right (pair). Also available installed; for this option see Front Locking Clips - Optional Installation Notes.	160722	A710.610			
Front Locking Clips - Left & Right (pair). Also available installed; for this option see Front Locking Clips - Optional Installation Notes.	170367	A750.010			
Rear Mounting Bracket (Socket) - Regular - 2" [50.8mm] wide, metal (pair)*	181004	AGSKXC5			
Rear Mounting Bracket (Socket) - Narrow - 17/16" [36.5mm] wide, metal (pair)*	181005	AGSKXR5			
WATER CONTROL OF THE	1.00				

* When mounting the brackets (used to support the drawer slides) to the cabinet back, the different width brackets provide flexibility when encountering different cabinet side thicknesses and the proximity of the cabinet side to the inside opening of face frame.

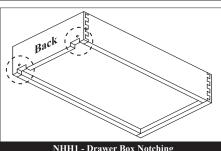






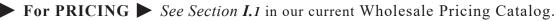








|OS| = Product outsourced from other vendor.



Drawer Slides by **SALICE**

Hardware Options

	Ordering & Pricing Notes: Futura "Push" Undermount Drawer Slides				
	Ordering Guidelines				
1	1 Order Forms Please use Hardware Order Form (E•Z Form #13).				
	Pricing				
1	1 Pricing Please see Section I.1 of our current Wholesale Pricing Catalog.				

	Technical Notes: Futura "Push" Undermount Drawer Slides			
	Hardware Options (Chapter I)			
1	1 "Push" Undermount Slides The new "Push" opening system for handle-less drawers is fully integrated in the runner. A slight "push" the drawer front is sufficient for the drawer to self-open.			
2	Full Extension	Full extension runner.		
3	Load Capacity	75# Dynamic / 100# Static.		
4	Locking Clips and	Front locking clips and rear mounting brackets must be ordered separately.		
4	Mounting Brackets	Salice Undermount Drawer Slides are only compatible with Salice Front Locking Clips.		
	Adjustability (With Front Locking Clips)	Height adjustment (+3mm) with A710.610 Front Locking Clips. Compatible with all Futura slides.		
5		Drawer height (+2.5mm), depth (+/-2.0mm) and side (+/-1.5mm) adjustment with A750.010 Front Locking Clips. Compatible with 2012 or later Futura slides.		
	Screws Sold Separately	Screws needed to attach drawer slides to cabinet are sold separately. • Eight #6 x 5/8 FHP wood screws required per pair (see <i>Section 1.3</i>).		
6		Screws needed to attach front locking clips to drawer box are sold separately. • Four #6 x 5/8 FHP wood screws required per pair (see <i>Section 1.3</i>).		
		Screws needed to attach rear mounting brackets to cabinet are sold separately. • Two #6 x 5/8 FHP wood screws required per bracket (see <i>Section I.3</i>).		
7	Technical Information	Please see <i>www.saliceamerica.com</i> or call Salice at <i>1-800-222-9652</i> for additional information and technical specifications.		

Drawer Box Options (Chapter H)		Drawer Box Options (Chapter H)
1	Bottom Panel Inset	A 13.0mm bottom panel inset is required.
2	Drawer Box Notching	Requires drawer box notching option NHH1.

Sizes / Dimensions		Sizes / Dimensions
1 Side Thickness Compatible with ½" [12.7mm] and 5%" [15.9mm] drawer box side wall thicknesses only.		Compatible with ½" [12.7mm] and 5%" [15.9mm] drawer box side wall thicknesses only.
2 Minimum Width Minimum inside drawer width of 8" [203.2mm] when using either version of front locking clips.		
3 Drawer Box Depth Drawer box depth must match the slide length, i.e., 12" [305.0mm], 15" [381.0mm], 15" [21" [533.0mm].		Drawer box depth must match the slide length, i.e., 12" [305.0mm], 15" [381.0mm], 18" [457.0mm], 21" [533.0mm].

	Front Locking Clips - Optional Installation				
1	Installation	The Salice Front Locking Clips (A710.610 or A750.010) required for the Futura Soft Close and Futura Push Undermount Drawer Slides can also be installed by Walzcraft. The drawer box must have a 13mm bottom panel inset and also include the NHH1 Notch & Hook Hole Combination.			
/ Avalianility		Available with assembled melamine and pre-finished wood drawer boxes only. Not available with RTA (Ready to Assemble) drawer boxes.			
	Other Front Locking Clips (Release Clips)	Salice Undermount Drawer Slides are only compatible with Salice Front Locking Clips. If ordering Blum Drawer Slide Locking Devices (Release Clips) from <i>Section 1.9</i> , you will need to order Blum Drawer Slides separately.			
3		Front locking clips (release clips) vary by manufacturer. WalzCraft can provide and install other brands upon request.			
		The following information is required when ordering front locking clips (release clips) that are not inventoried by WalzCraft:			
		 Brand and Model # of the drawer slide being used. Manufacturer's Part # of the Front Locking Clips (Release Clips), if available. 			







• Rear mounting brackets optional depending on chosen installation method (sold separately).



Single Extension Epoxy Coated Runners					
Drawer Length	Extension	Closing Type	Color	WCI Item #	Salice Item #
18" [450.0mm]	Single	Self-Closing	White	160715	A208/45.1
20" [500.0mm]	Single	Self-Closing	White	160716	A208/50.1
22" [550.0mm]	Single	Self-Closing	White	160717	A208/55.1
Additional lengths available - 12" [300.0mm], 14" [350.0mm], 16" [400.0mm], 24" [600.0mm]. Please submit requests to our Customer Support Team.					

Rear Mounting Brackets for Single Extension Runners			
Description WCI Item # Salice Item #			
Rear Mounting Bracket (Socket) for A208 drawer slide - Pair - Includes one left and one right bracket.	181006	ASO208NANDR/L	

	Ordering & Pricing Notes: Single Extension Epoxy Coated Runners				
Ordering Guidelines					
1 Order Forms Please use Hardware Order Form (E•Z Form #13).		Please use Hardware Order Form (E•Z Form #13).			
	Pricing				
1 Pricing Please see Section 1.1 of our current Wholesale Pricing Catalog.					

	Technical Notes: Single Extension Epoxy Coated Runners			
	Hardware Options (Chapter I)			
1	1 Single Extension Single extension (3/4), white epoxy coated self closing drawer slides.			
2	2 Load Capacity 75# Dynamic / 100# Static.			
3 Rear Mounting Brackets Rear mounting brackets must be ordered separately.				
4	Screws Sold Separately	Screws needed to attach drawer slides to cabinet are sold separately. • Eight #6 x % FHP wood screws required per pair (see Section I.3).		
4		Screws needed to attach rear mounting brackets to cabinet are sold separately. • Two #6 x % FHP wood screws required per bracket (see <i>Section 1.3</i>).		
5	Technical Information	Please see <i>www.saliceamerica.com</i> or call Salice at <i>1-800-222-9652</i> for additional information and technical specifications.		

			Drawer Box Options (Chapter H)
	1	Drawer Box Notching	Single extension epoxy coated runners do not require any drawer box notching.

		Sizes / Dimensions
1	Side Thickness	Compatible with all drawer box side wall thicknesses.

|OS| = Product outsourced from other vendor.



Your Notes Page

Hardware Options

1-8	00-237-1326	WalzCraft®	www.WalzCraft.com



Hinge & Hardware Screws

OS

OS

Wood Screws

OS

OS

• #4 X 5/8" FHP • #7 X 5/8" FHP

• #6 X 5/8" FHP • #7 X 3/4" FHP

Pan Head Screw



• #10 X ¾" PHP

Truss Head Screw



• 8# X 3/4" Truss Head Screw

System Screw



• #7 X 13mm System Screw

Size	Qty	Description	WCI Item #	MFG#
#4 x 5/8"	1 Box	#4 x 5/8" Phillips Flat Head Wood Screw-Zinc Plated Steel (100 per box)	185506	FWS0040063PH
#6 x 5/8"	1 Box	#6 x 5/8" Phillips Flat Head Wood Screw-Nickel (100 per box)	162229	QUI10743
#6 x 5/8"	1 Box	#6 x 5/8" Phillips Flat Head Wood Screw-Nickel (1,000 per box)	162230	QUI10740
#7 x 5/8"	1 Box	#7 x 5/8" Phillips Flat Head Wood Screw-Nickel (100 per box)	173906	707N-100
#7 x ³ / ₄ "	1 Box	#7 x ³ / ₄ " Phillips Flat Head Wood Screw-Nickel (100 per box)	173907	7074N-100
#8 x ³ / ₄ "	1 Box	#8 x ³ / ₄ " Truss Head Screw-Nickel (100 per box)	173908	834TH-100
#10 x 3/4"	1 Box	#10 x ¾" Pan Head Phillips - Nickel (100 per box)	166586	11017
#7 x 13mm	1 Box	#7 x 13mm System Screw - 5mm diameter pilot hole required (100 per box)	174048	N/A
#7 x 13mm	1 Box	#7 x 13mm System Screw - 5mm diameter pilot hole required (1,000 per box)	173911	661.1300.HG

	Blum - Press-In Dowels					
1	Pricing / Ordering	See Section 1.1 of our Wholesale Price	ing Catalog, and us	se Order Form #13.		
2	2 Compatibility Dowels are compatible with Blum hing tern at 12.7mm or 13.5mm deep (see So		Blum hinges using our HBP200 hinge bore pateep (see <i>Section F.1</i>).		800	8.0
3	3 Screws #6 x 5/8" screws can be used with either		r dowel.			
	Com	patible Blum Hinge	WCI Item #	Blum Dowel Part #	8.6	8.6
	COMPACT Hinge, COMPACT BLUMOTION Hinge CLIP top 170° Hinge CLIP top Bi-Fold Hinge		174789	70.0532	os	os O
		LIP top 110° Hinge BLUMOTION 110° Hinge	174790	70T5582.01	#174789	#174790

	Rubber Door and Drawer Front Bumpers							
	1	Pricing / Oro	lering		ion I.1 of our curre er Form #13.	ent Wholesale Pric	cing Catalog, and	- ¾" [10mm]
可以	2	Availability		Available	e in sheets with 72	bumpers per sheet	- 	
	1	Description	Si	ze	Qty	WCI Item #	Bumper Part #	1/8"
Chille 1	& drawer front diar		.5mm] neter x nm] thick	1 Sheet of 72 bumpers	168778	BUSB10SD	[3mm] os	

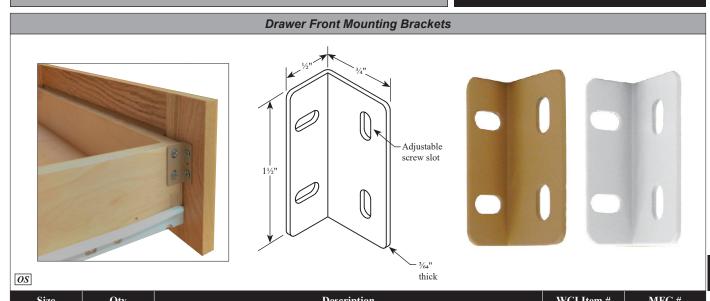
	Shelf Support Pegs				
Size	Description	WCI Item #			
1/4" Pin Diameter	1/2" x 11/16" Nickel L-Shaped Support with 3/8" long pin. (100 per box)	187014			
5mm Pin Diameter	½" x 11/16" Nickel L-Shaped Support with 3/8" long pin. (100 per box)	187011		OS	

 \overline{OS} = Product outsourced from other vendor.



Hardware Screws & Miscellaneous

Hardware Options



Size	Qty	Description	wCi item#	MrG#
½" x ¾" x 1½"	1 each	Metal Drawer Front Mounting Bracket - White (Includes screws & advesive screw caps)	192299	FCKK MET WH
½" x ¾" x 1½"	1 each	Metal Drawer Front Mounting Bracket - Tan (Includes screws & adhesive screw caps)	192300	FCKK MET T

	Drawer Front Mounting Brackets			
	Drawer Front	Mounting brackets are used for attaching a 5-Piece drawer front to a drawer box.		
1	Mounting Bracket	Sold and priced per each, and are available in any quantity. • Please note that <i>at least two</i> brackets are required for each drawer front.		

	Decorative Hardware for Doors & Drawer Fronts				
Γ,	Door & Drawer Front	WalzCraft does not sell door handles or knobs.			
1	Handles & Knobs	WalzCraft does not drill for door handles or knobs.			

 \overline{OS} = Product outsourced from other vendor.







 Rear mounting brackets optional depending on chosen installation method (sold separately).

KNAPE & VOGT Technical Support

Τ

1-800-253-1561

	Tru-Trac™ 100 Series Side Mount Drawer Slides					
Length	Actual Length	Extension	Closing Type	Color	WCI Item #	Tru-Trac Item #
18"	17¾" (450.0mm)	Full	Positive Stop	Zinc	172207	KVTT100 B18
20"	19¾" (500.0mm)	Full	Positive Stop	Zinc	172208	KVTT100 B20
22"	21¾" (550.0mm)	Full	Positive Stop	Zinc	172209	KVTT100 B22

Additional lengths available - 10" [250.0mm], 12" [300.0mm], 14" [350.0mm], 16" [400.0mm], 24" [600.0mm], 26" [650.0mm], 28" [700.0mm]. Please contact our Customer Support Team for more information.

Rear Mounting Brackets for Tru-Trac™ Drawer Slides			
Description	WCI Item #	Tru-Trac Item #	
Rear Mounting Bracket - 1 ³ / ₅₂ " [27.2mm] W x 1 ⁷ / ₈ " [48.1mm] H x 3 ¹⁷ / ₅₂ " [90.0mm] L, metal (pair)	196521	KVGS4340 RB	

'Advice on Choosing The Correct Hardware for your Project'

- Making the right choices when selecting hardware is crucial to the success of most woodworking projects. The cabinet hardware (hinges, mounting plates, slides, etc.) shown in this catalog is very specialized in terms of how it will attach to components and cabinets, and how it will function in day to day use for years to come. Because selecting the correct hardware is such an important decision, WalzCraft recommends that you leave nothing to chance. If in doubt about how a specific piece of hardware will function, our recommendation is to order the hardware in question and 'trial mount' it in the exact way you intend to use it. Since WalzCraft is not on site with you building your project, it is very difficult for us to make the final call as to whether a piece of hardware is the right choice for your project; this important decision is your sole responsibility.
- Hardware is most easily and confidently chosen when you have used a specific piece of hardware before, and are totally familiar with how it functions, as well as how to properly install and adjust it. If you believe that a particular piece of hardware is what you need, but you have no experience with it, you should do a 'trial mount' using the hardware in the exact way you intend for your project.
- WalzCraft offers a 30% discount on hardware used for trial mounting. The discount applies to the pieces you will need to mount 1 door or 1 drawer box. As an example, to trial mount one door you might need 2-hinges, 2-mounting plates, and the screws. All items needed for the trial mount are eligible for the 30% discount.
- It is important to check Quotes, Order Acknowledgments and Order Price Acknowledgments for accuracy. Please double check all
 paperwork and help us get your order filled correctly the first time. Please note that WalzCraft paperwork includes the following 'reminder' message:
 - Because selecting the correct hardware is such an important decision, WalzCraft recommends that you leave nothing to chance. If in doubt about how a specific piece of hardware will function, our recommendation is to order the hardware in question and 'trial mount' it in the exact way you intend to use it. Since WalzCraft is not on site with you building your project, it is very difficult for us to make the final call as to whether a piece of hardware is the right choice for your project, this important decision is your sole responsibility.
- For technical support, please contact hardware manufacturers at the phone numbers or websites provided throughout *Chapter I* in our **Product Specifications Catalog** and our current **Wholesale Pricing Catalog**.
- WalzCraft will not be liable for replacement of manufactured product or hardware if found that it is not compatible.

OS = Product outsourced from other vendor.

I.4.1

Drawer Slides - Side Mount

Hardware Options

	Ordering & Pricing Notes: Tru-Trac™ Side Mount Drawer Slides		
		Ordering Guidelines	
1	Order Forms	Please use Hardware Order Form (E•Z Form #13).	
		Pricing	
1	Pricing	Please see Section I.1 of our current Wholesale Pricing Catalog.	

	Technical Notes: Tru-Trac™ Side Mount Drawer Slides					
	Hardware Options (Chapter I)					
		A smart & economical choice for a 100# class, full extension ball-bearing slide solution.				
		Features a non-handed design.				
1	Tru-Trac TM 100	Zinc Finish.				
1	11u-11ac 100	Telescopic movement on steel ball-bearings, delivers a smooth operation.				
		A positive stop bumper provides an anti-rebound feature.				
		Lever disconnect for easy drawer removal.				
2 Full Extension Full extension runner.		Full extension runner.				
3	3 Side Mounting Side mounting for <i>frame and frameless</i> construction.					
4	Load Capacity	Load Capacity: 100-pound class.				
		Rear mounting brackets for face frame installation must be ordered separately.				
		Screws needed to attach rear mounting brackets to cabinet are sold separately. • Two #6 x 5/8 FHP wood screws required per bracket (see <i>Section I.3</i>).				
5	Rear Mounting Brackets	Will fit left or right installation.				
		Face Frame Mounting Holes.				
		32mm and Traditional Hole Patterns.				
6	Screws Included	Screws needed to attach drawer slides to cabinet are included. • Comes with twelve #7x12P wood screws.				
7	Technical Information	Please contact Knape & Vogt at <i>1-800-253-1561</i> for additional information and technical support.				

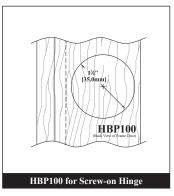
Drawer Box Options (C		Drawer Box Options (Chapter H)
1	Drawer Box Notching	Does not require any drawer box notching.

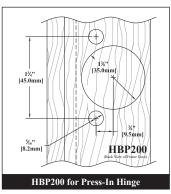
Sizes / Dimensions		
1	1 Side Thickness Compatible with all drawer box side wall thicknesses.	
2	2 Side Clearance Industry standard side clearance: ½" [12.7mm] + ½ / -0".	
3	Slide Height	Height: 1 ²⁵ / ₃₂ " [45.0mm].

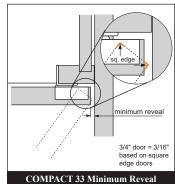












Blum Technical Support: 1-800-438-6788

www.blum.com

Screws Sold Separately: Hinges with a Wood Screw Fixing Option do not include screws. Mounting Plates do not include screws. Please see **Section 1.3** for screws in boxes of 100 or 1000.

COMPACT 33 Hinges & Mounting Plates (Two Piece Assembly) Cup Drilling Hinge **Mounting Plate Fixing** Hinge Bore Overlay **Option** Pattern Distance WCI Item # Blum Item # WCI Item # Blum Item # Screw-on HBP100 or HBP400 173912 33.3600 1/4" [6.4mm] 3_{mm} 174016 130.1100.24 173913 33.3630 Press-in HBP200 HBP100 or HBP400 173912 33.3600 Screw-on 174017 ½" [12.7mm] 3_{mm} 130.1100.23 HBP200 173913 33.3630 Press-in 173912 33.3600 HBP100 or HBP400 Screw-on 5/8" [15.9mm] 174018 130.1100.26 3mm HBP200 173913 33.3630 Press-in 173912 33.3600 HBP100 or HBP400 Screw-on 3/4" [19.1mm] 174019 3mm 130.1100.22 Press-in HBP200 173913 33.3630 HBP100 or HBP400 173912 33.3600 Screw-on 174020 1" [25.4mm] 130.1110.02 3mm Press-in HBP200 173913 33.3630 173912 33.3600 Screw-on HBP100 or HBP400 11/8" [28.6mm] 3mm 174021 130.1120.02 173913 33.3630 **HBP200** Press-in 173912 33.3600 Screw-on HBP100 or HBP400 174022 130.1130.02 1¹/₄" [31.8mm] 3mm 173913 33.3630 HBP200 Press-in Screw-on HBP100 or HBP400 173912 33.3600 13/8" [34.9mm] 3mm 174023 130.1140.02 173913 33.3630 HBP200 Press-in HBP100 or HBP400 173912 33.3600 Screw-on 174024 130.1150.02 1½" [38.1mm] 3_{mm} HBP200 173913 33.3630 Press-in HBP100 or HBP400 173912 33.3600 Screw-on 15/8" [41.3mm] 174025 130.1160 3_{mm} Press-in HBP200 173913 33.3630 HBP100 or HBP400 173912 33.3600 Screw-on 13/8" [34.9mm] or 3mm 174026 133.0240 Greater

|OS| = Product outsourced from other vendor.

Press-in

For PRICING See Section I.1 in our current Wholesale Pricing Catalog.

173913

HBP200

33.3630

Ι

COMPACT Face Frame Hinges

Hardware Options

	Ordering & Pricing Notes: COMPACT 33 Hinges & Mounting Plates (Two Piece Assembly)					
	Ordering Guidelines					
1	Order Forms Please use Hardware Order Form (E•Z Form #13).					
	Pricing					
1	Pricing Please see Section I.1 of our current Wholesale Pricing Catalog.					

	Technical Notes: COMPACT 33 Hinges & Mounting Plates (Two Piece Assembly)				
	Hardware Options (Chapter I)				
1	1 Cabinet Construction Compatible with face frame cabinets only. Not compatible with frameless cabinets.				
2	Self Closing Hinges	110° opening, concealed, self closing hinges are a die-cast zinc construction.			
3	Mounting Plate	Two piece assembly. Hinge and mounting plate required to attach door to cabinet box.			
4	Adjustability	+/- 9/64" [3.6mm] height adjustment, - 1/8" [3.2mm] side adjustment only.			
5	5 Screw-On Fixing Option (Attaching Hinge to Door) Compatible with HBP100 & HP400 hinge bore pattern. • Two #6 x %" FHP wood screws required per hinge (see Section 1.3). • Screws sold separately.				
6	Press-In Fixing Option (Attaching Hinge to Door)	Compatible with HBP200 hinge bore pattern. • Includes two #6 x 5/8" FHP wood screws pre-installed in plastic dowels. • Press-in hinges must be inserted with Blum knock-in tool or insertion ram (sold separately).			
	Screws Sold Separately	Screws needed to attach Screw-On hinge to door are sold separately. • Two #6 x 5/8" FHP wood screws required per hinge (see <i>Section I.3</i>).			
7		Screws needed to attach mounting plate to cabinet are sold separately. • Two #6 x 5%" FHP wood screws required per mounting plate (see <i>Section I.3</i>). • Three screws required for 13%" [34.9mm], 1½" [38.1mm] and 15%" [41.3mm] overlays.			
8	Soft Close Device	Can be used with BLUMOTION (Soft Close Device) #971A9700, see page 1.5.7 to order separately.			
9	Technical Information Please see <i>www.blum.com</i> or call Blum at <i>1-800-438-6788</i> for additional information and technical support.				

Profile Options (Chapter E)		
1	_	Please check the Outside Edge Profile compatibility chart when applying these hinge bore options to your
	Compatibility	door. Compatibility charts can be found on our Website under <i>Technical Information</i> .

		Sizes / Dimensions
1	Door Thickness	Used with doors up to 3/4" [19.1mm] thick.
2 Cup Drilling Distance Cup Drilling Distance (Boring Distance) is fixed at 3mm and rec		Cup Drilling Distance (Boring Distance) is fixed at 3mm and requires a ½" [12.7mm] cup bore depth.
3		Minimum Reveal = 3/16" [4.8mm] - Distance required to open a 3/4" [19.1mm] thick door 90° without binding or hitting an adjacent door or wall. For opening two adjacent doors at the same time, double the required minimum reveal.

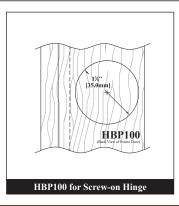
Blum Technical Support: 1-800-438-6788

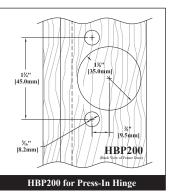
www.blum.com

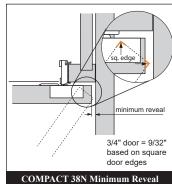
	COMPACT 33 Hinge Cup Spacer						
1	Pricing/Ordering	See Section 1.1 of our current Wholesale Pricing Catalog. Use Order Form #13.	ANDREIL 7				
2	Size	1.5mm spacer placed under the hinge cup.					
3	Materials	Clear nylon.					
4	Compatibility	For use with thin doors or doors with Outside Edge profiles with a cup depth less than 13mm.					
5	Part Numbers	Blum Item #58.0890.1198 / WCI Item #173914					











Blum Technical Support: 1-800-438-6788

www.blum.com

Screws Sold Separately: Hinges with a Wood Screw Fixing Option do not include screws. Mounting Plates do not include screws. Please see **Section 1.3** for screws in boxes of 100 or 1000.

	COMPACT 38N Hinges for Partial Overlay (One Piece Assembly)						
Overlay	Fixing Option	Hinge Bore Pattern	Cup Drilling (Boring) Distance	WCI Item #	Blum Item #		
1/" [12 7]	Screw-on	HBP100 or HBP400	3mm	173915	38N355C.08		
½" [12.7mm]	Press-in	HBP200	311111	173916	38N358C.08		
5/11/15 0	Screw-on	HBP100 or HBP400	2	173917	38N355C.10		
⁵ / ₈ " [15.9mm]	Press-in	HBP200	3mm	173918	38N358C.10		

'Advice on Choosing The Correct Hardware for your Project'

- · Making the right choices when selecting hardware is crucial to the success of most woodworking projects. The cabinet hardware (hinges, mounting plates, slides, etc.) shown in this catalog is very specialized in terms of how it will attach to components and cabinets, and how it will function in day to day use for years to come. Because selecting the correct hardware is such an important decision, WalzCraft recommends that you leave nothing to chance. If in doubt about how a specific piece of hardware will function, our recommendation is to order the hardware in question and 'trial mount' it in the exact way you intend to use it. Since WalzCraft is not on site with you building your project, it is very difficult for us to make the final call as to whether a piece of hardware is the right choice for your project; this important decision is your sole responsibility.
- Hardware is most easily and confidently chosen when you have used a specific piece of hardware before, and are totally familiar with how it functions, as well as how to properly install and adjust it. If you believe that a particular piece of hardware is what you need, but you have no experience with it, you should do a 'trial mount' using the hardware in the exact way you intend for your project.
- WalzCraft offers a 30% discount on hardware used for trial mounting. The discount applies to the pieces you will need to mount 1 door or 1 drawer box. As an example, to trial mount one door you might need 2-hinges, 2-mounting plates, and the screws. All items needed for the trial mount are eligible for the 30% discount.
- It is important to check Quotes, Order Acknowledgments and Order Price Acknowledgments for accuracy. Please double check all paperwork and help us get your order filled correctly the first time. Please note that WalzCraft paperwork includes the following 'reminder' message:
 - Because selecting the correct hardware is such an important decision, WalzCraft recommends that you leave nothing to chance. If in doubt about how a specific piece of hardware will function, our recommendation is to order the hardware in question and 'trial mount' it in the exact way you intend to use it. Since WalzCraft is not on site with you building your project, it is very difficult for us to make the final call as to whether a piece of hardware is the right choice for your project, this important decision is your sole responsibility.
- For technical support, please contact hardware manufacturers at the phone numbers or websites provided throughout *Chapter I* in our Product Specifications Catalog and our current Wholesale Pricing Catalog.
- WalzCraft will not be liable for replacement of manufactured product or hardware if found that it is not compatible.

 \overline{OS} = Product outsourced from other vendor.

COMPACT Face Frame Hinges

Hardware Options

	Ordering & Pricing Notes: COMPACT 38N Hinges for Partial Overlay (One Piece Assembly)					
	Ordering Guidelines					
1	1 Order Forms Please use Hardware Order Form (E•Z Form #13).					
	Pricing					
1	1 Pricing Please see Section 1.1 of our current Wholesale Pricing Catalog.					

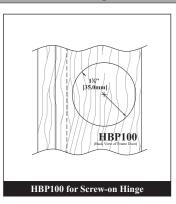
	Technical Notes: COMPACT 38N Hinges for Partial Overlay (One Piece Assembly)			
		Hardware Options (Chapter I)		
1	Cabinet Construction	Compatible with face frame cabinets only. Not compatible with frameless cabinets.		
2	Self Closing Hinges	105° opening, concealed, self closing hinges are a steel/nickel plated construction.		
3	Mounting Plate	One piece assembly, no additional mounting plate is required.		
4	Adjustability	3-Dimension adjustment for precise door alignment. • +/- ½" [3.2mm] height adjustment. • +/- ½" [1.6mm] side adjustment only. • +¾" [2.4mm], -½" [0.8mm] cam depth adjustment.		
5	Screw-On Fixing Option (Attaching Hinge to Door)	Compatible with HBP100 & HP400 hinge bore pattern. • Two #6 x 5/8" FHP wood screws required per hinge (see Section I.3). • Screws sold separately.		
6	Press-In Fixing Option (Attaching Hinge to Door)	Compatible with HBP200 hinge bore pattern. • Includes two #6 x %" FHP wood screws pre-installed in plastic dowels. • Press-in hinges must be inserted with Blum knock-in tool or insertion ram (sold separately).		
7	Screws Sold Separately	Screws needed to attach Screw-On hinge to door are sold separately. • Two #6 x 5/8" FHP wood screws required per hinge (see Section I.3). Screw needed to attach hinge to cabinet are sold separately.		
		• One #8 x ³ / ₄ " type 17 truss head screw required per hinge (see <i>Section I.3</i>).		
8	Soft Close Device	Can be used with BLUMOTION (Soft Close Device) #971A9700, see page 1.5.7 to order separately.		
9	Technical Information Please see www.blum.com or call Blum at 1-800-438-6788 for additional information and technical support			

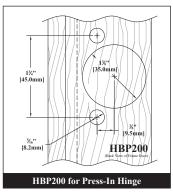
Profile Options (Chapter E)		
	_	Please check the Outside Edge Profile compatibility chart when applying these hinge bore options to your
	Compatibility	door. Compatibility charts can be found on our Website under <i>Technical Information</i> .

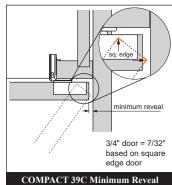
		Sizes / Dimensions
1	Door Thickness	Used with doors up to ¾" [19.1mm] thick.
2	Cup Drilling Distance	Cup Drilling Distance (<i>Boring Distance</i>) is fixed at 3.0mm and requires a 7/16" (11.0mm) cup bore depth but will work with our standard ½" (12.7mm) depth.
3	Minimum Reveals	Minimum Reveal = \%2" [7.1mm] - Distance required to open a \\$\frac{3}{4}\" [19.1mm] thick door 90\circ\ without binding or hitting an adjacent door or wall. For opening two adjacent doors at the same time, double the required minimum reveal.

Blum Technical Support: 1-800-438-6788

www.blum.com







Blum Technical Support: 1-800-438-6788

www.blum.com

Screws Sold Separately: Hinges with a Wood Screw Fixing Option do not include screws. Mounting Plates do not include screws. Please see *Section I.3* for screws in boxes of 100 or 1000.

COMPACT 39C Hinges for Full Overlay (One Piece Assembly)					
Overlay	Fixing Option	Hinge Bore Pattern	Cup Drilling (Boring) Distance	WCI Item #	Blum Item #
111 125 4	Screw-on	HBP100 or HBP400	2	173919	39C355C.16
1" [25.4mm]	Press-in	HBP200	3mm	173920	39C358C.16
11/11/21/0	Screw-on	HBP100 or HBP400	3mm	173921	39C355C.20
1 ¹ / ₄ " [31.8mm]	Press-in	HBP200		173922	39C358C.20

|OS| = Product outsourced from other vendor.

COMPACT Face Frame Hinges

Hardware Options

	Ordering & Pricing Notes: COMPACT 39C Hinges for Full Overlay (One Piece Assembly)		
	Ordering Guidelines		
1	Order Forms	Please use Hardware Order Form (E•Z Form #13).	
Pricing			
1	Pricing	Please see Section 1.1 of our current Wholesale Pricing Catalog.	

Technical Notes: COMPACT 39C Hinges for Full Overlay (One Piece Assembly)		
Hardware Options (Chapter I)		
1	Cabinet Construction	Compatible with face frame cabinets only. Not compatible with frameless cabinets.
2	Self Closing Hinges	110° opening, concealed, self closing hinges are a steel/nickle plated construction.
3	Mounting Plate	One piece assembly, no additional mounting plate is required.
4	Adjustability	3-Dimension adjustment for precise door alignment. • +/- ½" [3.2mm] height adjustment. • +/- ½" [1.6mm] side adjustment only. • + ½" [2.4mm], -½" [0.8mm] cam depth adjustment.
5	Screw-On Fixing Option (Attaching Hinge to Door)	Compatible with HBP100 & HP400 hinge bore pattern. • Two #6 x 5/8" FHP wood screws required per hinge (see Section I.3). • Screws sold separately.
6	Press-In Fixing Option (Attaching Hinge to Door)	Compatible with HBP200 hinge bore pattern. • Includes two #6 x %" FHP wood screws pre-installed in plastic dowels. • Press-in hinges must be inserted with Blum knock-in tool or insertion ram (sold separately).
7	Screws Sold Separately	Screws needed to attach Screw-On hinge to door are sold separately. • Two #6 x 5%" FHP wood screws required per hinge (see Section 1.3).
		Screw needed to attach hinge to cabinet are sold separately. • One #8 x ¾" type 17 truss head screw required per hinge (see <i>Section I.3</i>).
8	Soft Close Device	Can be used with BLUMOTION (Soft Close Device) #971A9700, see page 1.5.7 to order separately.
9	Technical Information	Please see www.blum.com or call Blum at 1-800-438-6788 for additional information and technical support.

	Profile Options (Chapter E)	
1	Outside Edge	Please check the Outside Edge Profile compatibility chart when applying these hinge bore options to your
1	Compatibility	door. Compatibility charts can be found on our Website under <i>Technical Information</i> .

		Sizes / Dimensions
1	Door Thickness	Used with doors up to ¾" [19.1mm] thick.
2	Cup Drilling Distance	Cup Drilling Distance (Boring Distance) is fixed at 3mm and requires a ½" [12.7mm] cup bore depth.
3		Minimum Reveal = 7/32" [5.6mm] - Distance required to open a 3/4" [19.1mm] thick door 90° without binding or hitting an adjacent door or wall. For opening two adjacent doors at the same time, double the required minimum reveal.

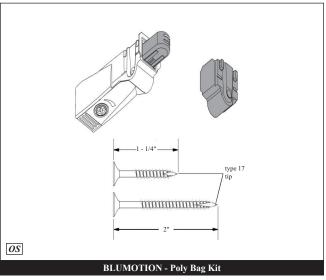
Blum Technical Support: 1-800-438-6788

www.blum.com



BLUMOTION Soft Close for COMPACT Face Frame Hinges







Blum Technical Support: 1-800-438-6788

www.blum.com

BLUMOTION Soft Close for COMPACT Face Frame Hinges		
Decsription	WCI Item #	Blum Item #
BLUMOTION Poly-Bag Set (Includes Mechanism, Spacer, 1¼" [31.8mm] Screw and 2" [50.8mm] Screw)	173923	971A9700.22

	Ordering & Pricing Notes: BLUMOTION Soft Close for COMPACT Face Frame Hinges		
	Ordering Guidelines		
1	Order Forms	Please use Hardware Order Form (E•Z Form #13).	
Pricing			
1	Pricing	Please see Section I.1 of our current Wholesale Pricing Catalog.	

	Technical Notes: BLUMOTION Soft Close for COMPACT Face Frame Hinges		
	Hardware Options (Chapter I)		
1	Compatibility	Blum's BLUMOTION Soft Close for COMPACT face frame hinges are only compatible with Blum hinges. If ordering Salice hinges from <i>Section I.1</i> , you will need to order Salice's Smove Soft Close devices separately.	
2	Installation	BLUMOTION for doors mounts anywhere on the hinge-side stile of the cabinet using a 11/4" [31.8mm] screw or 2" [50.8mm] screw when using spacer.	
3	Full Overlay Doors	Use just the BLUMOTION mechanism by itself for full overlay doors (1" [25.4mm] overlay or greater).	
4	Partial Overlay Doors	Use the BLUMOTION mechanism and the spacer for partial overlay doors (overlays less than 1" [25.4mm]).	
4		The partial overlay spacer snaps onto the side of the BLUMOTION mechanism for easier mounting.	
5	Poly-Bag Set	The BLUMOTION mechanism, spacer, 1 ¹ / ₄ " [31.8mm] screw and 2" [50.8mm] screw are only available as part of a set.	
3		The Poly-Bag set includes one each of the BLUMOTION mechanism, spacer, 11/4" [31.8mm] screw and 2" [50.8mm] screw.	
6	Technical Information	Please see www.blum.com or call Blum at 1-800-438-6788 for additional information and technical support.	

 \overline{OS} = Product outsourced from other vendor.



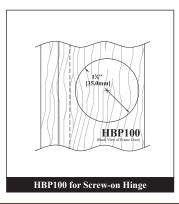
Your Notes Page

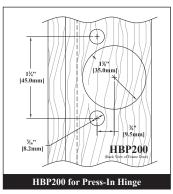
Hardware Options

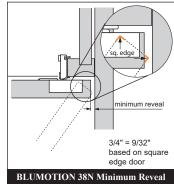
1-8	00-237-1326	WalzCraft®	www.WalzCraft.com



Ι







Blum Technical Support: 1-800-438-6788

www.blum.com

Screws Sold Separately: Hinges with a Wood Screw Fixing Option do not include screws. Mounting Plates do not include screws. Please see Section 1.3 for screws in boxes of 100 or 1000.

COMPACT BLUMOTION 38N Hinges for Partial Overlay (One Piece Assembly) **Cup Drilling Hinge Bore Pattern** WCI Item# Overlay **Fixing Option** Blum Hinge # (Boring) Distance HBP100 or HBP400 N/A Screw-on N/A 5/16" [7.9mm] 3mm Press-in HBP200 173928 38N358B.05 HBP100 or HBP400 173929 38N355B.06 Screw-on 3/8" [9.5mm] 3mm 173930 Press-in HBP200 38N358B.06 173931 HBP100 or HBP400 38N355B.08 Screw-on ½" [12.7mm] 3 mmHBP200 Press-in 173932 38N358B.08 HBP100 or HBP400 173933 38N355BE08 Screw-on ½" [12.7mm]** 3_{mm} Press-in HBP200 173853 38N358BE08 HBP100 or HBP400 173934 38N355B.12 Screw-on 3/4" [19.1mm] 3_{mm} **HBP200** 173935 38N358B.12 Press-in ** Edge mount hinge. Does not wrap around back side of face frame. Ideal for refacing projects that add thickness to the face frame.

|OS| = Product outsourced from other vendor.





COMPACT BLUMOTION Face Frame Hinges

Hardware Options

	Ordering & Pricing Notes: COMPACT BLUMOTION 38N Hinges for Partial Overlay (One Piece Assembly)		
	Ordering Guidelines		
1	1 Order Forms Please use Hardware Order Form (E•Z Form #13).		
	Pricing		
1	Pricing	Please see Section 1.1 of our current Wholesale Pricing Catalog.	

		Hardware Options (Chapter I)	
1	Cabinet Construction Compatible with face frame cabinets only. Not compatible with frameless cabinets.		
2	Self Closing Hinges	105° opening, concealed, self closing hinges are a steel/nickel plated construction.	
3	Built-In Soft Close Feature	BLUMOTION soft close is integrated into the hinge cup. Deactivation switch for small/light doors. • COMPACT BLUMOTION hinges come in the activated position, marked with an "1" (The Soft Close feature engages at 36°). The deactivated position is marked with a "0" (The Soft Close feature engages at 5°). • Overload safety feature.	
4	Mounting Plate	One piece assembly, no additional mounting plate is required.	
5	Adjustability	3-Dimension adjustment for precise door alignment. • +/- ½" [3.2mm] height adjustment. • +/- ½" [1.6mm] side adjustment only. • +³½" [2.4mm], -½" [0.8mm] cam depth adjustment.	
6	Screw-On Fixing Option (Attaching Hinge to Door)	Compatible with HBP100 & HP400 hinge bore pattern. • Two #6 x 5%" FHP wood screws required per hinge (see Section 1.3). • Screws sold separately.	
7	Press-In Fixing Option (Attaching Hinge to Door)	Compatible with HBP200 hinge bore pattern. • Includes two #6 x %" FHP wood screws pre-installed in plastic dowels. • Press-in hinges must be inserted with Blum knock-in tool or insertion ram (sold separately).	
8	Screws Sold Separately	Screws needed to attach Screw-On hinge to door are sold separately. • Two #6 x 5%" FHP wood screws required per hinge (see <i>Section I.3</i>). Screw needed to attach hinge to cabinet are sold separately.	
9	Technical Information	• One #8 x ³ / ₄ " type 17 truss head screw required per hinge (see <i>Section I.3</i>). Please see <i>www.blum.com</i> or call Blum at <i>1-800-438-6788</i> for additional information and technical supplies.	

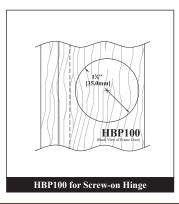
		Profile Options (Chapter E)
1	Outside Edge	Please check the Outside Edge Profile compatibility chart when applying these hinge bore options to your
	Compatibility	door. Compatibility charts can be found on our Website under <i>Technical Information</i> .

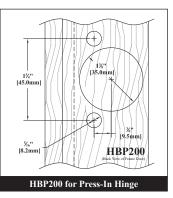
		Sizes / Dimensions
1 Door Thickness Used with doors up to 3/4" [19.1mm] thick.		Used with doors up to ¾" [19.1mm] thick.
2	Cup Drilling Distance	Cup Drilling Distance (<i>Boring Distance</i>) is fixed at 3mm and requires a ⁷ /16" [11mm] cup bore depth but will work with our standard ½" [12.7mm] depth.
3	Minimum Reveals	Minimum Reveal = 9/32" [7.1mm] - Distance required to open a 3/4" [19.1mm] thick door 90° without binding or hitting an adjacent door or wall. For opening two adjacent doors at the same time, double the required minimum reveal.

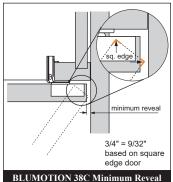
Blum Technical Support: 1-800-438-6788

www.blum.com









Blum Technical Support: 1-800-438-6788

www.blum.com

Screws Sold Separately: Hinges with a Wood Screw Fixing Option do not include screws. Mounting Plates do not include screws. Please see Section 1.3 for screws in boxes of 100 or 1000.

COMPACT BLUMOTION 38C Hinges for Full Overlay (One Piece Assembly) **Cup Drilling** Overlay Fixing Option **Hinge Bore Pattern** WCI Item # Blum Hinge # (Boring) Distance Screw-on HBP100 or HBP400 173936 38C355B.20 1¹/₄" [31.8mm] 3_{mm} Press-in HBP200 173937 38C358B.20

'Advice on Choosing The Correct Hardware for your Project'

- Making the right choices when selecting hardware is crucial to the success of most woodworking projects. The cabinet hardware (hinges, mounting plates, slides, etc.) shown in this catalog is very specialized in terms of how it will attach to components and cabinets, and how it will function in day to day use for years to come. Because selecting the correct hardware is such an important decision, WalzCraft recommends that you leave nothing to chance. If in doubt about how a specific piece of hardware will function, our recommendation is to order the hardware in question and 'trial mount' it in the exact way you intend to use it. Since WalzCraft is not on site with you building your project, it is very difficult for us to make the final call as to whether a piece of hardware is the right choice for your project; this important decision is your sole responsibility.
- Hardware is most easily and confidently chosen when you have used a specific piece of hardware before, and are totally familiar with how it functions, as well as how to properly install and adjust it. If you believe that a particular piece of hardware is what you need, but you have no experience with it, you should do a 'trial mount' using the hardware in the exact way you intend for your project.
- WalzCraft offers a 30% discount on hardware used for trial mounting. The discount applies to the pieces you will need to mount 1 door or 1 drawer box. As an example, to trial mount one door you might need 2-hinges, 2-mounting plates, and the screws. All items needed for the trial mount are eligible for the 30% discount.
- · It is important to check Quotes, Order Acknowledgments and Order Price Acknowledgments for accuracy. Please double check all paperwork and help us get your order filled correctly the first time. Please note that WalzCraft paperwork includes the following 'reminder' message:
 - Because selecting the correct hardware is such an important decision, WalzCraft recommends that you leave nothing to chance. If in doubt about how a specific piece of hardware will function, our recommendation is to order the hardware in question and 'trial mount' it in the exact way you intend to use it. Since WalzCraft is not on site with you building your project, it is very difficult for us to make the final call as to whether a piece of hardware is the right choice for your project, this important decision is your sole responsibility.
- For technical support, please contact hardware manufacturers at the phone numbers or websites provided throughout *Chapter I* in our Product Specifications Catalog and our current Wholesale Pricing Catalog.
- WalzCraft will not be liable for replacement of manufactured product or hardware if found that it is not compatible.

|OS| = Product outsourced from other vendor.



COMPACT BLUMOTION Face Frame Hinges

Hardware Options

	Ordering & Pricing Notes: COMPACT BLUMOTION 38C Hinges for Full Overlay (One Piece Assembly)		
	Ordering Guidelines		
1	Order Forms	Please use Hardware Order Form (E•Z Form #13).	
	Pricing		
1	Pricing	Please see Section I.1 of our current Wholesale Pricing Catalog.	

	Technical Notes: COMPACT BLUMOTION 38C Hinges for Full Overlay (One Piece Assembly)			
	Hardware Options (Chapter I)			
1	Cabinet Construction Compatible with face frame cabinets only. Not compatible with frameless cabinets.			
2	Self Closing Hinges	107° opening, concealed, self closing hinges are a steel/nickel plated construction.		
3	Built-In Soft Close Feature	BLUMOTION soft close is integrated into the hinge cup. Deactivation switch for small/light doors. • COMPACT BLUMOTION hinges come in the activated position, marked with an "1" (The Soft Close feature engages at 36°). The deactivated position is marked with a "0" (The Soft Close feature engages at 5°). • Overload safety feature.		
4	Mounting Plate	One piece assembly, no additional mounting plate is required.		
5	Adjustability	3-Dimension adjustment for precise door alignment. • +/- ½" [3.2mm] height adjustment. • +/- ½" [1.6mm] side adjustment only. • +¾" [2.4mm], -½" [0.8mm] cam depth adjustment.		
6	6 Screw-On Fixing Option (Attaching Hinge to Door) Compatible with HBP100 & HP400 hinge bore pattern. • Two #6 x 5/8" FHP wood screws required per hinge (see Section 1.3). • Screws sold separately.			
7	Press-In Fixing Option (Attaching Hinge to Door)	Compatible with HBP200 hinge bore pattern. • Includes two #6 x %" FHP wood screws pre-installed in plastic dowels. • Press-in hinges must be inserted with Blum knock-in tool or insertion ram (sold separately).		
8	Screws Sold Separately	Screws needed to attach Screw-On hinge to door are sold separately. • Two #6 x 5%" FHP wood screws required per hinge (see Section I.3).		
0	Serens sold separately	Screw needed to attach hinge to cabinet are sold separately. • One #8 x 3/4" type 17 truss head screw required per hinge (see <i>Section I.3</i>).		
9	Technical Information	Please see www.blum.com or call Blum at 1-800-438-6788 for additional information and technical support.		

		Profile Options (Chapter E)
1	Outside Edge	Please check the Outside Edge Profile compatibility chart when applying these hinge bore options to your
1	Compatibility	door. Compatibility charts can be found on our Website under <i>Technical Information</i> .

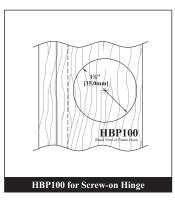
		Sizes / Dimensions
1	Door Thickness	Used with doors up to ¾" [19.1mm] thick.
2	Cup Drilling Distance	Cup Drilling Distance (<i>Boring Distance</i>) is fixed at 3mm and requires a 7/16" [11mm] cup bore depth but will work with our standard ½" [12.7mm] depth.
3	Minimum Reveals	Minimum Reveal = 9/32" [7.1mm] - Distance required to open a 3/4" [19.1mm] thick door 90° without binding or hitting an adjacent door or wall). For opening two adjacent doors at the same time, double the required minimum reveal.

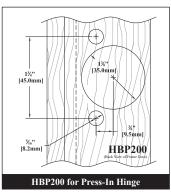
Blum Technical Support: 1-800-438-6788

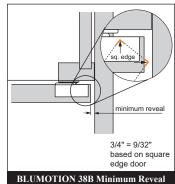
www.blum.com











Blum Technical Support: 1-800-438-6788

www.blum.com

Screws Sold Separately: Hinges with a Wood Screw Fixing Option do not include screws. Mounting Plates do not include screws. Please see *Section I.3* for screws in boxes of 100 or 1000.

COMPACT BLUMOTION 38B Hinges for Full Overlay - Face Mount (One Piece Assembly)					
Overlay Fixing Option Hinge Bore Pattern Cu (Bori				WCI Item #	Blum Item #
13/8" [34.9mm] or	Screw-on	HBP100 or HBP400	3mm	173938	38B355BF22
Greater	Press-in	HBP200	311111	173939	38B358BF22

 \overline{OS} = Product outsourced from other vendor.

COMPACT BLUMOTION Face Frame Hinges

Hardware Options

	Ordering & Pricing Notes: COMPACT BLUMOTION 38B Hinges for Full Overlay - Face Mount (One Piece Assembly)		
	Ordering Guidelines		
1	Order Forms	Please use Hardware Order Form (E•Z Form #13).	
	Pricing		
1	Pricing	Please see Section 1.1 of our current Wholesale Pricing Catalog.	

	Technical Notes: COMPACT BLUMOTION 38B Hinges for Full Overlay - Face Mount (One Piece Assembly)			
	Hardware Options (Chapter I)			
1	Cabinet Construction Compatible with face frame cabinets only. Not compatible with frameless cabinets.			
2	Self Closing Hinges	107° opening, concealed, self closing hinges are a steel/nickel plated construction.		
3 Built-In Soft Close Feature • COMPACT BLUMOTION hing feature engages at 36°). The dea		BLUMOTION soft close is integrated into the hinge cup. Deactivation switch for small/light doors. • COMPACT BLUMOTION hinges come in the activated position, marked with an "1" (The Soft Close feature engages at 36°). The deactivated position is marked with a "0" (The Soft Close feature engages at 5°). • Overload safety feature.		
4	Mounting Plate	One piece assembly, no additional mounting plate is required.		
5	Adjustability	+/- 1/8" [3.2mm] height adjustment, +/- 1/16" [1.6mm] side adjustment only.		
6	Screw-On Fixing Option (Attaching Hinge to Door)	Compatible with HBP100 & HP400 hinge bore pattern. • Two #6 x 5%" FHP wood screws required per hinge (see Section 1.3). • Screws sold separately.		
7	Press-In Fixing Option (Attaching Hinge to Door)	Compatible with HBP200 hinge bore pattern. • Includes two #6 x 5/8" FHP wood screws pre-installed in plastic dowels. • Press-in hinges must be inserted with Blum knock-in tool or insertion ram (sold separately).		
8	Screws Sold Separately	Screws needed to attach Screw-On hinge to door are sold separately. • Two #6 x 5%" FHP wood screws required per hinge (see <i>Section 1.3</i>).		
8		Screw needed to attach hinge to cabinet are sold separately. • Two #6 x 5%" FHP wood screws required per hinge (see Section 1.3).		
9	Technical Information	Please see www.blum.com or call Blum at 1-800-438-6788 for additional information and technical support.		

	Profile Options (Chapter E)			
1	Outside Edge	Please check the Outside Edge Profile compatibility chart when applying these hinge bore options to your		
1	Compatibility	door. Compatibility charts can be found on our Website under <i>Technical Information</i> .		

		Sizes / Dimensions
1	Door Thickness	Used with doors up to ¾" [19.1mm] thick.
2 Cup Drilling Distance (Boring Distance) is fixed at 3mm and requires a 7/16" [11mm] cup bore dep work with our standard ½" [12.7mm] depth.		Cup Drilling Distance (<i>Boring Distance</i>) is fixed at 3mm and requires a 7/16" [11mm] cup bore depth but will work with our standard 1/2" [12.7mm] depth.
3	Minimum Reveals	Minimum Reveal = %2" [7.1mm] - Distance required to open a 3/4" [19.1mm] thick door 90° without binding or hitting an adjacent door or wall). For opening two adjacent doors at the same time, double the required minimum reveal.

Blum Technical Support: 1-800-438-6788

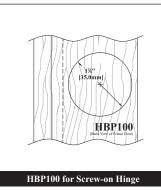
www.blum.com

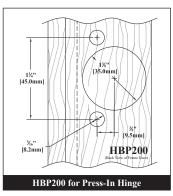


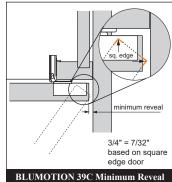


COMPACT BLUMOTION 39C Hinges for Full Overlay (One Piece Assembly)









Blum Technical Support: 1-800-438-6788

www.blum.com

Screws Sold Separately: Hinges with a Wood Screw Fixing Option do not include screws. Mounting Plates do not include screws. Please see *Section I.3* for screws in boxes of 100 or 1000.

	COMPACT BLUMOTION 39C Hinges for Full Overlay (One Piece Assembly)						
Overlay	Fixing Option	Hinge Bore Pattern	Cup Drilling (Boring) Distance	WCI Item #	Blum Item #		
1" [25.4mm]	Screw-on	HBP100 or HBP400	3mm	173940	39C355B.16		
1 [25.4mm]	Press-in	HBP200	SIIIII	173941	39C358B.16		
1½" [31.8mm]	Screw-on	HBP100 or HBP400	3mm	173942	39C355B.20		
174 [31.8mm]	Press-in	HBP200	3mm	173943	39C358B.20		
15/ 11	Screw-on	HBP100 or HBP400	2	173944	39C355B.21		
15/16" [33.3mm]	Press-in	HBP200	3mm	173945	39C358B.21		
13/11/240	Screw-on	HBP100 or HBP400	3mm	173946	39C355B.22		
13/8" [34.9mm]	Press-in	HBP200	SIIIII	173947	39C358B.22		
11/11 120 4	Screw-on	HBP100 or HBP400	2	173948	39C355B.24		
1½" [38.1mm]	Press-in	HBP200	3mm	173949	39C358B.24		
19/ 11 120 7	Screw-on	HBP100 or HBP400	2	173950	39C355B.25		
19/16 ¹¹ [39.7mm]	Press-in	HBP200	3mm	173951	39C358B.25		

|OS| = Product outsourced from other vendor.



COMPACT BLUMOTION Face Frame Hinges

Hardware Options

	Ordering & Pricing Notes: COMPACT BLUMOTION 39C Hinges for Full Overlay (One Piece Assembly)				
	Ordering Guidelines				
1	1 Order Forms Please use Hardware Order Form (E•Z Form #13).				
	Pricing				
1	1 Pricing Please see Section 1.1 of our current Wholesale Pricing Catalog.				

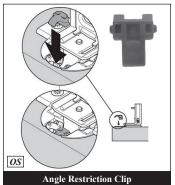
	Technical Notes: COMPACT BLUMOTION 39C Hinges for Full Overlay (One Piece Assembly)				
	Hardware Options (Chapter I)				
1	Cabinet Construction	Compatible with face frame cabinets only. Not compatible with frameless cabinets.			
2	Self Closing Hinges	110° opening, concealed, self closing hinges are a steel/nickel plated construction.			
3	Built-In Soft Close Feature	BLUMOTION soft close is integrated into the hinge cup. Deactivation switch for small/light doors. • COMPACT BLUMOTION hinges come in the activated position, marked with an "1" (The Soft Close feature engages at 36°). The deactivated position is marked with a "0" (The Soft Close feature engages at 5°). • Overload safety feature.			
4	Mounting Plate	One piece assembly, no additional mounting plate is required.			
5	Adjustability	3-Dimension adjustment for precise door alignment. • +/- ½" [3.2mm] height adjustment. • +/- ½" [1.6mm] side adjustment only. • +¾" [2.4mm], -½" [0.8mm] cam depth adjustment.			
6	Screw-On Fixing Option (Attaching Hinge to Door)	Compatible with HBP100 & HP400 hinge bore pattern. • Two #6 x 5/8" FHP wood screws required per hinge (see Section I.3). • Screws sold separately.			
7	Press-In Fixing Option (Attaching Hinge to Door)	Compatible with HBP200 hinge bore pattern. • Includes two #6 x 5/8" FHP wood screws pre-installed in plastic dowels. • Press-in hinges must be inserted with Blum knock-in tool or insertion ram (sold separately).			
8	Screws Sold Separately	Screws needed to attach Screw-On hinge to door are sold separately. • Two #6 x 5%" FHP wood screws required per hinge (see Section I.3). Screw needed to attach hinge to cabinet are sold separately.			
9	Technical Information	• One #8 x ¾" type 17 truss head screw required per hinge (see <i>Section I.3</i>). Please see <i>www.blum.com</i> or call Blum at <i>1-800-438-6788</i> for additional information and technical support.			

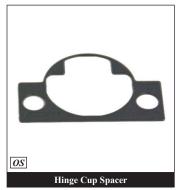
		Profile Options (Chapter E)
1	Outside Edge	Please check the Outside Edge Profile compatibility chart when applying these hinge bore options to your
1	Compatibility	door. Compatibility charts can be found on our Website under <i>Technical Information</i> .

		Sizes / Dimensions
1	Door Thickness	Used with doors up to 3/4" [19.1mm] thick.
2	Cup Drilling Distance	Cup Drilling Distance (<i>Boring Distance</i>) is fixed at 3mm and requires a ½" [13mm] cup bore depth but will work with our standard 13.5mm depth.
3	Minimum Reveals	Minimum Reveal = 7/32" [5.6mm] Distance required to open a 3/4" [19.1mm] thick door 90° without binding or hitting an adjacent door or wall). For opening two adjacent doors at the same time, double the required minimum reveal.

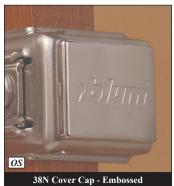
Blum Technical Support: 1-800-438-6788

www.blum.com











Blum Technical Support: 1-800-438-6788

www.blum.com

COMPACT BLUMOTION Hinge Accessories					
Description	WCI Item #	Blum Item #			
Angle Restriction Clip	173952	38C315B3.1			
Hinge Cup Spacer	173852	38C355B9			
Cover Cap for COMPACT BLUMOTION 38N - Plain	173953	38N3508B			
Cover Cap for COMPACT BLUMOTION 38N - Embossed with Blum Logo	173954	38N3508BBP			
Cover Cap for COMPACT BLUMOTION 39C/38C - Plain	173955	38C3508			
Cover Cap for COMPACT BLUMOTION 39C/38C - Embossed with Blum's Logo	173956	38C3508BP			
Knock-In Tool for Press-In Hinges	173957	ZME.0710			

 $\overline{\mathit{OS}}$ = Product outsourced from other vendor.





COMPACT BLUMOTION Face Frame Hinges

Hardware Options

	Ordering & Pricing Notes: COMPACT BLUMOTION Hinge Accessories				
	Ordering Guidelines				
1	1 Order Forms Please use Hardware Order Form (E•Z Form #13).				
	Pricing				
1	1 Pricing Please see Section I.1 of our current Wholesale Pricing Catalog.				

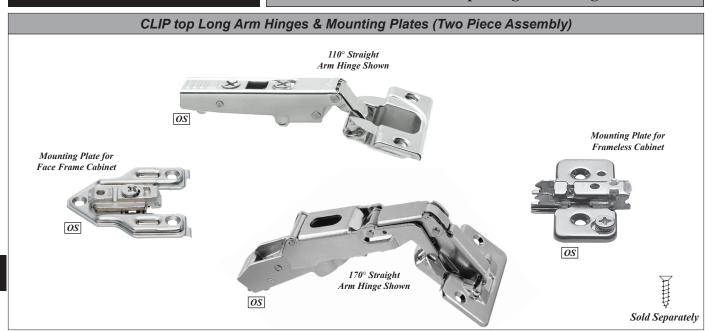
	Technical Notes: COMPACT BLUMOTION Hinge Accessories					
		Hardware Options (Chapter I)				
1	Angle Restriction Clip	Restricts opening angle of the COMPACT BLUMOTION hinges to 86°. <i>Angle Restriction Clip</i> must be inserted before the hinge has been attached to the frame.				
2	Hinge Cup Spacer	A ½/16" [1.6mm] spacer for use under the hinge cup for thin doors or doors with Outside Edge profiles. • Allows the cup bore depth to be ½/16" shallower than what is specified for the hinge. • Allows more outside edge profiles. • Moves door ½/16" [1.6mm] farther away from cabinet face.				
3	Cover Caps	Available blank or embossed with the Blum logo. Steel, nickel plated.				
4	Knock-In Tool	Used to insert any Blum press-in hinge.				

'Advice on Choosing The Correct Hardware for your Project'

- Making the right choices when selecting hardware is crucial to the success of most woodworking projects. The cabinet hardware (hinges, mounting plates, slides, etc.) shown in this catalog is very specialized in terms of how it will attach to components and cabinets, and how it will function in day to day use for years to come. Because selecting the correct hardware is such an important decision, WalzCraft recommends that you leave nothing to chance. If in doubt about how a specific piece of hardware will function, our recommendation is to order the hardware in question and 'trial mount' it in the exact way you intend to use it. Since WalzCraft is not on site with you building your project, it is very difficult for us to make the final call as to whether a piece of hardware is the right choice for your project; this important decision is your sole responsibility.
- Hardware is most easily and confidently chosen when you have used a specific piece of hardware before, and are totally familiar with how it functions, as well as how to properly install and adjust it. If you believe that a particular piece of hardware is what you need, but you have no experience with it, you should do a 'trial mount' using the hardware in the exact way you intend for your project.
- WalzCraft offers a 30% discount on hardware used for trial mounting. The discount applies to the pieces you will need to mount 1 door or 1 drawer box. As an example, to trial mount one door you might need 2-hinges, 2-mounting plates, and the screws. All items needed for the trial mount are eligible for the 30% discount.
- It is important to check Quotes, Order Acknowledgments and Order Price Acknowledgments for accuracy. Please double check all
 paperwork and help us get your order filled correctly the first time. Please note that WalzCraft paperwork includes the following 'reminder' message:
 - Because selecting the correct hardware is such an important decision, WalzCraft recommends that you leave nothing to chance. If in doubt about how a specific piece of hardware will function, our recommendation is to order the hardware in question and 'trial mount' it in the exact way you intend to use it. Since WalzCraft is not on site with you building your project, it is very difficult for us to make the final call as to whether a piece of hardware is the right choice for your project, this important decision is your sole responsibility.
- For technical support, please contact hardware manufacturers at the phone numbers or websites provided throughout Chapter I in our Product Specifications Catalog and our current Wholesale Pricing Catalog.
- WalzCraft will not be liable for replacement of manufactured product or hardware if found that it is not compatible.



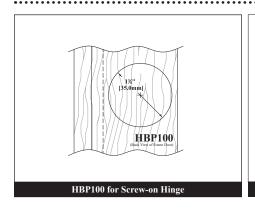


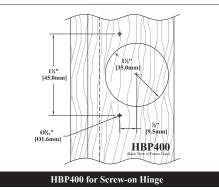


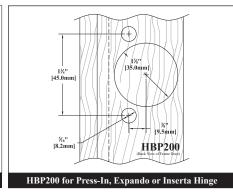
Blum Technical Support: 1-800-438-6788

www.blum.com

Screws Sold Separately: Hinges with a Wood Screw Fixing Option do not include screws. Mounting Plates do not include screws. Please see *Section I.3* for screws in boxes of 100 or 1000.









Minimum Reveal Table - 110° Hinge							
Boring	Door thickness (mm)						
Distance (mm)	16	19	22	24	26		
3	0.5	1.0	1.8	2.7	4.3		
4	0.5	1.0	1.7	2.5	3.8		
5	0.5	0.9	1.7	2.4	3.4		
6	0.5	0.9	1.6	2.3	3.2		
7	0.5	0.9	1.6	2.2	3.0		

141			I Table				
Boring	Door thickness (mm)						
Distance (mm)	16	18	19	20	22	24	
3	0	0	0	0	0.2	2.2	
4	0	0	0	0	0	1.4	
5	0	0	0	0	0	0.9	
6	0	0	0	0	0	0	
7	0	0	0	0	0	0	
8	0	0	0	0	0	0	

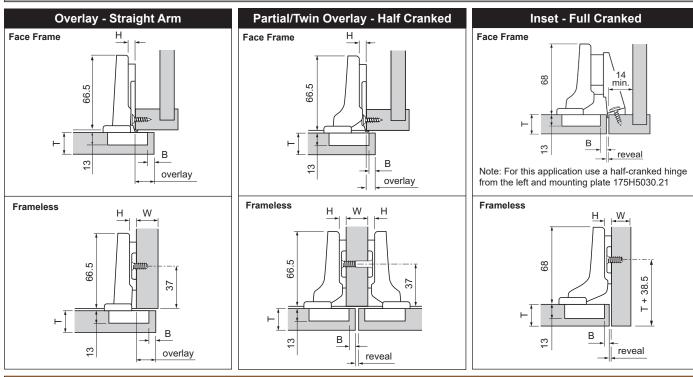
Minimum Payanl Table 170° Hinga

 \overline{OS} = Product outsourced from other vendor.

See Section I.1 in our current Wholesale Pricing Catalog.

CLIP top Long Arm Hinges

110° CLIP top Long Arm Hinges & Mounting Plates (Two Piece Assembly)



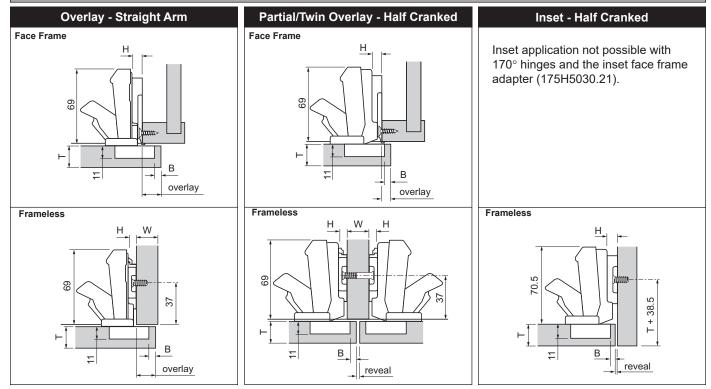
Blum Technical Support: 1-800-438-6788

www.blum.com

Screws Sold Separately: Hinges with a Wood Screw Fixing Option do not include screws. Mounting Plates do not include screws.

Please see Section 1.3 for screws in boxes of 100 or 1000.

170° CLIP top Long Arm Hinges & Mounting Plates (Two Piece Assembly)







Hardware Options



	Ordering & Pric	ing Notes: CLIP top Long Arm Hinges & Mounting Plates (Two Piece Assembly)			
	Ordering Guidelines				
1	1 Order Forms Please use Hardware Order Form (E•Z Form #13).				
		Pricing			
1	Pricing	Please see Section I.1 of our current Wholesale Pricing Catalog.			

	Technical N	lotes: CLIP top Long Arm Hinges & Mounting Plates (Two Piece Assembly)				
		Hardware Options (Chapter I)				
1	Cabinet Construction	Compatible with face frame cabinets and frameless cabinets (mounting plate determines application).				
2	Self Closing Hinges	110° or 170° openings, concealed, self closing hinges are a nickel plated steel construction.				
3	Hinge and Mounting Plate	Two piece assembly. Hinge and mounting plate required to attach door to cabinet box.				
4	Adjustability	3-Dimension adjustment for precise door alignment (with required mounting plate). • +/- 2mm height adjustment. • +/- 2mm side adjustment. • + 3mm /-2mm depth adjustment.				
5	Screw-On Fixing Option (Attaching Hinge to Door)	Compatible with HBP100 & HBP400 hinge bore pattern. • Two #6 x 5%" FHP wood screws required per hinge (see Section 1.3). • Screws sold separately.				
6	Press-In Fixing Option (Attaching Hinge to Door)	Compatible with HBP200 hinge bore pattern. • Includes two #6 x 5/8" FHP wood screws pre-installed in plastic dowels. • Press-in hinges must be inserted with Blum knock-in tool or insertion ram (sold separately).				
7	Expando Fixing Option (Attaching Hinge to Door)	Compatible with HBP200 hinge bore pattern. • Pre-attached expanding dowels. No screws required.				
8	Inserta Fixing Option (Attaching Hinge to Door)	Compatible with HBP200 hinge bore pattern. • Tool-free attachment. No screws required.				
9	Screws Sold Separately	Screws needed to attach Screw-On hinge to door are sold separately. • Two #6 x 5/8" FHP wood screws required per hinge (see <i>Section I.3</i>).				
		Screws needed to attach mounting plate to cabinet are sold separately. • See individual mounting plate specifications for required screw type.				
10	Soft Close Device	Can be used with BLUMOTION Soft Close Device. • Face Frame Application - #971A9700 (page 1.5.7). • Frameless Application - #971A0500 (page 1.7.19).				
11	Technical Information	Please see www.blum.com or call Blum at 1-800-438-6788 for additional information and technical support.				

		Profile Options (Chapter E)
1	Outside Edge	Please check the Outside Edge Profile compatibility chart when applying these hinge bore options to your
	Compatibility	door. Compatibility charts can be found on our Website under <i>Technical Information</i> .

		Sizes / Dimensions
1	Door Thickness	Used with doors up to 1" [25.4mm] thick.
2	Cup Drilling Distance	See chart for Cup Drilling Distance (<i>Boring Distance</i>). o The 110° CLIP top hinge requires a cup bore depth of 13mm but will work with our standard 13.5mm (17/x2") depth. o The 170° CLIP top hinge requires a cup bore depth of 11mm but will work with our standard 12.7mm (1/2") depth.
3	Minimum Reveals	Minimum Reveal varies based on Cup Drilling Distance and door thickness. Minimum Reveal is the distance required to open a ¾" [19.1mm] thick door 90° without binding or hitting an adjacent door or wall.

Blum Technical Support: 1-800-438-6788

www.blum.com





Your Notes Page

Hardware Options

1-8	00-237-1326	WalzCraft®	www.WalzCraft.com



Hardware Options

CLIP top Long Arm Hinges

		CLIP top 110°	- Straight Arm (Overlay) Hin	ge for Face	Frame Cabin	ets			
	Fixing	Hinge Bore	Cup Drilling	т. т	Hi	nge	Mounting Pl	ate Height / #		
Overlay	Option	Pattern	(Boring) Distance	Hinge Type	WCI Item #	Blum Hinge #	WCI Item #	Blum Item #		
	Screw-on	HBP100 or HBP400			173958	71T3550				
8mm	Press-in	HBP200	3mm	Straight Arm	173959	71T3580	6mm	6mm 175H6060		
(.3150")	EXPANDO	HBP200	Jillii	(Overlay)	173960	71T358E	173995			
	INSERTA	HBP200			173961	71T3590				
	Screw-on	HBP100 or HBP400			173958	71T3550				
9mm (.3543")	Press-in EXPANDO	HBP200 HBP200	4mm	Straight Arm (Overlay)	173959 173960	71T3580 71T358E	6mm 173995	6mm 175H6060		
(.5545)	INSERTA	HBP200		(Overlay)	173961	71T358E 71T3590	173773	1/3110000		
	Screw-on	HBP100 or HBP400			173958	71T3550				
9.5mm	Press-in	HBP200		Straight Arm	173959	71T3580	4.5mm	4.5mm		
(.3740")	EXPANDO	HBP200	3mm	(Overlay)	173960	71T358E	173994	175H6040		
, ,	INSERTA	HBP200			173961	71T3590				
	Screw-on	HBP100 or HBP400			173958	71T3550				
10mm	Press-in	HBP200	<i>5</i>	Straight Arm	173959	71T3580	6mm	6mm		
(.3937")	EXPANDO	HBP200	5mm	(Overlay)	173960	71T358E	173995	175H6060		
	INSERTA	HBP200			173961	71T3590				
	Screw-on	HBP100 or HBP400			173958	71T3550				
10.5mm	Press-in	HBP200	4mm	Straight Arm	173959	71T3580	4.5mm	4.5mm		
(.4134'')	EXPANDO	HBP200	111111	(Overlay)	173960	71T358E	173994	175H6040		
	INSERTA	HBP200			173961	71T3590				
	Screw-on	HBP100 or HBP400			173958	71T3550		_		
11mm	Press-in	HBP200	6mm	Straight Arm	173959	71T3580	6mm 173005	6mm		
(.4331")	EXPANDO	HBP200		(Overlay)	173960	71T358E	1/3995	173995 175H6060	173995 175H6	1/5H6060
	INSERTA	HBP200			173961	71T3590				
11 5 mm	Screw-on Press-in	HBP100 or HBP400 HBP200		173958 71T3550 Straight Arm 173959 71T3580 4.5m	1.5	4.5mm				
11.5mm (.4528")	EXPANDO	HBP200	5mm	Straight Arm (Overlay)	173960	71T358E	4.5mm 173994	175H6040		
(11520)	INSERTA	HBP200		(Gveriay)	173961	71T359D	170774	173110010		
	Screw-on	HBP100 or HBP400			173958	71T3550				
12mm	Press-in	HBP200	_	Straight Arm	173959	71T3580	6mm	6mm		
(.4724")	EXPANDO	HBP200	7mm	(Overlay)	173960	71T358E	173995	175H6060		
	INSERTA	HBP200			173961	71T3590	175773			
	Screw-on	HBP100 or HBP400				173958	71T3550			
12.5mm	Press-in	HBP200	6	6mm Straight Arm 173959 71T3580 4.5	4.5mm	4.5mm				
(.4921")	EXPANDO	HBP200	OIIIII	(Overlay)	173960	71T358E	173994	175H6040		
	INSERTA	HBP200			173961	71T3590				
	Screw-on	HBP100 or HBP400			173958	71T3550				
13mm	Press-in	HBP200	5mm	Straight Arm	173959	71T3580	3mm	3mm		
(.5118")	EXPANDO	HBP200		(Overlay)	173960	71T358E	173993	175H6030		
	INSERTA	HBP200			173961 173958	71T3590				
12 5	Screw-on Press-in	HBP100 or HBP400 HBP200		Cturi-lat A	173958	71T3550 71T3580	4.5	4.5mm		
13.5mm (.5315")	EXPANDO	HBP200	7mm	Straight Arm (Overlay)	173960	71T358E	4.5mm 173994	175H6040		
(10010)	INSERTA	HBP200		(Overlay)	173961	71T358E 71T3590	170774	173110040		
	Screw-on	HBP100 or HBP400			173958	71T3550				
14mm	Press-in	HBP200		Straight Arm	173959	71T3580	3mm	3mm		
(.5511")	EXPANDO	HBP200	6mm	(Overlay)	173960	71T358E	173993	175H6030		
	INSERTA	HBP200			173961	71T3590		<u> </u>		
	Screw-on	HBP100 or HBP400			173958	71T3550				
15mm	Press-in	HBP200	7mm	Straight Arm	173959	71T3580	3mm	3mm		
(.5906")	EXPANDO	HBP200	/ 111111	(Overlay)	173960	71T358E	173993	175H6030		
	INSERTA	HBP200			173961	71T3590				
4 -	Screw-on	HBP100 or HBP400			173958	71T3550	0mm	0mm		
16mm	Press-in	HBP200	5mm	Straight Arm	173959	71T3580	173992	175H6000		
(.6299")	EXPANDO	HBP200		(Overlay)	173960	71T358E	173996	175H6600		
	INSERTA	HBP200			173961 173958	71T3590				
17mm	Screw-on Press-in	HBP100 or HBP400 HBP200		Straight A	173958	71T3550 71T3580	0mm	0mm		
(.6693")	EXPANDO	HBP200	6mm	Straight Arm (Overlay)	173960	71T358E	173992	175H6000		
(.00)3)	INSERTA	HBP200		(Overlay)	173961	71T358E 71T3590	173996	175H6600		
	Screw-on	HBP100 or HBP400		173961 7173590 173958 7173550						
18mm	Press-in	HBP200		Straight Arm	173959	71T3580	0mm	0mm		
(.7087")	EXPANDO	HBP200	7mm	(Overlay)	173960	71T358E	173992 173996	175H6000		
	INSERTA	HBP200			173961	71T3590	1/3990	175H6600		

Screws Sold Separately: Hinges with a Wood Screw Fixing Option do not include screws. Mounting Plates do not include screws.

Please see Section 1.3 for screws in boxes of 100 or 1000.





CLIP top Long Arm Hinges

Hardware Options

	CLIP	top 110° - Half-0	Cranked (Partial	//Twin Overla	ay) Hinge for	Face Frame	Cabinets				
Overdov	Fixing	Hinge Bore	Cup Drilling	Hingo Ivno	Hi	nge	Mounting Plate Height / #				
Overlay	Option	Pattern	(Boring) Distance		WCI Item #	Blum Hinge #	WCI Item #	Blum Item #			
4.5	Screw-on	HBP100 or HBP400		Half-Cranked	173962	71T3650	0mm	0mm			
4.5mm (.1772")	Press-in	HBP200	3mm	(Partial/Twin-	173963	71T3680	173992	175H6000			
(.1772)	INSERTA	HBP200		Overlay)	173964	71T3690	173996	175H6600			
<i>5.5</i>	Screw-on	HBP100 or HBP400		Half-Cranked	173962	71T3650	0mm	0mm			
5.5mm (.2165")	Press-in	HBP200	4mm	4mm	(Partial/Twin-	173963	71T3680	173992	175H6000		
(.2105)	INSERTA	HBP200			00	Overlay)	173964	71T3690	173996	175H6600	
	Screw-on	HBP100 or HBP400	5mm	i I		0	Half-Cranked	173962	71T3650	0mm	0mm
6.5mm (.2559")	Press-in	HBP200			(Partial/Twin-	173963	71T3680	173992	175H6000		
(.2339)	INSERTA	HBP200		Overlay)	173964	71T3690	173996	175H6600			
7.5	Screw-on	HBP100 or HBP400		Half-Cranked	173962	71T3650	0mm	0mm			
7.5mm (.2953")	Press-in	HBP200	6mm	(Partial/Twin-	173963	71T3680	173992	175H6000			
(.2955)	INSERTA	HBP200		Overlay)	173964	71T3690	173996	175H6600			
0.5	Screw-on	HBP100 or HBP400		Half-Cranked	173962	71T3650	0mm	0mm			
8.5mm	Press-in	HBP200	7mm	7mm	(Partial/Twin-	173963	71T3680	173992 175H6	175H6000		
(.3346")	INSERTA	HBP200		Overlay)	173964	71T3690	173996	175H6600			

Blum Technical Support: 1-800-438-6788

www.blum.com

Screws Sold Separately: Hinges with a Wood Screw Fixing Option do not include screws. Mounting Plates do not include screws. Please see *Section 1.3* for screws in boxes of 100 or 1000.

	CLIP top 110° - Half-Cranked (Inset Door) Hinge for Face Frame Cabinets									
Reveal	Fixing Hinge Bore Option Pattern	Hinge Bore	Cup Drilling	TT: TF	Hi	nge	Mounting Plate Height / #			
(Gap)		(Boring) Distance	Hinge Type	WCI Item #	Blum Hinge #	WCI Item #	Blum Item #			
	Screw-on	HBP100 or HBP400	6mm	Half-Cranked	173962	71T3650		Inset Face Frame Adapter 175H5030.21		
1mm (.0393")	Press-in	HBP200			173963	71T3680	173997			
(.0393)	INSERTA	HBP200			173964	71T3690				
_	Screw-on	HBP100 or HBP400			173962	71T3650		Inset Face		
2mm (.0787")	Press-in	HBP200	5mm	Half-Cranked	173963	71T3680	173997	Frame Adapter		
(.0767)	INSERTA	HBP200		l l	173964	71T3690		175H5030.21		
2	Screw-on	HBP100 or HBP400			173962	71T3650		Inset Face		
3mm (.1181")	Press-in	HBP200	4mm	Half-Cranked	173963	71T3680	173997	Frame Adapter		
(.1161)	INSERTA	HBP200			173964	71T3690		175H5030.21		
	Screw-on	HBP100 or HBP400			173962	71T3650	173997	Inset Face		
4mm (.1575")	Press-in	HBP200	3mm	Half-Cranked	173963	71T3680		Frame Adapter 175H5030.21		
(.13/3)	INSERTA	HBP200			173964	71T3690				





Hardware Options

CLIP top Long Arm Hinges

		CLIP top 170°	- Straight Arm (Overlay) Hin	ge for Face	Frame Cabin	nets	
Overlay	Fixing	Hinge Bore	Cup Drilling	Hingo Typo	Hi	inge	Mounting Pla	ate Height / #
Overlay	Option	Pattern	(Boring) Distance	Hinge Type	WCI Item #	Blum Hinge #	WCI Item #	Blum Item #
	Screw-on	HBP100 or HBP400			173965	71T6550		
8mm (.3150")	Press-in	HBP200	3mm	Straight Arm (Overlay)	173966	71T6580	6mm 173995	6mm 175H6060
(.3130)	INSERTA	HBP200		(Overlay)	173967	71T6540B	173993	173110000
0	Screw-on	HBP100 or HBP400		G. 11.4	173965	71T6550		
9mm (.3543")	Press-in	HBP200	4mm	Straight Arm (Overlay)	173966	71T6580	6mm 173995	6mm 175H6060
(10010)	INSERTA	HBP200		(3.61.63)	173967	71T6540B		170110000
9.5mm	Screw-on	HBP100 or HBP400		Studiolet Auss	173965	71T6550	4.5	4.5mm
9.5mm (.3740")	Press-in	HBP200	3mm	Straight Arm (Overlay)	173966	71T6580	4.5mm 173994	4.5mm 175H6040
()	INSERTA	HBP200			173967	71T6540B		
10mm	Screw-on	HBP100 or HBP400		Studiolet Auss	173965	71T6550	6	6
(.3937")	Press-in	HBP200	5mm	Straight Arm (Overlay)	173966	71T6580	6mm 173995	6mm 175H6060
(INSERTA	HBP200		, ,,	173967	71T6540B		
10.5mm	Screw-on	HBP100 or HBP400		Straight Arm	173965	71T6550	1.5	4.5mm
(.4134")	Press-in	HBP200	4mm	Straight Arm (Overlay)	173966	71T6580	4.5mm 173994	175H6040
	INSERTA	HBP200		, ,,	173967	71T6540B	<u> </u>	
11	Screw-on	HBP100 or HBP400		Straight Arm	173965	71T6550	6	6
11mm (.4331")	Press-in	HBP200	6mm	(Overlay)	173966	71T6580	6mm 173995	6mm 175H6060
	INSERTA	HBP200		, ,,	173967	71T6540B		
11.5mm	Screw-on	HBP100 or HBP400		Straight Arm	173965	71T6550	1.5	4.5mm
(.4528")	Press-in	HBP200	5mm	(Overlay)	173966	71T6580	4.5mm 173994	
(110-0)	INSERTA	HBP200		(= : ===,	173967	71T6540B	1701100	
12mm	Screw-on	HBP100 or HBP400		Straight Arm	173965	71T6550	6mm 173995	6mm
(.4724")	Press-in	HBP200	7mm	(Overlay)	173966	71T6580		175H6060
	INSERTA	HBP200		, ,,	173967	71T6540B		
12.5mm	Screw-on	HBP100 or HBP400		Straight Arm (Overlay)	173965	71T6550	4.5mm	4.5mm
(.4921")	Press-in	HBP200	6mm		173966	71T6580	173994	175H6040
	INSERTA	HBP200		, ,,,	173967	71T6540B	1/3994	
13mm	Screw-on	HBP100 or HBP400		Straight Arm	173965	71T6550	3mm	3mm
(.5118")	Press-in	HBP200	5mm	(Overlay)	173966	71T6580	173993	175H6030
	INSERTA	HBP200			173967	71T6540B		
13.5mm	Screw-on	HBP100 or HBP400		Straight Arm	173965	71T6550	4.5mm	4.5mm
(.5315")	Press-in	HBP200	7mm	(Overlay)	173966	71T6580	173994	175H6040
	INSERTA	HBP200			173967	71T6540B		
14mm	Screw-on	HBP100 or HBP400		Straight Arm	173965	71T6550	3mm	3mm
(.5512")	Press-in	HBP200	6mm	(Overlay)	173966	71T6580	173993	175H6030
	INSERTA	HBP200			173967	71T6540B		
14.5mm	Screw-on	HBP100 or HBP400		Straight Arm	173965	71T6550	4.5mm	4.5mm
(.5701")	Press-in	HBP200	8mm	(Overlay	173966	71T6580	173994	175H6040
	INSERTA	HBP200			173967	71T6540B		
15mm	Screw-on	HBP100 or HBP400	-	Straight Arm	173965	71T6550	3mm	3mm
(.5906")	Press-in	HBP200	7mm	(Overlay)	173966	71T6580	173993	175H6030
	INSERTA	HBP200			173967	71T6540B		
16mm	Screw-on	HBP100 or HBP400	-	Straight Arm	173965	71T6550	0mm	0mm
(.6299")	Press-in	HBP200	5mm	(Overlay)	173966	71T6580	173992 173996	175H6000 175H6600
	INSERTA	HBP200			173967	71T6540B	1,3//0	
17mm	Screw-on	HBP100 or HBP400	C:	Straight Arm	173965	71T6550	0mm	0mm
(.6693")	Press-in	HBP200	6mm	(Overlay)	173966	71T6580	173992 173996	175H6000 175H6600
	INSERTA	HBP200			173967	71T6540B		
18mm	Screw-on	HBP100 or HBP400	7	Straight Arm	173965	71T6550	0mm	0mm
(.7087")	Press-in	HBP200	7mm	(Overlay)	173966	71T6580	173992 173996	175H6000 175H6600
	INSERTA	HBP200			173967	71T6540B		
19mm	Screw-on	HBP100 or HBP400	Q	Straight Arm	173965	71T6550	0mm	0mm
(.7480")	Press-in	HBP200	8mm	(Overlay	173966	71T6580	173992 173996	175H6000 175H6600
	INSERTA	HBP200			173967	71T6540B	173770	

Screws Sold Separately: Hinges with a Wood Screw Fixing Option do not include screws. Mounting Plates do not include screws.

Please see Section 1.3 for screws in boxes of 100 or 1000.





_____**I.7.7**

CLIP top Long Arm Hinges

Hardware Options

	CLIP top 170° - Half-Cranked (Partial/Twin Overlay) Hinge for Face Frame Cabinets									
0 1	Fixing	Hinge Bore	Cup Drilling	Him and Thomas	Hinge		Mounting Plate Height / #			
Overlay	Option	Pattern	(Boring) Distance	Hinge Type	WCI Item #	Blum Hinge #	WCI Item #	Blum Item #		
	Screw-on	HBP100 or HBP400		Half-Cranked	173968	71T6650	0mm	0mm		
4.5mm (.1772")	Press-in	HBP200	3mm	(Partial/Twin- Overlay)	173969	71T6680	173992	175H6000		
(.1772)	INSERTA	HBP200			173970	71T6640B	173996	175H6600		
	Screw-on	HBP100 or HBP400		Half-Cranked	173968	71T6650	0mm	0mm		
5.5mm (.2165")	Press-in	HBP200	4mm	(Partial/Twin- Overlay)	173969	71T6680	173992 173996	175H6000 175H6600		
(.2103)	INSERTA	HBP200			173970	71T6640B				
	Screw-on	HBP100 or HBP400	5mm	Half-Cranked (Partial/Twin- Overlay)	173968	71T6650	0mm 173992 173996	0mm 175H6000 175H6600		
6.5mm (.2559")	Press-in	HBP200			173969	71T6680				
(.2337)	INSERTA	HBP200			173970	71T6640B				
	Screw-on	HBP100 or HBP400		Half-Cranked	173968	71T6650	0mm 173992 173996	0mm 175H6000		
7.5mm (.2953")	Press-in	HBP200	6mm	(Partial/Twin-	173969	71T6680				
(.2755)	INSERTA	HBP200		Overlay)	173970	71T6640B		175H6600		
	Screw-on	HBP100 or HBP400		Half-Cranked	173968	71T6650	0mm	0mm		
8.5mm (.3346")	Press-in	HBP200	7mm	(Partial/Twin-	173969	71T6680	173992 173996	175H6000		
(.5540)	INSERTA	HBP200		Overlay)	173970	71T6640B		175H6600		
	Screw-on	HBP100 or HBP400		Half-Cranked	173968	71T6650	0mm 173992 173996	0mm 175H6000 175H6600		
9.5mm (.3740")	Press-in	HBP200	8mm	(Partial/Twin- Overlay)	173969	71T6680				
(.5/40)	INSERTA	HBP200			173970	71T6640B				

Blum Technical Support: 1-800-438-6788

www.blum.com

Screws Sold Separately: Hinges with a Wood Screw Fixing Option do not include screws. Mounting Plates do not include screws. Please see *Section 1.3* for screws in boxes of 100 or 1000.

'Advice on Choosing The Correct Hardware for your Project'

- Making the right choices when selecting hardware is crucial to the success of most woodworking projects. The cabinet hardware (hinges, mounting plates, slides, etc.) shown in this catalog is very specialized in terms of how it will attach to components and cabinets, and how it will function in day to day use for years to come. Because selecting the correct hardware is such an important decision, WalzCraft recommends that you leave nothing to chance. If in doubt about how a specific piece of hardware will function, our recommendation is to order the hardware in question and 'trial mount' it in the exact way you intend to use it. Since WalzCraft is not on site with you building your project, it is very difficult for us to make the final call as to whether a piece of hardware is the right choice for your project; this important decision is your sole responsibility.
- Hardware is most easily and confidently chosen when you have used a specific piece of hardware before, and are totally familiar with how it functions, as well as how to properly install and adjust it. If you believe that a particular piece of hardware is what you need, but you have no experience with it, you should do a 'trial mount' using the hardware in the exact way you intend for your project.
- WalzCraft offers a 30% discount on hardware used for trial mounting. The discount applies to the pieces you will need to mount 1 door or 1 drawer box. As an example, to trial mount one door you might need 2-hinges, 2-mounting plates, and the screws. All items needed for the trial mount are eligible for the 30% discount.
- It is important to check Quotes, Order Acknowledgments and Order Price Acknowledgments for accuracy. Please double check all
 paperwork and help us get your order filled correctly the first time. Please note that WalzCraft paperwork includes the following 'reminder' message:
 - Because selecting the correct hardware is such an important decision, WalzCraft recommends that you leave nothing to chance. If in doubt about how a specific piece of hardware will function, our recommendation is to order the hardware in question and 'trial mount' it in the exact way you intend to use it. Since WalzCraft is not on site with you building your project, it is very difficult for us to make the final call as to whether a piece of hardware is the right choice for your project, this important decision is your sole responsibility.
- For technical support, please contact hardware manufacturers at the phone numbers or websites provided throughout *Chapter I* in our **Product Specifications Catalog** and our current **Wholesale Pricing Catalog**.
- WalzCraft will not be liable for replacement of manufactured product or hardware if found that it is not compatible.





Hardware Options

CLIP top Long Arm Hinges

	CL	IP top 110° - St	raight Arm (Ove	erlay) Hinge	for Framele	ss (Panel) Ca	binets		
	Fixing	Hinge Bore	Cup Drilling	***	Hi	inge	Mounting Pla	ate Height / #	
Overlay	Option	Pattern	(Boring) Distance	Hinge Type	WCI Item #	Blum Hinge #	WCI Item #	Blum Item #	
	Screw-on	HBP100 or HBP400			173958	71T3550			
5mm	Press-in	HBP200		Straight Arm	173959	71T3580	9mm	9mm	
(.1969")	EXPANDO	HBP200	3mm	(Overlay)	173960	71T358E	173990	175H9190	
	INSERTA	HBP200			173961	71T3590			
	Screw-on	HBP100 or HBP400			173958	71T3550			
6mm	Press-in	HBP200		Straight Arm	173959	71T3580	9mm	9mm	
(.2362")	EXPANDO	HBP200	4mm	(Overlay)	173960	71T358E	173990	175H9190	
	INSERTA	HBP200			173961	71T3590			
	Screw-on	HBP100 or HBP400			173958	71T3550			
7mm	Press-in	HBP200	_	Straight Arm	173959	71T3580	9mm	9mm	
(.2756")	EXPANDO	HBP200	5mm	(Overlay)	173960	71T358E	173990	175H9190	
	INSERTA	HBP200			173961	71T3590			
	Screw-on	HBP100 or HBP400			173958	71T3550			
8mm	Press-in	HBP200		Straight Arm	173959	71T3580	9mm	9mm	
(.3150")	EXPANDO	HBP200	6mm	(Overlay)	173960	71T358E	173990	175H9190	
	INSERTA	HBP200			173961	71T3590	i		
	Screw-on	HBP100 or HBP400			173958	71T3550			
9mm	Press-in	HBP200	_	Straight Arm	173959	71T3580	9mm 1 73990	9mm	
(.3543")	EXPANDO	HBP200	7mm	(Overlay)	173960	71T358E		175H9190	
	INSERTA	HBP200			173961	71T3590			
	Screw-on	HBP100 or HBP400			173958	71T3550			
10mm	Press-in	HBP200	_	Straight Arm	173959	71T3580	6mm	6mm	
(.3937")	EXPANDO	HBP200	5mm	(Overlay)	173960	71T358E	173989	175H9160	
	INSERTA	HBP200			173961	71T3590			
	Screw-on	HBP100 or HBP400			173958	71T3550	1		
11mm	Press-in	HBP200		Straight Arm	173959	71T3580	6mm	6mm	
(.4330")	EXPANDO	HBP200	6mm	(Overlay)	173960	71T358E	173989	175H9160	
	INSERTA	HBP200			173961	71T3590			
	Screw-on	HBP100 or HBP400	7		173958	71T3550			
12mm	Press-in	HBP200		Straight Arm	173959	71T3580	6mm	6mm	
(.4724")	EXPANDO	HBP200	7mm	(Overlay)	173960	71T358E	173989	175H9160	
	INSERTA	HBP200			173961	71T3590			
	Screw-on	HBP100 or HBP400			173958	71T3550	3mm	3mm	
13mm	Press-in	HBP200	£	Straight Arm	173959	71T3580	173988	175H9130	
(.5118")	EXPANDO	HBP200	5mm	(Overlay)	173960	71T358E	173984	173H7130	
	INSERTA	HBP200			173961	71T3590	173986	173H9130	
	Screw-on	HBP100 or HBP400			173958	71T3550	3mm	3mm	
14mm	Press-in	HBP200	6mm	Straight Arm	173959	71T3580	173988	175H9130	
(.5512")	EXPANDO	HBP200	Ollilli	(Overlay)	173960	71T358E	173984	173H7130	
	INSERTA	HBP200			173961	71T3590	173986	173H9130	
	Screw-on	HBP100 or HBP400			173958	71T3550	3mm	3mm	
15mm	Press-in	HBP200	7mm	Straight Arm	173959	71T3580	173988	175H9130	
(.5906")	EXPANDO	HBP200	, 111111	(Overlay)	173960	71T358E	173984	173H7130	
	INSERTA	HBP200			173961	71T3590	173986	173H9130	
	Screw-on	HBP100 or HBP400			173958	71T3550	0mm	0mm	
16mm	Press-in	HBP200	5mm	Straight Arm	173959	71T3580	173987	175H9100	
(.6299")	EXPANDO	HBP200	J.11111	(Overlay)	173960	71T358E	173983 173985	173H7100	
	INSERTA	HBP200			173961	71T3590	1/3703	173H9100	
	Screw-on	HBP100 or HBP400			173958	71T3550	- 0mm	0mm	
17mm	Press-in	HBP200	6mm	Straight Arm	173959	71T3580	173987	175H9100	
(.6693")	EXPANDO	HBP200	omm	omm	(Overlay)	173960	71T358E	173983 173985	173H7100
	INSERTA	HBP200			173961	71T3590	1/3985	173H9100	
	Screw-on	HBP100 or HBP400			173958	71T3550	0mm	0mm	
18mm	Press-in	HBP200	7mm Straight Arm 173959 71T3580 17398	173987	175H9100				
(.7087")	EXPANDO	HBP200	, 111111	(Overlay)	173960	71T358E	173983 173985	173H7100	
	INSERTA	HBP200			173961	71T3590	1/3705	173H9100	

Screws Sold Separately: Hinges with a Wood Screw Fixing Option do not include screws. Mounting Plates do not include screws.

Please see Section 1.3 for screws in boxes of 100 or 1000.







CLIP top Long Arm Hinges

Hardware Options

CLIP top 110° - Half-Cranked (Partial/Twin Overlay) Hinge for Frameless (Panel) Cabinets									
0 1	Fixing Hinge Bore Option Pattern	Hinge Bore	Cup Drilling	YY: #	Hi	nge	Mounting Plate Height / #		
Overlay		(Boring) Distance	Hinge Type	WCI Item #	Blum Hinge #	WCI Item #	Blum Item #		
	Screw-on	HBP100 or HBP400		Half-Cranked	173962	71T3650	0mm	0mm	
4.5mm (.1772")	Press-in	HBP200	3mm		173963	71T3680	173987 173983	175H9100 173H7100	
(.1772)	INSERTA	HBP200			173964	71T3690	173985	173H9100	
5.5mm (.2165")	Screw-on	HBP100 or HBP400	4mm	Half-Cranked	173962	71T3650	0mm	0mm	
	Press-in	HBP200			(Partial/Twin-	173963	71T3680	173987 173983	175H9100 173H7100
(.2103)	INSERTA	HBP200		Overlay)	173964	71T3690	173985	173H9100	
	Screw-on	HBP100 or HBP400		5mm Half-Cranked (Partial/Twin-Overlay)	173962	71T3650	0mm 173987 173983 173985	0mm 175H9100 173H7100 173H9100	
6.5mm (.2559")	Press-in	HBP200	5mm		173963	71T3680			
(.233)	INSERTA	HBP200			173964	71T3690			
	Screw-on	HBP100 or HBP400		Half-Cranked	173962	71T3650	0mm 173987 173983 173985	0mm	
7.5mm (.2953")	Press-in	HBP200	6mm	(Partial/Twin-	173963	71T3680		175H9100 173H7100	
(.2755)	INSERTA	HBP200		Overlay)	173964	71T3690		173H7100 173H9100	
	Screw-on	HBP100 or HBP400		Half-Cranked	173962	71T3650	0mm 173987 173983	0mm	
8.5mm (.3346")	Press-in	HBP200	7mm	(Partial/Twin- Overlay)	173963	71T3680		175H9100 173H7100	
(10040)	INSERTA	HBP200			173964	71T3690	173985	173H9100	

Blum Technical Support: 1-800-438-6788

www.blum.com

Screws Sold Separately: Hinges with a Wood Screw Fixing Option do not include screws. Mounting Plates do not include screws. Please see Section 1.3 for screws in boxes of 100 or 1000.

CLIP top 110° - Full-Cranked (Inset Door) Hinge for Frameless (Panel) Cabinets Hinge **Mounting Plate Height / #** Hinge Bore **Cup Drilling** Reveal **Fixing** Hinge Type (Gap) Option Pattern (Boring) Distance WCI Item# Blum Hinge # WCI Item # Blum Item # 173978 Screw-on HBP100 or HBP400 71T3750 0 mm0 mm175H9100 1.0mm Full-Cranked 173987 Press-in HBP200 6mm 173979 71T3780 173H7100 (.0393")173983 (Inset Door) HBP200 173980 71T3790 173985 173H9100 **INSERTA** HBP100 or HBP400 173978 71T3750 Screw-on 0mm 0mm 2.0mm Full-Cranked 173987 175H9100 **HBP200** 173979 71T3780 Press-in 5mm (.0787")173983 173H7100 (Inset Door) 173985 **INSERTA** HBP200 173980 71T3790 173H9100 HBP100 or HBP400 173978 71T3750 $0 \mathrm{mm}$ $0 \mathrm{mm}$ 3.0mm Full-Cranked 173987 175H9100 HBP200 173979 71T3780 Press-in 4mm (.1181")173983 173H7100 (Inset Door) INSERTA HBP200 173980 71T3790 173985 173H9100 HBP100 or HBP400 173978 71T3750 0mm 1**73987** Screw-on 4.0mm Full-Cranked 175H9100 173979 HBP200 71T3780 Press-in 3mm (.1575")(Inset Door) 173983 173H7100 173980 **INSERTA HBP200** 71T3790 173985 173H9100





Hardware Options

CLIP top Long Arm Hinges

		CLIP top 170	° - Straight Arm	(Overlay) H	inge for Frai	meless Cabir	nets	
	Fixing	Hinge Bore	Cup Drilling		Hi	nge	Mounting Pl	ate Height / #
Overlay	Option	Pattern	(Boring) Distance	Hinge Type	WCI Item #	Blum Hinge #	WCI Item #	Blum Item #
	Screw-on	HBP100 or HBP400			173965	71T6550		
5mm	Press-in	HBP200	3mm	Straight Arm (Overlay)	173966	71T6580	9mm 173990	9mm 175H9190
(.1969")	INSERTA	HBP200		(Overlay)	173967	71T6540B	173990	173119190
	Screw-on	HBP100 or HBP400			173965	71T6550		
6mm	Press-in	HBP200	4mm	Straight Arm (Overlay)	173966	71T6580	9mm 173990	9mm 175H9190
(.2362")	INSERTA	HBP200		(Overlay)	173967	71T6540B	173990	173119190
	Screw-on	HBP100 or HBP400			173965	71T6550		
7mm	Press-in	HBP200	5mm	Straight Arm (Overlay)	173966	71T6580	9mm 1 73990	9mm 175H9190
(.2456")	INSERTA	HBP200			173967	71T6540B		173119190
	Screw-on	HBP100 or HBP400			173965	71T6550		
8mm	Press-in	HBP200	6mm	Straight Arm (Overlay)	173966	71T6580	9mm 173990	9mm 175H9190
(.3150")	INSERTA	HBP200		(Overlay)	173967	71T6540B	173990	1/5H9190
	Screw-on	HBP100 or HBP400			173965	71T6550		
9mm	Press-in	HBP200	7mm	Straight Arm	173966	71T6580	9mm	9mm
(.3543")	INSERTA	HBP200		(Overlay)	173967	71T6540B	173990	175H9190
	Screw-on	HBP100 or HBP400			173965	71T6550		
10mm	Press-in	HBP200	8mm	Straight Arm (Overlay)	173966	71T6580	9mm 173990	9mm 175H9190
(.3937")	INSERTA	HBP200	-		173967	71T6540B		1/5H9190
	Screw-on	HBP100 or HBP400	6mm	Straight Arm (Overlay)	173965	71T6550	6mm	6mm 175H9160
11mm	Press-in	HBP200			173966	71T6580		
(.4331")	INSERTA	HBP200			173967	71T6540B	173989	1/5H9160
	Screw-on	HBP100 or HBP400	7mm	Straight Arm (Overlay)	173965	71T6550	6mm 1 73989	6mm 175H9160
12mm	Press-in	HBP200			173966	71T6580		
(.4724")	INSERTA	HBP200			173967	71T6540B	173909	1/3H9160
	Screw-on	HBP100 or HBP400			173965	71T6550		
13mm	Press-in	HBP200	8mm	Straight Arm	173966	71T6580	6mm 173989	6mm 175H9160
(.5118")	INSERTA	HBP200		(Overlay)	173967	71T6540B		
	Screw-on	HBP100 or HBP400			173965	71T6550	3mm	3mm 175H9130 173H7130
14mm	Press-in	HBP200	6mm	Straight Arm	173966	71T6580	173988 173984	
(.5512")	INSERTA	HBP200		(Overlay)	173967	71T6540B	173986	173H7130 173H9130
	Screw-on	HBP100 or HBP400			173965	71T6550	3mm	3mm
15mm	Press-in	HBP200	7mm	Straight Arm	173966	71T6580	173988 173984	175H9130
(.5906")	INSERTA	HBP200		(Overlay)	173967	71T6540B	173986	173H7130 173H9130
	Screw-on	HBP100 or HBP400			173965	71T6550	3mm	3mm
16mm	Press-in	HBP200	8mm	Straight Arm (Overlay)	173966	71T6580	173988 173984	175H9130 173H7130
(.6299")	INSERTA	HBP200		(Overlay)	173967	71T6540B	173984	173H/130 173H9130
	Screw-on	HBP100 or HBP400			173965	71T6550	0mm	0mm
17mm	Press-in	HBP200	6mm	Straight Arm (Overlay)	173966	71T6580	173987 173983	175H9100 173H7100
(.6693")	INSERTA	HBP200		(Overlay)	173967	71T6540B	173985	173H/100 173H9100
	Screw-on	HBP100 or HBP400			173965	71T6550	0mm	0mm
18mm	Press-in	HBP200	7mm	Straight Arm	173966	71T6580	173987 173983 173985	175H9100 173H7100
(.7087")	INSERTA	HBP200		(Overlay)	173967	71T6540B		173H/100 173H9100
	Screw-on	HBP100 or HBP400			173965	71T6550	0mm	0mm
19mm (.7480")	Press-in	HBP200	8mm	Straight Arm	173966	71T6580	173987	175H9100
			OHIIII	(Overlay)			173983 173985	173H7100 173H9100

Screws Sold Separately: Hinges with a Wood Screw Fixing Option do not include screws. Mounting Plates do not include screws.

Please see Section 1.3 for screws in boxes of 100 or 1000.





CLIP top Long Arm Hinges

Hardware Options

	CLIP to	p 170° - Half-Cr	anked (Partial/T	win Overlay)	Hinge for F	rameless (Pa	anel) Cabine	ts
<u> </u>	Fixing	Hinge Bore	Cup Drilling	т. т	Hi	nge	Mounting Plate Height / #	
Overlay	Option Patterr	Pattern	(Boring) Distance	Hinge Type	WCI Item #	Blum Hinge #	WCI Item #	Blum Item #
	Screw-on	HBP100 or HBP400		Half-Cranked	173968	71T6650	0mm	0mm
4.5mm (.1772")	Press-in	HBP200	3mm	(Partial/Twin- Overlay)	173969	71T6680	173987 173983	175H9100 173H7100
(.1772)	INSERTA	HBP200			173970	71T6640B	173985	173H9100
	Screw-on	HBP100 or HBP400		Half-Cranked (Partial/Twin- Overlay)	173968	71T6650	0mm	0mm
5.5mm (.2165")	Press-in	HBP200	4mm		173969	71T6680	173987 173983	175H9100 173H7100
(.2103)	INSERTA	HBP200			173970	71T6640B	173985	173H7100
	Screw-on	HBP100 or HBP400	5mm	Half-Cranked (Partial/Twin- Overlay)	173968	71T6650	0mm 173987 173983 173985	0mm 175H9100 173H7100
6.5mm (.2559")	Press-in	HBP200			173969	71T6680		
(.233)	INSERTA	HBP200			173970	71T6640B		173H7100
	Screw-on	HBP100 or HBP400		Half-Cranked (Partial/Twin-	173968	71T6650	0mm 173987 173983	0mm
7.5mm (.2953")	Press-in	HBP200	6mm		173969	71T6680		175H9100 173H7100
(.2733)	INSERTA	HBP200		Overlay)	173970	71T6640B	173985	173H7100
	Screw-on	HBP100 or HBP400		Half-Cranked	173968	71T6650	0mm	0mm
8.5mm (.3346")	Press-in	HBP200	7mm	(Partial/Twin-	173969	71T6680	173987 173983	175H9100 173H7100
(.5540)	INSERTA	HBP200		Overlay)	173970	71T6640B	173985	173H7100
	Screw-on	HBP100 or HBP400		Half-Cranked	173968	71T6650	0mm	0mm
9.5mm (.3740")	Press-in	HBP200	8mm	(Partial/Twin- Overlay)	173969	71T6680	173987 173983	175H9100 173H7100
	INSERTA	HBP200			173970	71T6640B	173983 173985	173H7100 173H9100

Blum Technical Support: 1-800-438-6788

www.blum.com

Screws Sold Separately: Hinges with a Wood Screw Fixing Option do not include screws. Mounting Plates do not include screws. Please see Section 1.3 for screws in boxes of 100 or 1000.

	CLIP top 170° - Half-Cranked (Inset Door) Hinge for Frameless (Panel) Cabinets									
Reveal	Fixing	Hinge Bore	Cup Drilling	TT: T	Hi	nge	Mounting Plate Height / #			
(Gap)	Option	Pattern	(Boring) Distance	Hinge Type	WCI Item #	Blum Hinge #	WCI Item #	Blum Item #		
	Screw-on	HBP100 or HBP400			173968	71T6650	0mm	0mm		
0.5mm (.0197")	Press-in	HBP200	7mm	Half-Cranked (Inset Door)	173969	71T6680	173987 173983	175H9100 173H7100		
	INSERTA	HBP200			173970	71T6640B	173985	173H9100		
1.5mm (.0591")	Screw-on	HBP100 or HBP400		Half-Cranked (Inset Door)	173968	71T6650	0mm	0mm 175H9100 173H7100 173H9100		
	Press-in	HBP200	6mm		173969	71T6680	173987 173983 173985			
(.03)1)	INSERTA	HBP200			173970	71T6640B				
	Screw-on	HBP100 or HBP400		Half-Cranked (Inset Door)	173968	71T6650	0mm 173987 173983	0mm 175H9100 173H7100		
2.5mm (.0984")	Press-in	HBP200	5mm		173969	71T6680				
(.0704)	INSERTA	HBP200			173970	71T6640B	173985	173H9100		
	Screw-on	HBP100 or HBP400			173968	71T6650	0mm	0mm		
3.5mm (.1378")	Press-in	HBP200	4mm	Half-Cranked (Inset Door)	173969	71T6680	173987 173983	175H9100 173H7100		
(.1370)	INSERTA	HBP200		(mset Boot)	173970	71T6640B	173985	173H9100		
	Screw-on	HBP100 or HBP400			173968	71T6650	0mm	0mm		
4.5mm (.1772")	Press-in	HBP200	3mm	Half-Cranked (Inset Door)	173969	71T6680	173987 173983	175H9100 173H7100		
	INSERTA	HBP200		(mset Door)	173970	71T6640B	173985	173H9100		

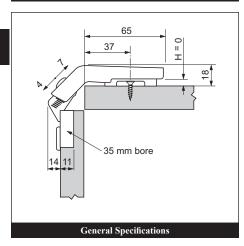


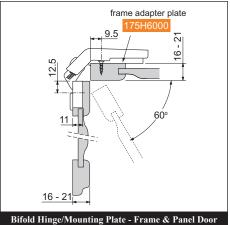


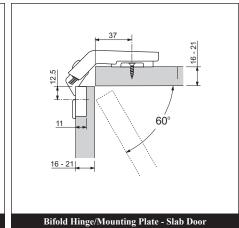
Ι











Blum Technical Support: 1-800-438-6788

www.blum.com

Screws Sold Separately: Hinges with a Wood Screw Fixing Option do not include screws. Mounting Plates do not include screws. Please see *Section I.3* for screws in boxes of 100 or 1000.

	CLIP top 60° - Bi-Fold Hinge for Inside Corner - Slab Door								
Ovorlov	Fixing	Fixing Hinge Bore		Hinge Type	Hinge		Mounting Plate Height / #		
Overlay	Option	Pattern	(Boring) Distance	Tinige Type	WCI Item #	Blum Hinge #	WCI Item #	Blum Item #	
Bi-Fold	Screw-on	HBP100 or HBP400	5.0 Di F-14	173981	79T8500.10	0mm 173987	0mm 175H9100		
Hinge	Press-in	HBP200	-5.0mm	0mm Bi-Fold	173982	79T8530.10	173983 173985	173H7100 173H9100	

	CLIP top 60° - Bi-Fold Hinge for Inside Corner - Frame & Panel Door									
Overlay	Fixing	Hinge Bore	Cup Drilling (Boring) Distance	Hinge Type	Hinge		Mounting Plate Height / #			
Overlay	Option	Pattern			WCI Item #	Blum Hinge #	WCI Item #	Blum Item #		
Bi-Fold	Screw-on	HBP100 or HBP400	-5.0mm	-5.0mm Bi-Fold	173981	79T8500.10	0mm 1 73992	0mm 175H6000		
Hinge	Press-in	HBP200	-3.0mm	Bi-rold	173982	79T8530.10				

 \overline{OS} = Product outsourced from other vendor.



CLIP top Long Arm Hinges

Hardware Options

	Ordering & Pricing Notes: CLIP top Bi-Fold Hinge & Mounting Plates (Two Piece Assembly)					
	Ordering Guidelines					
1	Order Forms	Please use Hardware Order Form (E•Z Form #13).				
	Pricing					
1	1 Pricing Please see Section 1.1 of our current Wholesale Pricing Catalog.					

	Technical Notes: CLIP top Bi-Fold Hinge & Mounting Plates (Two Piece Assembly)						
	Hardware Options (Chapter I)						
1	Compatibility	Dual Hinge bore required for door that attaches to cabinet (see Section F.1).					
2	Self Closing Hinges	60° opening, concealed, self closing hinges are a nickle plated steel construction.					
3	Hinge and Mounting Plate	Two piece assembly. Hinge and mounting plate required to attach one door to another.					
4	Adjustability	Spiral tech door adjustment.					
5	Screw-On Fixing Option (Attaching Hinge to Door)	Compatible with HBP100 & HBP400 hinge bore pattern. • Two #6 x 5%" FHP wood screws required per hinge (see Section 1.3). • Screws sold separately.					
6	Press-In Fixing Option (Attaching Hinge to Door)	Compatible with HBP200 hinge bore pattern. • Includes two #6 x 5/8" FHP wood screws pre-installed in plastic dowels. • Press-in hinges must be inserted with Blum knock-in tool or insertion ram (sold separately).					
7	Screws Sold Separately	Screws needed to attach Screw-On hinge to door are sold separately. • Two #6 x 5%" FHP wood screws required per hinge (see Section 1.3). Screws needed to attach mounting plate to door are sold separately. • See individual mounting plate specifications for required screw type.					
8	Technical Information	Please see www.blum.com or call Blum at 1-800-438-6788 for additional information and technical support.					

		Sizes / Dimensions
1	Cup Drilling Distance	See chart for Cup Drilling Distance (<i>Boring Distance</i>). • The CLIP top Bi-Fold hinge requires a cup bore depth of 11mm but will work with our standard 12.7mm (½") depth.

Blum Technical Support: 1-800-438-6788

www.blum.com

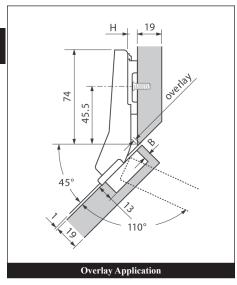
CLIP top Diagonal 45° Hinge & Mounting Plates (Two Piece Assembly)



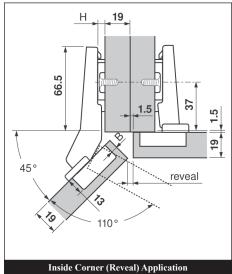
H (mm)	Overlay (mm)								
0	1	1 2 3 4							
	3	3 4 5 6							
	В	= Boring D	istance (mn	n)					

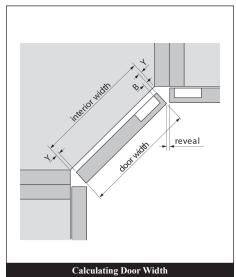
H (mm)	Reveal (mm)								
0	6	6 5 4 3							
	3 4 5 6								
	В	B = Boring Distance (mm)							
Note: Revo	eal based on	19mm (¾") side panel	thickness.					

Y = Side Gap (mm)							
5.5	4.5	3.5	2.5				
3	4	5	6				
	B = Boring Distance (mm)						
Note: Calcula	tions based on	19mm (¾") d	oor thickness.				



Ι





Blum Technical Support: 1-800-438-6788

www.blum.com

Screws Sold Separately: Hinges with a Wood Screw Fixing Option do not include screws. Mounting Plates do not include screws. Please see Section 1.3 for screws in boxes of 100 or 1000.

CLIP top Diagonal 45° Hinge & Mounting Plates - Overlay Application

Overlay	Fixing	Hinge Bore	Cup Drilling	Hings Type	Hi	nge	Mounting Pla	ate Height / #
Overlay	Option	Pattern	(Boring) Distance	Hinge Type	WCI Item #	Blum Hinge #	WCI Item #	Blum Item #
1mm (.0394")	Screw-on	HBP100 or HBP400	3mm	Diagonal 45° Hinge	187010	79T5550	0mm 173983 173985 173987	0mm 173H7100 173H9100 175H9100
2mm (.0787")	Screw-on	HBP100 or HBP400	4mm	Diagonal 45° Hinge	187010	79T5550	0mm 173983 173985 173987	0mm 173H7100 173H9100 175H9100
3mm (.1181")	Screw-on	HBP100 or HBP400	5mm	Diagonal 45° Hinge	187010	79T5550	0mm 173983 173985 173987	0mm 173H7100 173H9100 175H9100
4mm (.1575")	Screw-on	HBP100 or HBP400	6mm	Diagonal 45° Hinge	187010	79T5550	0mm 173983 173985 173987	0mm 173H7100 173H9100 175H9100

 \overline{OS} = Product outsourced from other vendor.

CLIP top Long Arm Hinges

Hardware Options

CLIP top Diagonal 45° Hinge & Mounting Plates - Inside Corner (Reveal) Application

Reveal	Fixing	Hinge Bore	Cup Drilling	Hingo Temo	Hi	Hinge		Mounting Plate Height / #	
Keveai	Option	Pattern	(Boring) Distance	Hinge Type	WCI Item #	Blum Hinge #	WCI Item #	Blum Item #	
3mm (.1181")	Screw-on	HBP100 or HBP400	6mm	Diagonal 45° Hinge	187010	79T5550	0mm 173983 173985 173987	0mm 173H7100 173H9100 175H9100	
4mm (.1575")	Screw-on	HBP100 or HBP400	5mm	Diagonal 45° Hinge	187010	79T5550	0mm 173983 173985 173987	0mm 173H7100 173H9100 175H9100	
5mm (.1969")	Screw-on	HBP100 or HBP400	4mm	Diagonal 45° Hinge	187010	79T5550	0mm 173983 173985 173987	0mm 173H7100 173H9100 175H9100	
6mm (.2362")	Screw-on	HBP100 or HBP400	3mm	Diagonal 45° Hinge	187010	79T5550	0mm 173983 173985 173987	0mm 173H7100 173H9100 175H9100	

	Ordering & Pricing Notes: CLIP top Diagonal 45° Hinge & Mounting Plates (Two Piece Assembly)				
	Ordering Guidelines				
1	Order Forms	Please use Hardware Order Form (E•Z Form #13).			
	Pricing				
1	Pricing	Please see Section 1.1 of our current Wholesale Pricing Catalog.			

	Technical Notes: CLIP top Diagonal 45° Hinge & Mounting Plates (Two Piece Assembly)				
	Hardware Options (Chapter I)				
1	1 Cabinet Construction Compatible with frameless cabinets only.				
2	Self Closing Hinges	110° opening, concealed, self closing hinges are a nickle plated steel construction.			
3	Hinge and Mounting Plate	Two piece assembly. Hinge and mounting plate required to attach door to cabinet box.			
4	4 Adjustability 3-Dimension adjustment for precise door alignment (with required mounting plate).				
5	Screw-On Fixing Option (Attaching Hinge to Door)	Compatible with HBP100 & HBP400 hinge bore pattern. • Two #6 x 5%" FHP wood screws required per hinge (see Section 1.3). • Screws sold separately.			
6	Screws Sold Separately	Screws needed to attach Screw-On hinge to door are sold separately. • Two #6 x 5%" FHP wood screws required per hinge (see <i>Section 1.3</i>).			
U	screws solu separately	Screws needed to attach mounting plate to cabinet are sold separately. • See individual mounting plate specifications for required screw type.			
7	Soft Close Device	Can be used with BLUMOTION Soft Close Device. • Frameless Application - #971A0500 (page 1.7.19).			
8	8 Technical Information Please see <i>www.blum.com</i> or call Blum at <i>1-800-438-6788</i> for additional information and technical support				

		Profile Options (Chapter E)
1	Outside Edge	Please check the Outside Edge Profile compatibility chart when applying hinge bore options to your door.
1	Compatibility	Compatibility charts can be found on our Website under <i>Technical Information</i> .

		Sizes / Dimensions
1	Door Thickness	Used with doors up to ¾" [19mm] thick.
2	Cup Drilling Distance	See chart for Cup Drilling Distance (<i>Boring Distance</i>). • The CLIP top diagonal 45° hinge requires a cup bore depth of 12.7mm (½").

Blum Technical Support: 1-800-438-6788

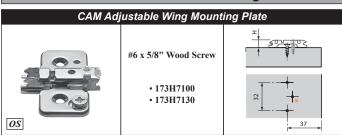
www.blum.com

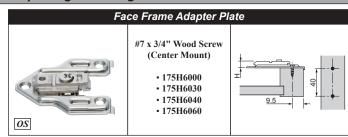




OS

Mounting Plates for CLIP top Long Arm Hinges

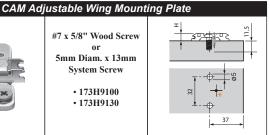




OS

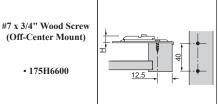
#7 x 5/8" Wood Screw or5mm Diam. x 13mm System Screw

> · 173H9100 · 173H9130



Face Frame Adapter Plate

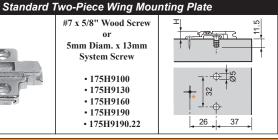
· 175H6600



#7 x 5/8" Wood Screw

5mm Diam. x 13mm System Screw

- 175H9100 • 175H9130
- · 175H9160 · 175H9190 · 175H9190.22

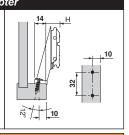




os

#8 x 3/4" Truss **Head Screw**

· 175H5030.21



Blum Technical Support: 1-800-438-6788

Screws Sold Separately: Hinges with a Wood Screw Fixing Option do not include screws. Mounting Plates do not include screws. Please see *Section I.3* for screws in boxes of 100 or 1000.

Application	Plate Height	Fixing Options	Height Adjustability	WCI Mnt. Plate Item #	Blum Mnt. Plate #
Frameless	0mm	#6 X 5/8" Wood Screw	+/- 2mm	173983	173H7100
Frameless	3mm	#6 X 5/8" Wood Screw	+/- 2mm	173984	173H7130
Frameless	0mm	• #7 X 5/8" Wood Screw • 5mm Diam. x 13mm	+/- 2mm	173985	173Н9100
Frameless	3mm	• #7 X 5/8" Wood Screw • 5mm Diam. x 13mm	+/- 2mm	173986	173Н9130
Frameless	0mm	• #7 X 5/8" Wood Screw • 5mm Diam. x 13mm	+/- 2mm	173987	175H9100
Frameless	3mm	• #7 X 5/8" Wood Screw • 5mm Diam. x 13mm	+/- 2mm	173988	175H9130
Frameless	6mm	• #7 X 5/8" Wood Screw • 5mm Diam. x 13mm	+/- 2mm	173989	175H9160
Frameless	9mm	• #7 X 5/8" Wood Screw • 5mm Diam. x 13mm	+/- 2mm	173990	175H9190
Frameless	18mm	• #7 X 5/8" Wood Screw • 5mm Diam. x 13mm	+/- 2mm	173991	175H9190.22
Face Frame	0mm	• #7 x 3/4" Wood Screw	+/- 2mm	173992	175H6000
Face Frame	3mm	• #7 x 3/4" Wood Screw	+/- 2mm	173993	175H6030
Face Frame	4.5mm	• #7 x 3/4" Wood Screw	+/- 2mm	173994	175H6040
Face Frame	6mm	• #7 x 3/4" Wood Screw	+/- 2mm	173995	175H6060
Face Frame	0mm	• #7 x 3/4" Wood Screw	+/- 2mm	173996	175H6600
Face Frame (Inset Only)	9mm	• #8 X 3/4" Truss Head Screw	+/- 2mm	173997	175H5030.21

 \overline{OS} = Product outsourced from other vendor.

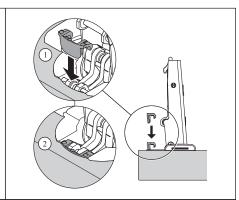
Your Notes Page

Hardware Options

1-8	00-237-1326	WalzCraft®	www.WalzCraft.com







BLUMOTION Soft Close for CLIP top Hinge

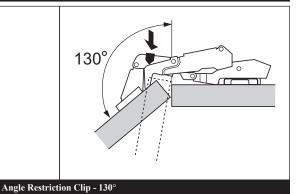
OS

Ι

Angle Restriction Clip - 86°







Hinge Cup Spacer



Blum Technical Support: 1-800-438-6788

www.blum.com

CLIP top Long Arm Hinge Accessories				
Description	WCI Item #	Blum Item #		
BLUMOTION Soft Close	173998	971A0500		
Hinge Cup Spacer for 110° Hinges	173999	70T3507.21		
Angle Restriction Clip for 110° Hinges - 86°	174000	70T3553		
Angle Restriction Clip for 170° Hinges - 130°	174001	70.6103		
Knock-In Tool for Press-In Hinges	173957	ZME.0710		

 \overline{OS} = Product outsourced from other vendor.

CLIP top Long Arm Hinges

Hardware Options

	Ordering & Pricing Notes: CLIP top Long Arm Hinge Accessories			
	Ordering Guidelines			
1	Order Forms	Please use Hardware Order Form (E•Z Form #13).		
	Pricing			
1	Pricing	Please see Section I.1 of our current Wholesale Pricing Catalog.		

	Technical Notes: CLIP top Long Arm Hinge Accessories				
	Hardware Options (Chapter I)				
		Blum's BLUMOTION Soft Close for CLIP top Long Arm hinges are only compatible with Blum hinges. If ordering Salice hinges from <i>Section 1.1</i> , you will need to order Salice's Smove Soft Close devices separately.			
1	BLUMOTION Soft Close Device	Soft closing feature for all straight-arm hinges and 0mm mounting plates. • For optimum BLUMOTION effect, BLUMOTION 971A should be installed onto the hinge-side panel centered between the two hinges.			
		 Adjustable to various door sizes and weights. Tall or heavy doors may require an additional BLUMOTION 971A between the hinges (trial application recommended). Requires two #6 x %" wood screws. 37mm setback, 32mm apart. 			
Hinge Cup Spacer for 110° For retrofitting existing doors with a cup depth less than 13mm.		1			
3	Angle Restriction Clip for 110° Hinges	Reduces the opening angle of the CLIP top 110° hinge to 86°. • Installs quickly and easily tool-free either before or after hinge has been installed.			
4	Angle Restriction Clip for 170° Hinge	Reduces opening angle of the CLIP top 170° hinge to 130°. • Installs quickly and easily tool-free.			
5	Knock-In Tool	Used to insert any Blum press-in hinge.			
6	Technical Information	Please see www.blum.com or call Blum at 1-800-438-6788 for additional information and technical support.			

'Advice on Choosing The Correct Hardware for your Project'

- Making the right choices when selecting hardware is crucial to the success of most woodworking projects. The cabinet hardware (hinges, mounting plates, slides, etc.) shown in this catalog is very specialized in terms of how it will attach to components and cabinets, and how it will function in day to day use for years to come. Because selecting the correct hardware is such an important decision, WalzCraft recommends that you leave nothing to chance. If in doubt about how a specific piece of hardware will function, our recommendation is to order the hardware in question and 'trial mount' it in the exact way you intend to use it. Since WalzCraft is not on site with you building your project, it is very difficult for us to make the final call as to whether a piece of hardware is the right choice for your project; this important decision is your sole responsibility.
- Hardware is most easily and confidently chosen when you have used a specific piece of hardware before, and are totally familiar with how it functions, as well as how to properly install and adjust it. If you believe that a particular piece of hardware is what you need, but you have no experience with it, you should do a 'trial mount' using the hardware in the exact way you intend for your project.
- WalzCraft offers a 30% discount on hardware used for trial mounting. The discount applies to the pieces you will need to mount 1 door or 1 drawer box. As an example, to trial mount one door you might need 2-hinges, 2-mounting plates, and the screws. All items needed for the trial mount are eligible for the 30% discount.
- It is important to check Quotes, Order Acknowledgments and Order Price Acknowledgments for accuracy. Please double check all
 paperwork and help us get your order filled correctly the first time. Please note that WalzCraft paperwork includes the following 'reminder' message:
 - Because selecting the correct hardware is such an important decision, WalzCraft recommends that you leave nothing to chance.
 If in doubt about how a specific piece of hardware will function, our recommendation is to order the hardware in question and 'trial mount' it in the exact way you intend to use it. Since WalzCraft is not on site with you building your project, it is very difficult for us to make the final call as to whether a piece of hardware is the right choice for your project, this important decision is your sole responsibility.
- For technical support, please contact hardware manufacturers at the phone numbers or websites provided throughout Chapter I in our Product Specifications Catalog and our current Wholesale Pricing Catalog.
- · WalzCraft will not be liable for replacement of manufactured product or hardware if found that it is not compatible.





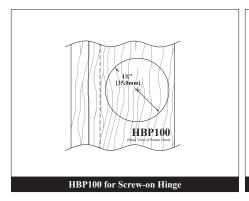
CLIP top BLUMOTION Long Arm Hinges & Mounting Plates (Two Piece Assembly)

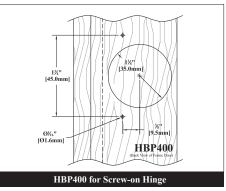


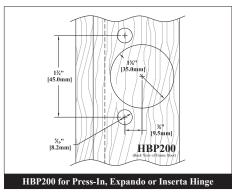
Blum Technical Support: 1-800-438-6788

www.blum.com

Screws Sold Separately: Hinges with a Wood Screw Fixing Option do not include screws. Mounting Plates do not include screws. Please see Section 1.3 for screws in boxes of 100 or 1000.









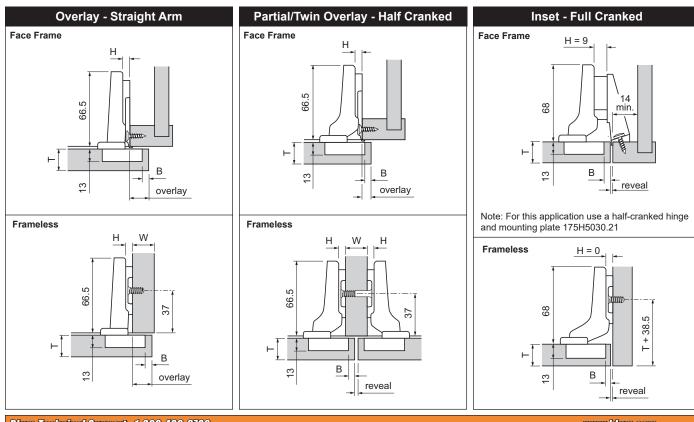


	Minimum Reveal Table				
Boring		Door	thickness	(mm)	
Distance (mm)	16	19	22	24	26
3	0.5	1.0	1.8	2.7	4.3
4	0.5	1.0	1.7	2.5	3.8
5	0.5	0.9	1.7	2.4	3.4
6	0.5	0.9	1.6	2.3	3.2
7	0.5	0.9	1.6	2.2	3.0

 \overline{OS} = Product outsourced from other vendor.

CLIP top BLUMOTION Long Arm Hinges

110° CLIP top BLUMOTION Long Arm Hinges & Mounting Plates (Two Piece Assembly)



Blum Technical Support: 1-800-438-6788

www.blum.com

Screws Sold Separately: Hinges with a Wood Screw Fixing Option do not include screws. Mounting Plates do not include screws.

Please see Section 1.3 for screws in boxes of 100 or 1000.

Hardware Options

CLIP top BLUMOTION Long Arm Hinges

	Ordering & Pricing Notes: CLIP top BLUMOTION Long Arm Hinges & Mounting Plates (Two Piece Assembly)			
	Ordering Guidelines			
1	Order Forms	Please use Hardware Order Form (E•Z Form #13).		
	Pricing			
1	Pricing	Please see Section I.1 of our current Wholesale Pricing Catalog.		

	Technical Notes:	CLIP top BLUMOTION Long Arm Hinges & Mounting Plates (Two Piece Assembly)		
		Hardware Options (Chapter I)		
1	Cabinet Construction	Compatible with face frame cabinets and frameless cabinets (mounting plate determines application).		
2	Self Closing Hinges	110° opening, concealed, self closing hinges are a nickel plated steel construction.		
3	Built-In Soft Close Feature	BLUMOTION Soft Close integrated into hinge cup. Deactivation switch for small/light doors.		
4	Hinge and Mounting Plate	Two piece assembly. Hinge and mounting plate required to attach door to cabinet box.		
5	3-Dimension adjustment for precise door alignment (with required mounting plate). • +/- 2mm height adjustment. • +/- 2mm side adjustment. • + 3mm /-2mm depth adjustment.			
6	Screw-On Fixing Option (Attaching Hinge to Door)	Compatible with HBP100 & HP400 hinge bore pattern. • Two #6 x 5%" FHP wood screws required per hinge (see Section 1.3). • Screws sold separately.		
7	Press-In Fixing Option (Attaching Hinge to Door)	Compatible with HBP200 hinge bore pattern. • Includes two #6 x 5/8" FHP wood screws pre-installed in plastic dowels. • Press-in hinges must be inserted with Blum knock-in tool or insertion ram (sold separately).		
8	Expando Fixing Option (Attaching Hinge to Door)	Compatible with HBP200 hinge bore pattern. • Pre-attached expanding dowels. No screws required.		
9	Inserta Fixing Option (Attaching Hinge to Door)	Compatible with HBP200 hinge bore pattern. • Tool-free attachment. No screws required.		
10	Screws Sold Separately	Screws needed to attach Screw-On hinge to door are sold separately. • Two #6 x 5%" FHP wood screws required per hinge (see Section 1.3).		
	Sold Separatory	Screw needed to attach mounting plate to cabinet are sold separately. • See individual mounting plate specifications for required screw type.		
11	Technical Information	Please see www.blum.com or call Blum at 1-800-438-6788 for additional information and technical support.		

		Profile Options (Chapter E)
1	Outside Edge	Please check the Outside Edge Profile compatibility chart when applying these hinge bore options to your
1	Compatibility	door. Compatibility charts can be found on our Website under <i>Technical Information</i> .

		Sizes / Dimensions
1	Door Thickness	Used with doors up to 1" [25.4mm] thick.
2	Cup Drilling Distance	See chart for Cup Drilling Distance (<i>Boring Distance</i>). Requires a cup bore depth of 13.0 mm but will work with our standard 13.5mm ($^{17}/_{20}$ ") depth
3	Minimum Reveals	Minimum reveal varies based on Cup Drilling Distance and door thickness. Minimum Reveal is the distance required to open a ³ / ₄ " [19.1mm] thick door 90° without binding or hitting an adjacent door or wall.

Blum Technical Support: 1-800-438-6788 www.blum.com



CLIP top BLUMOTION Long Arm Hinges

'Advice on Choosing The Correct Hardware for your Project'

- Making the right choices when selecting hardware is crucial to the success of most woodworking projects. The cabinet hardware (hinges, mounting plates, slides, etc.) shown in this catalog is very specialized in terms of how it will attach to components and cabinets, and how it will function in day to day use for years to come. Because selecting the correct hardware is such an important decision, WalzCraft recommends that you leave nothing to chance. If in doubt about how a specific piece of hardware will function, our recommendation is for you to order a sample of the hardware in question and 'trial mount' it in the exact way you intend to use it. Since WalzCraft is not on site with you building your project, it is very difficult for us to make the final call as to whether a piece of hardware is the right choice for your project; this important decision is your sole responsibility.
- Hardware is most easily and confidently chosen when you have used a specific piece of hardware before, and are totally familiar with how it functions, as well as how to properly install and adjust it. If you believe that a particular piece of hardware is what you need, but you have no experience with it, you should do a 'trial mount' using the hardware in the exact way you intend for your project.
- WalzCraft offers a 30% discount on hardware used for trial mounting. The discount applies to the pieces you will need to mount 1 door or 1 drawer box. As an example, to trial mount one door you might need 2-hinges, 2-mounting plates, and the screws. All items needed for the trial mount are eligible for the 30% discount.
- It is important to check Quotes, Order Acknowledgments and Order Price Acknowledgments for accuracy. Please double check all
 paperwork and help us get your order filled correctly the first time. Please note that WalzCraft paperwork includes the following 'reminder' message:
 - Because selecting the correct hardware is such an important decision, WalzCraft recommends that you leave nothing to chance. If in doubt about how a specific piece of hardware will function, our recommendation is to order the hardware in question and 'trial mount' it in the exact way you intend to use it. Since WalzCraft is not on site with you building your project, it is very difficult for us to make the final call as to whether a piece of hardware is the right choice for your project, this important decision is your sole responsibility.
- For technical support, please contact hardware manufacturers at the phone numbers or websites provided throughout *Chapter I* in our **Product Specifications Catalog** and our current **Wholesale Pricing Catalog**.
- WalzCraft will not be liable for replacement of manufactured product or hardware if found that it is not compatible.

Hardware Options

CLIP top BLUMOTION Long Arm Hinges

	CLIP to	op BLUMOTION	l 110° - Straight	Arm (Overla	ay) Hinge fo	r Face Frame	Cabinets																	
	Fixing	Fixing Hinge Bore Cup Drilling		XX: 75	Hi	nge	e Mounting Plate Height / #																	
Overlay	Option	Pattern	(Boring) Distance	Hinge Type	WCI Item #	Blum Hinge #	WCI Item #	Blum Item #																
	Screw-on	HBP100 or HBP400			173971	71B3550																		
8mm	Press-in	HBP200	3mm	Straight Arm	173972	71B3580	6mm	6mm																
(.3150")	EXPANDO	HBP200	Jiiiii	(Overlay)	173973	71B358E	173995	175H6060																
	INSERTA	HBP200			173974	71B3590																		
0	Screw-on	HBP100 or HBP400		-	173971	71B3550	_																	
9mm (.3543")	Press-in EXPANDO	HBP200 HBP200	4mm	Straight Arm (Overlay)	173972 173973	71B3580 71B358E	6mm 173995	6mm 175H6060																
(10040)	INSERTA	HBP200			173974	71B358E 71B3590	170773	173110000																
	Screw-on	HBP100 or HBP400			173971	71B3550																		
9.5mm	Press-in	HBP200	Straight Ar	3mm Straight Arm (Overlay) 1739	173972	71B3580	4.5mm	4.5mm																
(.3740")	EXPANDO	HBP200	3mm		173973	71B358E	173994	175H6040																
	INSERTA	HBP200			173974	71B3590																		
	Screw-on	HBP100 or HBP400			173971	71B3550																		
10mm	Press-in	HBP200	5mm	Straight Arm	173972	71B3580	6mm	6mm																
(.3937'')	EXPANDO	HBP200		(Overlay)	173973	71B358E	173995	175H6060																
	INSERTA	HBP200			173974 173971	71B3590																		
10.5mm	Screw-on Press-in	HBP100 or HBP400 HBP200		Studiolet Auss	173971	71B3550 71B3580	4.5mm	4.5mm																
(.4134")	EXPANDO	HBP200	4mm	Straight Arm (Overlay)	173973	71B358E	173994	175H6040																
(.1101)	INSERTA	HBP200		(Overlay)	173974	71B358L 71B3590	170771	173110010																
	Screw-on	HBP100 or HBP400			173971	71B3550																		
11mm	Press-in	HBP200		Straight Arm	173972	71B3580	6mm	6mm																
(.4331")	EXPANDO	HBP200	6mm	6mm	(Overlay)	173973	71B358E	173995	175H6060															
	INSERTA	HBP200			173974	71B3590																		
	Screw-on	HBP100 or HBP400			173971	71B3550																		
11.5mm	Press-in	HBP200	5mm	5mm	5mm	5mm	Straight Arm	173972	71B3580	4.5mm	4.5mm													
(.4528")	EXPANDO	HBP200	J	(Overlay)	173973	71B358E	173994	175H6040																
	INSERTA	HBP200		173974 71B3590																				
12	Screw-on Press-in	HBP100 or HBP400 HBP200	7mm	Cturi-lit A	173971 173972	71B3550 71B3580	6mm	C																
12mm (.4724")	EXPANDO	HBP200		Straight Arm (Overlay)	173972	71B358E	173995	6mm 175H6060																
(.1/21)	INSERTA	HBP200		, ,,	173974	71B358L 71B3590		173110000																
	Screw-on	HBP100 or HBP400	1		173971	71B3550																		
12.5mm	Press-in	HBP200			C	C	C	C	C	C	6 mr ···	6	C	6mm	6mm		6mm	60000	6	6.00.00	Straight Arm	173972	71B3580	4.5mm
(.4921")	EXPANDO	HBP200	6mm	(Overlay)	173973	71B358E	173994	175H6040																
	INSERTA	HBP200			173974	71B3590																		
	Screw-on	HBP100 or HBP400			173971	71B3550																		
13mm	Press-in	HBP200	5mm	Straight Arm	173972	71B3580	3mm	3mm																
(.5118")	EXPANDO	HBP200		(Overlay)	173973	71B358E	173993	175H6030																
	INSERTA	HBP200			173974	71B3590																		
13.5mm	Screw-on Press-in	HBP100 or HBP400 HBP200		Straight Arm	173971 173972	71B3550 71B3580	4.5mm	4.5mm																
(.5315")	EXPANDO	HBP200	7mm	7mm	7mm	7mm	(Overlay)	173973	71B358E	173994	175H6040													
(10010)	INSERTA	HBP200		(3,0114))	173974	71B359D	1.0,,	1,51100.0																
	Screw-on	HBP100 or HBP400			173971	71B3550																		
14mm	Press-in	HBP200	C	Straight Arm	173972	71B3580	3mm	3mm																
(.5511")	EXPANDO	HBP200	6mm	(Overlay)	173973	71B358E	173993	175H6030																
	INSERTA	HBP200			173974	71B3590																		
	Screw-on	HBP100 or HBP400			173971	71B3550																		
15mm	Press-in	HBP200	7mm	Straight Arm	173972	71B3580	3mm	3mm																
(.5906")	EXPANDO	HBP200		(Overlay)	173973	71B358E	173993	175H6030																
	INSERTA Screw-on	HBP200 HBP100 or HBP400			173974 173971	71B3590																		
16mm	Press-in	HBP100 or HBP400 HBP200		Straight Arm	173971	71B3550 71B3580	0mm	0mm																
(.6299")	EXPANDO	HBP200	5mm	(Overlay)	173972	71B358E	173992	175H6000																
()	INSERTA	HBP200		,	173974	71B359D	173996	175H6600																
	Screw-on	HBP100 or HBP400			173971	71B3550																		
17mm	Press-in	HBP200		HBP200	Straight Arm	173972	71B3580	0mm 173002	0mm 175H6000															
(.6693")	EXPANDO	HBP200	6mm	(Overlay)	173973	71B358E	173992 173996	175H6600																
	INSERTA	HBP200			173974	71B3590		175H6600																
	Screw-on	HBP100 or HBP400			173971	71B3550	0mm	0mm 175H6000 175H6600																
18mm	Press-in	HBP200	7mm	Straight Arm	173972	71B3580	173992																	
(.7087'')	EXPANDO INSERTA	HBP200 HBP200		(Overlay)	173973 173974	71B358E 71B3590	173996																	
	INSERIA	IDP200			1/39/4	/103390	I																	

Screws Sold Separately: Hinges with a Wood Screw Fixing Option do not include screws. Mounting Plates do not include screws.

Please see Section 1.3 for screws in boxes of 100 or 1000.





CLIP top BLUMOTION Long Arm Hinges

Hardware Options

	CLIP top BLUMOTION 110° - Half-Cranked (Partial/Twin Overlay) Hinge for Face Frame Cabinets								
Overley	Fixing	Hinge Bore	Cup Drilling	Hings Type	Hi	inge	Mounting Pla	ate Height / #	
Overlay	Option	Pattern	(Boring) Distance	Hinge Type	WCI Item #	Blum Hinge #	WCI Item #	Blum Item #	
4.5	Screw-on	HBP100 or HBP400	1	Half-Cranked	173975	71B3650	0mm	0mm	
4.5mm (.1772")	Press-in	HBP200	3mm	(Partial/Twin-	173976	71B3680	173992	175H6000	
(.1//2)	INSERTA	HBP200	Overlay)	173977	71B3690	173996	175H6600		
<i> </i>	Screw-on	HBP100 or HBP400		Half-Cranked	173975	71B3650	0mm	0mm	
5.5mm (.2165")	Press-in	HBP200	4mm	4mm	(Partial/Twin-	173976	71B3680	173992	175H6000
(.2105)	INSERTA	HBP200		Overlay)	173977	71B3690	173996	175H6600	
(5	Screw-on	HBP100 or HBP400	5mm	5mm	Half-Cranked	173975	71B3650	0mm	0mm
6.5mm (.2559")	Press-in	HBP200			5mm	(Partial/Twin-	173976	71B3680	173992
(.2337)	INSERTA	HBP200		Overlay)	173977	71B3690	173996	175H6600	
7.5	Screw-on	HBP100 or HBP400		Half-Cranked	173975	71B3650	0mm	0mm	
7.5mm	Press-in	HBP200	6mm	(Partial/Twin-	173976	71B3680	173992	175H6000	
(.2953")	INSERTA	HBP200	1	Overlay)	173977	71B3690	173996	175H6600	
0.5	Screw-on	HBP100 or HBP400		Half-Cranked	173975	71B3650	0mm	0mm	
8.5mm (.3346")	Press-in	HBP200	7mm	(Partial/Twin-	173976	71B3680	173992	175H6000	
(.5540)	INSERTA	HBP200	<u> </u>	Overlay)	173977	71B3690	173996	175H6600	

Blum Technical Support: 1-800-438-6788

www.blum.com

Screws Sold Separately: Hinges with a Wood Screw Fixing Option do not include screws. Mounting Plates do not include screws. Please see *Section 1.3* for screws in boxes of 100 or 1000.

	CLIP to	p BLUMOTION	110° - Half-Cran	ked (Inset D	oor) Hinge f	or Face Fran	ne Cabinets					
Reveal	Fixing	Hinge Bore	Cup Drilling	II. T	Hinge		Mounting Plate Height / #					
(Gap)	Option	Pattern	(Boring) Distance	Hinge Type	WCI Item #	Blum Hinge #	WCI Item #	Blum Item #				
0.5	Screw-on	HBP100 or HBP400		H ICC 1 1	173975	71B3650		Inset Face				
0.5mm (.0197")	Press-in	HBP200	7mm	Half-Cranked (Inset Door)	173976	71B3680	173997	Frame Adapter				
(.0197)	INSERTA	HBP200		(mset Door)	173977	71B3690		175H5030.21				
	Screw-on	HBP100 or HBP400		TT 10 C 1 1	173975	71B3650		Inset Face				
1mm (.0394")	Press-in	HBP200	6mm	Half-Cranked	173976	71B3680	173997	Frame Adapter				
(.0394)	INSERTA	HBP200		(Inset Door)	173977	71B3690		175H5030.21				
	Screw-on	HBP100 or HBP400		6mm Half-Cranked (Inset Door) -	173975	71B3650		Inset Face				
1.5mm (.0591")	Press-in	HBP200	6mm		173976	71B3680	173997	Frame Adapter 175H5030.21				
(.0591)	INSERTA	HBP200			173977	71B3690						
	Screw-on	HBP100 or HBP400	5mm	Half-Cranked (Inset Door)	173975	71B3650	173997	Inset Face Frame Adapter 175H5030.21				
2mm	Press-in	HBP200			173976	71B3680						
(.0787")	INSERTA	HBP200			173977	71B3690						
	Screw-on	HBP100 or HBP400	5mm	TT 10 C 1 1	173975	71B3650		Inset Face				
2.5mm	Press-in	HBP200		5mm	5mm	5mm	5mm	5mm	Half-Cranked	173976	71B3680	173997
(.0984")	INSERTA	HBP200		(Inset Door)	173977	71B3690	İ	175H5030.21				
	Screw-on	HBP100 or HBP400			173975	71B3650		Inset Face				
3mm	Press-in	HBP200	4mm	4mm	4mm	Half-Cranked	173976	71B3680	173997	Frame Adapter		
(.1181")	INSERTA	HBP200		(Inset Door)	173977	71B3690		175H5030.21				
2.5	Screw-on	HBP100 or HBP400		TT 10 0 1 1	173975	71B3650		Inset Face				
3.5mm	Press-in	HBP200	4mm	Half-Cranked	173976	71B3680	173997	Frame Adapter				
(.1378")	INSERTA	HBP200		(Inset Door)	173977	71B3690		175H5030.21				
	Screw-on	HBP100 or HBP400		** 10 0 1 1	173975	71B3650		Inset Face				
4mm	Press-in	HBP200	3mm	Half-Cranked	173976	71B3680	173997	Frame Adapter				
(.1575")	INSERTA	HBP200		(Inset Door)	173977	71B3690		175H5030.21				
	Screw-on	HBP100 or HBP400		** 10 0	173975	71B3650		Inset Face				
4.5mm	Press-in	HBP200	3mm	Half-Cranked	173976	71B3680	173997	Frame Adapter				
(.1772")	INSERTA	HBP200		(Inset Door)	173977	71B3690		175H5030.21				





Hardware Options

CLIP top BLUMOTION Long Arm Hinges

	CLIP top	BLUMOTION 1	10° - Straight Ai	rm (Overlay)	Hinge for F	rameless / Pa	nel Cabinet	S
Overlay	Fixing	Hinge Bore	Cup Drilling	Hinge Type	Н	inge	Mounting Pla	ate Height / #
Overlay	Option	Pattern	(Boring) Distance	Hillge Type	WCI Item #	Blum Hinge #	WCI Item #	Blum Item #
	Screw-on	HBP100 or HBP400			173971	71B3550		
5.0mm	Press-in	HBP200	•	Straight Arm	173972	71B3580	9mm	9mm
(.1969")	EXPANDO	HBP200	3mm	(Overlay)	173973	71B358E	173990	175H9190
	INSERTA	HBP200			173974	71B3590		
	Screw-on	HBP100 or HBP400			173971	71B3550		
6.0mm	Press-in	HBP200		Straight Arm	173972	71B3580	9mm 173990	9mm
(.2362")	EXPANDO	HBP200	4mm	(Overlay)	173973	71B358E		175H9190
	INSERTA	HBP200			173974	71B3590		
	Screw-on	HBP100 or HBP400			173971	71B3550		
7.0mm	Press-in	HBP200	-	Straight Arm	173972	71B3580	9mm	9mm
(.2756")	EXPANDO	HBP200	5mm	(Overlay)	173973	71B358E	173990	175H9190
	INSERTA	HBP200			173974	71B3590		
	Screw-on	HBP100 or HBP400			173971	71B3550		
8.0mm	Press-in	HBP200		Straight Arm	173972	71B3580	9mm	9mm
(.3150")	EXPANDO	HBP200	6mm	(Overlay)	173973	71B358E	173990	175H9190
	INSERTA	HBP200			173974	71B3590		
	Screw-on	HBP100 or HBP400			173971	71B3550		
9.0mm	Press-in	HBP200	_	Straight Arm	173972	71B3580	9mm	9mm
(.3543")	EXPANDO	HBP200	7mm	(Overlay)	173973	71B358E	173990	175H9190
	INSERTA	HBP200			173974	71B3590		
	Screw-on	HBP100 or HBP400			173971	71B3550		
10.0mm	Press-in	HBP200		Straight Arm	173972	71B3580	6mm	6mm
(.3937")	EXPANDO	HBP200	5mm	(Overlay)	173973	71B358E	173989	175H9160
,	INSERTA	HBP200		, ,,,	173974	71B3590		
	Screw-on	HBP100 or HBP400			173971	71B3550		
11.0mm	Press-in	HBP200		Straight Arm (Overlay)	173972	71B3580	6mm	6mm
(.4330")	EXPANDO	HBP200	6mm		173973	71B358E	173989	175H9160
,	INSERTA	HBP200		, ,,,	173974	71B3590		
	Screw-on	HBP100 or HBP400		Straight Arm (Overlay)	173971	71B3550	6mm 173989	
12.0mm	Press-in	HBP200			173972	71B3580		6mm
(.4724")	EXPANDO	HBP200	7mm		173973	71B358E		175H9160
,	INSERTA	HBP200			173974	71B3590		
	Screw-on	HBP100 or HBP400			173971	71B3550		2
13.0mm	Press-in	HBP200		Straight Arm	173972	71B3580	3mm 173988	3mm 175H9130
(.5118")	EXPANDO	HBP200	5mm	(Overlay)	173973	71B358E	173984	173H7130 173H7130
,	INSERTA	HBP200		, , , , ,	173974	71B3590	173986	173H9130
	Screw-on	HBP100 or HBP400			173971	71B3550	_	2
14.0mm	Press-in	HBP200		Straight Arm	173972	71B3580	3mm 173988	3mm 175H9130
(.5512")	EXPANDO	HBP200	6mm	(Overlay)	173973	71B358E	173984	173H7130
	INSERTA	HBP200			173974	71B3590	173986	173H9130
	Screw-on	HBP100 or HBP400			173971	71B3550		2
15.0mm	Press-in	HBP200		Straight Arm	173972	71B3580	3mm 173988	3mm 175H9130
(.5906")	EXPANDO	HBP200	7mm	(Overlay)	173973	71B358E	173984	173H7130
. ,	INSERTA	HBP200		' '	173974	71B359D	173986	173H9130
	Screw-on	HBP100 or HBP400			173971	71B3550		0
16.0mm	Press-in	HBP200	_	Straight Arm	173972	71B3580	0mm 173987	0mm 175H9100
(.6299")	EXPANDO	HBP200	5mm	(Overlay)	173973	71B358E	173983	173H7100
. ,	INSERTA	HBP200			173974	71B359D	173985	173H9100
	Screw-on	HBP100 or HBP400			173971	71B3550		0
17.0mm	Press-in	HBP200		Straight Arm	173972	71B3580	0mm 173987	0mm 175H9100
(.6693")	EXPANDO	HBP200	6mm	(Overlay)	173973	71B358E	173983	173H7100
. ,	INSERTA	HBP200		" "	173974	71B359D	173985	173H9100
	Screw-on	HBP100 or HBP400			173971	71B3550		
18.0mm	Press-in	HBP200		Straight Arm	173972	71B3580	0mm 173087	0mm 175H9100
(.7087")	EXPANDO	HBP200	7mm	(Overlay)	173973	71B358E	173987 173983	173H7100
(· · · · ·)	INSERTA	HBP200		(=:51145)	173974	71B3590	173985	173H9100
	INDLKIA	1111 200			1/37/4	/1133370	,	

Screws Sold Separately: Hinges with a Wood Screw Fixing Option do not include screws. Mounting Plates do not include screws.

Please see Section 1.3 for screws in boxes of 100 or 1000.





CLIP top BLUMOTION Long Arm Hinges

Hardware Options

C	CLIP top BLUMOTION 110° - Half-Cranked (Partial/Twin Overlay) Hinge for Frameless (Panel) Cabinets							nets
Ossesless	Fixing	Hinge Bore	Cup Drilling	TT: T	Hi	nge	Mounting Plate Height / #	
Overlay	Option	Pattern	(Boring) Distance	Hinge Type	WCI Item #	Blum Hinge #	WCI Item #	Blum Item #
	Screw-on	HBP100 or HBP400		Half-Cranked	173975	71B3650	0mm	0mm
4.5mm (.1772")	Press-in	HBP200	3mm	(Partial/Twin-	173976	71B3680	173987 173983	175H9100 173H7100
(.1772)	INSERTA	HBP200		Overlay)	173977	71B3690	173985	173H9100
	Screw-on	HBP100 or HBP400	4mm	Half-Cranked (Partial/Twin- Overlay)	173975	71B3650	0mm	0mm 175H9100 173H7100 173H9100
5.5mm (.2165")	Press-in	HBP200			173976	71B3680	173987 173983 173985	
(.2103)	INSERTA	HBP200			173977	71B3690		
	Screw-on	HBP100 or HBP400		Half-Cranked	173975	71B3650	0mm	0mm
6.5mm (.2559")	Press-in	HBP200	5mm	(Partial/Twin-	173976	71B3680	173987 173983	175H9100 173H7100
(.235)	INSERTA	HBP200		Overlay)	173977	71B3690	173985	173H9100
	Screw-on	HBP100 or HBP400		Half-Cranked	173975	71B3650	0mm	0mm
7.5mm (.2953")	Press-in	HBP200	6mm	(Partial/Twin-	173976	71B3680	173987 173983	175H9100 173H7100
(.2755)	INSERTA	HBP200		Overlay)	173977	71B3690	173985	173H9100
0.5	Screw-on	HBP100 or HBP400		Half-Cranked	173975	71B3650	0mm	0mm
8.5mm (.3346")	Press-in	HBP200	7mm	(Partial/Twin-	173976	71B3680	173987 173983	175H9100 173H7100
(.5540)	INSERTA	HBP200		Overlay)	173977	71B3690	173985	173H9100

Blum Technical Support: 1-800-438-6788

ww.hlum.com

Screws Sold Separately: Hinges with a Wood Screw Fixing Option do not include screws. Mounting Plates do not include screws.

Please see Section 1.3 for screws in boxes of 100 or 1000.

	CLIP top BLUMOTION 110° - Full-Cranked (Inset Door) Hinge for Frameless / Panel Cabinets							
Reveal		Hinge Bore	Cup Drilling	II: T	Hi	nge	Mounting Pla	ate Height / #
(Gap)		Pattern	(Boring) Distance	Hinge Type	WCI Item #	Blum Hinge #	WCI Item #	Blum Item #
	Screw-on	HBP100 or HBP400		Full-Cranked (Inset Door)	174003	71B3750	0mm	0mm
0.5mm (.0197")	Press-in	HBP200	7mm		174004	71B3780	173987 173983	175H9100 173H7100
(.01)	INSERTA	HBP200			174005	71B3790	173985	173H7100
	Screw-on	HBP100 or HBP400			174003	71B3750	0mm	0mm
1.0mm (.0394")	Press-in	HBP200	6mm	Full-Cranked (Inset Door)	174004	71B3780	173987 173983	175H9100 173H7100
(.05)4)	INSERTA	HBP200		(filset Door)	174005	71B3790	173985	173H7100
	Screw-on	HBP100 or HBP400	06mm		174003	71B3750	0mm	0mm
1.5mm (.0591")	Press-in	HBP200		Full-Cranked (Inset Door)	174004	71B3780	173987 173983	175H9100 173H7100
(.0391)	INSERTA	HBP200		(Inset Door)	174005	71B3790	173985	173H7100 173H9100
	Screw-on	HBP100 or HBP400	5mm	Full-Cranked (Inset Door)	174003	71T3750	0mm 173987 173983 173985	0mm
2.0mm (.0787")	Press-in	HBP200			174004	71T3780		175H9100 173H7100
(.0707)	INSERTA	HBP200			174005	71T3790		173H7100 173H9100
	Screw-on	HBP100 or HBP400	5mm		174003	71B3750	0mm 173987 173983 173985	0mm
2.5mm (.0984")	Press-in	HBP200		Full-Cranked (Inset Door)	174004	71B3780		175H9100 173H7100
(.0704)	INSERTA	HBP200		(Inset Door)	174005	71B3790		173H7100 173H9100
	Screw-on	HBP100 or HBP400			174003	71T3750	0mm	0mm
3.0mm (.1181")	Press-in	HBP200	4mm	Full-Cranked (Inset Door)	174004	71T3780	173987 173983	175H9100 173H7100
(.1161)	INSERTA	HBP200			174005	71T3790	173985	173H7100 173H9100
	Screw-on	HBP100 or HBP400			174003	71B3750	0mm	0mm
3.5mm (.1378")	Press-in	HBP200	4mm	Full-Cranked (Inset Door)	174004	71B3780	173987 173983	175H9100 173H7100
(.1376)	INSERTA	HBP200		(filset Door)	174005	71B3790	173985	173H7100 173H9100
	Screw-on	HBP100 or HBP400			174003	71T3750	0mm	0mm
4.0mm (.1575")	Press-in	HBP200	3mm	Full-Cranked (Inset Door)	174004	71T3780	173987 173983 173985	175H9100 173H7100
(.13/3)	INSERTA	HBP200		(Illset Door)	174005	71T3790		173H7100 173H9100
	Screw-on	HBP100 or HBP400			174003	71B3750	0mm	0mm
4.5mm (.1772")	Press-in	HBP200	3mm	Full-Cranked (Inset Door)	174004	71B3780	173987 173983	175H9100 173H7100
(.1//2)	INSERTA	HBP200		(Inset Door)	174005	71B3790	173983 173985	173H7100 173H9100



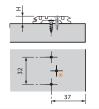


Frameless CAM Adjustable Wing Mounting Plate



#6 x 5/8" Wood Screw

• 173H7100 · 173H7130

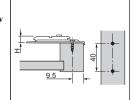


#7 x 3/4" Wood Screw



• 175H6030 • 175H6040 · 175H6060

Face Frame Adapter Plate

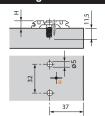


Frameless CAM Adjustable Wing Mounting Plate



#7 x 5/8" Wood Screw or5mm Diam. x 13mm System Screw

- 173H9100
- 173H9130

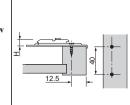


Face Frame Adapter Plate



#7 x 3/4" Wood Screw (Off-Center Mount)

• 175H6600

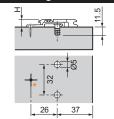


Frameless Standard Two-Piece Wing Mounting Plate



#7 x 5/8" Wood Screw 5mm Diam. x 13mm System Screw

- · 175H9100
- 175H9130 • 175H9160
- 175H9190 • 175H9190.22

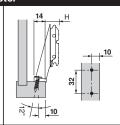






#8 x 3/4" Truss **Head Screw**

· 175H5030.21



Blum Technical Support: 1-800-438-6788

www.blum.com

Screws Sold Separately: Hinges with a Wood Screw Fixing Option do not include screws. Mounting Plates do not include screws. Please see *Section I.3* for screws in boxes of 100 or 1000.

•••••	•••••	• • • • • • • • • • • • • • • • • • • •	• • • • • • • • • • • • • • • • • • • •		• • • • • • • • • • • • • • • • • • • •
Application	Plate Height	Fixing Options	Height Adjustability	WCI Mnt. Plate Item #	Blum Mnt. Plate#
Frameless	0mm	#6 X 5/8" Wood Screw	+/- 2mm	173983	173H7100
Frameless	3mm	#6 X 5/8" Wood Screw	+/- 2mm	173984	173H7130
Frameless	0mm	• #7 X 5/8" Wood Screw • 5mm Diam. x 13mm	+/- 2mm	173985	173Н9100
Frameless	3mm	• #7 X 5/8" Wood Screw • 5mm Diam. x 13mm	+/- 2mm	173986	173Н9130
Frameless	0mm	• #7 X 5/8" Wood Screw • 5mm Diam. x 13mm	+/- 2mm	173987	175H9100
Frameless	3mm	• #7 X 5/8" Wood Screw • 5mm Diam. x 13mm	+/- 2mm	173988	175H9130
Frameless	6mm	• #7 X 5/8" Wood Screw • 5mm Diam. x 13mm	+/- 2mm	173989	175H9160
Frameless	9mm	• #7 X 5/8" Wood Screw • 5mm Diam. x 13mm	+/- 2mm	173990	175H9190
Frameless	18mm	• #7 X 5/8" Wood Screw • 5mm Diam. x 13mm	+/- 2mm	173991	175H9190.22
Face Frame	0mm	• #7 x 3/4" Wood Screw	+/- 2mm	173992	175H6000
Face Frame	3mm	• #7 x 3/4" Wood Screw	+/- 2mm	173993	175H6030
Face Frame	4.5mm	• #7 x 3/4" Wood Screw	+/- 2mm	173994	175H6040
Face Frame	6mm	• #7 x 3/4" Wood Screw	+/- 2mm	173995	175H6060
Face Frame	0mm	• #7 x 3/4" Wood Screw	+/- 2mm	173996	175H6600
Face Frame (Inset Only)	9mm	• #8 X 3/4" Truss Head Screw	+/- 2mm	173997	175H5030.21

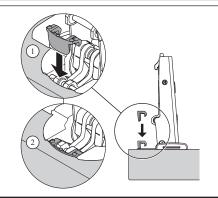
|OS| = Product outsourced from other vendor.

CLIP top BLUMOTION Long Arm Hinges

CLIP top BLUMOTION Long Arm Hinge Accessories







Hinge Cup Spacer

Angle Restriction Clip - 86°







Blum Technical Support: 1-800-438-6788

www.blum.com

CLIP top BLUMOTION Long Arm Hinge Accessories					
Description	WCI Item #	Blum Item #			
Hinge Cup Spacer	173999	70T3507.21			
Angle Restriction Clip - 86°	174000	70T3553			
Hinge Cup Cover Cap	174006	70T3504			
Hinge Arm Cover Cap - Plain	174007	70.1503			
Hinge Arm Cover Cap - Embossed with Blum's Logo.	174008	70.1503.BP			
Knock-In Tool for Press-In Hinges	173957	ZME.0710			

	Ordering & Pricing Notes: CLIP top BLUMOTION Long Arm Hinge Accessories				
	Ordering Guidelines				
1	Order Forms	Please use Hardware Order Form (E•Z Form #13).			
	Pricing				
1	Pricing	Please see Section I.1 of our current Wholesale Pricing Catalog.			

	Technical Notes: CLIP top BLUMOTION Long Arm Hinge Accessories				
	Hardware Options (Chapter I)				
1	Hinge Cup Spacer	For retrofitting existing doors with a cup depth less than 13mm. • 1.5mm spacer for use under hinge cup.			
2	Angle Restriction Clip for 110° Hinges	Reduces the opening angle of the CLIP top BLUMOTION 110° hinge to 86°. • Installs quickly and easily tool-free either before or after hinge has been installed.			
3	Knock-In Tool	Used to insert all Blum press-in hinges.			

 \overline{OS} = Product outsourced from other vendor.





TANDEM plus BLUMOTION Undermount Drawer Slides - 563H



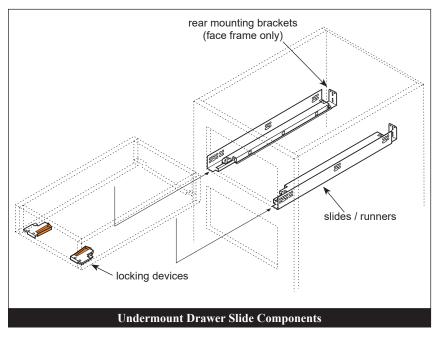
- Locking devices are required for drawer slides to function (sold separately).
- Rear mounting brackets are optional depending on chosen installation method (sold separately).

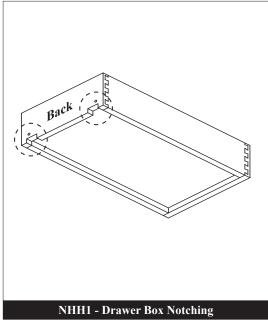


Blum Technical Support: 1-800-438-6788

www.blum.com

TANDEM plus BLUMOTION Undermount Drawer Slides - 563H							
Drawer	Extension	Closing Type	Inside Cabinet Depth with Rear Bracket		Runner Length	WCI	Blum
Length	Extension	Closing Type	Maximum	Minimum	Runner Length	Item #	Item #
9" [229.0mm]	Full	BLUMOTION Soft Close	11 ²⁵ / ₃₂ " (299.0mm)	10 ¹⁵ / ₃₂ " (266.0mm)	10 ³ / ₁₆ " (259.0mm)	174009	563H2290B10
12" [305.0mm]	Full	BLUMOTION Soft Close	14%16" (370.0mm)	12 ²⁹ / ₃₂ " (328.0mm)	12%16" (319.0mm)	174010	563H3050B
15" [381.0mm]	Full	BLUMOTION Soft Close	17% (446.0mm)	15 ²⁹ / ₃₂ " (404.0mm)	15%16" (395.0mm)	174011	563H3810B
18" [457.0mm]	Full	BLUMOTION Soft Close	20%16" (522.0mm)	18 ²⁹ / ₃₂ " (480.0mm)	18 ¹⁷ / ₃₂ " (471.0mm)	174012	563H4570B
21" [533.0mm]	Full	BLUMOTION Soft Close	23 ¹⁹ / ₃₂ " (599.0mm)	21 ¹⁵ / ₁₆ " (557.0mm)	21%16" (548.0mm)	174013	563H5330B





 \overline{OS} = Product outsourced from other vendor.

TANDEM plus BLUMOTION Drawer Slides

Hardware Options

	Ordering & Pricing Notes: TANDEM plus BLUMOTION Undermount Drawer Slides				
	Ordering Guidelines				
1	Order Forms Please use Hardware Order Form (E•Z Form #13).				
	Pricing				
1	1 Pricing Please see Section 1.1 of our current Wholesale Pricing Catalog.				

	Technical Notes: TANDEM plus BLUMOTION Undermount Drawer Slides				
	Hardware Options (Chapter I)				
1	TANDEM / BLUMOTION	Full extension, concealed drawer runners with BLUMOTION soft closing and TANDEM smooth running action.			
2	Load Capacity	100 lbs. static load capacity.			
3	Locking Devices &	Blum Undermount Drawer Slides are only compatible with Blum locking devices.			
3	Mounting Brackets	Locking devices and rear brackets must be ordered separately.			
4	Adjustability	Four-Dimensional adjustment.			
-		Elongated holes for depth adjustment.			
		Screws needed to attach drawer slides to cabinet are sold separately.			
		• Eight #6 x 3/8 FHP wood screws required per pair (see Section 1.3).			
5	Screws Sold Separately	Screws needed to attach front locking clips to drawer box are sold separately.			
3	Screws Sold Separately	• Four #6 x % FHP wood screws required per pair (see Section 1.3).			
		Screws needed to attach rear mounting brackets to cabinet are sold separately.			
		• Three #6 x 5% FHP wood screws required per bracket (see Section I.3).			
6	Technical Information	Please see www.blum.com or call Blum at 1-800-438-6788 for additional information and technical support.			

		Drawer Box Options (Chapter H)
1	Bottom Panel Inset	A 13.0mm bottom panel inset is required.
2	Drawer Box Notching	Requires drawer box notching option NHH1.

Sizes / Dimensions		
1	Side Thickness	13mm (½") to 16mm (5%") drawer box material thickness.
2	Minimum Width	Minimum inside drawer width of 611/16" [170.0mm] when using front locking clips T51.1901 L/R.
2	Minimum Wiath	Minimum inside drawer width of 3 ³ / ₄ " [95.0mm] when using front locking clips T51.0801.20 L/R.
3	3 Slides are available in 9" [229.0mm] to 21" [533.0mm] lengths in 3" [76.0mm] increments for face fra panel (frameless) cabinets.	
4	Drawer Box Depth	Drawer box depth must match the slide length, i.e., 9" [229.0mm], 12" [305.0mm], 15" [381.0mm], 18" [457.0mm], 21"[533.0mm]).

	Locking Devices - Optional Installation			
1	Installation	The Blum Locking Devices (T51.1901 L/R or T51.0801.20 L/R) required for the TANDEM plus BLUMOTION Undermount Drawer Slides can also be installed by Walzcraft. The drawer box must have a 13mm bottom panel inset and also include the NHH1 Notch & Hook Hole Combination.		
2	Avoilability	Available with assembled melamine and pre-finished wood drawer boxes only.		
2	Availability	Not available with RTA (Ready to Assemble) drawer boxes.		
		Blum Undermount Drawer Slides are only compatible with Blum Locking Devices.		
		If ordering Salice Drawer Slide Front Locking Clips (Release Clips) from <i>Section 1.2</i> , you will need to order Salice Drawer Slides separately.		
3	Other Locking Devices (Release Clips)	Locking Devices (release clips) vary by manufacturer. WalzCraft can provide and install other brands upon request.		
	(Terense Sups)	The following information is required when ordering front Locking Devices (release clips) that are not inventoried by WalzCraft:		
		 Brand and Model # of the drawer slide being used. Manufacturer's Part # of the Front Locking Clips (Release Clips), if available. 		





Blum Locking Device for Undermount Drawer Slides Please use Hardware Order Form (E•Z Form #13). One right **Ordering** and one left required per drawer. Pricing Please see Section 1.1 of our current Wholesale Pricing Catalog. 2 3 Compatibility For use with 563 series runners only. Available installed on assembled melamine & pre-finished wood Installation drawer boxes with NHH1 only. **Self Aligning** Captive right device and self aligning left device. Height adjustment of +1/8" [3.0mm]. Adjustability Side adjustment of $\pm \frac{1}{16}$ " [1.5mm]. Self-adjusting drawer length tolerance. Requires four #6 x 5%" wood screws per pair (Section 1.3). **Screws Sold Separately** Materials Steel base with synthetic, spring loaded release levers. **Minimum Size** Minimum inside drawer width of 611/16" [170.0mm].



	Blum Locking	g Device for Undermount Drawer Slides - Narrow (Li	mited Space) Drawer
I (Irdering		Please use <i>Hardware Order Form (E•Z Form #13)</i> . One right and one left required per drawer.	WCI Item #177527
2	Pricing	Please see Section 1.1 of our current Wholesale Pricing Catalog.	WCI Item #17/32/
3	Compatibility	For use with 563 series runners only.	
4	Load Capacity	Maximum dynamic load capacity 25 lb.	•
5	Installation	Available installed on assembled melamine & pre-finished wood drawer boxes with NHH1 only.	
6	Bottom Panel Inset	Designed for ½" (13mm) drawer bottom recess.	GG _W
7	Adjustability	Height adjustment of $+\frac{1}{8}$ " (3mm).	
'		Self-adjusting drawer length tolerance.	
8	Screws Sold Separately	Requires four #4 x 5/8" wood screws per pair (Section 1.3).	
9	Materials	Vertical mount, two-piece nylon.	
10	Minimum Sizo	Minimum inside drawer width of 3¾" (95.0mm).	
10	Minimum Size	Front of drawer box must be a minimum of \(\frac{5}{8} \)" (16.0mm) thick.	OS



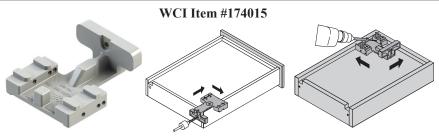
	Rear Mounting Bracket for Undermount Drawer Slides (Face Frame Cabinet Only)				
1	1 Ordering Please use <i>Hardware Order Form (E•Z Form #13)</i> . Sold in pairs.		WCI Item #181008		
2	Pricing	Please see Section 1.1 of our current Wholesale Pricing Catalog.	90		
	Compatibility	For use when installing TANDEM 563 series runners only, in face frame cabinets.			
3		Not for use with 9" [229.0mm] runners.	0 200		
		Not necessary for frameless (panel) cabinet installation.			
4	Adjustability	Lateral self-alignment 1/8" (3.0mm).			
5	Screws Sold Separately	ws Sold Separately Use at least three #6 wood screws per bracket (Section 1.3).			
6	Materials	Non-handed, one-piece stamped steel design, zinc-coated.	OS		

 \overline{OS} = Product outsourced from other vendor.

TANDEM plus BLUMOTION Drawer Slides

Hardware Options

	TANDEM Template			
1	Ordering	Please use <i>Hardware Order Form (E•Z Form #13)</i> . One right and one left required per drawer.		
2	Pricing	Please see Section I.1 of our current Wholesale Pricing Catalog.		
3	563 Series TANDEM Runners	Essential tool for drawers using 563 series TANDEM runners.		
4	6mm Diameter Holes	Used to bore the 6mm diameter holes for rear hooks.		
5	2.5mm Diameter Holes	Used to pre-bore the 2.5mm diameter holes for TANDEM locking devices at the required angle.		
6	Drill Bits	Does not include drill bits.		



OS

TANDEM plus BLUMOTION Undermount Drawer Slide Accessories		
Description	WCI Item #	Blum Item #
Front Locking Device - Left & Right (pair)	172566	T51.1901 L/R
Front Locking Device - Narrow Drawer - Left & Right (pair)	177527	T51.0801.20 L/R
Rear Mounting Bracket - For Face Frame Cabinet (pair)	181008	295.3750.02
TANDEM Template	174015	T65.1600.01

'Advice on Choosing The Correct Hardware for your Project'

- Making the right choices when selecting hardware is crucial to the success of most woodworking projects. The cabinet hardware (hinges, mounting plates, slides, etc.) shown in this catalog is very specialized in terms of how it will attach to components and cabinets, and how it will function in day to day use for years to come. Because selecting the correct hardware is such an important decision, WalzCraft recommends that you leave nothing to chance. If in doubt about how a specific piece of hardware will function, our recommendation is for you to order a sample of the hardware in question and 'trial mount' it in the exact way you intend to use it. Since WalzCraft is not on site with you building your project, it is very difficult for us to make the final call as to whether a piece of hardware is the right choice for your project; this important decision is your sole responsibility.
- Hardware is most easily and confidently chosen when you have used a specific piece of hardware before, and are totally familiar with how it functions, as well as how to properly install and adjust it. If you believe that a particular piece of hardware is what you need, but you have no experience with it, you should do a 'trial mount' using the hardware in the exact way you intend for your project.
- WalzCraft offers a 30% discount on hardware used for trial mounting. The discount applies to the pieces you will need to mount 1 door or 1 drawer box. As an example, to trial mount one door you might need 2-hinges, 2-mounting plates, and the screws. All items needed for the trial mount are eligible for the 30% discount.
- It is important to check Quotes, Order Acknowledgments and Order Price Acknowledgments for accuracy. Please double check all
 paperwork and help us get your order filled correctly the first time. Please note that WalzCraft paperwork includes the following 'reminder' message:
 - Because selecting the correct hardware is such an important decision, WalzCraft recommends that you leave nothing to chance. If in doubt about how a specific piece of hardware will function, our recommendation is to order the hardware in question and 'trial mount' it in the exact way you intend to use it. Since WalzCraft is not on site with you building your project, it is very difficult for us to make the final call as to whether a piece of hardware is the right choice for your project, this important decision is your sole responsibility.
- For technical support, please contact hardware manufacturers at the phone numbers or website provided throughout *Chapter I* in our **Product Specifications Catalog** and our current **Wholesale Pricing Catalog**.
- · WalzCraft will not be liable for replacement of manufactured product or hardware if found that it is not compatible.

OS = Product outsourced from other vendor.





1-8	800-237-1326	WalzCraft®	www.WalzCraft.com
		DI \ \ 1 000 227 1224 \ (000 127 1224)	4 5 20DM CCT (24 H - F) 1 (22 72) 2445
I.9.5	Walz Craft ® ©	Phone) 1-800-237-1326 6:00AN	4 - 5:30PM CST (24 Hour Fax) 1-608-781-3667